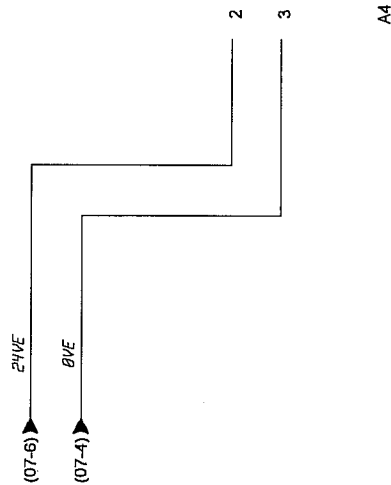
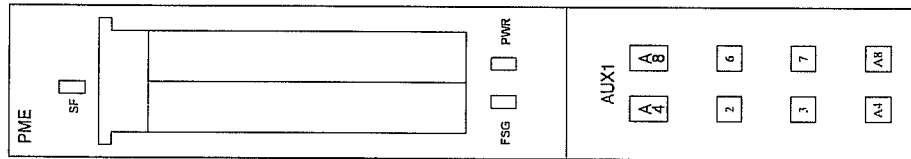


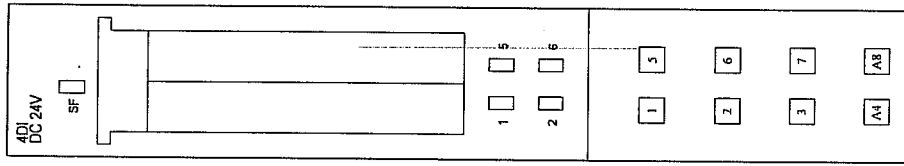
115E1

6ES7 138-4CB10-0AB0
6ES7 193-4CC20-0AA0

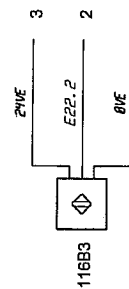
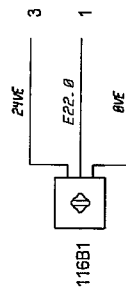


116E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

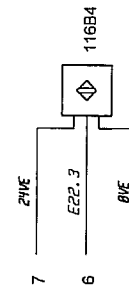
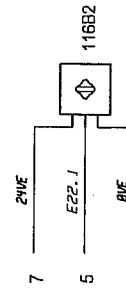


CONTROLE
DOUBLE PLANCHE
LONGERON 1



CONTROLE
DOUBLE PLANCHE
LONGERON 3

CONTROLE
DOUBLE PLANCHE
LONGERON 2



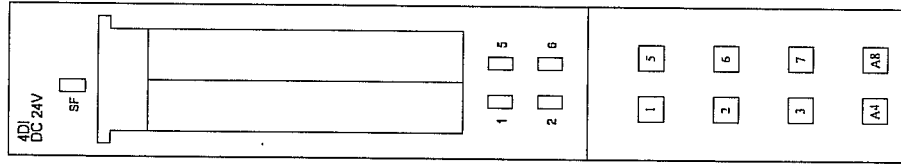
CONTROLE
DOUBLE PLANCHE
LONGERON 4

LIBRE

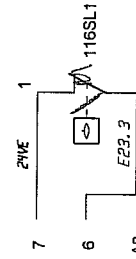
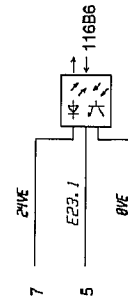
LIBRE

116E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



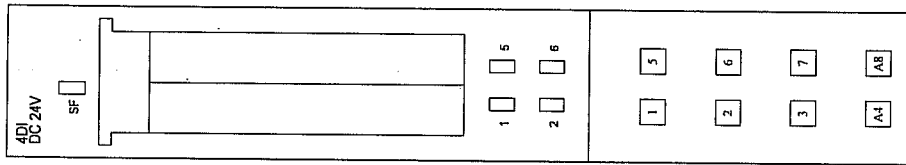
CONTROLE
PASSAGE PLANCHE SORTIE
DISTRIBUTEUR



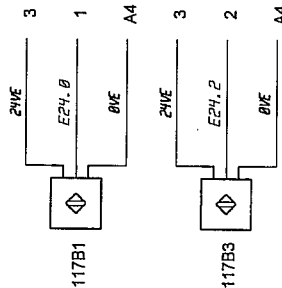
NIVEAU
MINI
HUILE

117E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

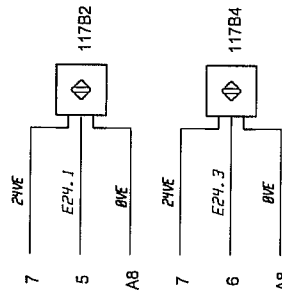


POINT MORT ARRIERE
DISTRIBUTEUR 1



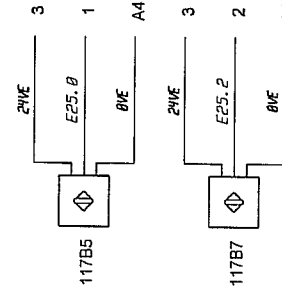
CONTROLE PLANCHE
INFERIEURE SORTIE
SUR LONGERON 1

POINT MORT ARRIERE
DISTRIBUTEUR 2



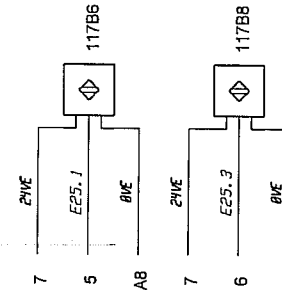
CONTROLE PLANCHE
INFERIEURE SORTIE
SUR LONGERON 2

CONTROLE PLANCHE
INFERIEURE SORTIE SUR
SUR LONGERON 3



POINT MORT ARRIERE
DISTRIBUTEUR 3 DROIT

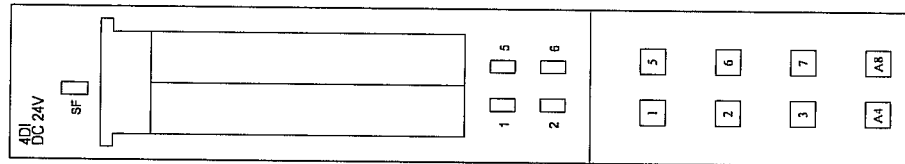
CONTROLE PLANCHE
INFERIEURE SORTIE SUR
SUR LONGERON 4



POINT MORT ARRIERE
DISTRIBUTEUR 3 GAUCHE

117E2

6ES7 193-4CB20-0AA0
6ES7 131-4BD00-0AA0

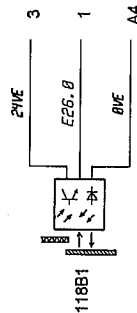


118E1

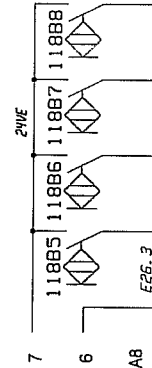
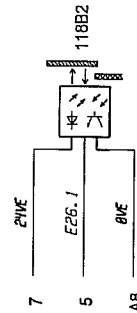
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



CONTROLE
NIVEAU PLANCHE DANS
DISTRIBUTEUR 1



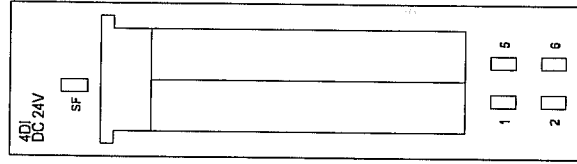
CONTROLE
NIVEAU PLANCHE DANS
DISTRIBUTEUR 2



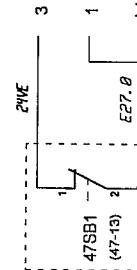
CAPTEUR MAGNETIQUE
SUR VERIN
MINI MAGASIN CHEVRON

118E2

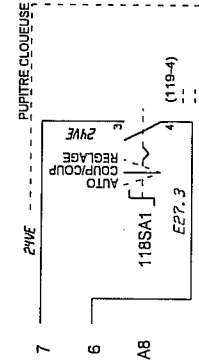
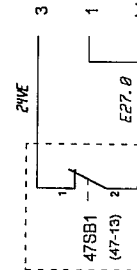
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



ARRET D'URGENCE
ENTREE TABLE
CHARGEMENT CHEVRON



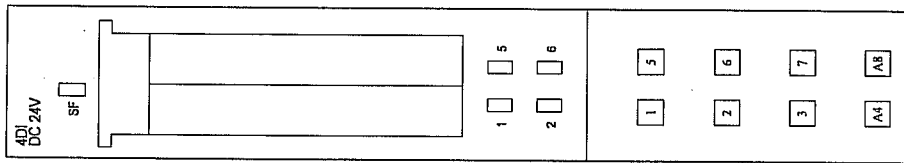
ARRET D'URGENCE
PUPITRE OPERATEUR
DROIT



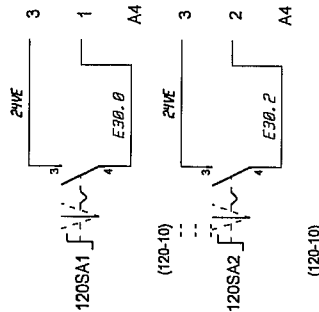
SELECTEUR
AUTO/COUP-COUP/REGLAGE

120E1

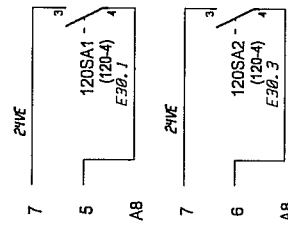
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



COMMANDE AVANT
MOTEUR
DISTRIBUTEUR 1

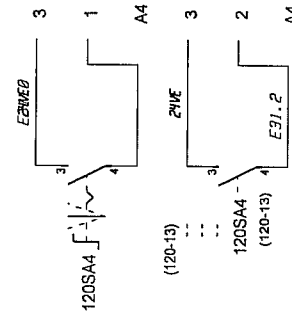


COMMANDE AVANT
MOTEUR
DISTRIBUTEUR 2



COMMANDE ARRIERE
MOTEUR
DISTRIBUTEUR 2

COMMANDE ARRIERE
MOTEUR
DISTRIBUTEUR 1

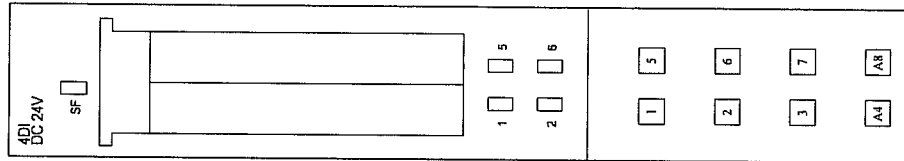


COMMANDE ARRIERE
MOTEUR
DISTRIBUTEUR 3 DROIT

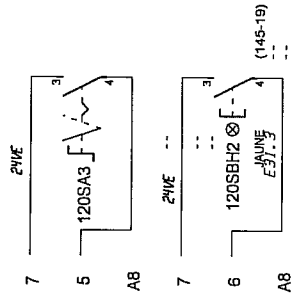
COMMANDE ARRIERE
MOTEUR
DISTRIBUTEUR 3 GAUCHE

120E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

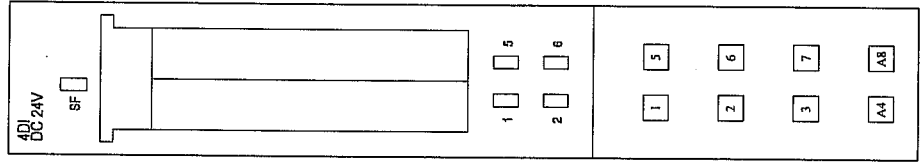


NORMAL / DEBOURRAGE
DISTRIBUTEUR 3

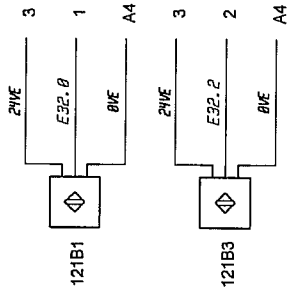


LANCEMENT
CYCLE
DISTRIBUTEUR 3

121E1
 6ES7 193-4CB20-0AA0/U
 6ES7 131-4BD00-0AA0

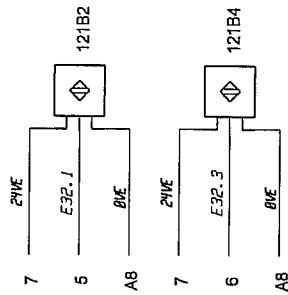


POINT MORT AVANT
 DISTRIBUTEUR 3 DROIT



POINT MORT ARRIERE
 MARQUEUSE CHEVRONS 1

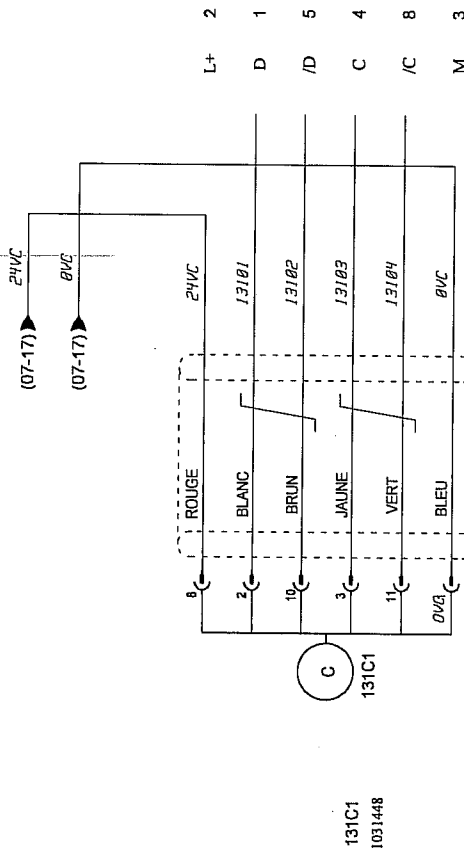
POINT MORT AVANT
 DISTRIBUTEUR 3 DROIT



POINT MORT ARRIERE
 MARQUEUSE CHEVRONS 2

LIAISON CODEUR – COFFRET

CODEUR	COFFRET
-	BLEU
+	ROUGE
D+	BLANC
D-	MARRON
C+	JAUNE
C-	VERT



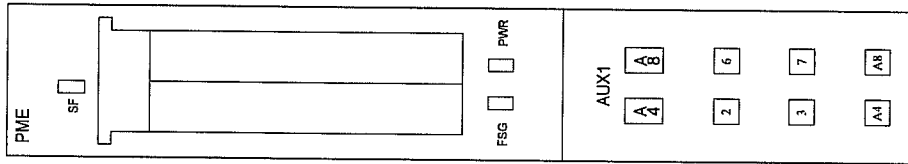
CODEUR AXE CLOUAGE
ARS60 - A4K08092

6ES7 193-1CB20-0AA0/U
6ES7 138-1DB00-0AB0

[illegible]

