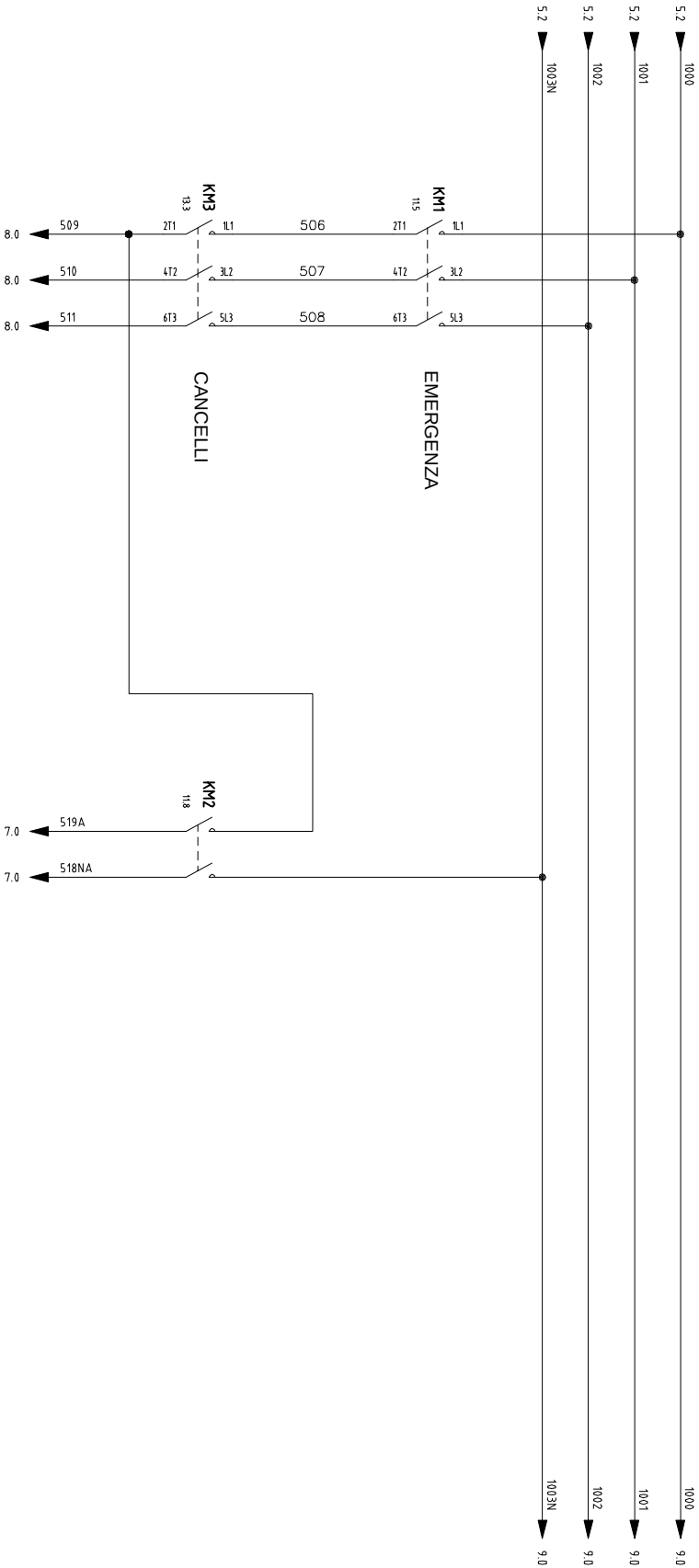


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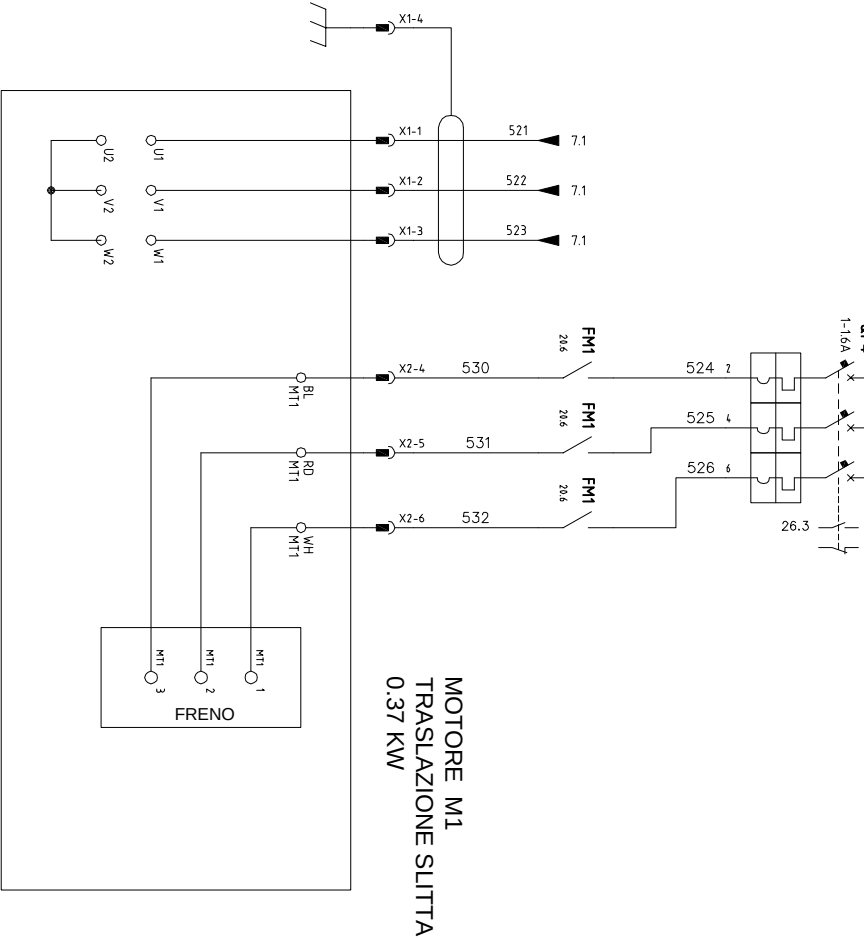
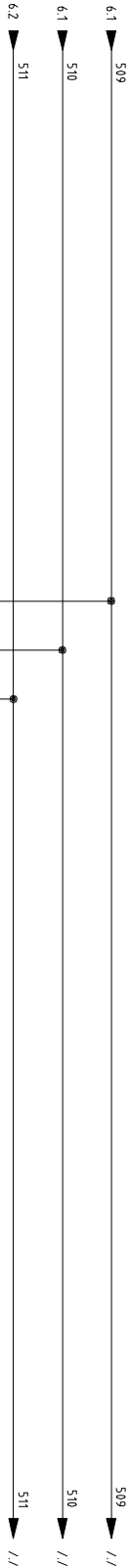
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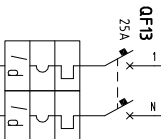
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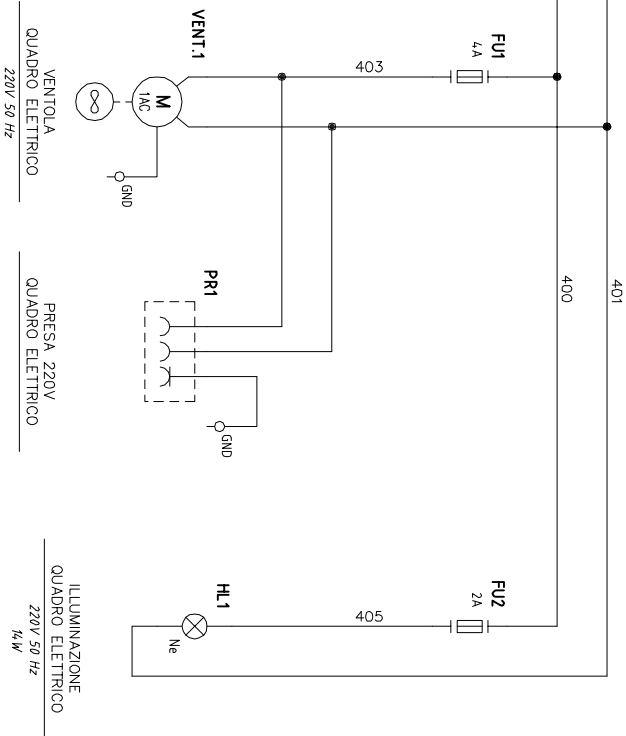
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COMMESSA	5349	DESCRIZIONE:	ISOLA DI SALDATURA STAFFA FISSAGGIO RADIATORE
NOME FILE			
DATA	22/08/2013		

