

SOMMAIRE

FOLIO	DESIGNATION	K	J	I	H	G	F	E	D	C	B	A	MODIFICATION	DATE	PAR
01	PUISSANCE 01														
02	PUISSANCE 02														
03	PUISSANCE 03														
04	CONFIG 04														
05	PUISSANCE 05														
06	REGLAGE 06														
07	REGLAGE 07														
08	REGLAGE 08														
09	REGLAGE 09														
10	REGLAGE 10														
14	PUISSANCE 14														
15	PUISSANCE 15														
16	PUISSANCE 16														
20	DEVELOPPE 20														
21	DEVELOPPE 21														
29	DEVELOPPE 29														
30	DEVELOPPE 30														
31	DEVELOPPE 31														
32	ALIM 24V ENTREE 32														
33	ENTREES 33														
34	ENTREES 34														
35	ENTREES 35														
36	ENTREES 36														
39	ALIM 24V SORTIES 39														
40	SORTIES 40														
41	SORTIES 41														

SPECIFICITE CLIENT :

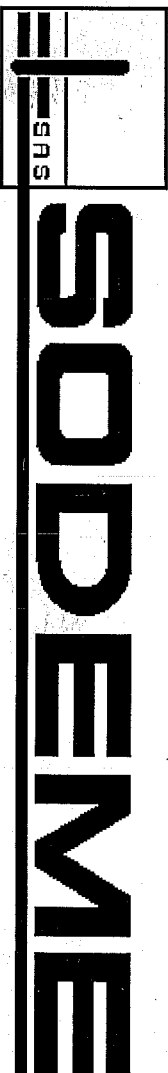
DESSINE LE : 28-04-2011 PAR : F.T Nbre de FOLIOS : 27

MACHINE : FRAISEUSE 6 LAMES N° : PA062

CLIENT : SACCHI PALLETS TENSION : 400V

NOM PROGRAMME :

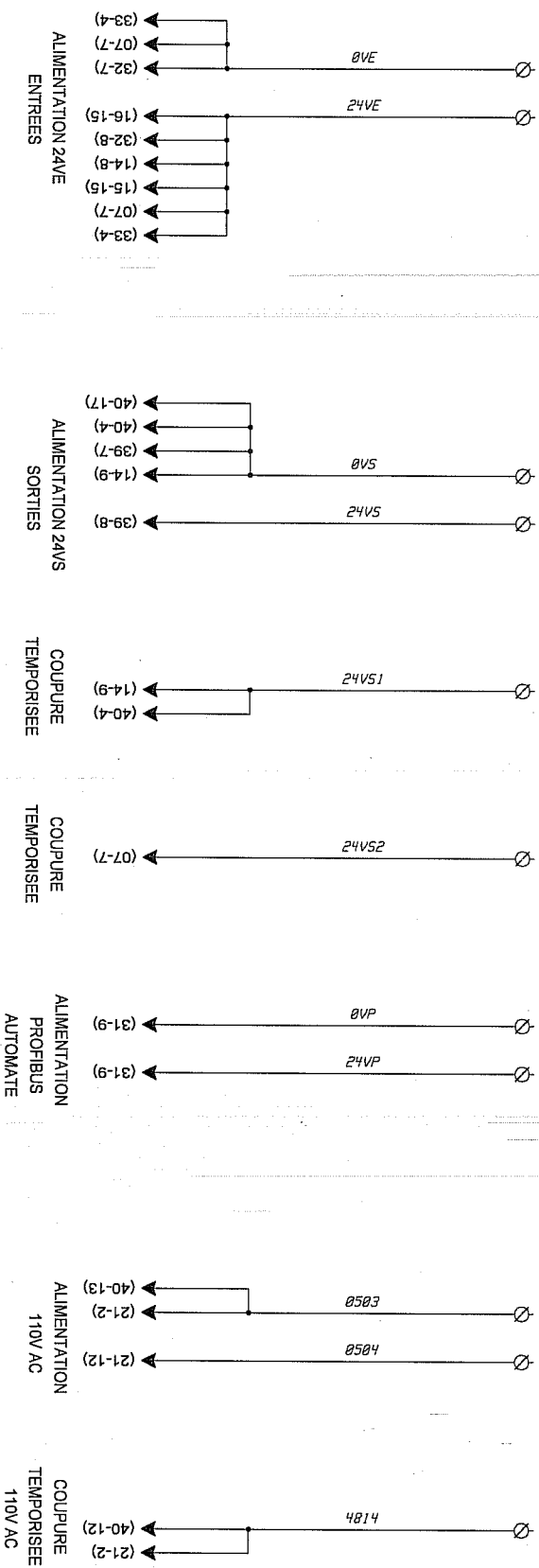
PUISSANCE MACHINE : 25KW CONSOMMATION D'AIR :



SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél :02-41-42-35-00 Fax: 02-41-42-30-41

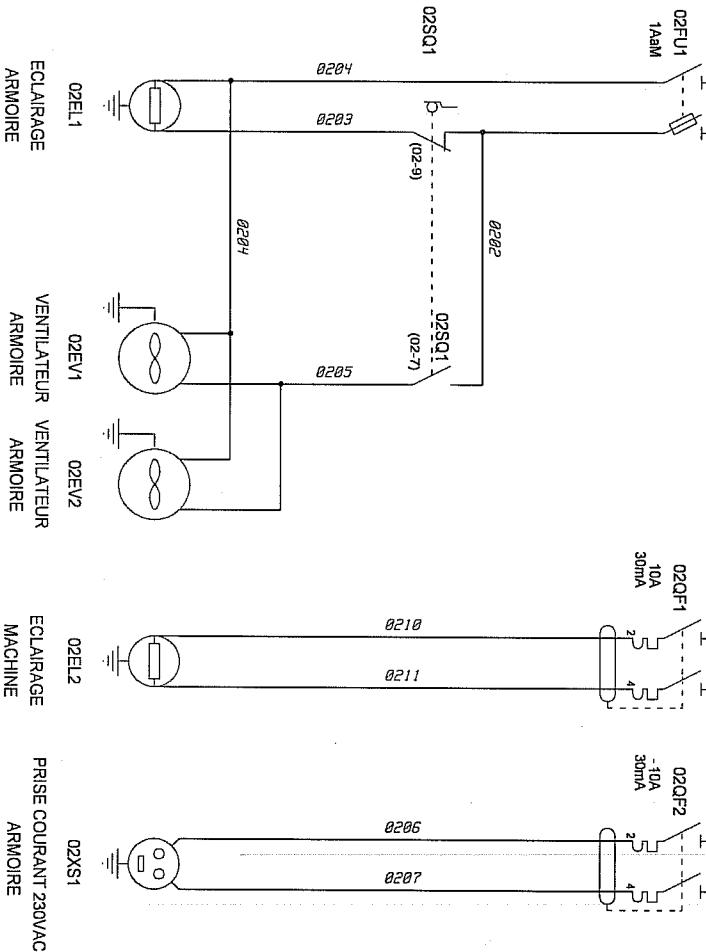
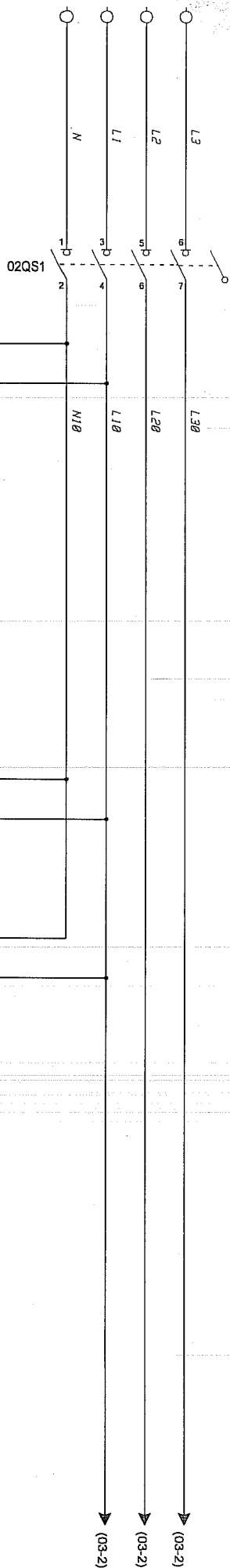
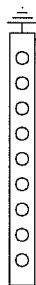
Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers. Toutes précautions utiles devront être prises pour en éviter la divulgation. (Loi du 11/03/1902.)

