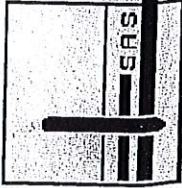


FOLIO	DESIGNATION	K	J	I	H	G	F	E	D	C	B	A	MODIFICATION	DATE	PAR
04	PUISSANCE 04														
05	PUISSANCE 05														
06	PUISSANCE 06														
07	PUISSANCE 07														
08	CONFIG 08														
09	PUISSANCE 09														
10	PUISSANCE 10														
11	PUISSANCE 11														
12	PUISSANCE 12														
13	PUISSANCE 13														
14	PUISSANCE 14														
15	PUISSANCE 15														
18	PUISSANCE 18														
19	PUISSANCE 19														
20	PUISSANCE 20														
21	PUISSANCE 21														
22	PUISSANCE 22														
25	PUISSANCE 25														
26	PUISSANCE 26														
27	PUISSANCE 27														
29	PUISSANCE 29														
30	PUISSANCE 30														
32	CONFIG RESEAU 32														
38	PARAMETRES 38														
39	PARAMETRES 39														
46	DEVELOPPE 46														
47	DEVELOPPE 47														
48	DEVELOPPE 48														
49	DEVELOPPE 49														
50	DEVELOPPE 50														
52	DEVELOPPE 53														
53	DEVELOPPE 53														
	DEVELOPPE 54														
	DEVELOPPE 55														
	DEVELOPPE 56														

DESSINE LE : 28-04-2011	PAR : F.T	Nbre de FOLIOS : 122
MACHINE : QUAYLO COPERCHI 1 ^{re} GENERATION CLOUEUSE DE PLATEAUX JET PAL 7	N° : PA044	
CLIENT : SACCHI PALLETS	TENSION : 3X400V+N	
NOM PROGRAMME :		
PUISSANCE MACHINE : 35KW	CONSOMMATION D'AIR :	

**SODEME**

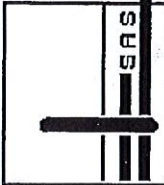
SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél : 02-41-42-35-00 Fax: 02-41-42-30-41

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Toutes précautions utiles devront être prises pour éviter la divulgation. (Loi du 11/03/1902)

SOMMAIRE	
FOLIO	DESIGNATION
57	DEVELOPPE 57
58	DEVELOPPE 58
59	DEVELOPPE 61
60	DEVELOPPE 60
63	DEVELOPPE 63
64	DEVELOPPE 64
67	CONFIG CPU 67
69	CONFIG ET 200 69
70	ALIM 24V ENTREE 70
72	ENTREES 72
74	ENTREES 74
75	ENTREES 75
78	ENTREES 78
79	ENTREES 79
80	ALIM 24V SORTIES 80
81	SORTIES ANA 0-10V 81
82	SORTIES 82
83	SORTIES 83
84	SORTIES 84
85	SORTIES 85
105	DEVELOPPE 105
107	DEVELOPPE 107
114	DEVELOPPE 114
115	DEVELOPPE 115
116	DEVELOPPE 116
117	DEVELOPPE 117
118	DEVELOPPE 118
119	DEVELOPPE 119
120	DEVELOPPE 120
121	DEVELOPPE 121
131	DEVELOPPE 131
144	DEVELOPPE 144
145	DEVELOPPE 145
154	DEVELOPPE 154
155	DEVELOPPE 155

K	J	I	H	G	F	E	D	C	B	A	MODIFICATION	DATE	PAR
SPECIFICITE CLIENT :													
DESSINE LE : 28-04-2011				PAR : F.T				Nbre de FOLIOS : 122					
MACHINE : CLOUEUSE DE PLATEAUX JET PAL 7				N° : PA044									
CLIENT : SACCHI PALLETS				TENSION : 3X400V+N									
NOM PROGRAMME :													
PUISSANCE MACHINE : 35KW				CONSOMMATION D'AIR :									

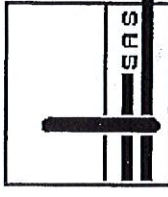


SODEME

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85	SORTIES 85	DESSINE LE : 28-04-2011	PAR : F.T	Nbre de FOLIOS : 122
105	DEVELOPPE 105			
107	DEVELOPPE 107			
114	DEVELOPPE 114	MACHINE : CLOUEUSE DE PLATEAUX JET PAL 7	N° : PA044	
115	DEVELOPPE 115	CLIENT : SACCHI PALLETS	TENSION : 3X400V+N	
116	DEVELOPPE 116	NOM PROGRAMME :		
117	DEVELOPPE 117			
118	DEVELOPPE 118	PUISSANCE MACHINE : 35KW	CONSOMMATION D'AIR :	
119	DEVELOPPE 119			
120	DEVELOPPE 120			
121	DEVELOPPE 121			
131	DEVELOPPE 131			
144	DEVELOPPE 144			
145	DEVELOPPE 145			
154	DEVELOPPE 154			
155	DEVELOPPE 155			



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SOMMAIRE	
FOLIO	DESIGNATION
156	DEVELOPPE 156
165	DEVELOPPE 165
166	DEVELOPPE 166
174	DEVELOPPE 174
175	DEVELOPPE 175
176	DEVELOPPE 176
177	DEVELOPPE 177
178	DEVELOPPE 178
180	DEVELOPPE 180
190	DEVELOPPE 190
191	DEVELOPPE 191
192	DEVELOPPE 192
193	DEVELOPPE 193
194	DEVELOPPE 194
206	DEVELOPPE 206
207	DEVELOPPE 207
208	DEVELOPPE 208
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210	DEVELOPPE 210
211	DEVELOPPE 211
213	DEVELOPPE 213
214	DEVELOPPE 214
215	DEVELOPPE 215

K	J	I	H	G	F	E	D	C	B	A	MODIFICATION	DATE	PAR
SPECIFICITE CLIENT :													
DESSINE LE : 28-04-2011			PAR : F.T		Nbre de FOLIOS : 122								
MACHINE : CLOUEUSE DE PLATEAUX JET PAL 7			N° : PA044										
CLIENT : SACCHI PALLETS			TENSION : 3X400V+N										
NOM PROGRAMME :													
PUISSANCE MACHINE : 35KW			CONSOMMATION D'AIR :										

SODEME

SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél :02-41-42-35-00 Fax: 02-41-42-30-41

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Toutes précautions utiles devront être prises pour en éviter la divulgation. (Loi du 11/03/1902).

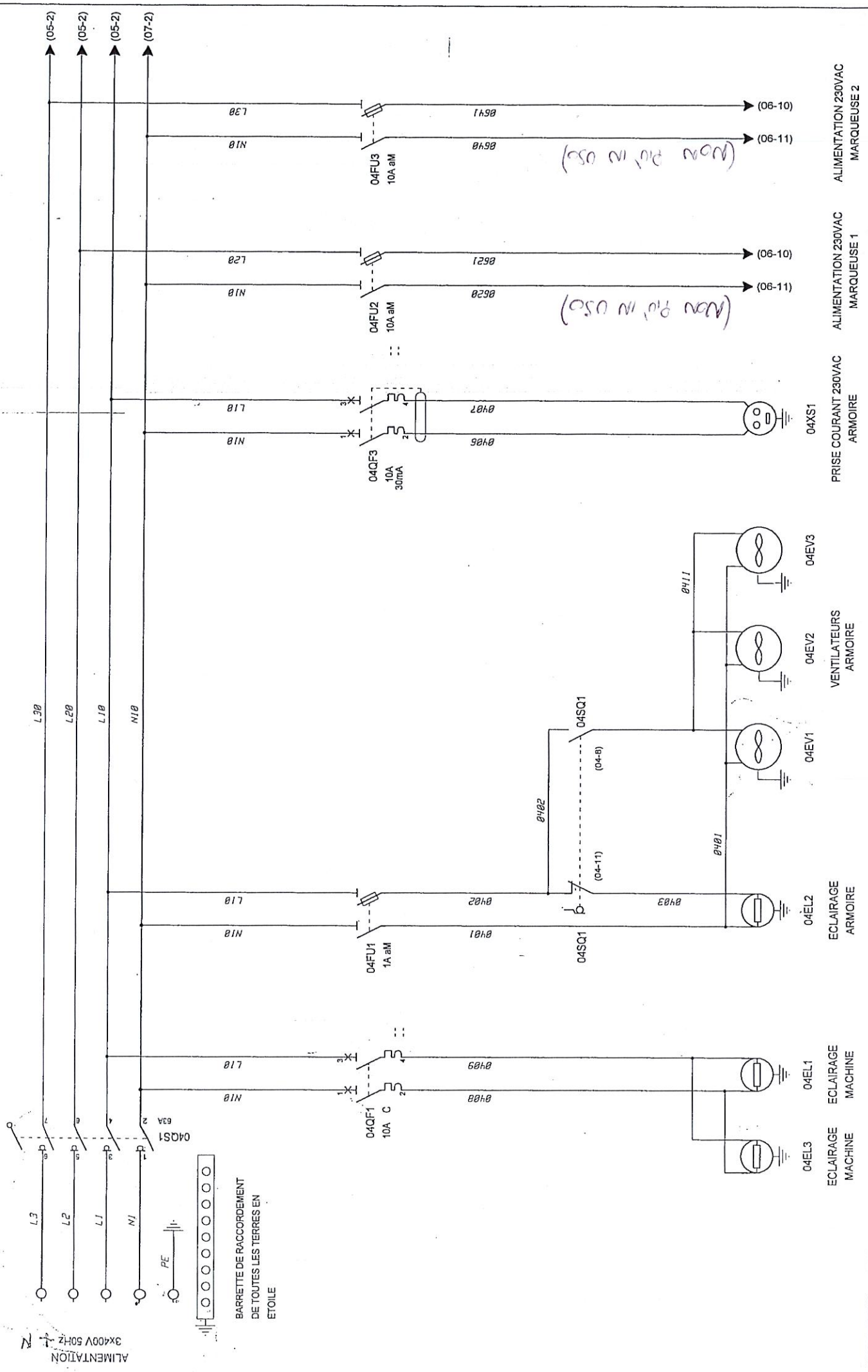
156	DEVELOPPE	156
165	DEVELOPPE	165
166	DEVELOPPE	166
174	DEVELOPPE	174
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210	DEVELOPPE	210
211	DEVELOPPE	211
213	DEVELOPPE	213
214	DEVELOPPE	214
215	DEVELOPPE	215

SPECIFICITE CLIENT :			
DESSINE LE : 28-04-2011	PAR : F.T	Nbre de FOLIOS : 122	
MACHINE :	CLOUEUSE DE PLATEAUX JET PAL 7		
CLIENT :	SACCHI PALLETS		N° : PA044
NOM PROGRAMME :		TENSION : 3X400V+N	
PUISSANCE MACHINE : 35KW		CONSOMMATION D'AIR :	

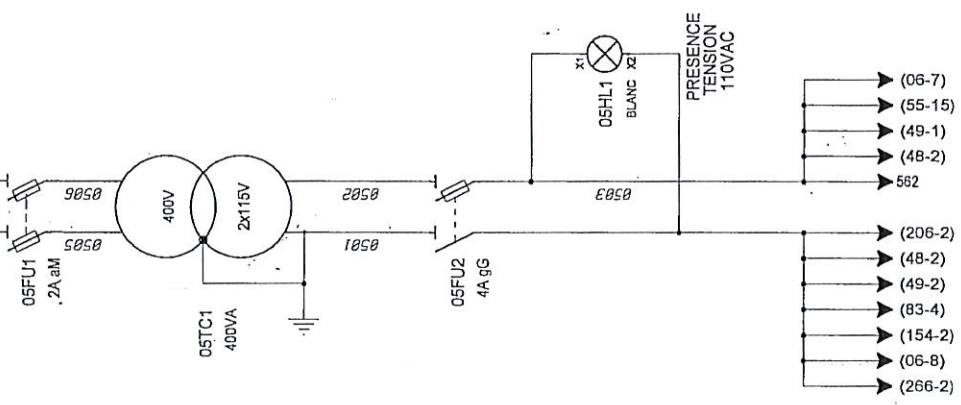
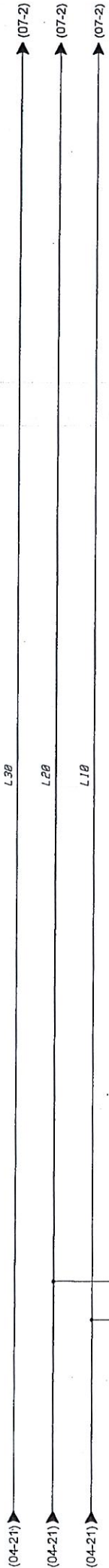
SODEME

SODENE

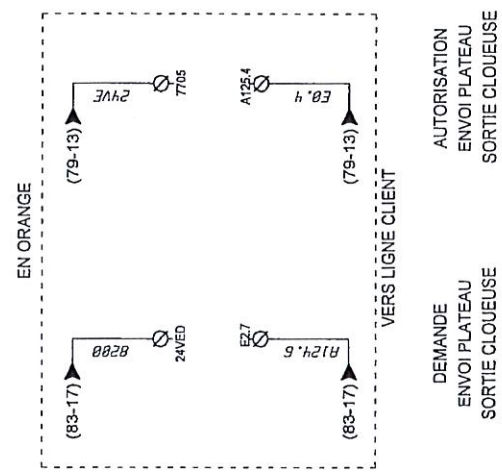
Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers.
Toutes précautions utiles devront être prises pour en éviter la divulgation. (Loi du 11/03/1902.).

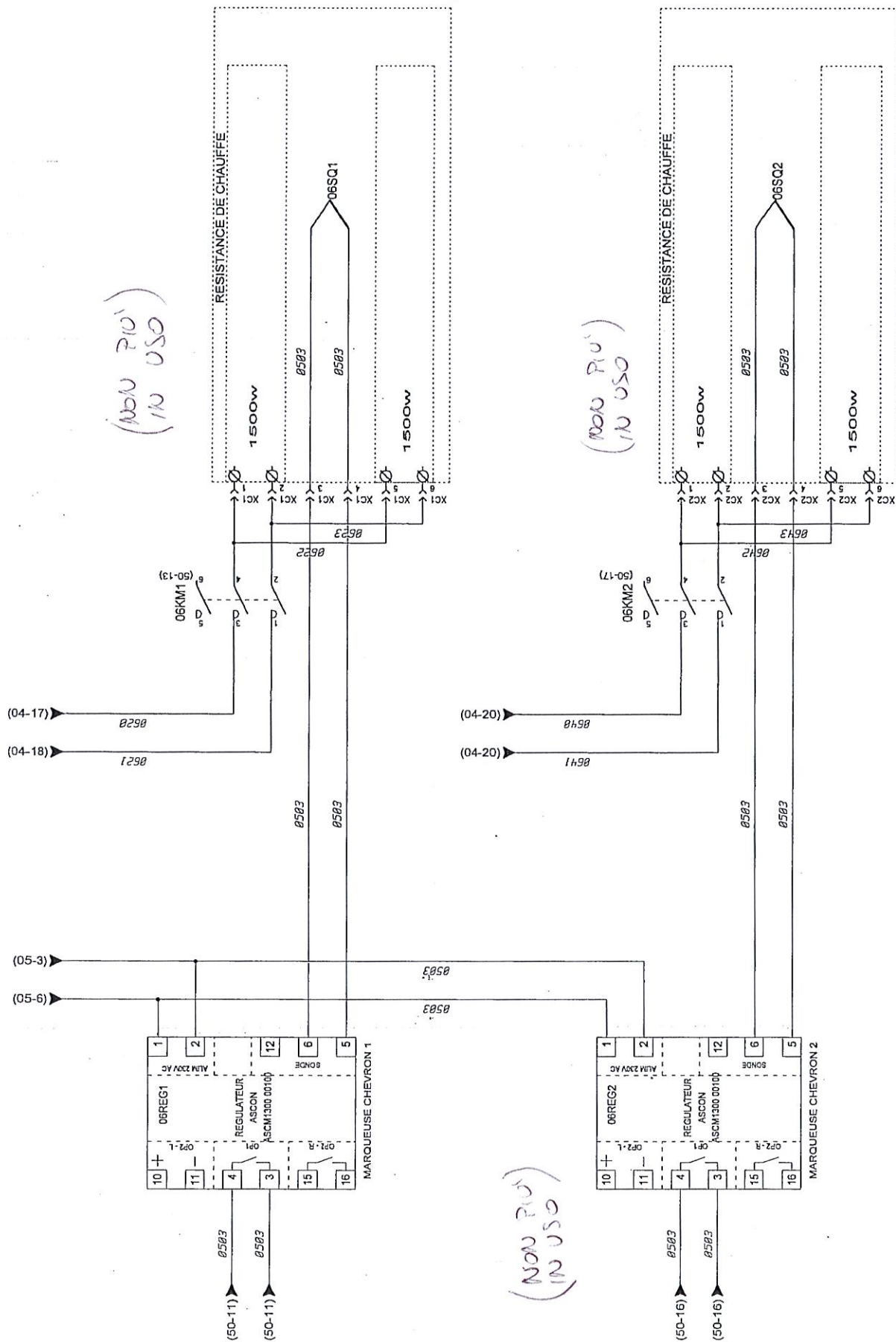


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S.O.S. SOUEME																					
C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\XCLIQUEUSE DE PLATEAUX\PA044 SACCHI PALLETS\																					
PUISSANCE																		28-04-2011		04	122



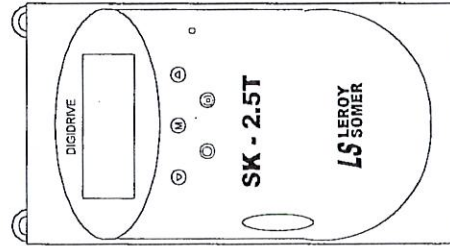
- ALIMENTATION 110VAC SORTIES
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 - (55-15)
 - (49-1)
 - (48-2)
 - 562
 - (206-2)
 - (48-2)
 - (49-2)
 - (83-4)
 - (154-2)
 - (06-8)
 - (266-2)





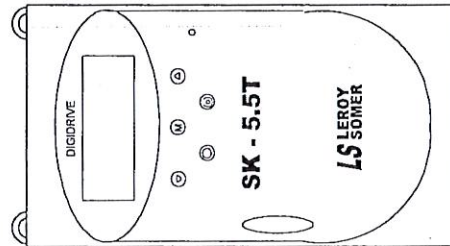
CONFIGURATION VARIATEURS CLOUEUSE

25E1



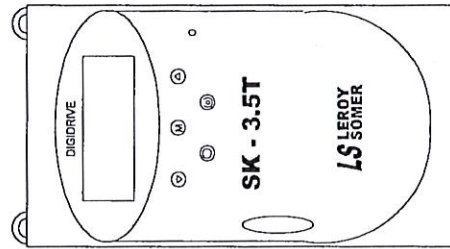
MONTEE / DESCENTE
BOITE A CLOUS

33E1



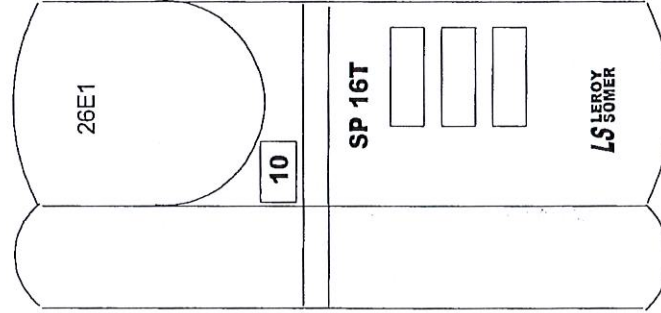
MONTEE / DESCENTE
PILE
EMPILEUR

35E1



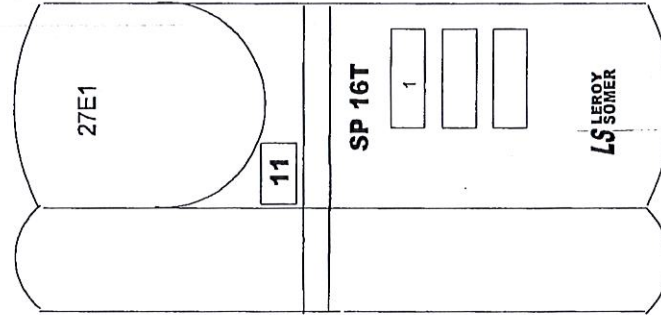
CHAINES
DROITE ET GAUCHE
EMPILEUR

26E1



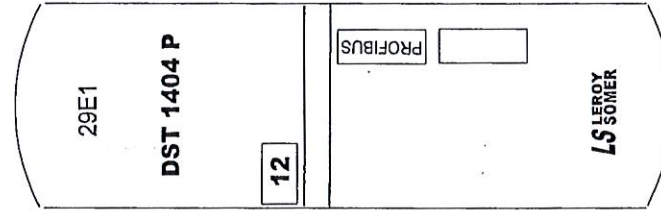
CLOUAGE

27E1



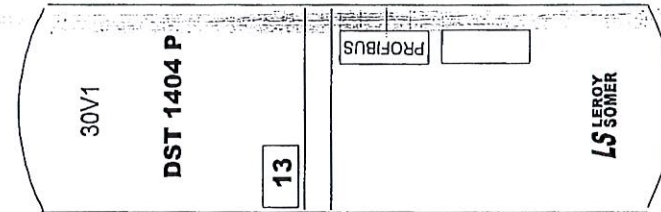
AVANCE
CHAINE
CHEVRON

29E1

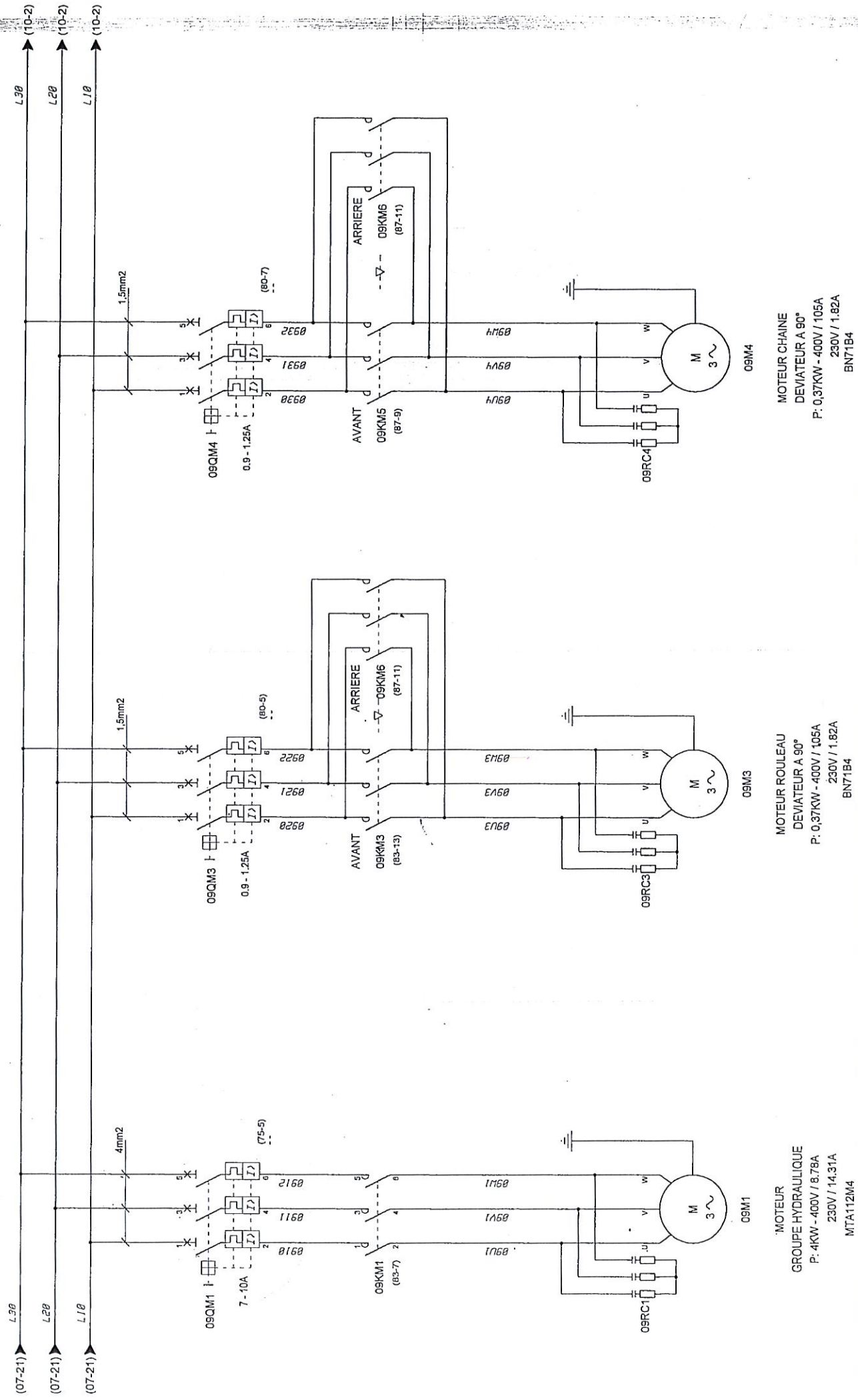


AVANCE
CHAINE
PLANCHE GAUCHE

30V1



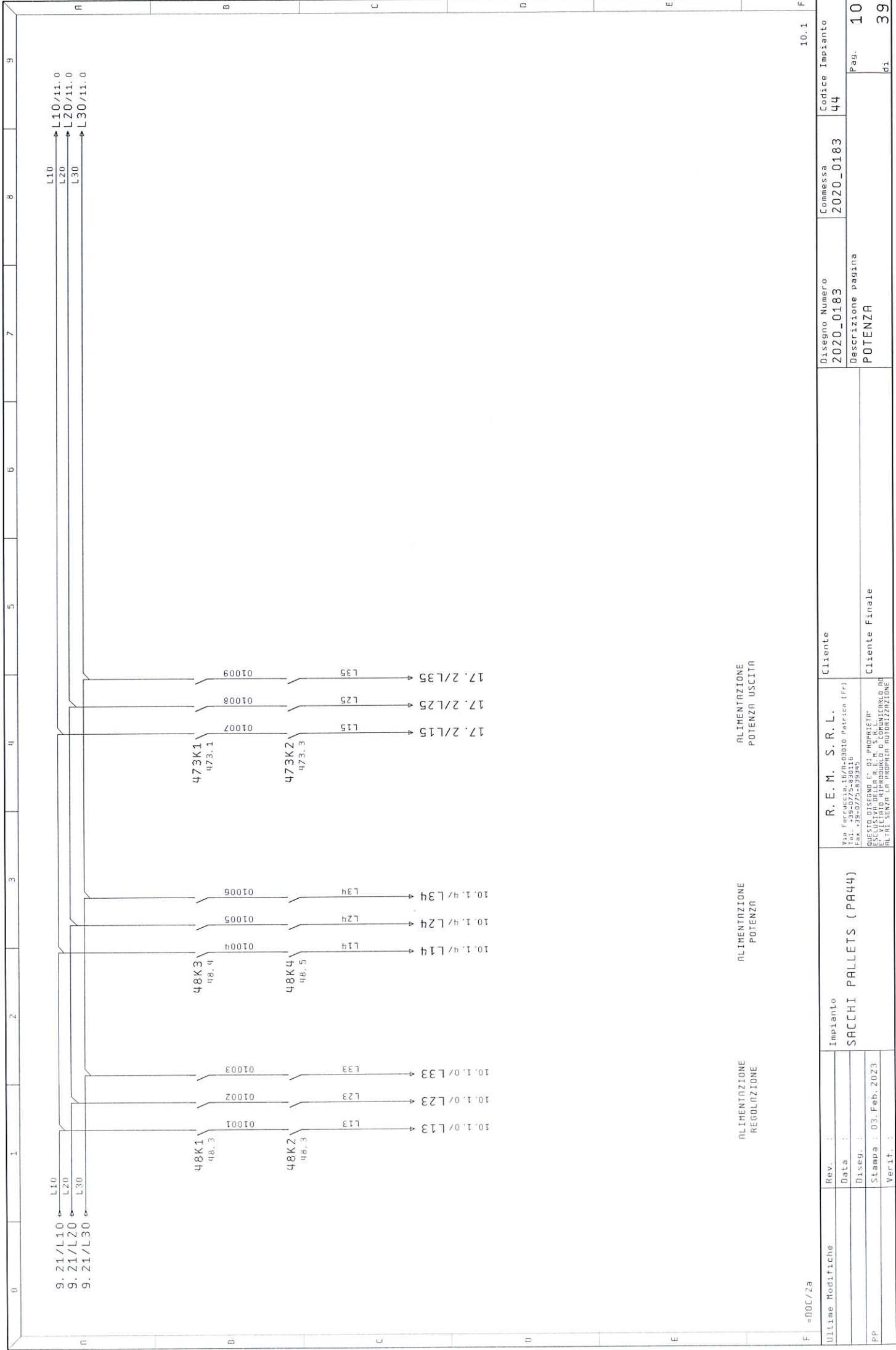
AVANCE
CHAINE
PLANCHE DROITE

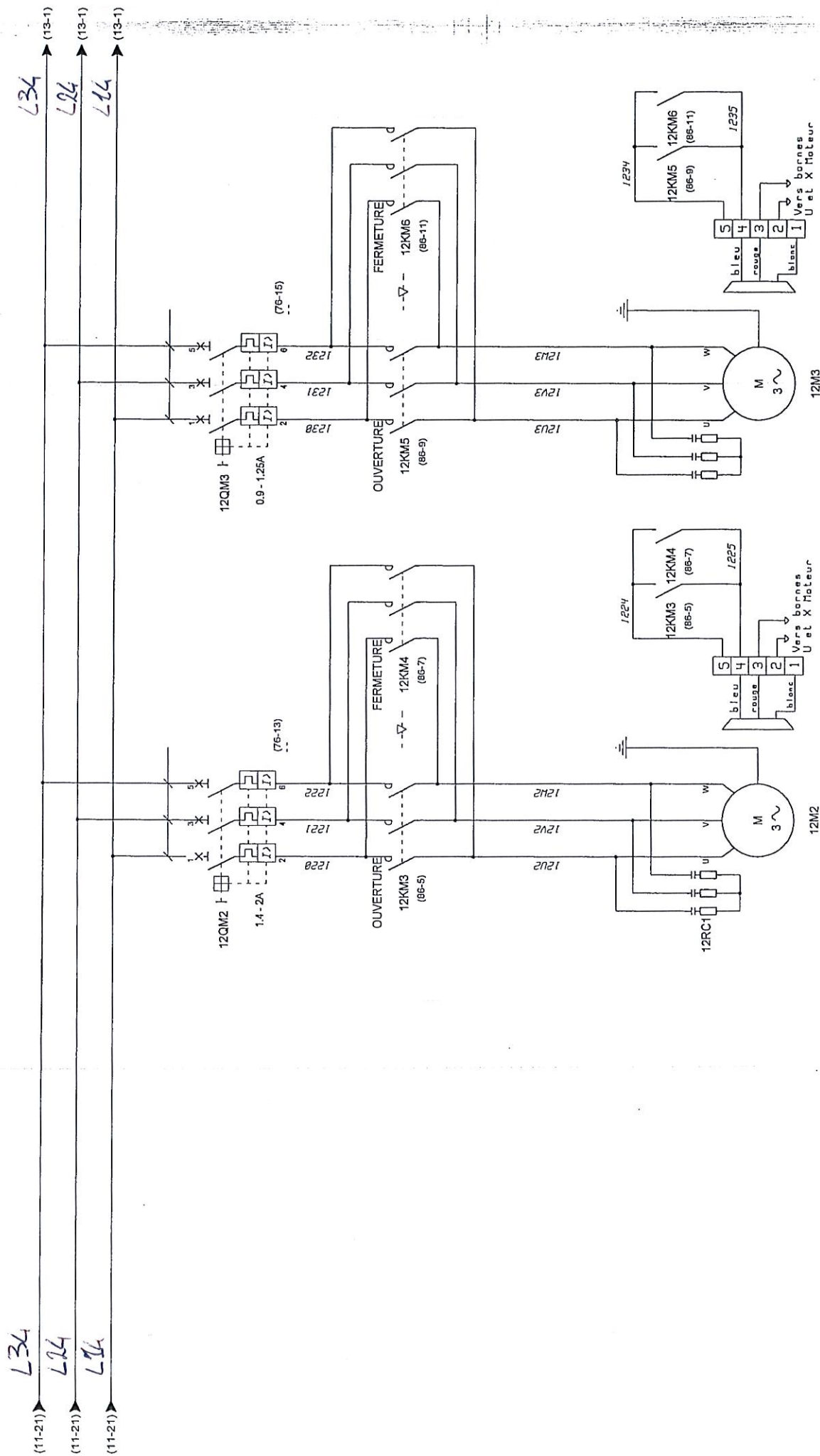


MOTEUR CHAÎNE
 DEVIATEUR A 90°
 P: 0.37KW - 400V / 105A
 230V / 1.82A
 BN71B4

MOTEUR ROULEAU
 DEVIATEUR A 90°
 P: 0.37KW - 400V / 105A
 230V / 1.82A
 BN71B4

MOTEUR
 GROUPE HYDRAULIQUE
 P: 4KW - 400V / 8.78A
 230V / 14.31A
 MTA112M4

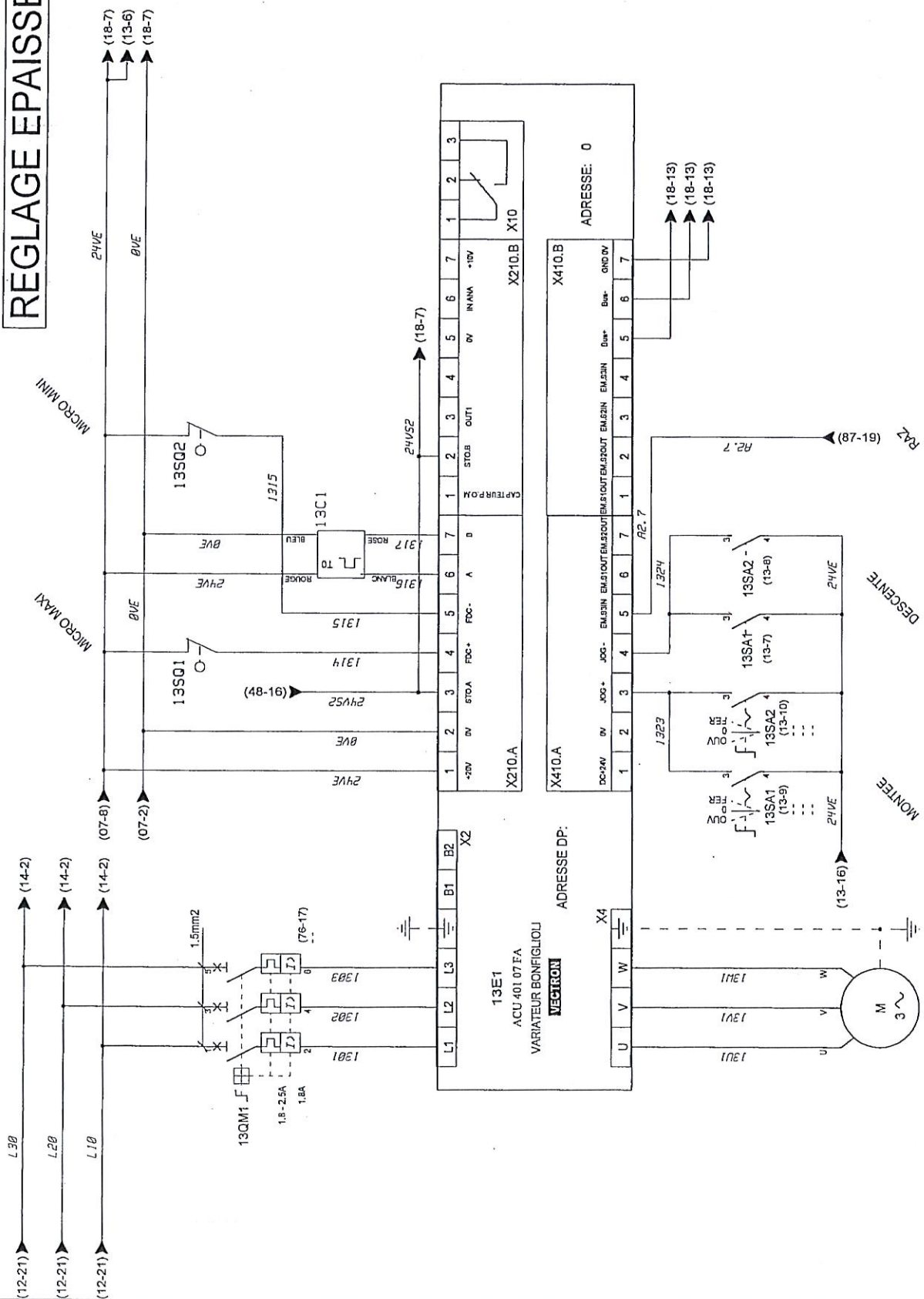




MOTEUR DROIT
DISTRIBUTEUR 3
P: 1.1KW - 400V / 1.74A
230V / 4.35A
SAZ47 DR68M4/BS2

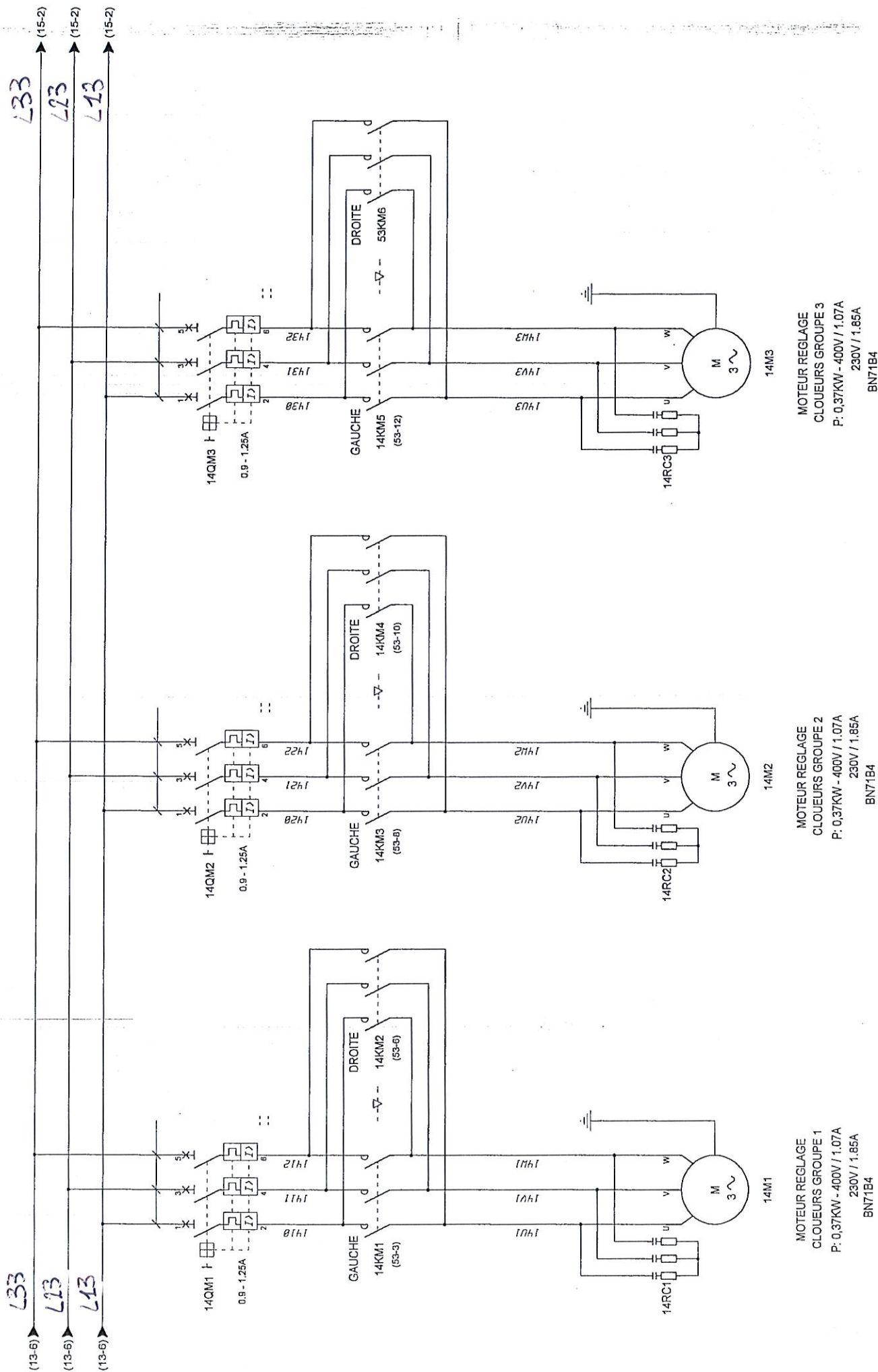
MOTEUR GAUCHE
DISTRIBUTEUR 3
P: 1.1KW - 400V / 1.07A
230V / 4.35A
SAZ47 DR68M4/BS2

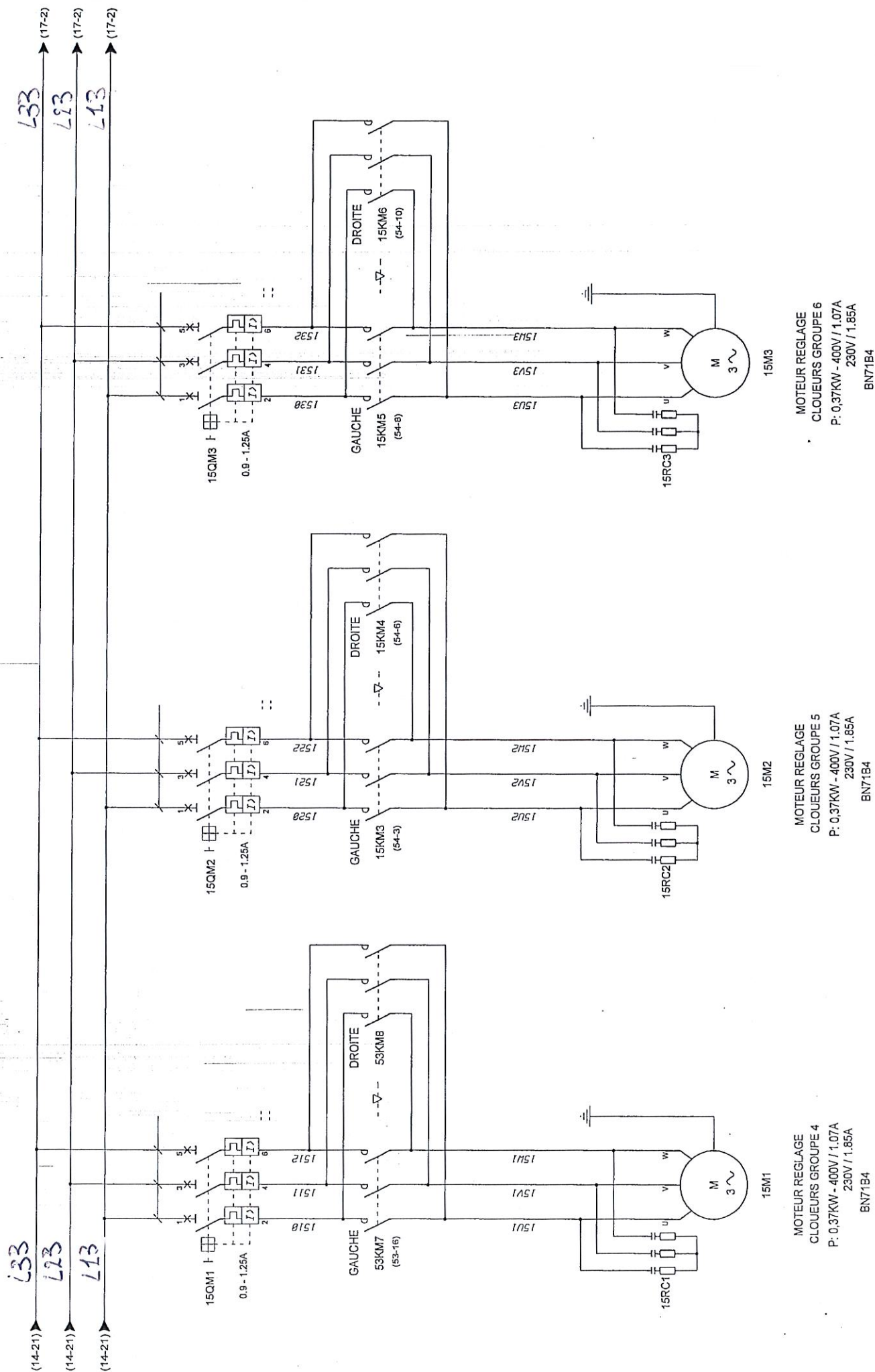
REGLAGE EPAISSEURS CHEVRONS



13SQ1 : ANTICOLLISION
 13SQ2 : ANTICOLLISION
 13SA1 : MONTÉE / DESCENTE
 13SA2 : MONTÉE / DESCENTE
 13C1 : CODEUR DEPLACEMENT

