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| logo logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345**info@rem-motori.it****R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.** **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

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| --- | --- | --- | --- |
| **Commessa Nr.** | **2023 0877** | **Codice R.E.M**  | **16321** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **BUZZI UNICEM**  | Data : 03/01/2024 10:12:28 |
| Prog. N^ 176 | SIEMENS 1LG6259\_2ZZ99\_Z 250M |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **Unit ( Kg)** |
| P1 | **4.716** | 85.00 | a | 130.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 395.00 | Peso | 100.00 |
| P2 | **4.716** | 85.00 | c | 95.00 | rpm | 2978 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **12.48**  | **0.00**  | **6.40** |
| **12.4°** | **42.1°** | **117.2°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **0.76**  | **0.00**  | **0.44** |
| **173.1°** | **160.3°** | **2.7°** |

Velocità di misura = 546 rpm

Operatore: Paolo Boccia

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:

Equilibratura con giunto e ventola