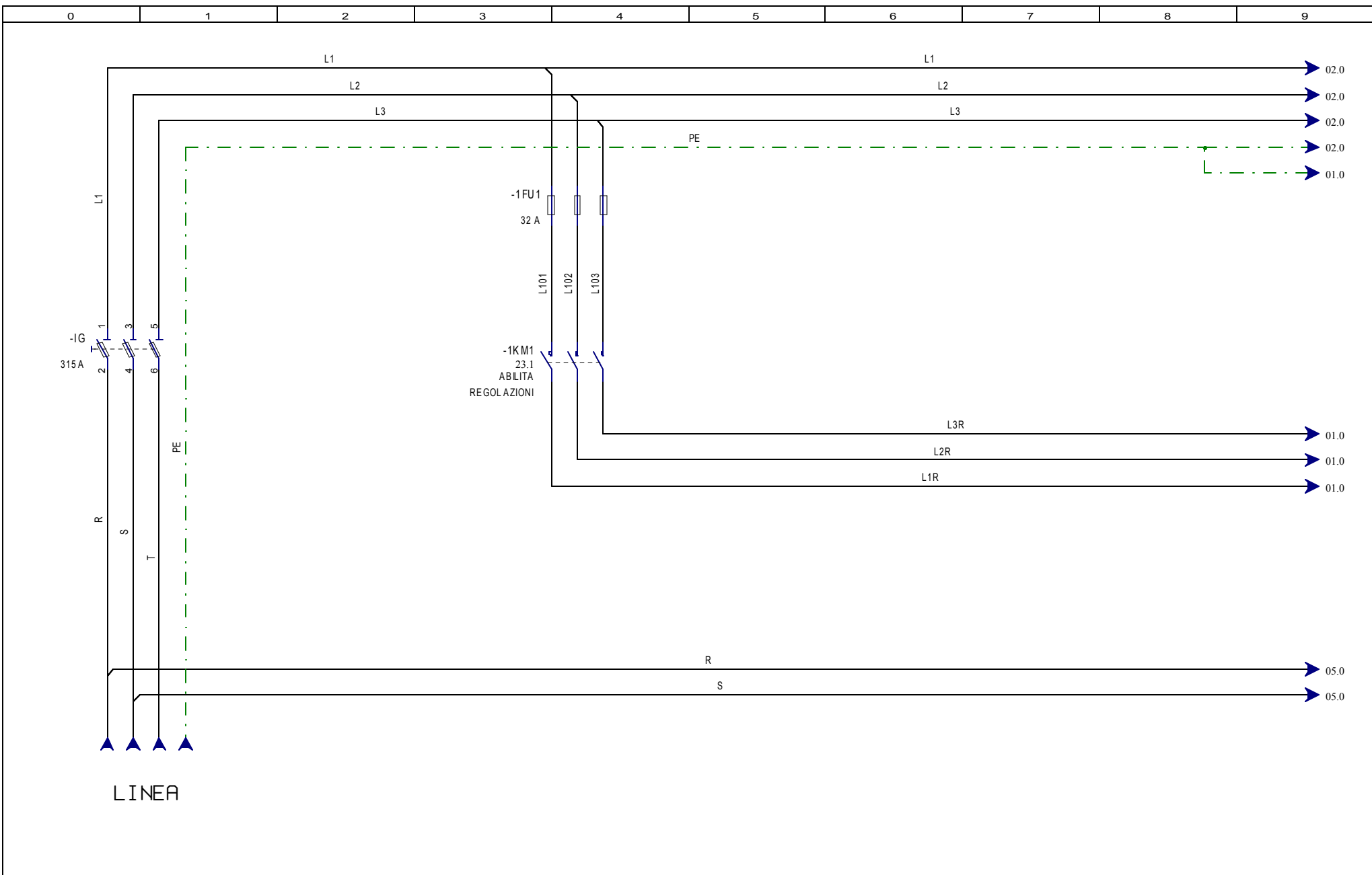


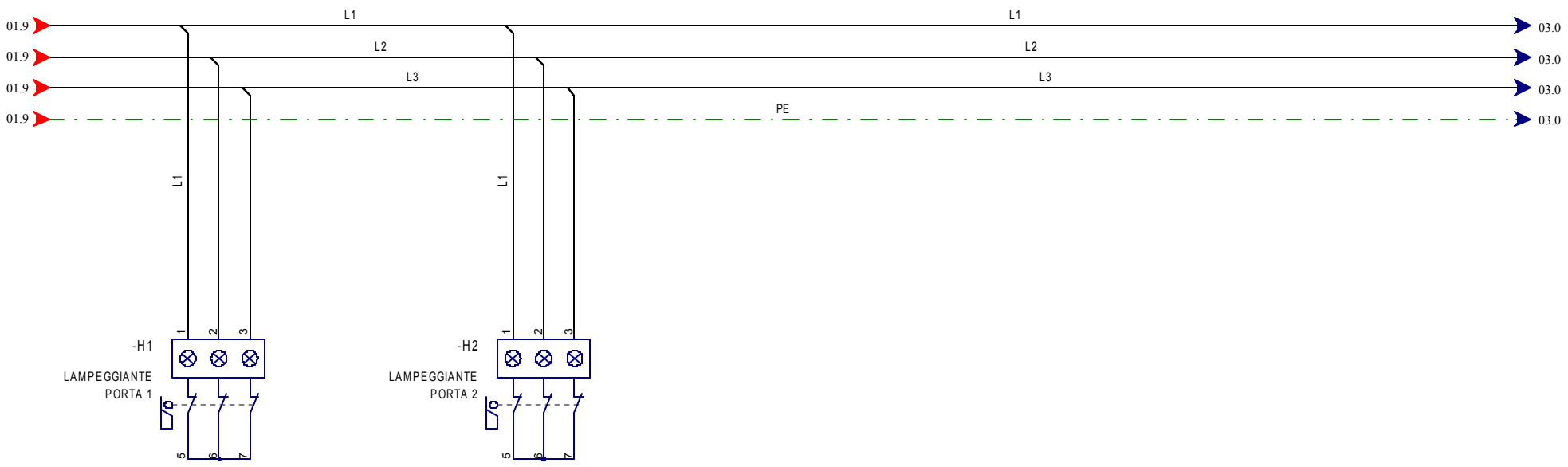


REV.	DATA	FIRMA	MODIFICA

IGE-XAO
ITALIA
Via Canovine, 46 - 24126 BERGAMO

PROGETTO: PRESSA BENELLI 1200 Tn	FOGLIO 01
CLIENTE: LASIM	DI 89
COMMESSA: 001	
TITOLO: ARRIVO LINEA	
GRUPPO 1 POTENZA	
DIS.: MARIO	DATA: 13/11/2014
LOC.:	

0	1	2	3	4	5	6	7	8	9
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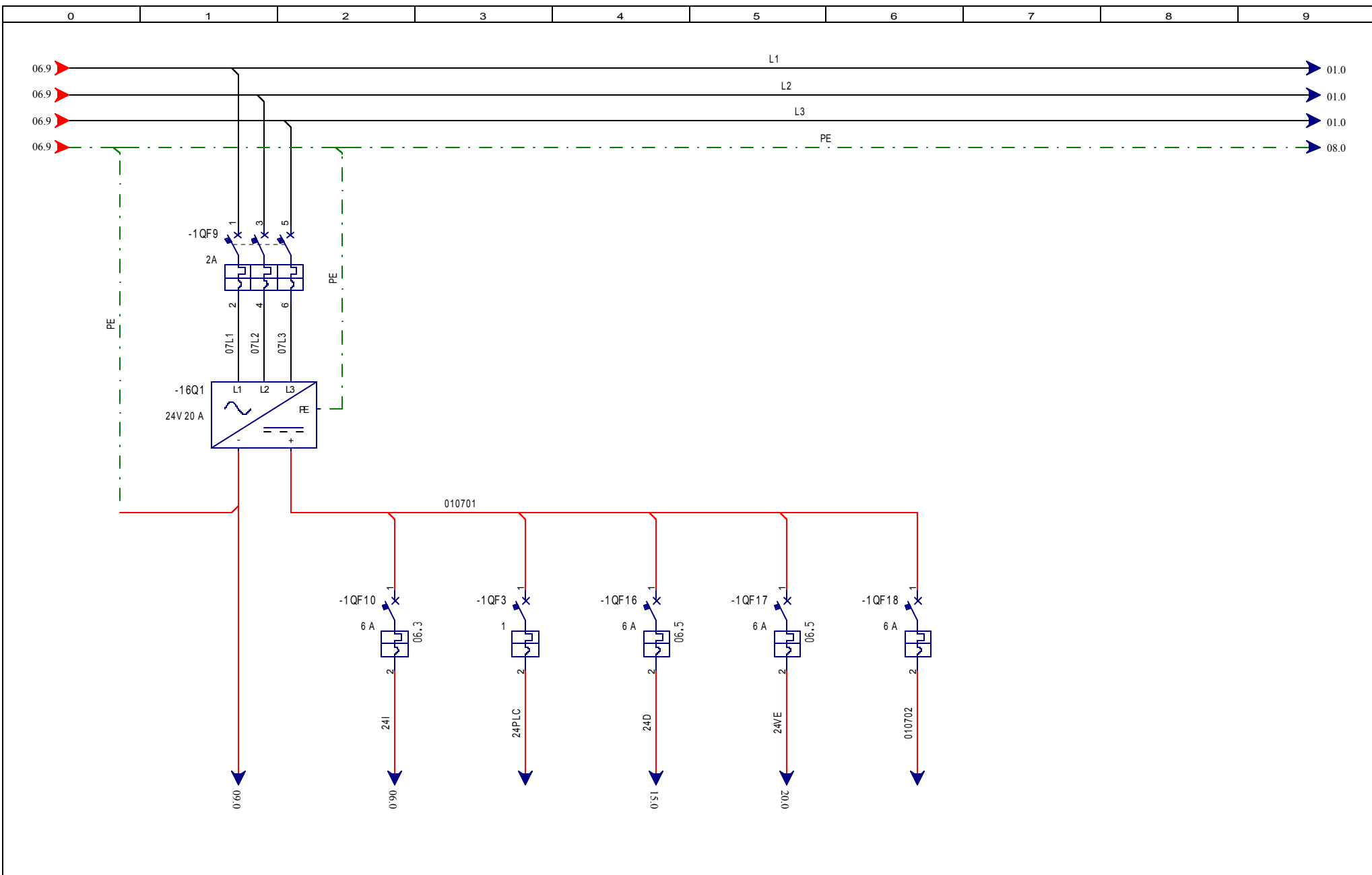


REV.	DATA	FIRMA	MODIFICA



Via Canovine, 46 - 24126 BERGAMO

PROGETTO: PRESSA BENELLI 1200 Tn			FOGLIO 02
CLIENTE: LASIM			DI 89
COMMESSA: 001			
TITOLO: LAMPADE PRESENZA TENSIONE			
GRUPPO 1 POTENZA			
DIS.: MARIO	DATA: 13/11/2014	LOC.:	01 ◀▶ 03



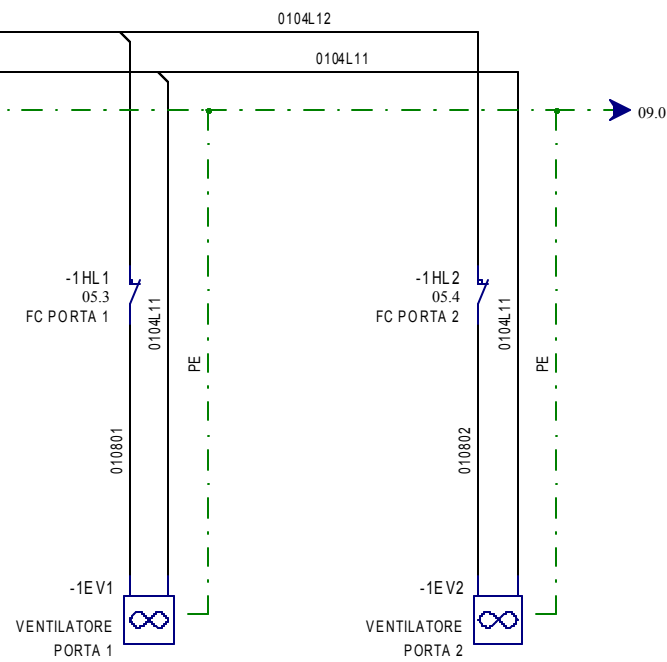
REV.	DATA	FIRMA	MODIFICA



Via Canovine, 46 - 24126 BERGAMO

PROGETTO: PRESSA BENELLI 1200 Tn			FOGLIO 07
CLIENTE: LASIM			DI 89
COMMESSA: 001			
TITOLO: ALIMENTAZIONE 24VDC			
GRUPPO 1 POTENZA			
DIS.: MARIO	DATA: 13/11/2014	LOC.:	06 08

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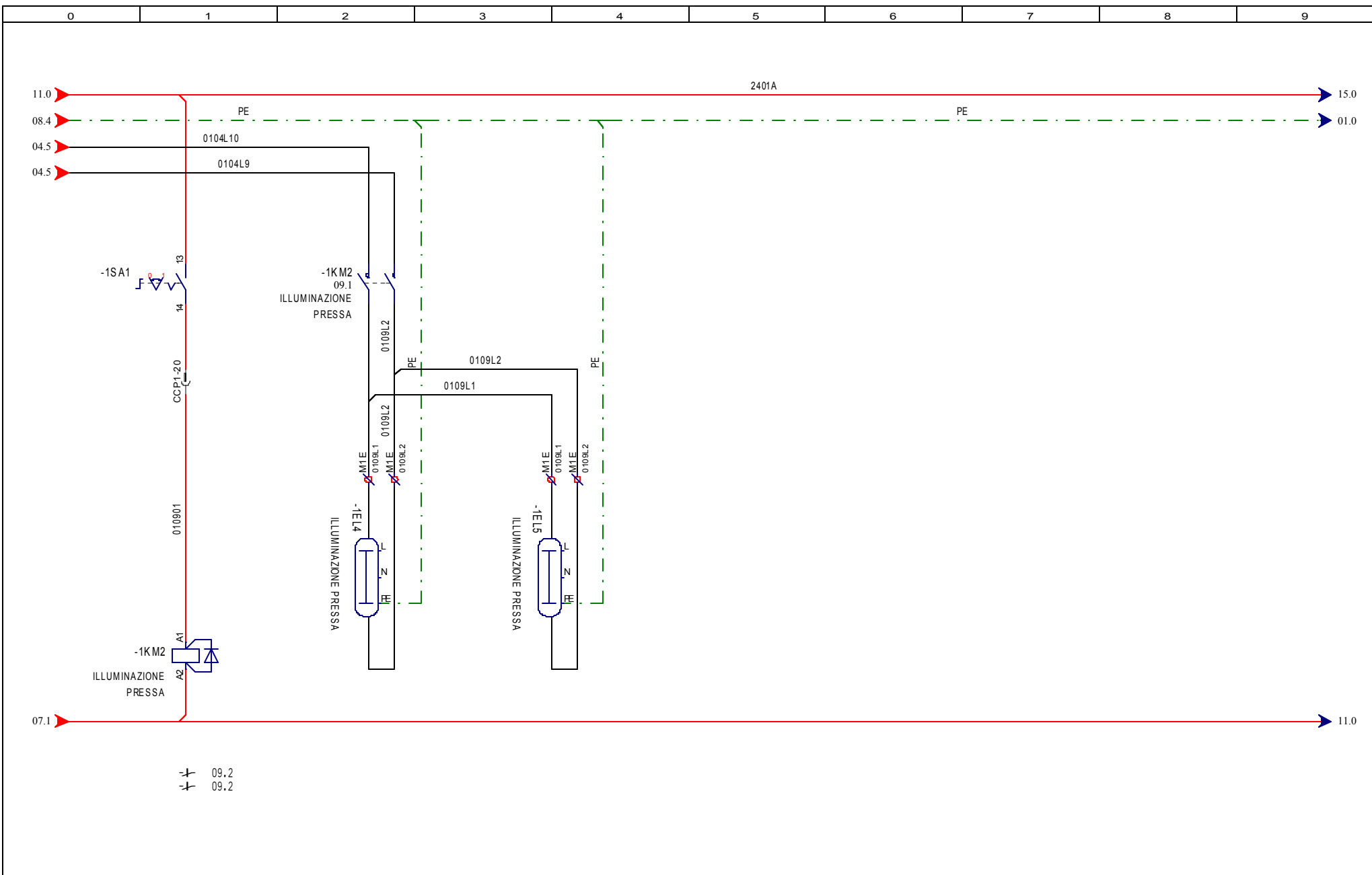


REV.	DATA	FIRMA	MODIFICA



Via Canovine, 46 - 24126 BERGAMO

PROGETTO: PRESSA BENELLI 1200 Tn	FOGLIO 08
CLIENTE: LASIM	DI 89
COMMESSA: 001	
TITOLO: VENTILATORI QUADRO	
GRUPPO 1 POTENZA	07 09
DIS.: MARIO	DATA: 13/11/2014
LOC.:	

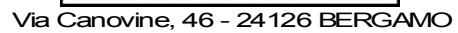
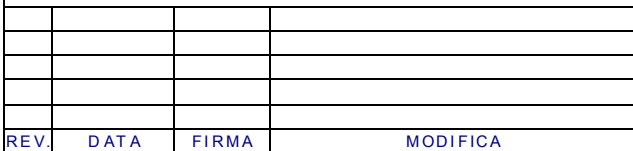


REV.	DATA	FIRMA	MODIFICA

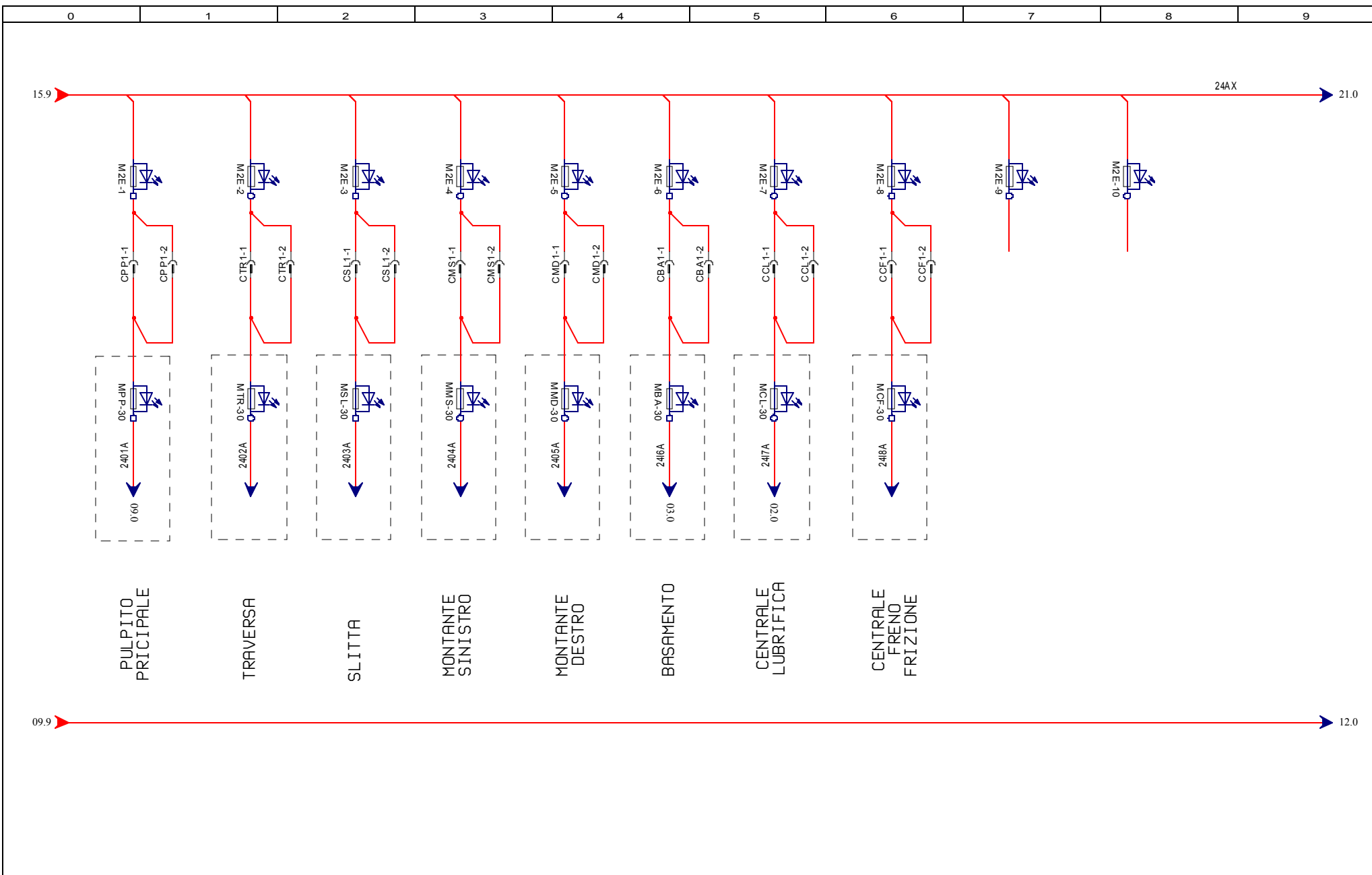
IGE-XAO
ITALIA

Via Canovine, 46 - 24126 BERGAMO

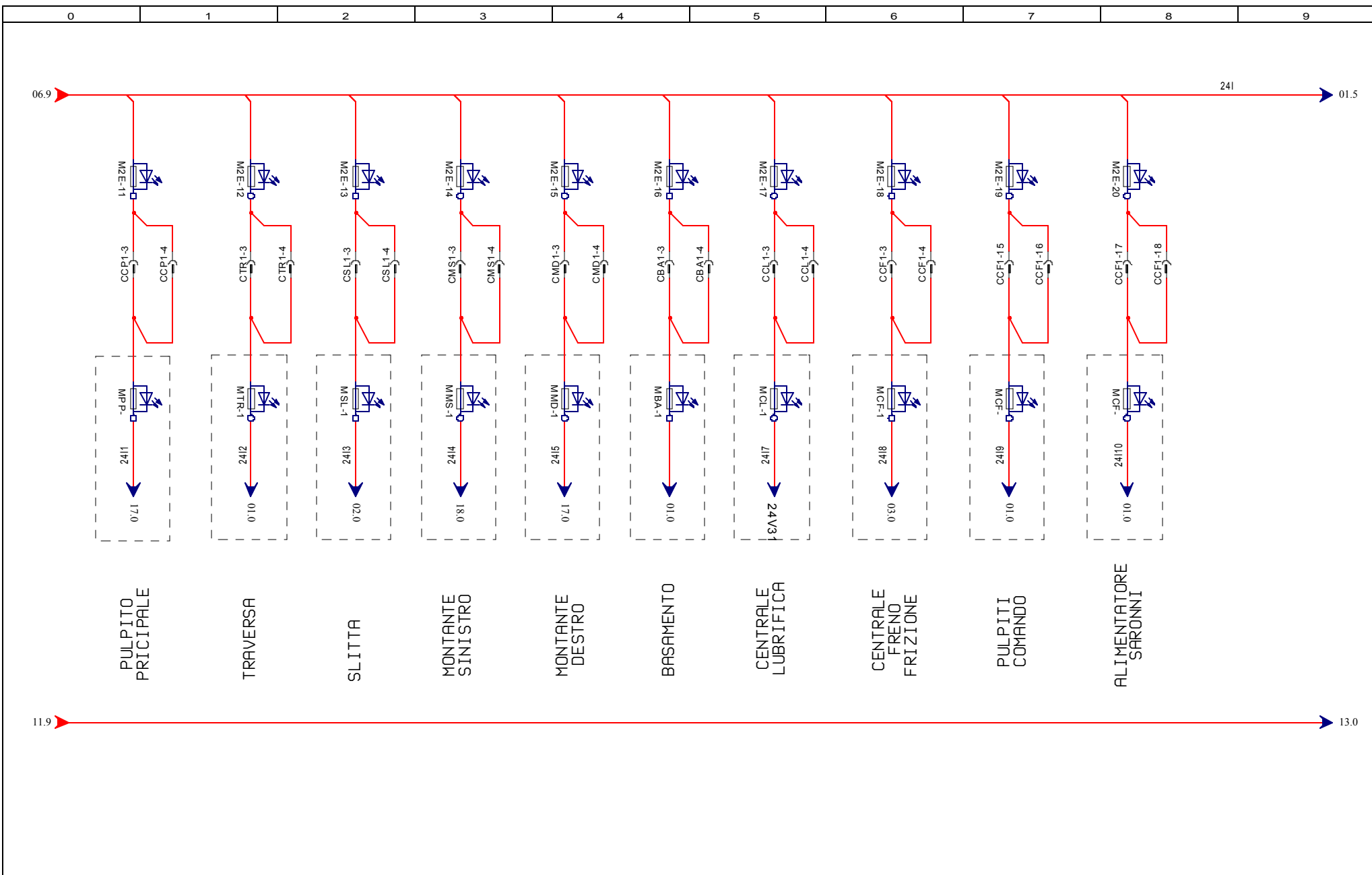
PROGETTO: PRESSA BENELLI 1200 Tn	FOGLIO 09
CLIENTE: LASIM	DI 89
COMMESSA: 001	
TITOLO: ILLUMINAZIONE PRESSA	08 10
GRUPPO 1 POTENZA	
DIS.: MARIO	DATA: 13/11/2014
LOC.:	

