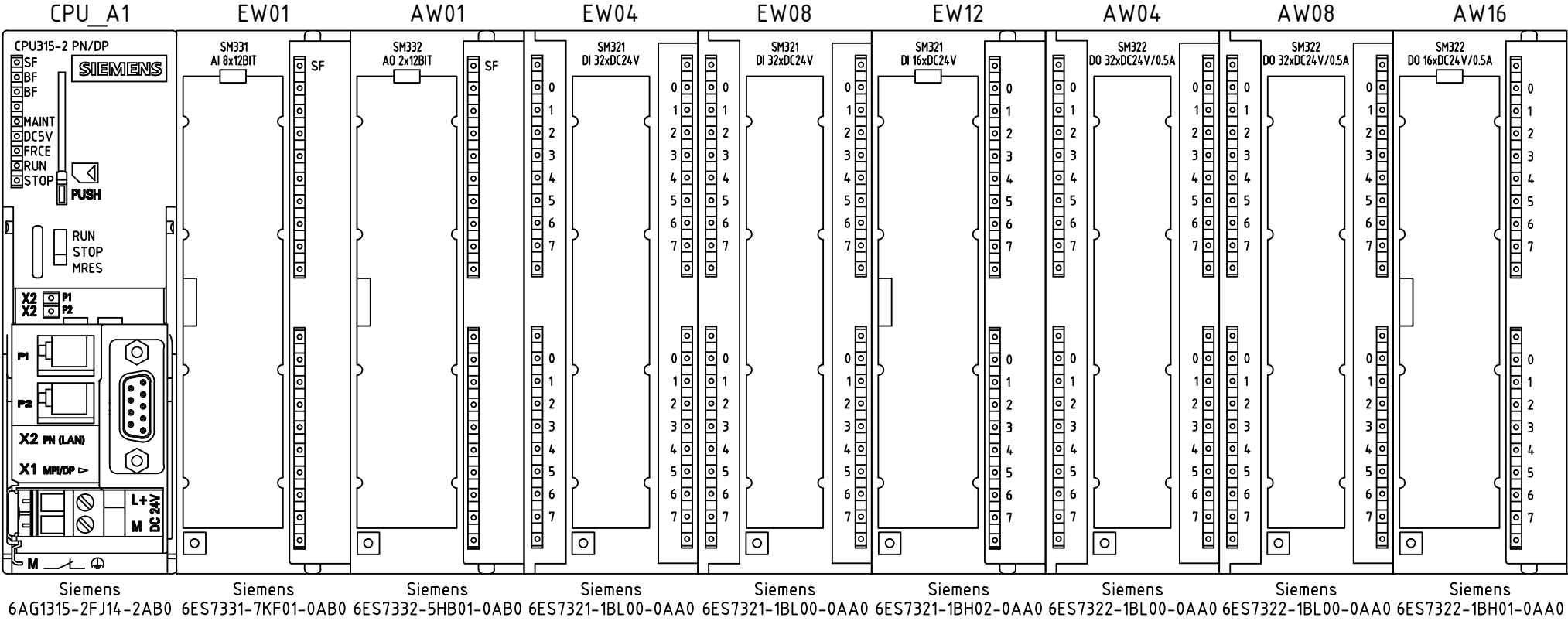
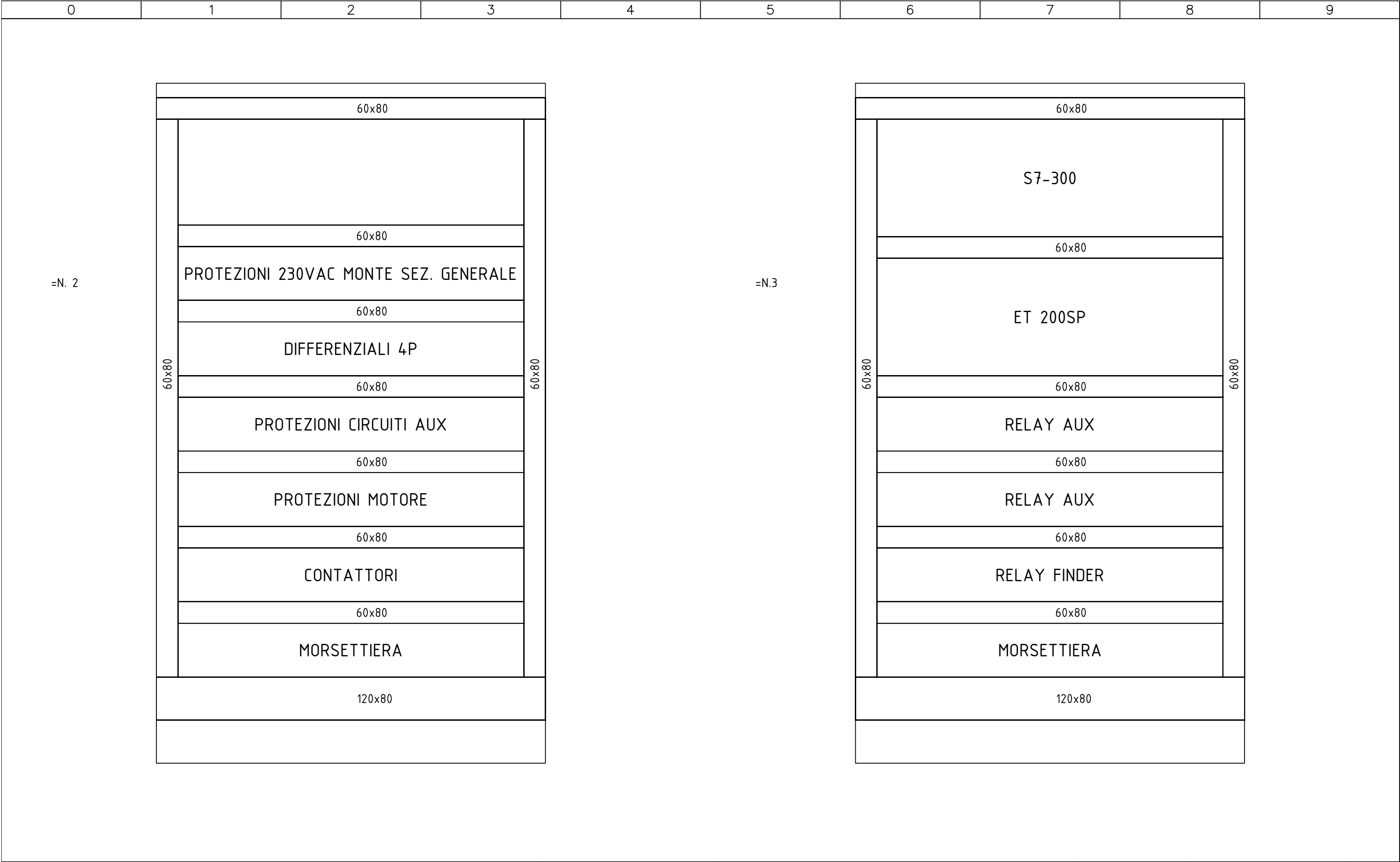






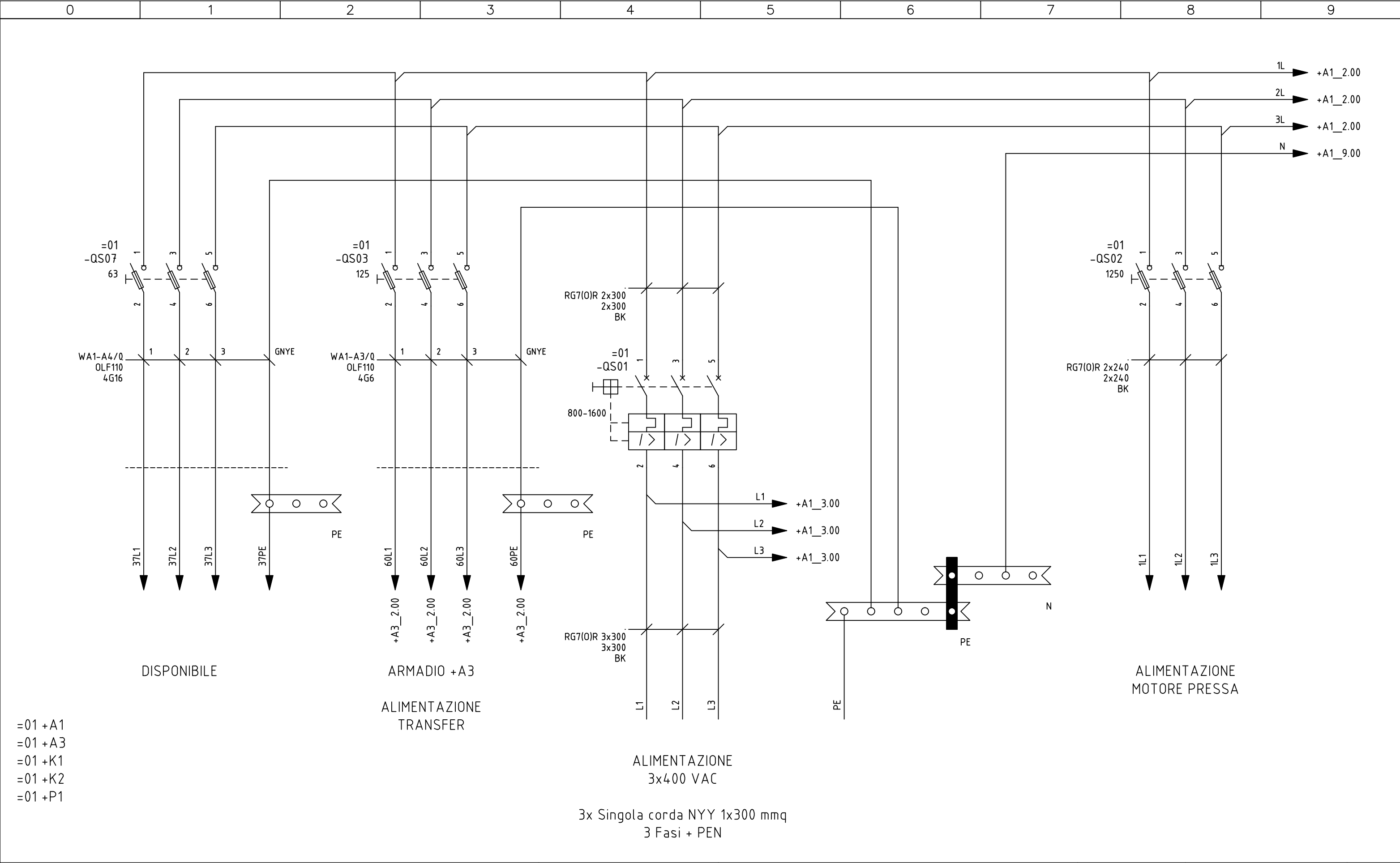
0	1	2	3	4	5	6	7	8	9
=N1 Transfer#*A3# Technical drawing of a machine layout (N1). It shows a rectangular frame with a top section labeled 40 x 80 and a bottom section labeled 120 x 80. The central area contains several horizontal bars, some labeled 80 x 80 and 60 x 80. The overall height is indicated as 80 x 80 on the left and right sides.									
=N.2 Technical drawing of a machine layout (N.2). It shows a rectangular frame with a top section labeled 40x80 and a bottom section labeled 120x80. The central area contains several vertical bars, some labeled 80x80 and 60 x 80. The overall height is indicated as 80 x 80 on the left and right sides. Dimensions 250, 35, 261, and 189.5 are shown.									
			Dis. N.	000	Impianto		Ordine		
			CAD	SPAC			N. 149		
			Nome File	TOPOGRAFICO	Denominazione		Commessa	+00_17	
			Data	02-12-2015			N. 237		
							Esecutore	105	
							S. BISCONTI		
									FOGLIO
									+00_19
									SEGUE
									+00_20

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Pressa - +A1 - =01 - XA1									
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40		10							40
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42		12							42
220M2		13							220M2
220M2		14							220M2
220M2		15							220M2
220M2		16							220M2
220M2		17							220M2
220M2		18							220M2
220M2		19							220M2
220M2		20							220M2
220L5		21							220L5
220L6		22							220L6
220L7		23							220L7
220L8		24							220L8
116		25							116
116		26							116
116		27							116
116		28							116
220NA		29							220NA
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220NA		31							220NA
220NA		32							220NA
220NA		33							220NA
220L10		34							220L10
220L11		35							220L11
220L11		36							220L11
220L12		37							220L12
			Dis. N. 000	Impianto			Ordine N. 149	+00_22	FOGLIO
			CAD SPAC	PRESSA FAGOR 1800T			Commessa N. 237		+00_31
			Nome File TOPOGRAFICO	Denominazione			Esecutore S. BISCONTI	105	SEGUE
			Data 02-12-2015	DISEGNO MORSETTIERA XA1					+00_35

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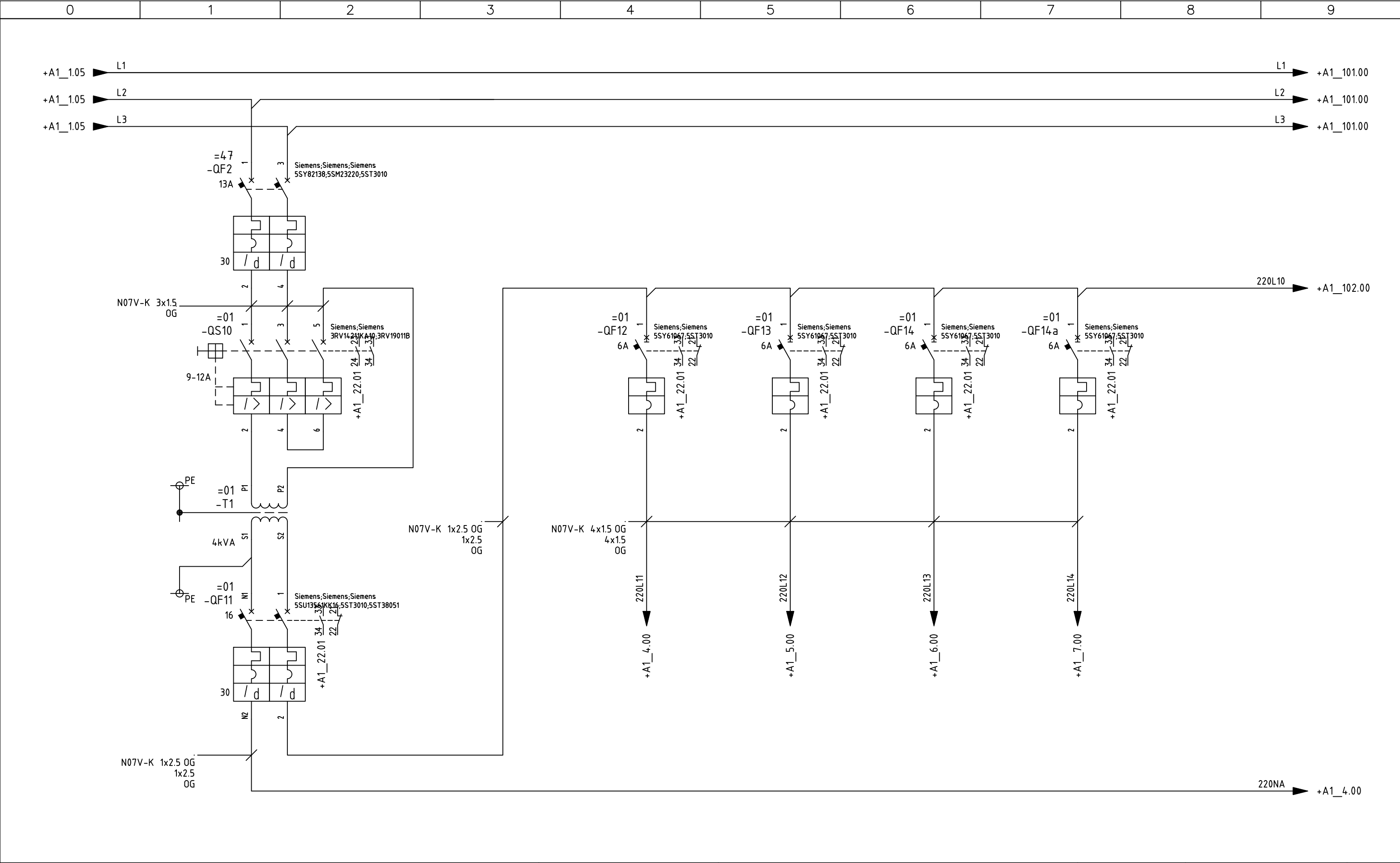
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L+.BRE			5					L+.BRE	
L+.A3			6					L+.A3	
L+.A3			7					L+.A3	
L+.A3			8					L+.A3	
L+.A3			9					L+.A3	
L+.A3			10					L+.A3	

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Pressa - +P1 - XP1									
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L+.AUX		2							L+.AUX
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102		67							102
360		68							360
361		69							361
362		70							362
I1		71							I1
I2		72							I2
Q1		73							Q1
L-		74							L-
Dis. N. 000			Impianto			Ordine		FOGLIO	
CAD SPAC			PRESSA FAGOR 1800T			N. 149		+00_44	
Nome File TOPOGRAFICO			Denominazione			Commissa		+00_45	
Data 02-12-2015			DISEGNO MORSETTIERA P1			N. 237		SEGUE	
						Esecutore		105	
						S. BISCONTI		+A1_1	

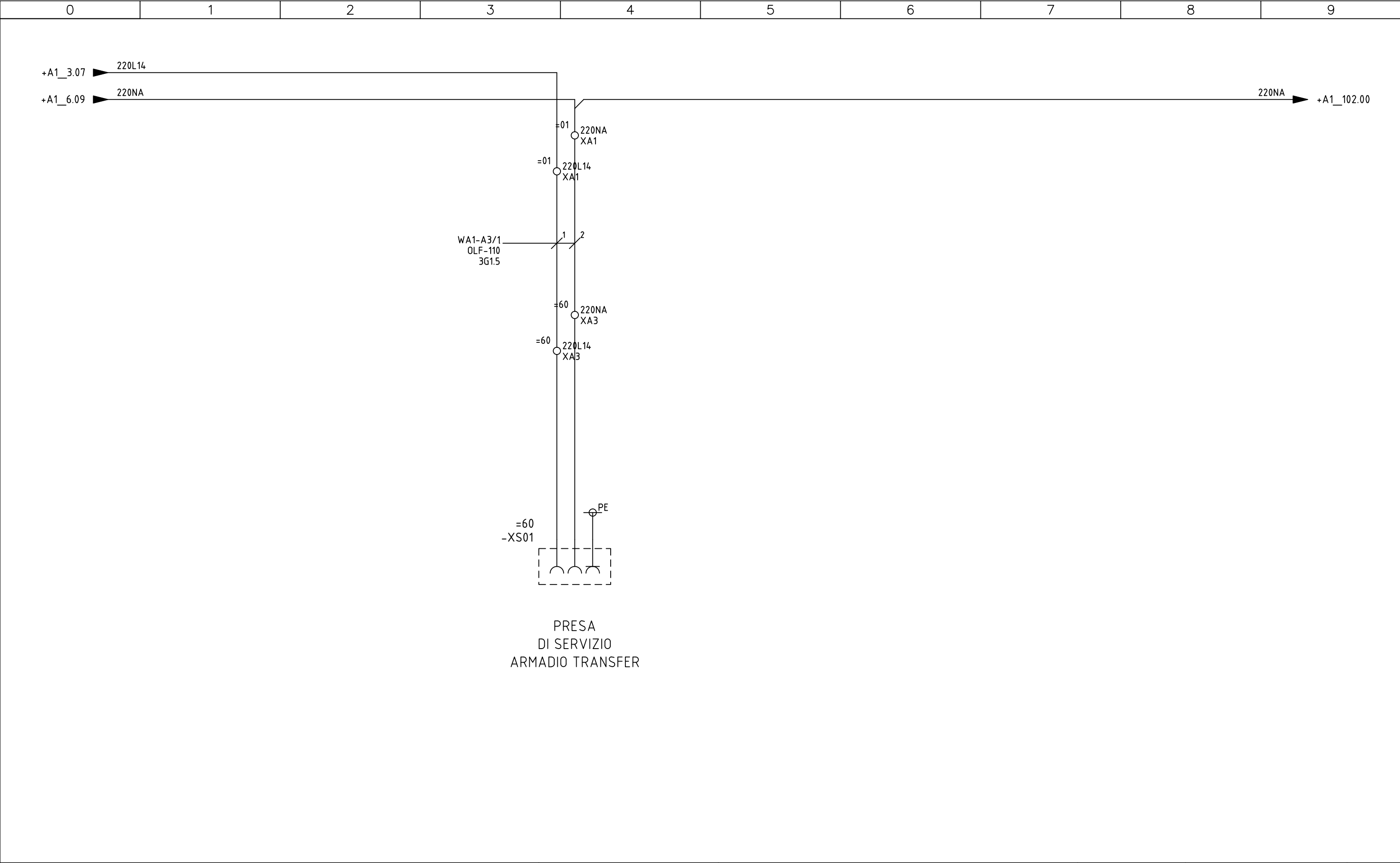


=01 +A1
=01 +A3
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=01 +K2
=01 +P1

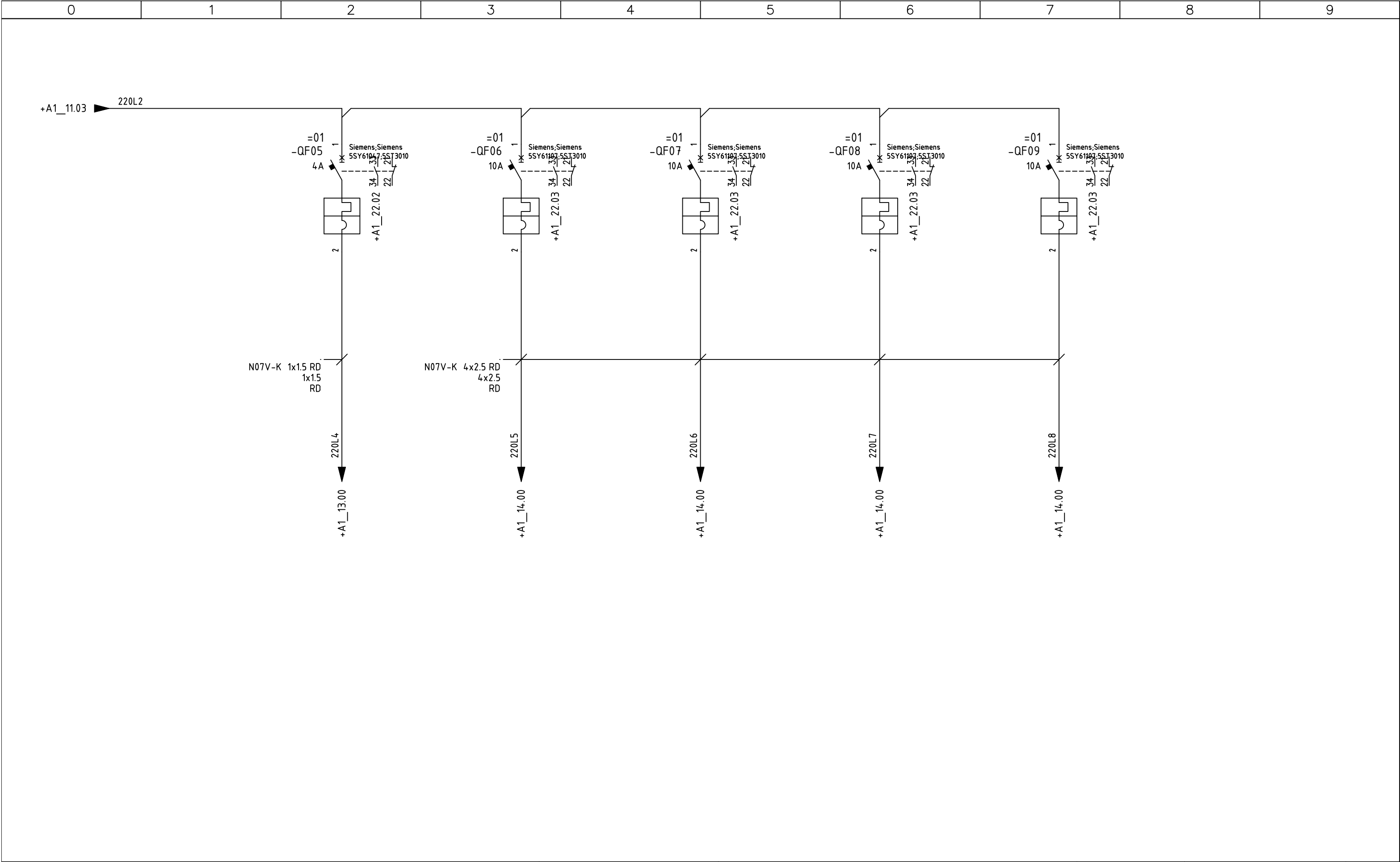
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	CAD	SPAC		PRESSA FAGOR 1800T			+A1_1	
	Nome File	01	Denominazione	Commessa			SEGUE	
	Data	02-12-2015		ALIMENTAZIONE 400 VAC			+A1_2	
				Esecutore			105	
				S. BISCONTI				



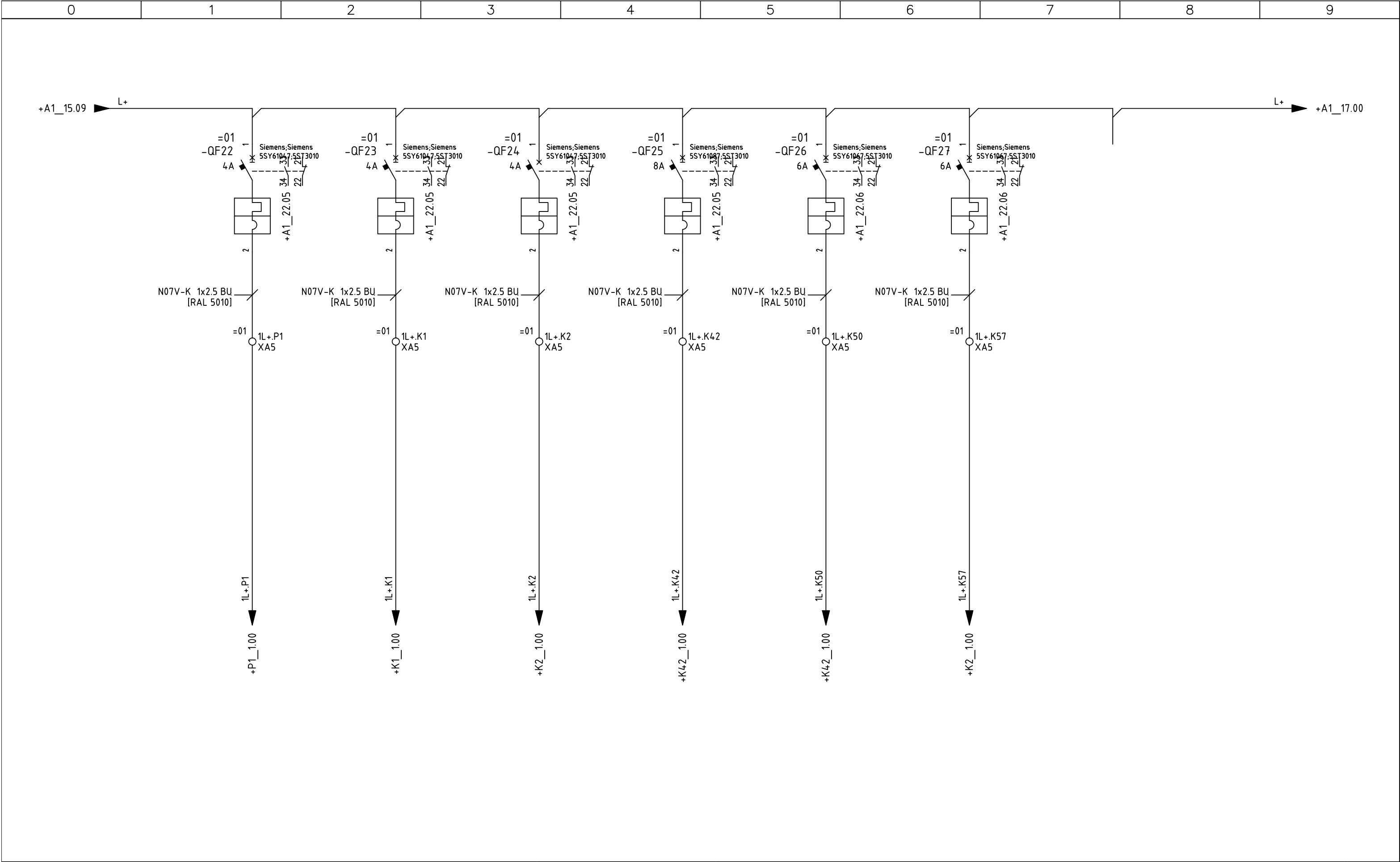
	Dis. N.	000	Impianto	Ordine	+A1_2	FOGLIO
	CAD	SPAC				+A1_3
	Nome File	01	Denominazione	Commissa		SEGUE
	Data	02-12-2015				+A1_4
					105	



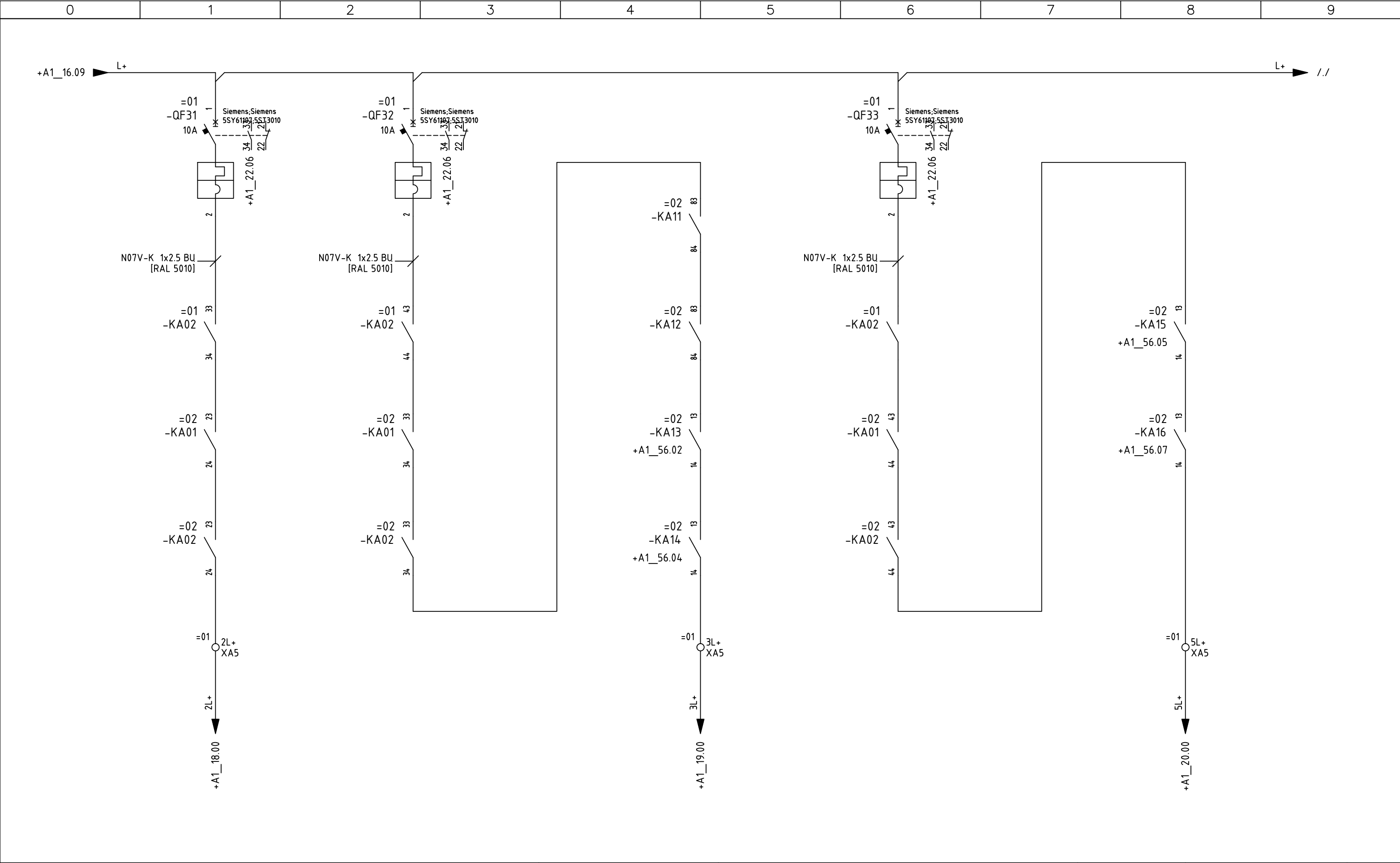
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	CAD	SPAC		N. 149		+A1_7
	Nome File	01	Denominazione	Commessa		SEGUE
	Data	02-12-2015		N. 237		
			PRESA DI SERVIZIO <u>ARMADIO</u> TRANSFER +A3	Esecutore	105	+A1_9
				S. BISCONTI		



