

Modifiche
Modification

Data



Cliente:
Customer
SAP

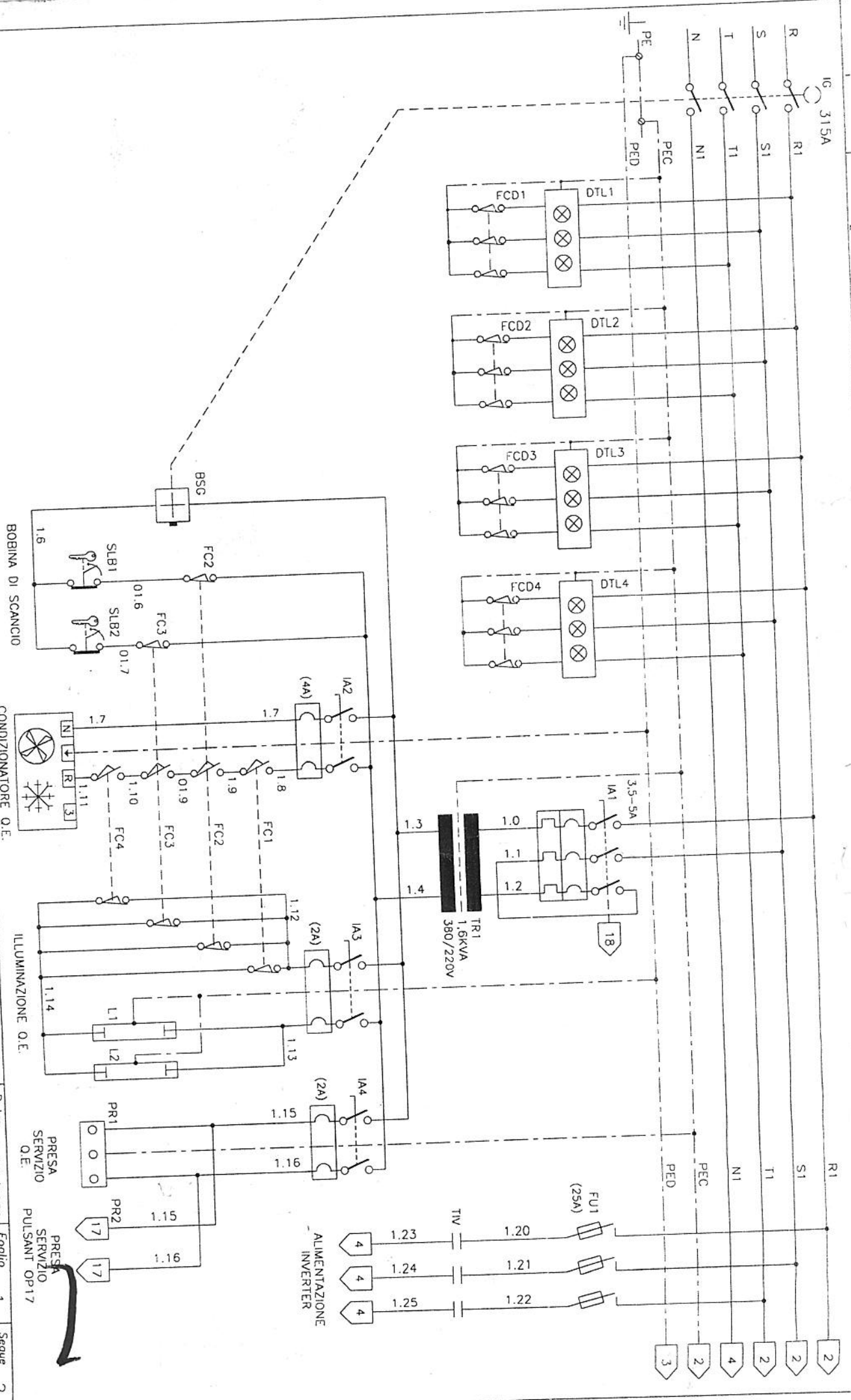
Macchine Tipo: C.O.S.
Machine Type:
Notes:

ALIMENTAZIONI

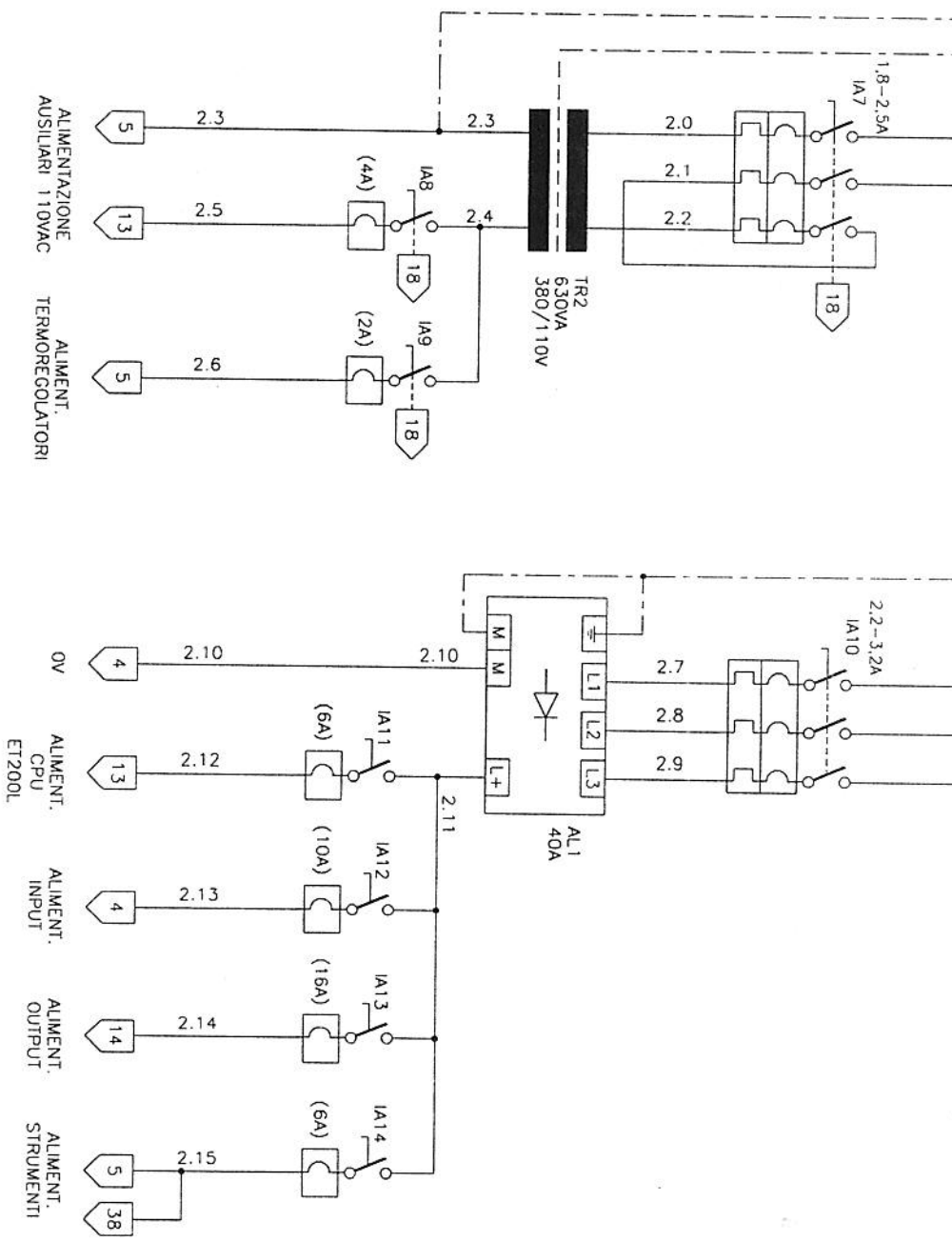
FILE Prog. 420100

Disegno N. 1106
Drawing N.

