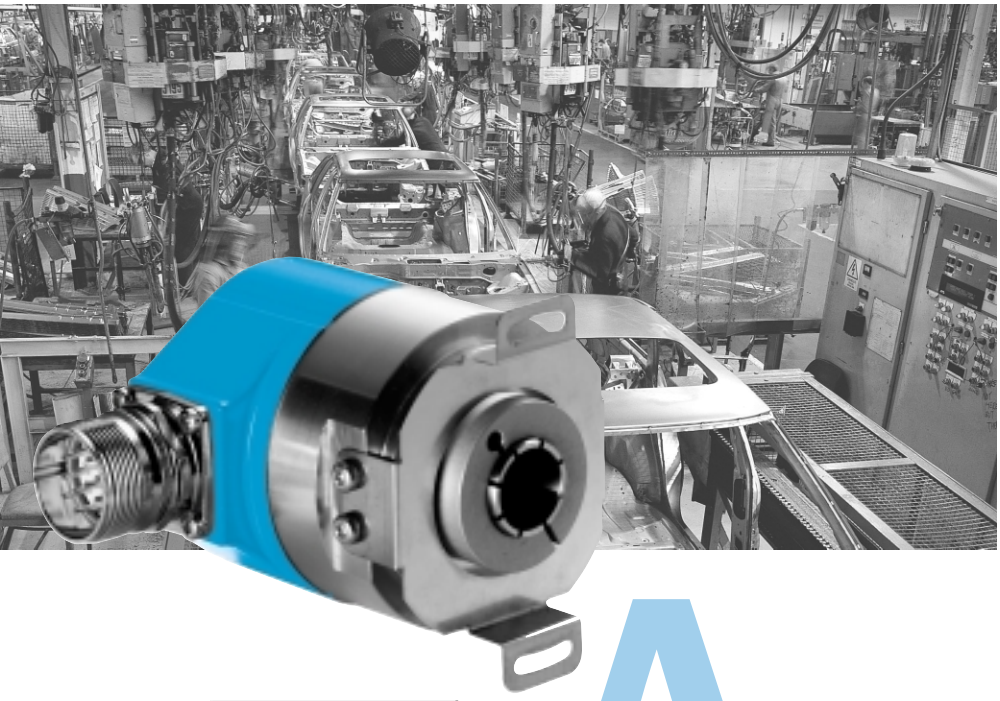
DATA SHEET

ATM 60/ATM 90: Multiturn Absolute Encoders extremely robust and exceptionally reliable.



Resolution up to 26 bits

Absolute Encoder Multiturn

All multiturn designs are implemented using mechanical gearboxes. These supply the revolution information very reliably and free from interference.

Whether with face mount flange, servo flange, blind or through hollow shaft with connector or cable outlet, the absolute multiturn encoders from SICK-STEGMANN will meet virtually any application profile.

With SSI- or RS 422 configuration interface, Profibus, CANopen or DeviceNet field bus technology, all current interfaces suitable for the high requirements in automation technology are also available.

Thanks to this wide variety of products, there are numerous possible uses, for example in:

- machine tools
- textile machines
- woodworking machines
- packaging machines
- wind turbines

SICK | STEGMANN

Resolution up to 26 bits

Absolute Encoder Multiturn

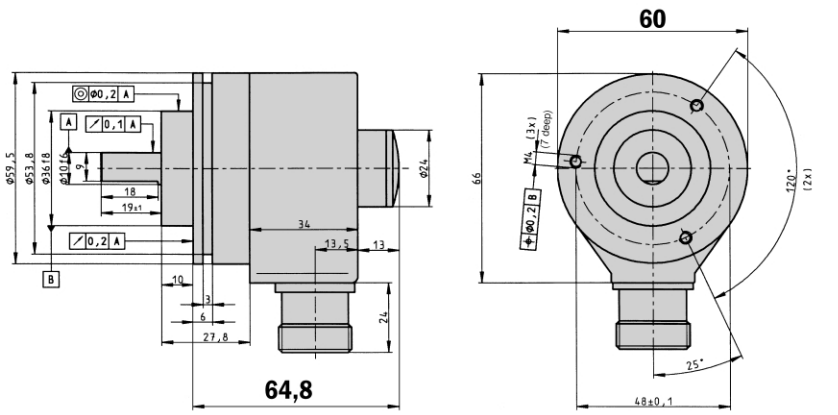
- Extremely robust
- SSI and RS 422 configuration interface
- Electronically adjustable, resolution adjustable
- Highly shock- and vibration-proof
- High degree of protection IP 67

CE

Accessories

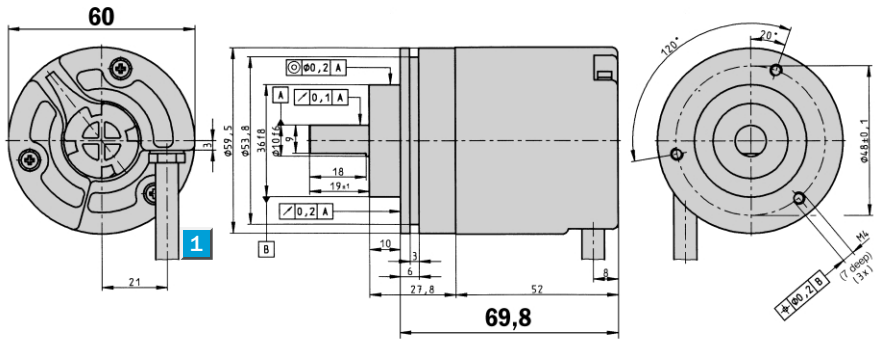
- Connection systems
- Mounting systems
- Programming Tool
- Adaptor modules

Dimensional drawing face mount flange, connector radial



General tolerances according DIN ISO 2768-mk

Dimensional drawing face mount flange, cable radial

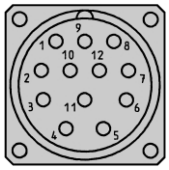


1 = bending radius min. 40 mm

General tolerances according DIN ISO 2768-mk

PIN and wire allocation

PIN	Signal	Wire colours (cable outlet)	Explanation
1	GND	blue	Earth connection
2	Data +	white	Signal line
3	Clock +	yellow	Signal line
4	R x D +	grey	RS 422 programming line
5	R x D –	green	RS 422 programming line
6	T x D +	pink	RS 422 programming line
7	T x D –	black	RS 422 programming line
8	Us	red	Supply voltage
9	SET	orange	Electronical adjustment
10	Data –	brown	Signal line
11	Clock –	lilac	Signal line
12	CW/$\overline{\text{CCW}}$	orange/black	Counting sequence when turning
	Screen		Housing potential



View of the connector M23 fitted to the encoder body

Technical data	ATM 60 SSI	Flange type face m.									
Solid shaft	10 mm										
Mass [1]	approx. 0.5 kg										
Moment of inertia of the rotor	35 gcm^2										
Programmable code type	gray/binary										
Programmable code direction	CW/CCW										
Measuring step	0.043°										
Max. number of steps per revolution	8,192										
Max. number of revolutions	8,192										
Error limits	± 0.25°										
Repeatability	0.1°										
Operating speed	6,000 min^{-1}										
Position forming time	0.15 ms										
Max. angular acceleration	5 x 10^5 rad/s^2										
Operating torque											
with shaft seal	1.8 Ncm										
without shaft seal [2]	0.3 Ncm										
Start up torque											
with shaft seal	2.5 Ncm										
without shaft seal [2]	0,5 Ncm										
Max. shaft loading											
radial	300 N										
axial	50 N										
Bearing lifetime	3.6 x 10^9 revolutions										
Working temperature range	– 20° … + 85 °C										
Storage temperature range	– 40° … + 100 °C										
Permissible relative humidity	98 %										
EMC [3]											
Resistance											
to shocks [4]	100/6 g/ms										
to vibration [5]	20/10 … 2000 g/Hz										
Protection class acc. IEC 60529											
with shaft seal	IP 67										
without shaft seal [6]	IP 43										
without shaft seal [7]	IP 65										
Operating voltage range (Us)	10 … 32 V										
Recommended supply voltage	0.8 W										
Initialisation time [8]	1050 ms										
Signals [9]											
Interface signals											
Clock +, Clock –, Data +, Data – [10]	SSI max. clock frequency 1 MHz i.e. min.										
	duration of low level (clock +): 500 ns										
T x D +, T x D –, R x D +, R x D –	RS 422										
SET (electronic adjustment)	H - active (L ≙ 0 - 4.7 V; H ≙ 10 - Us V)										
CW/$\overline{\text{CCW}}$ (steps sequence in	L - active (L ≙ 0 - 1.5 V; H ≙ 2.0 - Us V)										
direction of rotation)											

[1] for an encoder with connector outlet

[2] if the shaft seal has been removed by the customer

[3] to DIN EN 61000-6-2 and DIN EN 61000-6-3

[4] to DIN EN 60068-2-27

[5] to DIN EN 60068-2-6

[6] on encoder flange not sealed

[7] on encoder flange sealed

[8] from the moment the supply voltage is applied, this is the time which elapses before the data word can be correctly read in

[9] carried by 12 way connector, potential-free with respect to housing, or 12 core cable

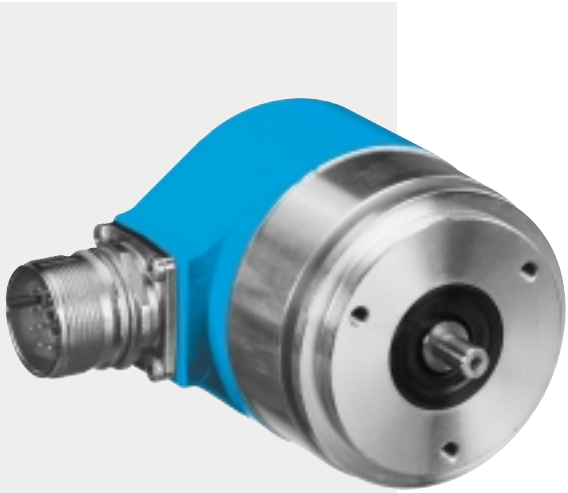
[10] for higher clock frequencies, choose synchronous SSI

Order information		
ATM 60 face mount flange solid shaft; Us 10…32 V; SSI		
1 Configuration ex-works: 4,096 steps x 4,096 revolutions, Gray-Code, Set = 0		
Type	**Part no.**	**Explanation**
ATM60-A4A12X12	1 030 001	Connector M23, 12 pin
ATM60-A4K12X12	1 030 002	Cable 1.5 m
ATM60-A4L12X12	1 030 003	Cable 3 m
ATM60-A4M12X12	1 030 004	Cable 5 m
1 Other configurations on request		

Resolution up to 26 bits

Absolute Encoder Multiturn

- Extremely robust
- SSI and RS 422 configuration interface
- Electronically adjustable, resolution adjustable
- Highly shock- and vibration-proof
- High degree of protection IP 67

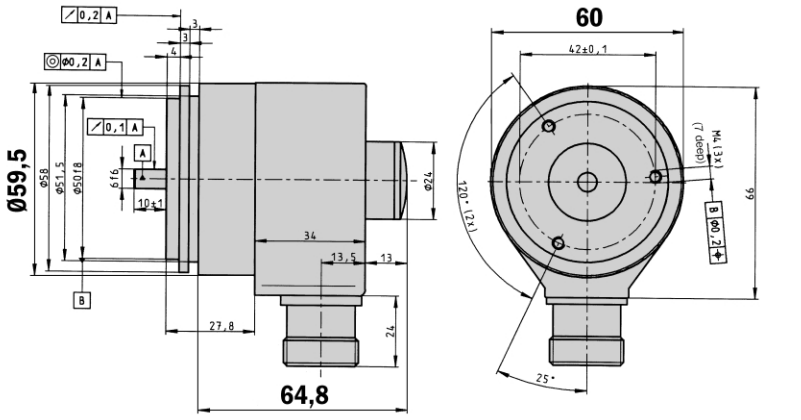


CE

Accessories

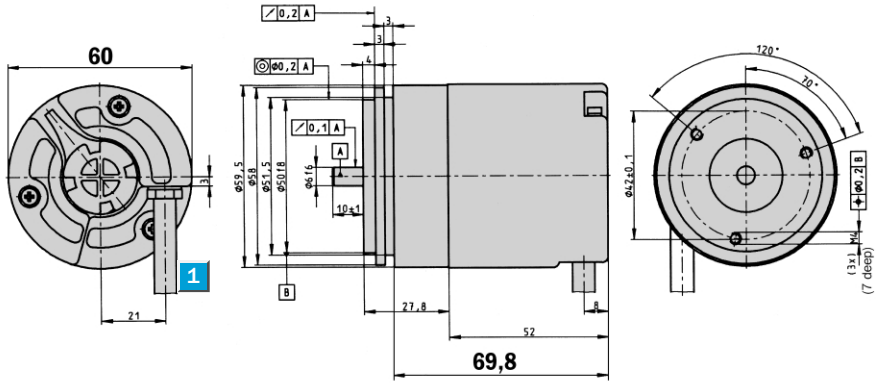
- Connection systems
- Mounting systems
- Programming Tool
- Adaptor modules

Dimensional drawing servo flange, connector radial



General tolerances according DIN ISO 2768-mk

Dimensional drawing servo flange, cable radial

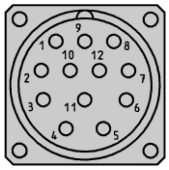


1 = bending radius min. 40 mm

General tolerances according DIN ISO 2768-mk

PIN and wire allocation

PIN	Signal	Wire colours (cable outlet)	Explanation
1	GND	blue	Earth connection
2	Data +	white	Signal line
3	Clock +	yellow	Signal line
4	R x D +	grey	RS 422 programming line
5	R x D –	green	RS 422 programming line
6	T x D +	pink	RS 422 programming line
7	T x D –	black	RS 422 programming line
8	Us	red	Supply voltage
9	SET	orange	Electronical adjustable
10	Data –	brown	Signal line
11	Clock –	lilac	Signal line
12	CW/$\overline{\text{CCW}}$	orange/black	Counting sequence when turning
	Screen		Housing potential



View of the connector M23 fitted to the encoder body

Technical data	ATM 60 SSI	Flange type									
		servo									
Solid shaft	6 mm										
Mass [1]	approx. 0.5 kg										
Moment of inertia of the rotor	35 gcm^2										
Programmable code type	gray/binary										
Programmable code direction	CW/CCW										
Measuring step	0.043°										
Max. number of steps per revolution	8,192										
Max. number of revolutions	8,192										
Error limits	± 0.25°										
Repeatability	0.1°										
Operating speed	6,000 min^{-1}										
Position forming time	0.15 ms										
Max. angular acceleration	5 x 10^5 rad/s^2										
Operating torque											
with shaft seal	1.8 Ncm										
without shaft seal [2]	0.3 Ncm										
Start up torque											
with shaft seal	2.5 Ncm										
without shaft seal [2]	0.5 Ncm										
Max. shaft loading											
radial	300 N										
axial	50 N										
Bearing lifetime	3.6 x 10^9 revolutions										
Working temperature range	– 20° … + 85 °C										
Storage temperature range	– 40° … + 100 °C										
Permissible relative humidity	98 %										
EMC [3]											
Resistance											
to shocks [4]	100/6 g/ms										
to vibration [5]	20/10 … 2000 g/Hz										
Protection class acc. IEC 60529											
with shaft seal	IP 67										
without shaft seal [6]	IP 43										
without shaft seal [7]	IP 65										
Operating voltage range (Us)	10 … 32 V										
Recommended supply voltage	0.8 W										
Initialisation time [8]	1050 ms										
Signals [9]											
Interface signals											
Clock +, Clock –, Data +, Data – [10]	SSI max. clock frequency 1 MHz i.e. min.										
	duration of low level (clock +): 500 ns										
T x D +, T x D –, R x D +, R x D –	RS 422										
SET (electronic adjustment)	H - active (L ≙ 0 - 4.7 V; H ≙ 10 - Us V)										
CW/$\overline{\text{CCW}}$ (steps sequence in	L - active (L ≙ 0 - 1.5 V; H ≙ 2.0 - Us V)										
direction of rotation)											

[1] for an encoder with connector outlet

[2] if the shaft seal has been removed by the customer

[3] to DIN EN 61000-6-2 and DIN EN 61000-6-3

[4] to DIN EN 60068-2-27

[5] to DIN EN 60068-2-6

[6] on encoder flange not sealed

[7] on encoder flange sealed

[8] from the moment the supply voltage is applied, this is the time which elapses before the data word can be correctly read in

[9] carried by 12 way connector, potential-free with respect to housing, or 12 core cable

[10] for higher clock frequencies, choose synchronous SSI

Order information

ATM 60 servo flange solid shaft; Us 10…32 V; SSI

[1] Configuration ex-works: 4,096 steps x 4,096 revolutions, Gray-Code, Set = 0

Type	Part no.	Explanation
ATM60-A1A12X12	1 030 005	Connector M23, 12 pin
ATM60-A1K12X12	1 030 006	Cable 1.5 m
ATM60-A1L12X12	1 030 007	Cable 3 m
ATM60-A1M12X12	1 030 008	Cable 5 m

