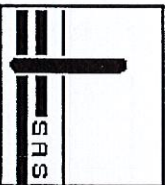


SOMMAIRE

FOLIO	DESIGNATION
04	PUISSANCE ALIM 04
05	PUISSANCE ALIM 110 05
07	PUISSANCE ALIM 24 07
09	PUISSANCE 09
10	PUISSANCE 10
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16	VARIATEUR 16
17	VARIATEUR 17
18	VARIATEUR 18
19	VARIATEUR 19
20	VARIATEUR 20
21	VARIATEUR 21
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102	DEVELOPPE 102

K				
J				
I				
H				
G				
F				
E				
D				
C				
B				
A				
	MODIFICATION	DATE	PAR	
SPECIFICITE CLIENT :				
DESSINE LE : 28-04-2011		PAR : Cartier P.	Nbre de FOLIOS : 57	
MACHINE : ZONE CONVOYEURS		N° : PA075		
CLIENT : SACCHI PALLETS		TENSION : 3X400V+N		
NOM PROGRAMME :				
PUISSANCE MACHINE : 12KW		CONSOMMATION D'AIR :		




SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél: 02-41-42-35-00 Fax: 02-41-42-30-41
 Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers.
 Toutes précautions utiles devront être prises pour en éviter la divulgation. (Loi du 11/03/1902.)

SOMMAIRE

FOLIO	DESIGNATION	K	J	I	H	G	F	E	D	C	B	A	DATE	PAR
105	ENTREES 105													
106	ENTREES 106													
107	ENTREES 107													
108	ENTREES 108													
120	CONFIG ET200 COFFRET 120													
123	DEVELOPPE 123													
124	DEVELOPPE 124													
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139	DEVELOPPE 139													
140	SORTIES 140													
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SPECIFICITE CLIENT :

MODIFICATION	DATE	PAR
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DESSINE LE : 28-04-2011 PAR : Cartier P. Nbre de FOLIOS : 57

MACHINE : ZONE CONVOYEURS N° : PA075

CLIENT : SACCHI PALLETS TENSION : 3X400V+N

NOM PROGRAMME :

PUISSANCE MACHINE : 12KW CONSOMMATION D'AIR :

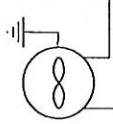
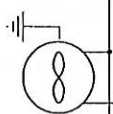
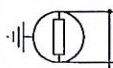
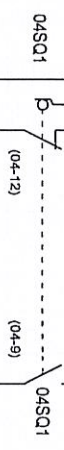
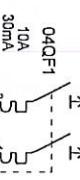
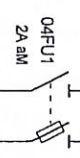
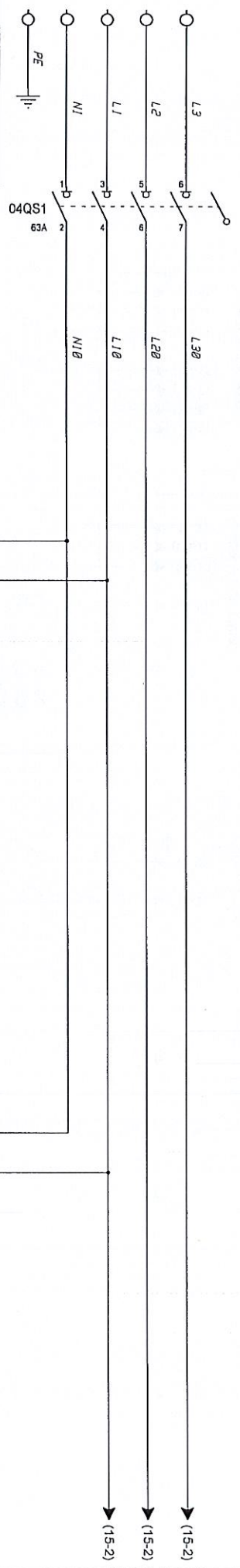


SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél :02-41-42-35-00 Fax: 02-41-42-30-41

Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers. Toutes précautions utiles devront être prises pour en éviter la divulgation. (Loi du 11/03/1902.).

ALIMENTATION
3x400V 50Hz

BARRETTTE DE RACCORDEMENT
DE TOUTES LES TERRES EN
ETOILE



ECLAIRAGE
ARMOIRE

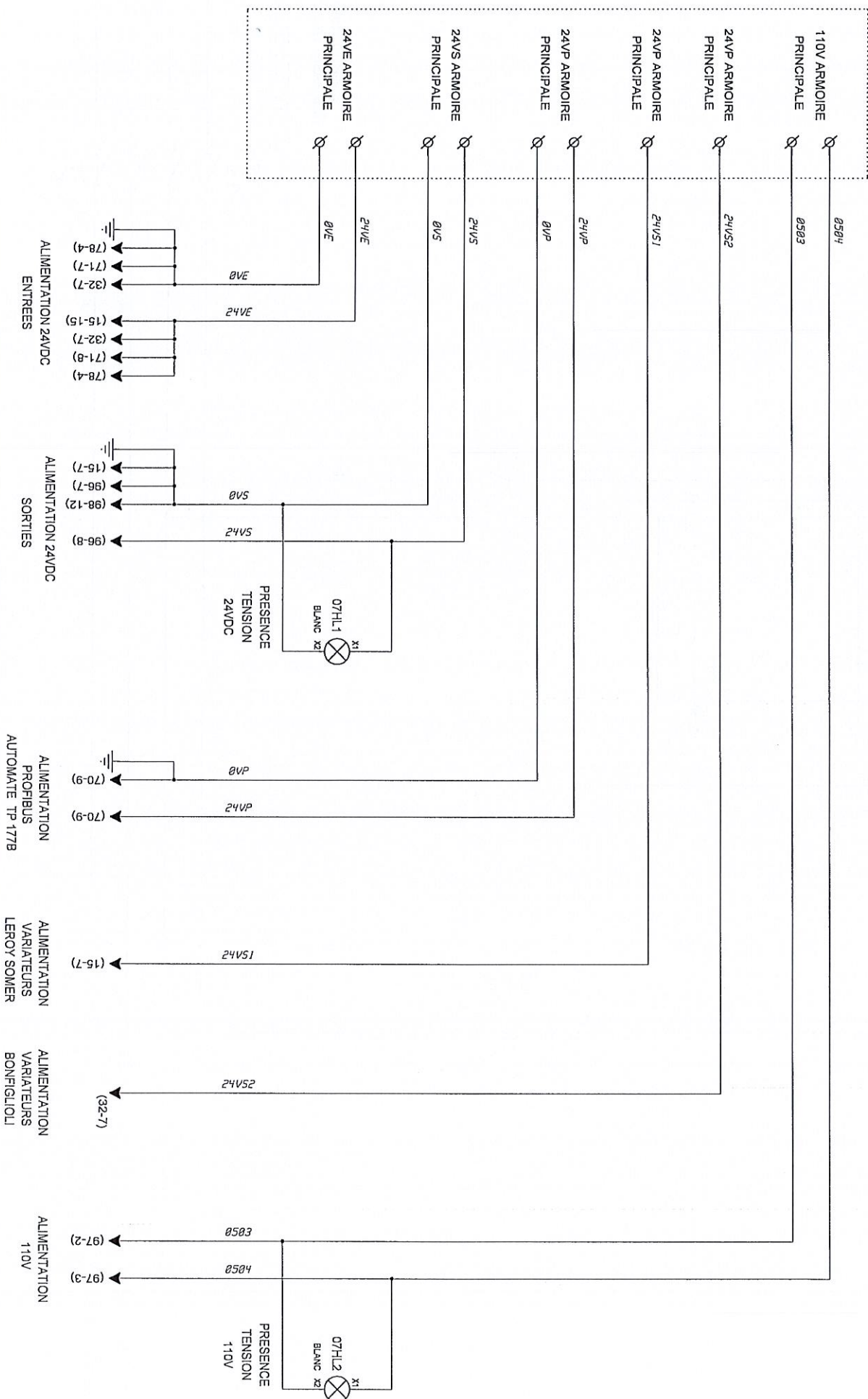
VENTILATEURS
ARMOIRE

PRISE COURANT 230VAC
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LIAISONS ARMOIRE PRINCIPALE - ARMOIRE CONVOYEURS

VERS ARMOIRE PRINCIPALE DEPILEUR

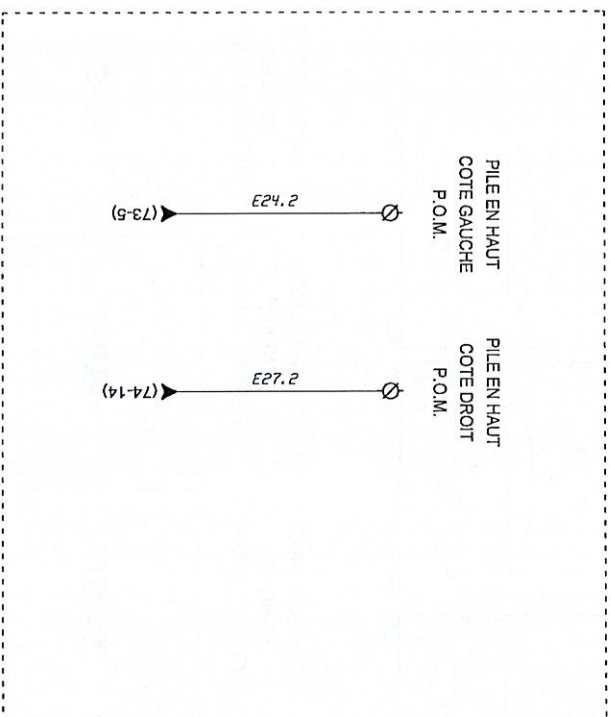
A CABLER SUR BORNE ORANGE



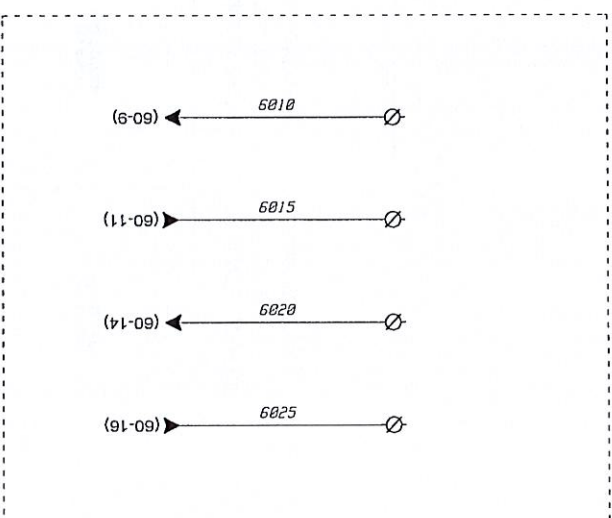
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 128-04+2411
 07/57

LIAISON ARMOIRE CONVOYEURS VERS ARMOIRE PRINCIPALE

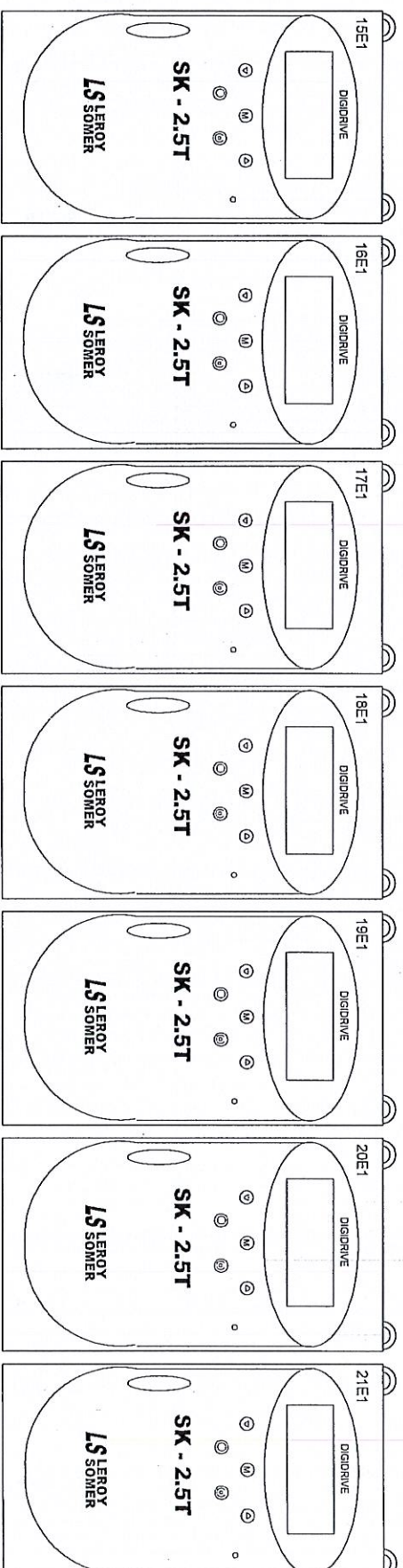
A CABLER SUR BORNES ORANGE



A CABLER SUR BORNES ORANGE



CONFIGURATION VARIATEURS MOTORISATION ZONE CONVOYEURS



AVANT / ARRIERE
CHAINES
CONVOYEUR 1

AVANT / ARRIERE
CHAINES
CONVOYEUR 2

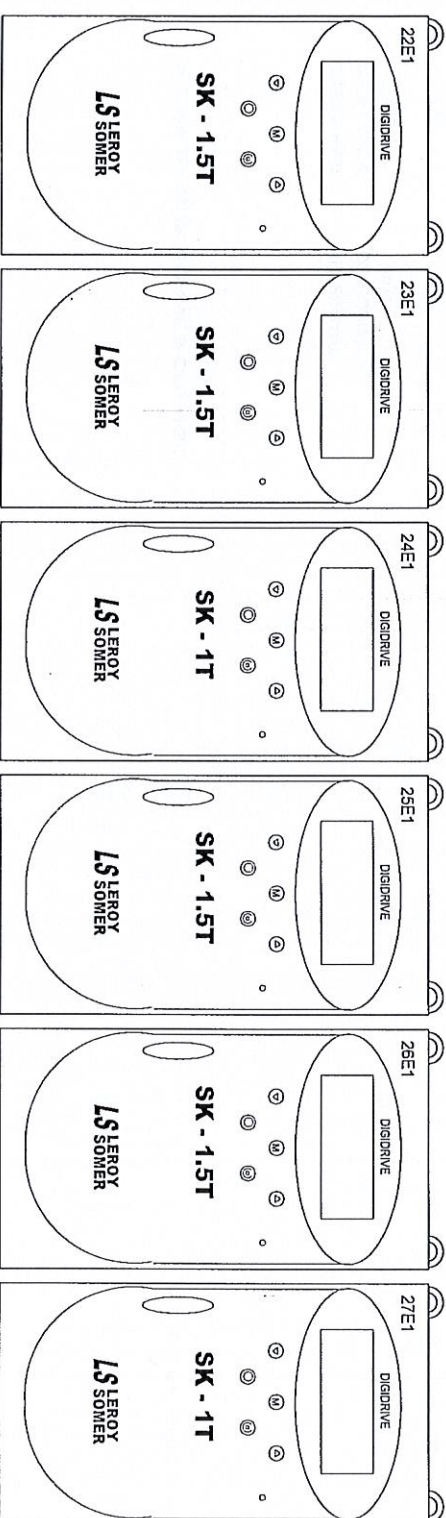
AVANT / ARRIERE
CHAINES
CONVOYEUR 3

AVANT / ARRIERE
CHAINES
CONVOYEUR 4

AVANT / ARRIERE
CHAINES
CONVOYEUR 5

AVANT / ARRIERE
CHAINES
CONVOYEUR 6

AVANT / ARRIERE
CHAINES
CONVOYEUR 7



AVANT / ARRIERE
ROULEAUX TABLE
ROTATIVE 1

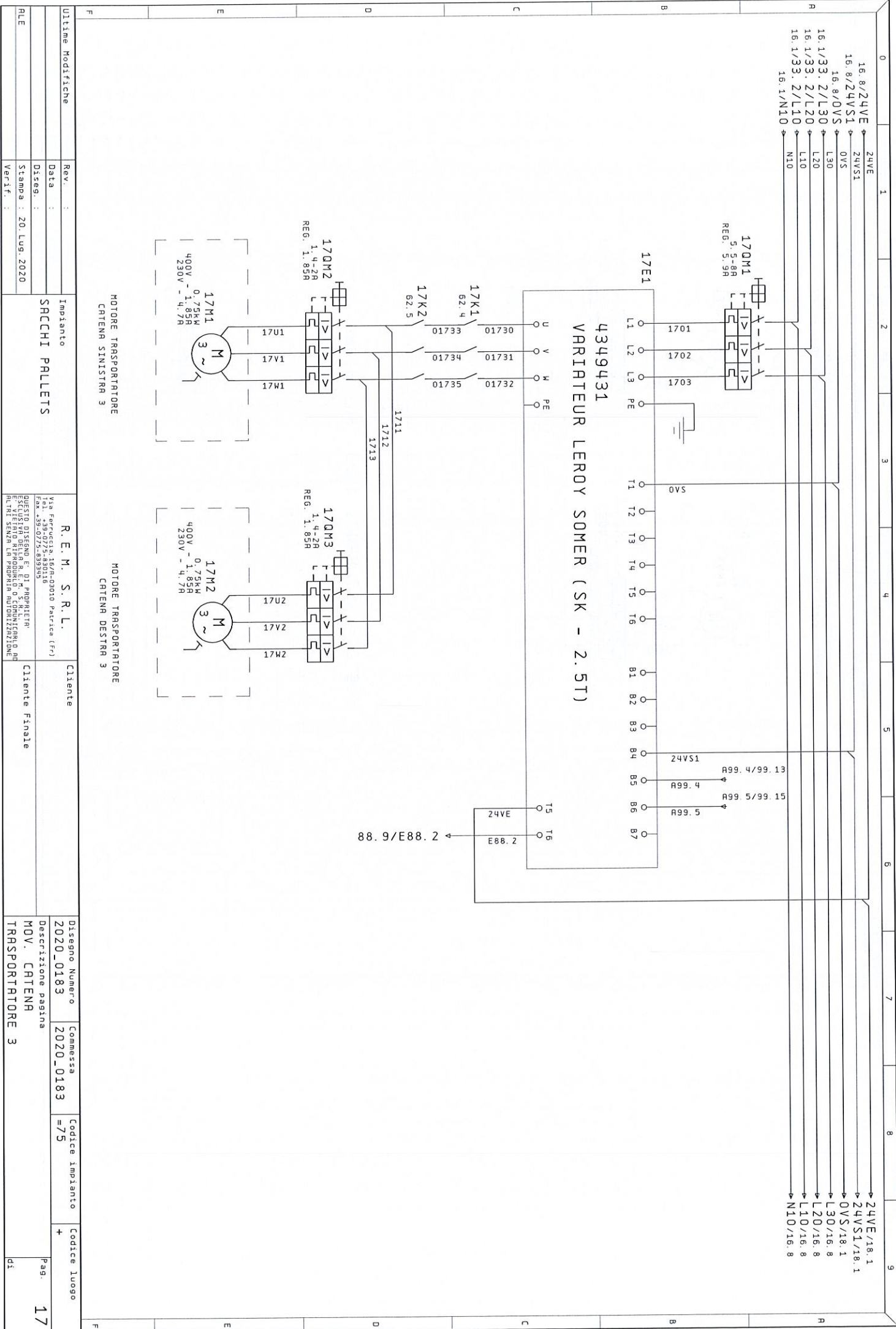
AVANT / ARRIERE
CHAINES TABLE
ROTATIVE 1

ROTATION
TABLE ROTATIVE 1
ROTATIVE 1

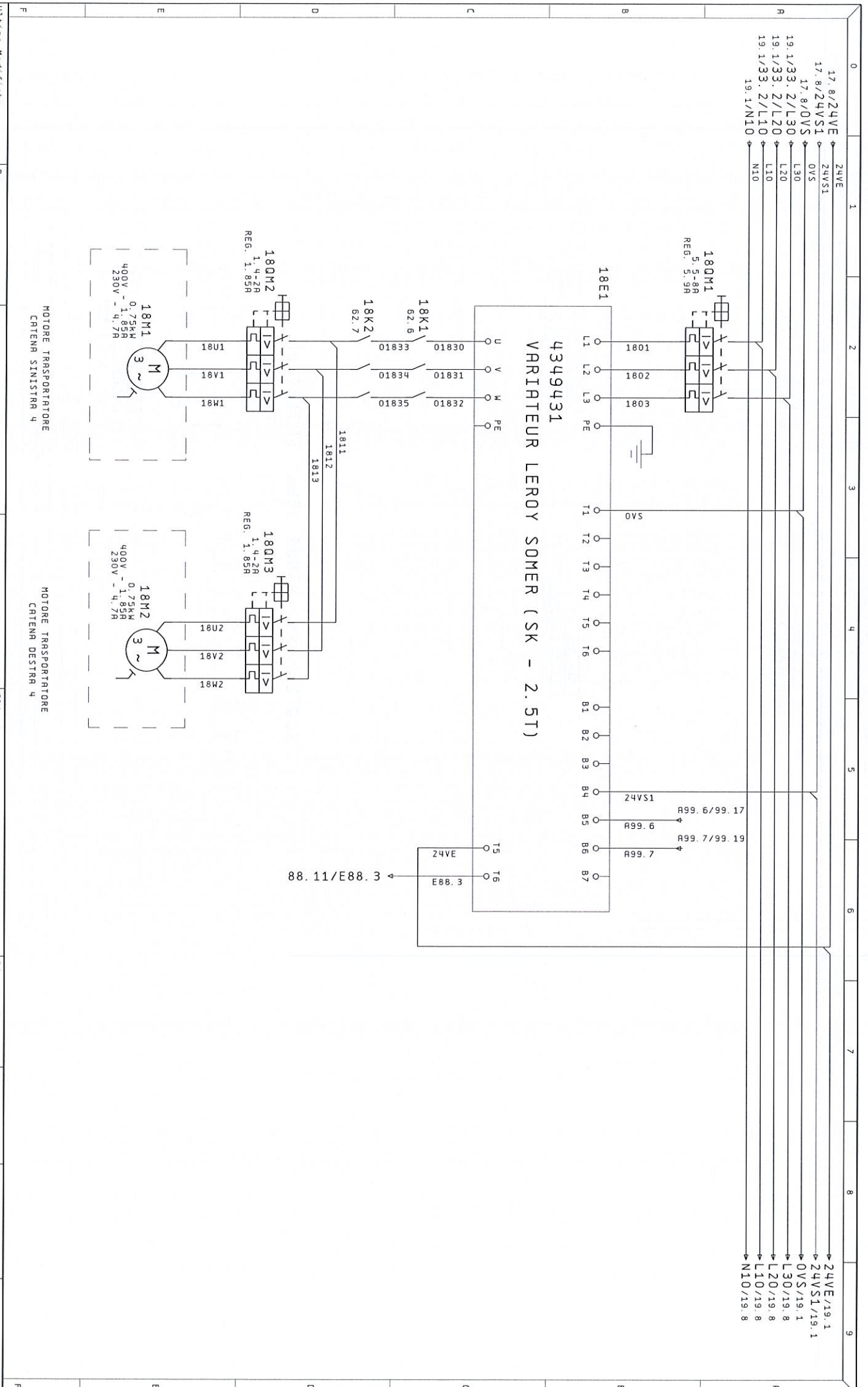
AVANT / ARRIERE
ROULEAUX TABLE
ROTATIVE 2

AVANT / ARRIERE
CHAINES TABLE
ROTATIVE 2

ROTATION
TABLE ROTATIVE 2



Ultimo Modifiche		Rev. :	Impianto	R. E. M. S. R. L.		Cliente	Disegno Numero	Comessa	Codice impianto	Codice luogo
		Data :		Via Fregene, 16/R-03010 Patrica (Fr)			2020_0183	2020_0183	=75	+
		Disegn. :	SACCHI PALLETS	Tel. +39-0775-893905			Descrizione pagina			
		Stampa :	Stampa : 20. Lug. 2020	ESECUTIVO DELLA R. E. M. S. R. L.		Cliente finale	MOV. CATENA			Pag. 17
		Verif. :		SENZA LA PROPRIA AUTORIZZAZIONE			TRASPORTATORE 3			di



0 1 2 3 4 5 6 7 8 9

17.8/24VE 24VVS1 24VVS1/19.1 24VVS1/19.1

17.8/24VVS1 0VS 0VS/19.1 0VS/19.1

19.1/33.2/L30 L30 L30/19.8 L30/19.8

19.1/33.2/L20 L20 L20/19.8 L20/19.8

19.1/33.2/L10 L10 L10/19.8 L10/19.8

19.1/33.2/L10 N10 N10/19.8 N10/19.8

180M1 5.5-9R REG. 5.5-9R

180M2 1.4-2R REG. 1.4-2R

180M3 1.4-2R REG. 1.4-2R

18K1 62.6 18K2 62.7

18E1 1801 1802 1803 1804 1805 1806 1807 1808 1809 1810 1811 1812 1813

4349431 VARIATEUR LEROY SOMER (SK - 2.5T)

U V W PE T1 T2 T3 T4 T5 T6 81 82 83 84 85 86 87

24VVS1 24VE E88.3

18M1 0.75kW 400V - 1.85A 230V - 1.4, 7R

18M2 0.75kW 400V - 1.85A 230V - 1.4, 7R

MOTORE TRASPORTATORE CATENA SINISTRA 4

MOTORE TRASPORTATORE CATENA DESTRA 4

Ultimo Modifiche Rev. : Data : Disegn. : Stampa : 20. Lug. 2020 Ver. 1

Impianto SACCCHI PALLETS

R.E.M. S.R.L. Via F.lli Rossini, 10010 Patrica (Fr) Tel. +39.0725.893945 Fax +39.0725.893945

QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R.E.M. S.R.L. E' vietata espressamente la ristampa o l'uso non autorizzato senza la propria autorizzazione.

