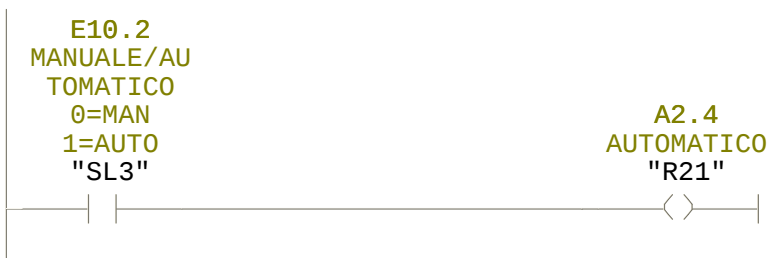
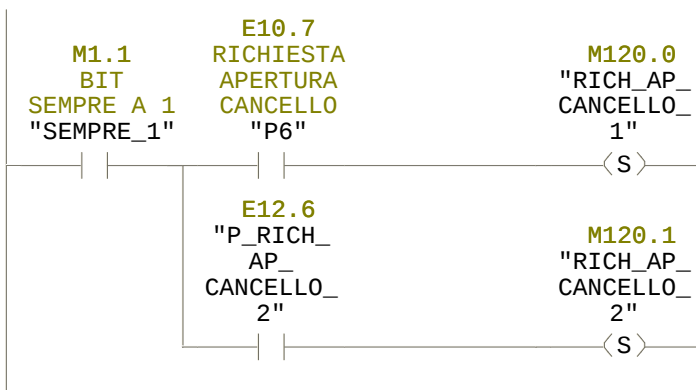


FC14 - <offline>

"COMUNICAZIONE"

Nome: Famiglia:
Autore: Versione: 0.1
Versione blocco: 2
Data e ora Codice: 21/09/2005 16.49.28
Interfaccia: 09/09/2005 16.18.55
Lunghezze (blocco / codice / dati): 00416 00290 00002

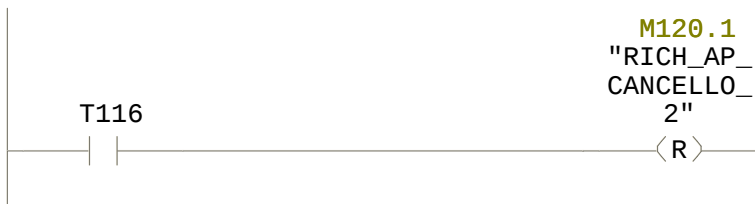
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OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC14 COMUNICAZIONE CON ROBOT E LINEA**Segmento: 1 AUTOMATICO LINEA****Segmento: 2 RICHIESTA APERTURA CANCELLO**

