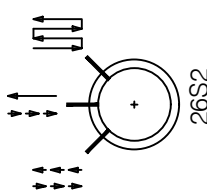
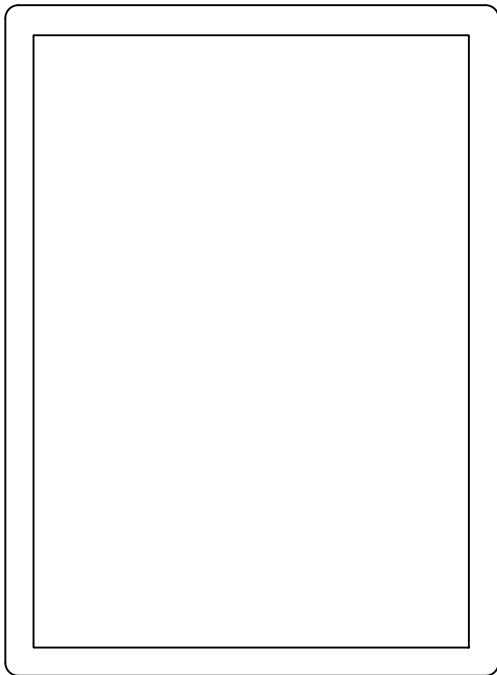


NUMERO FOGLIO	TITOLO
1	PULSANTIERA QUADRO
3	PULSANTIERE ESTERNE
4	TABELLA DEI CICLI
5	MORSETTIERE
6	MORSETTIERE
10	ALIMENTAZIONE
11	MOTORE VOLANO
13	COMANDO MOTORE VOLANO
14	SAFE VOLANO
16	LUBRIFICAZIONE
20	CONFIGURATORE - LAYOUT
21	CONFIGURATORE - SEGNALI TRIGGER
22	CONFIGURATORE - USCITE
23	CONFIGURATORE - USCITE
24	CONFIGURATORE - USCITE
25	CONFIGURATORE - INGRESSI
26	CONFIGURATORE - INGRESSI
27	CONFIGURATORE - INGRESSI
29	CONFIGURATORE - INGRESSI
30	CONFIGURATORE - INGRESSI
31	CONFIGURATORE - INGRESSI
32	CONFIGURATORE - INGRESSI
33	CONFIGURATORE - INGRESSI
34	CONFIGURATORE - INGRESSI
35	CONFIGURATORE - INGRESSI
40	ILLUMINAZIONE
50	PLC - HARDWARE
60	PLC - INPUTS
61	PLC - INPUTS
70	PLC - OUTPUTS
71	PLC - OUTPUTS

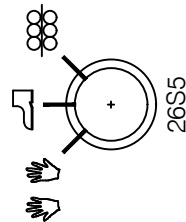
DATI TARGA QUADRO ELETTRICO/ELECTRIC BOX DATA/DONNE TABLEAU ÉLECTRIQUE		
TENSIONE/VOLTAGE/TENSION	400	V
FREQUENZA/FREQUENCE/FRÉQUENCE	50	Hz
CORRENTE PIENO CARICO STIMATA/FULL LOAD CURRENT COURANTE PLEINE CHARGE ESTIMÉE	9	A
POTENZA INSTALLATA/POWER INSTALLED/PUISSANCE INSTALLÉE	4	kW
DIMENSIONI/DIMENSION/DIMENSIONS	900x500x280mm	IP 54

 AUTOMAZIONI INDUSTRIALI <i>Rossano Veneto (VI) - Italy</i>			tavola: matricola SAPRE 065-10-447-22 B/2100107
cliente: 		data: 28/01/2022	
		scala: 1:1 mm	
titolo: PRESSA A FRIZIONE 50-65-80t CON CONFIGURATORE PILZ		agg: Commessa n° 49	
		firma: ITALIANO	
IMPIANTI ELETTRICI		archivio: CNR4PB040	

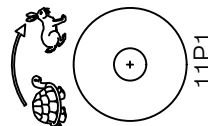
UB1/P1



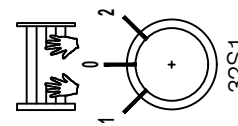
26S2



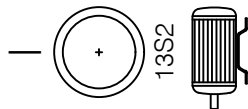
26S5



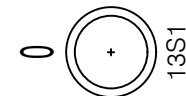
11P1



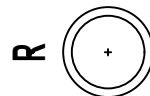
32S1



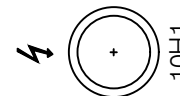
13S2



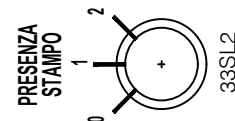
13S1



R



10H1



33SL2

PRESENZA
STAMPO

CNR4 MASCHERINA PRESSIX - PLC TOUCH V2

UB1
CBS900x500x280CNR4
CEB

P1
CNR Pressix - PLC Touch V2
TECNOTARGHE



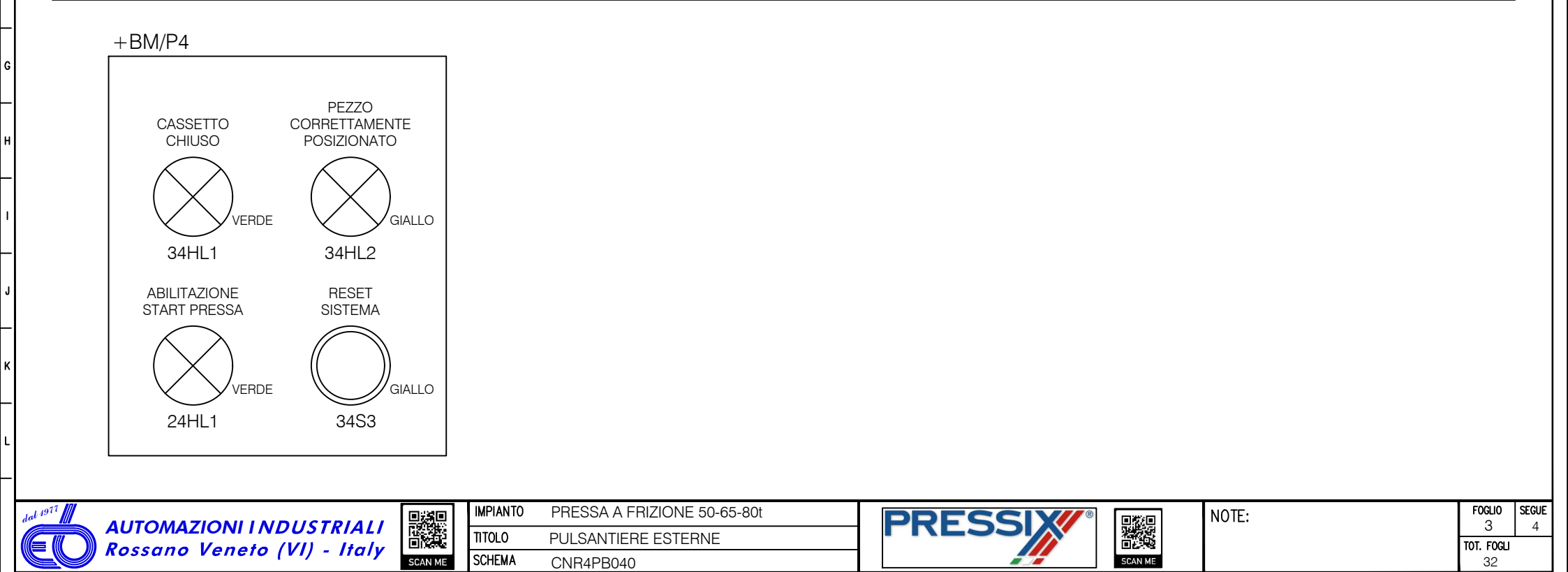
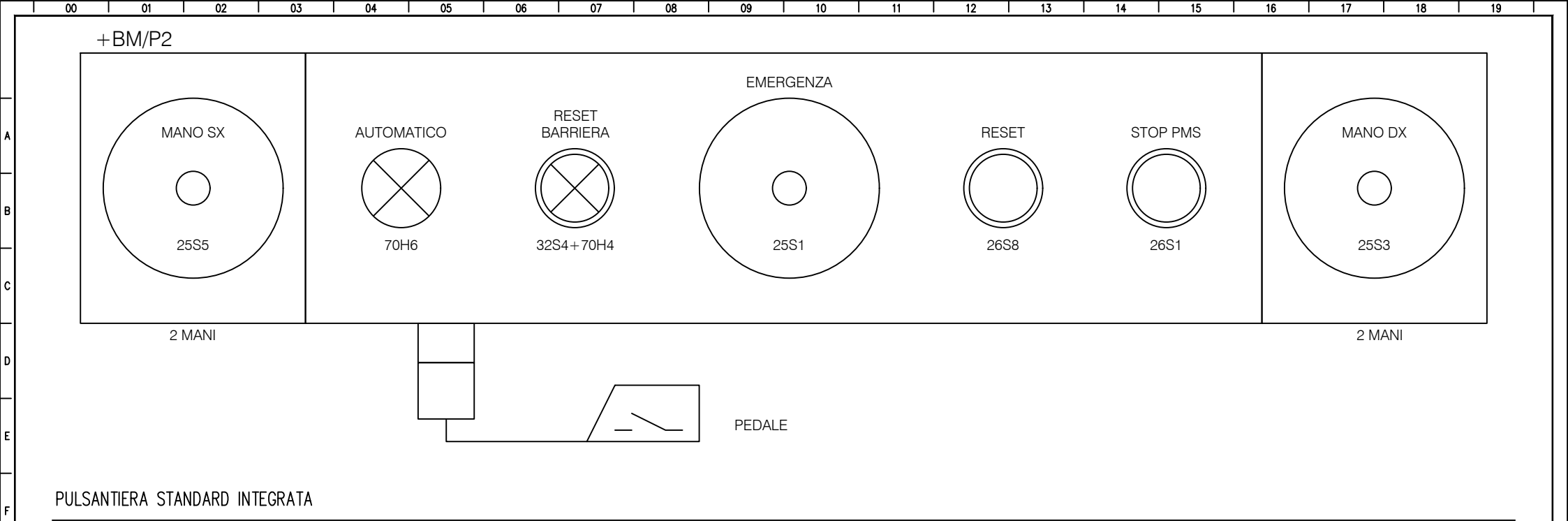
SCAN ME

