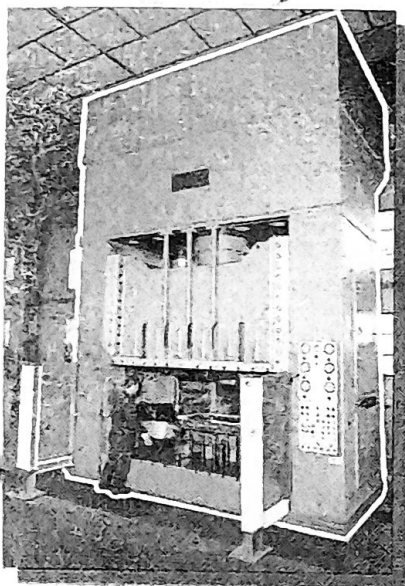


LASIM S.p.A.



PRESSA ROVETTA P_400T (S.E.)

S4-400-2740-1520- MAT. 13

SCHEMI ELETTRICI

REALIZZATORI :
TEAM SISTEMI

CONTROLLO :
CICCARELLI A.

APPROVAZIONE :

LASIM S.p.A.

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2	ELENCO PAGINE	35	BARRIERE INGRESSO CANALI 1 E 2
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4	ELENCO PAGINE	37	VISTA ANTERIORE E POSTERIORE DEL DISPOSITIVO H8PS
5	ELENCO REVISIONI	50	PLC PNOZm1p 773100
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8	TABELLA MORSETTIERE	53	LOGICA INPUT PLC PNOZ m1p
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TABELLA MORSETTIERE

NOME ARMADIO	DESCRIZIONE	MOTORI	380V	MORSET. MPA	AUX 220V	AUX 110V	AUX 24Vcc	LOGICA PILZ	LOGICA SIEMENS	PULSANT. OPERATORE
	MORSETTIERA POTENZA	MP	MP							
	MORSETTIERA PORTA ARMADIO			MPA						
	MORSETTIERA 220V				M1					
	MORSETTIERA 110V					M2				
	MORSETTIERA 24Vcc						M3			
	MORSETTIERA LOGICA PILZ							ML		
	MORSETTIERA LOGICA SIEMENS								ML1	
	MORSETTIERA PULSANT. OPERATORE									MPO

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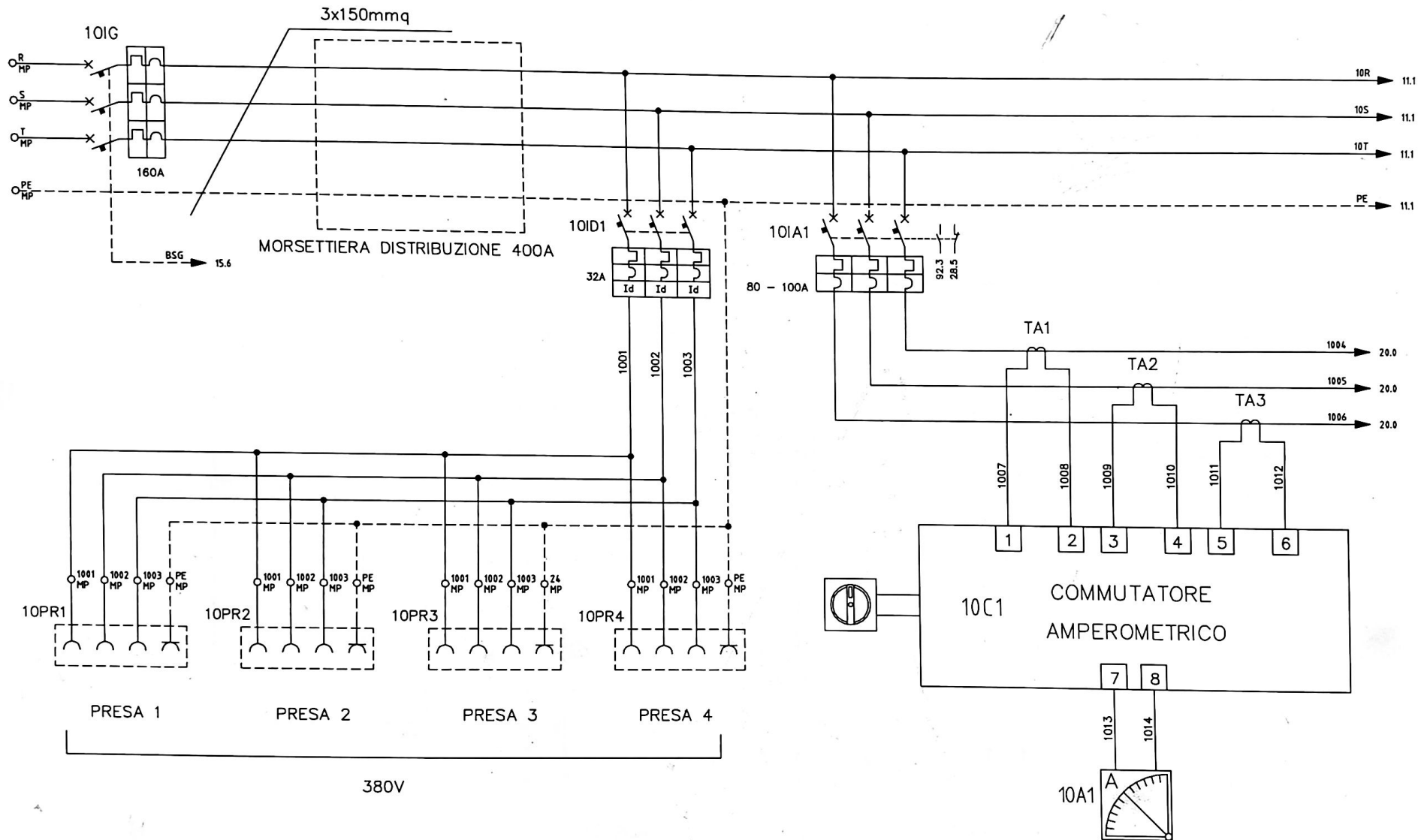
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ALIMENTAZIONE 380V



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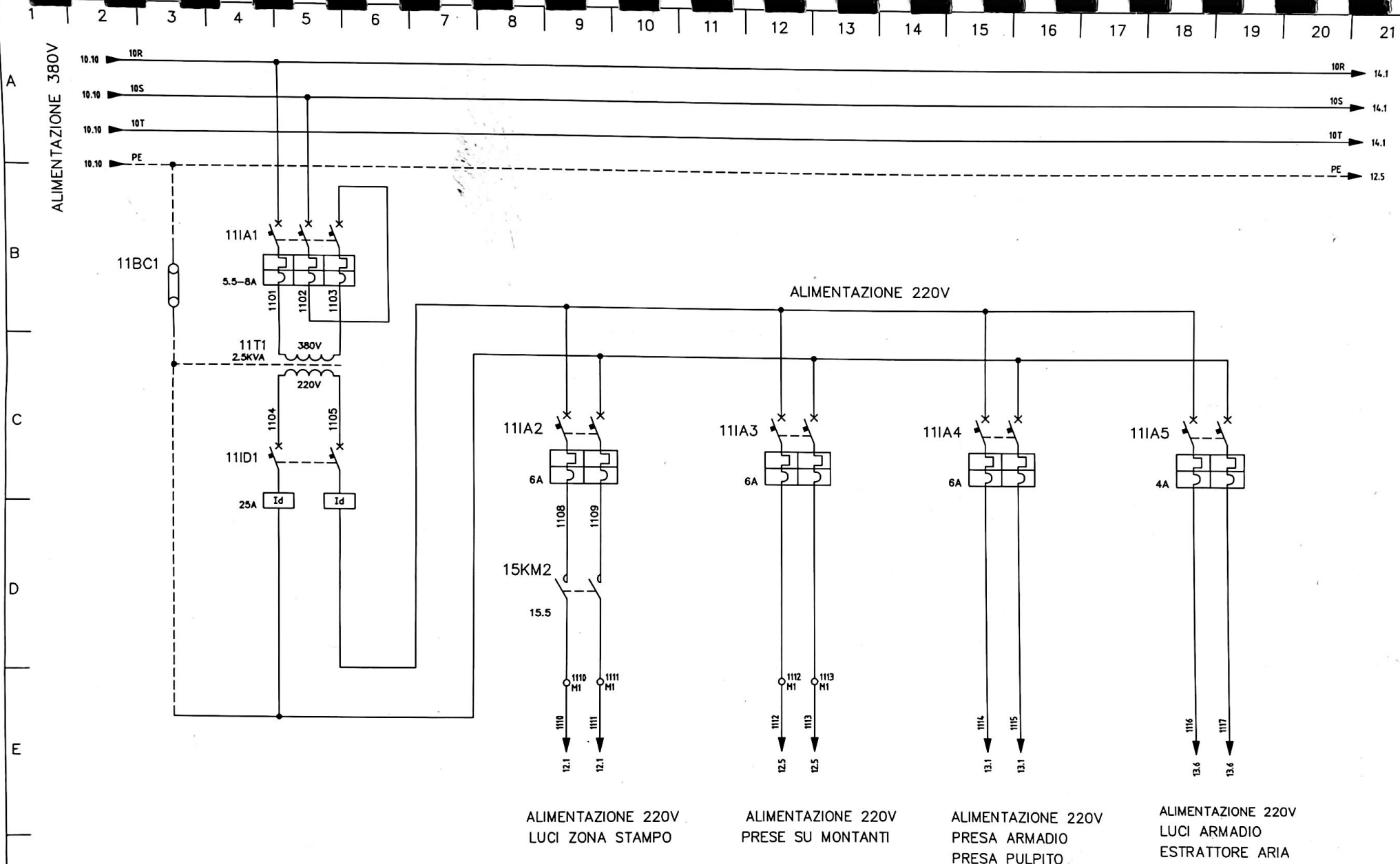
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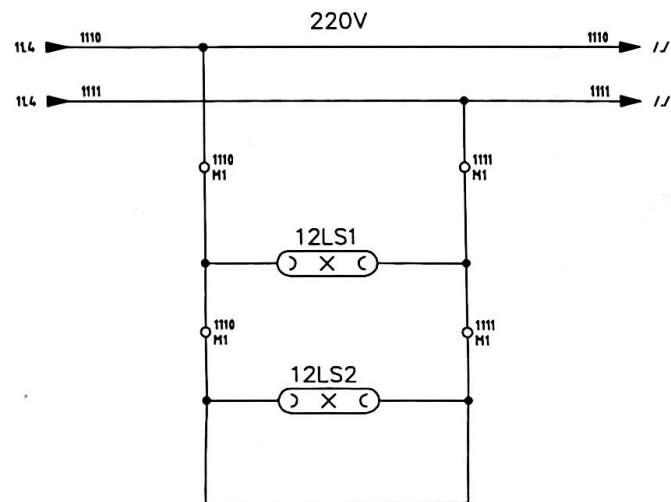
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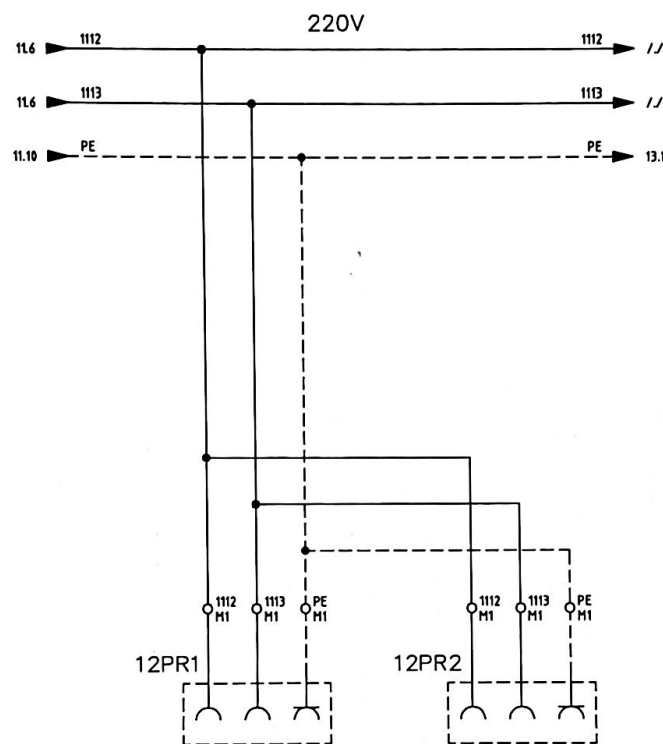
LUCI ZONA STAMPO

