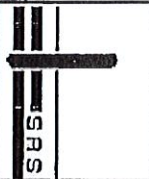


J					
I					
H					
G					
F					
E					
D					
C					
B					
A					
	MODIFICATION		DATE	PAR	
SPECIFICITE CLIENT :					
DESSINE LE : 01-07-2010		PAR : F.T	Nbre de FOLIOS : 93		
MACHINE :	ECORNEUSE - MARQUEUSE		N° :	PA063	
CLIENT :	SACCHI PALLETS		TENSION 3X400V+N		
NOM PROGRAMME :		PA063			
PUISSANCE MACHINE : 60KW		CONSOMMATION D'AIR :			



SODEME

SEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél: 02-41-42-35-00 Fax: 02-41-42-30-41

Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers.
Toutes précautions utiles devront être prises pour en éviter la divulgation. (lot du 11/03/1902).

FOLIO	DENOMINACION
54	DEVELOPPE 54
56	DEVELOPPE 56
57	DEVELOPPE 57
61	DEVELOPPE 61
64	DEVELOPPE 64
67	CONFIG CPU 67
69	CONFIG ET 200 69
70	ALIM 24V ENTREE 70
72	ENTREES 72
74	ENTREES 74
75	ENTREES 75
76	ENTREES 76
80	ALIM 24V SORTIES 80
82	SORTIES 82
83	SORTIES 83
84	SORTIES 84
85	SORTIES 85
165	DEVELOPPE 165
166	DEVELOPPE 166
174	DEVELOPPE 174
175	DEVELOPPE 175
176	DEVELOPPE 176
177	DEVELOPPE 177
178	DEVELOPPE 178
179	DEVELOPPE 179
180	DEVELOPPE 180
181	DEVELOPPE 181
190	DEVELOPPE 190
191	DEVELOPPE 191
192	DEVELOPPE 192
193	DEVELOPPE 193
235	DEVELOPPE 235
238	DEVELOPPE 238
239	DEVELOPPE 239
240	DEVELOPPE 240

K			
J			
I			
H			
G			
F			
E			
D			
C			
B			
A			
	MODIFICATION	DATE	PAR

SPECIFICITE CLIENT :

DESSINE LE :	01-07-2010	PAR :	F.T	Nbre de FOLIOS :	93
MACHINE :	ECORNEUSE - MARQUEUSE			N° :	PA063
CLIENT :	SACCHI PALLETS			TENSION	3X400V+N
NOM PROGRAMME :	PA063				
PUISSANCE MACHINE :	60KW	CONSOMMATION D'AIR :			



SOLD EN

SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél: 02-41-42-35-00 Fax: 02-41-42-30-41

Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers. Toutes précautions utiles devront être prises pour en éviter la divulgation. (Loi du 11/03/1902.).

SOMMAIRE

FOLIO	DESIGNATION
241	DEVELOPPE 241
242	DEVELOPPE 242
243	DEVELOPPE 243
245	DEVELOPPE 245
263	DEVELOPPE 263
264	DEVELOPPE 264
275	DEVELOPPE 275
276	DEVELOPPE 276
278	DEVELOPPE 278
279	DEVELOPPE 279
280	DEVELOPPE 280
282	DEVELOPPE 282
283	DEVELOPPE 283
285	DEVELOPPE 285
286	DEVELOPPE 286
290	DEVELOPPE 290
291	DEVELOPPE 291
293	IMPLANTATION 293
294	IMPLANTATION 294
295	IMPLANTATION 295

K			
J			
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H			
G			
F			
E			
D			
C			
B			
A			

SPECIFICITE CLIENT :

MODIFICATION

DATE

PAR

DESSINE LE : 01-07-2010

PAR : F.T

Nbre de FOLIOS :

93

MACHINE : ECORNEUSE - MARQUEUSE

N° : PA063

CLIENT : SACCHI PALLETS

TENSION 3X400V+N

NOM PROGRAMME : PA063

PUISSANCE MACHINE : 60KW

CONSOMMATION D'AIR :



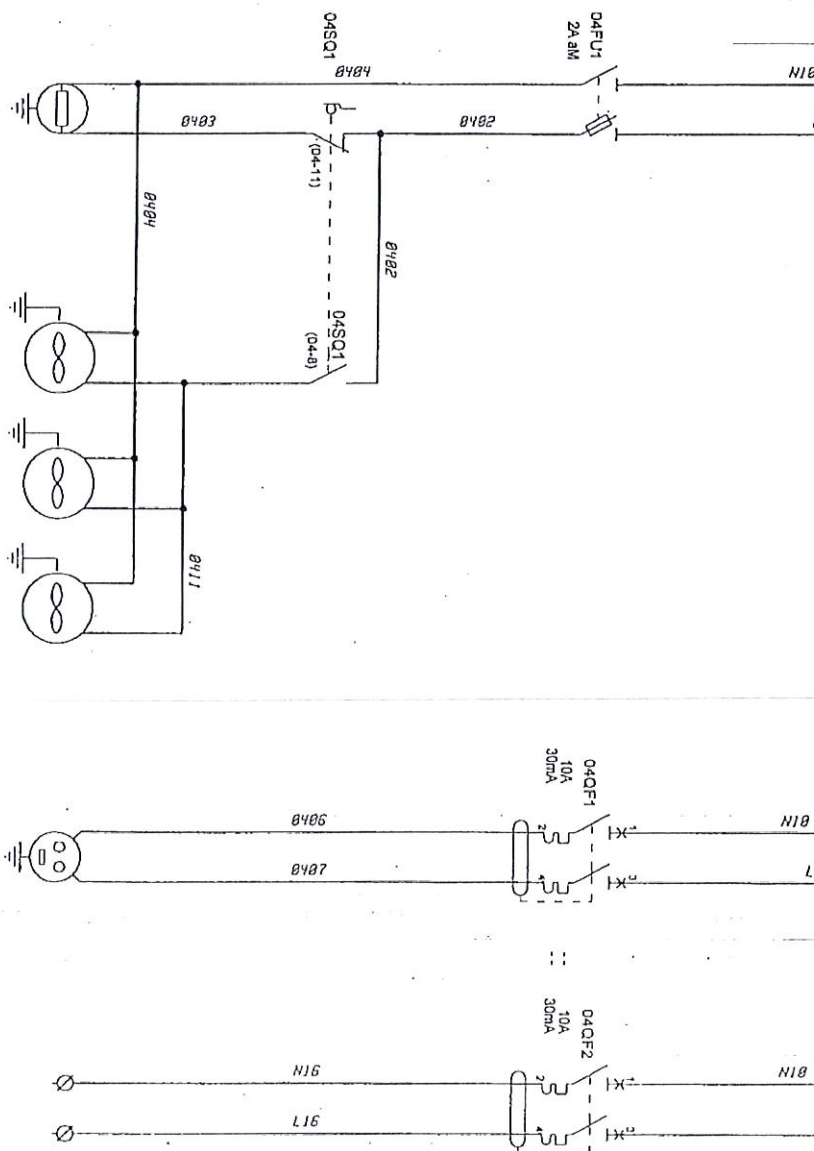
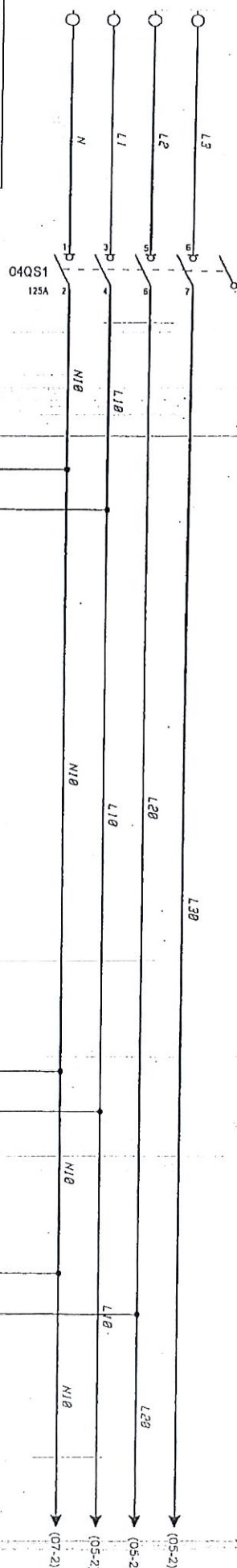
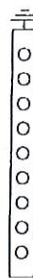
SODEME

SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél : 02-41-42-35-00 Fax : 02-41-42-30-41

Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers. Toutes précautions utiles devront être prises pour en éviter la divulgation. (Loi du 11/03/1902.)

ALIMENTATION
3x400V 50Hz

BARRETTTE DE RACCORDEMENT
DE TOUTES LES TERRES EN
ETOLE



ECLAIRAGE
ARMOIRE

VENTILATEURS
ARMOIRE

PRISE COURANT 230VAC
ARMOIRE

ALIMENTATION 230VAC
MAROUAGE JET D'ENCRE

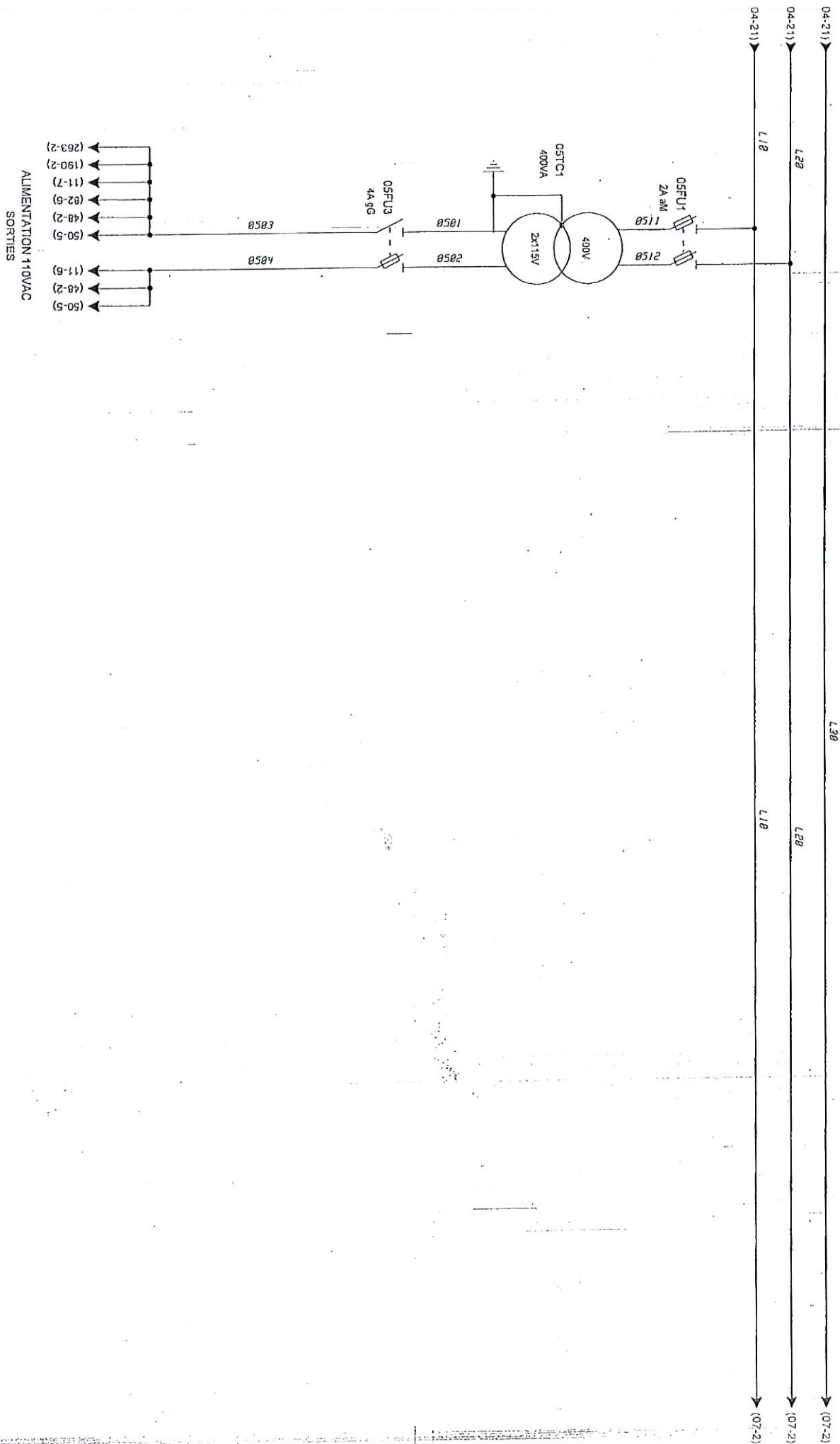
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C:\SEE ELECTRIC\EXPERT\MACHINE\PALETTE\ECORNEUSE-MARQUEUSE\PROG3 SMCCH1\

PUISSANCE

01-07-2012

04/93



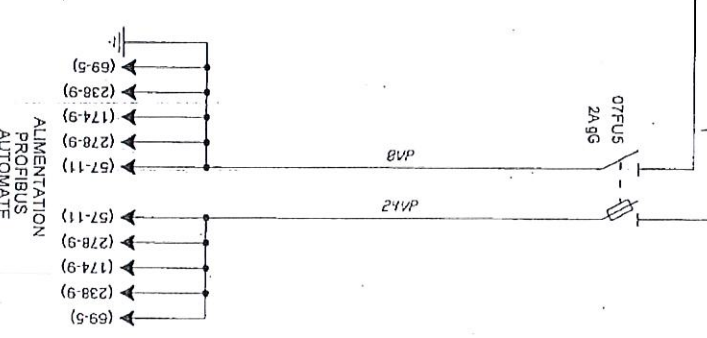
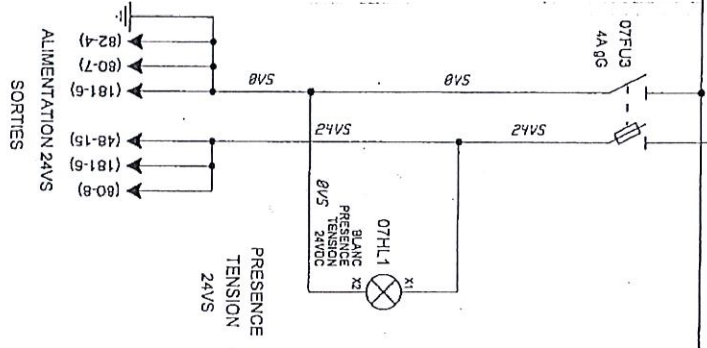
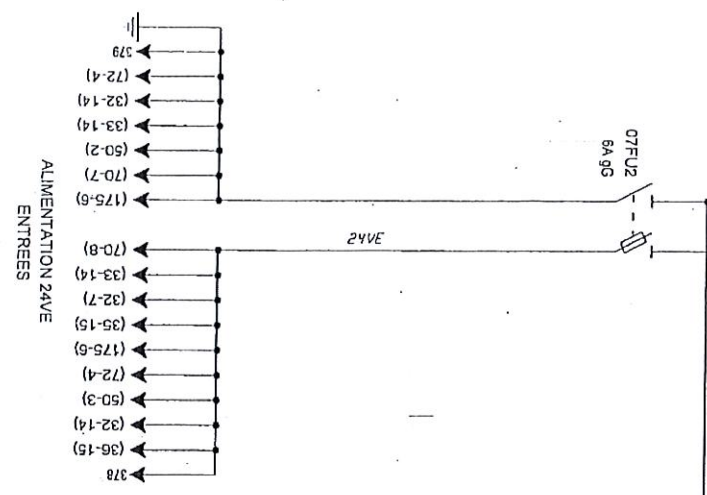
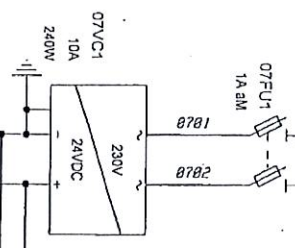
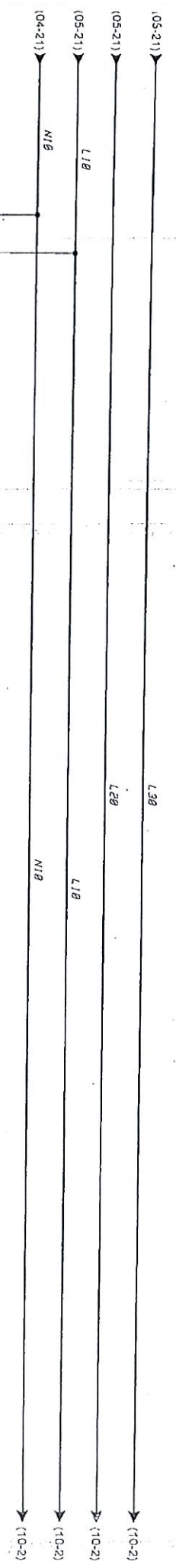
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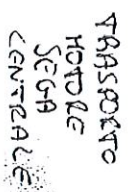
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PUISSANCE

01-07-2018

05/93







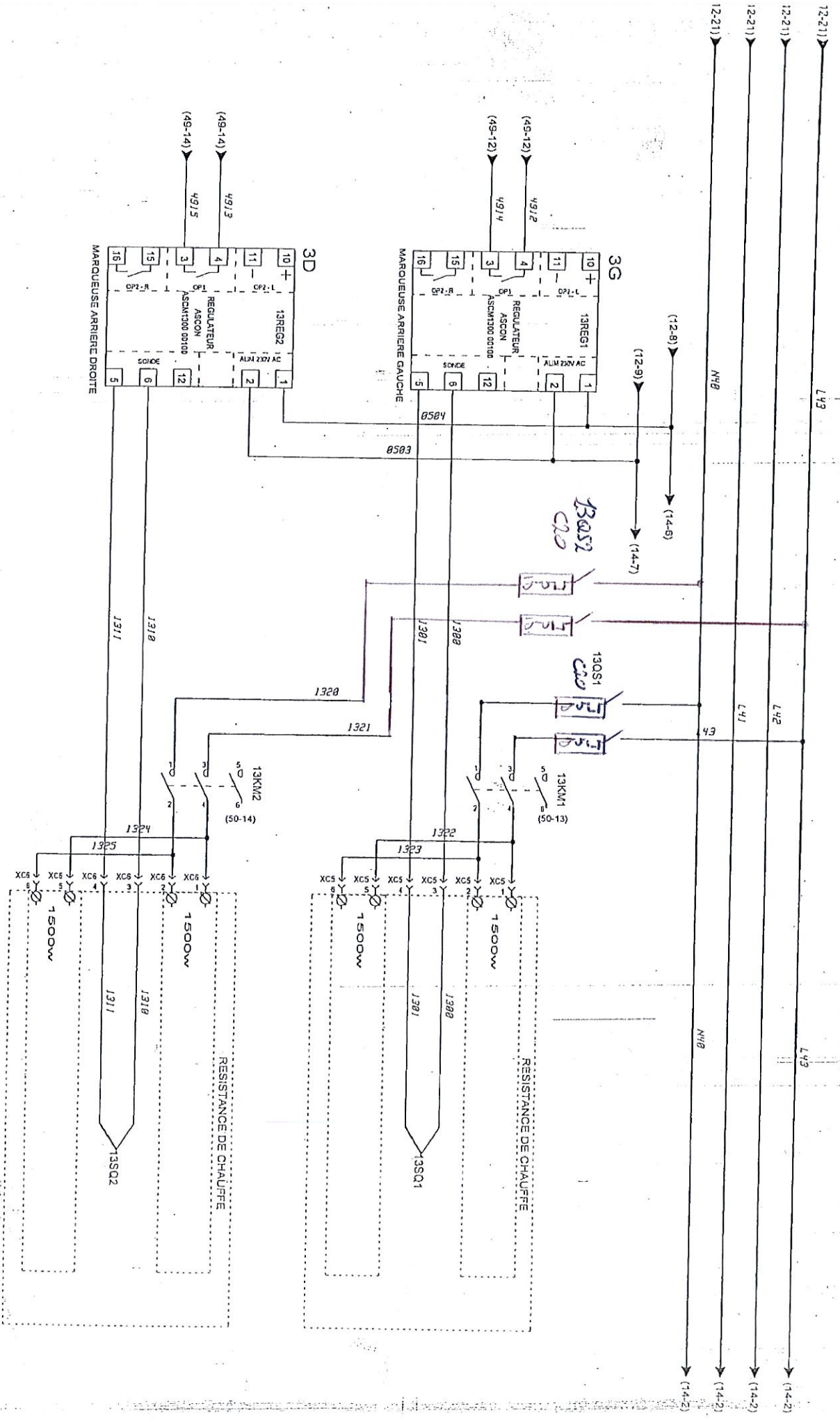
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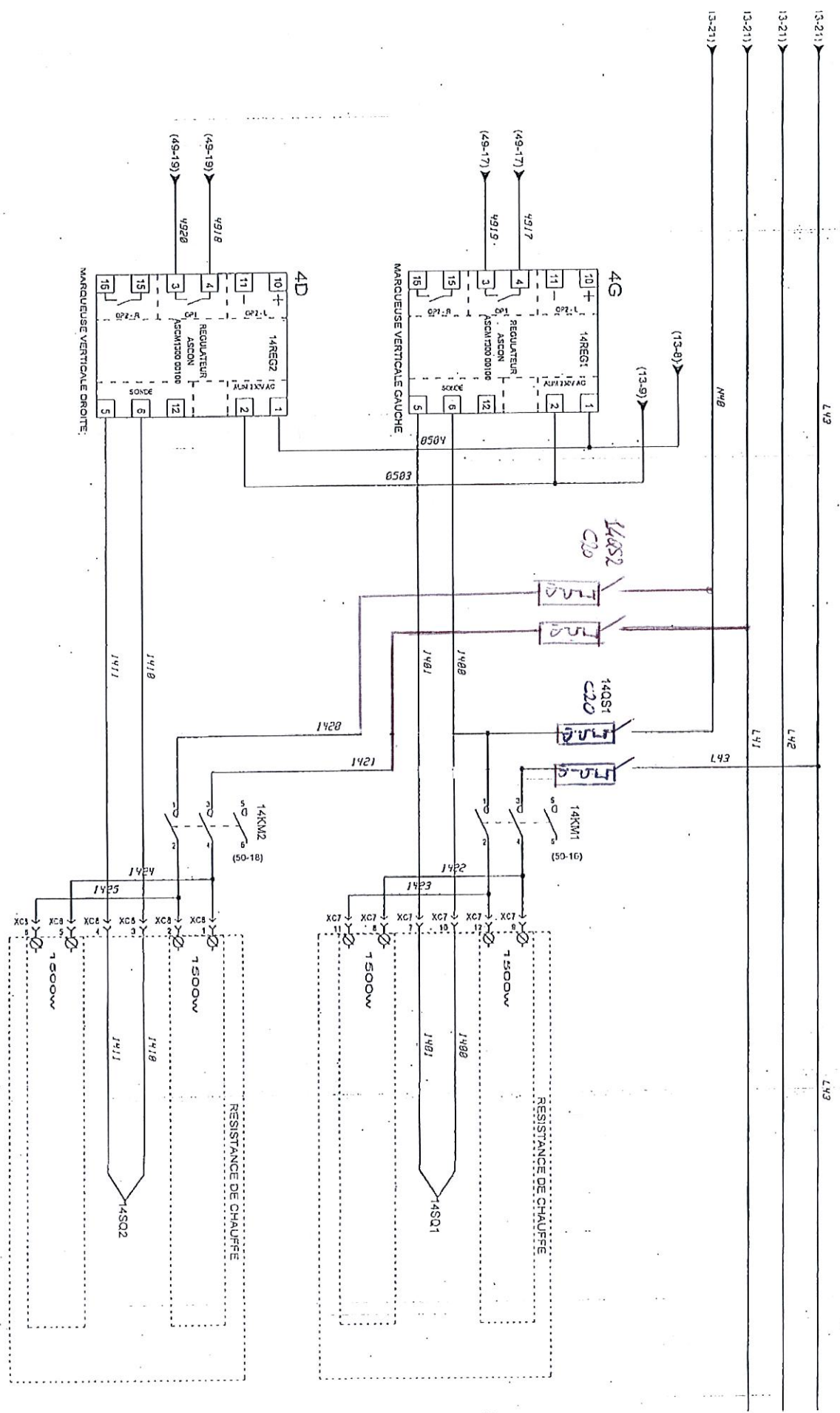
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RESISTANCES

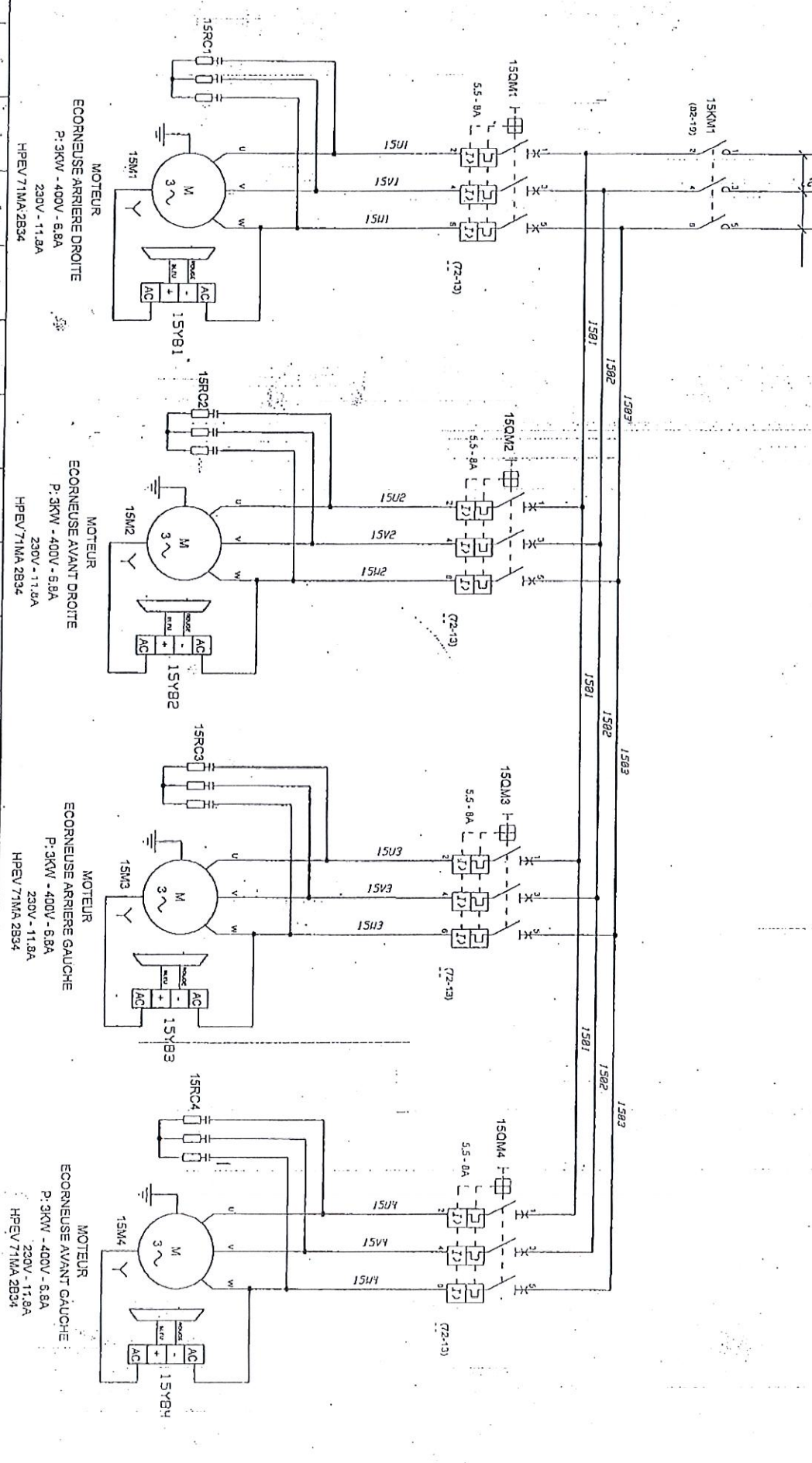
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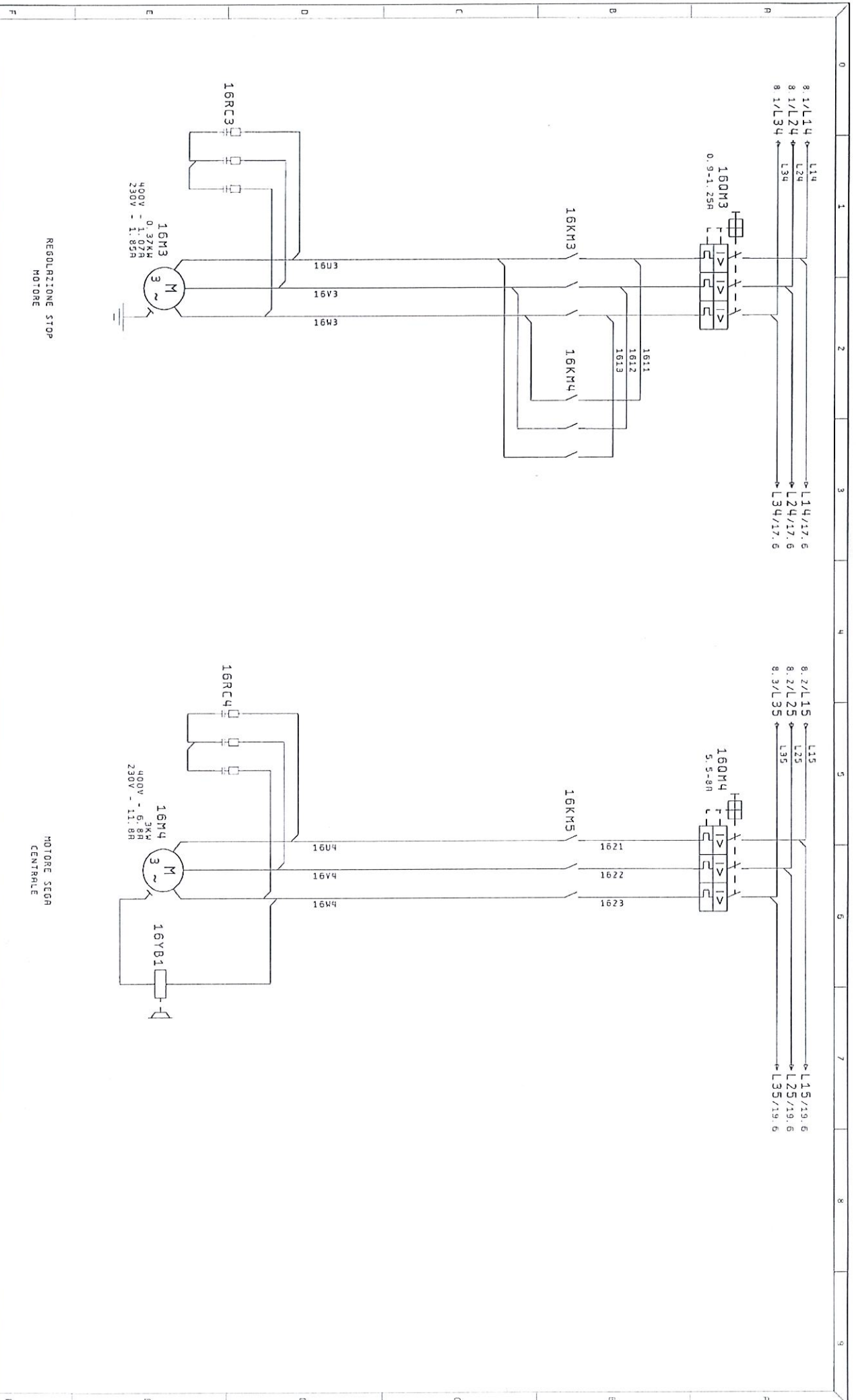
12/02





(10-21) L35
 (10-21) L25
 (10-21) C15
 (15-2)
 (15-2)
 (15-2)

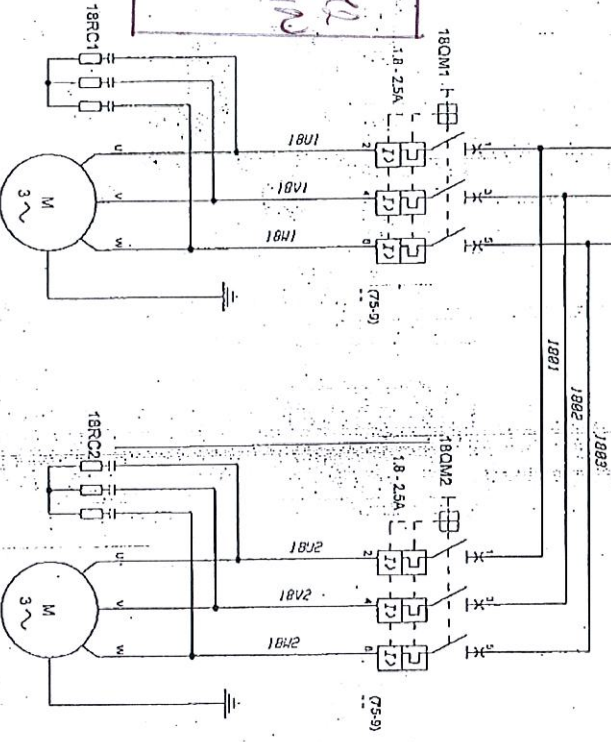
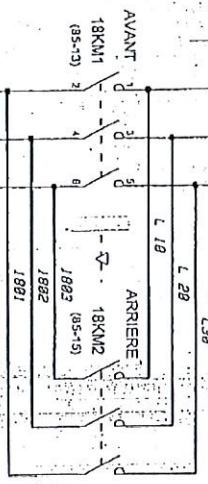




Ultime Modifiche		Rev.	Impianto	R. E. M. S. R. L.				
Data			SACCHI PALLETS	Via Ferruccio, 16/A-00185 Patrica (FR)				
Disseq.				Tel. +39 0773 9899110				
Stampa		20. Lug. 2020		Fax +39 0773 9899110				
Verif.				QUESTO DISSEGNO E' DI PROPRIETA' DELL'INGEGNERE R. E. M. S. R. L. E' CONSIDERATO VALIDO SOLO SE E' COMPRESO IL NOME DELL'INGEGNERE E IL NOME DELL'OFFICINA DI PROGETTO.				
				Cliente	Disegno Numero	Comessa	Codice Impianto	Codice Luogo
				Cliente finale	2020_0183	2020_0183	=63	+
					Descrizione pagina	Pag. 16.1		
					ALIMENTAZIONE MOTORI	di		

REGOLAZIONE
ARRESTO MARCATURA

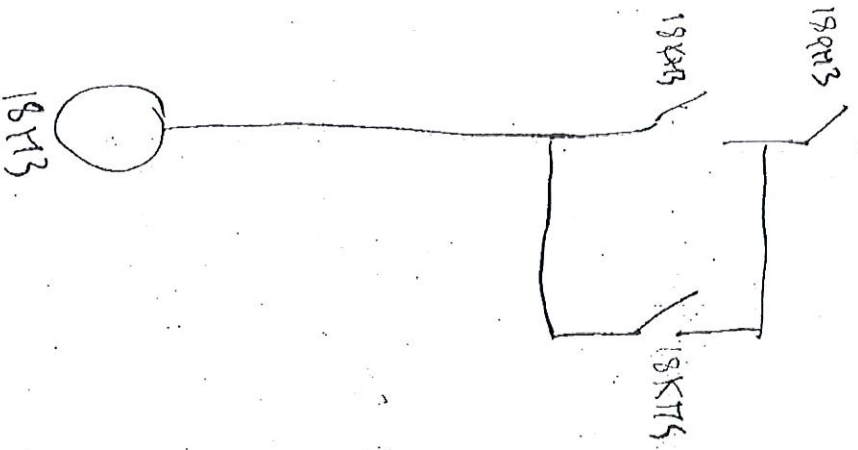
L35
 L25
 L15
 (17-21)
 (17-21)
 (17-21)
 (19-2)
 (19-2)
 (19-2)