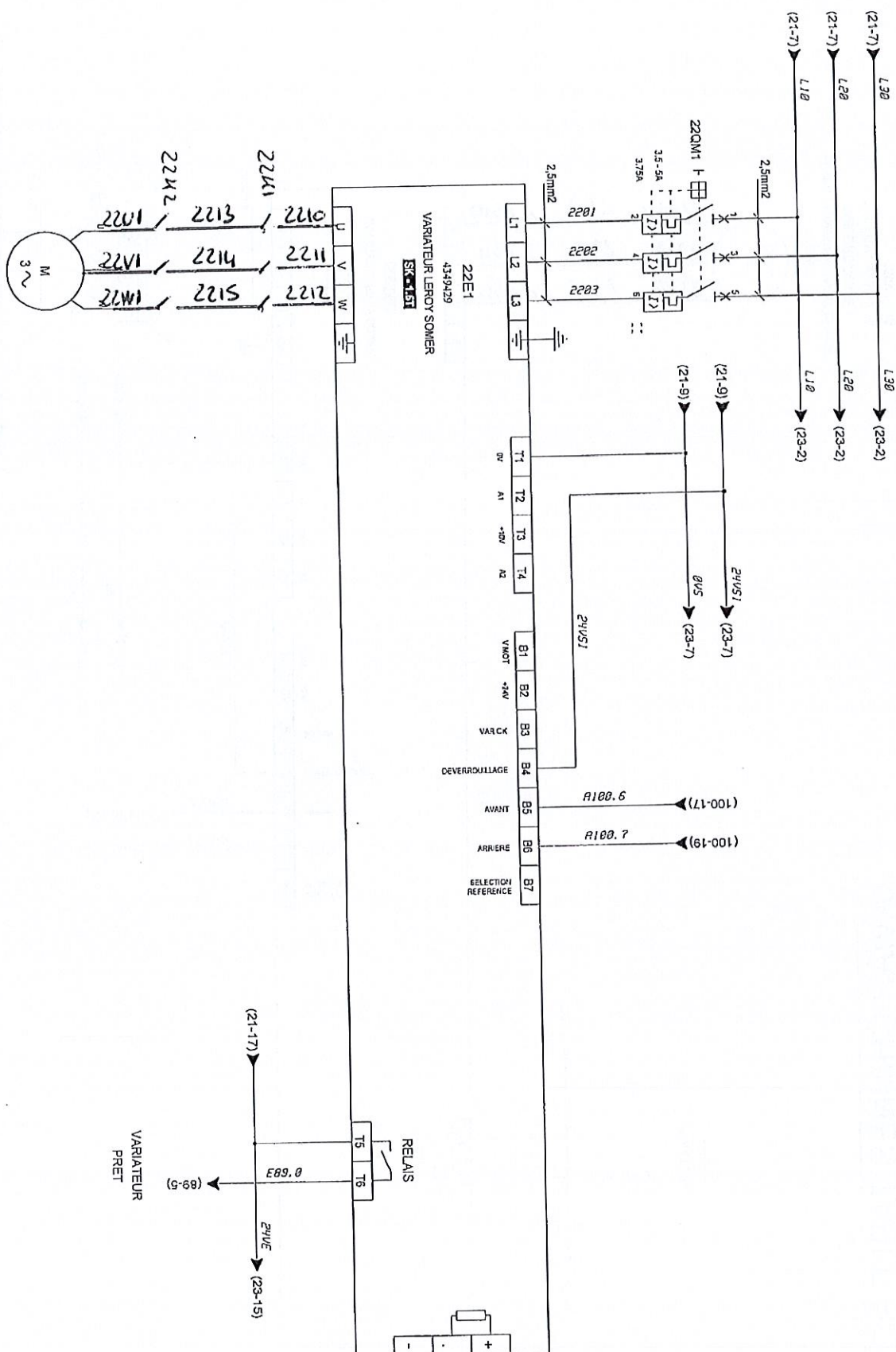
Disegno Numero 2020_0183 Commessa 2020_0183 Codice impianto =75

Descrizione pagina 18

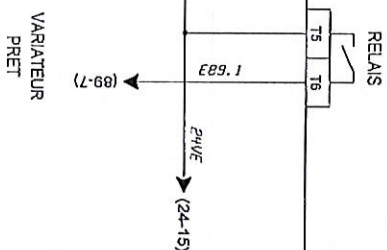
MOV. CATENA TRASPORTATORE 4

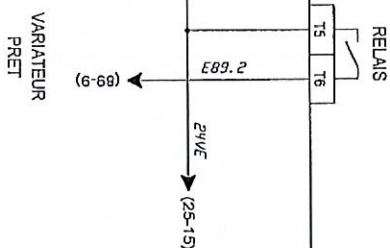
Pag. 18

MOTORE TRASPORTATORE
CATENA DESTRA 6

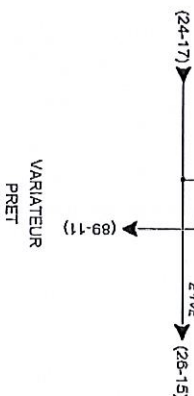


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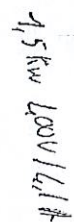




ROTATION TABLE ROTATIVE 1



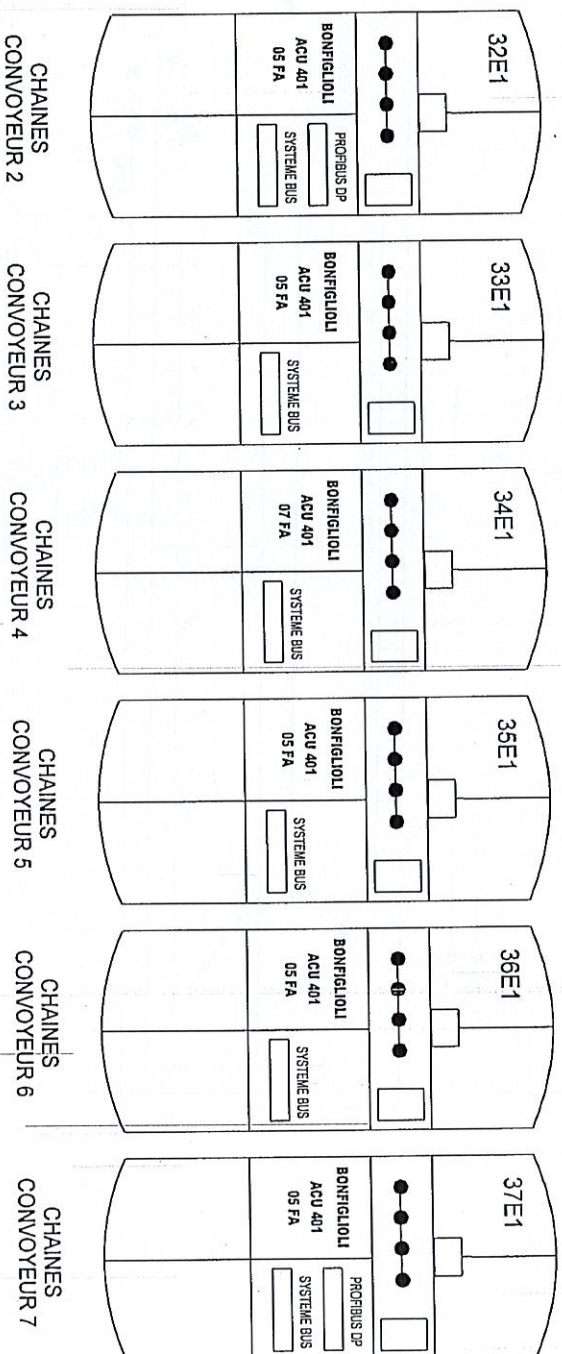
AV/AR ROULEAUX TABLE ROTATIVE 2

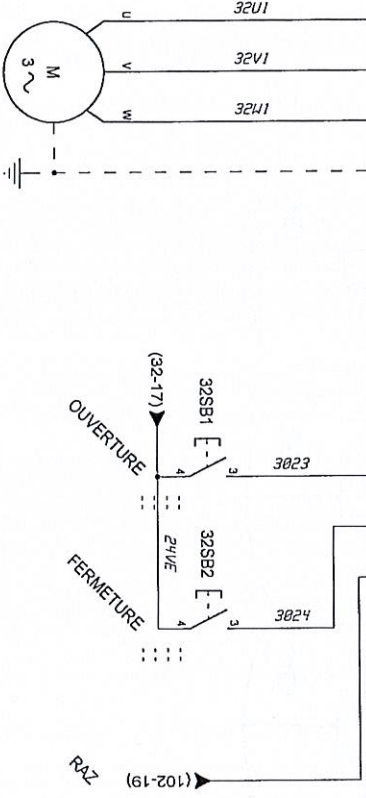
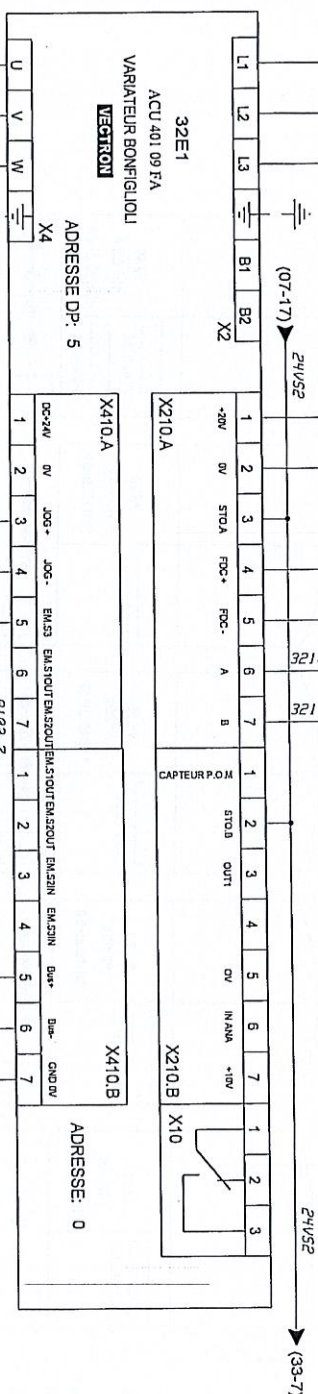
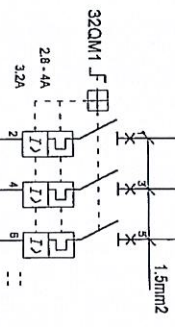
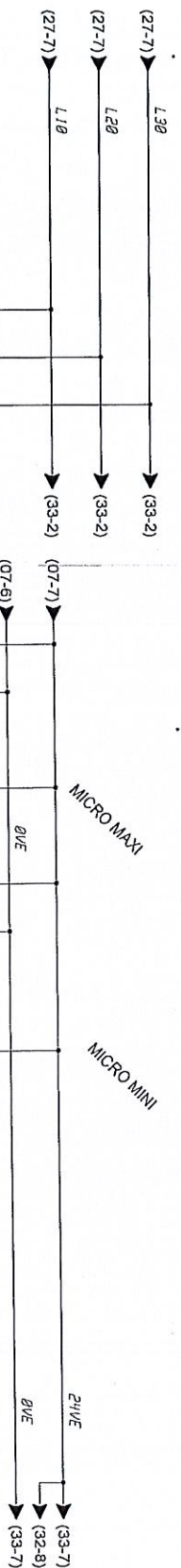


AVIAR CHAINES TABLE ROTATIVE 2



CONFIGURATION VARIATEURS REGLAGES

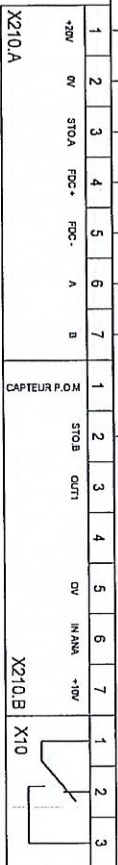
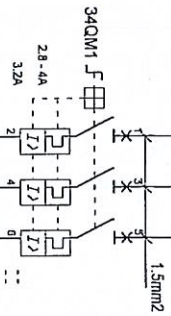
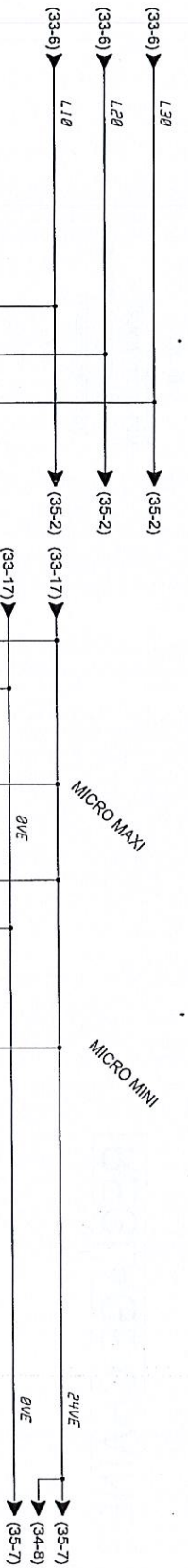




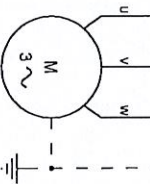
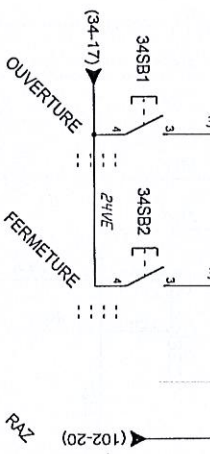
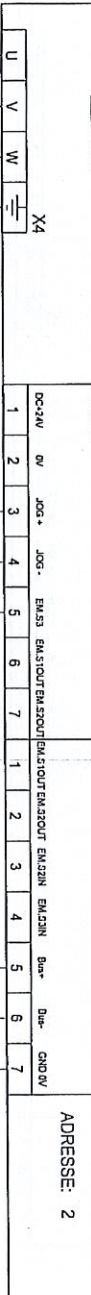
MOTEUR REGLAGE
LARGEUR GUIDES CONVOYEUR 2
P: 0.37KW - 400V / 1.07A
230V / 1.85A
BN71B4

REGLAGE CHAINES CONVOYEUR 2

- 32C1: CODEUR DEPLACEMENT
- 32SB1: OUVERTURE REGLAGE
- 32SB2: FERMETURE REGLAGE
- 32SQ1: MICRO MAXI
- 32SQ2: MICRO MINI



34E1
ACU 401 09 FA
VARIATEUR BONFIGLIOLI
VECTRON



- 34C1: CODEUR DEPLACEMENT
- 34SB1: OUVERTURE REGLAGE
- 34SB2: FERMETURE REGLAGE
- 34SQ1: MICRO MAXI
- 34SQ2: MICRO MINI

MOTEUR REGLAGE
LARGEUR GUIDES CONVOYEUR 4
P: 0.37KW - 400V/1.07A
230V/1.85A
BN71B4

REGLAGE CHAINES CONVOYEUR 4

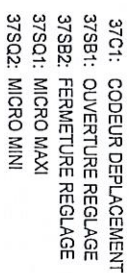


REGLAGE CHAINES CONVOYEUR 5

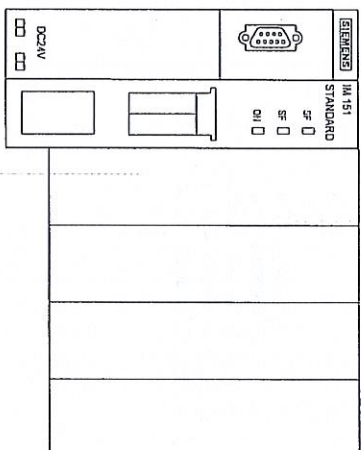
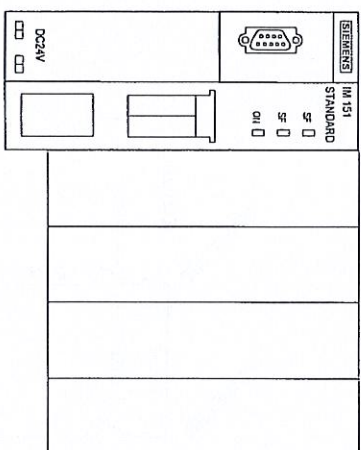


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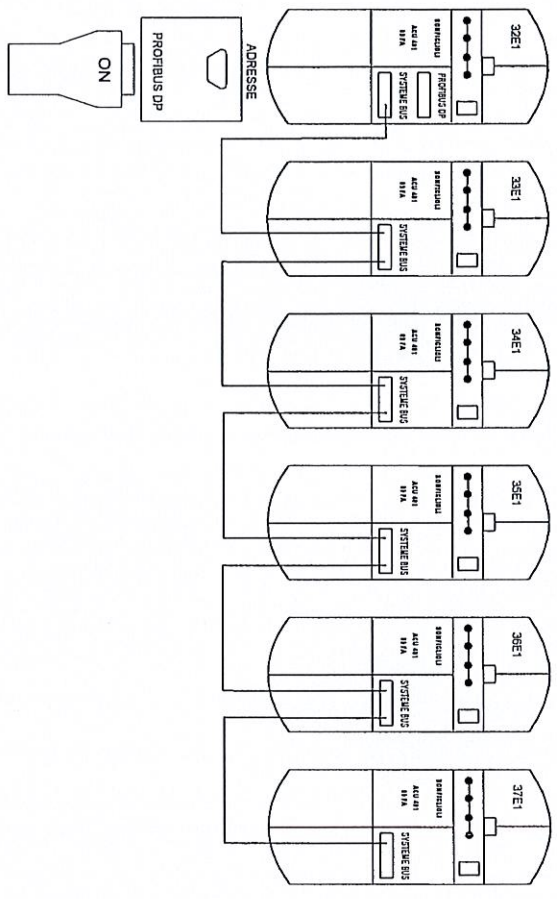
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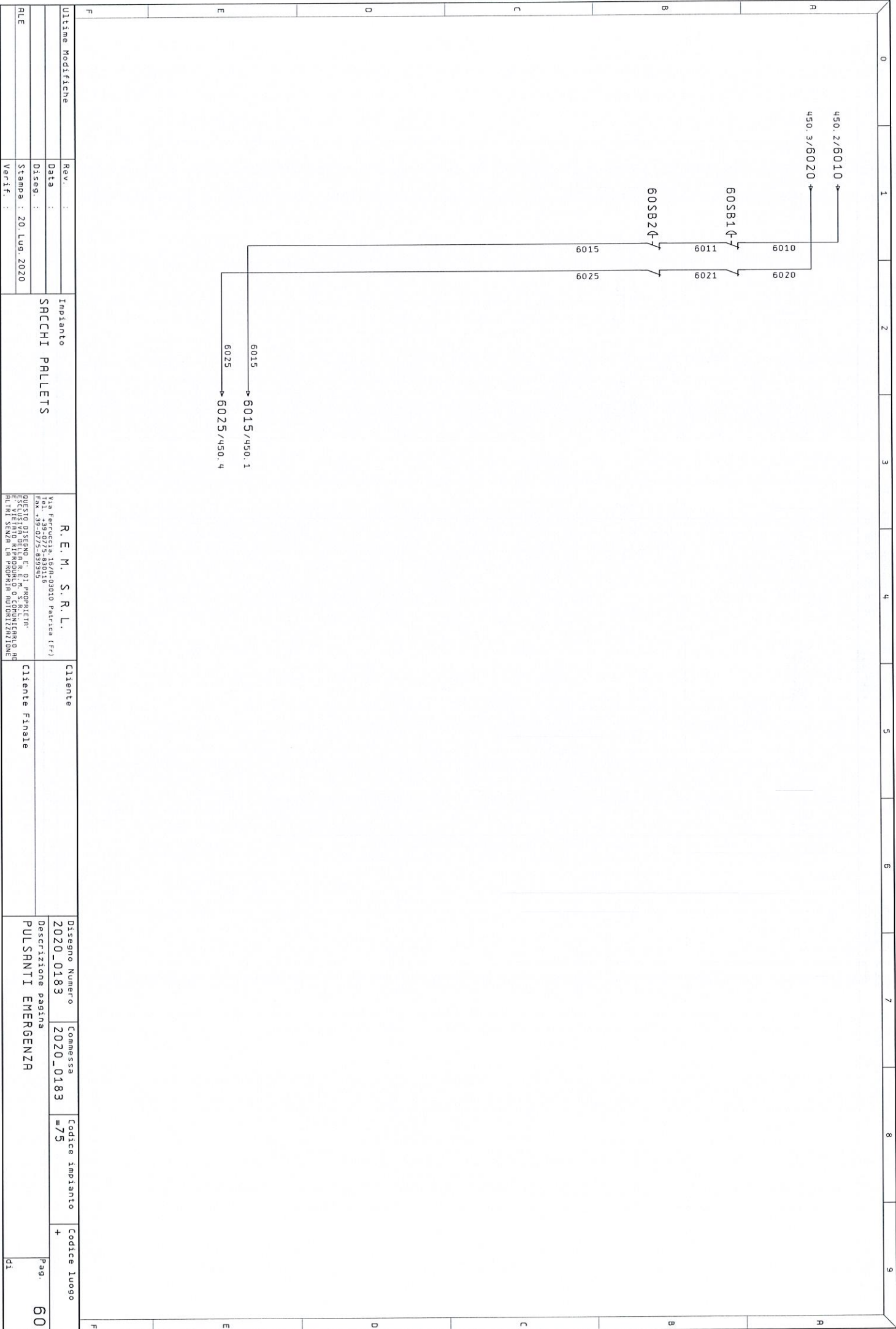
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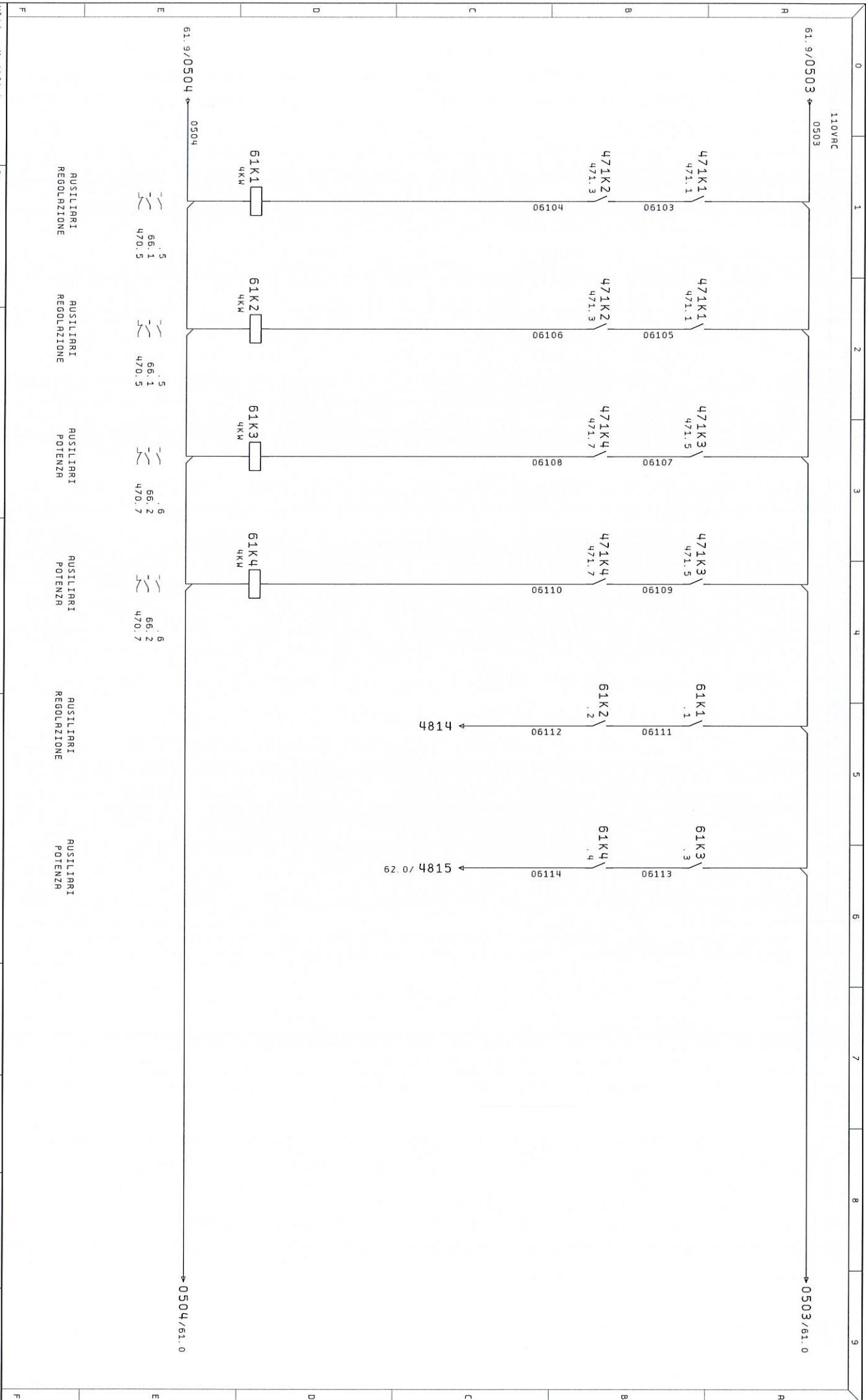
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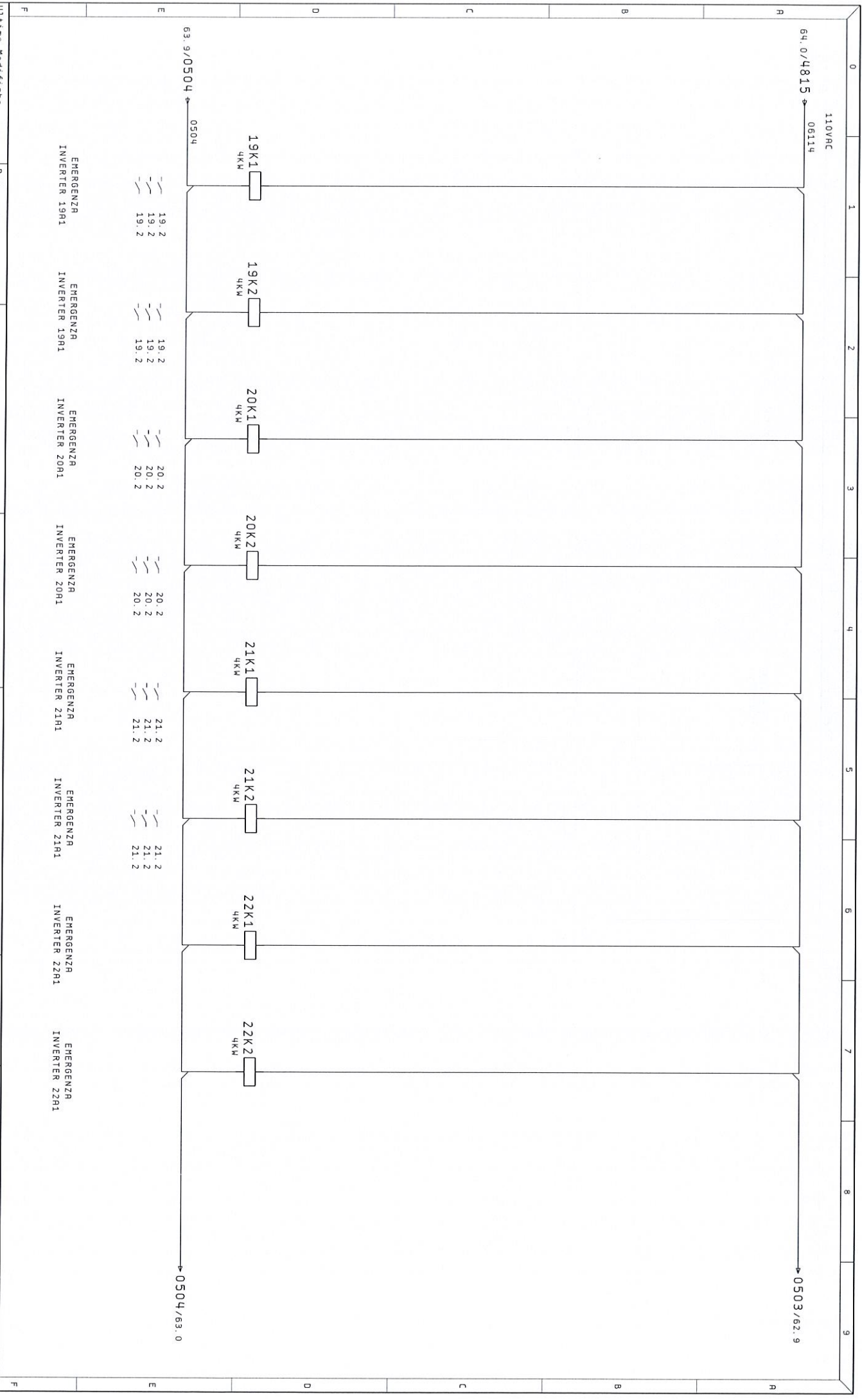


