

SOMMAIRE

SOMMAIRE	
FOLIO	DESIGNATION
04	PUISSANCE 04
05	PUISSANCE 05
07	PUISSANCE 07
10	PUISSANCE 10
11	RESISTANCES 11
12	RESISTANCES 12
13	RESISTANCES 13
14	RESISTANCES 14
15	PUISSANCE 15
16	PUISSANCE 16
17	PUISSANCE 17
18	PUISSANCE 18
19	PUISSANCE 19
20	REGLAGE 20
21	REGLAGE 21
22	REGLAGE 22
23	REGLAGE 23
24	REGLAGE 24
25	REGLAGE 25
26	REGLAGE 26
27	REGLAGE 27
28	REGLAGE 28
29	REGLAGE 29
30	REGLAGE 30
31	PUISSANCE 31
32	PUISSANCE 32
33	PUISSANCE 33
35	PUISSANCE 35
36	PUISSANCE 36
	PARAMETRES 40
	DEVELOPPE 46
	VELOPPE 47
	OPPE 48
	PPE 49
	50

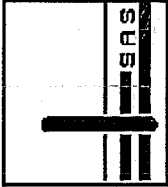
K	J	I	H	G	F	E	D	C	B	A	MODIFICATION	DATE	PAR
SPECIFICITE CLIENT :													
DESSINE LE : 01-07-2010				PAR : F.T		Nbre de FOLIOS : 93							
MACHINE : ECORNEUSE - MARQUEUSE				N° : PA063									
CLIENT : SACCHI PALLETS				TENSION 3X400V+N									
NOM PROGRAMME : PA063													
PUISSANCE MACHINE : 60KW				CONSOMMATION D'AIR :									
SODEME													

SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél: 02-41-42-35-00 Fax: 02-41-42-30-41
Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers.
Toutes précautions utiles devront être prises pour en éviter la divulgation. (Loi du 11/03/1902.)

SOMMAIRE

SOMMAIRE			K	
FOLIO	DESIGNATION		J	
54	DEVELOPPE 54		I	
56	DEVELOPPE 56		H	
57	DEVELOPPE 57		G	
61	DEVELOPPE 61		F	
64	DEVELOPPE 64		E	
67	CONFIG CPU 67		D	
69	CONFIG ET 200 69		C	
70	ALIM 24V ENTREE 70		B	
72	ENTREES 72		A	
74	ENTREES 74			
75	ENTREES 75			
76	ENTREES 76			
80	ALIM 24V SORTIES 80			
82	SORTIES 82			
83	SORTIES 83			
84	SORTIES 84			
85	SORTIES 85			
165	DEVELOPPE 165			
166	DEVELOPPE 166			
174	DEVELOPPE 174			
175	DEVELOPPE 175			
176	DEVELOPPE 176			
177	DEVELOPPE 177			
178	DEVELOPPE 178			
179	DEVELOPPE 179			
180	DEVELOPPE 180			
181	DEVELOPPE 181			
190	DEVELOPPE 190			
191	DEVELOPPE 191			
192	DEVELOPPE 192			
193	DEVELOPPE 193			
235	DEVELOPPE 235			
238	DEVELOPPE 238			
239	DEVELOPPE 239			
240	DEVELOPPE 240			

SPECIFICITE CLIENT :			
DESSINE LE : 01-07-2010	PAR : F.T	Nbre de FOLIOS : 93	
MACHINE : ECORNEUSE - MARQUEUSE		N° : PA063	
CLIENT : SACCHI PALLETS		TENSION 3X400V+N	
NOM PROGRAMME : PA063			
PUISSANCE MACHINE : 60KW		CONSOMMATION D'AIR :	

**SODEME**

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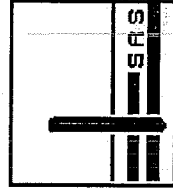
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SOMMAIRE

FOLIO	DESIGNATION	K	J	I	H	G	F	E	D	C	B	A	MODIFICATION	DATE	PAR
241	DEVELOPPE 241														
242	DEVELOPPE 242														
243	DEVELOPPE 243														
245	DEVELOPPE 245														
263	DEVELOPPE 263														
264	DEVELOPPE 264														
275	DEVELOPPE 275														
276	DEVELOPPE 276														
278	DEVELOPPE 278														
279	DEVELOPPE 279														
280	DEVELOPPE 280														
282	DEVELOPPE 282														
283	DEVELOPPE 283														
285	DEVELOPPE 285														
286	DEVELOPPE 286														
290	DEVELOPPE 290														
291	DEVELOPPE 291														
293	IMPLANTATION 293														
294	IMPLANTATION 294														
295	IMPLANTATION 295														

SPECIFICITE CLIENT :

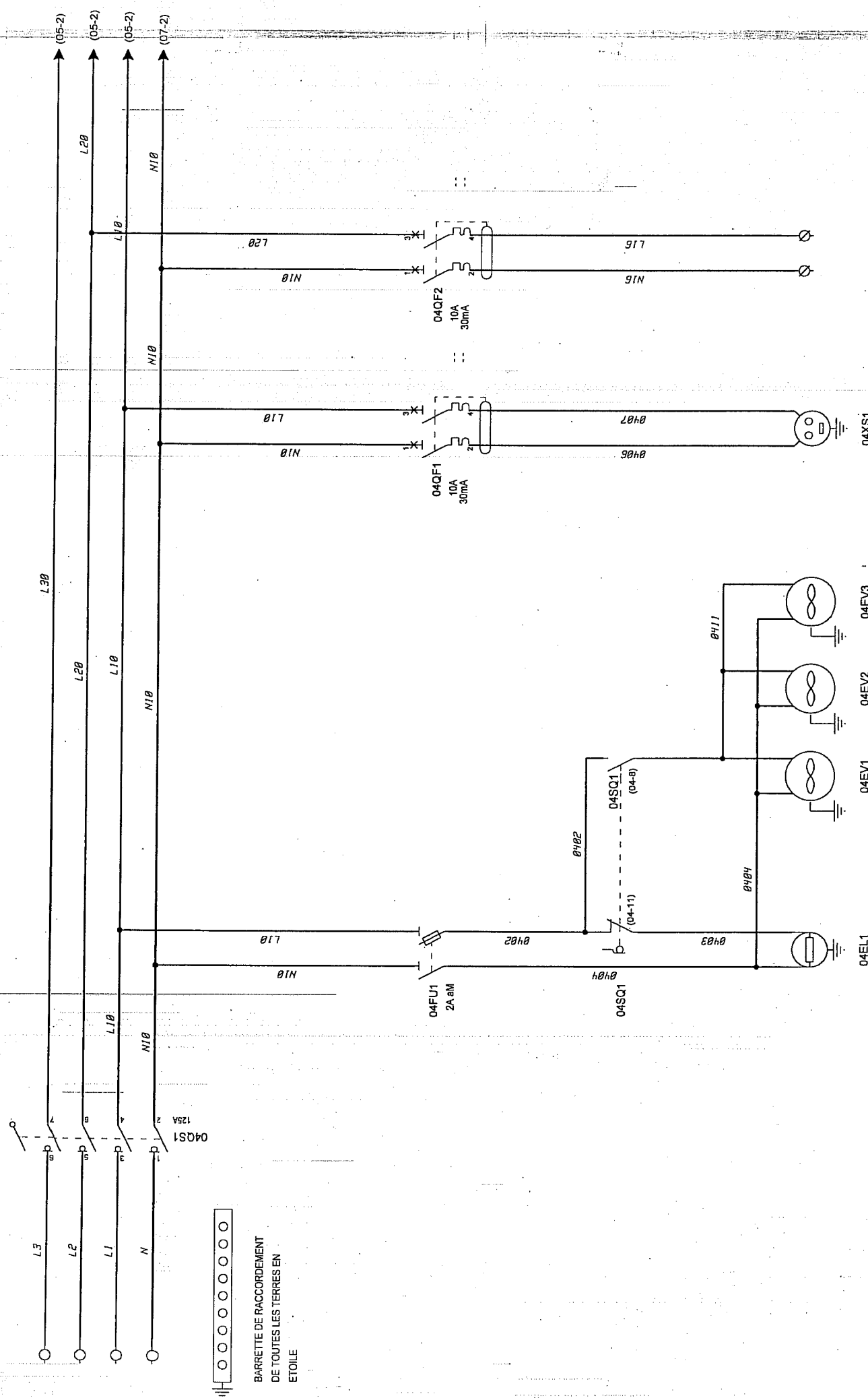
DESSINE LE : 01-07-2010	PAR : F.T	Nbre de FOLIOS : 93
MACHINE : ECORNEUSE - MARQUEUSE	N° : PA063	
CLIENT : SACCHI PALLETS	TENSION 3X400V+N	
NOM PROGRAMME : PA063		
PUISSANCE MACHINE : 60KW	CONSOMMATION D'AIR :	



SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél. 02-41-42-35-00 Fax: 02-41-42-30-41

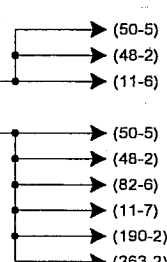
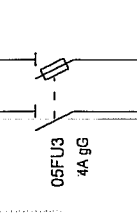
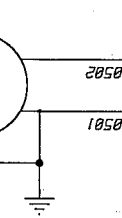
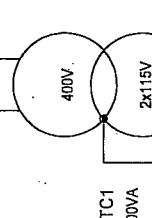
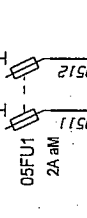
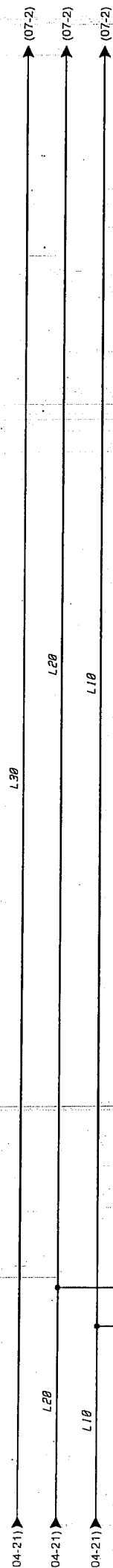
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ALIMENTATION 3x400V 50Hz