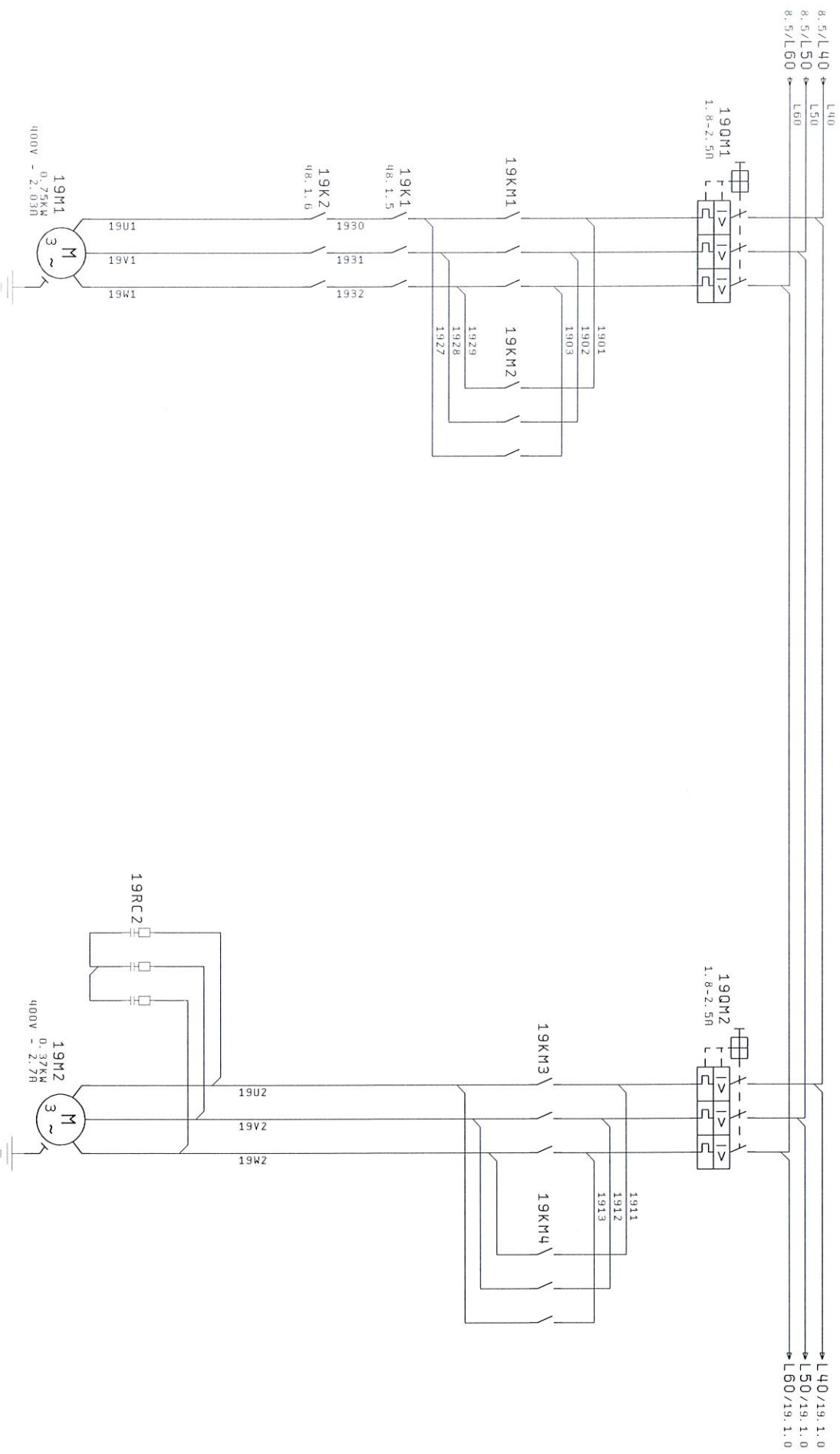
18M1/18M2
 Non RUC
 USO

MOTEUR CHAÎNE GAUCHE
 RETOURNEUR
 P: 0.75KW - 400V/1.93A
 230V/3.34A
 BN90B4

MOTEUR CHAÎNE DROITE
 RETOURNEUR
 P: 0.75KW - 400V/1.93A
 230V/3.34A
 BN90B4



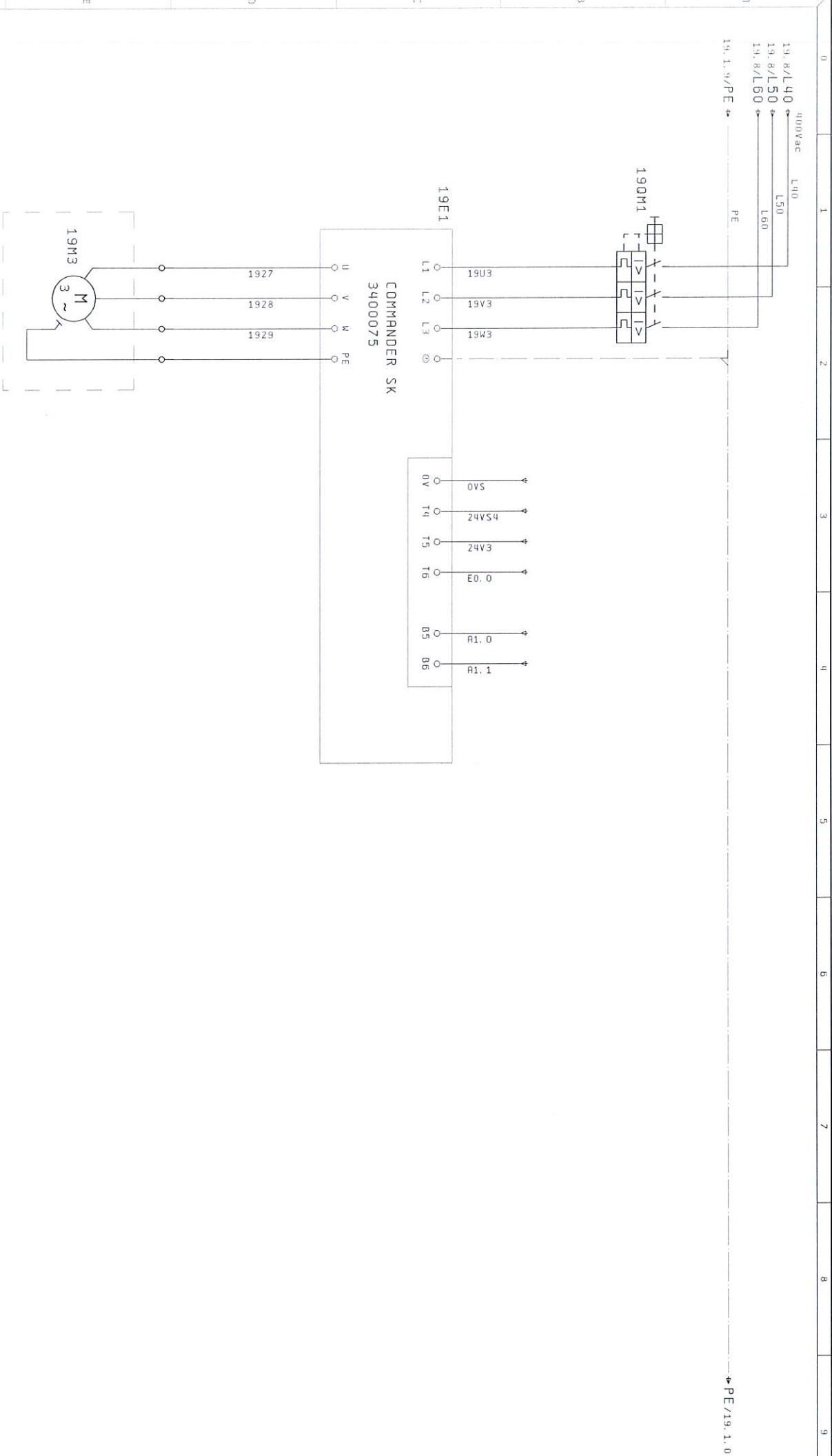
Motor réglage
 longeur guide
 retourneur
 P=0.37KW 100V/1.02A



ROLLI
DEVINTORE n 90•

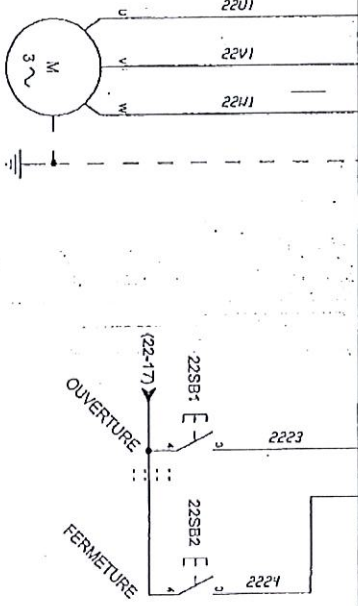
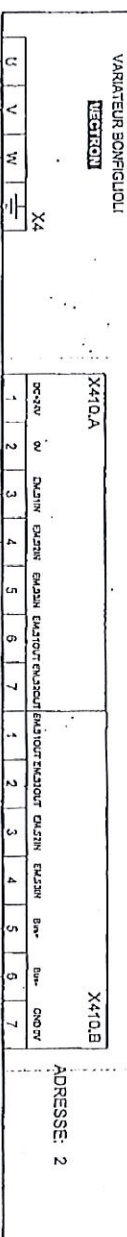
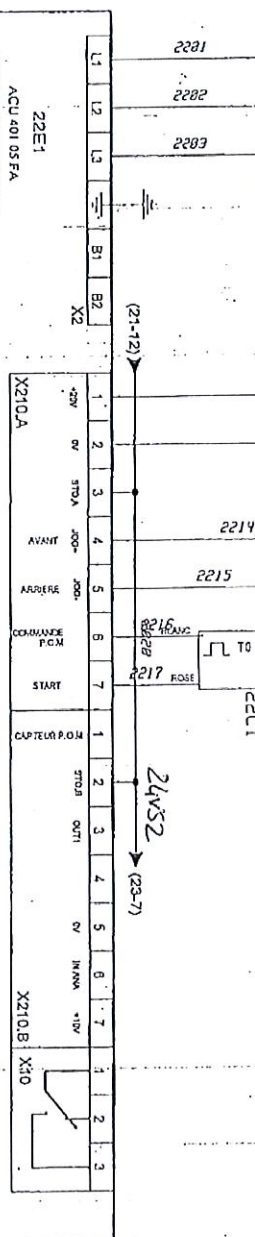
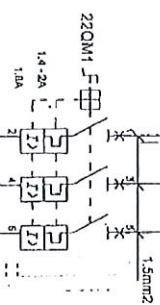
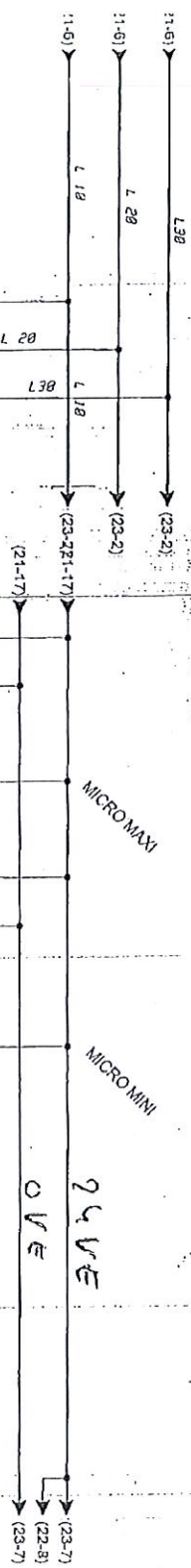
CATENI
DEVINTORE n 90•

Ultimae Modifiche		R. E. M. S. R. L.		Disegno Numero		Commissa		Codice Implant	
Rev. :	:	Via Forcella, 16/1-09010 Patrica (FR)		2020_0183		2020_0183		63	
Data :	:	Tel. +39-0775-893945		Descrizione pagina				Pag.	
Disegn. :	:	ECCETTIVA DESIGN E. DI PROPRIETÀ		ALIMENTAZIONE MOTORI				19	
Stampa :	:	R. E. M. S. R. L.						di	
Verif. :	:	R. E. M. S. R. L.						42	



Ultima Modifica		Rev. :	Implanto	R. E. M. S. R. L.		Disegno Numero		Comessa		Codice Implanto	
		Data :	SACCHI PALLETS	Via Foracchia, 26/1-03010 Patrica (FR)		2020_0183		2020_0183		63	
		Disegn. :		Tel. +39-0775-393345		Descrizione pagina				Pag. 19.1	
		Stampa :	07. Feb. 2023	QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. E' VIETATA LA RIPRODUZIONE O L'UTILIZZO SENZA LA PROPRIA AUTORIZZAZIONE		COMANDO MOTORE				di 42	
		Verif. :		Ciliente finale							

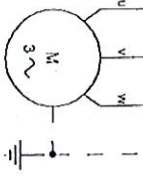
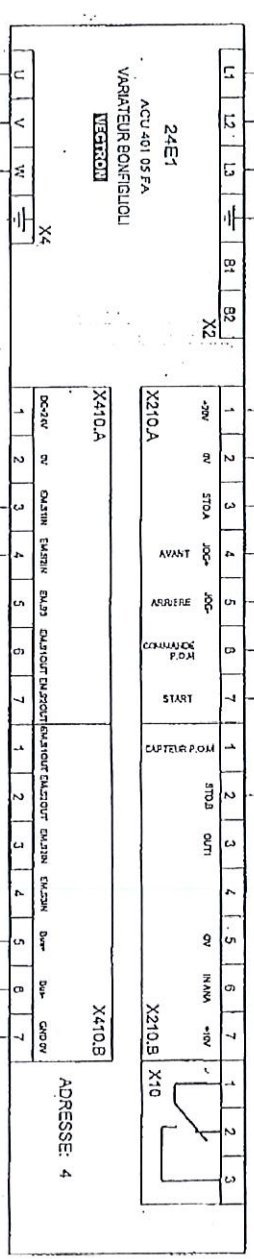
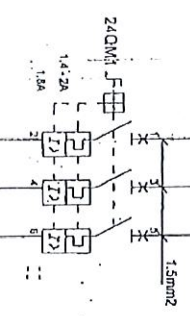




MOTEUR REGLAGE
LONGUEUR SCIES GAUCHE
P: 0.37KW - 400V / 1.07A
230V / 1.05A
BN71B4

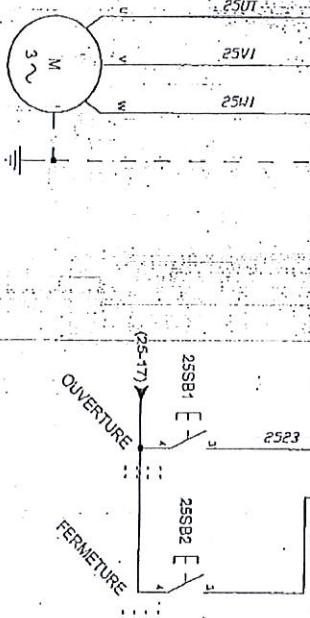
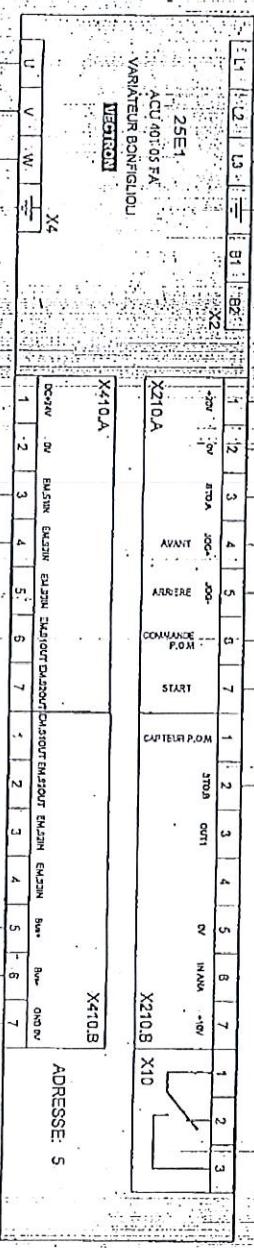
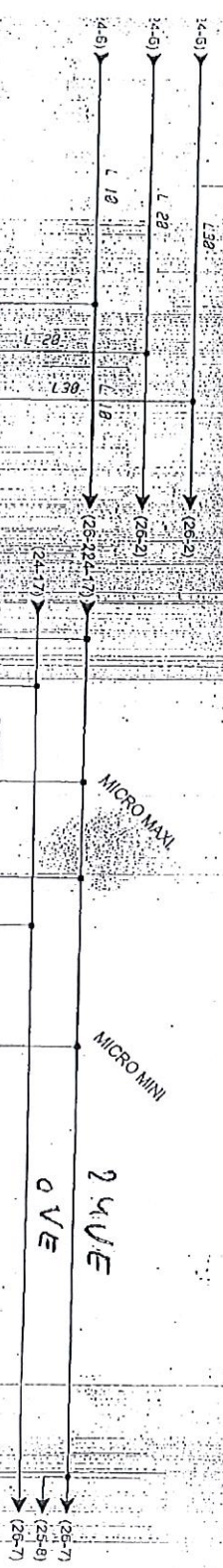
22C1: CODEUR DEPLACEMENT
22SB1: OUVERTURE REGLAGE
22SB2: FERMETURE REGLAGE
22SQ1: MICRO MAXI
22SQ2: MICRO MINI





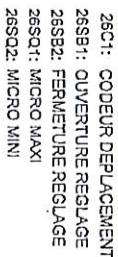
MOTEUR REGLAGE
LONGUEUR MARQUEUSE GAUCHE
P: 0.37KW-400V/1.07A
230V/1.85A
BN7134

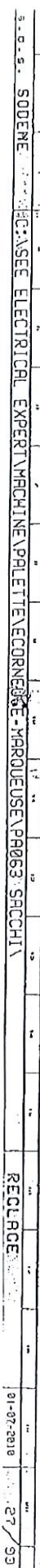
24C1: CODEUR DEPLACEMENT
24SB1: OUVRETOIRE REGLAGE
24SB2: FERMETOIRE REGLAGE
24SO1: MICRO MAXI
24SO2: MICRO MINI
24SO3: MICRO MINI

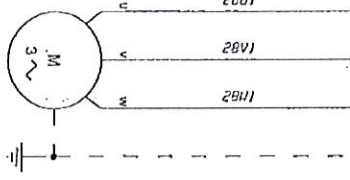
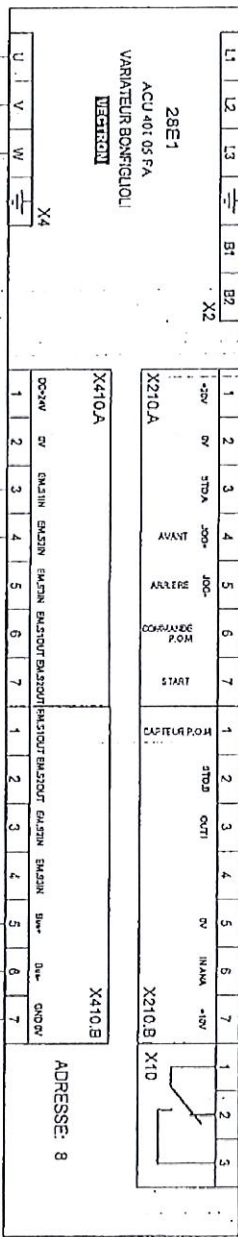
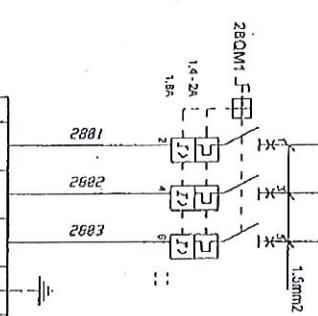
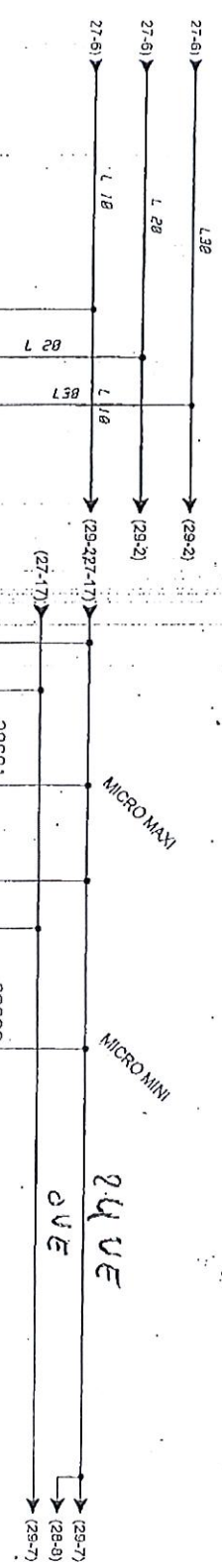


MOTEUR REGLAGE
LONGUEUR MARQUEUSE DROITE
P: 0.37KW - 400V / 1.07A
230V / 1.85A
BN7184

25C1: CODEUR DEPLACEMENT
25S1: OUVREURE REGLAGE
25S2: FERMETURE REGLAGE
25S3: MICRO MAXI
25S4: MICRO MINI
25S5: MICRO MAXI
25S6: MICRO MINI
25S7: MICRO MAXI
25S8: MICRO MINI
25S9: MICRO MAXI
25S10: MICRO MINI
25S11: MICRO MAXI
25S12: MICRO MINI
25S13: MICRO MAXI
25S14: MICRO MINI
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25S16: MICRO MINI
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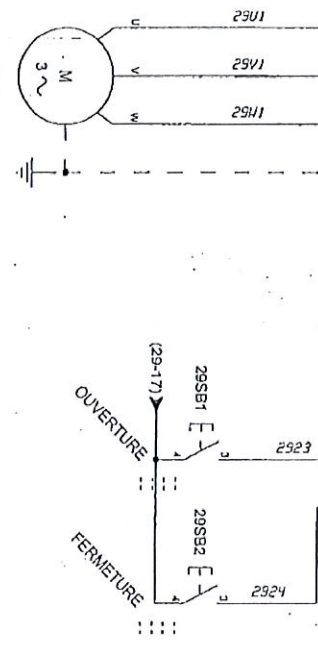
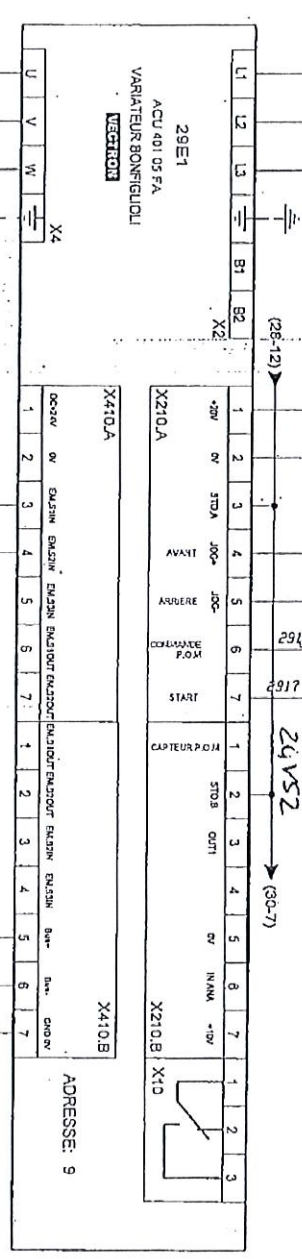
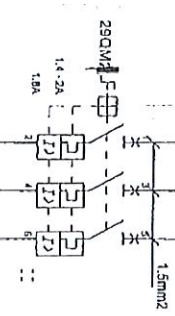
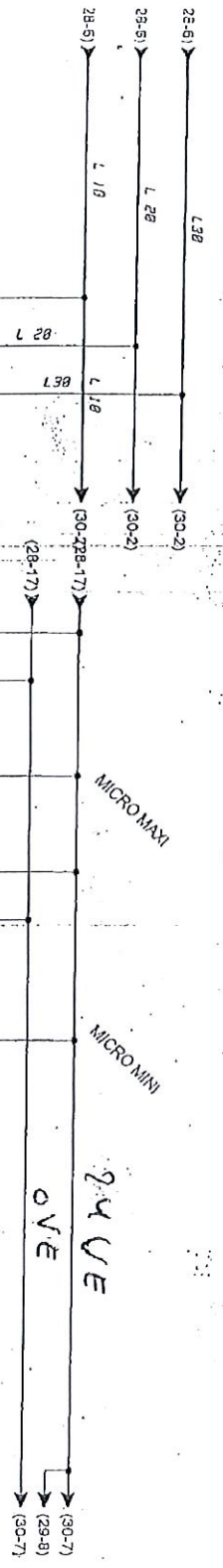






MOTEUR REGLAGE
ECLAIRAGE BRAS RETROUVER
P: 0.37KW - 400V / 1.07A
230V / 1.85A
BN71B4

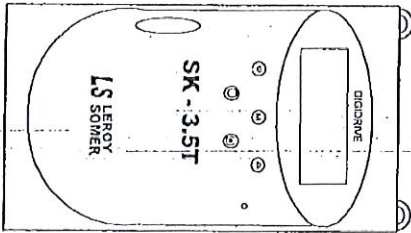
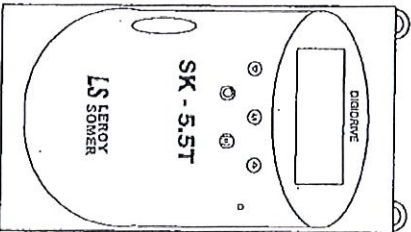
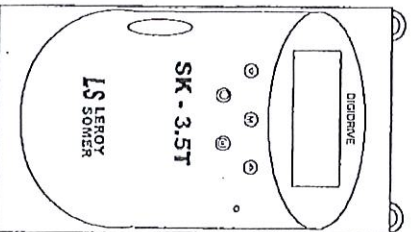
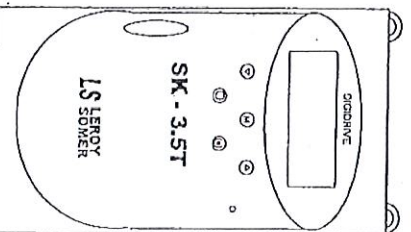
28C1: CODEUR DEPLACEMENT
28SB1: OUVERTURE REGLAGE
28SB2: FERMETURE REGLAGE
28SQ1: MICRO MAXI
28SQ2: MICRO MINI



MOTEUR REGLAGE
 LARGEUR PLANS EMPLEUR
 P: 0.37KW - 400V / 1.07A
 230V / 1.85A
 BN71B4

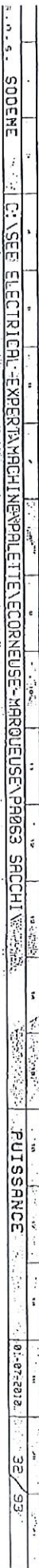
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 29S1: OUVERTURE REGLAGE
 29S2: FERMETURE REGLAGE
 29C1: MICRO MAXI
 29C2: MICRO MINI

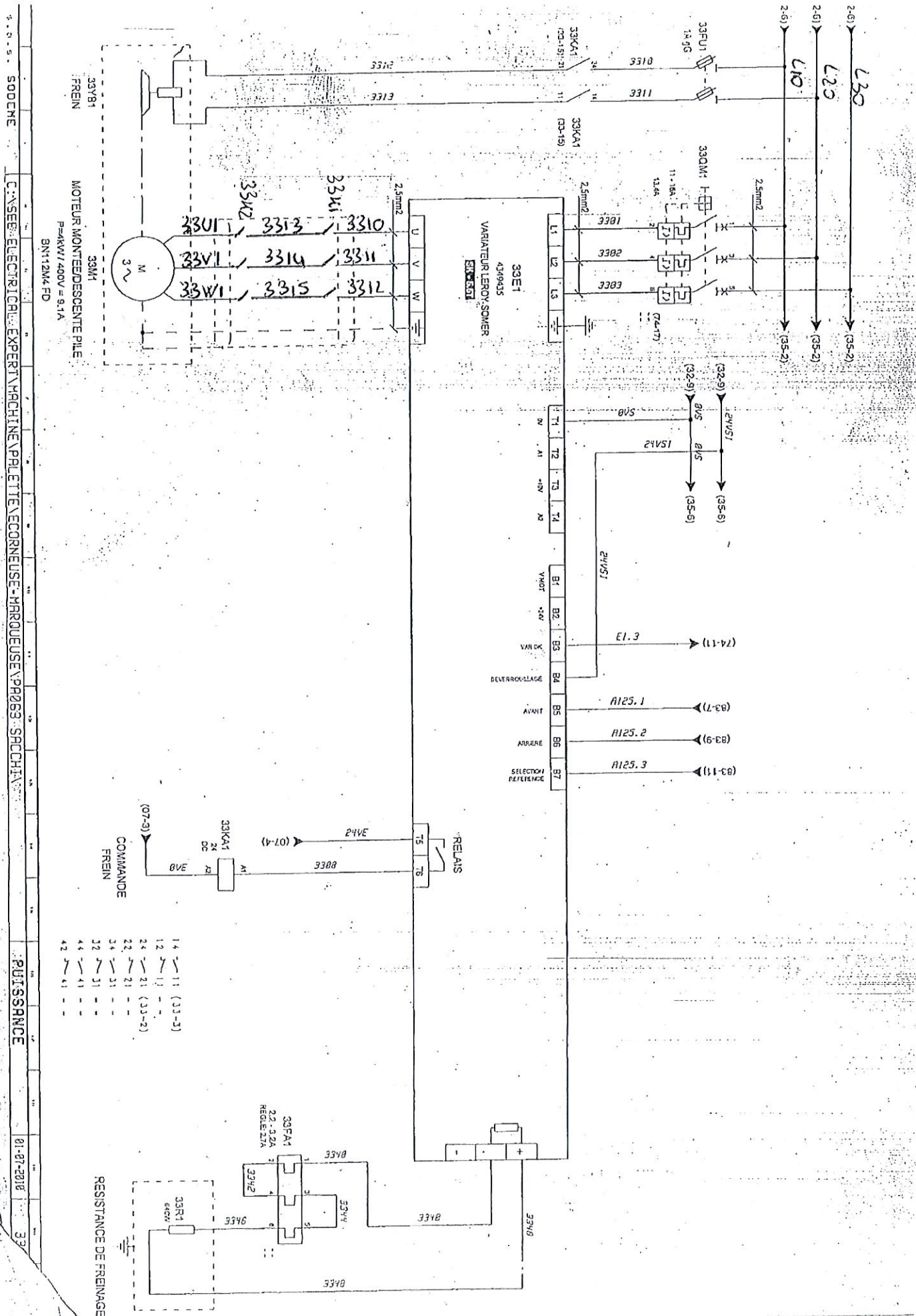
CONFIGURATION VARIATEURS ECORNEUSE / MARQUEUSE

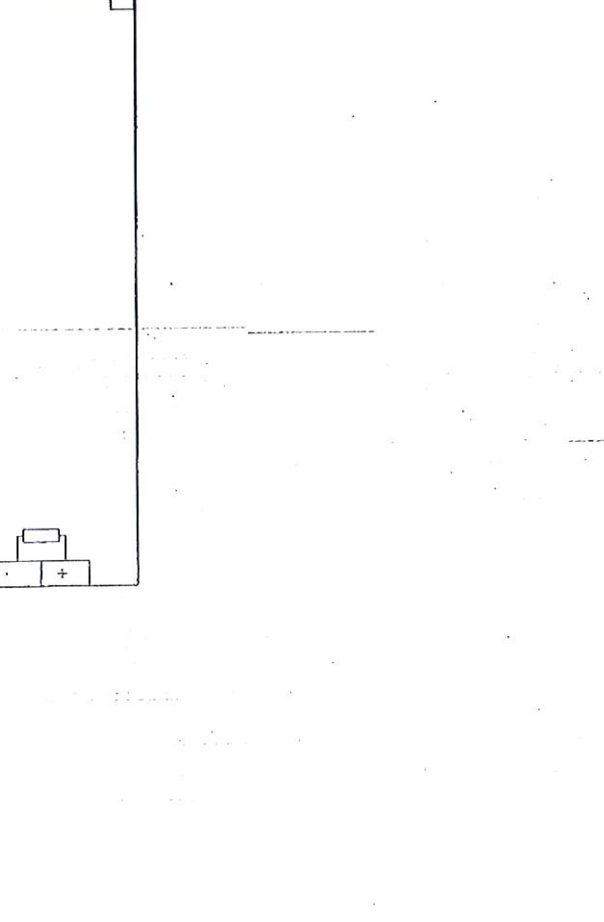
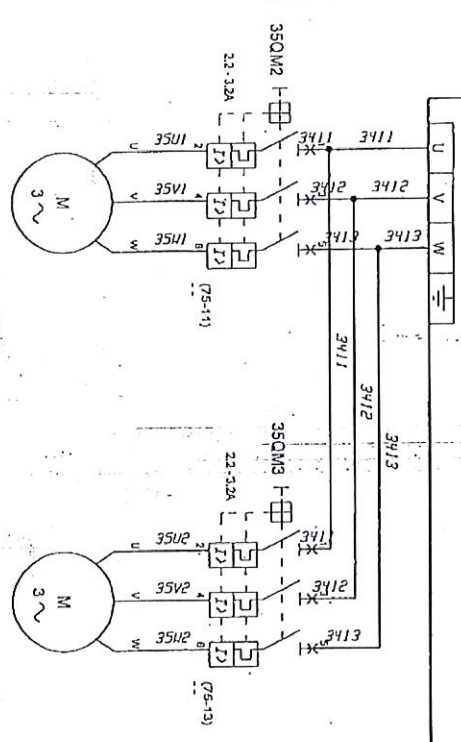
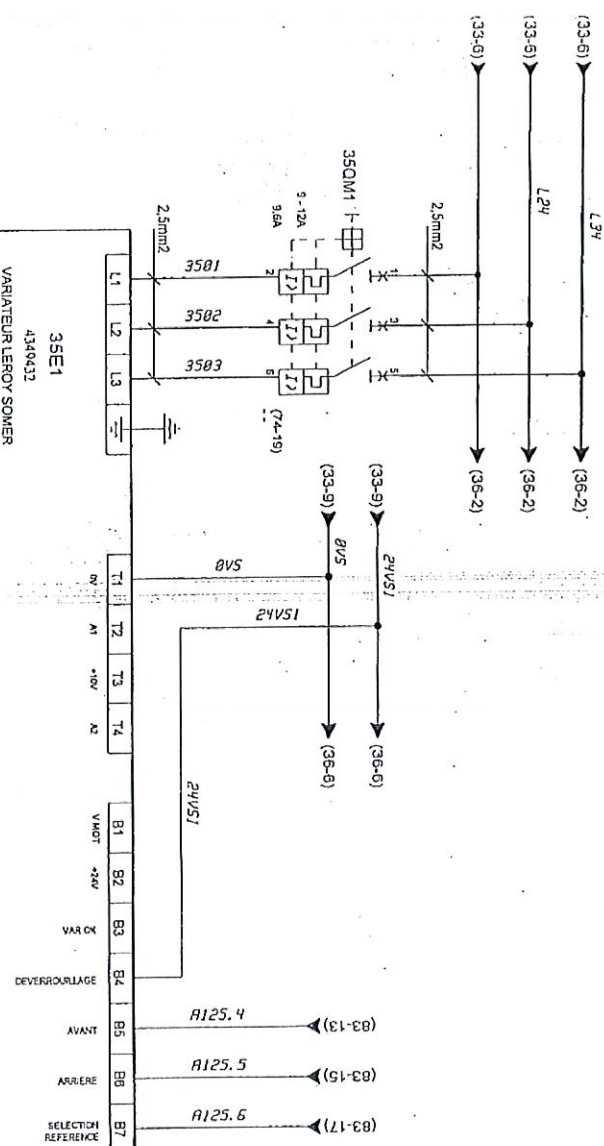
32V1				
33V1				
35V1				
36V1				
	MONTÉE / DESCENTE BRAS RETOURNEUR	MONTÉE / DESCENTE PILE EMPLEUR	CONVOYEUR A CHAINES EMPLEUR	CONVOYEUR A CHAINES SORTIE EMPLEUR

2

2





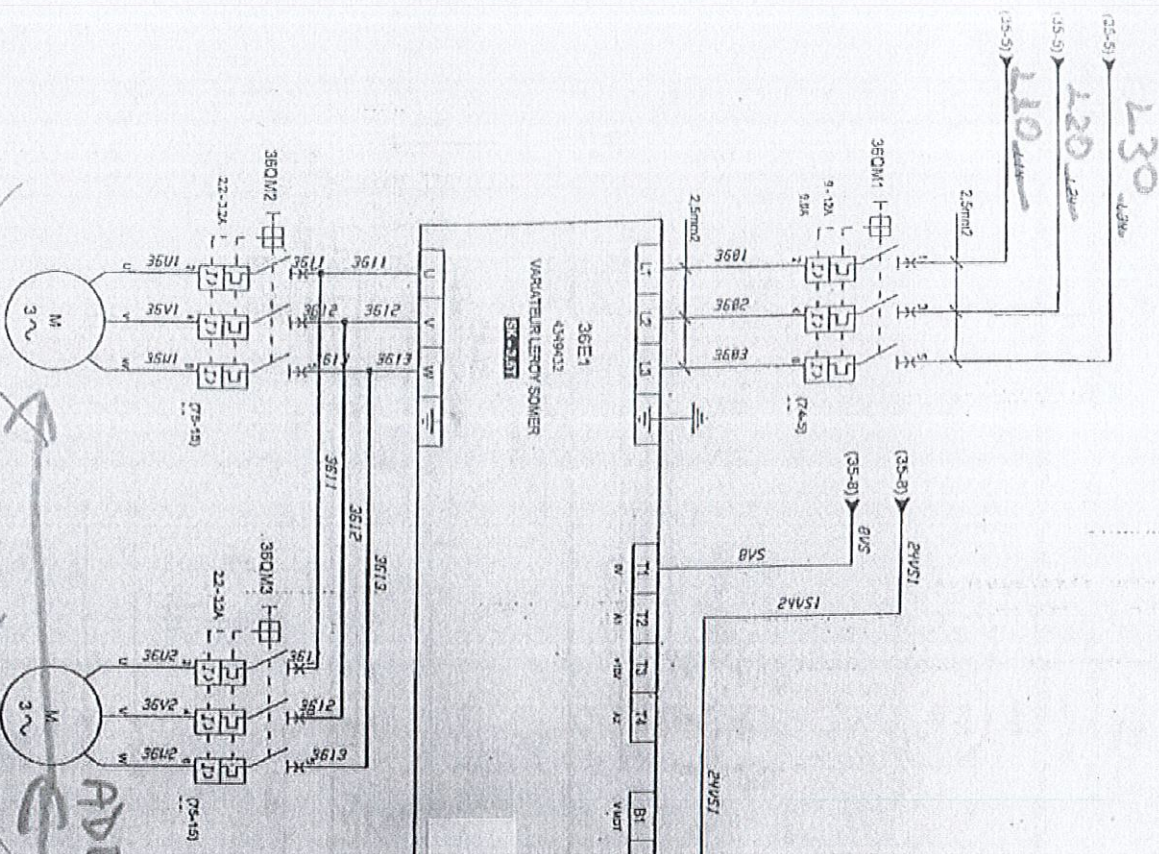


3SM1
MOTEUR ENTRAÎNEMENT CHAÎNE GAUCHE
EMPILEUR
P: 1.1KW - 400V/2.7A
230V/4.7A
M2SB4

3SM2
MOTEUR ENTRAÎNEMENT CHAÎNE DROITE
EMPILEUR
P: 1.1KW - 400V/2.7A
230V/4.7A
M2SB4

MOTEUR ENTRAINEMENT CHAÎNE GAUCHE
 SORTIE EMPILEUR
 P: 1.1KW - 400V/2.7A
 230V/4.7A
 M2S84

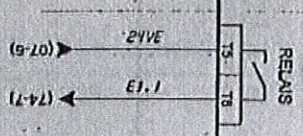
MOTEUR ENTRAINEMENT CHAÎNE DROITE
 SORTIE EMPILEUR
 P: 1.1KW - 400V/2.7A
 230V/4.7A
 M2S84



ADDESSO SONO AVANTI INDIETRO
 CATENE RIBALTATORE

36E1 INVERTER
 CATENE RIBALTATORE

FU 5L.4
 FU 5L.5
 L'INVERTER ORA VIENE
 COMANDATO DAL COMANDO
 AVANTI INDIETRO CATENE
 RIBALTATORE



24VES
 12K13
 SALTO VELOCITA
 DA PARTE DI

PARAMETRES DU VARIATEUR 32E1
BRAS RETOURNEUR SK - 3.5T

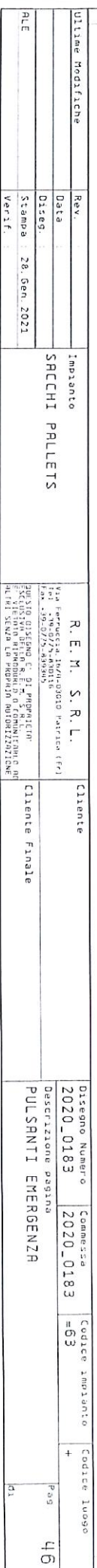
PARAMETRES	VALEUR	PARAMETRES	VALEUR
01	6.7	23	FR
02	40Hz	24	1
03	0.85	25	0
04	1.05	26	OFF
05	A1-AU	27	0
06	4.3	28	NO
07	1420 tr/min	29	NO
08	400	30	1
09	0.85	31	1
10	L2	32	OFF
11	15.5	33	0
12	33	34	ON
13	0	35	0
14	0	36	FR
15	1.5Hz	37	6KHz
16	4-20mA	38	0
17	OFF	39	50Hz
18	VISU DEF.	40	AUTO
19	VISU DEF.	41	ANSI
20	VISU DEF.	42	4.8
21	VISU DEF.	43	1.1
22	LO	44	2.0