Ultimo Modifiche	Rev. :	Impianto	R.E.M. S.R.L.		Cliente	Disegno Numero	Comessa	Codice impianto	Codice Luogo	
	Data :	SACCHI PALLETS	Via Ferruccio,16/n-03010 Patrica (Fr) Tel. +39-0775-830116 Fax +39-0775-839305			2020_0183	2020_0183	=75	+	
	Diseg. :		Cliente finale	QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE VENERANDO RITROVANDO O COMUNICANDO AD ALTRI, SENZA LA PROPRIA AUTORIZZAZIONE			Pag. 60			
ALE	Stampa : 20. Lug. 2020						PULSANTI EMERGENZA			
	Verif. :					di				



Ultime Modifiche		Rev. :		Impianto		R. E. M. S. R. L.		Cliente		Disegno Numero		Comessa		Codice impianto		Codice luogo	
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Stampa : 20. Lug. 2020		Verif. :		SACCHI PALLETS		QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. AUTORIZZAZIONE				AUSILIARI							

	0	1	2	3	4	5	6	7	8	9
	110VAC 61.6/4815 → 06114									
R										
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D										
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Ultimo Modifiche										
Rev. : Data : Disegn. : Stampa : 20. Lug. 2020 Verif. :										
Impianto										
SACCHI PALLETS										
R. E. M. S. R. L. Via Ferruccio 16/R-03010 Patrica (FR) Tel. +39-0729-889016 Fax +39-0729-889015 QUESTO DISEGNO È DI PROPRIETÀ ESCLUSIVA DELLA R.E.M.S.R.L. E' VIETATO RIPRODURLO O COMUNICARLO AD TERZI SENZA LA PROPRIA AUTORIZZAZIONE.										
Cliente										
Cliente Finale										
Disegno Numero 2020_0183 Comessa 2020_0183 Codice impianto =75 Codice luogo + Pag. di 62										



Ultime Modifiche		Rev. :		Impianto	
Data :		Disegn. :		Stampa : 20. Lug. 2020	
Ver.1		Stampa : 20. Lug. 2020		Ver.1	
SACCHI PALLETS		R. E. M. S. R. L.		Cliente Finale	
Via Fagnola, 18/A-20010 Patrica (FR)		Via Fagnola, 18/A-20010 Patrica (FR)		Via Fagnola, 18/A-20010 Patrica (FR)	
Tel. +39-0775-439305		Tel. +39-0775-439305		Tel. +39-0775-439305	
Fax +39-0775-439305		Fax +39-0775-439305		Fax +39-0775-439305	
QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. AUTORIZZAZIONE A RIPRODURRE E' CONCESSA SOLO PER L'USO PREVISTO IN PROPRIO AUTORE/270210M		QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. AUTORIZZAZIONE A RIPRODURRE E' CONCESSA SOLO PER L'USO PREVISTO IN PROPRIO AUTORE/270210M		QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. AUTORIZZAZIONE A RIPRODURRE E' CONCESSA SOLO PER L'USO PREVISTO IN PROPRIO AUTORE/270210M	
Disegno Numero		Comessa		Codice impianto	
2020_0183		2020_0183		=75	
Descrizione pagina		Pag.		di	
AUSILIARI		63		63	

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110VAC									
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EMERGENZA EMERGENZA EMERGENZA EMERGENZA EMERGENZA EMERGENZA EMERGENZA EMERGENZA EMERGENZA EMERGENZA									
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Diseg. : R. E. M. S. R. L.									
Stampa : 20. Lug. 2020									
Verif. :									
via Ferruccio, 16/R-03010 Patrica (Fr)									
tel. +39-0725-493945									
fax +39-0725-493945									
QUESTO DISEGNO E' DI PROPRIETA'									
ESCLUSIVA DELLA R. E. M. S. R. L.									
E' VIETATO IL RIPRODURRE O COMUNICARE AD									
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Pag. 64									
di									

0 1 2 3 4 5 6 7 8 9

110VAC

64,9/4815 06114 4815

27K1
4KW

27K2
4KW

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EMERGENZA
INVERTER 27R1

EMERGENZA
INVERTER 27R1

Ultime Modifiche	Rev. :	Impianto					Disegno Numero	Commissa	Codice impianto	Codice luogo
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	Disegn.						Descrizione pagina			
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Stampa :	20. Lug. 2020						RUSILIRI			
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Verif.

R. E. M. S. R. L.
Via Francesco I, 16/A-03010 Patrica (Fr)
Tel. +39-0775-893456
Fax +39-0775-893456

Cliente finale

AUSILIRI



STO
ABILITAZIONE
BONFIGLIOLI

STO
ABILITAZIONE
SP

Ultime Modifiche		Rev. :	Impianto	R. E. M. S. R. L.		Cliente		Disegno Numero		Comessa	Codice Impianto	Codice Luogo
		Date :		via Fagnola, 12/A - 00100 Patrica (FR)				2020_0183		2020_0183	=75	+
		Diseg. :	SACCHI PALLETS	tel. +39-0775-899115				Descrizione pagina				Paq.
		Stampa :		fax +39-0775-899145		Cliente finale		AUSILIARI				66
		Verif. :		QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. E' AUTORIZZATO AD UTILIZZARSI SENZA LA PROPRIA AUTORIZZAZIONE								d1



CONFIGURATION PROFIBUS ARMOIRE CONVOYEUR

ADRESSE : 15

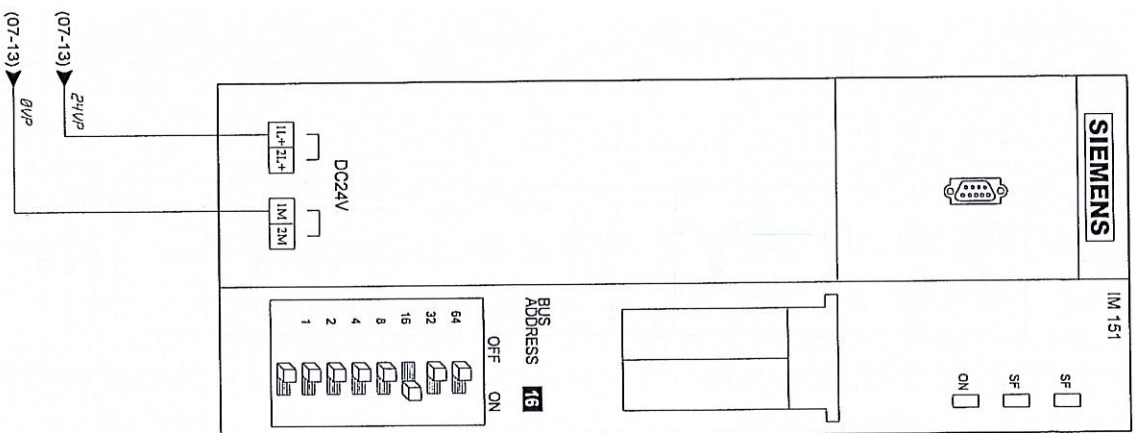
SIEMENS		IM151 STANDARD	ET200S	1L+2L+1M+2M
71E1	PM-E			
72E1	4DI DC 24V			
72E2	4DI DC 24V			
73E1	4DI DC 24V			
73E2	4DI DC 24V			
74E1	4DI DC 24V			
74E2	4DI DC 24V			
75E1	4DI DC 24V			
75E2	4DI DC 24V			
76E1	4DI DC 24V			
76E2	4DI DC 24V			
77E1	4DI DC 24V			
77E2	4DI DC 24V			
78E1	4DI DC 24V			
79E1	4DI DC 24V			
80E1	4DI DC 24V			

CONFIGURATION PROFIBUS ARMOIRE CONVOYEUR

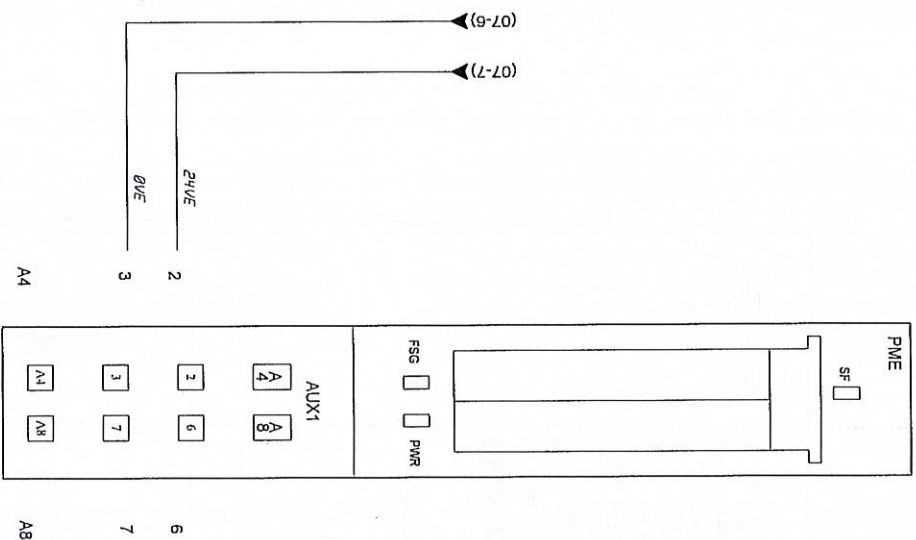
81E1	4DI DC 24V		E33.0	
82E1	4DI DC 24V		E33.0	
83E1	4DI DC 24V		E33.0	
84E1	4DI DC 24V		E22.0	
85E1	4DI DC 24V		E23.0	
86E1	4DI DC 24V		E24.0	
88E1	4DI DC 24V		E22.0	
89E1	4DI DC 24V		E23.0	
90E1	4DI DC 24V		E24.0	
96E1	PM-E		A22.0	
97E1	2DO NO/NC AC 230V/5A		A22.0	
97E2	2DO NO/NC AC 230V/5A		A23.0	
98E1	2DO NO/NC AC 230V/5A		A24.0	
98E2	4DO DC 24V/0.5A		A25.0	
99E1	4DO DC 24V/0.5A		A25.0	
100E1	4DO DC 24V/0.5A		A25.0	
101E1	4DO DC 24V/0.5A		A25.0	
102E1	4DO DC 24V/0.5A		A25.0	

FIN DE LIGNE

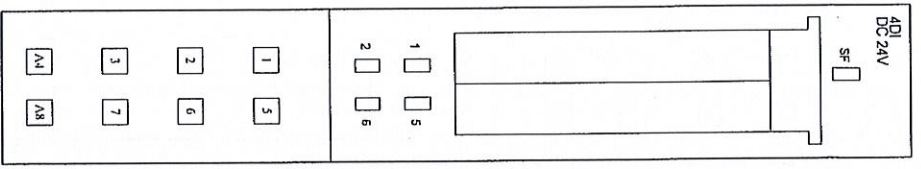
70E1
6ES7 151-1AA02-0AB0



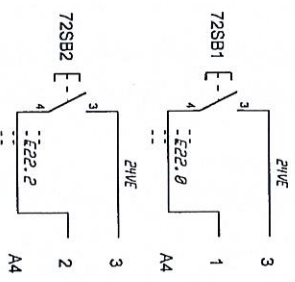
71E1
6ES7 138-4CB10-0AB0
6ES7 193-4CC20-0AA0



72E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

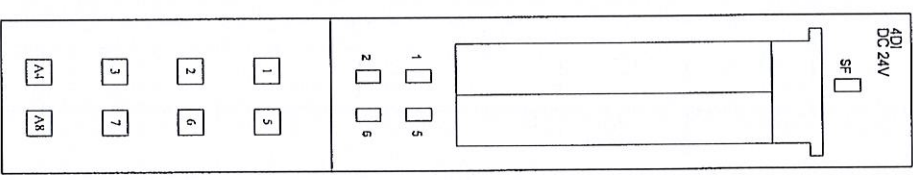


ARRÊT FIN
DE CYCLE
ROBOT X-Y

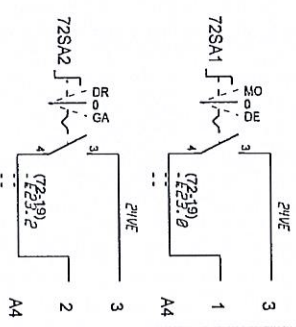


COMMANDE
DEPOSE PLATEAUX

72E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

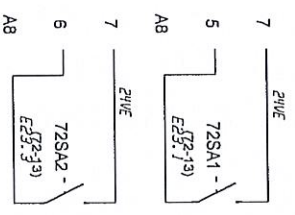


MONTÉE
PINCE DEPILEUR
ROBOT X-Y



DROITE
PINCE DEPILEUR
ROBOT X-Y
(VERS CLOUSE)

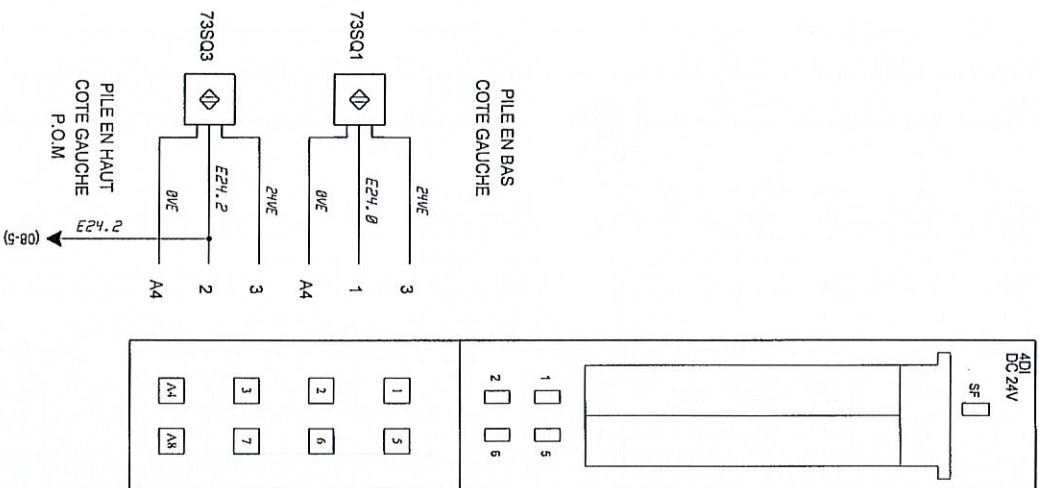
DESCENTE
PINCE DEPILEUR
ROBOT X-Y



GAUCHE
PINCE DEPILEUR
ROBOT X-Y
(VERS DEPILEUR)

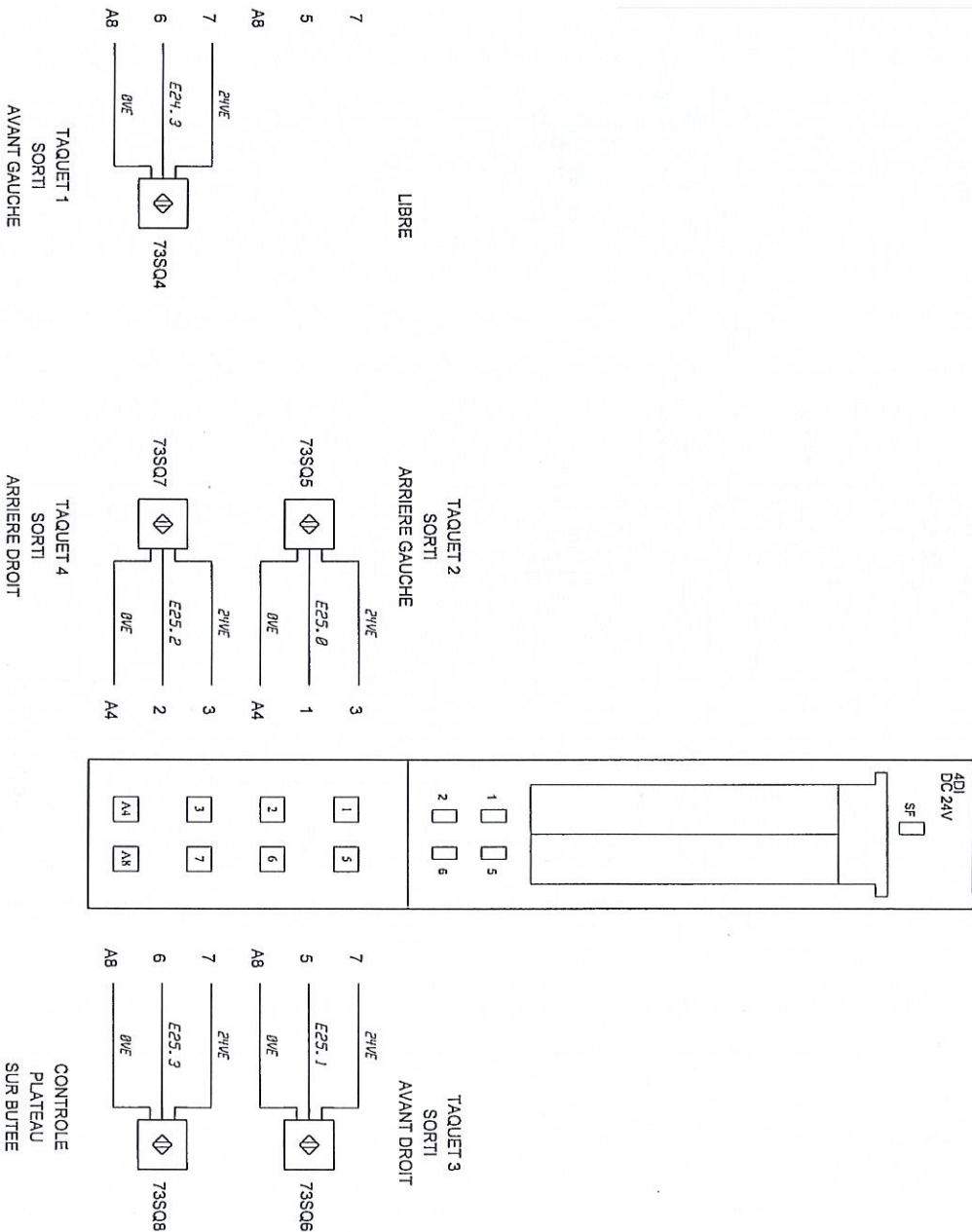
73E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

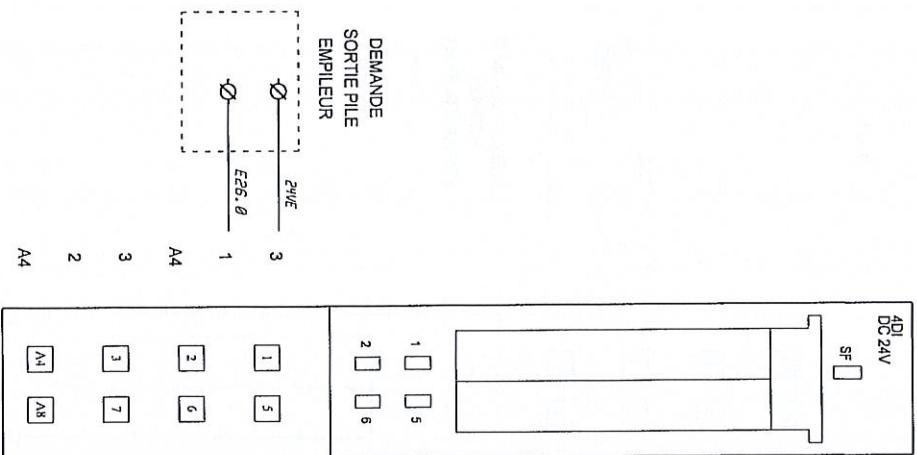


73E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

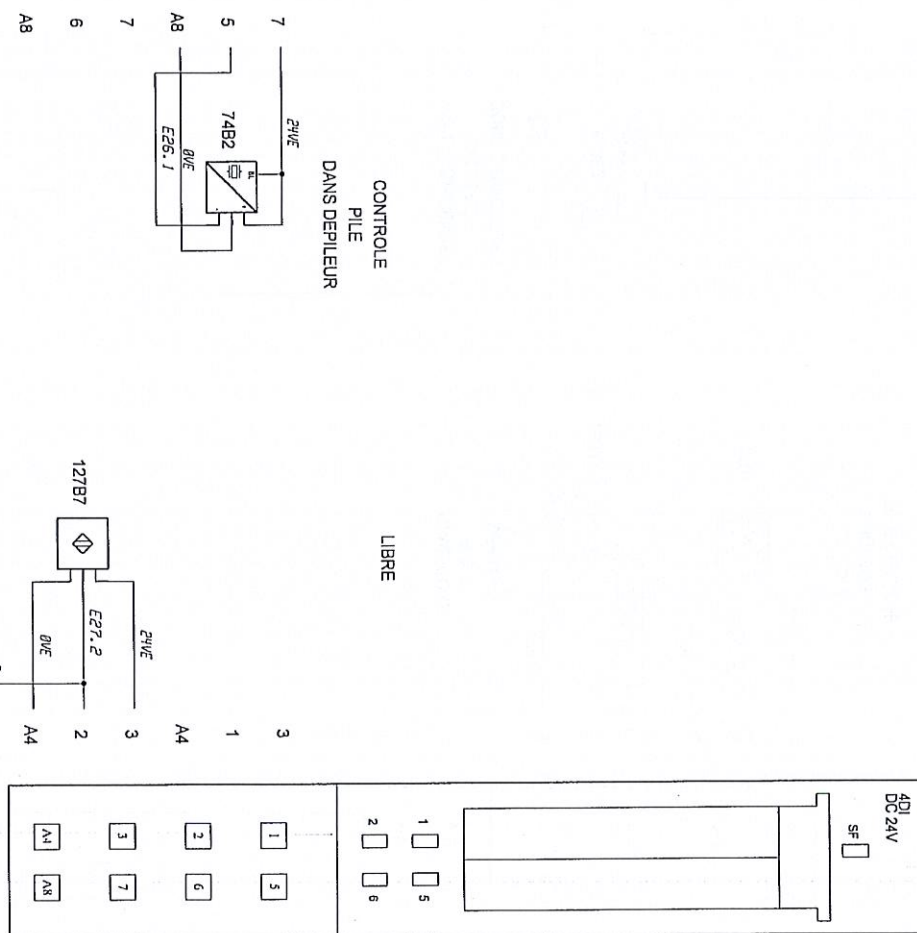


74E1
6ES7 193-1CB20-0AA0/U
6ES7 131-1BD00-0AA0

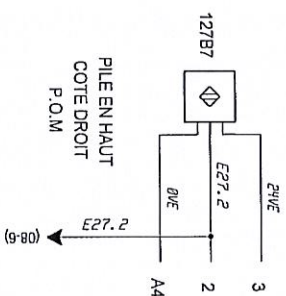


LIBRE

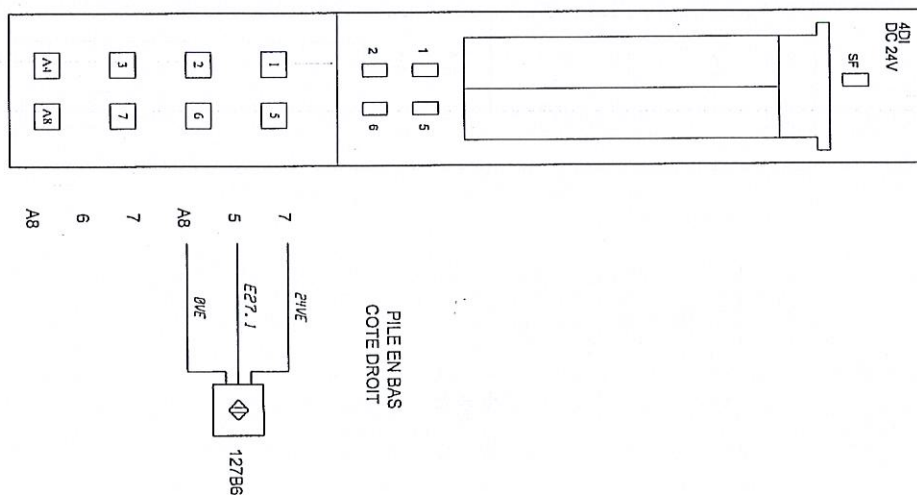
74E2
6ES7 193-1CB20-0AA0/U
6ES7 131-1BD00-0AA0