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PRESE 220V SU MONTANTI

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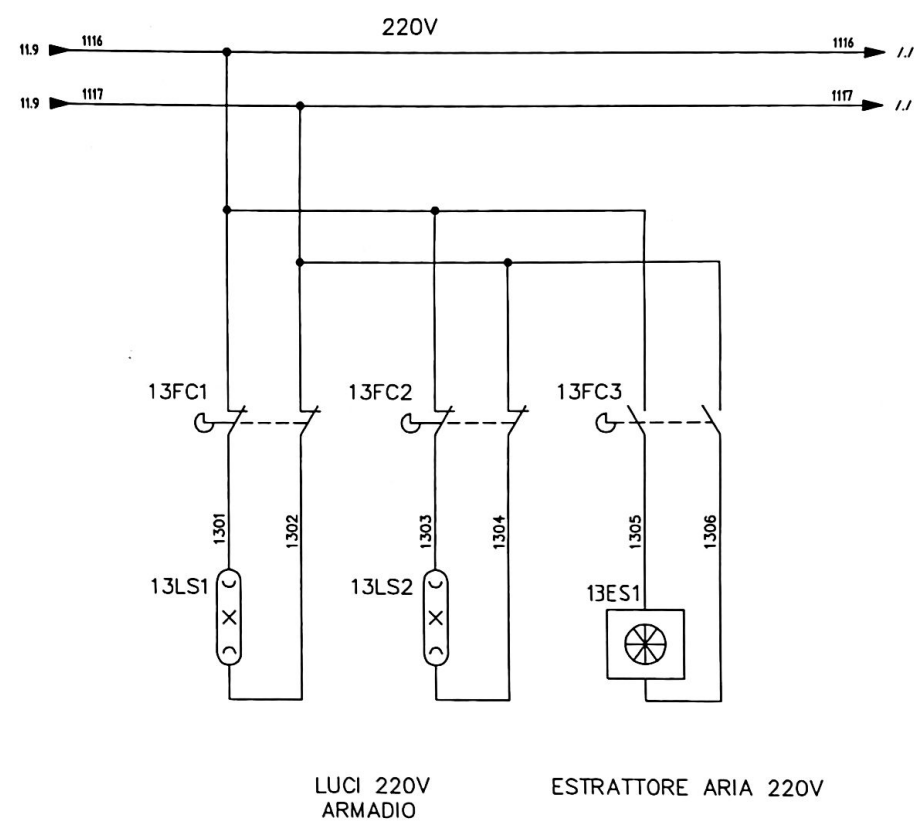
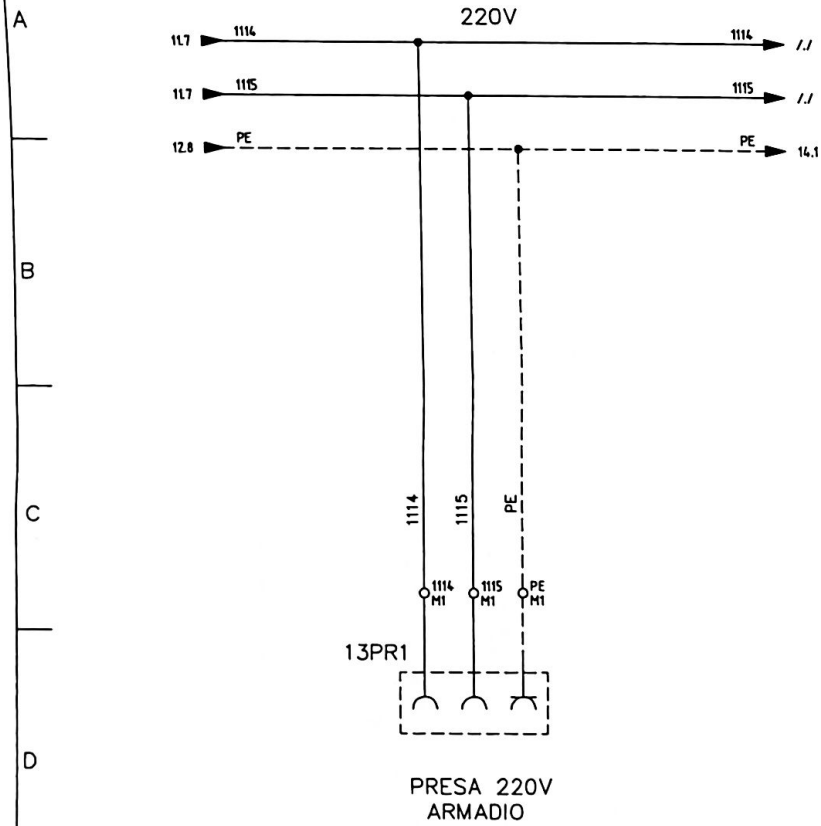
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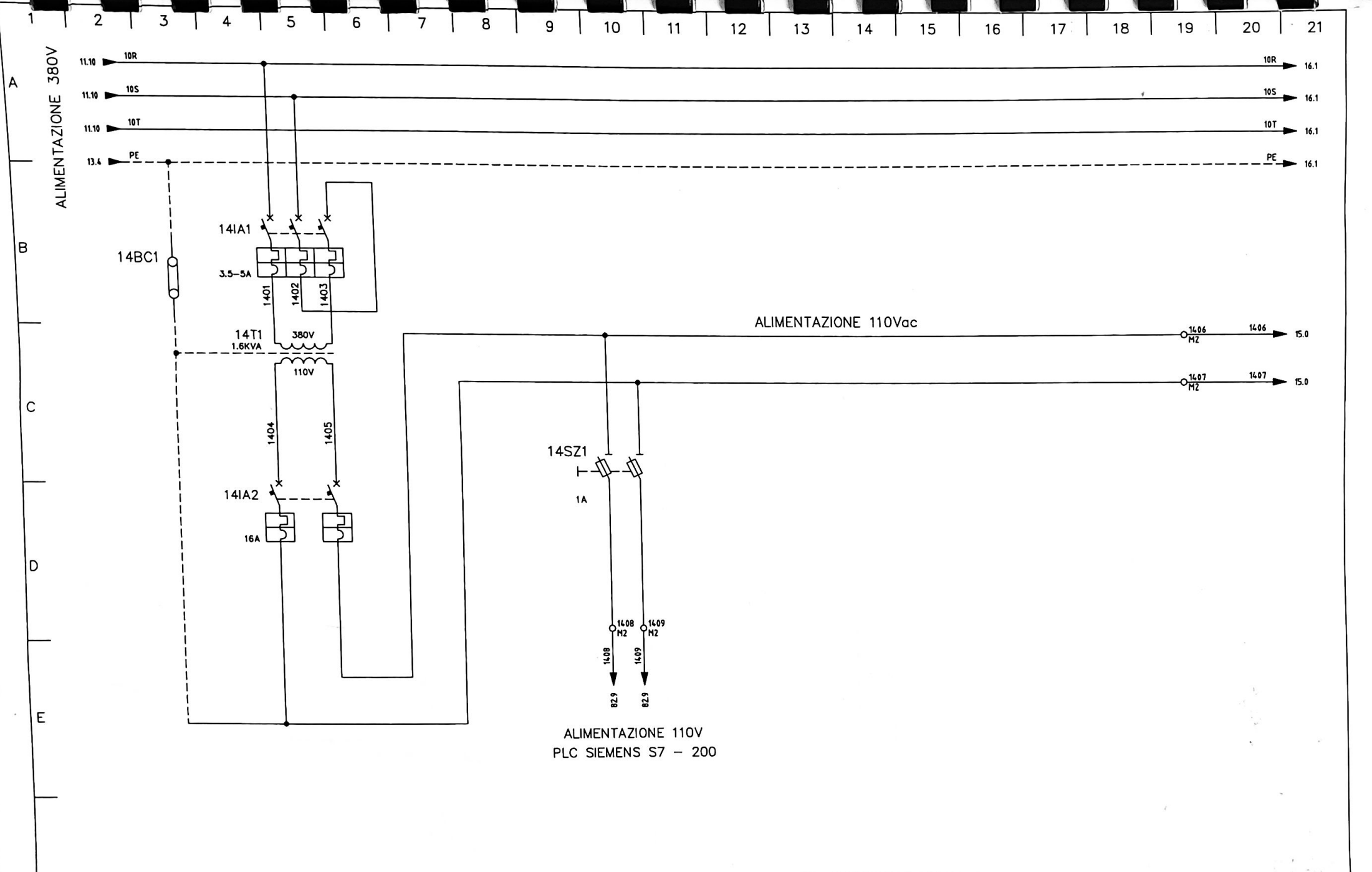
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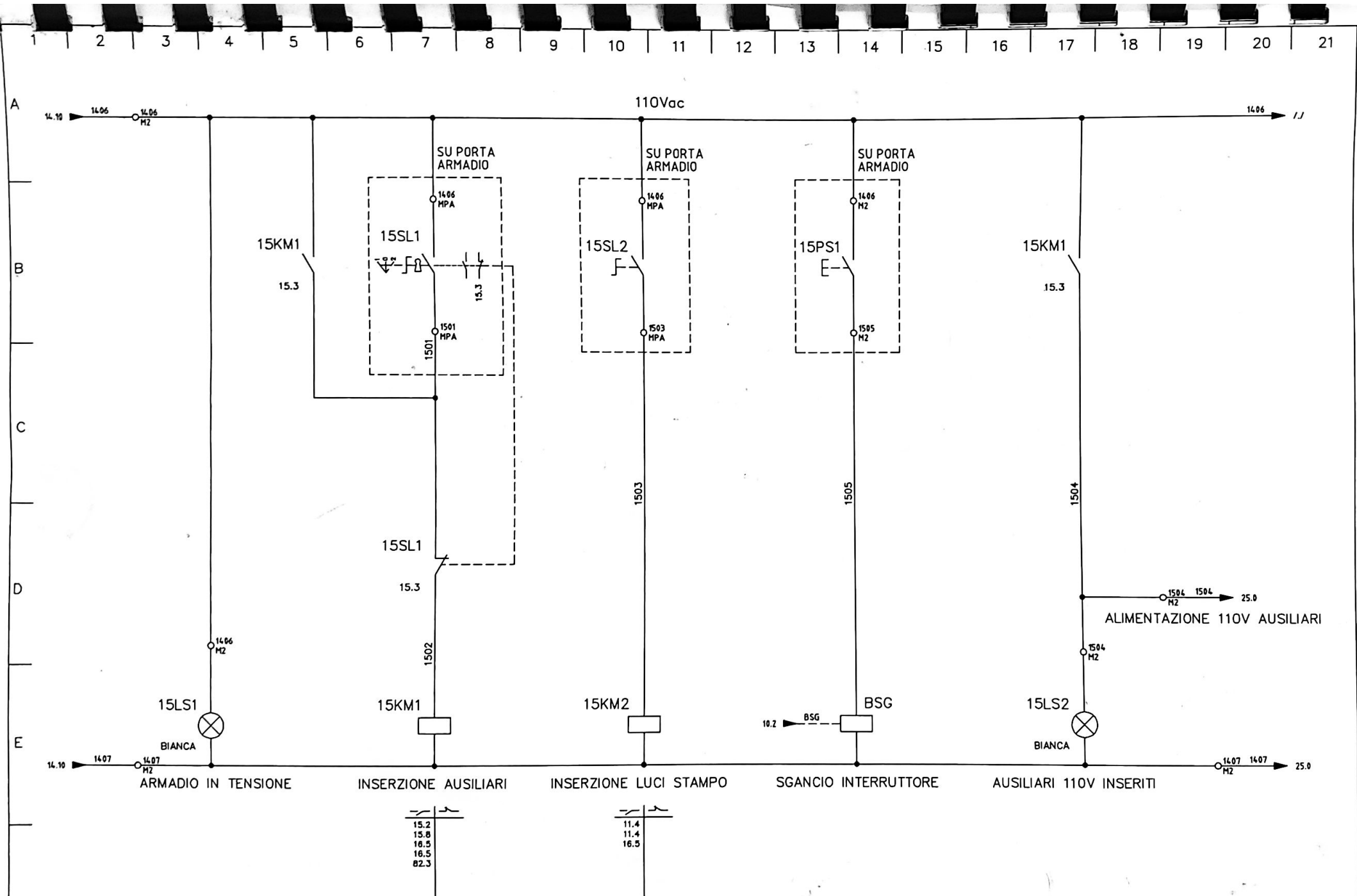
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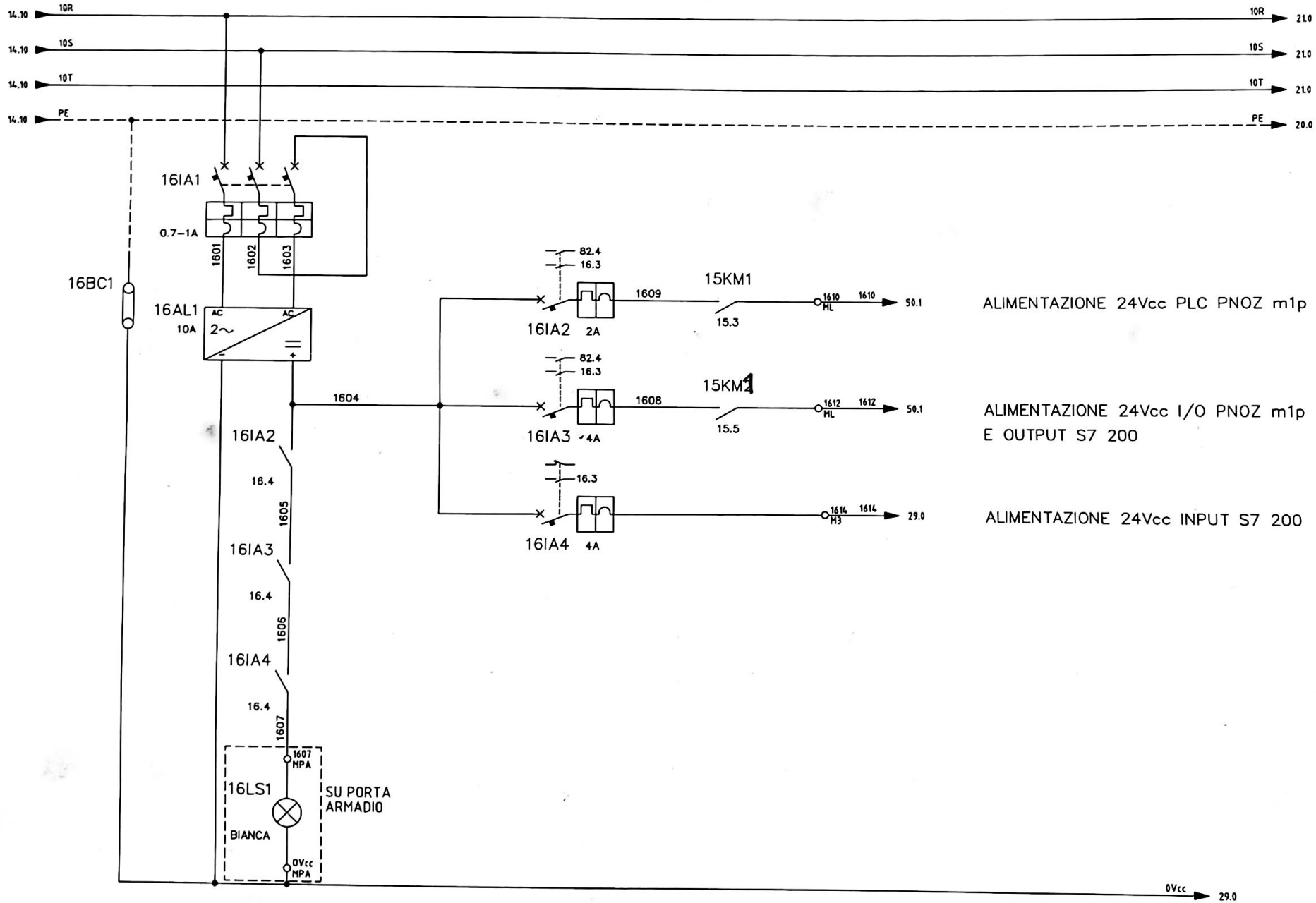
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ALIMENTAZIONE 380V



ALIMENTAZIONE 24Vcc PLC PNOZ m1p

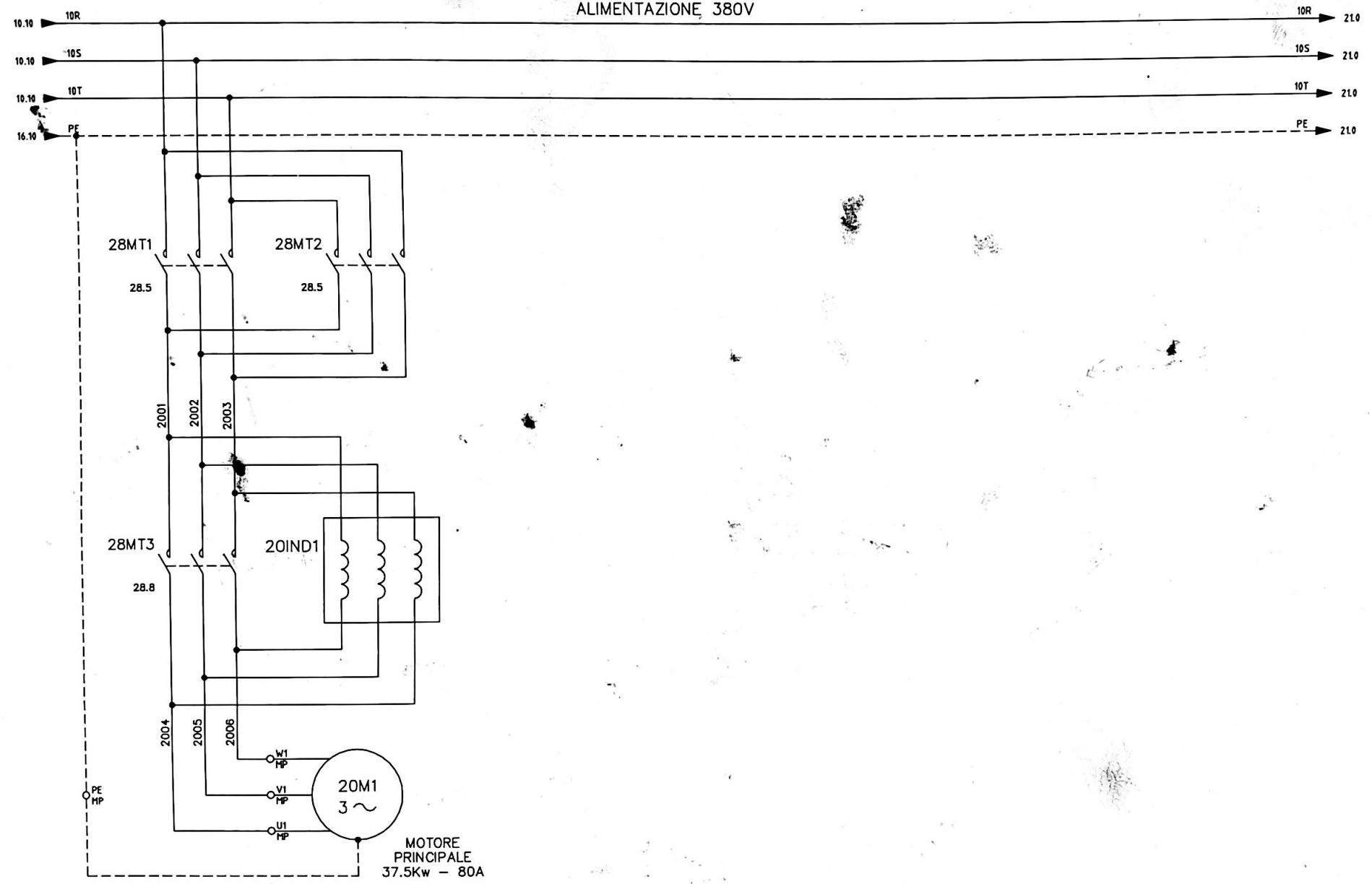
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E OUTPUT S7 200