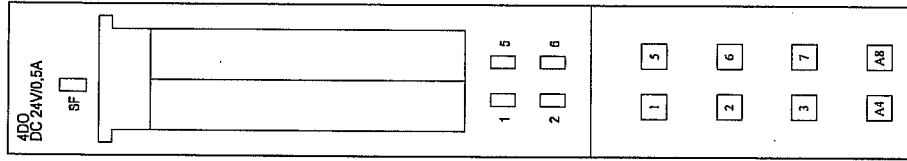
PARAMETRE SSI			
DIAGNOSTIC	-- -- -- --	-- -- -- --	-V
ACQUISITION	-- -- -- --	-- -- -- --	synchrone
TYPE CAPTEUR	-- -- -- --	-- -- -- --	SS1 - 13 bits
CONVERTISSEUR	-- -- -- --	-- -- -- --	gray
VITESSE TRANSFERT	-- -- -- --	-- -- -- --	1 MZ
TEMPS MONOFLAG	-- -- -- --	-- -- -- --	32 US
NORMALISATION	-- -- -- --	-- -- -- --	☐
NOMBRE DE BIT A DROITE	-- -- -- --	-- -- -- --	0
CHANGEMENT SENS DE ROTATION	-- -- -- --	-- -- -- --	-V
INCREMENT	-- -- -- --	-- -- -- --	8192
LATCH	-- -- -- --	-- -- -- --	non activ
COMP 1	-- -- -- --	-- -- -- --	non activ
COMP 2	-- -- -- --	-- -- -- --	non activ

144E1
6ES7 138-4CB10-0AB0
6ES7 193-4CC20-0AA0



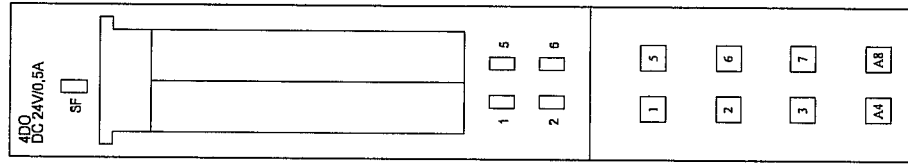
145E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



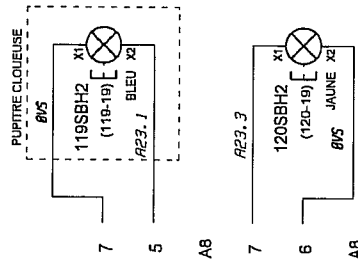
145E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

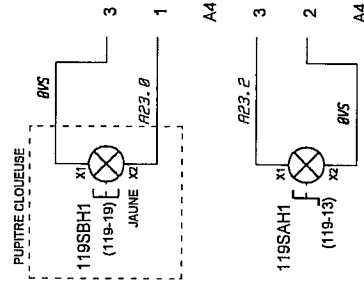


NOTA: Pont interne entre les bornes 2 et 3/6 et 7

EJECTION
MAUVAIS
PLATEAU
0/1 : UN SEUL
1 : TOUS



ACQUITEMENT
DEFAULT

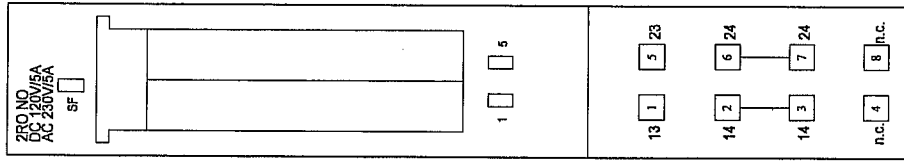


DEFAULT
DISTRIBUTEUR 1 ET 2

DEFAULT
DISTRIBUTEUR 3

154E1

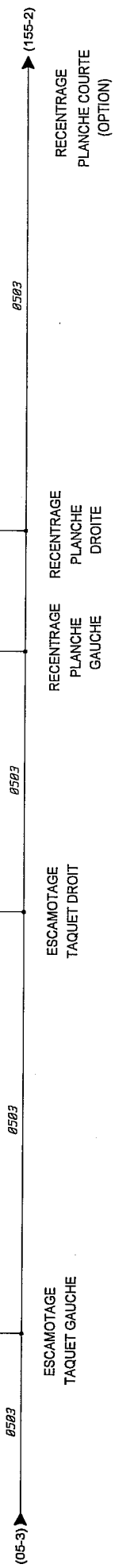
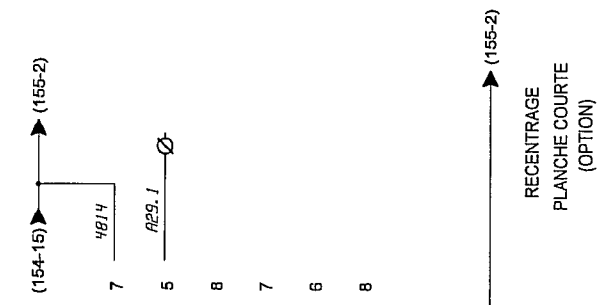
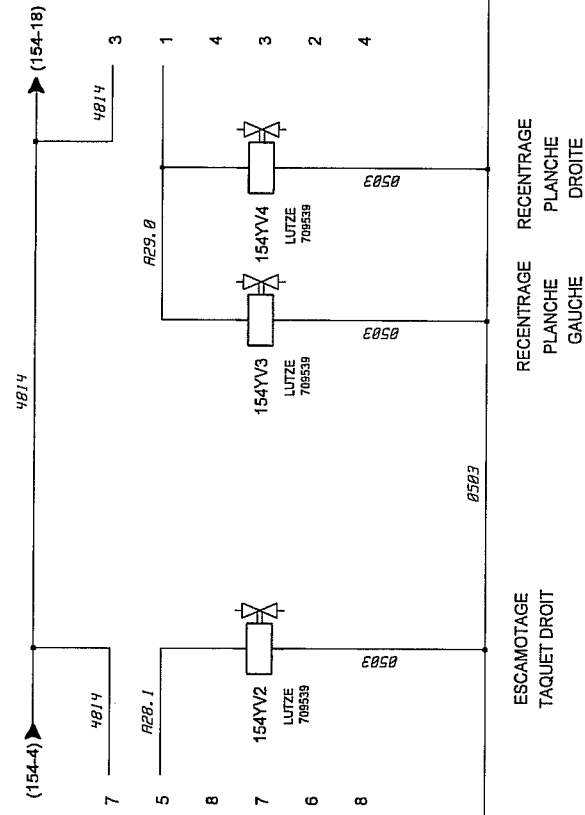
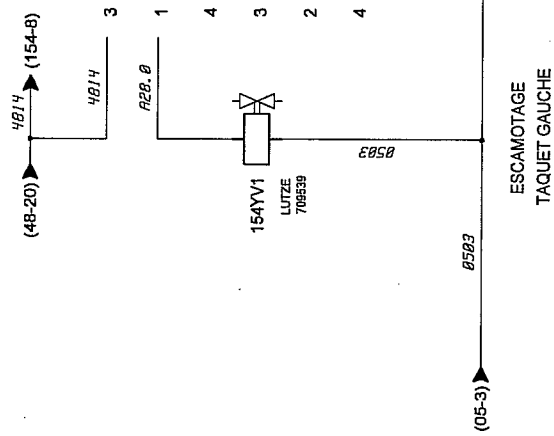
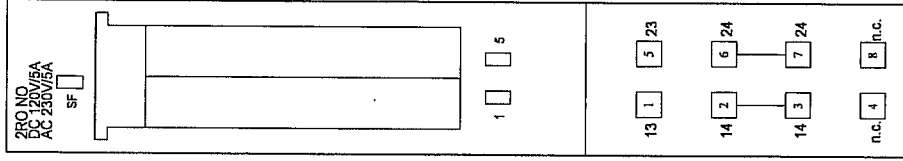
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3, 6 et 7

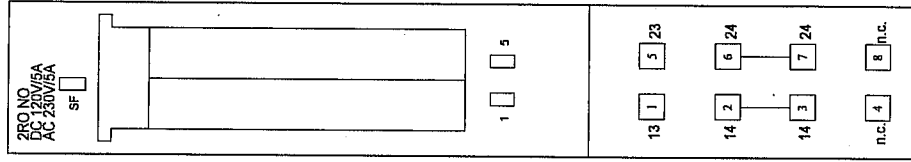
154E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



155E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



(154-19) 481/4 (155-8)

481/4

155YV1
LUTZE
709539

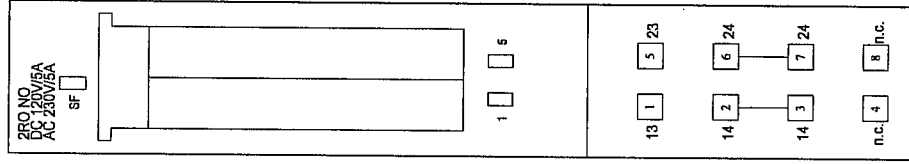
(154-20) 0583

COMMANDE
MARQUAGE CHEVRON 1

NOTA: Pont interne entre les bornes 2 et 3/6 et 7

155E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



(155-4) 481/4 (155-18)

481/4

155YV3
LUTZE
709539

155YV4
LUTZE
709539

155YV2
LUTZE
709539

155YV5
LUTZE
709539

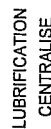
(155-19) 0583

COMMANDE
MARQUAGE CHEVRON 2

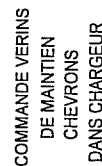
DEPOSE PLANCHE
SUR CHAINES
(sortie de distributeur 1 et 2)

DEPOSE PLANCHE
SUR CHAINES
(sortie de distributeur 3)

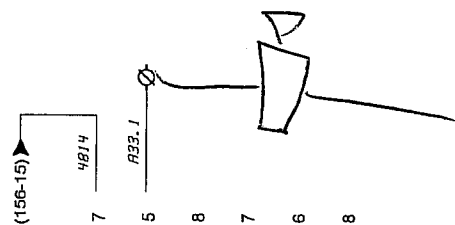
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3; 6 et 7



AVANCE
ESK A M O T A G - E
Toujours vous de pour
Place large

Avance scandage
Topnet droit
pour fond large.