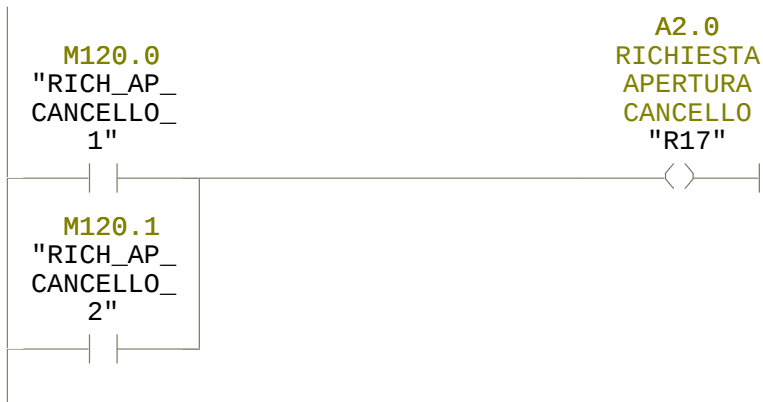
Segmento: 3	CANCELLAZIONE RICHIESTA APERTURA CANCELLO 1
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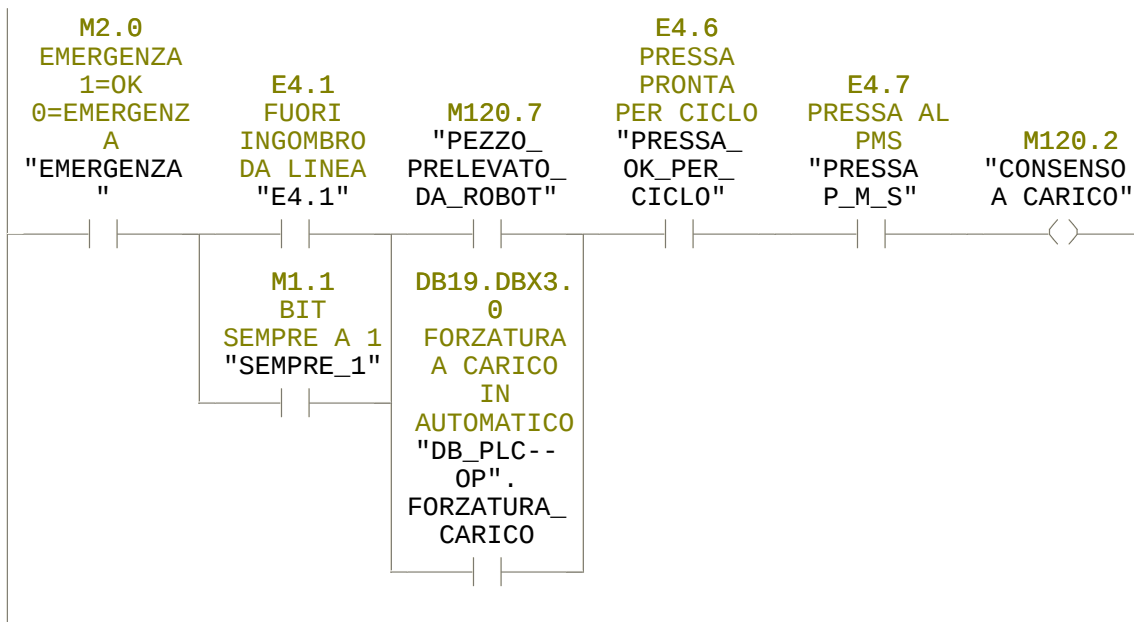
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