

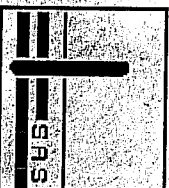
# SOMMAIRE

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|              |  |      |     |  |
|--------------|--|------|-----|--|
| K            |  |      |     |  |
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| I            |  |      |     |  |
| H            |  |      |     |  |
| G            |  |      |     |  |
| F            |  |      |     |  |
| E            |  |      |     |  |
| D            |  |      |     |  |
| C            |  |      |     |  |
| B            |  |      |     |  |
| A            |  |      |     |  |
| MODIFICATION |  | DATE | PAR |  |

SPECIFICITE CLIENT :

|                     |                         |                      |            |                  |    |
|---------------------|-------------------------|----------------------|------------|------------------|----|
| DESSINE LE :        | 07-10-2010              | PAR :                | F.T        | Nbre de FOLIOS : | 29 |
| MACHINE :           | PREPARATEUR DE SEMELLES | N° :                 | PA061      |                  |    |
| CLIENT :            | SACCHI PALLETS          | TENSION              | 3X400V+N+T |                  |    |
| NOM PROGRAMME :     | PA061                   |                      |            |                  |    |
| PUISSANCE MACHINE : | 5.5KW                   | CONSOMMATION D'AIR : |            |                  |    |

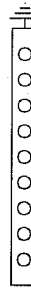


# SODEME

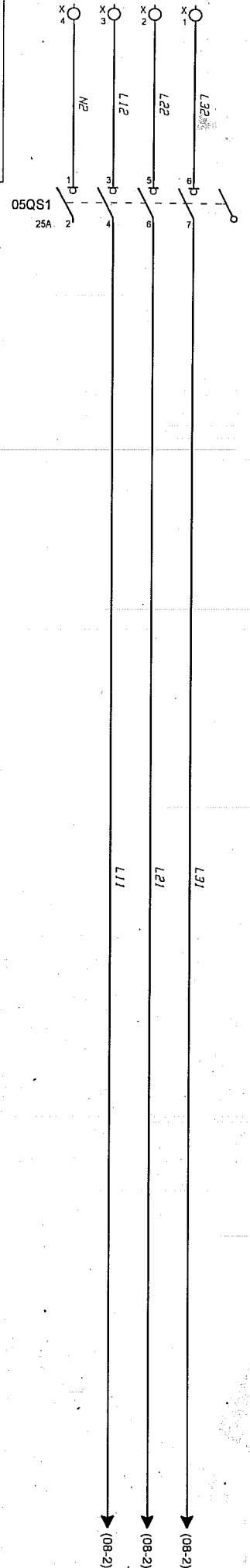
SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél:02-41-42-35-00 Fax: 02-41-42-30-41

Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers.  
Toutes précautions utiles devront être prises pour en éviter la divulgation (il n° du 11/03/1902 )

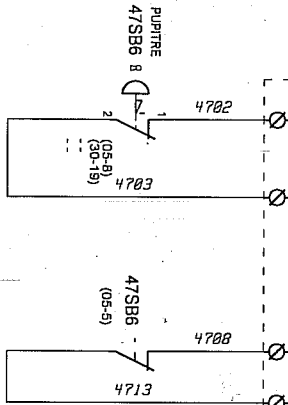
ALIMENTATION  
3x400V + N + T 50Hz  
CLOUEUSE DE SEMELLES



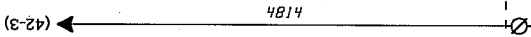
BARRETTTE DE RACCORDEMENT  
DE TOUTES LES TERRES EN  
ETOILE



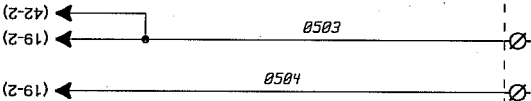
47SB6: ARRET D'URGENCE PUPITRE



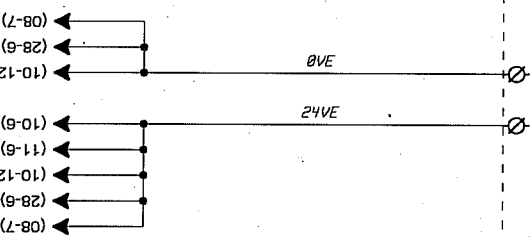
ALIMENTATION 110VAC  
SORTIES



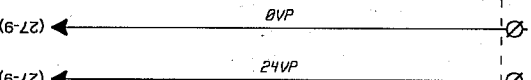
ALIMENTATION 110VAC  
SORTIES



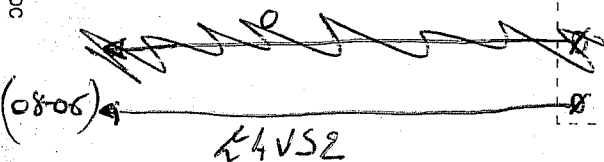
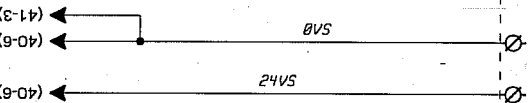
ALIMENTATION 24VDC  
ENTREES