IMPIANTO	PRESSA A FRIZIONE 50-65-80t
TITOLO	PULSANTIERA QUADRO
SCHEMA	CNR4PB040



SCAN ME

NOTE:		FOGLIO 1	SEGUE 3
		TOT. FOGLI 32	



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REGOLAZIONE

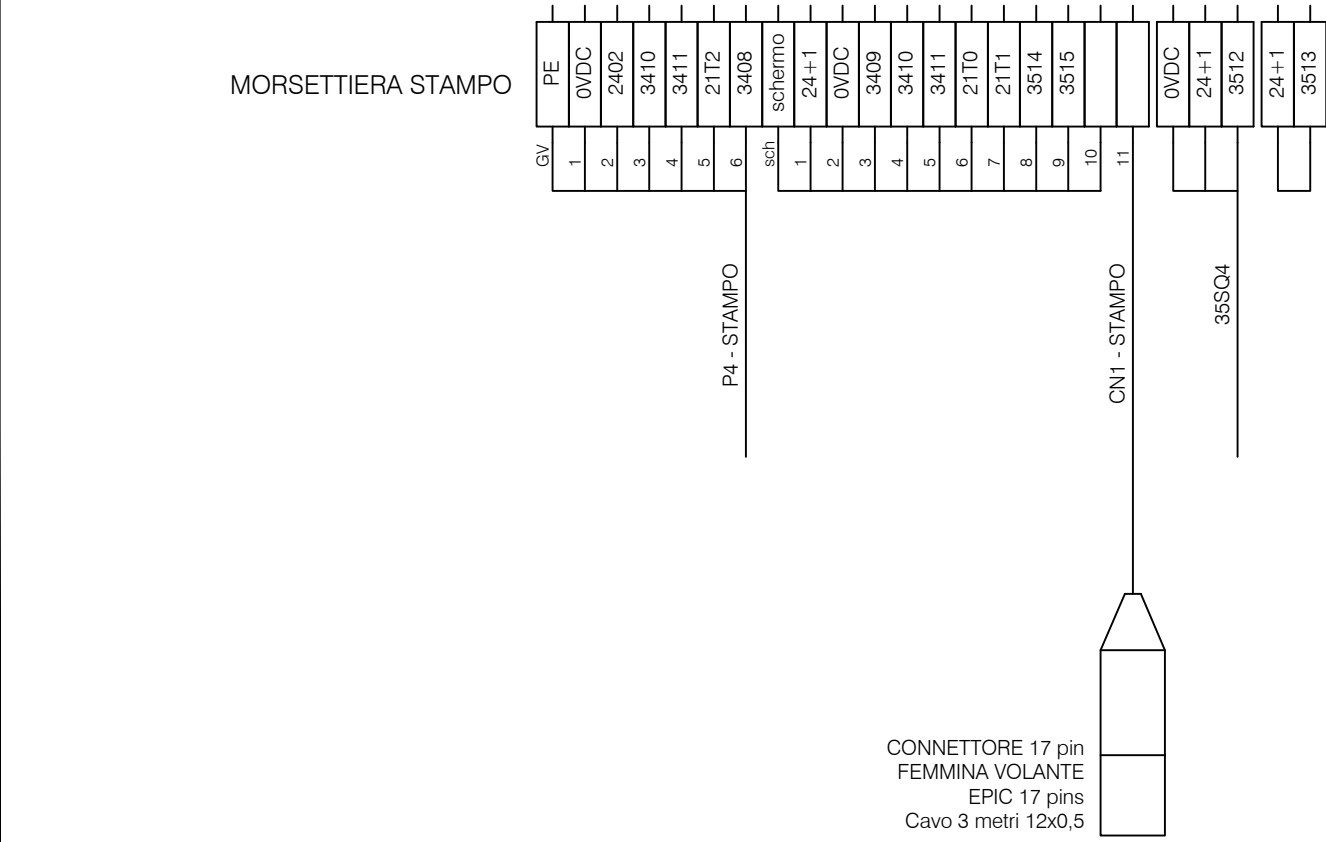
COLPO

AUTOMATICO

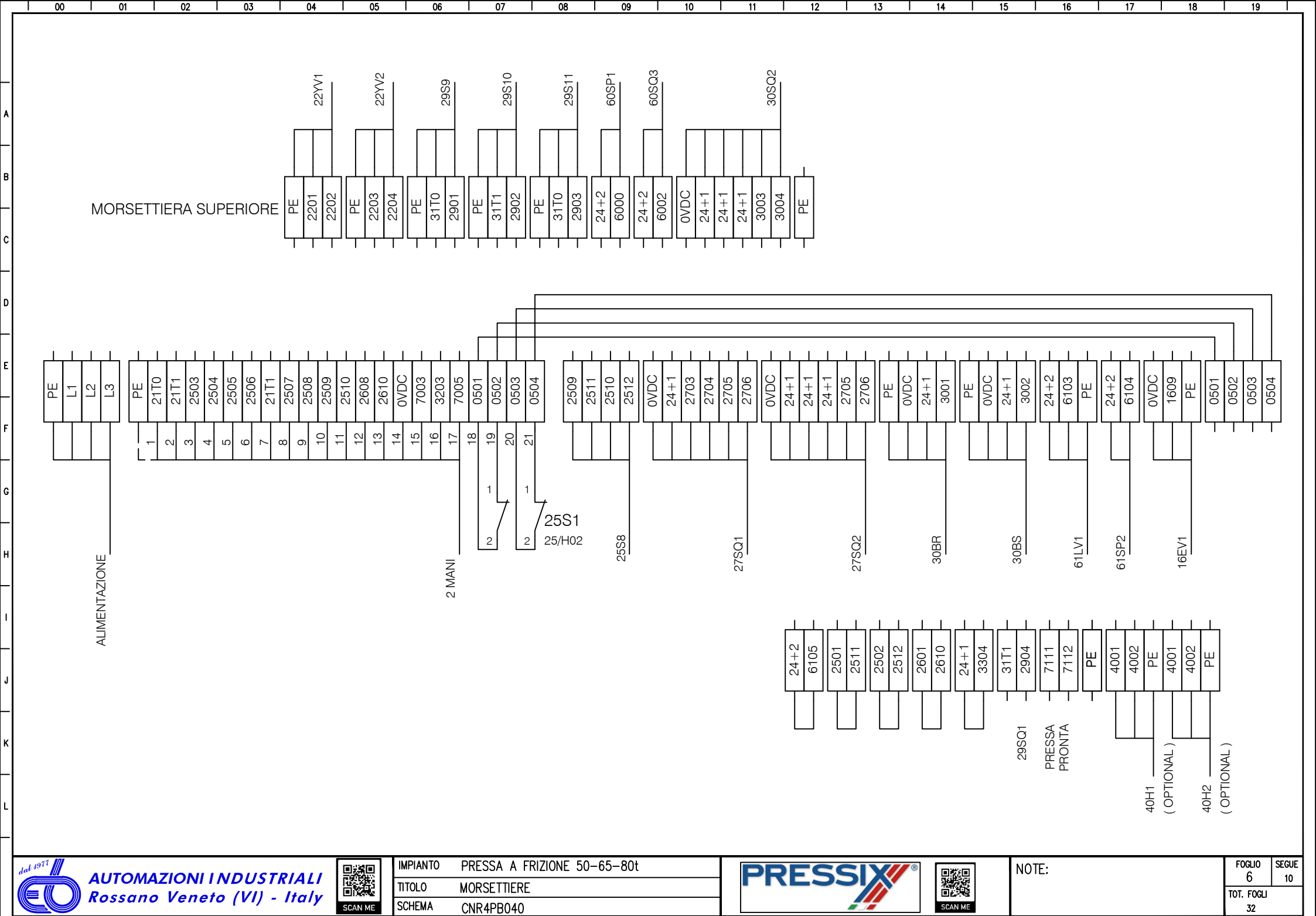


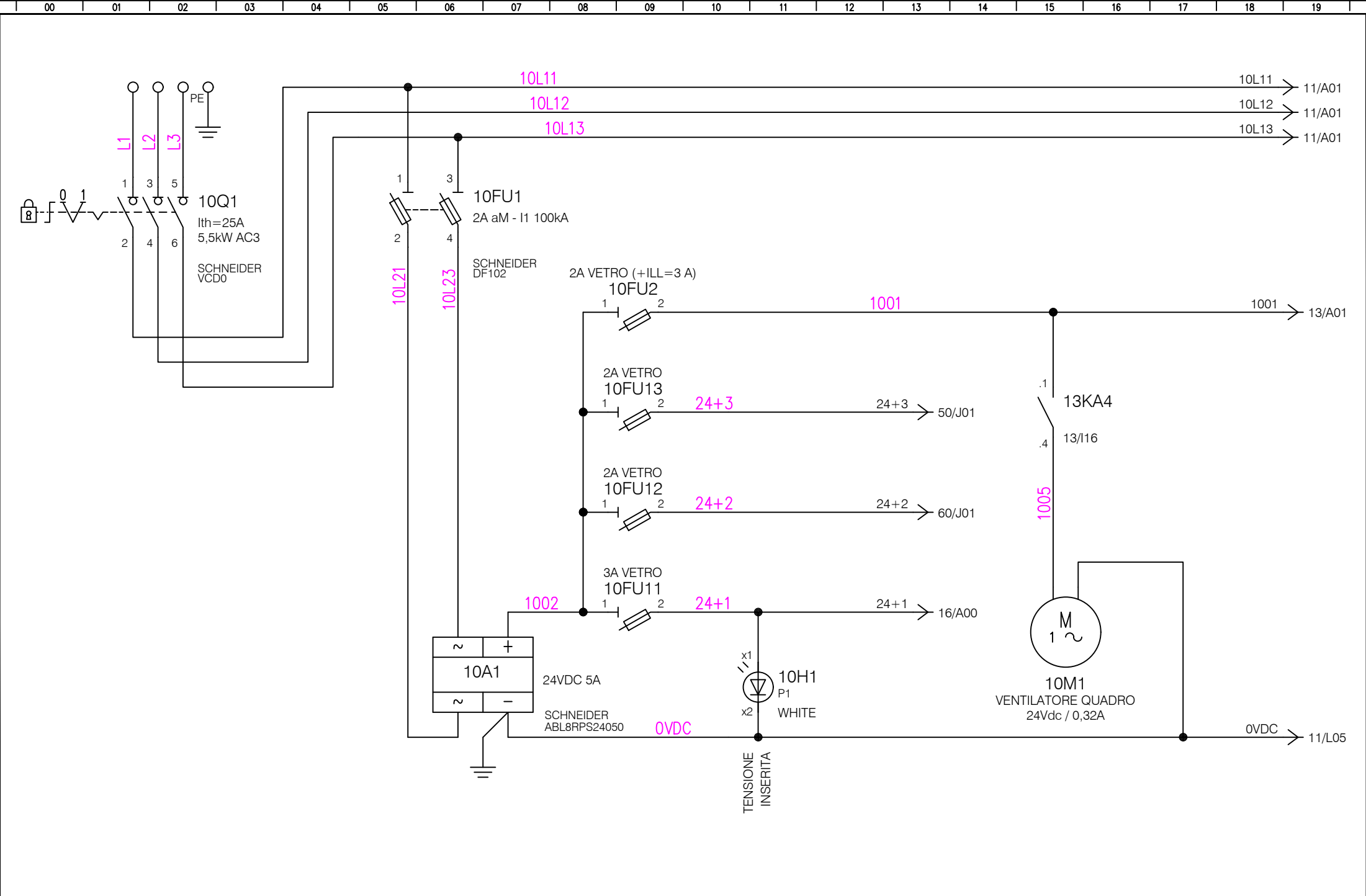
2 MANI								PEDALE					ESTERNO				
AVANTI				INDIETRO				AVANTI				INDIETRO	AVANTI				INDIETRO
RIPARI FRONTALI CHIUSSI	ALTRI RIPARI CHIUSSI	RIPARI FRONTALI APERTI	ALTRI RIPARI APERTI	RIPARI FRONTALI CHIUSSI	ALTRI RIPARI CHIUSSI	RIPARI FRONTALI APERTI	ALTRI RIPARI APERTI	RIPARI FRONTALI CHIUSSI	ALTRI RIPARI CHIUSSI	RIPARI FRONTALI APERTI	ALTRI RIPARI APERTI		RIPARI FRONTALI CHIUSSI	ALTRI RIPARI CHIUSSI	RIPARI FRONTALI APERTI	ALTRI RIPARI APERTI	
Sì	Sì	No	Sì	Sì	Sì	Sì	Sì	No				No	No				No
Sì	Sì	No	No	No				Sì STAMPI CHIUSSI	Sì STAMPI CHIUSSI	Sì STAMPI CHIUSSI	No	No	Sì		No	No	No
Si		No	No	No				Sì STAMPI CHIUSSI Sì Sì STAMPI CHIUSSI Sì STAMPI CHIUSSI				No	Si		No	No	No
								MANTENUTO									