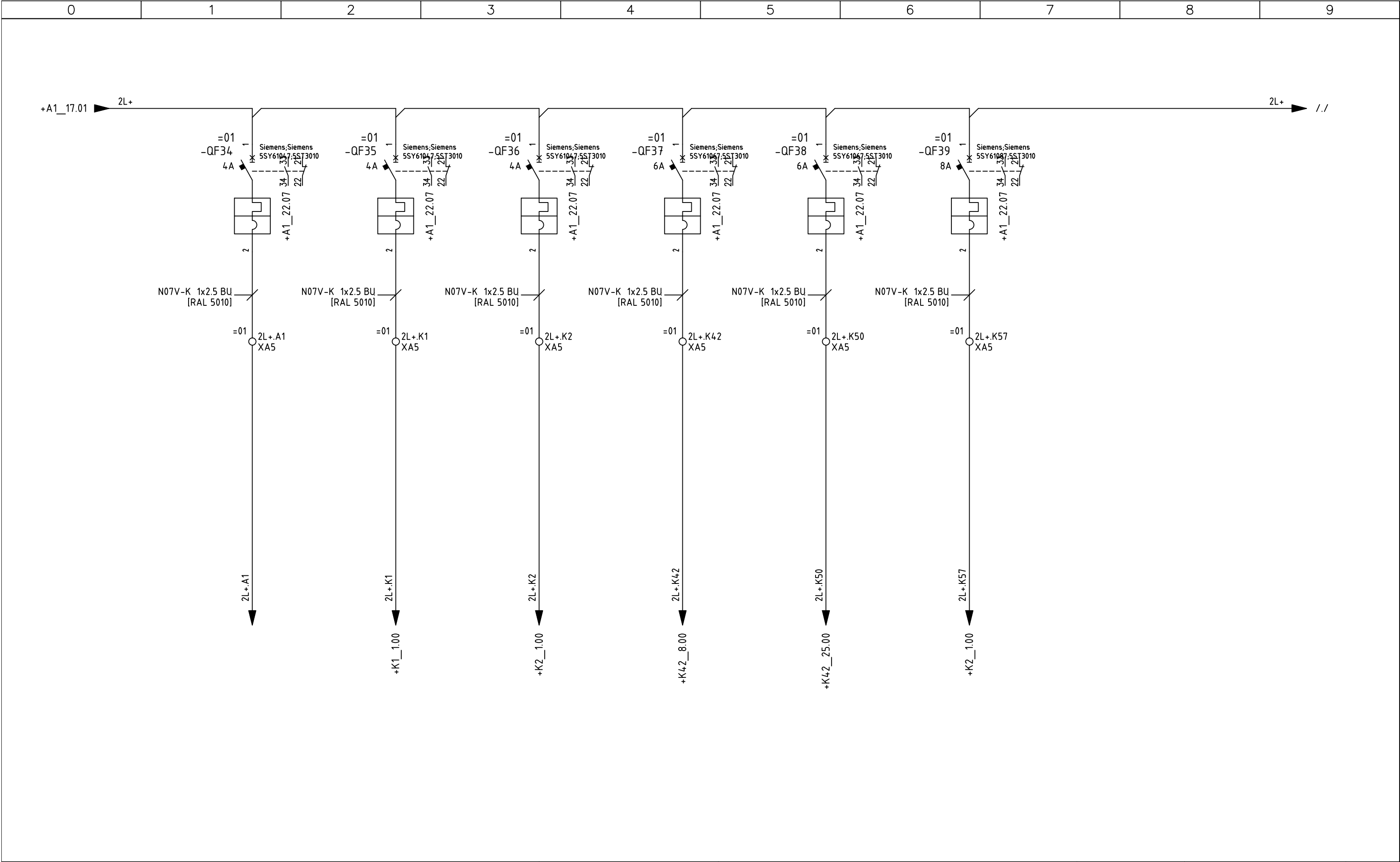
	Dis. N.	000	Impianto	Ordine	N. 149	+A1_11	FOGLIO
	CAD	SPAC		PRESSA FAGOR 1800T			+A1_12
	Nome File	01	Denominazione	Commessa	N. 237		SEGUE
	Data	02-12-2015		ALIMENTAZIONE 230 VAC			+A1_13
				Esecutore	S. BISCONTI	105	



	Dis. N.	000	Impianto	Ordine	N. 149	FOGLIO
	CAD	SPAC		Commissa	N. 237	+A1_16
	Nome File	01	Denominazione	Esecutore	S. BISCONTI	SEGUE
	Data	02-12-2015				+A1_17
			ALIMENTAZIONE 24 VDC		105	
			PRESSA FAGOR 1800T			

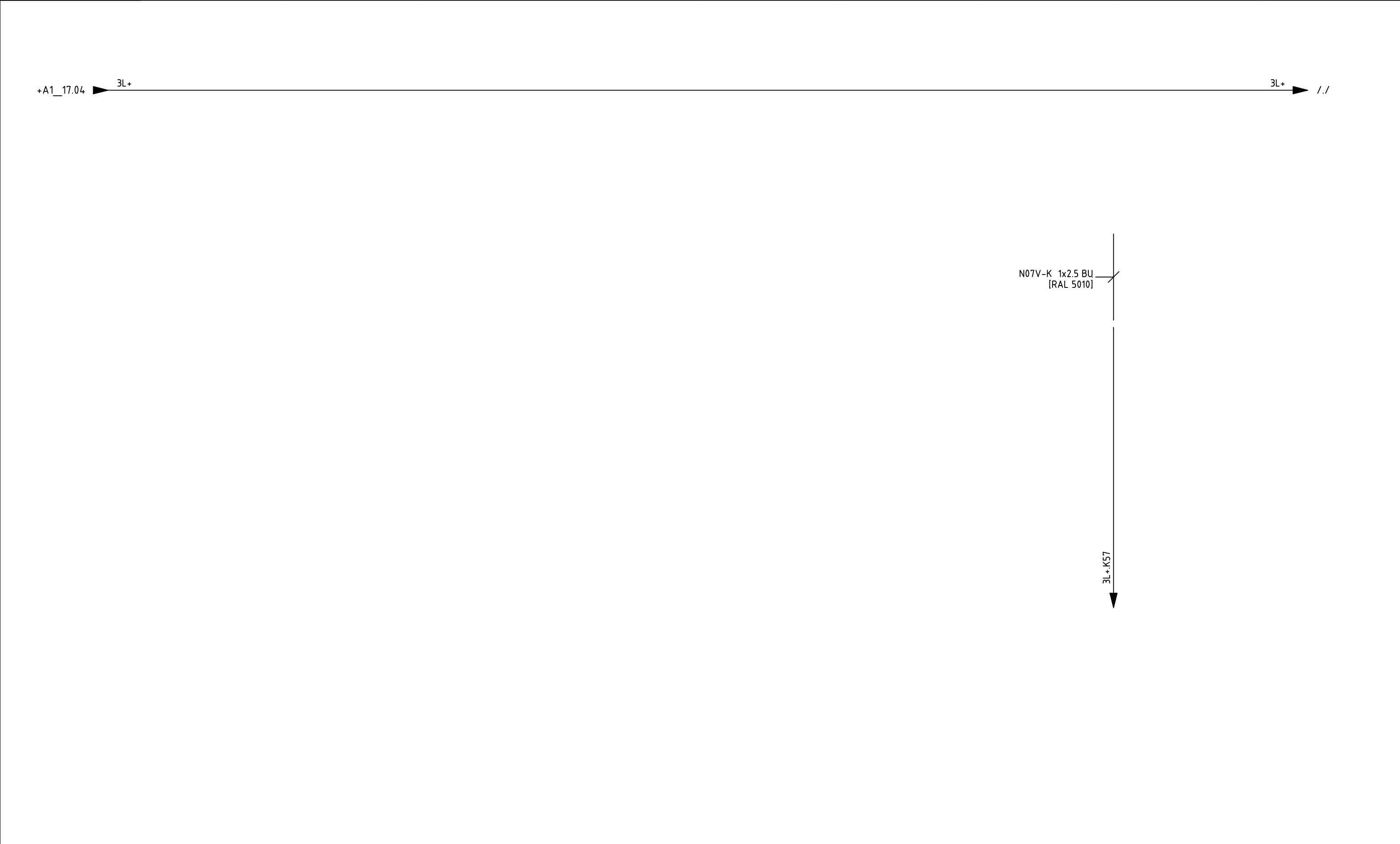


	Dis. N.	000	Impianto	Ordine	+A1_16	FOGLIO
	CAD	SPAC		Commessa		+A1_17
	Nome File	01	Denominazione	Esecutore		105
	Data	02-12-2015		ALIMENTAZIONE 24 VDC	S. BISCONTI	



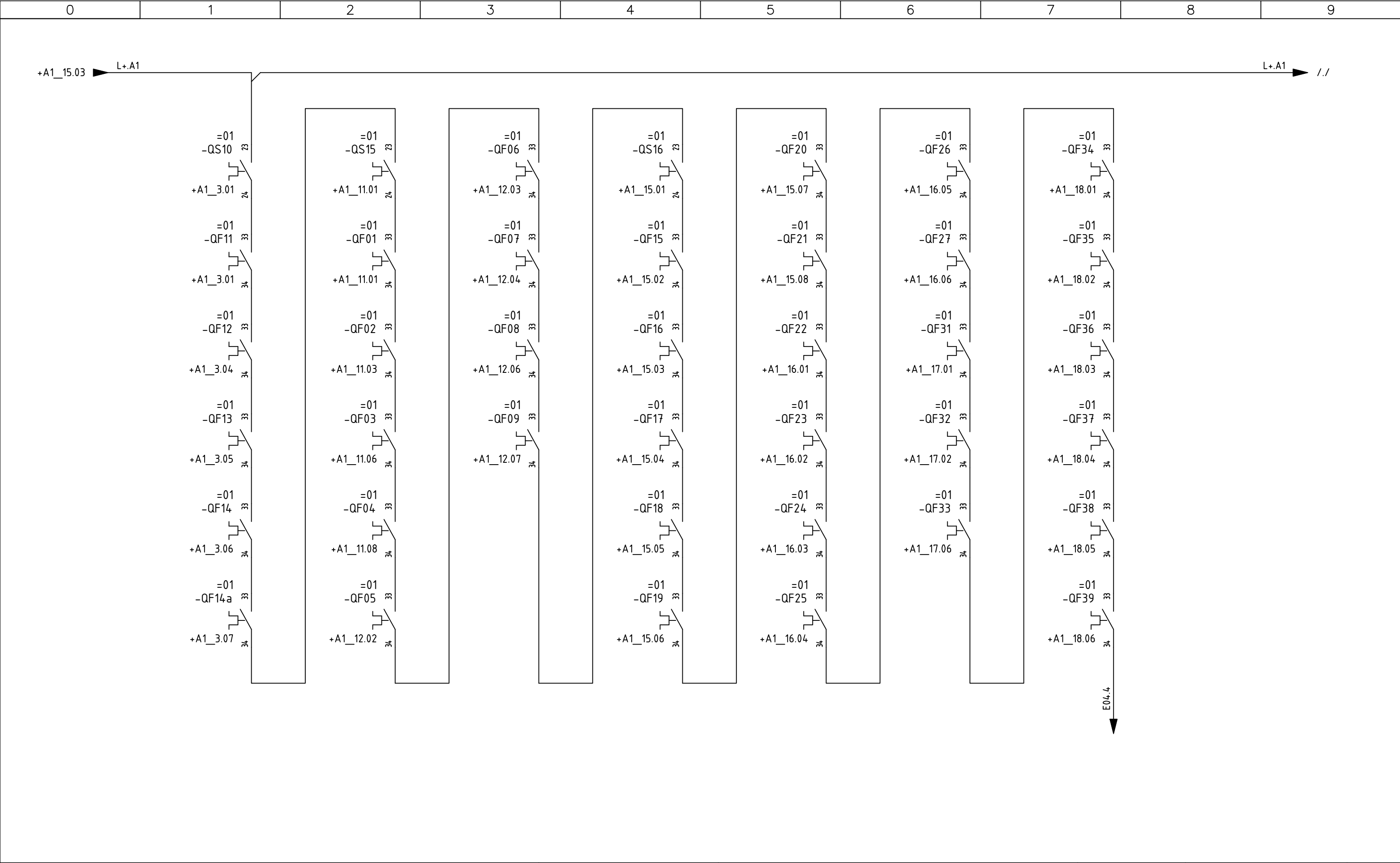
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	CAD	SPAC		PRESSA FAGOR 1800T			+A1_18	
	Nome File	01	Denominazione	Commissa			SEGUE	
	Data	02-12-2015		ALIMENTAZIONE 24 VDC			+A1_19	
				Esecutore	S. BISCONTI	105		

0	1	2	3	4	5	6	7	8	9
---	---	---	---	---	---	---	---	---	---

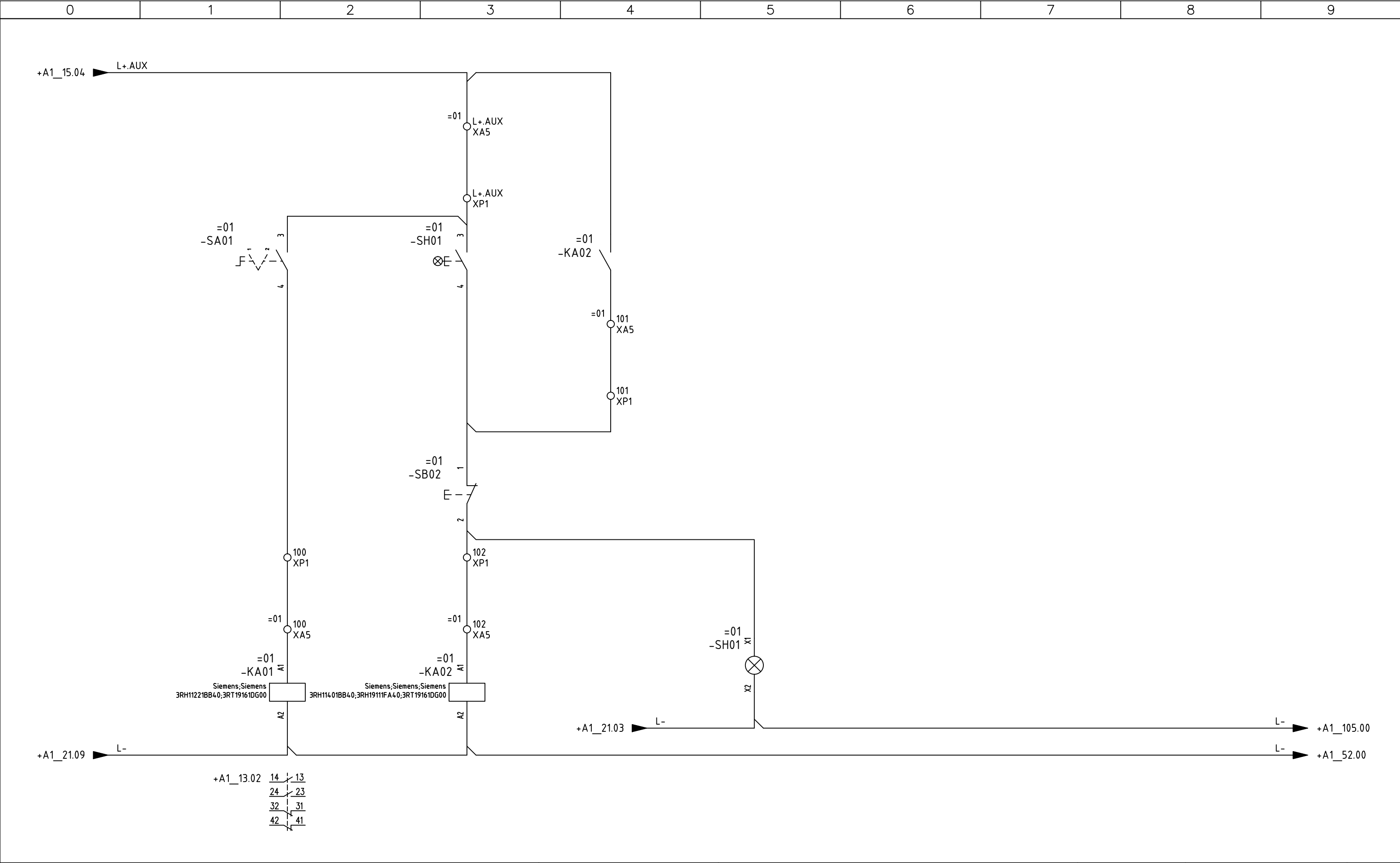


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	CAD	SPAC			N. 149		+A1_19
	Nome File	01	Denominazione		Commessa		SEGUE
	Data	02-12-2015			N. 237		+A1_20
				ALIMENTAZIONE 24 VDC	Esecutore	105	
					S. BISCONTI		

0	1	2	3	4	5	6	7	8	9	
+A1_17.08 5L+ 5L+ ./										
			Dis. N.	000	Impianto PRESSA FAGOR 1800T			Ordine N. 149	+A1_19 105	FOGLIO +A1_20
			CAD	SPAC				Commessa N. 237		SEGUE
			Nome File	01	Denominazione ALIMENTAZIONE 24 VDC			Esecutore S. BISCONTI		+A1_21
			Data	02-12-2015						



	Dis. N.	000	Impianto	Ordine	N. 149	+A1_21	FOGLIO	
	CAD	SPAC		Denominazione	Commessa		N. 237	+A1_22
	Nome File	01	Esecutore		S. BISCONTI		105	SEGUE
	Data	02-12-2015						



	Dis. N.	000	Impianto	Ordine	N. 149	+A1_22 105	FOGLIO
	CAD	SPAC		Commessa	N. 237		+A1_23
	Nome File	01	Denominazione	Esecutore	S. BISCONTI		SEGUE
	Data	02-12-2015					+A1_25
			PRESSA FAGOR 1800T				
			INSERZIONE ILLUMINAZIONE MACCHINA & COMANDI				

AB112

PLC OUTPUT	DESCRIZIONE	Relay -KA01 Emergenza Canale 1				Relay -KA02 Emergenza Canale 2				Relay -KA11				Relay -KA12			
	RIFERIMENTO																
	TIPO																
	SIGLA	A112.0		M0		A112.0		M0		A112.1		M1		A112.1		M1	
	UBICAZIONE	Pressa#+A1#=02		Pressa#+A1#=02		Pressa#+A1#=02		Pressa#+A1#=02		Pressa#+A1#=02		Pressa#+A1#=02		Pressa#+A1#=02		Pressa#+A1#=02	
	SLOT / PIN	Slot 3	1	Slot 3	9	Slot 3	5	Slot 3	13	Slot 3	2	Slot 3	10	Slot 3	6	Slot 3	14

=02
-KA01

Siemens;Siemens;Siemens
3RH114-01BB4-0;3RH19111FA31;3RT19161DG00

A2

=02
-KA02

Siemens;Siemens;Siemens
3RH114-01BB4-0;3RH19111FA31;3RT19161DG00

A2

=02
-KA11

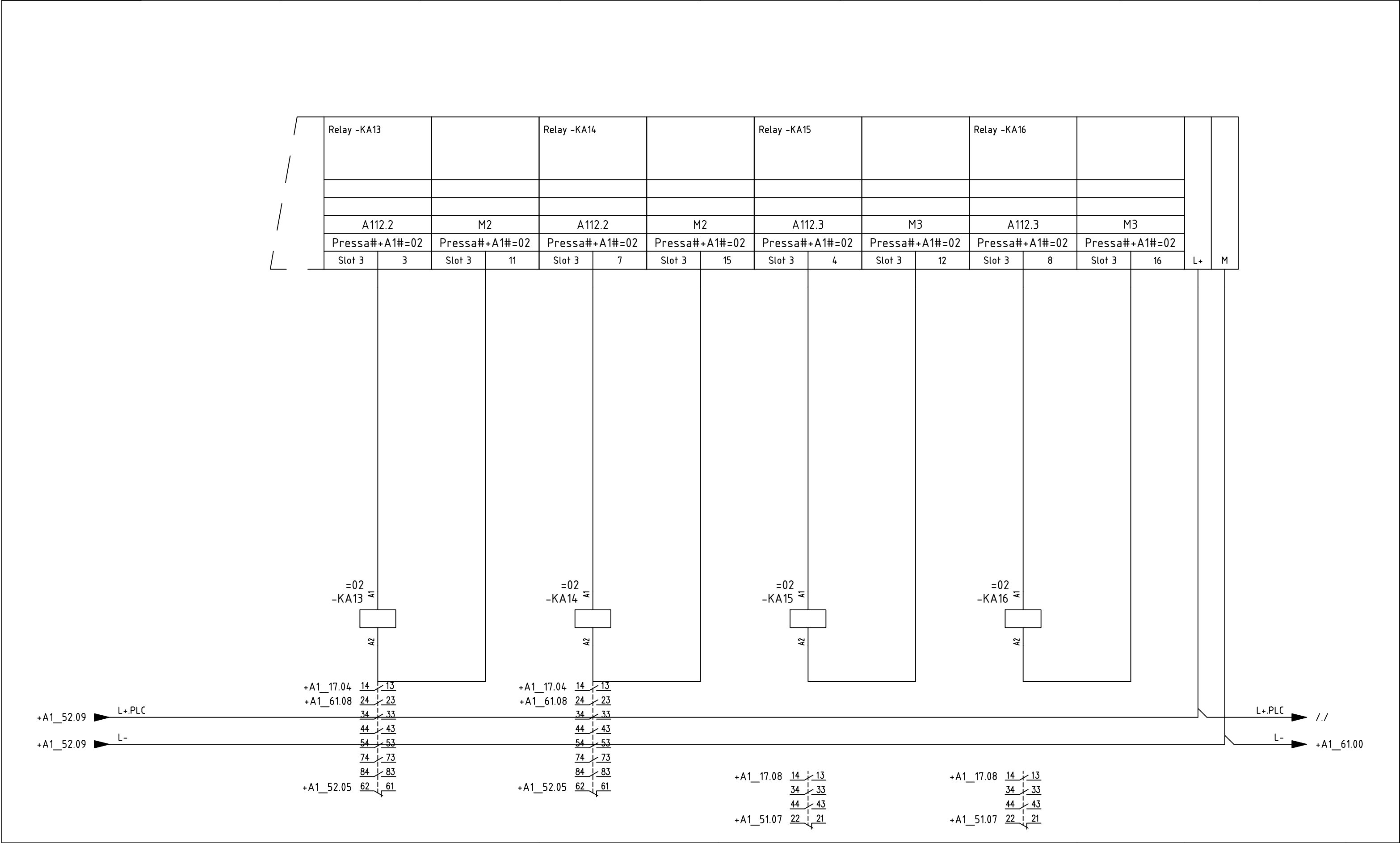
Siemens;Siemens;Siemens
3RH114-01BB4-0;3RH19111FA31;3RT19161DG00

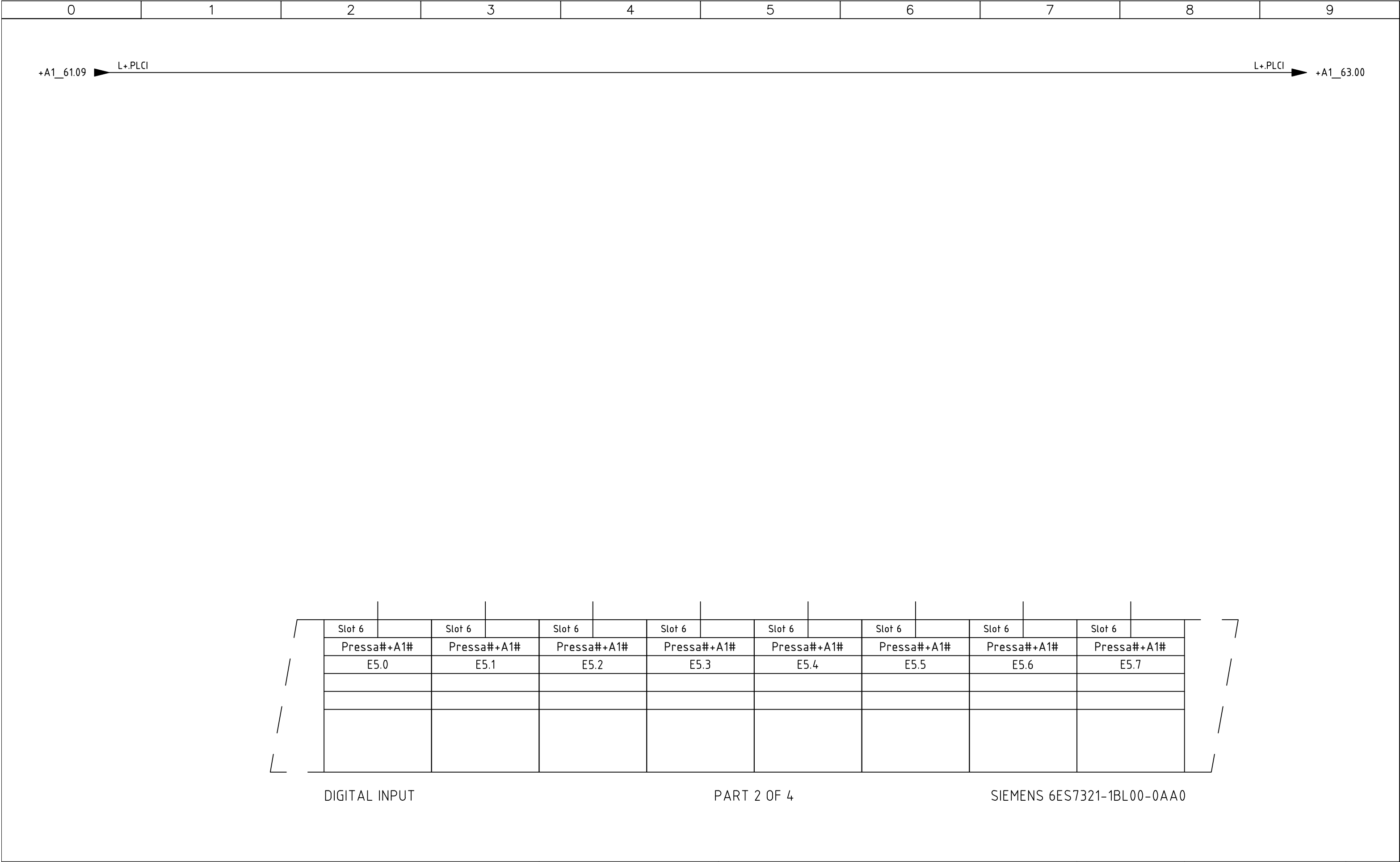
A2

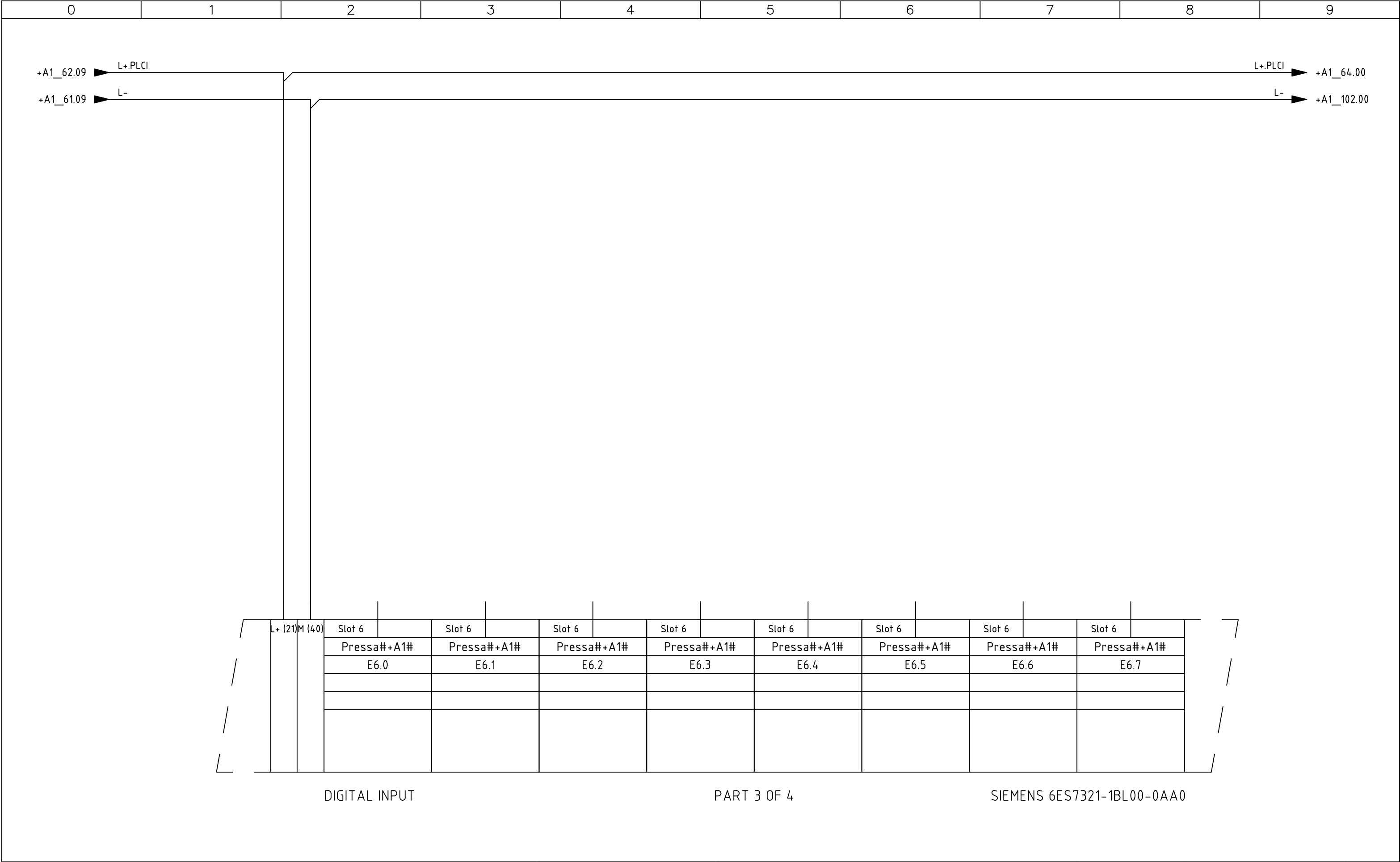
=02
-KA12

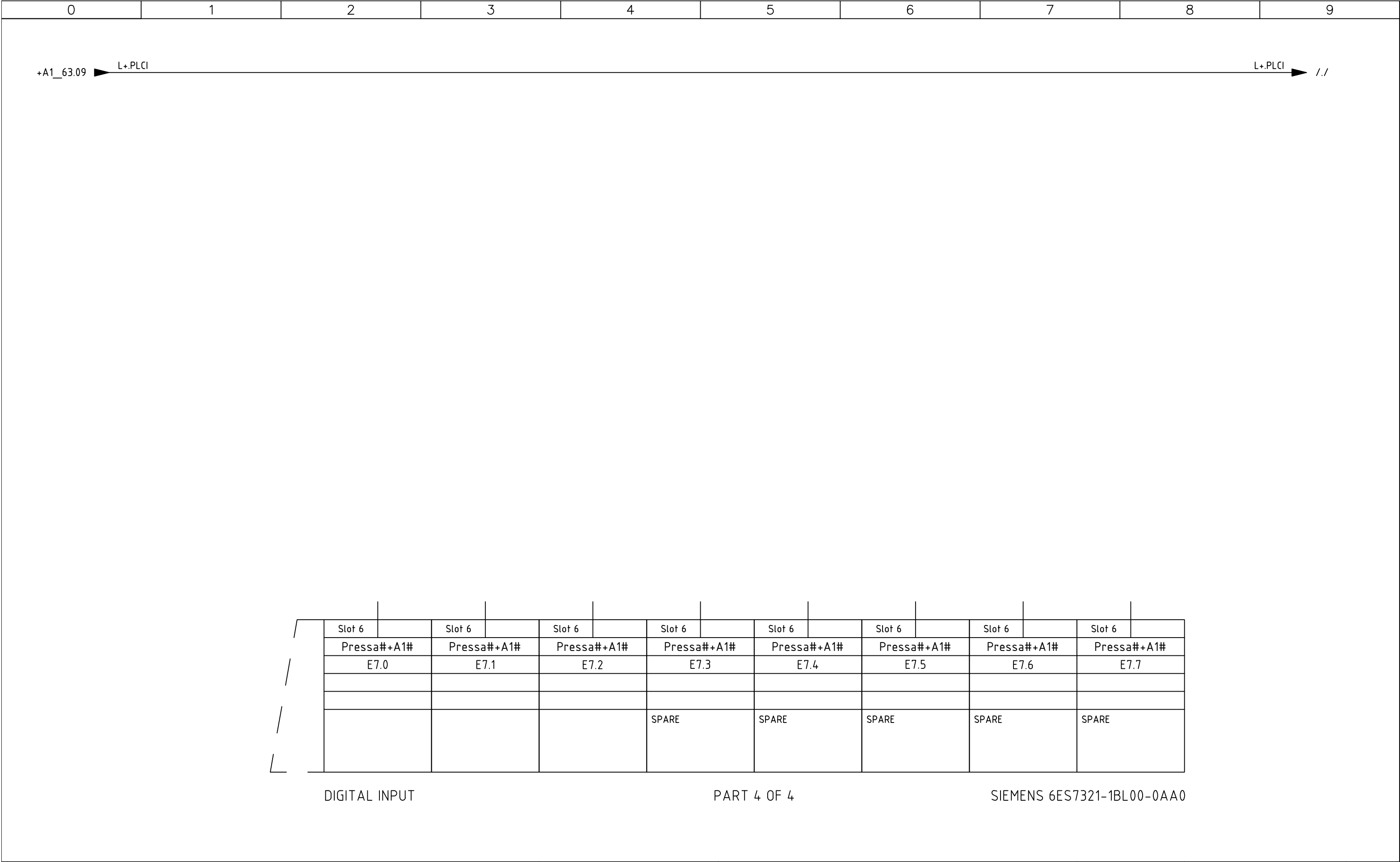
Siemens;Siemens
3RH114-01BB4-0;3RT19161DG00

