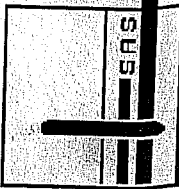
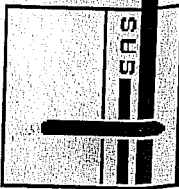
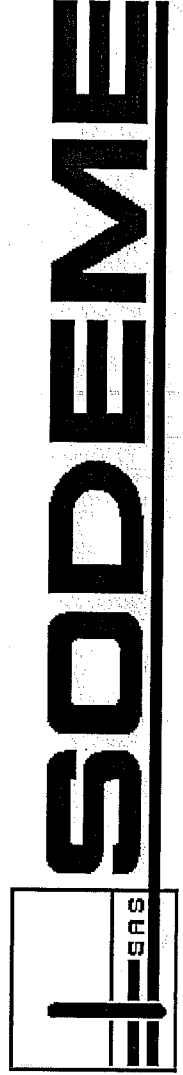


FOLIO		DESIGNATION		K	J	I	H	G	F	E	D	C	B	A	MODIFICATION		DATE	PAR
04	PUISSANCE 04														SPECIFICITE CLIENT :			
05	PUISSANCE 05														DESSINE LE : 28-04-2011		PAR : F.T	Nbre de FOLIOS : 122
06	PUISSANCE 06														MACHINE : QVADRO COPERCHI 1742011114		N° : PA044	
07	PUISSANCE 07														CLIENT : SACCHI PALLETS		TENSION : 3X400V+N	
08	CONFIG 08														NOM PROGRAMME :			
09	PUISSANCE 09														PUISSANCE MACHINE : 35KW		CONSOMMATION D'AIR :	
10	PUISSANCE 10														SODEME SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél: 02-41-42-35-00 Fax: 02-41-42-30-41 Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers. Toutes précautions utiles devront être prises pour en éviter la divulgation. (Loi du 11/03/1902.)			
11	PUISSANCE 11																	
12	PUISSANCE 12																	
13	PUISSANCE 13																	
14	PUISSANCE 14																	
15	PUISSANCE 15																	
18	PUISSANCE 18																	
19	PUISSANCE 19																	
20	PUISSANCE 20																	
21	PUISSANCE 21																	
22	PUISSANCE 22														DESSINE LE : 28-04-2011		PAR : F.T	Nbre de FOLIOS : 122
25	PUISSANCE 25														MACHINE : QVADRO COPERCHI 1742011114		N° : PA044	
26	PUISSANCE 26														CLIENT : SACCHI PALLETS		TENSION : 3X400V+N	
27	PUISSANCE 27														NOM PROGRAMME :			
29	PUISSANCE 29														PUISSANCE MACHINE : 35KW		CONSOMMATION D'AIR :	
30	PUISSANCE 30														SODEME SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél: 02-41-42-35-00 Fax: 02-41-42-30-41 Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers. Toutes précautions utiles devront être prises pour en éviter la divulgation. (Loi du 11/03/1902.)			
32	CONFIG RESEAU 32																	
38	PARAMETRES 38																	
39	PARAMETRES 39																	
46	DEVELOPPE 46																	
47	DEVELOPPE 47																	
48	DEVELOPPE 48																	
49	DEVELOPPE 49																	
50	DEVELOPPE 50																	
52	DEVELOPPE 53																	
53	DEVELOPPE 53														DESSINE LE : 28-04-2011		PAR : F.T	Nbre de FOLIOS : 122
	DEVELOPPE 54														MACHINE : QVADRO COPERCHI 1742011114		N° : PA044	
	DEVELOPPE 55														CLIENT : SACCHI PALLETS		TENSION : 3X400V+N	
	DEVELOPPE 56														NOM PROGRAMME :			

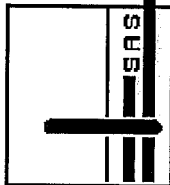
SOMMAIRE

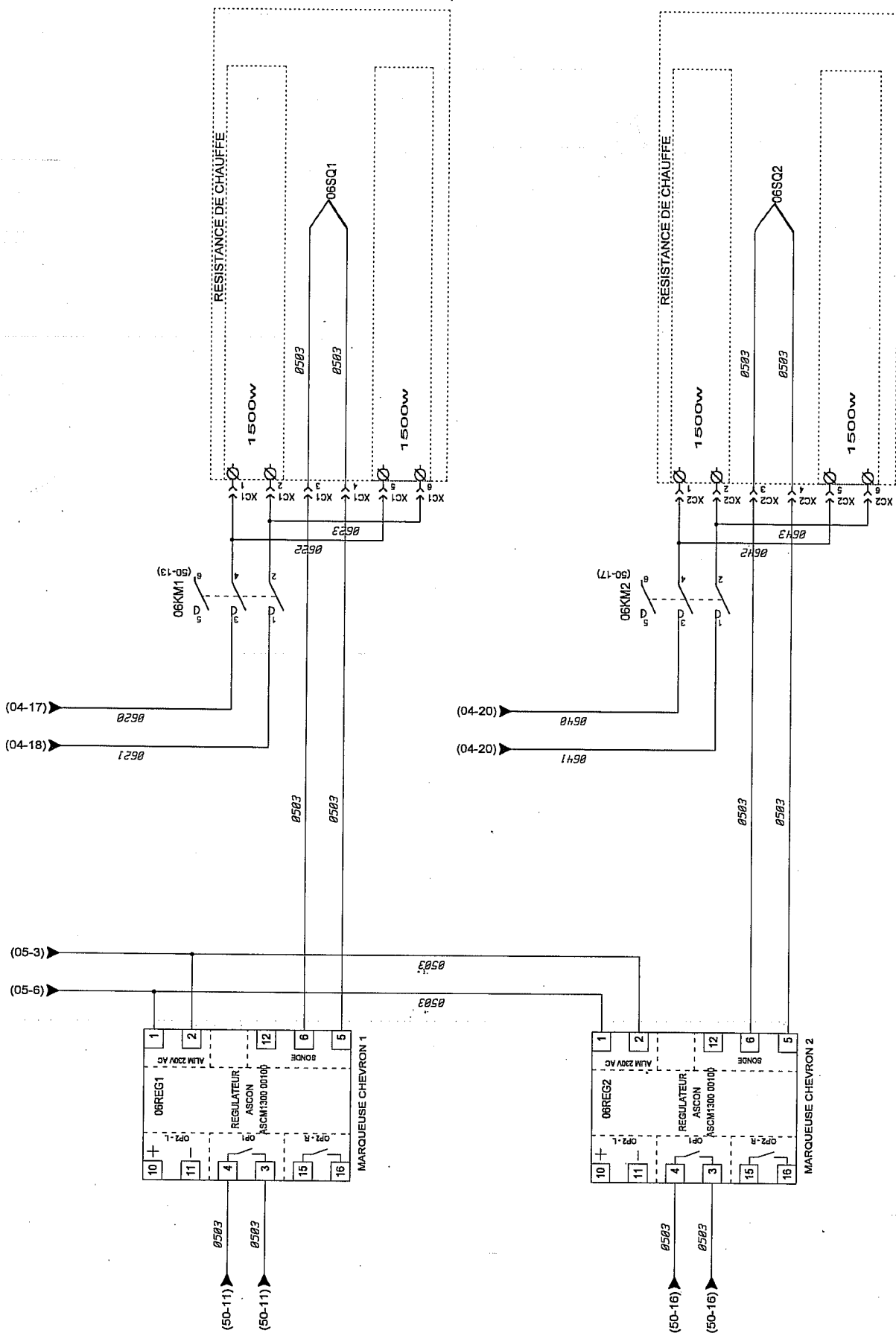
FOLIO		DESIGNATION	K	J	I	H	G	F	E	D	C	B	A	MODIFICATION		DATE	PAR
57		DEVELOPPE 57												SPECIFICITE CLIENT :			
58		DEVELOPPE 58															
59		DEVELOPPE 61															
60		DEVELOPPE 60															
63		DEVELOPPE 63															
64		DEVELOPPE 64															
67		CONFIG CPU 67															
69		CONFIG ET 200 69															
70		ALIM 24V ENTREE 70															
72		ENTREES 72															
74		ENTREES 74															
75		ENTREES 75															
78		ENTREES 78															
79		ENTREES 79															
80		ALIM 24V SORTIES 80															
81		SORTIES ANA 0-10V 81															
82		SORTIES 82												DESSINE LE : 28-04-2011			
83		SORTIES 83															
84		SORTIES 84															
85		SORTIES 85															
105		DEVELOPPE 105															
107		DEVELOPPE 107															
114		DEVELOPPE 114															
115		DEVELOPPE 115															
116		DEVELOPPE 116															
117		DEVELOPPE 117															
118		DEVELOPPE 118															
119		DEVELOPPE 119															
120		DEVELOPPE 120															
121		DEVELOPPE 121															
131		DEVELOPPE 131															
144		DEVELOPPE 144															
145		DEVELOPPE 145															
154		DEVELOPPE 154															
155		DEVELOPPE 155															

DESSINE LE : 28-04-2011	PAR : F.T	Nbre de FOLIOS : 122
MACHINE : CLoueuse de plateaux Jet PAL 7	N° : PA044	
CLIENT : SACCHI PALLETS	TENSION : 3X400V+N	
NOM PROGRAMME :		
PUissance MACHINE : 35KW	CONsommation d'air :	



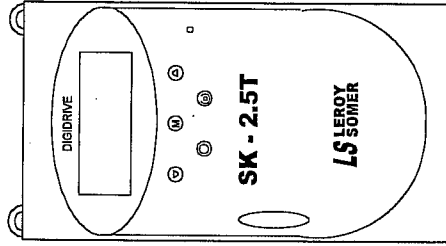
SOMMAIRE

SOMMAIRE		K			
FOLIO	DESIGNATION	J			
156	DEVELOPPE 156	I			
165	DEVELOPPE 165	H			
166	DEVELOPPE 166	G			
174	DEVELOPPE 174	F			
175	DEVELOPPE 175	E			
176	DEVELOPPE 176	D			
177	DEVELOPPE 177	C			
178	DEVELOPPE 178	B			
180	DEVELOPPE 180	A			
190	DEVELOPPE 190				
191	DEVELOPPE 191				
192	DEVELOPPE 192				
193	DEVELOPPE 193				
194	DEVELOPPE 194				
206	DEVELOPPE 206				
207	DEVELOPPE 207				
208	DEVELOPPE 208				
209	DEVELOPPE 209				
210	DEVELOPPE 210				
211	DEVELOPPE 211				
213	DEVELOPPE 213				
214	DEVELOPPE 214				
215	DEVELOPPE 215				
		MODIFICATION			PAR
		DATE			PAR
SPECIFICITE CLIENT :					
DESSINE LE : 28-04-2011		PAR : F.T	Nbre de FOLIOS : 122		
MACHINE : CLOUEUSE DE PLATEAUX JET PAL 7		N° : PA044			
CLIENT : SACCHI PALLETS		TENSION : 3X400V+N			
NOM PROGRAMME :					
PUISSANCE MACHINE : 35KW		CONSOMMATION D'AIR :			
 					
SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél :02-41-42-35-00 Fax: 02-41-42-30-41					
Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers . Toutes précautions utiles devront être prises pour en éviter la divulgation. (Loi du 11/03/1902).					



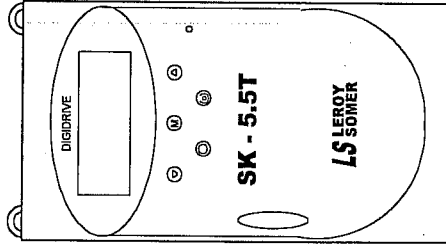
CONFIGURATION VARIATEURS CLOUEUSE

25E1



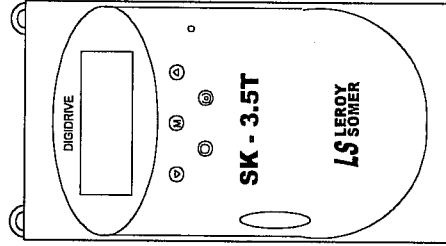
MONTEE / DESCENTE
BOITE A CLOUS

33E1



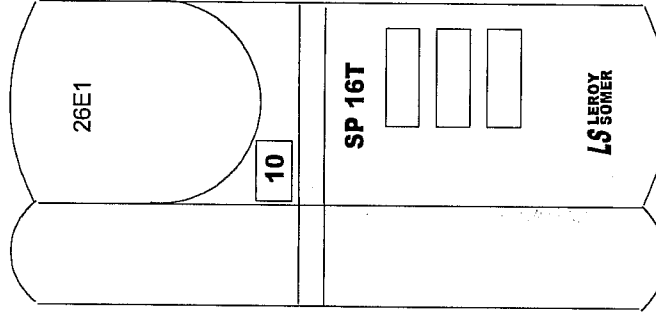
MONTEE / DESCENTE
PILE
EMPILEUR

35E1



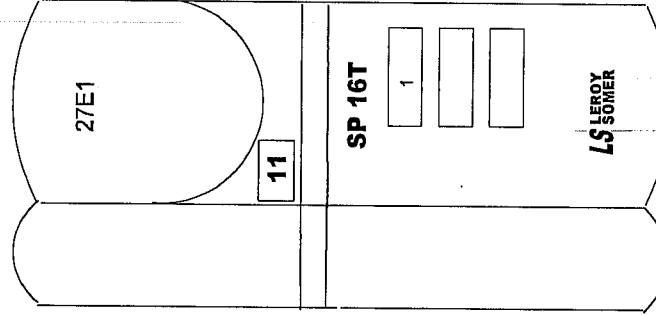
CHAINES
DROITE ET GAUCHE
EMPILEUR

26E1



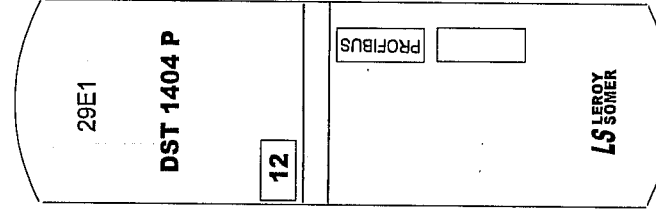
CLOUAGE

27E1



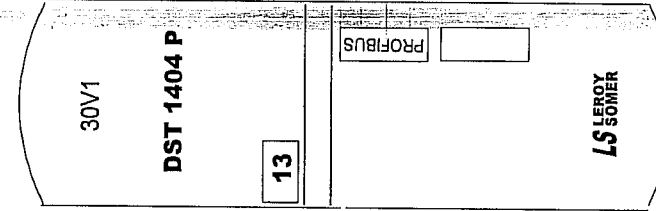
AVANCE
CHAINE
CHEVRON

29E1

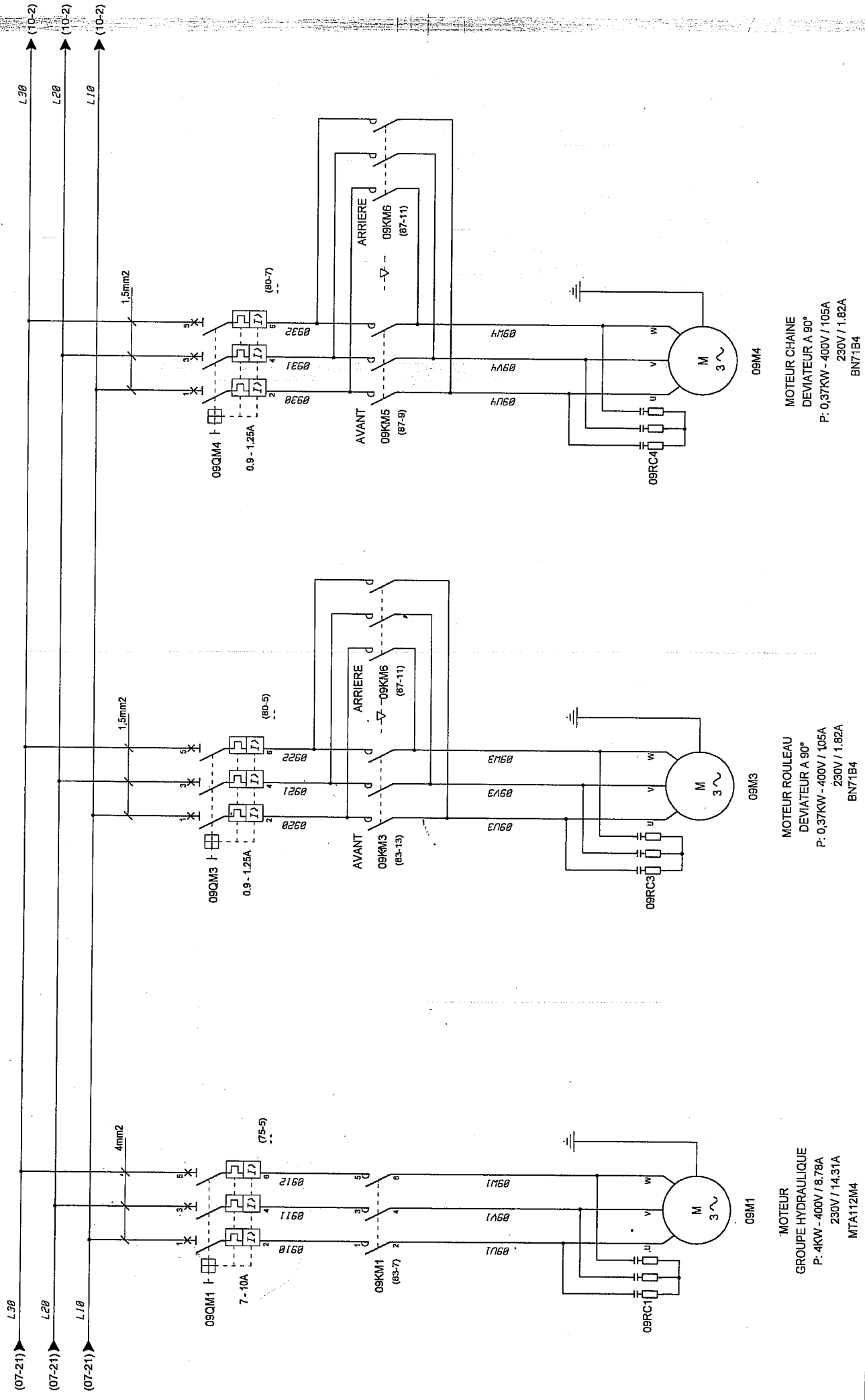


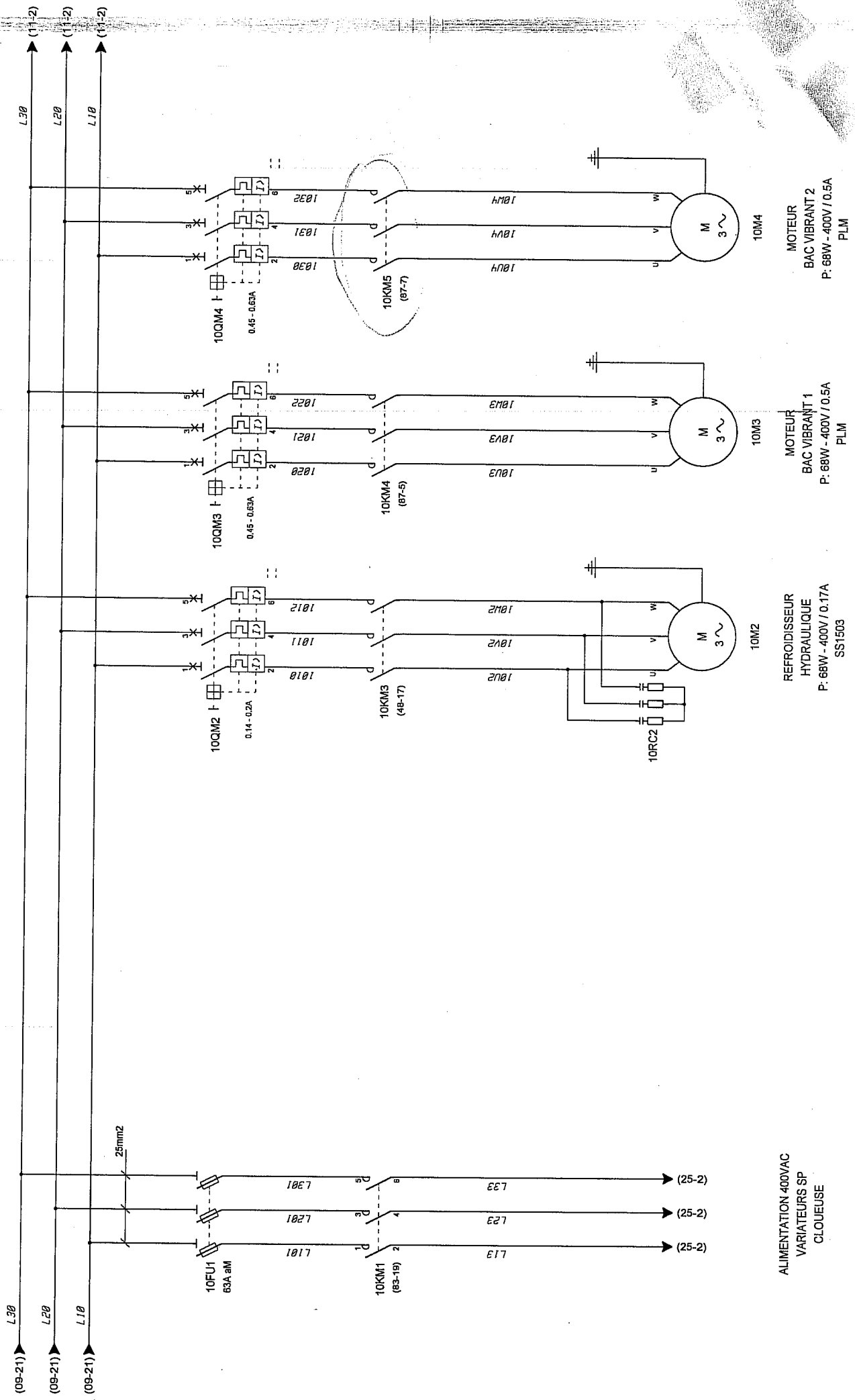
AVANCE
CHAINE
PLANCHE GAUCHE

30V1



AVANCE
CHAINE
PLANCHE DROITE





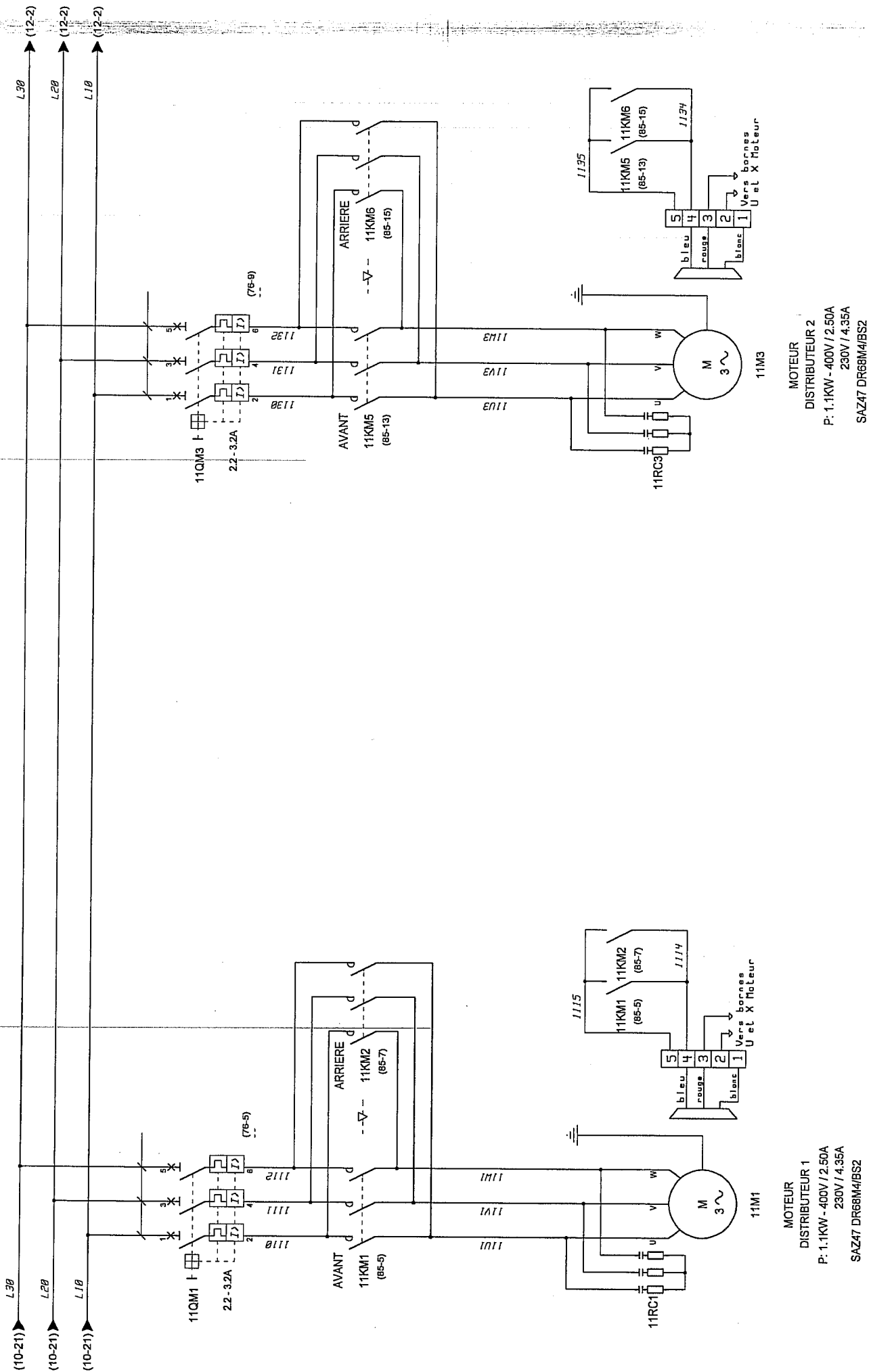
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21
S.O.S. SODEME																				
C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLIQUEUSE DE PLATEAUX\PA044 SACCHI PALLETTS\																				
PUISSANCE																				
10 / 122																				
28-04-2011																				

ALIMENTATION 400VAC
VARIATEURS SP
CLOUEUSE

REFROIDISSEUR
HYDRAULIQUE
P: 68W - 400V / 0.17A
SS1503

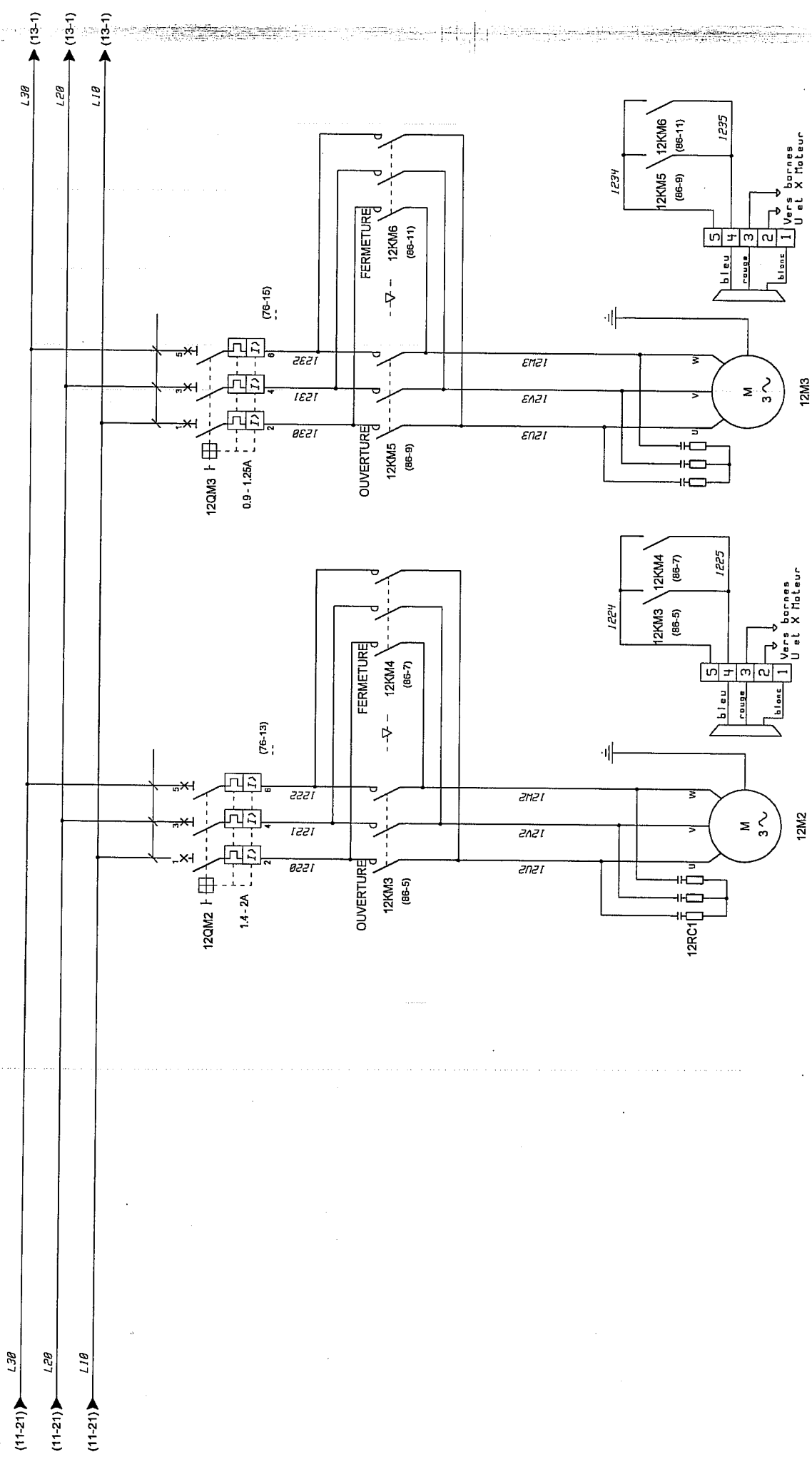
MOTEUR
BAC VIBRANT 1
P: 68W - 400V / 0.5A
PLM

