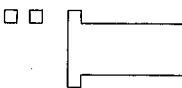
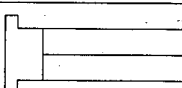
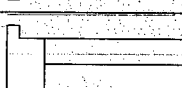
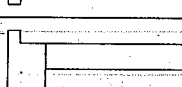
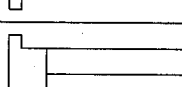
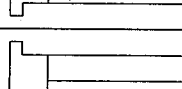
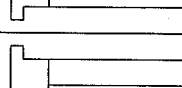
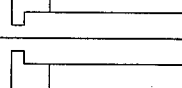
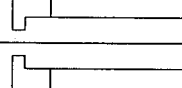
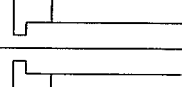
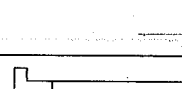
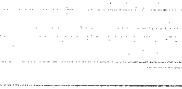
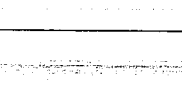


CONFIGURATION PROFIBUS COFFRET ECORNEUSE / MARQUEUSE

ADRESSE : 16

 SIEMENS	 IM151 STANDARD	 ET200S																		

181-48201
181-48201

10x

CONFIGURATION PROFIBUS COFFRET ECRONEUSE / MARQUEUSE

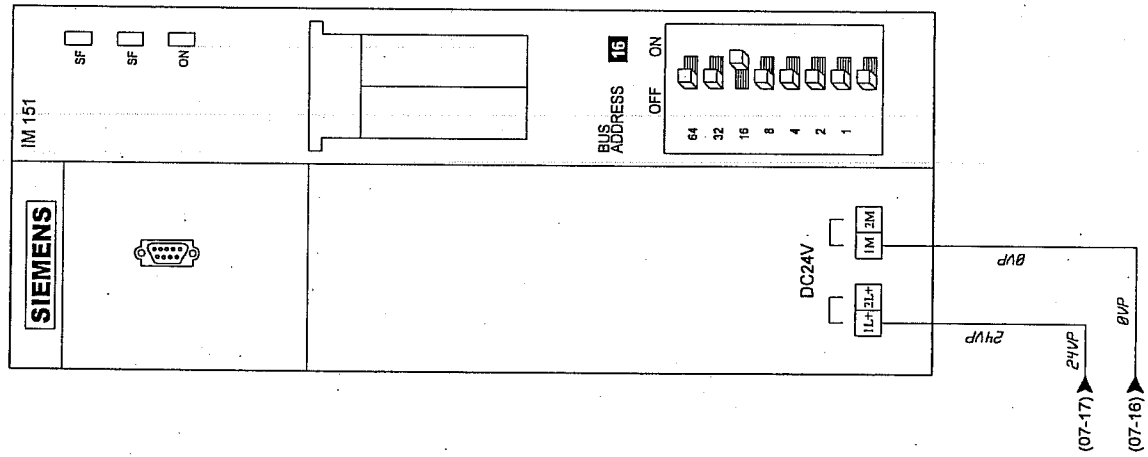
181.E1	PM-E			A36.0		
190.E1	2RO NO DC 120V/5A AC 230V/5A			A37.0		
190.E2	2RO NO DC 120V/5A AC 230V/5A			A38.0		
191.E1	2RO NO DC 120V/5A AC 230V/5A			A39.0		
191.E2	2RO NO DC 120V/5A AC 230V/5A			A40.0		
192.E1	2RO NO DC 120V/5A AC 230V/5A			A41.0		
192.E2	2RO NO DC 120V/5A AC 230V/5A			A42.0		
193.E1	2RO NO DC 120V/5A AC 230V/5A			A43.0		
193.E2	2RO NO DC 120V/5A AC 230V/5A			FIN DE LIGNE		

138.4C901
132-411801

0x

174E1

6ES7 151-1AA02-0AB0



IM 151

☐ SF ☐ SF ☐ ON

SF

☐ NO

BUS ADDRESS 16

OFF ON

64

32

8

4

1

1

DC24V

M	M
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M	M
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 d dr

24VP

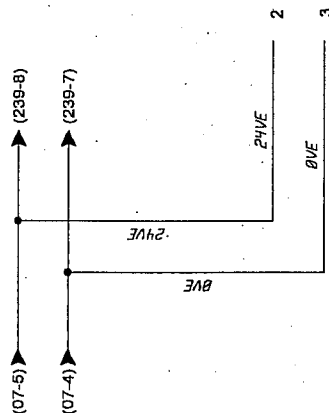
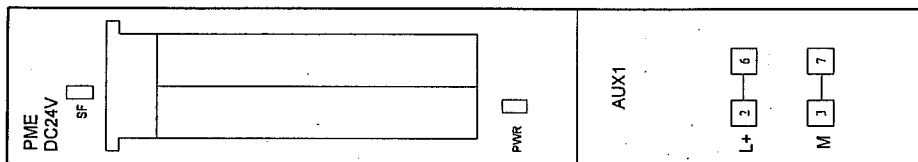
di