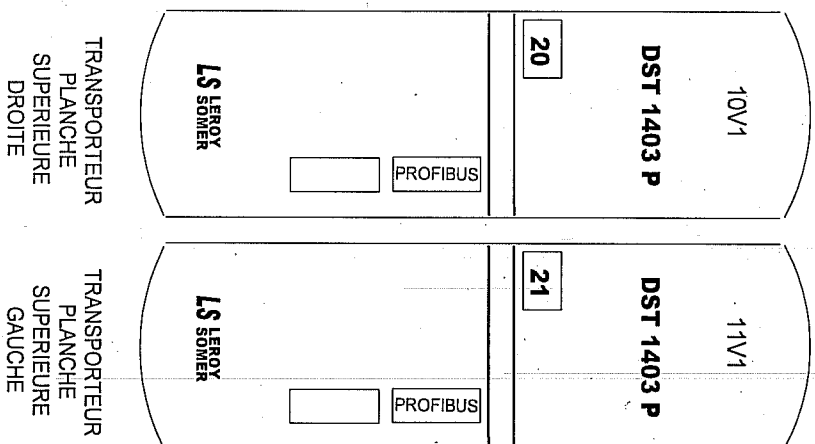
ALIMENTATION 24VDC  
CPU



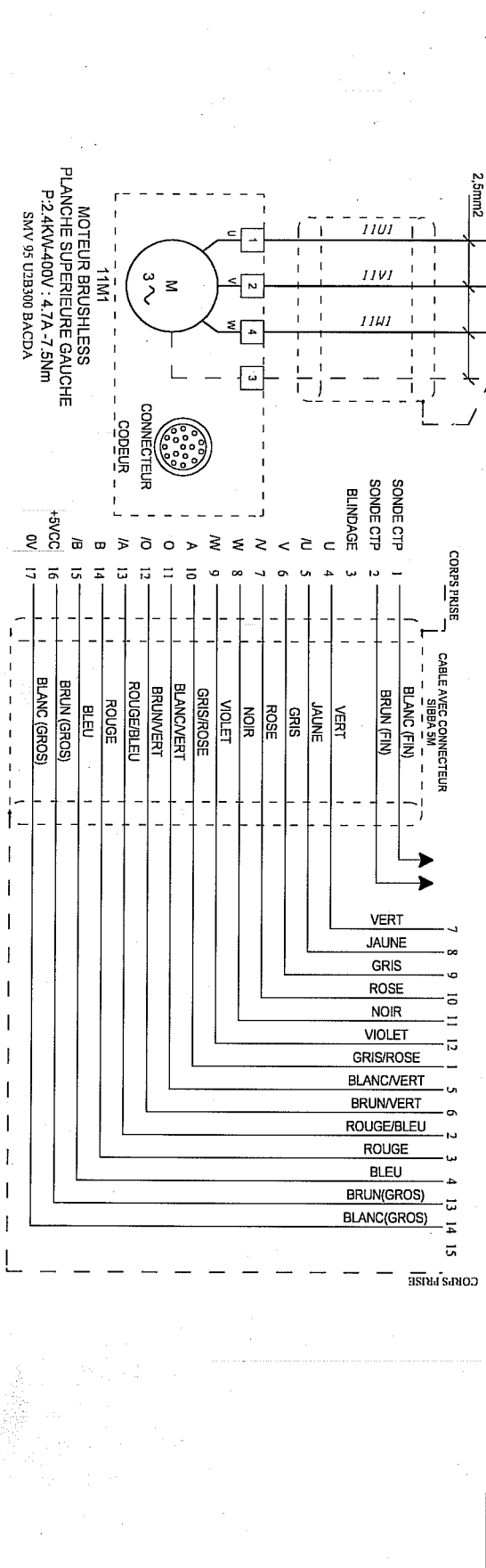
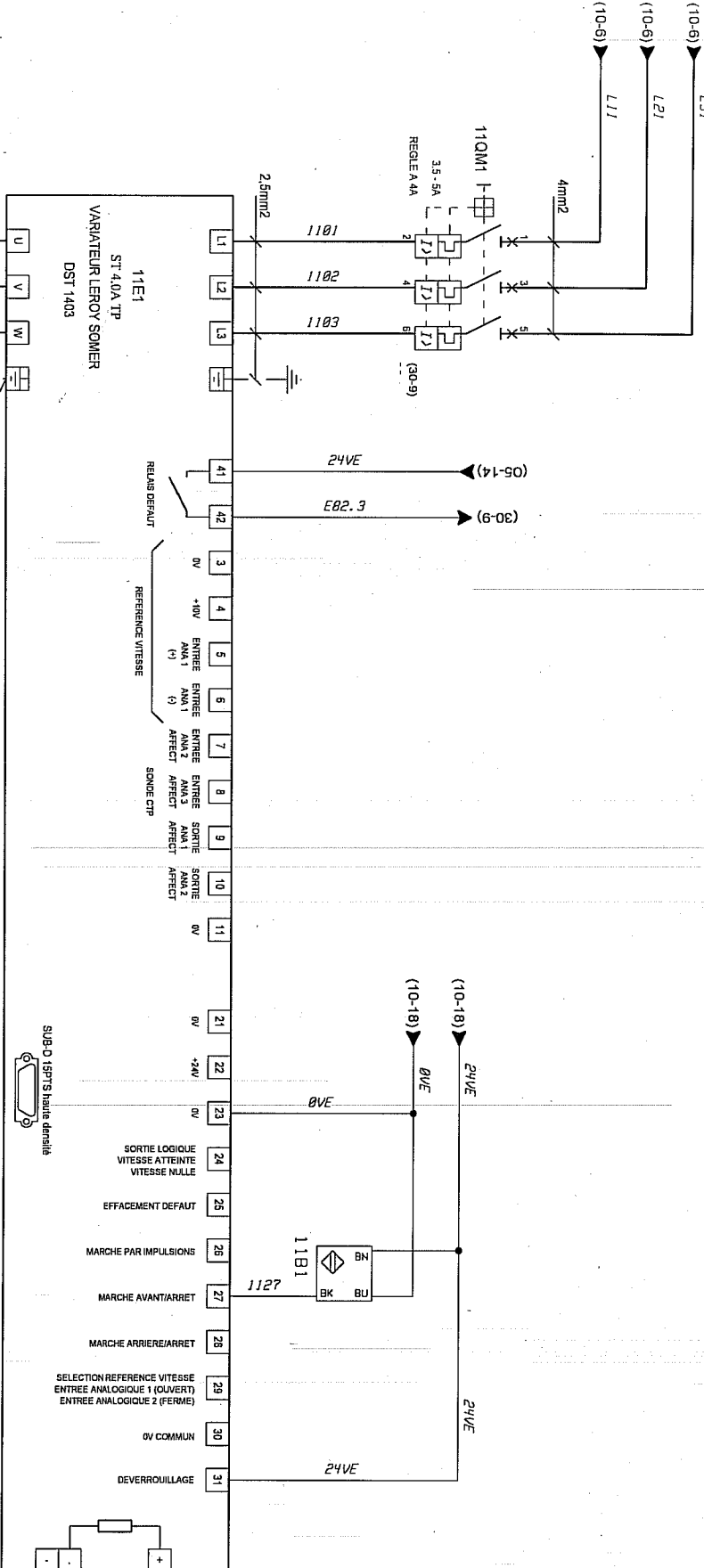
ALIMENTATION 24VDC  
SORTIES