MOTEUR
BAC VIBRANT 2
P: 68W - 400V / 0.5A
PLM



MOTEUR
DISTRIBUTEUR 1
P: 1.1KW - 400V / 2.50A
230V / 4.35A
SAZ47 DR68M4/BS2

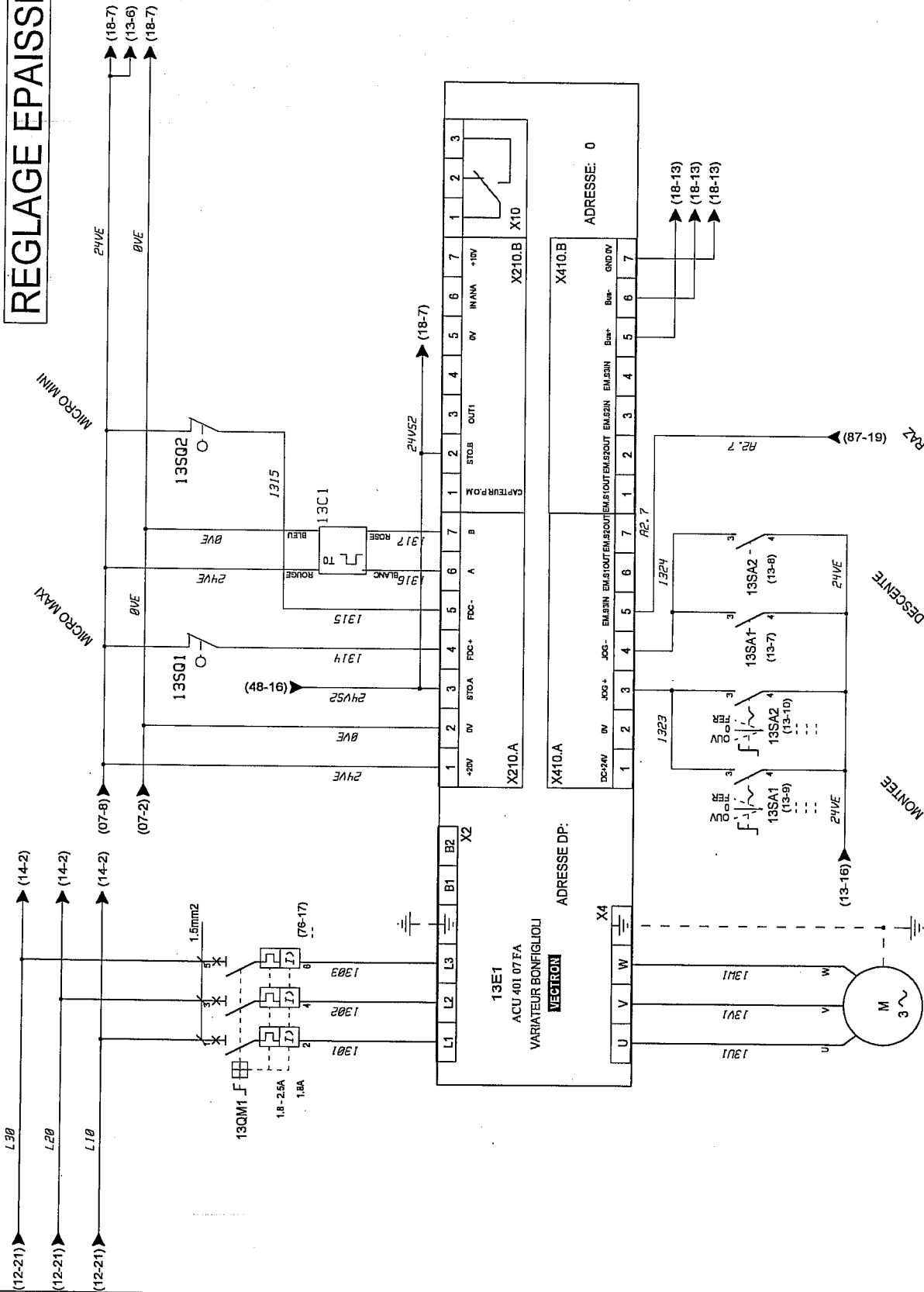
MOTEUR
DISTRIBUTEUR 2
P: 1.1KW - 400V / 2.50A
230V / 4.35A
SAZ47 DR68M4/BS2



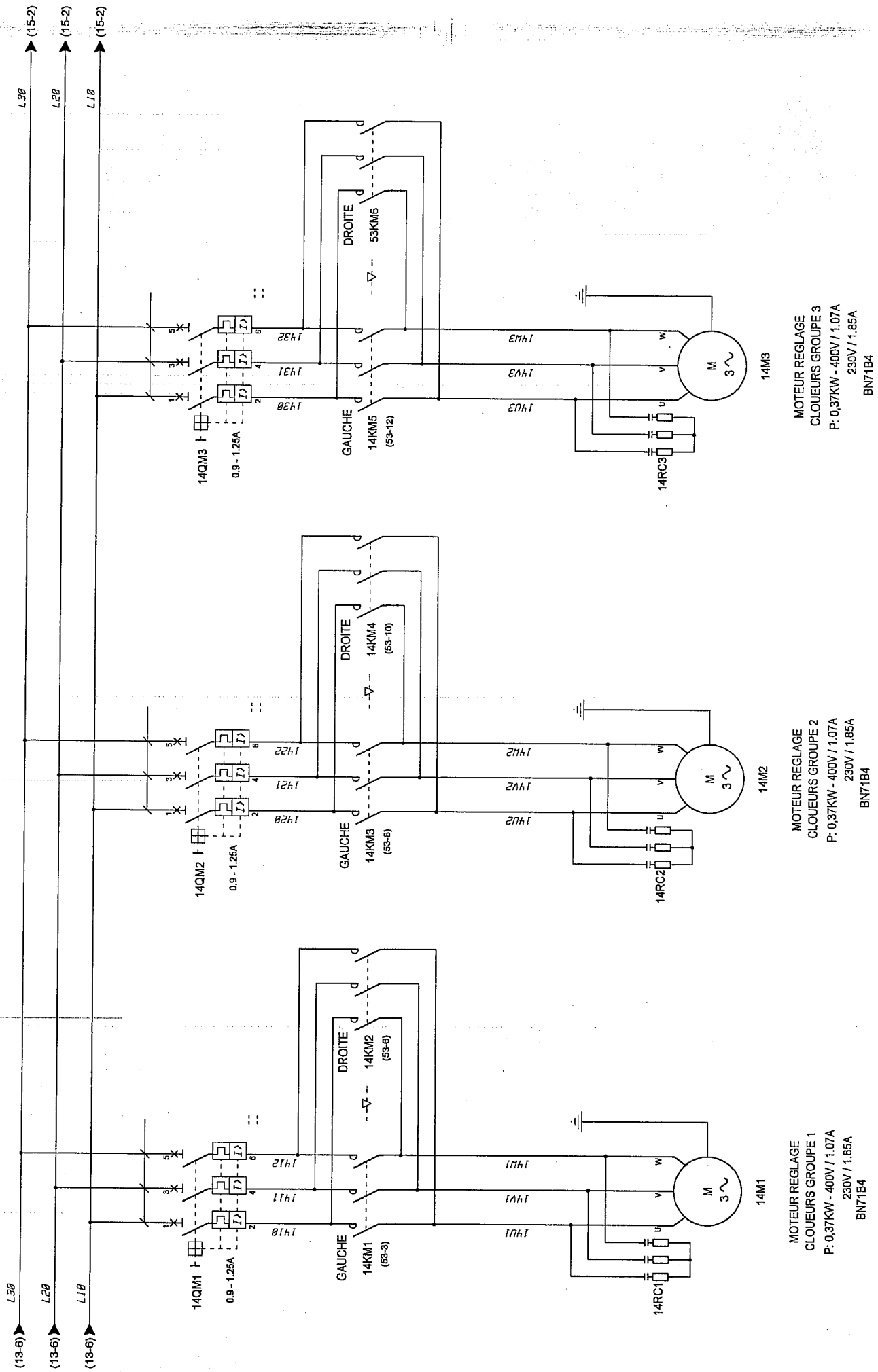
MOTEUR DROIT
DISTRIBUTEUR 3
P: 1.1KW - 400V / 1.74A
230V / 4.35A
SAZ47 DR68M4/BS2

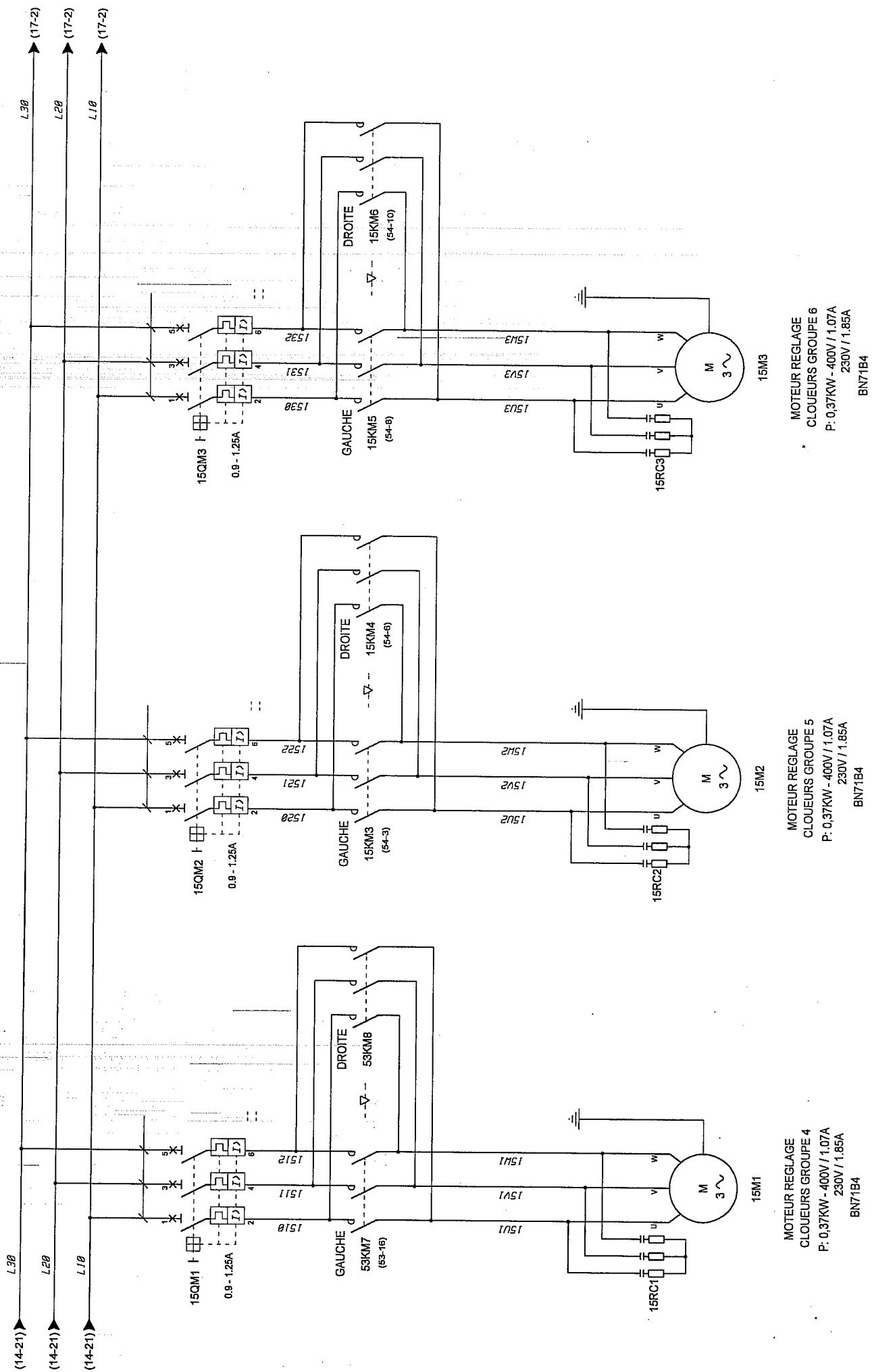
MOTEUR GAUCHE
DISTRIBUTEUR 3
P: 1.1KW - 400V / 1.07A
230V / 4.35A
SAZ47 DR68M4/BS2

REGLAGE EPAISSEURS CHEVRONS



13SQ1 : ANTICOLLISION
13SQ2 : ANTICOLLISION
13SA1 : MONTEE / DESCENTE
13SA2 : MONTEE / DESCENTE
13C1 : CODEUR DEPLACEMENT

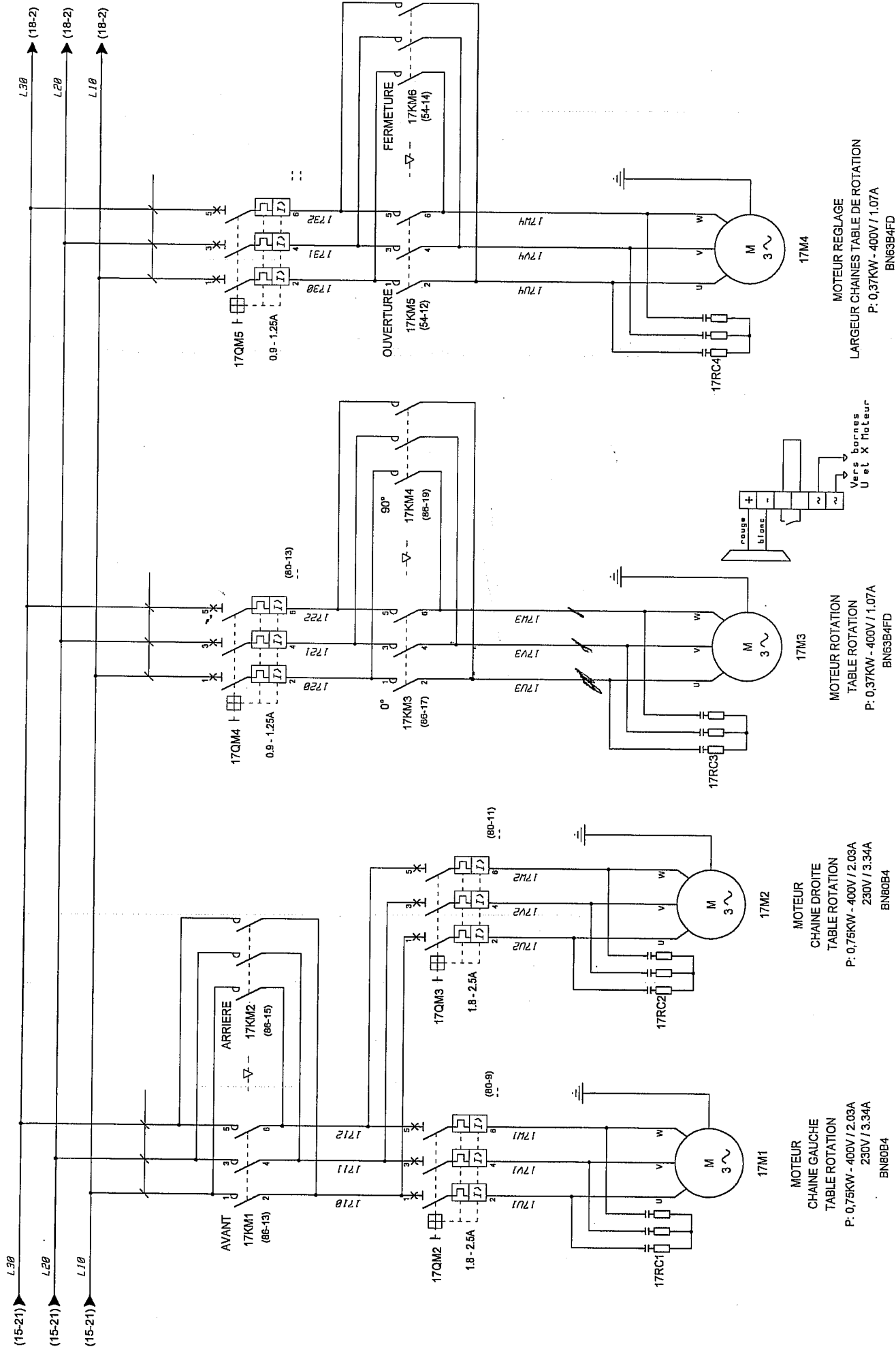




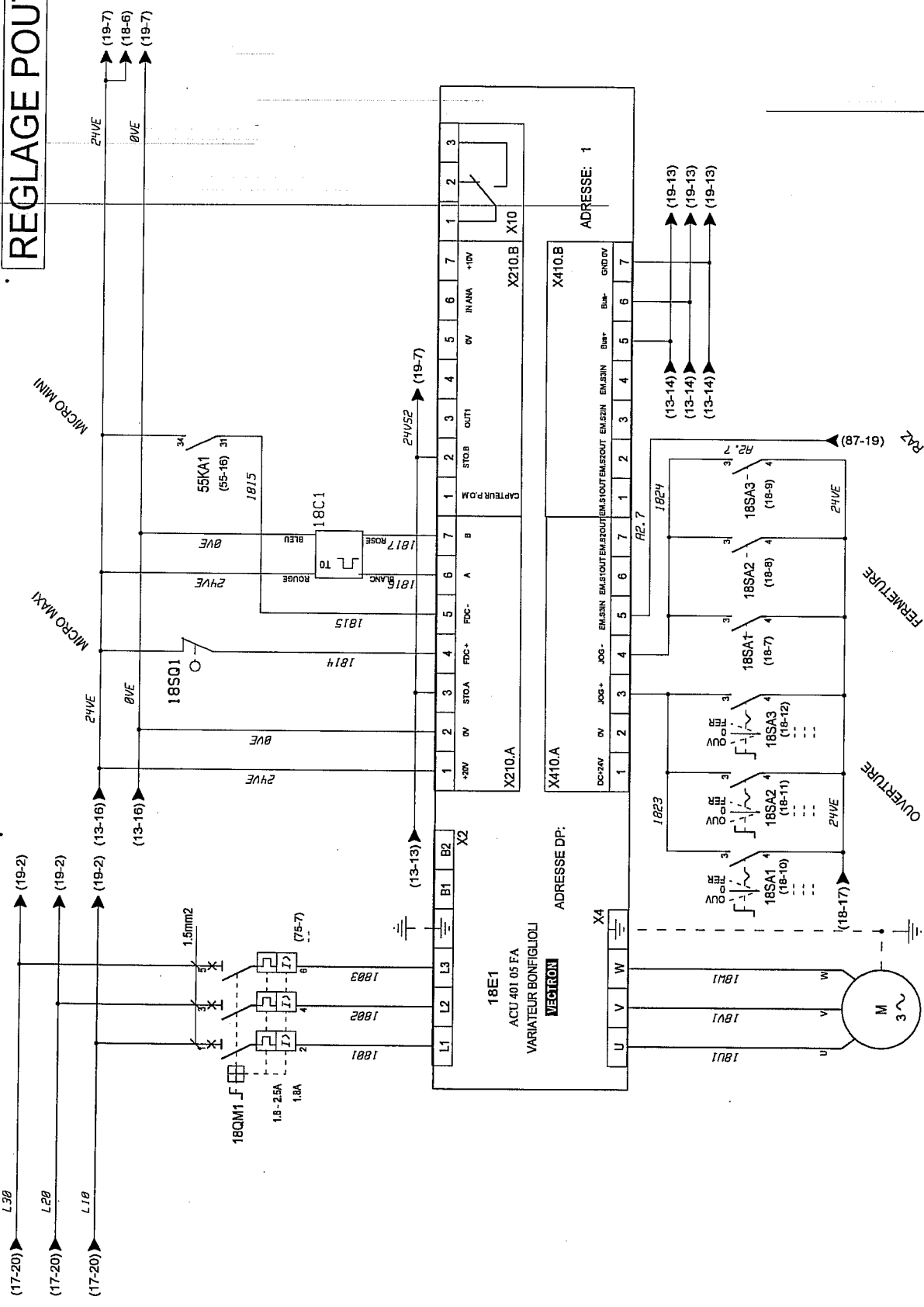
MOTEUR REGLAGE
CLOUEURS GROUPE 4
P: 0,37KW - 400V / 1,07A
230V / 1,85A
BN71B4

MOTEUR REGLAGE
CLOUEURS GROUPE 5
P: 0,37KW - 400V / 1,07A
230V / 1,85A
BN71B4

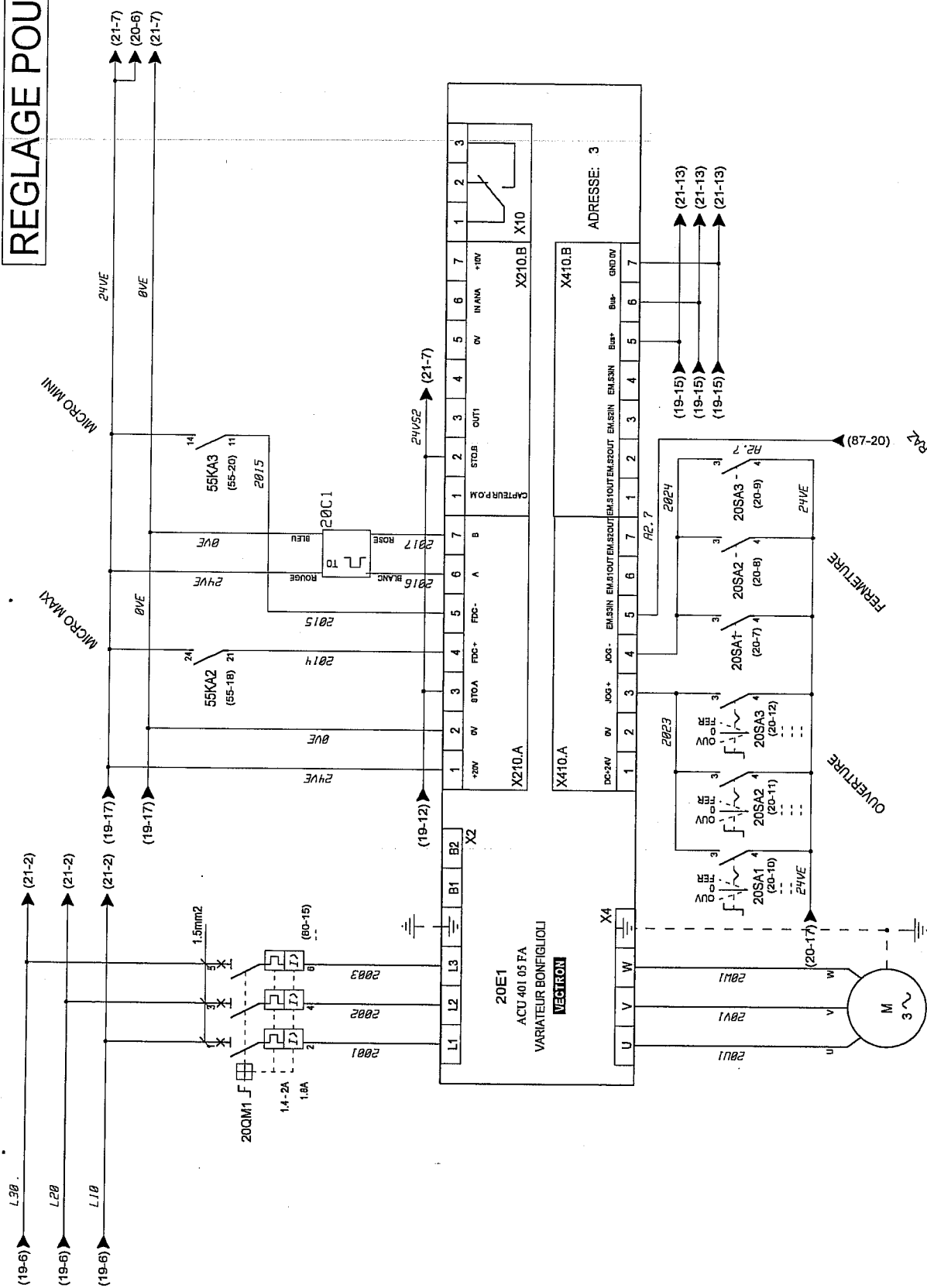
MOTEUR REGLAGE
CLOUEURS GROUPE 6
P: 0,37KW - 400V / 1,07A
230V / 1,85A
BN71B4



REGLAGE POUTRE GAUCHE N°1



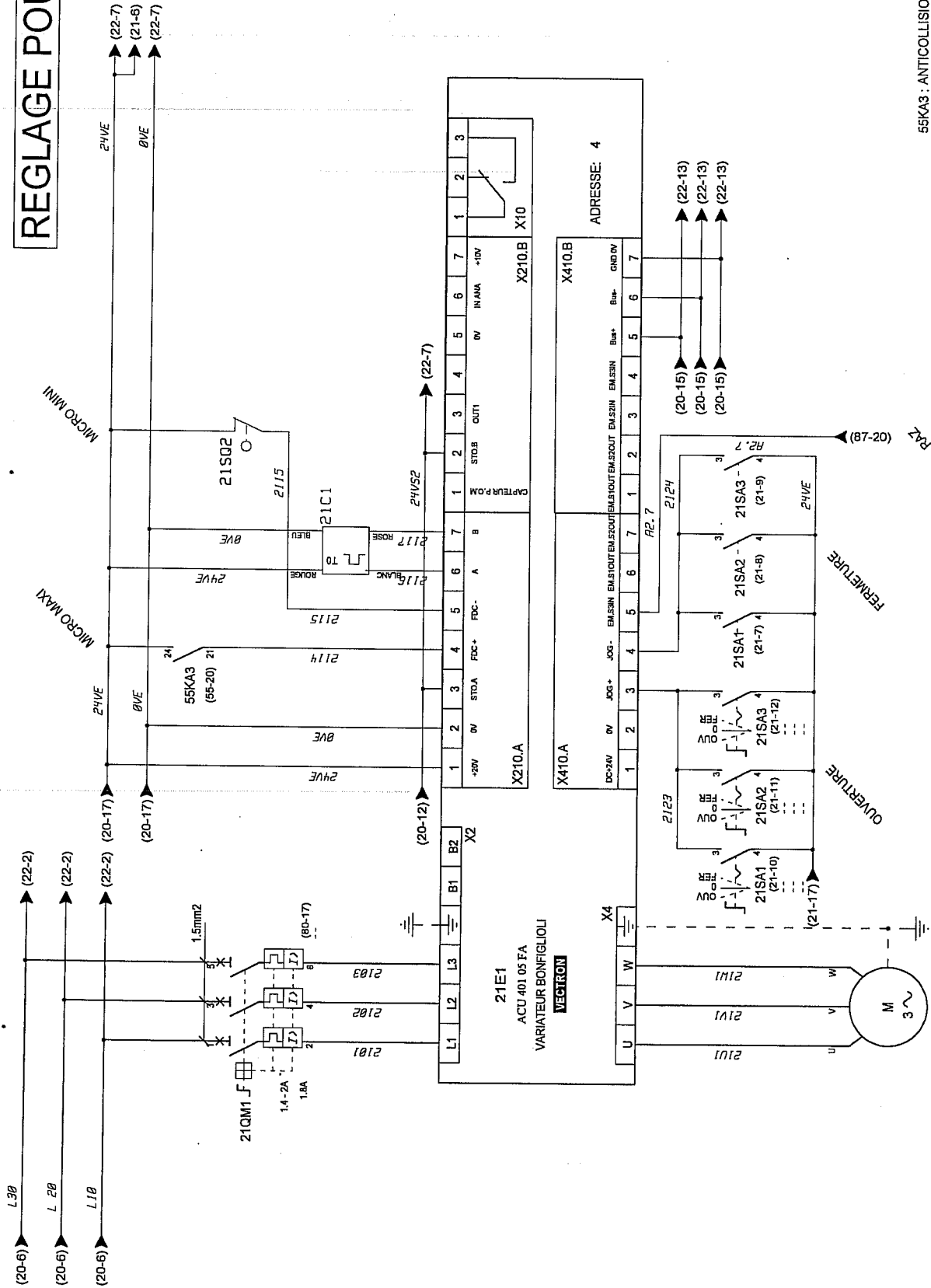
REGLAGE POUTRE DROITE N°3



20M1
MOTEUR REGLAGE
POUTRE DROITE N°3
: 0,37KW - 400V / 1.07A
230V / 1.85A
BN71B4

55KA2 : ANTICOLLISION POUTRE GAUCHE N°2 / POUTRE DROITE N°3
55KA3 : ANTICOLLISION POUTRE DROITE N°3 / POUTRE DROITE N°4
20SA1 : OUVERTURE / FERMETURE POUTRE N°3
20SA2 : OUVERTURE / FERMETURE POUTRE N°3
20SA3 : OUVERTURE / FERMETURE POUTRE N°3
20C11 : CODEUR DEPLACEMENT

