|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2021 0677** | **Codice R.E.M** | **15521** |

**Rapporto di equilibratura**

|  |  |  |
| --- | --- | --- |
| Cliente : **CUMA** | | Data : 19/11/2021 10:41:13 |
| Prog. N^ 353 | SIEMENS 1LA400 | |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
|  | Tol (g) | r (mm) |  | Dim (mm) | | **ISO** | **unit( Kg)** |
| P1 | **33.602** | 150.00 | a | 510.00 | G | 6.30 |
| ST | **0.000** | 0.00 | b | 630.00 | Peso | 500.00 |
| P2 | **31.502** | 160.00 | c | 370.00 | rpm | 2984 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **35.6** | **0.00** | **15.0** |
| **118.8°** | **136.5°** | **273.7°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **1.7** | **0.0** | **3.7** |
| **171.6°** | **9.8°** | **2.2°** |

Velocità di misura = 510 rpm

Operatore: Boccia Paolo

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibratura con giunto e ventola