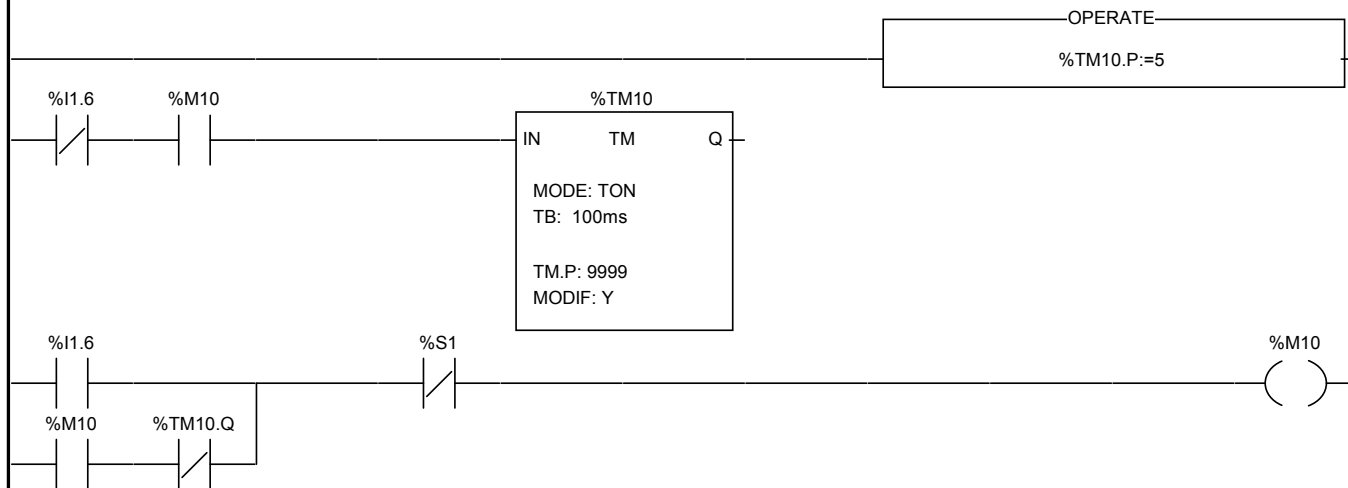


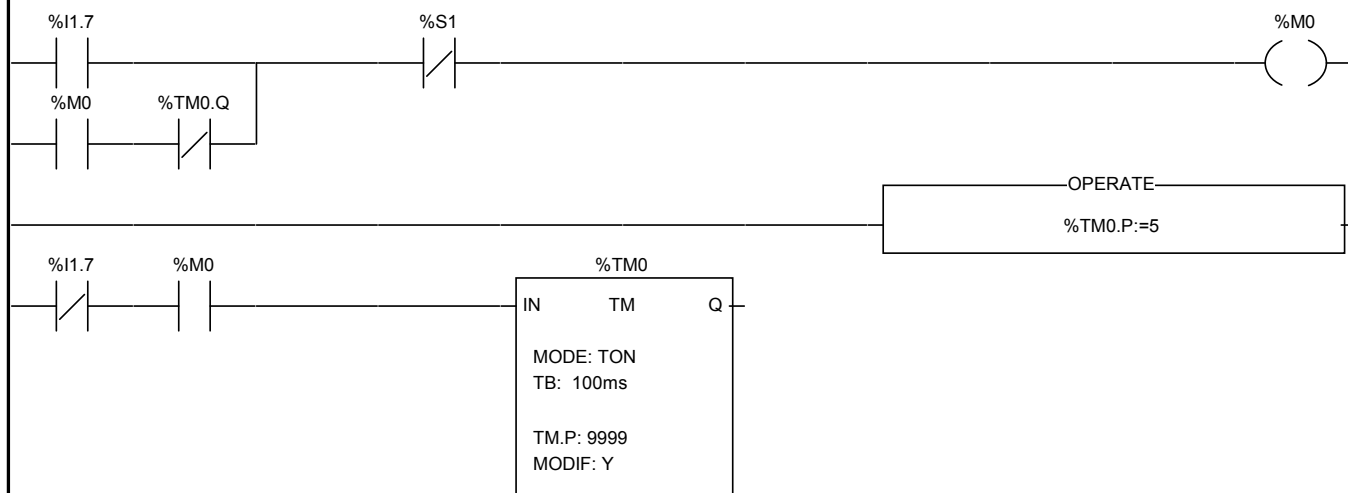
(*FILTRO COMUNE STAZIONI DA 6 A 10 CON RITARDO COMANDI*)

TOP



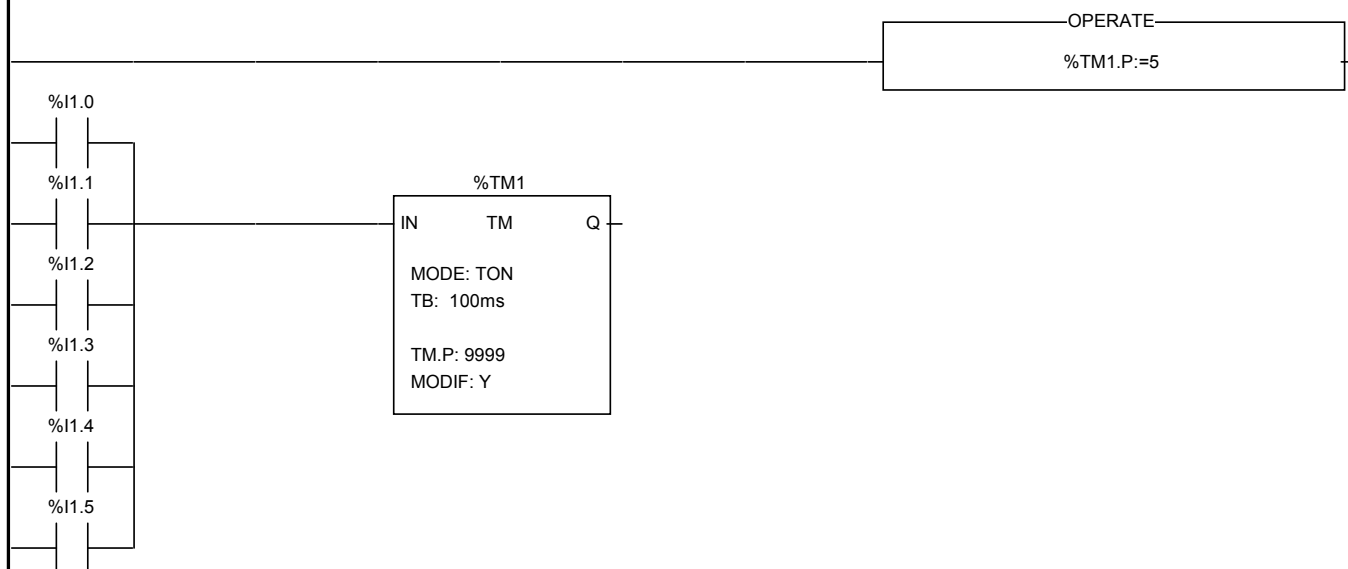
(*FILTRO COMUNE MOVIMENTI CON RITARDO COMANDI*)

TOP+1



(*FILTRO INGRESSI X VAGONETTO*)