ALIMENTATIONS VENANT DE L'ARMOIRE ECORNEUSE-MARQUEUSE

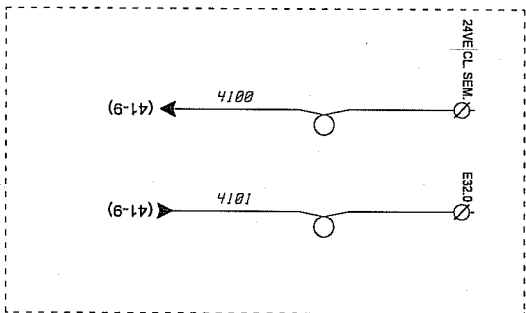


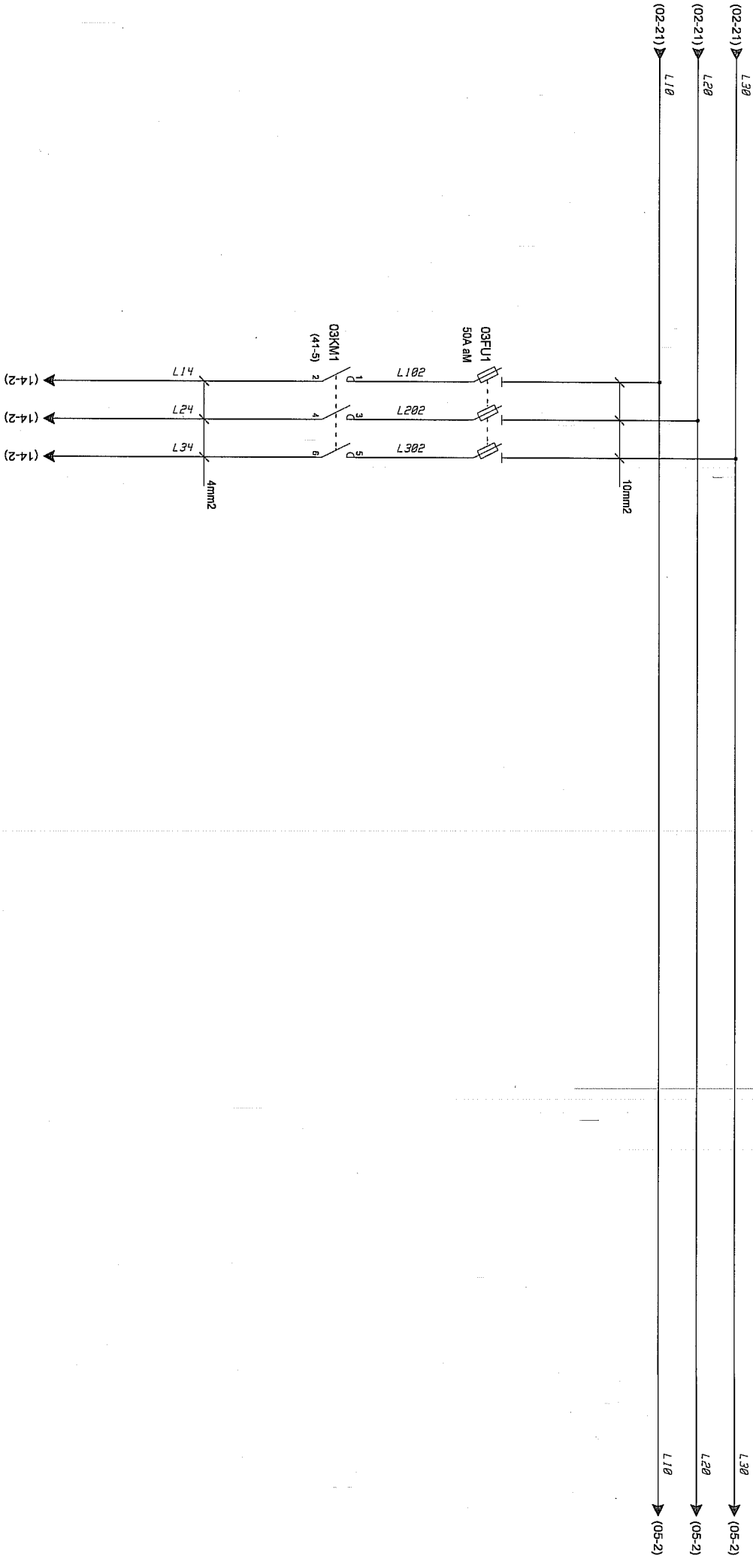
ALIMENTATION
3x400V 50Hz + N

BARRETTE DE RACCORDEMENT
DE TOUTES LES TERRES EN
ETOILE



LIAISON
VERS CLOUSE DE SEMELLES

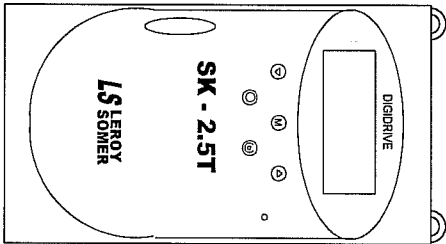




ALIMENTATION 400VAC
VARIATEURS DIGIDRIVE
FRAISEUSE

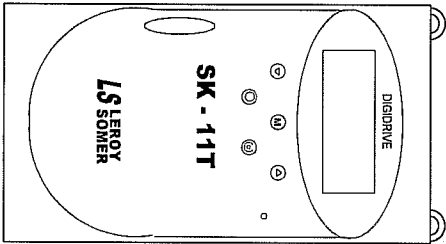
CONFIGURATION VARIATEURS FRAISEUSE

14V1



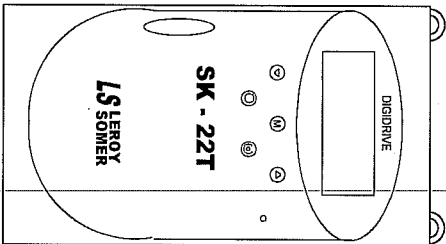
AVANCE
TRANSPORT FRAISEUSE

15V1



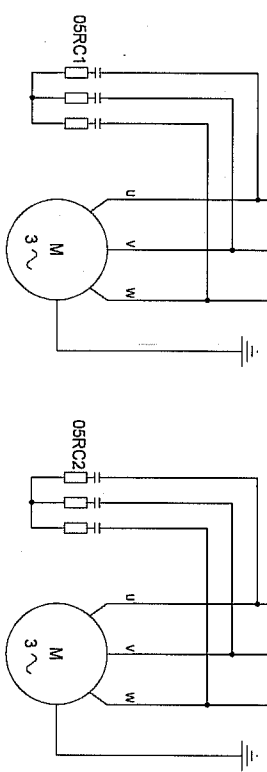
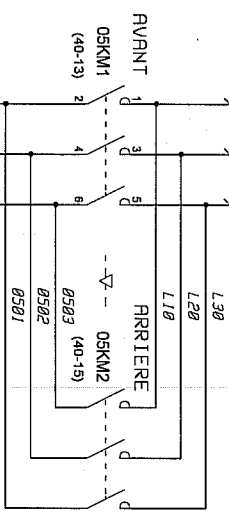
ROTATION
2 FRAISES

