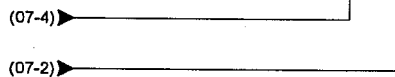
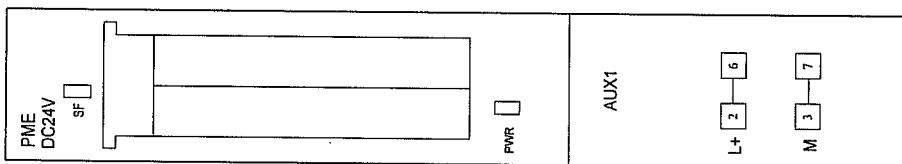


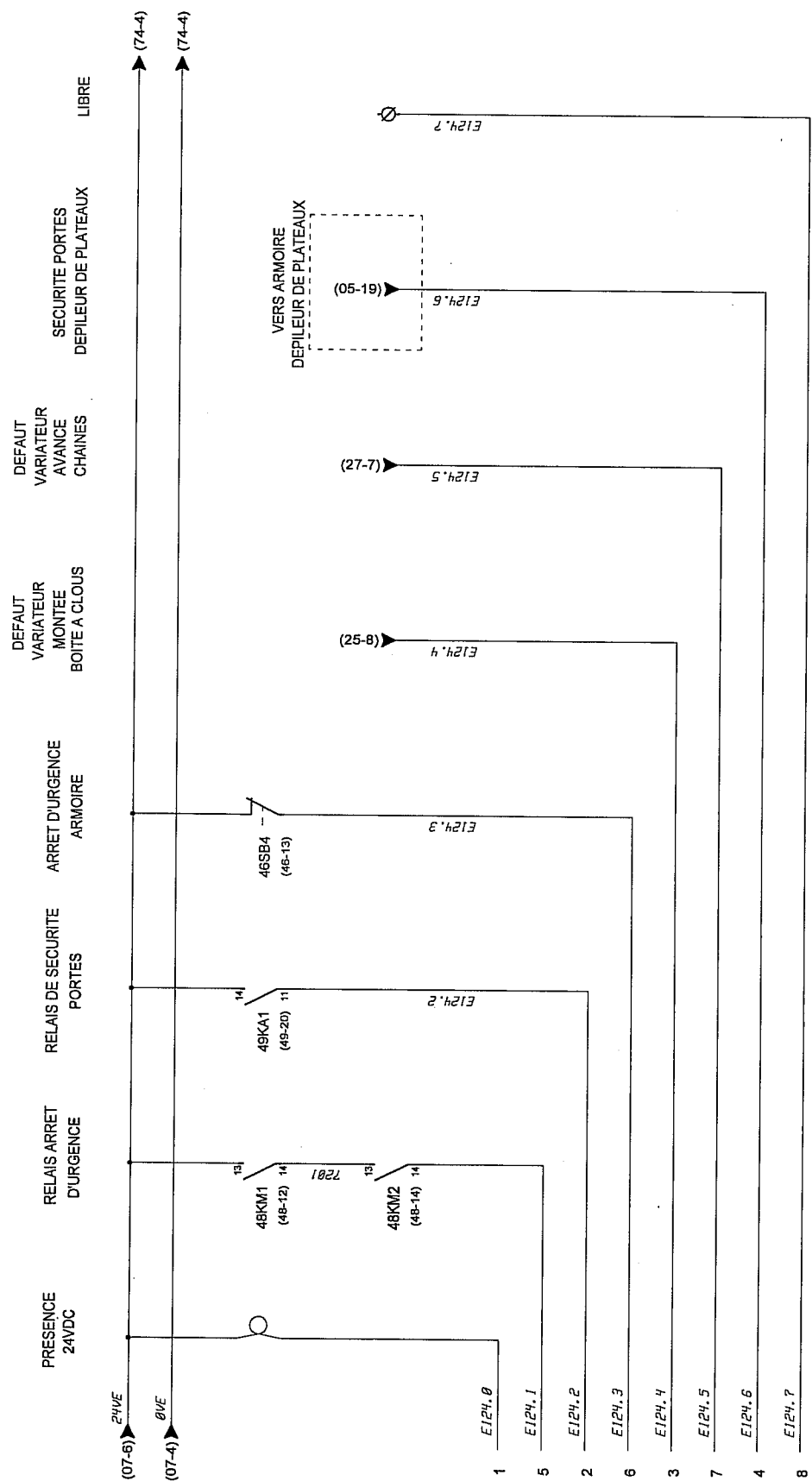
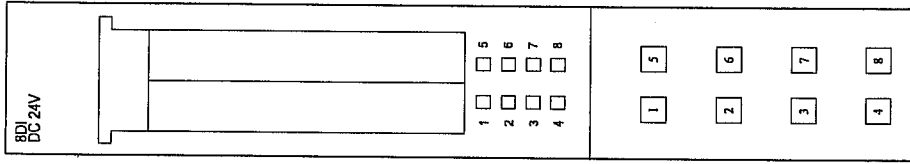
70E1

6ES7 138-4CA01-0AA0
6ES7 193-4CE00-0AA0



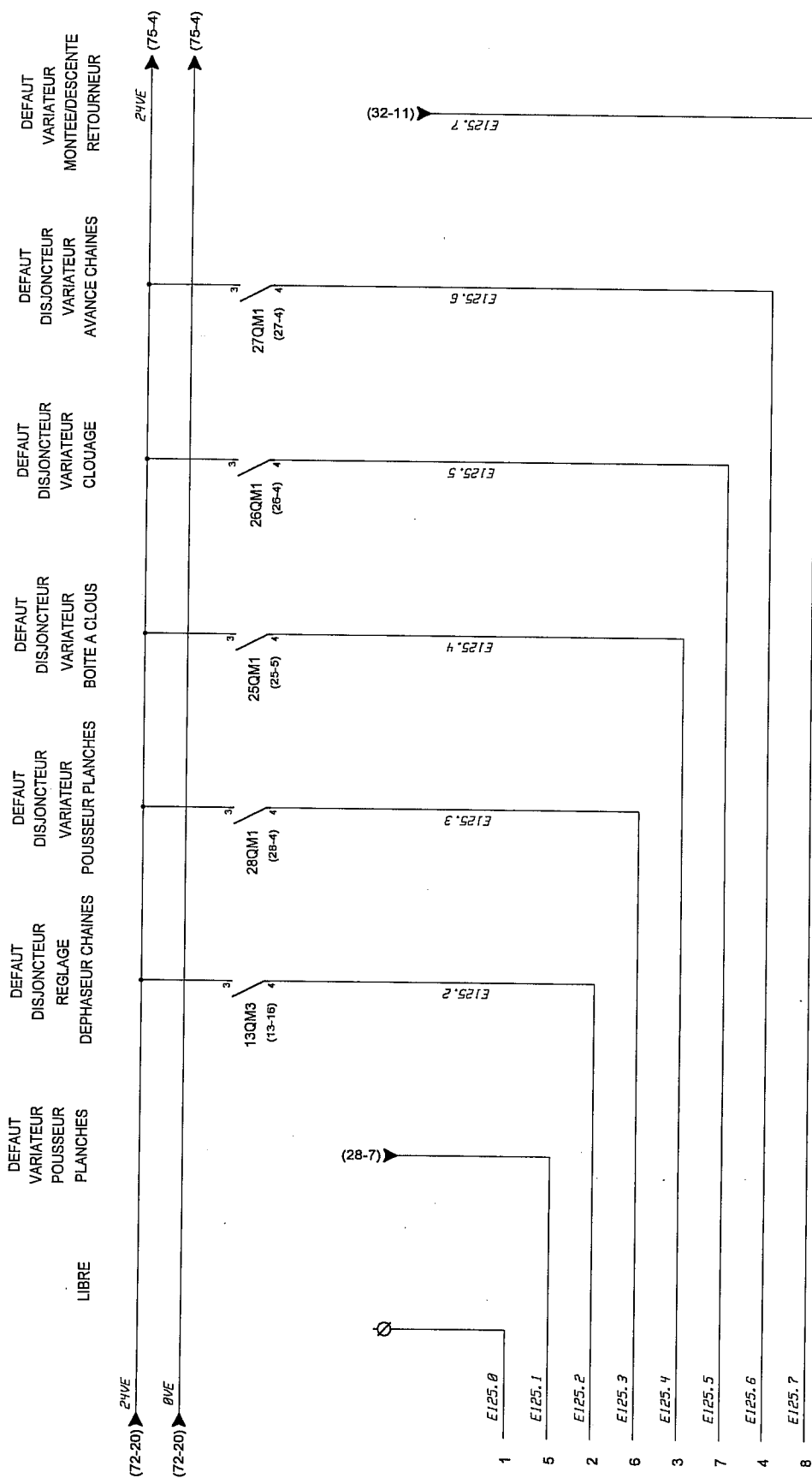
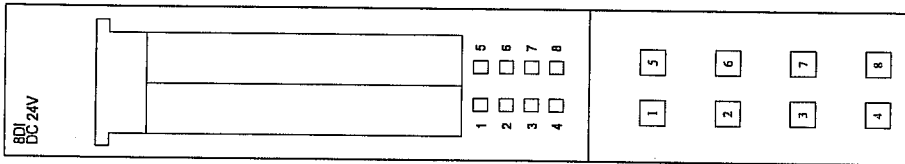
72E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



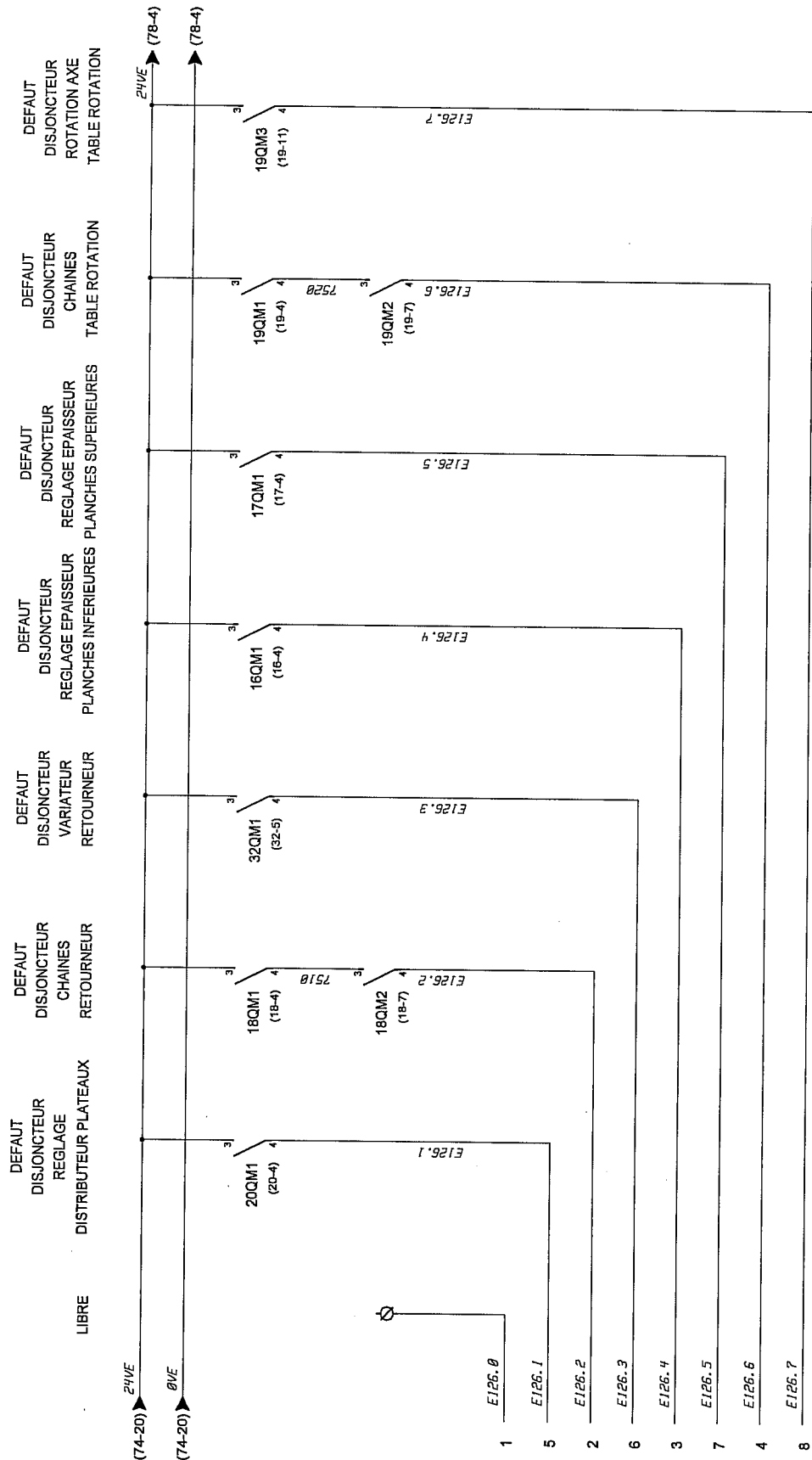
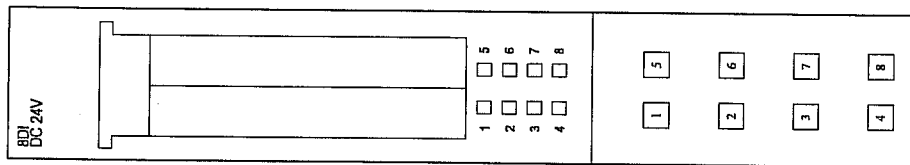
74E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



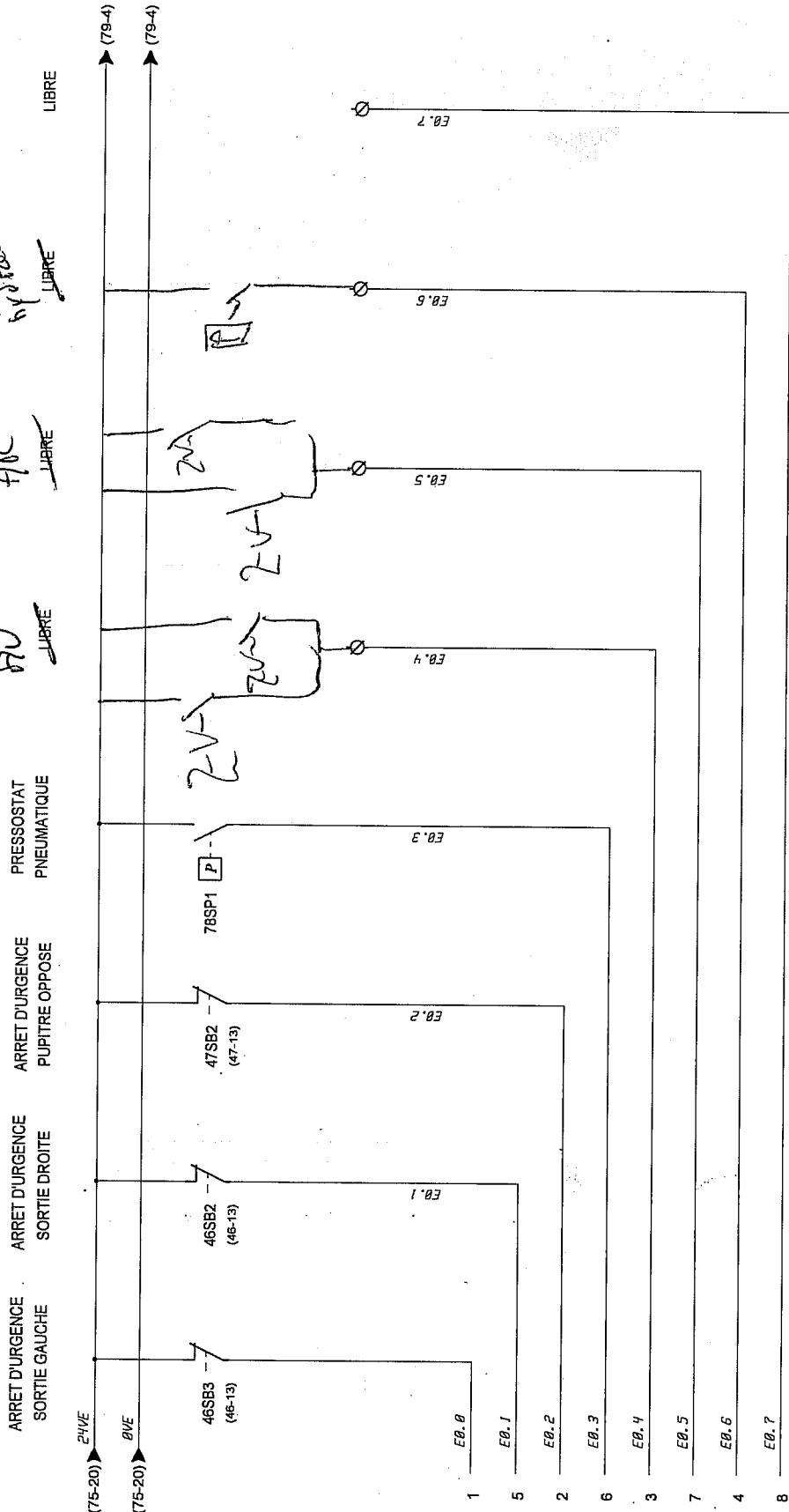
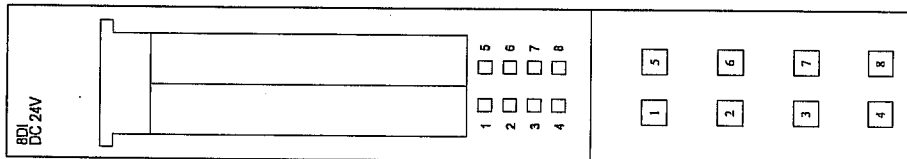
75E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