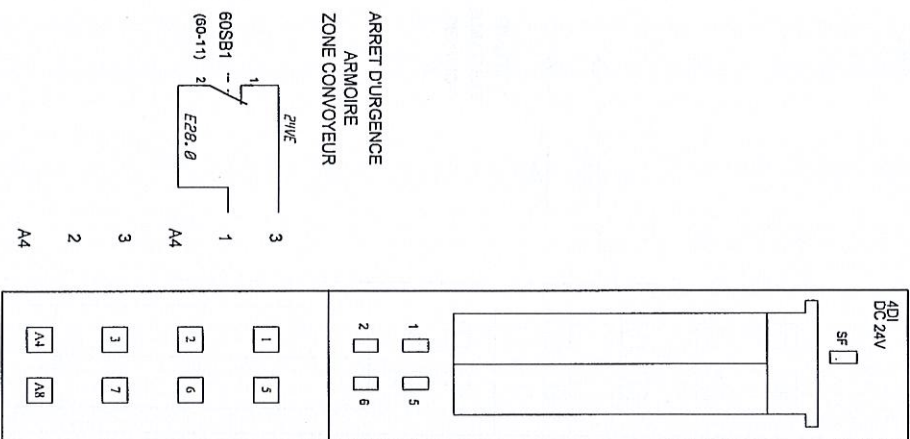
LIBRE



LIBRE

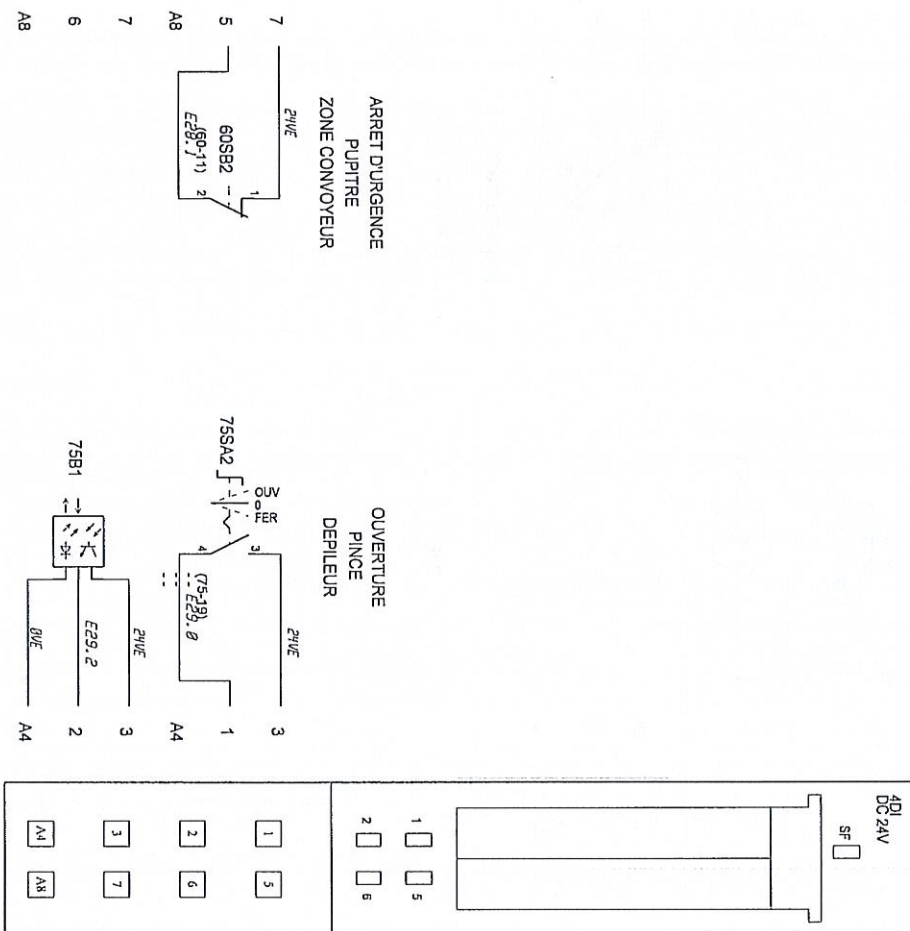


7SE1
6ES7 193-1CB30-0AA0U
6ES7 131-4BD00-0AA0



LIBRE

7SE2
6ES7 193-1CB30-0AA0U
6ES7 131-4BD00-0AA0



LIBRE

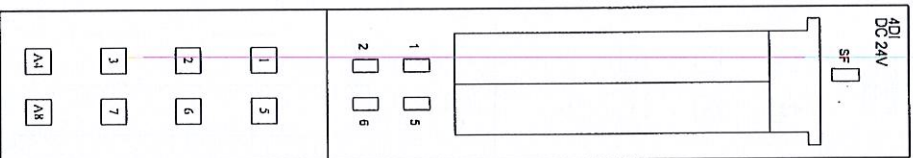
CELLULE
ALIGNEMENT
PILE A GAUCHE

7SE2
6ES7 193-1CB30-0AA0U
6ES7 131-4BD00-0AA0

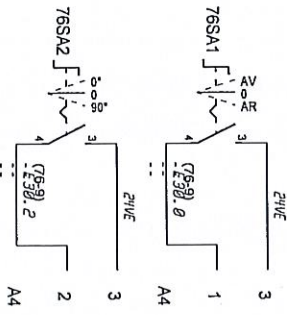


CELLULE
ALIGNEMENT
PILE A DROITE

76E1
 6ES7 193-4CB30-0AA0/U
 6ES7 131-4BD00-0AA0

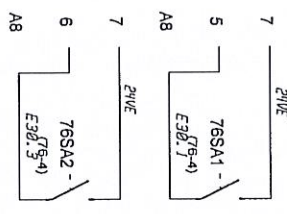


AVANT
 CHAINES
 DEPILEUR



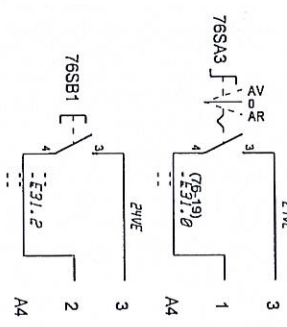
ROTATION
 PINCE DEPILEUR
 A 0°
 (PRISE)

ARRIERE
 CHAINES
 DEPILEUR



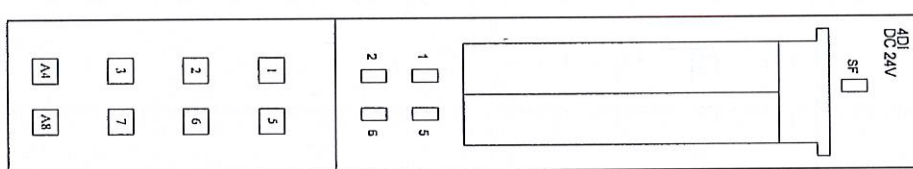
ROTATION
 PINCE DEPILEUR
 A 90°
 (POSE)

MONTÉE
 PILE
 DEPILEUR

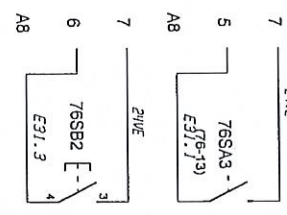


COMMANDE
 MONTÉE / DESCENTE
 SKIS

76E2
 6ES7 193-4CB30-0AA0/U
 6ES7 131-4BD00-0AA0



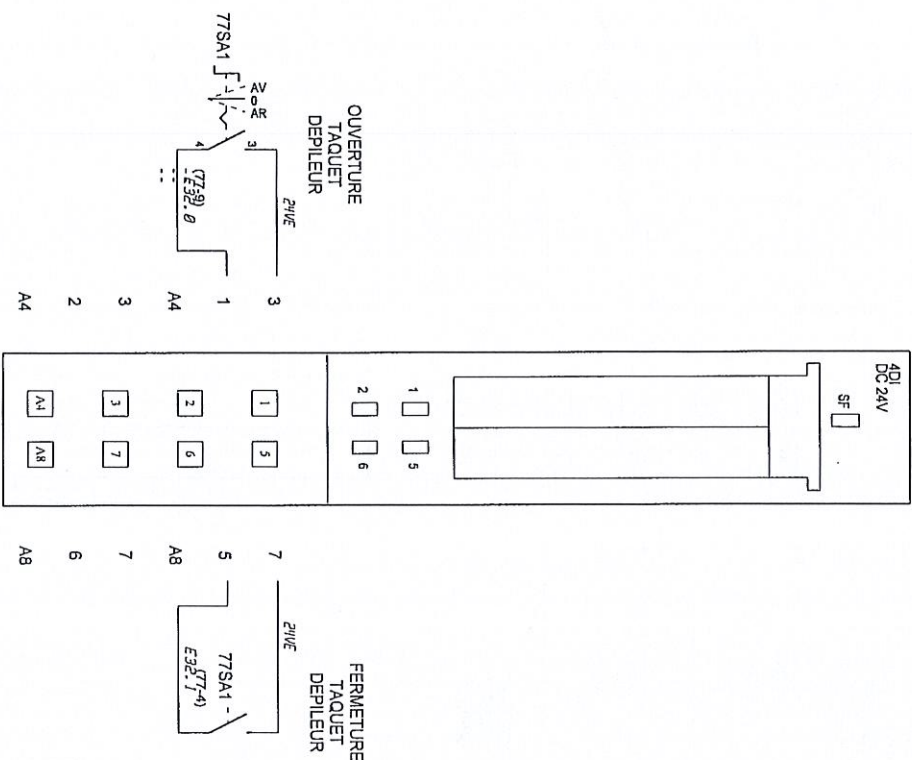
DESCENTE
 PILE
 DEPILEUR



COMMANDE
 MONTÉE / DESCENTE
 BUTEE EMPILEUR

77E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

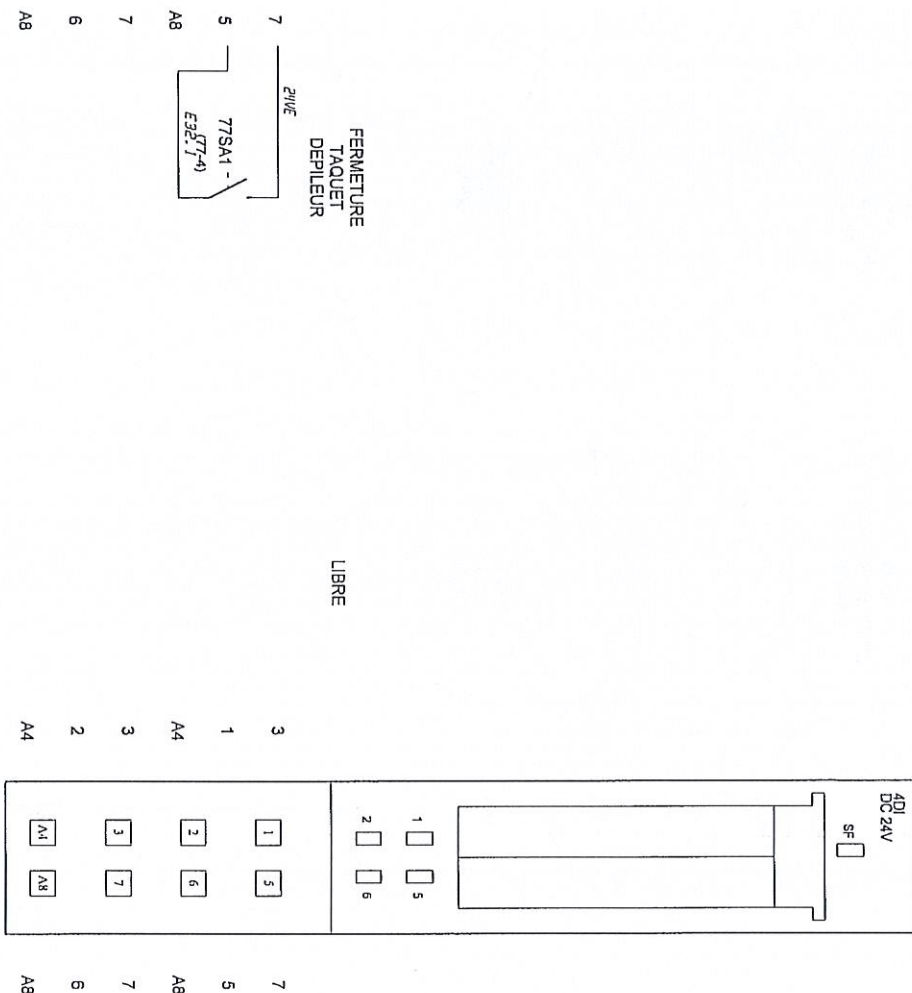


LIBRE

ROBOT
NORMAL
0-0

77E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



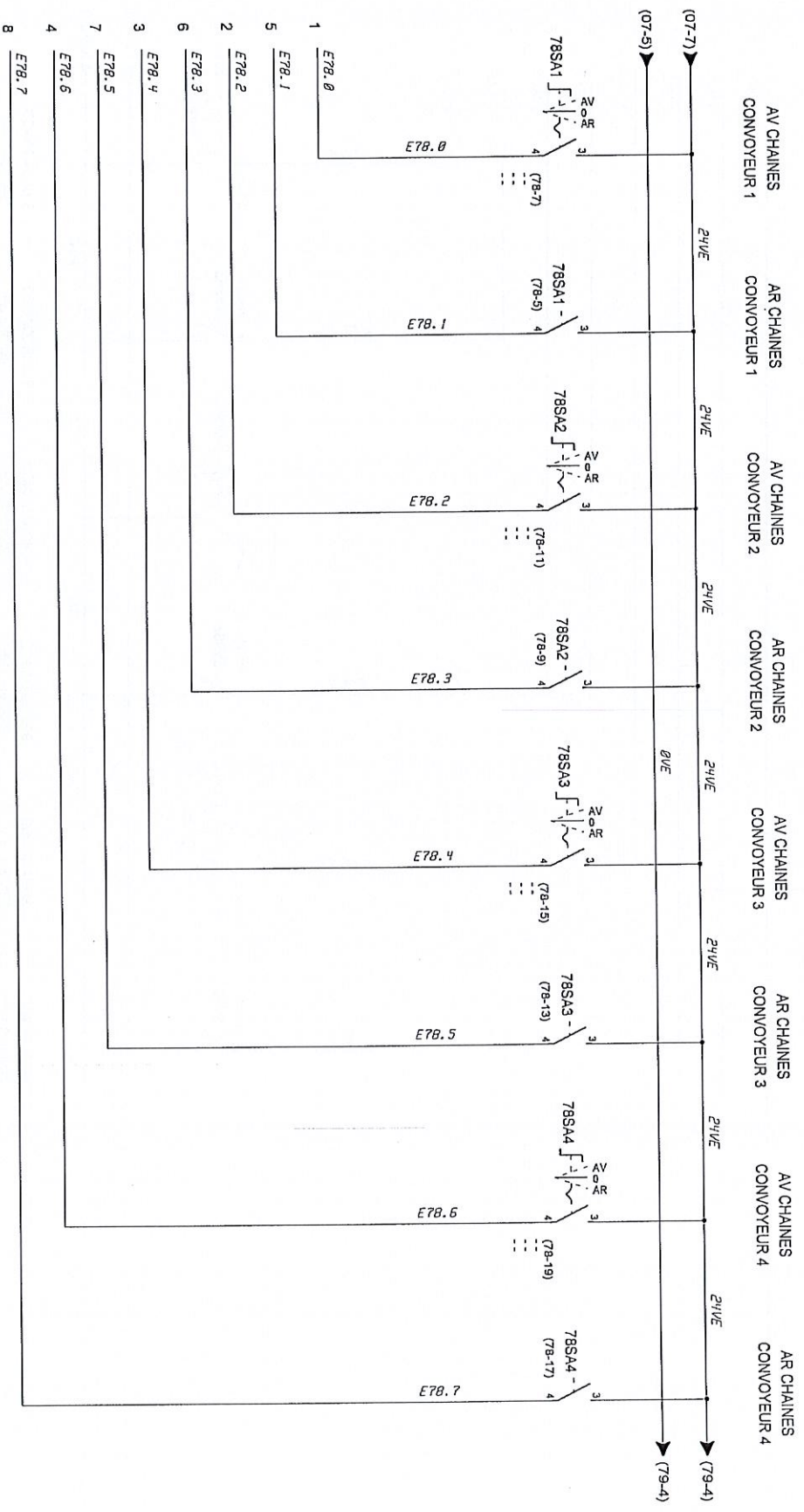
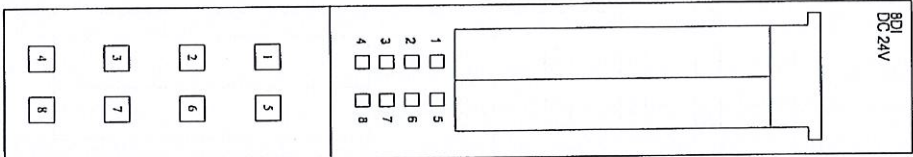
LIBRE

LIBRE

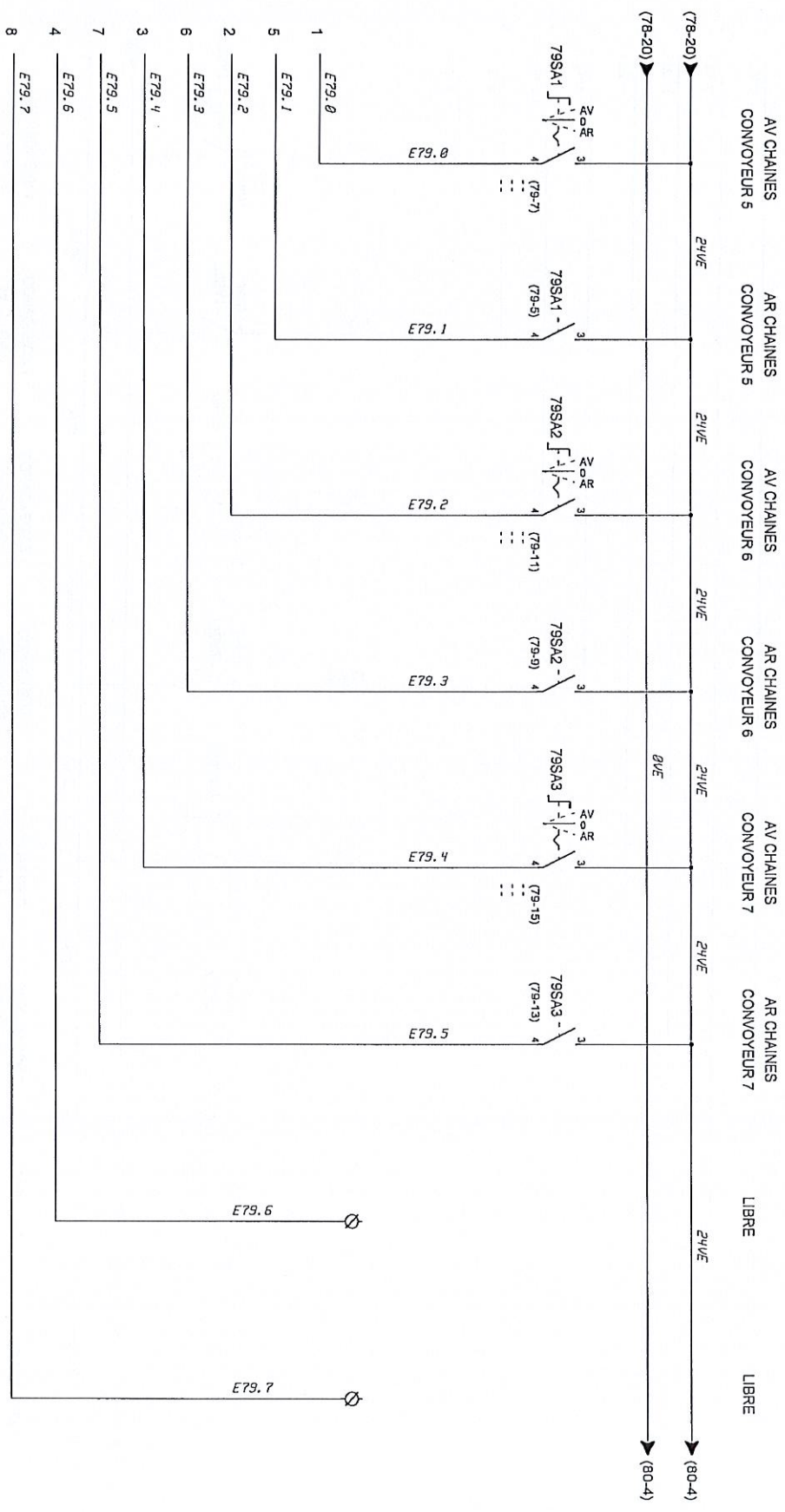
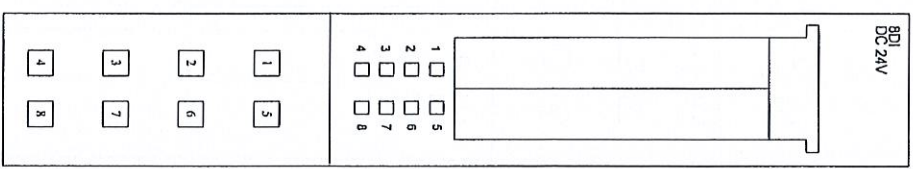
LIBRE

LIBRE

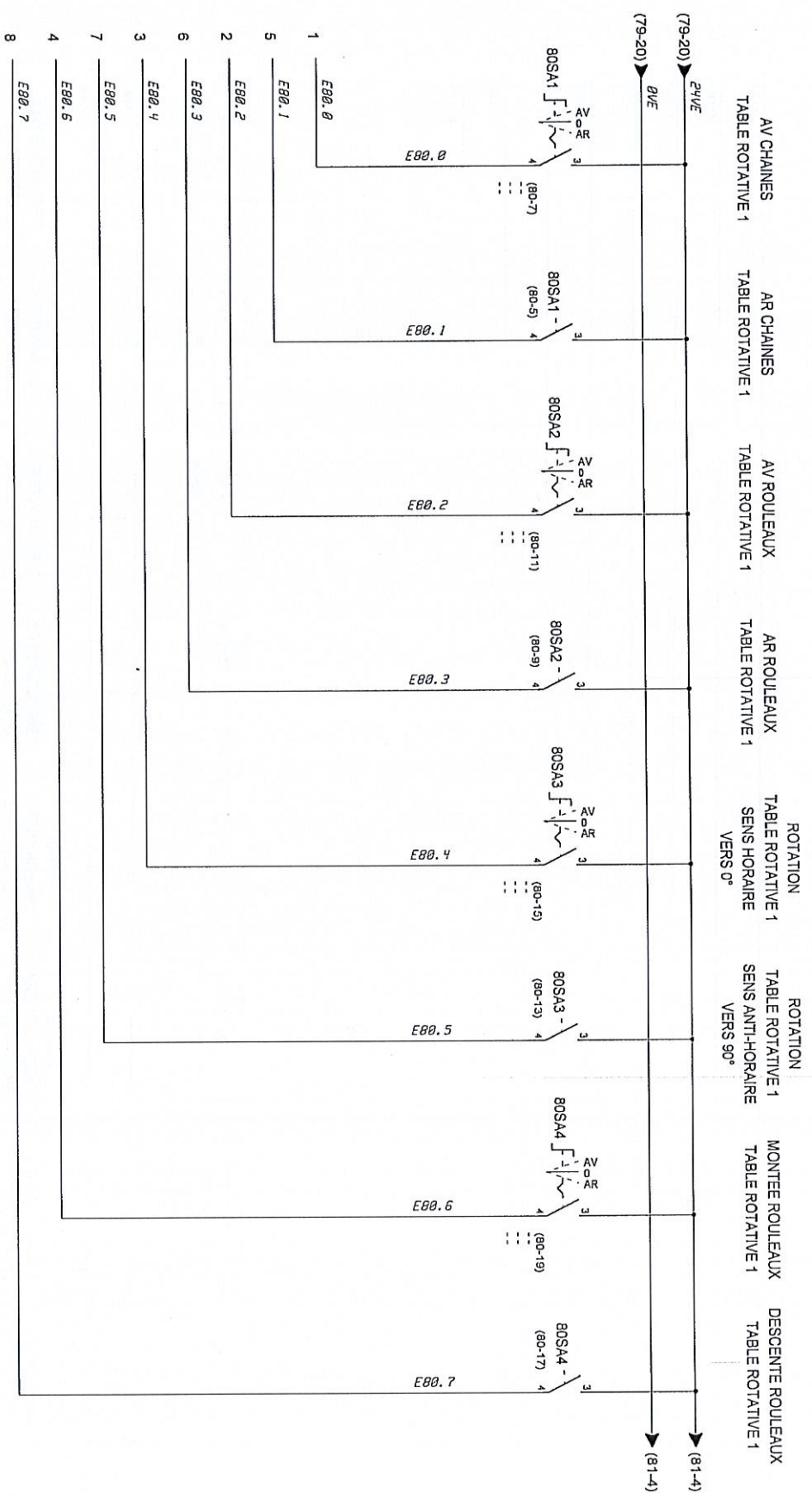
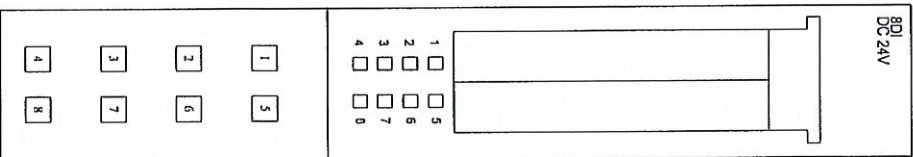
7BE1
6ES7 193-1CB30-0AA0U
6ES7 132-1BD00-0AA0



