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| logo    logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345 [**info@rem-motori.it**](mailto:info@rem-motori.it)  **R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.**  **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

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| --- | --- | --- | --- |
| **Commessa Nr.** | **2024 0072** | **Codice R.E.M** | **13191** |

**Rapporto di equilibratura**

|  |  |  |
| --- | --- | --- |
| Cliente : **BUZZI UNICEM** | | Data : 25/01/2024 13:31:02 |
| Prog. N^ 491 | VENTILATORE X ABB AMA450 L6A | |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
|  | Tol (g) | r (mm) |  | Dim (mm) | | **ISO** | **Unit (Kg)** |
| P1 | **2.947** | 180.00 | a | 150.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 220.00 | Peso | 40.00 |
| P2 | **2.947** | 180.00 | c | 55.00 | rpm | 900 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **13.68** | **0.00** | **20.08** |
| **337.4°** | **109.3°** | **139.8°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **0.85** | **0.00** | **0.44** |
| **149.4°** | **172.4°** | **221.2°** |

Velocità di misura = 552 rpm

Operatore: Boccia Paolo

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:

Equilibratura ventola con semi-giunto