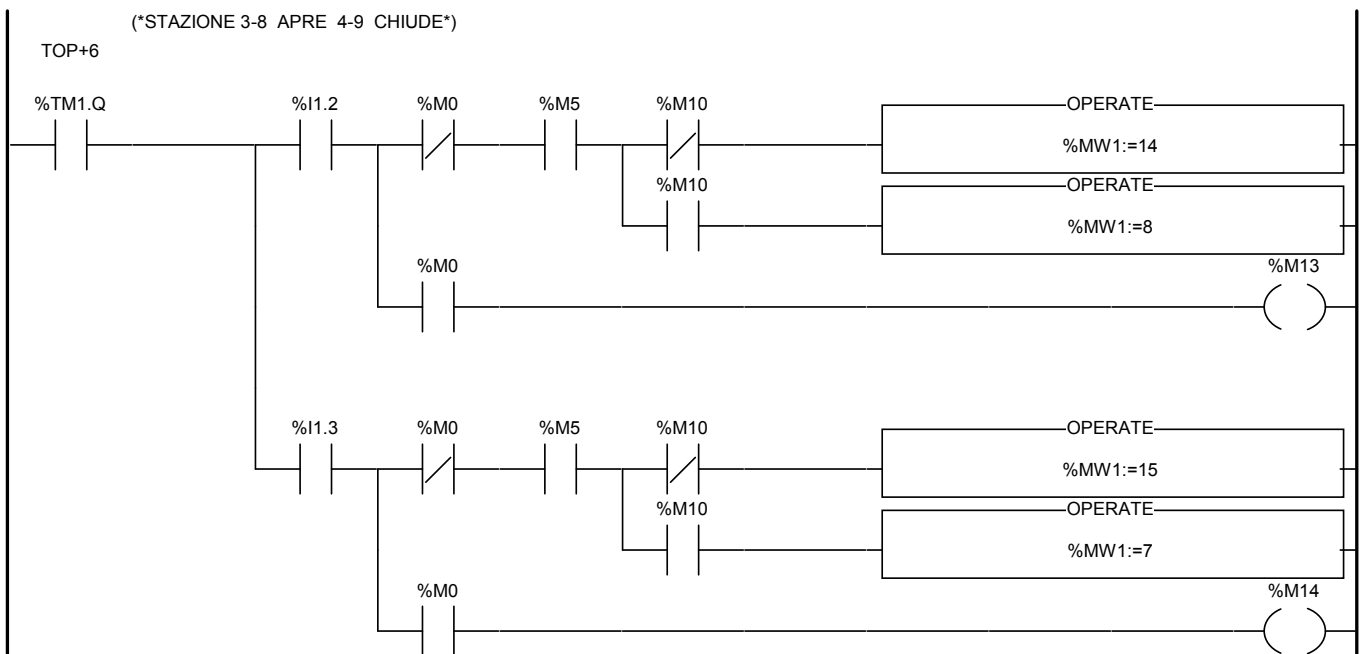
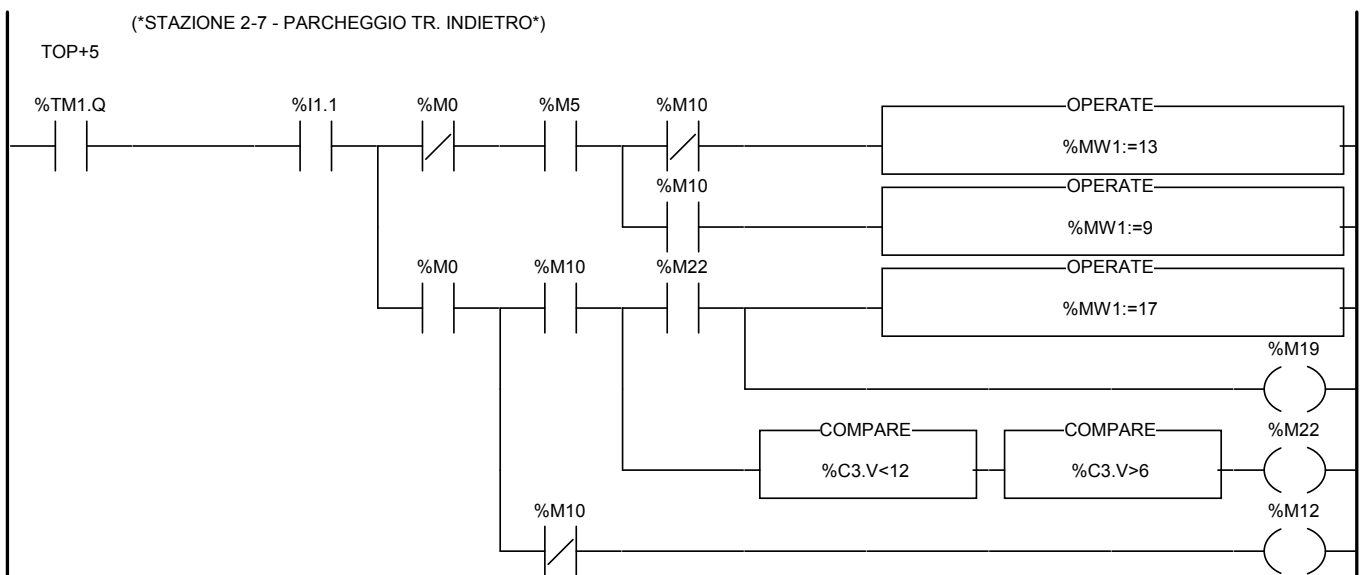
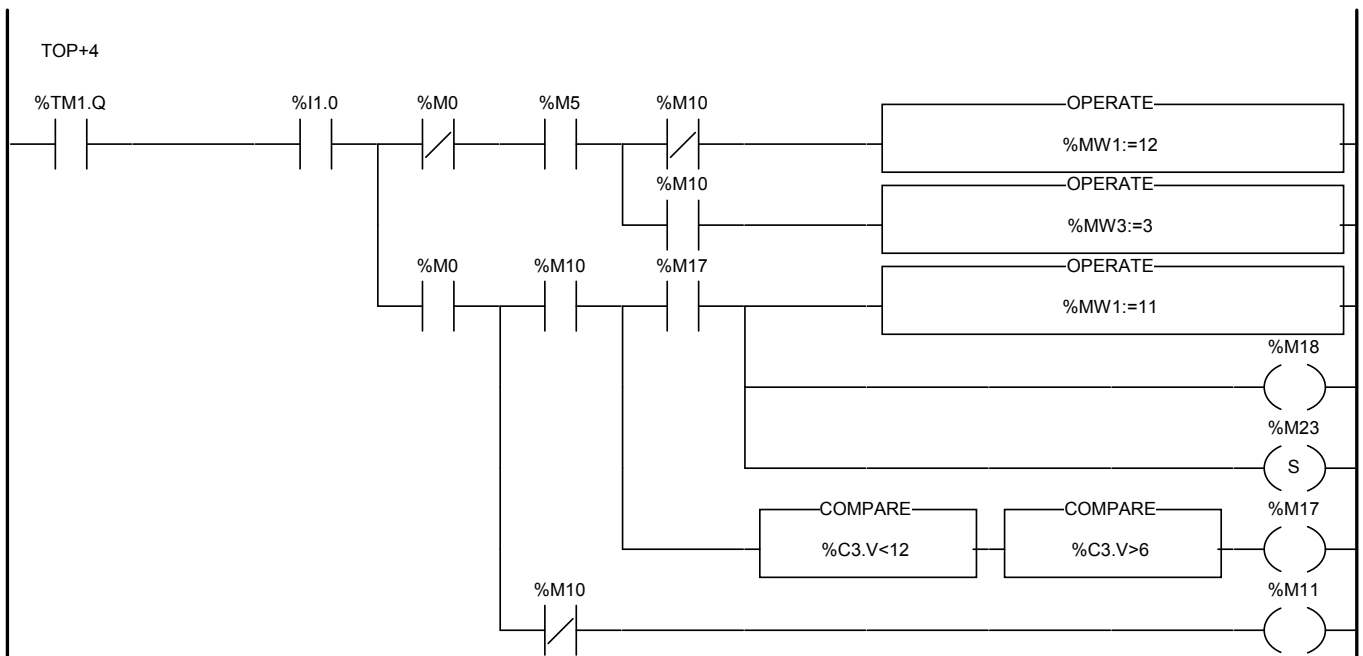
TOP+2



(*STAZIONE 1 -6 -LAVAGGIO TR. AVANTI *)

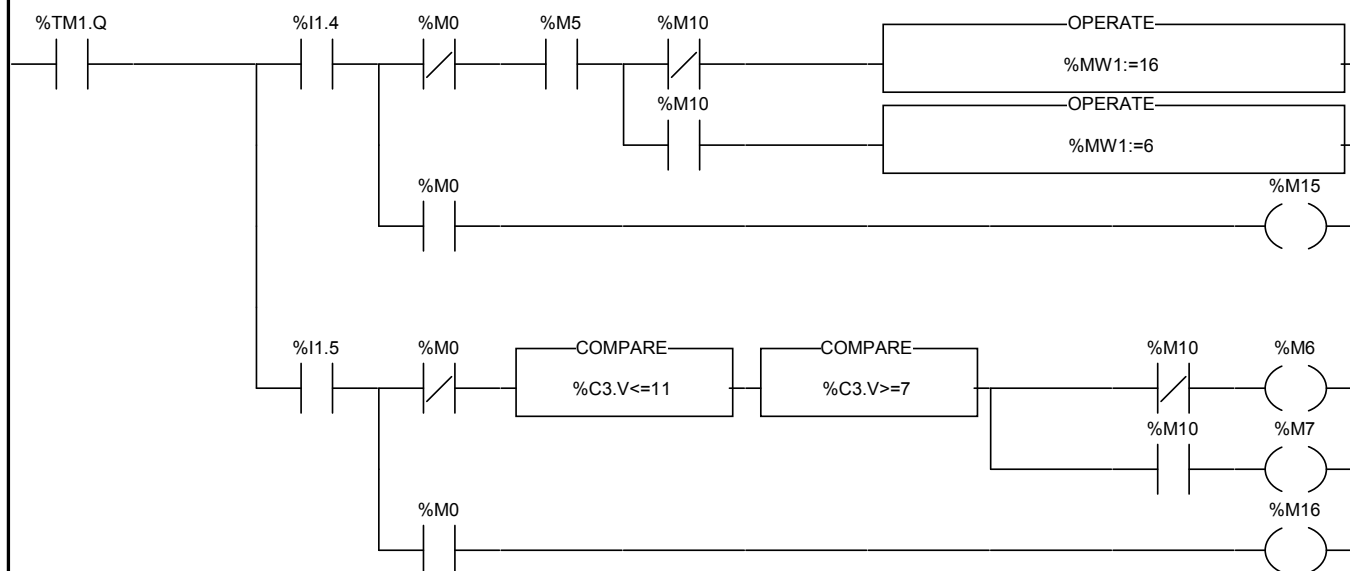
TOP+3





(*STAZIONE 5-10 RESET CARICO MIXER 1-2 RITORNO*)

TOP+7

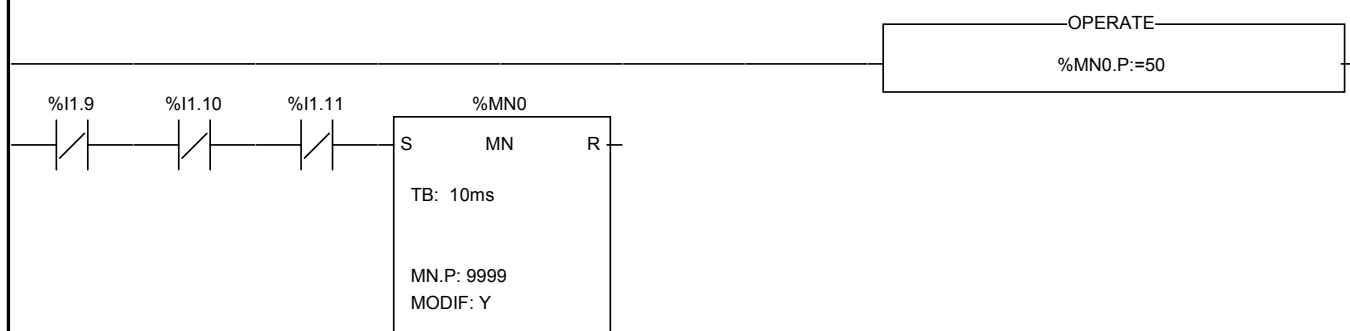


(*FILTRO CONTEGGI C3*)