79E1
 6ES7 193-1CB20-0AA0/U
 6ES7 132-1BD00-0AA0

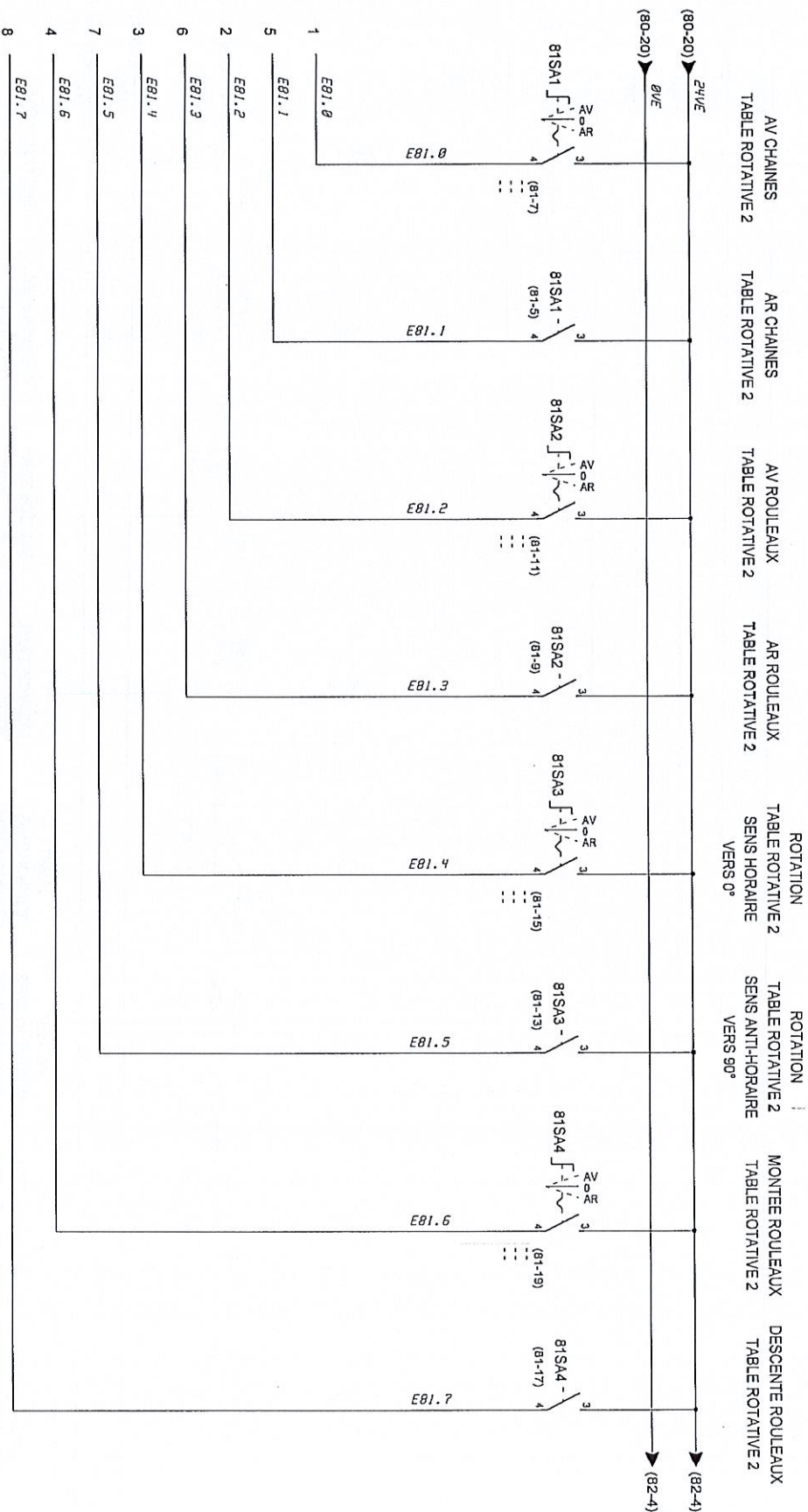
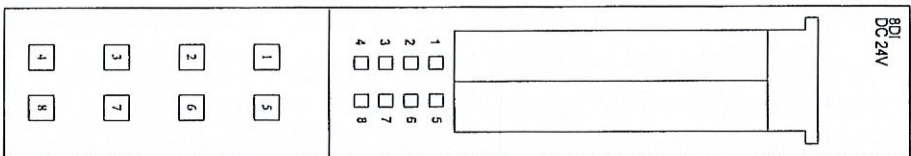


80E1
6ES7 193-1CB20-0AA0/U
6ES7 132-1BD00-0AA0

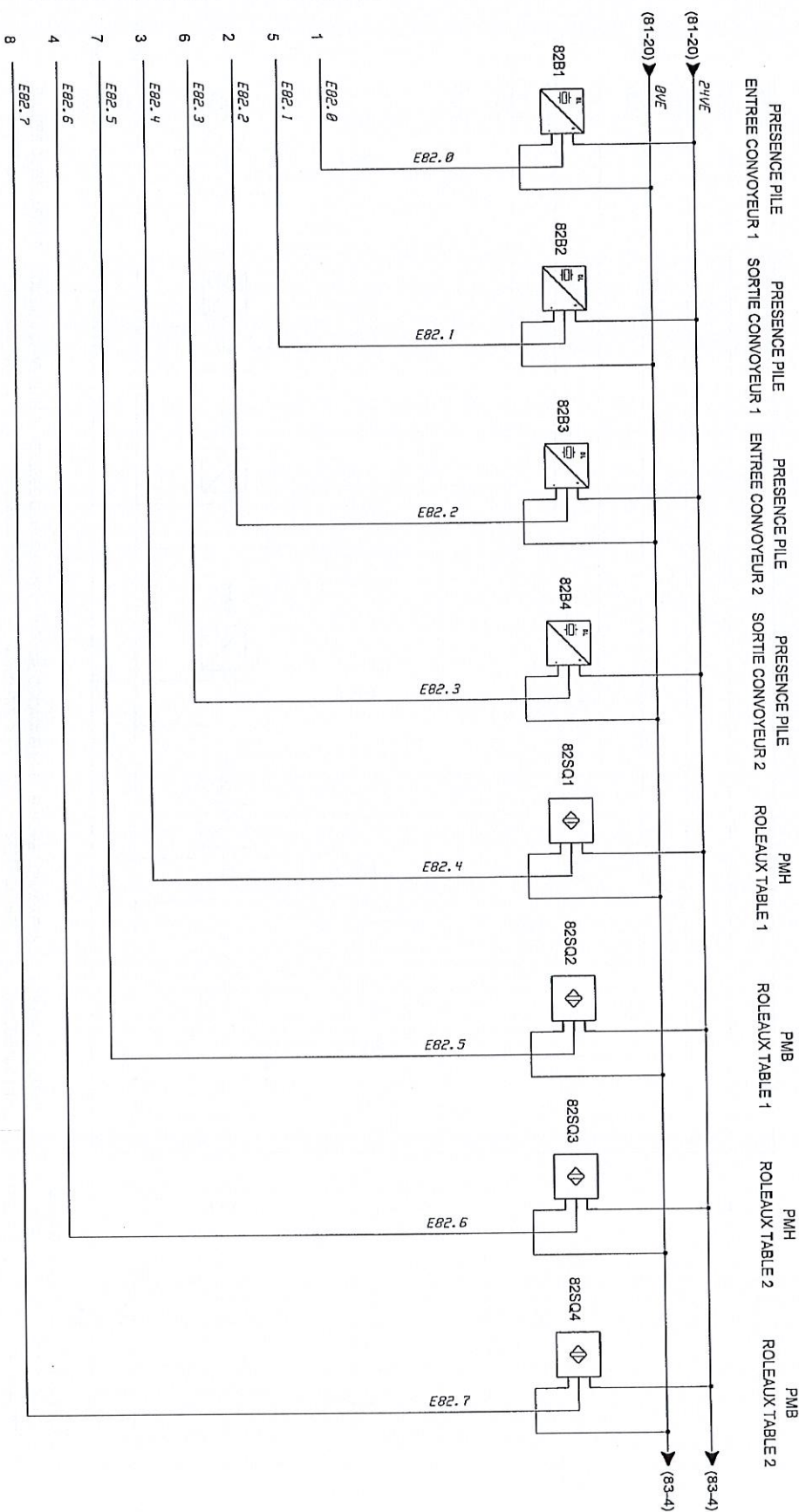
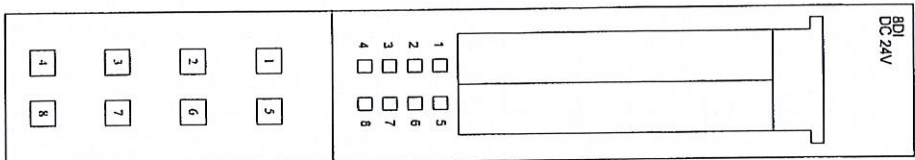


81E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

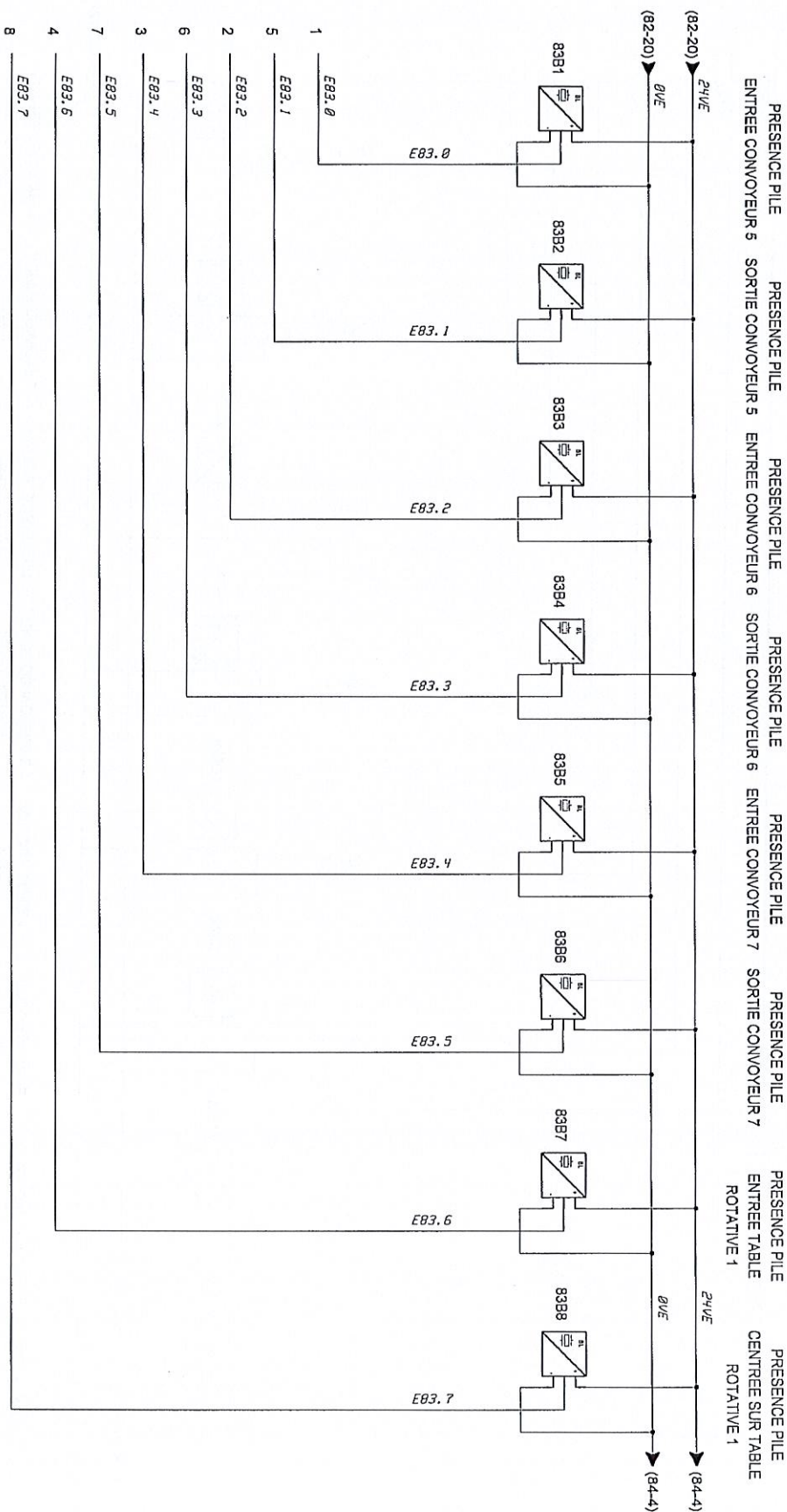
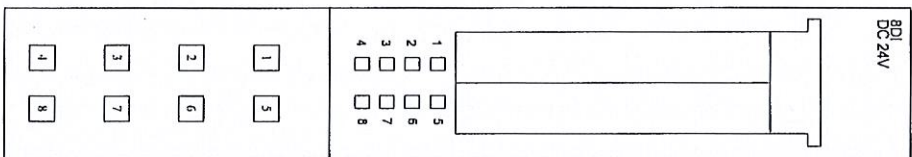


B2E1
6ES7 193-4CB30-0AA0/U
6ES7 132-4BD00-0AA0



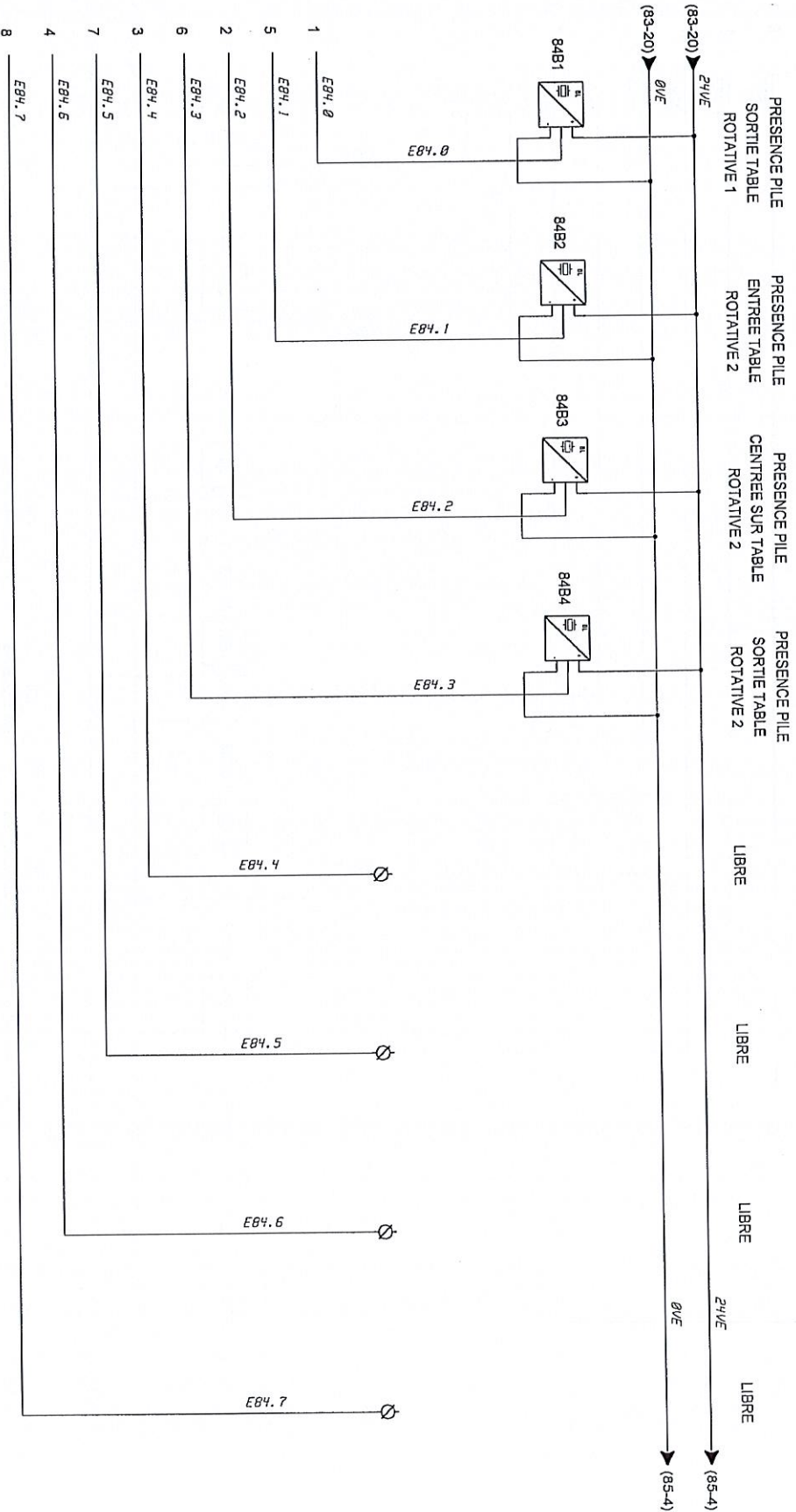
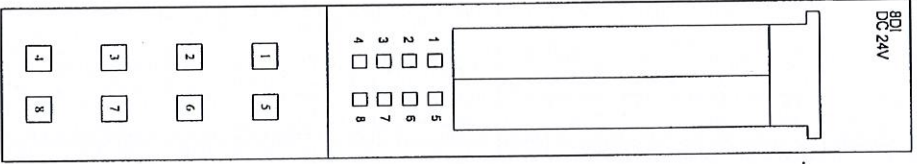
83E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

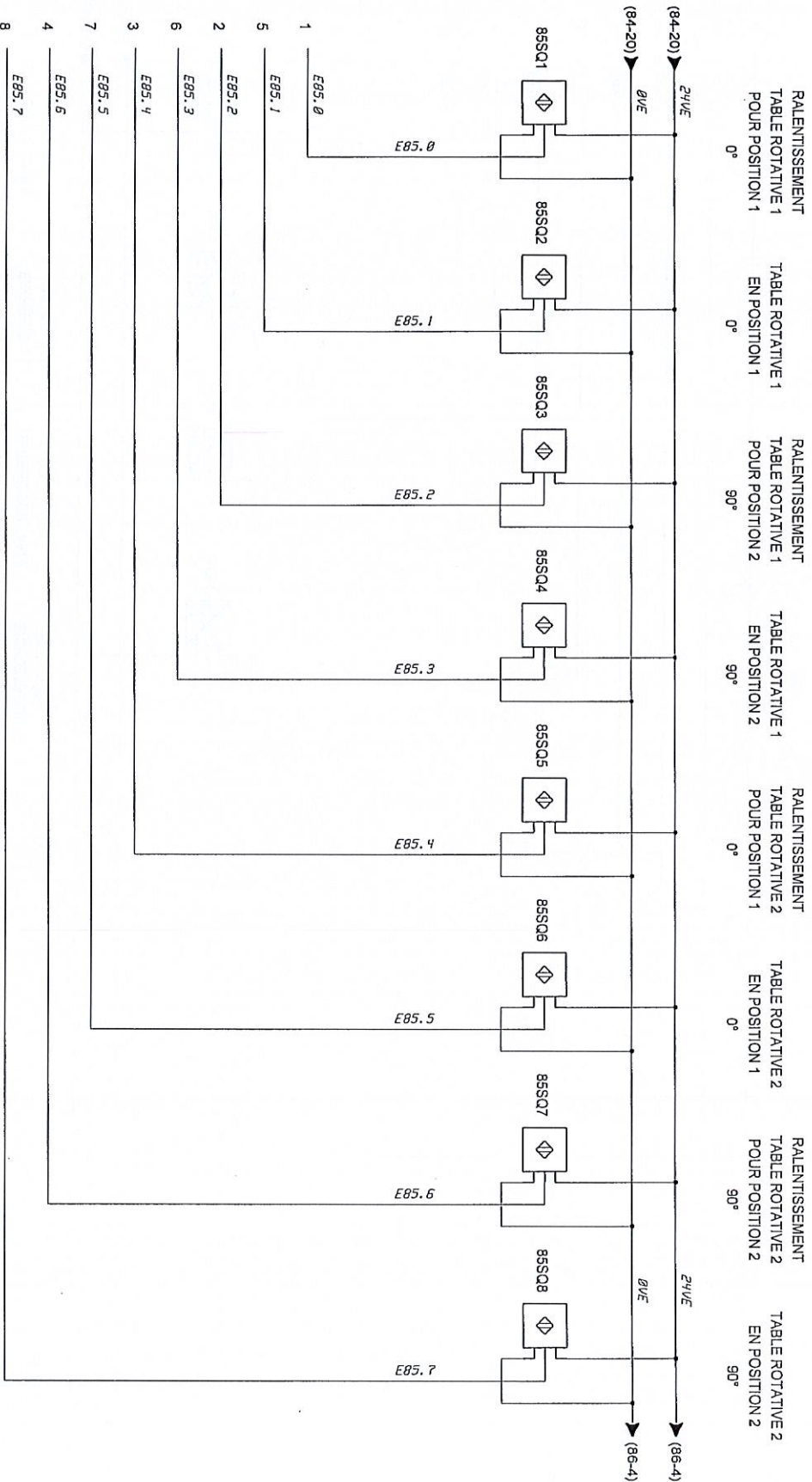
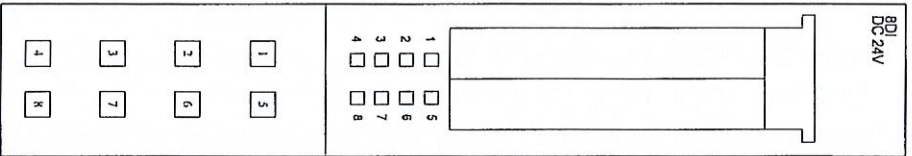


84E1

6ES7 193-4CB30-0AA0/U
6ES7 132-1BD00-0AA0



85E1
6ES7 191-1CB20-0AA0/U
6ES7 132-4BD00-0AA0



B6E1
6ES7 193-4CB30-0AA0U
6ES7 132-4BD00-0AA0

RALENTISSEMENT
TABLE ROTATIVE 2
POUR POSITION 3

TABLE ROTATIVE 2
EN POSITION 3

ENERGENZA
1 A PLC

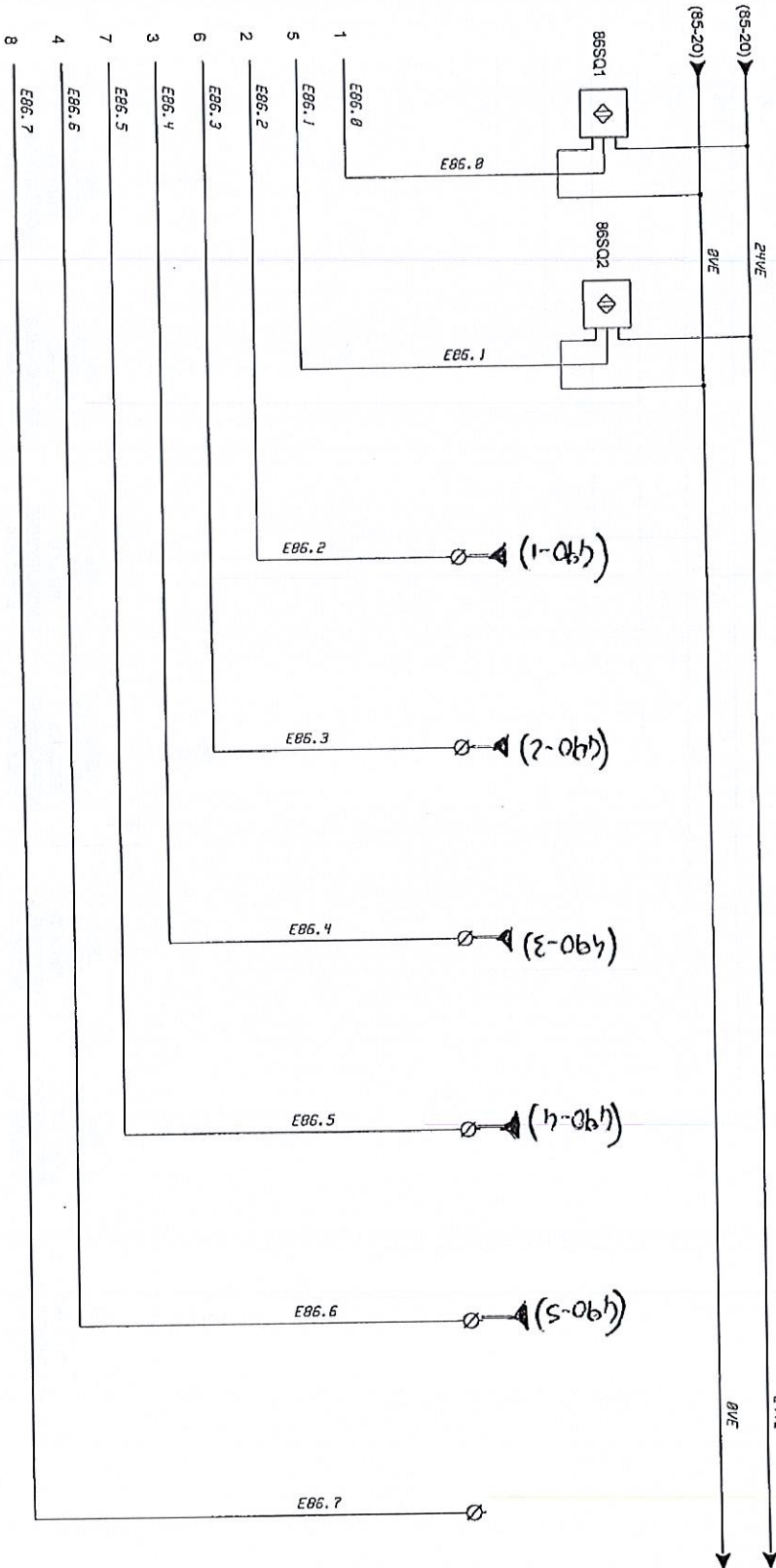
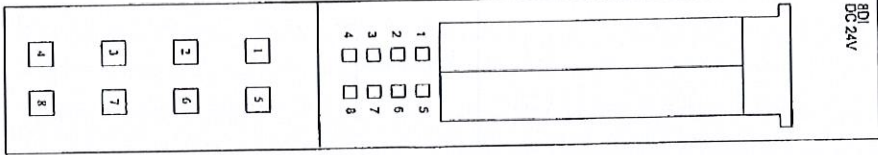
ENERGENZA
2 A PLC

