

天

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D			
C			
B			
A			
	MODIFICATION	DATE	PAR

MODIFICATION

DATE	PAR
11/11/2023	10.5
11/12/2023	10.5
11/13/2023	10.5
11/14/2023	10.5
11/15/2023	10.5
11/16/2023	10.5
11/17/2023	10.5
11/18/2023	10.5
11/19/2023	10.5
11/20/2023	10.5
11/21/2023	10.5
11/22/2023	10.5
11/23/2023	10.5
11/24/2023	10.5
11/25/2023	10.5
11/26/2023	10.5
11/27/2023	10.5
11/28/2023	10.5
11/29/2023	10.5
11/30/2023	10.5

PAR: F.T

Nbre de FOLIOS : 36

MACHINE:

CARLA BLOCHET
CHARGEUR DE BLOCS

N° : PA055

CLIENT:

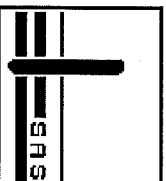
SACCHI PALLET

TENSION : 3X400V+N

NOM PROGRAMME :

PUISSANCE MACHINE : 11KW

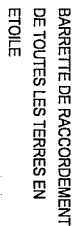
CONSUMMATION D'AIR :

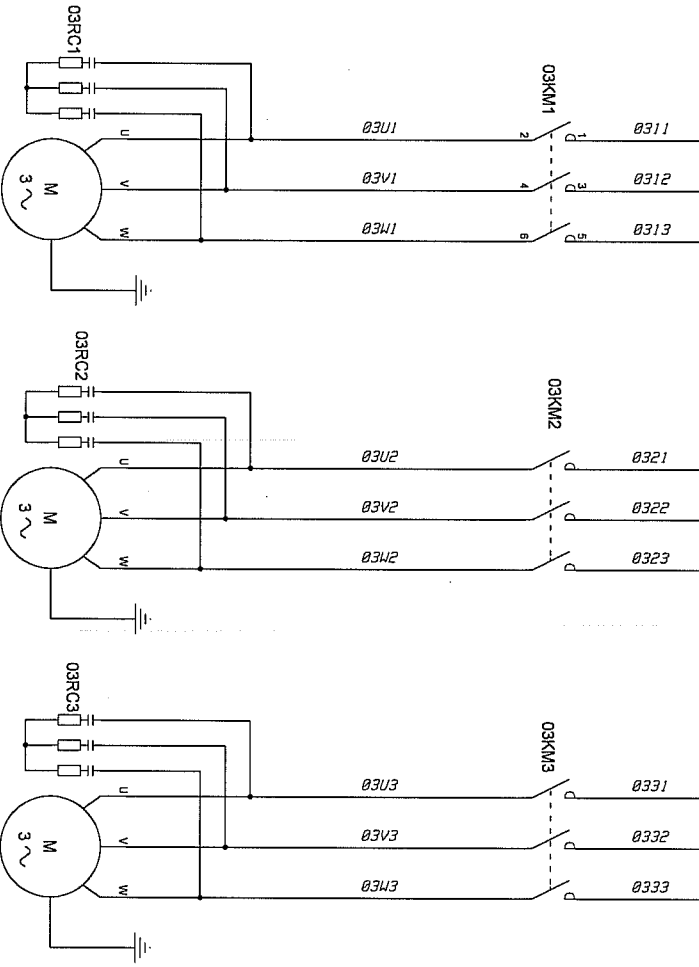
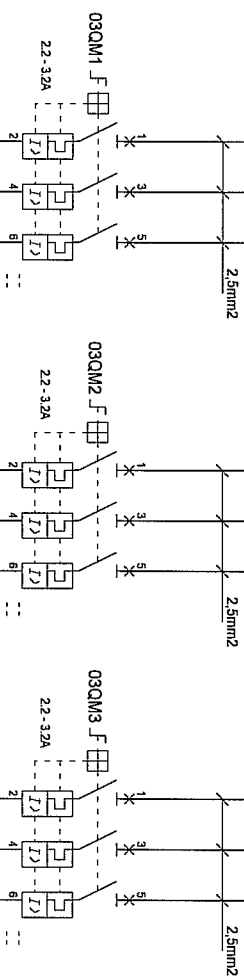
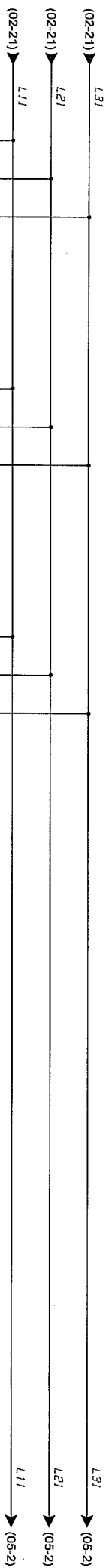


SODENME

SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél: 02-41-42-35-00 Fax: 02-41-42-30-41

Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers. Toutes précautions utiles devront être prises pour en éviter la divulgation. (loi du 11/03/1902.).

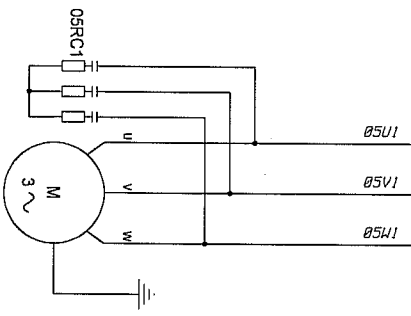
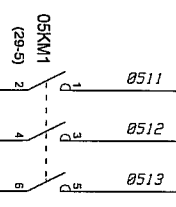
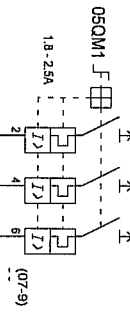
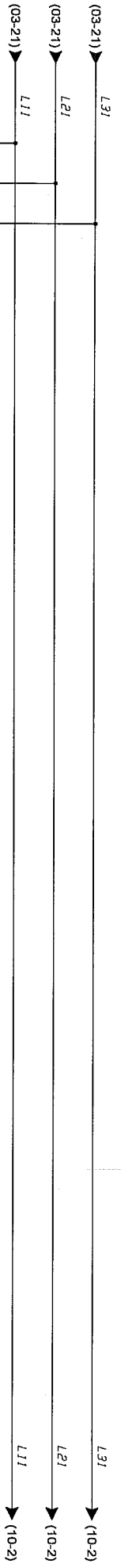




