

DESIGNATION

Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers. Toutes précautions utiles devront être prises pour en éviter la divulgation. (Loi du 11/03/1992).

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K			
J			
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H			
G			
F			
E			
D			
C			
B			
A			
	MODIFICATION	DATE	PAR

SPECIFICITE CLIENT :

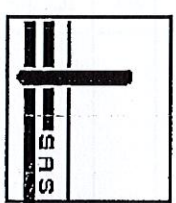
DESSINE LE :	01-07-2010	PAR :	F.T	Nbre de FOLIOS :	93
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MACHINE :	ECORNEUSE - MARQUEUSE
N° :	PA063

CLIENT :	SACCHI PALLETS	TENSION 3X400V+N
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NOM PROGRAMME :	PA063
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PUISSANCE MACHINE : 60KW	CONSUMMATION D'AIR : .
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SODENE

SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél: 02-41-42-35-00 Fax: 02-41-42-30-41

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FOLIO	DESIGNATION
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242	DEVELOPPE 242
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K			
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D			
C			
B			
A			
	MODIFICATION	DATE	PAR

SPECIFICITE CLIENT :

DESSINE LE : 01-07-2010

PAR : F.T

Nbre de FOLIOS : 93

MACHINE : ECORNEUSE - MARQUEUSE

N° : PA063

CLIENT : SACCHI PALLETS

TENSION 3X400V+~N

NOM PROGRAMME : PA063

PUISSANCE MACHINE : 60KW	CONSOMMATION D'AIR :
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SODEME

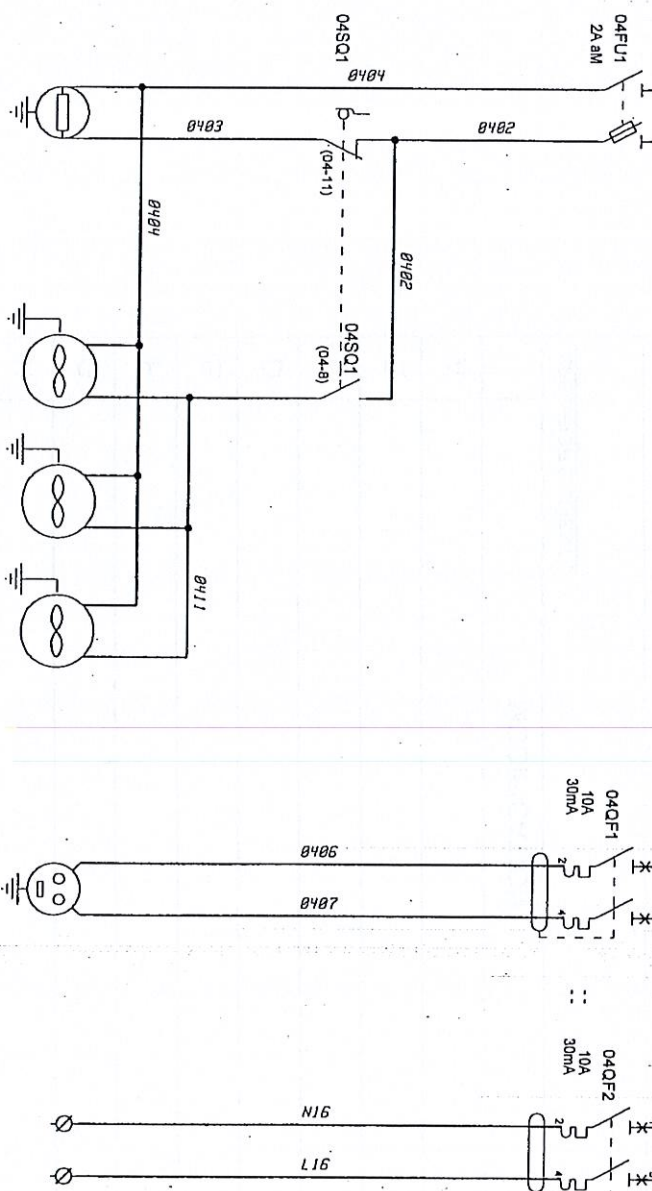
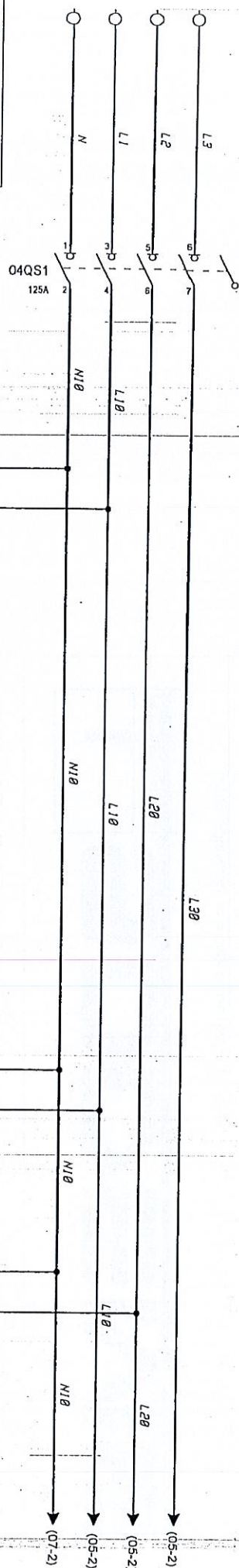
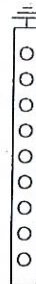
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Toutes précautions utiles devront être prises pour en éviter la divulgation. (Loi du 11/03/1902.)

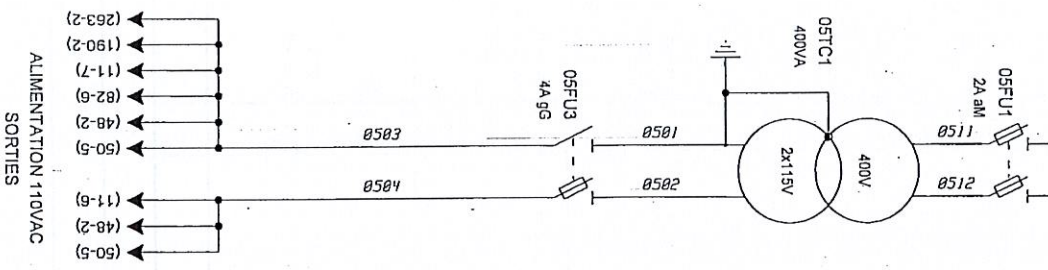
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3x400V 50Hz