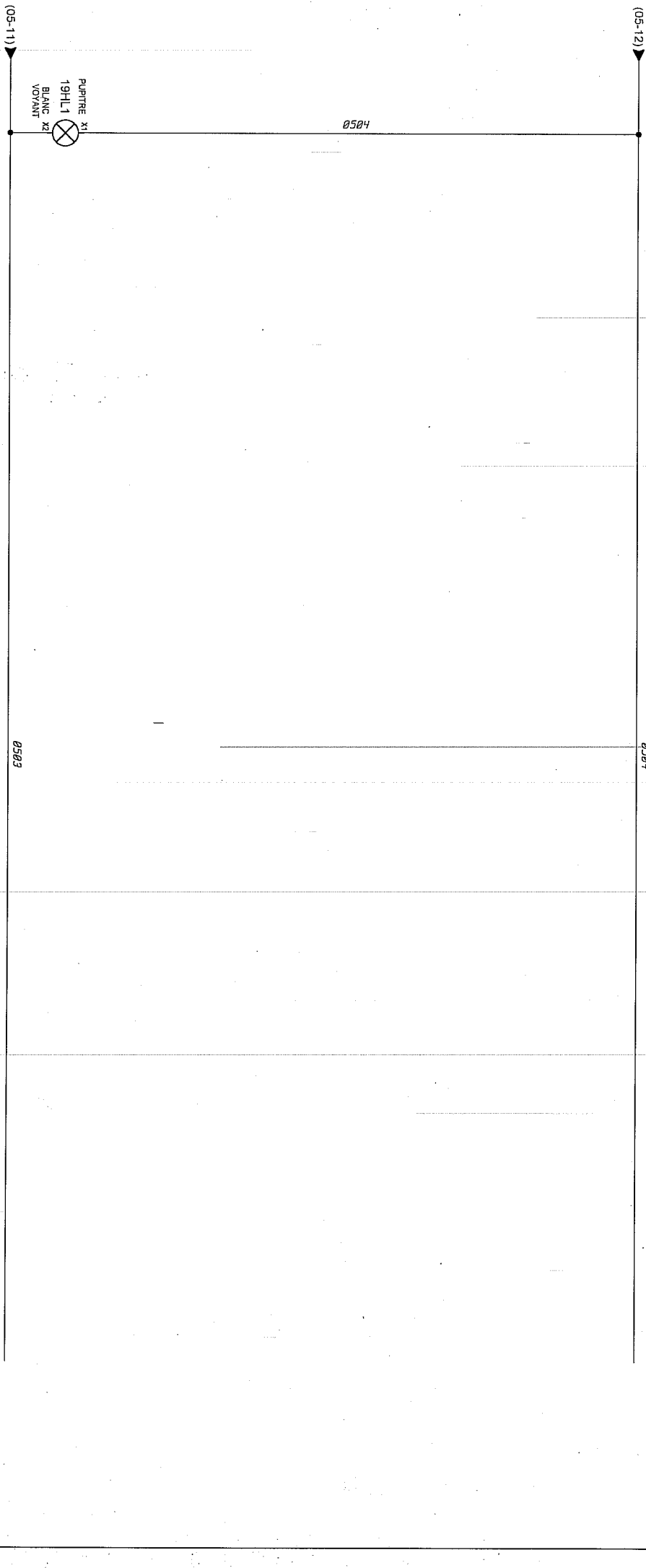


# CONFIGURATION VARIATEUR TRANSPORTEURS

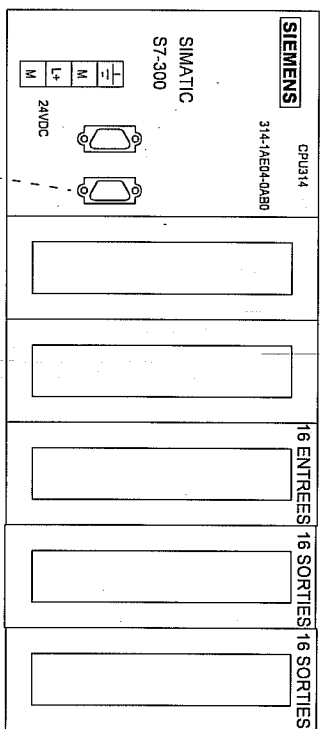




[illegible]