CONFIGURATION PROFIBUS COFFRET DISTRIBUTEUR DE CLOUD

ADRESSE : 16

ET200S SIEMENS	IM151 STANDARD	1 2 3 4 5 6 7 8 9 10 1 2 3 4 5 6 7 8 9 10	PM-E	4DI DC 24V	177E1	4DI DC 24V	177E2	4DI DC 24V	178E1	4DI DC 24V	178E2	4DI DC 24V	179E1	4DI DC 24V	179E2	4DI DC 24V	180E1	4DI DC 24V	180E2	PM-E	191E1	4DO AC 24V/0.5A	192E1	4DO AC 24V/0.5A	192E2	4DO AC 24V/0.5A	193E1	4DO AC 24V/0.5A	193E2	4DO AC 24V/0.5A	194E1	4DO AC 24V/0.5A	194E2

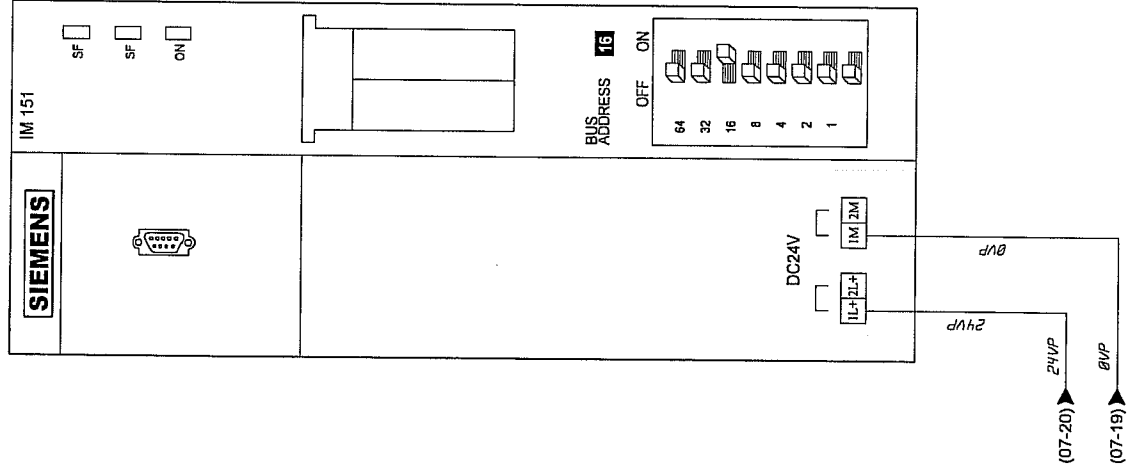
CONFIGURATION PROFIBUS COFFRET DISTRIBUTEUR DE CLOUDS

195E1	2RO NO DC 120V/5A AC 230V/5A		
195E2	2RO NO DC 120V/5A AC 230V/5A		
207E1	2RO NO DC 120V/5A AC 230V/5A		
207E2	2RO NO DC 120V/5A AC 230V/5A		
208E1	2RO NO DC 120V/5A AC 230V/5A		
208E2	2RO NO DC 120V/5A AC 230V/5A		
209E1	2RO NO DC 120V/5A AC 230V/5A		
209E2	2RO NO DC 120V/5A AC 230V/5A		
210E1	2RO NO DC 120V/5A AC 230V/5A		
210E2	2RO NO DC 120V/5A AC 230V/5A		
211E1	2RO NO DC 120V/5A AC 230V/5A		
211E2	2RO NO DC 120V/5A AC 230V/5A		
212E1	2RO NO DC 120V/5A AC 230V/5A		
212E2	2RO NO DC 120V/5A AC 230V/5A		
214E1	2RO NO DC 120V/5A AC 230V/5A		
214E2	2RO NO DC 120V/5A AC 230V/5A		
216E1	2RO NO DC 120V/5A AC 230V/5A		
216E2	2RO NO DC 120V/5A AC 230V/5A		

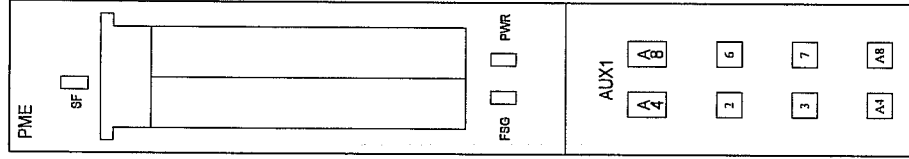
FIN DE LIGNE

174E1

6ES7 151-1AA02-0AB0

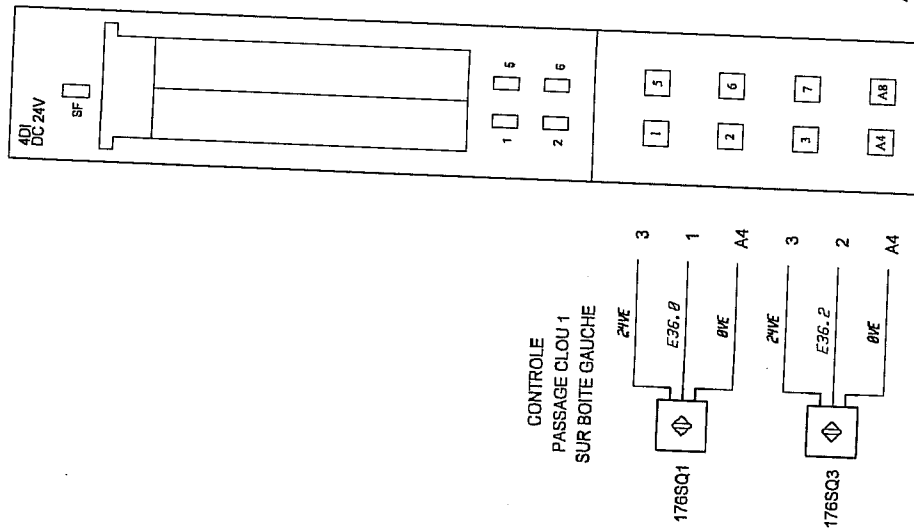


175E1
 6ES7 138-4CB10-0AB0
 6ES7 193-4CC20-0AA0



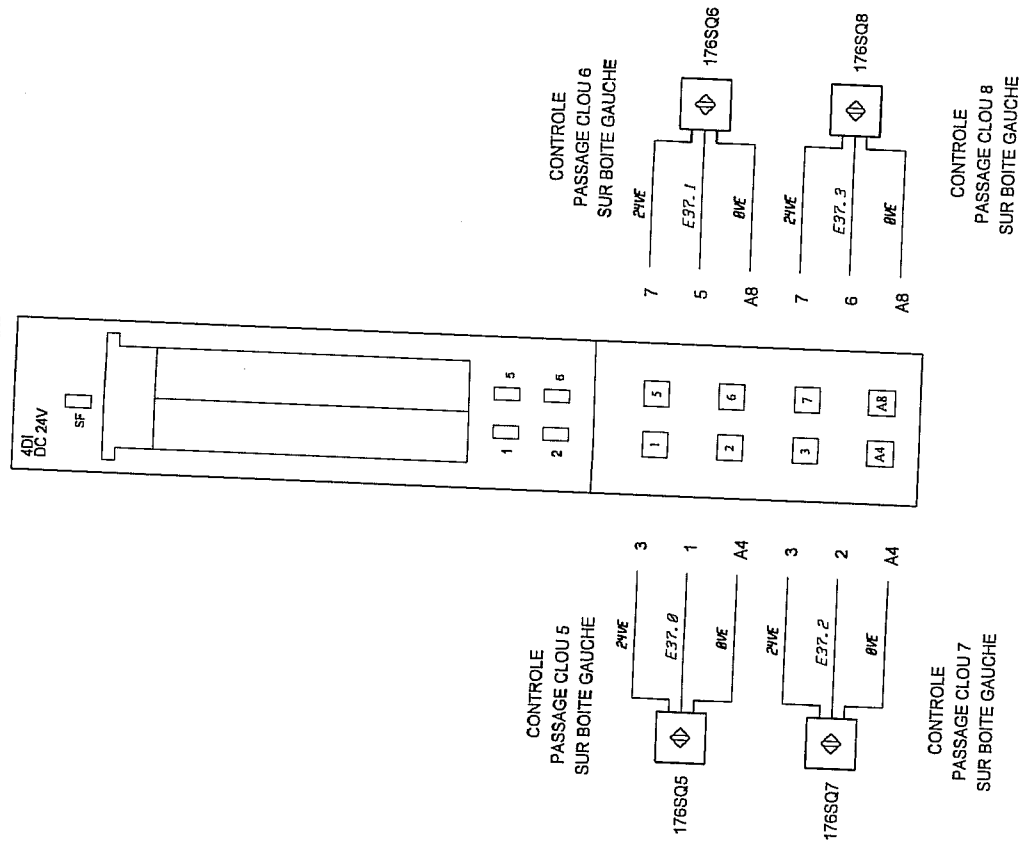
176E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



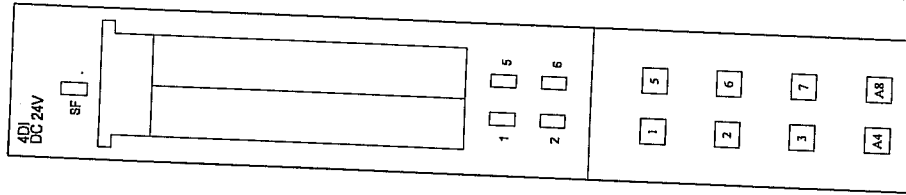
176E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

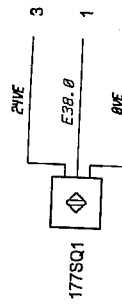


177E1

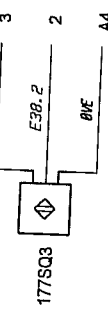
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



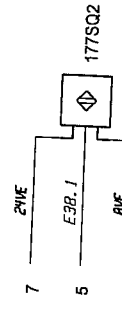
CONTROLE
PASSAGE CLOU 9
SUR BOITE GAUCHE



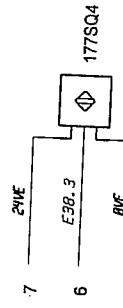
CONTROLE
PASSAGE CLOU 11
SUR BOITE GAUCHE



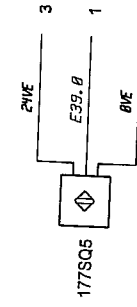
CONTROLE
PASSAGE CLOU 10
SUR BOITE GAUCHE



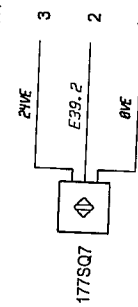
CONTROLE
PASSAGE CLOU 12
SUR BOITE GAUCHE



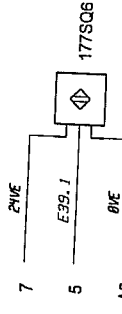
CONTROLE
PASSAGE CLOU 13
SUR BOITE DROITE



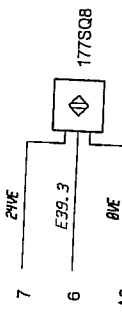
CONTROLE
PASSAGE CLOU 15
SUR BOITE DROITE



CONTROLE
PASSAGE CLOU 14
SUR BOITE DROITE

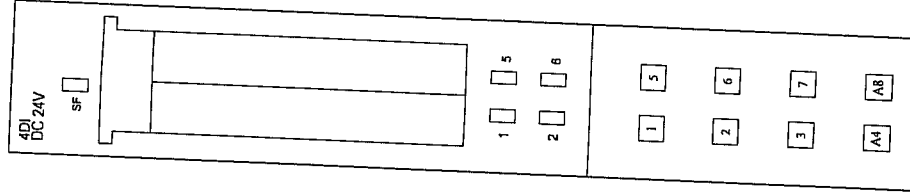


CONTROLE
PASSAGE CLOU 16
SUR BOITE DROITE

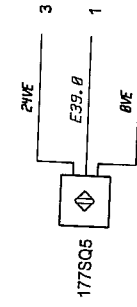


177E2

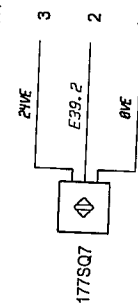
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



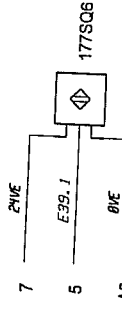
CONTROLE
PASSAGE CLOU 13
SUR BOITE DROITE



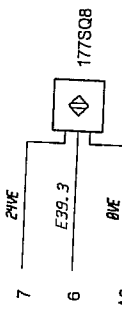
CONTROLE
PASSAGE CLOU 15
SUR BOITE DROITE



CONTROLE
PASSAGE CLOU 14
SUR BOITE DROITE

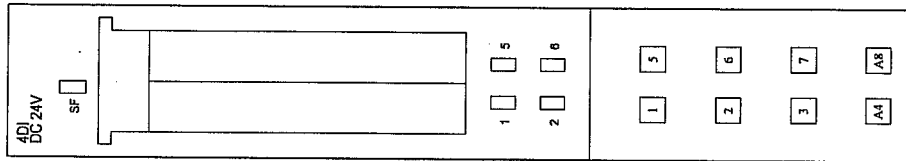


CONTROLE
PASSAGE CLOU 16
SUR BOITE DROITE

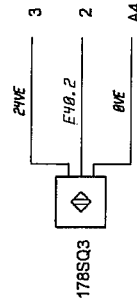
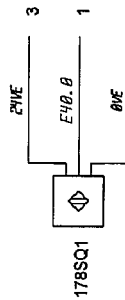


178E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

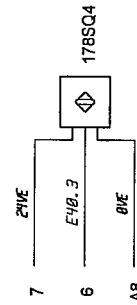
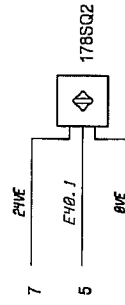


CONTROLE
PASSAGE CLOU 17
SUR BOITE DROITE



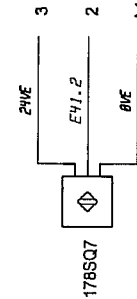
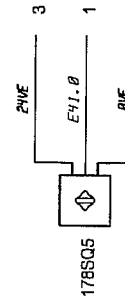
CONTROLE
PASSAGE CLOU 19
SUR BOITE DROITE