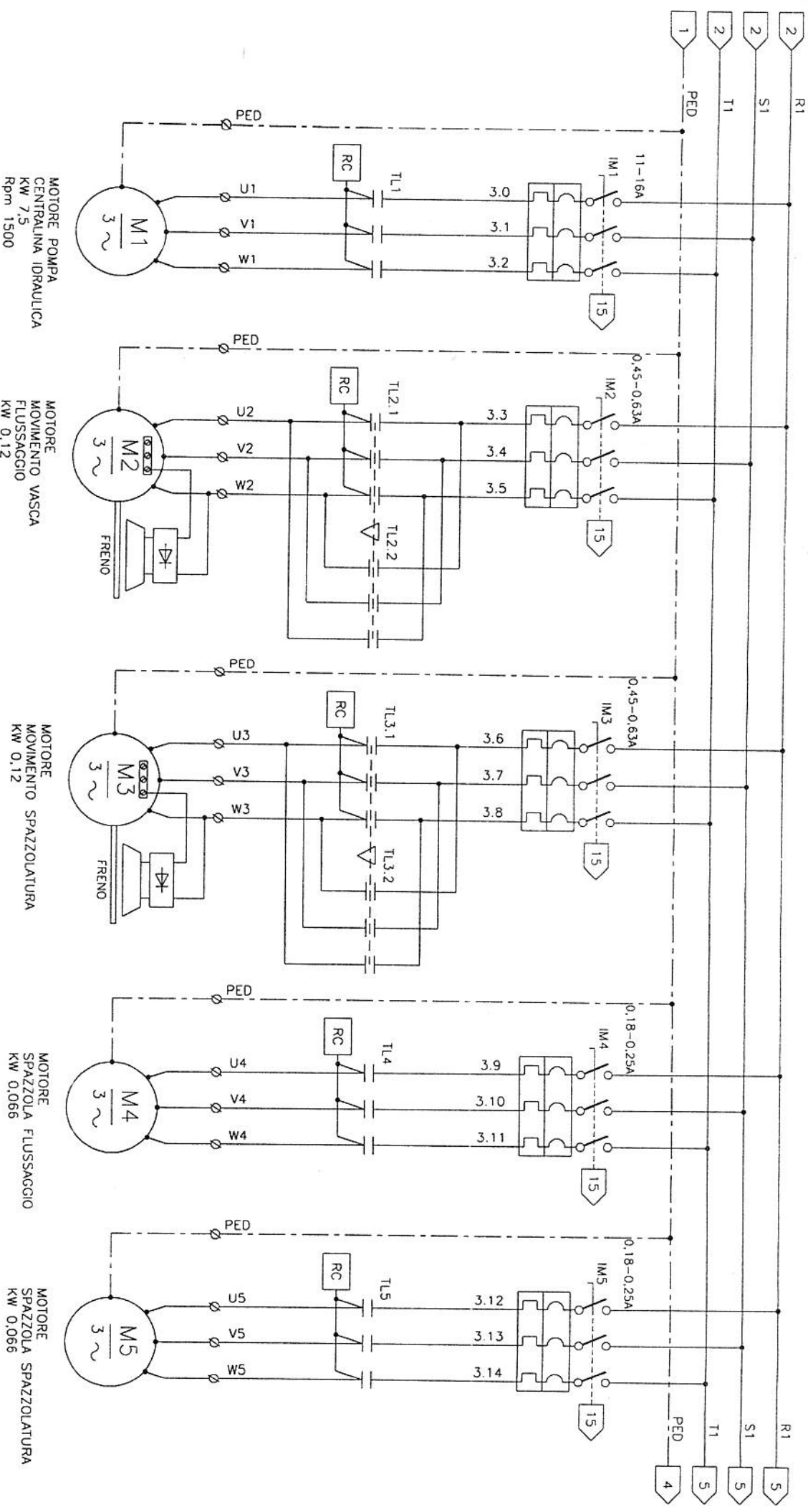
Data: 10/04/2001
Date
Foglio 1
Sheet
Segue 2
P.I.O.



1	R1	3
1	S1	3
1	T1	3
1	PEC	17

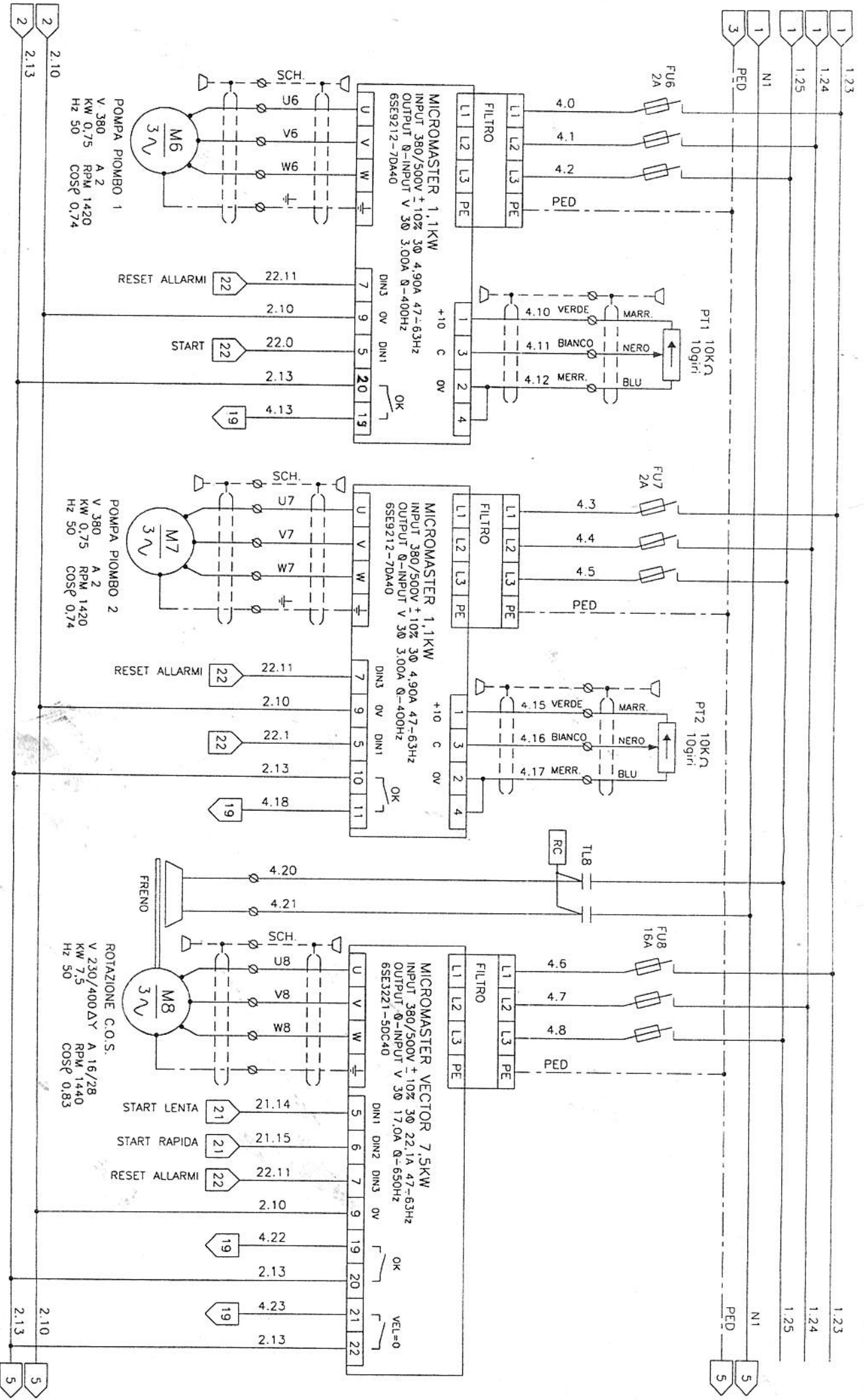


Modifiche Modification		04/09/01		 NOVA Automazioni Robotica Impiantistico		Cliente: Customer SAP		Macchine Tipo: C.O.S. Machine Type:		Data: 10/04/2001 Date		Foglio 2 Sheet		Segue 3 P.T.O.	
Note: Notes:		ALIMENTAZIONI										FILE Prog. 420100		Disegno N. 1106	

