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MODIFICATION		DATE	PAR

SPECIFICITE CLIENT :

DESSINE LE : 28-04-2011	PAR : Cartier P.	Nbre de FOLIOS : 57
MACHINE : ZONE CONVOYEURS	N° : PA075	
CLIENT : SACCHI PALLETS	TENSION : 3X400V+N	
NOM PROGRAMME :		
PUISSANCE MACHINE : 12KW	CONSOMMATION D'AIR :	



SODEME

CE plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers.
Toutes précautions utiles devront être prises pour éviter la divulgation. (Loi du 11/03/1902.).

SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél: 02-41-42-35-00 Fax: 02-41-42-30-41

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128	ENTREES 128		
129	ENTREES 129		
130	ENTREES 130		
139	DEVELOPPE 139		
140	SORTIES 140		
141	SORTIES 141		

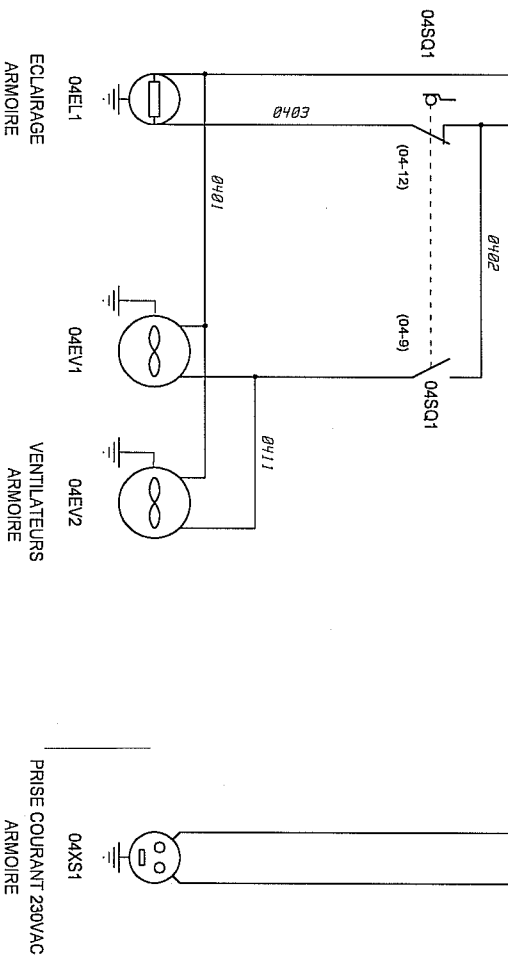
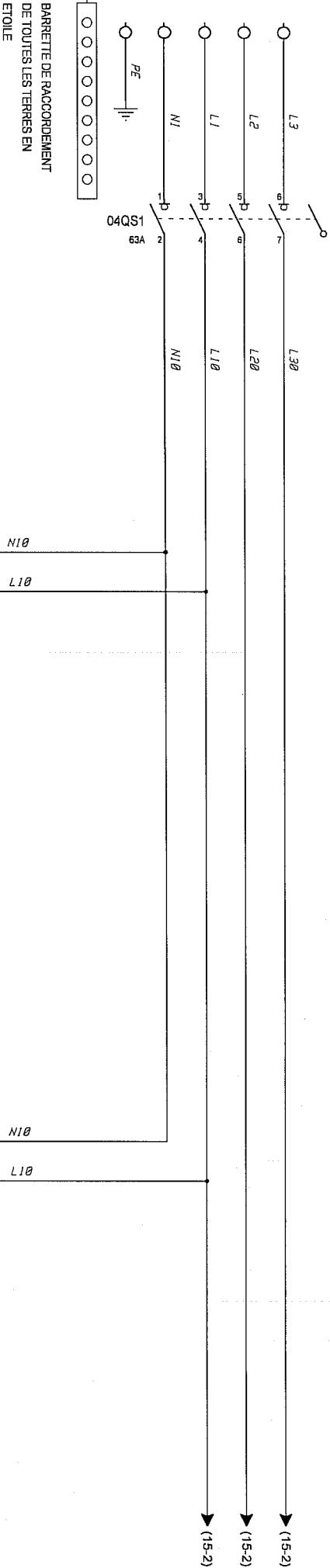
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SAS SODEME
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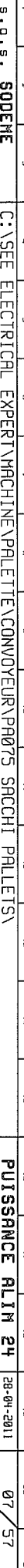
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ALIMENTATION
3x400V 50Hz

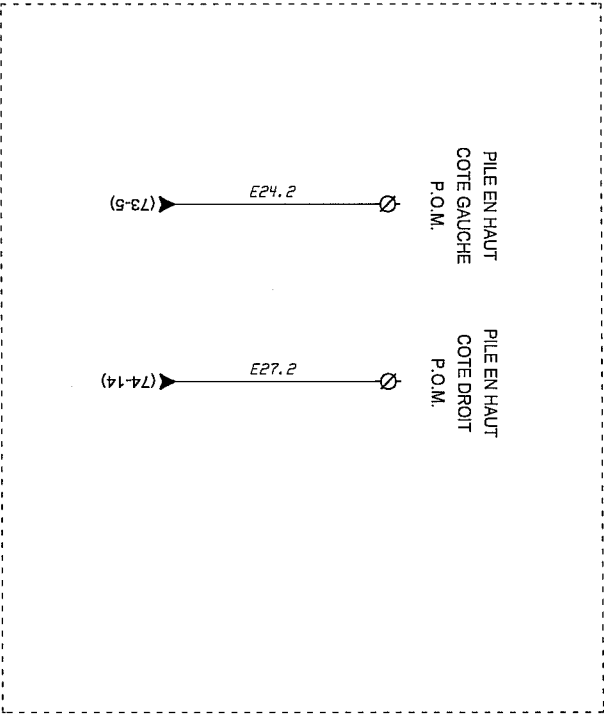


A CABLER SUR BORNE ORANGE

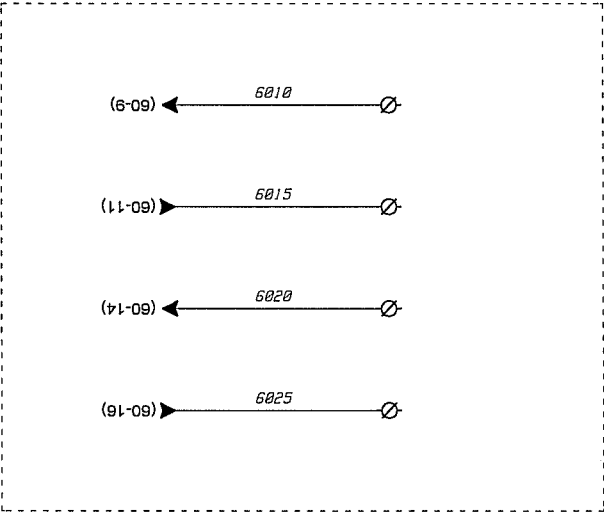


LIAISON ARMOIRE CONVOYEURS VERS ARMOIRE PRINCIPALE

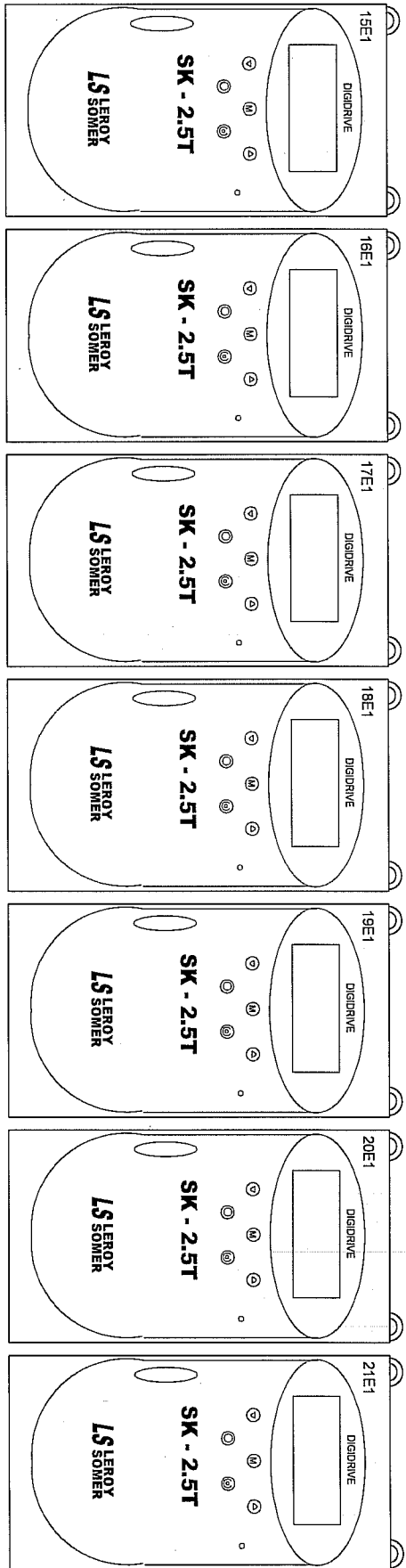
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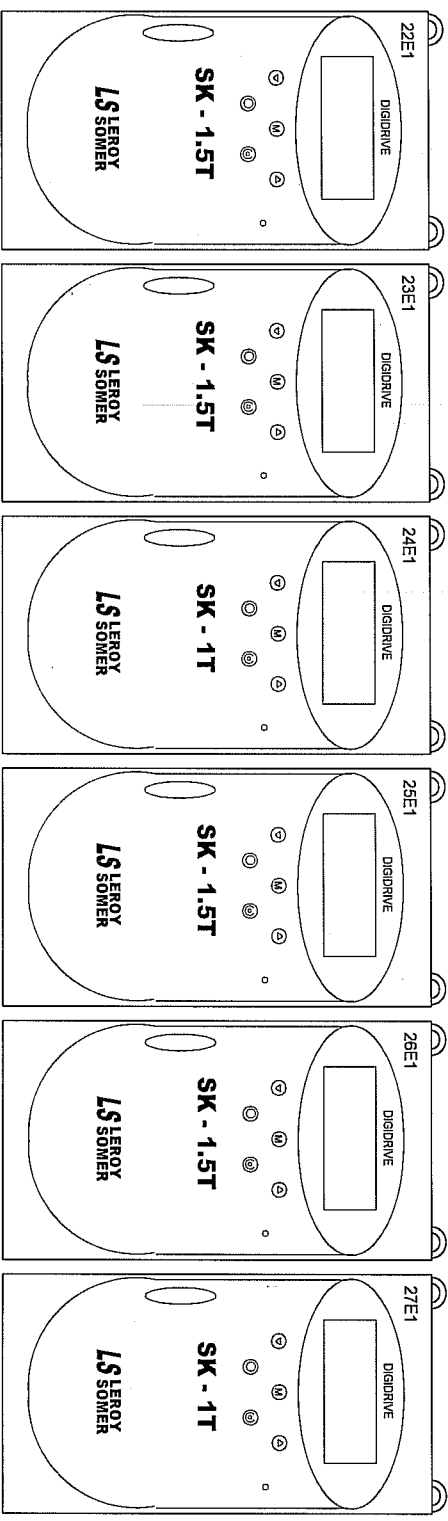
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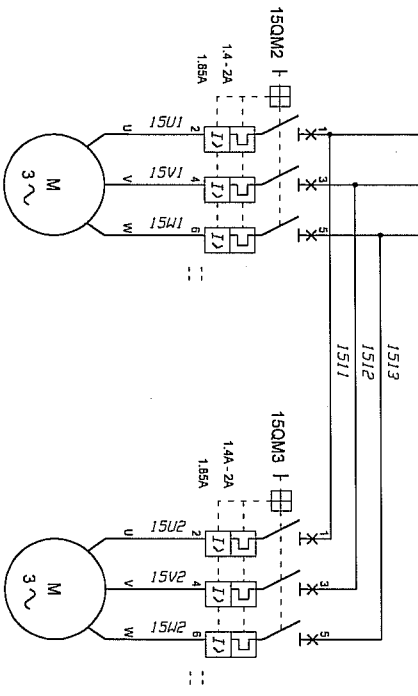
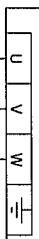
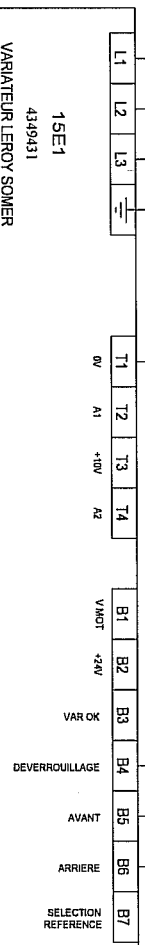
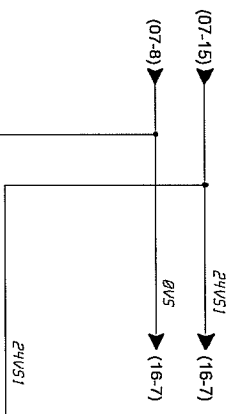
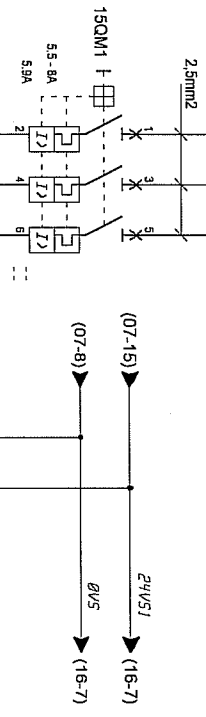
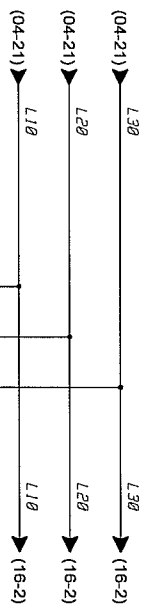
CONFIGURATION VARIATEURS MOTORISATION ZONE CONVOYEURS



AVANT / ARRIERE CHAINES CONVOYEUR 1 AVANT / ARRIERE CHAINES CONVOYEUR 2 AVANT / ARRIERE CHAINES CONVOYEUR 3 AVANT / ARRIERE CHAINES CONVOYEUR 4 AVANT / ARRIERE CHAINES CONVOYEUR 5 AVANT / ARRIERE CHAINES CONVOYEUR 6 AVANT / ARRIERE CHAINES CONVOYEUR 7

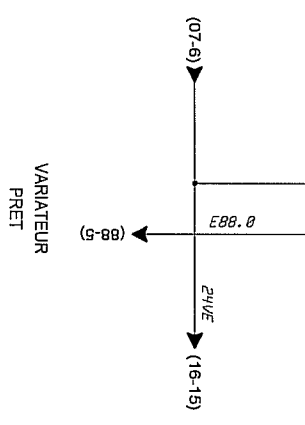
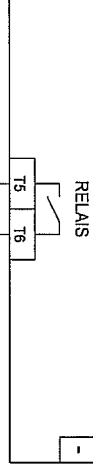
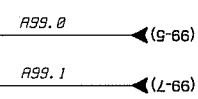


AVANT / ARRIERE ROULEAUX TABLE ROTATIVE 1 AVANT / ARRIERE CHAINES TABLE ROTATIVE 1 ROTATION TABLE ROTATIVE 1 AVANT / ARRIERE ROULEAUX TABLE ROTATIVE 2 AVANT / ARRIERE CHAINES TABLE ROTATIVE 2 ROTATION TABLE ROTATIVE 2

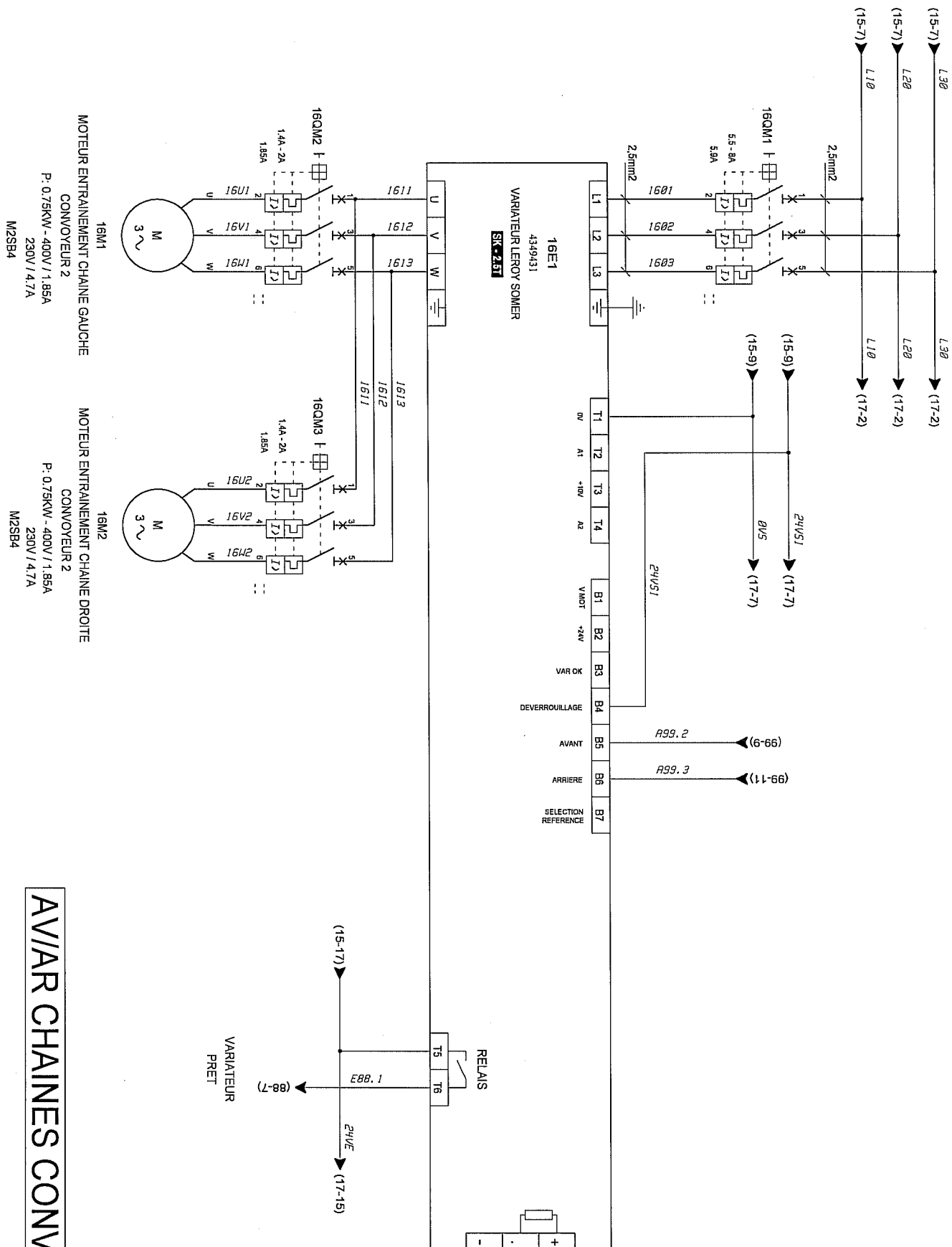


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MOTEUR ENTRAÎNEMENT CHAÎNE GAUCHE
CONVOYEUR 1
P: 0.75KW - 400V / 1.85A
230V / 3.2A
M2SB4

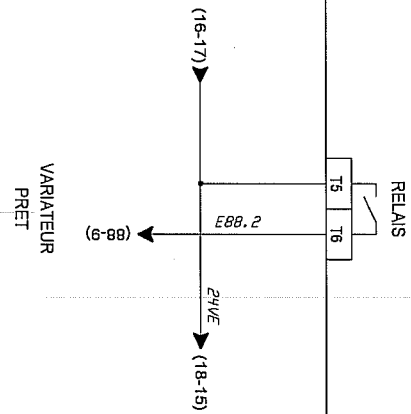
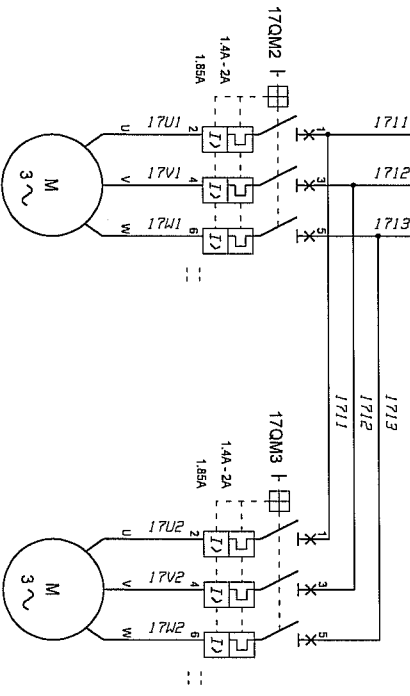
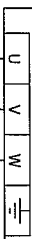
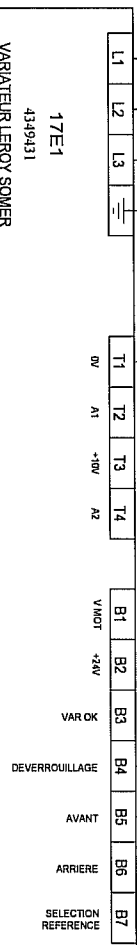
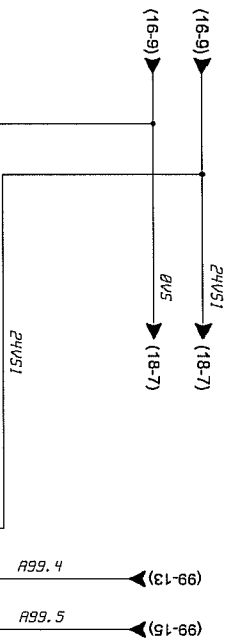
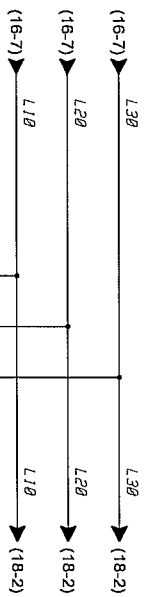
15M2
MOTEUR ENTRAÎNEMENT CHAÎNE DROITE
CONVOYEUR 1
P: 0.75KW - 400V / 1.85A
230V / 3.2A
M2SB4



