

VM15

Release note

VM15 - Release note

9RNEN1502-1200 Release: 220217

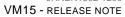


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IMPORTANT 1

This package supports both VM25 and VM15 systems.

If into the VM25 System is included <u>at least</u> one device with software release <u>older than v120.170508</u>, then all the components of the system VM25 panel, VM25 HMI and function cards, must be updated. Updating a single component into a system, may not work properly.

IMPORTANT 2

Package version older than v120.171003 maight be not upgradable by USB port, using the standard procedure.

In order to upgrade the system by USB port it is necessary to proceed as follow.

- 1) By VMx Service prepare a USB key for software update
- 2) Execute the software update of the VM25 panel following the standard procedure keeping pressed the button "8" while panel re-boots
- 3) Execute the software update of the complete system following the standard procedure

1.1. Package composition

ID	Version	Descrip	tion / Notes
Win XP – Package zip	v120.201027	Not supported for upo	date
(Win710) VM25 HMI	v120.220204		
(Win710) VM Service	v120.220131		
VM15 Firmware	Vm15_v120_220217.BSz15	 Panel VM15 Cx300 VMLink VL Balancer BN Gauge AG Gauge NG Touch Detector Multinet 	v120.190725 v120.220203
User document	v120.220128		
USB-485 Driver	v2.08.24 v2.12.28 (certified)	■ Win XP ■ Win 7,8,8.1,10	

1.1.1. New features

1. None

1.1.2. Bug fixing

Panel

- 1. Gauge NG Cannot set "Dwell timeout (sparkout)" to -0.1
- 2. Crash on the language setting page if you try to go beyond the last line



IMPORTANT 1

This package supports both VM25 and VM15 systems .

If into the VM25 System is included <u>at least</u> one device with software release <u>older than v120.170508</u>, then all the components of the system VM25 panel, VM25 HMI and function cards, must be updated. Updating a single component into a system, may not work properly.

IMPORTANT 2

Package version older than v120.171003 maight be not upgradable by USB port, using the standard procedure.

In order to upgrade the system by USB port it is necessary to proceed as follow.

- 4) By VMx Service prepare a USB key for software update
- 5) Execute the software update of the VM25 panel following the standard procedure keeping pressed the button "8" while panel re-boots
- 6) Execute the software update of the complete system following the standard procedure

2.1. Package composition

ID	Version	Descrip	tion / Notes
Win XP – Package zip	v120.201027	Not supported for upo	date
(Win710) VM25 HMI	v120.220204		
(Win710) VM Service	v120.220131		
VM15 Firmware	Vm15_v120_220203.BSz15	 Panel VM15 Cx300 VMLink VL Balancer BN Gauge AG Gauge NG Touch Detector Multinet 	v120.190725 v120.220203
User document	v120.220128		
USB-485 Driver	v2.08.24 v2.12.28 (certified)	■ Win XP ■ Win 7,8,8.1,10	

2.1.1. New features

НМІ

- 1. HMI Added new parameters to choose the startup page of HMI and VIEWER.
- 2. HMI Smart page change mode.
- 3. HMI Update languages: SPANISH, SWEDEN
- 4. HMI New parameter to enable the language change by remote
- 5. NG New page layout with single ruler for G2, G3, ...
- 6. VIEWER Custom colors is now possible
- 7. VIEWER Optimization of the page change time



Panel

1. New parameter to enable the language change by remote

2.1.2. Bug fixing

HMI

- 1. VIEWER Crash if double click on Page Change button
- 2. VIEWER Top most button did not work
- 3. HMI Label did not support special characters (string not displayed)
- 4. HMI CPU cores No. 10 and 11 where not displayed
- 5. TD In a PP with Envelop but not formula programmed, it was not possible to access the variable setup (FFT page)
- 6. BN RPM value flashing while displayed on HMI (sometimes)

Balancer

1. Pre-Balancing function did not update some digital output

Touch Detector

1. Manual limit correction did not allow values greater than 300.0

Gauge NG

1. Offset calibration in analog output was incorrect

Multinet

1. Touch function did not work with data monitor active

VM Service

1. VM15 Multinet not recognized (sometimes)



IMPORTANT (1)

Existing VM15 system, equipped with version up to v120.160921, must be first upgraded using the firmware defined as "VM15_UpgradePatch_v120_170428.BSz15" and following the procedure indicated in Annex A

IMPORTANT (2)

Package version older than v120.171003 maight be not upgradable by USB port, using the standard procedure.

In order to upgrade the system by USB port it is necessary to proceed as follow.

- 1) By VMx Service prepare a USB key for software update
- 2) Execute the software update of the VM15 panel following the standard procedure keeping pressed the button "8" while panel re-boot
- 3) Execute the software update of the compelte system following the standard procedure

3.1. Package composition

ID	Version	Description / Notes	
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (1)	VM15_UpgradePatch_v120_17042 8.BSz15	Panel VM15 Cx300BalancerGaugeTouch Detector	
VM15 HMI Win XP	v120.200317		,
VM Service Win XP	v120.191112		
VM15 HMI Win710	v120.210721		
VM Service Win710	v120.210526		
VM15 Firmware	Vm25_v120_210721.BSz15	 Panel VM15 Cx300 VMLink VL Balancer BN Gauge AG Gauge NG Touch Detector Multinet 	
User document	v120.210721		
USB-485 Driver	v2.08.24 v2.12.28 (certified)	■ Win XP ■ Win 7,8,8.1,10	v2.08.24 v2.12.28

3.1.1. New features

HMI / Panel

- 1. NG new Analog Outputs management: up to 4 additional A.O. by 2 analog output extention cards.
- 2. Graphic control OCX: added new class SysLogic to R/W parameters.

Gauge NG



1. Analog outputs: up to 4 additional A.O. available. They need to include up to 2 analog output expansion cards

3.1.2. Bug fixing

HMI

- 1. MN fix NG channel for Profibus/Profinet
- 2. Devices label is duplicated to all part programs
- 3. BN freezing while viewer page is active

Panel

- 1. TD In config Envelope V1 + Formula with P1 + V2 + V3+ V4 causes continuous resets of the panel
- 2. MN Profibus/Profinet configuration: problem while using diagnostic data block for TD device.



IMPORTANT (1)

Existing VM15 system, equipped with version up to v120.160921, must be first upgraded using the firmware defined as "VM15_UpgradePatch_v120_170428.BSz15" and following the procedure indicated in Annex A

IMPORTANT (2)

Package version older than v120.171003 maight be not upgradable by USB port, using the standard procedure.

In order to upgrade the system by USB port it is necessary to proceed as follow.