MOTEUR
TAPIS BLOC 1
P: 1.1KW - 400V / 2.7A
230V / 4.7A
BN90S4

MOTEUR
TAPIS BLOC 2
P: 1.1KW - 400V / 2.7A
230V / 4.7A
BN90S4

MOTEUR
TAPIS BLOC 3
P: 1.1KW - 400V / 2.7A
230V / 4.7A
BN90S4



MOTEUR
TAPIS
P: 0.75KW - 400V / 2A
230V / 3.5A

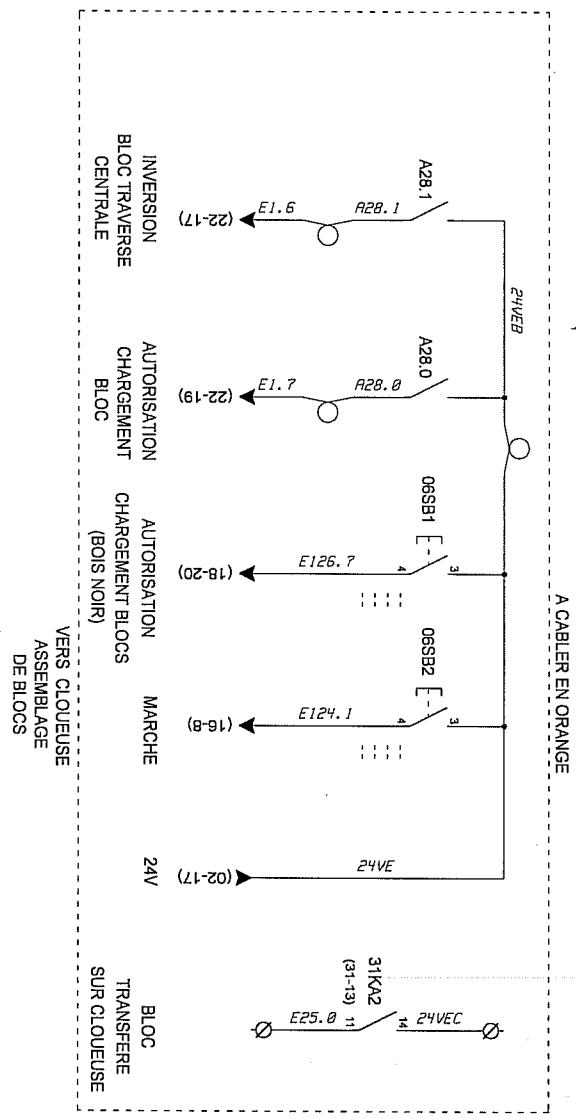
LS80L

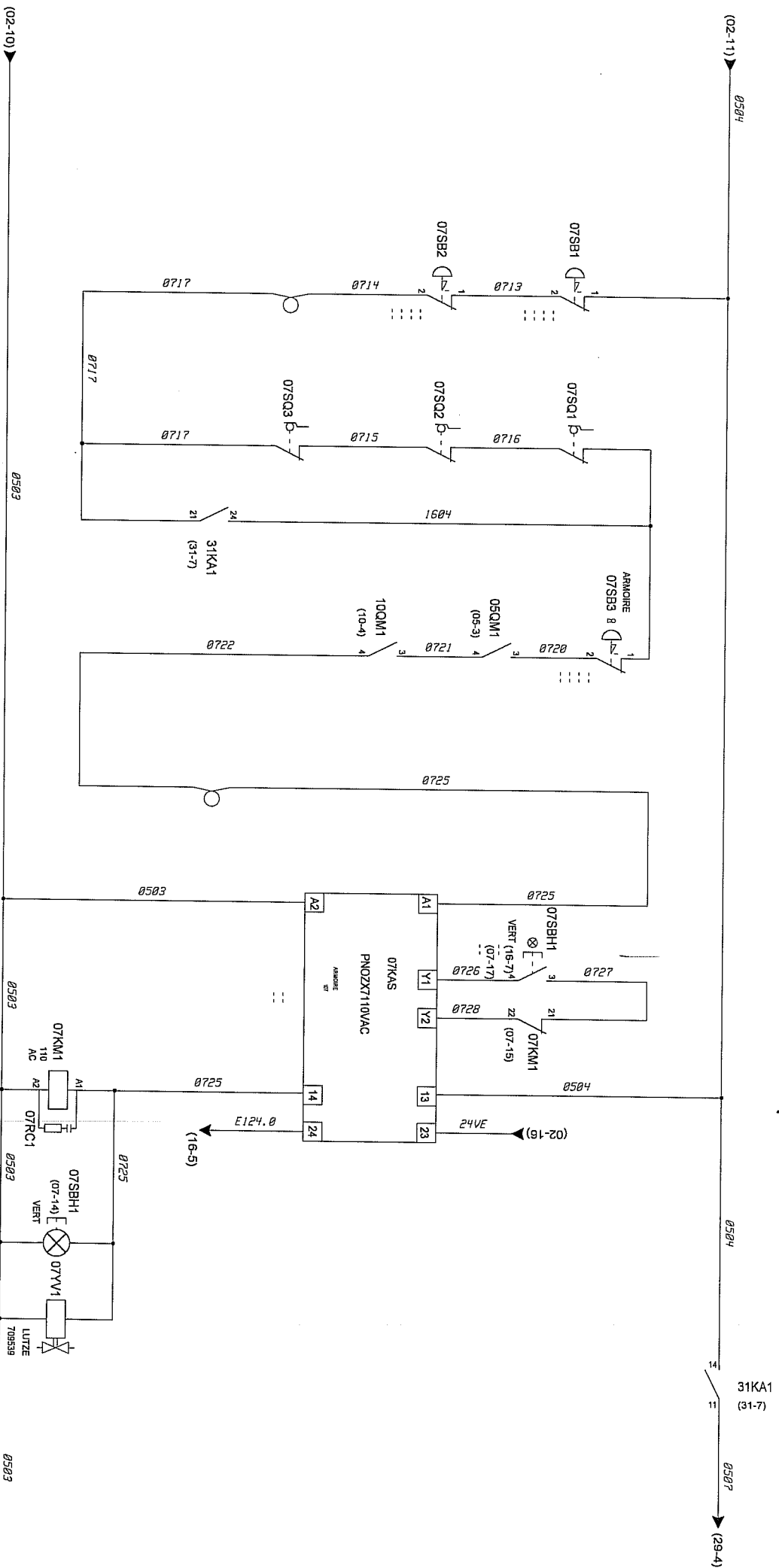
(02-11) Ø504

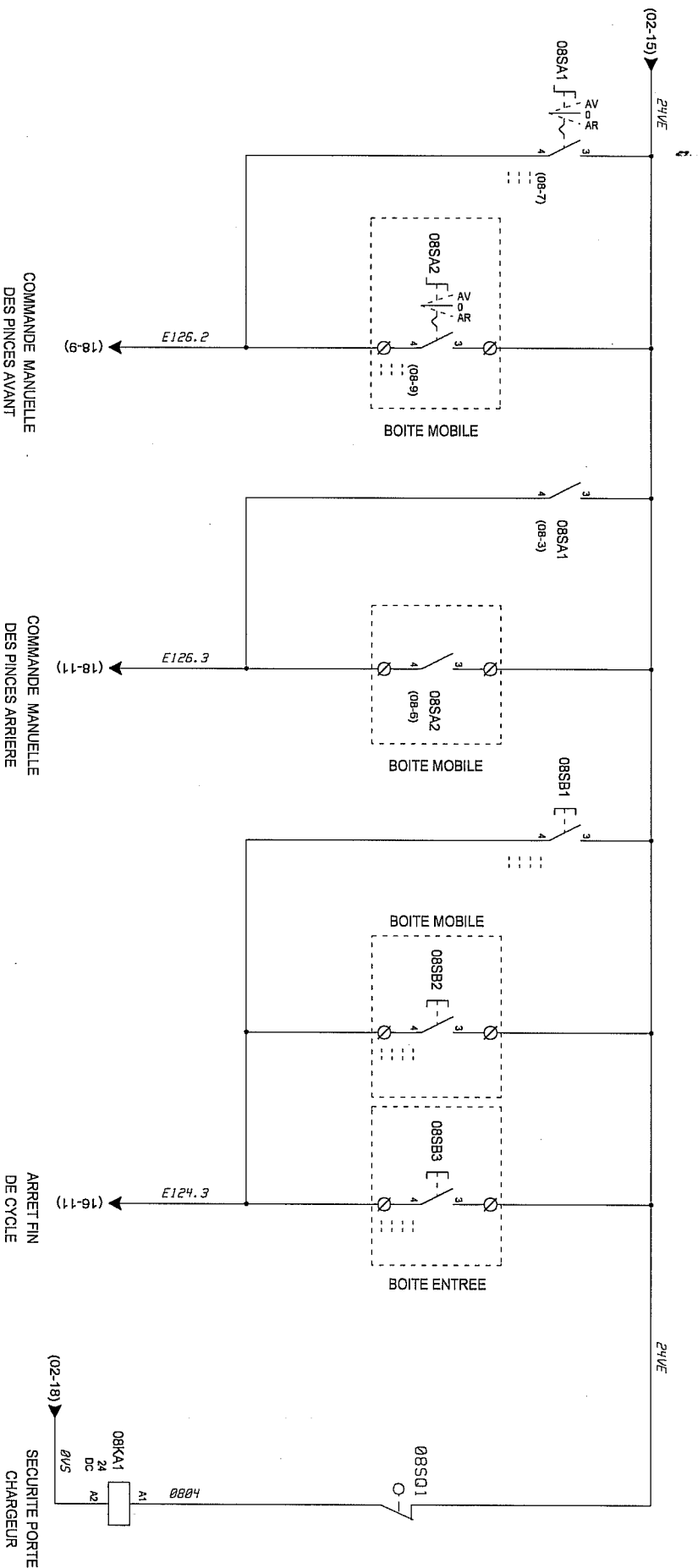
ARMOIRE X1
Ø6H.L1
BLANC X2
VOYANT

SOUS
TENSION
(02-10)

Ø503



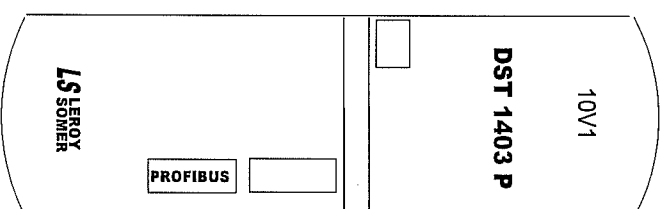




08SA1: COMMANDE MANUELLE DES PINCES AVANT-ARRIERE ARMOIRE
 08SA2: COMMANDE MANUELLE DES PINCES AVANT-ARRIERE BOITE MOBILE
 08SB1: ARRET FIN DE CYCLE-ARMOIRE
 08SB2: ARRET FIN DE CYCLE-BOITE MOBILE
 08SB3: ARRET FIN DE CYCLE-BOITE ENTREE

14 - 11 (17-5)
 12 - 11 - -
 24 - 21 - -
 22 - 21 - -
 34 - 31 - -
 32 - 31 - -
 44 - 41 - -
 42 - 41 - -

CONFIGURATION VARIATEUR CHARGEUR



ADRESSE CTRTU:3

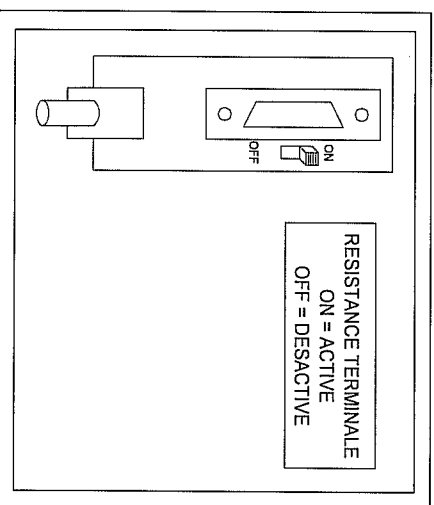
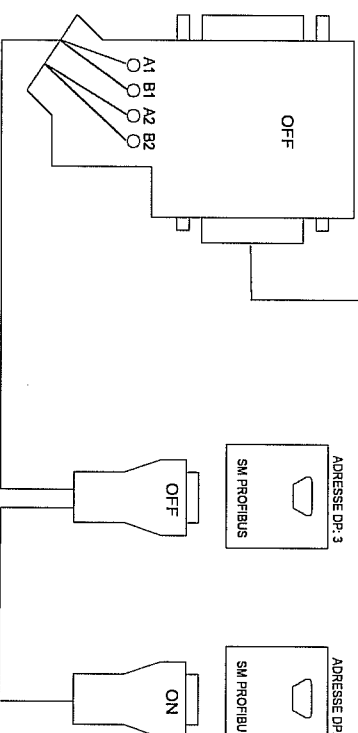
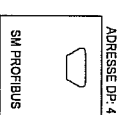
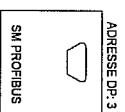
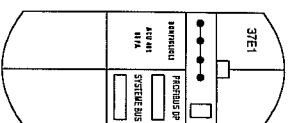
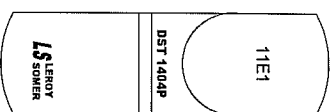
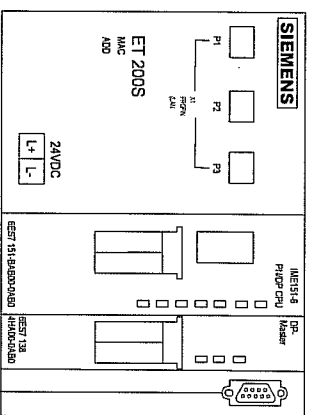
ADRESSE PROFIBUS: 3

