

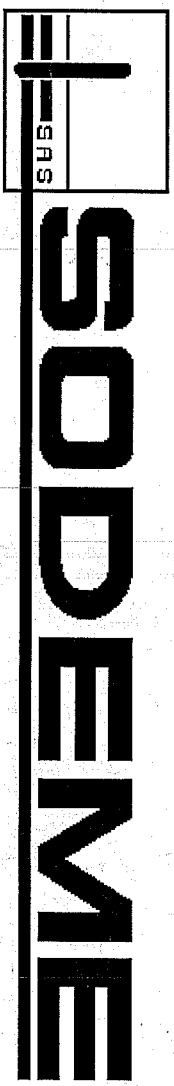
SOMMAIRE

FOLIO	DESIGNATION
00	Liste des folios - Page de garde
01	Liste des folios - Page de garde
04	PUISSANCE ALIM 04
05	PUISSANCE ALIM 110 05
07	PUISSANCE ALIM 24 07
08	PUISSANCE ALIM 24 07
10	PUISSANCE 10
14	CONFIG VARIATEURS 14
17	VARIATEUR 17
18	VARIATEUR 18
19	VARIATEUR 19
20	VARIATEUR 20
21	VARIATEUR 21
39	PARAMETRES 39
45	CONFIG VARIATEURS 14
46	REGLAGE 30
47	REGLAGE 30
60	SECURITE 60
61	SECURITE 61
64	CONFIG AUTOMATE 64
66	CONFIG 66
67	CONFIG CPU 67
69	CONFIG ET 200 69
70	ALIM 24V ENTREE 70
72	ENTREES 72
74	ENTREES 74
75	ENTREES 75
76	ENTREES 76
78	ENTREES 78
79	ENTREES 79
80	ENTREES 80
81	ENTREES 81
82	ENTREES 82
83	ENTREES 83
84	ALIM 24V SORTIES 84

K				
I				
H				
G				
F				
E				
D				
C				
B				
A				
	MODIFICATION		DATE	PAR

SPECIFICITE CLIENT :

DESSINE LE :	28-04-2011	PAR :	Cartier P	Nbre de FOLIOS :	46
MACHINE :	Depileur de plateau			N° :	PA049
CLIENT :	SACCHI PALLETS			TENSION :	3x400V+N
NOM PROGRAMME :					
PUISSANCE MACHINE :	21KW			CONSOMMATION D'AIR :	



SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tel: 02-41-42-35-00 Fax: 02-41-42-30-41

Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers. Toutes précautions utiles devront être prises pour en éviter la divulgation. (Loi du 11/03/1902.)

SOMMAIRE

FOLIO	DESIGNATION
86	SORTIES 86
87	SORTIES 87
90	SORTIES 90
91	SORTIES 91
100	CONFIG ET200 ARMOIRE 100
101	DEVELOPPE 101
102	DEVELOPPE 102
105	ENTREES 105
106	ENTREES 106
107	ENTREES 107
108	ENTREES 108

K	J	I	H	G	F	E	D	C	B	A	MODIFICATION	DATE	PAR

SPECIFICITE CLIENT :

DESSINE LE :	28-04-2011	PAR :	Cartier P	Nbre de FOLIOS :	46
MACHINE :	DEPILEUR DE PLATEAUX	N° :	PA049		
CLIENT :	SACCHI PALLETS	TENSION :	3x400V+N		
NOM PROGRAMME :					
PUISSANCE MACHINE :	21KW	CONSOMMATION D'AIR :			



SODEME

SIEGE SOCIAL: Z.I. de la Croix Gadeau 49240 BP 60093 - AVRILLE Tél :02-41-42-35-00 Fax: 02-41-42-30-41

Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers. Toutes précautions utiles devront être prises pour en éviter la divulgation. (Loi du 11/03/1902).

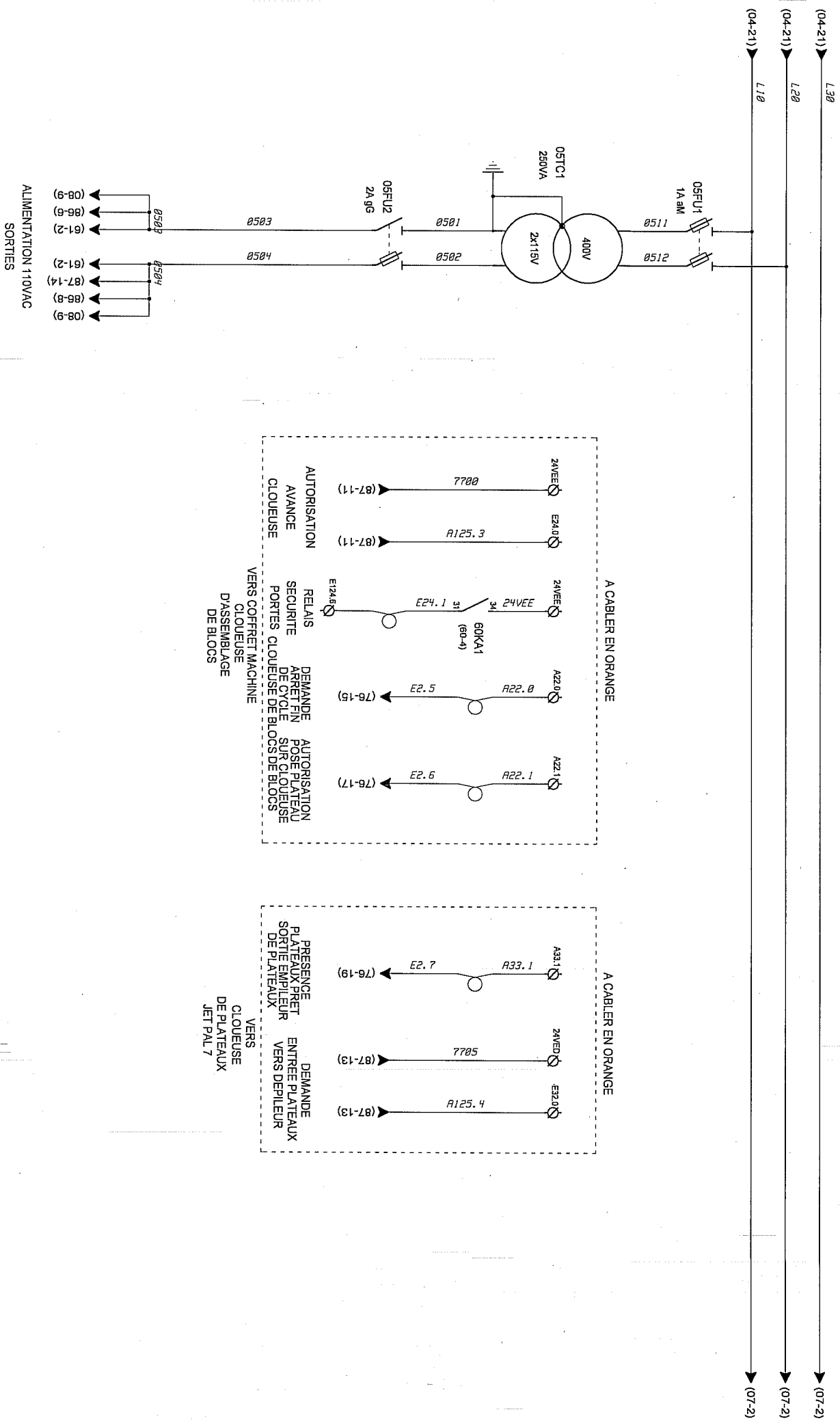
ALIMENTATION
3x400V 50Hz

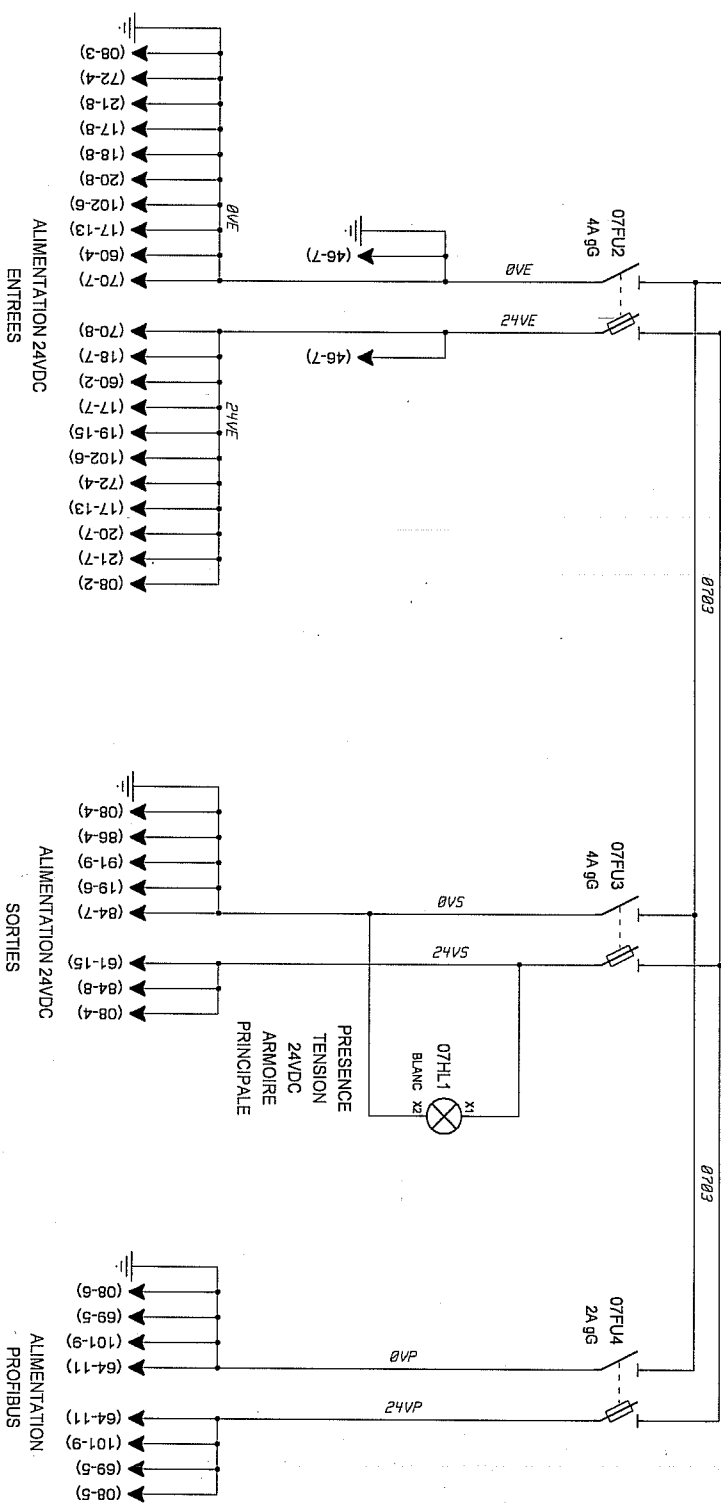
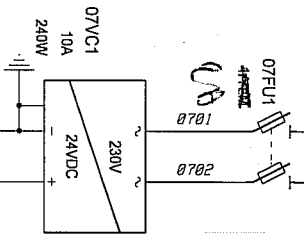
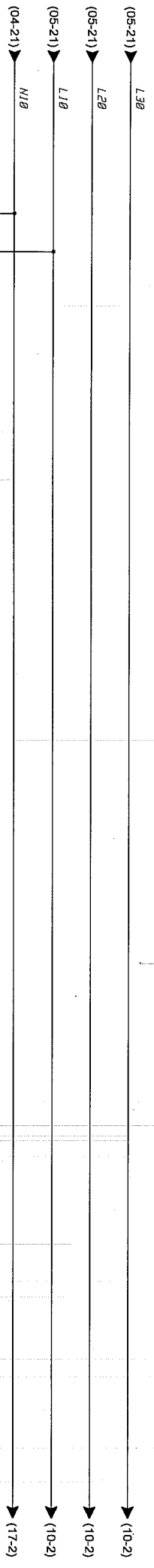
BARRETTTE DE RACCORDEMENT
DE TOUTES LES TERRES EN
ETOILE

ECLAIRAGE
ARMOIRE

VENTILATEURS
ARMOIRE

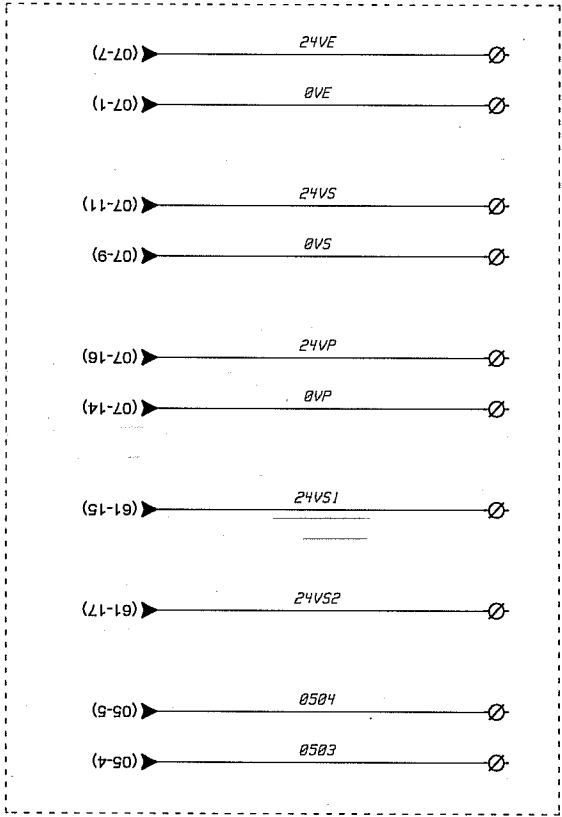
PRISE COURANT 230VAC
ARMOIRE



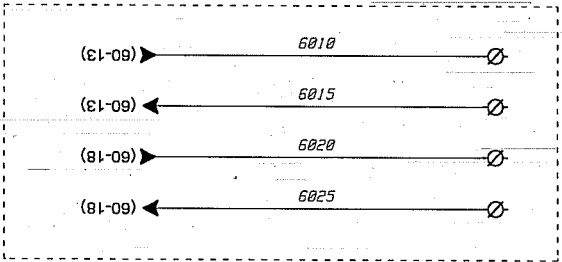
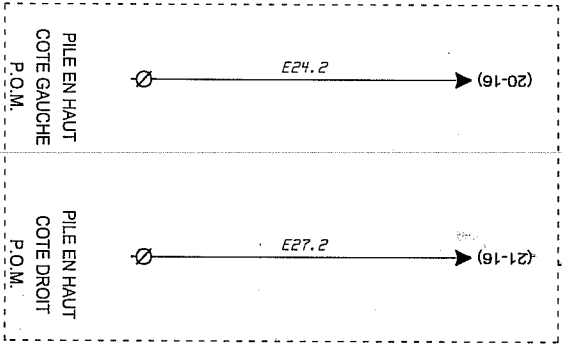


LIAISON ARMOIRE PRINCIPALE VERS ARMOIRE ZONE CONVOYEURS

A CABLER SUR BORNE ORANGE

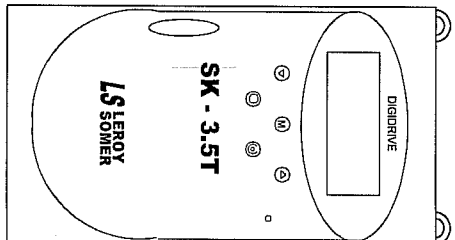
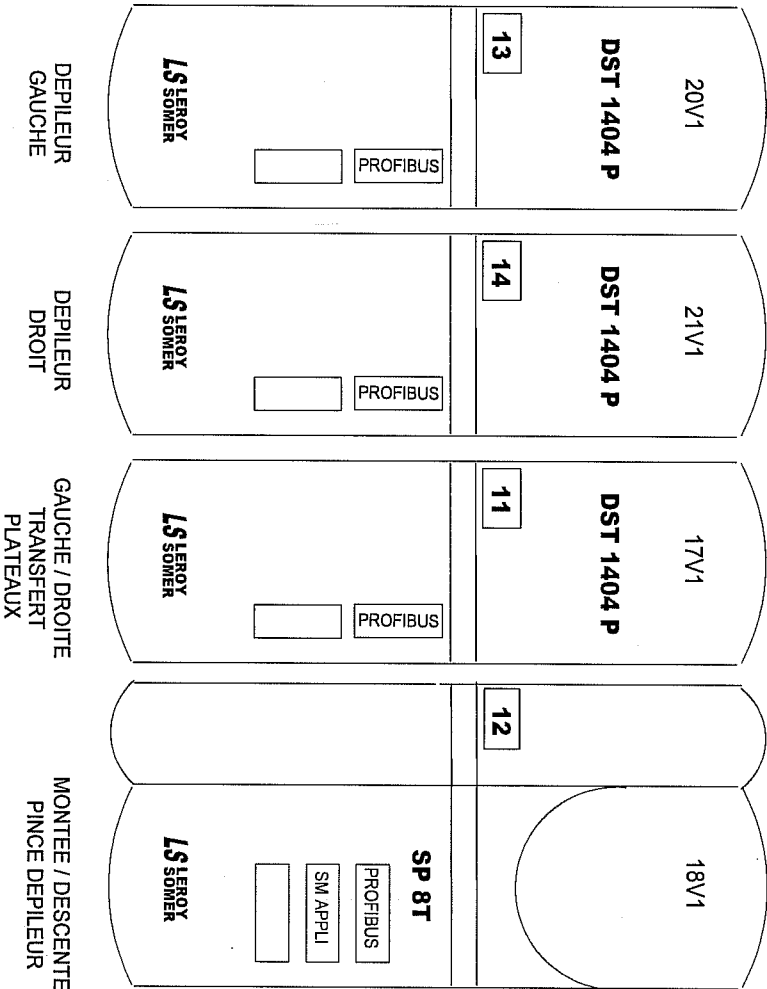