[1] Other configurations on request

Resolution up to 26 bits

Absolute Encoder Multiturn

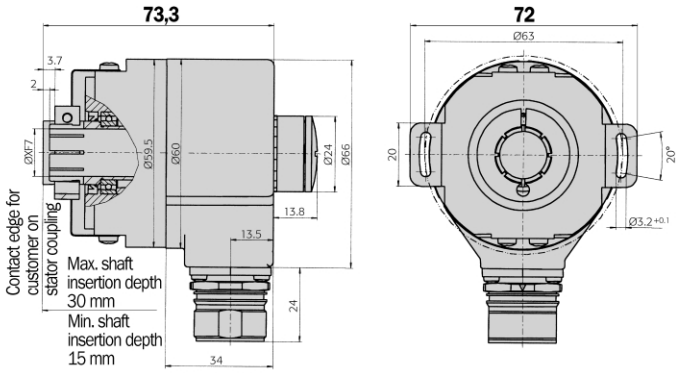
- Extremely robust
- SSI and RS 422 configuration interface
- Electronically adjustable, resolution adjustable
- Highly shock- and vibration-proof
- High degree of protection IP 67

CE

Accessories

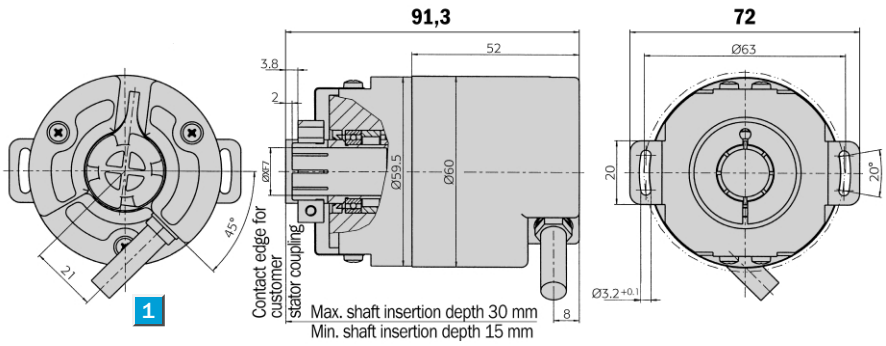
- Connection systems
- Collets
- Programming Tool
- Adaptor modules

Dimensional drawing blind hollow shaft, connector radial



General tolerances according DIN ISO 2768-mk

Dimensional drawing blind hollow shaft, cable radial

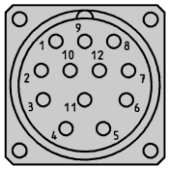


1 = bending radius min. 40 mm

General tolerances according DIN ISO 2768-mk

PIN and wire allocation

PIN	Signal	Wire colours (cable outlet)	Explanation
1	GND	blue	Earth connection
2	Data +	white	Signal line
3	Clock +	yellow	Signal line
4	R x D +	grey	RS 422 programming line
5	R x D –	green	RS 422 programming line
6	T x D +	pink	RS 422 programming line
7	T x D –	black	RS 422 programming line
8	Us	red	Supply voltage
9	SET	orange	Electronical adjustment
10	Data –	brown	Signal line
11	Clock –	lilac	Signal line
12	CW/$\overline{\text{CCW}}$	orange/black	Counting sequence when turning
	Screen		Housing potential



View of the connector M23 fitted to the encoder body

Technical data	ATM 60 SSI	Flange type: blind
1 **Hollow shaft diameter**	6, 8, 10, 12, 15 mm, 1/4", 3/8", 1/2"	
Mass [1]	approx. 0.4 kg	
Moment of inertia of the rotor	55 gcm^2	
Programmable code type	gray/binary	
Programmable code direction	CW/CCW	
Measuring step	0.043°	
Max. number of steps per revolution	8,192	
Max. number of revolutions	8,192	
Error limits	± 0.25°	
Repeatability	0.1°	
Operating speed	3,000 min^{-1}	
Position forming time	0.15 ms	
Max. angular acceleration	5 x 10^5 rad/s^2	
Operating torque	0.8 Ncm [2]	
Start up torque	1.2 Ncm [2]	
Permissible shaft movement		
of the drive element		
radial static/dynamic	± 0.3/± 0.1 mm	
axial static/dynamic	± 0.5/± 0.2 mm	
Bearing lifetime	3.6 x 10^9 revolutions	
Working temperature range	– 20° … + 85 °C	
Storage temperature range	– 40° … + 100 °C	
Permissible relative humidity	98 %	
EMC [3]		
Resistance		
to shocks [4]	100/6 g/ms	
to vibration [5]	20/10 … 2000 g/Hz	
Protection class acc. IEC 60529 [2]	IP 67	
without shaft seal [6]	IP 43	
Operating voltage range (Us)	10 … 32 V	
Recommended supply voltage	0.8 W	
Initialisation time [7]	1050 ms	
Signals [8]		
Interface signals		
Clock +, Clock –, Data +, Data – [9]	SSI max. clock frequency 1 MHz i.e. min.	
	duration of low level (clock +): 500 ns	
T x D +, T x D –, R x D +, R x D –	RS 422	
SET (electronic adjustment)	H - active (L ≙ 0 - 4.7 V; H ≙ 10 - Us V)	
CW/$\overline{\text{CCW}}$ [10]	L - active (L ≙ 0 - 1.5 V; H ≙ 2.0 - Us V)	

[1] for an encoder with connector outlet

[2] with shaft seal

[3] to DIN EN 61000-6-2 and DIN EN 61000-6-3

[4] to DIN EN 60068-2-27

[5] to DIN EN 60068-2-6

[6] on encoder flange not sealed

[7] from the moment the supply voltage is applied, this is the time which elapses before the data word can be correctly read in.

[8] carried by 12 way connector, potential-free with respect to housing, or 12 core cable

[9] for higher clock frequencies, choose synchronous SSI

[10] step sequence in direction of rotation

Order information

ATM 60 blind hollow shaft; Us 10…32 V; SSI

2 Configuration ex-works: 4,096 steps x 4,096 revolutions, Gray-Code, Set = 0

Type	Part no.	Explanation
ATM60-AAA12X12	1 030 009	Connector M23, 12 pin
ATM60-AAK12X12	1 030 010	Cable 1.5 m
ATM60-AAL12X12	1 030 011	Cable 3 m
ATM60-AAM12X12	1 030 012	Cable 5 m

2 Other configurations on request

1 Attention: Please order the collet with required diameter separately

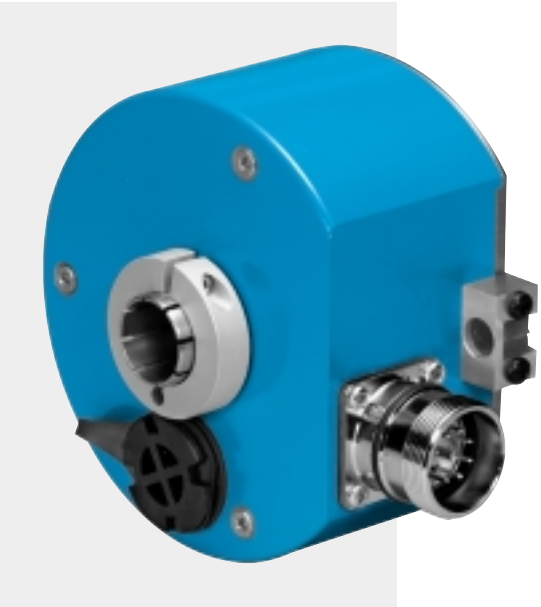
Type	Part no.	Shaft diameter
SPZ-006-AD-A	2 029 174	6 mm
SPZ-1E4-AD-A	2 029 175	1/4"
SPZ-008-AD-A	2 029 176	8 mm
SPZ-3E8-AD-A	2 029 177	3/8"
SPZ-010-AD-A	2 029 178	10 mm
SPZ-012-AD-A	2 029 179	12 mm
SPZ-1E2-AD-A	2 029 180	1/2"

For 15 mm shaft diameter, collet is not needed

Resolution up to 26 bits

Absolute Encoder Multiturn

- Extremely robust
- SSI and RS 422 configuration interface
- Electronically adjustable, resolution adjustable
- Highly shock- and vibration-proof
- High degree of protection IP 65



CE

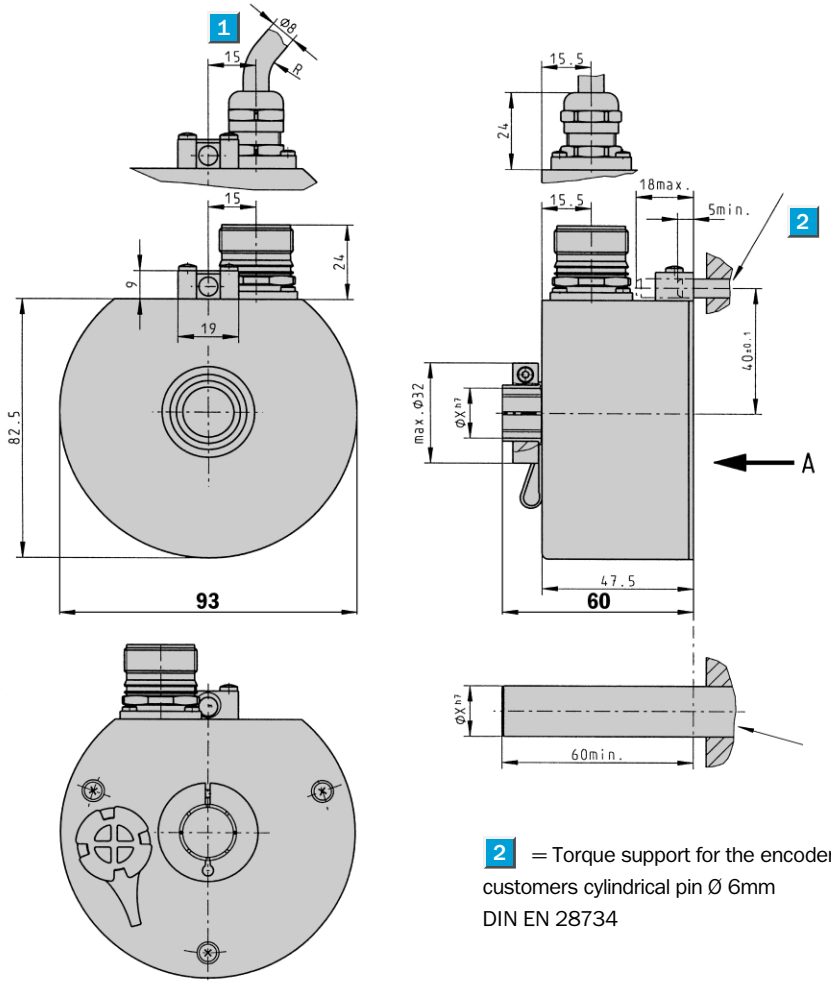
Accessories

Connection systems

Programming Tool

Adaptor rmodules

Dimensional drawing through hollow shaft; connector radial, cable radial



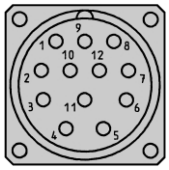
2 = Torque support for the encoder via customers cylindrical pin Ø 6mm DIN EN 28734

1 = bending radius min. 40 mm

General tolerances according DIN ISO 2768-mk

PIN and wire allocation

PIN	Signal	Wire colours (cable outlet)	Explanation
1	GND	blue	Earth connection
2	Data +	white	Signal line
3	Clock +	yellow	Signal line
4	R x D +	grey	RS 422 programming line
5	R x D –	green	RS 422 programming line
6	T x D +	pink	RS 422 programming line
7	T x D –	black	RS 422 programming line
8	Us	red	Supply voltage
9	SET	orange	Electronical adjustment
10	Data –	brown	Signal line
11	Clock –	lilac	Signal line
12	CW/$\overline{\text{CCW}}$	orange/black	Counting sequence when turning
	Screen		Housing potential



View of the connector M23 fitted to the encoder body

Technical data	ATM 90 SSI	Flange type through
Hollow shaft diameter	12, 16 mm, 1/2“	
Mass [1]	approx. 0.8 kg	
Moment of inertia of the rotor	152.77 gcm^2	
Programmable code type	gray/binary	
Programmable code direction	CW/CCW	
Measuring step	0.043°	
Max. number of steps per revolution	8,192	
Max. number of revolutions	8,192	
Error limits	± 0.25°	
Repeatability	0.1°	
Operating speed	2,000 min^{-1}	
Position forming time	0.15 ms	
Max. angular acceleration	5 x 10^5 rad/s^2	
Operating torque	0.4 Ncm	
Start up torque	0.5 Ncm	
Bearing lifetime	3.6 x 10^9 revolutions	
Working temperature range	– 20° … + 70 °C	
Storage temperature range	– 40° … + 100 °C	
Permissible relative humidity	98 %	
EMC [2]		
Resistance		
to shocks [3]	100/6 g/ms	
to vibration [4]	20/10 … 2000 g/Hz	
Protection class acc. IEC 60529		
with shaft seal	IP 65	
Operating voltage range (Us)	10 … 32 V	
Recommended supply voltage	0.8 W	
Initialisation time [5]	1050 ms	
Signals [6]		
Interface signals		
Clock +, Clock –, Data +, Data – [7]	SSI max. clock frequency 1 MHz i.e. min.	
	duration of low level (clock +): 500 ns	
T x D +, T x D –, R x D +, R x D –	RS 422	
SET (electronic adjustment)	H - active (L ≙ 0 - 4.7 V; H ≙ 10 - Us V)	
CW/$\overline{\text{CCW}}$ [8]	L - active (L ≙ 0 - 0.9 V; H ≙ 1.9 - Us V)	

1) for an encoder with connector outlet

2) to DIN EN 61000-6-2 and DIN EN 61000-6-3

3) to DIN EN 60068-2-27

4) to DIN EN 60068-2-6

5) from the moment the supply voltage is applied, this is the time which elapses before the data word can be correctly read in

6) carried by 12 way connector, potential-free with respect to housing, or 12 core cable

7) for higher clock frequencies, choose synchronous SSI

8) step sequence in direction of rotation

Order information

ATM 90 through hollow shaft; Us 10…32 V; SSI

1 Configuration ex-works: 4,096 steps x 4,096 revolutions, Gray-Code, Set = 0

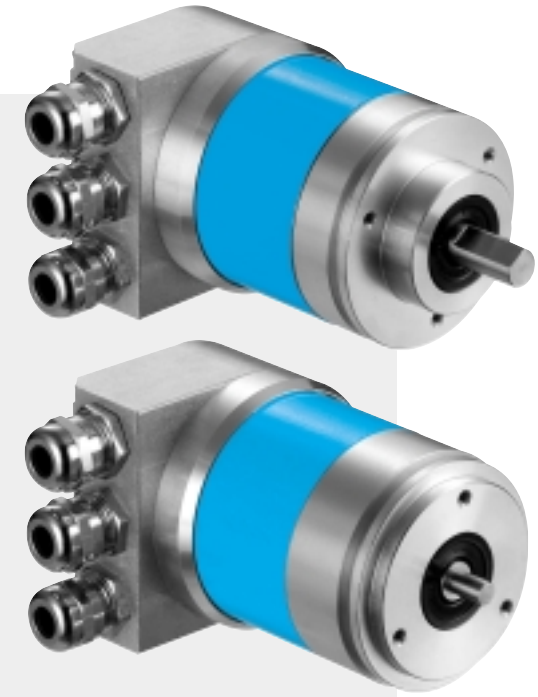
Type	Part no.	Explanation
ATM90-ATA12X12	1 030 030	Ø12 mm, connector M23, 12 pin
ATM90-ATK12X12	1 030 031	Ø12 mm, cable 1.5 m
ATM90-ATL12X12	1 030 032	Ø12 mm, cable 3 m
ATM90-ATM12X12	1 030 033	Ø12 mm, cable 5 m
ATM90-AUA12X12	1 030 034	Ø1/2“ , connector M23, 12 pin
ATM90-AUK12X12	1 030 035	Ø1/2“ , cable 1.5 m
ATM90-AUL12X12	1 030 036	Ø1/2“ , cable 3 m
ATM90-AUM12X12	1 030 037	Ø1/2“ , cable 5 m
ATM90-AXA12X12	1 030 038	Ø16 mm, connector M23, 12 pin
ATM90-AXK12X12	1 030 039	Ø16 mm, cable 1.5 m
ATM90-AXL12X12	1 030 040	Ø16 mm, cable 3 m
ATM90-AXM12X12	1 030 041	Ø16 mm, cable 5 m

1 Other configurations on request

Resolution up to 26 bits

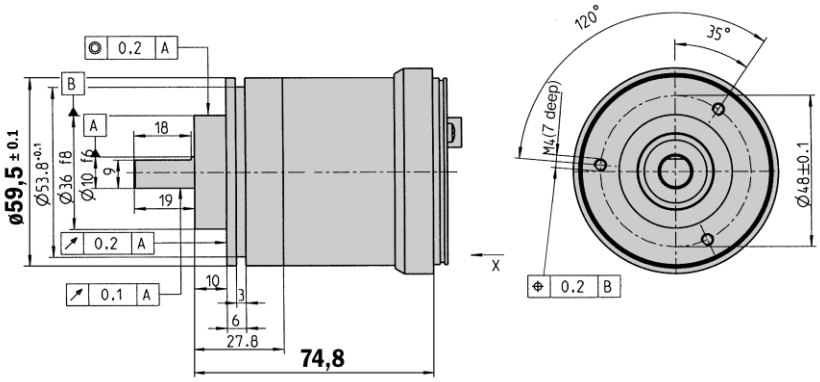
Absolute Encoder Multiturn

- Extremely robust
- RS 485 bus coupling to Profibus DP Specification
- Electronically adjustable, configuration adjustable
- Highly shock- and vibration-proof
- High degree of protection IP 67



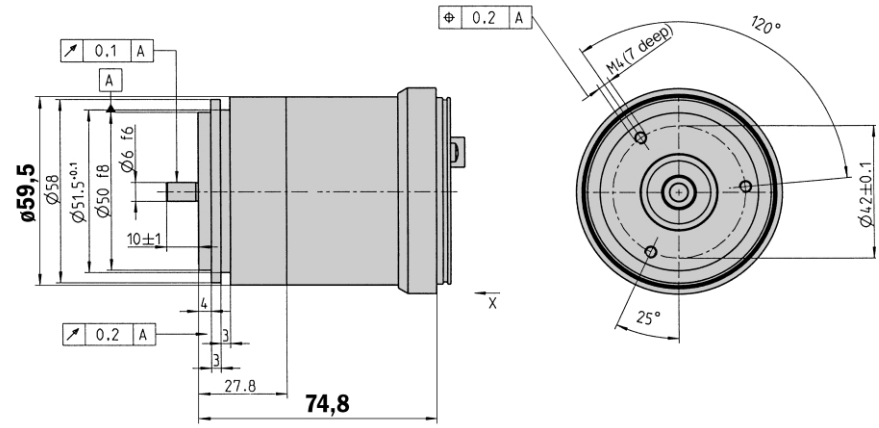
CE

Dimensional drawing face mount flange



General tolerances according DIN ISO 2768-mk

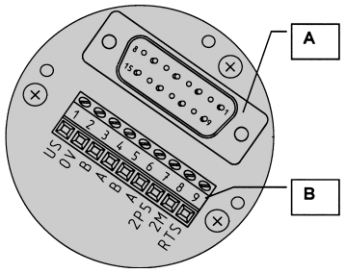
Dimensional drawing servo flange



General tolerances according DIN ISO 2768-mk

1 PIN and wire allocation for Profibus adaptor

Terminal strip	Signal	Explanation
1	Us (24 V)	Supply voltage 10 … 32 V
2	0 V (GND)	Ground (0 V)
3	B	Profibus DP B line (out)
4	A	Profibus DP A line (out)
5	B	Profibus DP B line (in)
6	A	Profibus DP A line (in)
7	2P5 [1]	+ 5 V (DC isolated)
8	2M [1]	0 V (DC isolated)
9	RTS [2]	Request To Send



A Internal plug connection to the encoder
B External connection to the bus

[1] Use for external bus termination or to supply the transmitter/receiver of an optical transmission link.