BARRETTTE DE RACCORDEMENT
DE TOUTES LES TERRES EN
ETOILE

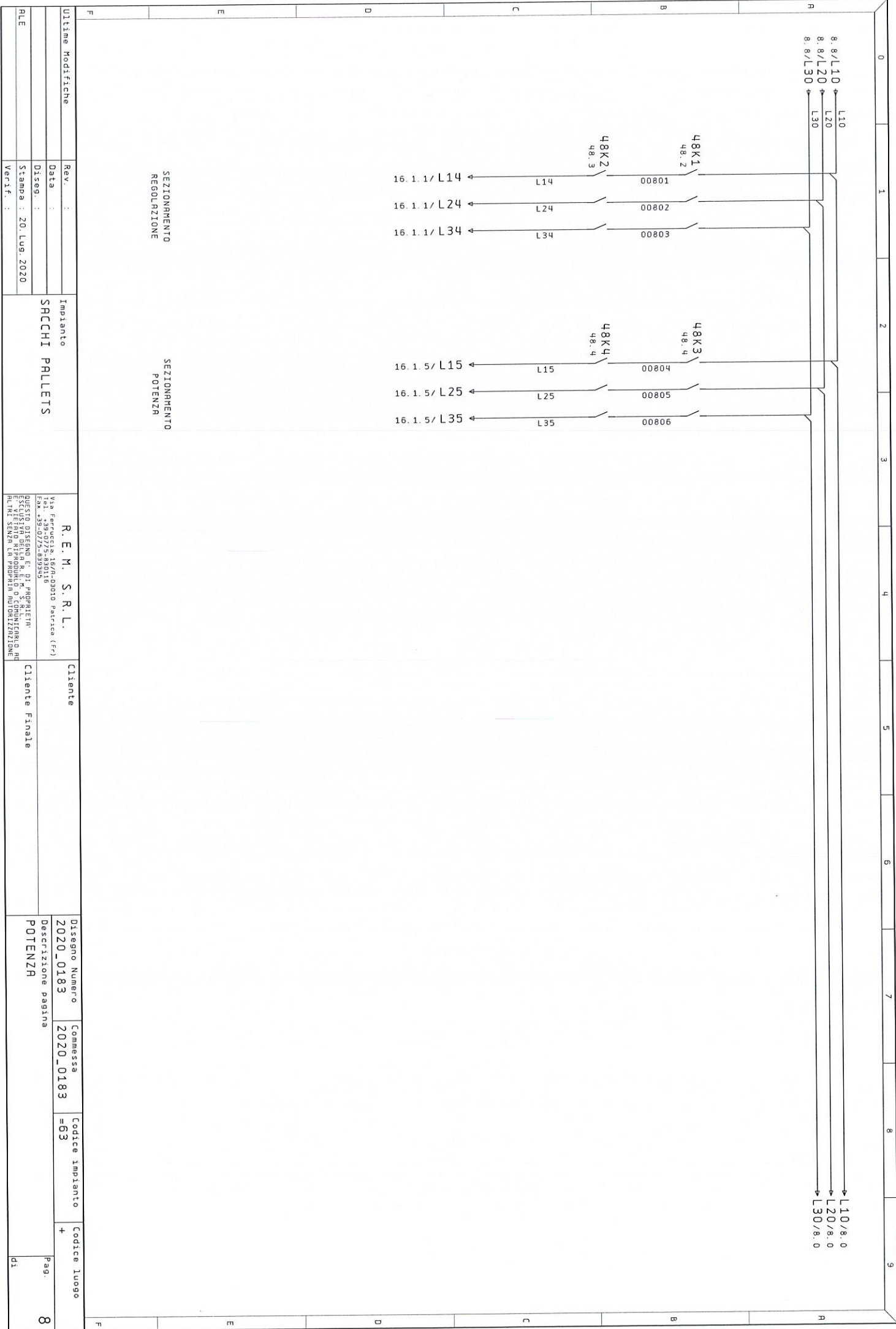


PRISE COURANT 230VAC
MARQUAGE JET D'ENCRE

04-211) L28 L38 L28 L18 (07-2) (07-2) (07-2)