78E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

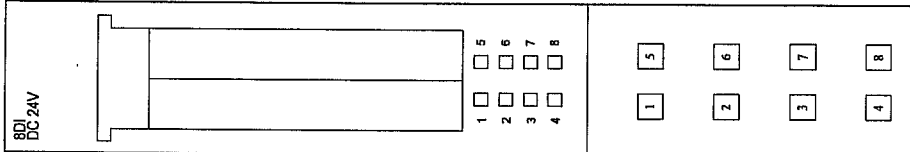


*Depressurisation
d'air traversant*

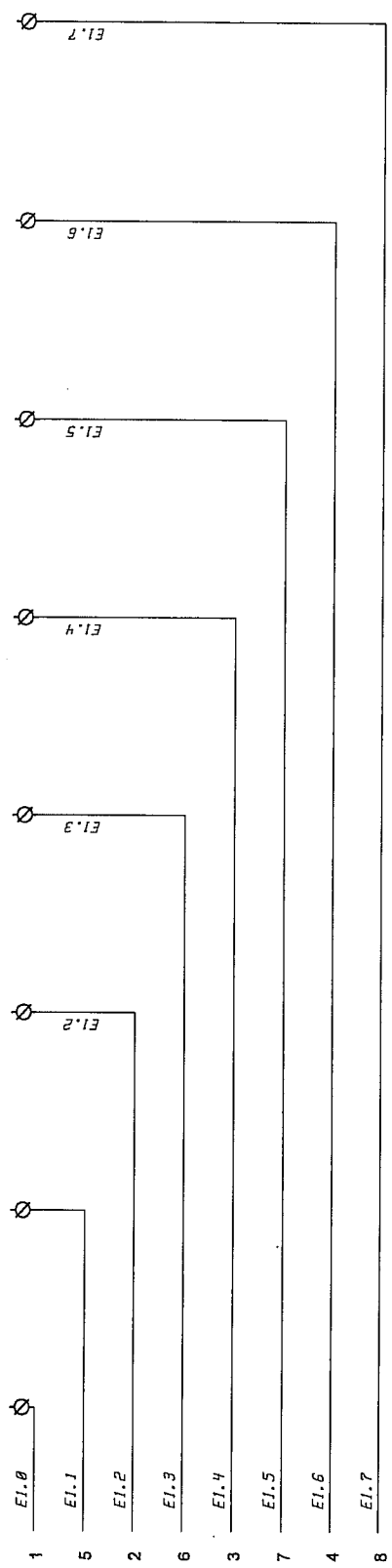
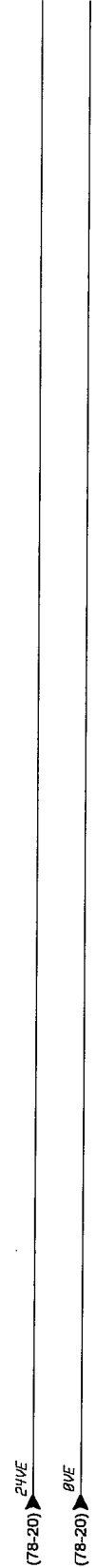
*Pressostat
hydraulique*

RU *AR* *LIBRE*

79E1
 6ES7 193-4CB20-0AA0/U
 6ES7 132-4BD00-0AA0

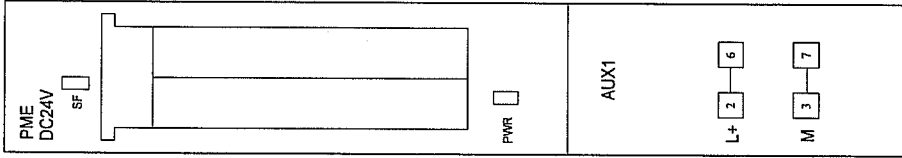


LIBRE LIBRE LIBRE LIBRE LIBRE LIBRE LIBRE LIBRE



80E1

6ES7 13B-4CA01-0AA0
6ES7 193-4CC20-0AA0



(07-12) →

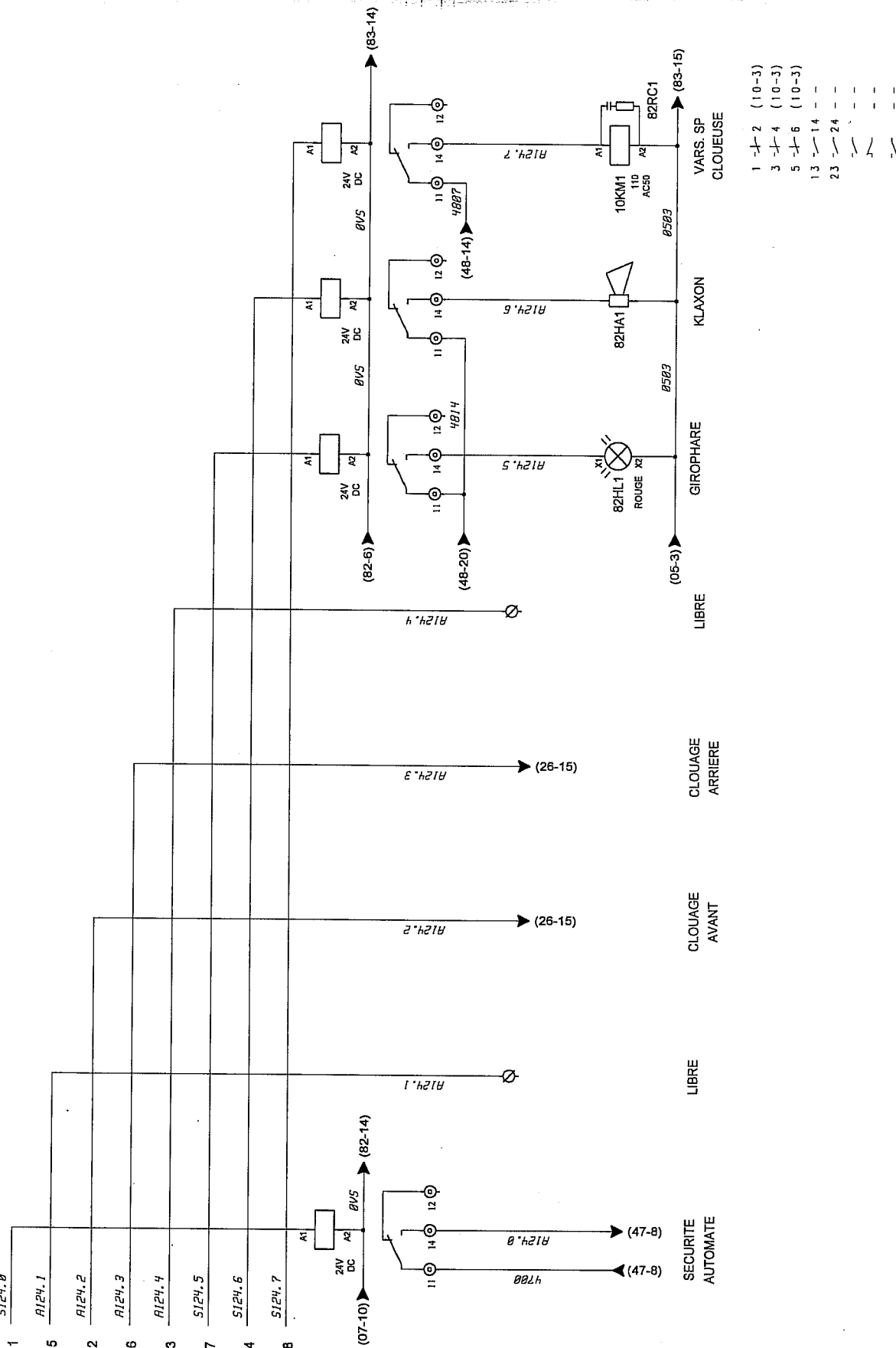
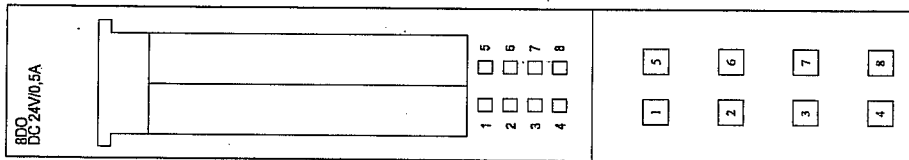
(07-10) →

24V/5 2

BUS 3

82E1

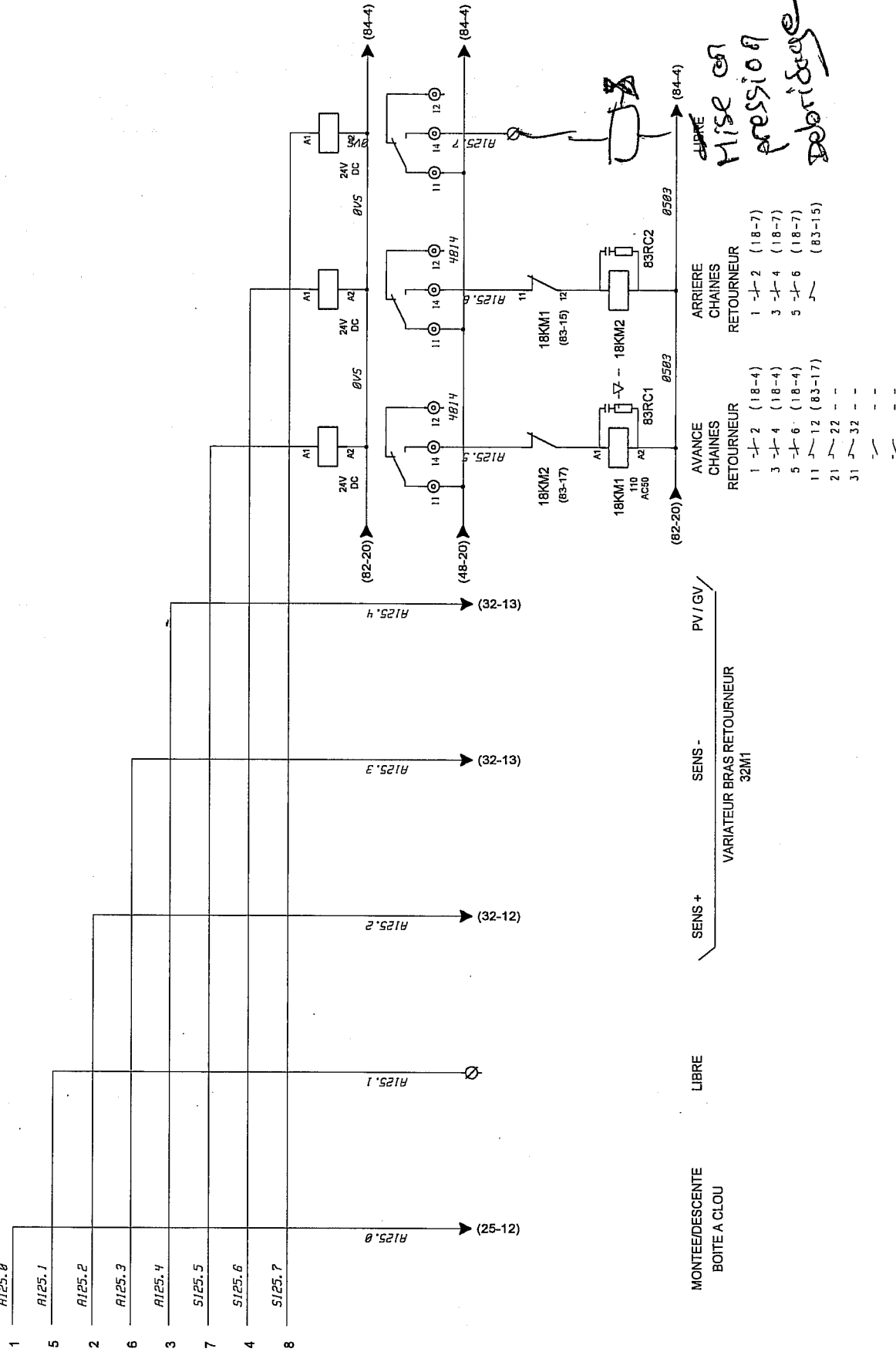
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



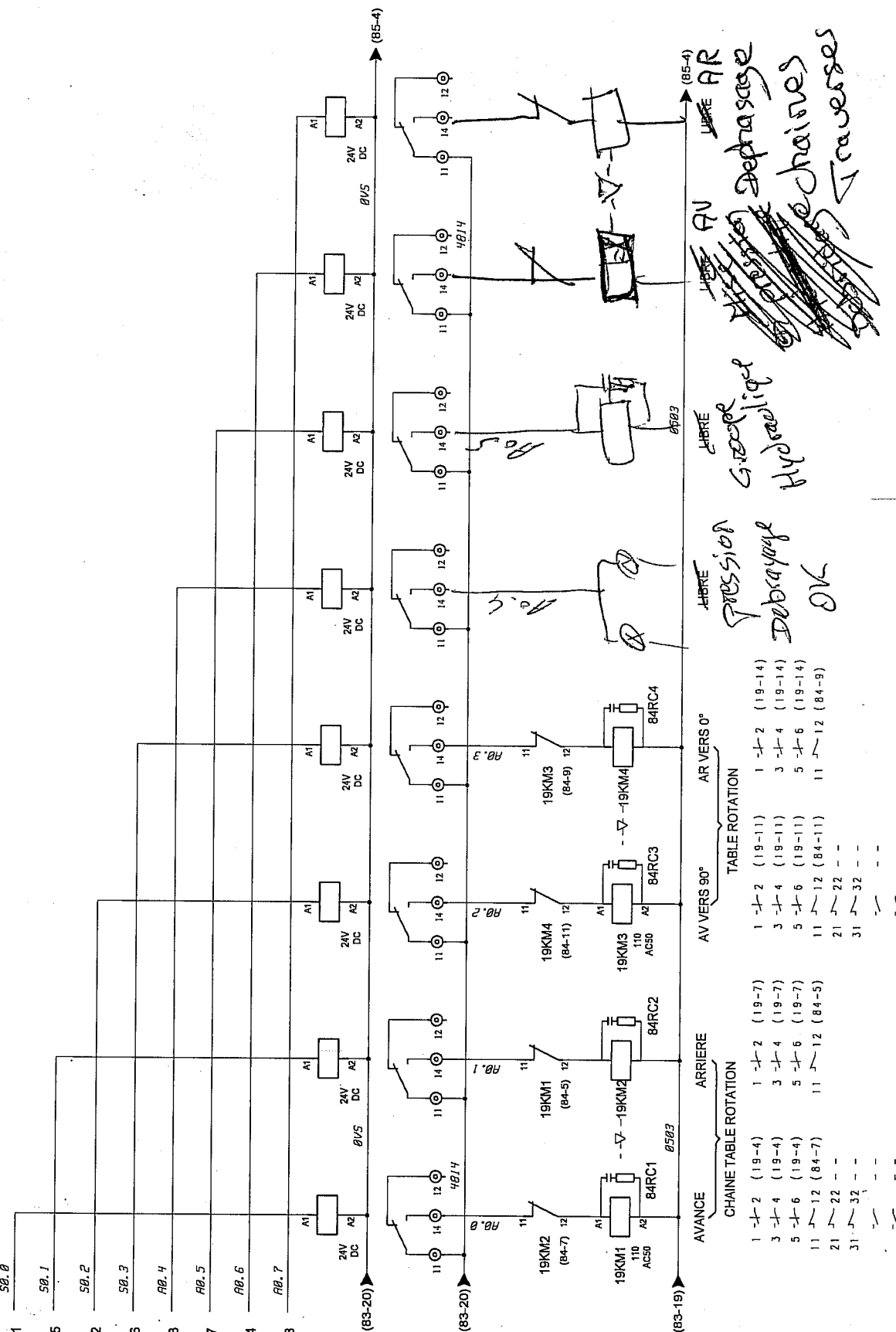
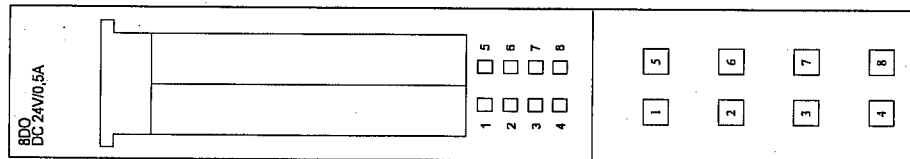
83E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

800 DC 24V/0.5A		☐ 1 ☐ 2 ☐ 3 ☐ 4		☐ 5 ☐ 6 ☐ 7 ☐ 8	
		☐ 1 ☐ 2 ☐ 3 ☐ 4		☐ 5 ☐ 6 ☐ 7 ☐ 8	



6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



(85-4)
LIBRE → LIBRE

pression
depression
OK

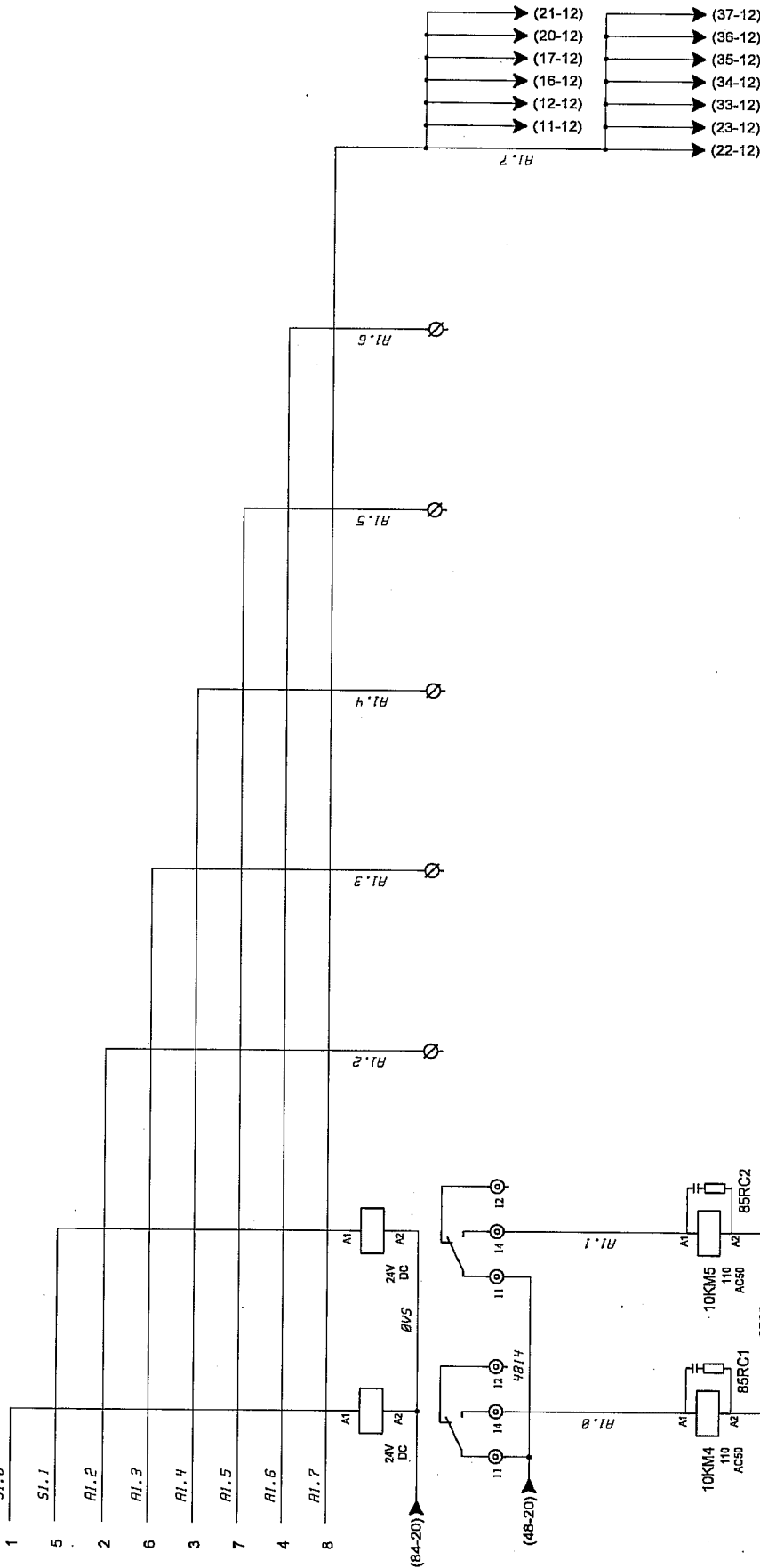
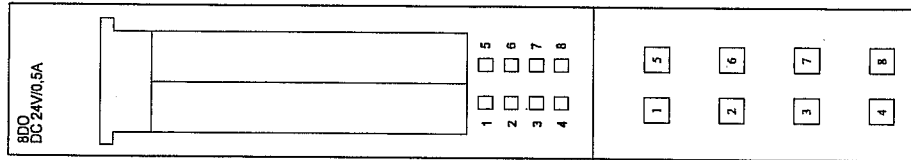
Libre
Gros
Hydraulique