[2] Signal is optional, used to detect the direction of an optical connection.

1 Encoders with a Profibus adaptor have a terminal strip for connecting the bus and supply lines. In order to connect the lines, the Profibus adaptor is unscrewed from the complete device. The figure shows the pin allocation within the bus connection.

Accessories

Bus Adaptor

Mounting systems

Technical data	ATM 60 Profibus	Flange type	
		face m.	servo
Solid shaft	10 mm	■	
	6 mm		■
Mass	approx. 0.59 kg	■	■
Moment of inertia of the rotor	35 gcm^2	■	■
Measuring step	0.043°	■	■
Max. number of steps per revolution	8,192	■	■
Max. number of revolutions	8,192	■	■
Error limits	± 0.25°	■	■
Repeatability	0.1°	■	■
Operating speed	6,000 min^{-1}	■	■
Position forming time	0.15 ms	■	■
Max. angular acceleration	5 x 10^5 rad/s^2	■	■
Operating torque			
with shaft seal	1.8 Ncm	■	■
without shaft seal [1]	0.3 Ncm	■	■
Start up torque			
with shaft seal	2.5 Ncm	■	■
without shaft seal [2]	0.5 Ncm	■	■
Max. shaft loading			
radial	300 N	■	■
axial	50 N	■	■
Bearing lifetime	3.6 x 10^9 revolutions	■	■
Working temperature range	– 20° … + 80 °C	■	■
Storage temperature range	– 40° … + 125 °C	■	■
Permissible relative humidity	98 %	■	■
EMC [2]		■	■
Resistance			
to shocks [3]	100/6 g/ms	■	■
to vibration [4]	20/10 … 2000 g/Hz	■	■
Protection class acc. IEC 60529			
with shaft seal	IP 67	■	■
without shaft seal [5]	IP 43	■	■
without shaft seal [6]	IP 66	■	■
Operating voltage range (Us)	10 … 32 V	■	■
Recommended supply voltage	2.0 W	■	■
Initialisation time [7]	1250 ms	■	■
Bus Interface Profibus DP			
Electrical interface [8]	RS 485	■	■
Protocol	Profile for Encoders (07$_{hex}$) – Class 2	■	■
Address setting (node number)	0 … 127 (DIP-switches or protocol)	■	■
Data transmission rate (Baudrate)	9.6 kBaud – 12 MBaud [9]	■	■
Electronic adjustment (Number SET)	via PRESET push button or protocol	■	■
Status information	Operation (LED green),	■	■
	bus aktivity (LED red)	■	■
Bus termination	via DIP-switches [10]	■	■
Electrical connection	Bus adaptor with srew fixing (x3)	■	■

[1] if the shaft seal has been removed by the customer

[2] to DIN EN 61000-6-2 and DIN EN 61000-6-3

[3] to DIN EN 60068-2-27

[4] to DIN EN 60068-2-6

[5] on encoder flange not sealed

[6] on encoder flange sealed

[7] from the moment the supply voltage is applied, this is the time which elapses before the data word can be correctly read in

[8] to EN 50 170-2 (DIN 19245 part 1-3) DC isolated via opto-couplers

[9] automatic detection

[10] should only be connected in the final device

Order information

ATM 60 Profibus face mount flange and servo flange solid shaft; Us 10…32 V

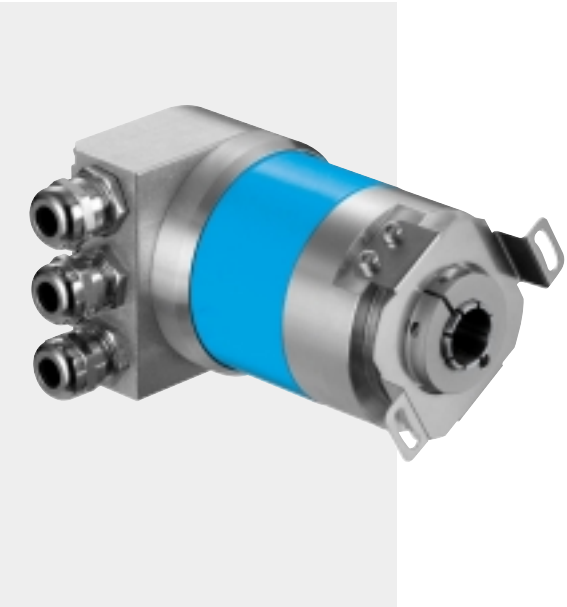
Type	Part no.	Explanation
ATM60-P4H13X13	1 030 013	face mount fl., solid shaft Ø 10 mm
ATM60-P1H13X13	1 030 014	servo flange, solid shaft Ø 6 mm

Attention: Please order the Profibus adaptor separately (see page 14)

Resolution up to 26 bits

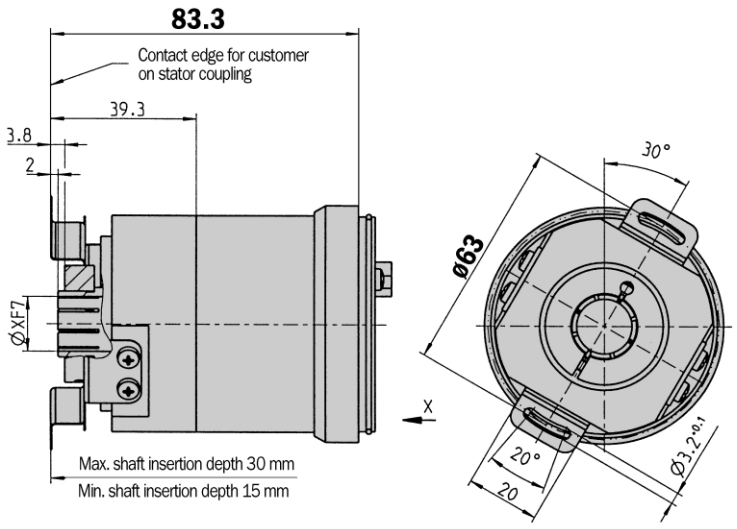
Absolute Encoder Multiturn

- Extremely robust
- RS 485 bus coupling to Profibus DP Specification
- Electronically adjustable, resolution adjustable
- Highly shock- and vibration-proof
- High degree of protection IP 67



CE

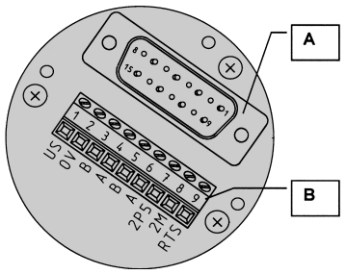
Dimensional drawing blind hollow shaft



General tolerances according DIN ISO 2768-mk

1 PIN and wire allocation for Profibus adaptor

Terminal strip	Signal	Explanation
1	Us (24 V)	Supply voltage 10 … 32 V
2	0 V (GND)	Ground (0 V)
3	B	Profibus DP B line (out)
4	A	Profibus DP A line (out)
5	B	Profibus DP B line (in)
6	A	Profibus DP A line (in)
7	2P5 [1]	+ 5 V (DC isolated)
8	2M [1]	0 V (DC isolated)
9	RTS [2]	Request To Send



A Internal plug connection to the encoder
B External connection to the bus

[1] Use for external bus termination or to supply the transmitter/receiver of an optical transmission link.

[2] Signal is optional, used to detect the direction of an optical connection.

1 Encoders with a Profibus adaptor have a terminal strip for connecting the bus and supply lines. In order to connect the lines, the Profibus adaptor is unscrewed from the complete device. The figure shows the pin allocation within the bus connection.

Accessories

Bus Adaptor

Collets

Technical data	ATM 60 Profibus	Flange type									
		blind									
1 **Hollow shaft diameter**	6, 8, 10, 12, 15 mm, 1/4", 3/8", 1/2"										
Mass	approx. 0.59 kg										
Moment of inertia of the rotor	55 gcm^2										
Measuring step	0.043°										
Max. number of steps per revolution	8,192										
Max. number of revolutions	8,192										
Error limits	± 0,25°										
Repeatability	0.1°										
Operating speed	3,000 min^{-1}										
Position forming time	0.25 ms										
Max. angular acceleration	5 x 10^5 rad/s^2										
Operating torque	0.8 Ncm [1]										
Start up torque	1.2 Ncm [1]										
Permissible shaft movement											
of the drive element											
radial static/dynamic	± 0.3/± 0.1 mm										
axial static/dynamic	± 0.5/± 0.2 mm										
Bearing lifetime	3.6 x 10^9 revolutions										
Working temperature range	– 20° … + 80 °C										
Storage temperature range	– 40° … + 125 °C										
Permissible relative humidity	98 %										
EMC [2]											
Resistance											
to shocks [3]	100/6 g/ms										
to vibration [4]	20/10 … 2000 g/Hz										
Protection class acc. IEC 60529 [1]	IP 67										
without shaft seal [5]	IP 43										
Operating voltage range (Us)	10 … 32 V										
Recommended supply voltage	2.0 W										
Initialisation time [6]	1250 ms										
Bus Interface Profibus DP											
Electrical Interface [7]	RS 485										
Protocol	Profile for Encoders (07$_{hex}$) – Class 2										
Address setting (node number)	0 … 127 (DIP-switches or protocol)										
Data transmission rate (baud rate)	9.6 kBaud – 12 MBaud [8]										
Electronic adjustment (number SET)	via PRESET push button or protocol										
Status information	Operation (green LED), bus activity (red LED)										
Bus termination	via DIP-switches [9]										
Electrical connection	Bus connector with srew fixing (x 3)										

[1] with shaft seal

[2] to DIN EN 61000-6-2 and DIN EN 61000-6-3

[3] to DIN EN 60068-2-27

[4] to DIN EN 60068-2-6

[5] on encoder flange not sealed

[6] from the moment the supply voltage is applied, this is the time which elapses before the data word can be correctly read in

[7] acc. to EN 50 170-2 (DIN 19245 part 1-3) DC isolated via opto-couplers

[8] automatic detection

[9] should only be connected in the final device

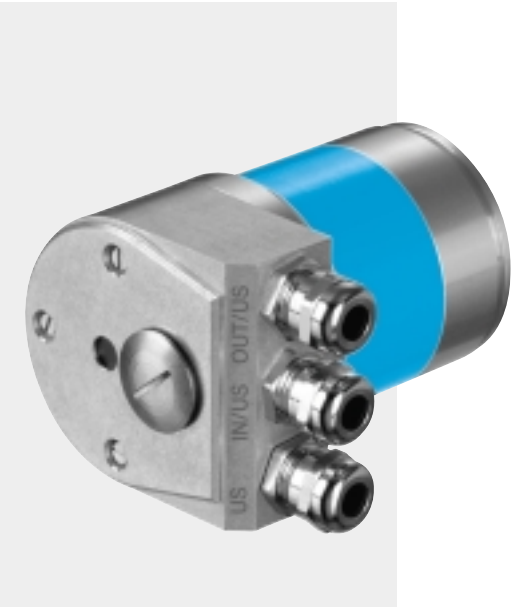
Order information		
ATM 60 Profibus blind hollow shaft; Us 10…32 V		
Type	**Part no.**	**Explanation**
ATM60-PAH13X13	1 030 015	Blind hollow shaft

Attention: Please order the Profibus adaptor separately (see page 14)		
1 **Attention: Please order the collet with required diameter separately**		
Type	**Part no.**	**Shaft diameter**
SPZ-006-AD-A	2 029 174	6 mm
SPZ-1E4-AD-A	2 029 175	1/4"
SPZ-008-AD-A	2 029 176	8 mm
SPZ-3E8-AD-A	2 029 177	3/8"
SPZ-010-AD-A	2 029 178	10 mm
SPZ-012-AD-A	2 029 179	12 mm
SPZ-1E2-AD-A	2 029 180	1/2"
For 15 mm shaft diameter, collet is not needed		

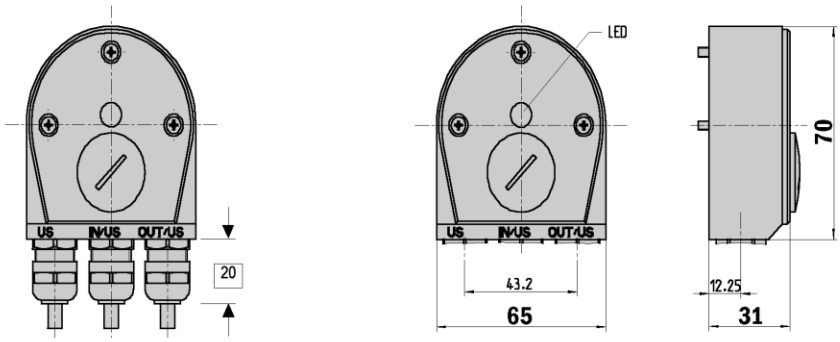
Resolution up to 26 bits

Absolute Encoder Multiturn

- Extremely robust
- RS 485 bus coupling to Profibus DP Specification
- Electronically adjustable, resolution adjustable
- Highly shock- and vibration-proof
- High degree of protection IP 67



Dimensional drawing Profibus adaptor KA3



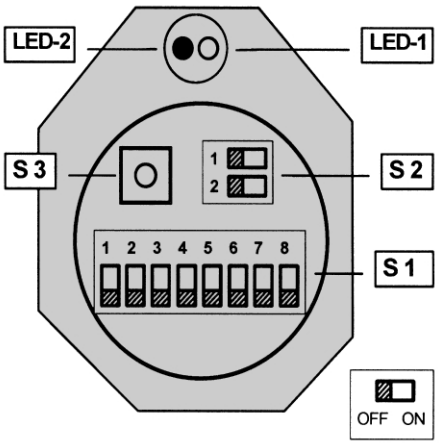
General tolerances according DIN ISO 2768-mk

Order information

ATM 60 Profibus adaptor

Type	Part no.	Explanation
AD-ATM60-KA3PR	2 029 225	Profibus adaptor KA3, 3 x PG

Switch settings



Switch settings
Access to the switches is gained by opening the removable screw cap (PG) on the rear of the bus adaptor. Use of the following elements.

S 1 (1-7)	Address setting (0 … 127)
S 1 (8-8)	Counting direction (CW/CCW)
S 2	Bus termination
S 3	Preset push button (Number SET)

Status information via LEDs

LED-1	Operating voltage (green)
LED-2	Bus activity (red)

Implementation

DP Functionalities
in accordance with the Profibus DP basic functions.

DP services
- Data interchange (Write_Read_Data)
- Adcress allocation (Set_Slave_Address)
- Control commands (Global_Control)
- Read the inputs (Read_Inputs)
- Read the outputs (Read_Outputs)
- Read diagnostic data (Slave_Diagnosis)
- Send configuration data (Set_Param)
- Check configuration data (Chk_Config)

Communication
- Cyclic master-slave data traffic.

Protective mechanisms
- Data transfer with HD = 4.
- Time monitoring of the data traffic.

Configuration
Settings in accordance with Encoder Profile
- Counting direction (CW, CCW)
- Class-2 functionality (ON, OFF)
- Scaling function (ON, OFF)
- Steps per turn (1…8192)
- Total resolution (GA) -- 1…67.108.864 steps, with GA = 2^n x SpU. -- (n=0…13)
- "Activation of SSA - service" [2]
- Selection of the station address [2]

Configuration
Setting the formats (IN/OUT)
for the cyclic data interchange via configuration byte (K-1).

2 words IN/OUT data (I-1/O-1) [1]
4 words IN/OUT data (I-1, I-2, I-3/O-1) [2]

Data interchange: - Input Data (IN)

I-1 Position value [1]	4 bytes
I-2 Speed (rev/min) [2]	2 bytes
I-3 Time stamp [2]	2 bytes

Data interchange: - Output data (OUT)

O-1 PRESET-Value [1]	4 bytes

Diagnostic information
- Station-related diagnosis (63 bytes in acc. with Encoder Profile Class-2)

Setting: - PRESET value
The PRESET-function is used for set into operation and to allocate a specific position value to the current physical angular position.
The following settings are possible:
- by hardware (PRESET-push-button: S3)
- by software: -- (see Output data).