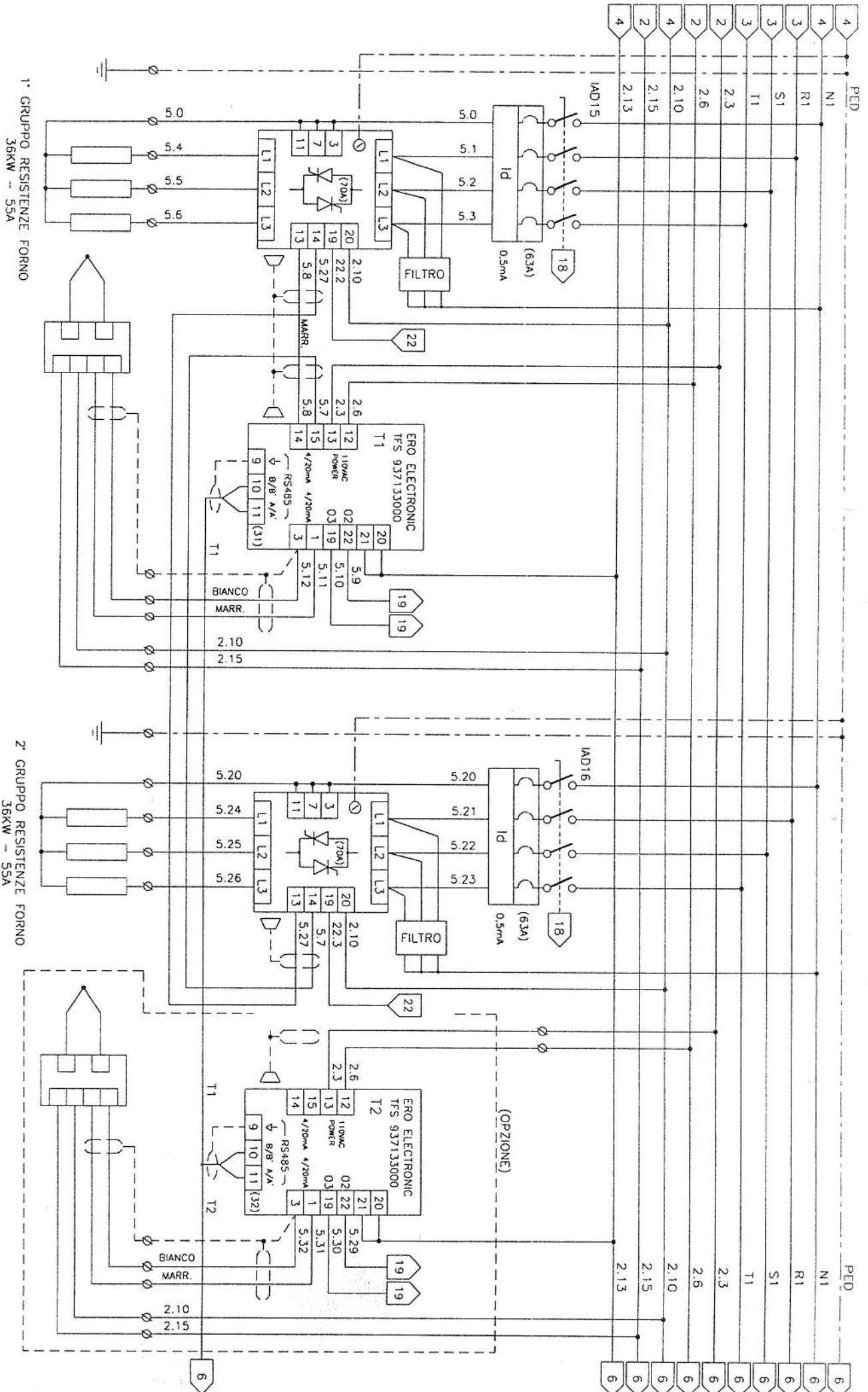


04/09/01		Ciente: Customer		Machino Tipo: C.O.S.		Data: 10/04/2001		Foglio 3		Segue 4	
Modifiche Modification		SAP		Machine Type: POTENZA		FILE Prog. 420100		Sheet		Disegno N. 1106	
Date		Date		Notes:		Date		P.I.O.		Drawing N.:	

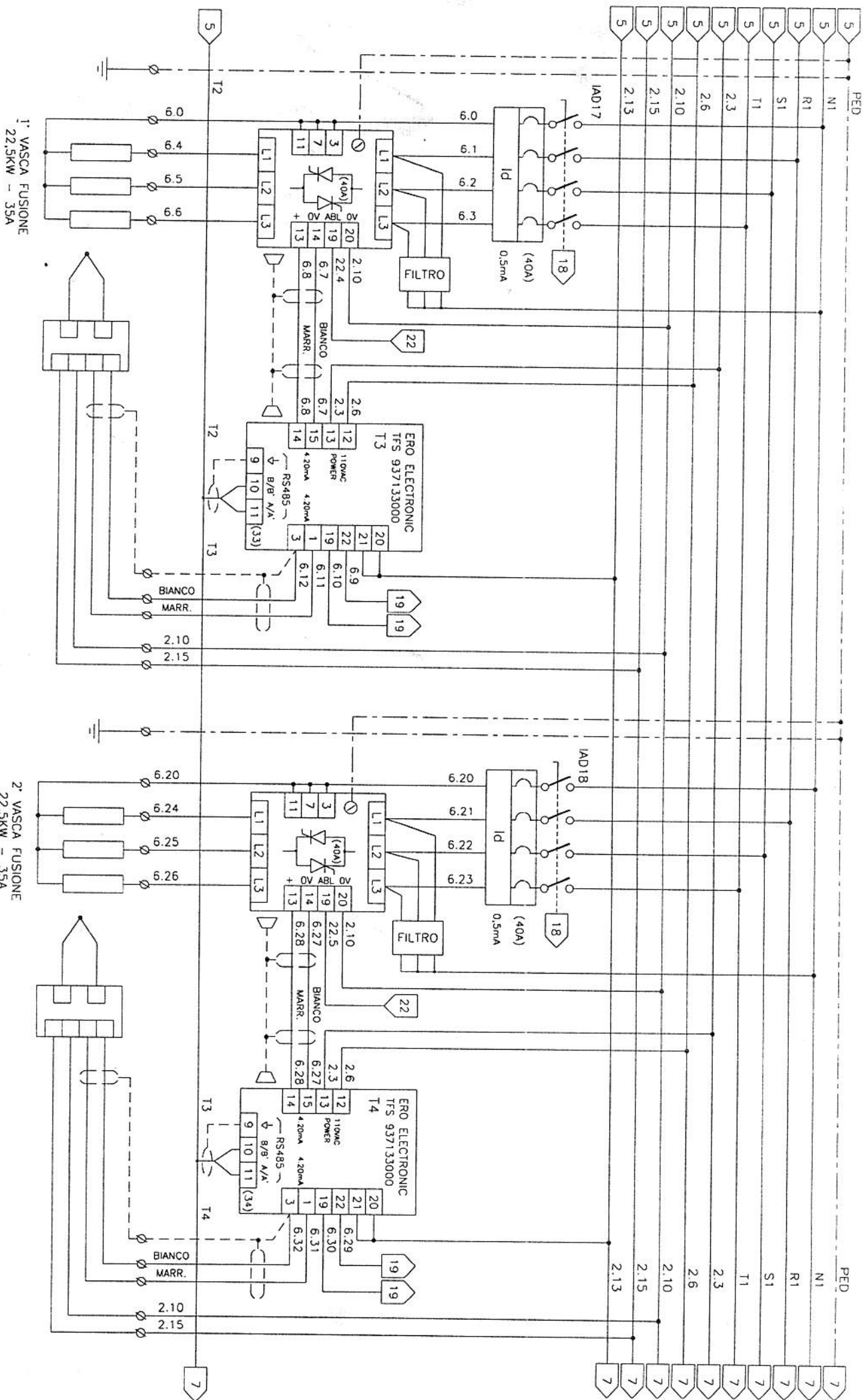




Modifiche		04/09/01			Cliente:	Macchina Tipo:	Data:	Foglio	Segue
Modificazioni		Date							
Modification		Date		Impiantistico	SAP	Notes:	INVERTER	FILE Prog.	Disegno N.
								420100	1106



Modifiche		04/09/01		Clienti:		Macchina Tipo:		Data:		Foglio		Segue			
Modification		Date		Customer		Machine Type:		Date		Sheet		P.T.O.			
NOVA				SAP				C.O.S.				5			
Automazioni Robotica Impiantistica								STRUMENTI				6			
				Note:				FILE Prog. 420100				Disegno N. 1106			



