

OB1 - <offline>

"MAIN"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice: 19/09/2005 16.41.11

Interfaccia: 15/02/1996 16.51.12

Lunghezze (blocco / codice / dati): 00512 00362 00022

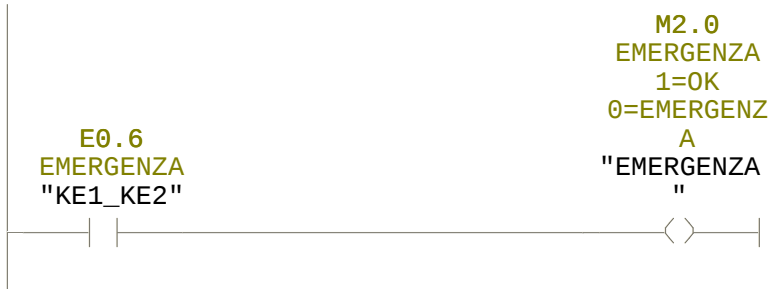
Nome	Tipo di dati	Indirizzo	Commento
TEMP		0.0	
OB1_EV_CLASS	Byte	0.0	Bits 0-3 = 1 (Coming event), Bits 4-7 = 1 (Event class 1)
OB1_SCAN_1	Byte	1.0	1 (Cold restart scan 1 of OB 1), 3 (Scan 2-n of OB 1)
OB1_PRIORITY	Byte	2.0	Priority of OB Execution
OB1_OB_NUMBR	Byte	3.0	1 (Organization block 1, OB1)
OB1_RESERVED_1	Byte	4.0	Reserved for system
OB1_RESERVED_2	Byte	5.0	Reserved for system
OB1_PREV_CYCLE	Int	6.0	Cycle time of previous OB1 scan (milliseconds)
OB1_MIN_CYCLE	Int	8.0	Minimum cycle time of OB1 (milliseconds)
OB1_MAX_CYCLE	Int	10.0	Maximum cycle time of OB1 (milliseconds)
OB1_DATE_TIME	Date_And_Time	12.0	Date and time OB1 started

Blocco:OB1 "Main Program Sweep (Cycle)"

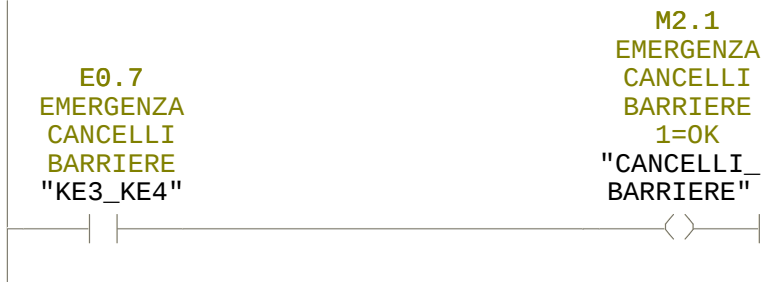
Segmento: 1 BIT PER FORZATURE



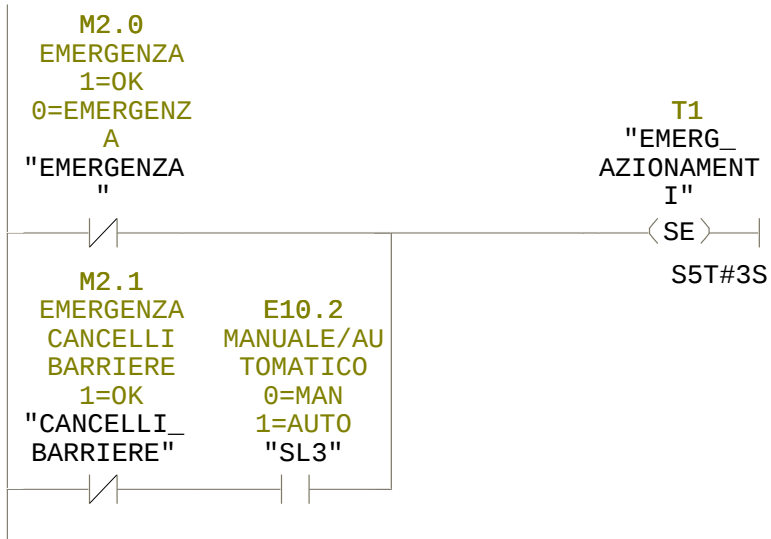
Segmento: 2 EMERGENZA 1=OK 0=EMERGENZA



Segmento: 3 EMERGENZA CANCELLI BARRIERE 1=OK



Segmento: 4 EMERGENZA AZIONAMENTI



Segmento: 5	RICHIAMO SUBROUTINE
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CALL "ASSE_X"          FC10
CALL "ASSE_Z"          FC11
CALL "CARICO_1"        FC1
CALL "CARICO_2"        FC2
CALL "CARICO_3"        FC3
CALL "CARICO_4"        FC4
CALL "CENTRAGGIO"      FC6
// CALL "PROCED_ZERO"

CALL "MANUALE_MOTORI"  FC15
CALL "MAN_PNEUMATICA" FC20
CALL "USCITE"          FC30
CALL "LAMPADIE"        FC31
CALL "ALLARMI"         FC35
CALL "PESATURA"        FC8
CALL "PRESA_1"         FC5
CALL "TAVOLA"          FC12
CALL "COMUNICAZIONE"   FC14
CALL "CANCELLI"        FC16
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Segmento: 6 RESET DATI

