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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2024 0072** | **Codice R.E.M**  | **13191** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **BUZZI UNICEM**  | Data : 23/01/2024 17:16:52 |
| Prog. N^ 511 | ABB AMA 450 L6A |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **Unit (Kg)** |
| P1 | **82.125** | 220.00 | a | 500.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 720.00 | Peso | 1500.00 |
| P2 | **82.125** | 220.00 | c | 410.00 | rpm | 991 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **39.3**  | **0.00**  | **27.9** |
| **134.6°** | **177.6°** | **283.6°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **5.6**  | **0.0**  | **3.5** |
| **148.8°** | **138.3°** | **335.0°** |

Velocità di misura = 352 rpm

Operatore: Boccia Paolo

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:

Equilibratura con mezza chiavetta