REV.	MODIFICA	DATA	FIRMA	N° PAG.	SEQUE
				8	9
				TOTALE PAG.	52

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GENERALE 220V



VENTOLA
QUADRO ELETTRICO
220V 50 Hz

PRESA 220V
QUADRO ELETTRICO

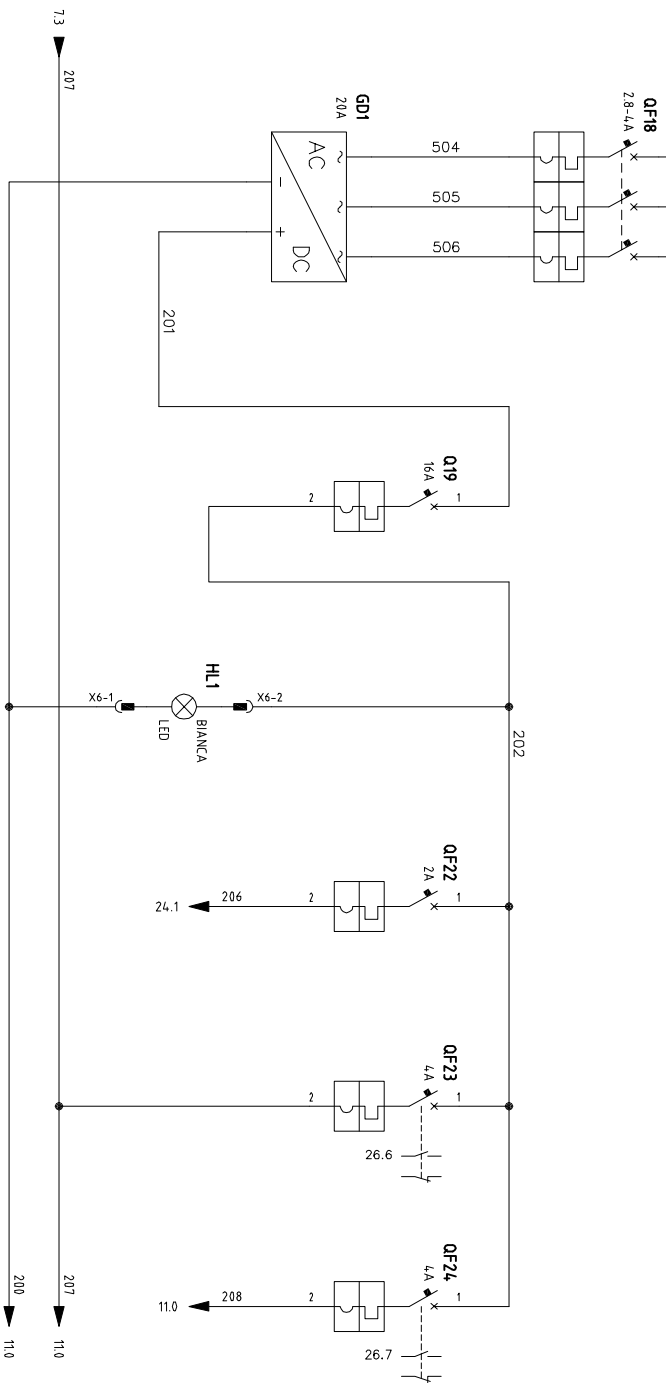
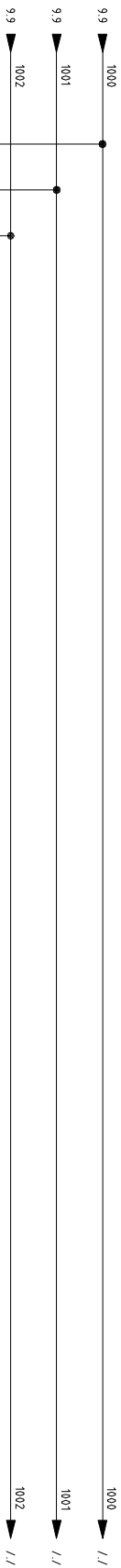
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DIS. N°	5349-L01-01	CLIENTE	LASIM SPA ZONA INDUSTRIALE LECCE
RIF.		IMPIANTO:	PROGETTO X250
COMMESSA	5349		
NOME FILE		DESCRIZIONE:	ISOLA DI SALDATURA STAFFA FISSAGGIO RADIATORE
DATA	22/08/2013		