16V1



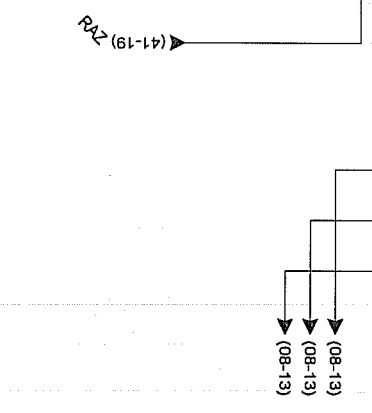
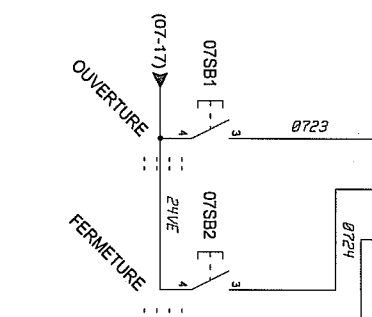
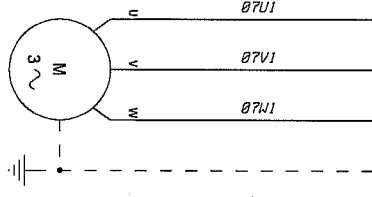
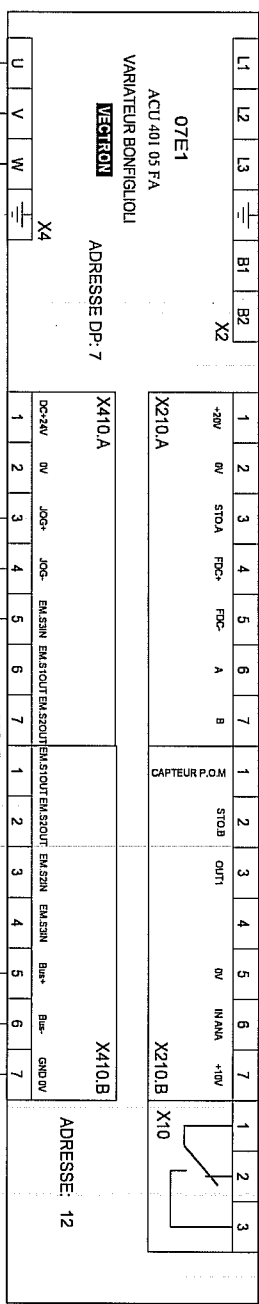
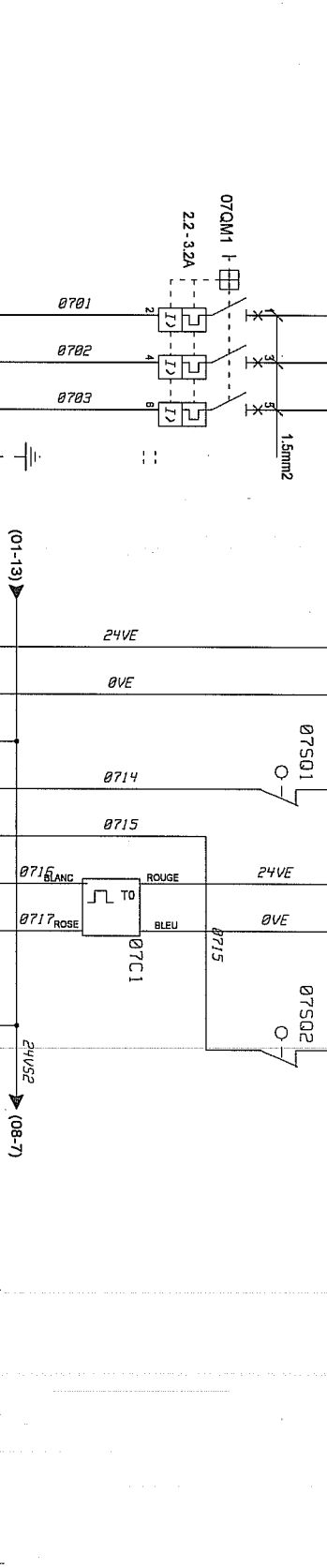
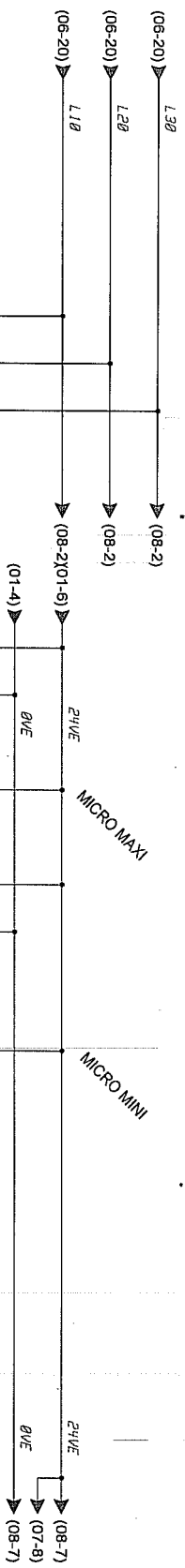
ROTATION
4 FRAISES

(03-21) L30
 (03-21) L20
 (03-21) L10
 (06-2) L30
 (06-2) L20
 (06-2) L10



MOTEUR CHAÎNE DROITE
 FRAISEUSE
 P: 0,75KW/400V/2,03A
 BN80B4

MOTEUR CHAÎNE GAUCHE
 FRAISEUSE
 P: 0,75KW/400V/2,03A
 BN80B4



MOTEUR REGLAGE

FRAISES EXTERIEURES
P: 0,37KW - 400V / 1,07A
230V / 1,85A

BN71B4

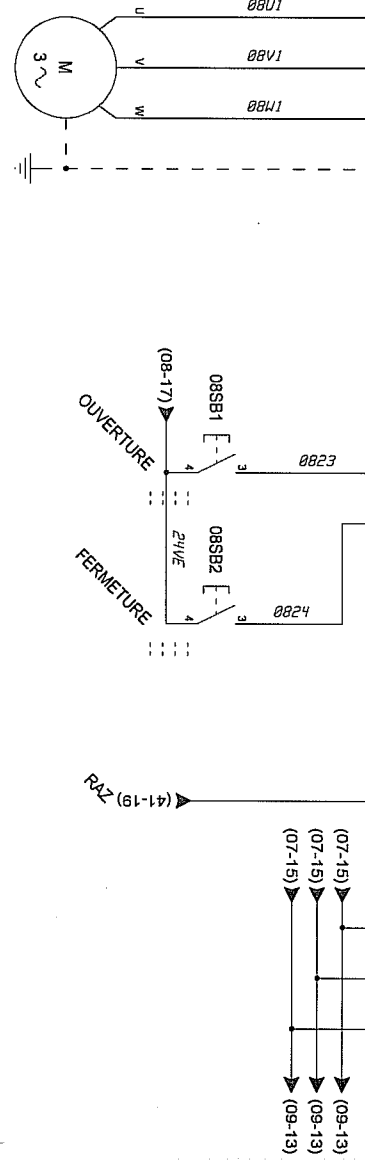
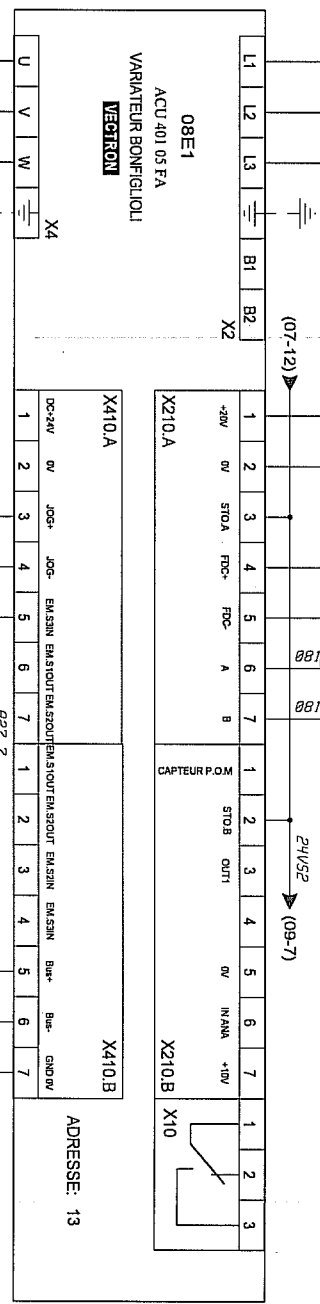
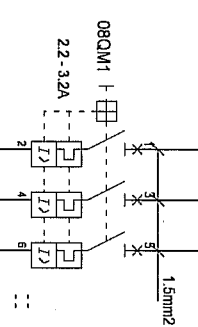
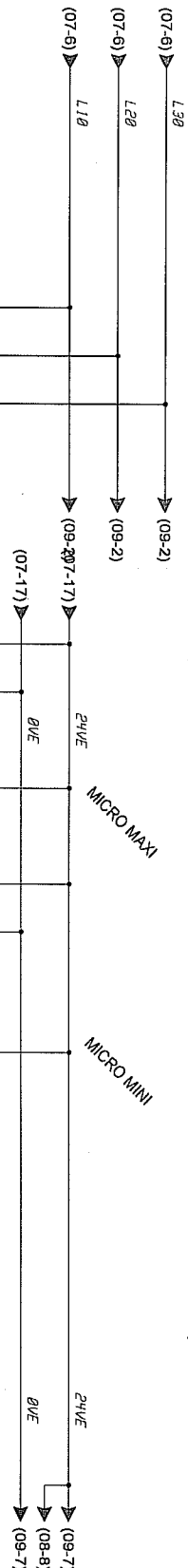
07C1: CODEUR DEPLACEMENT