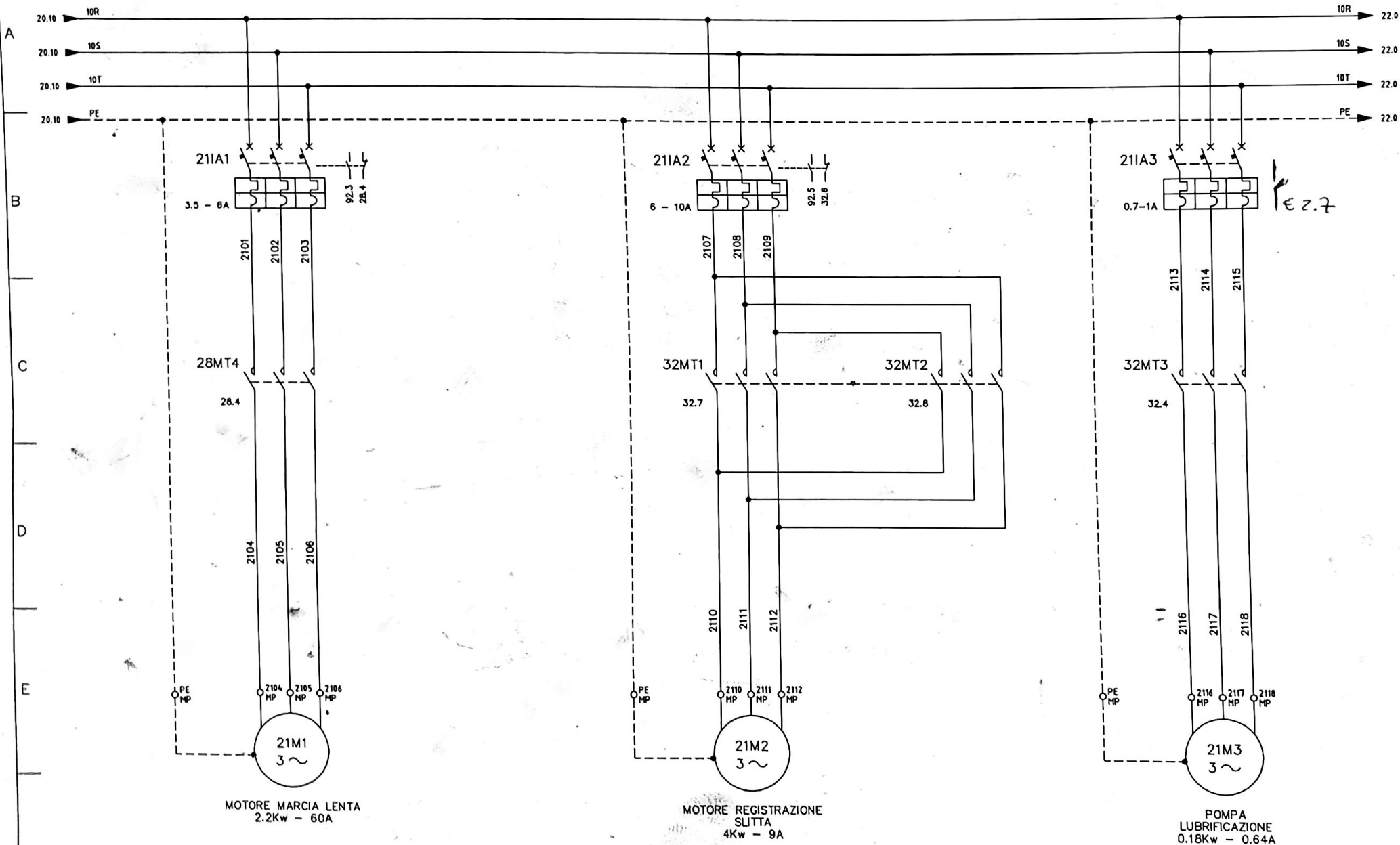
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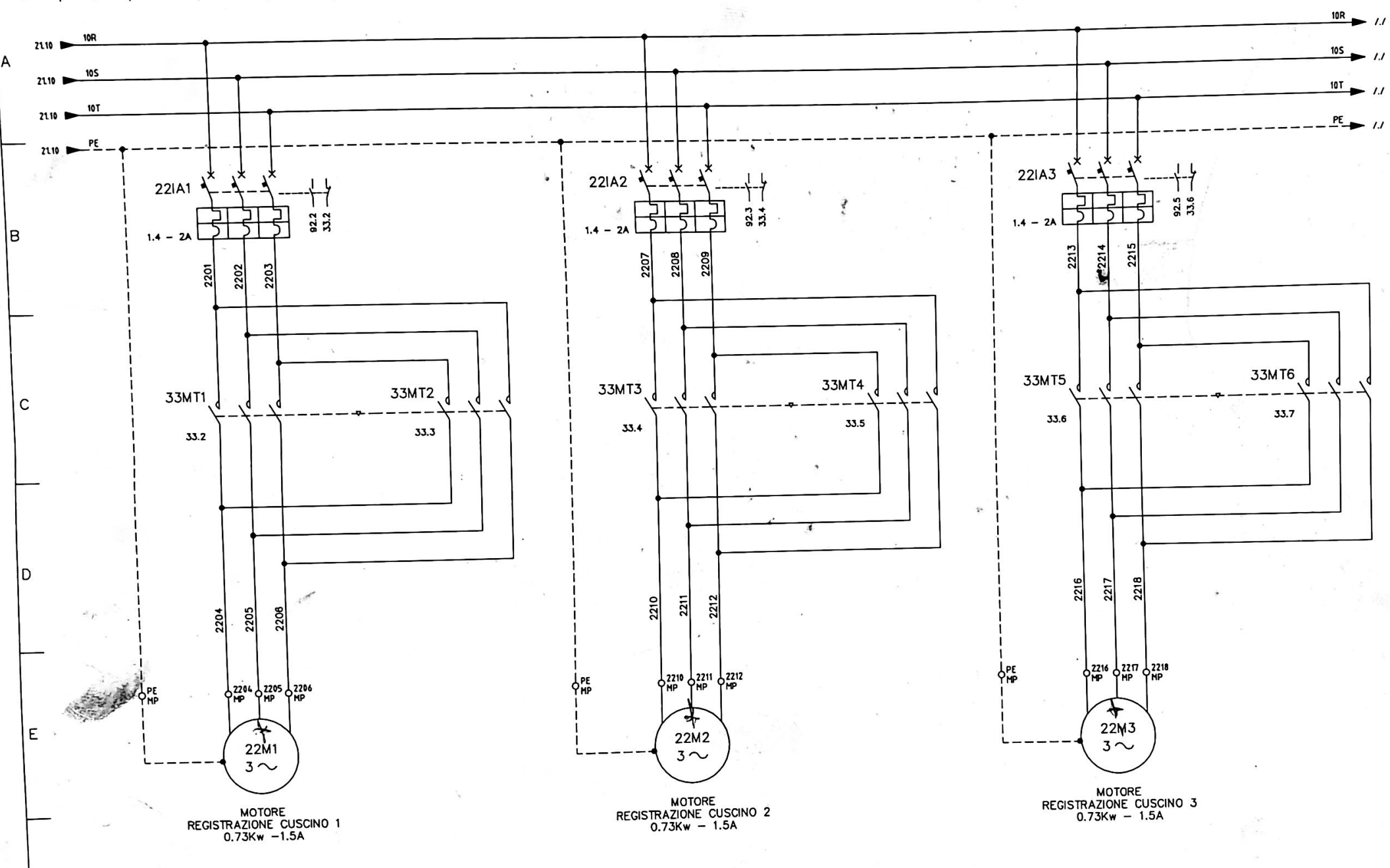
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ALIMENTAZIONE 380V