REV.		MODIFICA		DATA		FIRMA	

N° PAG.	9	SEQUE	10
TOTALE PAG.	52		



ALIMENTAZIONE
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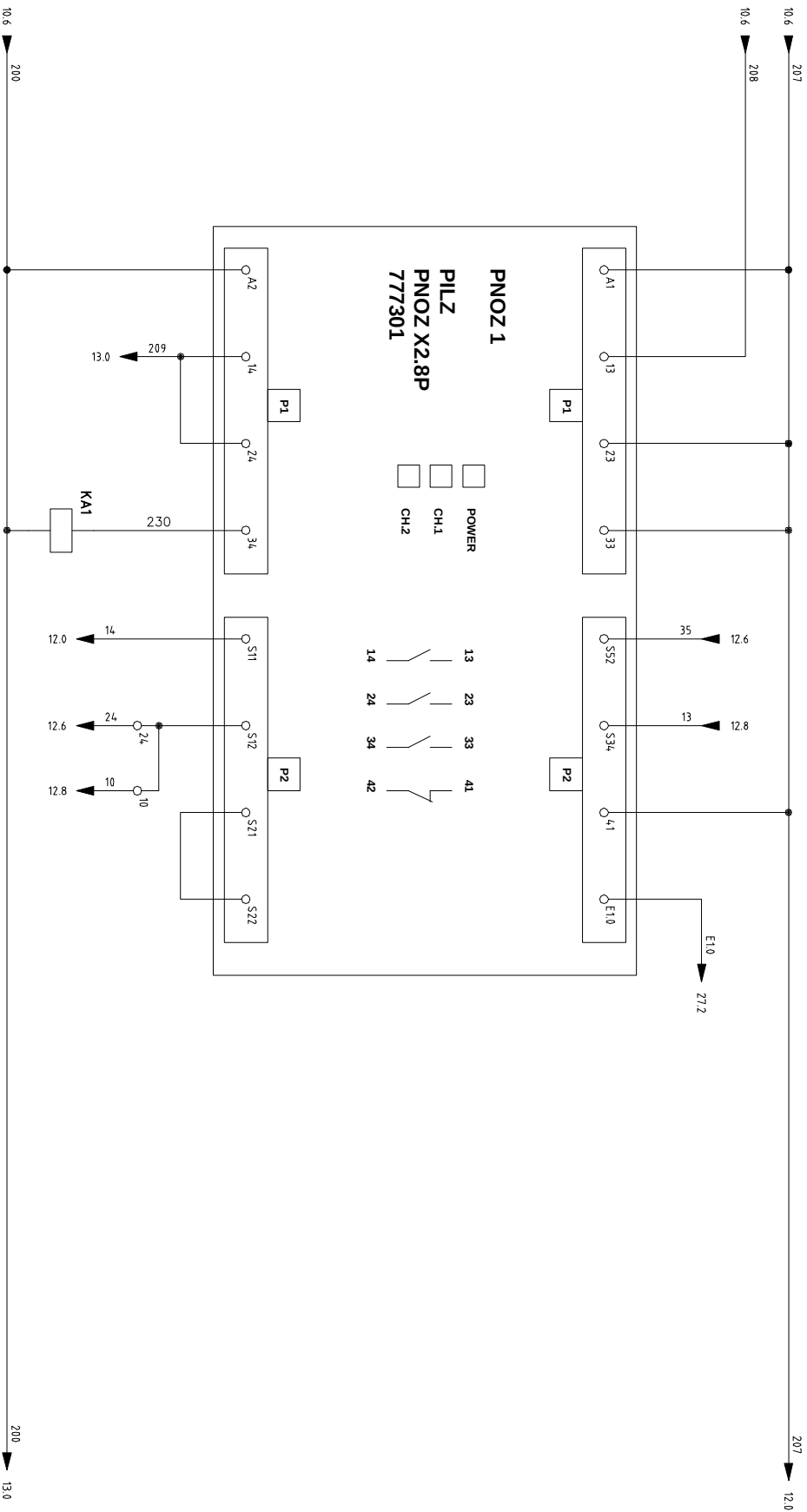
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DIS. N°	5349-L01-01	CLIENTE	LASIM SPA ZONA INDUSTRIALE LECCE	
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COMMESSA	5349	DESCRIZIONE:	ISOLA DI SALDATURA STAFFA FISSAGGIO RADIATORE	
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REV.	MODIFICA	DATA	FIRMA	N° PAG.	SEQUE
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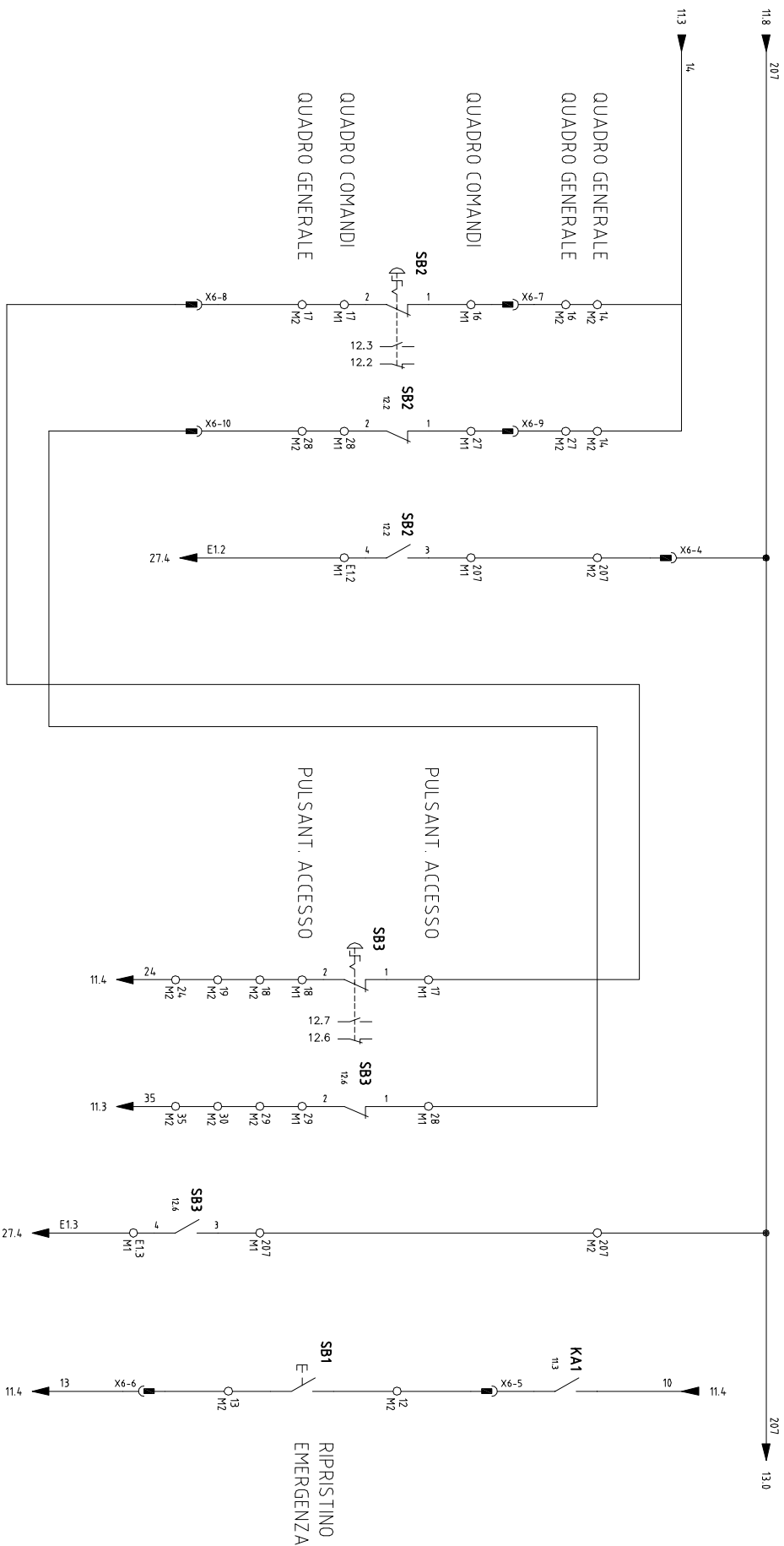
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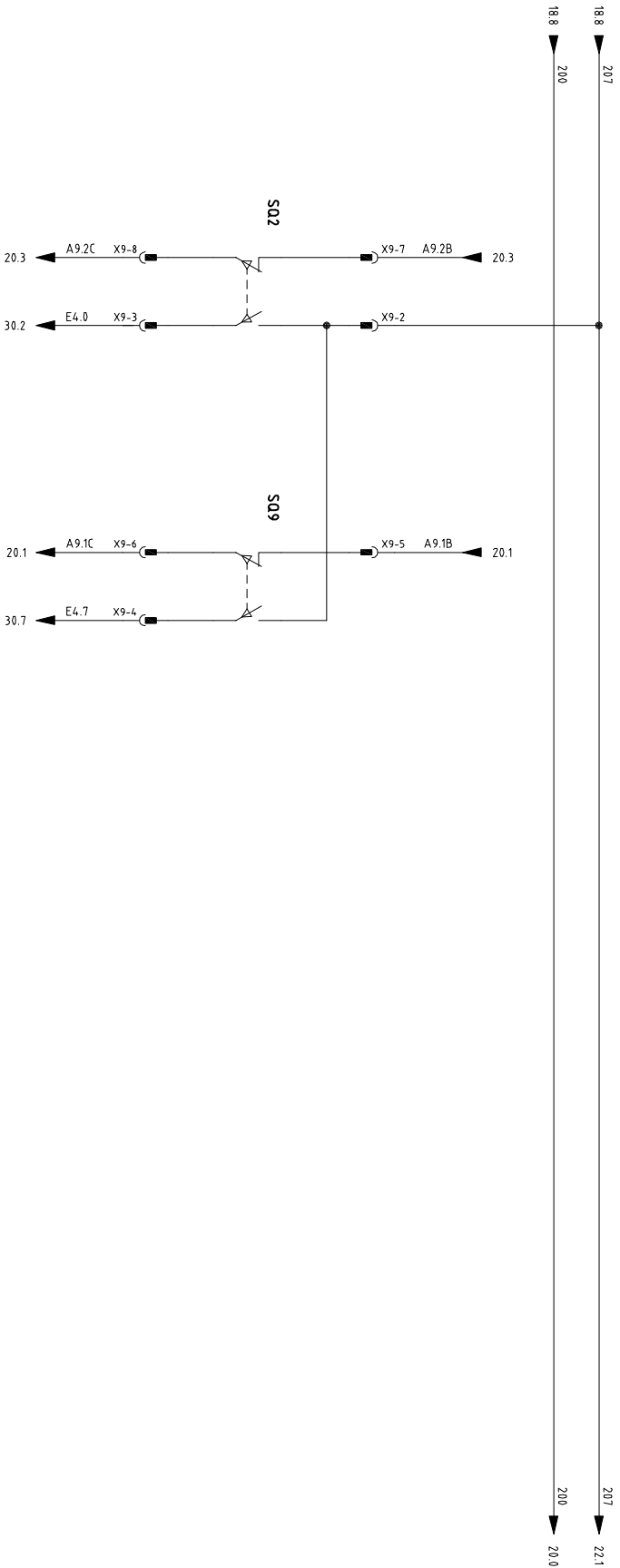
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RIF.		IMPIANTO:	PROGETTO X250
COMMESSA	5349		
NOME FILE		DESCRIZIONE:	ISOLA DI SALDATURA STAFFA FISSAGGIO RADIATORE
DATA	22/08/2013		

REV.	MODIFICA	DATA	FIRMA	N° PAG.	SEQUE
				11	12
				TOTALE PAG.	52



DIS. N°	5349-LO1-01	CLIENTE	LASIM SPA ZONA INDUSTRIALE LECCE				REV.		MODIFICA		DATA		FIRMA		N° PAG.	12	SEQUE	13
RIF.		IMPIANTO:	PROGETTO X250												TOTALE PAG.			52
COMMESSA	5349	DESCRIZIONE:	ISOLA DI SALDATURA STAFFA FISSAGGIO RADIATORE															
NOME FILE																		
DATA	22/08/2013																	