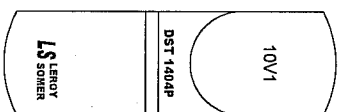


AUTOMATE S7-300

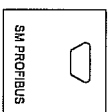


6ES7 972-0BB50-0XA0

SUP DROITE

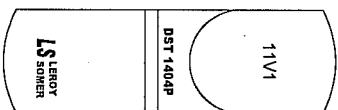


ADRESSE 20

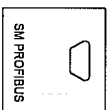


SUR CONNECTEUR

6ES7 972-0BA50-0XA0



ADRESSE 21

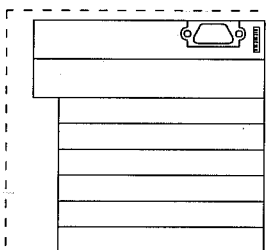


SUR CONNECTEUR

SUP GAUCHE

PURTRIE  
ADRESSE: 18

IM151



6ES7 972-0BA50-0XA0

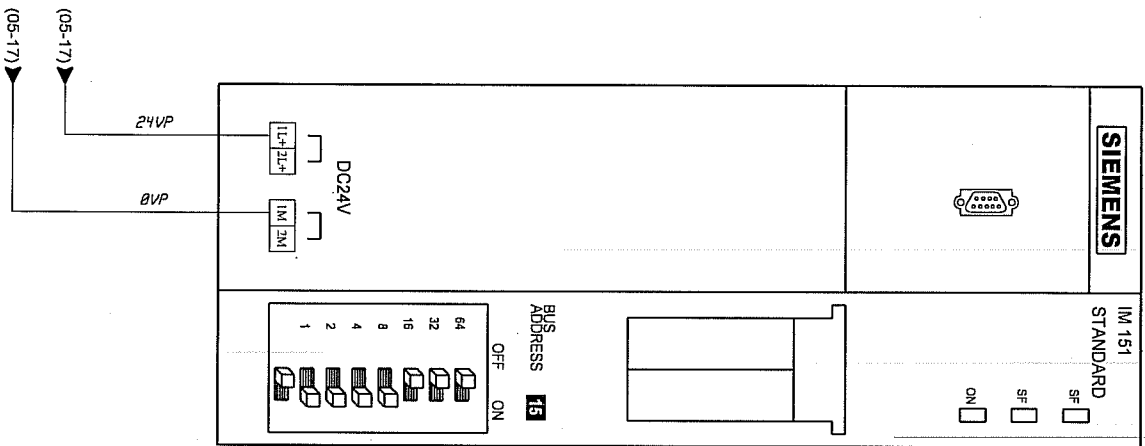


CONFIGURATION PROFIBUS PUPITRE

ADRESSE : 18

|                                                  |                                  |                                                                       |  |
|--------------------------------------------------|----------------------------------|-----------------------------------------------------------------------|--|
| <div>SIEMENS</div> <div>IM151<br/>STANDARD</div> |                                  | <div>ET200S</div> <div><div>11-12-13-14-15-16-17-18-19-20</div></div> |  |
| 28E1                                             | PM-E                             |                                                                       |  |
| 30E1                                             | 4DI<br>DC 24V                    |                                                                       |  |
| 30E2                                             | 4DI<br>DC 24V                    |                                                                       |  |
| 31E1                                             | 4DI<br>DC 24V                    |                                                                       |  |
| 31E2                                             | 4DI<br>DC 24V                    |                                                                       |  |
| 32E1                                             | 4DI<br>DC 24V                    |                                                                       |  |
| 32E2                                             | 4DI<br>DC 24V                    |                                                                       |  |
| 33E1                                             | 4DI<br>DC 24V                    |                                                                       |  |
| 33E2                                             | 4DI<br>DC 24V                    |                                                                       |  |
| 40E1                                             | PM-E                             |                                                                       |  |
| 41E1                                             | 4DO<br>DC 24V/0.5A               |                                                                       |  |
| 41E2                                             | 4DO<br>DC 24V/0.5A               |                                                                       |  |
| 42E1                                             | 2RO NO<br>DC120V/5A<br>AC230V/5A |                                                                       |  |
| 42E2                                             | 2RO NO<br>DC120V/5A<br>AC230V/5A |                                                                       |  |
| 43E1                                             | 2RO NO<br>DC120V/5A<br>AC230V/5A |                                                                       |  |
| FIN DE LIGNE                                     |                                  |                                                                       |  |