CONTROLE
PASSAGE CLOU 18
SUR BOITE DROITE



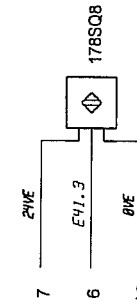
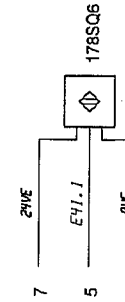
CONTROLE
PASSAGE CLOU 20
SUR BOITE DROITE

CONTROLE
PASSAGE CLOU 21
SUR BOITE DROITE



CONTROLE
PASSAGE CLOU 23
SUR BOITE DROITE

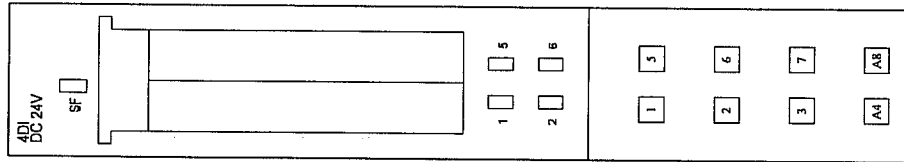
CONTROLE
PASSAGE CLOU 22
SUR BOITE DROITE



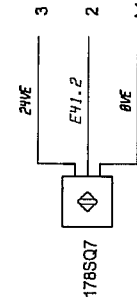
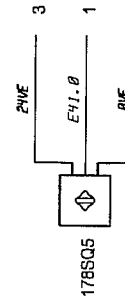
CONTROLE
PASSAGE CLOU 24
SUR BOITE DROITE

178E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

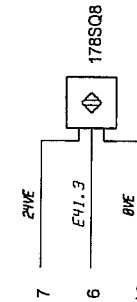
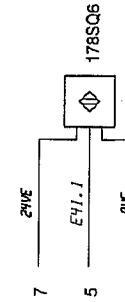


CONTROLE
PASSAGE CLOU 21
SUR BOITE DROITE



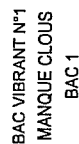
CONTROLE
PASSAGE CLOU 23
SUR BOITE DROITE

CONTROLE
PASSAGE CLOU 22
SUR BOITE DROITE



CONTROLE
PASSAGE CLOU 24
SUR BOITE DROITE

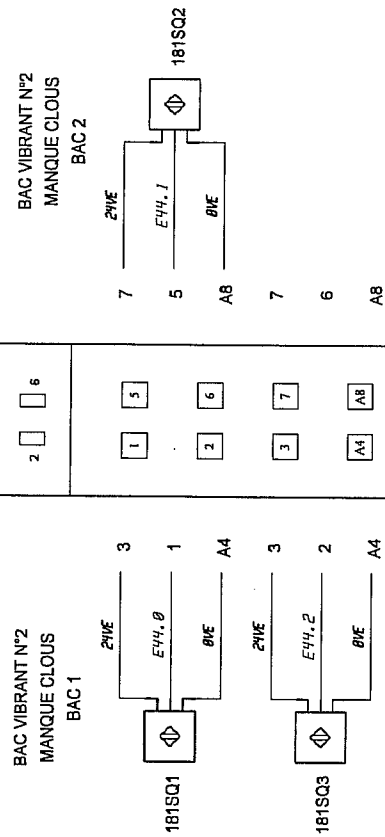
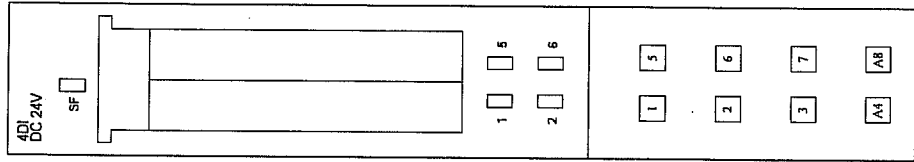
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



181E1
 6ES7 193-4CB20-0AA0/U
 6ES7 131-4BD00-0AA0

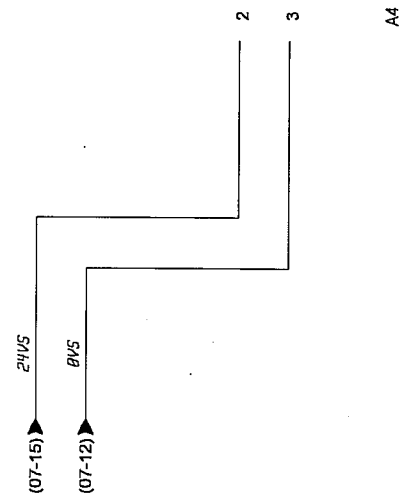
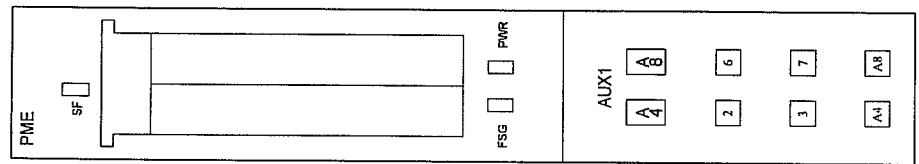


LIBRE

PMH
 BAC VIBRANT N°2

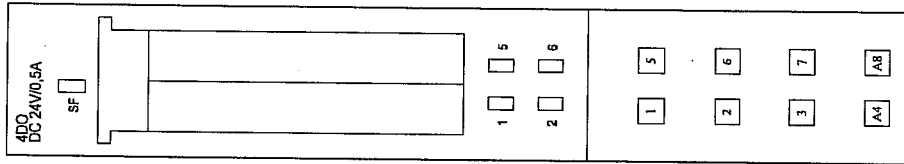
190E1

6ES7 138-4CB10-0AB0
6ES7 193-4CC20-0AA0

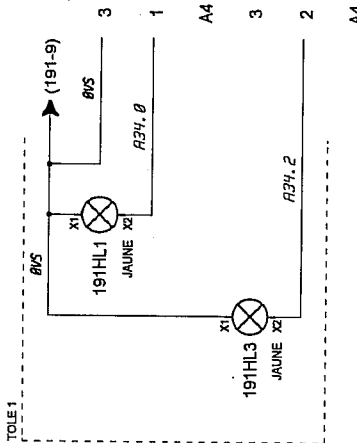


191E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

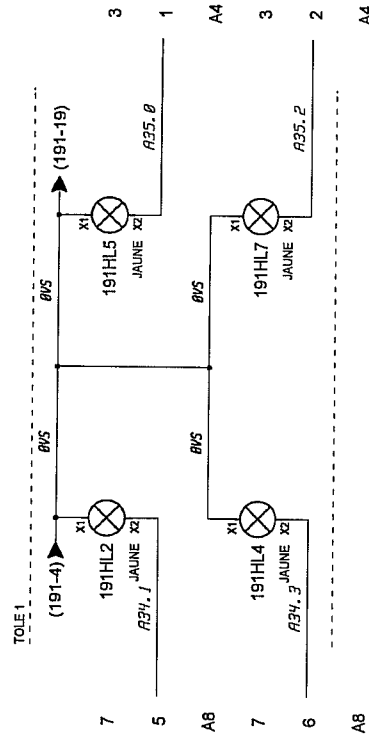


DEFAULT PASSAGE
CLOUS 1
BOITE GAUCHE



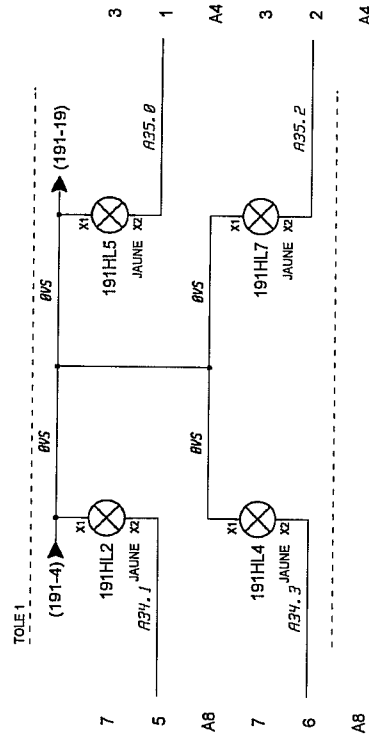
DEFAULT PASSAGE
CLOUS 3
BOITE GAUCHE

DEFAULT PASSAGE
CLOUS 2
BOITE GAUCHE



DEFAULT PASSAGE
CLOUS 4
BOITE GAUCHE

DEFAULT PASSAGE
CLOUS 5
BOITE GAUCHE

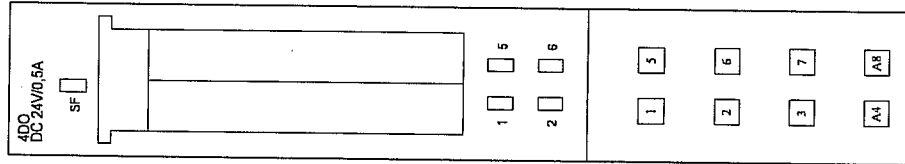


DEFAULT PASSAGE
CLOUS 7
BOITE GAUCHE

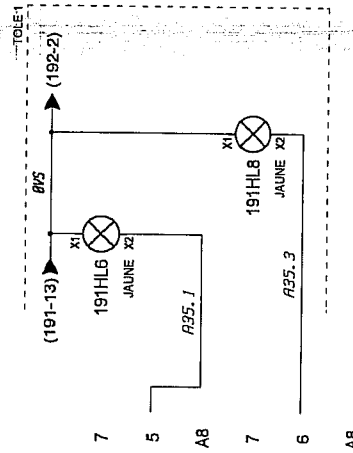
NOTA: Pont interne entre les bornes 2 et 3, 6 et 7

191E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



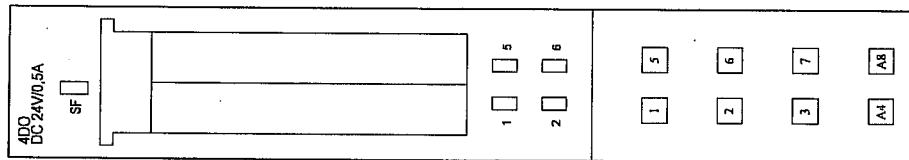
DEFAULT PASSAGE
CLOUS 6
BOITE GAUCHE



DEFAULT PASSAGE
CLOUS 8
BOITE GAUCHE

192E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



DEFAULT PASSAGE
CLOUS 9
BOITE GAUCHE

DEFAULT PASSAGE
CLOUS 11
BOITE GAUCHE

DEFAULT PASSAGE
CLOUS 10
BOITE GAUCHE

DEFAULT PASSAGE
CLOUS 12
BOITE GAUCHE

DEFAULT PASSAGE
CLOUS 13
BOITE DROITE

DEFAULT PASSAGE
CLOUS 15
BOITE DROITE

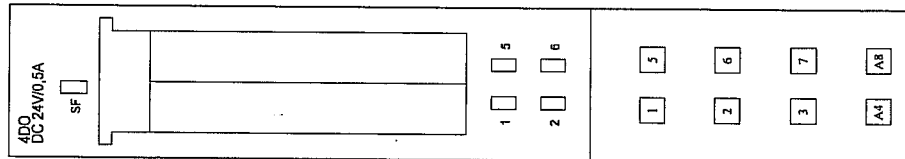
DEFAULT PASSAGE
CLOUS 14
BOITE DROITE

DEFAULT PASSAGE
CLOUS 16
BOITE DROITE

NOTA: Pont interne entre les bornes 2 et 3/6 et 7

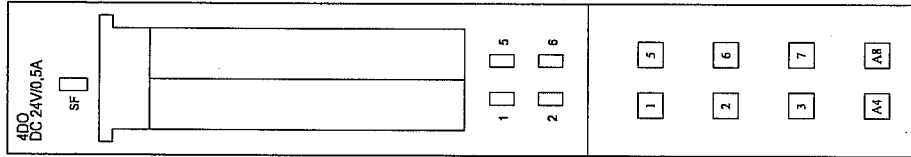
192E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