~~Libre~~ AV ~~Libre~~ AR
~~Vitesse~~ de phase
~~de phase~~
~~chaînes~~
~~Traverse~~

AVANCE		ARRIERE		AV VERS 90°	AR VERS 0°			
CHAÎNE TABLE ROTATION				TABLE ROTATION				
1 - 2	1 - 2	(19-4)	1 - 2	(19-7)	1 - 2	(19-11)	1 - 2	(19-14)
3 - 4	3 - 4	(19-4)	3 - 4	(19-7)	3 - 4	(19-11)	3 - 4	(19-14)
5 - 6	5 - 6	(19-4)	5 - 6	(19-7)	5 - 6	(19-11)	5 - 6	(19-14)
11 - 12	11 - 12	(84-7)	11 - 12	(84-5)	11 - 12	(84-11)	11 - 12	(84-5)
1 - 22	1 - 22	-			21 - 22	-		
31 - 32	31 - 32	-			31 - 32	-		
-	-	-			-	-		
-	-	-			-	-		
-	-	-			-	-		

85E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



RAZ VARIATEUR
BONFIGLIOI

LIBRE

LIBRE

LIBRE

LIBRE

LIBRE

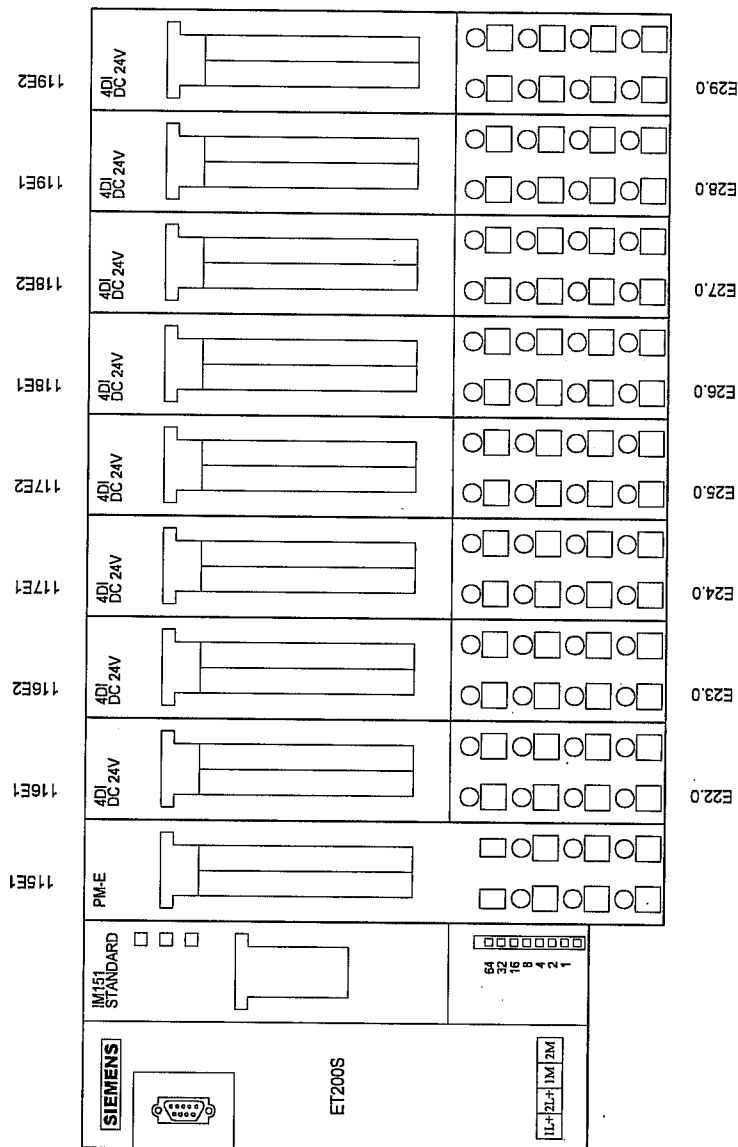
MARCHE
BAC VIBRANT 1

MARCHE
BAC VIBRANT 2

1	2	(10-13)	1	2	(10-16)
3	4	(10-13)	3	4	(10-16)
5	6	(10-13)	5	6	(10-16)
13	14	-	13	14	-
21	22	-	21	22	-
31	32	-	31	32	-
43	44	-	43	44	-

CONFIGURATION PROFIBUS COFFRET MACHINE

ADRESSE : 15

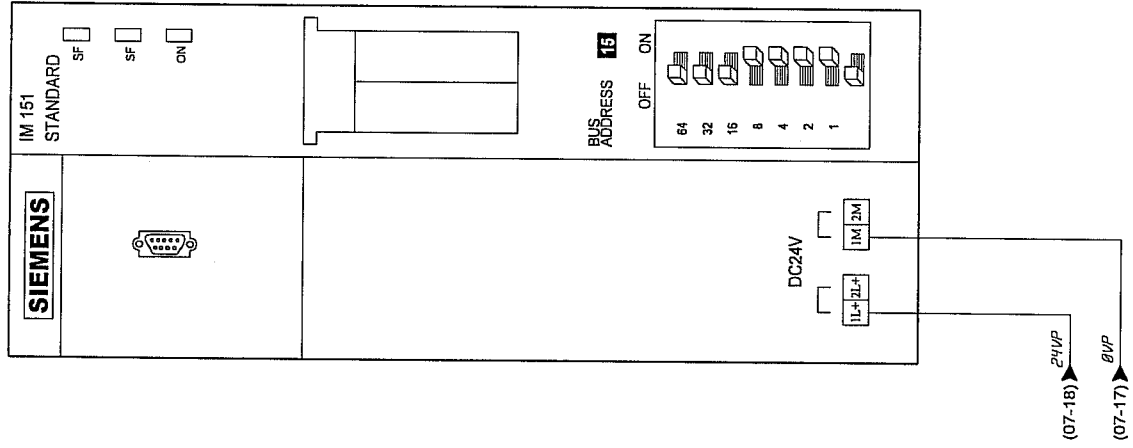


CONFIGURATION PROFIBUS COFFRET MACHINE

144E1	PM-E		
145E1	4DO DC 24V/0.5A		
145E2	4DO DC 24V/0.5A		
154E1	2RO NO DC 120V/5A AC 230V/5A		
154E2	2RO NO DC 120V/5A AC 230V/5A		
155E1	2RO NO DC 120V/5A AC 230V/5A		
155E2	2RO NO DC 120V/5A AC 230V/5A		

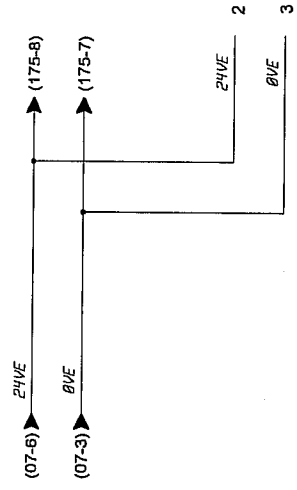
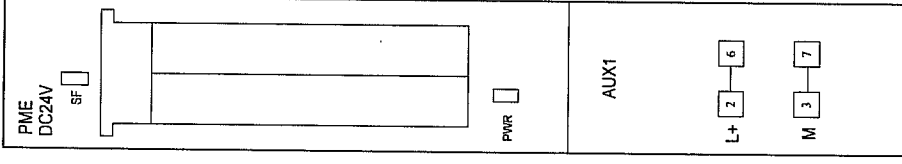
FIN DE LIGNE

114E1
6ES7 151-1AA02-0AB0



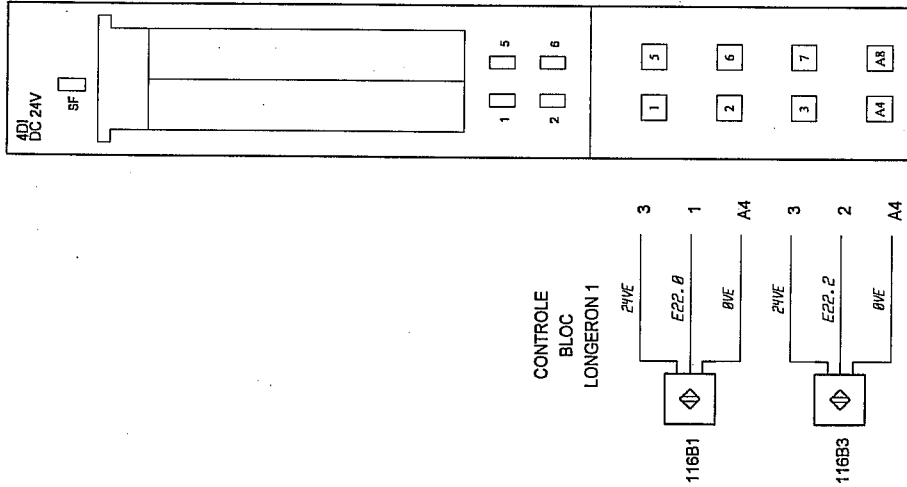
115E1

6ES7 138-4CA01-0AA0
6ES7 193-4CE00-0AA0



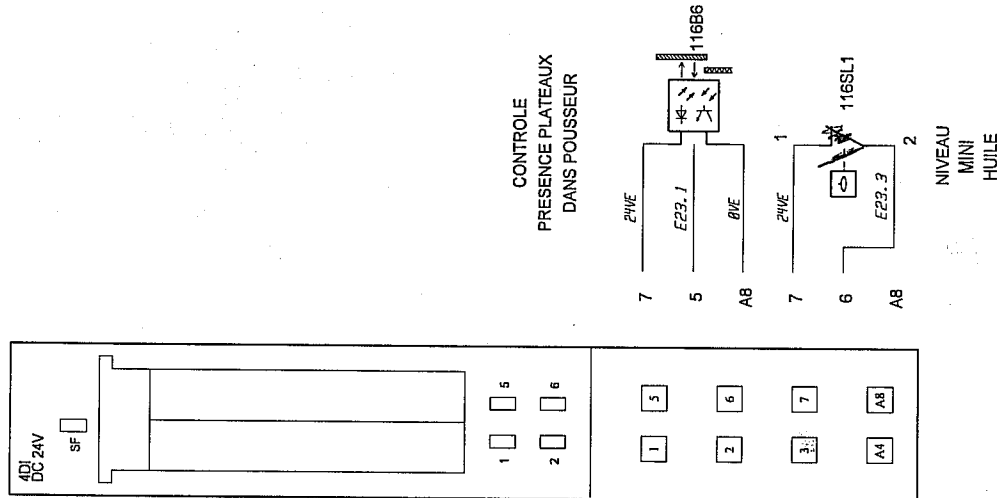
116E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

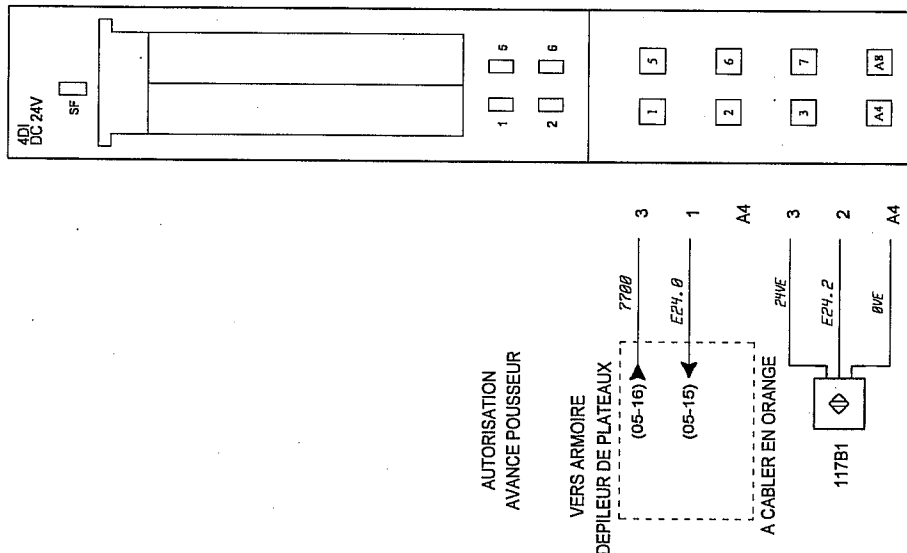


116E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

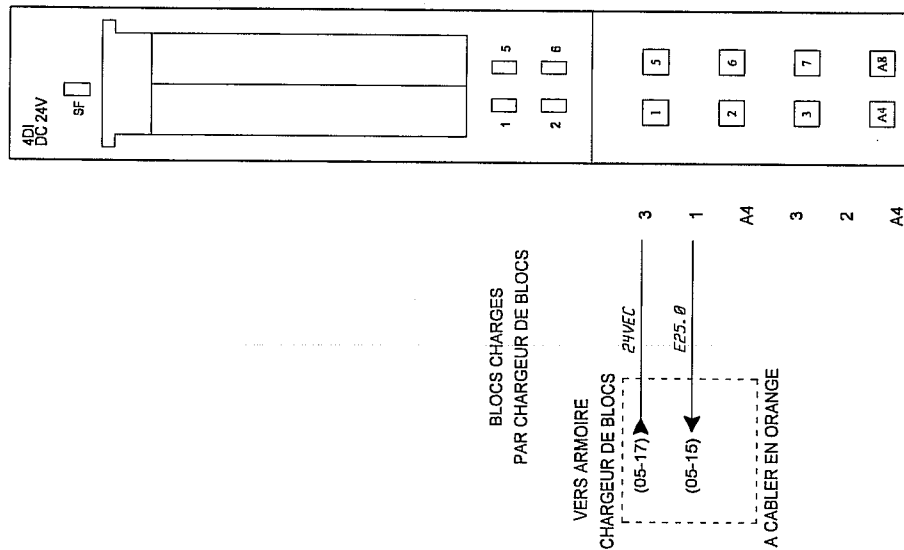


6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



POINT MORT HAUT
AXE CLOUAGE

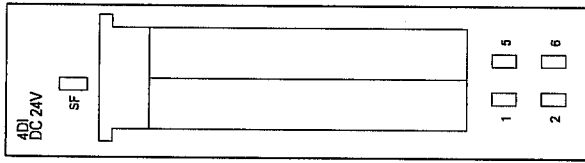
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



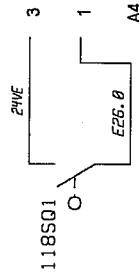
POINT MORT BAS
AXE CLOUAGE

118E1

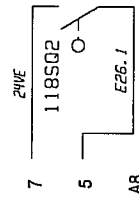
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



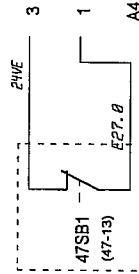
HORS COURSE +
AXE POUSSEUR
PLATEAU



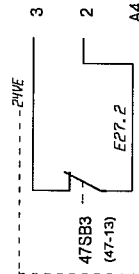
HORS COURSE -
AXE POUSSEUR
PLATEAU



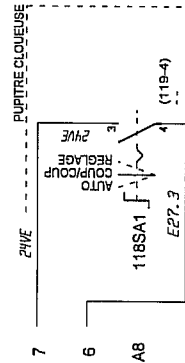
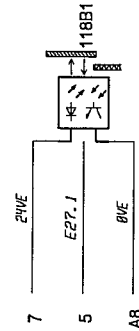
ARRET D'URGENCE
ENTREE TABLE
CHARGEMENT PLATEAUX



ARRET D'URGENCE
PUPITRE OPERATEUR
DROITE



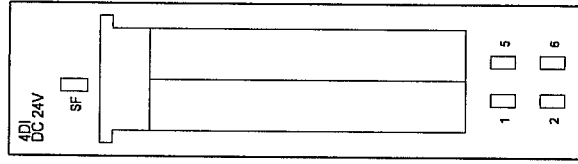
CELLULE
AUTORISATION
AVANCE TRAVERSE



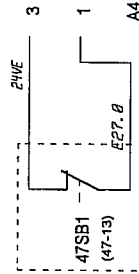
SELECTEUR
AUTO/COUP-COUP/REGLAGE

118E2

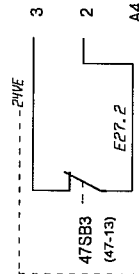
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



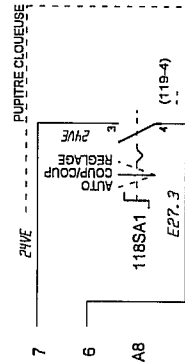
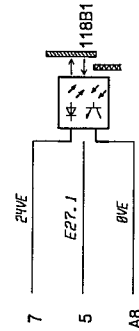
ARRET D'URGENCE
ENTREE TABLE
CHARGEMENT PLATEAUX



ARRET D'URGENCE
PUPITRE OPERATEUR
DROITE



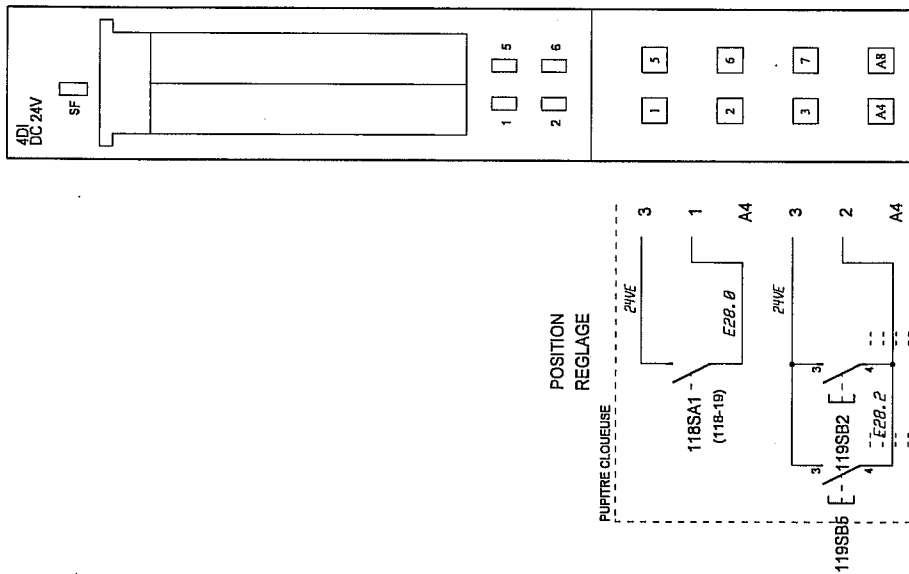
CELLULE
AUTORISATION
AVANCE TRAVERSE



SELECTEUR
AUTO/COUP-COUP/REGLAGE

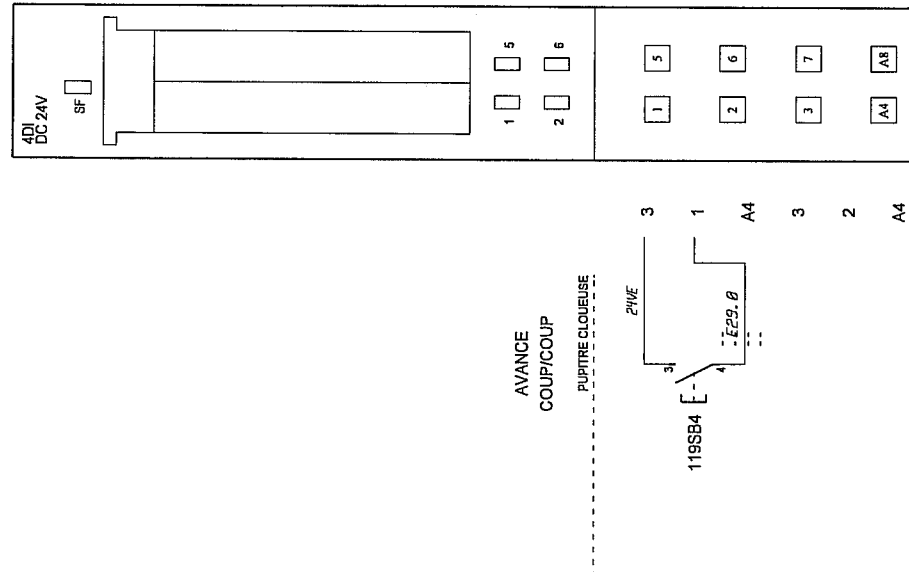
119E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