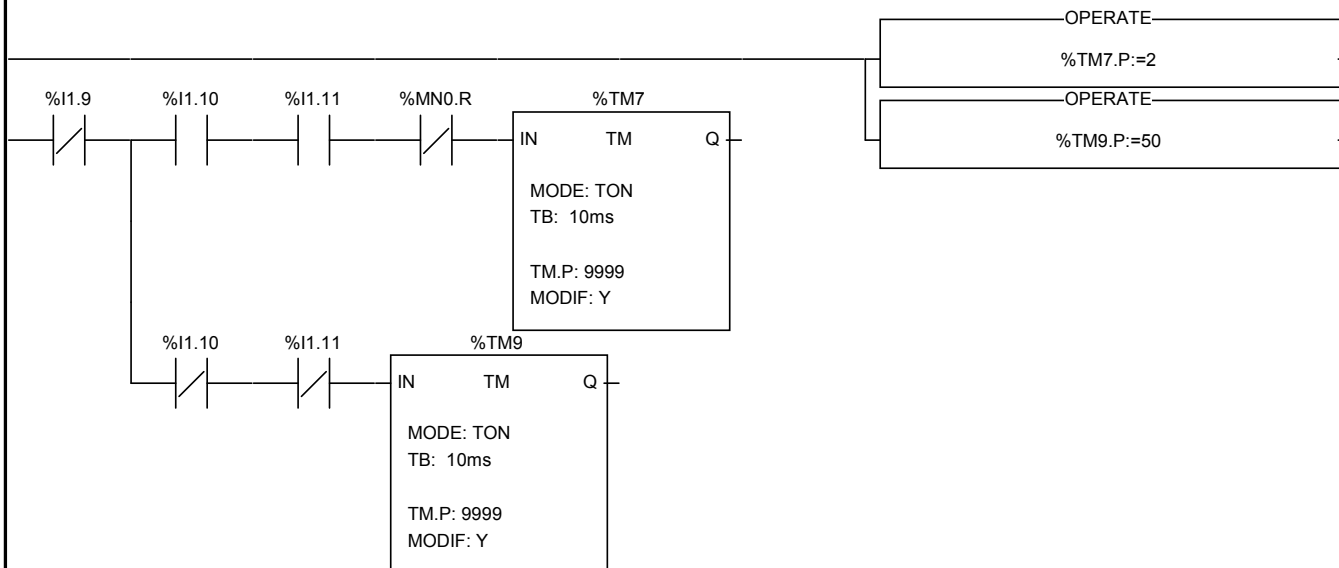
TOP+8



TOP+9

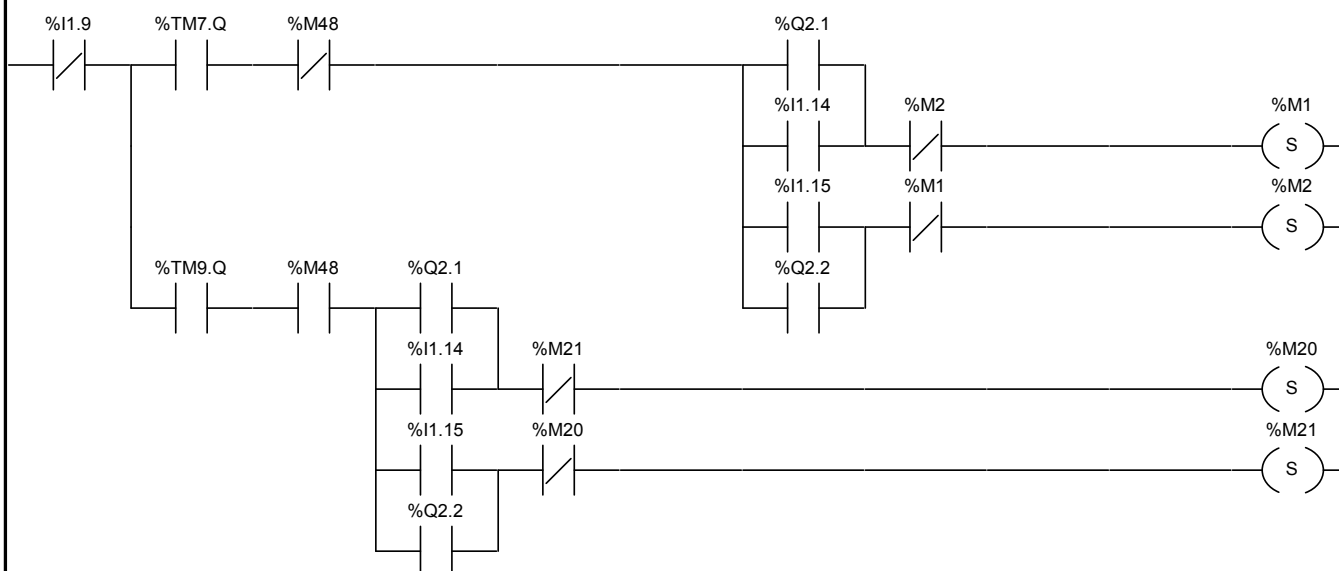


TOP+10



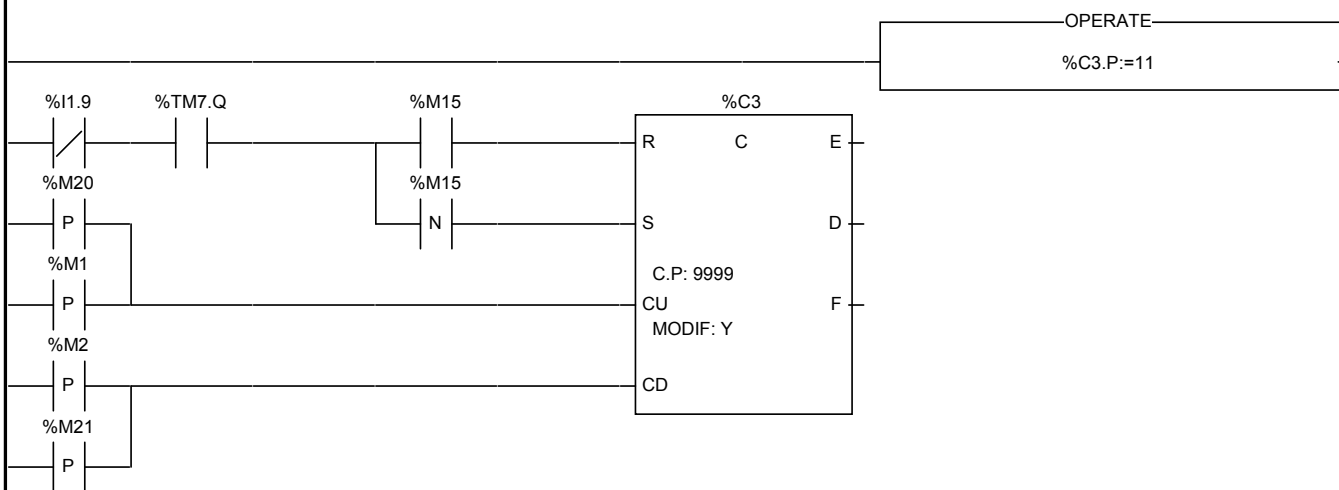
(*CONTEGGIO PER TRASLAZIONE DA SOSTA VAG A A SOSTA VAG B*)

TOP+11



(*CONTEGGIO PER TRASLAZIONE DA SOSTA VAG A A SOSTA VAG B*)

TOP+12



(*BLOCCO CONTEGGIO SU RIPRESA TENSIONE*)

TOP+13

%TM9.Q

%TM7.Q

%M1

%M2

%M20

%M21

(*BLOCCO CONTEGGIO SU RIPRESA TENSIONE*)

TOP+14

%I1.9

%TM7.Q

%I1.14

%I1.15

COMPARE

%C3.V=7

COMPARE

%C3.V=9

COMPARE

%C3.V=11

%M5

%M9

(*SPOSTAMENTO DA SOSTA A MIXER 1 DA MIX2 A MIX1*)

TOP+15

%S1

%M15

%M6

%M50

%M6

%M51

COMPARE

%C3.V=11

COMPARE

%C3.V<>7

COMPARE

%C3.V=9

COMPARE

%C3.V<>7

%M50

%M51

(*SPOSTAMENTO DA SOSTA A MIXER 2 DA MIX1 A MIX2*)

TOP+16

%M15

%S1

%M7

%M52

%M7

%M53

COMPARE

%C3.V=11

COMPARE

%C3.V<>9

COMPARE

%C3.V=7

COMPARE

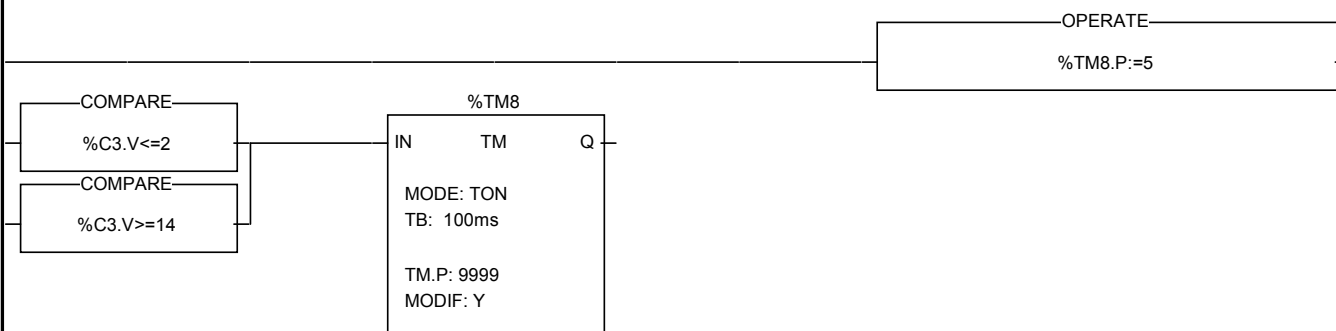
%C3.V<>9

%M52

%M53

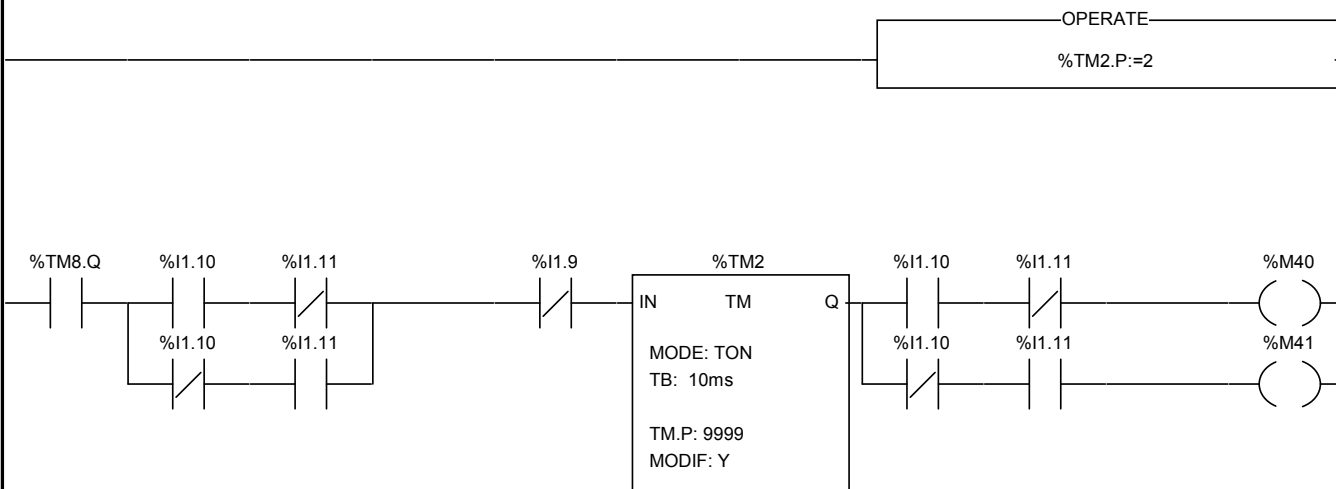
(*ABILITA CONTEGGIO PER STAZIONI DI SCARICO*)