07SB1: OUVERTURE REGLAGE

07SB2: FERMETURE REGLAGE

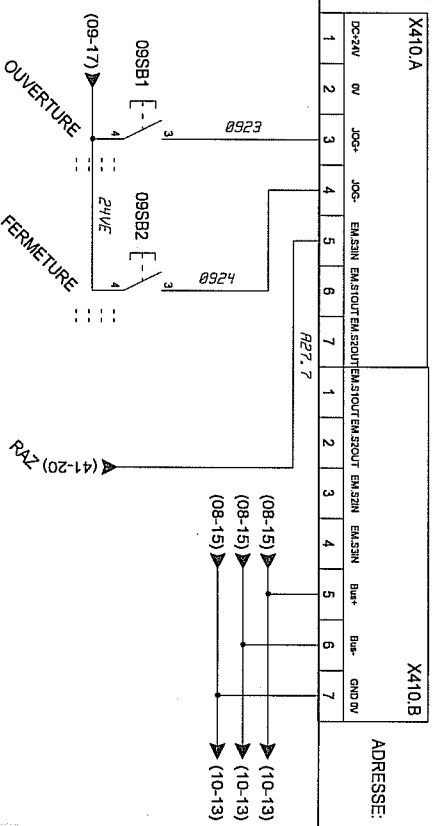
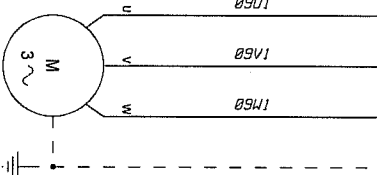
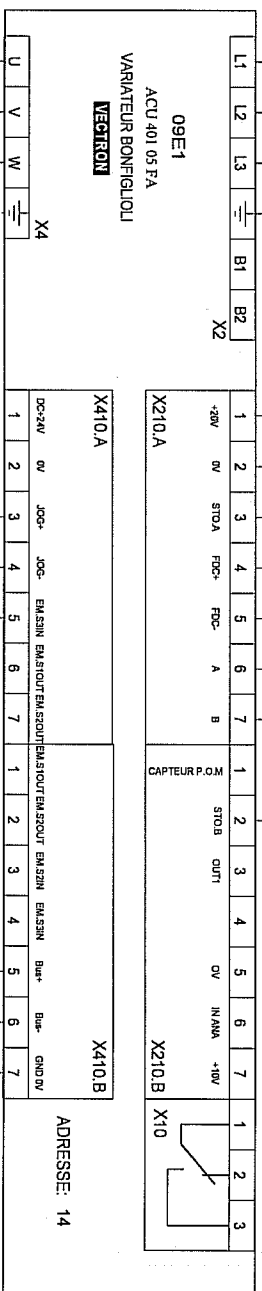
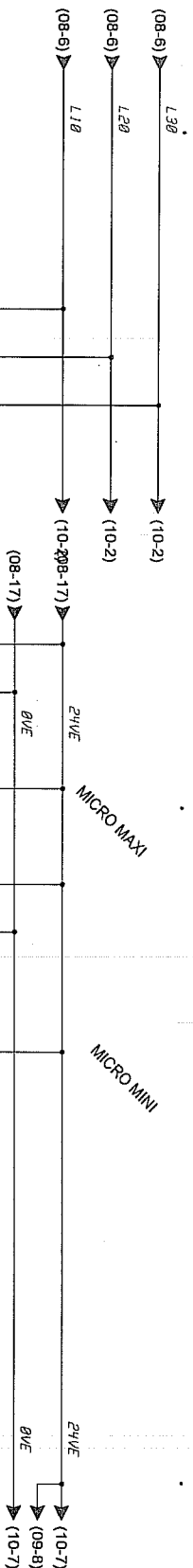
07SQ1: MICRO MAXI

07SQ2: MICRO MINI



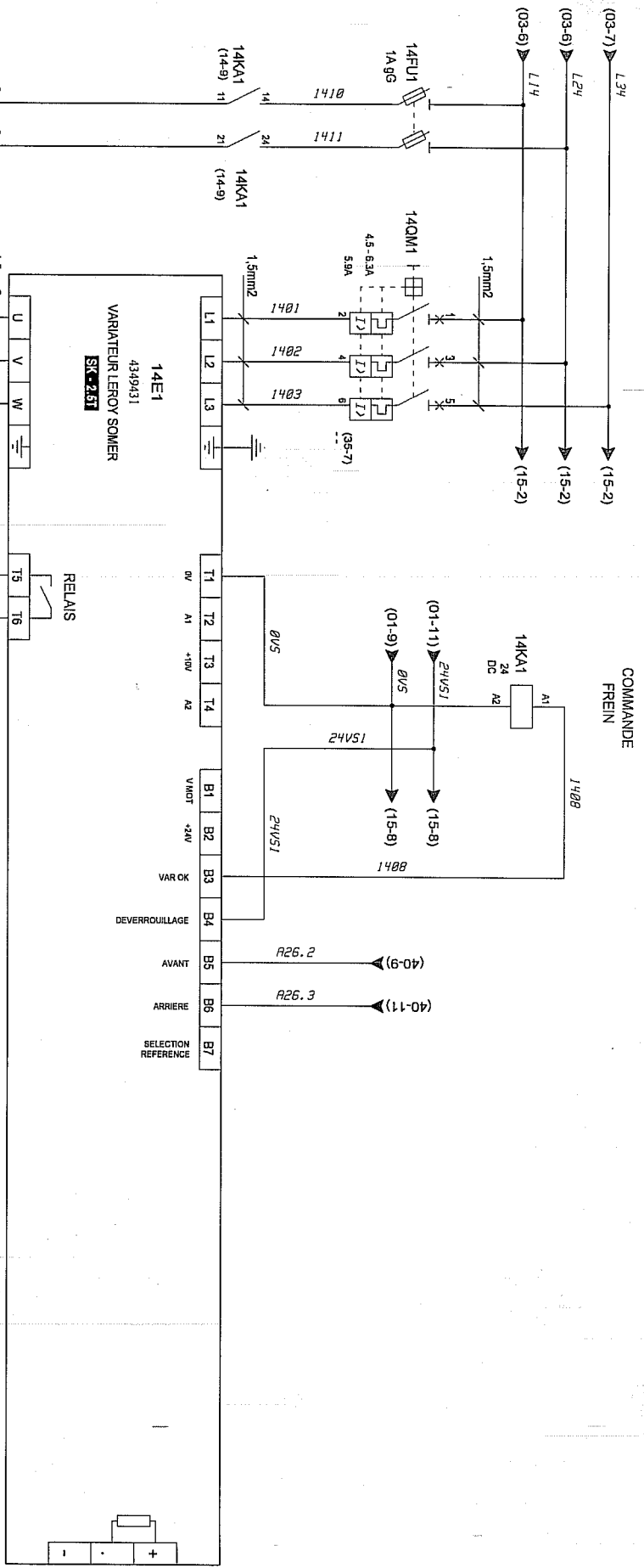
MOTEUR REGLAGE
 FRAISES INTERIEURES
 P: 0.37KW-400V/1.07A
 230V/1.85A
 BN71B4

08C1: CODEUR DEPLACEMENT
 08SB1: OUVERTURE REGLAGE
 08SB2: FERMETURE REGLAGE
 08SQ1: MICRO MAXI
 08SQ2: MICRO MINI



MOTEUR REGLAGE
FRAISES INTERIEURES ET CENTRALES
P: 0.37KW - 400V / 1.07A
230V / 1.85A
BN71B4

09C1: CODEUR DEPLACEMENT
09SB1: OUVERTURE REGLAGE
09SB2: FERMETURE REGLAGE
09SQ1: MICRO MAXI
09SQ2: MICRO MINI



COMMANDE
FREIN

14KA1
24
DC
A1
A2

24VS1
24VS1
24VS1

1408

1401
1402
1403

1.5mm²

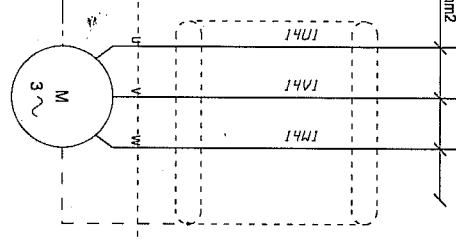
14E1
434931
VARIATEUR LEROY SOMER
SC-2.31