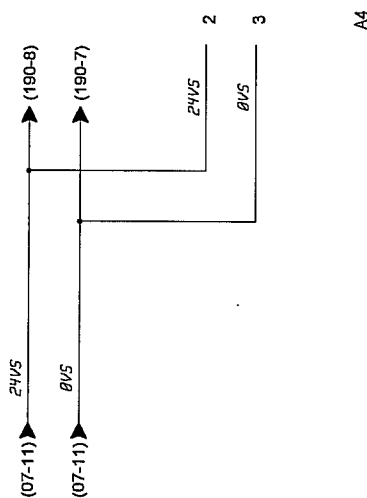
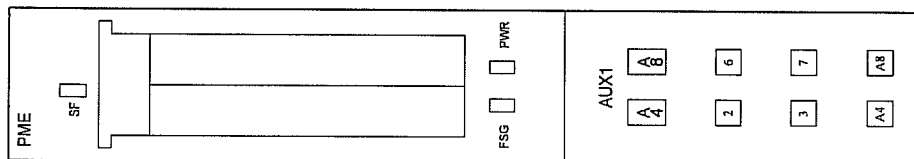


119E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

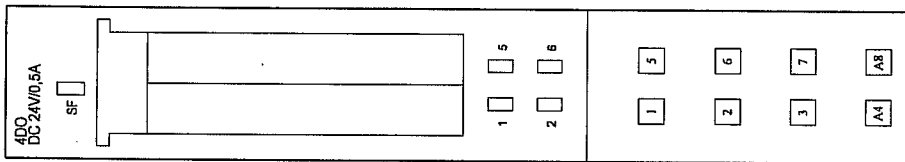


144E1
 6ES7 138-4CB10-0AB0
 6ES7 193-4CC20-0AA0

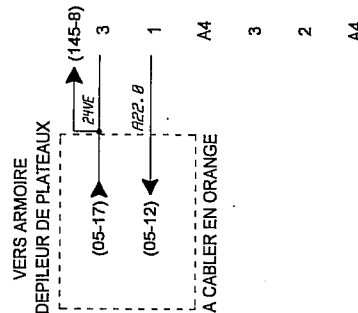


145E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

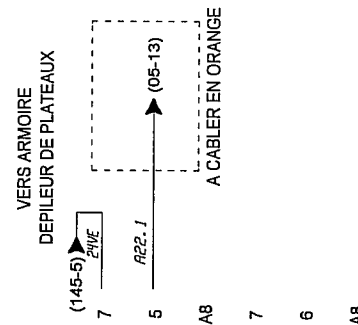


DEMANDE
ARRÊT FIN DE CYCLE



VERS ARMOIRE
DEPILÉUR DE PLATEAUX

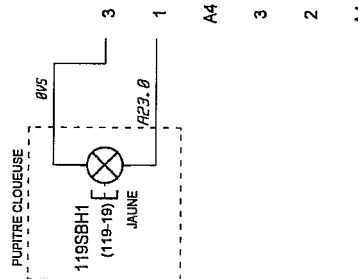
AUTORISATION
POSE PLATEAU
DANS CLOUSEUSE DE BLOCS



VERS ARMOIRE
DEPILÉUR DE PLATEAUX

NOTA: Pont interne entre les bornes 2 et 3/6 et 7

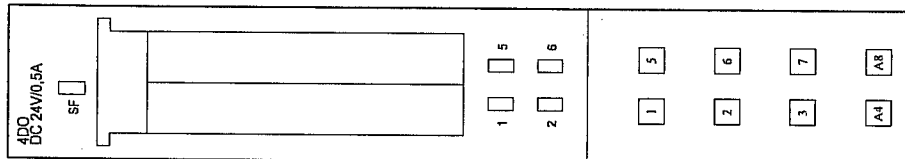
ACQUITTEMENT
DEFAULT



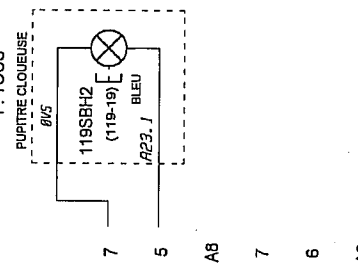
VERS ARMOIRE
DEPILÉUR DE PLATEAUX

145E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



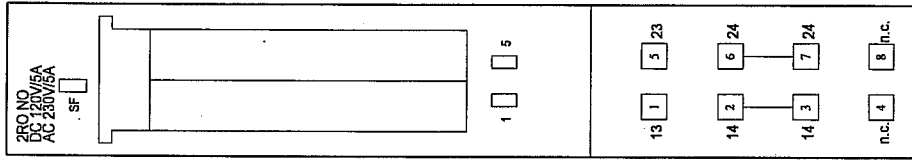
EJECTION
MALVAIS
PLATEAU
0/1 : UN SEUL
1 : TOUS



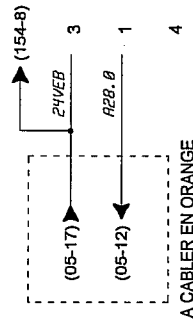
VERS ARMOIRE
DEPILÉUR DE PLATEAUX

154E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



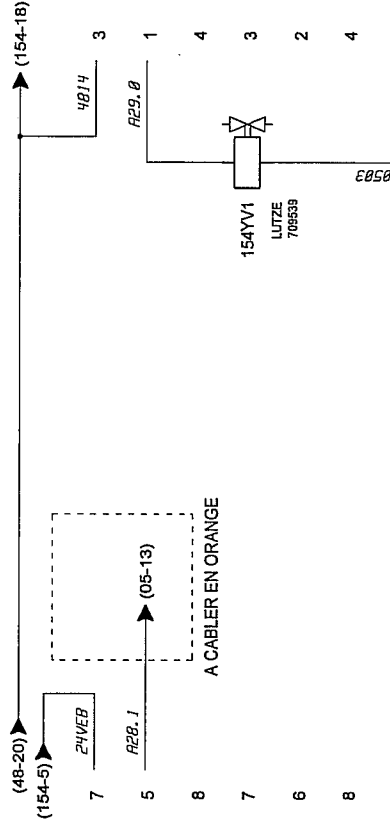
VERS ARMOIRE
CHARGEUR DE BLOCS



AUTORISATION
DEPOSE BLOCS
CHARGEUR DE BLOCS

NOTA: Pont interne entre les bornes 2 et 3/6 et 7

VERS ARMOIRE
CHARGEUR DE BLOCS



INVERSION ROTATION
BLOC POUR 2nd CLOUAGE
(spécial CHEP)

CENTRAGE
2nd BLOC AU CLOUAGE
(spécial CHEP)

Ø503

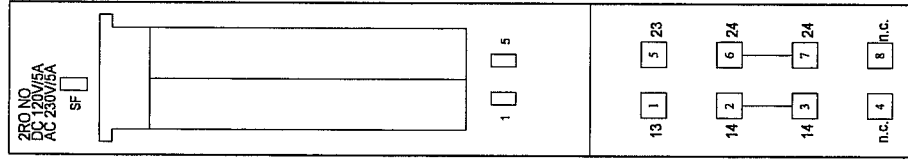
Ø503

Ø503

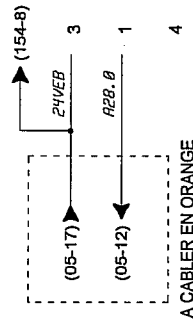
LIBRE

154E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



VERS ARMOIRE
CHARGEUR DE BLOCS



AUTORISATION
DEPOSE BLOCS
CHARGEUR DE BLOCS

INVERSION ROTATION
BLOC POUR 2nd CLOUAGE
(spécial CHEP)

CENTRAGE
2nd BLOC AU CLOUAGE
(spécial CHEP)

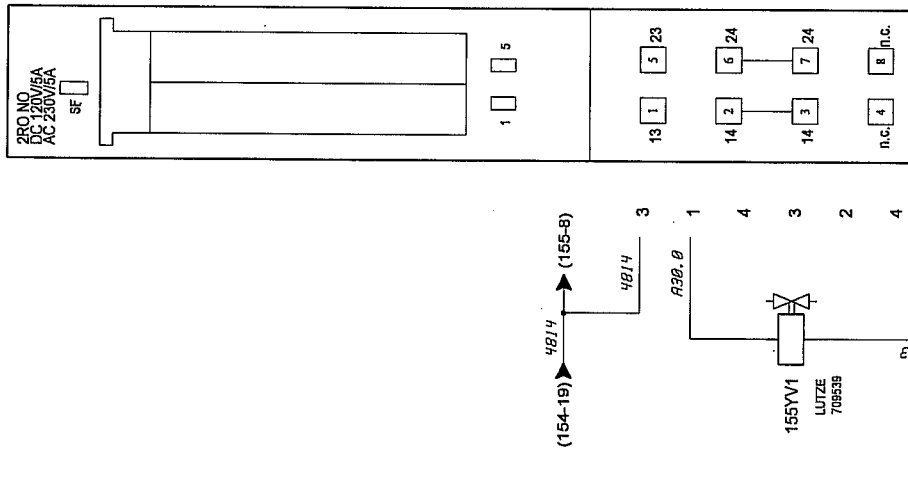
Ø503

Ø503

Ø503

LIBRE

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



(154-20) 0503

**LUBRIFICATION
CENTRALISE**

0503

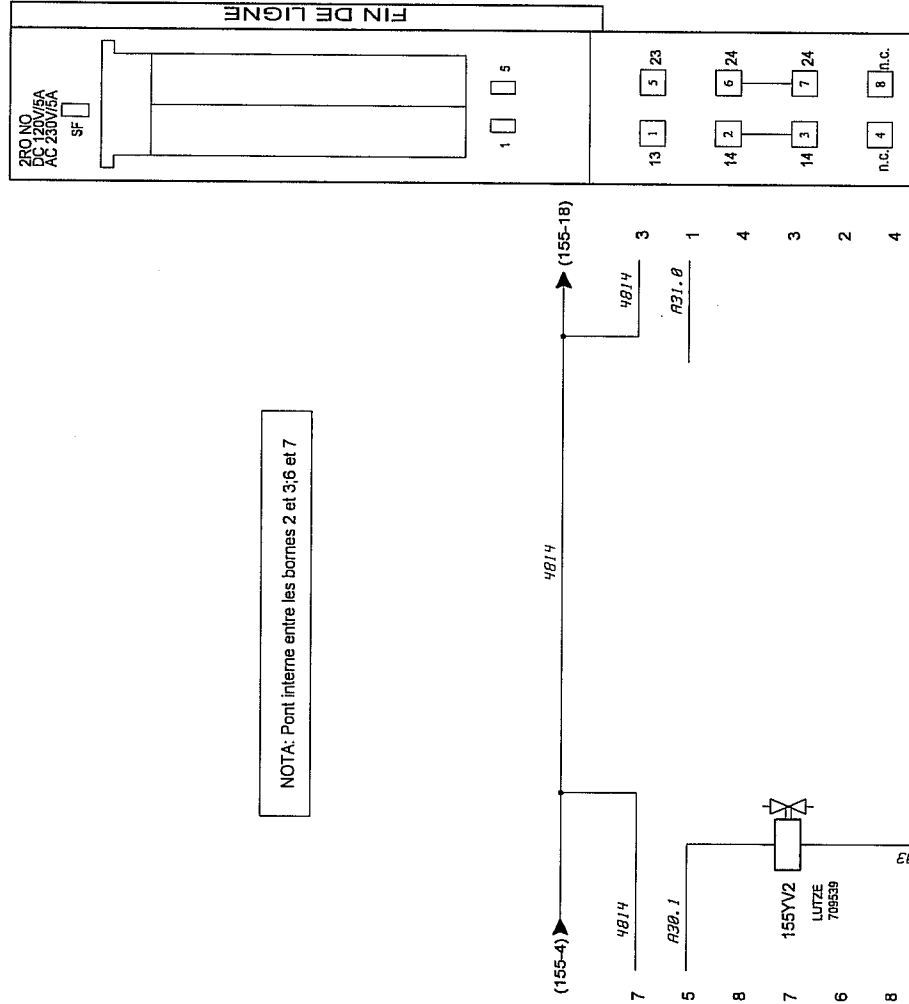
**MISE EN REFERENCE
LATERAL PLATEAUX**

0503

LIBRE

LIBRE

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

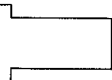
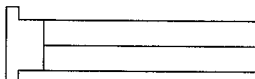
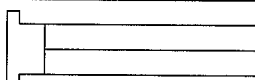
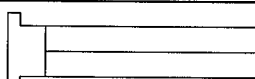
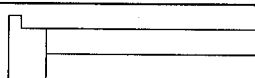
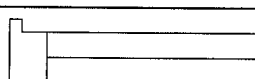
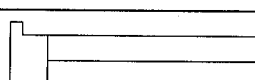
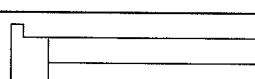
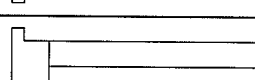
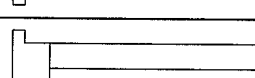
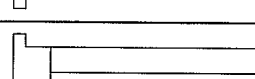
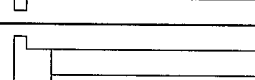
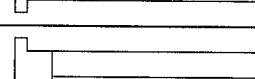
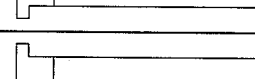
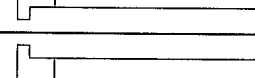
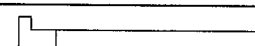
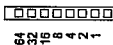
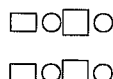


LIBRE

LIBRE

CONFIGURATION PROFIBUS COFFRET DISTRIBUTEUR DE CLOUD

ADRESSE : 16

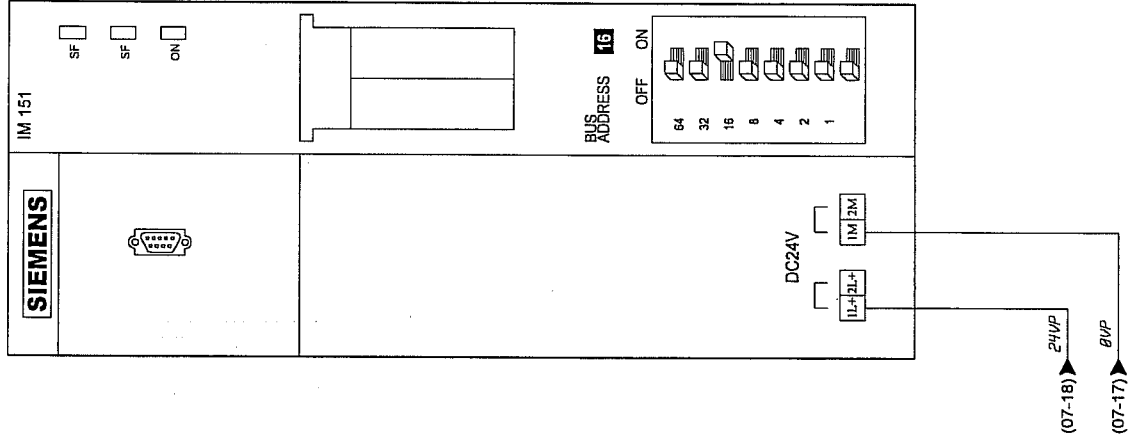
SIEMENS  ET200S		IM151 STANDARD 		PM-E 		4DI DC 24V 		4DI DC 24V 		4DI DC 24V 		4DI DC 24V 		4DI DC 24V 		4DI DC 24V 		4DI DC 24V 		PM-E 		4DO AC 24V/0.5A 		4DO AC 24V/0.5A 		4DO AC 24V/0.5A 		4DO AC 24V/0.5A 		4DO AC 24V/0.5A 		4DO AC 24V/0.5A 		4DO AC 24V/0.5A 		4DO AC 24V/0.5A 																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
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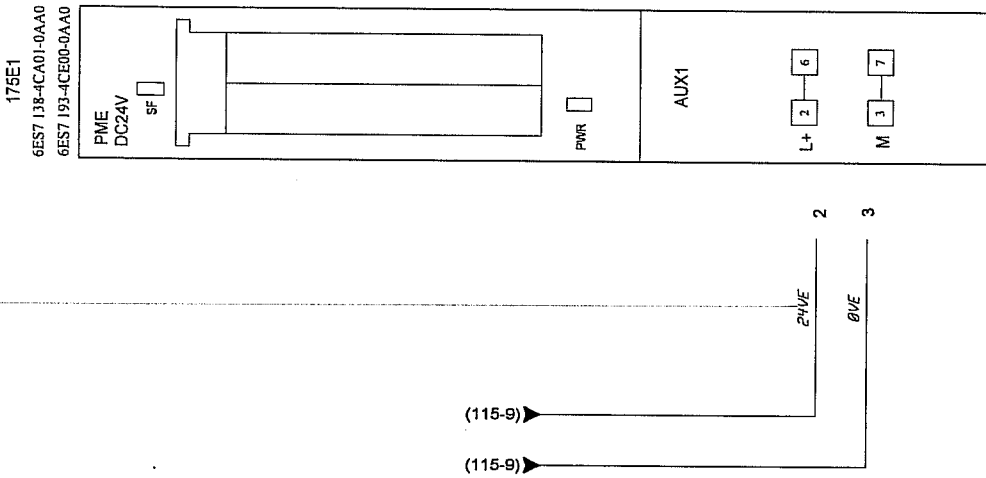
CONFIGURATION PROFIBUS COFFRET DISTRIBUTEUR DE CLOUS