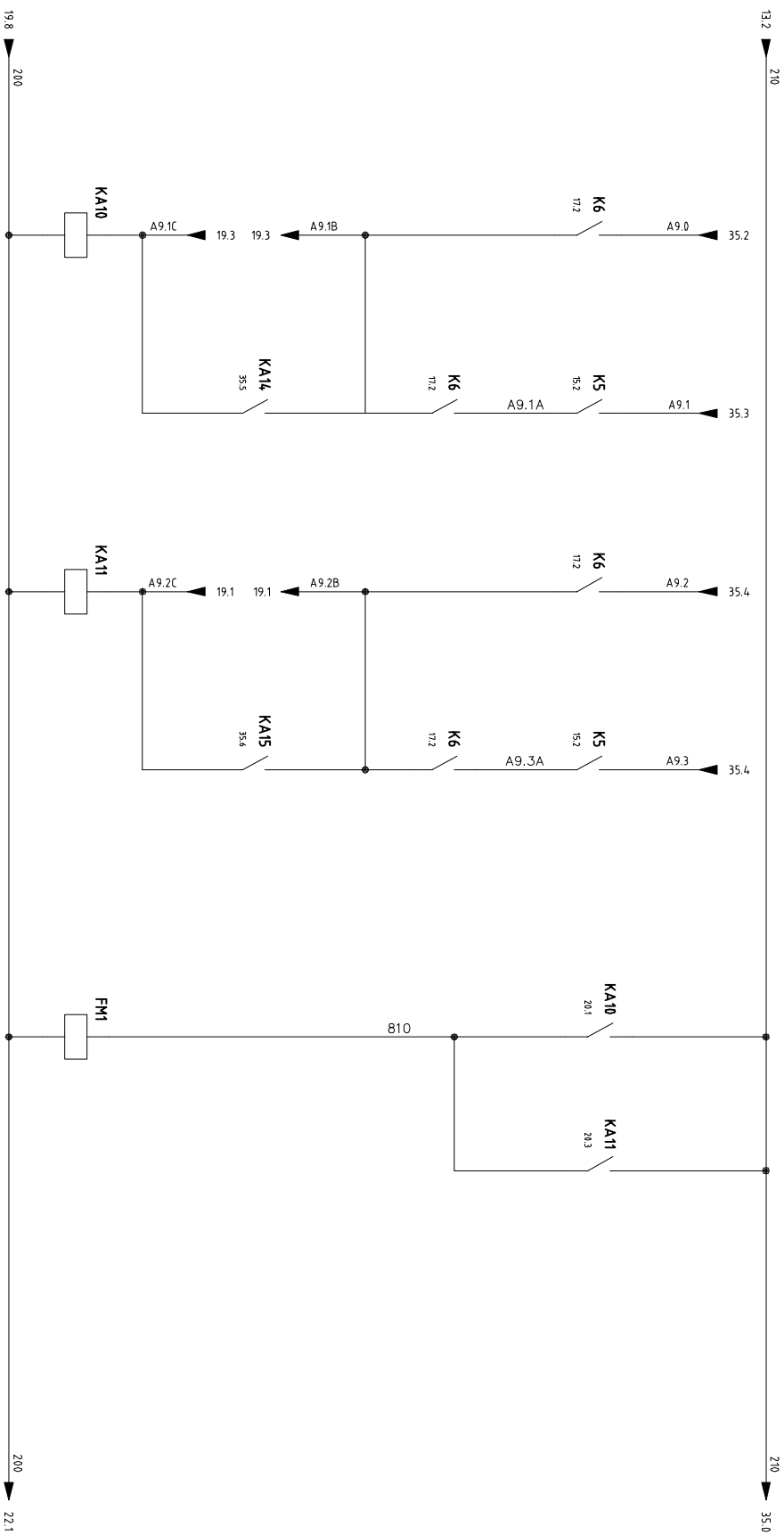
STOP LATO DX
POSIZIONE 1

STOP LATO SX
POSIZIONE 1

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DIS. N°		5349-L01-01	CLIENTE		LASIM SPA ZONA INDUSTRIALE LECCE		REV.	MODIFICA	DATA	FIRMA	N° PAG.	52	52
RIF.			IMPIANTO:		PROGETTO X250						19	20	
COMMESSA		5349	DESCRIZIONE:		ISOLA DI SALDATURA STAFFA FISSAGGIO RADIATORE								
NOME FILE													
DATA		22/08/2013											



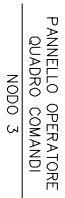
MARCIA DA
LATO DX A LATO SX

MARCIA DA
LATO SX A LATO DX

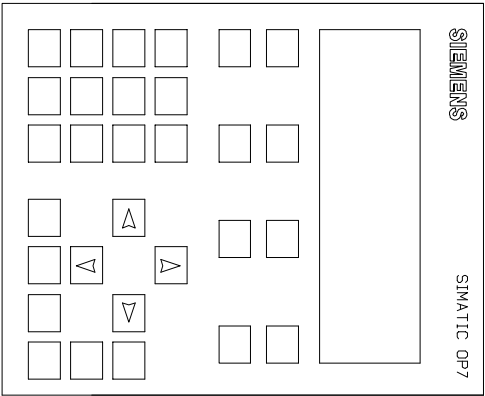
DIS. N°	5349-L01-01
RIF.	
COMMESSA	5349
NOME FILE	
DATA	22/08/2013

CLENTE	LASIM SPA ZONA INDUSTRIALE LECCE
IMPIANTO:	PROGETTO X250
DESCRIZIONE:	ISOLA DI SALDATURA STAFFA FISSAGGIO RADIATORE

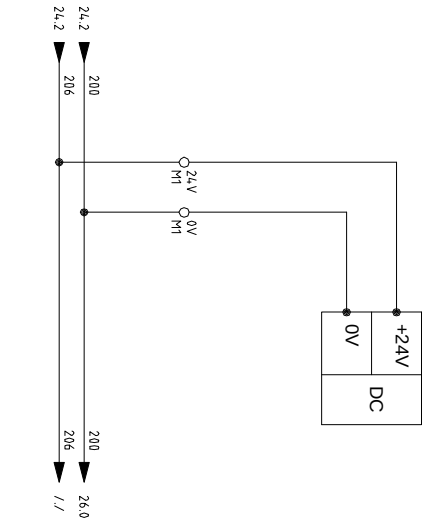
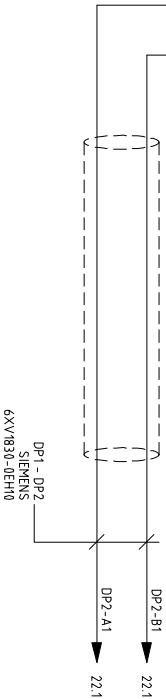
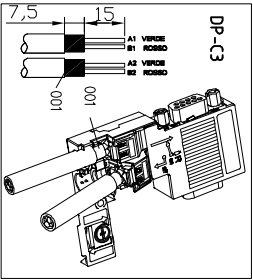
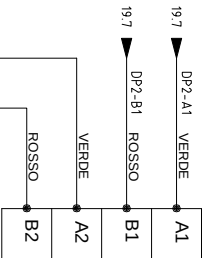
REV.		MODIFICA		DATA		FIRMA	



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6GK1500-0EA02

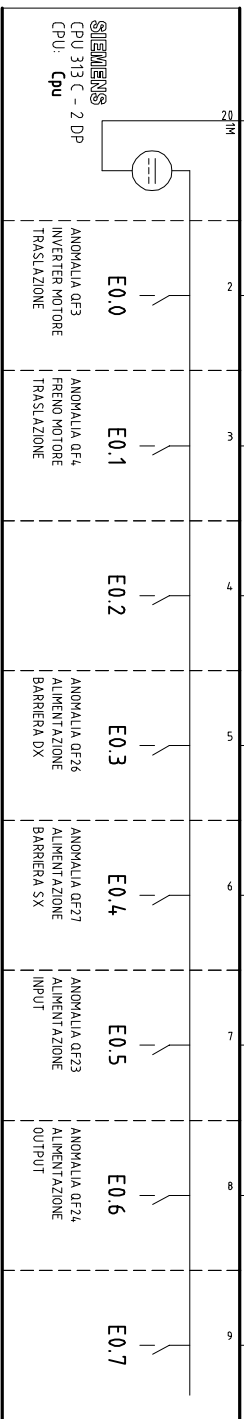


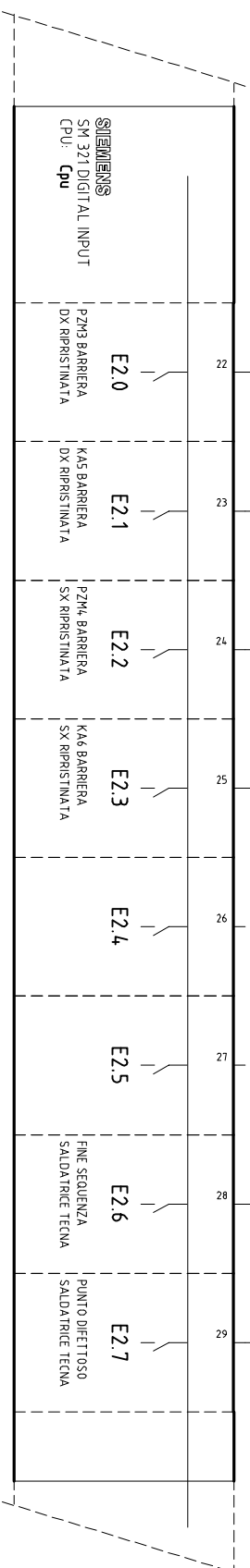
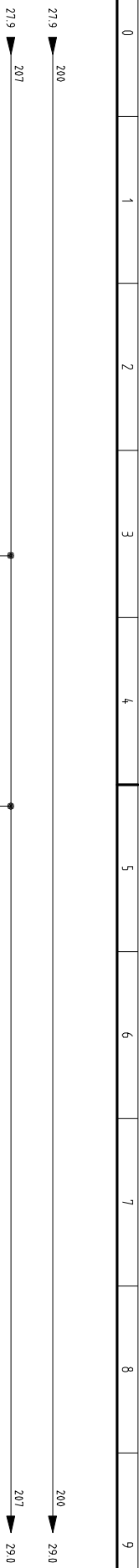
6AV6641-0CA01-0AX1
Siemens