PINCE

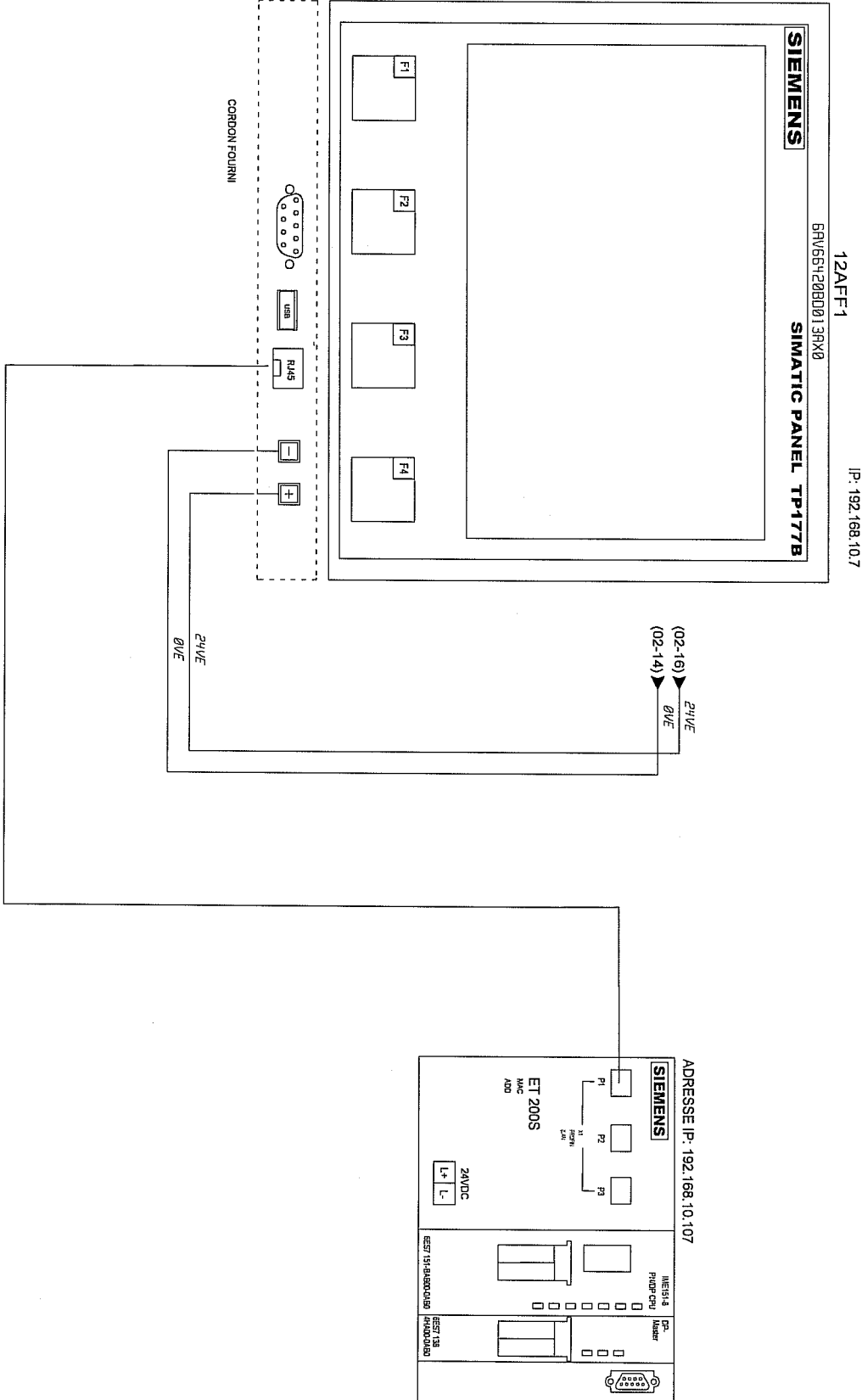
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21					
S.O.S. SODENE			C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CHARGEUR DE BLOC\PA055 SACHHI PALLETS\															CONFIG VARIATEUR				28-07-2011		09 / 36	

ARCHITECTURE PROFIBUS

IP: 192.168.10.107

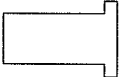
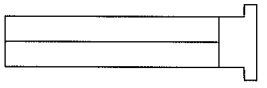
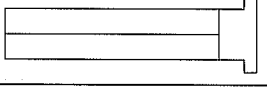
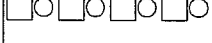
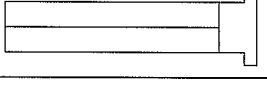
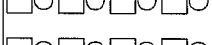
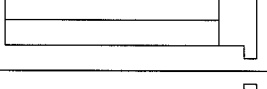
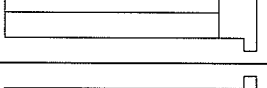
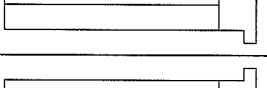
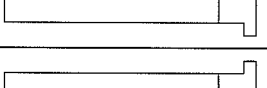
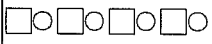
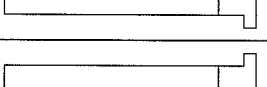
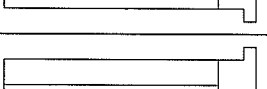
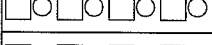
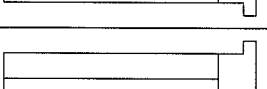
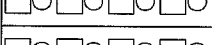
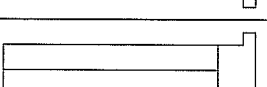
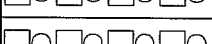
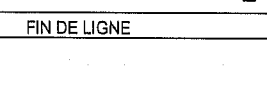
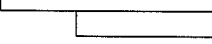


AUTOMATE SIEMENS



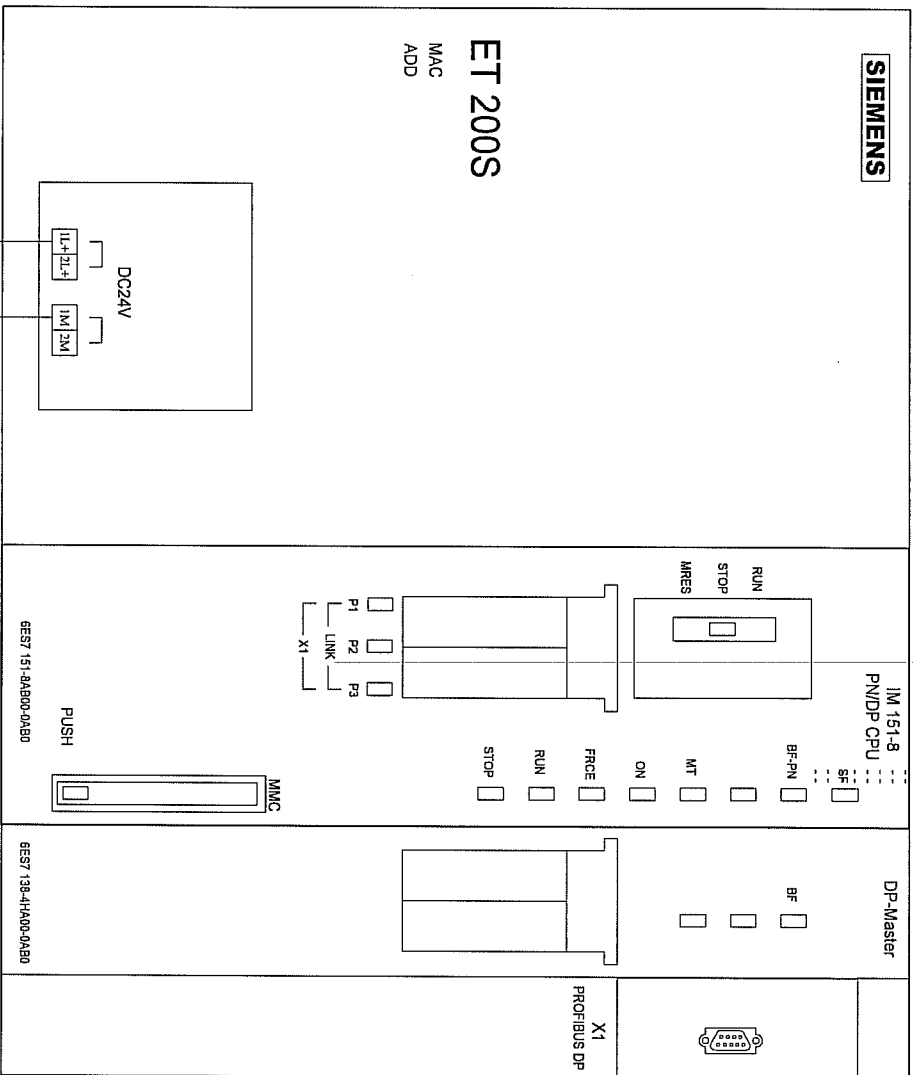
CONFIGURATION CPU SIEMENS ARMOIRE

CPU

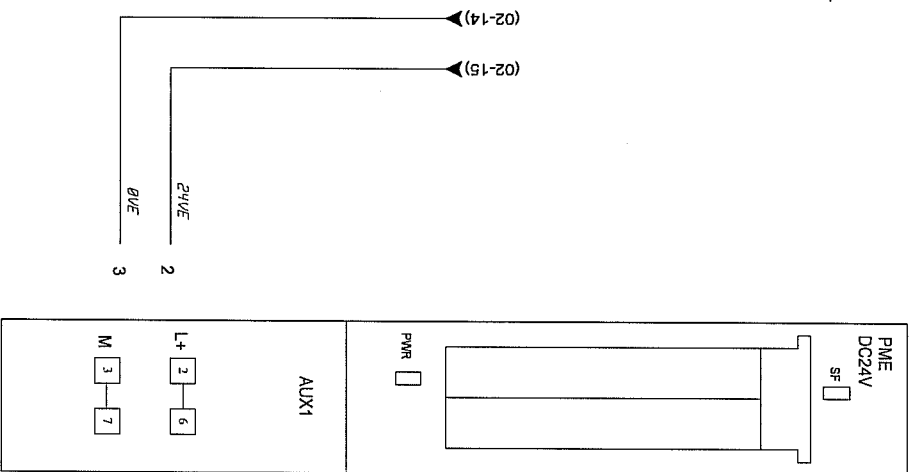
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15E1		PM-E DC 24V			
16E1		BDI DC 24V	E124.0		
17E1		BDI DC 24V	E125.0		
18E1		BDI DC 24V	E126.0		
21E1		BDI DC 24V	E0.0		
22E1		BDI DC 24V	E1.0		
25E1		BDI DC 24V	E8.0		
27E1		PM-E DC 24V			
28E1		BDI DC 24V/0.5A	A124.0		
29E1		BDI DC 24V/0.5A	A125.0		
30E1		BDI DC 24V/0.5A	A4.0		
31E1		BDI DC 24V/0.5A	A5.0		
FIN DE LIGNE					