208E1	208E2	207E1	207E2	208E1	208E2	209E1	209E2	A49.0	A50.0	A51.0	A52.0	A53.0	A56.0	A57.0	FIN DE LIGNE	
2RO NO DC 120V/5A AC 230V/5A	2RO NO DC 120V/5A AC 230V/5A	2RO NO DC 120V/5A AC 230V/5A	2RO NO DC 120V/5A AC 230V/5A	2RO NO DC 120V/5A AC 230V/5A	2RO NO DC 120V/5A AC 230V/5A	2RO NO DC 120V/5A AC 230V/5A	2RO NO DC 120V/5A AC 230V/5A	2RO NO DC 120V/5A AC 230V/5A	2RO NO DC 120V/5A AC 230V/5A	2RO NO DC 120V/5A AC 230V/5A	2RO NO DC 120V/5A AC 230V/5A	2RO NO DC 120V/5A AC 230V/5A	2RO NO DC 120V/5A AC 230V/5A	2RO NO DC 120V/5A AC 230V/5A	2RO NO DC 120V/5A AC 230V/5A	2RO NO DC 120V/5A AC 230V/5A

174E1

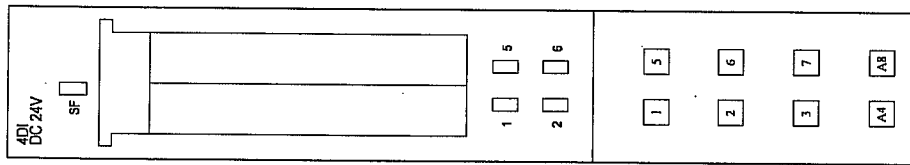
6ES7 151-1AA02-0AB0



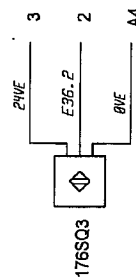
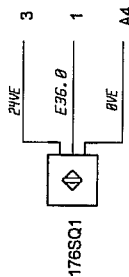


176E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

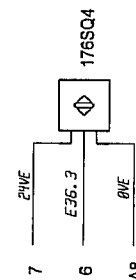
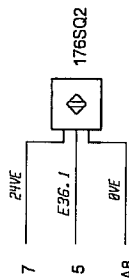


CONTROLE
PASSAGE CLOU 1
SUR BOITE GAUCHE



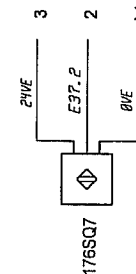
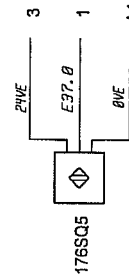
CONTROLE
PASSAGE CLOU 3
SUR BOITE GAUCHE

CONTROLE
PASSAGE CLOU 2
SUR BOITE GAUCHE



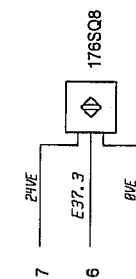
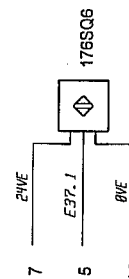
CONTROLE
PASSAGE CLOU 4
SUR BOITE GAUCHE

CONTROLE
PASSAGE CLOU 5
SUR BOITE GAUCHE



CONTROLE
PASSAGE CLOU 7
SUR BOITE GAUCHE

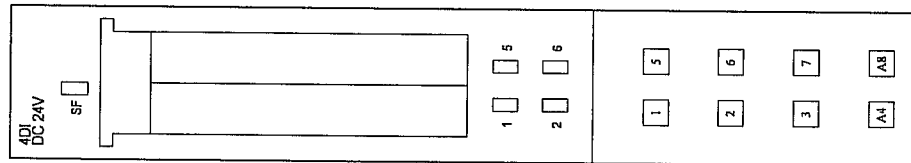
CONTROLE
PASSAGE CLOU 6
SUR BOITE GAUCHE



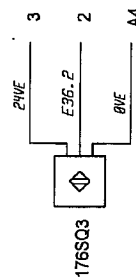
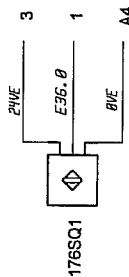
CONTROLE
PASSAGE CLOU 8
SUR BOITE GAUCHE

176E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

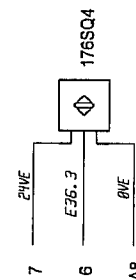
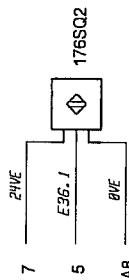


CONTROLE
PASSAGE CLOU 1
SUR BOITE GAUCHE



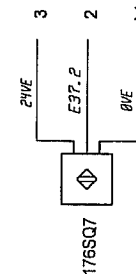
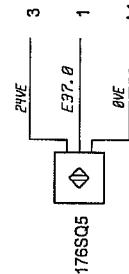
CONTROLE
PASSAGE CLOU 3
SUR BOITE GAUCHE

CONTROLE
PASSAGE CLOU 2
SUR BOITE GAUCHE



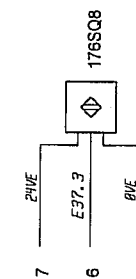
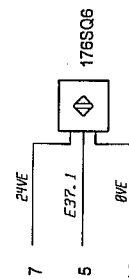
CONTROLE
PASSAGE CLOU 4
SUR BOITE GAUCHE

CONTROLE
PASSAGE CLOU 5
SUR BOITE GAUCHE



CONTROLE
PASSAGE CLOU 7
SUR BOITE GAUCHE

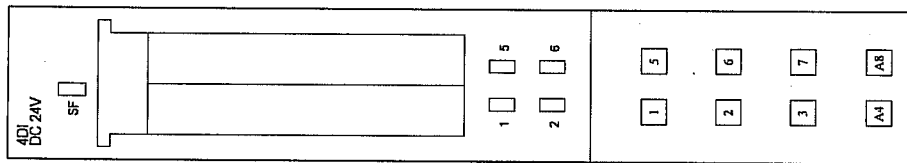
CONTROLE
PASSAGE CLOU 6
SUR BOITE GAUCHE



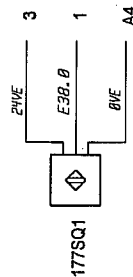
CONTROLE
PASSAGE CLOU 8
SUR BOITE GAUCHE

177E1

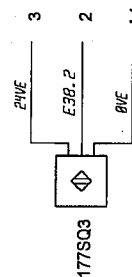
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



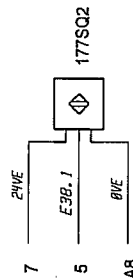
CONTROLE
PASSAGE CLOU 9
SUR BOITE GAUCHE



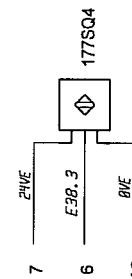
CONTROLE
PASSAGE CLOU 11
SUR BOITE GAUCHE



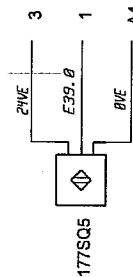
CONTROLE
PASSAGE CLOU 10
SUR BOITE GAUCHE



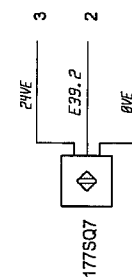
CONTROLE
PASSAGE CLOU 12
SUR BOITE GAUCHE



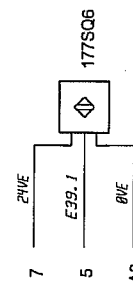
CONTROLE
PASSAGE CLOU 13
SUR BOITE GAUCHE



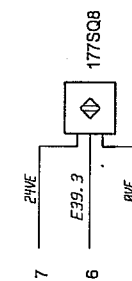
CONTROLE
PASSAGE CLOU 15
SUR BOITE GAUCHE



CONTROLE
PASSAGE CLOU 14
SUR BOITE GAUCHE

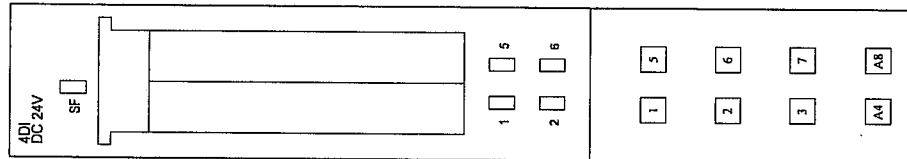


CONTROLE
PASSAGE CLOU 16
SUR BOITE GAUCHE

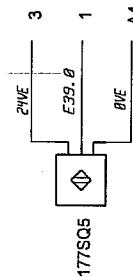


177E2

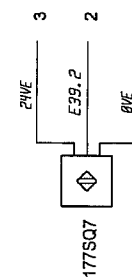
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



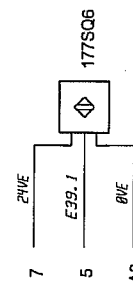
CONTROLE
PASSAGE CLOU 13
SUR BOITE GAUCHE



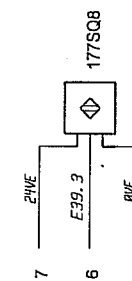
CONTROLE
PASSAGE CLOU 15
SUR BOITE GAUCHE



CONTROLE
PASSAGE CLOU 14
SUR BOITE GAUCHE

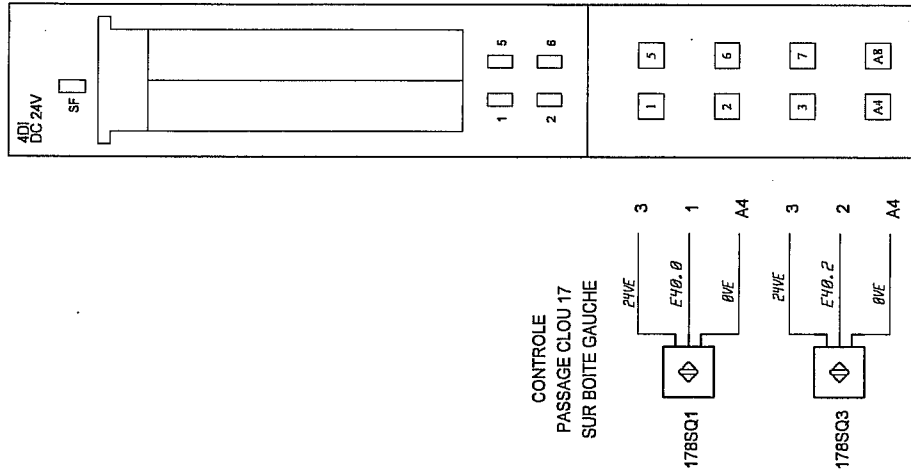


CONTROLE
PASSAGE CLOU 16
SUR BOITE GAUCHE



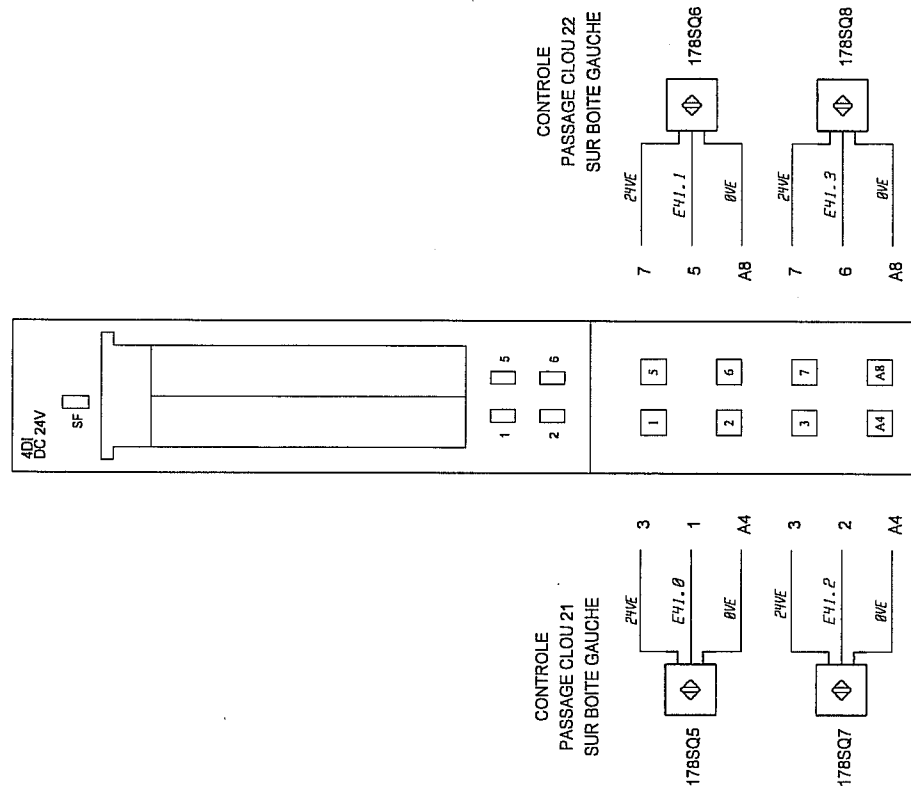
178E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



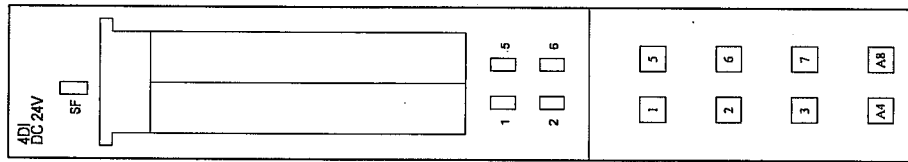
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6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

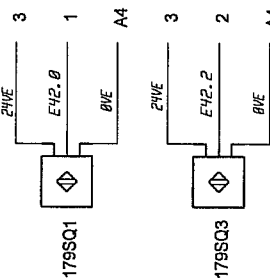


179E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

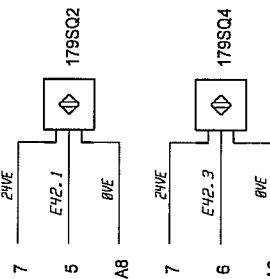


MANQUE CLOUS
BAC VIBRANT N°2
PISTE 1 BOITE 4



MANQUE CLOUS
BAC VIBRANT N°1
PISTE 1 BOITE 2

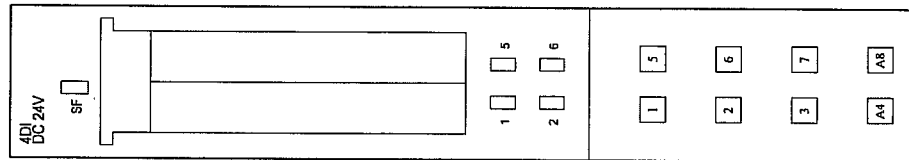
MANQUE CLOUS
BAC VIBRANT N°2
PISTE 2 BOITE 3



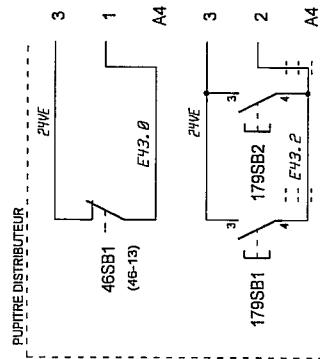
MANQUE CLOUS
BAC VIBRANT N°1
PISTE 2 BOITE 1

179E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

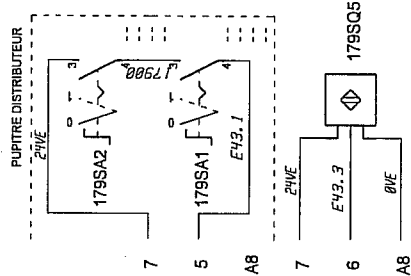


ARRET D'URGENCE
PUPITRE DISTRIBUTEUR



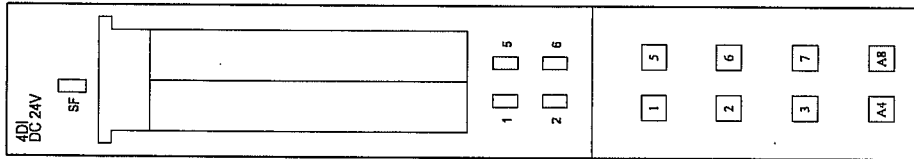
COUP PAR COUP
DISTRIBUTEUR

MARCHE / ARRET
DISTRIBUTEUR DE CLOUS

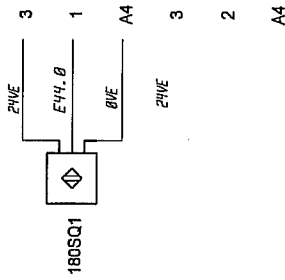


PMH
BOITE A CLOUS
BAC VIBRANT 2

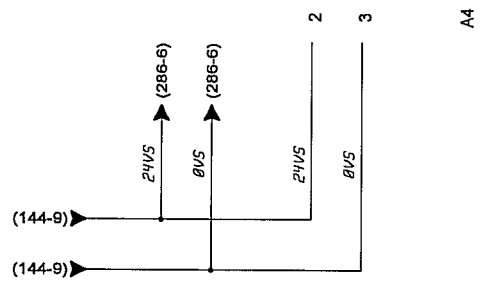
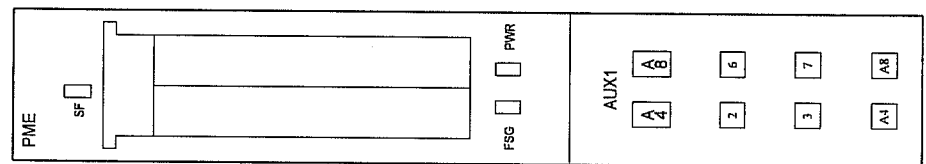
180E1
 6ES7 193-4CB20-0AA0/U
 6ES7 131-4BD00-0AA0