RELAYS

T5
T6

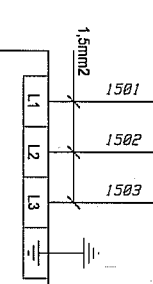
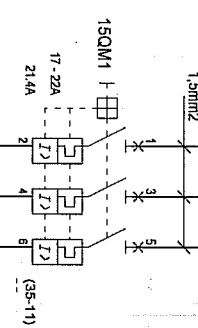
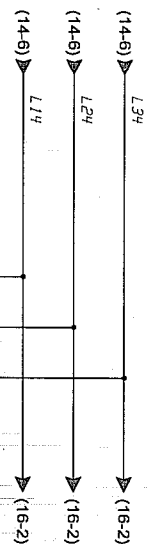
24VE
E25.0

VARIATEUR
PRET

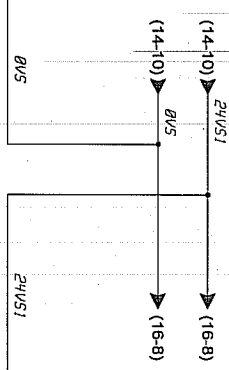
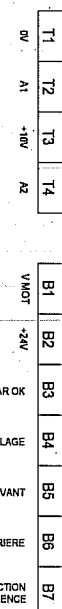
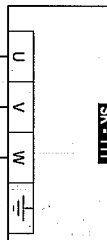


MOTEUR AVANCE
TRANSPORT FRAISEUSE
P=1.5kW - 400V/4.1A
230V/7.1A
BN100LA5

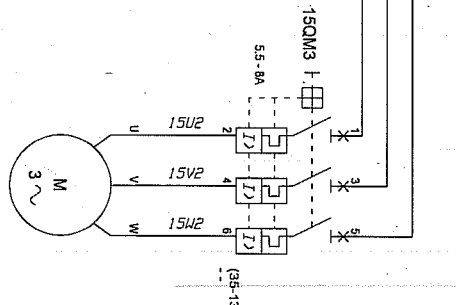
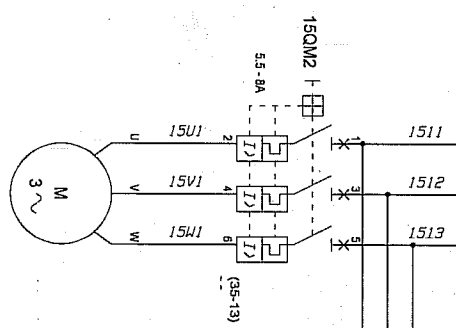
- 14 ~ 11 (14-2)
- 12 ~ 11 -
- 24 ~ 21 (14-3)
- 22 ~ 21 -
- 34 ~ 31 -
- 32 ~ 31 -
- 44 ~ 41 -
- 42 ~ 41 -



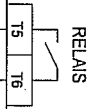
15E1
4422464
VARIATEUR LEROY SOMER
SC-111