ENERGENZA
3 A PLC

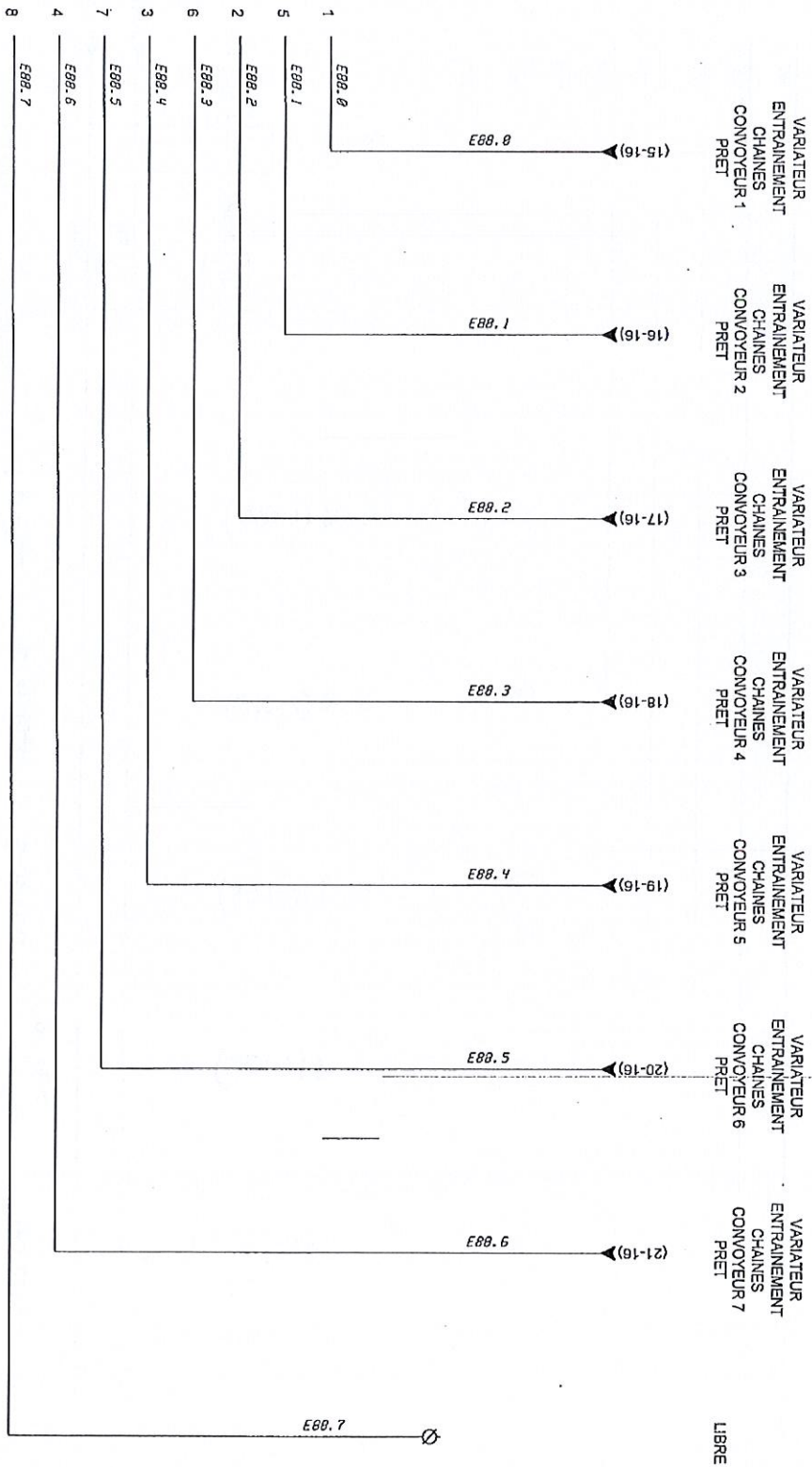
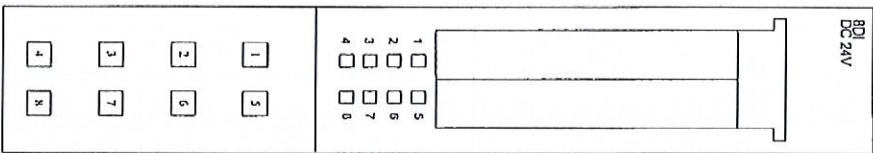
ROTE
CHASSE
A PLC

ARRESTO
MACCHINA

LIBRE

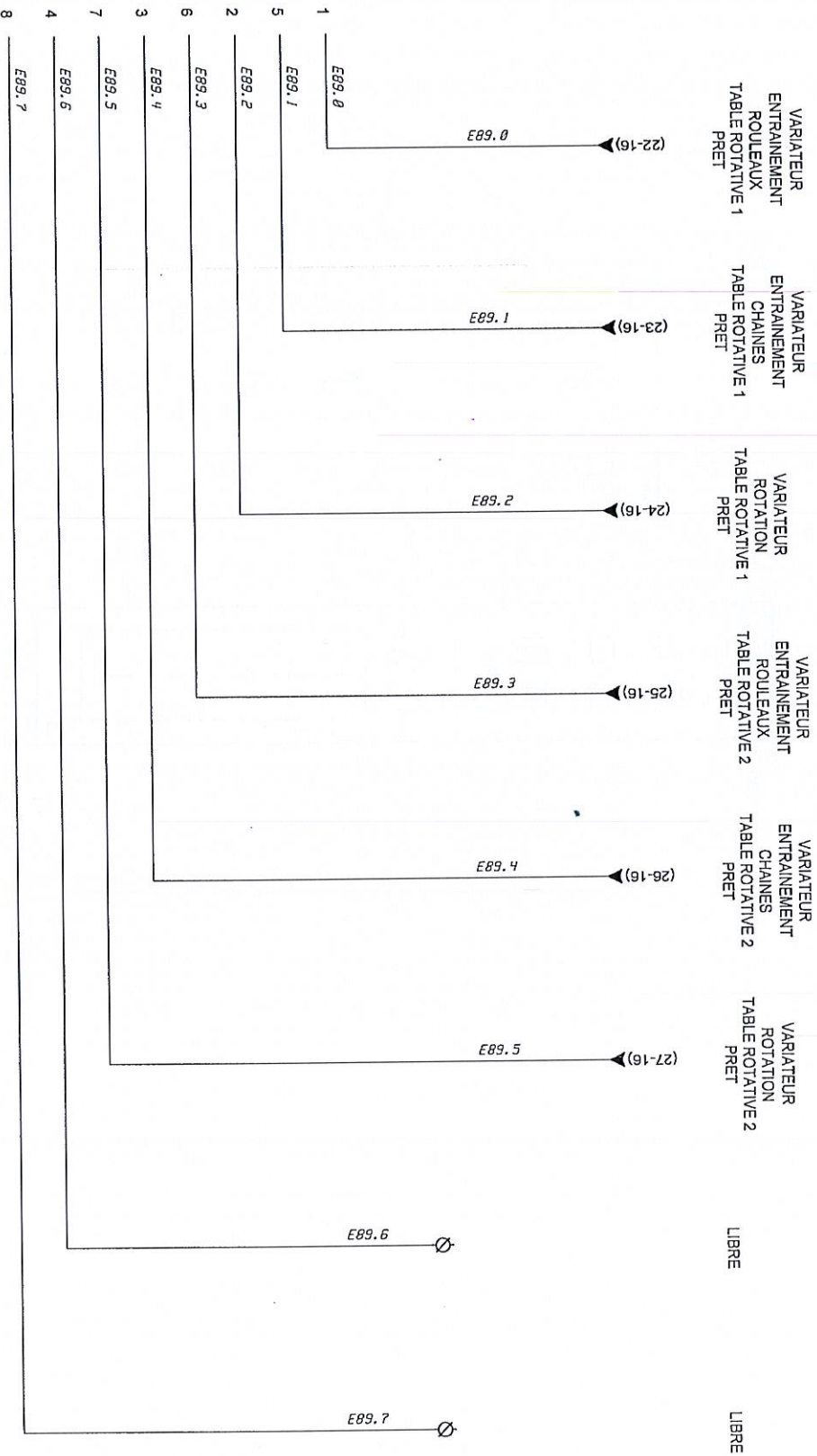
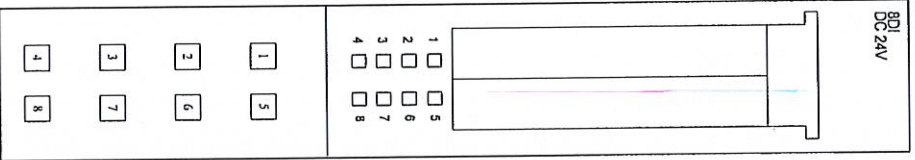


88E1
GES7 193-4CB20-0A/A0/U
GES7 132-4BD00-0A/A0



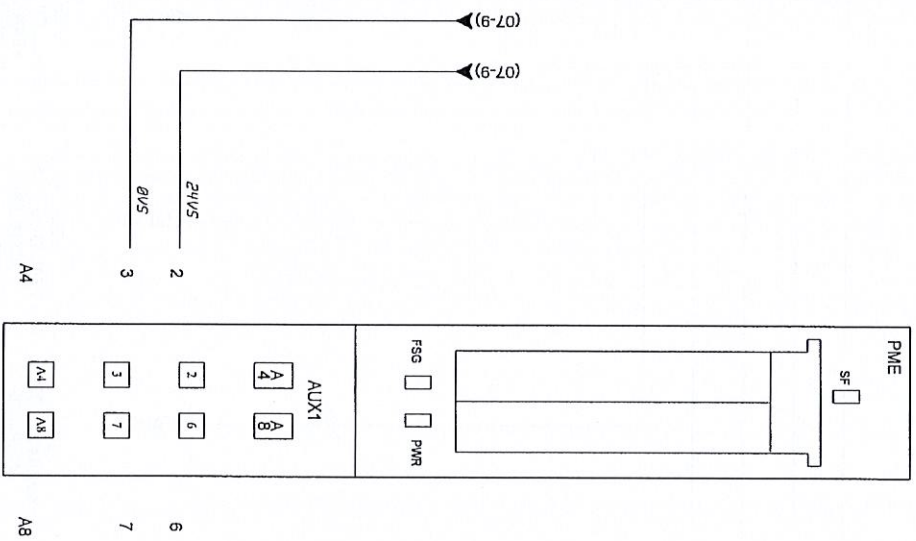
89E1

6ES7 193-1CB20-0AA0/U
6ES7 132-1BD00-0AA0



9GE1

6ES7 138-4CB10-0AB0
6ES7 193-4CC20-0AA0



6ES7 133-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



Ø504

6ES7 193-4CB20-0AA0/L
6ES7 132-4HB00-0AB0



ELECTROVANNES
TAQUETS
1-2-3-4

**ELECTROVANNES
BUTEES
DEPILEUR**

ELECTROVIANNE
COMMANDE SKIS

LIBRE

98E1

6ES7 193-1CB20-0AA0/U
6ES7 132-1HBD0-0AB0

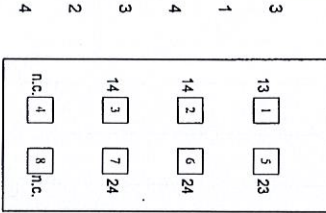
PRO NO
DC 24V/0.5A
SF

1 5

(97-20) Ø50H (98-8)

R24.0

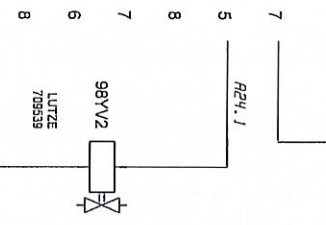
98VV1
LUTZE
709539



(98-5) Ø50H

R24.1

98VV2
LUTZE
709539



NOTA: Pont interne entre les bornes 2 et 3/6 et 7

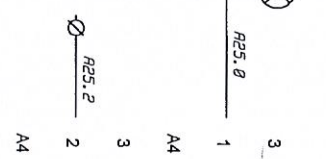
VISU
P.O.M (0/1)
AUTO (1)
MANU (0)

(07-9) ØVS

72SBH1
(72-9)

R25.0

R25.2



98E2

6ES7 193-1CB20-0AA0/U
6ES7 132-1BD00-0AB0

4DO
DC 24V/0.5A
SF

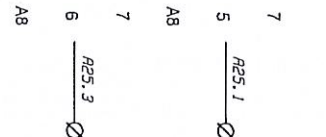
1 5
2 6

FIN DE LIGNE

LIBRE

R25.1

R25.3



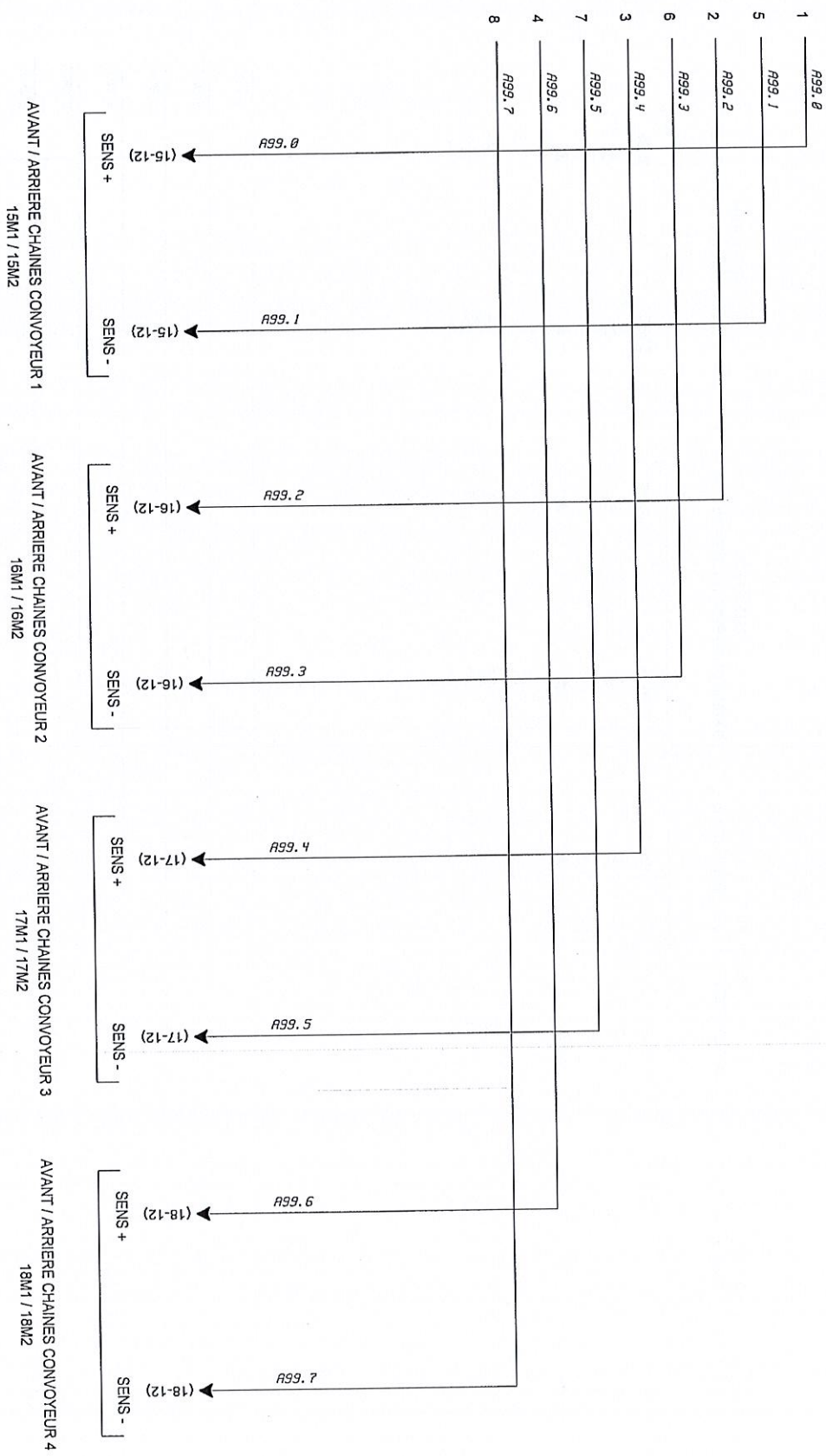
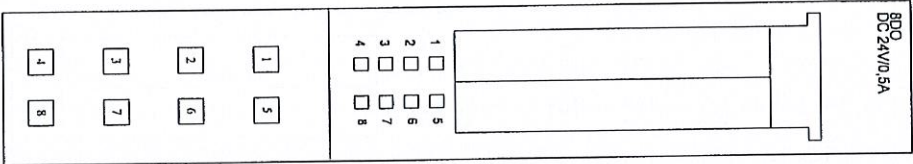
MONTÉE / DESCENTE
ROULEAUX
TABLE ROTATIVE 1

MONTÉE / DESCENTE
ROULEAUX
TABLE ROTATIVE 2

LIBRE

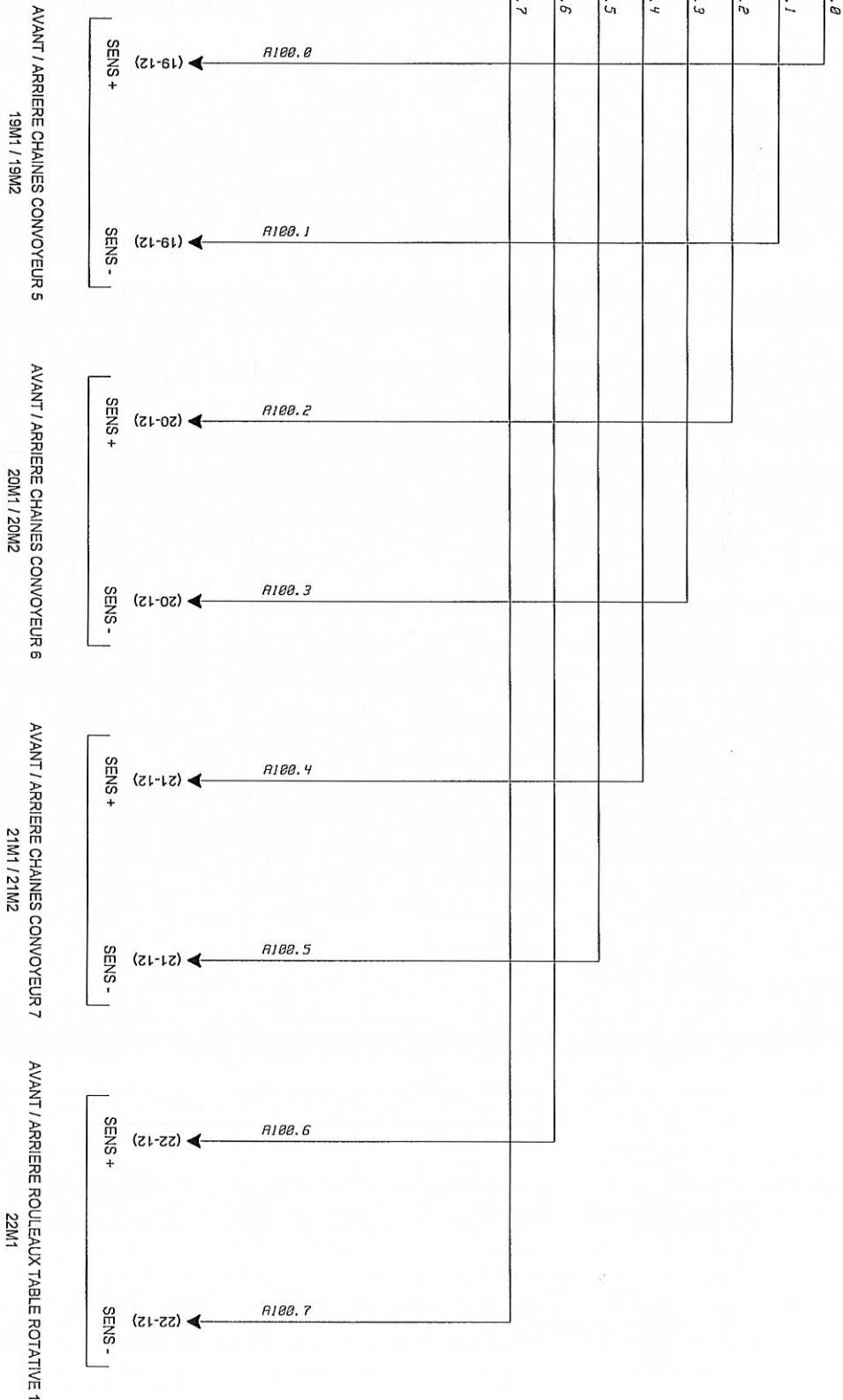
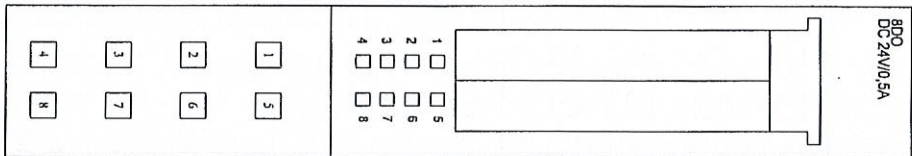
LIBRE

99E1
6ES7 193-1CB20-0AA0U
6ES7 132-1BD00-0AA0

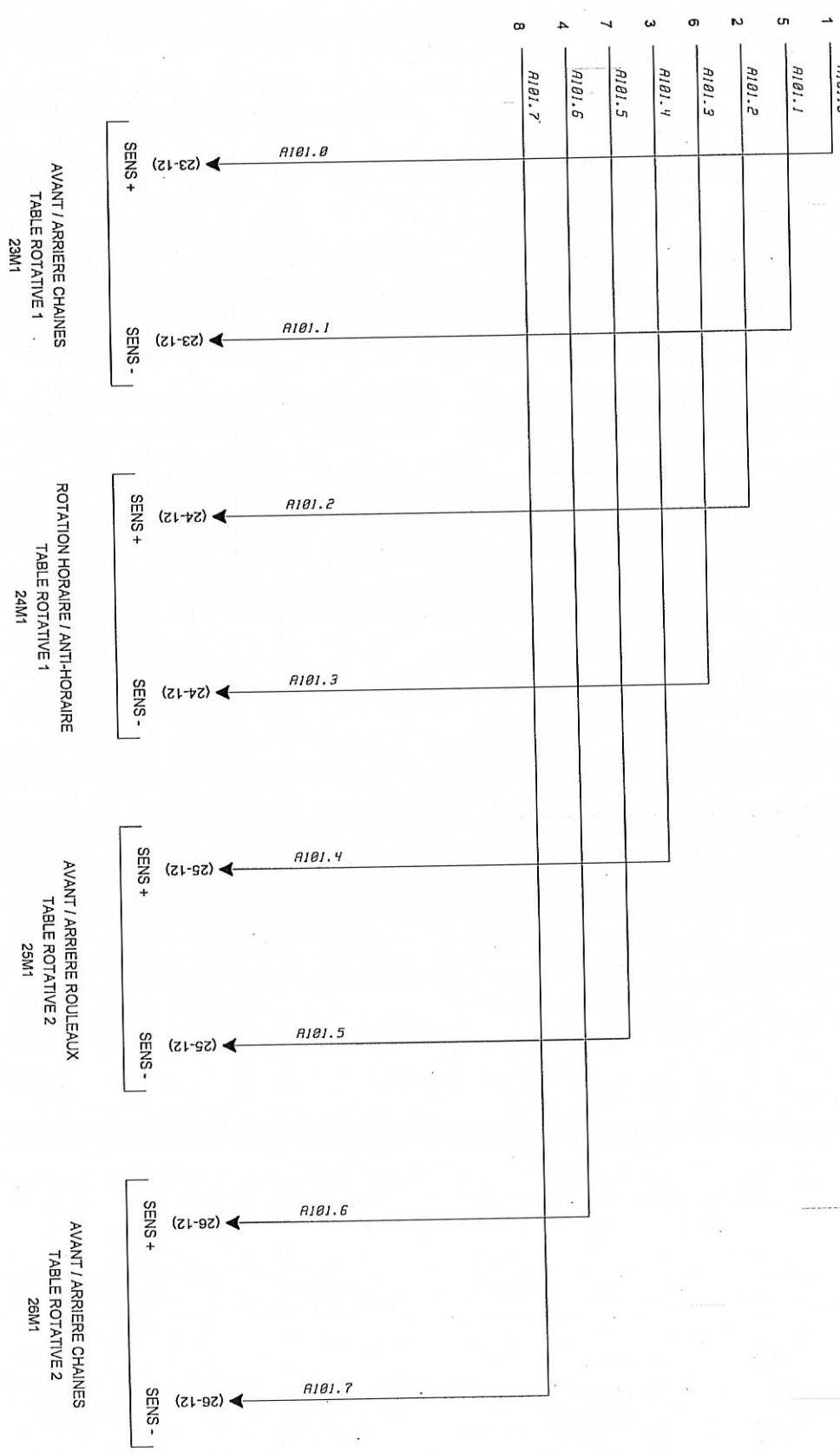
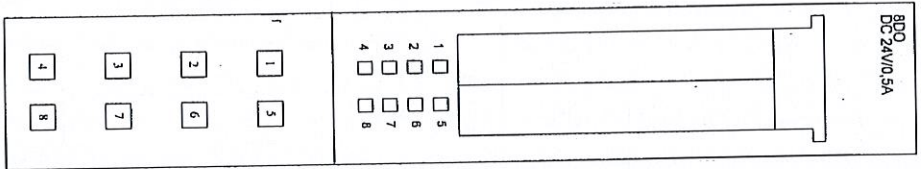