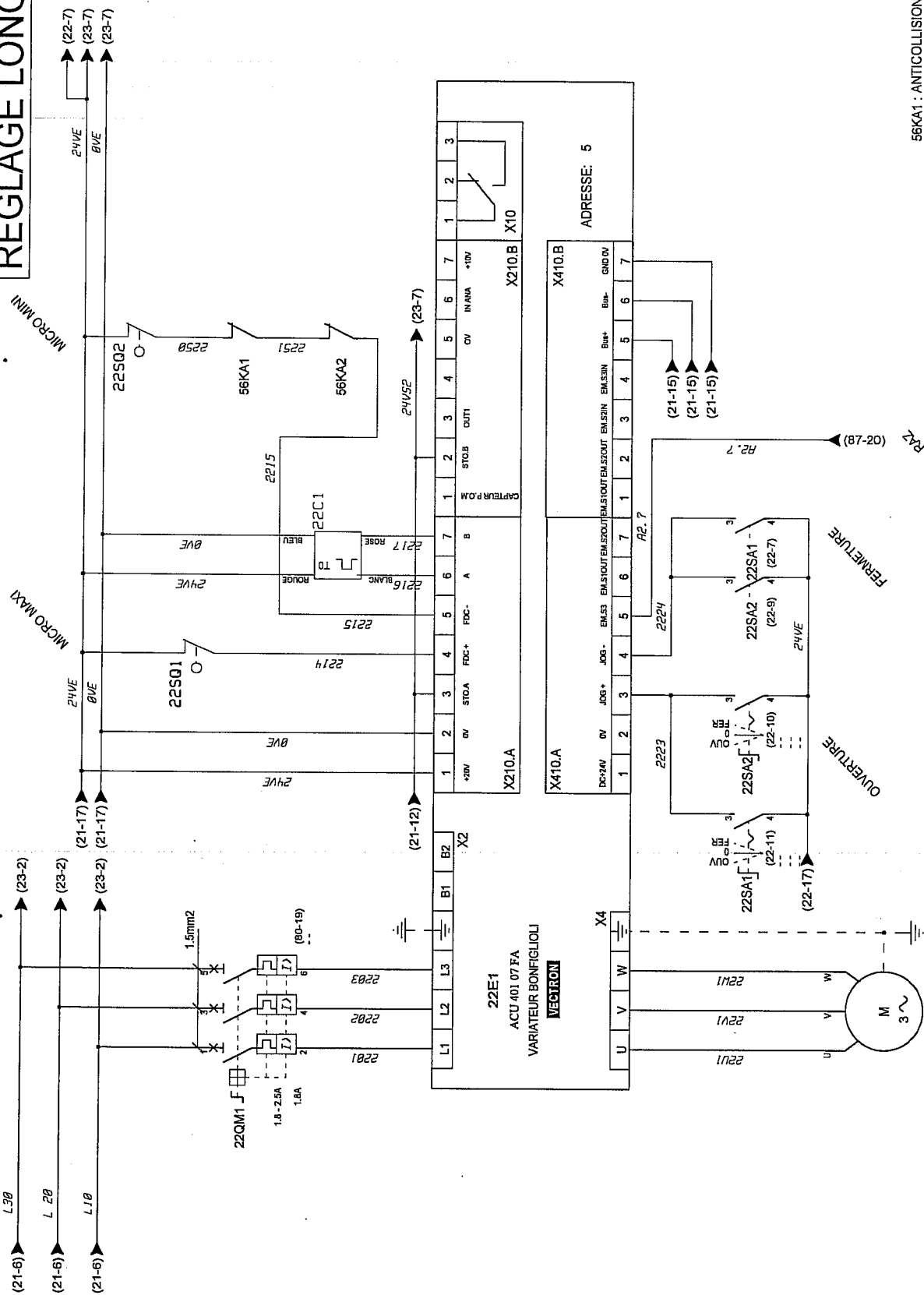
REGLAGE POUTRE DROITE N°4



- 55KA3 : ANTICOLLISION POUTRE DROITE N°3 / POUTRE DROITE N°4
- 21SQ2 : ANTICOLLISION BATI / POUTRE DROITE N°4
- 21SA1 : OUVERTURE / FERMETURE POUTRE N°4
- 21SA2 : OUVERTURE / FERMETURE POUTRE N°4
- 21SA3 : OUVERTURE / FERMETURE POUTRE N°4
- 21C1 : CODEUR DEPLACEMENT

MOTEUR REGLAGE
POUTRE DROITE N°4
P: 0.37KW - 400V / 1.07A
230V / 1.85A
BN71B4

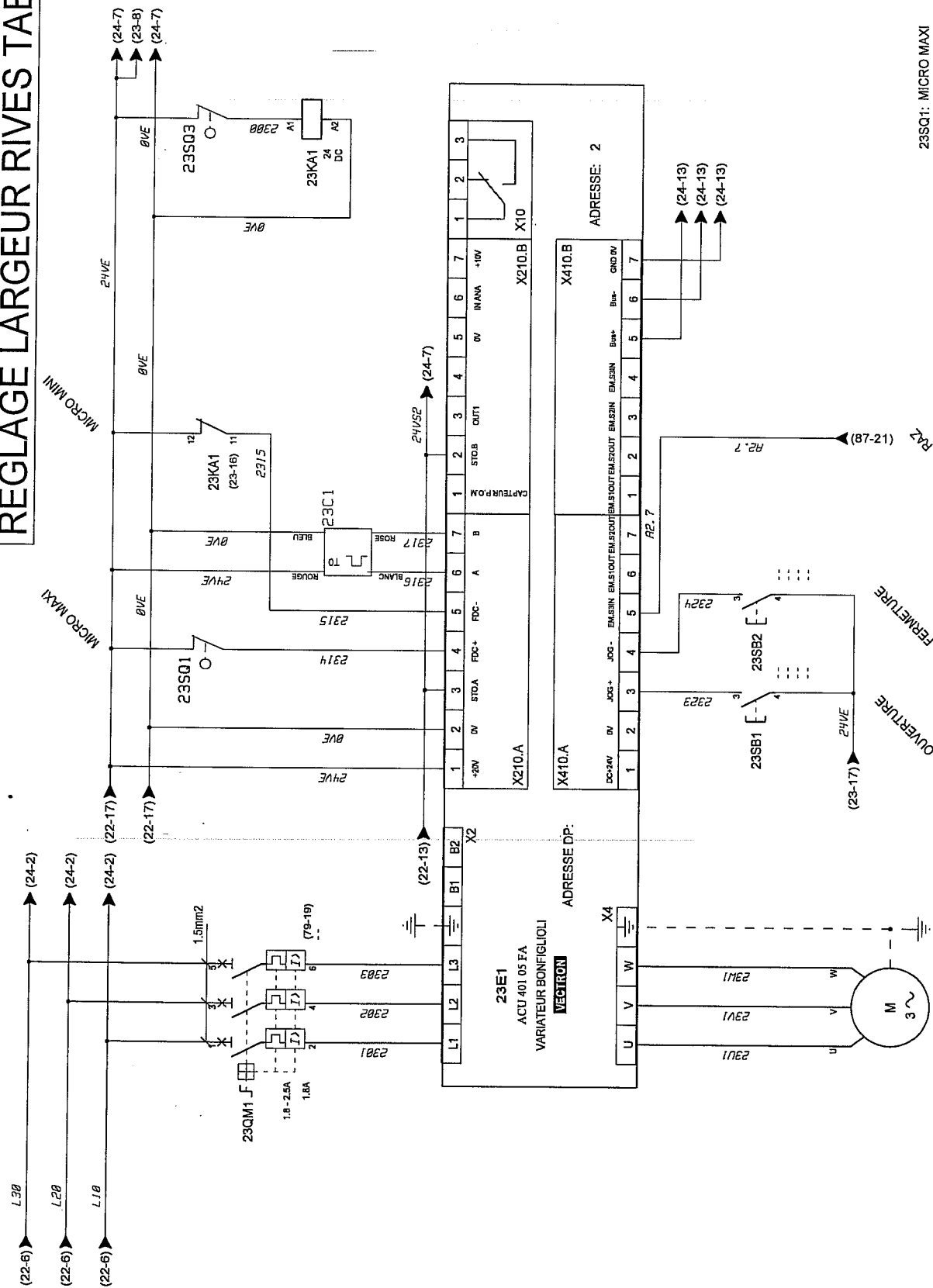
REGLAGE LONGUEUR PLANCHE



56K6A1: ANTICOLLISION LONGUEUR PLANCHE / CLOUEUR 1
56K6A2: ANTICOLLISION LONGUEUR PLANCHE / CLOUEUR 6
222SQ1: MICRO MINI LONGUEUR PLANCHE
222SQ2: MICRO MAXI LONGUEUR PLANCHE
222SA1: OUVRETURE / FERMETURE LONGUEUR PLANCHE
222CI1: CODEUR DEPLACEMENT

**MOTEUR REGLAGE
LONGUEUR PLANCHE**
P: 0,37KW - 400V / 1.07A
230V / 1.85A
BN71B4

REGLAGE LARGEUR RIVES TABLE DE ROTATION.

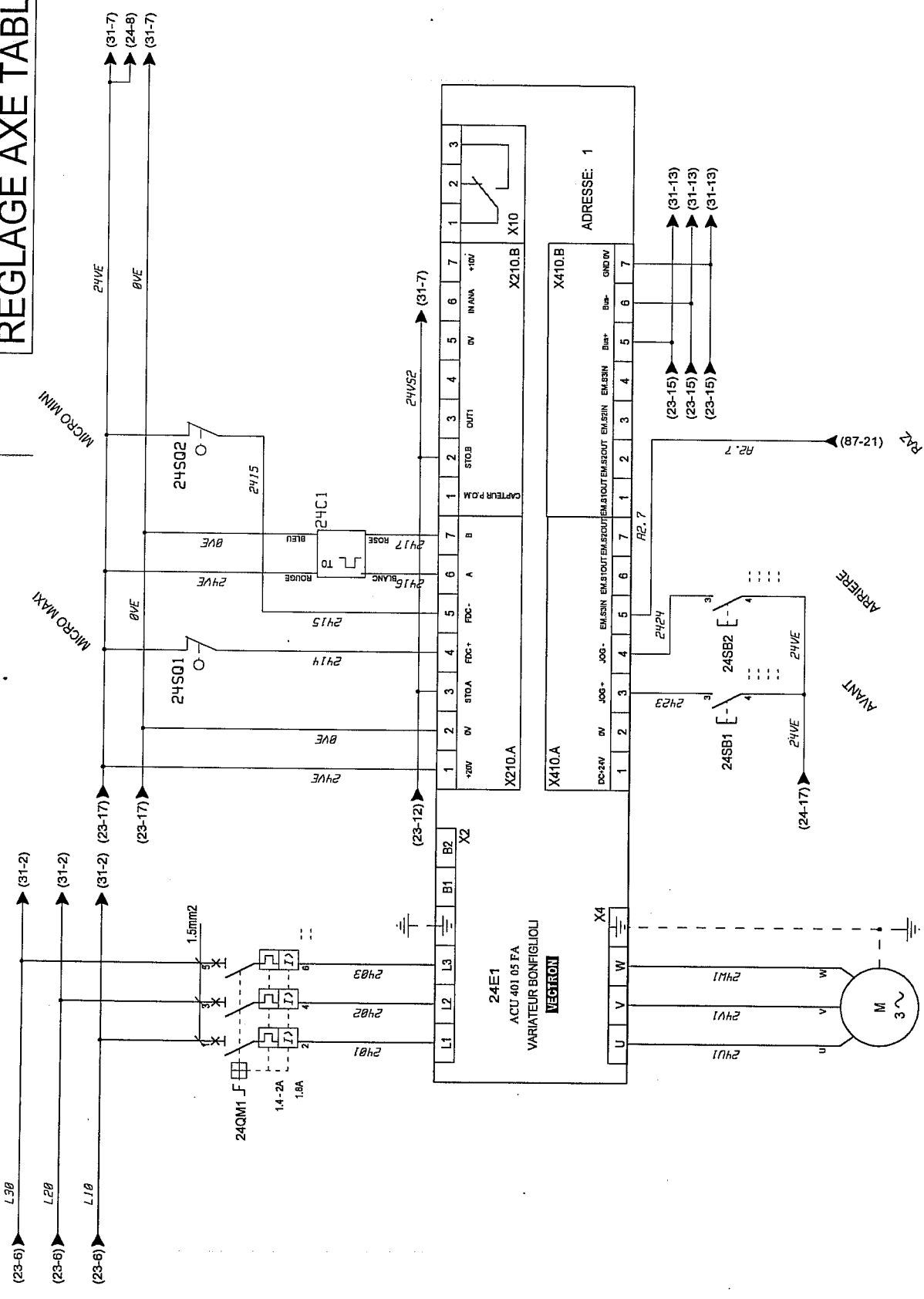


23SQ1: MICRO MAXI
23SQ2: MICRO MINI
23KA1 : ANTI COLLISION CHAINES / RIVES

23SB1: OUVERTURE
23SB2: FERMETURE
23CI1: CODEUR DEPLACEMENT

MOTEUR REGLAGE
LARGEUR RIVES TABLE DE RATATION
P: 0,37KW - 400V / 1.07A
230V / 1.85A
BN71B4

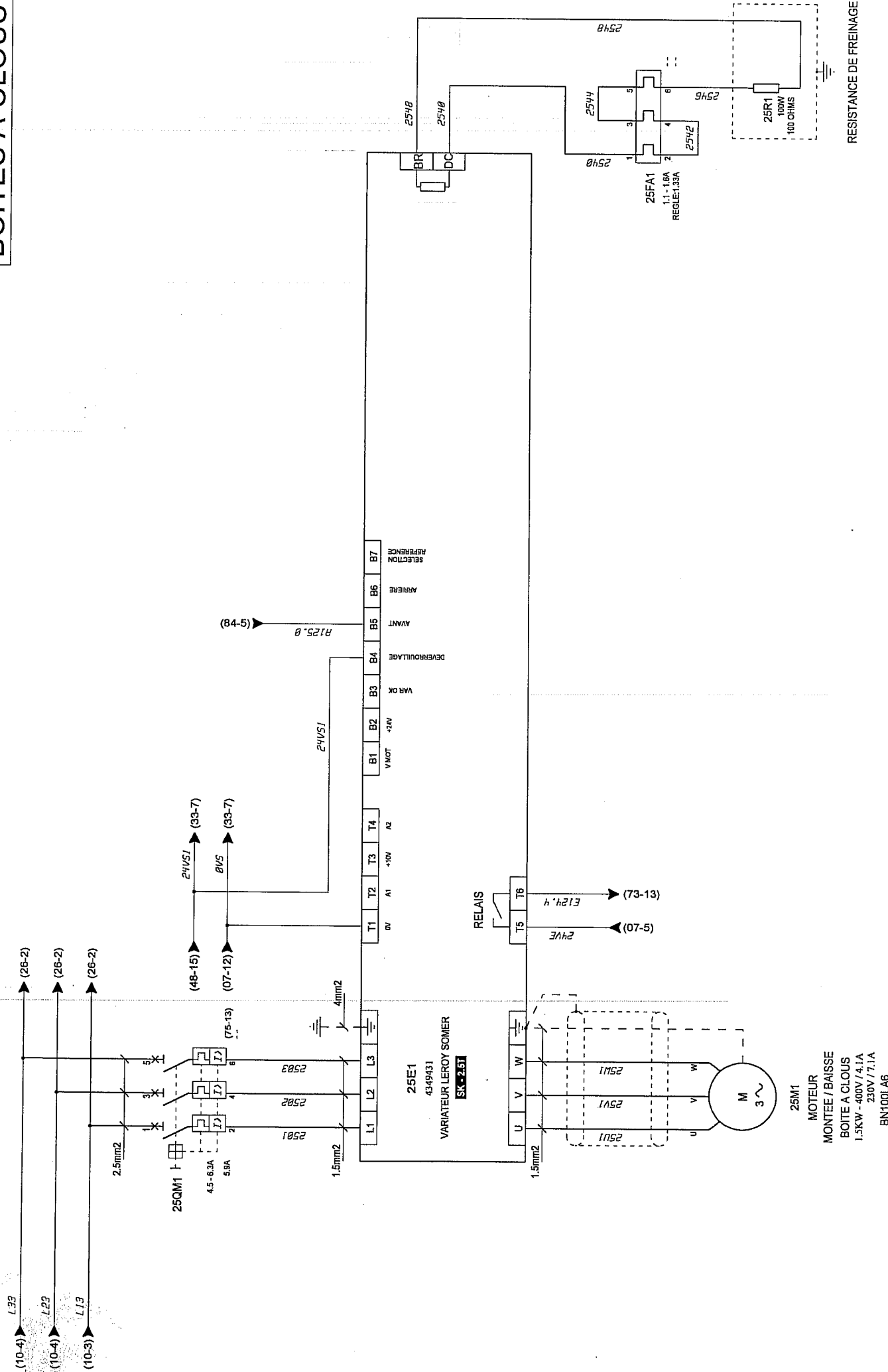
REGLAGE AXE TABLE DE ROTATION



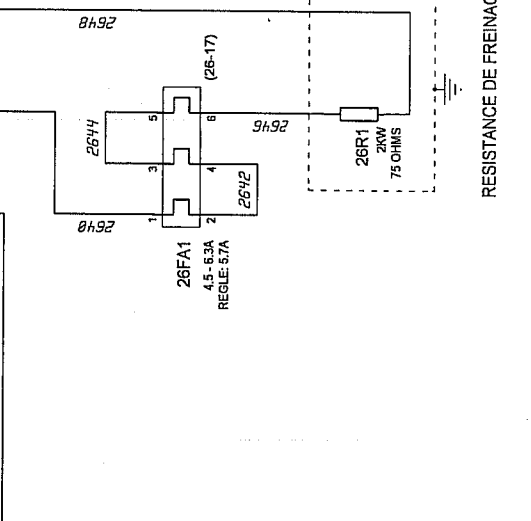
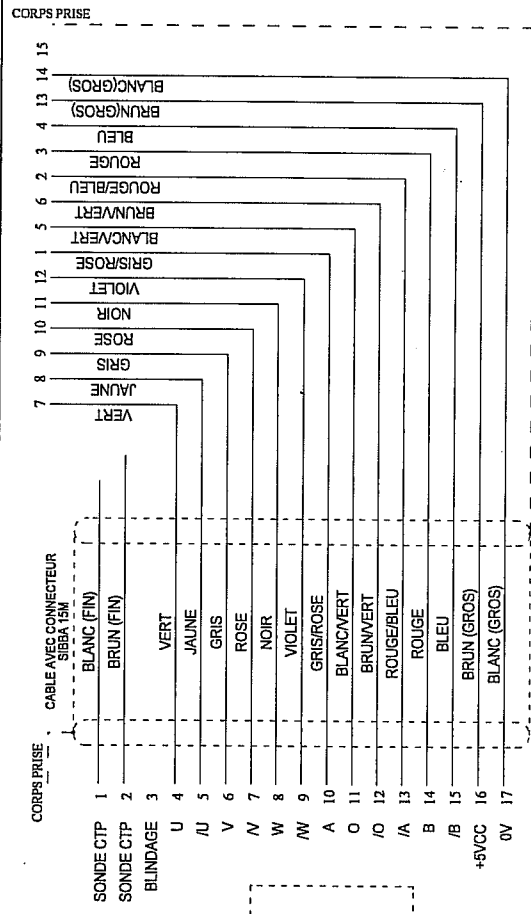
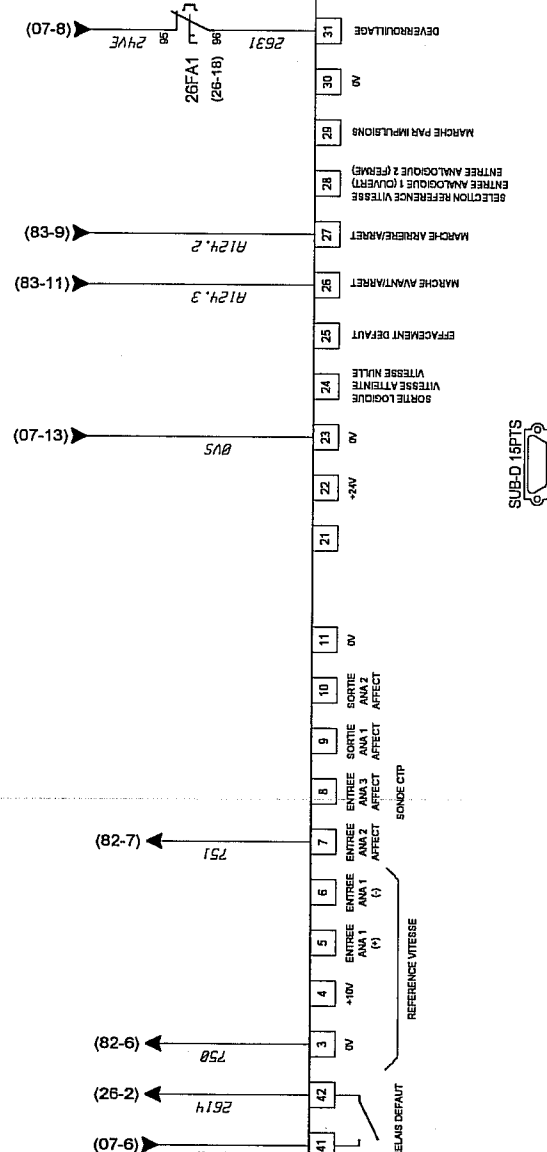
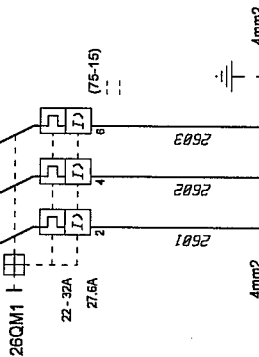
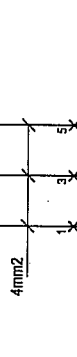
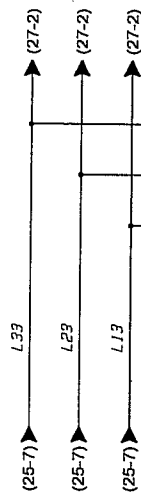
- 24SQ1 : MICRO MAXI
- 24SQ1 : MICRO MINI
- 24SB1 : AVANT TABLE
- 24SB2 : ARRIERE TABLE
- 24C1 : CODEUR DEPLACEMENT