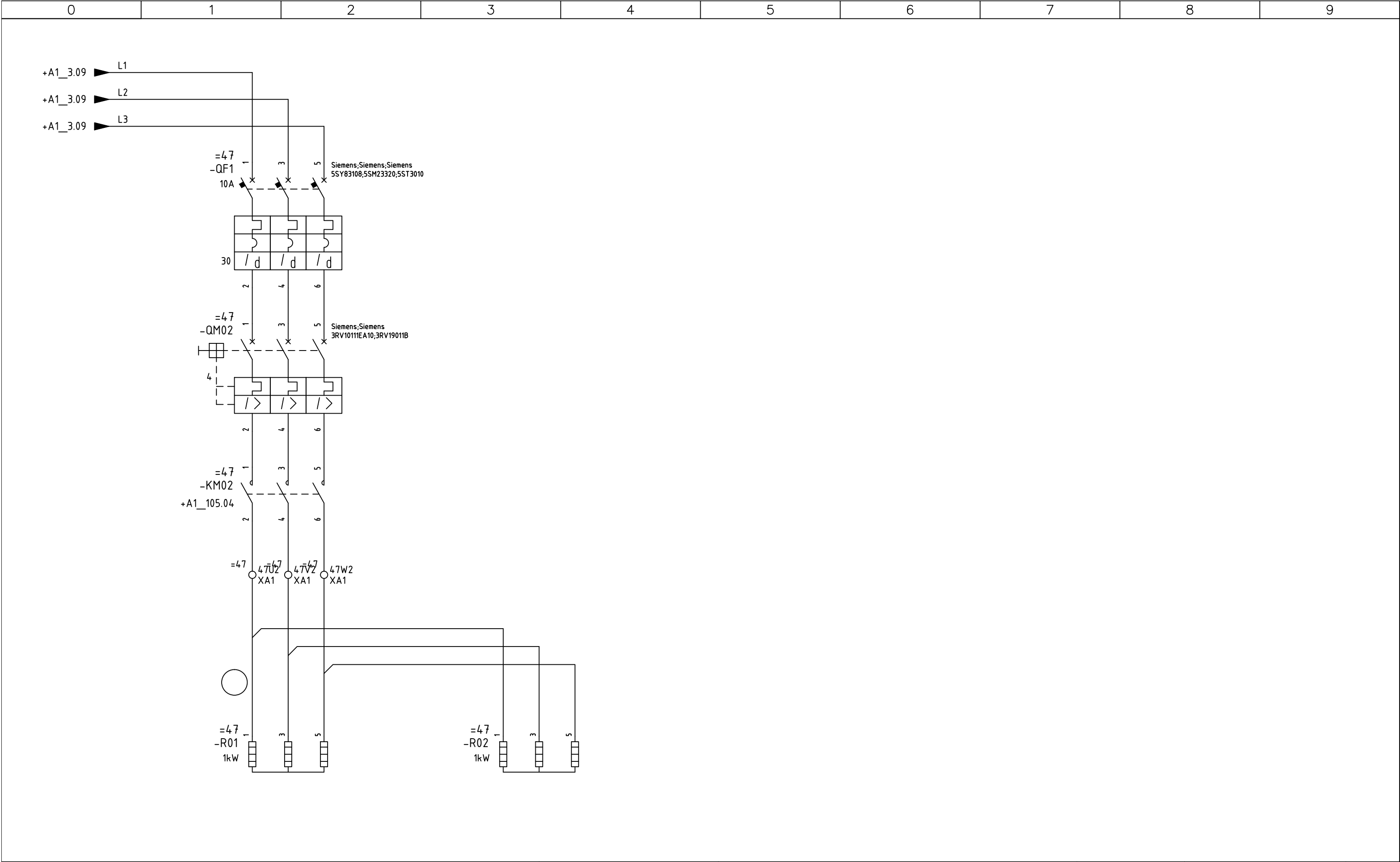
A2











	Dis. N.	000	Impianto	Ordine	N. 149	+A1_82	FOGLIO
	CAD	SPAC		PRESSA FAGOR 1800T			+A1_101
	Nome File	01	Denominazione	Commissa	N. 237	105	SEGUE
	Data	02-12-2015		RISCALDAMENTO OLIO LUBRIFICAZIONE			+A1_102
					Esecutore		
					S. BISCONTI		

						Disponibile			
Name:	Sheet:	Name:	Sheet:	Name:	Sheet:	Name:	Sheet:	Name:	Sheet:
CPU: Cpu MOD.: Slot 1		CPU: Cpu MOD.: Slot 1		CPU: Cpu MOD.: Slot 1		CPU: Cpu MOD.: Slot 1		CPU: Cpu MOD.: Slot 1	
Q1		Q2		Q3		Q4		TD	
Q1	M	Q2	M	Q3	M	Q4	M		

WP1-A1
OLF-110/1
1851

X1

X2

Q1
XA5

Q1
XP1

=47
-SH03

=47
-KM02

Siemens;Siemens
3RT10151BB41;3RT19161DG00

A1

A2

=47
-KA01

A1

A2

+A1_104.09 L-

+A1_23.09 L-

+A1_101.01 2 1

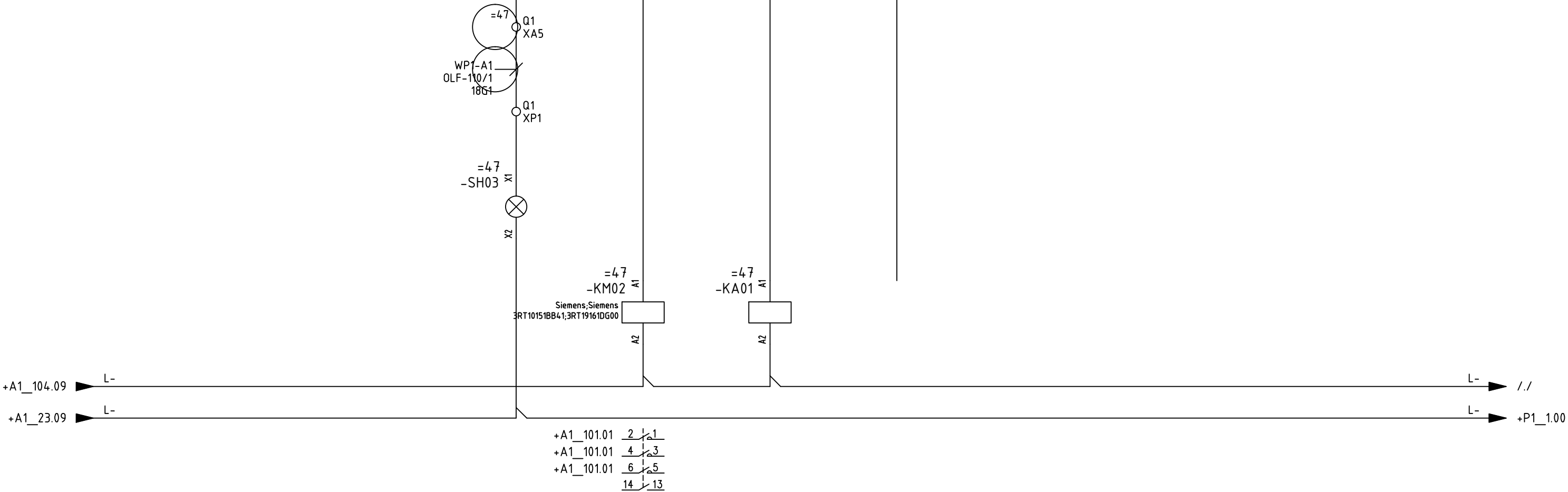
+A1_101.01 4 3

+A1_101.01 6 5

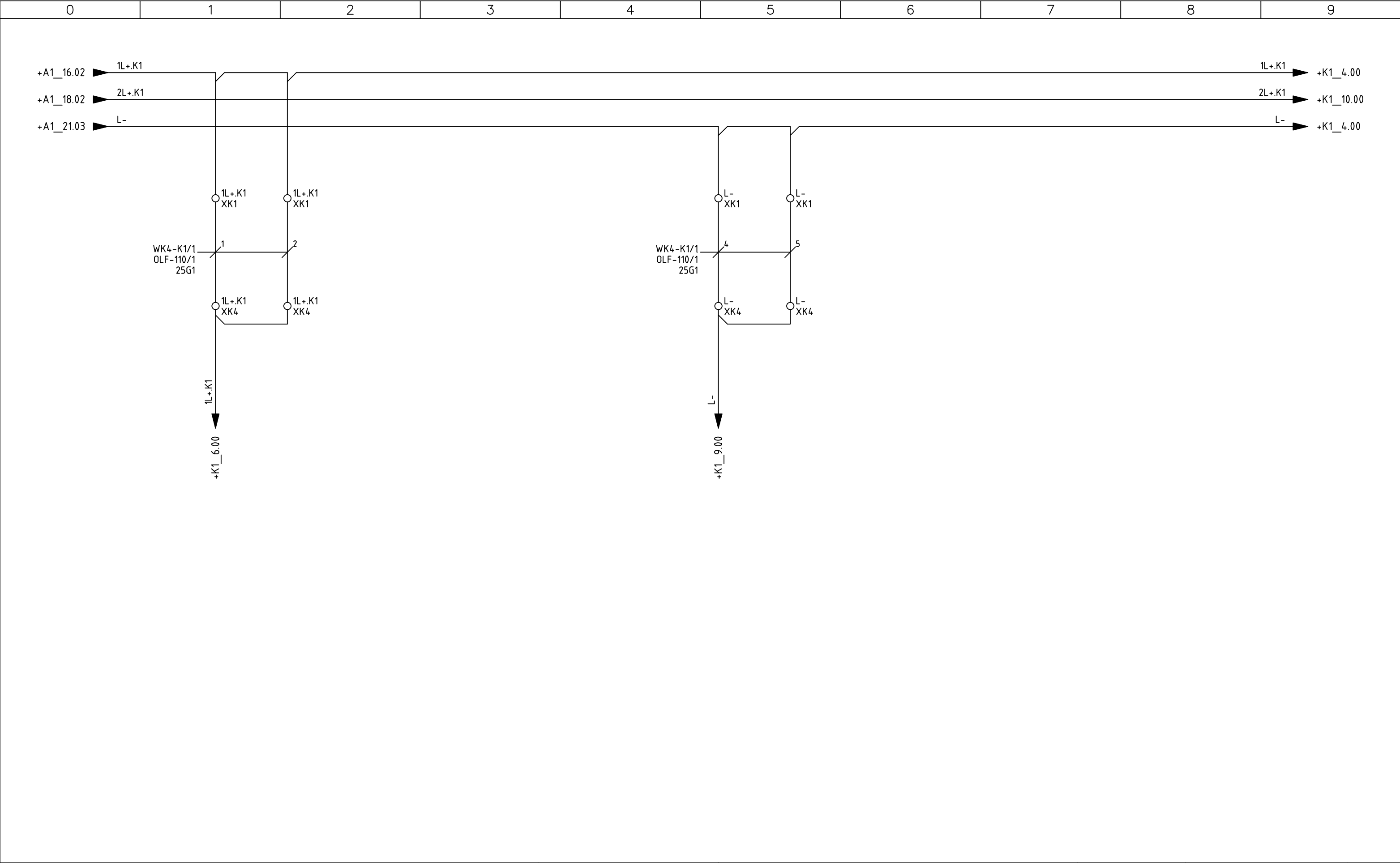
14 13

L- /./

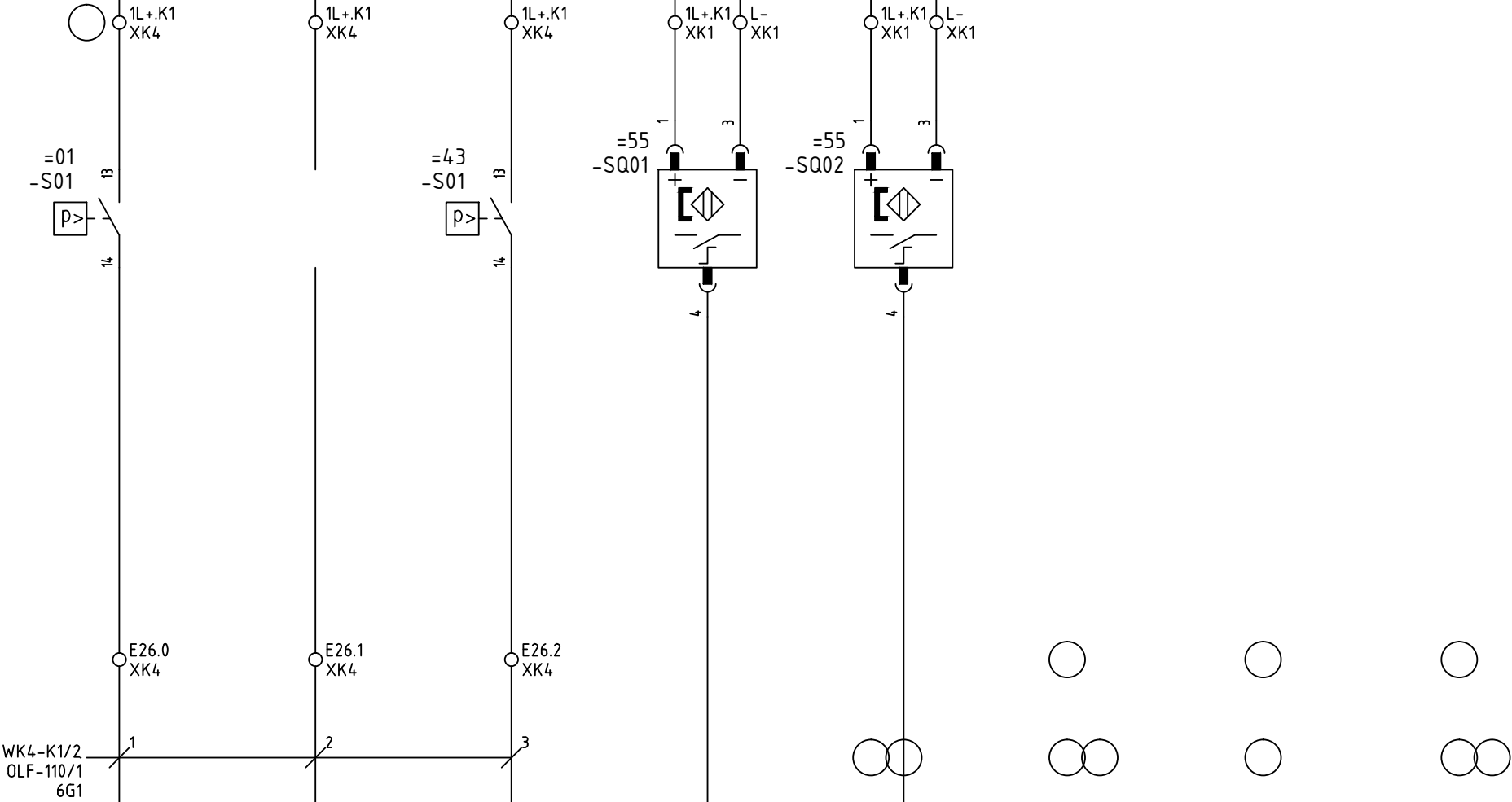
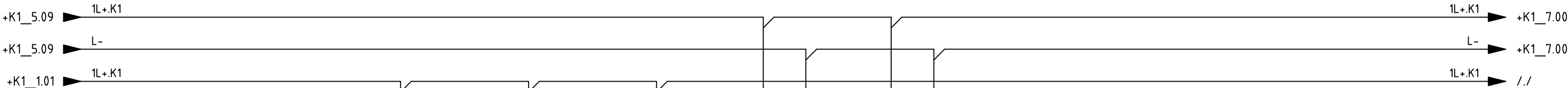
L- +P1_1.00



	Dis. N.	000	Impianto <i>PRESSA FAGOR 1800T</i>	Ordine N. 149	+A1_104	FOGLIO	
	CAD	SPAC		Commessa N. 237		+A1_105	
	Nome File	01	Denominazione RISCALDAMENTO <u>OLIO</u> LUBRIFICAZIONE	Esecutore S. BISCONTI		105	SEGUE
	Data	02-12-2015					+K1_1



	Dis. N.	000	Impianto	Ordine	N. 149	+A1_105	FOGLIO
	CAD	SPAC		Commessa	N. 237		+K1_1
	Nome File	TOPOGRAFICO	Denominazione		Esecutore	105	SEGUE
	Data	02-12-2015		DISTRIBUZIONE +K1	S. BISCONTI		+K1_2



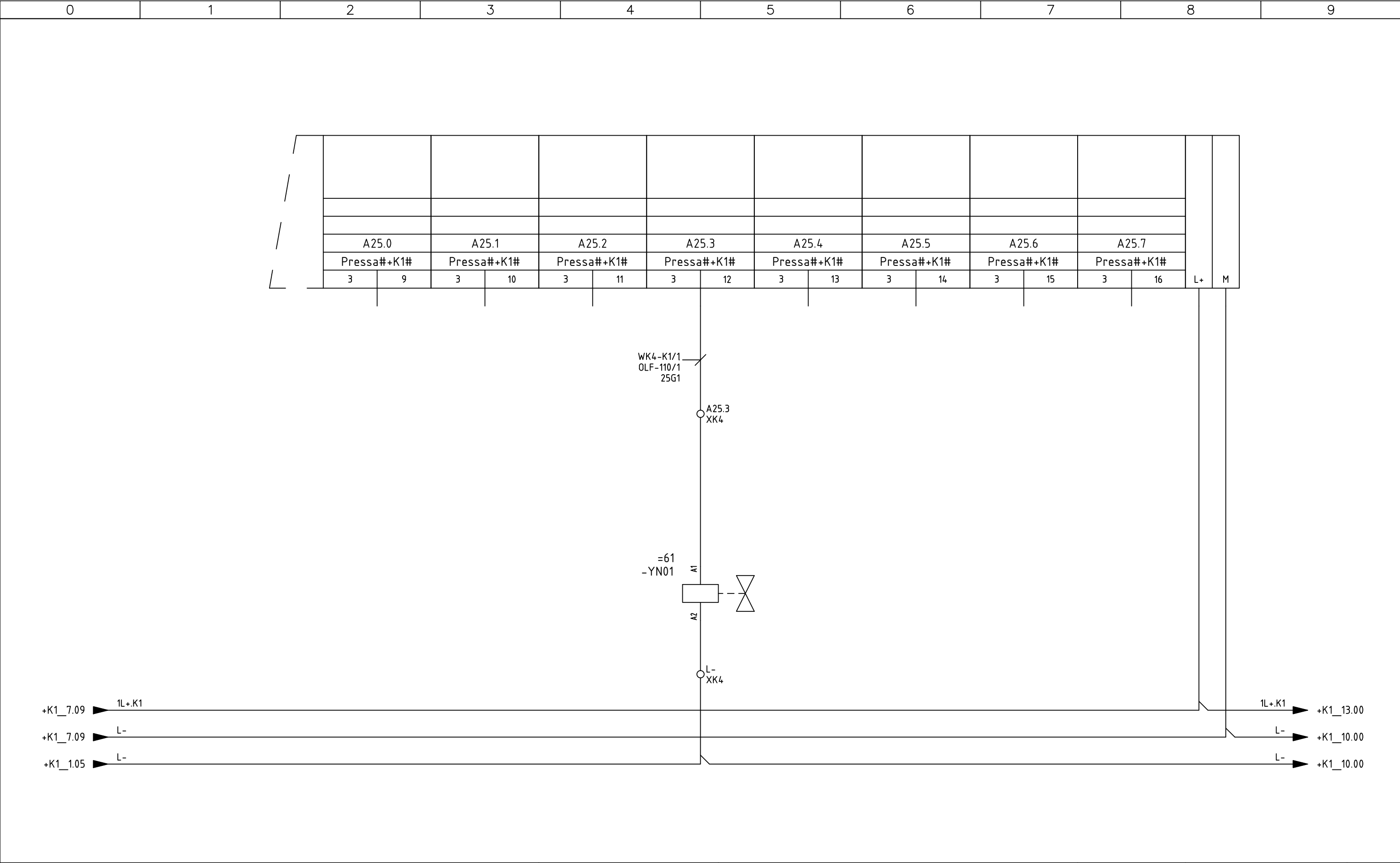
EW26

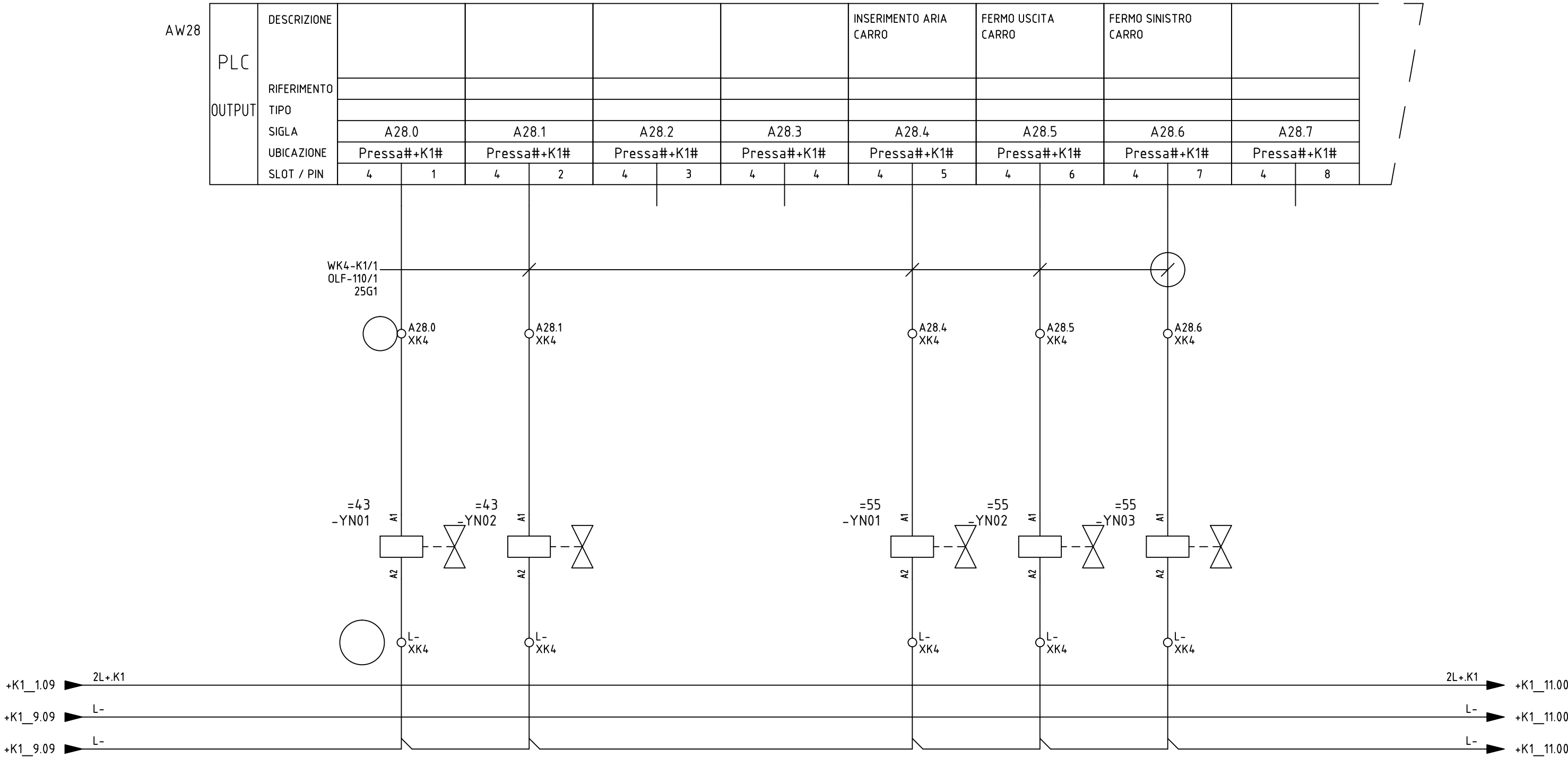
PLC INPUT	SLOT / PIN	2	1	2	2	2	3	2	4	2	5	2	6	2	7	2	8
	UBICAZIONE	Pressa#+K1#		Pressa#+K1#		Pressa#+K1#		Pressa#+K1#		Pressa#+K1#		Pressa#+K1#		Pressa#+K1#		Pressa#+K1#	
	SIGLA	E26.0		E26.1		E26.2		E26.3		E26.4		E26.5		E26.6		E26.7	
	TIPO																
	RIFERIMENTO																
DESCRIZIONE								CARRO IN POSIZIONE		CARRO IN POSIZIONE		SPARE		SPARE			

AW24

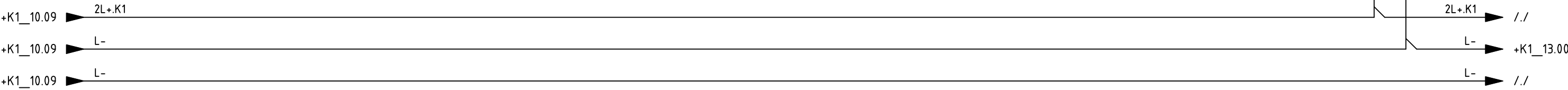
PLC OUTPUT	DESCRIZIONE								
	RIFERIMENTO								
	TIPO								
	SIGLA	A24.0	A24.1	A24.2	A24.3	A24.4	A24.5	A24.6	A24.7
	UBICAZIONE	Pressa#+K1#	Pressa#+K1#	Pressa#+K1#	Pressa#+K1#	Pressa#+K1#	Pressa#+K1#	Pressa#+K1#	Pressa#+K1#
	SLOT / PIN	3 1	3 2	3 3	3 4	3 5	3 6	3 7	3 8

7
/
/
/

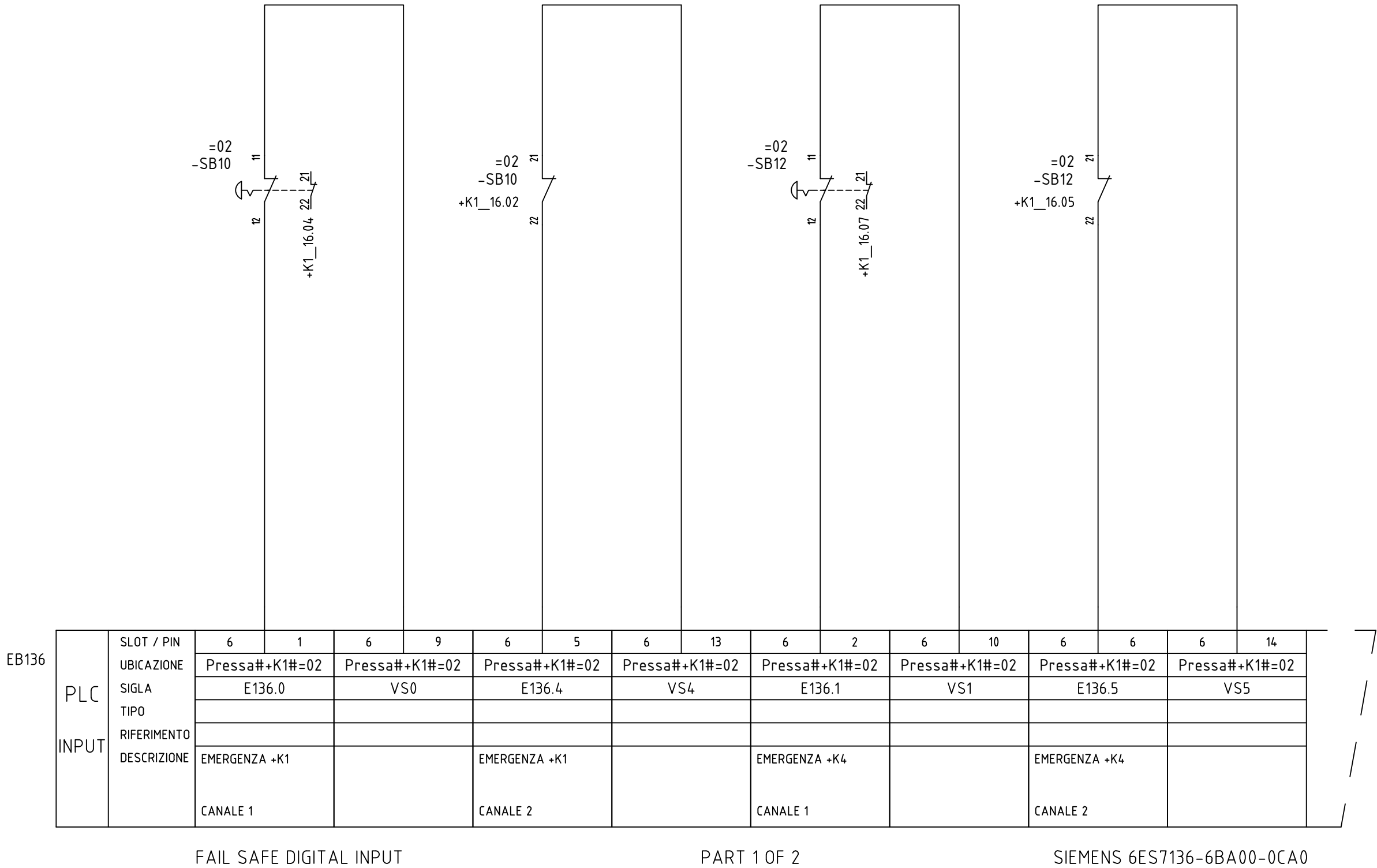


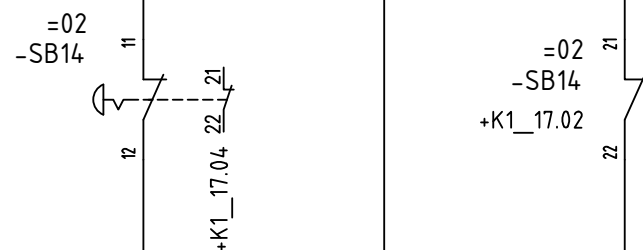


A29.0	A29.1	A29.2	A29.3	A29.4	A29.5	A29.6	A29.7										
Pressa#+K1#	Pressa#+K1#	Pressa#+K1#	Pressa#+K1#	Pressa#+K1#	Pressa#+K1#	Pressa#+K1#	Pressa#+K1#	Pressa#+K1#	Pressa#+K1#	Pressa#+K1#	Pressa#+K1#	Pressa#+K1#	Pressa#+K1#	Pressa#+K1#	Pressa#+K1#		
4	9	4	10	4	11	4	12	4	13	4	14	4	15	4	16	L+	M



EW02	PLC INPUT	SLOT / PIN	5	1	5	2	5	3	5	4	5	5	5	6	5	7	5	8
		UBICAZIONE	Pressa#+K1#		Pressa#+K1#		Pressa#+K1#		Pressa#+K1#		Pressa#+K1#		Pressa#+K1#		Pressa#+K1#		Pressa#+K1#	
		SIGLA	1I0+		1I1+		1I2+		1I3+		1I0-		1I1-		1I2-		1I3-	
		TIPO	IA		IA		IA		IA		IA		IA		IA		IA	
		RIFERIMENTO																
		DESCRIZIONE																
ANALOG INPUT						PART 1 OF 2						SIEMENS 6ES7134-6GD00-0BA1						





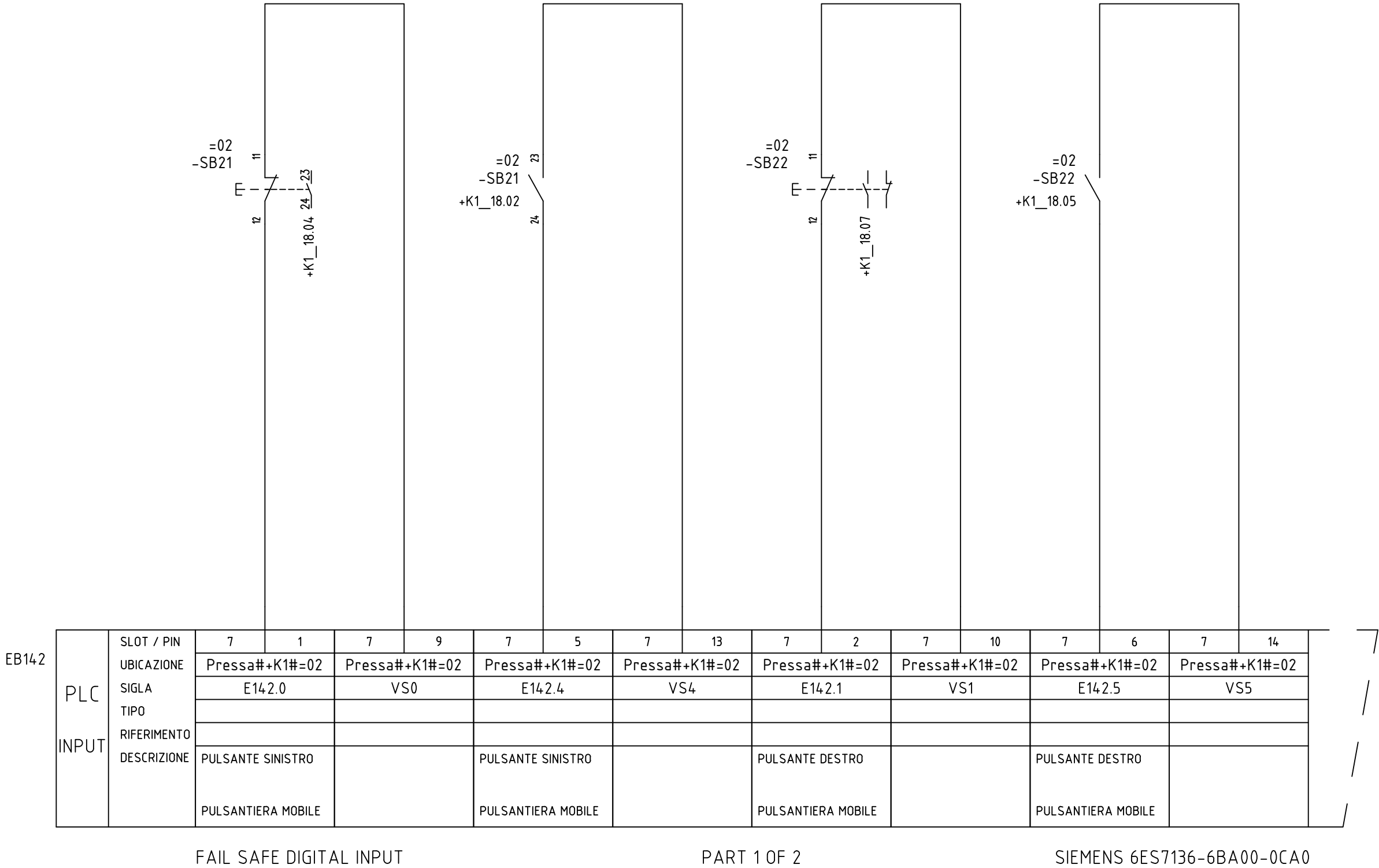
	6	3	6	11	6	7	6	15	6	4	6	12	6	8	6	16	L+	M
	Pressa# +K1# =02		Pressa# +K1# =02		Pressa# +K1# =02		Pressa# +K1# =02		Pressa# +K1# =02		Pressa# +K1# =02		Pressa# +K1# =02		Pressa# +K1# =02			
	E136.2		VS2		E136.6		VS6		E136.3		VS3		E136.7		VS7			
	EMERGENZA +P2				EMERGENZA +P2				SPARE				SPARE					
	PULSANTIERA MOBILE				PULSANTIERA MOBILE													