- 1) By VMx Service prepare a USB key for software update
- 2) Execute the software update of the VM15 panel following the standard procedure keeping pressed the button "8" while panel re-boot
- 3) Execute the software update of the compelte system following the standard procedure

4.1. Package composition

ID	Version	Description / Notes	
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (1)	VM15_UpgradePatch_v120_17042 8.BSz15	Panel VM15 Cx300BalancerGaugeTouch Detector	v120.170428 v120.170428 v120.170428 v120.170428
VM15 HMI Win XP	v120.200317		
VM Service Win XP	v120.191112		
VM15 HMI Win710	v120.210526		
VM Service Win710	v120.210526		
VM15 Firmware	Vm15_v120_210709.BSz15	 Panel VM15 Cx300 VMLink VL Balancer Gauge AG Gauge NG Touch Detector Multinet 	v120.210526 v120.210626 v120.201030 v120.190725 v120.210528 v120.201012 v120.210524
User document	v120.210503		
USB-485 Driver	v2.08.24 v2.12.28 (certified)	■ Win XP ■ Win 7,8,8.1,10	v2.08.24 v2.12.28

Bug fixing

Gauge (NG)

- 1. Clear offset while start cycle issued
- 2. FPGA Optimization



5. VM15 package v120.210527 -do not use with gauge

IMPORTANT (1)

Existing VM15 system, equipped with version up to v120.160921, must be first upgraded using the firmware defined as "VM15_UpgradePatch_v120_170428.BSz15" and following the procedure indicated in Annex A

IMPORTANT (2)

Package version older than v120.171003 maight be not upgradable by USB port, using the standard procedure.

In order to upgrade the system by USB port it is necessary to proceed as follow.

- 1) By VMx Service prepare a USB key for software update
- 2) Execute the software update of the VM15 panel following the standard procedure keeping pressed the button "8" while panel re-boot
- 3) Execute the software update of the compelte system following the standard procedure

5.1. Package composition

ID	Version	Description / Notes	
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (1)	VM15_UpgradePatch_v120_17042 8.BSz15	Panel VM15 Cx300BalancerGaugeTouch Detector	v120.170428 v120.170428
VM15 HMI Win XP	v120.200317		
VM Service Win XP	v120.191112		
VM15 HMI Win710	v120.210526		
VM Service Win710	v120.210526		
VM15 Firmware	Vm15_v120_210526.BSz15	 Panel VM15 Cx300 VMLink VL Balancer Gauge AG Gauge NG Touch Detector Multinet 	v120.210526 v120.210626 v120.201030 v120.190725 v120.210526 v120.201012 v120.210524
User document	v120.210503		
USB-485 Driver	v2.08.24 v2.12.28 (certified)	• Win XP • Win 7,8,8.1,10	



5.1.1. New features

Multinet

1. Profibus / Profinet R/W gauge offset of NG card also for AG and AG-Abs interface

HMI / Panel

1. Added parameter on NG device

Gauge (NG)

1. New parameter: "Dimension stability timeout" to improve post-process gauging mode

5.1.2. Bug fixing

VM Service

1. Minor bug fixing

Gauge (NG)

1. Error while writing negative offset values by Profibus/Profinet interface



IMPORTANT (1)

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IMPORTANT (2)

Package version older than v120.171003 maight be not upgradable by USB port, using the standard procedure.

In order to upgrade the system by USB port it is necessary to proceed as follow.

- 1) By VMx Service prepare a USB key for software update
- 2) Execute the software update of the VM15 panel following the standard procedure keeping pressed the button "8" while panel re-boot
- 3) Execute the software update of the compelte system following the standard procedure

6.1. Package composition

ID	Version	Description / Notes	
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (1)	VM15_UpgradePatch_v120_17042 8.BSz15	Panel VM15 Cx300BalancerGaugeTouch Detector	v120.170428 v120.170428 v120.170428 v120.170428
VM15 HMI Win XP	v120.200317		
VM Service Win XP	v120.191112		
VM15 HMI Win710	v120.210506		
VM Service Win710	v120.210503		
VM15 Firmware	Vm15_v120_210520.BSz15	 Panel VM15 Cx300 VMLink VL Balancer Gauge AG Gauge NG Touch Detector Multinet 	v120.210520 v120.210620 v120.201030 v120.190725 v120.210520 v120.201012 v120.210422
User document	v120.210503		
USB-485 Driver	v2.08.24 v2.12.28 (certified)	• Win XP • Win 7,8,8.1,10	v2.08.24 v2.12.28





6.1.1. New features

none

6.1.2. Bug fixing

Gauge (NG)

1. New FPGA v19 - optimization in energizing voltage generation.



IMPORTANT (1)

Existing VM15 system, equipped with version up to v120.160921, must be first upgraded using the firmware defined as "VM15_UpgradePatch_v120_170428.BSz15" and following the procedure indicated in Annex A

IMPORTANT (2)

Package version older than v120.171003 maight be not upgradable by USB port, using the standard procedure.

In order to upgrade the system by USB port it is necessary to proceed as follow.

- 1) By VMx Service prepare a USB key for software update
- 2) Execute the software update of the VM15 panel following the standard procedure keeping pressed the button "8" while panel re-boot
- 3) Execute the software update of the compelte system following the standard procedure

7.1. Package composition

ID	Version	Description / Notes	
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (1)	VM15_UpgradePatch_v120_17042 8.BSz15	Panel VM15 Cx300BalancerGaugeTouch Detector	v120.170428 v120.170428
VM15 HMI Win XP	v120.200317		•
VM Service Win XP	v120.191112		
VM15 HMI Win710	v120.210506		
VM Service Win710	v120.210503		
VM15 Firmware	Vm15_v120_210506.BSz15	 Panel VM15 Cx300 VMLink VL Balancer Gauge AG Gauge NG Touch Detector Multinet 	v120.210426
User document	v120.210503		
USB-485 Driver	v2.08.24 v2.12.28 (certified)	Win XPWin 7,8,8.1,10	v2.08.24 v2.12.28





7.1.1. New features

HMI (for ®Windows 7-10)

- 2. Graphic control OCX: added methods to R/W parameters for each device
- 3. Profibus / Profinet config to R/W gauge offset of NG card
- 4. 2 plane balancer, pairing function: card No.2 managed in background
- 5. HMI parameter for optimizing icon loading at startup
- 6. HMI added splash form at startup
- 7. HMI parameter to set CPU priority and affinity
- 8. HMI parameter to set sampling diagrams time
- 9. VMLink: added command to stop device search
- 10. Optimization in TD envelope option menu

Panel & VMLink

- 1. Profibus / Profinet config to R/W gauge offset of NG card
- 2. Optimization in TD envelope option menu

Gauge (NG)

1. Profibus / Profinet R/W gauge offset of NG card

Multinet

1. Profibus / Profinet R/W gauge offset of NG card

VM Service

1. VMLink: added command to stop device search

7.1.2. Bug fixing

HMI (for ®Windows 7-10)

- 1. NG: Mechanical zeroing diagram out of range
- 2. Viewer: Command message box
- 3. Viewer: Minor bug
- 4. VMLink: Task device search
- 5. BN: With NOL application the folder "Head Parameters [B4]" appears two times

Panel & VMLink

- 1. TD diagram re-starts after reset
- 2. BN: With NOL application the folder "Head Parameters [B4]" appears two times

Gauge (NG)

- 1. Synchronized gauging and roundness functions with hardware sync and No. of pulses > 1
- 2. New FPGA v18



IMPORTANT (1)

Existing VM15 system, equipped with version up to v120.160921, must be first upgraded using the firmware defined as "VM15_UpgradePatch_v120_170428.BSz15" and following the procedure indicated in Annex A

IMPORTANT (2)

Package version older than v120.171003 maight be not upgradable by USB port, using the standard procedure.