13M1
 MOTEUR REGLAGE
 EPAISSEURS CHEVRONS
 P: 0,75KW - 400V / 1,85A
 230V / 1,85A
 BN71B4

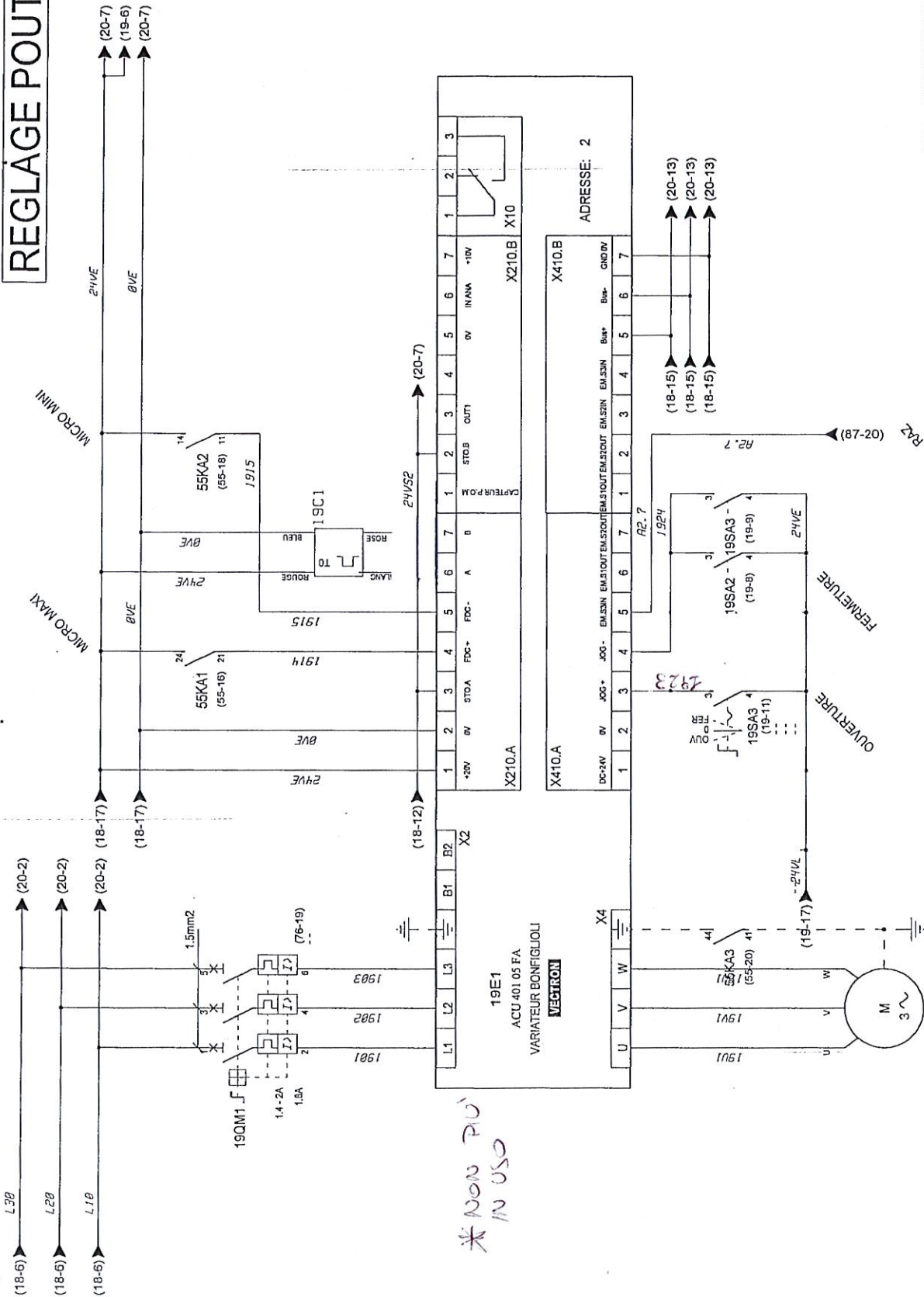






MOTEUR REGLAGE
POUTRE GAUCHE N°1
P: 0,37KW - 400V / 1.07A
230V / 1.85A

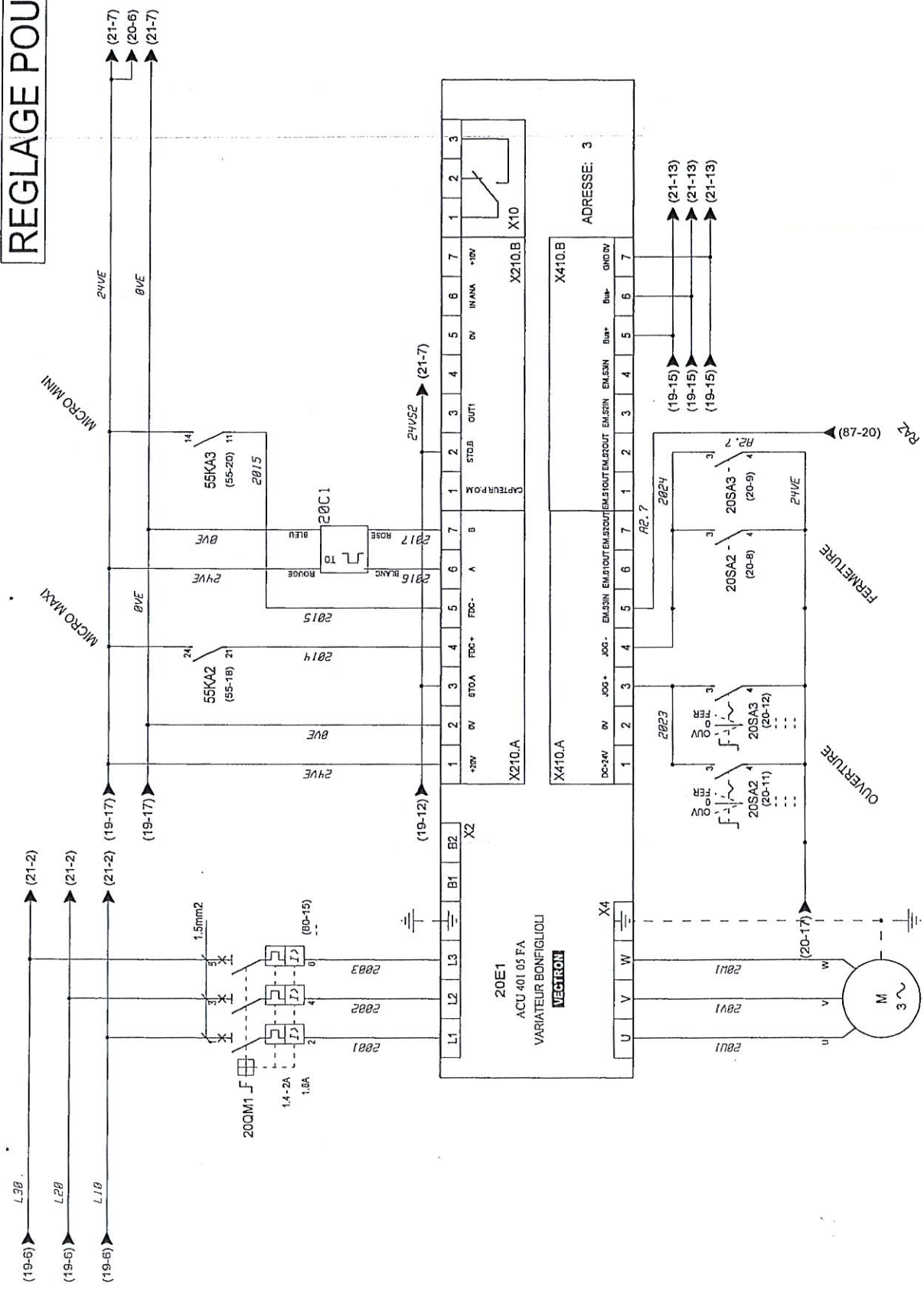
REGLAGE POUTRE GAUCHE



55KA1 : ANTICOLLISION POUTRE GAUCHE N°1 / POUTRE GAUCHE N°2
 55KA2 : ANTICOLLISION POUTRE GAUCHE N°2 / POUTRE DROITE N°3
 19SA1 : OUVERTURE / FERMETURE POUTRE N°2
 19SA2 : OUVERTURE / FERMETURE POUTRE N°2
 19SA3 : OUVERTURE / FERMETURE POUTRE N°2
 19C1 : CODEUR DEPLACEMENT

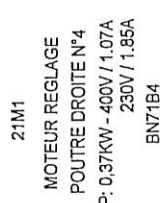
MOTEUR REGLAGE
 POUTRE GAUCHE N°2
 P: 0,37KW - 400V / 1,07A
 230V / 1,85A
 BN71B4

REGLAGE POUTRE DROITE N°3



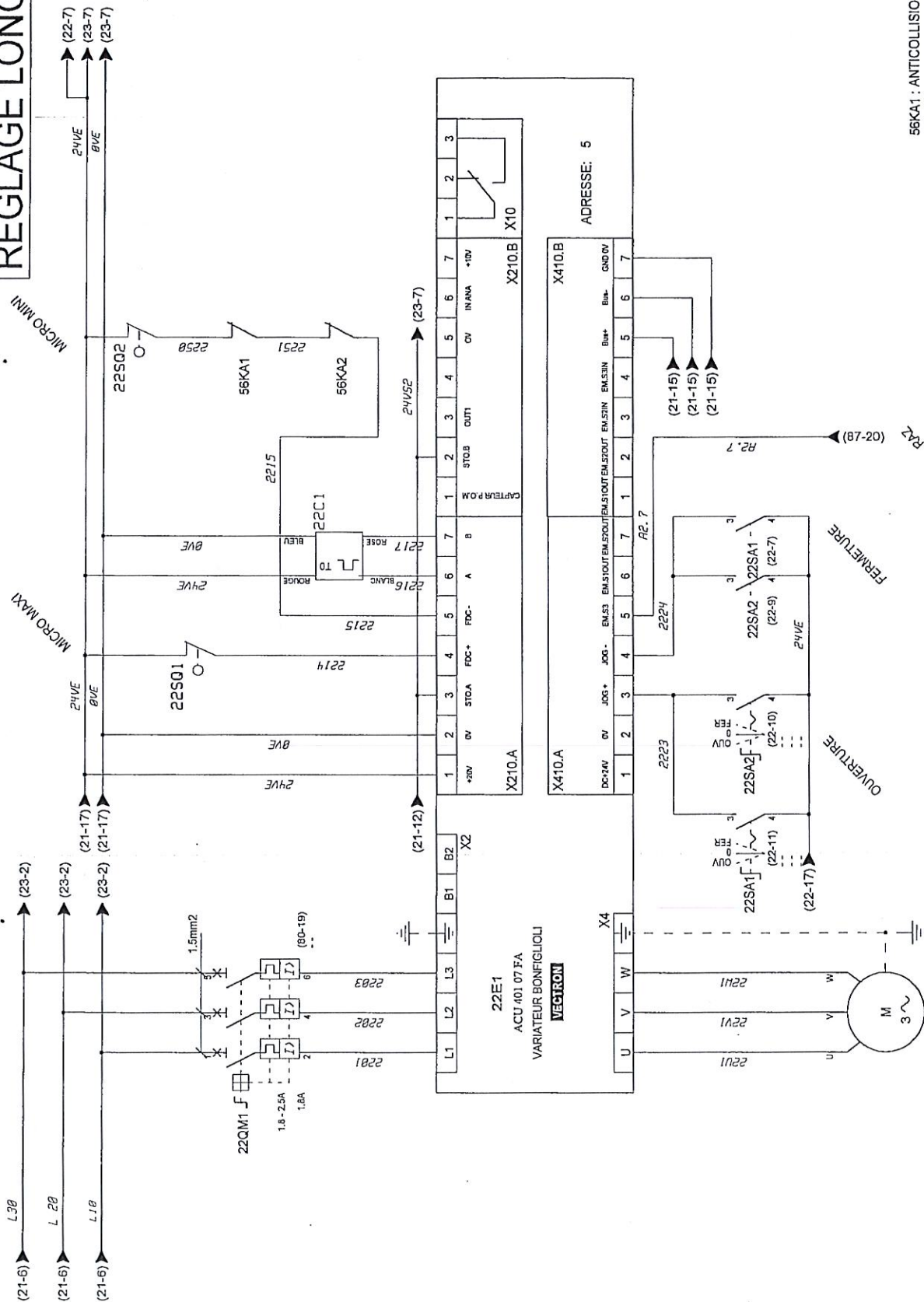
- 55KA2 : ANTICOLLISION POUTRE GAUCHE N°2 / POUTRE DROITE N°3
- 55KA3 : ANTICOLLISION POUTRE DROITE N°3 / POUTRE DROITE N°4
- 20SA1 : OUVERTURE / FERMETURE POUTRE N°3
- 20SA2 : OUVERTURE / FERMETURE POUTRE N°3
- 20SA3 : OUVERTURE / FERMETURE POUTRE N°3
- 20C1 : CODEUR DEPLACEMENT

20M1
MOTEUR REGLAGE
POUTRE DROITE N°3
P: 0,37KW - 400V / 1,07A
230V / 1,85A
BN71B4



1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21				
S.O.S. SODEME																								
C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSEUSE DE PLATEAUX\PA044 SACCHI PALLETS\																								
RECLACE																		20-04-2011			21		122	

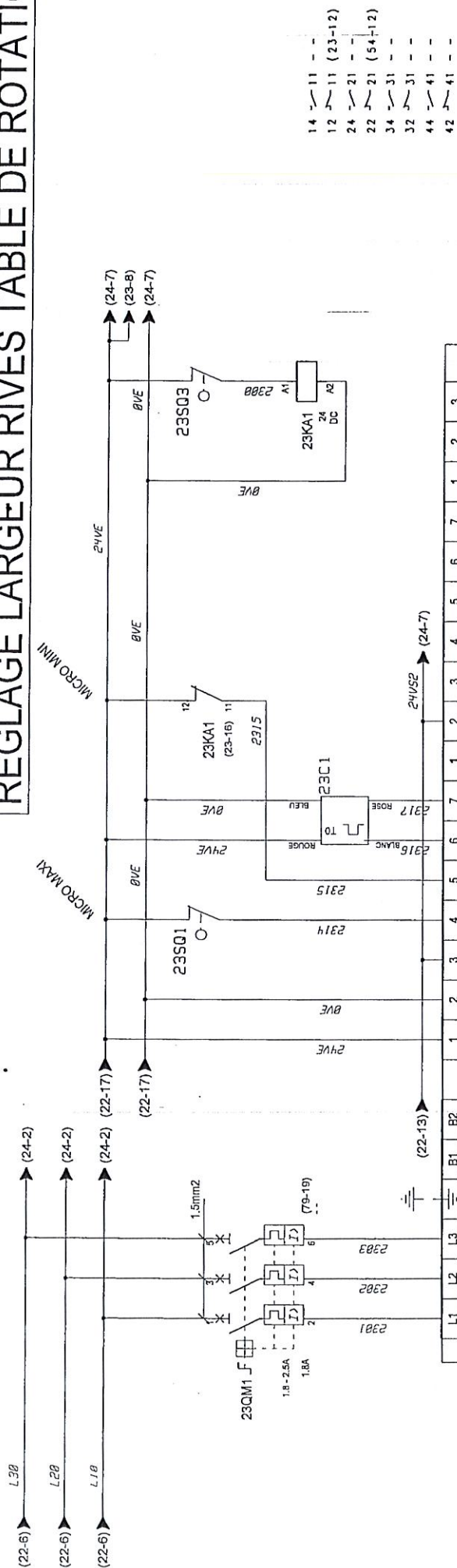
REGLAGE LONGUEUR PLANCHE



- 56KA1 : ANTICOLLISION LONGUEUR PLANCHE / CLOUEUR 1
- 56KA2 : ANTICOLLISION LONGUEUR PLANCHE / CLOUEUR 6
- 22SQ1 : MICRO MINI LONGUEUR PLANCHE
- 22SQ2 : MICRO MAXI LONGUEUR PLANCHE
- 22SA1 : OUVERTURE / FERMETURE LONGUEUR PLANCHE
- 22C11 : CODEUR DEPLACEMENT

MOTEUR REGLAGE
LONGUEUR PLANCHE
P: 0.37KW - 400V / 1.07A
230V / 1.85A
BN71B4

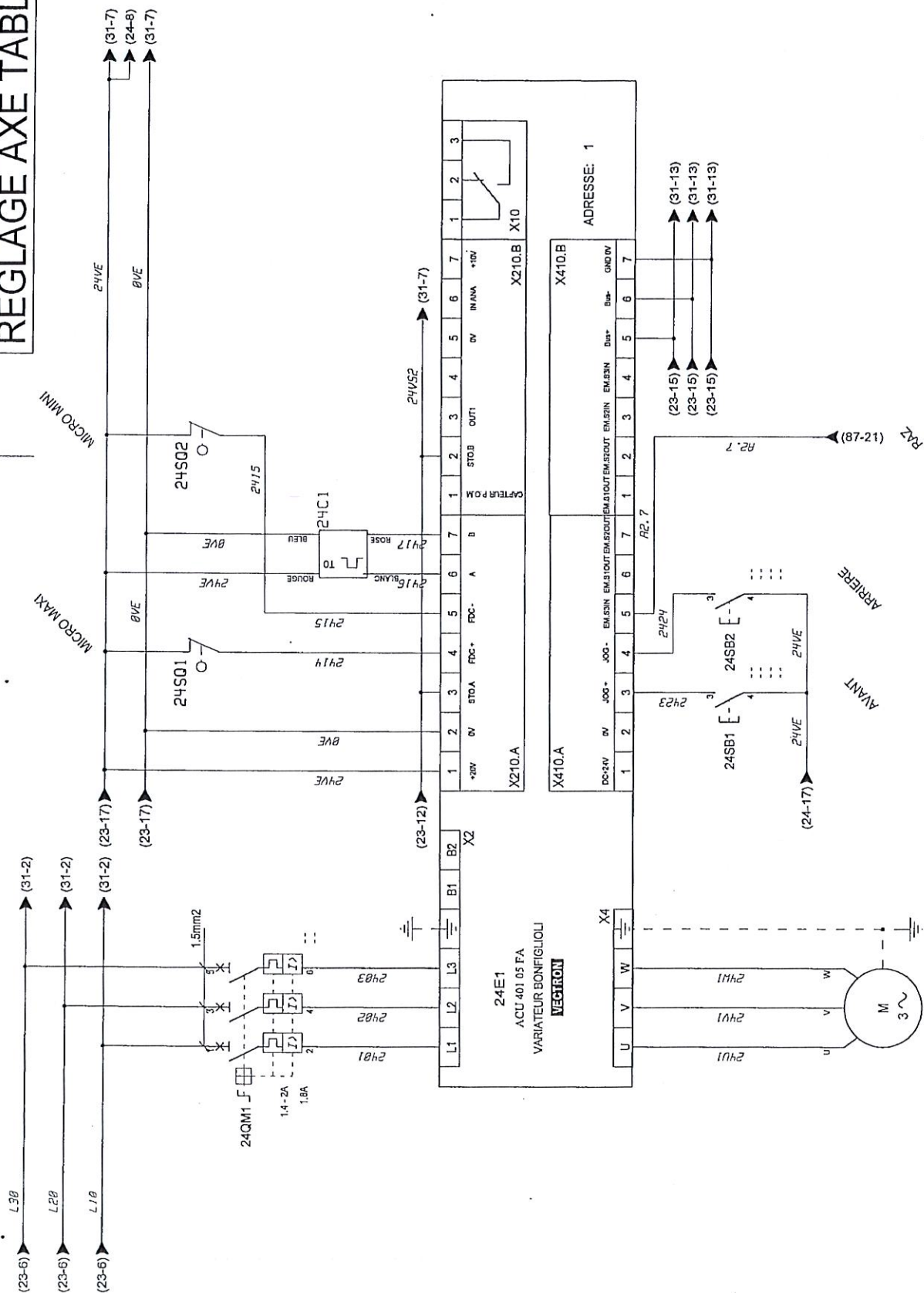
REGLAGE LARGEUR RIVES TABLE DE ROTATION



- 23SQ1: MICRO MAXI
- 23SQ2: MICRO MINI
- 23KA1: ANTI COLLISION CHAINES / RIVES
- 23SB1: OUVERTURE
- 23SB2: FERMETURE
- 23C1: CODEUR DEPLACEMENT

MOTEUR REGLAGE
LARGEUR RIVES TABLE DE ROTATION
P: 0,37KW - 400V / 1,07A
230V / 1,85A
BN71B4

REGLAGE AXE TABLE DE ROTATION

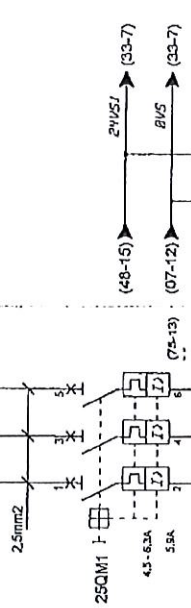


- 24S01 : MICRO MAXI
- 24S02 : MICRO MINI
- 24SB1 : AVANT TABLE
- 24SB2 : ARRIERE TABLE
- 24C1 : CODEUR DEPLACEMENT

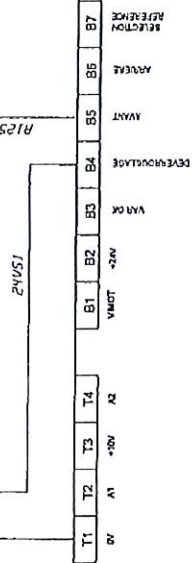
MOTEUR REGLAGE
 AXE TABLE DE ROTATION
 P: 0,37KW - 400V / 1,07A
 230V / 1,85A
 BN71B4

BOITES A CLOUS

L30 (10-4) → (25-2)
 L20 (10-4) → (25-2)
 L10 (10-3) → (25-2)

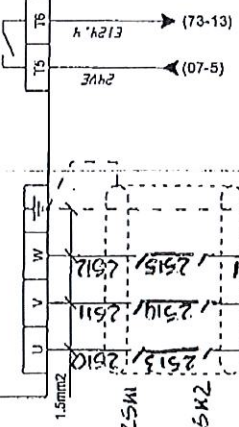


(B4-5) R125.B



25E1
 4349431
 VARIATEUR LEROY SOMER
 SK-251

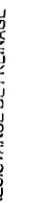
RELAIS



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 25V/96
 25V/97
 25V/98
 25V/99
 25V/100

25M1
 MOTEUR
 MONTEE / BAISSÉ
 BOITE A CLOUS
 1.5KW - 400V / 4.1A
 230V / 7.1A
 BN100LAB

RESISTANCE DE FREINAGE

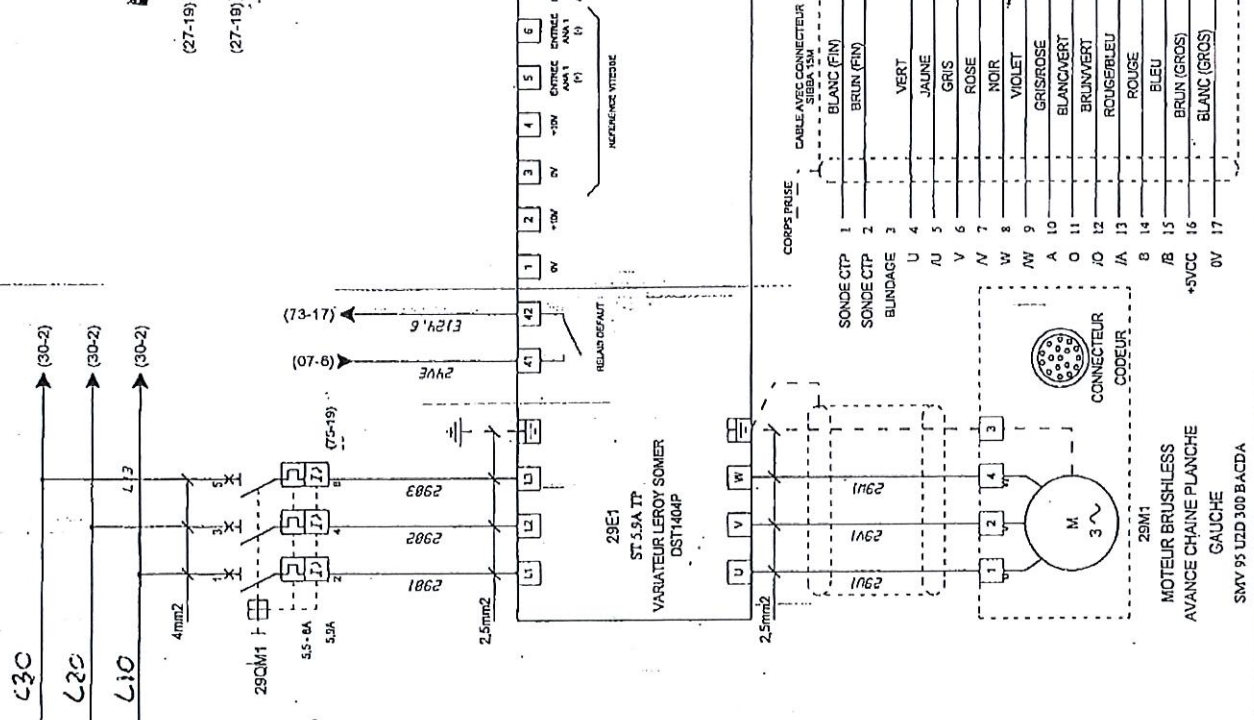


S.O.S. SODEME	C:\SEE ELECTRICAL EXPERT\NACHINE\PALETTE\CLOUSEUSE DE PLATERUX\PA044 SACCHI PALLETSA	PUISSANCE	25-04-2011	25 / 122
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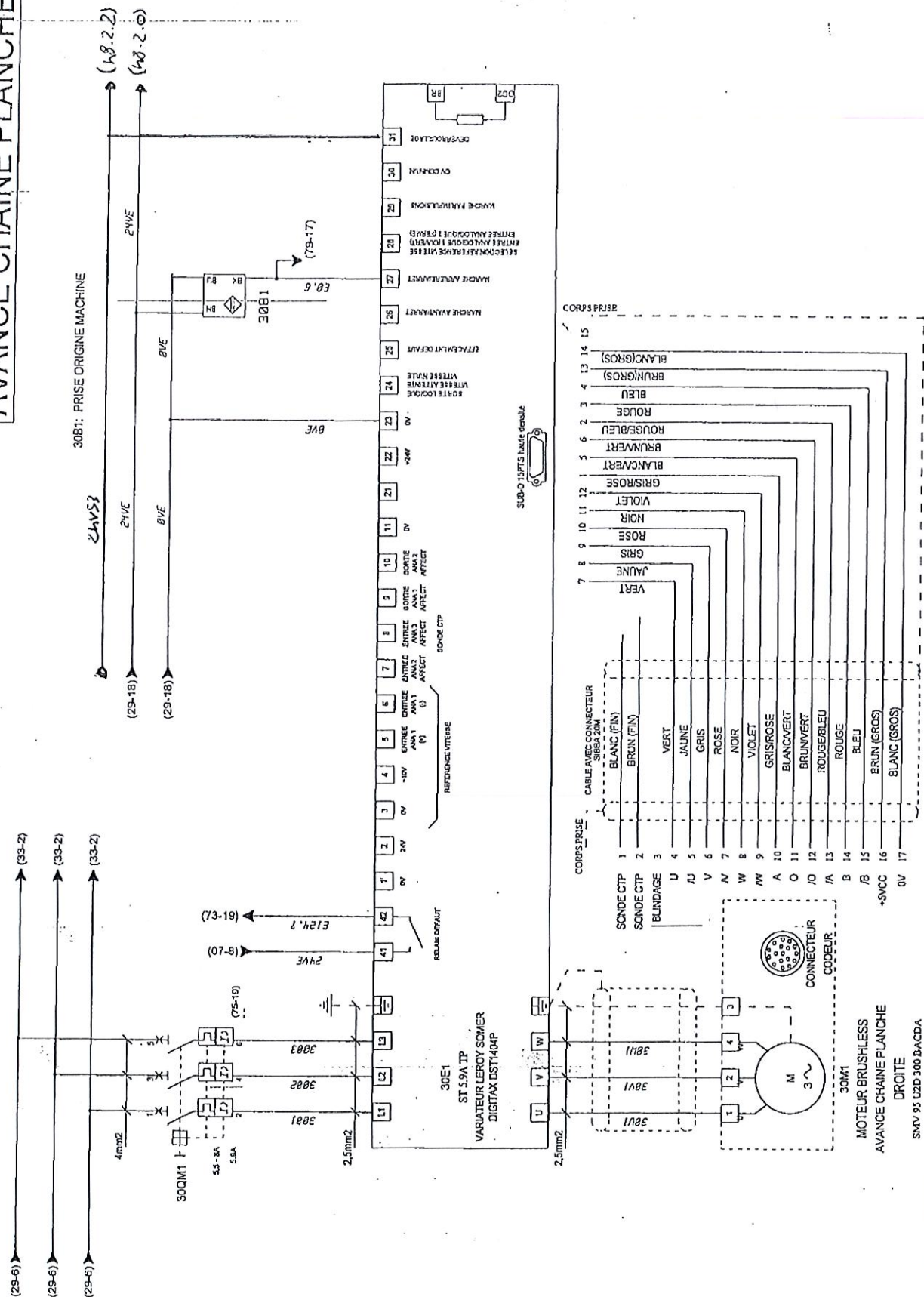
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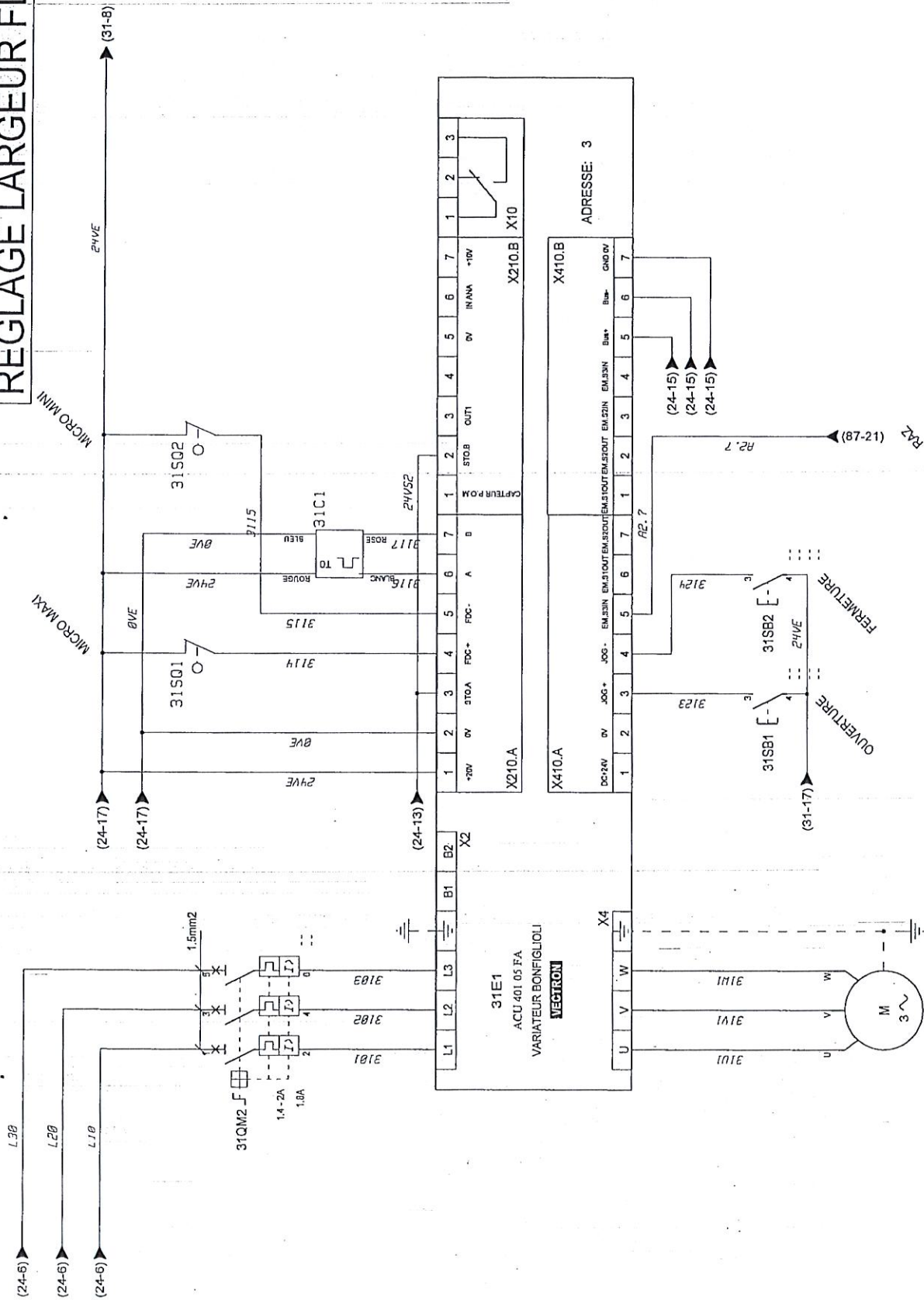
330



AVANCE CHAÎNE PLANCHE DROITE

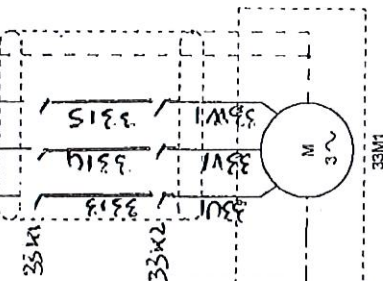
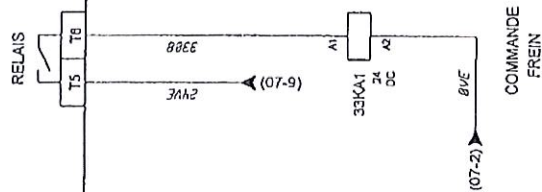
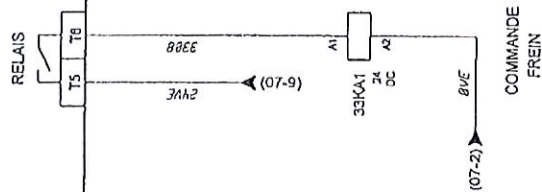
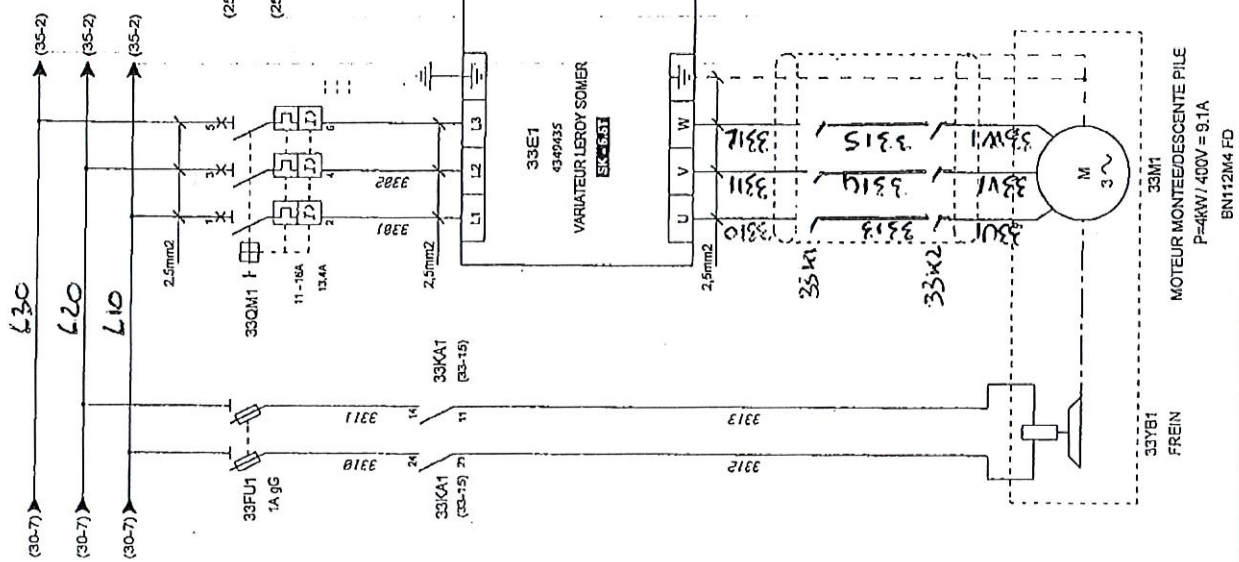


REGLAGE LARGEUR FLANCS EMPILEUR



MOTEUR REGLAGE
LARGEUR FLANCS EMPILEUR
P: 0,37KW - 400V / 1,07A
230V / 1,85A
BN71B4

31C1: CODEUR DEPLACEMENT
31SB1: OUVERTURE REGLAGE
31SB2: FERMETURE REGLAGE
31SQ1: MICRO MAXI
31SQ2: MICRO MINI



MOTEUR MONTEE/DESCENTE PILE
P=4kW / 400V = 9.1A

BN112M4 FD

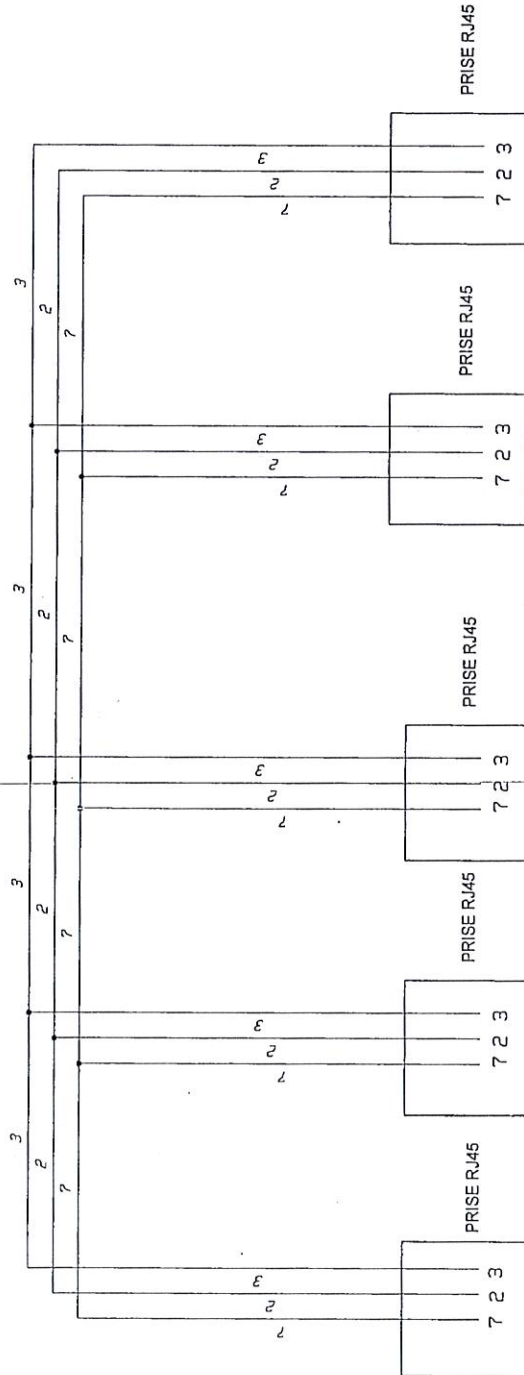
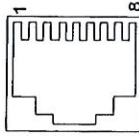
RESISTANCE DE FREINAGE

14	—	11	(33-3)
12	—	11	—
24	—	21	(33-2)
22	—	21	—
34	—	31	—
32	—	31	—
44	—	41	—
42	—	41	—

[illegible]

RESEAU CT-RTU

COULEUR	RJ45	Connecteur CTU
BLANC/ORANGE	1	RESISTANCE
ORANGE	2	RX-/TX-
BLANC/VERT	3	0V
BLEU	4	+24V
BLEU/BLANC	5	0V
VERT	6	VALID TX
BLANC/MARRON	7	RX+/TX+
MARRON	8	-



PRISE

CLOUAGE CHEVRON

PLANCHE G PLANCHE D

26M1

0037:10
0036:19200
0035:rtu

27M1

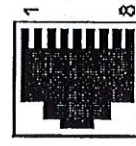
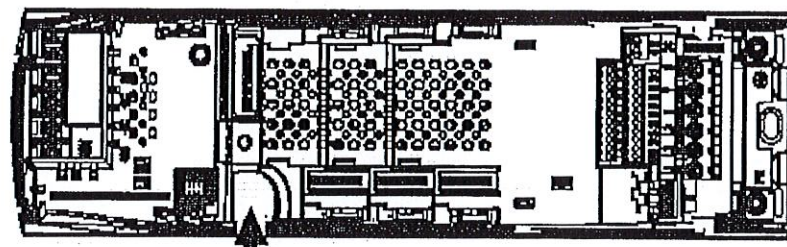
0037:11
0036:19200
0035:rtu

29M1

0037:12
0036:19200
0035:rtu

30M1

0037:13
0036:19200
0035:rtu



PARAMETRES DU VARIATEUR 26V1 CLOUAGE			
PARAMETRES	VALEUR	PARAMETRES	VALEUR
0.00	0	8.01	1
0.01	0	8.02	0
0.02	1840	8.03	0
0.03	0.015	8.07	1
0.04	0.015	8.08	1
0.05	1	8.09	1
0.06	225	8.10	10.03
0.07	1500	8.11	0
0.08	100	8.12	1
0.09	-	8.13	10.33
0.14	50	8.14	0
0.15	Foet	8.15	0
0.16	RP	6.08	0
0.41	3	4.05	225
0.42	6	4.06	225
0.43	1.0	4.07	225
0.44	0		
0.45	0		
0.46	14.63		
0.47	0		
0.48	SERVO		

PARAMETRES DU VARIATEUR 27V1 AVANCE CHAINE CHEVRON SP-16T			
PARAMETRES	VALEUR	PARAMETRES	VALEUR
0.00	0	8.01	1
0.01	0	8.02	0
0.02	1840	8.03	0
0.03	0.015	8.07	1
0.04	0.015	8.08	1
0.05	1	8.09	1
0.06	225	8.10	10.03
0.07	1500	8.11	0
0.08	100	8.12	1
0.09	-	8.13	10.33
0.14	50	8.14	0
0.15	Foet	8.15	0
0.16	RP	6.08	0
0.41	3	4.05	225
0.42	6	4.06	225
0.43	1.0	4.07	225
0.44	0		
0.45	0		
0.46	14.63		
0.47	0		
0.48	SERVO		

PARAMETRES DU VARIATEUR 29V1 AVANCE CHAINE PLANCHE DST1404P			
PARAMETRES	VALEUR	PARAMETRES	VALEUR
0.00	0	8.01	1
0.01	0	8.02	0
0.02	1840	8.03	0
0.03	0.015	8.07	1
0.04	0.015	8.08	1
0.05	1	8.09	1
0.06	225	8.10	10.03
0.07	1500	8.11	0
0.08	100	8.12	1
0.09	-	8.13	10.33
0.14	50	8.14	0
0.15	Foet	8.15	0
0.16	RP	6.08	0
0.41	3	4.05	225
0.42	6	4.06	225
0.43	1.0	4.07	225
0.44	0		
0.45	0		
0.46	14.63		
0.47	0		
0.48	SERVO		

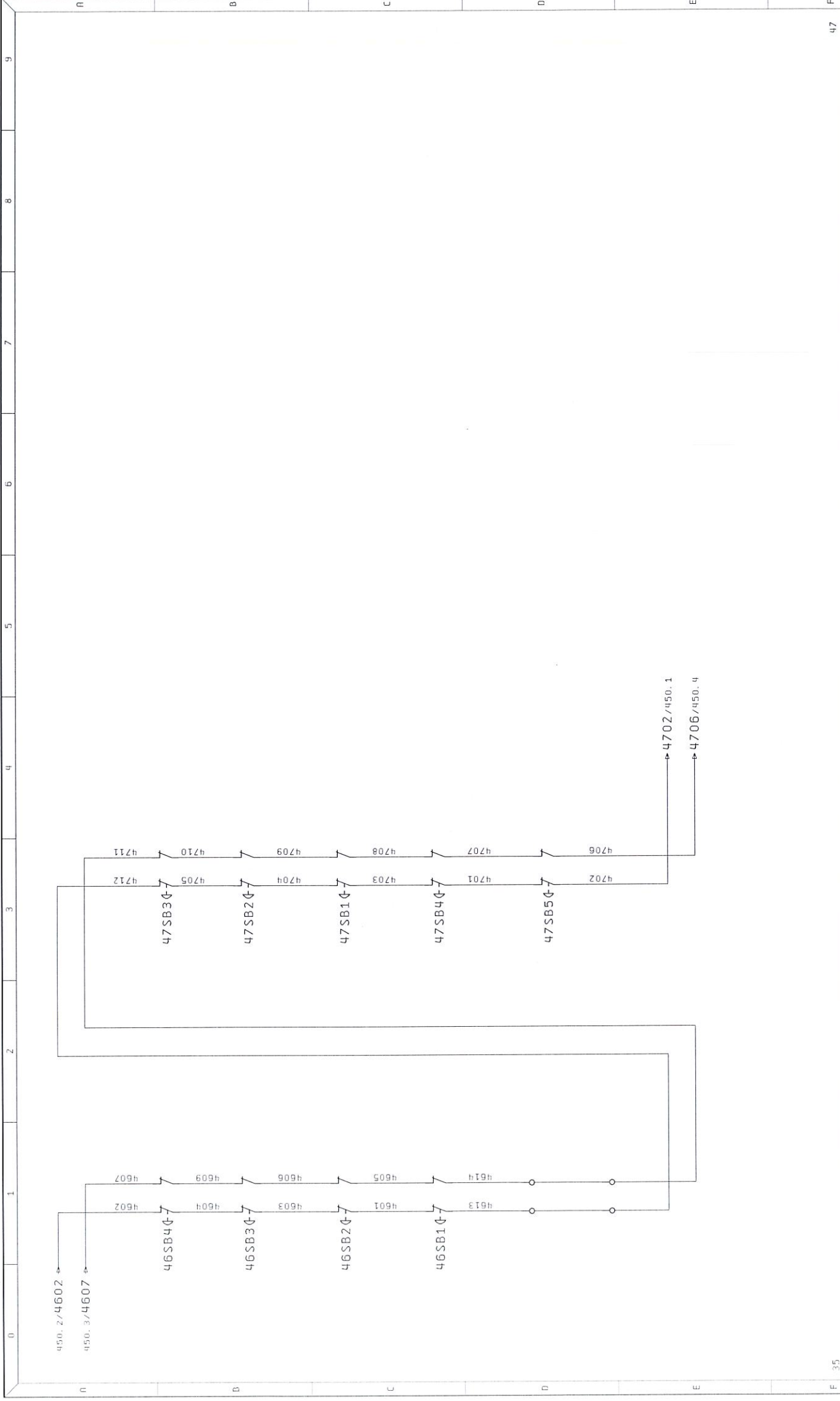
PARAMETRES DU VARIATEUR 30V1			AVANCE CHAINE PLANCHE DST1404P		
PARAMETRES	VALEUR	PARAMETRES	VALEUR	PARAMETRES	VALEUR
0.00	0	8.01	1		
0.01	0	8.02	0		
0.02	1840	8.03	0		
0.03	0.015	8.07	1		
0.04	0.015	8.08	1		
0.05	1	8.09	1		
0.06	225	8.10	10.03		
0.07	1500	8.11	0		
0.08	100	8.12	1		
0.09	-	8.13	10.33		
0.14	50	8.14	0		
0.15	Foat	8.15	0		
0.16	RP	6.08	0		
0.41	3	4.05	225		
0.42	6	4.06	225		
0.43	1.0	4.07	225		
0.44	0				
0.45	0				
0.46	14.63				
0.47	0				
0.48	SERVO				