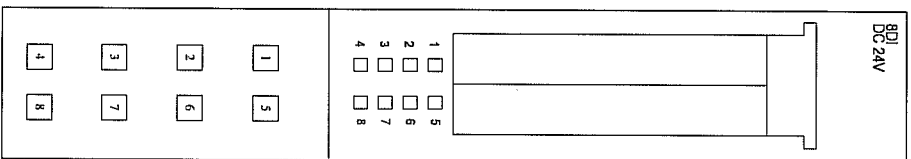
IP: 192.168.10.107

14E1
GES7 151-8-AB00-0-AB0



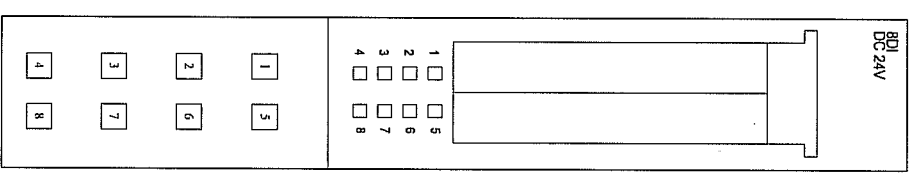
15E1
6ES7 138-4CA01-0AA0
6ES7 193-4CC20-0AA0



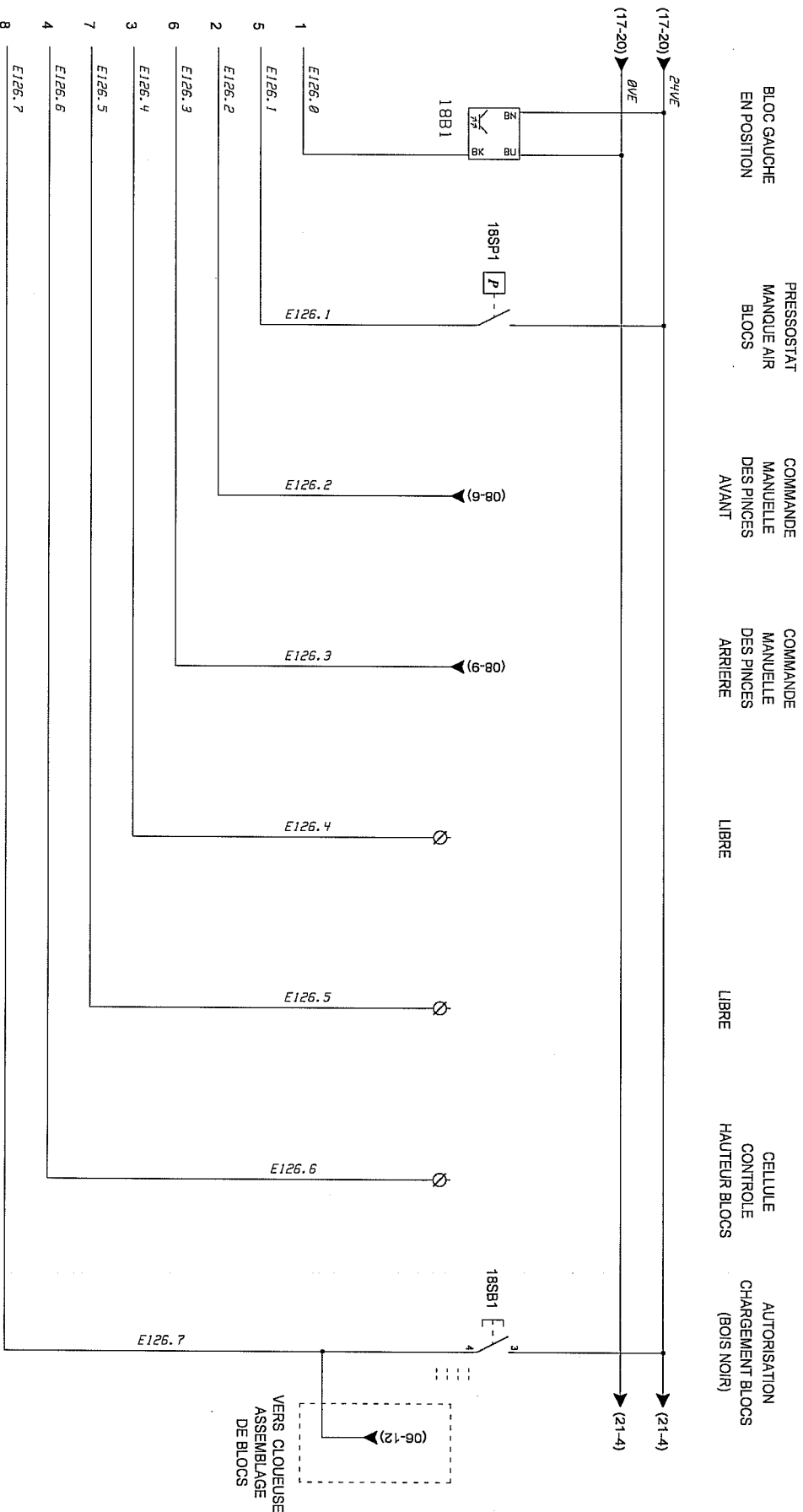
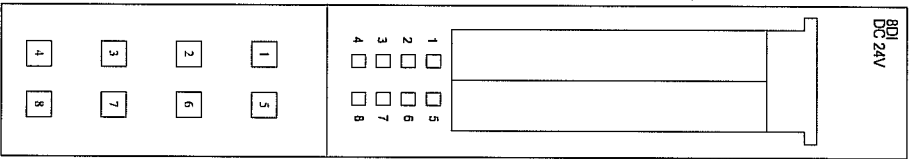


6ES7 193-4CB20-0AA0/U

6ES7 193-4CB20-0AA0/U

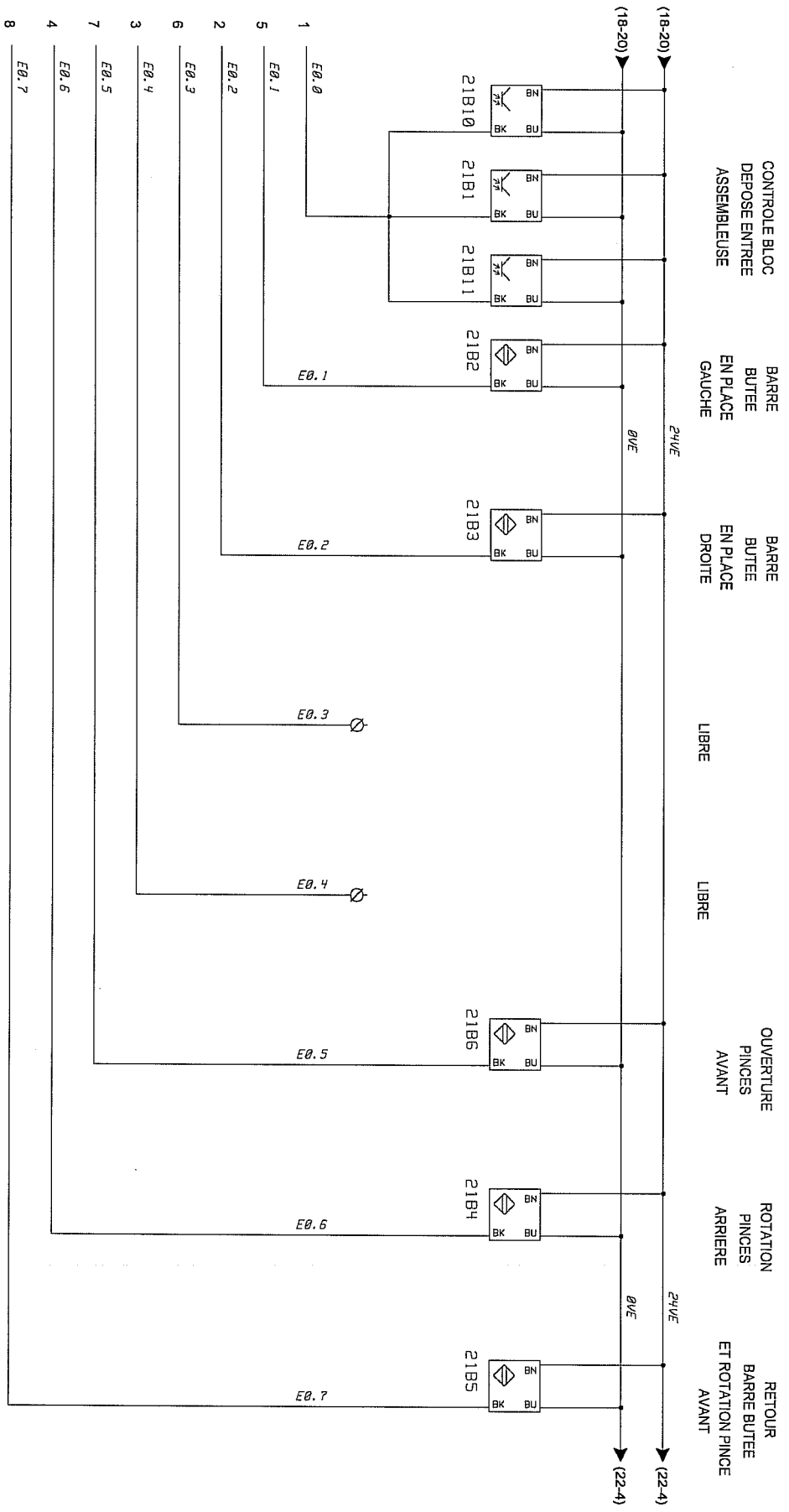
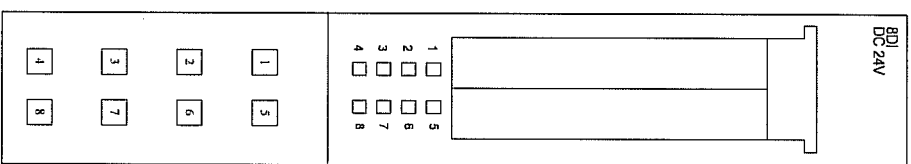