In order to upgrade the system by USB port it is necessary to proceed as follow.

- 1) By VMx Service prepare a USB key for software update
- 2) Execute the software update of the VM15 panel following the standard procedure keeping pressed the button "8" while panel re-boot
- 3) Execute the software update of the compelte system following the standard procedure

8.1. Package composition

ID	Version	Description / Notes	
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (1)	VM15_UpgradePatch_v120_17042 8.BSz15	Panel VM15 Cx300BalancerGaugeTouch Detector	
VM15 HMI Win XP	v120.200317		
VM Service Win XP	v120.191112		
VM15 HMI Win710	v120.201210		
VM Service Win710	v120.200908		
VM15 Firmware	Vm15_v120_210402.BSz15	 Panel VM15 Cx300 VMLink VL Balancer Gauge AG Gauge NG Touch Detector Multinet 	
User document	v120.210406		
USB-485 Driver	v2.08.24 v2.12.28 (certified)	■ Win XP ■ Win 7,8,8.1,10	v2.08.24 v2.12.28



8.1.1. New features

HMI (for ®Windows 7-10)

- 1. HMI Viewer: new function to create custom pages of VM15 controls
- 2. Automatic connect at application startup, if not checked the "Manual management of the communication layer"
- 3. Added a custom label on each part-program of the devices
- 4. NG gauge parameters management to set CAN-Open baudarte to 1Mbps or 500Kbps

Panel & VMLink

1. NG gauge parameters management to set CAN-Open baudarte to 1Mbps or 500Kbps

Gauge (NG)

1. Added parameters to set CAN-Open baudarte to 1Mbps or 500Kbps

8.1.2. Bug fixing

HMI (for ®Windows 7-10)

- 1. Minor bugs on TD envelope function
- 2. Minor bugs on TD absolute vs incremental diagram
- 3. Optimization on Profi-debug function

VM Service (for ®Windows 7-10)

1. Minor Bug on backup&restore TD-Envelope parameters (dllBackup 120.200414)

Gauge (NG)

1. Minor bugs

Touch Detector

1. Minor bugs in envelope function

Balancer

1. Impossible to set 2 plane application with TRY algorithm



IMPORTANT (1)

Existing VM15 system, equipped with version up to v120.160921, must be first upgraded using the firmware defined as "VM15_UpgradePatch_v120_170428.BSz15" and following the procedure indicated in Annex A

IMPORTANT (2)

Package version older than v120.171003 maight be not upgradable by USB port, using the standard procedure.

In order to upgrade the system by USB port it is necessary to proceed as follow.

- 1) By VMx Service prepare a USB key for software update
- 2) Execute the software update of the VM15 panel following the standard procedure keeping pressed the button "8" while panel re-boot
- 3) Execute the software update of the compelte system following the standard procedure

9.1. Package composition

ID	Version	Description / Notes	
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (1)	VM15_UpgradePatch_v120_17042 8.BSz15	Panel VM15 Cx300BalancerGaugeTouch Detector	v120.170428 v120.170428
VM15 HMI Win XP	v120.200317		
VM Service Win XP	v120.191112		
VM15 HMI Win710	v120.200911		
VM Service Win710	v120.200908		
VM15 Firmware	Vm15_v120_200911.BSz15	 Panel VM25 Cx300 VMLink VL Balancer Gauge AG Gauge NG Touch Detector Multinet 	v120.200911 v120.200911 v120.200908 v120.190725 v120.200731 v120.200911 v120.200401
User document	v120.200914		
USB-485 Driver	v2.08.24 v2.12.28 (certified)	■ Win XP ■ Win 7,8,8.1,10	v2.08.24 v2.12.28

9.1.1. New features

HMI (for ®Windows 7-10)

1. Shows devices type in system page.



Panel

- 1. Shows devices type in system page.
- 2. Remote Programming: Added dedicated page number code for all NG devices

Balancer

- 1. Absolute balancer: Intermediate tolerance avaiable
- 2. Absolute balancer: Machine shut down while NoLink is on, does not affect reference position

9.1.2. Bug fixing

HMI (for ®Windows 7-10)

- 1. Minor bugs on TD envelope function
- 2. Minor bugs on TD absolute vs incremental diagram
- 3. Optimization on Profi-debug function

VM Service (for ®Windows 7-10)

1. Minor Bug on backup&restore TD-Envelope parameters (dllBackup 120.200414)

Gauge (NG)

1. Minor bugs (related to linear encoder setup)

Touch Detector

- 1. Minor bugs in envelope function
- 2. Internal fram reset procedure does not run on ver. 12.0.200528 (only)



IMPORTANT (1)

Existing VM15 system, equipped with version up to v120.160921, must be first upgraded using the firmware defined as "VM15_UpgradePatch_v120_170428.BSz15" and following the procedure indicated in Annex A

IMPORTANT (2)

Package version older than v120.171003 maight be not upgradable by USB port, using the standard procedure.

In order to upgrade the system by USB port it is necessary to proceed as follow.

- 1) By VMx Service prepare a USB key for software update
- 2) Execute the software update of the VM15 panel following the standard procedure keeping pressed the button "8" while panel re-boot
- 3) Execute the software update of the compelte system following the standard procedure

10.1. Package composition

ID	Version	Description	ı / Notes
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (1)	VM15_UpgradePatch_v120_17042 8.BSz15	Panel VM15 Cx300BalancerGaugeTouch Detector	v120.170428 v120.170428 v120.170428 v120.170428
VM15 HMI Win XP	v120.200317		
VM Service Win XP	v120.191112		
VM15 HMI Win710	v120.200528		
VM Service Win710	v120.200528		
VM15 Firmware	Vm15_v120_200603.BSz15	 Panel VM25 Cx300 VMLink VL Balancer Gauge AG Gauge NG Touch Detector Multinet 	v120.200603 v120.200603 v120.200528 v120.190725 v120.200205 v120.200528 v120.200401
User document	v120.200528	■ Updated accordingly (English only)	
USB-485 Driver	v2.08.24 v2.12.28 (certified)	Win XPWin 7,8,8.1,10	v2.08.24 v2.12.28



10.1.1. New features

HMI & VM Service (for ®Windows 7-10)