AV/AR CHAINES CONVOYEUR 1



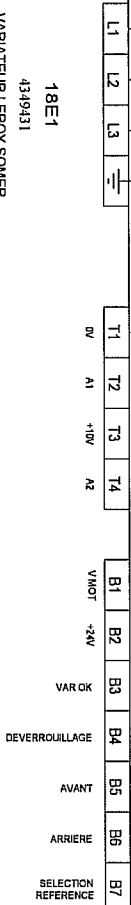
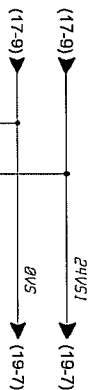
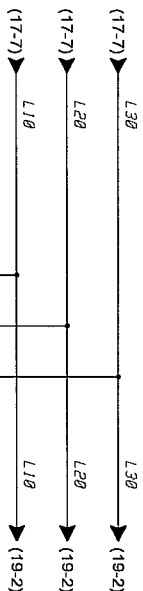
AVIAR CHAINES CONVOYEUR 2



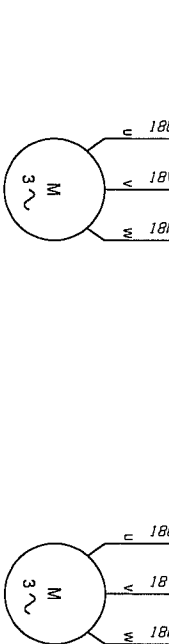
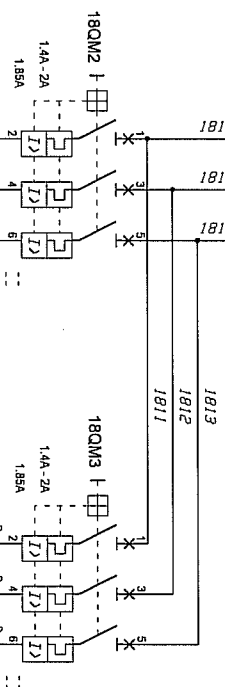
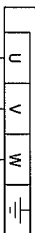
AV/AR CHAINES CONVOYEUR 3

17M1 MOTEUR ENTRAINEMENT CHAINE GAUCHE
CONVOYEUR 3
P: 0.75KW - 400V / 1.85A
230V / 4.7A
M2SB4

17M2 MOTEUR ENTRAINEMENT CHAINE DROITE
CONVOYEUR 3
P: 0.75KW - 400V / 1.85A
230V / 4.7A
M2SB4



18E1
4349431
VARIATEUR LEROY SOMER
SK-2.5T

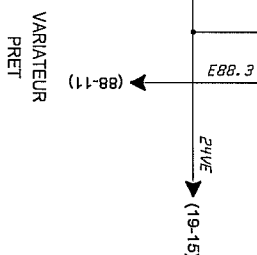
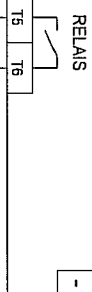
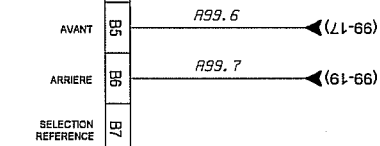


18M1
MOTEUR ENTRAÎNEMENT CHAÎNE GAUCHE
CONVOYEUR 4

P: 0.75KW - 400V / 1.85A
230V / 4.7A
M2SB4

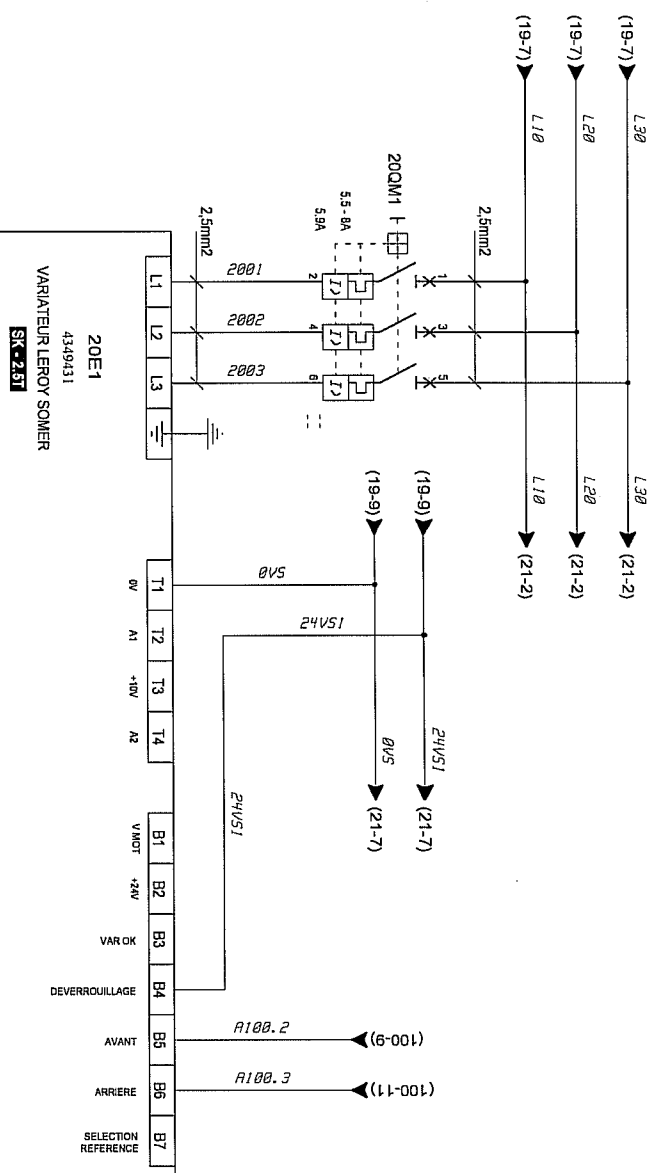
18M2
MOTEUR ENTRAÎNEMENT CHAÎNE DROITE
CONVOYEUR 4

P: 0.75KW - 400V / 1.85A
230V / 4.7A
M2SB4

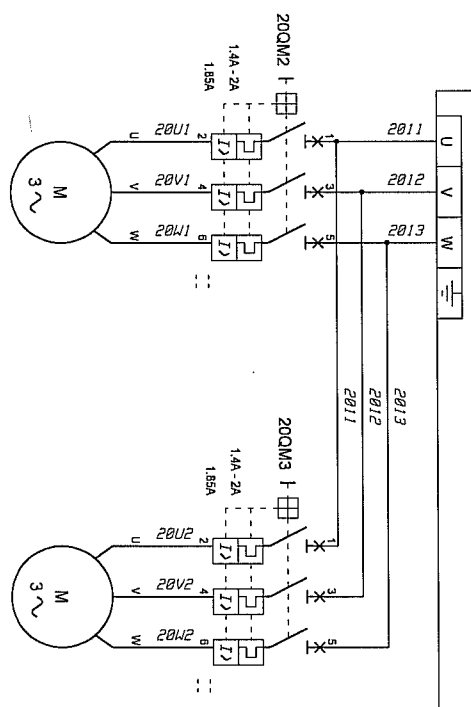


AV/AR CHAINES CONVOYEUR 4





20E1
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VARIATEUR LEROY SOMER
SK-2.31

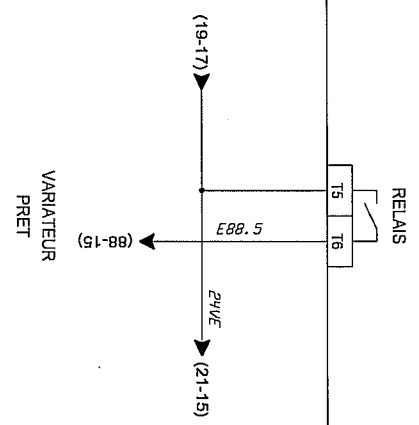


20M1
MOTEUR ENTRAÎNEMENT CHAÎNE GAUCHE
CONVOYEUR 6

20M2
MOTEUR ENTRAÎNEMENT CHAÎNE DROITE
CONVOYEUR 6

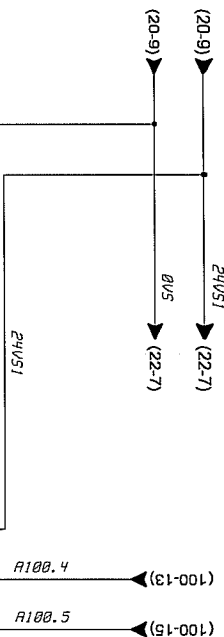
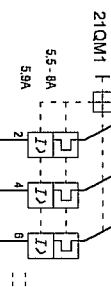
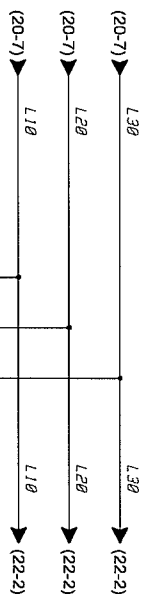
P: 0.75KW - 400V / 1.85A
230V / 4.7A
M2SB4

P: 0.75KW - 400V / 1.85A
230V / 4.7A
M2SB4

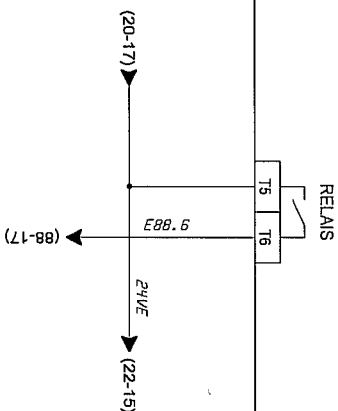
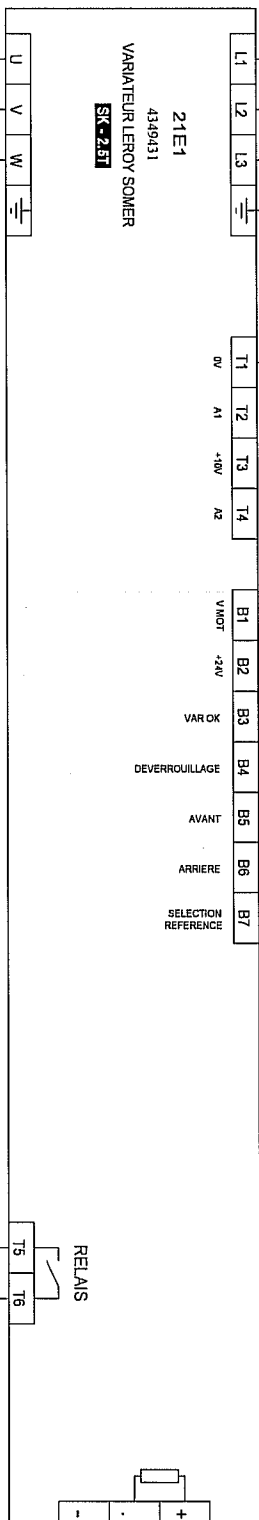
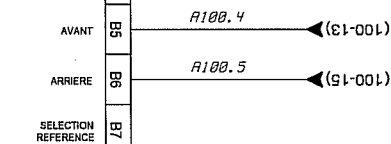


RELAIS
VARIATEUR
PRET

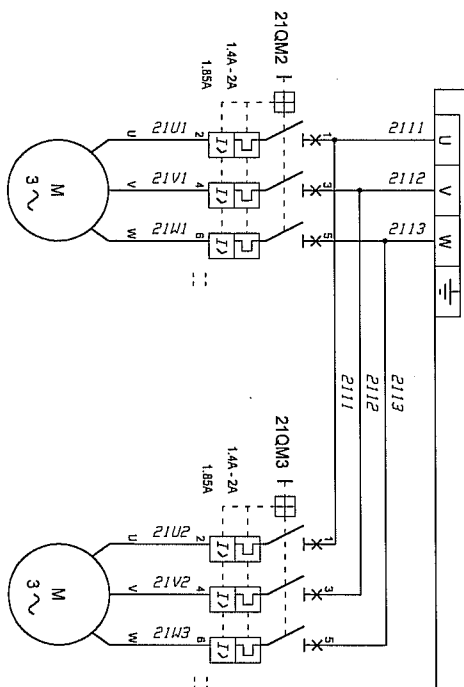
AV/AR CHAINES CONVOYEUR 6



21E1
4349431
VARIATEUR LEROY SOMER
SIC-2.51



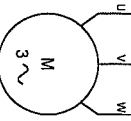
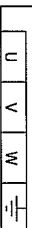
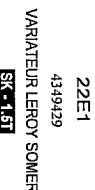
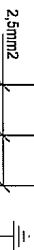
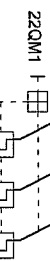
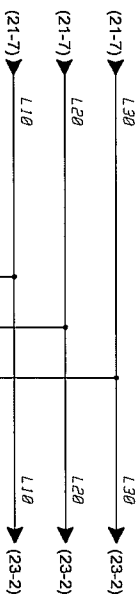
RELAIS
TS TB
E88.6
24VE
(22-15)
(20-17)
VARIATEUR
PRET



21M1
MOTEUR ENTRAÎNEMENT CHAÎNE GAUCHE
CONVOYEUR 6
P: 0.75KW - 400V / 1.85A
230V / 4.7A
M2SB4

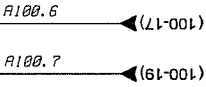
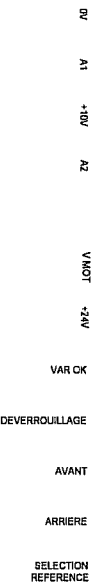
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MOTEUR ENTRAÎNEMENT CHAÎNE DROITE
CONVOYEUR 6
P: 0.75KW - 400V / 1.85A
230V / 4.7A
M2SB4

AV/AR CHAINES CONVOYEUR 7

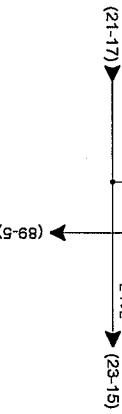


MOTEUR ENTRAÎNEMENT ROULEAUX
TABLE ROTATIVE 1

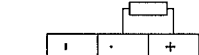
22M1
P. 0.75KW - 400V / 1.85A
230V / 4.7A
M2SB4