24M1
MOTEUR REGLAGE
AXE TABLE DE ROTATION
P: 0,37KW - 400V / 1,07A
230V / 1,85A
BN71B4

BOITES A CLOUS



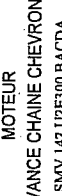
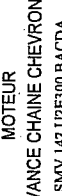
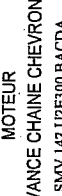
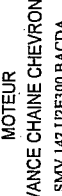
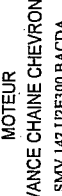
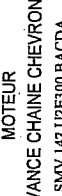
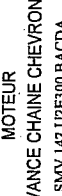
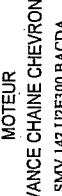
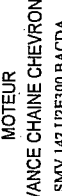
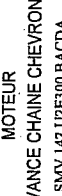
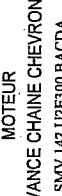
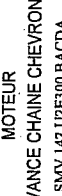
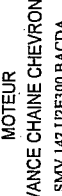
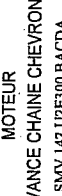
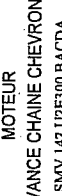
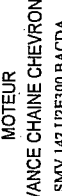
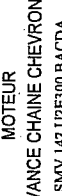
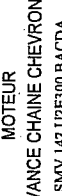
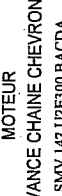
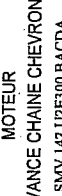
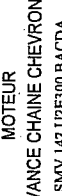
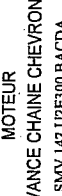
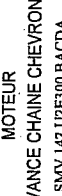
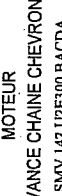
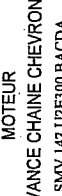
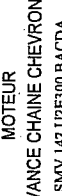
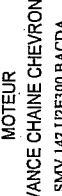
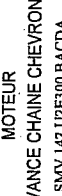
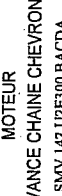
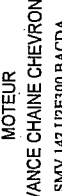
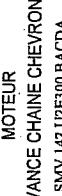
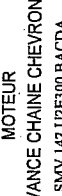
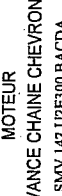
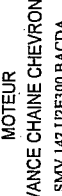
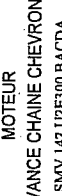
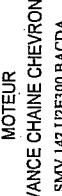
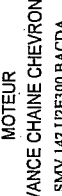
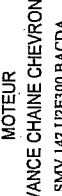
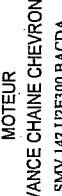
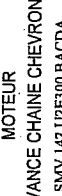
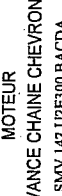
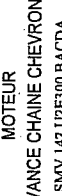
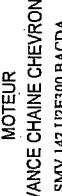
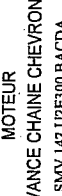
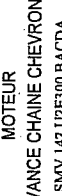
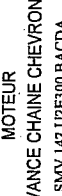
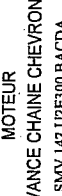
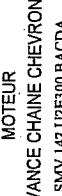
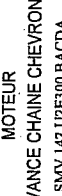
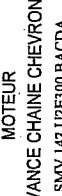
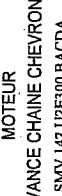
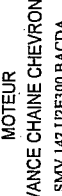
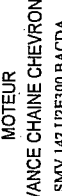
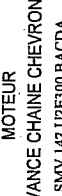
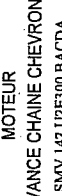
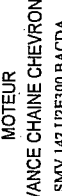
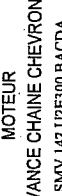
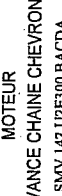
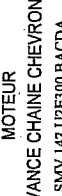
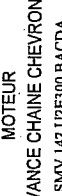
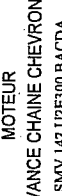
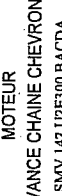
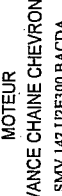
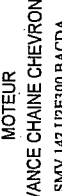
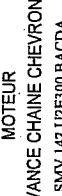
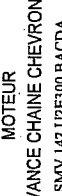
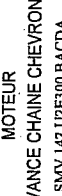
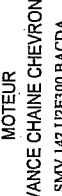
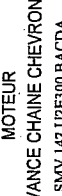
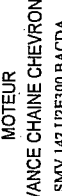
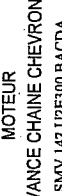
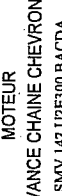
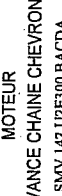
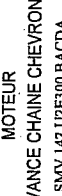
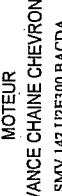
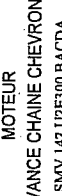
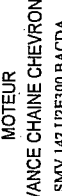
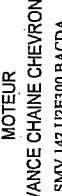
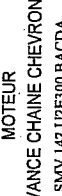
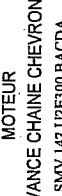
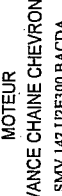
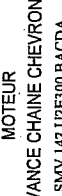
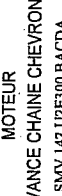
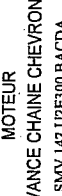
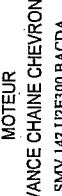
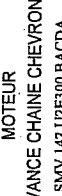
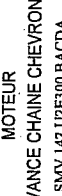
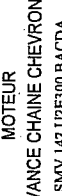
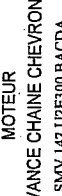
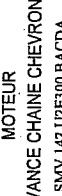
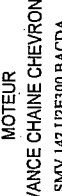
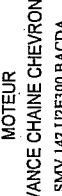
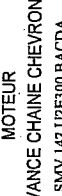
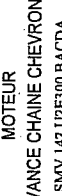
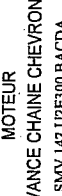
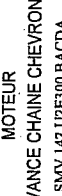
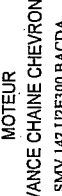
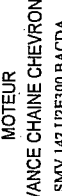
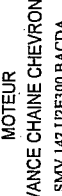
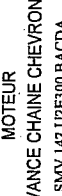
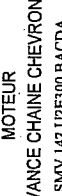
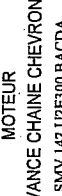
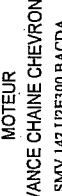
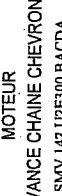
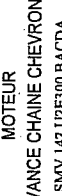
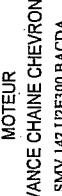
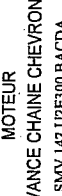
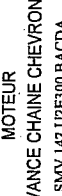
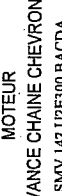
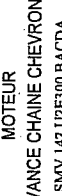
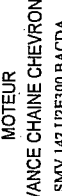
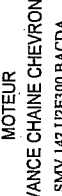
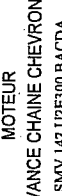
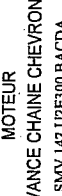
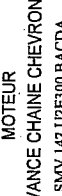
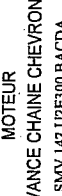
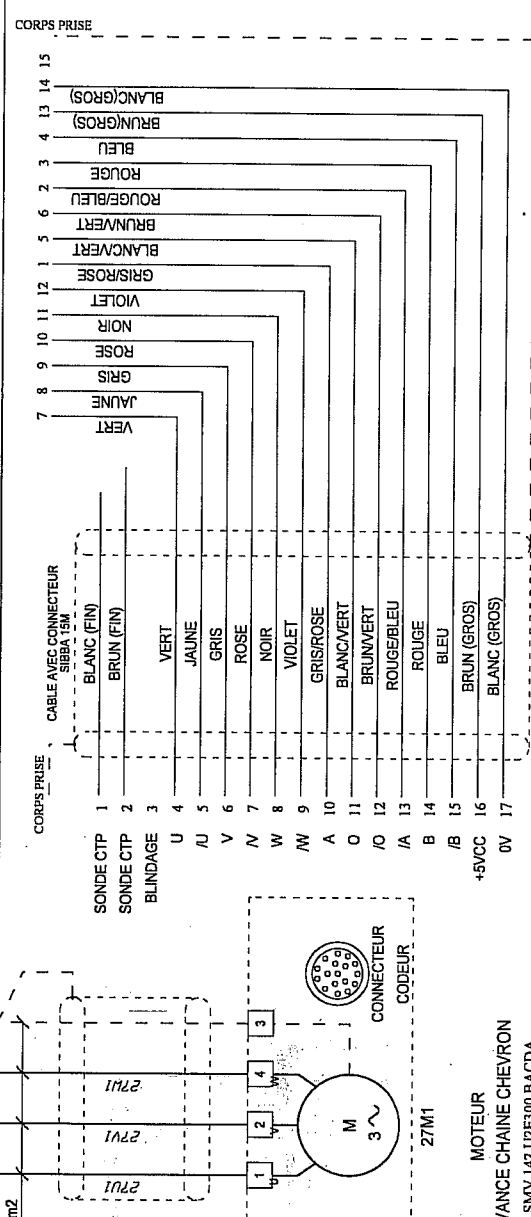
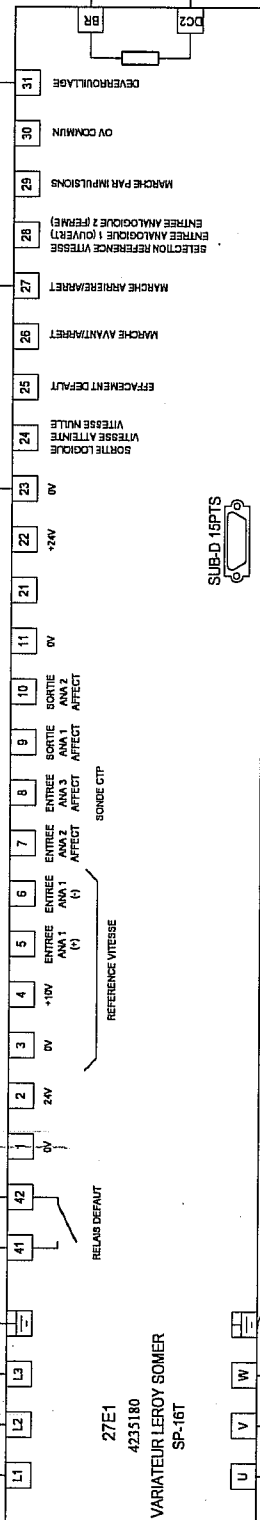
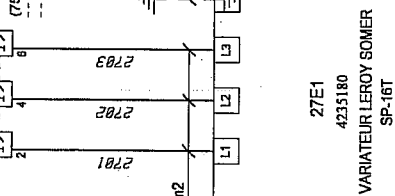
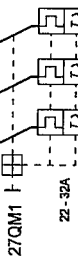
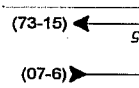
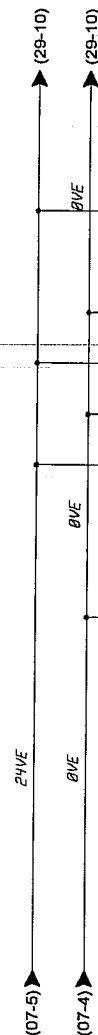
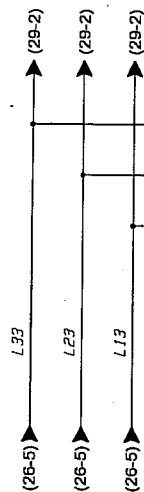
CLOUAGE



SMY 142 UZE301 BACDA

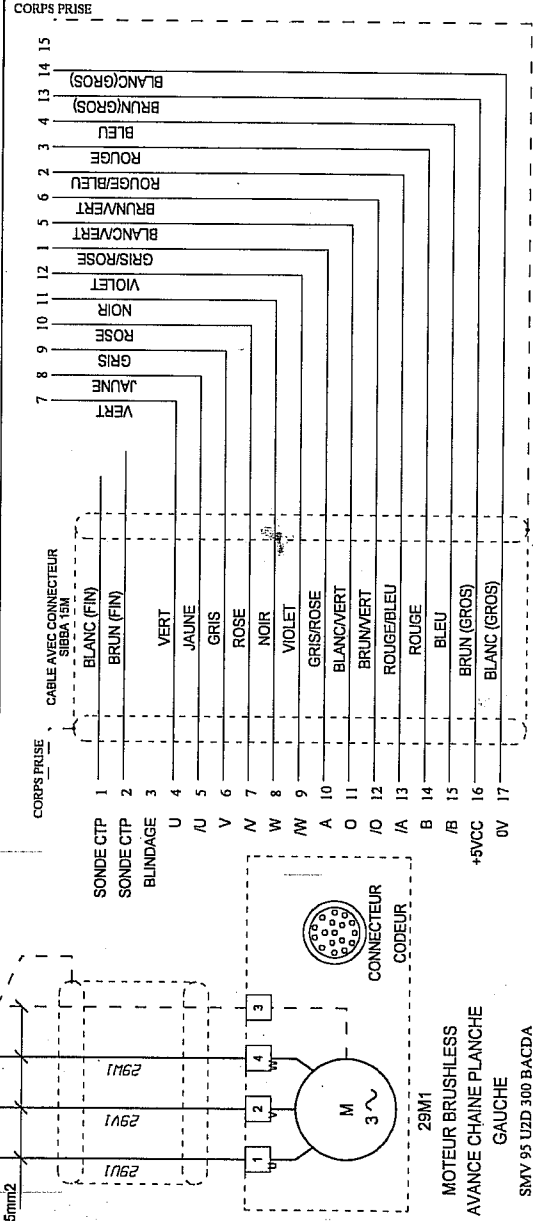
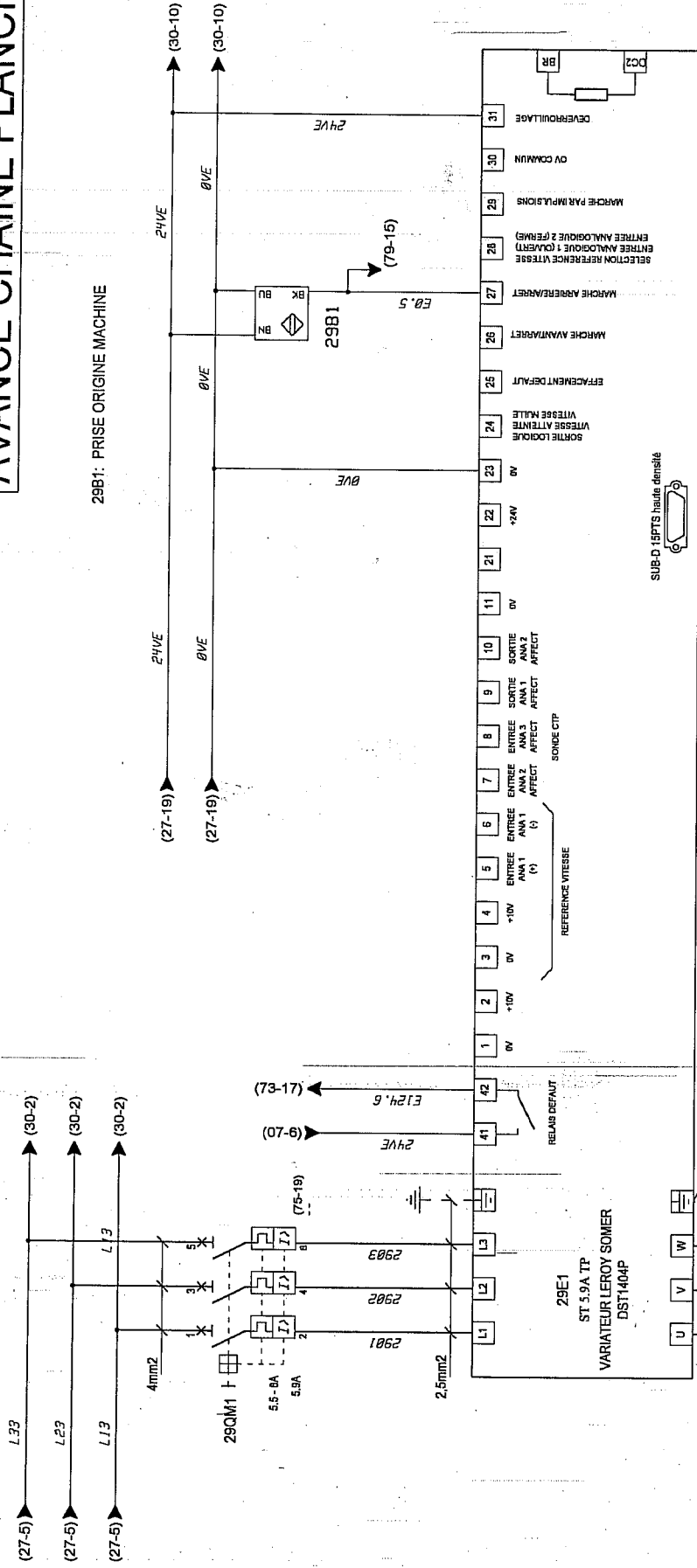
AVANCE CHAINE CHEVRON

27B1: PRISE ORIGINE MACHINE A VIDE
27B2: PRISE ORIGINE MACHINE

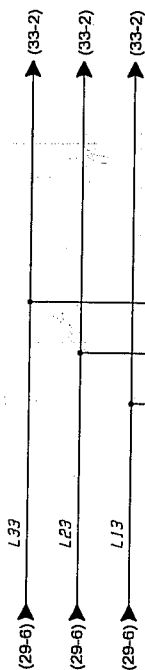


AVANCE CHAÎNE PLANCHE GAUCHE

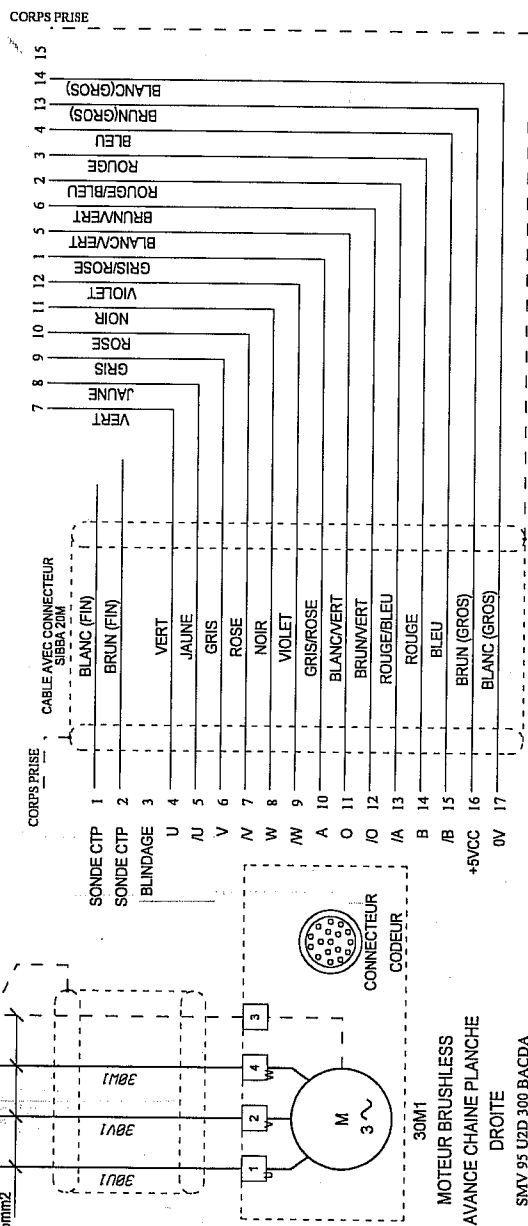
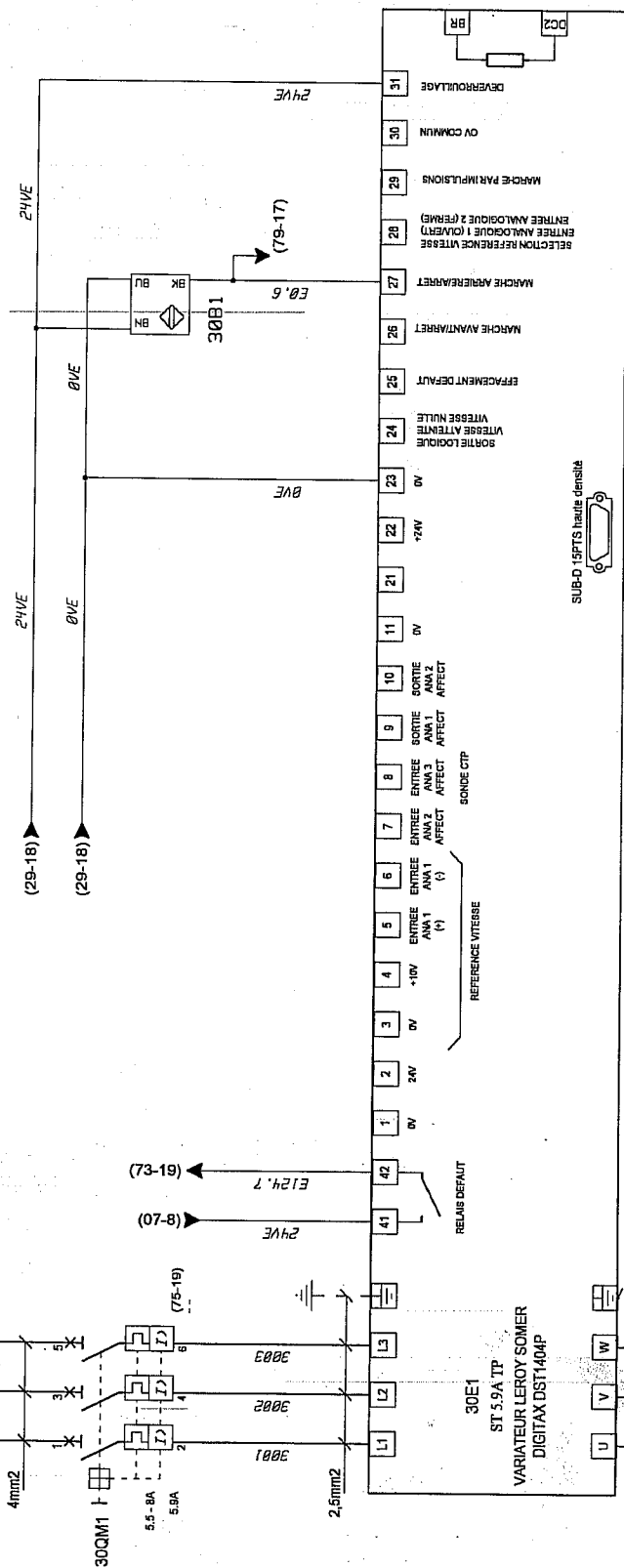
29B1: PRISE ORIGINE MACHINE



AVANCE CHAÎNE PLANCHE DROITE

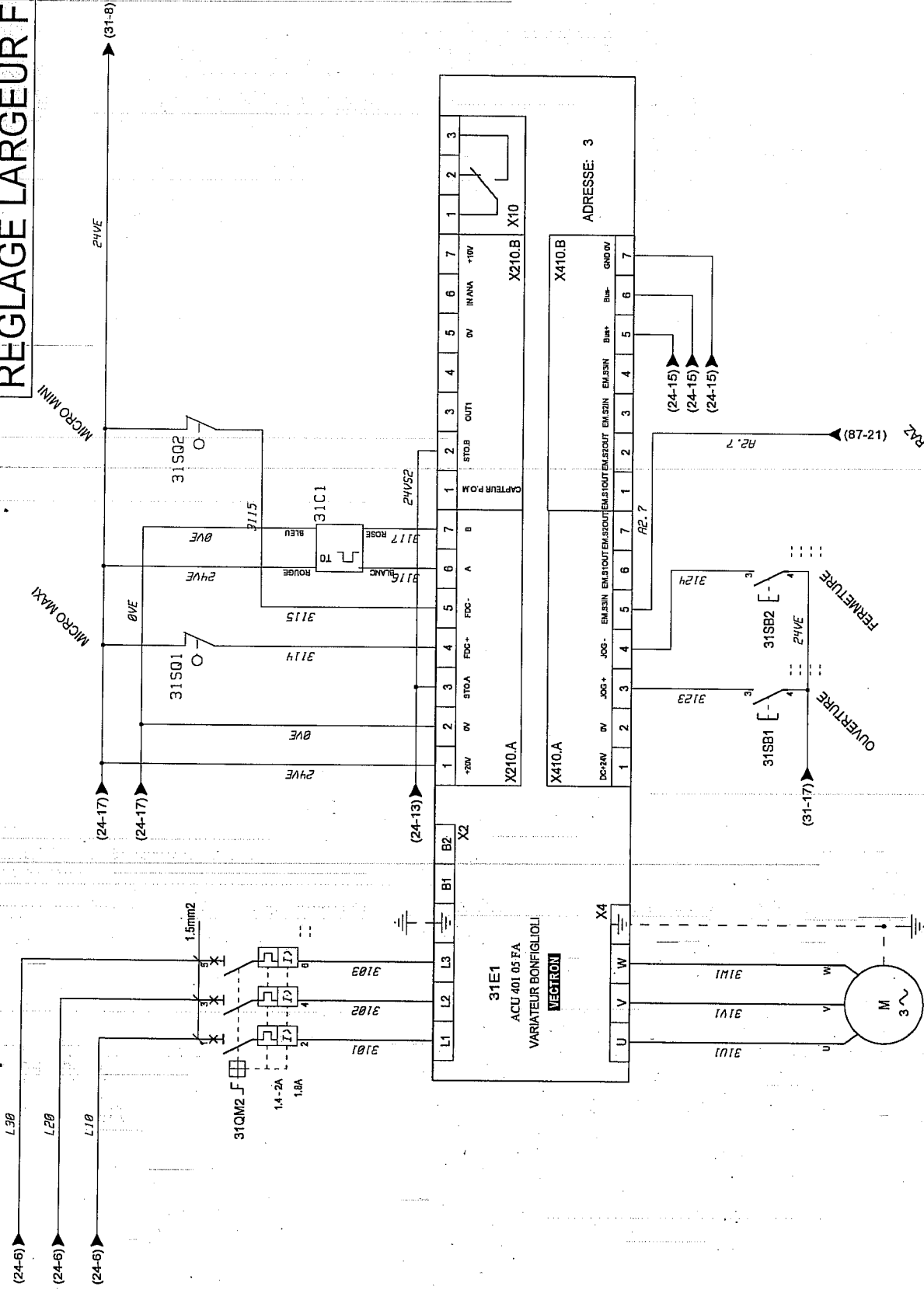


30B1: PRISE ORIGINE MACHINE



SMV 95 U2D 300 BACDA

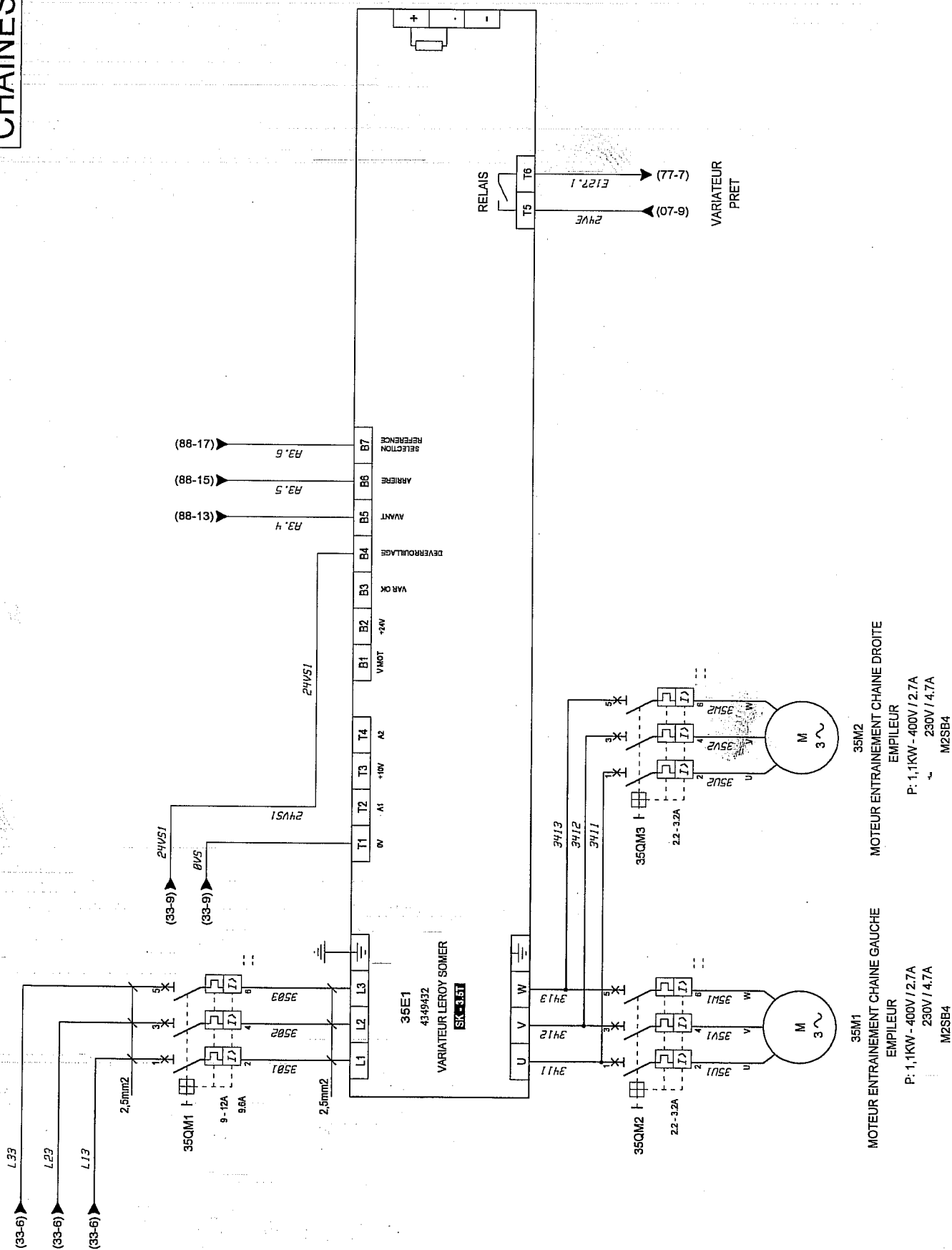
REGLAGE LARGEUR FLANCS EMPILEUR



MOTEUR REGLAGE
LARGEUR FLANCS EMPILEUR
P: 0,37KW - 400V / 1.07A
230V / 1.85A
BN71B4

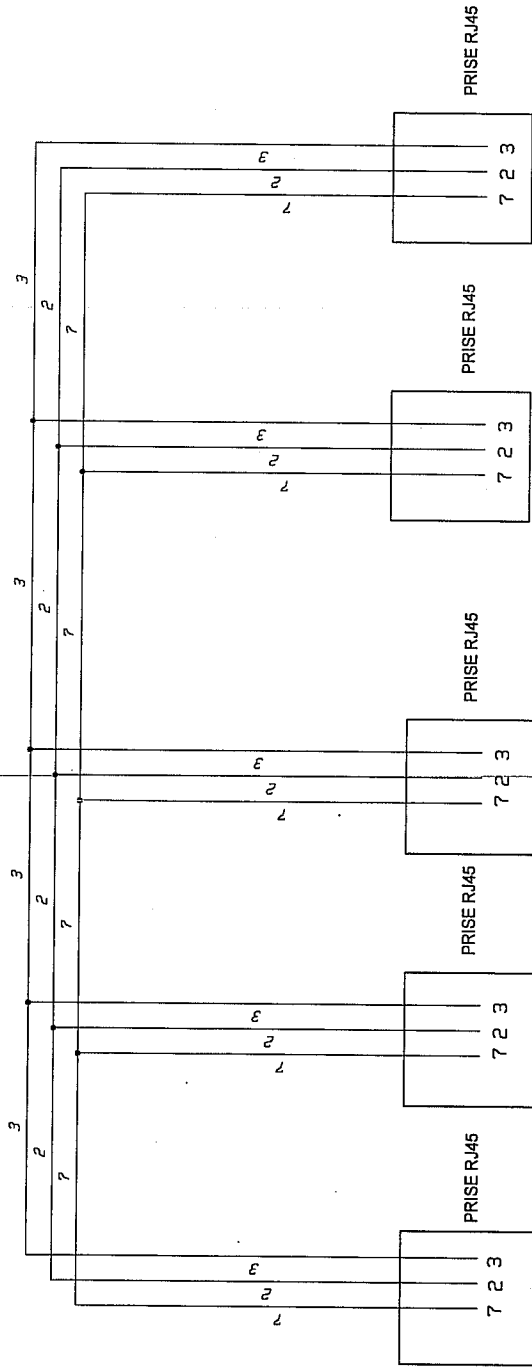
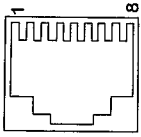
31C1: CODEUR DEPLACEMENT
31SB1: OUVERTURE REGLAGE
31SB2: FERMETURE REGLAGE
31SQ1: MICRO MAXI
31SQ2: MICRO MINI

CHAINES EMPILEUR



RESEAU CT-RTU

COULEUR	RJ45	Connecteur CTU
BLANC/ORANGE	1	RESISTANCE
ORANGE	2	RX-/TX-
BLANC/VERT	3	0V
BLEU	4	+24V
BLEU/BLANC	5	0V
VERT	6	VALID TX
BLANC/MARRON	7	RX+/TX+
MARRON	8	-