- 1. Version for ®Windows 7 or higher with .NET framework 4.5.2
- Exposed screenshot function for OCX .
- 3. Update balancer setup parameter
- 4. Touch detector Envelope function
- 5. TD Tester and BN Tester funcion
- 6. Touch detector parameters for Tester function.
- 7. Updated according to new Touch detector feature

HMI & VM Service (for Win XP)

Exposed screenshot function for OCX

Panel

- 1. Touch detector Envelope function
- 2. TD Tester and BN Tester funcion
- 3. Touch detector parameters for Tester function

Balancer

- 1. Added "Shared collector" management
- 2. BN Tester function

Touch Detector

- 1. Envelope function
- 2. TD Tester function

Multinet

- 1. Envelope interface
- 2. Signalling for Tester function

10.1.2. Bug fixing

HMI (for ®Windows 7-10 and Win XP)

- 1. Exposed function for screenshot OCX
- 2. Fixed protection formula on TD under certain condition
- 3. Fixed text resize on Balancer 640x480
- 4. Commands not available in system page while HMI startup and no devices selected

Multinet

- 1. Minor bugs
- 2. Signalling while a 2 plane card is configured for 1 plane operating mode

Gauge (NG)

1. Minor bugs (related to linear encoder setup)

Balancer

1. Minor bugs



IMPORTANT (1)

Existing VM15 system, equipped with version up to v120.160921, must be first upgraded using the firmware defined as "VM15_UpgradePatch_v120_170428.BSz15" and following the procedure indicated in Annex A

IMPORTANT (2)

Package version older than v120.171003 maight be not upgradable by USB port, using the standard procedure.

In order to upgrade the system by USB port it is necessary to proceed as follow.

- 1) By VMx Service prepare a USB key for software update
- 2) Execute the software update of the VM15 panel following the standard procedure keeping pressed the button "8" while panel re-boot
- 3) Execute the software update of the compelte system following the standard procedure

11.1. Package composition

ID	Version	Description	n / Notes
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (1)	VM15_UpgradePatch_v120_17042 8.BSz15	Panel VM15 Cx300BalancerGaugeTouch Detector	v120.170428 v120.170428 v120.170428 v120.170428
VM15 HMI Win XP	v120.191111		
VM Service Win XP	v120.191112		
VM15 HMI Win710	v120.191111		
VM Service Win710	v120.191112		
VM15 Firmware	Vm15_v120_191111.BSz15	 Panel VM25 Cx300 VMLink VL Balancer Gauge AG Gauge NG Touch Detector Multinet 	v120.191111 v120.191108 v120.191025 v120.190725 v120.190725 v120.190315 v120.190918
User document	v120.191112	 Updated accordingly (English only) 	
USB-485 Driver	v2.08.24 v2.12.28 (certified)	• Win XP • Win 7,8,8.1,10	v2.08.24 v2.12.28



11.1.1. New features

VMLink

1. Added VMLink device

Panel

1. Added management of VMLink device: configuration, setup, upgrade, backup/restore.

HMI & VM Service (for XP)

- 1. Last version for ®Windows XP with .NET framework 2.0
- 2. Added management of VMLink device: configuration, setup, upgrade, backup/restore.

HMI & VM Service (for ®Windows 7-10)

- 1. Version for ®Windows 7 or higher with .NET framework 4.8
- 2. Added management of VMLink device: configuration, setup, upgrade, backup/restore.

11.1.2. Bug fixing

1. none



IMPORTANT (1)

Existing VM15 system, equipped with version up to v120.160921, must be first upgraded using the firmware defined as "VM15_UpgradePatch_v120_170428.BSz15" and following the procedure indicated in Annex A

IMPORTANT (2)

Package version older than v120.171003 maight be not upgradable by USB port, using the standard procedure.

In order to upgrade the system by USB port it is necessary to proceed as follow.

- 1) By VMx Service prepare a USB key for software update
- 2) Execute the software update of the VM15 panel following the standard procedure keeping pressed the button "8" while panel re-boot
- 3) Execute the software update of the compelte system following the standard procedure

12.1. Package composition

ID	Version	Description / Notes	
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (1)	VM15_UpgradePatch_v120_17042 8.BSz15	 Panel VM15 Cx300 v120.170428 Balancer v120.170428 Gauge v120.170428 Touch Detector v120.170428 	
VM15 Firmware	Vm15_v120_191008.BSz15	 Panel VM25 Cx300 Balancer Gauge AG Gauge NG Touch Detector Multinet v120.190909 v120.190705 v120.190725 v120.190315 v120.190918 	
VM15 HMI	v120.190904		
VM Service	v120.190716		
User document	v120.190828	■ Updated accordingly (English only)	
USB-485 Driver	v2.08.24 v2.12.28 (certified)	■ Win XP v2.08.24 ■ Win 7,8,8.1,10 v2.12.28	

12.1.1. Bug fixing

MultiNet

- 1. NG card profibus/profinet error in data block size.
- 2. NG Digital I/O (in case of BCD application). Wrong signal on pin 4.
- 3. AG Digital I/O (in case of BCD application). Wrong signals on pin 4 and 11. Errata mappatura pin 11 (and pin 4)





Panel

- 1. TD formula protection locked under certain condition
- 2. TD FFT Parameter No. 200329: wrong data format (in read only page)

НМІ

1. TD FFT Parameter No. 200329: wrong data format (in read only page)

IMPORTANT (1)

Existing VM15 system, equipped with version up to v120.160921, must be first upgraded using the firmware defined as "VM15_UpgradePatch_v120_170428.BSz15" and following the procedure indicated in Annex A

IMPORTANT (2)

Package version older than v120.171003 maight be not upgradable by USB port, using the standard procedure.

In order to upgrade the system by USB port it is necessary to proceed as follow.

- 1) By VMx Service prepare a USB key for software update
- 2) Execute the software update of the VM15 panel following the standard procedure keeping pressed the button "8" while panel re-boot
- 3) Execute the software update of the compelte system following the standard procedure

13.1. Package composition

ID	Version	Description / Notes	
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (1)	VM15_UpgradePatch_v120_17042 8.BSz15	 Panel VM15 Cx300 v120.170428 Balancer v120.170428 Gauge v120.170428 Touch Detector v120.170428 	
VM15 Firmware	Vm15_v120_190829.BSz15	 Panel VM15 Cx300 Balancer Gauge AG Gauge NG Touch Detector Multinet v120.190829 v120.190725 v120.190725 v120.190315 v120.190712 	
VM15 HMI	v120.190725		
VM Service	v120.190716		
User document	v120.190731	■ Updated accordingly (English only)	
USB-485 Driver	v2.08.24 v2.12.28 (certified)	■ Win XP v2.08.24 ■ Win 7,8,8.1,10 v2.12.28	

13.1.1. New features

HMI & Panel

- 1. Added Gauge NG card
- 2. Option for OPERATOR login level
- 3. Display of the last valid RF channel for NoLink device (for maintenance operation)
- 4. Display (read only) of the FFT setup parameters on TD card
- 5. TD: enbable / disable limit 3 bargraph

Balancer

1. Display of the last valid RF channel for NoLink device (for maintenance operation)



Touch Detector

1. Display (read only) of the FFT setup parameters on TD card

Gauge [NG type]

1. Added Gauge NG card

Multinet

- 1. Profibus DP Profinet data block for NG card
- 2. Extended digital interface for NG card

VM Service

1. Added Gauge NG card

User document

1. Added Gauge NG card

13.1.2. **Bug fixing**

HMI

- 1. Communication layer optimization
- 2. Minor bugs

Panel

- 1. Communication layer optimization
- 2. Minor bugs

Balancer

- 1. RF channel setup optimization
- 2. Part program copy 1 to 4.
- 3. Optimizations for setup parameter "NoLink control" = Enable.