Modifiche
Modification

Data
Date



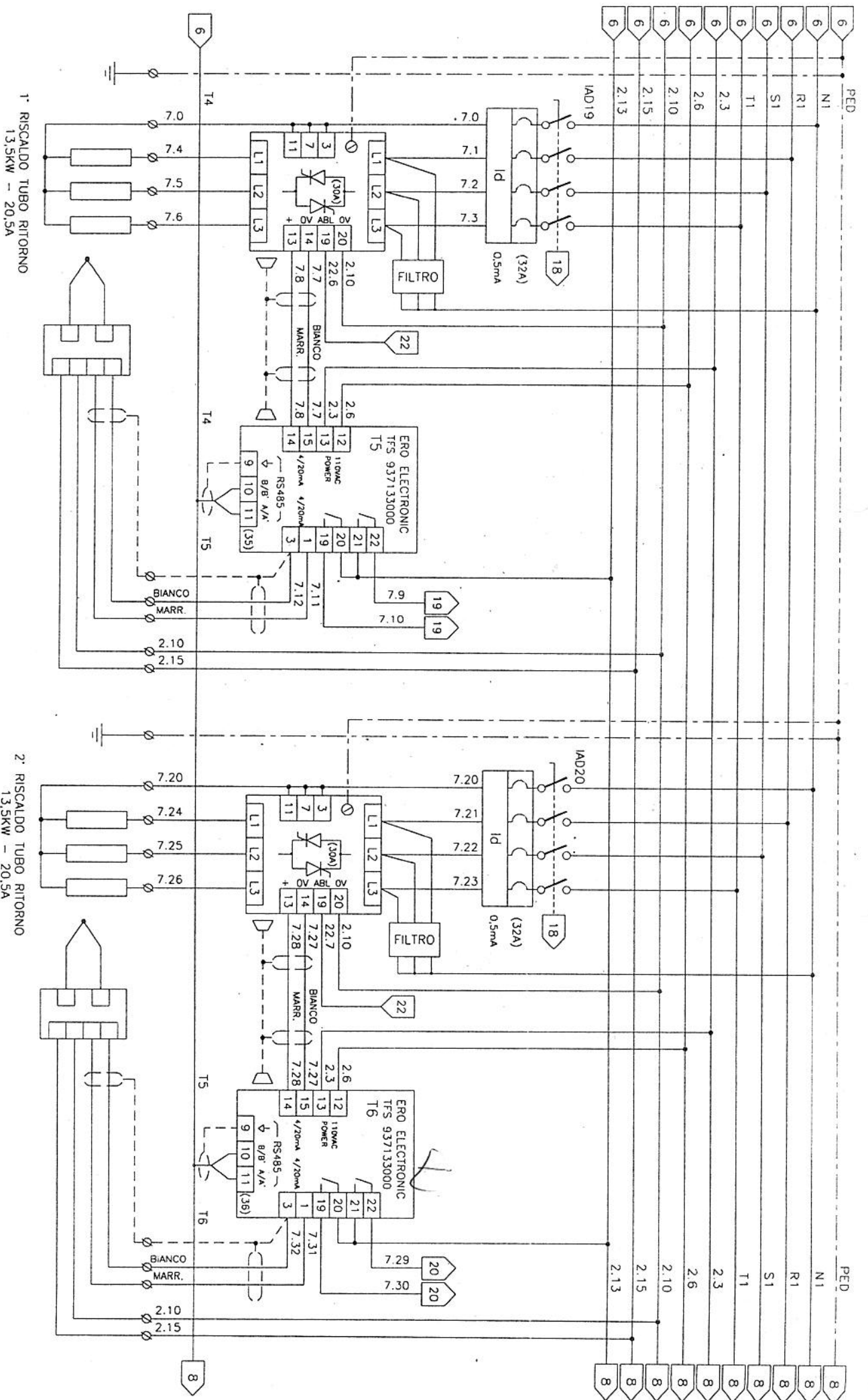
Cliente:
Customer
SAP

Macchina Tipo: C.O.S.
Machine Type:
Note:
Notes:

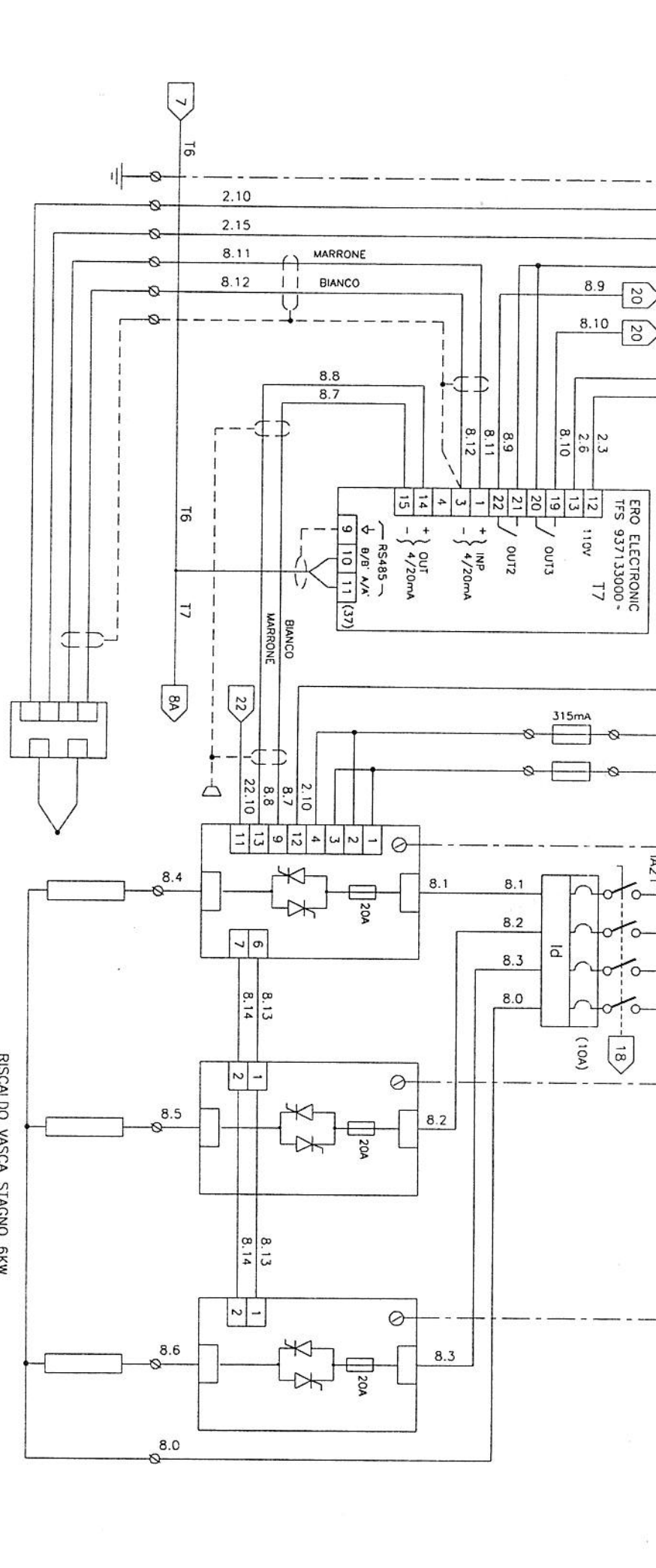
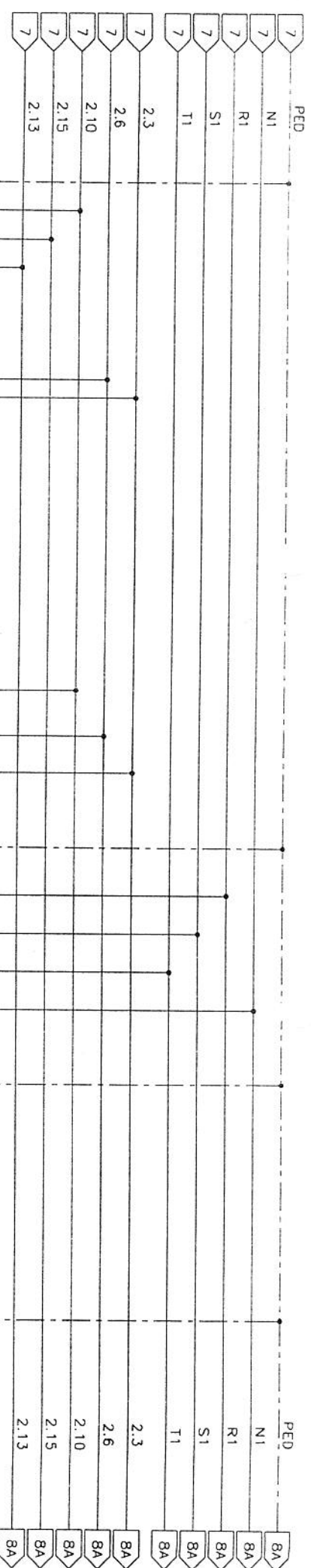
STRUMENTI

Data: 10/04/2001
Date
File Prog. 420100

Foglio 6
Sheet
Disegno N. 1106
Drawing N.