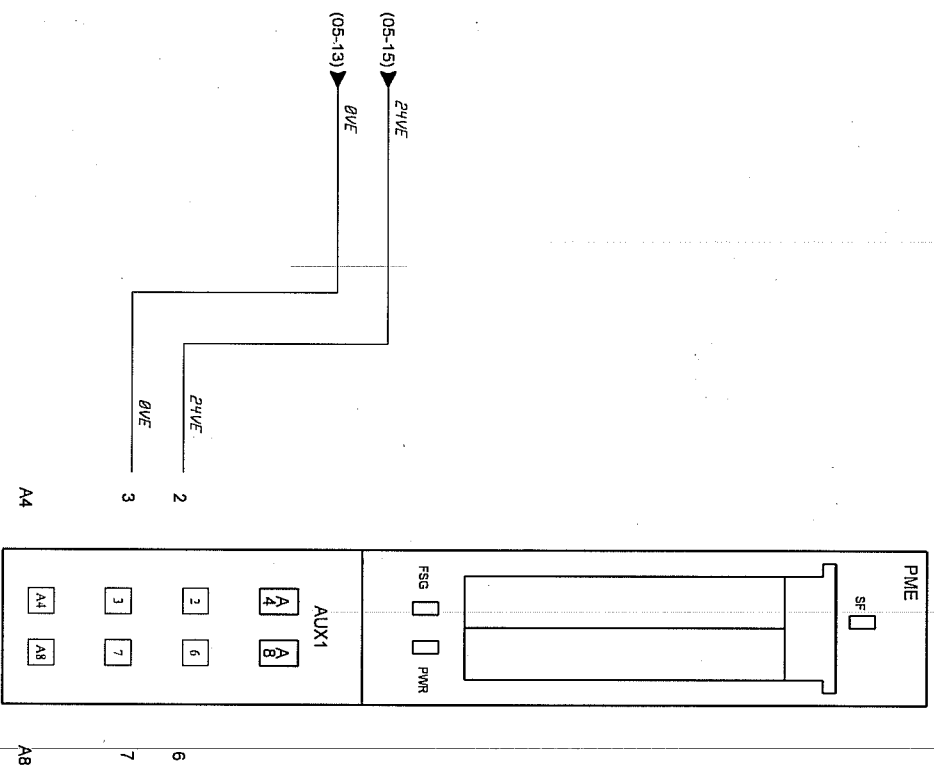
2ZE1  
6ES7 151-1AA02-0AB0



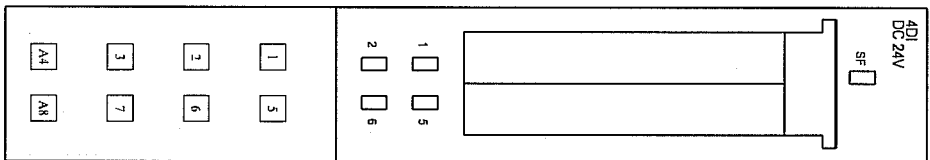
28E1

6ES7 138-4CB10-0AB0

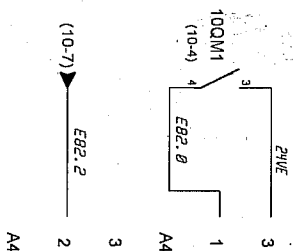
6ES7 193-4CC20-0AA0



30E1  
6ES7 193-4CB30-0AA0  
6ES7 131-4BD00-0AA0

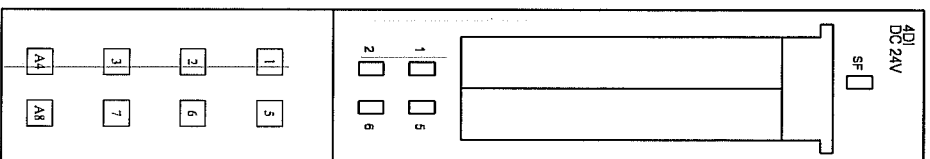


DEFAUT DISJONCTEUR  
TRANSPORTEUR DROIT  
PLANCHES SUPERIEURES

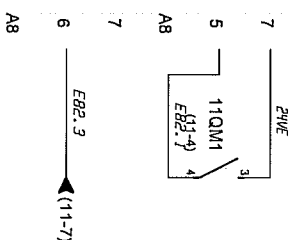


VARIATEUR PRET  
TRANSPORTEUR DROIT  
PLANCHES SUPERIEURES

30E2  
6ES7 193-4CB30-0AA0  
6ES7 131-4BD00-0AA0

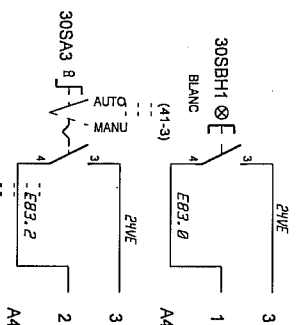


DEFAUT DISJONCTEUR  
TRANSPORTEUR GAUCHE  
PLANCHES SUPERIEURES



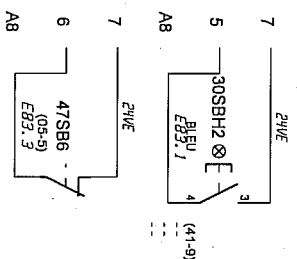
VARIATEUR PRET  
TRANSPORTEUR GAUCHE  
PLANCHES SUPERIEURES

INITIALISATION  
PREPARATEUR



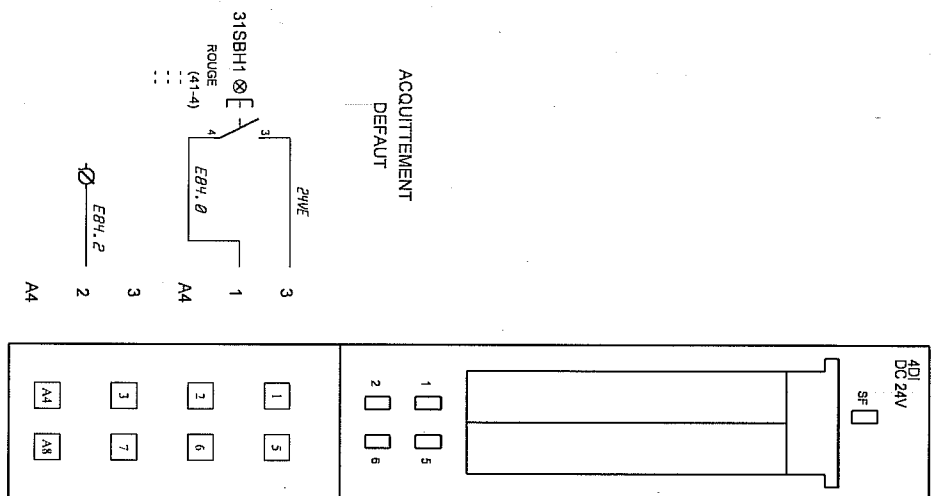
AUTO / MANU  
PREPARATEUR

DEPART  
CYCLE  
PREPARATEUR



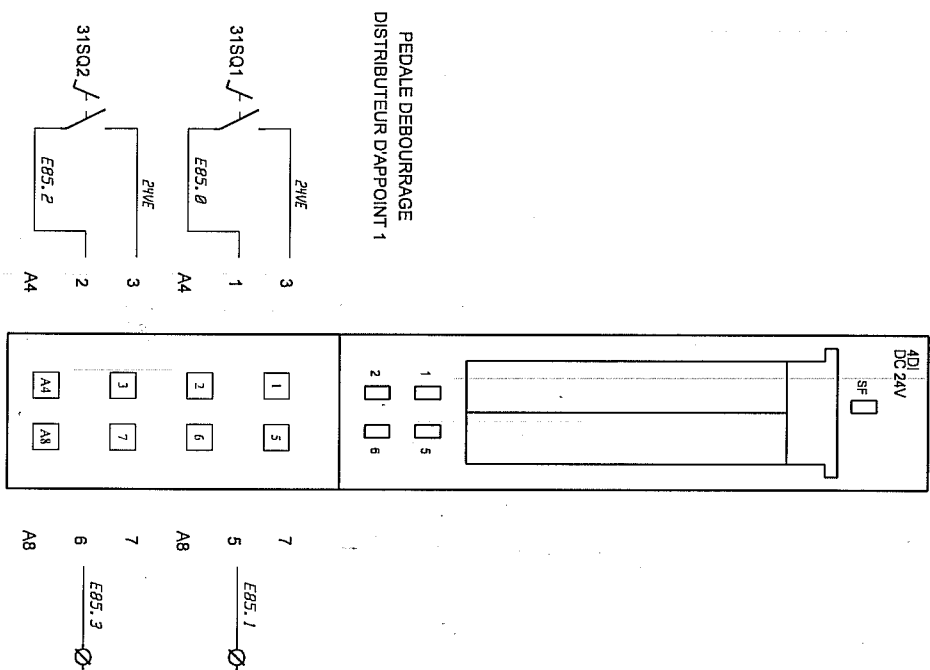
ARRET  
D'URGENCE  
PUPITRE PREPARATEUR

6ES7 131-4BD00-0AA0  
6ES7 131-4BD00-0AA0



ARRET  
FIN DE CYCLE  
PREPARATEUR

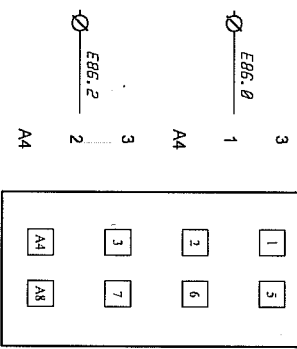
6ES7 193-4CB20-0AA0/U  
6ES7 131-4BD00-0AA0



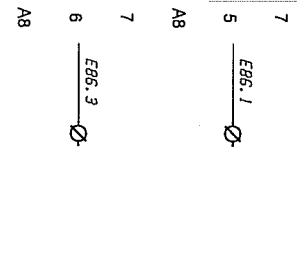
**PEDALE DEBOURRAGE  
DISTRIBUTEUR D'APPOINT 2**