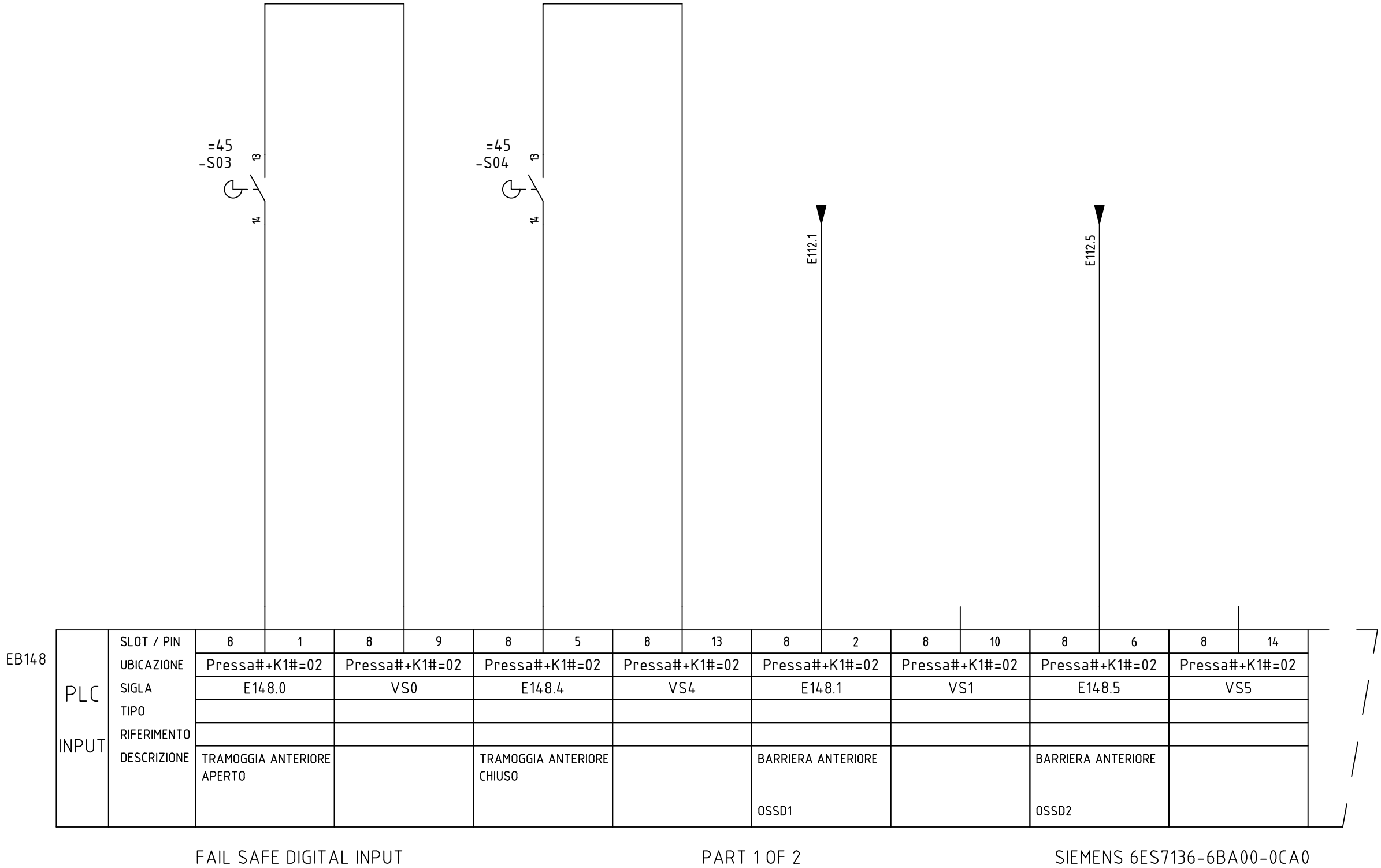
FAIL SAFE DIGITAL INPUT

PART 2 OF 2

SIEMENS 6ES7136-6BA00-0CA0

Dis. N. 000	Impianto <i>PRESSA FAGOR 1800T</i>	Ordine N. 149	+K1_16	FOGLIO
CAD SPAC		Commessa N. 237		+K1_17
Nome File TOPOGRAFICO	Denominazione <u>SAFETY INPUT</u>	Esecutore S. BISCONTI	105	SEGUE
Data 02-12-2015				+K1_18



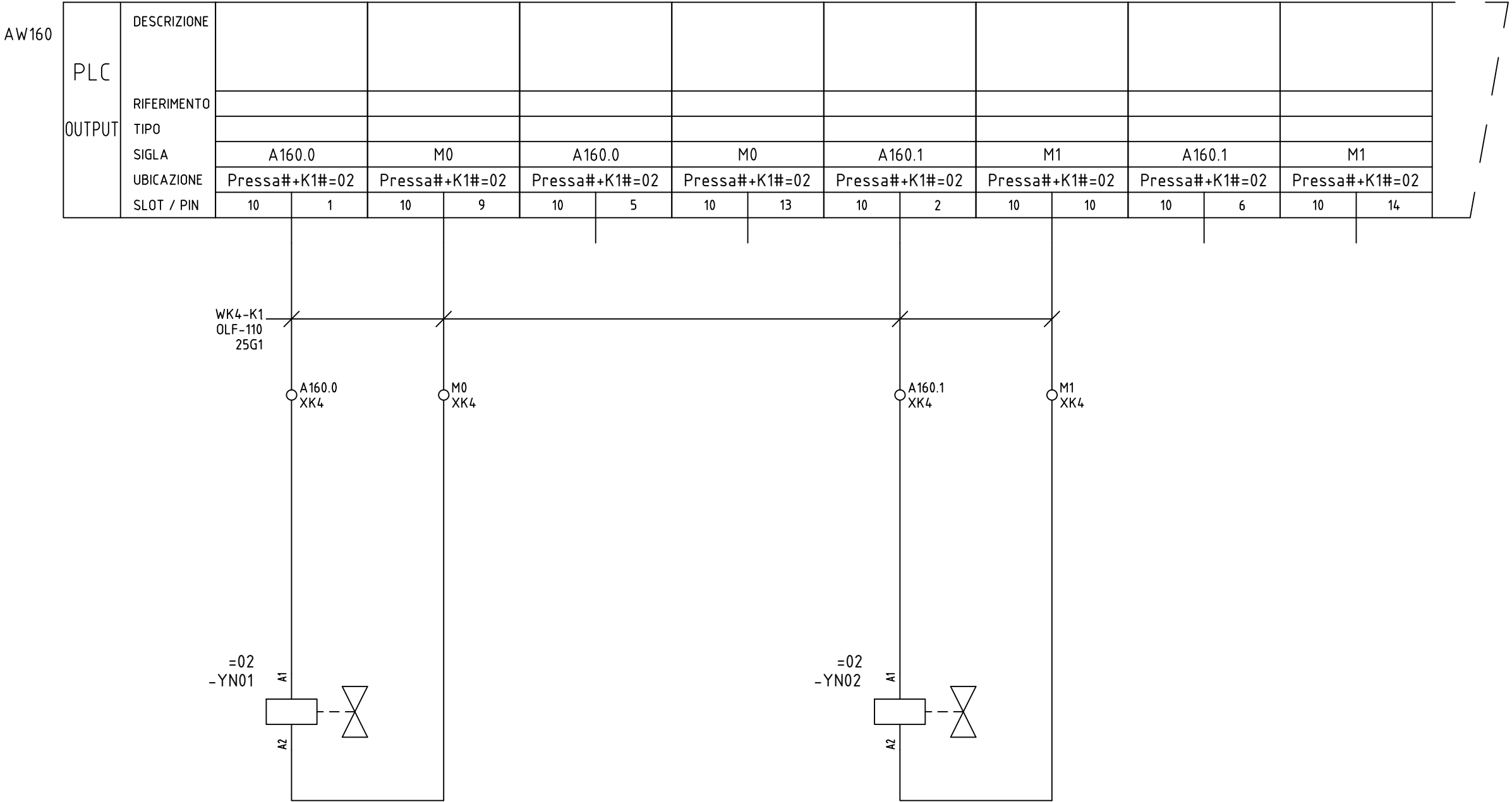


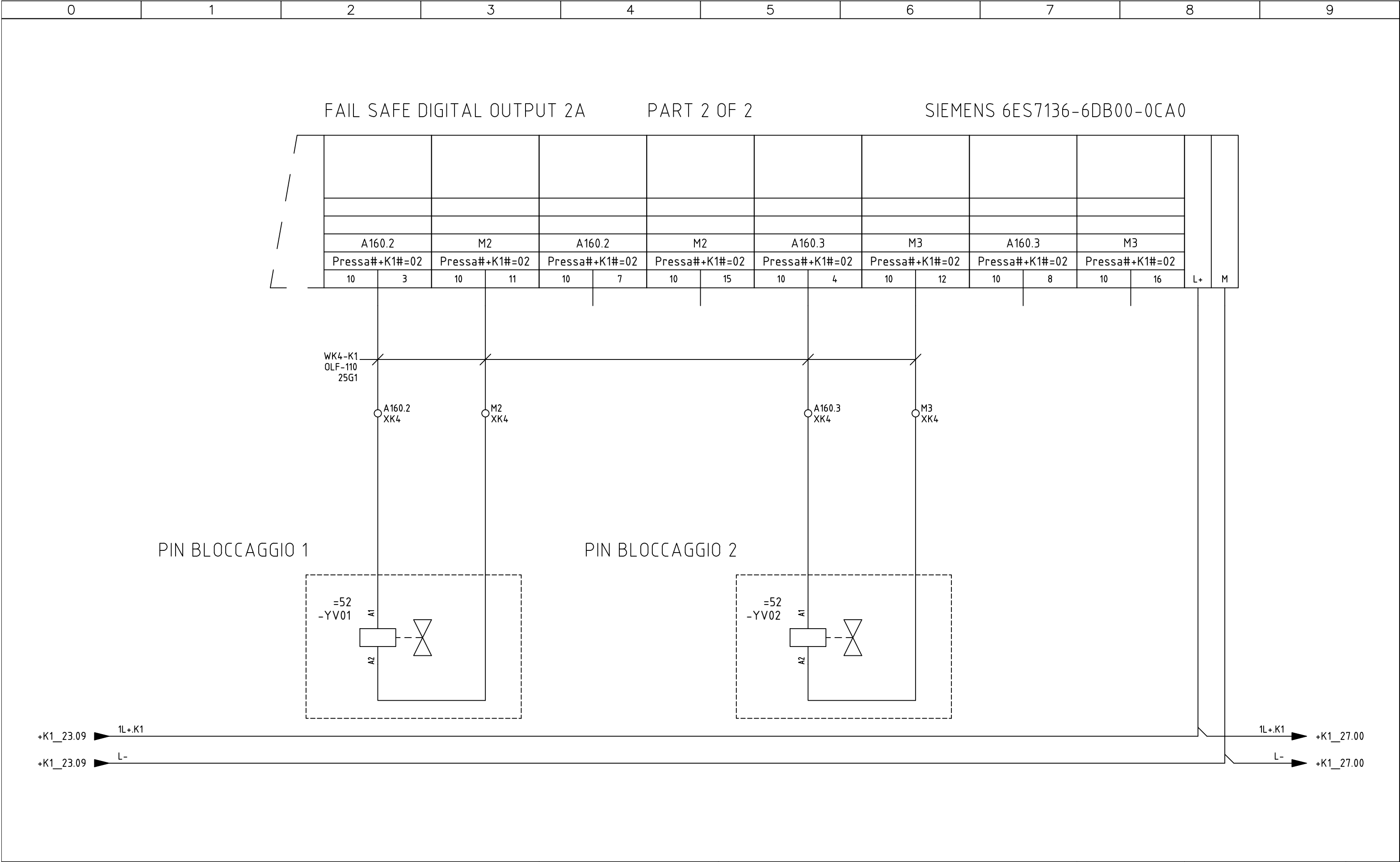
Dis. N. 000	Impianto PRESSA FAGOR 1800T	Ordine N. 149	+K1_22	FOGLIO
CAD SPAC		Commessa N. 237		+K1_23
Nome File TOPOGRAFICO	Denominazione SAFETY INPUT	Esecutore S. BISCONTI		105
Data 02-12-2015				+K1_24

FAIL SAFE DIGITAL OUTPUT 2A

PART 1 OF 2

SIEMENS 6ES7136-6DB00-0CA0

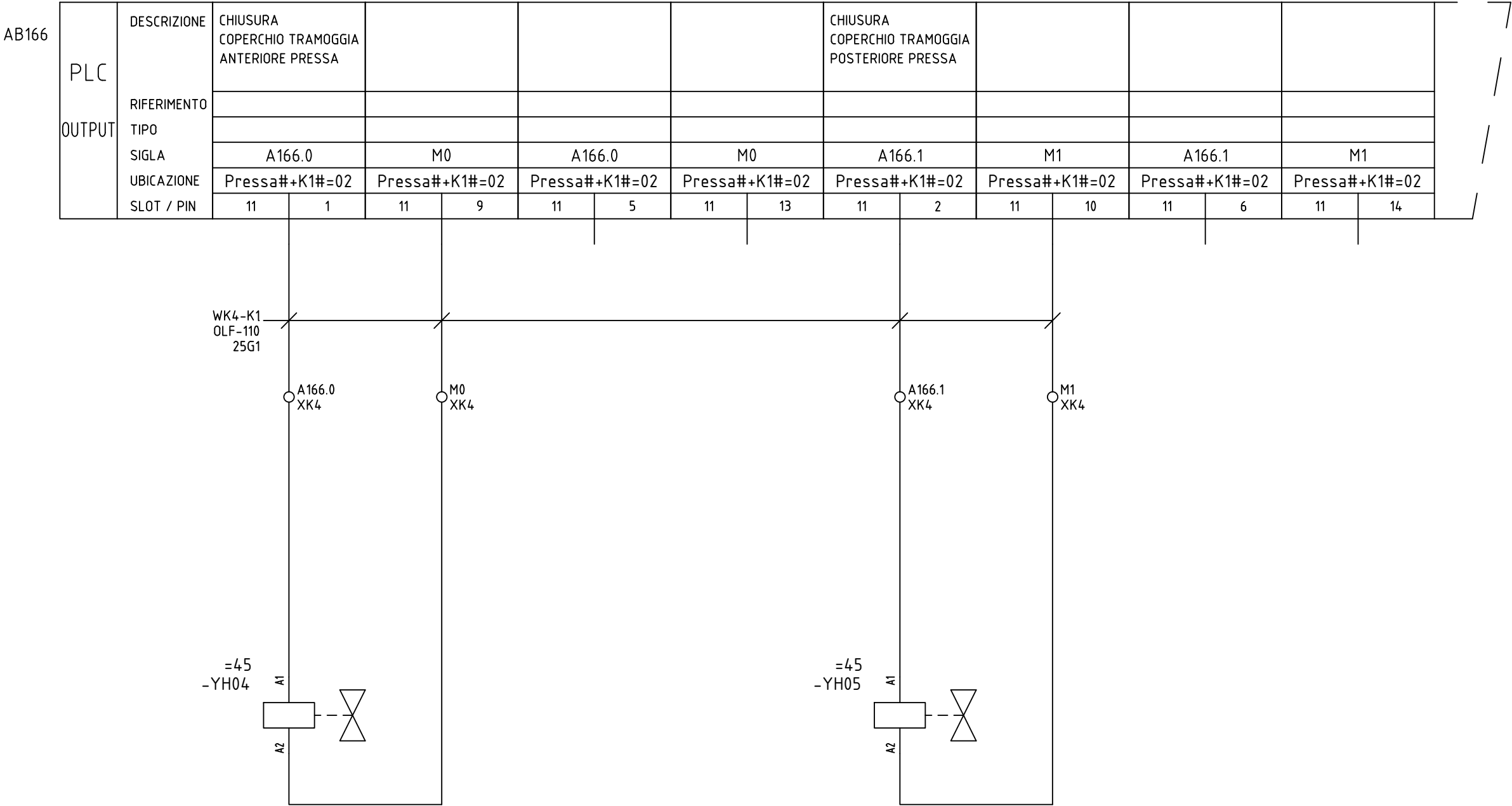


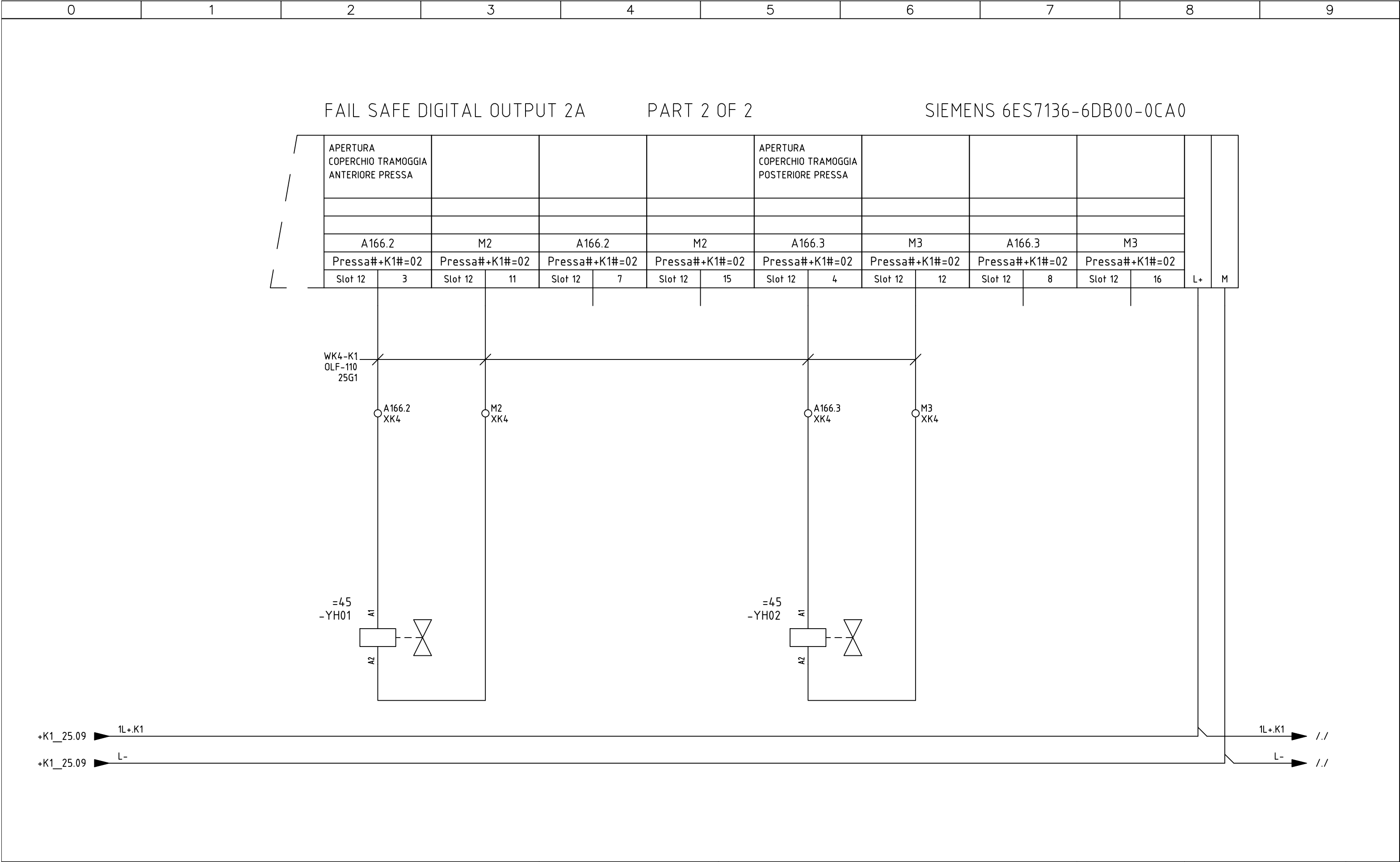


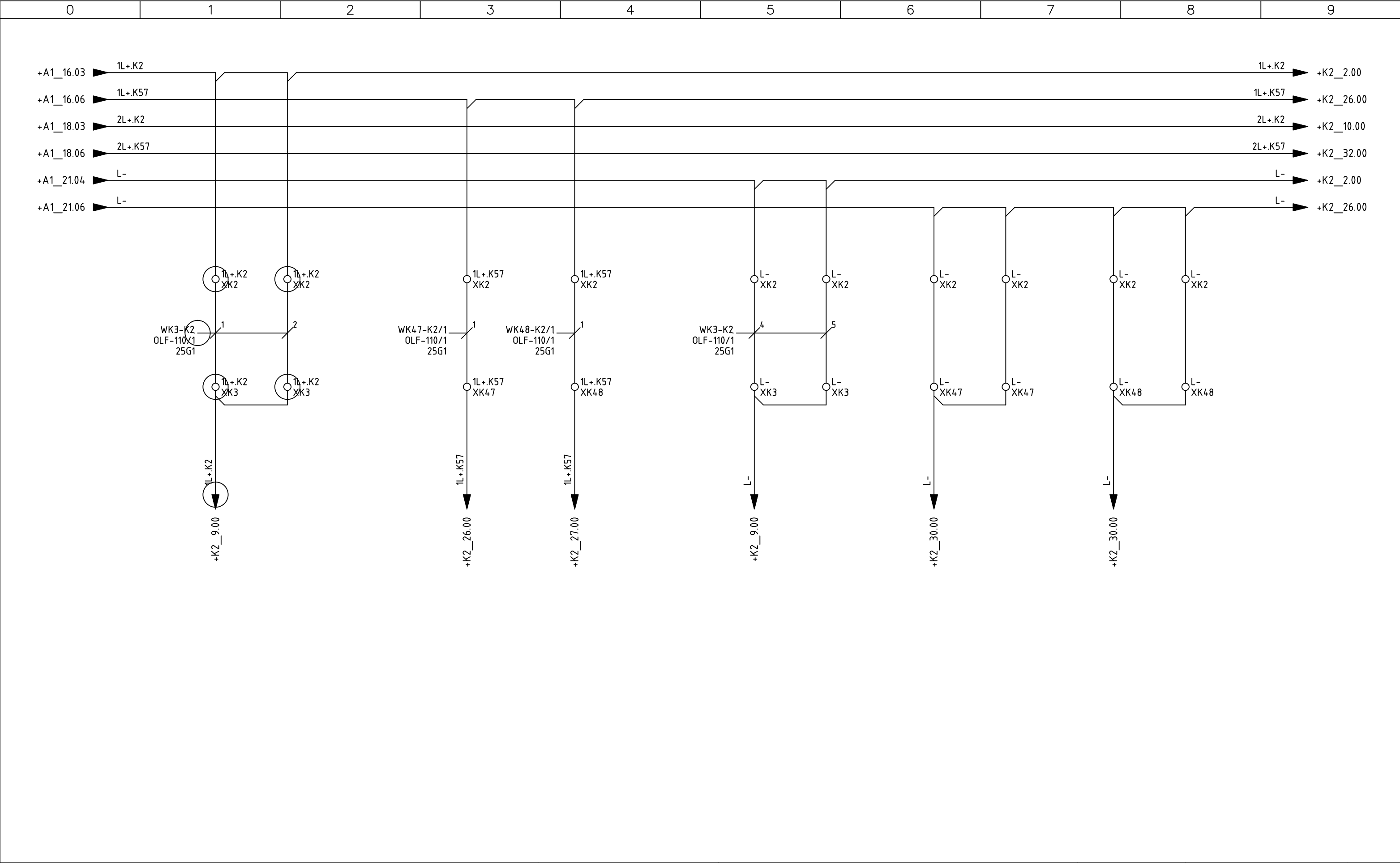
FAIL SAFE DIGITAL OUTPUT 2A

PART 1 OF 2

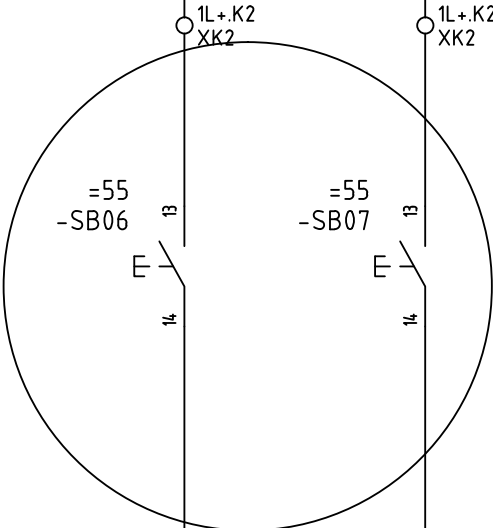
SIEMENS 6ES7136-6DB00-0CA0





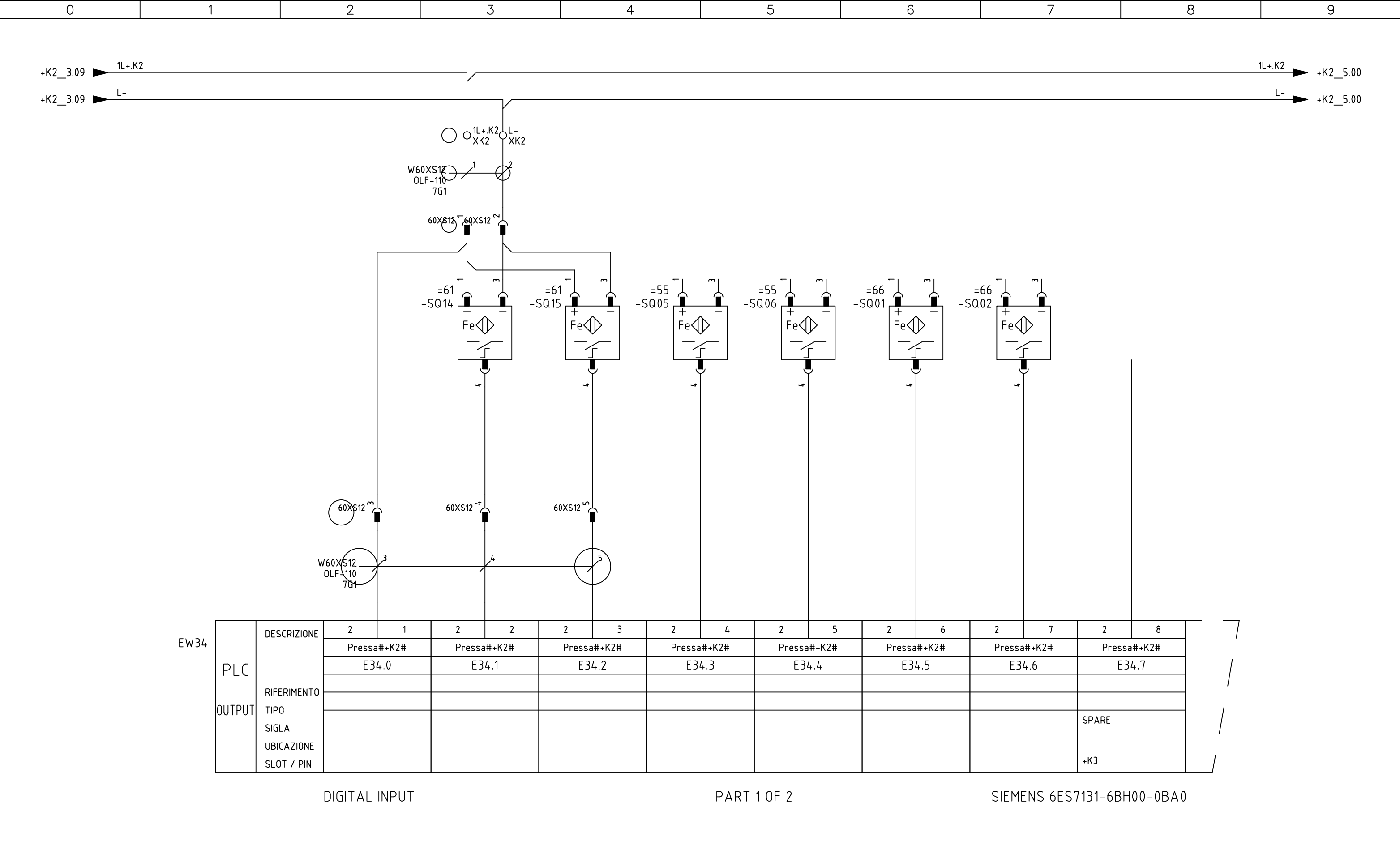


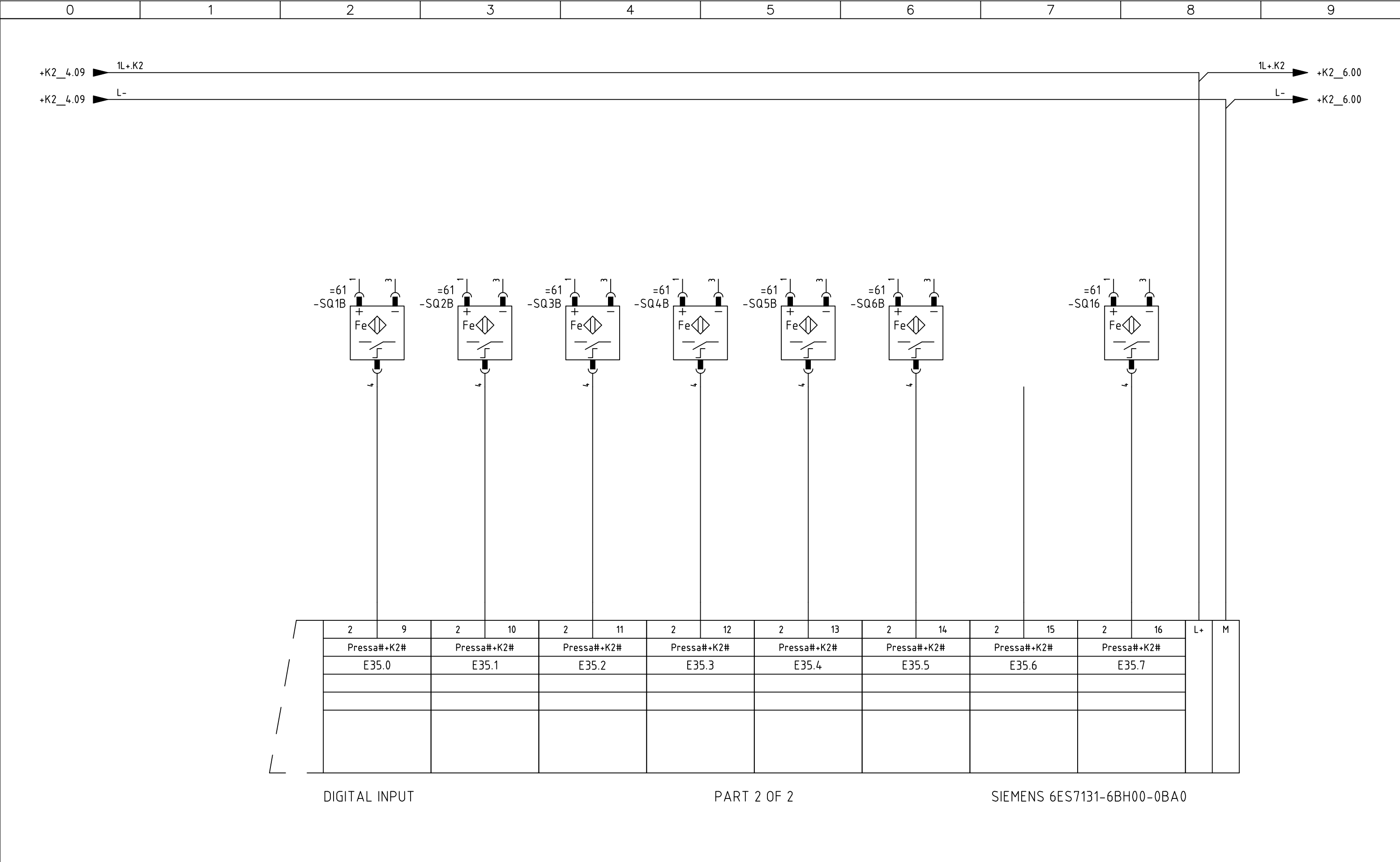
	Dis. N.	000	Impianto	Ordine	N. 149	+K1_27	FOGLIO
	CAD	SPAC		Commessa	N. 237		+K2_1
	Nome File	TOPOGRAFICO	Denominazione		Esecutore	105	SEGUE
	Data	02-12-2015		DISTRIBUZIONE +K2	S. BISCONTI		+K2_2

DIGITAL INPUT

SIEMENS 6ES7131-6BH00-0BA0

Dis. N. 000	Impianto <i>PRESSA FAGOR 1800T</i>	Ordine N. 149	+K2_2	FOGLIO
CAD SPAC		Commessa N. 237		+K2_3
Nome File TOPOGRAFICO	Denominazione <u>PLC E33.0 - E33.7</u>	Esecutore S. BISCONTI	105	SEGUE
Data 02-12-2015				+K2_4