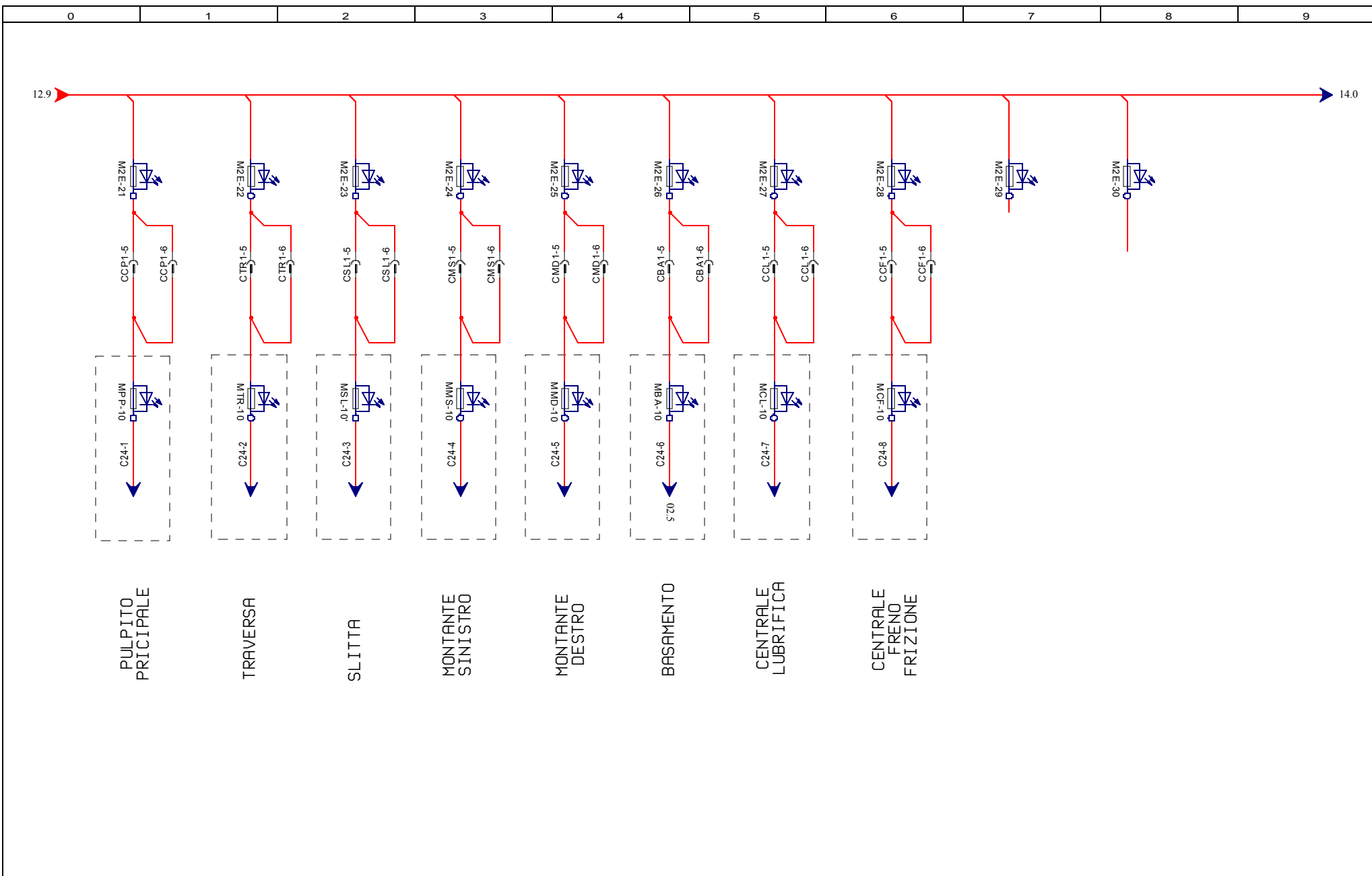


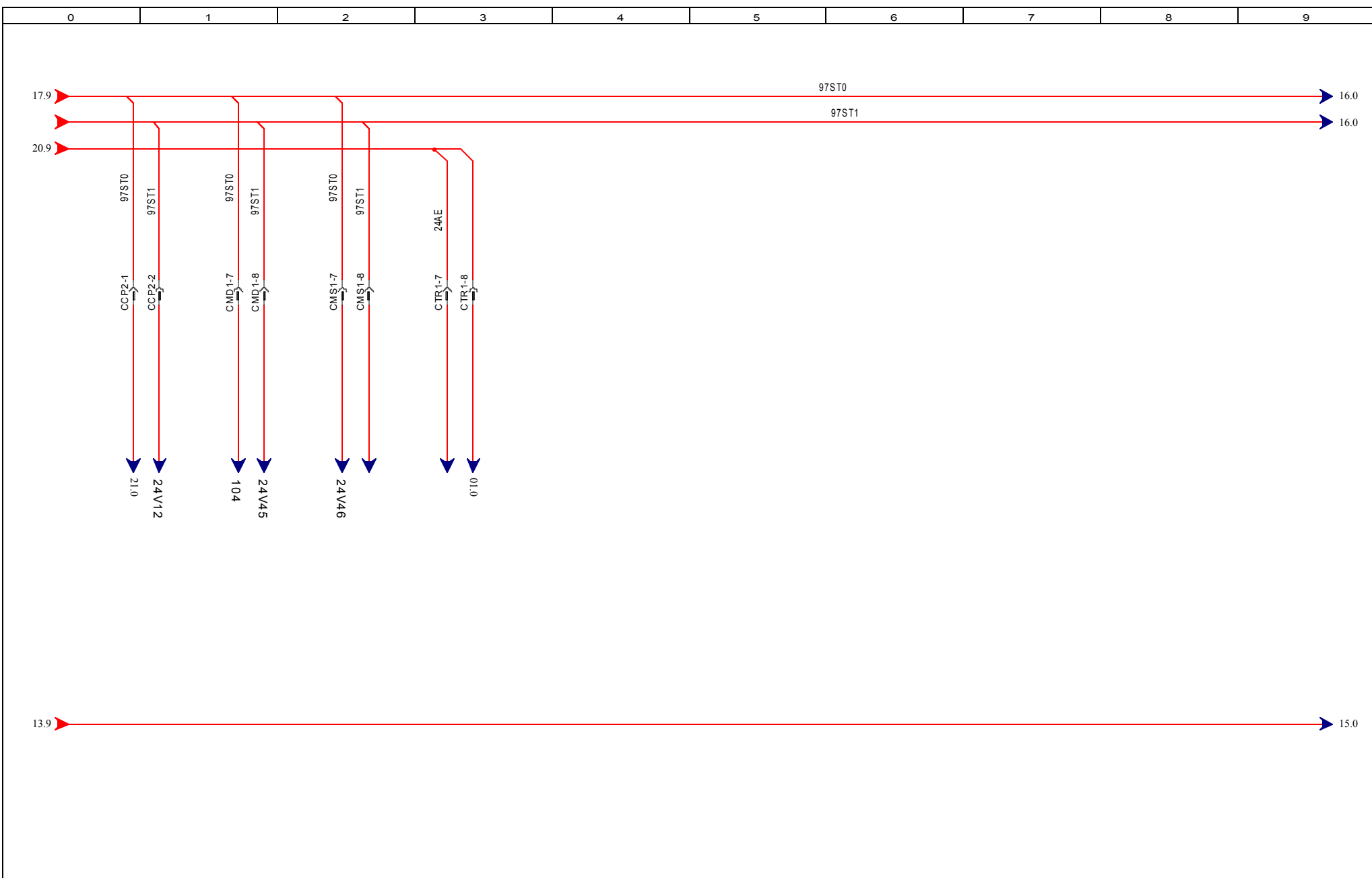
09 ◀ ▶ 11

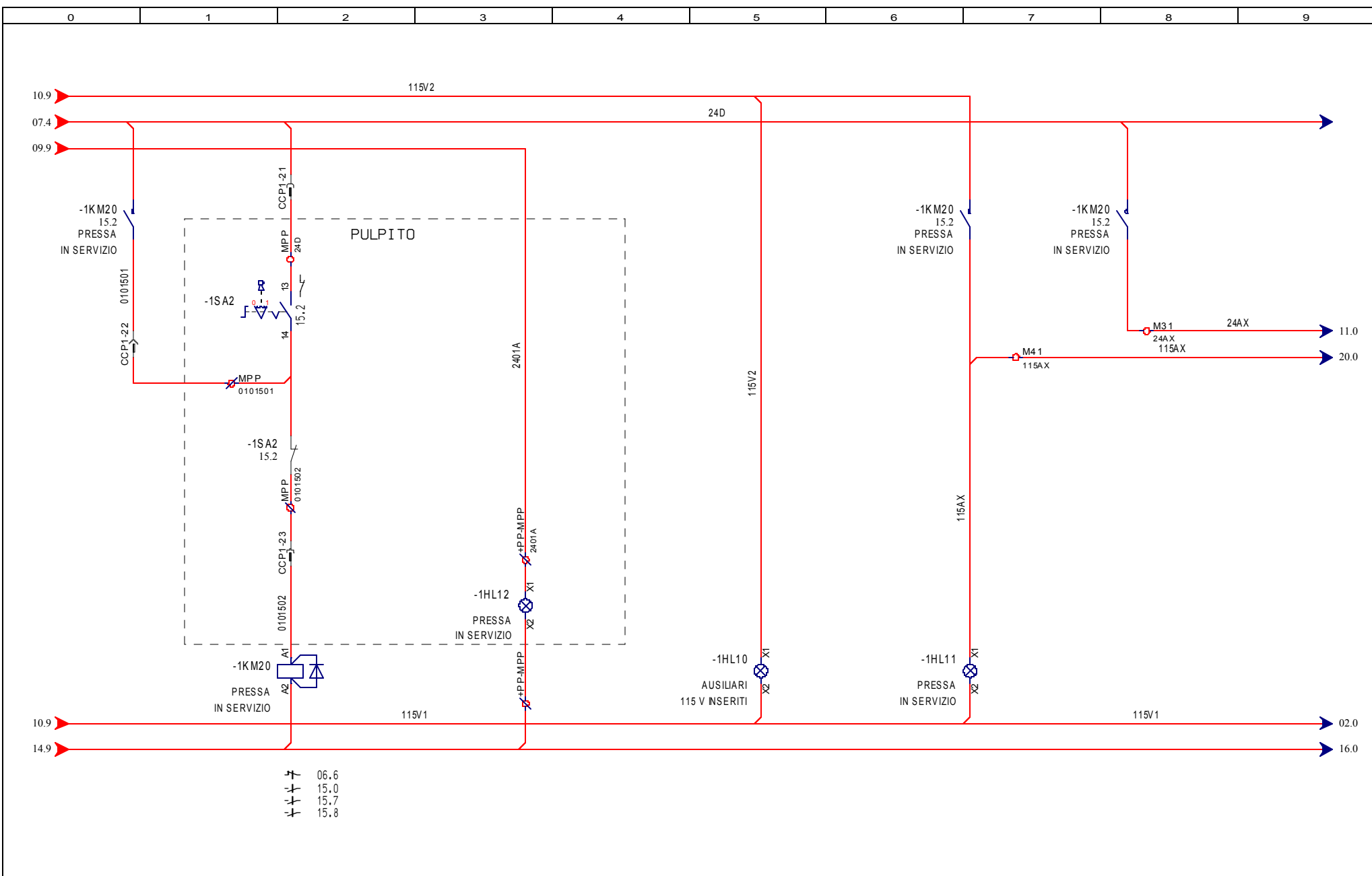


				 Via Canovine, 46 - 24126 BERGAMO	PROGETTO: PRESSA BENELLI 1200 Tn			FOGLIO 11
					CLIENTE: LASIM			DI 89
					COMMESSA: 001			
					TITOLO: DISTRIBUZIONE 24VDC USCITE PRESSA			
					GRUPPO 1 POTENZA			10 12
REV.	DATA	FIRMA	MODIFICA		DIS.: MARIO	DATA: 13/11/2014	LOC.:	







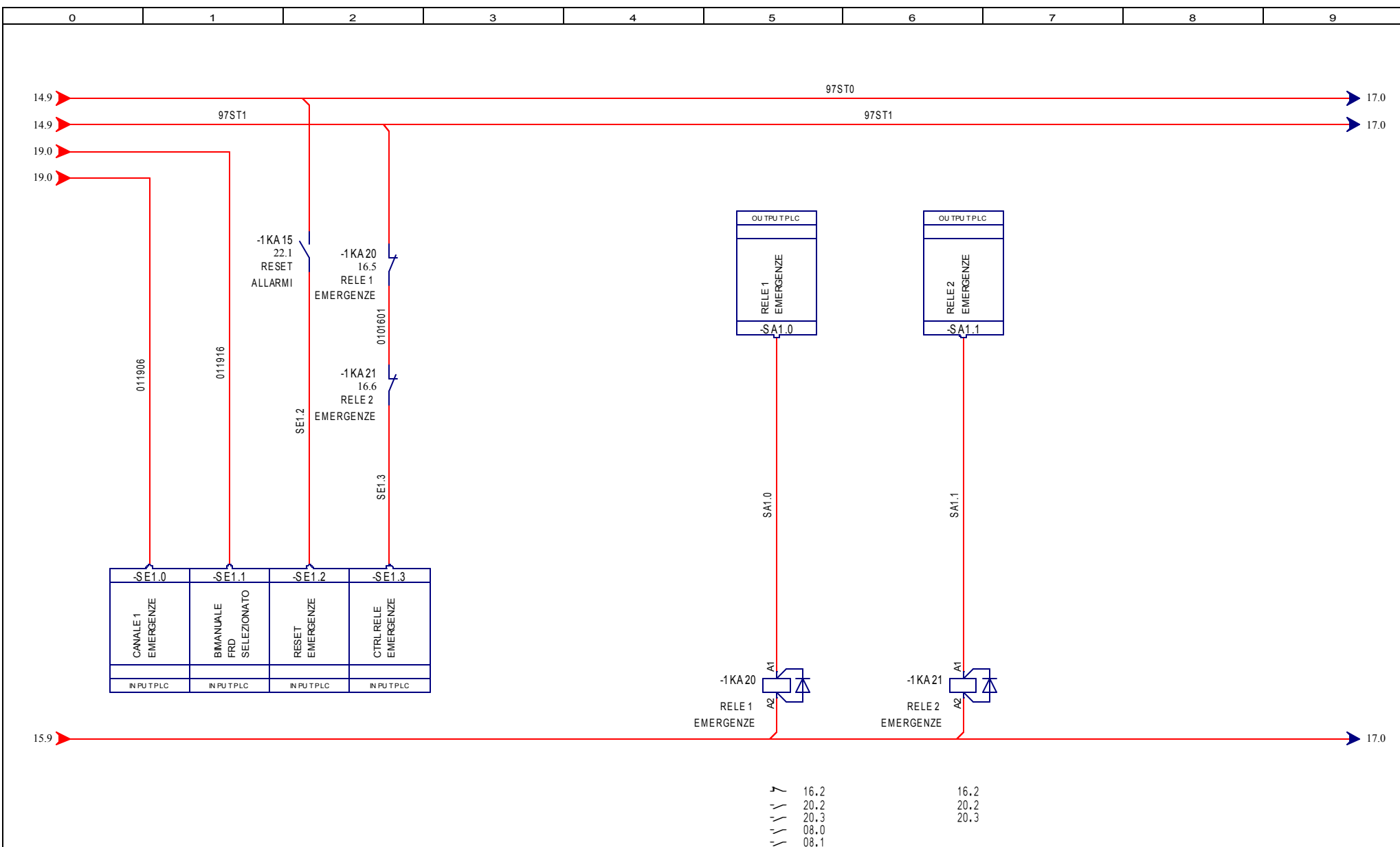


REV.	DATA	FIRMA	MODIFICA



Via Canovine, 46 - 24126 BERGAMO

PROGETTO: PRESSA BENELLI 1200 Tn			FOGLIO 15
CLIENTE: LASIM			DI 89
COMMESSA: 001			
TITOLO: ALIMENTAZIONE AUSILIARI			
GRUPPO 1 POTENZA			
DIS.: MARIO	DATA: 13/11/2014	LOC.:	14 16

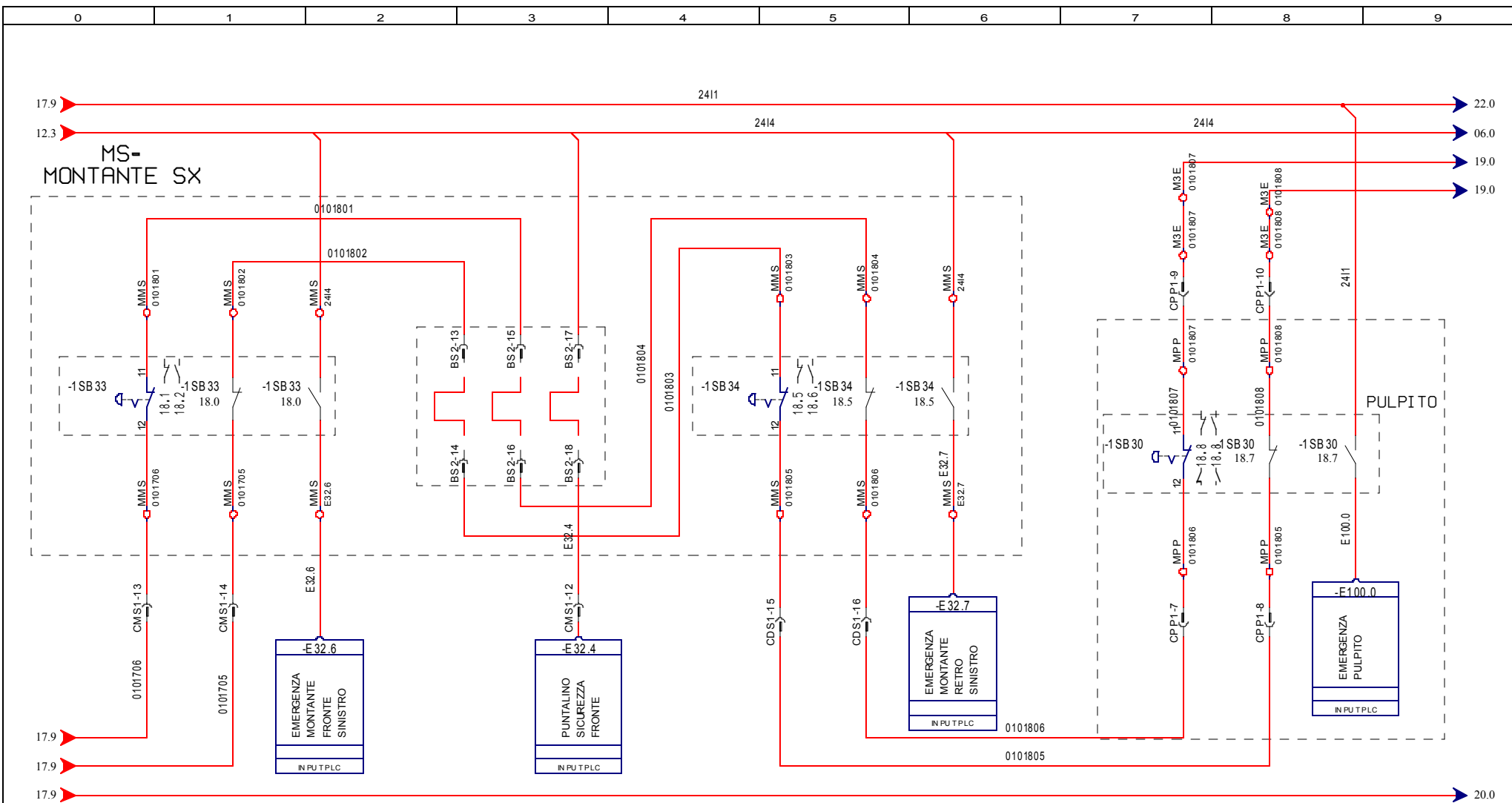


REV.	DATA	FIRMA	MODIFICA



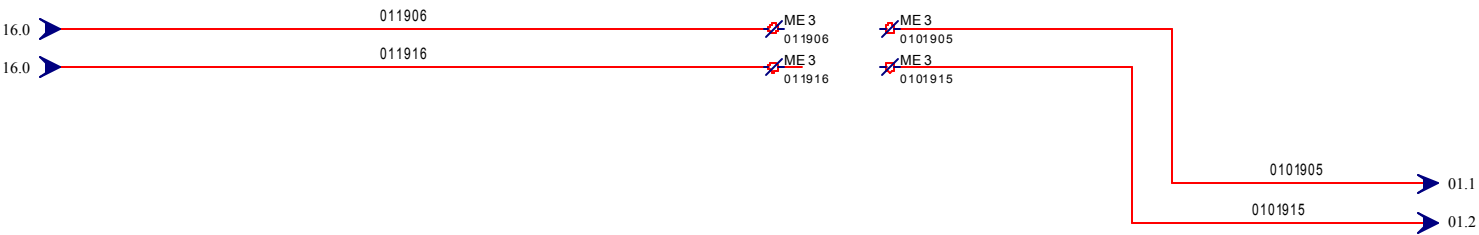
Via Canovine, 46 - 24126 BERGAMO

PROGETTO: PRESSA BENELLI 1200 Tn	FOGLIO 16
CLIENTE: LASIM	DI 89
COMMESSA: 001	
TITOLO: MODULO EMERGENZE	
GRUPPO 1 POTENZA	15 17
DIS.: MARIO	DATA: 13/11/2014
LOC.:	

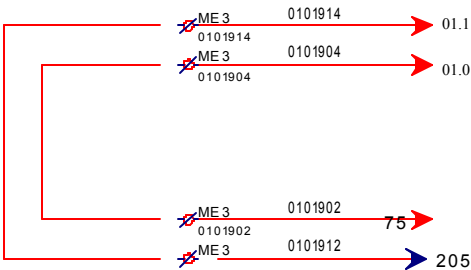


REV.	DATA	FIRMA	MODIFICA

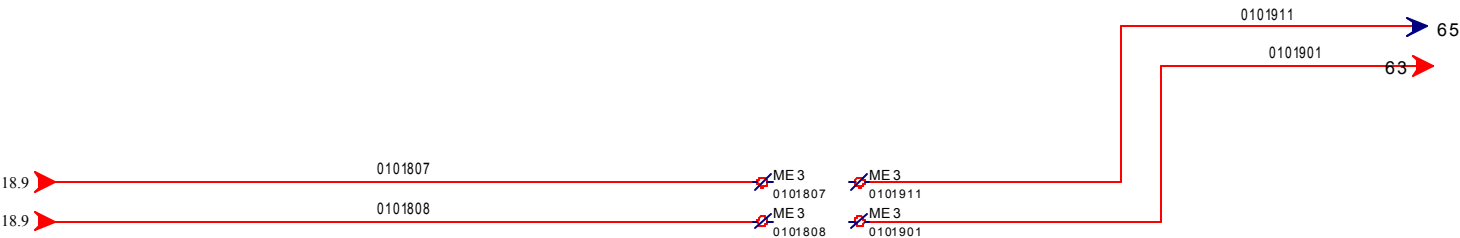
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EMERGENZA
CARICO



EMERGENZA
SCARICO

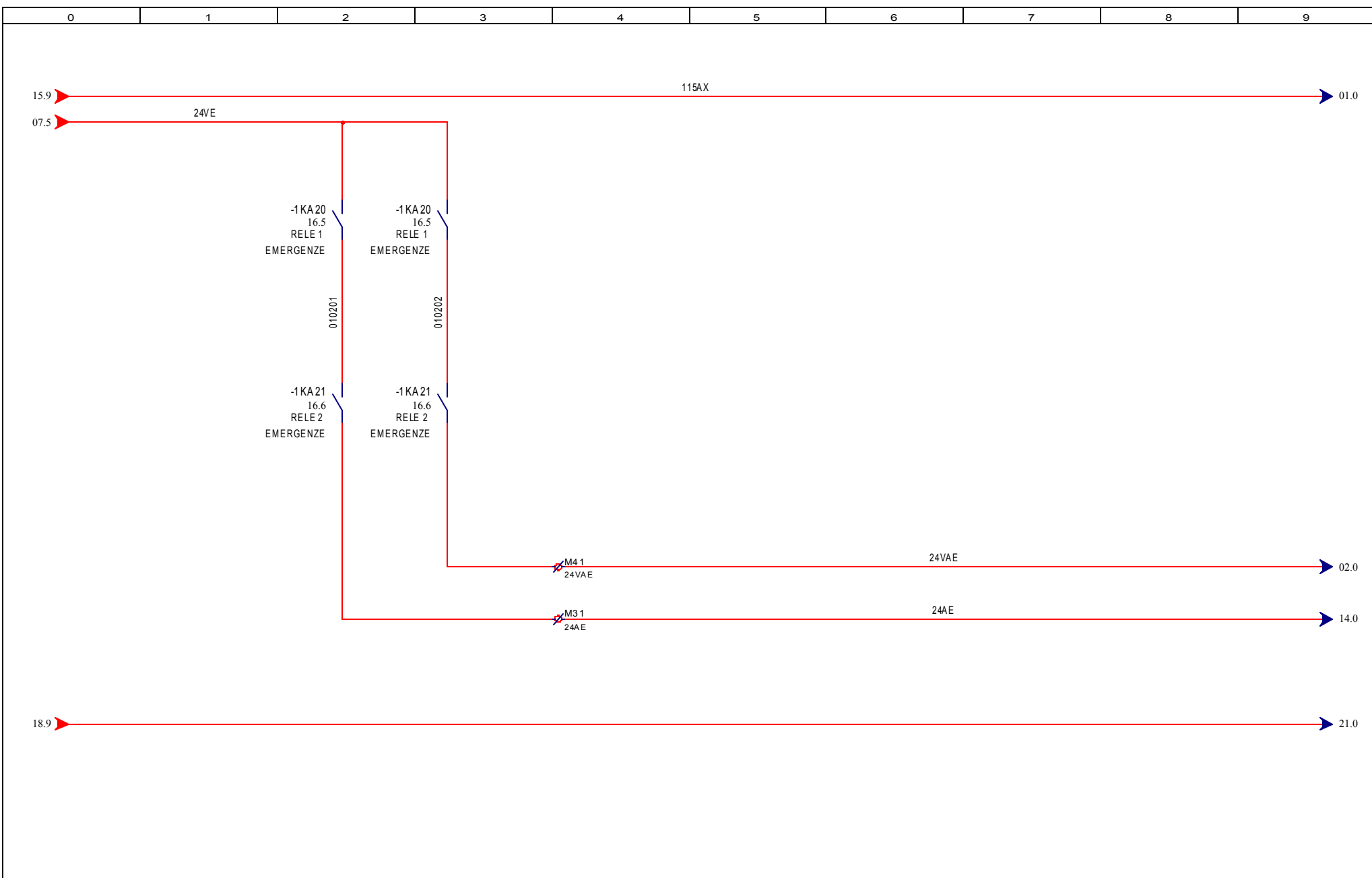


REV.	DATA	FIRMA	MODIFICA

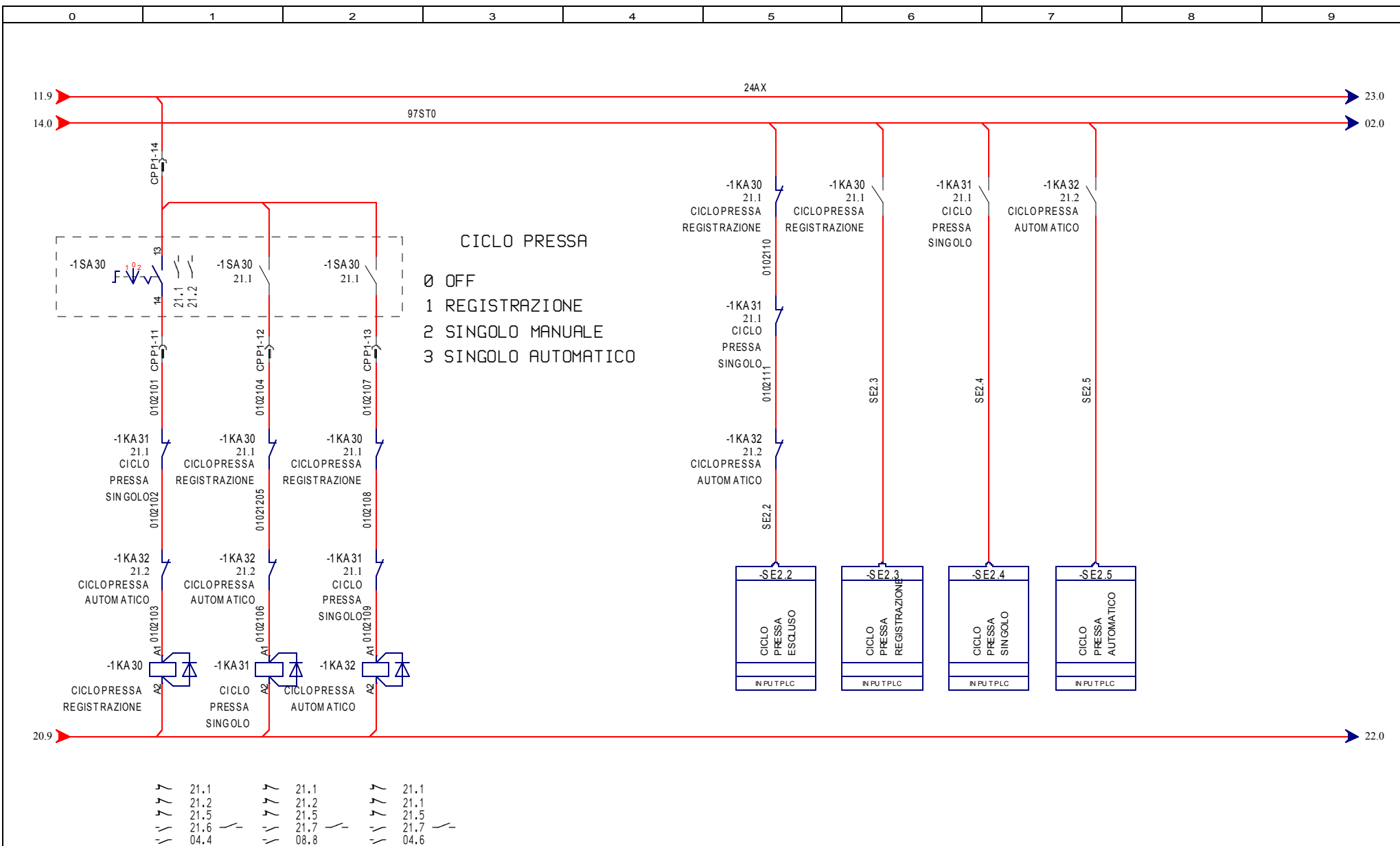


Via Canovine, 46 - 24126 BERGAMO

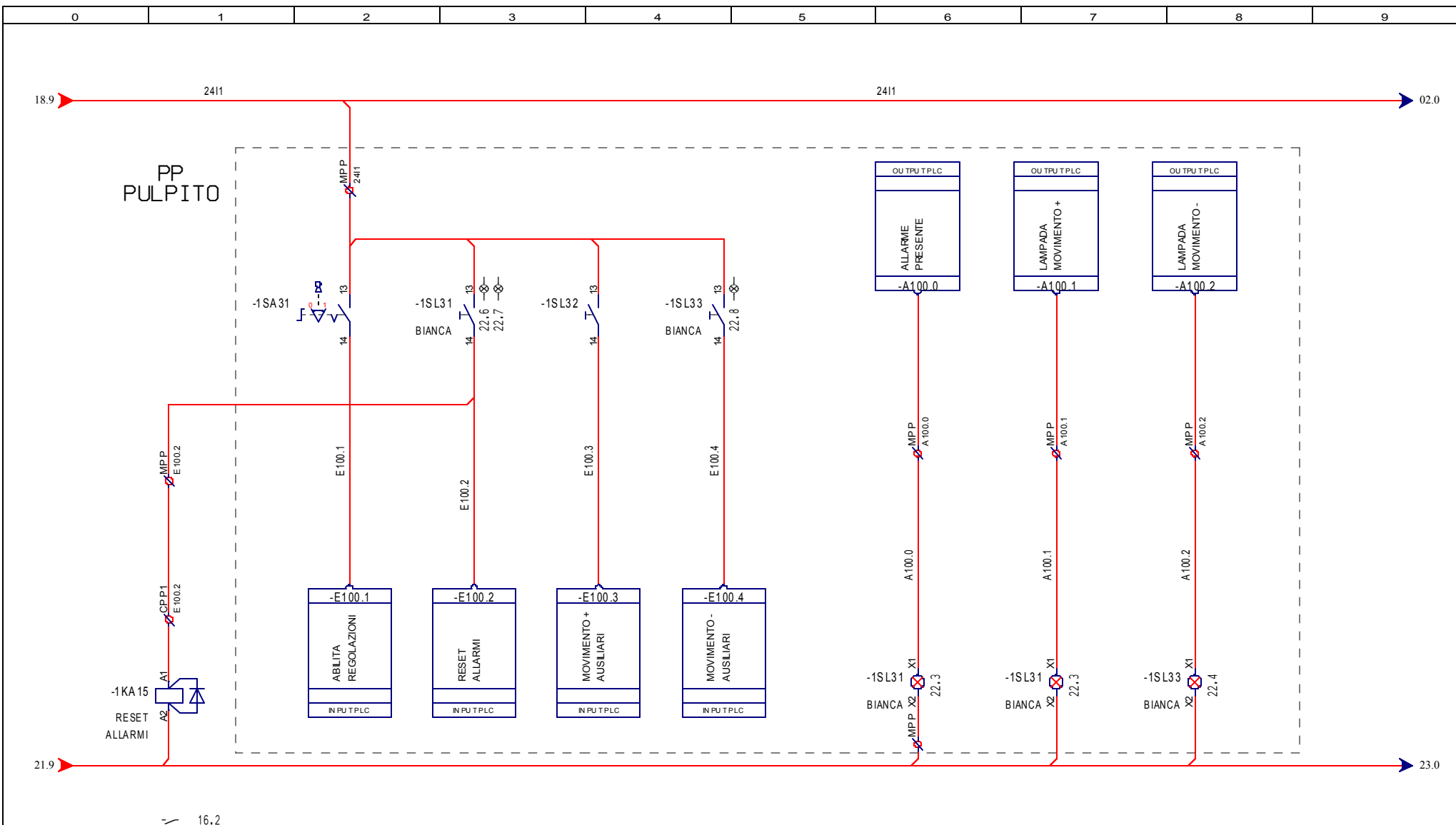
PROGETTO: PRESSA BENELLI 1200 Tn	FOGLIO 19
CLIENTE: LASIM	DI 89
COMMESSA: 001	
TITOLO: CATENA EMERGENZA GRUPPO 1 POTENZA	
DIS.: MARIO	DATA: 13/11/2014
LOC.:	