ALIMENTATION 24VDC / 110VAC

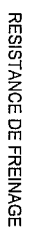


LIGNE D'ARRET D'URGENCE

CONFIGURATION VARIATEURS DEPILEUR DE PLATEAUX



AVANT / ARRIERE
CHAINES DEPILEUR



1812

1813

1810

1811

18101

18102

18103

18104

18105

18106

18107

18108

18109

18110

18111

18112

18113

18114

18115

18116

18117

18118

18119

18120

18121

18122

18123

18124

18125

18126

18127

18128

18129

18130

18131

18132

18133

18134

18135

18136

18137

18138

18139

18140

18141

18142

18143

18144

18145

18146

18147

18148

18149

18150

18151

18152

18153

18154

18155

18156

18157

18158

18159

18160

18161

18162

18163

18164

18165

18166

18167

18168

18169

18170

18171

18172

18173

18174

18175

18176

18177

18178

18179

18180

18181

18182

18183

18184

18185

18186

18187

18188

18189

18190

18191

18192

18193

18194

18195

18196

18197

18198

18199

18200

18201

18202

18203

18204

18205

18206

18207

18208

18209

18210

18211

18212

18213

18214

18215

18216

18217

18218

18219

18220

18221

18222

18223

18224

18225

18226

18227

18228

18229

18230

18231

18232

18233

18234

18235

18236

18237

18238

18239

18240

18241

18242

18243

18244

18245

18246

18247

18248

18249

18250

18251

18252

18253

18254

18255

18256

18257

18258

18259

18260

18261

18262

18263

18264

18265

18266

18267

18268

18269

18270

18271

18272

18273

18274

18275

18276

18277

18278

18279

18280

18281

18282

18283

18284

18285

18286

18287

18288

18289

18290

18291

18292

18293

18294

18295

18296

18297

18298

18299

18300

18301

18302

18303

18304

18305

18306

18307

18308

18309

18310

18311

18312

18313

18314

18315

18316

18317

18318

18319

18320

18321

18322

18323

18324

18325

18326

18327

18328

18329

18330

18331

18332

18333

18334

18335

18336

18337

18338

18339

18340

18341

18342

18343

18344

18345

18346

18347

18348

18349

18350

18351

18352

18353

18354

18355

18356

18357

18358

18359

18360

18361

18362

18363

18364

18365

18366

18367

18368

18369

18370

18371

18372

18373

18374

18375

18376

18377

18378

18379

18380

18381

18382

18383

18384

18385

18386

18387

18388

18389

18390

18391

18392

18393

18394

18395

18396

18397

18398

18399

18400

18401

18402

18403

18404

18405

18406

18407

18408

18409

18410

18411

18412

18413

18414

18415

18416

18417

18418

18419

18420

18421

18422

18423

18424

18425

18426

18427

18428

18429

18430

18431

18432

18433

18434

18435

18436

18437

18438

18439

18440

18441

18442

18443

18444

18445

18446

18447

18448

18449

18450

18451

18452

18453

18454

18455

18456

18457

18458

18459

18460

18461

18462

18463

18464

18465

18466

18467

18468

18469

18470

18471

18472

18473

18474

18475

18476

18477

18478

18479

18480

18481

18482

18483

18484

18485

18486

18487

18488

18489

18490

18491

18492

18493

18494

18495

18496

18497

18498

18499

18500

18501

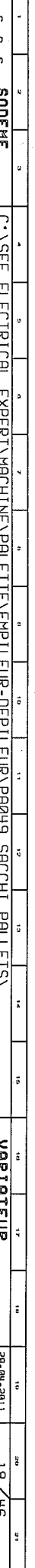
18502

18503

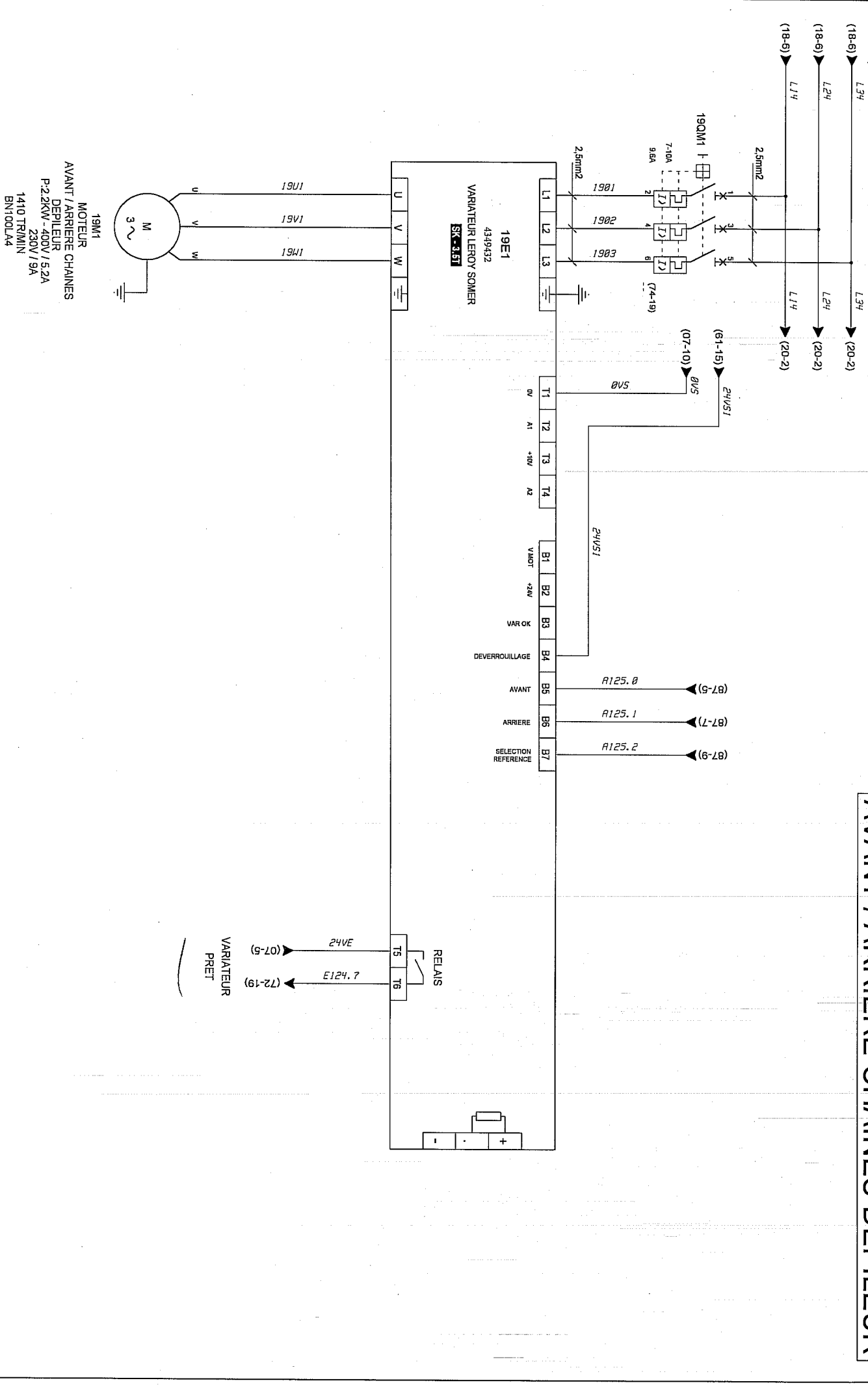
18504

18505

18506

<

AVANT / ARRIERE CHAINES DEPILEUR



ST 5.9A TP
VARIATEUR LEROY SOMER
DST 1404

20E1
ST 5.9A TP
VARIATEUR LEROY SOMER
DST 1404

RELAIS DEFAULT

REFERENCE VITESSE

SOURCE CTP

COMMANDE FREIN

20KA1
DC
A1
A2

20KM1
4.5-5.3A
REGLE A 5.9A

20FU1
1A gG

20P1
4.5-5.3A
REGLE A 5.9A

20KA1
(20-9) 11

20KA1
(20-9) 21

20KA1
(20-9) 24

20KA1
(20-9) 25

20KA1
(20-9) 26

20KA1
(20-9) 27

20KA1
(20-9) 28

20KA1
(20-9) 29

20KA1
(20-9) 30

20KA1
(20-9) 31

20KA1
(20-9) 32

20KA1
(20-9) 33

20KA1
(20-9) 34

20KA1
(20-9) 35

20KA1
(20-9) 36

20KA1
(20-9) 37

20KA1
(20-9) 38

20KA1
(20-9) 39

20KA1
(20-9) 40

20KA1
(20-9) 41

20KA1
(20-9) 42

20KA1
(20-9) 43

20KA1
(20-9) 44

20KA1
(20-9) 45

20KA1
(20-9) 46

20KA1
(20-9) 47

20KA1
(20-9) 48

20KA1
(20-9) 49

20KA1
(20-9) 50

20KA1
(20-9) 51

20KA1