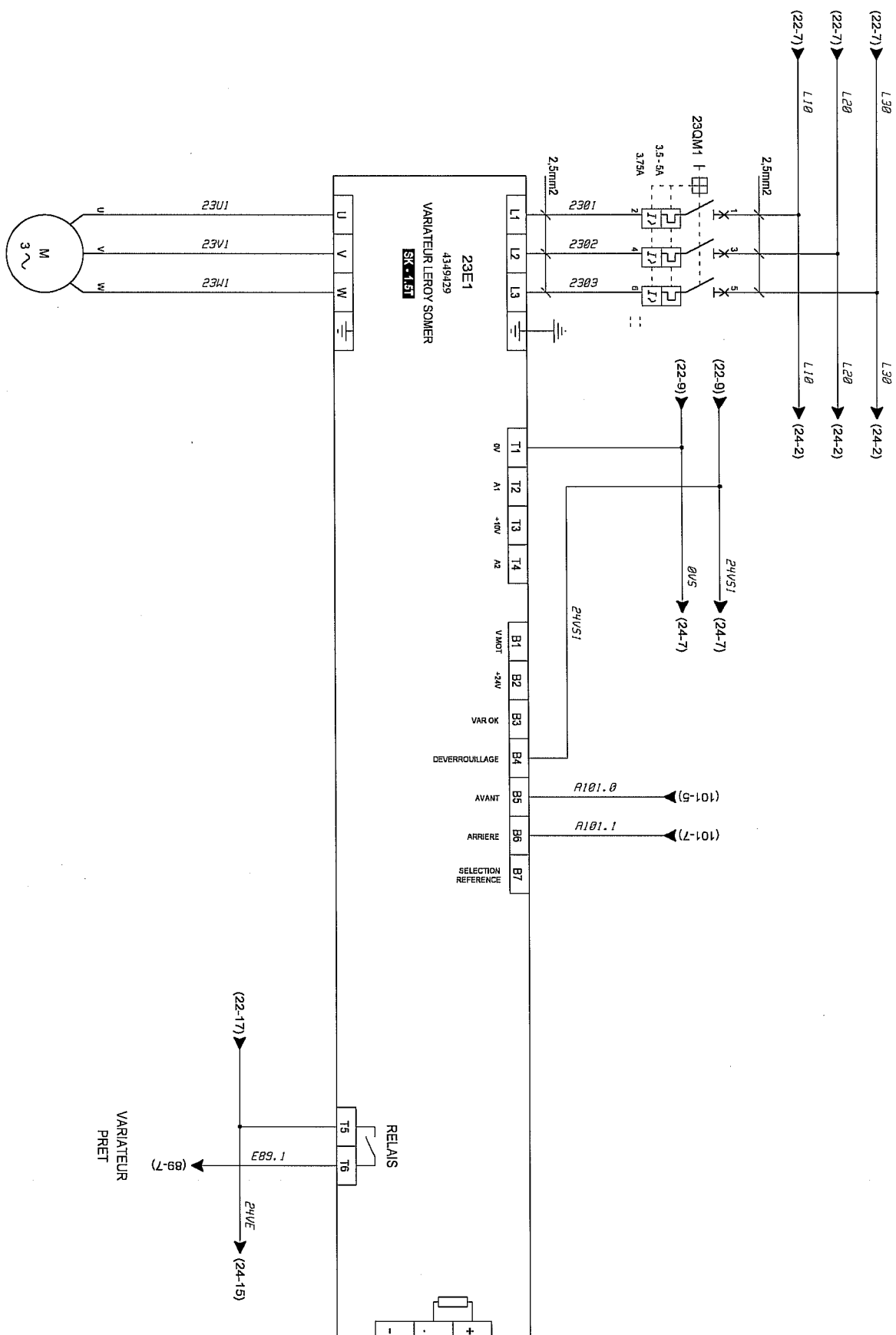
VARIA TEUR
PRET



RELAIS



AV/AR ROULEAUX TABLE ROTATIVE 1



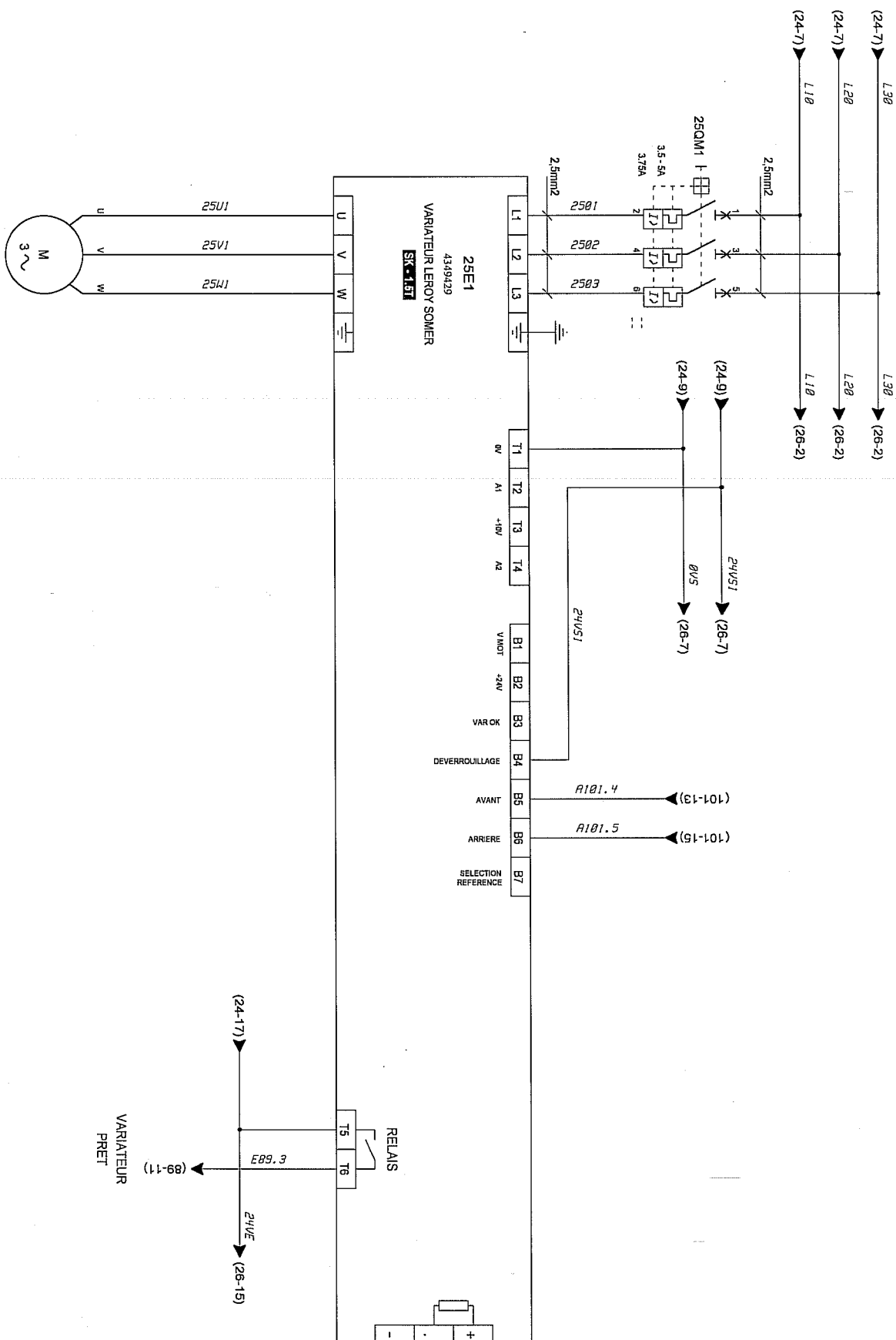
23M1
MOTEUR ENTRAINEMENT CHAINES

P: 1.5KV - 400V / 4.1A
230V / 7.1A
M2SB4

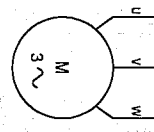
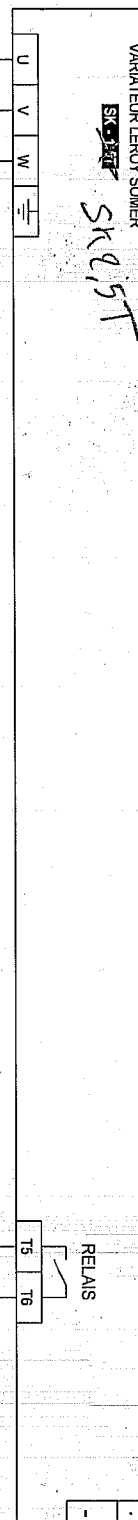
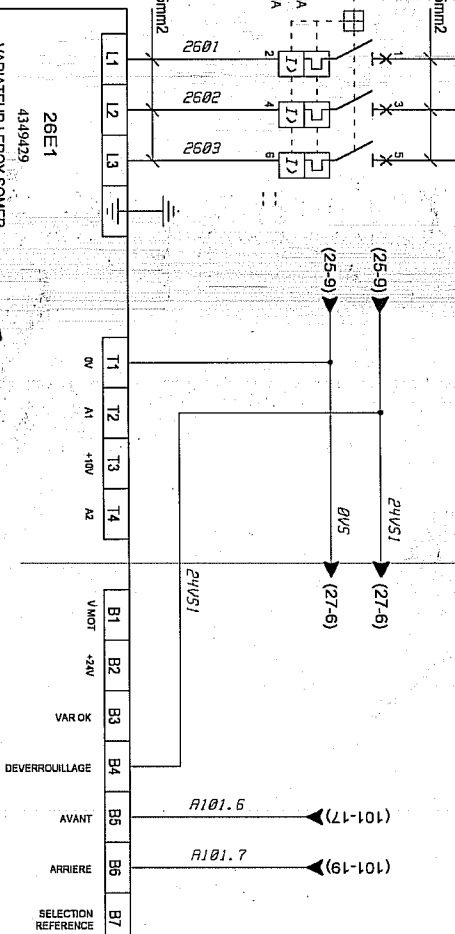
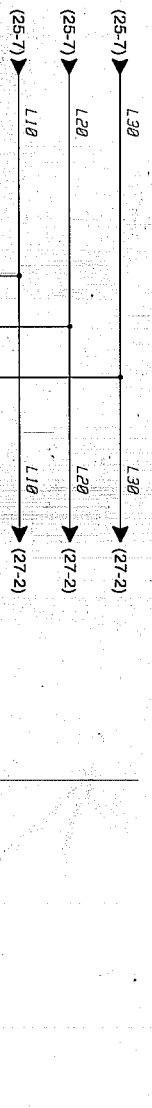
AVIAR CHAINES TABLE ROTATIVE 1



ROTATION TABLE ROTATIVE 1



AVIAR ROULEAUX TABLE ROTATIVE 2

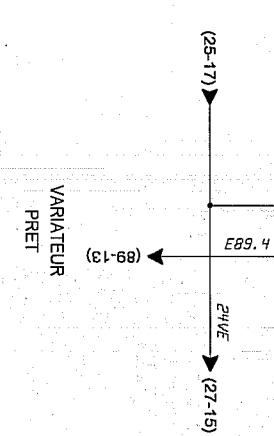


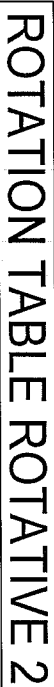
26M1
MOTEUR ENTRAÎNEMENT CHAINES
TABLE ROTATIVE 2

P: 0.75KW - 400V / 1.85A
230V / 4.7A

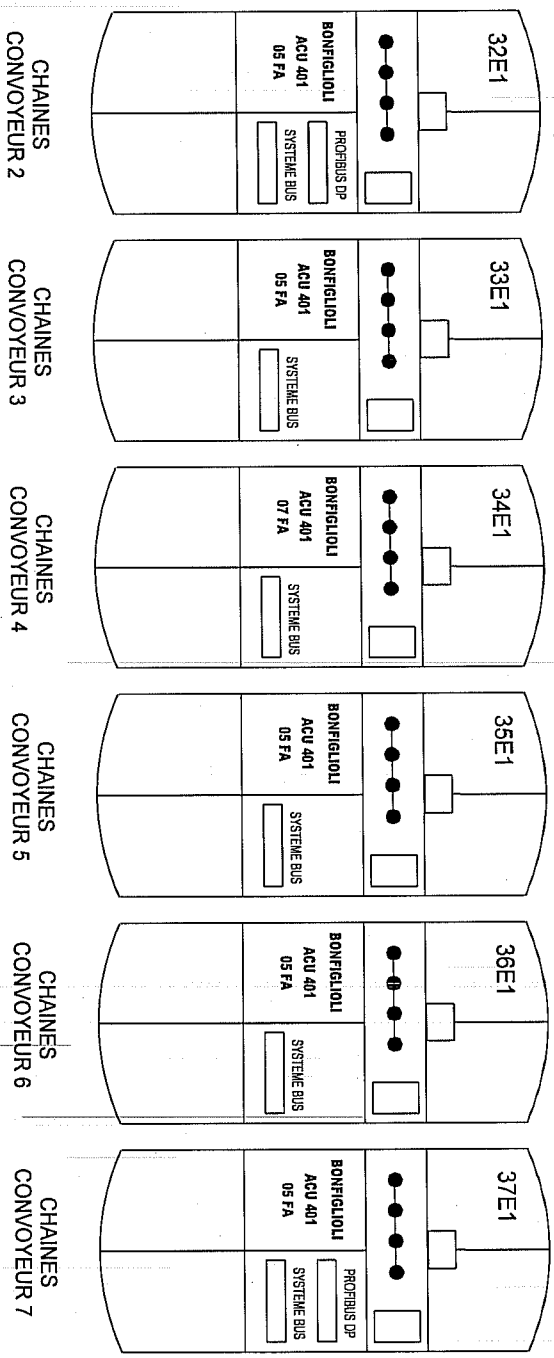
M2SB4

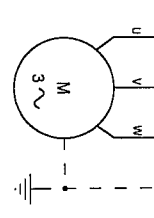
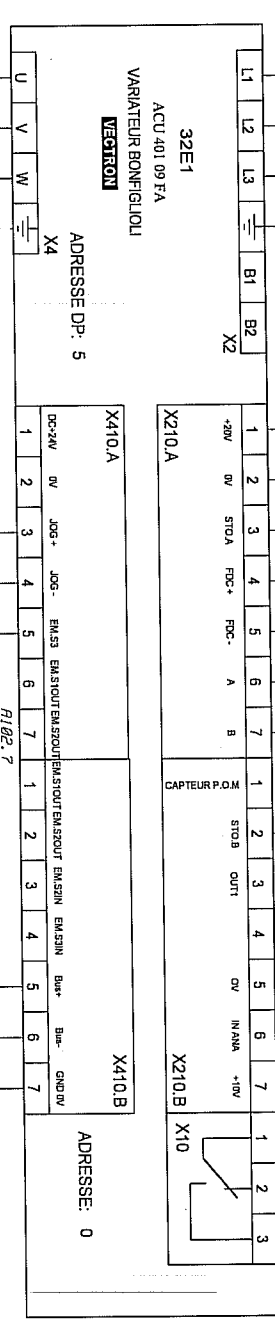
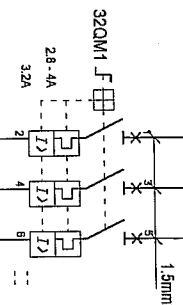
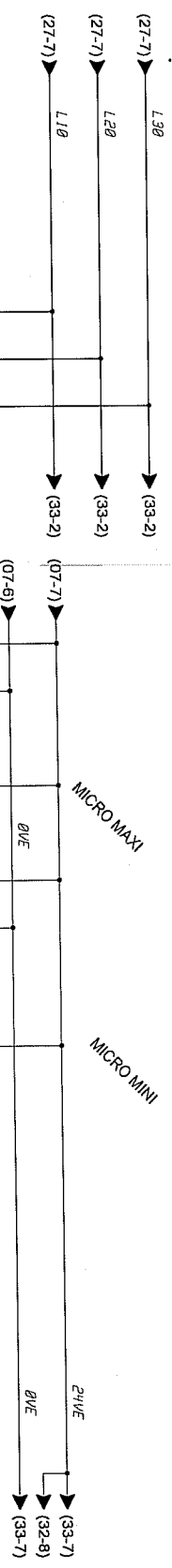
AVIAR CHAINES TABLE ROTATIVE 2





CONFIGURATION VARIATEURS REGLAGES

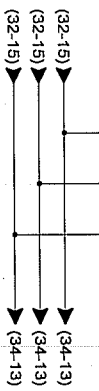
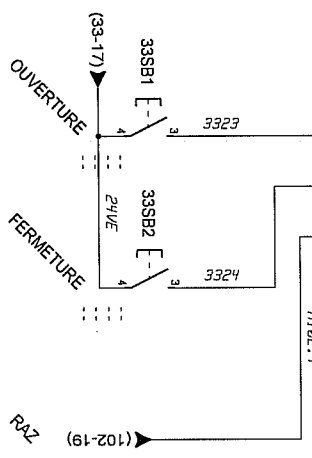
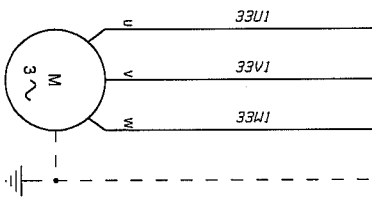
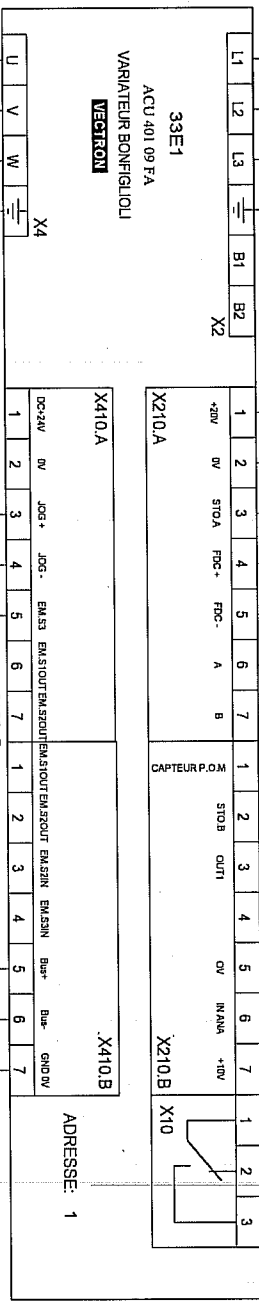
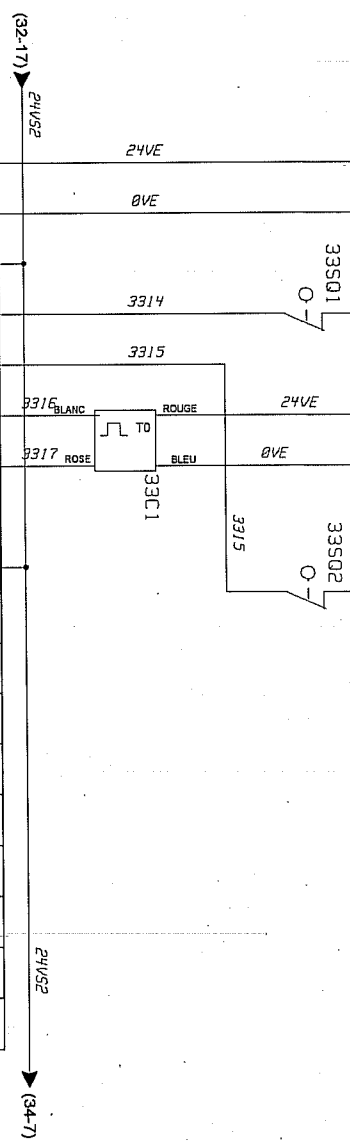
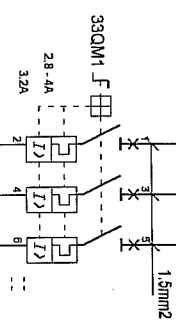
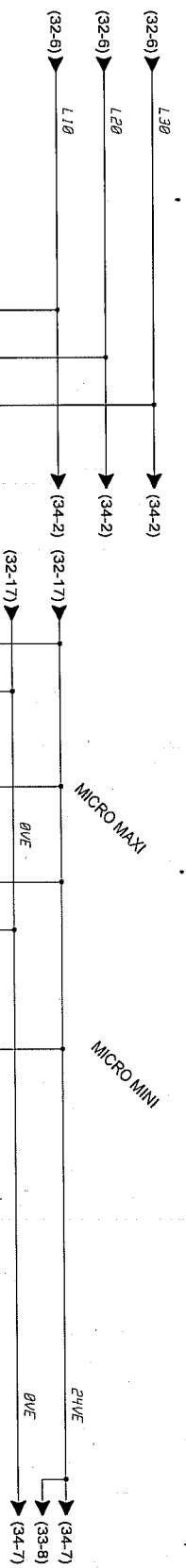




- 32C1: CODEUR DEPLACEMENT
- 32SB1: OUVERTURE REGLAGE
- 32SB2: FERMETURE REGLAGE
- 32SQ1: MICRO MAXI
- 32SQ2: MICRO MINI

MOTEUR REGLAGE
LARGEUR GUIDES CONVOYEUR 2
P: 0.37KW - 400V / 1.07A
230V / 1.85A
BN71B4

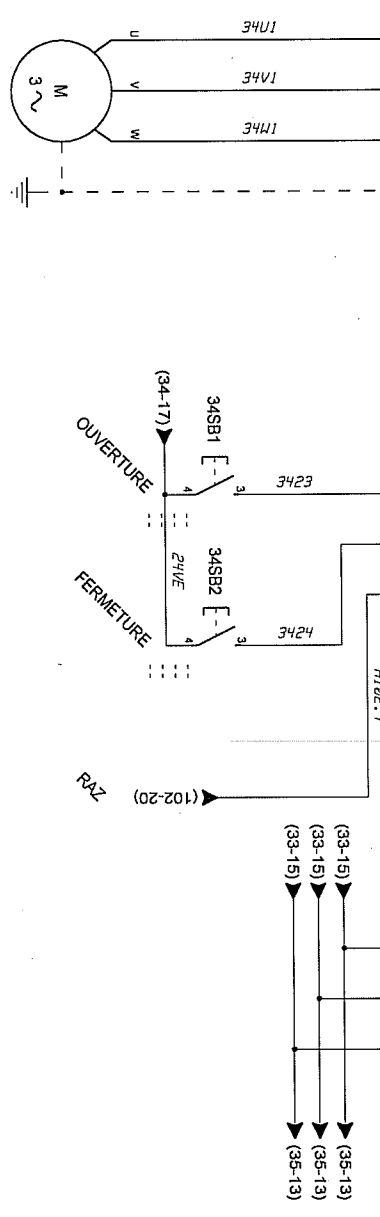
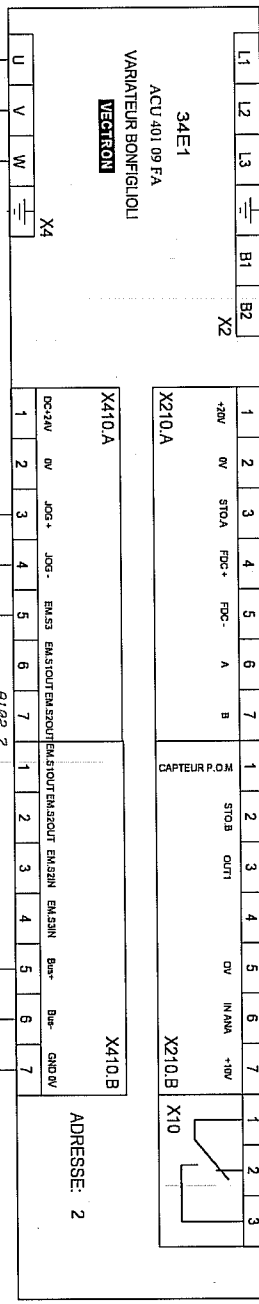
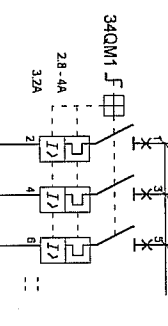
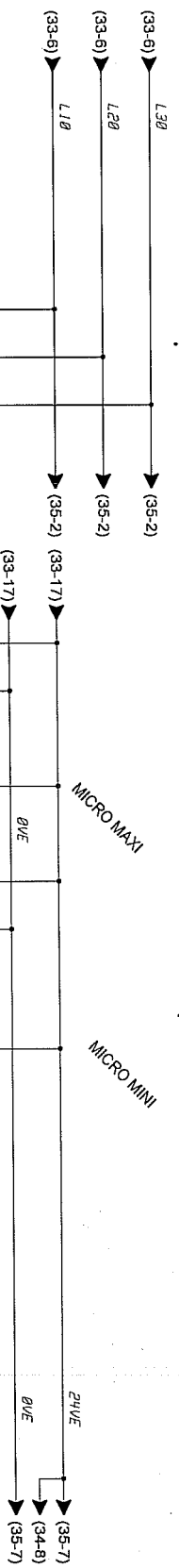
REGLAGE CHAINES CONVOYEUR 2