TOP+17



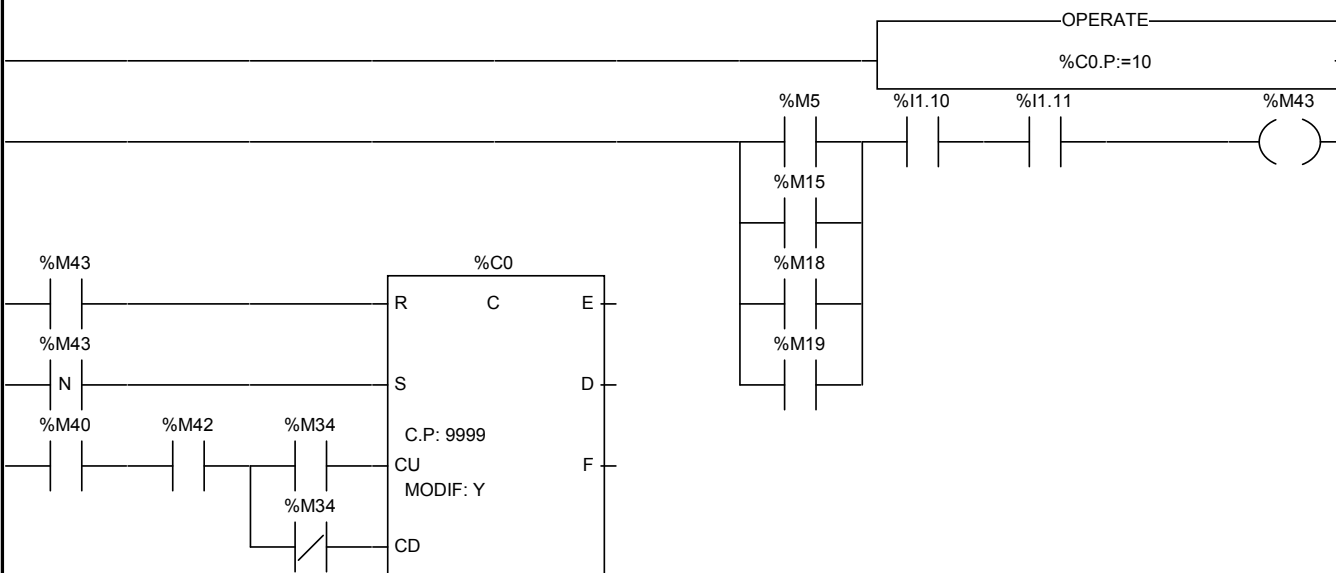
(* CONTEGGIO AVANTI *)

TOP+18



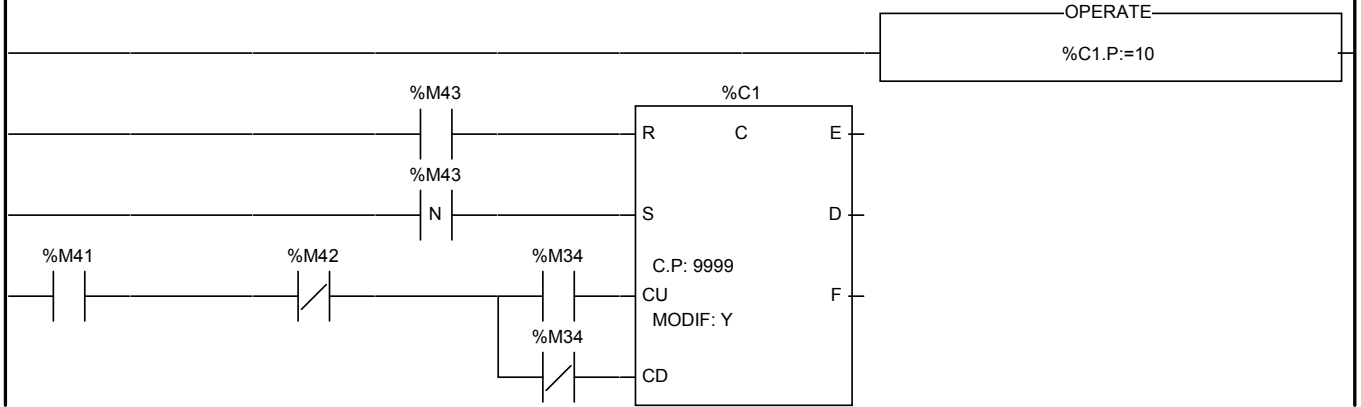
(*CONTEGGIO X RALLENTAMENTO*)

TOP+19



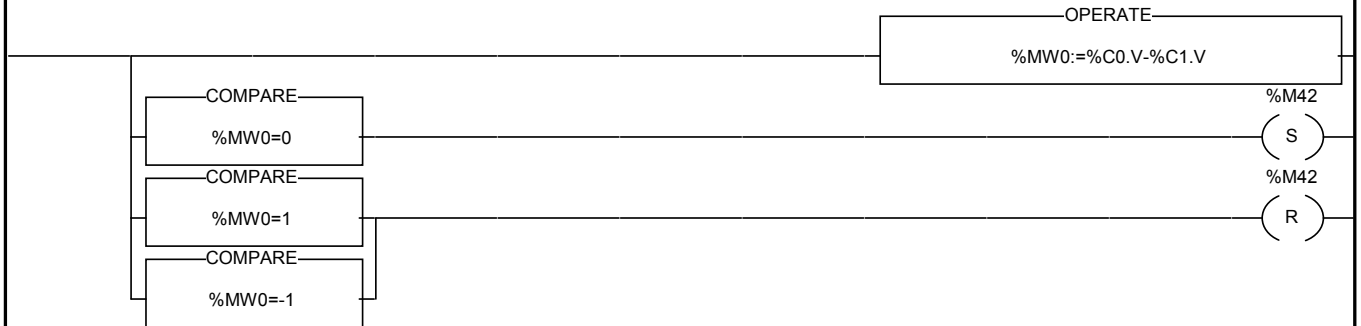
(*CONTEGGIO X ARRESTO*)

TOP+20



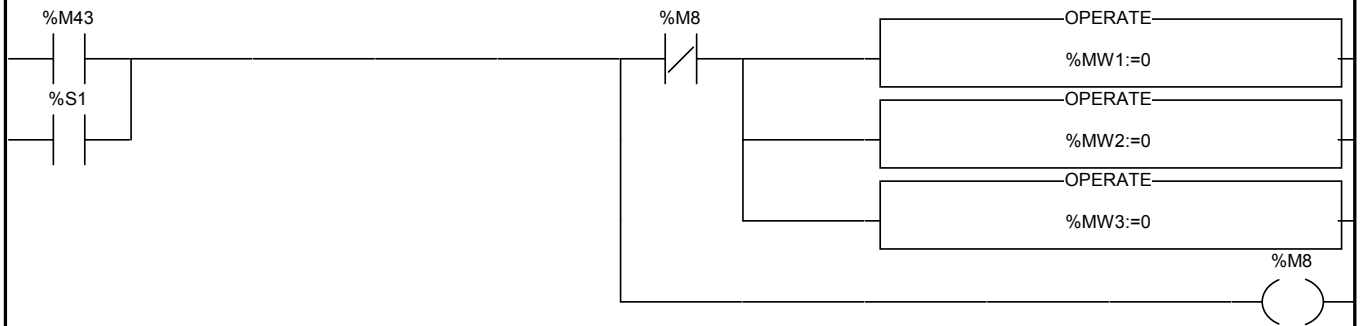
(*CONTROLLO CONTEGGIO*)

TOP+21



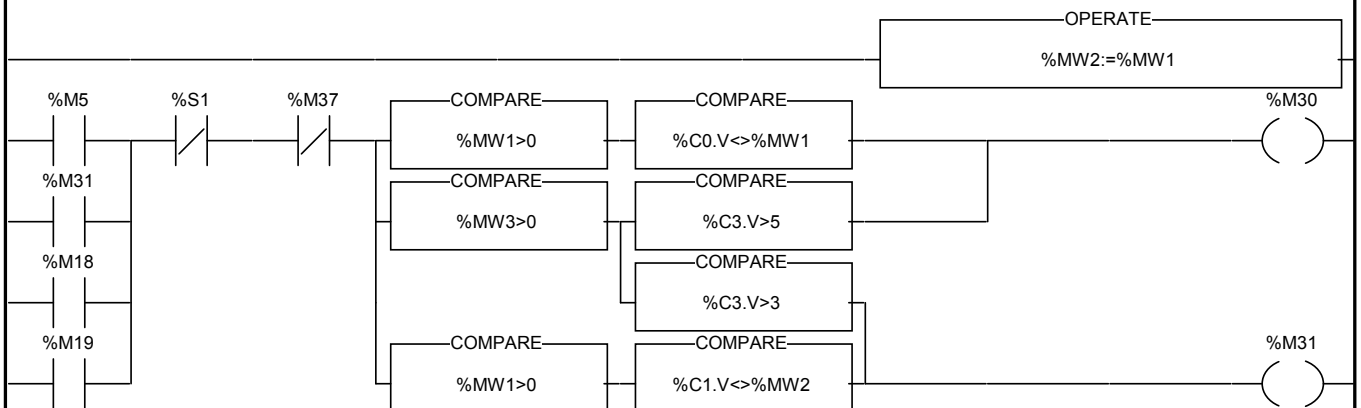
(*RESET WORD CONTEGGIO*)