(07-16) ▶

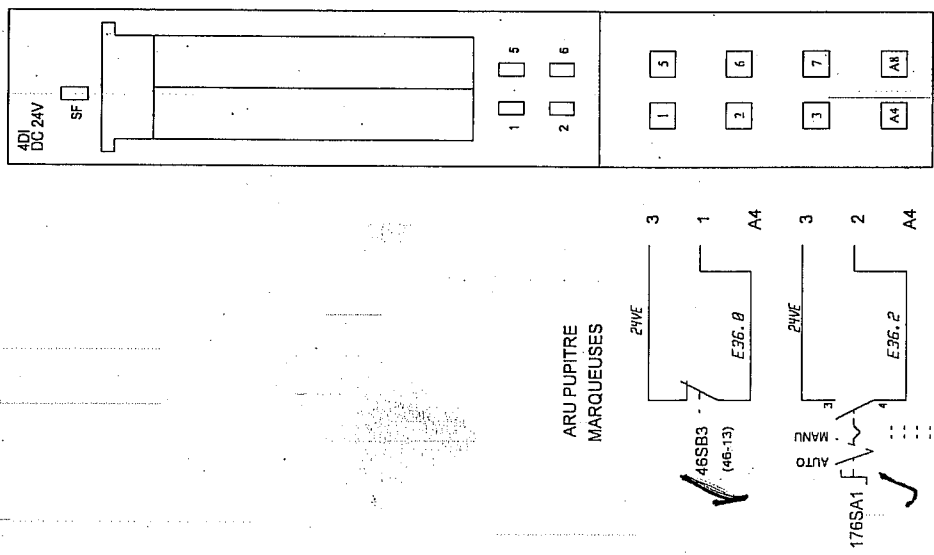
175E1

6ES7 138-4CA01-0AA0

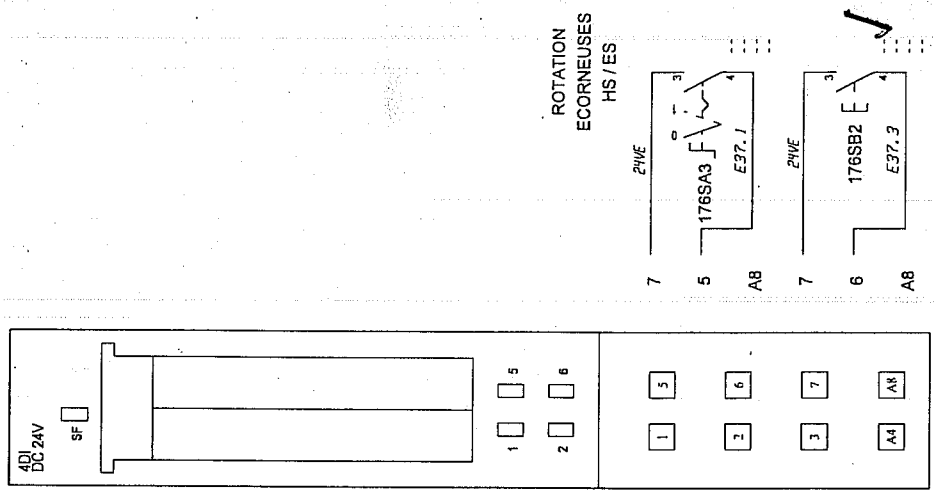
6ES7 193-4CC20-0AA0



176E1
6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0

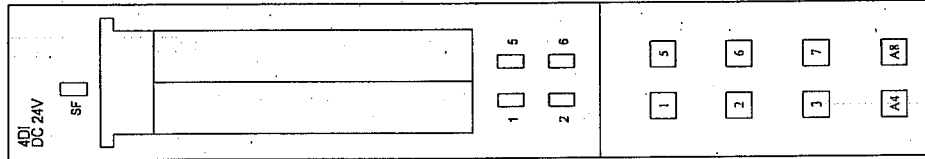


176E2
6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0

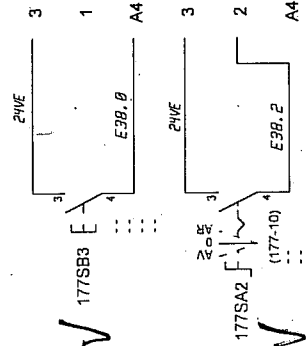


177E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

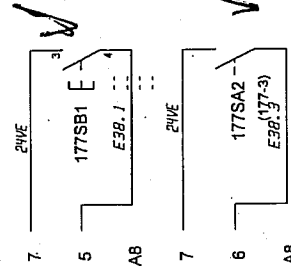


COMMANDE MANU
AVANCE ECORNEUSE



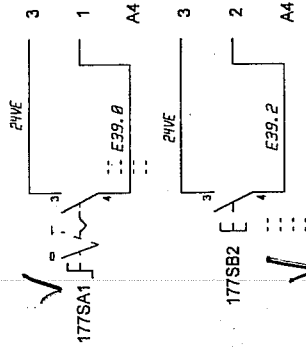
AVANCE CHAINES
ECORNEUSES

COMMANDE MANU
BUTEE ECORNEUSE



ARRIERE CHAINES
ECORNEUSE

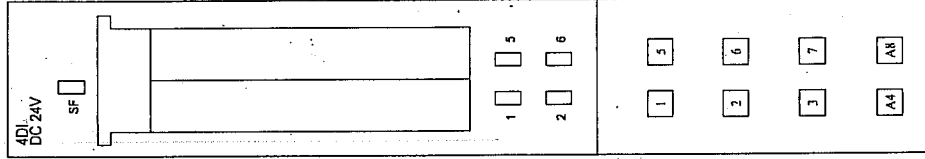
MARQUEUSE
HS / ES



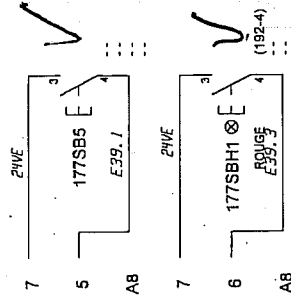
COMMANDE
BUTEE
MARQUEUSE

177E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



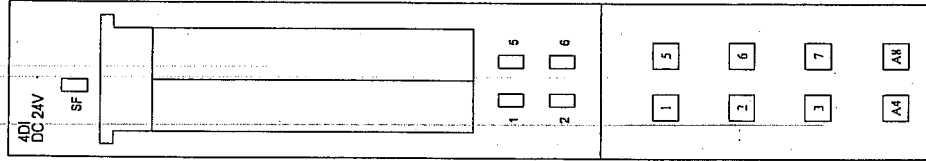
COMMANDE
MARQUEUSE



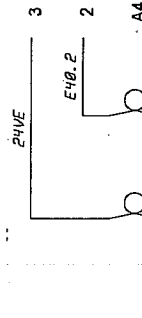
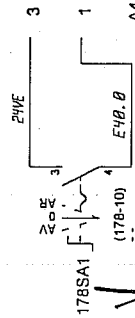
COMMANDE
INITIALISATION
DEFAULTS

178E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

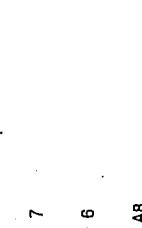
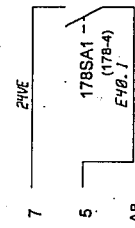


COMMANDE AVANCE
CHAINES MARQUEUSE

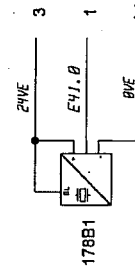


SE CÂBLE EN ORANGE
VERS COFFRET MACHINE
CLOUSEUSE DE SEMELLES
SORTIE PALETTE CLOUSEUSE

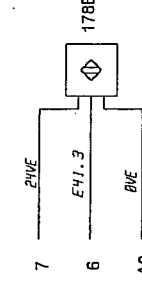
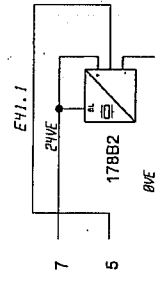
COMMANDE ARRIERE
CHAINES MARQUEUSE



CELLULE
PRESENCE
ECORNEUSE



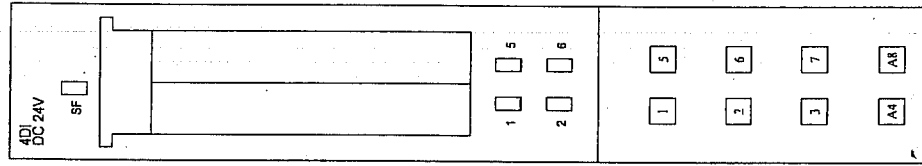
CELLULE
PRESENCE
MARQUEUSE



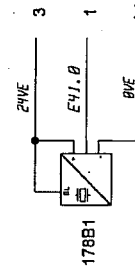
CELLULE PEDALE
PRESENCE PALETTE
ECORNEUSE

178E2

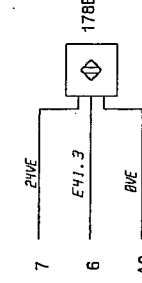
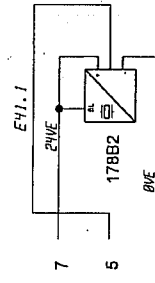
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



CELLULE
PRESENCE
ECORNEUSE



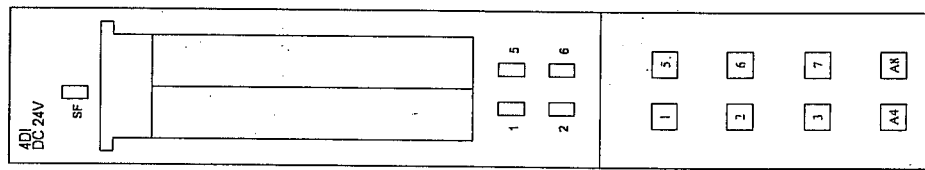
CELLULE
PRESENCE
MARQUEUSE



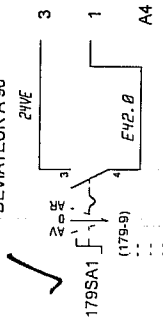
CELLULE PEDALE
PRESENCE PALETTE
ECORNEUSE

179E1

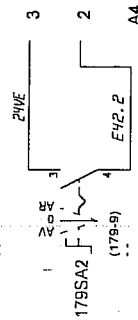
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6ES7 131-4BD00-0AA0