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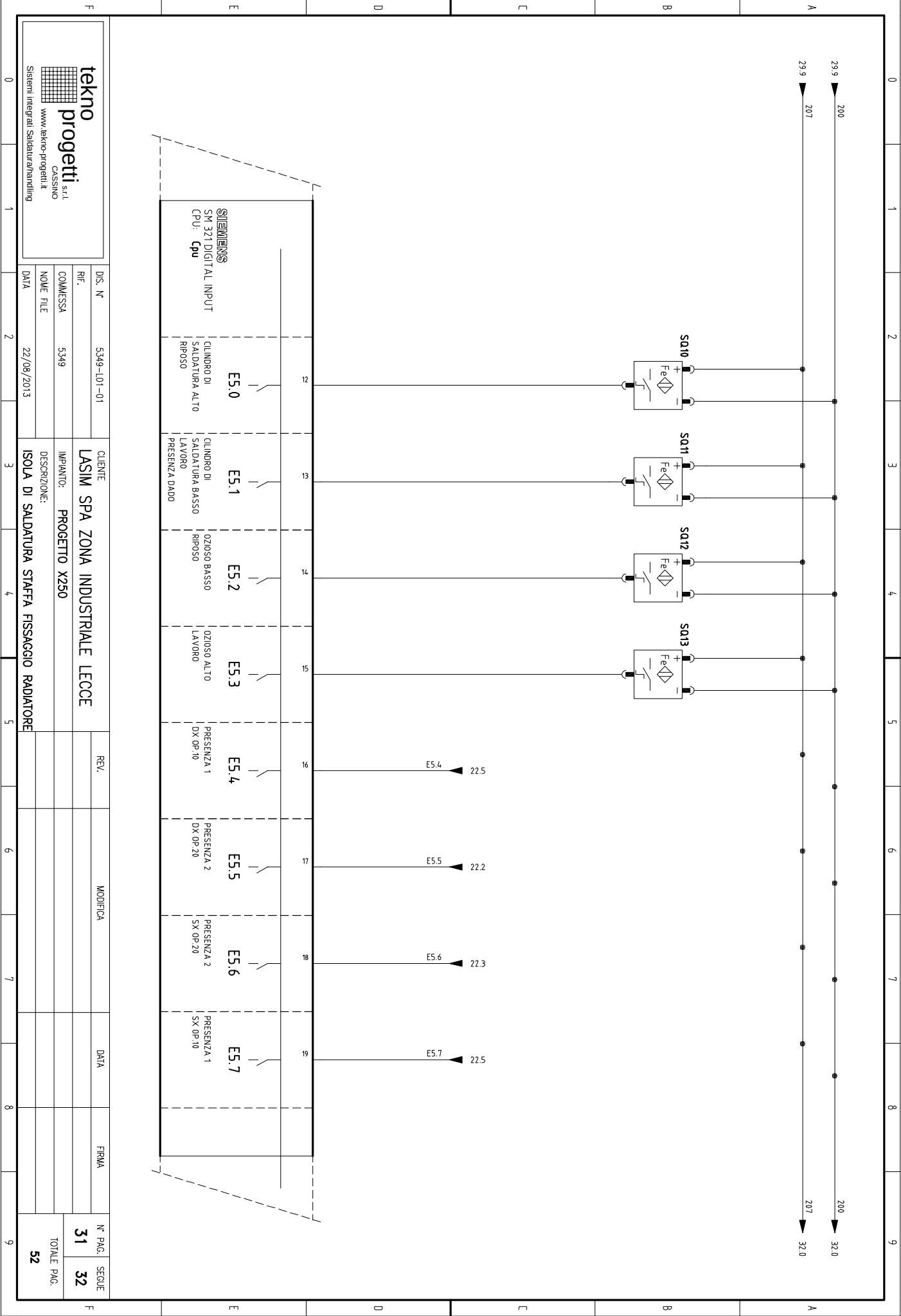
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RIF.	
COMMESSA	5349
NOME FILE	22/08/2013
DATA	

CLIENTE	LASIM SPA ZONA INDUSTRIALE LECCE
IMPIANTO:	PROGETTO X250
DESCRIZIONE:	ISOLA DI SALDATURA STAFFA FISSAGGIO RADIATORE
REV.	
MODIFICA	
DATA	
FIRMA	
N° PAG.	25
SEQUE	26
TOTALE PAG.	52





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36.8 200 200 1.1

SIEMENS SM 322 DIGITAL OUTPUT CPU: Cpu		PRENOTAZIONE LATO DX	PRENOTAZIONE LATO SX	EMERGENZA	ANOMALIA	MOVIMENTI A RIPOSO	MOVIMENTI A LAVORO	ACCESSO APERTO	
A11.0									
A11.1									
A11.2									
A11.3									
A11.4									
A11.5									
A11.6									
A11.7									

HL6 VERDE LED
HL7 VERDE LED
HL8 ROSSA LED
HL9 ROSSA LED
HL10 VERDE LED
HL11 BLU' LED
HL12 BLU' LED

DIS. N°	5349-LO1-01	CLIENTE	LASIM SPA ZONA INDUSTRIALE LECCE				REV.		MODIFICA		DATA		FIRMA	N° PAG.	37	SEQU.	38
RIF.			IMPIANTO:	PROGETTO X250													
COMMESSA	5349		DESCRIZIONE:	ISOLA DI SALDATURA STAFFA FISSAGGIO RADIATORE													
NOME FILE																	
DATA	22/08/2013																
														TOTALE PAG.		52	

CASSETTO DI SALDATURA TECNCA TE250

- 1

VAC
- 2

VAC
- 3

GND
- 4

TRG +
- 5

TRG -
- 6

V AUX
- 7

AUX 3
- 8

ROG
- 9

ROG
- 10

WRONG
- 11

WRONG
- 12

EV 1
- 13

COM 2
- 14

BIC 1
- 15

BIC 2 RAVV. ESEG.
- 16

COM 1
- 17

START
- 18

AUX
- 19

COM 1
- 20

START 2 RIC.1
- 21

COM 1
- 22

AUX 2 RIC.2
- 23

RIC.3
- 24

RIC.4
- 25

EV 2
- 26

COM 2
- 27

EV 3 RICH. RAVV.
- 28

COM 2
- 29

END
- 30

END
- 31

EV4 ALL. ELETTR.
- 32

COM 2
- 33

VE1
- 34

VE2
- 35

LOCK
- 36

LOCK
- 37

24V 0.1A MAX
- 38

24V 0.1A MAX
- 39

RESET CONTAPEZZI
- 40

RESET CONTAPEZZI
- 41

WELD
- 42

COM 1
- 43

REC5
- 44

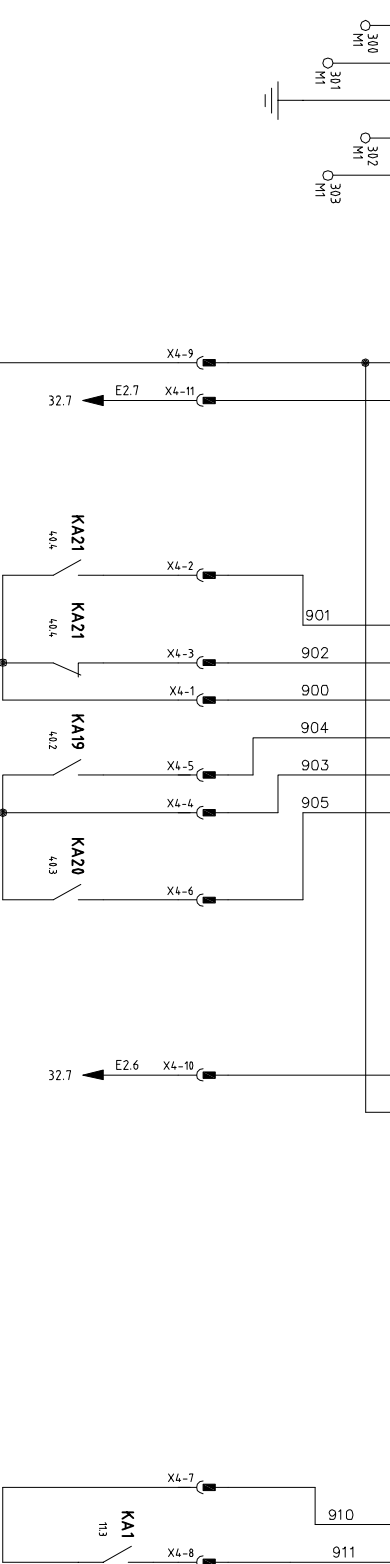
COM 1
- 45

FLUX
- 46

COM 1
- 47

TERM
- 48

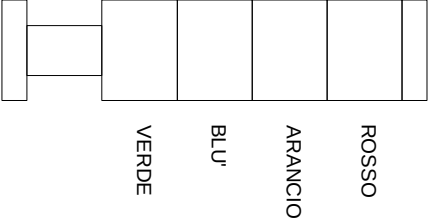
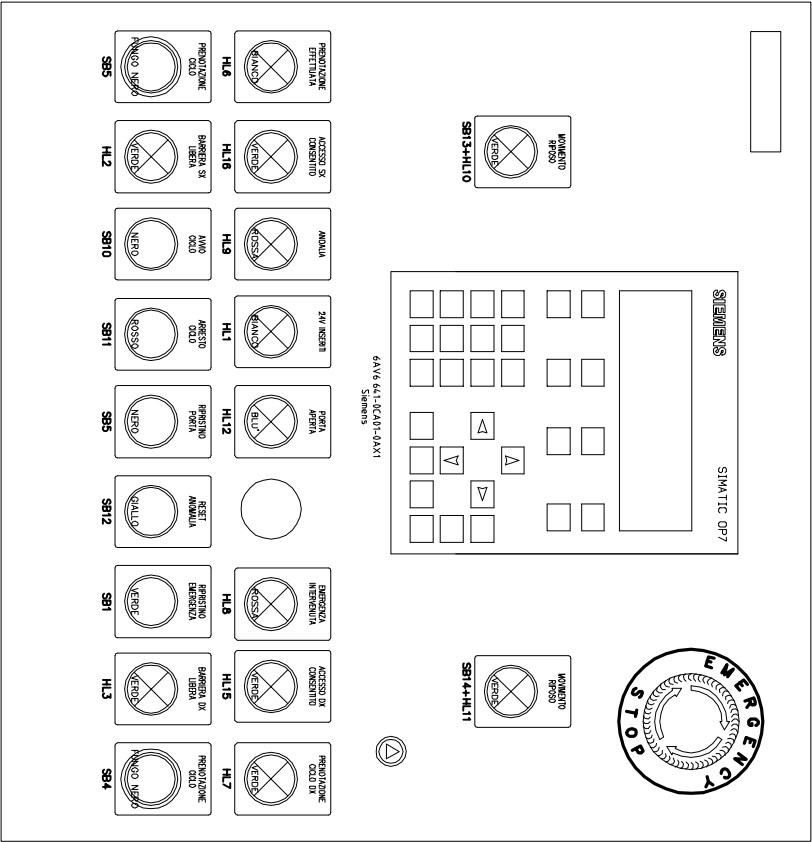
COM 1
- 49