(20-9) 52

20KA1
(20-9) 53

20KA1
(20-9) 54

20KA1
(20-9) 55

20KA1
(20-9) 56

20KA1
(20-9) 57

20KA1
(20-9) 58

20KA1
(20-9) 59

20KA1
(20-9) 60

20KA1
(20-9) 61

20KA1
(20-9) 62

20KA1
(20-9) 63

20KA1
(20-9) 64

20KA1
(20-9) 65

20KA1
(20-9) 66

20KA1
(20-9) 67

20KA1
(20-9) 68

20KA1
(20-9) 69

20KA1
(20-9) 70

20KA1
(20-9) 71

20KA1
(20-9) 72

20KA1
(20-9) 73

20KA1
(20-9) 74

20KA1
(20-9) 75

20KA1
(20-9) 76

20KA1
(20-9) 77

20KA1
(20-9) 78

20KA1
(20-9) 79

20KA1
(20-9) 80

20KA1
(20-9) 81

20KA1
(20-9) 82

20KA1
(20-9) 83

20KA1
(20-9) 84

20KA1
(20-9) 85

20KA1
(20-9) 86

20KA1
(20-9) 87

20KA1
(20-9) 88

20KA1
(20-9) 89

20KA1
(20-9) 90

20KA1
(20-9) 91

20KA1
(20-9) 92

20KA1
(20-9) 93

20KA1
(20-9) 94

20KA1
(20-9) 95

20KA1
(20-9) 96

20KA1
(20-9) 97

20KA1
(20-9) 98

20KA1
(20-9) 99

20KA1
(20-9) 100

20KA1
(20-9) 101

20KA1
(20-9) 102

20KA1
(20-9) 103

20KA1
(20-9) 104

20KA1
(20-9) 105

20KA1
(20-9) 106

20KA1
(20-9) 107

20KA1
(20-9) 108

20KA1
(20-9) 109

20KA1
(20-9) 110

20KA1
(20-9) 111

20KA1
(20-9) 112

20KA1
(20-9) 113

20KA1
(20-9) 114

20KA1
(20-9) 115

20KA1
(20-9) 116

20KA1
(20-9) 117

20KA1
(20-9) 118

20KA1
(20-9) 119

20KA1
(20-9) 120

20KA1
(20-9) 121

20KA1
(20-9) 122

20KA1
(20-9) 123

20KA1
(20-9) 124

20KA1
(20-9) 125

20KA1
(20-9) 126

20KA1
(20-9) 127

20KA1
(20-9) 128

20KA1
(20-9) 129

20KA1
(20-9) 130

20KA1
(20-9) 131

20KA1
(20-9) 132

20KA1
(20-9) 133

20KA1
(20-9) 134

20KA1
(20-9) 135

20KA1
(20-9) 136

20KA1
(20-9) 137

20KA1
(20-9) 138

20KA1
(20-9) 139

20KA1
(20-9) 140

20KA1
(20-9) 141

20KA1
(20-9) 142

20KA1
(20-9) 143

20KA1
(20-9) 144

20KA1
(20-9) 145

20KA1
(20-9) 146

20KA1
(20-9) 147

20KA1
(20-9) 148

20KA1
(20-9) 149

20KA1
(20-9) 150

20KA1
(20-9) 151

20KA1
(20-9) 152

20KA1
(20-9) 153

20KA1
(20-9) 154

20KA1
(20-9) 155

20KA1
(20-9) 156

20KA1
(20-9) 157

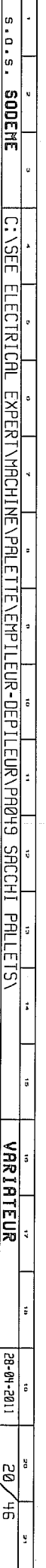
20KA1
(20-9) 158

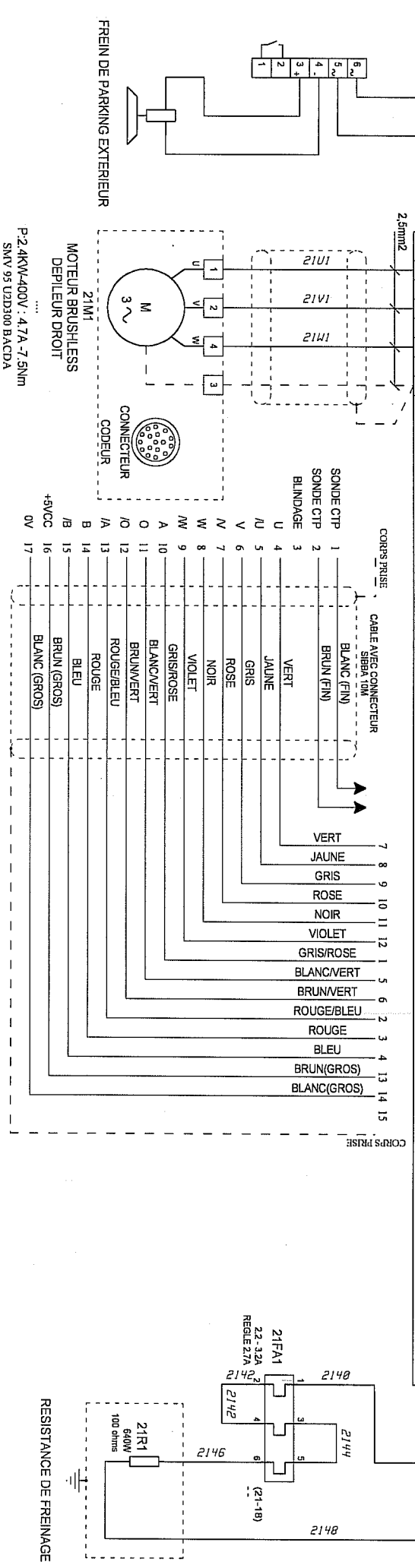
20KA1
(20-9) 159

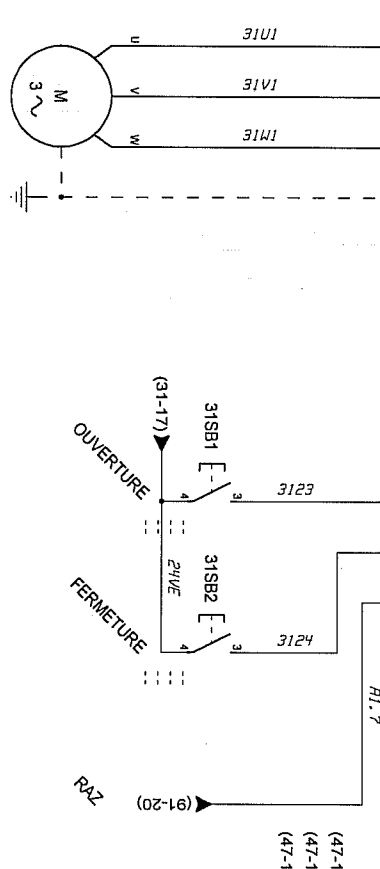
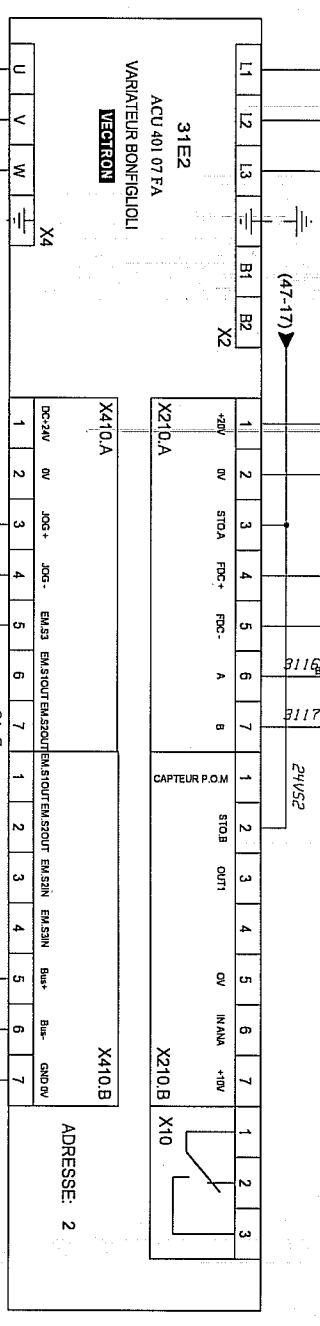
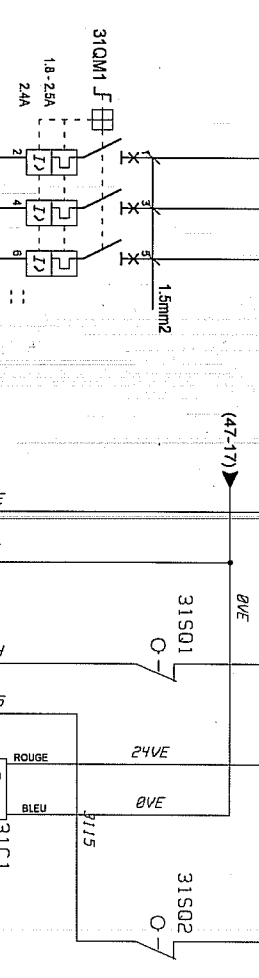
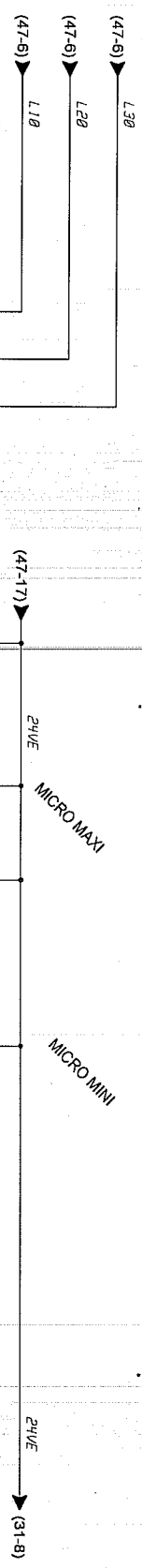
20KA1
(20-9) 160

20KA1
(20-9) 161

20KA1
(20-9)



[illegible]



46C1: CODEUR DEPLACEMENT
 46SB1: OUVERTURE REGLAGE
 46SB2: FERMETURE REGLAGE
 46SQ1: MICRO MAXI
 46SQ2: MICRO MINI

REGLAGE LARGEUR CONVOYEUR N°1

MOTEUR REGLAGE
 LARGEUR CONVOYEUR N°1
 P: 0.75KW - 400V / 2.03A
 230V / 3.8A
 BN71B4

PARAMETRES DU VARIATEUR 17V1
GAUCHE/DROITE TRANSFERTDST 1404

PARAMETRES	VALEUR	PARAMETRES	VALEUR
01	0	23	FR
02	80HZ	24	1
03	0.15	25	0
04	0.35	26	OFF
05	PR	27	0
06	2.7	28	NO
07	1390 tr/min	29	NO
08	400	30	1
09	0.76	31	1
10	L2	32	OFF
11	20	33	0
12	60	34	ON
13	0	35	0
14	0	36	FR
15	1.5HZ	37	6KHZ
16	4-20mA	38	0
17	OFF	39	50HZ
18	TH	40	AUTO
19	TH	41	ANSI
20	TH	42	4.8
21	VISU DEF.	43	1.1
22	LD	44	2

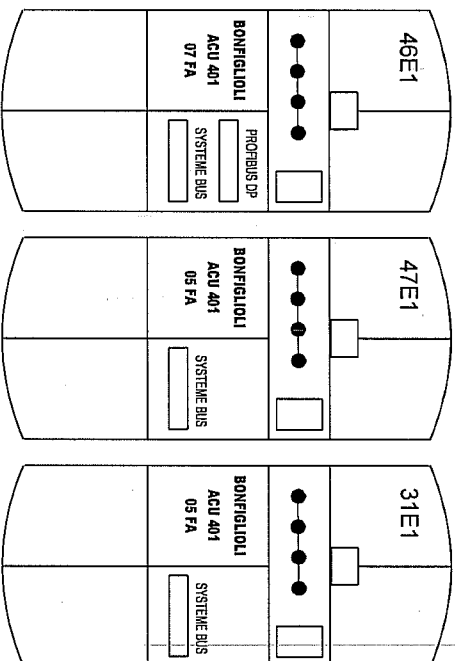
PARAMETRES DU VARIATEUR 18V1
MONTÉE/DESCENTE PINCE SP-8T

PARAMETRES	VALEUR	PARAMETRES	VALEUR
01	0	23	FR
02	80HZ	24	1
03	0.15	25	0
04	0.35	26	OFF
05	PR	27	0
06	5.4	28	NO
07	1410 tr/min	29	NO
08	400	30	1
09	0.76	31	1
10	L2	32	OFF
11	20	33	0
12	60	34	ON
13	0	35	0
14	0	36	FR
15	1.5HZ	37	6KHZ
16	4-20mA	38	0
17	OFF	39	50HZ
18	TH	40	AUTO
19	TH	41	ANSI
20	TH	42	4.8
21	VISU DEF.	43	1.1
22	LD	44	2

PARAMETRES DU VARIATEUR 19V1
CHAINES DEPILEUR SK - 3.5T

PARAMETRES	VALEUR	PARAMETRES	VALEUR
01	0	23	FR
02	80	24	1
03	0.35	25	0
04	0.15	26	OFF
05	PR	27	0
06	2.07	28	NO
07	1400 tr/min	29	NO
08	400	30	1
09	0.79	31	1
10	L2	32	OFF
11	20	33	0
12	60	34	ON
13	0	35	0
14	0	36	FR
15	1.5HZ	37	6KHZ
16	4-20mA	38	0
17	OFF	39	50HZ
18	VISU DEF.	40	AUTO
19	VISU DEF.	41	ANSI
20	VISU DEF.	42	4.8
21	VISU DEF.	43	1.1
22	LD	44	2

CONFIGURATION VARIATEURS REGLAGES



FLANC
DEPILEUR

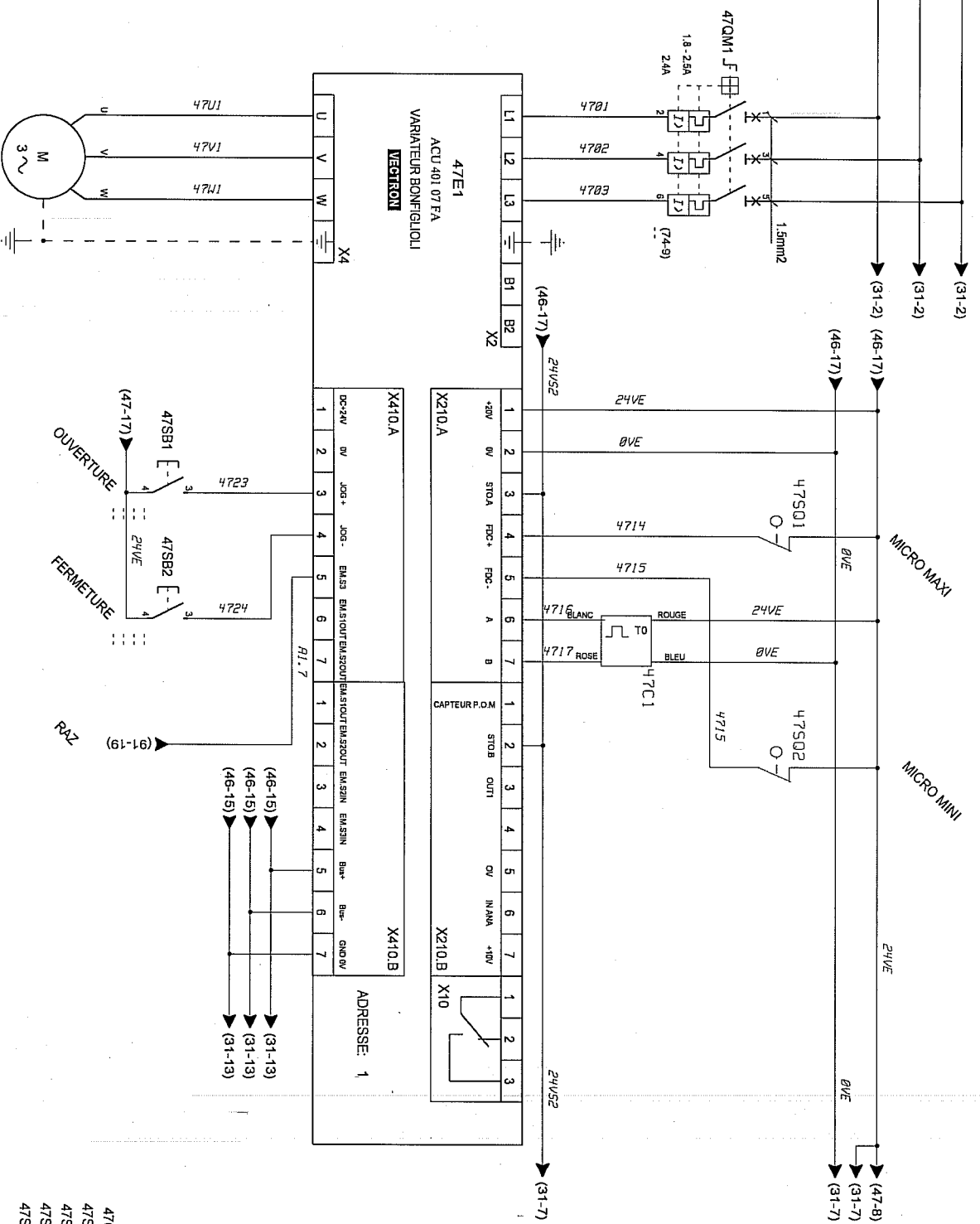
CANICATORE
FLANCI

PINCE
DEPILEUR

CANICATORE
CLIP

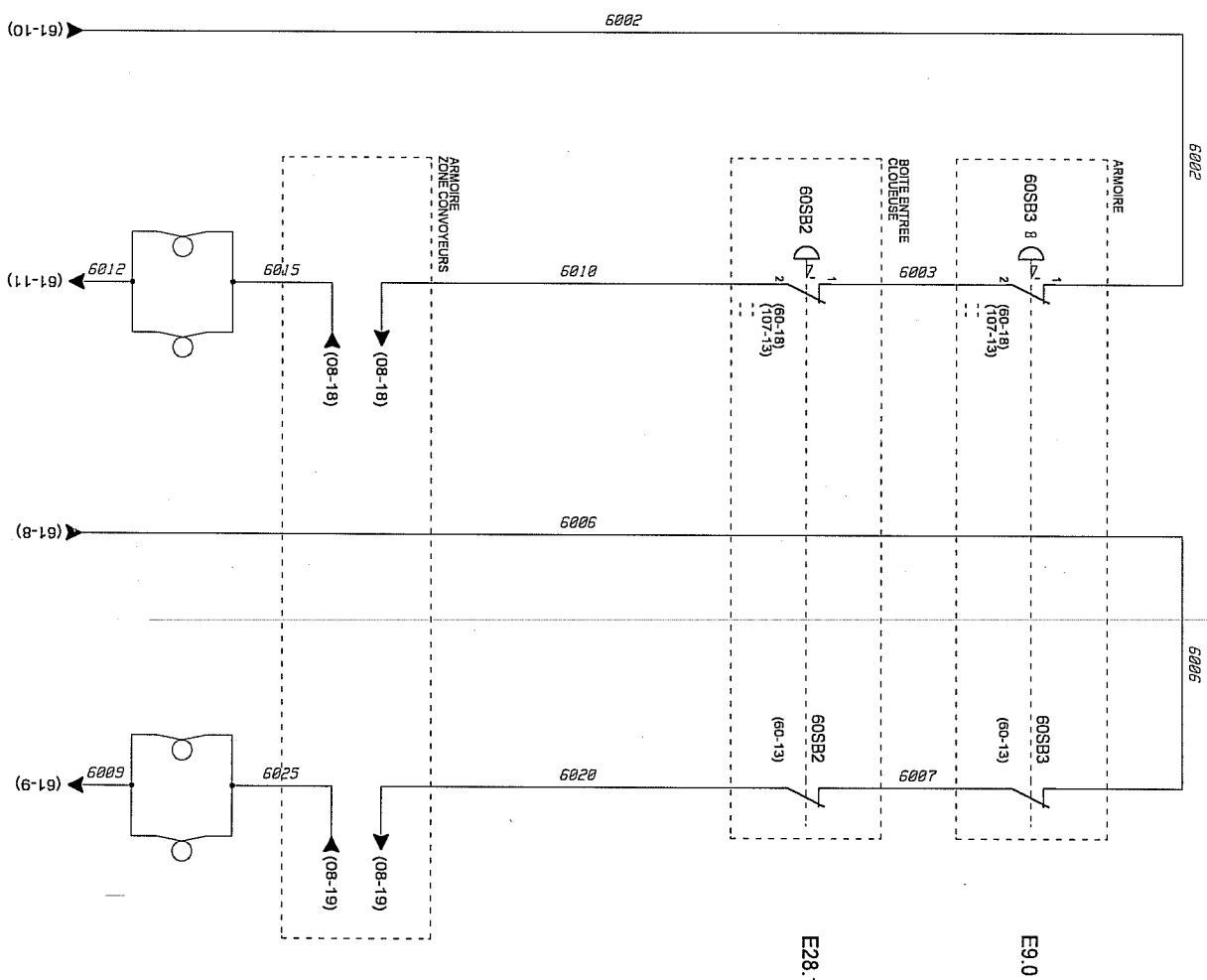
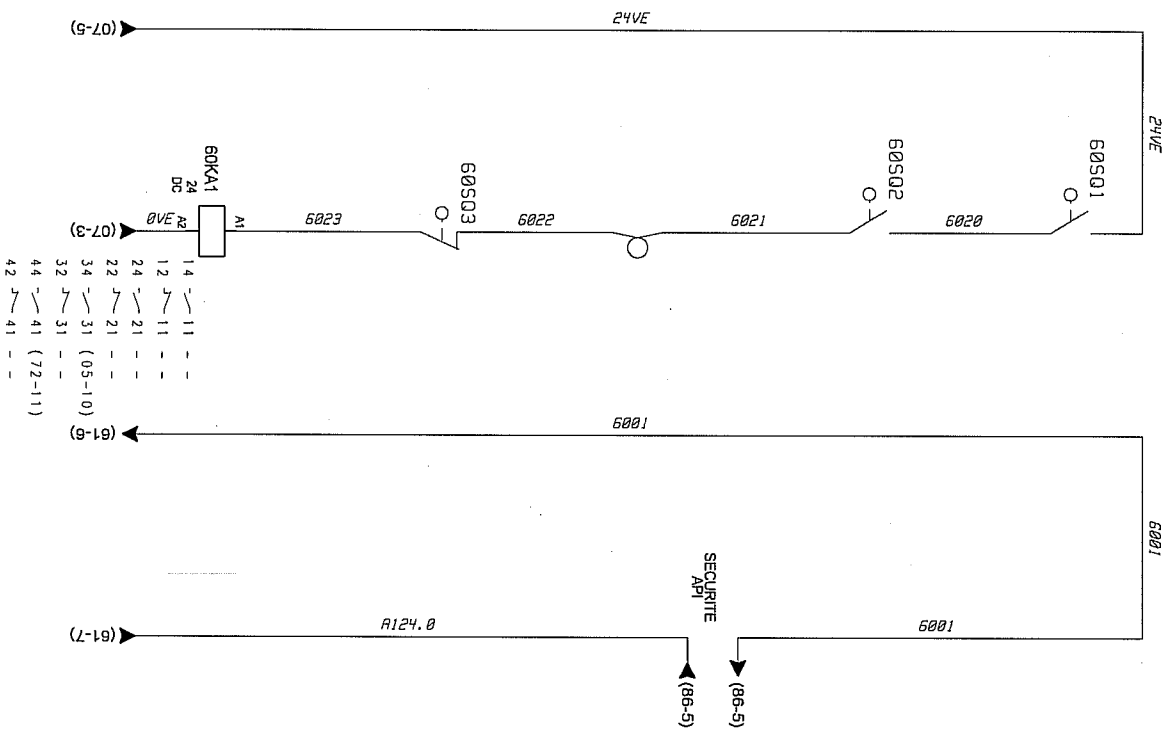
LARGEUR
CONVOYEUR N°1