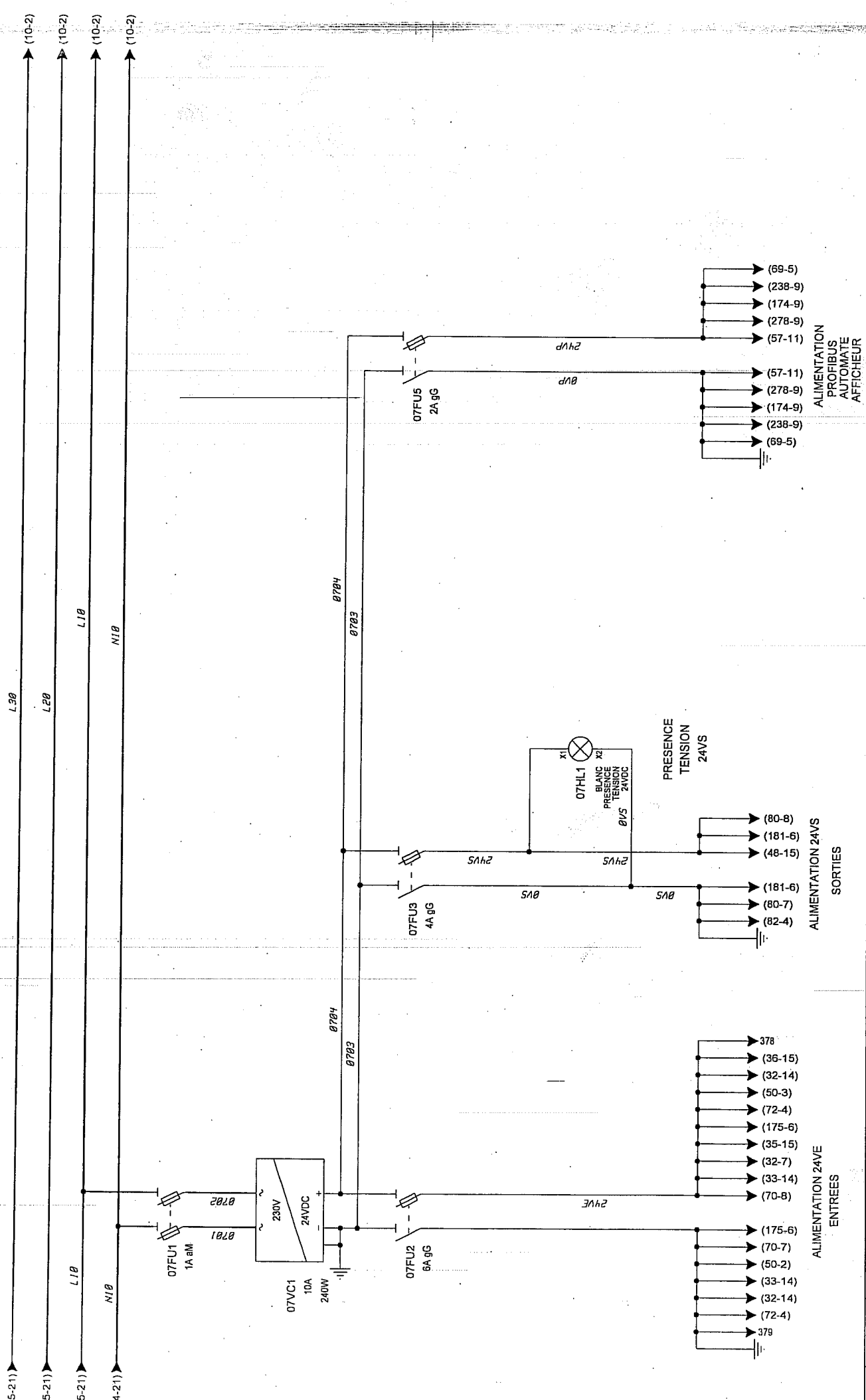


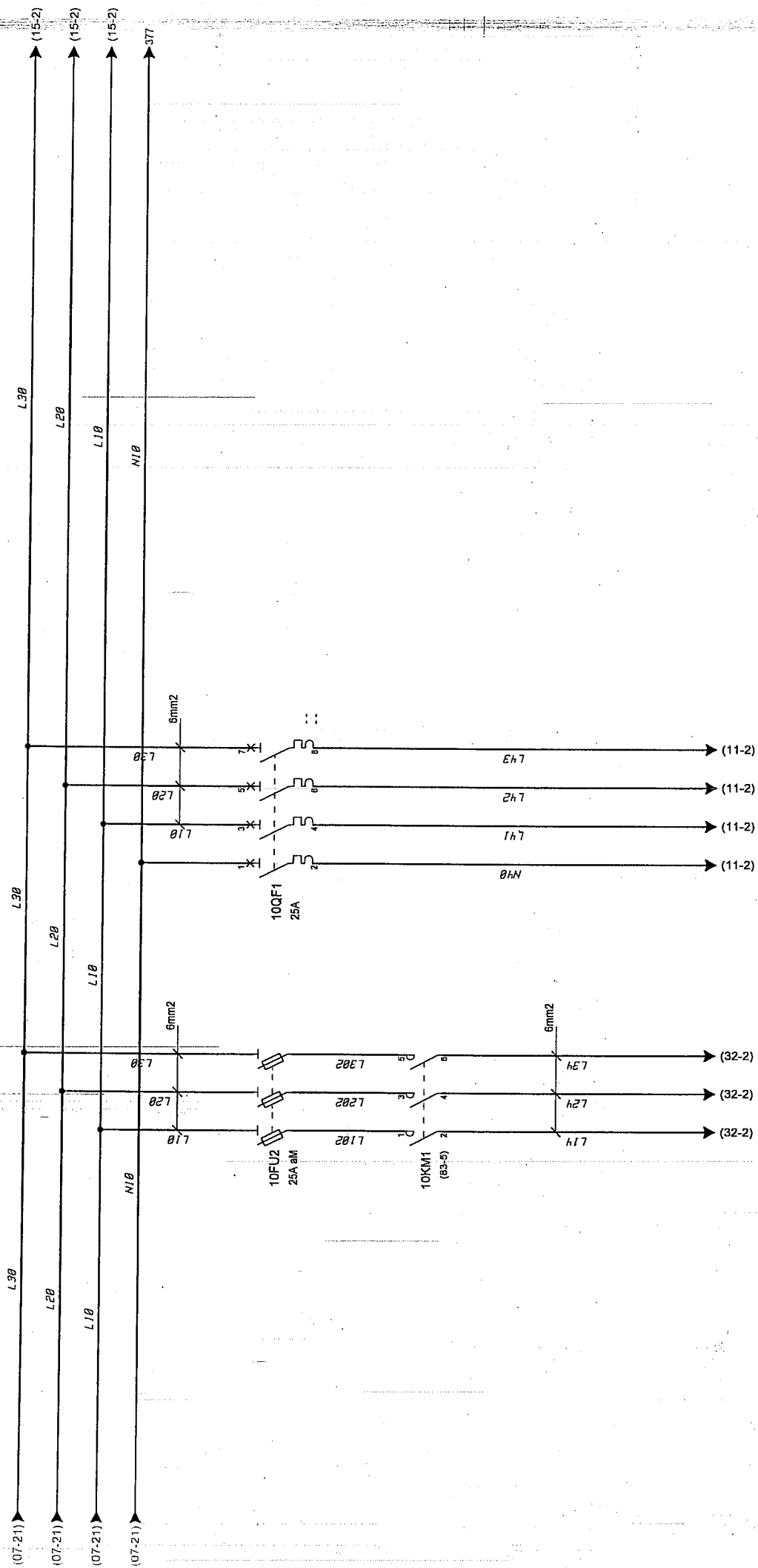
BARRETTE DE RACCORDEMENT
DE TOUTES LES TERRES EN
ETOILE

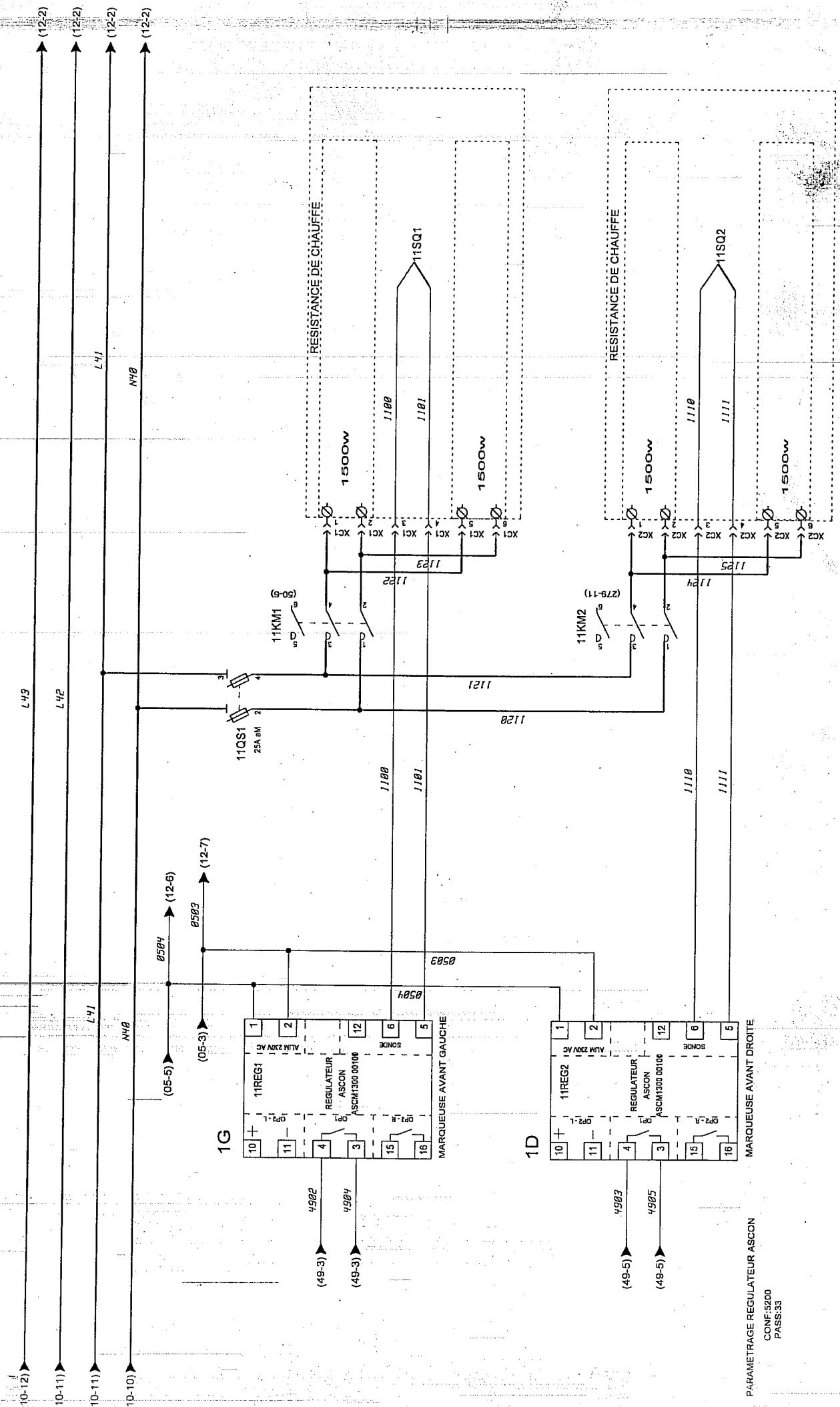
ECLAIRAGE
ARMOIRE
04EL1 04EL2 04EL3 04EL4 04EL5
VENTILATEURS
ARMOIRE
04EV1 04EV2 04EV3
PRISE COURANT 230VAC
ARMOIRE
04XS1
ALIMENTATION 230VAC
MARQUAGE JET D'ENCRE
04QF1 04QF2 04QF3