Touch Detector

3. FPGA v.8819 (reserved for BS use)

VM Service

- 1. Communication layer optimization
- Minor bugs



IMPORTANT (1)

Existing VM15 system, equipped with version up to v120.160921, must be first upgraded using the firmware defined as "VM15_UpgradePatch_v120_170428.BSz15" and following the procedure indicated in Annex A

IMPORTANT (2)

Package version older than v120.171003 maight be not upgradable by USB port, using the standard procedure.

In order to upgrade the system by USB port it is necessary to proceed as follow.

- 1) By VMx Service prepare a USB key for software update
- 2) Execute the software update of the VM15 panel following the standard procedure keeping pressed the button "8" while panel re-boot
- 3) Execute the software update of the compelte system following the standard procedure

14.1. Package composition

ID	Version	Description / Notes	
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (1)	VM15_UpgradePatch_v120_17042 8.BSz15	 Panel VM15 Cx300 Balancer Gauge Touch Detector v120.170428 v120.170428 v120.170428 v120.170428 	
VM15 Firmware	Vm15_v120_181119.BSz15	 Panel VM15 Cx300 Balancer Gauge AG Touch Detector Multinet v120.181026 v120.180918 v120.181026 v120.181002 	
VM15 HMI	v120.181122		
VM Service	v120.181122		
User document	v120.180619	■ Updated accordingly (English only)	
USB-485 Driver	v2.08.24 v2.12.28 (certified)	■ Win XP v2.08.24 ■ Win 7,8,8.1,10 v2.12.28	

14.1.1. New features

none

14.1.2. Bug fixing

HMI

1. In local configuration, MNet r/w operations via acyclic data cannot be performed



IMPORTANT (1)

Existing VM15 system, equipped with version up to v120.160921, must be first upgraded using the firmware defined as "VM15_UpgradePatch_v120_170428.BSz15" and following the procedure indicated in Annex A

IMPORTANT (2)

Package version older than v120.171003 maight be not upgradable by USB port, using the standard procedure.

In order to upgrade the system by USB port it is necessary to proceed as follow.

- 1) By VMx Service prepare a USB key for software update
- 2) Execute the software update of the VM15 panel following the standard procedure keeping pressed the button "8" while panel re-boot
- 3) Execute the software update of the compelte system following the standard procedure

15.1. Package composition

ID	Version	Description / Notes	
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (1)	VM15_UpgradePatch_v120_17042 8.BSz15	 Panel VM15 Cx300 v120.170428 Balancer v120.170428 Gauge v120.170428 Touch Detector v120.170428 	
VM15 Firmware	Vm15_v120_181119.BSz15	 Panel VM15 Cx300 Balancer Gauge AG Touch Detector Multinet v120.181026 v120.180918 v120.181026 v120.181002 	
VM15 HMI	v120.181025		
VM Service	v120.181025		
User document	v120.180619	 Updated accordingly (English only) 	
USB-485 Driver	v2.08.24 v2.12.28 (certified)	■ Win XP v2.08.24 ■ Win 7,8,8.1,10 v2.12.28	

15.1.1. New features

Panel & HMI

Added display mode for syncrhonized gauge (managed by setup parameter)

Gauge AG

- 1. Added display mode for syncrhonized gauge (managed by setup parameter)
- 2. Synchronized zeroing function optimization



15.1.2. Bug fixing

HMI

- 1. Error serial port do not allow re-connection
- 2. BN F3 button not available under certain condition.

Balancer

1. Analog output: 0..10V related to source

Touch Detector

1. Saturation of signal under certain condition (FPGA)

VM Service

1. Minor bug



IMPORTANT (1)

Existing VM15 system, equipped with version up to v120.160921, must be first upgraded using the firmware defined as "VM15_UpgradePatch_v120_170428.BSz15" and following the procedure indicated in Annex A

IMPORTANT (2)

Package version older than v120.171003 maight be not upgradable by USB port, using the standard procedure.

In order to upgrade the system by USB port it is necessary to proceed as follow.

- 1) By VMx Service prepare a USB key for software update
- 2) Execute the software update of the VM15 panel following the standard procedure keeping pressed the button "8" while panel re-boot
- 3) Execute the software update of the compelte system following the standard procedure

16.1. Package composition

ID	Version	Description / Notes
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (1)	VM15_UpgradePatch_v120_17042 8.BSz15	 Panel VM15 Cx300 v120.170428 Balancer v120.170428 Gauge v120.170428 Touch Detector v120.170428
VM15 Firmware	Vm15_v120_180711.BSz15	 Panel VM15 Cx300 v120.180620 Balancer v120.180711 Gauge AG v120.180528 Touch Detector v120.180517 Multinet v120.180620
VM15 HMI	v120.180706	
VM Service	v120.180706	
User document	v120.180619	■ Updated accordingly (English only)
USB-485 Driver	v2.08.24 v2.12.28 (certified)	■ Win XP v2.08.24 ■ Win 7,8,8.1,10 v2.12.28

16.1.1. New features

Panel & HMI

1. Command button "M" for Siemens PCU50 is now re-enabled



16.1.2. Bug fixing

Balancer

- 1. Incorrect signalling "Cycle in progress" on NOL-ON command
- 2. Absolute part program 3 incorrect algorithm parameters

VM Service

1. Back-up file portability on different device instance (i.e. Balancer 1 backup, restorable on Balancer 3)



IMPORTANT (1)

Existing VM15 system, equipped with version up to v120.160921, must be first upgraded using the firmware defined as "VM15_UpgradePatch_v120_170428.BSz15" and following the procedure indicated in Annex A

IMPORTANT (2)

Package version older than v120.171003 maight be not upgradable by USB port, using the standard procedure.

In order to upgrade the system by USB port it is necessary to proceed as follow.