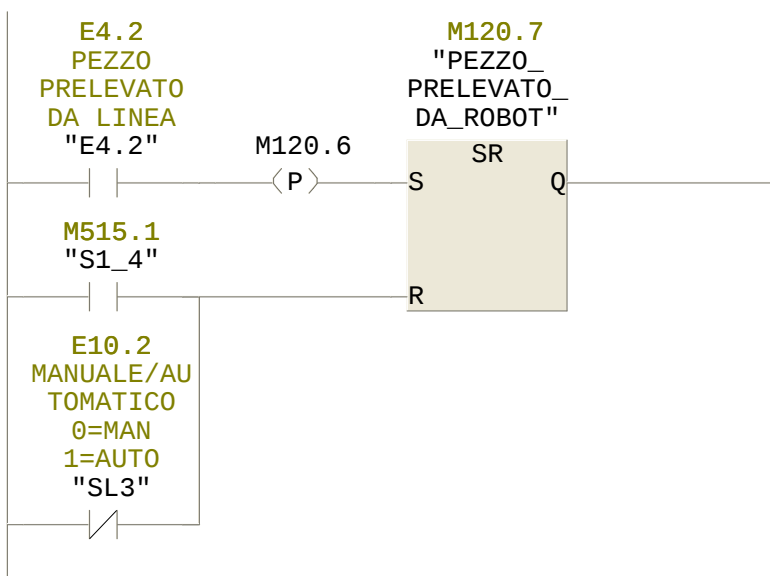
Segmento: 5	RICHIESTA APERTURA CANCELLO A ROBOT
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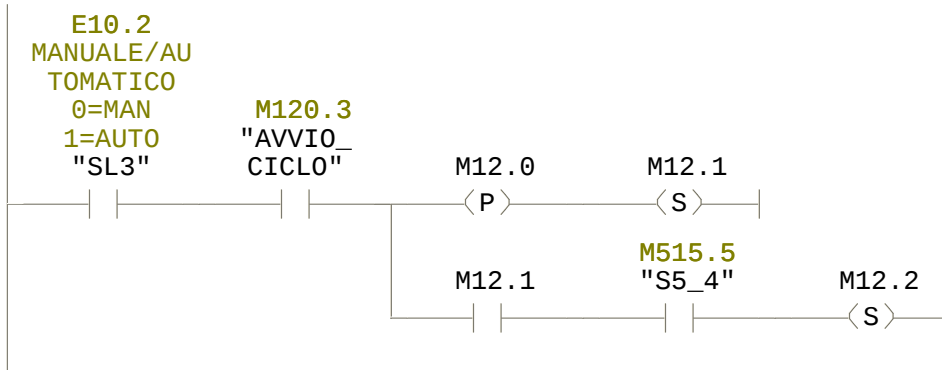
Segmento: 6 COMANDO DI CARICO PEZZO DA LINEA