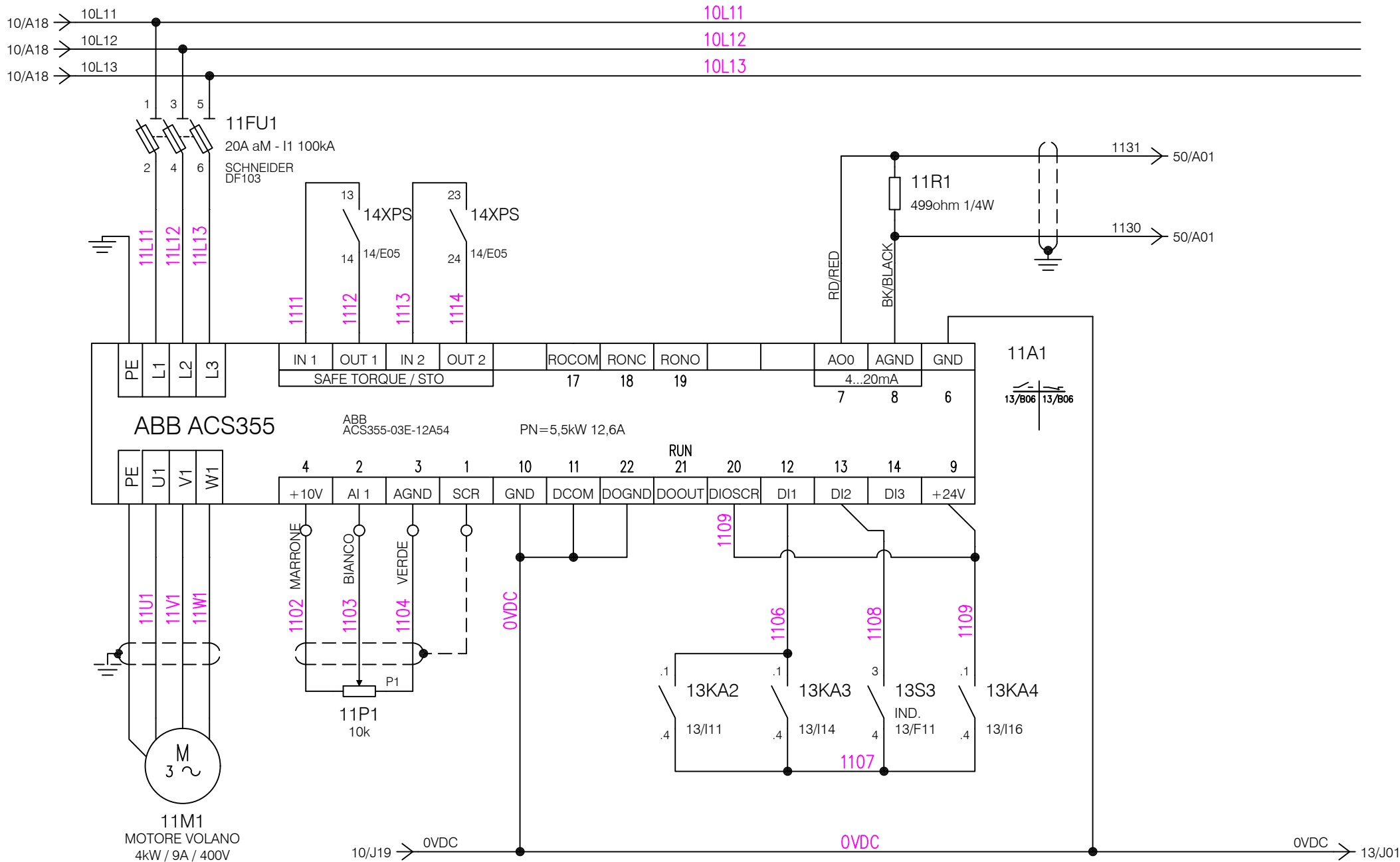


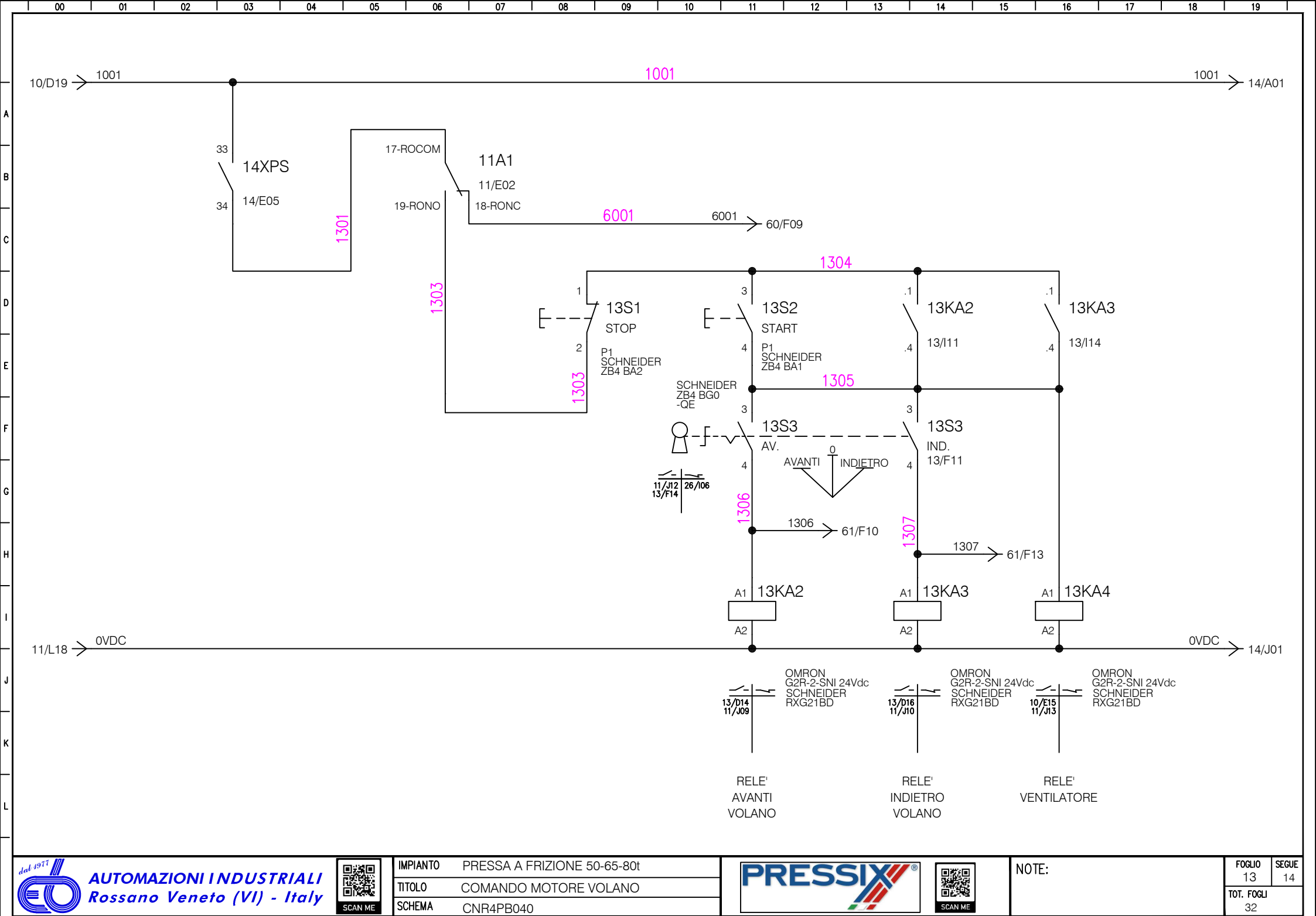


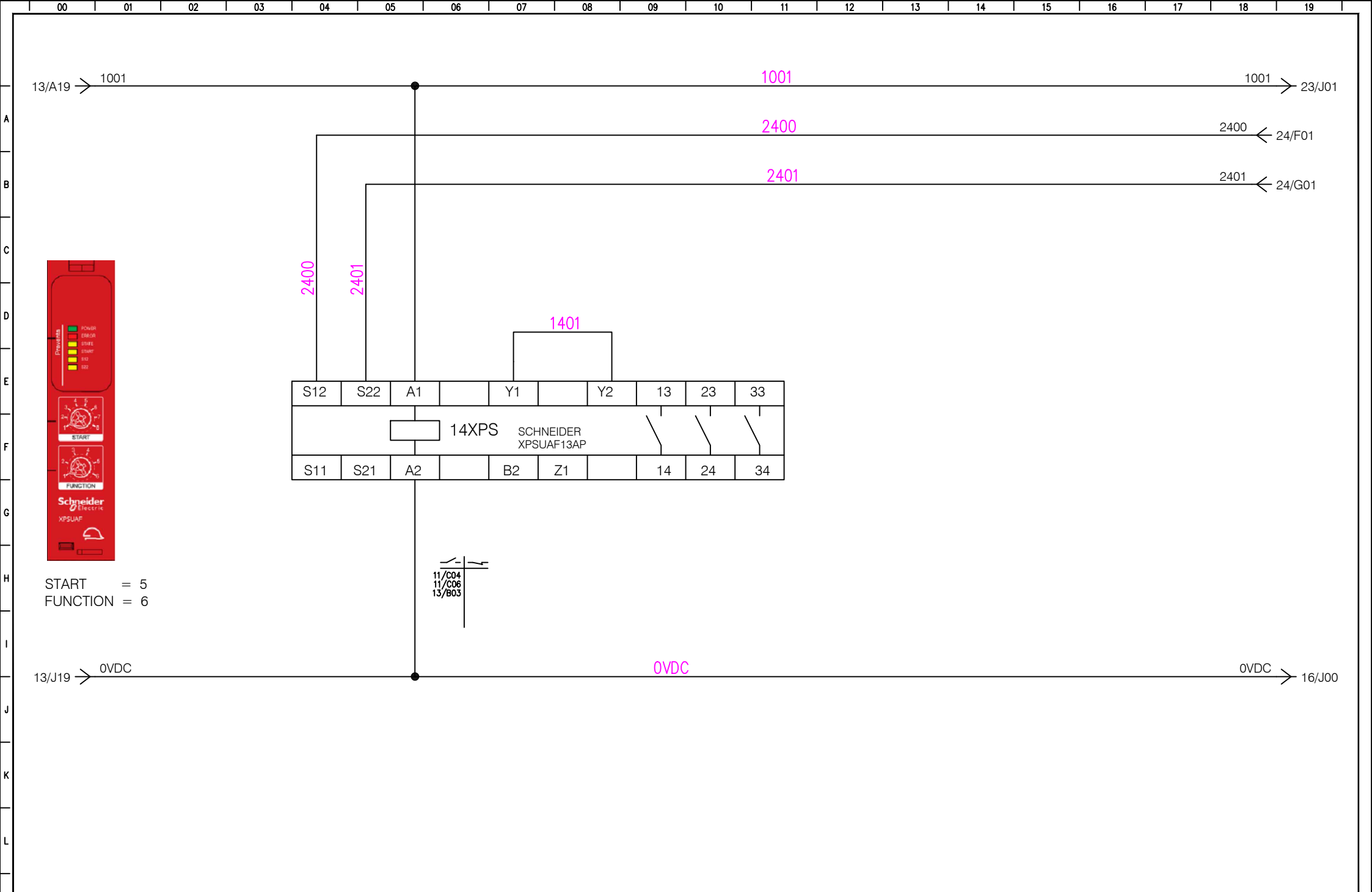
CN1		
Pin	Filo	Posizione
1	24+1	34/J01
2	0VDC	34/J02
3	3409	34/F02
4	3410	34/F04
5	3411	34/F06
6	21T0	35/J02
7	21T1	35/J04
8	3514	35/F02
9	3515	35/F04
10	SCORTA	
11	SCORTA	
12	SCORTA	