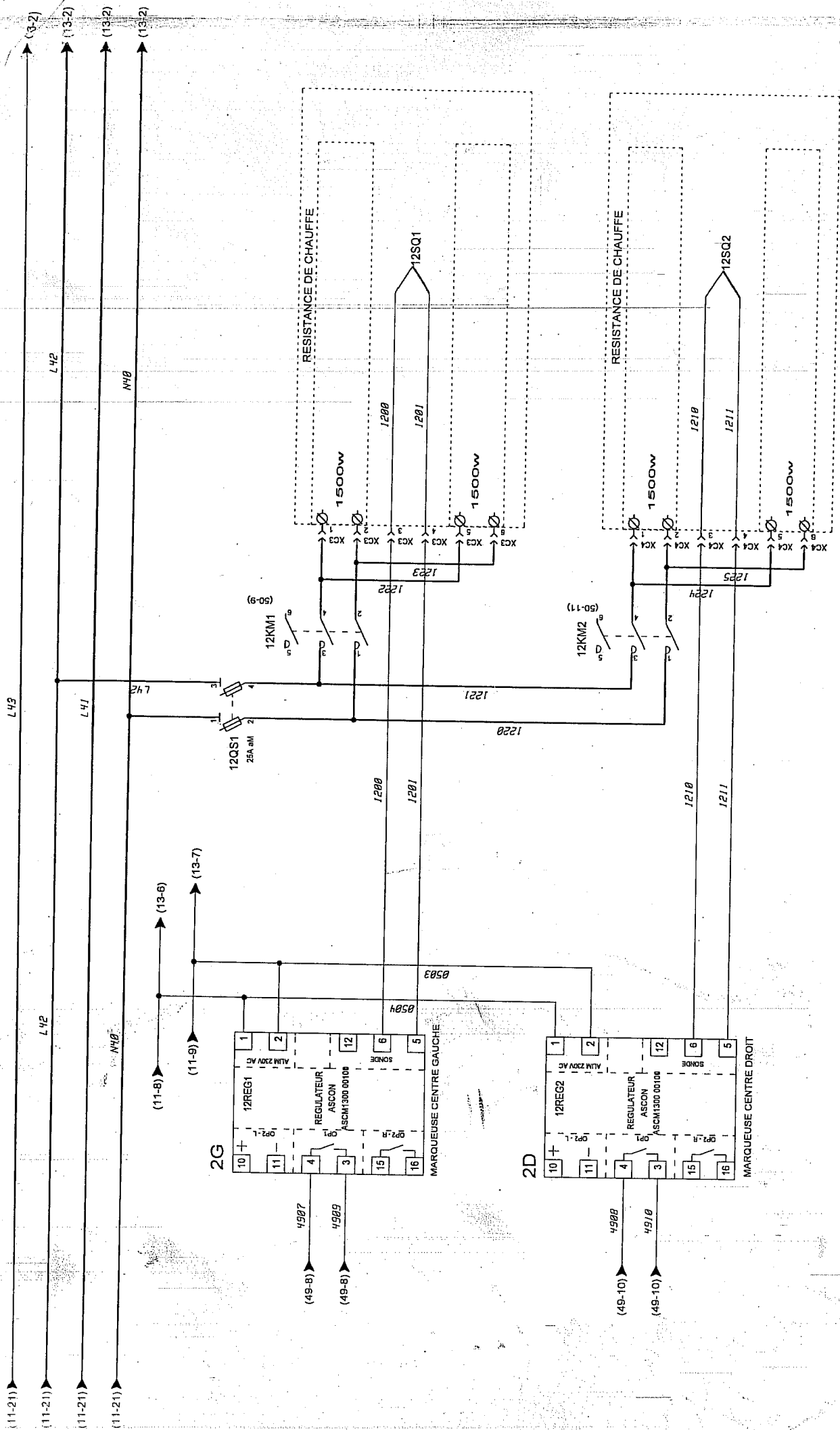
ALIMENTATION 110VAC
SORTIES

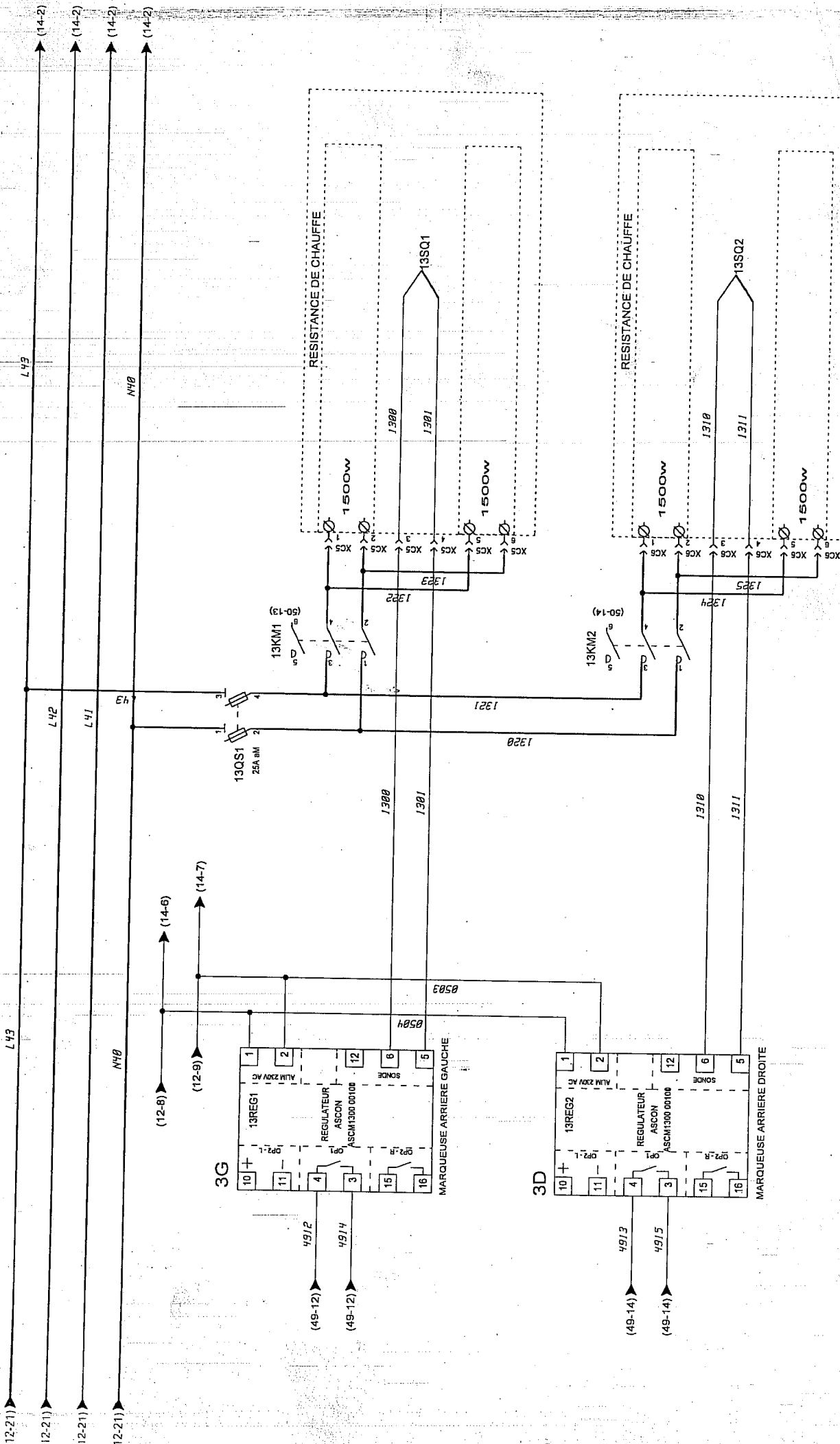


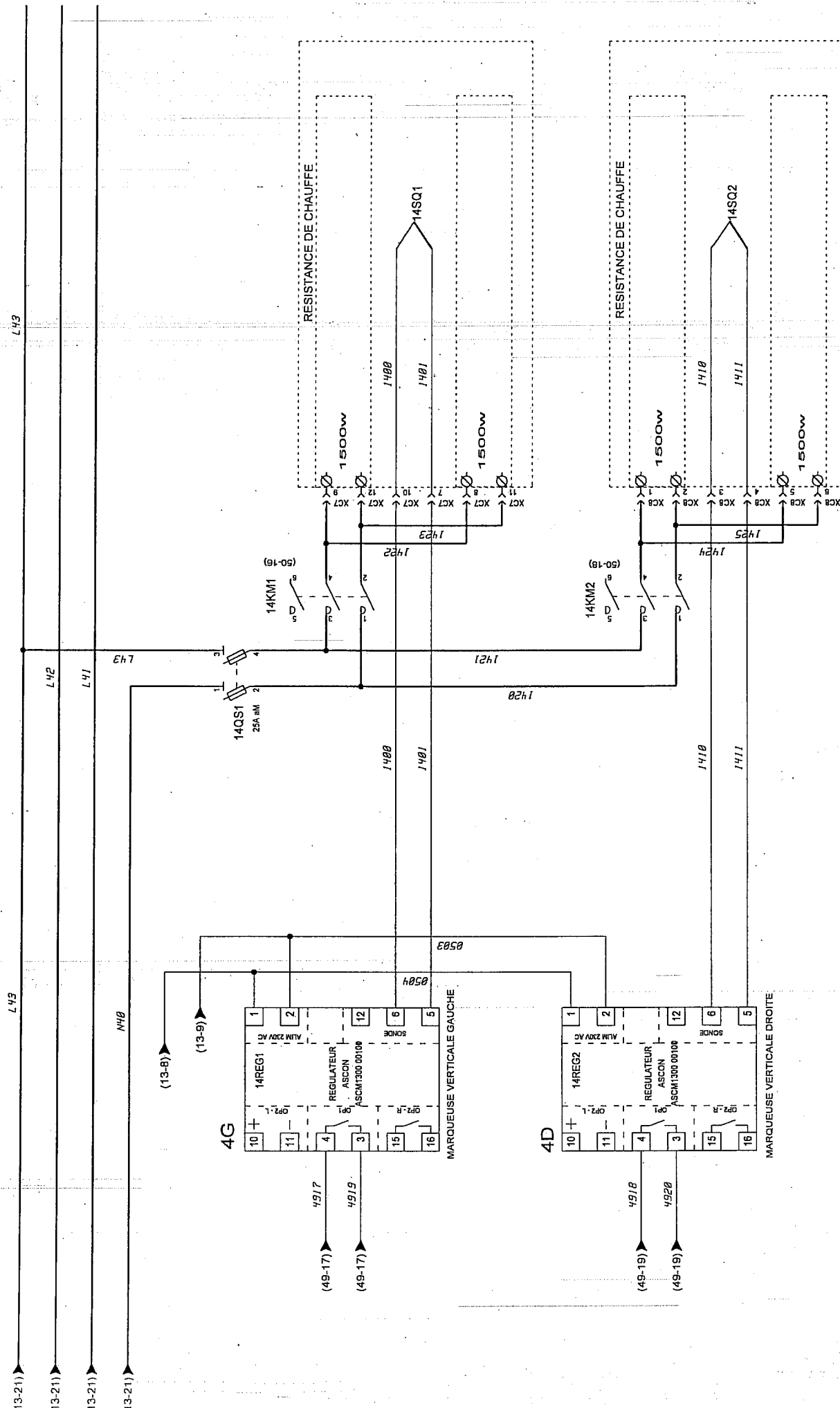


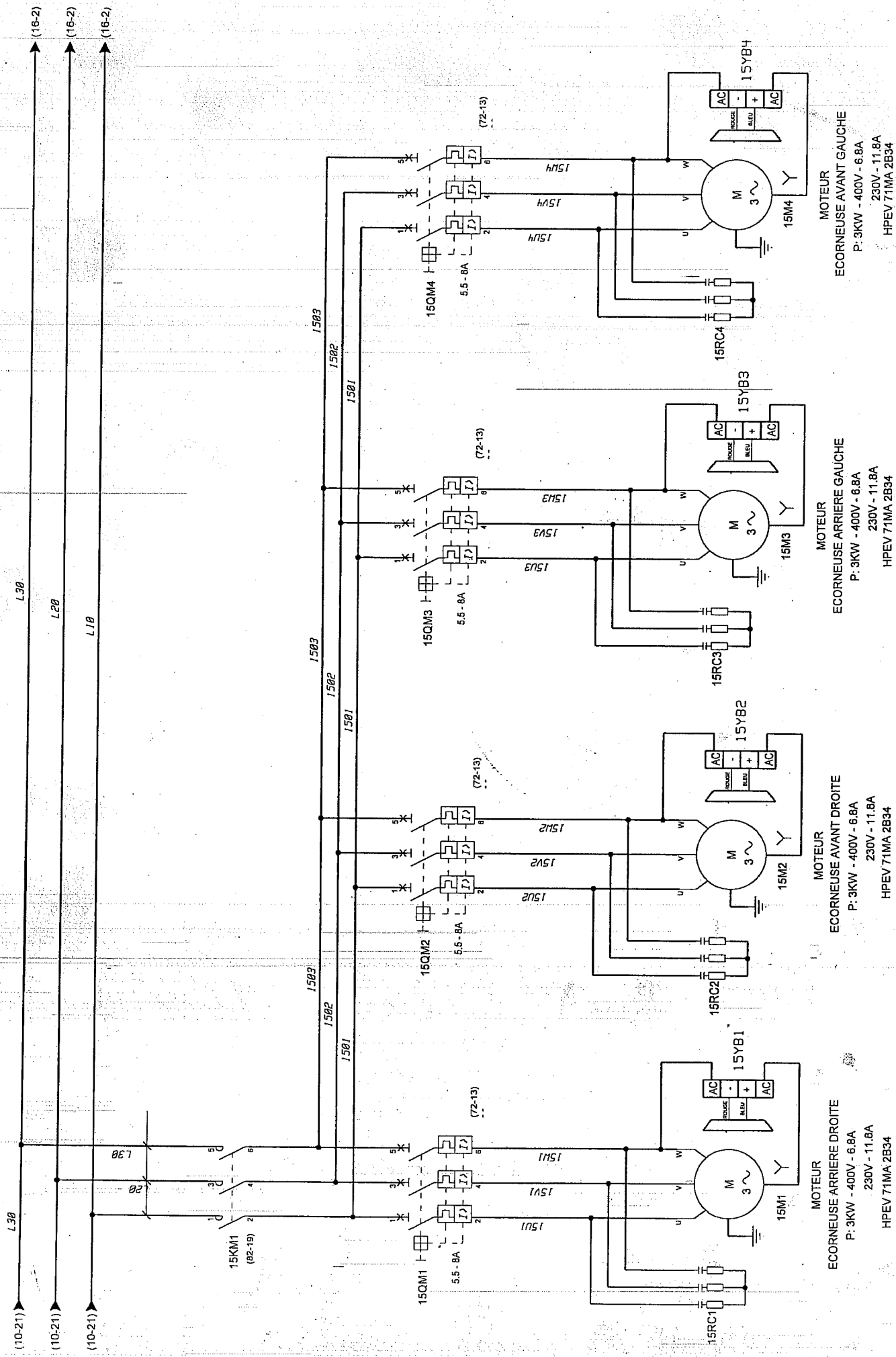


PARAMETRAGE REGULATEUR ASCON
CONF:5200
PASS:33







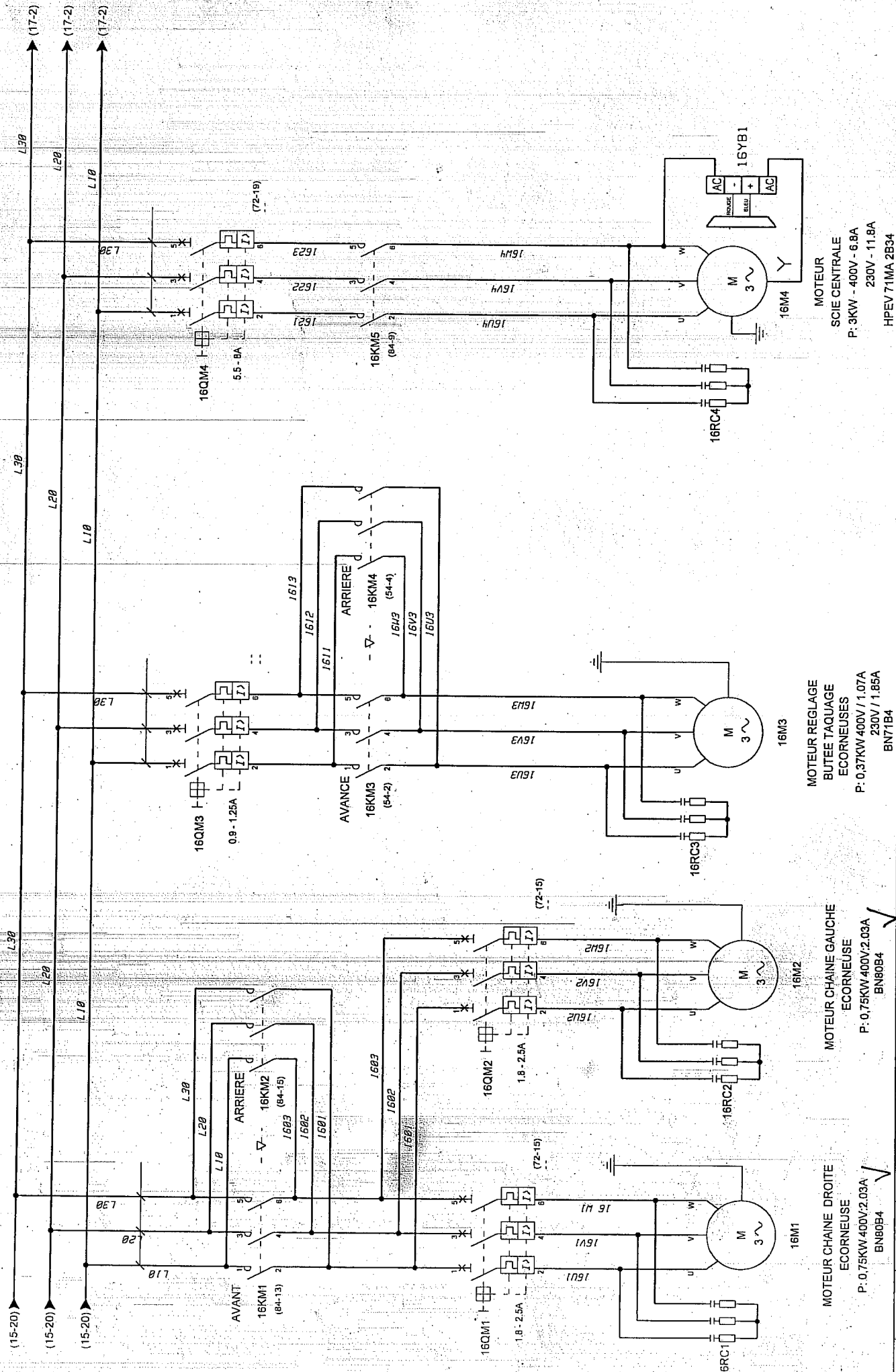


MOTEUR
ECORNEUSE ARRIERE DROITE
P: 3KW - 400V - 6.8A
230V - 11.8A
HPEV 71MA 2B34

MOTEUR
ECORNEUSE AVANT DROITE
P: 3KW - 400V - 6.8A
230V - 11.8A
HPEV 71MA 2B34

MOTEUR
ECORNEUSE ARRIERE GAUCHE
P: 3KW - 400V - 6.8A
230V - 11.8A
HPEV 71MA 2B34

MOTEUR
ECORNEUSE AVANT GAUCHE
P: 3KW - 400V - 6.8A
230V - 11.8A
HPEV 71MA 2B34

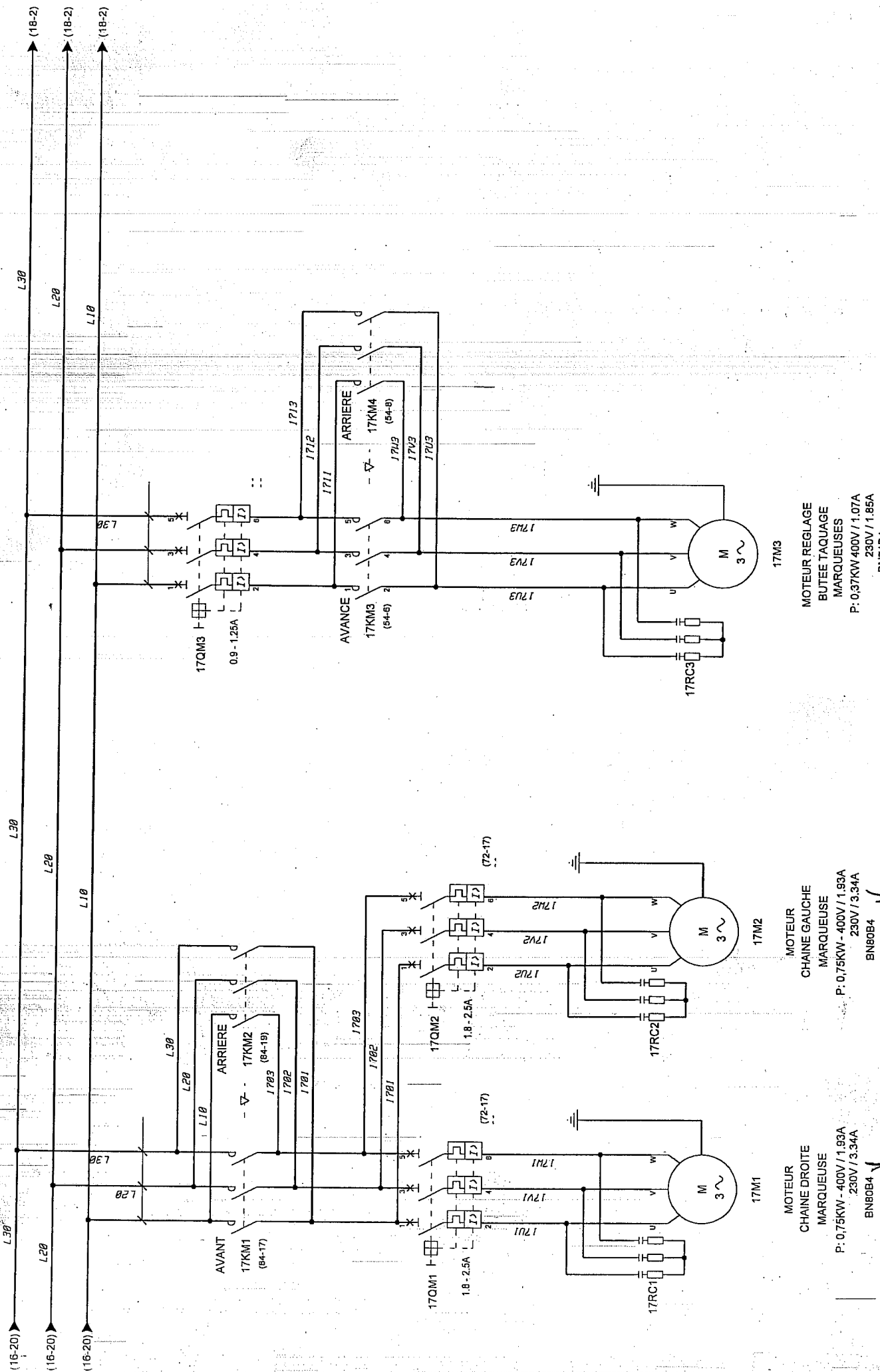


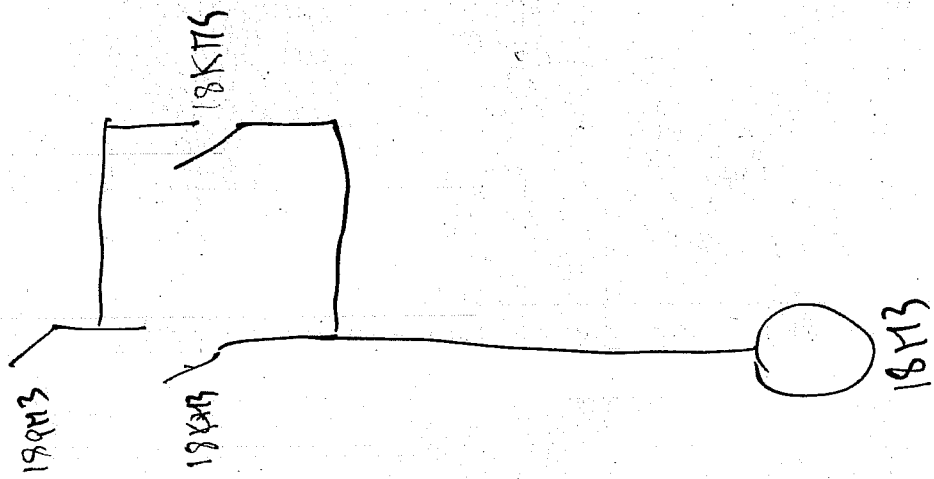
MOTEUR CHAÎNE DROITE
ECORNEUSE
P: 0.75KW 400V/2.03A
BN80B4

MOTEUR CHAÎNE GAUCHE
ECORNEUSE
P: 0.75KW 400V/2.03A
BN80B4

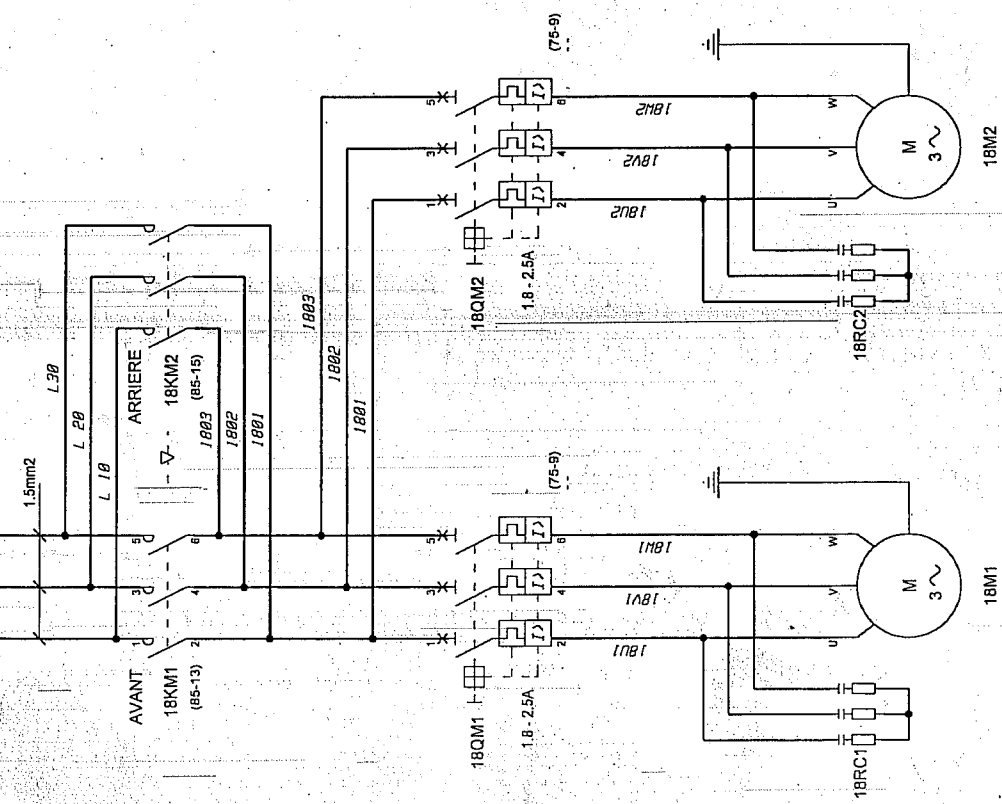
MOTEUR REGLAGE
BUTÉE TAQUAGE
ECORNEUSES
P: 0.37KW 400V / 1.07A
230V / 1.85A
BN71B4

MOTEUR
SCIE CENTRALE
P: 3KW - 400V - 6.8A
230V - 11.8A
HPEV 71MA 2B34



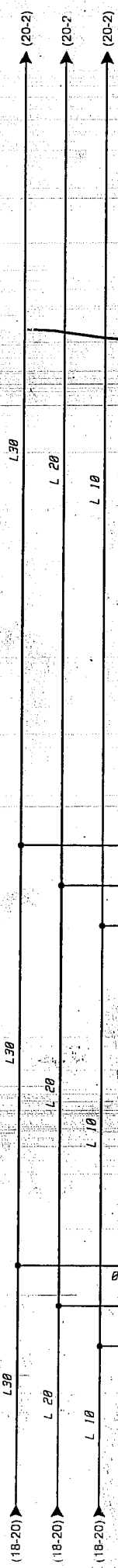


Moteur réglage
 largeur guide
 retourneur
 P = 433 kW 600V / 102A



MOTEUR CHAÎNE GAUCHE
 RETOURNEUR
 P: 0,75KW - 400V / 1,93A
 230V / 3,34A
 BN80B4

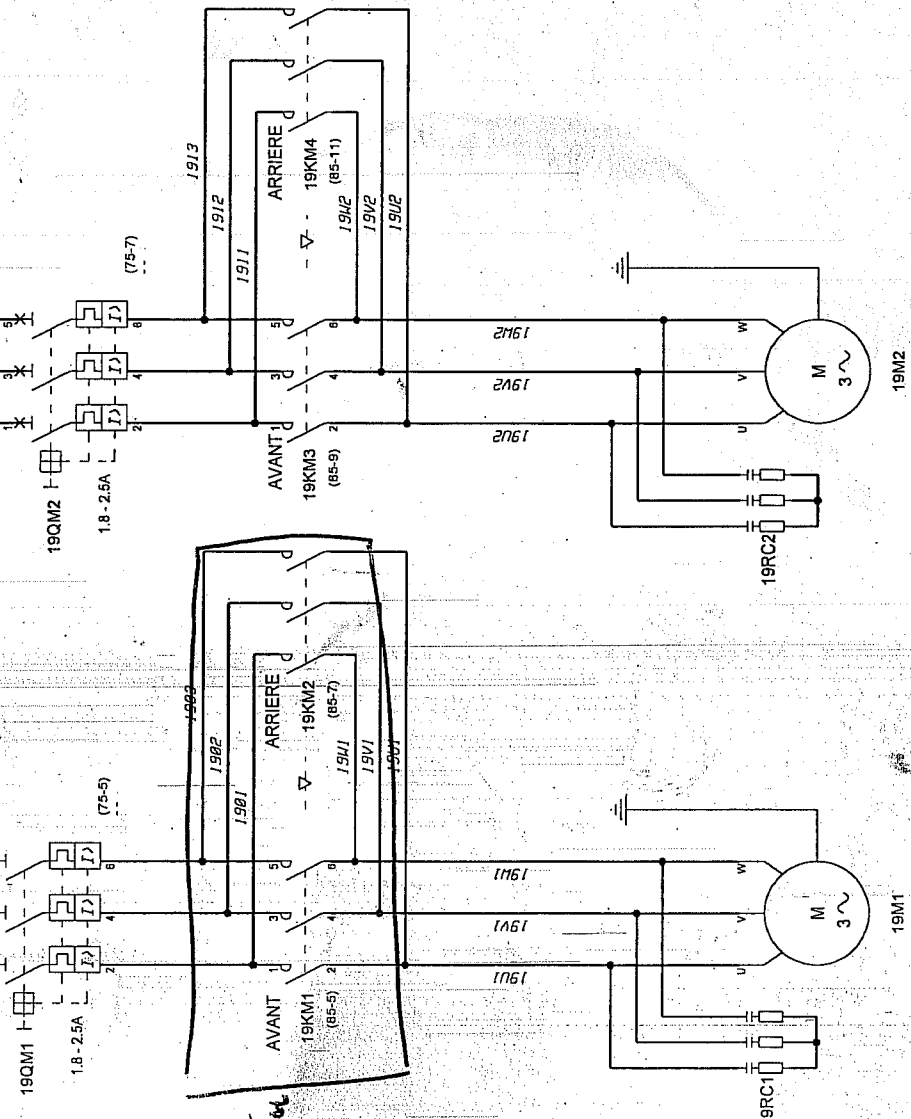
MOTEUR CHAÎNE DROITE
 RETOURNEUR
 P: 0,75KW - 400V / 1,93A
 230V / 3,34A
 BN80B4



Déplacer en page 42

19QM3

VAR



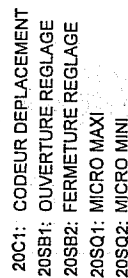
MOTEUR ROULEAUX
DEVIATEUR A 90°
P: 0,75KW - 400V / 2,03A
BN80B4

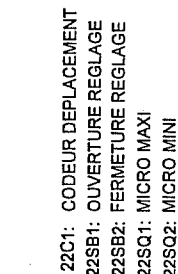
MOTEUR CHAINES
DEVIATEUR A 90°
P: 0,75KW - 400V / 2,7A
BN80B4