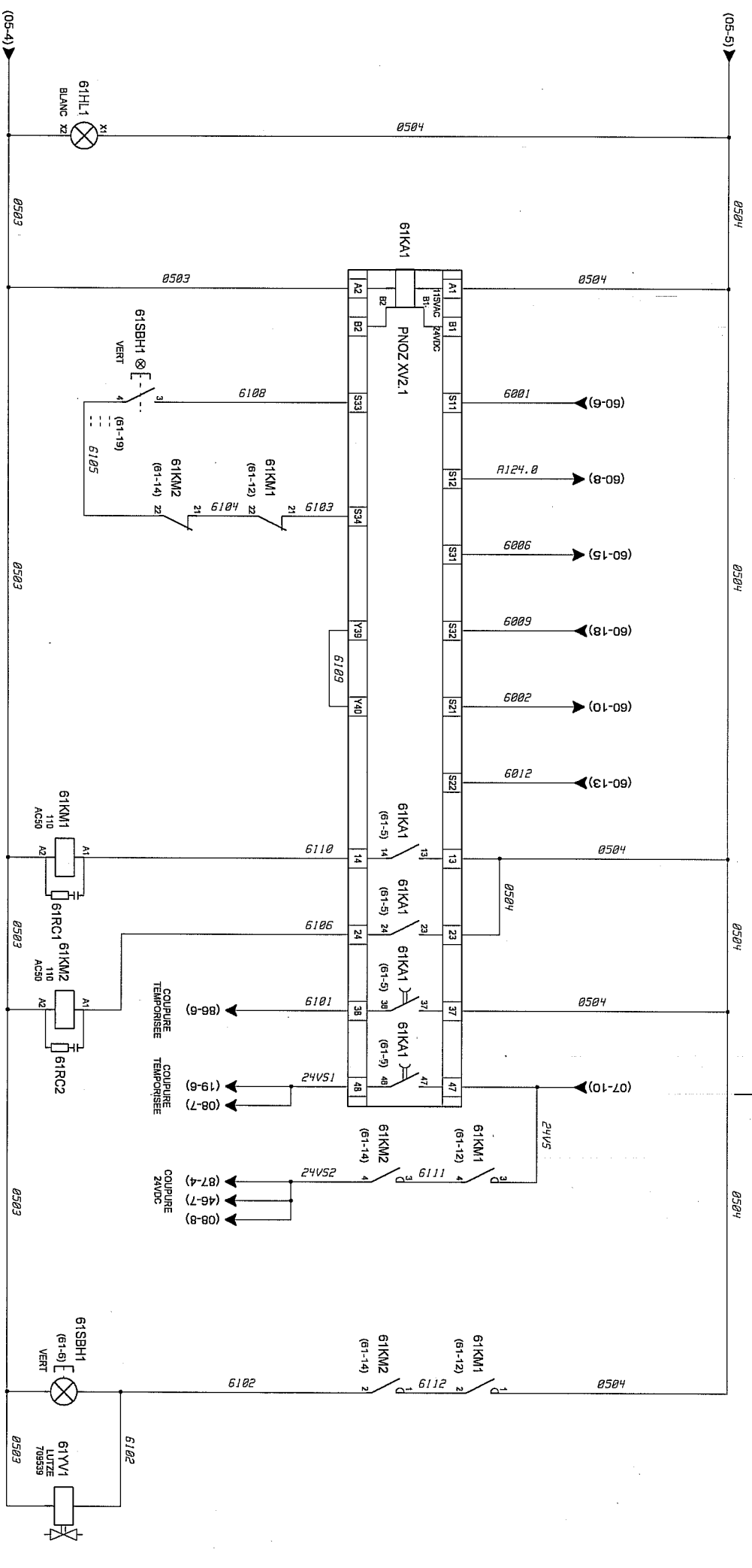
CANICATORE
TRASPORTATORE



REGLAGE PINCE DEPILEUR

605Q1: MICRO PORTE DEPILEUR COTE GAUCHE
605Q2: MICRO PORTE DEPILEUR COTE DROIT
605Q3: MICRO TABLE DE ROTATION





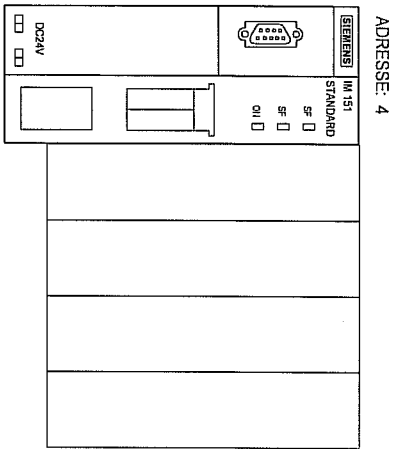
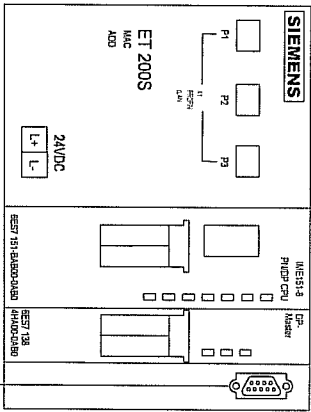
13 - 14 (61-12)
 47 - 48 (61-15)
 37 - 38 (61-14)
 23 - 24 (61-13)

1 - 2 (61-19) 1 - 2 (61-19)
 3 - 4 (61-16) 3 - 4 (61-16)
 5 - 6 - - 5 - 6 - -
 13 - 14 (72-7) 13 - 14 (72-7)
 21 - 22 (61-8) 21 - 22 (61-8)
 31 - 32 - - 31 - 32 - -
 43 - 44 - - 43 - 44 - -

SIMATIC S7-300

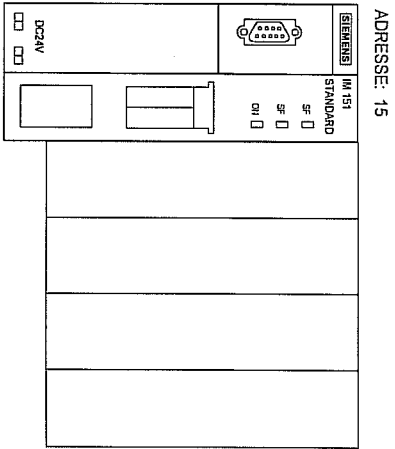


ARCHITECTURE PROFIBUS



ADRESSE: 4

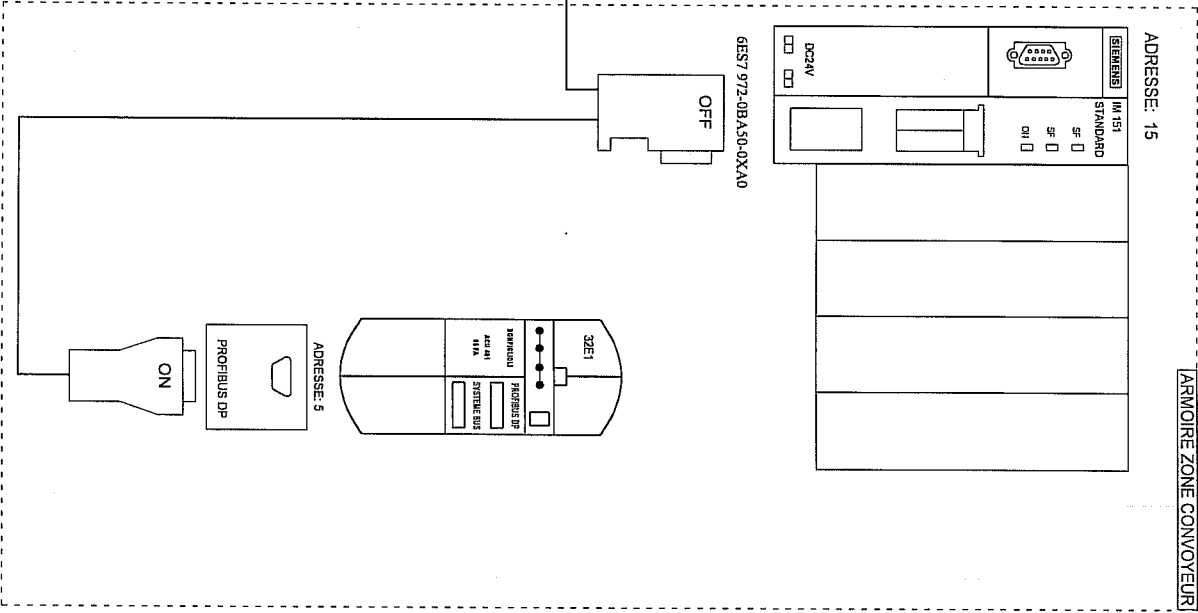
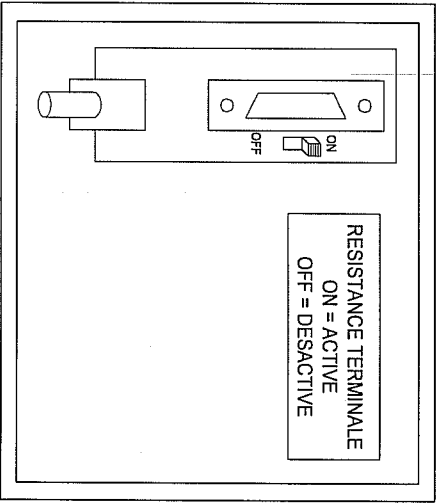
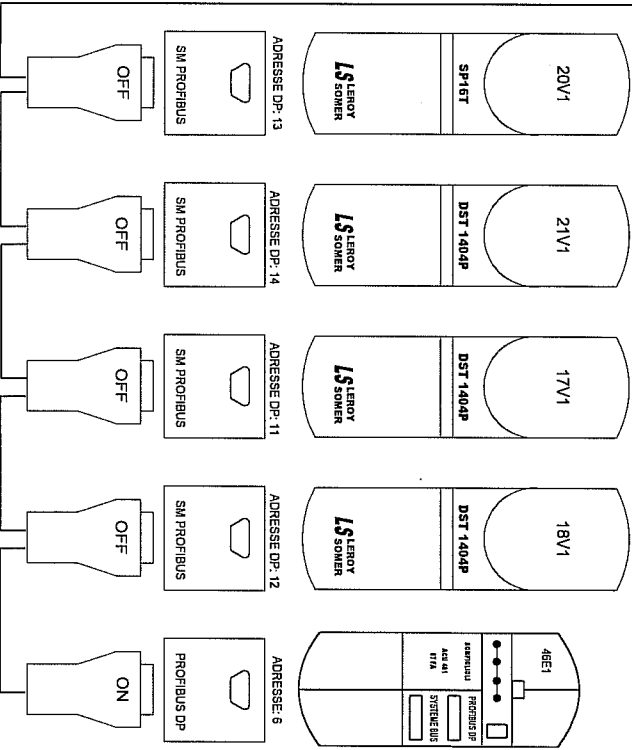
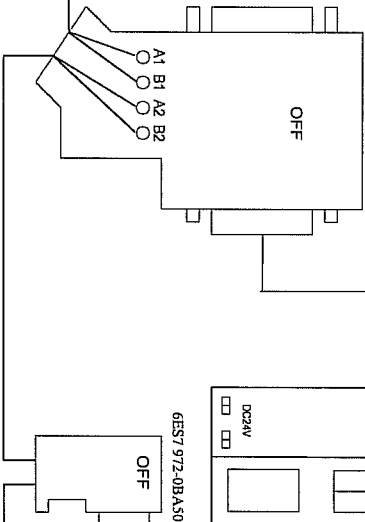
6ES7 972-0BA50-0XA0



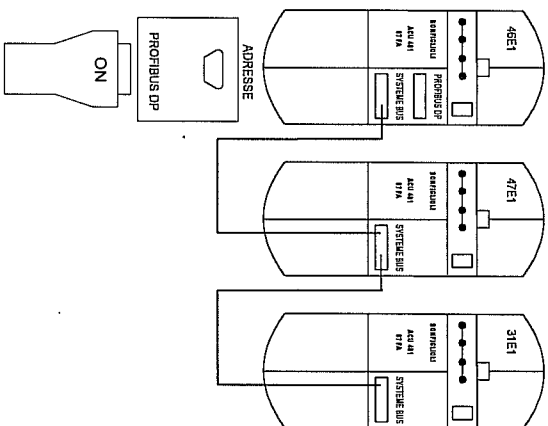
ADRESSE: 15

6ES7 972-0BA50-0XA0

ARMOIRE ZONE CONVOYEUR



ARCHITECTURE SYSTEME BUS



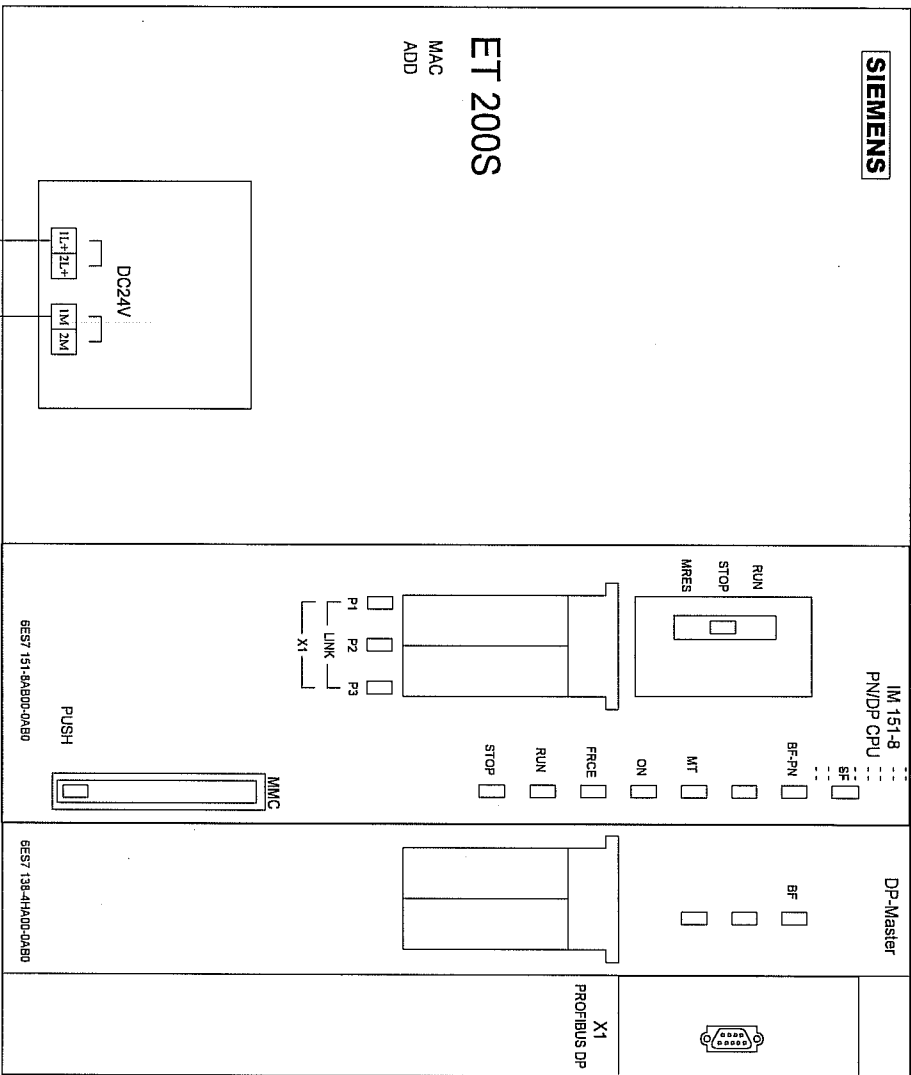
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	
S.O.S. SODEME	C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE-DEPILEUR\PA049 SACCHI PALLETS\																		DEVELOPPE	28-07-2011	66 / 46