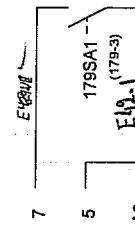
AVANCE ROULEAUX
DEVIATEUR A 90°



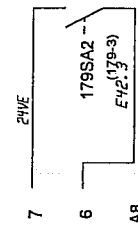
AVANT CHAINES
DEVIATEUR A 90°



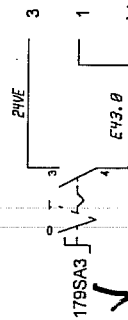
ARRIERE ROULEAUX
DEVIATEUR A 90°



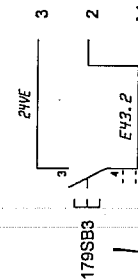
ARRIERE CHAINES
DEVIATEUR A 90°



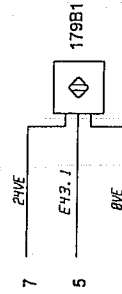
SCIE CENTRALE
ECORNEUSE



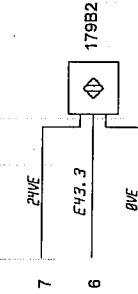
MONTEE / DESCENTE
SCIE CENTRALE



CELLULE
SCIE CENTRALE
EN HAUT

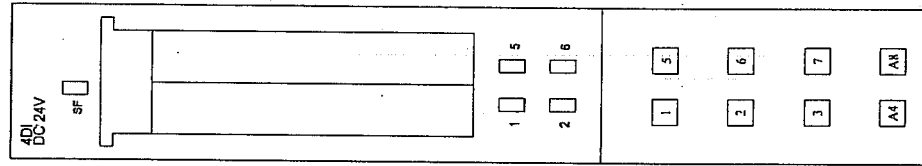


CELLULE
SCIE CENTRALE
EN BAS



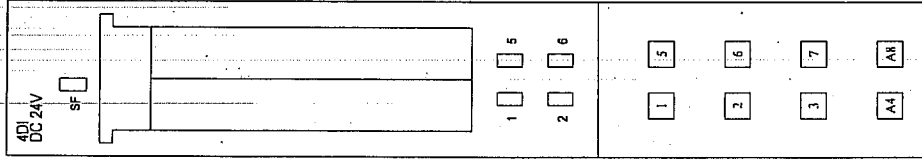
179E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

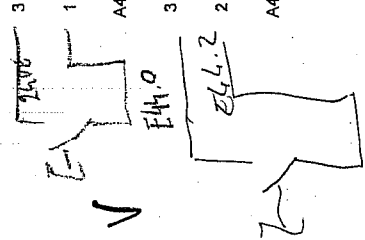


180E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



MID
CHAÎNES
DERIVATEUR A 50°



AR
sic centrale

AV sic
centrale

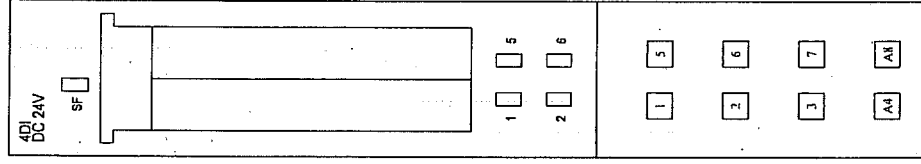
ZUVE



selection
Marquage
en bout

180E2

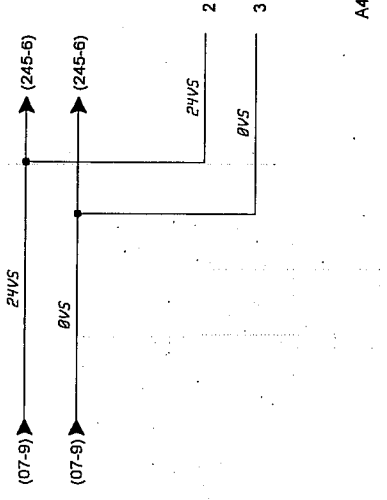
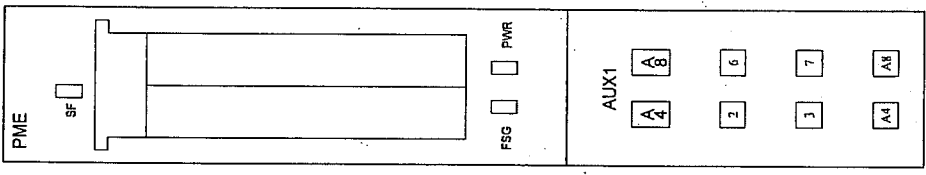
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



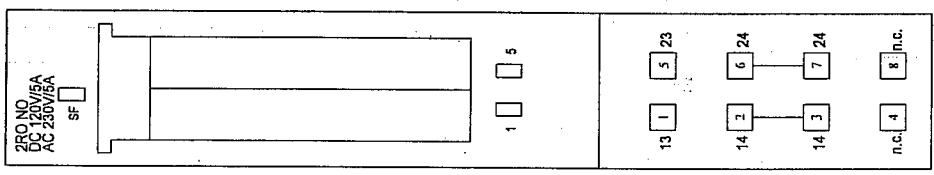
3
1
A4
3
2
A4

7
5
A8
7
6
A8

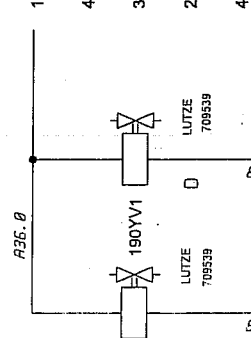
181E1
 6ES7 138-4CB10-0AB0
 6ES7 193-4CE00-0AA0



190E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



(48-20) → h18h → (190-8)

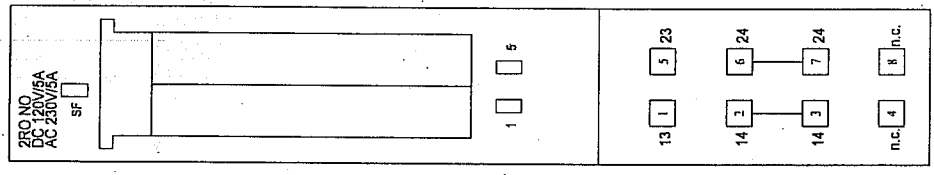


BUTEE
ECORNEUSE

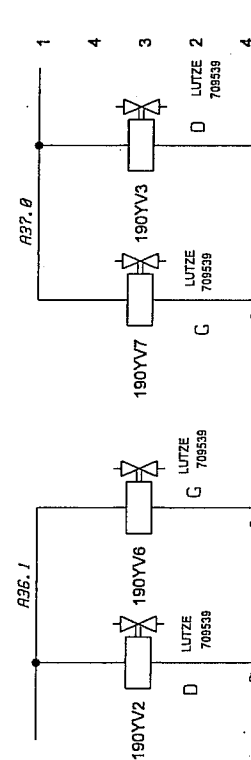


NOTA: Pont interne entre les bornes 2 et 3/6 et 7

190E2
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



(190-4) → h18h → (190-18)



MONTEE
SKI ECORNEUSE



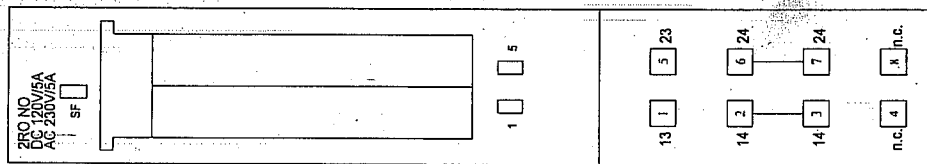
MISE EN
REFERENCE
ECORNEUSE



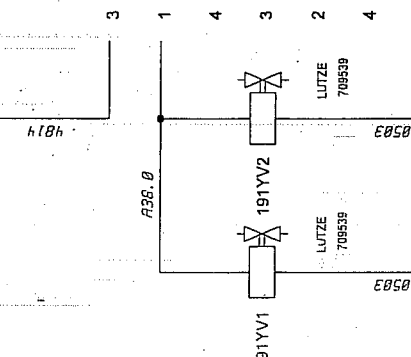
AVANCE
ECORNEUSE



6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



(190-19)  (191-8)