13M3

Motom Brute oblique

$P = 0,25 \text{ kW}$
 $U = 600 \text{ V}$
 $I = 1,07 \text{ A}$

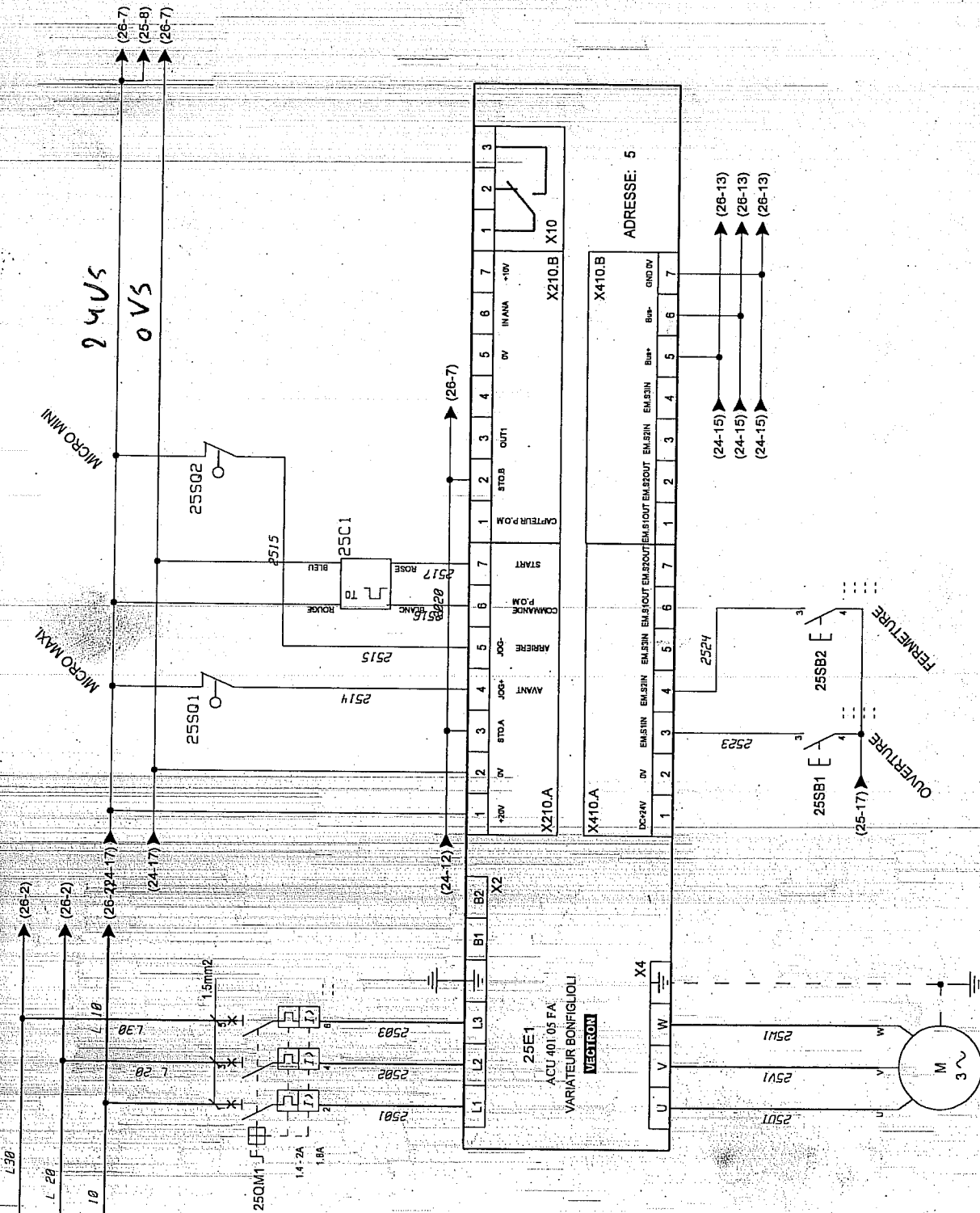




MOTEUR REGLAGE
LONGUEUR SCIES GAUCHE
P: 0,37KW - 400V / 1.07A
230V / 1.85A
BN71B4

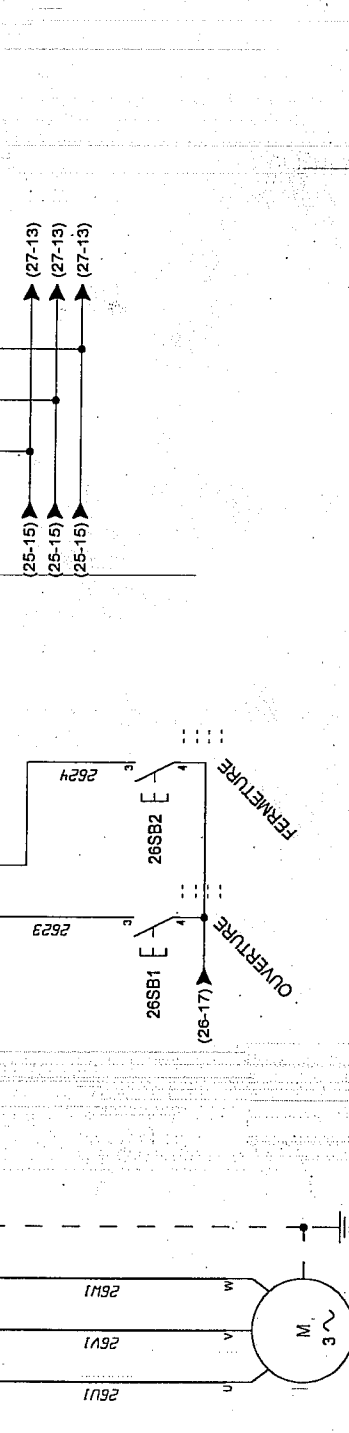
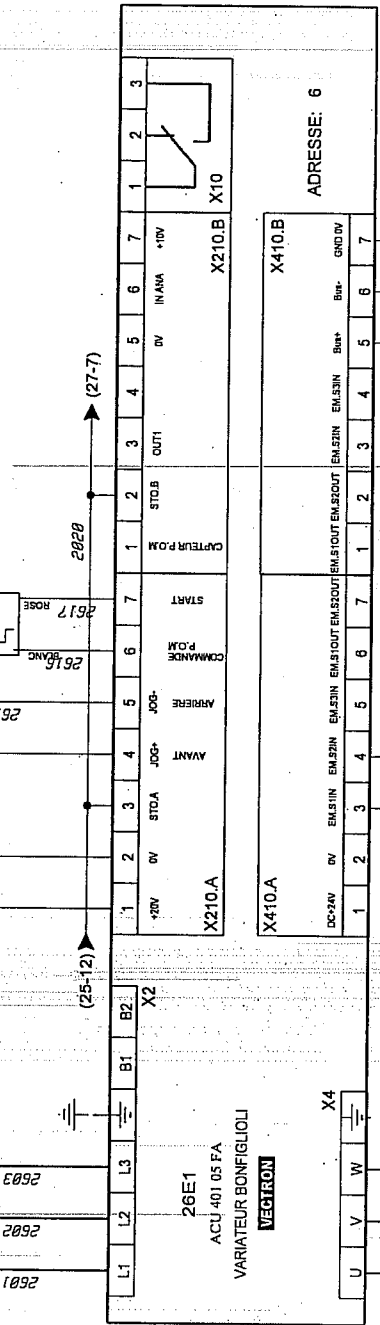
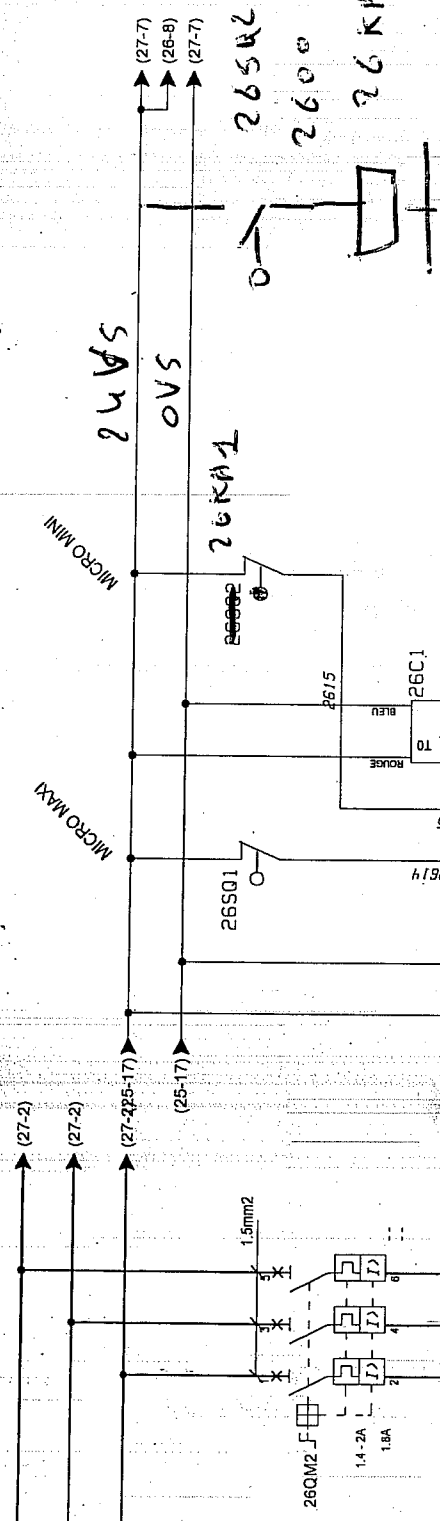


23C1: CODEUR DEPLACEMENT
23SB1: OUVERTURE REGLAGE
23SB2: FERMETURE REGLAGE
23SQ1: MICRO MAXI
23SQ2: MICRO MINI



MOTEUR REGLAGE
 LONGUEUR MARQUEUSE DROITE
 P: 0.37KW - 400V / 1.07A
 230V / 1.85A
 BN71B4

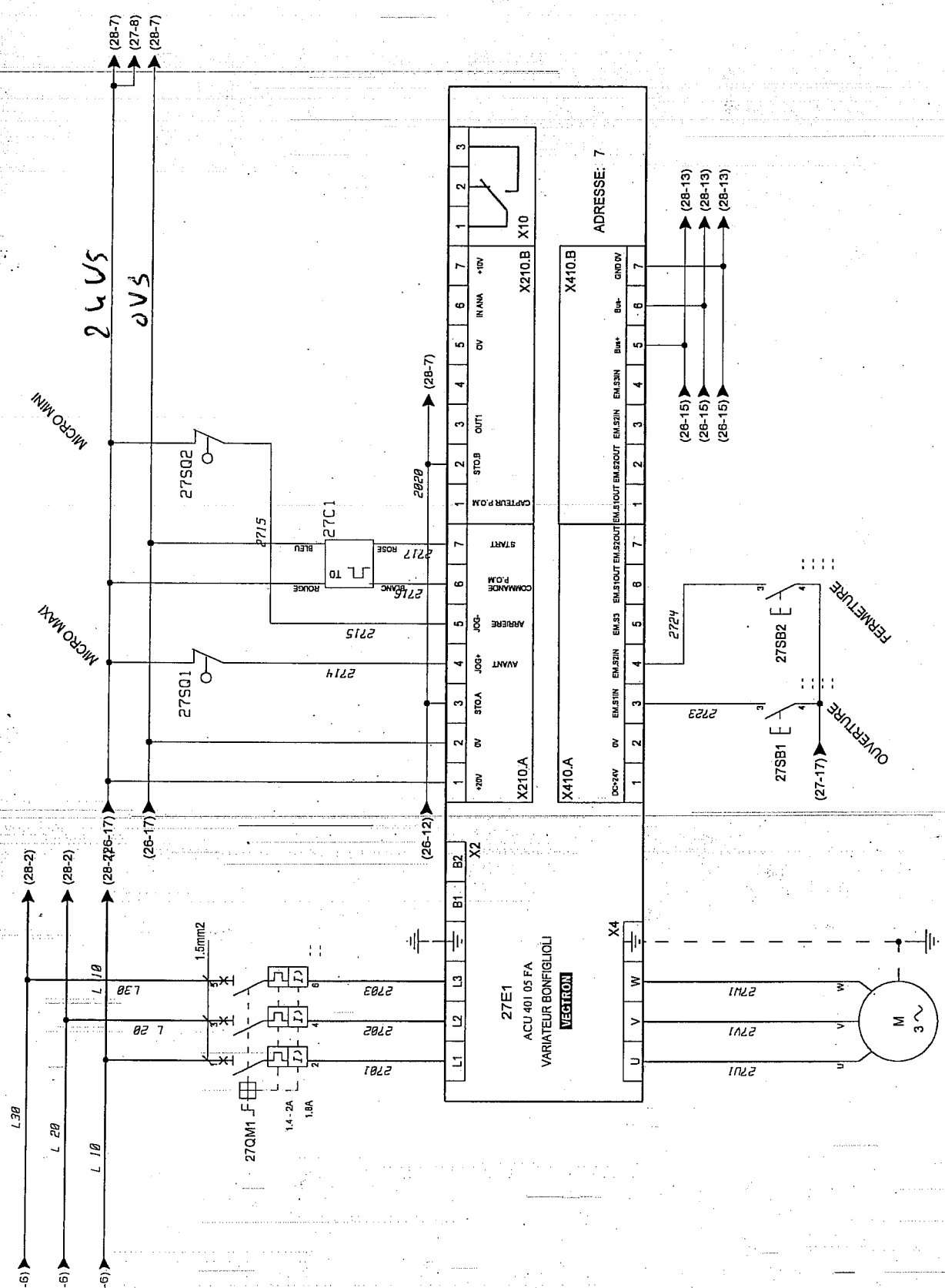
25C1: CODEUR DEPLACEMENT
 25SB1: OUVREURE REGLAGE
 25SB2: FERMETURE REGLAGE
 25SQ1: MICRO MAXI
 25SQ2: MICRO MIN
 25S1: MICRO MIN
 25S2: MICRO MAX



26M1
MOTEUR REGLAGE
LARGEUR
P: 0.37kW - 400V/1.07A
230V/1.85A
BN71B4

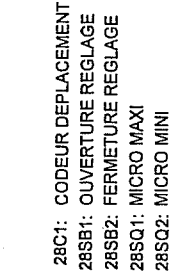
26E1
ACU 401 03 FA
VARIATEUR BONFIGLIOLI
VECTRON

26SB1: CODEUR DEPLACEMENT
26SB2: OUVERTURE REGLAGE
26SB3: FERMETURE REGLAGE
26SB4: MICRO MAXI
26SB5: MICRO MINI

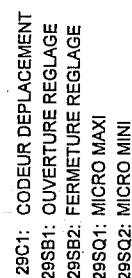


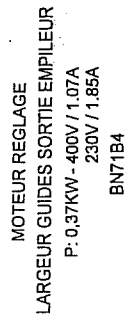
MOTEUR REGLAGE
 LONGUEUR BUTEE RETOURNEUR
 P: 0.37KW - 400V / 1.07A
 230V / 1.85A
 BN71B4

27Q1: CODEUR DEPLACEMENT
 27SB1: OUVERTURE REGLAGE
 27SB2: FERMETURE REGLAGE
 27SQ1: MICRO MAXI
 27SQ2: MICRO MINI



MOTEUR REGLAGE
RECARTEMENT BRAS RETOURNEUR
P: 0,37KW - 400V / 1.07A
230V / 1.85A
BN71B4

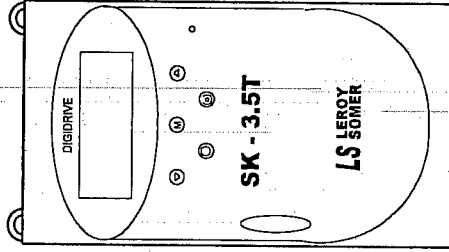




30C1: CODEUR DEPLACEMENT
30SB1: OUVERTURE REGLAGE
30SB2: FERMETURE REGLAGE
30SQ1: MICRO MAXI
30SQ2: MICRO MINI

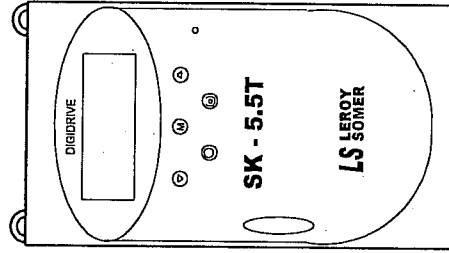
CONFIGURATION VARIATEURS ECRNEUSE / MARQUEUSE