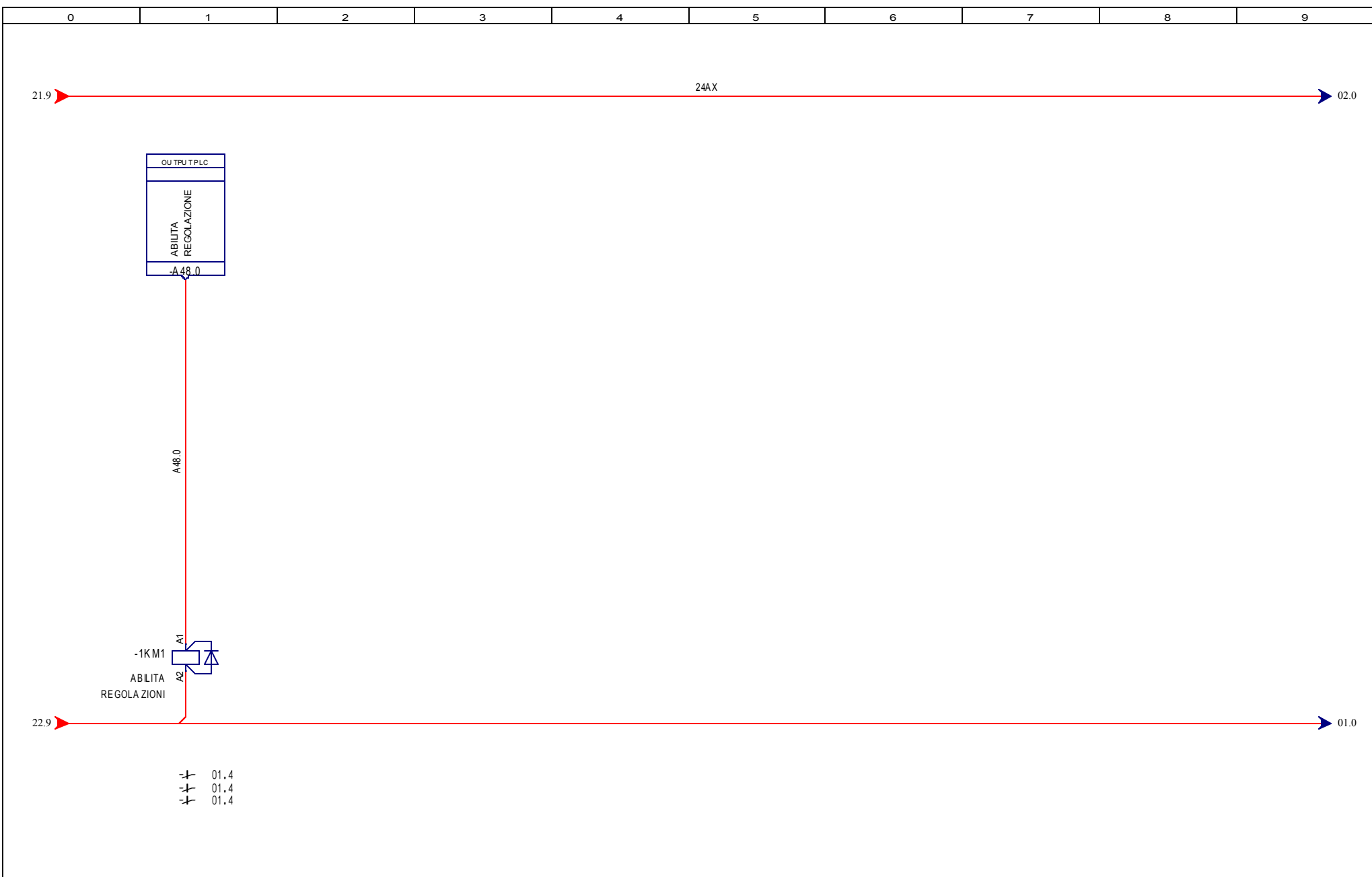
				 Via Canovine, 46 - 24126 BERGAMO	PROGETTO: PRESSA BENELLI 1200 Tn			FOGLIO 20
					CLIENTE: LASIM			DI 89
					COMMESSA: 001			
					TITOLO: ALIMENTAZIONE CONDIZIONATE EMERGENZA GRUPPO 1 POTENZA			
					DIS.: MARIO	DATA: 13/11/2014	LOC.:	19 21
REV.	DATA	FIRMA	MODIFICA					

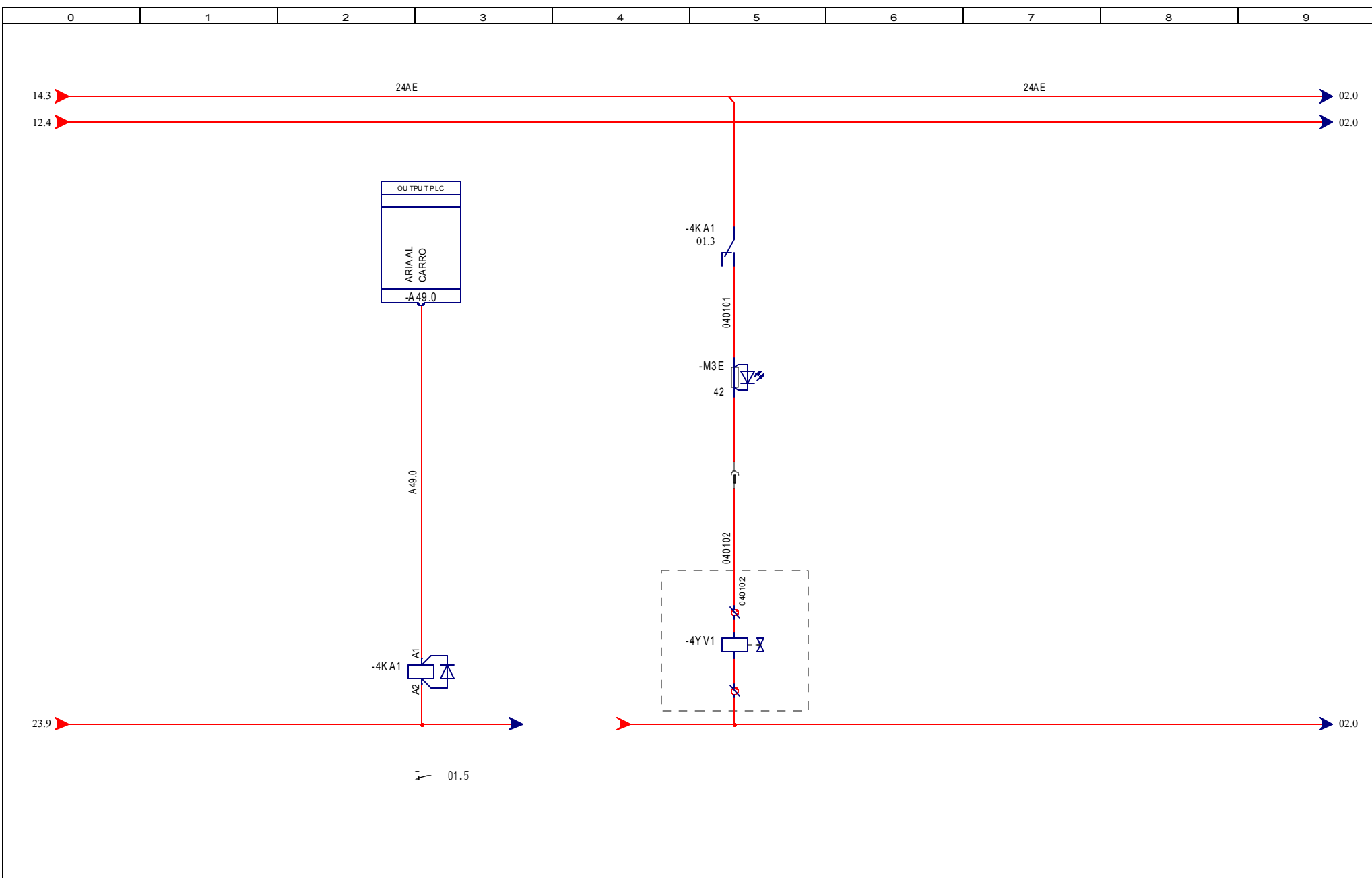


REV.	DATA	FIRMA	MODIFICA

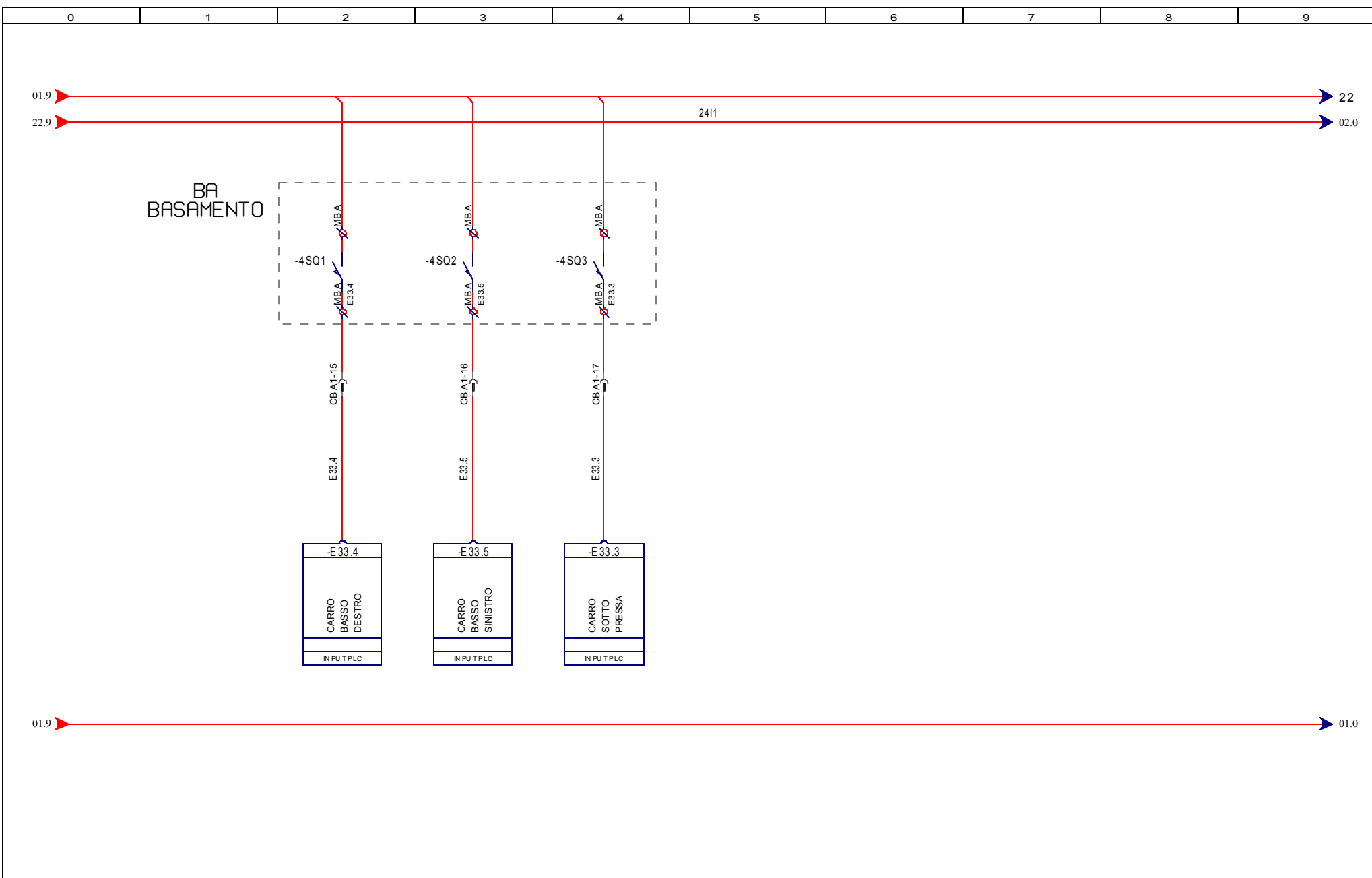


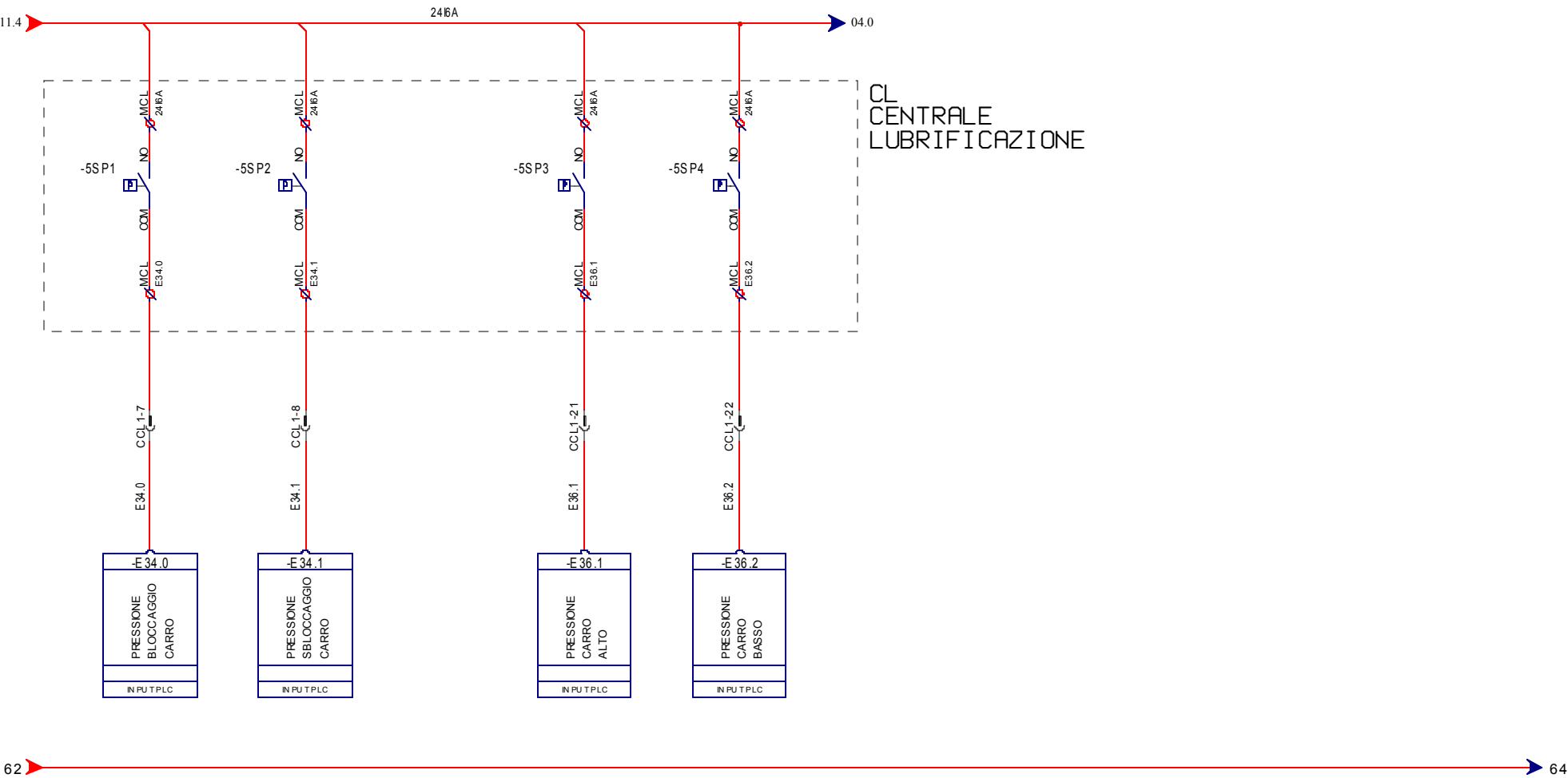
REV.	DATA	FIRMA	MODIFICA





				IGE XAO ITALIA Via Canovine, 46 - 24126 BERGAMO	PROGETTO: PRESSA BENELLI 1200 Tn			FOGLIO 01
					CLIENTE: LASIM			DI 89
					COMMESSA: 001			
					TITOLO: COMANDI CARRO			02
					GRUPPO 4 CARRO			
REV.	DATA	FIRMA	MODIFICA		DIS.: MARIO	DATA: 13/11/2014	LOC.:	





REV.	DATA	FIRMA	MODIFICA

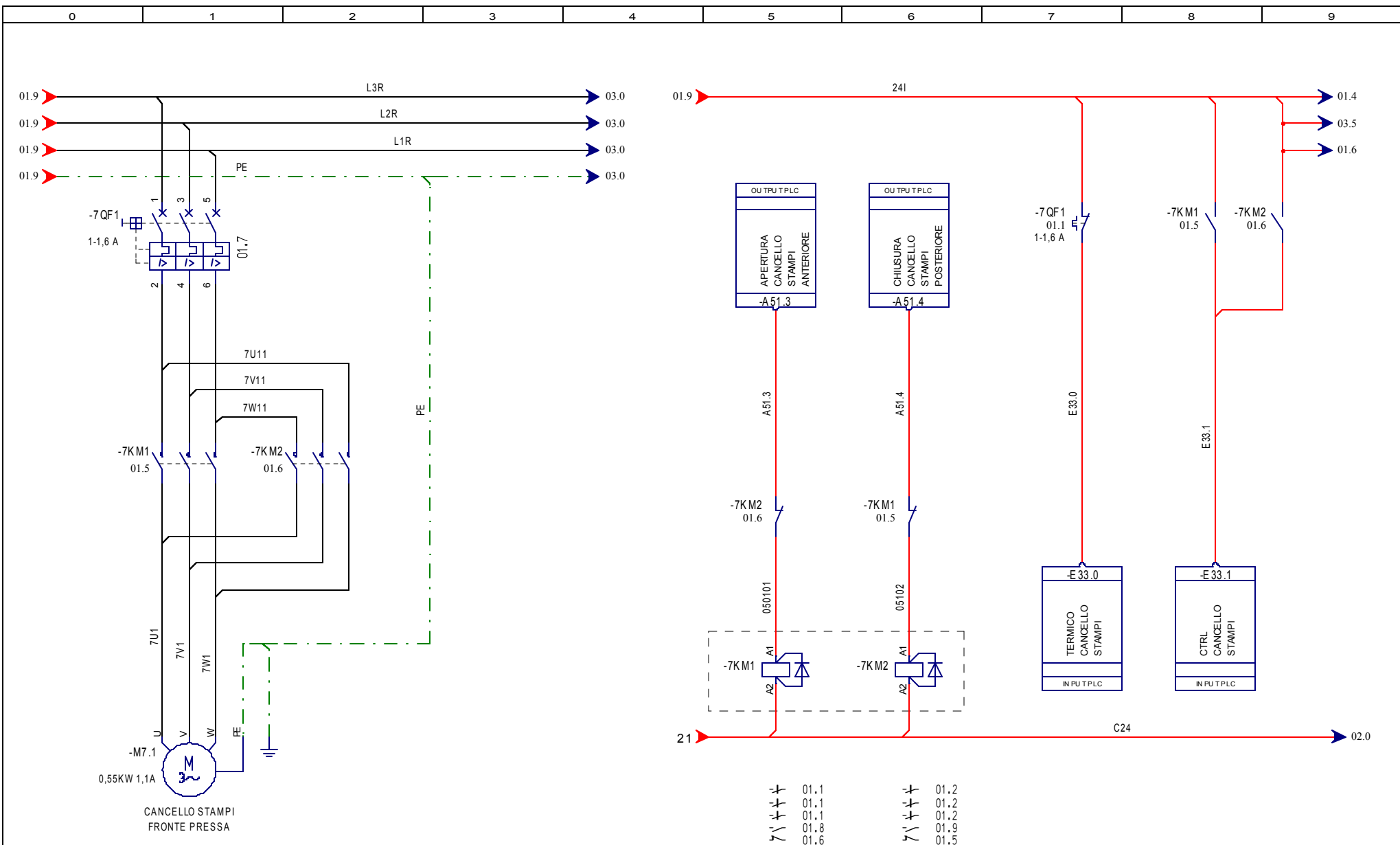
IGE

XAO

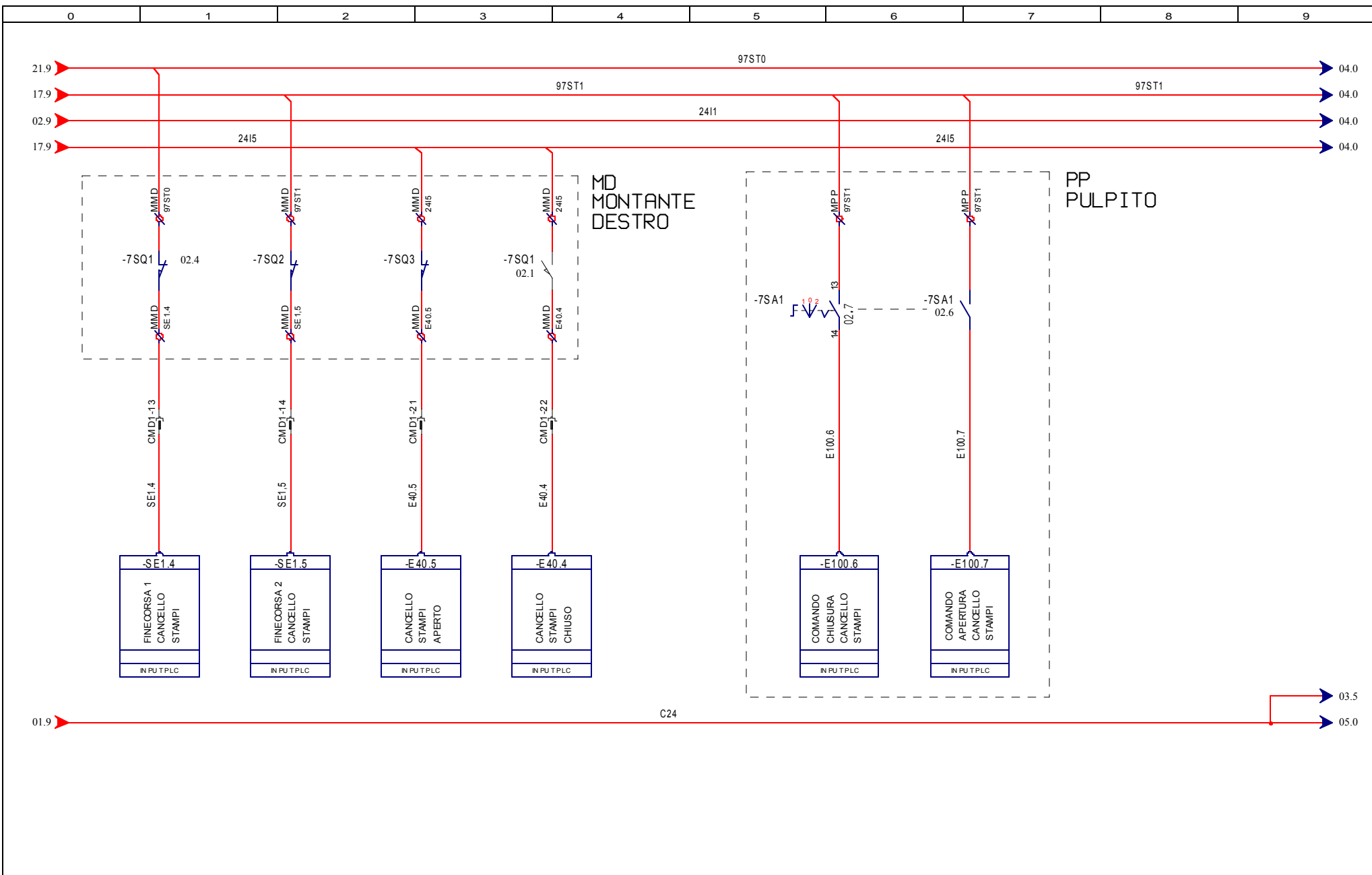
ITALIA

Via Canovine, 46 - 24126 BERGAMO

PROGETTO: PRESSA BENELLI 1200 Tn			FOGLIO 03
CLIENTE: LASIM			DI 89
COMMESSA: 001			
TITOLO: BLOCCAGGIO CARRO			
GRUPPO 5 CARRO			02 04
DIS.: MARIO	DATA: 13/11/2014	LOC.:	



REV.	DATA	FIRMA	MODIFICA

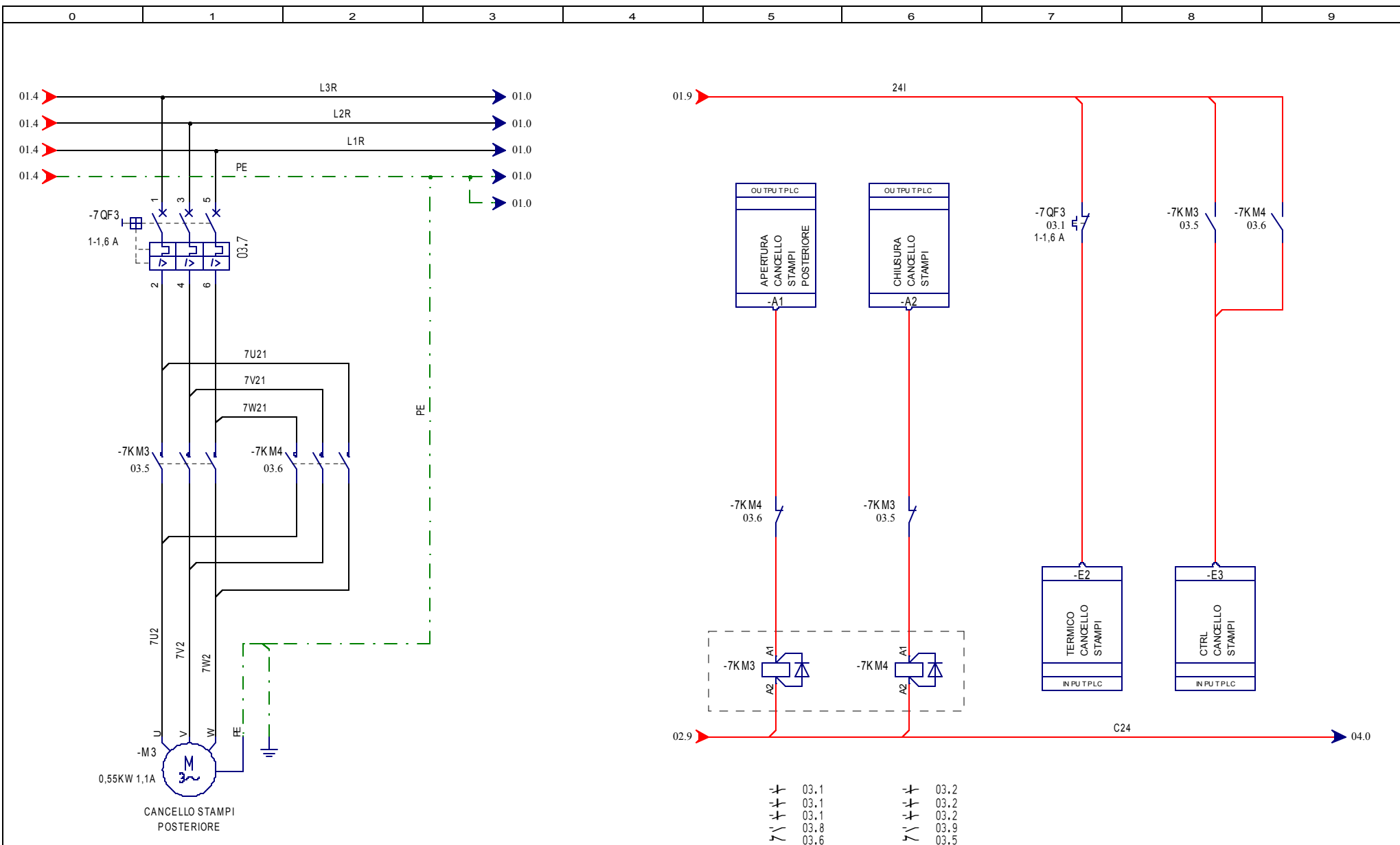


REV.	DATA	FIRMA	MODIFICA

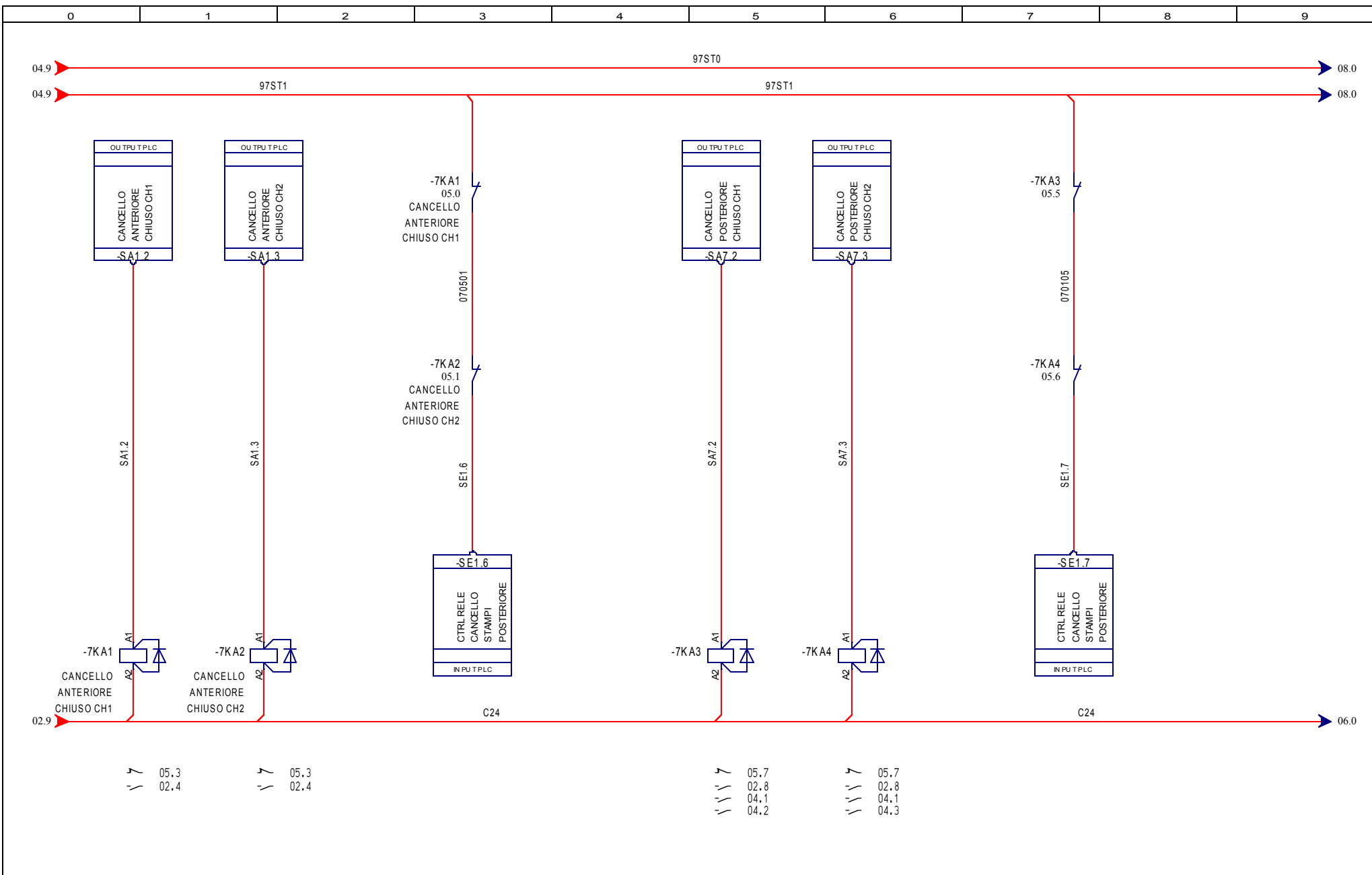
IGE-XAO
ITALIA

Via Canovine, 46 - 24126 BERGAMO

PROGETTO: PRESSA BENELLI 1200 Tn			FOGLIO 02
CLIENTE: LASIM			DI 89
COMMESSA: 001			01 03
TITOLO: CANCELLO STAMPI GRUPPO 7 CANCELLI			
DIS.: MARIO	DATA: 13/11/2014	LOC.:	