18E1
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6ES7 132-4BD00-0AA0



21E1

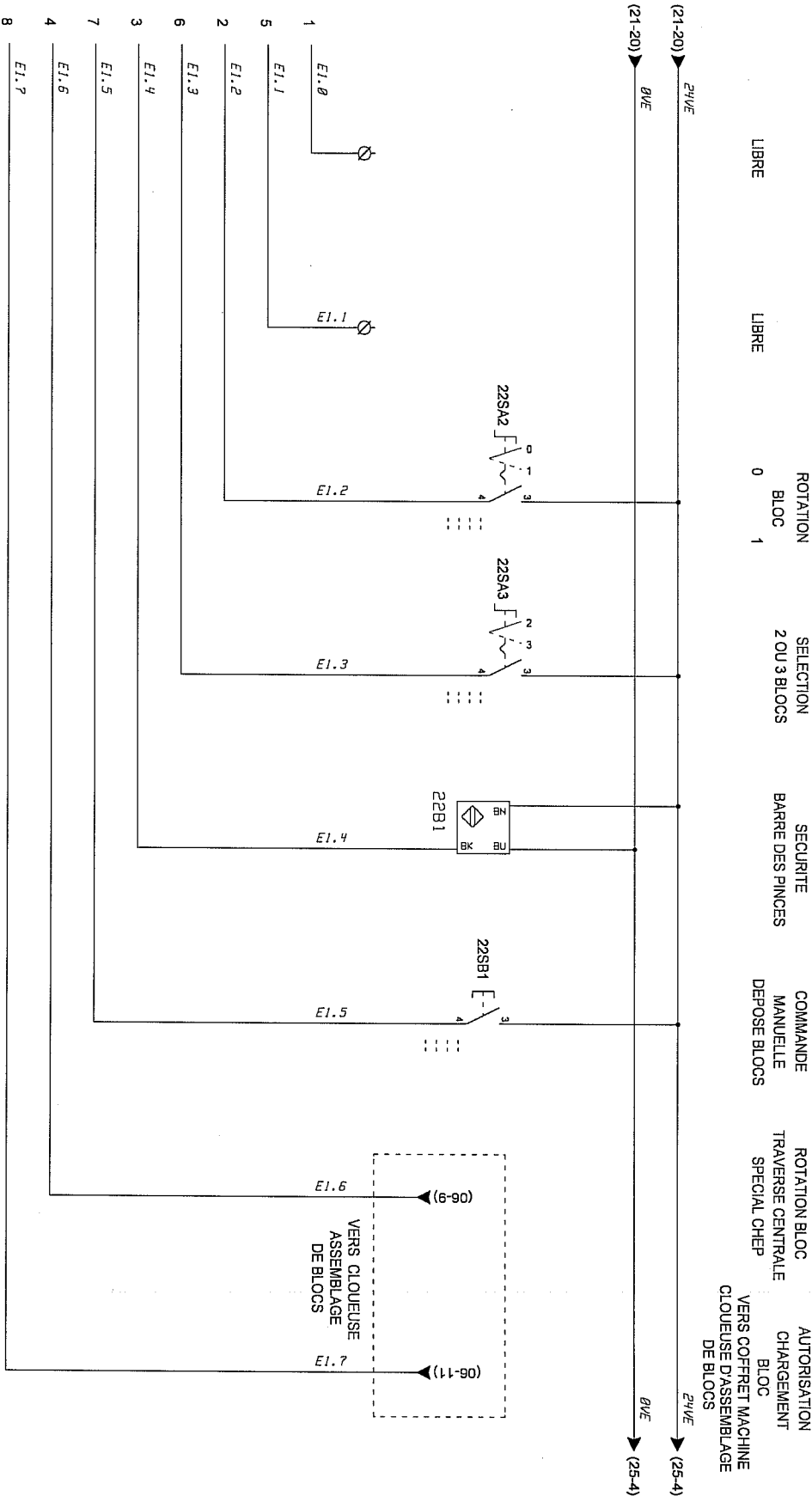
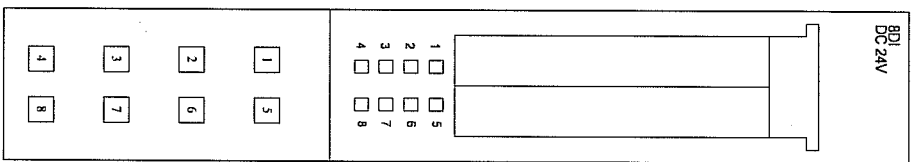
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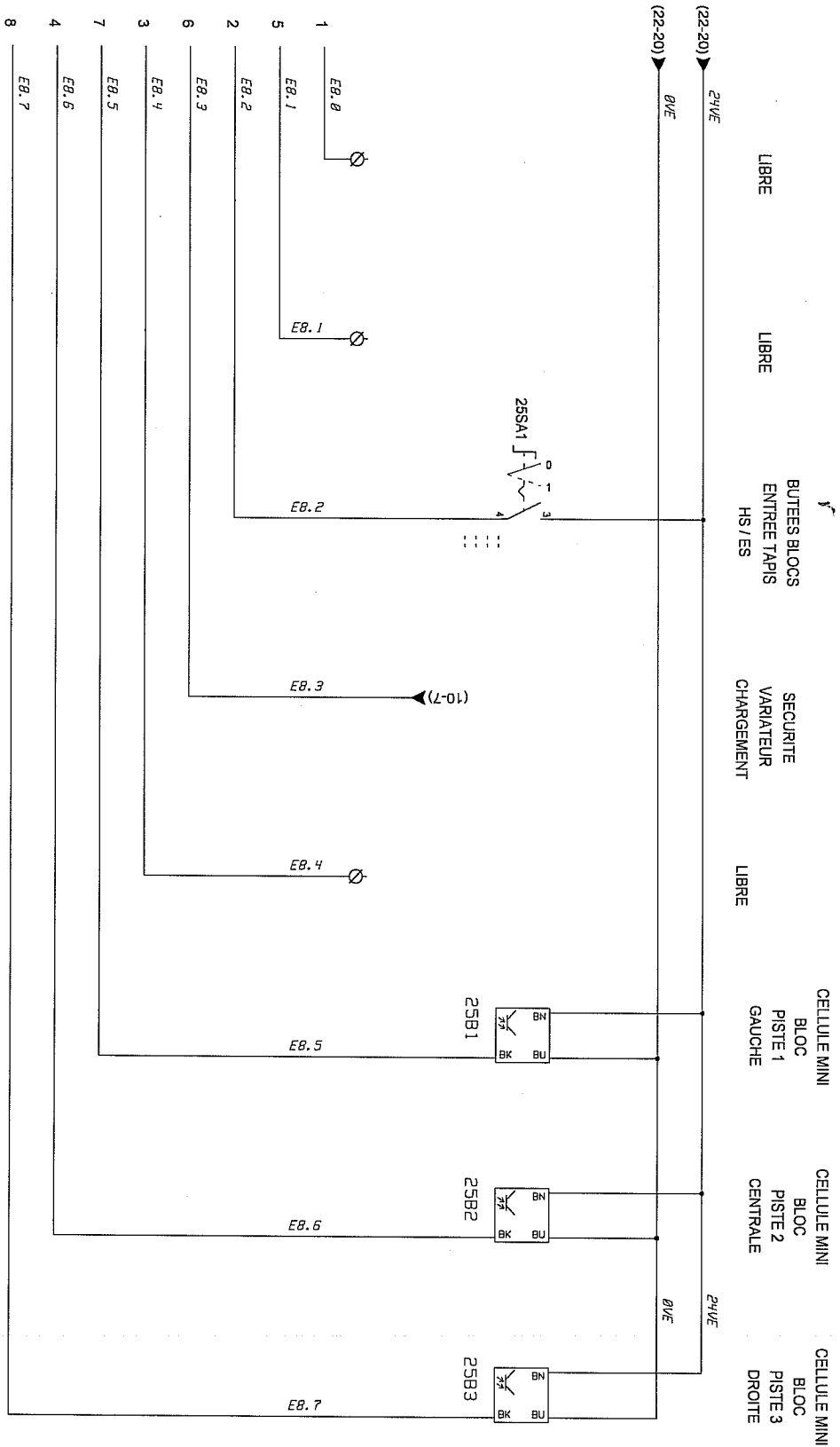
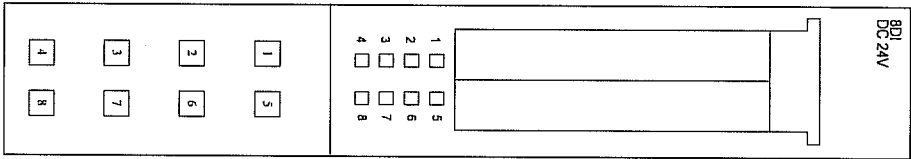
22E1

6ES7 193-1CB20-0AA0/U

6ES7 132-1BD00-0AA0



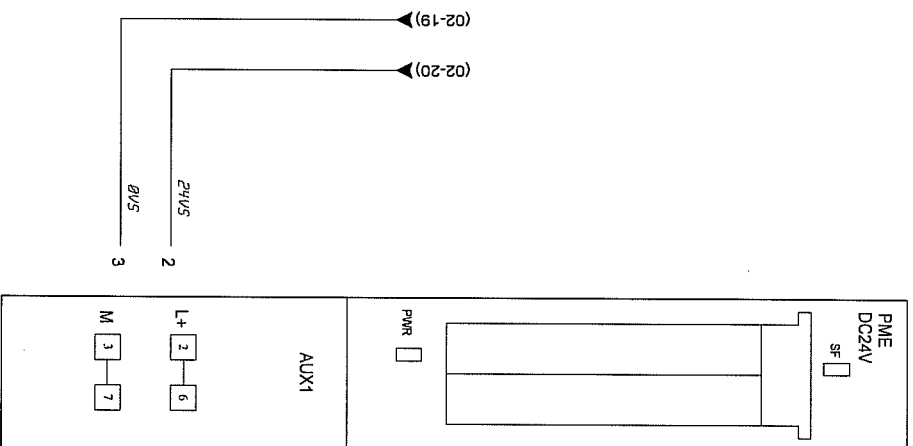
2SE1
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



Z/E1

6ES7 138-4CA01-0AA0

6ES7 193-4CC20-0AA0



(02-19)

(02-20)