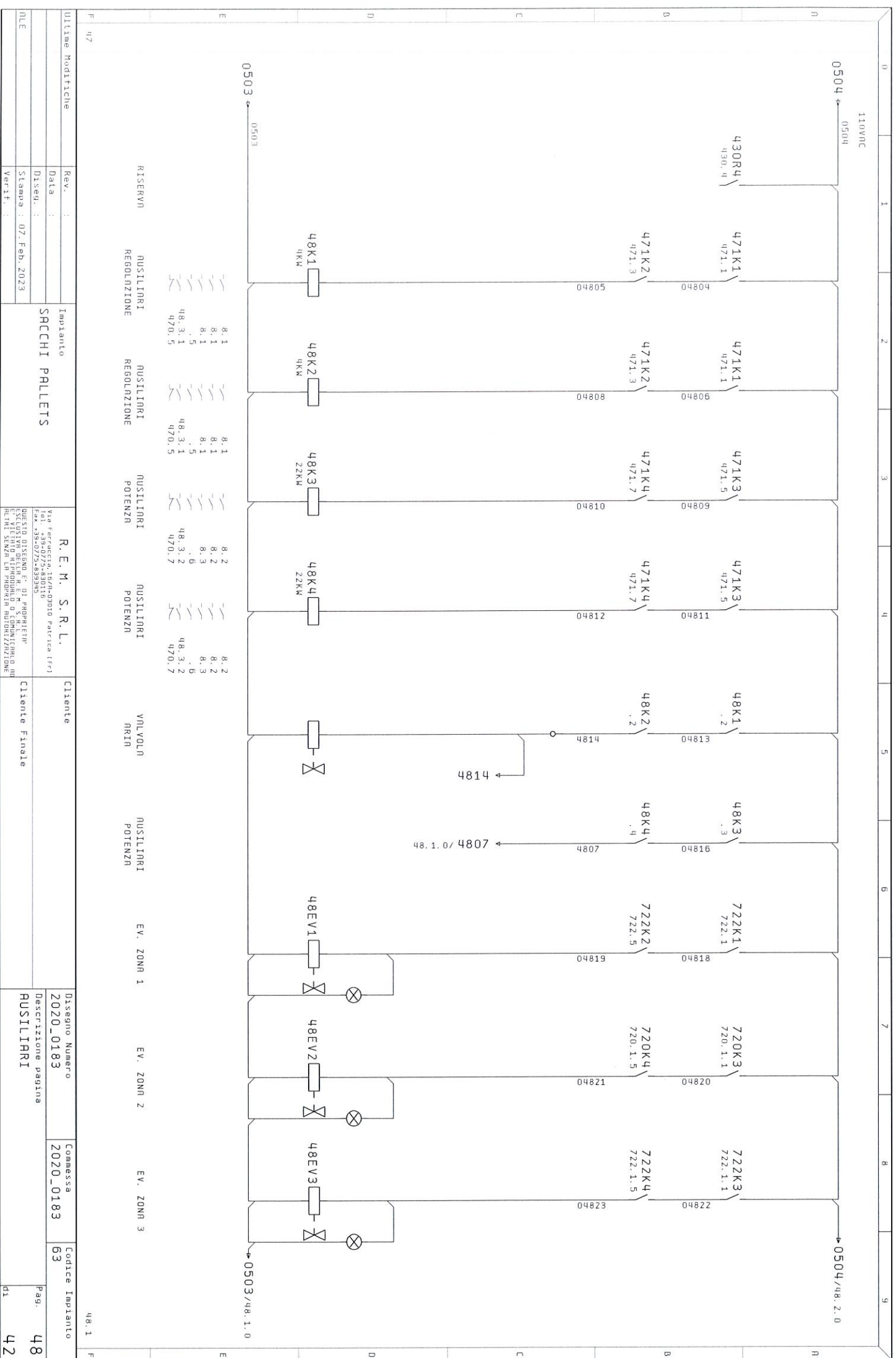
PARAMETRES DU VARIATEUR 33E1
M/D PILE EMPILEUR SK - 5.5T

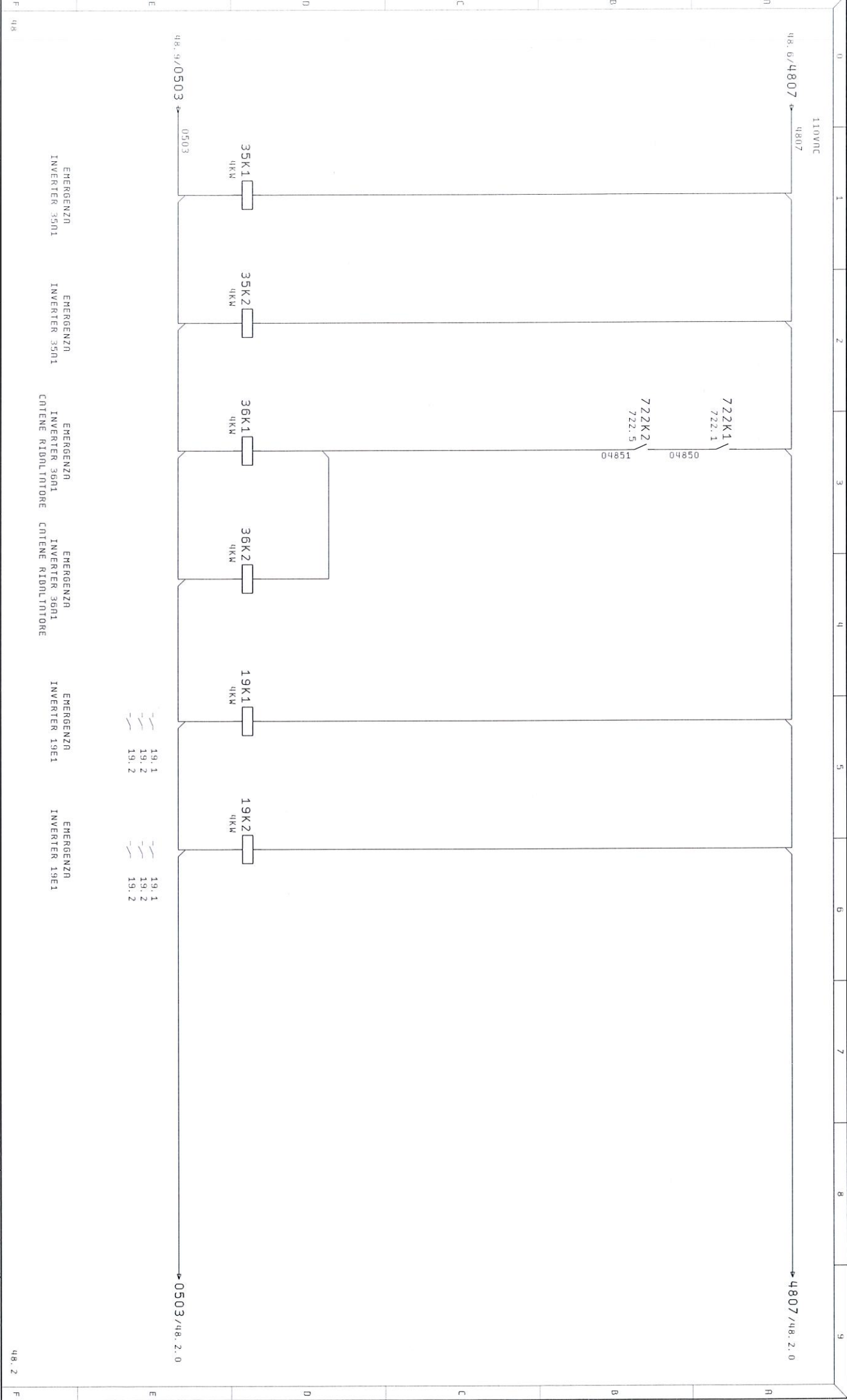
PARAMETRES	VALEUR	PARAMETRES	VALEUR
01	5	23	FR
02	50Hz	24	1
03	1.05	25	0
04	1.05	26	OFF
05	PR	27	0
06	9.1	28	NO
07	1420 tr/min	29	NO
08	400	30	1
09	0.78	31	1
10	L2	32	OFF
11	20	33	0
12	50	34	ON
13	0	35	0
14	0	36	FR
15	1.5Hz	37	6KHz
16	4-20mA	38	0
17	OFF	39	50Hz
18	VISU DEF.	40	AUTO
19	VISU DEF.	41	ANSI
20	VISU DEF.	42	4.8
21	VISU DEF.	43	1.1
22	LO	44	2.0

PARAMETRES DU VARIATEUR 35E1
ENTRAINEMENT CHAINE SK - 3.5T

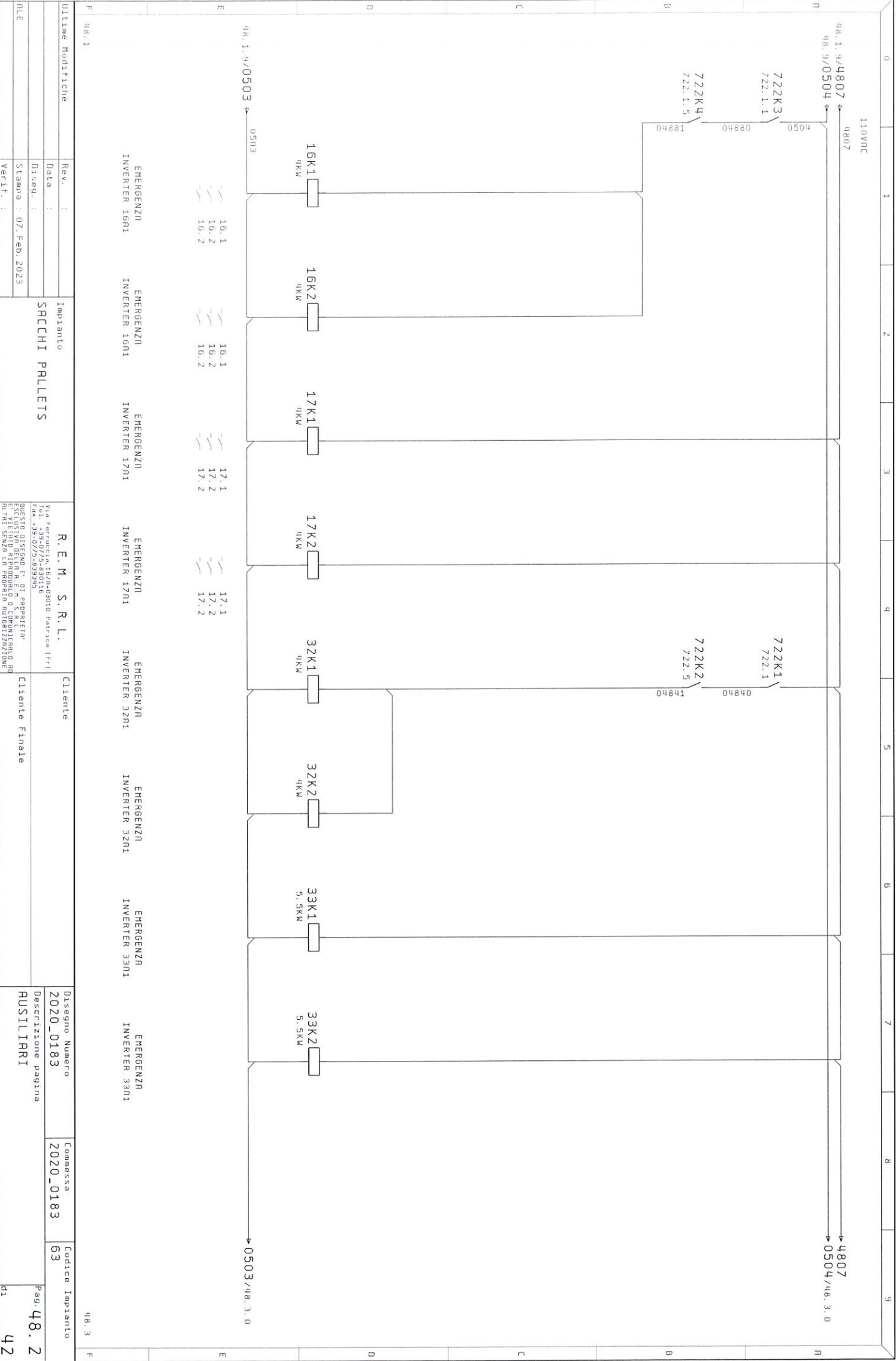
PARAMETRES	VALEUR	PARAMETRES	VALEUR
01	5.3	23	FR
02	50Hz	24	1
03	0.95	25	0
04	1.05	26	OFF
05	PR	27	0
06	5.4	28	NO
07	1400 tr/min	29	NO
08	400	30	1
09	0.79	31	1
10	L2	32	OFF
11	11.2	33	0
12	35.0	34	ON
13	0	35	0
14	0	36	FR
15	1.5Hz	37	6KHz
16	4-20mA	38	0
17	OFF	39	50Hz
18	RS	40	AUTO
19	VISU DEF.	41	ANSI
20	VISU DEF.	42	4.8
21	VISU DEF.	43	1.1
22	LO	44	2.0

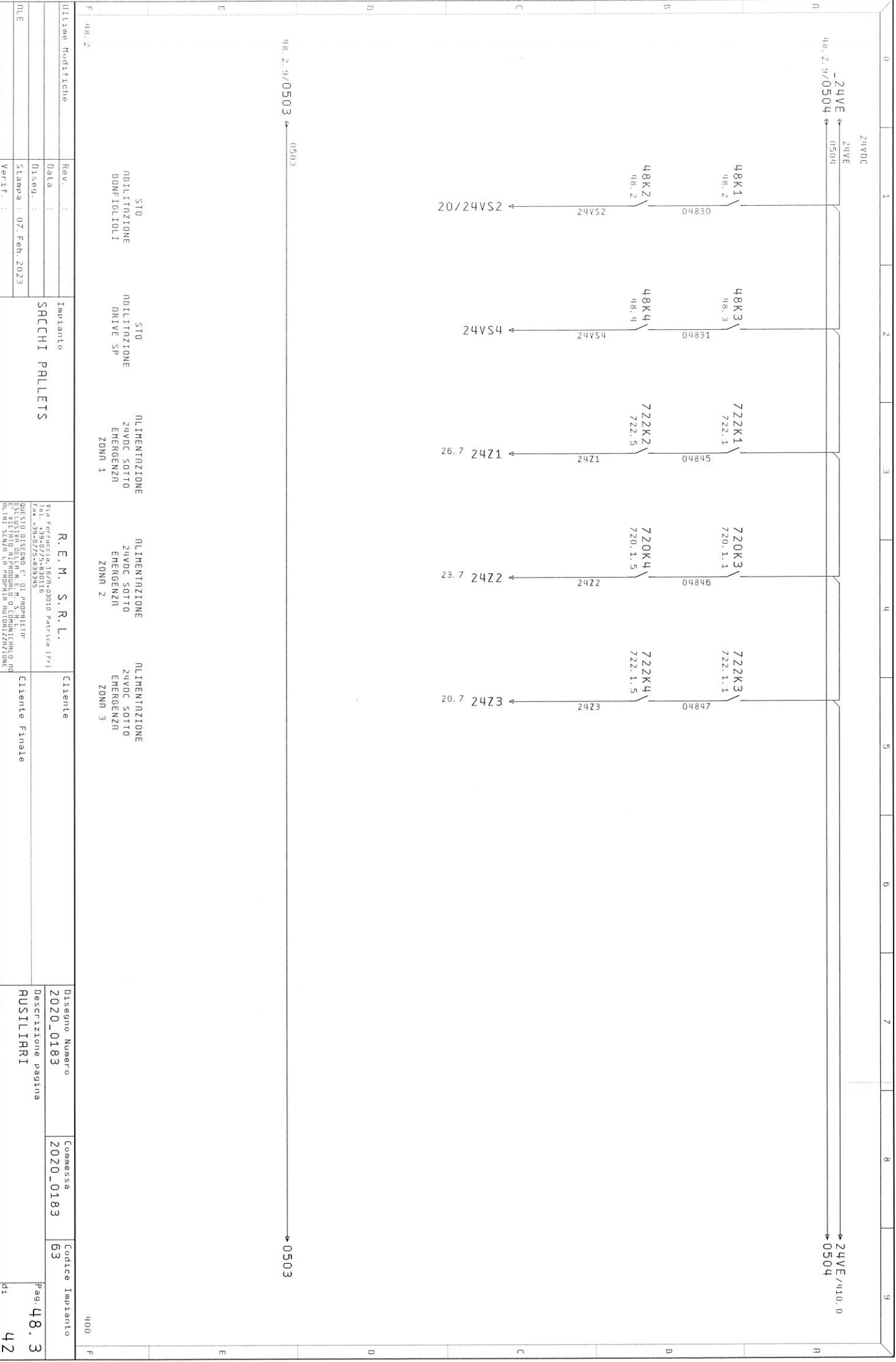






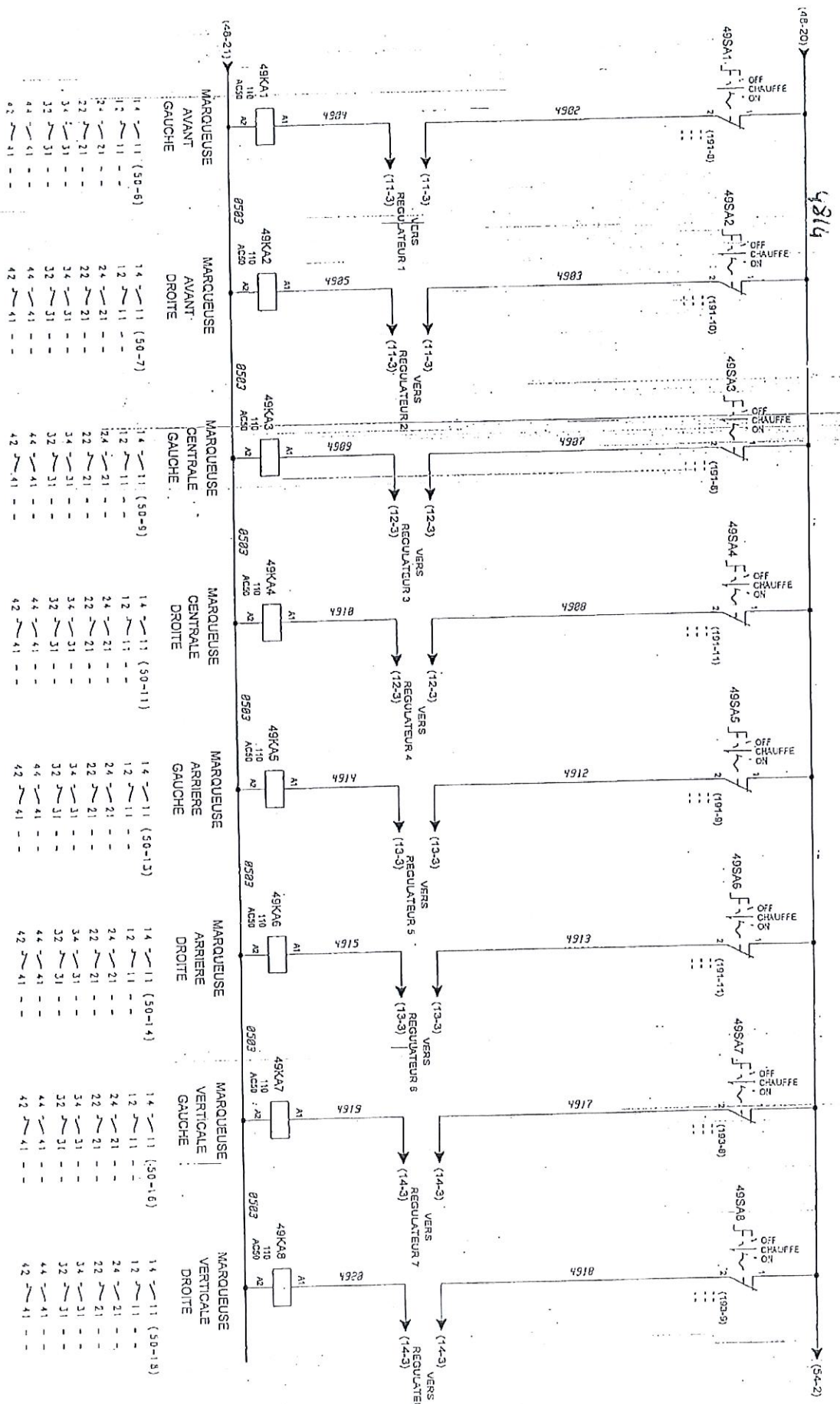
Ultima Modificata		Impianto		R. E. M. S. R. L.		Disegno Numero		Commissa		Codice Impianto	
Rev. :		Data :		Via Foruggia, 1001100 Padova (Fr)		2020_0183		2020_0183		63	
Disegn. :		Stampa : 07. Feb. 2023		ESCLUSIVA DELLA R. E. M. S. R. L.		Descrizione pagina				Pag. 48.1	
Verif. :		SACCHI PALLETS		QUESTO DISSEGNO E' DI PROPRIETA' R. E. M. S. R. L.		AUSILIARI				di 42	
				RE. MI. SENZA LA PROPRIA AUTORIZZAZIONE							





49SA1: MARQUEUSE AVANT GAUCHE: OFF / CHAUFFE / ON
 49SA2: MARQUEUSE AVANT DROITE: OFF / CHAUFFE / ON
 49SA3: MARQUEUSE CENTRALE GAUCHE: OFF / CHAUFFE / ON
 49SA4: MARQUEUSE CENTRALE DROITE: OFF / CHAUFFE / ON

49SA5: MARQUEUSE ARRIERE GAUCHE: OFF / CHAUFFE / ON
 49SA6: MARQUEUSE ARRIERE DROITE: OFF / CHAUFFE / ON
 49SA7: MARQUEUSE VERTICALE GAUCHE: OFF / CHAUFFE / ON
 49SA8: MARQUEUSE VERTICALE DROITE: OFF / CHAUFFE / ON



MARQUEUSE AVANT GAUCHE	MARQUEUSE AVANT DROITE	MARQUEUSE CENTRALE GAUCHE	MARQUEUSE CENTRALE DROITE	MARQUEUSE ARRIERE GAUCHE	MARQUEUSE ARRIERE DROITE	MARQUEUSE VERTICALE GAUCHE	MARQUEUSE VERTICALE DROITE
14 - 11 (50-6)	14 - 11 (50-7)	14 - 11 (50-8)	14 - 11 (50-11)	14 - 11 (50-13)	14 - 11 (50-14)	14 - 11 (50-16)	14 - 11 (50-18)
12 - 11 - -	12 - 11 - -	12 - 11 - -	12 - 11 - -	12 - 11 - -	12 - 11 - -	12 - 11 - -	12 - 11 - -
24 - 21 - -	24 - 21 - -	24 - 21 - -	24 - 21 - -	24 - 21 - -	24 - 21 - -	24 - 21 - -	24 - 21 - -
22 - 21 - -	22 - 21 - -	22 - 21 - -	22 - 21 - -	22 - 21 - -	22 - 21 - -	22 - 21 - -	22 - 21 - -
34 - 31 - -	34 - 31 - -	34 - 31 - -	34 - 31 - -	34 - 31 - -	34 - 31 - -	34 - 31 - -	34 - 31 - -
32 - 31 - -	32 - 31 - -	32 - 31 - -	32 - 31 - -	32 - 31 - -	32 - 31 - -	32 - 31 - -	32 - 31 - -
44 - 41 - -	44 - 41 - -	44 - 41 - -	44 - 41 - -	44 - 41 - -	44 - 41 - -	44 - 41 - -	44 - 41 - -
42 - 41 - -	42 - 41 - -	42 - 41 - -	42 - 41 - -	42 - 41 - -	42 - 41 - -	42 - 41 - -	42 - 41 - -

50501:PORTE:MARQUEUSE
50502:PORTE:RETOURNEUR
50503:PORTE:FINLIGNE

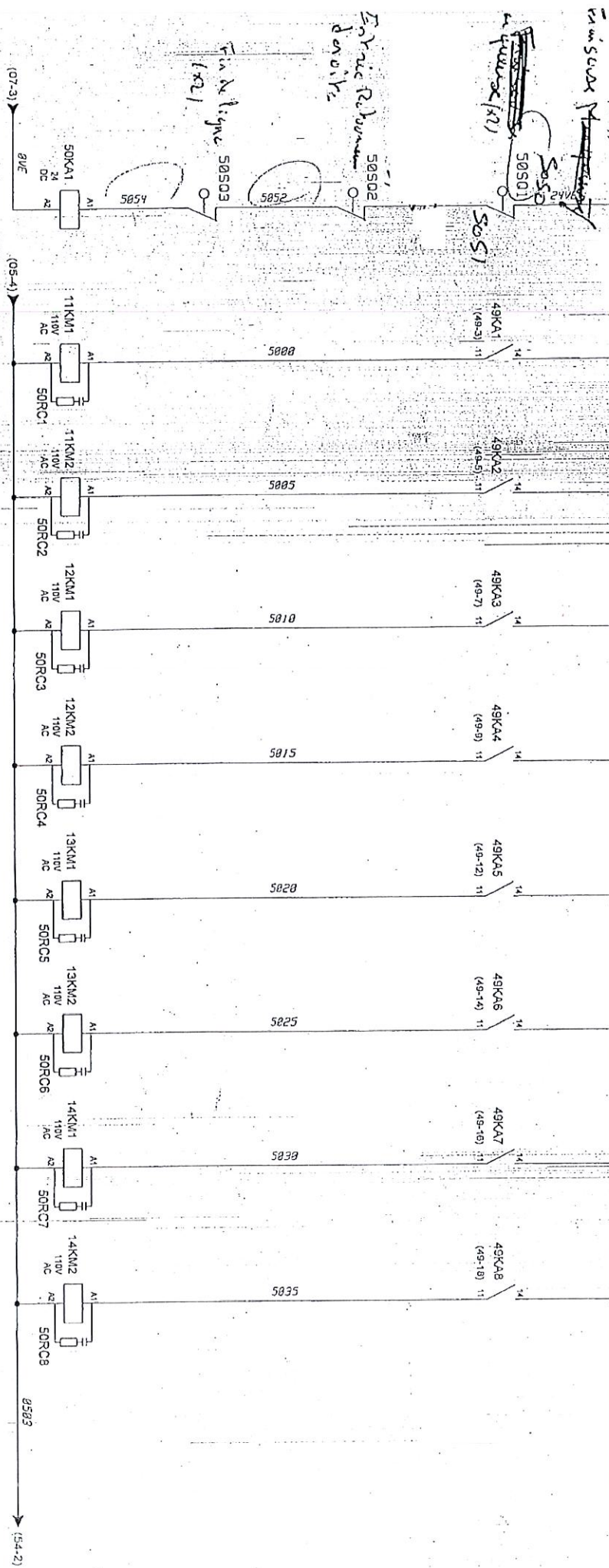
0504

24V

0504A

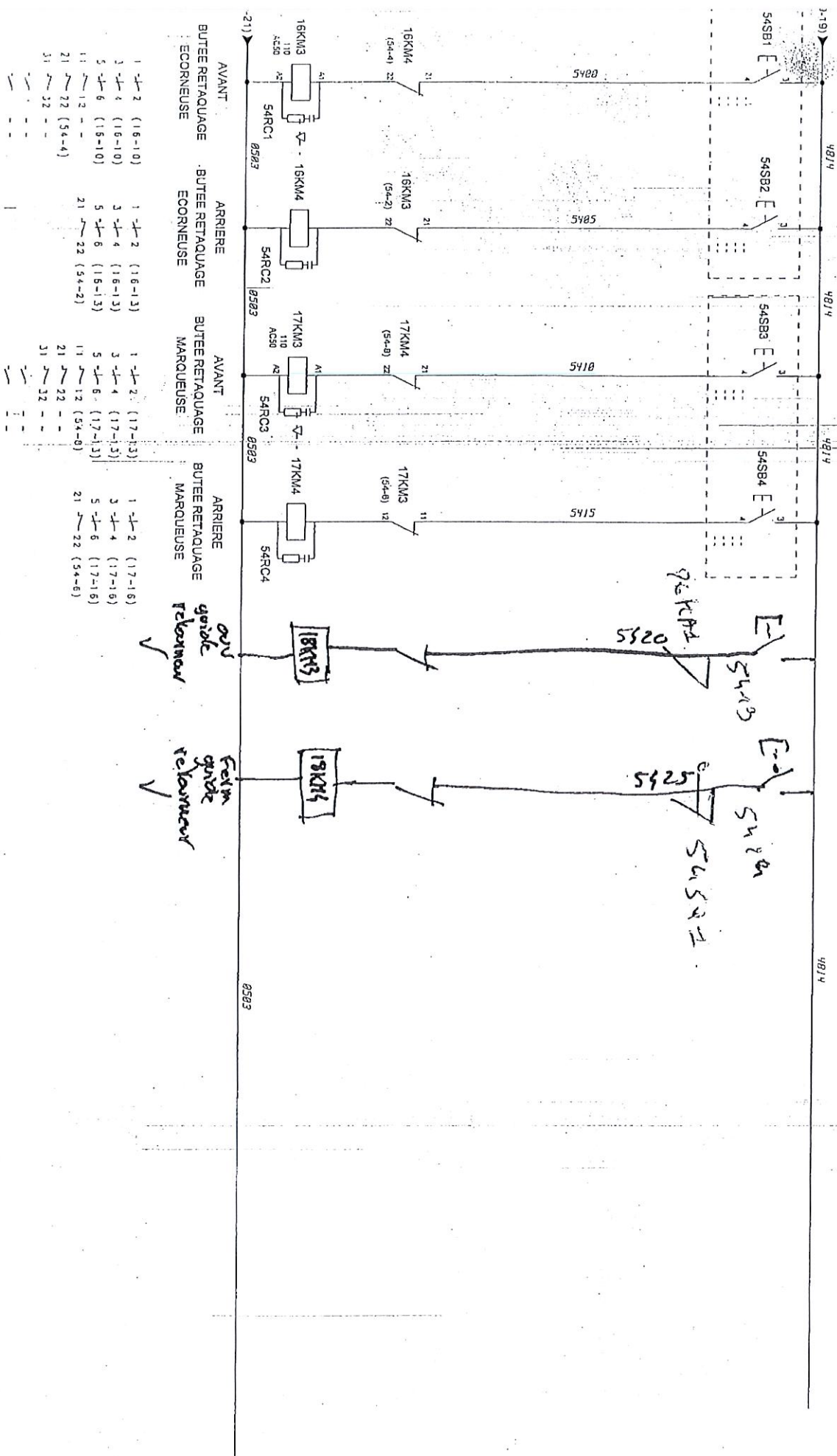
0504B

0504B

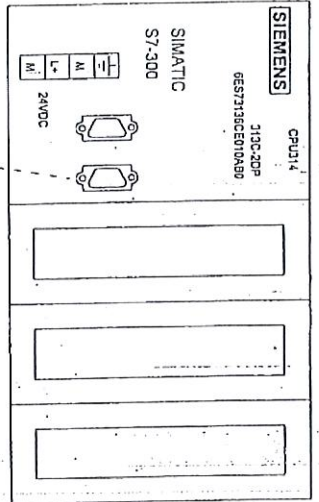


RELAYS	SECURITE	PORTES	CHAUFFE: RESISTANCE MARQUEUSE AVANT GAUCHE	CHAUFFE: RESISTANCE MARQUEUSE AVANT DROITE	CHAUFFE: RESISTANCE MARQUEUSE CENTRE GAUCHE	CHAUFFE: RESISTANCE MARQUEUSE CENTRE DROITE	CHAUFFE: RESISTANCE MARQUEUSE ARRIERE GAUCHE	CHAUFFE: RESISTANCE MARQUEUSE ARRIERE DROITE	CHAUFFE: RESISTANCE MARQUEUSE VERTICALE GAUCHE	CHAUFFE: RESISTANCE MARQUEUSE VERTICALE DROITE
14	11	(72-9)	1-2 (11-12)	1-2 (11-12)	1-2 (12-12)	1-2 (12-12)	1-2 (13-12)	1-2 (13-12)	1-2 (14-12)	1-2 (14-12)
12	11	-	3-4 (11-12)	3-4 (11-12)	3-4 (12-12)	3-4 (12-12)	3-4 (13-12)	3-4 (13-12)	3-4 (14-12)	3-4 (14-12)
24	21	-	5-6 (11-12)	5-6 (11-12)	5-6 (12-12)	5-6 (12-12)	5-6 (13-12)	5-6 (13-12)	5-6 (14-12)	5-6 (14-12)
22	21	-	13-14	13-14	13-14	13-14	13-14	13-14	13-14	13-14
34	31	-	21-22	21-22	21-22	21-22	21-22	21-22	21-22	21-22
32	31	-	31-32	31-32	31-32	31-32	31-32	31-32	31-32	31-32
44	41	-	43-44	43-44	43-44	43-44	43-44	43-44	43-44	43-44
42	41	-	-	-	-	-	-	-	-	-

54581: AVANT BUTEE RETRAQUAGE ECORNEUSES
54582: ARRIERE BUTEE RETRAQUAGE ECORNEUSES
54583: AVANT BUTEE RETRAQUAGE MARQUEUSES
54586: ARRIERE BUTEE RETRAQUAGE MARQUEUSES



AUTOMATE S7-300



6ES7 972-0BB50-0XA0

VAR
Bord
fin de ligne

COFFRET ECRONEUSE

COFFRET RETOURNEUR

COFFRET EMPLEUR PALETTE

IM151

IM151

IM151

6ES7 972-0BA50-0XA0

6ES7 972-0BA50-0XA0

6ES7 972-0BA50-0XA0

F R O S E U S E

VAR
Bord
fin de ligne

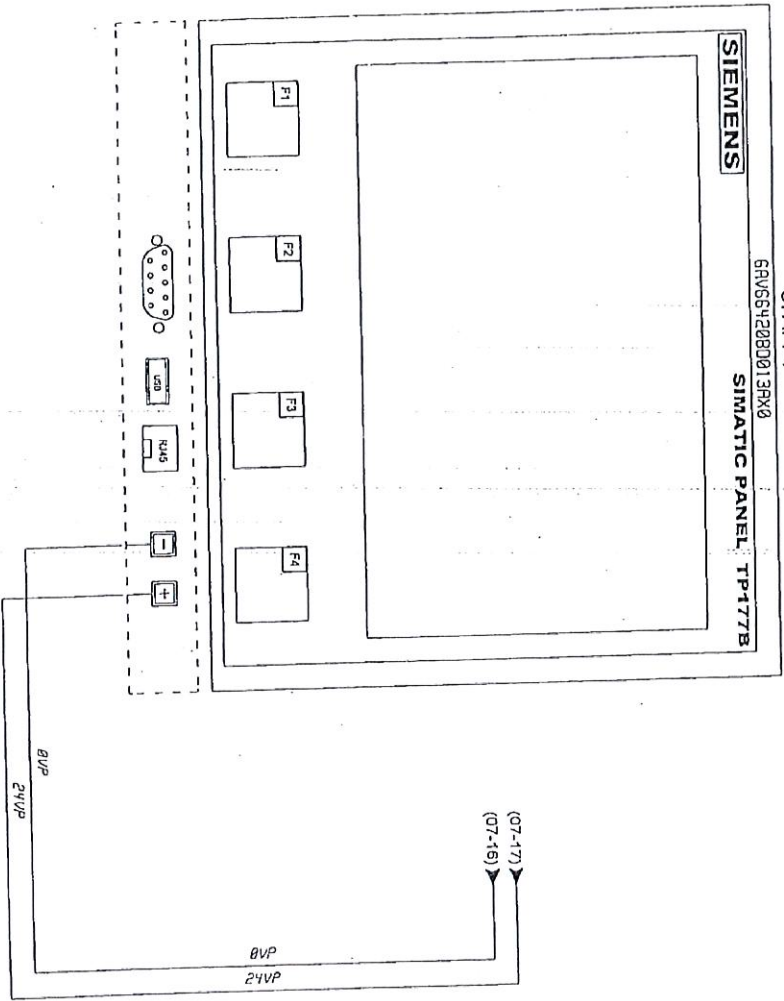
SIMATIC ET200-CPU

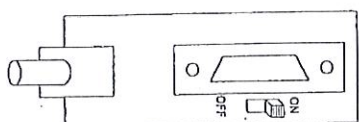
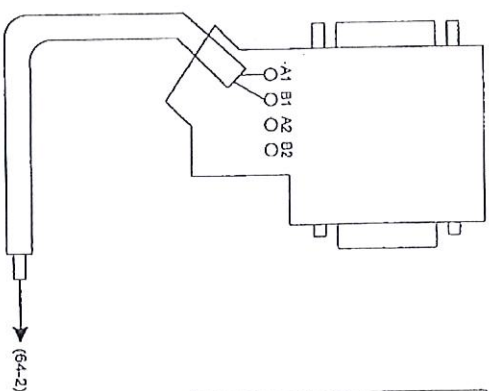
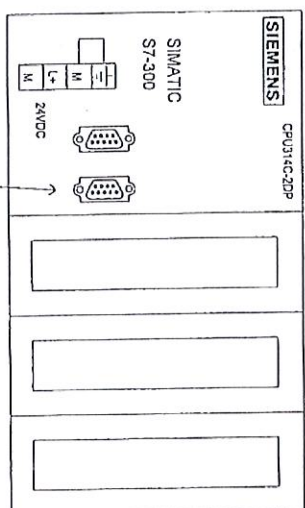
57AFF1