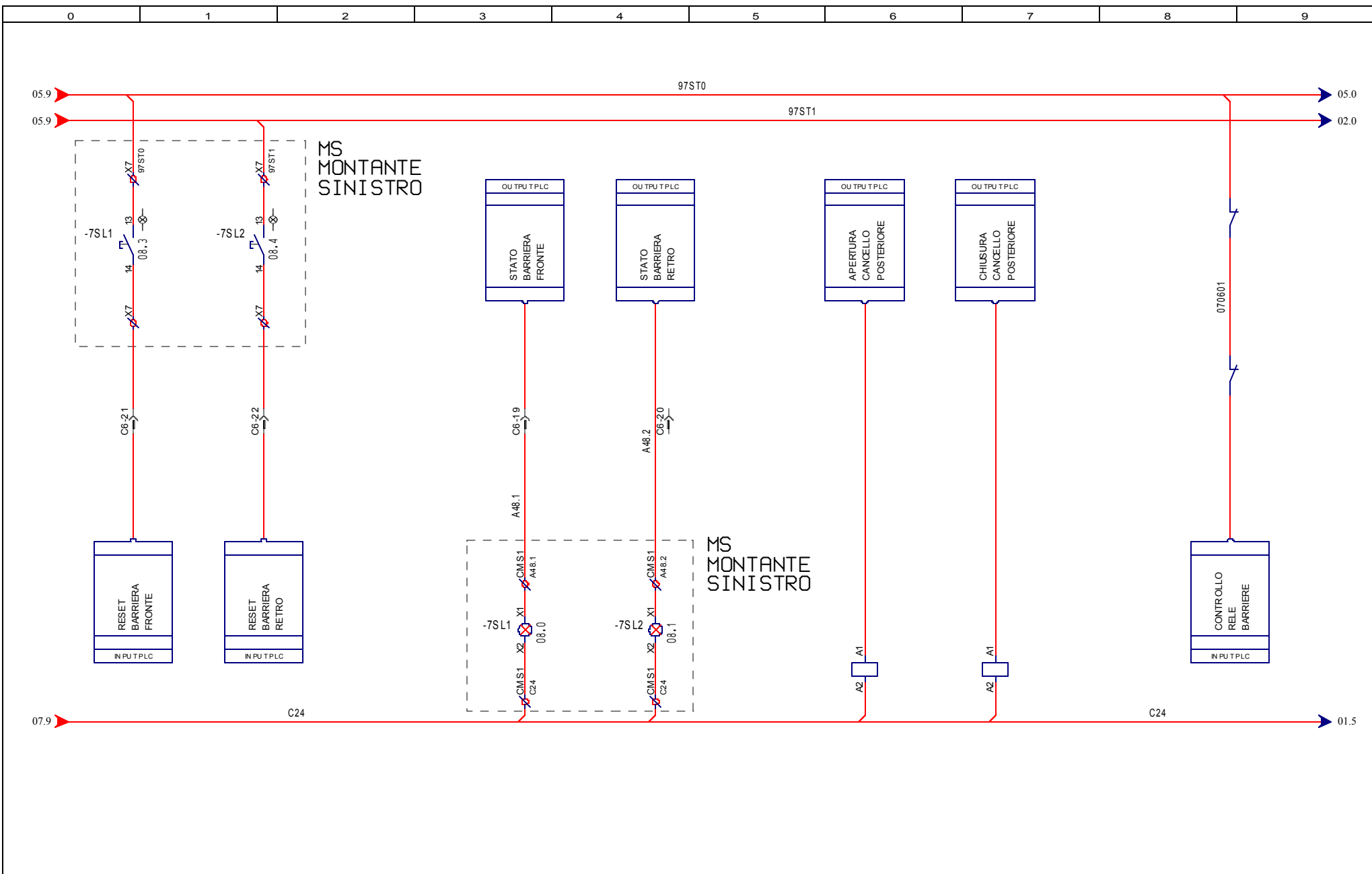
REV.	DATA	FIRMA	MODIFICA



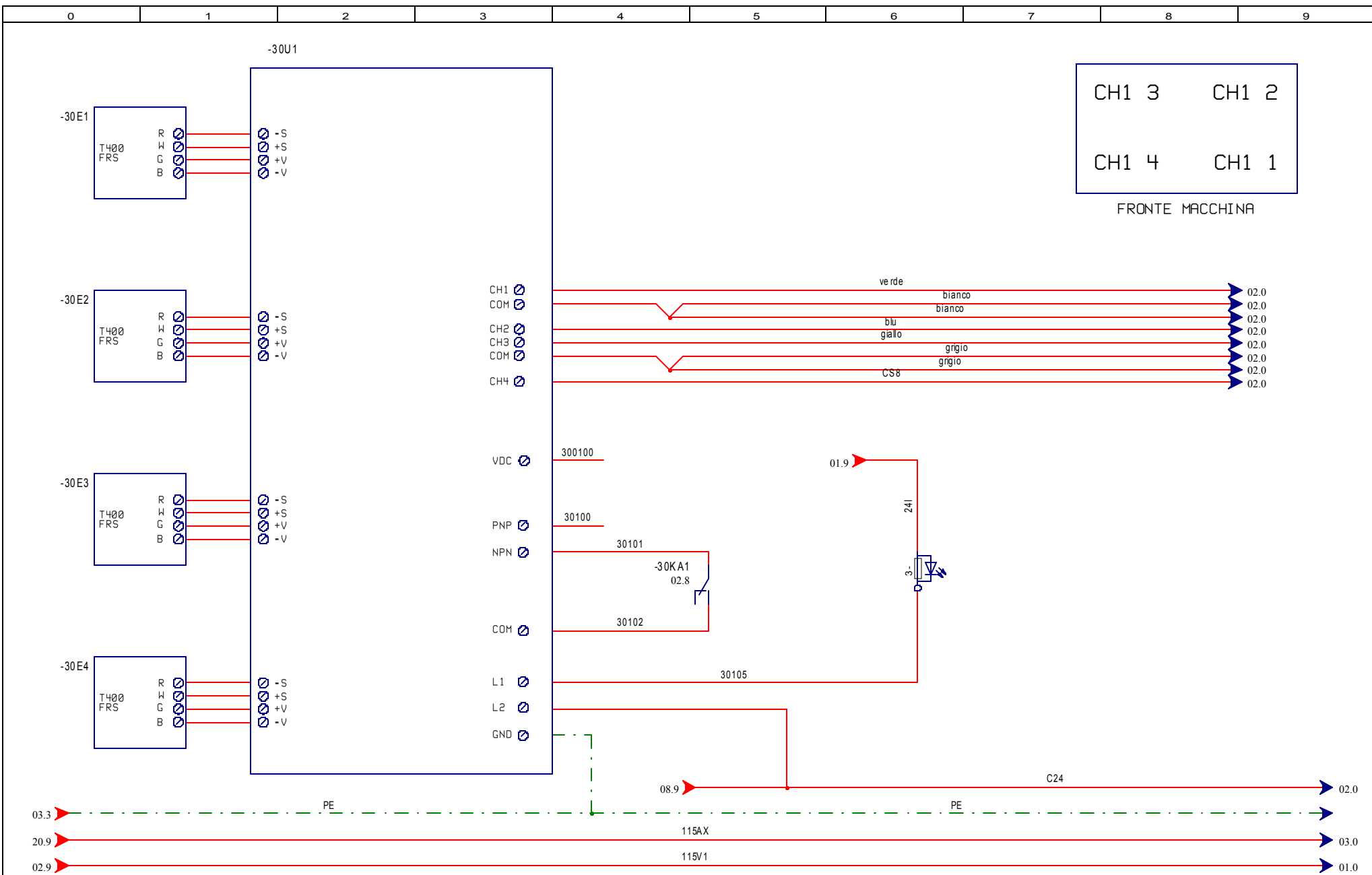
REV.	DATA	FIRMA	MODIFICA



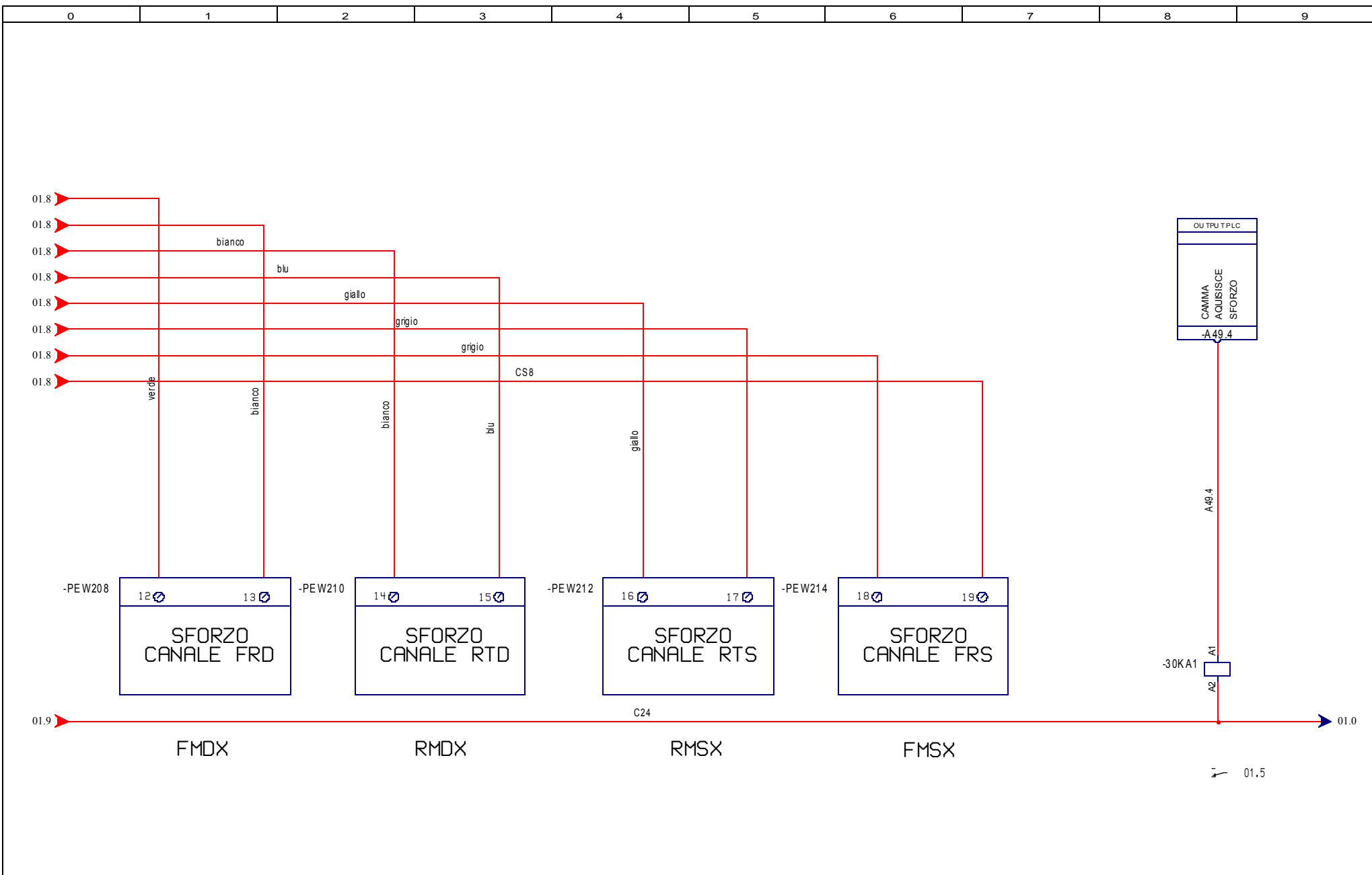
PROGETTO: PRESSA BENELLI 1200 Tn	FOGLIO 05
CLIENTE: LASIM	DI 89
COMMESSA: 001	
TITOLO: SCHERMO BARRIERE	04 06
GRUPPO 7 CANCELLI	
DIS.: MARIO	DATA: 13/11/2014
LOC.:	

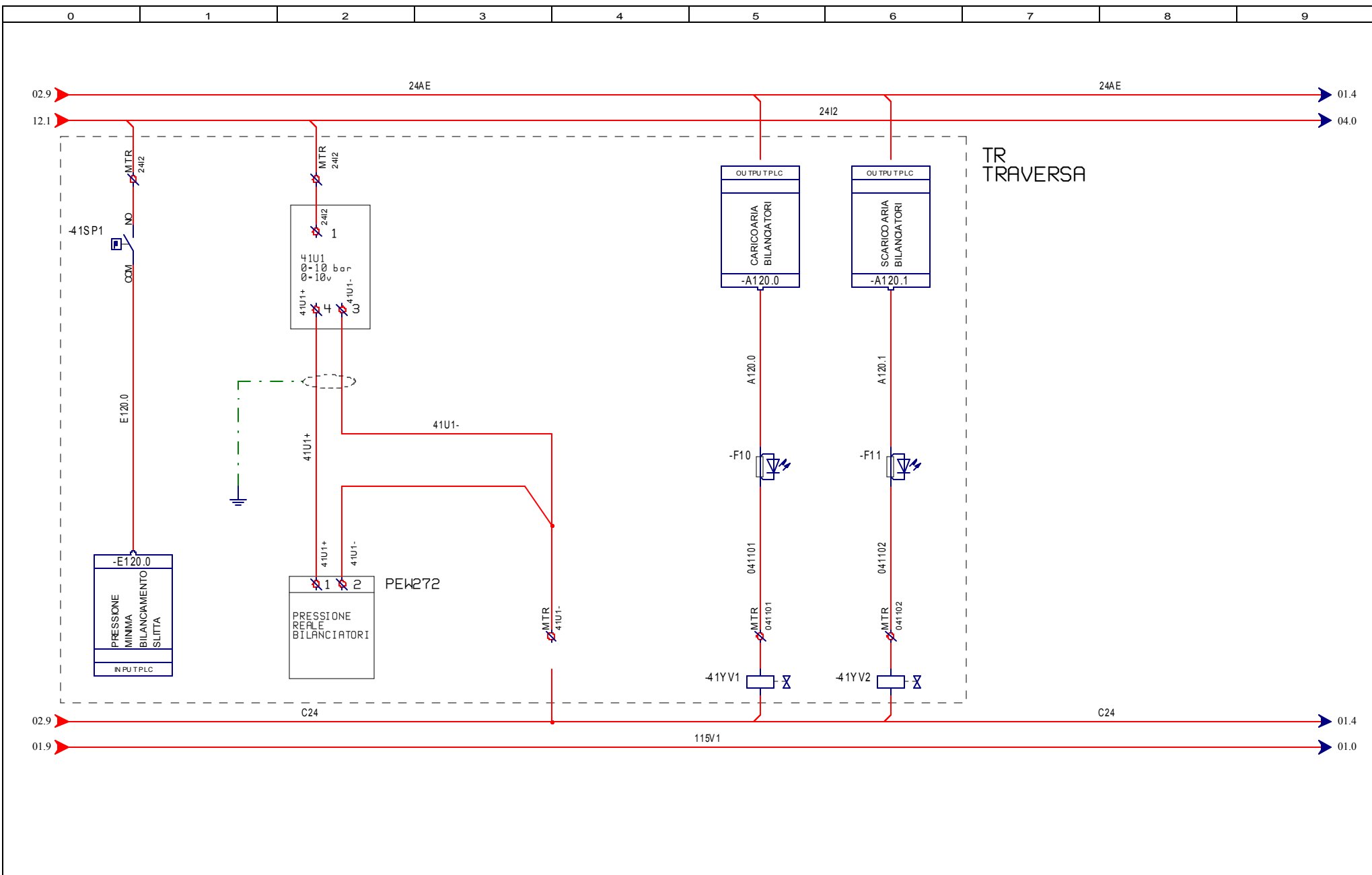


REV.	DATA	FIRMA	MODIFICA

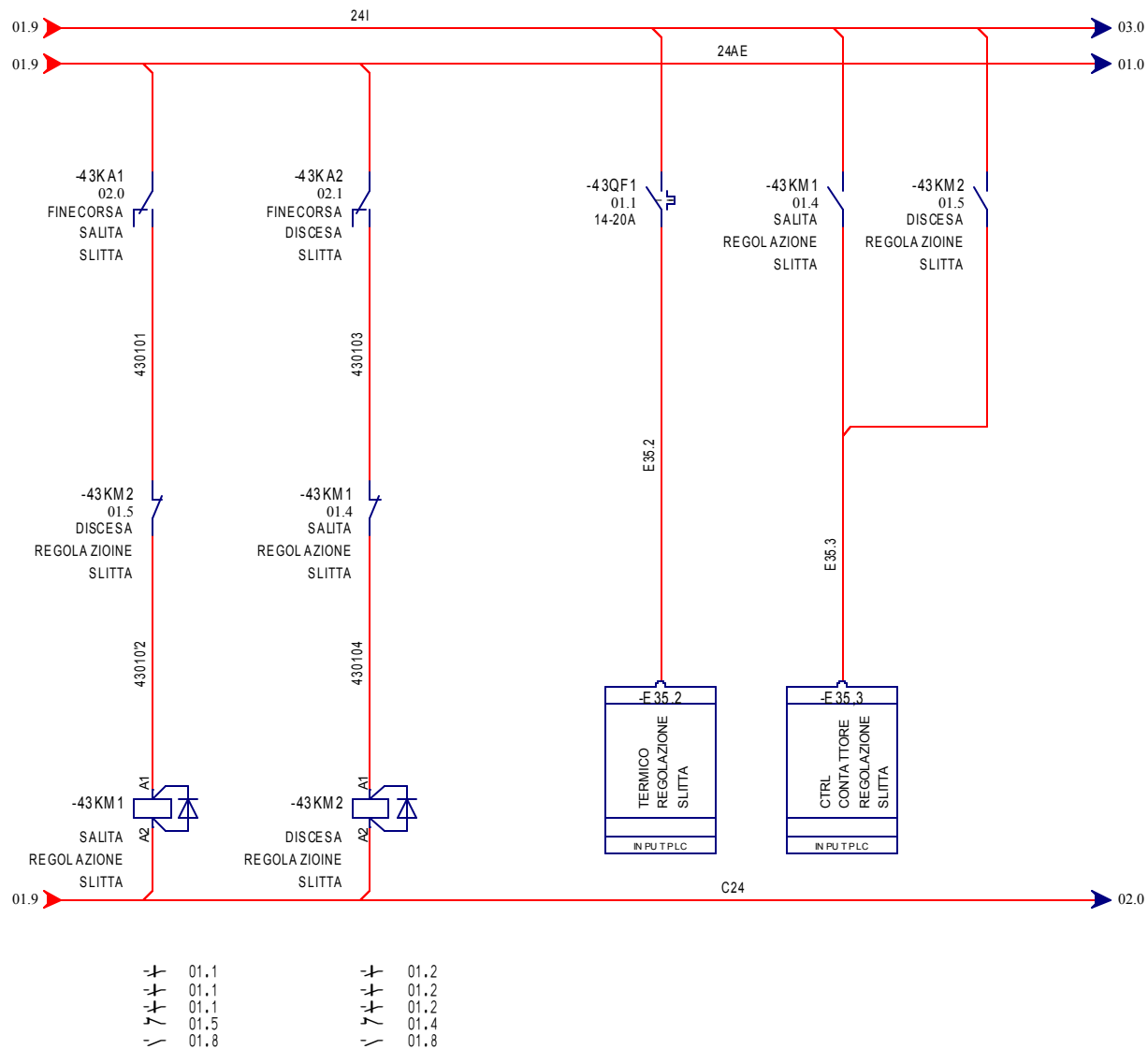


REV.	DATA	FIRMA	MODIFICA





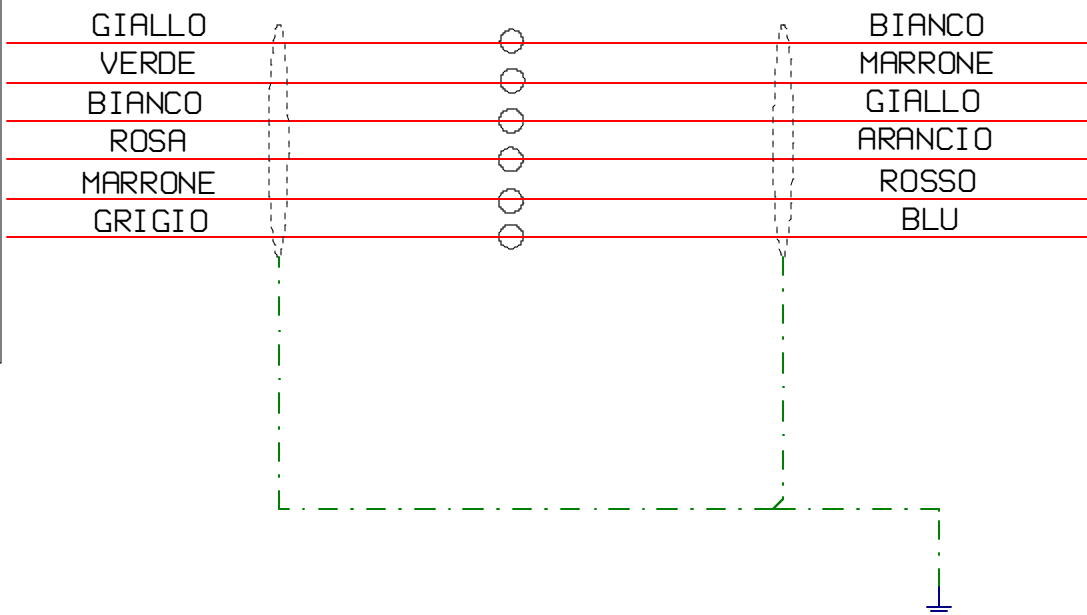
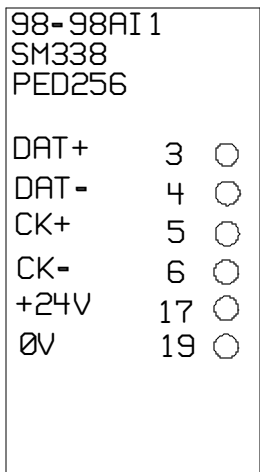
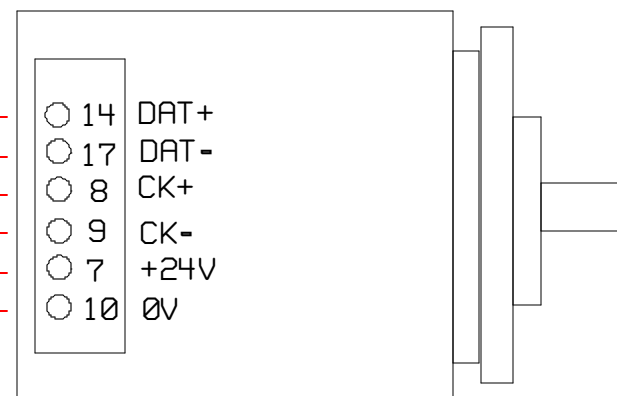
REV.	DATA	FIRMA	MODIFICA



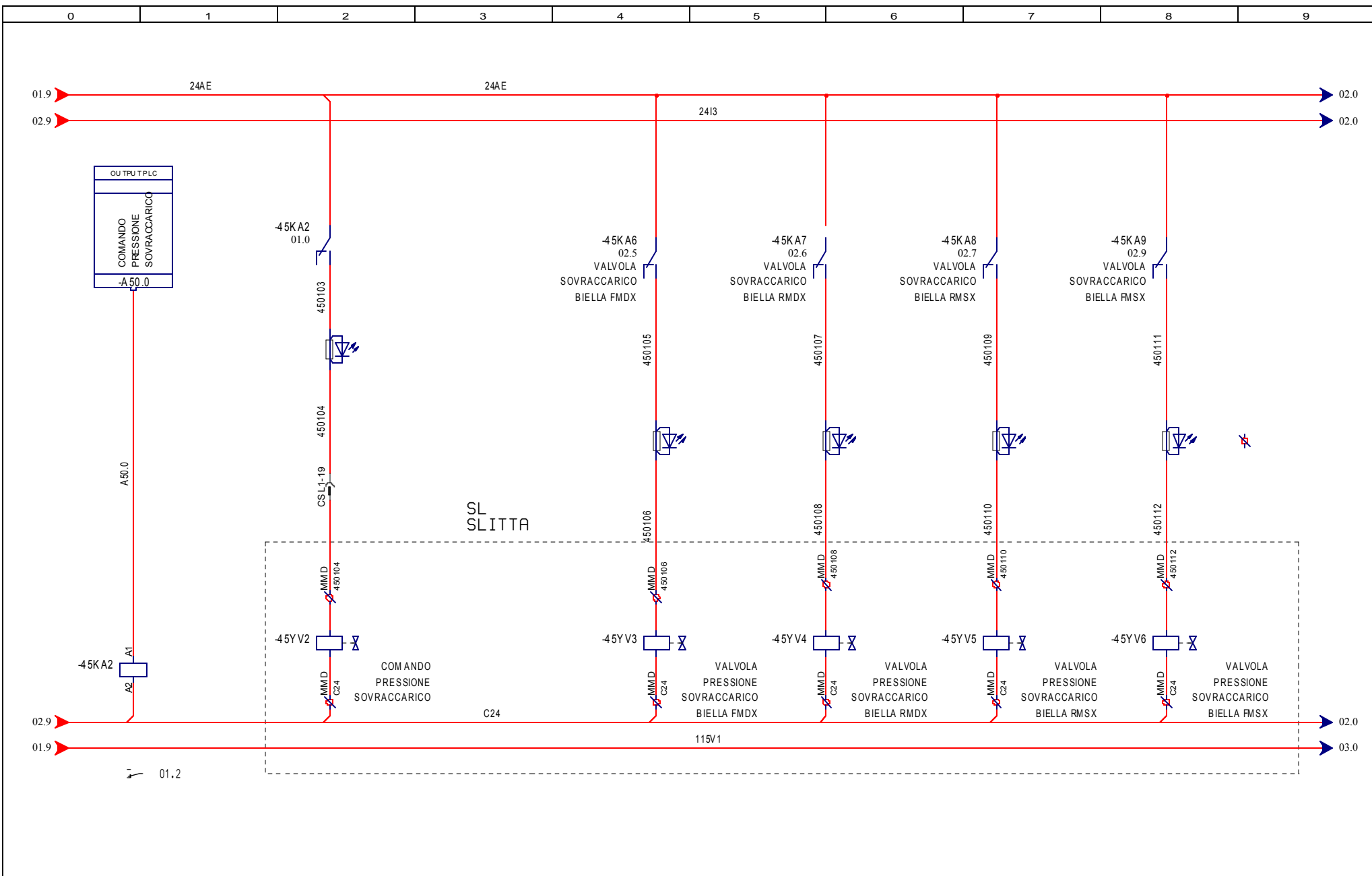
PROGETTO: PRESSA BENELLI 1200 Tn			FOGLIO 01
CLIENTE: LASIM			DI 89
COMMESSA: 001			
TITOLO: REGISTRAZIONE SLITTA			
GRUPPO 43 SLITTA			02
DIS.: MARIO	DATA: 13/11/2014	LOC.:	