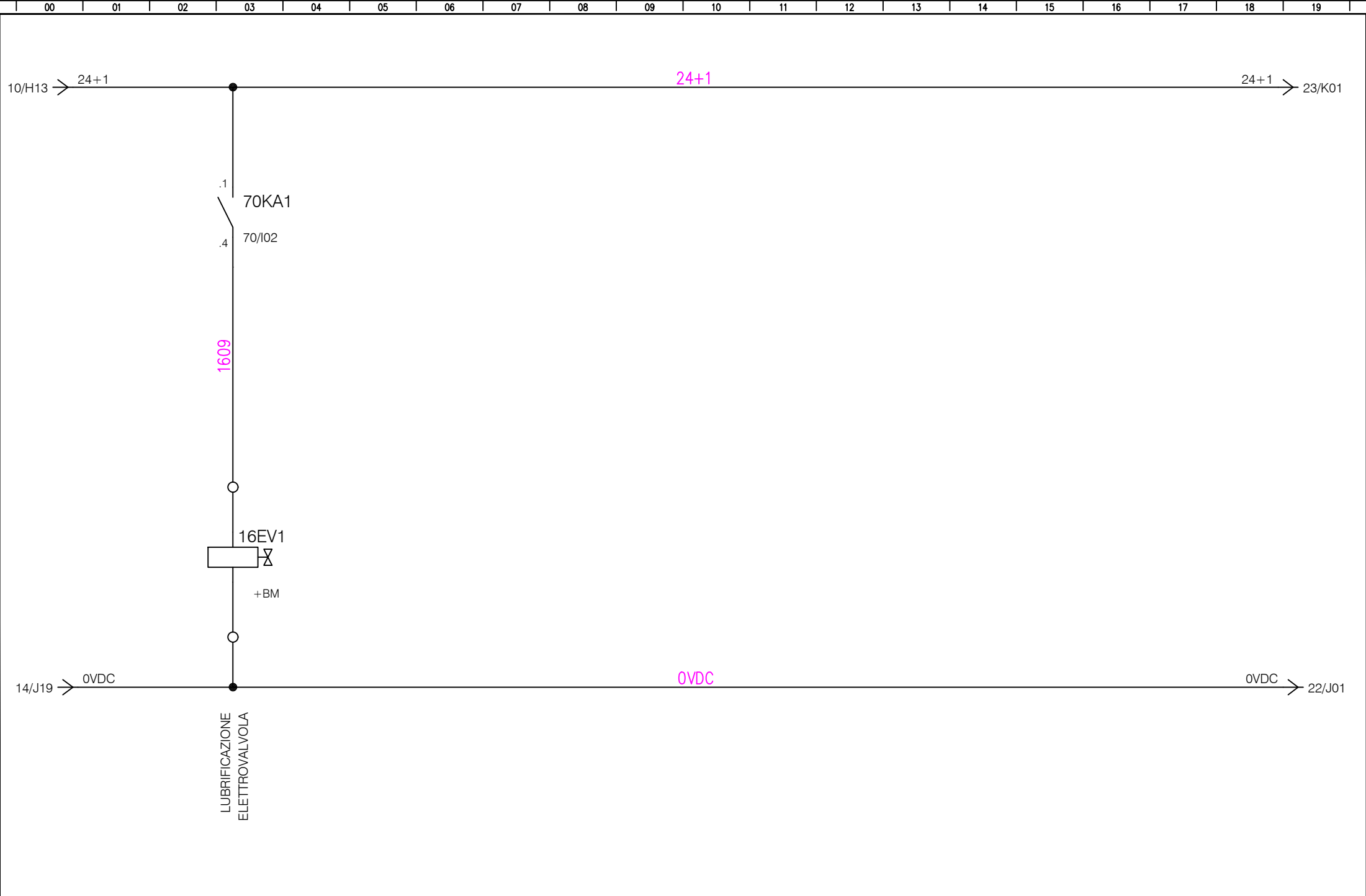










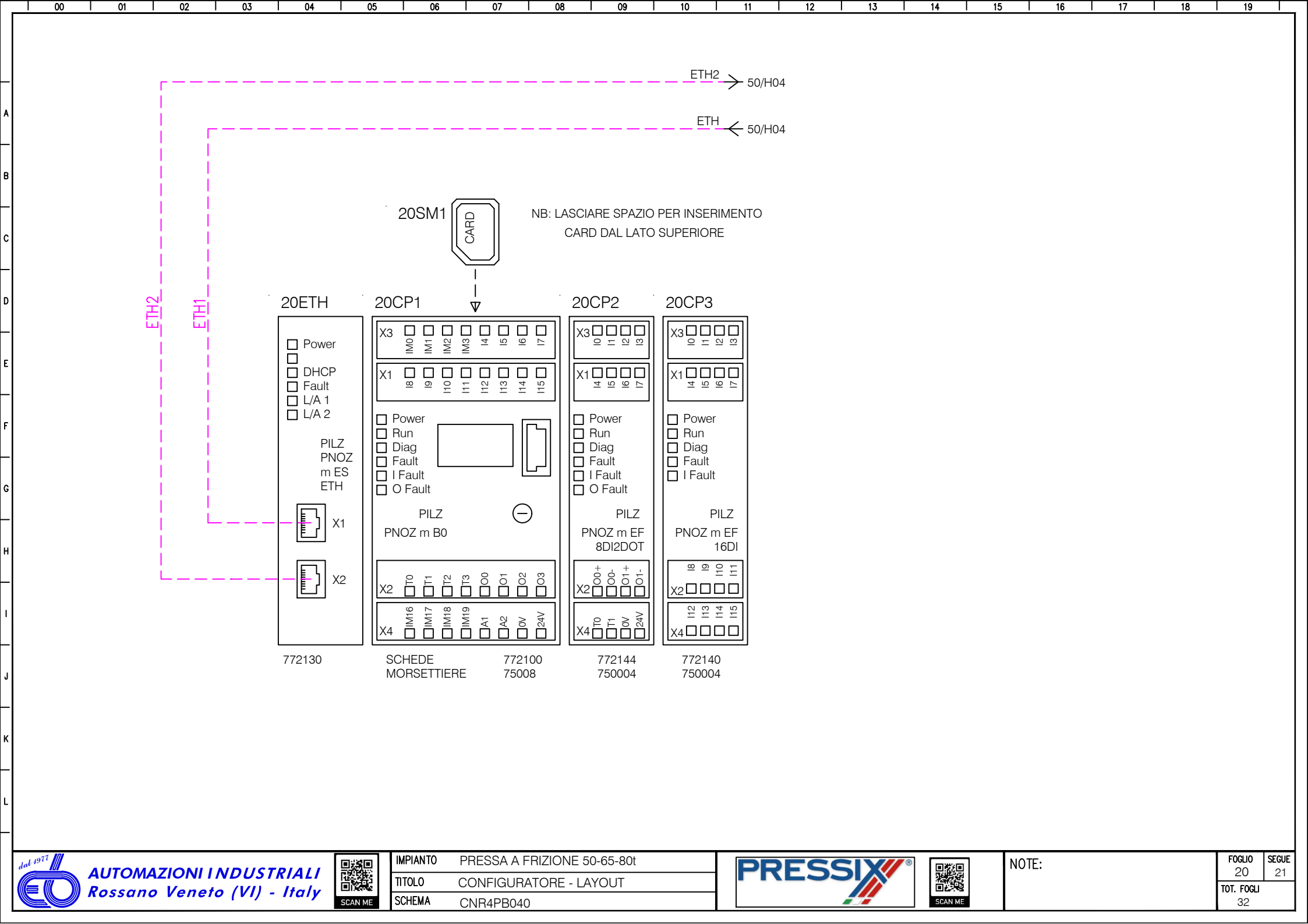


IMPIANTO	PRESSA A FRIZIONE 50-65-80t
TITOLO	LUBRIFICAZIONE
SCHEMA	CNR4PB040



NOTE:

FOGLIO	16	SEGUE	20
TOT. FOGLI	32		



20CP1
X2

USCITA TRIGGER 0	USCITA TRIGGER 1	USCITA TRIGGER 2	USCITA TRIGGER 3
X2	X2	X2	X2
T0	T1	T2	T3

21T0

21T1

21T2

21T3

21T3

21T3

25/L01

21T2

21T2

25/L01

21T1

21T1

25/K01

21T0

21T0

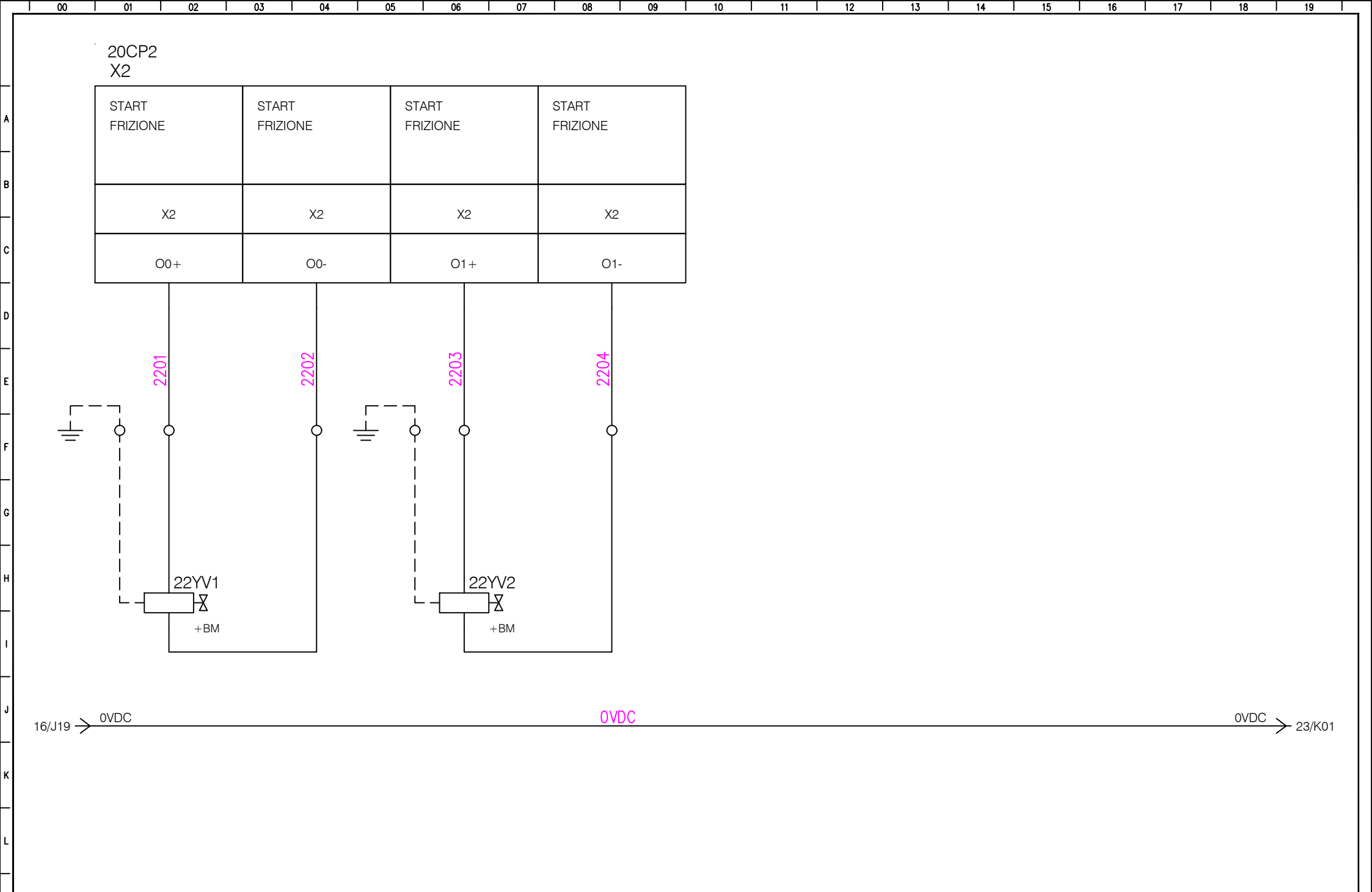
25/K01

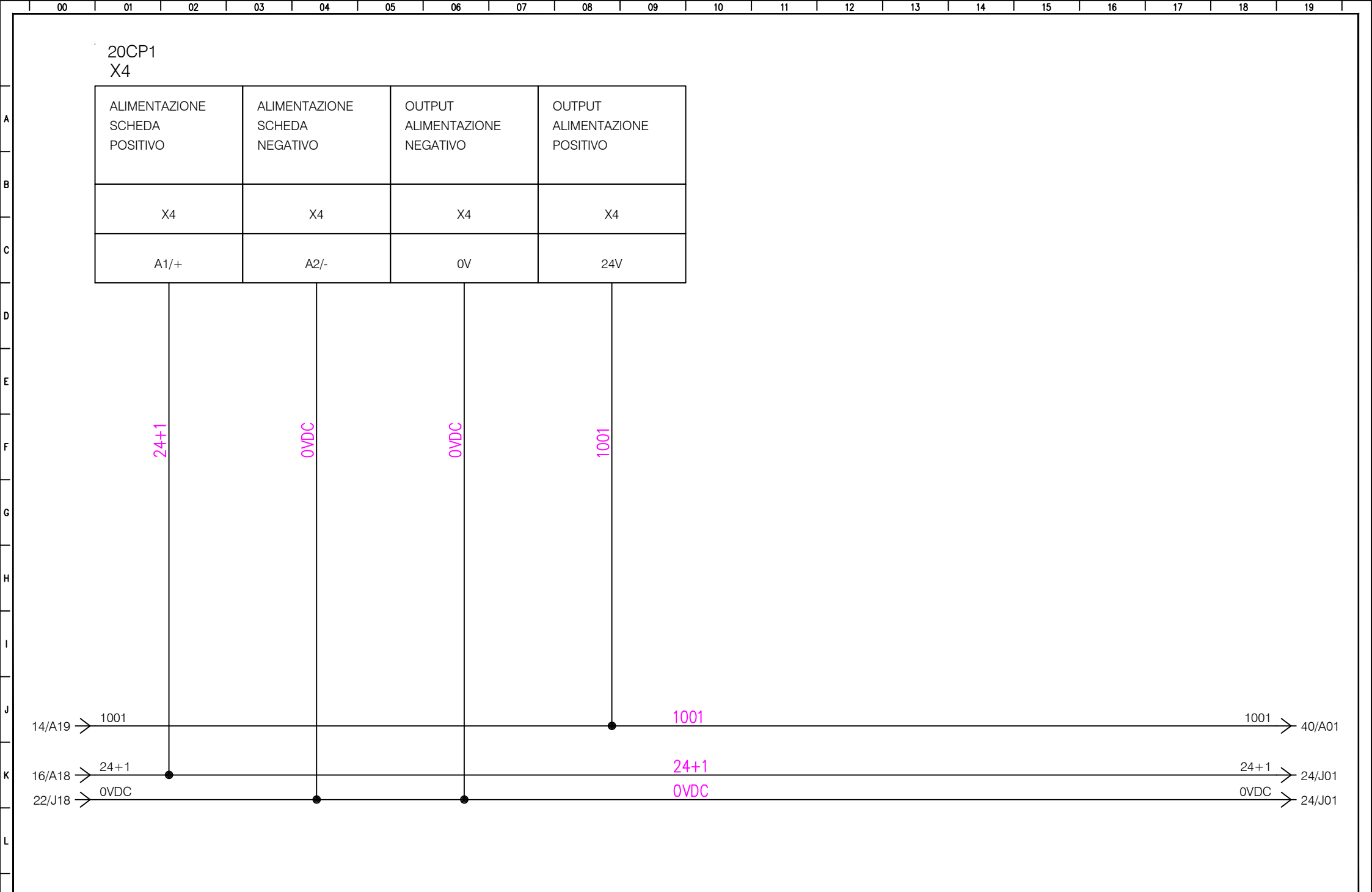


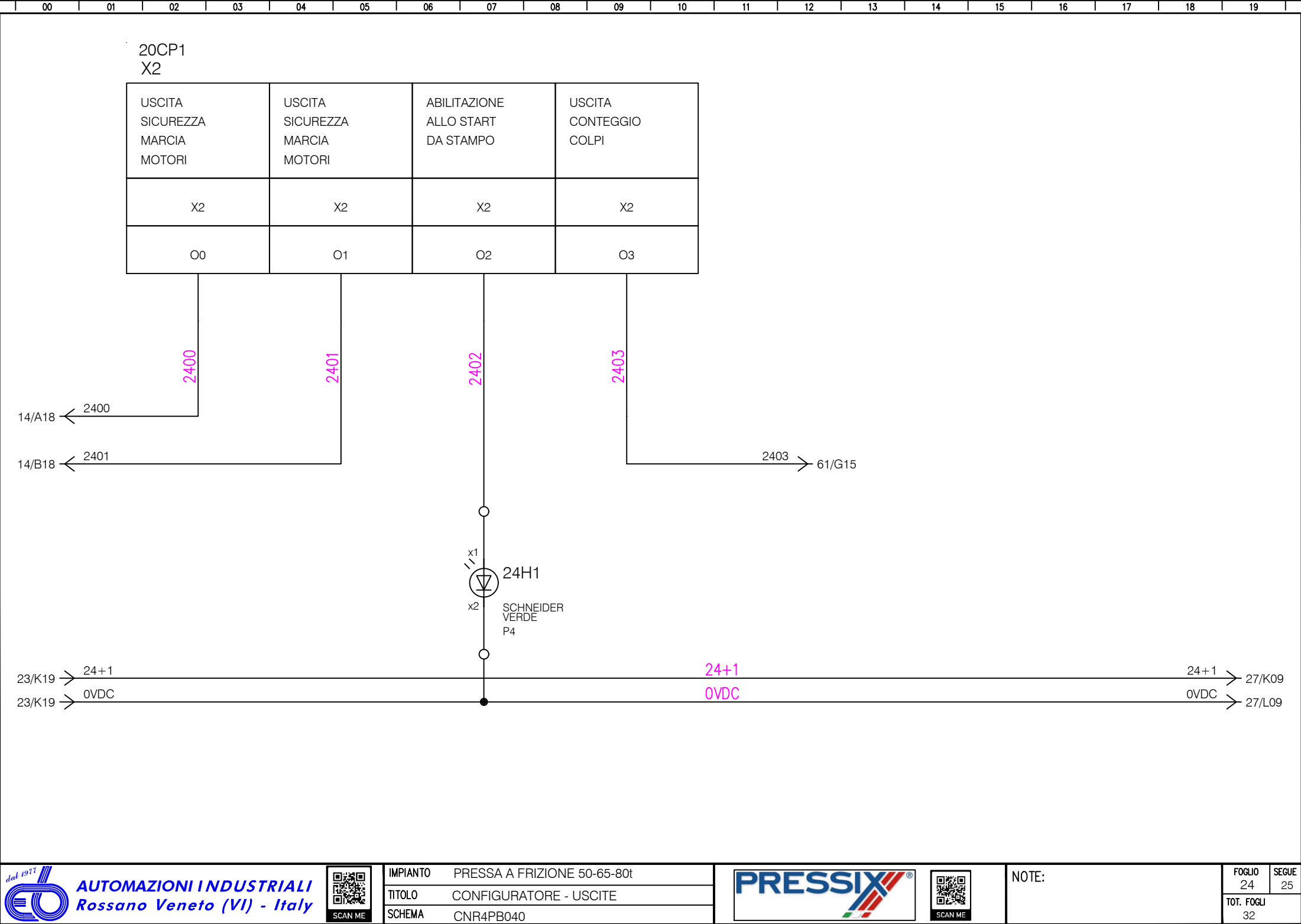
SCAN ME