- 1) By VMx Service prepare a USB key for software update
- 2) Execute the software update of the VM15 panel following the standard procedure keeping pressed the button "8" while panel re-boot
- 3) Execute the software update of the compelte system following the standard procedure

17.1. Package composition

ID	Version	Description / Notes
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (1)	VM15_UpgradePatch_v120_17042 8.BSz15	 Panel VM15 Cx300 Balancer Gauge Touch Detector v120.170428 v120.170428 v120.170428 v120.170428
VM15 Firmware	Vm15_v120_180620.BSz15	 Panel VM15 Cx300 v120.180620 Balancer v120.180524 Gauge AG v120.180528 Touch Detector v120.180517 Multinet v120.180620
VM15 HMI	v120.180621	
VM Service	v120.180621	
User document	v120.180619	 Updated accordingly (English only)
USB-485 Driver	v2.08.24 v2.12.28 (certified)	■ Win XP v2.08.24 ■ Win 7,8,8.1,10 v2.12.28

17.1.1. New features

Panel & HMI

- 1. Management of new setup parameters for BN card
- 2. Re-boot signalling in case of changement in configuration parameters
- 3. Management of multinet card



Balancer

- 1. New configuration parameters (it requires panel or HMI version v120.180620 or higher)
- 2. Cycle in-progress signal remains active until the collector is powered off.
- 3. Manual movement of balancing head activates the "cycle in-progress" signal

Multinet

1. Added to Vm15 system

User Document

1. Updated accordingly (English only)

17.1.2. Bug fixing

HMI

1. Phase in balancer polar diagram grows in CCW direction

Gauge

1. Digital Output - Roundness in-process: blinking under certain condition

VM Service

1. Version error signalling while software update



IMPORTANT (1)

Existing VM15 system, equipped with version up to v120.160921, must be first upgraded using the firmware defined as "VM15_UpgradePatch_v120_170428.BSz15" and following the procedure indicated in Annex A

IMPORTANT (2)

Package version older than v120.171003 maight be not upgradable by USB port, using the standard procedure.

In order to upgrade the system by USB port it is necessary to proceed as follow.

- 1) By VMx Service prepare a USB key for software update
- 2) Execute the software update of the VM15 panel following the standard procedure keeping pressed the button "8" while panel re-boot
- 3) Execute the software update of the compelte system following the standard procedure

18.1. Package composition

ID	Version	Description / Notes	
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (1)	VM15_UpgradePatch_v120_17042 8.BSz15	 Panel VM15 Cx300 v120.170428 Balancer v120.170428 Gauge v120.170428 Touch Detector v120.170428 	
VM15 Firmware	Vm15_v120_180316.BSz15	 Panel VM15 Cx300 Balancer Gauge AG Touch Detector v120.180316 v120.180315 v120.170830 v120.180308 	
VM15 HMI	v120.180316		
VM Service	v120.180316		
User document	v120.170830	 Updated accordingly (English only) 	
USB-485 Driver	v2.08.24 v2.12.28 (certified)	■ Win XP v2.08.24 ■ Win 7,8,8.1,10 v2.12.28	

18.1.1. New features

Balancer

1. Algorithm parameters in setup or in part program according to "Algorithm parameters mode" parameter.

Panel

1. Added parameter "Algorithm parameters mode" in option page





HMI

- 1. Added parameter "Algorithm parameters mode" in option page
- 2. Added "silent mode" for install / uninstall

VM Service

- 1. Upgrade for new Balancer parameters
- 2. Added "silent mode" for install / uninstall

USB-485 Driver

- 1. Balance Systems certified drivers v2.12.28 (for ®Windows 7 or higher).
- 2. Balance Systems dirvers v.2.8.24 (for ® Windows XP)
- 3. Added "silent mode" for install / uninstall

18.1.2. Bug fixing

HMI

1. Minor bug



IMPORTANT (1)

Existing VM15 system, equipped with version up to v120.160921, must be first upgraded using the firmware defined as "VM15_UpgradePatch_v120_170428.BSz15" and following the procedure indicated in Annex A

IMPORTANT (2)

Package version older than v120.171003 maight be not upgradable by USB port, using the standard procedure.

In order to upgrade the system by USB port it is necessary to proceed as follow.

- 1) By VMx Service prepare a USB key for software update
- 2) Execute the software update of the VM15 panel following the standard procedure keeping pressed the button "8" while panel re-boot
- 3) Execute the software update of the compelte system following the standard procedure

19.1. Package composition

ID	Version	Description / Notes
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (1)	VM15_UpgradePatch_v120_17042 8.BSz15	■ Panel VM15 Cx300 v120.170428 ■ Balancer v120.170428 ■ Gauge v120.170428 ■ Touch Detector v120.170428
VM15 Firmware	Vm15_v120_180308.BSz15	 Panel VM15 Cx300 Balancer Gauge AG Touch Detector v120.171129 v120.171103 v120.170830 v120.180308
VM15 HMI	v120.171205	
VM Service	v120.171205	
User document	v120.170830	■ Updated accordingly (English only)
USB-485 Driver	USB-485 Driver v2.08.30 USB-485 Driver v2.12.12	

19.1.1. New features

Touch detector

- 1. This update is necessary to match the feature of new equivalent components mounted on pcb. The compatibility with older version of pcb is guaranted.
- 2. Optimizations in FPGA signal processing (FPGA version 8817)

19.1.2. Bug fixing

none



IMPORTANT (1)

Existing VM15 system, equipped with version up to v120.160921, must be first upgraded using the firmware defined as "VM15_UpgradePatch_v120_170428.BSz15" and following the procedure indicated in Annex A

IMPORTANT (2)

Package version older than v120.171003 maight be not upgradable by USB port, using the standard procedure.

In order to upgrade the system by USB port it is necessary to proceed as follow.

- 1) By VMx Service prepare a USB key for software update
- 2) Execute the software update of the VM15 panel following the standard procedure keeping pressed the button "8" while panel re-boot
- 3) Execute the software update of the compelte system following the standard procedure

20.1. Package composition

ID	Version	Description	n / Notes
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (1)	VM15_UpgradePatch_v120_17042 8.BSz15	Panel VM15 Cx300BalancerGaugeTouch Detector	v120.170428 v120.170428 v120.170428 v120.170428
VM15 Firmware	Vm15_v120_171206.BSz15	 Panel VM15 Cx300 Balancer Gauge AG Touch Detector 	
VM15 HMI	v120.171205		
VM Service	v120.171205		
User document	v120.170830	■ Updated accordingly (English only)	
USB-485 Driver	USB-485 Driver v2.08.30 USB-485 Driver v2.12.12		

20.1.1. New features

HMI

- 1. Temporarely backgrade to Windows Framework 2.0 to allow installation on low profile hardware with OS Win XP and Win 7.
- 2. Temporarely disabled Command "View REC data" on touch detector. This task requires Windows Framework 3.0.
- 3. Temporarely disabled Command button "M" to move in background the VM25-HMI application on Siemens PCU50.
- 4. Setup does not copy user documentation.