32V1



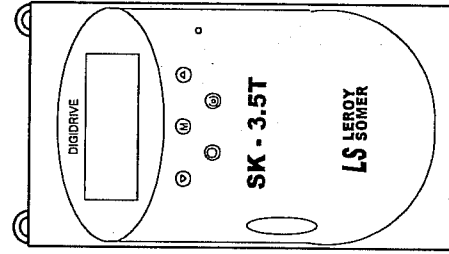
MONTEE / DESCENTE
BRAS RETOURNEUR

33V1



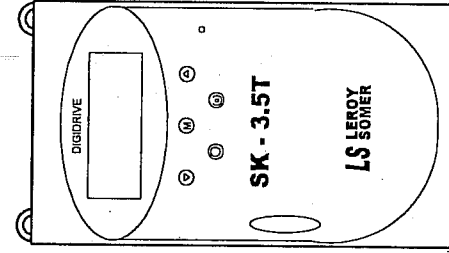
MONTEE / DESCENTE
PILE EMPILEUR

35V1

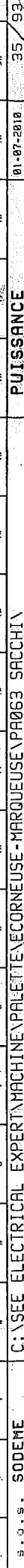


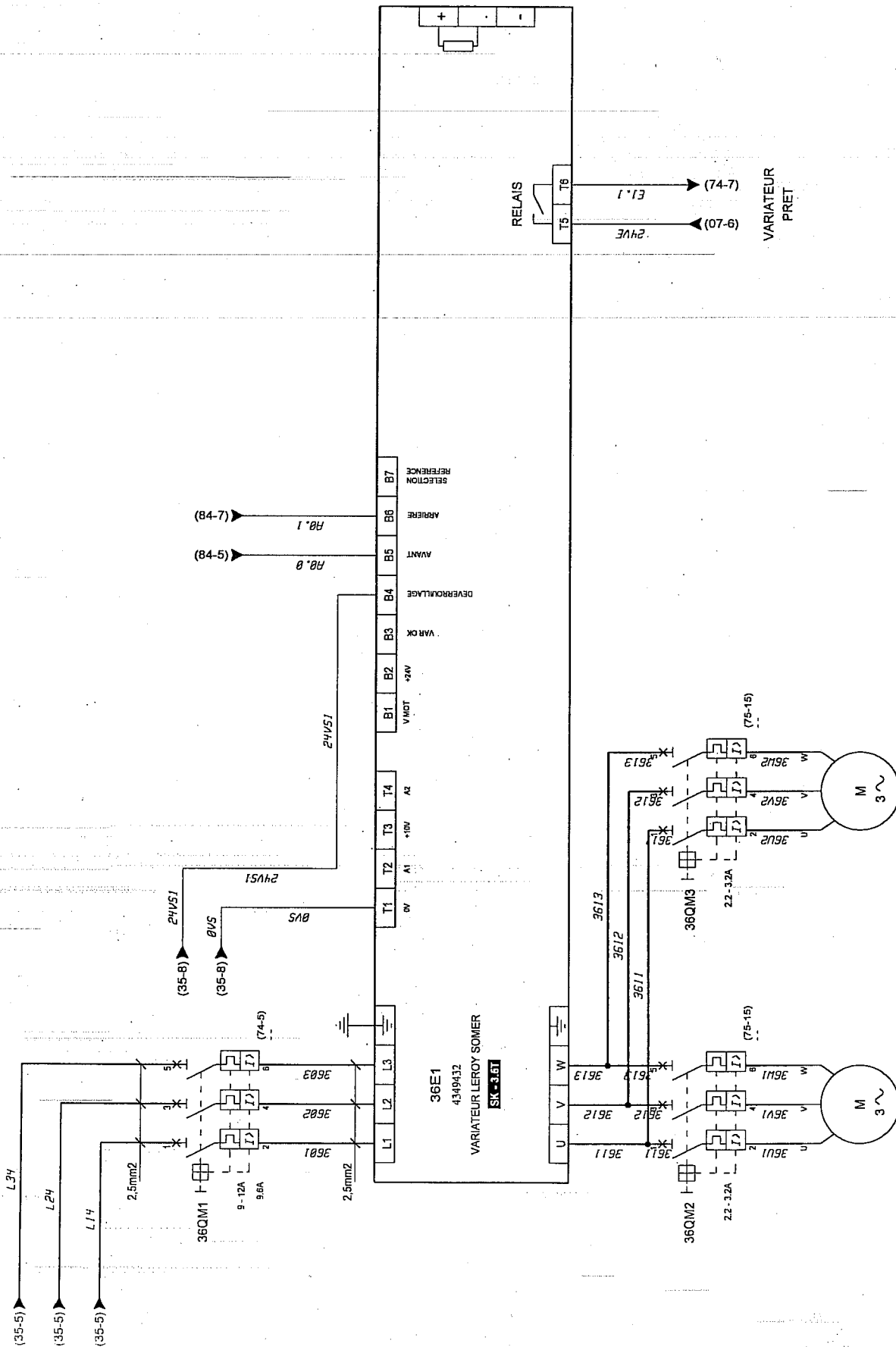
CONVOYEUR A CHAINES
EMPILEUR

36V1



CONVOYEUR A CHAINES
SORTIE EMPILEUR





PARAMETRES DU VARIATEUR 32E1

BRAS RETOURNEUR SK - 3.5T

PARAMETRES	VALEUR	PARAMETRES	VALEUR
01	6.7	23	FR
02	40HZ	24	1
03	0.85	25	0
04	1.0S	26	OFF
05	A1-AU	27	0
06	4.3	28	NO
07	1420 tr/min	29	NO
08	400	30	1
09	0.85	31	1
10	L2	32	OFF
11	15.5	33	0
12	33	34	ON
13	0	35	0
14	0	36	FR
15	1.5HZ	37	6KHZ
16	4-20mA	38	0
17	OFF	39	50HZ
18	VISU DEF.	40	AUTO
19	VISU DEF.	41	AnSI
20	VISU DEF.	42	4.8
21	VISU DEF.	43	1.1
22	LD	44	2.0

PARAMETRES DU VARIATEUR 33E1

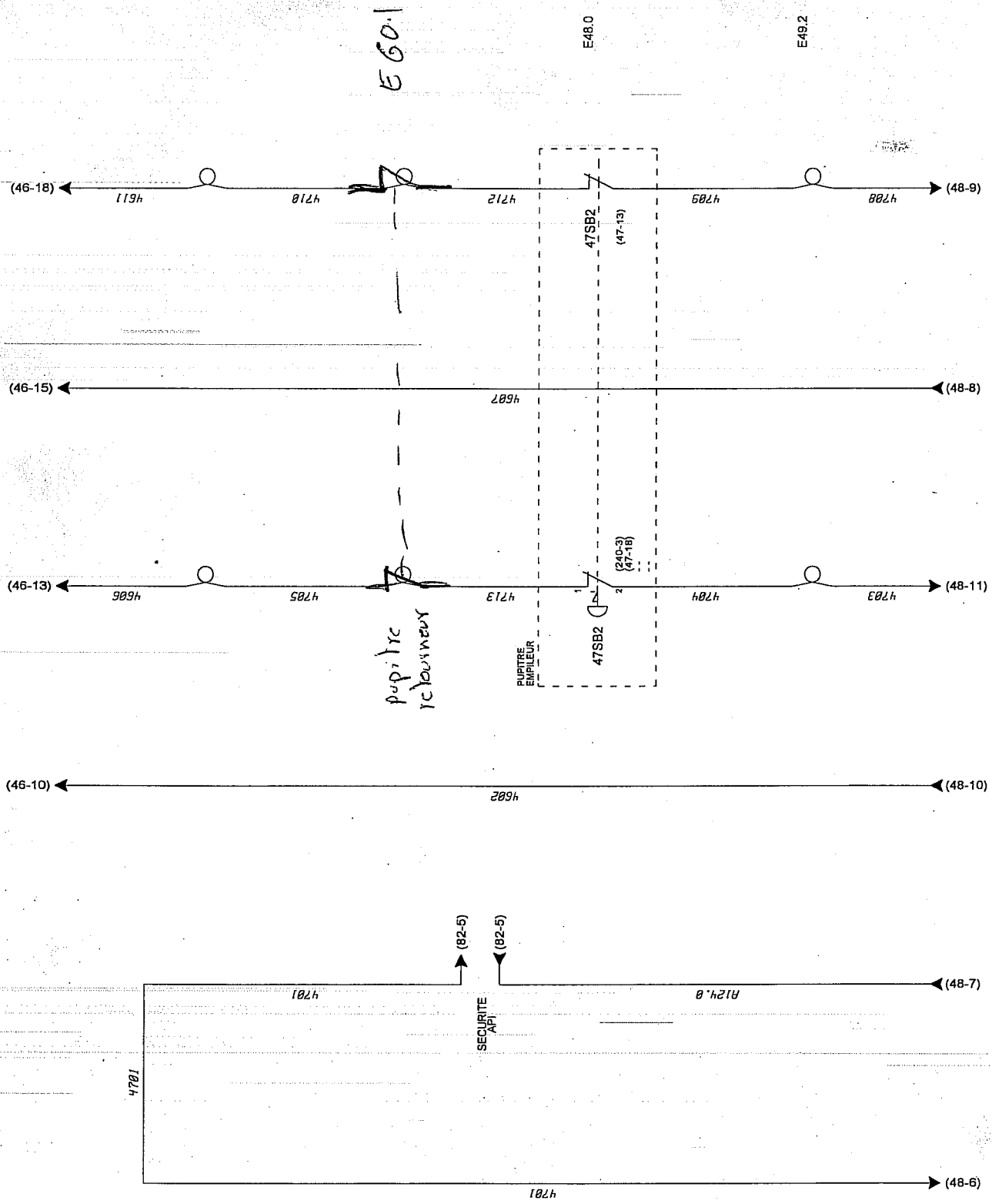
M/D PILE EMPILEUR SK - 5.5T

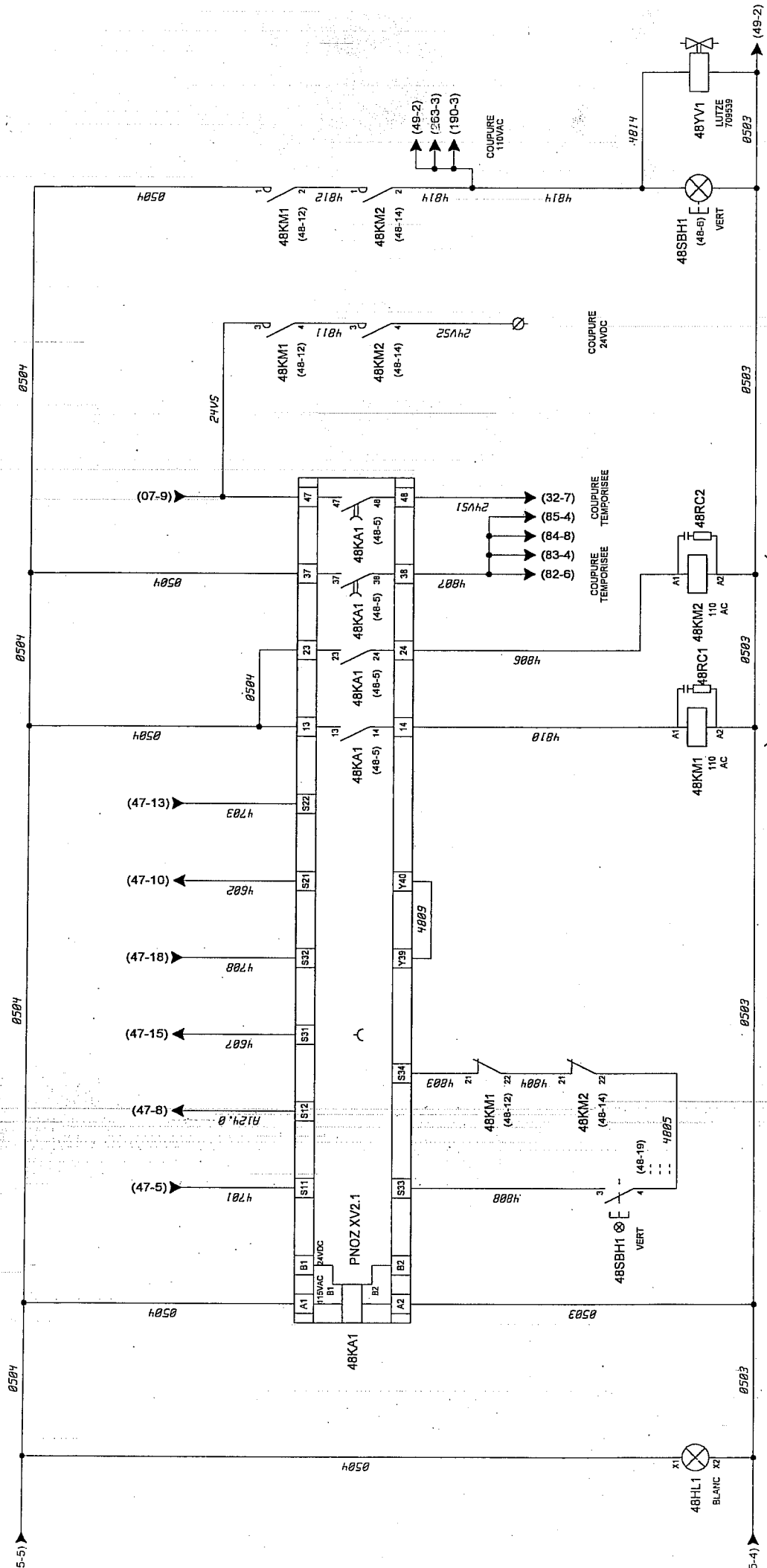
PARAMETRES	VALEUR	PARAMETRES	VALEUR
01	5	23	FR
02	50HZ	24	1
03	1.0S	25	0
04	1.0S	26	OFF
05	PR	27	0
06	9.1	28	NO
07	1420 tr/min	29	NO
08	400	30	1
09	0.78	31	1
10	L2	32	OFF
11	20	33	0
12	50	34	ON
13	0	35	0
14	0	36	FR
15	1.5HZ	37	6KHZ
16	4-20mA	38	0
17	OFF	39	50HZ
18	VISU DEF.	40	AUTO
19	VISU DEF.	41	AnSI
20	VISU DEF.	42	4.8
21	VISU DEF.	43	1.1
22	LD	44	2.0

PARAMETRES DU VARIATEUR 35E1

ENTRAINEMENT CHAINE SK - 3.5T

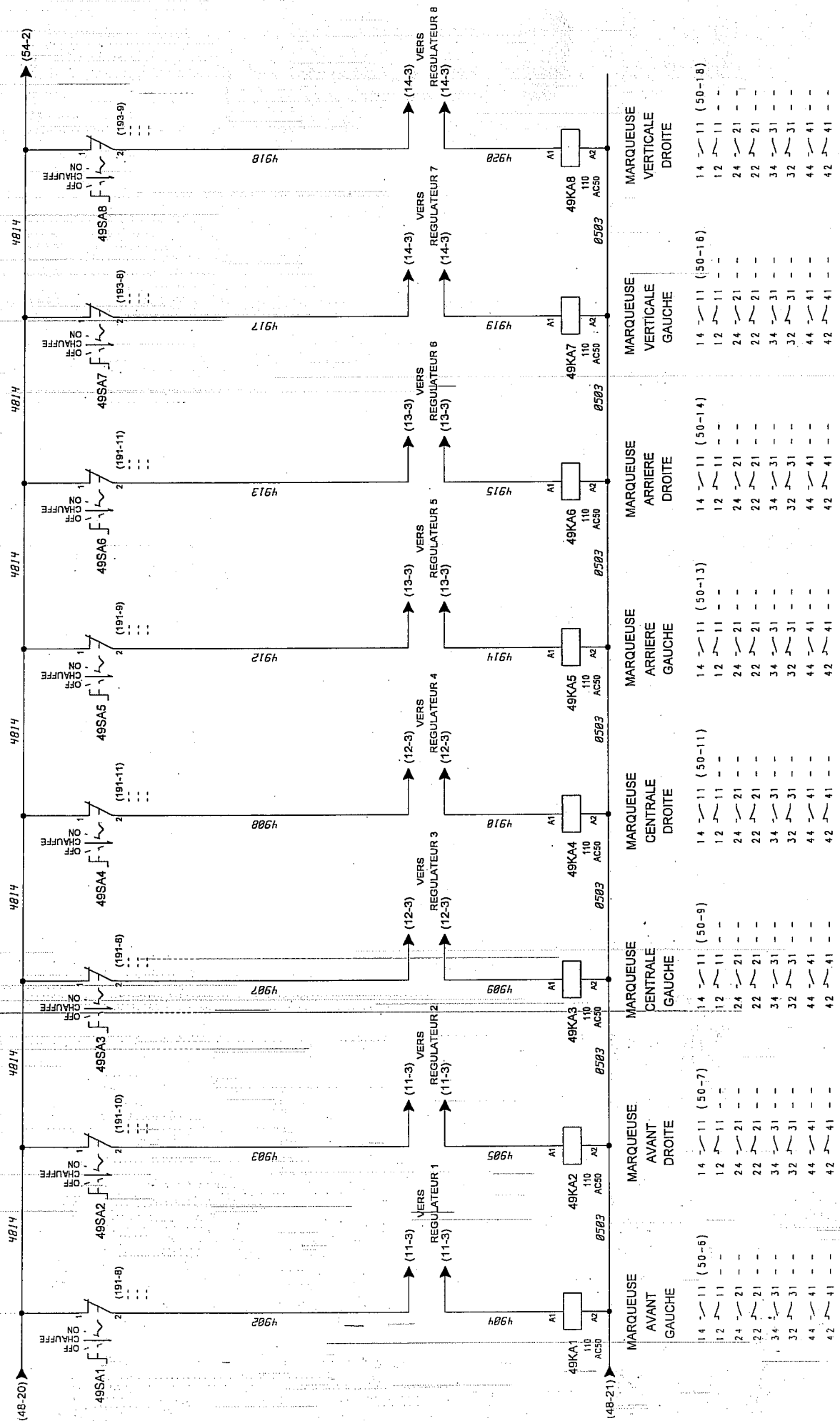
PARAMETRES	VALEUR	PARAMETRES	VALEUR
01	5.3	23	FR
02	50HZ	24	1
03	0.9S	25	0
04	1.0S	26	OFF
05	PR	27	0
06	5.4	28	NO
07	1400 tr/min	29	NO
08	400	30	1
09	0.79	31	1
10	L2	32	OFF
11	11.2	33	0
12	35.0	34	ON
13	0	35	0
14	0	36	FR
15	1.5HZ	37	6KHZ
16	4-20mA	38	0
17	OFF	39	50HZ
18	RS	40	AUTO
19	VISU DEF.	41	AnSI
20	VISU DEF.	42	4.8
21	VISU DEF.	43	1.1
22	LD	44	2.0



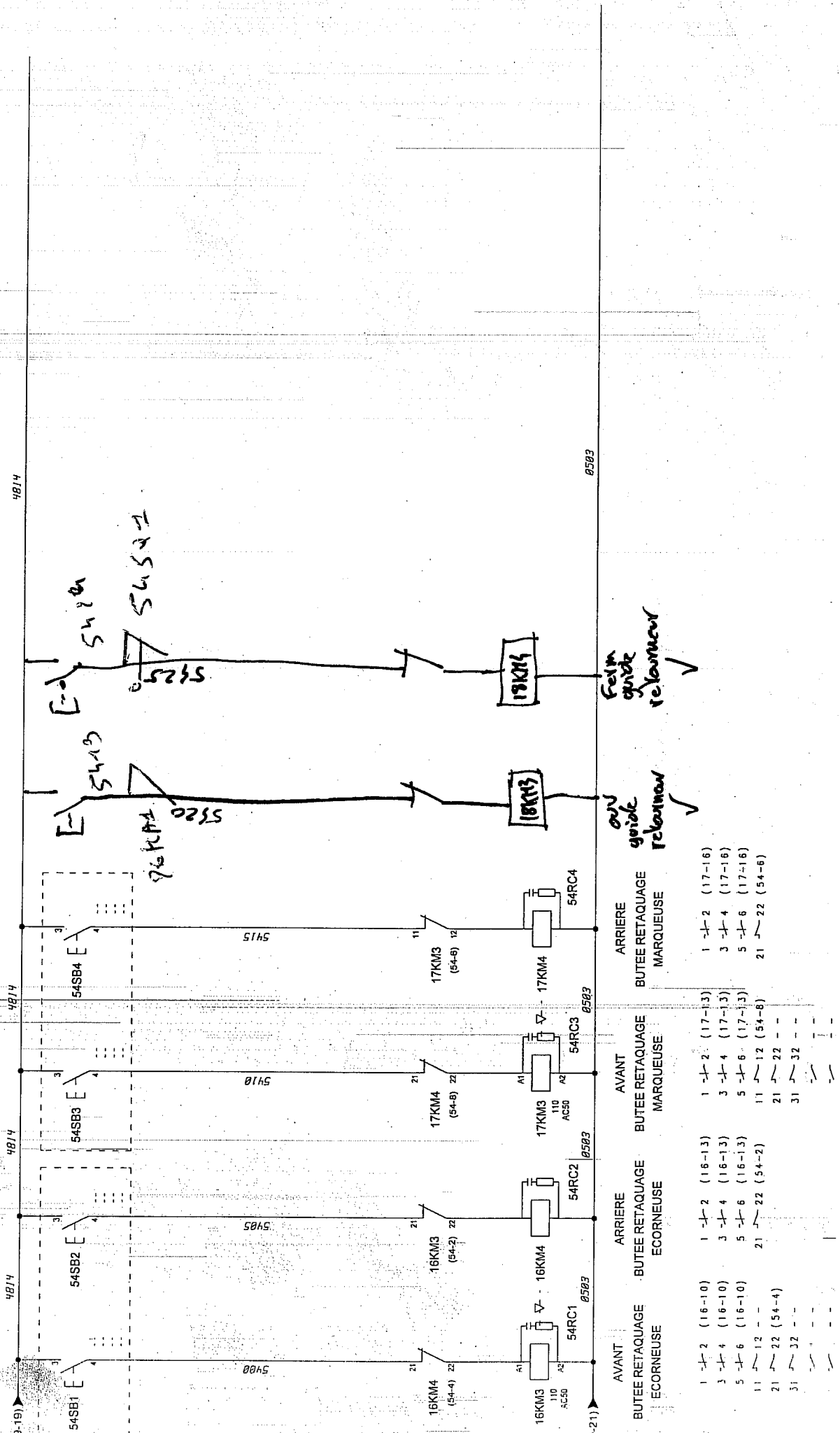


PRESENCE TENSION 110VAC		RELAIS DE SECURITE ARRET D'URGENCE		MISE EN SERVICE INSTANTANEE		EN SERVICE		ELECTROVANNE AIR GENERAL	
05-51	0504	0503	0502	0504	0503	0503	0503	0503	0503
13	14	23	37	47	48	1	2	3	4
23	24	37	38	47	48	1	2	3	4
37	38	47	48	47	48	5	6	5	6
47	48	47	48	47	48	13	14	13	14
47	48	47	48	47	48	21	22	21	22
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47	48	47	48	47	48	43	44	43	44