=61

-SQ5B

+

Fe

-

=61

-SQ6B

+

Fe

-

=61

-SQ16

+

Fe

-

2

9

Pressa#+K2#

E35.0

2

10

Pressa#+K2#

E35.1

2

11

Pressa#+K2#

E35.2

2

12

Pressa#+K2#

E35.3

2

13

Pressa#+K2#

E35.4

2

14

Pressa#+K2#

E35.5

2

15

Pressa#+K2#

E35.6

2

16

Pressa#+K2#

E35.7

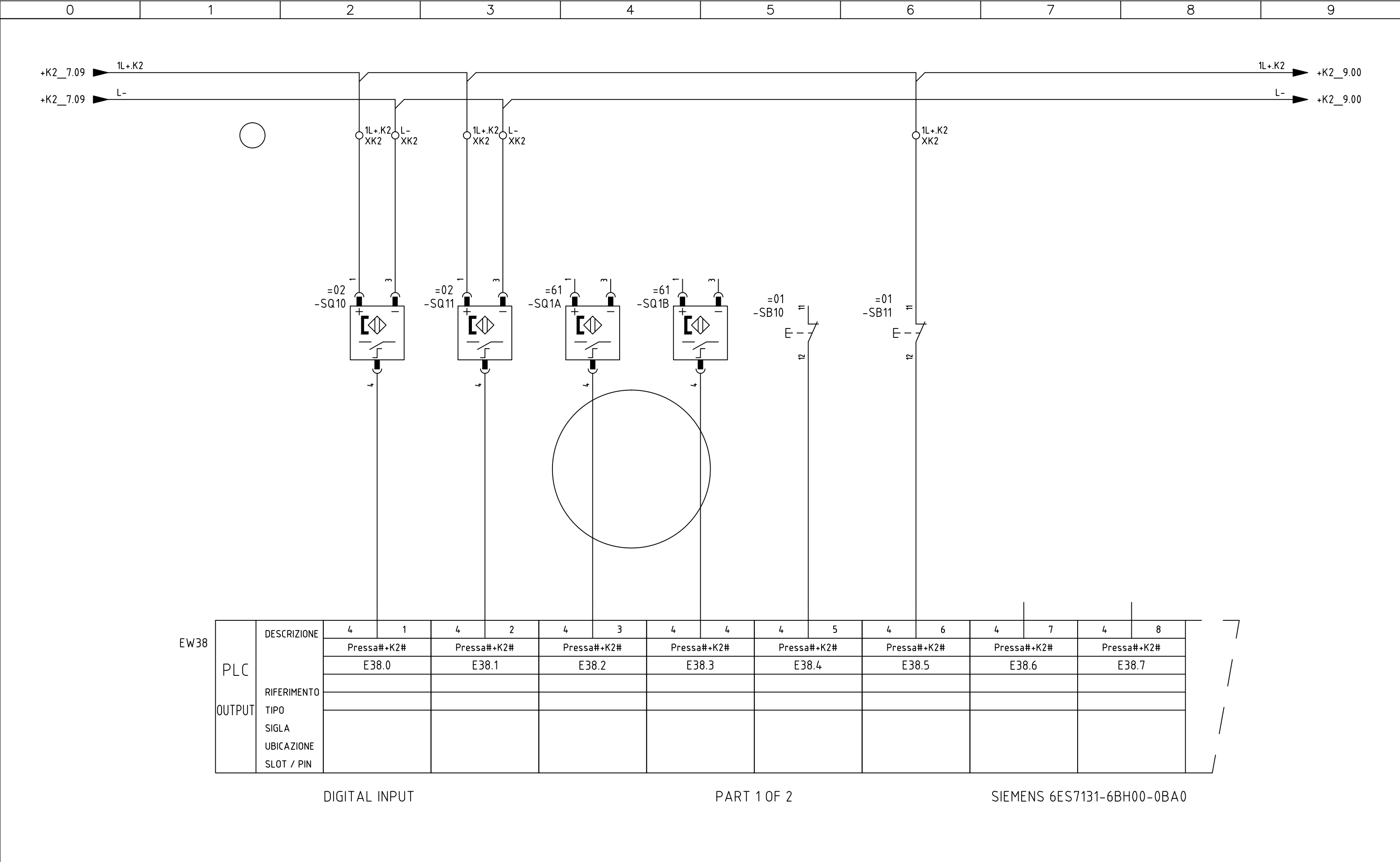
L+

M

DIGITAL INPUT

PART 2 OF 2

SIEMENS 6ES7131-6BH00-0BA0



=02

-SQ10

1

3

4

=02

-SQ11

1

3

4

=61

-SQ1A

1

3

4

=61

-SQ1B

1

3

4

=01

-SB10

12

=01

-SB11

12

EW38

PLC

OUTPUT

DESCRIZIONE

RIFERIMENTO

TIPO

SIGLA

UBICAZIONE

SLOT / PIN

4

1

4

2

4

3

4

4

4

5

4

6

4

7

4

8

Pressa#+K2#

Pressa#+K2#

Pressa#+K2#

Pressa#+K2#

Pressa#+K2#

Pressa#+K2#

Pressa#+K2#

Pressa#+K2#

E38.0

E38.1

E38.2

E38.3

E38.4

E38.5

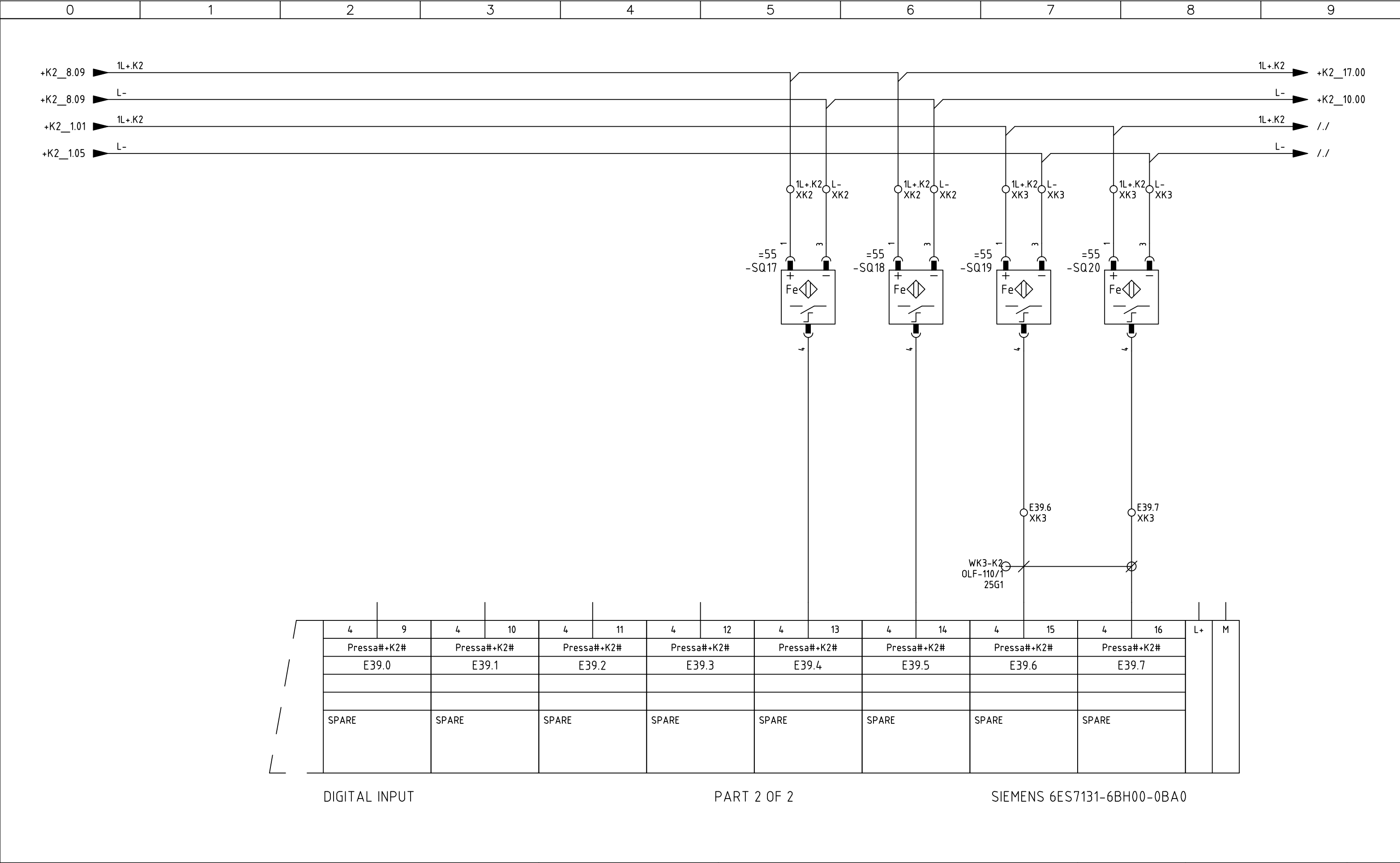
E38.6

E38.7

DIGITAL INPUT

PART 1 OF 2

SIEMENS 6ES7131-6BH00-0BA0



1L+.K2

L-

1L+.K2

L-

1L+.K2

L-

1L+.K2

L-

E39.6

XK3

E39.7

XK3

WK3-K2

OLF-110/1

25G1

WK3-K2

OLF-110/1

25G1

4	9	4	10	4	11	4	12	4	13	4	14	4	15	4	16	L+	M
Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		L+	M
E39.0		E39.1		E39.2		E39.3		E39.4		E39.5		E39.6		E39.7			
SPARE		SPARE		SPARE		SPARE		SPARE		SPARE		SPARE		SPARE			

DIGITAL INPUT

PART 2 OF 2

SIEMENS 6ES7131-6BH00-0BA0

DIGITAL OUTPUT 2A
PART 1 OF 2
SIEMENS 6ES7132-6BD20-0BA0

AB32

PLC OUTPUT	DESCRIZIONE	ELETTROVALVOLE TRANSFER ZONA ANTERIORE				ELETTROVALVOLE TRANSFER ZONA ANTERIORE		SPARE		SPARE		SPARE		SPARE		SPARE	
	RIFERIMENTO	ELETTROVALVOLA				ELETTROVALVOLA											
	TIPO																
	SIGLA	A32.0		M		A32.1		M		A32.2		M		A32.3		M	
	UBICAZIONE	Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#	
	SLOT / PIN	5	1	5	9	5	2	5	10	5	3	5	11	5	4	5	12

A32.0A

+K2_14.01

A32.1A

+K2_14.02

+K2_1.09
▶
2L+.K2

➡
+K2_11.00

+K2_9.09
▶
L-

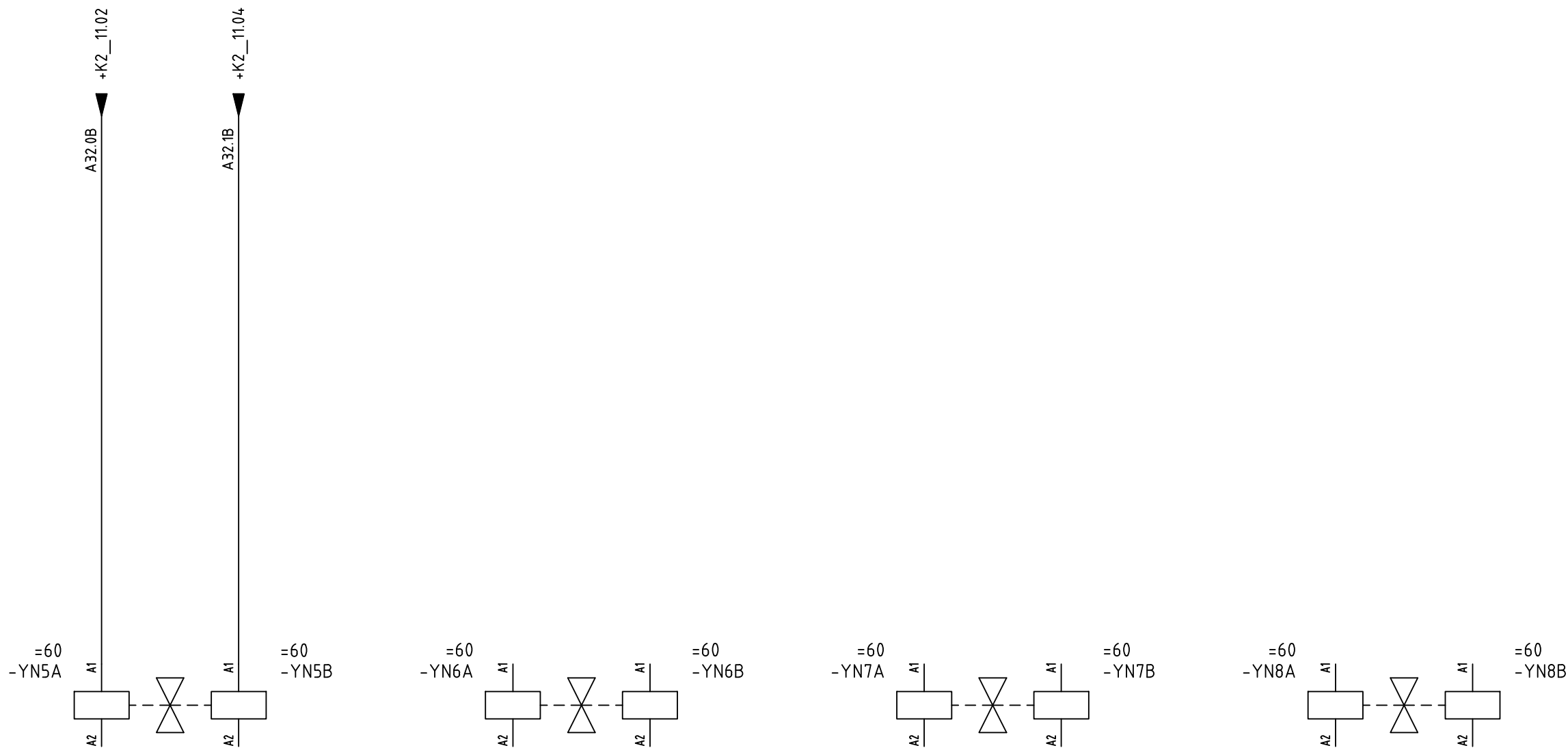
➡
+K2_11.00

	Dis. N.	000	Impianto		Ordine	+K2_9	FOGLIO
	CAD	SPAC			N. 149		+K2_10
	Nome File	TOPOGRAFICO	Denominazione		Commessa		SEGUE
	Data	02-12-2015			N. 237		
				PLC <u>A32.0 - A32.3</u>	Esecutore	105	+K2_11
					S. BISCONTI		

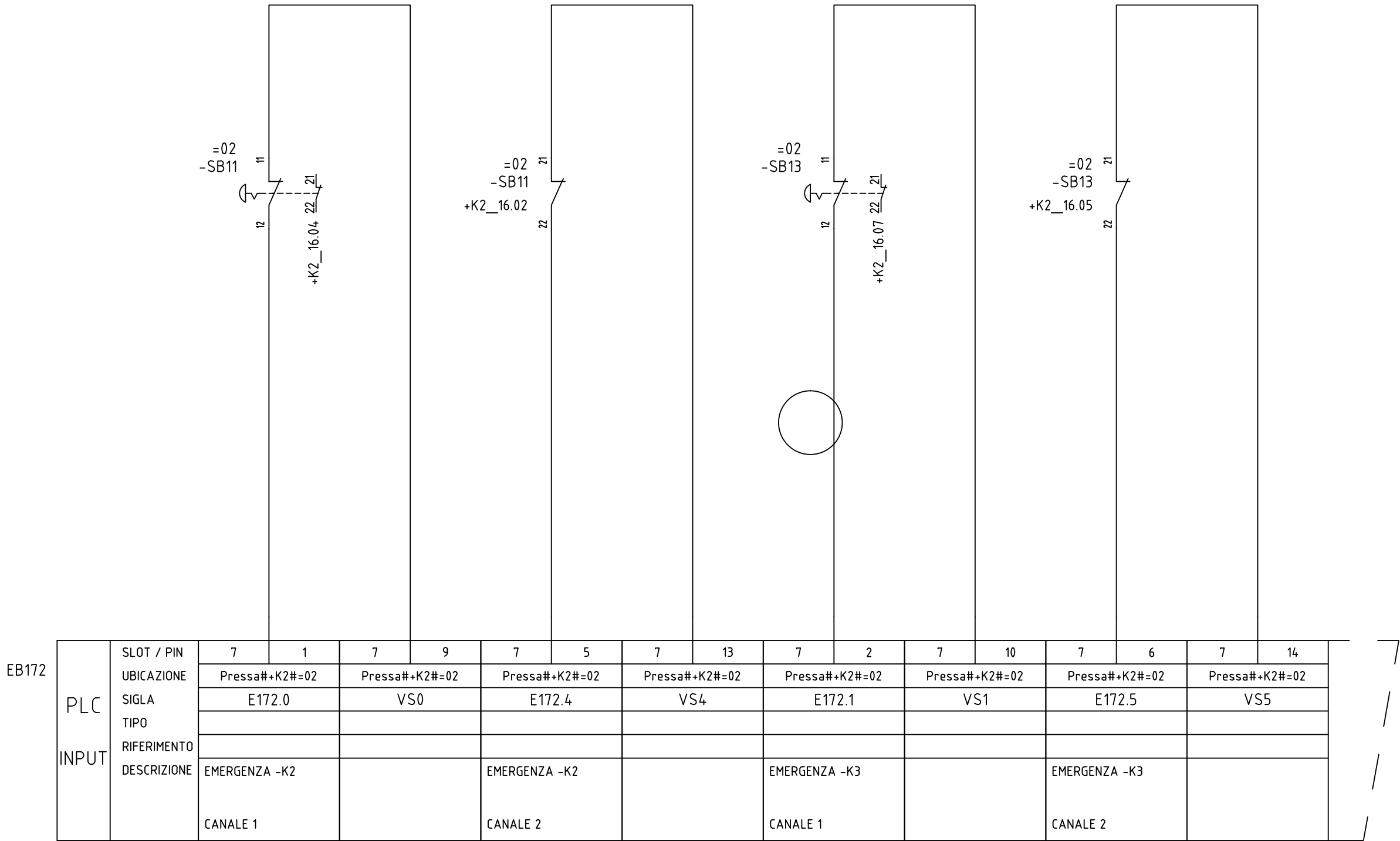
The diagram illustrates a chemical process involving four parallel distillation columns, each equipped with a reboiler, condenser, and associated piping. The columns are labeled as follows:

- Column 1 (Leftmost):** Labeled $-YN5A$ and $=60$ on the left, and $+K2_11.02$ and $A32.0B$ on the right. It is connected to a reboiler and a condenser.
- Column 2:** Labeled $-YN6A$ and $=60$ on the left, and $+K2_11.04$ and $A32.1B$ on the right. It is connected to a reboiler and a condenser.
- Column 3:** Labeled $-YN7A$ and $=60$ on the left, and $+K2_11.06$ and $A32.2B$ on the right. It is connected to a reboiler and a condenser.
- Column 4 (Rightmost):** Labeled $-YN8A$ and $=60$ on the left, and $+K2_11.08$ and $A32.3B$ on the right. It is connected to a reboiler and a condenser.

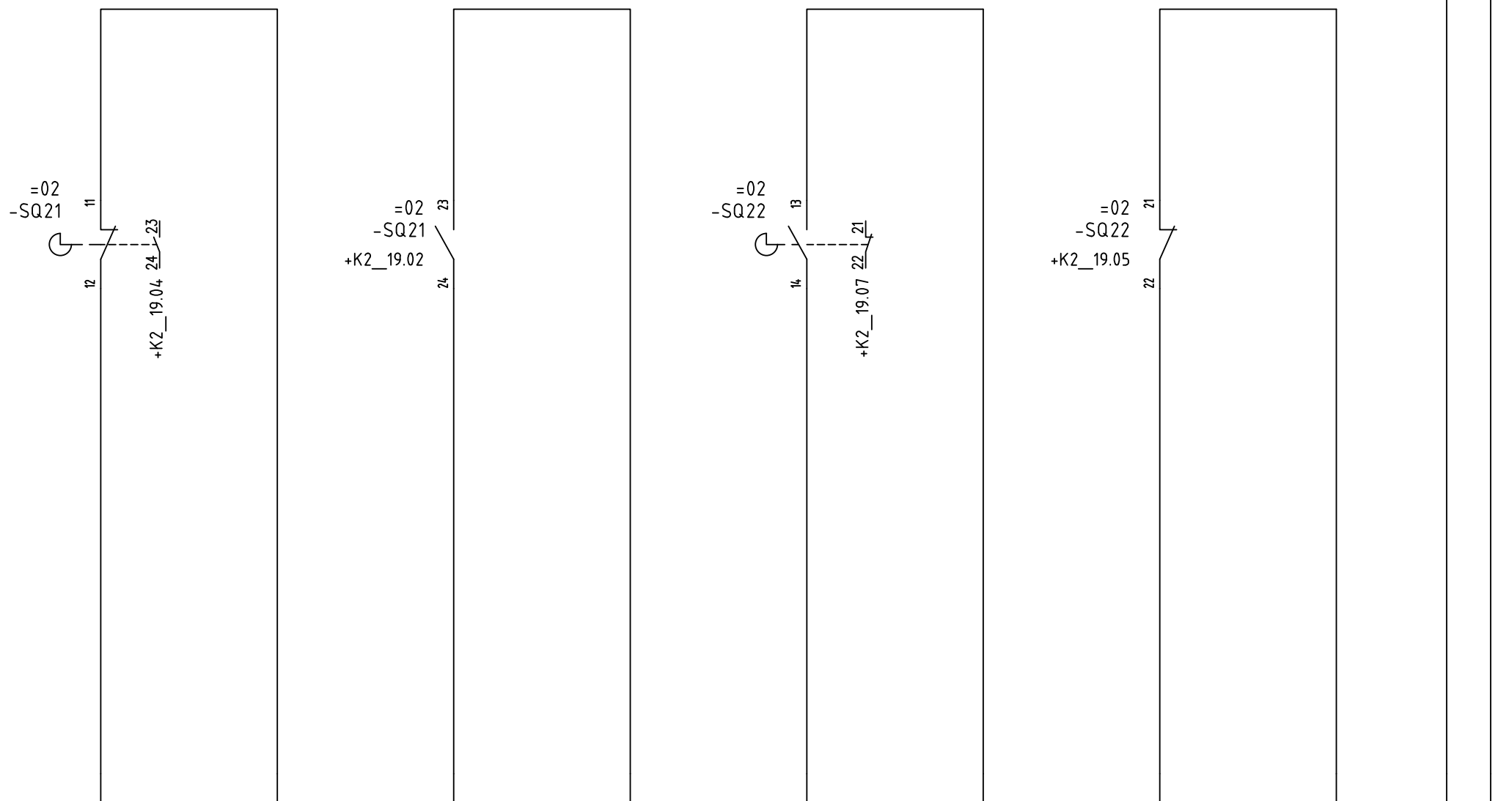
Each column is connected to a reboiler (represented by a rectangle with a diagonal line) and a condenser (represented by a rectangle with a diagonal line). The reboilers are connected to the bottom of the columns, and the condensers are connected to the top. The columns are also connected to a common feed line on the left and a common product line on the right. The feed line is labeled $A32.0A$ and the product line is labeled $A32.4B$. The columns are connected to a common feed line on the left and a common product line on the right. The feed line is labeled $A32.0A$ and the product line is labeled $A32.4B$.



	Dis. N.	000	Impianto	PRESSA FAGOR 1800T	Ordine	+K2_14	FOGLIO
	CAD	SPAC			N.		149
	Nome File	TOPOGRAFICO	Denominazione	ELETTRORALVOLE <u>TRANSFER</u> ZONA POSTERIORE	Commessa		SEGUE
	Data	02-12-2015			N.		237
					Esecutore	105	
					S. BISCONTI		



0		1		2		3		4		5		6		7		8		9			
EB178		PLC INPUT	SLOT / PIN	8	1	8	9	8	5	8	13	8	2	8	10	8	6	8	14		
			UBICAZIONE	Pressa#+K2#=02		Pressa#+K2#=02		Pressa#+K2#=02		Pressa#+K2#=02		Pressa#+K2#=02		Pressa#+K2#=02		Pressa#+K2#=02		Pressa#+K2#=02			
			SIGLA	E178.0		VS0		E178.4		VS4		E178.1		VS1		E178.5		VS5			
			TIPO																		
			RIFERIMENTO																		
			DESCRIZIONE	PULSANTE SINISTRO				PULSANTE SINISTRO				PULSANTE DESTRO				PULSANTE DESTRO					
			PULSANTIERA MOBILE				PULSANTIERA MOBILE				PULSANTIERA MOBILE				PULSANTIERA MOBILE						
								Dis. N. 000				Impianto PRESSA FAGOR 1800T				Ordine N. 149		+K2_17		FOGLIO +K2_18	
								CAD SPAC								Commessa N. 237				SEGUE	
								Nome File TOPOGRAFICO				Denominazione SAFETY INPUT				Esecutore S. BISCONTI		105		+K2_19	
								Data 02-12-2015													



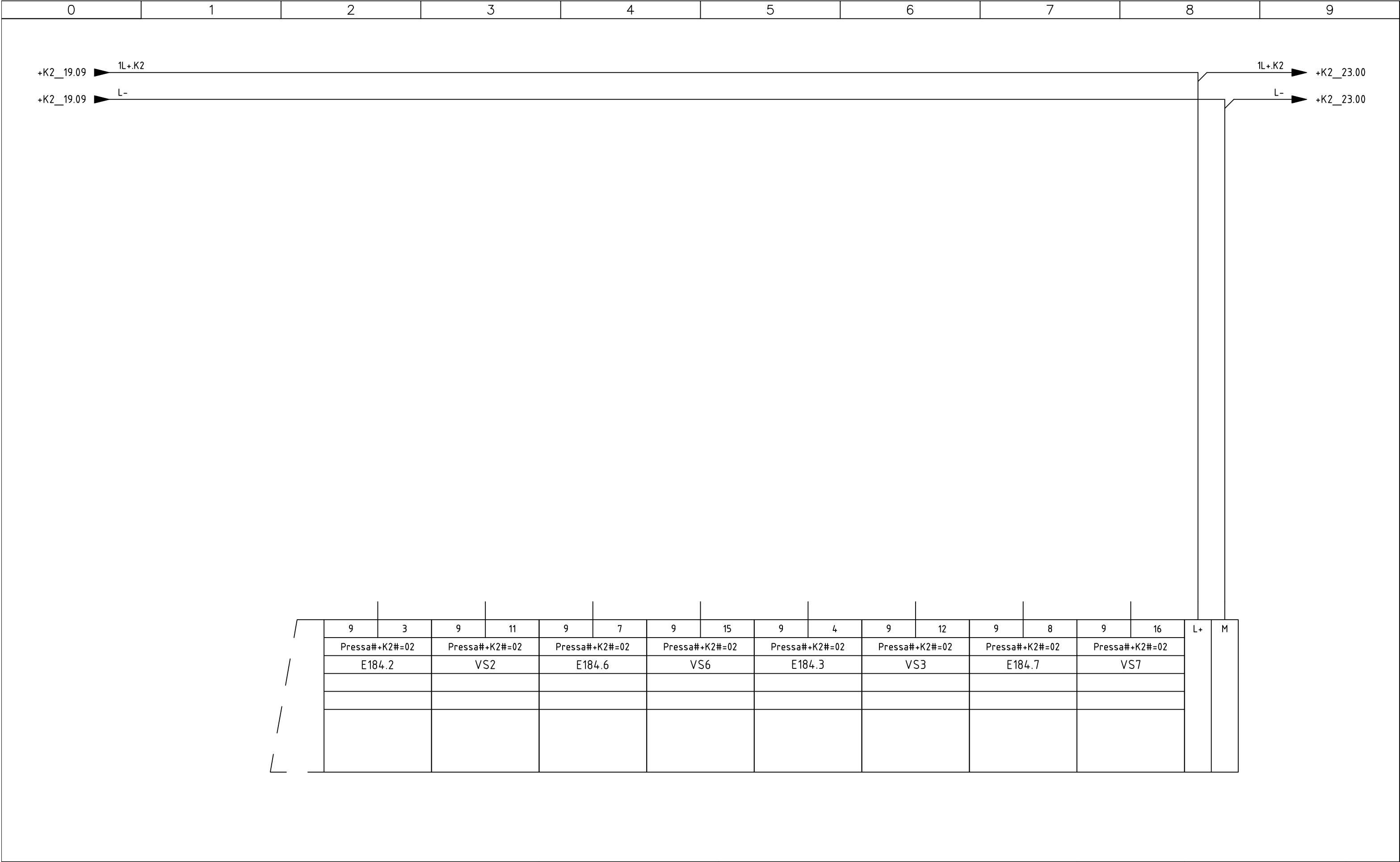
8	3	8	11	8	7	8	15	8	4	8	12	8	8	8	16	L+	M
Pressa##+K2#=02		Pressa##+K2#=02		Pressa##+K2#=02		Pressa##+K2#=02		Pressa##+K2#=02		Pressa##+K2#=02		Pressa##+K2#=02		Pressa##+K2#=02			
E178.2		VS2		E178.6		VS6		E178.3		VS3		E178.7		VS7			
SERRANDA POSTERIORE				SERRANDA POSTERIORE				SERRANDA POSTERIORE				SERRANDA POSTERIORE					

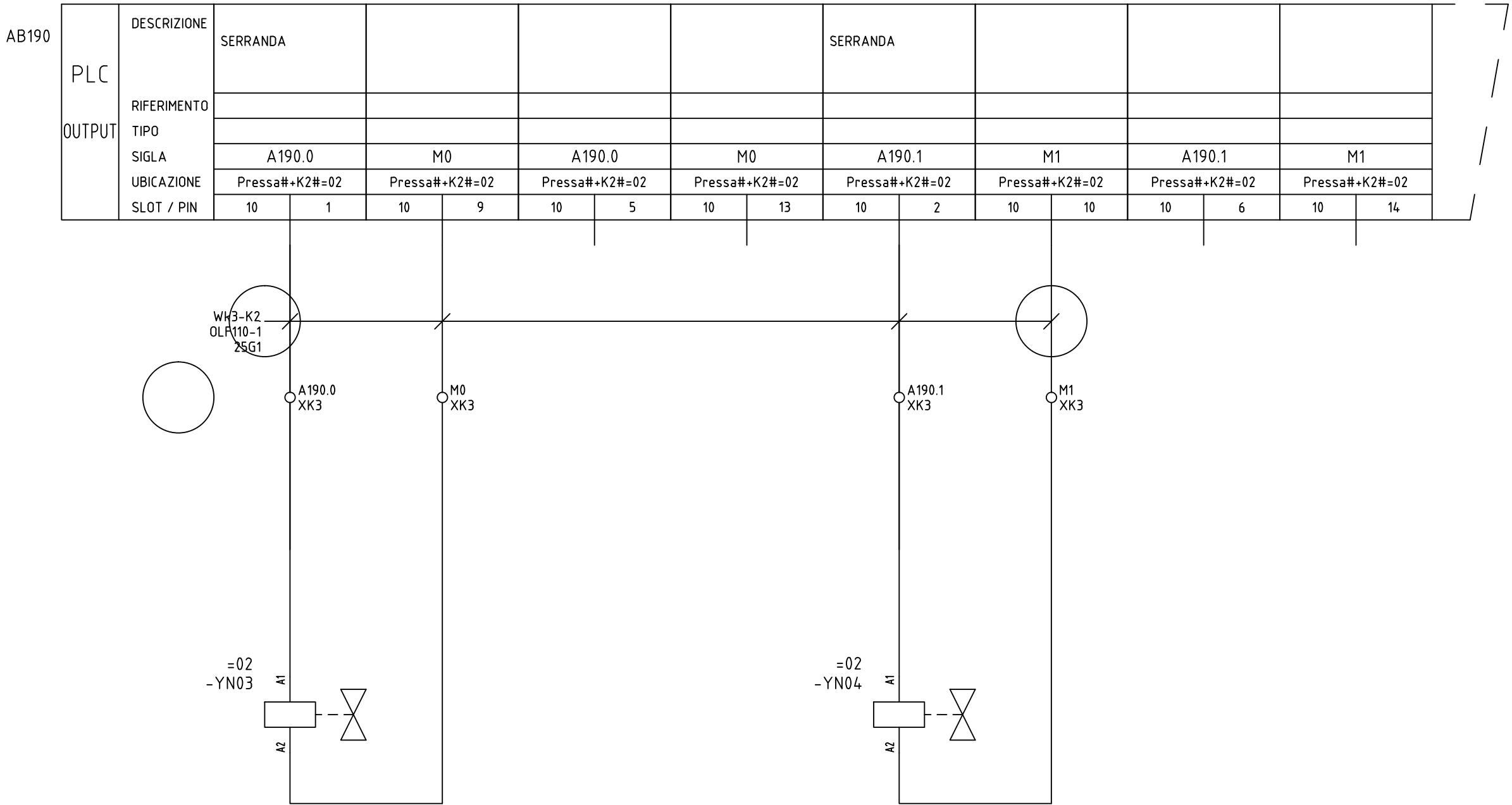
Dis. N. 000	Impianto <i>PRESSA FAGOR 1800T</i>	Ordine N. 149	+K2_18	FOGLIO
CAD SPAC		Commessa N. 237		+K2_19
Nome File TOPOGRAFICO	Denominazione <u>SAFETY INPUT</u>	Esecutore S. BISCONTI	105	SEGUE
Data 02-12-2015				+K2_20

EB184

PLC INPUT	SLOT / PIN	9	1	9	9	9	5	9	13	9	2	9	10	9	6	9	14
	UBICAZIONE	Pressa# + K2# = 02		Pressa# + K2# = 02		Pressa# + K2# = 02		Pressa# + K2# = 02		Pressa# + K2# = 02		Pressa# + K2# = 02		Pressa# + K2# = 02		Pressa# + K2# = 02	
	SIGLA	E184.0		VS0		E184.4		VS4		E184.1		VS1		E184.5		VS5	
	TIPO																
	RIFERIMENTO																
	DESCRIZIONE	TRAMOGGIA POSTERIORE				TRAMOGGIA POSTERIORE				BARRIERA POSTERIORE				BARRIERA POSTERIORE			
										OSSD 1				OSSD 2			

	Dis. N.	000	Impianto		Ordine	+K2_19	FOGLIO
	CAD	SPAC			N. 149		+K2_20
	Nome File	TOPOGRAFICO	Denominazione		Commessa		SEGUE
	Data	02-12-2015			N. 237		
					Esecutore	105	+K2_21
					S. BISCONTI		





Timing diagram for +K2_21.09. The diagram shows two signals over time. The top signal, labeled 1L+.K2, is high for most of the duration, with a brief low pulse near the end. The bottom signal, labeled L-, is also high for most of the duration, with a brief low pulse near the end. Both signals have a final value of 1.0.