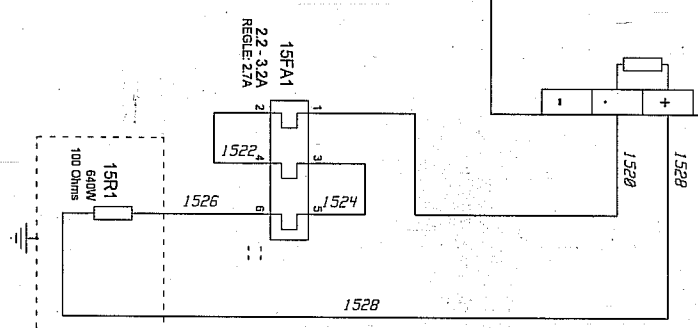
(40-5) R26.0



15I1
15I2
15I3
15I1
15I2
15I3



24VVE
(01-6)
E25.1
(36-7)
VARIATEUR
PRET

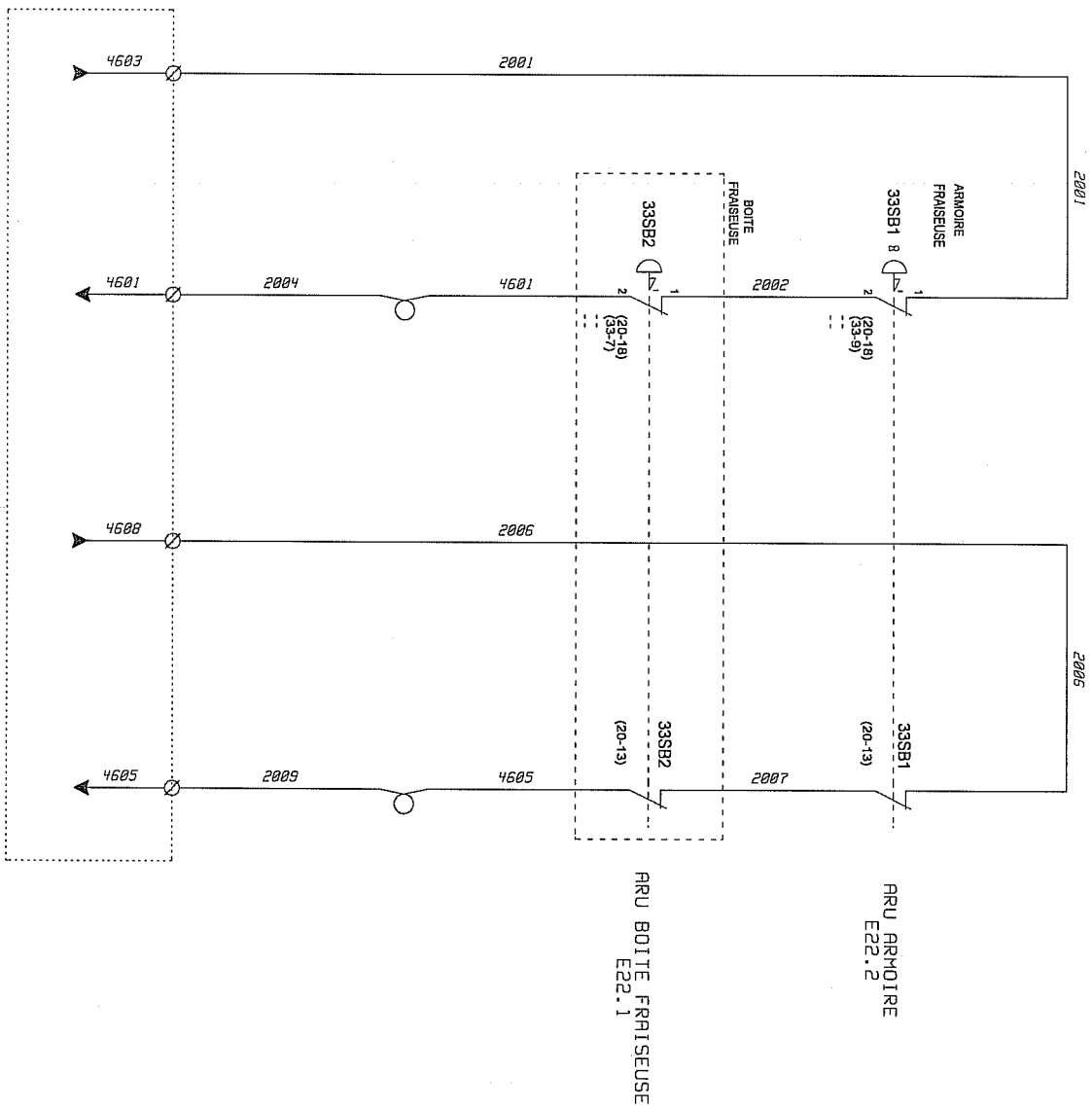


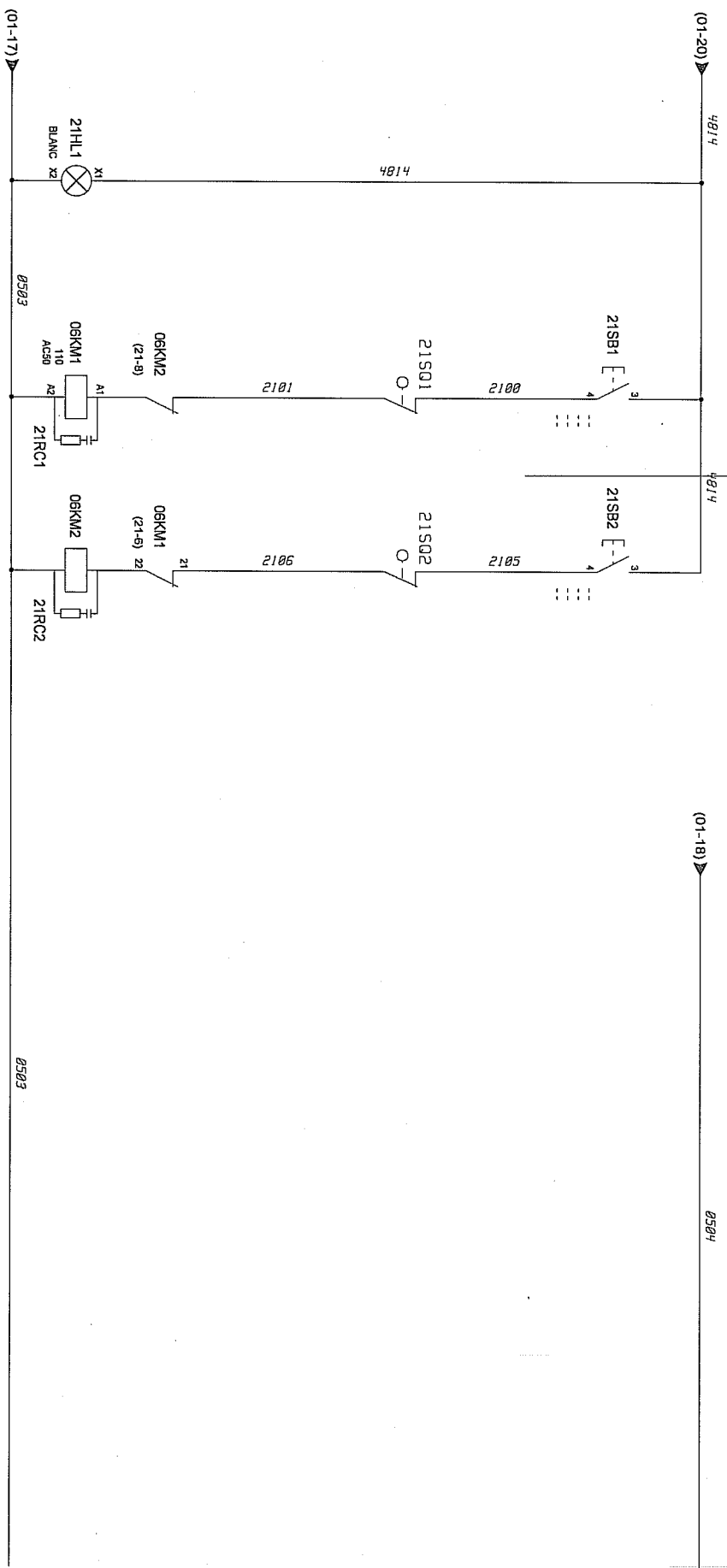
RESISTANCE DE FREINAGE

15M1
MOTEUR FRAISEUSE
EXTERIEUR GAUCHE
P=3KW - 400V - I = 7.4A
PES 14/2

15M2
MOTEUR FRAISEUSE
EXTERIEUR DROITE
P=3KW - 400V - I = 7.4A
PES 14/2

A CABLER DANS LA CHAÎNE DE SÉCURITÉ DU RELAIS DE SÉCURITÉ
DE L'ARMOIRE ECORNEUSE - MARQUEUSE





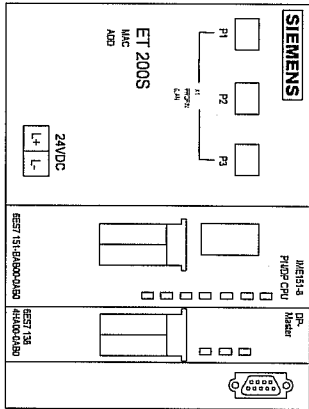
PRESENCE
TENSION
110VAC

MONTÉE
MOTEUR REGLAGE
FRAISEUSE

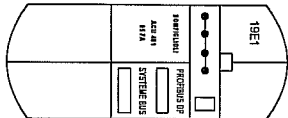
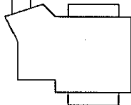
DESCENTE
MOTEUR REGLAGE
FRAISEUSE

- | | | | | |
|----|----|--------|---|--------|
| 1 | 2 | (06-4) | 2 | (21-6) |
| 3 | 4 | (06-4) | 1 | 2 |
| 5 | 6 | (06-4) | 3 | 4 |
| 11 | 12 | - | 5 | 6 |
| 21 | 22 | (21-6) | 5 | 6 |
| 31 | 32 | - | | |

ADRESSE:



6ES7 972-0BA50-0XA0

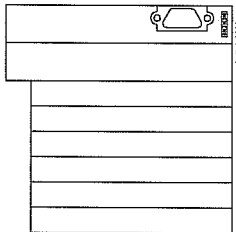


ADRESSE

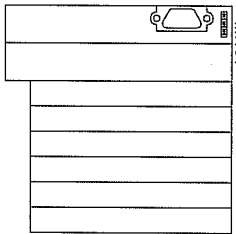


6ES7 972-0BA50-0XA0

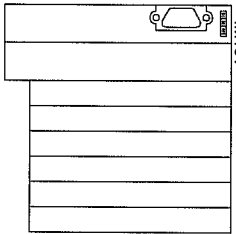
PUPITRE ECRANEUSE



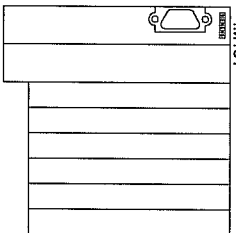
COFFRET RETOURNEUR



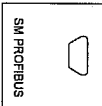
COFFRET EMPLEUR PALETTE



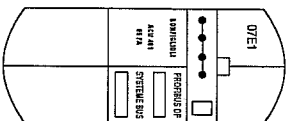
19E1



ADRESSE



6ES7 972-0BA50-0XA0



6ES7 972-0BA50-0XA0

6ES7 972-0BA50-0XA0

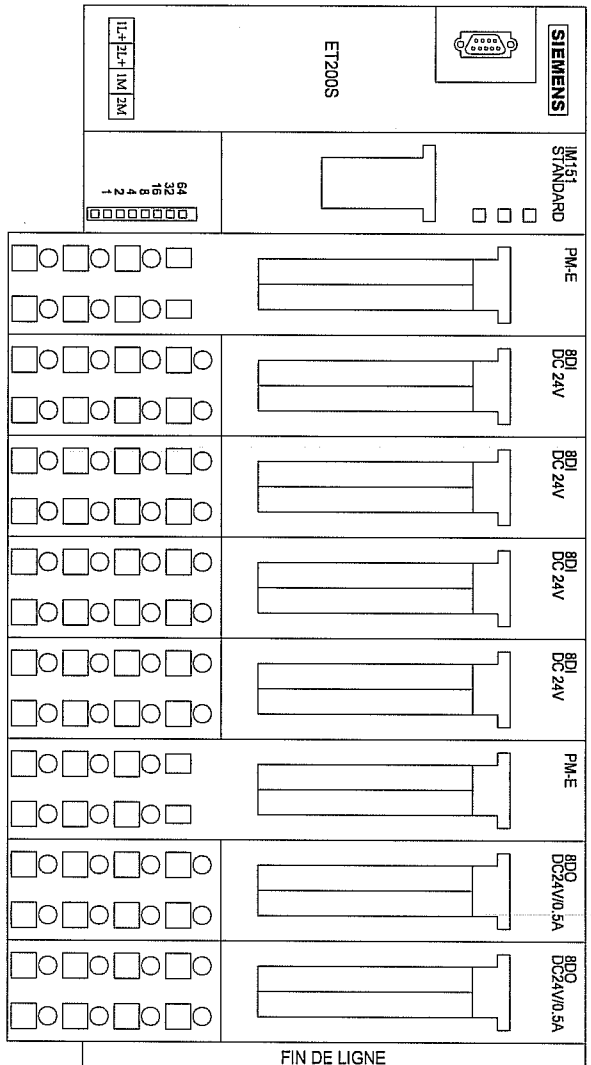
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6ES7 972-0BA50-0XA0