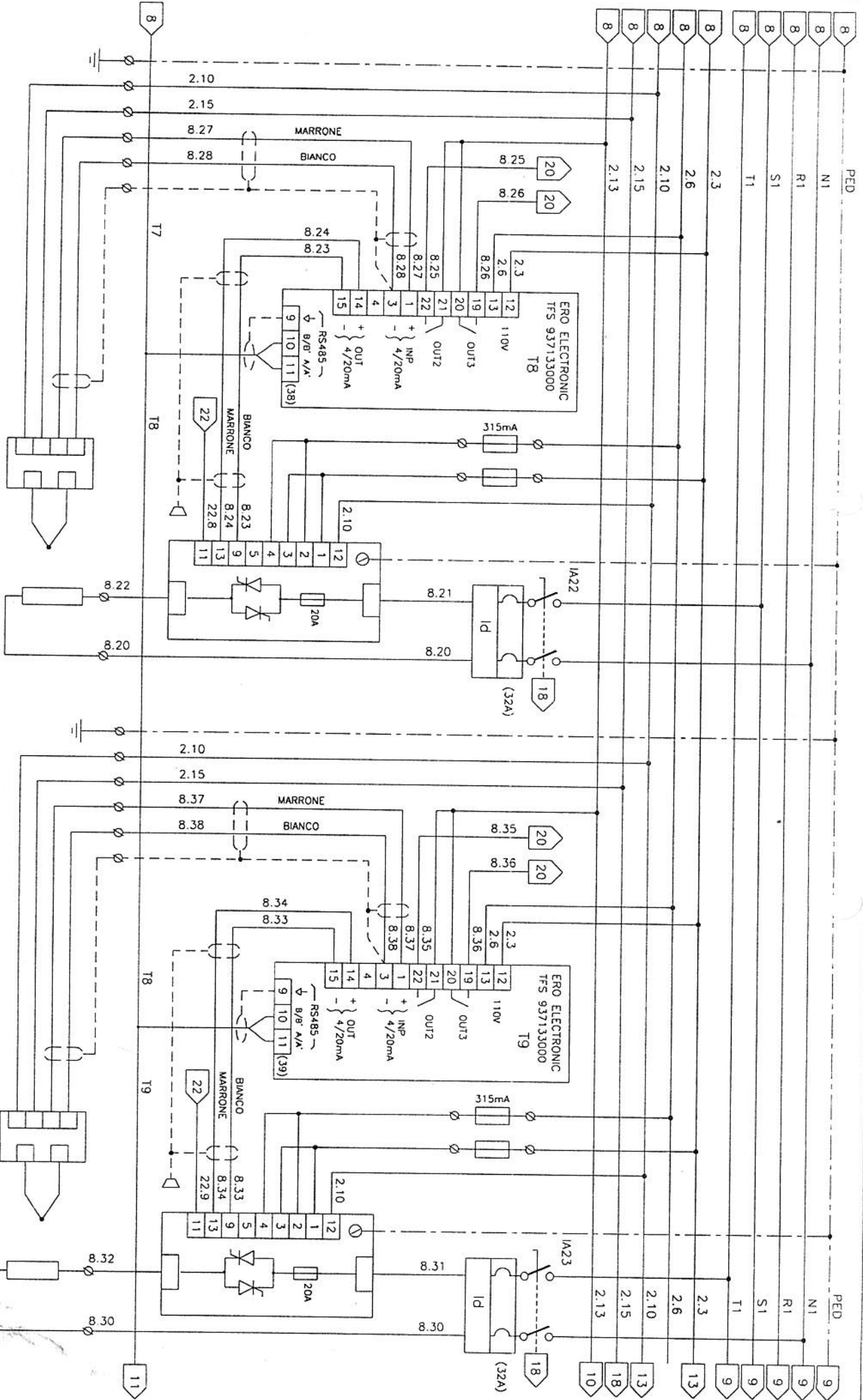


Modifiche Modification		Data		 NOVA Automazioni Robotica Impiantistica		Cliente: Customer SAP		Macchina Tipo: Machine Type: C.O.S.		Data: 10/04/2001 Date		Foglio 7 Sheet		Segue 8 P.T.O.	
Note: Notes:				STRUMENTI				FILE Prog. 420100				Disegno N. 1106			



RISCALDO VASCA STAGNO 6KW

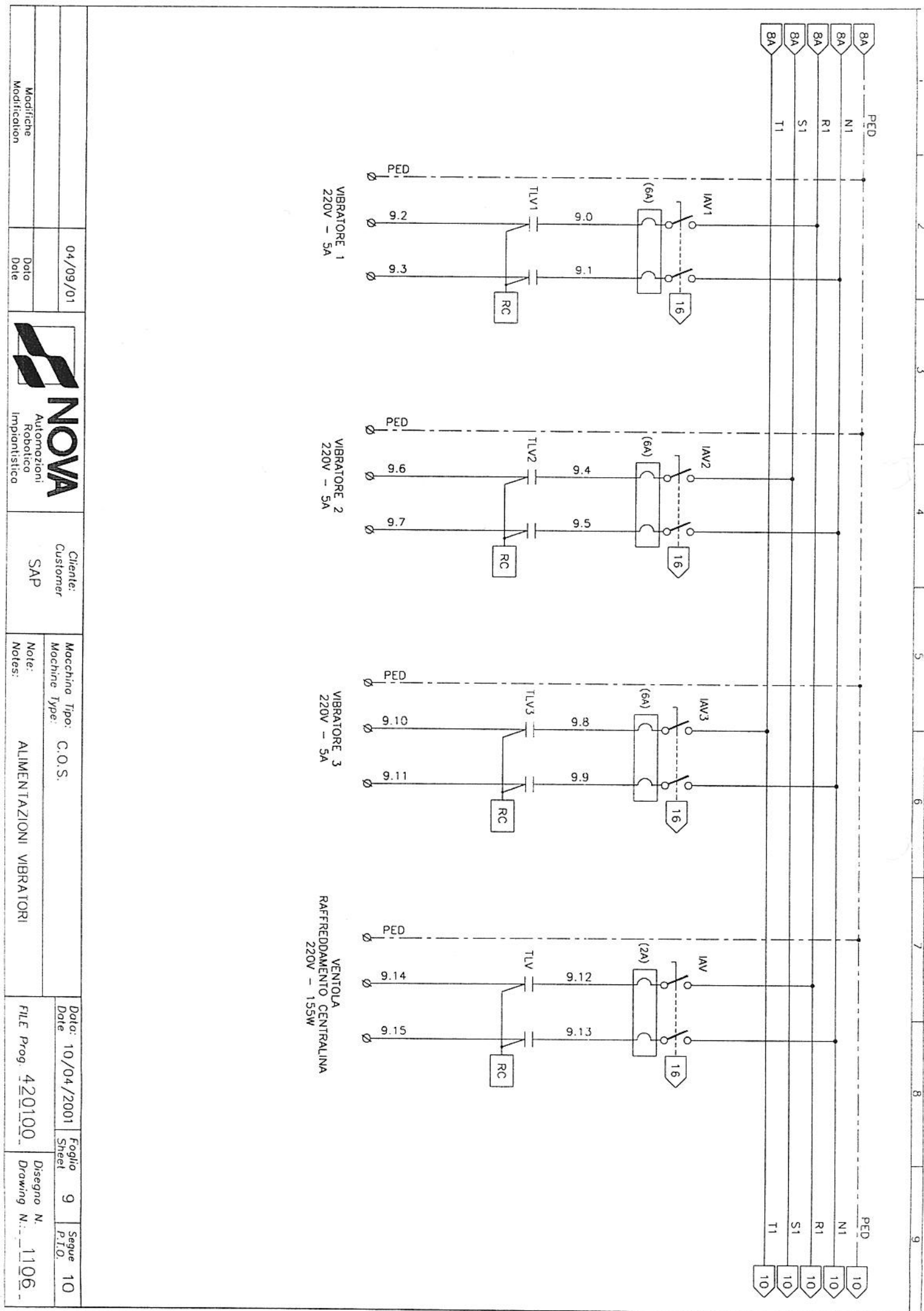
Modifiche		Data		 NOVA Automazioni Robotica Impiantistica		Cliente: Customer SAP		Macchina Tipo: C.O.S. Machine Type:		Data: 10/04/2001 Date		Foglio 8 Sheet		Segue 8A P.T.O.	
Modifiche		Date						Note: Notes:		FILE Prog. 420100		Disegno N. 1106			



1° RISCALDO TUBO MAND. 6KW

2° RISCALDO TUBO MAND. 6KW

Modifiche Modification		Date		 NOVA Automazione Robotica Impiantistico		Cliente: Customer SAP		Macchina Tipo: Machine Type: C.O.S.		Data: 10/04/2001 Date		Foglio 8A Sheet		Segue 9 P.T.O.	
Note: Notes:				STRUMENTI				FILE Prog. 420100				Disegno N. 1106			



Modifiche
Modification

Data
Date



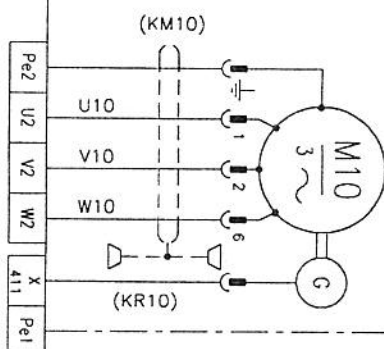
Ciente:
Customer
SAP

Macchine Tipo: C.O.S.
Machine Type:
Note: ALIMENTAZIONI VIBRATORI
Notes:

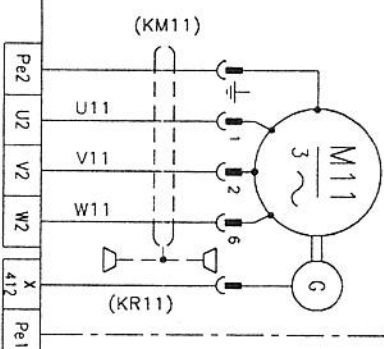
Data: 10/04/2001
Date
Foglio 9
Sheet

Disegno N. 1106
Drawing N.