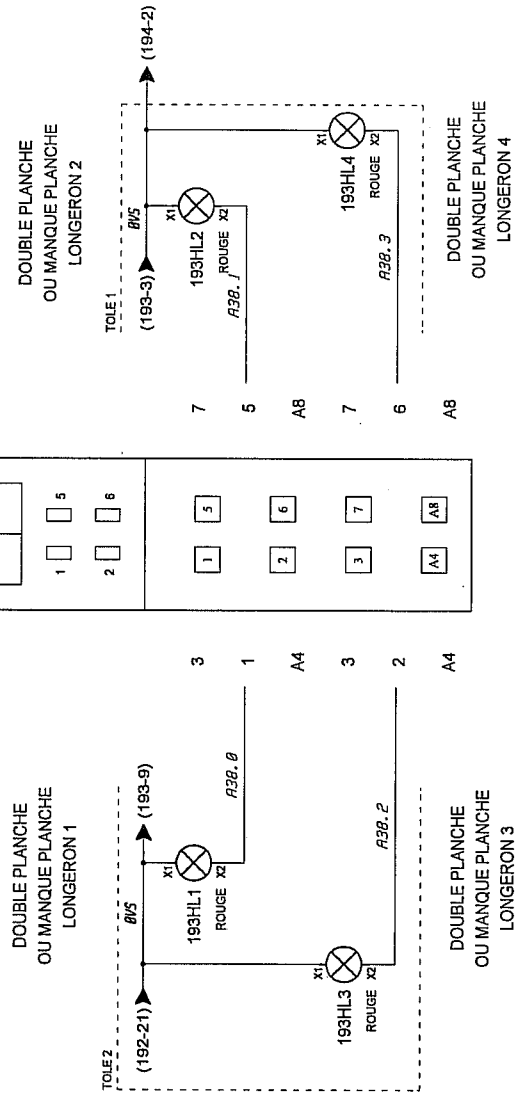


193E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

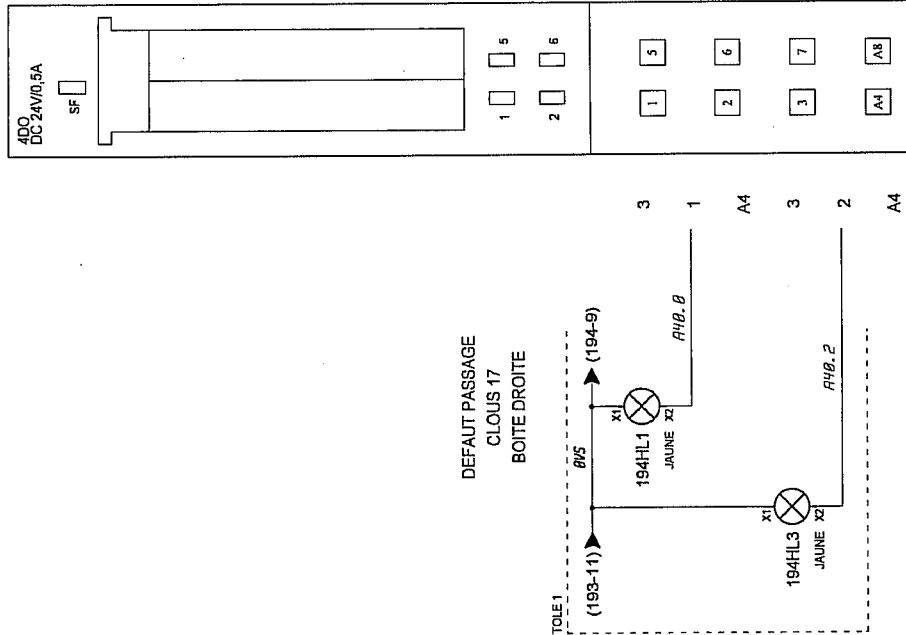


NOTA: Pont interne entre les bornes 2 et 3/6 et 7



194E1

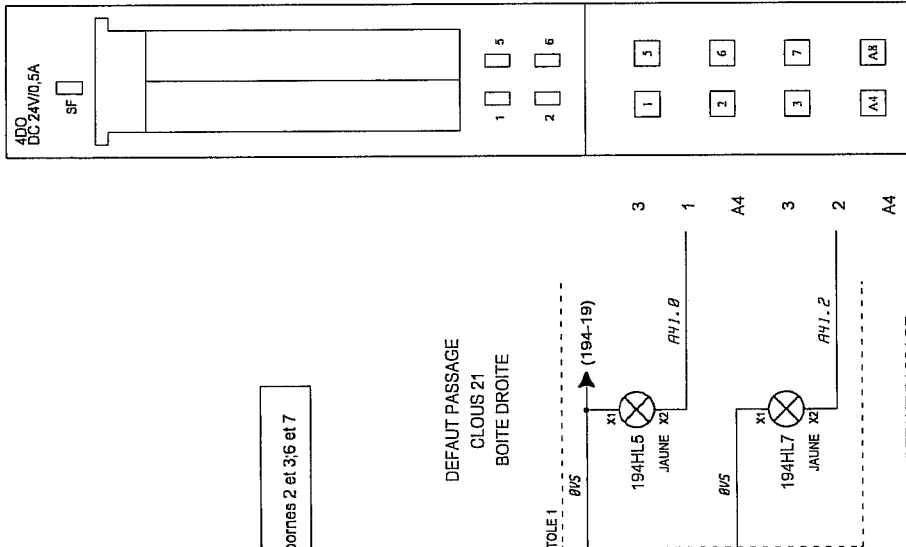
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



NOTA: Pont interne entre les bornes 2 et 3/5 et 7

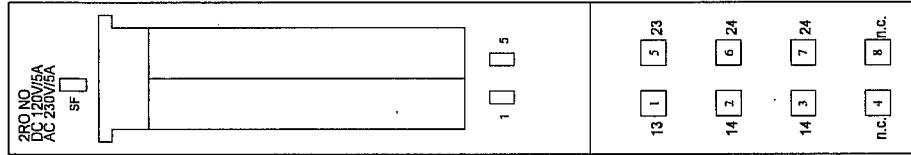
194E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

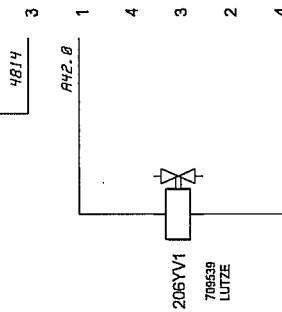


206E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



(48-20) → 48/14 → (206-8)

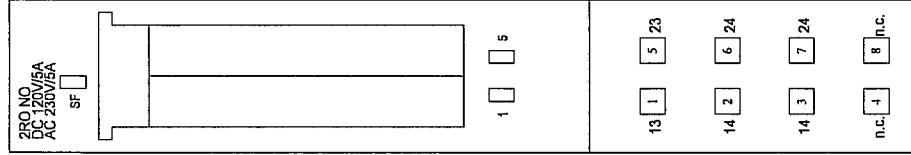


DISTRIBUTEUR
CLOUS 1

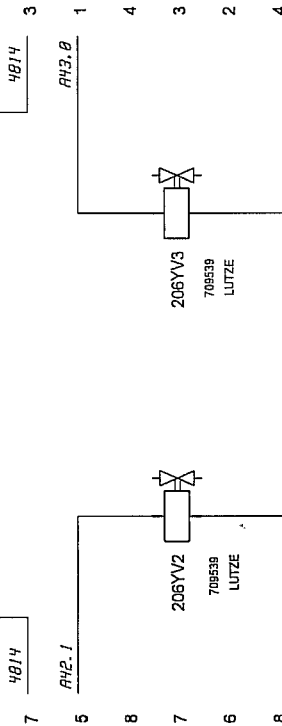
NOTA: Ponti interne entre les bornes 2 et 3; 6 et 7

206E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



(206-4) → 48/14 → (206-18)



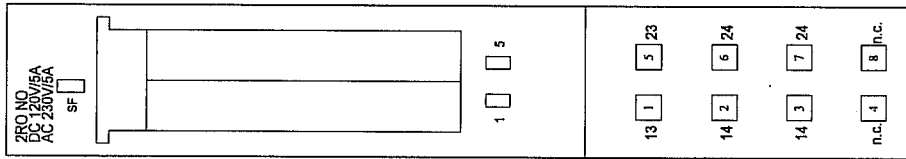
DISTRIBUTEUR
CLOUS 2

DISTRIBUTEUR
CLOUS 3

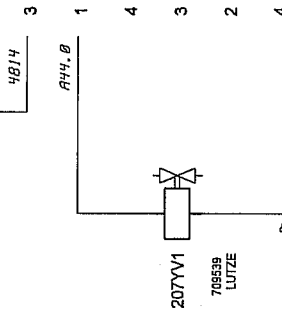
DISTRIBUTEUR
CLOUS 4

207E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



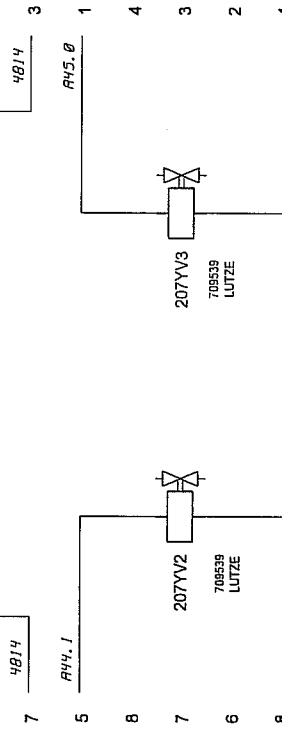
(206-19) → 4814 → (207-8)



DISTRIBUTEUR
CLOUS 5

NOTA: Pont interne entre les bornes 2 et 3/6 et 7

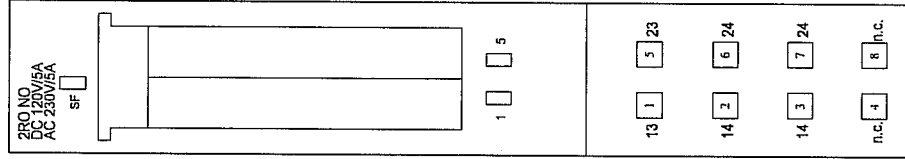
(207-4) → 4814 → (207-18)



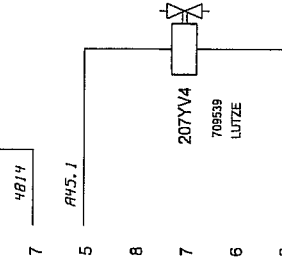
DISTRIBUTEUR
CLOUS 7

207E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



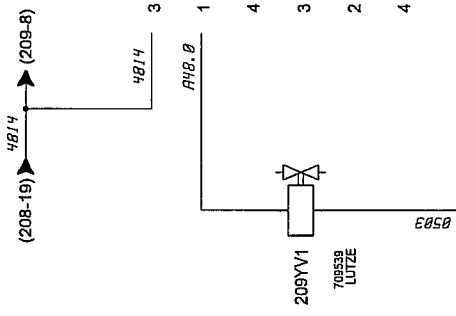
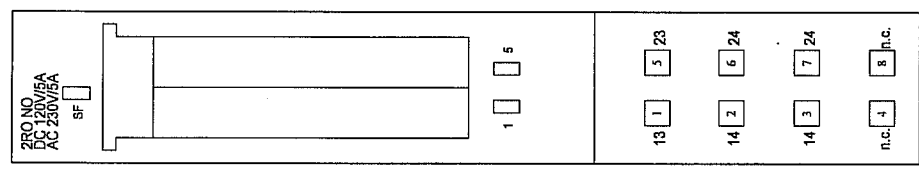
(207-14) → 4814 → (208-4)



DISTRIBUTEUR
CLOUS 8

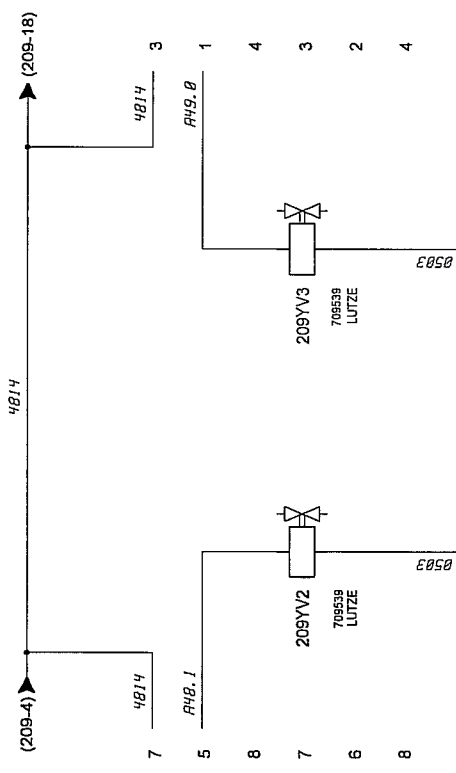
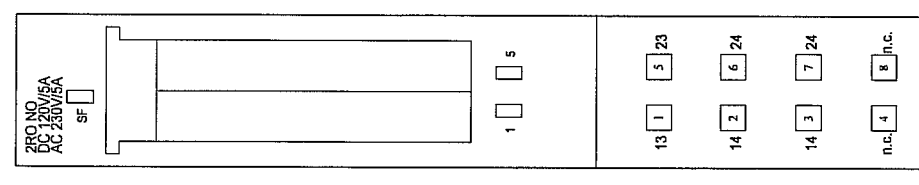
(206-21) → 4814 → (208-2)