PMH
 BOITE A CLOUS
 BAC VIBRANT 1

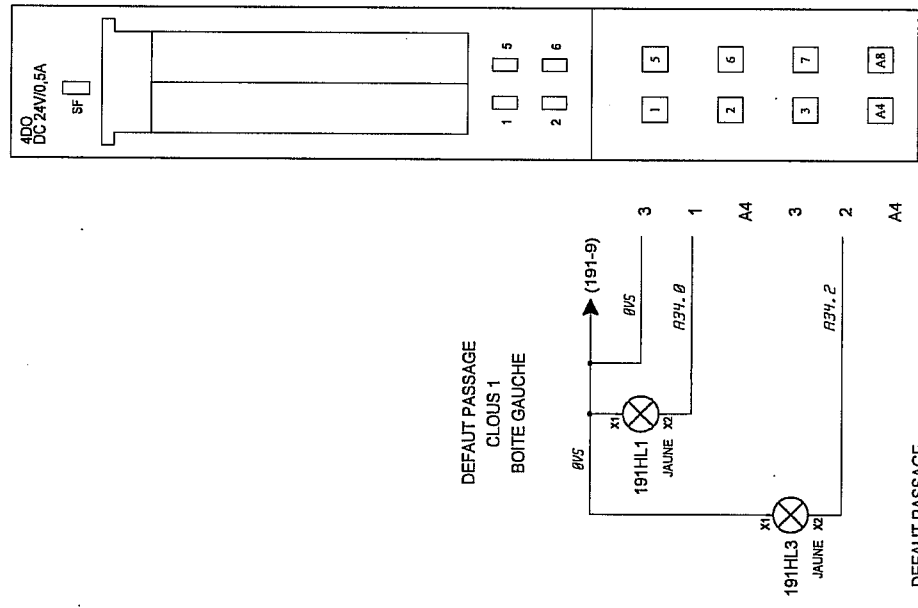


190E1
 6ES7 138-4CB10-0AB0
 6ES7 193-4CC20-0AA0



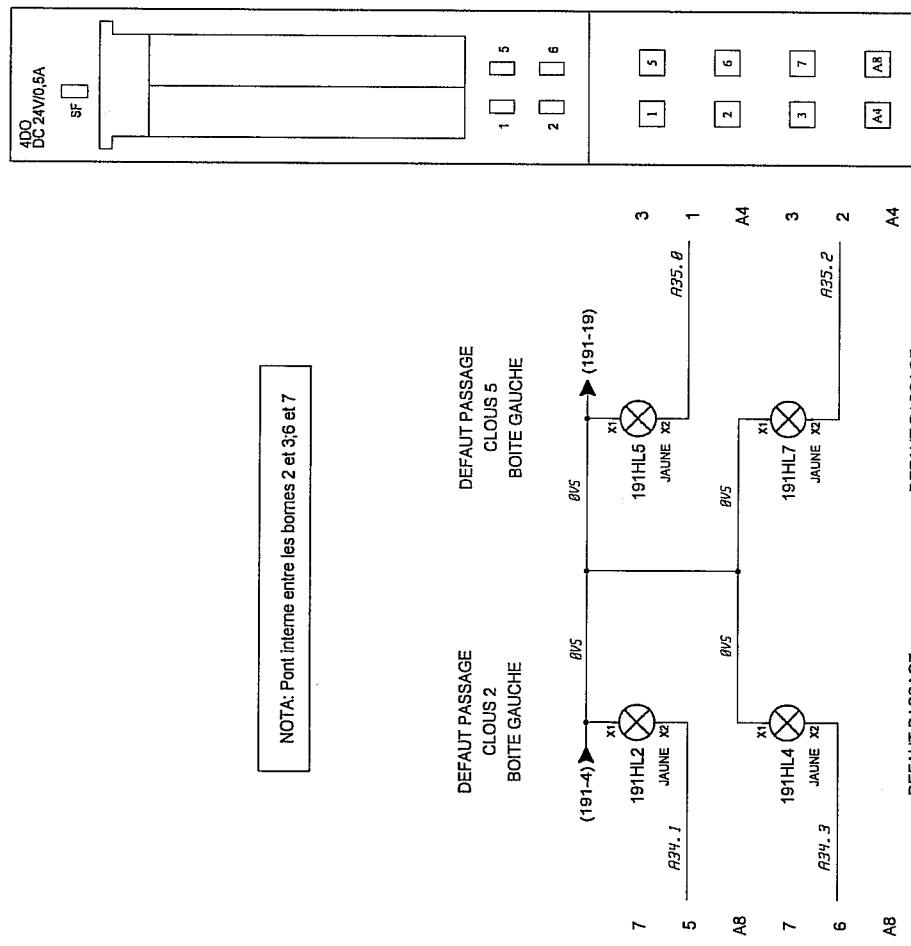
191E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



191E2

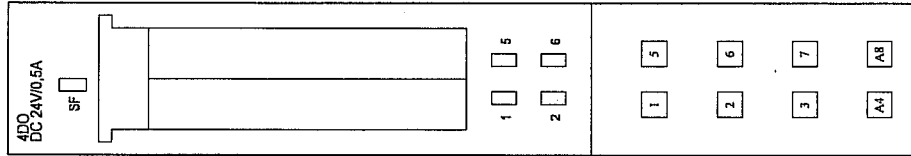
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



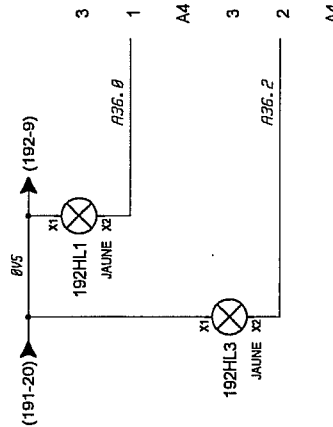
NOTA: Pont interne entre les bornes 2 et 3,6 et 7

192E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



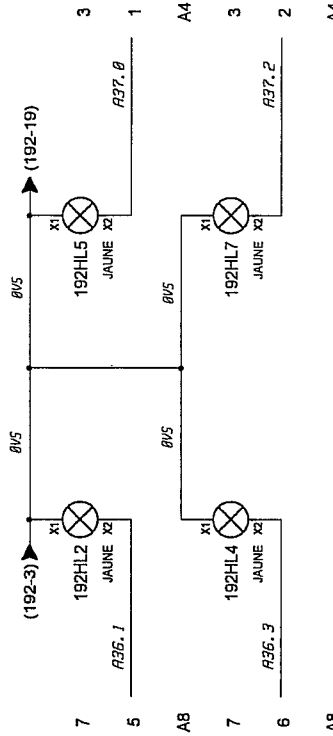
DEFAULT PASSAGE
CLOUS 9
BOITE GAUCHE



DEFAULT PASSAGE
CLOUS 11
BOITE GAUCHE

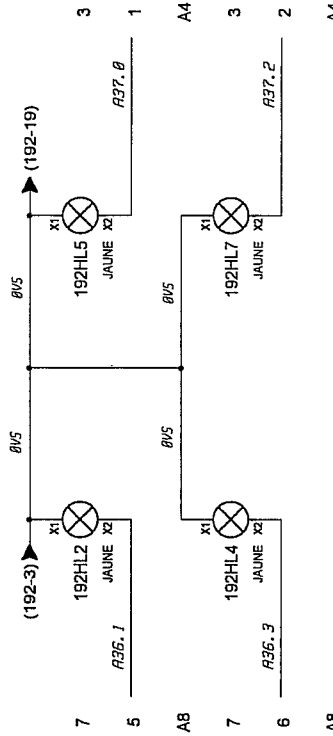
NOTA: Pont interne entre les bornes 2 et 3/6 et 7

DEFAULT PASSAGE
CLOUS 10
BOITE GAUCHE



DEFAULT PASSAGE
CLOUS 12
BOITE GAUCHE

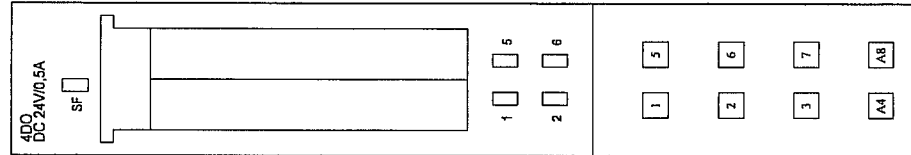
DEFAULT PASSAGE
CLOUS 13
BOITE DROITE



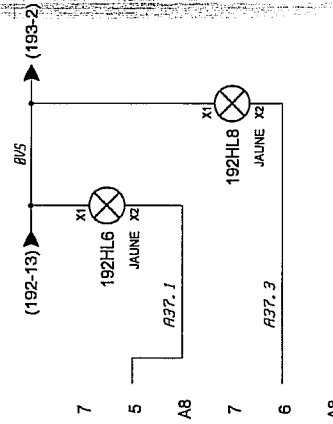
DEFAULT PASSAGE
CLOUS 15
BOITE DROITE

192E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

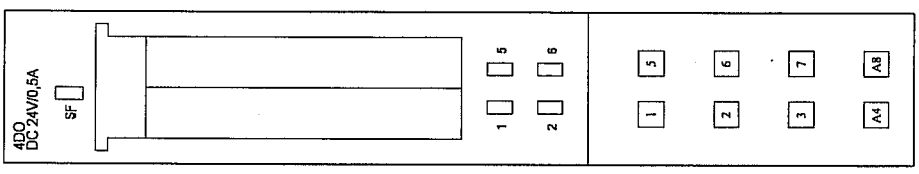


DEFAULT PASSAGE
CLOUS 14
BOITE DROITE

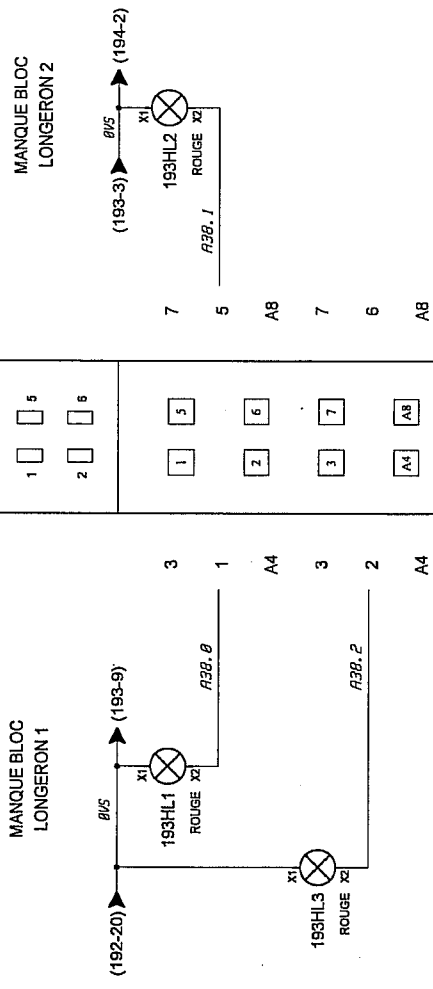


DEFAULT PASSAGE
CLOUS 16
BOITE DROITE

193E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

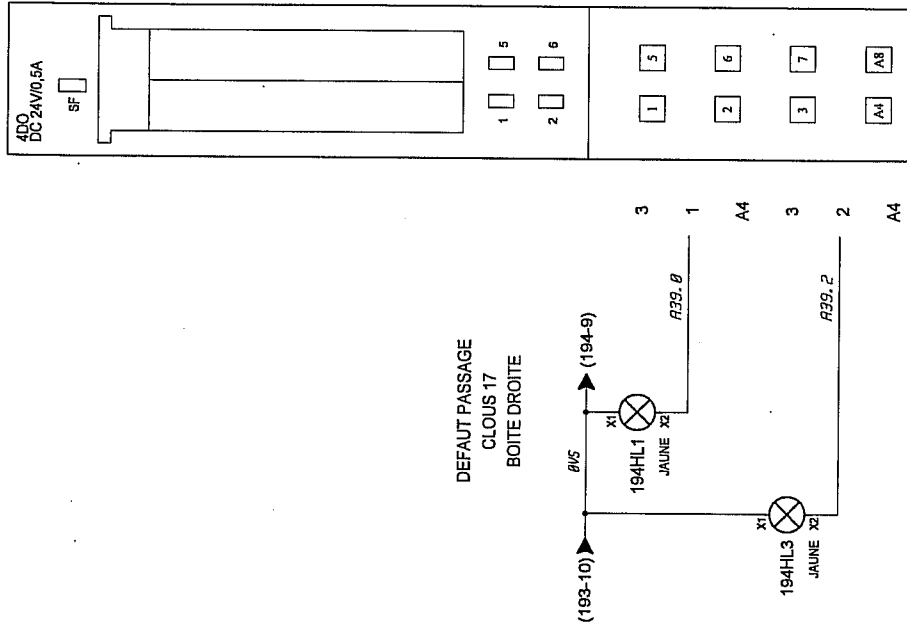


NOTA: Pont interne entre les bornes 2 et 3;6 et 7



194E1

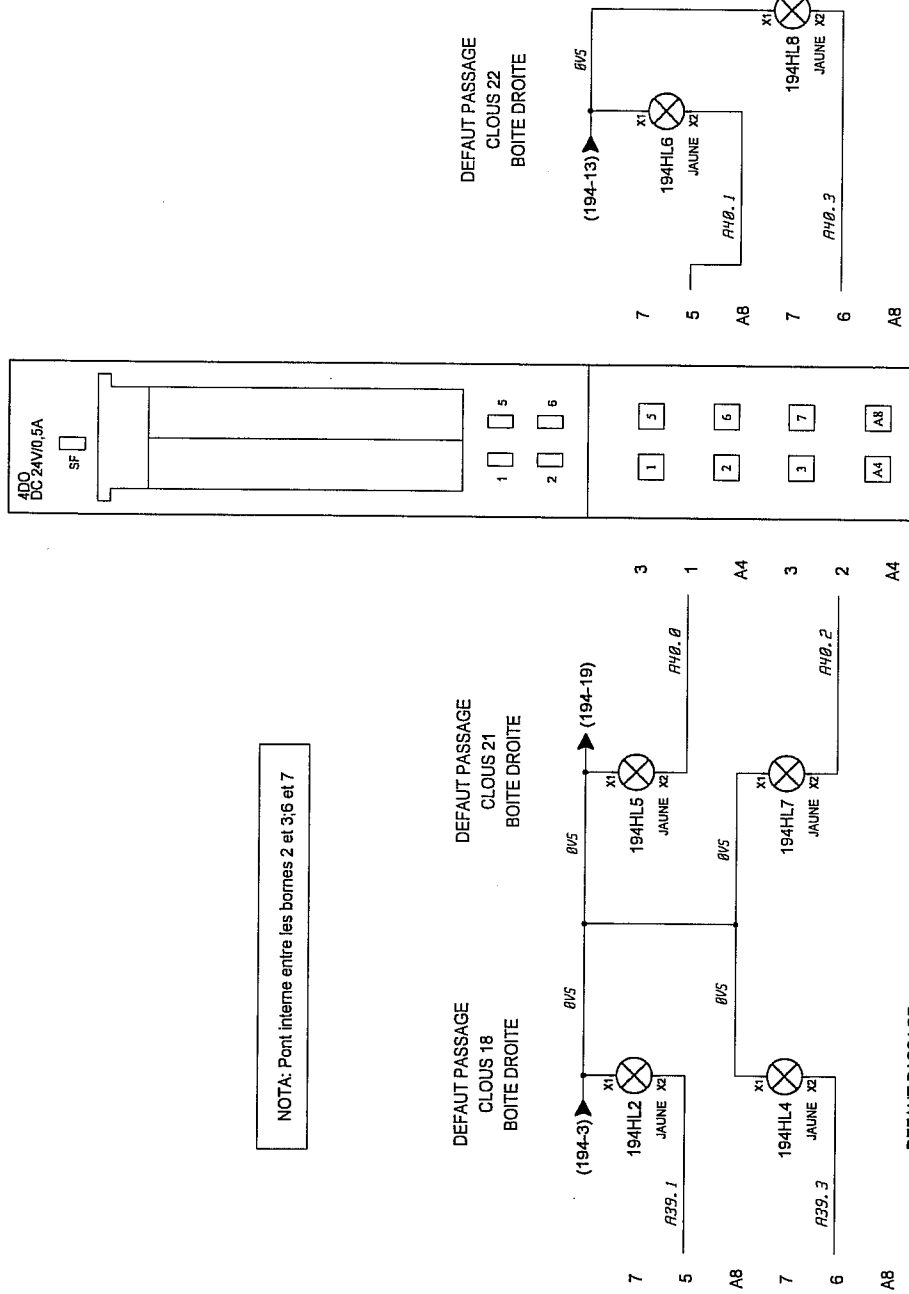
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



NOTA: Pont interne entre les bornes 2 et 3/6 et 7

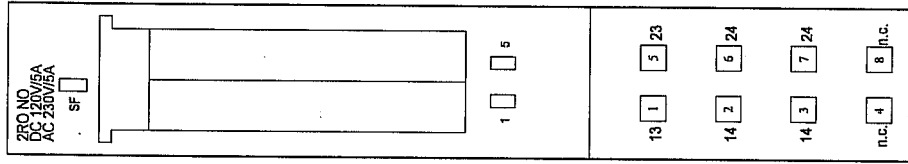
194E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



206E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



(48-20) → 48/14 → (206-8)

48/14

RH2.0



(05-4) → Ø503

DISTRIBUTEUR
CLOUS 1

NOTA: Pont interne entre les bornes 2 et 3; 6 et 7

(206-4) → 48/14 → (206-18)

48/14

RH3.0



Ø503

DISTRIBUTEUR
CLOUS 3

(206-14) → 48/14 → (207-4)

48/14

RH3.1

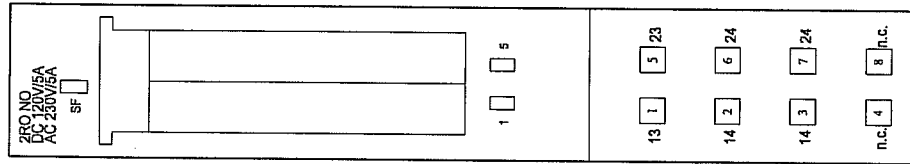


Ø503

DISTRIBUTEUR
CLOUS 4

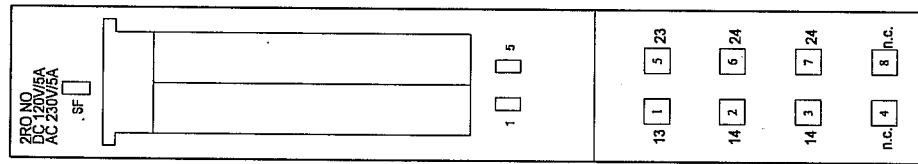
206E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



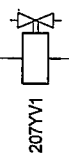
207E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



(206-19) → 48/14 → (207-8)

48/14
A44.0



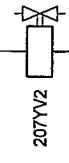
207YV1
708539
LUTZE

DISTRIBUTEUR
CLOUS 5

(206-21) → Ø503

(207-4) → 48/14 → (207-18)

48/14
A44.1



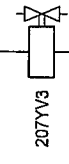
207YV2
708539
LUTZE

DISTRIBUTEUR
CLOUS 6

Ø503

(207-14) → 48/14 → (208-4)

48/14
A45.0



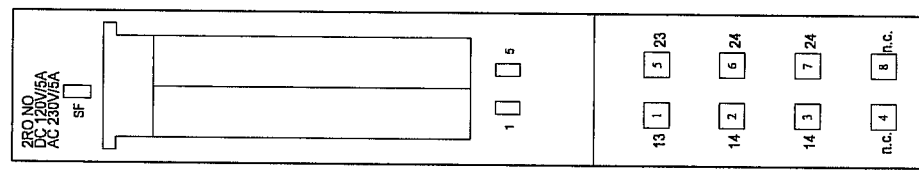
207YV3
708539
LUTZE

DISTRIBUTEUR
CLOUS 7

Ø503

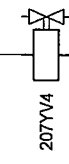
207E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



(207-14) → 48/14 → (208-4)