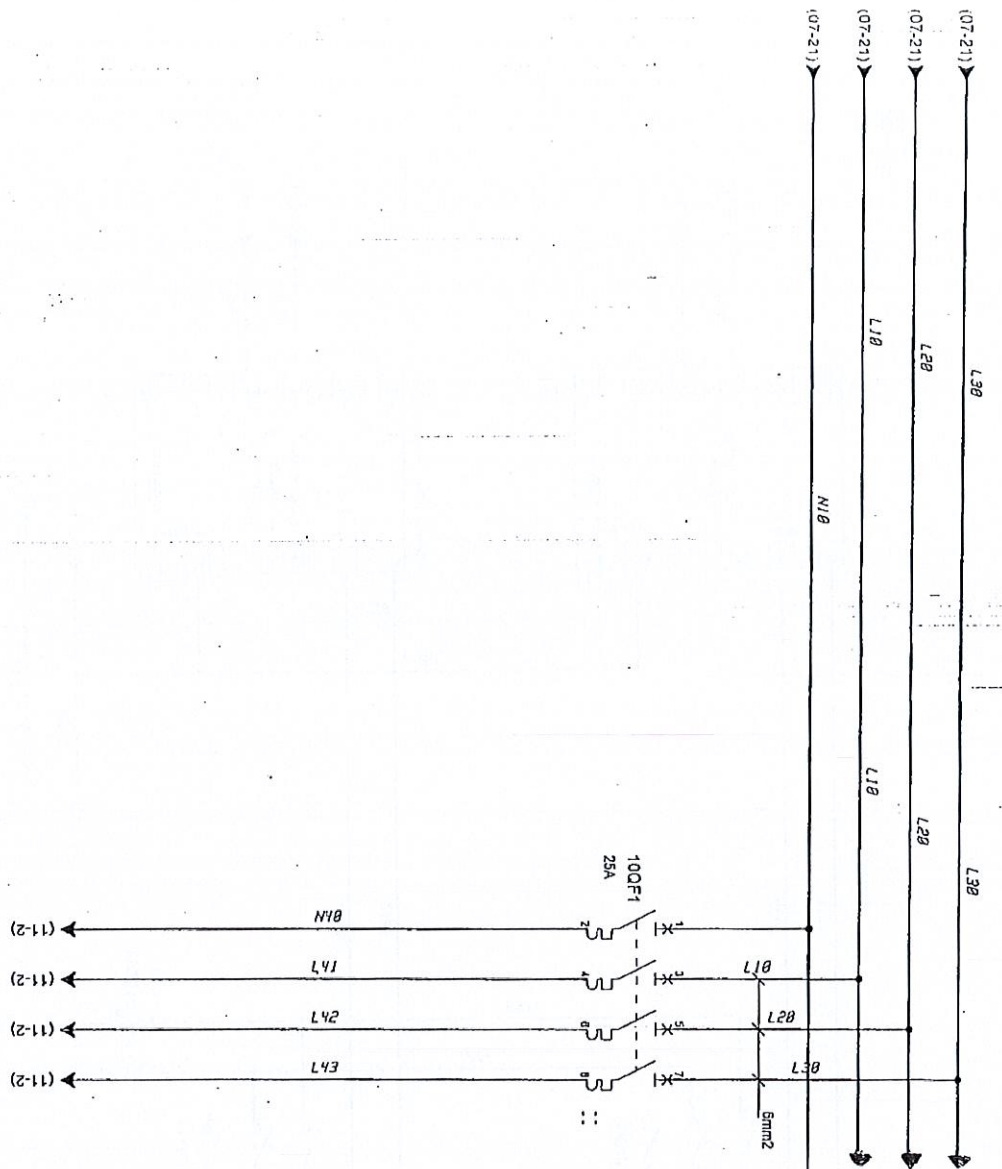




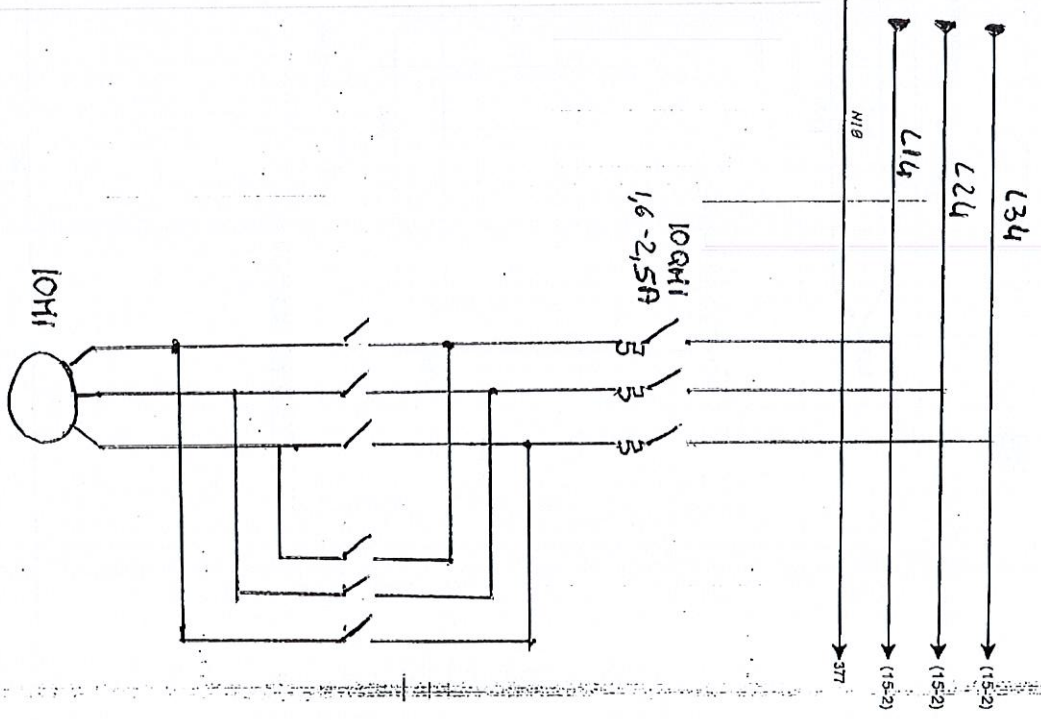
SEZIONAMENTO
REGOLAZIONE

SEZIONAMENTO
POTENZA

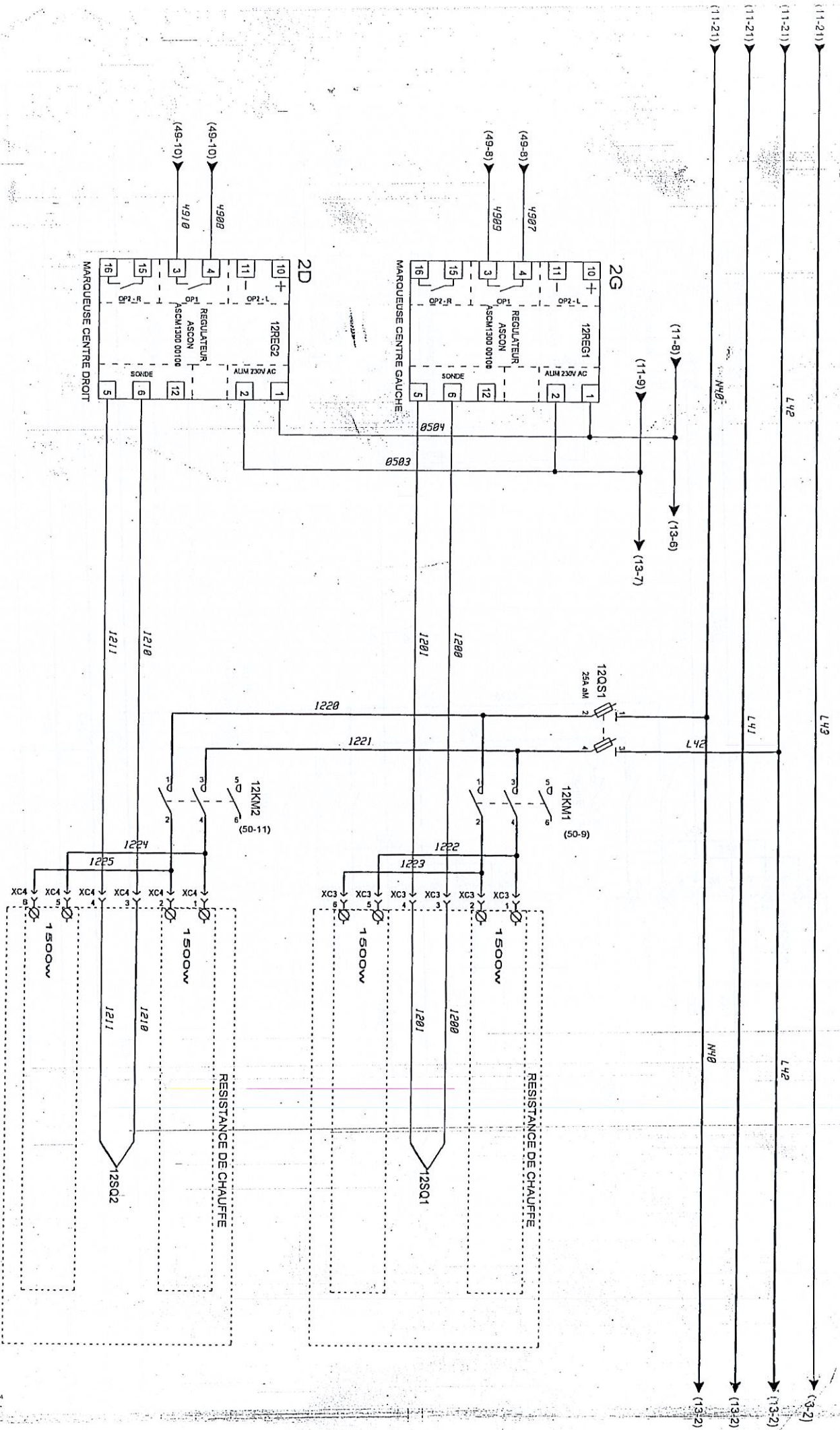
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	Stampa : 20. Lug. 2020				POTENZA			8
	Verif. :							01