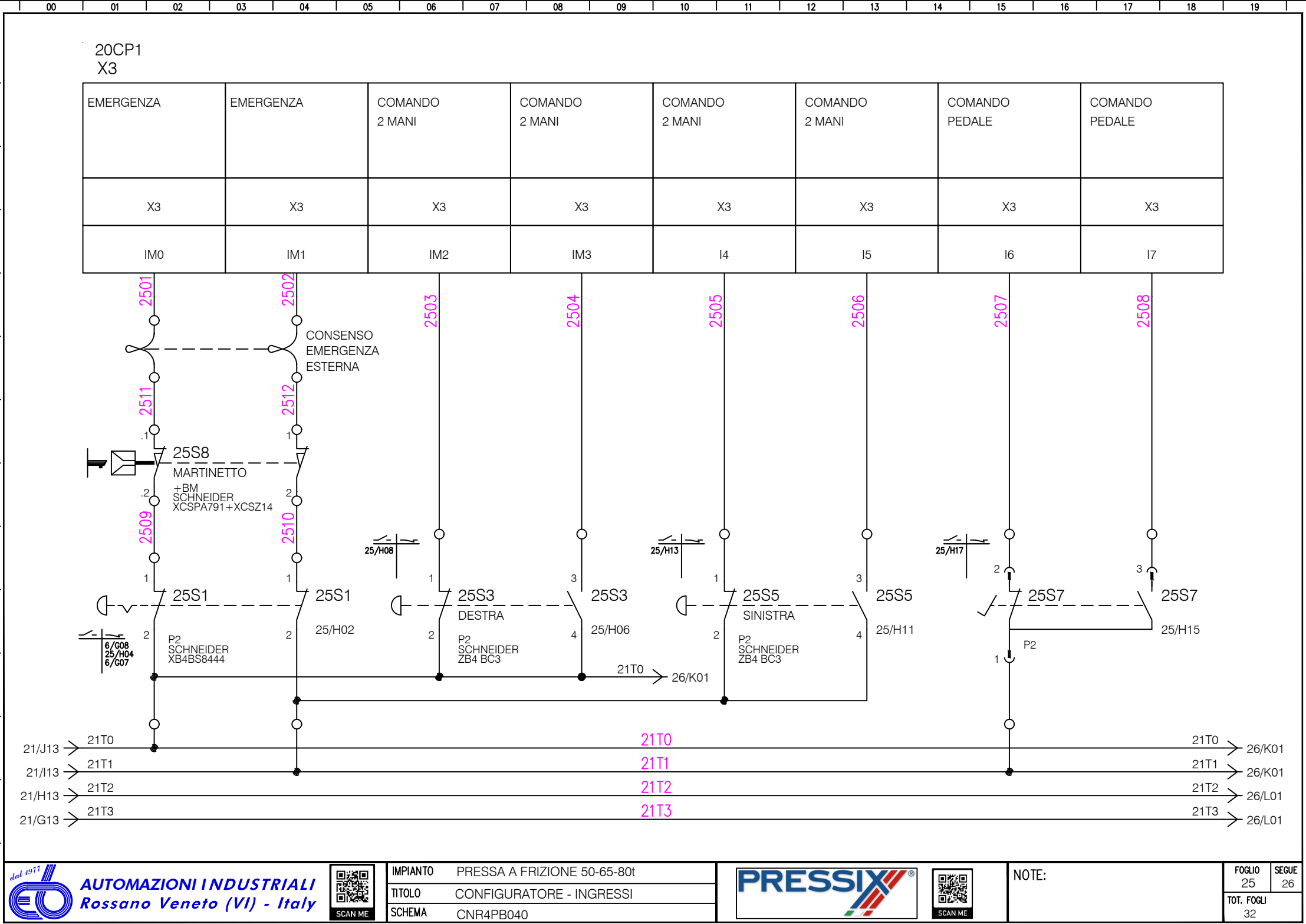


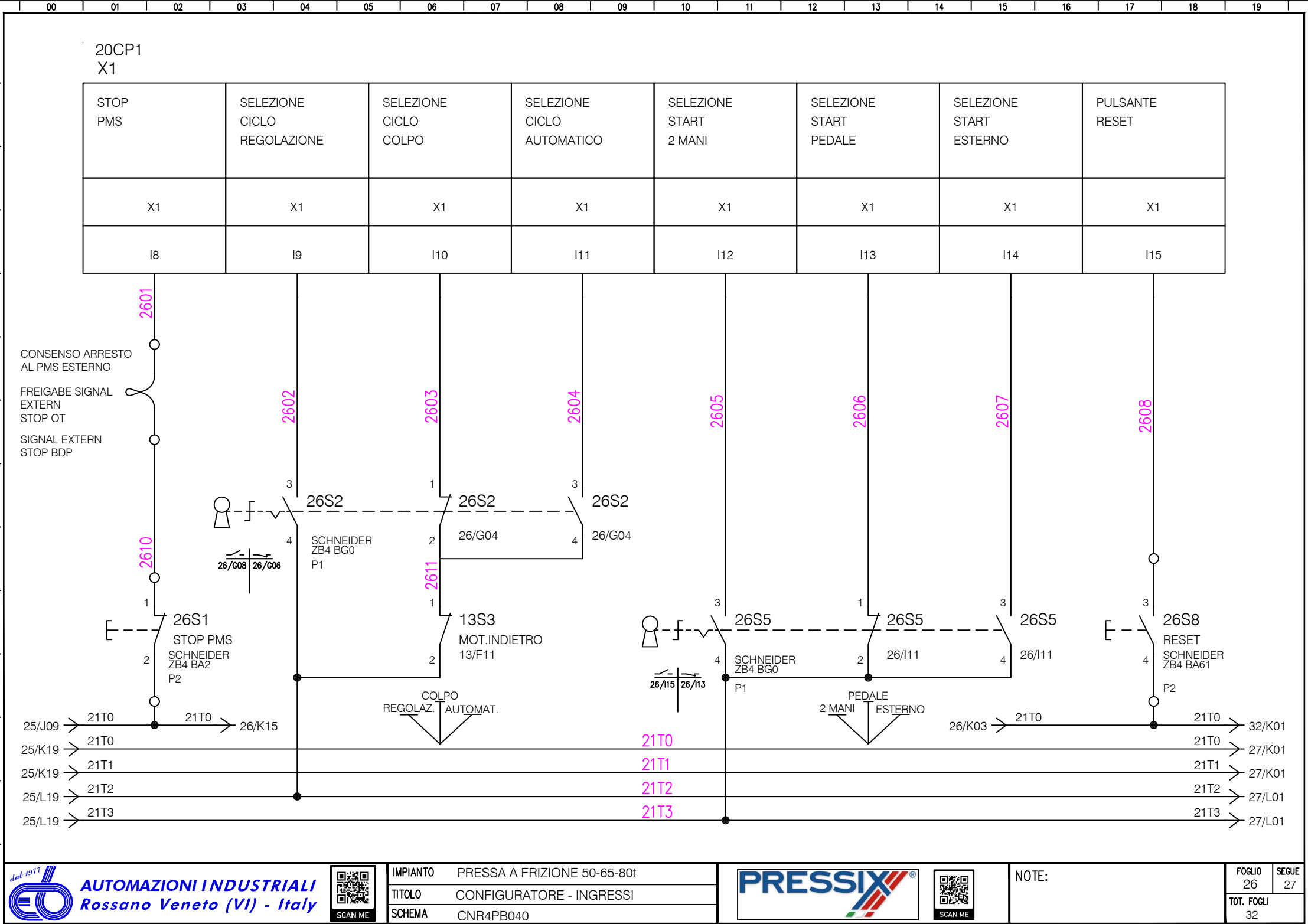
SCAN ME

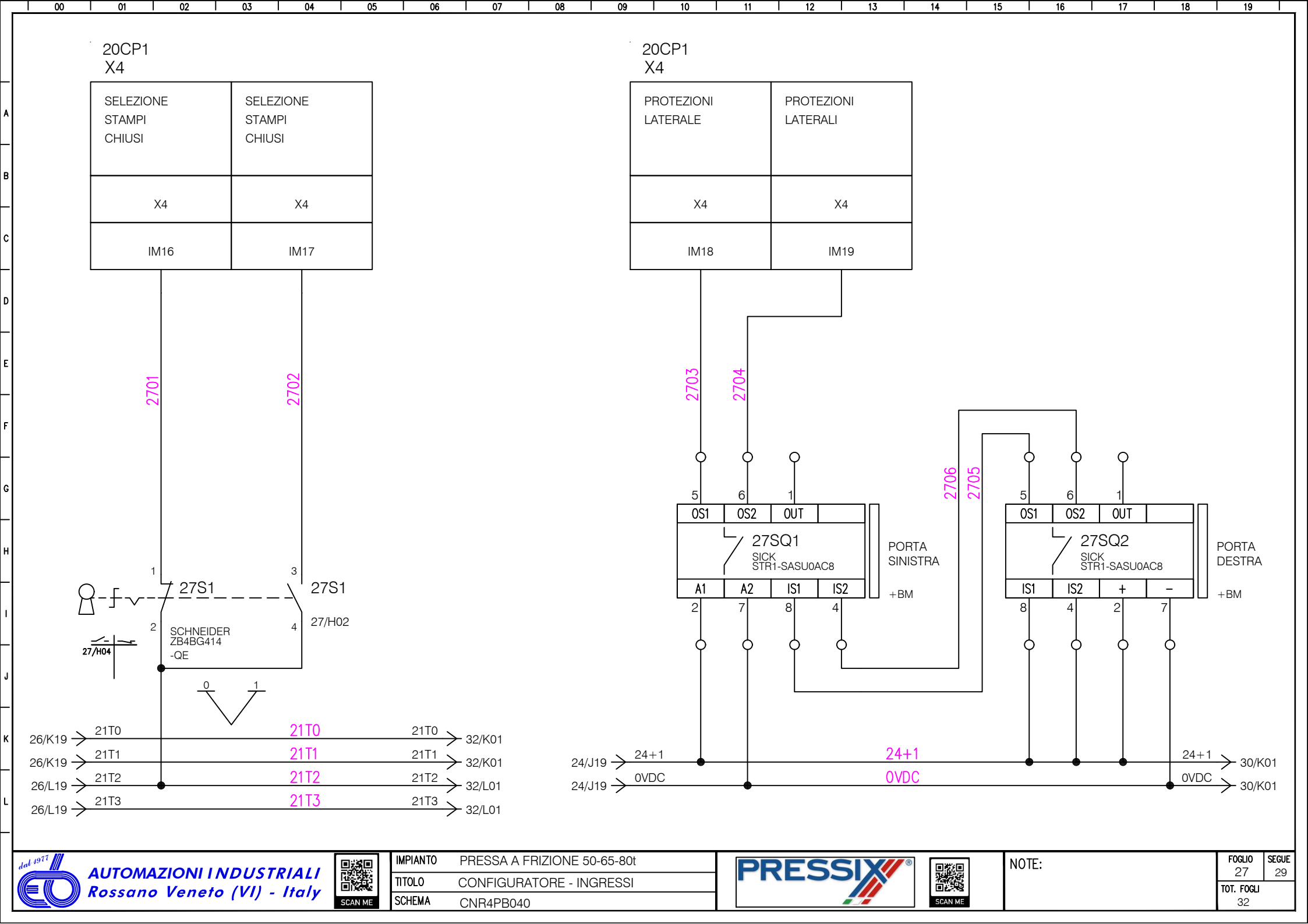












del 1977

AUTOMAZIONI INDUSTRIALI
Rossano Veneto (VI) - Italy

SCAN ME

IMPIANTO

PRESSA A FRIZIONE 50-65-80t

TITOLO

CONFIGURATORE - INGRESSI

SCHEMA

CNR4PB040

SCAN ME

NOTE:

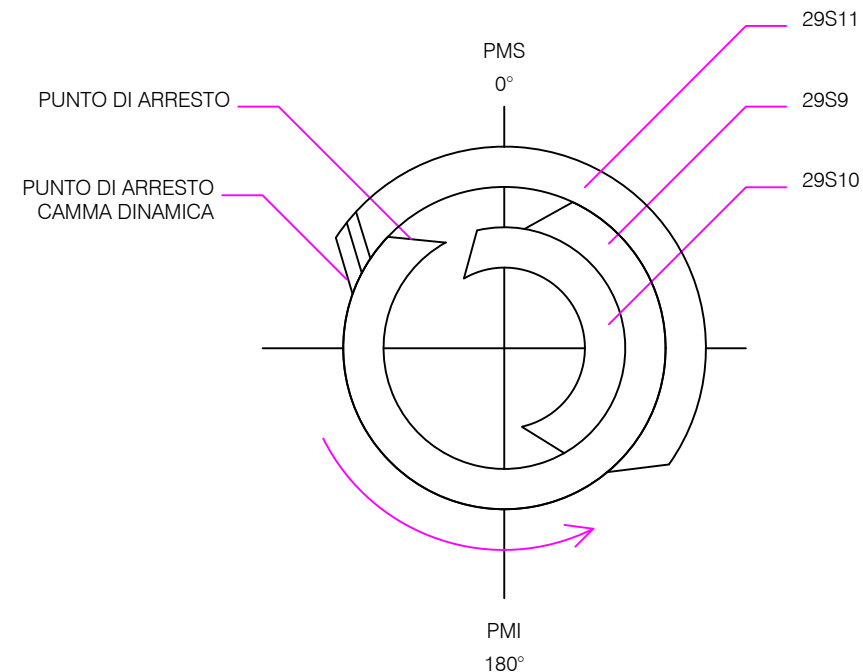
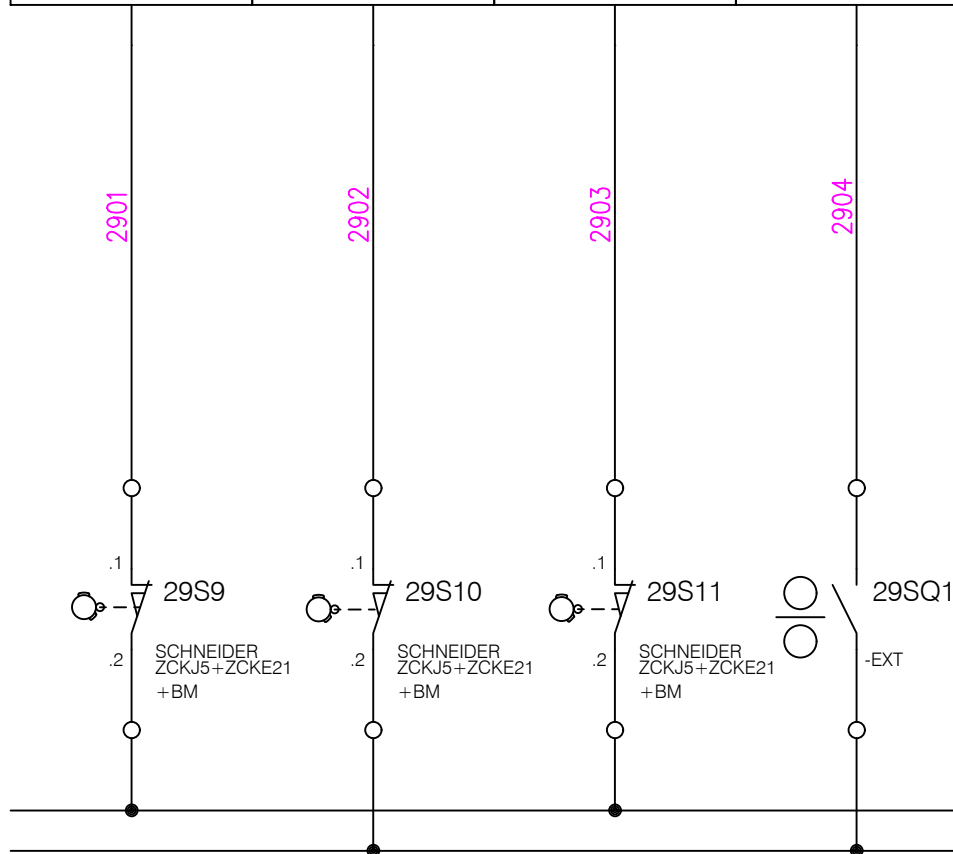
FOGLIO
27

