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| --- |
| logo    logo_rem***R.E.M.  s.r.l.*** *Via Ferruccia, 16/a – 03010 Patrica (FR*Tel. 0775 830116  – Fax 0775 839345 [**info@rem-motori.it**](mailto:info@rem-motori.it)  **R.E.M. s.r.l. - Cap. Soc. EURO 10.000,00 int. vers.**  **Reg. Imprese Frosinone n. 25704 - Cod. Fiscale e P. IVA 02240470605** |

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| **Commessa Nr.** | **2022-0875** | **Codice R.E.M** | **15892** |

**Rapporto di equilibratura**

|  |  |  |
| --- | --- | --- |
| Cliente : **MARANGONI** | | Data : 09/02/2023 21:59:34 |
| Prog. N^ 427 | SIEMENS 1LG6316-4AA50Z | |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
|  | Tol (g) | r (mm) |  | Dim (mm) | | **ISO** | **unit( Kg)** |
| P1 | **0.992** | 320.00 | a | 145.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 295.00 | Peso | 60.00 |
| P2 | **2.910** | 55.00 | c | 95.00 | rpm | 3000 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **68.92** | **0.00** | **49.33** |
| **84.1°** | **129.3°** | **227.0°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **0.34** | **0.00** | **0.78** |
| **350.7°** | **331.1°** | **272.5°** |

Velocità di misura = 502 rpm

Operatore: Lisi Angelo

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:

Equilibratura girante con albero proprio