6AV6642-0BD0-13AX0

SIEMENS

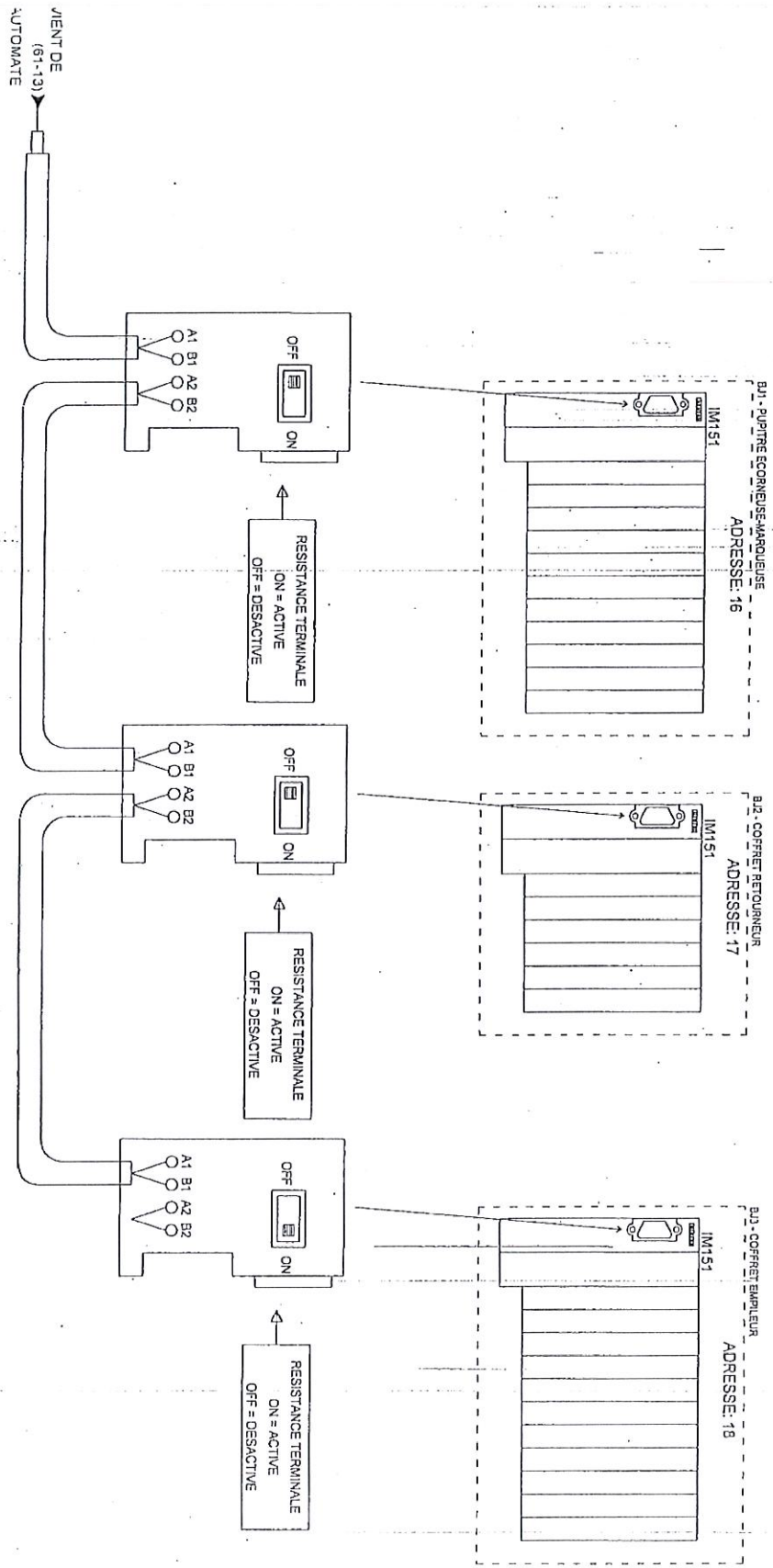
SIMATIC PANEL TP177B





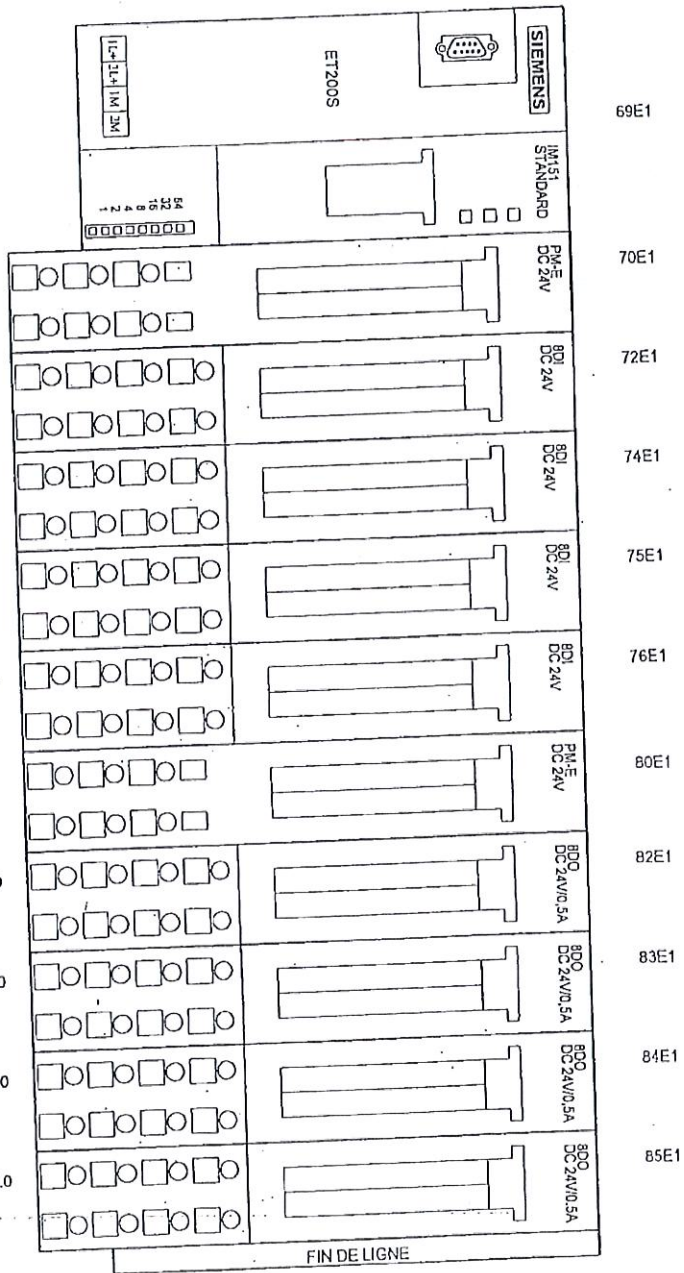
RESISTANCE TERMINALE
ON = ACTIVE
OFF = DESACTIVE

VERSION 51
DANS
COFFRET
MACHINE



CONFIGURATION CPU SIEMENS ARMOIRE

CPU



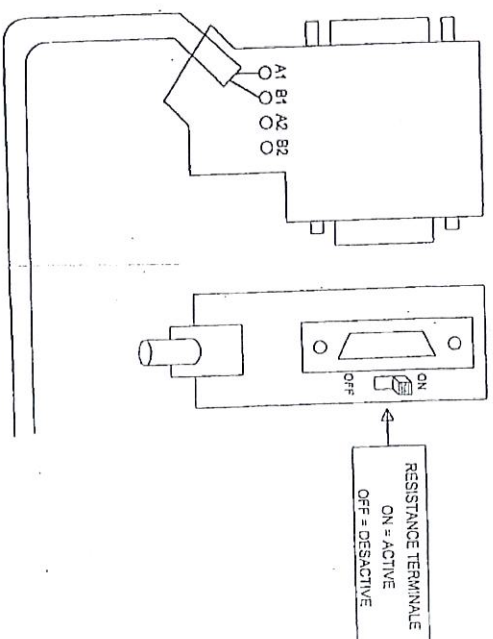
138-4CA01

131-4B600

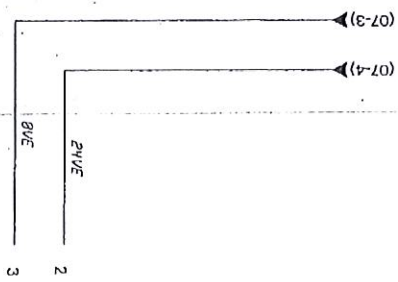
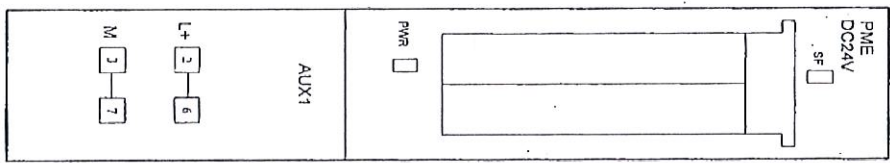
138-CM01

132-4B600

69E1
6ES7 151-8AB00-0AB0



70E1
 6ES7 138-4CA01-0AA0
 6ES7 193-1CG30-0AA0

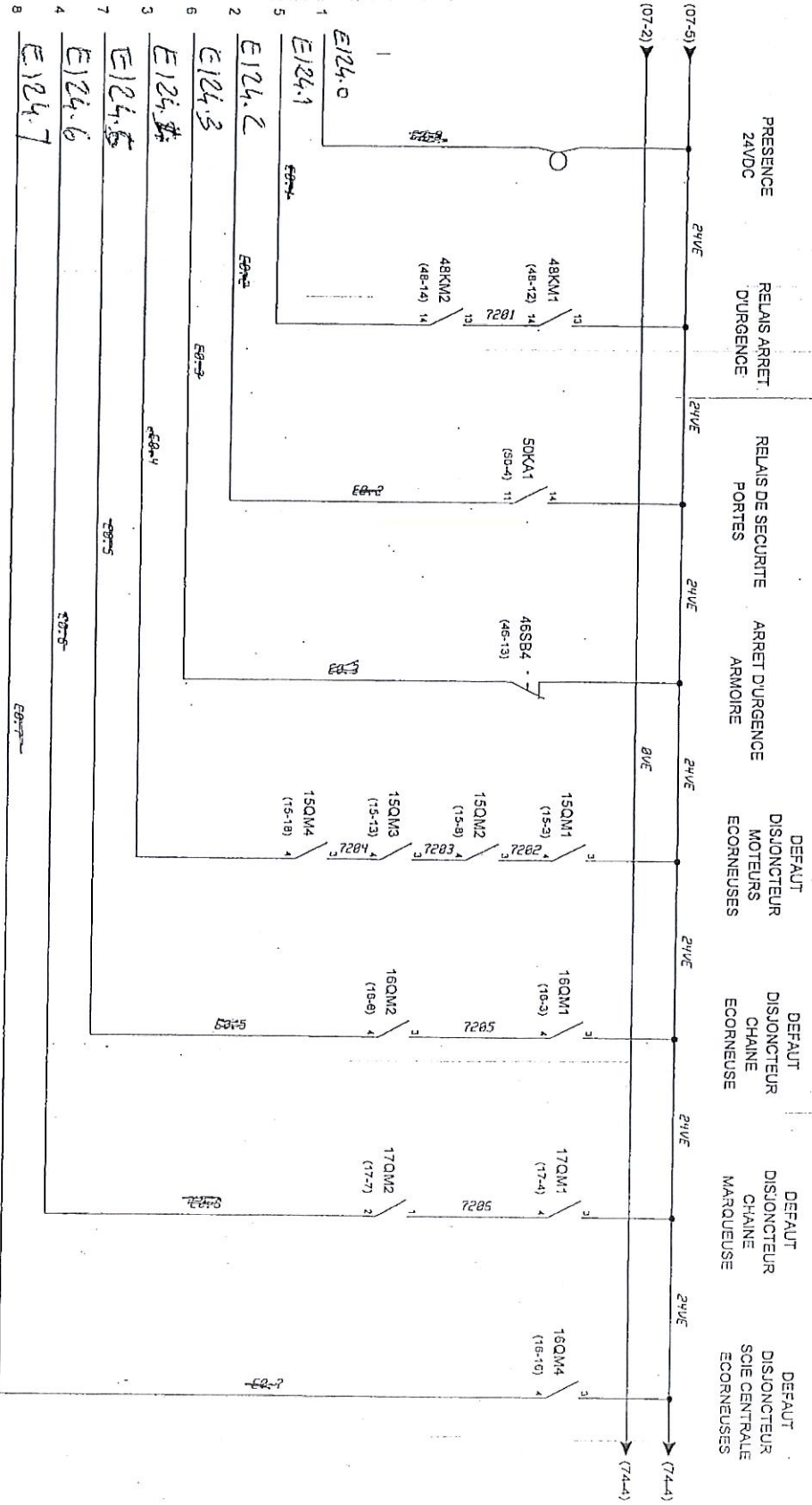


72E1

0157 103-CB30-0A-A000
6157 132-BD00-1A-A0

BDI DC 24V	
1 ☐	5 ☐
2 ☐	6 ☐
3 ☐	7 ☐
4 ☐	8 ☐

1 ☐	3 ☐
2 ☐	4 ☐
5 ☐	6 ☐
7 ☐	8 ☐



SODEME

C:\VSEE ELECTRICAL EXPERT\MACHINE\PALETTE\ECORNEUSE-MARQUEUSE\PRO63 SRCH1\

ENTREES

01-07-2010

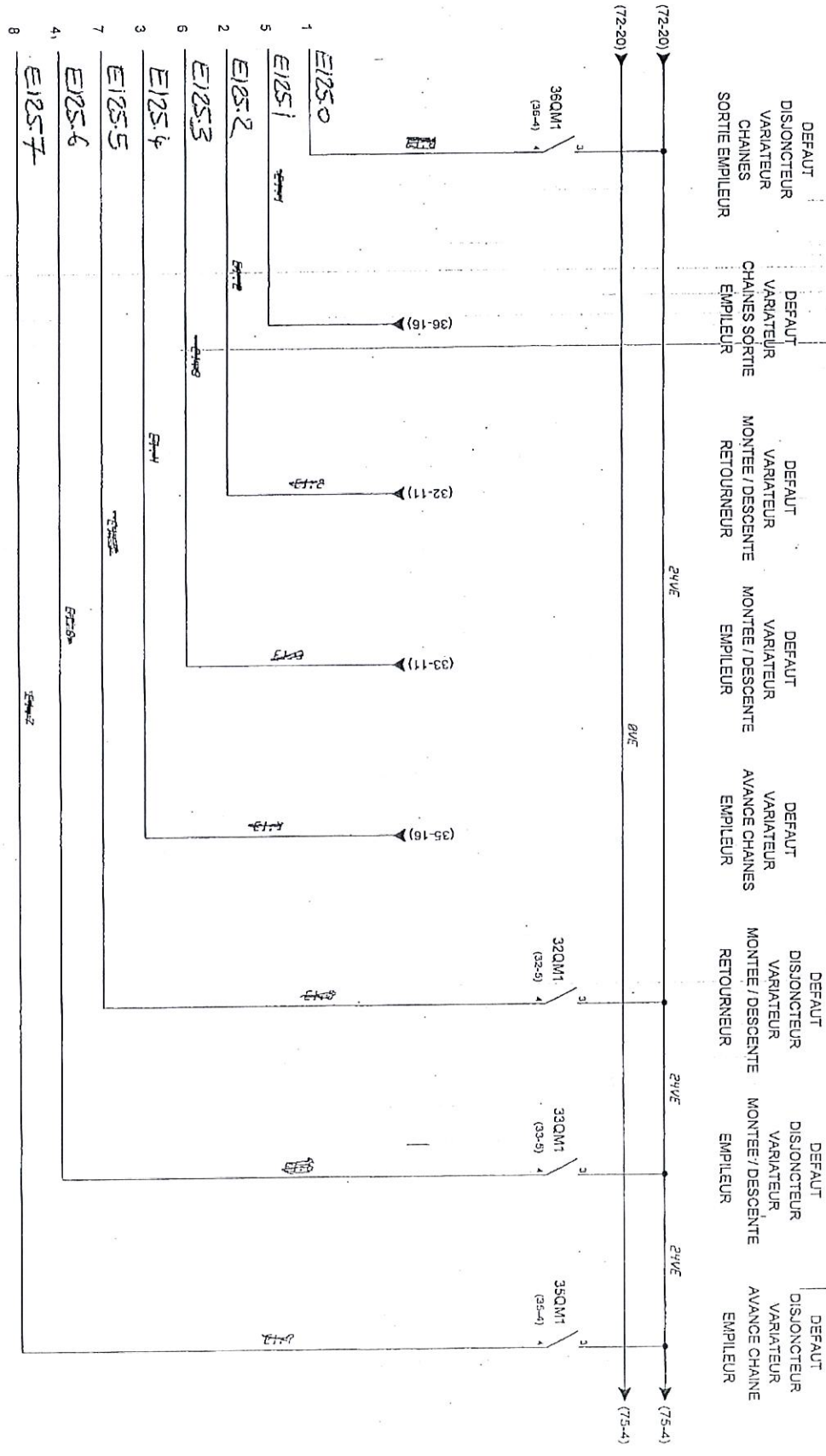
72 / 93

74E1
 615T 103-CEB30-0AA00U
 N15T 133-ABD00-0AA0

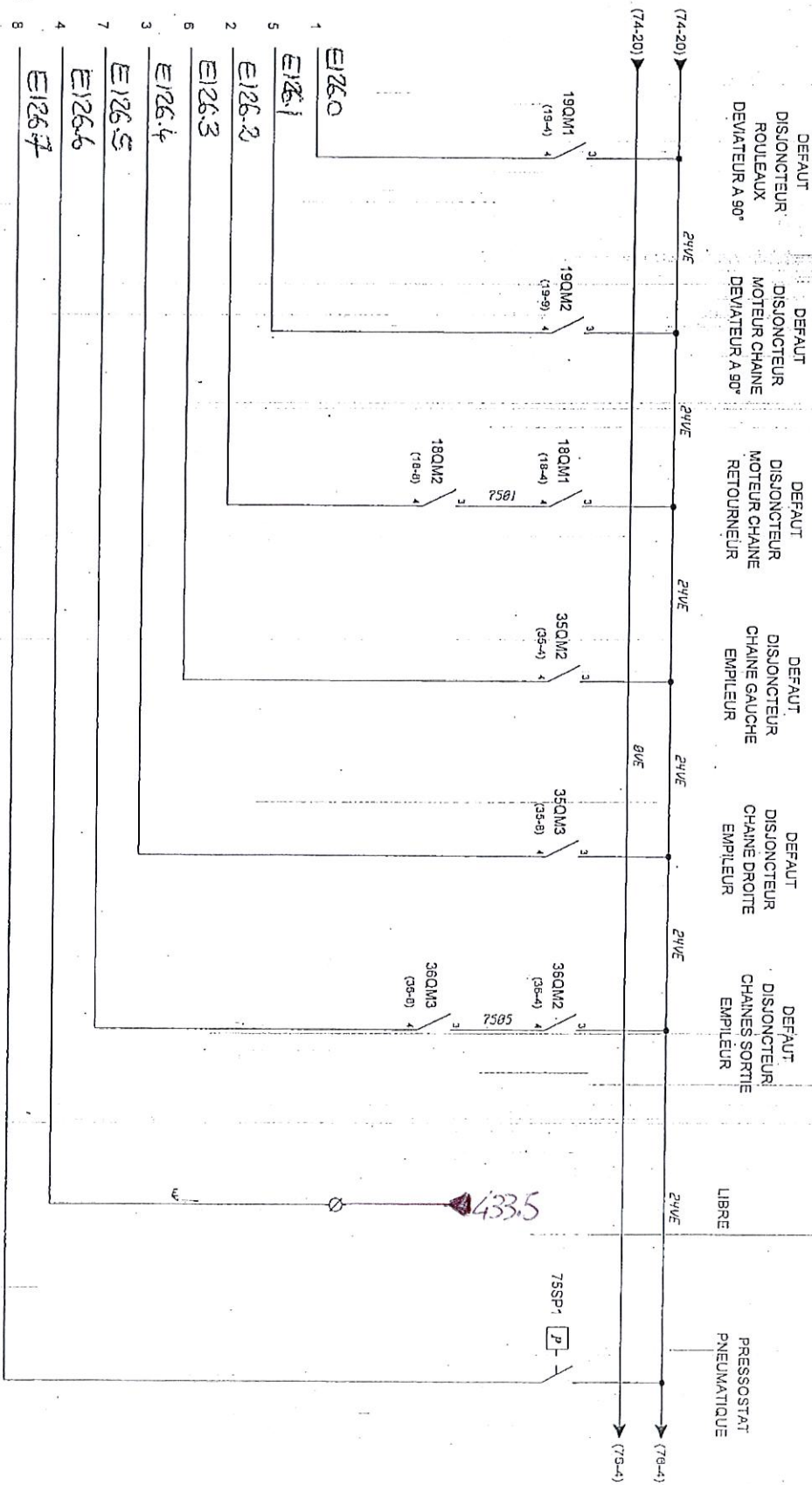
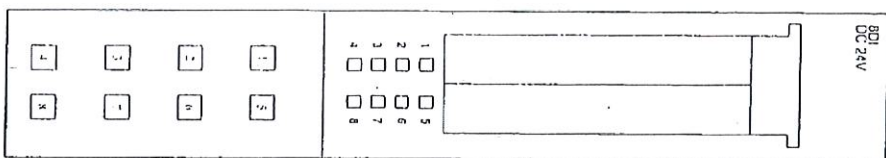
801
 DC 24V

1	☐	5	☐
2	☐	6	☐
3	☐	7	☐
4	☐	8	☐

1	☐	3	☐
2	☐	6	☐
3	☐	-	☐
4	☐	1	☐
		X	☐



7SE1
 6ES7 193-1CD30-0AA0
 6ES7 193-1BD00-0AA0



SODEME

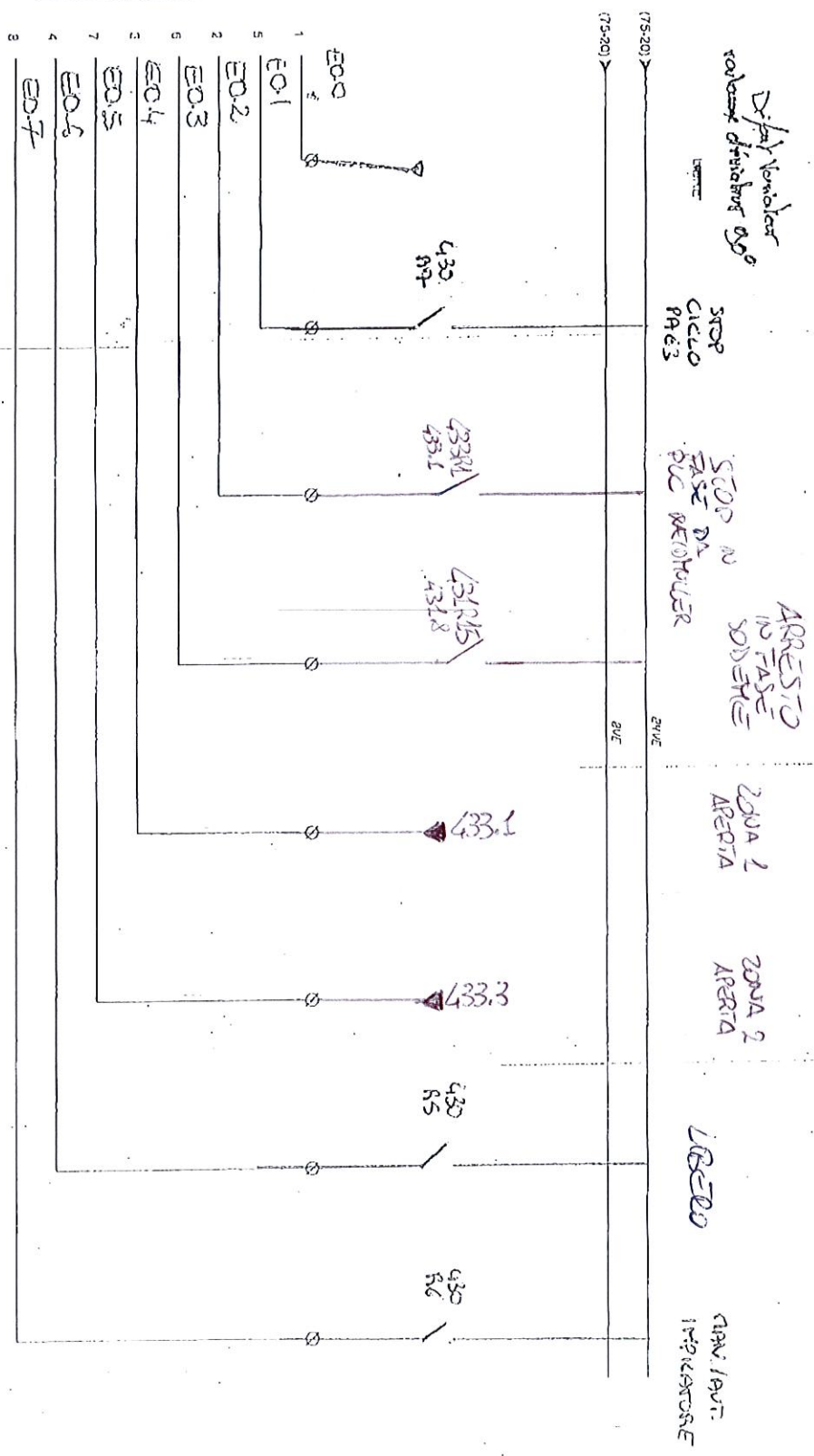
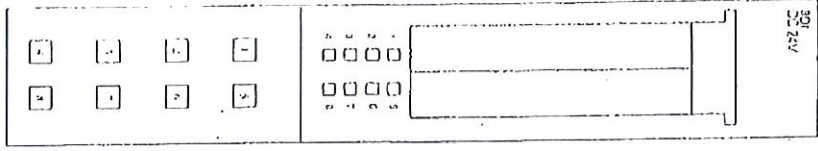
C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\ECORNEUSE-MARQUEUSE\PROG3 SRCH1\

ENTREES

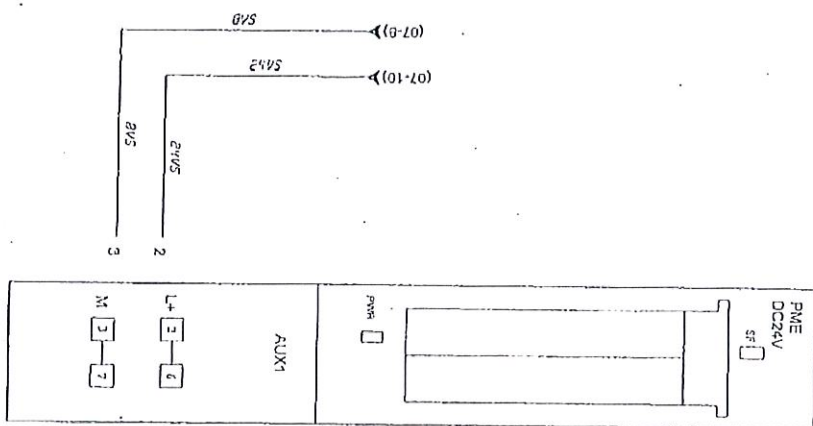
01-07-2010

75 / 93

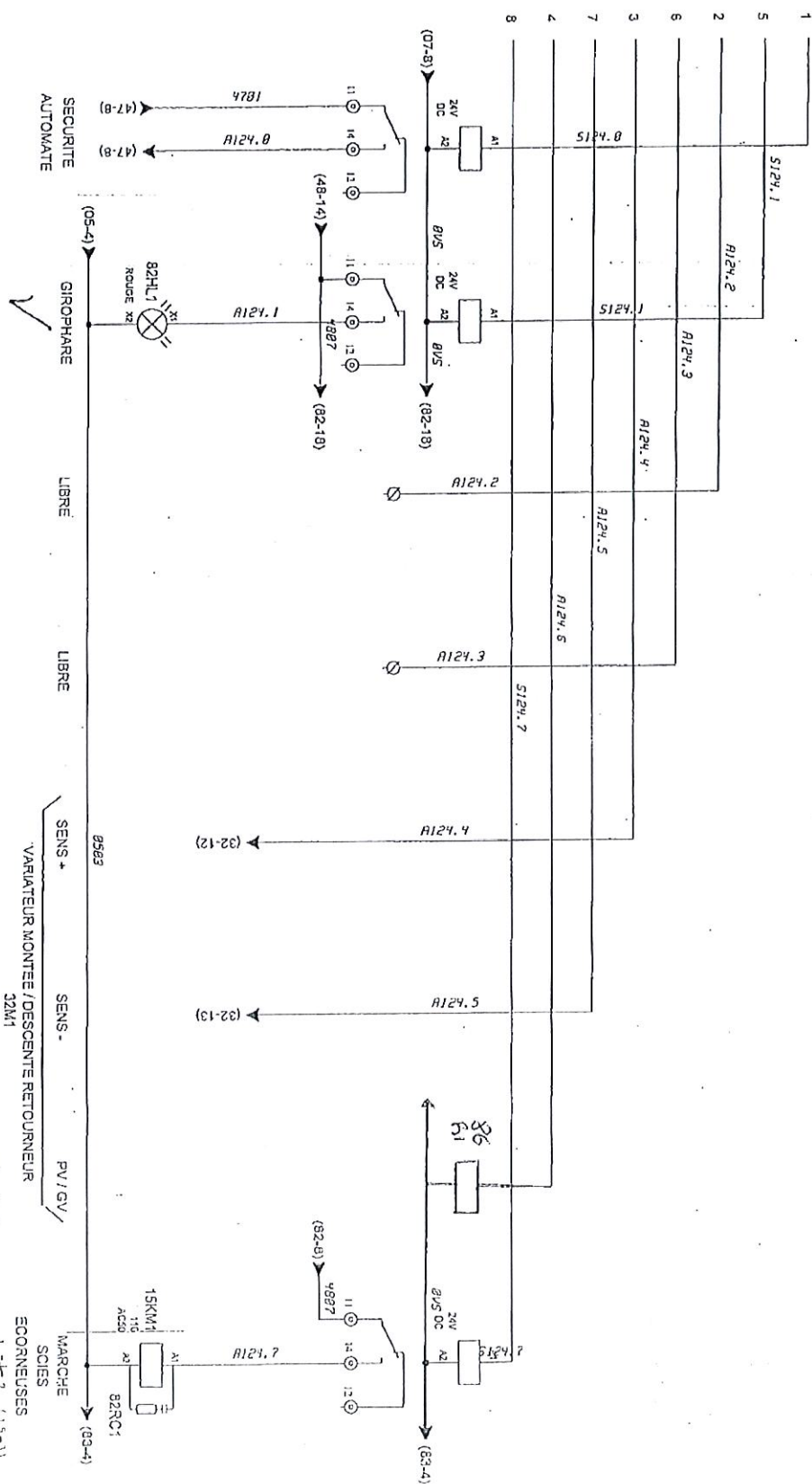
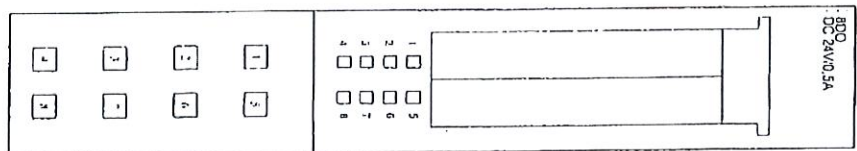
75E1
 WPT 11-1-CEB000A00
 DES 11-2-0000-00A0



BOE1
6ES7 138-6CA01-0AA9
6ES7 193-6CC00-0AA0



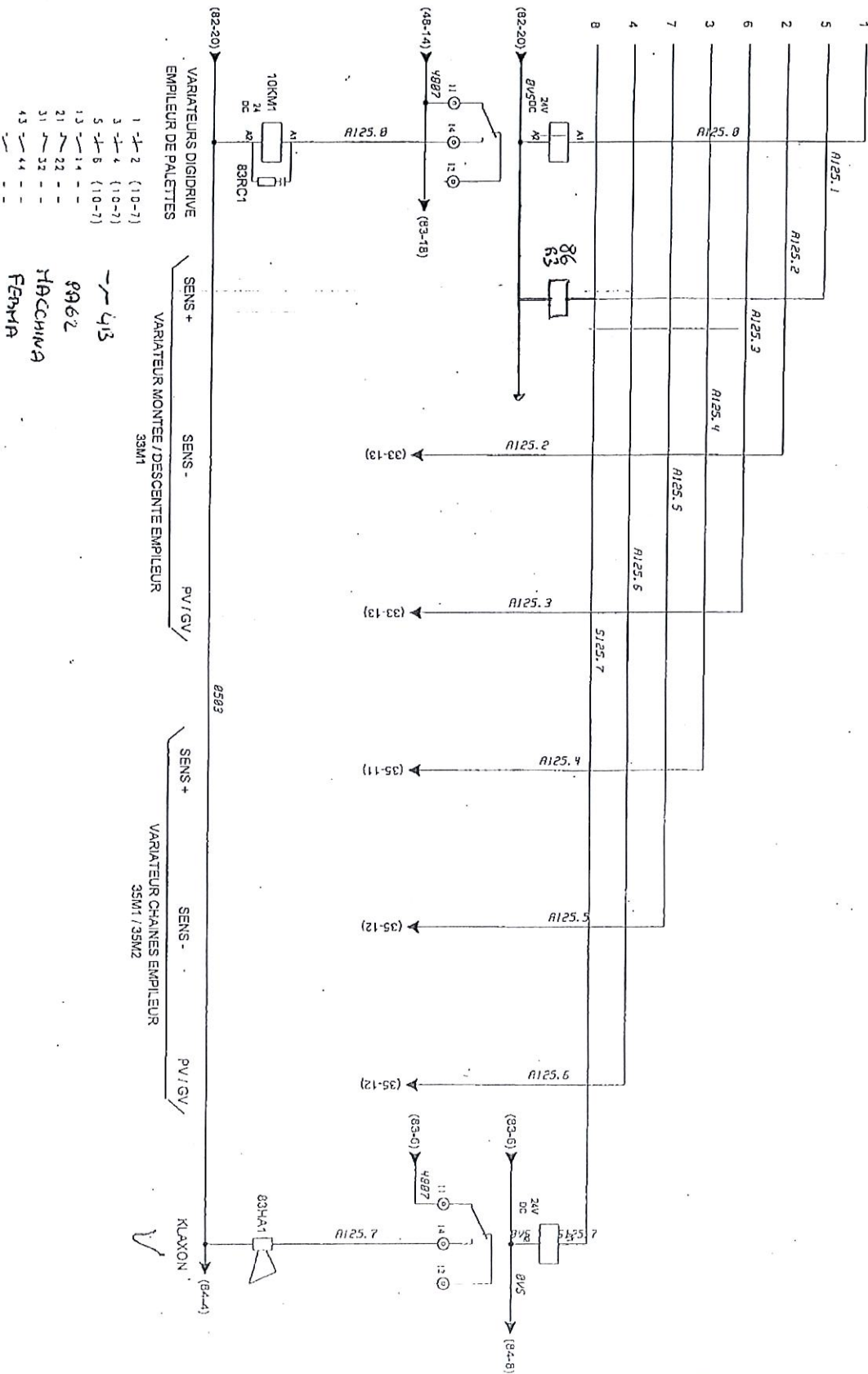
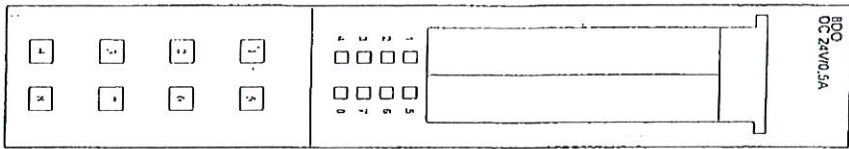
WEN 193-ACB20-0AANU
0ES7 132-BD00-0AAN



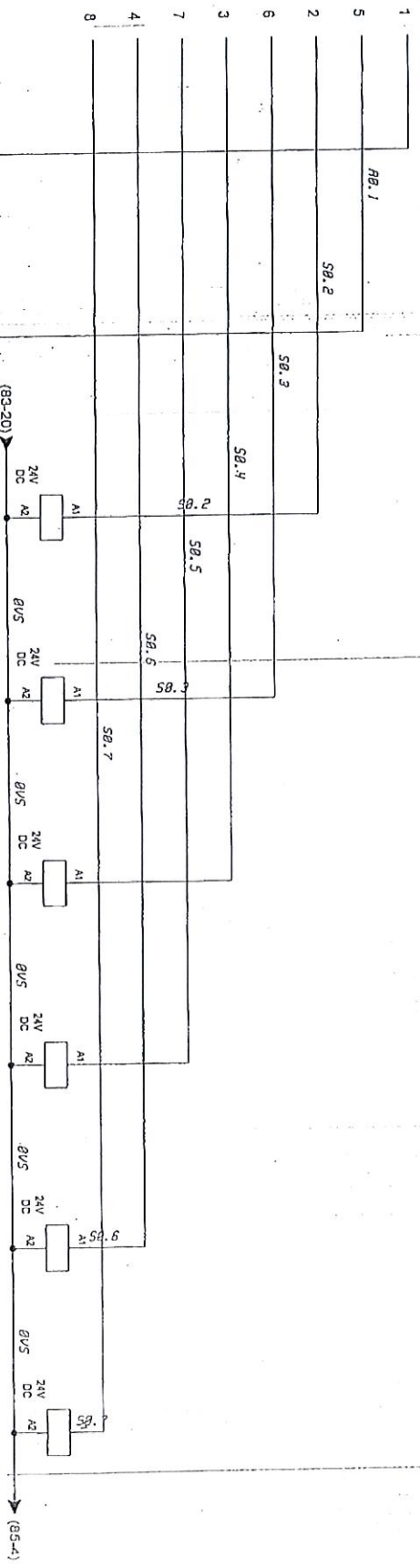
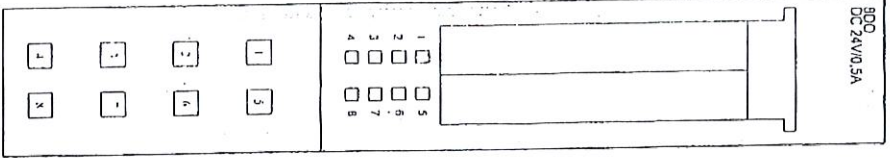
PA63
FERMA
A PC
D1 S100622A

83E1

6157 101-4C920AA07U
6157 123-8D000AA0



84E1
BEST 101-4C330-0A00
WHSY 113-18D00-0A00



(83-19) → 8583 → 8583 → 8583 → 8583 → 8583 → 8583 → (85-4)

2001.1
2132RA
(41008)
2001.2
2132RA
(412008)