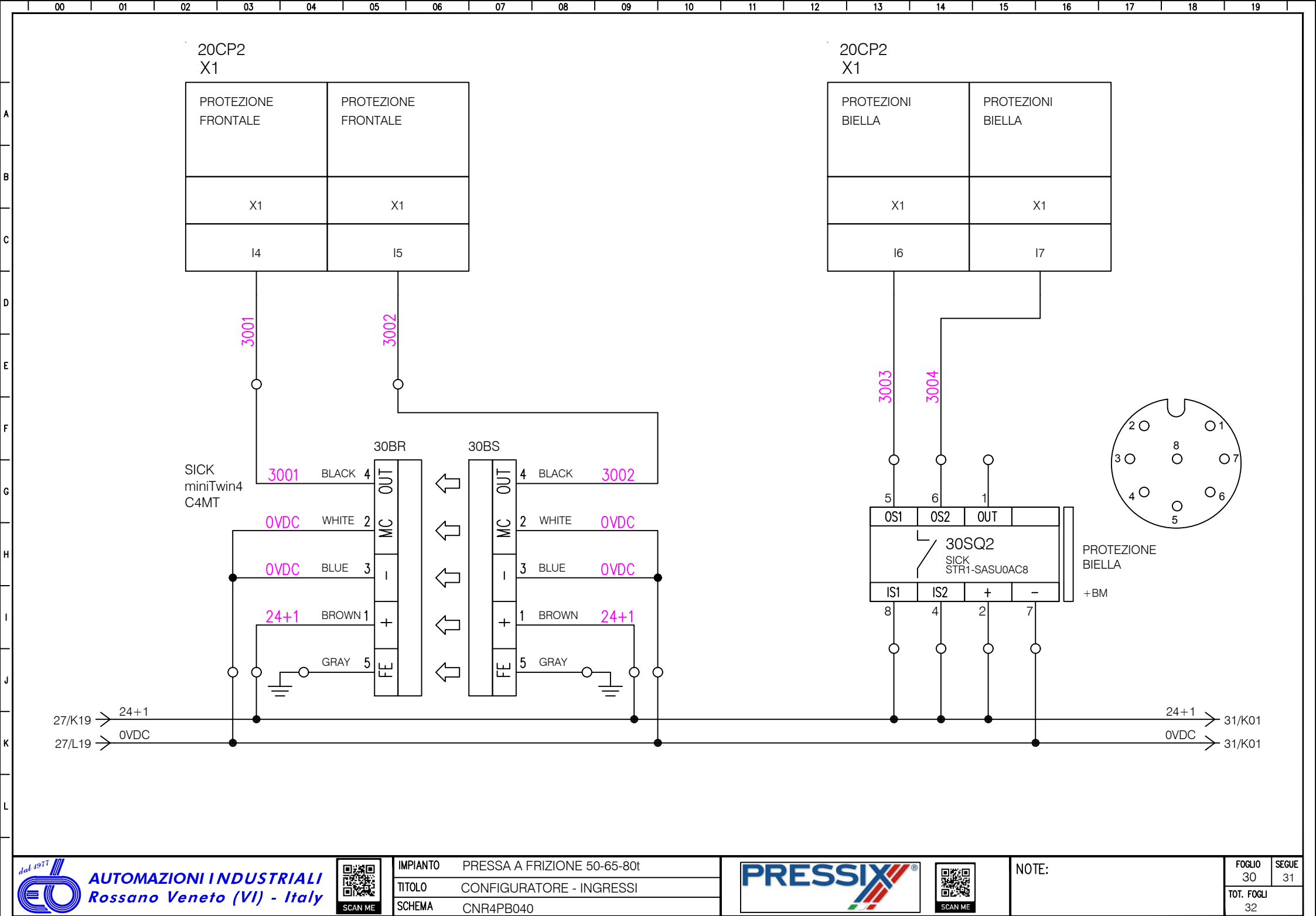
SEGUE
29

TOT. FOGLI
32

20CP2
X3

FINECORS CAMMA EXTRACORSA	FINECORS CAMMA SALITA	FINECORS CAMMA DINAMICA	START ESTERNO
X3	X3	X3	X3
I0	I1	I2	I3





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20CP2

X4

USCITA TRIGGER 0	USCITA TRIGGER 1	ALIMENTAZIONE SCHEDA NEGATIVO	ALIMENTAZIONE SCHEDA POSITIVO
X4	X4	X4	X4
T0	T1	0V	24V

31T0

31T1

0VDC

24+1

29/K18 ← 31T0

29/K18 ← 31T1

30/K18 → 24+1

30/K18 → 0VDC

24+1

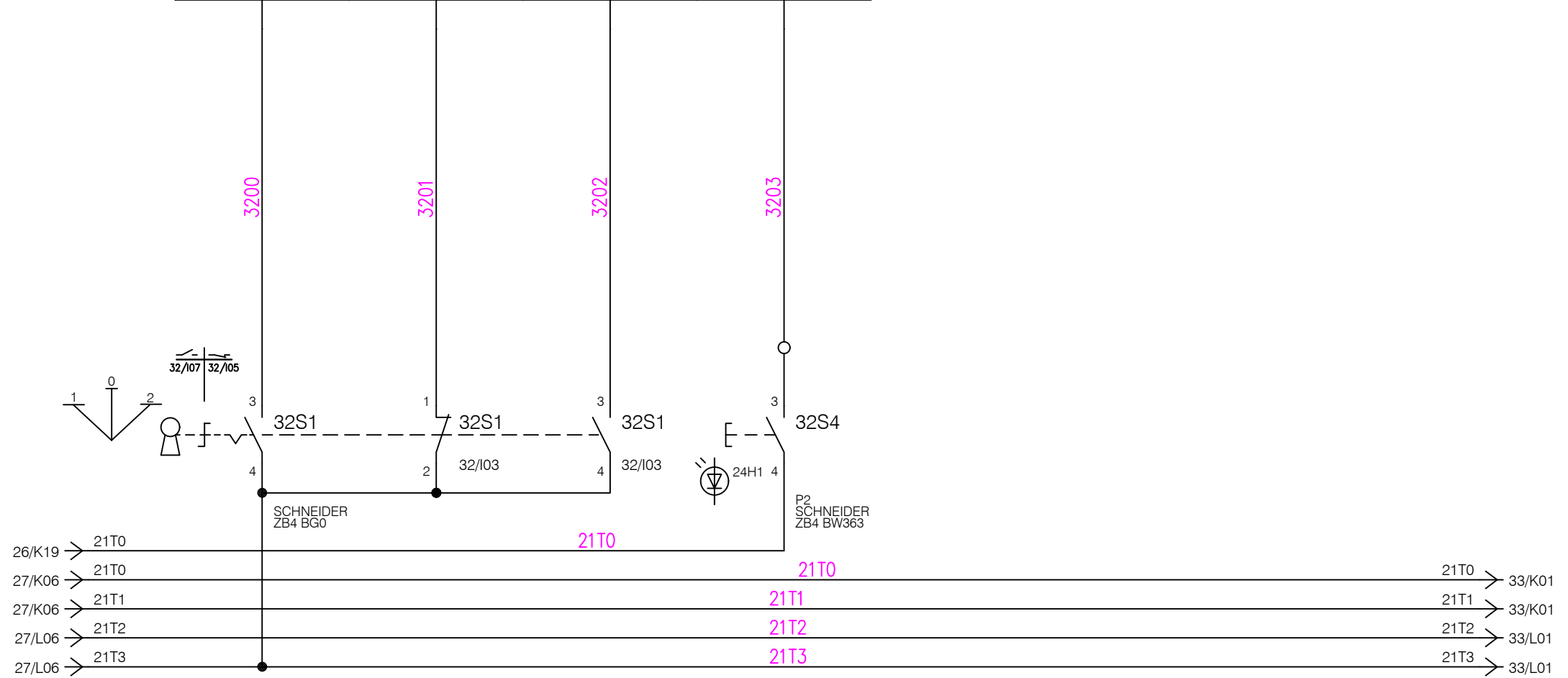
0VDC

24+1 → 33/J01

0VDC → 33/J01

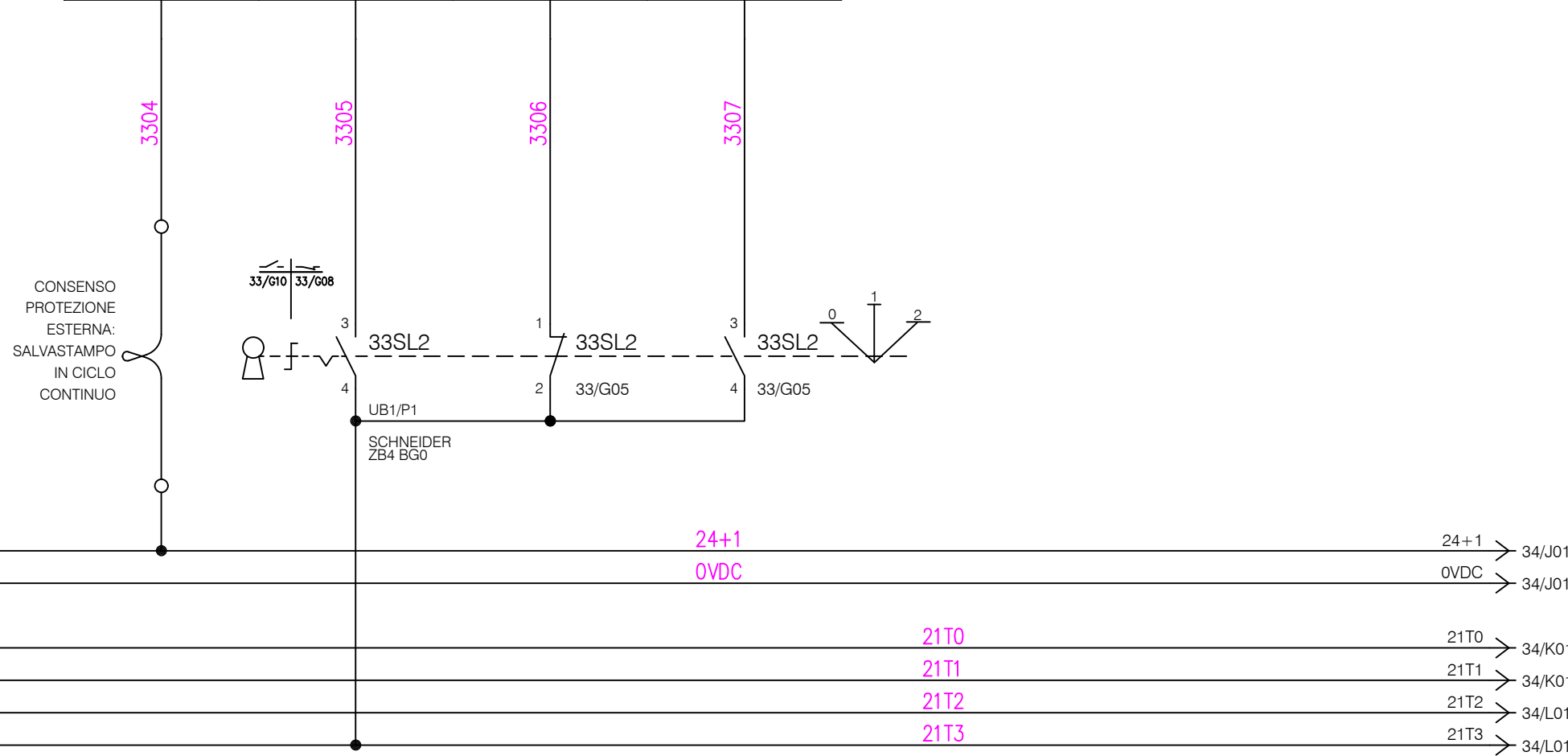
20CP3
X3

SELEZIONE 1 INTERRUZIONE	SELEZIONE NORMALE	SELEZIONE 2 INTERRUZIONI	RESET PROTEZIONE FRONTALE
X3	X3	X3	X3