TOP+22

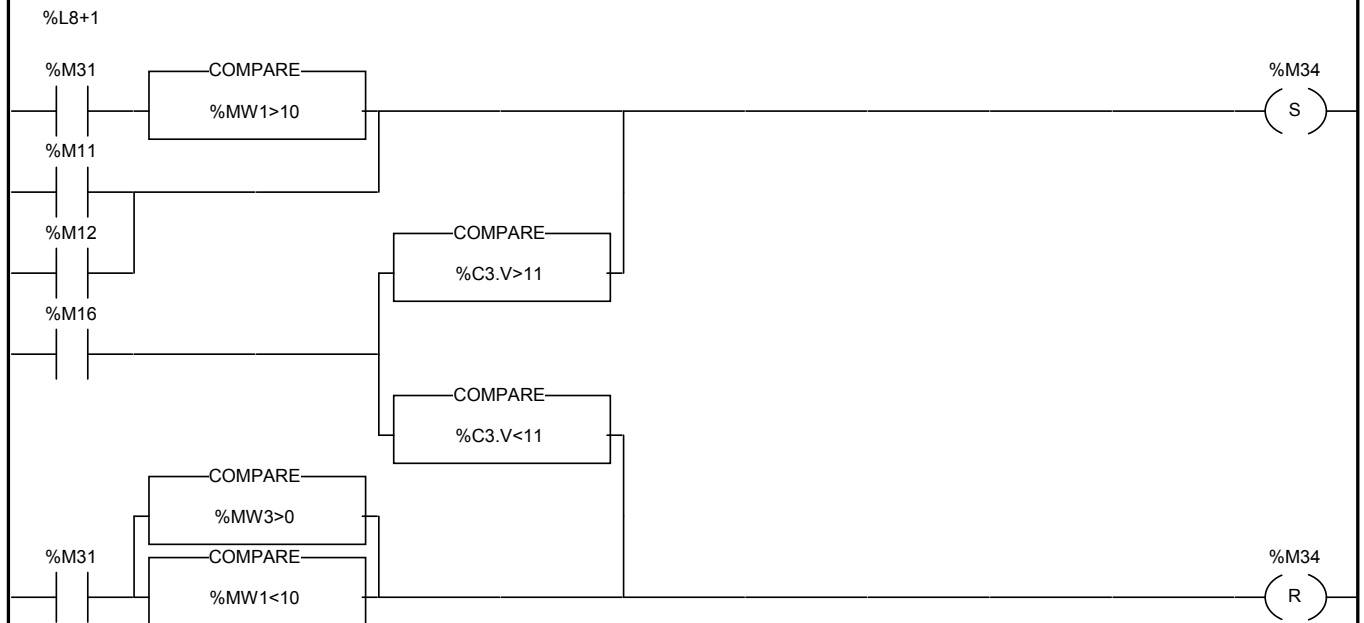


(*START TRASLAZIONE AVANTI *)

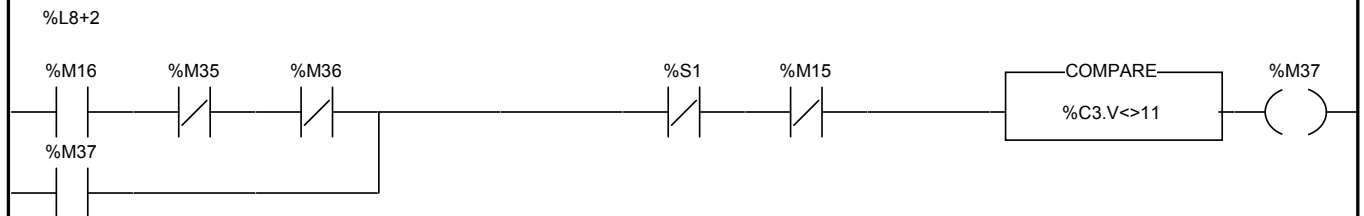
%L8



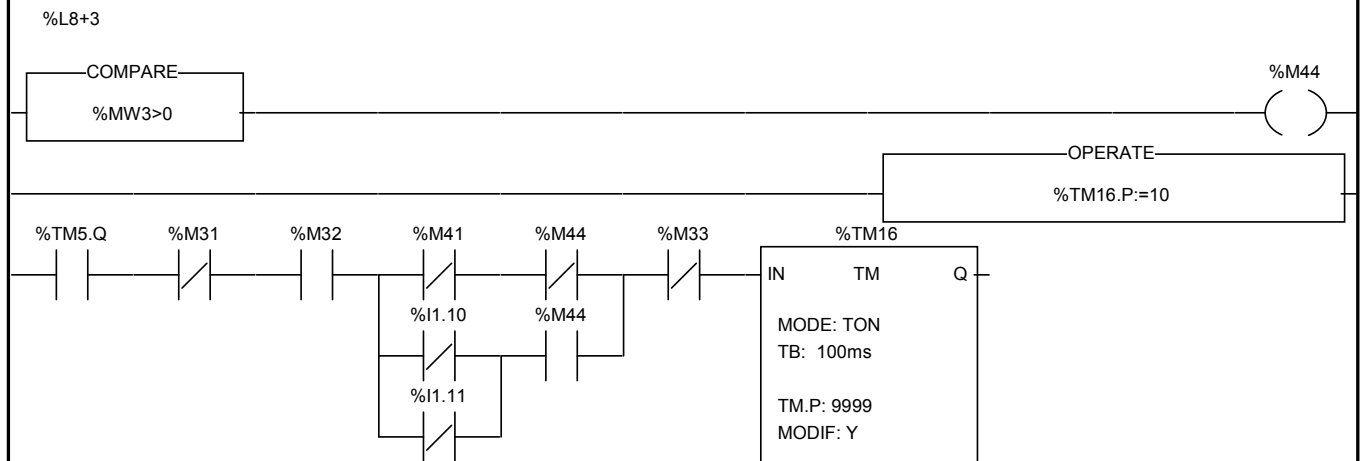
(*SCELTA DIREZIONE VERSO STAZIONI*)



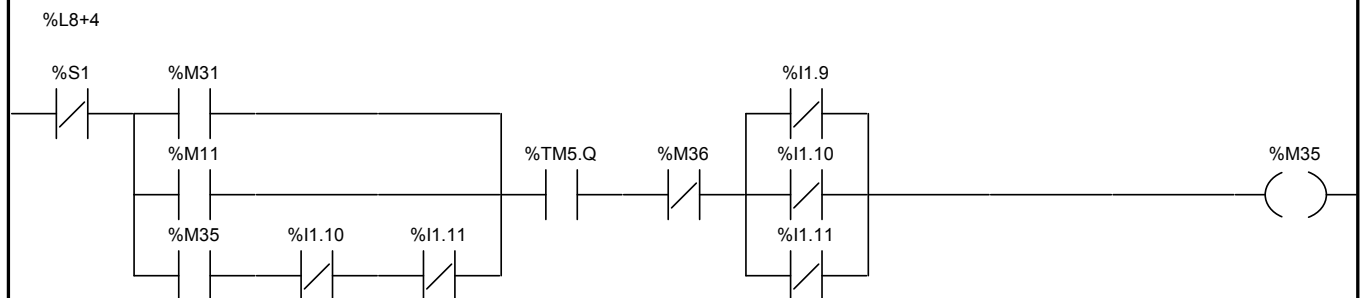
(*COMANDO RITORNO*)



(*INVERSIONE PER CENTRAGGIO STAZIONE*)

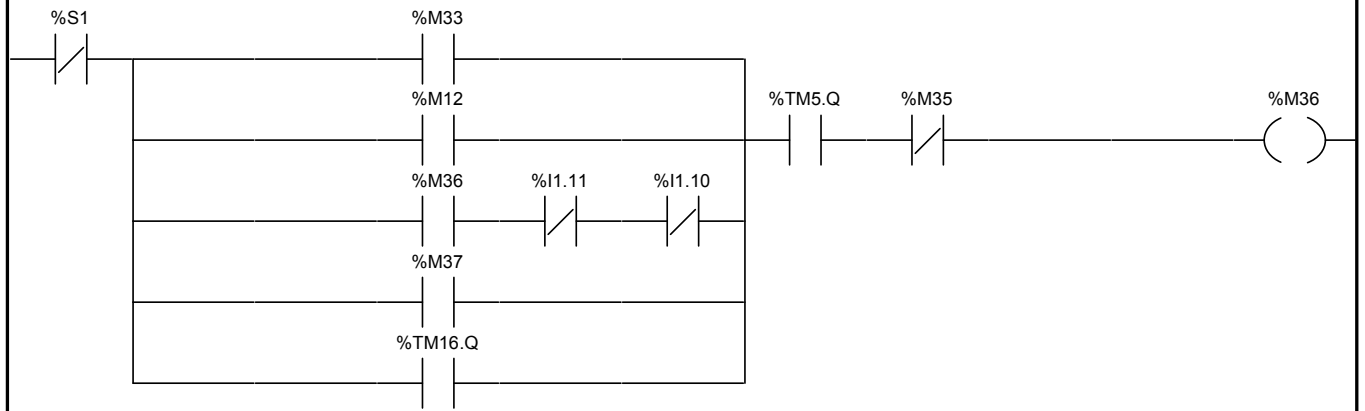


(*TRASLAZIONE AVANTI*)