PRISE

CLOUAGE CHEVRON

PLANCHE G PLANCHE D

26M1

27M1

29M1

30M1

0037:10

0037:11

0037:12

0037:13

0036:19200

0036:19200

0036:19200

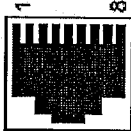
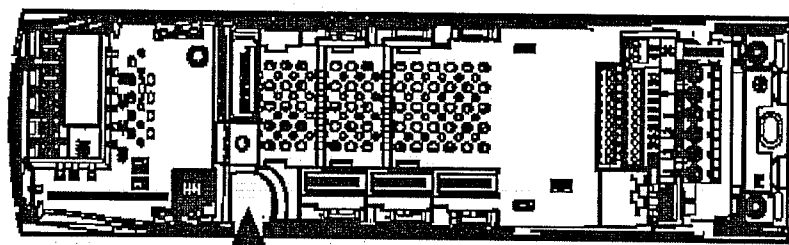
0036:19200

0035:rtu

0035:rtu

0035:rtu

0035:rtu



PARAMETRES DU VARIATEUR 26V1 CLOUAGE SP-16T									
PARAMETRES	VALEUR				PARAMETRES	VALEUR			
0.00	0				8.01	1			
0.01	0				8.02	0			
0.02	1840				8.03	0			
0.03	0.015				8.07	1			
0.04	0.015				8.08	1			
0.05	1				8.09	1			
0.06	225				8.10	10.03			
0.07	1500				8.11	0			
0.08	100				8.12	1			
0.09	-				8.13	10.33			
0.14	50				8.14	0			
0.15	Foet				8.15	0			
0.16	RP				6.08	0			
0.41	3				4.05	225			
0.42	6				4.06	225			
0.43	1.0				4.07	225			
0.44	0								
0.45	0								
0.46	14.63								
0.47	0								
0.48	SERVO								

PARAMETRES DU VARIATEUR 27V1 AVANCE CHAINE CHEVRON SP-16T									
PARAMETRES	VALEUR				PARAMETRES	VALEUR			
0.00	0				8.01	1			
0.01	0				8.02	0			
0.02	1840				8.03	0			
0.03	0.015				8.07	1			
0.04	0.015				8.08	1			
0.05	1				8.09	1			
0.06	225				8.10	10.03			
0.07	1500				8.11	0			
0.08	100				8.12	1			
0.09	-				8.13	10.33			
0.14	50				8.14	0			
0.15	Foet				8.15	0			
0.16	RP				6.08	0			
0.41	3				4.05	225			
0.42	6				4.06	225			
0.43	1.0				4.07	225			
0.44	0								
0.45	0								
0.46	14.63								
0.47	0								
0.48	SERVO								

PARAMETRES DU VARIATEUR 29V1 AVANCE CHAINE PLANCHE DST1404P									
PARAMETRES	VALEUR				PARAMETRES	VALEUR			
0.00	0				8.01	1			
0.01	0				8.02	0			
0.02	1840				8.03	0			
0.03	0.015				8.07	1			
0.04	0.015				8.08	1			
0.05	1				8.09	1			
0.06	225				8.10	10.03			
0.07	1500				8.11	0			
0.08	100				8.12	1			
0.09	-				8.13	10.33			
0.14	50				8.14	0			
0.15	Foet				8.15	0			
0.16	RP				6.08	0			
0.41	3				4.05	225			
0.42	6				4.06	225			
0.43	1.0				4.07	225			
0.44	0								
0.45	0								
0.46	14.63								
0.47	0								
0.48	SERVO								

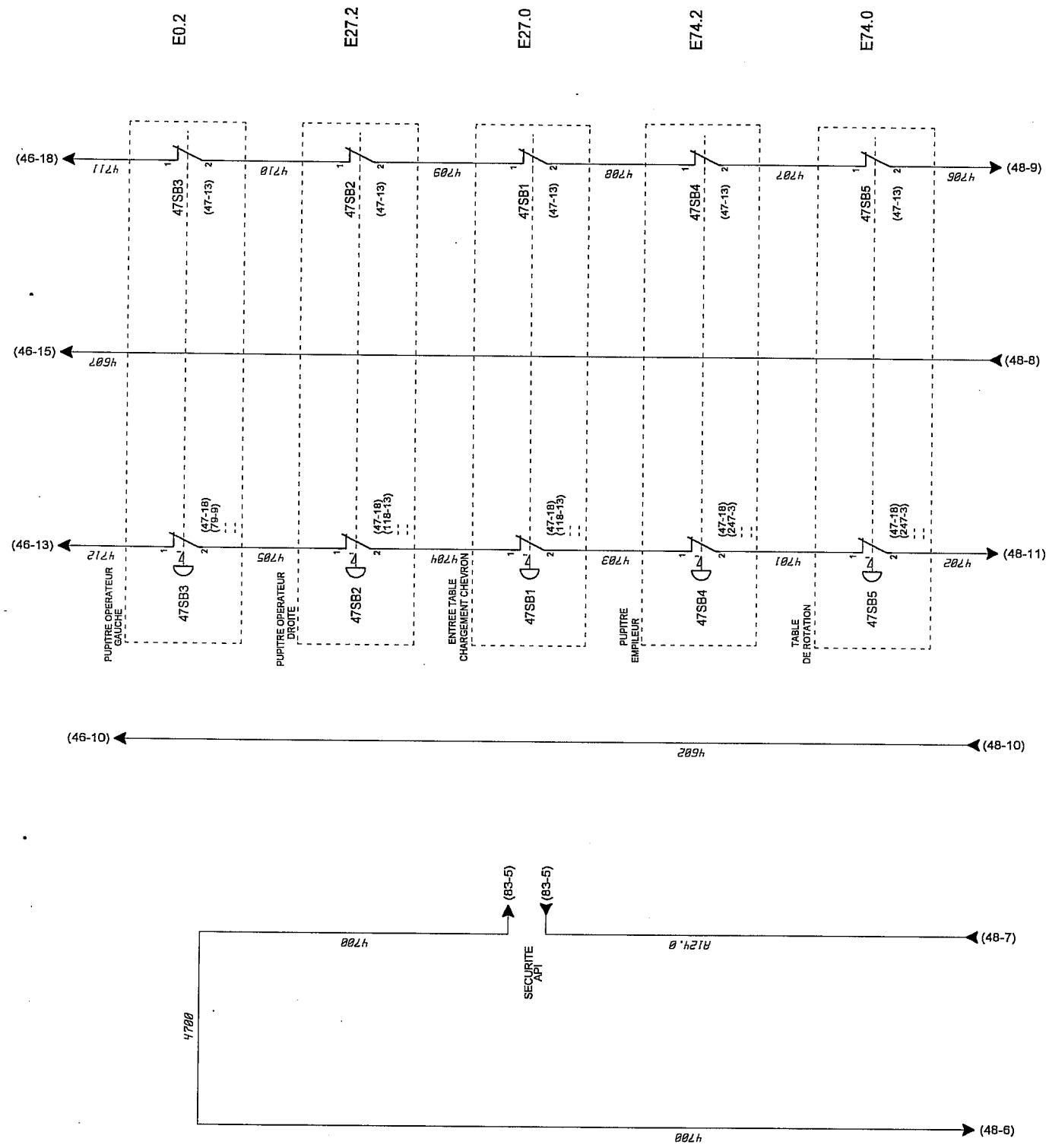
PARAMETRES DU VARIATEUR 30V1 AVANCE CHAINE PLANCHE DST1404P			
PARAMETRES	VALEUR	PARAMETRES	VALEUR
0.00	0	8.01	1
0.01	0	8.02	0
0.02	1840	8.03	0
0.03	0.015	8.07	1
0.04	0.015	8.08	1
0.05	1	8.09	1
0.06	225	8.10	10.03
0.07	1500	8.11	0
0.08	100	8.12	1
0.09	-	8.13	10.33
0.14	50	8.14	0
0.15	Fast	8.15	0
0.16	RP	6.08	0
0.41	3	4.05	225
0.42	6	4.06	225
0.43	1.0	4.07	225
0.44	0		
0.45	0		
0.46	14.63		
0.47	0		
0.48	SERVO		

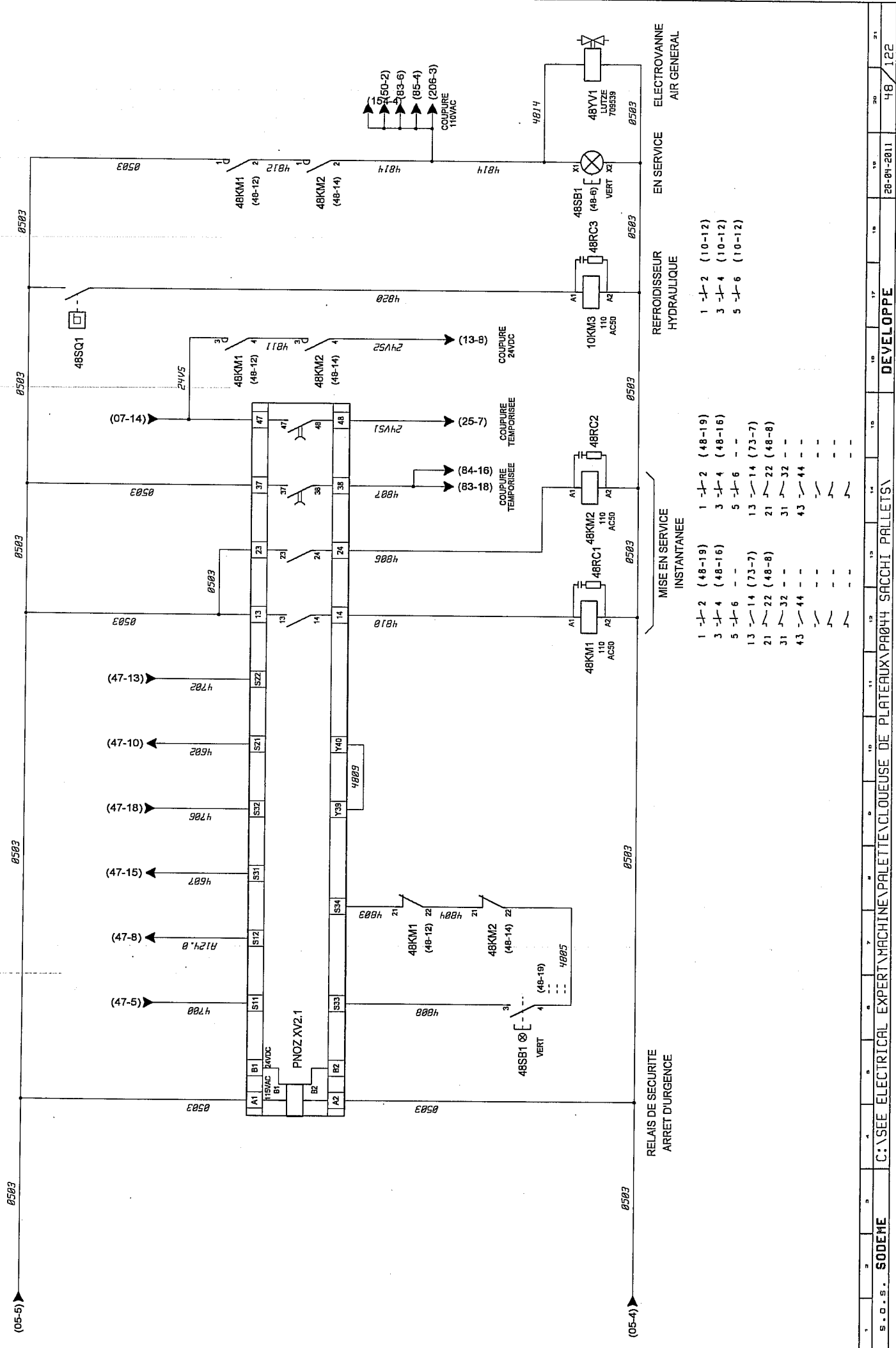
PARAMETRES DU VARIATEUR 25V1 BOITE A CLOUD SK - 2.5T			
PARAMETRES	VALEUR	PARAMETRES	VALEUR
01	0	23	FR
02	80	24	1
03	0.35	25	0
04	0.15	26	OFF
05	PR	27	0
06	1.07	28	NO
07	1400 tr/min	29	NO
08	400	30	1
09	0.79	31	1
10	L2	32	OFF
11	20	33	0
12	60	34	ON
13	0	35	0
14	0	36	FR
15	1.5HZ	37	6KHZ
16	4-20mA	38	0
17	OFF	39	50HZ
18	VISU DEF.	40	AUTO
19	VISU DEF.	41	ANSI
20	VISU DEF.	42	4.8
21	VISU DEF.	43	1.1
22	L0	44	2

PARAMETRES DU VARIATEUR 32E1 BRAS RETOURNEUR SK - 3.5T				
PARAMETRES	VALEUR	PARAMETRES	VALEUR	
01	6.7	23	FR	
02	40HZ	24	1	
03	0.8S	25	0	
04	1.0S	26	OFF	
05	A1-AU	27	0	
06	4.3	28	NO	
07	1420 tr/min	29	NO	
08	400	30	1	
09	0.85	31	1	
10	L2	32	OFF	
11	15.5	33	0	
12	33	34	ON	
13	0	35	0	
14	0	36	FR	
15	1.5HZ	37	6KHZ	
16	4-20mA	38	0	
17	OFF	39	50HZ	
18	VISU DEF.	40	AUTO	
19	VISU DEF.	41	AnSI	
20	VISU DEF.	42	4.8	
21	VISU DEF.	43	1.1	
22	LD	44	2.0	

PARAMETRES DU VARIATEUR 33E1 M/D PILE EMPILEUR SK - 5.5T				
PARAMETRES	VALEUR	PARAMETRES	VALEUR	
01	5	23	FR	
02	50HZ	24	1	
03	1.0S	25	0	
04	1.0S	26	OFF	
05	PR	27	0	
06	9.1	28	NO	
07	1420 tr/min	29	NO	
08	400	30	1	
09	0.78	31	1	
10	L2	32	OFF	
11	20	33	0	
12	50	34	ON	
13	0	35	0	
14	0	36	FR	
15	1.5HZ	37	6KHZ	
16	4-20mA	38	0	
17	OFF	39	50HZ	
18	VISU DEF.	40	AUTO	
19	VISU DEF.	41	AnSI	
20	VISU DEF.	42	4.8	
21	VISU DEF.	43	1.1	
22	LD	44	2.0	

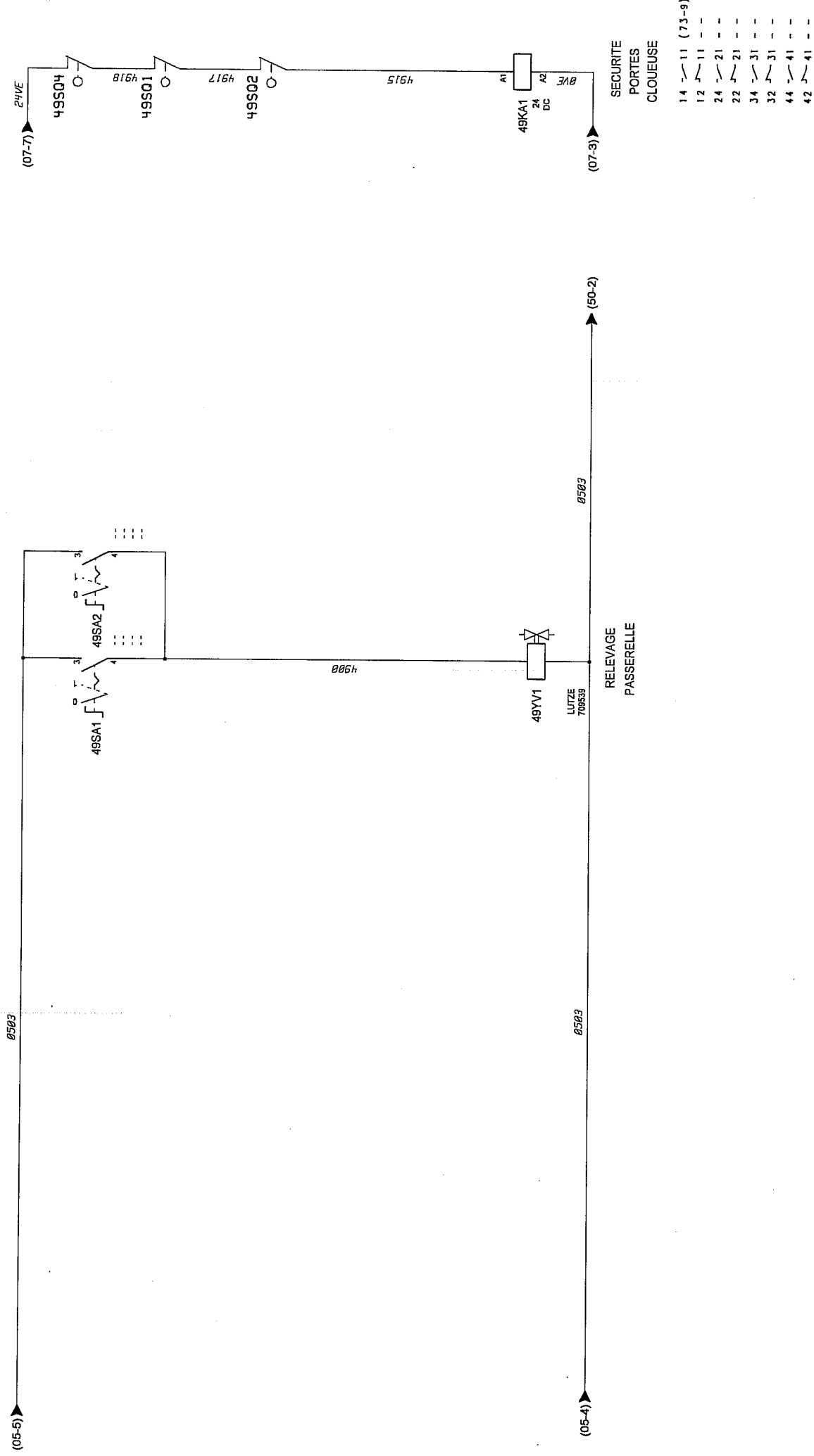
PARAMETRES DU VARIATEUR 35E1 ENTRAINEMENT CHAINE SK - 3.5T				
PARAMETRES	VALEUR	PARAMETRES	VALEUR	
01	5.3	23	FR	
02	50HZ	24	1	
03	0.9S	25	0	
04	1.0S	26	OFF	
05	PR	27	0	
06	5.4	28	NO	
07	1400 tr/min	29	NO	
08	400	30	1	
09	0.79	31	1	
10	L2	32	OFF	
11	11.2	33	0	
12	35.0	34	ON	
13	0	35	0	
14	0	36	FR	
15	1.5HZ	37	6KHZ	
16	4-20mA	38	0	
17	OFF	39	50HZ	
18	RS	40	AUTO	
19	VISU DEF.	41	AnSI	
20	VISU DEF.	42	4.8	
21	VISU DEF.	43	1.1	
22	LD	44	2.0	



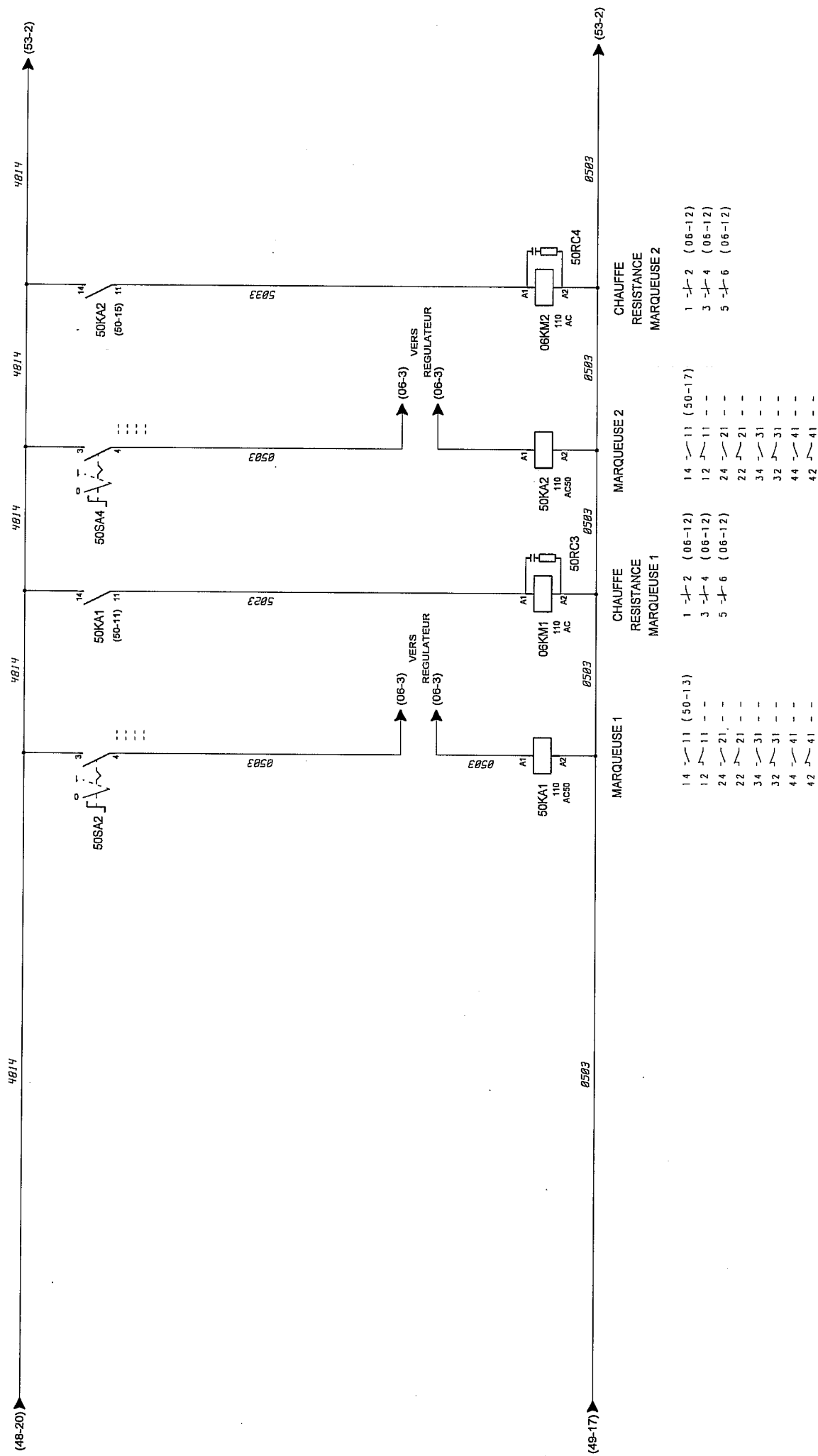


49SA1: BOUTON DROIT RELEVAGE PASSERELLE
49SA2: BOUTON GAUCHE RELEVAGE PASSERELLE

49SQ1 : SECURITE PORTE CLOUEUSE GAUCHE
49SQ2 : SECURITE PORTE CLOUEUSE DROITE
49SQ4 : SECURITE PORTE SORTIE DROITE

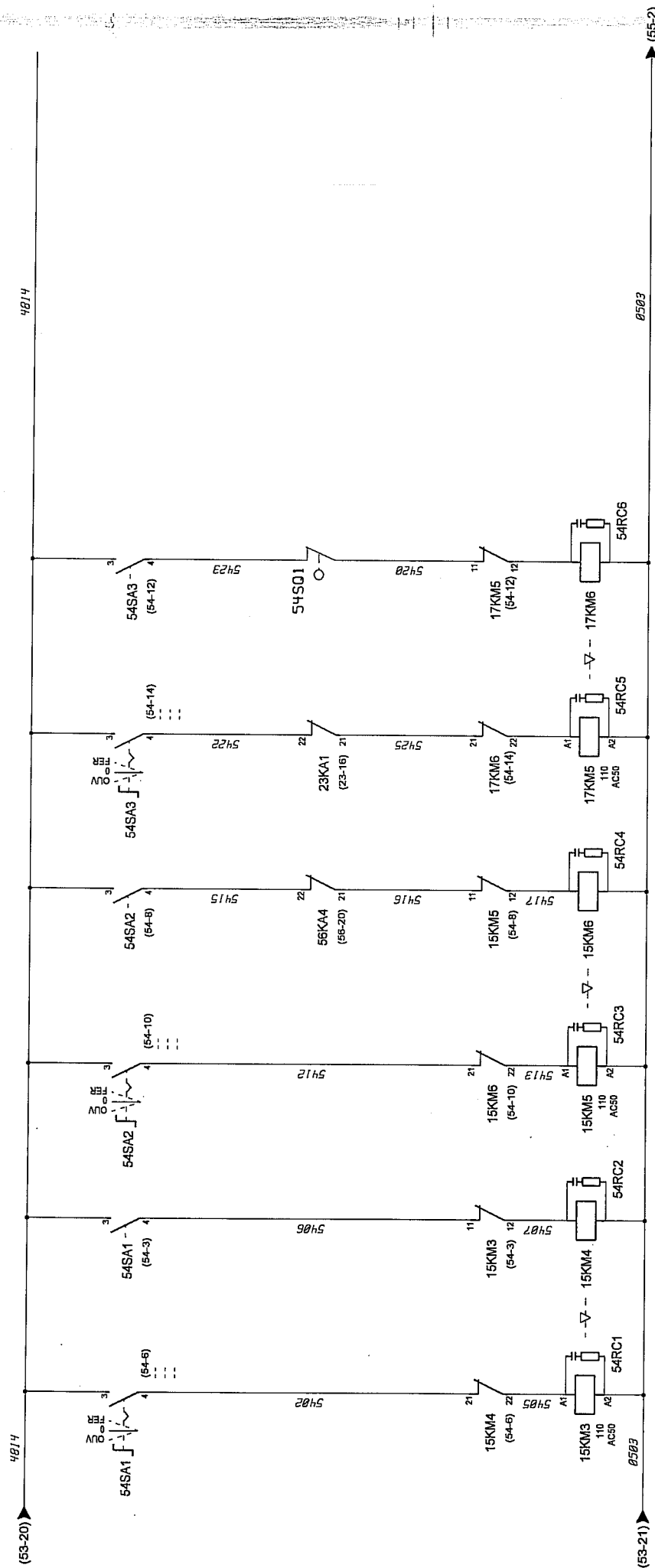


50SA2 : MARQUEUSE 1 0 / 1
50SA4 : MARQUEUSE 2 0 / 1



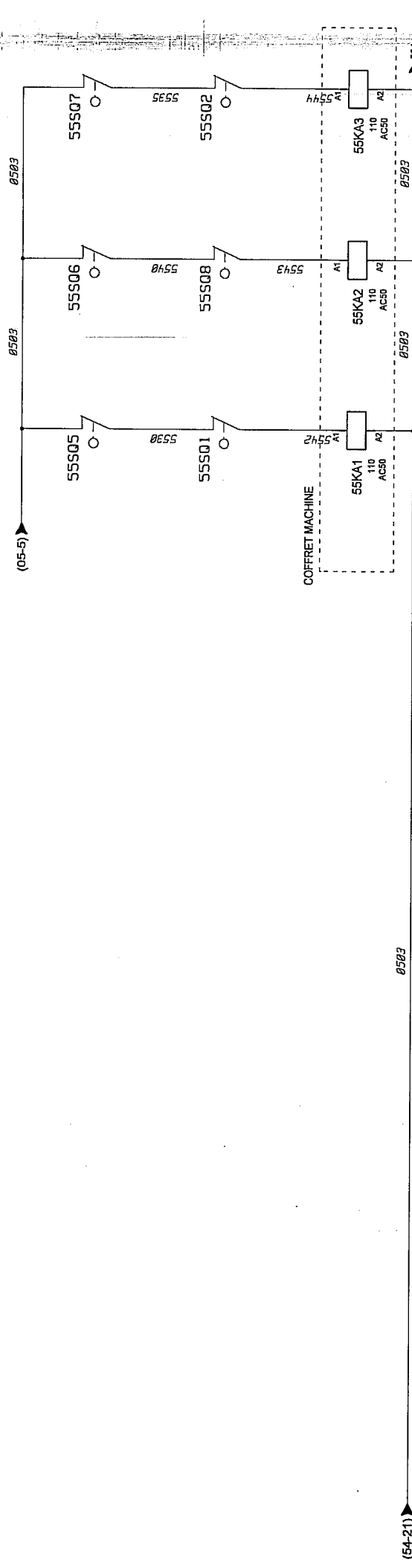
GAUCHE CLOUEURS GROUPE 1	1 3 5 11	2 4 6 12	(14-4) (14-4) (14-4) (53-6)	DROITE CLOUEURS GROUPE 1	1 3 5 21	2 4 6 22	(14-7) (14-7) (14-7) (53-3)	GAUCHE CLOUEURS GROUPE 2	1 3 5 11	2 4 6 12	(14-10) (14-10) (14-10) (53-10)	DROITE CLOUEURS GROUPE 2	1 3 5 21	2 4 6 22	(14-13) (14-13) (14-13) (53-8)	GAUCHE CLOUEURS GROUPE 3	1 3 5 21	2 4 6 22	(14-16) (14-16) (14-16) (53-14)	DROITE CLOUEURS GROUPE 3	1 3 5 21	2 4 6 22	(14-19) (14-19) (14-19) (53-12)	GAUCHE CLOUEURS GROUPE 4	1 3 5 21	2 4 6 22	(15-4) (15-4) (15-4) (53-16)	DROITE CLOUEURS GROUPE 4	1 3 5 21	2 4 6 22	(15-7) (15-7) (15-7) (53-16)
--------------------------------	-------------------	-------------------	--------------------------------------	--------------------------------	-------------------	-------------------	--------------------------------------	--------------------------------	-------------------	-------------------	--	--------------------------------	-------------------	-------------------	---	--------------------------------	-------------------	-------------------	--	--------------------------------	-------------------	-------------------	--	--------------------------------	-------------------	-------------------	---------------------------------------	--------------------------------	-------------------	-------------------	---------------------------------------