100E1

GES7 193-4CB20-0AA0/U
GES7 132-4BD00-0AA0



101E1
 6ES7 193-1CB20-0AA0/U
 6ES7 132-1BD00-0AA0



102E1
GES7 193-ICB20-0AA0U
GES7 132-IBD00-0AA0

BDQ
DC 24V/0.5A

1 ☐ 5 ☐

2 ☐ 6 ☐

3 ☐ 7 ☐

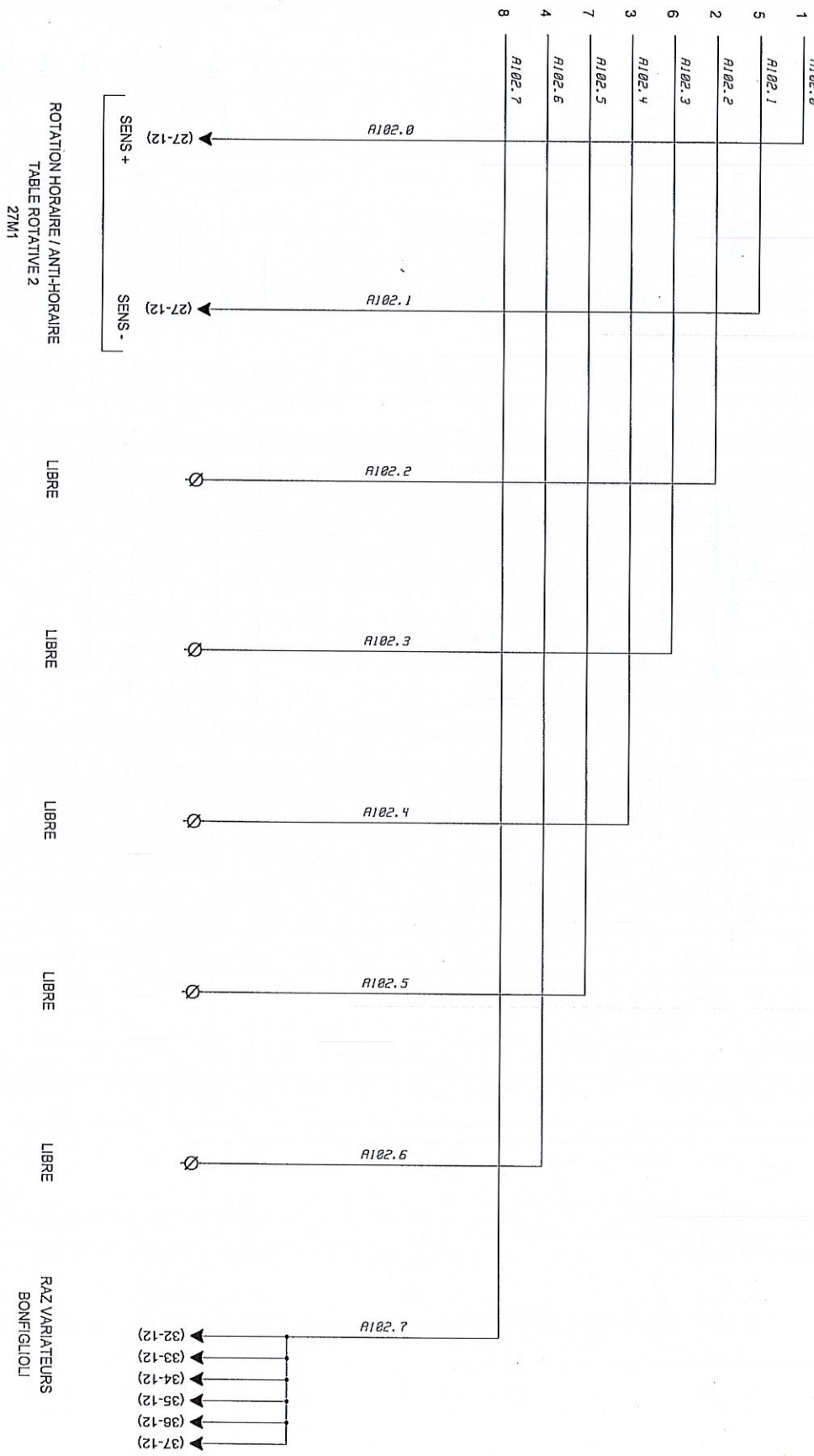
4 ☐ 8 ☐

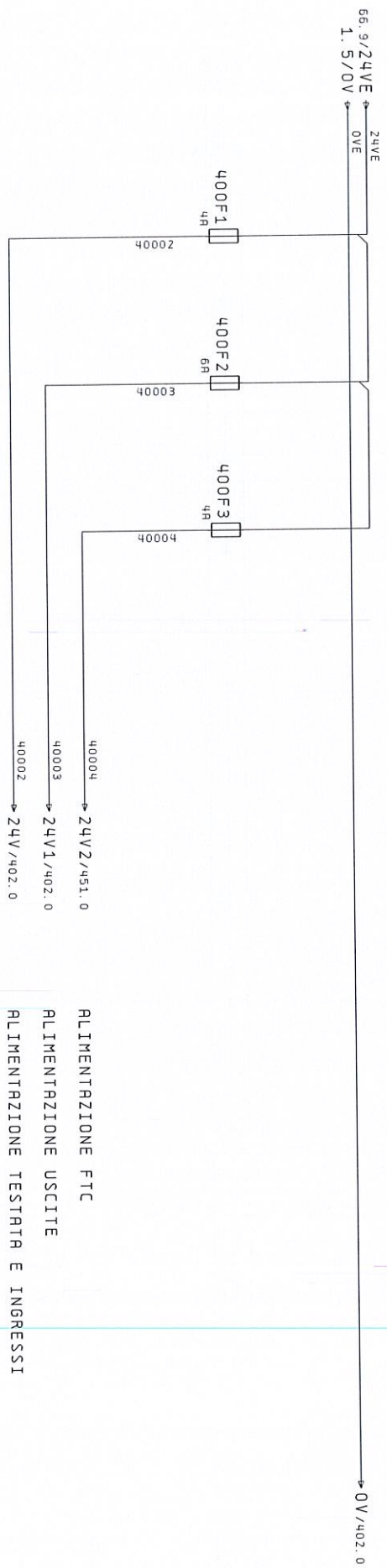
1 ☐ 3 ☐

2 ☐ 6 ☐

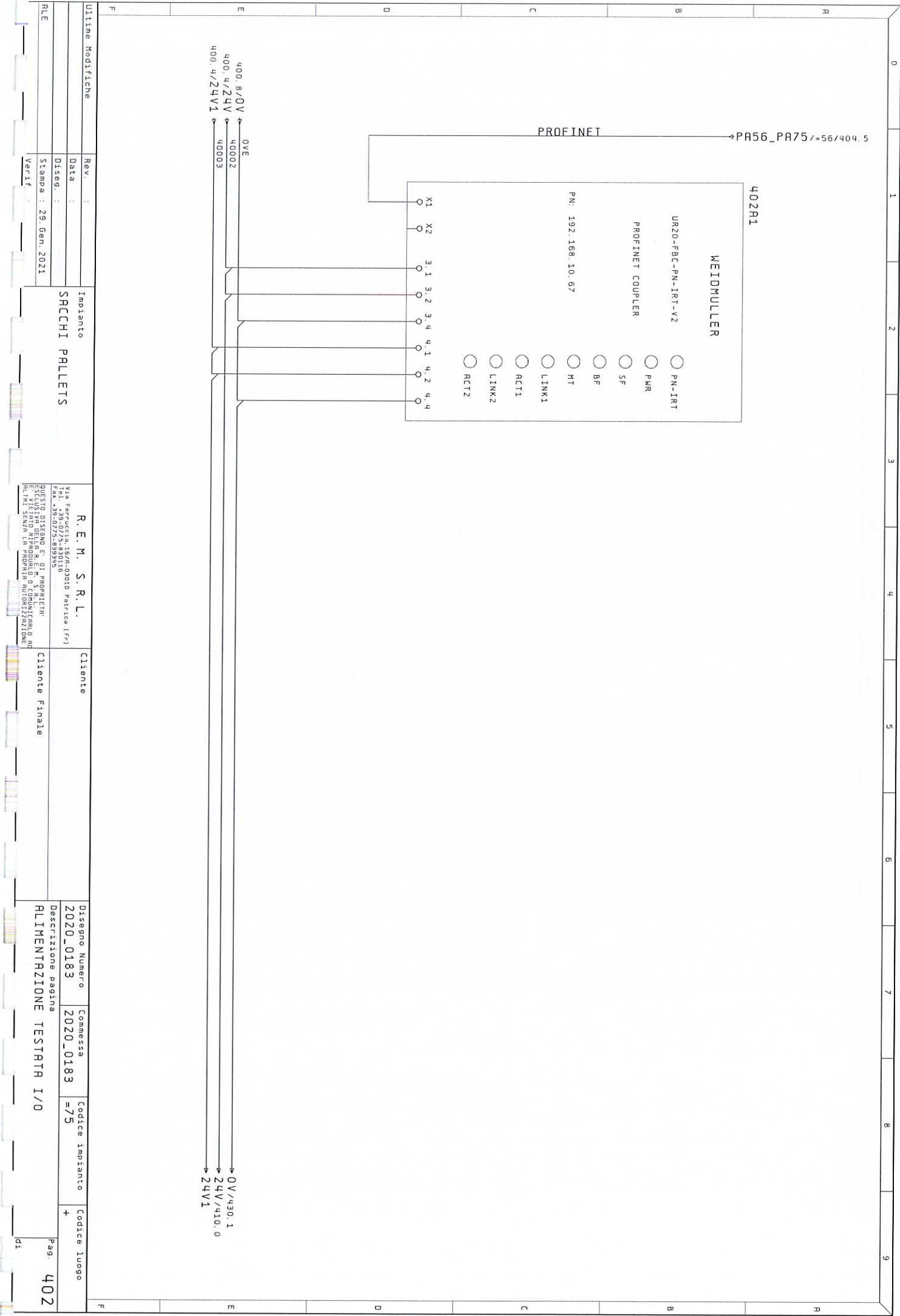
3 ☐ 7 ☐

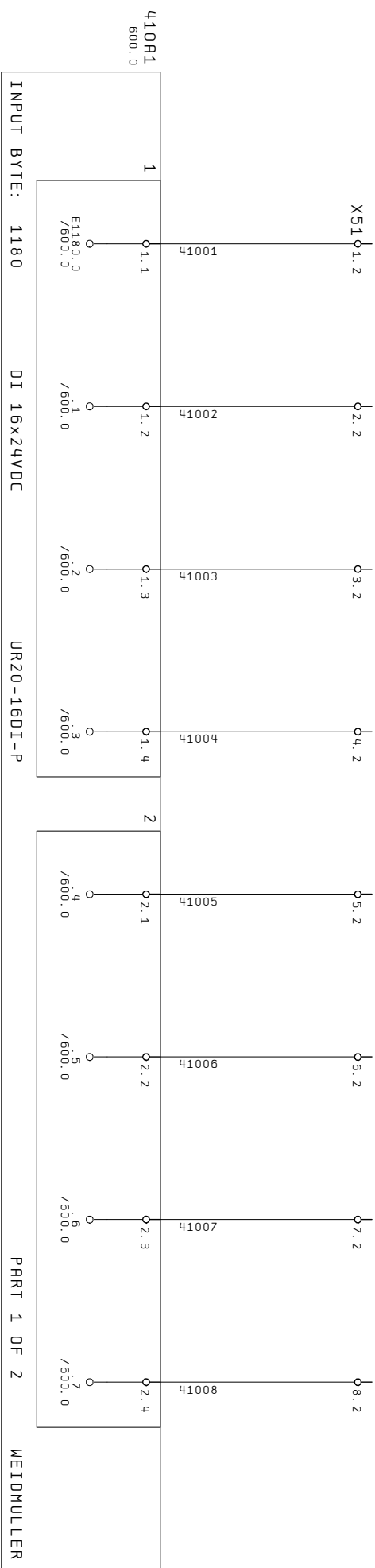
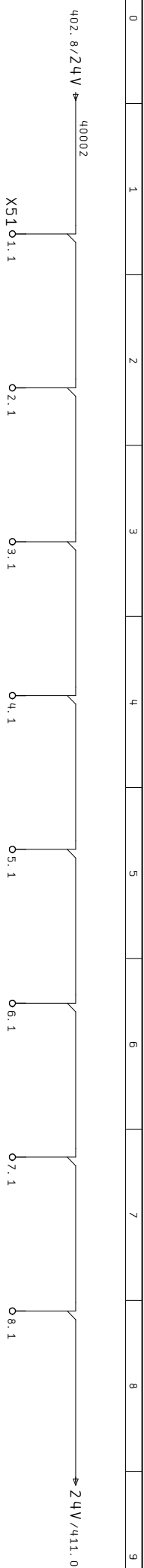
4 ☐ 8 ☐



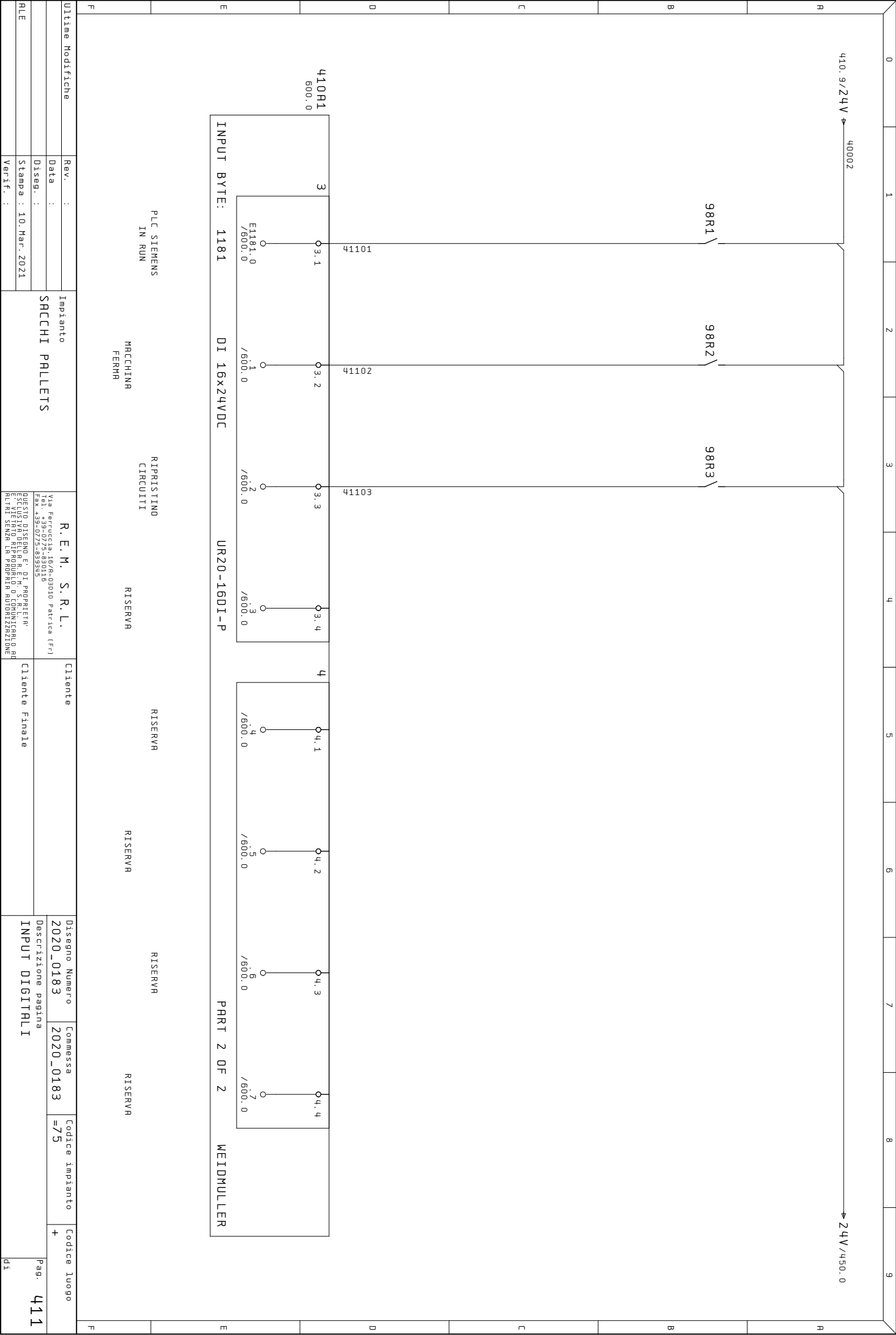


Ultimo Modifiche		Impianto		R.E.M. S.R.L.		Cliente		Disegno Numero		Comessa		Codice Impianto		Codice Luogo	
Rev. :				Via E. Mattei, 1 - 40130 Parma (Pr)				Disegno 2020_0183		Comessa 2020_0183		Codice Impianto =75		Codice Luogo +	
Data :		SACCHI PALLETS		Tel. 0521-460116											
Disegn. :				Fax 0521-460116				Cliente finale							
Stampa : 29. Gen. 2021				Fax 0521-893945											
Verif. :				QUESTO DISSEGNO E' DI PROPRIETA' DELL'INGEGNERE S. VENTURI E' REPLICATO E RIPRODOTTO E COMUNICATO AD ALTRI SENZA LA PERMESSA DELL'INGEGNERE				Descrizione pagina						Pag. 400	
								PROTEZIONE ALIMENTAZIONE						di	





Ultima Modifiche	Rev. :	Implanto	R.E.M. S.R.L.		Cliente	Disegno Numero	Commessa	Codice impianto	Codice luogo
	Data :	SACCHI PALLETS	Via Ferruccio 16/R-03010 Patrica (FR) Tel. +39-0775-830118 Fax +39-0775-833905			2020_0183	2020_0183	=75	+
	Diseg. :				Cliente finale	Descrizione pagina			
FILE	Stampa : 10.Mar. 2021		QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE VITTORIO RIPREDURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE			INPUT DIGITALI			Pag. 410
	Verif. :								di



430R1
602.0

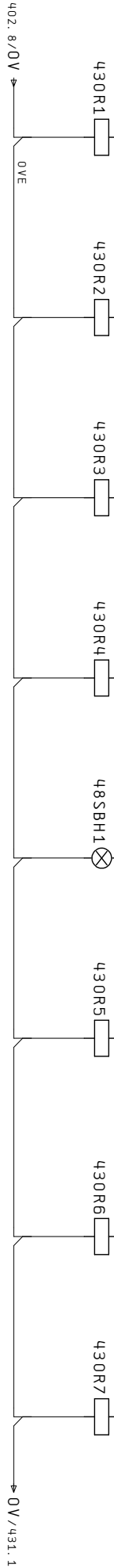
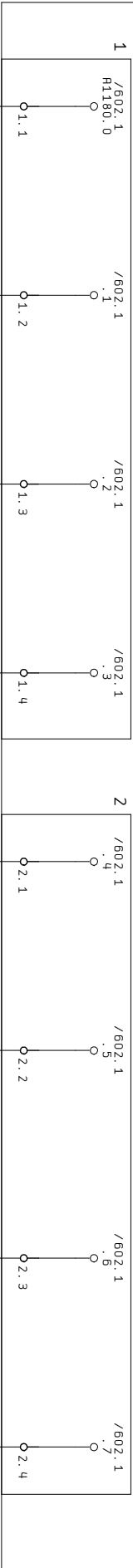
OUTPUT BYTE: 1180

DQ 16x24VDC

UR20-1600-P

PART 1 OF 2

WEIDMULLER



EMERGENZA 1
R PLC

EMERGENZA 2
R PLC

EMERGENZA 3
R PLC

SEGNALIZIONE
BARRIERE RIPRISTINANTE

ARRESTO
MACCHINA

EMERGENZA 2
R PLC

LIMPEGGIANTE
PR44 L1

PORTE CHIUSE
R PLC

LIMPEGGIANTE
PR60 L1

Ultime Modifiche		Rev. :	Impianto		R. E. M. S. R. L.		Cliente		Disegno Numero	Comessa	Codice impianto	Codice luogo
		Data :	SACCHI PALLETS		Via Ferruccia, 16/R-03010 Patrica (FR)				2020_0183	2020_0183	=75	+
		Disegn. :			Tel. +39-0775-830116		Cliente Finale		Descrizione pagina			
FILE		Stampa : 10. Mar. 2021			Fax +39-0775-833515				OUTPUT DIGITALI			
		Verif. :			QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE						Pag. 430	
											di	

430R1
602.0

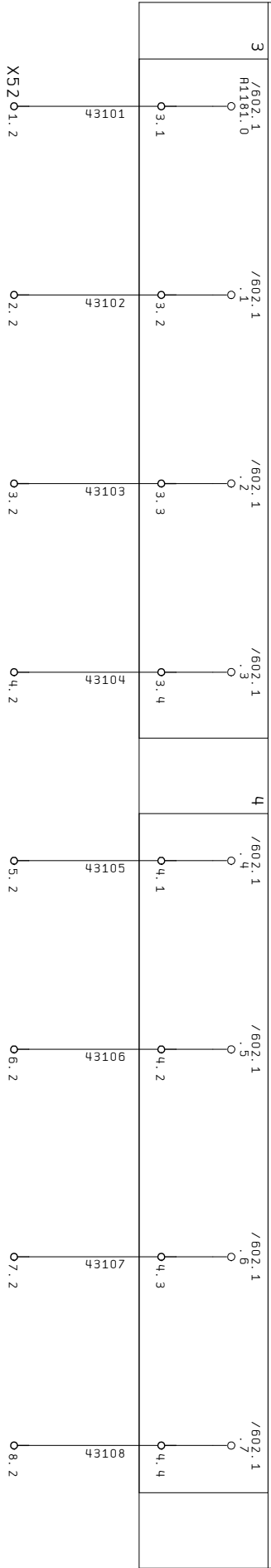
OUTPUT BYTE: 1181

DQ 16x24VDC

UR20-1600-P

PART 2 OF 2

WEIDMULLER



RISERVA

RISERVA

RISERVA

RISERVA

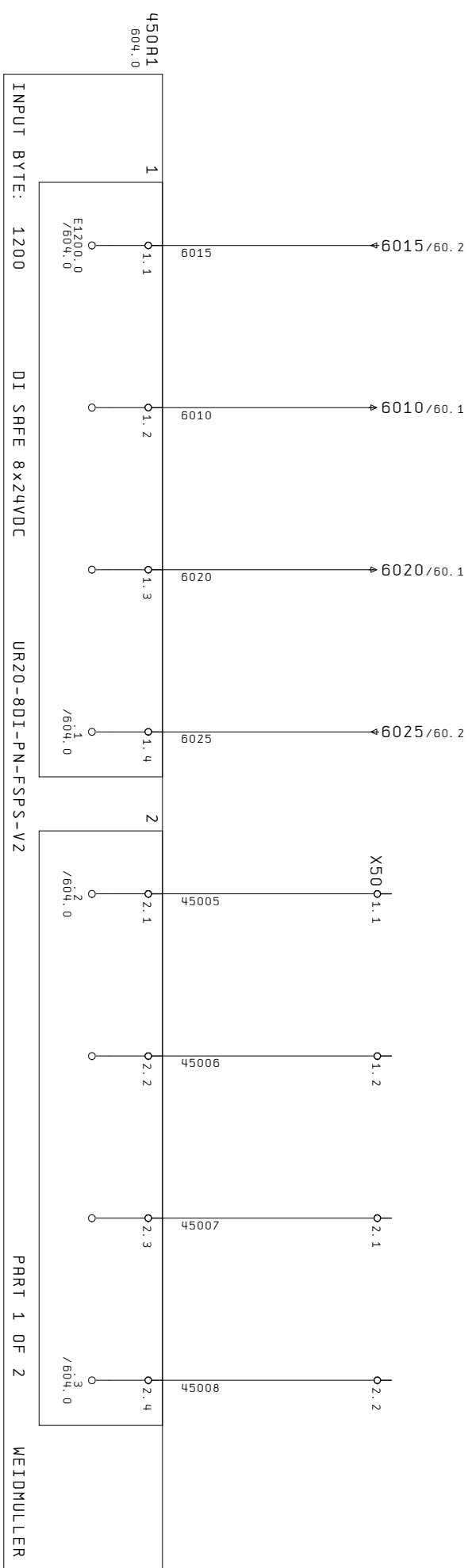
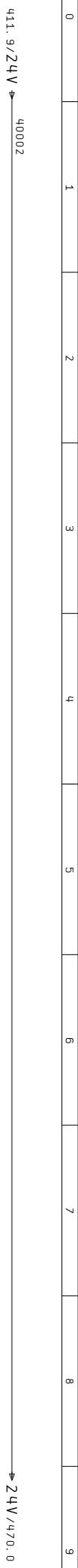
RISERVA