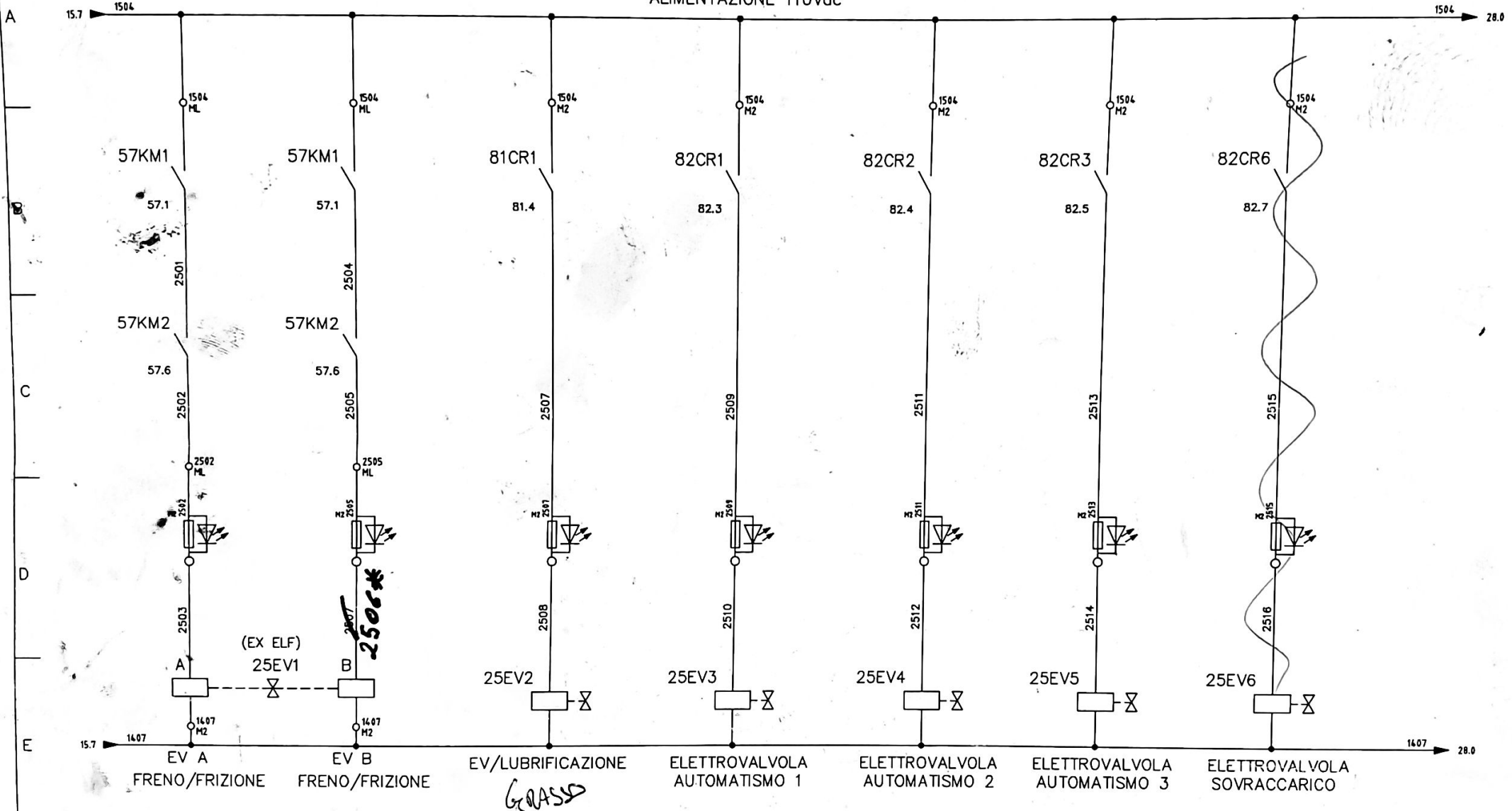


MOTORE
REGISTRAZIONE CUSCINO 1
0.73Kw - 1.5A

MOTORE
REGISTRAZIONE CUSCINO 2
0.73Kw - 1.5A

MOTORE
REGISTRAZIONE CUSCINO 3
0.73Kw - 1.5A

ALIMENTAZIONE 110Vac



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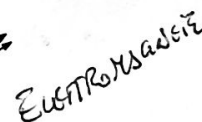
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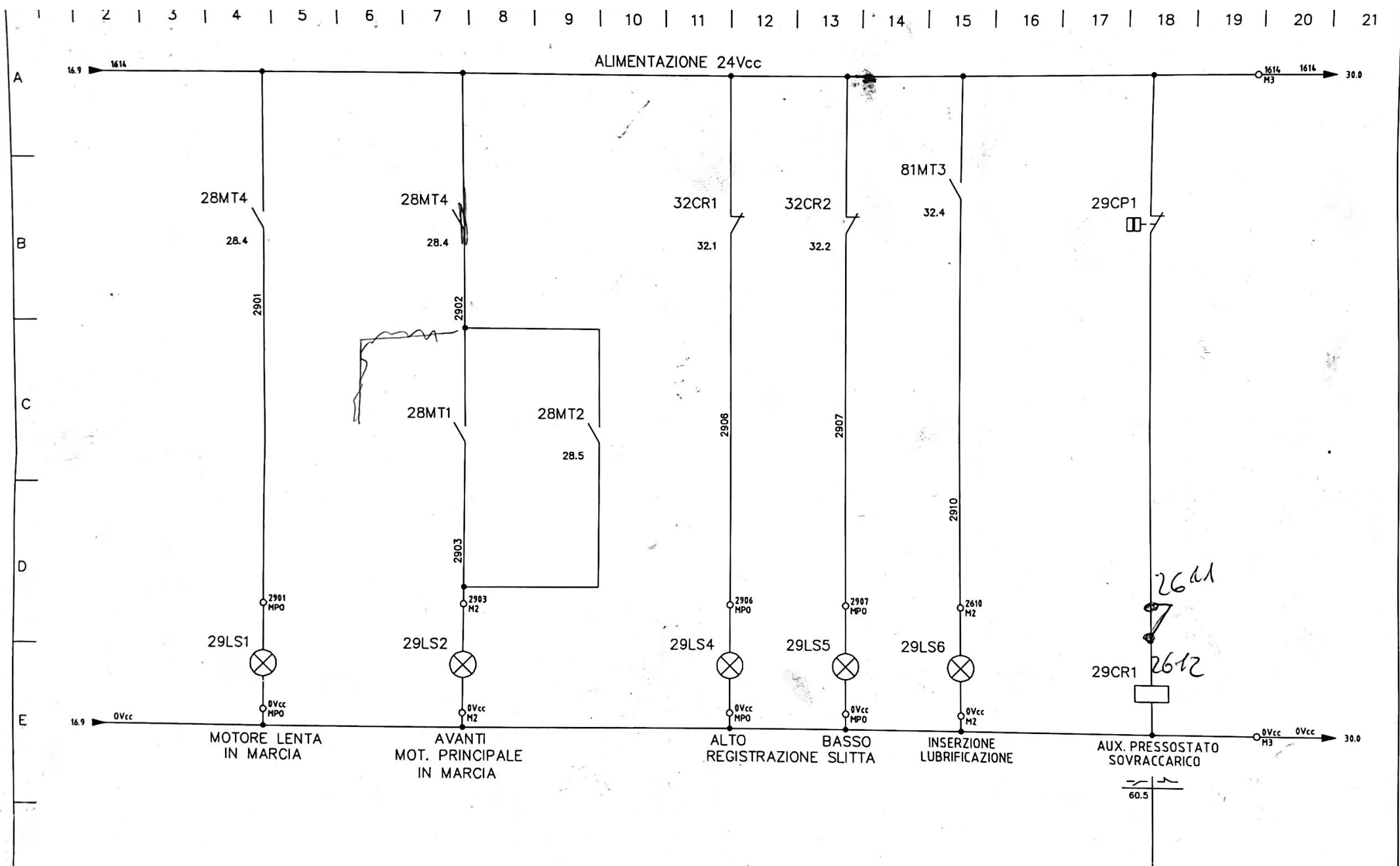
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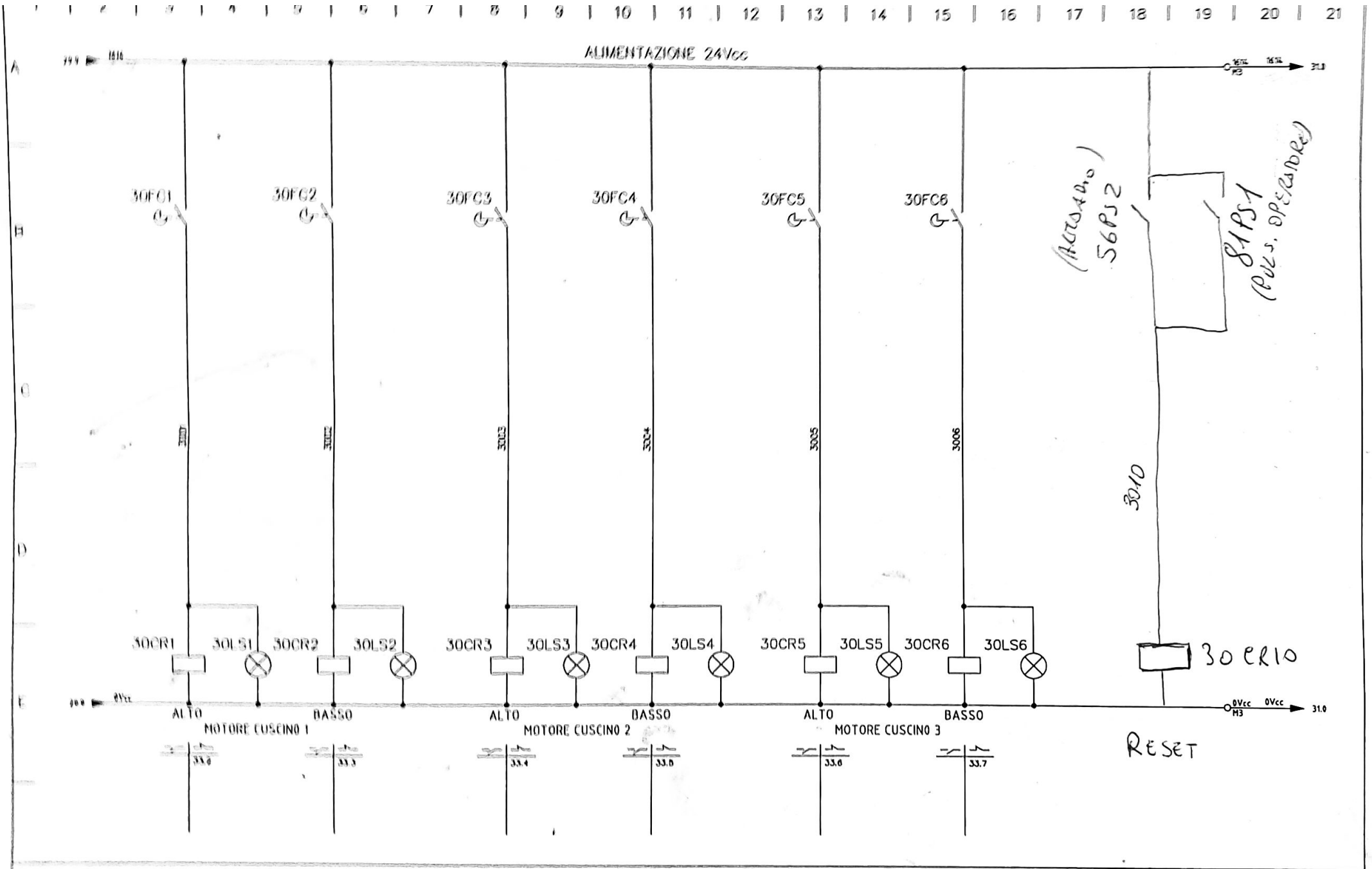
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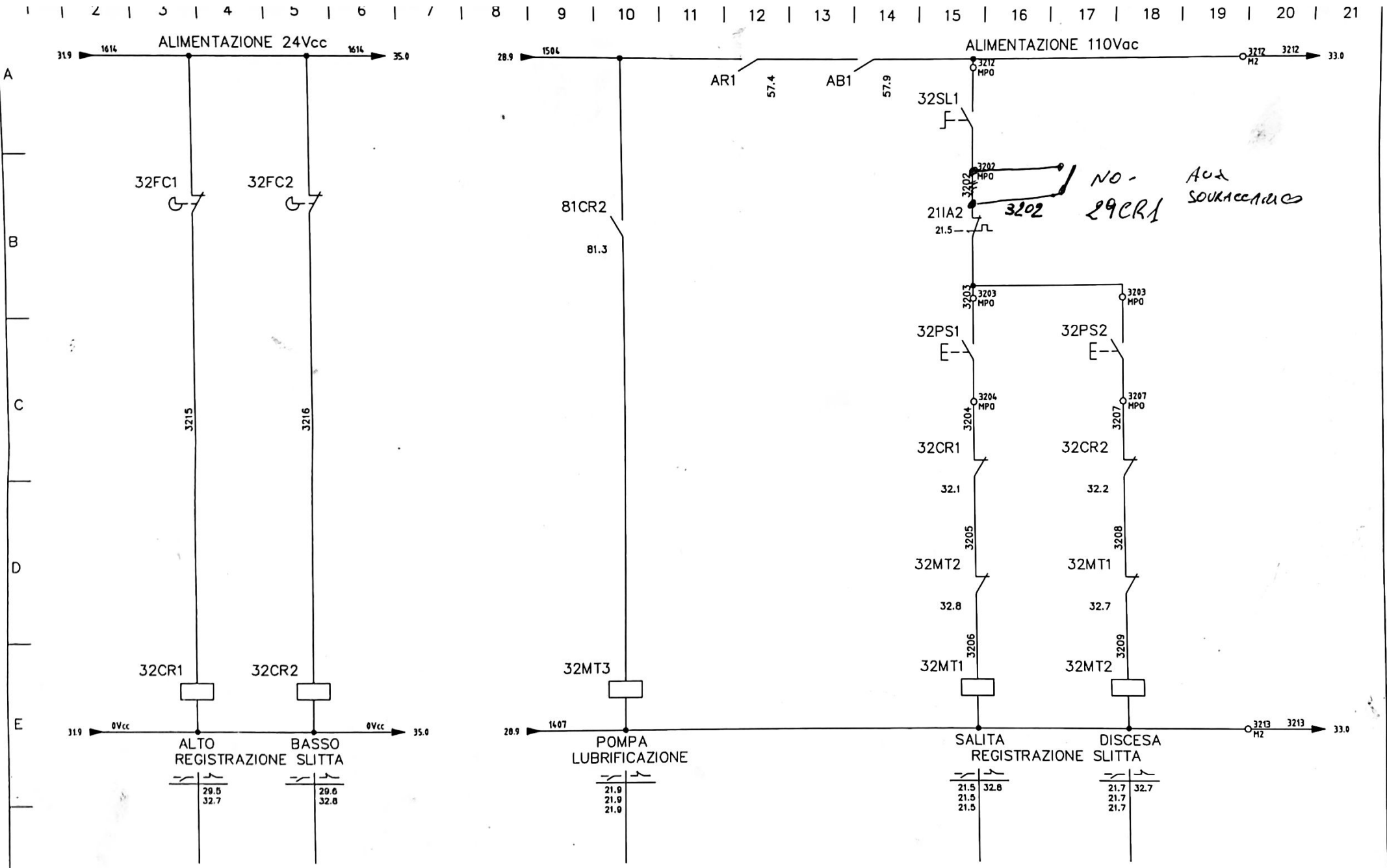
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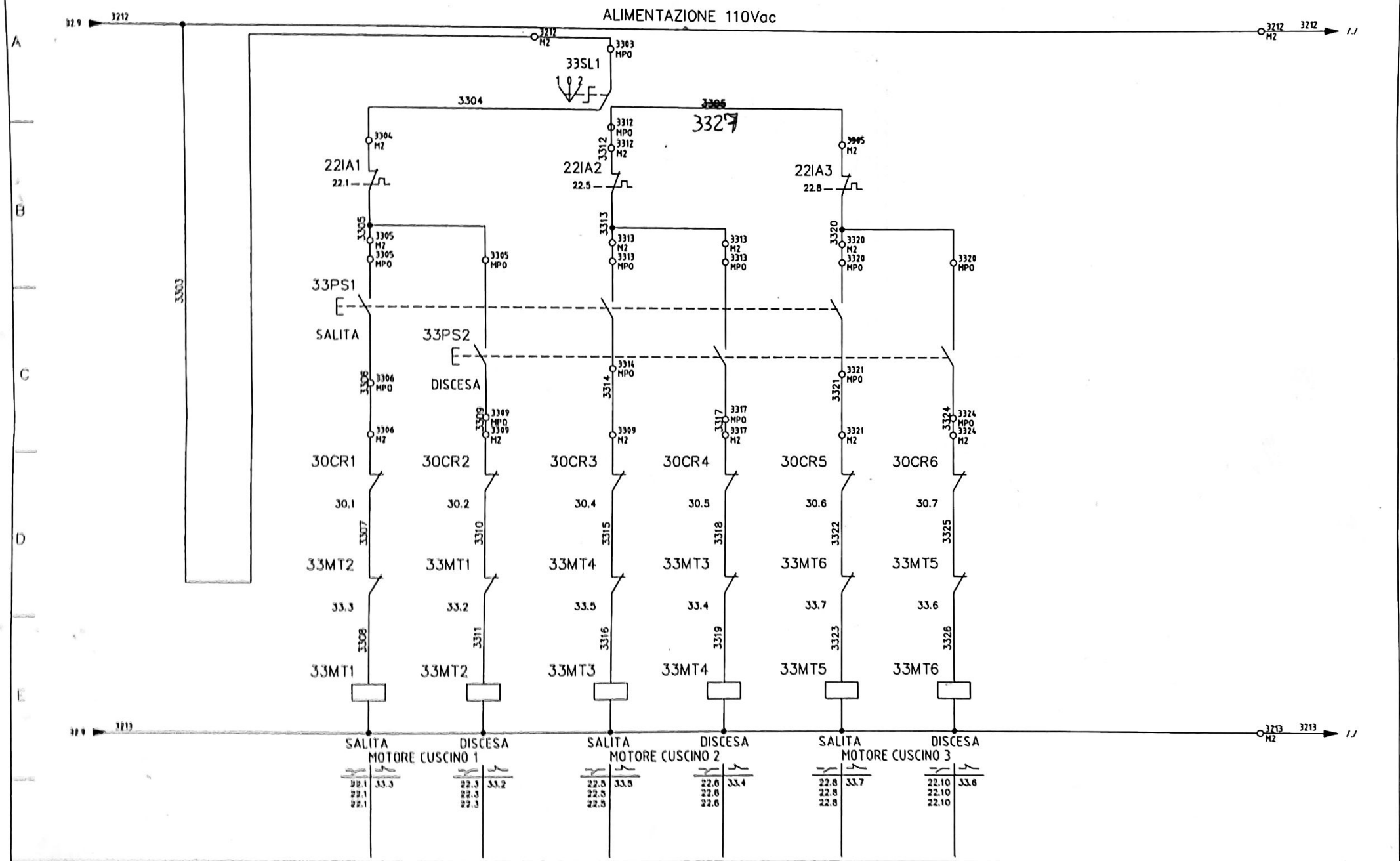
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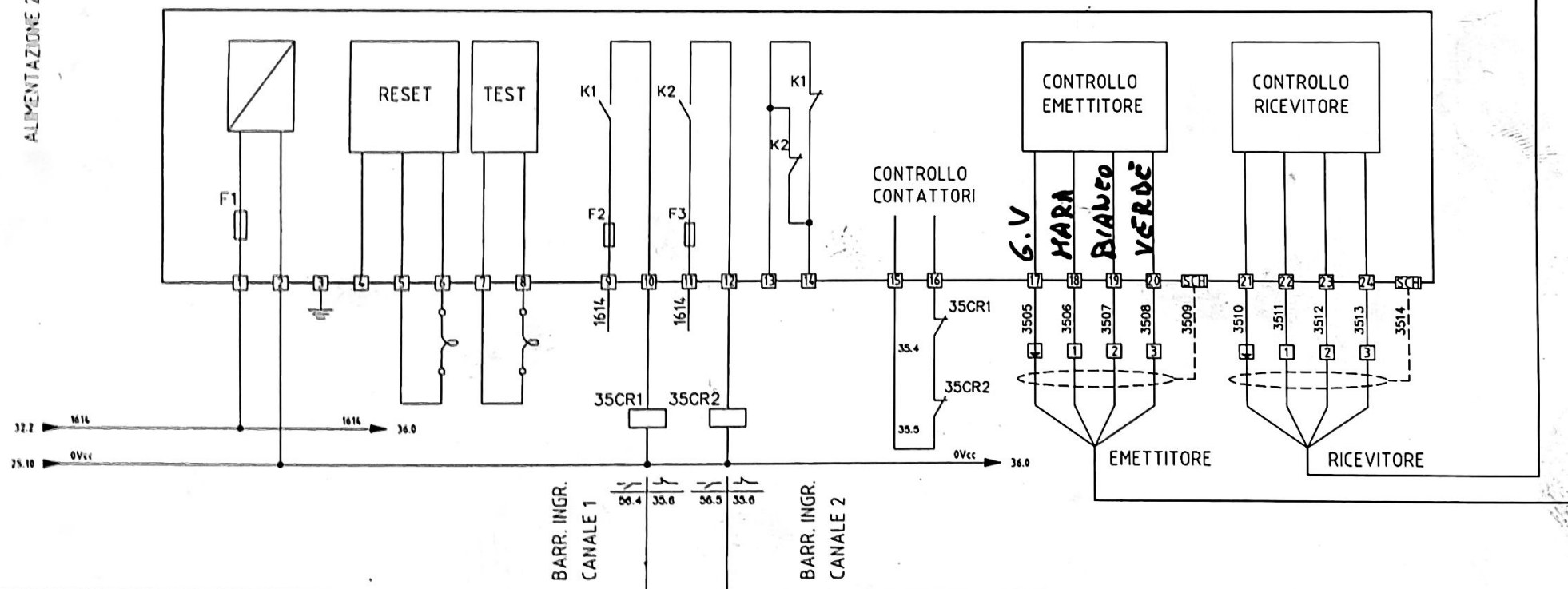
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ALIMENTAZIONE 24Vcc AUSILIARI

BARRIERE INGRESSO



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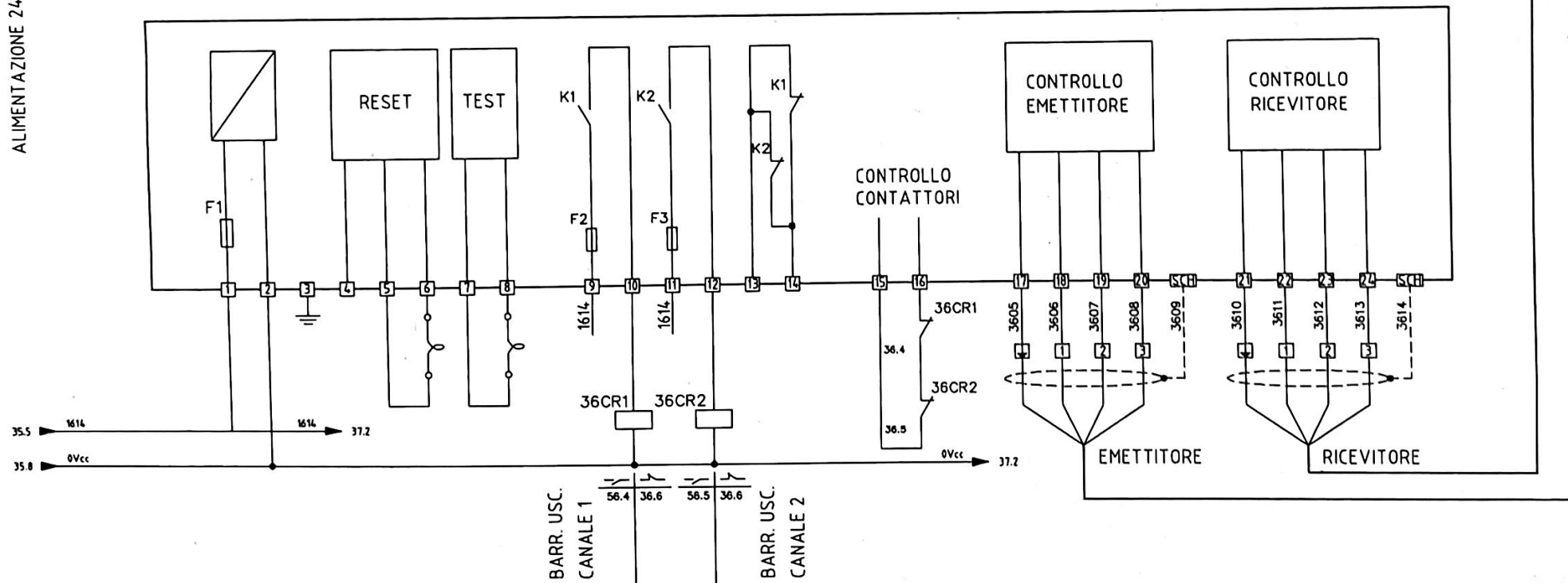
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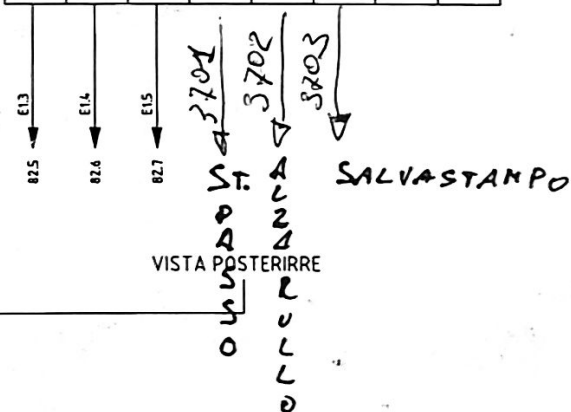
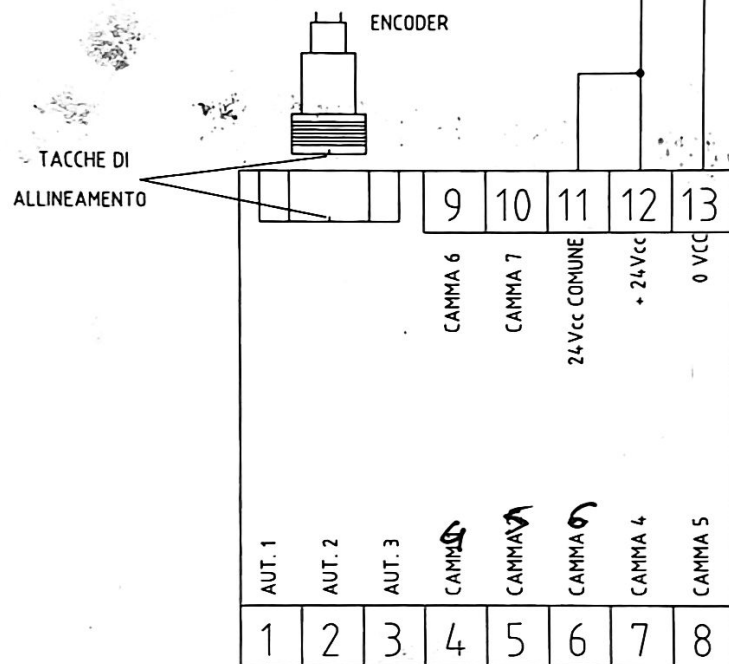
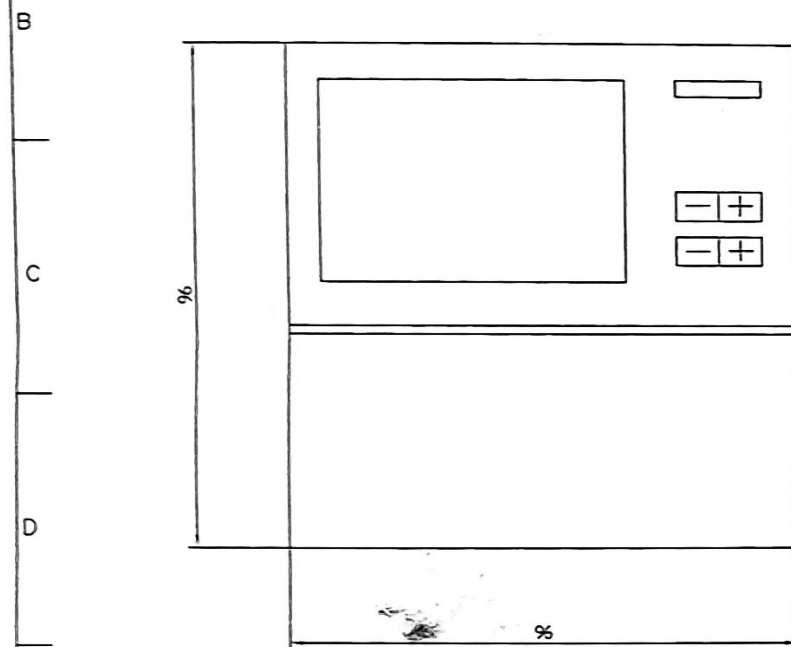
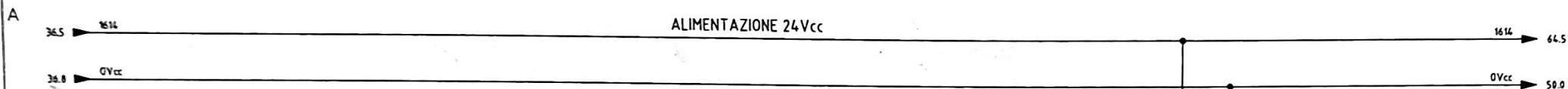
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CIRCUITO CAMME ELETTRICHE