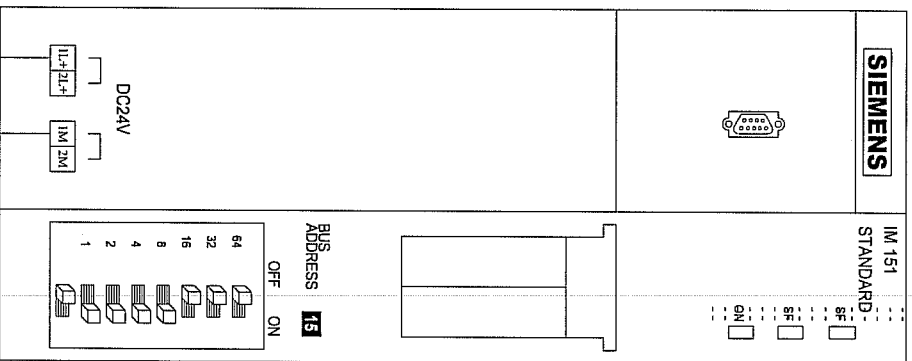
CONFIGURATION PROFIBUS ARMOIRE FRAISEUSE

ADRESSE : 15

- 31.E1 32.E1 33.E1 34.E1 35.E1 36.E1 39.E1 40.E1 41.E1

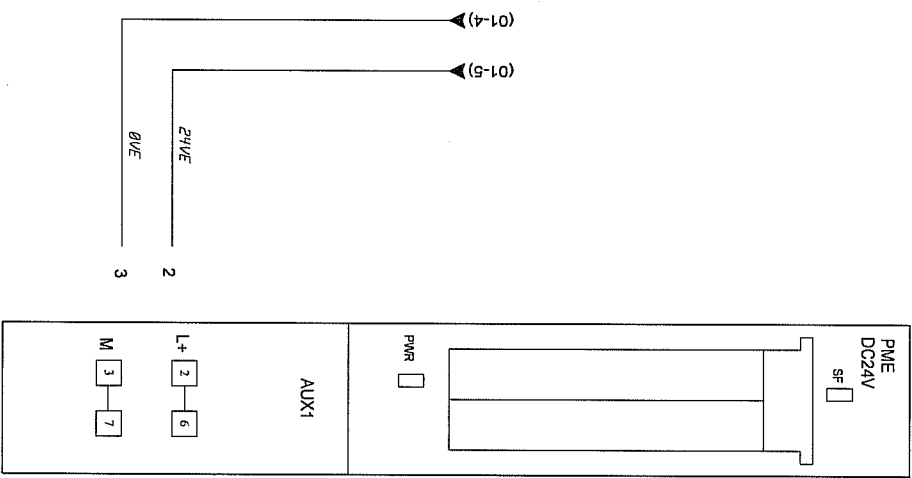


3IE1
6ES7 151-1AA02-0AB0

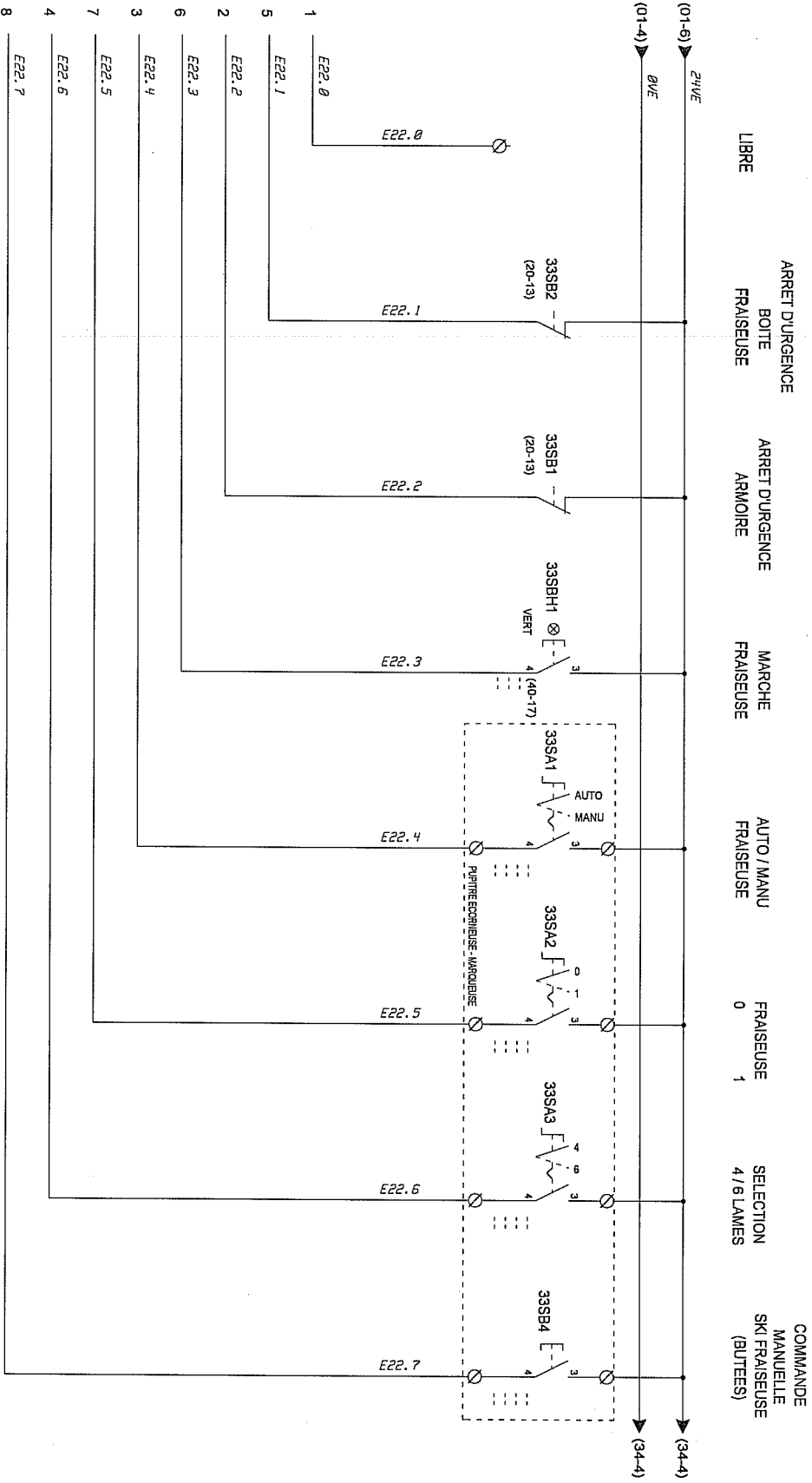
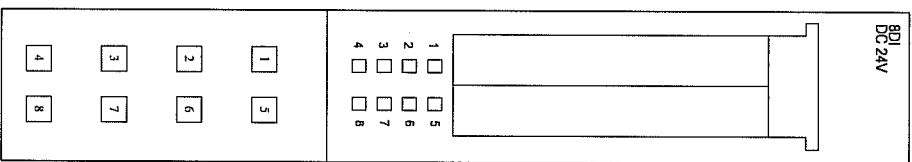