	Dis. N.	000	Impianto	PRESSA FAGOR 1800T	Ordine	+K2_22	FOGLIO
	CAD	SPAC			Commissa		+K2_23
	Nome File	TOPOGRAFICO	Denominazione	SAFETY OUTPUT	N. 237		SEGUE
	Data	02-12-2015			Esecutore		+K2_26
					S. BISCONTI	105	

FOGLIO +K2_29
SEGUE +K2_30

DIGITAL OUTPUT 2A
PART 2 OF 2
SIEMENS 6ES7132-6BD20-0BA0

A42.0		M0		A42.1		M0		A42.2		M0		A42.3		M0			
Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#			
13	5	13	13	13	6	13	14	13	7	13	15	13	8	13	16	L+	M

+K2_29.09 ▶ 1L+.K57

+K2_29.09 ▶ L-

1L+.K57 ▶ /./

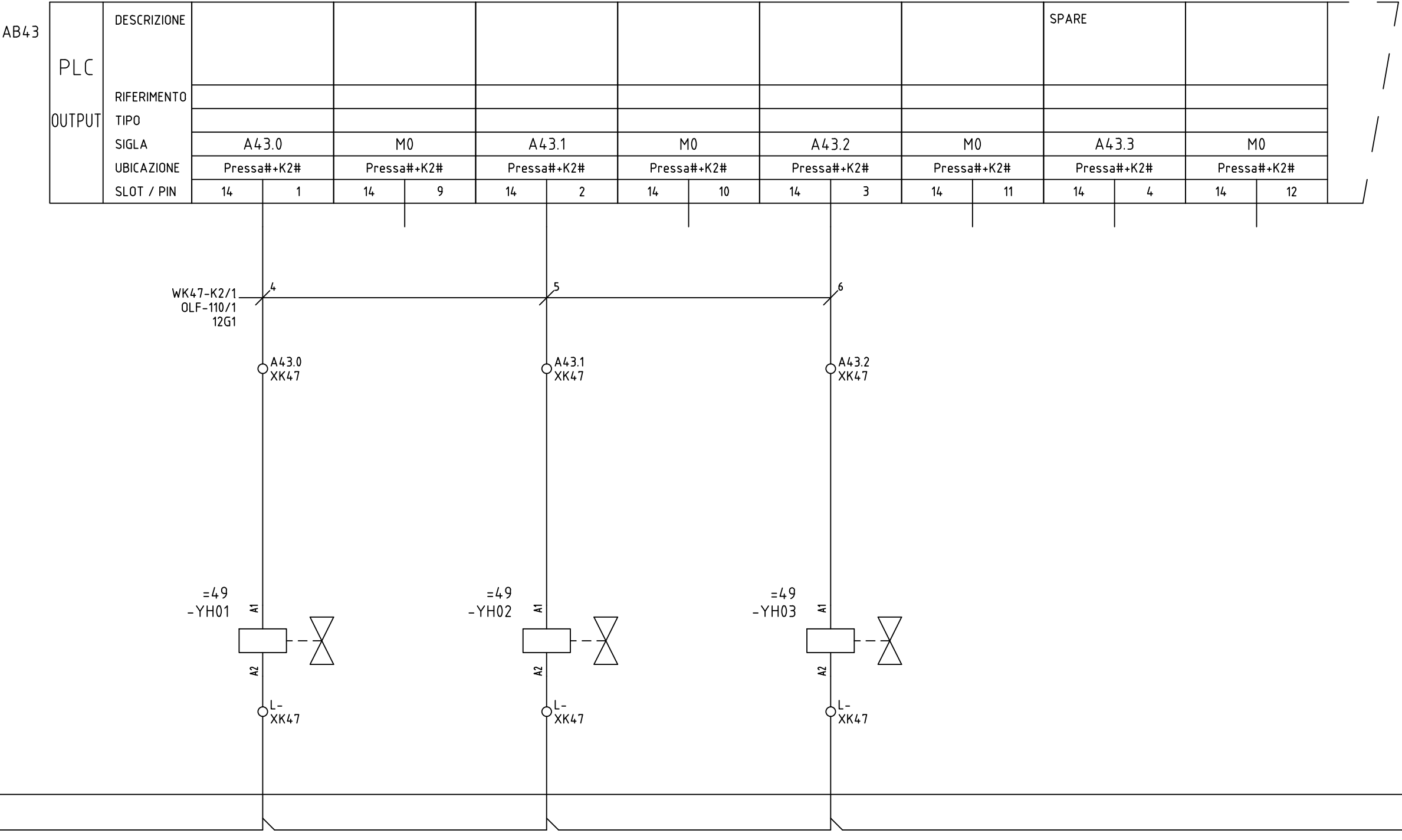
L- ▶ +K2_33.00

	Dis. N.	000	Impianto		Ordine	+K2_30	FOGLIO
	CAD	SPAC			N. 149		+K2_31
	Nome File	TOPOGRAFICO	Denominazione		Commessa		SEGUE
	Data	02-12-2015			N. 237		
				PLC <u>A42.0 - A42.3</u>	Esecutore	105	+K2_32
					S. BISCONTI		

DIGITAL OUTPUT 2A

PART 1 OF 2

SIEMENS 6ES7132-6BD20-0BA0



DIGITAL OUTPUT 2A
PART 2 OF 2
SIEMENS 6ES7132-6BD20-0BA0

																L+	M
A43.0		M0		A43.1		M0		A43.2		M0		A43.3		M0			
Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#			
14	5	14	13	14	6	14	14	14	7	14	15	14	8	14	16		

+K2_32.09 ▶ 2L+.K57

+K2_31.09 ▶ L-

2L+.K57 ▶ +K2_34.00

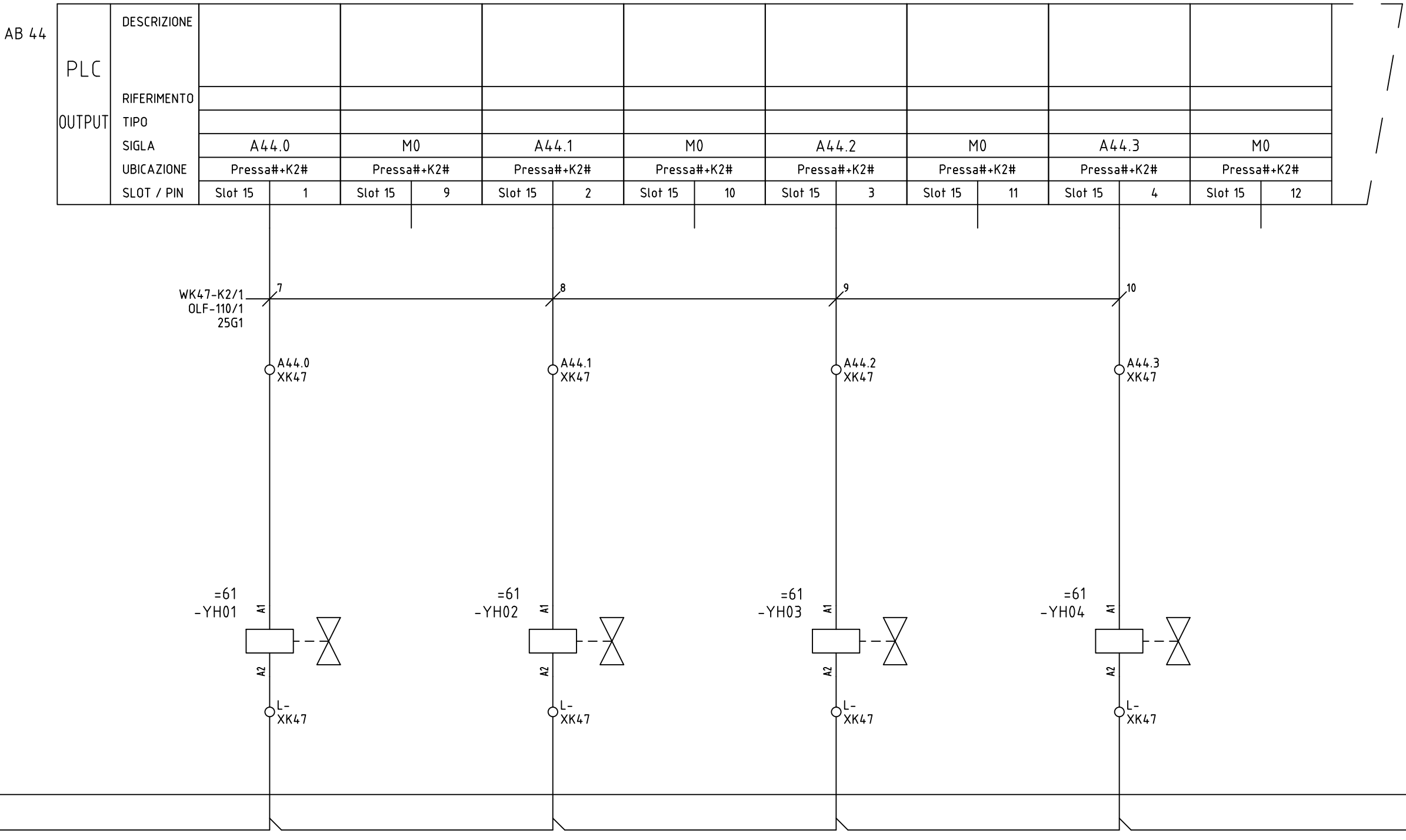
L- ▶ +K2_35.00

	Dis. N.	000	Impianto		Ordine	+K2_32	FOGLIO
	CAD	SPAC			N. 149		+K2_33
	Nome File	TOPOGRAFICO	Denominazione		Commessa		SEGUE
	Data	02-12-2015			N. 237		
				PLC <u>A43.0 - A43.3</u>	Esecutore	105	+K2_34
					S. BISCONTI		

DIGITAL OUTPUT 2A

PART 1 OF 2

SIEMENS 6ES7132-6BD20-0BA0

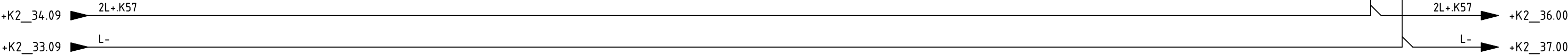


DIGITAL OUTPUT 2A

PART 2 OF 2

SIEMENS 6ES7132-6BD20-0BA0

A44.0	M0	A44.1	M0	A44.2	M0	A44.3	M0										
Pressa##+K2#	Pressa##+K2#	Pressa##+K2#	Pressa##+K2#	Pressa##+K2#	Pressa##+K2#	Pressa##+K2#	Pressa##+K2#	Pressa##+K2#	Pressa##+K2#	Pressa##+K2#	Pressa##+K2#	Pressa##+K2#	Pressa##+K2#	Pressa##+K2#	Pressa##+K2#		
Slot 15	5	Slot 15	13	Slot 15	6	Slot 15	14	Slot 15	7	Slot 15	15	Slot 15	8	Slot 15	16	L+	M

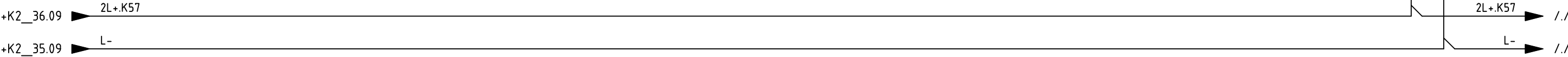


DIGITAL OUTPUT 2A

PART 2 OF 2

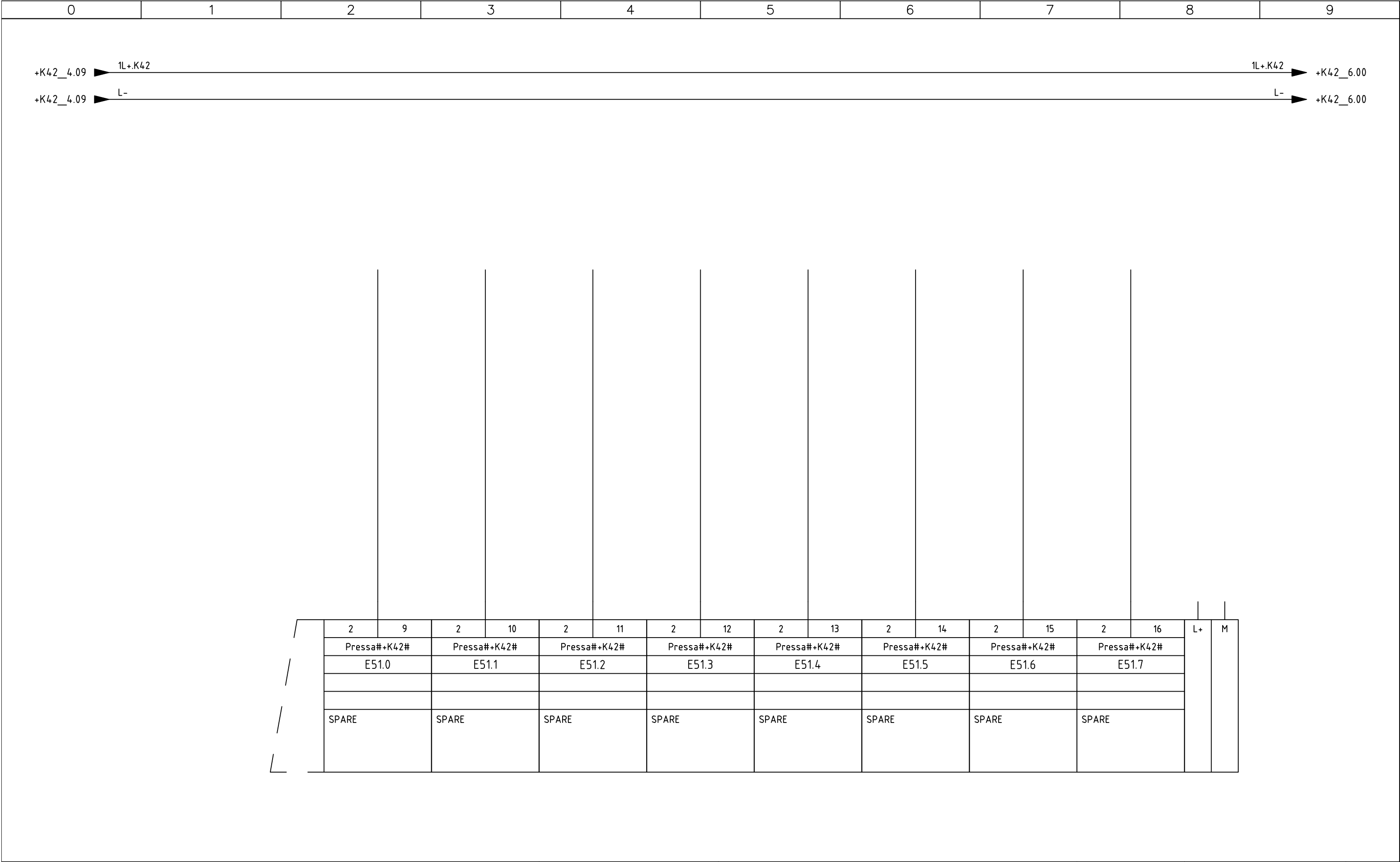
SIEMENS 6ES7132-6BD20-0BA0

/	SPARE		SPARE		SPARE		SPARE		SPARE		SPARE		SPARE		/	/	/		
	A45.0		M0		A45.1		M0		A45.2		M0		A45.3					M0	
	Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#		Pressa#+K2#					Pressa#+K2#	
	16	5	16	13	16	6	16	14	16	7	16	15	16	8				16	16
/															L+	M			





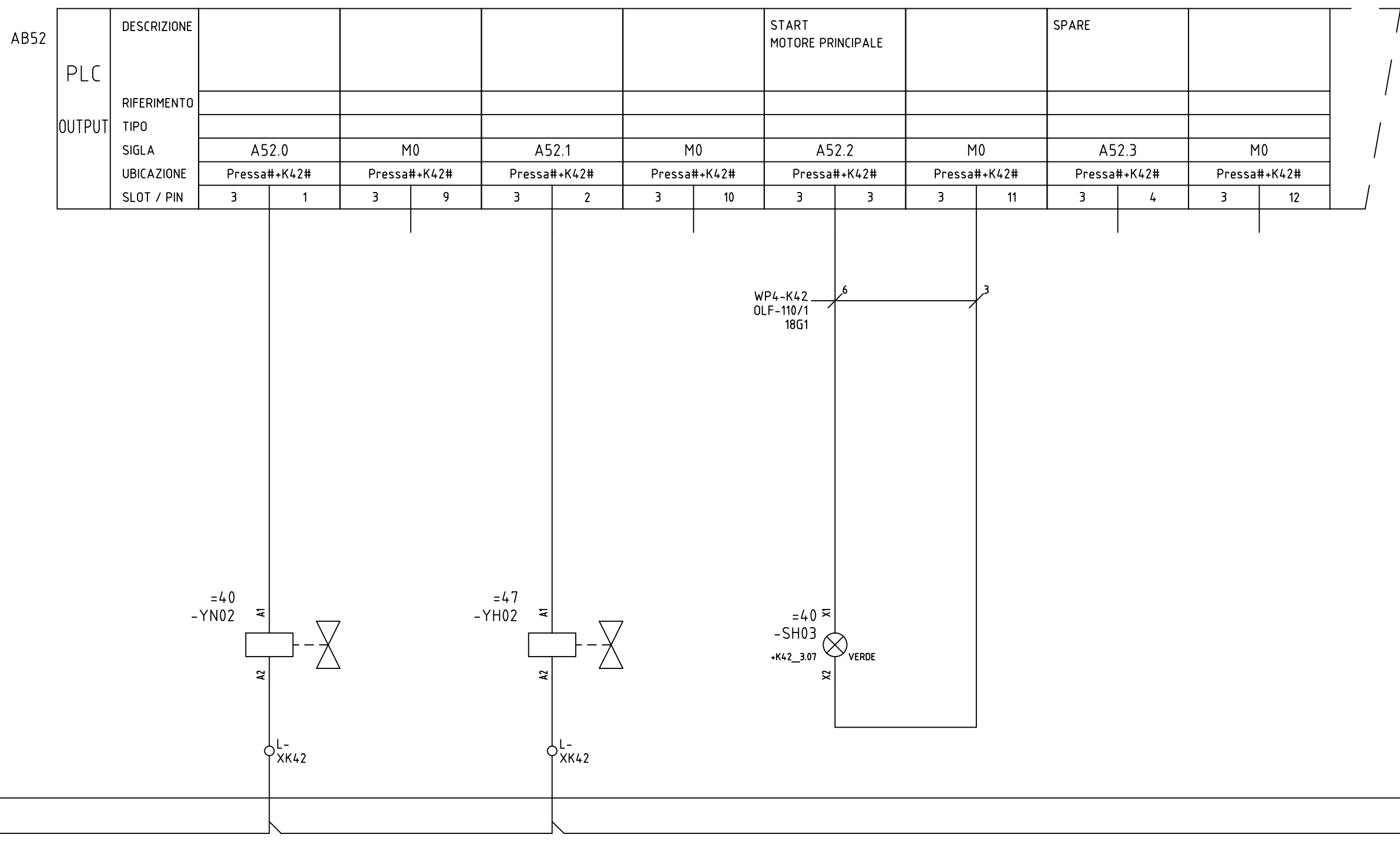
	Dis. N.	000	Impianto	Ordine	N. 149	+K2_37	FOGLIO
	CAD	SPAC		Commessa	N. 237		+K42_1
	Nome File	TOPOGRAFICO	Denominazione	Esecutore	S. BISCONTI		105
	Data	02-12-2015				DISTRIBUZIONE +K42 & +K50	
			PRESSA FAGOR 1800T				



DIGITAL OUTPUT 2A

PART 1 OF 2

SIEMENS 6ES7132-6BD20-0BA0

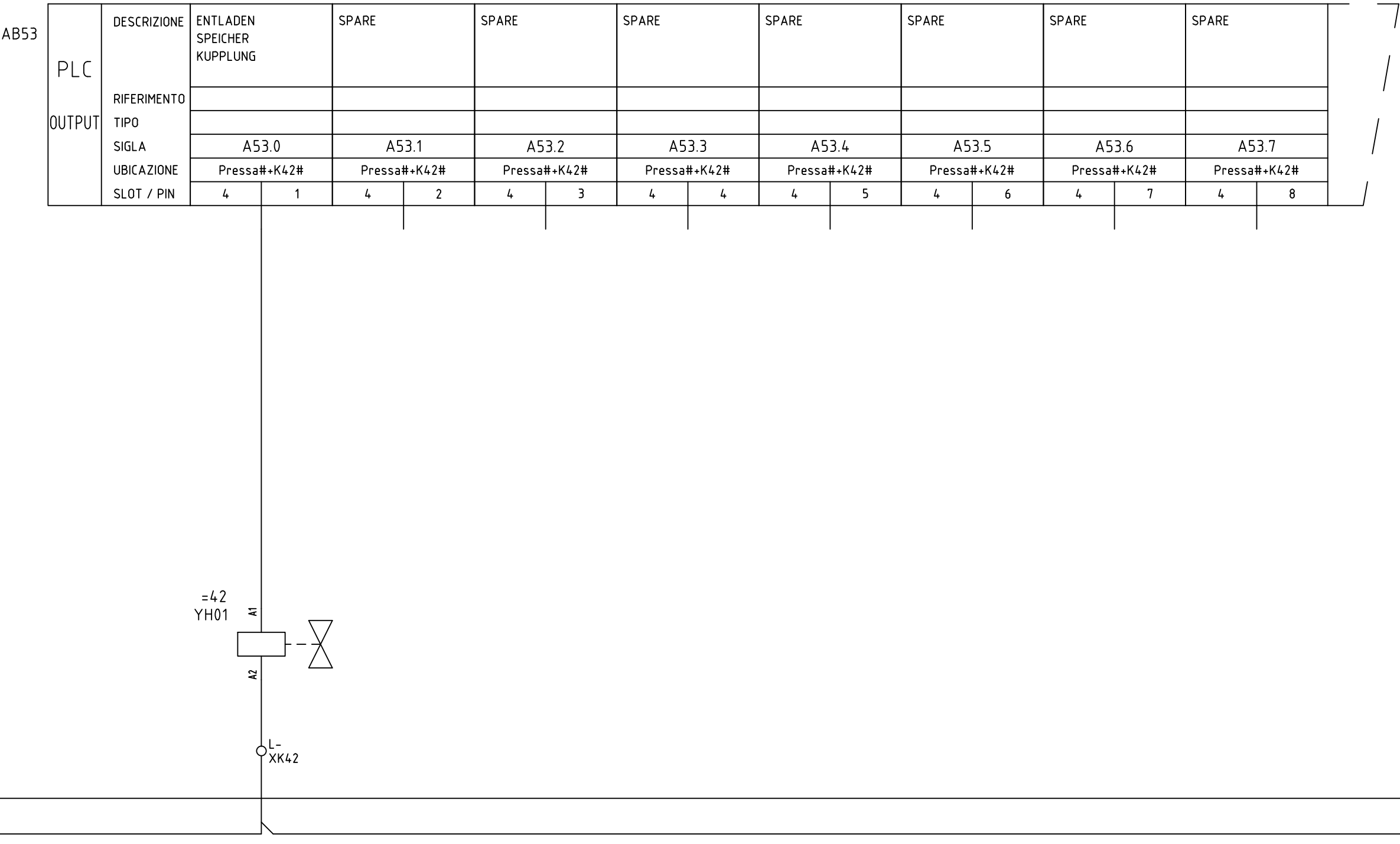


0	1	2	3	4	5	6	7	8	9
---	---	---	---	---	---	---	---	---	---

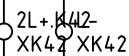
DIGITAL OUTPUT 0.5A

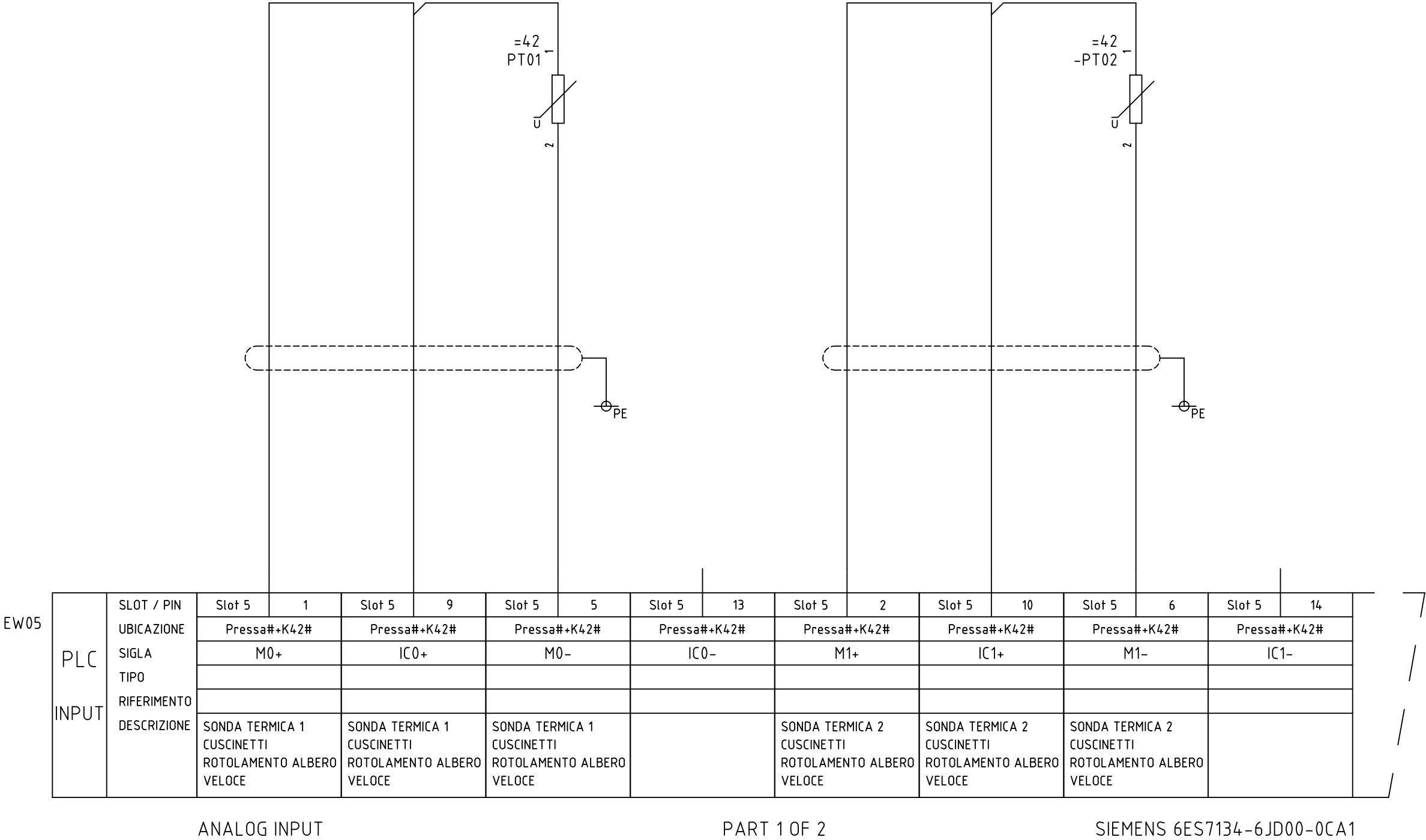
PART 1 OF 2

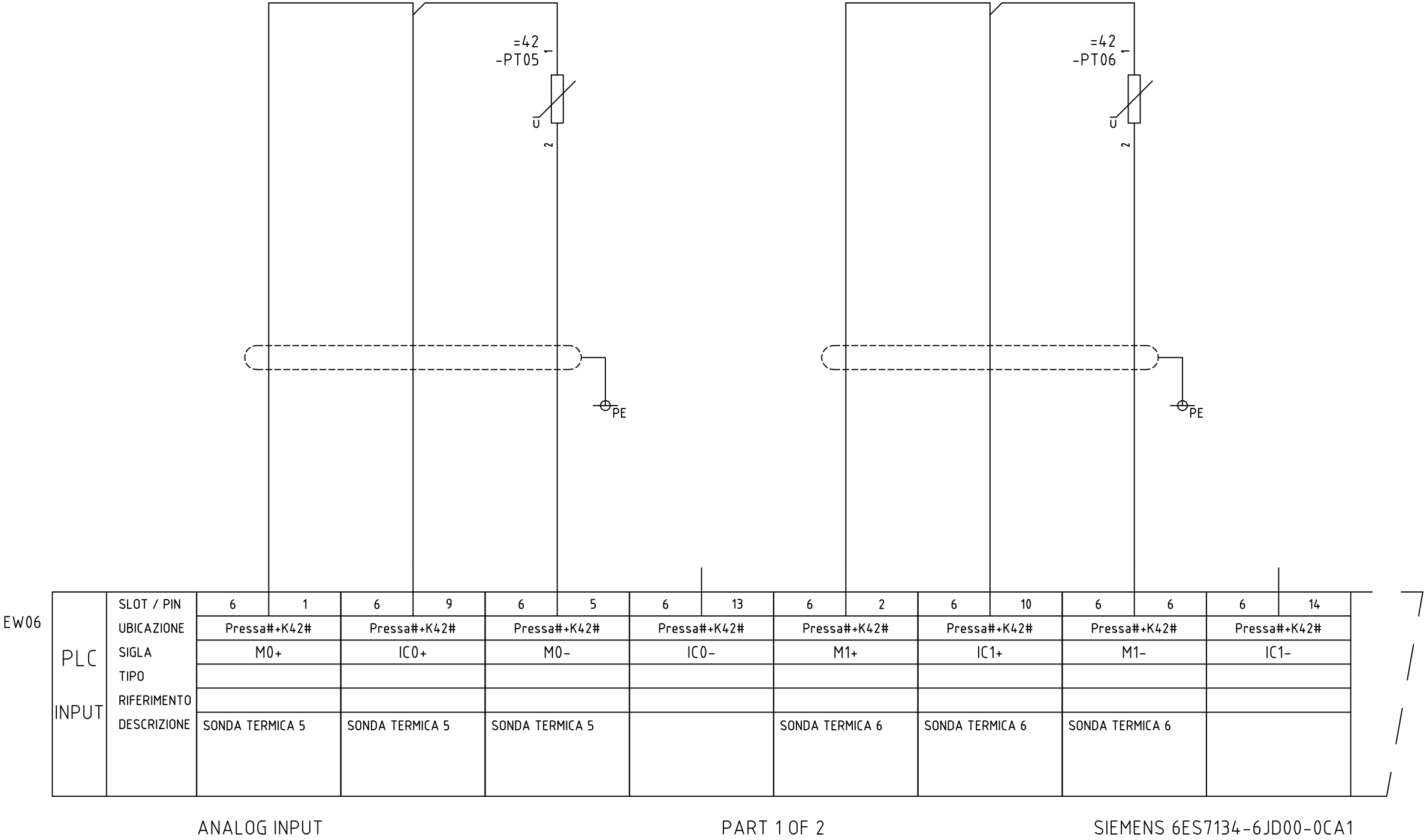
SIEMENS 6ES7132-6BF00-0BA0

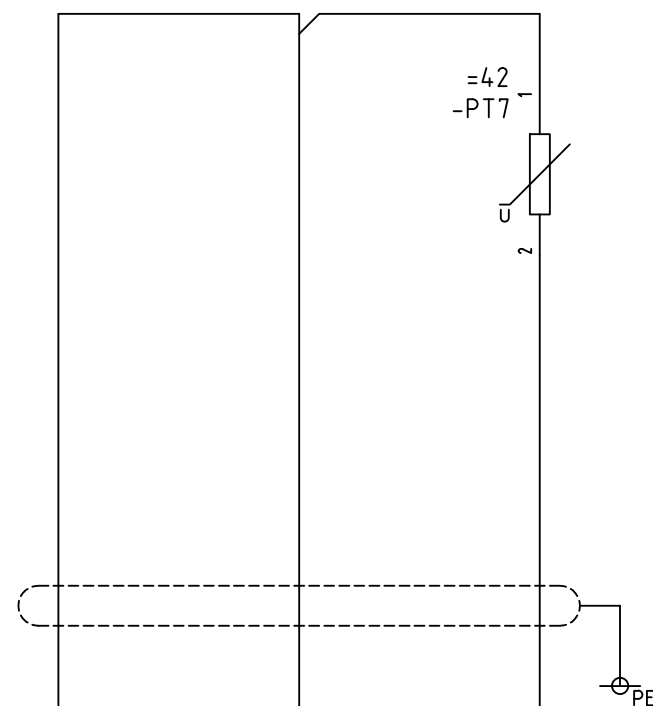
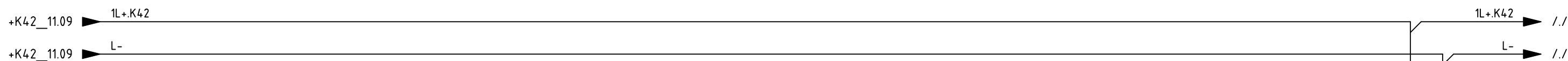


	Dis. N.	000	Impianto		Ordine	+K42_7	FOGLIO
	CAD	SPAC			N. 149		+K42_8
	Nome File	TOPOGRAFICO	Denominazione		Commessa		SEGUE
	Data	02-12-2015			N. 237		
				PLC <u>A53.0 - A53.7</u>	Esecutore	105	+K42_9
					S. BISCONTI		

SIEMENS 6ES7132-6BF00-0BA0105







	6	3	6	11	6	7	6	15	6	4	6	12	6	8	6	16	L+	M
	Pressa##+K42#		Pressa##+K42#		Pressa##+K42#		Pressa##+K42#		Pressa##+K42#		Pressa##+K42#		Pressa##+K42#		Pressa##+K42#			
	M2+		IC2+		M2-		IC2-		M3+		IC3+		M3-		IC3-			
	SONDA TERMICA 7		SONDA TERMICA 7		SONDA TERMICA 7				SPARE		SPARE		SPARE					

ANALOG INPUT

PART 2 OF 2

SIEMENS 6ES7134-6JD00-0CA1

Dis. N. 000	Impianto <i>PRESSA FAGOR 1800T</i>	Ordine N. 149	+K42_12	FOGLIO
CAD SPAC		Commessa N. 237		+K42_13
Nome File TOPOGRAFICO	Denominazione PLC <u>ANALOG INPUT</u> EW06	Esecutore S. BISCONTI	105	SEGUE
Data 02-12-2015				+K42_14