48/14
A45.1



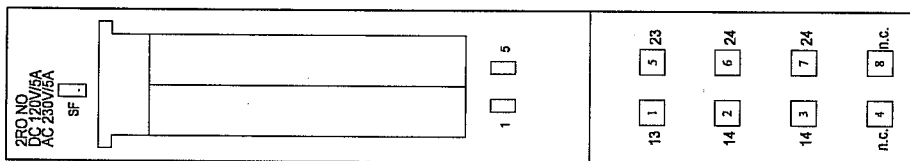
207YV4
708539
LUTZE

DISTRIBUTEUR
CLOUS 8

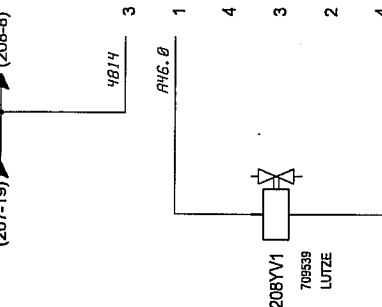
Ø503

208E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



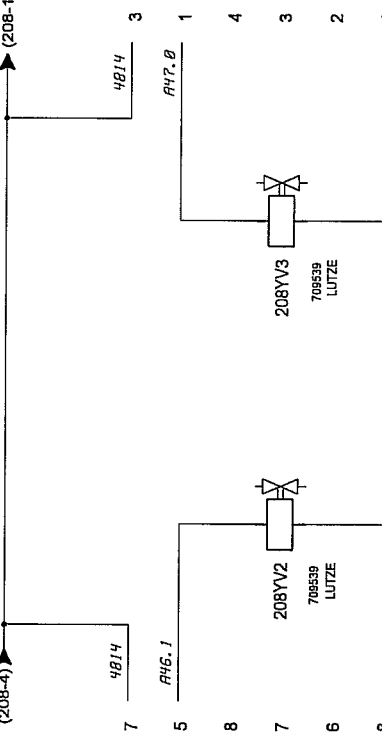
4814



(207-21) 0503

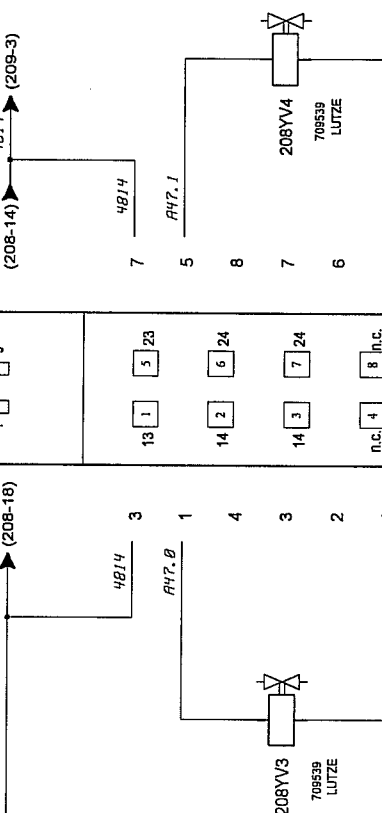
DISTRIBUTEUR
CLOUS 9

4814



0503

DISTRIBUTEUR
CLOUS 10

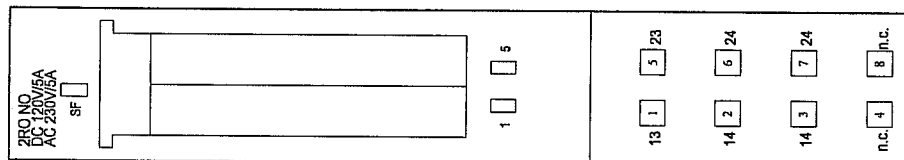


1503

DISTRIBUTEUR
CLOUS 12

208E2

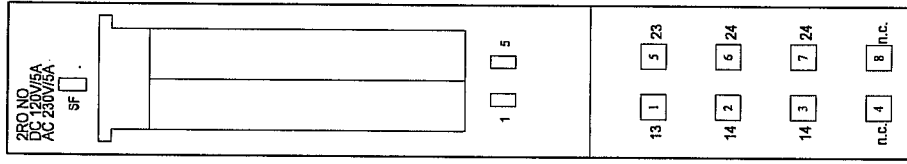
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3;6 et 7

209E1

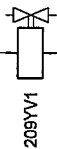
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



4814 (208-19) 4814 (209-8)

4814

4814



209YV1
709539
LUTZE

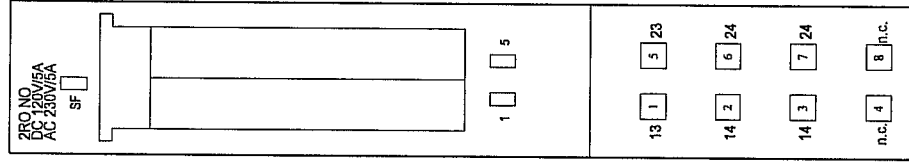
DISTRIBUTEUR
CLOUS 13

(208-21) 8503

NOTA: Pont interne entre les bornes 2 et 3, 6 et 7

209E2

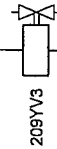
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



4814 (209-4) 4814 (209-18)

4814

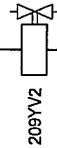
4814



209YV3
709539
LUTZE

DISTRIBUTEUR
CLOUS 15

8503



209YV2
709539
LUTZE

DISTRIBUTEUR
CLOUS 14

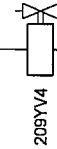
8503

DISTRIBUTEUR
CLOUS 16

4814 (209-14) 4814 (210-4)

4814

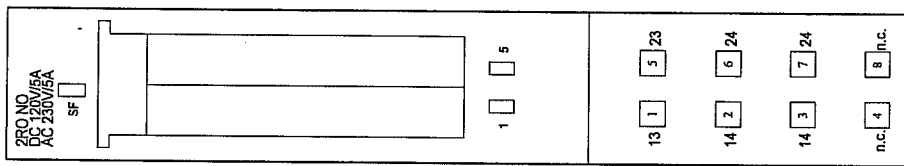
4814



209YV4
709539
LUTZE

211E1

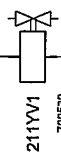
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



(210-19) → 48/14 → (211-8)

48/14

A52.0



211YV1
709539
LUTZE

Ø503

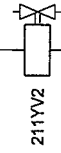
DISTRIBUTEUR
CLOUS 21

NOTA: Pont interne entre les bornes 2 et 3, 6 et 7

48/14

48/14

A52.1



211YV2
709539
LUTZE

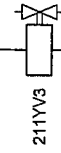
Ø503

DISTRIBUTEUR
CLOUS 22

48/14

48/14

A53.0



211YV3
709539
LUTZE

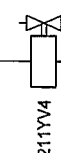
Ø503

DISTRIBUTEUR
CLOUS 23

48/14

48/14

A53.1



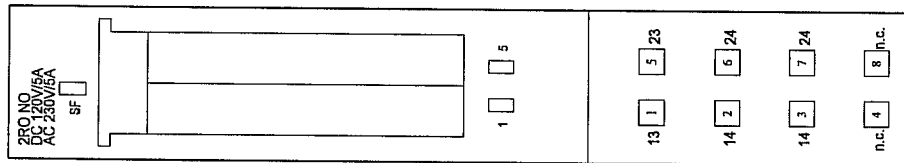
211YV4
709539
LUTZE

Ø503

DISTRIBUTEUR
CLOUS 24

211E2

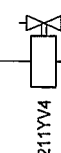
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



48/14

48/14

A53.1



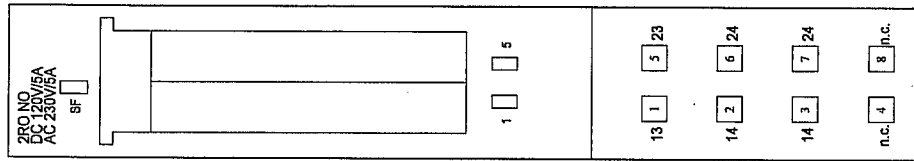
211YV4
709539
LUTZE

Ø503

DISTRIBUTEUR
CLOUS 24

213E1

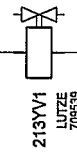
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



(211-19) → 48/14 → (213-8)

48/14

R56.0



213YV1
LUTZE
709539

Ø503

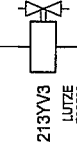
MISE EN REF
PREMIERE PLANCHE

NOTA: Pont interne entre les bornes 2 et 3/6 et 7

(213-4) → 48/14 → (213-18)

48/14

R57.0



213YV3
LUTZE
709539

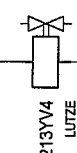
Ø503

MISE EN REFERENCE
PREMIERE TRAVERSE

(213-14) → 48/14 → (214-4)

48/14

R57.1



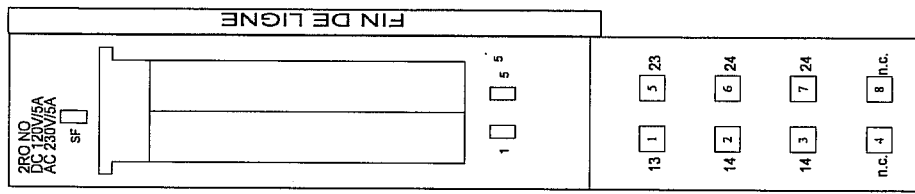
213YV4
LUTZE
709539

Ø503

SKIS
SORTIE CLOUEUSE

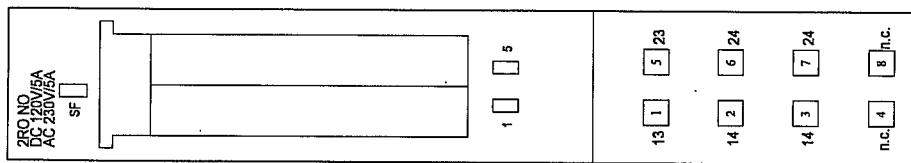
213E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



214E1

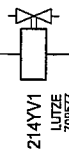
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



(213-19) 4814 (214-8)

4814

ASB.0



TRAPPE BAC
A CLOUS 1
GAUCHE

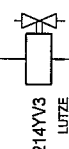
Ø503

NOTA: Pont interne entre les bornes 2 et 3,6 et 7

(214-4) 4814 (214-18)

4814

ASB.0

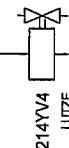


TRAPPE BAC
A CLOUS 1
DROITE

(214-14)

4814

ASB.1

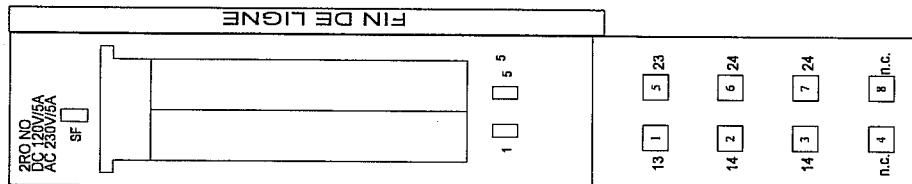


TRAPPE BAC
A CLOUS 2
DROITE

Ø503

214E2

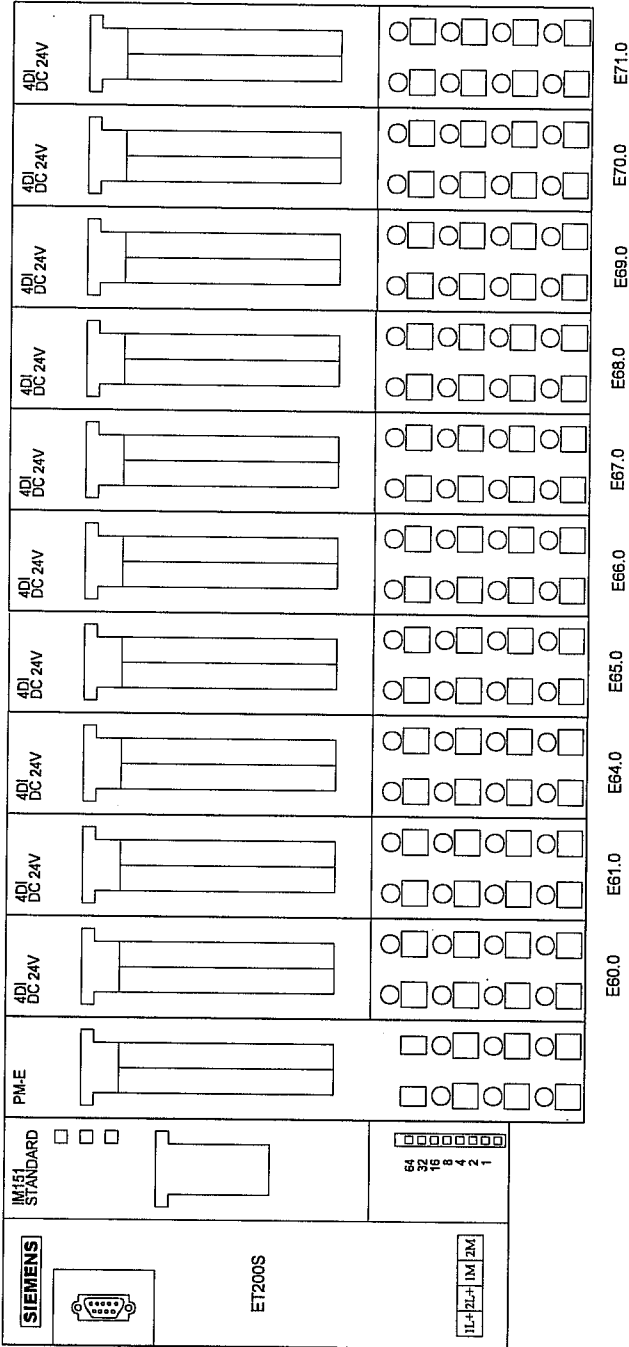
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



FIN DE LIGNE

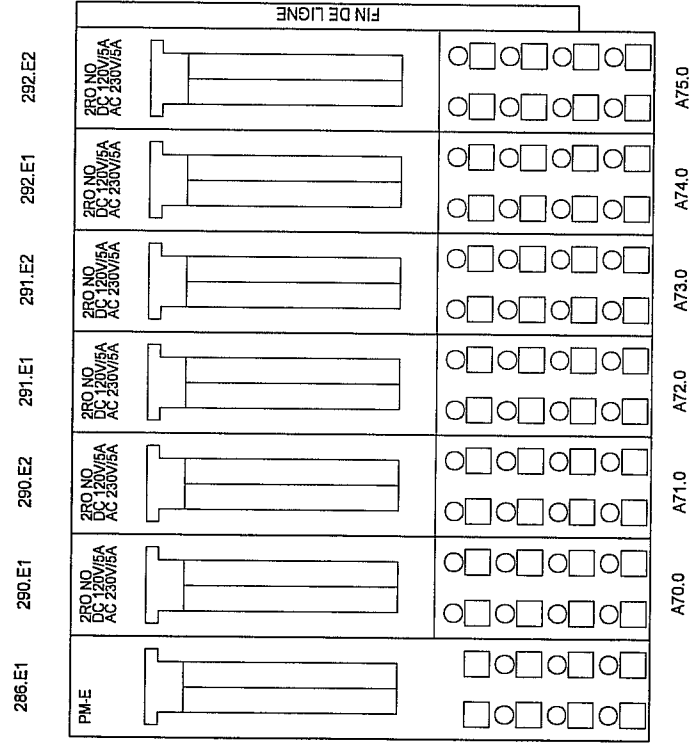
CONFIGURATION PROFIBUS COFFRET RETOURNEUR PALETTE

ADRESSE : 18

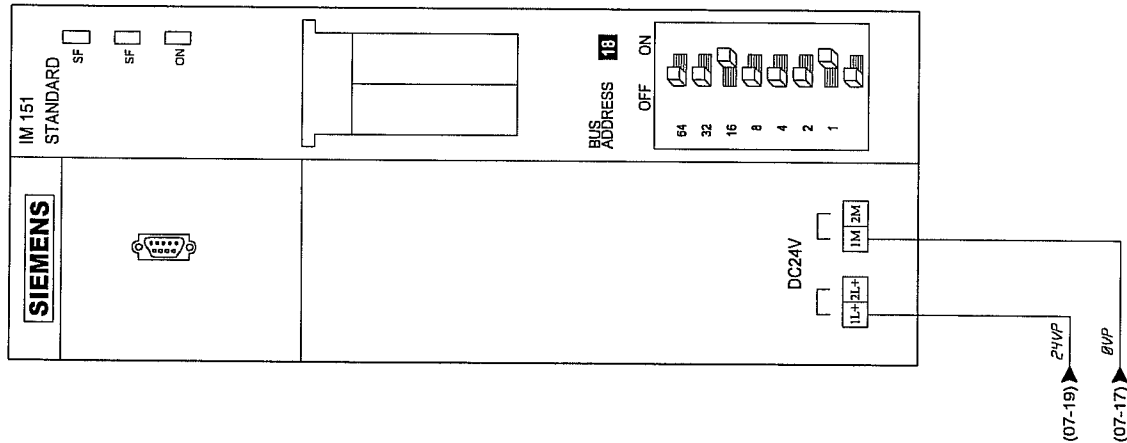


CONFIGURATION PROFIBUS COFFRET RETOURNEUR PALETTE

ADRESSE : 18



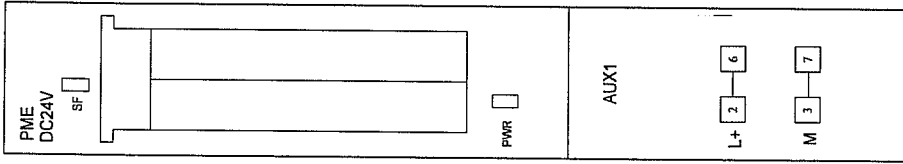
278E1
6ES7 151-1AA02-0AB0



279E1

6ES7 138-4CA01-0AA0

6ES7 193-4CE00-0AA0



(07-6)

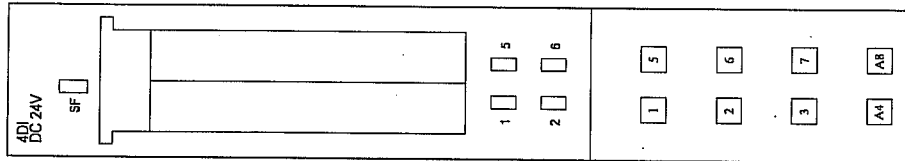
(07-2)

24V 2

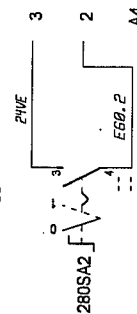
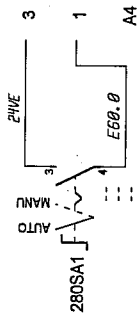
0V 3