PRESENCE
TENSION 24VDC

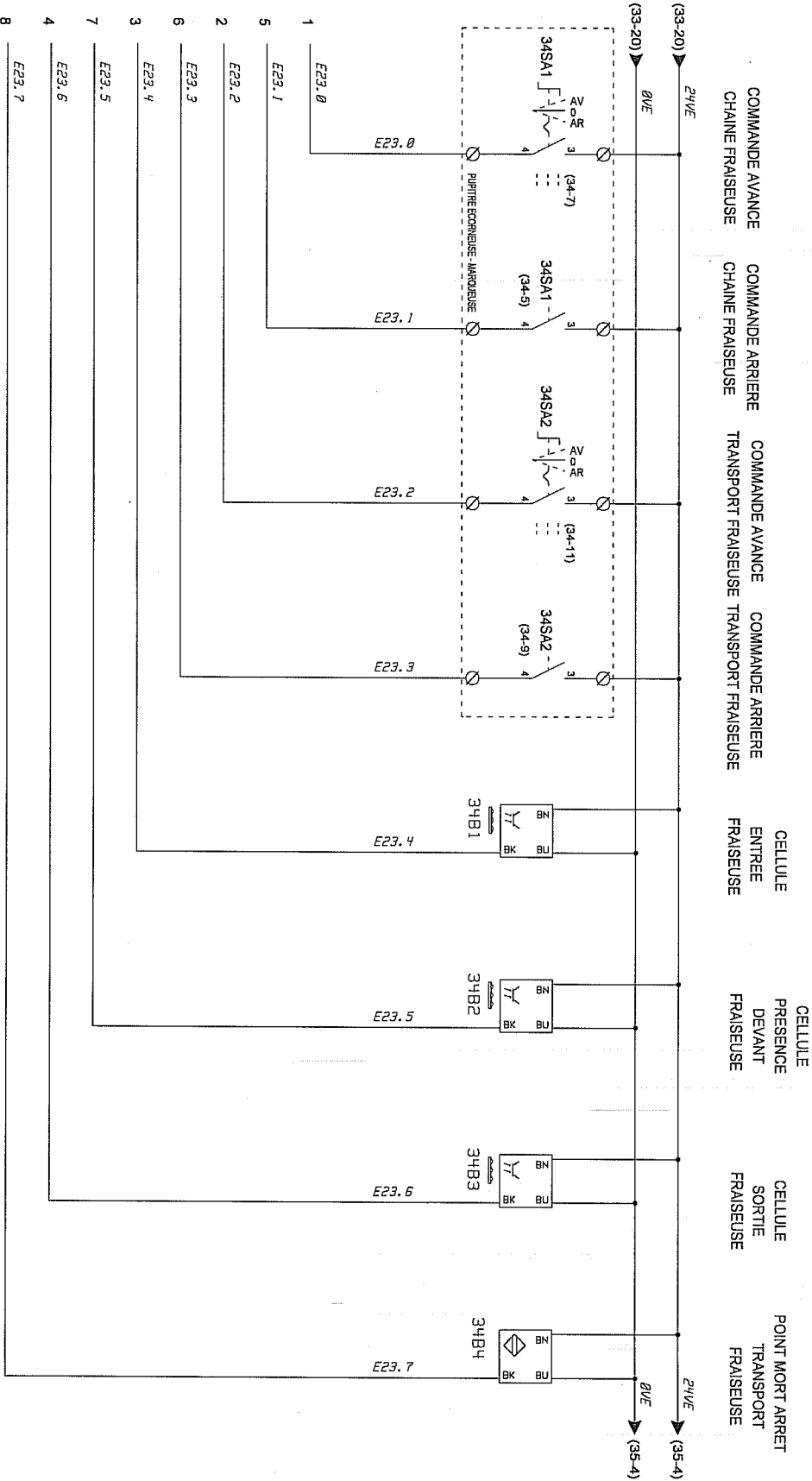
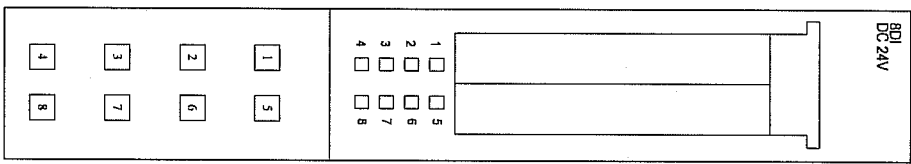
32E1
6ES7 138-4CA01-0AA0
6ES7 193-4CC20-0AA0



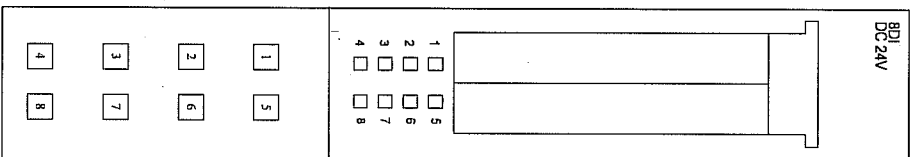
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6ES7 132-4BD00-0AA0



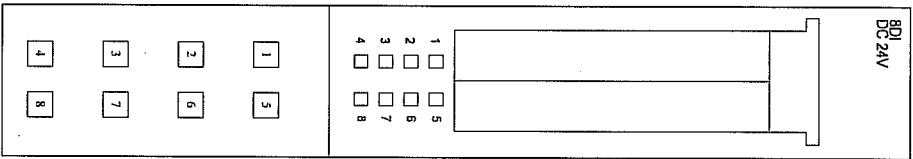
3AE1
6ES7 193-4CB30-0AA0U
6ES7 132-4BD00-0AA0



6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



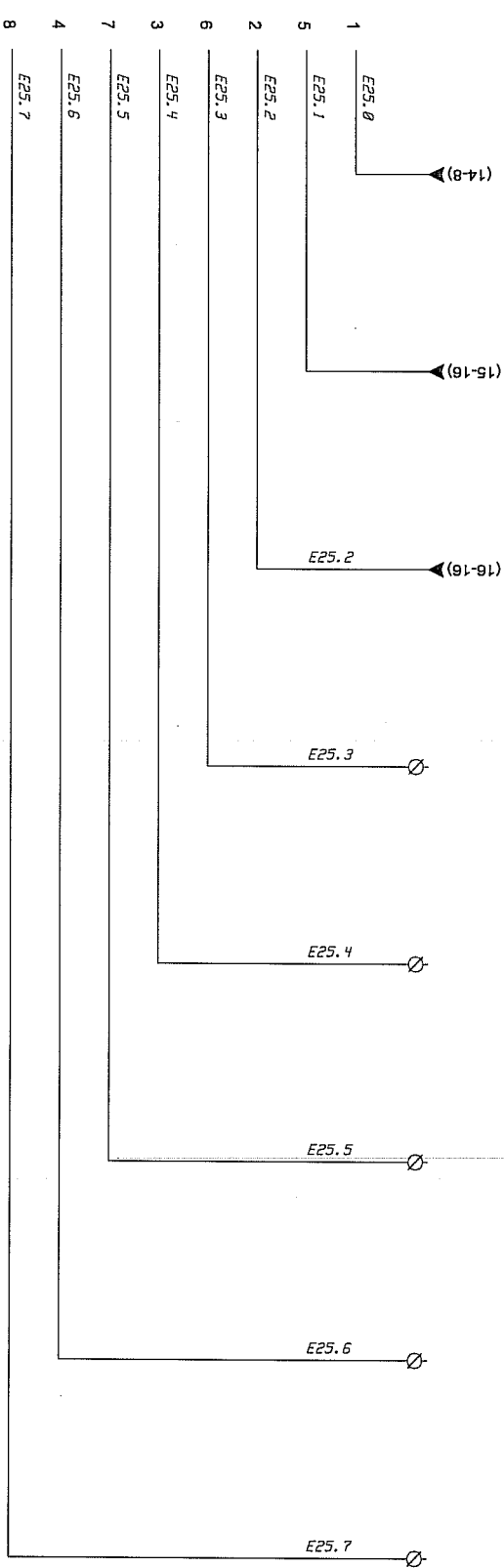
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6ES7 132-4BD00-0AA0



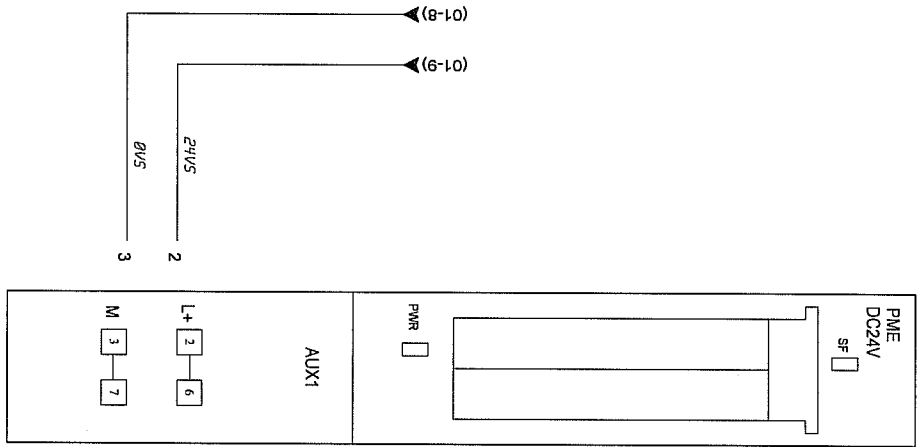
VARIATEUR	VARIATEUR	VARIATEUR			
AVANCE TRANSPORT	FRAISES	FRAISES INTERIEURES			
FRAISEUSE	EXTERIEURES	ET CENTRALES			
PRET	PRET	PRET	LIBRE	LIBRE	LIBRE

(35-20) 24V/E

(35-20) 0V/E



39E1
6ES7 138-4CA01-0AA0
6ES7 193-4CC20-0AA0



6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