PARAMETRES DU VARIATEUR 25V1			BOITE A CLOUD SK - 2.5T		
PARAMETRES	VALEUR	PARAMETRES	VALEUR	PARAMETRES	VALEUR
01	0	23	FR		
02	80	24	1		
03	0.3S	25	0		
04	0.1S	26	OFF		
05	PR	27	0		
06	1.07	28	NO		
07	1400 tr/min	29	NO		
08	400	30	1		
09	0.79	31	1		
10	L2	32	OFF		
11	20	33	0		
12	60	34	ON		
13	0	35	0		
14	0	36	FR		
15	1.5HZ	37	6KHZ		
16	4-20mA	38	0		
17	OFF	39	50HZ		
18	VISU DEF.	40	AUTO		
19	VISU DEF.	41	ANSI		
20	VISU DEF.	42	4.8		
21	VISU DEF.	43	1.1		
22	L0	44	2		

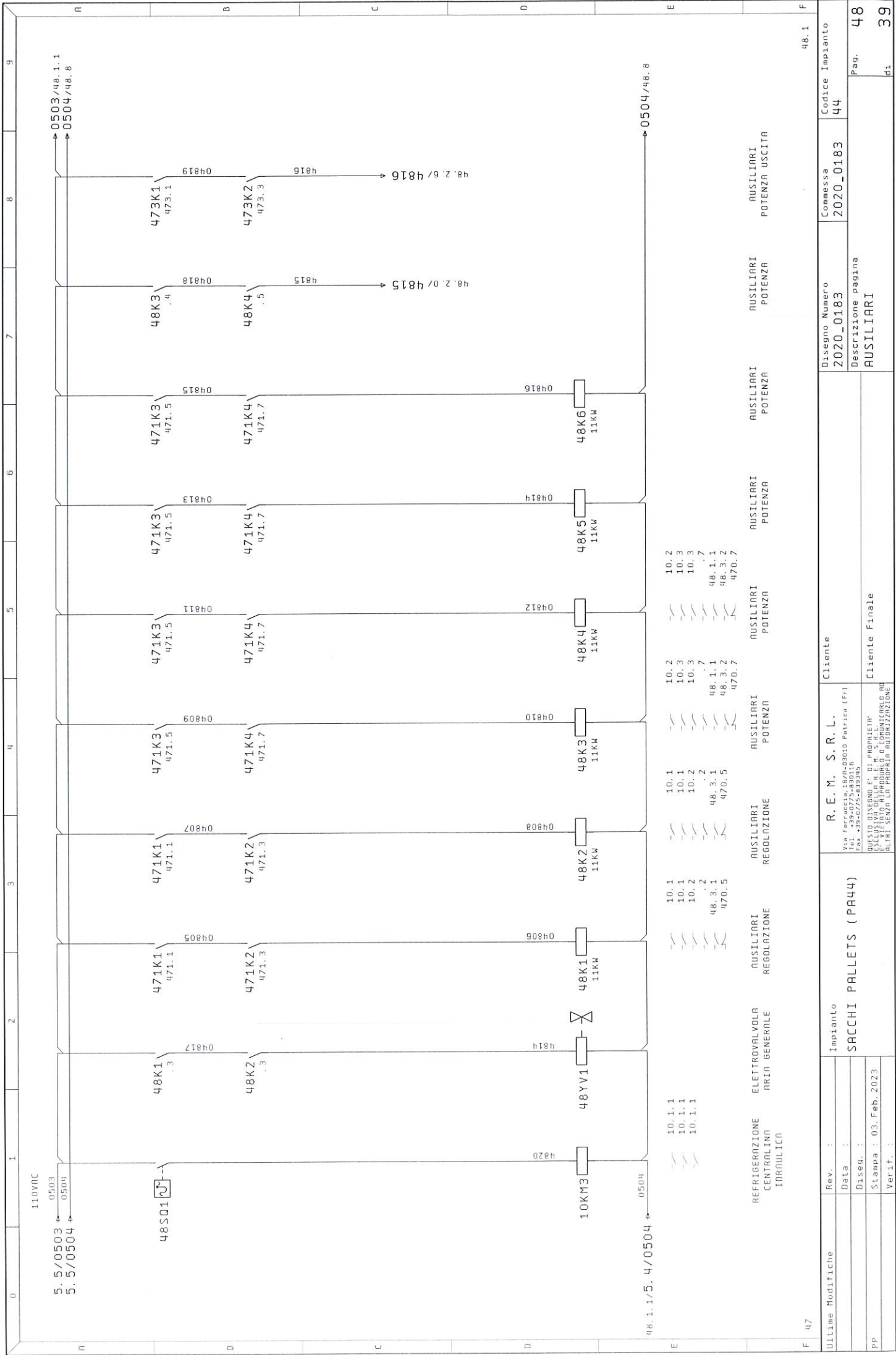
PARAMETRES DU VARIATEUR 32E1 BRAS RETOURNEUR SK - 3.5T			
PARAMETRES	VALEUR	PARAMETRES	VALEUR
01	6.7	23	FR
02	40HZ	24	1
03	0.8S	25	0
04	1.0S	26	OFF
05	A1-AU	27	0
06	4.3	28	NO
07	1420 tr/min	29	NO
08	400	30	1
09	0.85	31	1
10	L2	32	OFF
11	15.5	33	0
12	33	34	ON
13	0	35	0
14	0	36	FR
15	1.5HZ	37	6KHZ
16	4-20mA	38	0
17	OFF	39	50HZ
18	VISU DEF.	40	AUTO
19	VISU DEF.	41	AnSI
20	VISU DEF.	42	4.8
21	VISU DEF.	43	1.1
22	LD	44	2.0

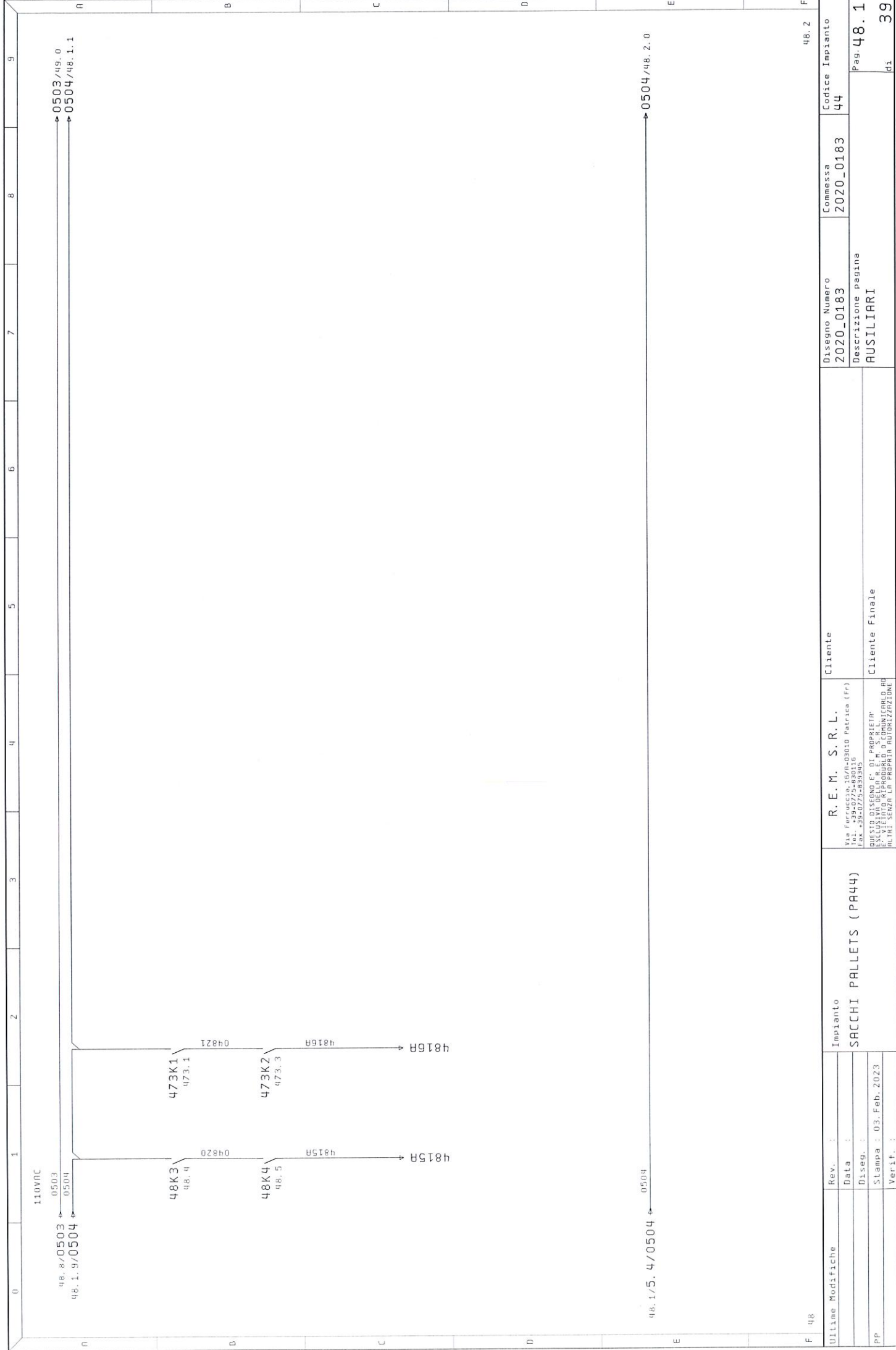
PARAMETRES DU VARIATEUR 33E1 M/D PILE EMPILEUR SK - 5.5T			
PARAMETRES	VALEUR	PARAMETRES	VALEUR
01	5	23	FR
02	50HZ	24	1
03	1.0S	25	0
04	1.0S	26	OFF
05	PR	27	0
06	9.1	28	NO
07	1420 tr/min	29	NO
08	400	30	1
09	0.78	31	1
10	L2	32	OFF
11	20	33	0
12	50	34	ON
13	0	35	0
14	0	36	FR
15	1.5HZ	37	6KHZ
16	4-20mA	38	0
17	OFF	39	50HZ
18	VISU DEF.	40	AUTO
19	VISU DEF.	41	AnSI
20	VISU DEF.	42	4.8
21	VISU DEF.	43	1.1
22	LD	44	2.0

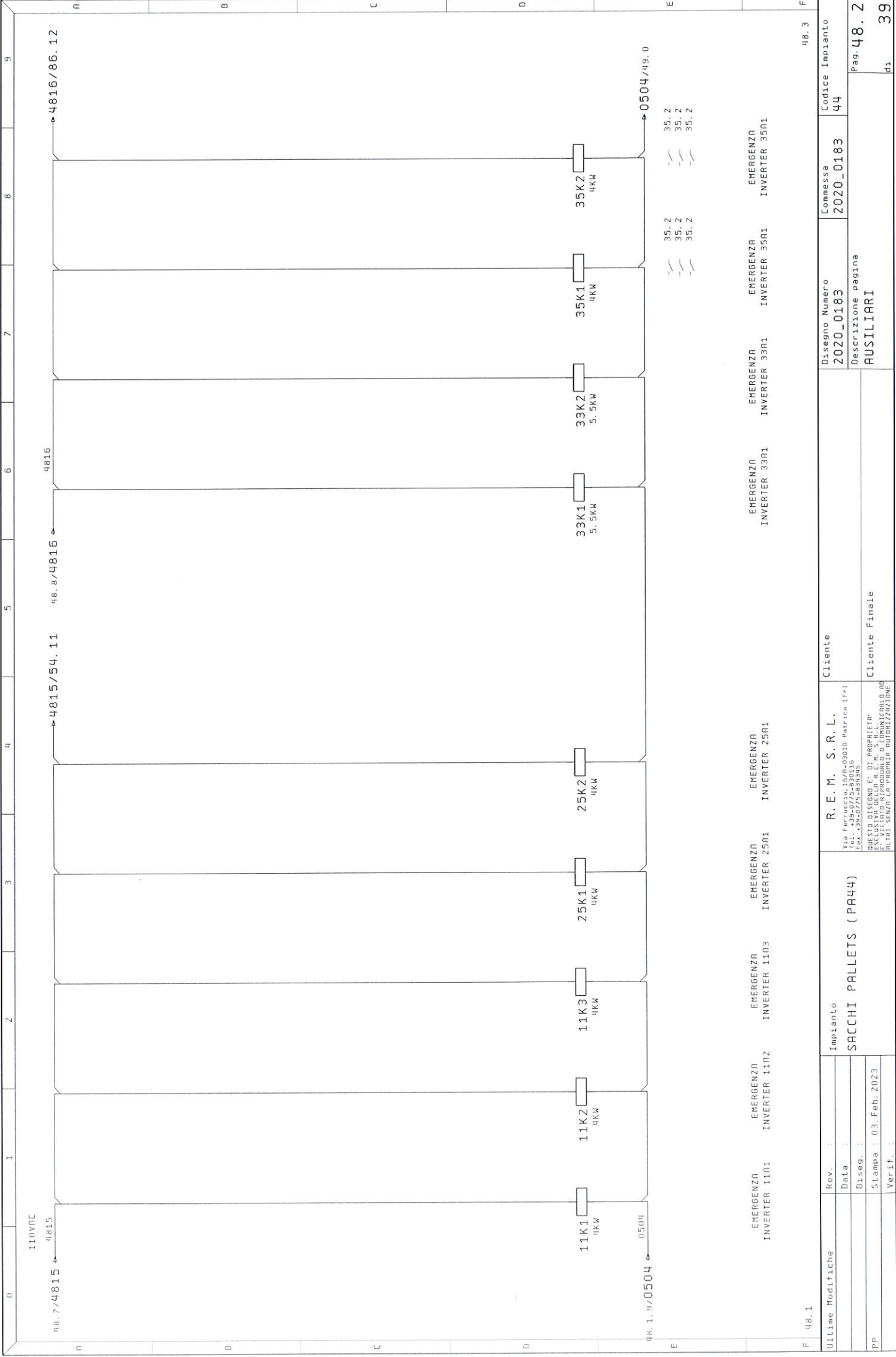
PARAMETRES DU VARIATEUR 35E1 ENTRAINEMENT CHAINE SK - 3.5T			
PARAMETRES	VALEUR	PARAMETRES	VALEUR
01	5.3	23	FR
02	50HZ	24	1
03	0.9S	25	0
04	1.0S	26	OFF
05	PR	27	0
06	5.4	28	NO
07	1400 tr/min	29	NO
08	400	30	1
09	0.79	31	1
10	L2	32	OFF
11	11.2	33	0
12	35.0	34	ON
13	0	35	0
14	0	36	FR
15	1.5HZ	37	6KHZ
16	4-20mA	38	0
17	OFF	39	50HZ
18	RS	40	AUTO
19	VISU DEF.	41	AnSI
20	VISU DEF.	42	4.8
21	VISU DEF.	43	1.1
22	LD	44	2.0

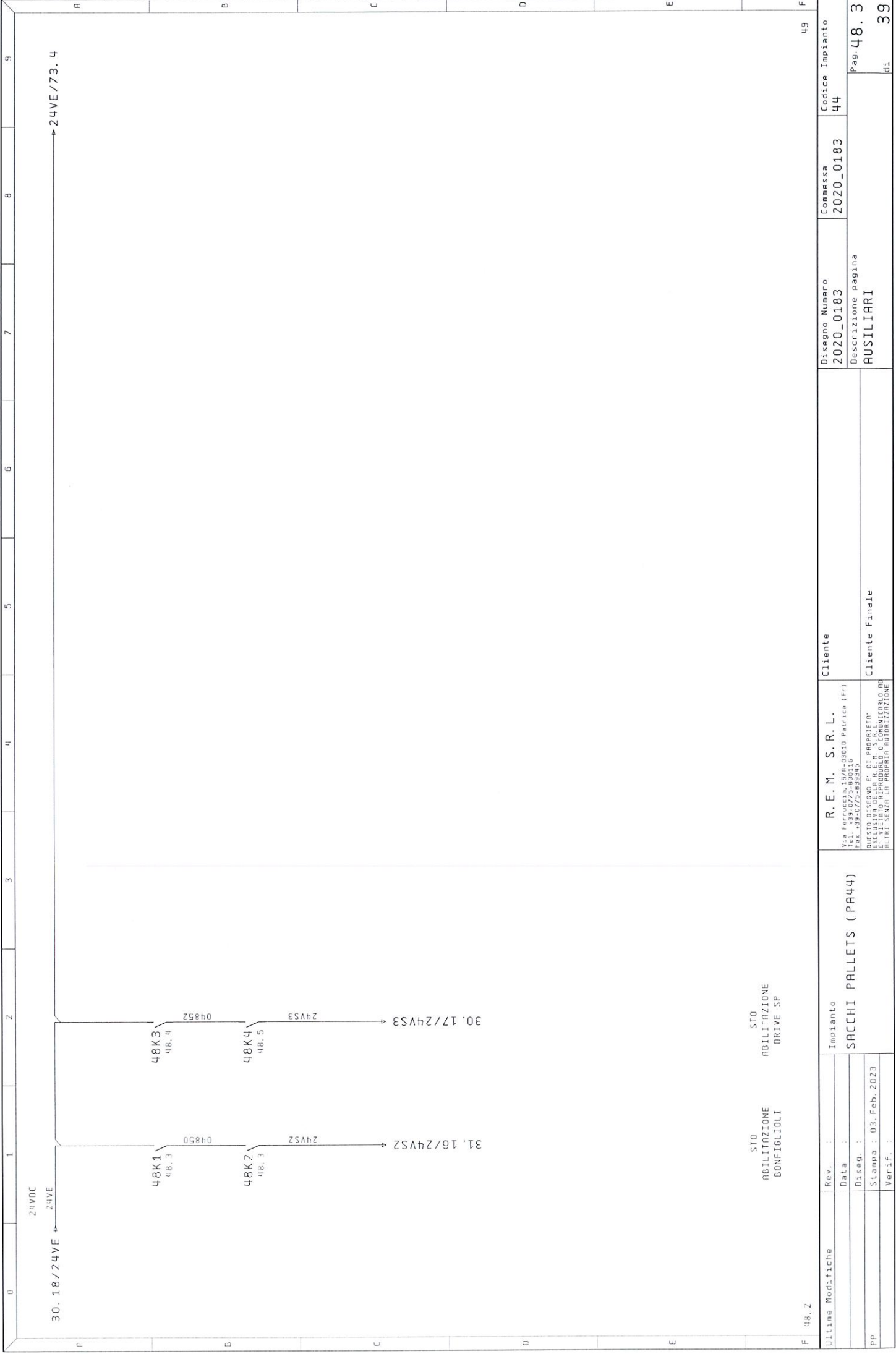


Ultime Modifiche		Rev. :	Implanto	R. E. M. S. R. L.		Cliente	Disegno Numero	Comessa	Codice Impianto		
		Data :	SACCHI PALLETS (PA44)	Via Ferruccio, 16/A-03010 Patrica (Fr)			2020_0183	2020_0183	44		
		Dise. :		Tel. +39-075-830116			Descrizione pagina				
				Fax. +39-075-833345		Cliente Finale	PULSANTI EMERGENZA				
PP	Stampa : 03. Feb. 2023				QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE					Pag.	46
	Verif. :									di	39





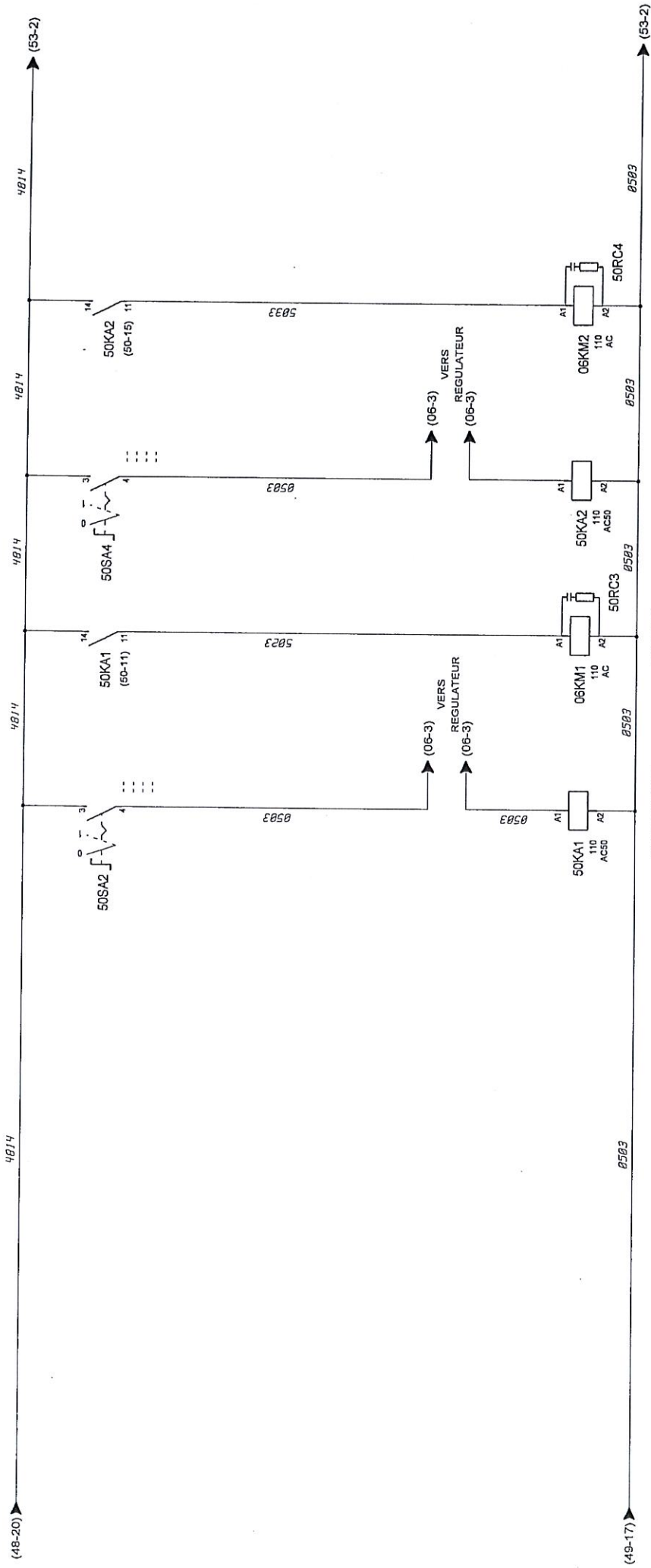




F 48. 2		49		F	
Ultime Modifiche		Disegno Numero		Commissa	
Rev. : Data : Disegn. : Stampa : 03. Feb. 2023 Verif. :		2020-0183		2020-0183	
Impianto		Codice Impianto		44	
SACCHI PALLETS (PA44)		Descrizione pagina		AUSILIARI	
R. E. M. S. R. L.		Cliente		Codice Impianto	
Via Forruccia, 16/A-03010 PATRICA (FR) Tel. +39-0775-830116 Fax +39-0775-833345		Cliente Finale		Pag. 48. 3	
QUESTO DISSEGNO E' DI PROPRIETA' DELL'INGEGNERE R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE				di 39	

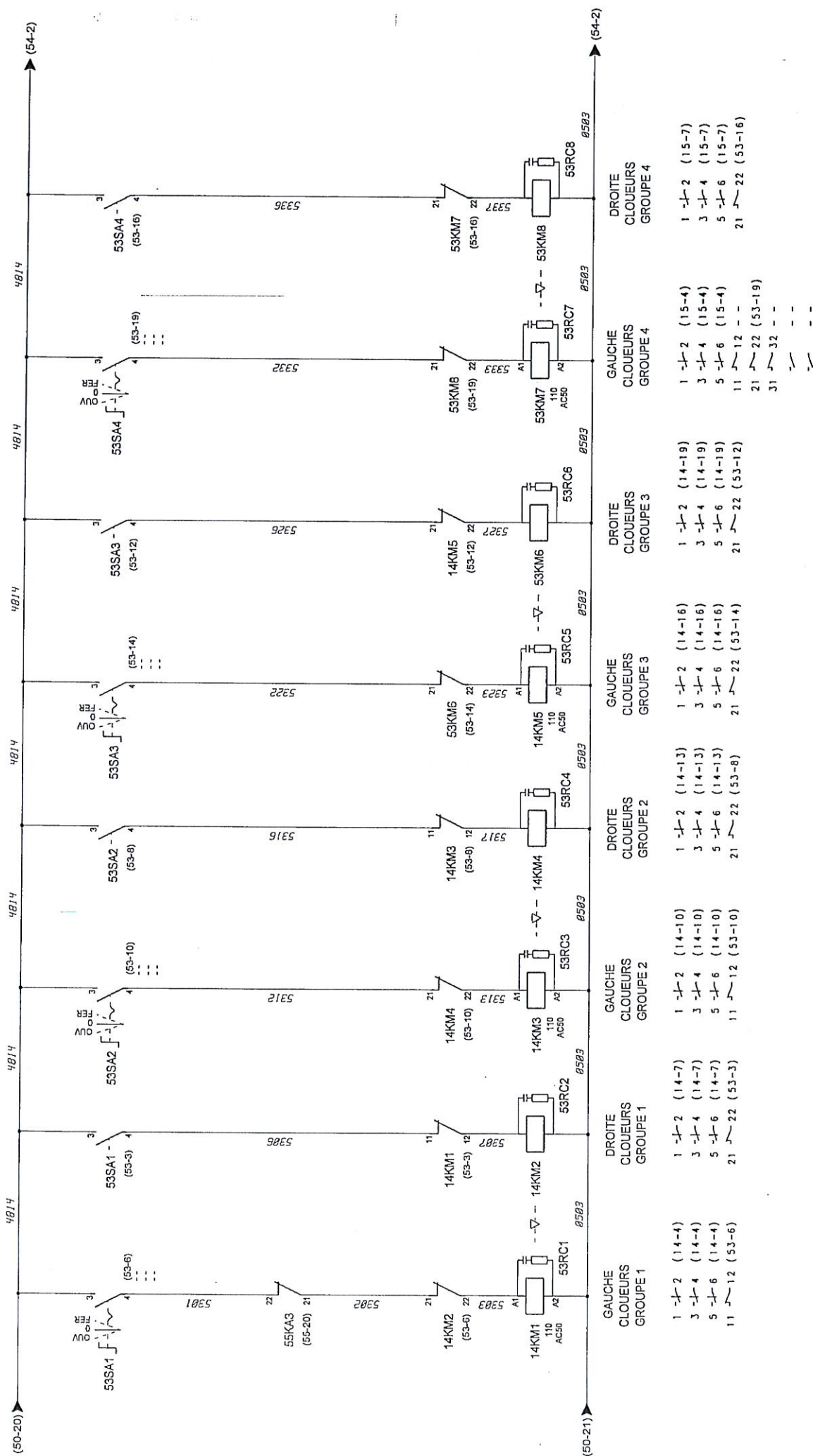


50SA2 : MARQUEUSE 1 0 / 1
 50SA4 : MARQUEUSE 2 0 / 1

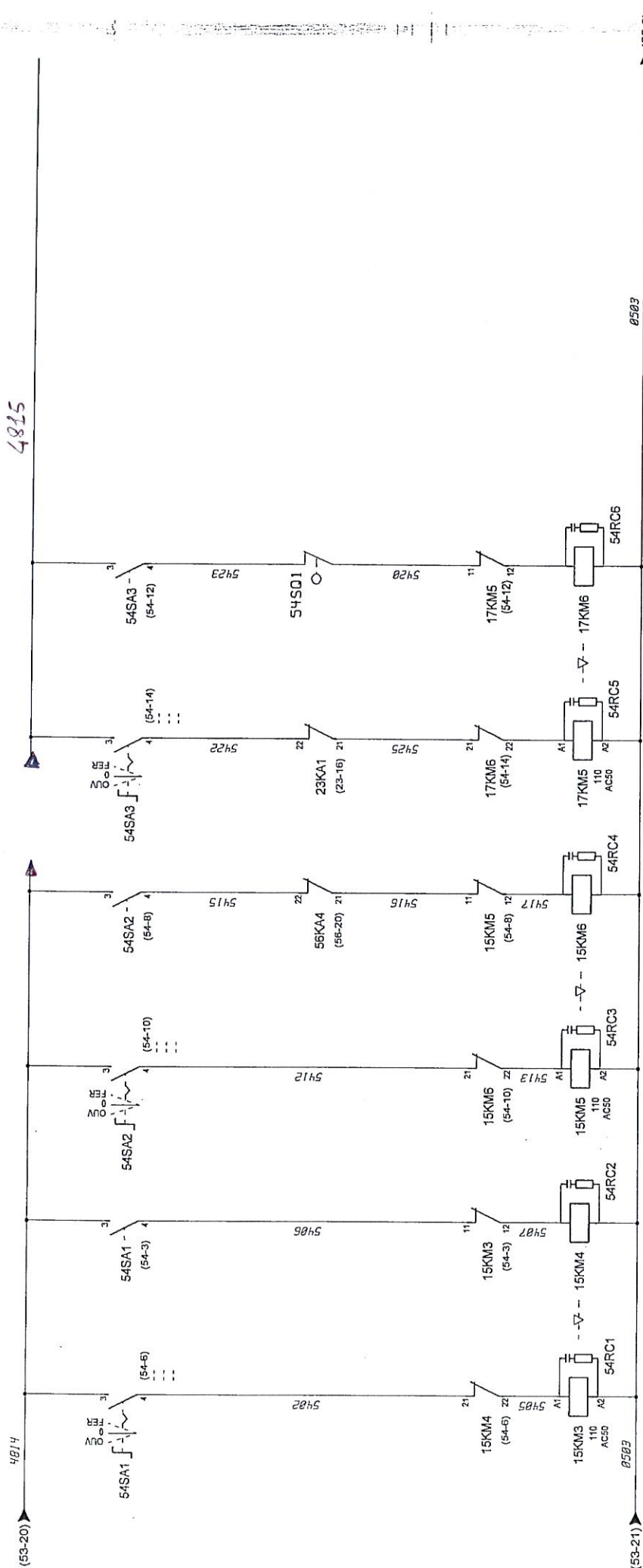


MARQUEUSE 1		MARQUEUSE 2		MARQUEUSE 2	
CHAUFFE RESISTANCE MARQUEUSE 1		CHAUFFE RESISTANCE MARQUEUSE 2		CHAUFFE RESISTANCE MARQUEUSE 2	
1	2	1	2	1	2
3	4	3	4	3	4
5	6	5	6	5	6
7	8	7	8	7	8
9	10	9	10	9	10
11	12	11	12	11	12
13	14	13	14	13	14
15	16	15	16	15	16
17	18	17	18	17	18
19	20	19	20	19	20
21	22	21	22	21	22
23	24	23	24	23	24
25	26	25	26	25	26
27	28	27	28	27	28
29	30	29	30	29	30
31	32	31	32	31	32
33	34	33	34	33	34
35	36	35	36	35	36
37	38	37	38	37	38
39	40	39	40	39	40
41	42	41	42	41	42

53SA1 : OUVERTURE / FERMETURE CLOUEURS GROUPE 1
 53SA2 : OUVERTURE / FERMETURE CLOUEURS GROUPE 2
 53SA3 : OUVERTURE / FERMETURE CLOUEURS GROUPE 3
 53SA4 : OUVERTURE / FERMETURE CLOUEURS GROUPE 4



4825



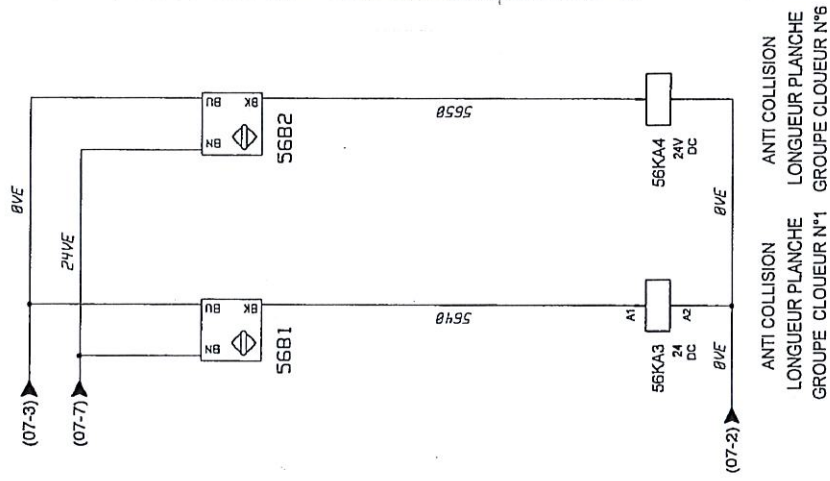
GAUCHE CLOUEURS GROUPE 5		DROITE CLOUEURS GROUPE 5		GAUCHE CLOUEURS GROUPE 6		DROITE CLOUEURS GROUPE 6		OUVERTURE CHAÎNES TABLE DE ROTATION		FERMETURE CHAÎNES TABLE DE ROTATION	
1 - 2	(15-10)	1 - 2	(15-13)	1 - 2	(15-16)	1 - 2	(15-19)	1 - 2	(17-17)	1 - 2	(17-20)
3 - 4	(15-10)	3 - 4	(15-13)	3 - 4	(15-16)	3 - 4	(15-19)	3 - 4	(17-17)	3 - 4	(17-20)
5 - 6	(15-10)	5 - 6	(15-13)	5 - 6	(15-16)	5 - 6	(15-19)	5 - 6	(17-17)	5 - 6	(17-20)
11 - 12	(54-6)	21 - 22	(54-3)	11 - 12	(54-10)	21 - 22	(54-8)	11 - 12	(54-14)	21 - 22	(54-12)

55SQ5 : ANTICOLLISION POUTRE GAUCHE / POUTRE CENTRALE GAUCHE
 55SQ6 : ANTICOLLISION POUTRE CENTRALE GAUCHE / POUTRE CENTRALE DROITE
 55SQ7 : ANTICOLLISION POUTRE CENTRALE DROITE / POUTRE DROITE
 55SQ8 : ANTICOLLISION POUTRE CENTRALE GAUCHE / POUTRE CENTRALE DROITE (FORMAT CHEVRONS MINI)

NOTA:
 LA MORSETTIERA DEL
 55SQ1 E 55SQ6 SI TROVA
 NELLA CANALA SOTTO I CARICATORI
 TAVOLE PIANO, CHE POI FANNO CARO
 ALLA SCATOLA N°15 SOTTO I PIEDI
 DELL'OPERATORE.



ANTICOLLISION	ANTICOLLISION	ANTICOLLISION	ANTICOLLISION
POUTRE GAUCHE/	POUTRE CENTRALE GAUCHE/	POUTRE CENTRALE DROITE/	POUTRE DROITE
14 ~ 11 - -	14 ~ 11 (19-12)	14 ~ 11 (20-12)	14 ~ 11 - -
12 ~ 11 - -	12 ~ 11 - -	12 ~ 11 - -	12 ~ 11 - -
24 ~ 21 (19-9)	24 ~ 21 (20-9)	24 ~ 21 (21-9)	24 ~ 21 - -
22 ~ 21 - -	22 ~ 21 - -	22 ~ 21 (33-3)	22 ~ 21 - -
34 ~ 31 (18-12)	34 ~ 31 - -	34 ~ 31 - -	34 ~ 31 - -
32 ~ 31 - -	32 ~ 31 - -	32 ~ 31 - -	32 ~ 31 - -
44 ~ 41 - -	44 ~ 41 - -	44 ~ 41 (19-6)	44 ~ 41 - -
42 ~ 41 - -	42 ~ 41 - -	42 ~ 41 - -	42 ~ 41 - -

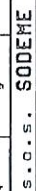


14	11	-	-	14	11	-	-
12	11	-	-	12	11	-	-
24	21	-	-	24	21	-	-
22	21	-	-	22	21	-	-
34	31	-	-	34	31	-	-
32	31	-	-	32	31	-	-
44	41	-	-	44	41	-	-
42	41	-	-	42	41	-	-

ANTI COLLISION
LONGUEUR PLANCHE
GROUPE CLOUEUR N°1

ANTI COLLISION
LONGUEUR PLANCHE
GROUPE CLOUEUR N°6

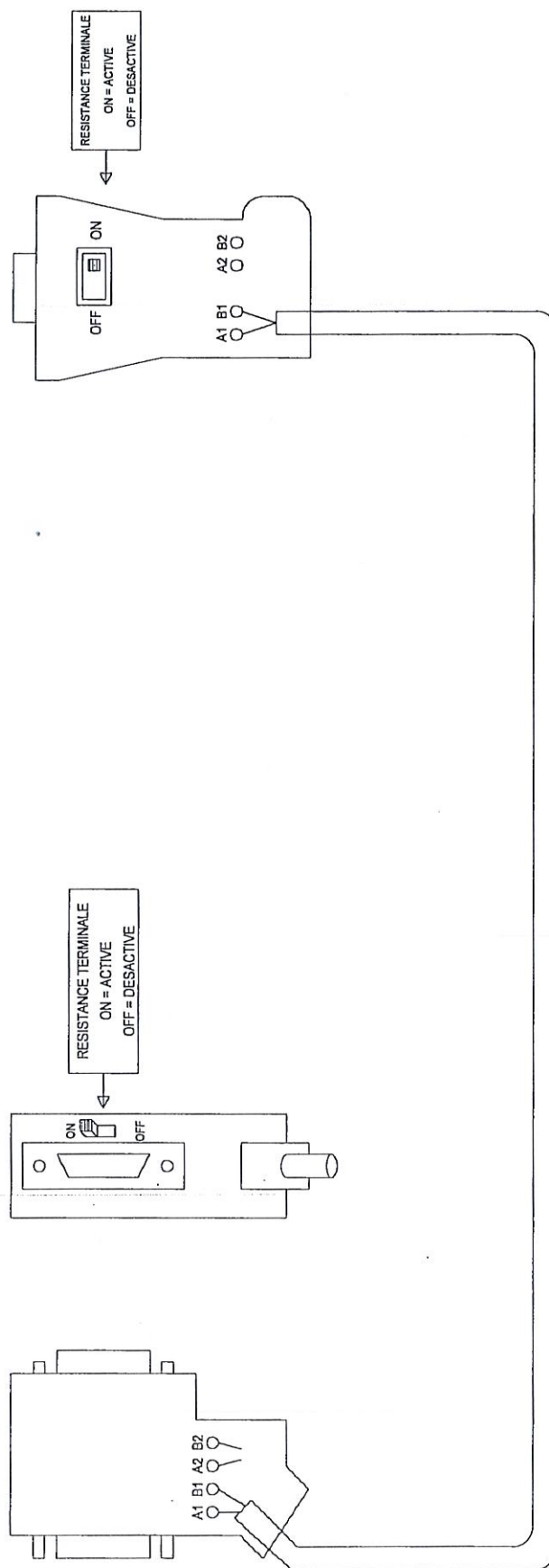
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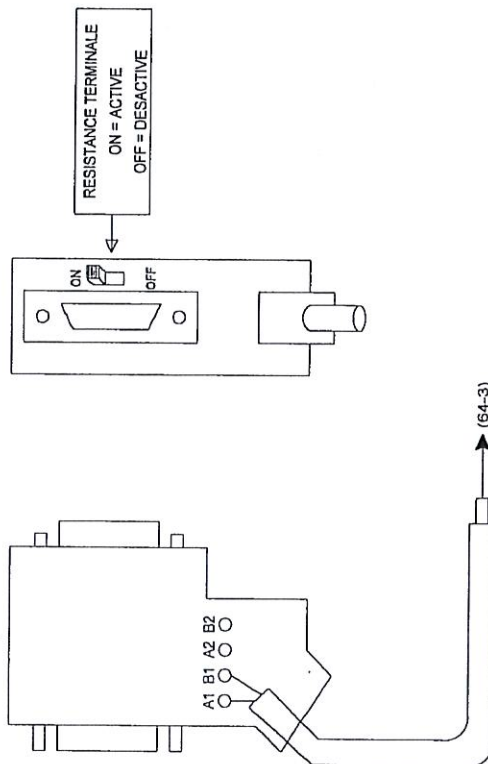
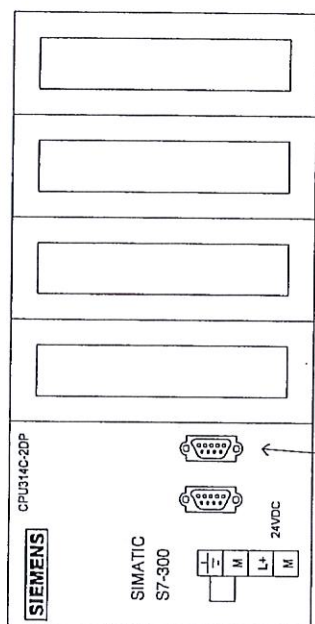


LIAISON AUTOMATE <----> MP277B-10P

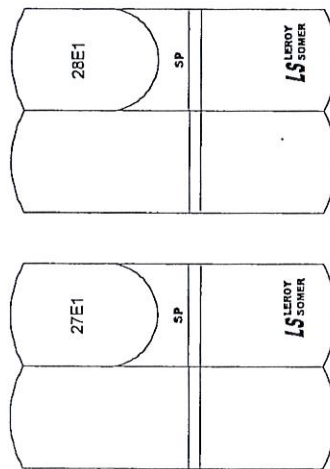
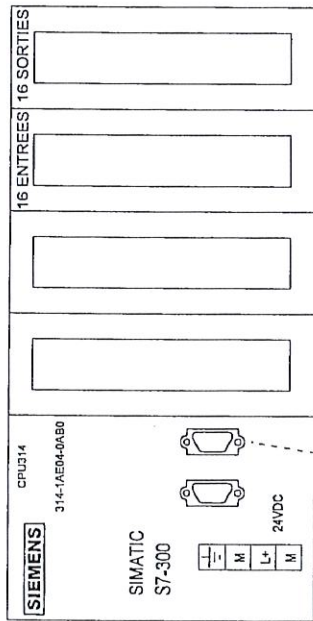
COTE AUTOMATE S7-300
CONNECTEUR 6ES7 972-0BB50-0XA0

COTE PUPITRE OPERATEUR MP277B-10
CONNECTEUR 6ES7 500-0FC00

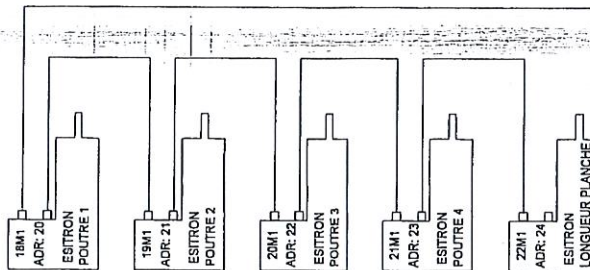
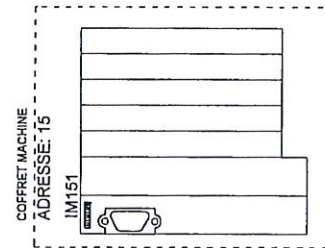
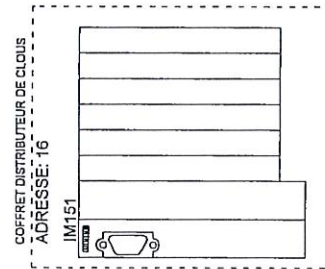
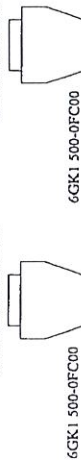




AUTOMATE S7-300



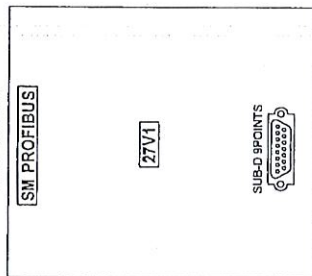
SUR CONNECTEUR



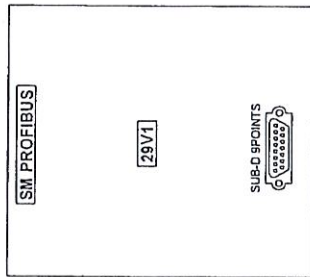
6ES7 972-0BA30-0XA0

6ES7 972-0BA30-0XA0

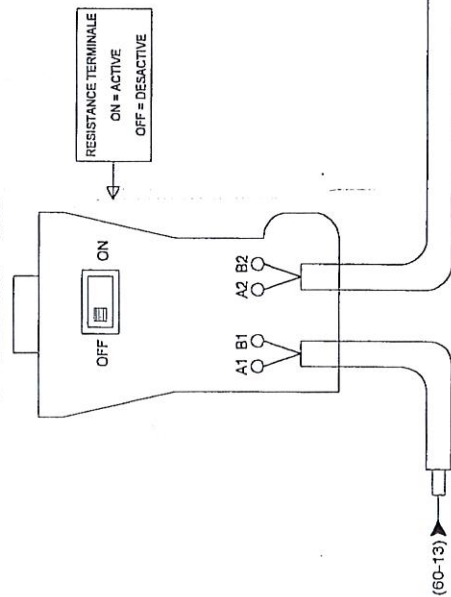
SM PROFIBUS VAR. AVANCE CHAINE CHEVRONS
ADRESSE: 09



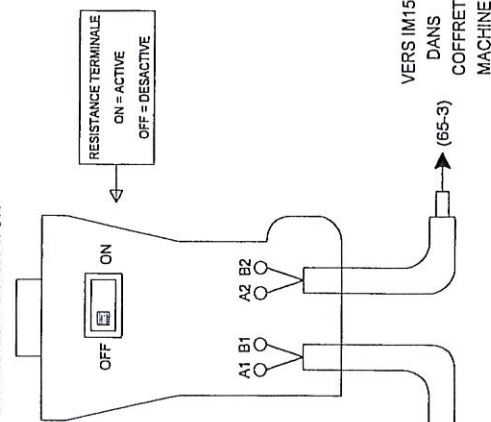
SM PROFIBUS VAR. AVANCE CHAINE PLANCHE
ADRESSE: 10