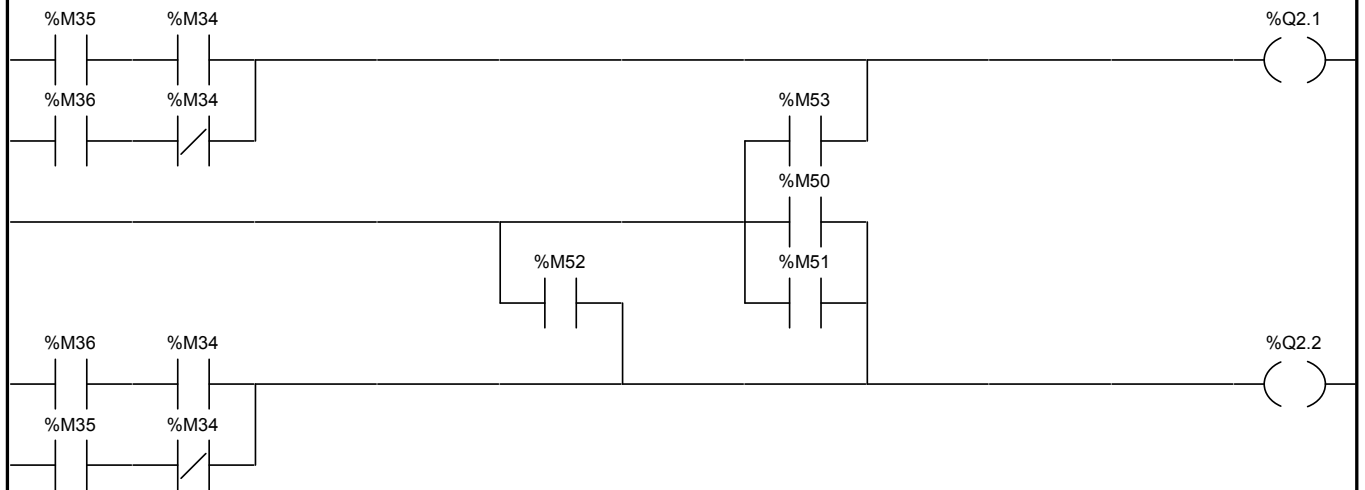
(*TRASLAZIONE INDIETRO*)

%L8+5



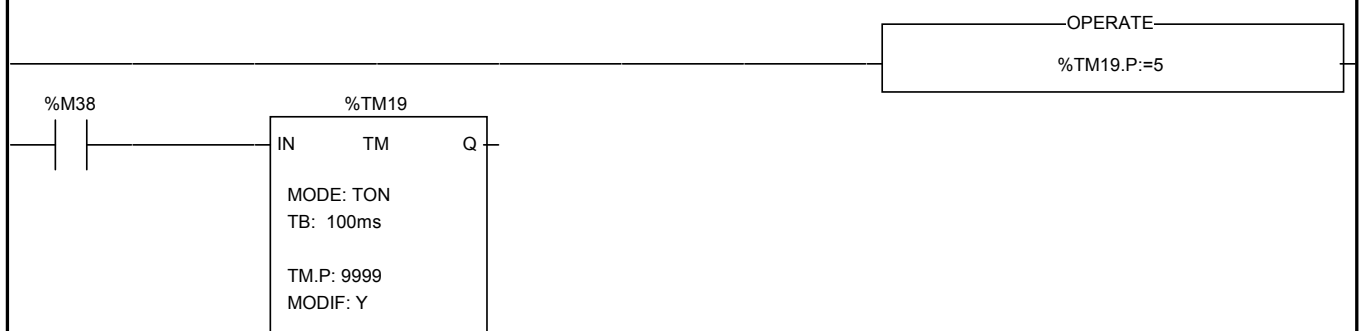
(*INVERSIONE DI MARCIA*)

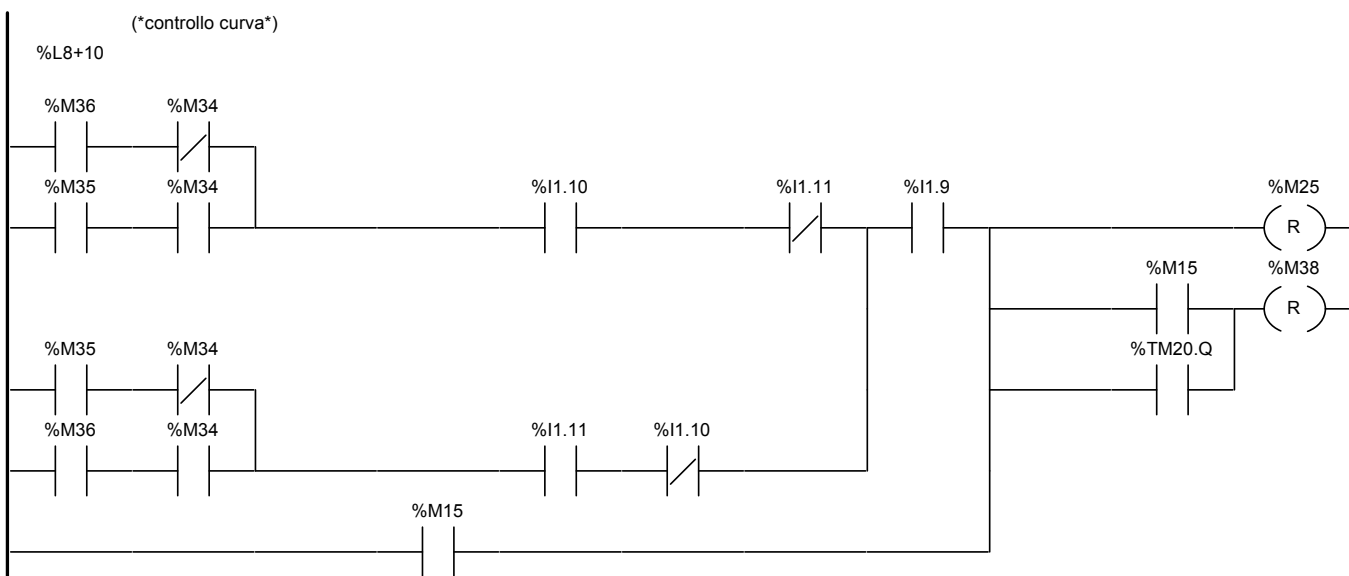
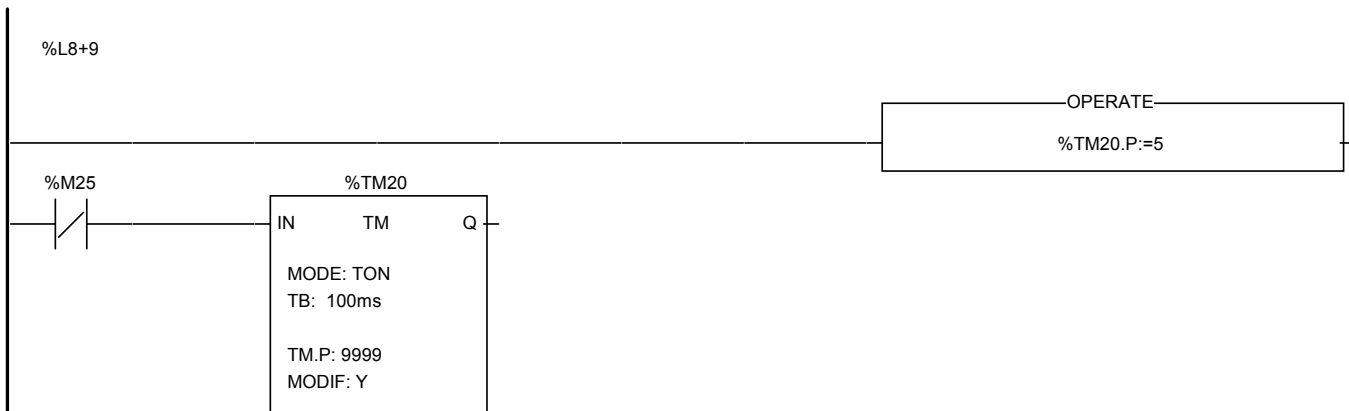
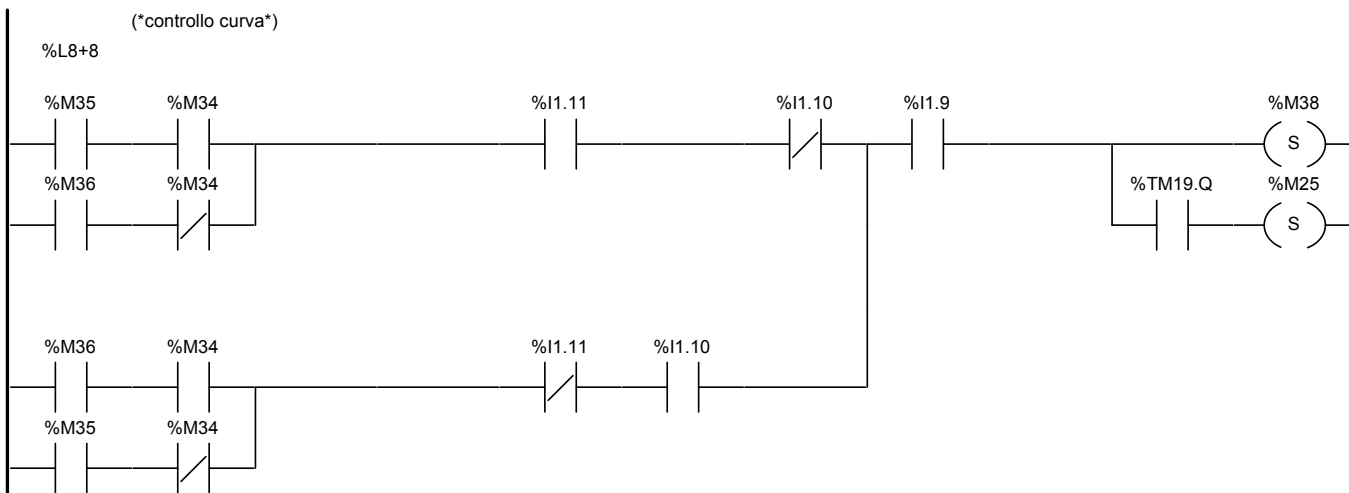
%L8+6



(*FILTRO X SECONDA COPPIA DI RISCONTRI*)