ENCODER ELCIS
A/763M-G-1024-1030-S1-CV-R-01
RIS.1024-SSI MULTI GIRO

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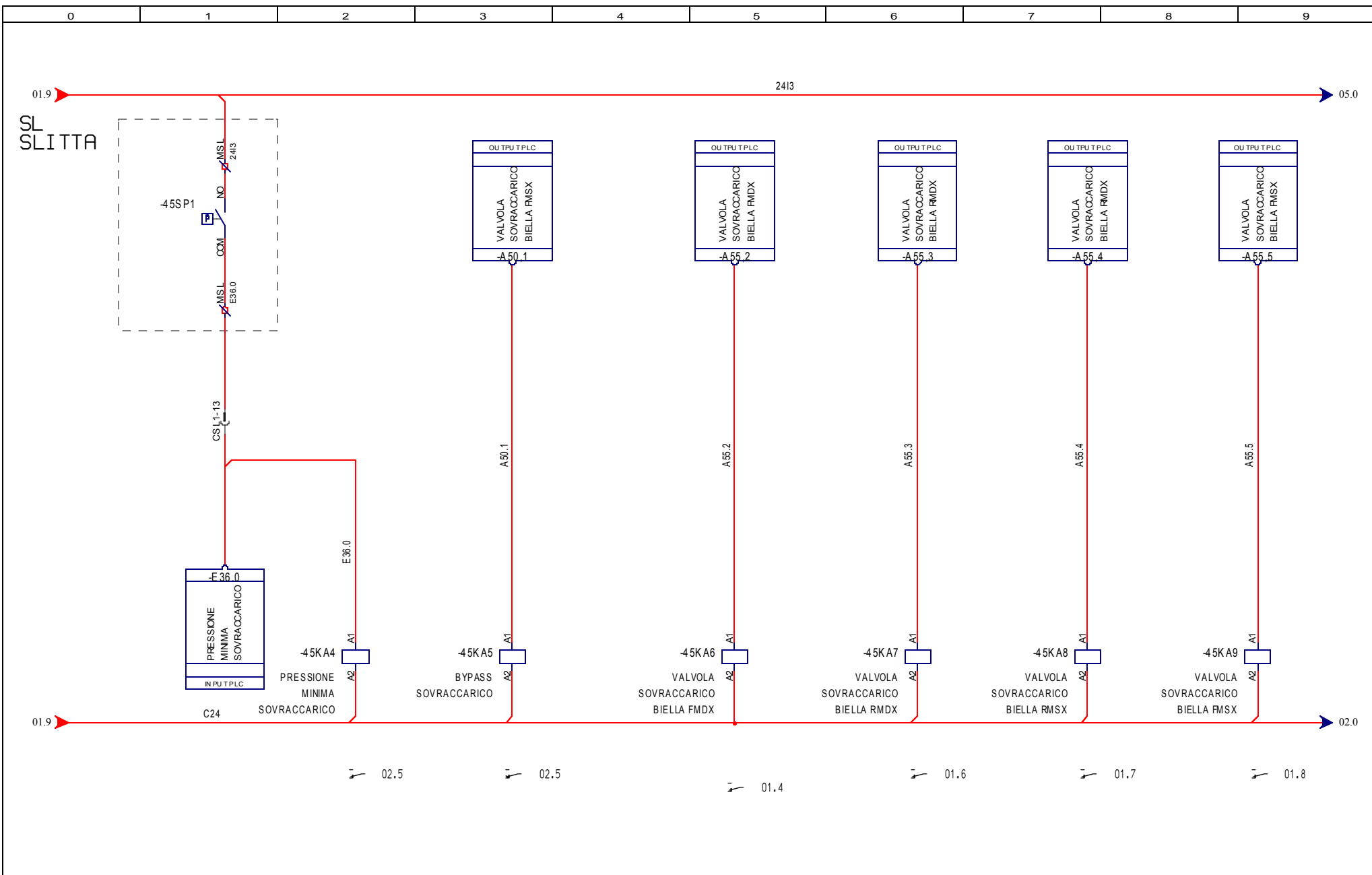
REV.	DATA	FIRMA	MODIFICA



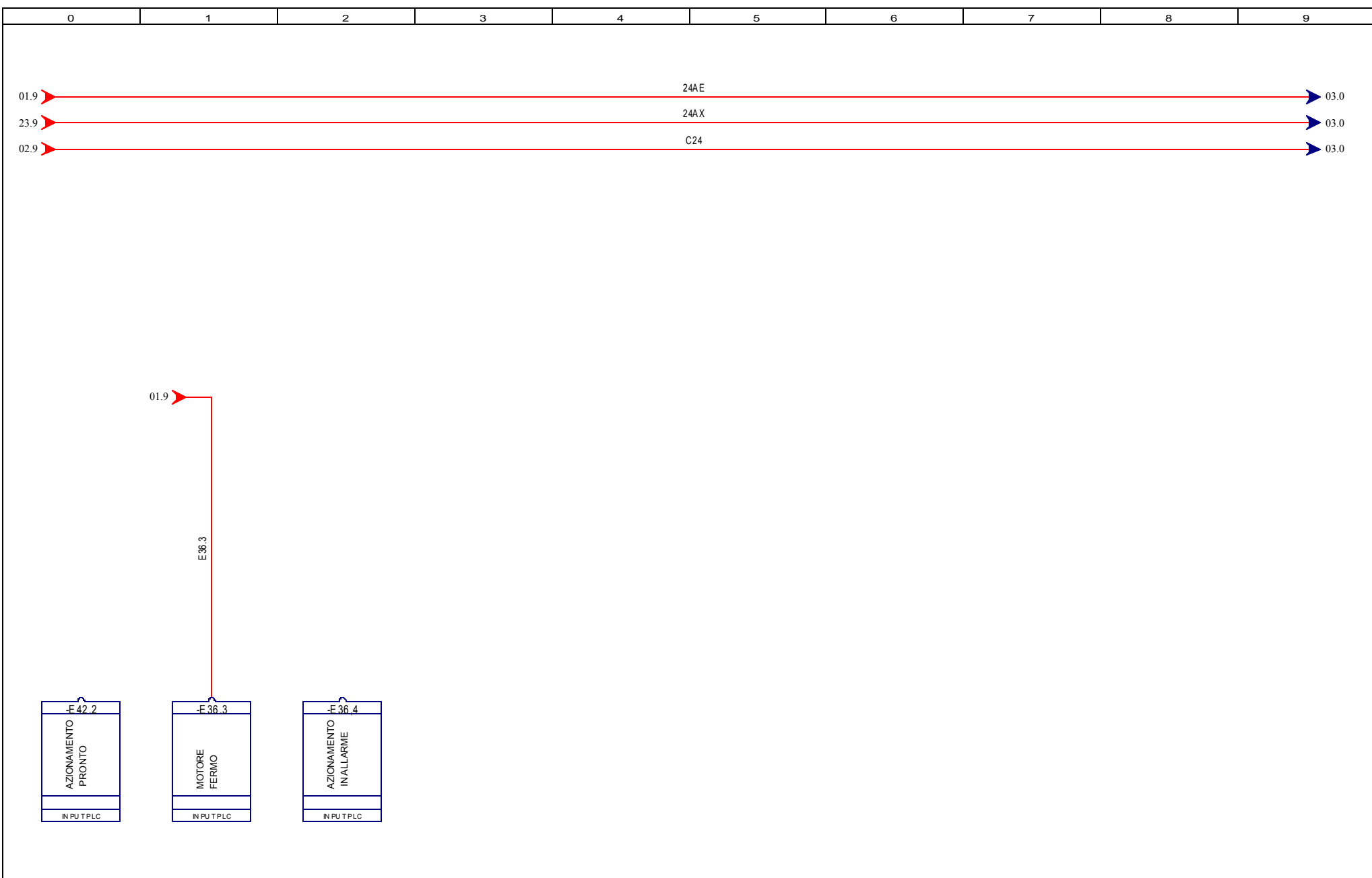
REV.	DATA	FIRMA	MODIFICA

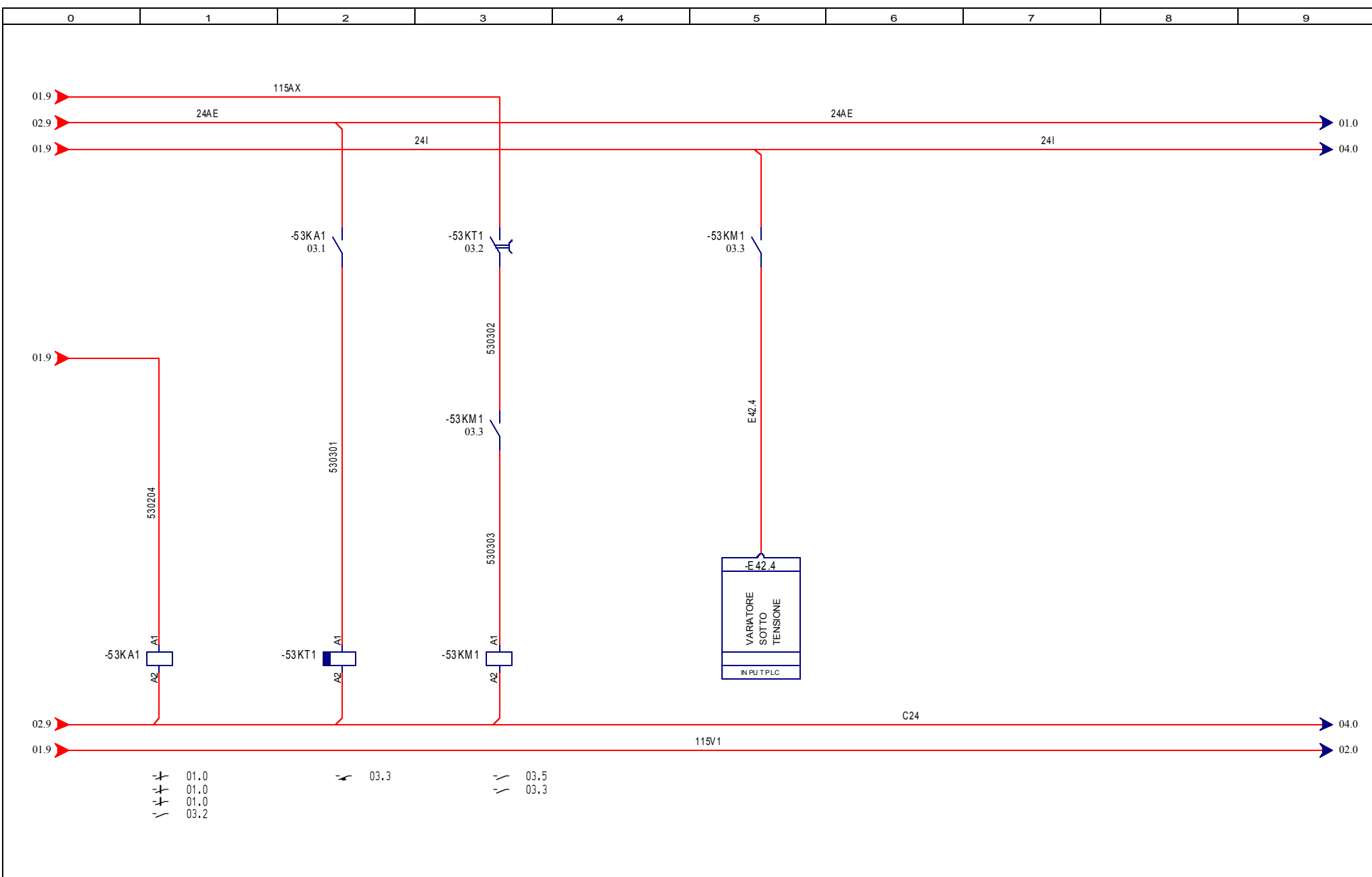


PROGETTO: PRESSA BENELLI 1200 Tn			FOGLIO 01
CLIENTE: LASIM			DI 89
COMMESSA: 001			02
TITOLO: SOVRACCARICO PRESSA GRUPPO 45 SOVRACCARICO			
DIS.: MARIO	DATA: 13/11/2014	LOC.:	

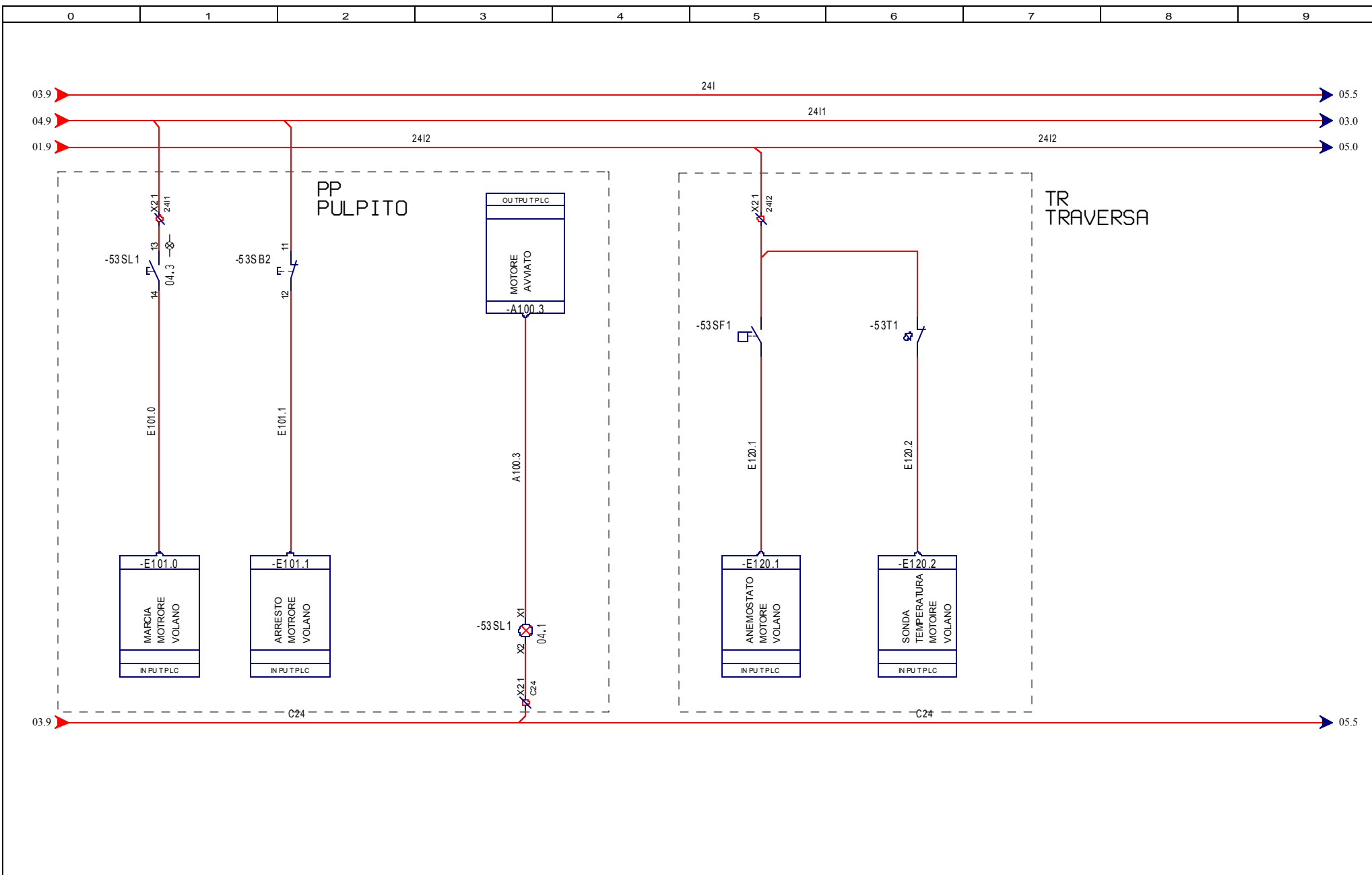


REV.	DATA	FIRMA	MODIFICA



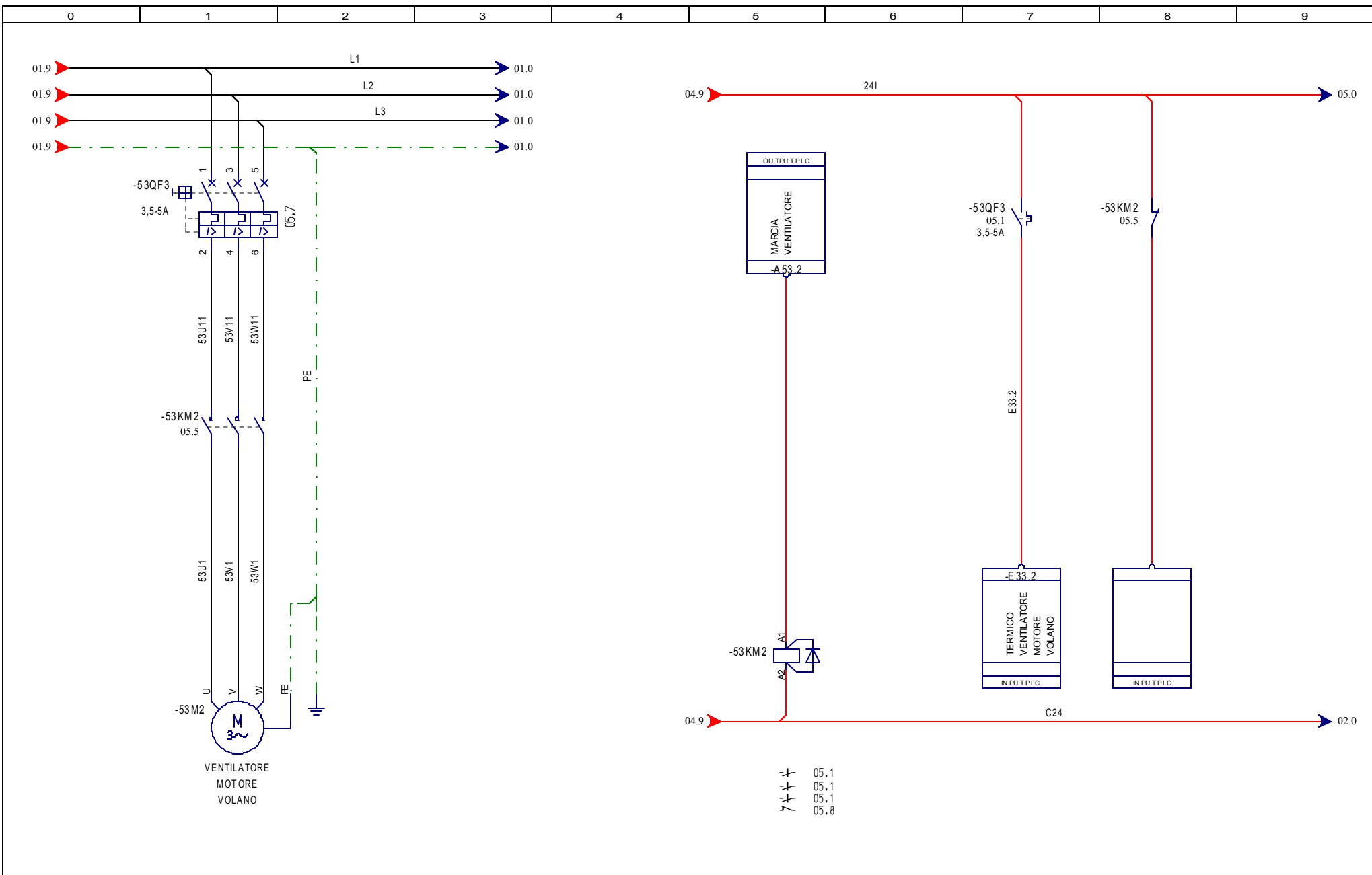


					PROGETTO: PRESSA BENELLI 1200 Tn	FOGLIO 03
					CLIENTE: LASIM	
					COMMESSA: 001	DI 89
					TITOLO: MOTORE PRICIPALE	
					GRUPPO 53 MOTORE PRINCIPALE	02 04
REV.	DATA	FIRMA	MODIFICA	Via Canovine, 46 - 24126 BERGAMO	DIS.: MARIO	DATA: 13/11/2014
					LOC.:	



REV.	DATA	FIRMA	MODIFICA

PROGETTO: PRESSA BENELLI 1200 Tn	FOGLIO 04
CLIENTE: LASIM	DI 89
COMMESSA: 001	
TITOLO: MOTORE PRICIPALE	
GRUPPO 53 MOTORE PRINCIPALE	03 05
DIS.: MARIO	DATA: 13/11/2014
LOC.:	



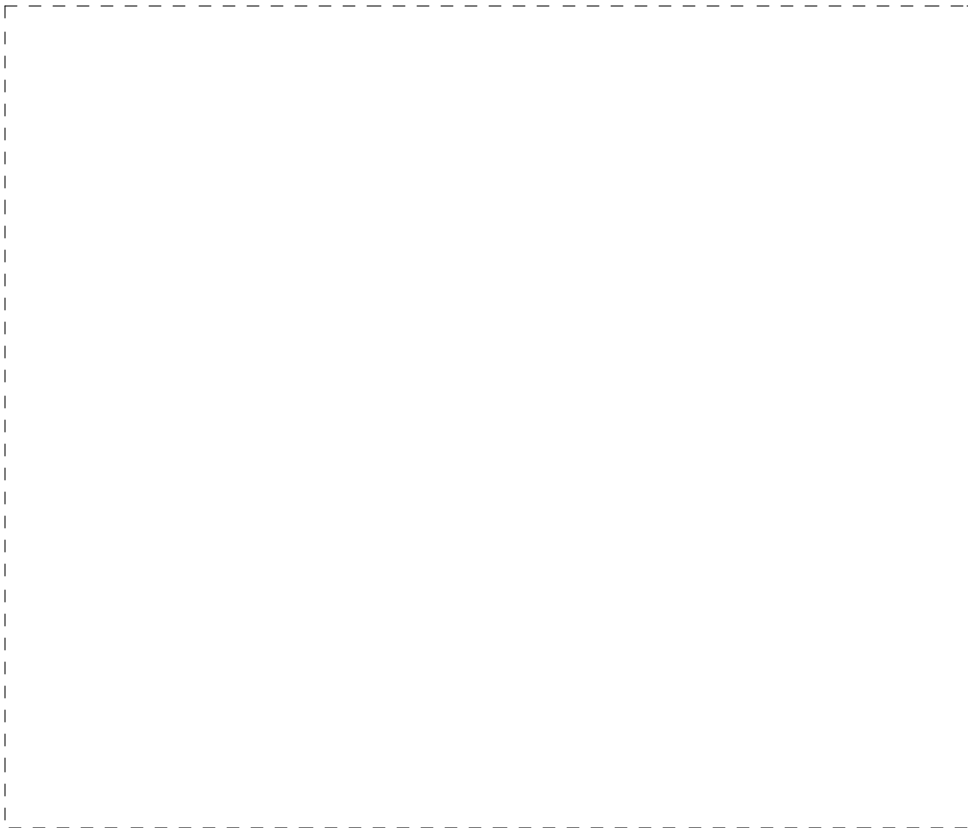
REV.	DATA	FIRMA	MODIFICA

IGE-XAO
ITALIA

Via Canovine, 46 - 24126 BERGAMO

PROGETTO: PRESSA BENELLI 1200 Tn	FOGLIO 05
CLIENTE: LASIM	DI 89
COMMESSA: 001	04 06
TITOLO: VENTILATORE MOTORE PRICIPALE GRUPPO 53 MOTORE PRINCIPALE	
DIS.: MARIO	DATA: 13/11/2014
LOC.:	

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REV.	DATA	FIRMA	MODIFICA

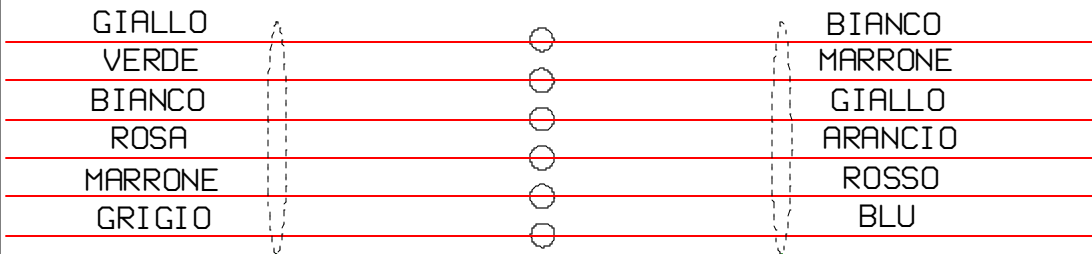


Via Canovine, 46 - 24126 BERGAMO

PROGETTO: PRESSA BENELLI 1200 Tn	FOGLIO 06
CLIENTE: LASIM	DI 89
COMMESSA: 001	
TITOLO: PARAMETRI VAIATORE GRUPPO 53 MOTORE PRINCIPALE	
DIS.: MARIO	DATA: 13/11/2014
LOC.:	

98-98AI 1
 SM338
 PED256

DAT+	3	○
DAT-	4	○
CK+	5	○
CK-	6	○
+24V	17	○
0V	19	○



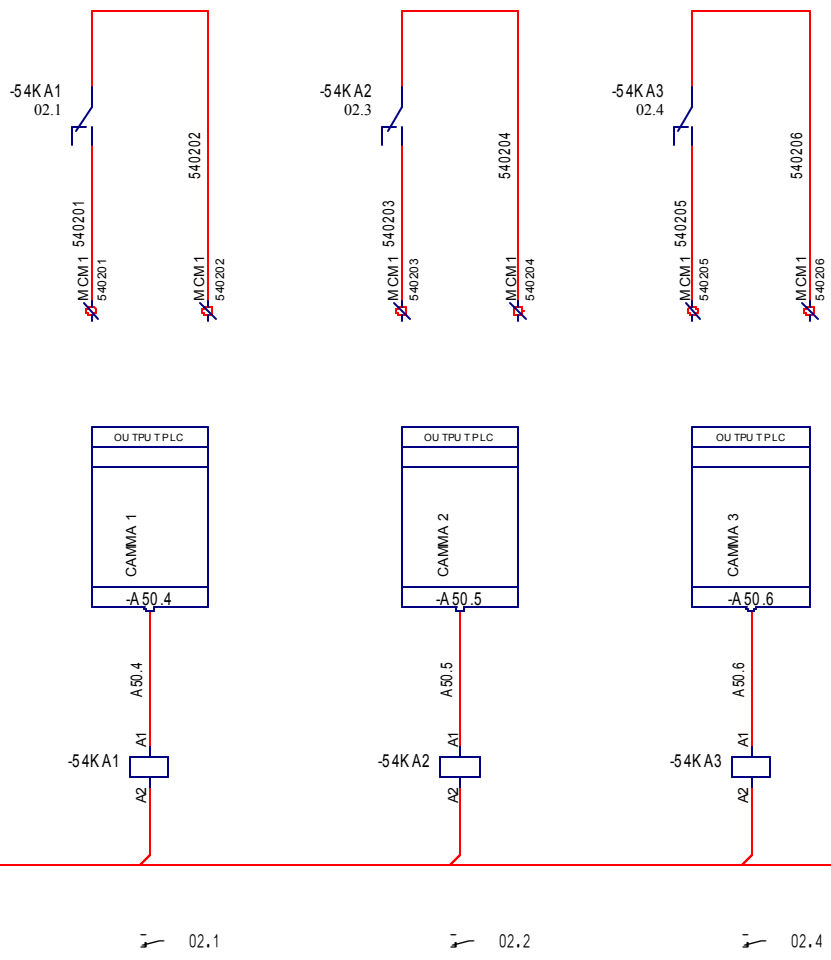
ENCODER ELCIS
 A/763S-G-1024-1030-S1-CV-R-01
 RIS.1024-SSI MONO GIRO

54U1

○ 14	DAT+
○ 17	DAT-
○ 8	CK+
○ 9	CK-
○ 7	+24V
○ 10	0V

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CABLATO CON FILO ARANCIO

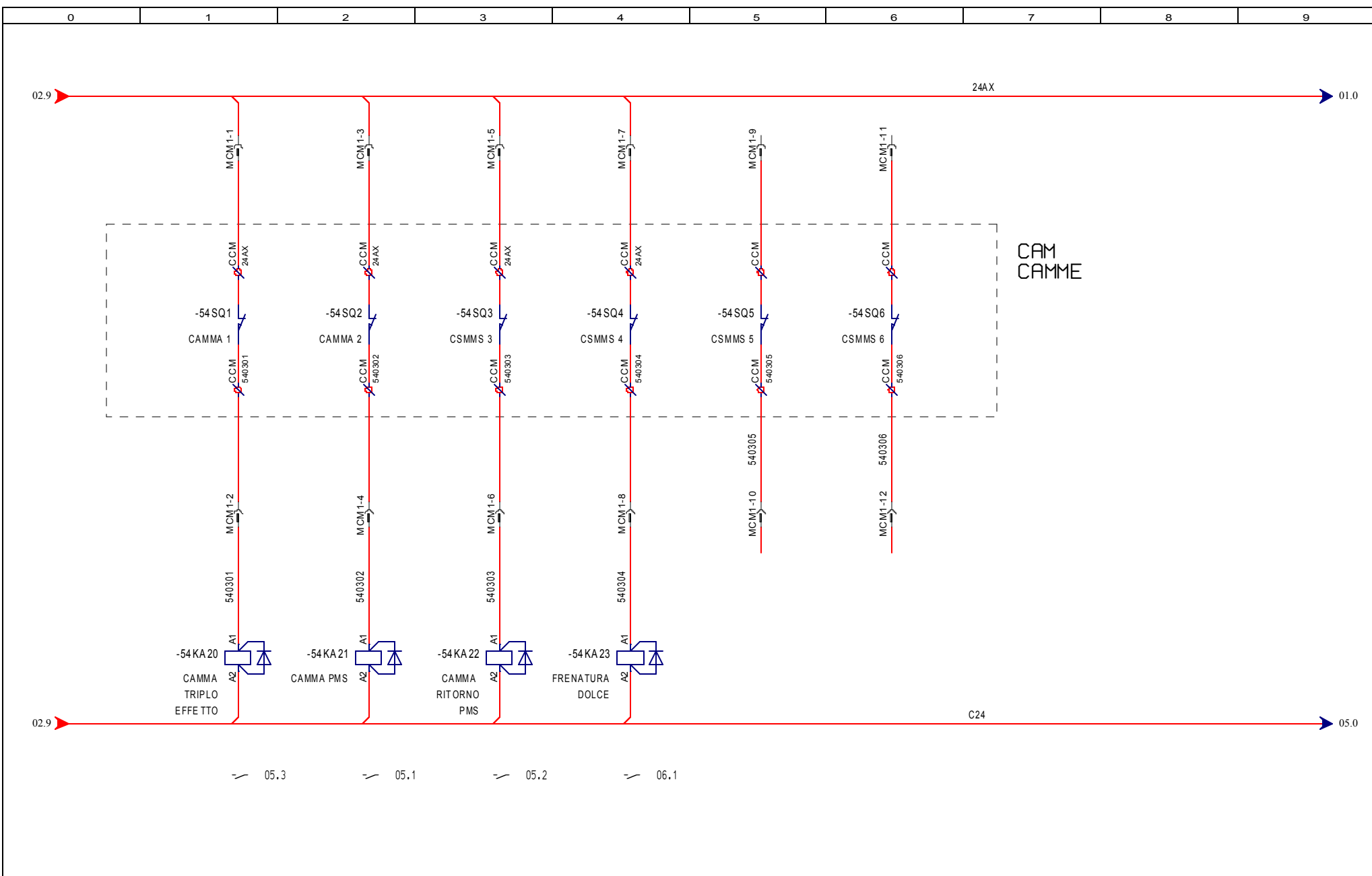


REV.	DATA	FIRMA	MODIFICA



Via Canovine, 46 - 24126 BERGAMO

PROGETTO: PRESSA BENELLI 1200 Tn			FOGLIO 02
CLIENTE: LASIM			DI 89
COMMESSA: 001			
TITOLO: CAMME ELETTRONICHE			01 ◀▶ 03
GRUPPO 54 CAMME			
DIS.: MARIO	DATA: 13/11/2014	LOC.:	