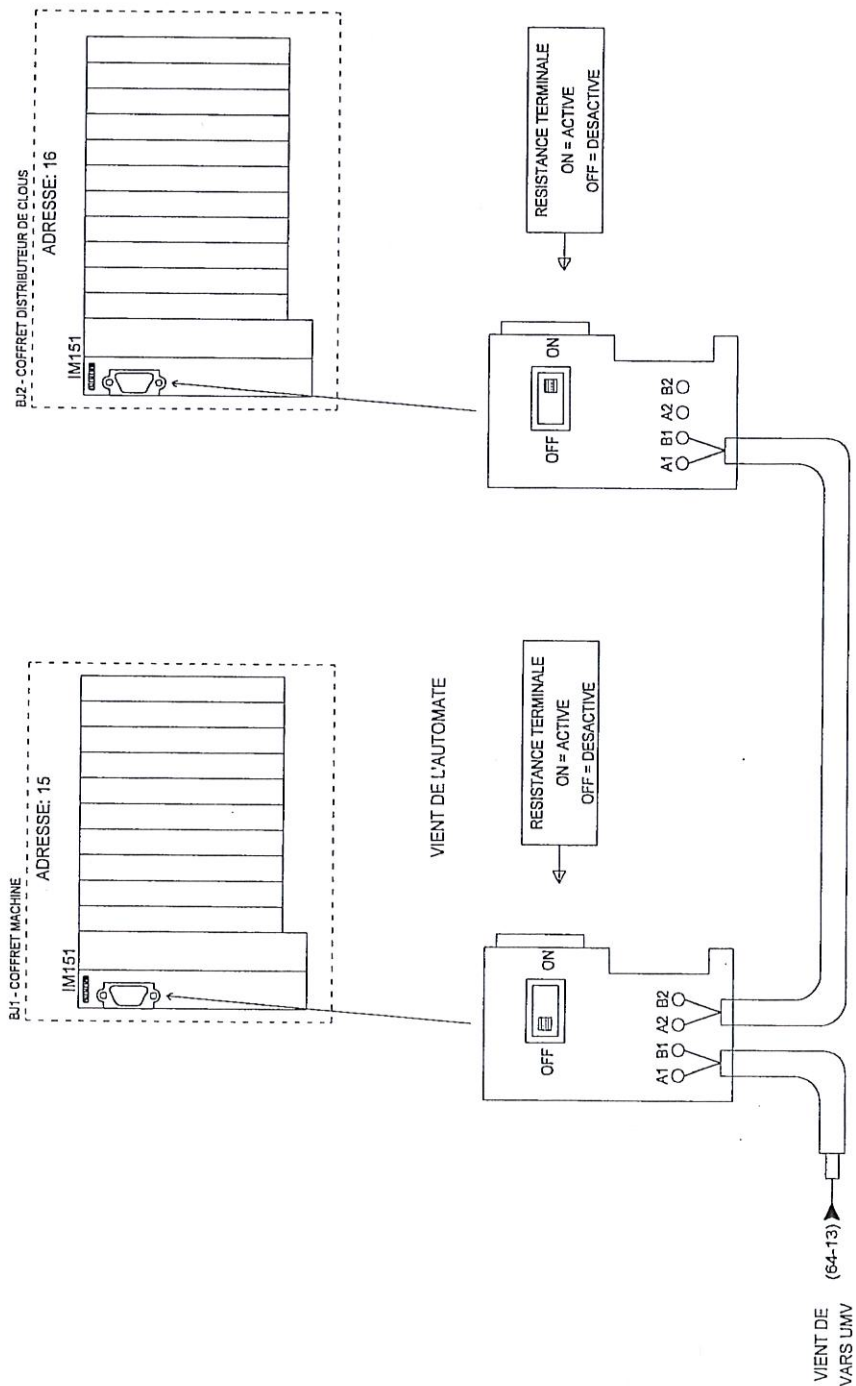


COTE CARTE SM PROFIBUS
AVANCE CHEVRONS
CONNECTEUR 6GK1 500-0FC00



COTE CARTE SM PROFIBUS
AVANCE PLANCHES
CONNECTEUR 6GK1 500-0FC00





CPU

S.O.S. SODEME

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSEUSE DE PLATEAUX\PA044 SACCHI PALLETS\

CONFIC CPU

28-04-20

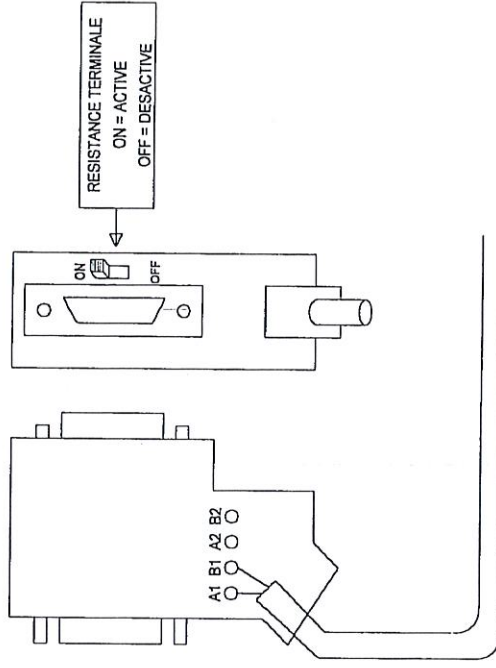
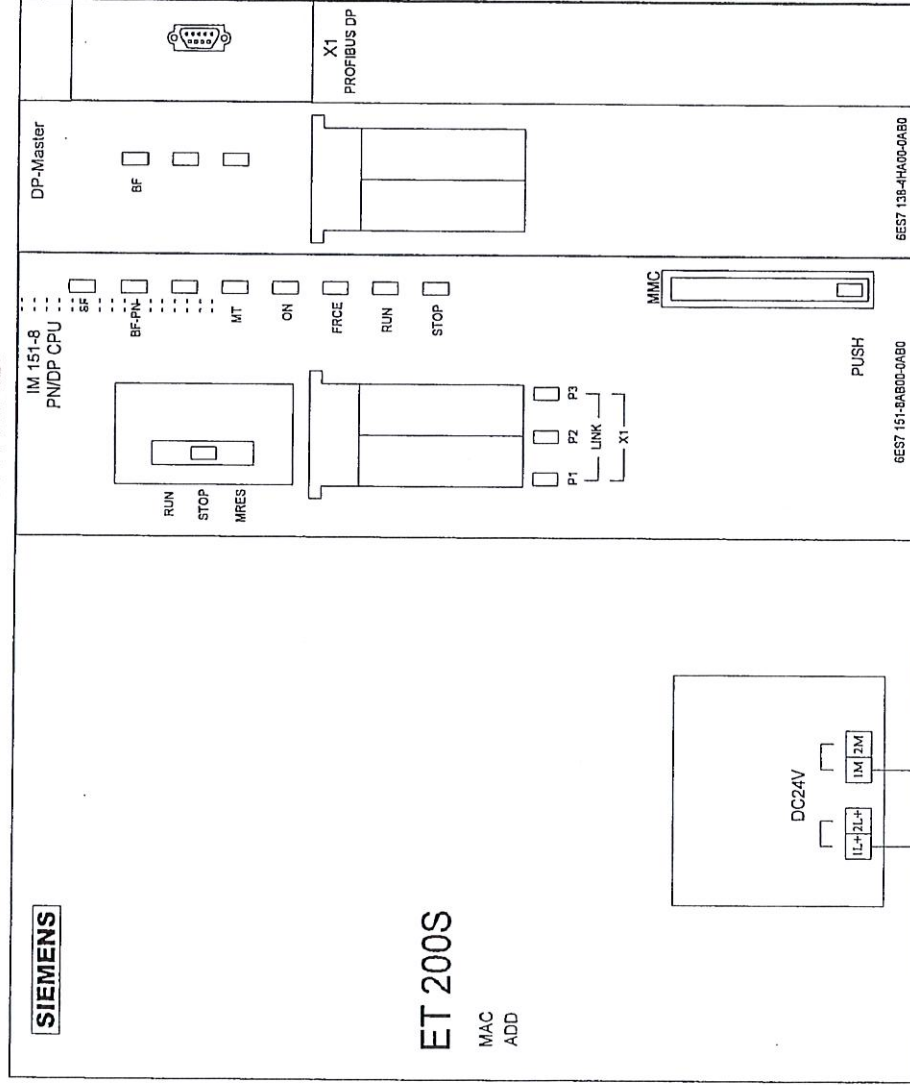
39

68	122
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LIAISON AUTOMATE <----> VARIATEURS

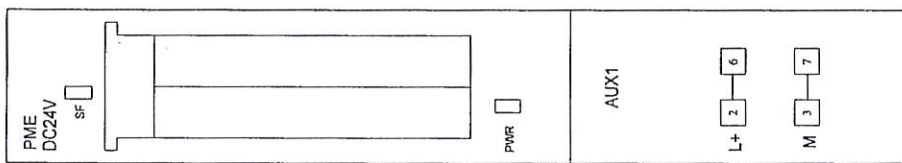
70E1
6ES7 151-8AB00-0AB0



71E1

6ES7 138-4CA01-0AA0

6ES7 193-1CC20-0AA0



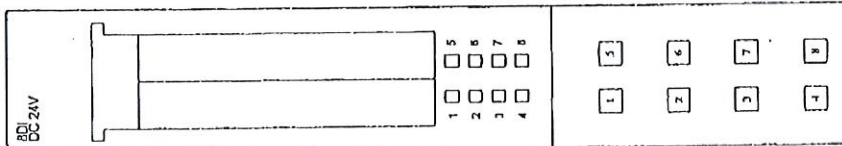
(07-5) ➔

(07-4) ➔

24VVE 2
0VVE 3

73E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



PRESENCE
24VDC

EMERGENZA
1 A PLC

EMERGENZA
2 A PLC

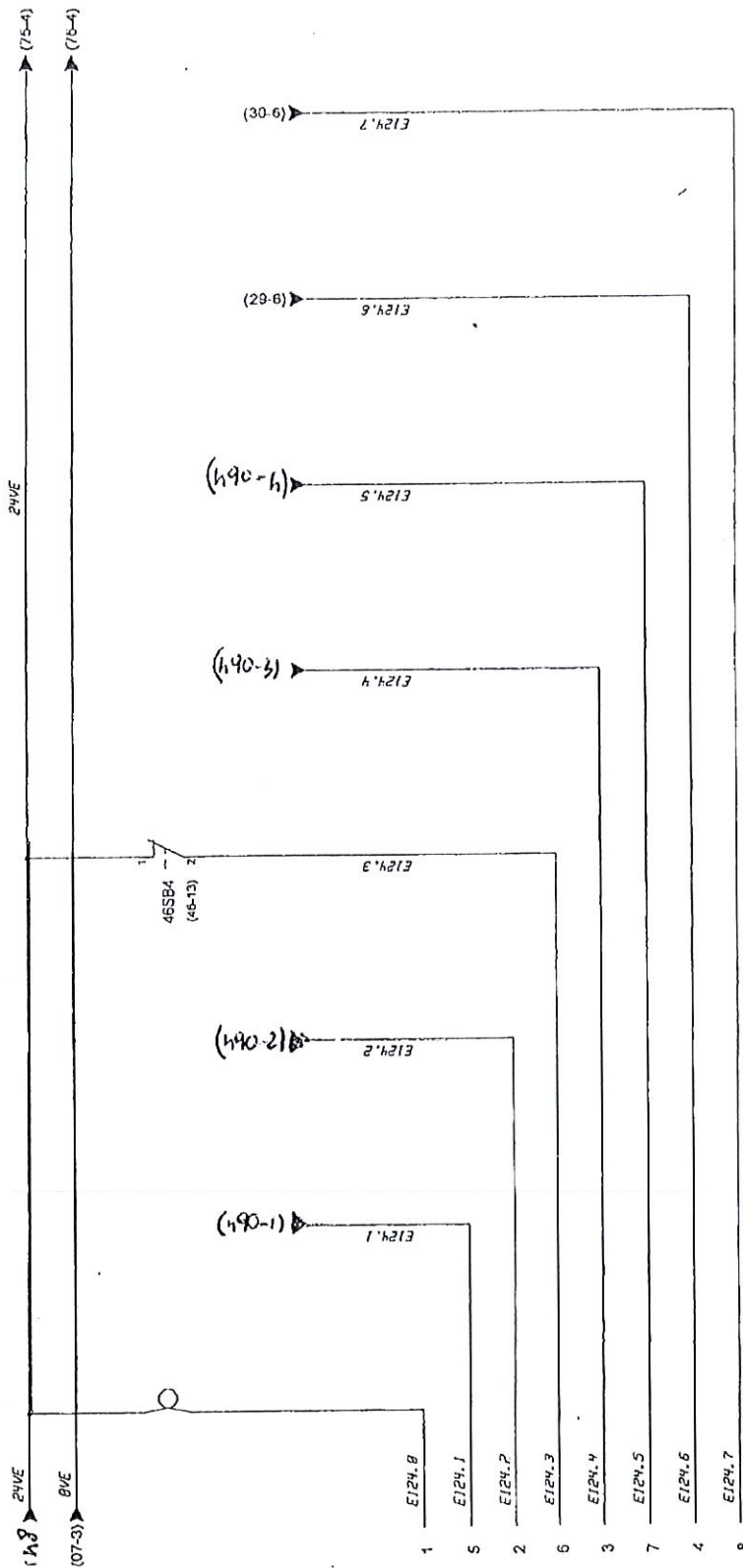
ARRET D'URGENCE
ARMOIRE

EMERGENZA
3 A PLC

POSTE
CHIUSE
A PLC

DEFAULT
VARIATEUR
AVANCE
PLANCHES

DEFAULT
VARIATEUR
AVANCE
PLANCHES



S.O.S. SOOEME

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLIQUEUSE DE PLATEAUX\PA044 SACCHI_PALLETS\

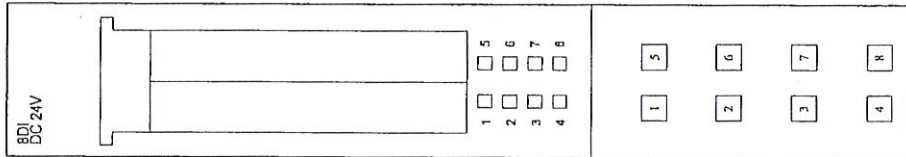
ENTREES

28-04-2011

73 / 122

75E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



DEFAULT
DISJONCTEUR
MOTEUR
GROUPE HYDRAULIQUE

ARRESTO
MACCINA

DEFAULT
DISJONCTEUR
ROULEAUX
DEVIATEUR A 90

DEFAULT
DISJONCTEUR
VARIATEUR
BOITE A CLOUS

DEFAULT
DISJONCTEUR
VARIATEUR
CLOUAGE

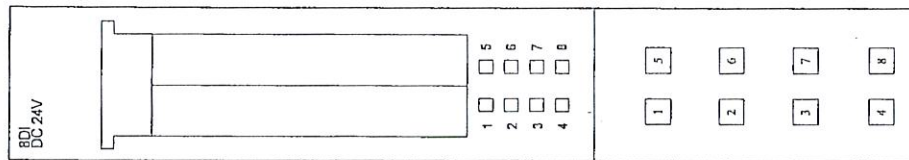
DEFAULT
DISJONCTEUR
VARIATEUR AVANCE
CHAINE CHEVRON

DEFAULT
DISJONCTEURS
VARIATEURS AVANCE
CHAINES PLANCHES

SCATOLA
CHIODI

76E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



LIBRE

DEFAULT
DISJONCTEUR
DISTRIBUTEUR 1

DEFAULT
DISJONCTEUR
DISTRIBUTEUR 2

DEFAULT
DISJONCTEUR
DISTRIBUTEUR 2
GAUCHE

DEFAULT
DISJONCTEUR
DISTRIBUTEUR 3
DROIT

DEFAULT
DISJONCTEUR
DISTRIBUTEUR 3
GAUCHE

DEFAULT
DISJONCTEUR
VARIATEUR EPAISSEURS
TABLE CHEVRONS

DEFAULT
DISJONCTEUR
VARIATEUR REGLAGE
POUTRE GAUCHE N°2

(75-20) 24VE

(75-20) 0VE

24VE

(77-4)

(77-4)

19QM1
(19-4)

13QM1
(13-4)

12QM3
(12-16)

12QM2
(12-10)

11QM3
(11-16)

11QM1
(11-3)

E126.7

E126.6

E126.5

E126.4

E126.3

E126.2

E126.1

E126.0

E126.1

E126.2

E126.3

E126.4

E126.5

E126.6

E126.7

S.O.S. SODEME

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\XCLIQUEUSE DE PLATEAUX\PA044 SACCHI PALLETS\

ENTREES

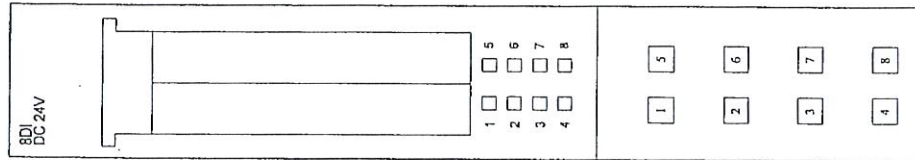
28-04-2011

76/122

77E1

GES7 193-CB20-0AA0TU

GES7 132-4BD00-0AA0



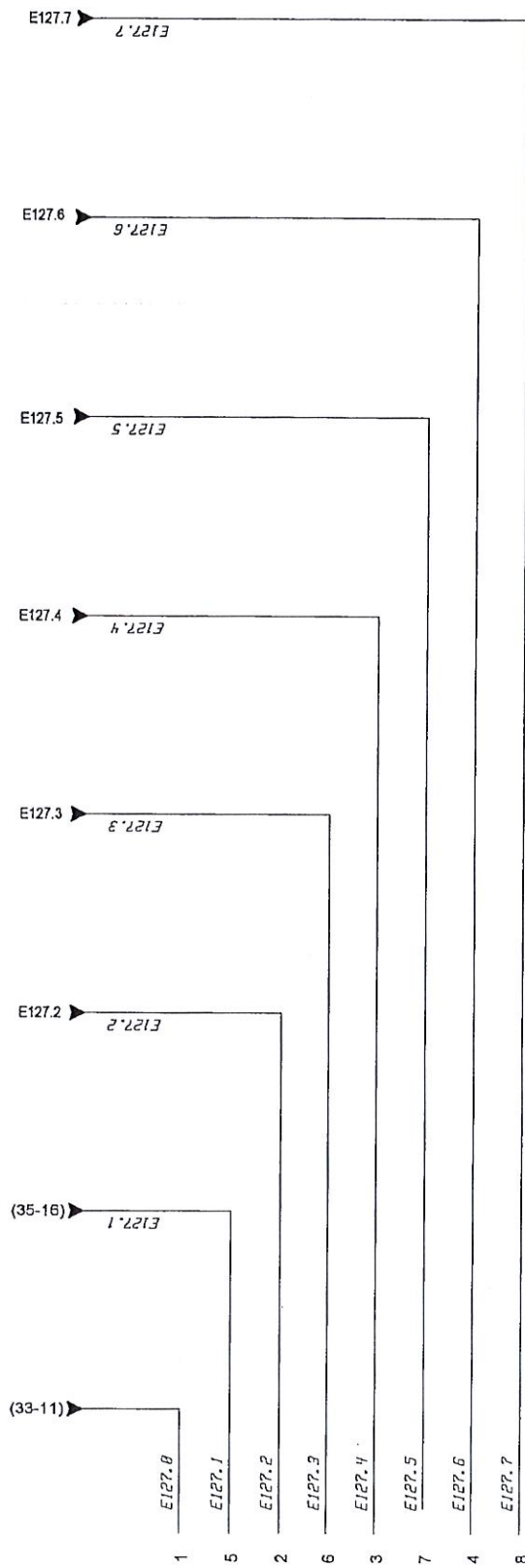
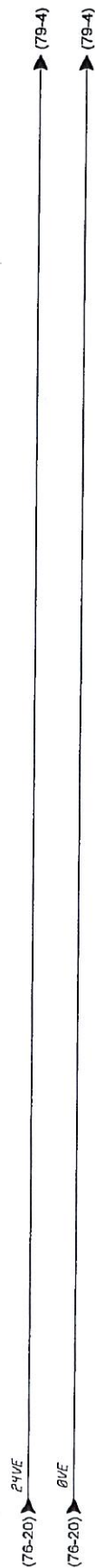
VARIATEUR
MONTÉE / DESCENTE
EMPILEUR
OK

VARIATEUR
AVANT / ARRIERE
CHAINES EMPILEUR
OK

LIBRE

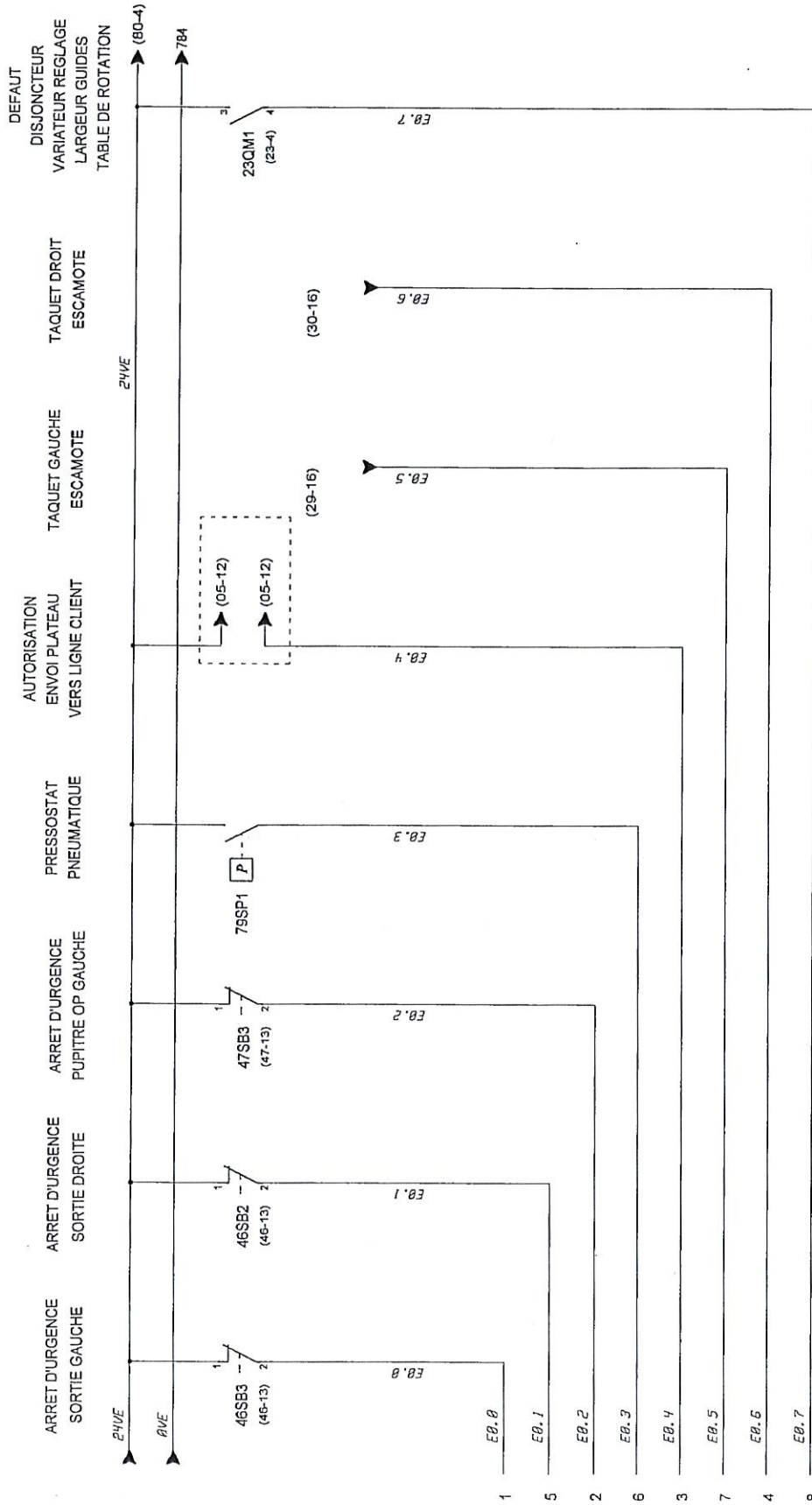
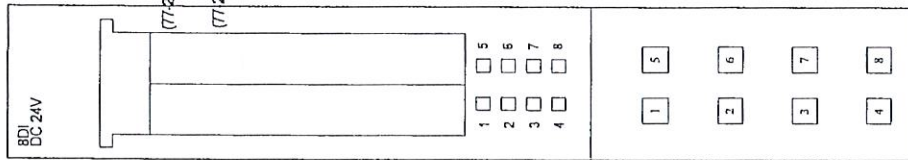
AZIONAMENTO AZIONAMENTO
CARICATORE 1 CARICATORE 2
IN ANOTPALIA IN ANOTPALIA

LIBRE



79E1

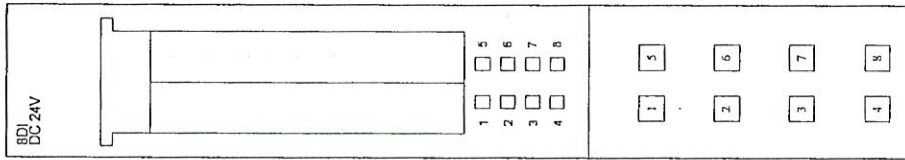
GES7 193-4CB20-0AA0/U
GES7 132-4BD00-0AA0



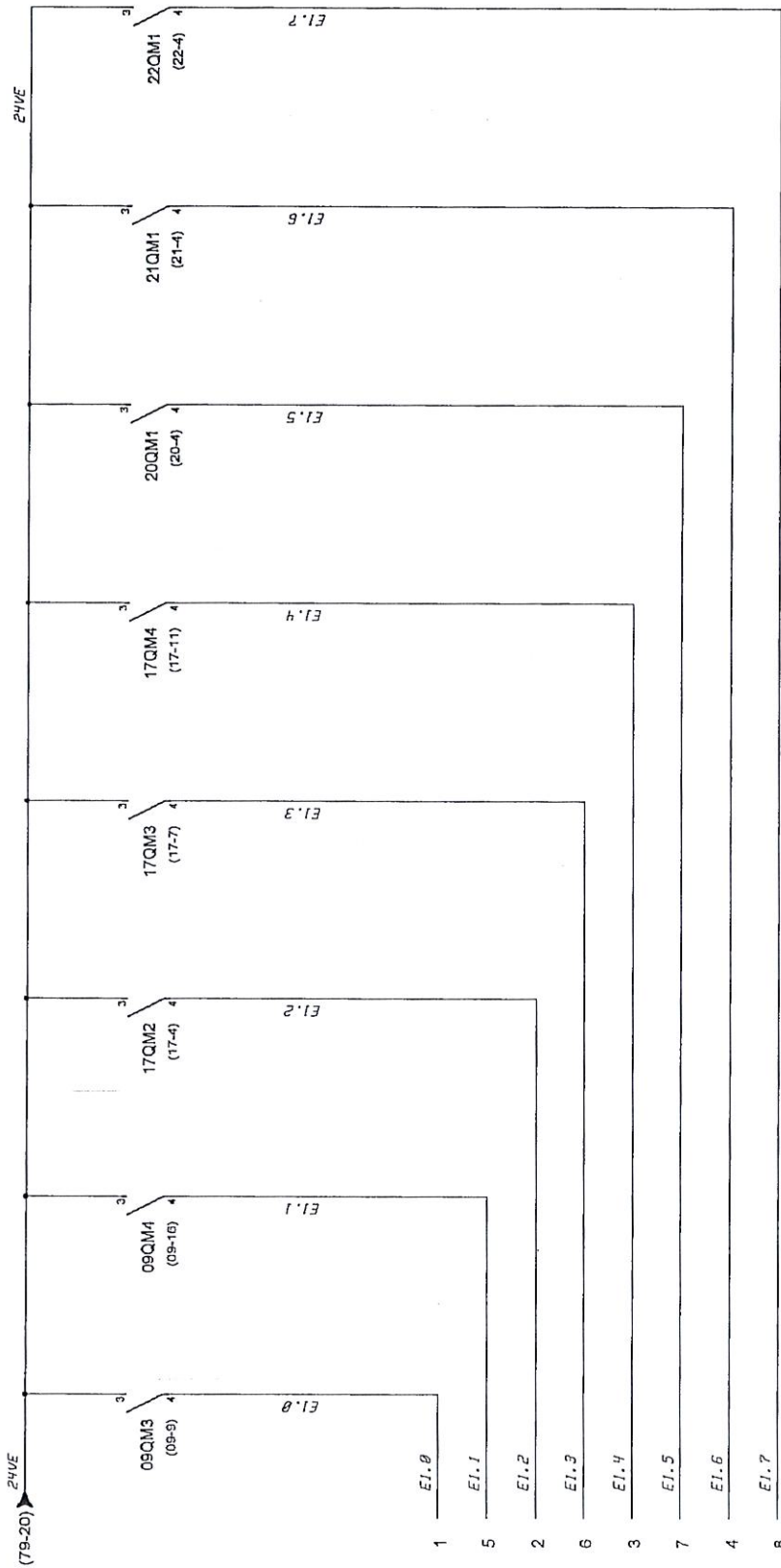
80E1

6ES7 193-4CB20-0AA0/U

6ES7 132-4BD00-0AA0



80E1
 DC 24V



S.O.S. SODEME

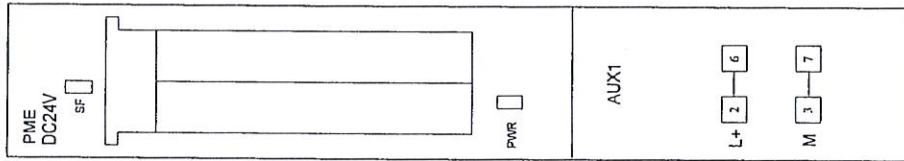
C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLIQUEUSE DE PLATEAUX\PA044 SACCHI PALLETST\

ENTREES

28-04-2011

80 / 122

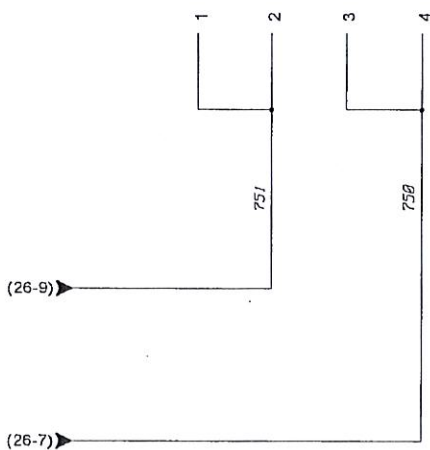
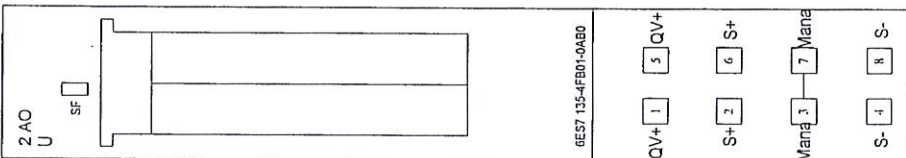
B1E1
 6ES7 13B-4CA01-0AA0
 6ES7 193-4CC20-0AA0



(07-14)

(07-13)

82E1
 6ES7 135-1FB01-0AB0
 6ES7 193-1CC20-0AA0

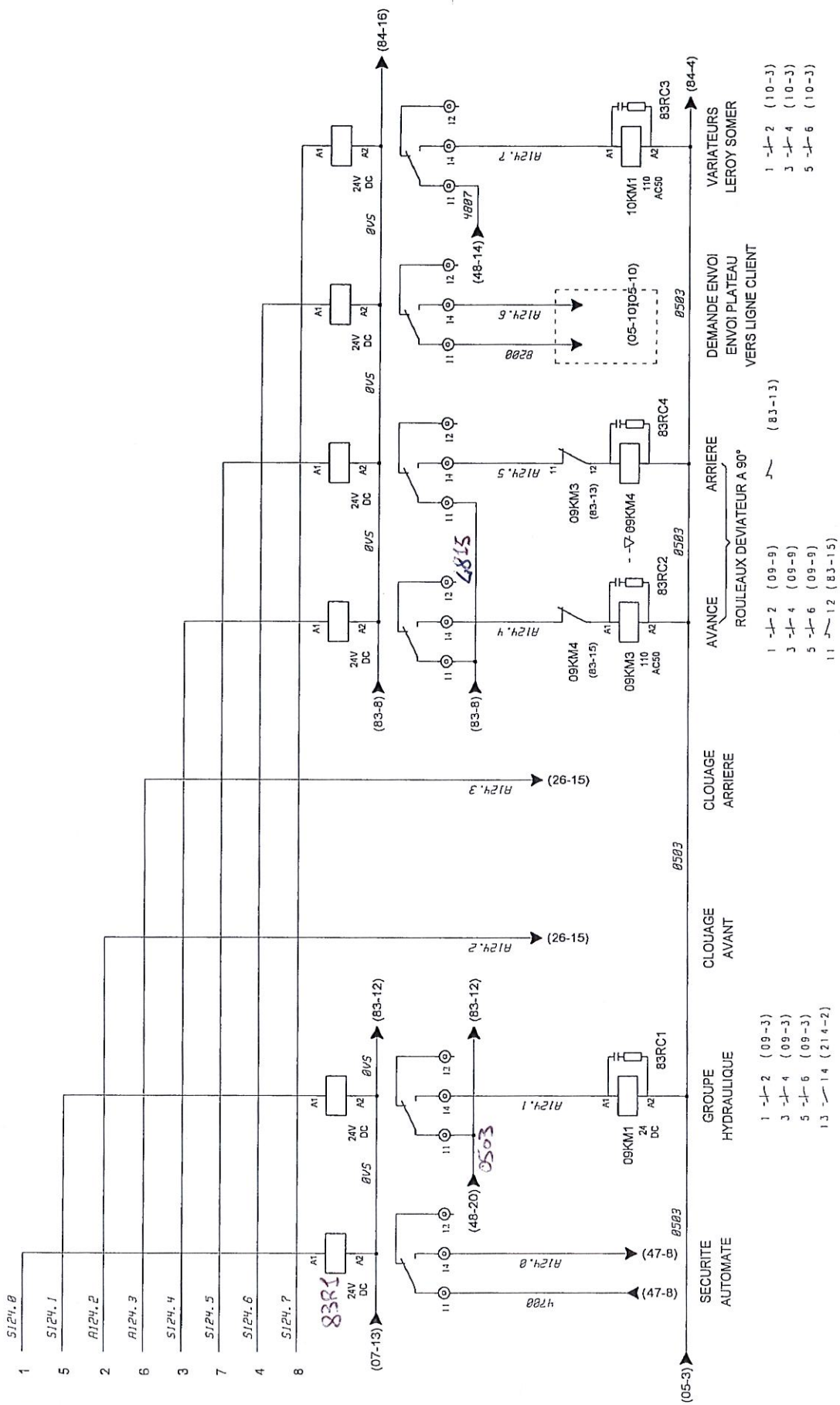
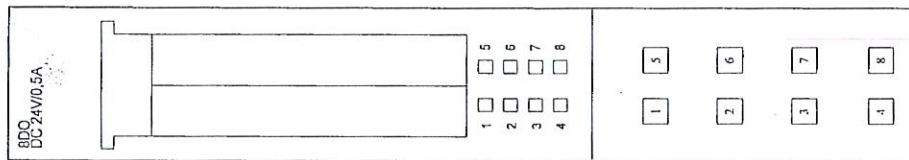


CONSIGNE VITESSE
 CLOUAGE
 SORTIE ANALOGIQUE
 0-10V

83E1

6ES7 193-4CB30-0AA0/U

6ES7 132-4BD00-0AA0



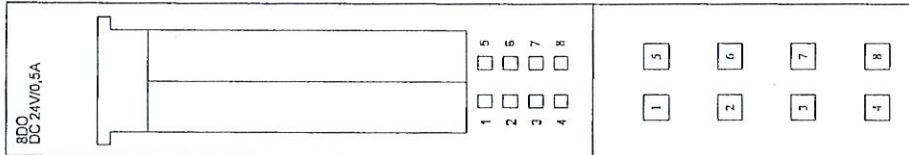
1 - 2 (09-3)
3 - 4 (09-3)
5 - 6 (09-3)
13 - 14 (214-2)

1 - 2 (09-9)
3 - 4 (09-9)
5 - 6 (09-9)
11 - 12 (83-15)

(83-13)

1 - 2 (10-3)
3 - 4 (10-3)
5 - 6 (10-3)

6ES7 193-1CB20-0AA0/U
6ES7 132-1BD00-0AA0

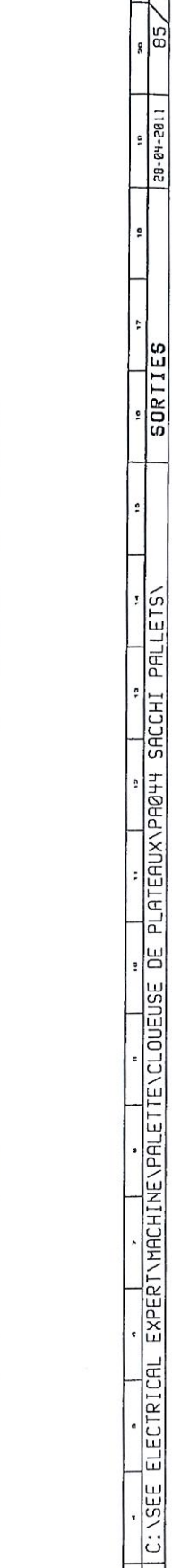
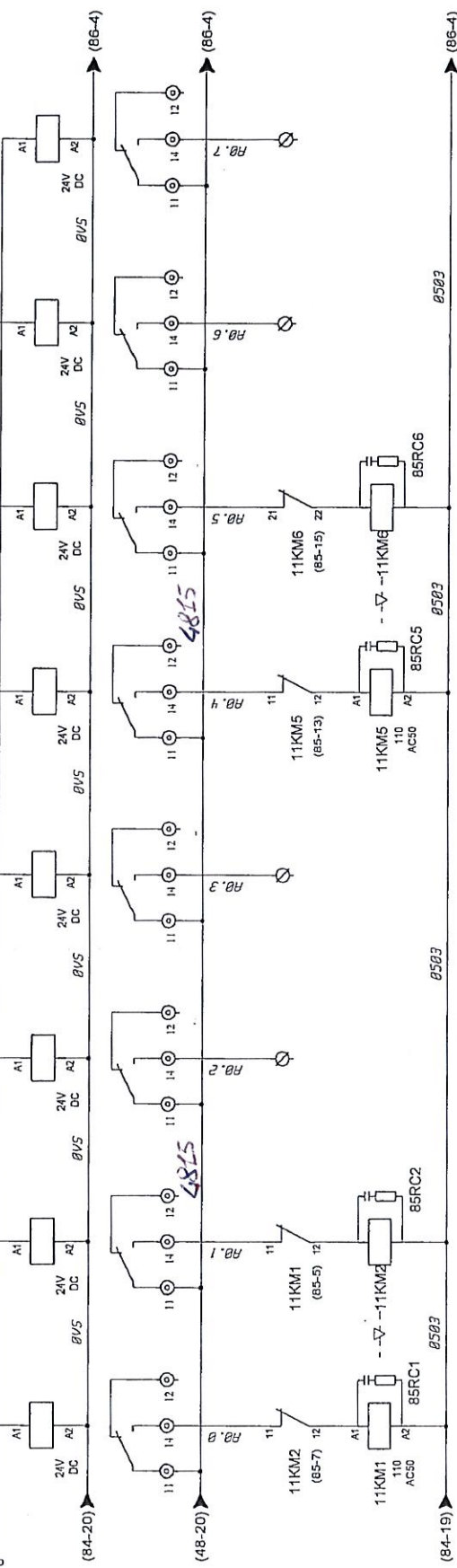
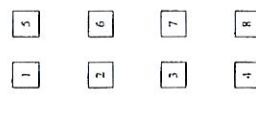
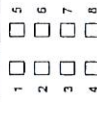
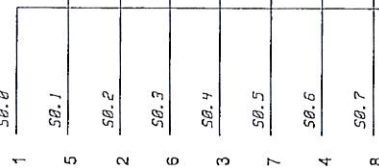


85E1

6ES7 193-1CB20-0AA0/U

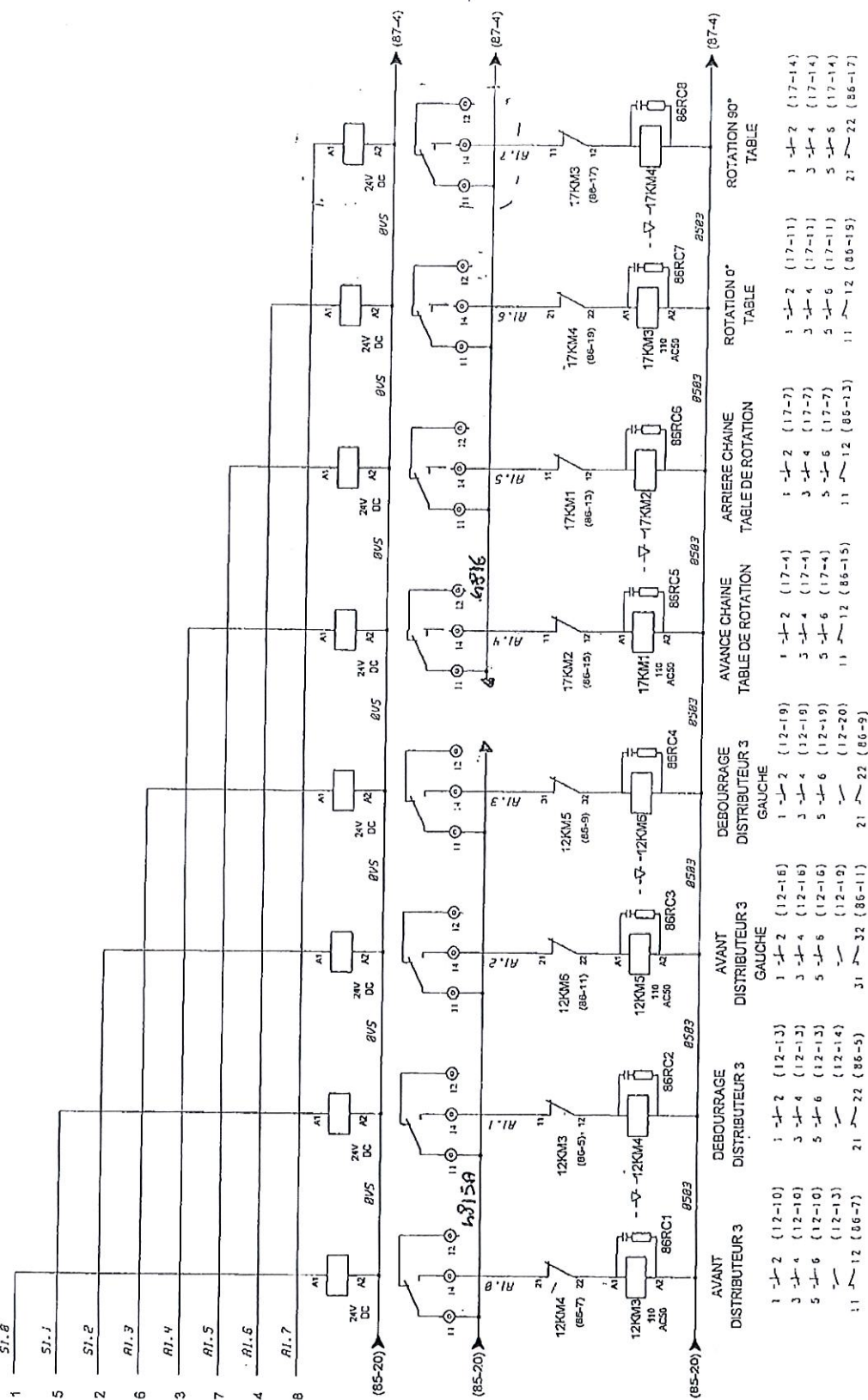
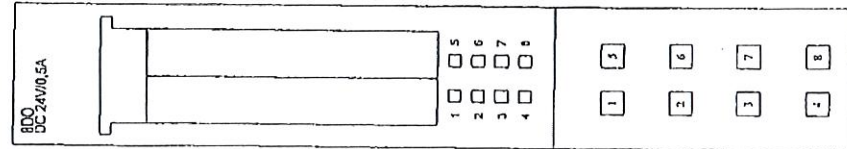
6ES7 132-1BD00-0AA0