33C1: CODEUR DEPLACEMENT
 33SB1: OUVERTURE REGLAGE
 33SB2: FERMETURE REGLAGE
 33SQ1: MICRO MAXI
 33SQ2: MICRO MINI

REGLAGE CHAINES CONVOYEUR 3

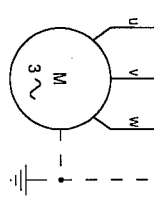
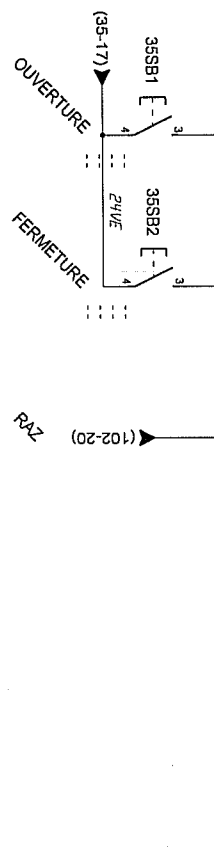
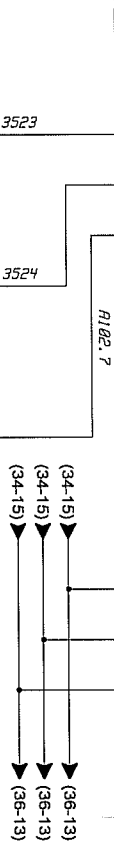
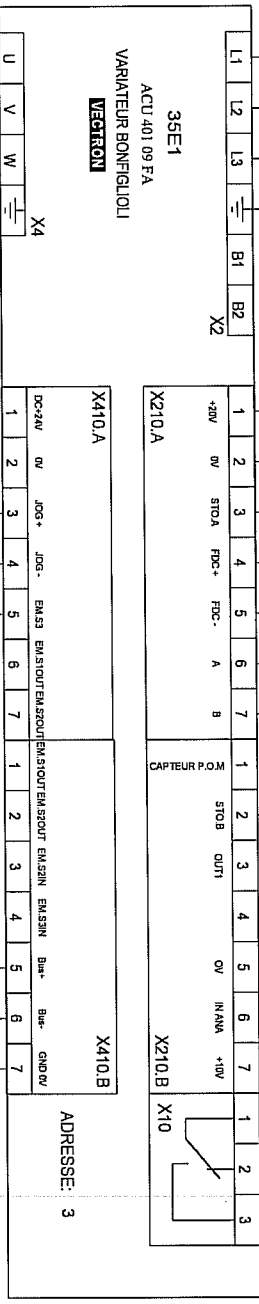
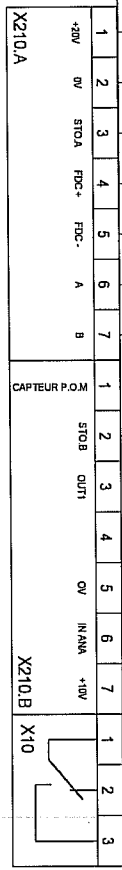
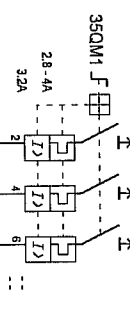
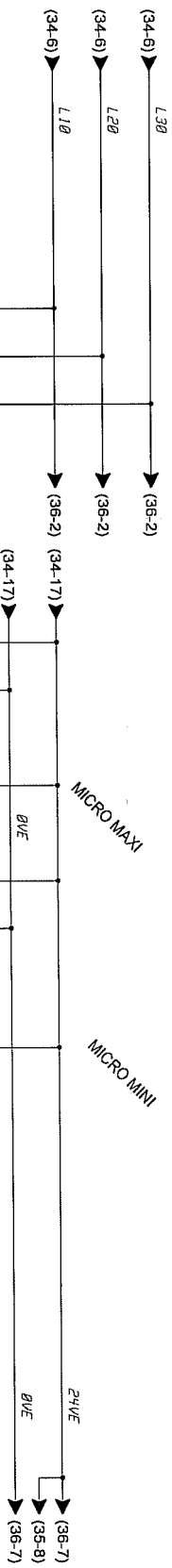
MOTEUR REGLAGE
 LARGEUR GUIDES CONVOYEUR 3
 P. 0,37KW - 400V / 1,07A
 230V / 1,85A
 BN71B4



- 34C1: CODEUR DEPLACEMENT
- 34SB1: OUVERTURE REGLAGE
- 34SB2: FERMETURE REGLAGE
- 34SQ1: MICRO MAXI
- 34SQ2: MICRO MINI

REGLAGE CHAINES CONVOYEUR 4

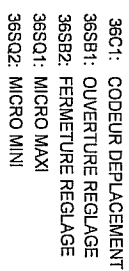
MOTEUR REGLAGE
LARGEUR GUIDES CONVOYEUR 4
P: 0,37KW - 400V / 1,07A
230V / 1,85A
BN71B4



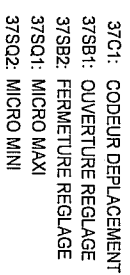
- 35C1: CODEUR DEPLACEMENT
- 35SB1: OUVERTURE REGLAGE
- 35SB2: FERMETURE REGLAGE
- 35SQ1: MICRO MAXI
- 35SQ2: MICRO MINI

MOTEUR REGLAGE
LARGEUR GUIDES CONVOYEUR 5
P: 0,37KW - 400V / 1,07A
230V / 1,85A
BN71B4

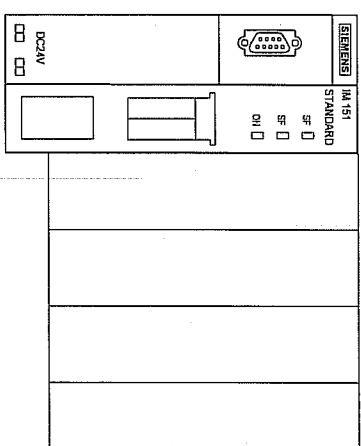
REGLAGE CHAINES CONVOYEUR 5



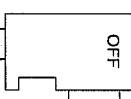
REGLAGE CHAINES CONVOYEUR 6



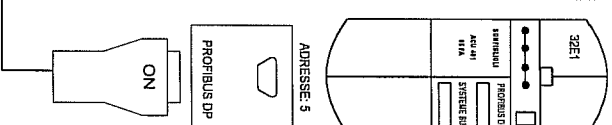
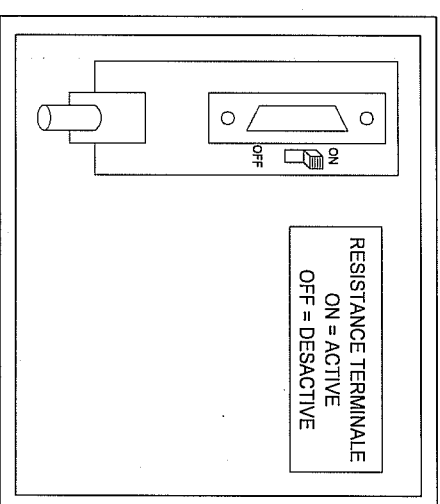
REGLAGE CHAINES CONVOYEUR 7



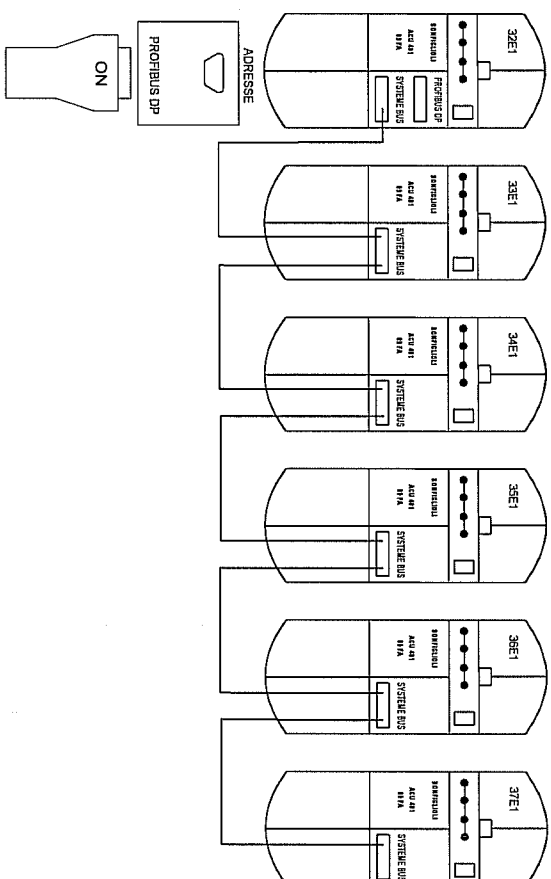
ADRESSE: 15

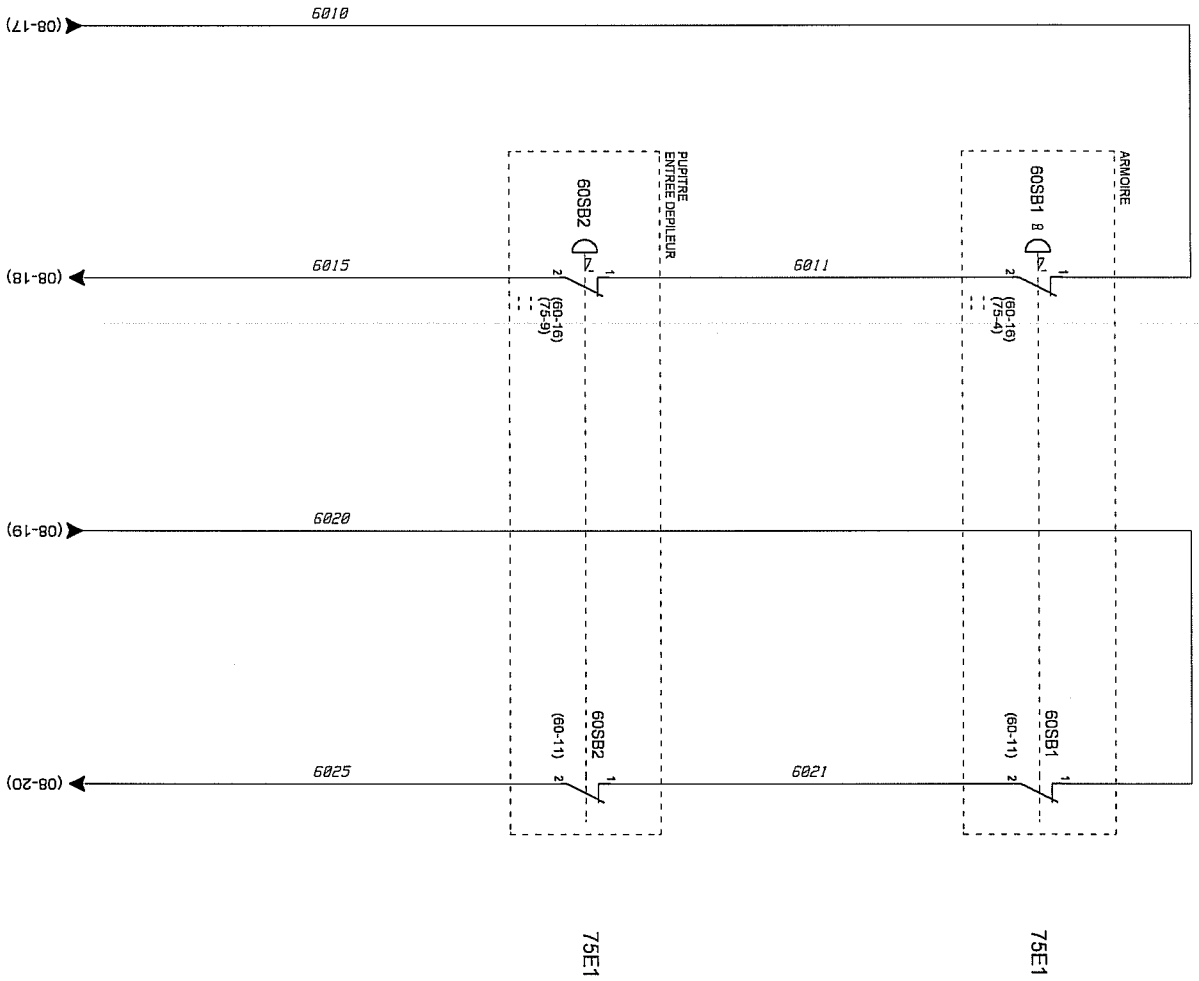


ADRESSE DP: 15



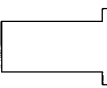
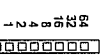
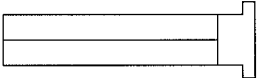
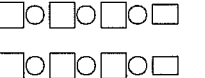
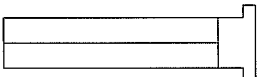
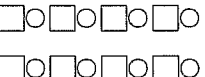
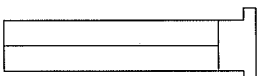
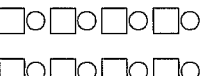
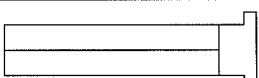
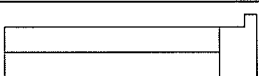
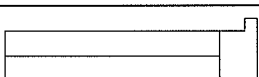
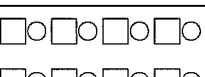
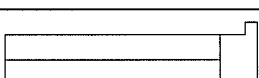
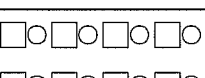
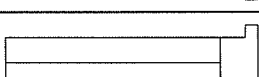
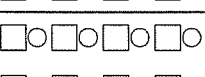
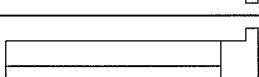
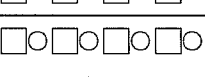
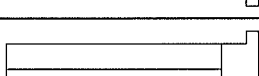
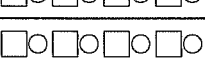
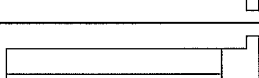
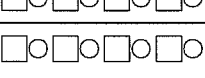
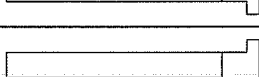
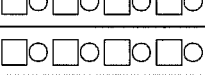
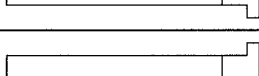
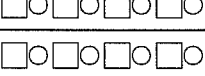
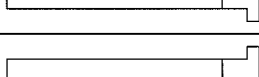
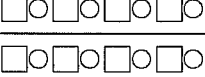
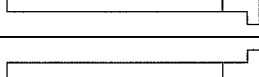
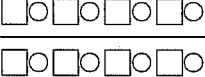
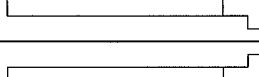
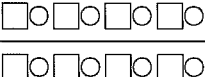
ARCHITECTURE SYSTEME BUS





CONFIGURATION PROFIBUS ARMOIRE CONVOYEUR

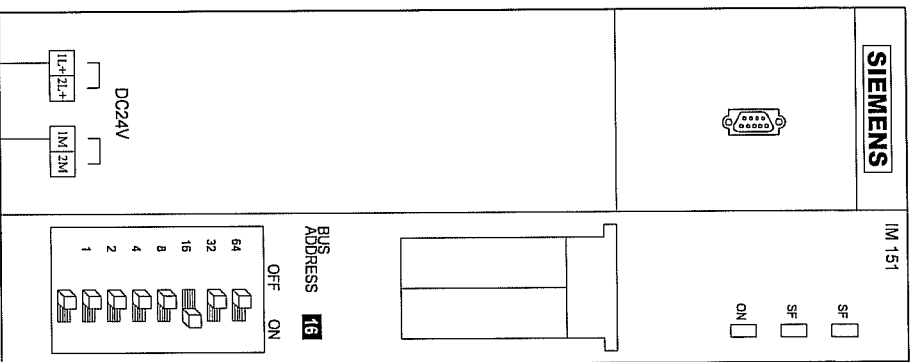
ADRESSE : 15

			ET200S		
71E1	PM-E				
72E1	4DI DC 24V		E22.0		
72E2	4DI DC 24V		E23.0		
73E1	4DI DC 24V		E24.0		
73E2	4DI DC 24V		E25.0		
74E1	4DI DC 24V		E26.0		
74E2	4DI DC 24V		E27.0		
75E1	4DI DC 24V		E28.0		
75E2	4DI DC 24V		E29.0		
76E1	4DI DC 24V		E30.0		
76E2	4DI DC 24V		E31.0		
77E1	4DI DC 24V		E32.0		
77E2	4DI DC 24V		E33.0		
78E1	4DI DC 24V		E33.0		
79E1	4DI DC 24V		E33.0		
80E1	4DI DC 24V		E33.0		

CONFIGURATION PROFIBUS ARMOIRE CONVOYEUR

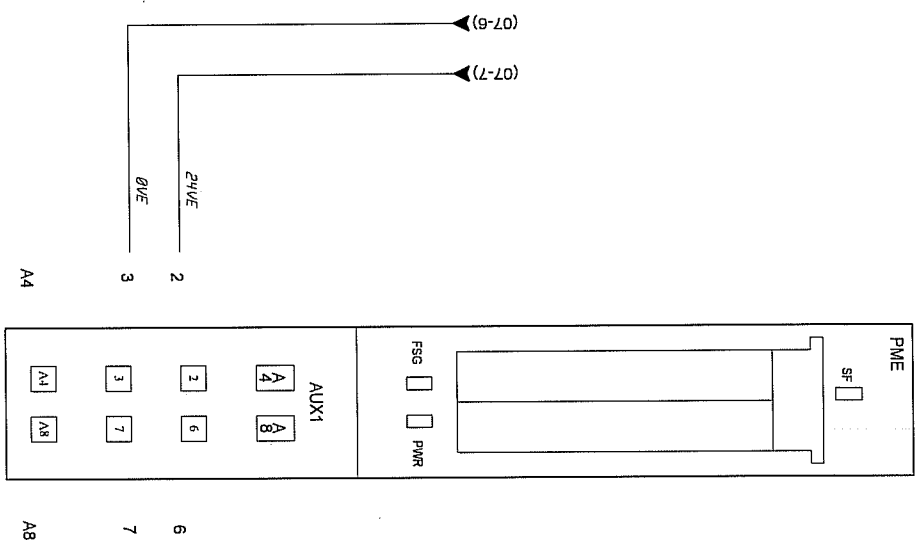
81E1	4DI DC 24V		E33.0	
82E1	4DI DC 24V		E33.0	
83E1	4DI DC 24V		E33.0	
84E1	4DI DC 24V		E22.0	
85E1	4DI DC 24V		E23.0	
86E1	4DI DC 24V		E24.0	
88E1	4DI DC 24V		E22.0	
89E1	4DI DC 24V		E23.0	
90E1	4DI DC 24V		E24.0	
96E1	PM-E		A22.0	
97E1	2DO NO/5A AC 230V/5A		A22.0	
97E2	2DO NO/5A AC 230V/5A		A23.0	
98E1	2DO NO/5A AC 230V/5A		A24.0	
98E2	4DO DC 24V/0.5A		A25.0	
99E1	4DO DC 24V/0.5A		A25.0	
100E1	4DO DC 24V/0.5A		A25.0	
101E1	4DO DC 24V/0.5A		A25.0	
102E1	4DO DC 24V/0.5A		A25.0	
FIN DE LIGNE				