32E1  
6ES7 193-4CB20-0AA0/U  
6ES7 131-4BD00-0AA0

CONTROLE  
PLANCHE N°1  
PRISE PAR ROBOT



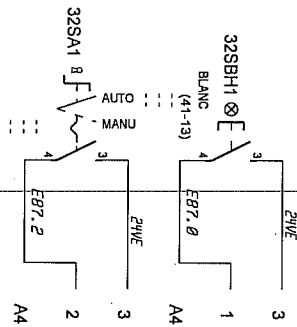
CONTROLE  
PLANCHE N°2  
PRISE PAR ROBOT



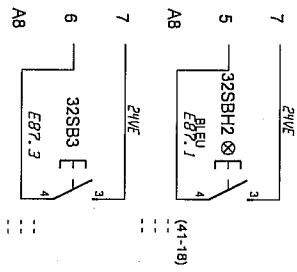
CONTROLE  
PLANCHE N°3  
PRISE PAR ROBOT

32E2  
6ES7 193-4CB20-0AA0/U  
6ES7 131-4BD00-0AA0

INITIALISATION  
ROBOT X-Y



DEPART CYCLE  
ROBOT X-Y



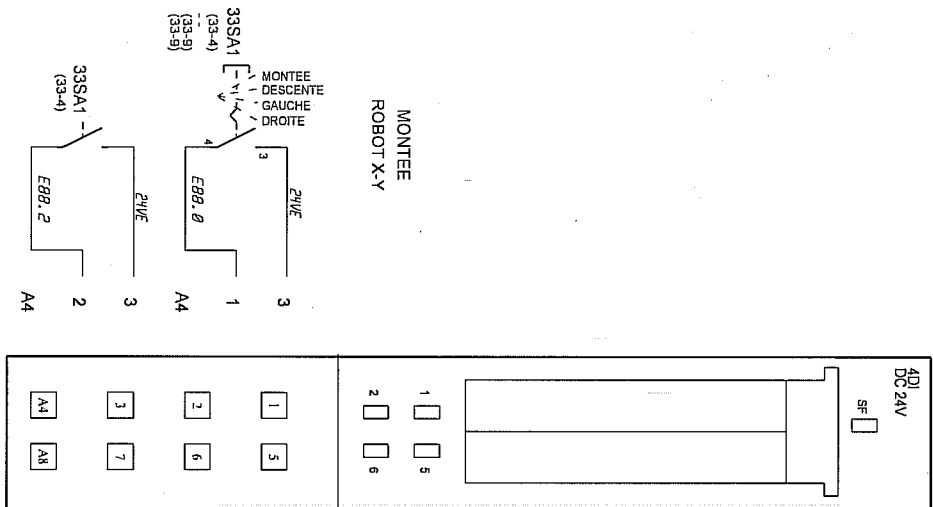
AUTO/MANU  