MARCHE
SCIE CENTRALE
1 - 2 (16-16)
3 - 4 (16-16)
5 - 6 (16-16)
13 - 14 -
21 - 22 -
31 - 32 -
43 - 44 -

AVANCE
CHAINES ECRONEUSES
1 - 2 (16-3)
3 - 4 (16-3)
5 - 6 (16-3)
11 - 12 (84-15)
21 - 22 -
31 - 32 -

ARRIERE
1 - 2 (84-13)
3 - 4 (16-6)
5 - 6 (16-6)
11 - 12 (84-15)
21 - 22 -
31 - 32 -

AVANCE
CHAINES MARQUEUSES
1 - 2 (17-4)
3 - 4 (17-4)
5 - 6 (17-4)
11 - 12 (84-19)
21 - 22 -
31 - 32 -

ARRIERE
1 - 2 (17-7)
3 - 4 (17-7)
5 - 6 (17-7)
11 - 12 (84-17)
21 - 22 -
31 - 32 -

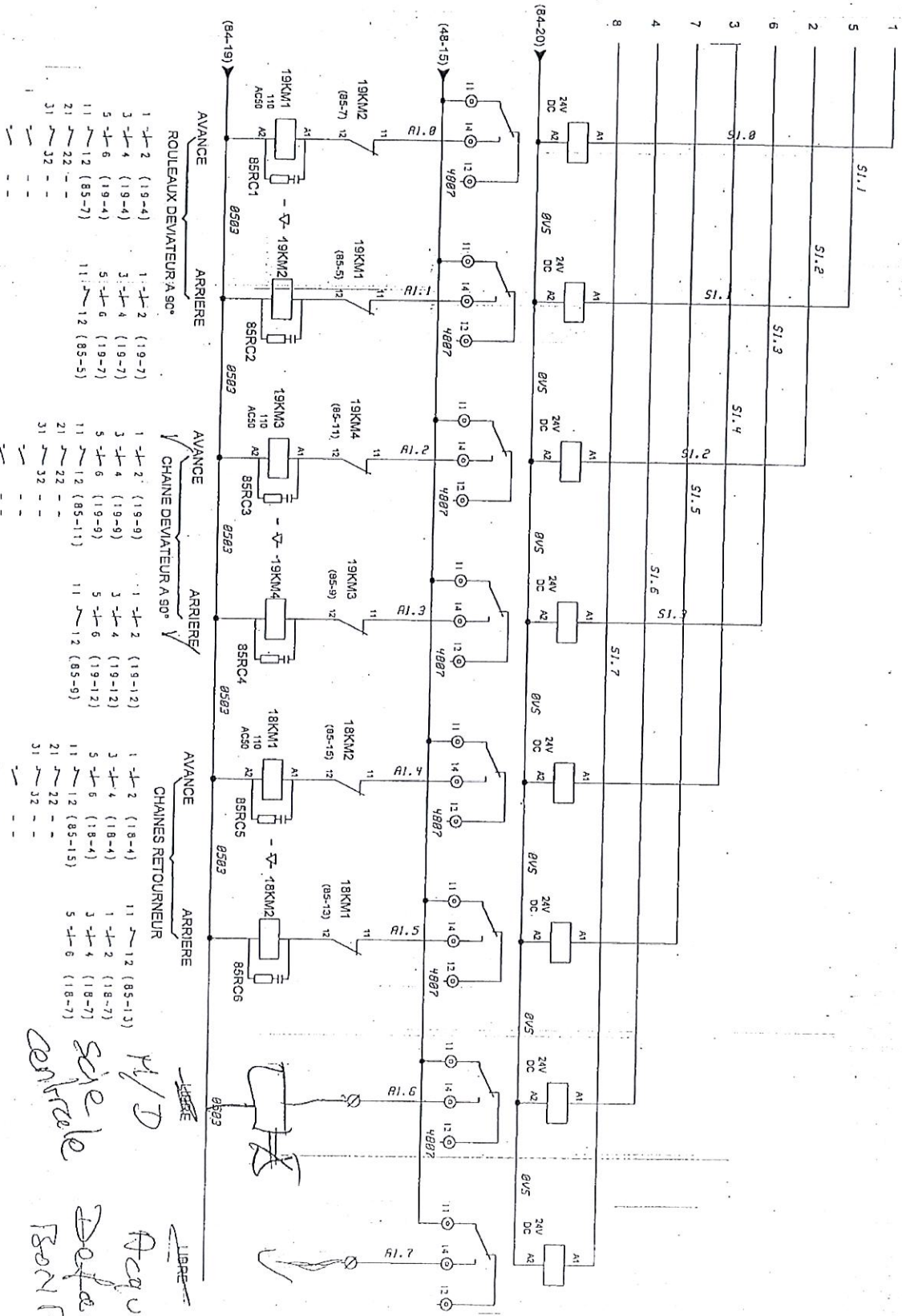
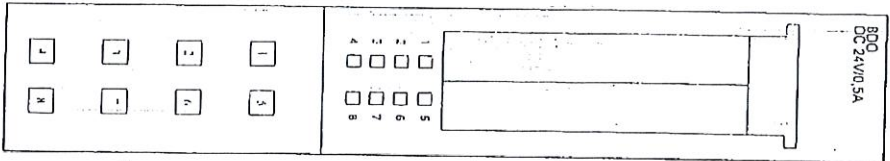
SCHEME

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\ECORNEUSE-MARQUEUSE\PR063 SRCH1\

SORTIES

01-07-2010 87/93

BSE1
0657 101-003000A00
0657 123-BD00-0A00



AVANCE	ARRIERE	AVANCE	ARRIERE	AVANCE	ARRIERE	AVANCE	ARRIERE
1 - 2 (19-4)	1 - 2 (19-7)	1 - 2 (19-9)	1 - 2 (19-12)	1 - 2 (18-4)	1 - 2 (85-13)		
3 - 4 (19-4)	3 - 4 (19-7)	3 - 4 (19-9)	3 - 4 (19-12)	3 - 4 (18-4)	3 - 4 (18-7)		
5 - 6 (19-4)	5 - 6 (19-7)	5 - 6 (19-9)	5 - 6 (19-12)	5 - 6 (18-4)	5 - 6 (18-7)		
11 - 12 (85-7)	11 - 12 (85-5)	11 - 12 (85-11)	11 - 12 (85-9)	11 - 12 (85-15)	11 - 12 (85-7)		
21 - 22 -		21 - 22 -		21 - 22 -			
31 - 32 -		31 - 32 -		31 - 32 -			

Handwritten notes:
M/D
scie
centrale
BONFI
Acquit
BONFI

SODEME

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CORNEUSE-MROUSEUSE\PH063 -SACCHI\

SORTIES

01-07-2010

05/93

CONFIGURATION PROFIBUS COFFRET ECORNEUSE / MARQUEUSE

ADRESSE : 16

175.E1		PM-E		SIEMENS IM51 STANDARD	ET200S		
176.E1		4DI DC 24V					E36.0
176.E2		4DI DC 24V					E37.0
177.E1		4DI DC 24V					E38.0
177.E2		4DI DC 24V					E39.0
178.E1		4DI DC 24V					E40.0
178.E2		4DI DC 24V					A41.0
179.E1		4DI DC 24V					E42.0
179.E2		4DI DC 24V					E43.0
180.E1		4DI DC 24V					E44.0
180.E2		4DI DC 24V					E45.0

138-40011
131-40001

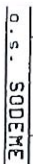
10x

CONFIGURATION PROFIBUS COFFRET ECORNEUSE / MARQUEUSE

	PM-E	181.E1
	2RO NO DC 120V/5A AC 230V/5A	190.E1
A36.0	2RO NO DC 120V/5A AC 230V/5A	190.E2
A37.0	2RO NO DC 120V/5A AC 230V/5A	191.E1
A38.0	2RO NO DC 120V/5A AC 230V/5A	191.E2
A39.0	2RO NO DC 120V/5A AC 230V/5A	192.E1
A40.0	2RO NO DC 120V/5A AC 230V/5A	192.E2
A41.0	2RO NO DC 120V/5A AC 230V/5A	193.E1
A42.0	2RO NO DC 120V/5A AC 230V/5A	193.E2
A43.0	2RO NO DC 120V/5A AC 230V/5A	
FIN DE LIGNE		

138.4CAD1
132-411801

00X



C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\ECORNEUSE-MARQUEUSE\PA063 SACCHI\

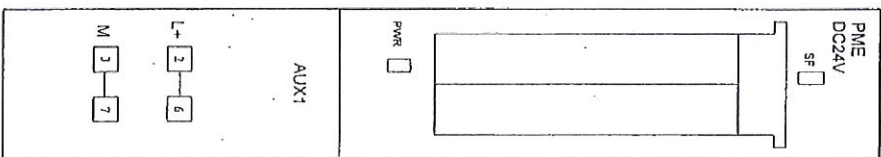
DEVELOPPE

81-87-2018

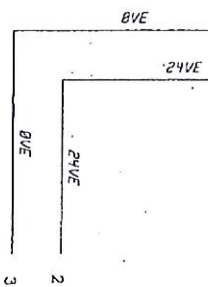
$$\begin{array}{r} 174 \\ \times 93 \\ \hline \end{array}$$

17SE1

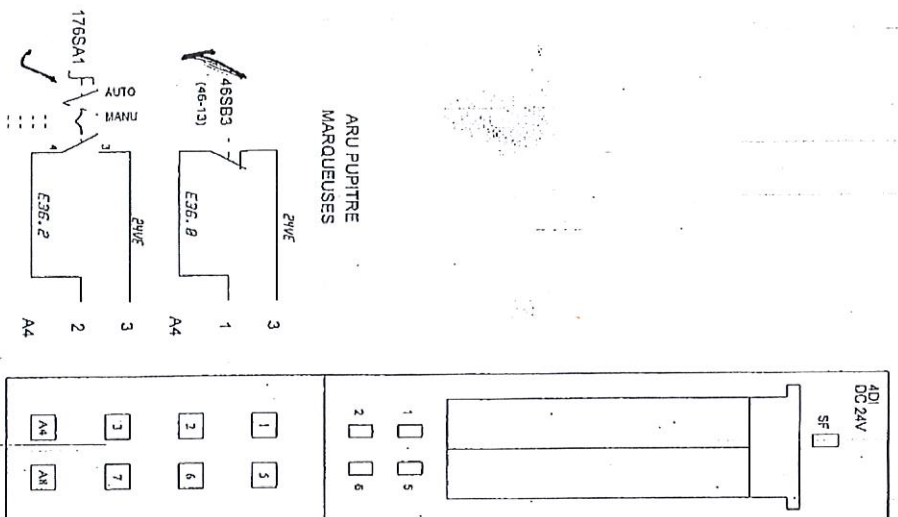
6ES7 138-4CA01-0AA0
6ES7 193-4CC20-0AA0



(07-6) (239-6)
(07-4) (239-7)

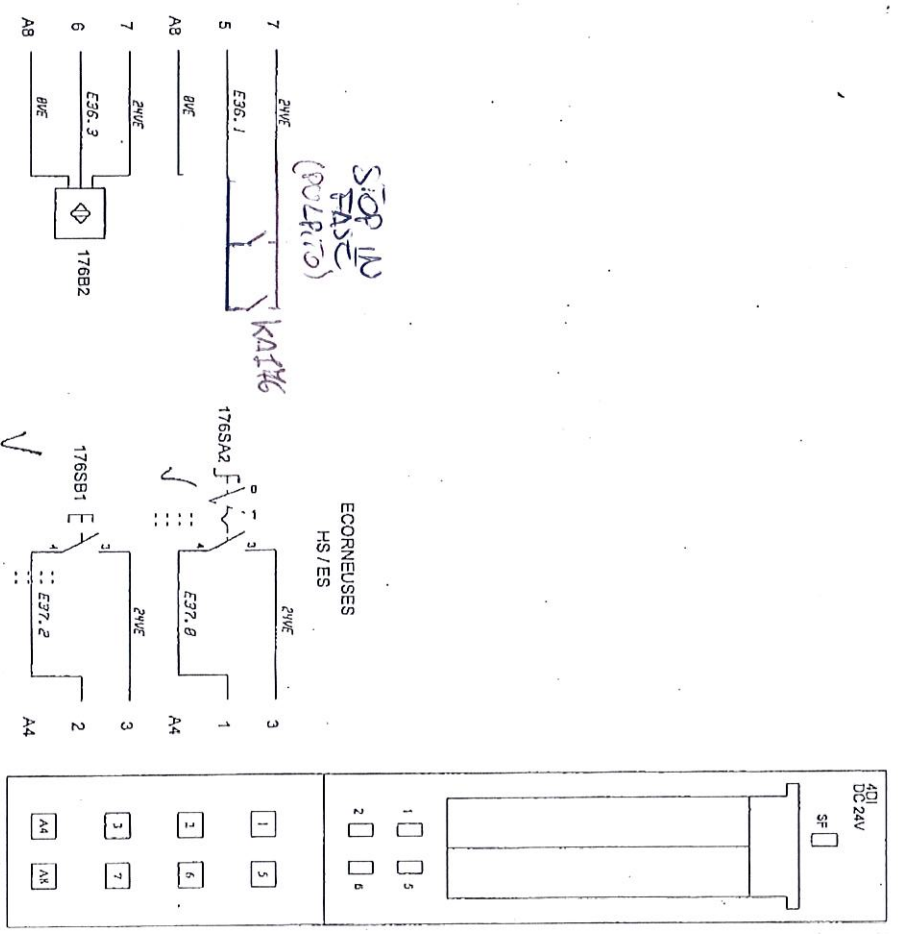


176E1
6ES7 193-4CB30-0AA0V
6ES7 131-4BD00-0AA0



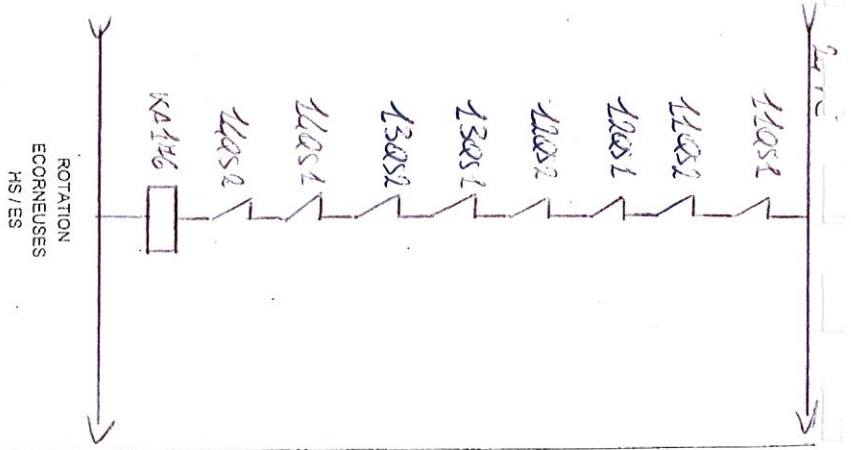
AUTOMANU
ECORNEUSE / MARQUEUSE

176E2
6ES7 193-4CB30-0AA0V
6ES7 131-4BD00-0AA0



RETAQUAGE
MARQUEUSES
OK

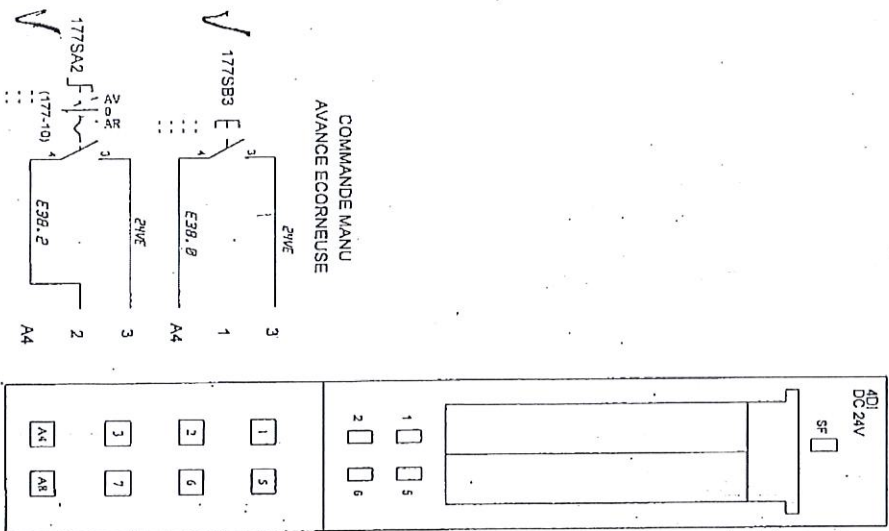
MONTÉE / DESCENTE
SKI ECORNEUSE
(BARRE)



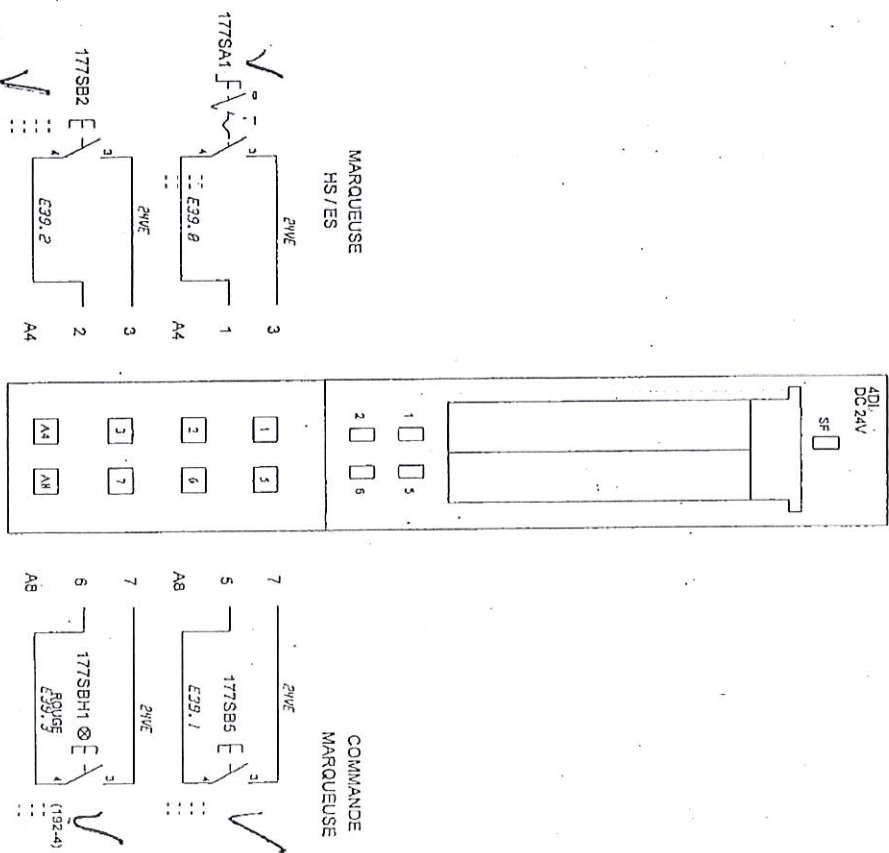
ROTATION
ECORNEUSES
HS / ES

MISE EN
REFERENCE
ECORNEUSE

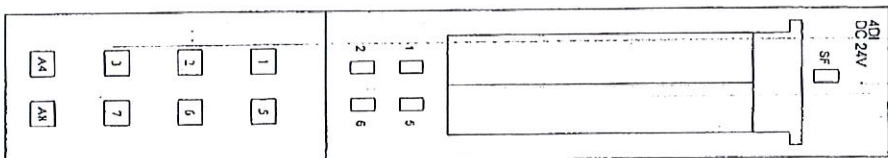
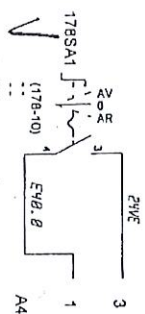
177E1
6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0



177E2
6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0



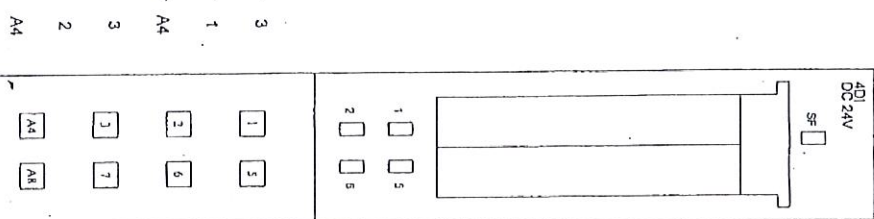
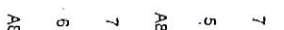
6ES7 193-4CB20-0AA0
6ES7 131-4BD00-0AA0



7 2410E

5 178SA1 -1
(178-4)
ENV. 1

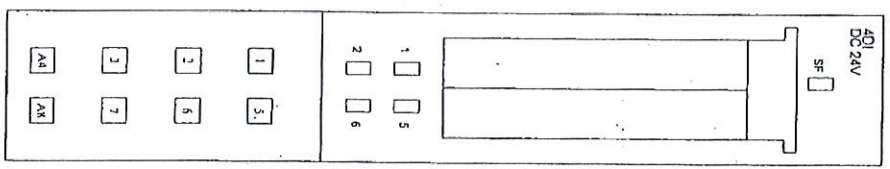
A8



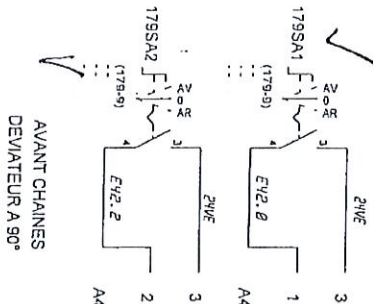
CELLULE PEDALE
PRESENCE PALETTE
ECORNEUSE

VERS COFFRET MACHINE
CLOUEUSE DE SEMELLES
SORTIE PALETTE CLOUEUSE

179E1
6ES7 193-4CB30-0AA0U
6ES7 131-4BD00-0AA0

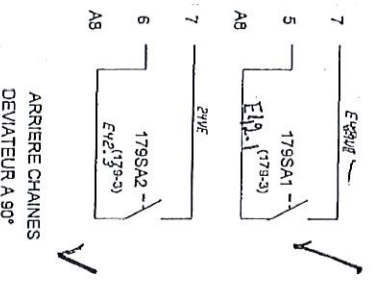


AVANCE ROULEAUX
DEVIATEUR A 90°



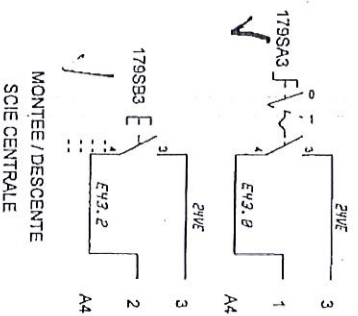
AVANT CHAINES
DEVIATEUR A 90°

ARRIERE ROULEAUX
DEVIATEUR A 90°



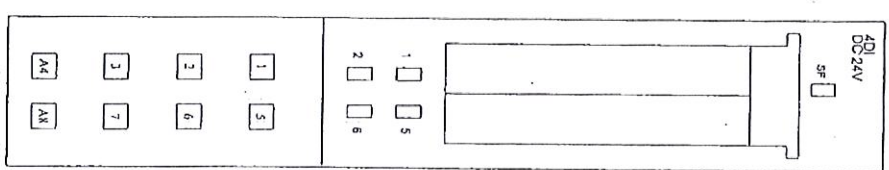
ARRIERE CHAINES
DEVIATEUR A 90°

SCIE CENTRALE
ECORNEUSE

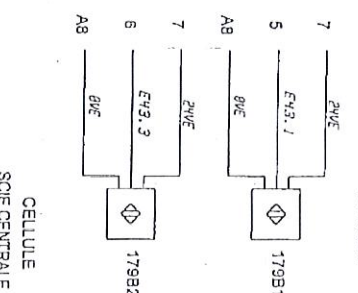


MONTÉE / DESCENTE
SCIE CENTRALE

179E2
6ES7 193-4CB30-0AA0U
6ES7 131-4BD00-0AA0

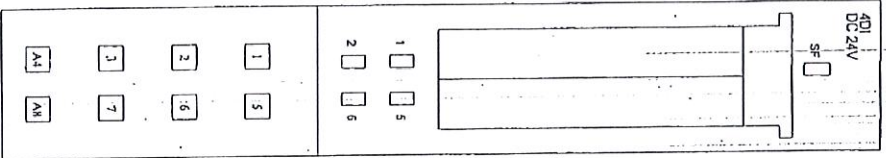


CELLULE
SCIE CENTRALE
EN HAUT

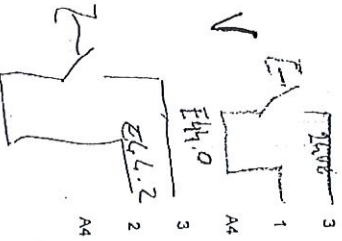


CELLULE
SCIE CENTRALE
EN BAS

180E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



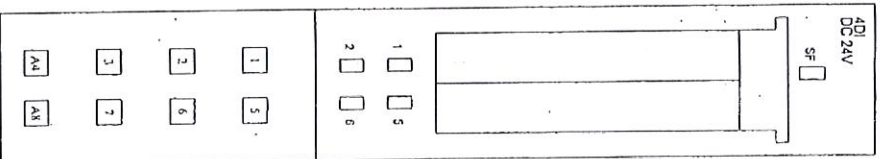
M (D)
CHAINES
DISTRIBUTION A 50°



AR
sie centrale

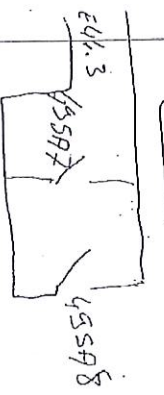
180E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



AR Siep
centrale

E4.1



selection
Marpage
en bout

SODEME

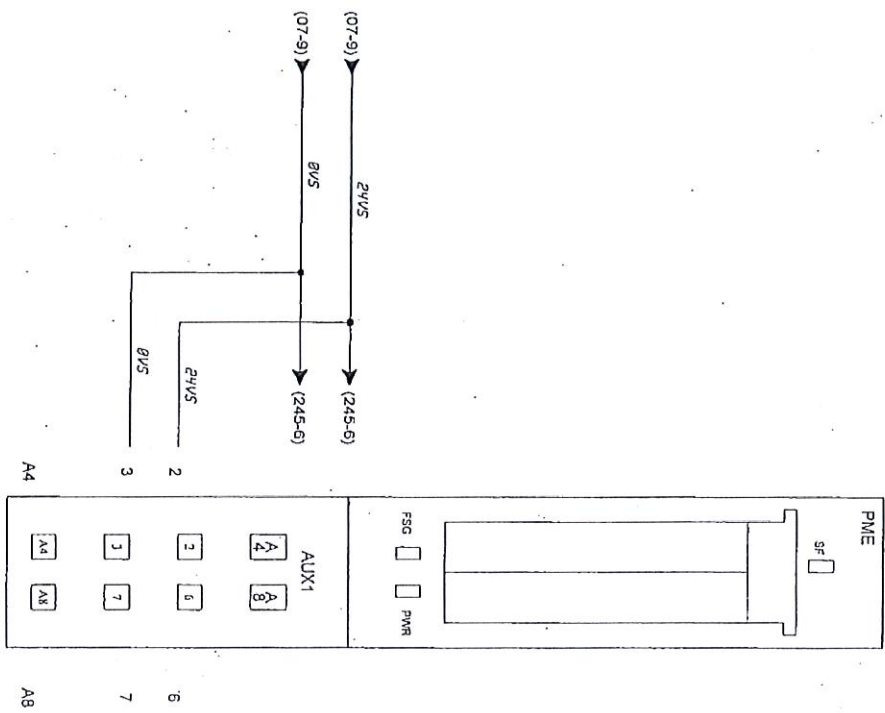
C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\ECORNEUSE-MARQUEUSE\PRO63 SPCCHI\

DEVELOPPE

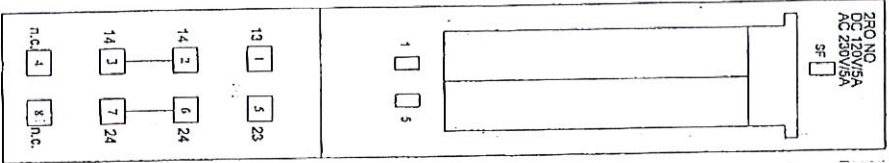
01-07-2010

180 / 93

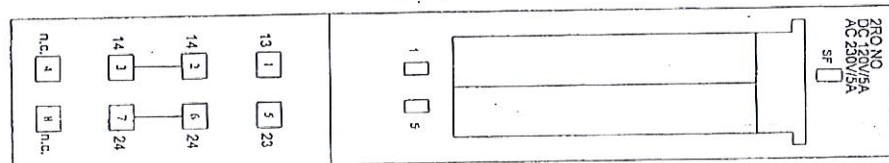
181E1
 6ES7 138-4CB10-0AA0
 6ES7 193-4CE00-0AA0



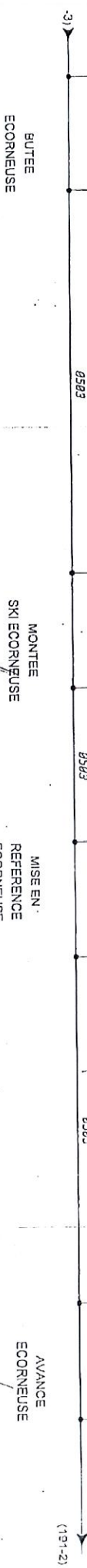
190E1
6ES7 193-4CB20-0AA0U
6ES7 132-4HB00-0AB0



190E2
6ES7 193-4CB20-0AA0U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3/5 et 7



BUTEE
ECORNEUSE

MONTÉE
SKI ECORNEUSE

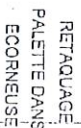
MISE EN
REFERENCE
ECORNEUSE

AVANCE
ECORNEUSE

6ES7 132-4CB20-0AA0/U
6ES7 132-4HB00-0AB0:



6ES7 193-4CB20-0AA0U
6ES7 193-4CB20-0AB0



7

COMMANDE
MARQUEUSE
A R
A R G

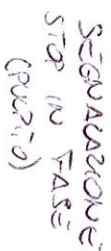
COMMANDE
CONTRE REACTION
MARQUAGE

RETAQUAGE
PALETTE DANS
ECORNEUSE

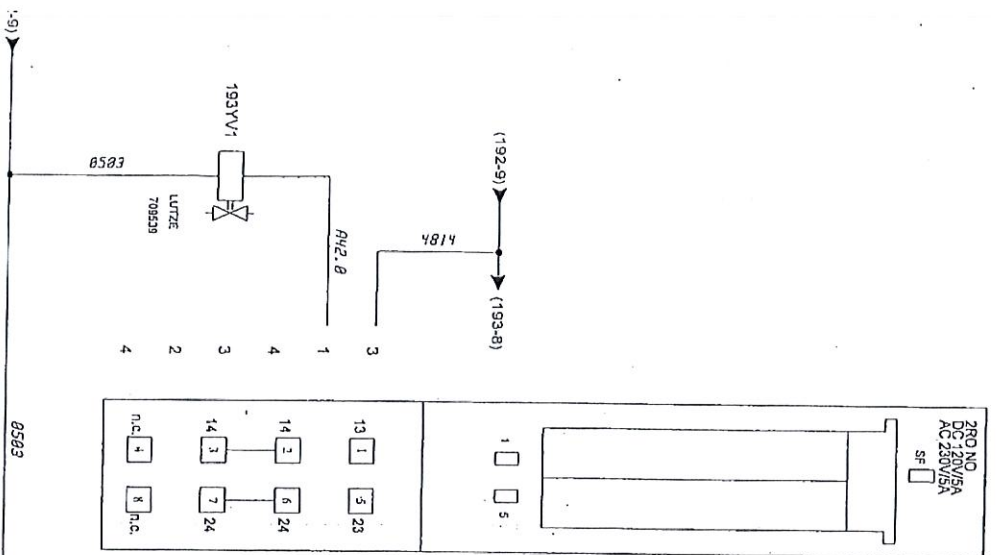
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



6ES7 193-4CB20-0AA0/U
6ES7 193-4HB00-0AB0

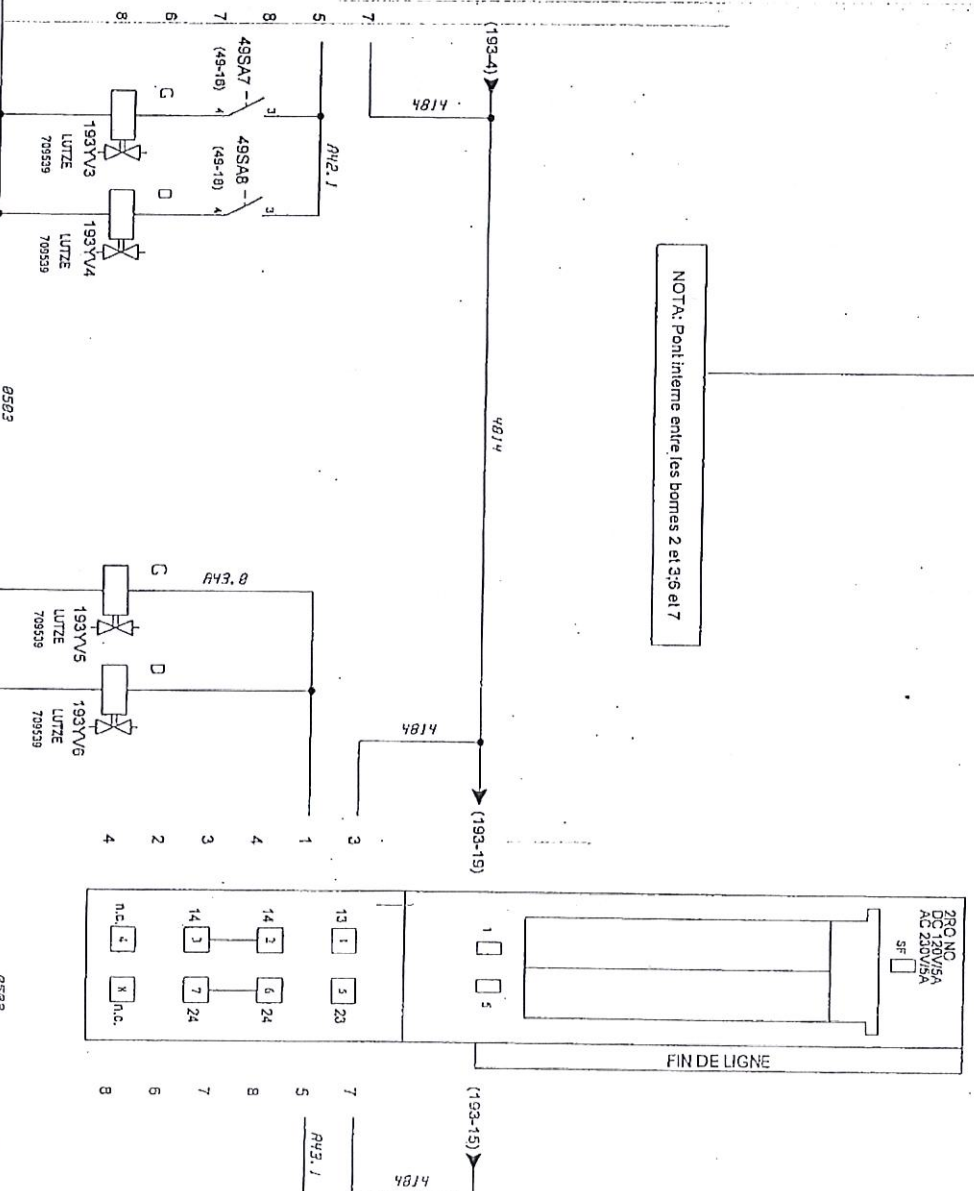


6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



COMMANDE
MONTEE / DESCENTE
SCIE CENTRALE

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bomes 2 et 3, 6 et 7

COMMANDE
MARQUEUSES
VERTICALES

COMMANDE
CONTRE REACTION
MARQUAGE
VERTICAL

LIBRE

CONFIGURATION PROFIBUS COFFRET RETOURNEUR

FORESE : 17

[illegible]

738-4CB11
731-4B.D.01

E70.0
E70.7

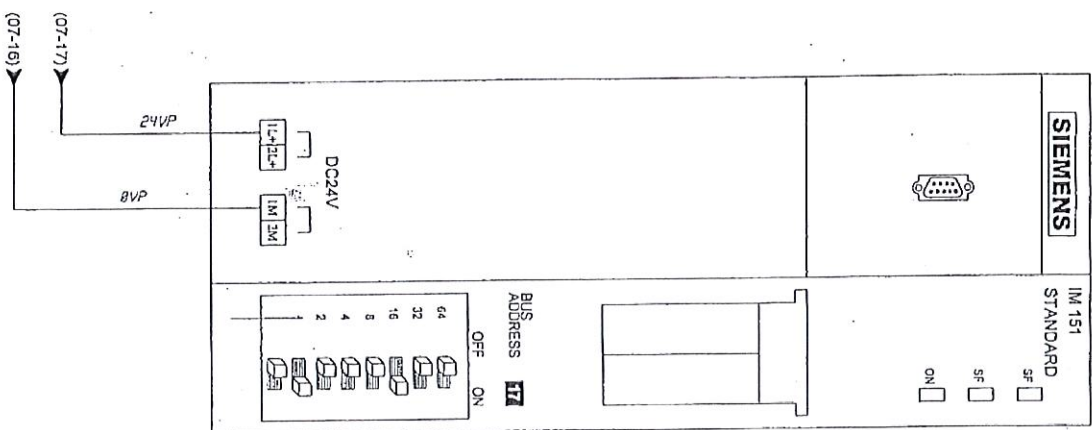
CONFIGURATION PROFIBUS COFFRET RETOURNEUR

286E1	PM-E		
290E1	2RO NO DC 120V/5A AC 230V/5A		A70.0
290E2	2RO ND DC 120V/5A AC 230V/5A		A71.0
291E1	2RO NO DC 120V/5A AC 230V/5A		A72.0
291E2	2RO NO DC 120V/5A AC 230V/5A		A73.0
FIN DE LIGNE			

138-4CB11
132-4HB01

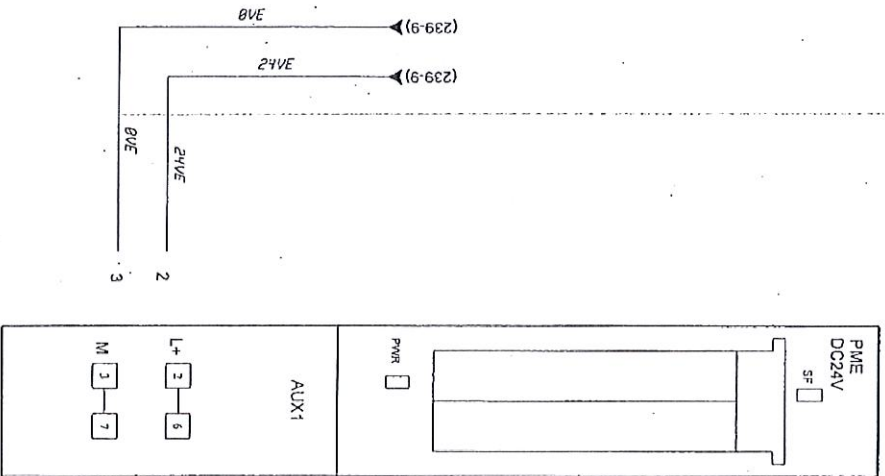
4+

278E1
GES7 151-1AA02-0AB0

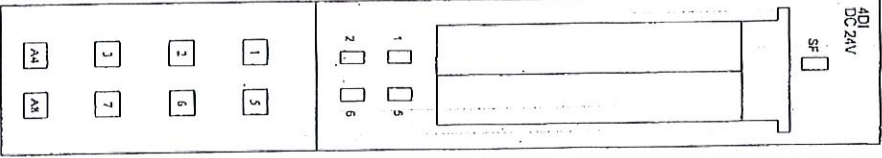


279E1

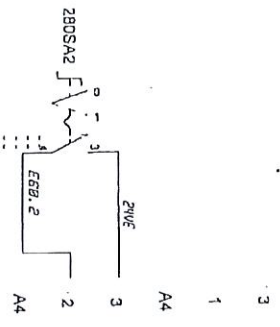
6ES7 138-4CA01-0AA0
6ES7 193-4CC00-0AA0



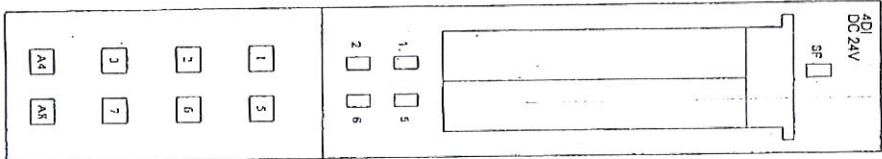
280E1
6ES7 193-4CE30-0AA0U
6ES7 131-4BD00-0AA0