209E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



DISTRIBUTEUR
CLOUS 13

209E2
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

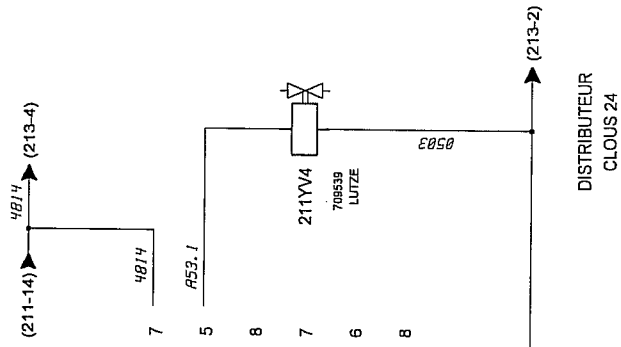
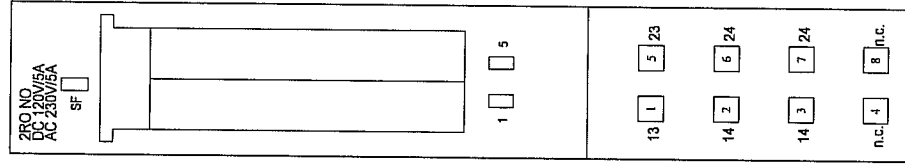
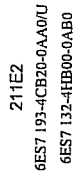
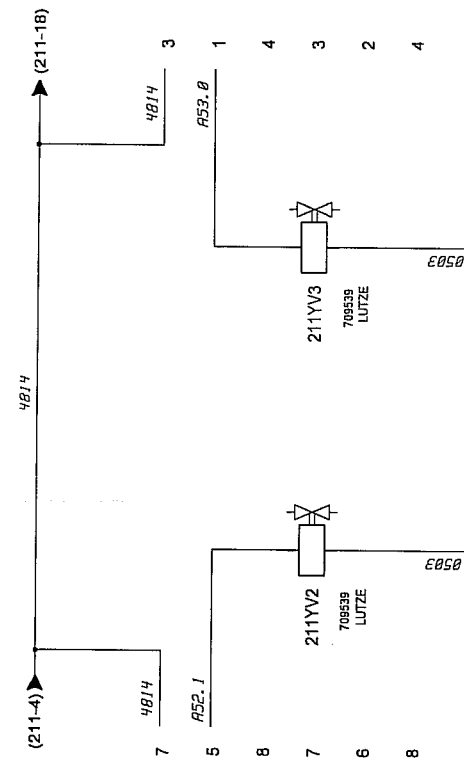
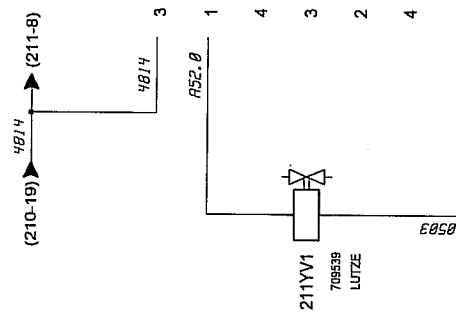
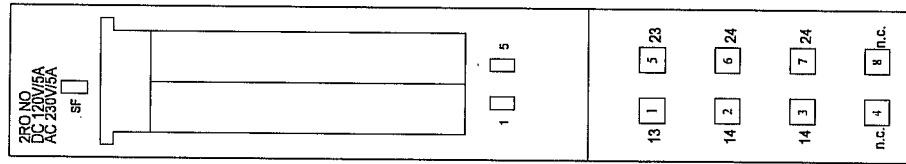
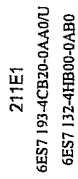


DISTRIBUTEUR
CLOUS 14

DISTRIBUTEUR
CLOUS 15

DISTRIBUTEUR
CLOUS 16

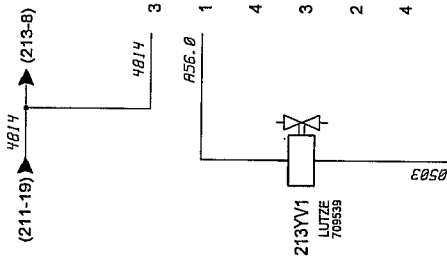
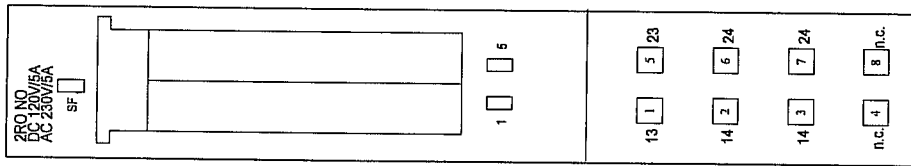
NOTA: Pont interne entre les bornes 2 et 3,6 et 7



NOTA: Pont interne entre les bornes 2 et 3;6 et 7

213E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

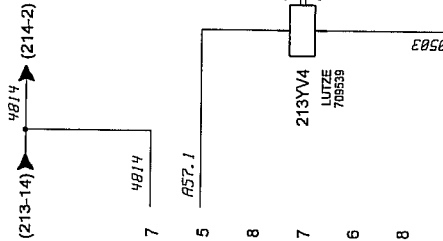
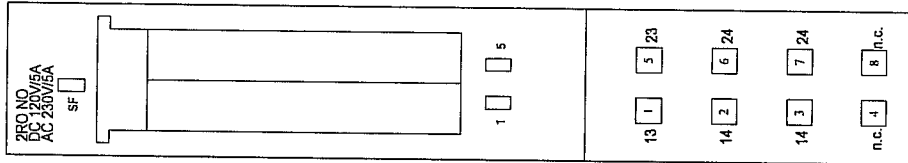


MISE EN REF
PREMIERE PLANCHE

NOTA: Pont interne entre les bornes 2 et 3, 6 et 7

213E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



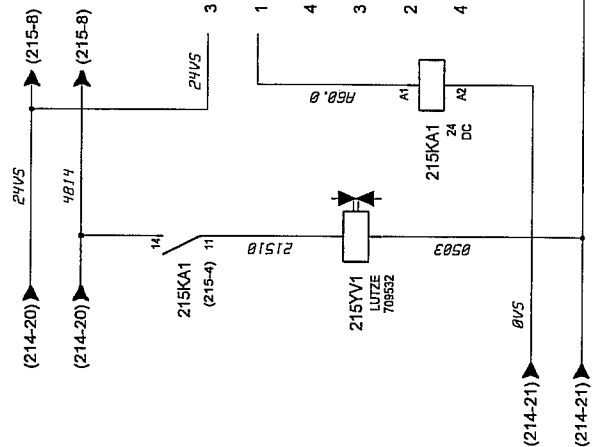
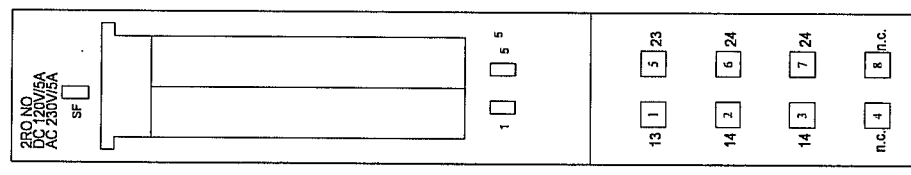
ESCAMOTAGE
PRESSEURS SUPERIEURS

LACHER DES
12 CLOUS

SKIS
SORTIE CLOUEUSE

215E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



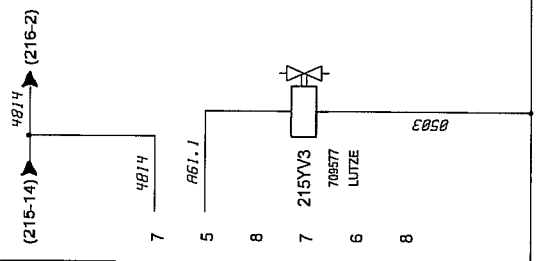
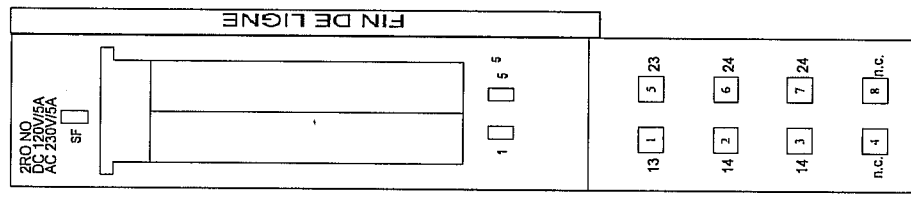
COMMANDE
RIVETAGE
POUTRE n°4

14 11 (215-3)
12 11 -
24 21 -
22 21 -
34 31 -
32 31 -
44 41 -

NOTA: Pont interne entre les bornes 2 et 3 et 7

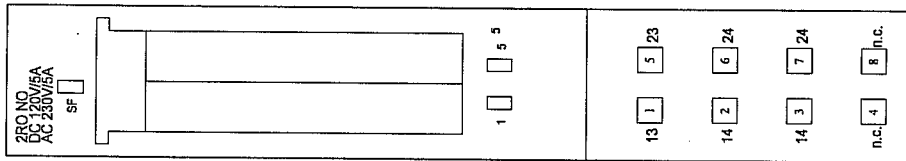
215E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

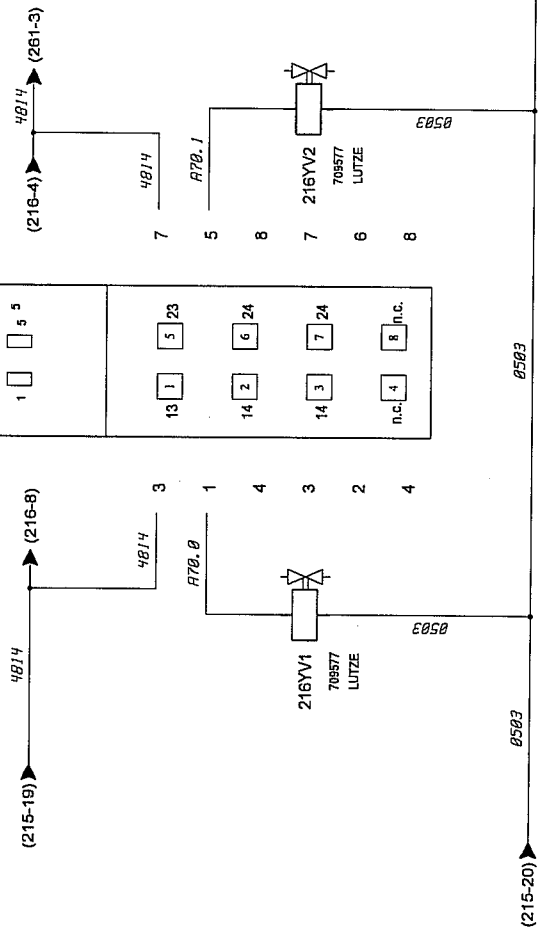


OUVERTURE
TRAPPE BOITE A CLOUS N°2
GAUCHE

216E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3; 6 et 7



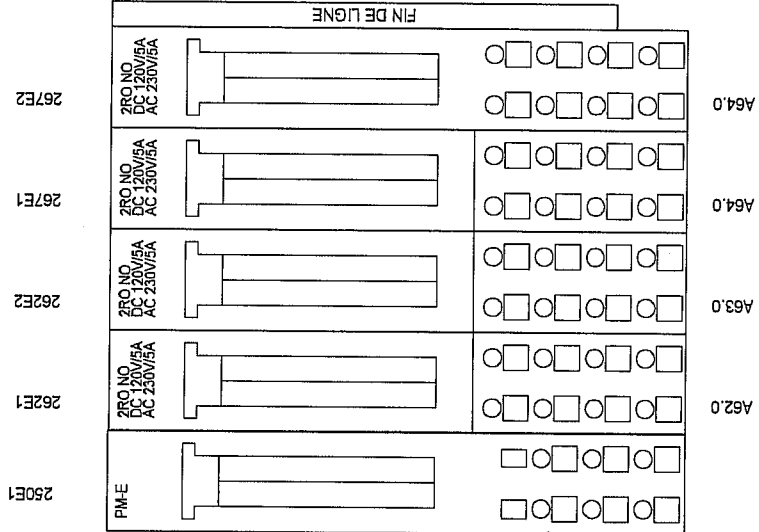
OUVERTURE
TRAPPE BOITE A CLOUS N°1
DROITE

OUVERTURE
TRAPPE BOITE A CLOUS N°2
DROITE

ADRESSE : 18

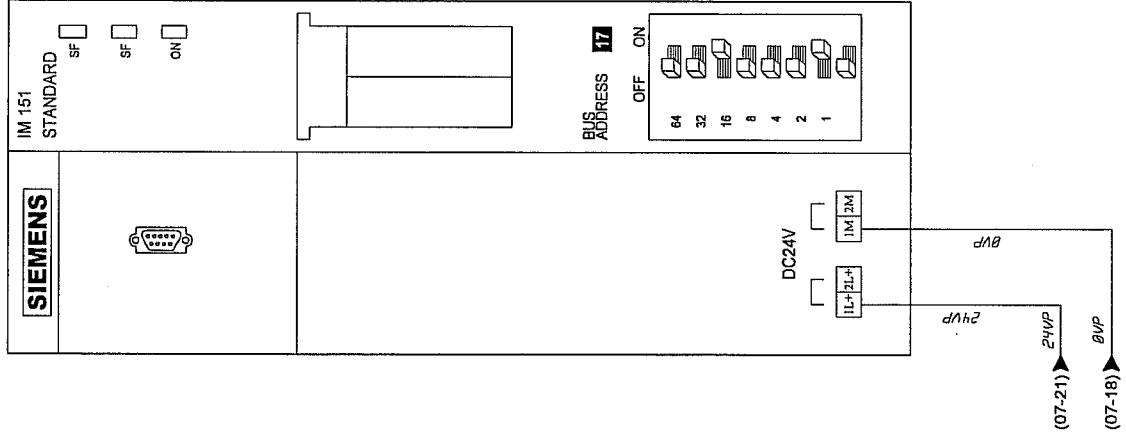
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21		
S.O.S. SODEME																						
C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSEUSE DE PLATEAUX\PA0044 SACCHI PALLETS\																						
																		DEVELOPPE			235	122
																		28-04-2011			230	122