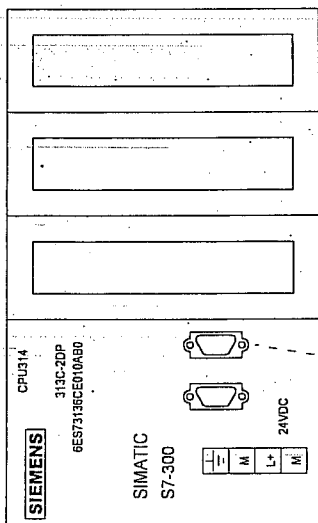
49SA1: MARQUEUSE AVANT GAUCHE OFF / CHAUFFE / ON
 49SA2: MARQUEUSE AVANT DROITE OFF / CHAUFFE / ON
 49SA3: MARQUEUSE CENTRALE GAUCHE OFF / CHAUFFE / ON
 49SA4: MARQUEUSE CENTRALE DROITE OFF / CHAUFFE / ON
 49SA5: MARQUEUSE ARRIERE GAUCHE OFF / CHAUFFE / ON
 49SA6: MARQUEUSE ARRIERE DROITE OFF / CHAUFFE / ON
 49SA7: MARQUEUSE VERTICALE GAUCHE OFF / CHAUFFE / ON
 49SA8: MARQUEUSE VERTICALE DROITE OFF / CHAUFFE / ON



54SB1: AVANT BUTEE RETAQUAGE ECORNEUSES
 54SB2: ARRIERE BUTEE RETAQUAGE ECORNEUSES
 54SB5: AVANT BUTEE RETAQUAGE MARQUEUSES
 54SB6: ARRIERE BUTEE RETAQUAGE MARQUEUSES



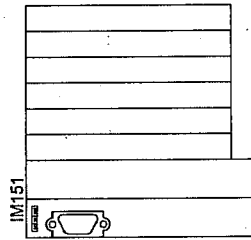
AUTOMATE S7-300



6ES7 972-0BA50-0XA0

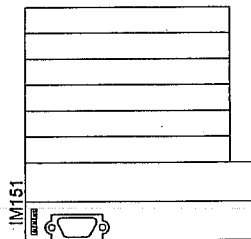
*VAR
Bouff
pour ligne*

COFFRET CORNEUSE



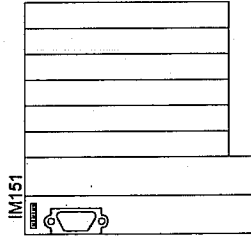
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COFFRET RETOURNEUR



6ES7 972-0BA50-0XA0

COFFRET EMPILEUR PALETTE



6ES7 972-0BA50-0XA0

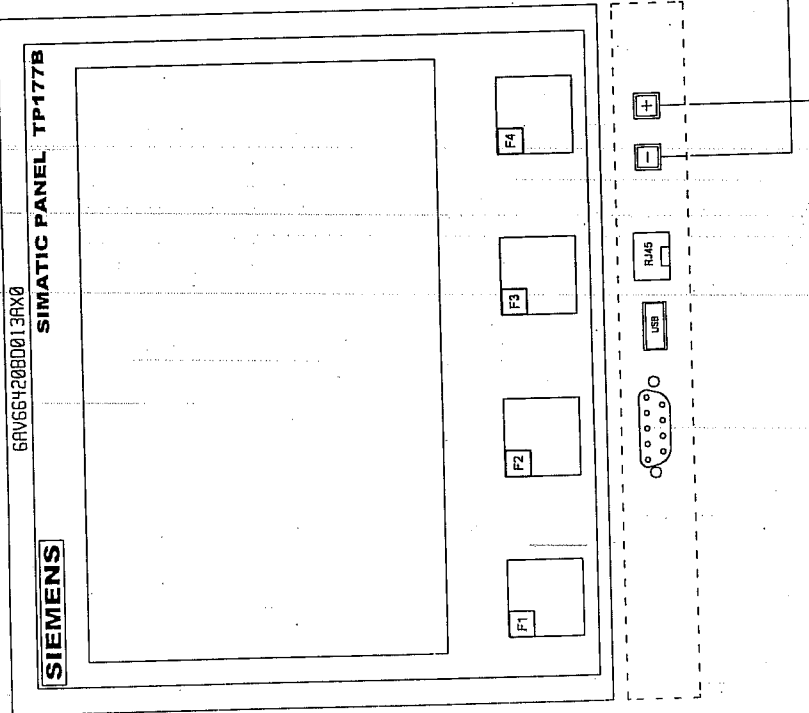
FRATSEUSE

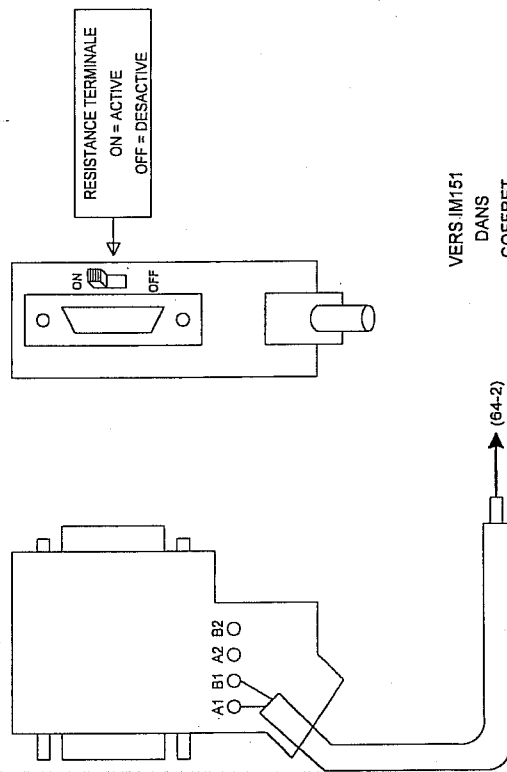
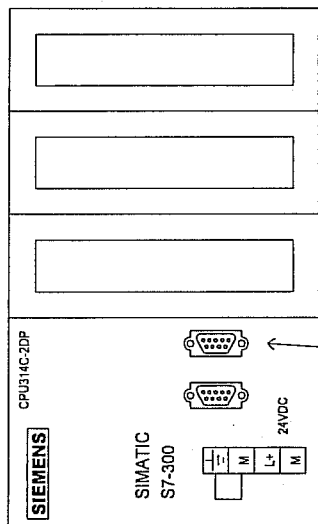
*VAR
Bouff
pour ligne*

AUTOMATE SIEMENS **SIMATIC ET200-CPU**

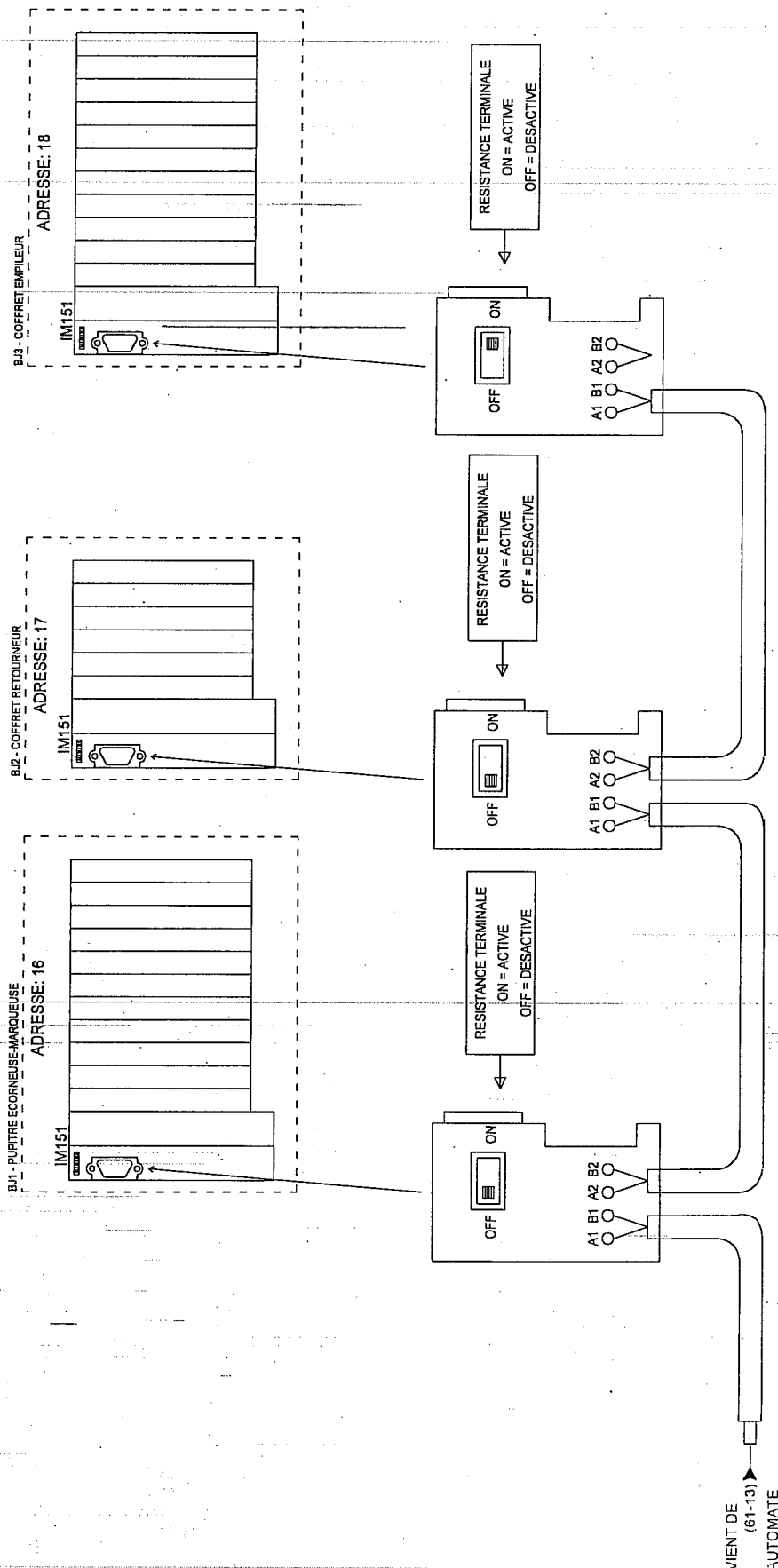
57AFF1

6AV6642-0BD01-3AX0





VERS IM151
DANS
COFFRET
MACHINE



CONFIGURATION CPU SIEMENS ARMOIRE

CPU

69E1	SIEMENS ET200S	IM151 STANDARD	PM-E DC 24V	8DI DC 24V	8DI DC 24V	8DI DC 24V	8DI DC 24V	PM-E DC 24V	8DO DC 24V/0.5A	8DO DC 24V/0.5A	8DO DC 24V/0.5A	8DO DC 24V/0.5A	8DO DC 24V/0.5A	8DO DC 24V/0.5A	FIN DE LIGNE
70E1															
72E1															
74E1															
75E1															
76E1															
80E1															
82E1															
83E1															
84E1															
85E1															

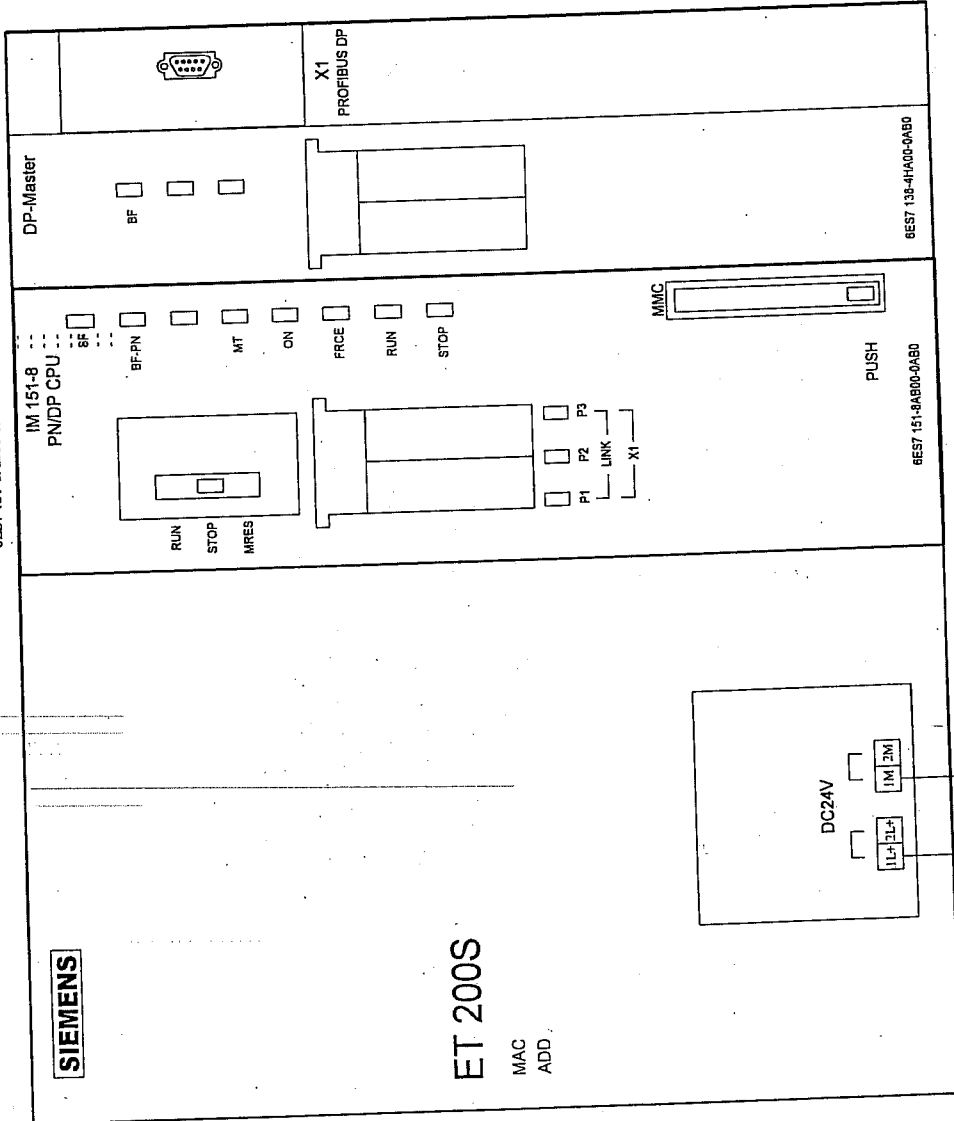
138-40401

138-40401

138-40401

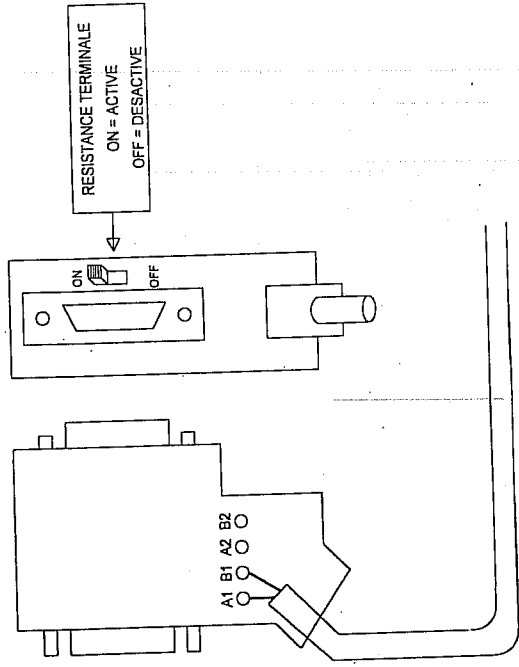
LIAISON AUTOMATE <----> VARIATEURS

69E1
6ES7 151-8AB00-0AB0



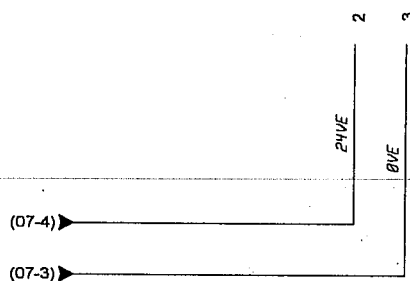
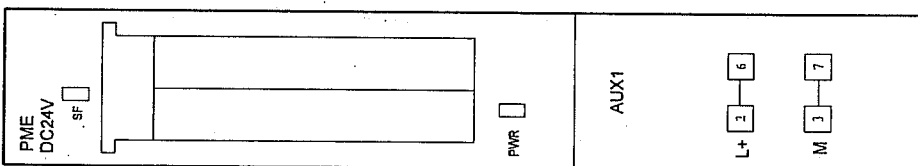
ET 200S