BUTES · MARQUEUSE

AUG 66 AUG APR 67 APR 68 APR 69

COMMANDE
MARQUEUSE

15

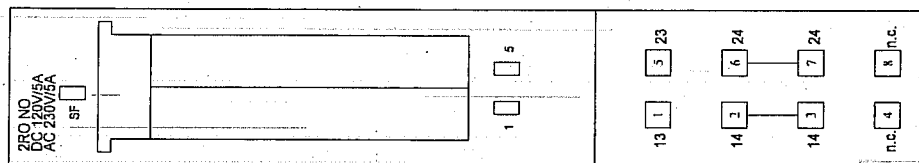
COMMANDE
CONTRE REACTION
MARQUAGE

RETAQUAGE
PALETTE DANS
ECORNEUSE

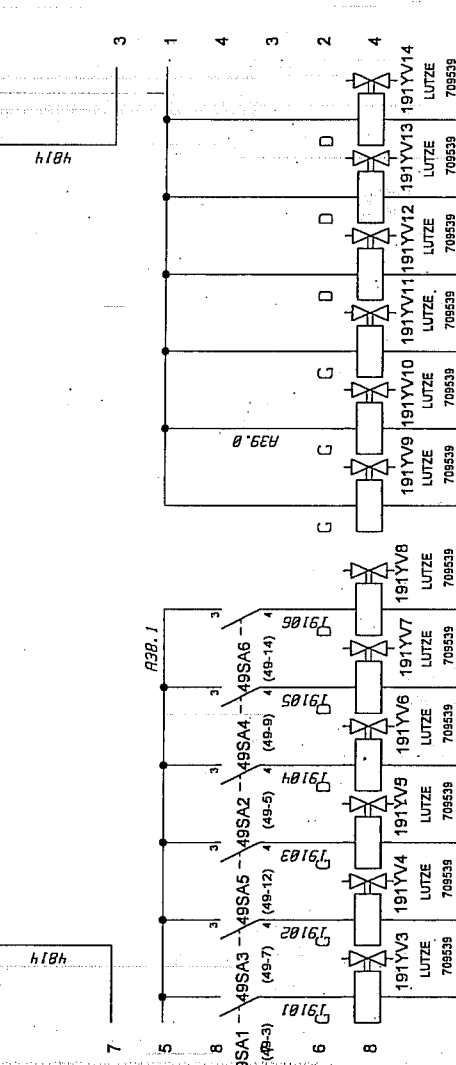
NOTA: Pont interne entre les bornes 2 et 3;6 et 7

191E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



(101-201)

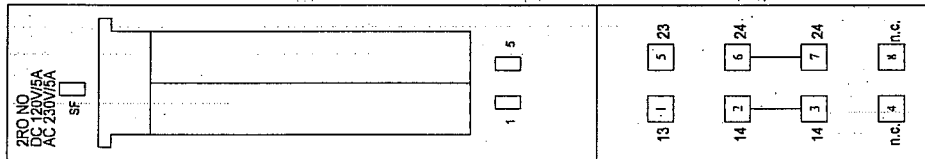


0503

(192-2)

192E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

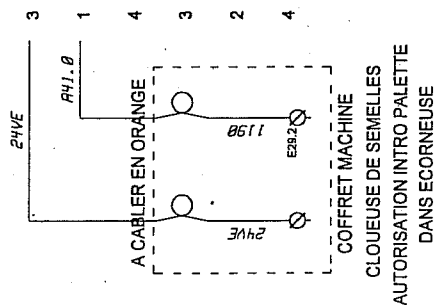
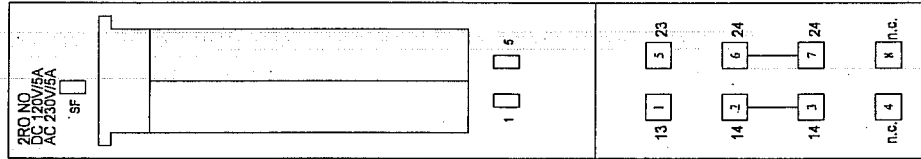


VISUALISATION
DEFAULT

NOTA: Pont interne entre les bornes 2 et 3/6 et 7

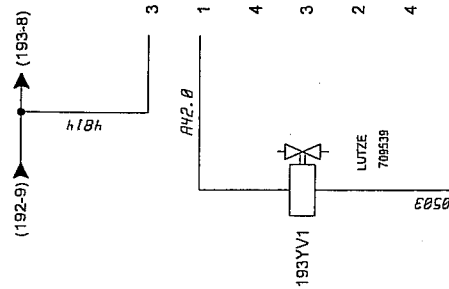
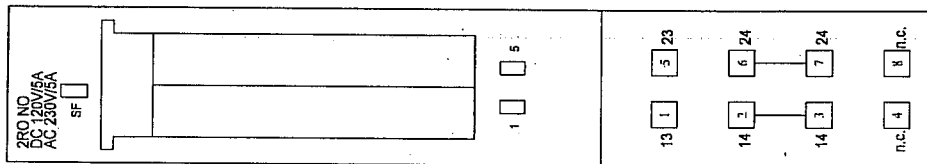
192E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



193E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



COMMANDE
MONTEE / DESCENTE
SCIE CENTRALE

**COMMANDE
MARQUEUSES
VERTICALES**

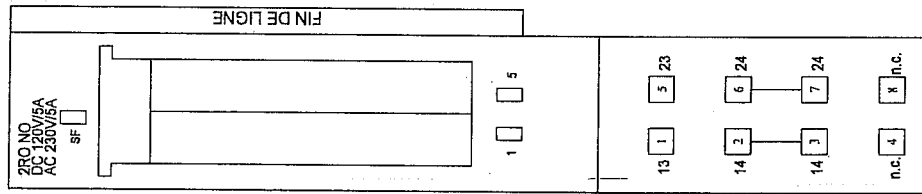
COMMANDE
CONTRE REACTION
MARQUAGE
VERTICAL

LIBRE

NOTA: Pont interne entre les bornes 2 et 3;6 et 7

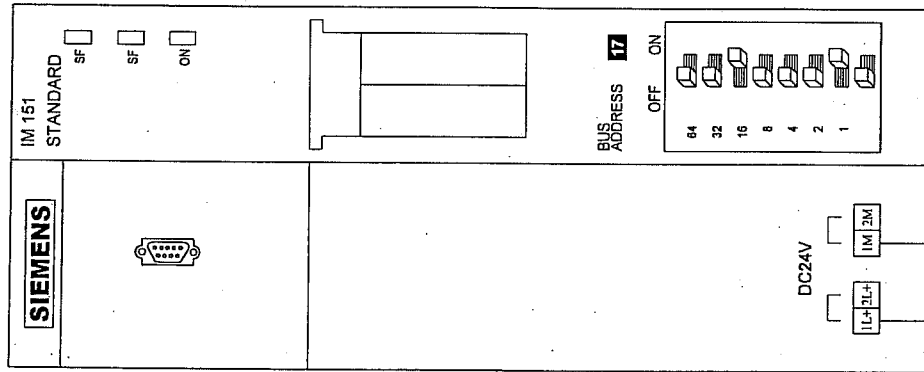
193E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

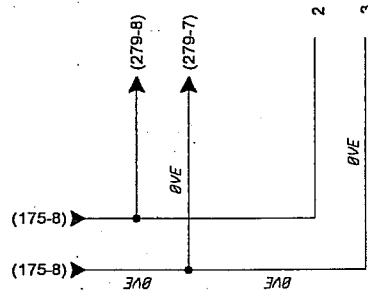
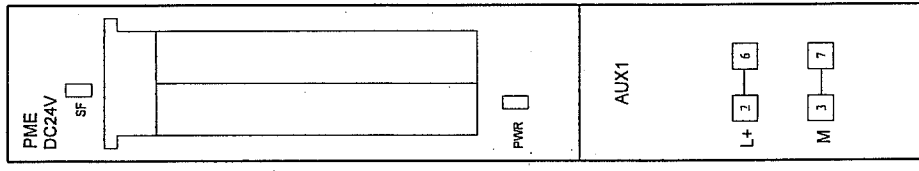


238E1

6ES7 151-1AA02-0AB0

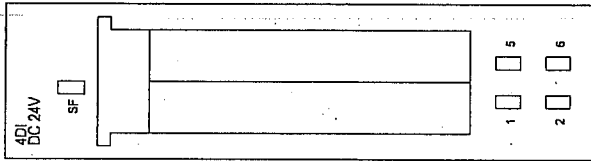


239E1
 6ES7 138-4CA01-0AA0
 6ES7 193-4CC20-0AA0

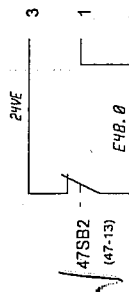


240E1

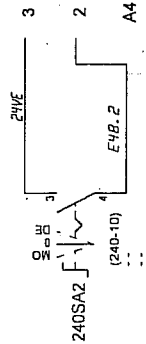
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