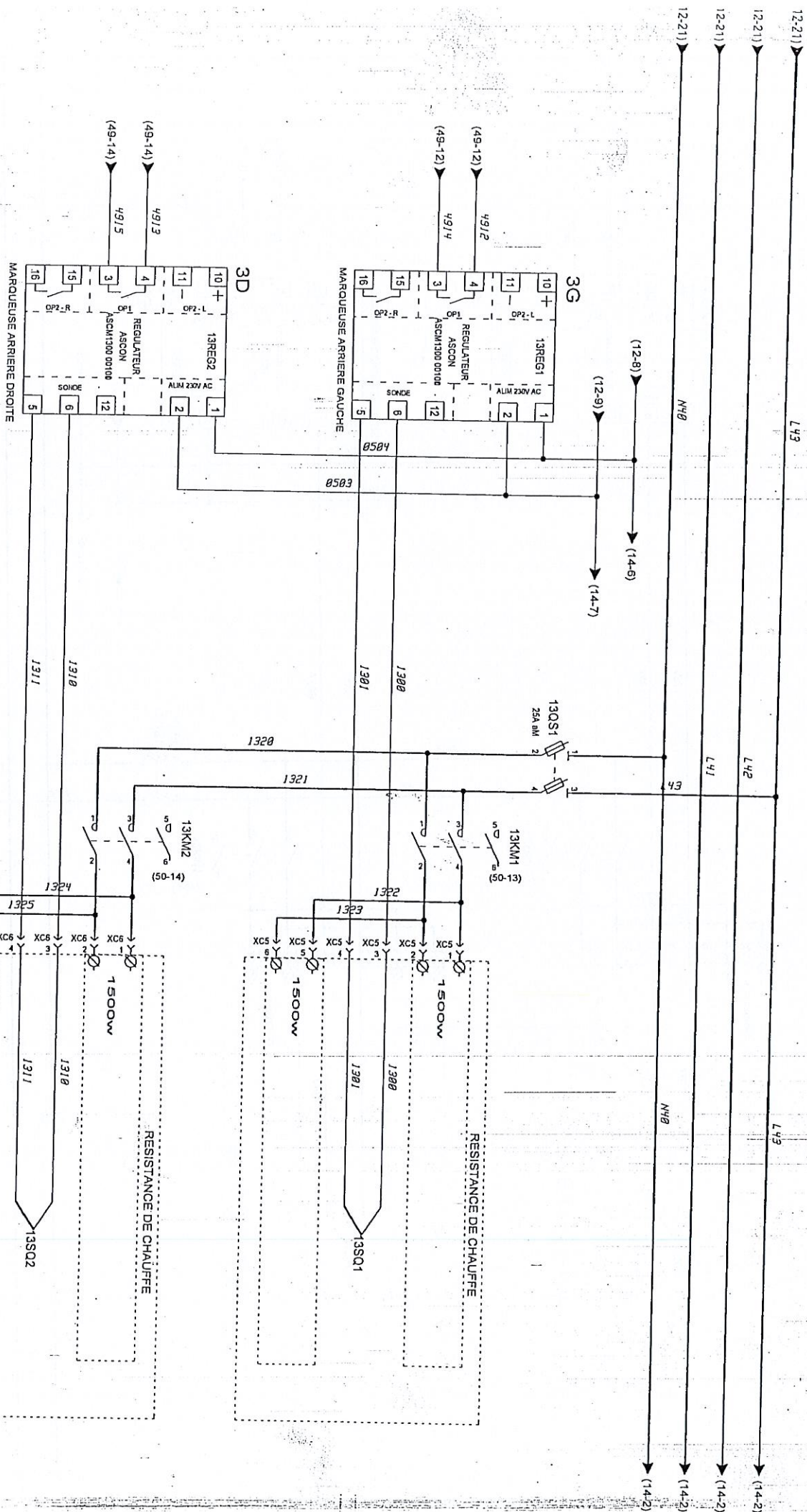


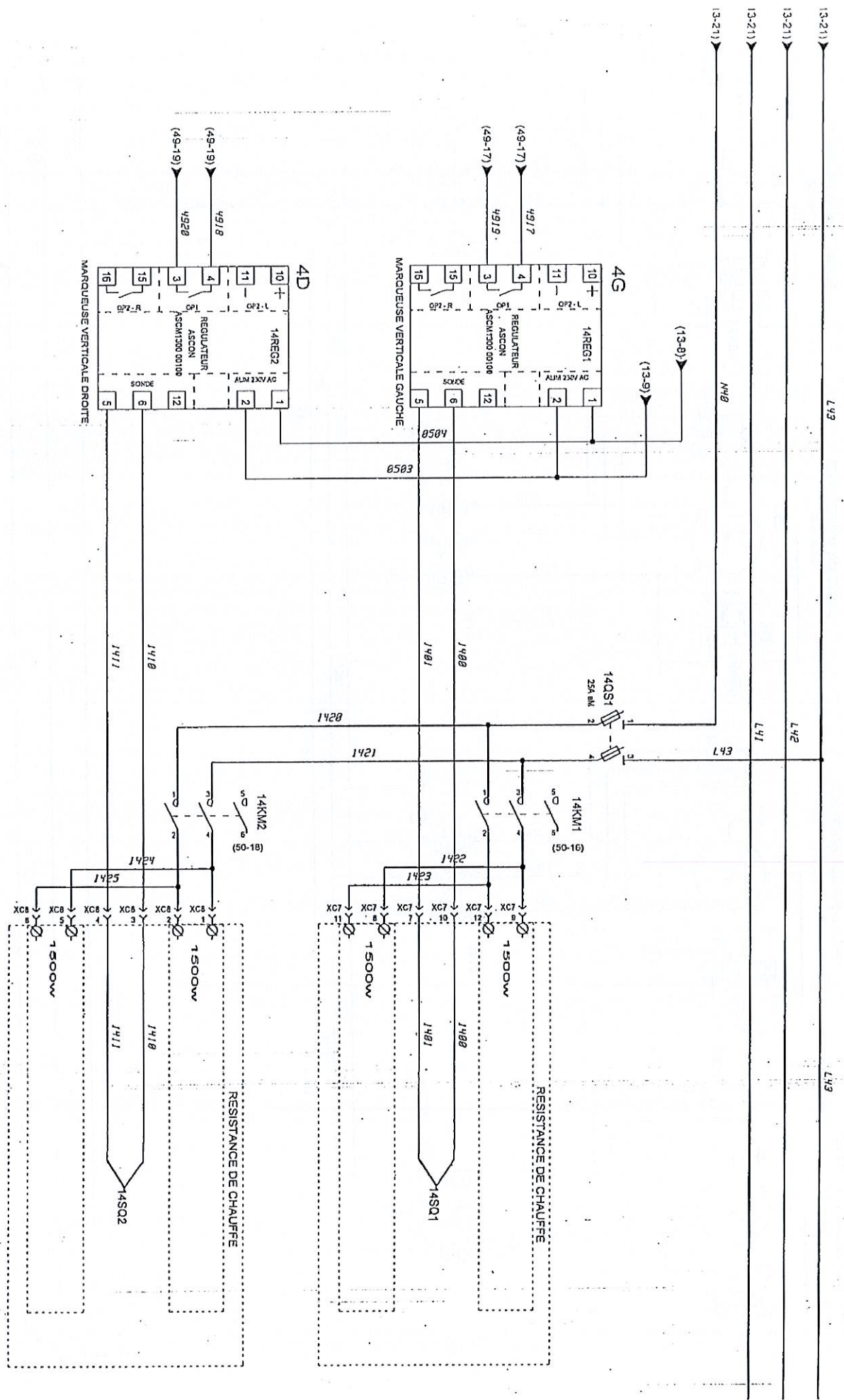
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PUPITRE
ECORNEUSE-MARQUEUSE