CONFIGURATION PROFIBUS COFFRET EMPILEUR PALETTE



238E1

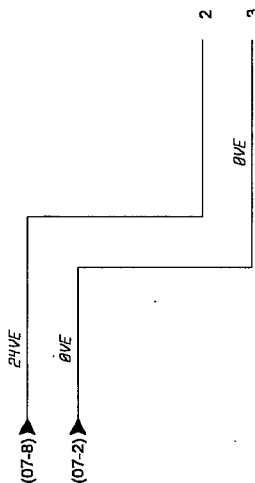
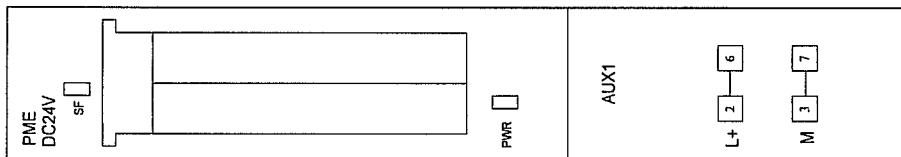
6ES7 151-1AA02-0AB0



239E1

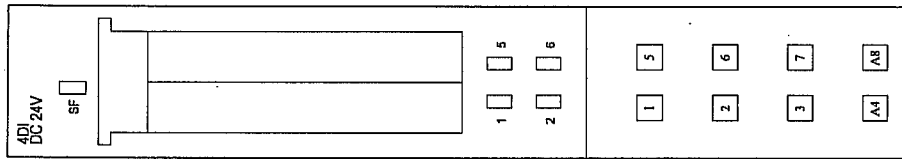
6ES7 138-4CB10-0AB0

6ES7 193-4CC20-0AA0

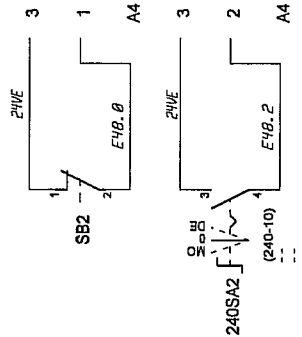


240E1

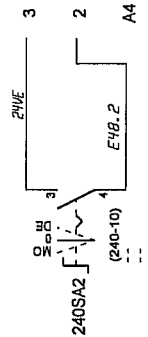
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



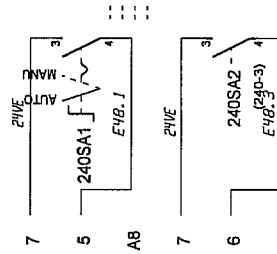
ARRET D'URGENCE
EMPILEUR



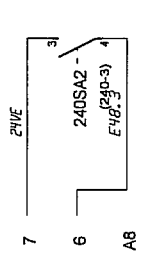
MONTEE
EMPILEUR



SELECTEUR
AUTO/MANU

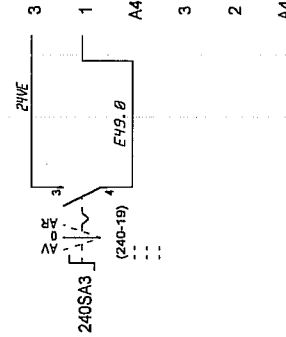


DESCENTE
EMPILEUR

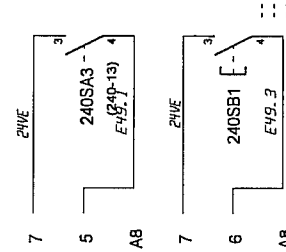


E48.1 = 1 = réglage
E48.1 = 0 = automatique

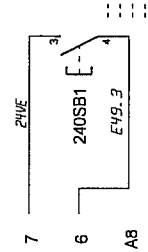
AVANCE CONVOYEURS
EMPILEUR



RECU CONVOYEURS
EMPILEUR

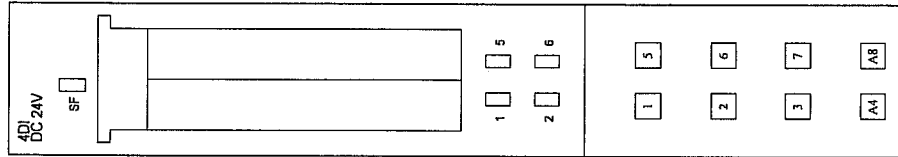


SERRAGE
FLANCS EMPILEUR



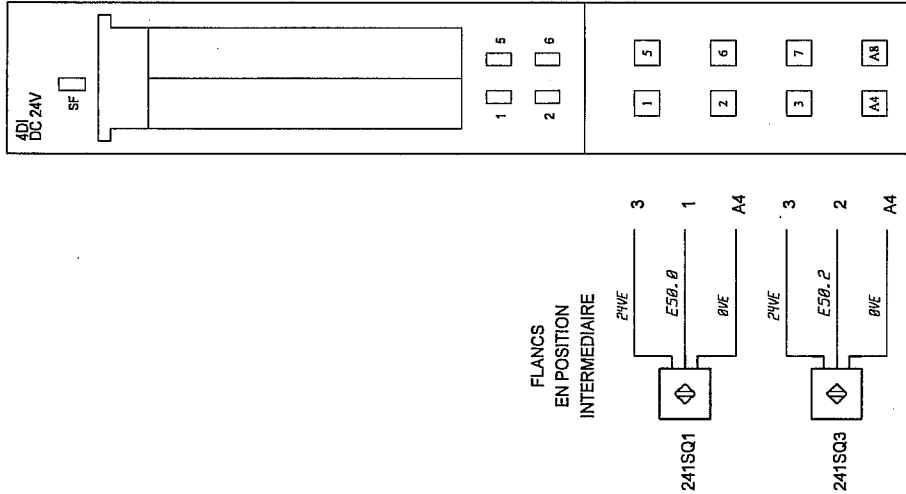
240E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



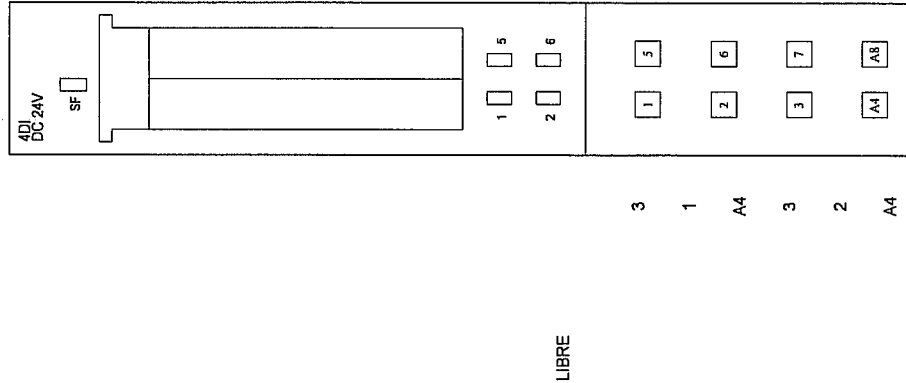
241E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



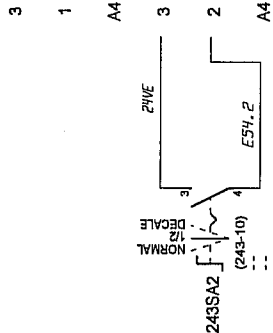
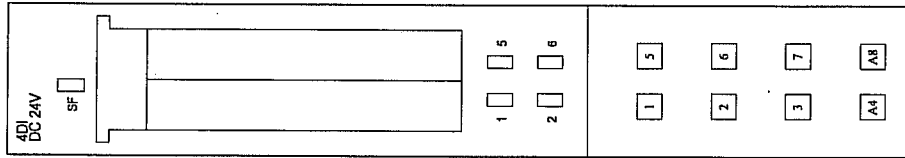
241E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



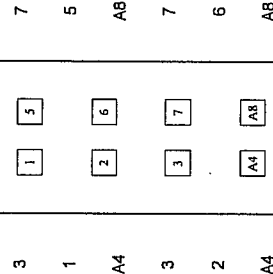
243E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



LIBRE

LIBRE

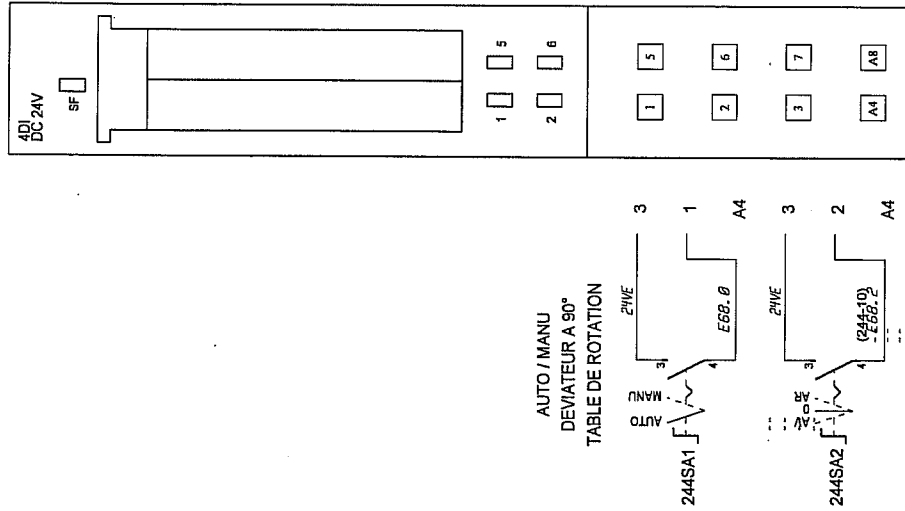


BUTEE
NORMAL / 1-2

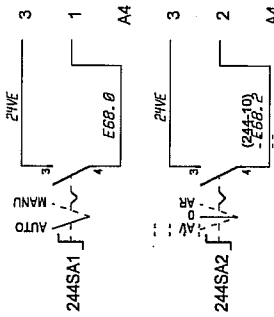
BUTEE
NORMAL / DECALE

244E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

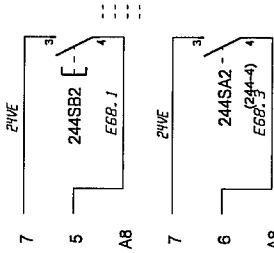


AUTO / MANU
DEVIATEUR A 90°
TABLE DE ROTATION



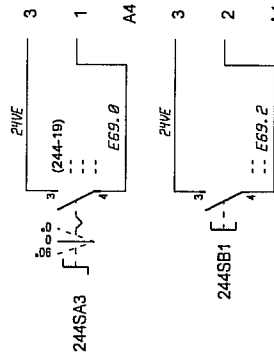
AVANT CHAÎNE
TABLE ROTATION

MONTEE/DESCENTE
BUTEE TABLE



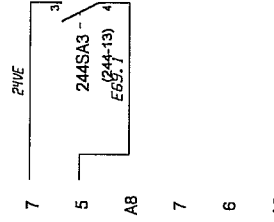
ARRIERE CHAÎNE
TABLE ROTATION

ROTATION VERS 90°
TABLE



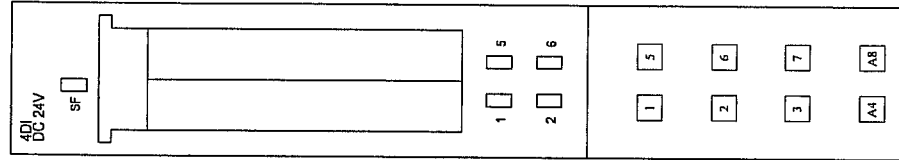
MONTEE / DESCENTE
TABLE ROTATION

ROTATION VERS 0°
TABLE



244E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



245E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

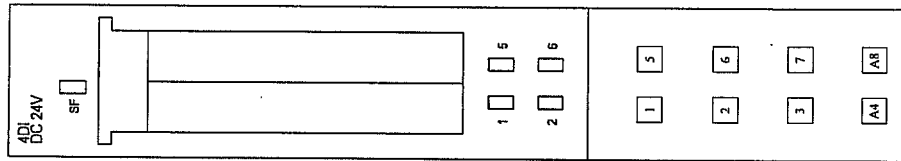
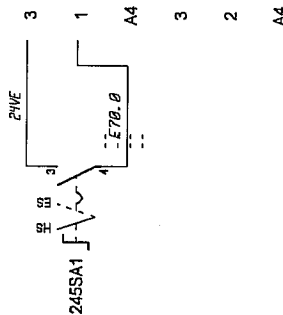
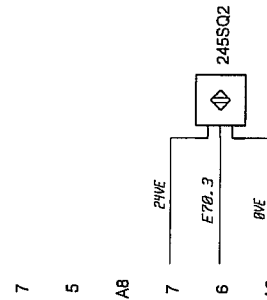