MOTORE ASSE X (TAVOLA RICETTACOLI)			
Tipo:	1FK6061-7AF71-1TA0		
Mo	6.4Nm	Io	6.1A
Mn	5.4 Nm	nMAX	5500/min
Uin	210V	nN	3000/min
1 GIRO MOTORE = 20mm			



MOTORE ASSE Y (TAVOLA RICETTACOLI)			
Tipo:	1FK6044-7AF71-1TA0		
Mo	4.0Nm	Io	4.5A
Mn	3.5 Nm	nMAX	6500/min
Uin	171V	nN	3000/min
1 GIRO MOTORE = 20mm			



VSA 2x25A

10

Pe00
M600

12

12



PROFIBUS-DP2

6SN1114-ONB00-0AA1

6SN1123-1AB00-0BA1
6SN1118-1NK00-0AA2

X423 3

8A

T9

AZ1

12

Modifiche	04/09/01
Modification	Date



Ciente:
Customer
SAP

Macchina Tipo: C.O.S.
Machine Type:

Note: AZIONAMENTO ASSI X-Y

Data: 10/04/2001
Date

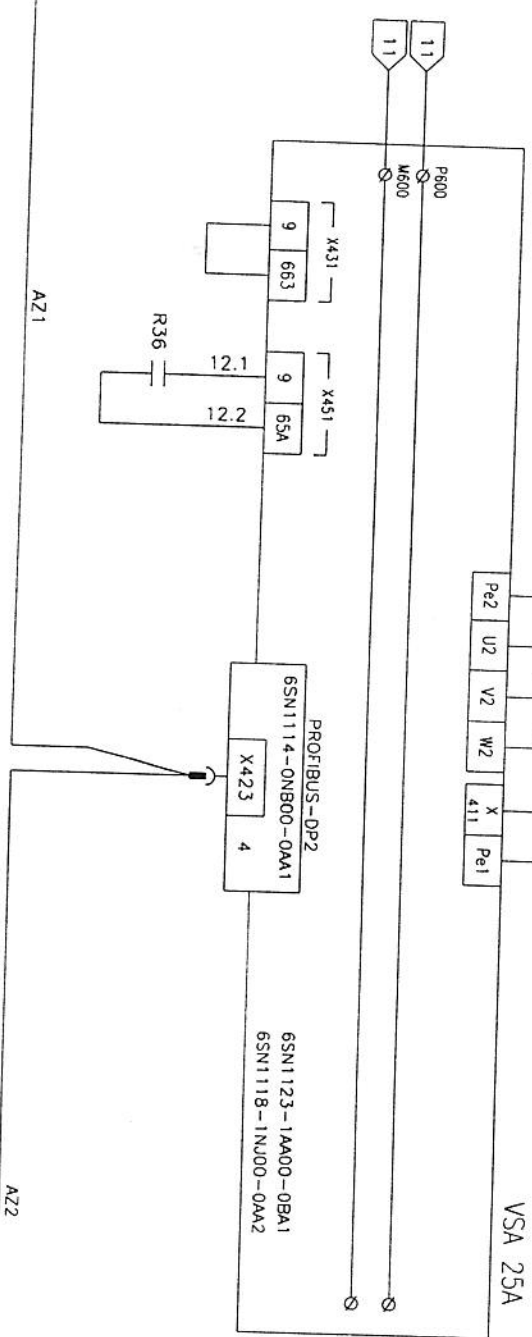
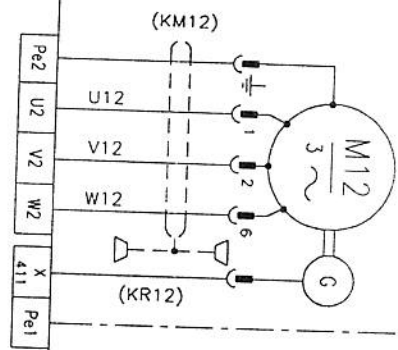
Foglio 11
Sheet

Segue 12
P.F.O.

FILE Prog. 420100

Disegno N. 1106

MOTORE ASSE Z (AV/IND BRACCIO di CARICO)			
Tipo: 1FK6044-7AF71-1TA0			
Mo 4.0	Io 4.5A		
Mn 3.5	nMAX 6500/min		
Un 171	nN 3000/min		
1 CIRI MOTORE = 20mm			



Modifiche	04/09/01
Modification	Date



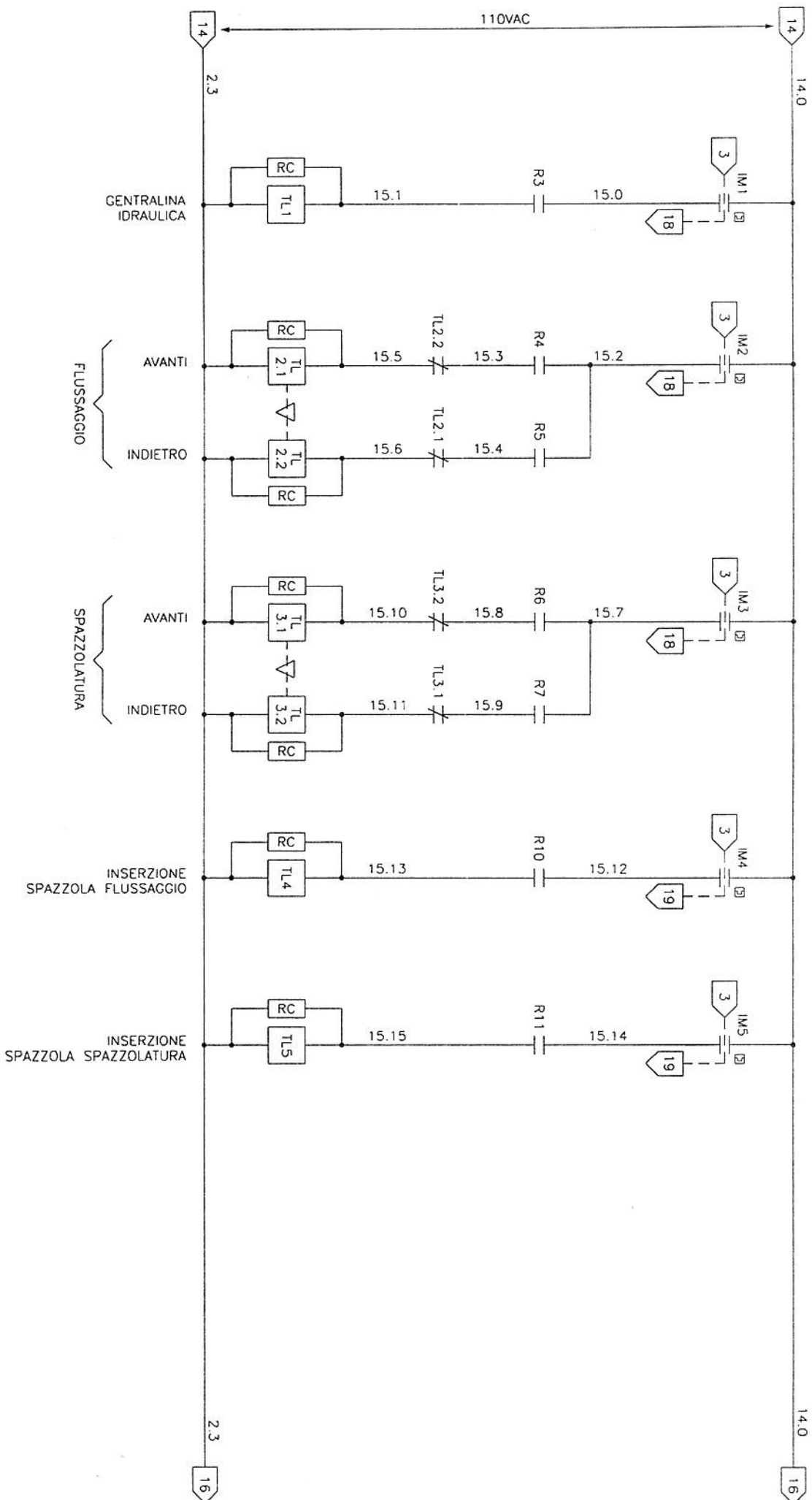
Clienti
Customer
SAP

Macchine Tipo: G.O.S.
Machine Type:

Note: AZIONAMENTO ASSI Z

Data: 10/04/2001
File Prog. 420100

Foglio 12
Disegno N. 1106
Segue 13
Drawing N. 1106



NA	NC
3/2	3/2
3/2	3/2

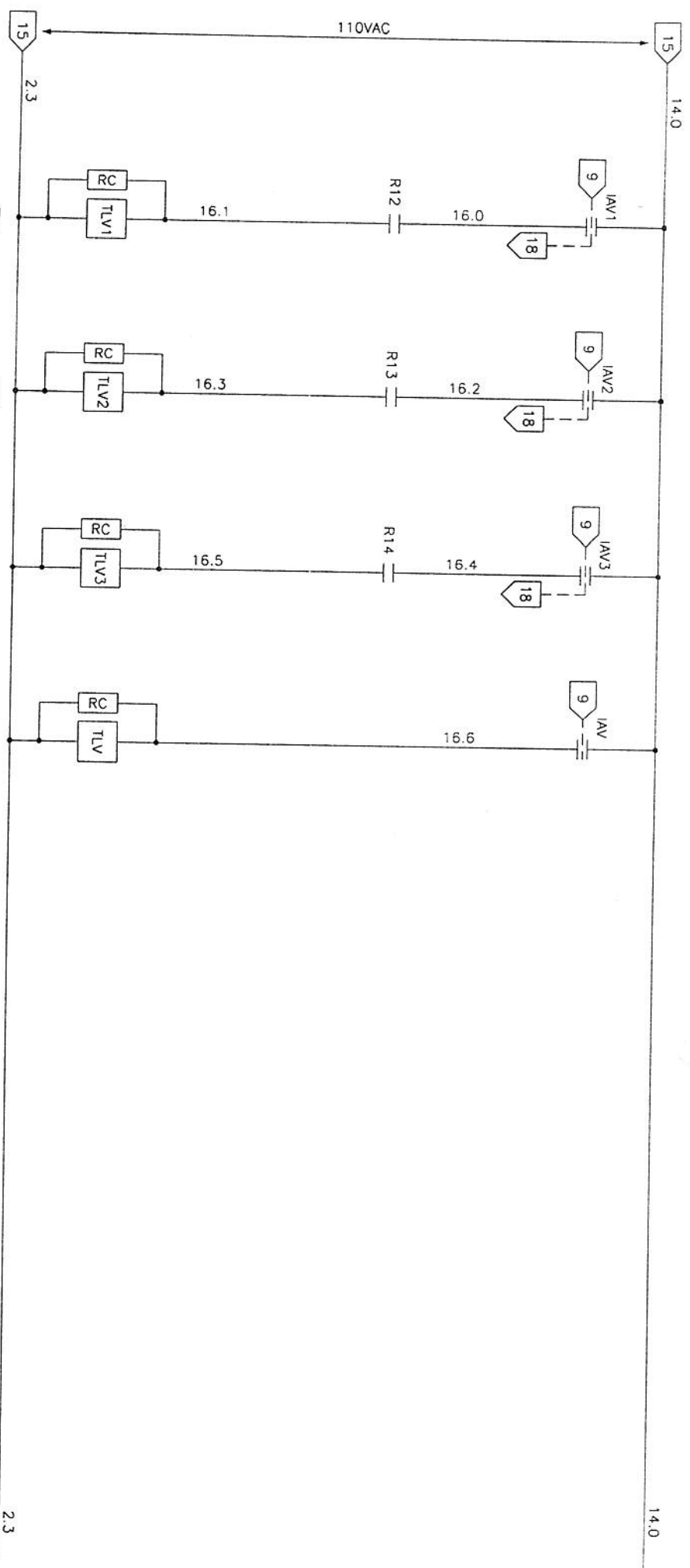
NA	NC	NA	NC
3/3	15/3	3/4	15/3
3/3	3/3	3/4	3/4

NA	NC	NA	NC
3/5	15/5	3/6	15/4
3/5	3/5	3/6	3/6

NA	NC
3/7	3/7
3/7	3/7

NA	NC
3/8	3/8
3/8	3/9

Modifiche Modification		Data		04/09/01		 NOVA Automazioni Robotica Impionistica		Cliente: Customer SAP		Macchina Tipo: C.O.S. Machine Type:		Data: 10/04/2001 Date		Foglio 15 Sheet		Segue 16 P.T.O.	
Note:				AUSILIARI 110VAC				FILE Prog. 420100 Disegno N. 1106									



9/2	NA	NC
9/4	NA	NC
9/6	NA	NC
9/7 9/8 20/6	NA	NC

VENTOLA RAFFREDD. CENTR.

04/09/01

Modifiche
Modification

Data
Date



Client:
Customer
SAP

Macchina Tipo: C.O.S.
Machine Type:

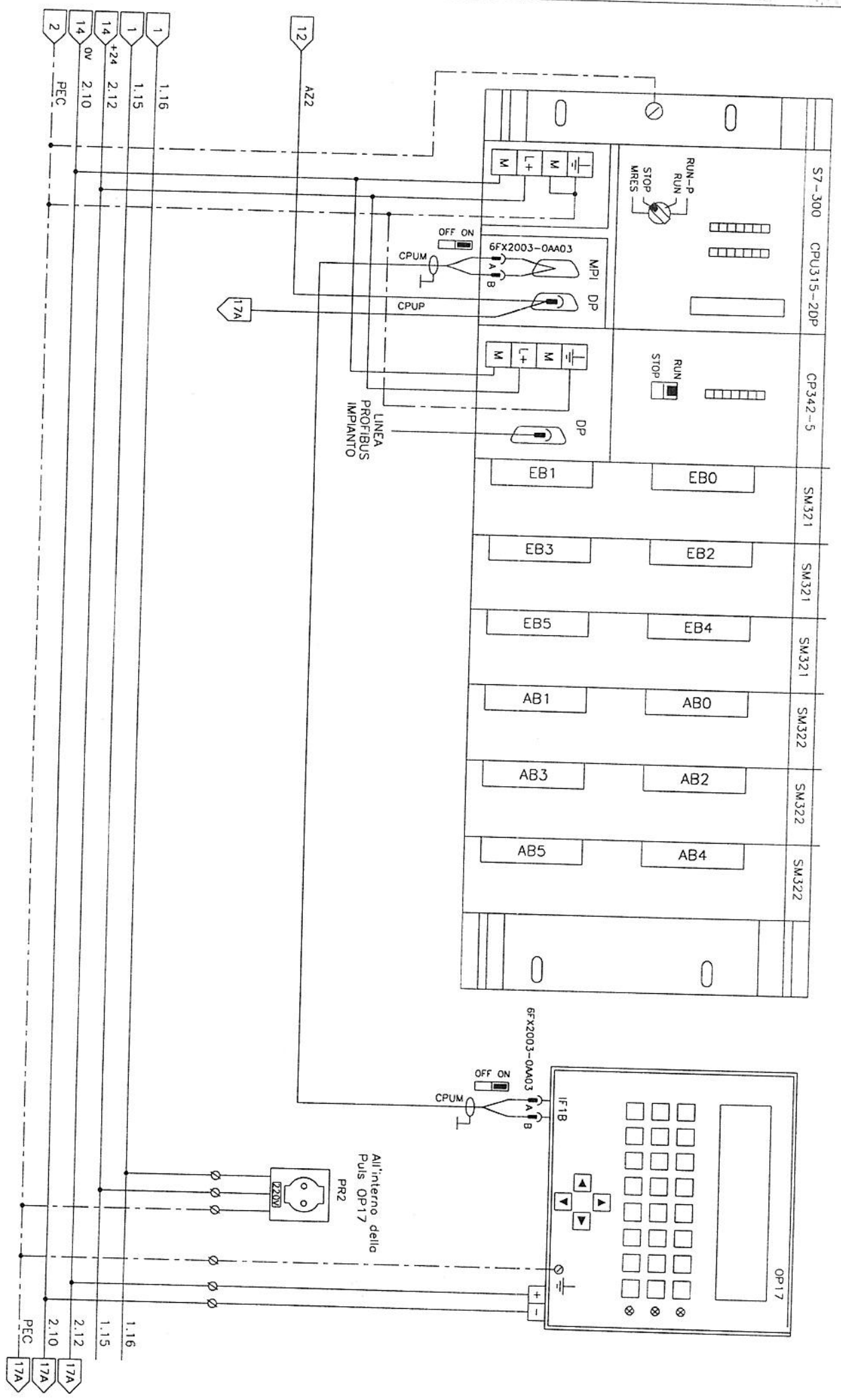
Note:
Notes: AUSILIARI 110VAC

Data: 10/04/2001
Date

Foglio 16
Sheet

FILE Prog. 420100

Disegno N. 1106
Drawing N.



Modifiche
Modification

Data

Customer
SAP

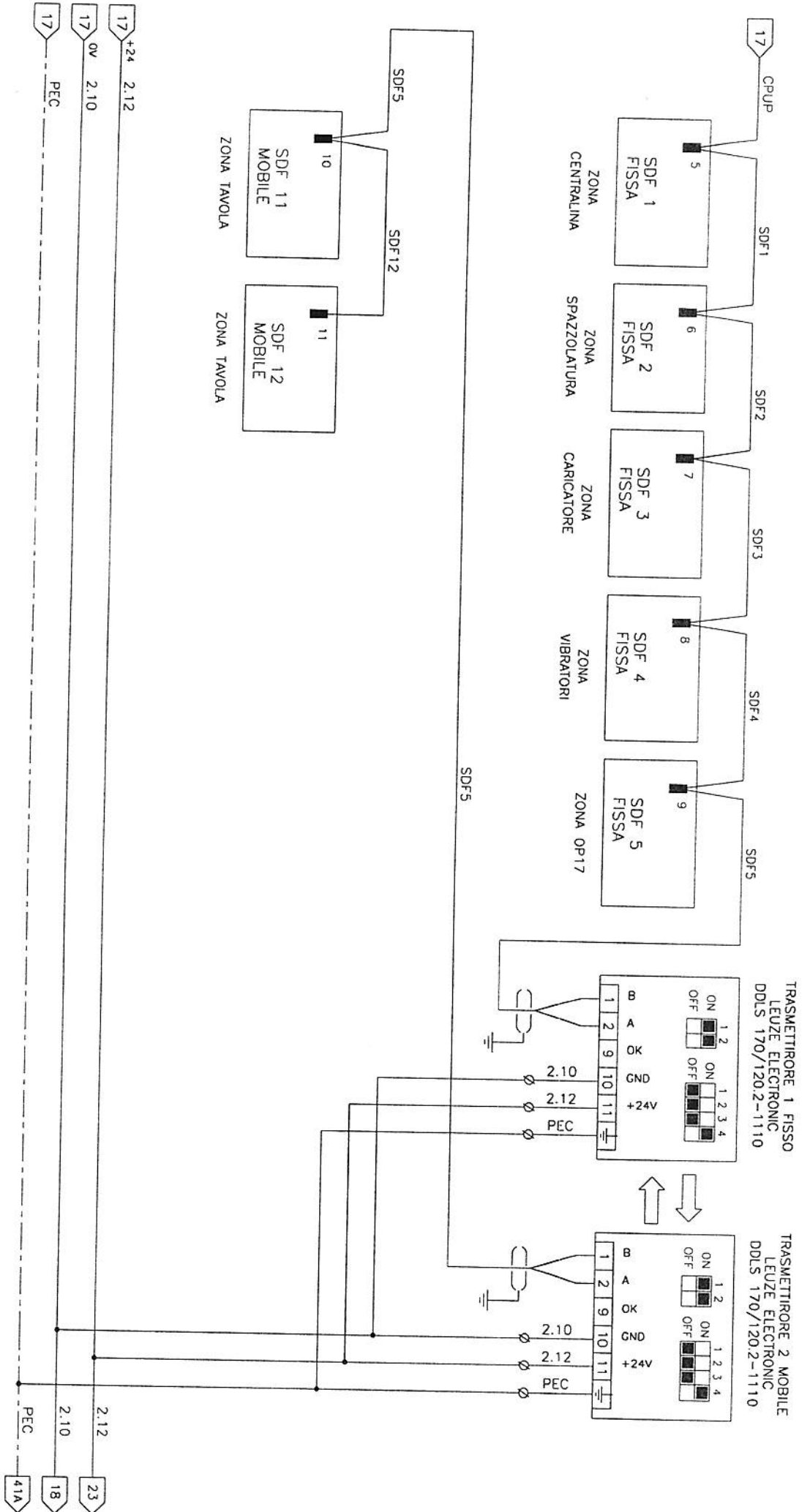
Machine Type: C.O.S.