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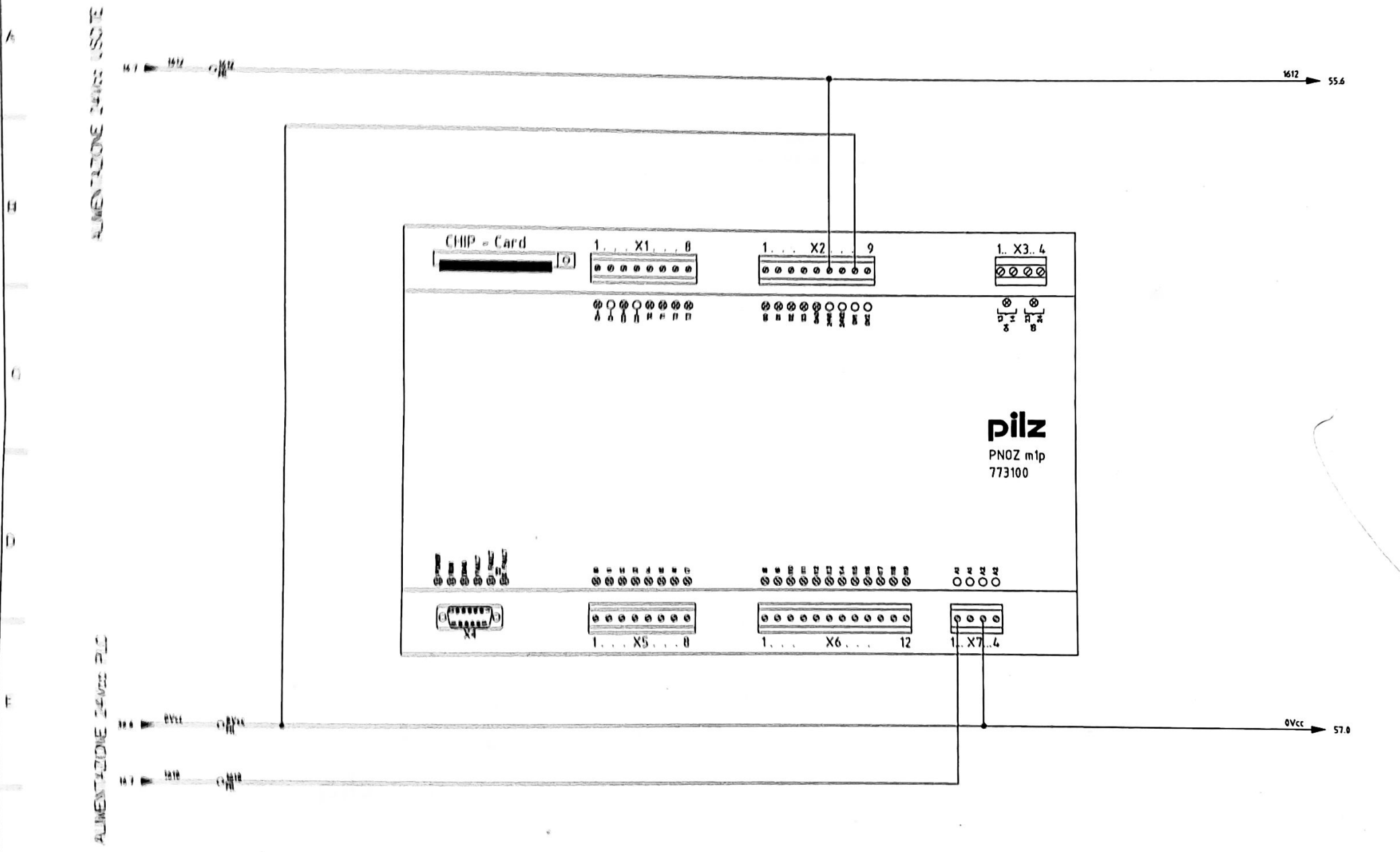
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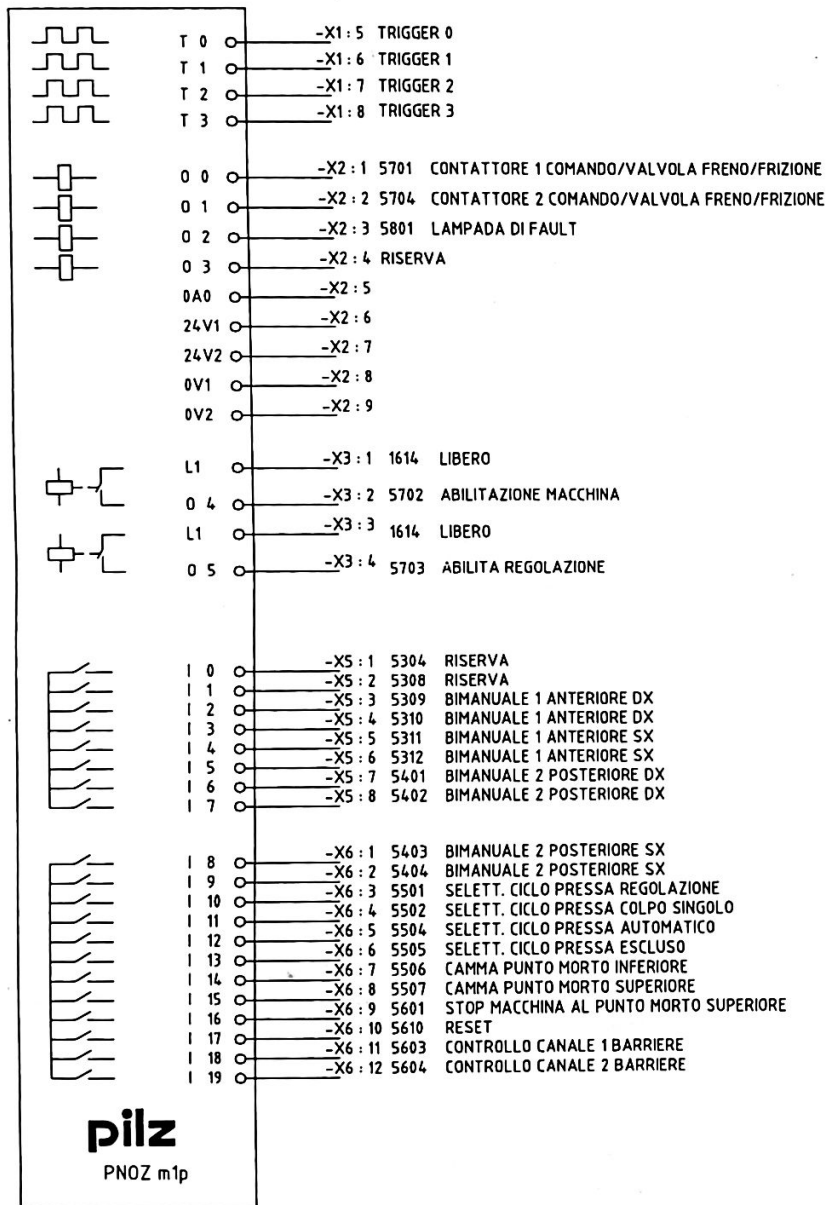
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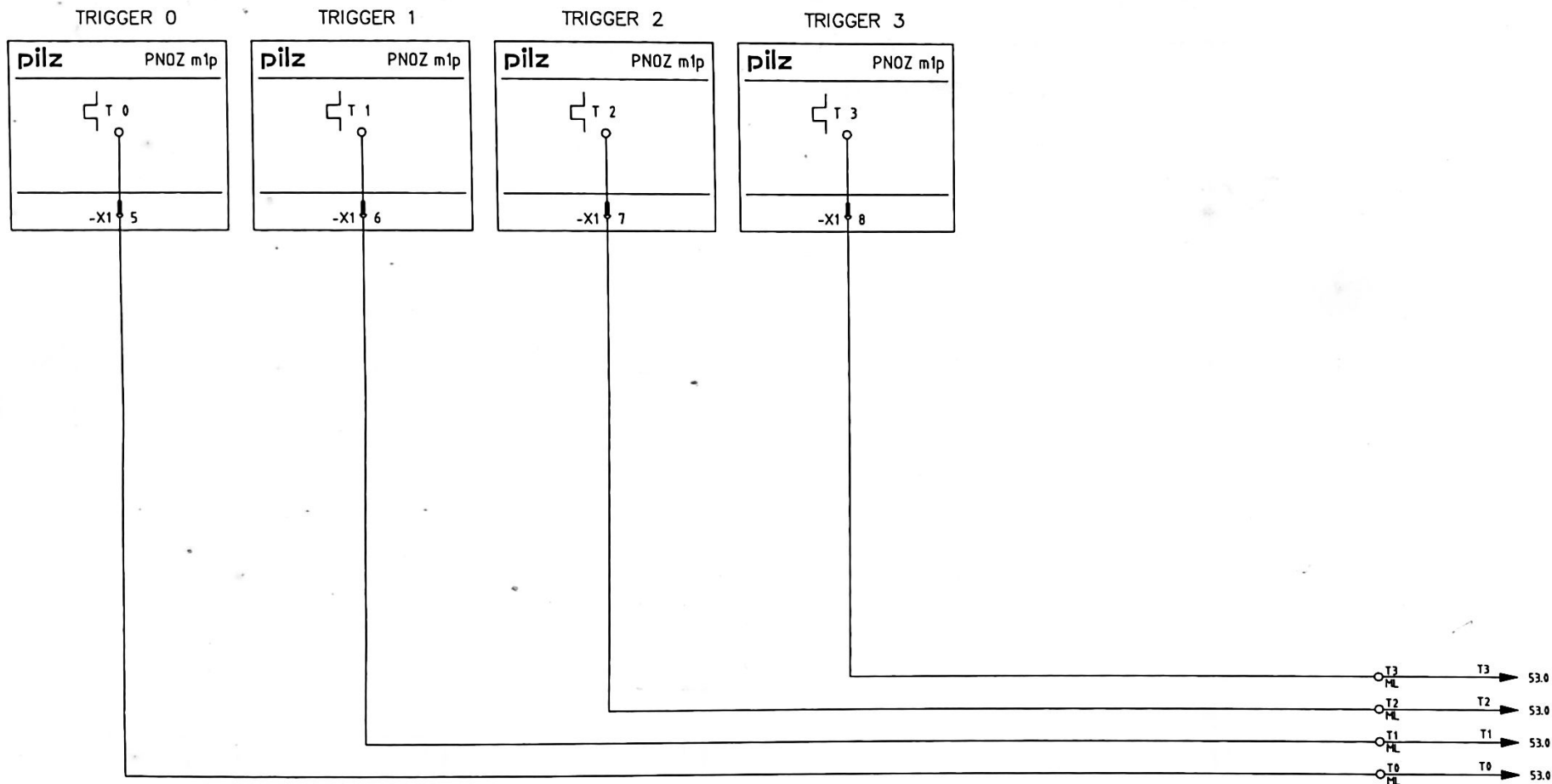
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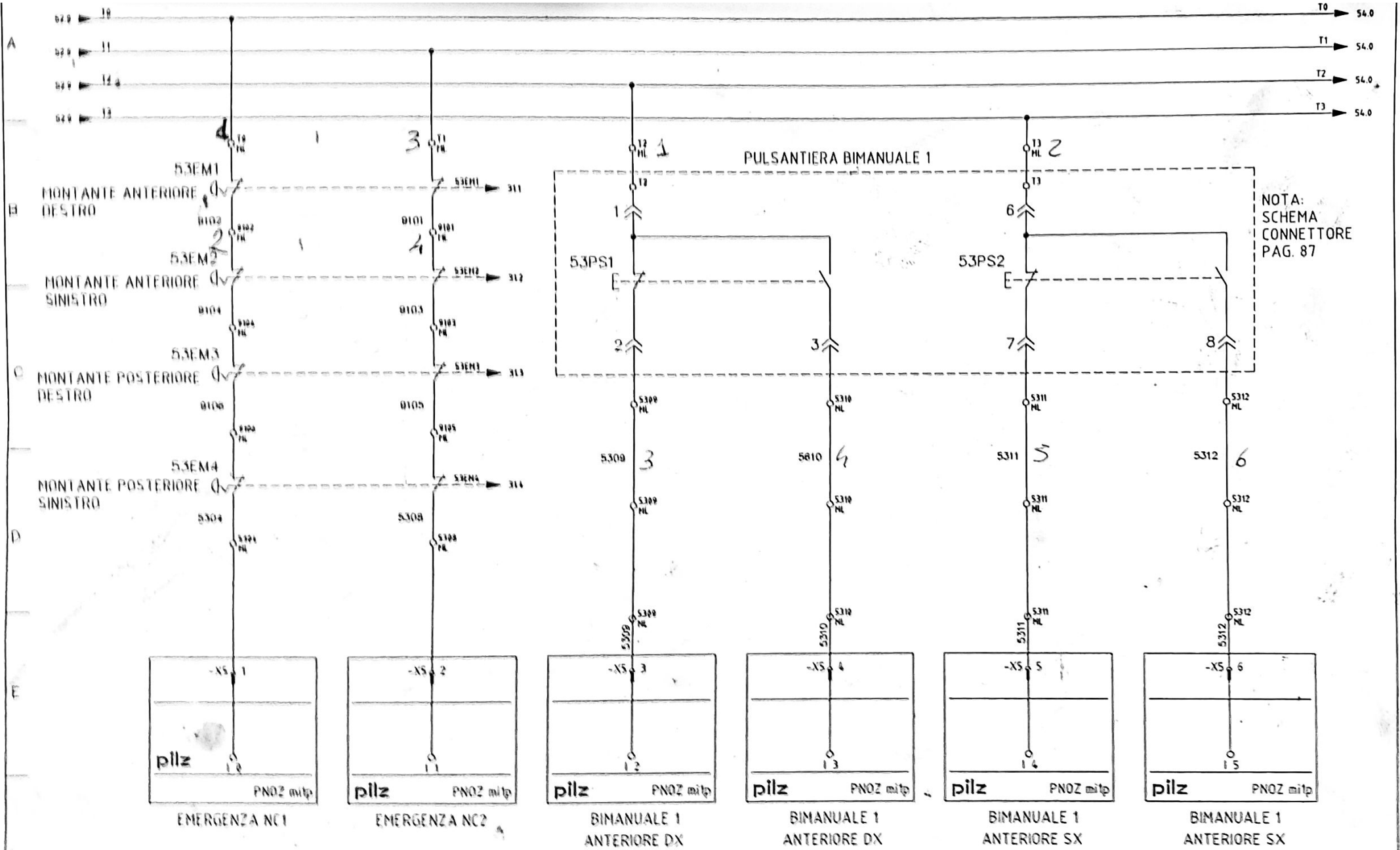
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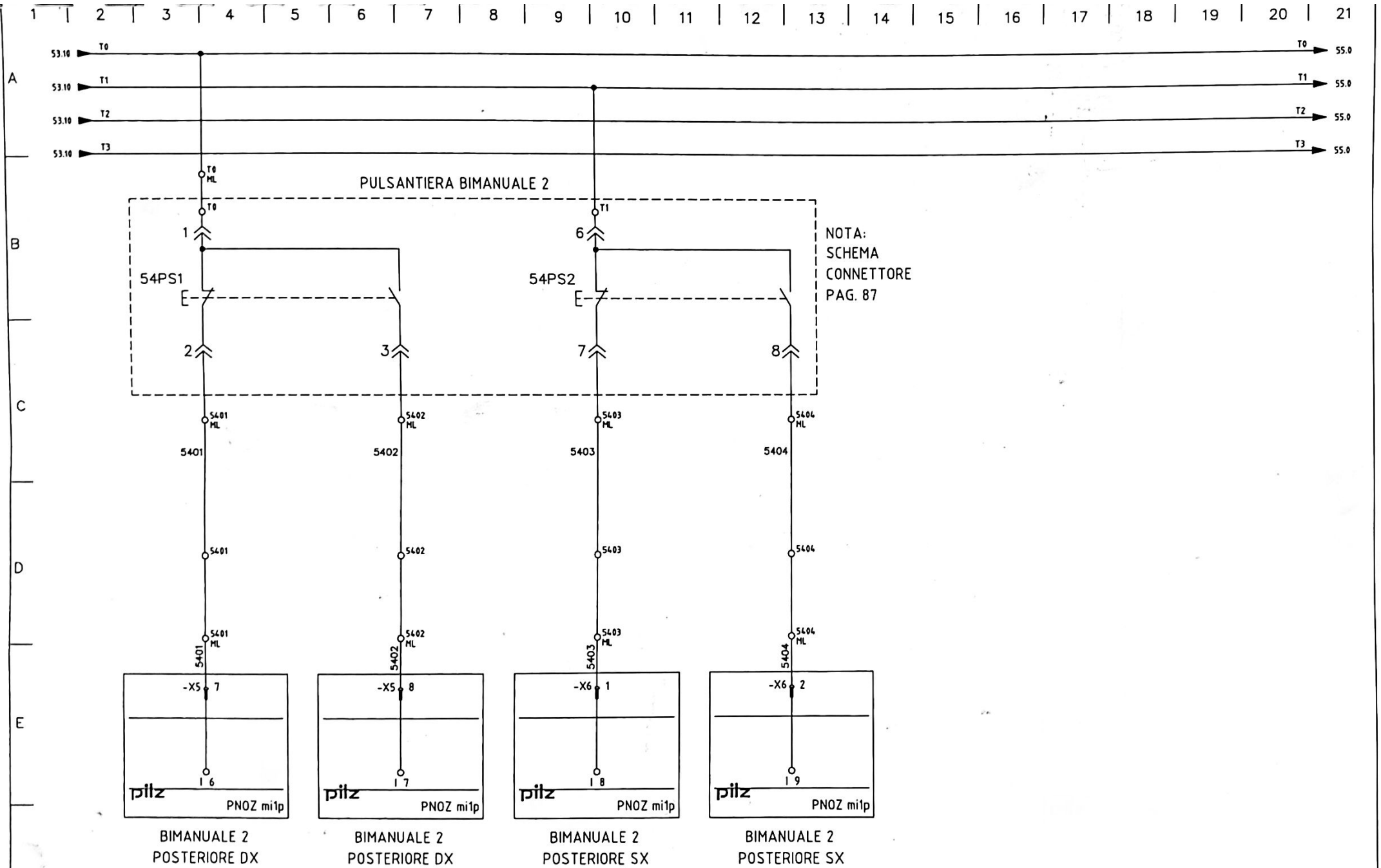
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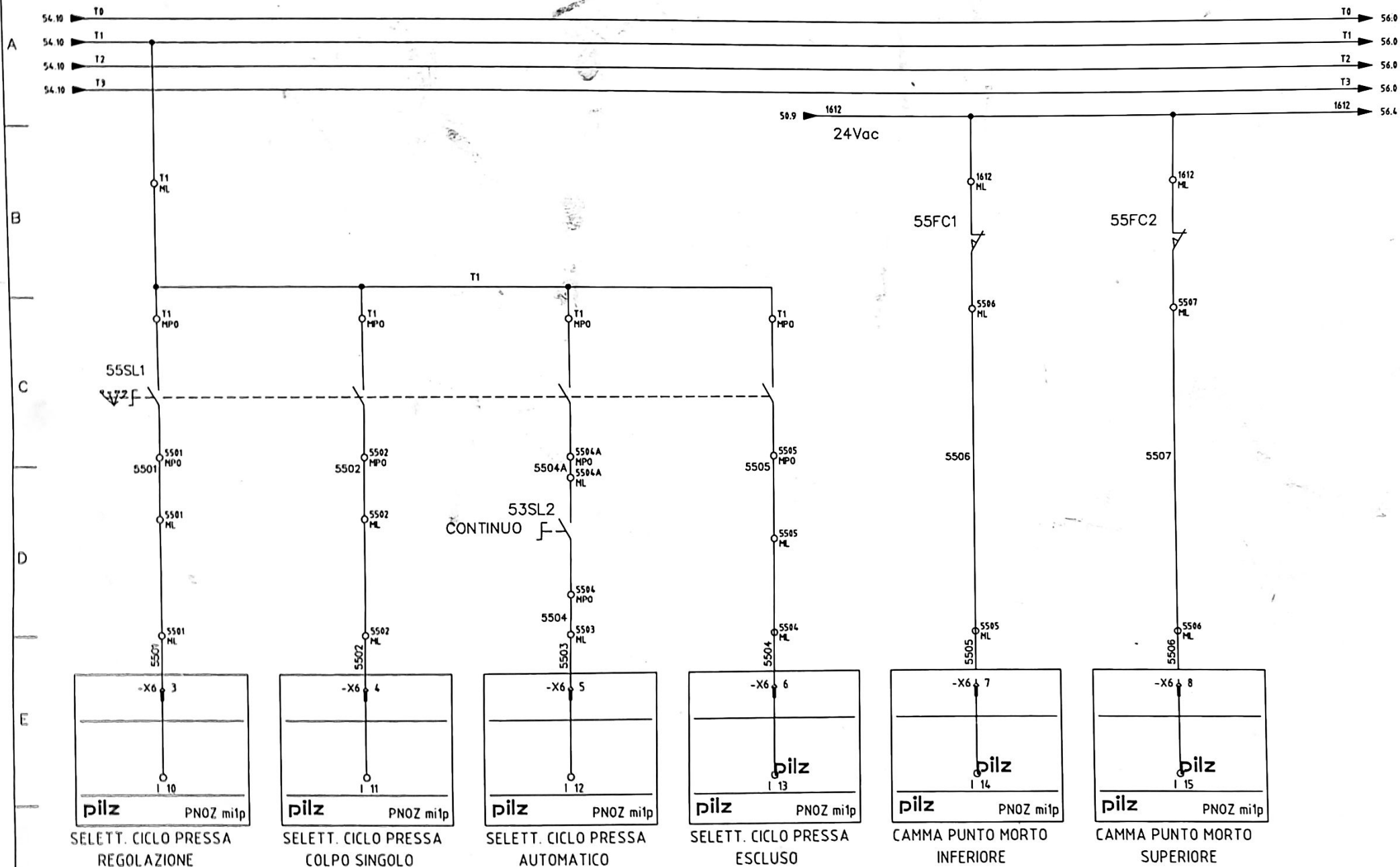
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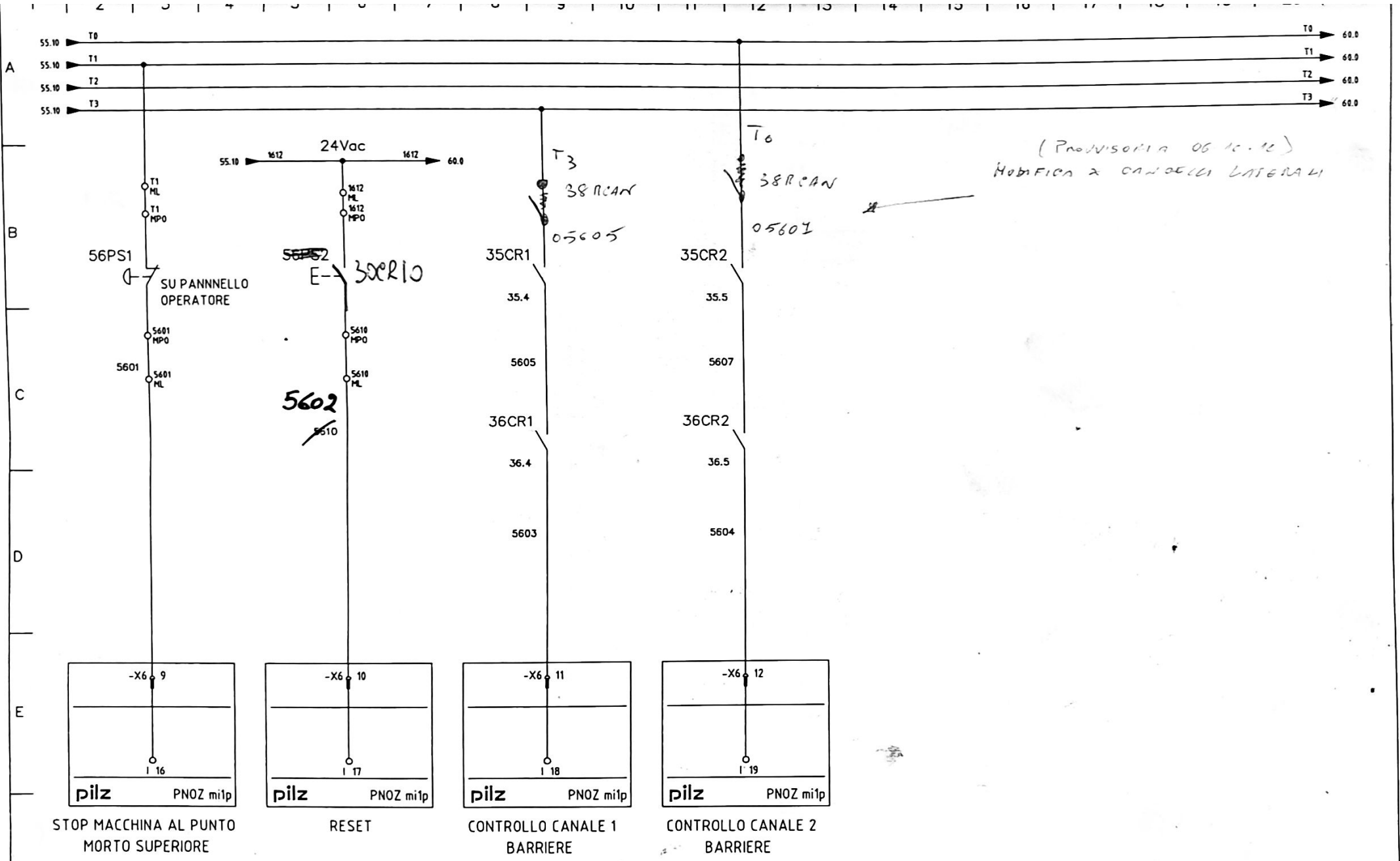
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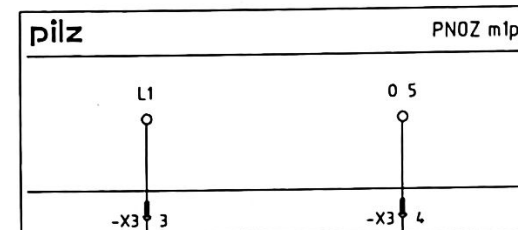
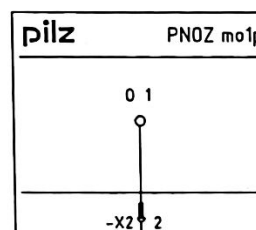
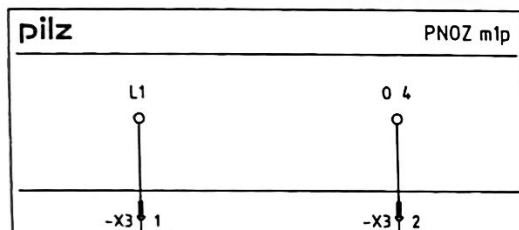
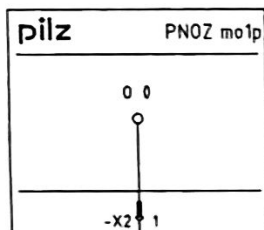
CONTATTORE 1 COMANDO
VALVOLA FRENO/FRIZIONE