70E1
6ES7 151-1AA02-0AB0

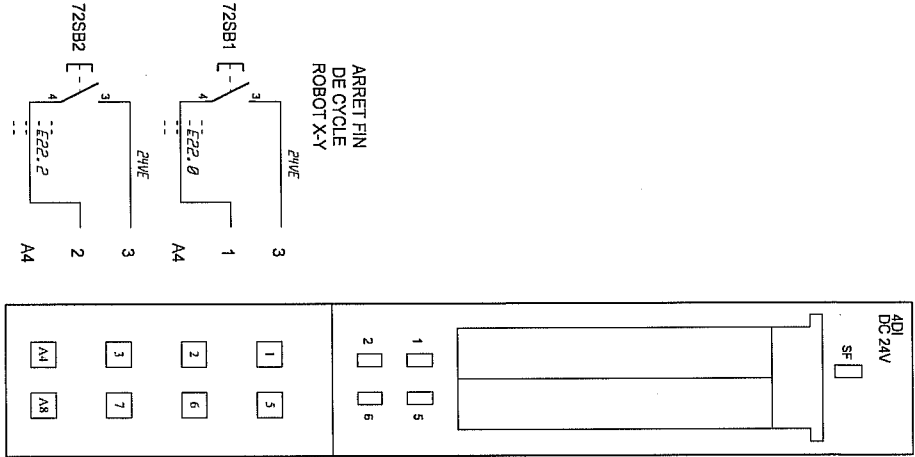


(07-13) 24V/P
(07-13) 0V/P

71E1
6ES7 138-4CB10-0AB0
6ES7 193-4CC20-0AA0

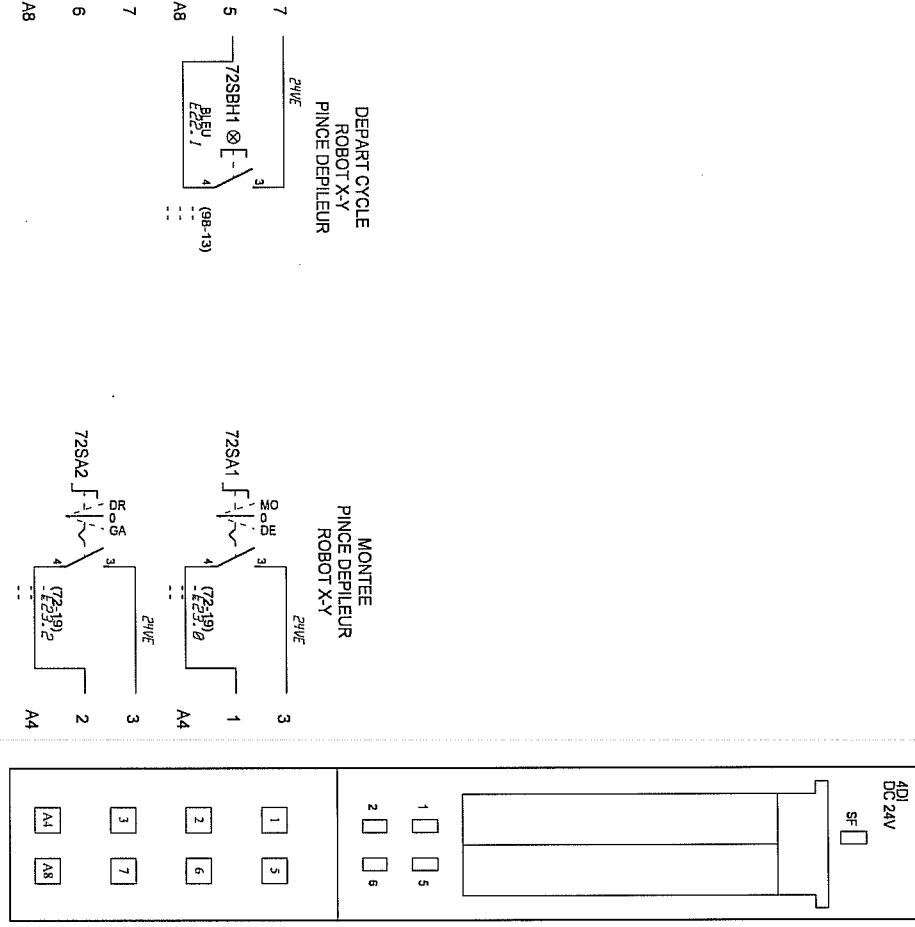


72E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



COMMANDE
DEPOSE PLATEAUX

72E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

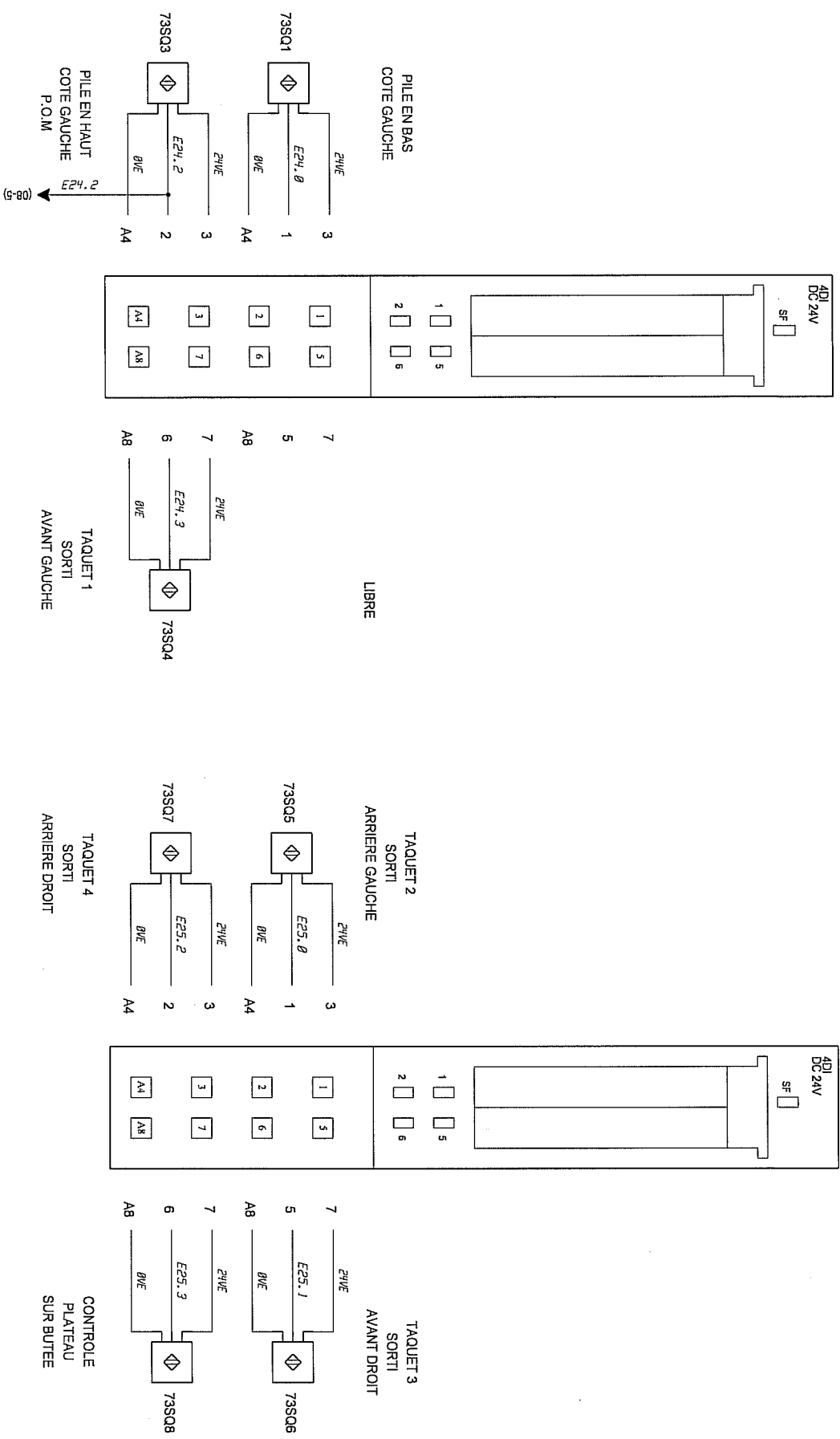


DROITE
PINCE DEPILEUR
ROBOT X-Y
(VERS CLOUSE)

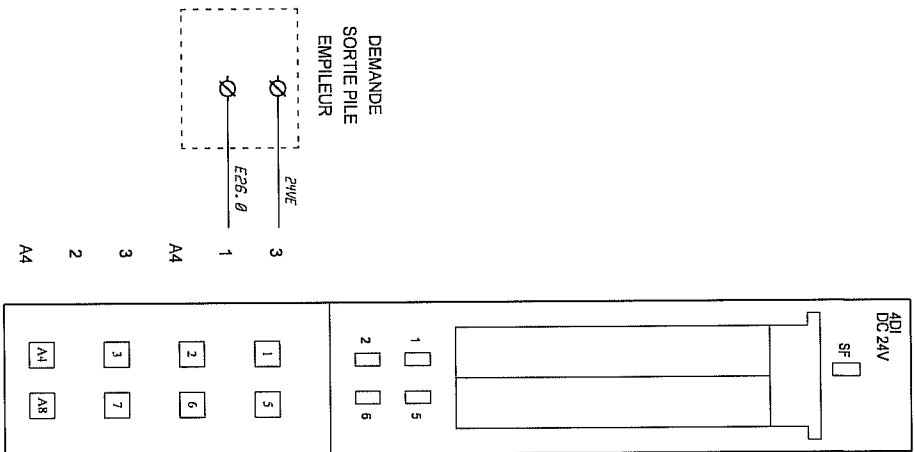
GAUCHE
PINCE DEPILEUR
ROBOT X-Y
(VERS DEPILEUR)

73E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

73E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

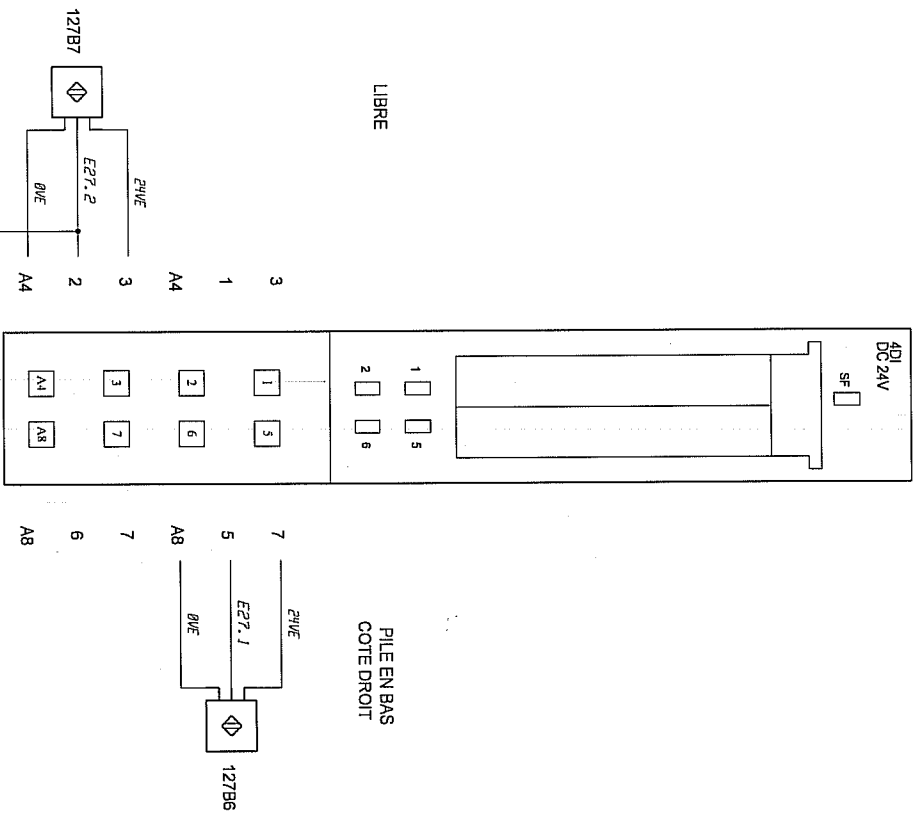


74E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



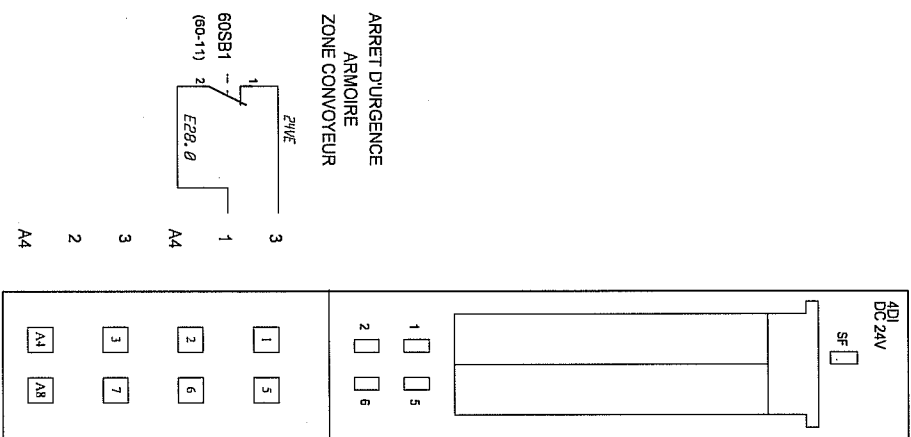
LIBRE

74E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

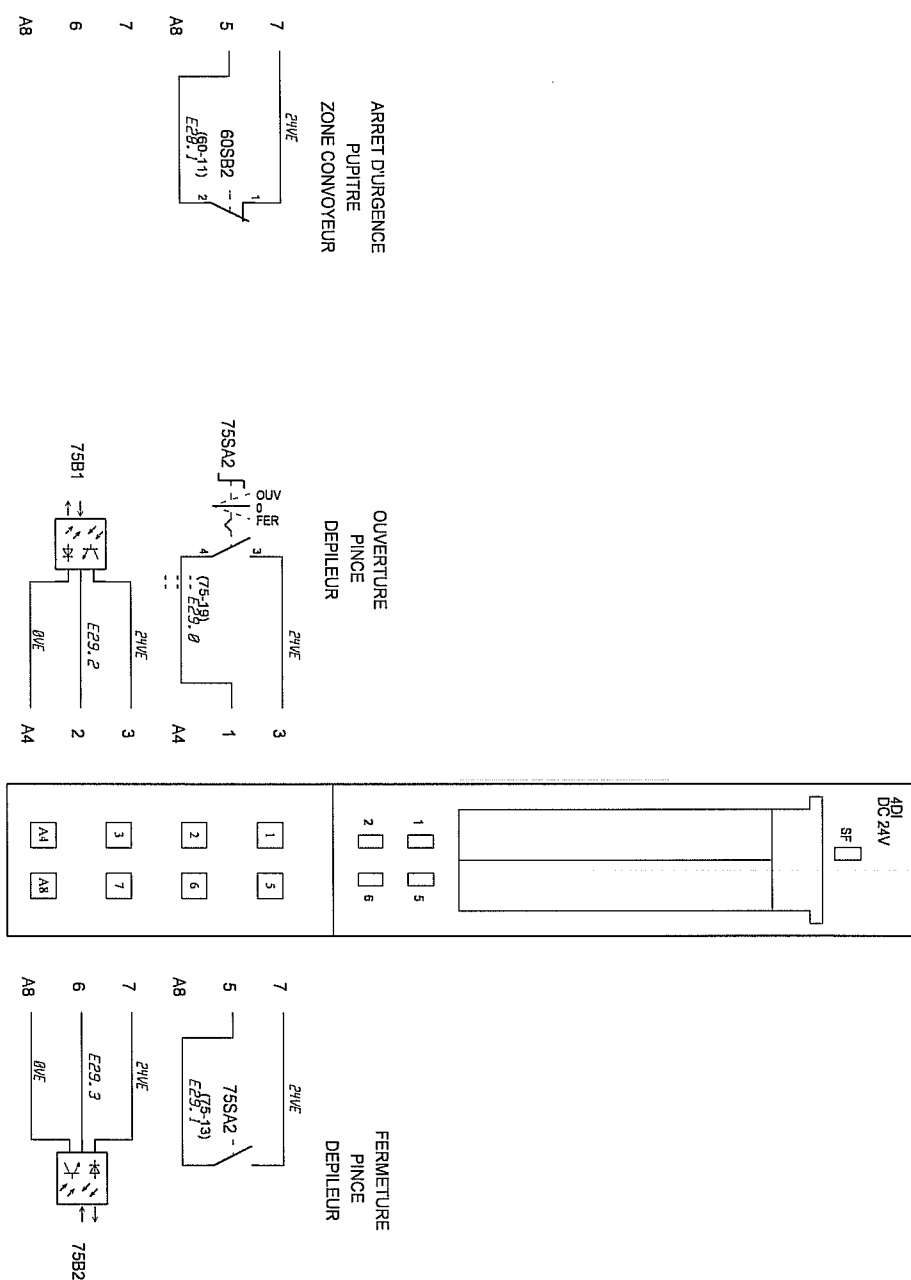


LIBRE

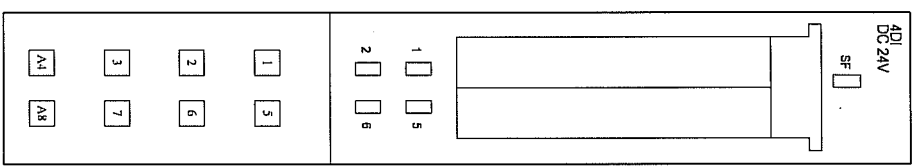
75E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



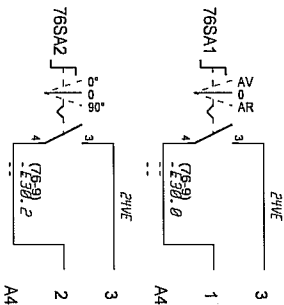
75E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



76E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

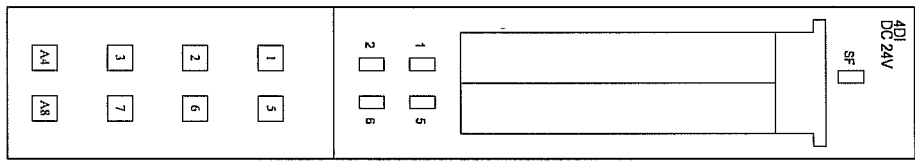


AVANT
CHAINES
DEPILEUR

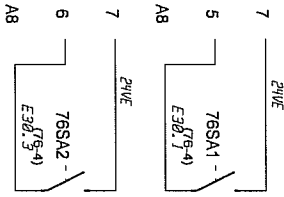


ROTATION
PINCE DEPILEUR
A 0°
(PRISE)

76E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

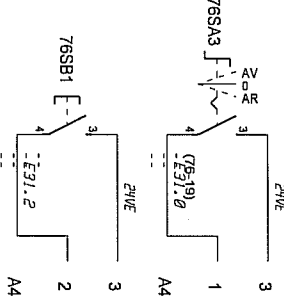


ARRIERE
CHAINES
DEPILEUR



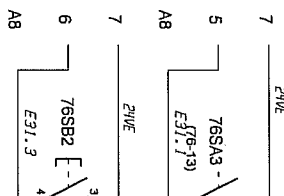
ROTATION
PINCE DEPILEUR
A 90°
(POSE)

