|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2021 0443** | **Codice R.E.M** | **09569** |

**Rapporto di equilibratura**

|  |  |  |
| --- | --- | --- |
| Cliente : **VIBAC POTENZA** | | Data : 22/11/2021 12:55:16 |
| Prog. N^ 680 | SIEMENS 1GH6288 0NG40 | |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
|  | Tol (g) | r (mm) |  | Dim (mm) | | **ISO** | **unit( Kg)** |
| P1 | **25.156** | 130.00 | a | 250.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 970.00 | Peso | 400.00 |
| P2 | **28.437** | 115.00 | c | 100.00 | rpm | 1460 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **62.2** | **0.00** | **8.6** |
| **161.1°** | **154.1°** | **62.6°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **1.2** | **0.0** | **1.3** |
| **3.0°** | **325.9°** | **286.7°** |

Velocità di misura = 502 rpm

Operatore: Lisi Amedeo

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con mezza chiavetta