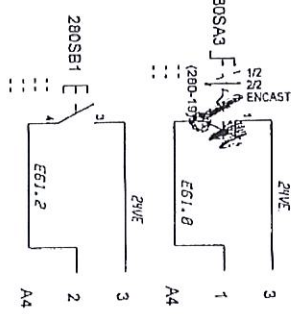
RETOURNEUR
HS-ES



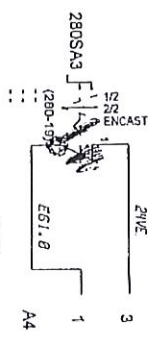
280E2
6ES7 193-4CE30-0AA0U
6ES7 131-4BD00-0AA0



COMMANDE
TAQUAGE
ARRIERE
RETOURNEUR

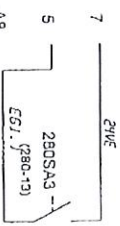


RETOURNEUR
1/2 - 2/2



ES1.0 ES1.1
0 0 1/2
1 0 2/2
1 1 ENCASTREUR

RETOURNEUR
2/2 - ENCASTREUR



401
DC 24V

SF ☐

1 ☐ 5 ☐

2 ☐ 6 ☐

3 ☐ 7 ☐

4 ☐ 8 ☐

9 ☐ 10 ☐

11 ☐ 12 ☐

13 ☐ 14 ☐

15 ☐ 16 ☐

17 ☐ 18 ☐

19 ☐ 20 ☐

21 ☐ 22 ☐

23 ☐ 24 ☐

25 ☐ 26 ☐

27 ☐ 28 ☐

29 ☐ 30 ☐

31 ☐ 32 ☐

33 ☐ 34 ☐

35 ☐ 36 ☐

37 ☐ 38 ☐

39 ☐ 40 ☐

41 ☐ 42 ☐

43 ☐ 44 ☐

45 ☐ 46 ☐

47 ☐ 48 ☐

49 ☐ 50 ☐

51 ☐ 52 ☐

53 ☐ 54 ☐

55 ☐ 56 ☐

57 ☐ 58 ☐

59 ☐ 60 ☐

61 ☐ 62 ☐

63 ☐ 64 ☐

65 ☐ 66 ☐

67 ☐ 68 ☐

69 ☐ 70 ☐

71 ☐ 72 ☐

73 ☐ 74 ☐

75 ☐ 76 ☐

77 ☐ 78 ☐

79 ☐ 80 ☐

81 ☐ 82 ☐

83 ☐ 84 ☐

85 ☐ 86 ☐

87 ☐ 88 ☐

89 ☐ 90 ☐

91 ☐ 92 ☐

93 ☐ 94 ☐

95 ☐ 96 ☐

97 ☐ 98 ☐

99 ☐ 100 ☐

101 ☐ 102 ☐

103 ☐ 104 ☐

105 ☐ 106 ☐

107 ☐ 108 ☐

109 ☐ 110 ☐

111 ☐ 112 ☐

113 ☐ 114 ☐

115 ☐ 116 ☐

117 ☐ 118 ☐

119 ☐ 120 ☐

121 ☐ 122 ☐

123 ☐ 124 ☐

125 ☐ 126 ☐

127 ☐ 128 ☐

129 ☐ 130 ☐

131 ☐ 132 ☐

133 ☐ 134 ☐

135 ☐ 136 ☐

137 ☐ 138 ☐

139 ☐ 140 ☐

141 ☐ 142 ☐

143 ☐ 144 ☐

145 ☐ 146 ☐

147 ☐ 148 ☐

149 ☐ 150 ☐

151 ☐ 152 ☐

153 ☐ 154 ☐

155 ☐ 156 ☐

157 ☐ 158 ☐

159 ☐ 160 ☐

161 ☐ 162 ☐

163 ☐ 164 ☐

165 ☐ 166 ☐

167 ☐ 168 ☐

169 ☐ 170 ☐

171 ☐ 172 ☐

173 ☐ 174 ☐

175 ☐ 176 ☐

177 ☐ 178 ☐

179 ☐ 180 ☐

181 ☐ 182 ☐

183 ☐ 184 ☐

185 ☐ 186 ☐

187 ☐ 188 ☐

189 ☐ 190 ☐

191 ☐ 192 ☐

193 ☐ 194 ☐

195 ☐ 196 ☐

197 ☐ 198 ☐

199 ☐ 200 ☐

201 ☐ 202 ☐

203 ☐ 204 ☐

205 ☐ 206 ☐

207 ☐ 208 ☐

209 ☐ 210 ☐

211 ☐ 212 ☐

213 ☐ 214 ☐

215 ☐ 216 ☐

217 ☐ 218 ☐

219 ☐ 220 ☐

221 ☐ 222 ☐

223 ☐ 224 ☐

225 ☐ 226 ☐

227 ☐ 228 ☐

229 ☐ 230 ☐

231 ☐ 232 ☐

233 ☐ 234 ☐

235 ☐ 236 ☐

237 ☐ 238 ☐

239 ☐ 240 ☐

241 ☐ 242 ☐

243 ☐ 244 ☐

245 ☐ 246 ☐

247 ☐ 248 ☐

249 ☐ 250 ☐

251 ☐ 252 ☐

253 ☐ 254 ☐

255 ☐ 256 ☐

257 ☐ 258 ☐

259 ☐ 260 ☐

261 ☐ 262 ☐

263 ☐ 264 ☐

265 ☐ 266 ☐

267 ☐ 268 ☐

269 ☐ 270 ☐

271 ☐ 272 ☐

273 ☐ 274 ☐

275 ☐ 276 ☐

277 ☐ 278 ☐

279 ☐ 280 ☐

281 ☐ 282 ☐

283 ☐ 284 ☐

285 ☐ 286 ☐

287 ☐ 288 ☐

289 ☐ 290 ☐

291 ☐ 292 ☐

293 ☐ 294 ☐

295 ☐ 296 ☐

297 ☐ 298 ☐

299 ☐ 300 ☐

301 ☐ 302 ☐

303 ☐ 304 ☐

305 ☐ 306 ☐

307 ☐ 308 ☐

309 ☐ 310 ☐

311 ☐ 312 ☐

313 ☐ 314 ☐

315 ☐ 316 ☐

317 ☐ 318 ☐

319 ☐ 320 ☐

321 ☐ 322 ☐

323 ☐ 324 ☐

325 ☐ 326 ☐

327 ☐ 328 ☐

329 ☐ 330 ☐

331 ☐ 332 ☐

333 ☐ 334 ☐

335 ☐ 336 ☐

337 ☐ 338 ☐

339 ☐ 340 ☐

341 ☐ 342 ☐

343 ☐ 344 ☐

345 ☐ 346 ☐

347 ☐ 348 ☐

349 ☐ 350 ☐

351 ☐ 352 ☐

353 ☐ 354 ☐

355 ☐ 356 ☐

357 ☐ 358 ☐

359 ☐ 360 ☐

361 ☐ 362 ☐

363 ☐ 364

7
 2025B2 E
 E5V J ...
 ...
 2025A4 E
 E5V J392-3
 6
 A8

[illegible]

DDI
DO 24V.

SF ☐

1 ☐ 5 ☐
 2 ☐ 6 ☐

3 ☐ 7 ☐
 4 ☐ 8 ☐

ROTATION
PALETTE
DANS BRAS

ADJ
DC 24V

SP ☐ 5

1 ☐ 5

2 ☐ 6

1 ☐ 5

2 ☐ 6

A4 ☐ A8



Diagram 5: A circuit diagram showing a 28382 component. Pin 7 is connected to a 20VDC source. Pin 6 is connected to a 6VDC source. The output of the 28382 is connected to a 28384 component.

Diagram 7: A circuit diagram showing a 28384 component. Pin 7 is connected to a 20VDC source. Pin 6 is connected to a 6VDC source. The output of the 28384 is connected to a 28384 component.

SECURITE
GRILLE
RETOURNEUR

ADI
DC 24V

SF ☐

6

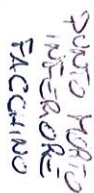
2 ☐ 4
 2 ☐ 6

: ☐ ☐ 5

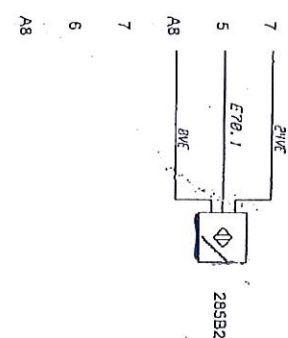
1 ☐ 3
 2 ☐ 5
 3 ☐ 7

Ad ☐ AN ☐

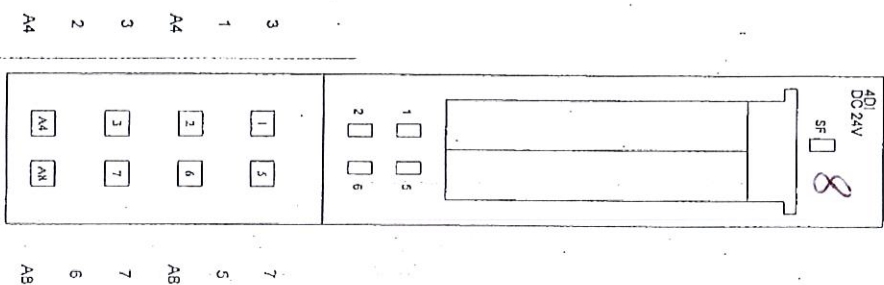
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



UNITO PORTO
SUDERIORE
FACENDU

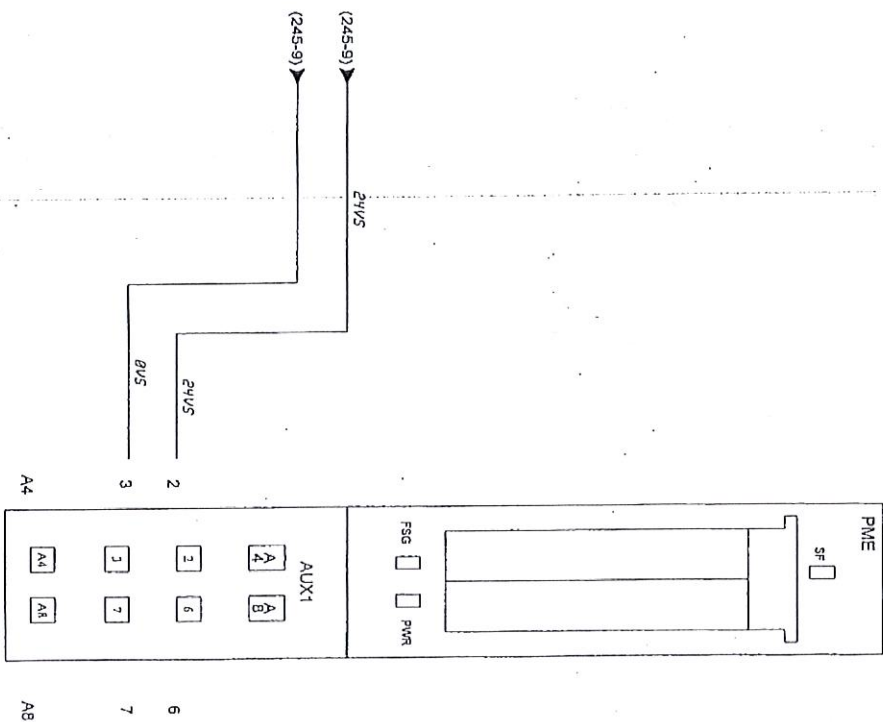


6ES7 131-4BD00-0AA0



SEEKURE
PRESERVE
X RULL DEVIATOR 90°

288E1
 GES7 138-4-CB10-GABD
 GES7 193-4-CE00-0-0-0



6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

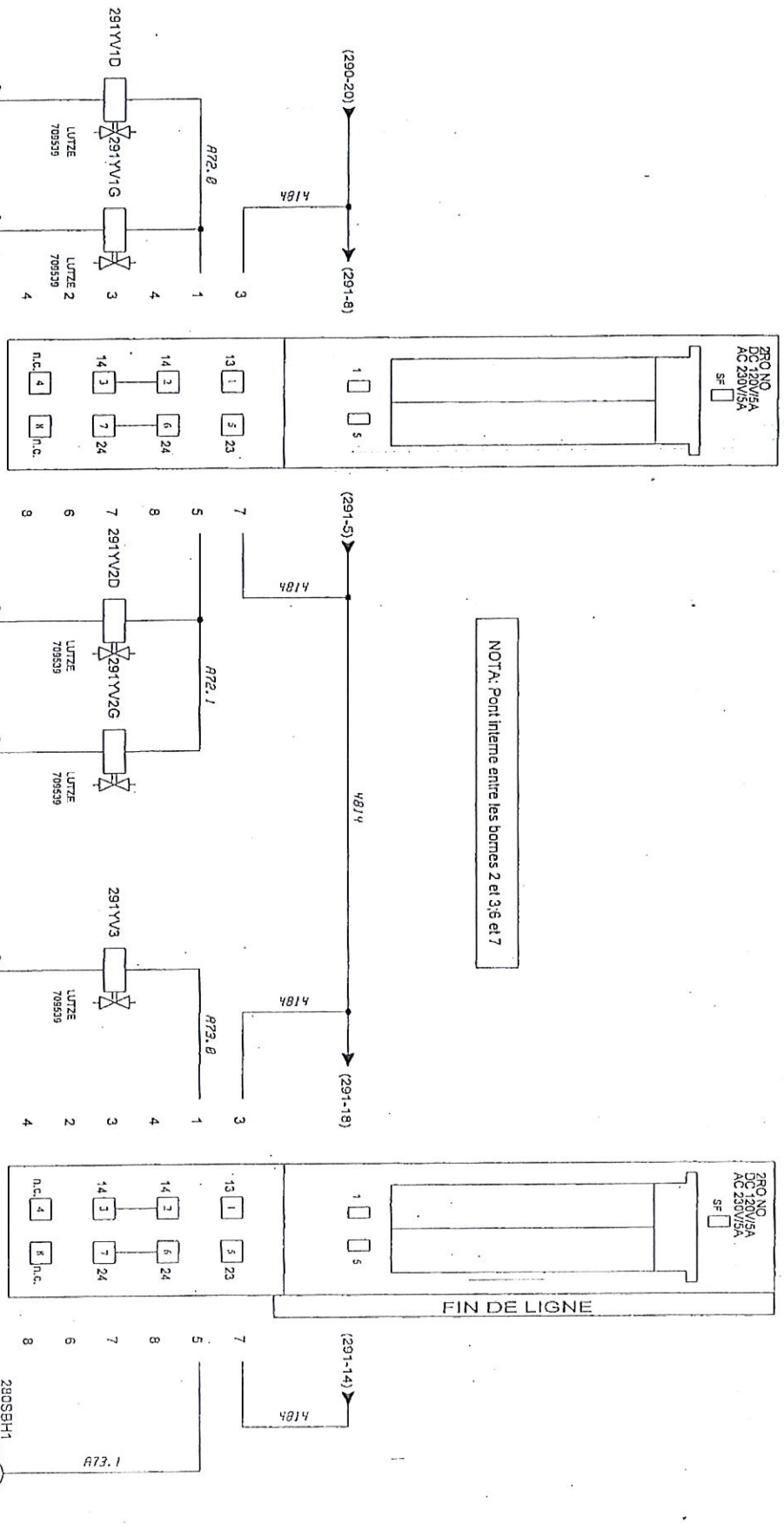


6E57 193-4CB20-0AA0U
6E57 132-4HB00-0AB0



291E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

291E2
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



COMMANDE
SERPAGE
PLATEAU DANS BRAS

COMMANDE
ROTATION
PLATEAU DANS BRAS

COMMANDE
TAQUAGE
ARRIERE

VISUALISATION
INIT

SODEME

C:\SEE ELECTRICAL EXPERT\MACHINE\PILETTE\ECORNEUSE-MARQUEUSE\PRO63 SRCH1\

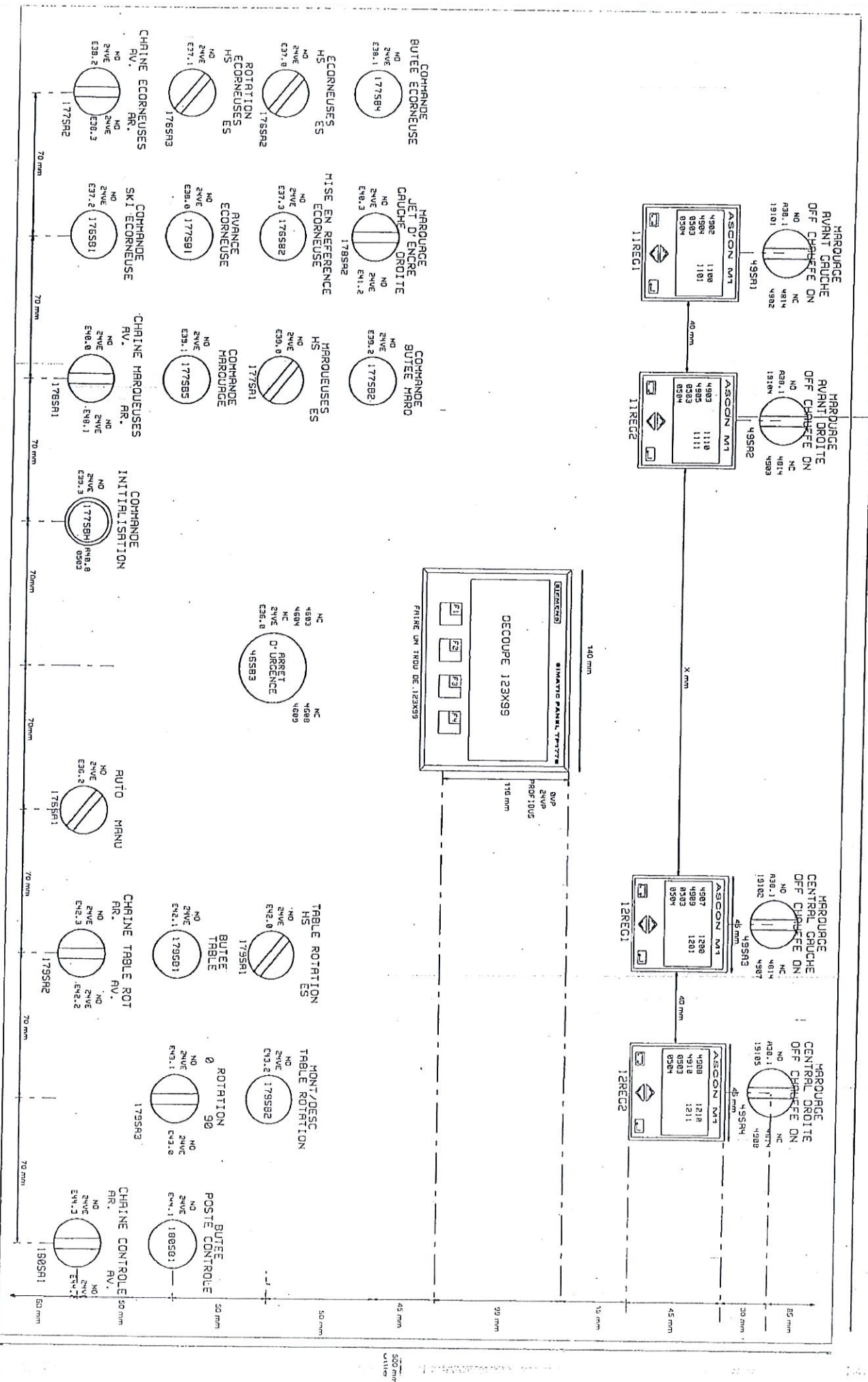
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01-07-2010

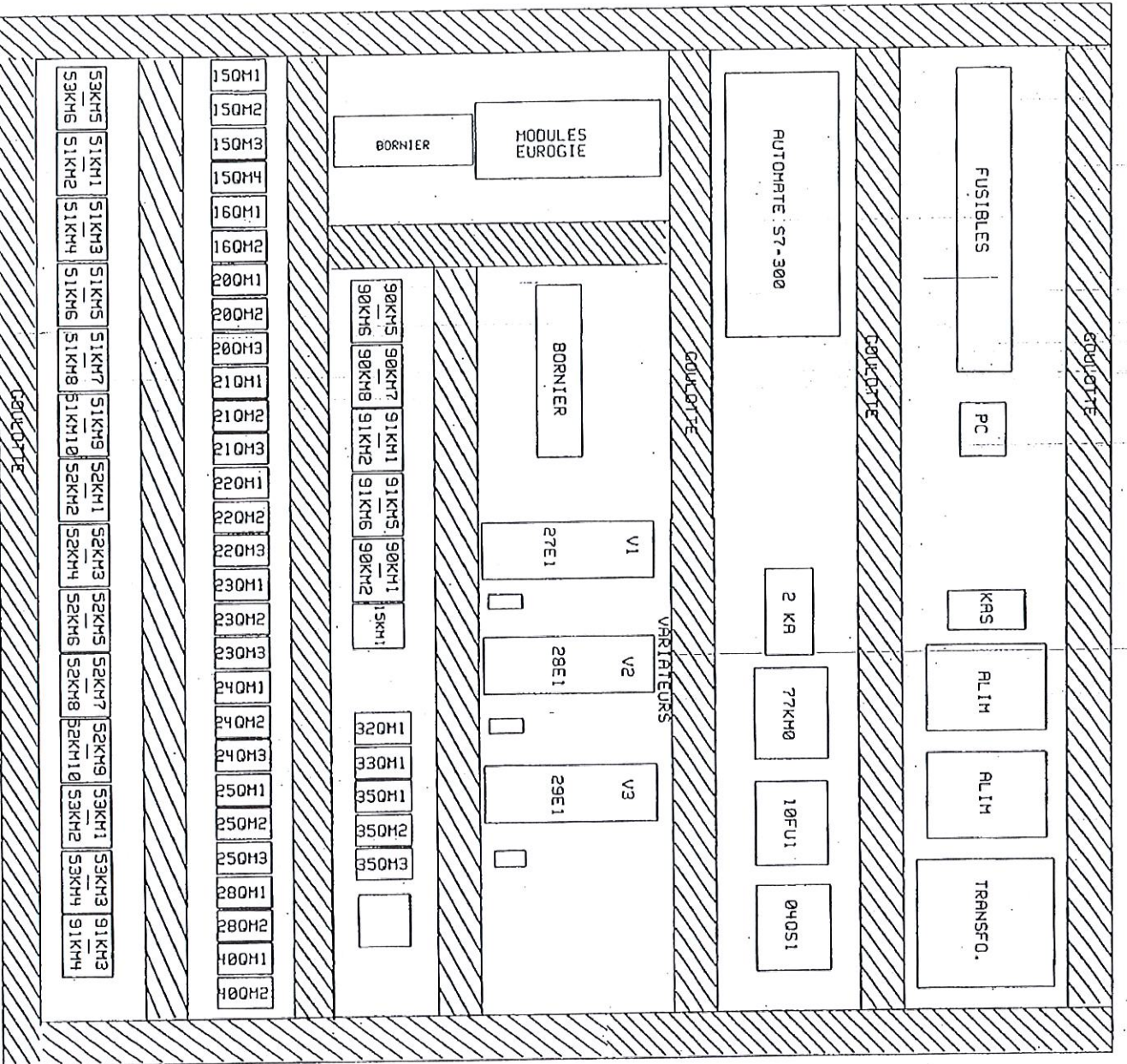
291 / 93

IMPLANTATION BOUTONNERIE PUPIT.

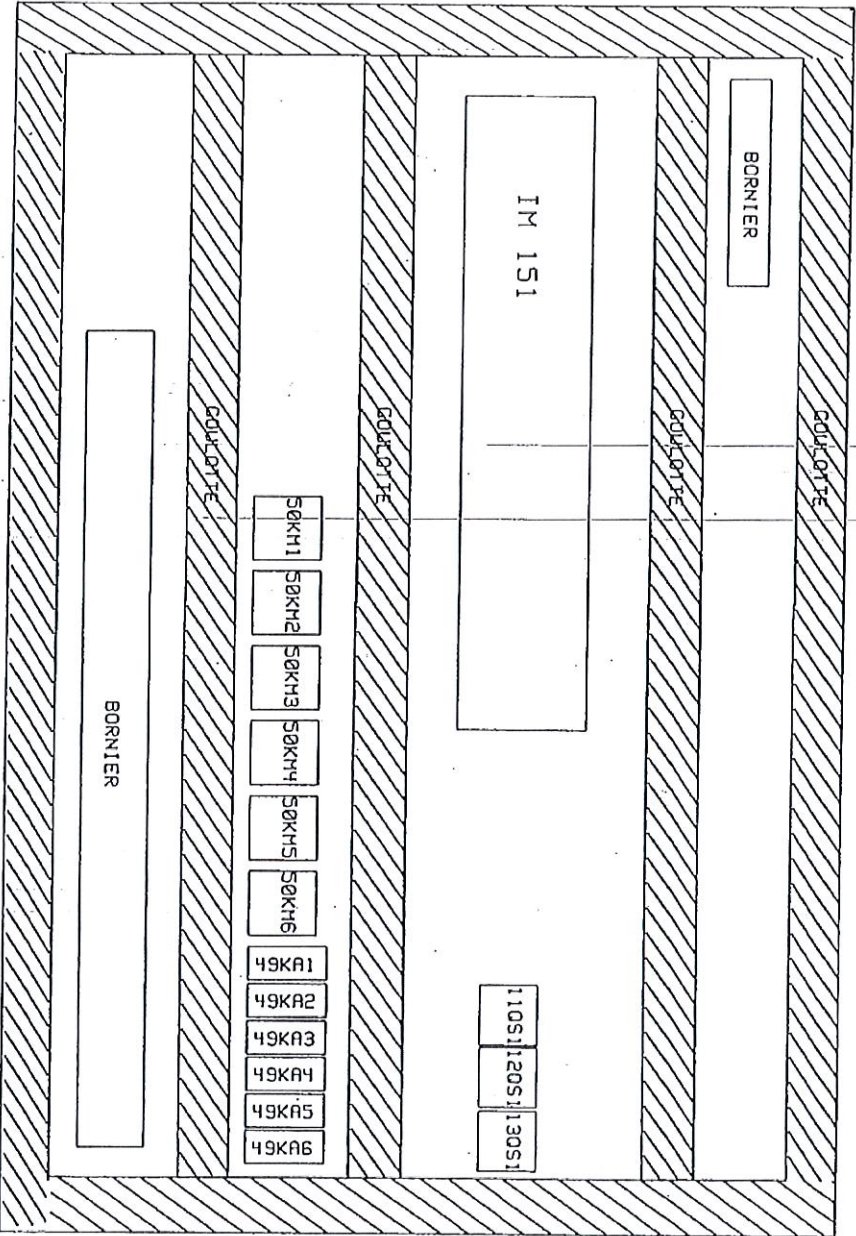
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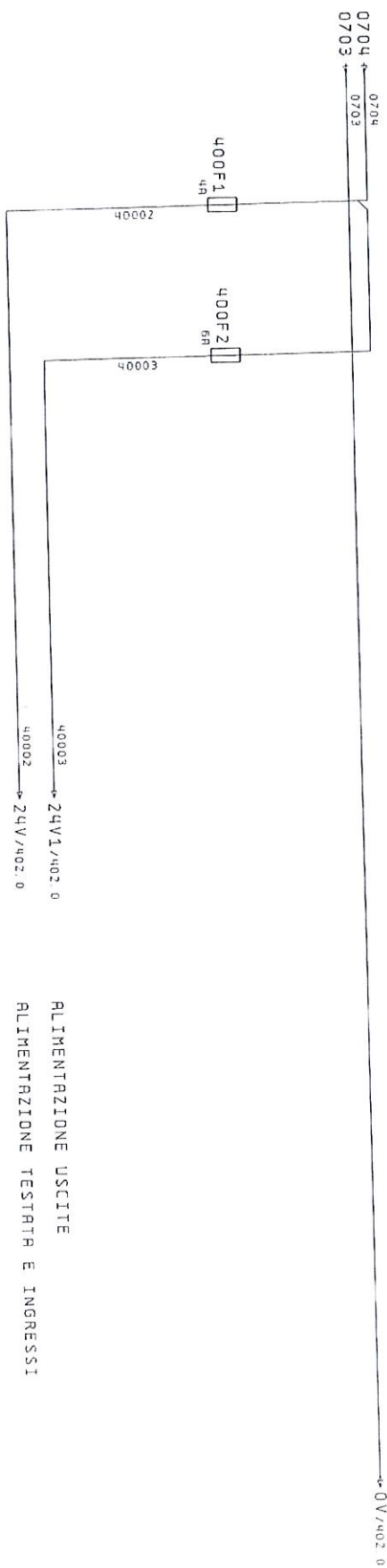


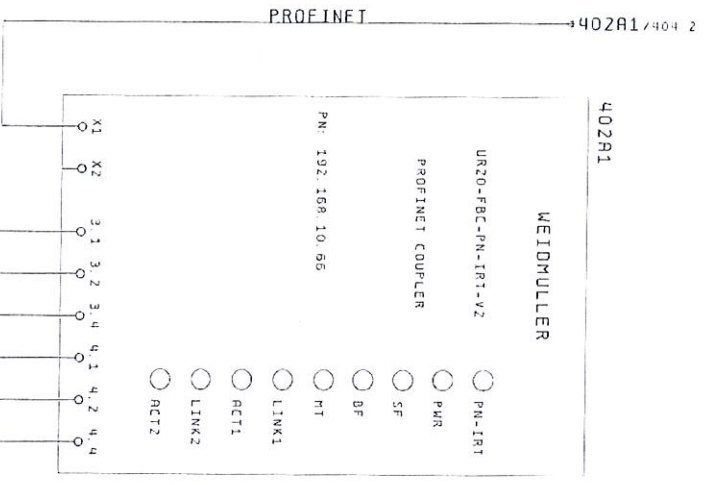
IMPLANTATION ARMOIRE



IMPLANTATION PUPITRE



[illegible]



400, 6/0V
 400, 4/24V
 400, 4/24V1
 400, 4/24V1

Ultima Modifiche

Rev Data

Impianto

R. E. M. S. R. L.

Cliente

Disegno Numero

Comesso

Codice Impianto

Codice luogo

Stampa : 28. Gen. 2021

SACCHI PALLETS

Via F.lli. R. E. M. S. R. L.

Cliente Finale

Disegno Numero

Comesso

Codice Impianto

Codice luogo

Stampa : 28. Gen. 2021

SACCHI PALLETS

Via F.lli. R. E. M. S. R. L.

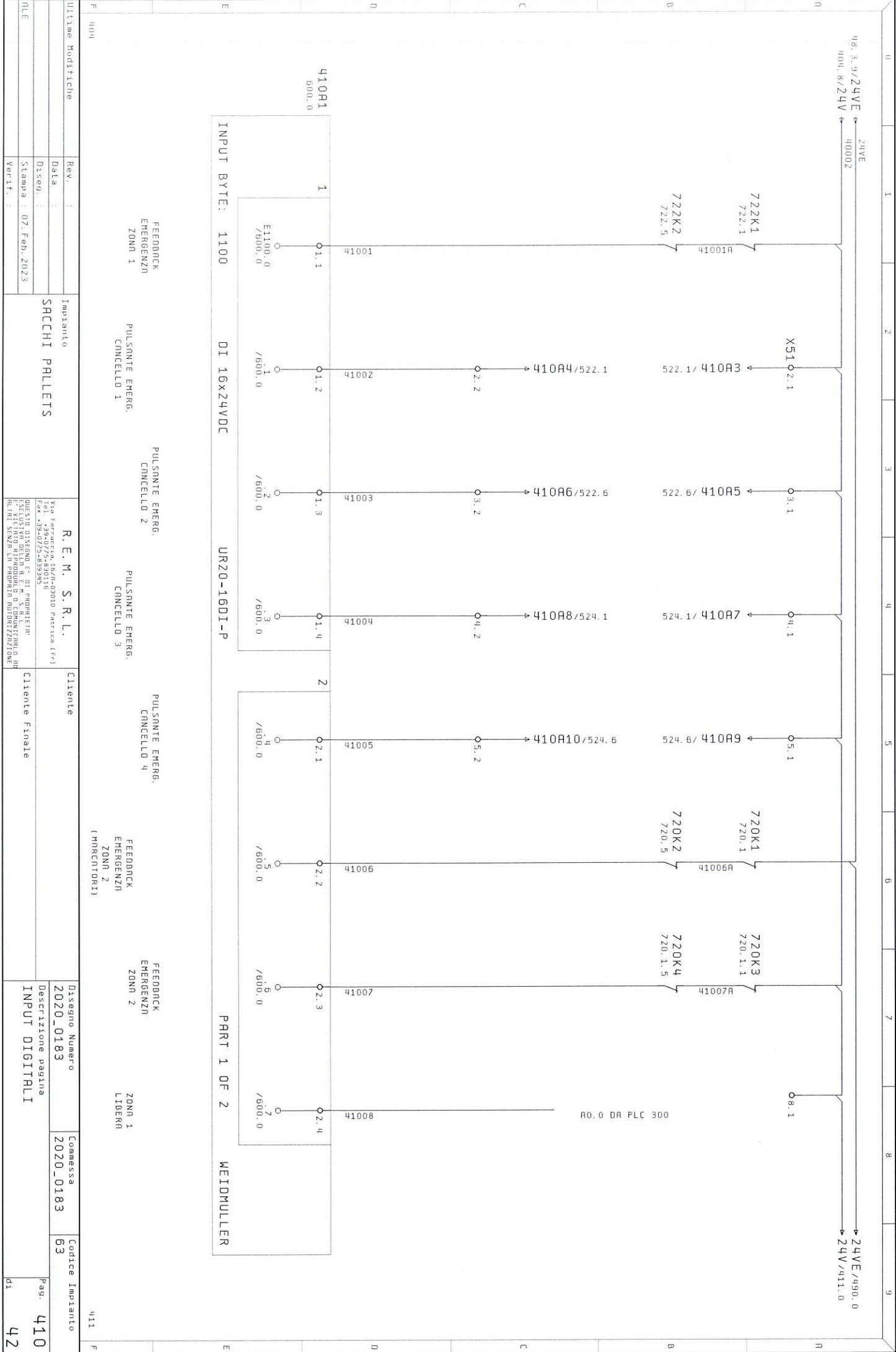
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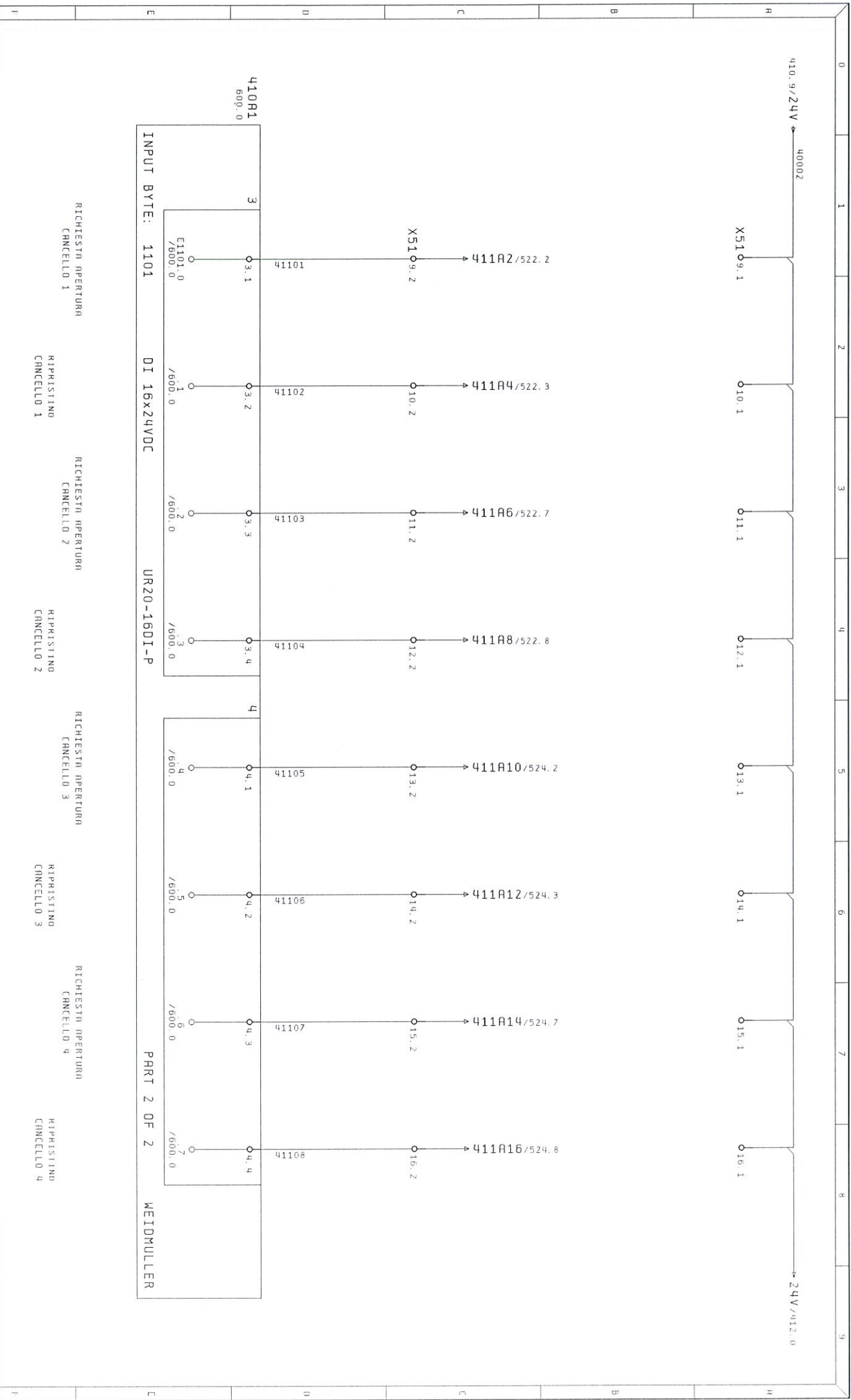
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Comesso