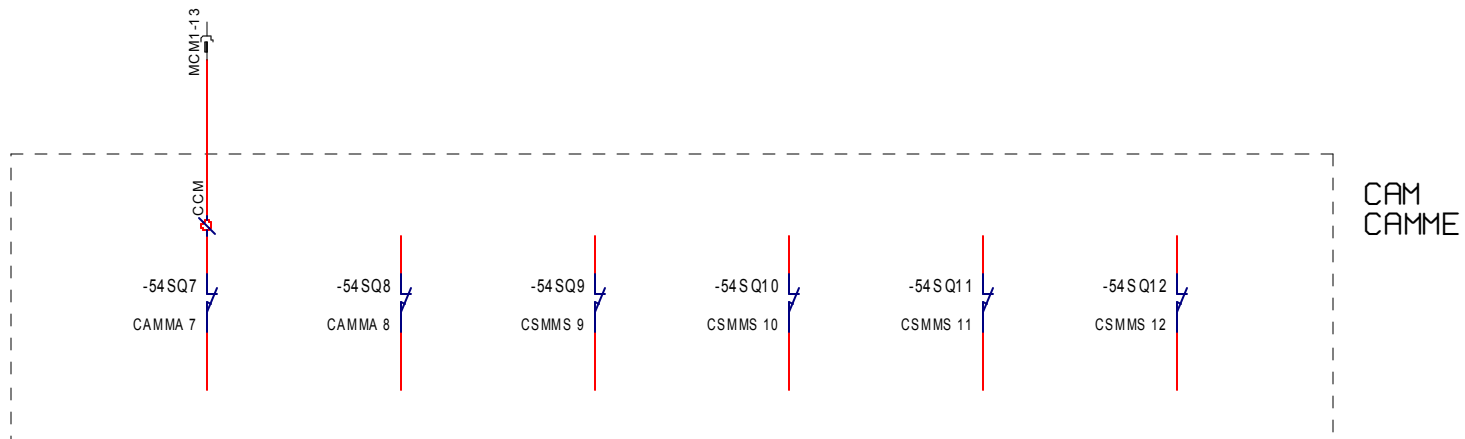
REV.	DATA	FIRMA	MODIFICA



Via Canovine, 46 - 24126 BERGAMO

PROGETTO: PRESSA BENELLI 1200 Tn	FOGLIO 03
CLIENTE: LASIM	DI 89
COMMESSA: 001	
TITOLO: CAMME ELETTRONICHE	02 04
GRUPPO 54 CAMME	
DIS.: MARIO	DATA: 13/11/2014
LOC.:	

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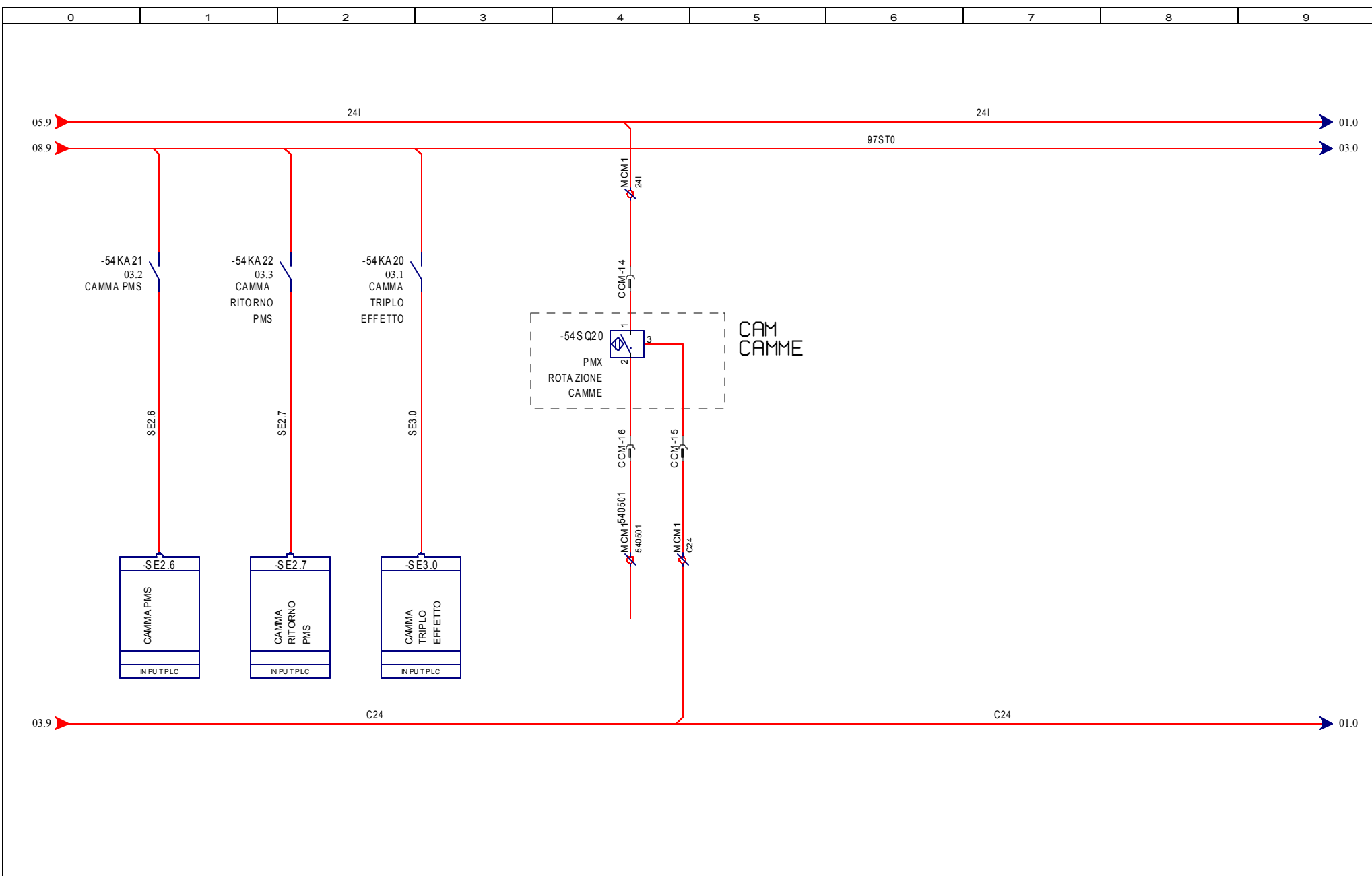


REV.	DATA	FIRMA	MODIFICA



Via Canovine, 46 - 24126 BERGAMO

PROGETTO: PRESSA BENELLI 1200 Tn			FOGLIO 04
CLIENTE: LASIM			DI 89
COMMESSA: 001			
TITOLO: CAMME ELETTRONICHE			
GRUPPO 54 CAMME			03 05
DIS.: MARIO	DATA: 13/11/2014	LOC.:	



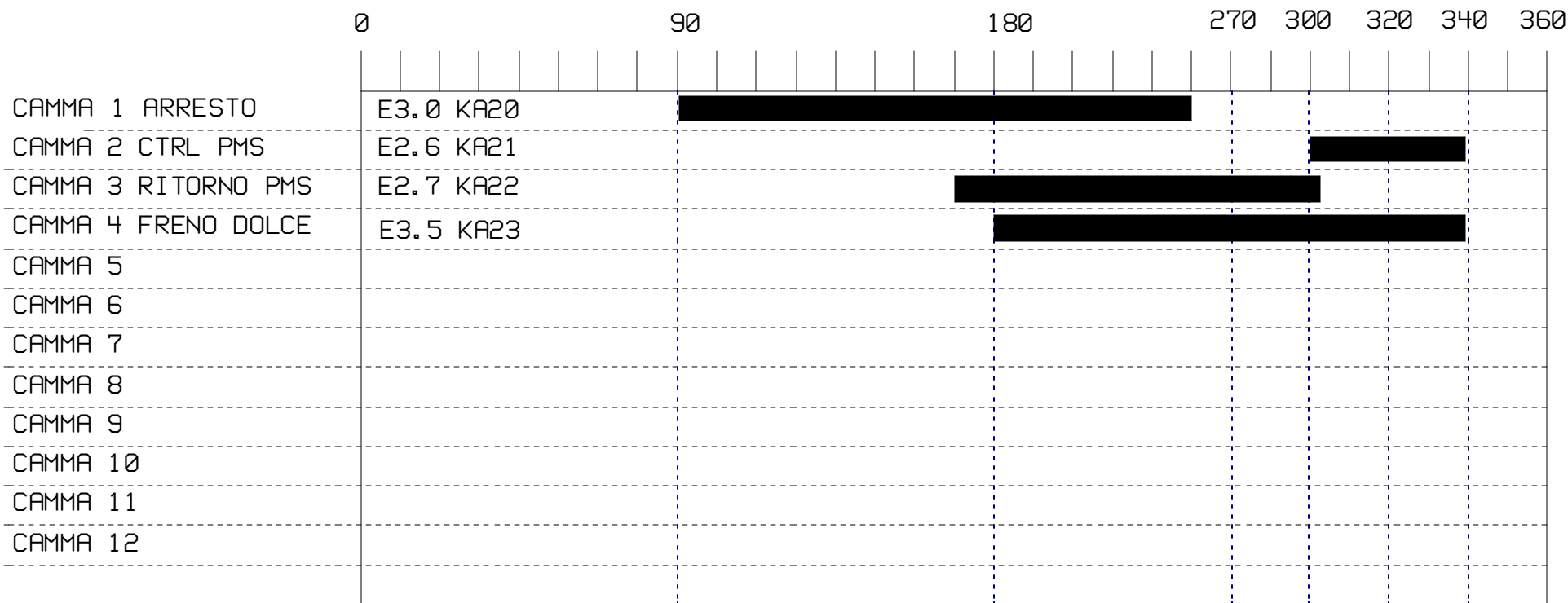
REV.	DATA	FIRMA	MODIFICA



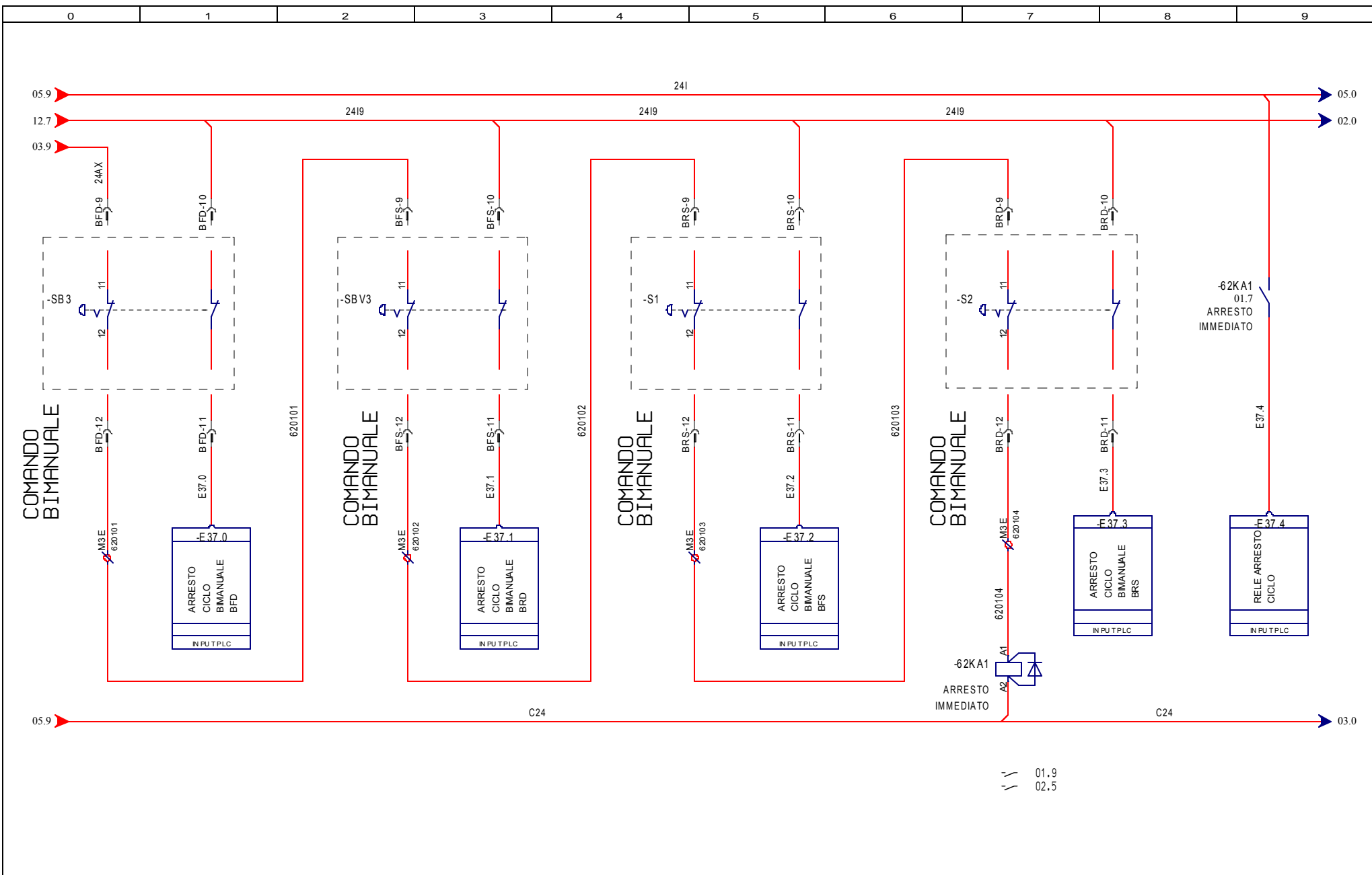
Via Canovine, 46 - 24126 BERGAMO

PROGETTO: PRESSA BENELLI 1200 Tn			FOGLIO 05
CLIENTE: LASIM			DI 89
COMMESSA: 001			04 06
TITOLO: CAMME ELETTRONICHE			
GRUPPO 54 CAMME			
DIS.: MARIO	DATA: 13/11/2014	LOC.:	

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 CONTATTO ELETTRICO CHIUSO

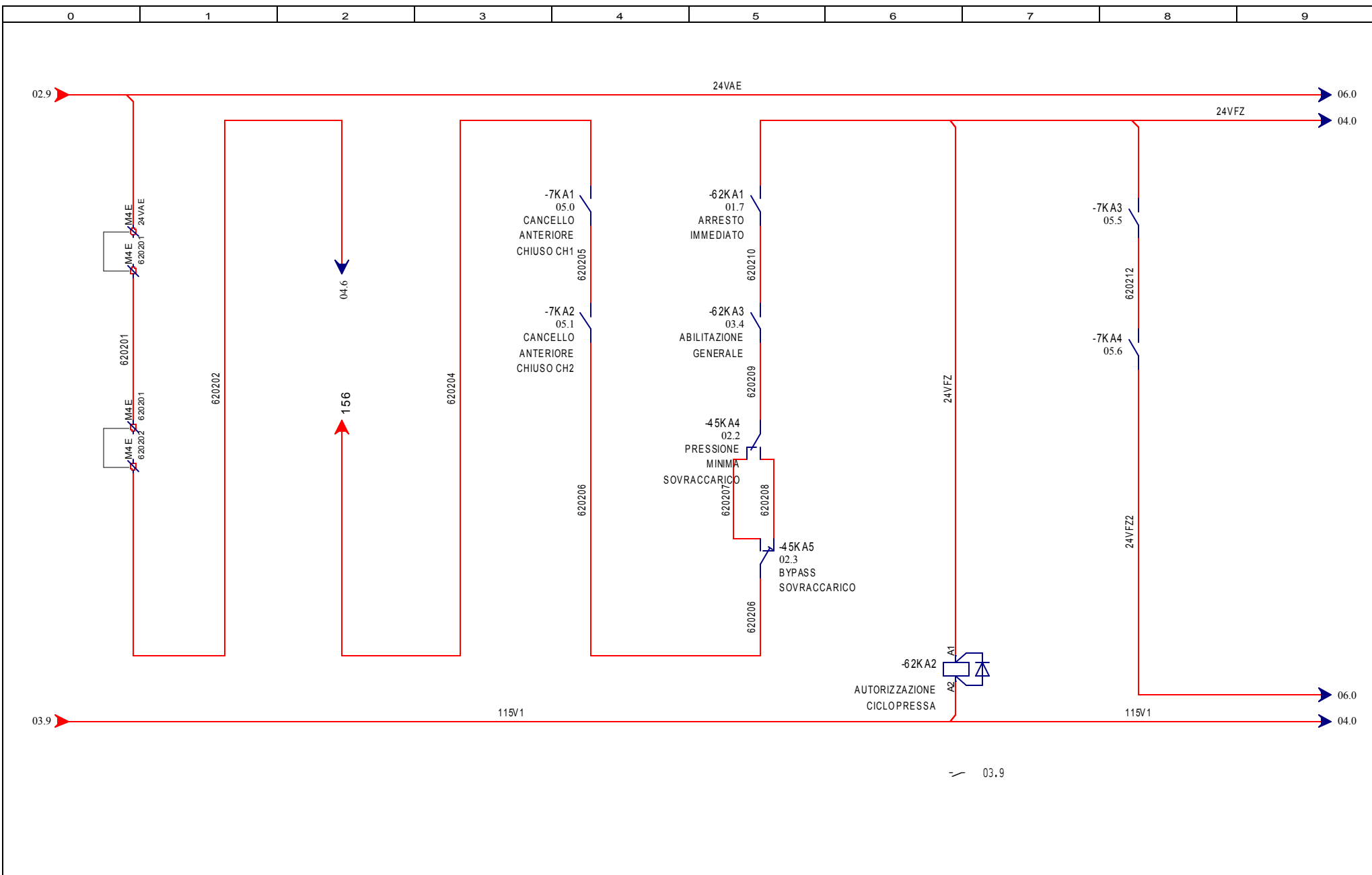


REV.	DATA	FIRMA	MODIFICA



Via Canovine, 46 - 24126 BERGAMO

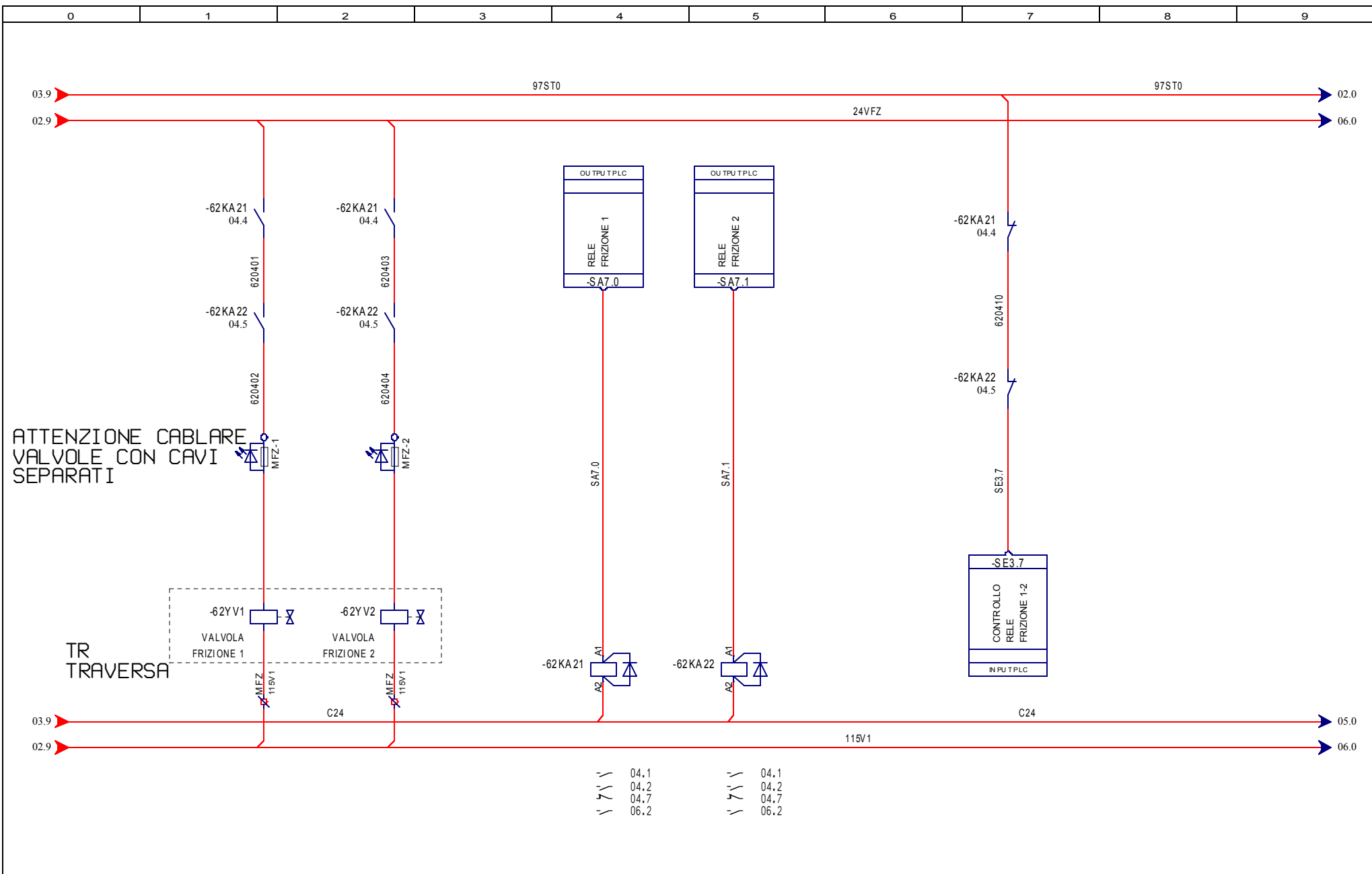
PROGETTO: PRESSA BENELLI 1200 Tn	FOGLIO 01
CLIENTE: LASIM	DI 89
COMMESSA: 001	
TITOLO: CIRCUITO ARRESTO	
GRUPPO 62 FRIZIONE	
DIS.: MARIO	DATA: 13/11/2014
LOC.:	



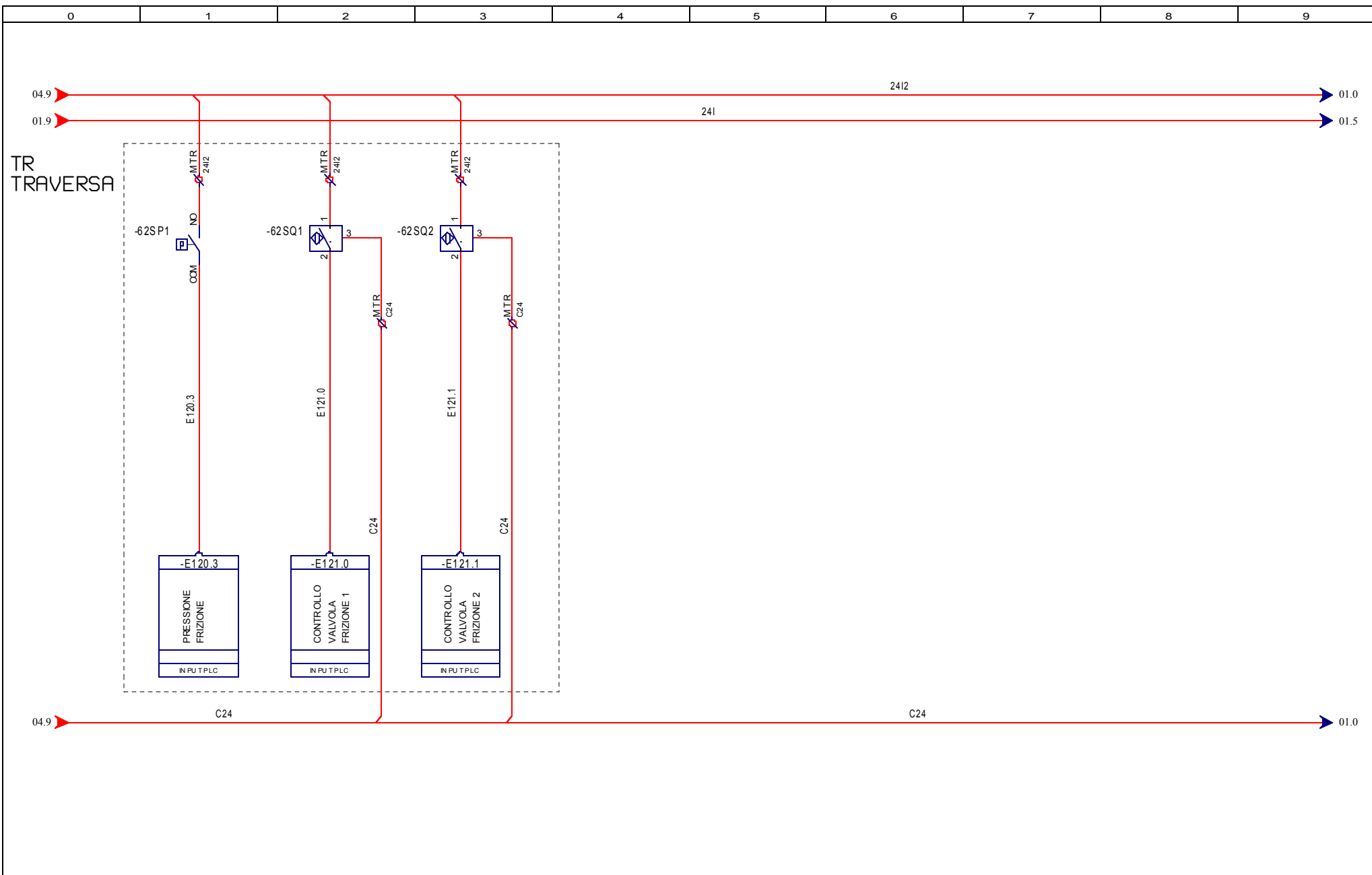
REV.	DATA	FIRMA	MODIFICA


 Via Canovine, 46 - 24126 BERGAMO

PROGETTO: PRESSA BENELLI 1200 Tn	FOGLIO 02
CLIENTE: LASIM	DI 89
COMMESSA: 001	01 ◀ ▶ 03
TITOLO: CIRCUITO FRENO FRIZIONE	
GRUPPO 62 FRIZIONE	
DIS.: MARIO	DATA: 13/11/2014
LOC.:	