54SA1 : OUVERTURE / FERMETURE CLOUEURS GROUPE 5
 54SA2 : OUVERTURE / FERMETURE CLOUEURS GROUPE 6

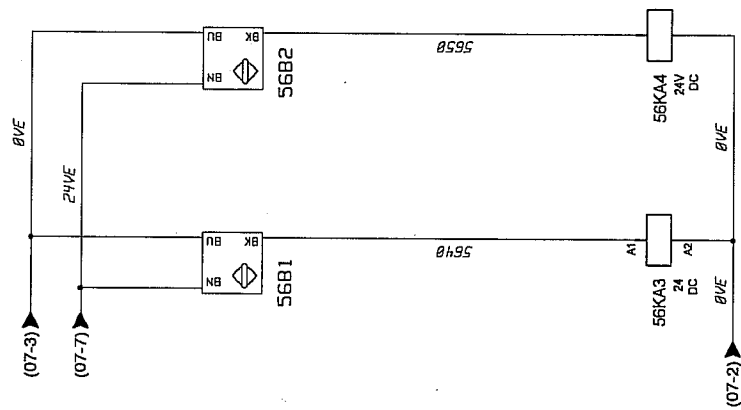


GAUCHE CLOUEURS GROUPE 5		DROITE CLOUEURS GROUPE 5		GAUCHE CLOUEURS GROUPE 6		DROITE CLOUEURS GROUPE 6		OUVERTURE CHAINES		FERMETURE CHAINES	
TABLE DE ROTATION		TABLE DE ROTATION		TABLE DE ROTATION		TABLE DE ROTATION		TABLE DE ROTATION		TABLE DE ROTATION	
1	2	1	2	1	2	1	2	1	2	1	2
1	2	1	2	1	2	1	2	1	2	1	2
3	4	3	4	3	4	3	4	3	4	3	4
5	6	5	6	5	6	5	6	5	6	5	6
11	12	11	12	11	12	11	12	11	12	11	12
1	2	1	2	1	2	1	2	1	2	1	2
3	4	3	4	3	4	3	4	3	4	3	4
5	6	5	6	5	6	5	6	5	6	5	6
11	12	11	12	11	12	11	12	11	12	11	12

- 55SQ5 : ANTICOLLISION POUTRE GAUCHE / POUTRE CENTRALE GAUCHE
- 55SQ6 : ANTICOLLISION POUTRE CENTRALE GAUCHE / POUTRE CENTRALE DROITE
- 55SQ7 : ANTICOLLISION POUTRE CENTRALE DROITE / POUTRE DROITE
- 55SQ8 : ANTICOLLISION POUTRE CENTRALE GAUCHE / POUTRE CENTRALE DROITE (FORMAT CHEVREONS MINI)



ANTICOLLISION		ANTICOLLISION		ANTICOLLISION	
POUTRE GAUCHE/		POUTRE CENTRALEGAUCHE/POUTRE CENTRALE DROITE/		POUTRE DROITE	
14	11	14	11	14	11
12	11	12	11	12	11
24	21	24	21	24	21
22	21	22	21	22	21
34	31	34	31	34	31
32	31	32	31	32	31
44	41	44	41	44	41
42	41	42	41	42	41

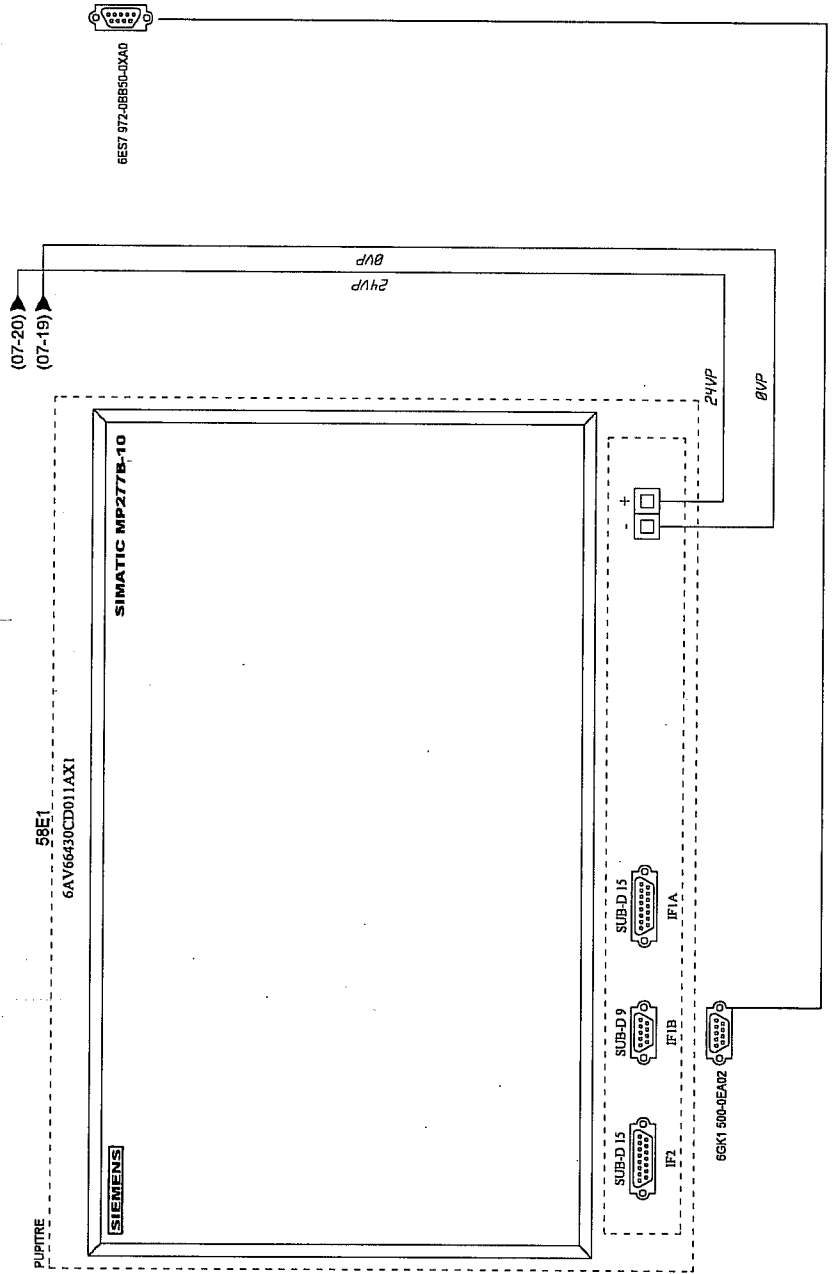


ANTI COLLISION
LONGUEUR PLANCHE
GROUPE CLOUEUR N°1

14	11	-	14	11	-
12	11	-	12	11	-
24	21	-	24	21	-
22	21	-	22	21	(54-10)
34	31	-	34	31	-
32	31	-	32	31	-
44	41	-	44	41	-
42	41	-	42	41	-

AUTOMATE SIEMENS SIMATIC S7-300

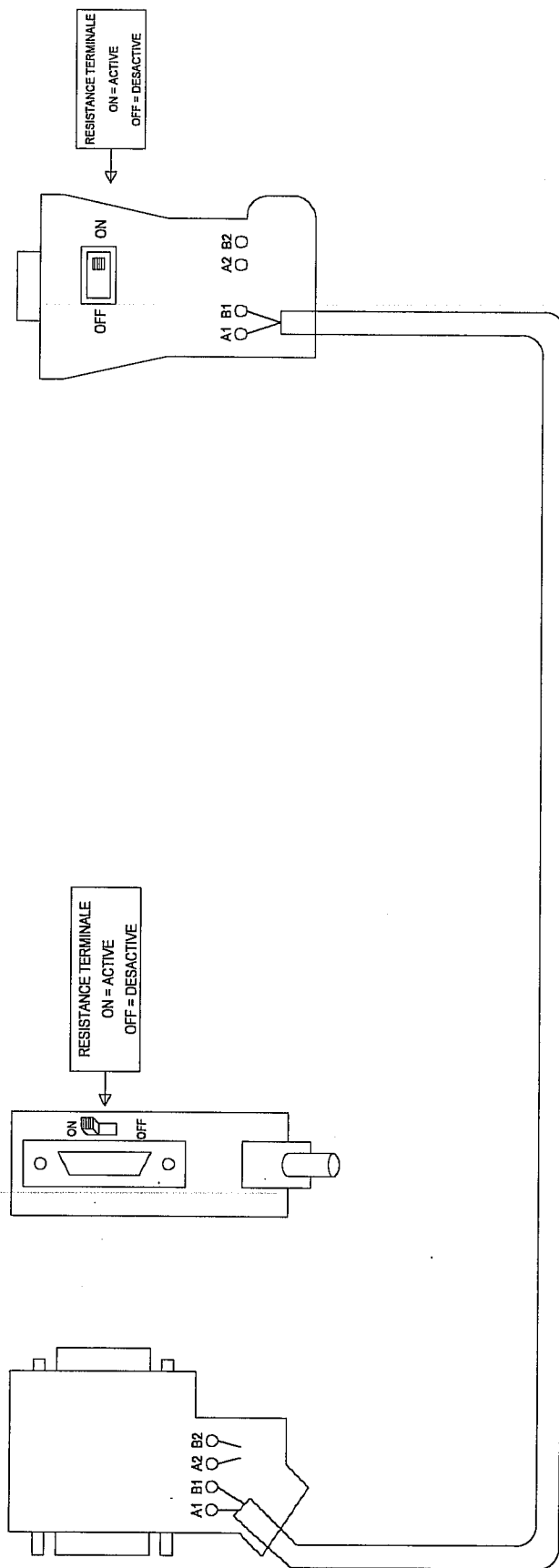
IP: 192.168.10.2

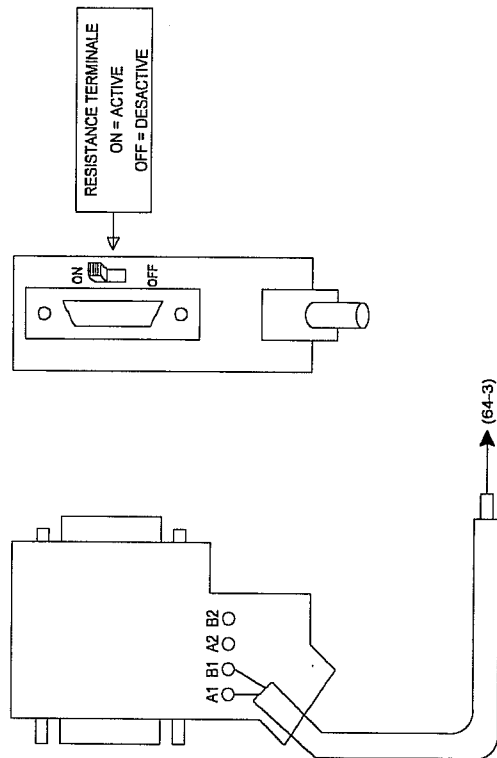
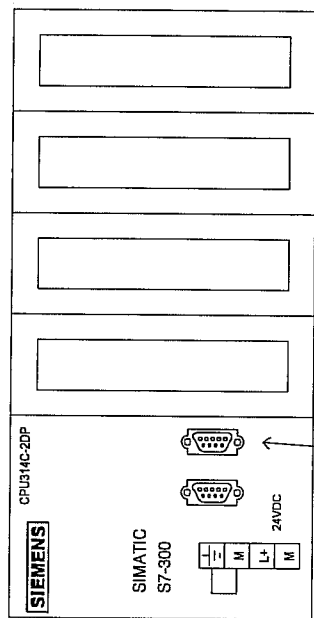


LIAISON AUTOMATE <----> MP277B-10P

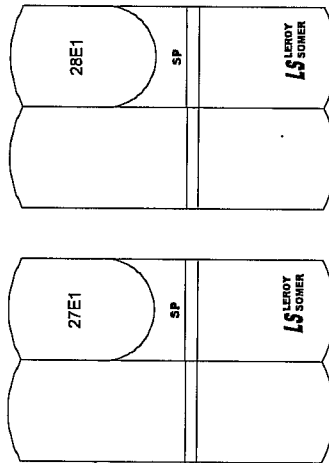
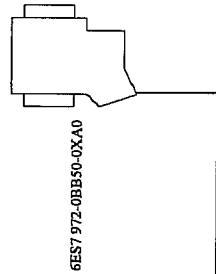
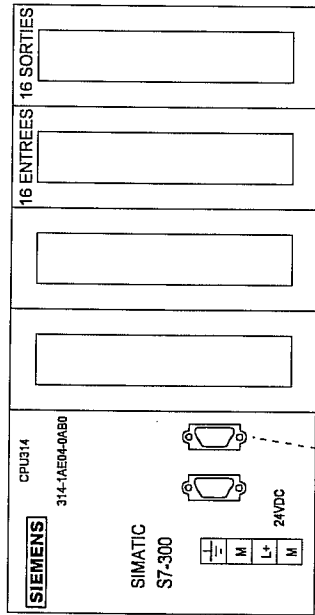
COTE AUTOMATE S7-300
CONNECTEUR 6ES7 972-0BB50-0XA0

COTE PUPITRE OPERATEUR MP277B-10
CONNECTEUR 6ES7 500-0FC00

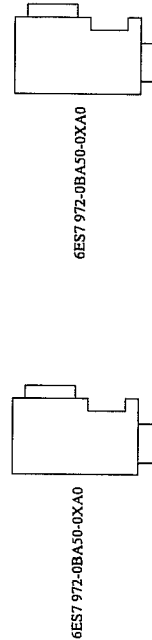
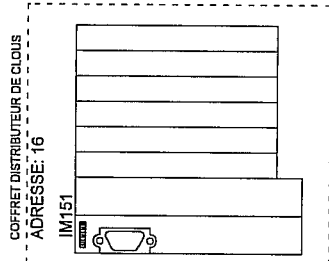
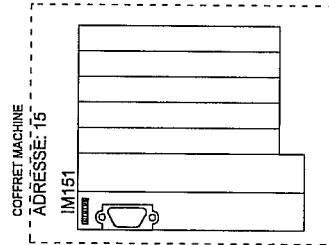
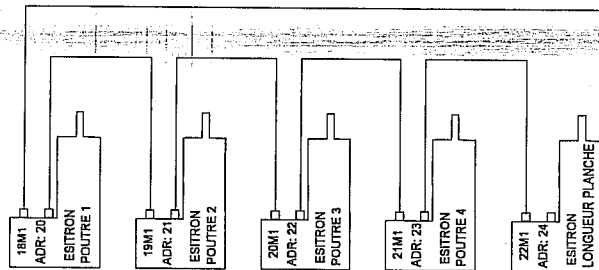
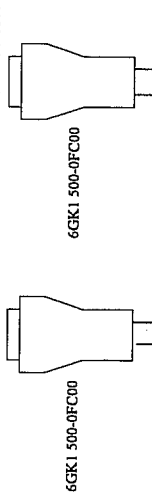




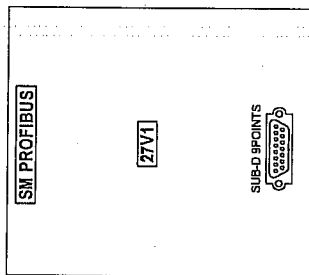
AUTOMATE S7-300



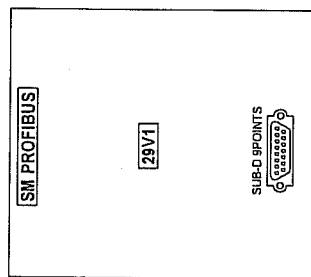
SUR CONNECTEUR



SM PROFIBUS VAR. AVANCE CHAINE CHEVRONS
ADRESSE: 09



SM PROFIBUS VAR. AVANCE CHAINE PLANCHE
ADRESSE: 10

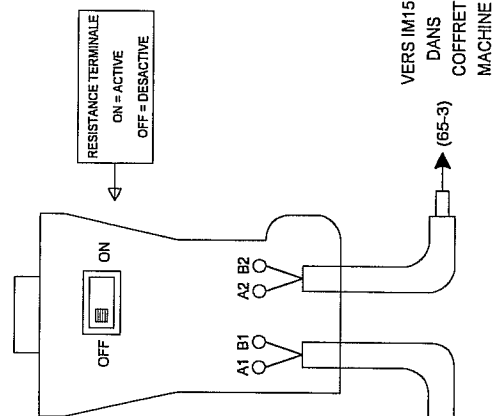
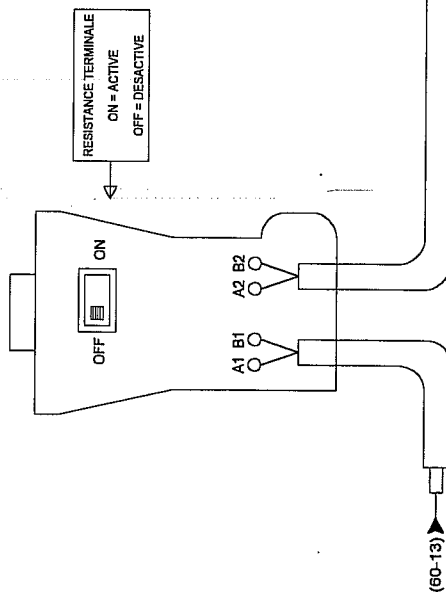


ADRESSE: 09

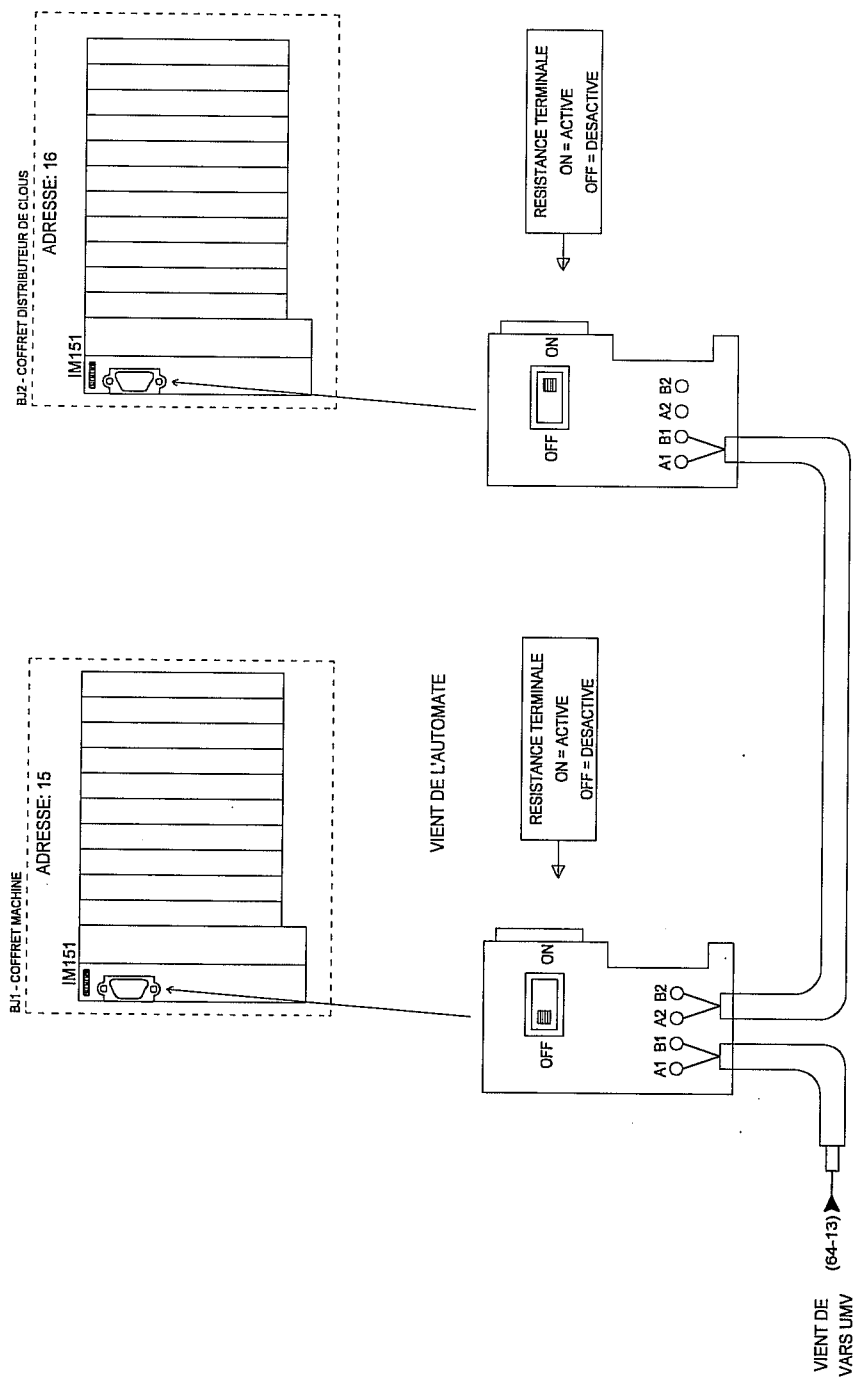
COTE CARTE SM PROFIBUS
AVANCE CHEVRONS
CONNECTEUR 6GK1 500-0FC00

ADRESSE: 10

COTE CARTE SM PROFIBUS
AVANCE PLANCHES
CONNECTEUR 6GK1 500-0FC00



VERS IM151
DANS
COFFRET
MACHINE



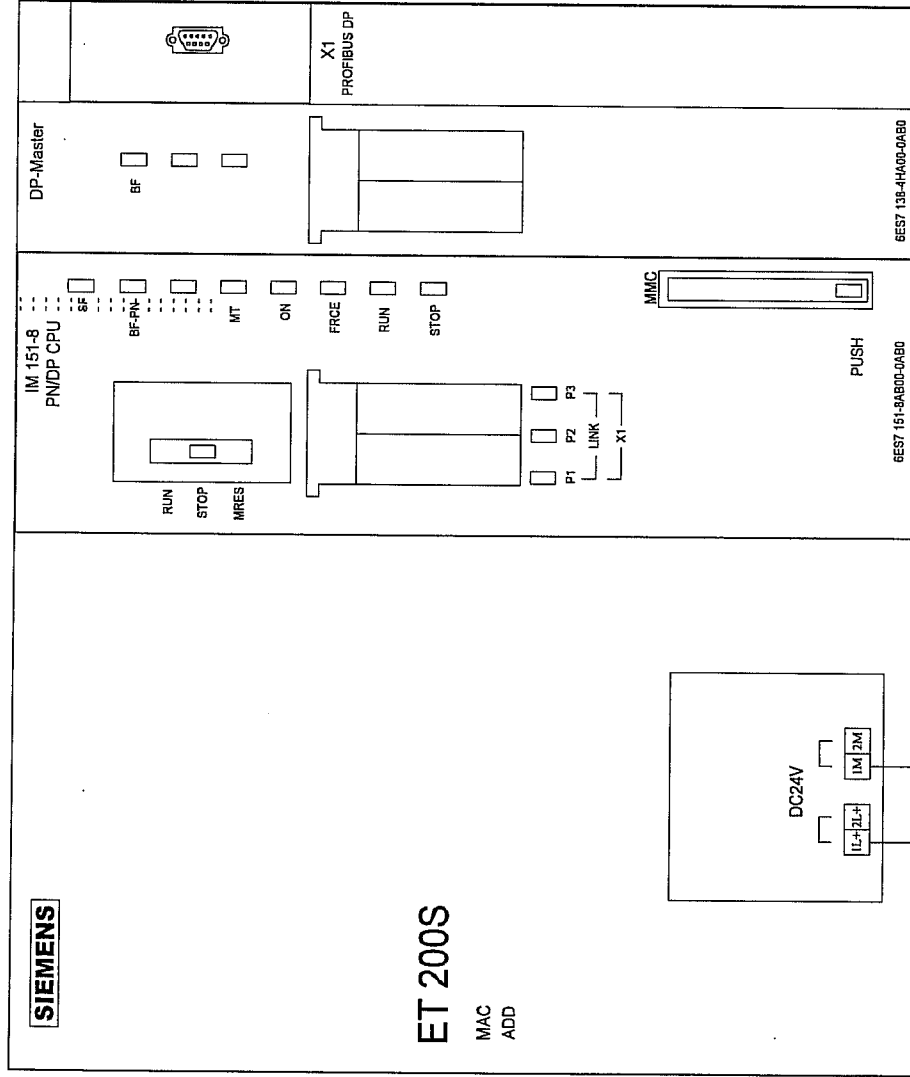
CPU

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21
S.O.S. SODEME																				
C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSEUSE DE PLATEAUX\PA0044 SACCHI PALLETS\																				
CONFIC CPU																				
68 / 122																				

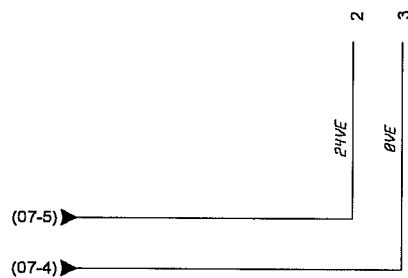
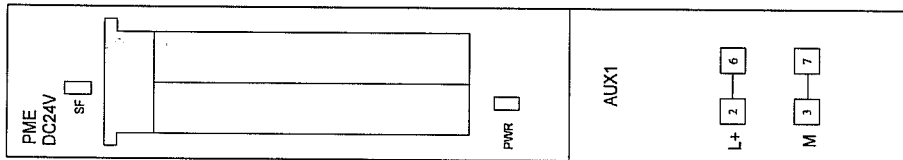
IP: 192.168.10.102