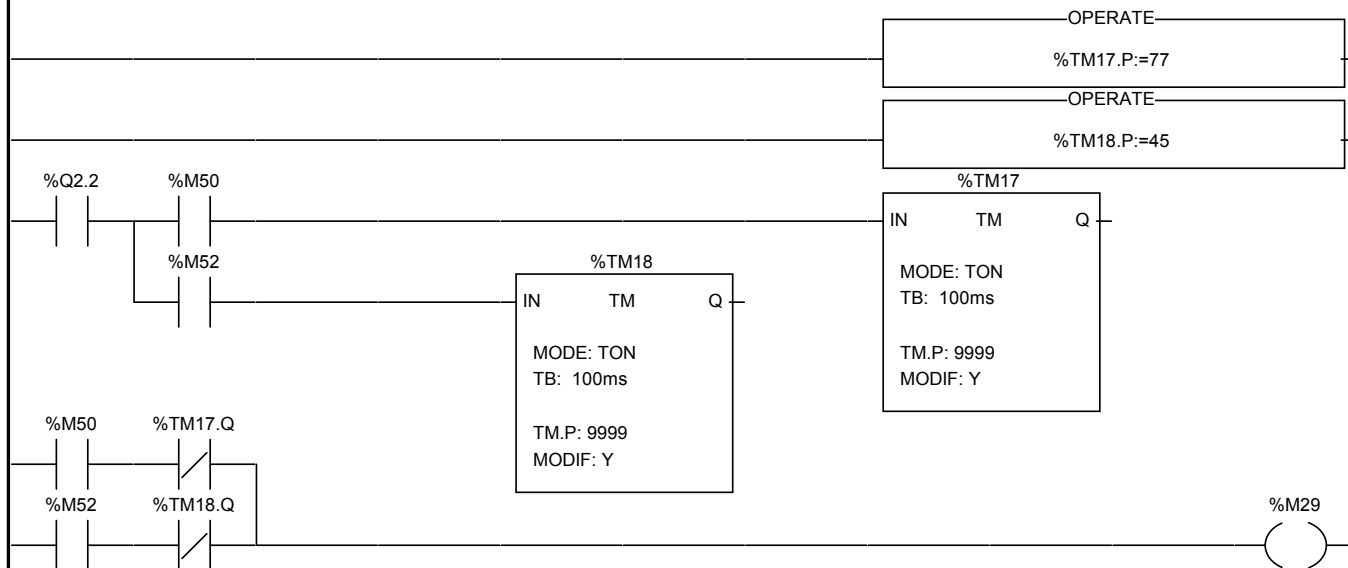
%L8+7



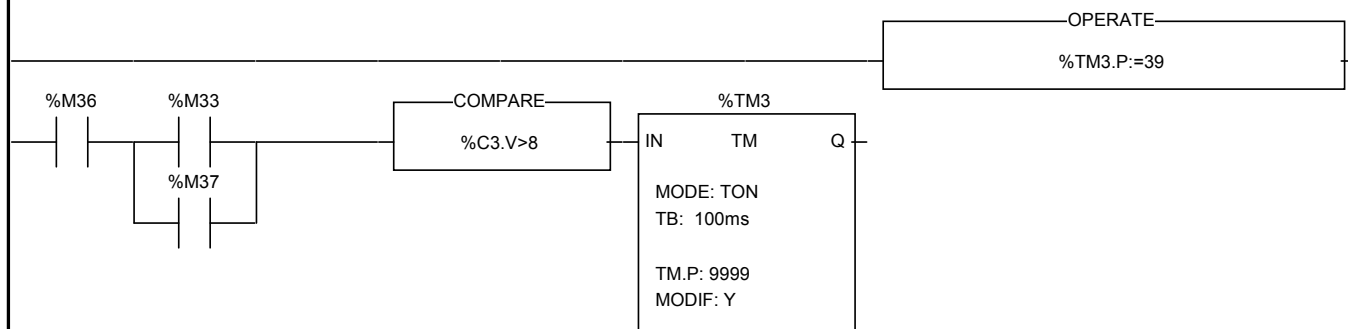


(*VELOCE PER SPOSTAMENTO DA SOSTA A MIXER 1-2*)

%L8+11

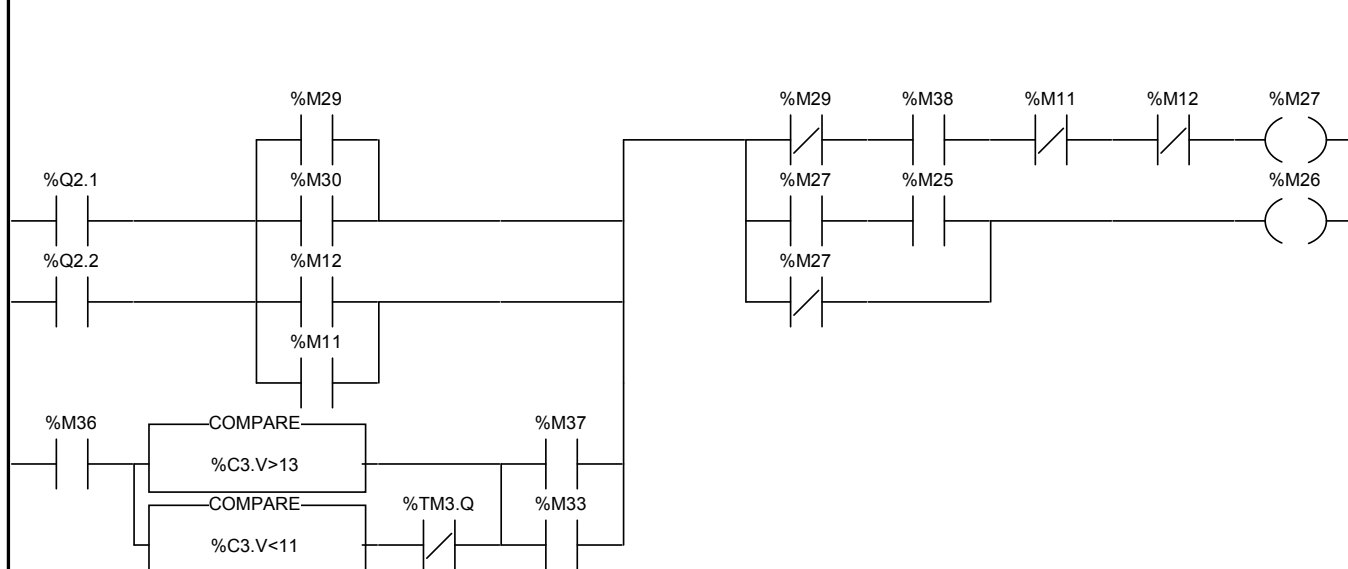


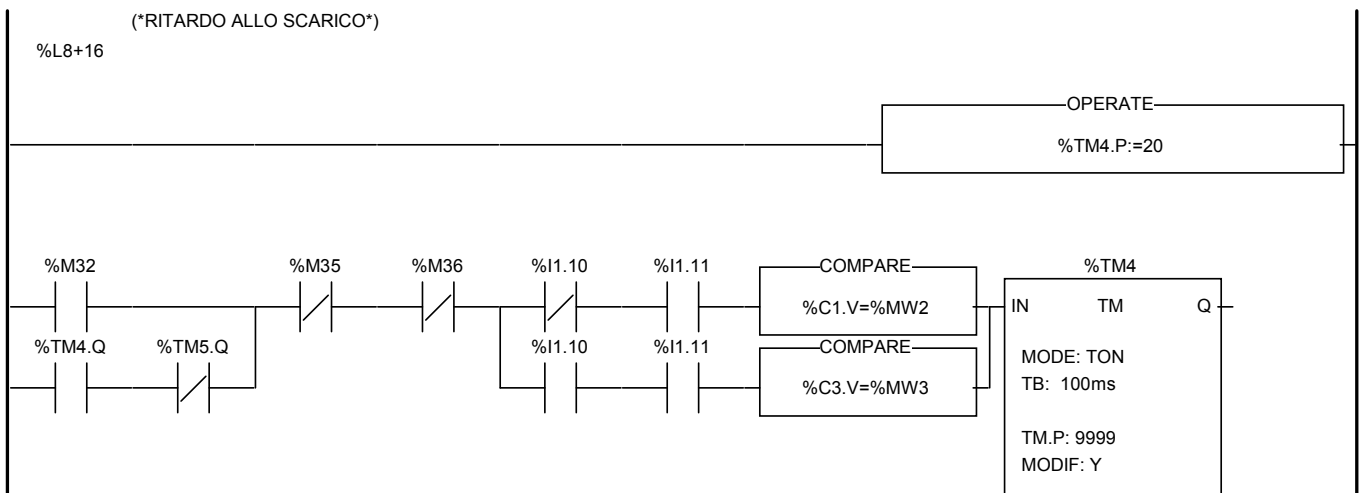
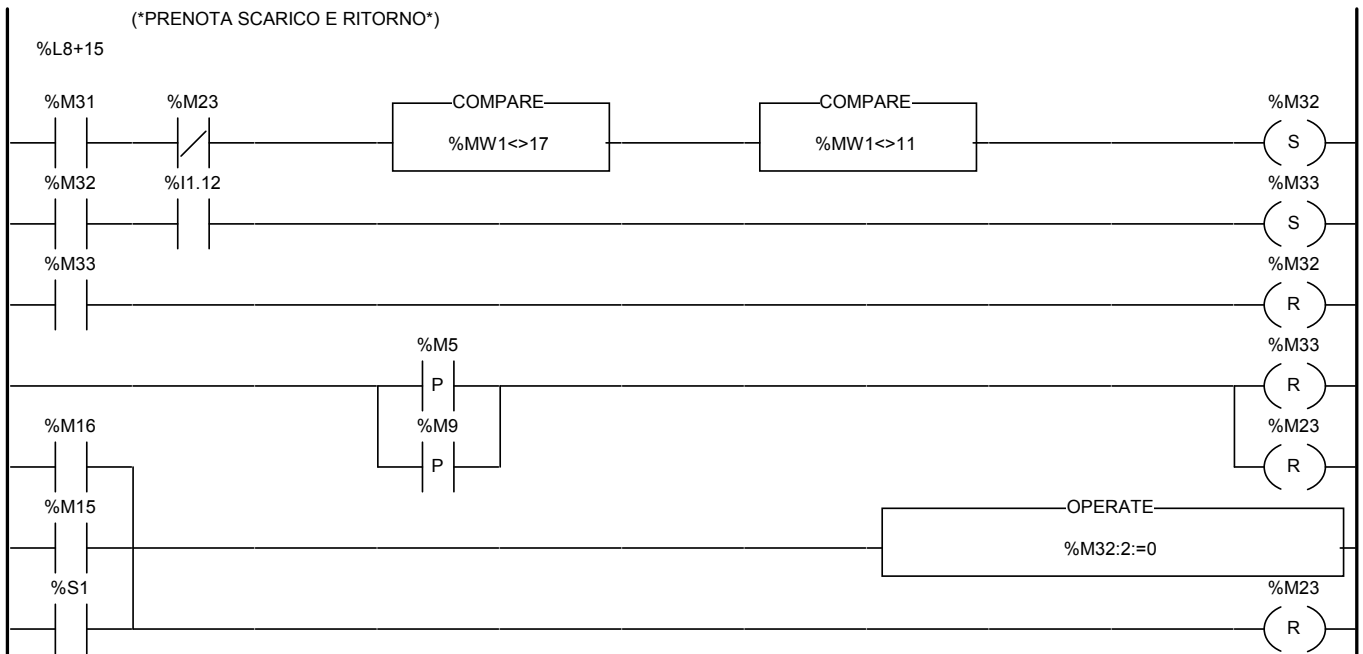
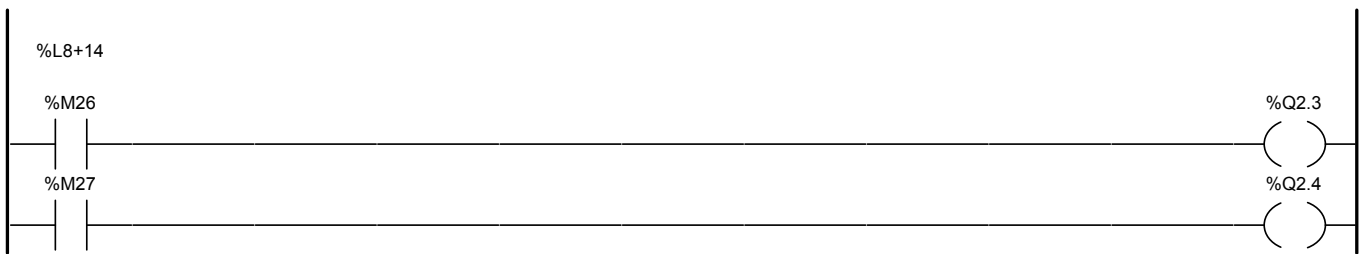
%L8+12