8DO
DC 24V/0.5A



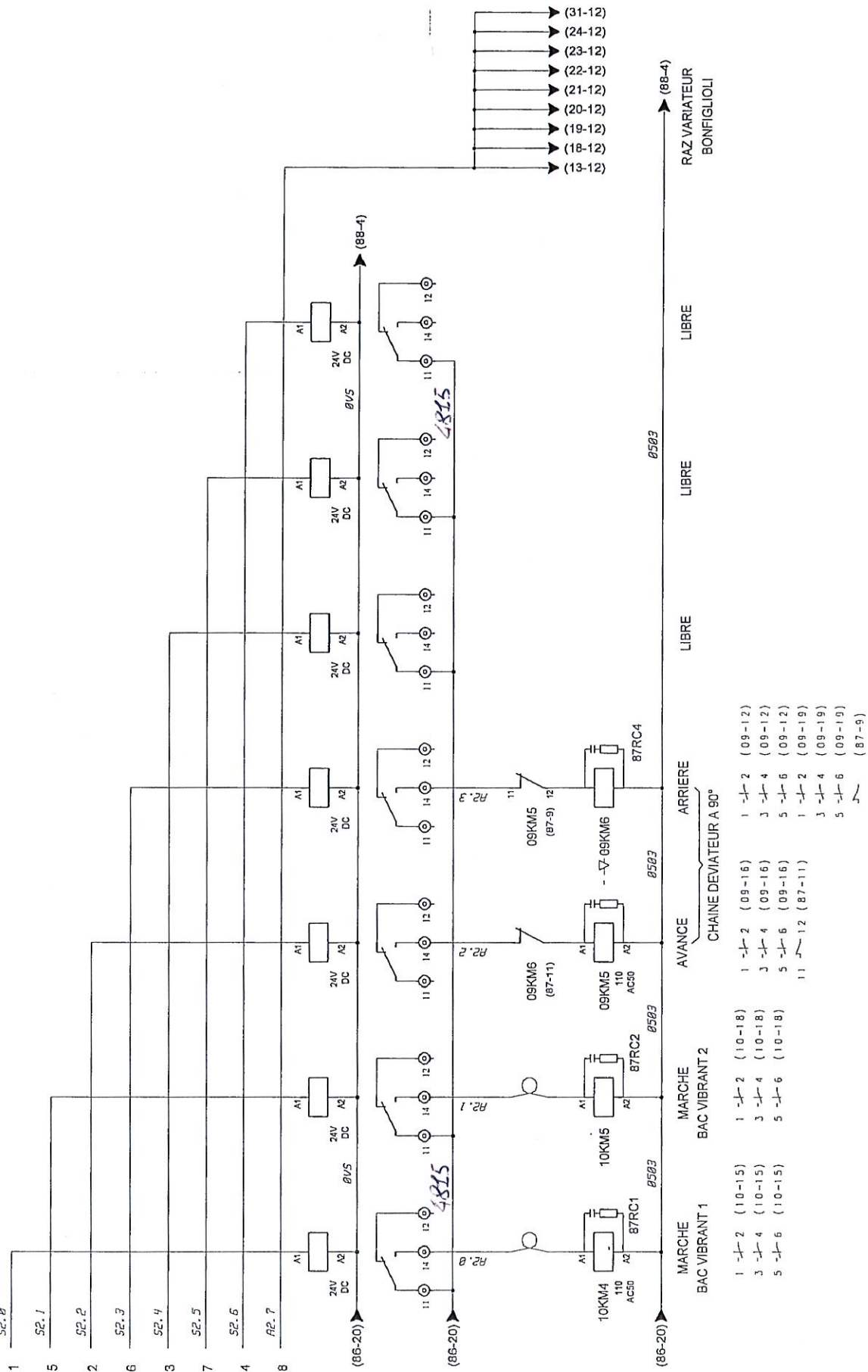
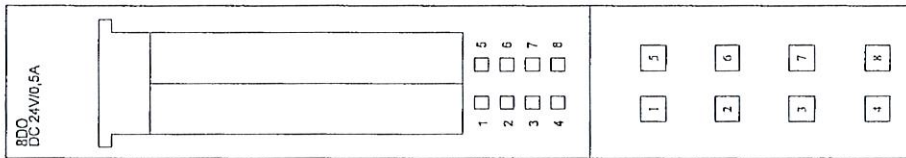
6ES7 132-4BD00-0AA0

8DO
DC 24V/0,5A



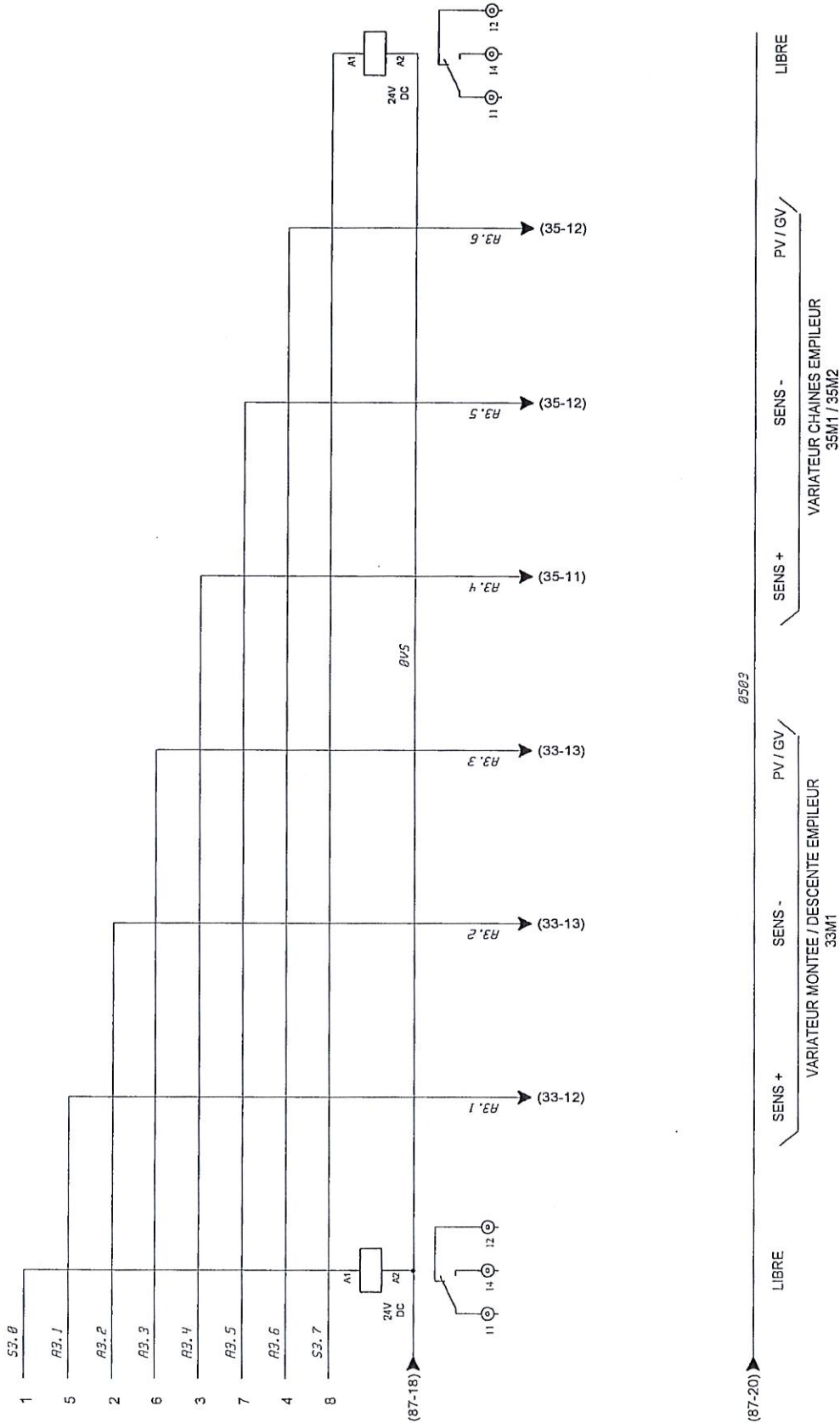
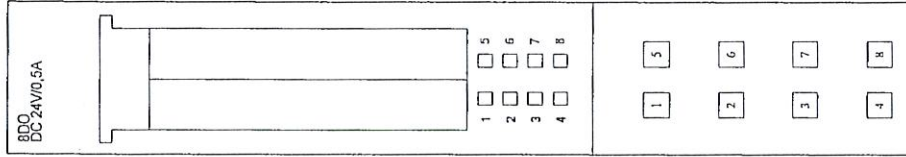
87E1

6ES7 193-1CB20-0AA0/U
6ES7 132-1BD00-0AA0



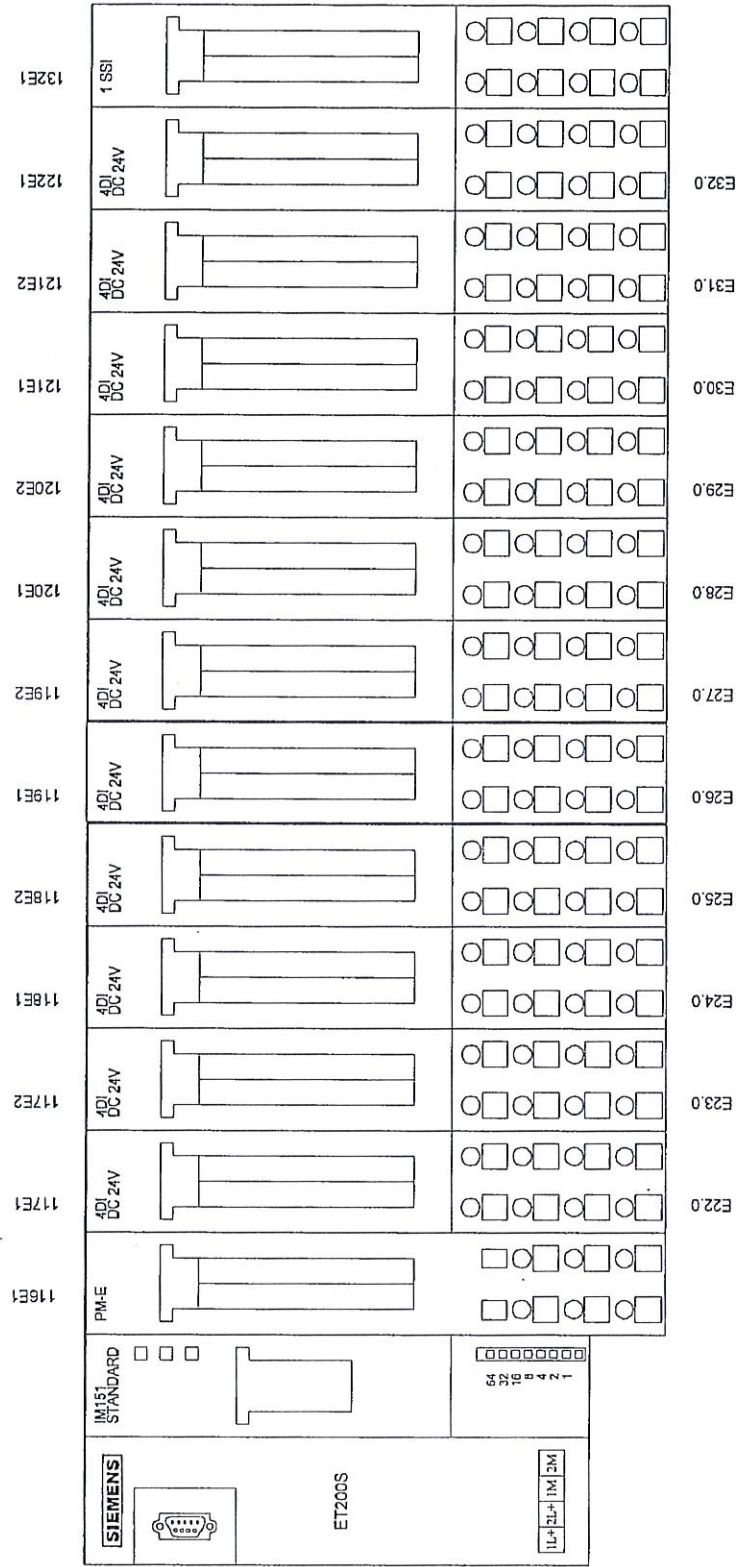
88E1

6ES7 193-4CB30-0AA0/U
6ES7 132-4BD00-0AA0



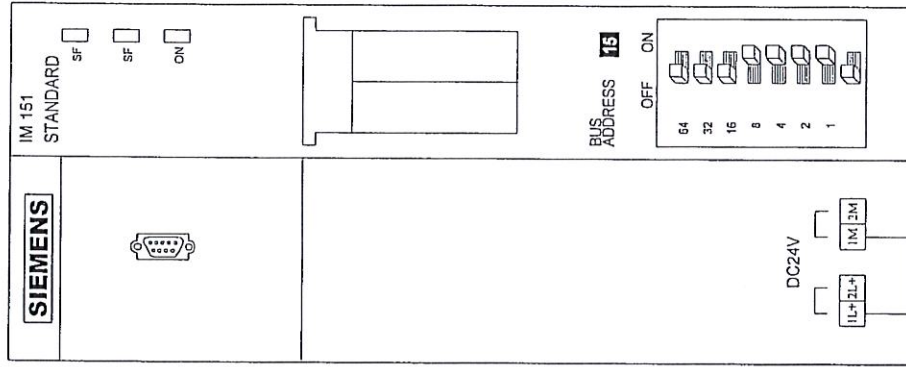
CONFIGURATION PROFIBUS COFFRET MACHINE

ADRESSE : 15



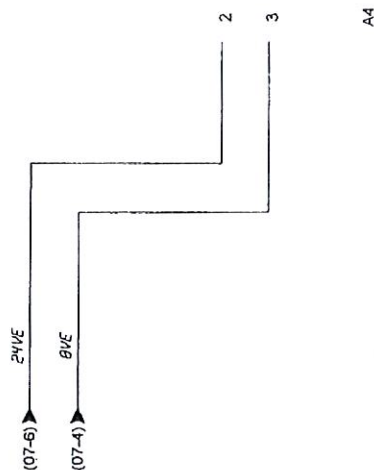
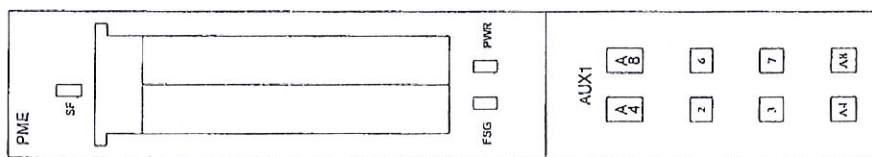
114E1

6ES7 151-1AA02-0AB0



11SE1

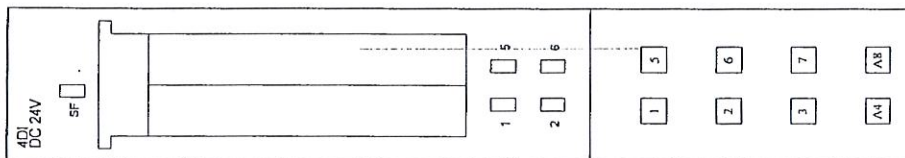
6ES7 138-1CB10-0AB0
6ES7 193-1CC20-0AA0



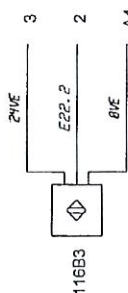
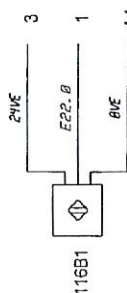
S.O.S.	SODEME	C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSE DE PLATEAUX\PA044	SACCHI PALLETS\	DEVELOPPE	28-04-2011	115	122
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116E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

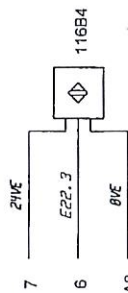


CONTROLE
DOUBLE PLANCHE
LONGERON 1



CONTROLE
DOUBLE PLANCHE
LONGERON 3

CONTROLE
DOUBLE PLANCHE
LONGERON 4

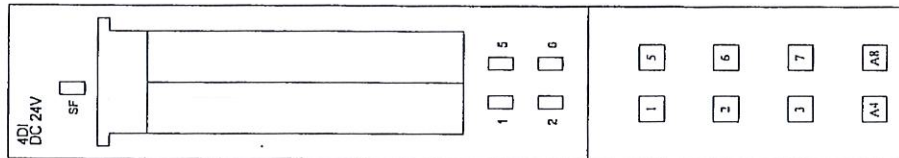


LIBRE

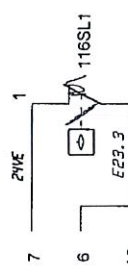
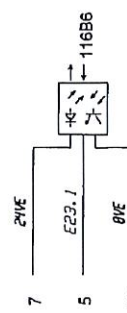
LIBRE

116E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



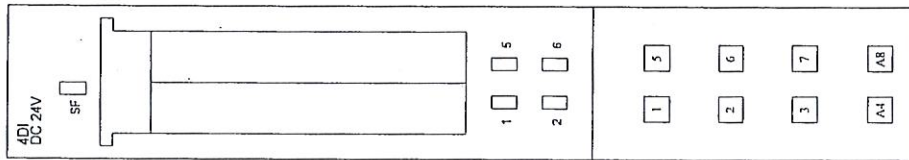
CONTROLE
PASSAGE PLANCHE SORTIE
DISTRIBUTEUR



NIVEAU
MINI
HUILE

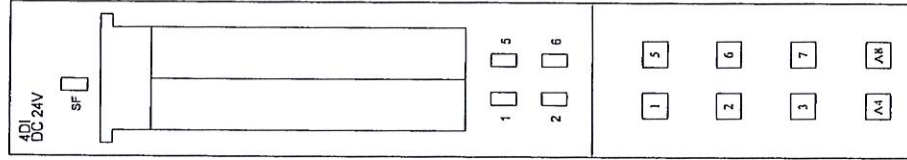
117E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

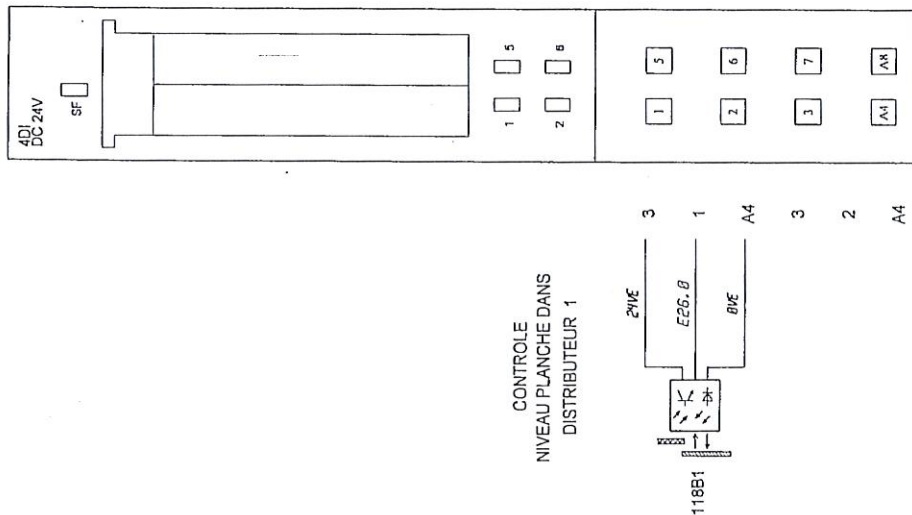


117E2

6ES7 193-4CB20-0AA0
6ES7 131-4BD00-0AA0



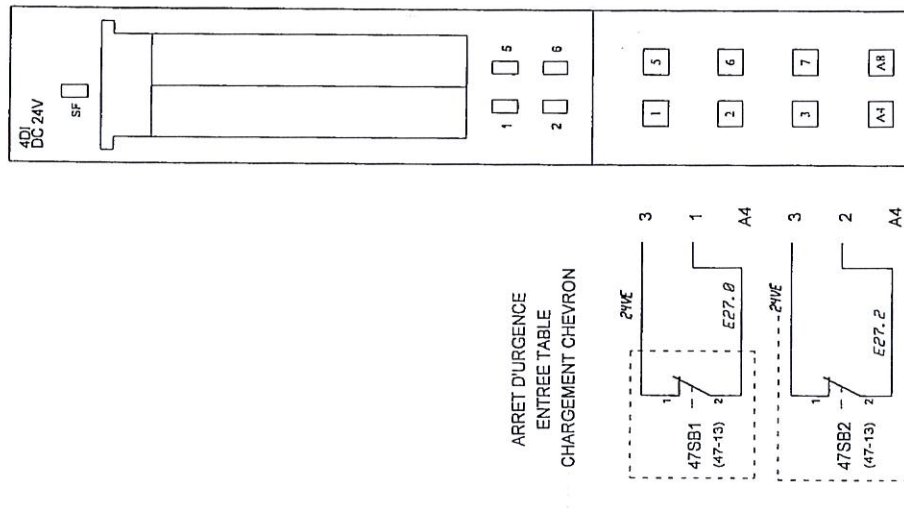
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



CAPTEUR MAGNETIQUE
SUR VERIN
MINI MAGASIN CHEVRON

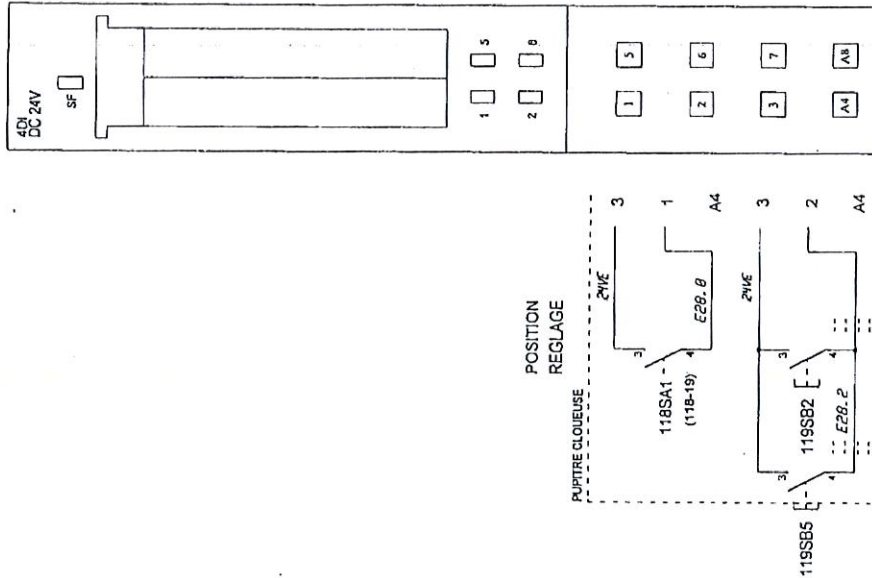
$$\left(\begin{matrix} \text{€26.3} & \text{NON} & \text{FIV} \\ \text{IN} & \text{USO} & \end{matrix} \right)$$

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

SELECTEUR
AUTO/COUP-COUP/REGLAGE

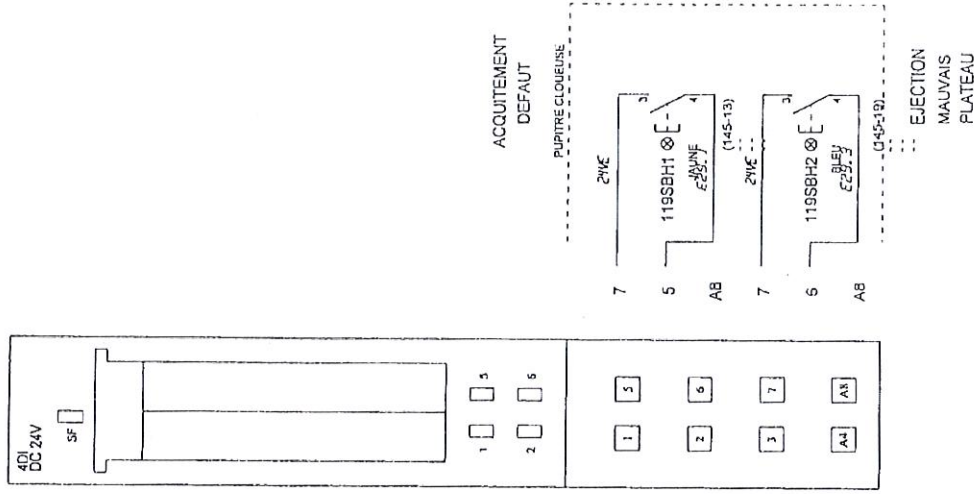
119E1

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6ES7 131-4BD00-0AA0



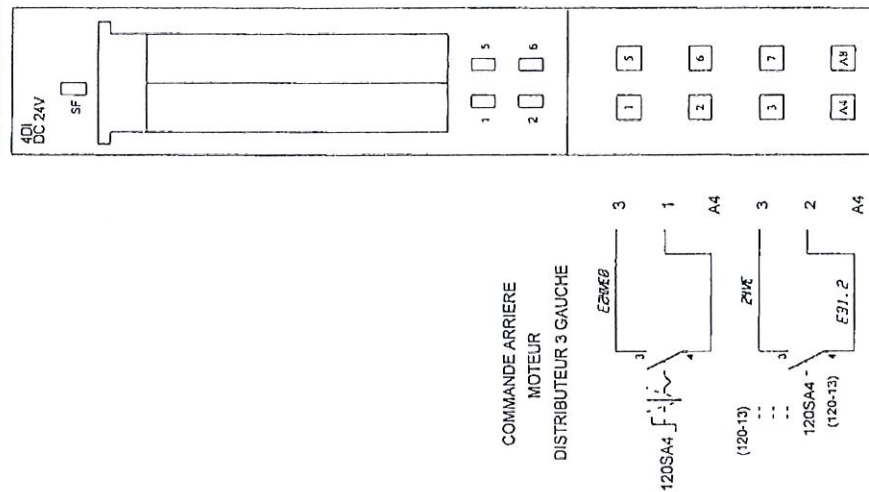
119E2

6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0



120E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

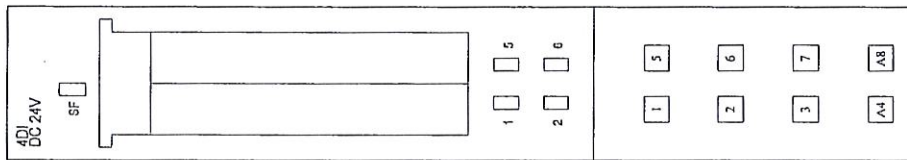


COMMANDE ARRIERE
MOTEUR
DISTRIBUTEUR 3 GAUCHE

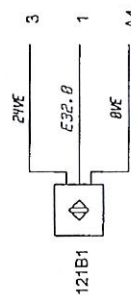
COMMANDE ARRIERE
MOTEUR
DISTRIBUTEUR 3 DROIT

LANCLEMENT
CYCLE
DISTRIBUTEUR 3

121E1
6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0

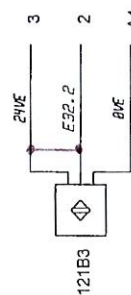


POINT MORT AVANT
DISTRIBUTEUR 3 DROIT

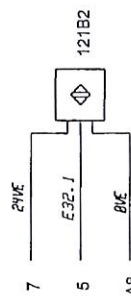


POINT MORT ARRIERE
MARQUEUSE CHEVRONS 1

(SERPRE A ON)

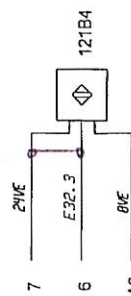


POINT MORT AVANT
DISTRIBUTEUR 3 DROIT



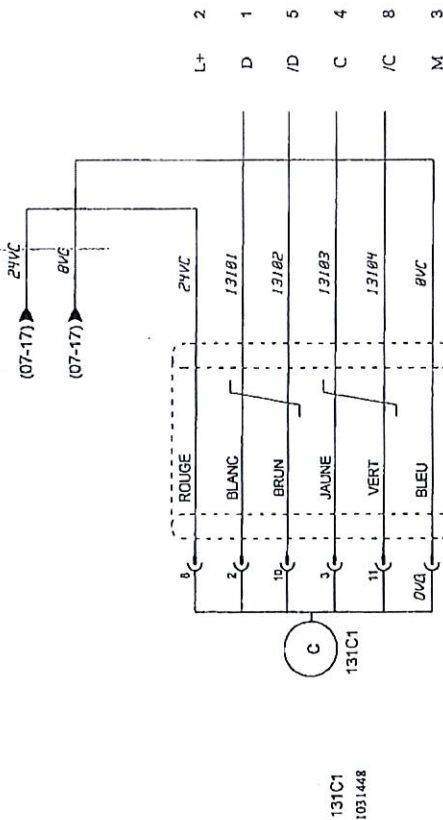
POINT MORT ARRIERE
MARQUEUSE CHEVRONS 2

(SERPRE A ON)



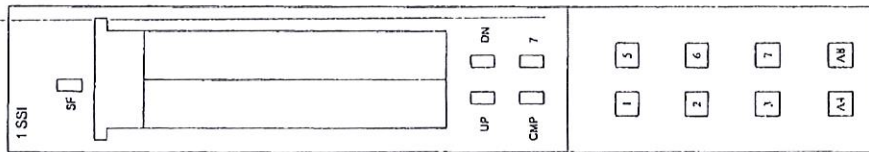
LIASON CODEUR - COFFRET

CODEUR	COFFRET
-	BLEU → BLEU
+	ROUGE → ROUGE
D+	BLANC → BLANC
D-	MARRON → MARRON
C+	JAUNE → JAUNE
C-	VIOLET → VERT



CODEUR AXE CLOUAGE
ARS60 - AXK08092

131E1
6ES7 193-1CB20-0AA0VU
6ES7 138-4DB00-0AB0



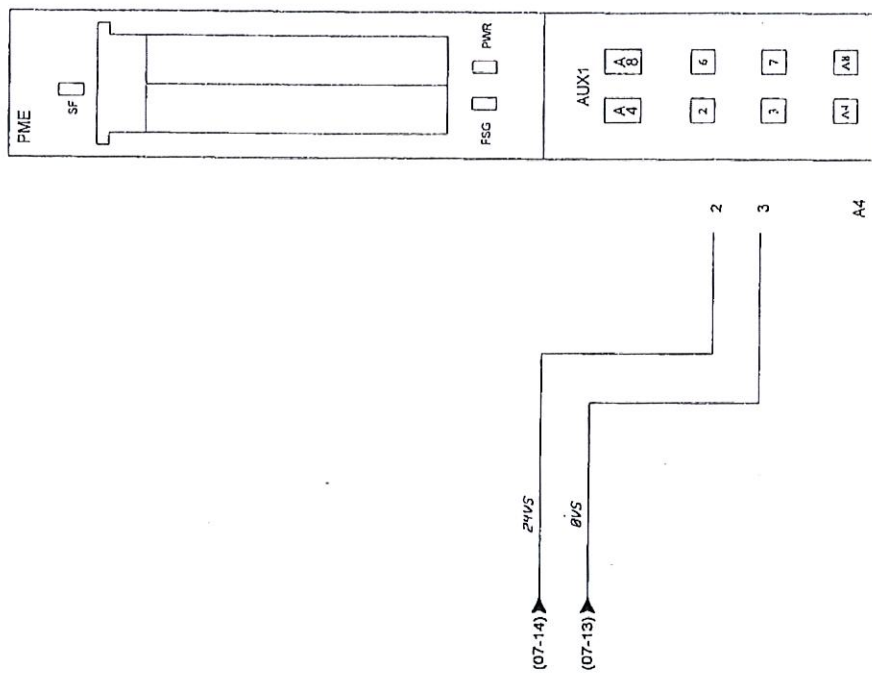
PARAMETRE SSI

DIAGNOSTIC	- - - - - V
ACQUISITION	- - - - - synchrone
TYPE CAPTEUR	- - - - - SSI - 13 bits
CONVERTISSEUR	- - - - - gray
VITESSE TRANSFERT	- - - - - 1 MZ
TEMPS MONOFLAG	- - - - - 32 US
NORMALISATION	- - - - - ☐
NOMBRE DE BIT A DROITE	- - - - - 0
CHANGEMENT SENS DE ROTATION	- - - - - V
INCREMENT	- - - - - 8192
LATCH	- - - - - non activ
COMP 1	- - - - - non activ
COMP 2	- - - - - non activ

144E1

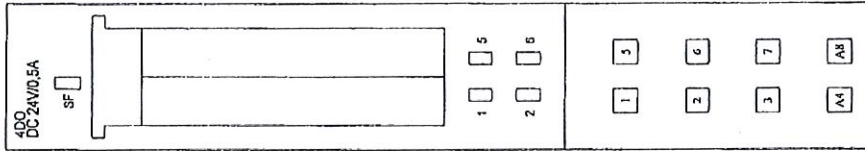
6ES7 138-4CB10-0AA0

6ES7 193-1CC20-0AA0



145E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

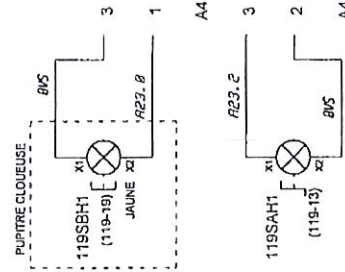


3 1 A4 3 2 A4

7 5 A8 7 6 A8

NOTA: Part interne entre les bornes 2 et 3:6 et 7

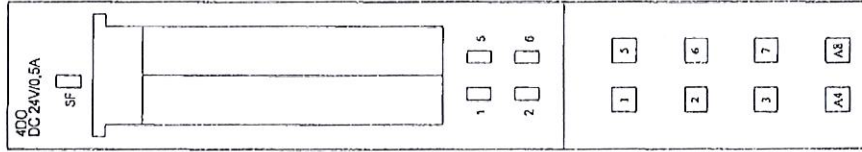
ACQUITEMENT
DEFAULT



DEFAULT
DISTRIBUTEUR 1 ET 2

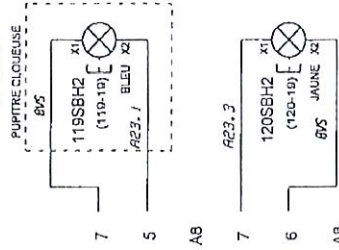
145E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



EJECTION
MAUVAIS
PLATEAU

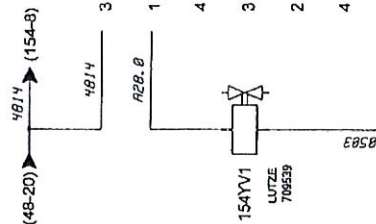
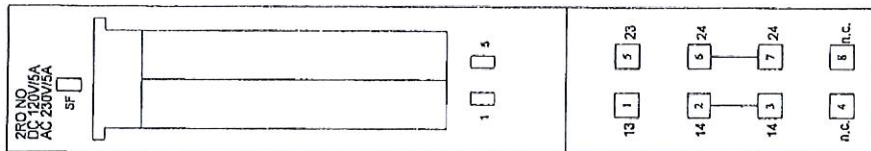
Q/I : UN SEUL
1 : TOUS



DEFAULT
DISTRIBUTEUR 3

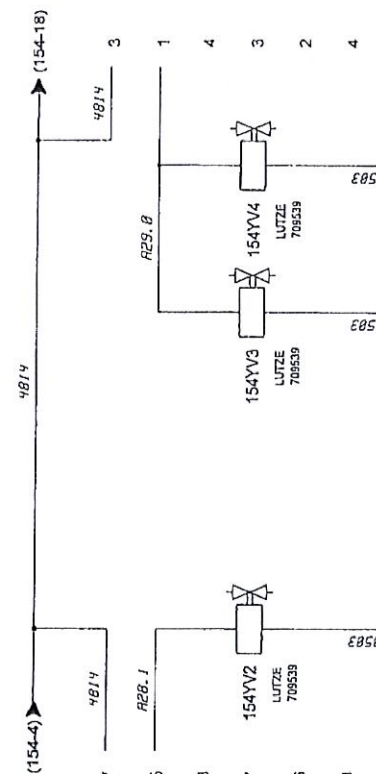
154E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



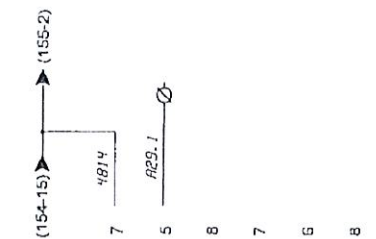
Ø503

ESCAMOTAGE
TAQUET GAUCHE



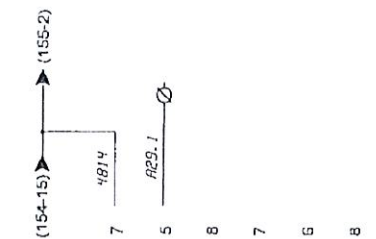
Ø503

ESCAMOTAGE
TAQUET DROIT



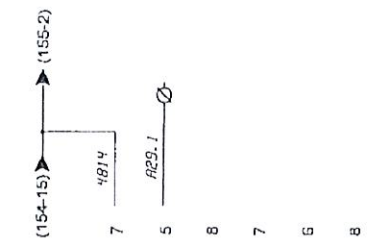
Ø503

RECENTRAGE
PLANCHE
GAUCHE



Ø503

RECENTRAGE
PLANCHE
DROITE



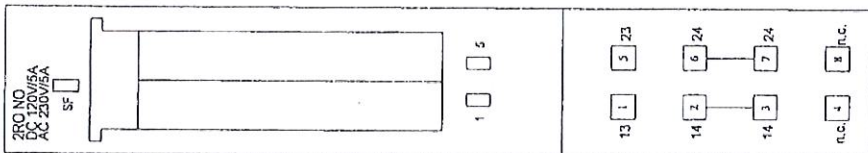
Ø503

RECENTRAGE
PLANCHE COURTE
(OPTION)

NOTA: Pont interne entre les bornes 2 et 3/5 et 7

154E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



S.O.S. SODEME

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSE DE PLATEAUX\PA044 SACCHI PALLETS\

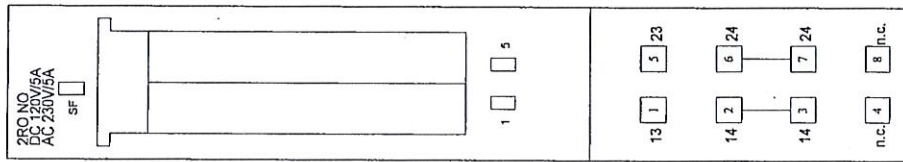
DEVELOPPE

28-04-2011

154 / 122

155E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



(154-19) → 48/14 → (155-8)

48/14

R30.0

155YV1
LUTZE
709539

Ø583

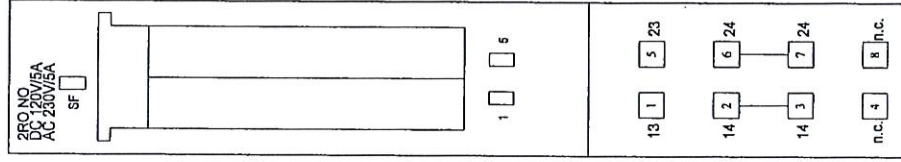
COMMANDE
MARQUAGE CHEVRON 1

(A30.0 NON PU)
IN USO

NOTA: Pont interne entre les bornes 2 et 3, 6 et 7

155E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



(155-4) → 48/14 → (155-18)

48/14

R31.0

155YV3
LUTZE
709539

155YV2
LUTZE
709539

155YV4
LUTZE
709539

155YV5
LUTZE
709539

Ø583

COMMANDE
MARQUAGE CHEVRON 2

DEPOSE PLANCHE
SUR CHAINES

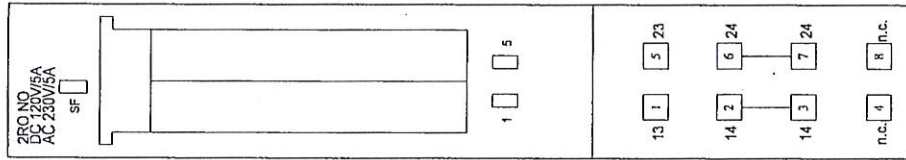
(sortie de distributeur 1 et 2)

DEPOSE PLANCHE
SUR CHAINES

(sortie de distributeur 3)

156E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



(155-20) 4814 (156-8)

4814 R32.0

156YV1 LUTZE 709539

0503

0503

0503

0503

0503

0503

0503

0503

0503

0503

0503

0503

0503

LUBRIFICATION CENTRALISE

COMMANDE VERINS DE MAINTIEN CHEVRONS DANS CHARGEUR

(NOU 20' IN USO) 432.1

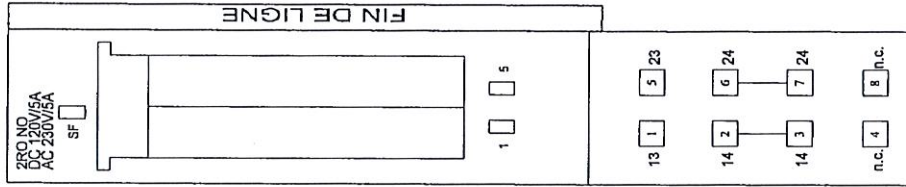
AVANCE (SE A NOTAGE) Topnet spide pour planche large

Avance edantage Topnet drivil pour planche large.