ROBOT X-Y

ARRET  
FIN DE CYCLE  
ROBOT X-Y

33E1

6ES7 193-4CB20-0AA0/U

6ES7 131-4BD00-0AA0



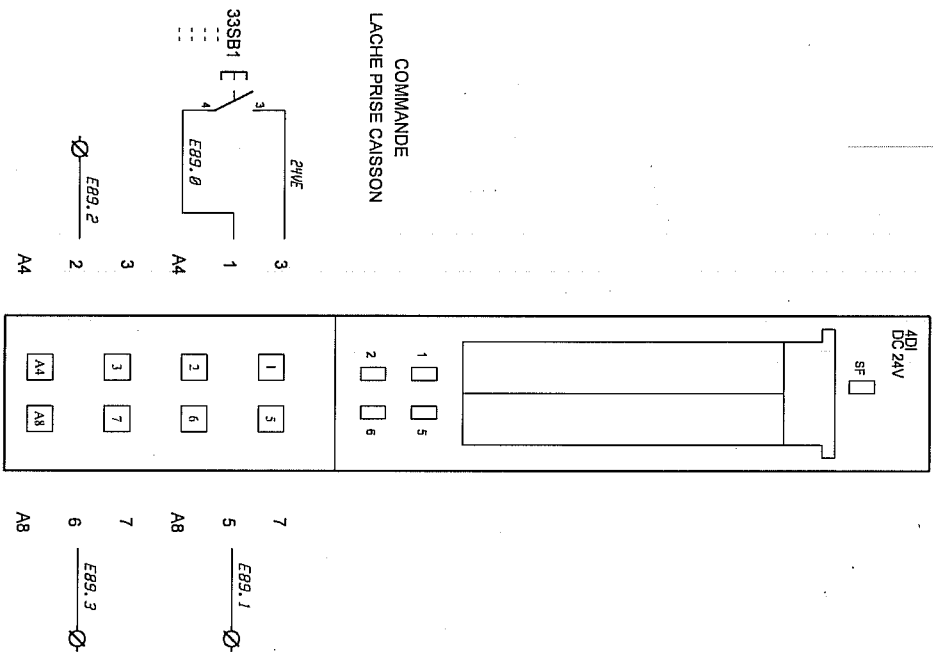
DROITE  
ROBOT X-Y  
VERS CLOUEUSE

GAUCHE  
ROBOT X-Y  
VERS PREPARATEUR

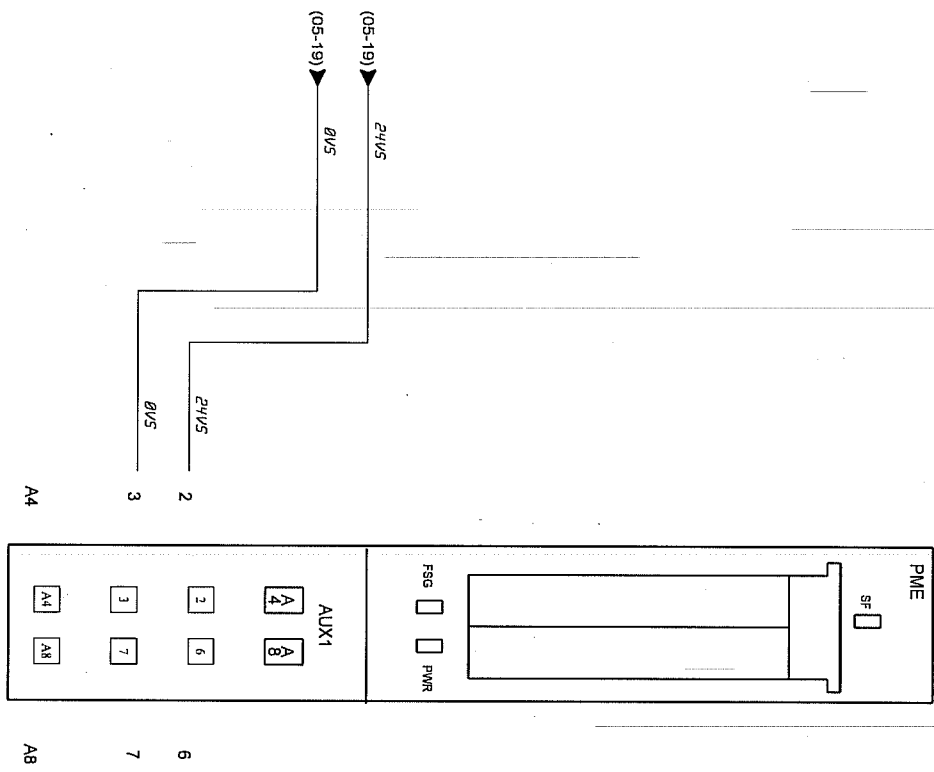
33E2

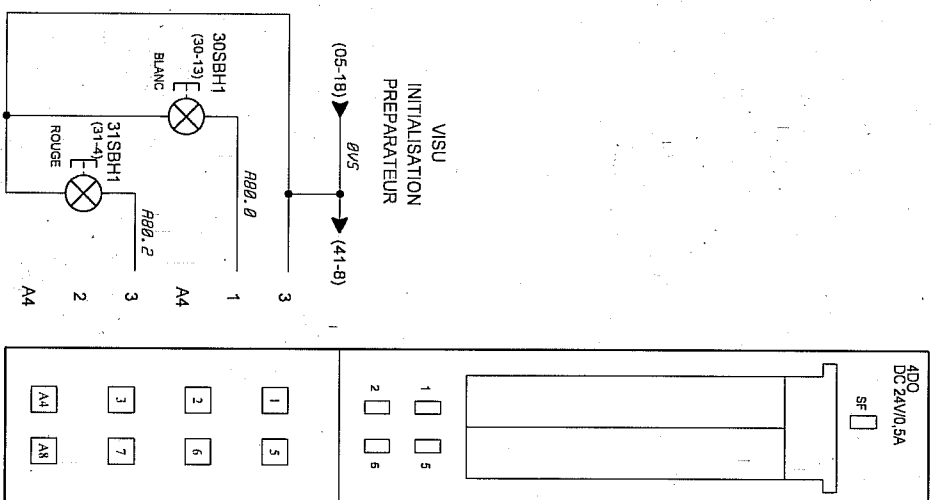
6ES7 193-4CB20-0AA0/U

6ES7 131-4BD00-0AA0

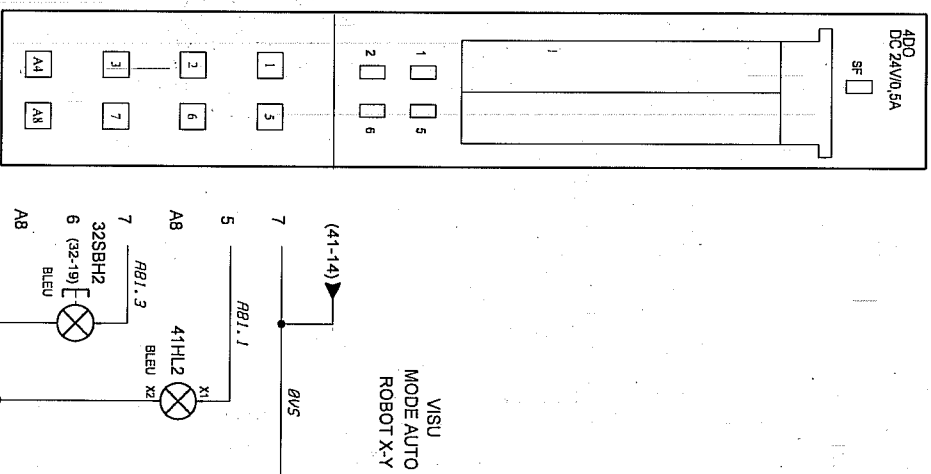
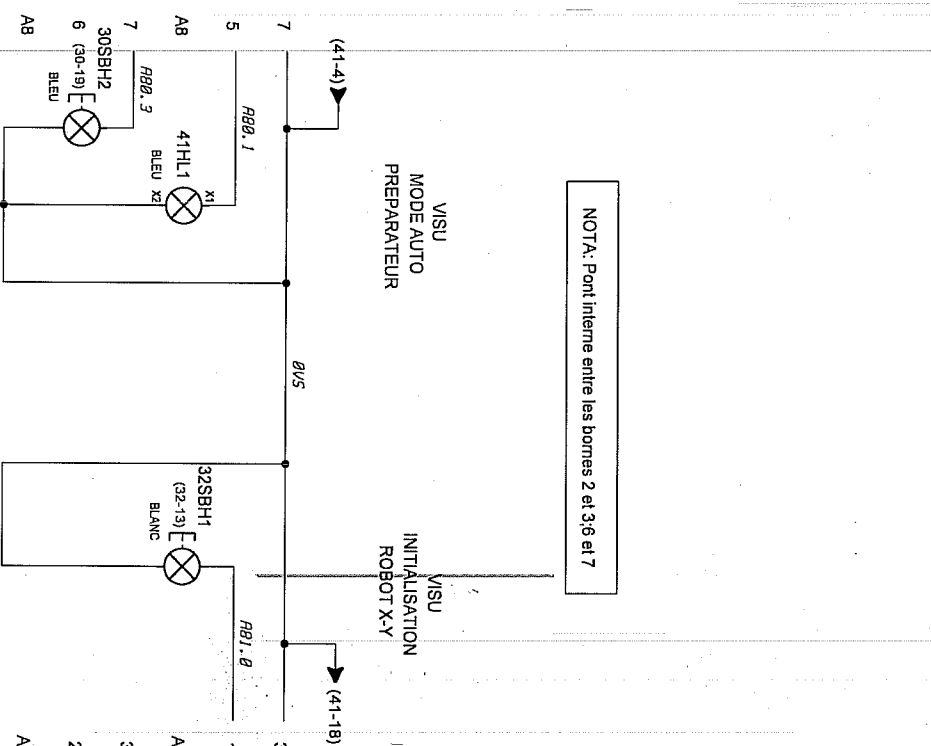