CPU

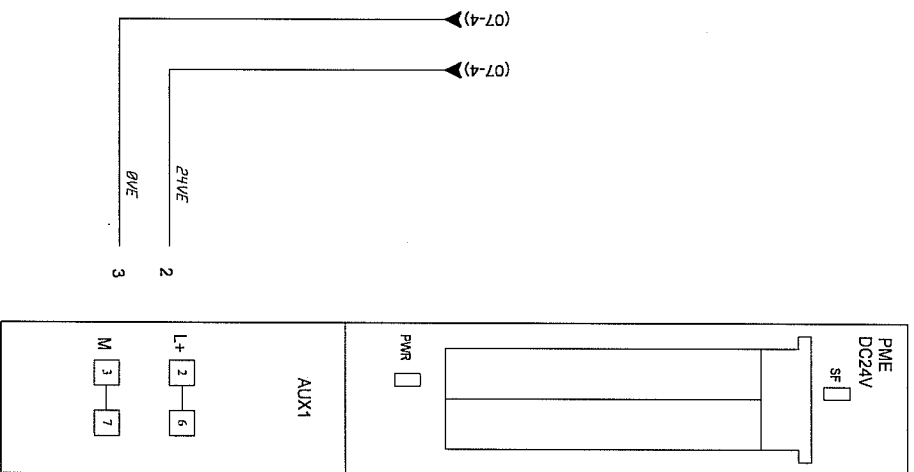
FIN DE LIGNE

IP: 192.168.10.108

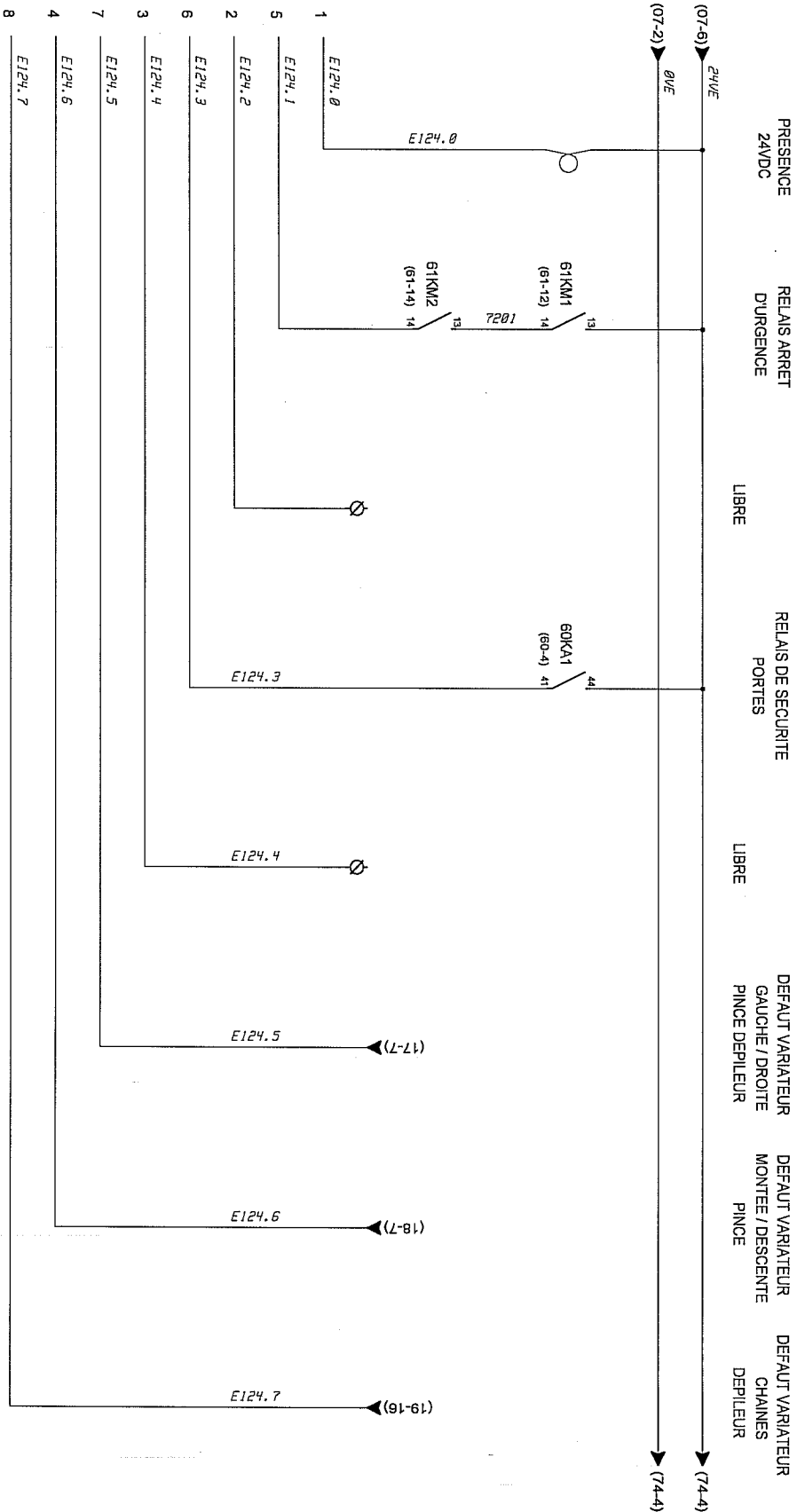
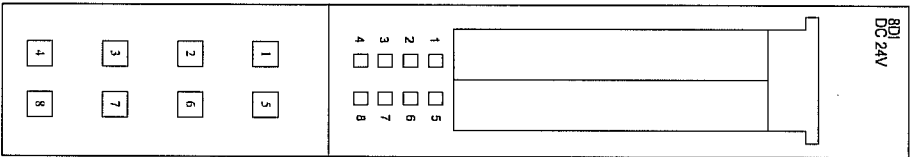
6SE1
6ES7 151-8AB00-0AB0

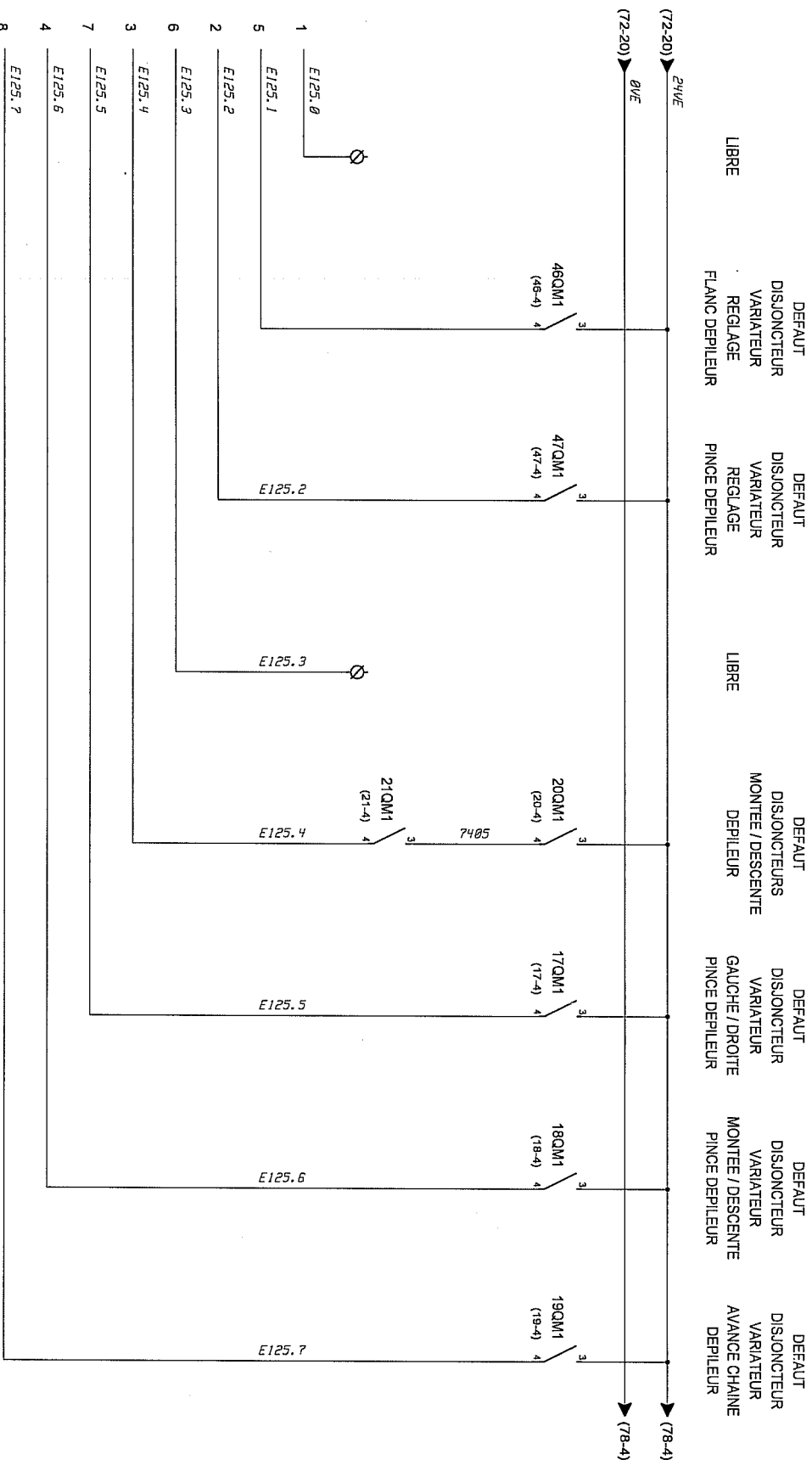
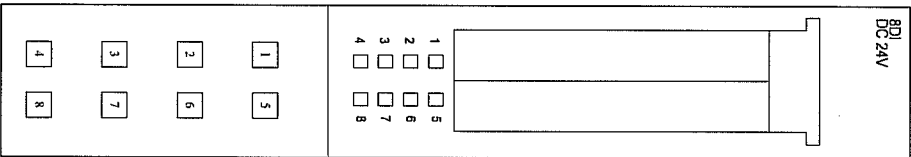


7DE1
GES7 138-4CA01-0AA0
GES7 193-4CC20-0AA0

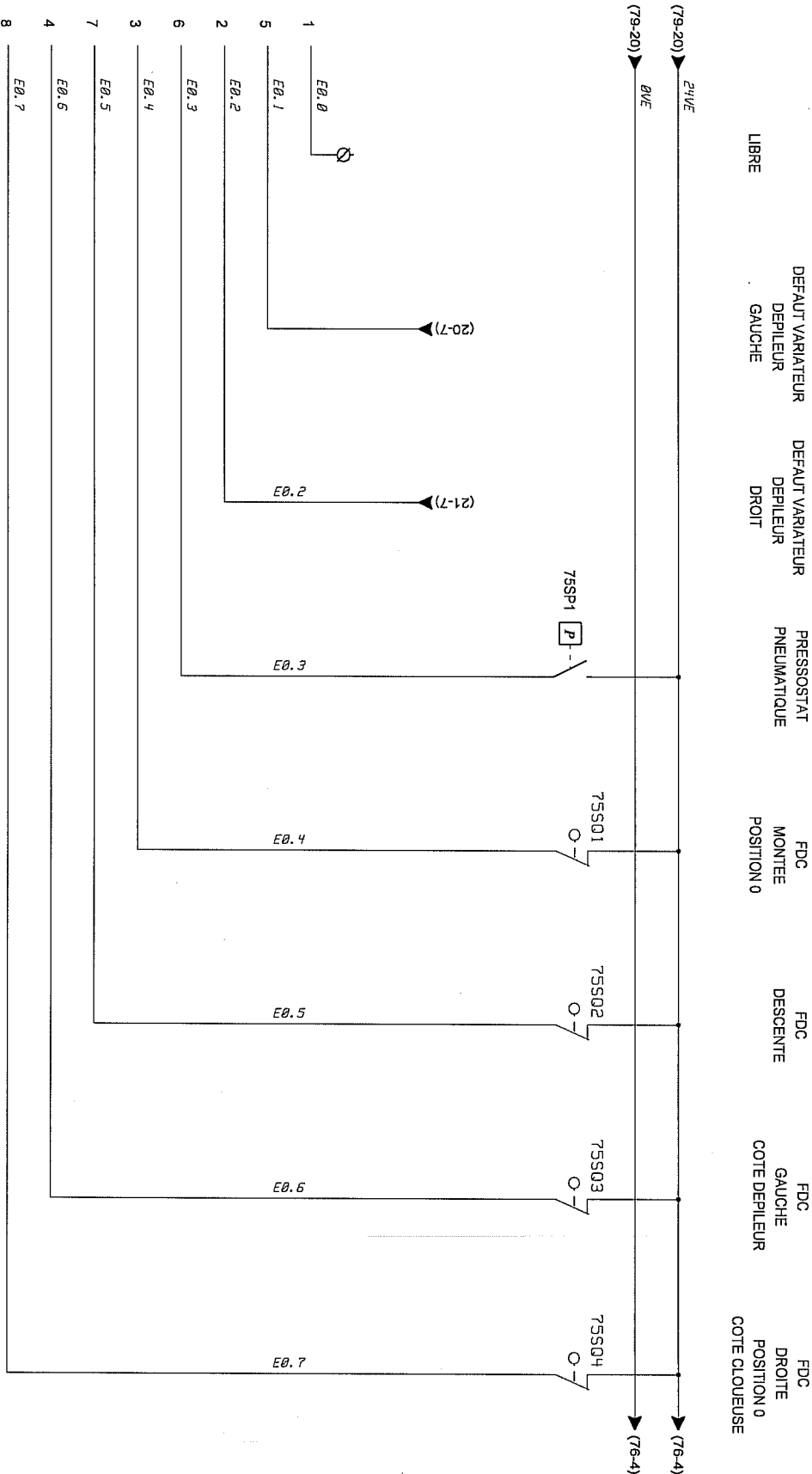
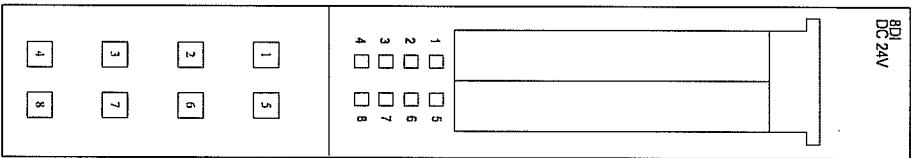