ARRET D'URGENCE
EMPILEUR

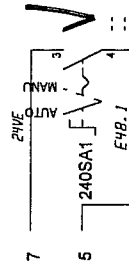


MONTEE
EMPILEUR

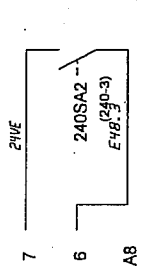


E48.1 = 1 = réglage
E48.1 = 0 = automatique

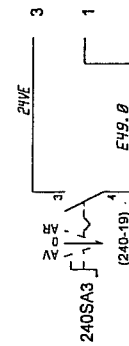
SELECTEUR
AUTOMANU



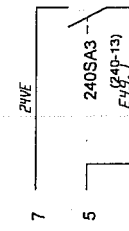
DESCENTE
EMPILEUR



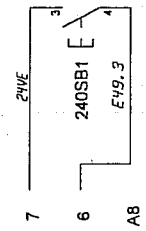
AVANCE CONVOYEURS
EMPILEUR



RECU CONVOYEURS
EMPILEUR

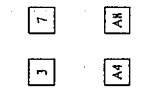
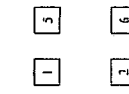
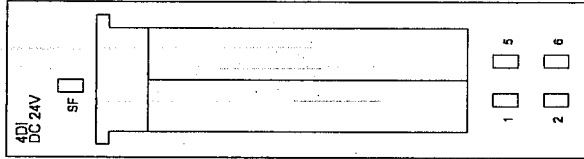


SERRAGE
FLANCS EMPILEUR

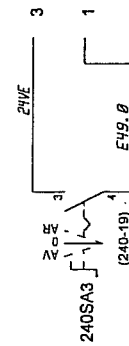


240E2

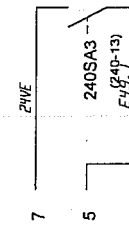
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



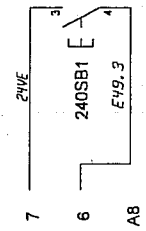
AVANCE CONVOYEURS
EMPILEUR



RECU CONVOYEURS
EMPILEUR

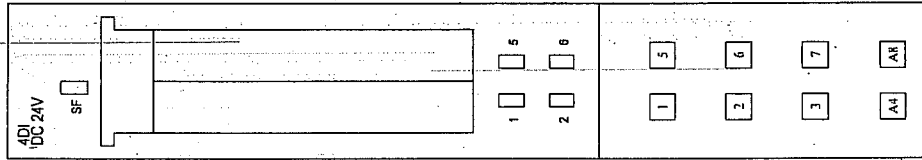


SERRAGE
FLANCS EMPILEUR

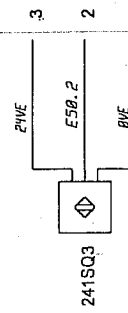
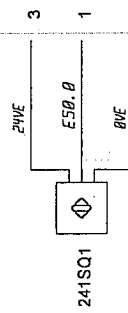


241E1

6ES7 193-4CB30-0AA0/U
6ES7 131-4BD00-0AA0

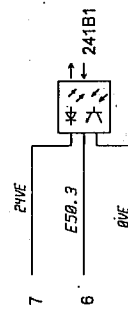
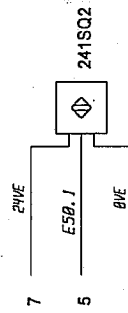


FLANCS
EN POSITION
INTERMEDIAIRE



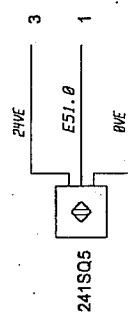
FLANCS
OUVERTS

FLANCS
EN HAUT

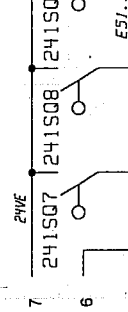
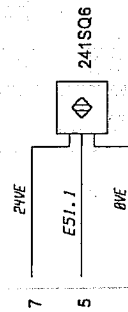


CELLULE
CONTROLE
DE PILE
SORTIE

BUTEE DROITE 2
ARRIERE EN BAS



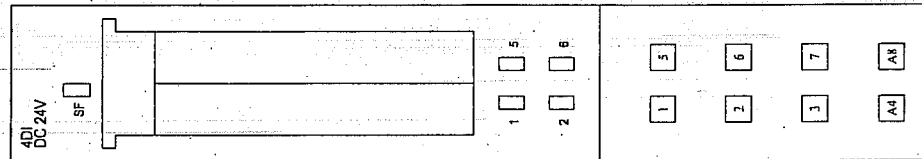
BUTEE GAUCHE 2
ARRIERE EN BAS



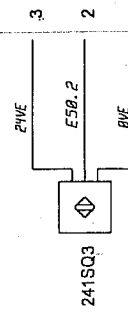
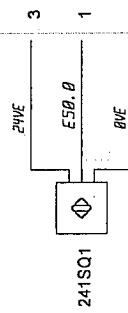
BARRE SECURITE
ENTREE EMPILEUR

241E2

6ES7 193-4CB30-0AA0/U
6ES7 131-4BD00-0AA0

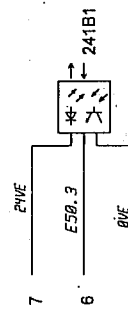
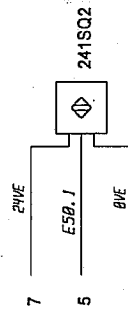


FLANCS
EN POSITION
INTERMEDIAIRE



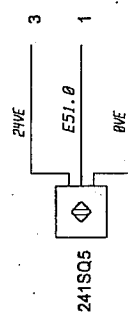
FLANCS
OUVERTS

FLANCS
EN HAUT

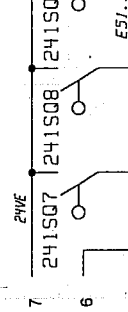
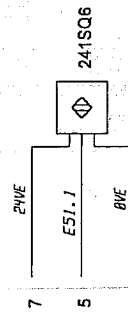