MONTÉE
PILE
DEPILEUR



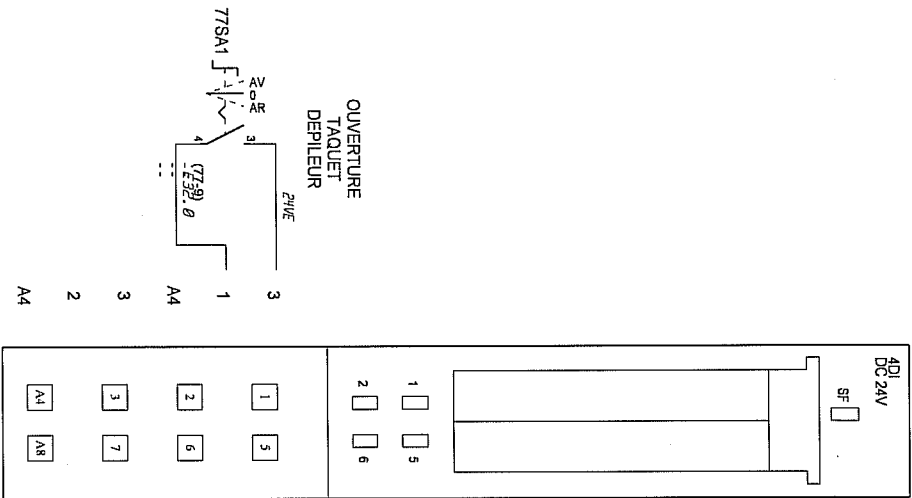
COMMANDE
MONTÉE / DESCENTE
SMIS

DESCENTE
PILE
DEPILEUR

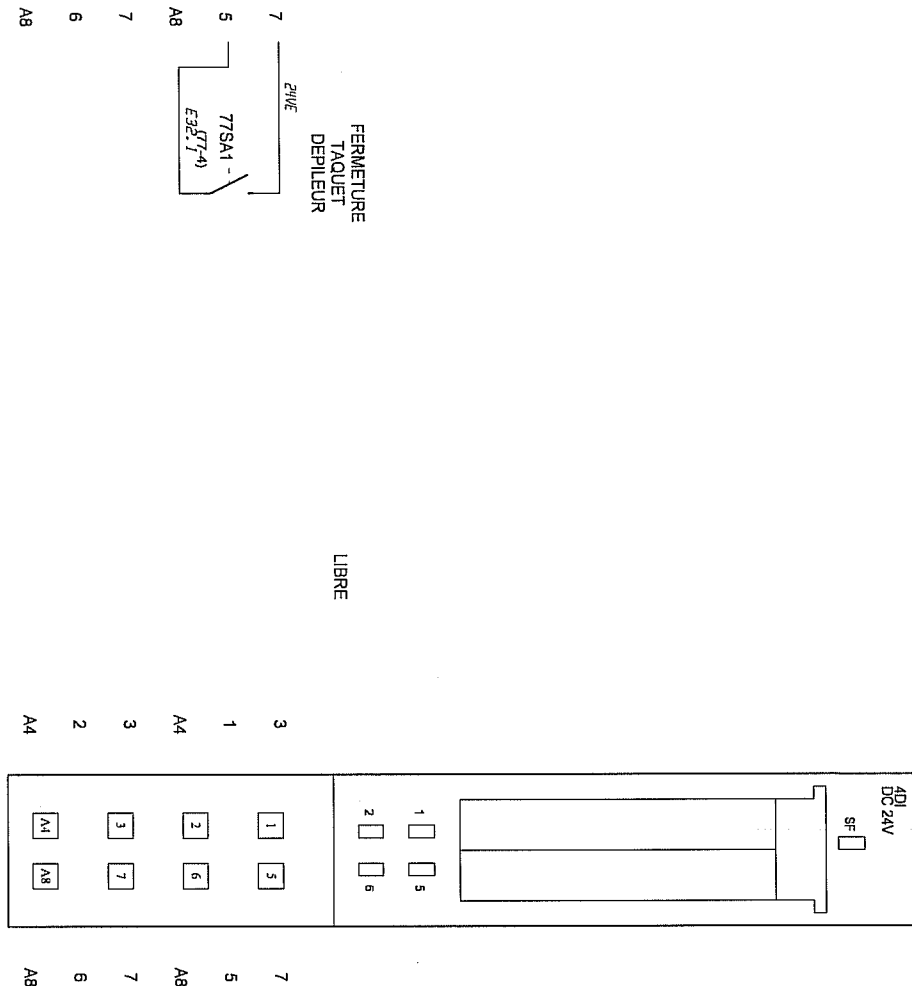


COMMANDE
MONTÉE / DESCENTE
BUTÉE EMPLEUR

77E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



77E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



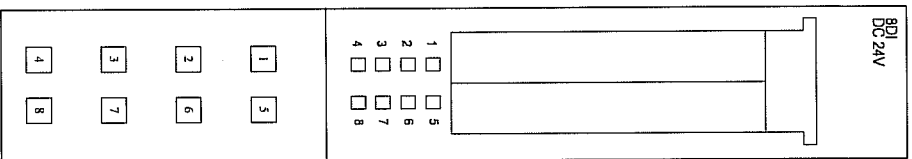
LIBRE
ROBOT
NORMAL
0-0

LIBRE

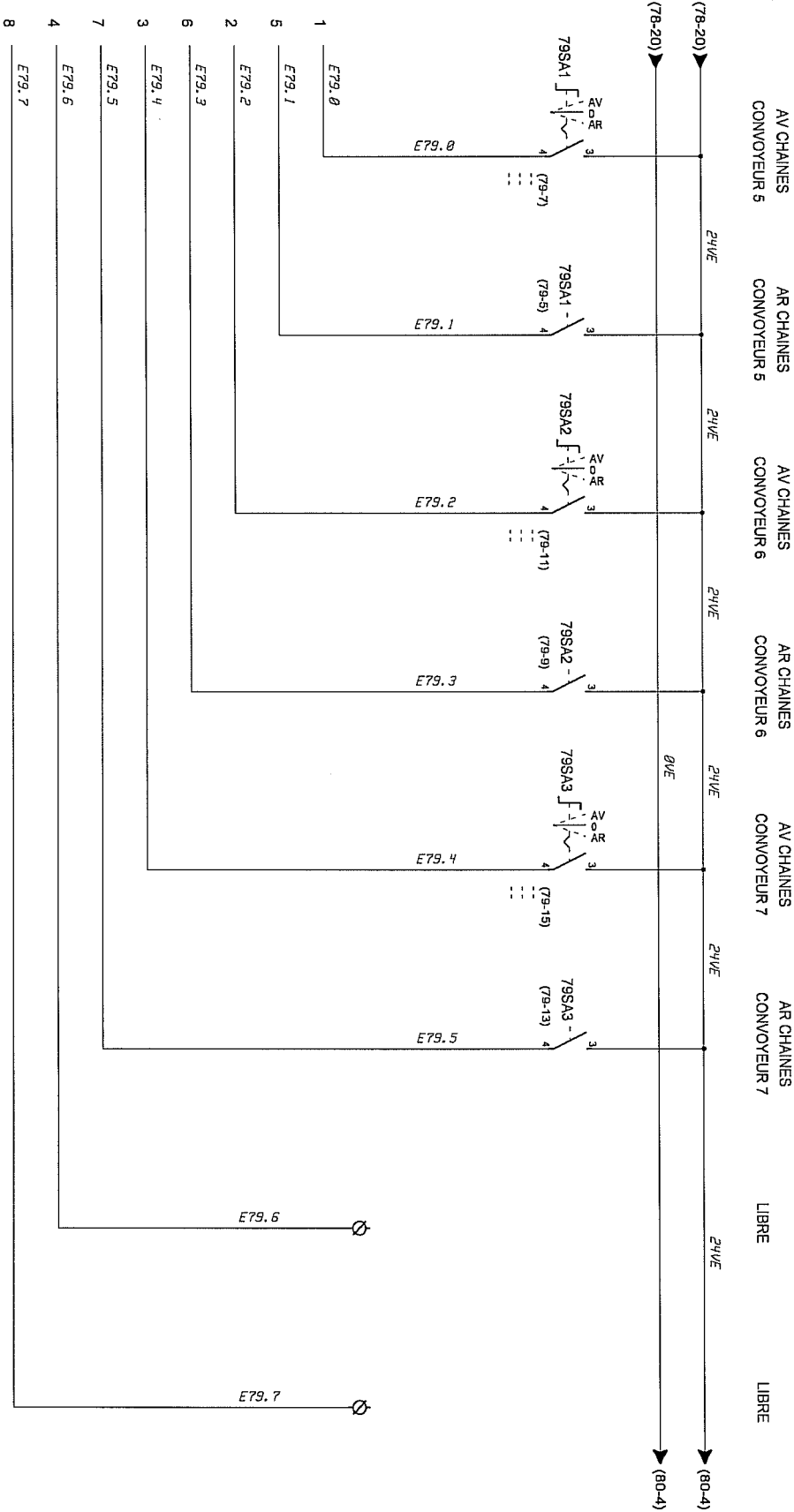
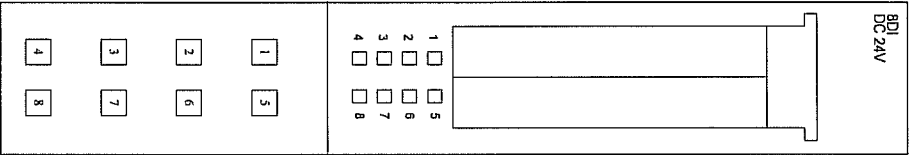
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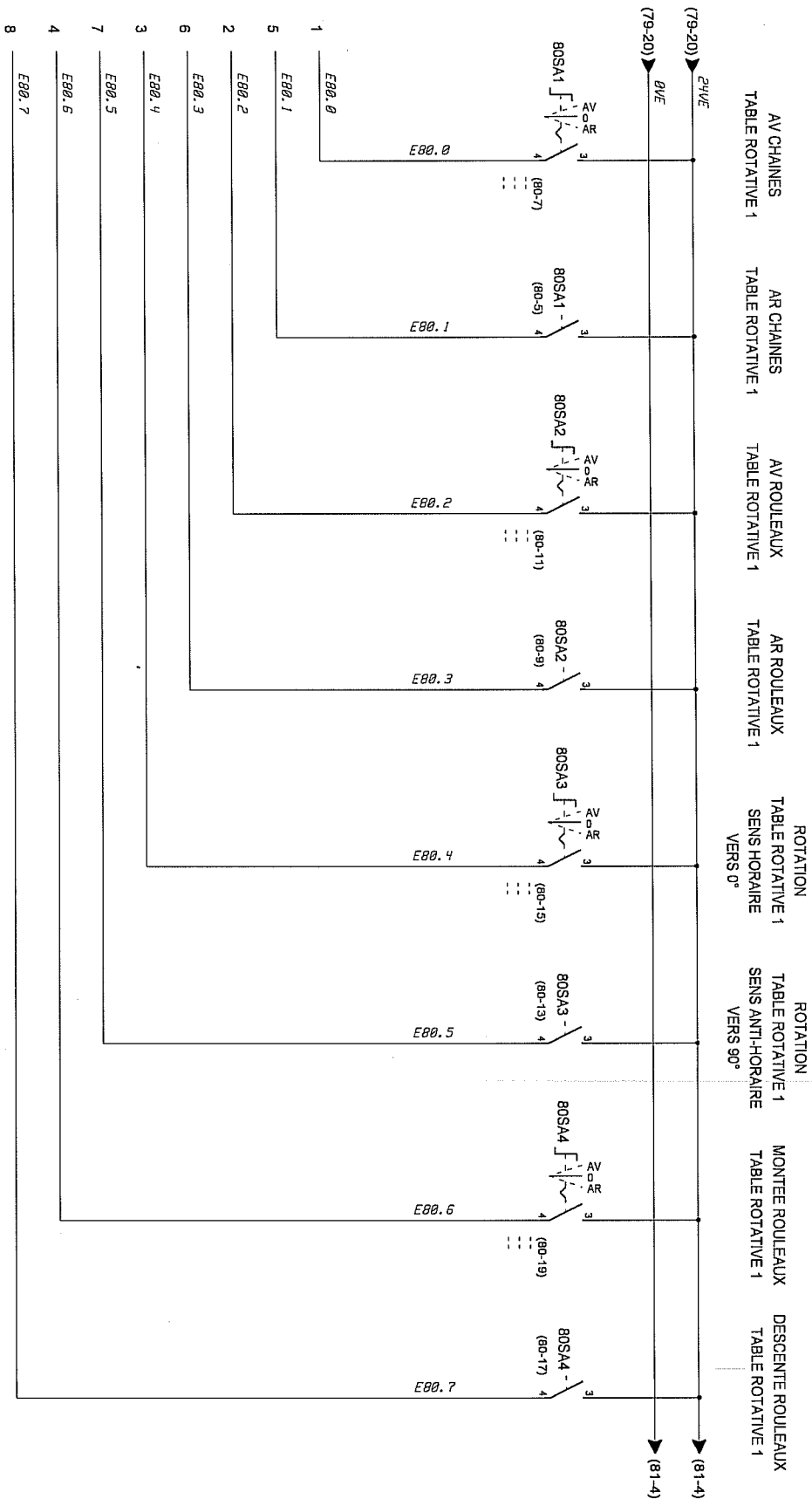
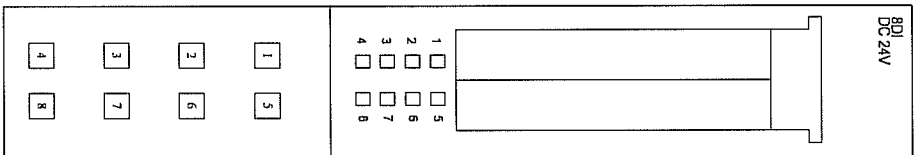
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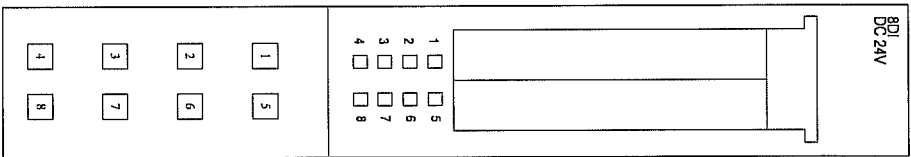
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



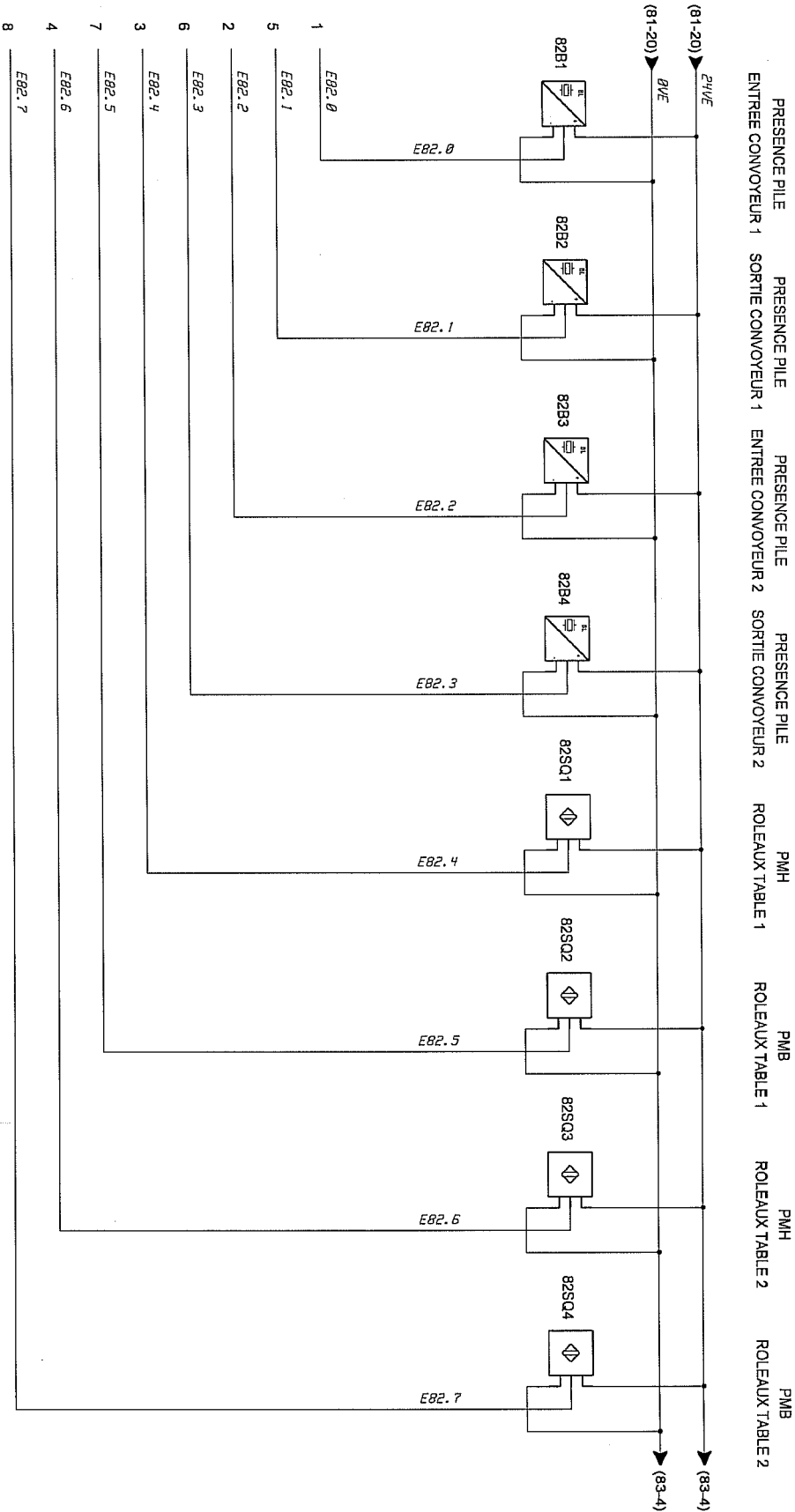
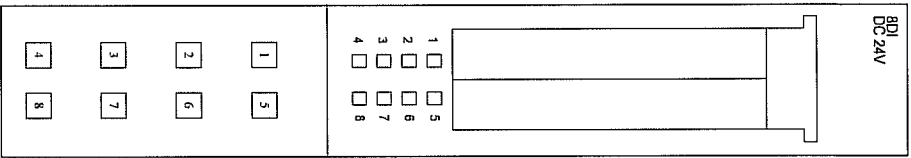
79E1
6ES7 193-1CB20-0AA0/U
6ES7 132-4BD00-0AA0



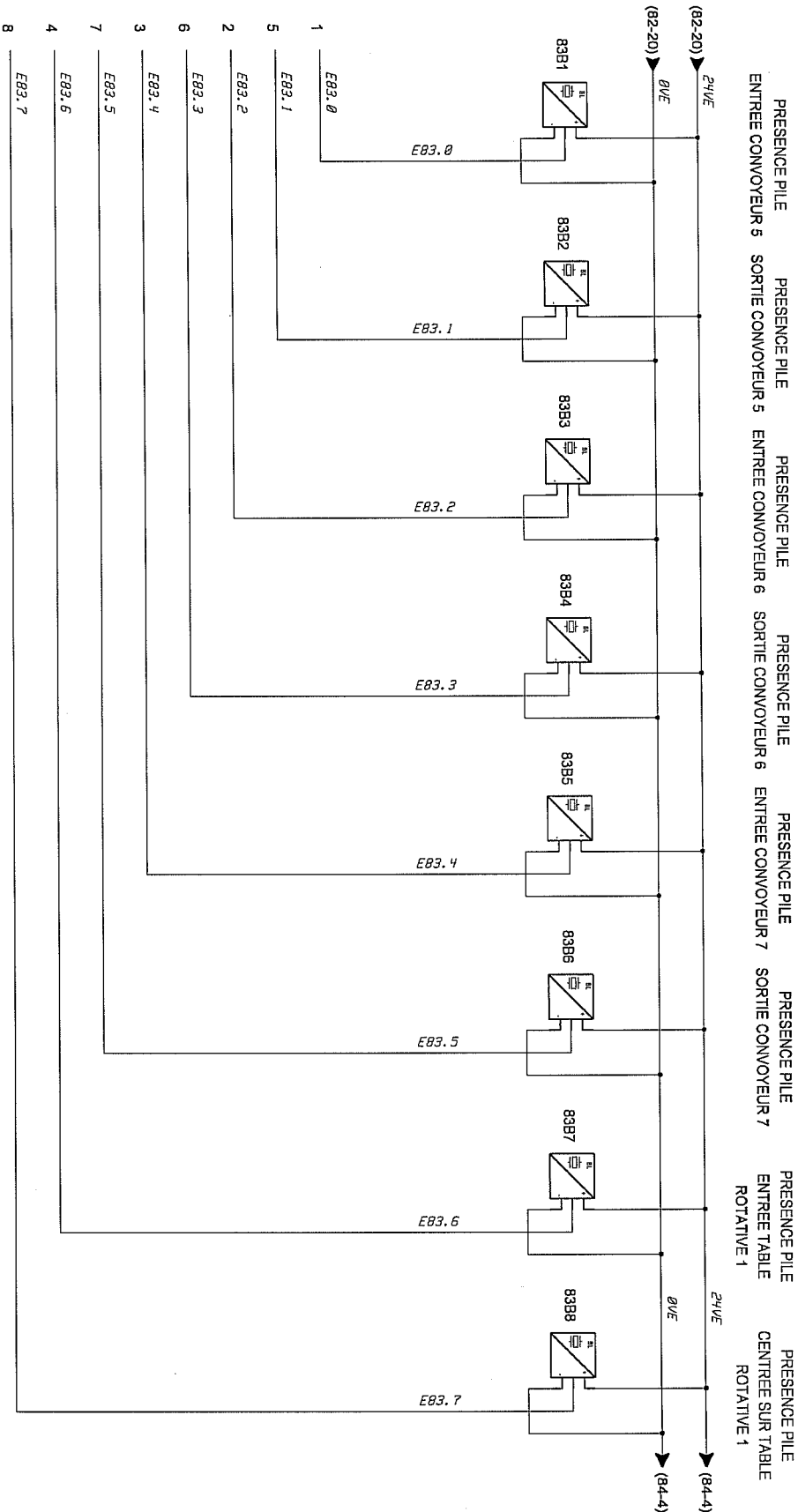
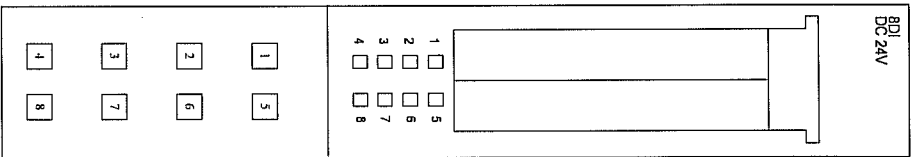




