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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2024 0071** | **Codice R.E.M**  | **14810** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **BUZZI UNICEM**  | Data : 24/01/2024 15:42:25 |
| Prog. N^ 500 | ANSALDO E1Z3572 |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **Unit (Kg)** |
| P1 | **32.045** | 200.00 | a | 335.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 820.00 | Peso | 800.00 |
| P2 | **49.299** | 130.00 | c | 200.00 | rpm | 1490 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **5.5**  | **0.00**  | **30.0** |
| **202.2°** | **191.4°** | **188.3°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **1.5**  | **0.0**  | **3.9** |
| **15.7°** | **307.5°** | **275.3°** |

Velocità di misura = 453 rpm

Operatore: Boccia Paolo

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:

Equilibratura con mezza chiavetta