Setting: - Counting direction
- by hardware via DIP switch S1-(8)
- by software via Telegram

Counting direction increasing:
Rotation of the shaft in the clockwise direction (CW) as viewed on the shaft.

Setting: - Station address
- by hardware via DIP switch S1.
- by software via Telegram

The setting by software is carried out only if the "SSA-service" has been previously activated.

Setting: - Bus termination
The 2 way DIP switch (S2) permits an internal bus termination to be switched in and out (ON/OFF).
If the bus is terminated externally, switch S2 must be in the OFF position.

Device-specific file (GS.)
For the purpose of automatic set into operation of the encoder, use is made of the GSD file.
All the characteristic features of the device are defined in it.

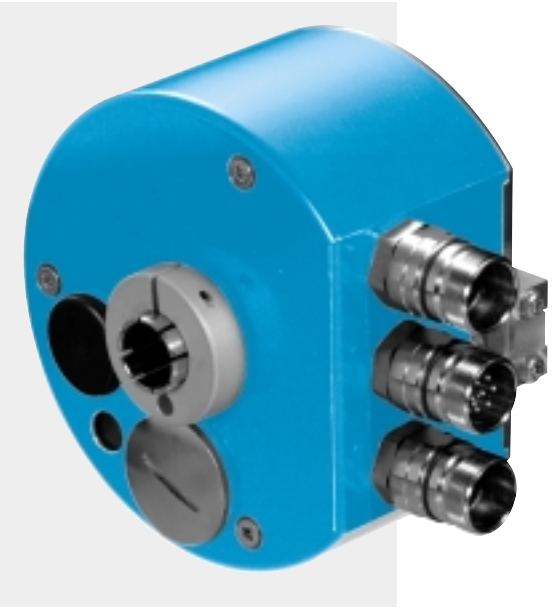
STEG 5952.GSD	German
STEG 5952.GSE	English
STEG 5952.GSF	French

[1] as per Encoder Profile
[2] manufacturer specific function

Resolution up to 26 bits

Absolute Encoder Multiturn

- Extremely robust
- RS 485 bus coupling to Profibus DP Specification
- Electronically adjustable, resolution adjustable
- Highly shock- and vibration-proof
- High degree of protection IP 65

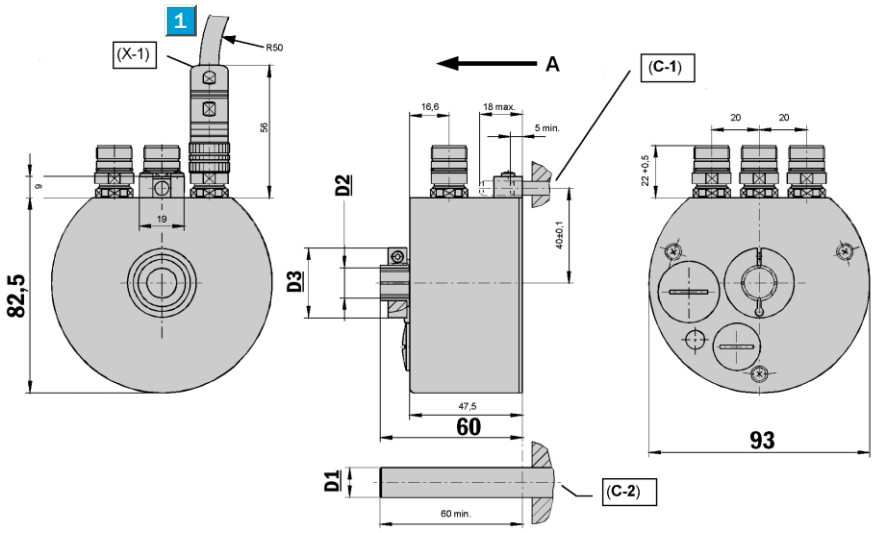


CE

Accessories

Connection systems

Dimensional drawing through hollow shaft, connector radial



1 = bending radius min. 40 mm

General tolerances according DIN ISO 2768-mk

Through hollow shaft	D1	D2	D3
12 mm	12.0_{h7}	12.0^{F7}	29.5
1/2“	12.7_{h7}	12.7^{F7}	29.5
16 mm	16.0_{h7}	16.0^{F7}	32.0

C - 1	Torque support via cylindrical pin (customer) Ø 6_{m6} to DIN EN ISO 8734
C - 2	Drive shaft (customer)
X - 1	7 pin plug connector MINITEC, (3x)
A	Direction of view on encoder (used to define the direction of rotation)

PIN and wire allocation Profibus DP (In/Out)

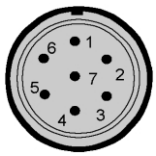
PIN	Signal	Explanation
1	RTS	Request To Send [2]
2	A	Profibus DP A line
3	N. C.	Not connected
4	B	Profibus DP B line
5	2M	0 V (potential free) [1]
6	2P5	+ 5 V (potential free) [1]
7	N. C.	Not connected

[1] Use for external bus termination or to supply the transmitter/receiver of an optical fibre transmission link.

[2] Signal is optional, is used to detect the direction of an optical fibre connection.

PIN and wire allocation Us

PIN	Signal	Explanation
1	Us (24 V)	Supply voltage
2	N. C.	Not connected
3	GND (0 V)	0 V (Gnd)
4	N. C.	Not connected
5	RTS	Request To Send [2]
6	N. C.	Not connected
7	N. C.	Not connected



[2] Signal is optional, is used to detect the direction of an optical fibre connection.

N. C. = Not connected

Technical data	ATM 90 Profibus connector radial	Flange type
		through
Hollow shaft diameter	12, 16 mm, 1/2”	
Mass	approx. 0.6 kg	
Moment of inertia of the rotor	153 gcm^2	
Measuring step	0.043°	
Max. number of steps per revolution	8,192	
Max. number of revolutions	8,192	
Error limits	± 0.25°	
Repeatability	0.1°	
Operating speed	3,000 min^{-1}	
Position forming time	0.25 ms	
Max. angular acceleration	0.6 x 10^5 rad/s^2	
Operating torque	0.4 Ncm	
Start up torque	0.5 Ncm	
Bearing lifetime	3.6 x 10^9 revolutions	
Working temperature range	– 20° … + 80 °C	
Storage temperature range	– 40° … + 125 °C	
Permissible relative humidity	98 %	
EMC [1]		
Resistance		
to shocks [2]	100/6 g/ms	
to vibration [3]	20/10 … 2000 g/Hz	
Protection class acc. IEC 60529		
with shaft seal	IP 65	
Operating voltage range (Us)	10 … 32 V	
Recommended supply voltage	2.0 W	
Initialisation time [4]	1250 ms	
Bus Interface Profibus DP		
Electrical Interface [5]	RS 485	
Protocol	Profile for Encoders (07$_{hex}$) – Class 2	
Address setting (node number)	0 … 127 (DIP-switches or protocol)	
Data transmission rate (baud rate)	9.6 kBaud - 12 MBaud	
	automatic detection	
Electronic adjustment (number SET)	via PRESET push button or protocol	
Status information	Operation (green LED), bus activity (red LED)	
Bus termination [6]	via DIP-switches	
Electrical connection	M14 plug connector (7 pin)	

[1] to DIN EN 61000-6-2 and DIN EN 61000-6-3

[2] to DIN EN 60068-2-27

[3] to DIN EN 60068-2-6

[4] from the moment the supply voltage is applied, this is the time which elapses before the data word can be correctly read in

[5] acc. to EN 50 170-2 (DIN 19245 part 1-3) DC isolated via opto-couplers

[6] should only be connected in the final device

Order information

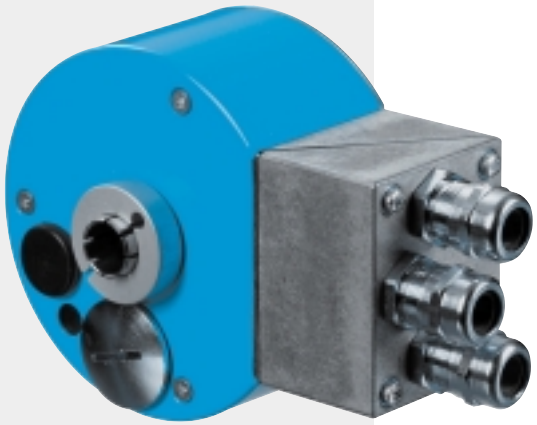
ATM 90 Profibus through hollow shaft; connector radial; Us 10…32 V

Type	Part no.	Explanation
ATM90-PTF13X13	1 030 042	through hollow Ø 12 mm, 3 x M14, 8.192 x 8.192
ATM90-PUF13X13	1 030 043	through hollow Ø 1/2“, 3 x M14, 8.192 x 8.192
ATM90-PXF13X13	1 030 044	through hollow Ø 16 mm, 3 x M14, 8.192 x 8.192
ATM90-PTF13X11	1 032 654	through hollow Ø 12 mm, 3 x M14, 8.192 x 2.048
ATM90-PUF13X11	1 032 655	through hollow Ø 1/2“, 3 x M14, 8.192 x 2.048
ATM90-PXF13X11	1 032 656	through hollow Ø 16 mm, 3 x M14, 8.192 x 2.048
ATM90-PTF12X12	1 032 660	through hollow Ø 12 mm, 3 x M14, 4.096 x 4.096
ATM90-PUF12X12	1 032 661	through hollow Ø 1/2“, 3 x M14, 4.096 x 4.096
ATM90-PXF12X12	1 032 662	through hollow Ø 16 mm, 3 x M14, 4.096 x 4.096
ATM90-PTF11X13	1 032 896	through hollow Ø 12 mm, 3 x M14, 2.048 x 8.192
ATM90-PUF11X13	1 032 897	through hollow Ø 1/2“, 3 x M14, 2.048 x 8.192
ATM90-PXF11X13	1 032 898	through hollow Ø 16 mm, 3 x M14, 2.048 x 8.192

Resolution up to 26 bits

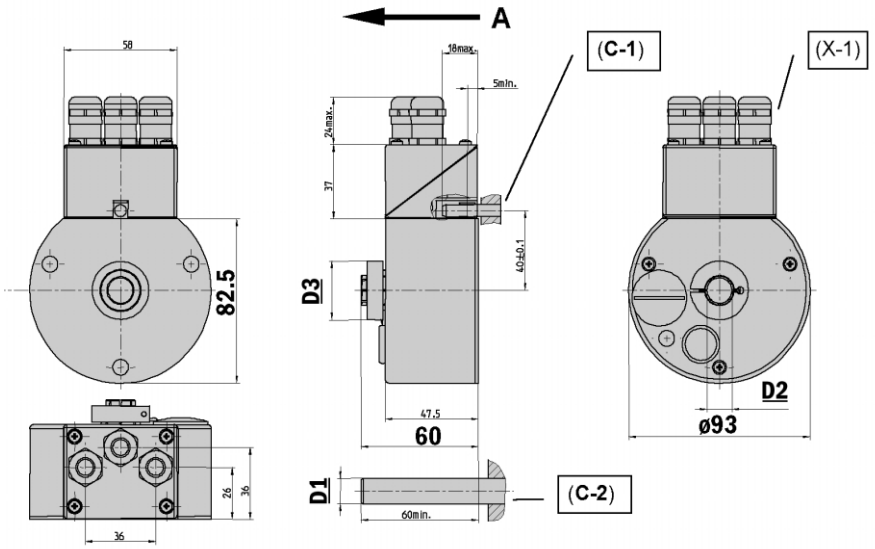
Absolute Encoder Multiturn

- Extremely robust
- RS 485 bus coupling to Profibus DP Specification
- Electronically adjustable, resolution adjustable
- Highly shock- and vibration-proof
- High degree of protection IP 65



CE

Dimensional drawing through hollow shaft cable radial



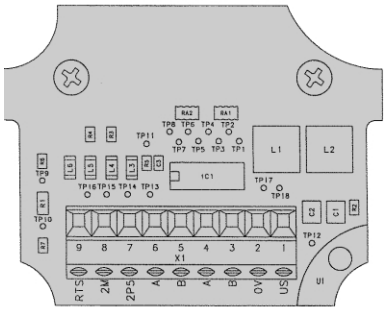
General tolerances according DIN ISO 2768-mk

Through hollow shaft	D1	D2	D3
12 mm	12.0_{h7}	12.0^{F7}	29.5
1/2“	12.7_{h7}	12.7^{F7}	29.5
16 mm	16.0_{h7}	16.0^{F7}	32.0

C - 1	Torque support via cylindrical pin (customer) Ø 6_{m6} to DIN EN ISO 8734
C - 2	Drive shaft (customer)
X - 1	3x screw fixings for cable connection, metric M16 x 1.5, 17
A	Direction of view on encoder (used to define the direction of rotation)

PIN- and wire allocation for Profibus adaptor

PIN	Signal	Explanation
1	Us (24 V)	Supply voltage
2	GND (0 V)	0 V (Gnd)
3	B	Profibus DP B line (out)
4	A	Profibus DP A line (out)
5	B	Profibus DP B line (in)
6	A	Profibus DP A line (in)
7	2P5	+ 5 V (potential free) [1]
8	2M	0 V (potential free) [1]
9	RTS	Request To Send [2]



[1] Use for external bus termination or to supply the transmitter/receiver of an optical transmission link.

[2] Signal is optional, used to detect the direction of an optical connection.

Technical data	ATM 90 ProfiBus with bus adaptor	Flange type through
Hollow shaft diameter	12, 16 mm, 1/2”	
Mass	approx. 0.8 kg	
Moment of inertia of the rotor	153 gcm^2	
Measuring step	0.043°	
Max. number of steps per revolution	8,192	
Max. number of revolutions	8,192	
Error limits	± 0.25°	
Repeatability	0.1°	
Operating speed	3,000 min^{-1}	
Position forming time	0.25 ms	
Max. angular acceleration	0.6 x 10^5 rad/s^2	
Operating torque	0.4 Ncm	
Start up torque	0.5 Ncm	
Bearing lifetime	3.6 x 10^9 revolutions	
Working temperature range	– 20° … + 80 °C	
Storage temperature range	– 40° … + 125 °C	
Permissible relative humidity	98 %	
EMC [1]		
Resistance		
to shocks [2]	100/6 g/ms	
to vibration [3]	20/10 … 2000 g/Hz	
Protection class acc. IEC 60529		
with shaft seal	IP 65	
Operating voltage range (Us)	10 … 32 V	
Recommended supply voltage	2.0 W	
Initialisation time [4]	1250 ms	
Bus Interface Profibus DP		
Electrical Interface [5]	RS 485	
Protocol	Profile for Encoders (07$_{hex}$) – Class 2	
Address setting (node number)	DIP-switches or protocol	
Data transmission rate (baud rate)	9.6 kBaud - 12 MBaud	
	automatic detection	
Electronic adjustment (number SET)	via PRESET push button or protocol	
Status information	Operation (green LED), bus activity (red LED)	
Bus termination [6]	via DIP-switches	
Electrical connection	screw fixing for cable (3x)	

[1] to DIN EN 61000-6-2 and DIN EN 61000-6-3

[2] to DIN EN 60068-2-27

[3] to DIN EN 60068-2-6

[4] from the moment the supply voltage is applied, this is the time which elapses before the data word can be correctly read in

[5] acc. to EN 50 170-2 (DIN 19245 part 1-3) DC isolated via opto-couplers

[6] should only be connected in the final device

Order information

ATM 90 Profibus through hollow shaft; cable radial; Us 10…32 V

Type	Part no.	Explanation
ATM90-PTG13X13	1 030 045	through hollow Ø 12 mm, 3 x PG, 8.192 x 8.192
ATM90-PUG13X13	1 030 046	through hollow Ø 1/2“, 3 x PG, 8.192 x 8.192
ATM90-PXG13X13	1 030 047	through hollow Ø 16 mm, 3 x PG, 8.192 x 8.192
ATM90-PTG13X11	1 032 657	through hollow Ø 12 mm, 3 x PG, 8.192 x 2.048
ATM90-PUG13X11	1 032 658	through hollow Ø 1/2“, 3 x PG, 8.192 x 2.048
ATM90-PXG13X11	1 032 659	through hollow Ø 16 mm, 3 x PG, 8.192 x 2.048
ATM90-PTG12X12	1 032 663	through hollow Ø 12 mm, 3 x PG, 4.096 x 4.096
ATM90-PUG12X12	1 032 664	through hollow Ø 1/2“, 3 x PG, 4.096 x 4.096
ATM90-PXG12x12	1 032 665	through hollow Ø 16 mm, 3 x PG, 4.096 x 4.096
ATM90-PTG11x13	1 032 899	through hollow Ø 12 mm, 3 x PG, 2.048 x 8.192
ATM90-PUG11x13	1 032 900	through hollow Ø 1/2“, 3 x PG, 2.048 x 8.192
ATM90-PXG11x13	1 032 901	through hollow Ø 16 mm, 3 x PG, 2.048 x 8.192

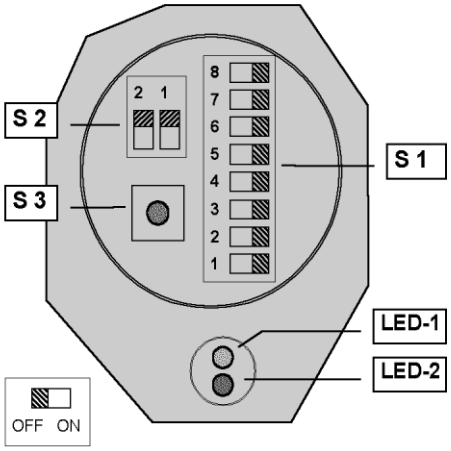
Attention: Bus adaptor included

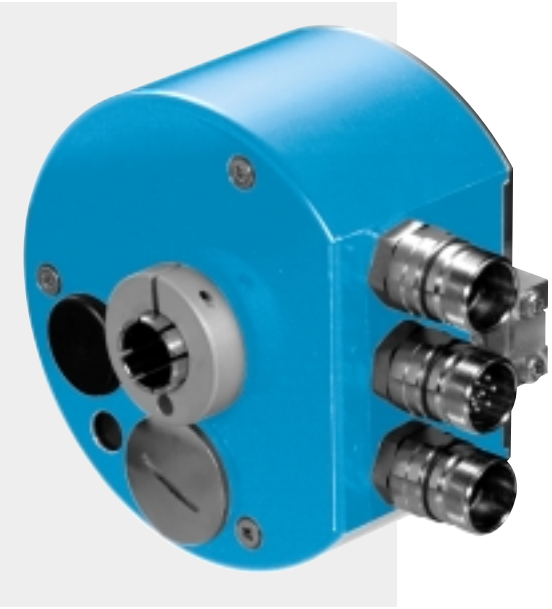
Resolution up to 26 bits

Absolute Encoder Multiturn

- Extremely robust
- RS 485 bus coupling to Profibus DP Specification
- Electronically adjustable, resolution adjustable
- Highly shock- and vibration-proof
- High degree of protection IP 65

Switch settings





Switch settings

Access to the DIP switches used for configuring the encoder can be gained by removing the screw on the back of the encoder.