(*TRASLAZIONE VELOCE*)

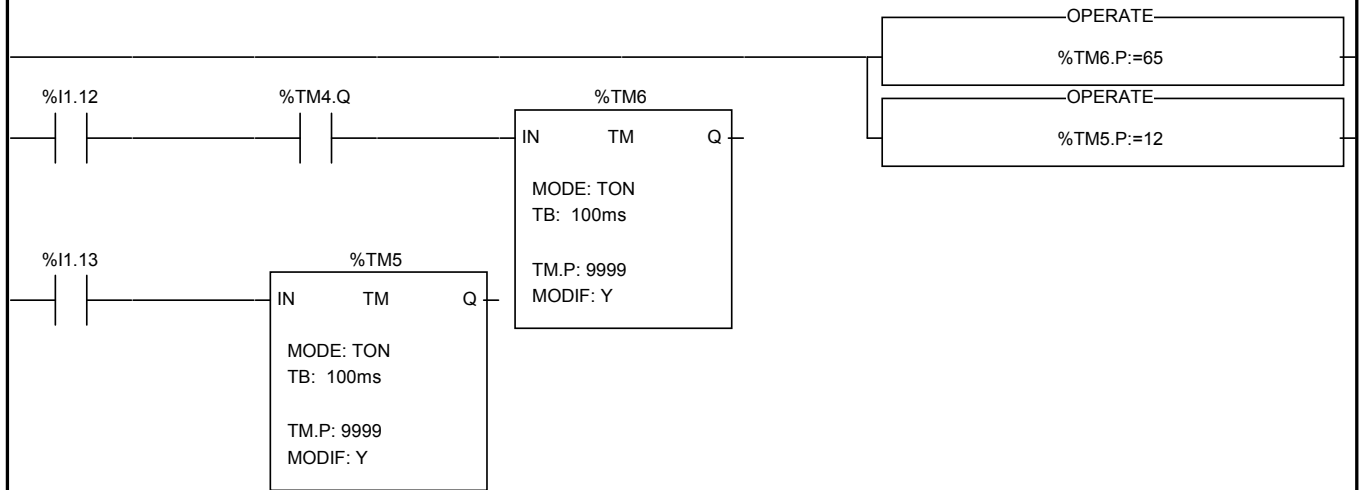
%L8+13





(*TEMPO DI SCARICO E RITARDO FC CHIUDE*)

%L8+17

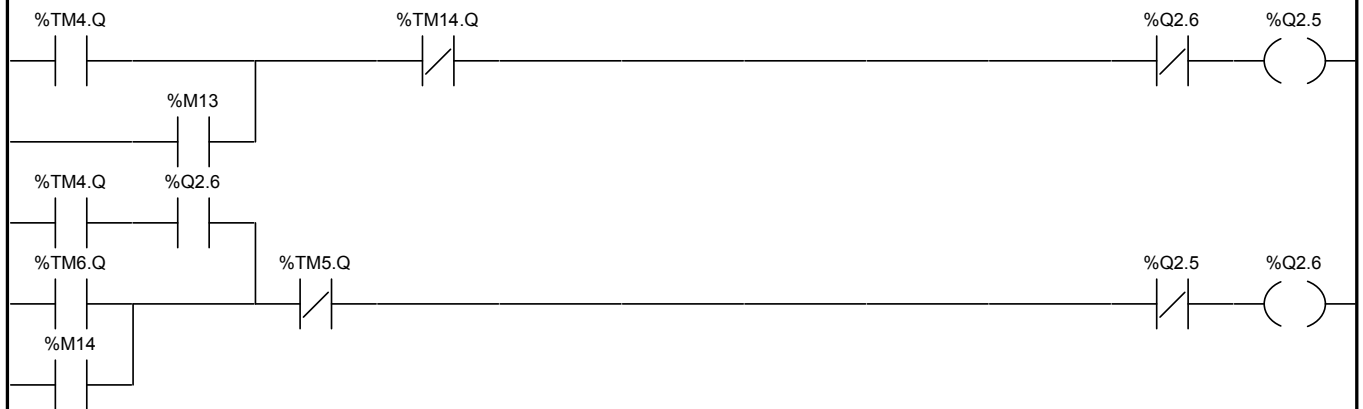


%L8+18



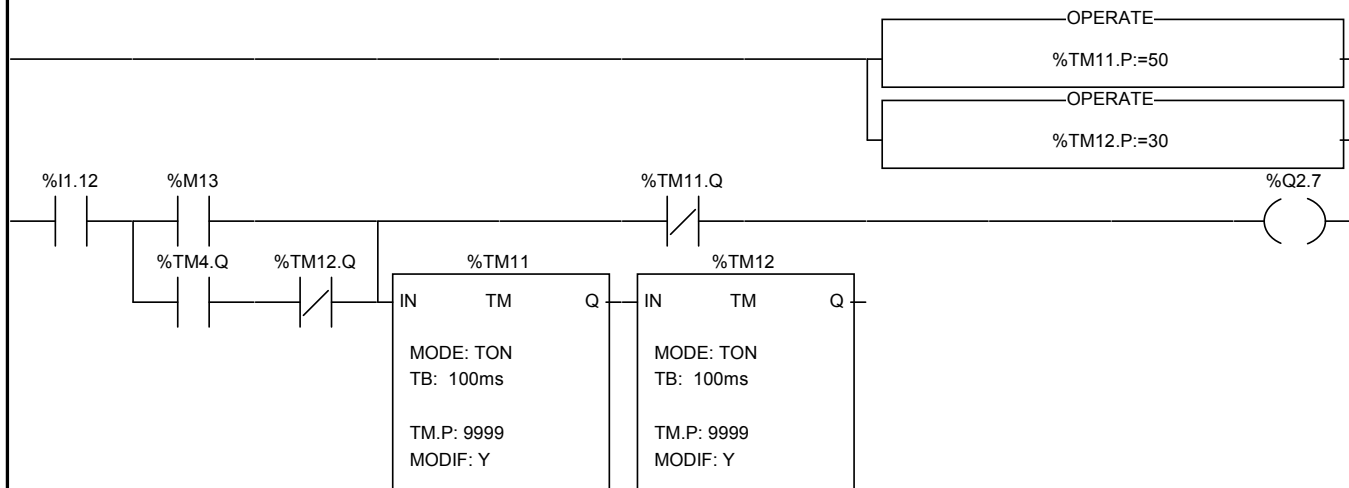
(*APERTURA SCARICO*)

%L8+19



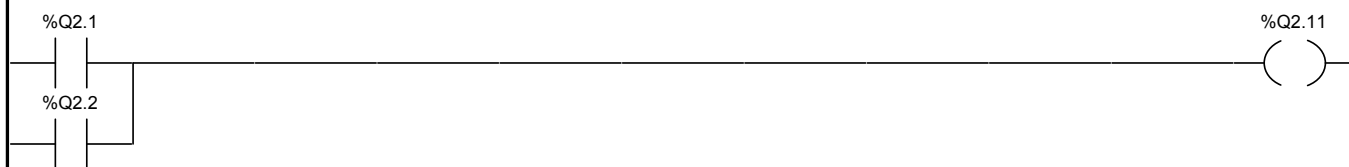
(*VIBRAZIONE VAGONETTO*)

%L8+20



(*ALLARME PARTENZE*)

%L8+21



(*LIMITAZIONE COPPIA SU 2° INVERTER*)

%L8+22