MAC
ADD



70E1

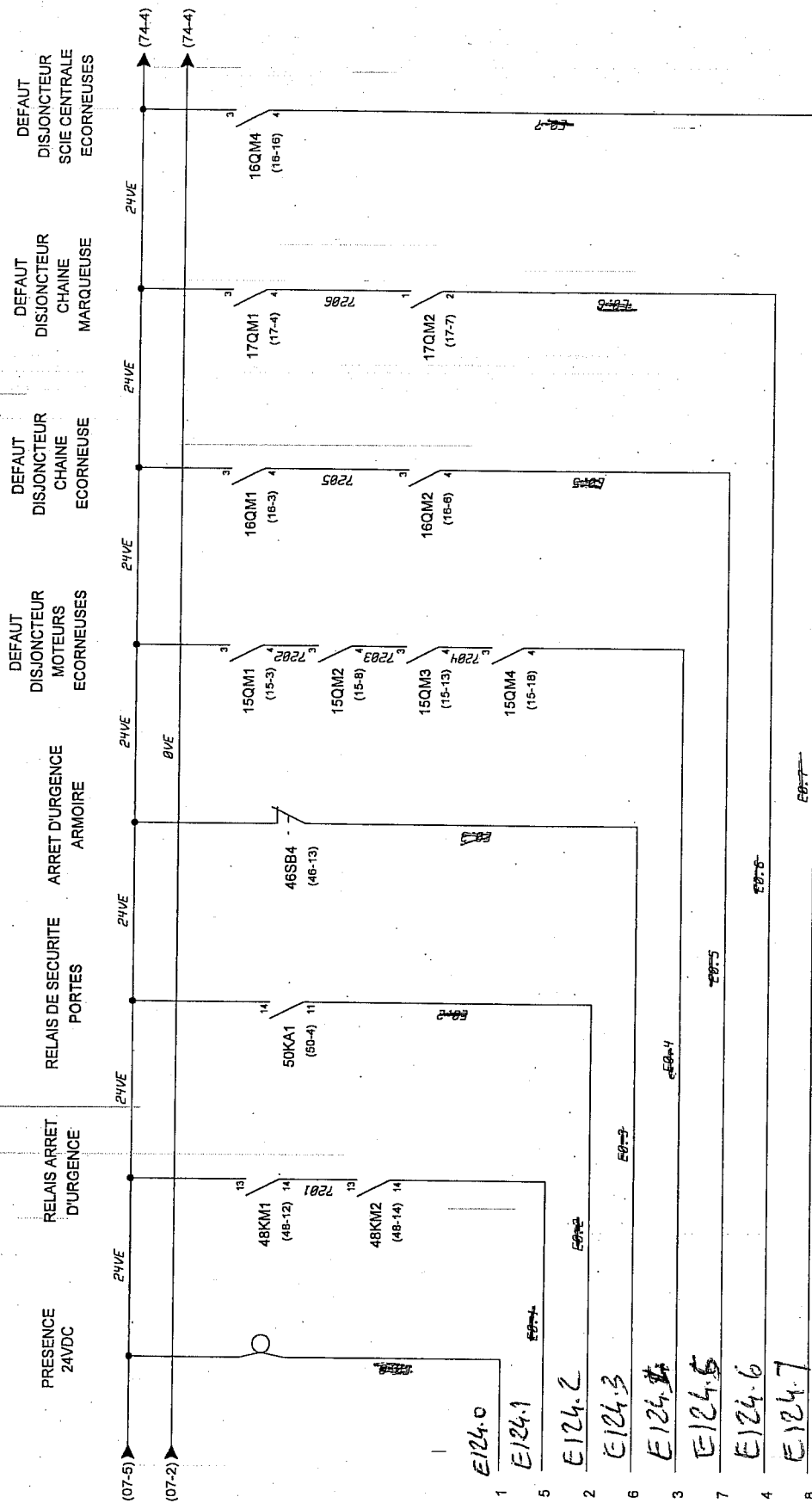
6ES7 138-4CA01-0AA0
6ES7 193-4CC20-0AA0



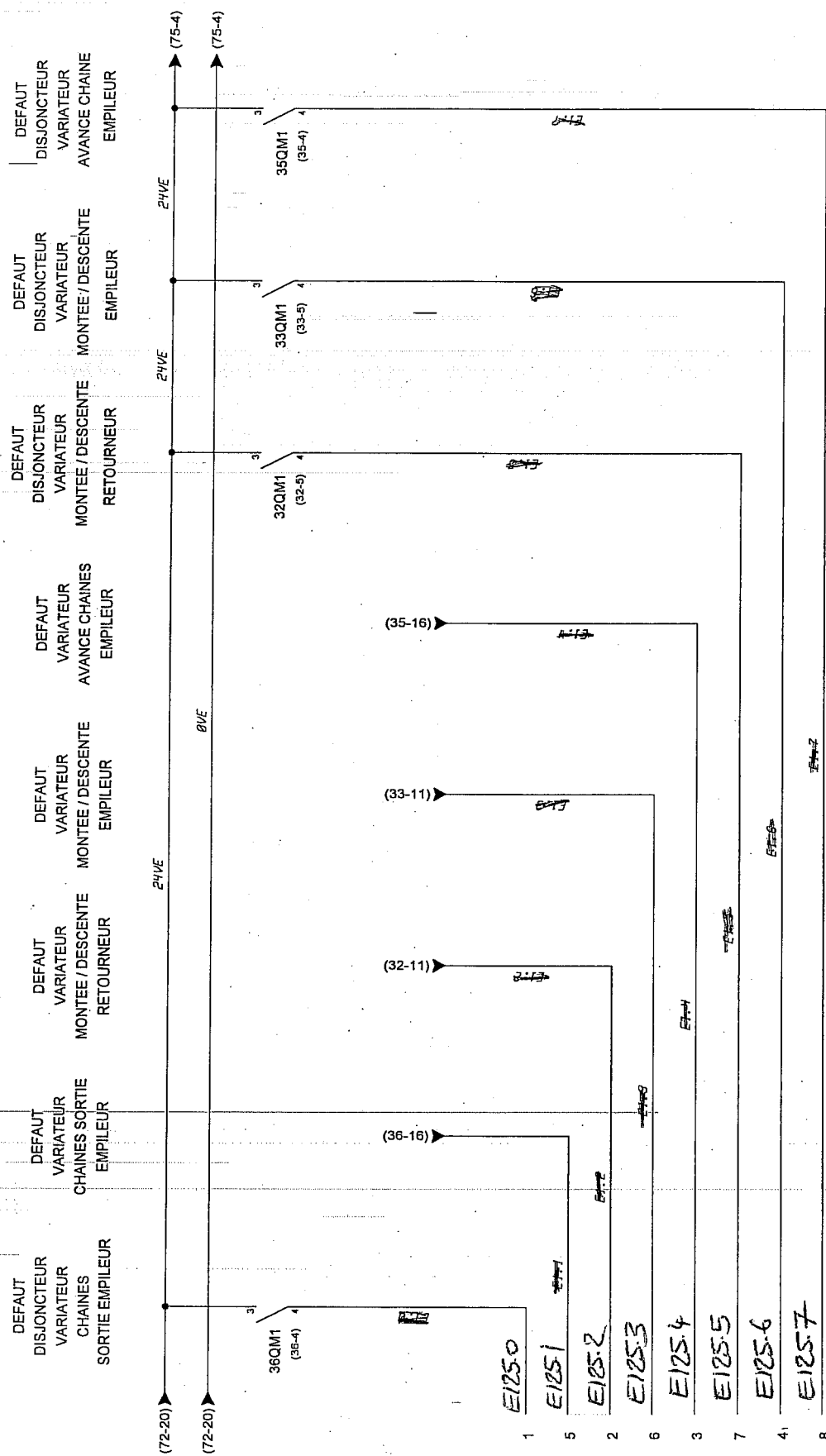
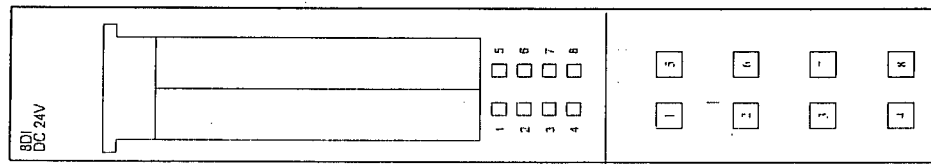
72E1

61E57 103-4CB30-0AA0/U
61E57 133-4BD00-0AA0

80I DC 24V	
1	☐ 5
2	☐ 6
3	☐ 7
4	☐ 8



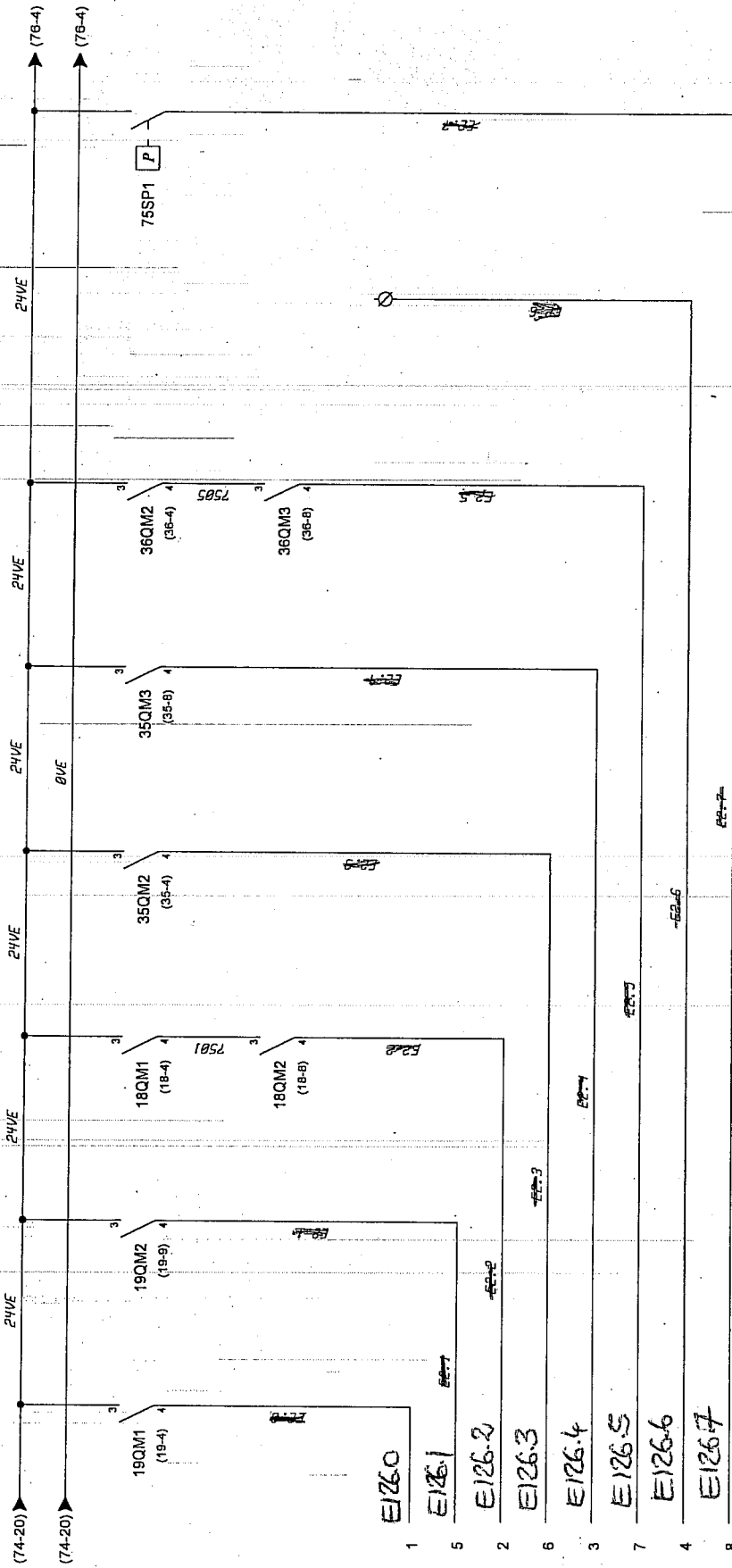
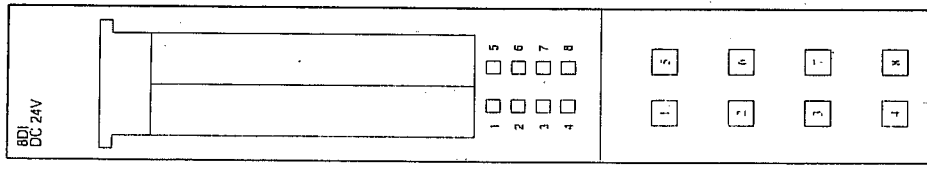
GES7 193-4CB20-0AA0/U
GES7 132-4BD00-0AA0



75E1

6ES7 193-1CB20-0AA0/U

6ES7 132-1BD00-0AA0

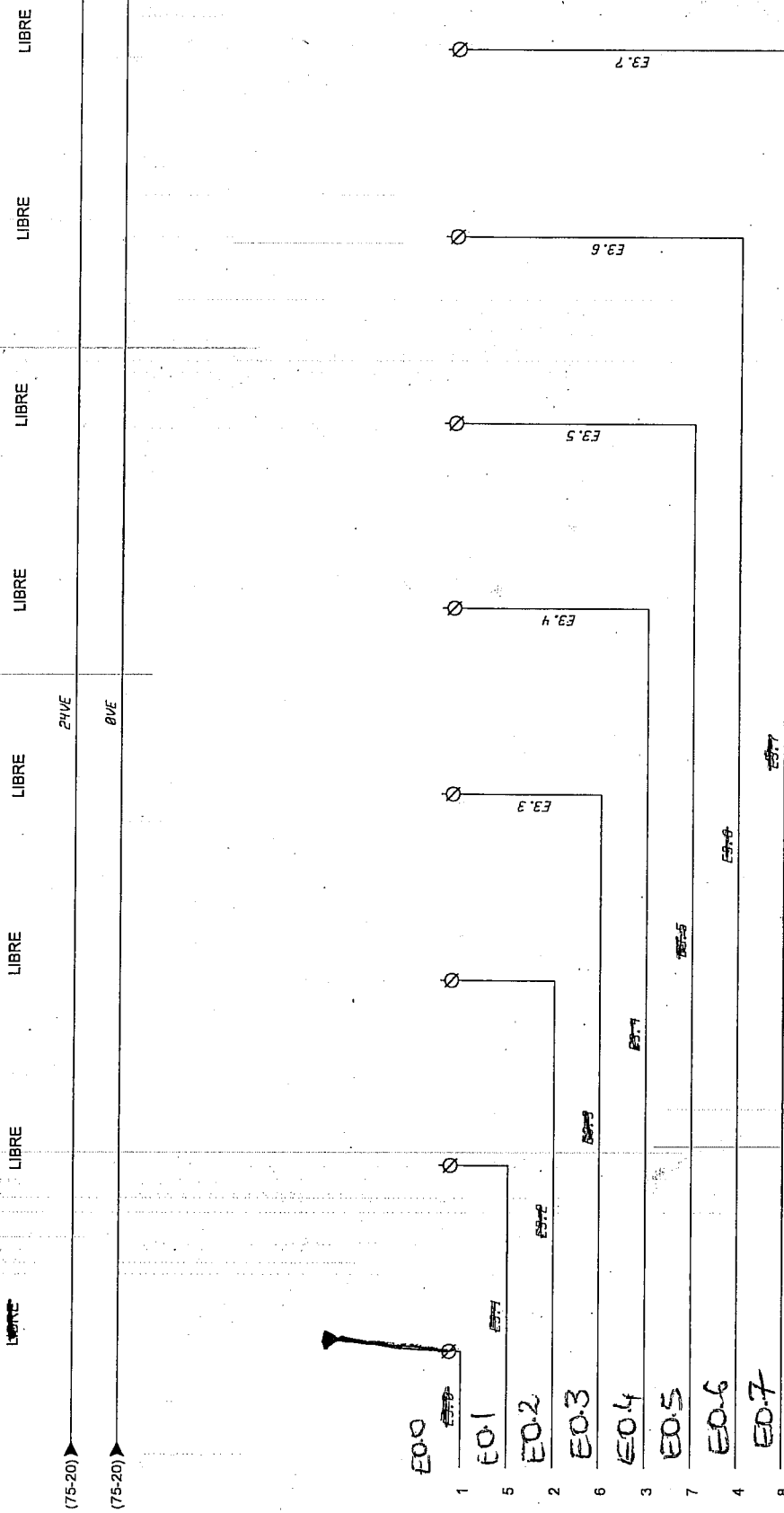


76E1

0157 103-4C/B20-0AA0/U
0157 132-4BD/00-0AA0

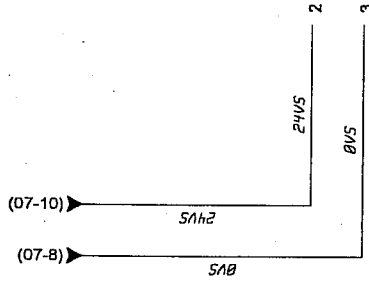
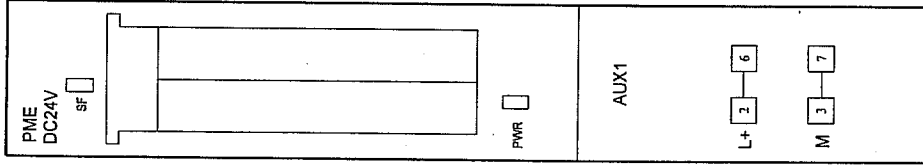
80 DC 24V				☐ 5 ☐ 6 ☐ 7 ☐ 8
☐ 1	☐ 2	☐ 3	☐ 4	☐ 5
☐ 6	☐ 7	☐ 8	☐ 9	☐ 10
☐ 11	☐ 12	☐ 13	☐ 14	☐ 15