20.1.2. Bug fixing

VM25 HMI

1. Translations.

Panel

1. Translations.

VM Service

1. Minor bug.



IMPORTANT (1)

Existing VM15 system, equipped with version up to v120.160921, must be first upgraded using the firmware defined as "VM15_UpgradePatch_v120_170428.BSz15" and following the procedure indicated in Annex A

IMPORTANT (2)

Package version older than v120.171003 maight be not upgradable by USB port, using the standard procedure.

In order to upgrade the system by USB port it is necessary to proceed as follow.

- 1) By VMx Service prepare a USB key for software update
- 2) Execute the software update of the VM15 panel following the standard procedure keeping pressed the button "8" while panel re-boot
- 3) Execute the software update of the compelte system following the standard procedure

21.1. Package composition

ID	Version	Description / Notes	
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (1)	VM15_UpgradePatch_v120_17042 8.BSz15	 Panel VM15 Cx300 v120.170428 Balancer v120.170428 Gauge v120.170428 Touch Detector v120.170428 	
VM15 Firmware	Vm15_v120_171117.BSz15	 Panel VM15 Cx300 Balancer Gauge AG Touch Detector v120.171115 v120.171113 v120.170830 v120.171114 	
VM15 HMI	v120.171115		
VM Service	v120.171116		
User document	v120.170830	■ Updated accordingly (English only)	
USB-485 Driver	USB-485 Driver v2.08.30 USB-485 Driver v2.12.12		

21.1.1. New features

НМІ

- 1. Command button "M" to move in background the VM25-HMI application on Siemens PCU50
- 2. Updated parameters menu



Panel

1. Updated parameters menu

Touch detector

- 1. Analog output: programmable peak detector
- 2. Optimizations in FPGA signal processing (FPGA version 8815)

Balancer

- 1. NoLink collector management: added ENABLE mode and optimization of NoLink ON and OFF in CONTINOUS mode
- 2. NoLink collector: optimization of the power save mode

21.1.2. Bug fixing

None.



IMPORTANT (1)

Existing VM15 system, equipped with version up to v120.160921, must be first upgraded using the firmware defined as "VM15_UpgradePatch_v120_170428.BSz15" and following the procedure indicated in Annex A

IMPORTANT (2)

In order to upgrade the system by USB port it is necessary to proceed as follow.

- 1) By VMx Service prepare a USB key for software update
- 2) Execute the software update of the VM15 panel following the standard procedure keeping pressed the button "8" while panel re-boot
- 3) Execute the software update of the compelte system following the standard procedure

22.1. Package composition

ID	Version	Description / Notes
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (1)	VM15_UpgradePatch_v120_17042 8.BSz15	 Panel VM15 Cx300 v120.170428 Balancer v120.170428 Gauge v120.170428 Touch Detector v120.170428
VM15 Firmware	Vm15_v120_171003.BSz15	 Panel VM15 Cx300 Balancer Gauge AG Touch Detector V120.171003 V120.170907 V120.170830 V120.170720
VM15 HMI	v120.170830	
VM Service	v120.170830	
User document	v120.170830	■ Updated accordingly (English only)
USB-485 Driver	USB-485 Driver v2.08.30 USB-485 Driver v2.12.12	

22.1.1. New features

None.

22.1.2. Bug fixing

Panel

- 1. Impossible to execute software upgrade by USB port, under certain conditions (2)
- 2. Programmer login level not enabled



23.1. Package composition

ID	Version	Description / Notes	
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (*)	VM15_UpgradePatch_v120_17042 8.BSz15	 Panel VM15 Cx300 Balancer Gauge Touch Detector v120.170 v120.170 v120.170 v120.170 	428 428
VM15 Firmware	Vm15_v120_170907.BSz15	 Panel VM15 Cx300 Balancer Gauge AG Touch Detector v120.170 v120.170 v120.170	907 830
VM15 HMI	v120.170830		
VM Service	v120.170830		
User document	v120.170830	■ Updated accordingly (English only)	
USB-485 Driver	USB-485 Driver v2.08.30 USB-485 Driver v2.12.12		

(*) IMPORTANT NOTE

Existing VM15 system, equipped with version up to v120.160921, must be first upgraded using the firmware defined as "VM15_UpgradePatch_v120_170428.BSz15" and following the procedure indicated in Annex A

23.1.1. New features

23.1.2. Bug fixing

HMI / Panel

1. Incorrect menu in Test I/O function of the AG gauge card

Balancer

1. Incorrect management of the input signal B1.pin 6 (Automatic lock)



24.1. Package composition

ID	Version	Description / Notes
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (*)	VM15_UpgradePatch_v120_17042 8.BSz15	 Panel VM15 Cx300 v120.170428 Balancer v120.170428 Gauge v120.170428 Touch Detector v120.170428
VM15 Firmware	Vm15_v120_170830.BSz15	 Panel VM15 Cx300 Balancer Gauge Touch Detector v120.170830 v120.170830 v120.170830 v120.170720
УМ НМІ	v120.170830	
VM Service	v120.170830	
User document	v120.161030	 Updated accordingly

(*) IMPORTANT NOTE

Existing VM15 system, equipped with version up to v120.160921, must be first upgraded using the firmware defined as "VM15_UpgradePatch_v120_170428.BSz15" and following the procedure indicated in Annex A

24.1.1. New features

System

1. Support copy part program for all devices

Touch detector

- 1. Improved signal to noise ratio by introducing a new RMS filter on the input signal
- 2. Optimizations in FPGA signal processing

24.1.2. Bug fixing

VM Service

1. Minor bugs



25.1. Package composition

ID	Version	Description / Notes	
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (*)	VM15_UpgradePatch_v120_17042 8.BSz15	 Panel VM15 Cx300 v120.170428 Balancer v120.170428 Gauge v120.170428 Touch Detector v120.170428 	
VM15 Firmware	Vm15_v120_170530.BSz15	 Panel VM15 Cx300 v120.170428 Balancer v120.170428 Gauge v120.170508 Touch Detector v120.170529 	
УМ НМІ	v120.170522		
VM Service	v120.170522	 Updated to manage both VM15 and VM25 	
User document	v120.161030	Updated accordingly	

(*) IMPORTANT NOTE

Existing VM15 system, equipped with version up to v120.160921, must be first upgraded using the firmware defined as "VM15_UpgradePatch_v120_170428.BSz15" and following the procedure indicated in Annex A

25.1.1. New features

System

1. Added HMI software application for Windows

25.1.2. Bug fixing

Touch detector

- Sometimes and with some cards, depending on which setup of AE channels, the reset of limits did not work
- 2. Analog output now works without peak detection