24V/5

0V/5

AUX1

L+

2

6

M

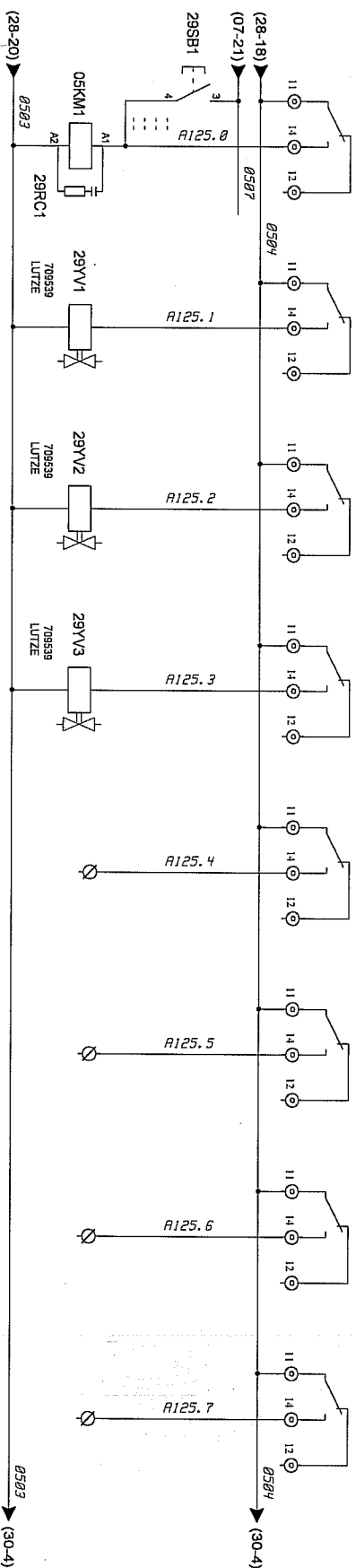
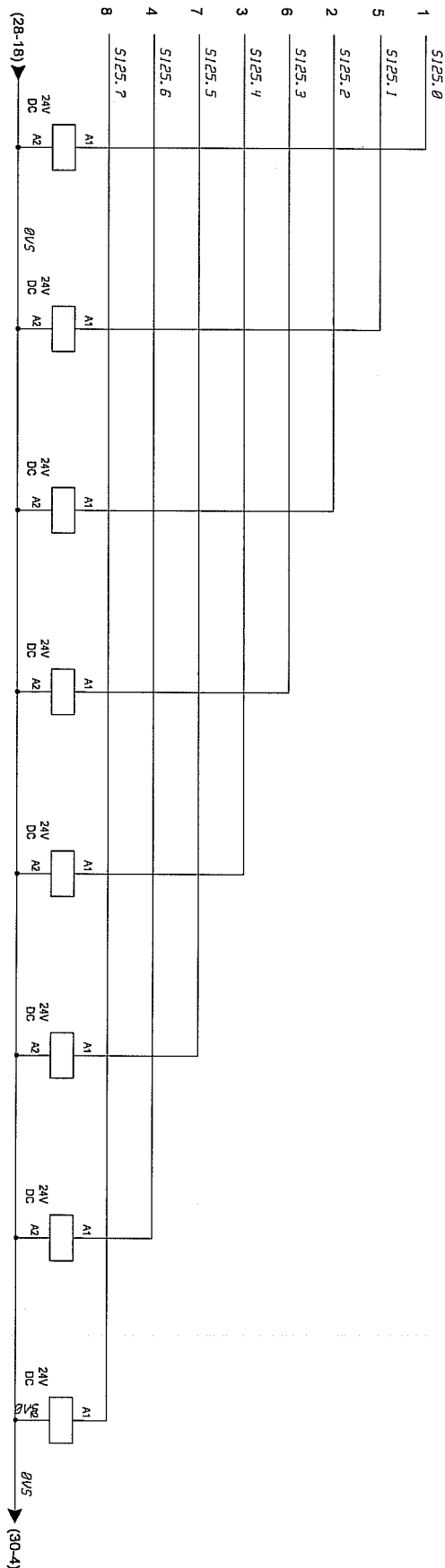
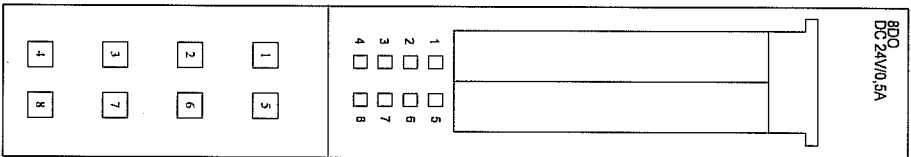
3

7

PME
DC24V

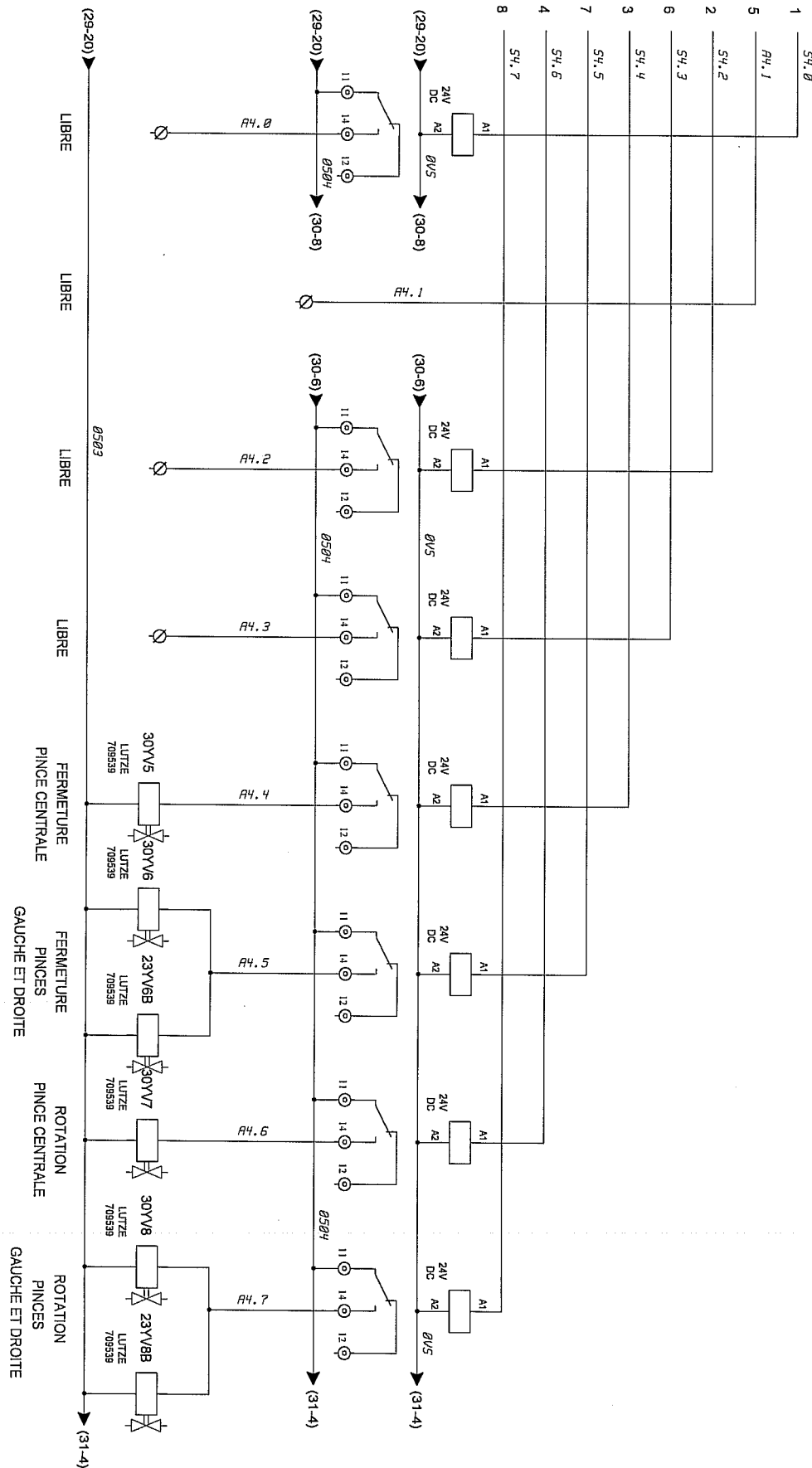
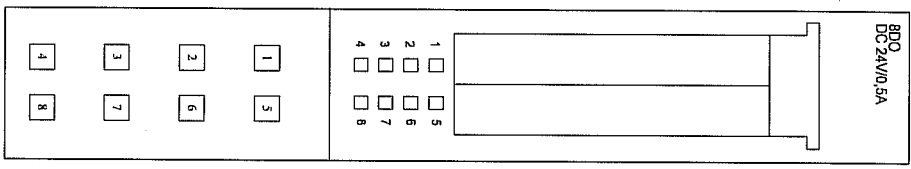
SF

PAR



MOTEUR
TAPIS
BLOCAGE BLOC
POUR CONVOYEUR
ZONE 1
GAUCHE
BLOCAGE BLOC
POUR CONVOYEUR
ZONE 2
CENTRALE
BLOCAGE BLOC
POUR CONVOYEUR
ZONE 3
DROITE

- 1 - 2 (05-3)
- 3 - 4 (05-3)
- 5 - 6 (05-3)
- 13 - 14 -
- 21 - 22 -
- 31 - 32 -
- 43 - 44 -