S 1 (1-7)	Address setting (0 … 127)
S 1 (8-8)	Counting direction (CW/CCW)
S 2	Bus termination
S 3	Preset push button (Number SET)

In the version with a cable connection, the switches S1 and S2 are located inside the bus adaptor.

Status information via LEDs

LED-1	Operating voltage (green)
LED-2	Bus activity (red)

CE

Accessories

Connection systems

Implementation

DP Functionalities
in accordance with the Profibus DP basic functions.

DP services
- Data interchange (Write_Read_Data)
- Adcress allocation (Set_Slave_Address)
- Control commands (Global_Control)
- Read the inputs (Read_Inputs)
- Read the outputs (Read_Outputs)
- Read diagnostic data (Slave_Diagnosis)
- Send configuration data (Set_Param)
- Check configuration data (Chk_Config)

Communication
- Cyclic master-slave data traffic.

Protective mechanisms
- Data transfer with HD = 4.
- Time monitoring of the data traffic.

Configuration
Settings in accordance with Encoder Profile
- Counting direction (CW, CCW)
- Class-2 functionality (ON, OFF)
- Scaling function (ON, OFF)
- Steps per turn (1…8192)
- Total resolution (GA) -- 1…67.108.864 steps, with GA = 2^n x SpU. -- (n=0…13)
- "Activation of SSA-service" [2)]
- Selection of the station address [2)]

Configuration
Setting the data format (Cx) for the cyclic data interchange (In/Out) via configuration byte. (K-1).

C1 [1)] 2 Word (IO) (I-1/O-1)
C2 [2)] 4 Word (IO) (I-1, I-2, I-3/O-1)

Data interchange: - Input Data (IN)

I-1	Position value [1)]	4 bytes
I-2	Speed (rev/min) [2)]	2 bytes
I-3	Time stamp [2)]	2 bytes

Data interchange: - Output data (OUT)

O-1	PRESET-Value [1)]	4 bytes

Diagnostic information
- Station-related diagnosis (63 bytes in acc. with Encoder Profile Class-2)

Setting: - PRESET value
The PRESET-function is used for set into operation and to allocate a specific position value to the current physical angular position.
The following settings are possible:
- by hardware (PRESET-push-button: S3)
- by software: -- (see Output data).

Setting: - Counting direction
- by hardware via DIP switch S1-(8)
- by software via Telegram

Counting direction increasing:
Rotation of the shaft in the clockwise direction (CW) as viewed on the shaft.

Setting: - Station address
- by hardware via DIP switch S1.
- by software via Telegram

The setting by software is carried out only if the "SSA-service" has been previously activated.

Setting: - Bus termination
The 2-way DIP switch (S2) permits an internal bus termination to be switched in and out (ON/OFF).
If the bus is terminated externally, switch S2 must be in the OFF position.

Device-specific file (GS.)
For the purpose of automatic set into operation of the encoder, use is made of the GSD file.
All the characteristic features of the device are defined in it.

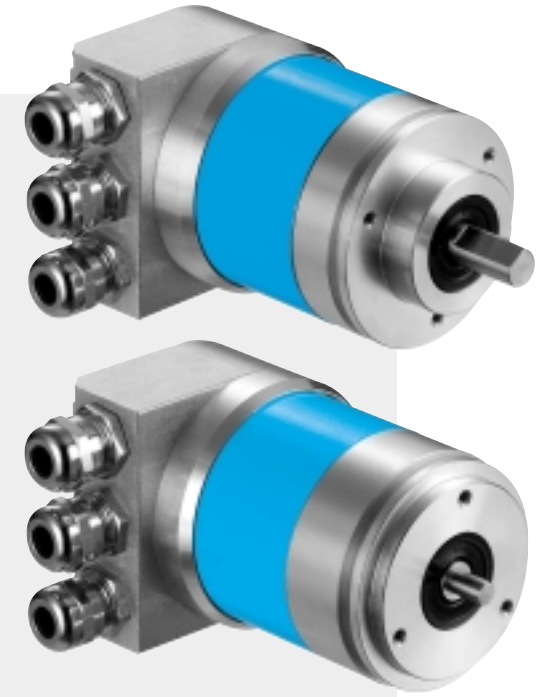
STEG 5952.GSD	German
STEG 5952.GSE	English
STEG 5952.GSF	French

[1)] as per Encoder Profile
[2)] manufacturer specific function

Resolution up to 26 bits

Absolute Encoder Multiturn

- Extremely robust
- Bus coupling to CAN-High speed specification
- Electronically adjustable, resolution adjustable
- Highly shock- and vibration-proof
- High degree of protection IP 67



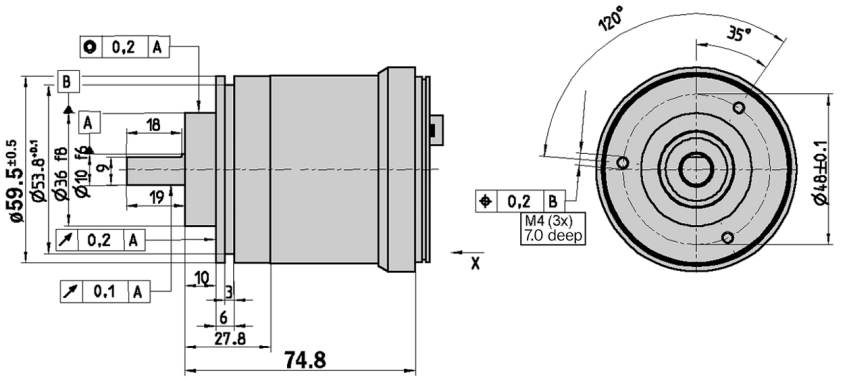
CE

Accessories

Bus Adaptor

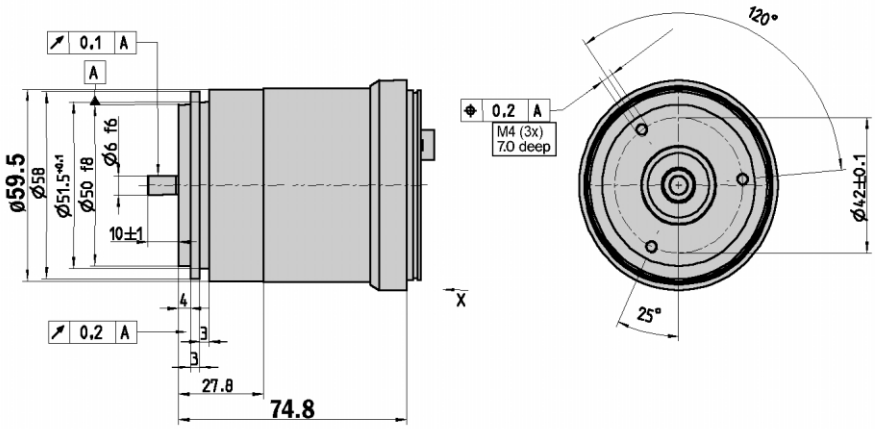
Mounting systems

Dimensional drawing face mount flange



General tolerances according DIN ISO 2768-mk

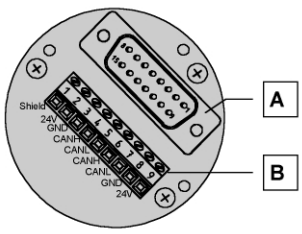
Dimensional drawing servo flange



General tolerances according DIN ISO 2768-mk

1 PIN and wire allocation for link adaptor

Terminal strip	Signal	Explanation
1	Shield	Screen
2	Us (24 V)	Supply voltage 10 … 32 V
3	GND (COM)	0V (Gnd)
4	CAN_H	CAN Bus Signal high
5	CAN_L	CAN Bus Signal low
6	CAN_H	CAN Bus Signal high
7	CAN_L	CAN Bus Signal low
8	GND (COM)	0V (Gnd)
9	Us (24 V)	Supply voltage 10 … 32 V



A Internal plug connection to the encoder
B External connection to the bus

1 Encoders with a CANbus adaptor have a terminal strip for connecting the bus and supply lines. In order to connect the lines, the CANbus adaptor is unscrewed from the complete device. The figure shows the pin allocation within the bus connection.

Technical data	ATM 60 CANopen	Flange type	
		face m.	servo
Solid shaft	10 mm	■	
	6 mm		■
Mass	approx. 0.59 kg	■	■
Moment of inertia of the rotor	35 gcm^2	■	■
Measuring step	0.043°	■	■
Max. number of steps per revolution	8,192	■	■
Max. number of revolutions	8,192	■	■
Error limits	± 0.25°	■	■
Repeatability	0.1°	■	■
Operating speed	6,000 min^{-1}	■	■
Position forming time	0.25 ms	■	■
Max. angular acceleration	5 x 10^5 rad/s^2	■	■
Operating torque			
with shaft seal	1.8 Ncm	■	■
without shaft seal [1]	0.3 Ncm	■	■
Start up torque			
with shaft seal	2.5 Ncm	■	■
without shaft seal [2]	0.5 Ncm	■	■
Max. shaft loading			
radial	300 N	■	■
axial	50 N	■	■
Bearing lifetime	3.6 x 10^9 revolutions	■	■
Working temperature range	– 20° … + 80 °C	■	■
Storage temperature range	– 40° … + 125 °C	■	■
Permissible relative humidity	98 %	■	■
EMC [2]		■	■
Resistance			
to shocks [3]	100/6 g/ms	■	■
to vibration [4]	20/10 … 2000 g/Hz	■	■
Protection class acc. IEC 60529			
with shaft seal	IP 67	■	■
without shaft seal [5]	IP 43	■	■
without shaft seal [6]	IP 66	■	■
Operating voltage range (Us)	10 … 32 V	■	■
Recommended supply voltage	2.0 W	■	■
Initialisation time [7]	1250 ms	■	■
Bus Interface CANopen			
Electrical interface [8]	ISO-DIS 11898	■	■
Protocol	Communication Profile DS 301 V4.0	■	■
	Device Profile DSP 406 V2.0	■	■
Address setting (NODE ID)	0 … 63 (DIP-switches or protocol)	■	■
Data transmission rate (Baudrate)	{10, 20, 50, 125, 250, 500} kB, 1MB	■	■
	(DIP-switches or protocol)	■	■
Electronic adjustment (number SET)	via PRESET push button or protocol	■	■
Status Information	2-colour LED for CAN Controller status	■	■
Bus termination [9]	via DIP-switches	■	■
Electrical connection	Screw fixing with PG-9 for cable	■	■

[1] in case that shaft seal has been removed by customer

[2] to DIN EN 61000-6-2 and DIN EN 61000-6-3

[3] to DIN EN 60068-2-27

[4] to DIN EN 60068-2-6

[5] not sealed at encoder flange

[6] sealed at encoder flange

[7] from the moment the supply voltage is applied, this is the time which elapses before the data word can be correctly read in

[8] (CAN High Speed) and CAN Specification 2.0 B, DC isolated

[9] should only be connected in the final device

Order information

ATM 60 CANopen face mount and servo flange; solid shaft; Us 10…32 V

Type	Part no.	Explanation
ATM60-C4H13X13	1 030 024	Face mount solid shaft Ø 10 mm
ATM60-C1H13X13	1 030 025	Servo flange solid shaft Ø 6 mm

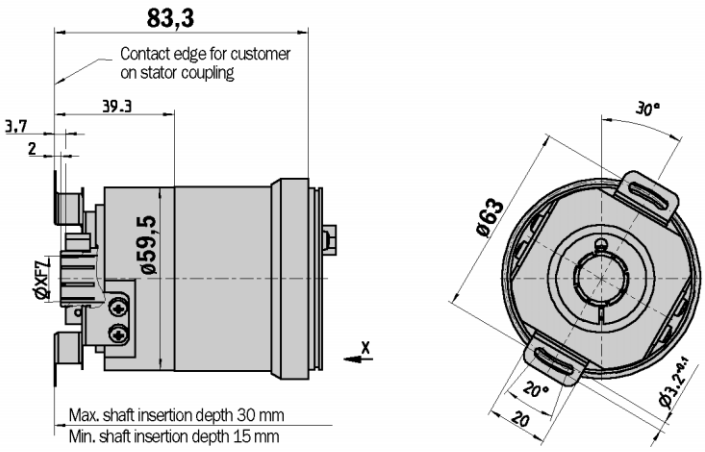
Attention: Please order the CANbus adaptor separately (see page 26)

Resolution up to 26 bits

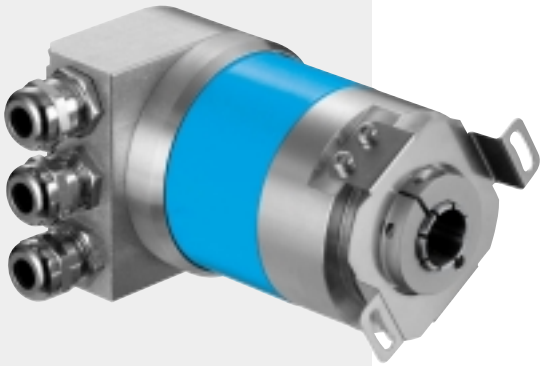
Absolute Encoder Multiturn

- Extremely robust
- Bus coupling to CAN-High speed specification
- Electronically adjustable, resolution adjustable
- Highly shock- and vibration-proof
- High degree of protection IP 67

Dimensional drawing blind hollow shaft

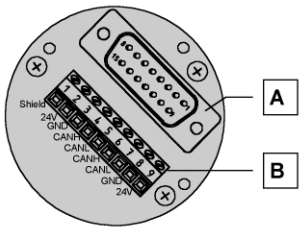


General tolerances according DIN ISO 2768-mk



1 PIN and cable core allocation for link adaptor

Terminal strip	Signal	Eplanation
1	Shield	Screen
2	Us (24 V)	Supply voltage 10 … 32 V
3	GND (COM)	0V (Gnd)
4	CAN_H	CAN Bus Signal high
5	CAN_L	CAN Bus Signal low
6	CAN_H	CAN Bus Signal high
7	CAN_L	CAN Bus Signal low
8	GND (COM)	0V (Gnd)
9	Us (24 V)	Supply voltage 10 … 32 V



A Internal plug connection to the encoder
B External connection to the bus

1 Encoders with a CANbus adaptor have a terminal strip for connecting the bus and supply lines. In order to connect the lines, the Profibus adaptor is unscrewed from the complete device. The figure shows the pin allocation within the bus connection.

CE

Accessories

Bus Adaptor

Collets

Technical data	ATM 60 CANopen	Flange type: blind
1 **Hollow shaft diameter**	6, 8, 10, 12, 15 mm, 1/4", 3/8", 1/2"	
Mass	approx. 0.59 kg	
Moment of inertia of the rotor	55 gcm²	
Measuring step	0.043°	
Max. number of steps per revolution	8,192	
Max. number of revolutions	8,192	
Error limits	± 0.25°	
Repeatability	0.1°	
Operating speed	3,000 min⁻¹	
Position forming time	0.25 ms	
Max. angular acceleration	5 x 10⁵ rad/s²	
Operating torque	0.8 Ncm [1]	
Start up torque	1.2 Ncm [1]	
Permissible shaft movement		
of the drive element		
radial static/dynamic	± 0.3/± 0.1 mm	
axial static/dynamic	± 0.5/± 0.2 mm	
Bearing lifetime	3.6 x 10⁹ revolutions	
Working temperature range	– 20° … + 80 °C	
Storage temperature range	– 40° … + 125 °C	
Permissible relative humidity	98 %	
EMC [2]		
Resistance		
to shocks [3]	100/6 g/ms	
to vibration [4]	20/10 … 2000 g/Hz	
Protection class acc. IEC 60529 [1]	IP 67	
without shaft seal [5]	IP 43	
Operating voltage range (Us)	10 … 32 V	
Recommended supply voltage	2.0 W	
Initialisation time [6]	1250 ms	
Bus Interface CANopen		
Electrical interface [7]	ISO-DIS 11898	
Protocol	Communication Profile DS 301 V4.0	
	Device Profile DSP 406 V2.0	
Address setting (NODE ID)	0 … 63 (DIP-switches or protocol)	
Data transmission rate (Baudrate)	{10, 20, 50, 125, 250, 500} kB, 1MB	
	(DIP-switches or protocol)	
Electronic adjustment (number SET)	via PRESET push button or protocol	
Status Information	2-colour LED for CAN Controller status	
Bus termination [8]	via DIP-switches	
Electrical connection	Screw fixing with PG-9 for cable	

[1] with shaft seal

[2] to DIN EN 61000-6-2 and DIN EN 61000-6-3

[3] to DIN EN 60068-2-27

[4] to DIN EN 60068-2-6

[5] not sealed at encoder flange

[6] from the moment the supply voltage is applied, this is the time which elapses before the data word can be correctly read in.