NOTA: Pont interne entre les bornes 2 et 3/6 et 7

156E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



(156-5) 4814 (156-18)

4814 R33.1

156YV3 LUTZE 709539

0503

0503

0503

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0503

0503

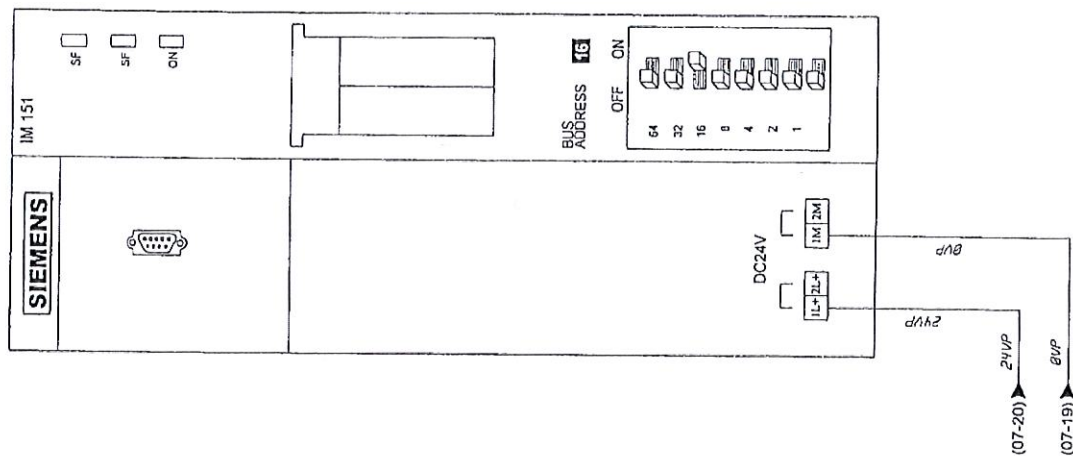
ADRESSE : 16

[illegible]

CONFIGURATION PROFIBUS COFFRET DISTRIBUTEUR DE CLOUDS

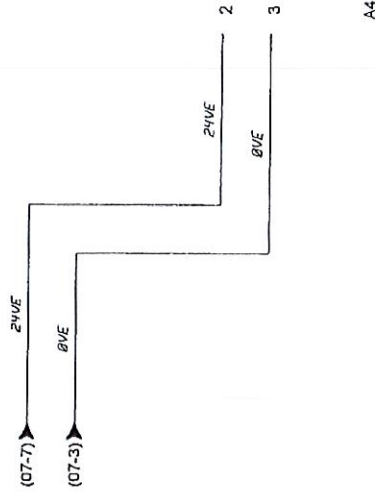
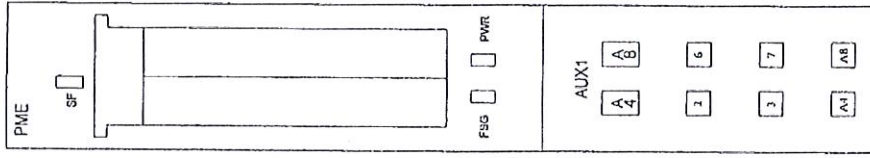
	A420	A430	A440	A450	A460	A470	A480	A490	A500	A510	A520	A530	A560	A570	A580	A590	A600	A610
19SE1																		
19SE2																		
20E1																		
20E2																		
20SE1																		
20SE2																		
20GE1																		
20GE2																		
20HE1																		
20HE2																		
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21SE1																		
21SE2																		

174E1
6ES7 151-1AA02-0AB0



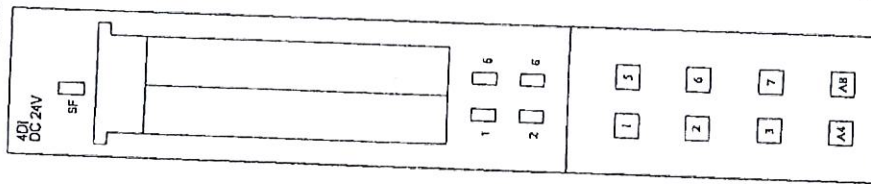
175E1

6ES7 138-1CB10-0AB0
6ES7 193-1CC20-0AA0

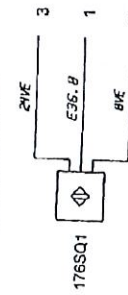


S.O.S. SODEME	C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLIQUEUSE DE PLATEAUX\PA044	SACCHI	PALLETS	175	122
DEVELOPPE					

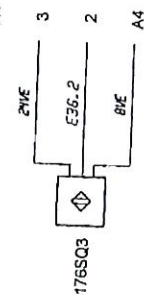
176E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



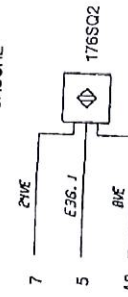
CONTROLE
PASSAGE CLOU 1
SUR BOITE GAUCHE



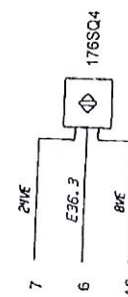
CONTROLE
PASSAGE CLOU 3
SUR BOITE GAUCHE



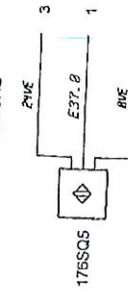
CONTROLE
PASSAGE CLOU 2
SUR BOITE GAUCHE



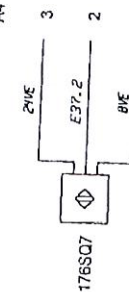
CONTROLE
PASSAGE CLOU 4
SUR BOITE GAUCHE



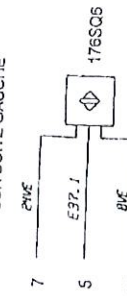
CONTROLE
PASSAGE CLOU 5
SUR BOITE GAUCHE



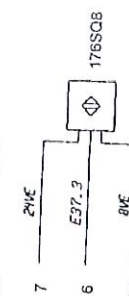
CONTROLE
PASSAGE CLOU 7
SUR BOITE GAUCHE



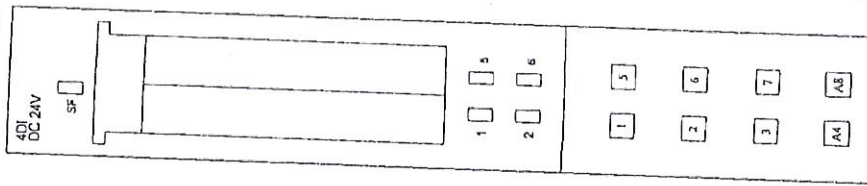
CONTROLE
PASSAGE CLOU 6
SUR BOITE GAUCHE



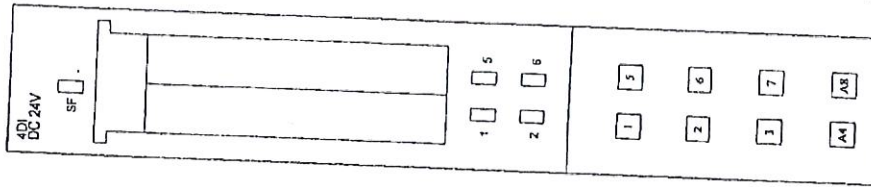
CONTROLE
PASSAGE CLOU 8
SUR BOITE GAUCHE



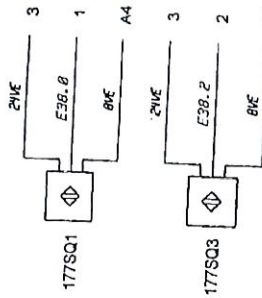
176E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



177E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

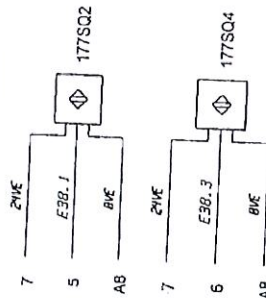


CONTROLE
PASSAGE CLOU 9
SUR BOITE GAUCHE



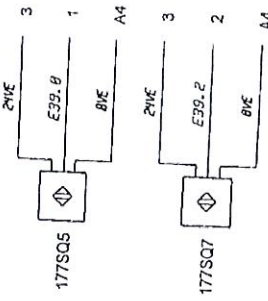
CONTROLE
PASSAGE CLOU 11
SUR BOITE GAUCHE

CONTROLE
PASSAGE CLOU 10
SUR BOITE GAUCHE



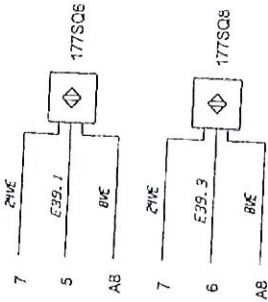
CONTROLE
PASSAGE CLOU 12
SUR BOITE GAUCHE

CONTROLE
PASSAGE CLOU 13
SUR BOITE DROITE



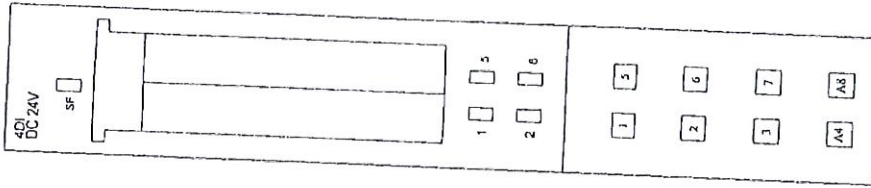
CONTROLE
PASSAGE CLOU 15
SUR BOITE DROITE

CONTROLE
PASSAGE CLOU 14
SUR BOITE DROITE



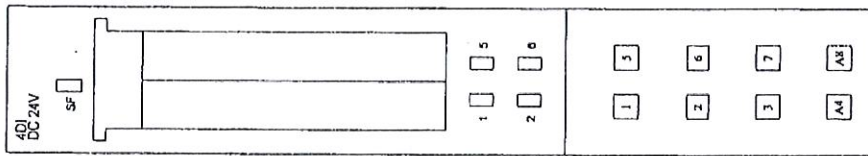
CONTROLE
PASSAGE CLOU 16
SUR BOITE DROITE

177E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

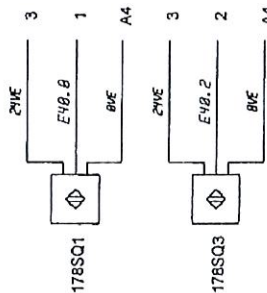


178E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



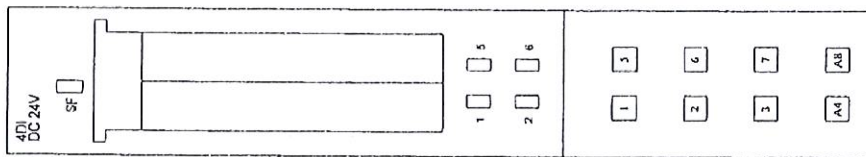
CONTROLE
PASSAGE CLOU 17
SUR BOITE DROITE



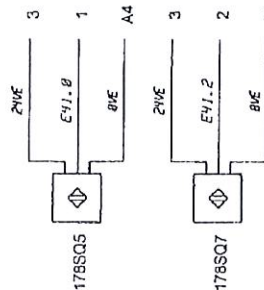
CONTROLE
PASSAGE CLOU 19
SUR BOITE DROITE

178E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

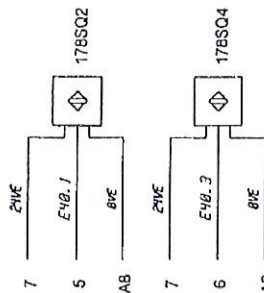


CONTROLE
PASSAGE CLOU 21
SUR BOITE DROITE



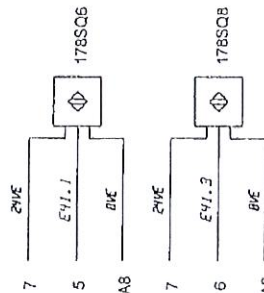
CONTROLE
PASSAGE CLOU 23
SUR BOITE DROITE

CONTROLE
PASSAGE CLOU 18
SUR BOITE DROITE



CONTROLE
PASSAGE CLOU 20
SUR BOITE DROITE

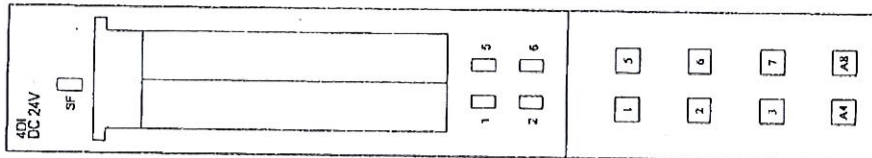
CONTROLE
PASSAGE CLOU 22
SUR BOITE DROITE



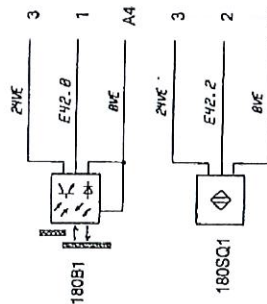
CONTROLE
PASSAGE CLOU 24
SUR BOITE DROITE

180E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

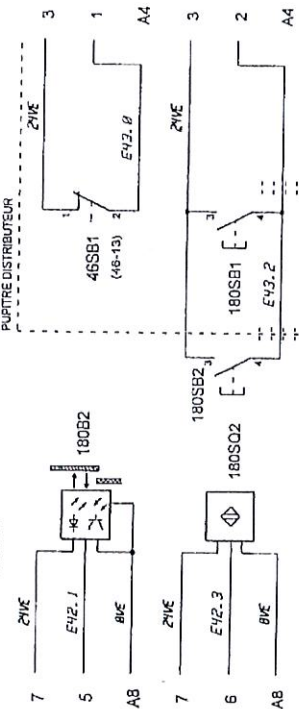


CONTROLE PLANCHE
SOUS CLOUAGE
GAUCHE



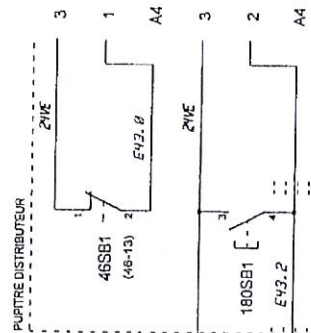
BAC VIBRANT N°1
MANQUE CLOUS
BAC 1

CONTROLE PLANCHE
SOUS CLOUAGE
DROITE



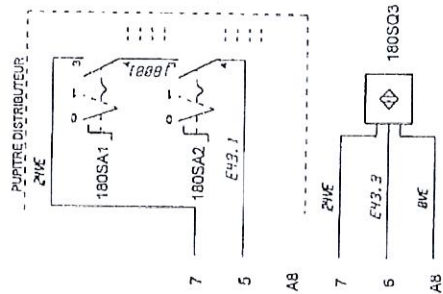
BAC VIBRANT N°1
MANQUE CLOUS
BAC 2

ARRET D'URGENCE
PUPITRE DISTRIBUTEUR



COUP PAR COUP
DISTRIBUTEUR

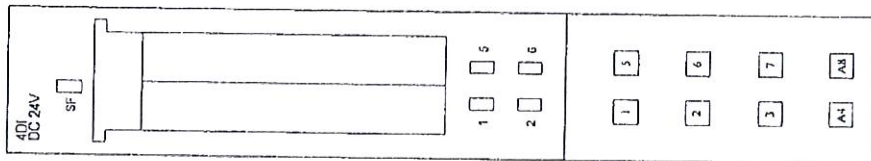
MARCHE
DISTRIBUTEUR



PMH
BAC VIBRANT N°1

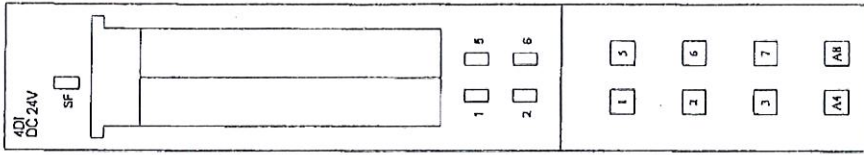
180E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

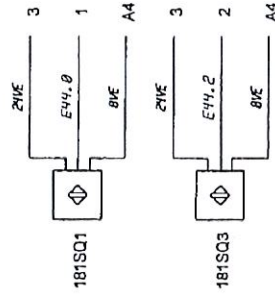


181E1

6ES7 193-4CB2D-0AA0/U
6ES7 131-4BD00-0AA0

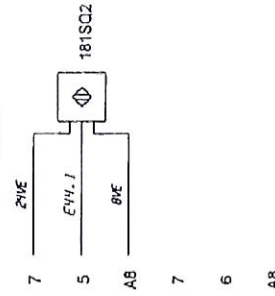


BAC VIBRANT N°2
MANQUE CLOUS
BAC 1



PMH
BAC VIBRANT N°2

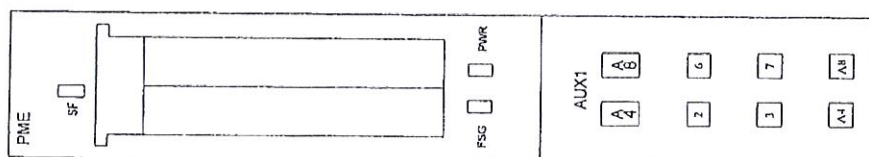
BAC VIBRANT N°2
MANQUE CLOUS
BAC 2



LIBRE

190E1

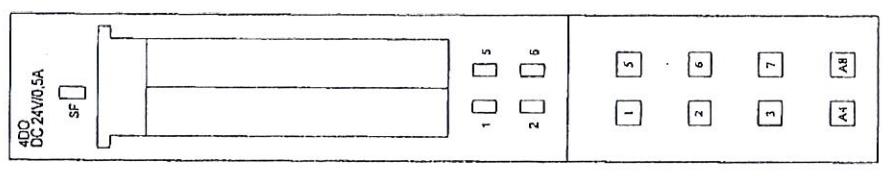
6ES7 138-4CB10-0AB0
6ES7 193-4CC20-0AA0



(07-15) 2VVS

(07-12) BVS

191E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

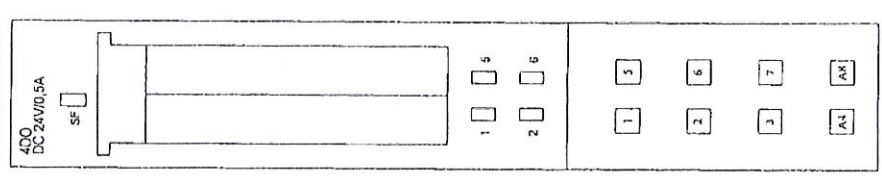


DEFAULT PASSAGE
CLOUS 1
BOITE GAUCHE

DEFAULT PASSAGE
CLOUS 3
BOITE GAUCHE

NOTA: Part interne entre les bornes 2 et 3;5 et 7

191E2
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



DEFAULT PASSAGE
CLOUS 2
BOITE GAUCHE

DEFAULT PASSAGE
CLOUS 4
BOITE GAUCHE

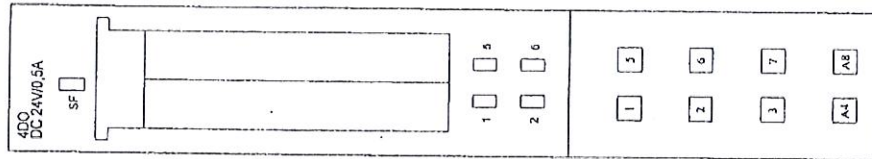
DEFAULT PASSAGE
CLOUS 5
BOITE GAUCHE

DEFAULT PASSAGE
CLOUS 7
BOITE GAUCHE

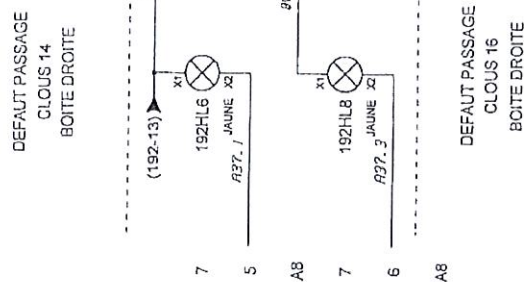
DEFAULT PASSAGE
CLOUS 8
BOITE GAUCHE

192E2

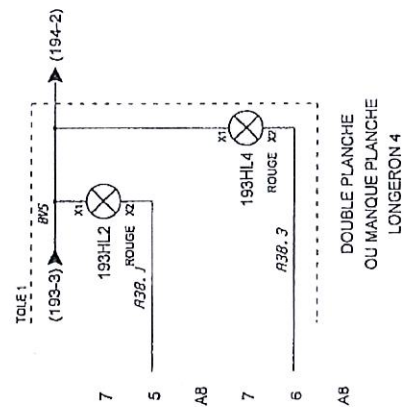
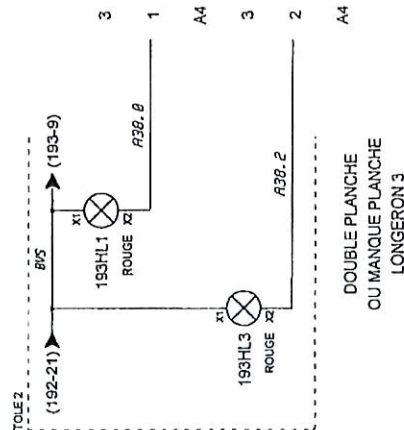
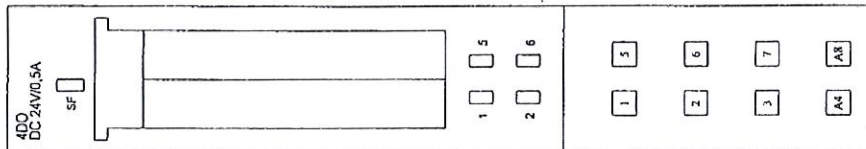
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



NOTA: Pont interne entre les bornes 2 et 3, 6 et 7



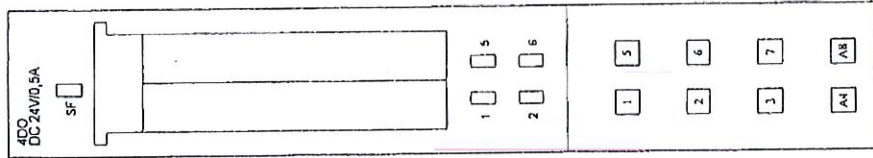
6ES7 193-4CB20-0AA0/U
6ES7 193-4CB20-0AA0



NOTA: Pont interne entre les bornes 2 et 3;6 et 7

194E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



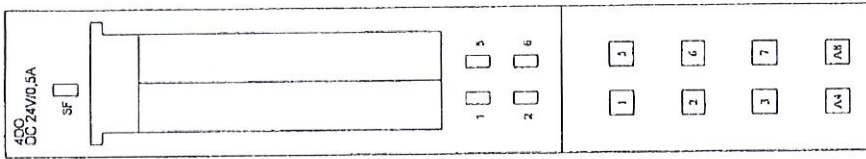
DEFAULT PASSAGE
CLOUS 17
BOITE DROITE

DEFAULT PASSAGE
CLOUS 19
BOITE DROITE

NOTA: Pont interne entre les bornes 2 et 3; 6 et 7

194E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



DEFAULT PASSAGE
CLOUS 21
BOITE DROITE

DEFAULT PASSAGE
CLOUS 23
BOITE DROITE

DEFAULT PASSAGE
CLOUS 18
BOITE DROITE

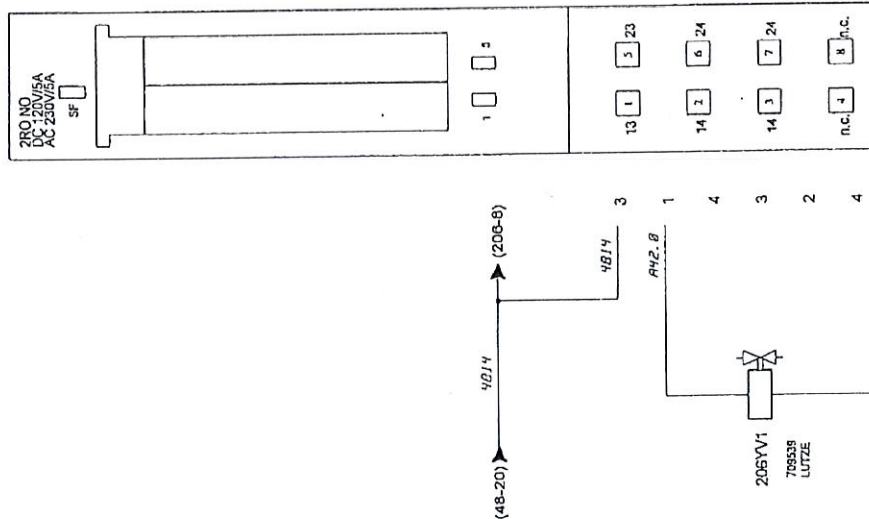
DEFAULT PASSAGE
CLOUS 20
BOITE DROITE

DEFAULT PASSAGE
CLOUS 22
BOITE DROITE

DEFAULT PASSAGE
CLOUS 24
BOITE DROITE

206E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

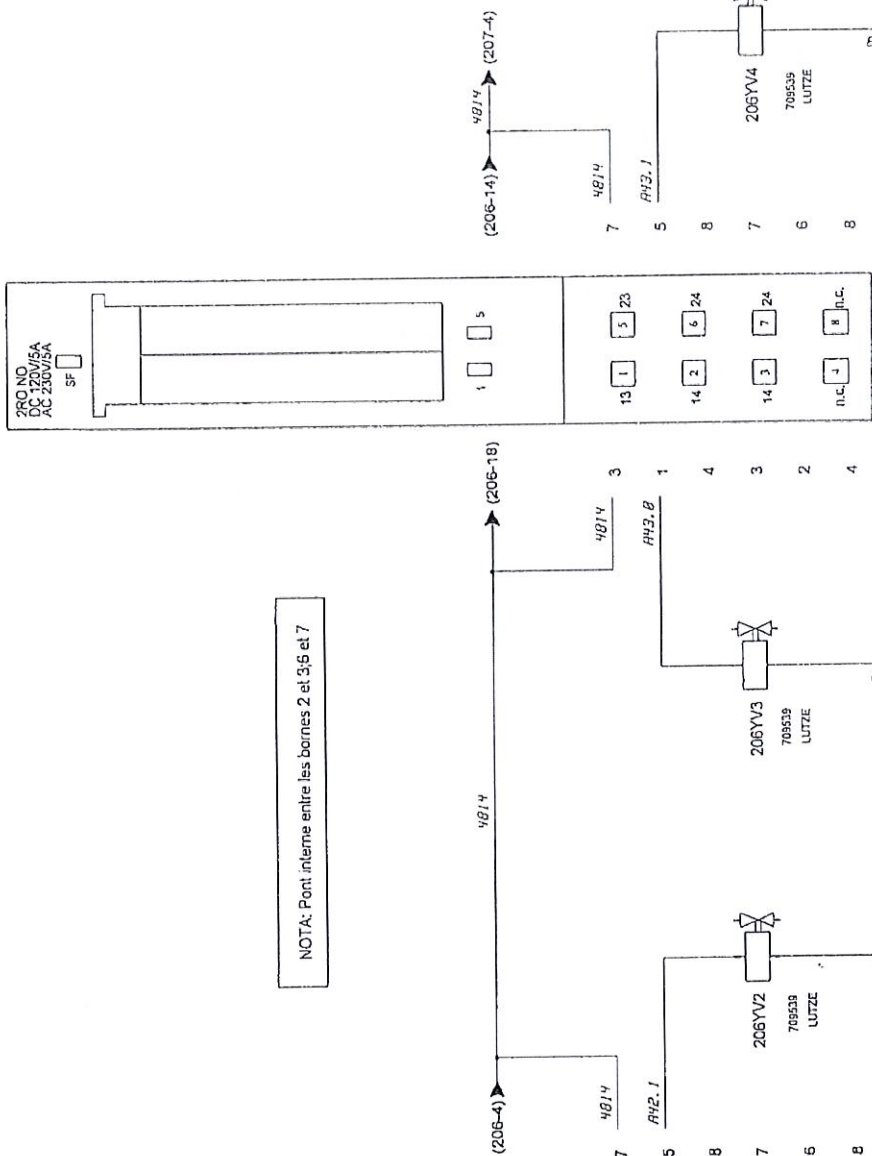


DISTRIBUTEUR
CLOUS 1

NOTA: Pont interne entre les bornes 2 et 3, 5 et 7

206E2

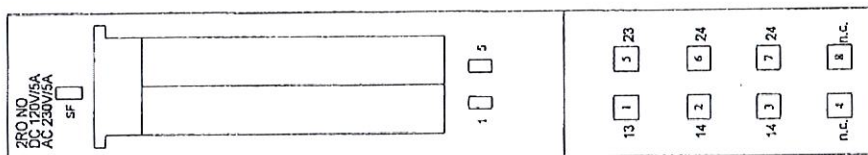
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



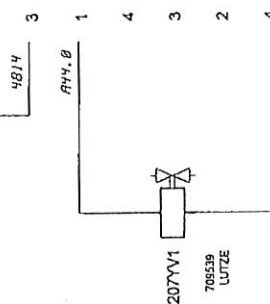
DISTRIBUTEUR
CLOUS 4

207E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



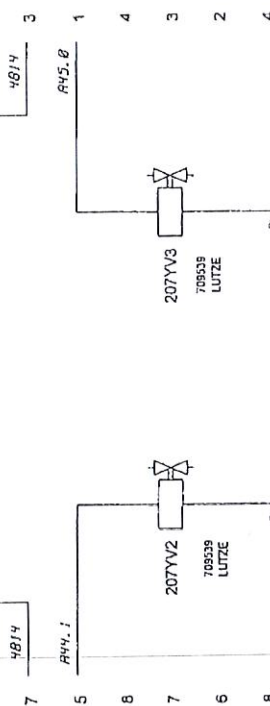
(206-19) → 48/14 → (207-8)



DISTRIBUTEUR
CLOUS 5

NOTA: Pont interne entre les bornes 2 et 3/6 et 7

(207-4) → 48/14 → (207-18)

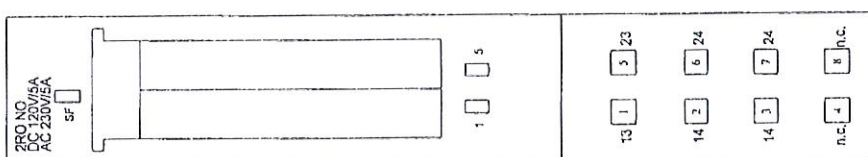


DISTRIBUTEUR
CLOUS 6

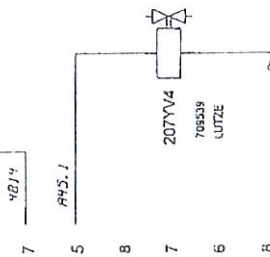
DISTRIBUTEUR
CLOUS 7

207E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



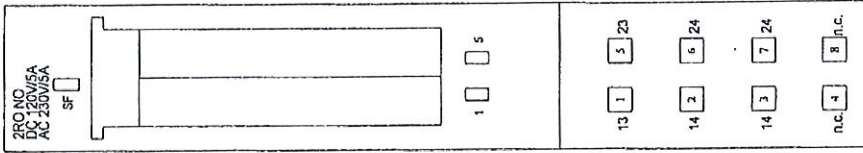
(207-14) → 48/14 → (208-4)



DISTRIBUTEUR
CLOUS 8

208E1

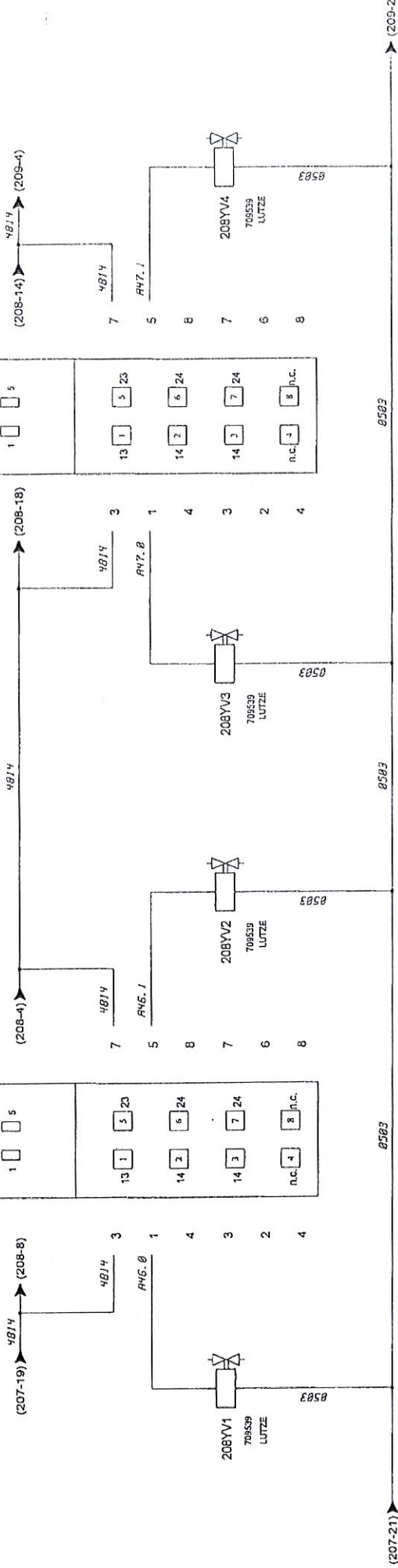
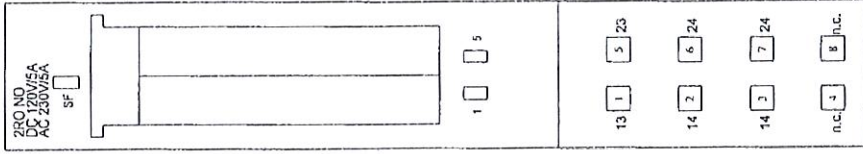
6ES7 193-4CB20-0AA0/U
6ES7 132-4IB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3, 6 et 7

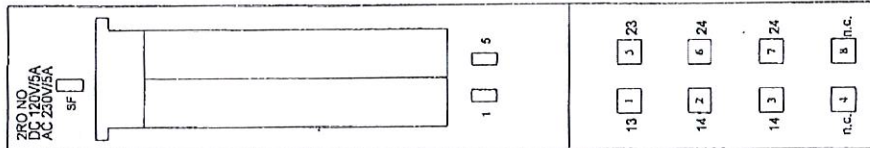
208E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4IB00-0AB0

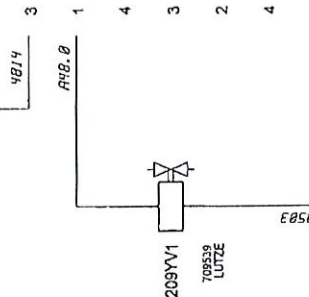


209E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

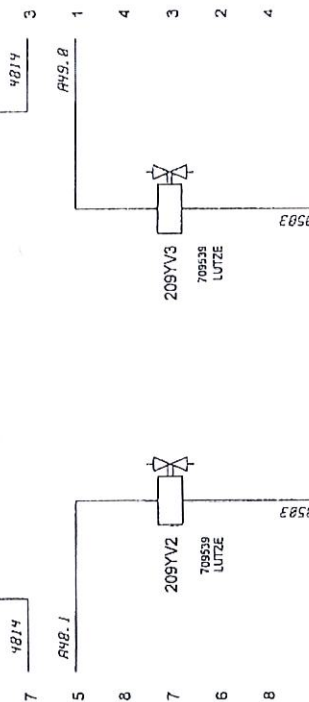


(208-19) → 4814 → (209-8)



DISTRIBUTEUR
CLOUS 13

(209-4) → 4814 → (209-18)

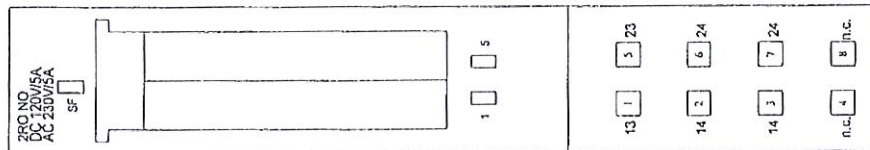


DISTRIBUTEUR
CLOUS 14

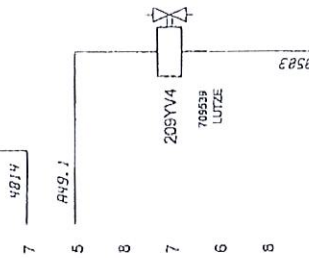
DISTRIBUTEUR
CLOUS 15

209E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



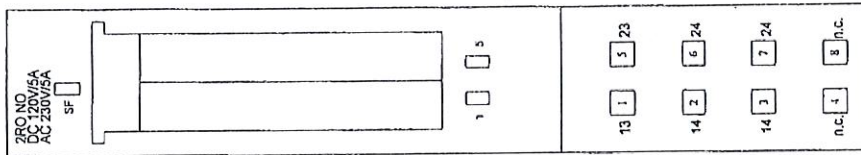
(200-14) → 4814 → (210-4)



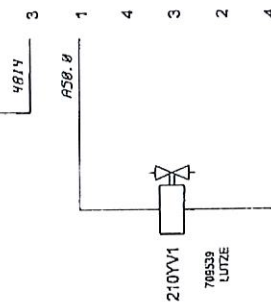
DISTRIBUTEUR
CLOUS 16

210E1

6ES7 193-4CB30-0AA0/U
6ES7 132-4HB00-0AB0



(209-19) → 4814 → (210-8)

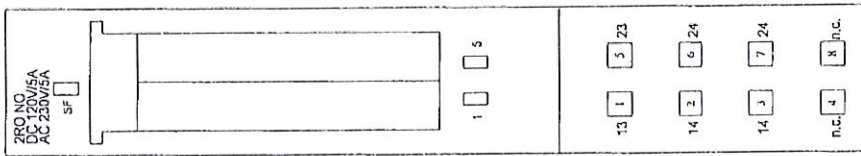


DISTRIBUTEUR
CLOUS 17

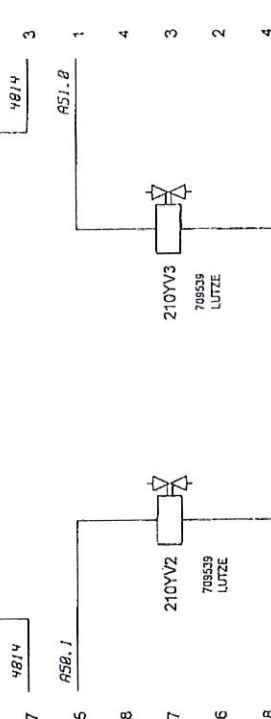
NOTA: Pont interne entre les bornes 2 et 3,6 et 7

210E2

6ES7 193-4CB30-0AA0/U
6ES7 132-4HB00-0AB0



(210-4) → 4814 → (210-18)



DISTRIBUTEUR
CLOUS 18

DISTRIBUTEUR
CLOUS 19

DISTRIBUTEUR
CLOUS 20

S.O.S. SODEME

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSEUSE DE PLATEAUX\PRO044 SACCHI PALLETS\

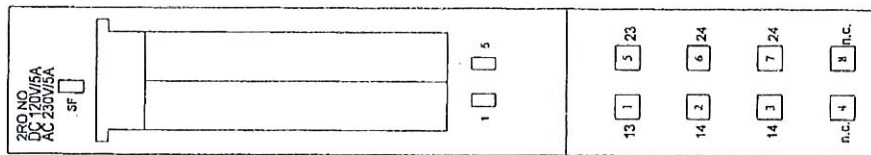
DEVELOPPE

28-04-2211

210 / 122

211E1

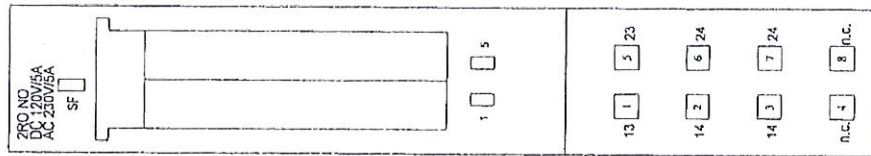
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3 et 7

211E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



(210-21) → (210-19) → (211-8) → (211-4) → (211-1B) → (211-14) → (213-4) → (213-2)

DISTRIBUTEUR
CLOUS 21

DISTRIBUTEUR
CLOUS 22

DISTRIBUTEUR
CLOUS 23

DISTRIBUTEUR
CLOUS 24

S.O.S. SODEHE

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSE DE PLATEAUX\PA044 SACCHI PALLETS\

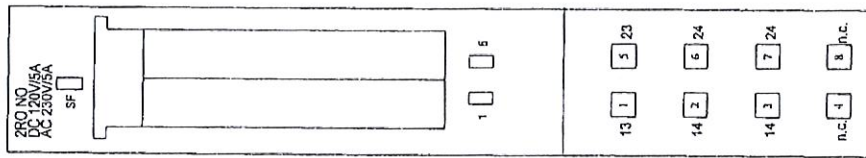
DEVELOPPE

28-04-2011

211 122

213E1

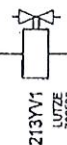
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



(211-19) → 48/14 → (213-8)

48/14

R56.0



0503

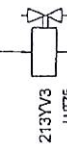
MISE EN REF
PREMIERE PLANCHE

NOTA: Pont interne entre les bornes 2 et 3, 6 et 7

(213-4) → 48/14 → (213-10)

48/14

R57.0



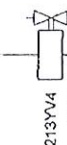
0503

ESCAMOTAGE
PRESSEURS SUPERIEURS

(213-14) → 48/14 → (214-2)

48/14

R57.1



0503

SKIS
SORTIE CLOUEUSE

S.O.S. SODEME

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUEUSE DE PLATEAUX\PA044 SACCHI PALETTE\

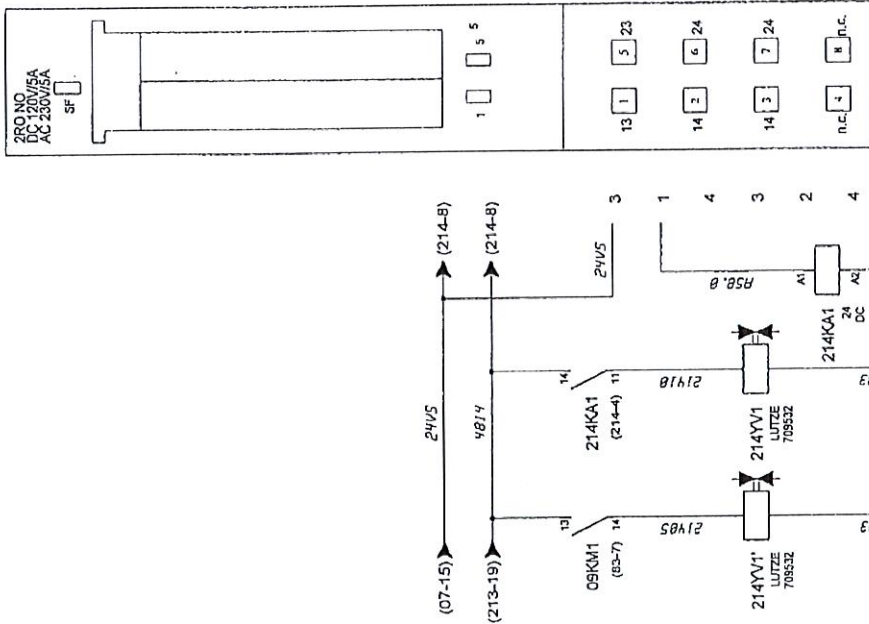
DEVELOPPE

20-01-2011

2.13 / 122

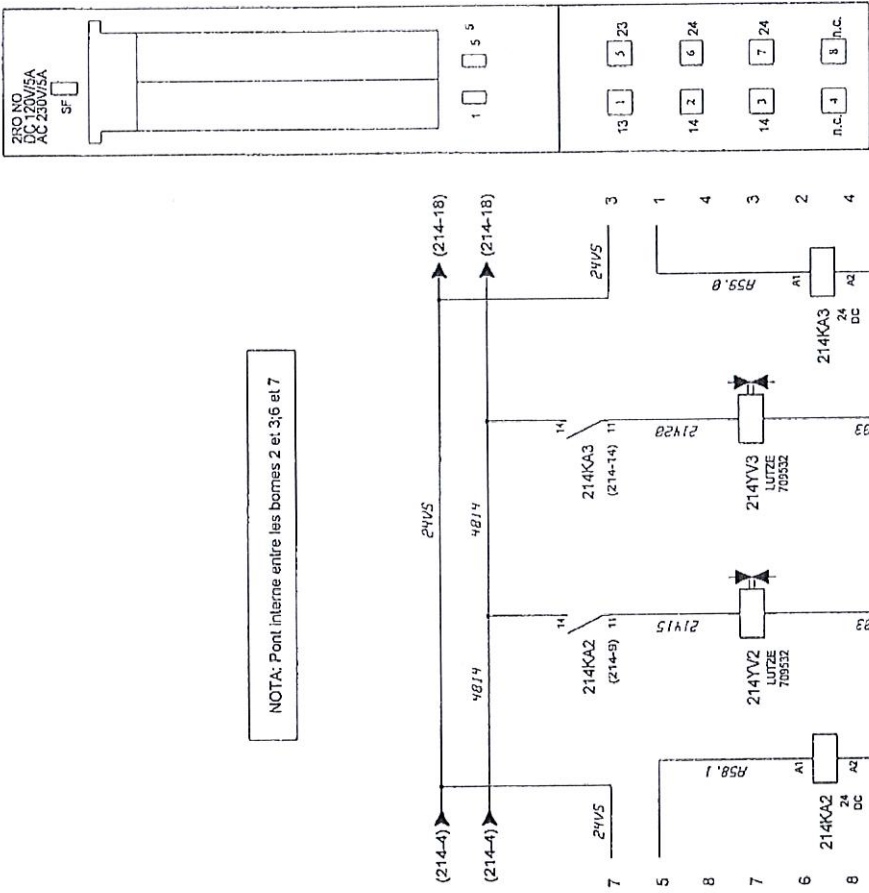
214E1

6ES7 193-1CB20-0AA0/0U
6ES7 132-4HB00-0AB0



214E2

6ES7 193-1CB20-0AA0/0U
6ES7 132-4HB00-0AB0



COMMANDE
MISE EN PRESSION
+ 8V-PASS ACCU

14 11 (214-3)

14 11 (214-10)

COMMANDE
RIVETAGE
POUTRE n°1

COMMANDE
RIVETAGE
POUTRE n°2

COMMANDE
RIVETAGE
POUTRE n°3

S.O.S. SODEME

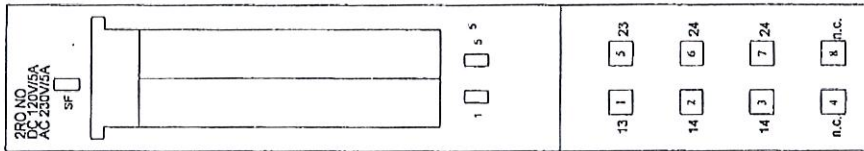
C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSEUSE DE PLATEAUX\PA044 SACCHI PALLETS\

DEVELOPPE

20-04-2011 214 122

215E1

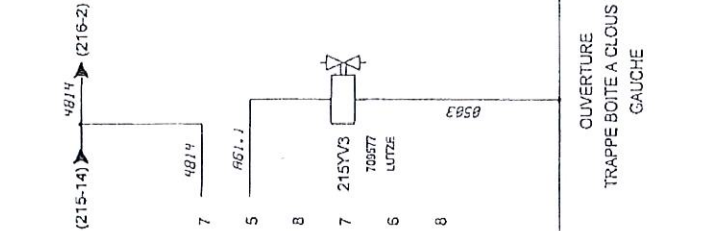
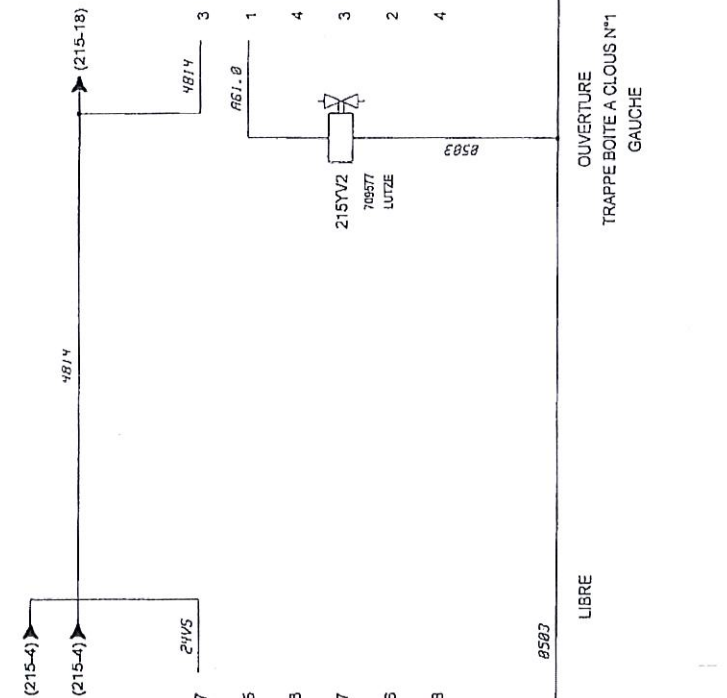
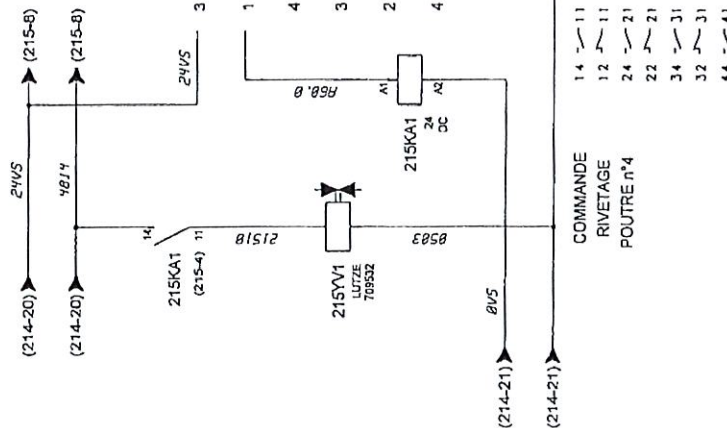
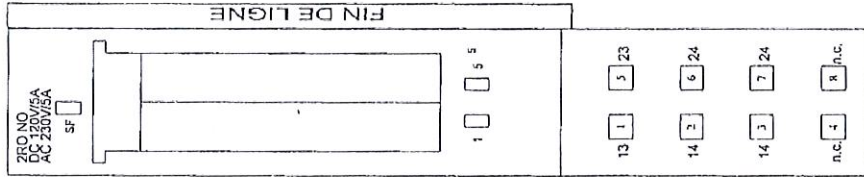
6ES7 193-1CB20-0AA0/U
6ES7 132-4HB00-0AB0



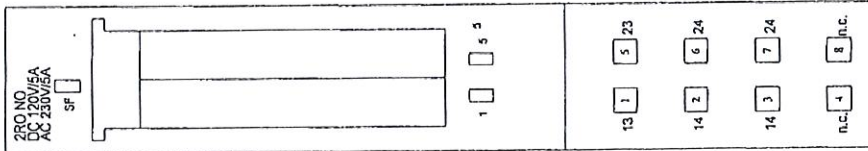
NOTA: Pont interne entre les bornes 2 et 3:5 et 7

215E2

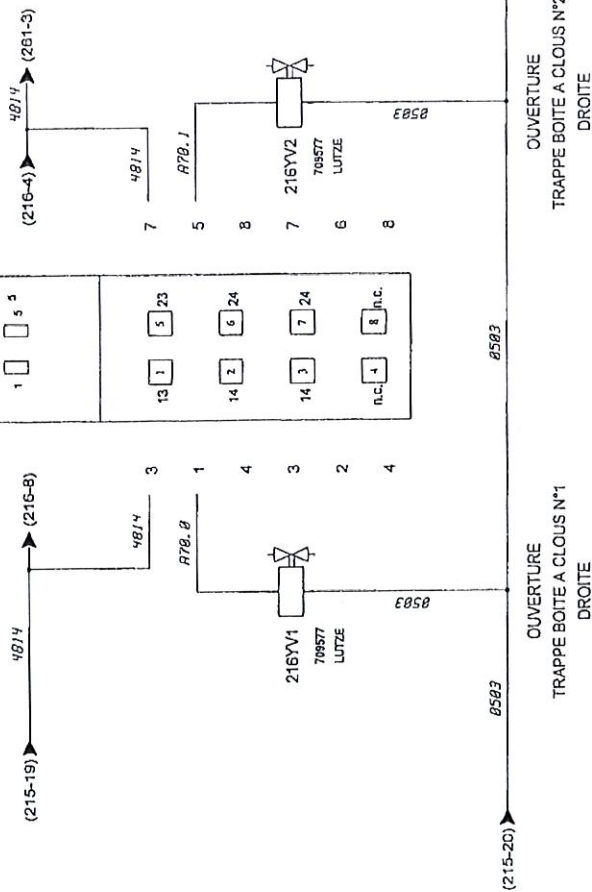
6ES7 193-1CB20-0AA0/U
6ES7 132-4HB00-0AB0