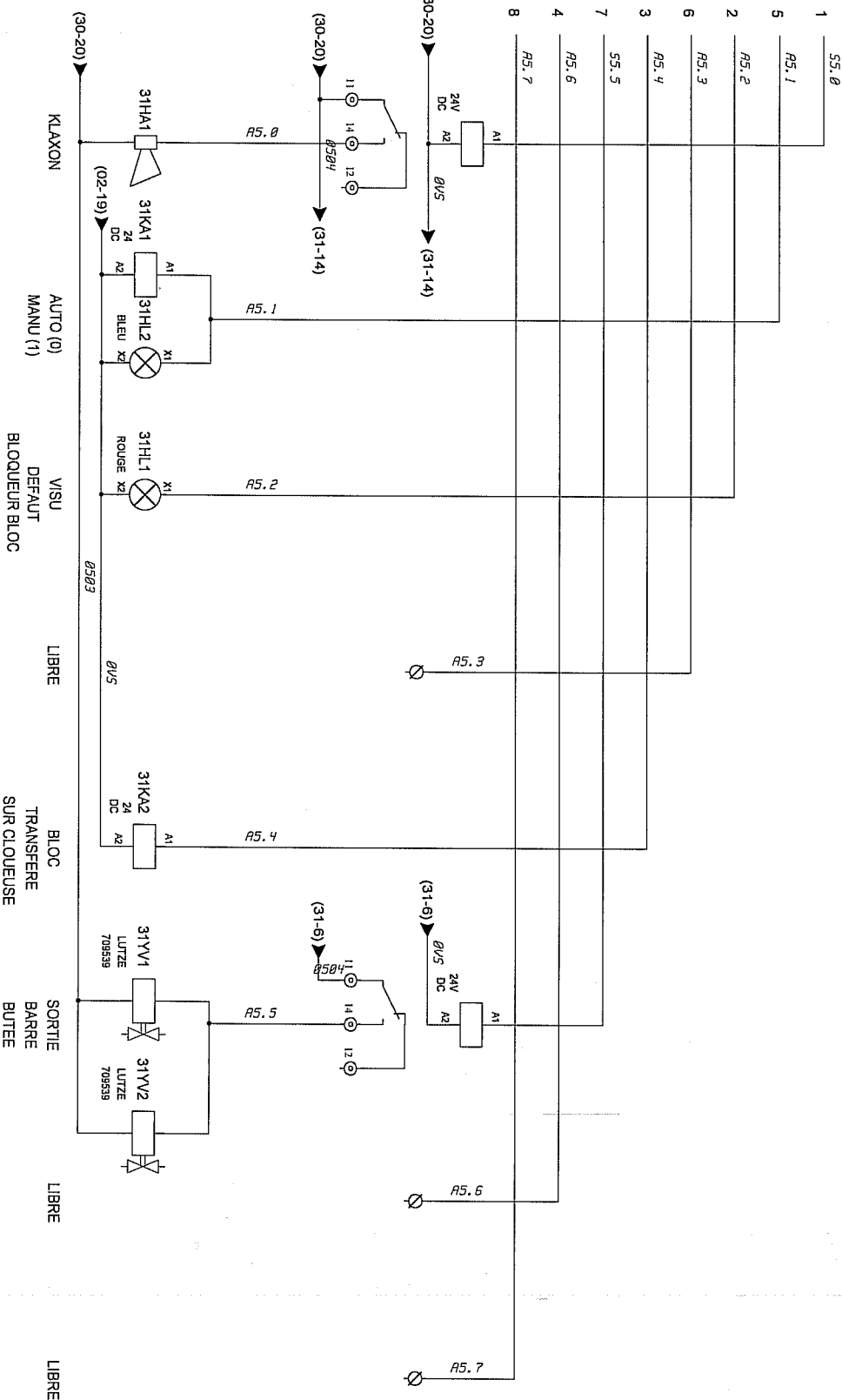
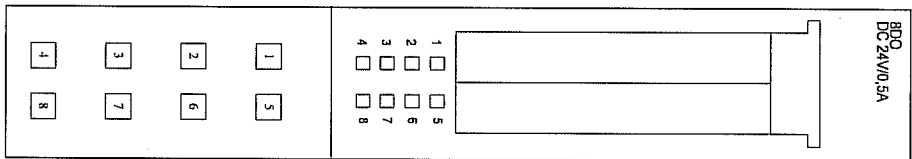
31E1

6ES7 193-4CB20-0AA0/U

6ES7 132-4BD00-0AA0

RD0
DC 24V/0.5A

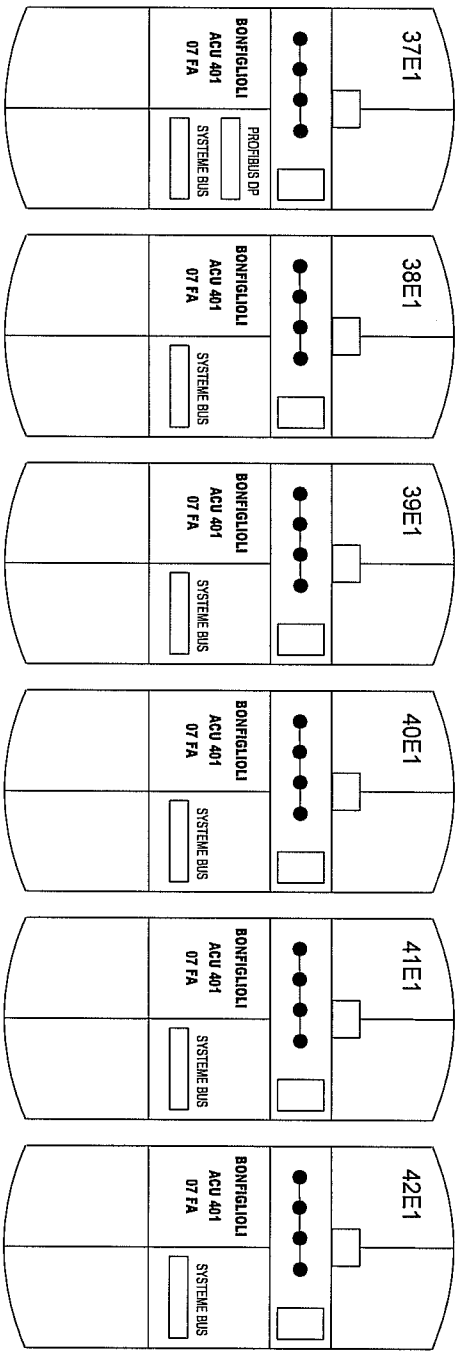
- | | | |
|---|--------------------------|---|
| 1 | ☐ | 5 |
| 2 | ☐ | 6 |
| 3 | ☐ | 7 |
| 4 | ☐ | 8 |



14 ~ 11 (07-19)
12 ~ 11 - -
24 ~ 21 (07-8)
22 ~ 21 - -
34 ~ 31 - -
32 ~ 31 - -
44 ~ 41 - -
42 ~ 41 - -

14 ~ 11 (06-17)
12 ~ 11 - -
24 ~ 21 - -
22 ~ 21 - -
34 ~ 31 - -
32 ~ 31 - -
44 ~ 41 - -
42 ~ 41 - -

CONFIGURATION VARIATEURS REGLAGES



ECARTEMENT
PINCES EXTERIEURS

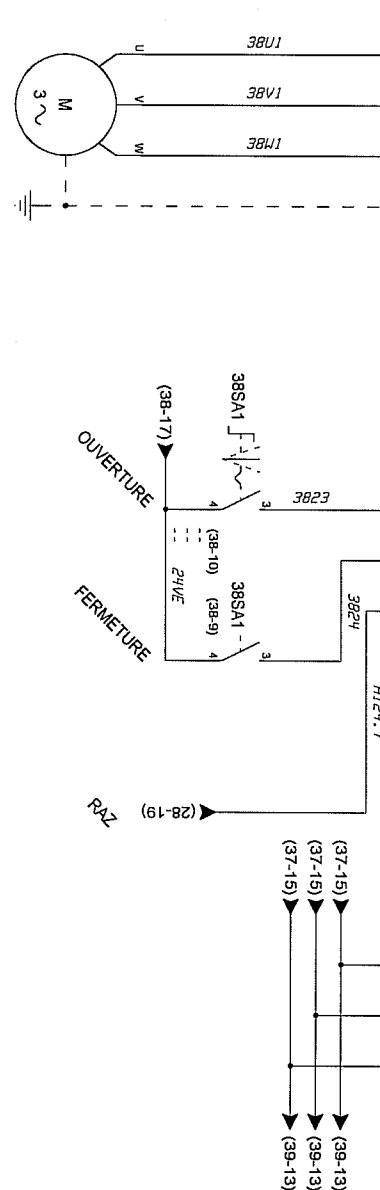
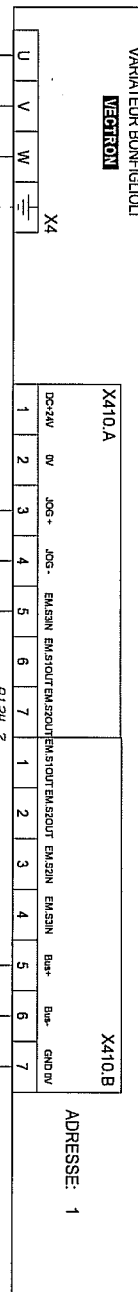
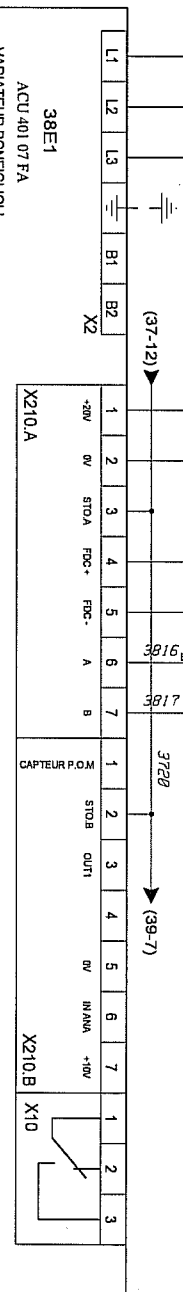
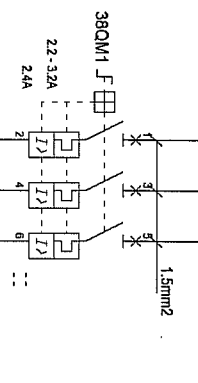
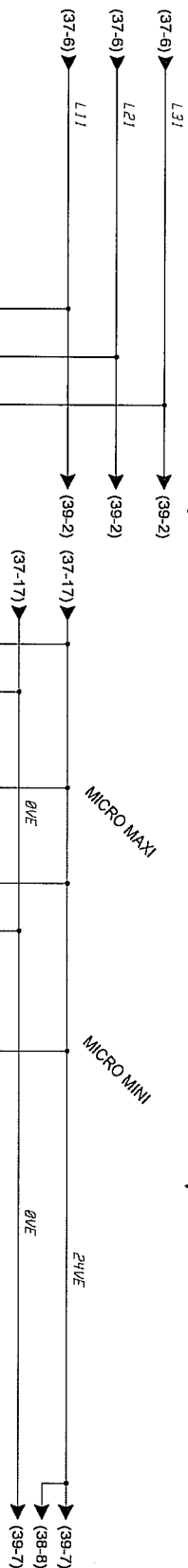
ECARTEMENT
PISTE
GAUCHE ET DROITE