REV.	DATA	FIRMA	MODIFICA

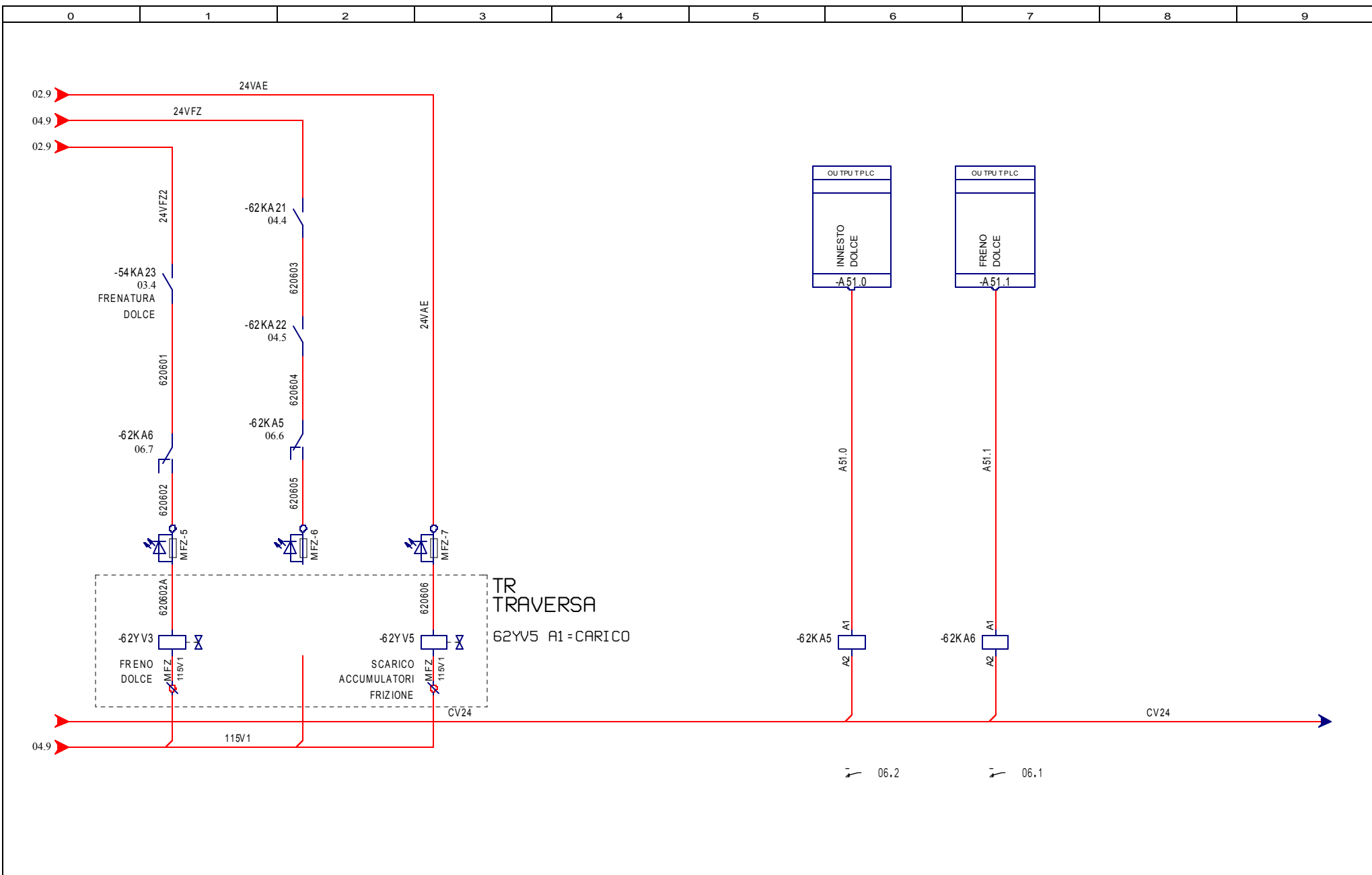


REV.	DATA	FIRMA	MODIFICA

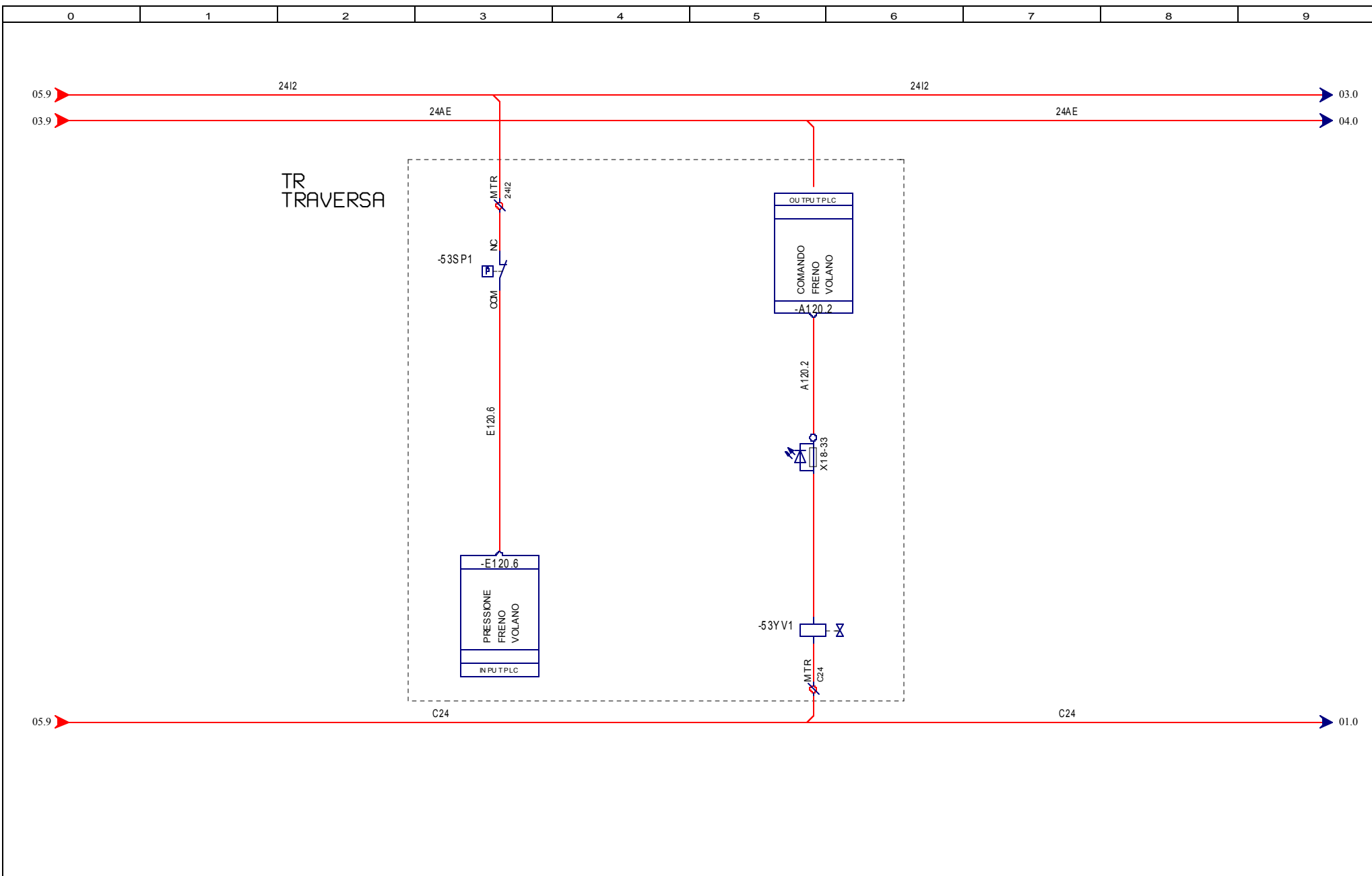


Via Canovine, 46 - 24126 BERGAMO

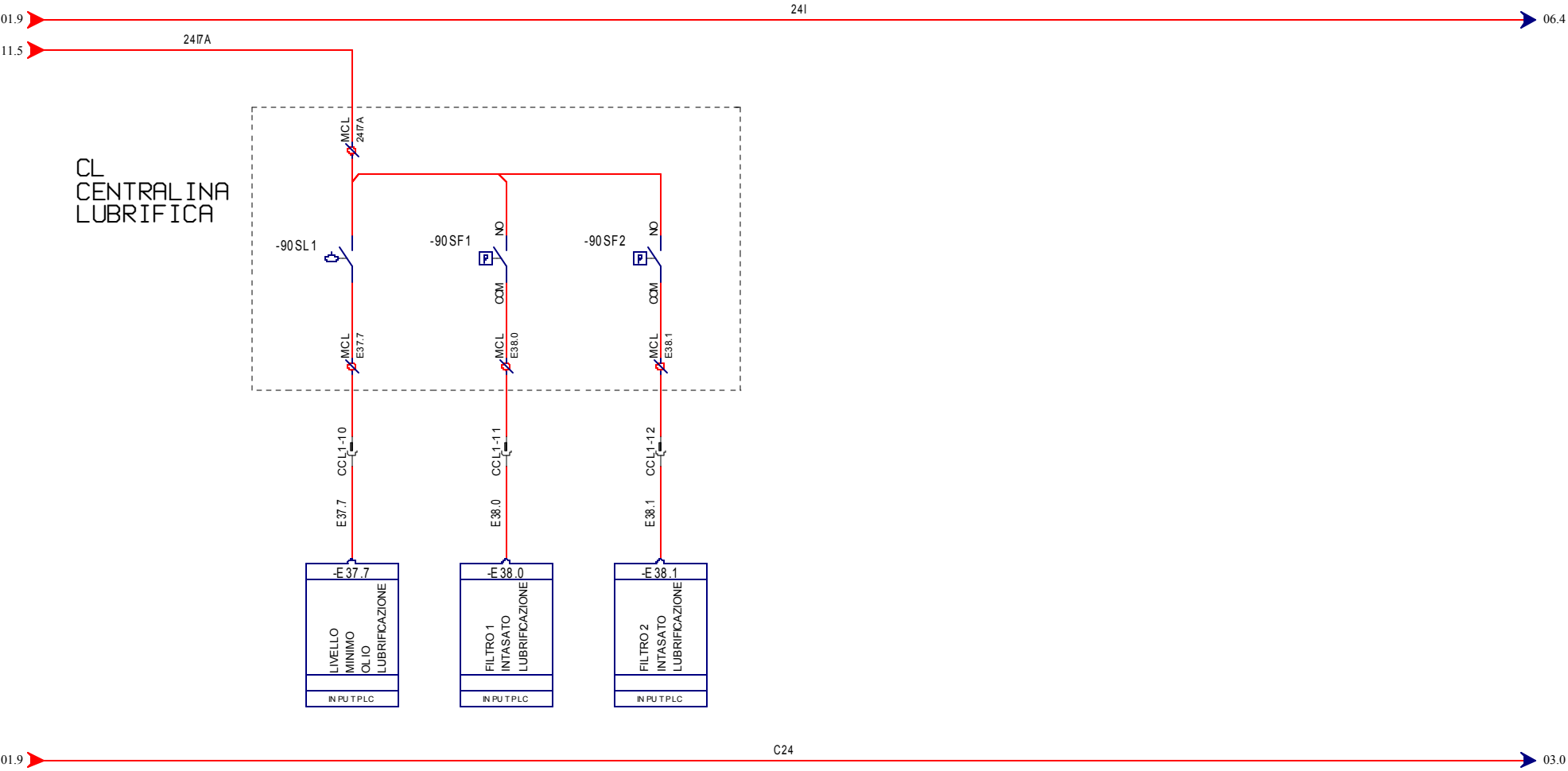
PROGETTO: PRESSA BENELLI 1200 Tn			FOGLIO 05
CLIENTE: LASIM			DI 89
COMMESSA: 001			
TITOLO: GENERALE FRIZIONE			
GRUPPO 62 FRIZIONE			
DIS.: MARIO	DATA: 13/11/2014	LOC.:	04 ◀ ▶ 06



REV.	DATA	FIRMA	MODIFICA



REV.	DATA	FIRMA	MODIFICA



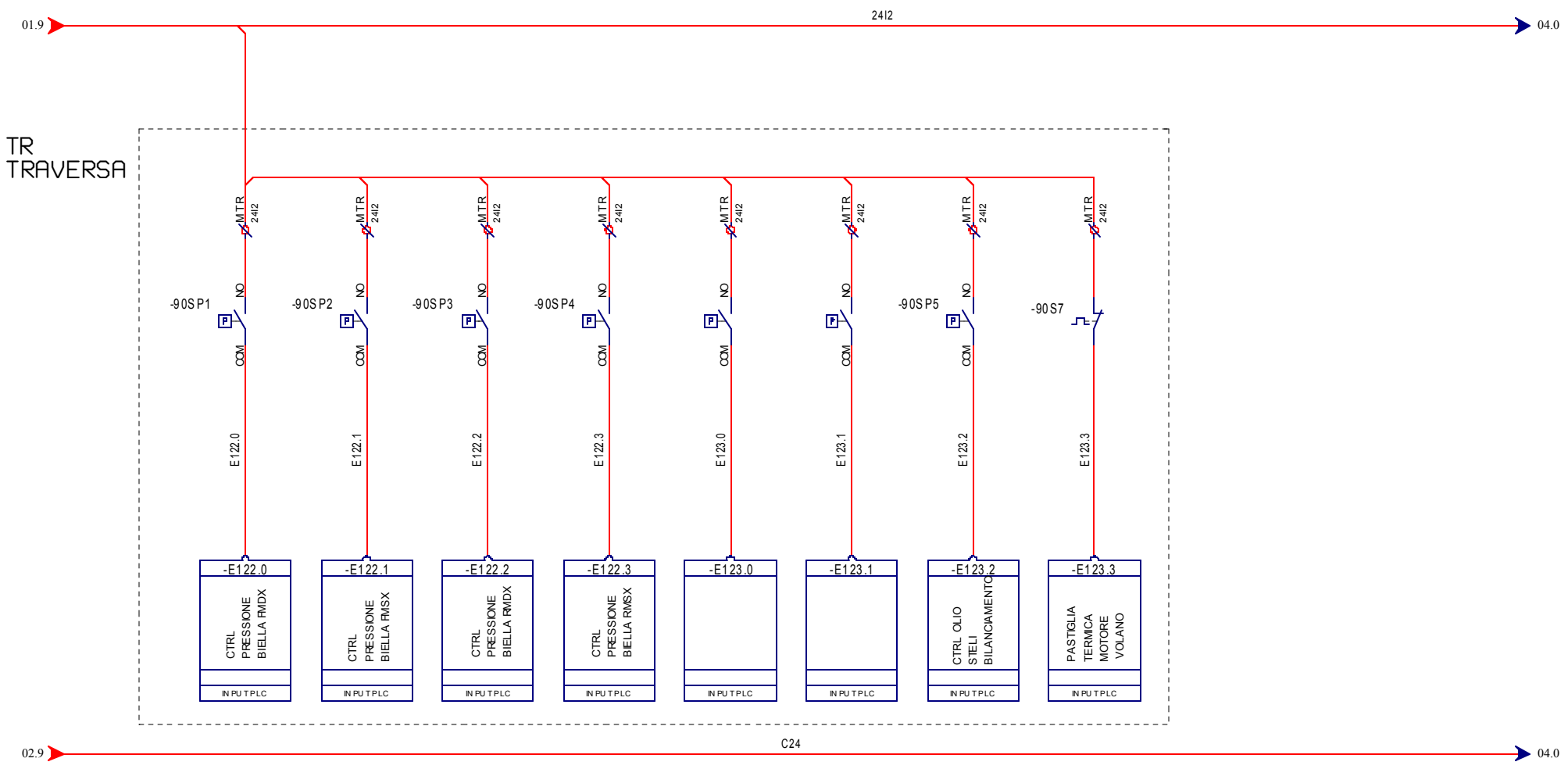
REV.	DATA	FIRMA	MODIFICA



Via Canovine, 46 - 24126 BERGAMO

PROGETTO: PRESSA BENELLI 1200 Tn	FOGLIO 02
CLIENTE: LASIM	DI 89
COMMESSA: 001	
TITOLO: CENTRALINA LUBRIFICAZIONE GRUPPO 90 LUBRIFICAZIONE	01 ◀ ▶ 03
DIS.: MARIO	DATA: 13/11/2014
LOC.:	

TR
TRAVERSA

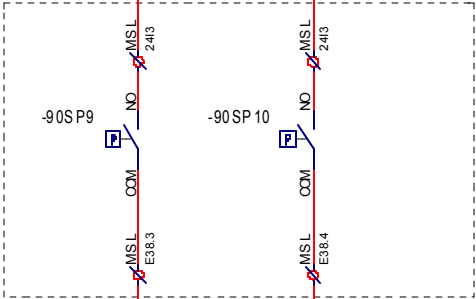


REV.	DATA	FIRMA	MODIFICA

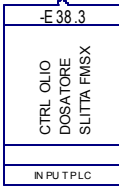
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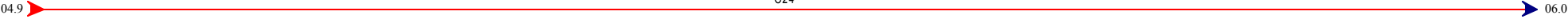
SL
SLITTA



CSL1-14
E38.3



CSL1-15
E38.4



REV.	DATA	FIRMA	MODIFICA

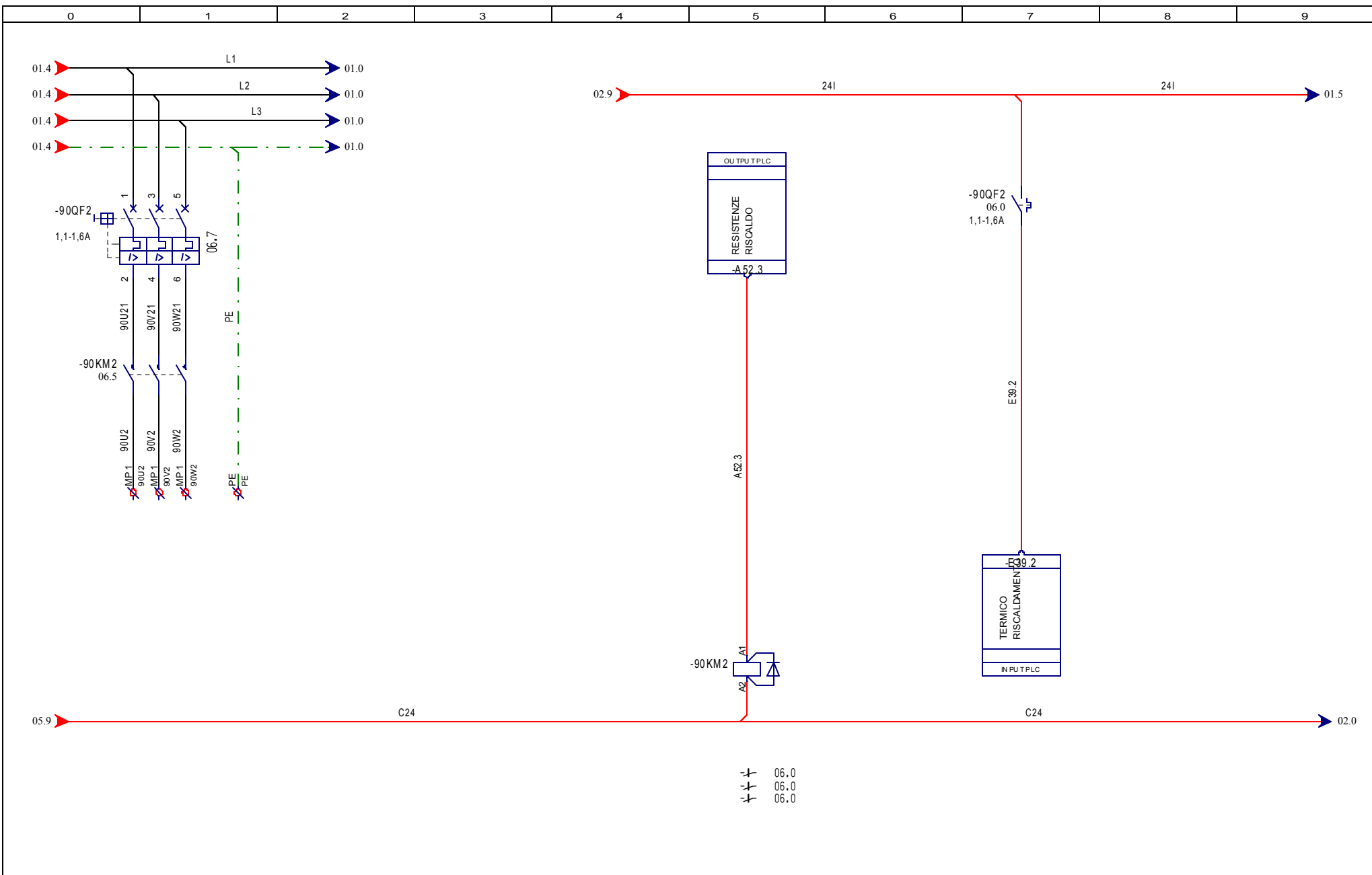


Via Canovine, 46 - 24126 BERGAMO

PROGETTO: PRESSA BENELLI 1200 Tn	FOGLIO 05
CLIENTE: LASIM	DI 89
COMMESSA: 001	
TITOLO: DOSATORI LUBRIFICAZIONE GRUPPO 90 LUBRIFICAZIONE	
DIS.: MARIO	DATA: 13/11/2014
LOC.:	