216E1
6ES7 193-4CB20-0AA0U
6ES7 137-4HB00-0AB0



NOTA: Port interne entre les bornes 2 et 3,6 et 7



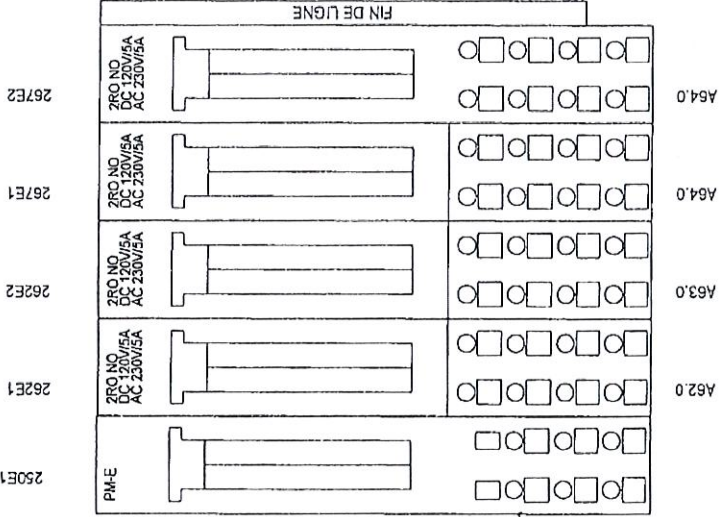
OUVERTURE
TRAPPE BOITE A CLOUS N°2
DROITE

OUVERTURE
TRAPPE BOITE A CLOUS N°1
DROITE

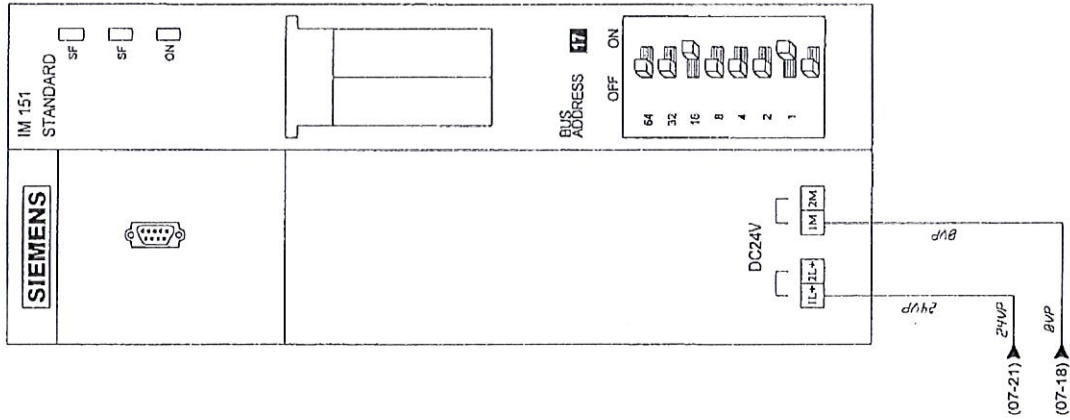
ADRESSE : 18

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21						
S.O.S. SODEME		C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSE DE PLATEAUX\PA044 SACCHI PALLETS\																								
																			DEVELOPPE		20-04-2011		235		122	

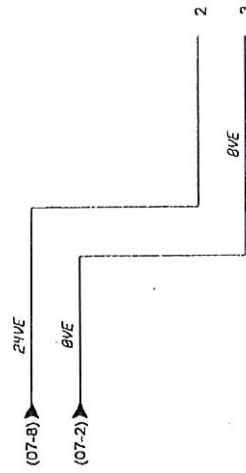
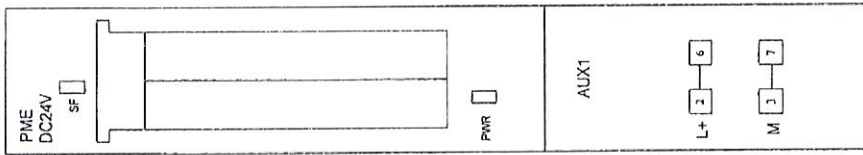
CONFIGURATION PROFIBUS COFFRET EMPILEUR PALETTE



238E1
6ES7 151-1AA02-0AB0

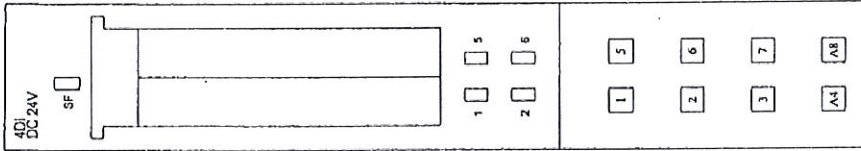


239E1
 6ES7 138-4CB10-0AB0
 6ES7 193-4CC20-0AA0



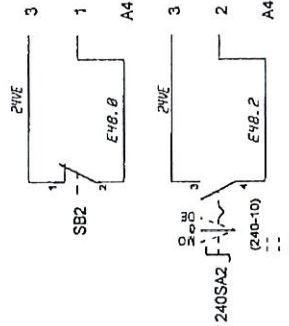
240E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



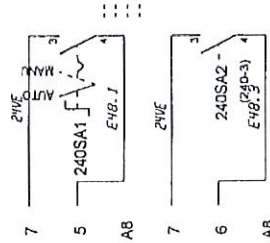
E48.1 = 1 = réglage
E48.1 = 0 = automatique

ARRÊT D'URGENCE
EMPILEUR



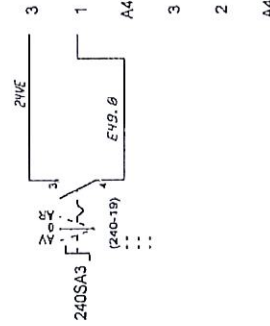
MONTEE
EMPILEUR

SELECTEUR
AUTO/MANU

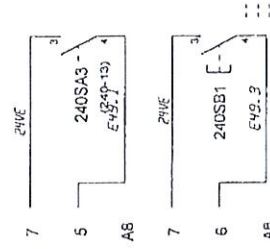


DESCENTE
EMPILEUR

AVANCE CONVOYEURS
EMPILEUR



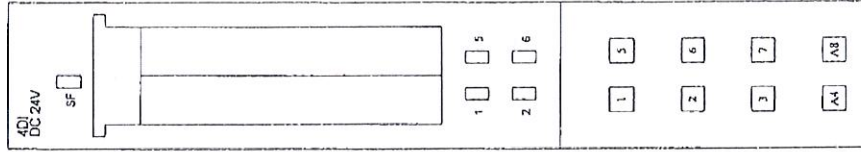
RECU CONVOYEURS
EMPILEUR



SERRAGE
FLANGS EMPILEUR

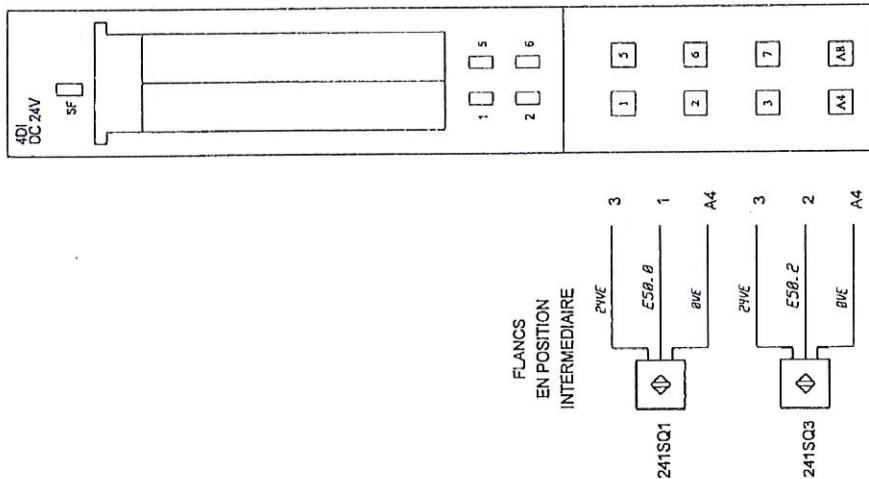
240E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



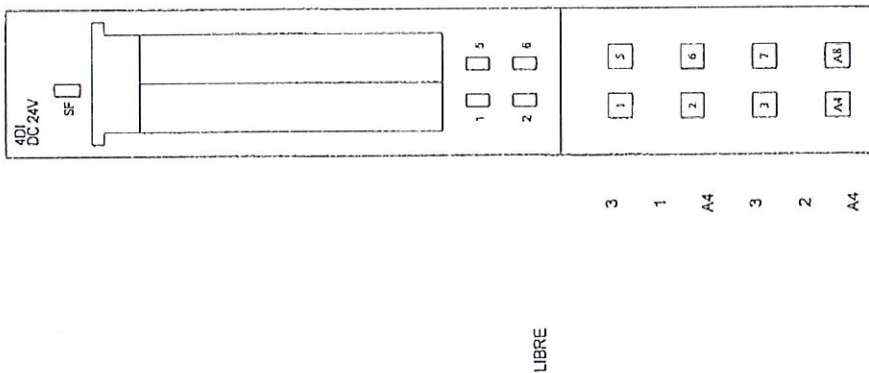
241E1

6ES7 193-4CB20-0AA0/U
6ES7 193-4BD00-0AA0

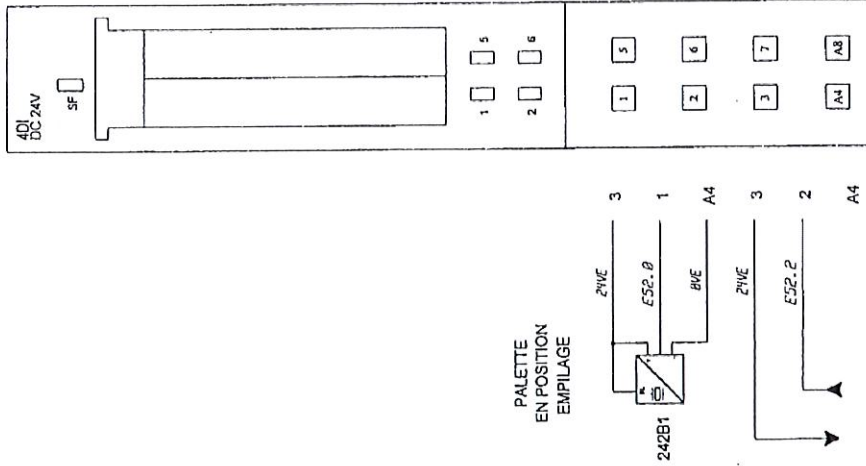


241E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



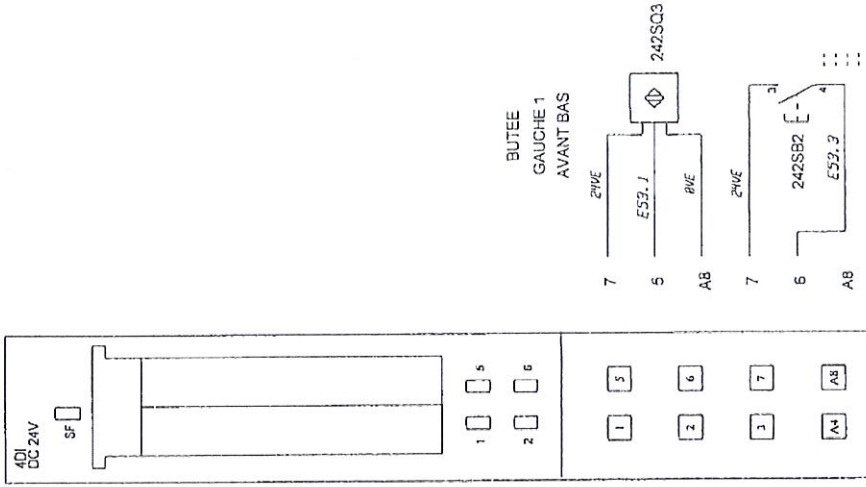
242E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



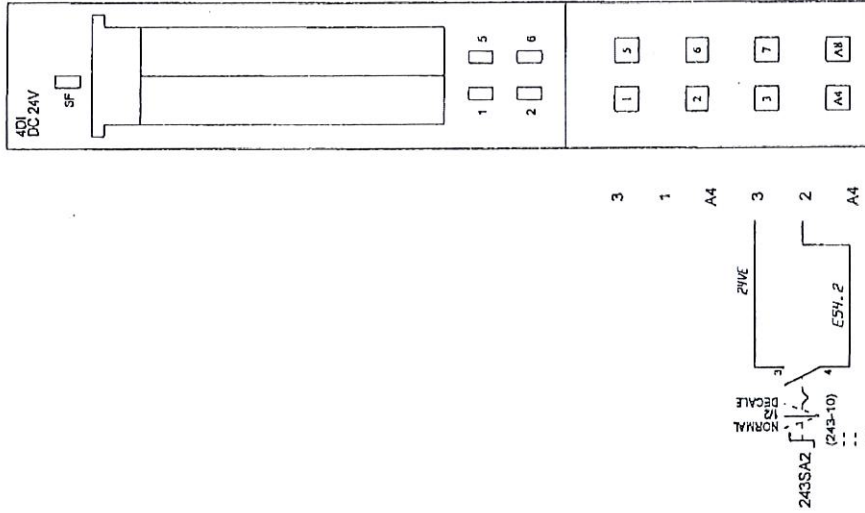
AUTORISATION
SORTIE DE PILE

FLANC
EN BAS

243E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



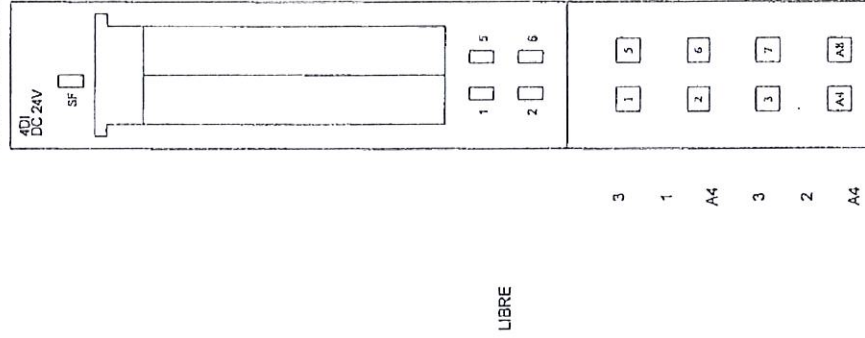
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



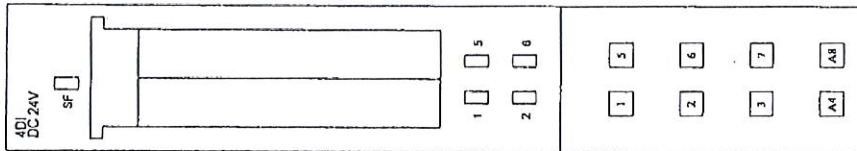
BUTEE
NORMAL / 1-2

BUTEE
NORMAL / DECALE

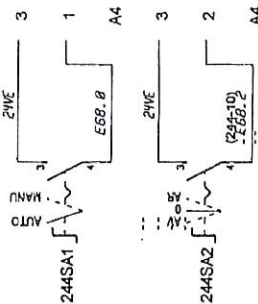
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



244E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

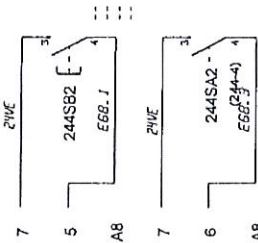


AUTO / MANU
DEVIATEUR A 90°
TABLE DE ROTATION



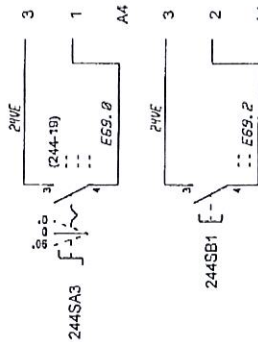
AVANT CHAÎNE
TABLE ROTATION

MONTEE/DESCENTE
BUTÉE TABLE



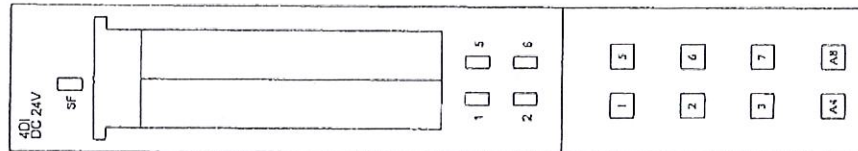
ARRIÈRE CHAÎNE
TABLE ROTATION

ROTATION VERS 90°
TABLE

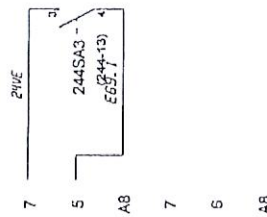


MONTEE / DESCENTE
TABLE ROTATION

244E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



ROTATION VERS 0°
TABLE



245E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

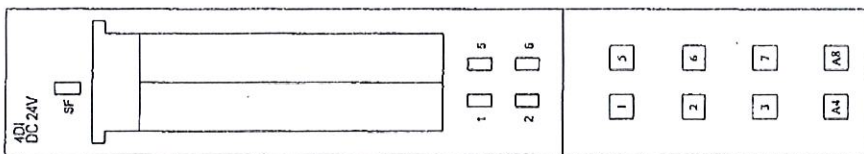
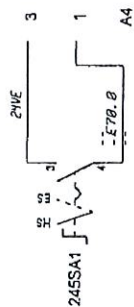
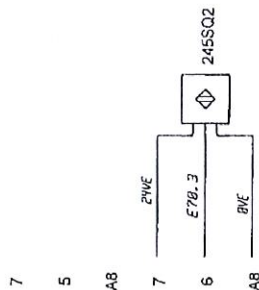


TABLE ROTATION
HS/ES

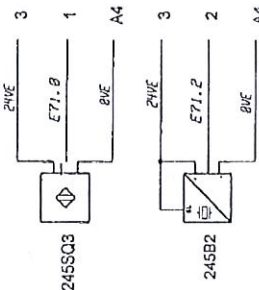


LIBRE



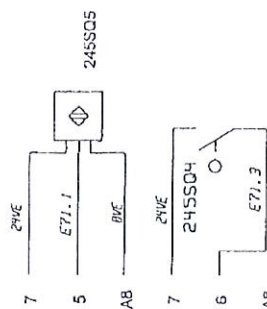
PMB
TABLE ROTATION

TABLE ROTATION
POS 0°



CELLULE PRESENCE
TABLE ROTATION

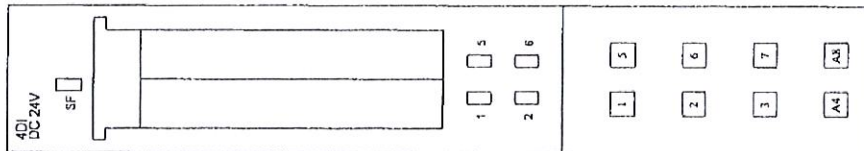
TABLE ROTATION
POS 90°



MICRO
SECURITE
TABLE ROTATION

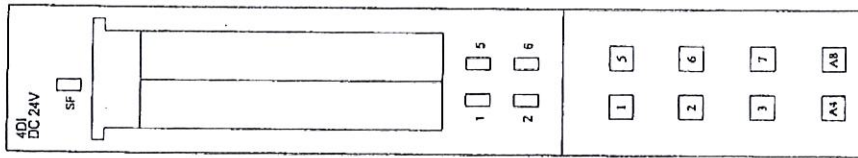
245E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

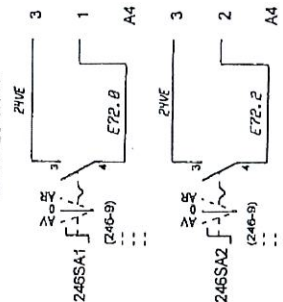


246E1

6ES7 193-1CB20-0AA0U
6ES7 131-4BD00-0AA0

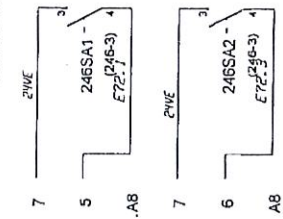


AVANCE ROULEAUX
DEVIATEUR A 90°



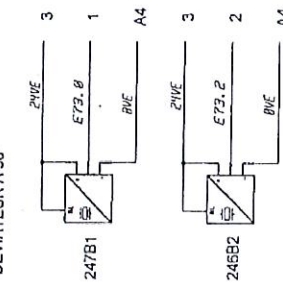
AVANT CHAINES
DEVIATEUR A 90°

ARRIERE ROULEAUX
DEVIATEUR A 90°



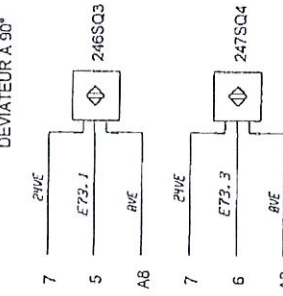
ARRIERE CHAINES
DEVIATEUR A 90°

PALLETTE ENTREE
DEVIATEUR A 90°



PALLETTE EN SORTIE
DEVIATEUR A 90°

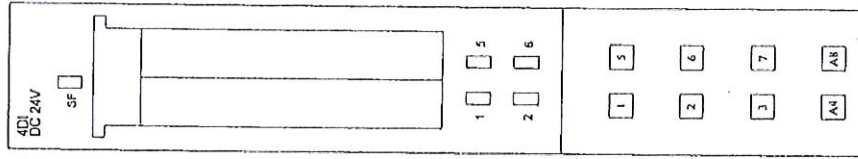
PMH
DEVIATEUR A 90°



PMB
DEVIATEUR A 90°

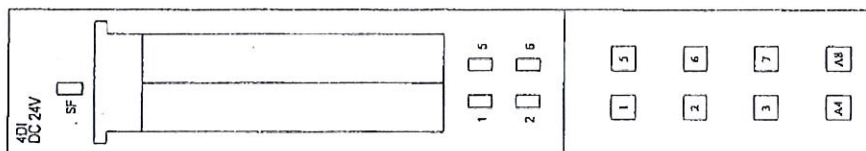
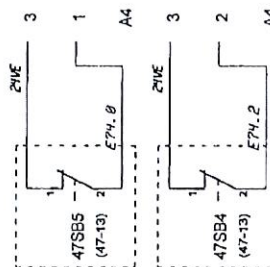
246E2

6ES7 193-1CB20-0AA0U
6ES7 131-4BD00-0AA0

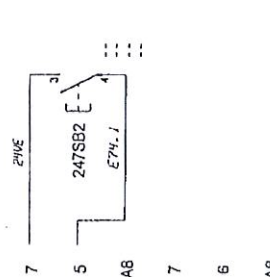


247E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

ARRET D'URGENCE
TABLE DE ROTATION

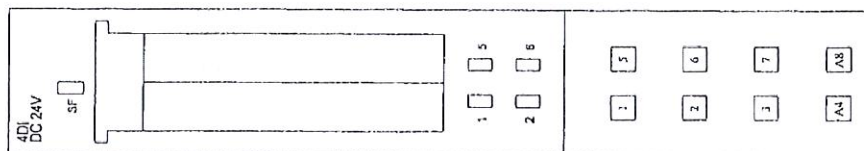
ARRET D'URGENCE
EMPILEUR



MONTEE CHAINES

247E2

6ES7 193-4CB20-0AA0/U
6ES7 191-4BD00-0AA0



S.O.S. SODEME

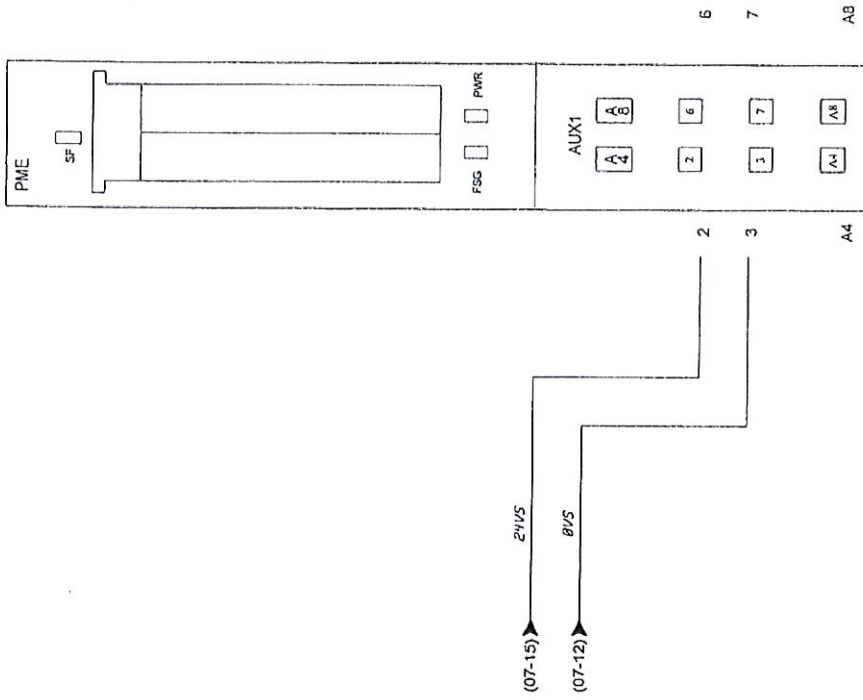
[illegible]

DEVELOPPE

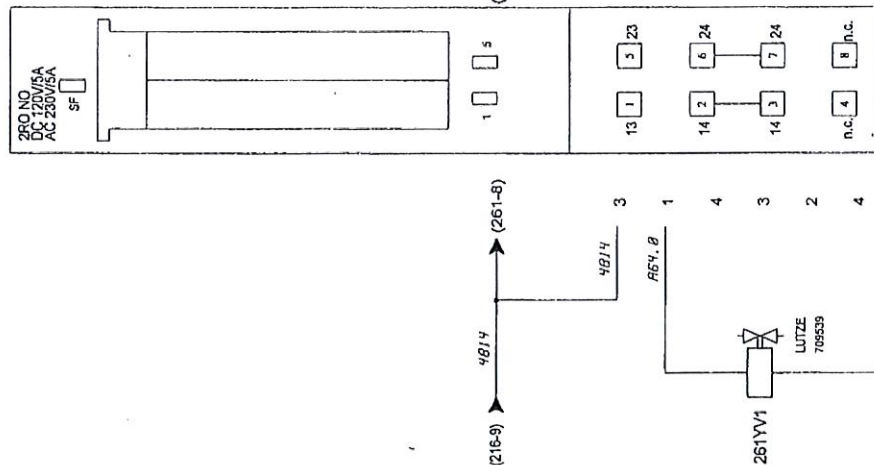
102-40-02

$$\begin{array}{r} 247 \overline{) 221122} \end{array}$$

249E1
6ES7 138-4CB10-0AB0
6ES7 193-4CE00-0AA0

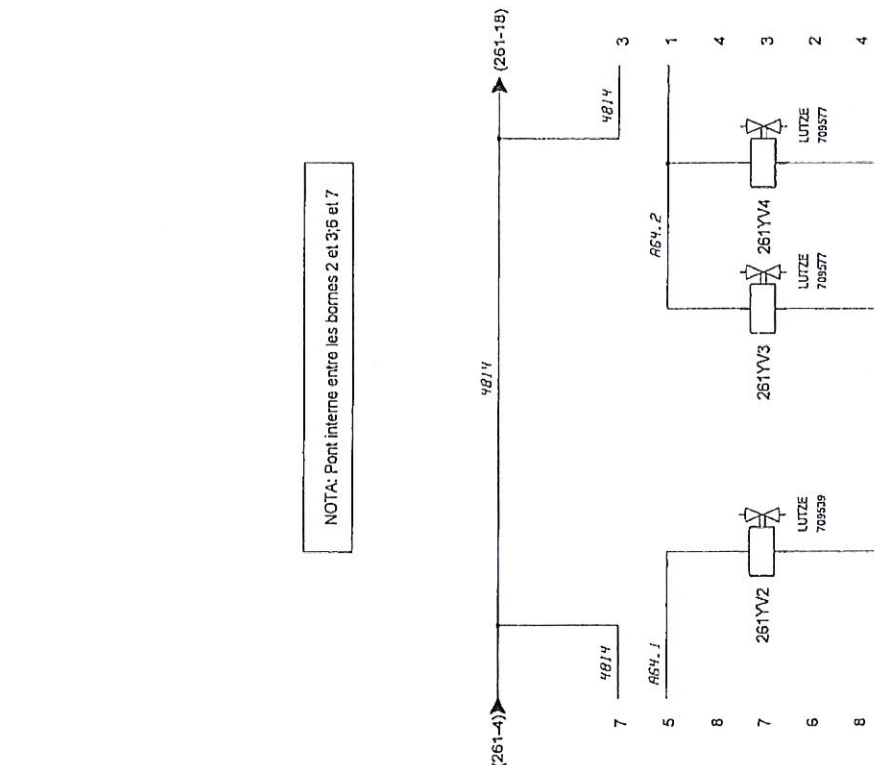


262E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

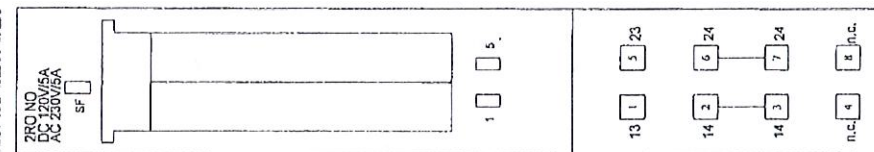


MONTEE
CHAINES DEVIATEUR A 90°

NOTA: Pont interne entre les bornes 2 et 3; 5 et 7

BUTEETABLE
DE ROTATION

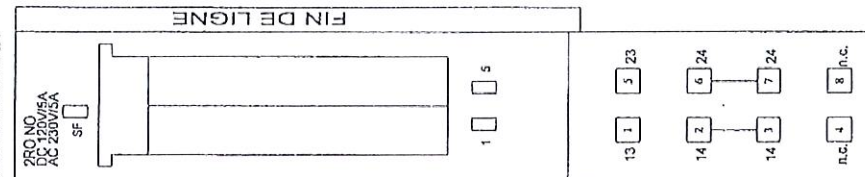
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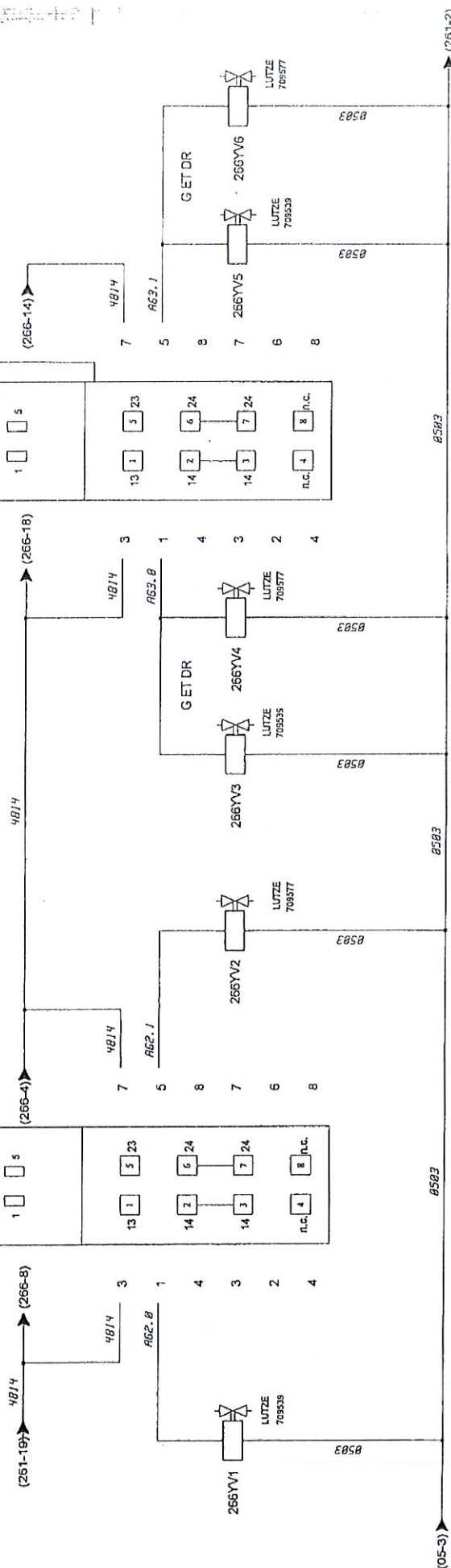
MONTEE / DESCENTE
BUTÉE
DEVIATEUR A 90°

267E2

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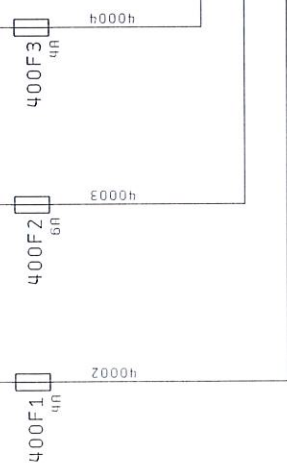


NOTA: Pont interne entre les bornes 2 et 3; 6 et 7



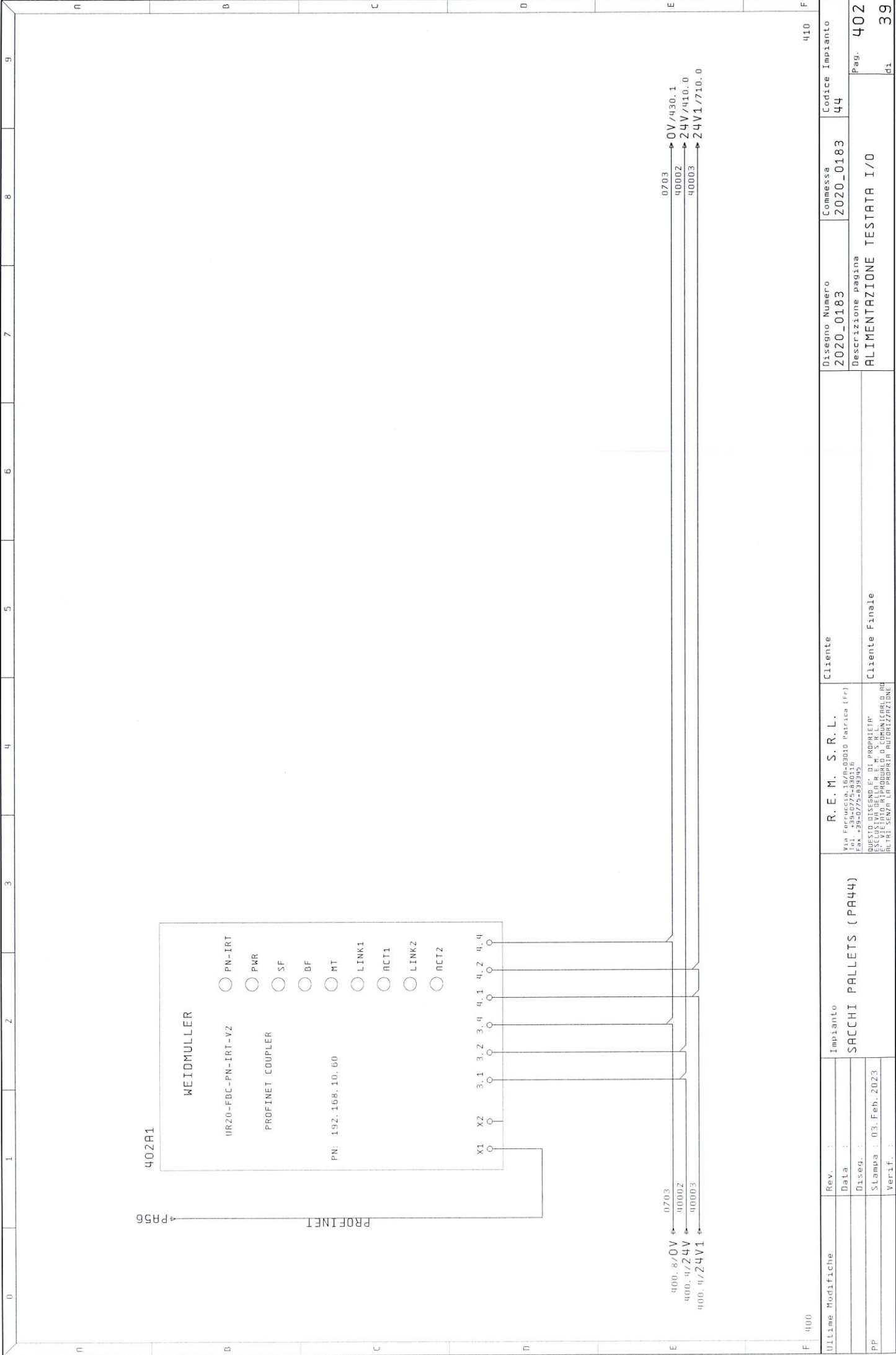
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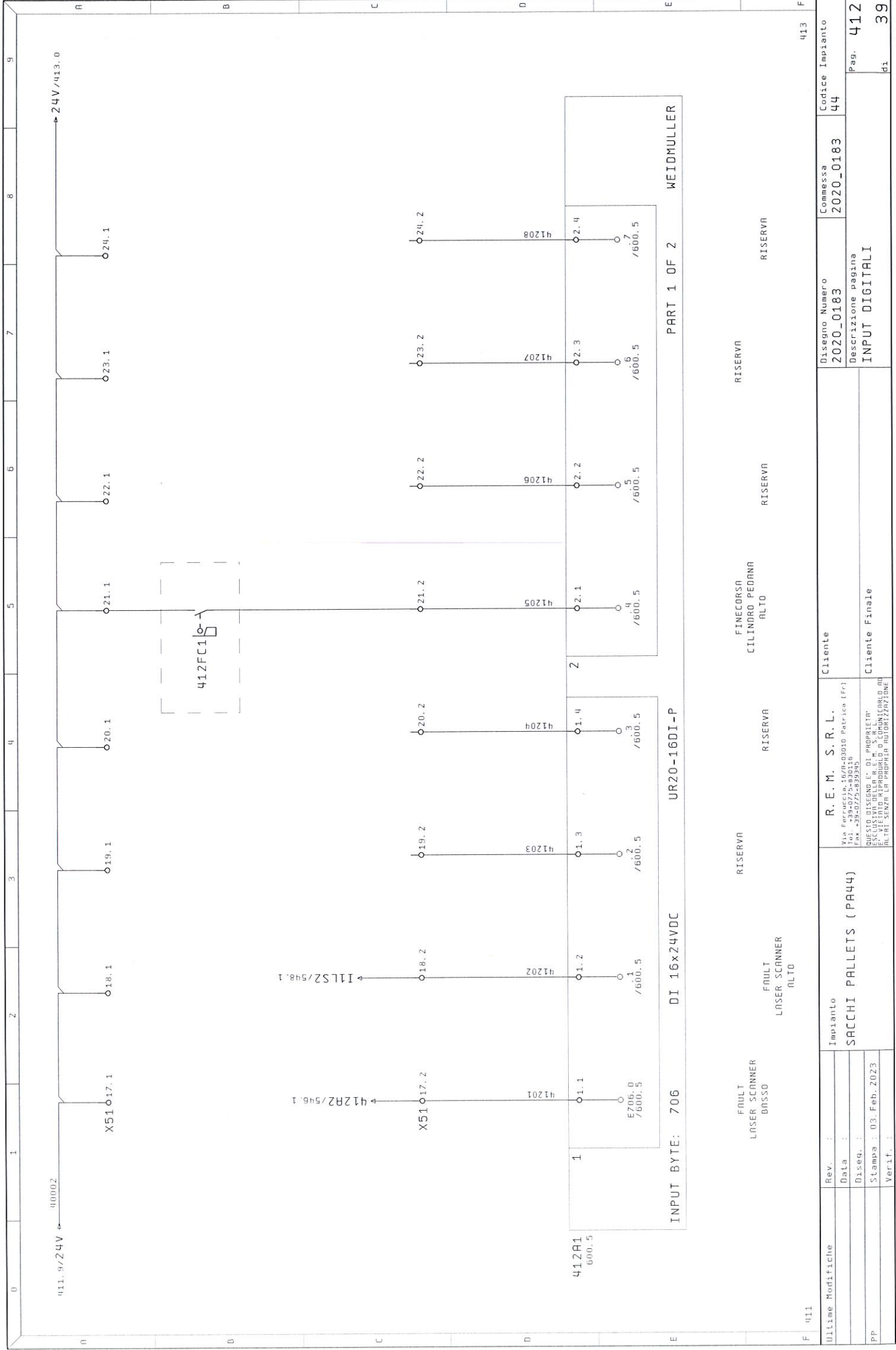
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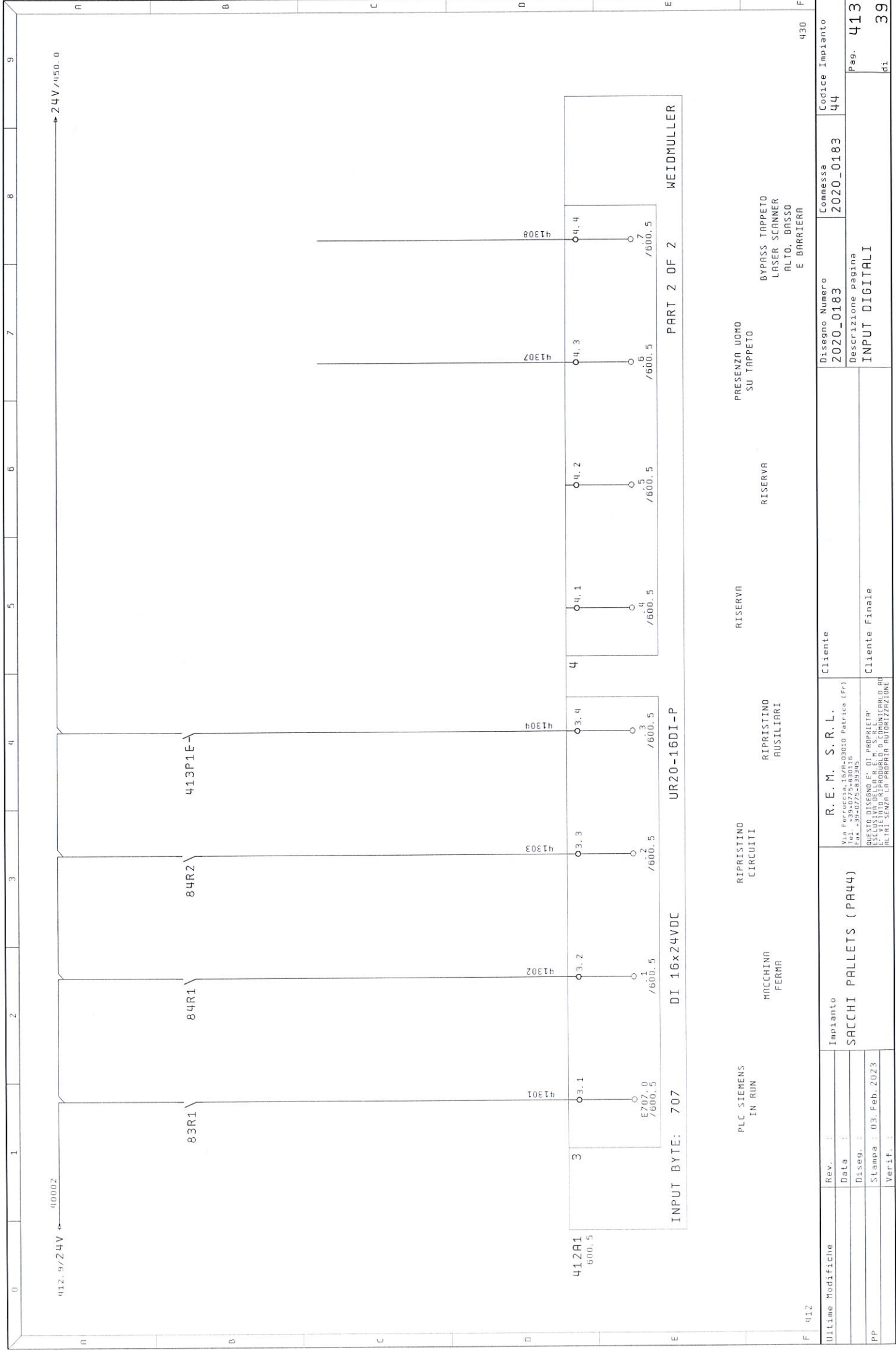
ALIMENTAZIONE FTC E LASER
ALIMENTAZIONE USCITE
ALIMENTAZIONE TESTATA E INGRESSI

F	419					R. E. M. S. R. L.		Cliente	Disegno Numero		Commissa	Codice Impianto	402
Ultime Modifiche		Rev. :	Implanto		Via Persueta, 16/18-03010 Patrica (FR)				2020_0183		2020_0183	44	
		Data :			Tel. +39-0775-830116								
		Disegn. :	SACCHI PALLETS (PA44)		Fax. +39-0775-835395				Descrizione pagina				
PP		Stampa : 03. Feb. 2023			QUESTO DISEGNO E' DI PROPRIETA'		Cliente Finale		PROTEZIONE ALIMENTAZIONE			Pag.	400
		Verif. :			E' VIETATO RIPRODURRE O COMUNICARE, DIRETTAMENTE O INDIRETTAMENTE, IL CONTENUTO DEL PRESENTE DOCUMENTO A TERZI SENZA LA PROPRIA AUTORIZZAZIONE							di	39