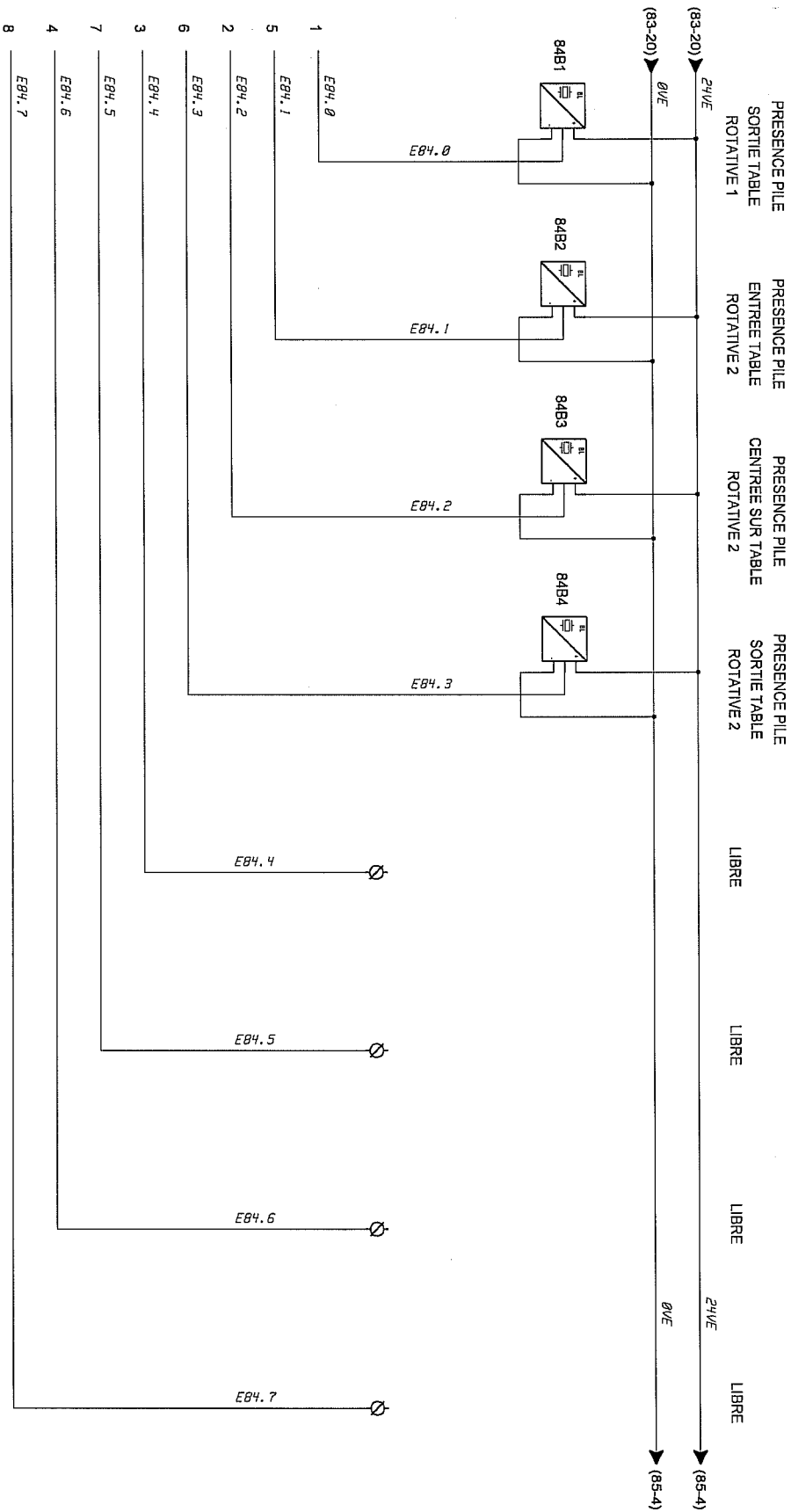
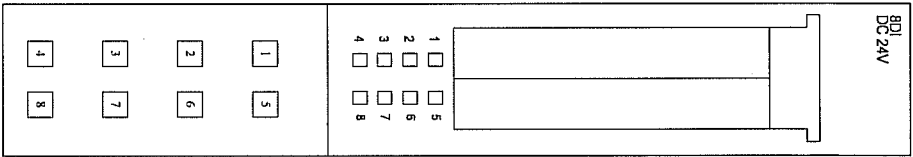
82E1
6ES7 193-4CB30-0AA0U
6ES7 132-4BD00-0AA0

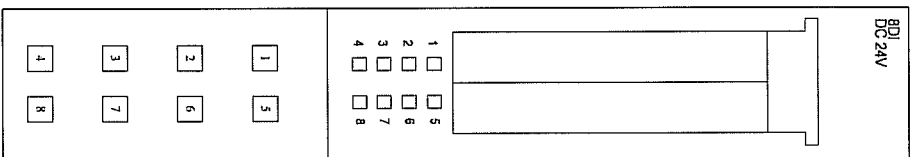


83E1
6ES7 193-4CB30-0AA0/U
6ES7 132-4BD00-0AA0

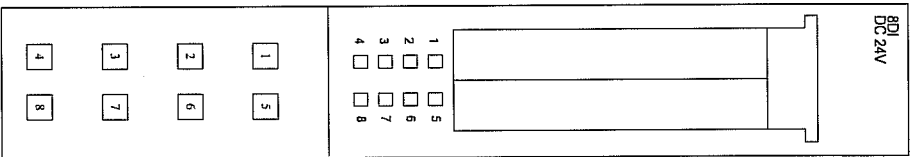


84E1
6ES7 193-4CB20-0AA0/U
6ES7 132-1BD00-0AA0





86E1
6ES7 193-4CB30-0AA0/U
6ES7 132-4BD00-0AA0



RALENTISSEMENT
TABLE ROTATIVE 2
POUR POSITION 3
EN POSITION 3

LIBRE

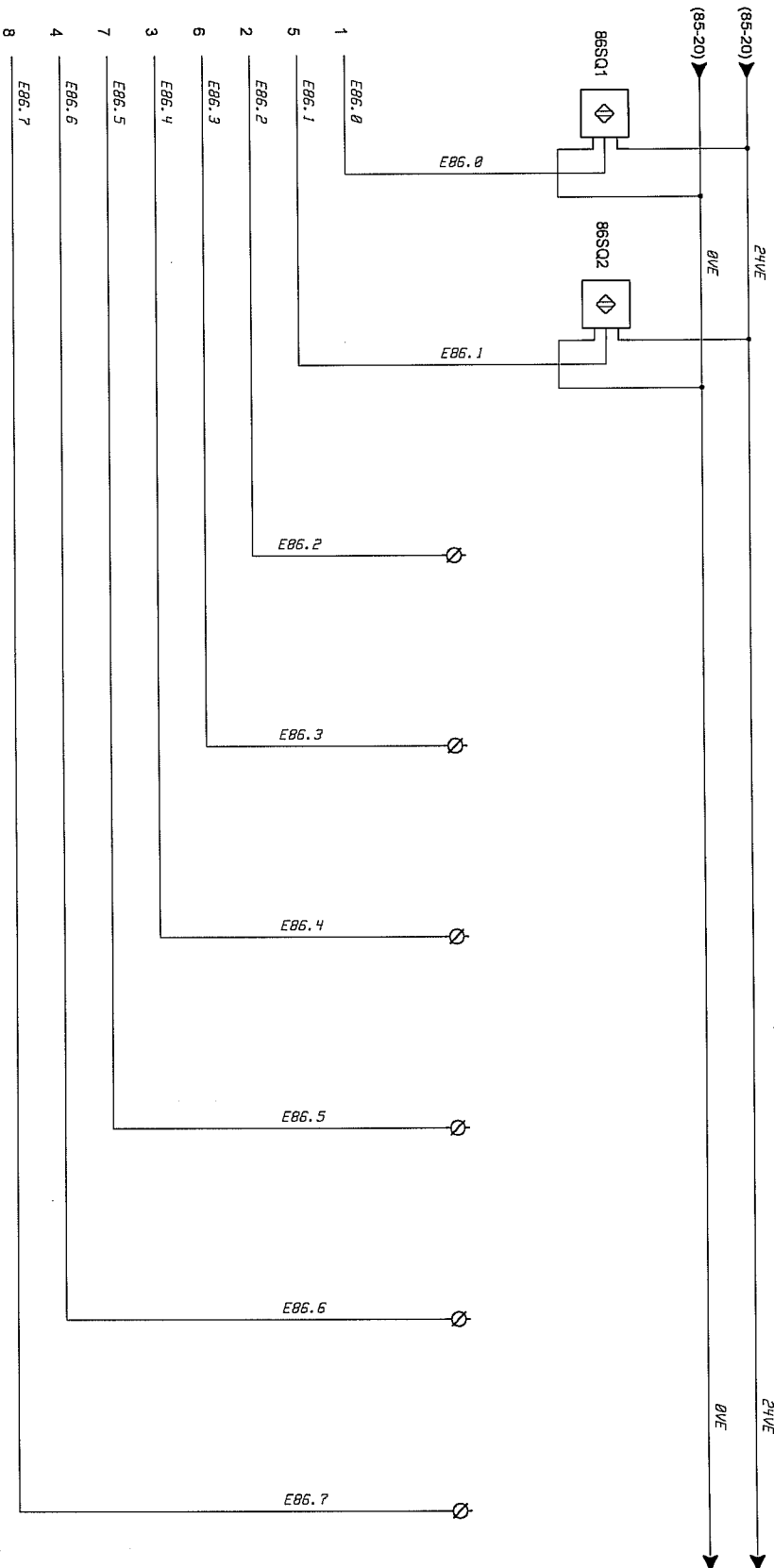
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LIBRE

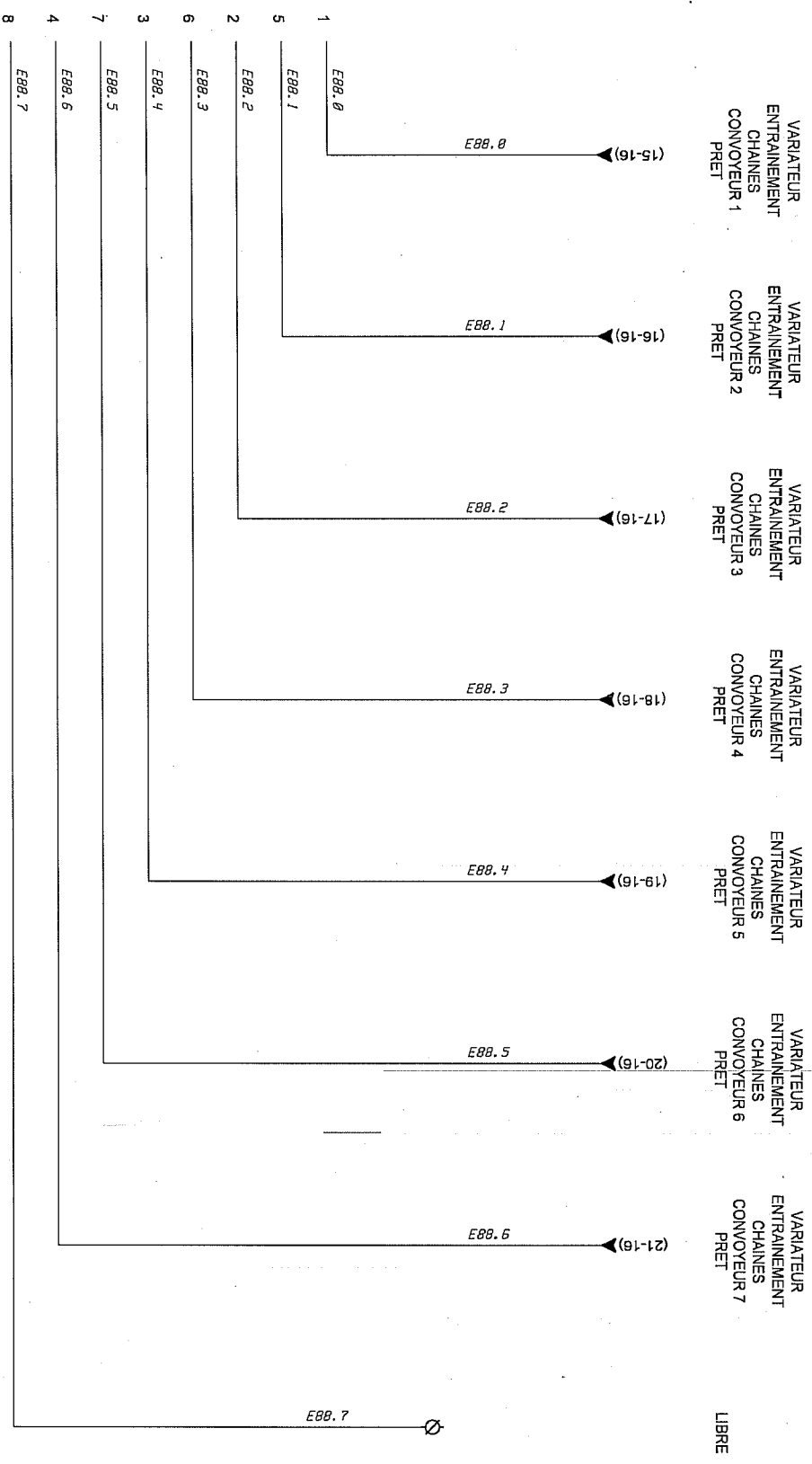
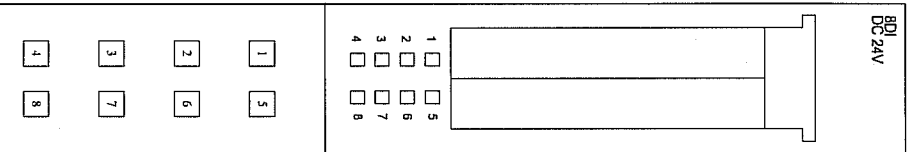
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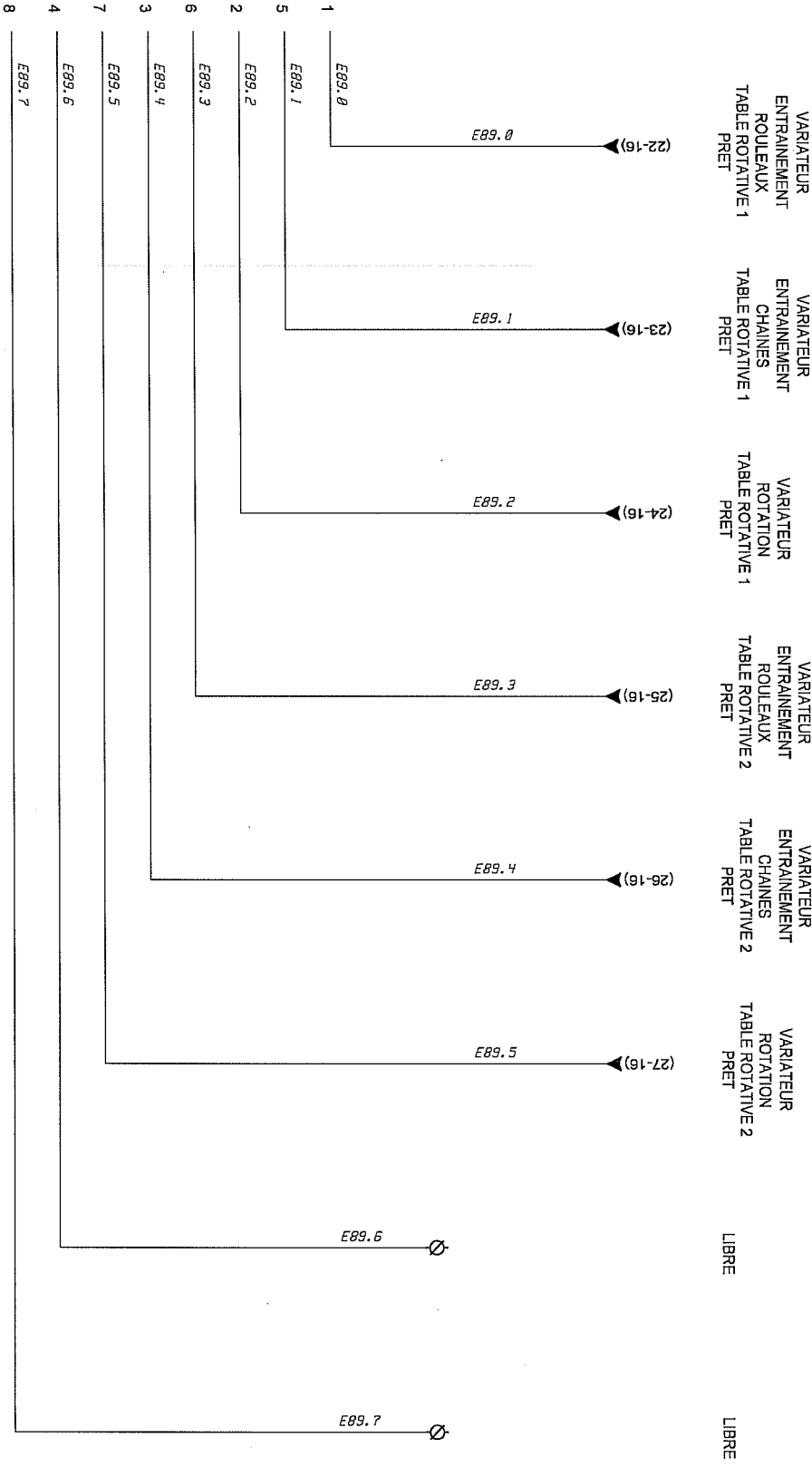
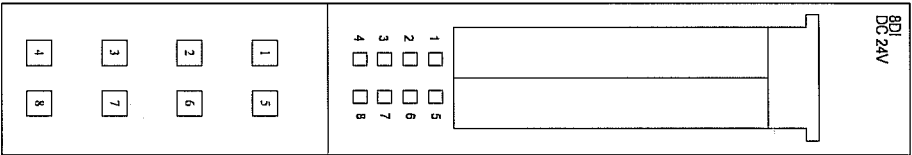
LIBRE

LIBRE

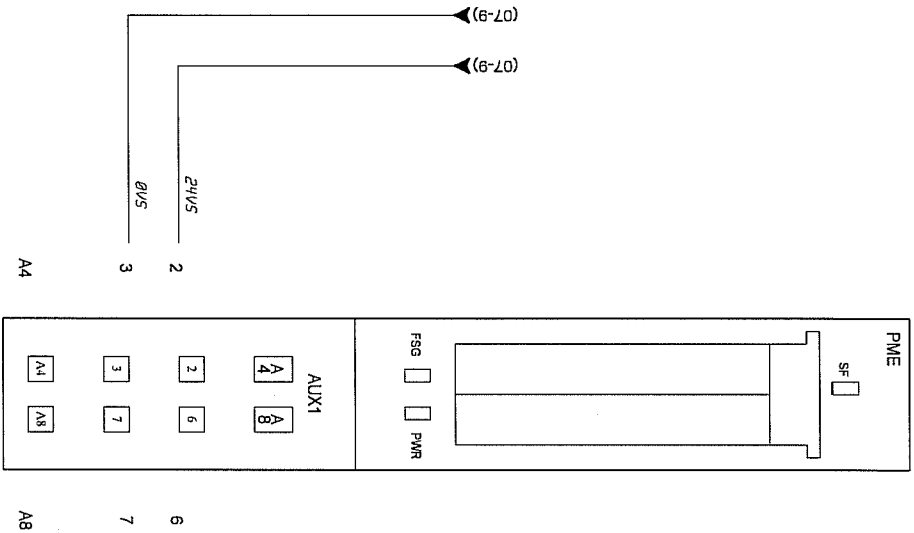


BBE1
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



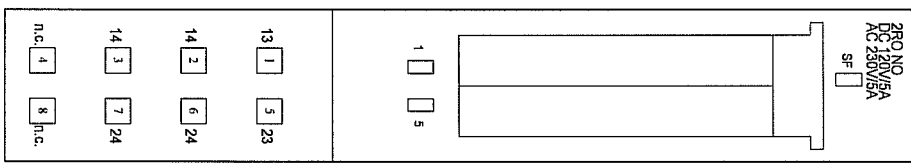
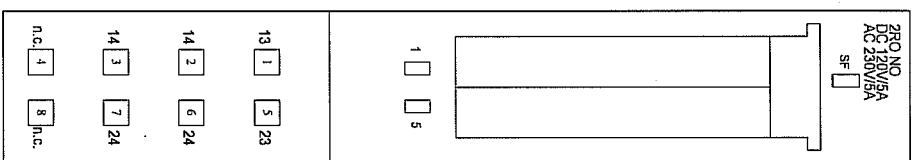