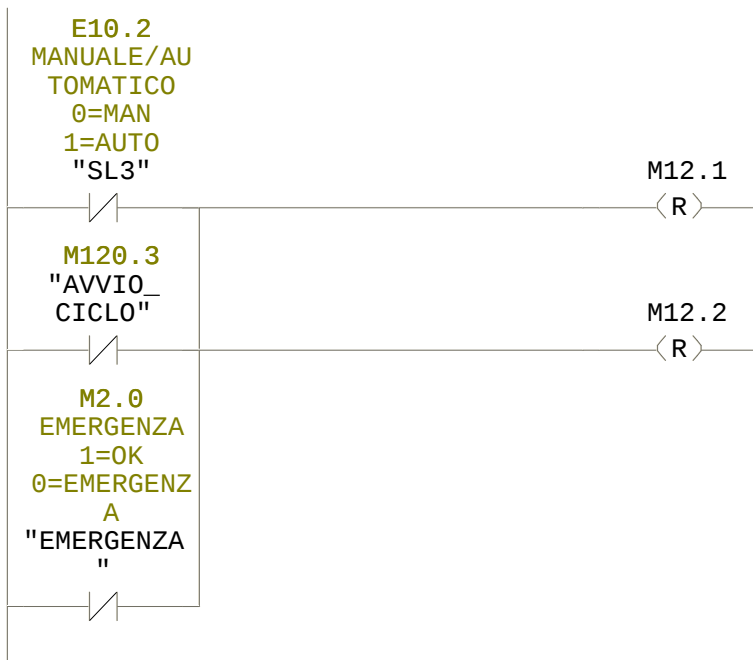
Segmento: 7 PEZZO PRELEVATO DA ROBOT



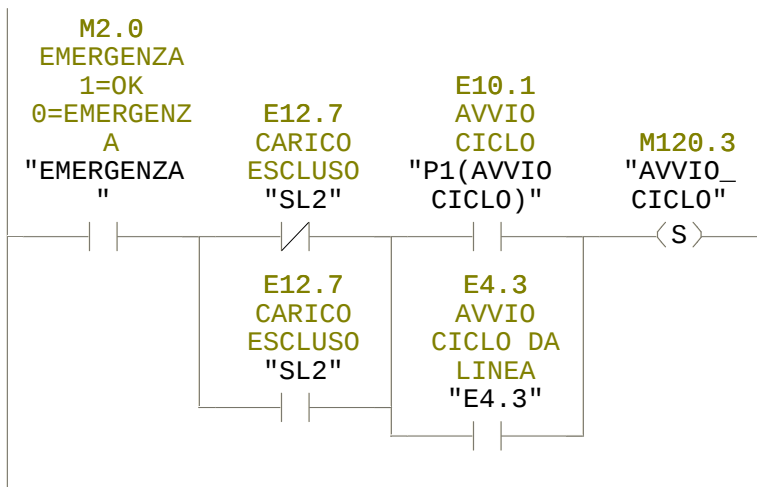
Segmento: 8



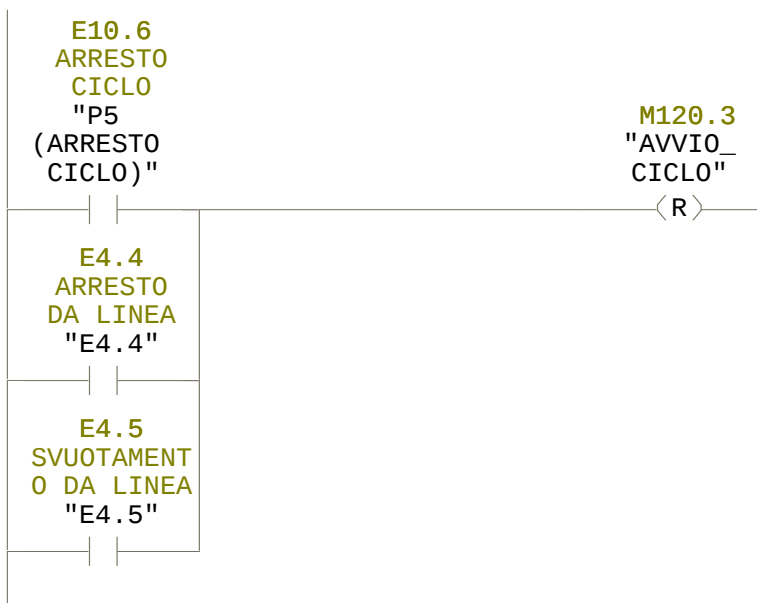
Segmento: 9



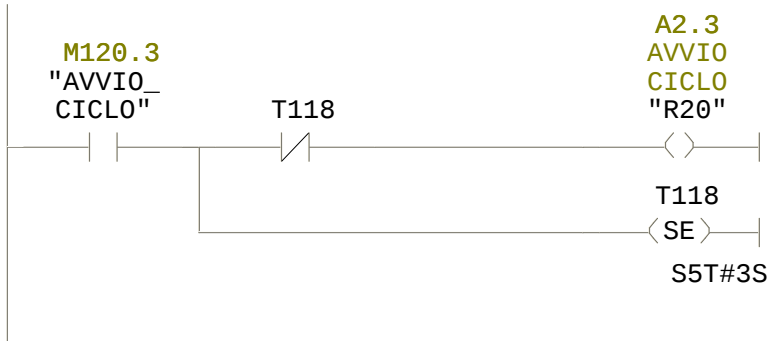
Segmento: 10 AVVIO CICLO IN AUTOMATICO



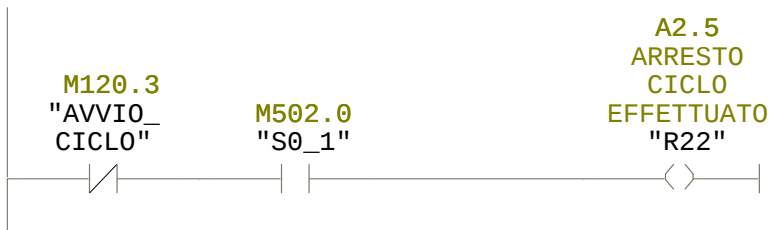
Segmento: 11 ARRESTO CICLO IN AUTOMATICO