Note: CONFIGURAZIONE PLC

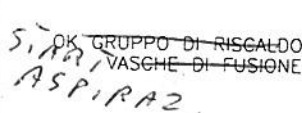
File Prog. 420100

Disegno N. 1106

RETE PROFIBUS



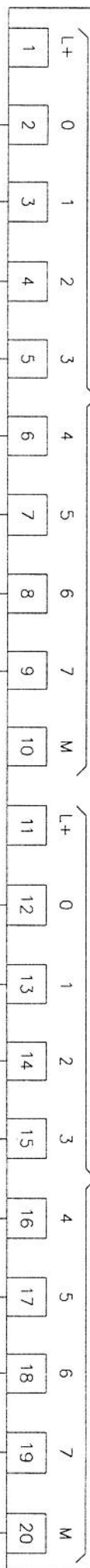
Modifiche		04/09/01		Ciente:		Macchina Tipo:		Data:		Foglio		Segue	
Modification		Date		Customer		Machine Type:		Date		Sheet		Page	
				SAP		C.O.S.		10/04/2001		17A		18	
				Note:		CONFIGURAZIONE PLC		FILE Prog. 420100		Disegno N.		1106	
				PEC						P.T.O.			



6ES7-321-1BH02-0AA0

INGRESSI BYTE 2

INGRESSI BYTE 3



GUASTO SPAZZOLA
FLUSSAGGIO

GUASTO SPAZZOLA
SPAZZOLATURA

OK INVERTER
POMPA 1 PIOMBO

OK INVERTER
POMPA 2 PIOMBO

OK INVERTER
ROTAZIONE C.O.S.

VEL. ROTAZIONE
COS=0

ALL. MINIMA TEMP.

ALL. MASSIMA TEMP.

1° GRUPPO
RESISTENZE
FORNO

ALL. MINIMA TEMP.

ALL. MASSIMA TEMP.

2° GRUPPO
RESISTENZE
FORNO

ALL. MINIMA TEMP.

ALL. MASSIMA TEMP.

1° VASCA DI
FUSIONE

ALL. MINIMA TEMP.

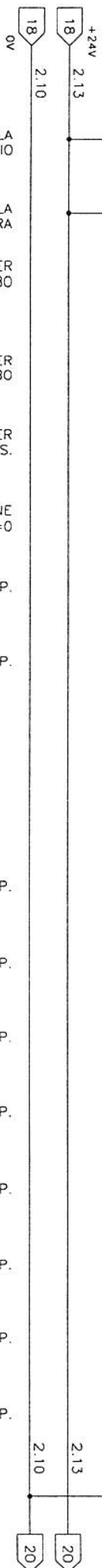
ALL. MASSIMA TEMP.

2° VASCA DI
FUSIONE

ALL. MINIMA TEMP.

ALL. MASSIMA TEMP.

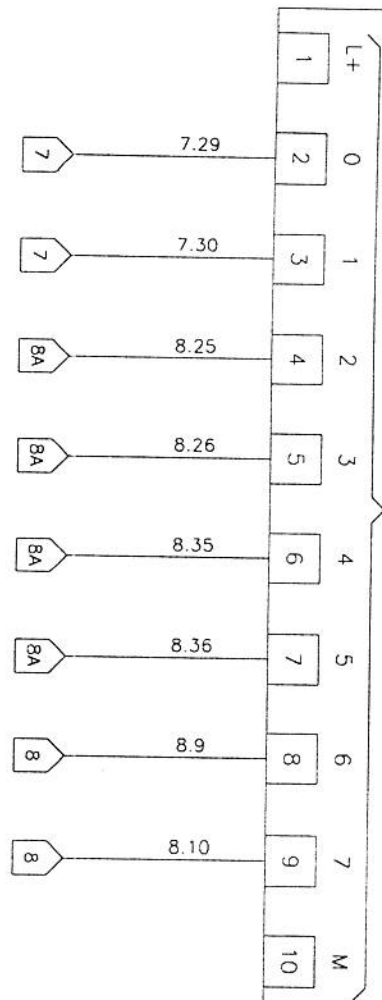
1° GRUPPO
RISCALDO
TUBO RITORNO



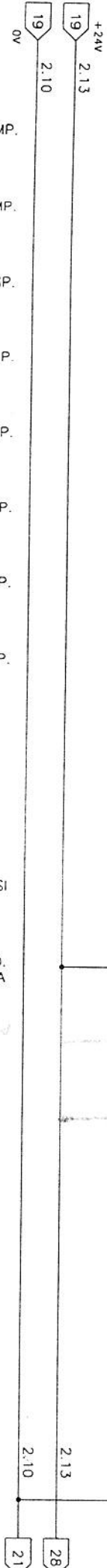
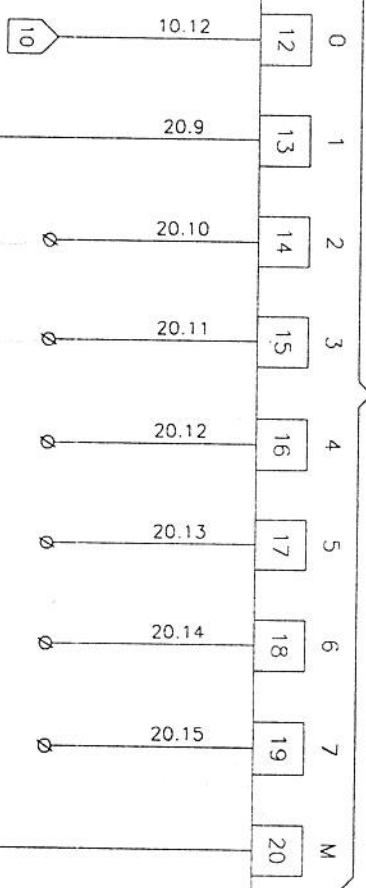
Modifiche Modification		04/09/01		 NOVA Automazioni Robotica Impiantistica		Cliente: Customer SAP		Macchina Tipo: Machine Type: C.O.S.		Data: 10/04/2001		Foglio Sheet 19		Segue P.T.O. 20	
		Date						Note: Notes: INGRESSI PLC S7-300		FILE Prog. 420100		Disegno N. Drawing N.: 1106			

6ES7-321-1BH02-0AA0

INGRESSI BYTE 4



INGRESSI BYTE 5



ALL. MINIMA TEMP.
ALL. MASSIMA TEMP.
2. GRUPPO RISCALDO TUBO RITORNO
1. GRUPPO RISCALDO TUBO MANDATA
2. GRUPPO RISCALDO TUBO MANDATA
GRUPPO RISCALDO VASCA STAGNO

OK AZIONAMENTI ASSI

VENTOLA RAFFRED.
CENTRALINA ALIMENTATA

*100um 201
CENTRALINA 1-1-20
100um 201
CENTRALINA 1-1-20*

Modifiche Modification		Date		04/09/01		Clienti Customer		SAP		Machine Tipo: Machine Type:		C.O.S.		Date: 10/04/2001		Foglio Sheet		20		Segue P.T.O.		21	
												INGRESSI PLC S7-300		FILE Prog. 420100						Disegno N. Drawing N.		1106	