72E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

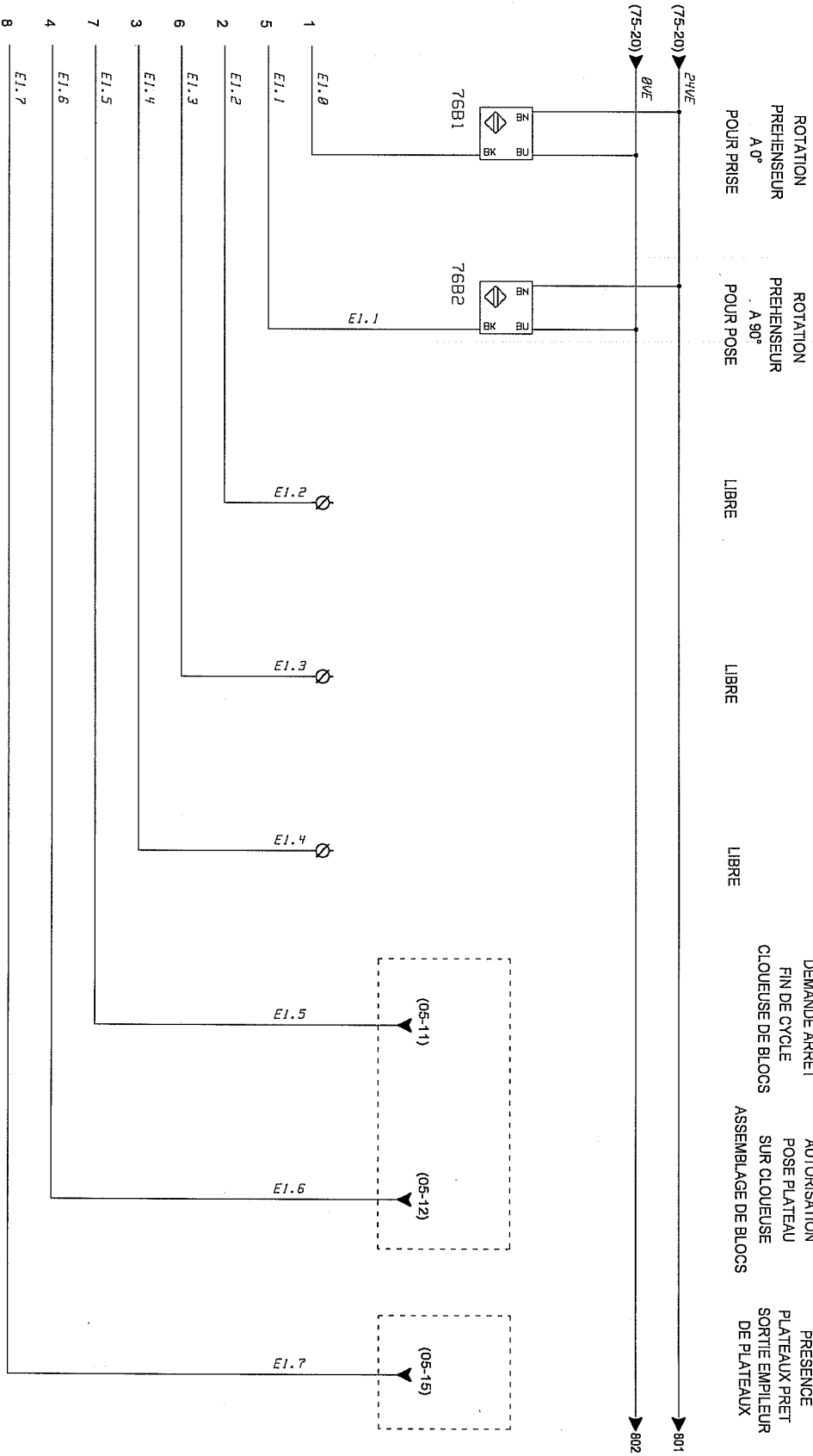
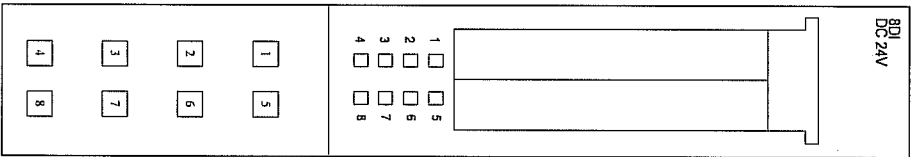




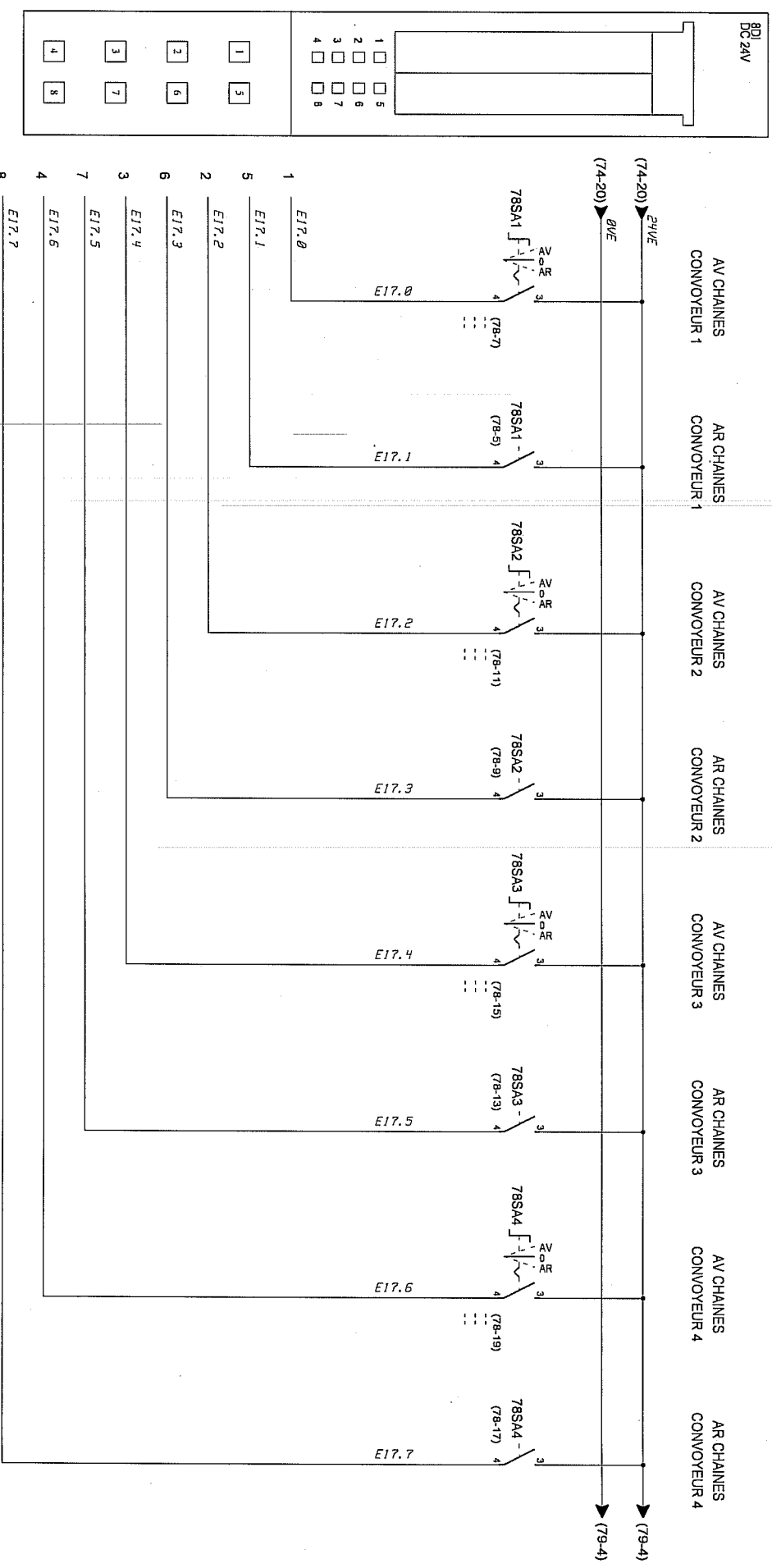
7SE1
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



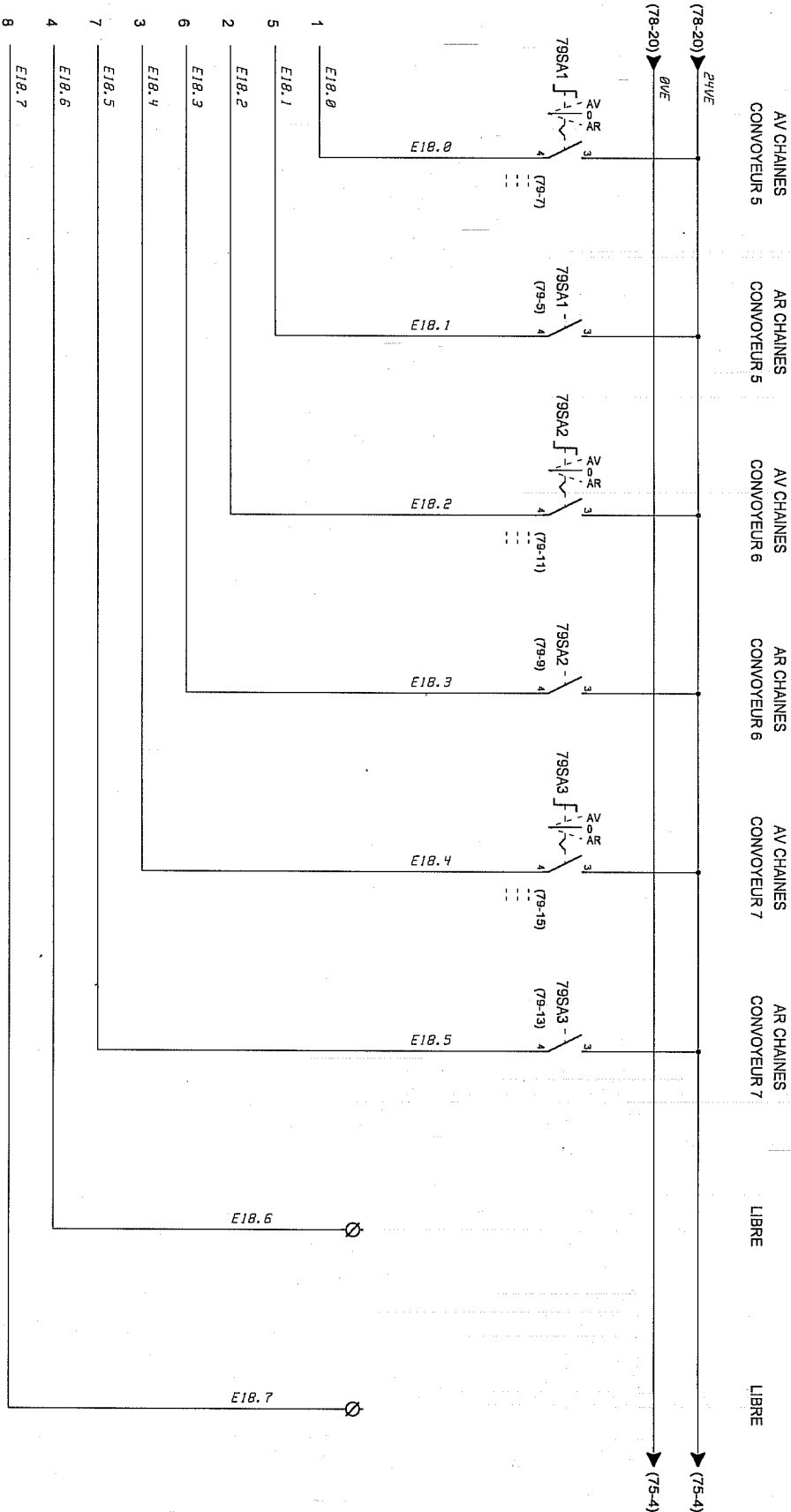
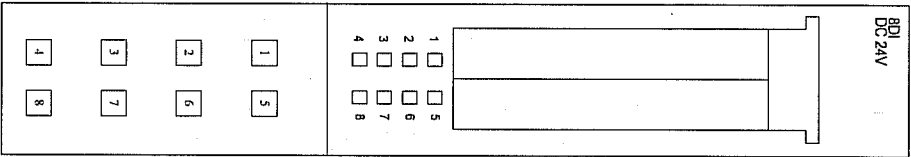
76E1
GES7 193-4(CB20-0AA)U
GES7 132-4BD00-0AA0



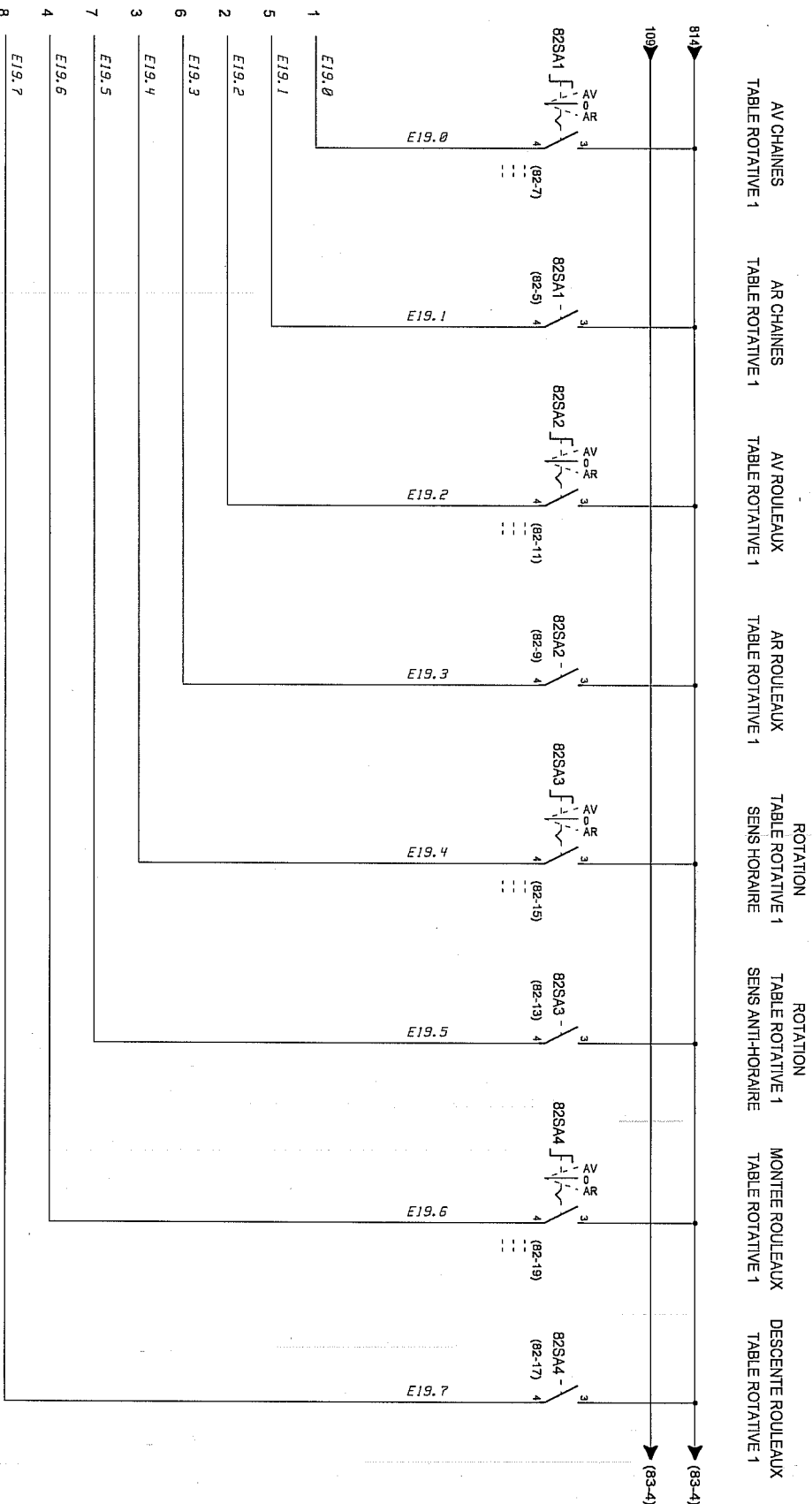
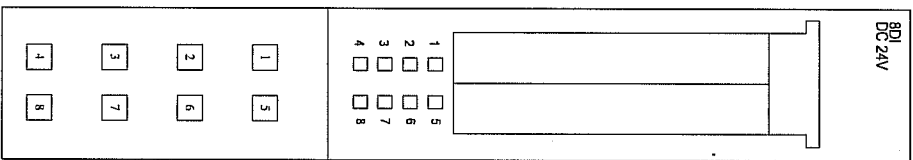
78E1
6ES7 193-1CB20-0AA0/U
6ES7 132-1BD00-0AA0