[7] (CAN High Speed) and CAN Specification 2.0 B, DC isolated

[8] should only be connected in the final device

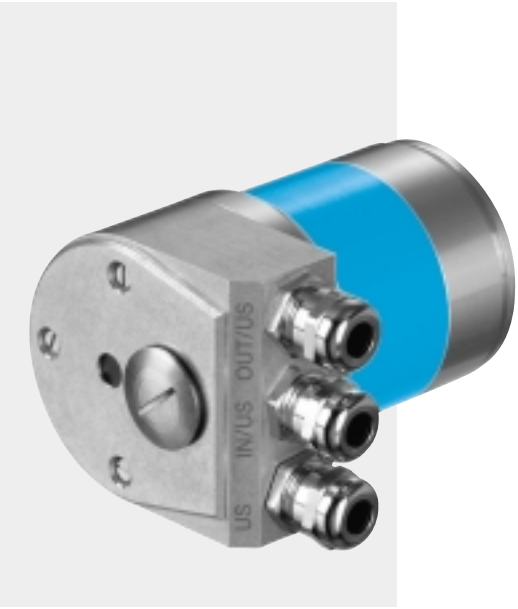
Order information		
ATM 60 CANopen blind hollow shaft; Us 10…32 V		
Type	**Part no.**	**Explanation**
ATM60-CAH13X13	1 030 026	Blind hollow shaft
Attention: Please order the CANbus adaptor separately (see page 26)		

1 **Attention: Please order the collet with required diameter separately**		
Type	**Part no.**	**Shaft diameter**
SPZ-006-AD-A	2 029 174	6 mm
SPZ-1E4-AD-A	2 029 175	1/4"
SPZ-008-AD-A	2 029 176	8 mm
SPZ-3E8-AD-A	2 029 177	3/8"
SPZ-010-AD-A	2 029 178	10 mm
SPZ-012-AD-A	2 029 179	12 mm
SPZ-1E2-AD-A	2 029 180	1/2"
For 15 mm shaft diameter, collet is not needed		

Resolution up to 26 bits

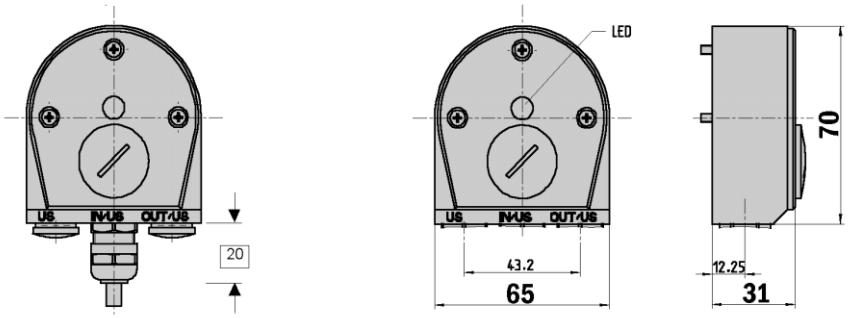
Absolute Encoder Multiturn

- Extremely robust
- Bus coupling to CAN-High speed specification
- Electronically adjustable, resolution adjustable
- Highly shock- and vibration-proof
- High degree of protection IP 67



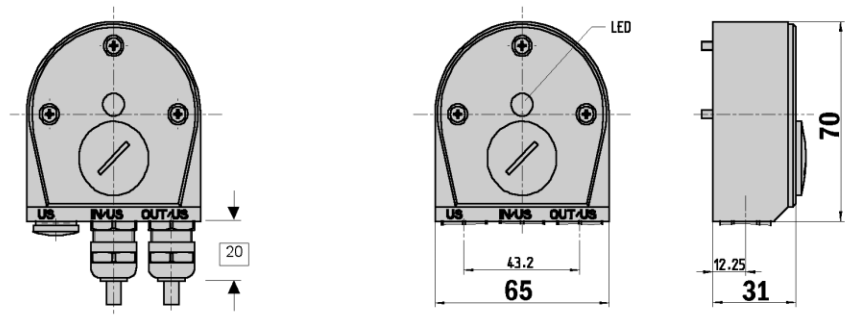
CE

Dimensional drawing CANopen adaptor KR1



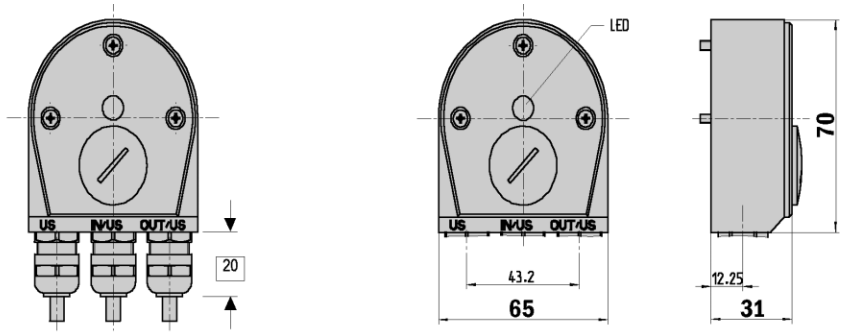
General tolerances according DIN ISO 2768-mk

Dimensional drawing CANopen adaptor KR2



General tolerances according DIN ISO 2768-mk

Dimensional drawing CANopen adaptor KR3



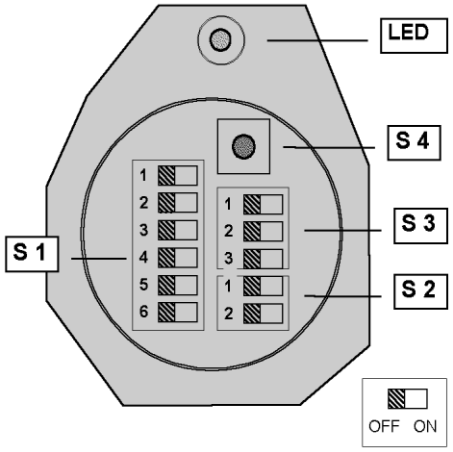
General tolerances according DIN ISO 2768-mk

Order information

ATM 60 CANopen adaptor

Type	Part no.	Explanation
AD-ATM60-KR1CO	2 029 230	Bus adaptor KR1, 1 x PG
AD-ATM60-KR2CO	2 029 231	Bus adaptor KR2, 2 x PG
AD-ATM60-KR3CO	2 029 232	Bus adaptor KR3, 3 x PG

Switch settings



Switch settings

Access to the switches is gained by opening the removable screw cap (PG) on the rear of the bus adaptor. Use of the following elements.

S 1	Address setting (Node ID)
S 2	Bus termination
S 3	Baud rate setting (Data Rate)
S 4	Preset push button (Number zero SET)

Status information via LED

LED	2 colour red/green
	CAN Controller status

Implementation

CANopen Functionality

Predefined Connection Set
- Sync Object
- Emergency Object
- NMT Network Object (Error Control services, Boot-Up service).
- One Service Data Object (SDO)
- Two Process Data Object (PDO)

I/O-Operating Modes
- Synchronic: -- Depends on Sync Object.
- Asynchronous. -- No reference to Sync Object. Triggered by "Timer" (Cyclic) or by event (COS).
- Remote Transmission (RTR).

Encoder Parameters

according the Device Profile for Encoders:
- Code direction (CW, CCW)
- Scaling function (ON, OFF)
- PRESET value
- Steps per revolution (CPR) - 1…8192.
- Total resolution (TR) -- 1…67.108.864 steps, with TR = 2^n x CPR. -- (n=0…13)
- Limits for the working range.
- Cycle Timer for asynchronous PDOs.
- 8 programmable cams with high/low limits and hysteresis.
- General Diagnostic parameters (Offset Value, Alarms, Warnings, version of profile and software).

Manufacturer specific Profile:
- Node commissioning. -- Location and values for Node-ID and Baudrate.
- Hysteresis to position change required for Async PDOs with COS mode.
- Limits and display format for the speed and acceleration values.

PDO Data Mapping

Mapping of up to four data objects to each of the two Transmit PDOs. The resulting data length within one PDO is limited to 8 Byte.

(1) Object 1/Pos Val[1)] I-1
(n) Object 2 ... Object 4 I-1 to I-7

Input Data Objects

I-1	Position value [Pos Val]	4 Byte
I-2	Status of cam	1 Byte
I-3	Status of working range	1 Byte
I-4	Alarms	1 Byte
I-5	Warnings	1 Byte
I-6	Speed value	4 Byte
I-7	Acceleration value	4 Byte

Setting: - Address (Node ID)

0 to 63 by Hardware (DIP-Switch) or EEPROM.

Setting: - Baudrate

10kb, 20kb, 50kb, 125kb, 250kb, 500kb, 1 MB by Hardware (DIP-Switch) or EEPROM.

Setting: - Bus Termination

The DIP-Switch (S2) is used to switch on/off an internal bus termination (ON/OFF). Not used (OFF) in case of using an external termination of the network.

Setting: - PRESET Value

The Preset function supports adaptation of the encoder zero point to the mechanical zero point of the encoder system. The factory PRESET value is zero [0].

The adjustment is carried out in 2 ways:
- by Hardware (PRESET-push-button).
- by Software (CANopen Protocol).

Equipment Configuration

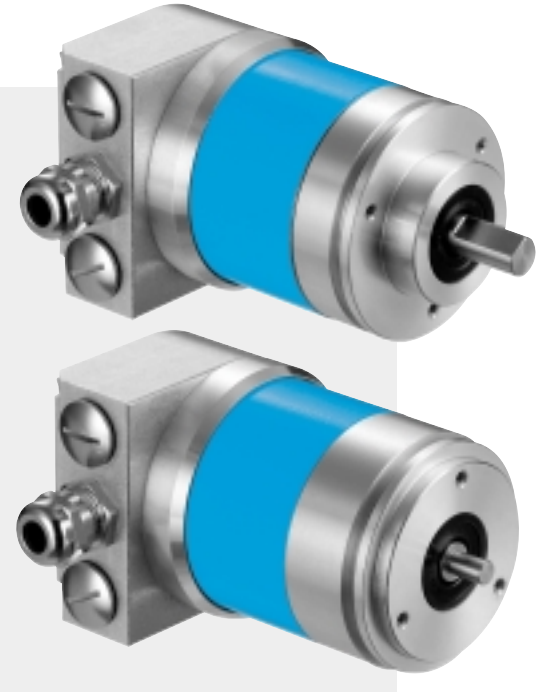
Configuring parameters of the encoder can be achieved by a configuration tool in conjunction with an EDS file (Electronic Data Sheet). It contains all the characteristics of the encoder.

[1)] Default Setting

Resolution up to 26 bits

Absolut Encoder Multiturn

- Extremely robust
- Bus coupling to CAN-High speed specification
- Electronically adjustable, resolution adjustable
- Highly shock- and vibration-proof
- High degree of protection IP 67



CE

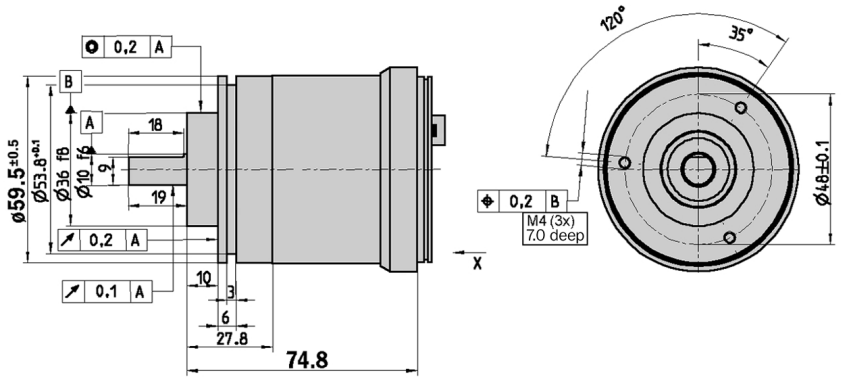
1 Encoders with a DeviceNet adaptor have a terminal strip for connecting the bus and supply lines. In order to connect the lines, the DeviceNet adaptor is unscrewed from the complete device. The Figure 1 shows the pin allocation within the bus connection.

Accessories

Bus Adaptor

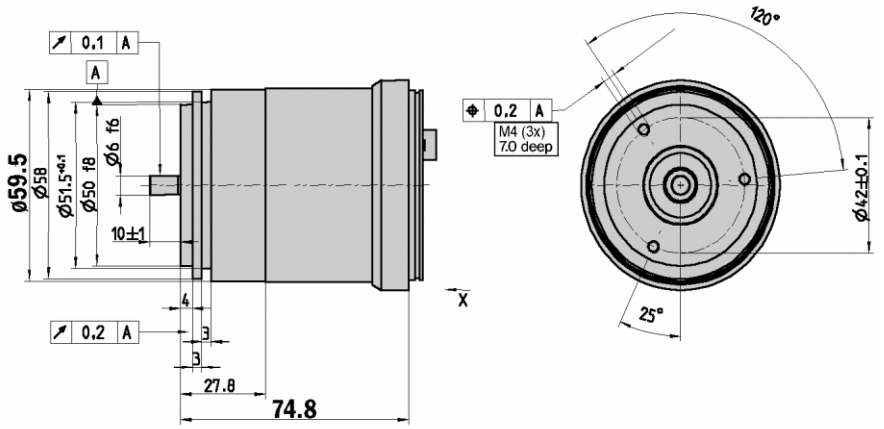
Mounting systems

Dimensional drawing face mount flange



General tolerances according DIN ISO 2768-mk

Dimensional drawing servo flange

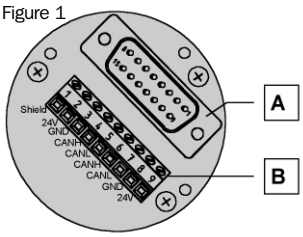


General tolerances according DIN ISO 2768-mk

1 PIN and wire allocation for bus adaptor

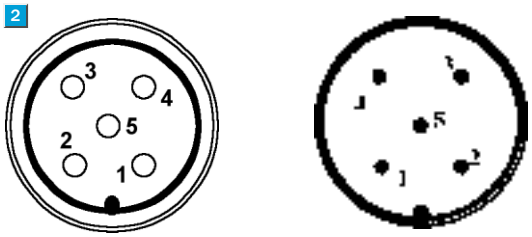
Terminal strip	2 Connector	Signal	Explanation
1	1	Shield	Screen
2	2	Us (24 V)	Supply voltage 10 … 32 V
3	3	GND (COM)	0V (Gnd)
4	4	CAN_H	CAN Bus Signal high
5	5	CAN_L	CAN Bus Signal low
6		CAN_H	CAN Bus Signal high
7		CAN_L	CAN Bus Signal low
8		GND (COM)	0V (Gnd)
9		Us (24 V)	Supply voltage 10 … 32 V

Figure 1



A Internal plug connection to the encoder
B External connection to the bus

2



OUT/US (female) IN/US (male)

Connector M12 (Bus adaptor)

Technical data	ATM 60 DeviceNet	Flange type face m.	Flange type servo
Solid shaft	10 mm	■	
	6 mm		■
Mass	approx. 0.59 kg	■	■
Moment of inertia of the rotor	35 gcm^2	■	■
Measuring step	0.043°	■	■
Max. number of steps per revolution	8,192	■	■
Max. number of revolutions	8,192	■	■
Error limits	± 0.25°	■	■
Repeatability	0.1°	■	■
Operating speed	6,000 min^{-1}	■	■
Position forming time	0.25 ms	■	■
Max. angular acceleration	5 x 10^5 rad/s^2	■	■
Operating torque	1.8 Ncm [1]	■	■
without shaft seal [1]	0.3 Ncm	■	■
Start up torque	2.5 Ncm [1]	■	■
without shaft seal [2]	0.5 Ncm	■	■
Max. shaft loading			
radial	300 N	■	■
axial	50 N	■	■
Bearing lifetime	3.6 x 10^9 revolutions	■	■
Working temperature range	– 20° … + 80 °C	■	■
Storage temperature range	– 40° … + 125 °C	■	■
Permissible relative humidity	98 %	■	■
EMC [3]		■	■
Resistance			
to shocks [4]	100/6 g/ms	■	■
to vibration [5]	20/10 … 2000 g/Hz	■	■
Protection class acc. IEC 60529			
with shaft seal	IP 67	■	■
without shaft seal [6]	IP 43	■	■
without shaft seal [7]	IP 66	■	■
Operating voltage range (Us)	10 … 32 V	■	■
Recommended supply voltage	2.0 W	■	■
Initialisation time [8]	1250 ms	■	■
Bus Interface DeviceNet			
Electrical interface [9]	ISO-DIS 11898	■	■
Protocol	DeviceNet Specification, Release 2.0	■	■
Address setting (NODE ID)	0 … 63 (DIP-switches or protocol)	■	■
Data transmission rate (Data Rate)	{125, 250, 500} kB	■	■
	(DIP-switches or protocol)	■	■
Electronic adjustment (Number SET)	via PRESET push-button or protocol	■	■
Status Information	Network Status LED (NS), 2-colours	■	■
Bus Termination [10]	via DIP-switches	■	■
Electrical Connection	Bus adaptor [11]	■	■

[1] with shaft seal

[2] in case that shaft seal has been removed by customer

[3] to DIN EN 61000-6-2 and DIN EN 61000-6-3

[4] to DIN EN 60068-2-27

[5] to DIN IEN 60068-2-6

[6] not sealed at encoder flange

[7] sealed at encoder flange

[8] from the moment the supply voltage is applied, this is the time which elapses before the data word can be correctly read in.