96E1
6ES7 138-4CB10-0AB0
6ES7 193-4CC20-0AA0

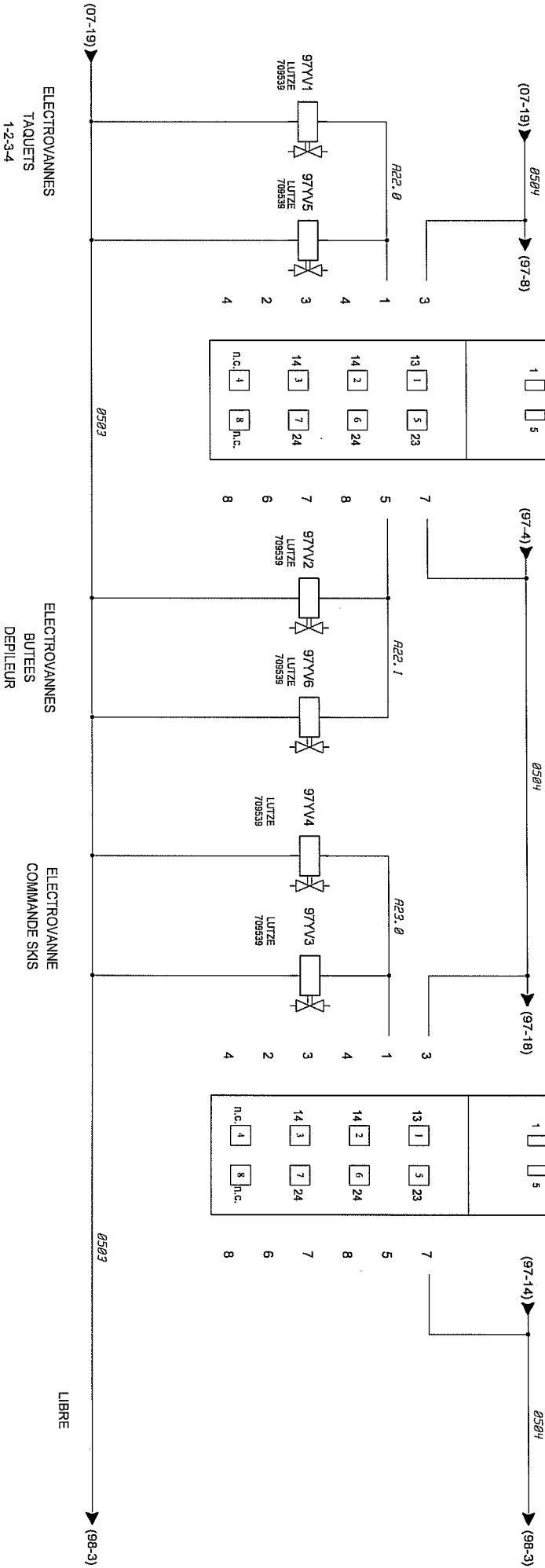


97/E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

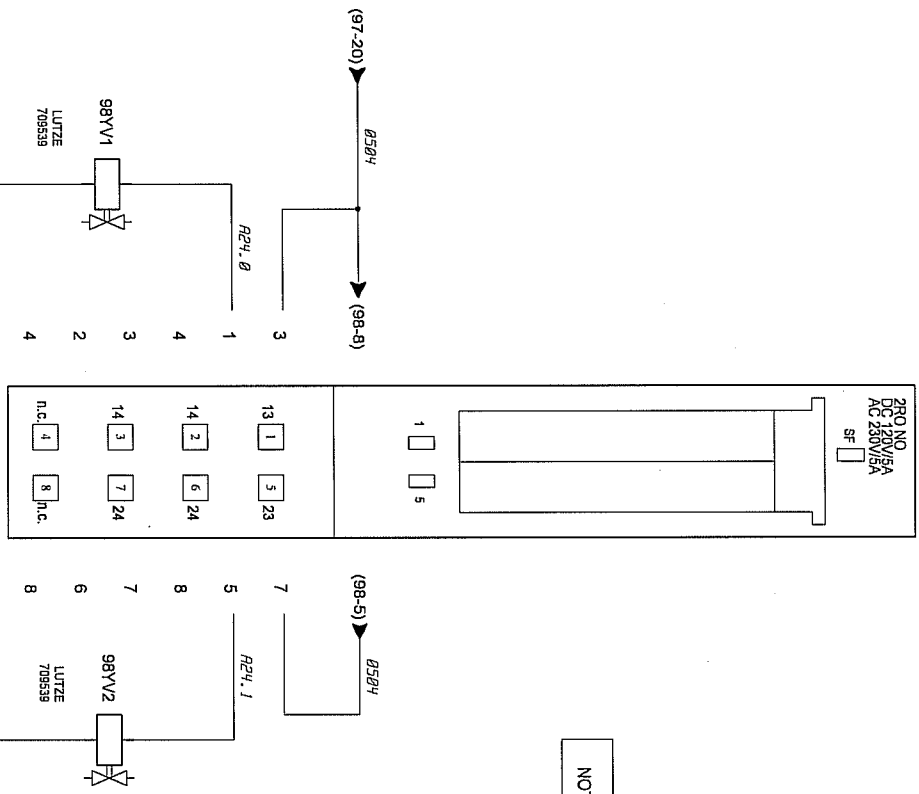
97/E2
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



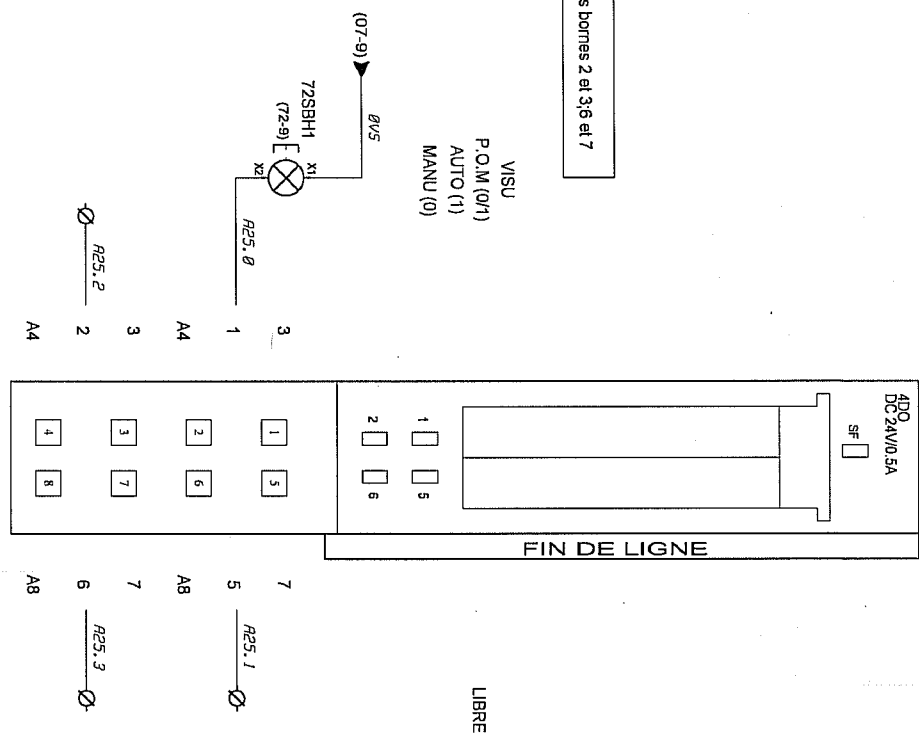
NOTA: Pont interne entre les bornes 2 et 3; 6 et 7



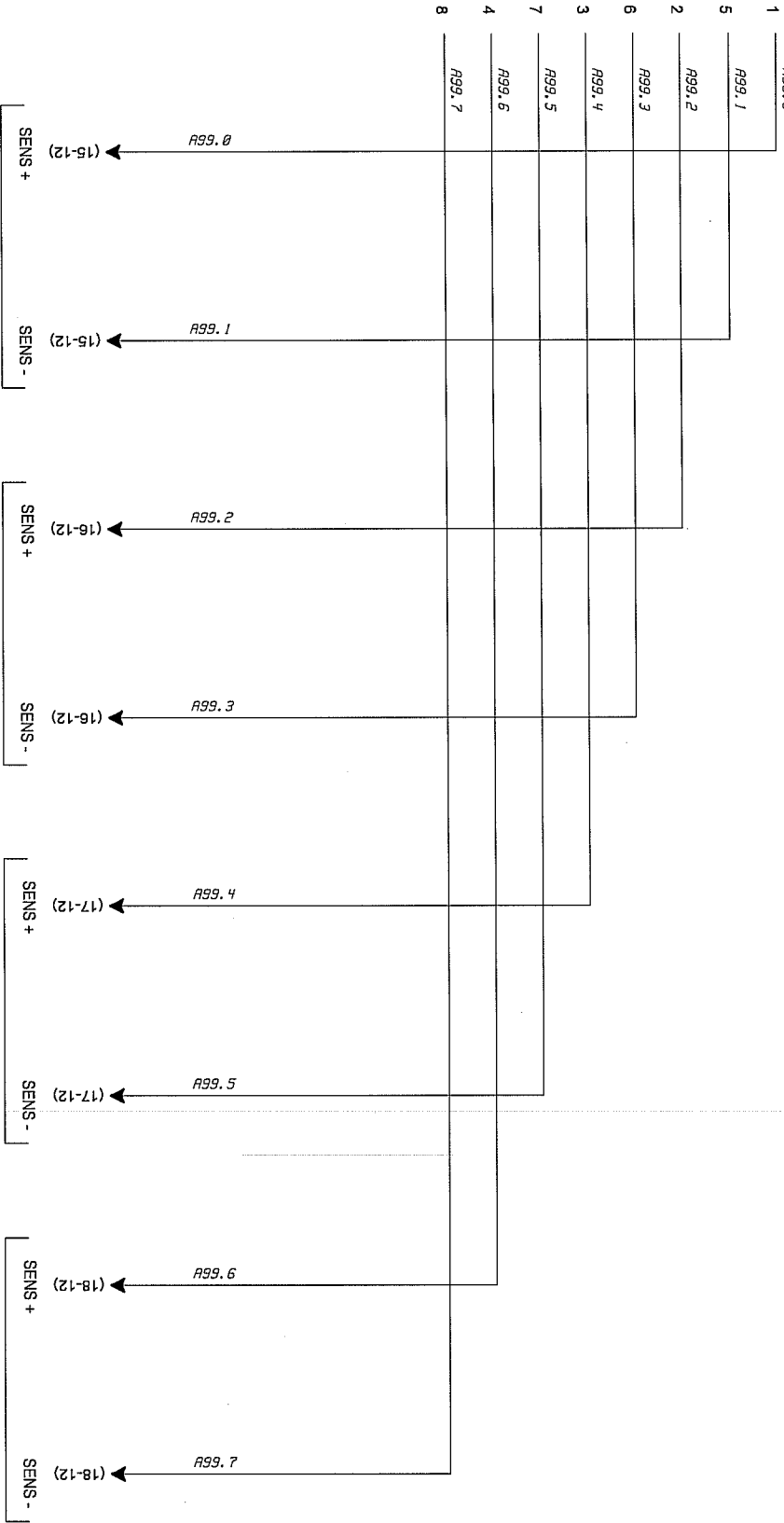
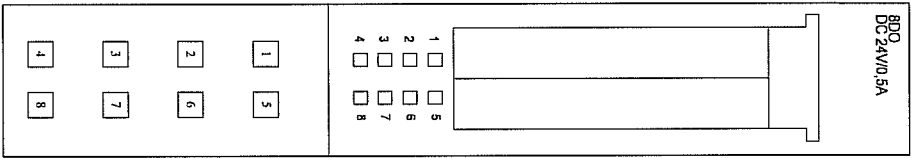
98E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



98E2
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AB0

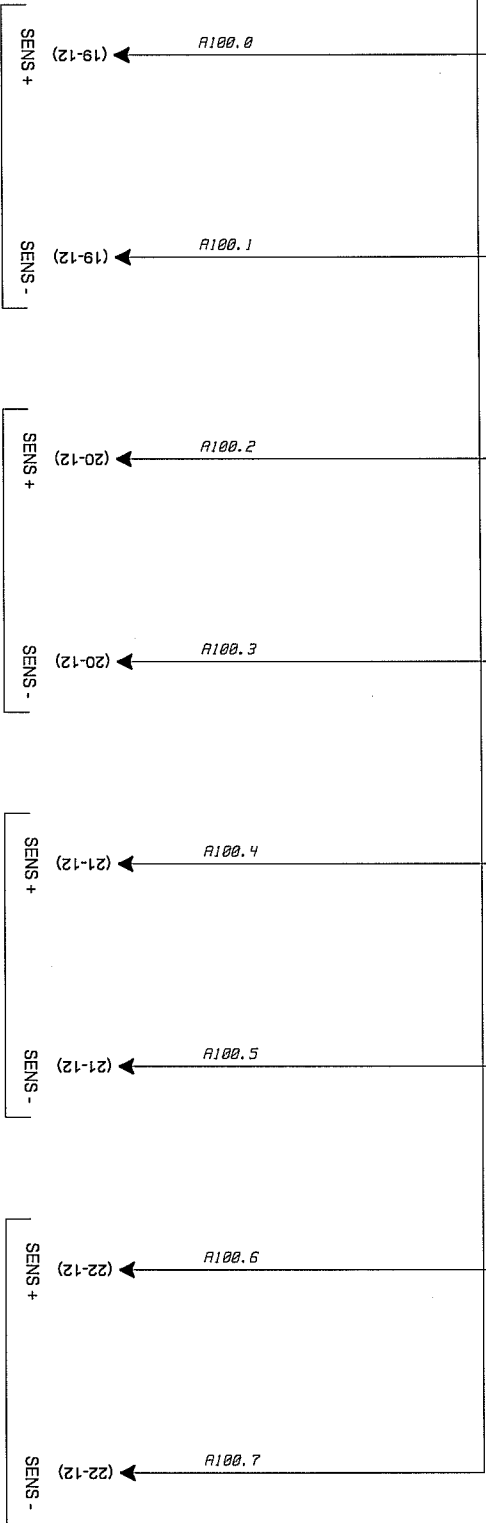
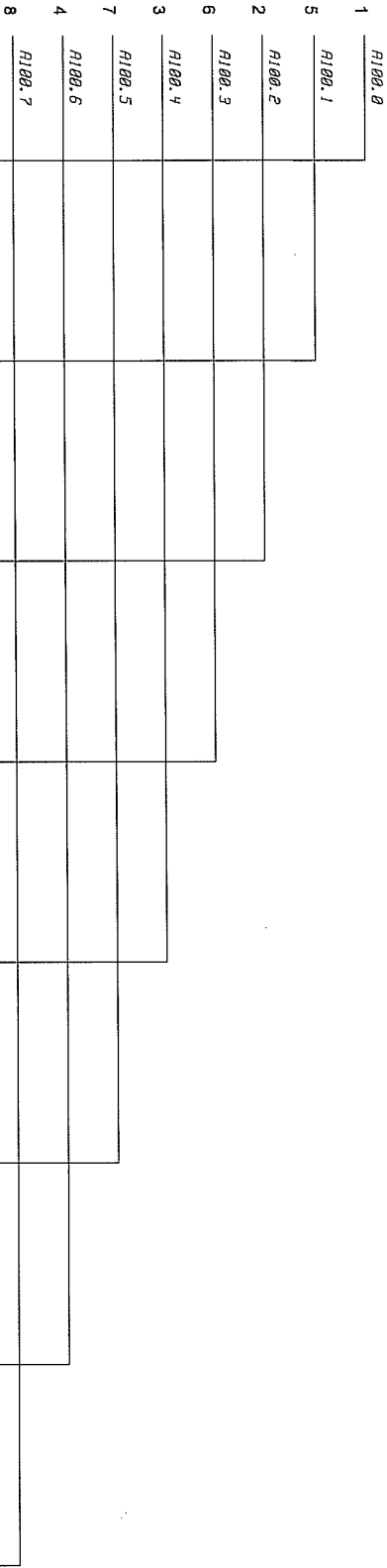
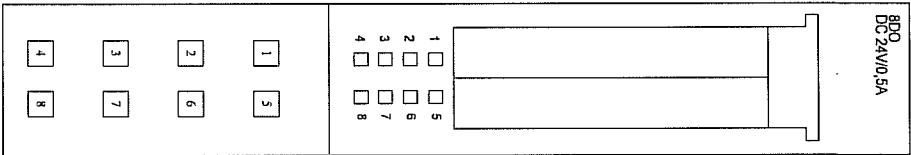


99E1
6ES7 193-4CB30-0AA0/U
6ES7 132-1BD00-0AA0



AVANT / ARRIERE CHAINES CONVOYEUR 1 15M1 / 15M2
AVANT / ARRIERE CHAINES CONVOYEUR 2 16M1 / 16M2
AVANT / ARRIERE CHAINES CONVOYEUR 3 17M1 / 17M2
AVANT / ARRIERE CHAINES CONVOYEUR 4 18M1 / 18M2

100E1
6ES7 193-4CB30-0AA0/U
6ES7 132-4BD00-0AA0



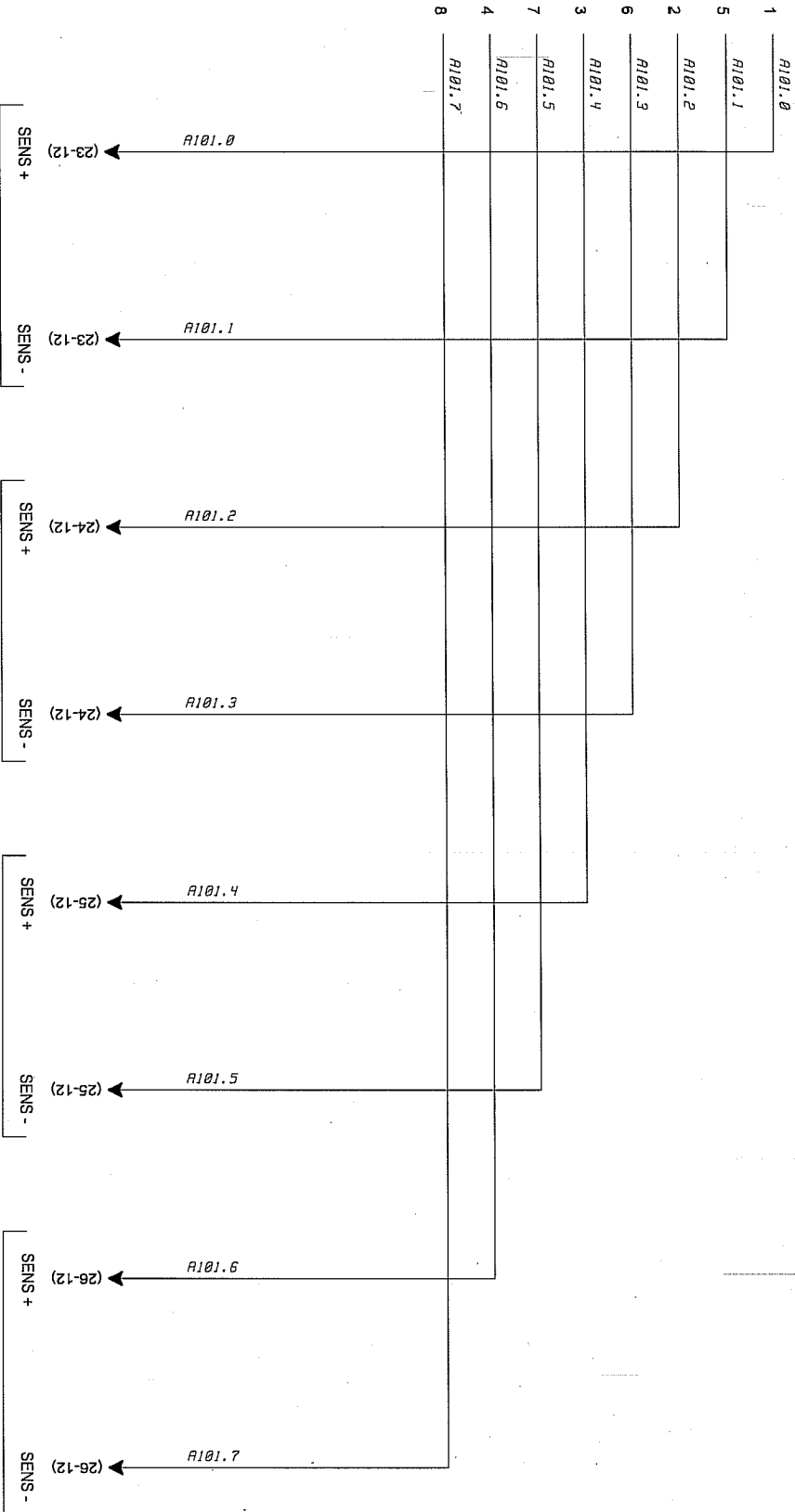
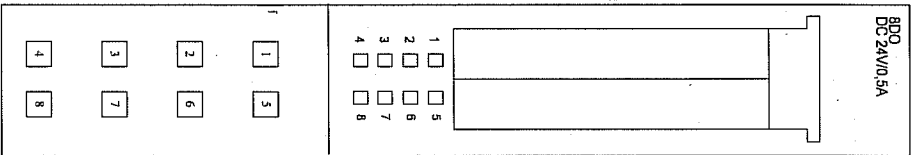
AVANT / ARRIERE CHAINES CONVOYEUR 5
19M1 / 19M2

AVANT / ARRIERE CHAINES CONVOYEUR 6
20M1 / 20M2

AVANT / ARRIERE CHAINES CONVOYEUR 7
21M1 / 21M2

AVANT / ARRIERE ROULEAUX TABLE ROTATIVE 1
22M1

101E1
6ES7 193-4CB30-0AA0/U
6ES7 132-4BD00-0AA0



AVANT / ARRIERE CHAINES
TABLE ROTATIVE 1
23M1

ROTATION HORAIRE / ANTI-HORAIRE
TABLE ROTATIVE 1
24M1

AVANT / ARRIERE ROULEAUX
TABLE ROTATIVE 2
25M1

AVANT / ARRIERE CHAINES
TABLE ROTATIVE 2
26M1

102E1
6ES7 193-1CB20-0AA0/U
6ES7 132-1BD00-0AA0