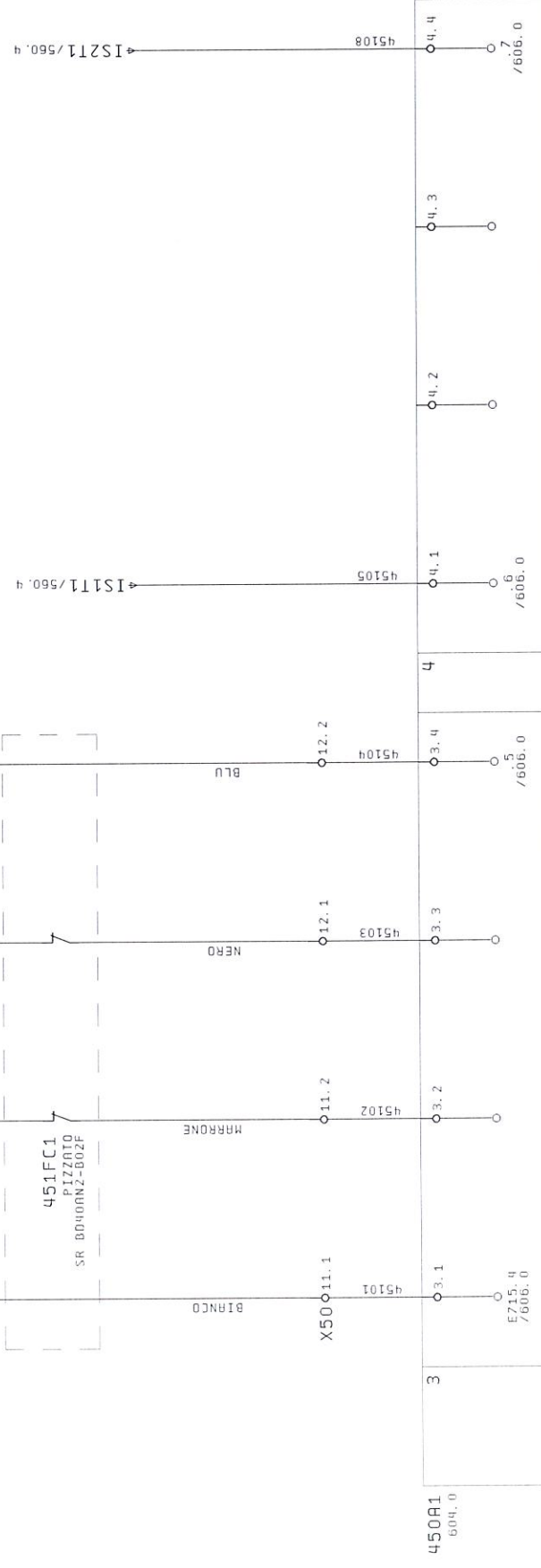
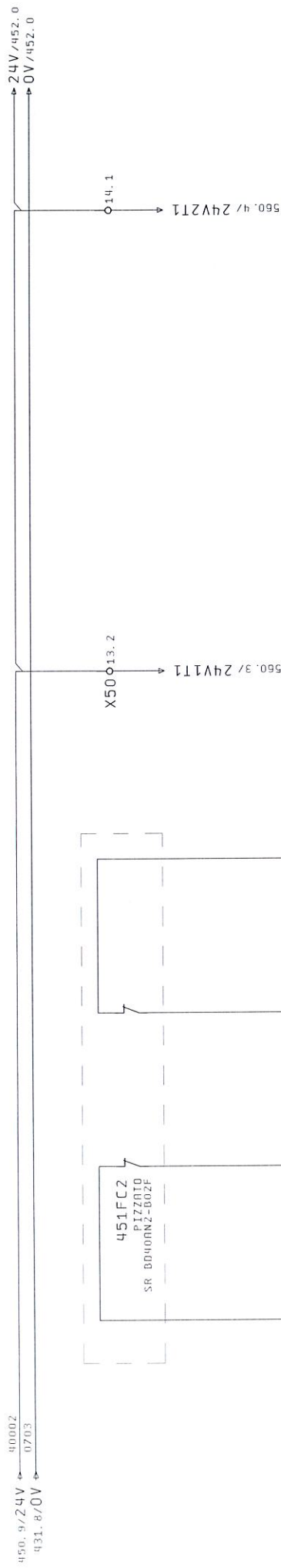




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FAULT LASER SCANNER ONSSO		FAULT LASER SCANNER ALTO		RISERVA		RISERVA		RISERVA	
FINECORSO CILINDRO PEDANA ALTO		RISERVA		RISERVA		RISERVA		RISERVA	
F 411		F 413		F		F		F	
Ultime Modifiche		Rev. :		Implanto		Disegno Numero		Codice Impianto	
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		Disegn. :				Descrizione pagina			
PP		Stampa : 03. Feb. 2023				INPUT DIGITALI			
		Verif. :							



Ultime Modifiche	Rev. :	Impianto	Clienti	Disegno Numero	Commissa	Codice Impianto
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	Disegn. :			Descrizione pagina		
PP	Stampa : 03.Feb.2023		Cliente Finale	INPUT DIGITALI		
	Verif. :					



INPUT BYTE:	715	DI	SAFE	8x24VDC	UR20-8DI-PN-FSPS-V2	PART 2 OF 2	WEIDMULLER
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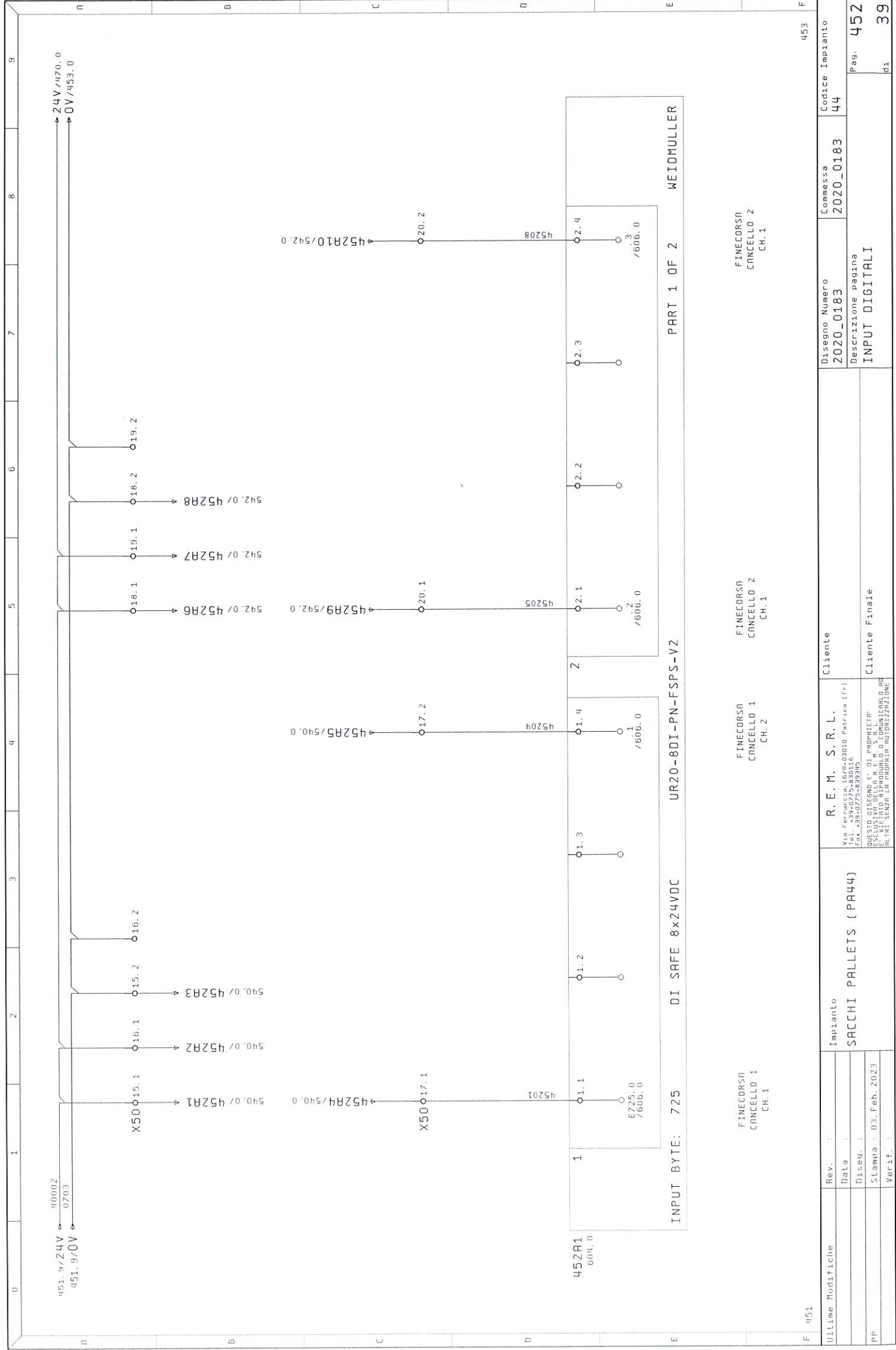
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SPORTELLI
INGRANAGGI
CH. 1

FINECORSA
SPORTELO
INGRANAGGI
CH. 2

TAPPETO DI
SICUREZZA
CH1

TAPPE TO DI
SICUREZZA
CH2

[illegible]



FINECORSO
CANCELLO 1
CH. 1

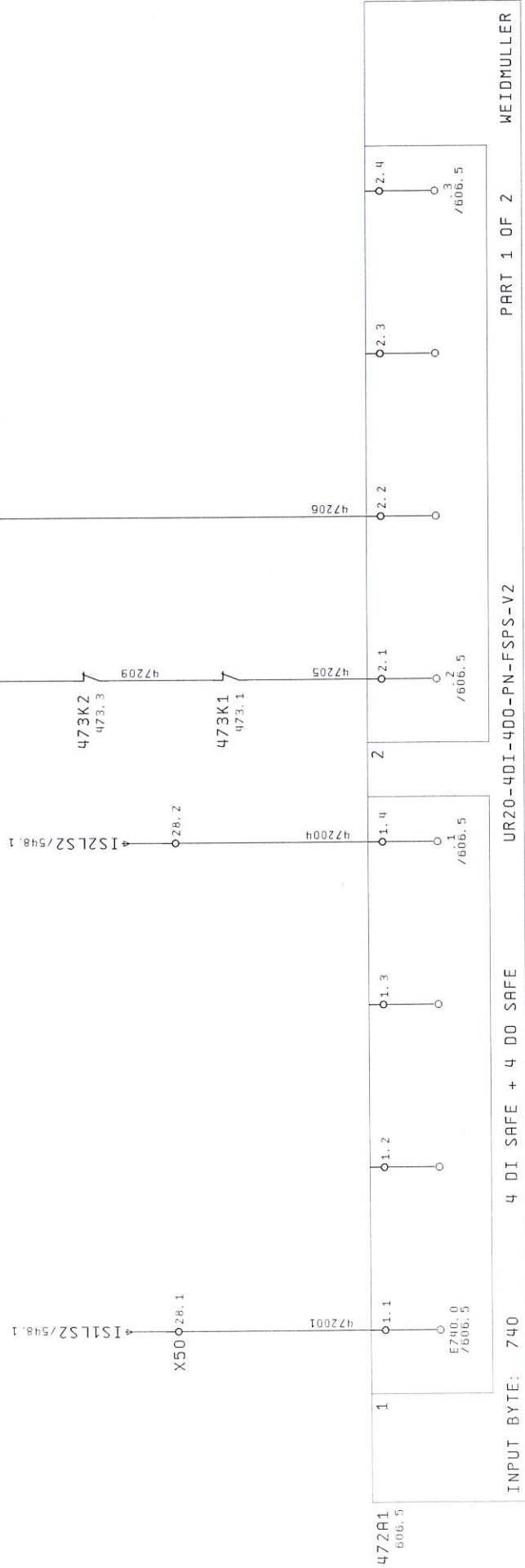
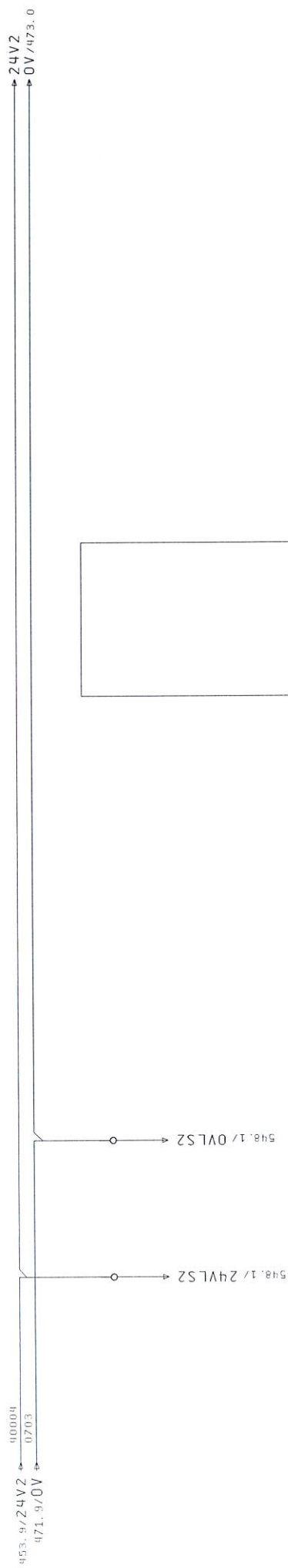
FINECORSO
CANCELLO 2
CH. 1

FINECORSO
CANCELLO 1
CH. 2

FINECORSO
CANCELLO 1
CH. 1

FINECORSO
CANCELLO 2
CH. 1

F 451		453		F	
Ultimo Modifiche		Rev. :	Implanto	Disegno Numero	Comessa
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		Stampa : 03. Feb. 2023		INPUT DIGITALI	44
		Verif. :			
Pag. 452		Pag. 452		Pag. 452	
di 39		di 39		di 39	



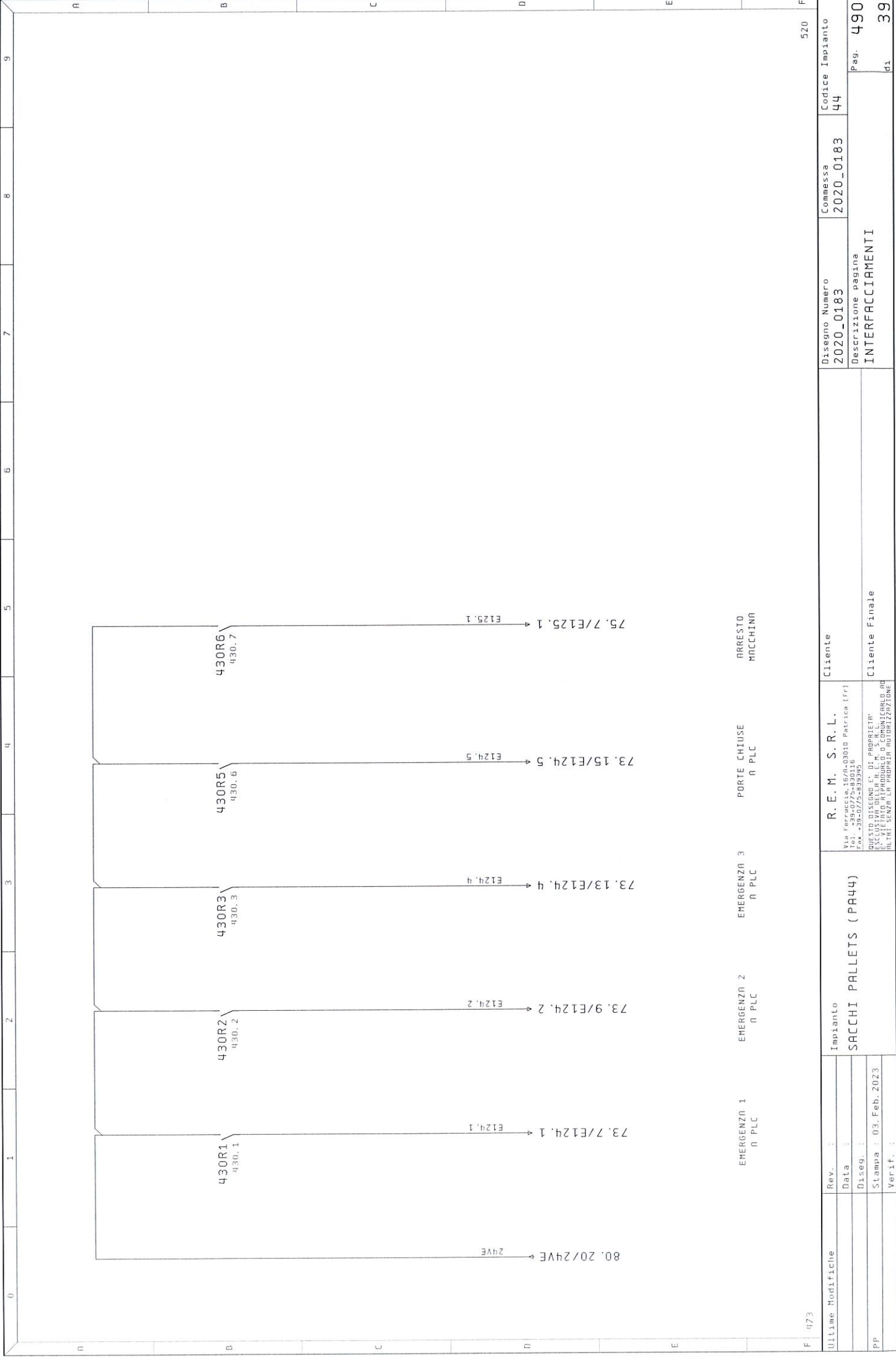
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ZONA CHIODATURA
CH1

LASER SCANNER ALTO
ZONA CHIODATURA
CH2
FEEDBACK USCITA

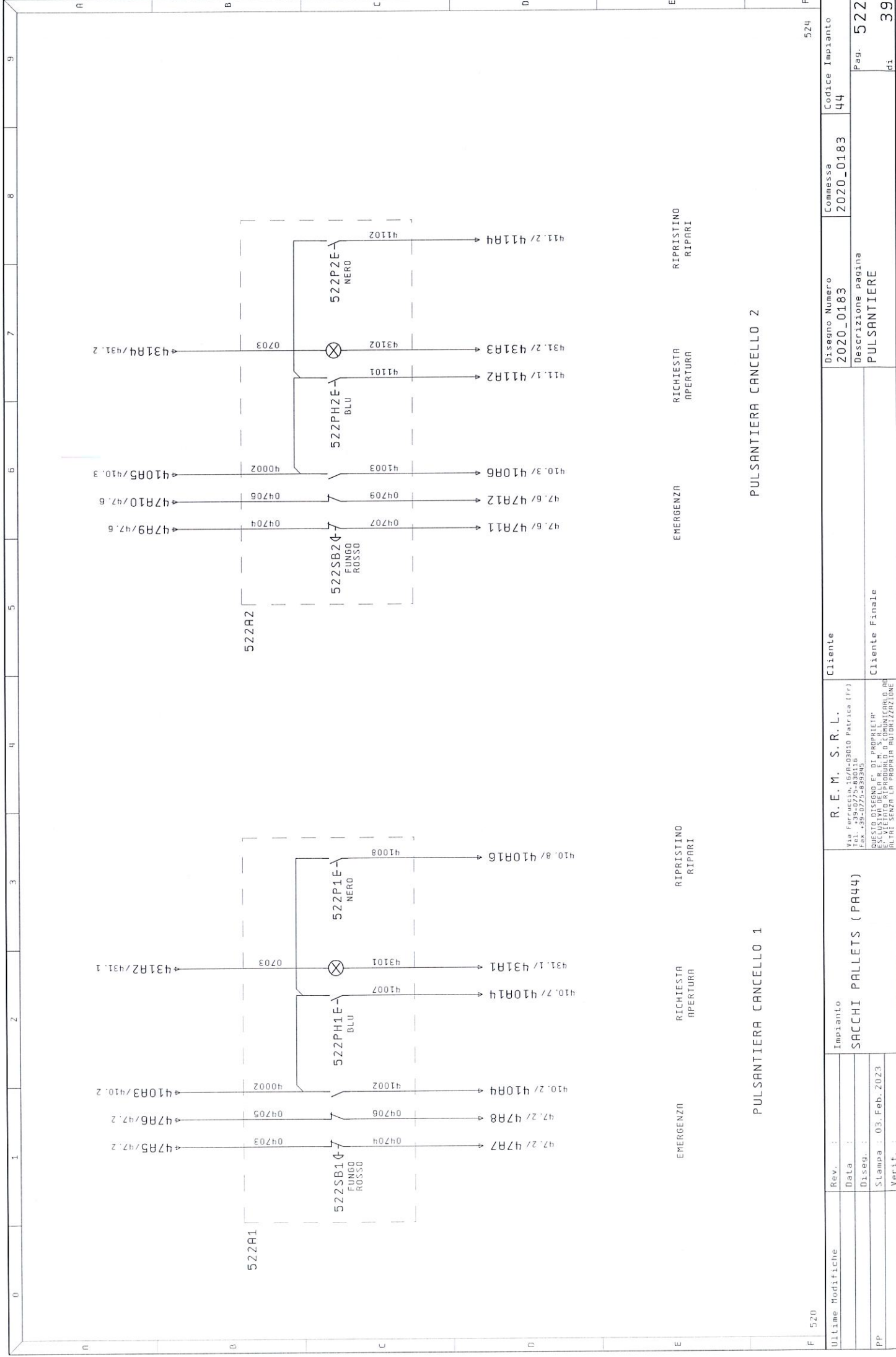
RISERVA

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	Data :	SACCHI PALLETS (PA44)	Via Fierocaccia, 56/A-03010 Patrica (Fr) Tel. +39-0775-430116 Fax. +39-0775-893495		2020_0183	44
	Disegn. :			Cliente Finale	Descrizione pagina	
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	Verif. :				Pag.	47/2
						39



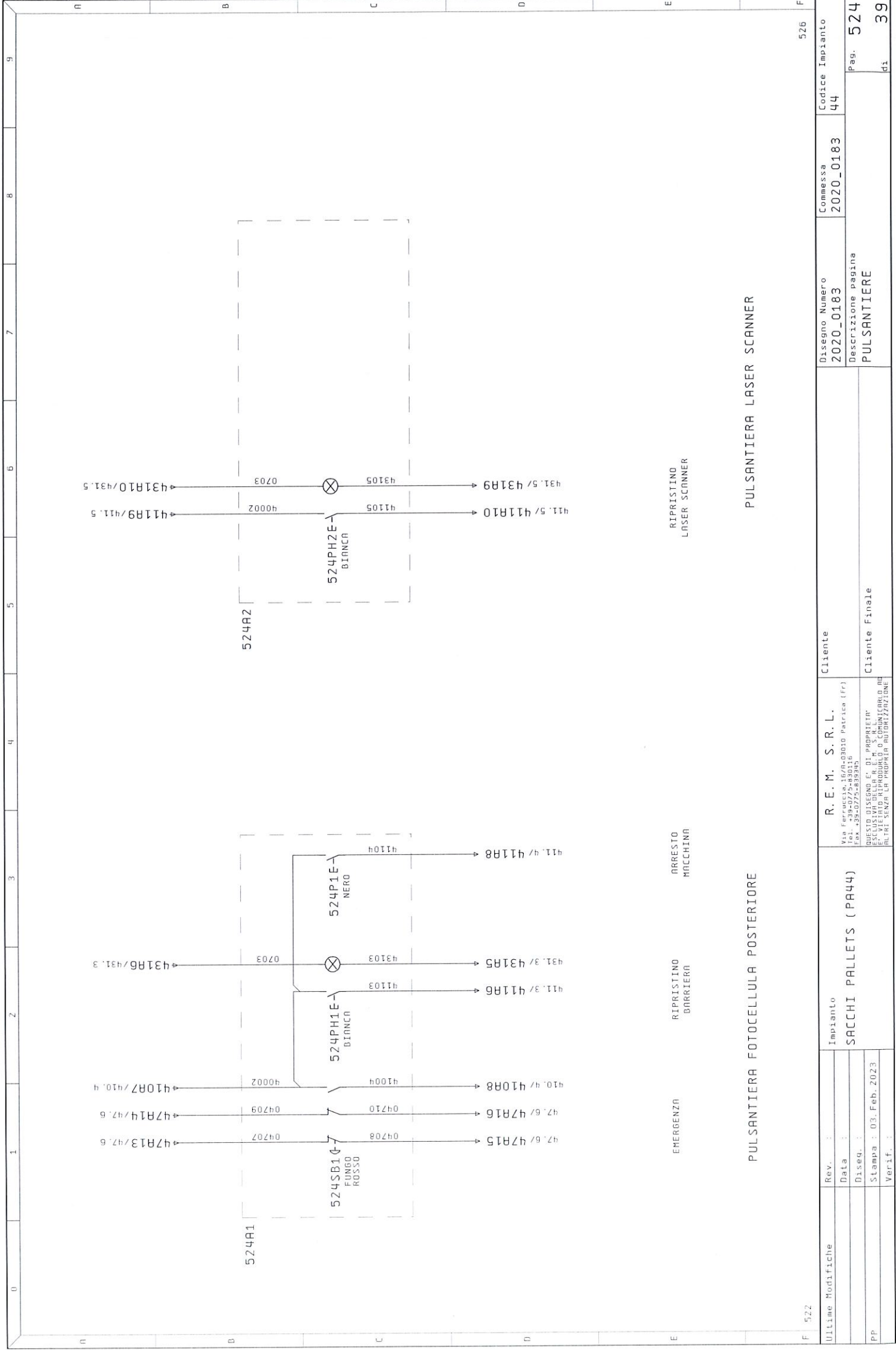
F 473																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																							
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PULSANTIERA CANCELLO 1

PULSANTIERA CANCELLO 2

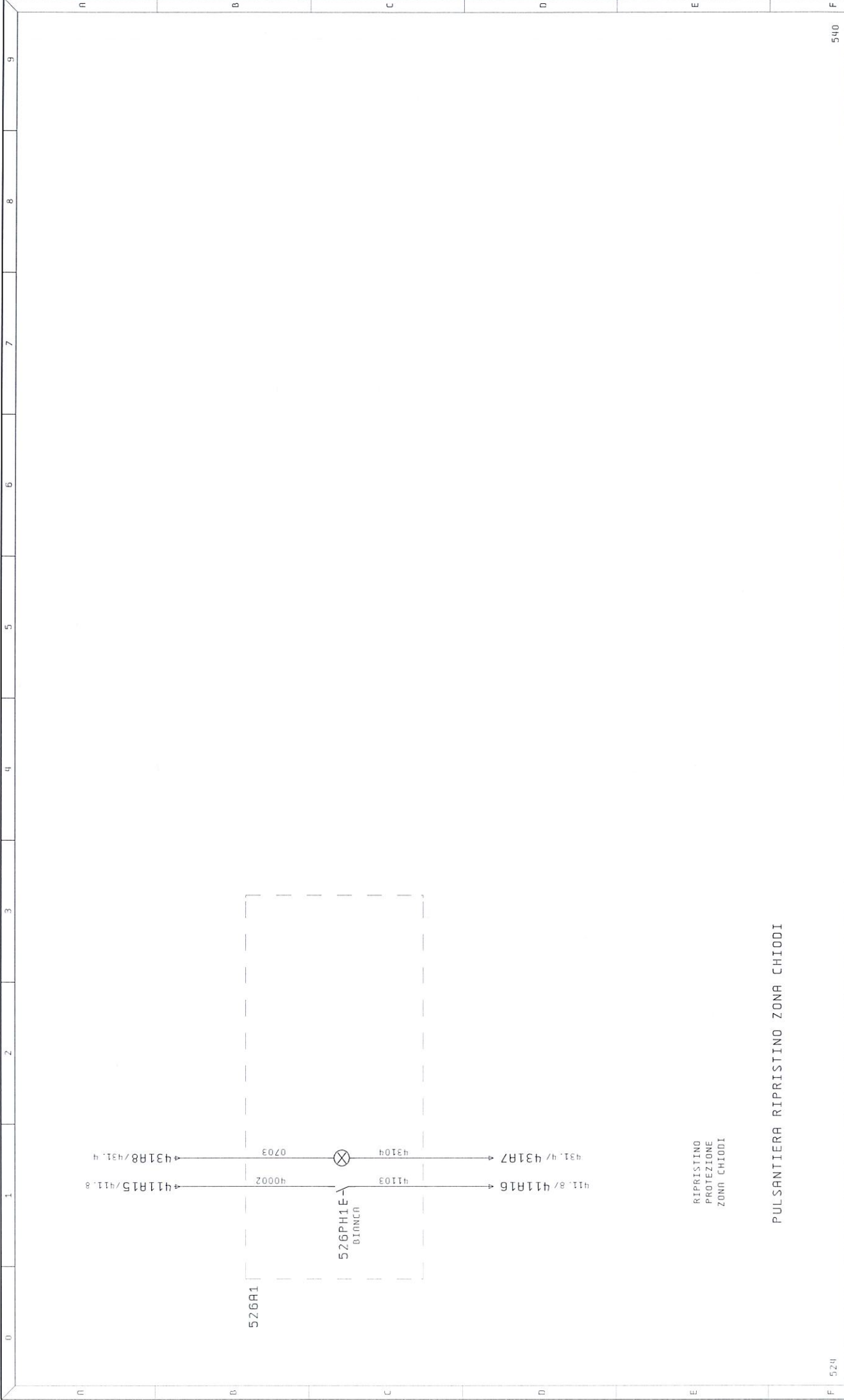
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		Data :	SACCHI PALLETS (PA44)	Via Ferruccio, 16/A-03010 Patrica (FR)			2020_0183		2020_0183	44		
		Disegn. :		Tel. +39-0775-830116			Descrizione pagina			Pag.		
pp		Stampa : 03. Feb. 2023		QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. E' VIETATO RIPRODURRE O COMUNICARE AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE		Cliente Finale	PULSANTIERE			522		
		Verif. :								41		
										39		



PULSANTIERA FOTOCELLULA POSTERIORE

PULSANTIERA LASER SCANNER

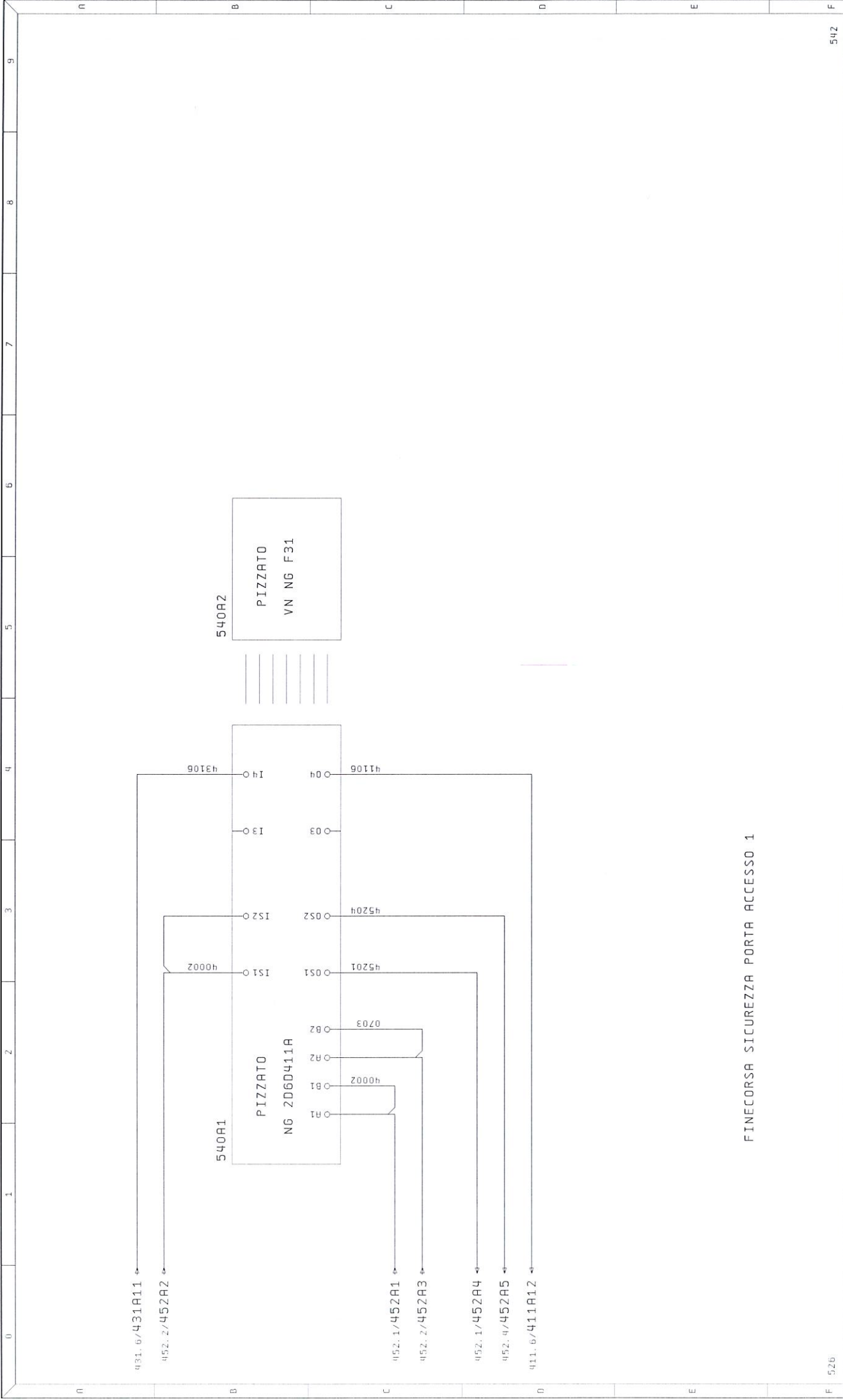
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		Stampa : 03. Feb. 2023		Fax +39-075-830335			PULSANTIERE					
		Verif. :		QUESTO DOCUMENTO E' DI PROPRIETA' DI R. E. M. S. R. L.		Cliente Finale						
				E' VIETATO RIPRODURRE O COMUNICARE AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE								
PP										Pag. 524		
										di 39		



RIPRISTINO
PROTEZIONE
ZONA CHIODI

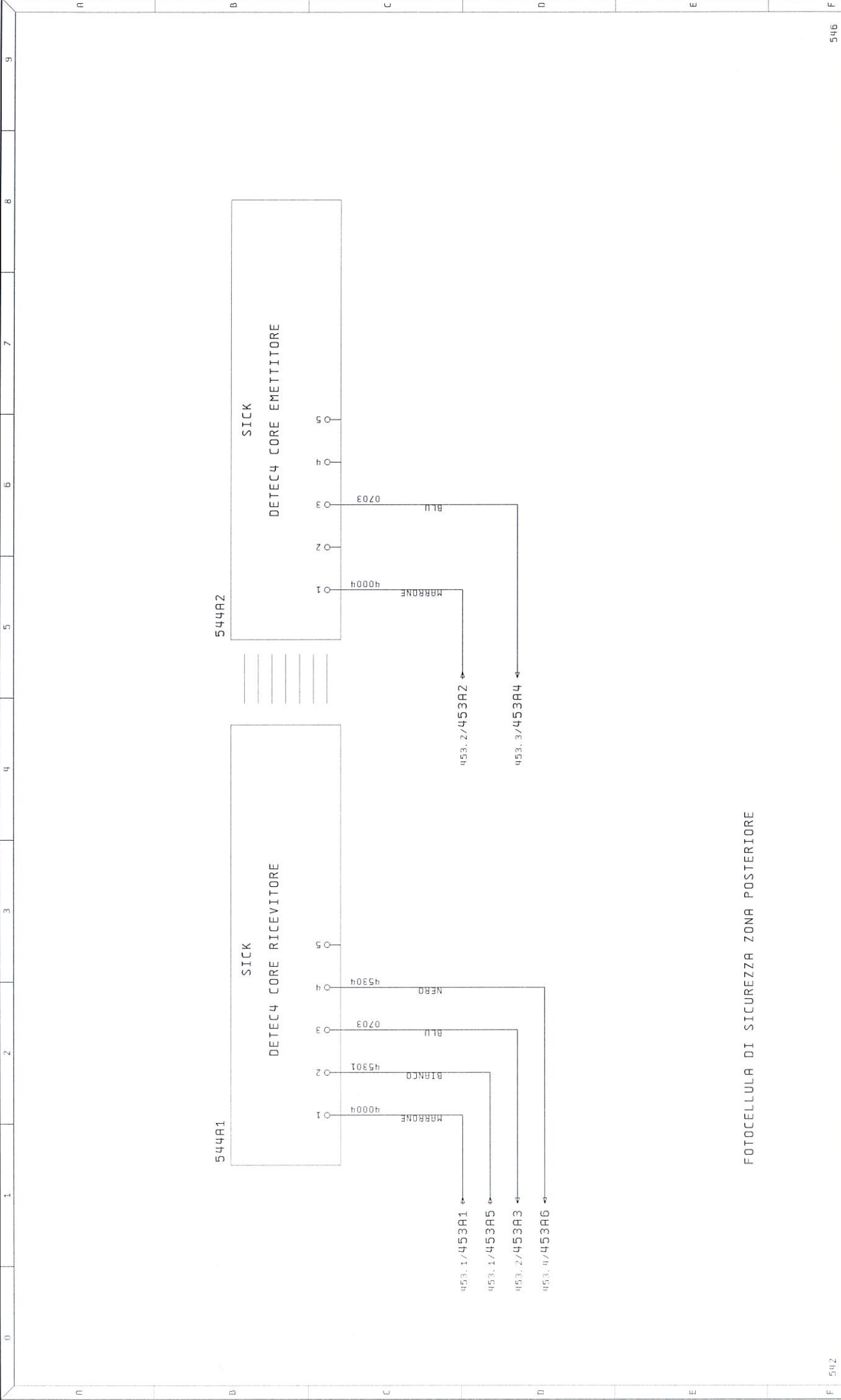
PULSANTIERA RIPRISTINO ZONA CHIODI

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		Stampa :	03. Feb. 2023	Fax. +39-0775-839345				PULSANTIERE			Pag. 526
PP		Verif. :		QUESTO DISEGNO E' DI PROPRIETA'		Cliente Finale					
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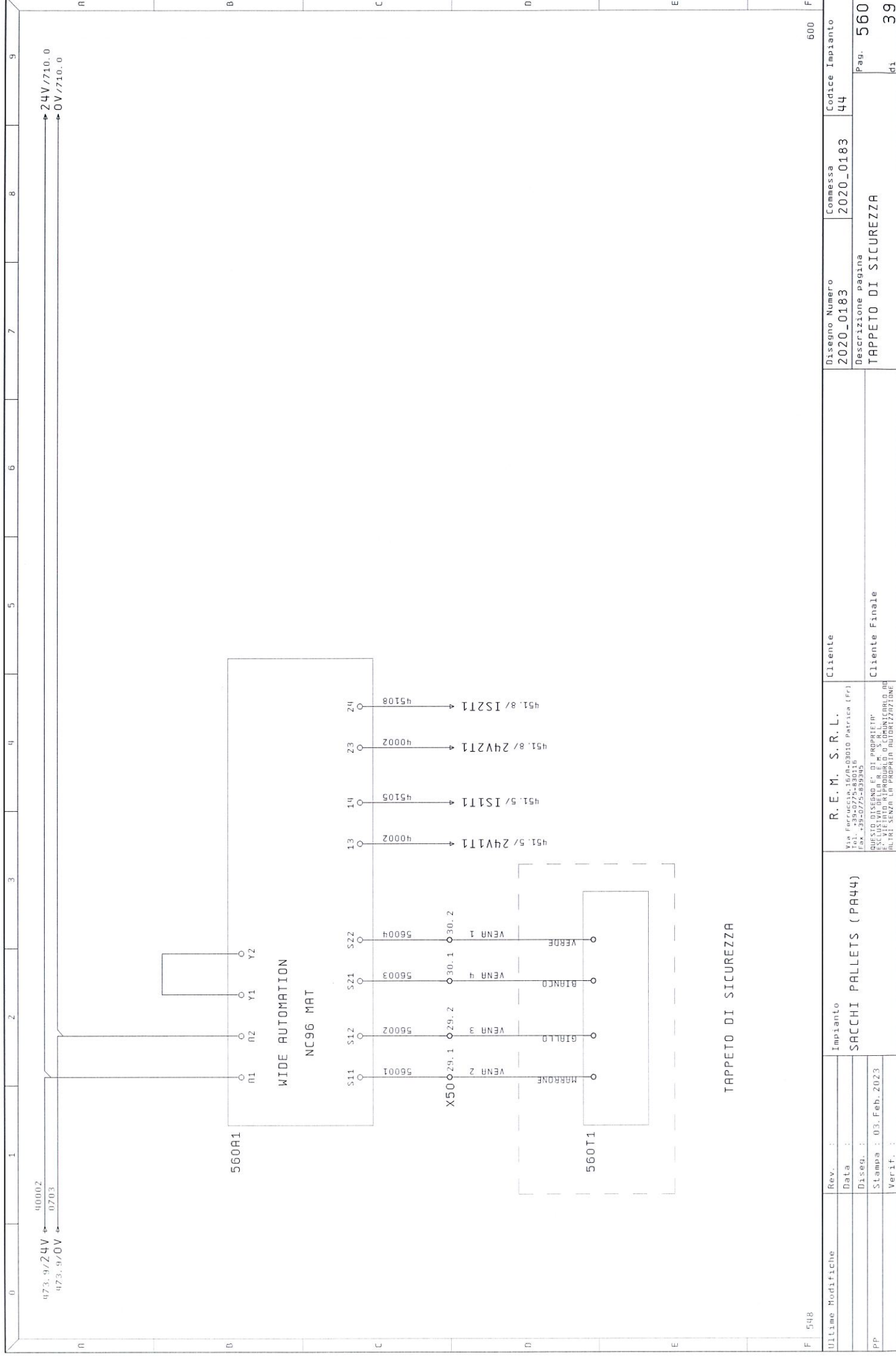
FINECORSA SICUREZZA PORTA ACCESSO 1

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Impianto		Descrizione pagina		Pag. 540	
SACCHI PALLETS (PA44)		FINECORSA DI SICUREZZA		di 39	
R. E. M. S. R. L.		Cliente		Pag. 540	
Via Forruccia, 16/A-03010 Patrica (Fr) Tel. +39-0775-830116 Fax +39-0775-830315 C.F. 035077503035		Cliente Finale		Pag. 540	
SODD. DI PROPRIETÀ ESCLUSIVA DELLA R. E. M. S. R. L. È VIETATO RIPRODURRE O COMUNICARE, IN OLTRE SENZA LA PROPRIA AUTORIZZAZIONE				Pag. 540	



FOTOCELLULA DI SICUREZZA ZONA POSTERIORE

F 542		Rev. :		Impianto		Disegno Numero		Comessa		Codice Impianto	
		Data :		SACCHI PALLETS (PA44)		2020_0183		2020_0183		44	
		Diseg. :				Descrizione pagina					
PP		Stampa : 03.Feb.2023				FOTOCELLULA DI SICUREZZA				Pag. 544	
		Verif. :				CLIENTE FINALE				di 39	
						R. E. M. S. R. L.		Cliente			
						Via Forcella, 16/A-03010 Patrica (FR) Tel. +39-0775-830116 Fax. +39-0775-839305					
						QUESTO DISEGNO E' DI PROPRIETA' SULLA QUALI SONO STATI EFFETTUATI RIPRODURRE E COMUNICARE AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE					



F 548										600 F					
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		Disegn. :								Descrizione pagina				Pag.	
PP		Stampa : 03. Feb. 2023				QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELL'ING. R. E. M. S. R. L. E' VIETATO RIPRODURLO O UTILIZZARLO DA ALTRI SENZA LA PROPRIA AUTORIZZAZIONE		Cliente Finale		TAPPETO DI SICUREZZA				560	
		Verif. :												39	

0	1	2	3	4	5	6	7	8	9																																			
N	410A1 410.0 411.0																																											
	E704.00 $\frac{1.1}{410.1}$ FUNE DI EMERG. ZONA CARICO CHIODI .10 $\frac{1.2}{410.2}$ -52201-522SD1: PULSANTE EMERG. PORTA 1 .20 $\frac{1.3}{410.3}$ -52202-522SD2: PULSANTE EMERG. PORTA 2 .30 $\frac{1.4}{410.4}$ -52401-524SD1: PULSANTE EMERG. ZONA CARICO .40 $\frac{2.1}{410.5}$ -41002-410SL1 SELEZIONE CICLO .50 $\frac{2.2}{410.6}$ -41002-410P1 AVVIO MACCHINA .60 $\frac{2.3}{410.7}$ -52201-522PH1: RICHIESTA APERTURA CANCELLO 1 .70 $\frac{2.4}{410.8}$ -52201-522P1: RIPRISTINO CANCELLO 1																																											
	E705.00 $\frac{3.1}{411.1}$ -52202-522PH2: RICHIESTA APERTURA CANCELLO 2 .10 $\frac{3.2}{411.2}$ -52202-522P2: RIPRISTINO CANCELLO 2 .20 $\frac{3.3}{411.3}$ -52401-524PH1: RIPRISTINO BARRIERA .30 $\frac{3.4}{411.4}$ -52401-524P1: ZORRESTO MACCHINA .40 $\frac{4.1}{411.5}$ -52402-524PH2: RIPRISTINO LASE SCANNER .50 $\frac{4.2}{411.6}$ -54001: 04 PORTA1 CHIUSA E BLOCCATA .60 $\frac{4.3}{411.7}$ -54201: 04 PORTA2 CHIUSA E BLOCCATA .70 $\frac{4.4}{411.8}$ -52601-526PH1: RIPRISTINO PROTEZIONE ZONA CHIODI																																											
B	412A1 412.0 413.0																																											
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		Data :	SACCHI PALLETS (PA44)	Via Ferruccio, 16/A-02010 Patrica (Fr)			2020_0183	2020_0183	44
		Disegn. :		Tel. +39-0775-830118			Descrizione pagina		
		Stampa : 03. Feb. 2023		Fax +39-0775-839345		Cliente Finale	LAYOUT		
		Verif. :		QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELL'INGEGNERE AUTORE. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE					

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