ABILITAZIONE
REGOLAZIONE

CONTATTORE 2 COMANDO
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ABILITAZIONE
MACCHINA

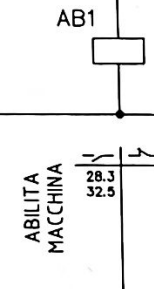
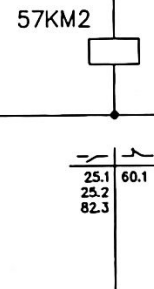
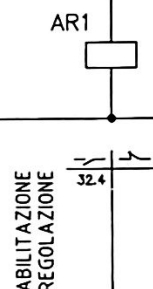
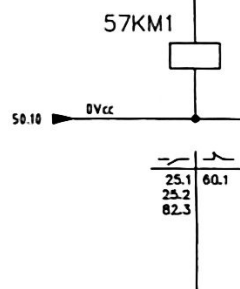
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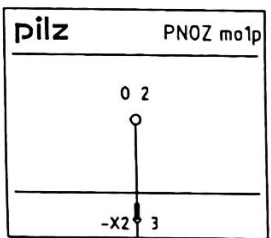
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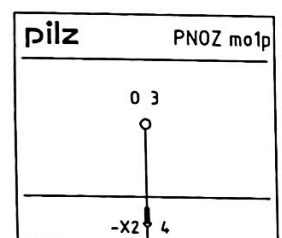
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FAULT
(AVARIA CAMME)



RISERVA



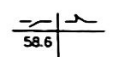
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SICUREZZE OK



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CUSTOMER

LASIM S.p.A

REVISIONS

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SERVIZIO PROGETTAZIONE ELETTRICA

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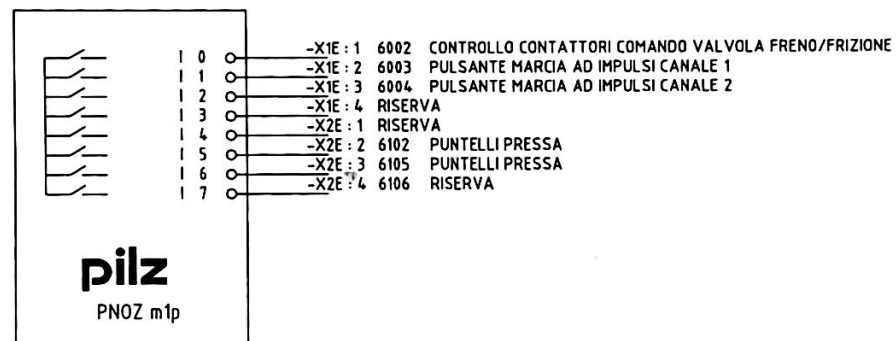
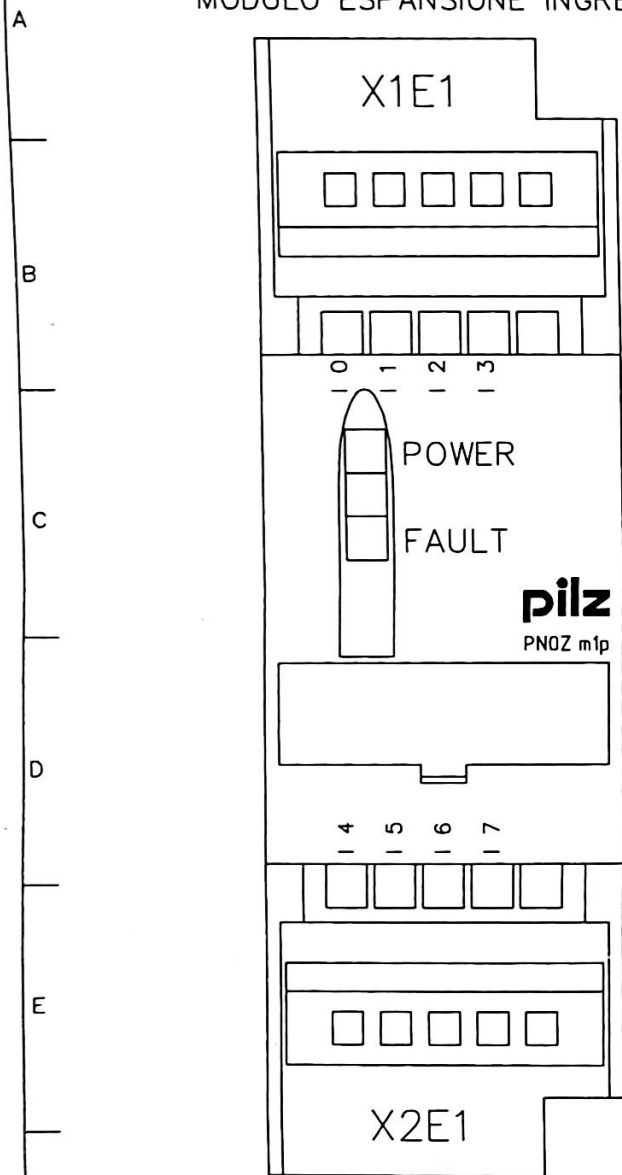
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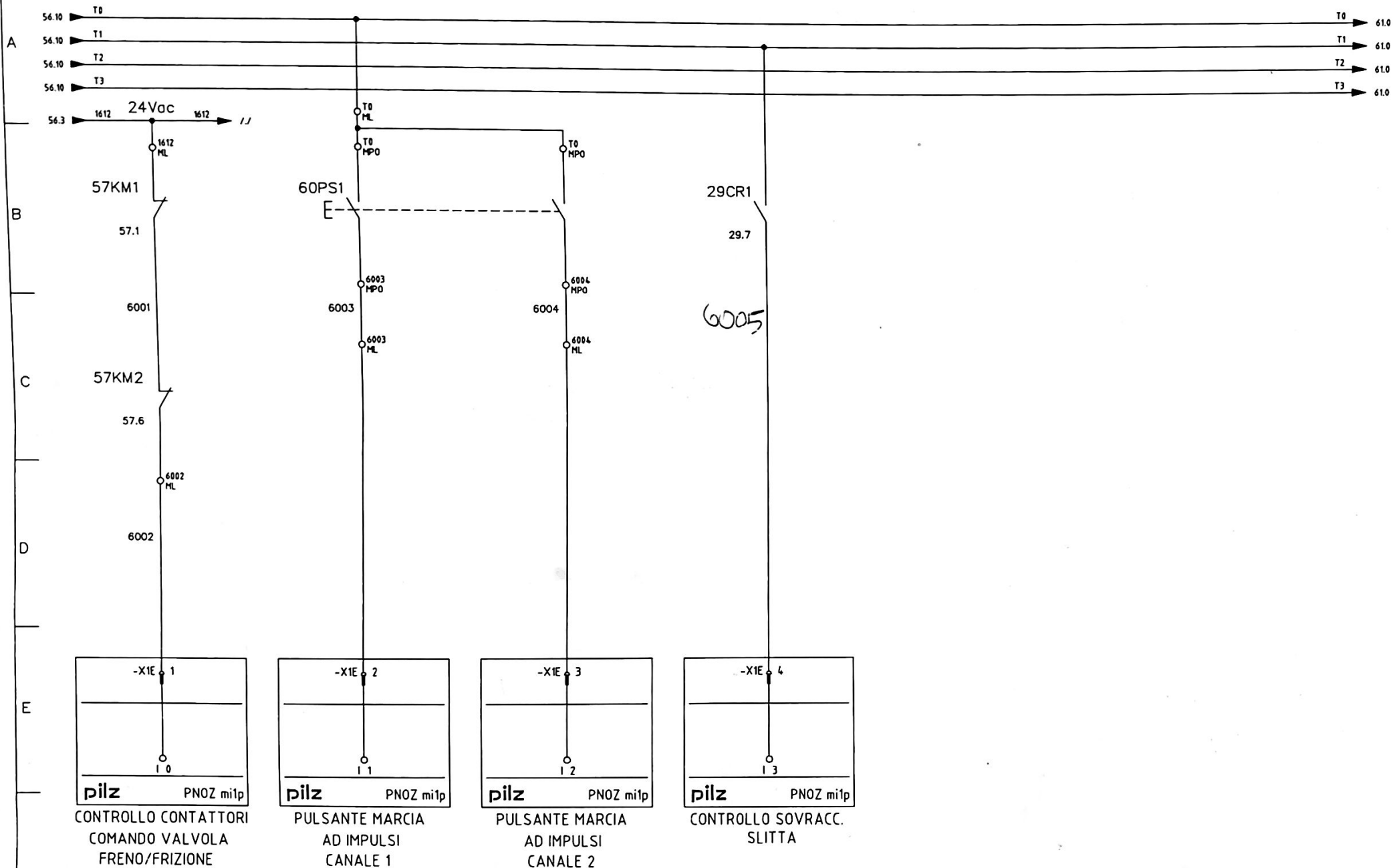
LASIM - PRESSA ROVETTA 400T S.E.
SCHEMI ELETTRICI