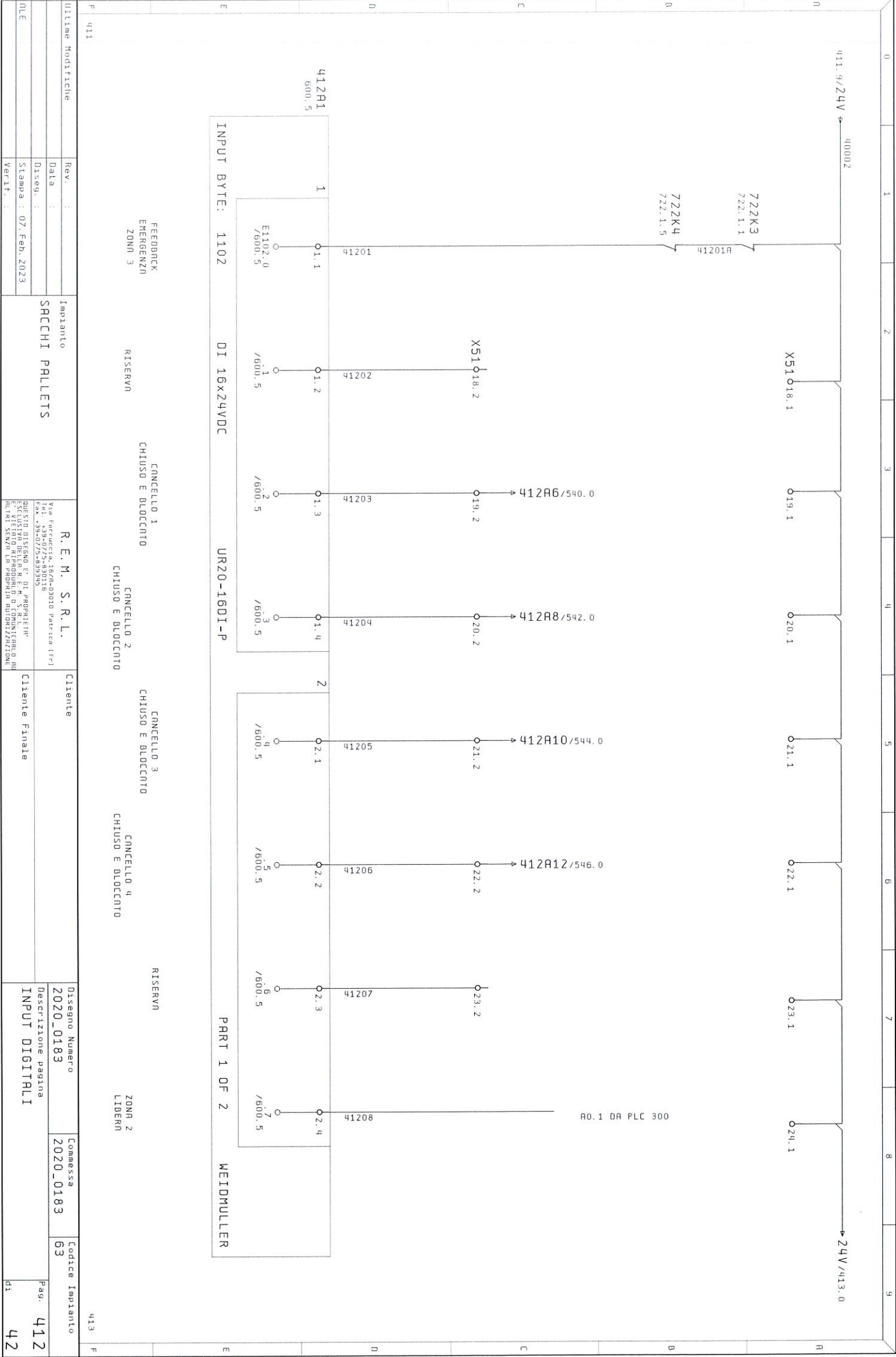
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Codice luogo

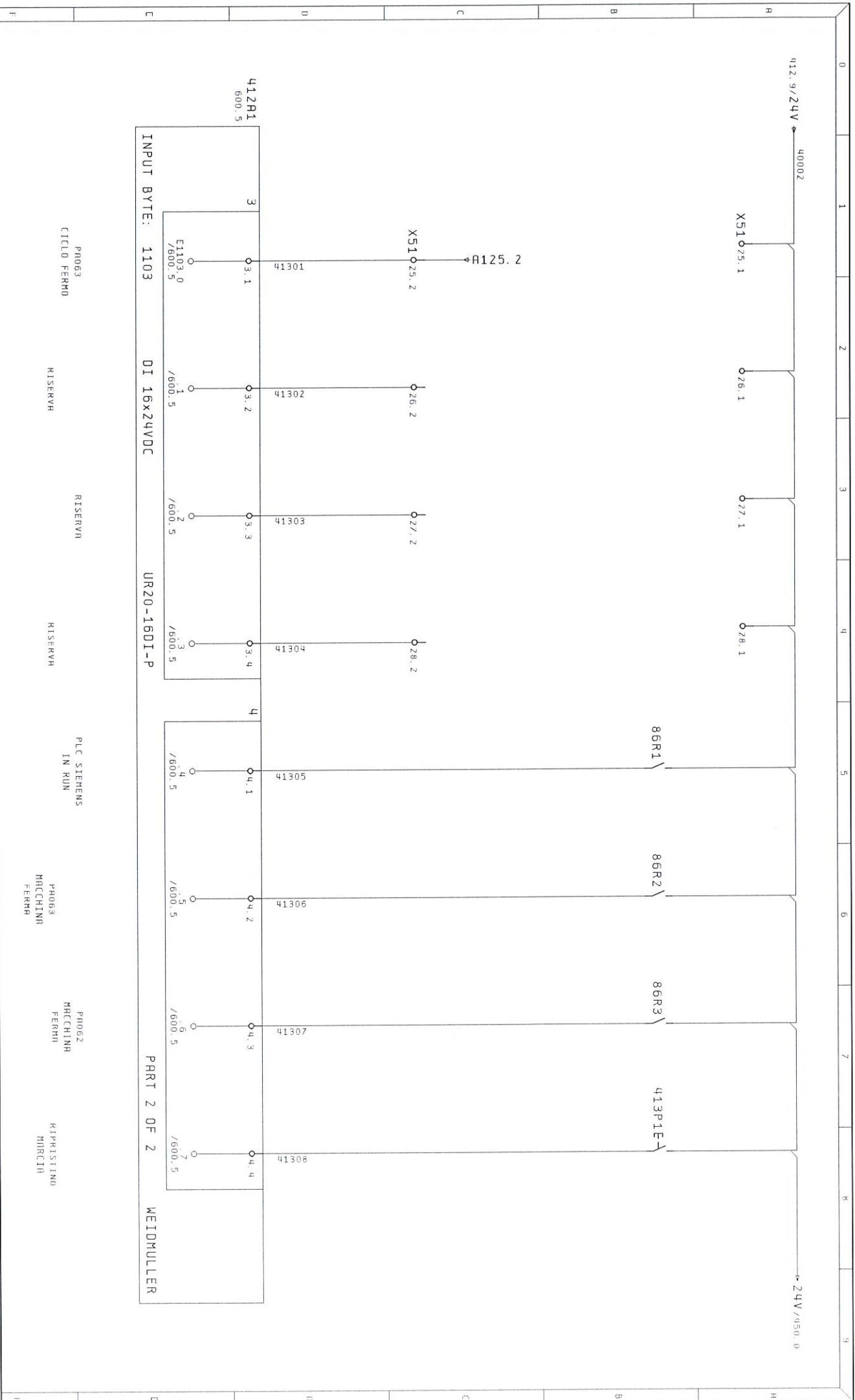


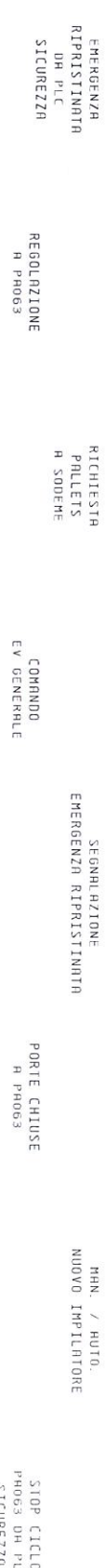


Ultimate Modifiche		Impianto		R.E.M. S.R.L.		Cliente		Disegno Numero		Commissa		Codice Impianto		Codice Luogo	
Data :		SACCHI PALETS		VIA FERRUCIA,16/A-01010 Patrica (FR)		Cliente Finale		2020_0183		2020_0183		=63		+	
Disegn. :				Tel. +39-0725-890116				Descrizione pagina							
Stampa :				Fax +39-0725-899495				INPUT DIGITALI							
Verif. :				QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE S. COMUNICANDO NE E' VIETATO RIPRODURRE O COMUNICARE ALTRI SENZA LA PROPRIA AUTORIZZAZIONE										Pag. 411	
RLE														di 3	

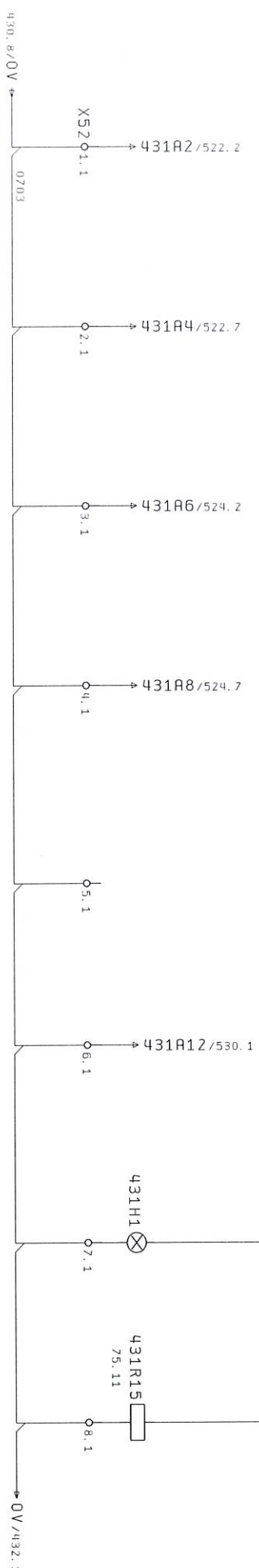


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	Data :	SACCHI PALLETS	Via Foracaccia, 16/R-03010 Paticca (FR) Tel. +39-0725-883940 Fax +39-0725-883940		2020_0183	2020_0183	63
	Disegn. :		QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. E' VIETATA LA RIPRODUZIONE O L'UTILIZZO SENZA LA PROPRIA AUTORIZZAZIONE	Cliente finale	Descrizione pagina		Pag. 412
	Stampa :	07. Feb. 2023			INPUT DIGITALI		42
	Verif. :						di

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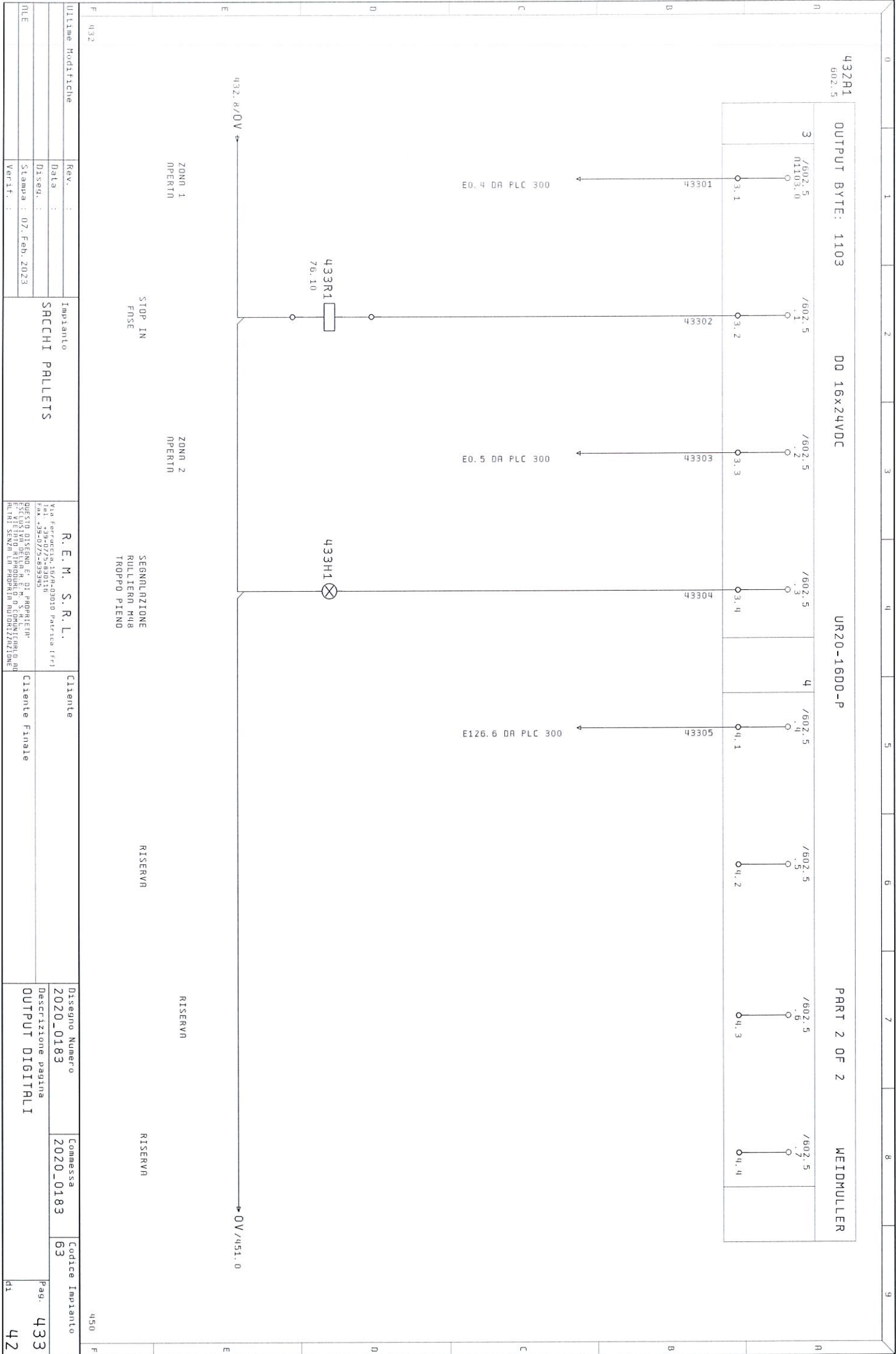
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RLC	Disegno :		QUESTO DISSEGNO E' DI PROPRIETA' DELL'INGEGNERE S. COMINCIELLO, ADDEBITO E REPRODUZIONE O COMUNICAZIONE ALTERNATIVA SENZA LA PROPRIA AUTORIZZAZIONE			Cliente Finale	Descrizione pagina	OUTPUT DIGITALI	Pag. 430	01
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	Verif. :									

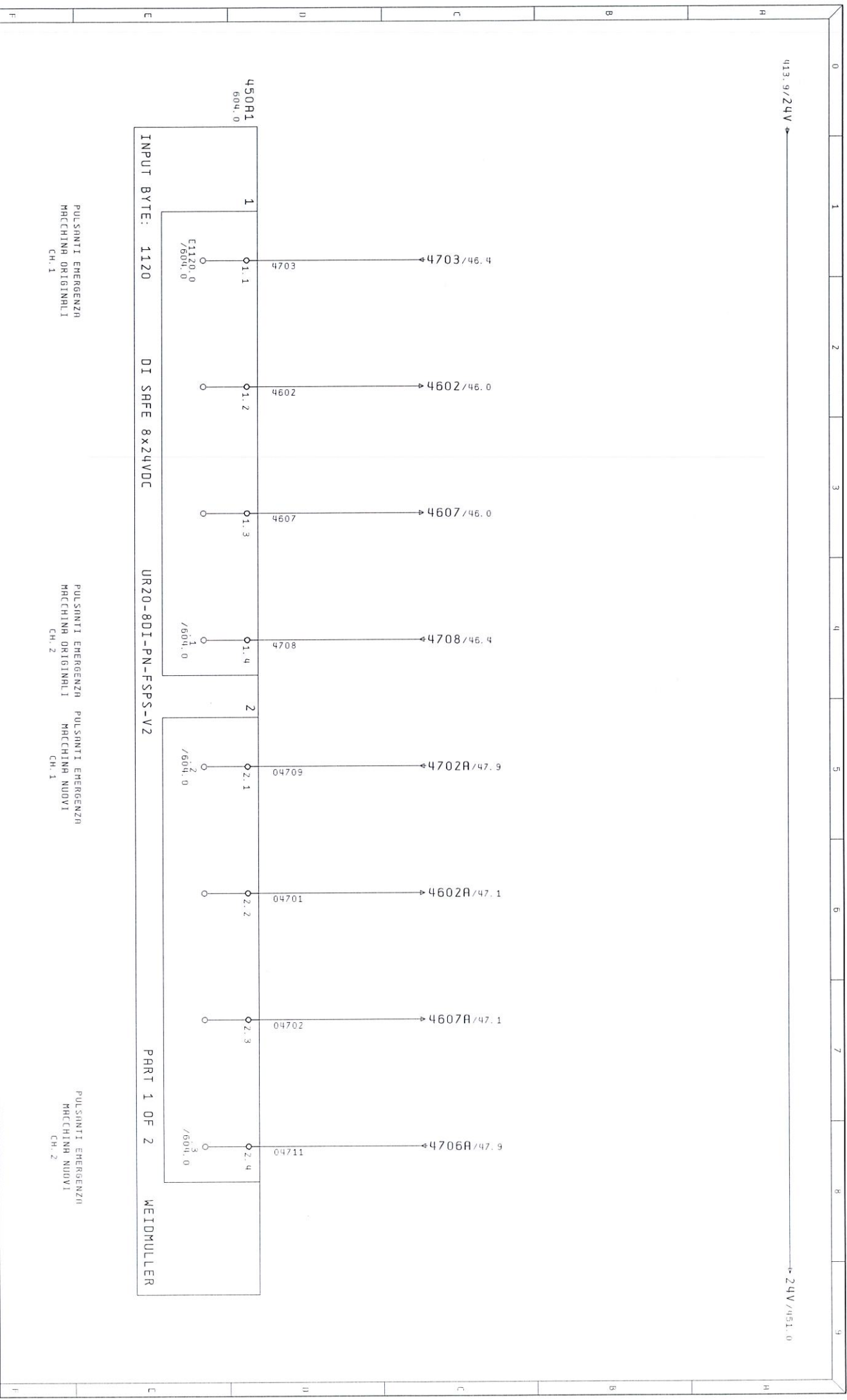


RISERVN

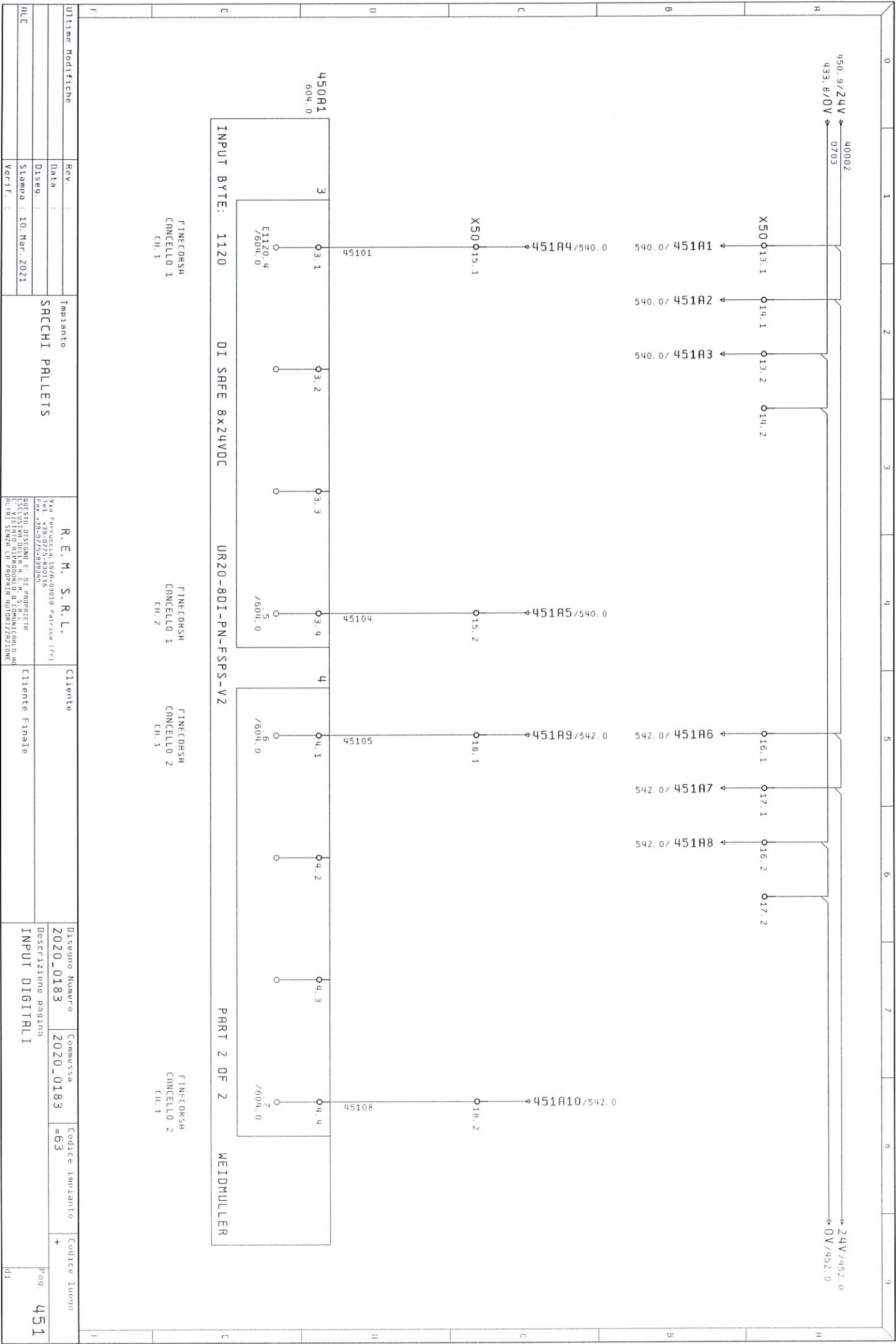
432

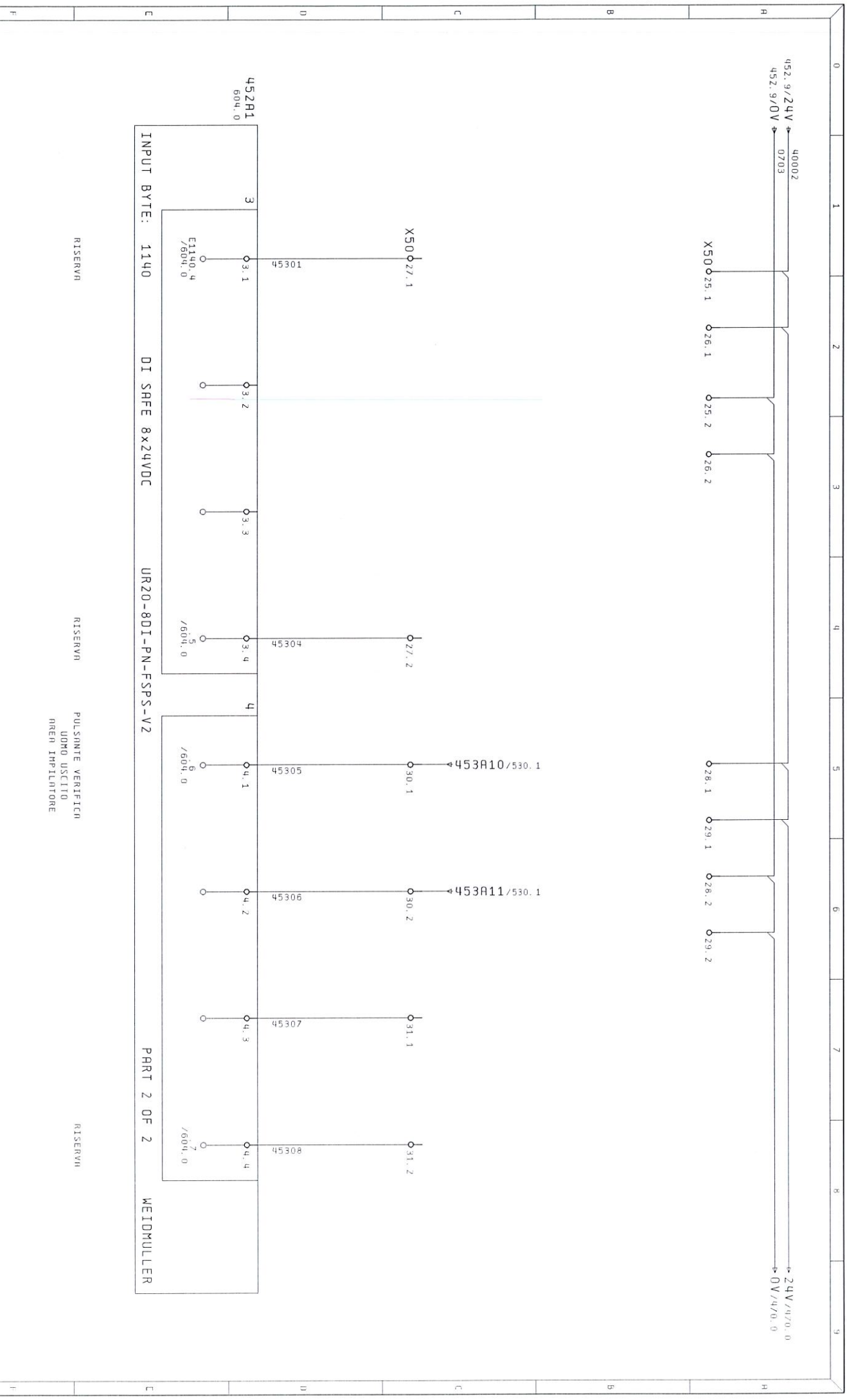
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	Disseq. :	SACCHI PALLETS	Tel. +39-0775-830116 Fax +39-0775-839395					Pag.	431
MLE	Stampa : 07. Feb. 2023		QUESTO DISSEGNO E' DI PROPRIETA' DELL'INGEGNERE SACCHI E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE		Cliente Finale	Descrizione pagina			
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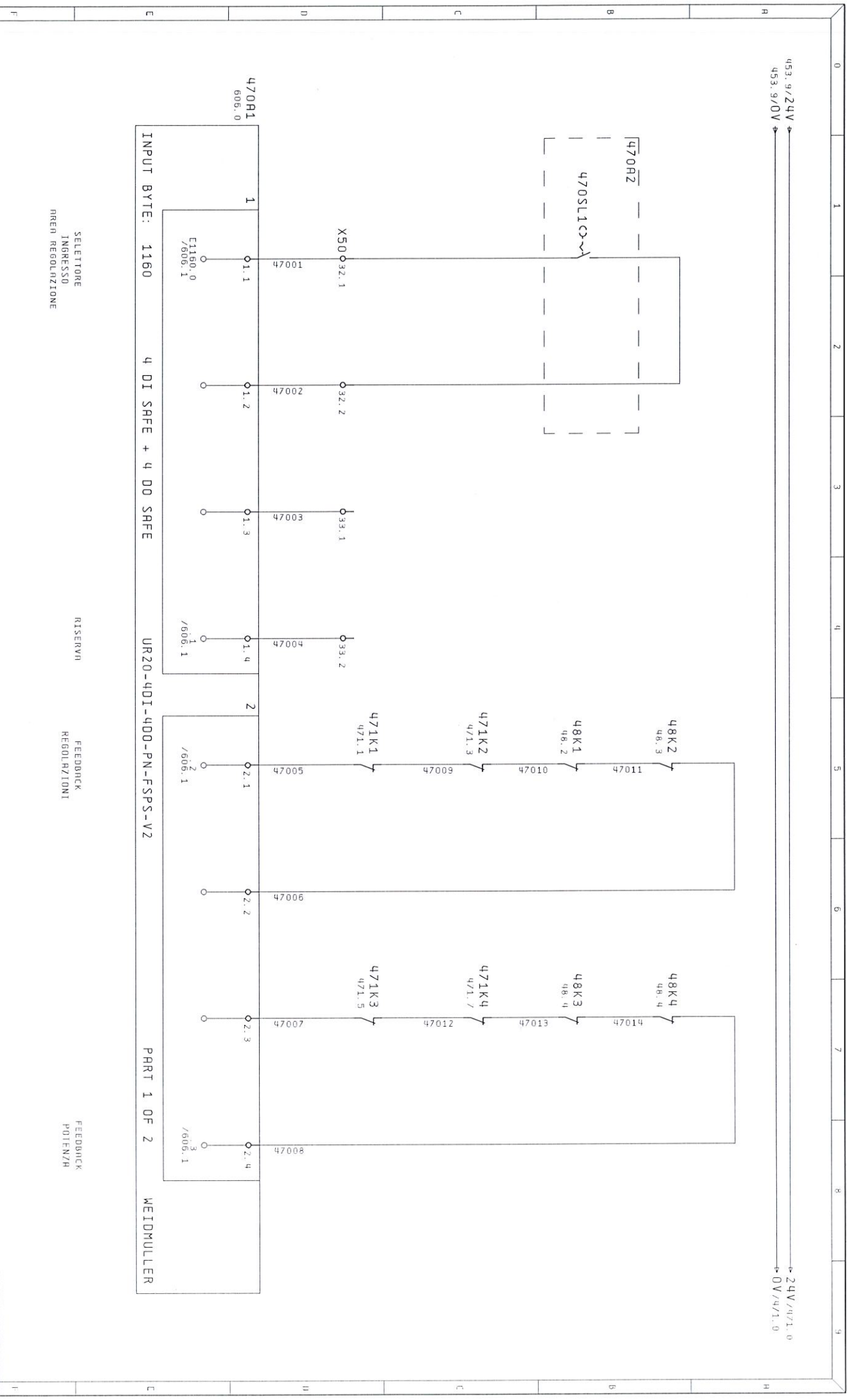


Ultime Modifiche		Rev. :		Impianto		R. E. M. S. R. L.		Cliente		Disegno Numero		Comessa		Codice Impianto		Codice Luogo	
Data :		:		SACCHI PALLETS		Via Farnetia, 18/A-03010 Farnetia (FR)		:		2020_0183		2020_0183		=63		+	
Disegn. :		:				Tel. +39-0773-830116		:		Descrizione pagina						Pag. 450	
Stampa :		10. Mar. 2021				Fax +39-0773-830115		:		INPUT DIGITALI						di 41	
Verif. :		:				QUESTO DISSEGNO E' DI PROPRIETA' DELL'INGEGNERE R. E. M. S. R. L. E' VIETATO REPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE											





Ultimo Modifiche		Rev. :	Impianto		R. E. M. S. R. L.		Cliente	Disegno Numero	Comessa	Codice Impianto	Codice Luogo
Data :			SACCHI PALLETS		Via ferruccia,16/R-03010 Pallica (FR)			2020_0183	2020_0183	=63	+
Disegn. :					Tel. +39-0725-830116						
Stampa :		10. Mar. 2021			Fax +39-0725-839395		Cliente Finale	DESCRIZIONE PAGINA			
Verif. :					QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELL'INGEGNERE S. C. CHINICERLO E' REPLICATO SENZA LA PROPRIA AUTORIZZAZIONE			INPUT DIGITALI			
								P.99. 453			
								d3			



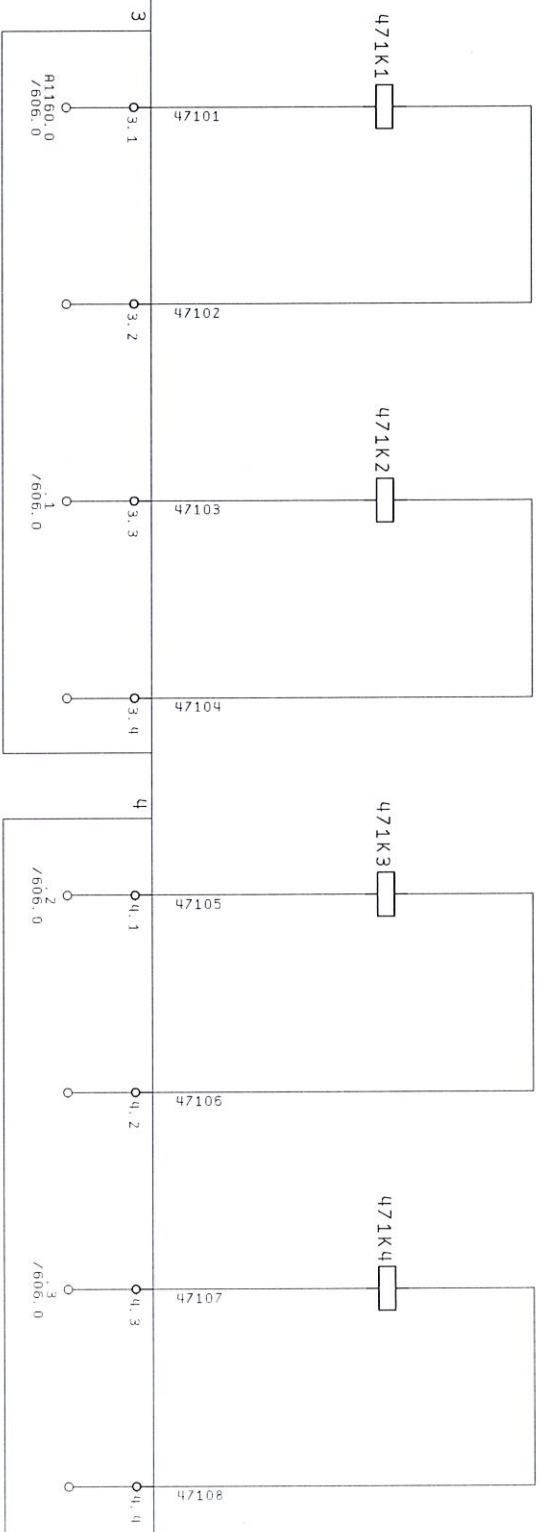
SELETTORE
INGRESSO
NREN REGOLAZIONE

RISERVA

FEEDBACK
REGOLAZIONI

FEEDBACK
POTENZ

Ultimo Modifiche		Rev. :		Impianto		R. E. M. S. R. L.		Cliente		Disegno Numero		Comessa		Codice Impianto		Codice Luogo	
Data :				SACCHI PALLETS		Via Faccetta 16/0-09010 Patrice (FR)				2020_0183		2020_0183		=63		+	
Disegn. :						Tel. +39-0775-830116		Cliente Finale		Descrizione pagina						Pag. 470	
Stampa : 10. Mar. 2021						Fax +39-0775-839345				INPUT DIGITALI							
Verif. :						QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DI R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE										M3	



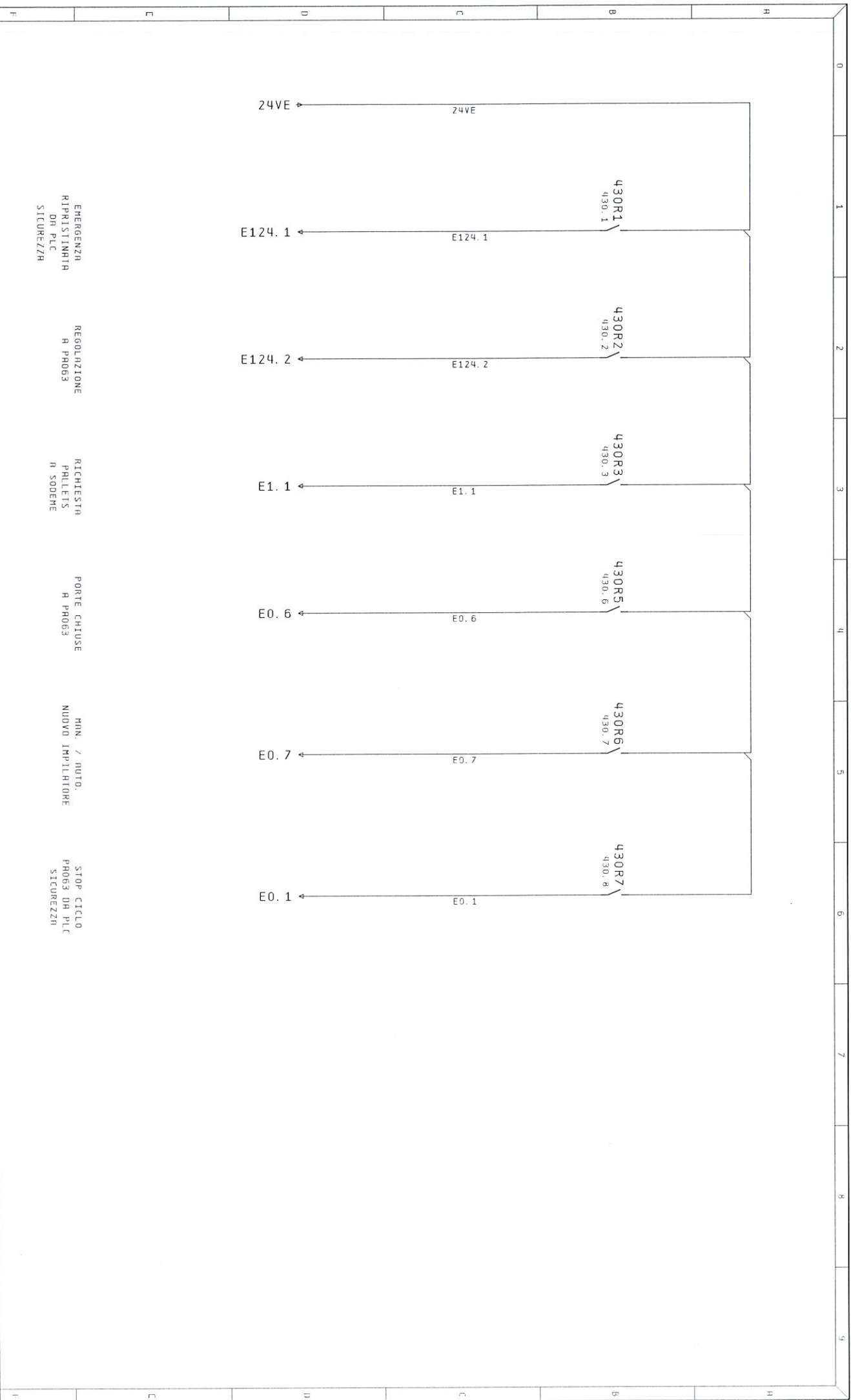
WEIDMULLER

11.