SALDATRICE TECNCA

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	RIF.		5349		IMPIANTO:		PROGETTO X250													
	COMMESSA				DESCRIZIONE:															
	NOME FILE																			
	DATA		22/08/2013																TOTALE PAG. 52	

QUADRO COMANDI

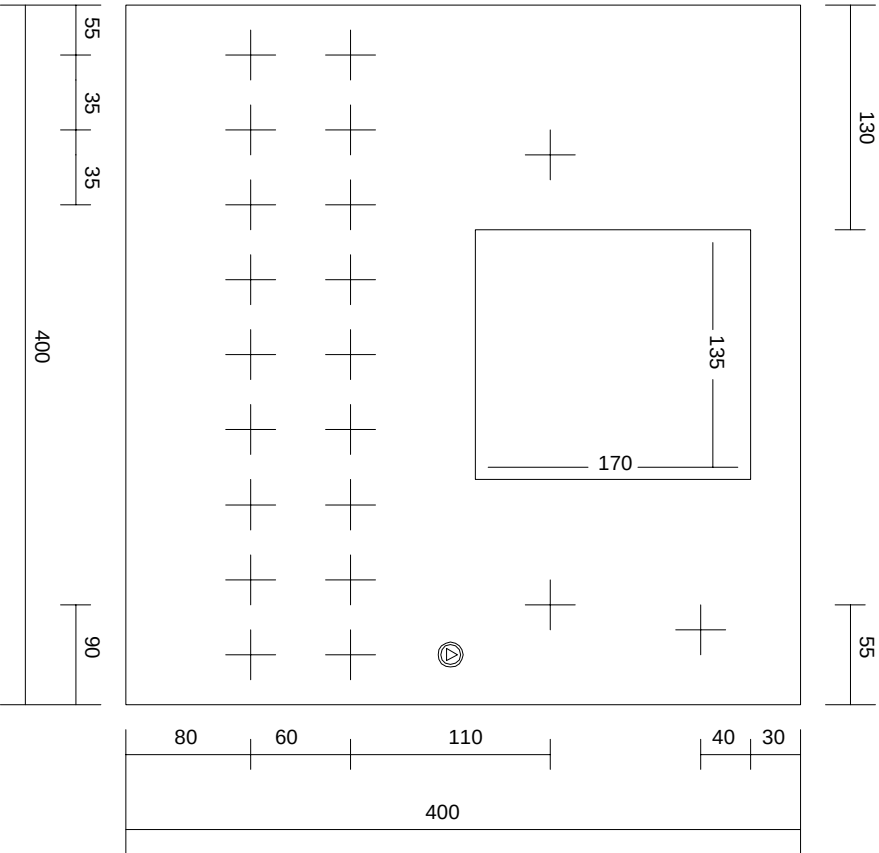


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Sistemi integrati saldatura/welding

DIS. N°	5349-LO1-01	CLIENTE	LASIM SPA ZONA INDUSTRIALE LECCE		
RIF.		IMPIANTO:	PROGETTO X250		
COMMESSA	5349	DESCRIZIONE:	ISOLA DI SALDATURA STAFFA FISSAGGIO RADIATORE		
NOME FILE					
DATA	22/08/2013				

REV.	MODIFICA	DATA	FIRMA	N° PAG.	SEQUE
				39	40
				TOTALE PAG. 52	

QUADRO COMANDI



tekno progetti CASSINO www.tekno-progetti.it Sistemi integrati Saldatura/handling		DIS. N°		5349-L01-01		CLIENTE		LASIM SPA ZONA INDUSTRIALE LECCE		REV.		MODIFICA		DATA		FIRMA		N° PAG.		40		SEQUE		41	
RIF.		COMMESSA		5349		IMPIANTO:		PROGETTO X250																	
NOME FILE		DESCRIZIONE:																							
DATA		22/08/2013				ISOLA DI SALDATURA STAFFA FISSAGGIO RADIATORE																			
																				52					

F	0	1	2	3	4	5	6	7	8	9	F
E	0	1	2	3	4	5	6	7	8	9	E
D	0	1	2	3	4	5	6	7	8	9	D
C	0	1	2	3	4	5	6	7	8	9	C
B	0	1	2	3	4	5	6	7	8	9	B
A	0	1	2	3	4	5	6	7	8	9	A

QUADRO COMANDI

QUADRO COMANDI
Morsettiera X1

200	25				FE	200	25				
200	25					200	25				
202	25					202	25				
206	25					206	25				
207	25					207	25				
16	25					16	25				
17	25					17	25				
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52	25					52	25				
53	25					53	25				
E12	25					E12	25				
E31	25					E31	25				
E32	25					E32	25				
E33	25					E33	25				
E34	25					E34	25				
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E36	25					E36	25				
E37	25					E37	25				
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A84	25					A84	25				
A85	25					A85	25				
A110	25					A110	25				
A111	25					A111	25				
A112	25					A112	25				
A113	25					A113	25				
A114	25					A114	25				
A115	25					A115	25				
A116	25					A116	25				
345	25					345	25				
346	25					346	25				
365	25					365	25				
366	25					366	25				

DIS. N°		5349-LO1-01		CLIENTE		LASIM SPA ZONA INDUSTRIALE LECCE		REV.		MODIFICA		DATA		FIRMA		N° PAG. 41		SEQUE 42	
RIF.				IMPIANTO:		PROGETTO X250													
COMMESSA		5349		DESCRIZIONE:		ISOLA DI SALDATURA STAFFA FISSAGGIO RADIATORE													
NOME FILE																			
DATA		22/08/2013																TOTALE PAG. 52	



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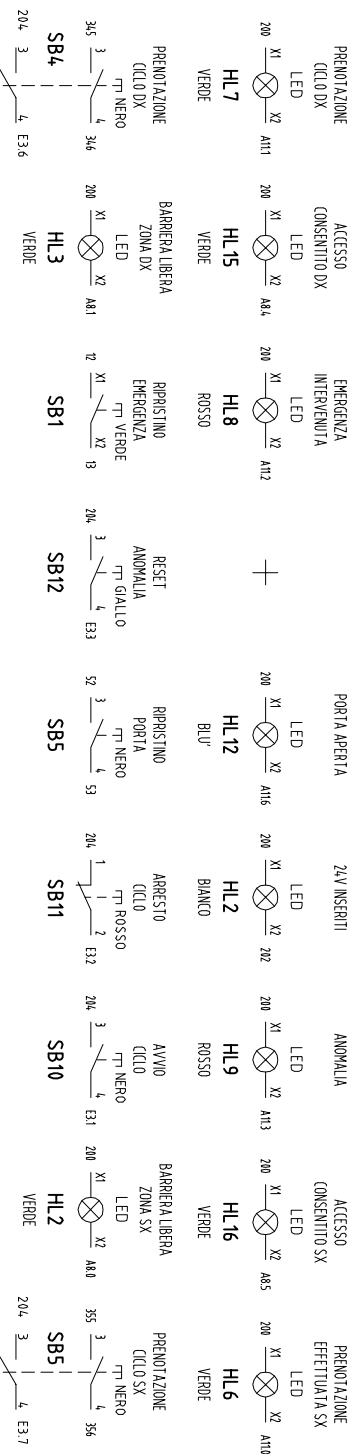
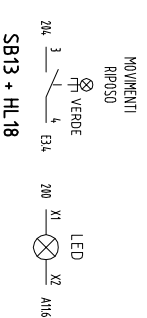
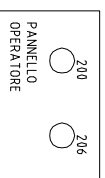
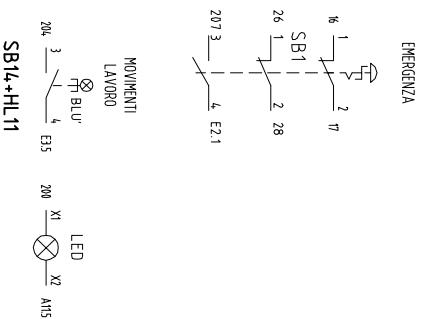
s.r.l.