RISERVA

RISERVA

RISERVA

Ultima Modifiche		Rev. : Data : Disegn. : Stampa : 10. Mar. 2021 Verif. :	Impianto SACCHI PALLETS		R. E. M. S. R. L. Via Ferruccia, 16/R-03010 Patrica (FR) Tel. +39-0775-830116 Fax +39-0775-833945		Cliente	Disegno Numero 2020_0183		Comessa 2020_0183	Codice impianto =75	Codice luogo +	
FILE			QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE		Cliente Finale		OUTPUT DIGITALI		Pag. 431		di		



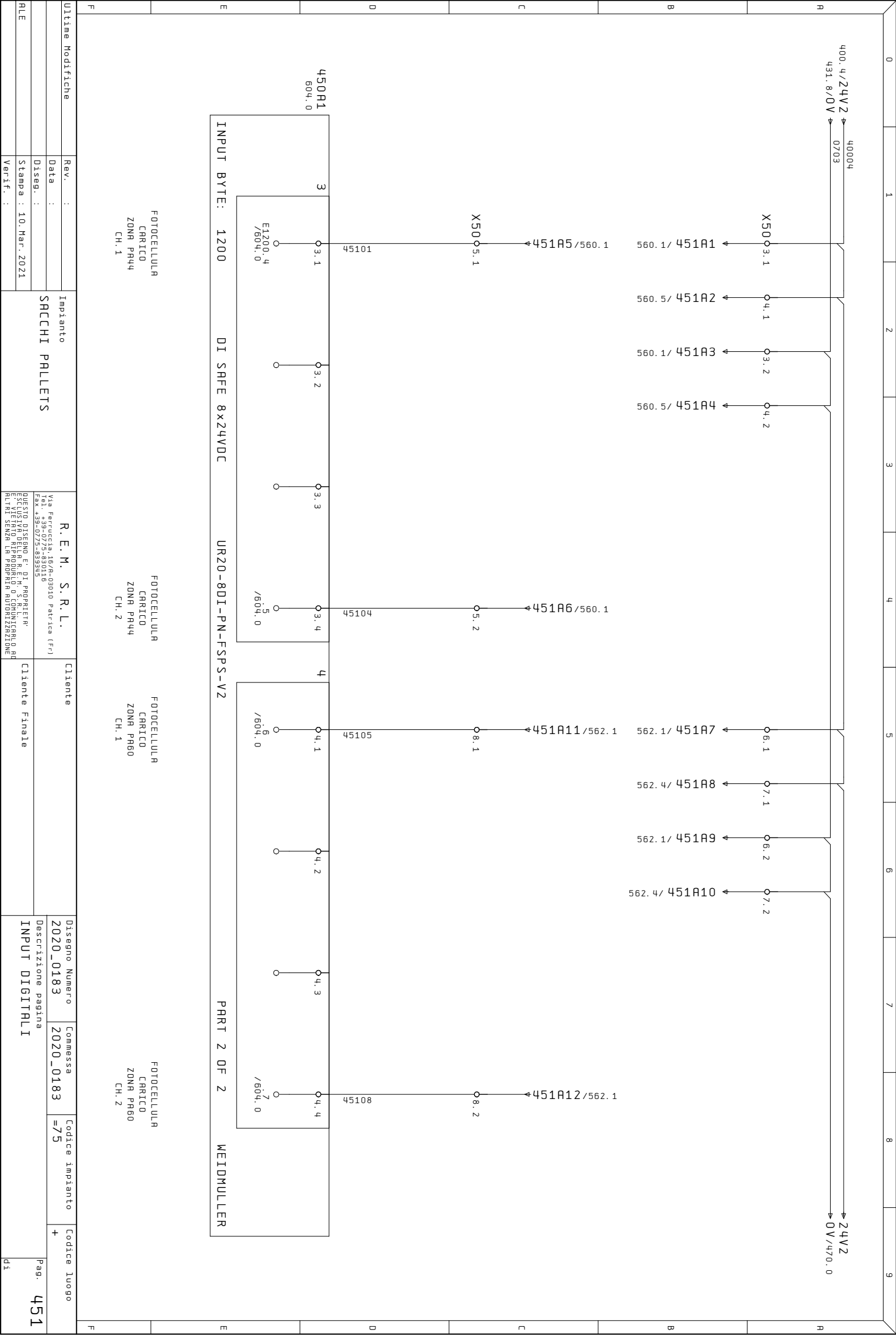
PULSANTI EMERGENZA
MACCHINA ORIGINALI
CH. 1

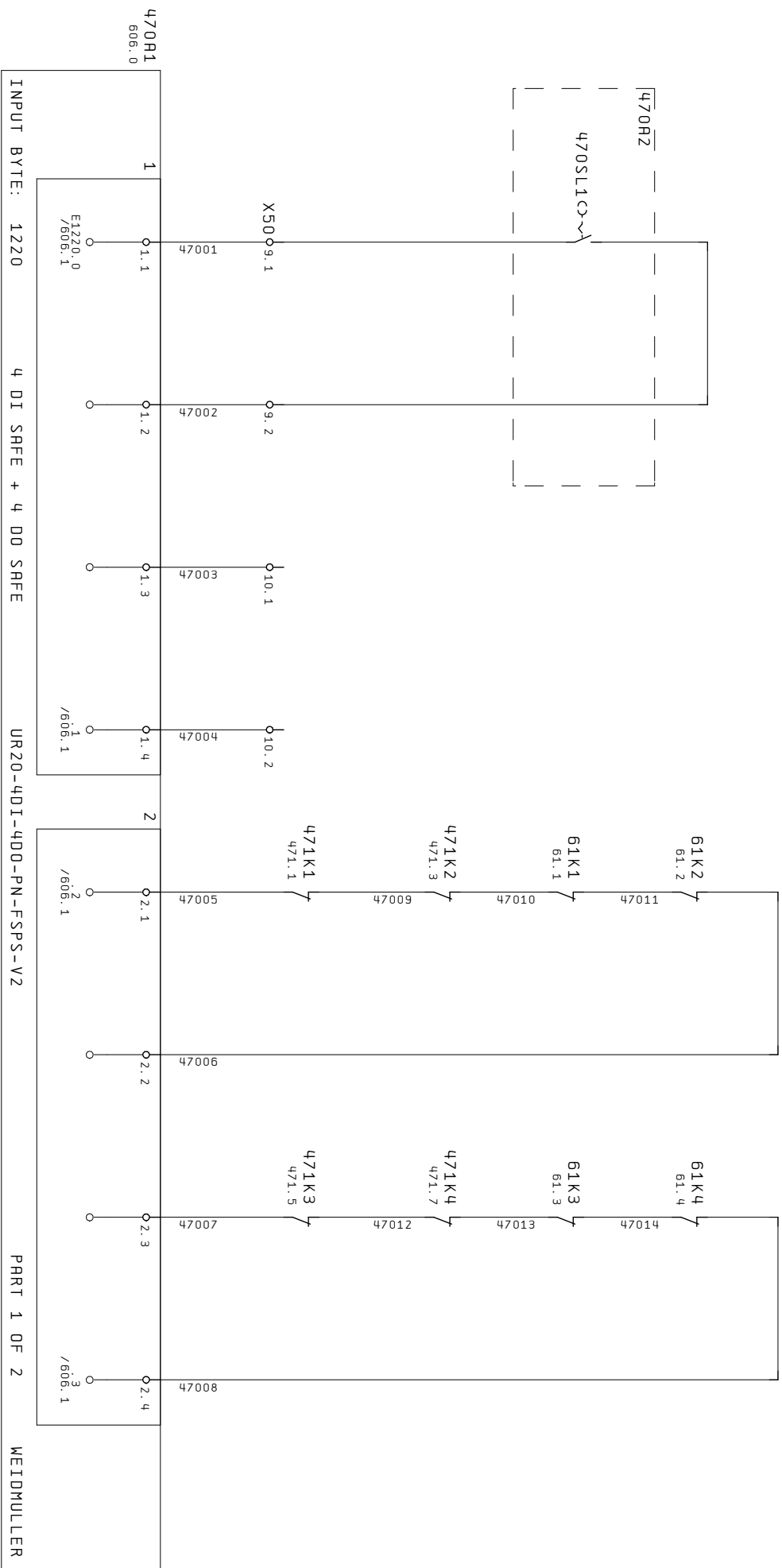
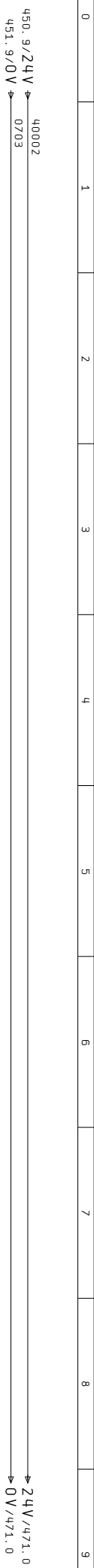
PULSANTI EMERGENZA
MACCHINA ORIGINALI
CH. 2

RISERVA

RESERV

Ultima Modifiche		Implanto		R. E. M. S. R. L.		Cliente		Disegno Numero		Commissa		Codice impianto		Codice luogo	
Rev. :		SRECHI PALLETS		Via Ferruccio 16/R-09010 Patrica (FR) Tel. +39-0775-830110 Fax +39-0775-833945		QUESTO DISEGNO, E' DI PROPRIETA' DELL'INGEGNERE S. R. L. E' VIETATO RITRODERLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE		Disegno Numero 2020_0183		Commissa 2020_0183		Codice impianto =75		Codice luogo +	
Data :															
Disegn. :															
Stampa : 10.Mar. 2021															
Verif. :															
														Pag. 450	
														di	



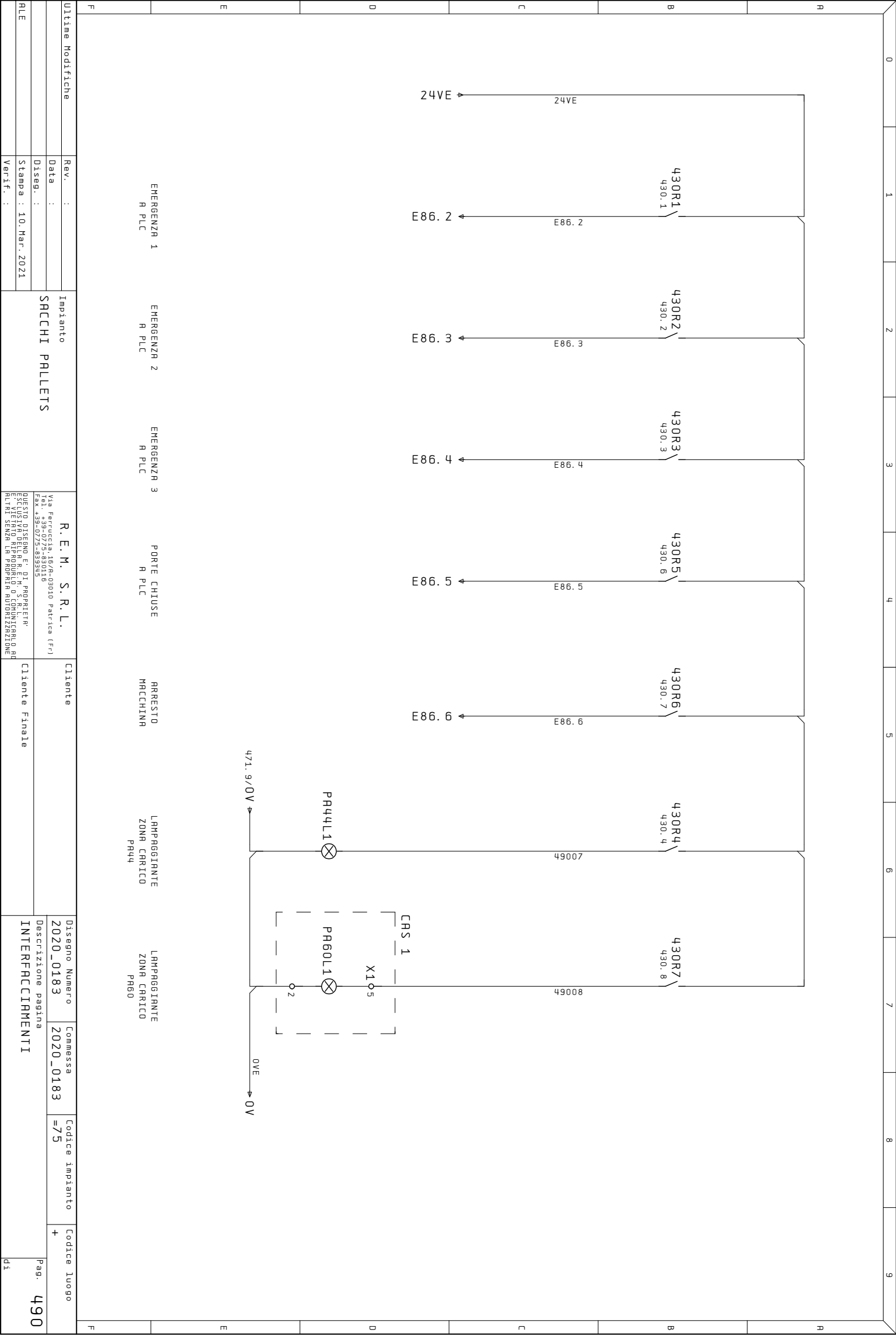


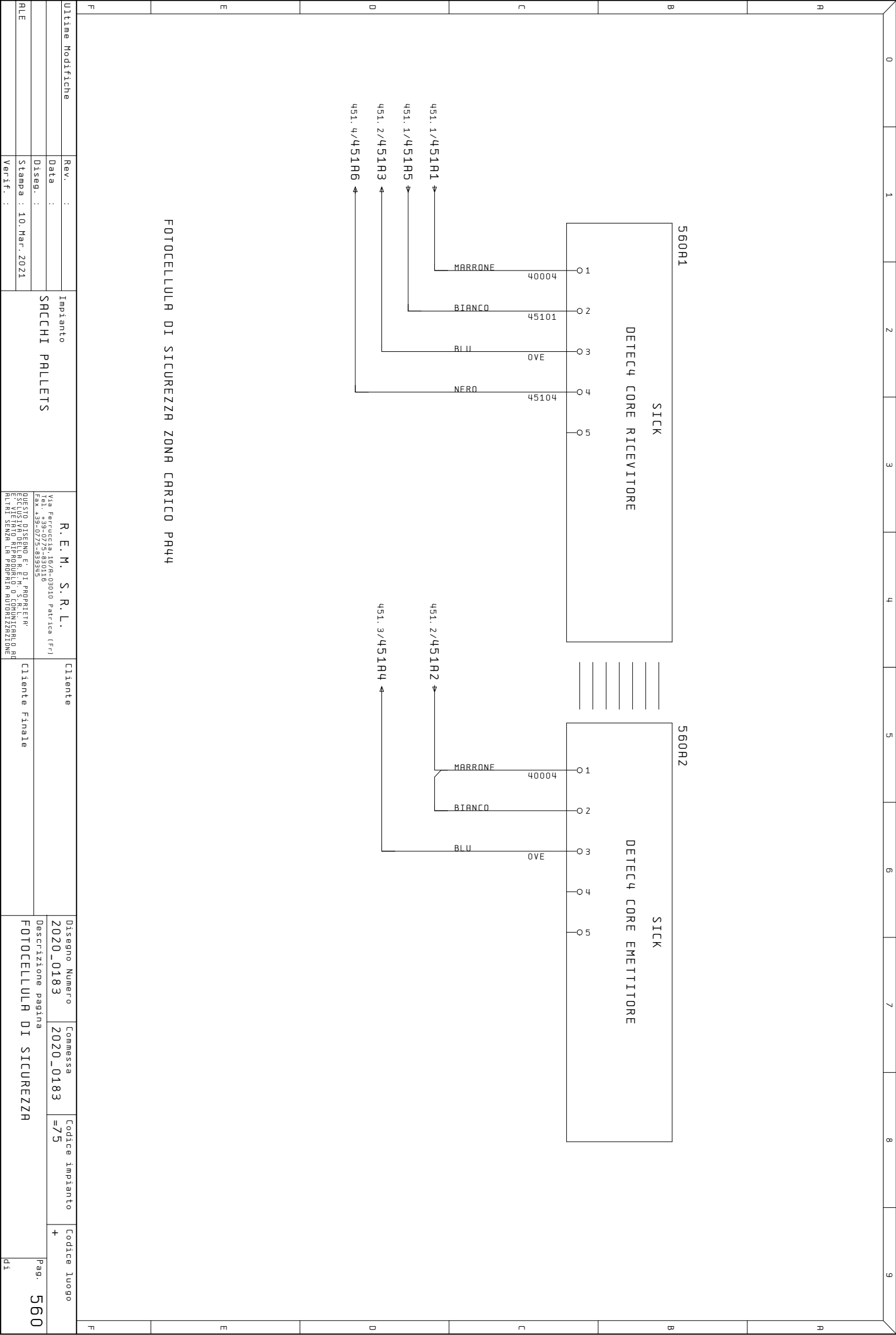
SELETTORE
INGRESSO
AREA REGOLAZIONE

RISERVA FEEDBACK
REGOLAZIONI

FEEDBACK POTENZA

Ultima Modifiche	Rev. :	Implanto	R.E.M. S.R.L.		Cliente	Disegno Numero	Commessa	Codice impianto	Codice luogo
	Data :	SACCHI PALLETS	Via Ferruccio 16/R-09010 Patrica (FR) Tel. +39-0725-830118 Fax +39-0725-833905			2020_0183	2020_0183	=75	+
	Diseg. :		Cliente finale						
ALE	Stampa : 10.Mar. 2021		QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE VITTORIO RIPREDURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE			INPUT DIGITALI			
	Verif. :								Pag. 470
									di





Ultime Modifiche	Rev. : Data : Disegn. : Stampa : 10. Mar. 2021 Verif. :	Impianto SACCHI PALLETS	R. E. M. S. R. L. Via Ferruccia, 16/R-03010 Patrica (FR) Tel. +39-0775-830116 Fax +39-0775-833913	Cliente	Disegno Numero 2020_0183	Commissa 2020_0183	Codice impianto =75	Codice luogo +	Pag. 560 di
Rev. :			QUESTO DISEGNO E' DI PROPRIETA' R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE	Cliente Finale	FOTOCELLULA DI SICUREZZA				
Data :									
Disegn. :									
Stampa :									
Verif. :									

	0	1	2	3	4	5	6	7	8	9
R										
B										
F										
C										
D										
E										
F										

562A1		SICK					562A2					SICK							
		DETEC4 CORE RICEVITORE										DETEC4 CORE EMETTITORE							
	O 1	40004	O 2	45105	O 3	OVE	O 4	45108	O 5		O 1	40004	O 2		O 3	OVE	O 4		O 5
CRS 1																			
X1 O 1																			
451. 5/451A7																			
451. 6/451A9																			
451. 5/451A11																			
451. 8/451A12																			
CRS 1																			
X1 O 1																			
451. 5/451A8																			
451. 6/451A10																			

FOTOCELLULA DI SICUREZZA ZONA CARICO PA60	

562A2

SICK

DETEC4 CORE EMETTITORE

O 1

40004

O 2

O 3

OVE

O 4

O 5

CAS 1

X1

O 1

451. 5/451A8

↔

451. 6/451A10

↔

O 2

MARRONE

BIANCO

BLU

		0	1	2	3	4	5	6	7	8	9			
R	410R1 410.0 411.0 E1180.00 1.1 1.2 1.3 1.4 2.1 2.2 2.3 2.4 410.1 410.2 410.3 410.4 410.5 410.6 410.7 410.8 -X51:1.2 -X51:2.2 -X51:3.2 -X51:4.2 -X51:5.2 -X51:6.2 -X51:7.2 -X51:8.2 RISERVA RISERVA RISERVA RISERVA RISERVA RISERVA RISERVA RISERVA													
B														
C	E1181.00 3.1 3.2 3.3 3.4 4.1 4.2 4.3 4.4 411.1 411.2 411.3 411.4 411.5 411.6 411.7 411.8 -98R1 -98R2 -98R3 -3:3.4 -4:4.1 -4:4.2 -4:4.3 -4:4.4 PLC SIEMENS IN RUN MACCHINA FERMA RIPRISTINO CIRCUITI RISERVA RISERVA RISERVA RISERVA RISERVA RISERVA													
D														
E														
F														
Ultime Modifiche		Rev. : Data : Diseg. :	Impianto		R. E. M. S. R. L. Via Ferruccia,16/R-03010 Patrica (FR) Tel. +39-0775-830116 Fax +39-0775-833345			Cliente	Disegno Numero 2020_0183		Commissa 2020_0183	Codice impianto =75	Codice luogo +	
ALE		Stampa : 10. Mar. 2021 Verif. :	SACCHI PALLETS		QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DI R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE			Cliente Finale	Descrizione pagina LAYOUT		Pag. 600		di	

	0	1	2	3	4	5	6	7	8	9
R	430R1 430.0 431.0 1.1 1.2 1.3 1.4 2.1 2.2 2.3 2.4 430.1 430.2 430.3 430.4 430.5 430.6 430.7 430.8 -430R1 -430R2 -430R3 -430R4 -48SDB1 -430R5 -430R6 -430R7 EMERGENZA 1 R PLC EMERGENZA 2 R PLC EMERGENZA 3 R PLC LAMPEGGIANTE PA44 L1 SEGNALIZAZIONE BARRIERE RIPRISTINANTE PORTE CHIUSE R PLC ARRESTO MACCHINA LAMPEGGIANTE PA60 L1 3.1 3.2 3.3 3.4 4.1 4.2 4.3 4.4 431.1 431.2 431.3 431.4 431.5 431.6 431.7 431.8 -X52:1.2 -X52:2.2 -X52:3.2 -X52:4.2 -X52:5.2 -X52:6.2 -X52:7.2 -X52:8.2 RISERVA RISERVA RISERVA RISERVA RISERVA RISERVA RISERVA RISERVA									
B										
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Ultime Modifiche		Rev. : Data : Diseg. : Stampa : 10. Mar. 2021 Verif. :		Impianto		R. E. M. S. R. L. Via Ferruccia, 16/R-03010 Patrica (FR) Tel. +39-0775-830116 Fax +39-0775-833343		Cliente		Disegno Numero 2020_0183		Commissa 2020_0183		Codice impianto =75		Codice luogo +	
				SACCHI PALLETS		QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE		Cliente Finale		Descrizione pagina LAYOUT						Pag. 602 di	

	0	1	2	3	4	5	6	7	8	9	
R	450R1 450.0 451.0 E1200.00 1.1 1.4 450.1 -60SBZ: 2 PULSANITI EMERGENZA MACCHINA ORIGINALI CH. 1 .10 1.4 450.4 -60SBZ: 4 PULSANITI EMERGENZA MACCHINA ORIGINALI CH. 2 .20 2.1 450.5 -X50: 1. 1 RISERVA .30 2.4 450.8 -X50: 2. 2 RISERVA .40 3.1 451.1 -560R1: 2 FOTOCCELLULA CARICO ZONA PR44 CH. 1 .50 3.4 451.4 -560R1: 4 FOTOCCELLULA CARICO ZONA PR44 CH. 2 .60 4.1 451.5 -562R1: 2 FOTOCCELLULA CARICO ZONA PR60 CH. 1 .70 4.4 451.8 -562R1: 4 FOTOCCELLULA CARICO ZONA PR60 CH. 2										
B											
C											
D											
E											
F											
Ultime Modifiche		Rev. : Data : Disegn. : Verif. :	Impianto	R. E. M. S. R. L. Via Ferruccia, 16/R-03010 Patrica (FR) Tel. +39-0775-830116 Fax +39-0775-833345		Cliente		Disegno Numero 2020_0183	Commessa 2020_0183	Codice impianto =75	Codice luogo +
SACCHI PALLETS				QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE		Cliente Finale		Descrizione pagina LAYOUT		Pag. 604 di 1	

	0	1	2	3	4	5	6	7	8	9			
R	470R1 470.0 471.0 E1220.00 1.1 1.4 /470.1 -470R2-470SL1 SELETTIORE INGRESSO AREA REGOLAZIONE 1.0 1.4 /470.4 -X50: 10.2 RISERVA 2.0 2.1 /470.5 -471K1 FEEDBACK REGOLAZIONI 3.0 2.4 /470.8 -61K4 FEEDBACK POTENZA RA1220.00 3.1 3.3 /471.1 -471K1 CIRCUITO REGOLAZIONE CH. 1 1.0 3.3 /471.3 -471K2 CIRCUITO REGOLAZIONE CH. 2 2.0 4.1 /471.5 -471K3 CIRCUITO POTENZA CH. 1 3.0 4.3 /471.7 -471K4 CIRCUITO POTENZA CH. 2												
B													
C													
D													
E													
F													
Ultime Modifiche		Rev. : Data : Diseg. :	Impianto		R. E. M. S. R. L. Via Ferruccia, 16/R-03010 Patrica (FR) Tel. +39-0775-830116 Fax +39-0775-833915			Cliente	Disegno Numero 2020_0183		Commissa 2020_0183	Codice impianto =75	Codice luogo +
RLE		Stampa : 10. Mar. 2021 Verif. :	SACCHI PALLETS		QUESTO DISEGNO E' DI PROPRIETA' DI R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE			Cliente Finale	Descrizione pagina LAYOUT		Pag. 606 di1		