CELLULE
CONTROLE
DE PILE
SORTIE

BUTEE DROITE 2
ARRIERE EN BAS



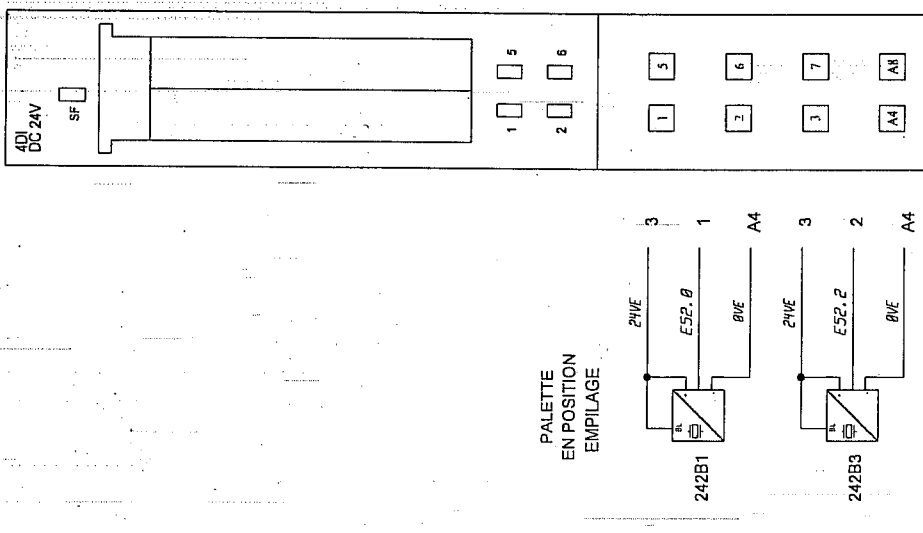
BUTEE GAUCHE 2
ARRIERE EN BAS



BARRE SECURITE
ENTREE EMPILEUR

242E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

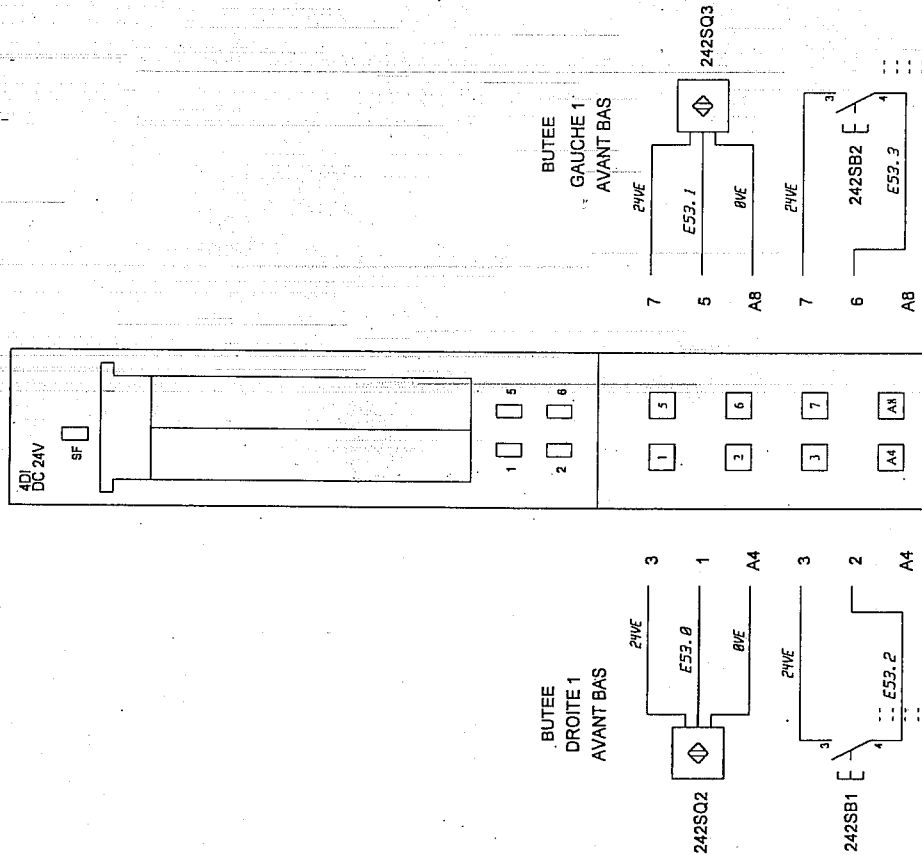


PRESENCE PILE
SUR CONVOYEUR
DE SORTIE EMPILEUR

FLANC
EN BAS

242E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

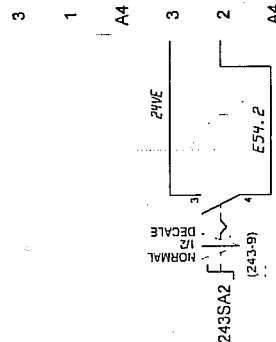
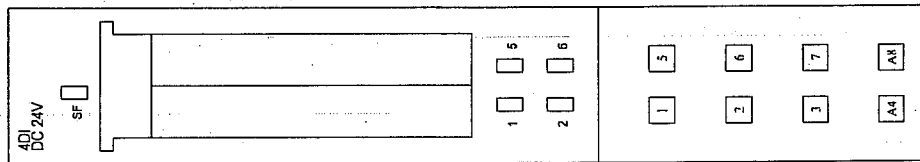


COMMANDE
DESCENTE
BUTEE AVANT

COMMANDE
DESCENTE
BUTEE ARRIERE

243E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

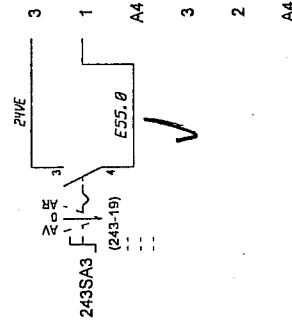


BUTEE
NORMAL / 1-2

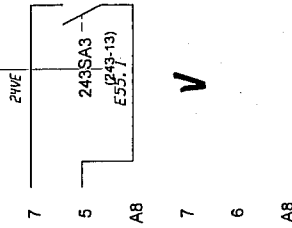
Nb. mod.

BUTEE
NORMAL / DECALE

AVANCE CHAINES
CONVOYEUR SORTIE
EMPILEUR

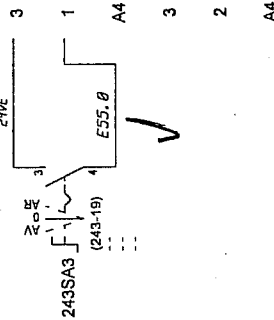
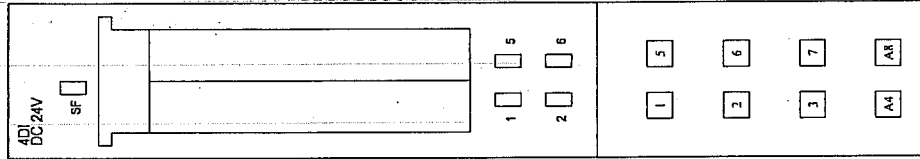


ARRIERE CHAINES
CONVOYEUR SORTIE
EMPILEUR

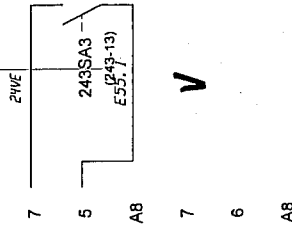


243E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



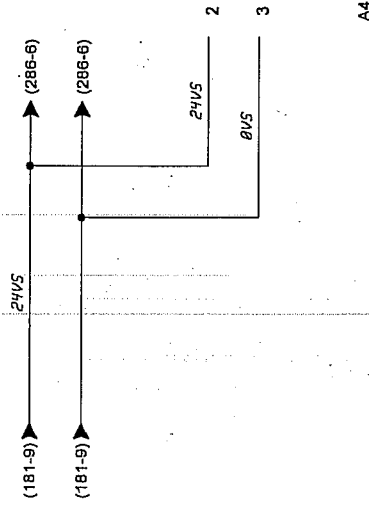
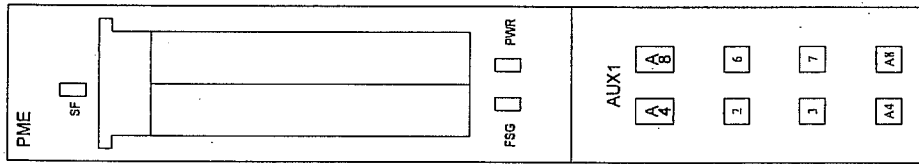
ARRIERE CHAINES
CONVOYEUR SORTIE
EMPILEUR



245E1

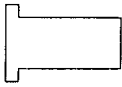
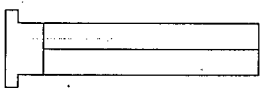
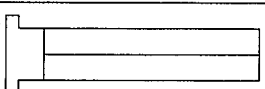
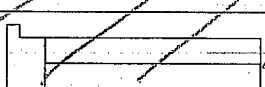
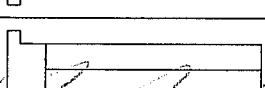
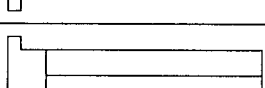
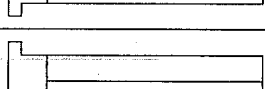
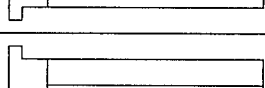
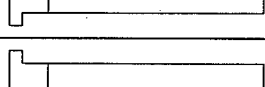
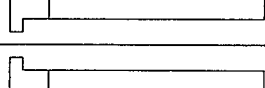
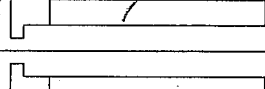
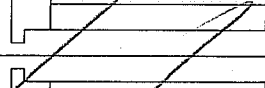
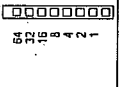
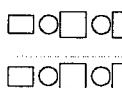
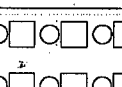
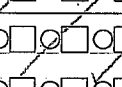
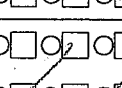
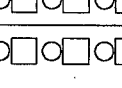
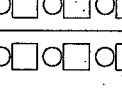
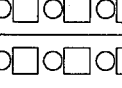
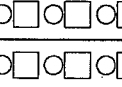
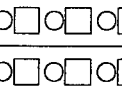
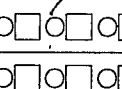
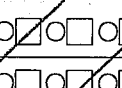
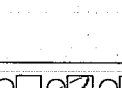
6ES7 138-4CB10-0AB0