[9] (CAN High Speed) and CAN Specification 2.0 B, DC isolated

[10] should only be connected in the final device

[11] for cable with PG 9 or connector (see bus adaptor)

Order information

ATM 60 DeviceNet face mount and servo flange solid shaft; Us 10…32 V

Type	Part no.	Explanation
ATM60-D4H13X13	1 030 017	Face mount solid shaft Ø 10 mm
ATM60-D1H13X13	1 030 018	Servo flange solid shaft Ø 6 mm

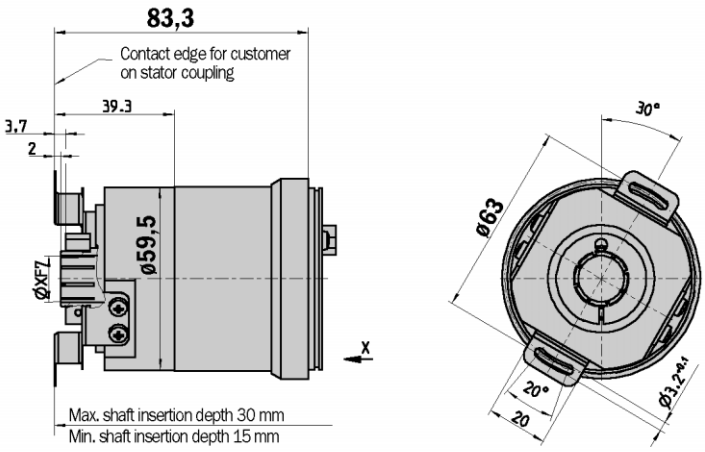
Attention: Please order the DeviceNet adaptor separately (see page 32)

Resolution up to 26 bits

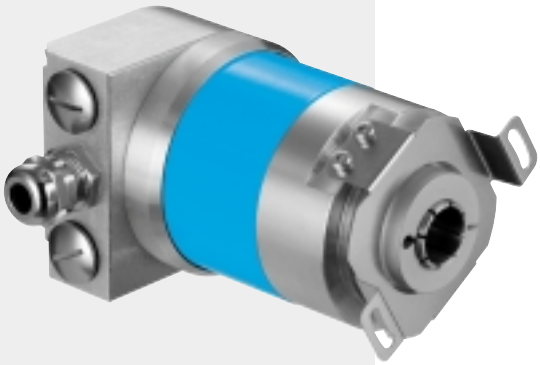
Absolute Encoder Multiturn

- Extremely robust
- Bus coupling to CAN-High speed specification
- Electronically adjustable, resolution adjustable
- Highly shock- and vibration-proof
- High degree of protection IP 67

Dimensional drawing blind hollow shaft



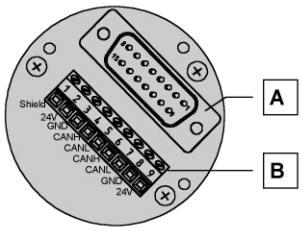
General tolerances according DIN ISO 2768-mk



CE

1 PIN and wire allocation for bus adaptor

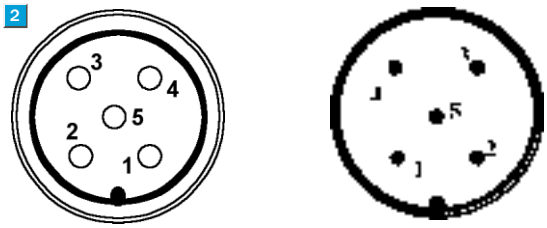
Terminal strip	2 Connector	Signal	Explanation
1	1	Shield	Screen
2	2	Us (24 V)	Supply voltage 10 … 32 V
3	3	GND (COM)	0V (Gnd)
4	4	CAN_H	CAN Bus Signal high
5	5	CAN_L	CAN Bus Signal low
6		CAN_H	CAN Bus Signal high
7		CAN_L	CAN Bus Signal low
8		GND (COM)	0V (Gnd)
9		Us (24 V)	Supply voltage 10 … 32 V



A Internal plug connection to the encoder
B External connection to the bus

1 Encoders with a DeviceNet adaptor have a terminal strip for connecting the bus and supply lines. In order to connect the lines, the DeviceNet adaptor is unscrewed from the complete device. The figure shows the pin allocation within the bus connection.

2



OUT/US (female) IN/US (male)

Connector M12 (Bus adaptor)

Accessories

Bus Adaptor

Collets

Technical data	ATM 60 DeviceNet	Flange type
		blind
1 **Hollow shaft diameter**	6, 8, 10, 12, 15 mm, 1/4", 3/8", 1/2"	
Mass	approx. 0.59 kg	
Moment of inertia of the rotor	55 gcm^2	
Measuring step	0.043°	
Max. number of steps per revolution	8,192	
Max. number of revolutions	8,192	
Error limits	± 0,25°	
Repeatability	0.1°	
Operating speed	3,000 min^{-1}	
Position forming time	0.25 ms	
Max. angular acceleration	5 x 10^5 rad/s^2	
Operating torque	0.8 Ncm [1]	
Start up torque	1.2 Ncm [1]	
Permissible shaft movement		
of the drive element		
radial static/dynamic	± 0.3/± 0.1 mm	
axial static/dynamic	± 0.5/± 0.2 mm	
Bearing lifetime	3.6 x 10^9 revolutions	
Working temperature range	– 20° … + 80 °C	
Storage temperature range	– 40° … + 125 °C	
Permissible relative humidity	98 %	
EMC [2]		
Resistance		
to shocks [3]	100/6 g/ms	
to vibration [4]	20 /10 … 2000 g/Hz	
Protection class acc. IEC 60529 [1]	IP 67	
without shaft seal [5]	IP 43	
Operating voltage range (Us)	10 … 32 V	
Recommended supply voltage	2.0 W	
Initialisation time [6]	1250 ms	
Bus Interface DeviceNet		
Electrical interface [7]	ISO-DIS 11898	
Protocol	DeviceNet Specification, Release 2.0	
Address setting (NODE ID)	0 … 63 (DIP-switches or protocol)	
Data transmission rate (Data Rate)	{125, 250, 500} kB	
	(DIP-switches or protocol)	
Electronic adjustment (Number SET)	via PRESET push-button or protocol	
Status Information	Network Status LED (NS), 2-colours	
Bus Termination [8]	via DIP-switches	
Electrical Connection	Bus adaptor [9]	

[1] with shaft seal

[2] to DIN EN 61000-6-2 and DIN EN 61000-6-3

[3] to DIN EN 60068-2-27

[4] to DIN EN 60068-2-6

[5] not sealed at encoder flange

[6] from the moment the supply voltage is applied, this is the time which elapses before the data word can be correctly read in

[7] (CAN High Speed) and CAN Specification 2.0 B, DC isolated

[8] should only be connected in the final device

[9] for cable with PG 9 or connector (see bus adaptor)

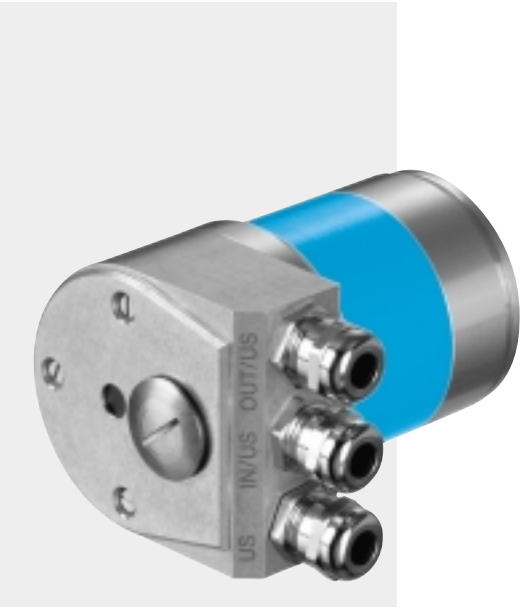
Order information		
ATM 60 DeviceNet blind hollow shaft; Us 10…32 V		
Type	**Part no.**	**Explanation**
ATM60-DAH13X13	1 030 019	Blind hollow shaft
Attention: Please order the DeviceNet adaptor separately (see page 32)		

1 **Attention: Please order the collet with required diameter separately**		
Type	**Part no.**	**Shaft diameter**
SPZ-006-AD-A	2 029 174	6 mm
SPZ-1E4-AD-A	2 029 175	1/4"
SPZ-008-AD-A	2 029 176	8 mm
SPZ-3E8-AD-A	2 029 177	3/8"
SPZ-010-AD-A	2 029 178	10 mm
SPZ-012-AD-A	2 029 179	12 mm
SPZ-1E2-AD-A	2 029 180	1/2"
For 15 mm shaft diameter, collet is not needed		

Resolution up to 26 bits

Absolute Encoder Multiturn

- Extremely robust
- Bus coupling to CAN-High speed specification
- Electronically adjustable, resolution adjustable
- Highly shock- and vibration-proof
- High degree of protection IP 67

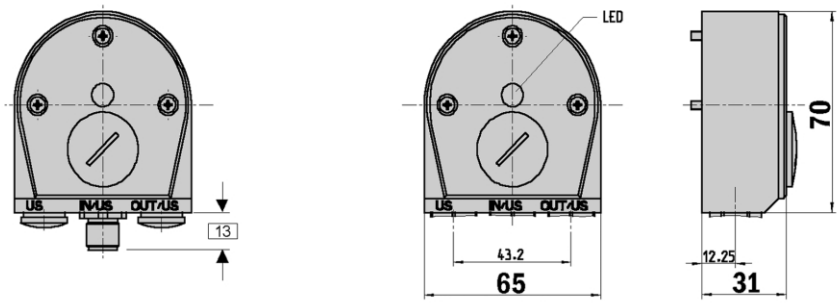


CE

Accessories

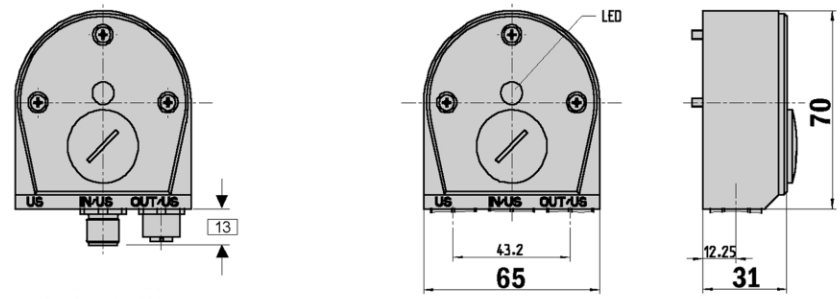
Connection systems

Dimensional drawing DeviceNet adaptor SR1



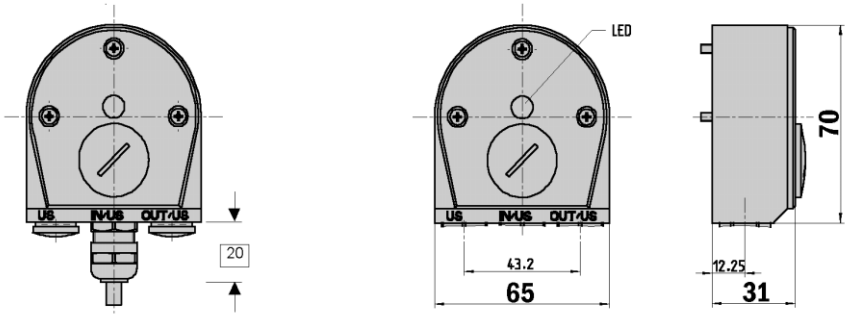
General tolerances according DIN ISO 2768-mk

Dimensional drawing DeviceNet adaptor SR2



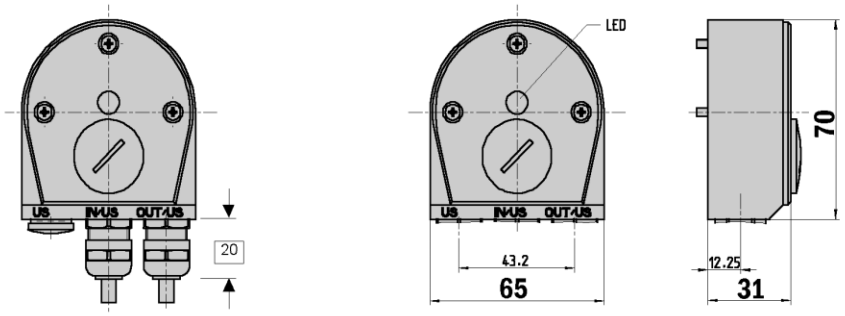
General tolerances according DIN ISO 2768-mk

Dimensional drawing DeviceNet adaptor KR1



General tolerances according DIN ISO 2768-mk

Dimensional drawing DeviceNet adaptor KR2



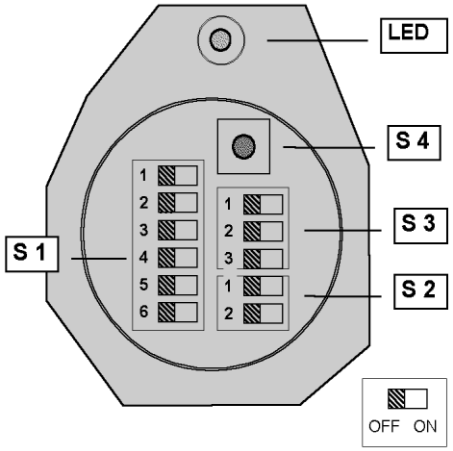
General tolerances according DIN ISO 2768-mk

Order information

ATM 60 DeviceNet adaptor

Type	Part no.	Explanation
AD-ATM60-SR1DN	2 029 226	Bus adaptor SR1, 1 x M12, 5 pin
AD-ATM60-SR2DN	2 029 227	Bus adaptor SR2, 2 x M12, 5 pin
AD-ATM60-KR1DN	2 029 228	Bus adaptor KR1, 1 x PG
AD-ATM60-KR2DN	2 029 229	Bus adaptor KR2, 2 x PG

Switch settings



Switch settings

Access to the switches is gained by opening the removable screw cap (PG) on the rear of the bus adaptor. Use of the following elements.

S 1	Address setting (Node ID)
S 2	Bus termination
S 3	Baud rate setting (Data Rate)
S 4	Preset push button (Number zero SET)

Status information (NS) via LED

LED	2 colour red/green
	Network communication status

Implementation

DN Functionality

Object model
- Identity Object
- Message Router Object
- DeviceNet Object
- Assembly Object
- Connection Object
- Acknowledge Handler Object
- Encoder Object

I/O-Operating Modes
- Polling
- Change of State/Cyclic
- Bits Strobe

Encoder Parameters

according the Device Profile for Encoders:
- Code direction (CW, CCW)
- Scaling function (ON, OFF)
- PRESET value
- Hysteresis to position change of required for COS communication.
- Steps per revolution (CPR) - 1…8192.
- Total resolution (TR) -- 1…67.108.864 steps, with TR = 2^n x CPR. -- (n=0…13)
- Limits for the working range (software limit switches).
- Limits and display format for the speed and acceleration values.
- 8 programmable cams with high/low limits and hysteresis.
- General Diagnostic parameters (Offset Value, Alarms, Warnings, version of profile and software).

Manufacturer specific parameters:
- Assignment of the I/O Data Assembly to the different I/O operating modes.
- Diagnostic data indicating the current maximum results of the encoder.
- Device-specific data.

I/O Data Assembly

1)	Pos Val (Position Value) [1]	I-1
2)	Pos Val + Flag	I-1, I-2
3)	Pos Val + Speed	I-1, I-3
4)	Pos Val + Status of Cam	I-1, I-4

Input Data Objects

I-1	Position value [Pos Val]	4 Byte
I-2	Flag (Alarm, Warning)	1 Byte
I-3	Speed	4 Byte
I-4	Status of cam	1 Byte

Setting: - Address (Node ID)

0 to 63 by Hardware (DIP-Switch).

Setting: - Baudrate

125kb, 250kb, 500kb by Hardware (DIP-Switch).

Setting: - Bus Termination

The DIP-Switch (S2) is used to switch on/off an internal bus termination (ON/OFF). Not used (OFF) in case of using an external termination of the network.

Setting: - PRESET Value

The Preset function supports adaptation of the encoder zero point to the mechanical zero point of the encoder system. The factory PRESET value is zero [0].

The adjustment is carried out in 2 ways:
- by Hardware (PRESET-push-button).
- by Software (DeviceNet Protocol).

Equipment Configuration

Configuring parameters of the encoder can be achieved by a configuration tool in conjunction with an EDS file (Electronic Data Sheet). It contains all the characteristics of the encoder.