*Défaut ventilateur
radiateur défectueux 90°*



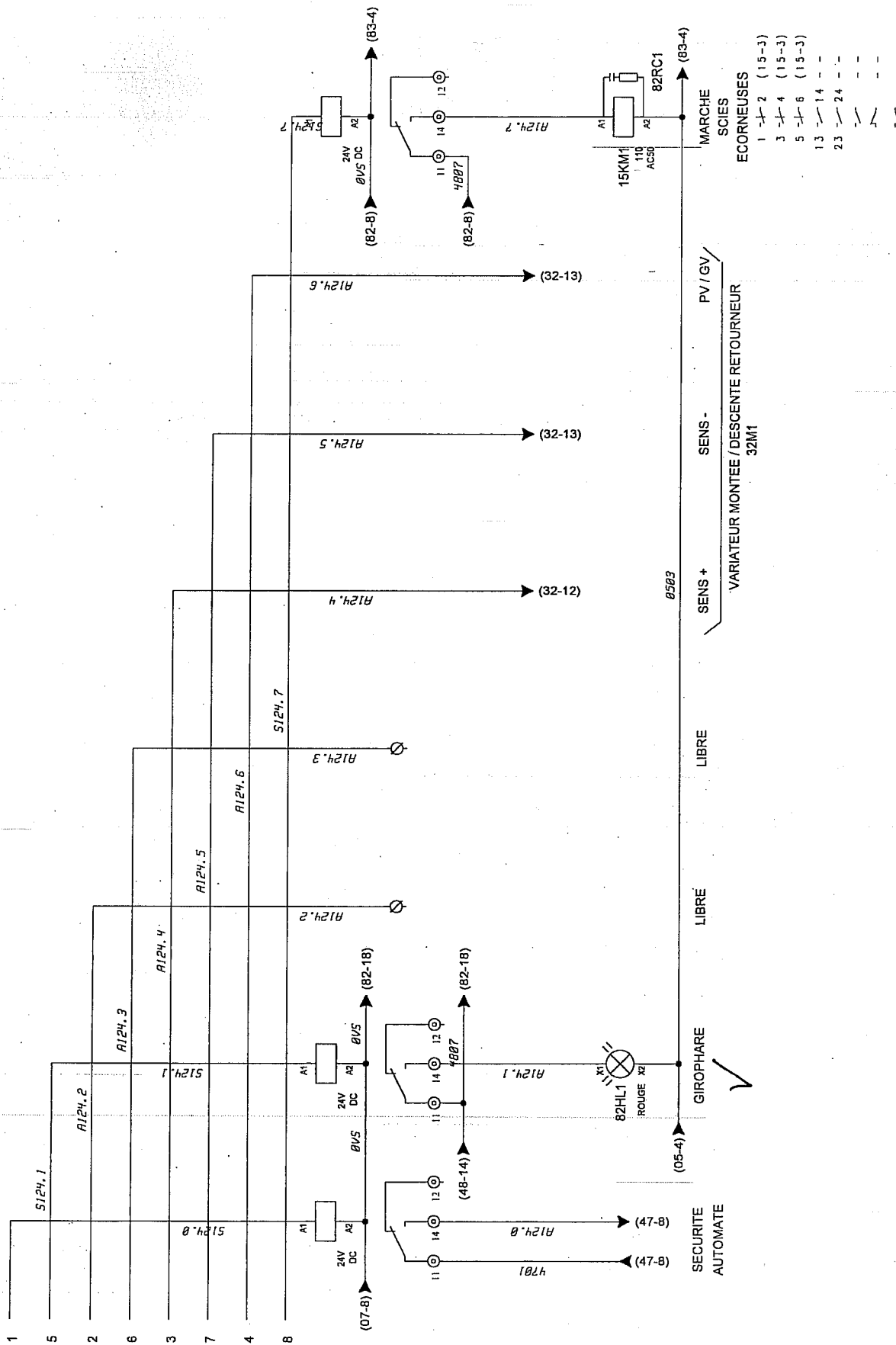
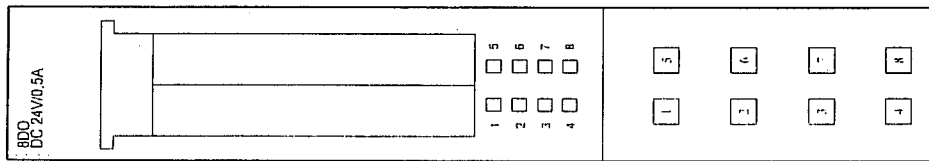
80E1

6ES7 138-4CA01-0AA0
6ES7 193-4CC20-0AA0



82E1

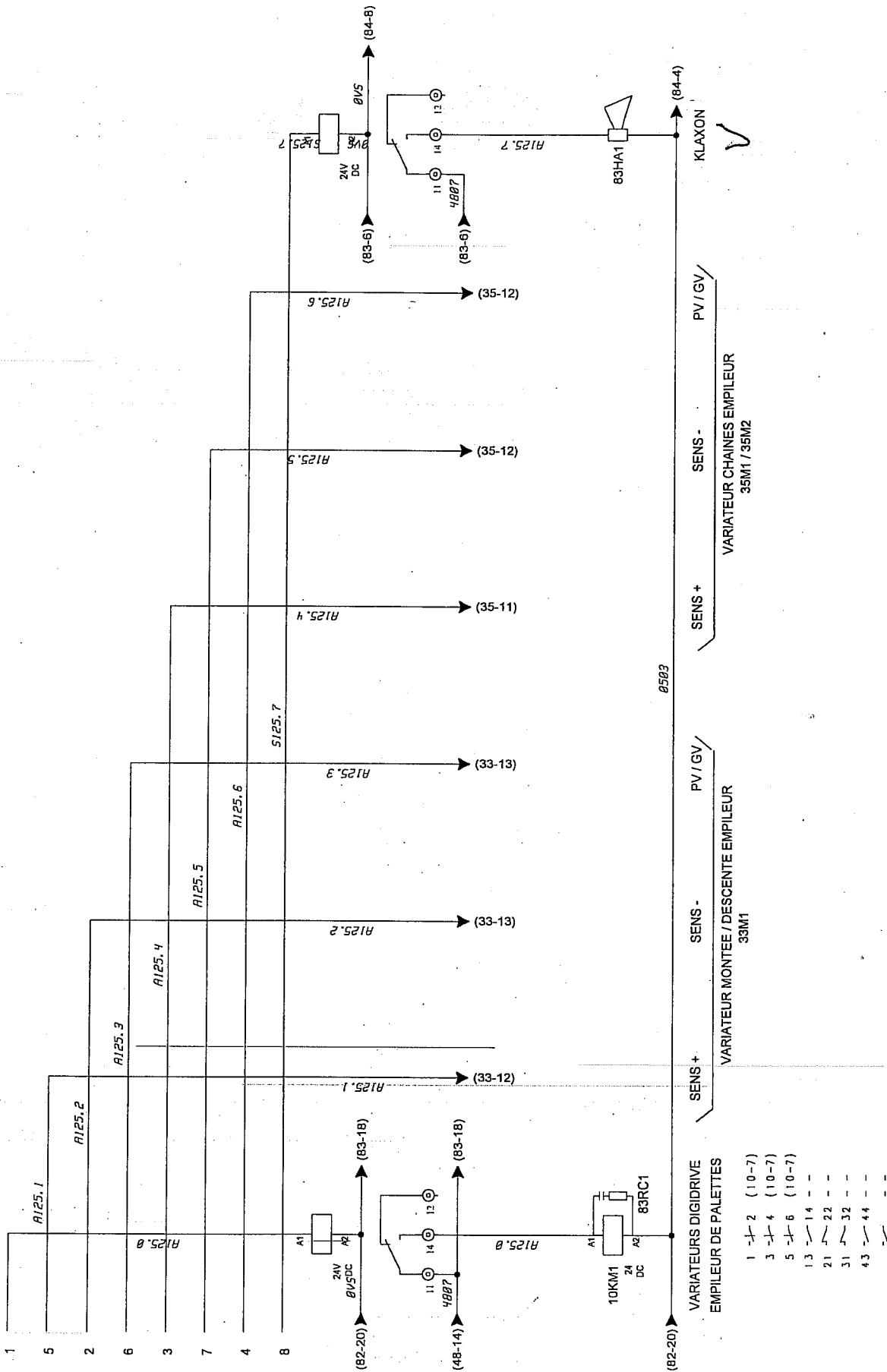
6ES7 143-1CB30-0AA0U
6ES7 131-4BD00-0AA0



83E1

6ES7 193-4CB30-0AA0TU
6ES7 133-4BD00-0AA0

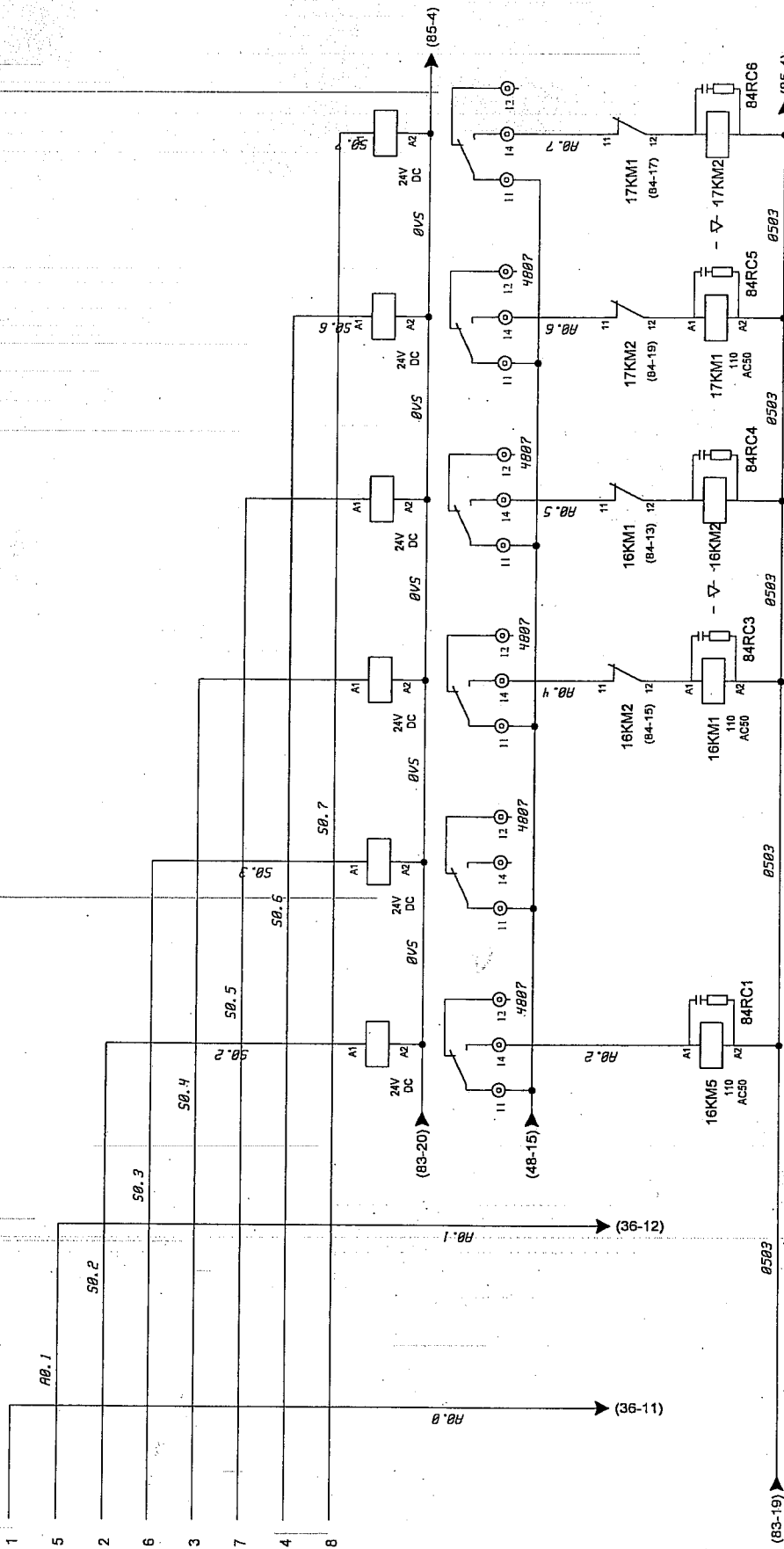
8DO DC 24V/0.5A	
1	5
2	6
3	7
4	8



B4E1

6ES7 103-1CB30-0AA0U
6ES7 132-1BD00-0AA0

800 DC 24V/0.5A	
1	☐ 5
2	☐ 6
3	☐ 7
4	☐ 8
1	☐ 5
2	☐ 6
3	☐ 7
4	☐ 8



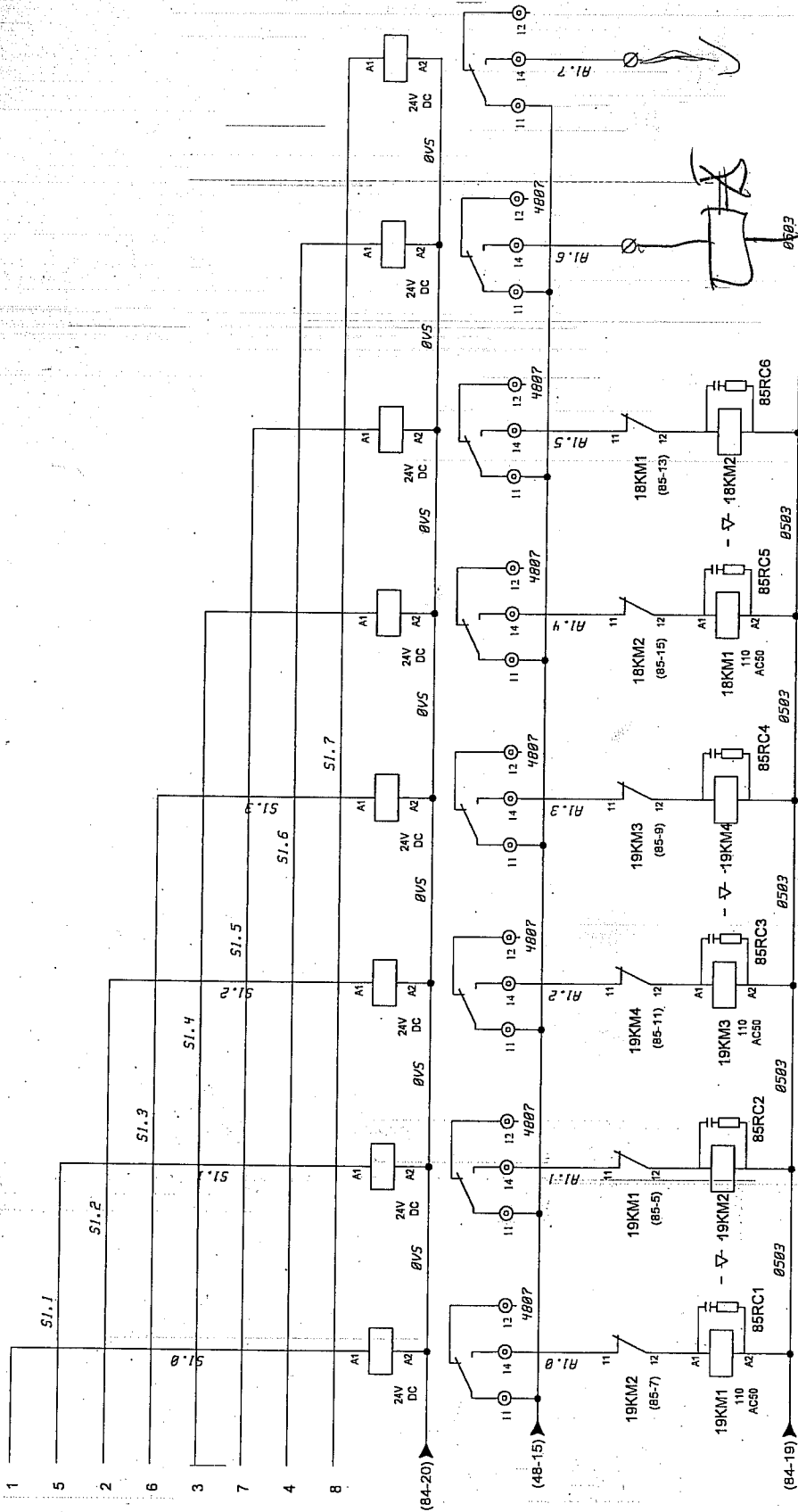
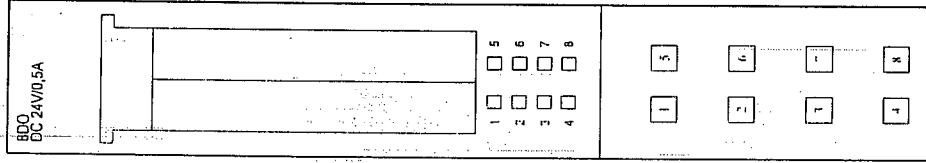
MARCHE SCIE CENTRALE	
1	2 (16-16)
3	4 (16-16)
5	6 (16-16)
13	14
21	22
31	32
43	44

CHAINES ECORNEUSES	
1	2 (16-3)
3	4 (16-3)
5	6 (16-3)
11	12 (84-15)
21	22
31	32
41	42

CHAINES MARQUEUSES	
1	2 (17-4)
3	4 (17-4)
5	6 (17-4)
11	12 (84-19)
21	22
31	32
41	42

85E1

6EN7 193-4CB30-0AA07U
6ES7 113-1BD00-0AA0



ROULEAUX DEVIATEUR A 90°		CHaine DEVIATEUR A 90°		CHAINES RETOURNEUR	
AVANCE	ARRIERE	AVANCE	ARRIERE	AVANCE	ARRIERE
1 - 2 (19-4)	1 - 2 (19-7)	1 - 2 (19-9)	1 - 2 (19-12)	1 - 2 (18-4)	1 - 2 (85-13)
3 - 4 (19-4)	3 - 4 (19-7)	3 - 4 (19-9)	3 - 4 (19-12)	3 - 4 (18-4)	3 - 4 (18-7)
5 - 6 (19-4)	5 - 6 (19-7)	5 - 6 (19-9)	5 - 6 (19-12)	5 - 6 (18-4)	5 - 6 (18-7)
11 - 12 (85-7)	11 - 12 (85-5)	11 - 12 (85-11)	11 - 12 (85-9)	11 - 12 (85-15)	11 - 12 (18-7)
21 - 22 -	21 - 22 -	21 - 22 -	21 - 22 -	21 - 22 -	21 - 22 -
31 - 32 -	31 - 32 -	31 - 32 -	31 - 32 -	31 - 32 -	31 - 32 -
-	-	-	-	-	-
-	-	-	-	-	-

LIBRE
Acquies
M/D
soie
centrale
BONFI