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MODULO ESPANSIONE INGRESSI PNOZ m1p





CUSTOMER

LASIM S.p.A

REVISIONS

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SERVIZIO PROGETTAZIONE ELETTRICA

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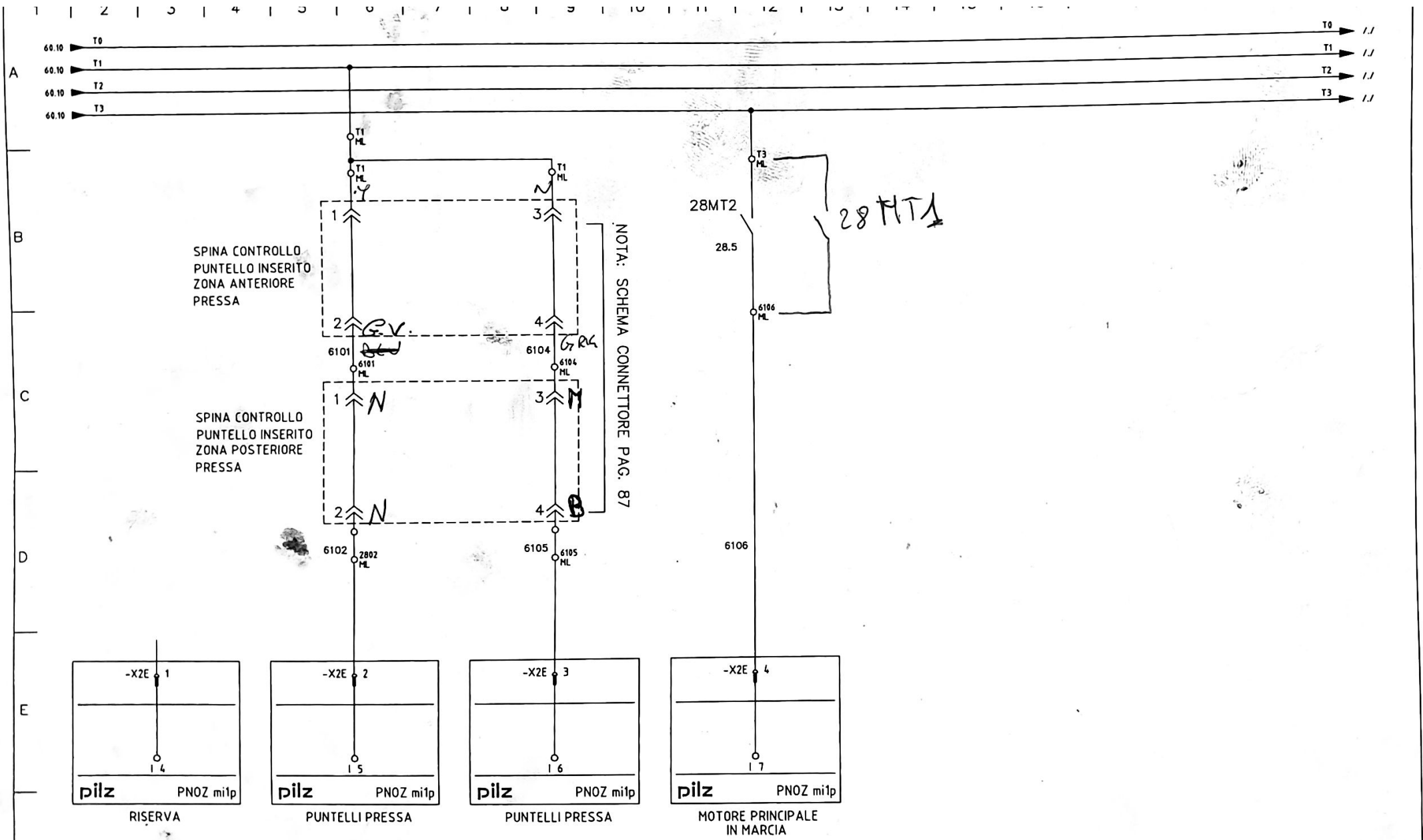
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LASIM - PRESSA ROVETTA 400T S.E.
SCHEMI ELETTRICI

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CUSTOMER

LASIM S.p.A

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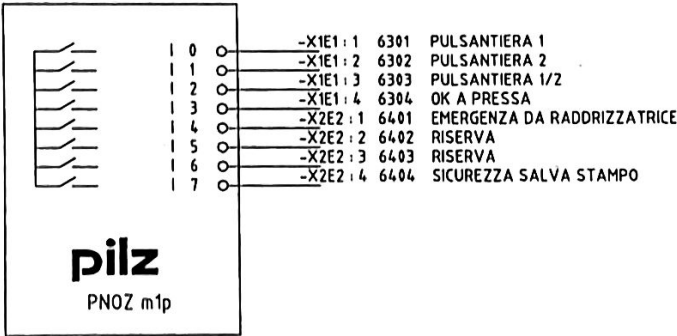
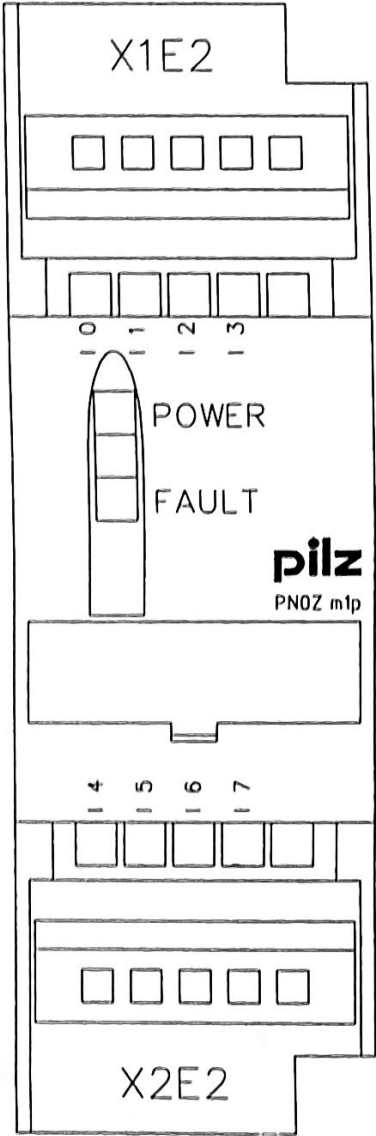
LASIM - PRESSA ROVETTA 400T S.E.

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MODULO ESPANSIONE INGRESSI PNOZ m1p



CUSTOMER

LASIM S.p.A

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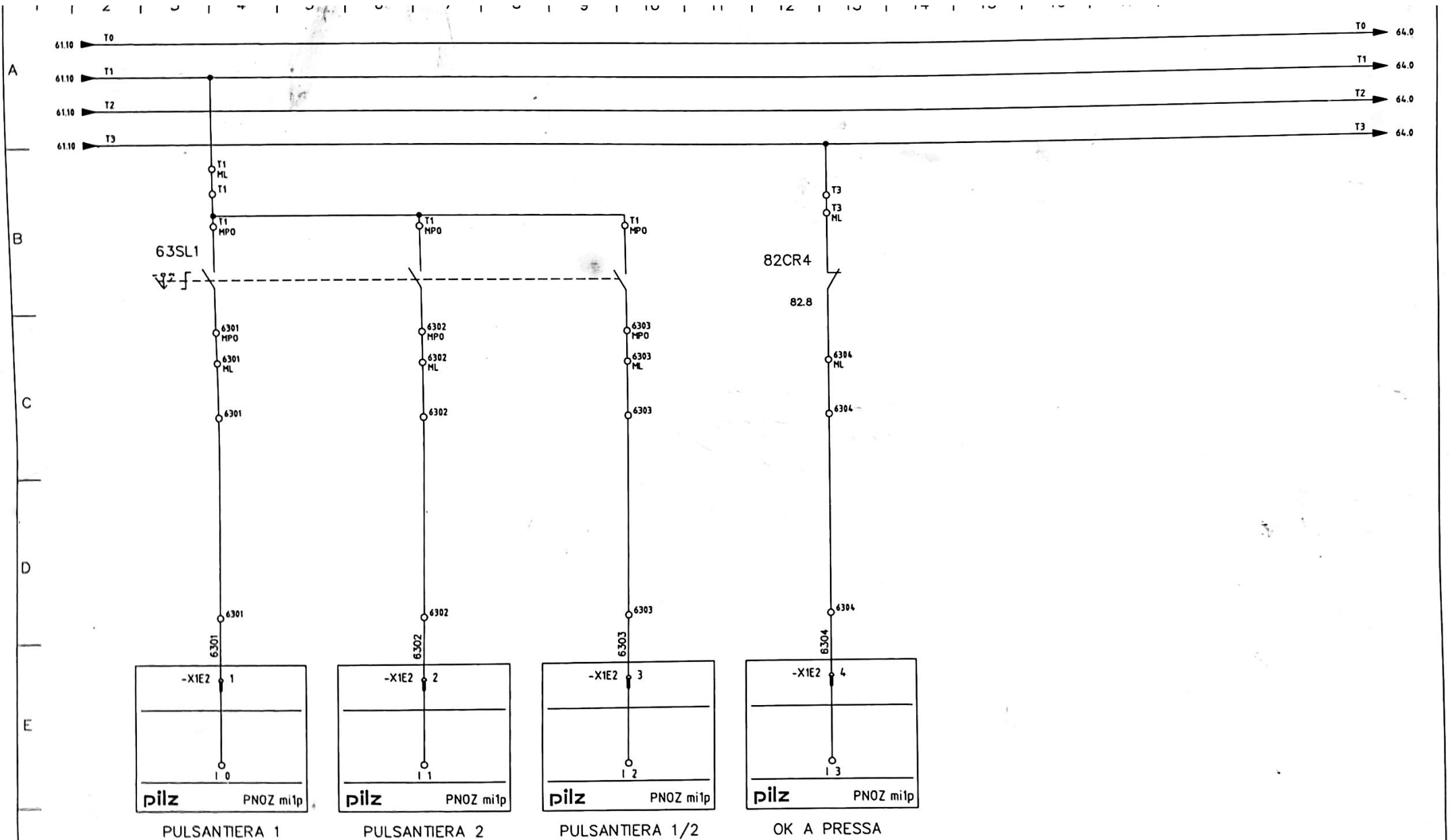
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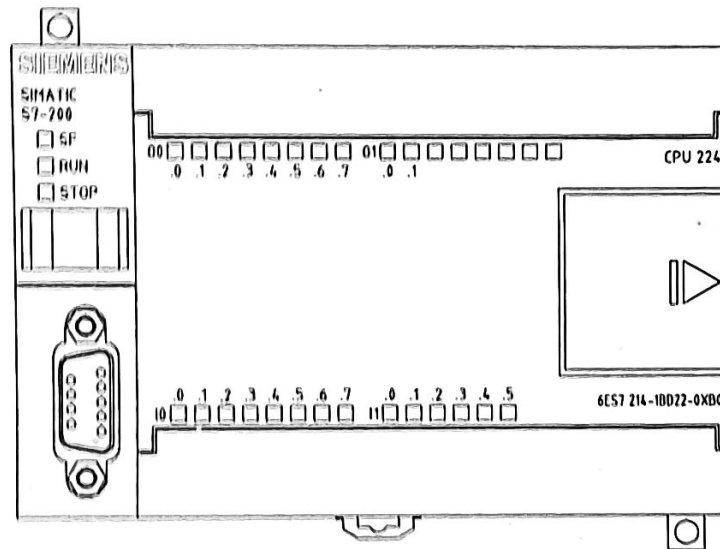
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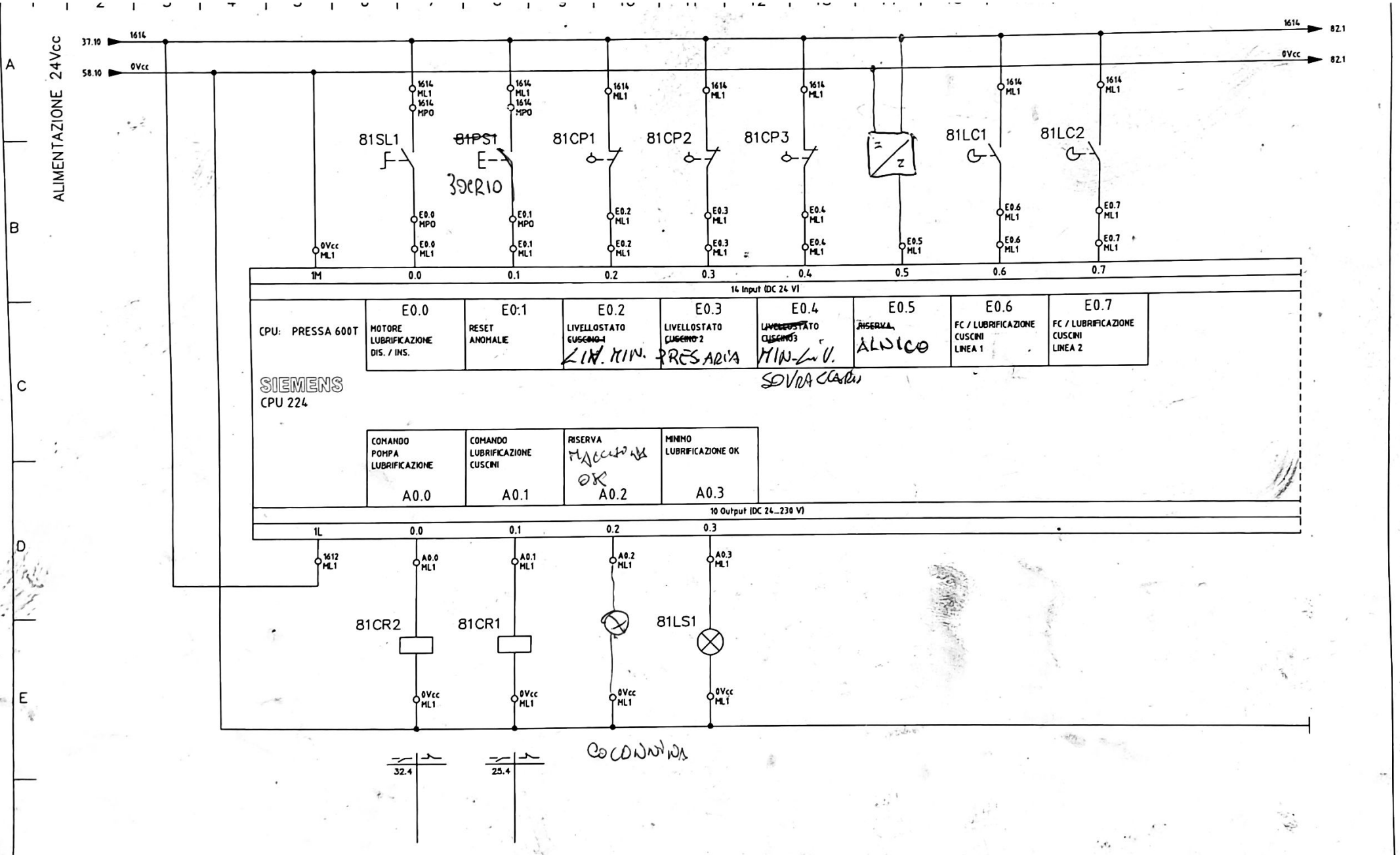
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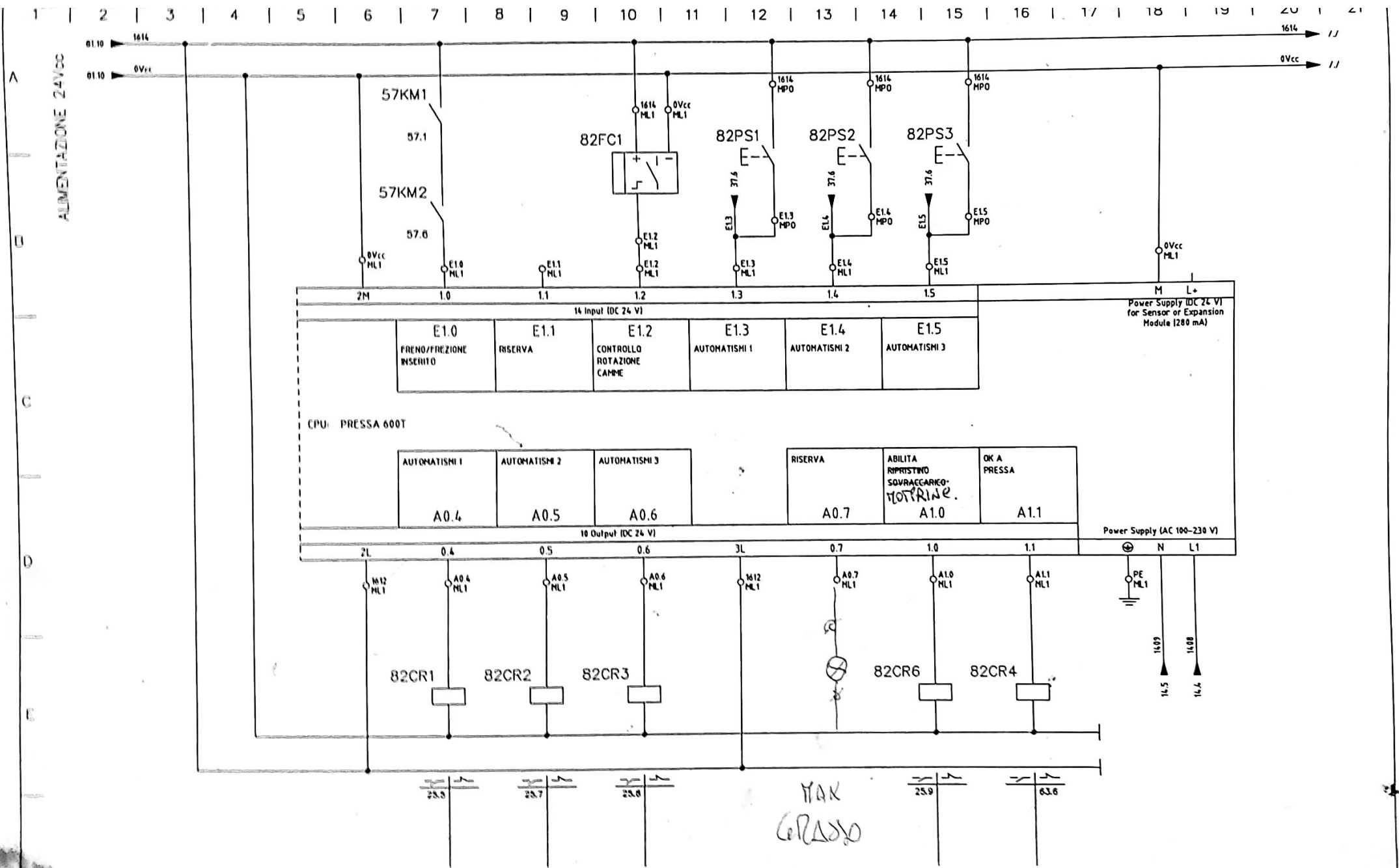
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LASIM - PRESSA ROVETTA 400T S.E.
SCHEMI ELETTRICI