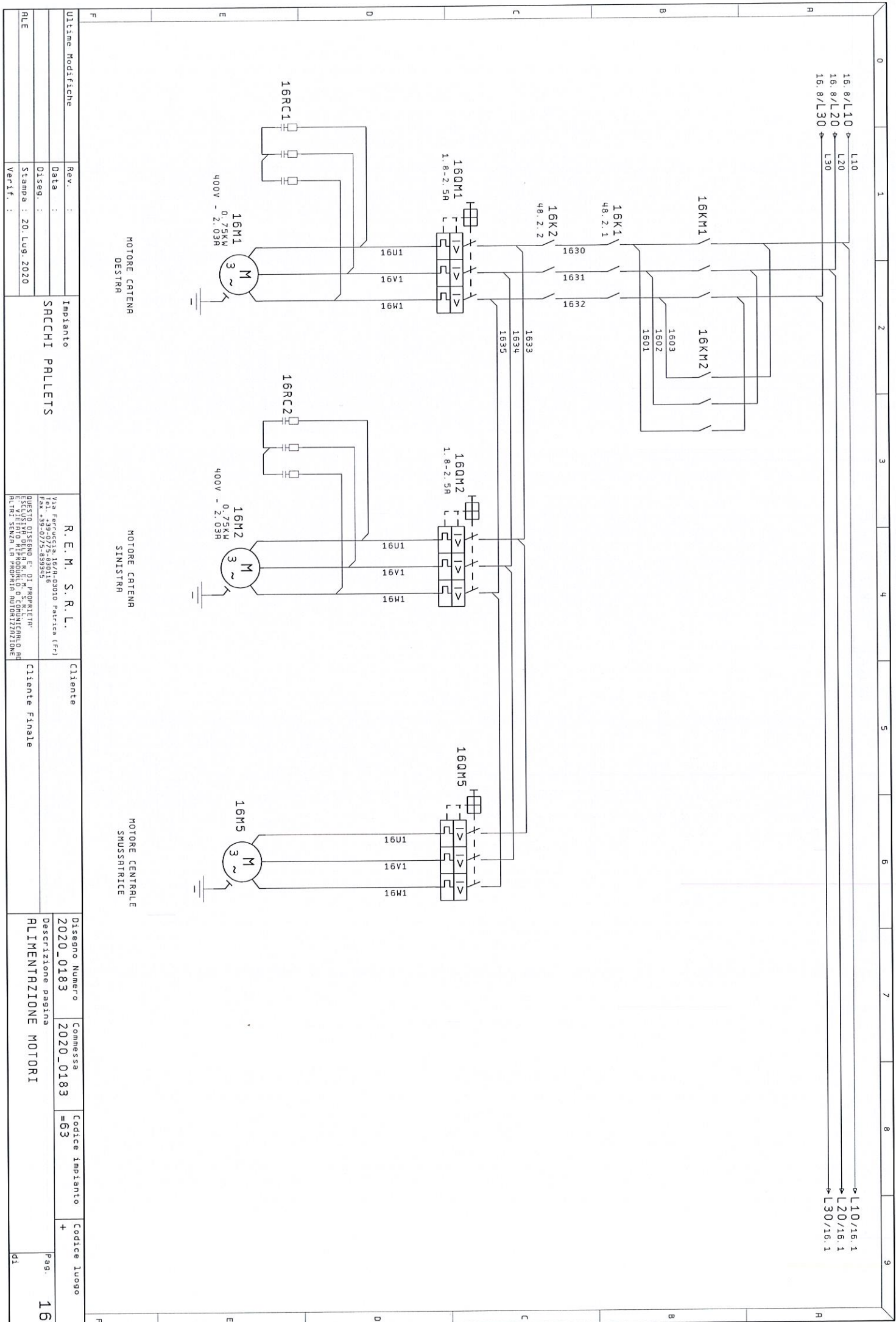


TRASPORTO
MOTORE
SCGA
CENTRALE







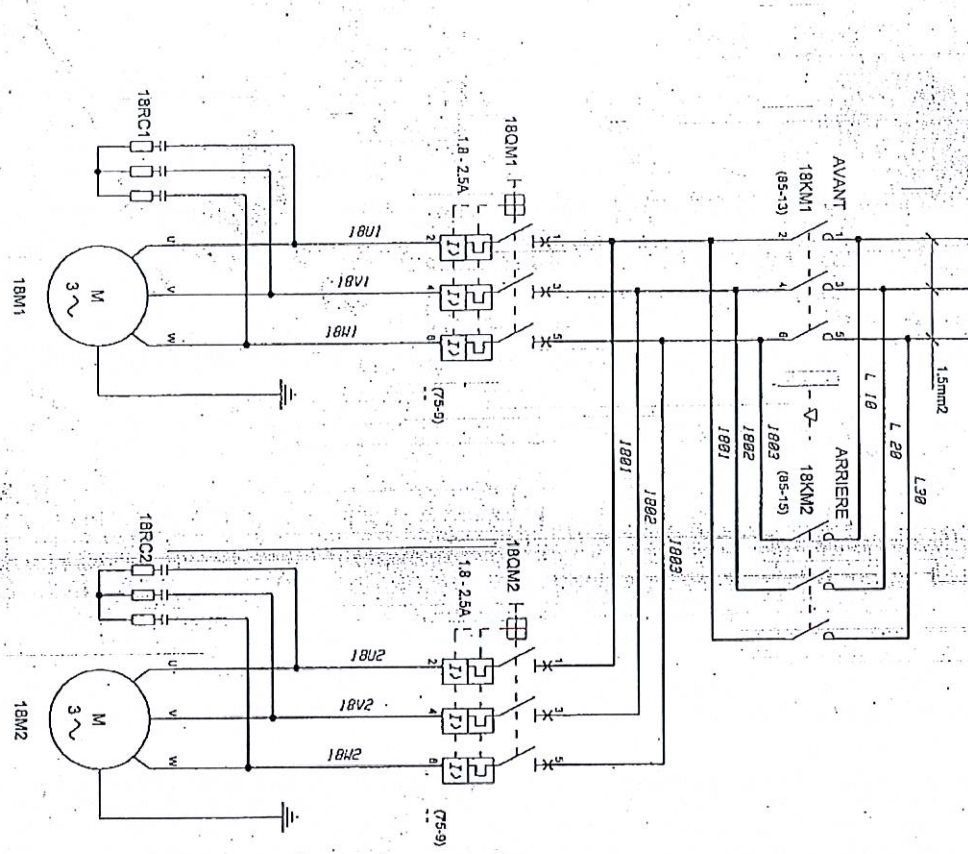


Ultime Modifiche		Rev. :	Impianto
Data :			SACCHI PALLETS
Disegn. :			
Stampa : 20. Lug. 2020			
Verif. :			
R. E. M. S. R. L.		Cliente	
Via Forcuccia, 16/R-0910 Patrica (FR)			
Tel. +39-0725-893940			
Fax +39-0725-893940			
QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. E' VIETATA LA