04

06

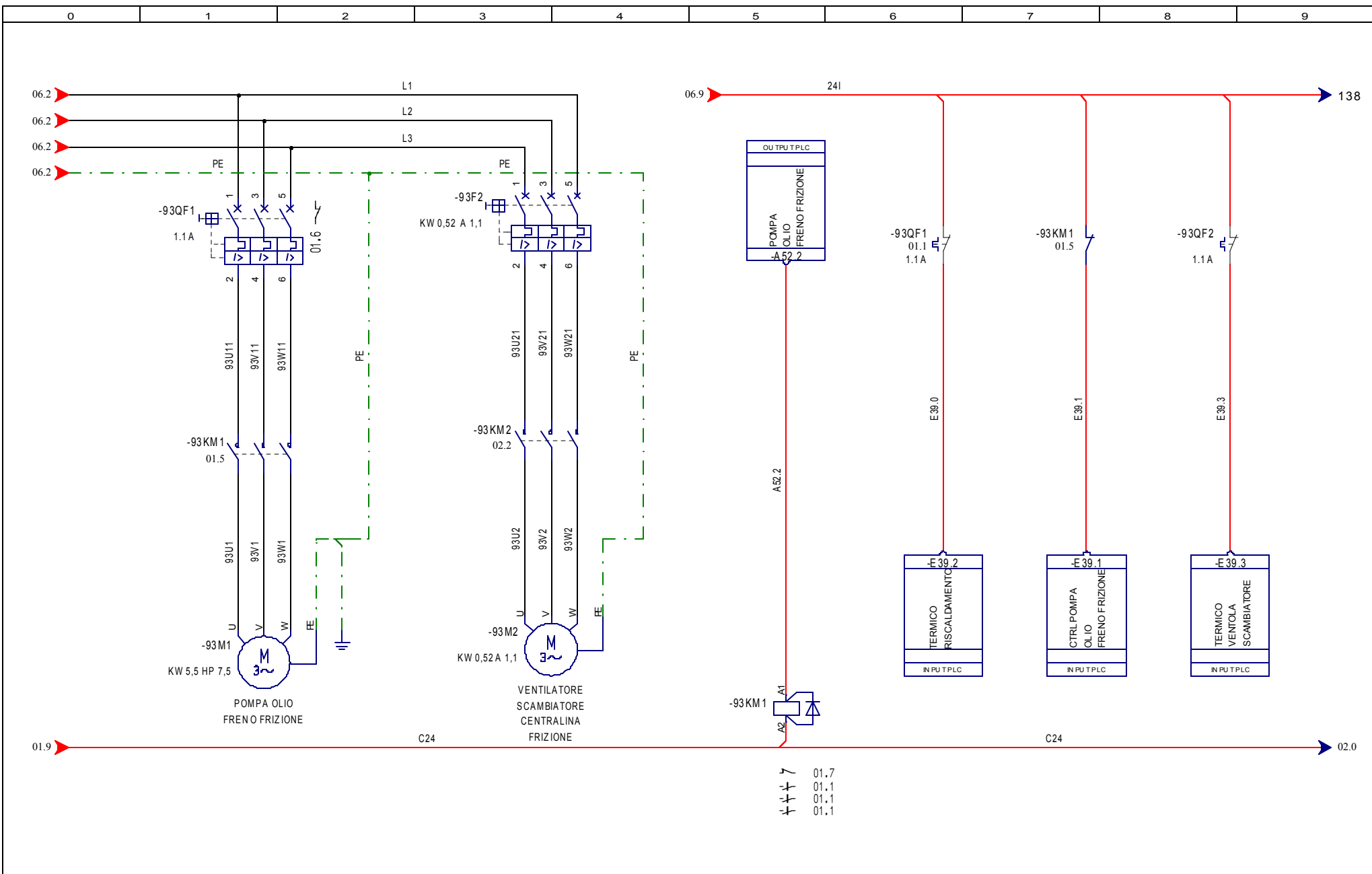


REV.	DATA	FIRMA	MODIFICA

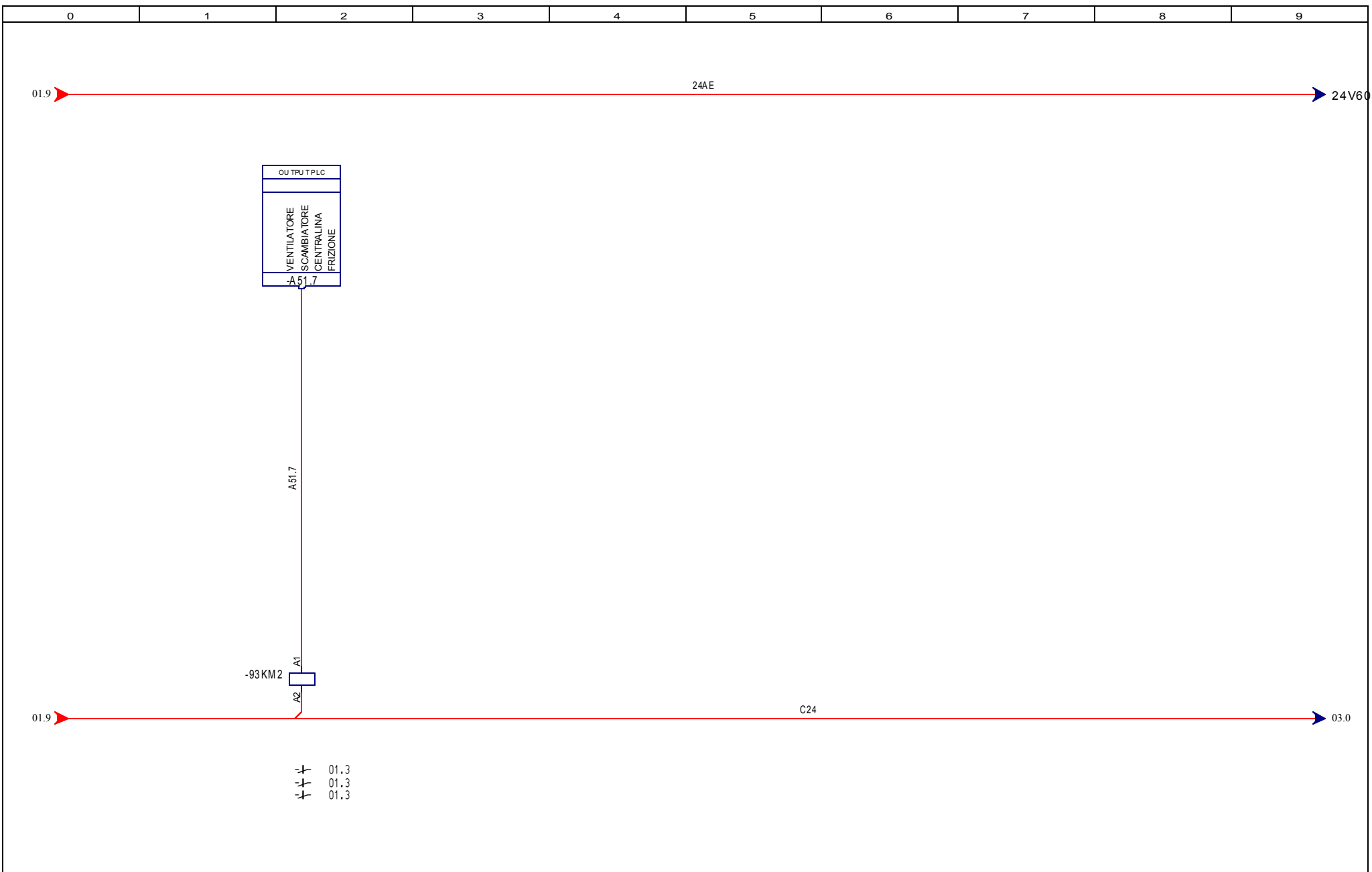
IGE-XAO
ITALIA

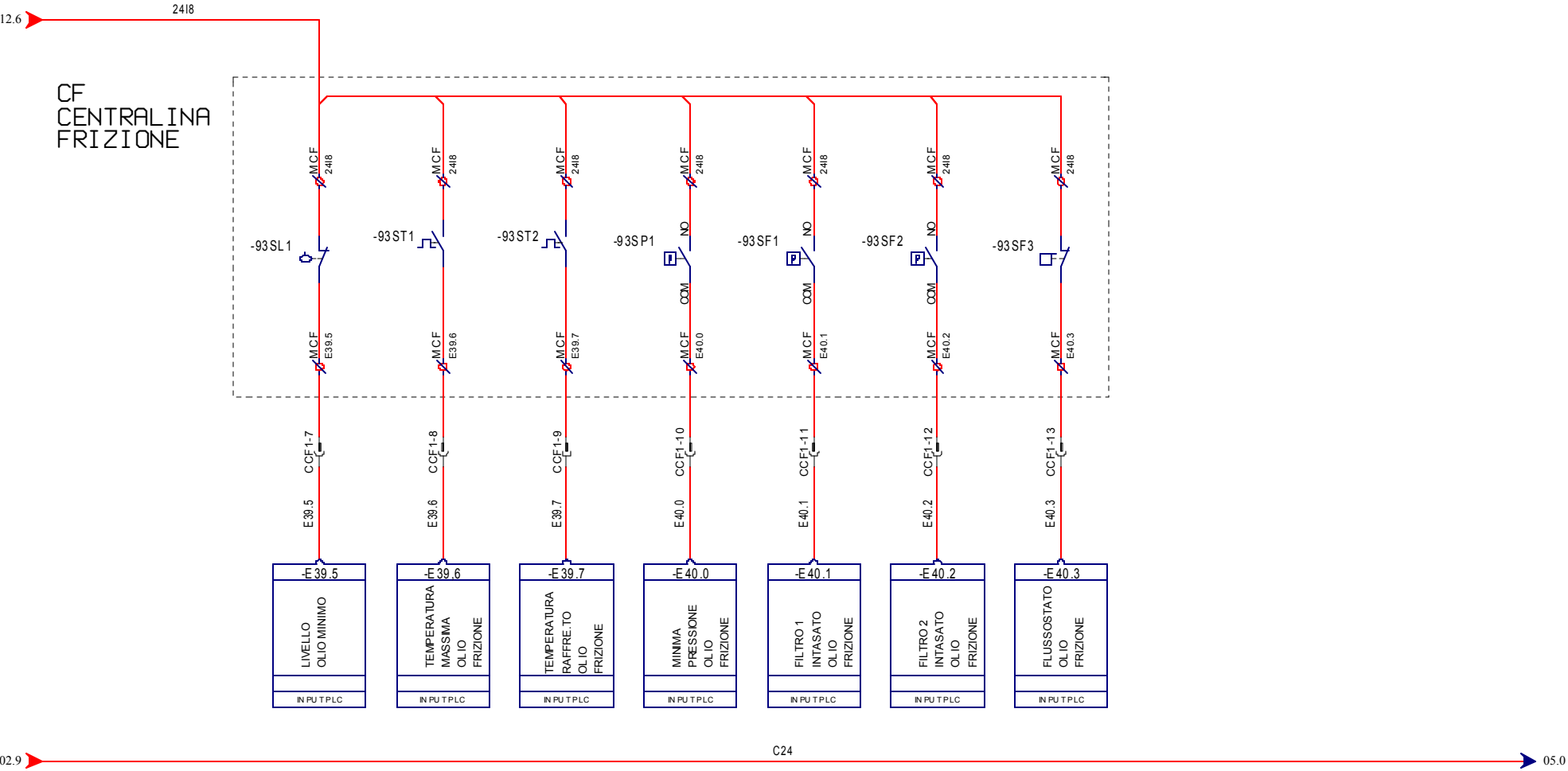
Via Canovine, 46 - 24126 BERGAMO

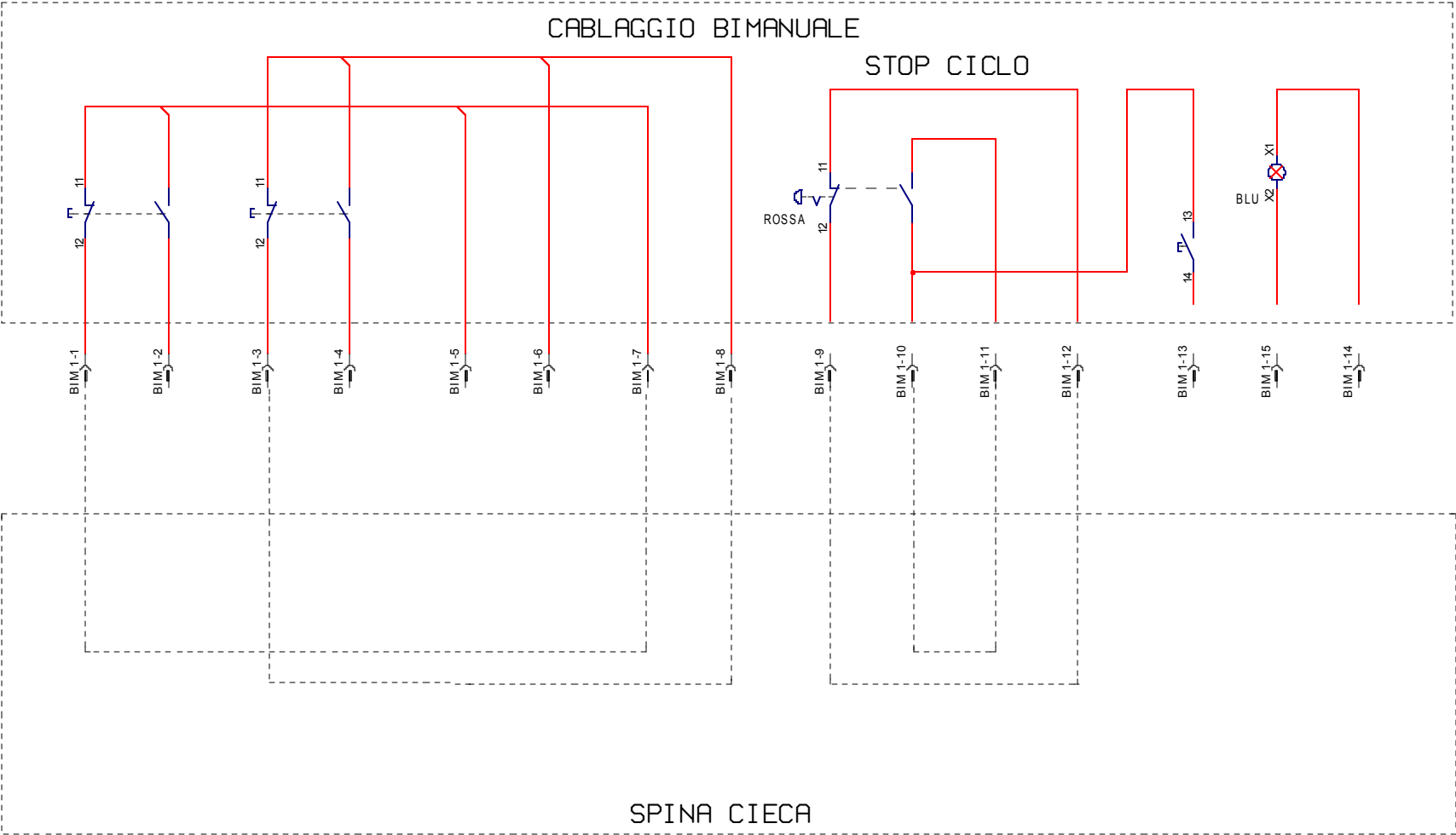
PROGETTO: PRESSA BENELLI 1200 Tn	FOGLIO 06
CLIENTE: LASIM	DI 89
COMMESSA: 001	05
TITOLO: RESISTENZE RISCALDO GRUPPO 90 LUBRIFICAZIONE	05
DIS.: MARIO	DATA: 13/11/2014
LOC.:	



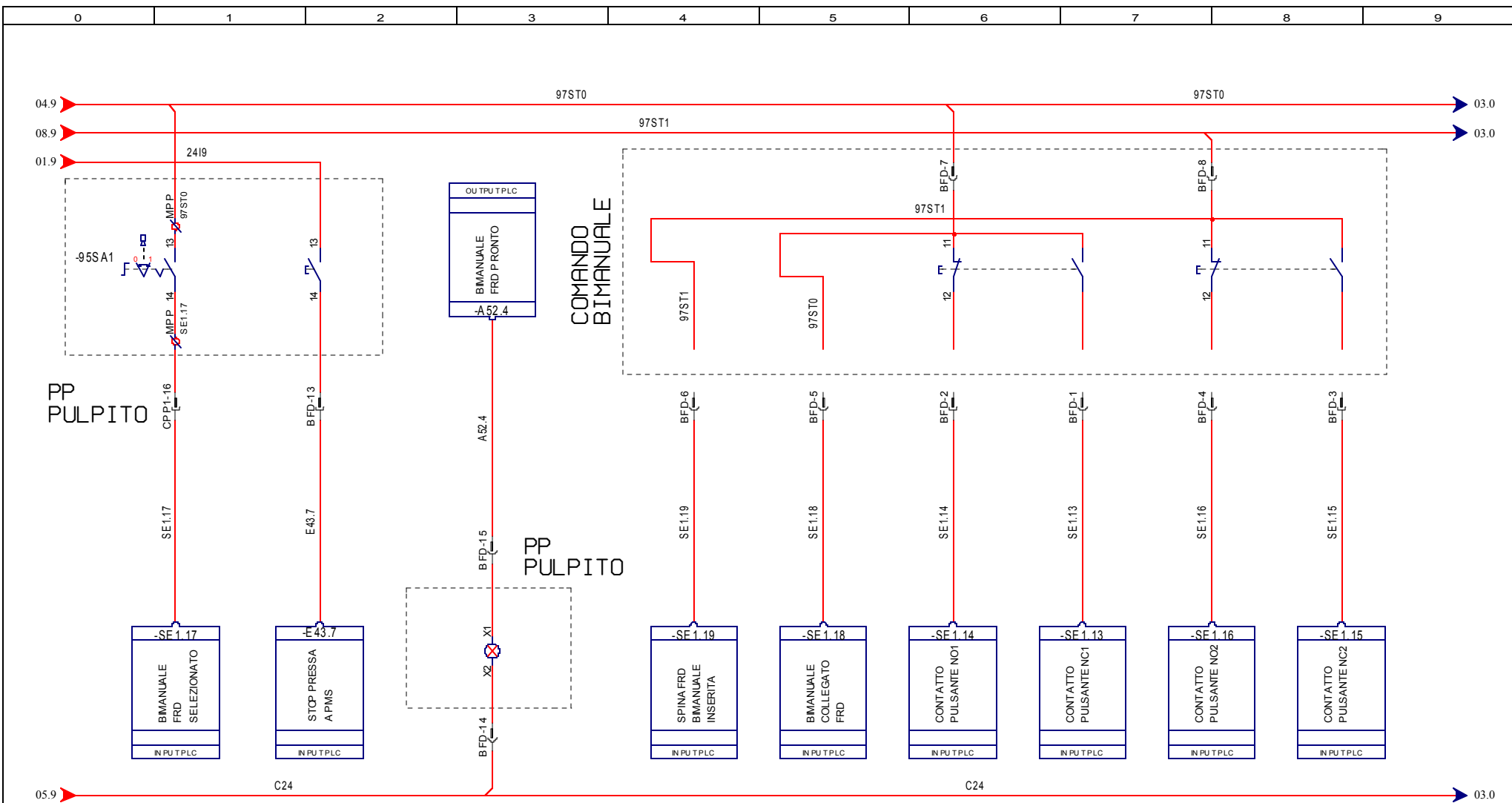
REV.	DATA	FIRMA	MODIFICA



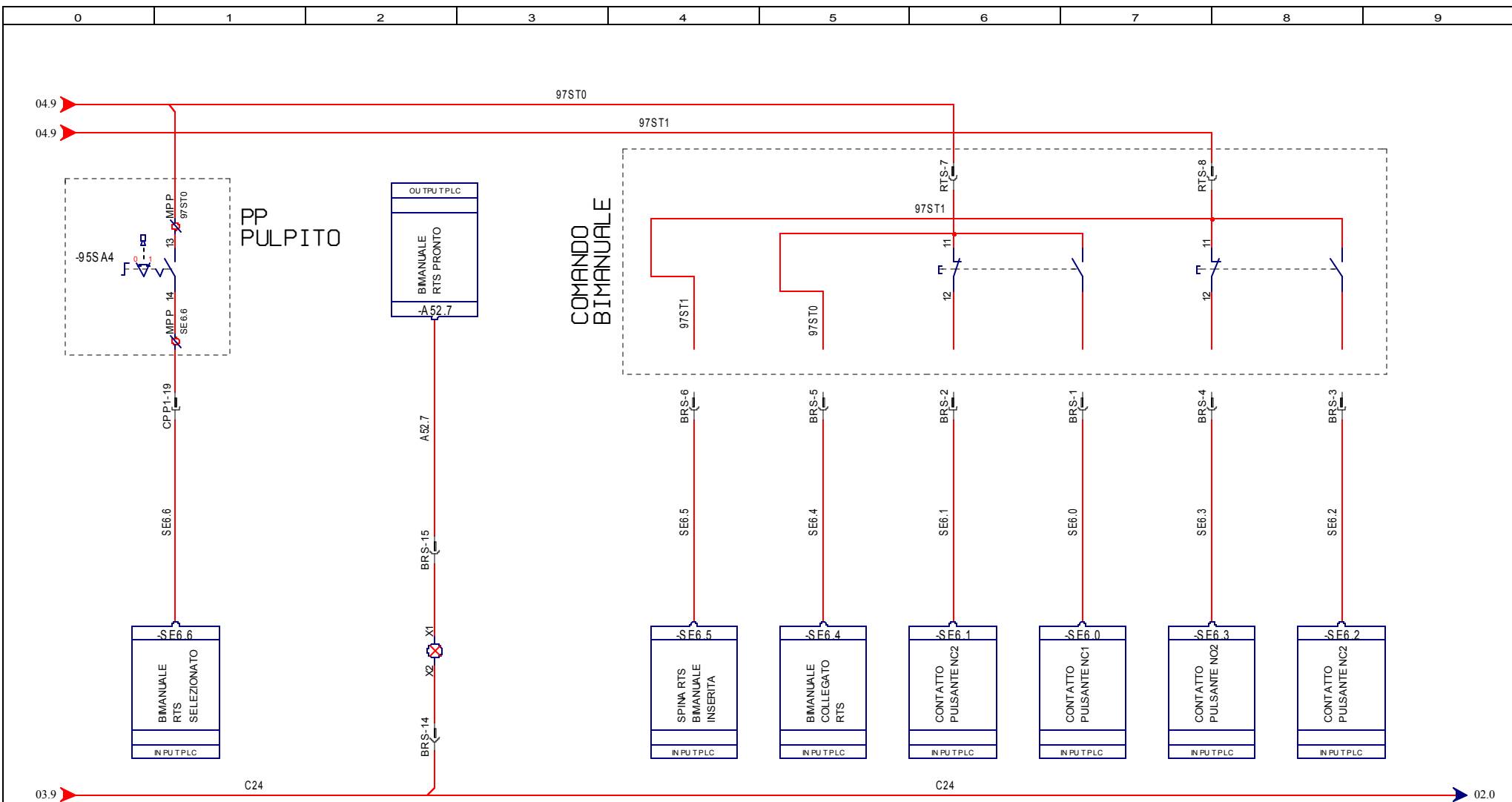




REV.	DATA	FIRMA	MODIFICA

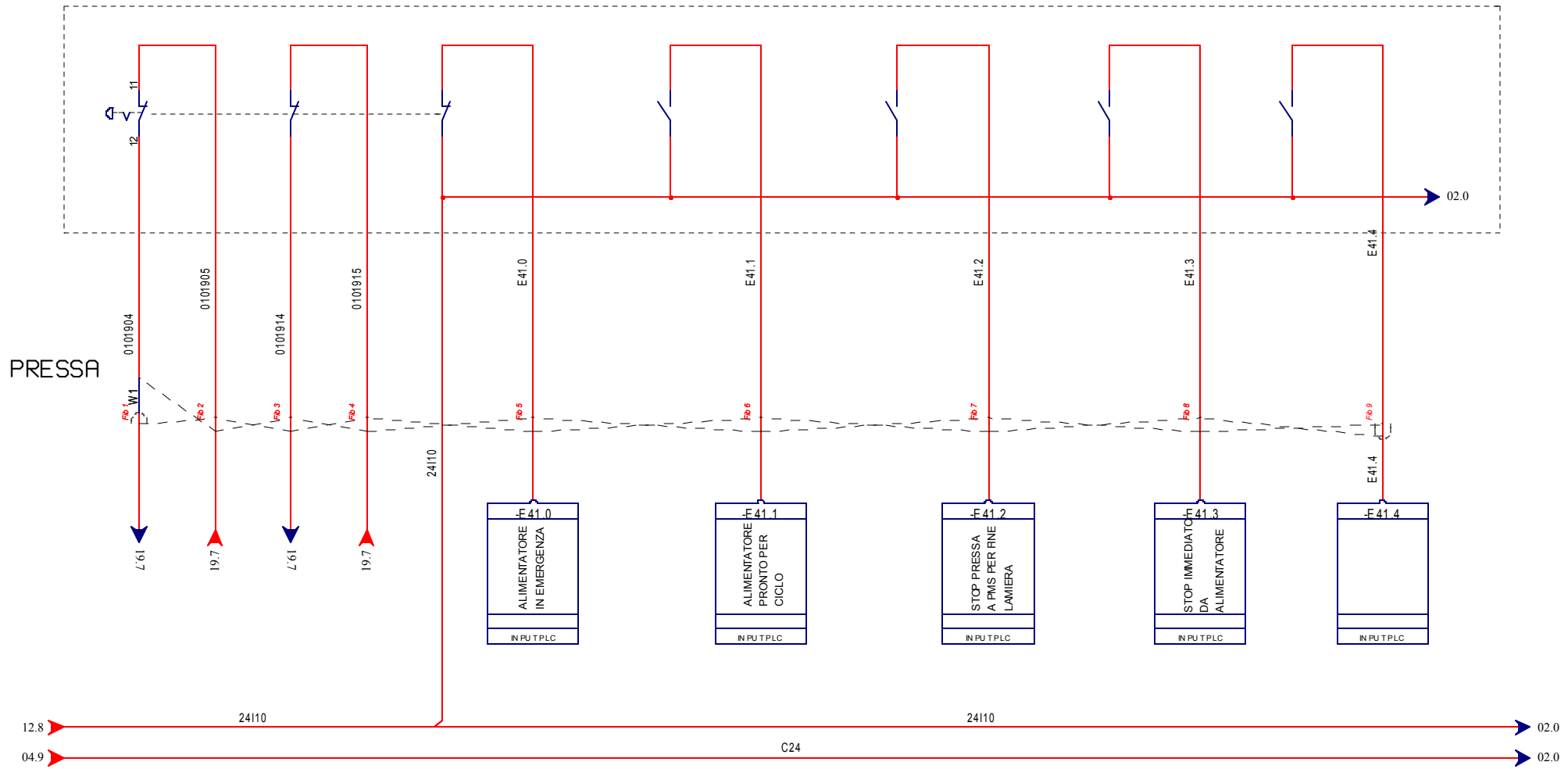


REV.	DATA	FIRMA	MODIFICA



REV.	DATA	FIRMA	MODIFICA

ALIMENTATORE SARONNI



REV.	DATA	FIRMA	MODIFICA

IGE

XAO

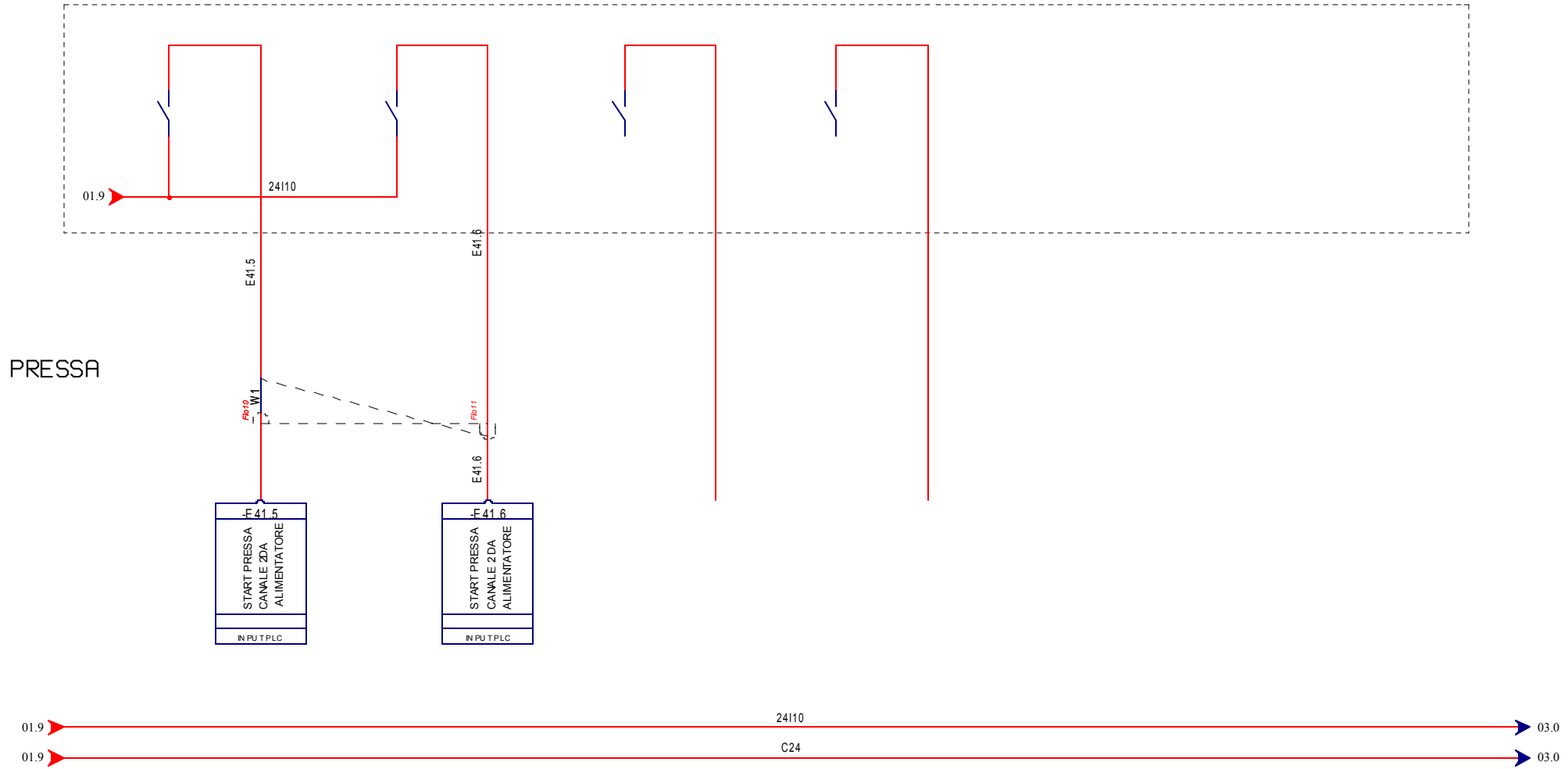
ITALIA

Via Canovine, 46 - 24126 BERGAMO

PROGETTO: PRESSA BENELLI 1200 Tn	FOGLIO 01
CLIENTE: LASIM	DI 89
COMMESSA: 001	
TITOLO: INTERFACCIA ROBOT CARICO	
GRUPPO 96 INTERFACCE	
DIS.: MARIO	DATA: 13/11/2014
LOC.:	

ALIMENTATORE SARONNI A PRESSA

PRESSA



REV.	DATA	FIRMA	MODIFICA

IGE

XAO

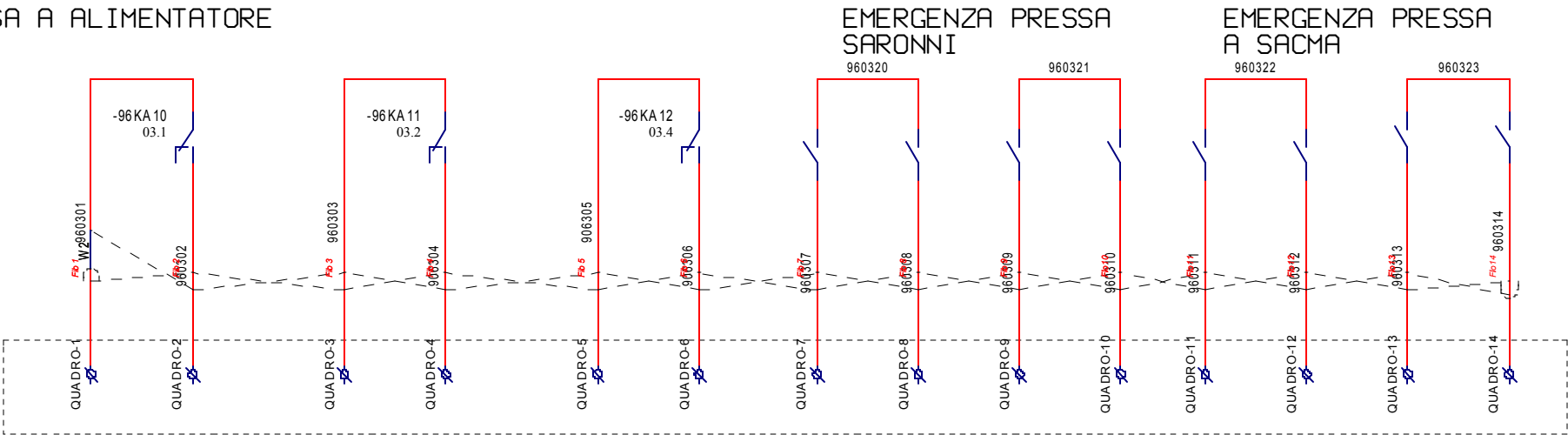
ITALIA

Via Canovine, 46 - 24126 BERGAMO

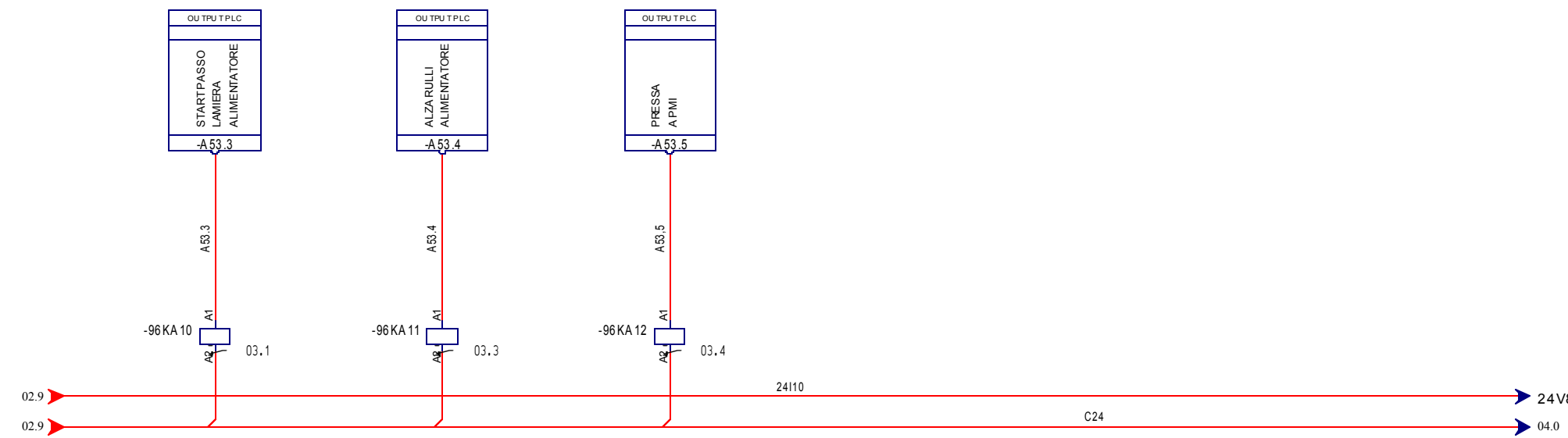
PROGETTO: PRESSA BENELLI 1200 Tn	FOGLIO 02
CLIENTE: LASIM	DI 89
COMMESSA: 001	
TITOLO: INTERFACCIA ROBOT CARICO	
GRUPPO 96 INTERFACCE	
DIS.: MARIO	DATA: 13/11/2014
LOC.:	

CABLARE CON FILO ARANCIONE

PRESSA A ALIMENTATORE

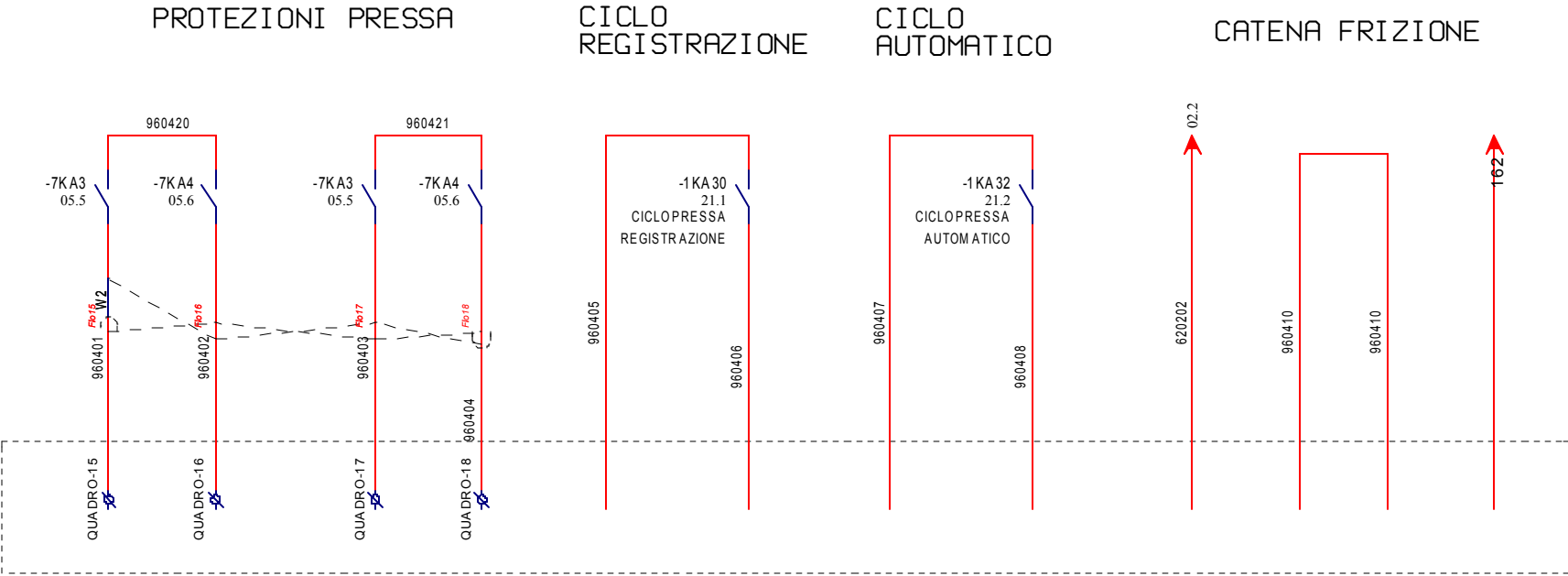


ALIMENTATORE SARONNI

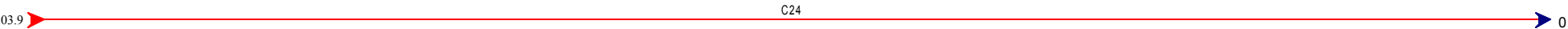


CABLARE CON FILO ARANCIONE

PRESSA A ALIMENTATORE



ALIMENTATORE SARONNI



0	1	2	3	4	5	6	7	8	9

Cliente:	LASIM	Progetto:	PRESSA BENELLI 1200 Tn
C.A.P.:		Descrizione Progetto:	
Via:		Commessa:	001
Città:	Lecce		
Telefono:		Numero Fogli:	89
Fax:		Data inizio:	13/11/2014
E-Mail:		Data fine:	



IGE-XAO S.r.l.

Via Canovine, 46 - 24126 BERGAMO

Tel. 035-4596167 Fax 035-4243793

e-mail: serviziotechnico@ige-xao.it - www.ige-xao.it

Disegnatore:	MARIO	Tensione Esercizio:	400 V
		Tensione Ausiliari:	24 cc
Verificatore:		Tensione Segnali:	24cc
		Frequenza:	50Hz
Approvatore:		Corrente nominale:	280 a
Responsabile Progetto:		Potenza totale:	160 KW
		Grado di protezione:	

CARATTERISTICHE QUADRO ELETTRICO

	
Via Canovine, 46 - 24126 BERGAMO	
COMMESSA	001 DATA 13/11/2014
PROGETTO	PRESSA BENELLI 1200 Tn
POTENZA TOTALE	160 KW 280 a
TEN. ESERCIZIO	400 V
TEN. AUSILIARI	24 cc
FREQUENZA	50Hz