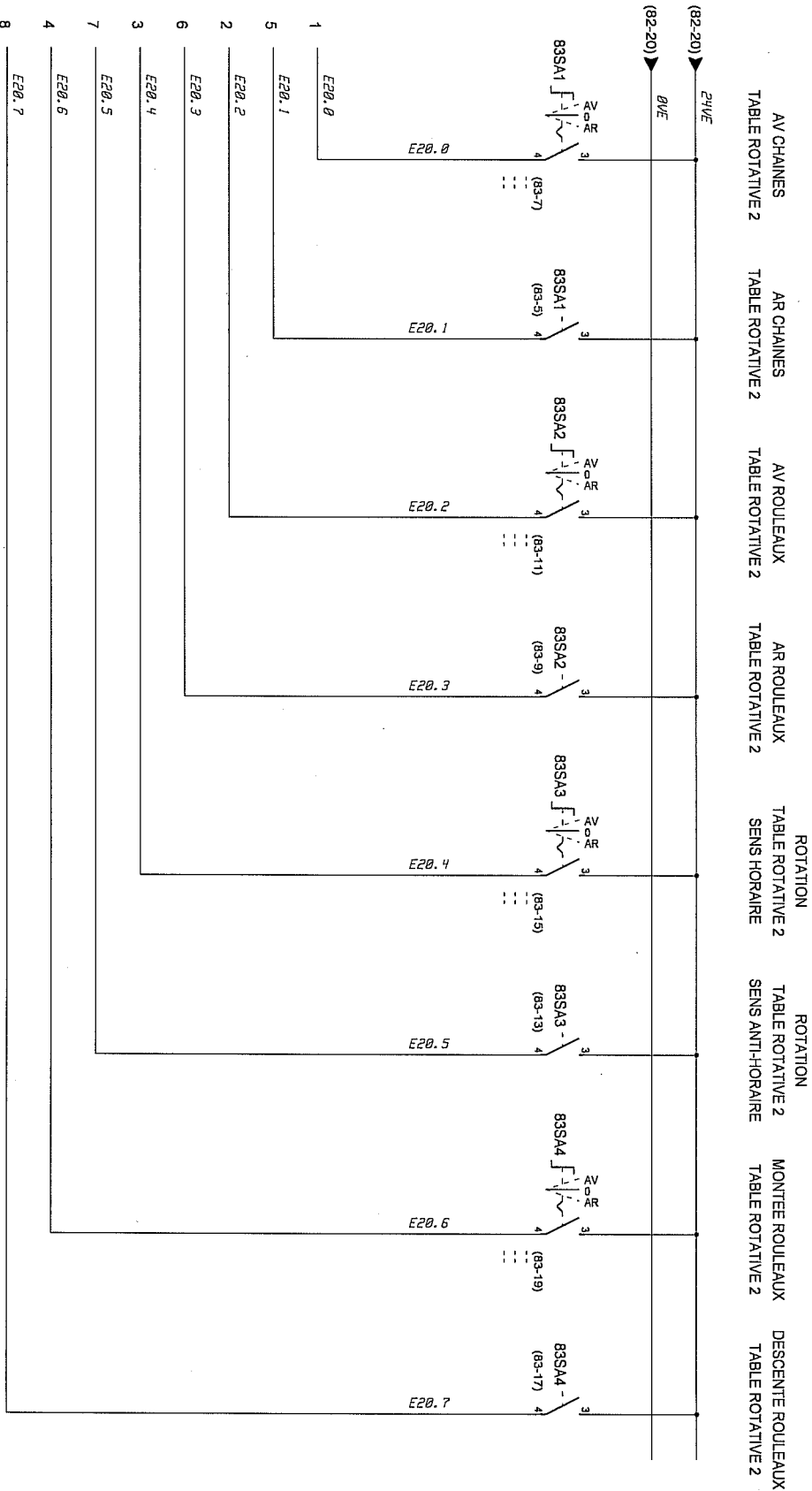
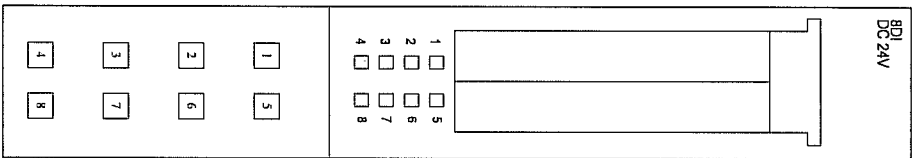


79E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

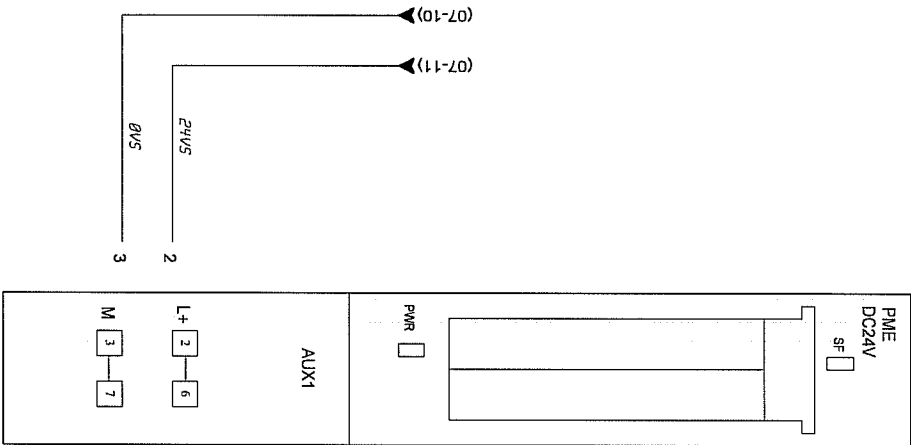


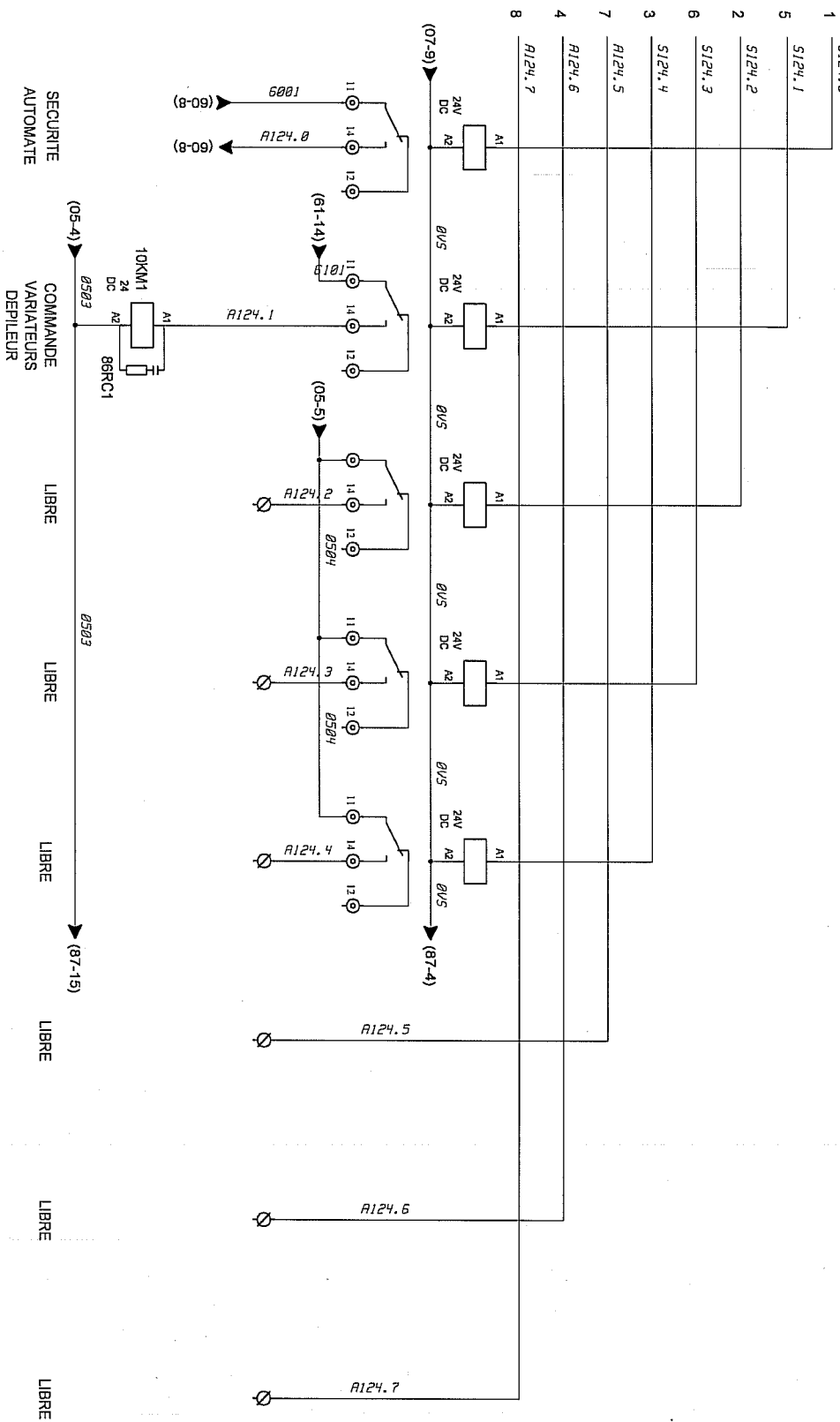
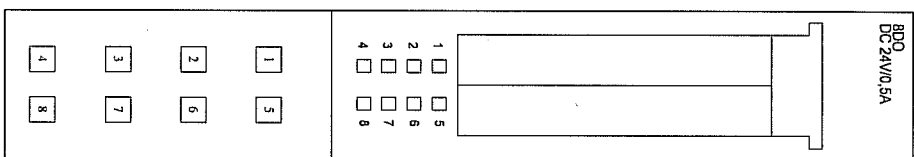
82E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0





84E1
6ES7 138-4CA01-0AA0
6ES7 193-4IC20-0AA0




$$\begin{array}{rcl} 1 & \cancel{-1} & 2 \quad (10-3) \\ 3 & \cancel{-1} & 4 \quad (10-3) \\ 5 & \cancel{-1} & 6 \quad (10-3) \end{array}$$

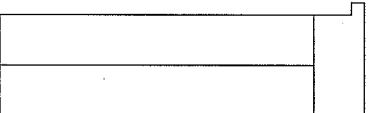
13	14	-
21	22	-
31	32	-
43	44	-

87/E1

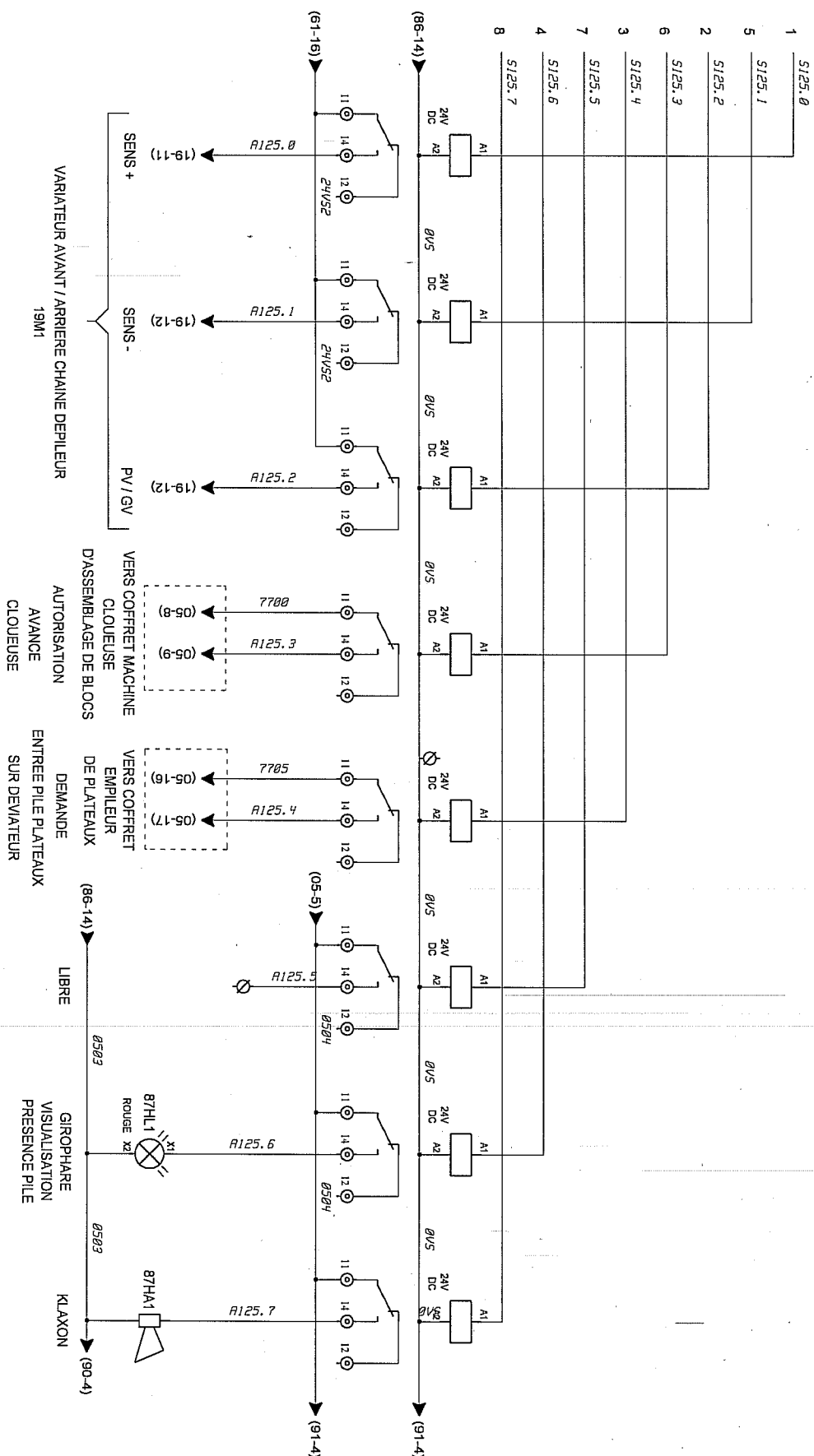
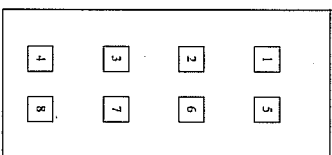
6ES7 193-1CB20-0AA0/U

6ES7 132-1BD00-0AA0

BDO
DC24V/0,5A



- | | | |
|---|--------------------------|---|
| 1 | ☐ | 5 |
| 2 | ☐ | 6 |
| 3 | ☐ | 7 |
| 4 | ☐ | 8 |



90E1
GES7 193-4CB20-0AA0/U
GES7 132-4BD00-0AA0

BDO
DC24V/0.5A

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

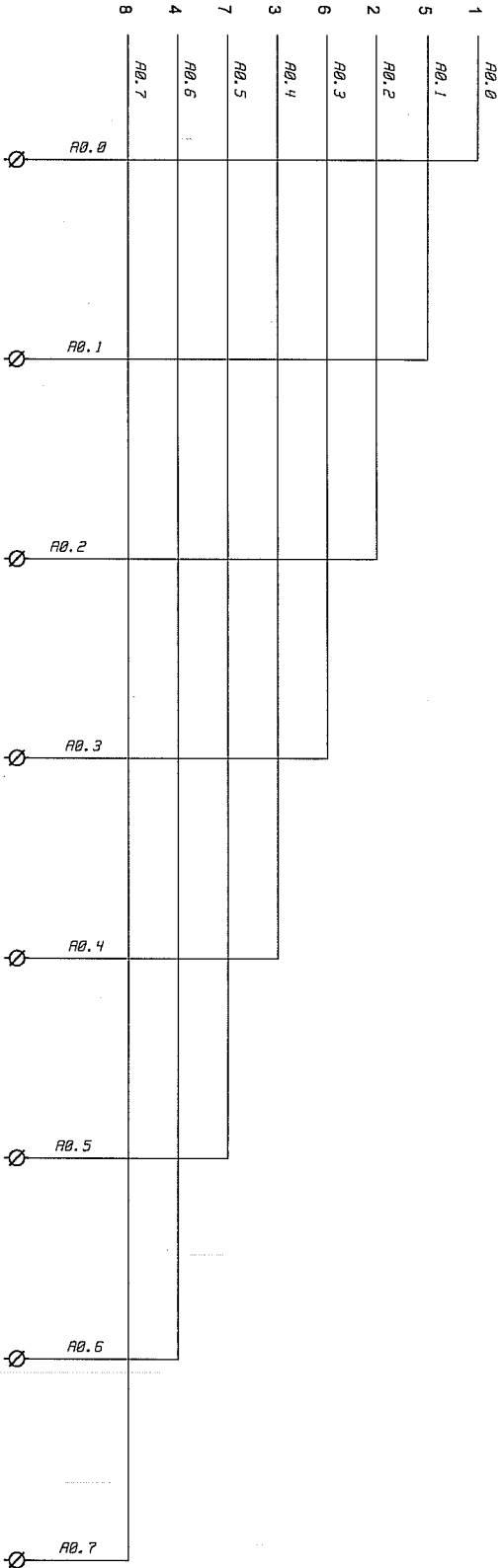
4

5

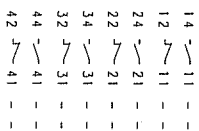
6

7

8

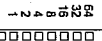
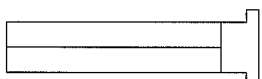
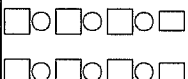
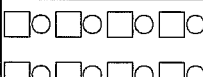
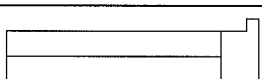
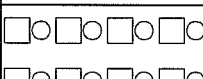
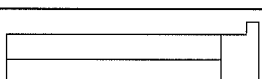
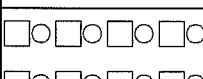
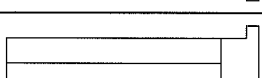


(87-19) → LIBRE LIBRE LIBRE LIBRE LIBRE LIBRE LIBRE LIBRE (91-4)