RIPRODUZIONE O L'UTILIZZO SENZA LA MODIFICA AUTORIZZAZIONE		Cliente finale	
Disegno Numero		Comessa	Codice Impianto
2020_0183		2020_0183	+ Codice Luogo
Descrizione pagina		=63	
ALIMENTAZIONE MOTORI			
Pag. 16			

REGOLAZIONE
ARRESTO MARCATURA

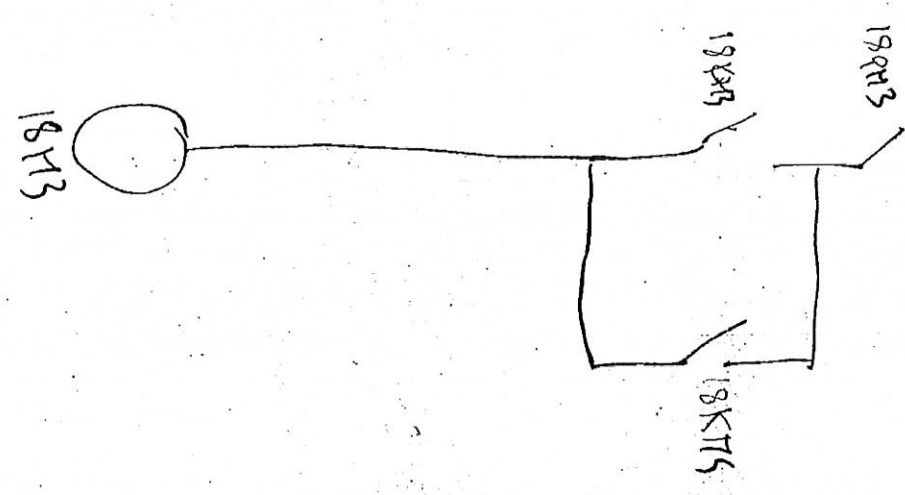


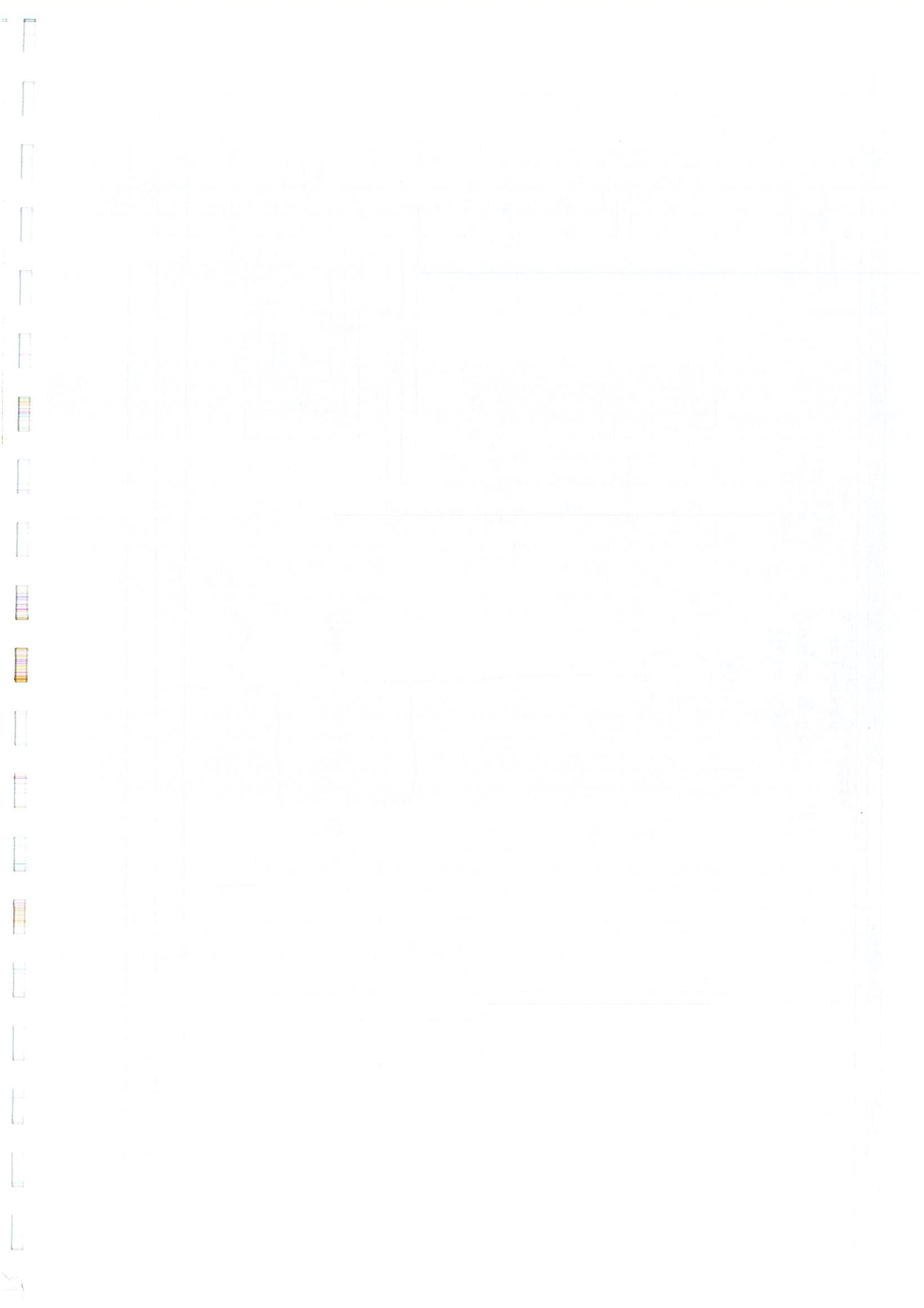
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 (17-21) → L25 → (19-2)
 (17-21) → L15 → (19-2)