6ES7 193-4CE00-0AA0



CONFIGURATION PROFIBUS COFFRET RETOURNEUR

ADRESSE : 17

SIEMENS	ET200S	IM151 STANDARD	PM-E	4DI DC 24V	280E1	280E2	281E1	281E2	282E1	282E2	283E1	283E2	284E1	284E2	285E1	285E2
																
																

Net: A384611
A384611
A384611

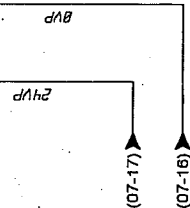
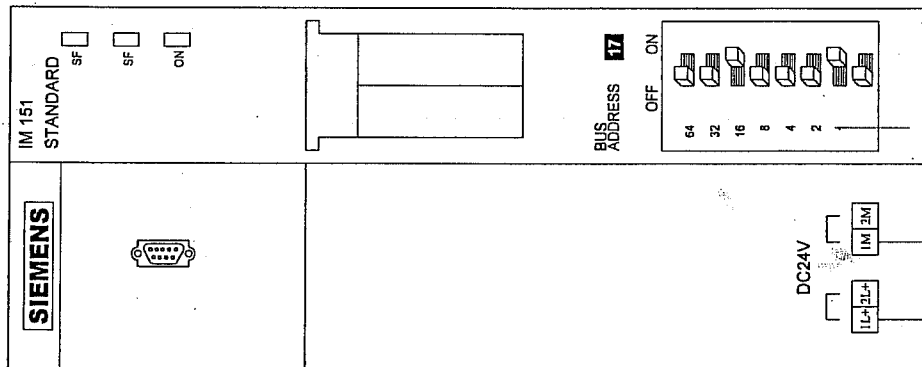
E70.0
E70.1

CONFIGURATION PROFIBUS COFFRET RETOURNEUR

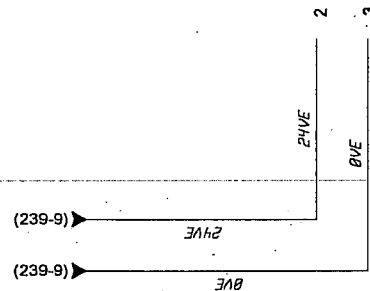
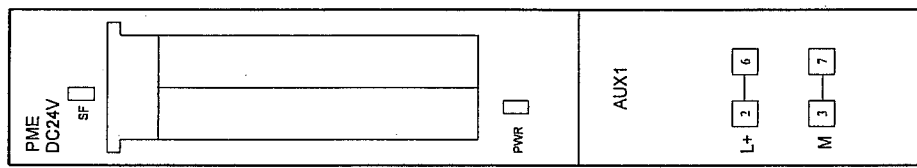
	286E1	290E1	290E2	291E1	291E2
	PM-E	ZRO NO DC 230V/5A AC 230V/5A	ZRO NO DC 230V/5A AC 230V/5A	ZRO NO DC 230V/5A AC 230V/5A	ZRO NO DC 230V/5A AC 230V/5A

278E1

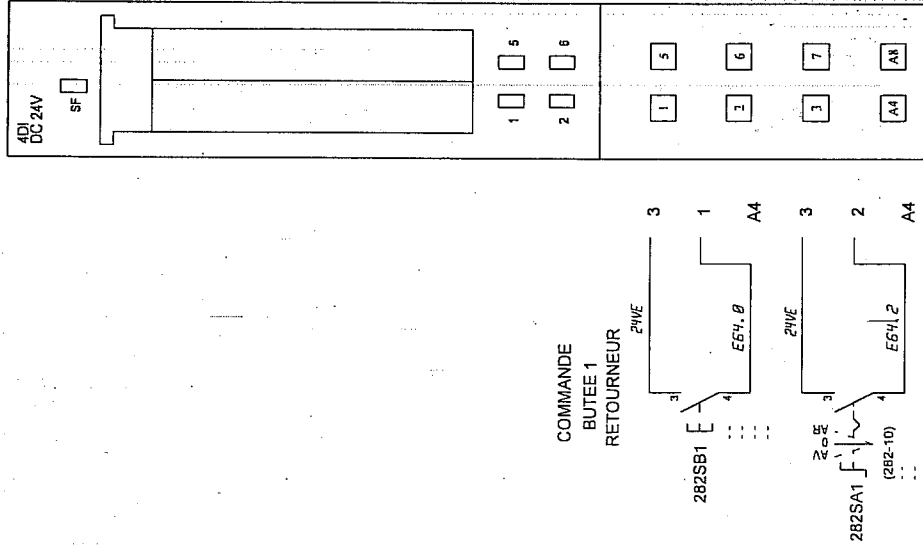
6ES7 151-1AA02-0AB0



6ES7 138-4CA01-0AA0
6ES7 193-4CC20-0AA0



282E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



COMMANDE
BUTEE 1
RETOURNEUR

AVANT CHAINE
RETOURNEUR

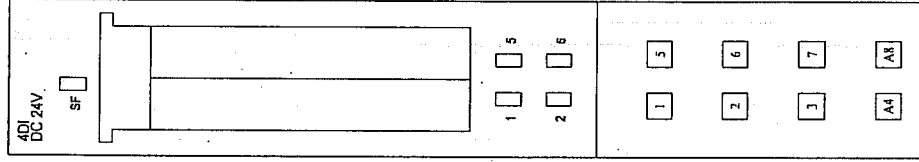
COMMANDE
BUTEE 2
RETOURNEUR

ARRIERE CHAINE
RETOURNEUR

SERRAGE
BRAS RETOURNEUR

COMMANDE
MONTEE
BRAS RETOURNEUR

282E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



ROTATION
PALETTE
DANS BRAS

COMMANDE
DESCENTE
BRAS RETOURNEUR

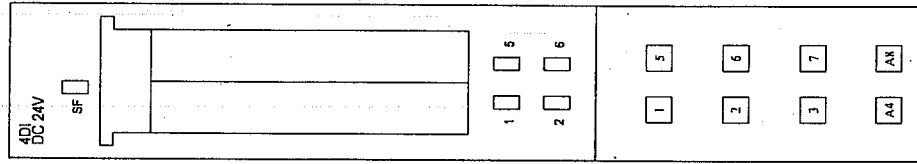
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



PINCE
ROTATION
A 180°

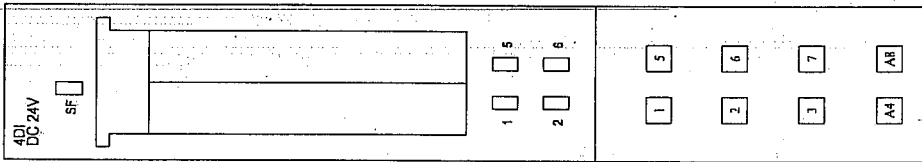
NIVEAU LACHER
PALETTE
A LA DESCENTE

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



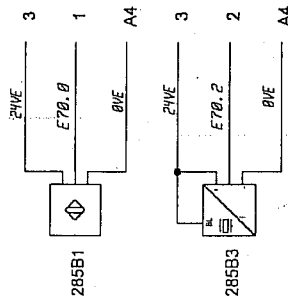
SECURITE
GRILLE
RETOURNEUR

285E1
6ES7 193-4CB30-0AA0/U
6ES7 131-4BD00-0AA0



Arrivée

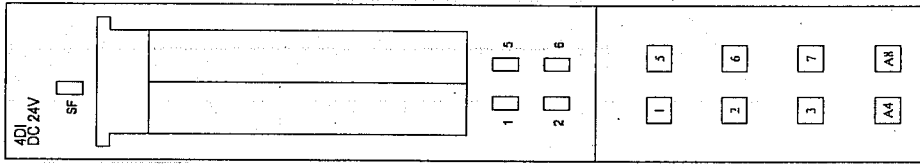
POINT MORT BAS
CHAINES DEVIATEUR A 90°



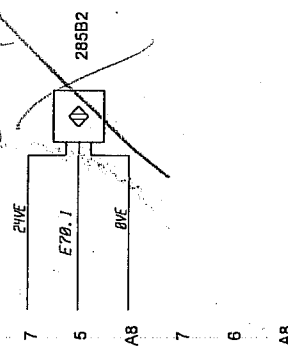
CELLULE PRESENCE
ROULEAUX DEVIATEUR

285E2

6ES7 193-4CB30-0AA0/U
6ES7 131-4BD00-0AA0



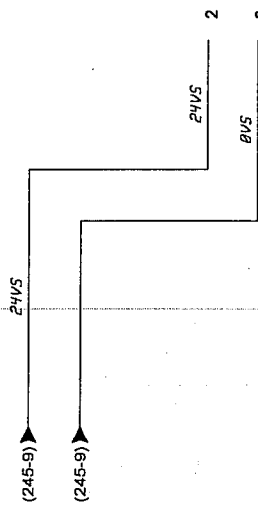
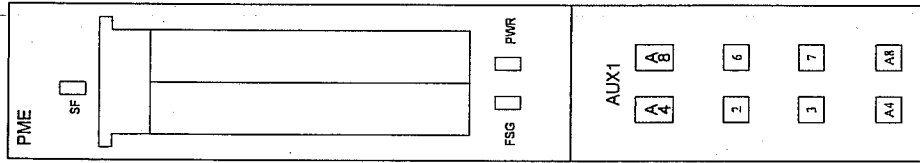
~~POINT MORT BAS
CHAINES DEVIATEUR A 90°~~