40E1  
6ES7 138-4CB10-0AB0  
6ES7 193-4CG20-0AA0



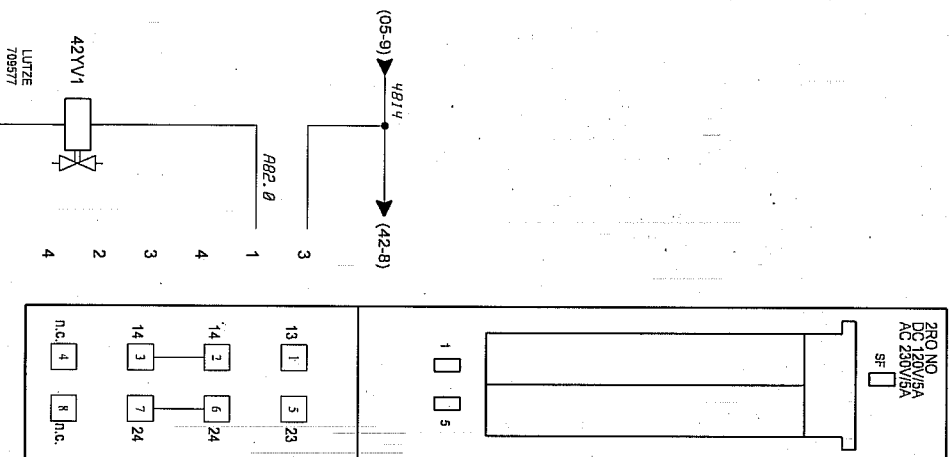


**NOTA:** Pont interne entre les bornes 2 et 3,6 et 7



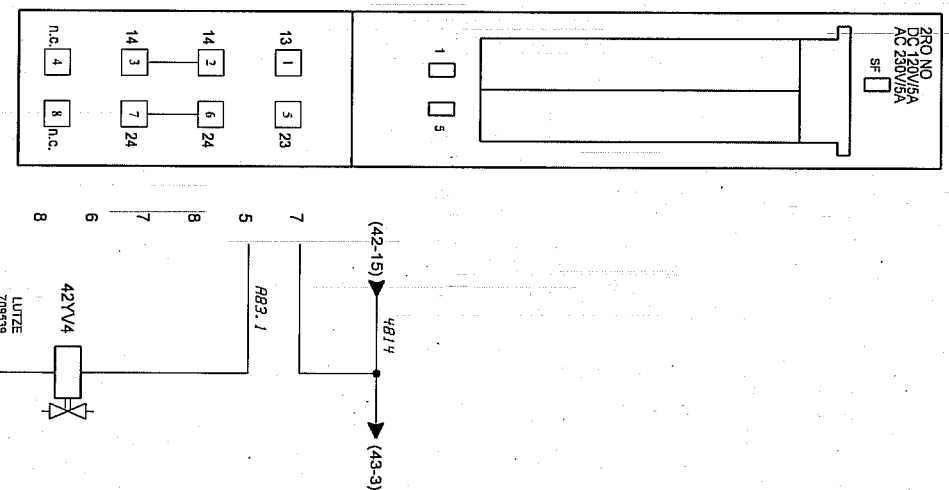
42E1

6ES7 193-4CB20-0AA0/U  
6ES7 132-4HB00-0AB0



42E2

6ES7 193-4CB20-0AA0/U  
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3, 6 et 7

COMMANDE  
VERIN DROIT  
DISTRIBUTEUR 1  
PLANCHES SUPERIEURES

COMMANDE  
VERIN GAUCHE  
DISTRIBUTEUR 1  
PLANCHES SUPERIEURES

COMMANDE  
VERIN DROIT  
DISTRIBUTEUR 2  
PLANCHES SUPERIEURES

COMMANDE  
VERIN GAUCHE  
DISTRIBUTEUR 2  
PLANCHES SUPERIEURES

(05-11) Ø503

4814 (42-8)

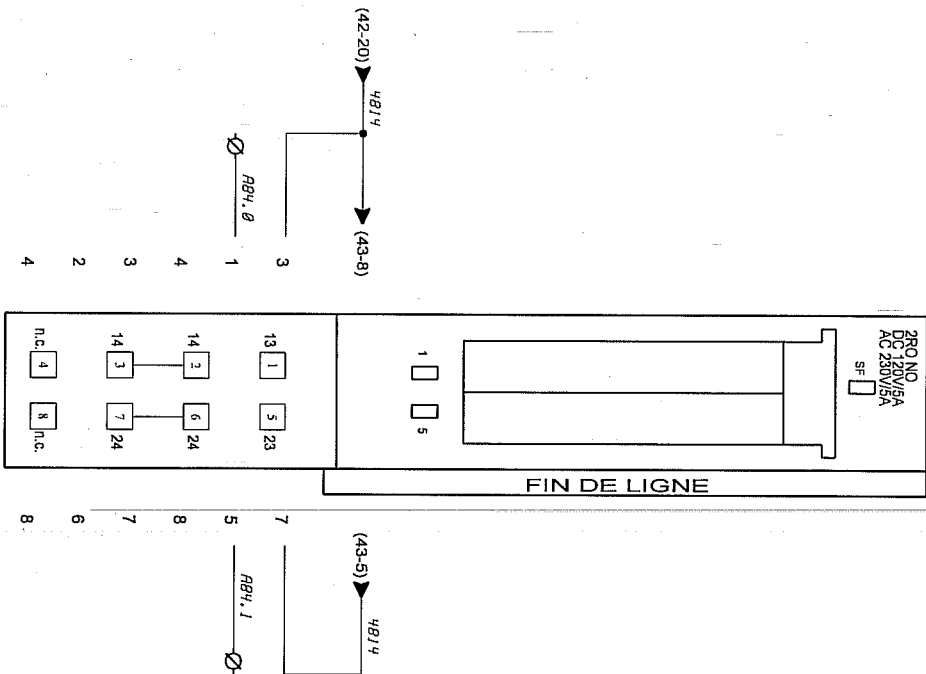
4814 (42-5)

4814 (42-18)

4814 (42-15) (43-3)

Ø503 (43-3)

43E1  
GES7 193-4CB20-0A0/U  
GES7 132-4HB00-0AB0



(42-20) Ø503

# IMPLANTATION BOUTONNERIE PUPITRE

## (vue de FACE)