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Sistemi integrati saldatura/handling

QUADRO COMANDI



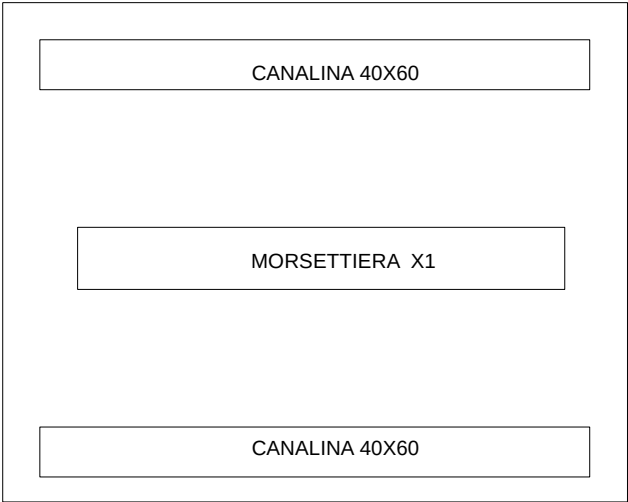
tekno progetti s.r.l. COSMINO www.tekno-progetti.it Sistemi Integrati Saldatura/handling																					
DIS. N°		5349-L01-01		CLIENTE		LASIM SPA ZONA INDUSTRIALE LECCE				REV.		MODIFICA		DATA		FIRMA		N° PAG.		SEGGIO	
REF.																		42		43	
COMMESSA		5349		IMPIANTO:		PROGETTO X250														TOTALE PAG.	
NOME FILE				DESCRIZIONE:		ISOLA DI SALDATURA STAFFA FISSAGGIO RADIATORE												52			
DATA		22/08/2013																			

A



7

PULSANTIERA ACCESSO



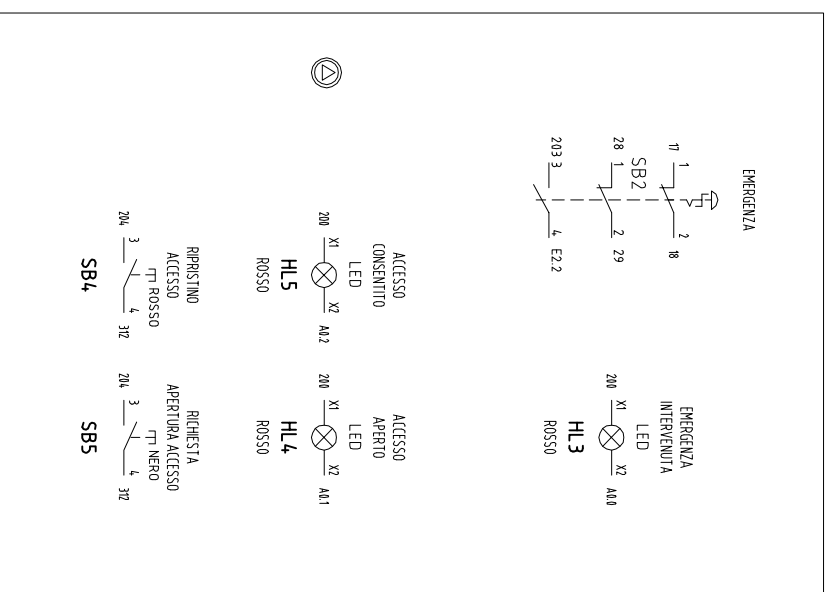
PULSANTIERA ACCESSO
Morsettiere X1

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200	25	Ø	⌋	Ø		200
200	25	Ø	⌋	Ø		200
200	25	Ø	⌋	Ø		200
203	25	Ø	⌋	Ø		203
204	25	Ø	⌋	Ø		204
204	25	Ø	⌋	Ø		204
17	25	Ø	⌋	Ø		17
18	25	Ø	⌋	Ø		18
28	25	Ø	⌋	Ø		28
29	25	Ø	⌋	Ø		29
54	25	Ø	⌋	Ø		54
55	25	Ø	⌋	Ø		55
56	25	Ø	⌋	Ø		56
57	25	Ø	⌋	Ø		57
312	25	Ø	⌋	Ø		312
E22	25	Ø	⌋	Ø		E22
E25	25	Ø	⌋	Ø		E25
E40	25	Ø	⌋	Ø		E40
A00	25	Ø	⌋	Ø		A00
A01	25	Ø	⌋	Ø		A01
A82	25	Ø	⌋	Ø		A82
	25	Ø	⌋	Ø		

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RIF.		5349		IMPIANTO: PROGETTO X250													
COMMESSA																	
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DATA		22/08/2013		DESCRIZIONE: ISOLA DI SALDATURA STAFFA FISSAGGIO RADIATORE												TOTALE PAG. 52	

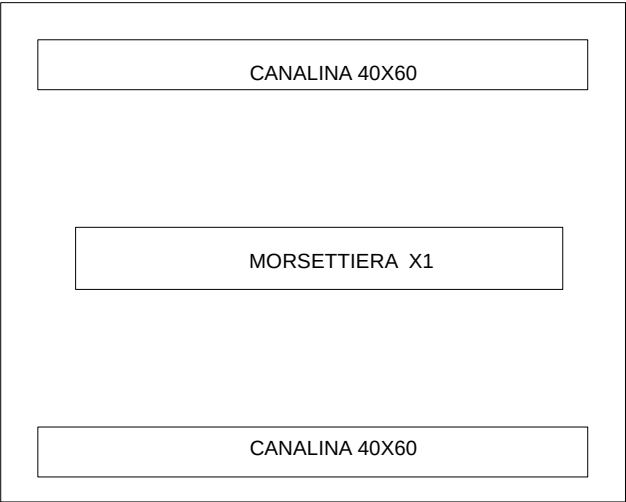
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B											B
C											C
D											D
E											E
F											F
	0	1	2	3	4	5	6	7	8	9	

PULSANTIERA ACCESSO



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SCD1 SALDATRICE

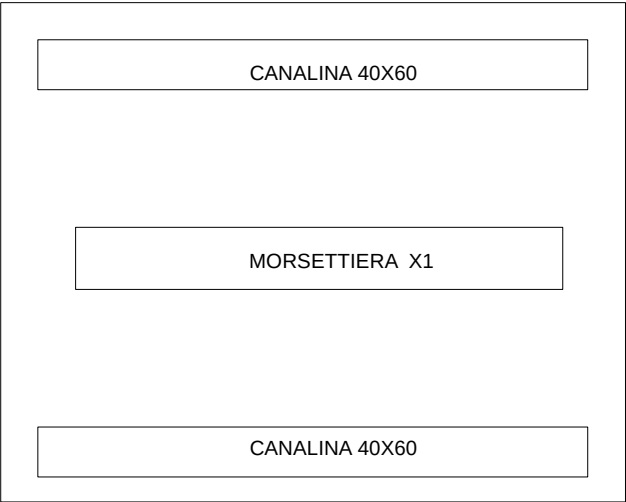


SCD 1 SALDATRICE
Morsetti X1

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200	25	Ø	≡	Ø		200
207	25	Ø	≡	Ø		207
207	25	Ø	≡	Ø		207
207	25	Ø	≡	Ø		207
ES0	25	Ø	≡	Ø		ES0
ES1	25	Ø	≡	Ø		ES1
ES2	25	Ø	≡	Ø		ES2
ES3	25	Ø	≡	Ø		ES3
E60	25	Ø	≡	Ø		E60
A104	25	Ø	≡	Ø		A104
A105	25	Ø	≡	Ø		A105
A106	25	Ø	≡	Ø		A106

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RIF. COMMESA 5349		IMPIANTO: PROGETTO X250															
NOME FILE		22/08/2013		DESCRIZIONE:													
DATA				ISOLA DI SALDATURA STAFFA FISSAGGIO RADIATORE												TOTALE PAG. 52	

SCD2 BORDO MACCHINA



SCD 1 TAVOLA ROTANTE
Morsettiere X1

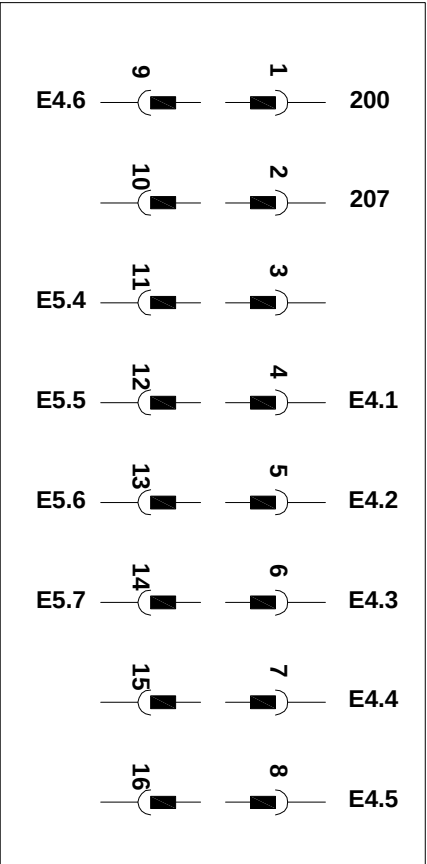
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200	25					200
200	25					200
207	25					207
207	25					207
207	25					207
207	25					207
E4.0	25					E4.0
E4.7	25					E4.7
A9.1B	25					A9.1B
A9.1C	25					A9.1C
A9.2B	25					A9.2B
A9.2C	25					A9.2C
340	25					340
341	25					341
342	25					342
350	25					350
351	25					351
352	25					352

		DIS. N°		5349-L01-01		CLIENTE		LASIM SPA ZONA INDUSTRIALE LECCE		REV.		MODIFICA		DATA		FIRMA		N° PAG.		SEQUE	
RIF.				COMMESSA		5349		IMPIANTO:		PROGETTO X250								47		48	
NOTE FILE				DATA		22/08/2013		DESCRIZIONE:		ISOLA DI SALDATURA STAFFA FISSAGGIO RADIATORE								TOTALE PAG.		52	