TABLE ROTATION
HS/ES



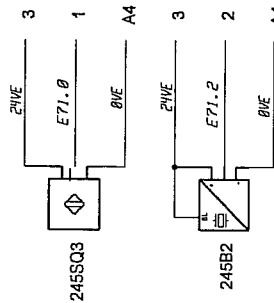
LIBRE



PMB

TABLE ROTATION

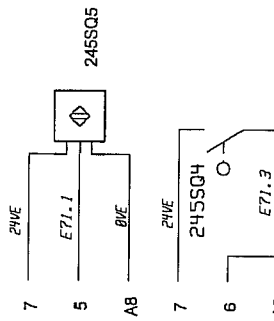
TABLE ROTATION
POS 0°



CELLULE PRESENCE

TABLE ROTATION

TABLE ROTATION
POS 90°

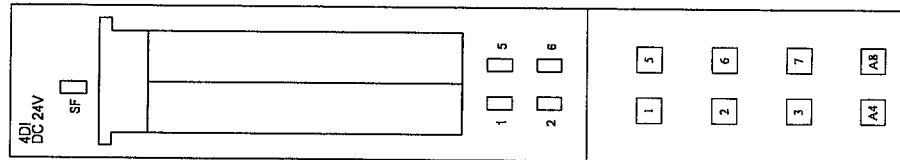


MICRO

SECURITE
TABLE ROTATION

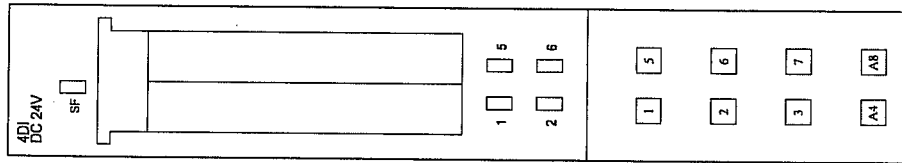
245E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

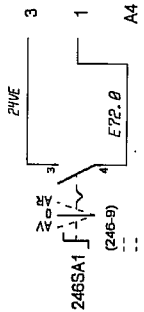


246E1

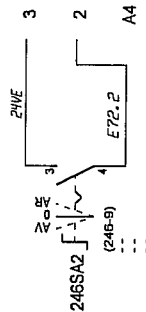
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



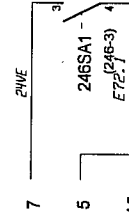
AVANCE ROULEAUX
DEVIATEUR A 90°



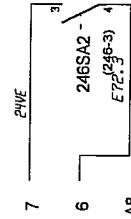
AVANT CHAINES
DEVIATEUR A 90°



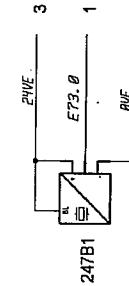
ARRIERE ROULEAUX
DEVIATEUR A 90°



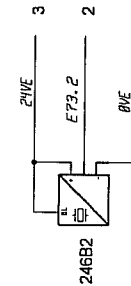
ARRIERE CHAINES
DEVIATEUR A 90°



PALLETTE ENTREE
DEVIATEUR A 90°

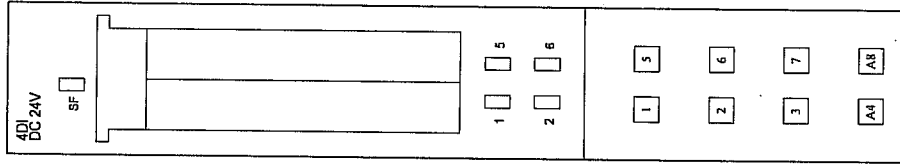


PALLETTE EN SORTIE
DEVIATEUR A 90°

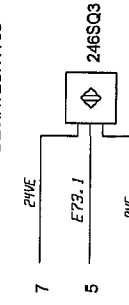


246E2

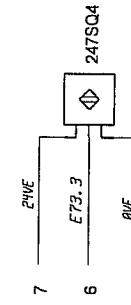
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



PMH
DEVIATEUR A 90°

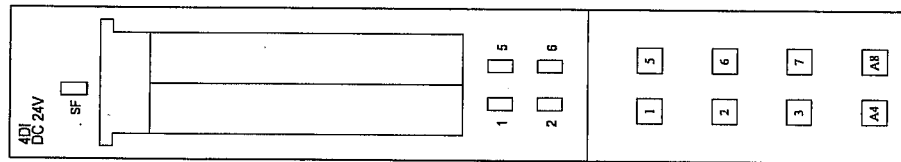


PMB
DEVIATEUR A 90°

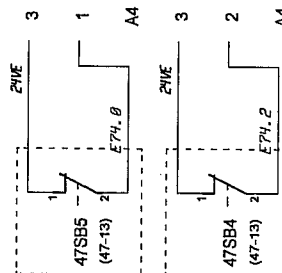


247E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

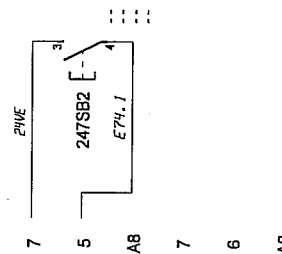


ARRET D'URGENCE
TABLE DE ROTATION



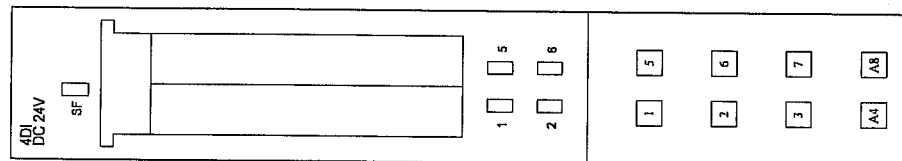
ARRET D'URGENCE
EMPILEUR

MONTEE CHAINES

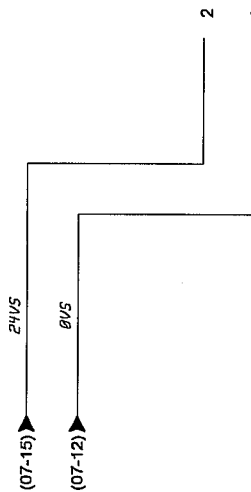
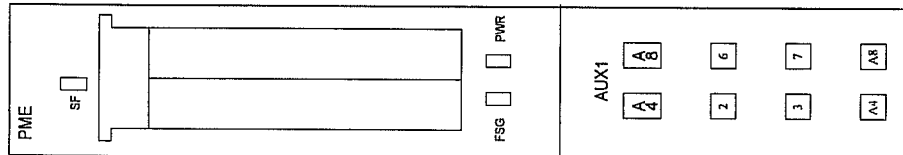


247E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

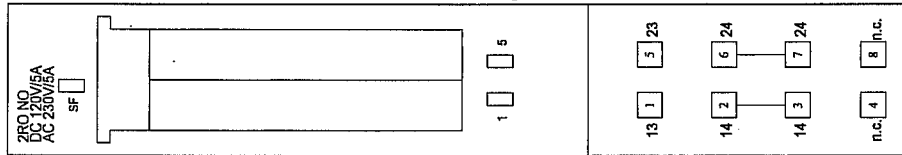


249E1
 6ES7 138-4CB10-0AB0
 6ES7 193-4CE00-0AA0



267E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

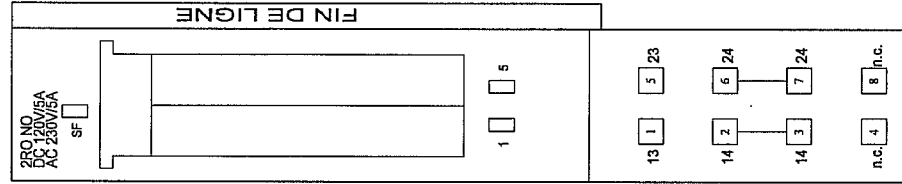


OUVERTURE
FERMETURE
FLANC DROIT

NOTA: Pont interne entre les bornes 2 et 3/6 et 7

267E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



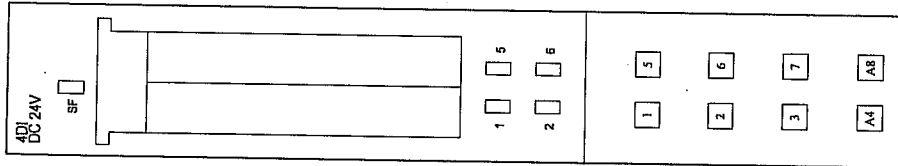
OUVERTURE
FERMETURE
FLANC GAUCHE

SORTIE
BUTEE EMPILEUR
AVANT

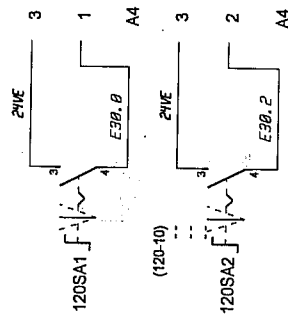
SORTIE
BUTEE EMPILEUR
ARRIERE

120E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

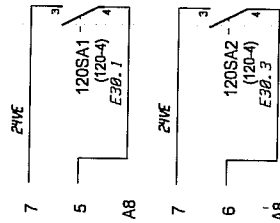


COMMANDE AVANT
MOTEUR
DISTRIBUTEUR 1



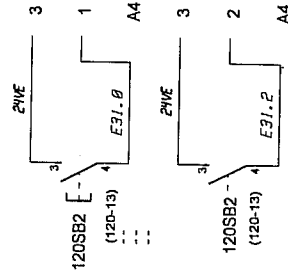
COMMANDE AVANT
MOTEUR
DISTRIBUTEUR 2

COMMANDE ARRIERE
MOTEUR
DISTRIBUTEUR 1



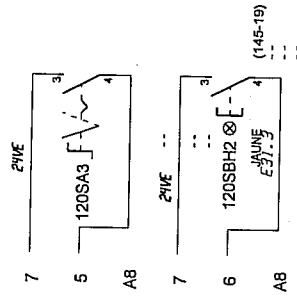
COMMANDE ARRIERE
MOTEUR
DISTRIBUTEUR 2

COMMANDE ARRIERE
MOTEUR
DISTRIBUTEUR 3 GAUCHE



COMMANDE ARRIERE
MOTEUR
DISTRIBUTEUR 3 DROIT

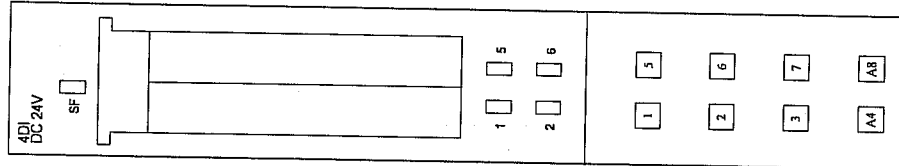
NORMAL / DEBOURRAGE
DISTRIBUTEUR 3



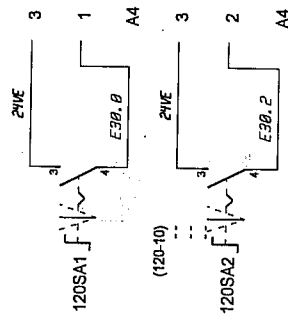
LANCEMENT
CYCLE
DISTRIBUTEUR 3

120E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

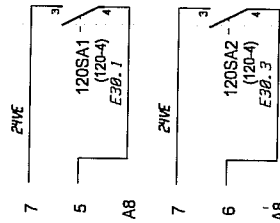


COMMANDE AVANT
MOTEUR
DISTRIBUTEUR 1



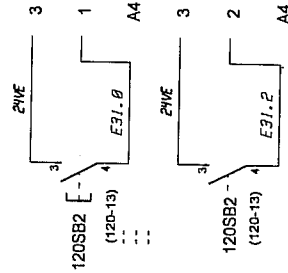
COMMANDE AVANT
MOTEUR
DISTRIBUTEUR 2

COMMANDE ARRIERE
MOTEUR
DISTRIBUTEUR 1



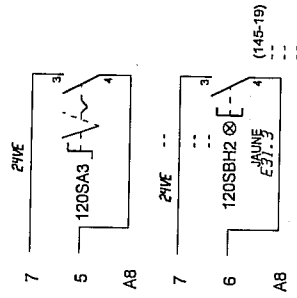
COMMANDE ARRIERE
MOTEUR
DISTRIBUTEUR 2

COMMANDE ARRIERE
MOTEUR
DISTRIBUTEUR 3 GAUCHE



COMMANDE ARRIERE
MOTEUR
DISTRIBUTEUR 3 DROIT

NORMAL / DEBOURRAGE
DISTRIBUTEUR 3



LANCEMENT
CYCLE
DISTRIBUTEUR 3