286E1

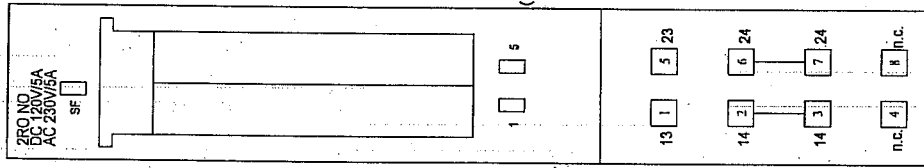
6ES7 138-4CB10-0AB0

6ES7 193-4CE00-0AA0



290E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3:6 et 7

(264-19) → (290-8)

h1Bh

290YV1

LUTZE 709539

Ø503

ELECTROVANNE
MONTÉE CHAINES
"DEVIATEUR A 90°"

(264-20)

(290-5) → (290-19)

h1Bh

290YV3D

LUTZE 709539

Ø503

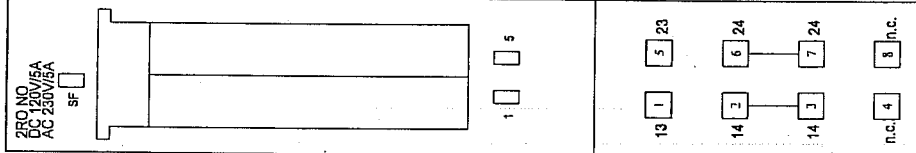
LIBRE

COMMANDE
BUTEE RETOURNEUR
AVANT

Butee

290E2

6ES7 193-4CB30-0AA0/U
6ES7 132-4HB00-0AB0



(290-15) → (291-3)

h1Bh

290YV4D

LUTZE 709539

Ø503

COMMANDE
BUTEE RETOURNEUR
ARRIERE

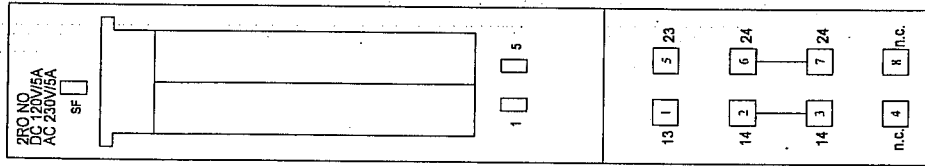
2

Ø503

(291-2)

291E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

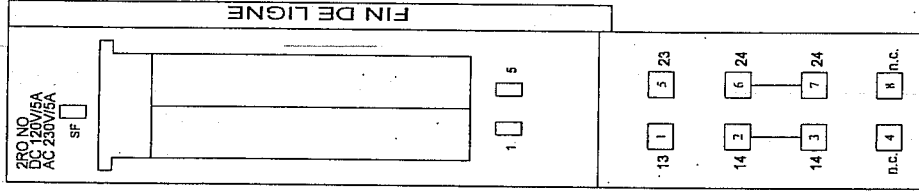


COMMANDE
SERRAGE
PLATEAU DANS BRAS

NOTA: Pont interne entre les bornes 2 et 3/6 et 7

291E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



COMMANDE
ROTATION
PLATEAU DANS BRAS

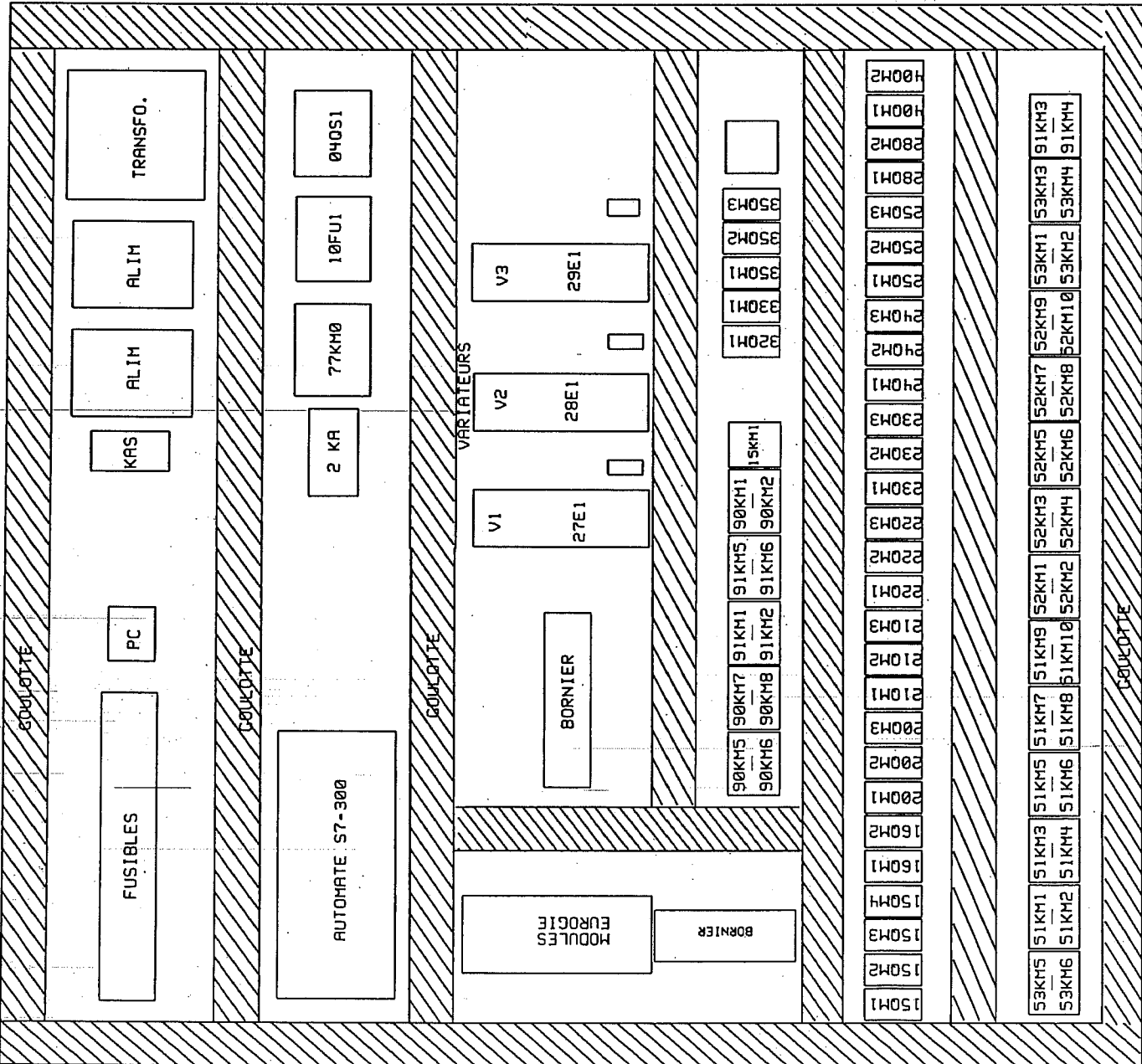
COMMANDE
TAQUAGE
ARRIERE

VISUALISATION
INIT

744 mm utile



IMPLANTATION ARMOIRE



IMPLANTATION PUPITRE