70E1
6E57 151-8AB00-0AB0

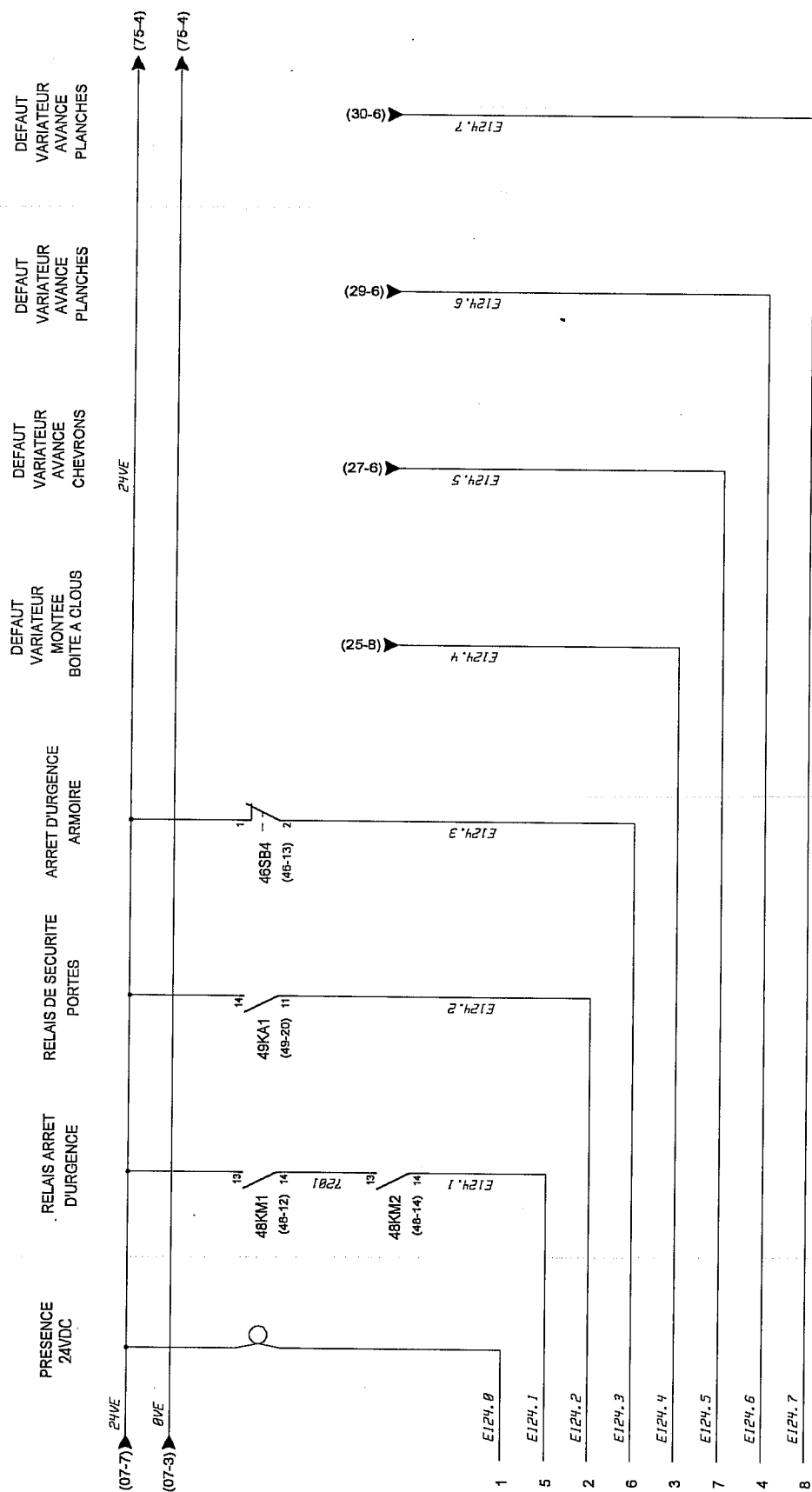
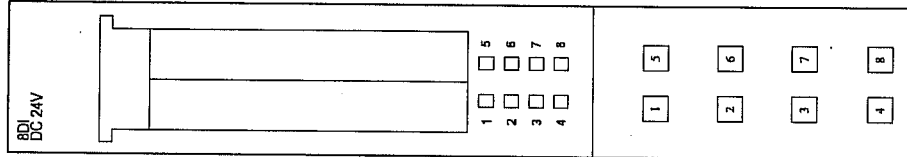
LIAISON AUTOMATE <----> VARIATEURS



6ES7 138-4CA01-0AA0
6ES7 193-4CC20-0AA0

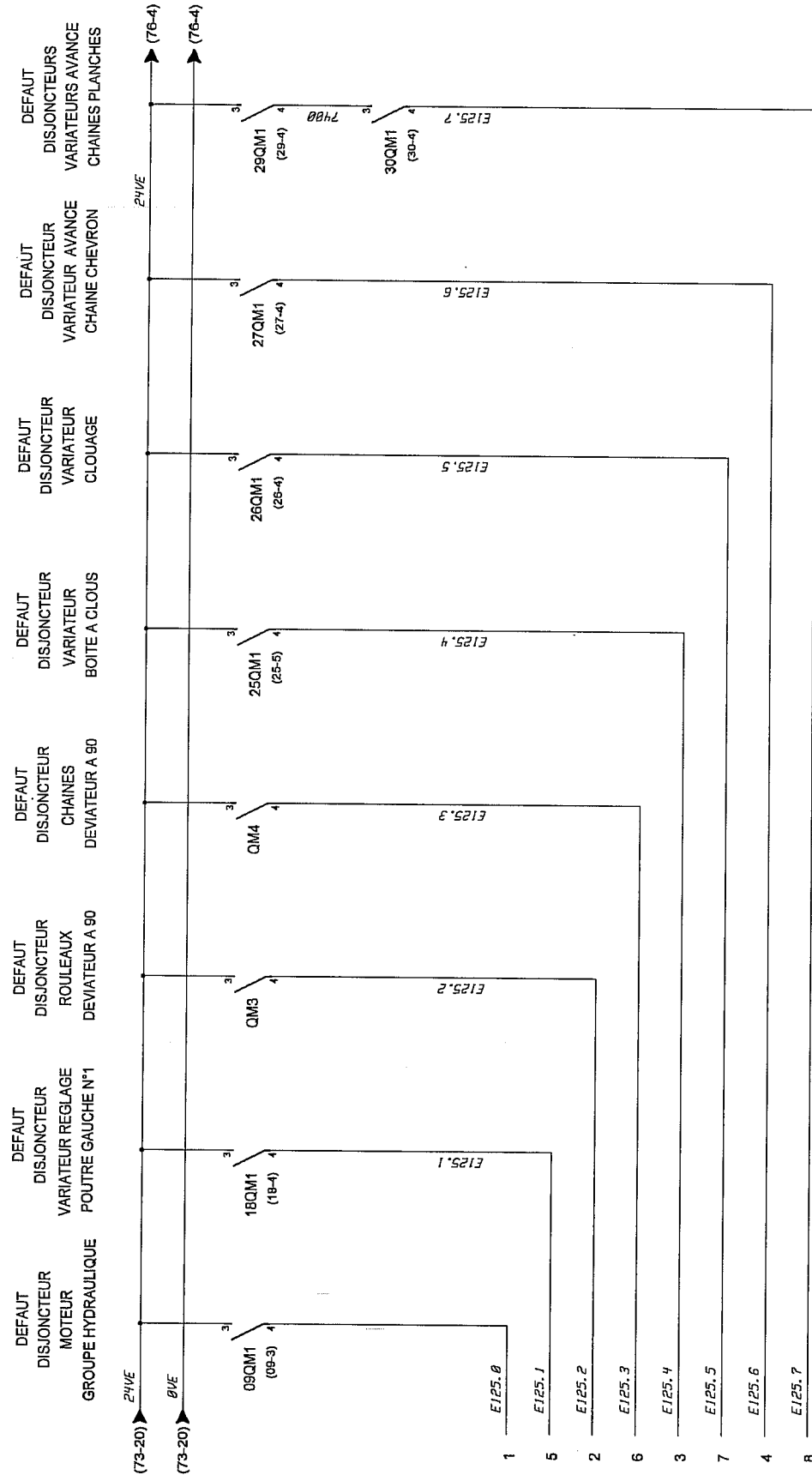


73E1
 6ES7 193-4CB20-0AA0/U
 6ES7 132-4BD00-0AA0



75E1
6ES7 193-4CB20-0AA0TU
6ES7 132-4BD00-0AA0

80J DC 24V		☐ 1 ☐ 2 ☐ 3 ☐ 4 ☐ 5 ☐ 6 ☐ 7 ☐ 8	
☐ 1	☐ 3		
☐ 2	☐ 6		
☐ 3	☐ 7		
☐ 4	☐ 8		

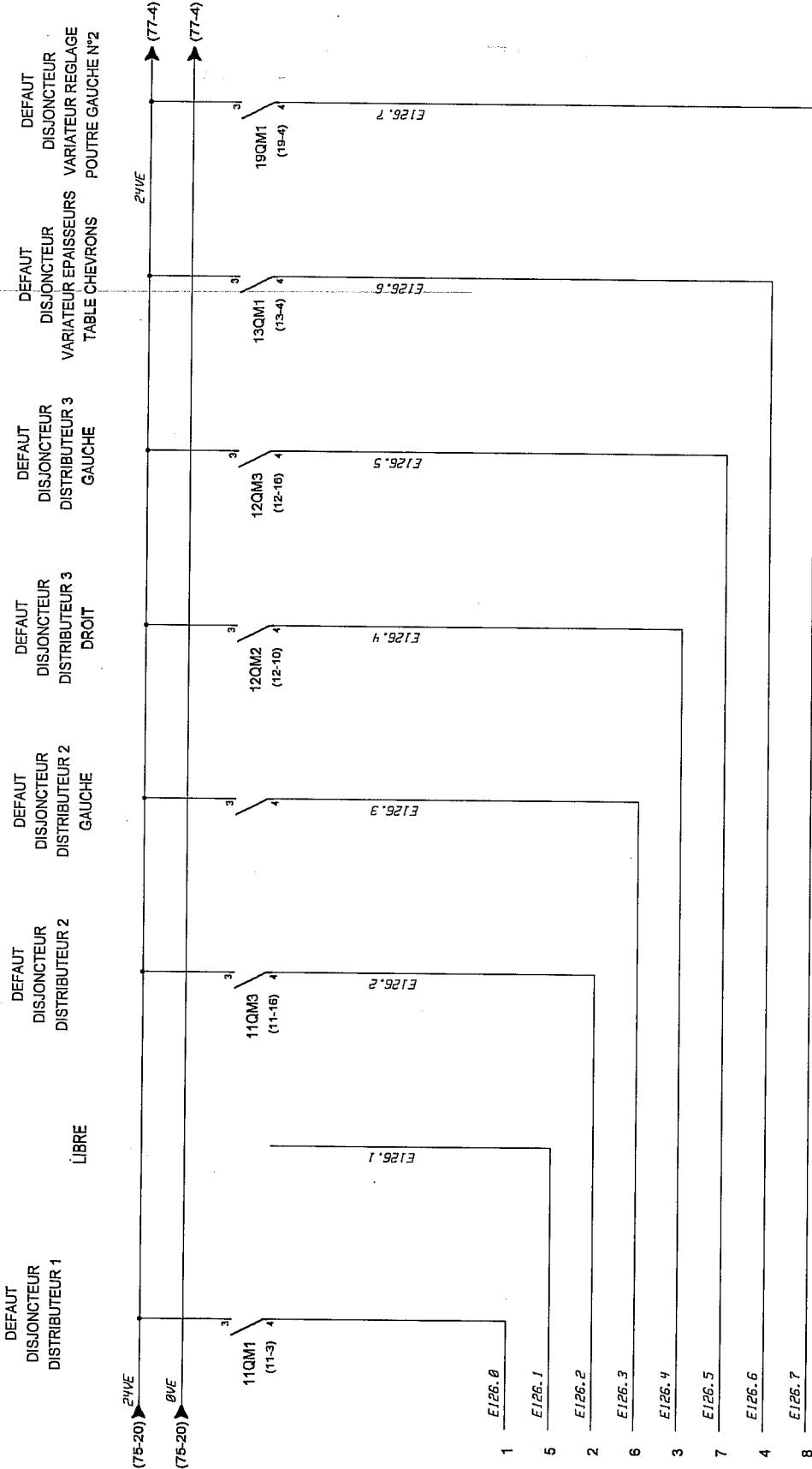


76E1

6ES7 193-4CB20-0AA0TU
6ES7 132-4BD00-0AA0

80V DC 24V	
☐ 1	☐ 5
☐ 2	☐ 6
☐ 3	☐ 7
☐ 4	☐ 8

☐ 1	☐ 5
☐ 2	☐ 6
☐ 3	☐ 7
☐ 4	☐ 8



LIBRE

DEFAULT
DISJONCTEUR
DISTRIBUTEUR 1

DEFAULT
DISJONCTEUR
DISTRIBUTEUR 2

DEFAULT
DISJONCTEUR
DISTRIBUTEUR 2
GAUCHE

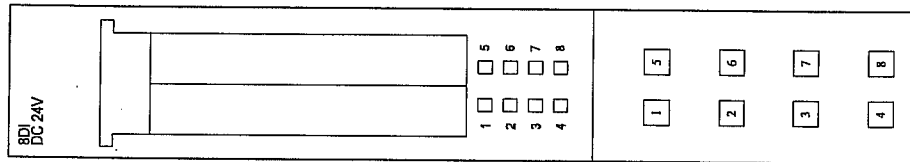
DEFAULT
DISJONCTEUR
DISTRIBUTEUR 3
DROIT

DEFAULT
DISJONCTEUR
DISTRIBUTEUR 3
GAUCHE

DEFAULT
DISJONCTEUR
VARIATEUR EPAISSEURS
TABLE CHEVRONS

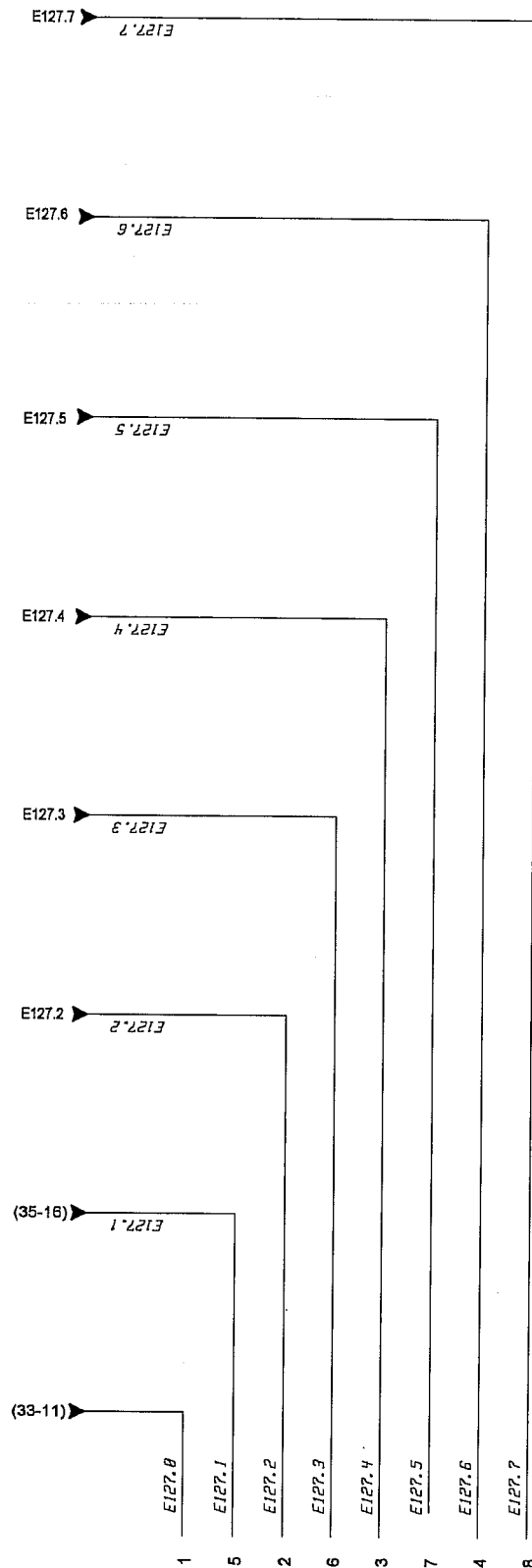
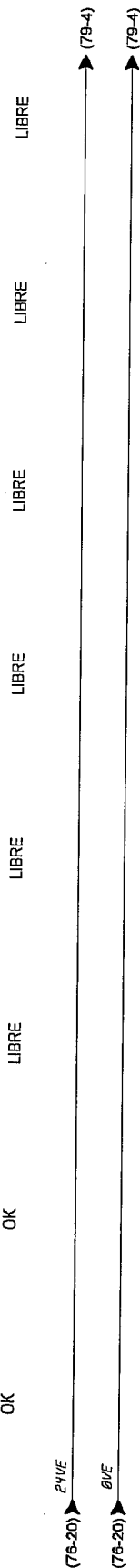
DEFAULT
DISJONCTEUR
VARIATEUR REGLAGE
POUTRE GAUCHE N°2

77E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



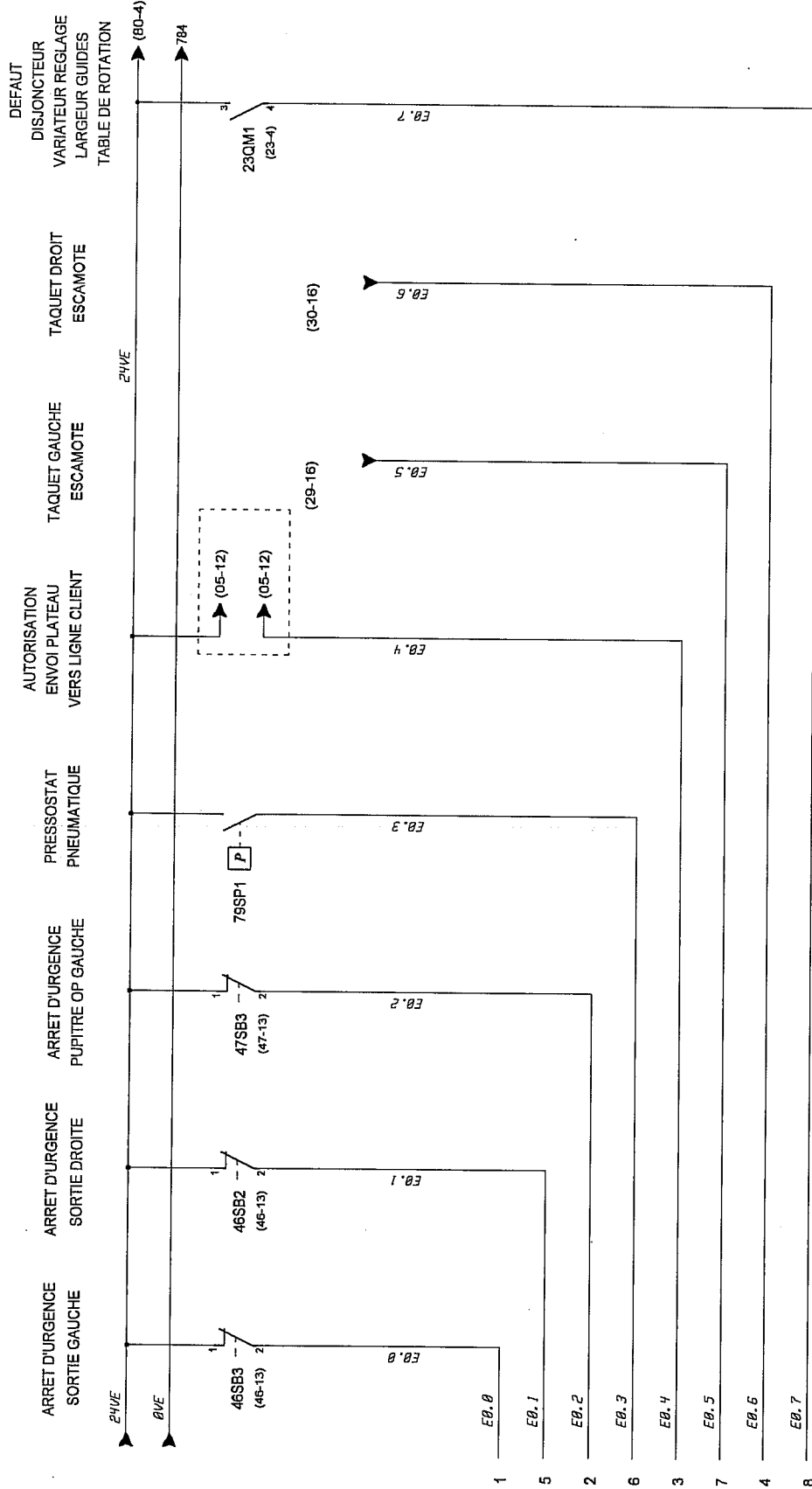
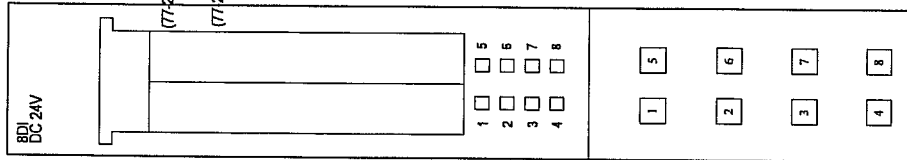
VARIATEUR
MONTÉE / DESCENTE
EMPILEUR
OK

VARIATEUR
AVANT / ARRIERE
CHAINES EMPILEUR
OK



79E1

6ES7 193-4CB20-0AA0TU
6ES7 132-4BD00-0AA0



DEFAULT
DISJONCTEUR
VARIATEUR REGLAGE
LARGEUR GUIDES
TABLE DE ROTATION

TAQUET DROIT
ESCAMOTE

TAQUET GAUCHE
ESCAMOTE

AUTORISATION
ENVOI PLATEAU
VERS LIGNE CLIENT

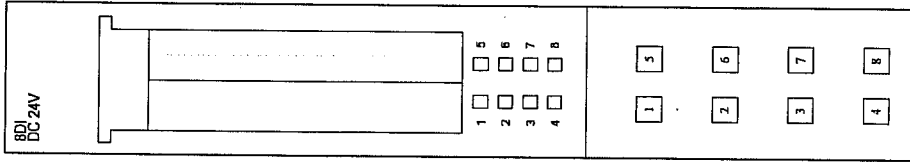
PRESSOSTAT
PNEUMATIQUE

ARRET D'URGENCE
PUPITRE OP GAUCHE

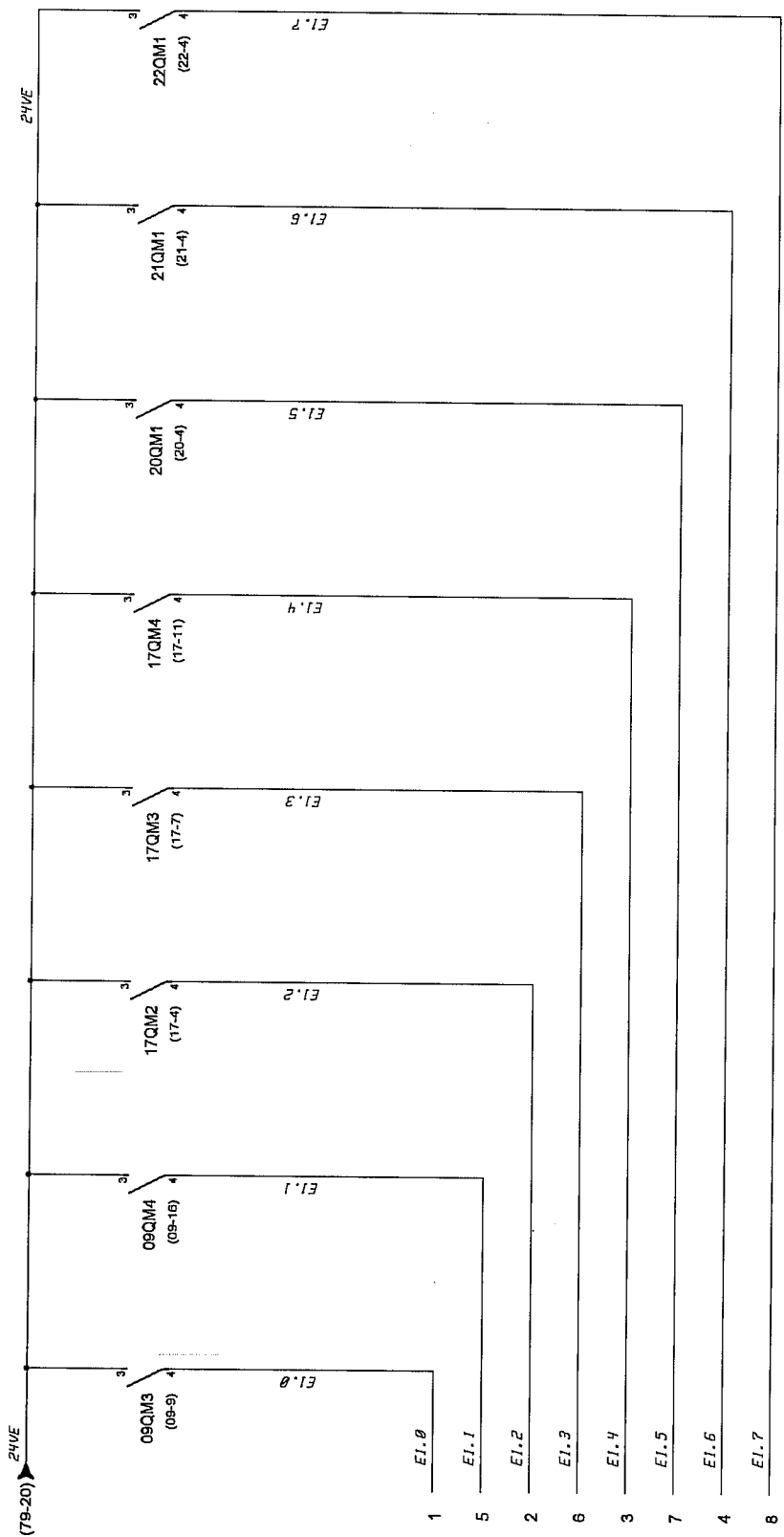
ARRET D'URGENCE
SORTIE DROITE

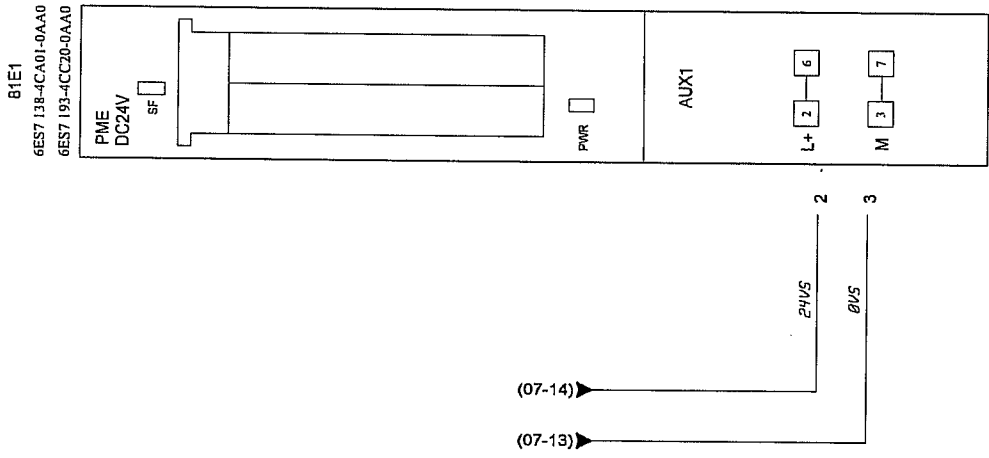
ARRET D'URGENCE
SORTIE GAUCHE

80E1
 6ES7 193-4CB20-0AA0/U
 6ES7 132-4BD00-0AA0



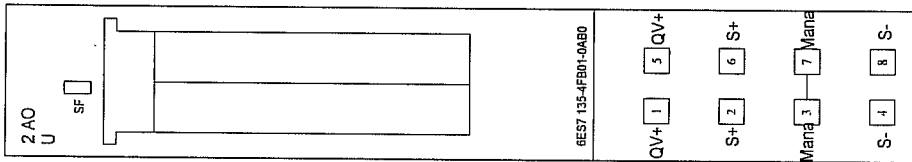
(79-20) 24VDC
 09QM3 (09-9) 4
 09QM4 (09-10) 4
 17QM2 (17-4) 4
 17QM3 (17-7) 4
 17QM4 (17-11) 4
 20QM1 (20-4) 4
 21QM1 (21-4) 4
 22QM1 (22-4) 4
 EI.0
 EI.1
 EI.2
 EI.3
 EI.4
 EI.5
 EI.6
 EI.7





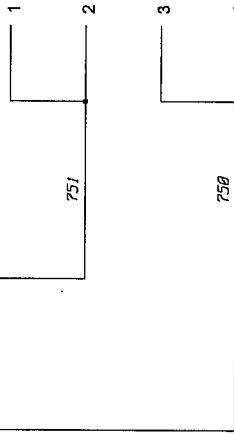
82E1

6ES7 135-4FB01-0AB0
6ES7 193-4CC20-0AA0



(26-9)