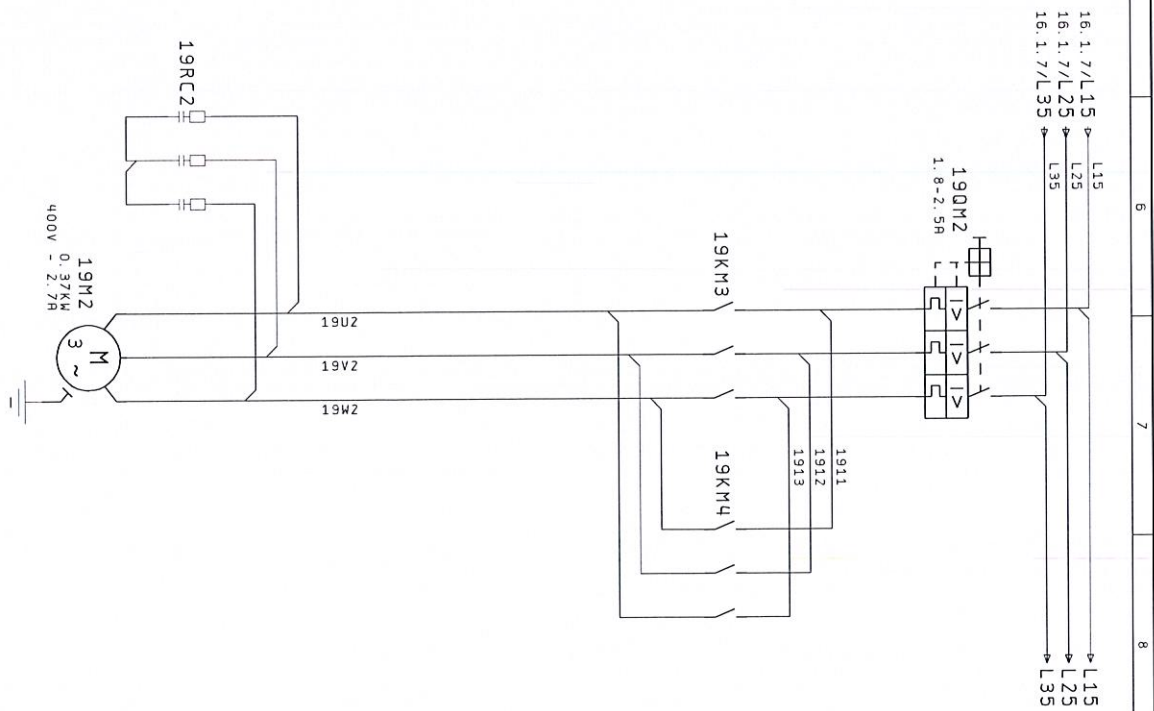
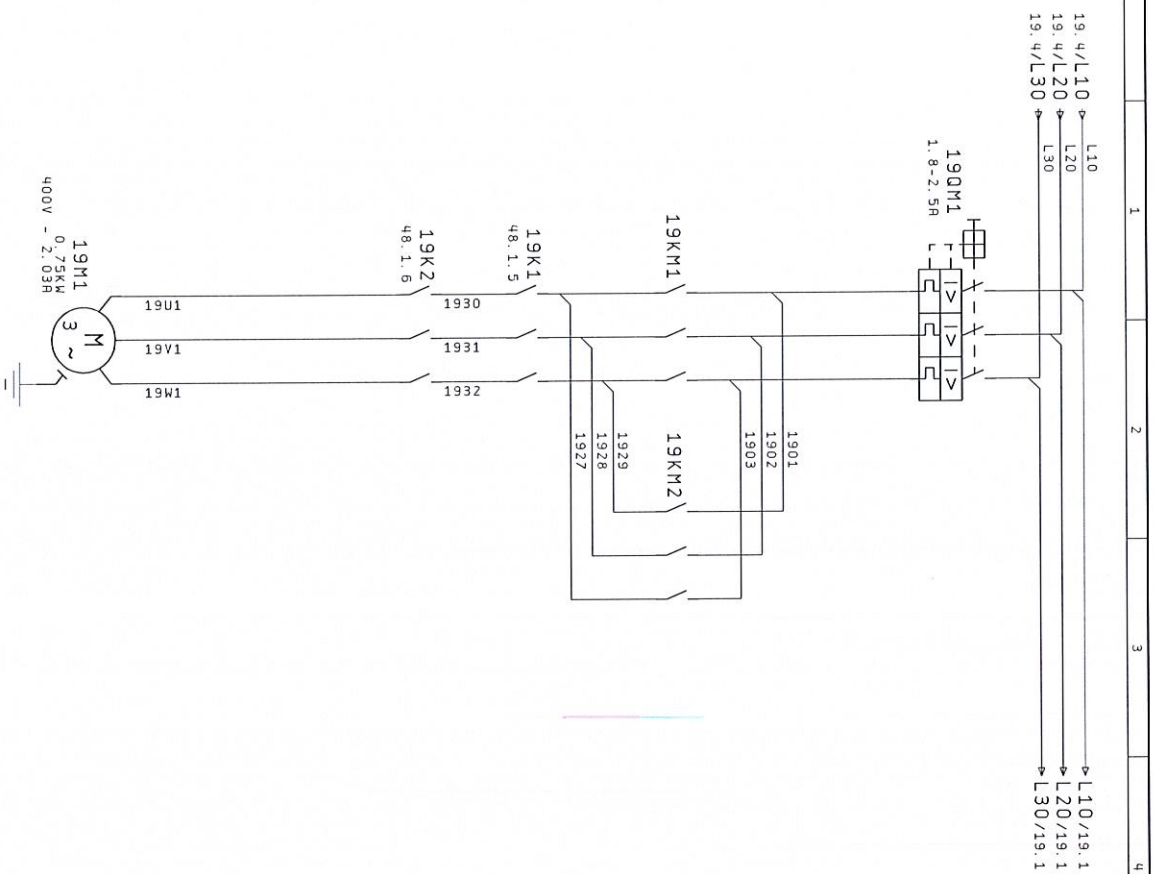