Gauge

1. Management of the sign bit in the BCD/BIN interface



26.1. Package composition

ID	Version	Description / Notes
VM15_UpgradePatch Firmware to update systems with version up to v120.160921 (*)	VM15_UpgradePatch_v120 _170428.BSz15	 Panel VM15 Cx300 v120.170428 Balancer v120.170428 Gauge v120.170428 Touch Detector v120.170428
VM15 Firmware for new systems	Vm15_v120_170428.BSz15	■ Panel VM15 Cx300 v120.170428 ■ Balancer v120.170428 ■ Gauge v120.170428 ■ Touch Detector v120.170428
VM Service	v120.170327	
User document	v120.161030	 Updated accordingly

(*) IMPORTANT NOTE

Existing VM15 system, equipped with version up to v120.160921, must be first upgraded using the firmware defined as "VM15_UpgradePatch_v120_170428.BSz15" and following the procedure indicated in Annex A

26.1.1. New features

Gauge

1. Part-program for flagging with related BCD/BIN interface

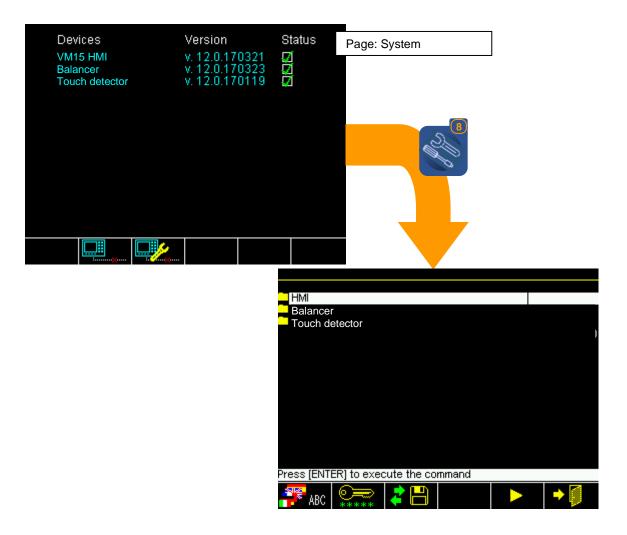
26.1.2. Bug fixing

None



Annex A – Updating Procedure

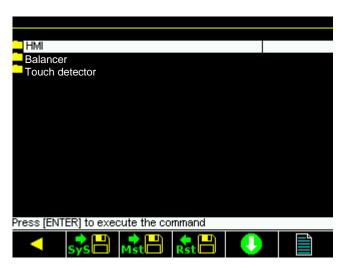
- By using VM Service application, prepare a USB pen-drive using the file VM15_UpgradePatch_v120_170428.BSz15
- 2. Insert USB pen-drive on the USB port of the panel (back side, connector H3)
- 3. On VM15 Panel, starting from system page



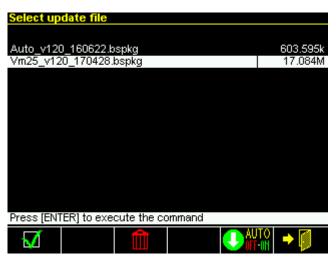
4. With F2, login as INSTALLER (psw: Fn + 1221)



5. With F3, access to update menu



- 6. Press F5 to access the update file list
- 7. Select the update file "Vm25_v120_170428.bspkg"

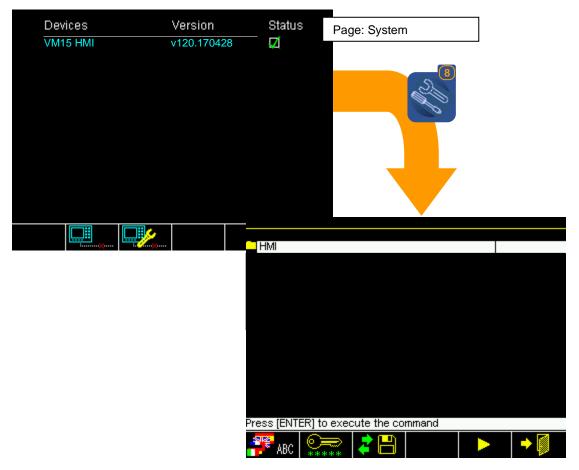


- 8. Press F1 to start the update process. Please do not turn off the system until the procedure will be succesfully completed
- 9. ATTENTION: at the end of the process: "NO card will be detected"
- 10. Turn OFF and ON the VM15 systems
- 11. At power on, a selection windows appears automatically to complete the auto-update of the systems

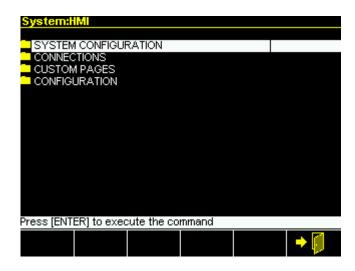




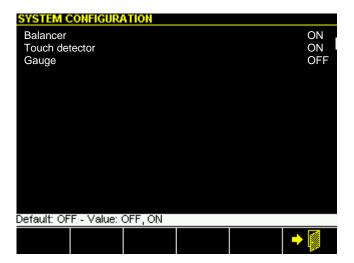
- 12. Press F1 vo start the update process. Do not turn off the system until the procedure will be succesfully completed
- 13. Then the VM15 panel automatically restarts
- 14. Access the "System configuration" page, to enable the devices



- Select HMI folder then press ENTER
- Select the SYSTEM CONFIGURATION folder then press ENTER

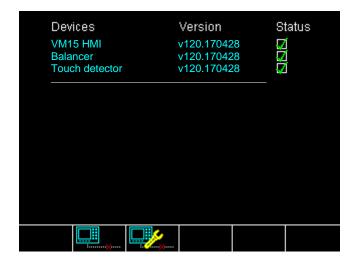


Enable the devices. In the example: Balancer and Touch detector



- 15. Turn OFF and ON the VM15 system.
- 16. The VM15 System will scan the control unit and displays the new firmware versions of the recognized devices





17. Now the VM15 System is ready for further update that can be executed by following the normal procedure



Annex B – Troubleshooting

For additional information related with the update procedures, please refer to VM Service user manual (9UMENX512-1200 yymmdd VMx Service.pdf)

In the following table are described possible errors

MALFUNCTIONS	POSSIBLE CAUSES	SOLUTIONS
The update procedure starts but immediately the VM15 panel restarts	No devices installed into the VM15 control unit	Update the VM15 panel software by using: - the pen drive and the procedure described in the paragraph 3.7.2.3 of the VM Service user manual - the VM Service application and the procedure described in the paragraph 3.5
	The firmware on VM15 panel is older than v120.170428 while the firmware on function card(s) is v120.170428 or higher	
One or more function card with a firmware version are not rocognized by a VM15 panel	A function card with a firmware version older than v120.170428 is not recognized by a VM15 panel with software version v120.170428 or higher	Update the firmware on function card by using the VM Service application and the procedure described in the paragraph 3.5. Before to start the procedure, force the VM Service in VM25 MODE (set parameter SYSTEM TYPE = VM25 – ref. paragraph 2.2)