I0	I1	I2	I3

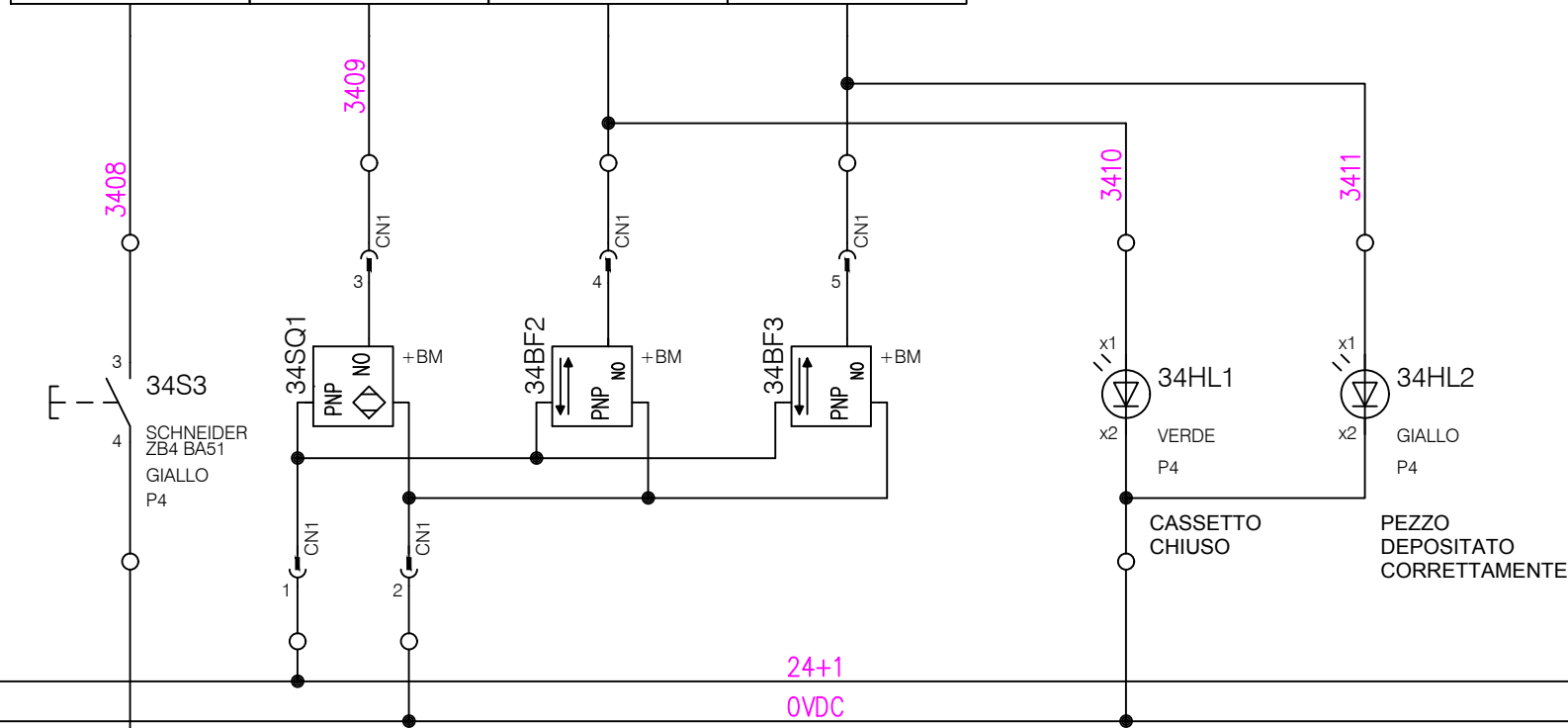


20CP3
X1

PROTEZIONE ESTERNA / SALVASTAMPO	PRESENZA STAMPO POSIZ. 0	PRESENZA STAMPO POSIZ. 1	PRESENZA STAMPO POSIZ. 2
X1	X1	X1	X1
I4	I5	I6	I7

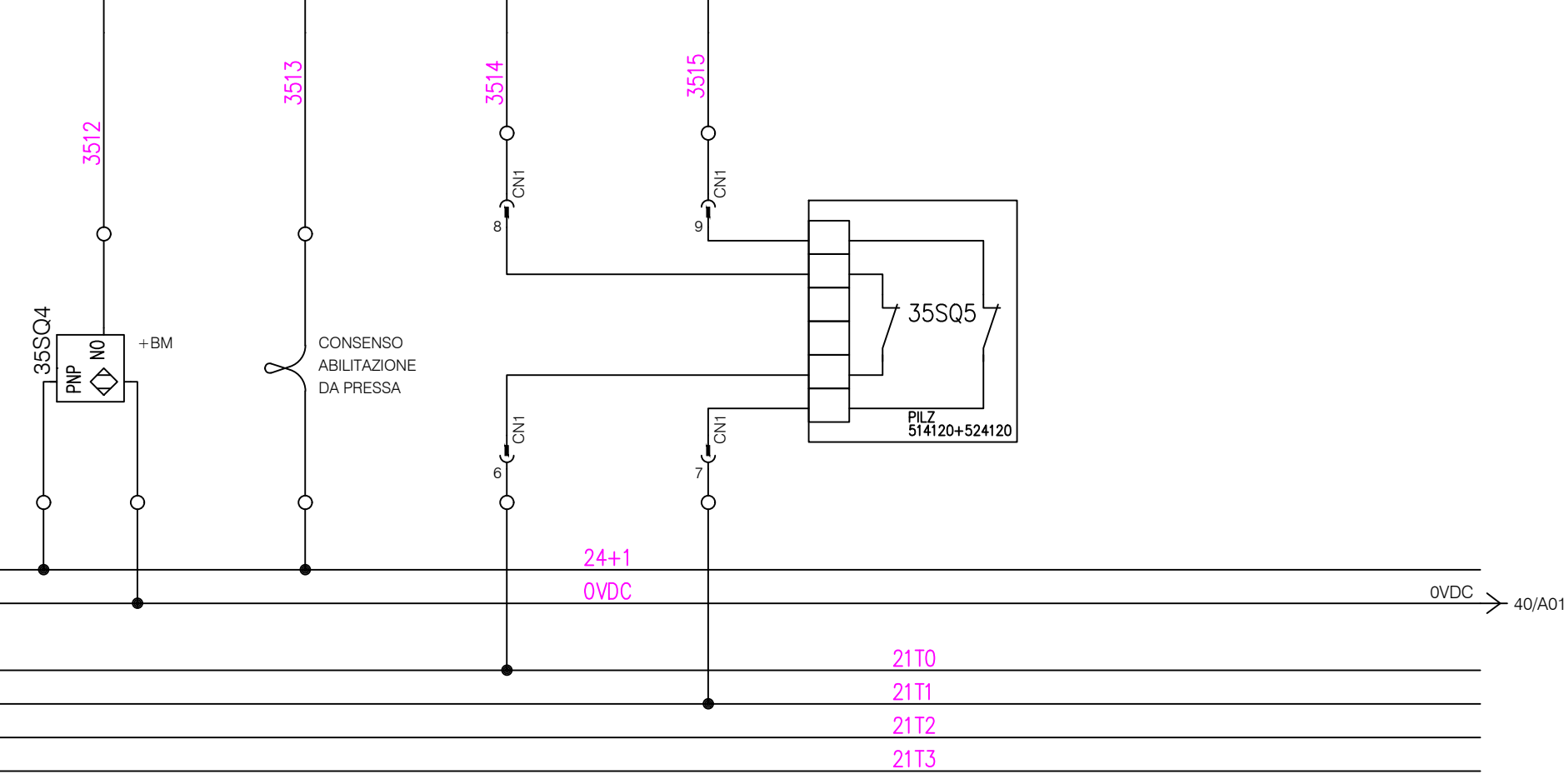


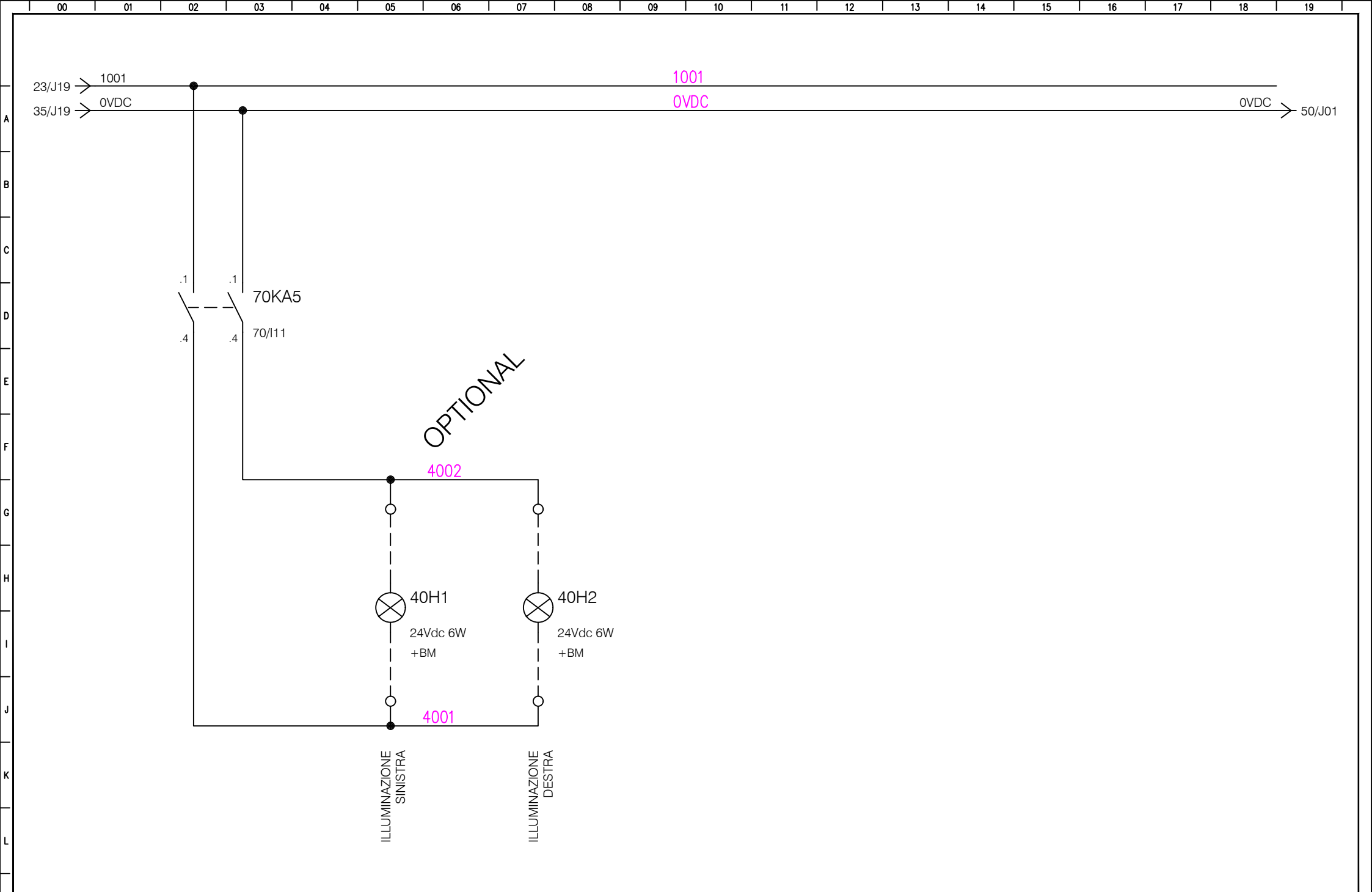
20CP3 X2			
PULSANTE RESET SISTEMA	SENSORE CASSETTO ESTRATTO	SENSORE CASSETTO CHIUSO	SENSORE PARTICOLARE DEPOSITATO CORRETTAMENTE
X2	X2	X2	X2
I8	I9	I10	I11



20CP3
X4

BATTUTA EFFETTUATA DA PRESSA	ABILITAZIONE DA PRESSA	STAMPO PRESENTE	STAMPO PRESENTE
X4	X4	X4	X4
I12	I13	I14	I15





IMPIANTO	PRESSA A FRIZIONE 50-65-80t
TITOLO	ILLUMINAZIONE
SCHEMA	CNR4PB040



NOTE:
OPTIONAL

FOGLIO 40	SEGUE 50
TOT. FOGLI 32	