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RIPRISTINATA - CANALE 2



1

DIAGRAMMA CAMME

SENSO DI ROTAZIONE



(PMI)
180°

(PMS)
360°

(PMI)
180°

		FG.	CAT.	FILI	190°	200°	210°	220°	230°	240°	250°	260°	270°	280°	290°	300°	310°	320°	330°	340°	350°	10°	20°	30°	40°	50°	60°	70°	80°	90°	100°	110°	120°	130°	140°	150°	160°	170°
A	CAMMA 1-CLS 1	NO																																				
	CONTROLLO PUNTO MORTO INF.	NC	56	3	55P6 6601																																	
B	CAMMA 2-CLS 2	NO																																				
	CONTROLLO PUNTO MORTO SUP.	NC	56	4	55207 8002														330°																			
C	CAMMA 3-CLS 3	NO	60	6	T2 6403																																	
	RISERVA CONDA COEPI	NC																																				
D	CAMMA 4-CLS 4	NO	104	3	10401 10402																																	
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E	CAMMA 5-CLS 5	NO	104	3	10403 10404																																	
	START NORDA DA PRESSA	NC																																				
F	CAMMA 6-CLS 6	NO	104	3	10405 10406																																	
	RISERVA	NC																																				
G	CAMMA 7-CLS 7	NO	104	3	10407 10408																																	
	CONTROLLO SINCRONISMO	NC																																				
H	CAMMA 8-CLS 8	NO																																				
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I	CAMMA 9-CLS 9	NO																																				
	RISERVA	NC																																				

LASIM S.p.A

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SERVIZIO PROGETTAZIONE ELETTRICA

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LASIM - PRESSA ROVETTA 400T S.E.

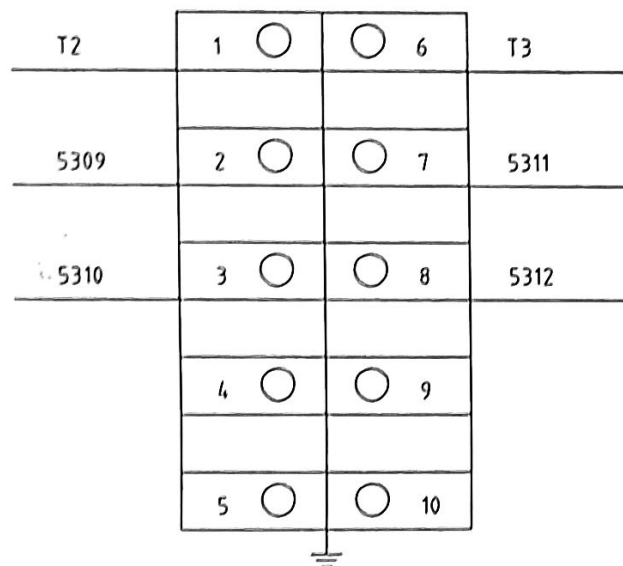
SCHEMI ELETTRICI

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CONNETTORE 10 POLI
PULSANTIERA BIMANUALE 1 ANTERIORE

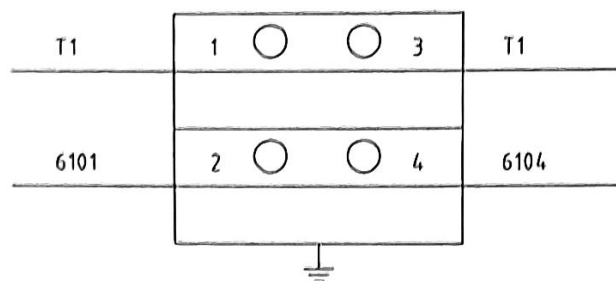


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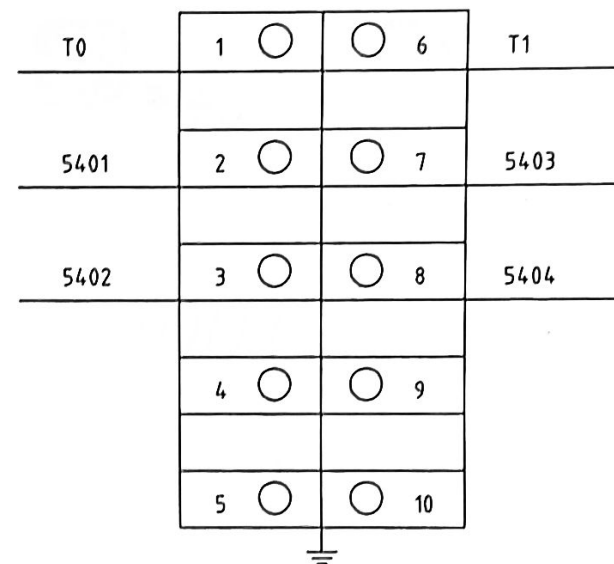
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CONNETTORE A 4 POLI
PUNTELLO INSERITO ZONA ANTERIORE

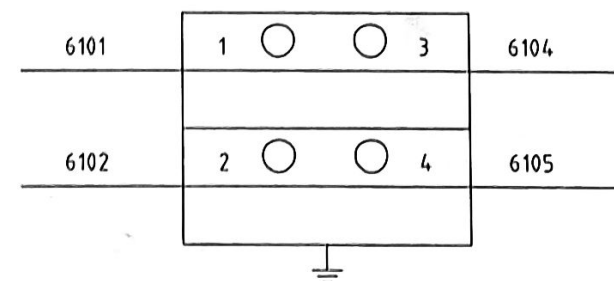


E

CONNETTORE 10 POLI
PULSANTIERA BIMANUALE 1 POSTERIORE



CONNETTORE A 4 POLI
PUNTELLO INSERITO ZONA POSTERIORE



CUSTOMER

LASIM S.p.A

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SERVIZIO PROGETTAZIONE ELETTRICA

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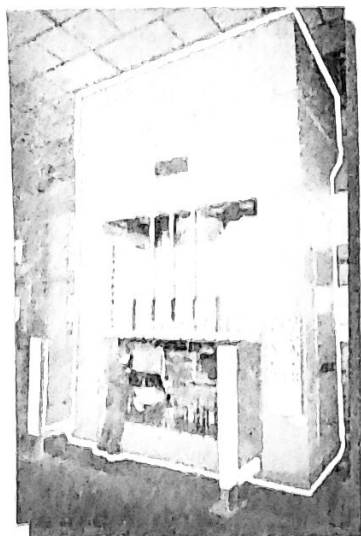
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LASIM - PRESSA ROVETTA 400T S.E.
SCHEMI ELETTRICI

SHEET

121 /

LASIM S.p.A.



PRESSA ROVETTA 400T (S.E.)

S4-400-2740-1520 - MAT. 13

QUADRO COMANDI
PULSANTIERA OPERATORE

REALIZZATORI :
TEAM SISTEMI

CONTROLLO :
CICCARELLI A.

APPROVAZIONE :
FINELLI A.

LASIM S.p.A.

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SERVIZIO PROGETTAZIONE ELETTRICA

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LASIM - PRESSA ROVETTA 400T (S.E.) MAT. 13

PULSANTIERA OPERATORE

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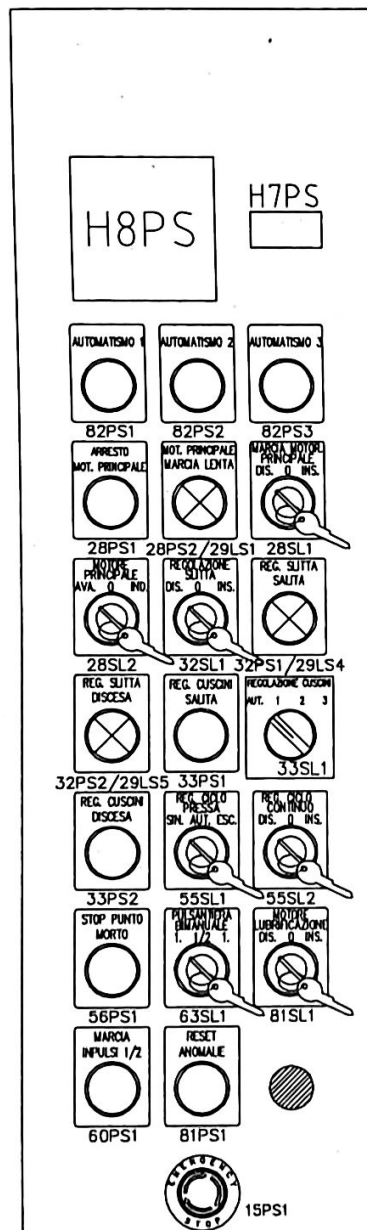
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FRONTE PULSANTIERA PRESSA 400T (S.E.) MAT. 13
DIMENSIONI CASSETTA 240x830 mm



CUSTOMER

LASIM S.p.A.

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SERVIZIO PROGETTAZIONE ELETTRICA

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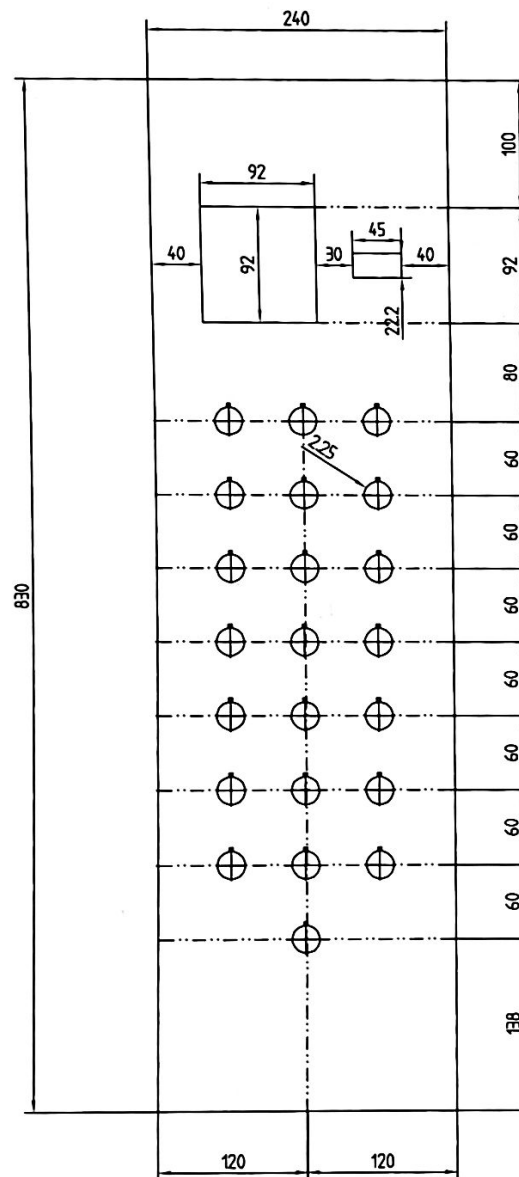
LASIM - PRESSA ROVETTA 400T (S.E.) MAT. 13

PULSANTIERA OPERATORE

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FORATURA PULSANTIERA PRESSA 400T (S.E.) MAT. 13
DIMENSIONI CASSETTA 240x830 mm

CUSTOMER

LASIM S.p.A.

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SERVIZIO PROGETTAZIONE ELETTRICA

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LASIM - PRESSA ROVETTA 400T (S.E.) MAT. 13

PULSANTIERA OPERATORE

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25	0Vcc	○
25	0Vcc	○
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25	T0	○
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25	T1	○
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CUSTOMER

LASIM S.p.A.

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SERVIZIO PROGETTAZIONE ELETTRICA

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PULSANTIERA OPERATORE

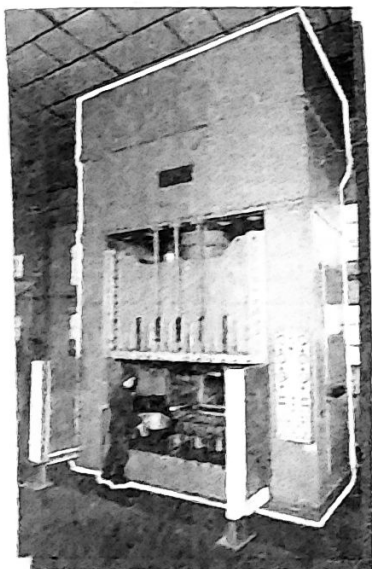
SHEET

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PRESSA ROVETTA P_400T (S.E.)

S4-400-2740-1520- MAT.13

MORSETTIERA

C

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REALIZZATORI :
TEAM SISTEMI

CONTROLLO :
CICCARELLI A.

APPROVAZIONE :

CUSTOMER

LASIM S.p.A.

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SERVIZIO PROGETTAZIONE ELETTRICA

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LASIM - PRESSA ROVETTA 400T (S.E.) MAT. 13

MORSETTIERA

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