|  |  |  |  |
| --- | --- | --- | --- |
| **Commessa Nr.** | **2021-0532** | **Codice R.E.M**  | **15466** |

**Rapporto di equilibratura**

|  |  |
| --- | --- |
| Cliente : **BURGO SORA**  | Data : 28/10/2021 08:50:06 |
| Prog. N^ 212 | SIEMENS 1LAB315 |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|   | Tol (g) | r (mm) |   | Dim (mm) | **ISO**  | **unit( Kg)** |
| P1 | **22.920** | 140.00 | a | 205.00 | G | 2.50 |
| ST | **0.000** | 0.00 | b | 600.00 | Peso | 400.00 |
| P2 | **18.875** | 170.00 | c | 40.00 | rpm | 1488 |

**Squilibri iniziali:**

|  |  |  |
| --- | --- | --- |
| P1 (g) | ST (g) | P2 (g) |
| **4.1**  | **0.00**  | **16.6** |
| **82.7°** | **314.9°** | **305.8°** |

**Squilibri residui:**

|  |  |  |
| --- | --- | --- |
|  P1 (g) | ST (g) | P2 (g) |
| **0.7**  | **0.0**  | **4.1** |
| **30.1°** | **10.7°** | **8.0°** |

Velocità di misura = 454 rpm

Operatore: Boccia Paolo

Firma : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 NOTE:Equilibrato con mezza chiavetta