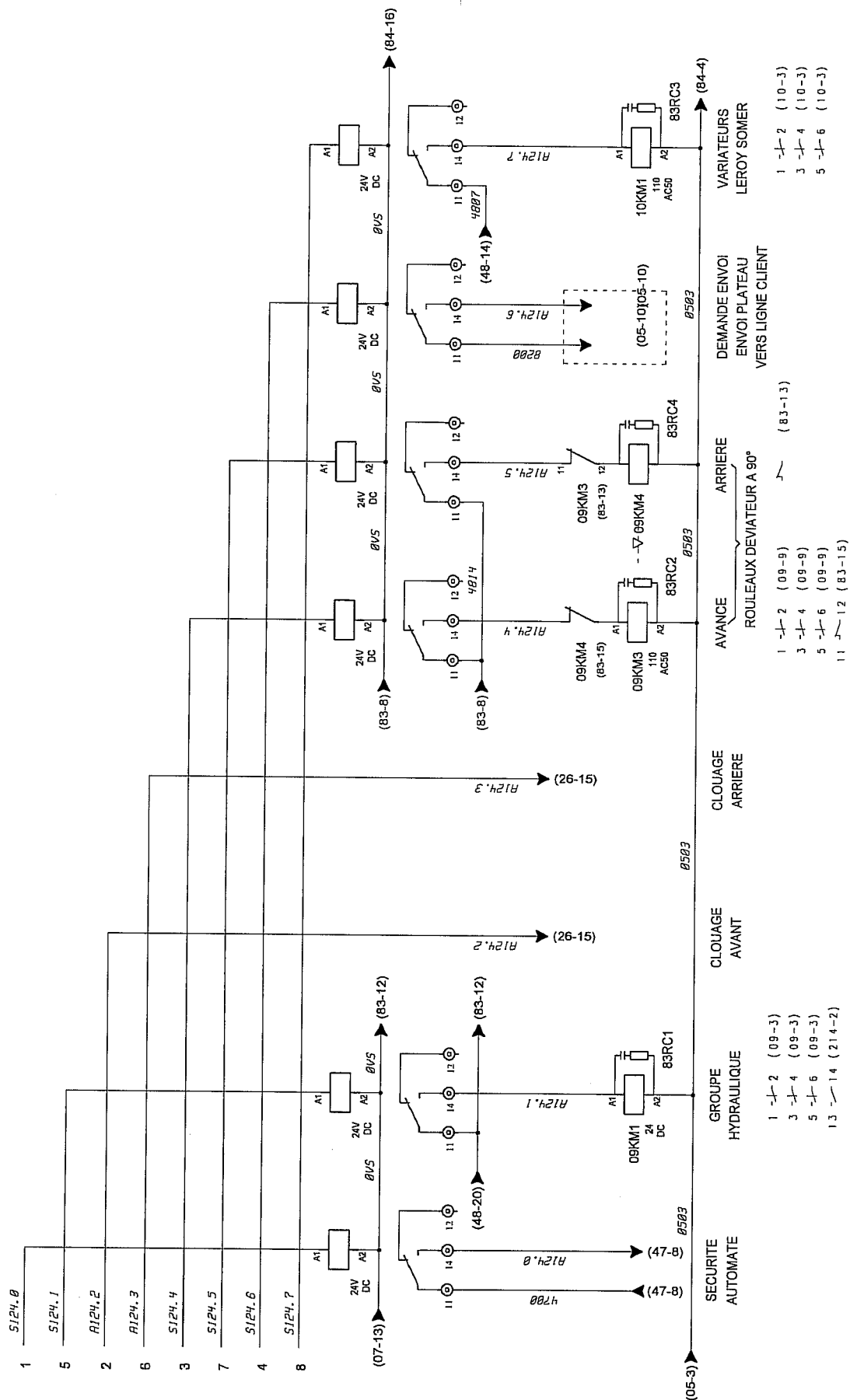
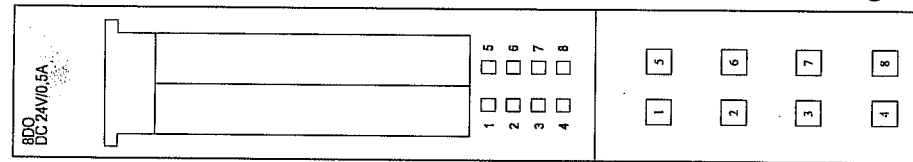
(26-7)



CONSIGNE VITESSE
CLOUAGE

SORTIE ANALOGIQUE
0-10V

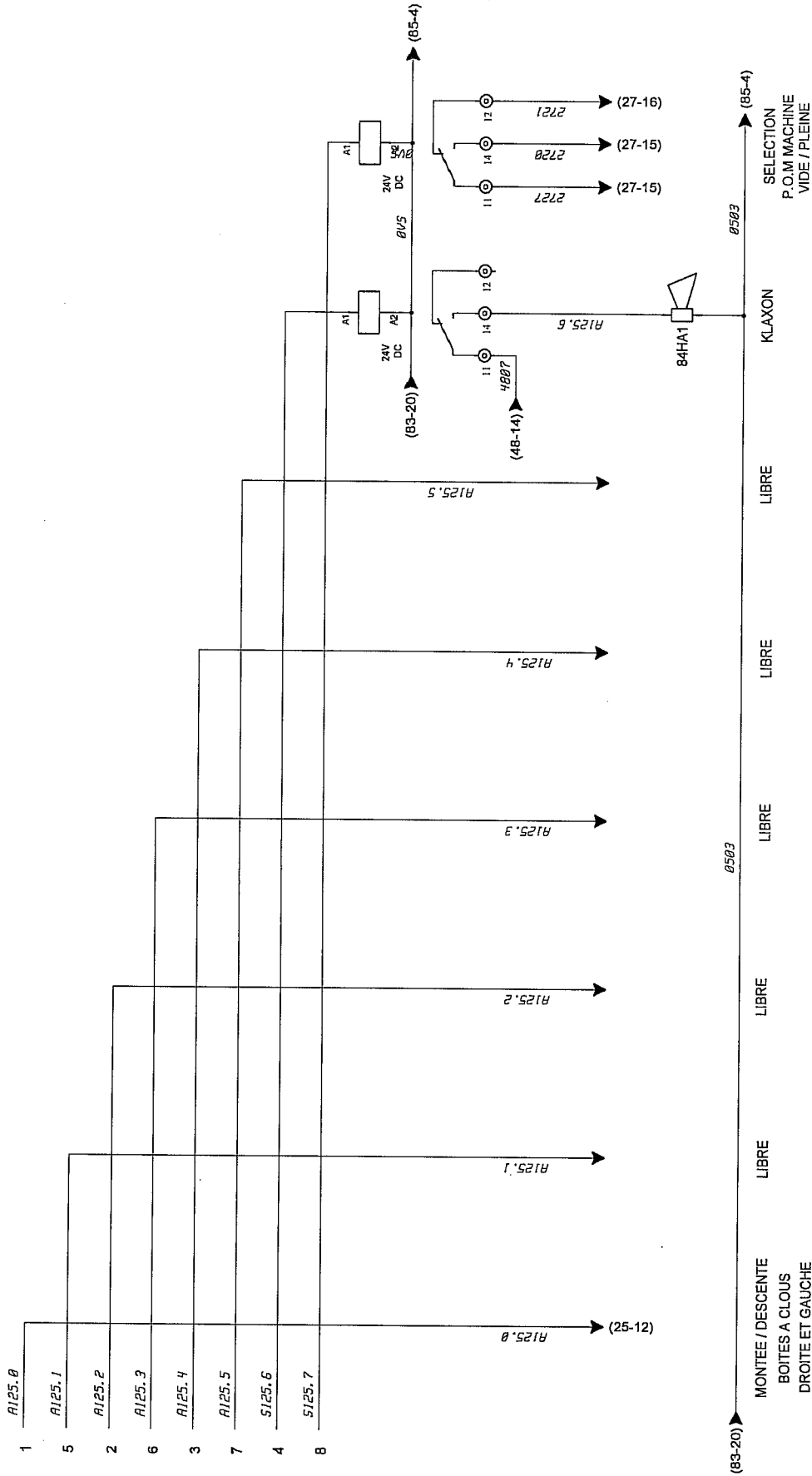
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



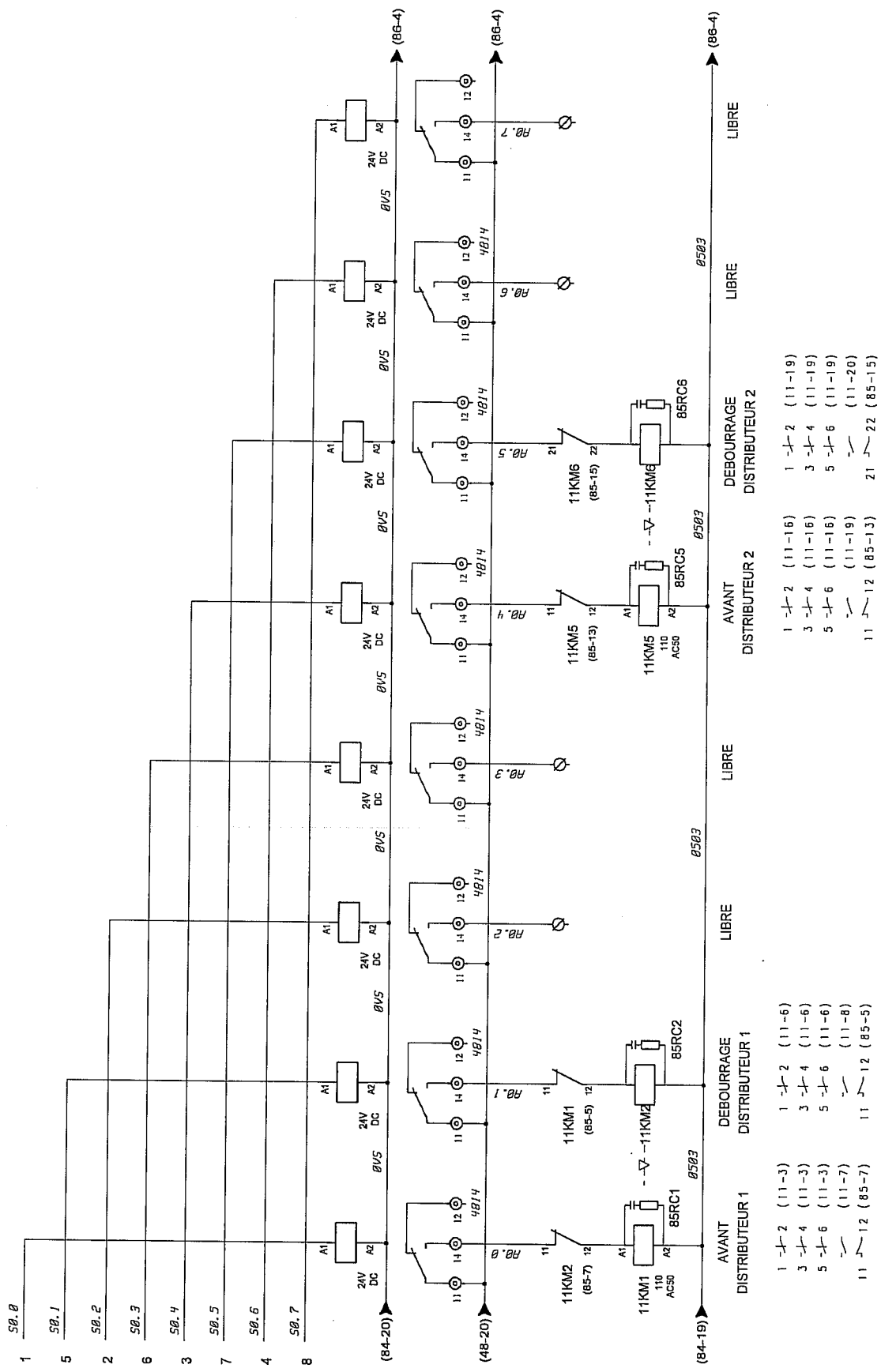
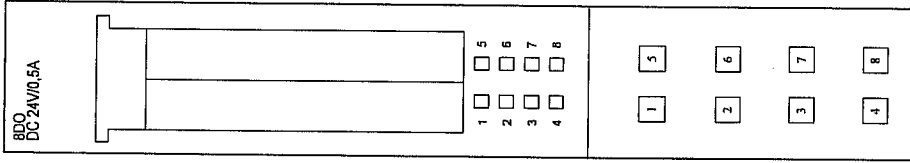
84E1

6ES7 193-1CB20-0AA0U
6ES7 132-4BD00-0AA0

8DO DC 24V/0.5A	
1	☐ 5
2	☐ 6
3	☐ 7
4	☐ 8
☐ 1	☐ 5
☐ 2	☐ 6
☐ 3	☐ 7
☐ 4	☐ 8



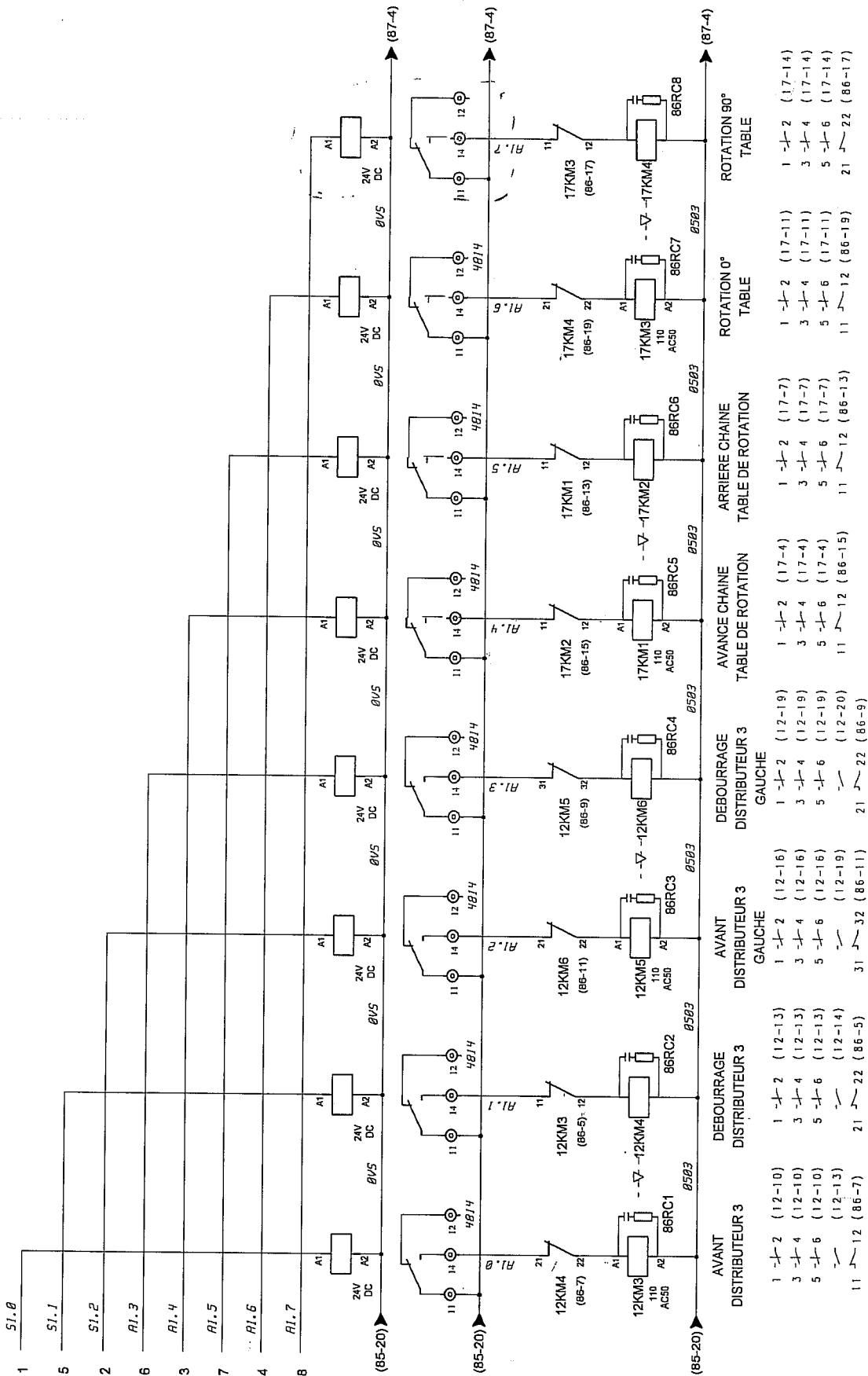
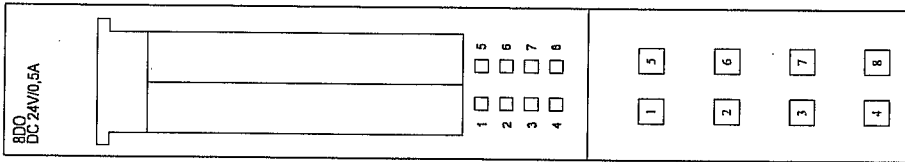
85E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



AVANT DISTRIBUTEUR 1	DEBOURRAGE DISTRIBUTEUR 1	LIBRE	AVANT DISTRIBUTEUR 2	DEBOURRAGE DISTRIBUTEUR 2	LIBRE	LIBRE
1 - 2 (11-3)	1 - 2 (11-6)		1 - 2 (11-16)	1 - 2 (11-19)		
3 - 4 (11-3)	3 - 4 (11-6)		3 - 4 (11-16)	3 - 4 (11-19)		
5 - 6 (11-3)	5 - 6 (11-6)		5 - 6 (11-16)	5 - 6 (11-19)		
7 - 8 (11-7)	7 - 8 (11-8)		7 - 8 (11-19)	7 - 8 (11-20)		
9 - 10 (85-7)	9 - 10 (85-5)		9 - 10 (85-13)	9 - 10 (85-15)		

88E1

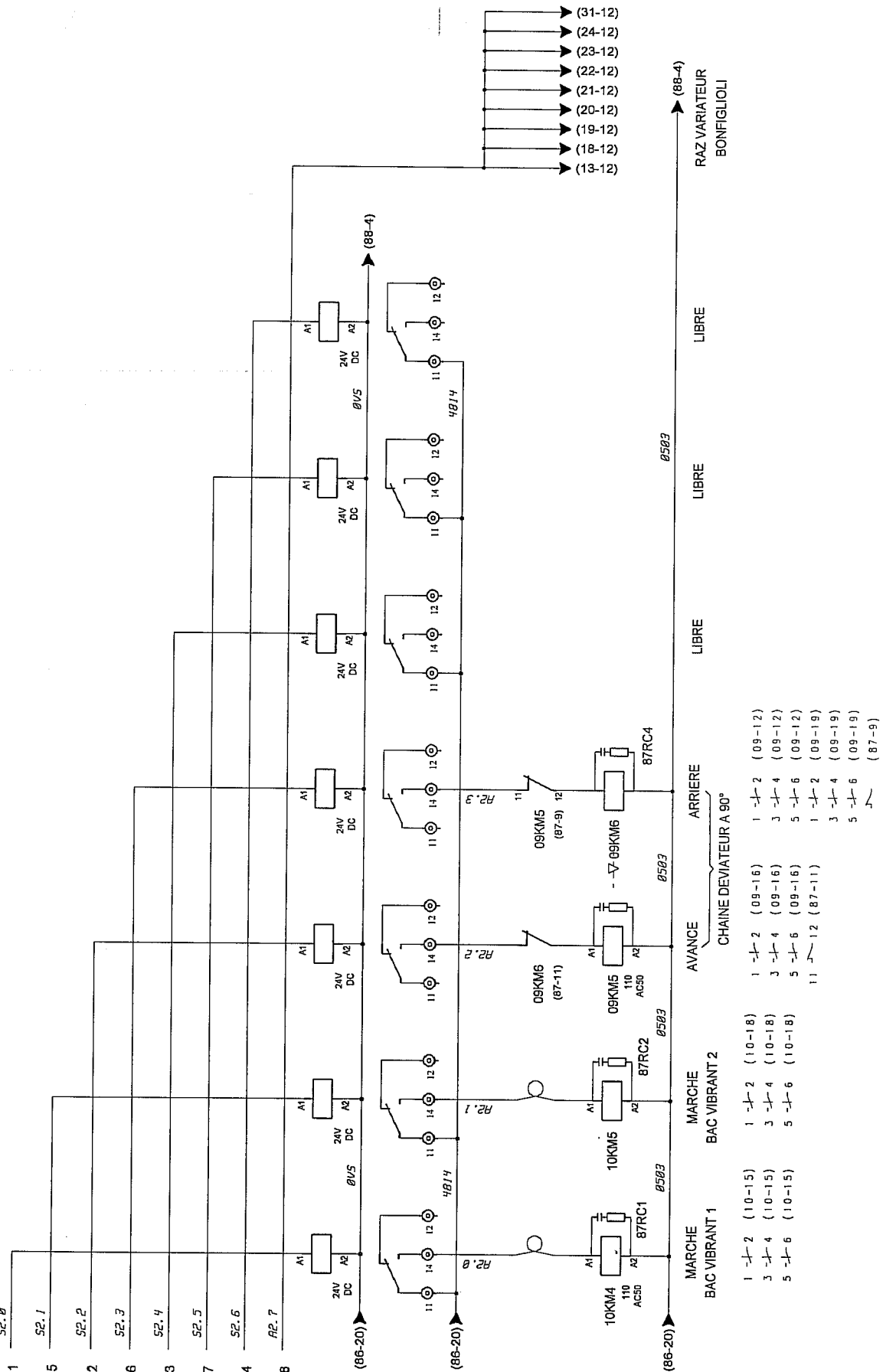
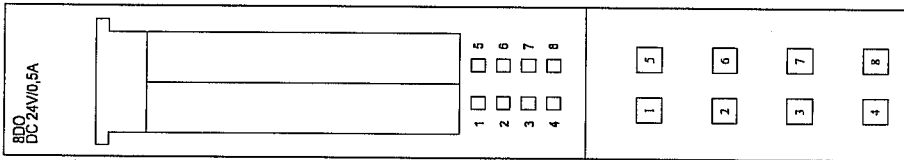
6ES7 193-1CB20-0AA0/U
6ES7 132-4BD00-0AA0



AVANT		DEBOURRAGE		AVANT		DEBOURRAGE		AVANCE CHAÎNE		ARRIÈRE CHAÎNE		ROTATION 0°		ROTATION 90°	
DISTRIBUTEUR 3		DISTRIBUTEUR 3		DISTRIBUTEUR 3		DISTRIBUTEUR 3		TABLE DE ROTATION		TABLE DE ROTATION		TABLE		TABLE	
GAUCHE		GAUCHE		GAUCHE		GAUCHE									
1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2
(12-10)	(12-13)	(12-16)	(12-19)	(12-10)	(12-13)	(12-16)	(12-19)	(17-4)	(17-7)	(17-11)	(17-14)	(17-4)	(17-7)	(17-11)	(17-14)
3	4	3	4	3	4	3	4	3	4	3	4	3	4	3	4
(12-10)	(12-13)	(12-16)	(12-19)	(12-10)	(12-13)	(12-16)	(12-19)	(17-4)	(17-7)	(17-11)	(17-14)	(17-4)	(17-7)	(17-11)	(17-14)
5	6	5	6	5	6	5	6	5	6	5	6	5	6	5	6
(12-10)	(12-13)	(12-16)	(12-19)	(12-10)	(12-13)	(12-16)	(12-19)	(17-4)	(17-7)	(17-11)	(17-14)	(17-4)	(17-7)	(17-11)	(17-14)
11	12	11	12	11	12	11	12	11	12	11	12	11	12	11	12
(86-7)	(86-5)	(86-11)	(86-9)	(86-7)	(86-5)	(86-11)	(86-9)	(86-15)	(86-13)	(86-19)	(86-17)	(86-15)	(86-13)	(86-19)	(86-17)

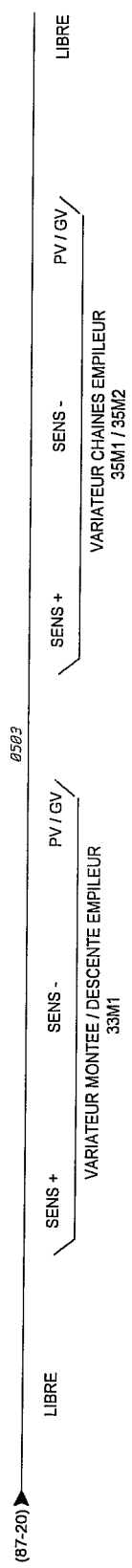
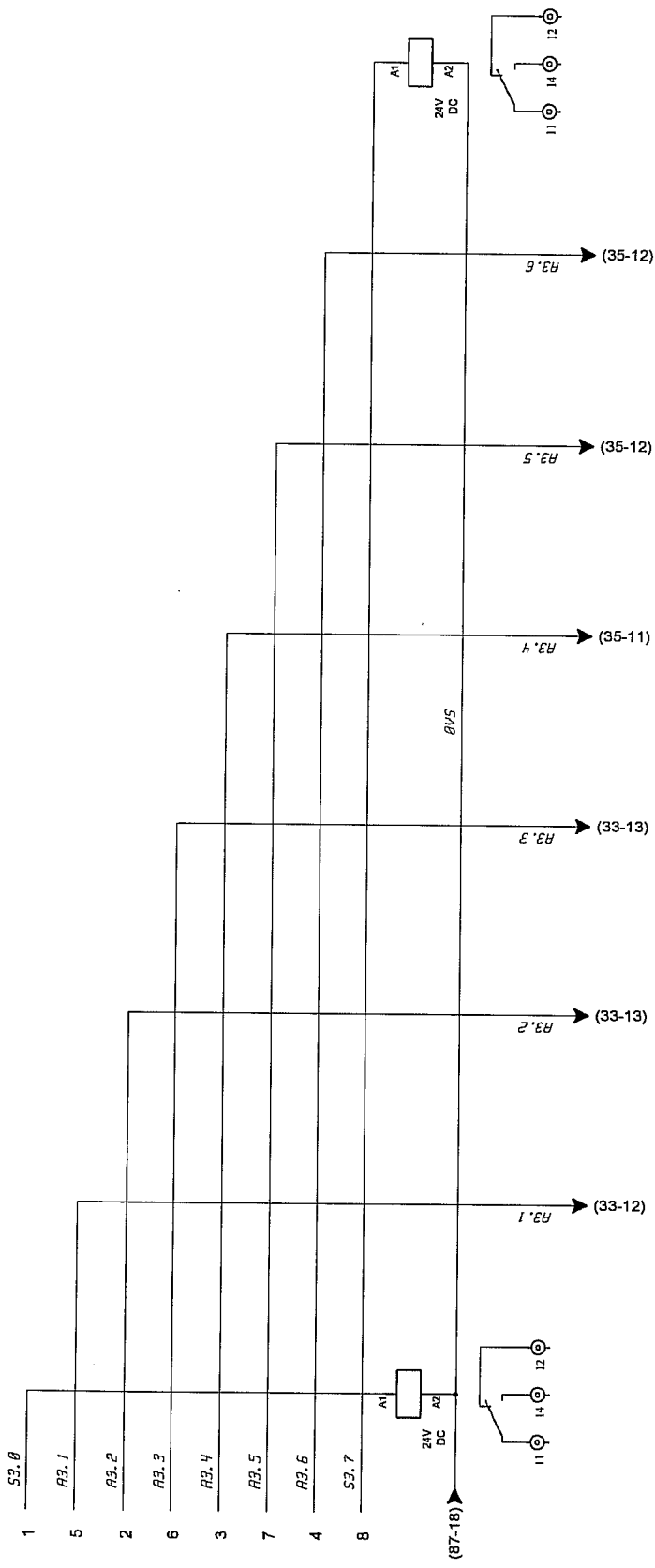
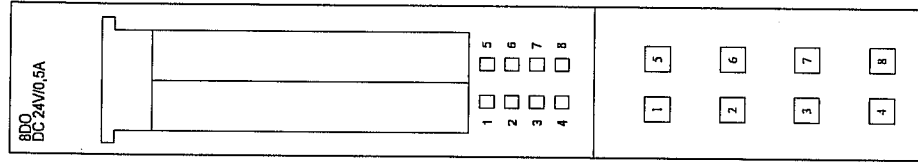
87E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



AVANCE	ARRIERE
CHaine DEVIATEUR A 90°	
1 - 2 (09-16)	1 - 2 (09-12)
3 - 4 (09-16)	3 - 4 (09-12)
5 - 6 (09-16)	5 - 6 (09-12)
11 - 12 (87-11)	11 - 12 (09-19)
	3 - 4 (09-19)
	5 - 6 (09-19)
	(87-9)

88E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



CONFIGURATION PROFIBUS COFFRET MACHINE

145E1	PM-E			A22.0	
146E1	4DO DC 24V/0.5A			A23.0	
146E2	4DO DC 24V/0.5A			A28.0	
155E1	2RO NO DC120V/5A AC230V/5A			A29.0	
155E2	2RO NO DC120V/5A AC230V/5A			A30.0	
156E1	2RO NO DC120V/5A AC230V/5A			A31.0	
156E2	2RO NO DC120V/5A AC230V/5A			A32.0	
157E1	2RO NO DC120V/5A AC230V/5A			A33.0	
157E2	2RO NO DC120V/5A AC230V/5A				
FIN DE LIGNE					

114E1

6ES7 151-1AA02-0AB0