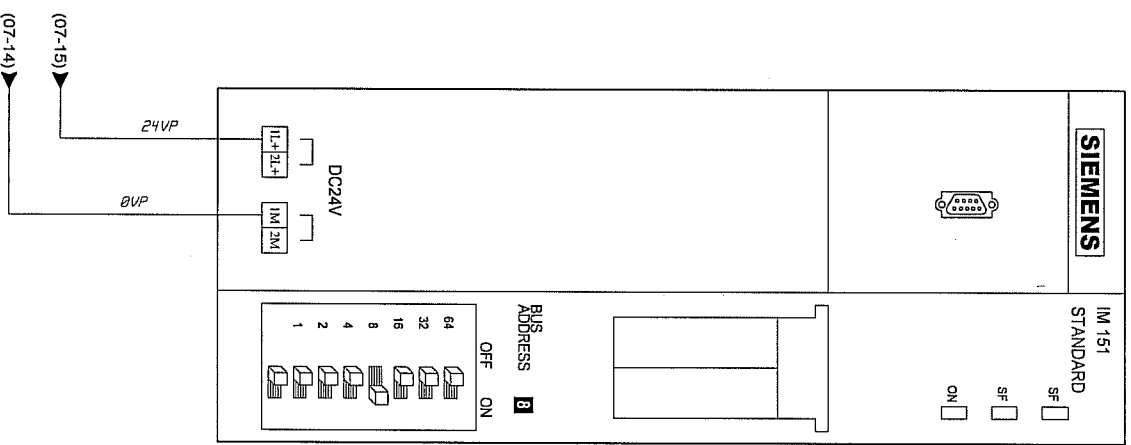


CONFIGURATION PROFIBUS PORTE ARMOIRE

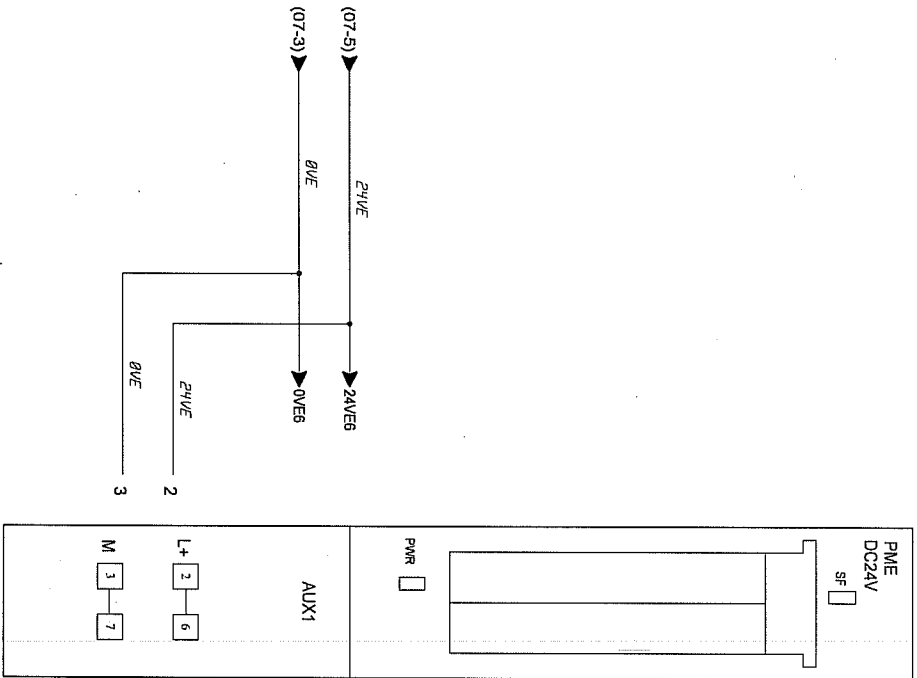
ADRESSE : 4

 SIEMENS		ET200S			
M151 STANDARD					
PM-E					
102E1		4DI DC 24V			
105E1		4DI DC 24V			
105E2		4DI DC 24V			
106E1		4DI DC 24V			
106E2		4DI DC 24V			
107E1		4DI DC 24V			
107E2		4DI DC 24V			
FIN DE LIGNE		4DI DC 24V			

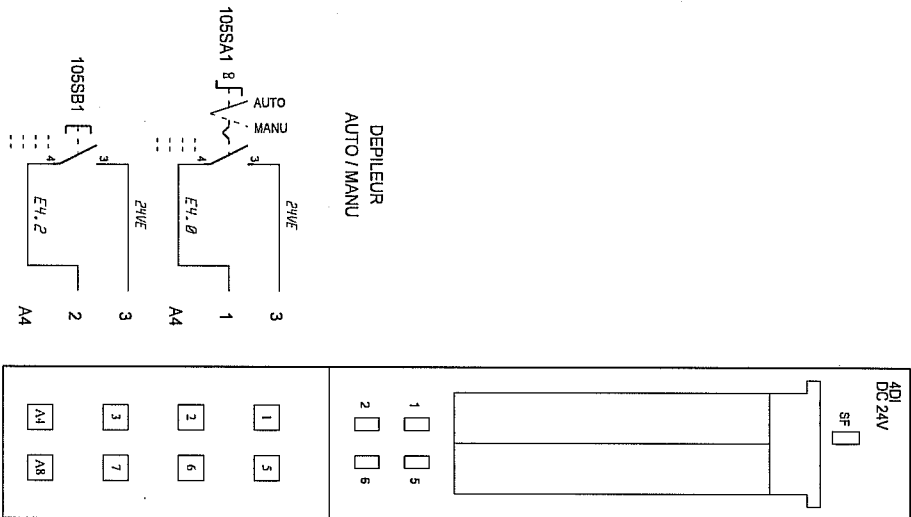
101E1
6ES7 151-1AA02-0AB0



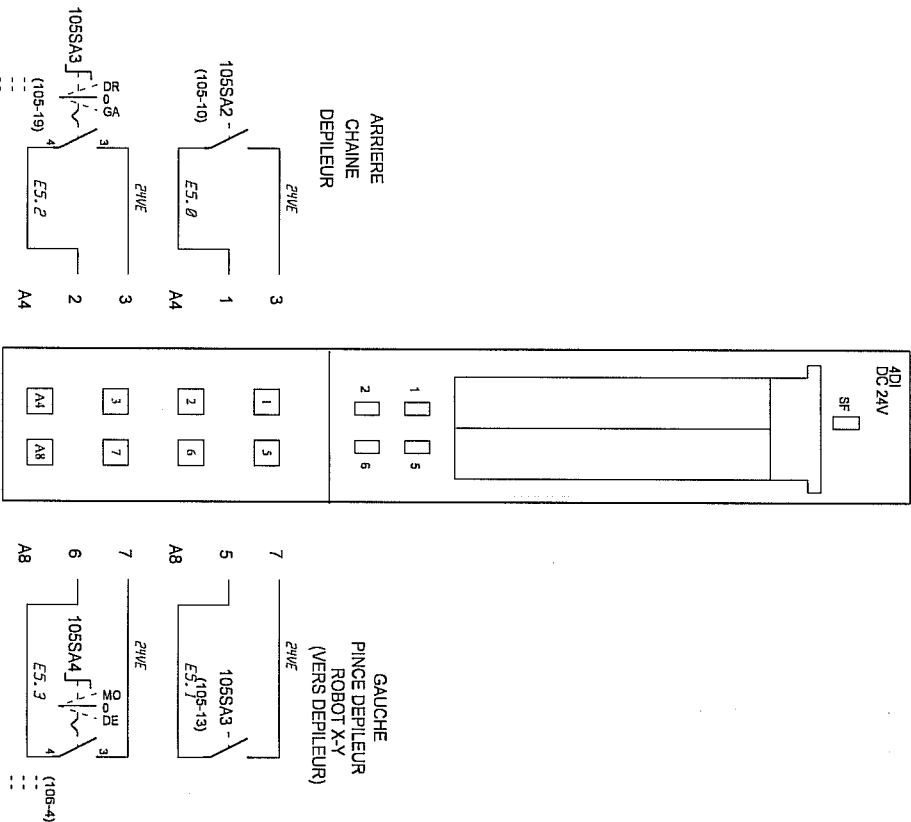
102E1
6ES7 138-1CA01-0AA0
6ES7 193-1CC20-0AA0



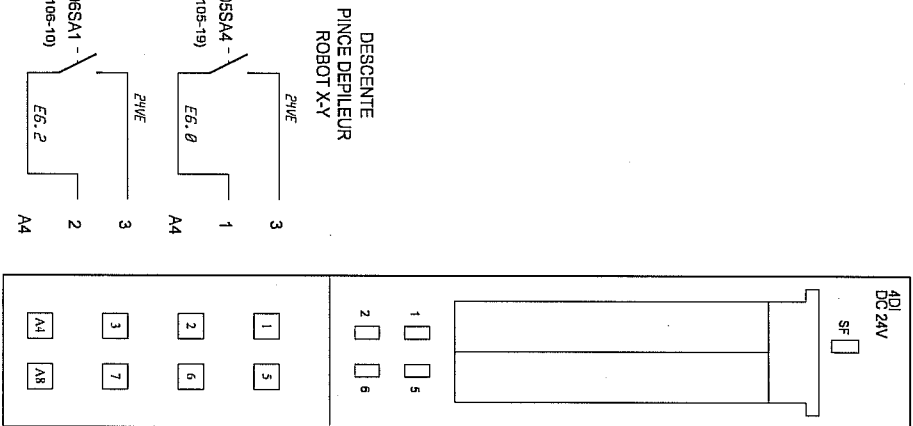
105E1
GES7 193-4CB20-0AA0/U
GES7 131-4BD00-0AA0



105E2
GES7 193-4CB20-0AA0/U
GES7 131-4BD00-0AA0

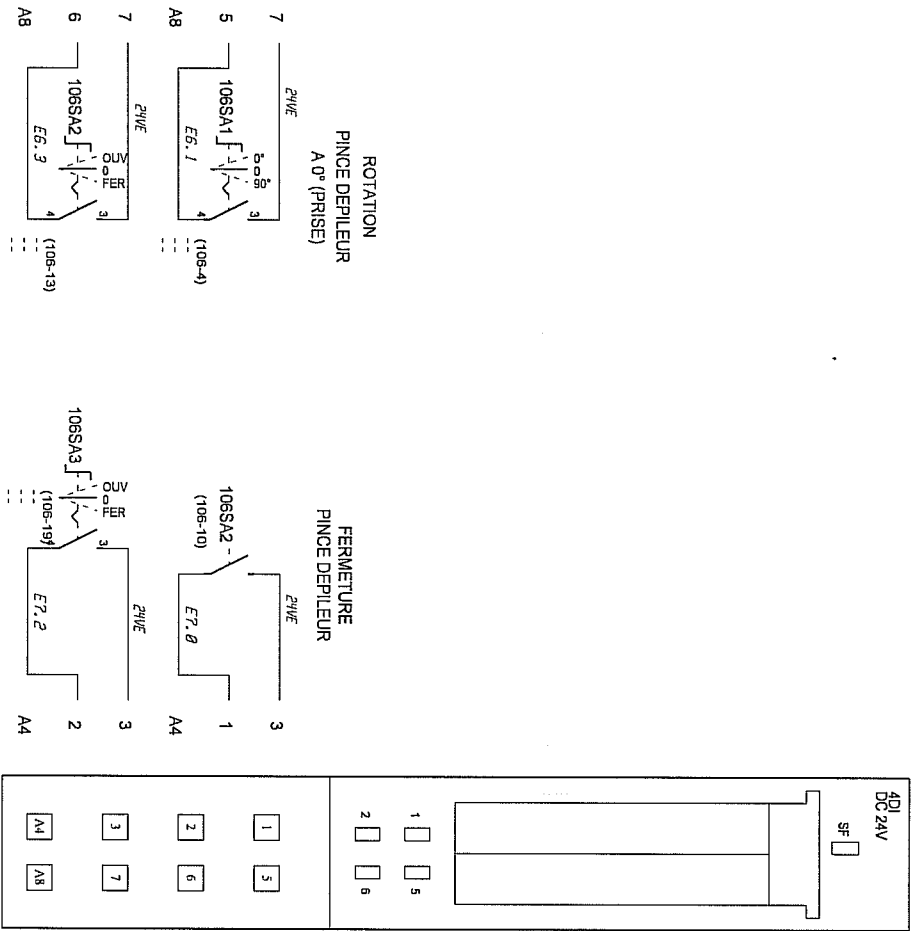


106E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



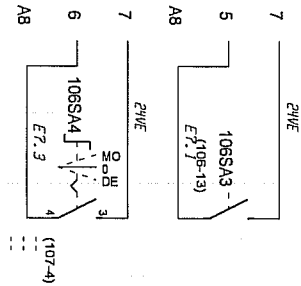
ROTATION
PINCE DEPILEUR
A 90° (POSE)

106E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



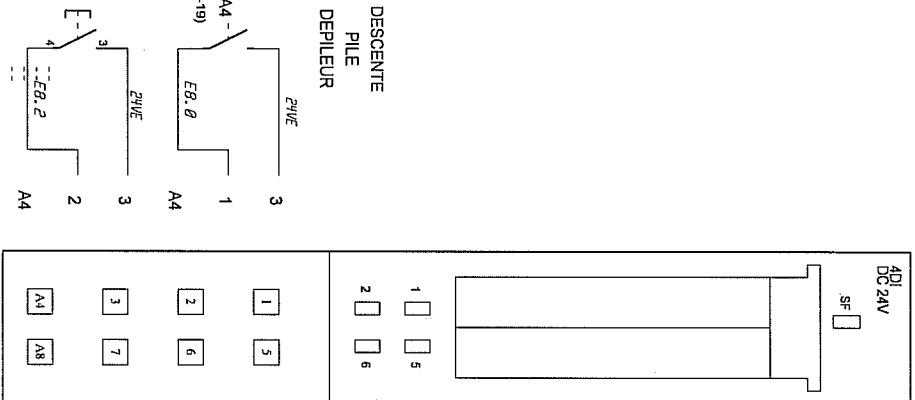
FERMETURE
TAQUET
DEPILEUR

OUVERTURE
TAQUET
DEPILEUR



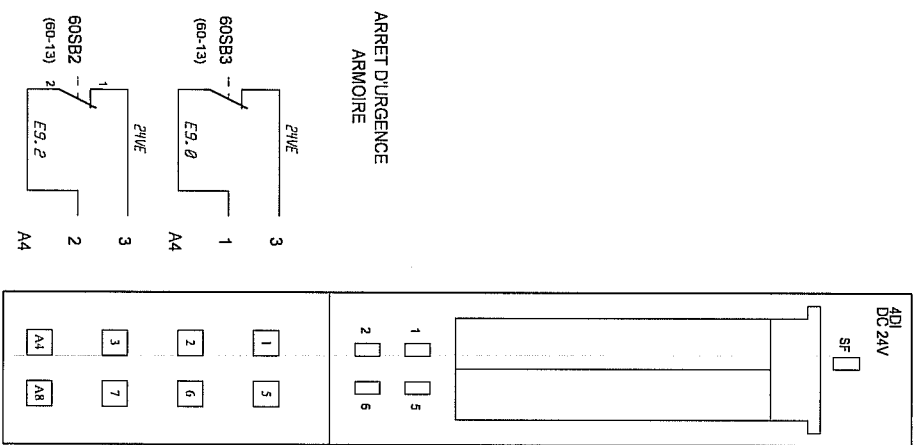
MONTÉE
PILE
DEPILEUR

107E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



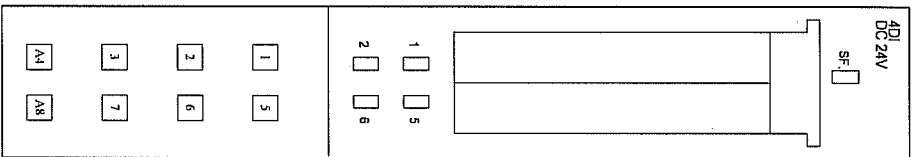
COMMANDE
MONTÉE / DESCENTE
BUTÉE EMPILEUR

107E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



ARRÊT D'URGENCE
BOÎTE ENTRÉE
CLOUÉE

10BE1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

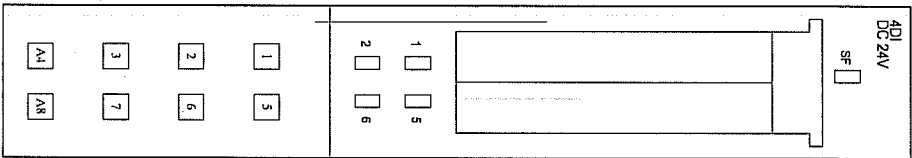


LIBRE

- 3 1 5 7
- 1 2 6 5
- A4 3 7 A8
- 2 4 6 A8

LIBRE

10BE2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



LIBRE

- 3 1 5 7
- 1 2 6 5
- A4 3 7 A8
- 2 4 6 A8

LIBRE

LIBRE

LIBRE

LIBRE