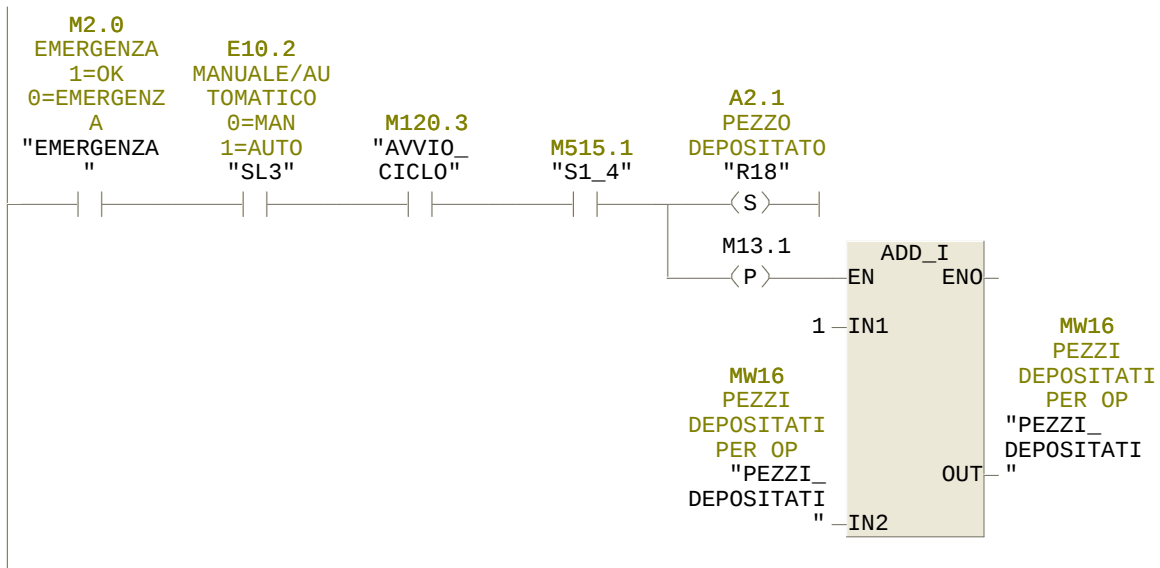
Segmento: 12	AVVIO CICLO A ROBOT E LINEA
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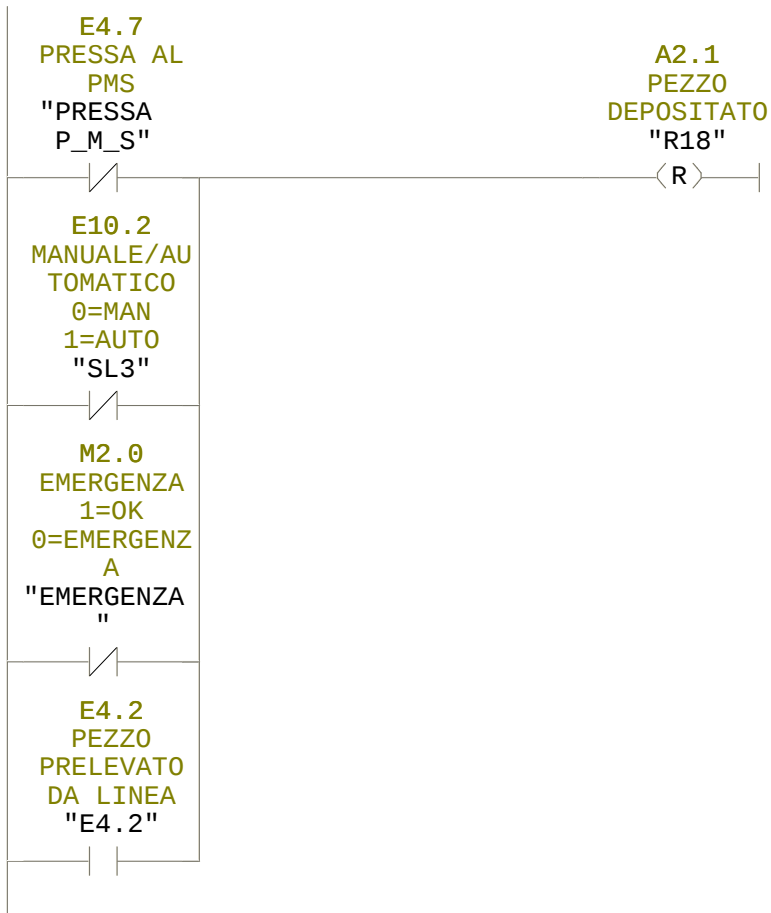
Segmento: 13	ARRESTO CICLO A ROBOT E LINEA
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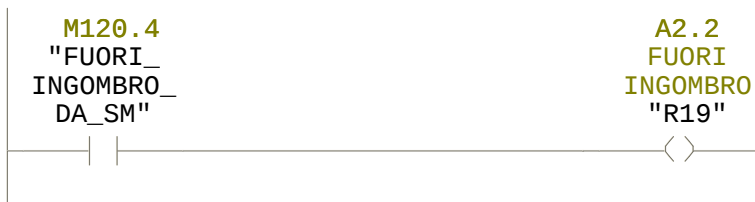
Segmento: 14	PEZZO DEPOSITATO A ROBOT E LINEA
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Segmento: 15	RESET PEZZO DEPOSITATO A ROBOT E LINEA
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Segmento: 16	FUORI INGOMBRO A ROBOT E LINEA
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Segmento: 17 START BATTUTA PRESSA