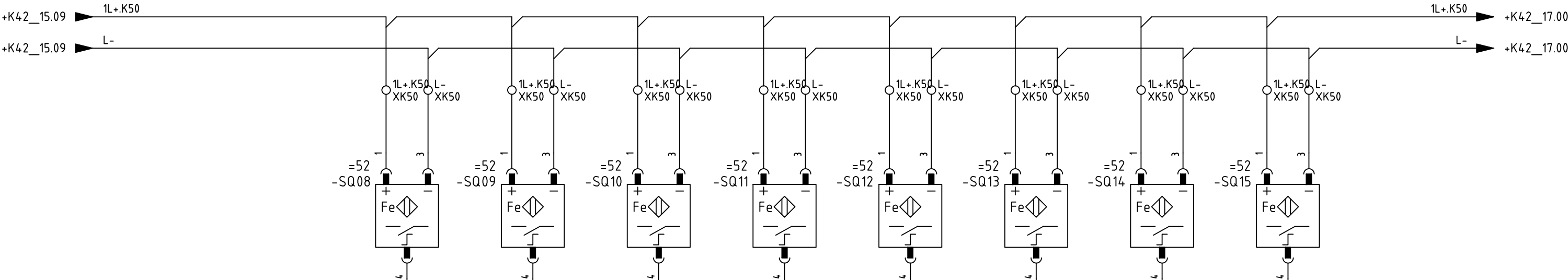


PLC
INPUT

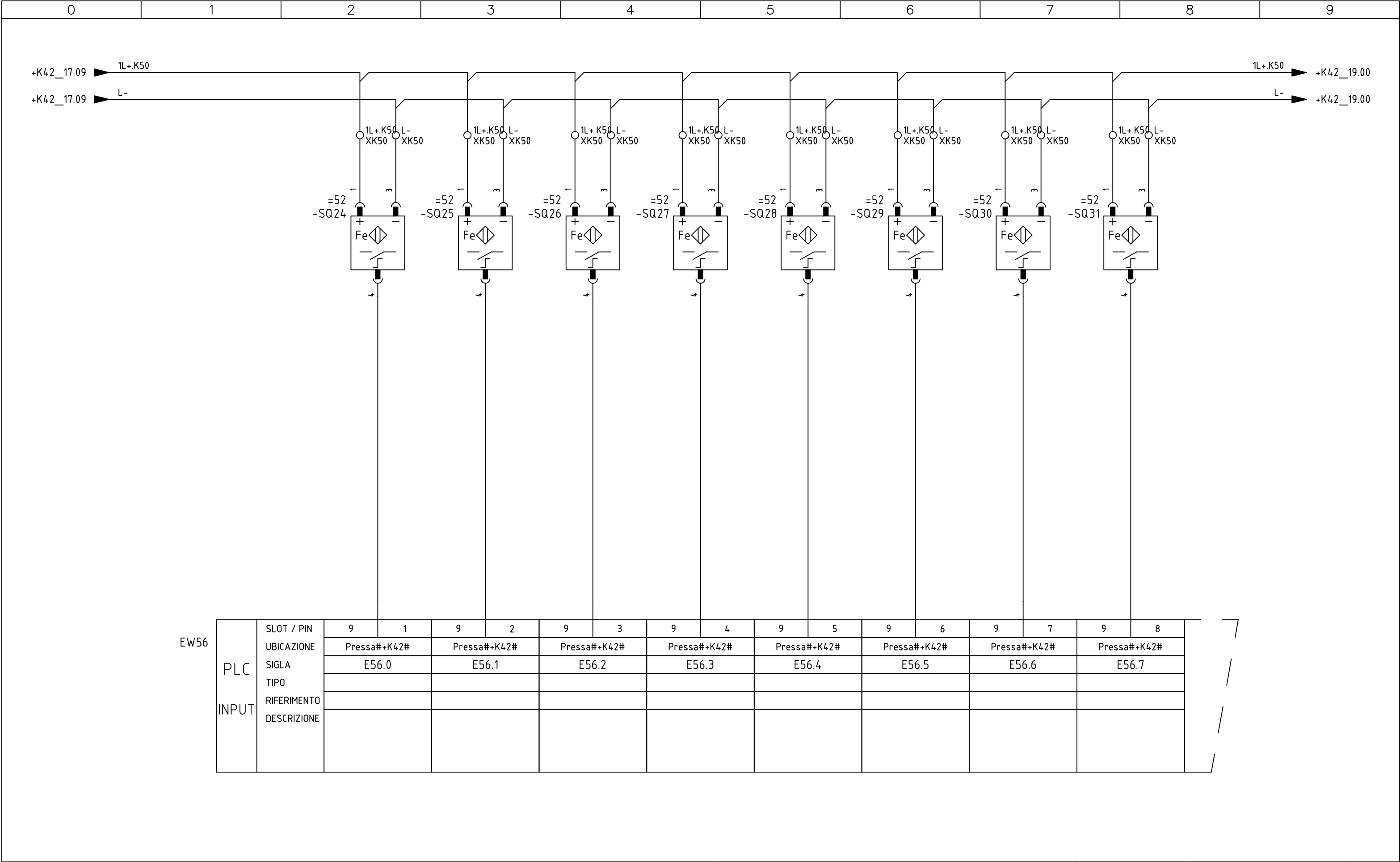
Impianto	<i>PRESSA FAGOR 1800T</i>
Denominazione	PLC <u>E52.0 - E52.7</u>

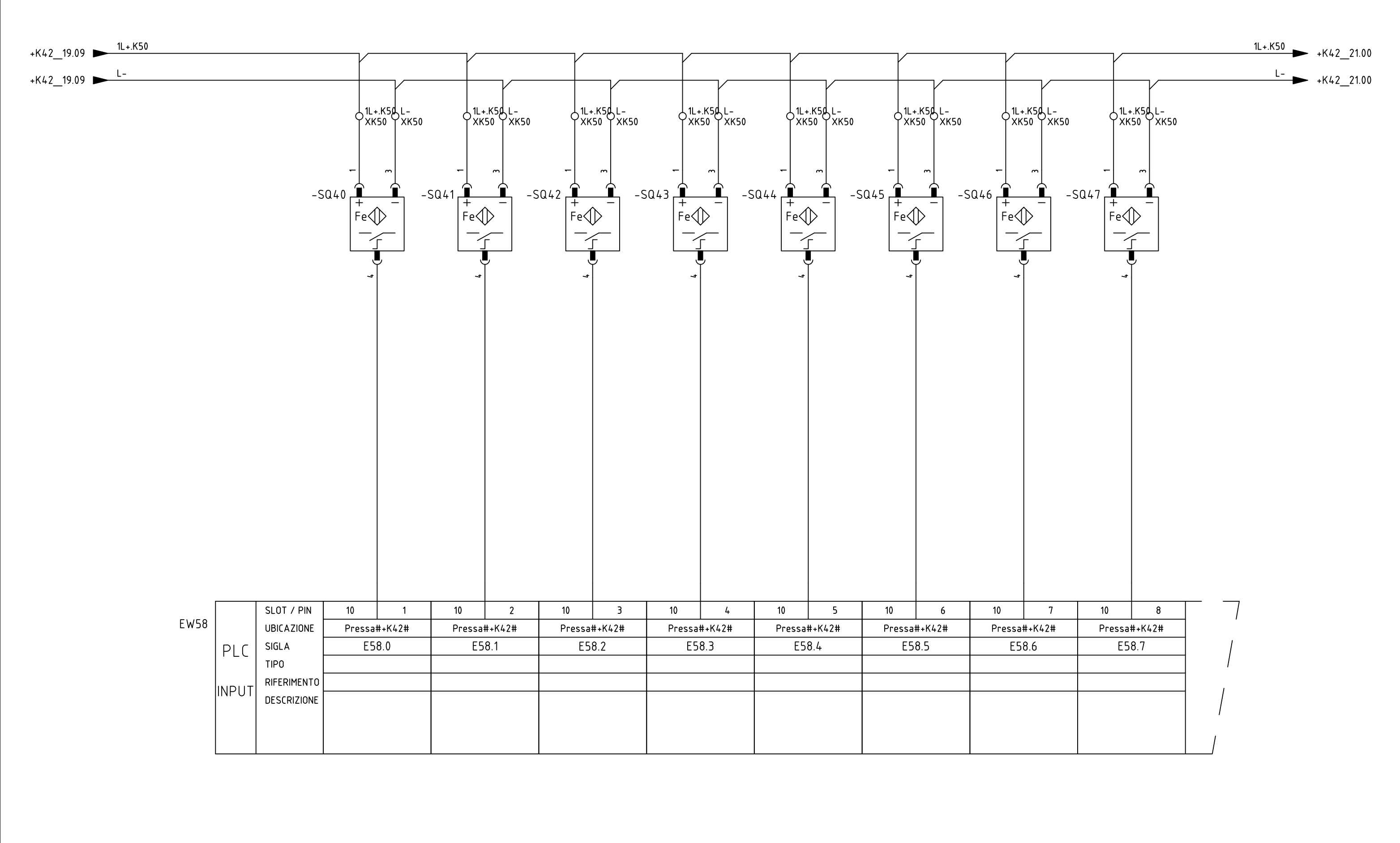
+K42_13

105

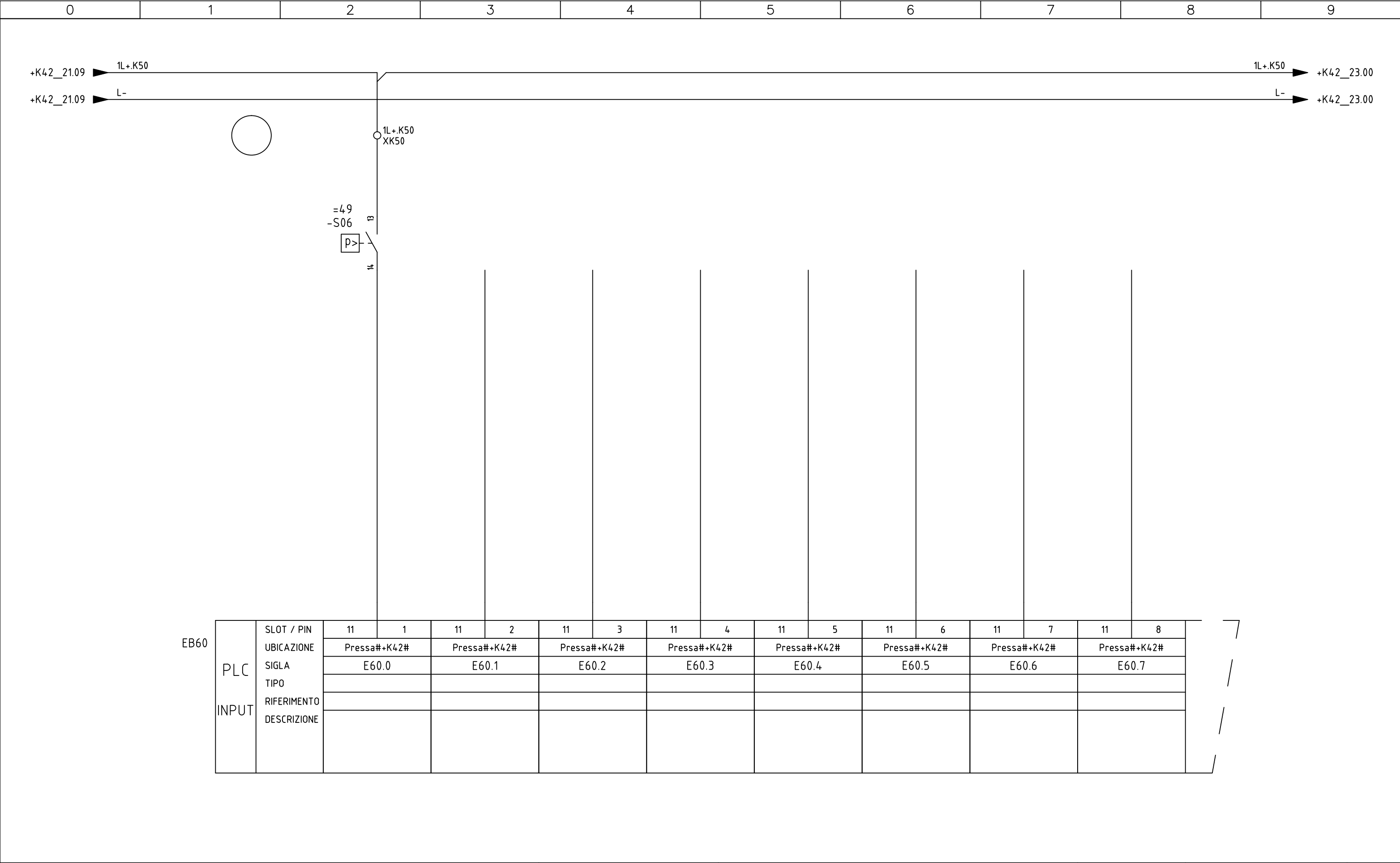


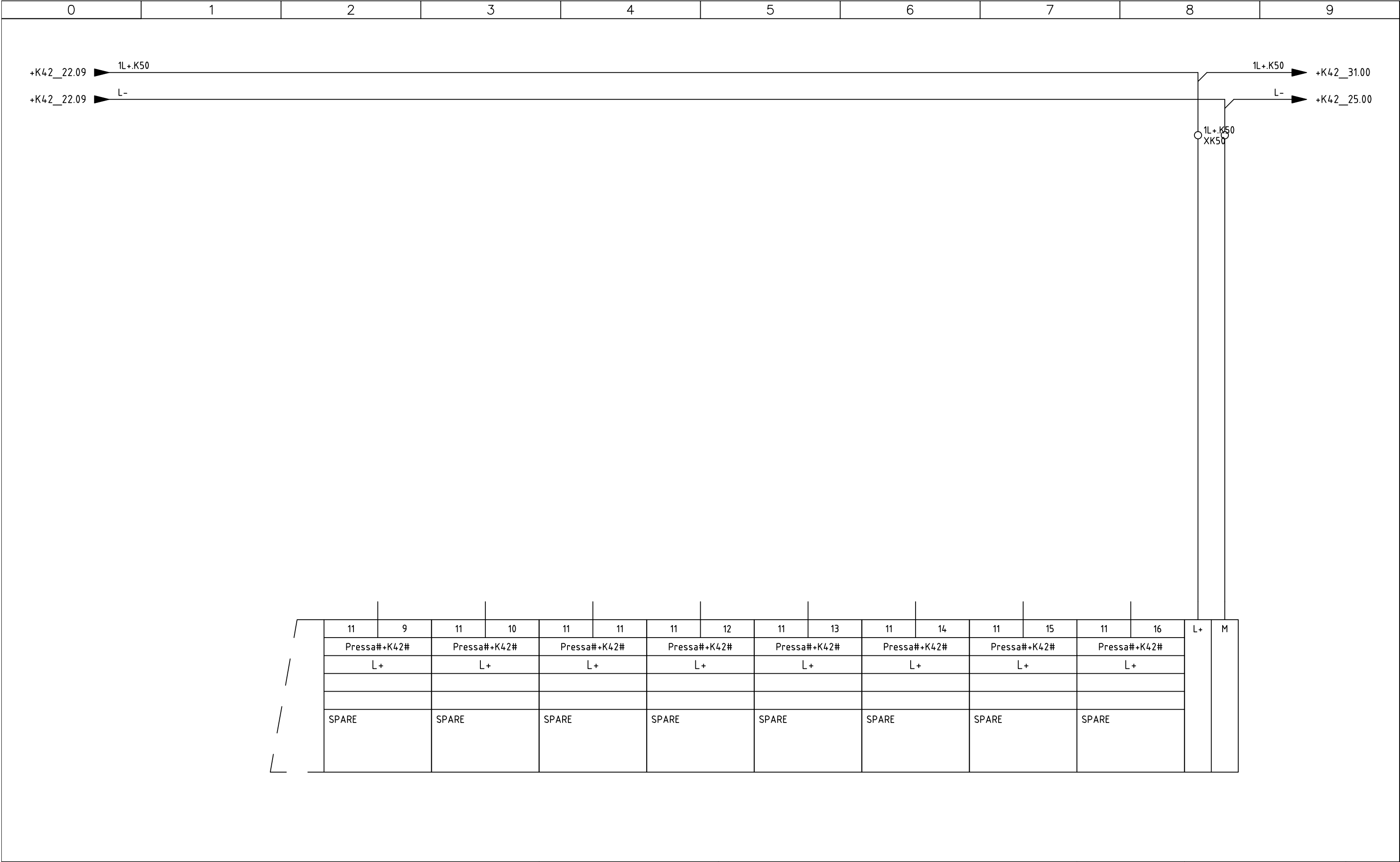
EW54	PLC INPUT	SLOT / PIN	8	1	8	2	8	3	8	4	8	5	8	6	8	7	8	8
		UBICAZIONE	Pressa#*K42#		Pressa#*K42#		Pressa#*K42#		Pressa#*K42#		Pressa#*K42#		Pressa#*K42#		Pressa#*K42#		Pressa#*K42#	
		SIGLA	E54.0		E54.1		E54.2		E54.3		E54.4		E54.5		E54.6		E54.7	
		TIPO																
		RIFERIMENTO																
		DESCRIZIONE																





EW58	PLC INPUT	SLOT / PIN	10	1	10	2	10	3	10	4	10	5	10	6	10	7	10	8
		UBICAZIONE	Pressa#+K42#		Pressa#+K42#		Pressa#+K42#		Pressa#+K42#		Pressa#+K42#		Pressa#+K42#		Pressa#+K42#		Pressa#+K42#	
		SIGLA	E58.0		E58.1		E58.2		E58.3		E58.4		E58.5		E58.6		E58.7	
		TIPO																
		RIFERIMENTO																
		DESCRIZIONE																



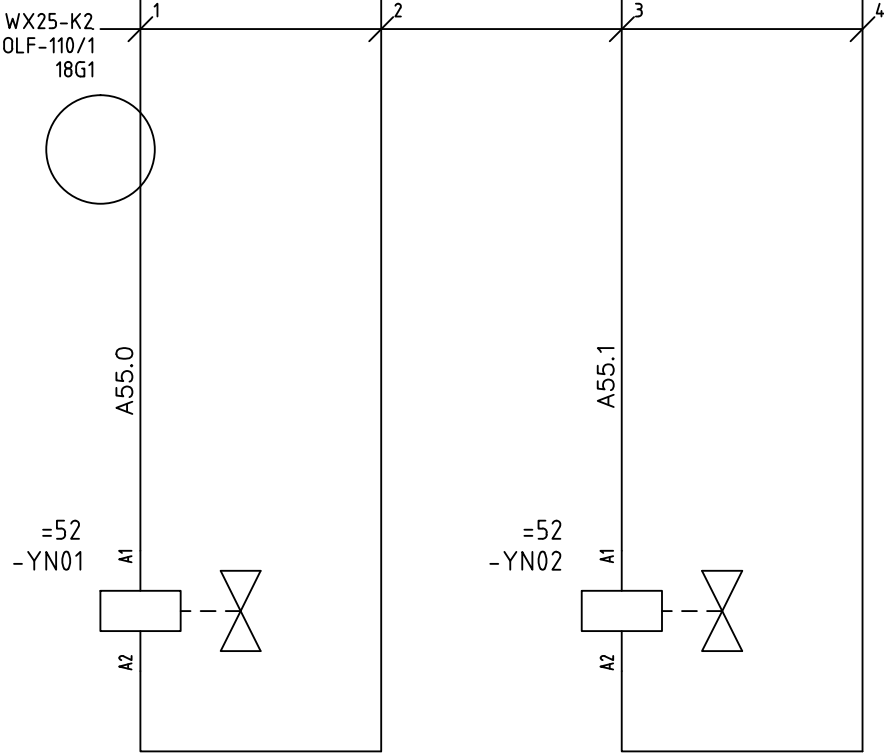


DIGITAL OUTPUT 2A

PART 1 OF 2

SIEMENS 6ES7132-6BD20-0BA0

AB55	PLC OUTPUT	DESCRIZIONE									SPARE				SPARE			
		RIFERIMENTO																
		TIPO																
		SIGLA	A55.0		M0		A55.1		M0		A55.2		M0		A55.3		M0	
		UBICAZIONE	Pressa#*K42#		Pressa#*K42#		Pressa#*K42#		Pressa#*K42#		Pressa#*K42#		Pressa#*K42#		Pressa#*K42#		Pressa#*K42#	
		SLOT / PIN	12	1	12	9	12	2	12	10	12	3	12	11	12	4	12	12



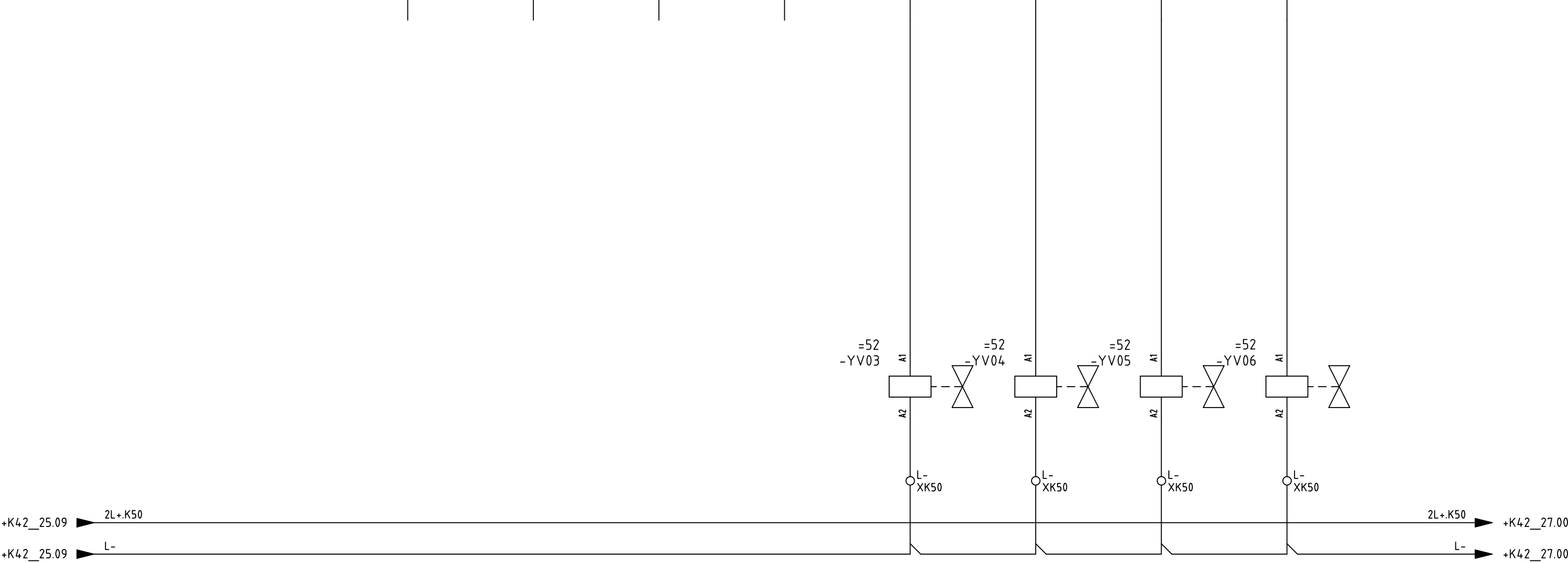
DIGITAL OUTPUT 0.5A

PART 1 OF 2

SIEMENS 6ES7132-6BH00-0BA0

AW56

PLC OUTPUT	DESCRIZIONE																
	RIFERIMENTO																
	TIPO																
	SIGLA	A56.0		A56.1		A56.2		A56.3		A56.4		A56.5		A56.6		A56.7	
	UBICAZIONE	Pressa#+K42#		Pressa#+K42#		Pressa#+K42#		Pressa#+K42#		Pressa#+K42#		Pressa#+K42#		Pressa#+K42#		Pressa#+K42#	
	SLOT / PIN	13	1	13	2	13	3	13	4	13	5	13	6	13	7	13	8

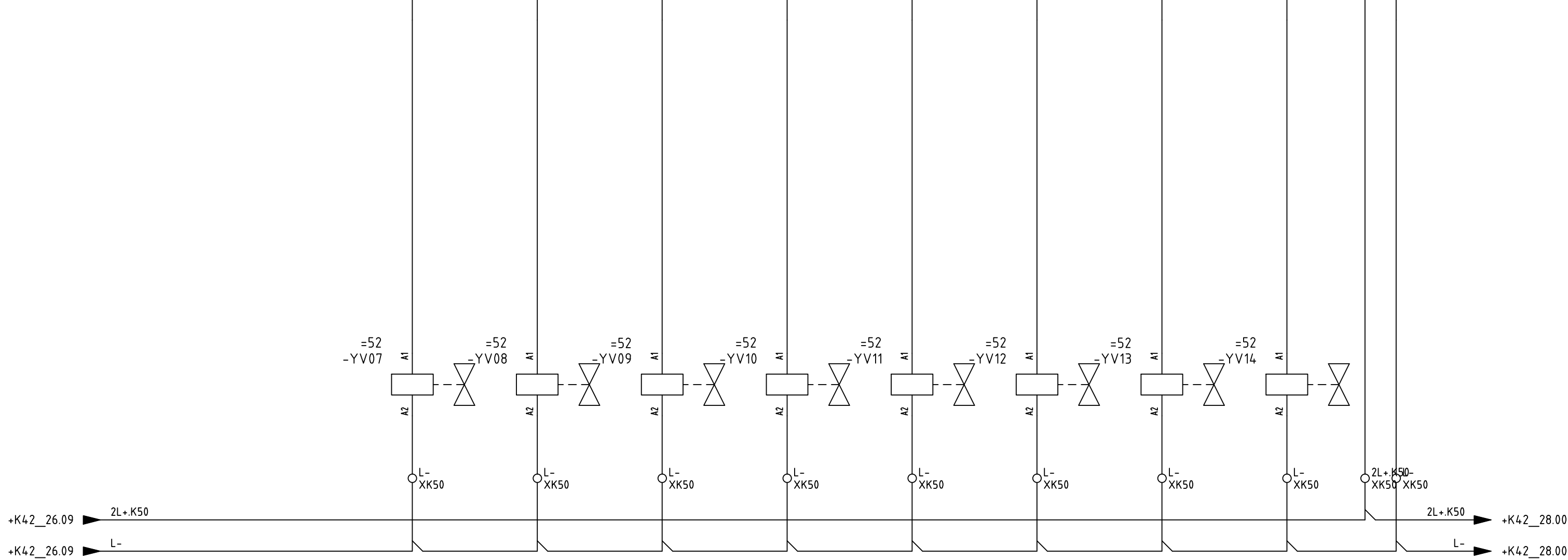


DIGITAL OUTPUT 0.5A

PART 2 OF 2

SIEMENS 6ES7132-6BH00-0BA0

A57.0		A57.1		A57.2		A57.3		A57.4		A57.5		A57.6		A57.7			
Pressa#+K42#		Pressa#+K42#		Pressa#+K42#		Pressa#+K42#		Pressa#+K42#		Pressa#+K42#		Pressa#+K42#		Pressa#+K42#			
13	9	13	10	13	11	13	12	13	13	13	14	13	15	13	16	L+	M



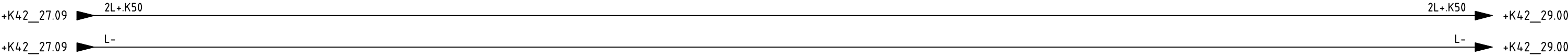
DIGITAL OUTPUT 0.5A

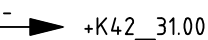
PART 1 OF 2

SIEMENS 6ES7132-6BF00-0BA0

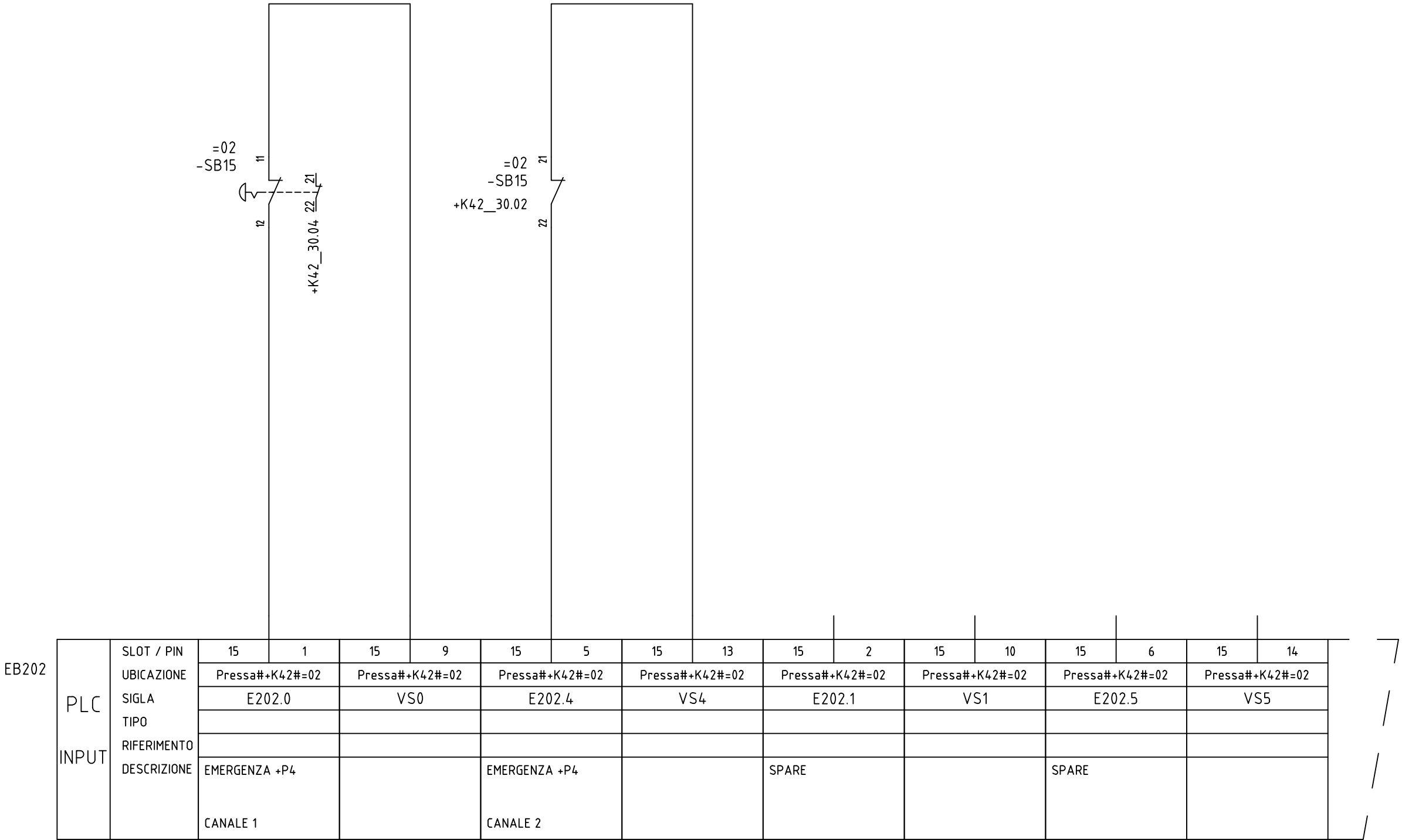
AB58

PLC OUTPUT	DESCRIZIONE																
	RIFERIMENTO																
	TIPO																
	SIGLA	A58.0	A58.1	A58.2	A58.3	A58.4	A58.5	A58.6	A58.7								
	UBICAZIONE	Pressa##K42#	Pressa##K42#	Pressa##K42#	Pressa##K42#	Pressa##K42#	Pressa##K42#	Pressa##K42#	Pressa##K42#	Pressa##K42#	Pressa##K42#	Pressa##K42#	Pressa##K42#	Pressa##K42#	Pressa##K42#	Pressa##K42#	Pressa##K42#
	SLOT / PIN	14	1	14	2	14	3	14	4	14	5	14	6	14	7	14	8



SIEMENS 6ES7132-6BF00-0BA0

105	+K42_30
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AB214

PLC OUTPUT	DESCRIZIONE															
	RIFERIMENTO															
	TIPO															
	SIGLA	A214.0	M0	A214.0	M0	A214.1	M1	A214.1	M1							
	UBICAZIONE	Pressa#+K42#=02		Pressa#+K42#=02		Pressa#+K42#=02		Pressa#+K42#=02		Pressa#+K42#=02		Pressa#+K42#=02		Pressa#+K42#=02		Pressa#+K42#=02
	SLOT / PIN	16	1	16	9	16	5	16	13	16	2	16	10	16	6	16 14

=42
-YV01A



A2



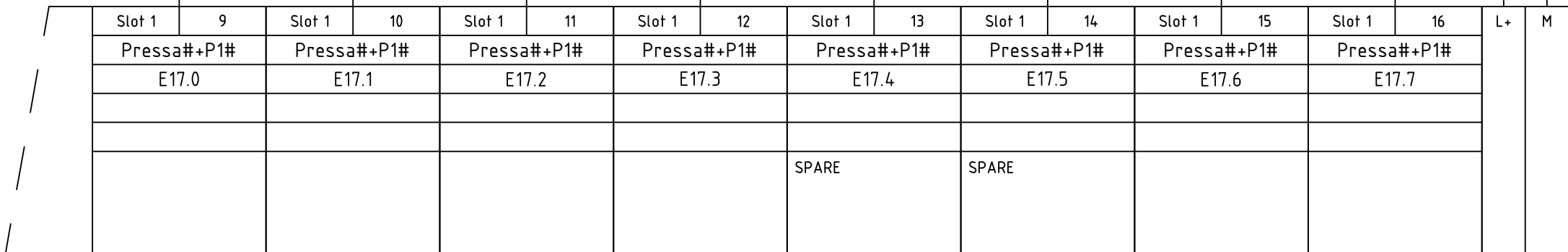
=42
-YV01B



A2

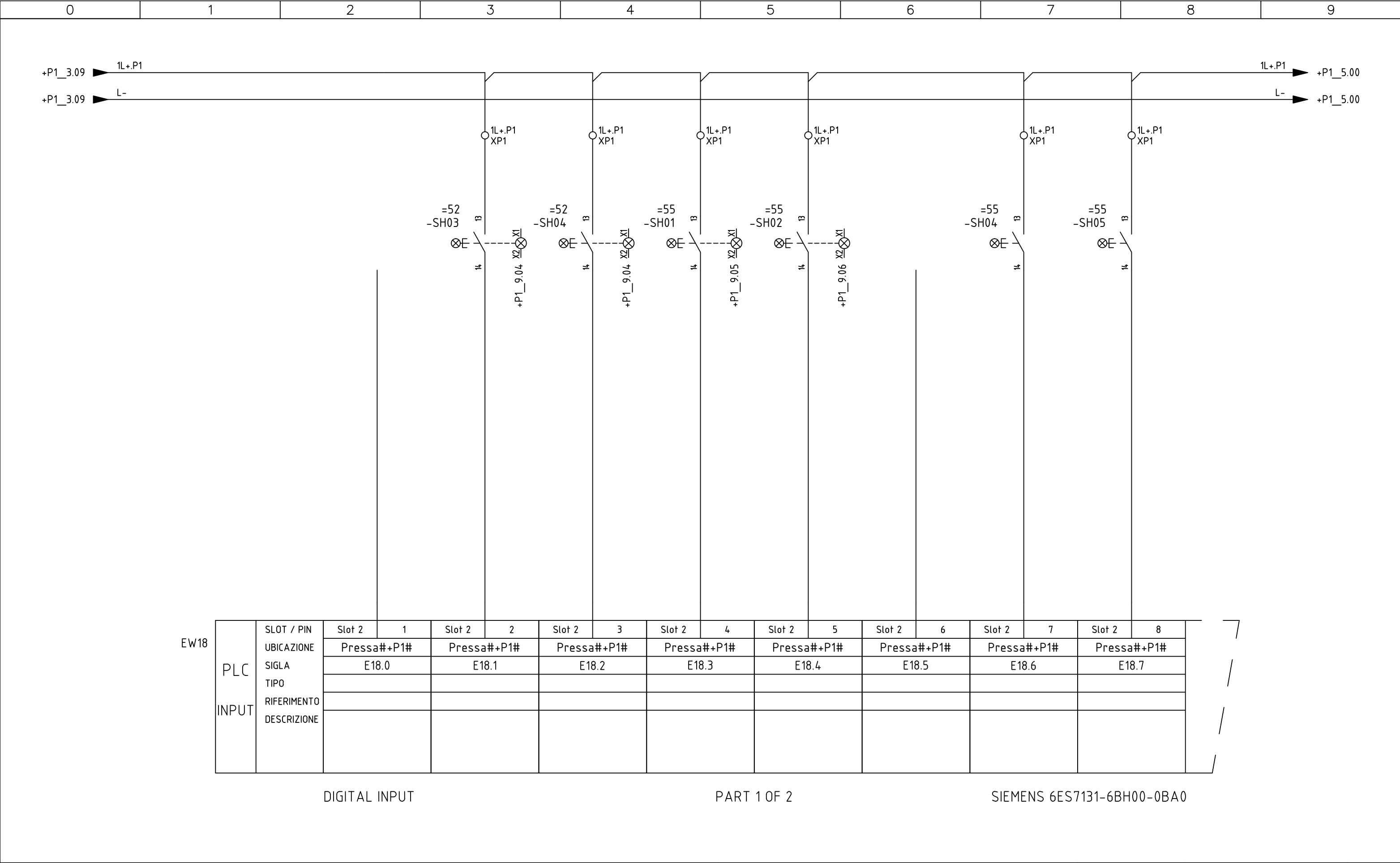
Wiring diagram for the 12V battery connection. The diagram shows two main lines: a positive line labeled '1L+.K50' and a negative line labeled 'L-'. Both lines are connected to a terminal block with two terminals labeled '1L+.K50' and 'L-'. The positive line is connected to the '1L+.K50' terminal, and the negative line is connected to the 'L-' terminal. The diagram also shows the connection points for the battery terminals, labeled '+K42_31.09'.