LARGEUR
PISTE CENTRALE

LARGEUR PISTES
DROITE ET GAUCHE

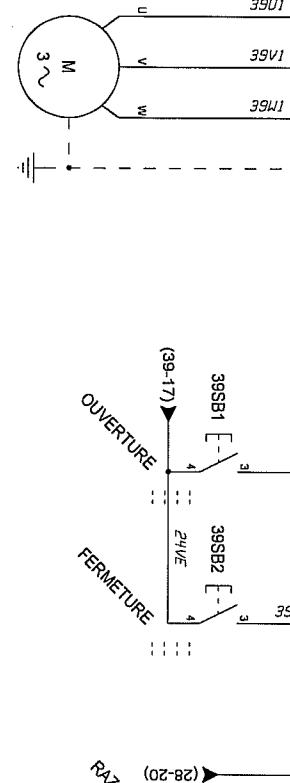
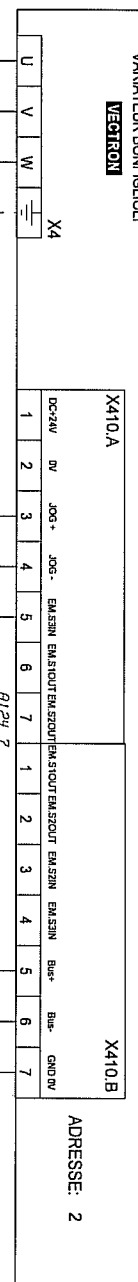
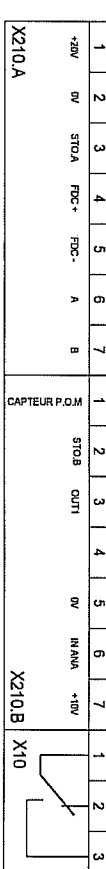
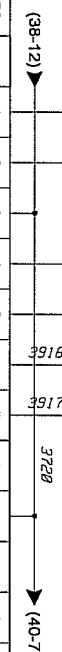
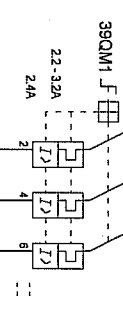
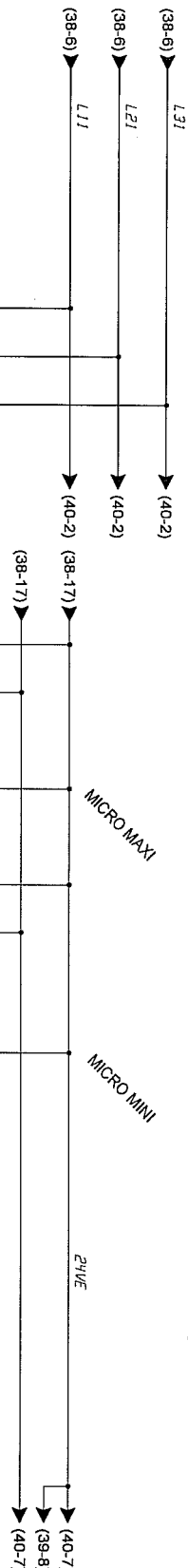
LARGEUR PISTE
GAUCHE ET DROITE
EN ENTREE

LARGEUR PISTE
CENTRALE EN ENTREE



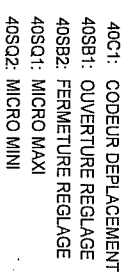
38M1
 MOTEUR REGLAGE
 ECARTEMENT PISTE GAUCHE ET DROITE
 P. 0.18KW - 400V / 0.71A
 230V / --A
 BN71B4

38C1: CODEUR DEPLACEMENT
 38SB1: OUVERTURE REGLAGE
 38SB2: FERMETURE REGLAGE
 38SQ1: MICRO MAXI
 38SQ2: MICRO MINI

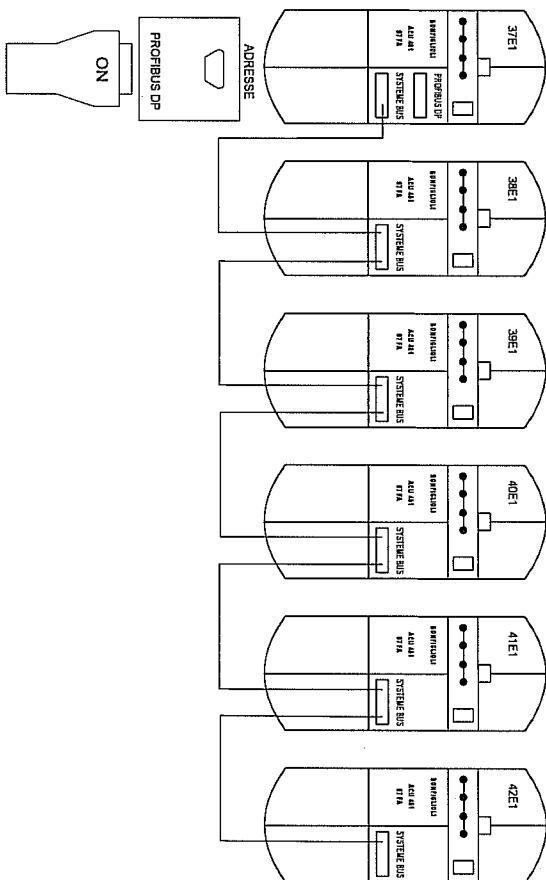


MOTEUR REGLAGE
LARGEUR PISTE CENTRALE
P. 0,18KW - 400V / 0,73A
230V / --A
BN71B4

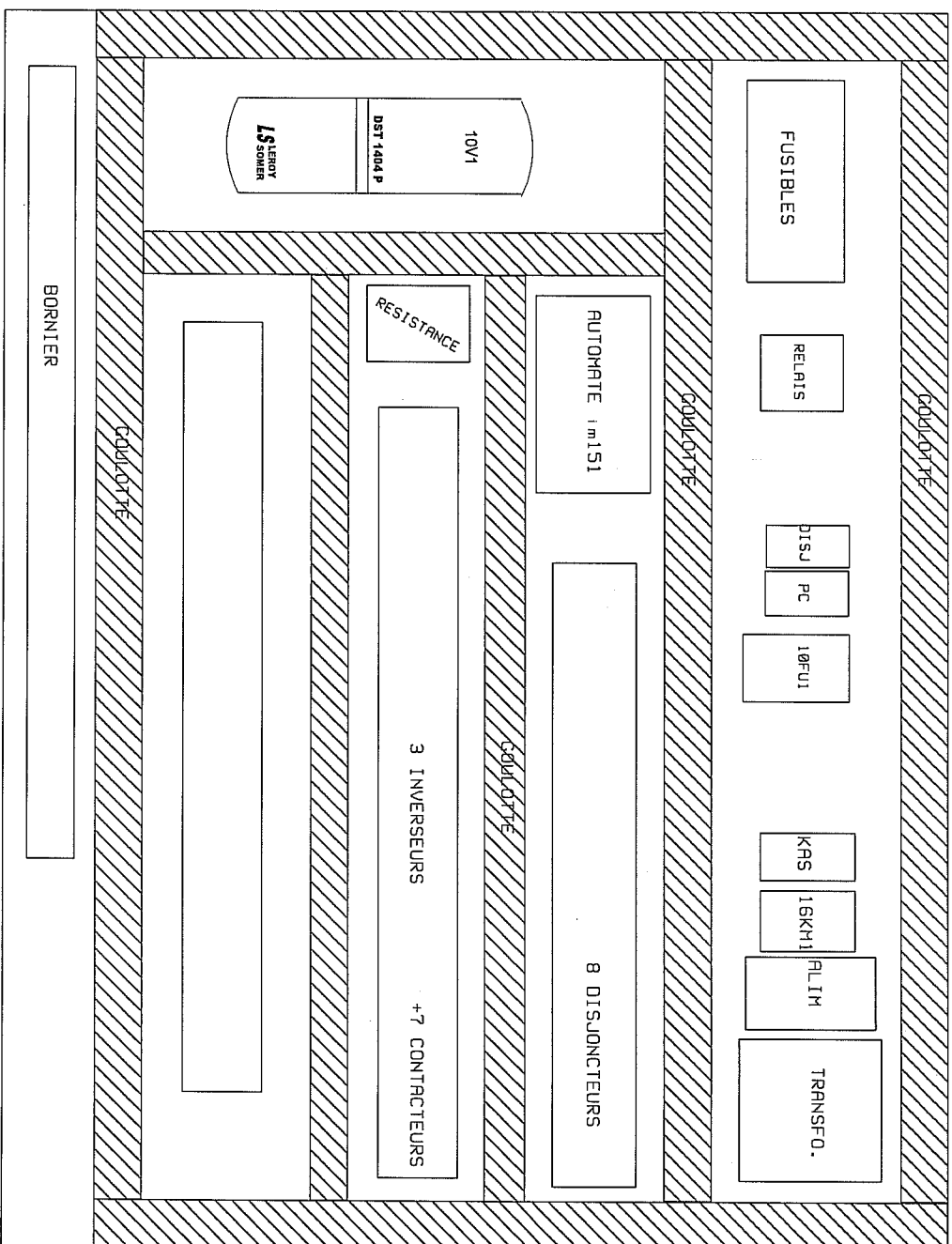
39C1: CODEUR DEPLACEMENT
39SB1: OUVERTURE REGLAGE
39SB2: FERMETURE REGLAGE
39SC1: MICRO MAXI
39SC2: MICRO MINI



ARCHITECTURE SYSTEME BUS

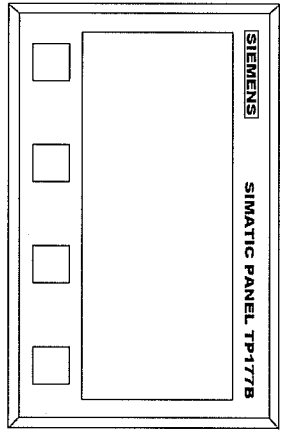


IMPLANTATION ARMOIRE



IMPLANTATION BOUTONNERIE ARMOIRE

(vue de FACE)



P.O.M BRAS CHARG.	SOUS TENSION	MARCHE	DEFAULT	ARU	ARRET FIN DE CYCLE	AUTO	AVANCE TAPIS
AUTORISATION CDE MANUELLE CHARGEMENT BLOC DEPOSE BLOC	CHARGEUR AR.	ROTATION BLOC 0 1 GA DR+GA DR	SELECTION 2 OU 3 BLOCS 2 3	AUTO	MANU	BUTEE BLOC ENTREE TAPI	
AVANCE ZONE 1	AVANCE ZONE 2	AVANCE ZONE3	AVANCE ZONE 4	AVANCE ZONE 5	AVANCE ZONE 6	AVANCE ZONE 7	AVANCE ZONE 8

IMPLANTATION ARMOIRE