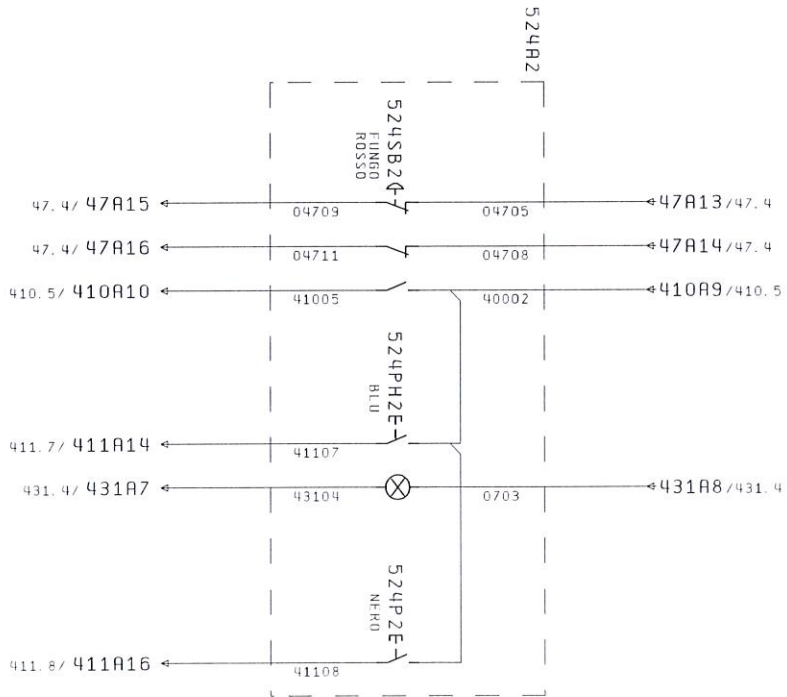
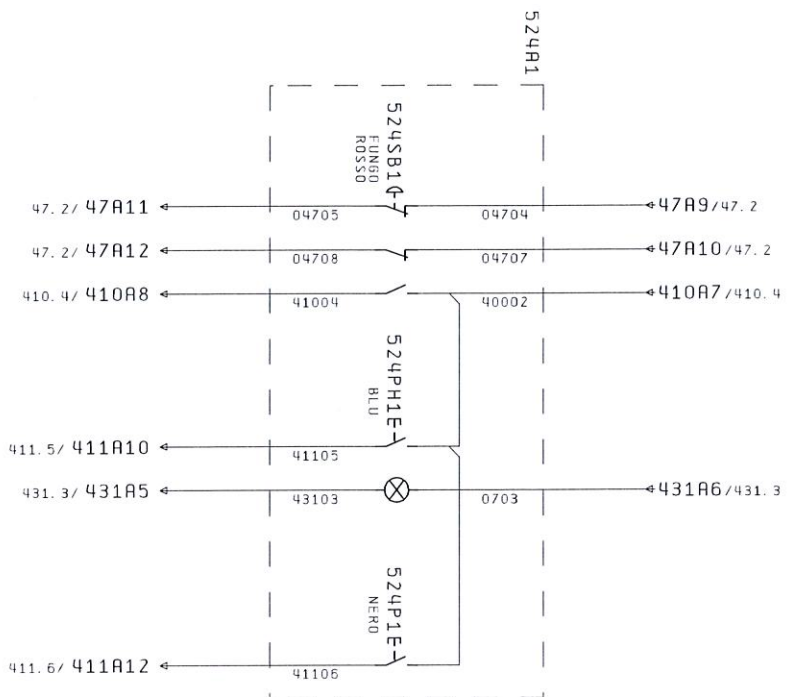
470.7	51
448.4	51
448.4	51

CIRCUITO
POTENZA
CH. 2

9



Ultimo Modifiche		Rev. :		Data :		Disegn. :		Stampa : 10. Mar. 2021		Verif. :	
Impianto		SACCHI PALLETS		R. E. M. S. R. L.		VIA FERRUCCEIA 16/B-03010 PAVIA (PV)		Tel. +39-0775-430116		Fax +39-0775-430335	
EMERGENZA RIPRISTINATA DA PLC SICUREZZA		REGOLAZIONE A PRO63		RICHIESTA PALLETS A PRO63 N SODENE		FORTE CHIUSE A PRO63		MUN. / AUTO. NUOVO IMPIANTO		STOP CICLO PRO63 DA PLC SICUREZZA	
Disegno Numero		2020_0183		Commessa		2020_0183		Codice Impianto		=63	
Descrizione pagina		INTERFACCIA		Pag		490		Codice Luogo		+	



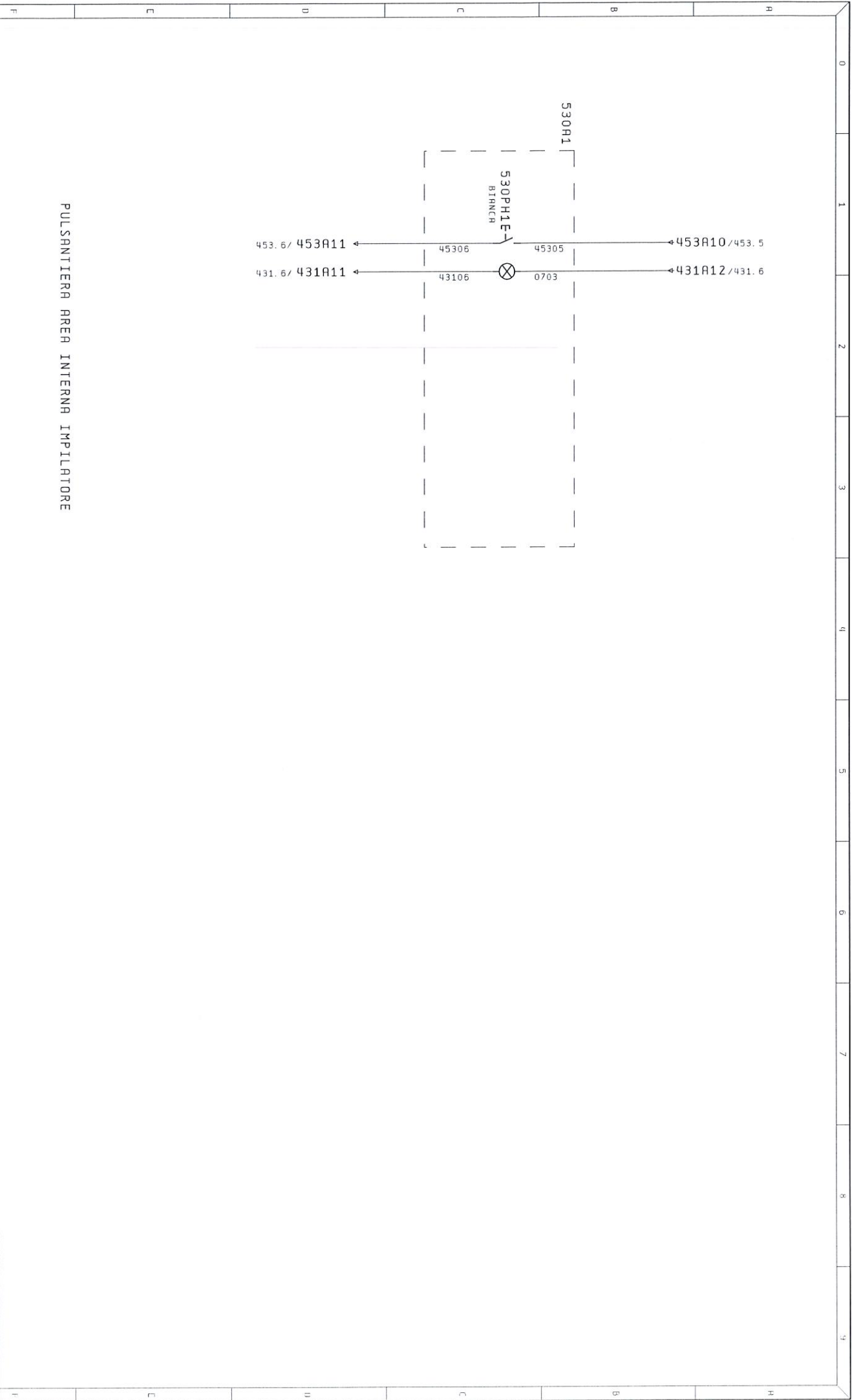
PULSANTIERA CANCELLO 3

PULSANTIERA CANCELLO 4

EMERGENZA
RICHIESTA
APERTURA
RIPRISTINO
RIPRISTINO
RIPRISTINO

EMERGENZA
RICHIESTA
APERTURA
RIPRISTINO
RIPRISTINO
RIPRISTINO

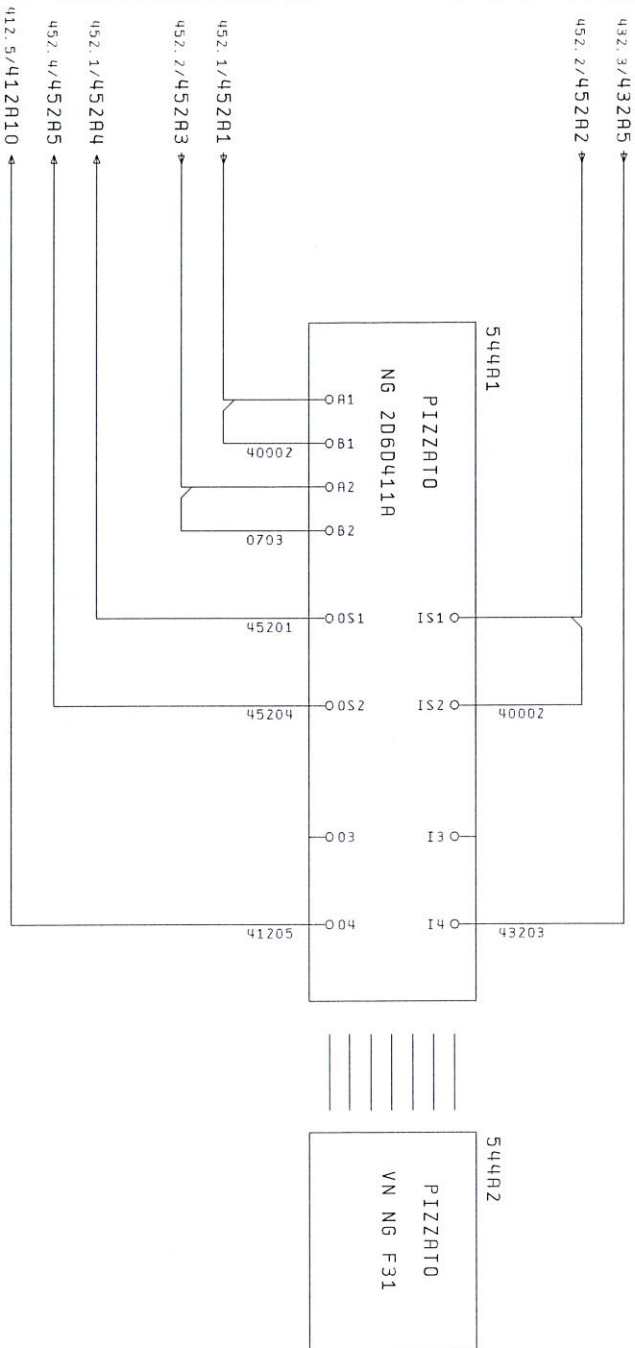
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Data		Data		SACCHI PALLETS		Via Ferrara, 16/A-03010 Patrica (FR)		Cliente finale		2020_0183		2020_0183		=63		+	
Disegno		Stampa		10. Mar. 2021		Questa disegno è di proprietà				Descrizione pagina		PULSANTIERE					
Verif.						E' vietato riprodurre o comunicare ad altri senza la propria autorizzazione										524	



PULSANTIERA AREA INTERNA IMPIANTO

Ultima Modifica		Rev. :	Impianto	R. E. M. S. R. L.		Cliente	Disegno Numero		Comessa	Codice Impianto	Codice Ingresso
		Data :		VIA FERRUCIO 18/A-00100 PATERA (FR)			2020_0183		2020_0183	=63	+
		Disegn. :	SACCHI PALLETS	TEL. +39-0723-890116		Cliente Finale	Descrizione pagina				530
		Stampa :		FAX +39-0723-893393			QUESTO DISSEGNO E' DI PROPRIETA'				
		Verif. :		E' VIETATO RIPRODURRE O COMUNICARE AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE			PULSANTIERE				

FINECORSA SICUREZZA PORTA ACCESSO 3



Ultima Modifica		Rev. :	Impianto	R. E. M. S. R. L.		Cliente	Disegno Numero		Comessa	Codice Impianto	Codice Luogo
		Data :					2020_0183		2020_0183	=63	+
		Disegn. :	SACCHI PALLETS			Cliente Finale	Descrizione pagina		FINECORSA DI SICUREZZA		
		Stampa :	10. Mar. 2021								
		Verif. :									

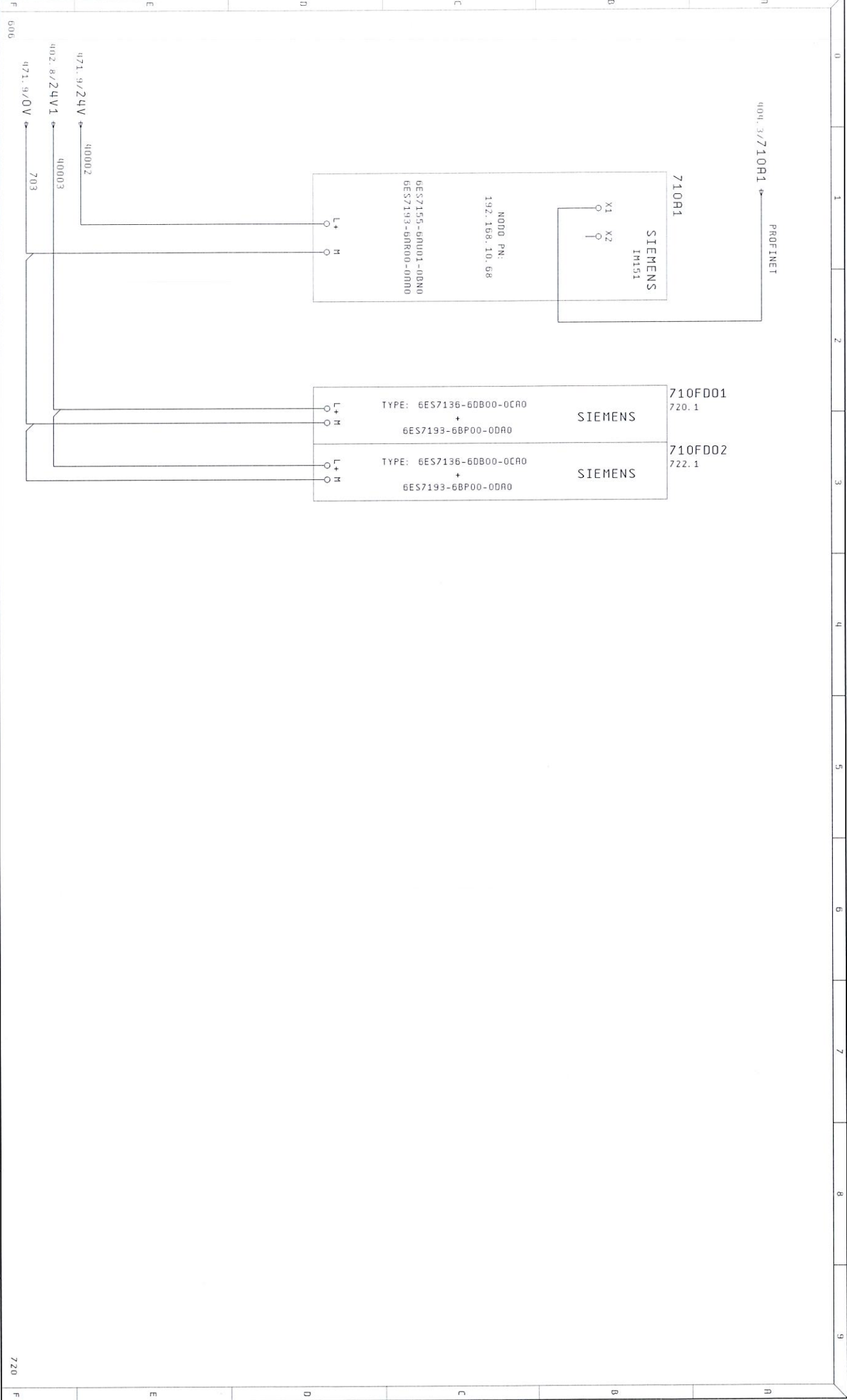
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	E1100.00 1.1 / q10.1								
	-X51: 1.2 RISERVA								
	-522R1-522SD1: _PULSANTE EMERG. CANCELLLO 1								
	-522R2-522SB2: _PULSANTE EMERG. CANCELLLO 2								
	-524R1-524SD1: _PULSANTE EMERG. CANCELLLO 3								
	-524R2-524SB2: _PULSANTE EMERG. CANCELLLO 4								
	-X51: 6.2 RISERVA								
	-X51: 7.2 RISERVA								
	-X51: 8.2 RISERVA								
B	E1103.00 3.1 / q13.1								
	-X51: 26.2 RISERVA								
	-X51: 27.2 RISERVA								
	-X51: 28.2 RISERVA								
	-86R1 PLC SIEMENS IN RUIN								
	-86R2 PROG3 MACCHINA FERMA								
	-86R3 PROG2 MACCHINA FERMA								
	-413P1 RIPRISTINO MRCIN								
	E1102.00 1.1 / q12.1								
	-X51: 17.2 RISERVA								
C	E1101.00 3.1 / q11.1								
	-522R1-522PH1: _RICHIESTA APERTURA CANCELLLO 1								
	-522R1-522PH1: _ZIRIPRISTINO CANCELLLO 1								
	-522R2-522PH2: _RICHIESTA APERTURA CANCELLLO 2								
	-522R2-522PH2: _ZIRIPRISTINO CANCELLLO 2								
	-524R1-524PH1: _RICHIESTA APERTURA CANCELLLO 3								
	-524R1-524PH1: _ZIRIPRISTINO CANCELLLO 3								
	-524R2-524PH2: _RICHIESTA APERTURA CANCELLLO 4								
	-524R2-524PH2: _ZIRIPRISTINO CANCELLLO 4								
	E1102.00 1.1 / q12.1								
D	E1103.00 3.1 / q13.1								
	-X51: 26.2 RISERVA								
	-X51: 27.2 RISERVA								
	-X51: 28.2 RISERVA								
	-86R1 PLC SIEMENS IN RUIN								
	-86R2 PROG3 MACCHINA FERMA								
	-86R3 PROG2 MACCHINA FERMA								
	-413P1 RIPRISTINO MRCIN								
	E1102.00 1.1 / q12.1								
	-X51: 17.2 RISERVA								
E	E1101.00 3.1 / q11.1								
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	-522R1-522PH1: _ZIRIPRISTINO CANCELLLO 1								
	-522R2-522PH2: _RICHIESTA APERTURA CANCELLLO 2								
	-522R2-522PH2: _ZIRIPRISTINO CANCELLLO 2								
	-524R1-524PH1: _RICHIESTA APERTURA CANCELLLO 3								
	-524R1-524PH1: _ZIRIPRISTINO CANCELLLO 3								
	-524R2-524PH2: _RICHIESTA APERTURA CANCELLLO 4								
	-524R2-524PH2: _ZIRIPRISTINO CANCELLLO 4								
	E1102.00 1.1 / q12.1								
F	E1103.00 3.1 / q13.1								
	-X51: 26.2 RISERVA								
	-X51: 27.2 RISERVA								
	-X51: 28.2 RISERVA								
	-86R1 PLC SIEMENS IN RUIN								
	-86R2 PROG3 MACCHINA FERMA								
	-86R3 PROG2 MACCHINA FERMA								
	-413P1 RIPRISTINO MRCIN								
	E1102.00 1.1 / q12.1								
	-X51: 17.2 RISERVA								

Ultimate Modifiche	Rev. :	Impianto	R. E. M. S. R. L.		Cliente	Disegno Numero	Commissa	Codice Impianto	Codice Ingresso
	Data :		VIA FERRUCIO 18/A-00101 PAVIA (PV)			2020_0183	2020_0183	=63	+
	Disegn. :	SACCHI PALLETS	TEL. +39-0775-890116			Descrizione pagina			
	Stampa :	10. Mar. 2021	FAX +39-0775-893995			LAYOUT			
ULE	Verif. :		QUESTO DISGNO E' DI PROPRIETA' DELL'INGEGNERE S. COMUNICATO E' SOTTOPOSTO A MODIFICHE E SOSTITUIRE IL PROPRIO AUTORIZZAZIONE		Cliente Finale				600

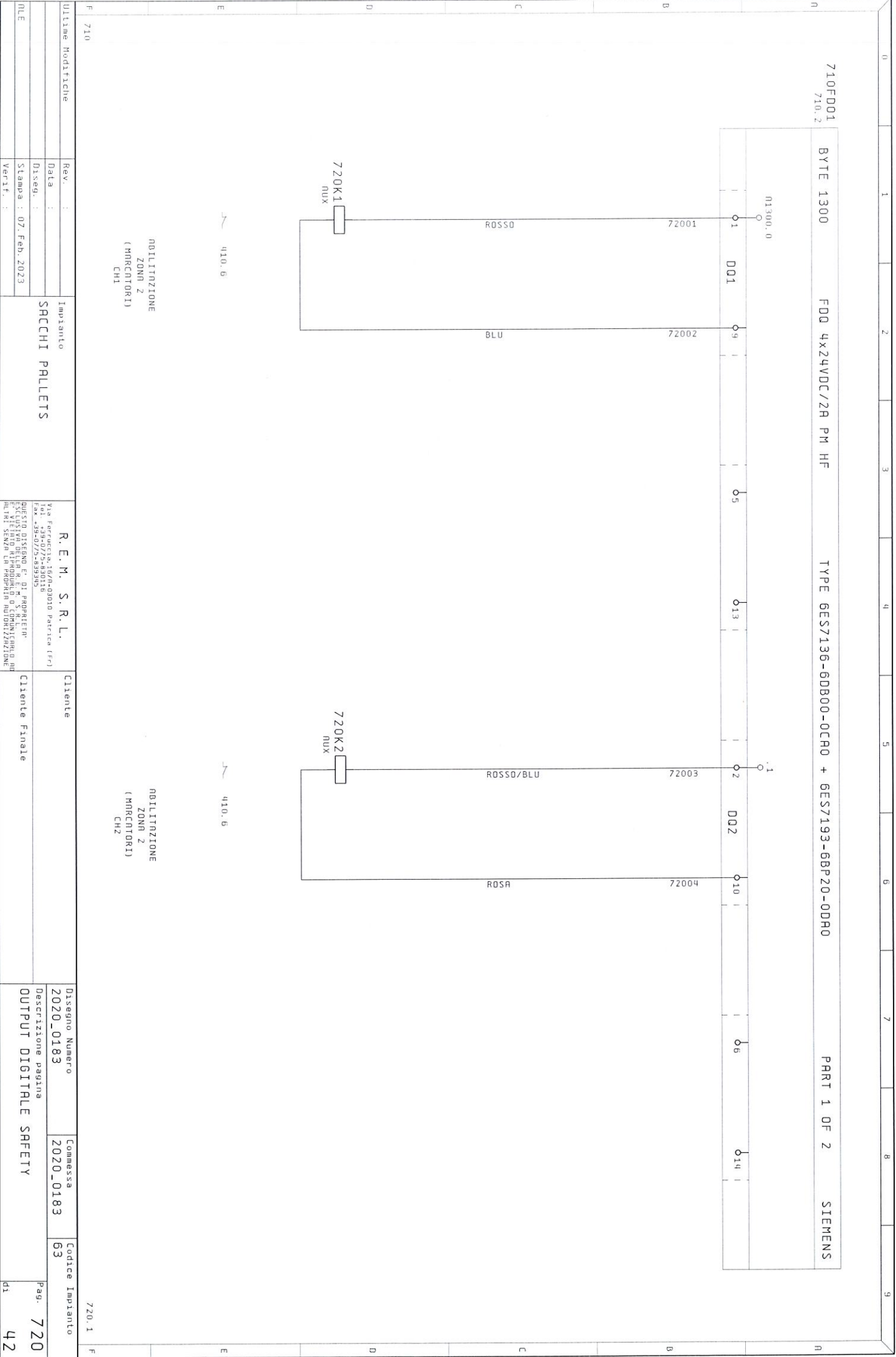
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430.0 431.0									
A1100.00 1.1/430.1 -430R1 EMERGENZA RIPRISTINATA DA PLC SICUREZZA									
1.0 1.2/430.2 -430R2 REGOLAZIONE A PRO63									
2.0 1.3/430.3 -430R3 RICHIESTA PALLETS A SODETE									
3.0 1.4/430.4 -430R4 COMANDO EV GENERALE									
4.0 2.1/430.5 -430R5 SEGNALE EMERGENZA RIPRISTINATA									
5.0 2.2/430.6 -430R6 PORTE CHIUSE A PRO63									
6.0 2.3/430.7 -430R6 MIN. / AUTO. NUOVO IMPIANTO									
7.0 2.4/430.8 -430R7 STOP CICLO PRO63 DA PLC SICUREZZA									
A1101.00 3.1/431.1 -522R1-522PH1: SEGNALE PROTEZIONE APERTA CANCELLO 1									
1.0 3.2/431.2 -522R2-522PH2: SEGNALE PROTEZIONE APERTA CANCELLO 2									
2.0 3.3/431.3 -524R1-524PH1: SEGNALE PROTEZIONE APERTA CANCELLO 3									
3.0 3.4/431.4 -524R2-524PH2: SEGNALE PROTEZIONE APERTA CANCELLO 4									
4.0 4.1/431.5 -X52: 5. 2 RISERVA									
5.0 4.2/431.6 -530R1-530PH1: SEGNALE PULSANIERA ZONA IMPIANTO									
6.0 4.3/431.7 -X52: 7. 2 RISERVA									
7.0 4.4/431.8 -X52: 8. 2 RISERVA									
432A1									
432.0 433.0									
A1102.00 1.1/432.1 -540R1-14 SERRATURA CANCELLO 1									
1.0 1.2/432.2 -542R1-14 SERRATURA CANCELLO 2									
2.0 1.3/432.3 -544R1-14 SERRATURA CANCELLO 3									
3.0 1.4/432.4 -546R1-14 SERRATURA CANCELLO 4									
4.0 2.1/432.5 -X52: 13. 2 RISERVA									
5.0 2.2/432.6 -X52: 14. 2 RISERVA									
6.0 2.3/432.7 -X52: 15. 2 RISERVA									
7.0 2.4/432.8 -X52: 16. 2 RISERVA									
A1103.00 3.1/433.1 -3: 3. 1 RISERVA									
1.0 3.2/433.2 -3: 3. 2 RISERVA									
2.0 3.3/433.3 -3: 3. 3 RISERVA									
3.0 3.4/433.4 -3: 3. 4 RISERVA									
4.0 4.1/433.5 -4: 4. 1 RISERVA									
5.0 4.2/433.6 -4: 4. 2 RISERVA									
6.0 4.3/433.7 -4: 4. 3 RISERVA									
7.0 4.4/433.8 -4: 4. 4 RISERVA									
Ultimo Modifiche									
Rev. : Impianto									
Data : SACCHI PALLETS									
Disegn. : R. E. M. S. R. L.									
Stampa : 10. Mar. 2021									
Verif. :									
Via Francesco 16/A-03010 Patrica (FR)									
Tel. +39-0729-830118									
Fax +39-0729-830115									
QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE R. E. M. S. R. L.									
E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE									
Disegno Numero 2020_0183									
Compressa 2020_0183									
Codice Impianto =63									
Codice Luogo +									
Descrizione pagina LAYOUT									
Pag. 602									

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A	450R1 450.0 451.0									
B	E1120.00-1.1/450.1 -10-1.4/450.4 -20-2.1/450.5 -30-2.4/450.8 -40-3.1/451.1 -50-3.4/451.4 -60-4.1/451.5 -70-4.4/451.8									
C	452R1 452.0 453.0									
D	E1140.00-1.1/452.1 -10-1.4/452.4 -20-2.1/452.5 -30-2.4/452.8 -40-3.1/453.1 -50-3.4/453.4 -60-4.1/453.5 -70-4.4/453.8									
E										
F										
Ultimate Modifiche										
Rev. : Data : Disegn. : Stampa : 10. Mar. 2021 Verif. :										
Impianto SACCHI PALLETS										
R. E. M. S. R. L. Via Ferruccio 16/A-03010 Patrica (FR) Tel. +39-0729-830116 Fax +39-0729-839305 QUESTO DISSEGNO E' DI PROPRIETA' INTELLETTUALE DI R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE										
Disegno Numero 2020_0183 Comessa 2020_0183 Codice impianto =63 Codice luogo + Pag. 604 di 1										

	0	1	2	3	4	5	6	7	8	9
A	470R1 470.0 471.0									
B	E1160.0C^{1.1}/470.1 -470R2-470SL1 SELETTORE INGRESSO AREA REGOLAZIONE .10^{1.4}/470.4 -X50.33.Z RISERVA .20^{2.1}/470.5 -471K1 FEEDBACK REGOLAZIONI .30^{2.4}/470.8 -48K4 FEEDBACK POTENZA R1160.0C^{3.1}/471.1 -471K1 CIRCUITO REGOLAZIONE CH.1 .10^{3.3}/471.3 -471K2 CIRCUITO REGOLAZIONE CH.2 .20^{4.1}/471.5 -471K3 CIRCUITO POTENZA CH.1 .30^{4.3}/471.7 -471K4 CIRCUITO POTENZA CH.2									
C										
D										
E										
F										
Ultimo Modifiche										
Rev. : Data :										
Diseg. : Disegno : 10.Mar.2021										
Verif. :										
Impianto										
SACCHI PALLETS										
R. E. M. S. R. L.										
Via FERRUCIA 16/A-09010 Patrica (FR) Tel. +39-0729-830118 Fax +39-0729-489345										
Cliente										
Cliente Finale										
Disegno Numero 2020_0183 Commessa 2020_0183 Codice Impianto =63 Codice Luogo +										
Descrizione pagina LAYOUT										
Pag. 606										

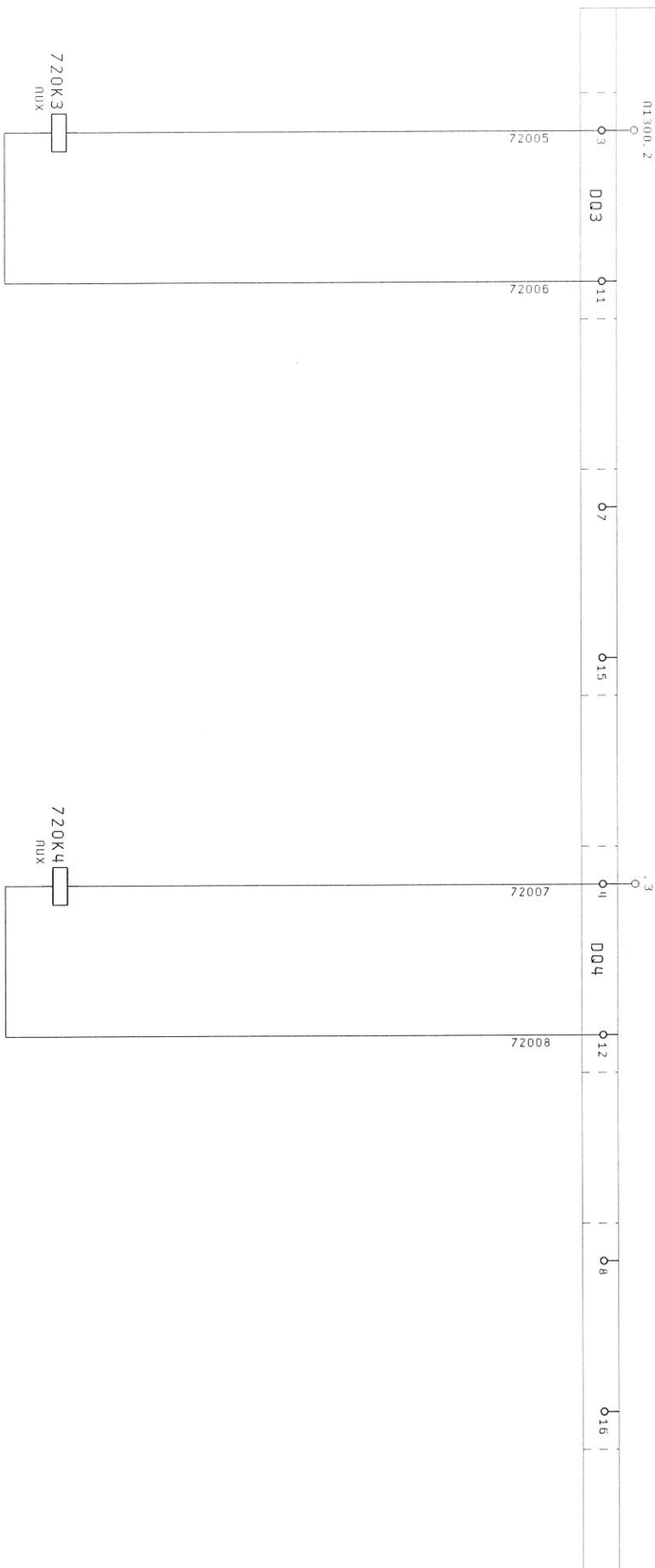


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		Date :	SACCHI PALLETS	Via Forruccia, 16/18-09010 Patrica (Fr.)		2020_0183	2020_0183	63
		Disegn. :		Tel. +39-0725-899900		Descrizione pagina		
DLE		Stampa : 07. Feb. 2023		QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. E' vietata espressamente la ristampa o l'uso non autorizzato senza la propria autorizzazione.		ALIMENTAZIONE ET200SP		
		Verif. :				E MODULI I/O		
						Pag. 710		
						di 42		



0 1 2 3 4 5 6 7 8 9

710FD01 720.1
BYTE 1300 FDD 4x24VDC/2A PM HF TYPE 6ES7136-6DB00-0CA0 + 6ES7193-6BP20-0DA0 PART 2 OF 2 SIEMENS



8.5
8.5
8.5
48.7
48.3.4
410.7

NOBILITAZIONE
ZONA 2
CH1

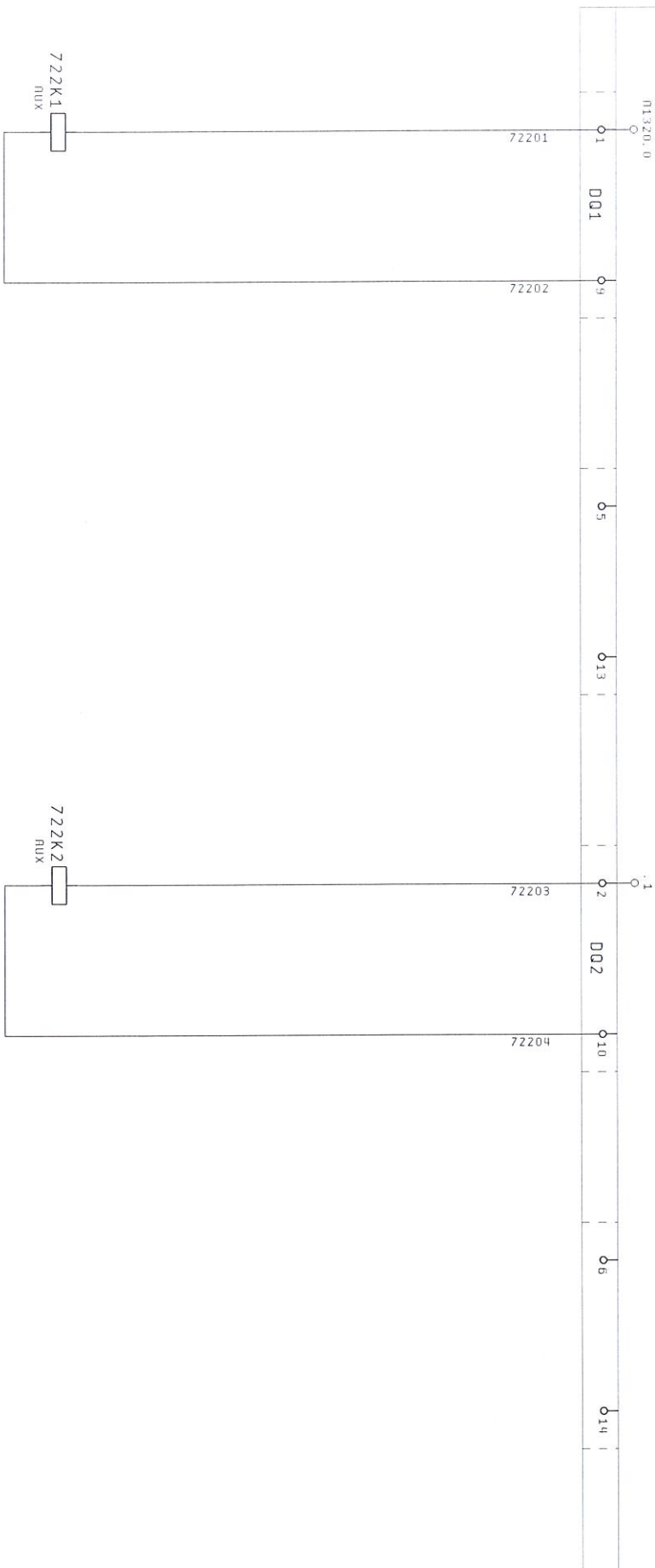
8.5
8.5
8.5
48.7
48.3.4
410.7

NOBILITAZIONE
ZONA 2
CH2

Ultima Modifica	Rev. :	Impianto	R. E. M. S. R. L.	Cliente	Disegno Numero	Comessa	Codice Impianto
	Data :	SACCHI PALLETS	Via Farnocchia, 1001-08010 Pofico (FR) Tel. +39-0775-839350 Fax +39-0775-839350		2020_0183	2020_0183	63
	Disegn. :		QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELL'ING. E. M. S. R. L. E' VIETATA LA RIPRODUZIONE O L'UTILIZZO SENZA LA PROPRIA AUTORIZZAZIONE.	Cliente finale	Descrizione pagina		
FILE	Stampa : 07. Feb. 2023				OUTPUT DIGITALE SAFETY		
	Verif. :						

01 02 03 04 05 06 07 08 09

710FD02
710.3
BYTE 1320 FDD 4x24VDC/2A PM HF TYPE 6ES7136-6DB00-0CA0 + 6ES7193-6BP20-0DA0 PART 1 OF 2 SIEMENS



~ 48.6
~ 48.3.3
~ 48.2.5
~ 48.1.3
~ 410.1

~ 48.6
~ 48.3.3
~ 48.2.5
~ 48.1.3
~ 410.1

NOBILITAZIONE
ZONA 1
CH1

NOBILITAZIONE
ZONA 1
CH2

Ultimate Modifiche		Rev. :	Implantato	R. E. M. S. R. L.		Cliente	Disegno Numero	Commissa	Codice Implantato
		Data :		Via Forquiza, 10/A-00100 Patrica (FR)			2020_0183	2020_0183	63
		Disegn. :	SACCHI PALLETS	Tel. 0775-893945			Descrizione pagina		
DLE		Stampa :	07. Feb. 2023	QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. E' VIETATA LA RIPRODUZIONE O L'UTILIZZO SENZA LA PROPRIA AUTORIZZAZIONE.		Cliente Finale	OUTPUT DIGITALE SAFETY		Pag. 722
		Verif. :							di 42