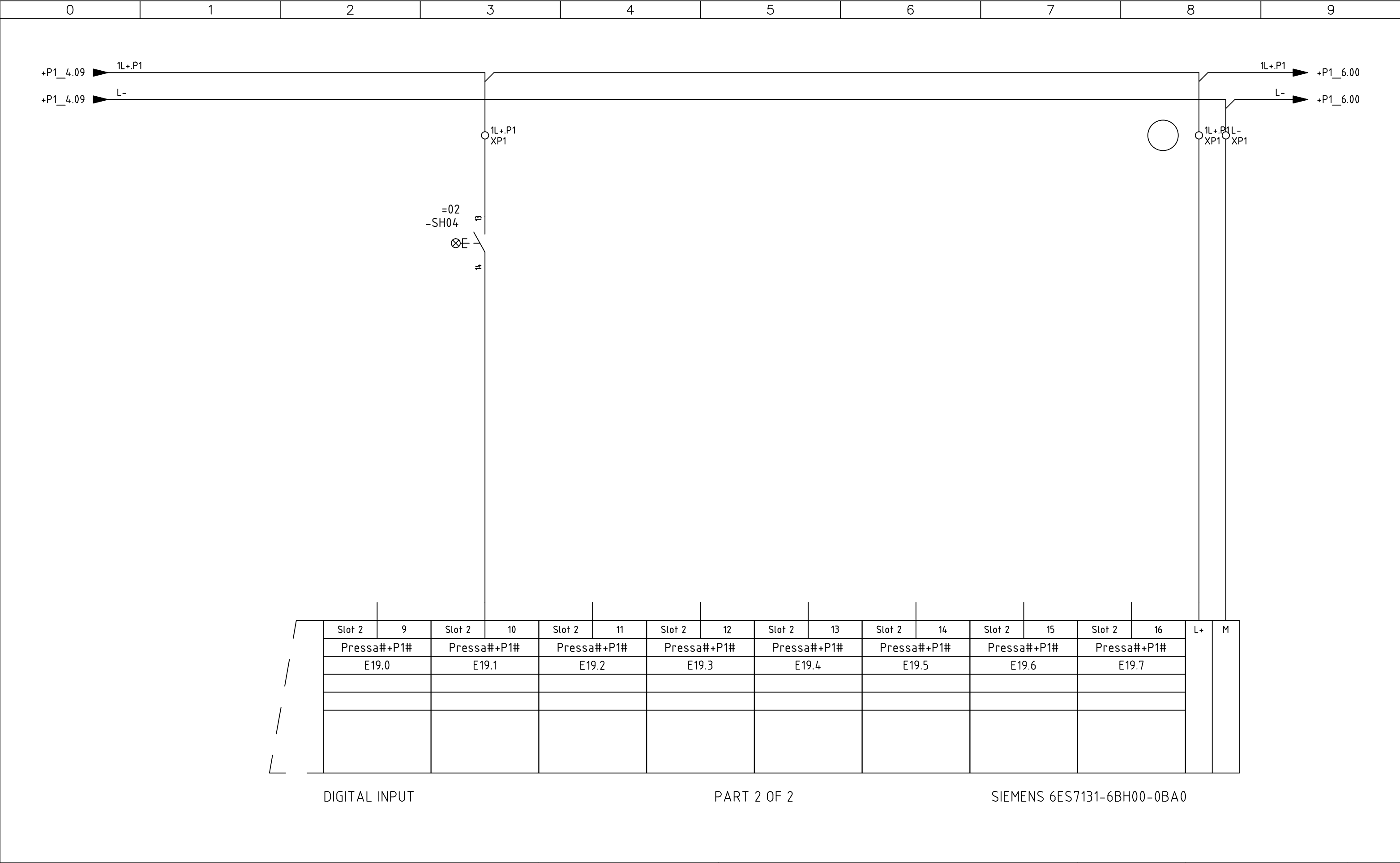
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	CAD	SPAC				N. 149	
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	Data	02-12-2015				N. 237	
					Esecutore		
					S. BISCONTI		

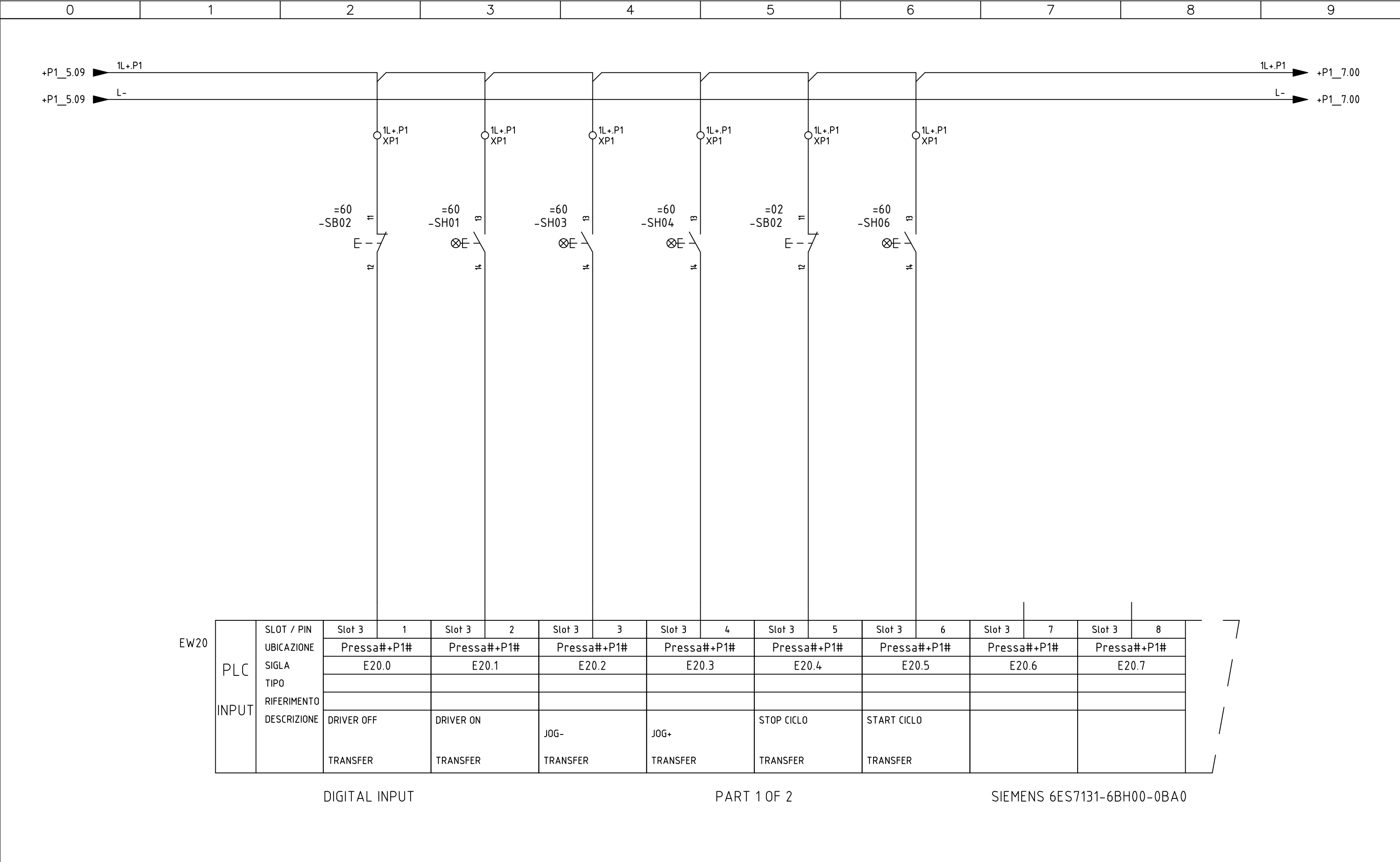


SIEMENS 6ES7131-6BH00-0BA0

Dis. N. 000	Impianto <i>PRESSA FAGOR 1800T</i>	Ordine N. 149	+P1_2	FOGLIO
CAD SPAC		Commessa N. 237		+P1_3
Nome File TOPOGRAFICO	Denominazione <u>PLC E17.0 - E17.7</u>	Esecutore S. BISCONTI	105	SEGUE
Data 02-12-2015				+P1_4



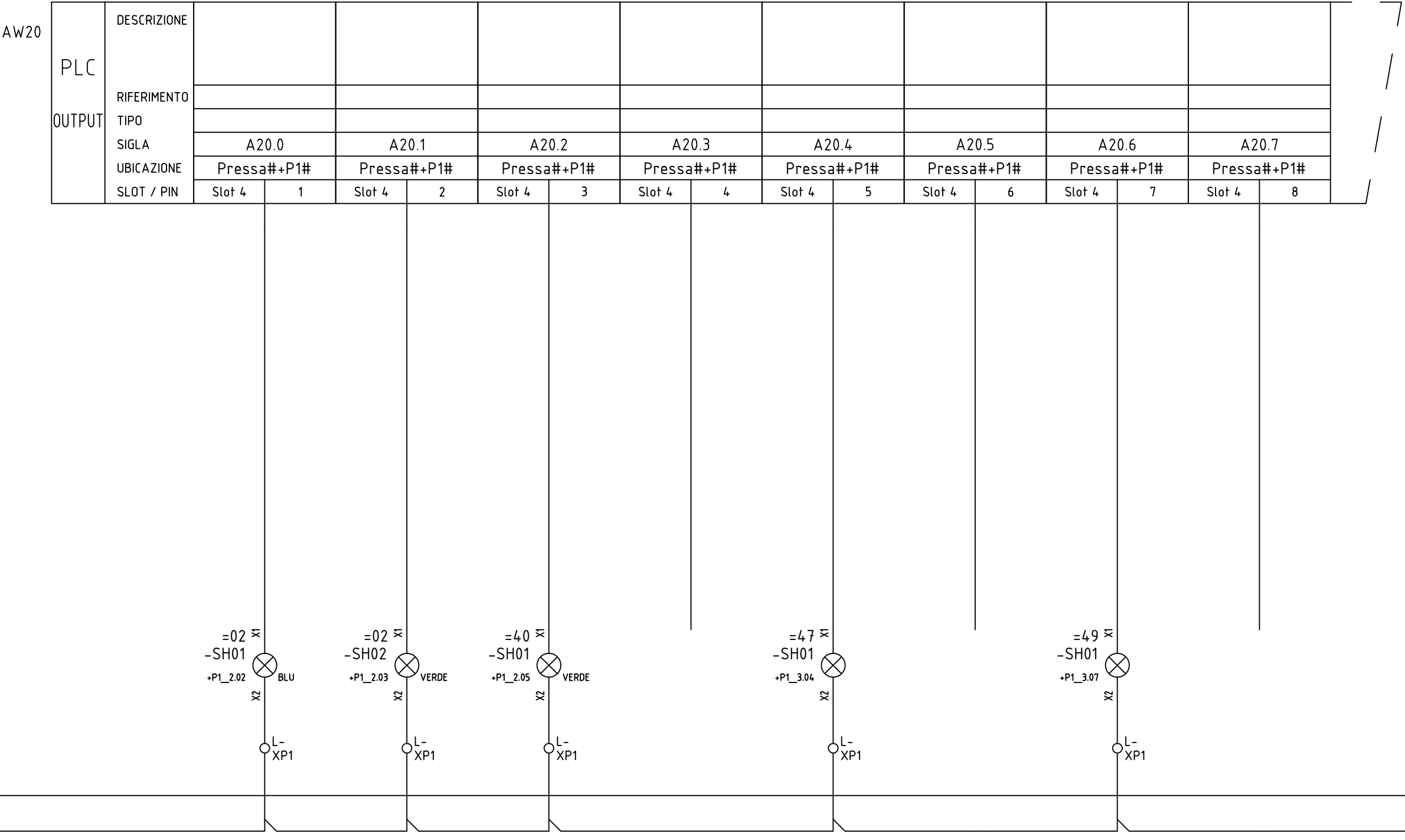




DIGITAL OUTPUT 0,5A

PART 1 OF 2

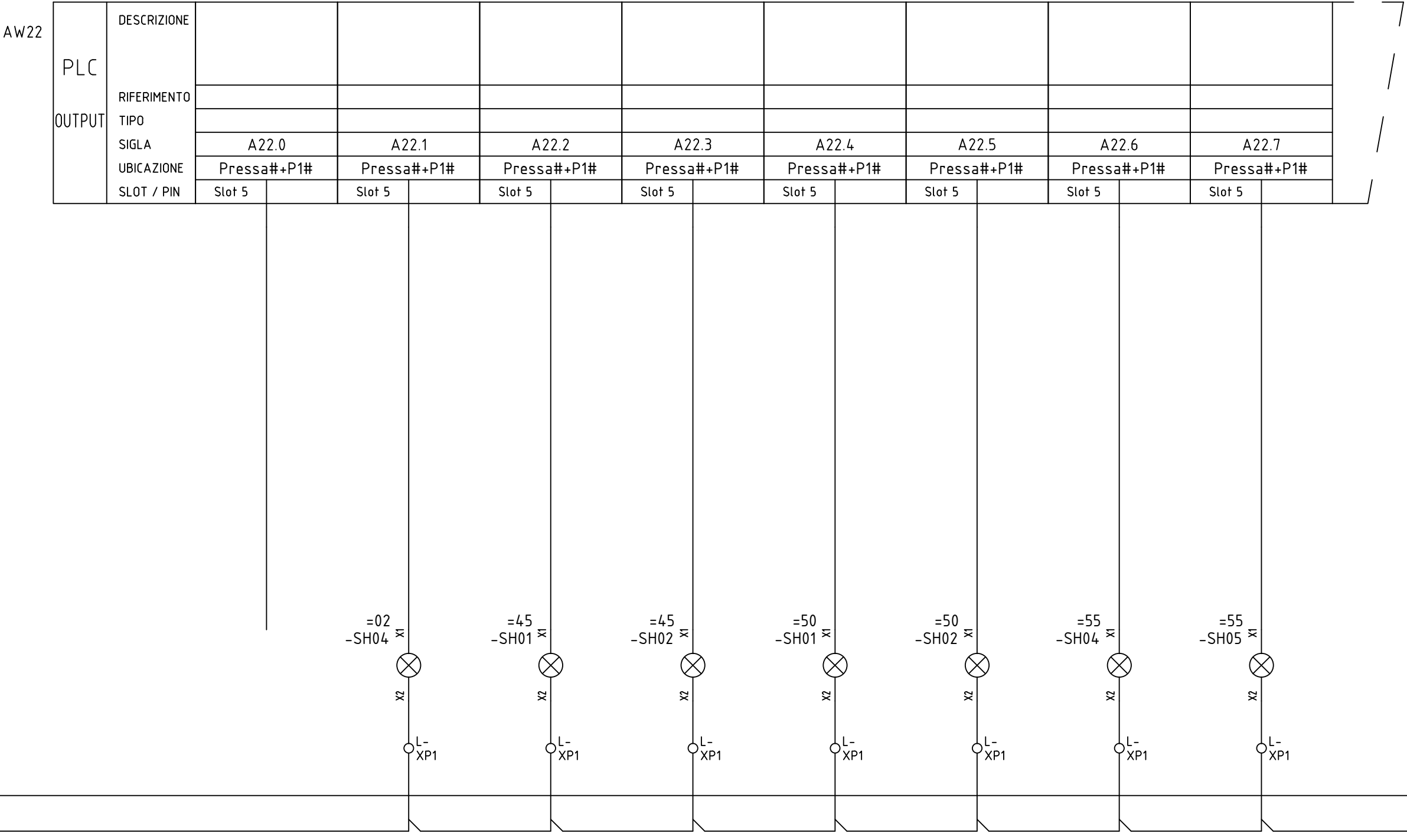
SIEMENS 6ES7132-6BF00-0BA0



DIGITAL OUTPUT 0,5A

PART 1 OF 2

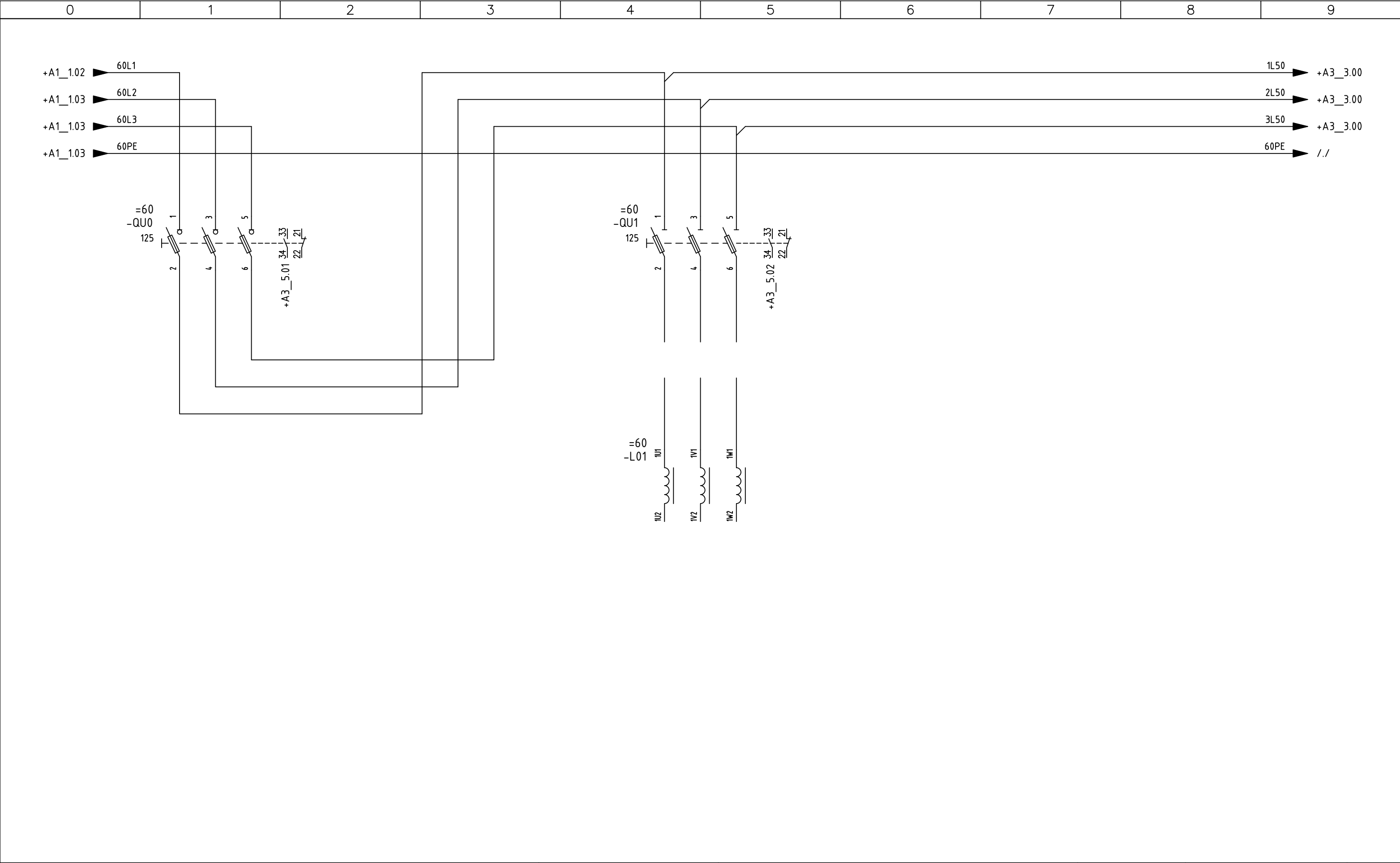
SIEMENS 6ES7132-6BF00-0BA0



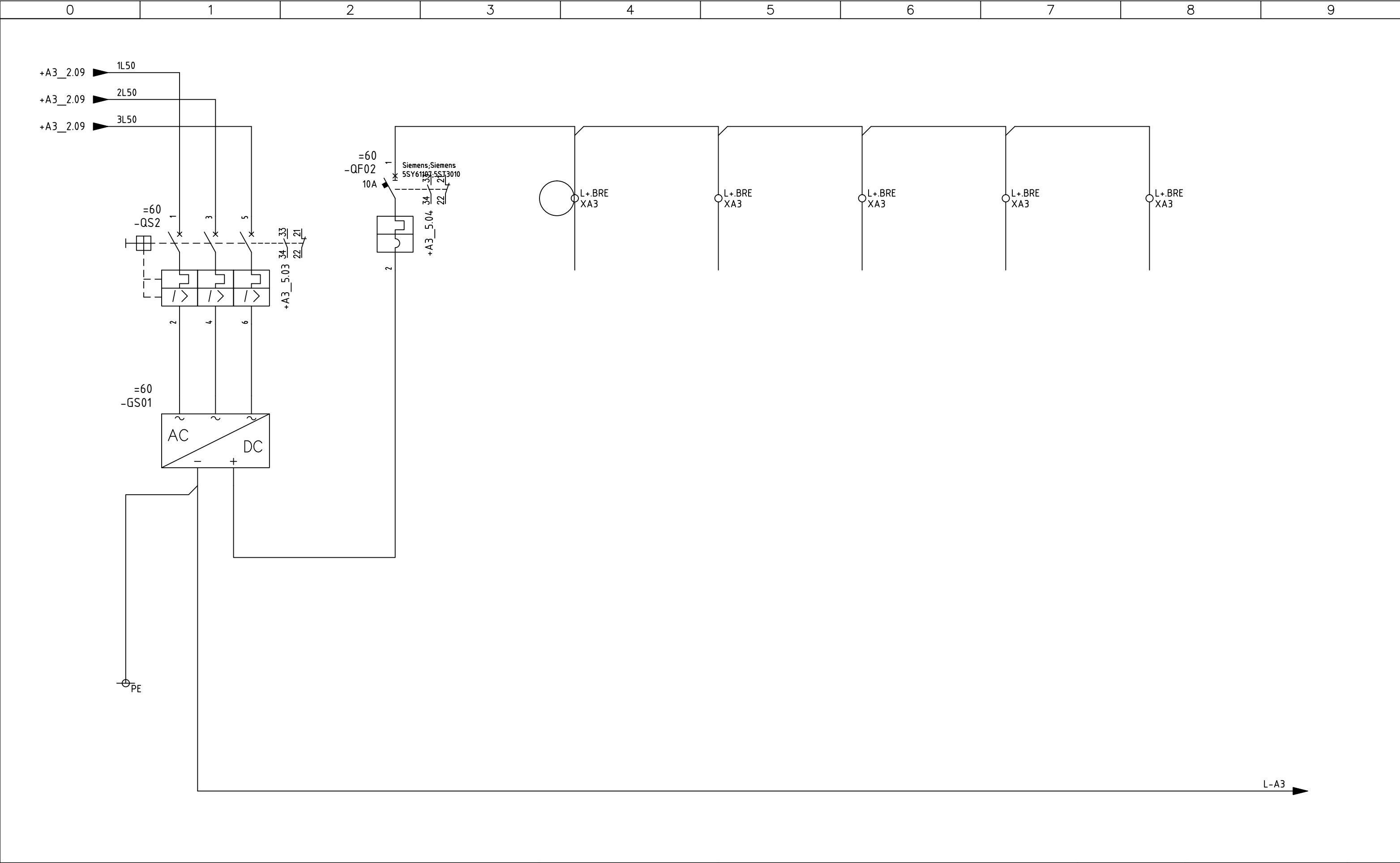
[illegible]

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	Data	02-12-2015			S. BISCONTI		

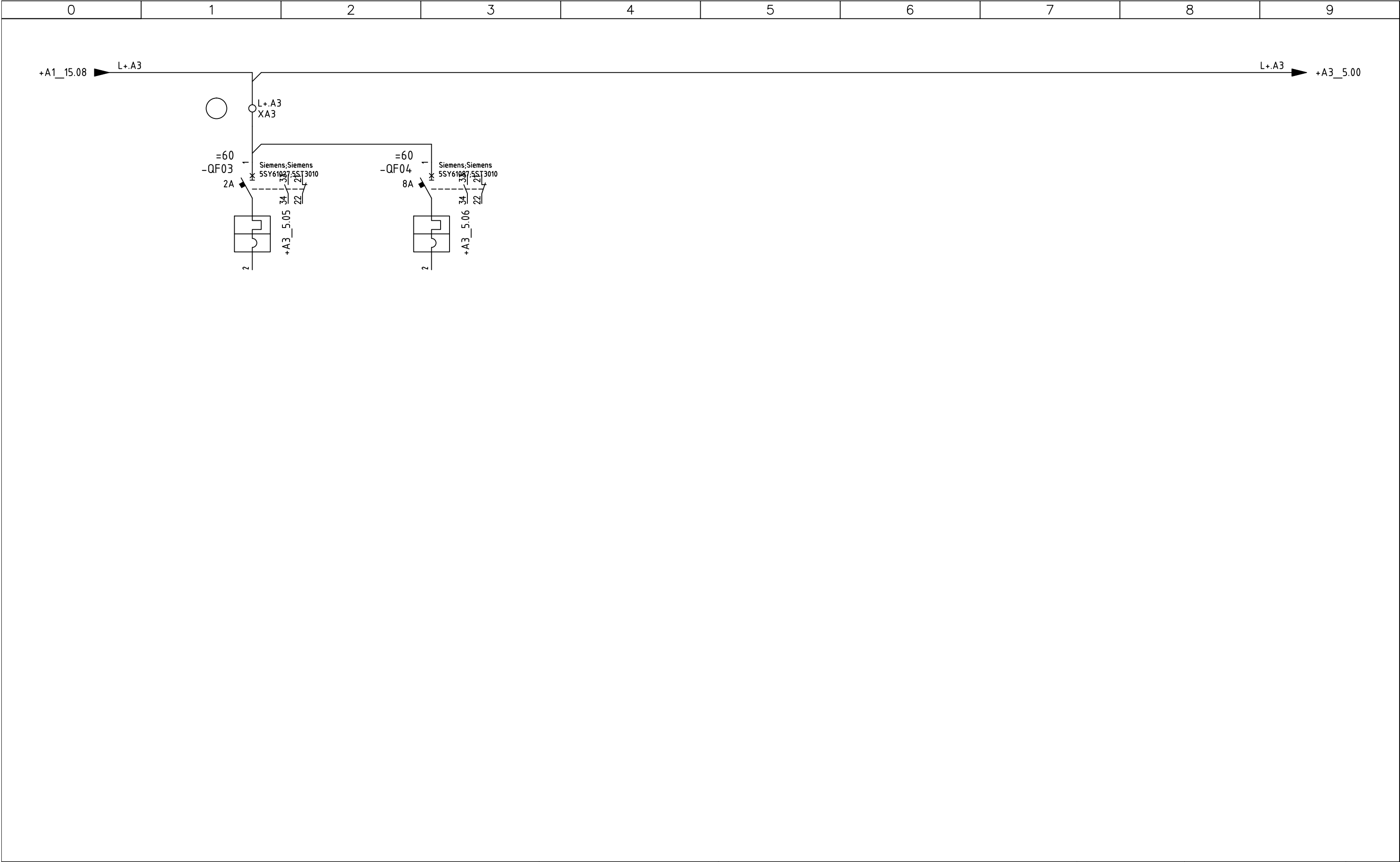
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	Data	02-12-2015		N.			237
				Esecutore			
				S. BISCONTI			



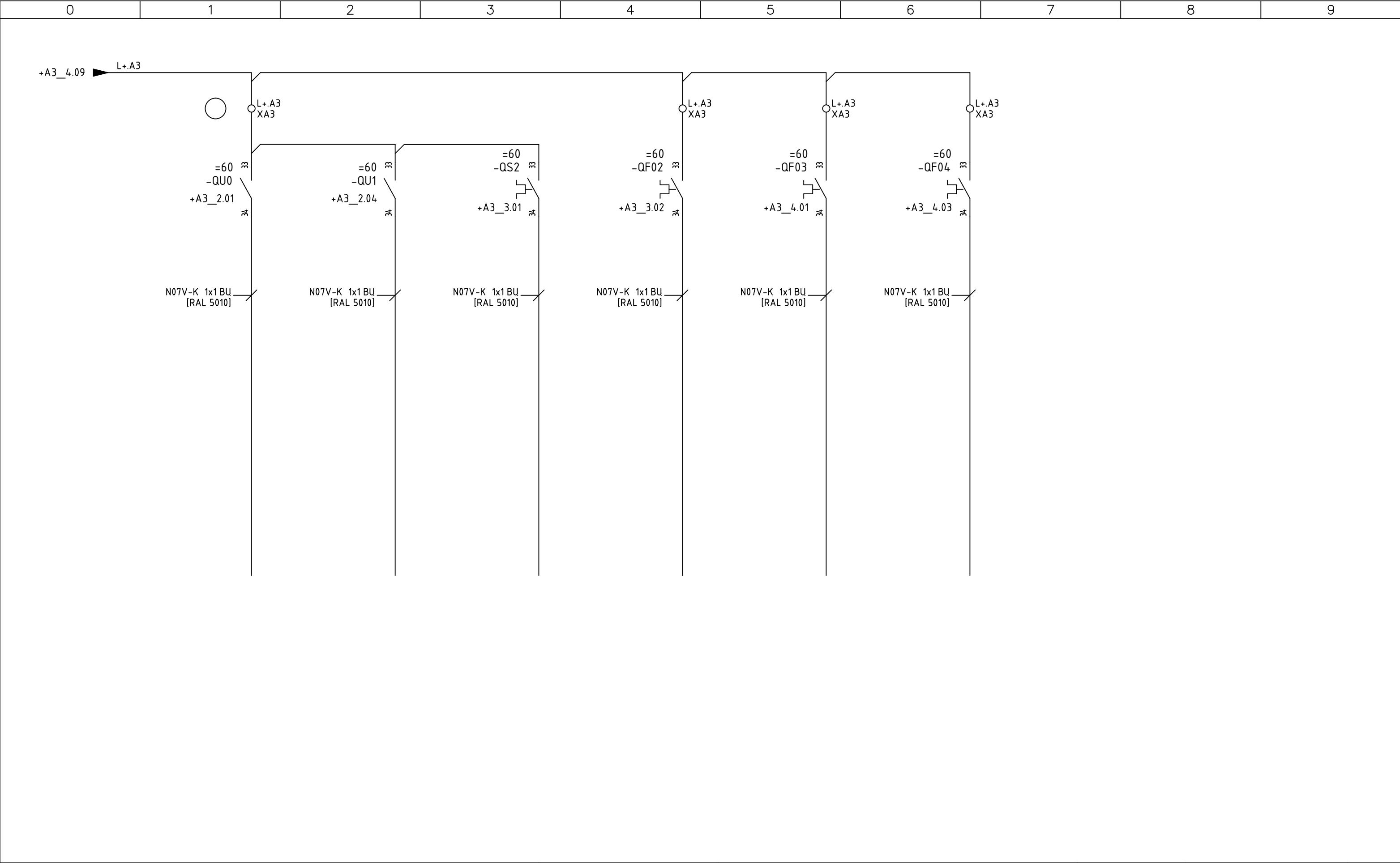
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	Nome File	TOPOGRAFICO	Commissa		N. 237		SEGUE
	Data	02-12-2015	ALIMENTAZIONE 400 VAC		Esecutore		S. BISCONTI



	Dis. N.	000	Impianto	Ordine	N. 149	FOGLIO
	CAD	SPAC		PRESSA FAGOR 1800T		+A3_3
	Nome File	TOPOGRAFICO	Denominazione	Commessa	N. 237	SEGUE
	Data	02-12-2015		Esecutore	S. BISCONTI	+A3_4
			ALIMENTAZIONE 24 VDC		105	



	Dis. N.	000	Impianto	Ordine	N. 149	+A3_3	FOGLIO
	CAD	SPAC		PRESSA FAGOR 1800T			+A3_4
	Nome File	TOPOGRAFICO	Denominazione	Commessa	N. 237	SEGUE	
	Data	02-12-2015		ALIMENTAZIONE 24 VDC		Esecutore	S. BISCONTI



	Dis. N.	000	Impianto	Ordine	N. 149	+A3_4	FOGLIO
	CAD	SPAC		Commissa	N. 237		+A3_5
	Nome File	TOPOGRAFICO	Denominazione	Esecutore	S. BISCONTI		SEGUE
	Data	02-12-2015				105	+A3_6