|  |
| --- |
| Automazione IndustrialeGestione Macchine ElettricheVendita Apparecchiature Elettromeccaniche |

|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2024 0871** | **Codice R.E.M**  | **16773** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente: **BLASETTI**  | Data: 24/01/2025 13:11:15 |
| Prog. N^ 552 | BAUMULLER GNAG 160 MV |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **Unit (Kg)** |
| P1 | **3.498** | 130.00 | a | 70.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 560.00 | Peso | 80.00 |
| P2 | **6.496** | 70.00 | c | 60.00 | rpm | 2100 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **12.69**  | **0.00**  | **15.38** |
| **346.4°** | **345.1°** | **343.1°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **1.67**  | **0.00**  | **2.15** |
| **316.2°** | **334.8°** | **2.2°** |

Velocità di misura = 552 rpm

Operatore: Alessandro Migliori

Firma: \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:

Equilibratura con mezza chiavetta