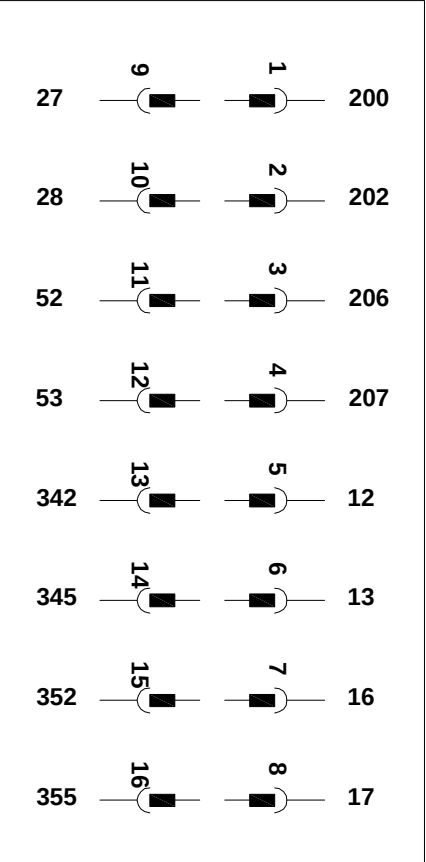
	0	1	2	3	4	5	6	7	8	9																																																		
A																																																												
B																																																												
C																																																												
D																																																												
E																																																												
F	<table><tr><td colspan="3"> tekno progetti s.r.l. CASSINO www.tekno-progetti.it Sistemi integrati Saldatura/handling </td><td colspan="2">DIS. N° 5349-L01-01</td><td colspan="2">CLIENTE LASIM SPA ZONA INDUSTRIALE LECCE</td><td>REV.</td><td colspan="2">MODIFICA</td><td>DATA</td><td>FIRMA</td><td>N° PAG. 48</td><td>SEQUE 49</td></tr><tr><td colspan="3">RIF.</td><td colspan="2">COMMESSA 5349</td><td colspan="2">IMPIANTO: PROGETTO X250</td><td></td><td></td><td></td><td></td><td></td></tr><tr><td colspan="3">NOME FILE</td><td colspan="2">DATA 22/08/2013</td><td colspan="2">DESCRIZIONE: ISOLA DI SALDATURA STAFFA FISSAGGIO RADIATORE</td><td></td><td></td><td></td><td></td><td></td></tr><tr><td colspan="3">0</td><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td><td>9</td></tr></table>										tekno progetti s.r.l. CASSINO www.tekno-progetti.it Sistemi integrati Saldatura/handling			DIS. N° 5349-L01-01		CLIENTE LASIM SPA ZONA INDUSTRIALE LECCE		REV.	MODIFICA		DATA	FIRMA	N° PAG. 48	SEQUE 49	RIF.			COMMESSA 5349		IMPIANTO: PROGETTO X250							NOME FILE			DATA 22/08/2013		DESCRIZIONE: ISOLA DI SALDATURA STAFFA FISSAGGIO RADIATORE							0			1	2	3	4	5	6	7	8	9
tekno progetti s.r.l. CASSINO www.tekno-progetti.it Sistemi integrati Saldatura/handling			DIS. N° 5349-L01-01		CLIENTE LASIM SPA ZONA INDUSTRIALE LECCE		REV.	MODIFICA		DATA	FIRMA	N° PAG. 48	SEQUE 49																																															
RIF.			COMMESSA 5349		IMPIANTO: PROGETTO X250																																																							
NOME FILE			DATA 22/08/2013		DESCRIZIONE: ISOLA DI SALDATURA STAFFA FISSAGGIO RADIATORE																																																							
0			1	2	3	4	5	6	7	8	9																																																	

- 1 = BLU'
- 2 = MARRONE
- 3 =
- 4 = GRIGIO-ROSA
- 5 = BIANCO
- 6 = ROSSO-BLU'
- 7 = VERDE
- 8 = BIANCO-VERDE
- 9 = GIALLO
- 10 =
- 11 = MARRONE-VERDE
- 12 = GRIGIO
- 13 = BIANCO-GIALLO
- 14 = ROSA

P/S X5 - DA QUADRO GENERALE A SALDATRICE TECNCA

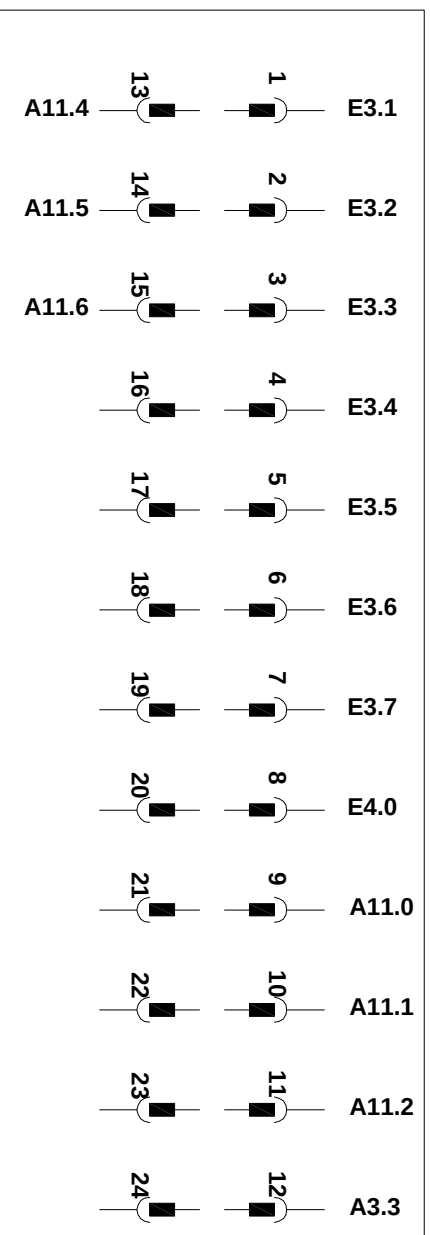


P/S X6 - DA QUADRO GENERALE A PULSANTIERA

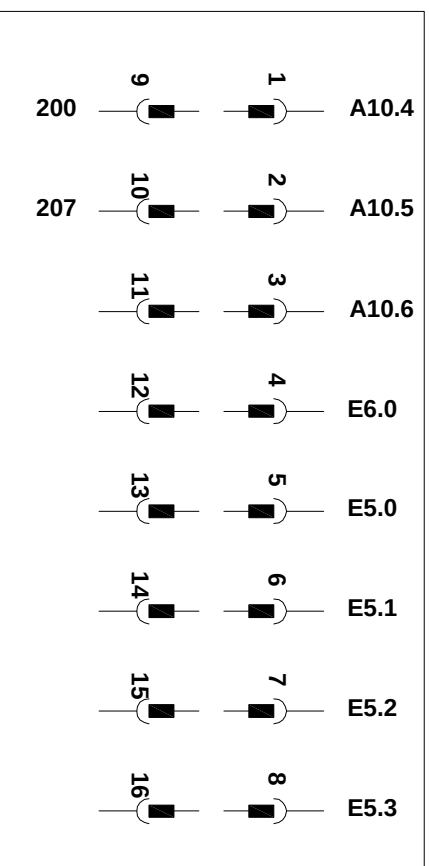


DIS. N°		5349-LO1-01		CLIENTE		LASIM SPA ZONA INDUSTRIALE LECCE		REV.		MODIFICA		DATA		FIRMA		N° PAG.		50		SEQUE		51	
RIF.		5349		IMPIANTO:		PROGETTO X250																	
COMMESSA		5349		DESCRIZIONE:		ISOLA DI SALDATURA STAFFA FISSAGGIO RADIATORE																	
NOME FILE		22/08/2013																					
DATA		22/08/2013																					

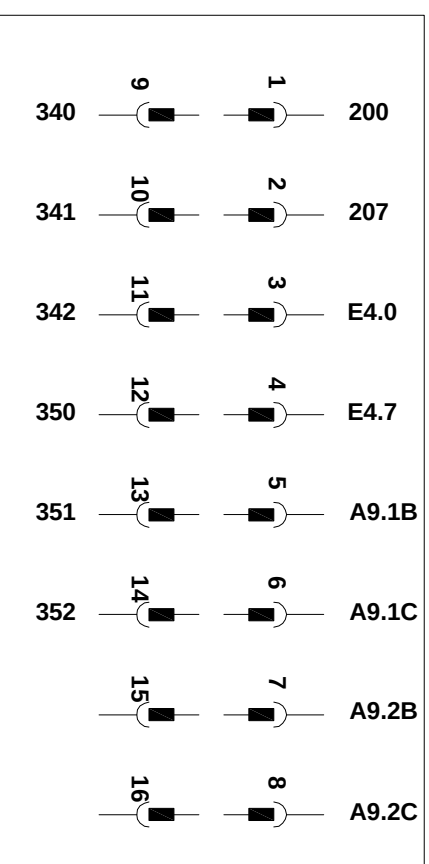
P/S X7 - DA QUADRO GENERALE A PULSANTIERA



P/S X8 - DA QUADRO GENERALE A
SALDATRICE TECNCA



P/S X9 - DA QUADRO GENERALE A SCD2
BORDO MACCHINA



DIS. N°	5349-L01-01	CLIENTE		LASIM SPA ZONA INDUSTRIALE LECCE		REV.	MODIFICA	DATA	FIRMA	N° PAG.	SEQUE
REF.										51	9986
COMMESSA	5349	IMPIANTO: PROGETTO X250								TOTALE PAG.	
NOME FILE										52	
DATA	22/08/2013	DESCRIZIONE: ISOLA DI SALDATURA STAFFA FISSAGGIO RADIATORE									