[1] Default Setting

Dimensional drawings and order information

Programming Tool for SSI Interface

Programming Tool for ATM 60/ATM 90

Type	Part no.
PGT-01-S	1 030 111

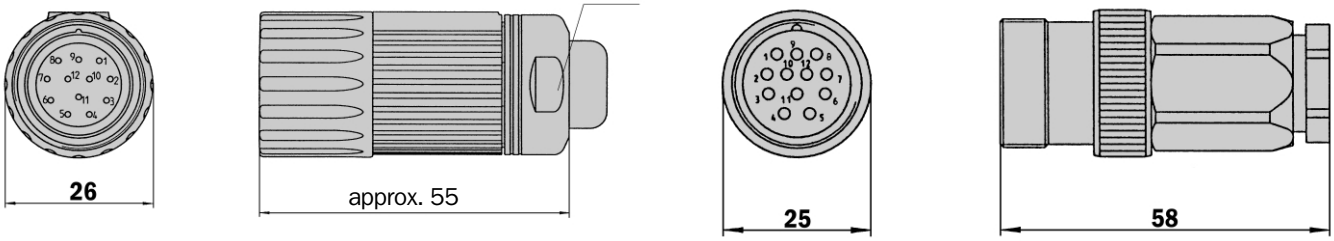
Screw-in system M23, 12 pin for ATM 60/ATM 90 with SSI Interface

Connector M23 female, 12 pin, straight, screened

Type	Part no.	Contacts
DOS-2312-G	6 027 538	12

Connector M23 male, 12 pin, straight, screened

Type	Part no.	Contacts
STE-2312-G	6 027 537	12



Connector M23 female, 12 pin, straight, cable 12 cores, 4 x 2 x 0.25 + 2 x 0.5 + 2 x 0.14 mm² screened, capable of being dragged, cable diameter 7.8 mm for ATM 60/ATM 90 with SSI Interface

Type	Part no.	Contacts	Cable length
DOL-2312-G1M5MA1	2 029 200	12	1.5 m
DOL-2312-G03MMA1	2 029 201	12	3.0 m
DOL-2312-G05MMA1	2 029 202	12	5.0 m
DOL-2312-G10MMA1	2 029 203	12	10.0 m
DOL-2312-G20MMA1	2 029 204	12	20.0 m
DOL-2312-G30MMA1	2 029 205	12	30.0 m

Cable 12 core, per meter, 4 x 2 x 0.25 + 2 x 0.5 + 2 x 0.14 mm² screened, capable of being dragged, cable diameter 7.8 mm for ATM 60/ATM 90 with SSI Interface

Type	Part no.	Wires
LTG-2512-MW	6 027 531	12

Adaptor modules for SSI Interface

Serial Parallel Adaptors

Type	Part no.	Explanation
AD-SSIG-PA	1 030 106	SSI Parallel Adaptor module, in plastic housing
AD-SSI-PA	1 030 107	SSI Parallel Adaptor module, without plastic housing
AD-SSIPG-PA	1 030 108	SSI Parallel Adaptor module, programmable, in plastic housing
AD-SSIPF-PA	1 030 109	SSI Parallel Adaptor module, programmable, without plastic housing, with front plate
AD-SSIP-PA	1 030 110	SSI Parallel Adaptor module, programmierbar, without plastic housing, without front plate

Programming Tool for Serial Parallel Adaptor

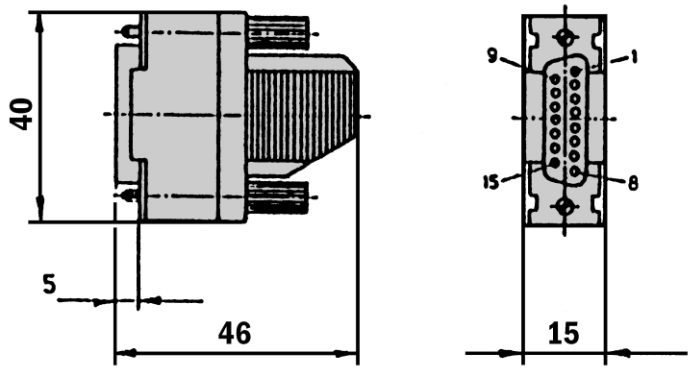
Type	Part no.
PGT-02-S	1 030 112

Dimensional drawings and order information

Screw-in system Sub-D for Serial Parallel Adaptor

Cable connector Sub-D male, 15 pin, straight, screened

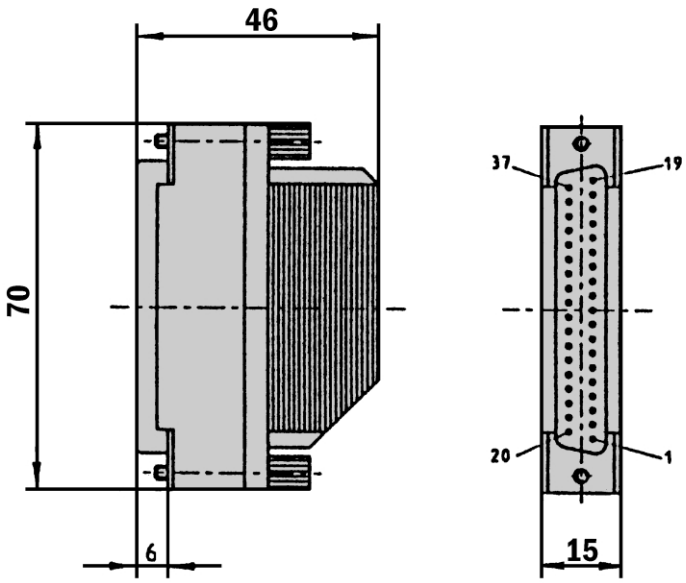
Type	Part no.	Contacts
STE-0D15-G	2 029 223	15



General tolerances according to DIN ISO 2768-mk

Cable connector Sub-D female, 37 pin, straight, screened

Type	Part no.	Contacts
DOS-0D37-G	2 029 224	37



General tolerances according to DIN ISO 2768-mk

Screw-in system M12, 5 pin for ATM 60 DeviceNet

Cable connector M12 female, 5 pin, straight, screened

Type	Part no.	Contacts
DOS-1205-G	6 027 534	5

Cable connector M12 male, 5 pin, straight, screened

Type	Part no.	Contacts
STE-1205-G	6 027 533	5

Screw-in system M14 for ATM 90 Profibus

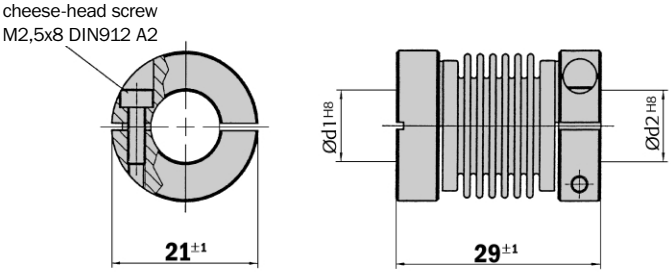
Type	Part no.	Explanation
DSC-1507-G	2 029 199	Cable connector male/female, Set 2xmale, 1xfemale, M14, 7 pin, straight (screened)
STE-1507-G	6 027 535	Cable connector, M14 male, 7 pin, straight (screened)
DOS-1507-G	6 027 536	Cable connector, M14 female, 7 pin, straight (screened)

Dimensional drawings and order information

Couplings

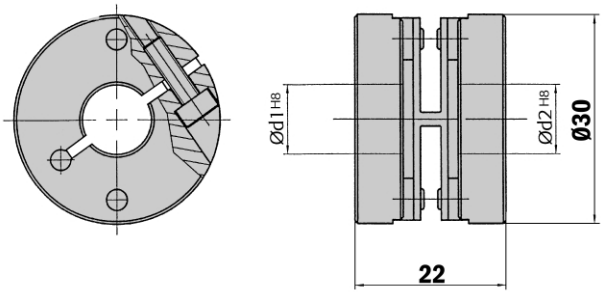
Bellows coupling, max. shaft offset radial ± 0.3 mm, axial 0.4 mm, angle ± 4 degrees, torsion spring stiffness 120 Nm/rad, bellows of stainless steel, hubs of aluminium

Type	Part no.	Shaft diameter
KUP-0606-B	5 312 981	6 mm - 6 mm
KUP-0610-B	5 312 982	6 mm - 10 mm
KUP-1010-B	5 312 983	10 mm - 10 mm
KUP-1012-B	5 312 984	10 mm - 12 mm



Spring-disc coupling, max. shaft offset radial ± 0.3 mm, axial 0.4 mm, angle ± 2.5 degrees, torsion spring stiffness 50 Nm/rad, flange of aluminium, spring-discs of glass-fibre-reinforced plastic

Type	Part no.	Shaft diameter
KUP-0610-F	5 312 985	6 mm - 10 mm
KUP-1010-F	5 312 986	10 mm - 10 mm



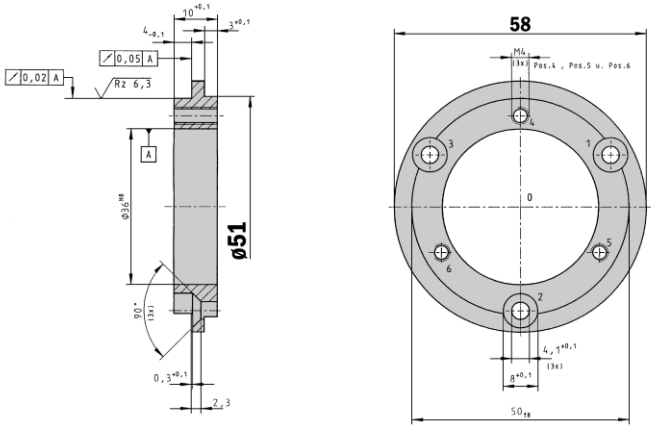
General tolerances according DIN ISO 2768-mk

Dimensional drawings and order information

Mechanical Adaptors

Adaptor flange of aluminium for face mount flanges, spigot 36 mm

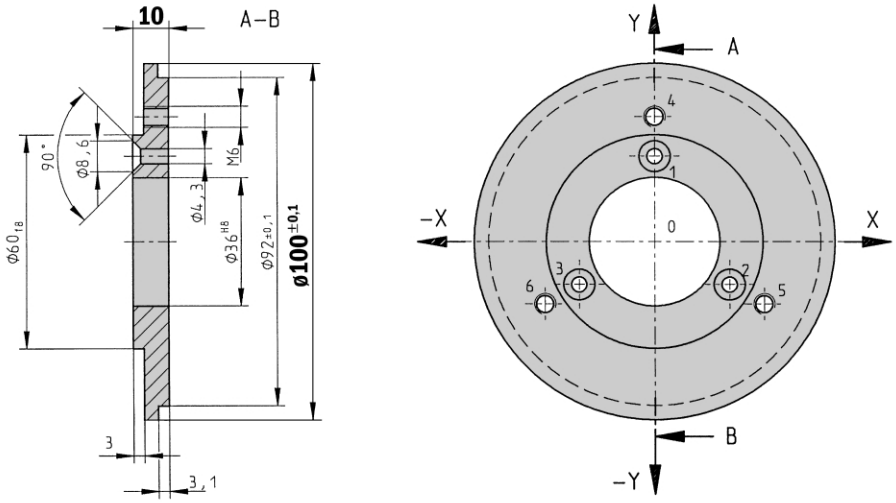
Type	Part no.	Adaption
BEF-FA-036-050	2 029 160	to 50 mm servo flange



General tolerances according DIN ISO 2768-mk

Adaptor flange of aluminium for face mount flanges, spigot 36 mm

Type	Part no.	Adaption
BEF-FA-036-100	2 029 161	auf 100 mm Servoflansch



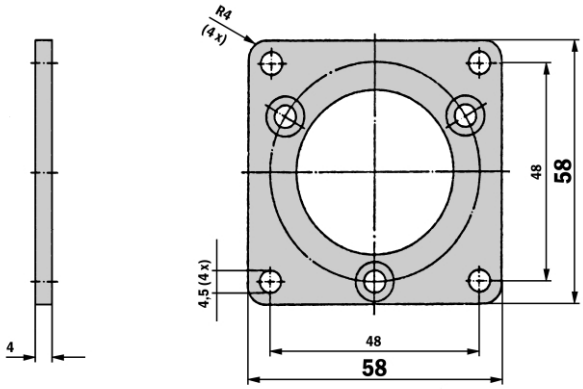
General tolerances according DIN ISO 2768-mk

Dimensional drawings and order information

Mechanical Adaptors

Adaptor flange of aluminium for face mount flanges, spigot 36 mm

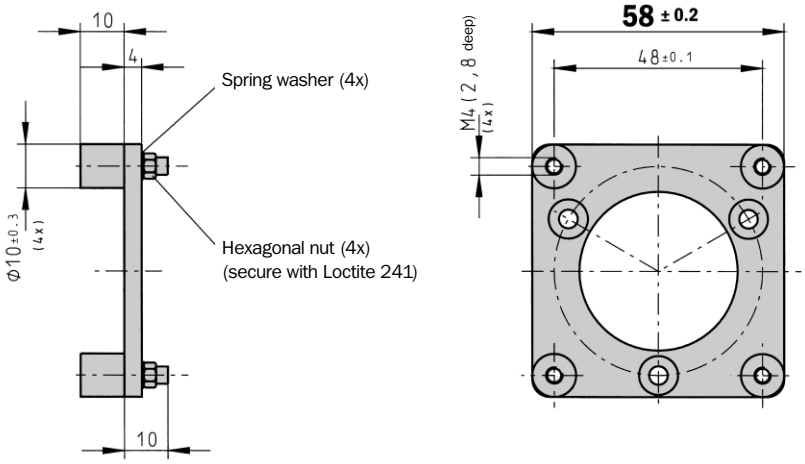
Type	Part no.	Adaption
BEF-FA-036-060REC	2 029 162	To 60 mm square mounting plate



General tolerances according DIN ISO 2768-mk

Adaptor flange of aluminium for face mount flanges, spigot 36 mm

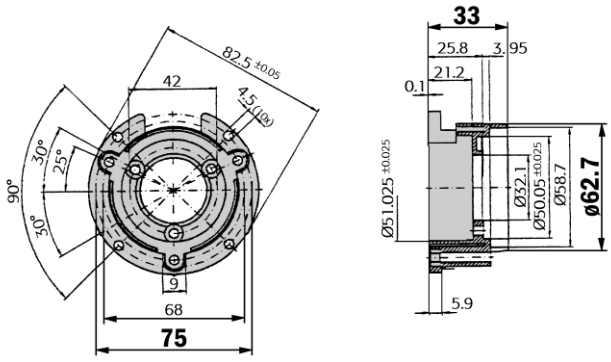
Type	Part no.	Adaption
BEF-FA-036-060RSA	2 029 163	To 60 mm square mounting plate with shock absorbers



General tolerances according DIN ISO 2768-mk

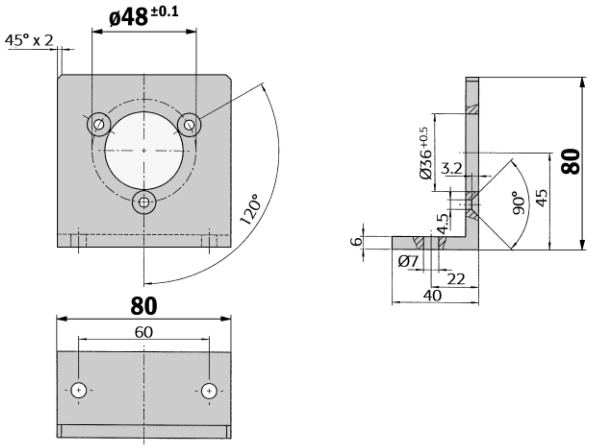
Dimensional drawings and order information

Mounting bell incl. fixing set for encoder with servo flange		
Type	**Part no.**	**Flange spigot**
BEF-MG-50	5 312 987	Diameter 50 mm



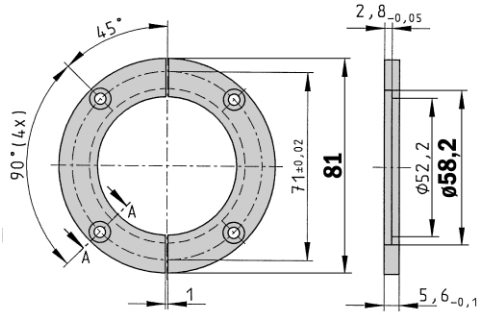
General tolerances according DIN ISO 2768-mk

Mounting angle incl. fixing set for encoder with face mount flange		
Type	**Part no.**	**Flange spigot**
BEF-WF-36	2 029 164	Diameter 36 mm



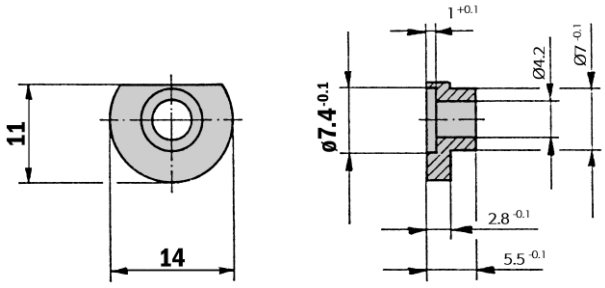
General tolerances according DIN ISO 2768-mk

Servo clamps half ring, Set (comprises 2 pieces) for servo flanges with spigot diameter 50 mm	
Type	**Part no.**
BEF-WG-SF050	2 029 165



General tolerances according DIN ISO 2768-mk

Servo clamps small, Set (comprises 3 pieces) for servo flanges	
Type	**Part no.**
BEF-WK-SF	2 029 166



General tolerances according DIN ISO 2768-mk

Collets

Collets for blind hollow shaft		
Type	**Part no.**	**Shaft diameter**
SPZ-006-AD-A	2 029 174	6 mm
SPZ-1E4-AD-A	2 029 175	1/4“
SPZ-008-AD-A	2 029 176	8 mm
SPZ-3E8-AD-A	2 029 177	3/8“
SPZ-010-AD-A	2 029 178	10 mm
SPZ-012-AD-A	2 029 179	12 mm
SPZ-1E2-AD-A	2 029 180	1/2“

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