280E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

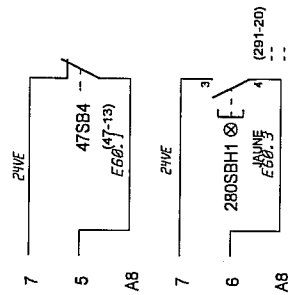


AUTO/MANU
RETOURNEUR
+ TABLE ROTATION



RETOURNEUR
0/1

ARRET D'URGENCE
PUPTRE RETOURNEUR
+ TABLE ROTATION



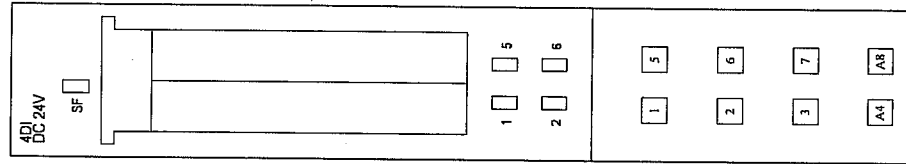
COMMANDE
INIT

ENCASTREUR
HS / ES

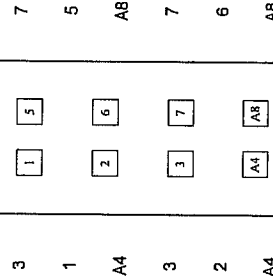
COMMANDE TAQUAGE
ARRIERE DU RETOURNEUR

280E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



RETOURNEUR ENCASTREUR

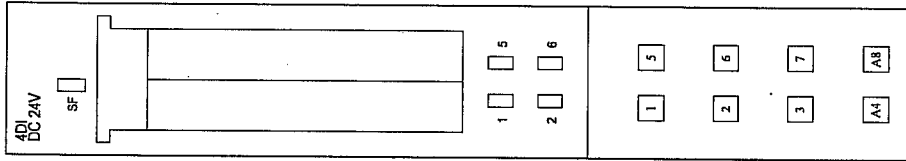


VERS COFFRET MACHINE
CLOUSEUSE DE SEMELLES

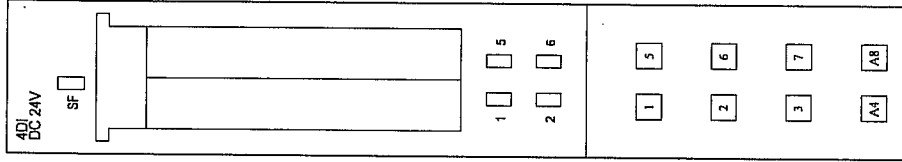
A CABLE EN ORANGE

AUTORISATION
SORTIE PALETTE
CLOUSEUSE DE SEMELLES

281E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

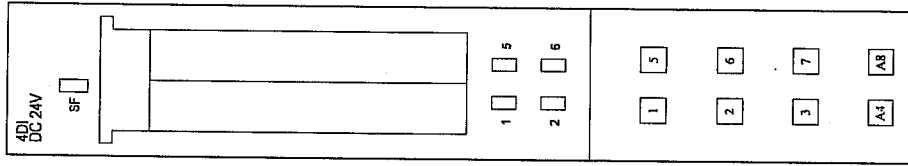


281E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



282E1

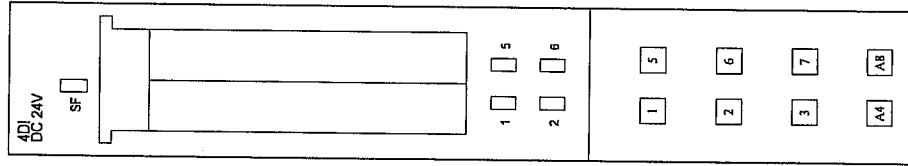
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



PUPIRE RETOURNEUR

282E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



MONTEE / DESCENTE
BUTEE 2

7 5 A8 7 6 A8

3 1 A4 3 2 A4

MONTEE / DESCENTE
BUTEE 1

7 5 A8 7 6 A8

3 1 A4 3 2 A4

ROTATION PALETTE
DANS BRAS

7 5 A8 7 6 A8

3 1 A4 3 2 A4

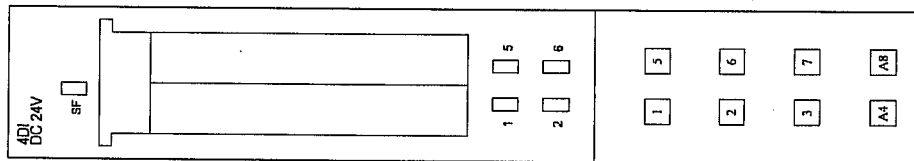
AVANT CHAINE
RETOURNEUR

ARRIERE CHAINE
RETOURNEUR

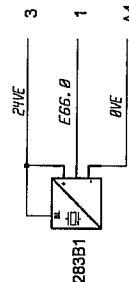
MONTEE
BRAS RETOURNEUR

DESCENTE
BRAS RETOURNEUR

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

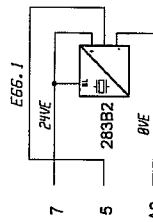


CELLULE PRESENCE
ENTREE RETOURNEUR

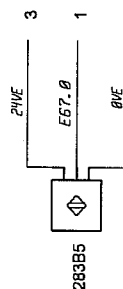


PINCE
ROTATION
A 0°

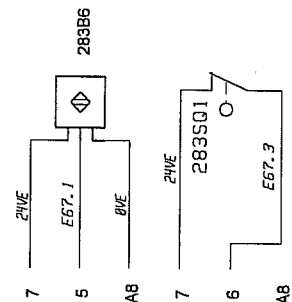
**CELLULE PRESENCE
PALETTE DANS RETOURNEUR**



PINCE
ROTATION
A 180°

PMH BRAS
RETOURNEUR

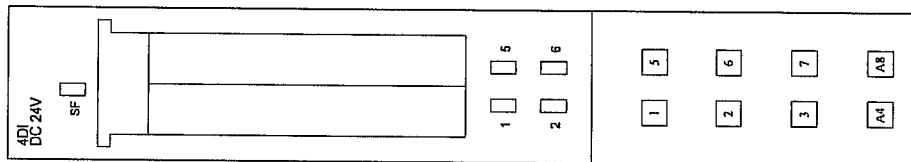
NIVEAU LACHER
PLATEAU A LA DESCENTE

PMB BRAS
RETOURNEUR

SECURITE
GRILLE
RETOURNEUR

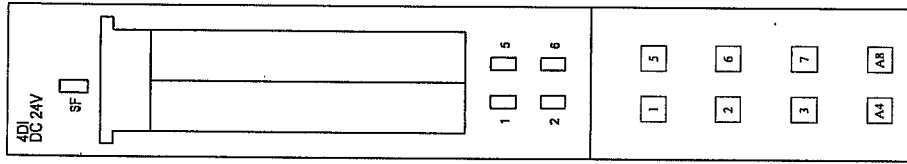
283E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



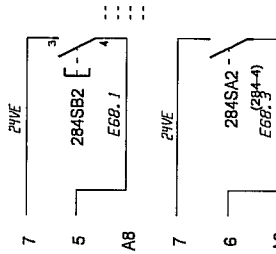
284E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



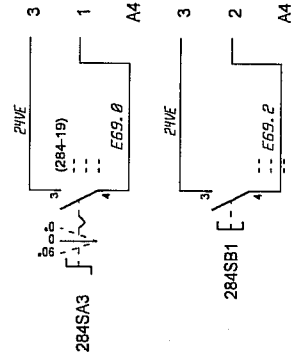
AVANT CHAÎNE
TABLE ROTATION

MONTEE/DESCENTE
BUTEE TABLE



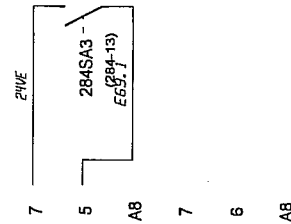
ARRIERE CHAÎNE
TABLE ROTATION

ROTATION VERS 90°
TABLE



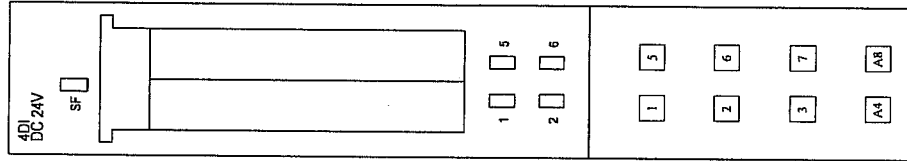
MONTEE / DESCENTE
TABLE ROTATION

ROTATION VERS 0°
TABLE



284E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



285E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

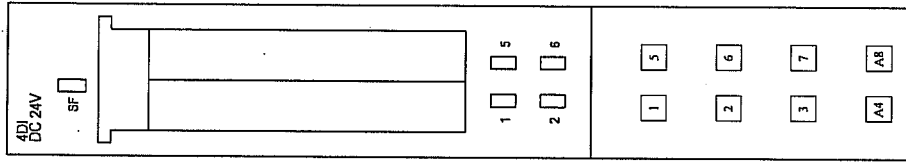
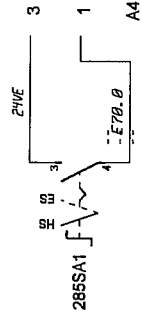
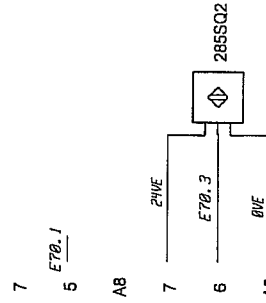


TABLE ROTATION
HSES



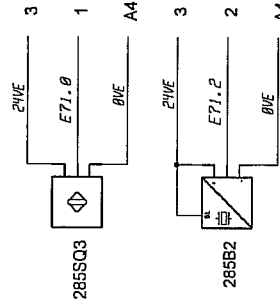
CELLULE PRESENCE
ENTREE TABLE ROTATION

ARU PUPITRE
TABLE ROTATION



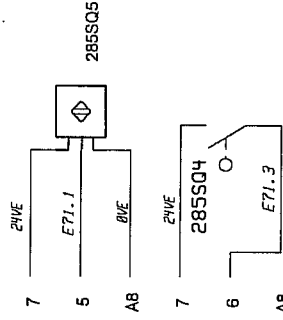
PMB
TABLE ROTATION

TABLE ROTATION
POS 0°



CELLULE PRESENCE
TABLE ROTATION

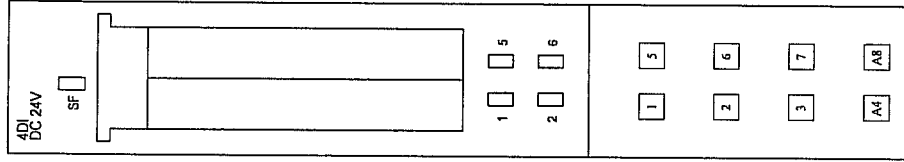
TABLE ROTATION
POS 90°



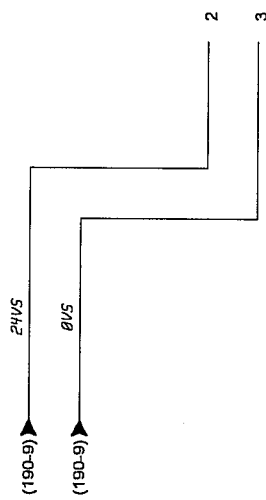
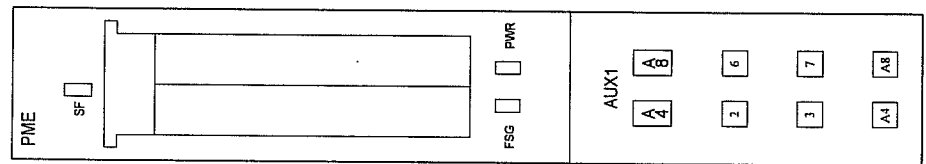
MICRO
SECURITE
TABLE ROTATION

285E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

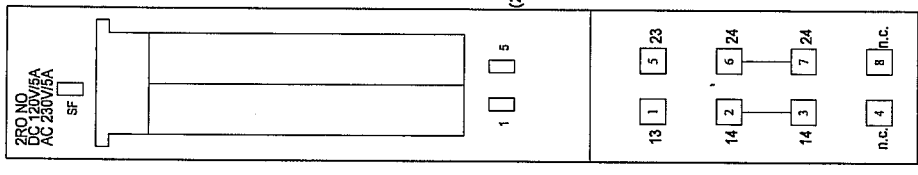


286E1
 6ES7 138-4CB10-0AB0
 6ES7 193-1CC20-0AA0



290E1

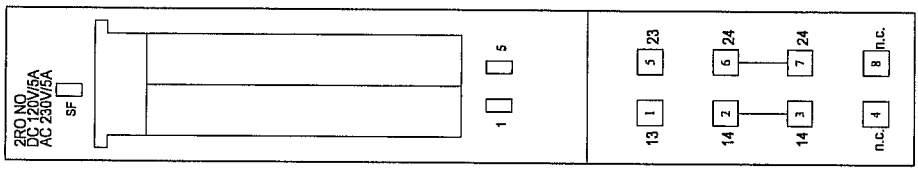
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



NOTA: Port interne entre les bornes 2 et 3; 6 et 7

290E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

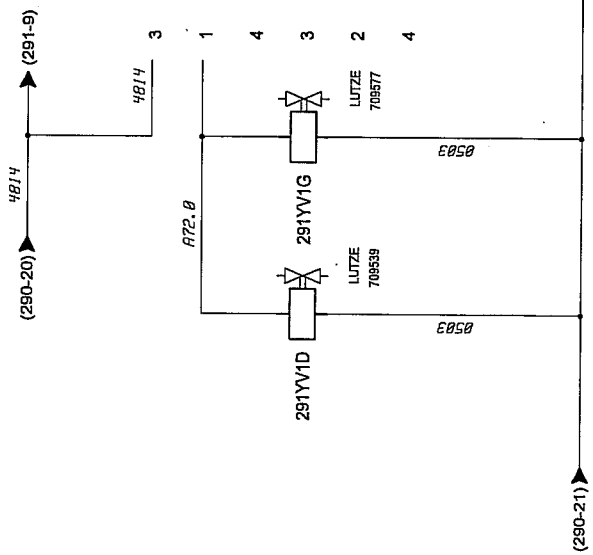
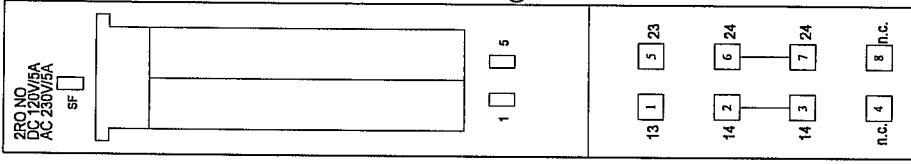


LIBRE

COMMANDE
BUTEE 1

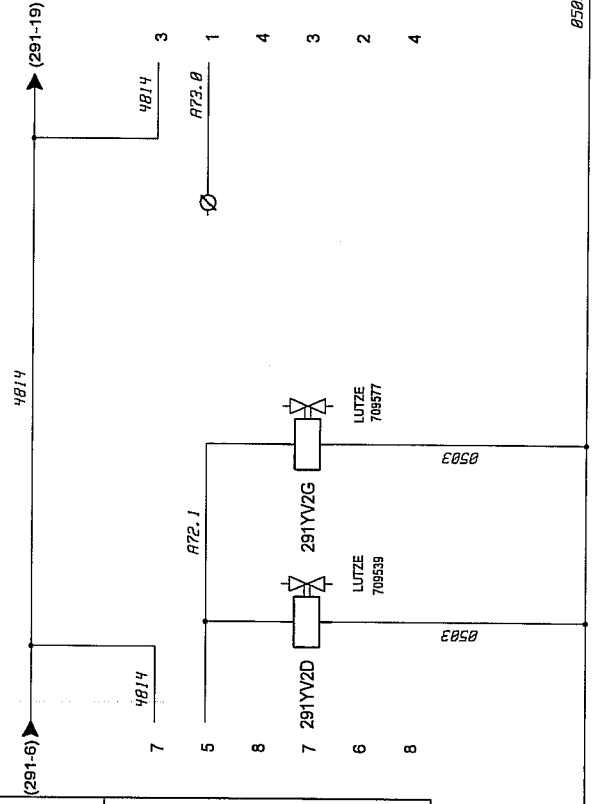
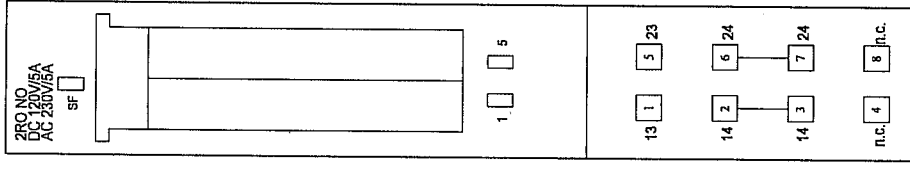
COMMANDE
BUTEE 2

291E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



COMMANDE
SERRAGE
PLATEAU DANS BRAS

291E2
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



COMMANDE
ROTATION
PLATEAU DANS BRAS

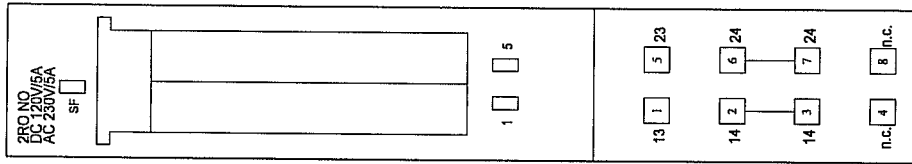
COMMANDE
TAQUAGE
ARRIERE

OPTION

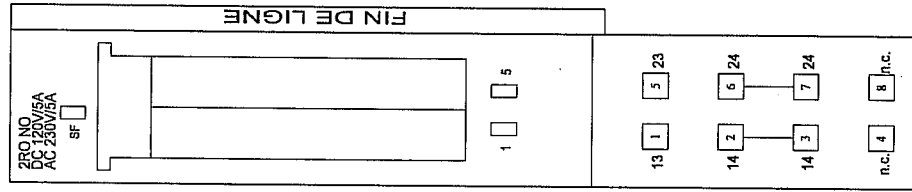
VISUALISATION
INIT

NOTA: Pont interne entre les bornes 2 et 3/6 et 7

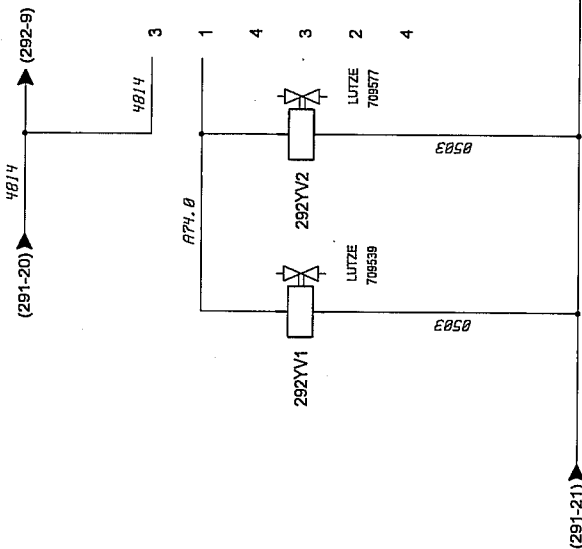
292E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



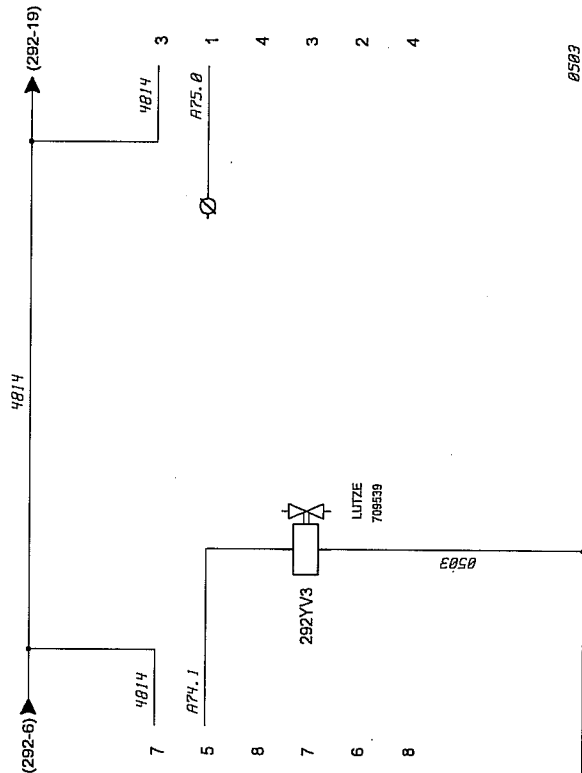
292E2
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3/6 et 7



COMMANDE
BUTEE
TABLE ROTATION



COMMANDE
MONTÉE
TABLE ROTATION

LIBRE

LIBRE

