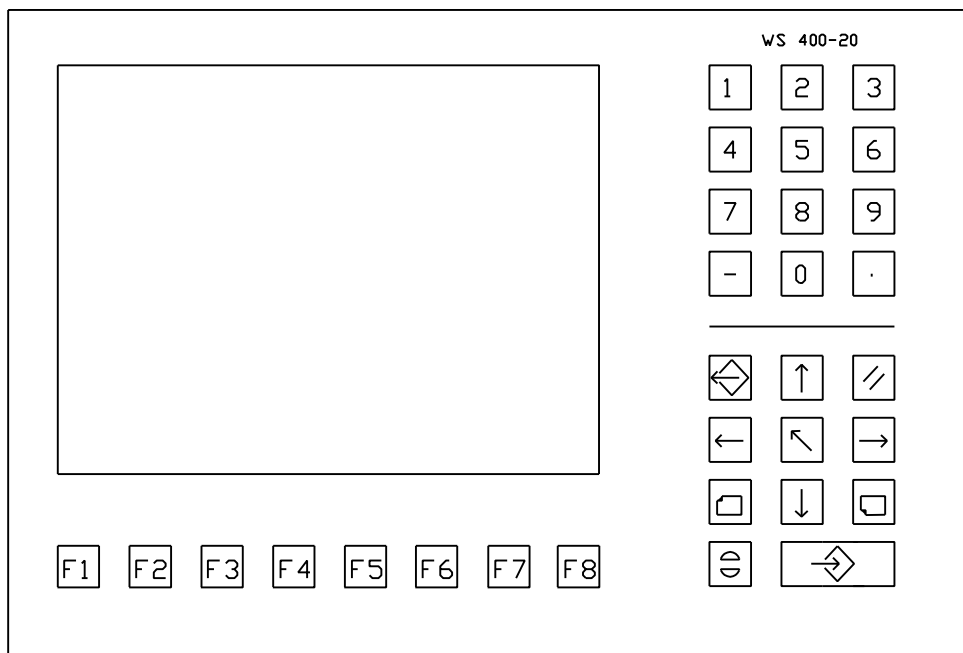
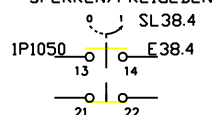


INTERDUZIONE DATI  
ARRESTO CONSENSO

DATENEINGABE  
SPERREN/FREIGEBEN

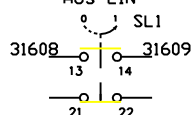


SCHLUESSEL BG2  
SCHWARZ

CHIAVE NERO BG2

TENSIONE  
PRINCIPALE

LASTSPANNUNG  
AUS-EIN

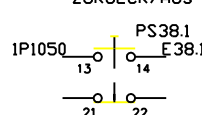


SCHLUESSEL BG4  
ROT

CHIAVE ROSSO BG4

FUNZIONE  
INDIETRO / DISINS.

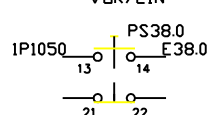
FUNKTION  
ZURUECK/AUS



SCHWARZ  
NERO

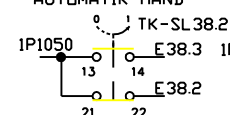
FUNZIONE  
AVANTI / INS.

FUNKTION  
VOR/EIN



SCHWARZ  
NERO

CARICARE MACCHINA  
AUTOM. MANUALE  
MASCHINE BELADEN  
AUTOMATIK-HAND

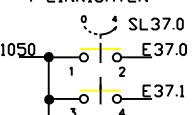


SCHLUESSEL BG4  
BLAU

CHIAVE AZZURRO BG4

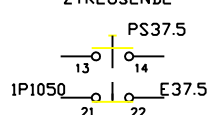
1 CICLO AUTOMATICO  
2 CICLO SINGOLO  
3 CICLO MANUALE  
4 CICLO A IMPULSI

1 VERKETTETER BETRIEB  
2 EINZELBETRIEB  
3 EINZELBEWEGUNG  
4 EINRICHTEN



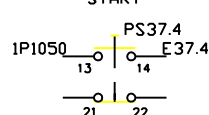
KNEBEL XBC-D19116M12  
JACK XBC-D19116M12

ARRESTO A  
FINE CICLO  
HALT NACH  
ZYKLUSENDE



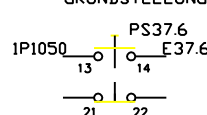
ROT  
ROSSO

AVVIAMENTO  
CICLO  
START



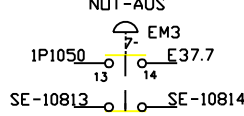
GRUEN  
VERDE

STOP  
CICLO CON  
RITORNO UNITA  
EINHEIT IN  
GRUNDSTELLUNG



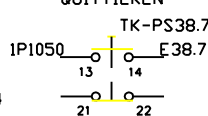
GELB  
GIALLO

ARRESTO DI  
EMERGENZA  
NOT-AUS



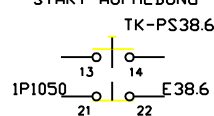
PILZ ROT  
FUNGO ROSSO

QUIETANZARE  
TIPO DI PEZZO  
WERKSTUECKTYPE  
QUITTIEREN



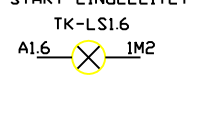
GRUEN  
VERDE

ARRESTO CICLO  
START AUFHEBUNG



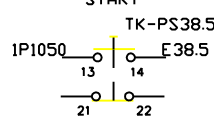
ROT  
ROSSO

MACCHINA  
CICLO ATTIVATO  
MASCHINE  
START EINGELEITET



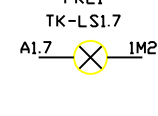
GRUEN  
VERDE

MACCHINA  
AVVIO CICLO  
MASCHINE  
START



SCHWARZ  
NERO

CARICARE MACCHINA  
LIBERO  
MASCHINE BELADEN  
FREI



GRUEN  
VERDE

FMA

|                       |                             |            |                    |                     |    |            |
|-----------------------|-----------------------------|------------|--------------------|---------------------|----|------------|
| DIS. N. : 31239.80017 | MACCHINA/IMPIANTO : FMA 453 |            | ORDINE : 30.007629 | BEDIENPULT          | TK | FOGLIO 307 |
| CAD : AUTOCAD 10      | LAVORAZIONE : ALBERO MOTORE |            | COMMESSA :         |                     |    |            |
| N. FILE : F453_307    | DENOMINAZIONE : TRASFERTA   |            | ESECUTORE :        | CONSOLLE DI COMANDO |    | SEGUE      |
| POS. ARCH. :          | DATA : 05.04.1993           | AGG. : a b |                    |                     |    |            |