MOTEUR CHAÎNE GAUCHE
 RETOURNEUR
 P: 0,75KW - 400V / 1,93A
 230V / 3,34A
 BN8084

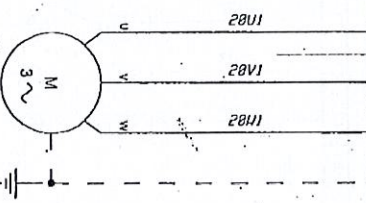
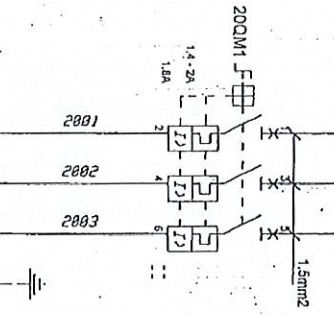
MOTEUR CHAÎNE DROITE
 RETOURNEUR
 P: 0,75KW - 400V / 1,93A
 230V / 3,34A
 BN8084



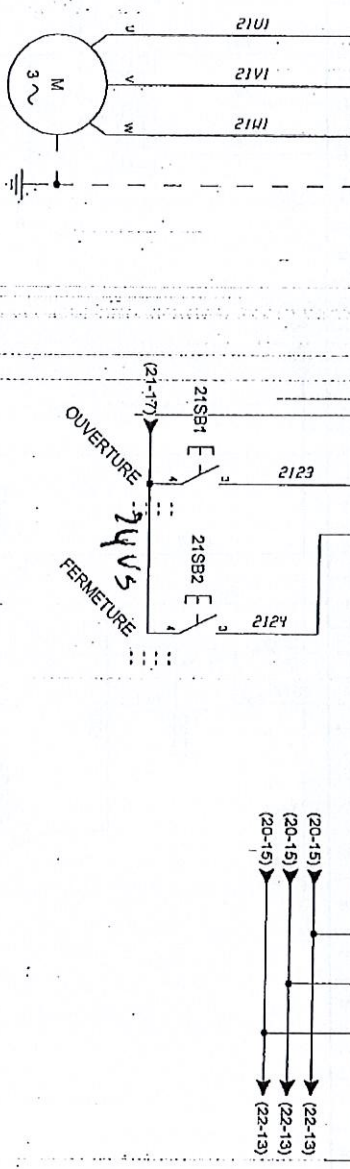
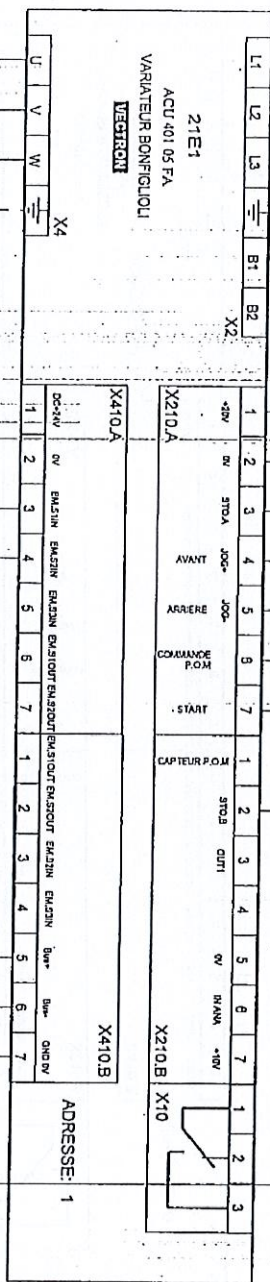
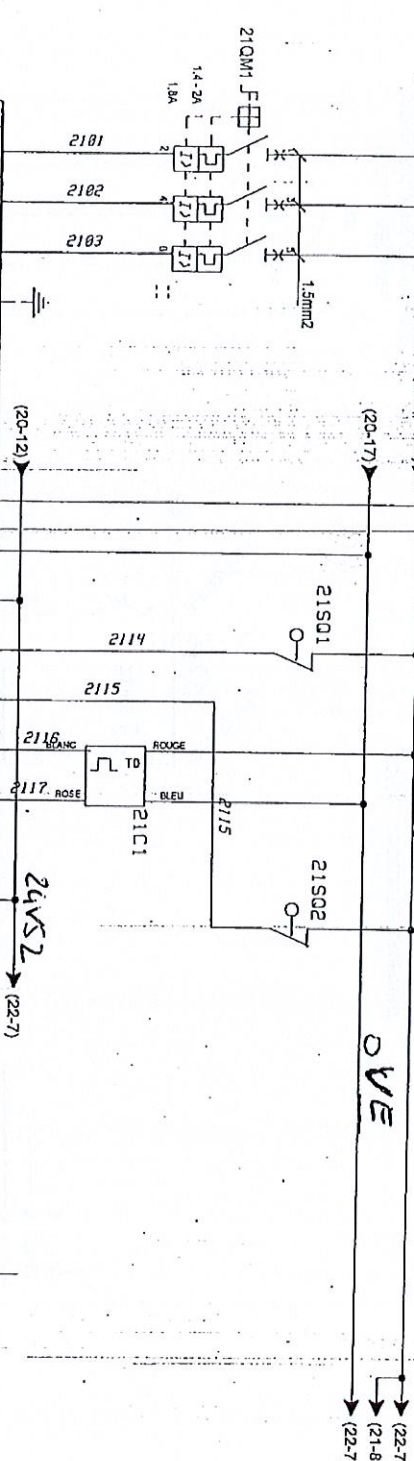




Ultimo Modifiche	Rev. :	Impianto			
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	Diseg. :				
FILE	Stampa : 20. Lug. 2020				
	Verif. :				
		R. E. M. S. R. L.	Cliente		
		Via Ferruccio 16/R-03010 Patrica (Fr) Tel. +39-0729-830116 Fax +39-0729-353905			
		QUESTO DISSEGNO E' DI PROPRIETA' DELL'INGEGNERE VENTURATO E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE	Cliente Finale		
			Disegno Numero	Commissa	Codice impianto
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			Descrizione pagina	Pag.	
			ALIMENTAZIONE MOTORI	19	
				di	

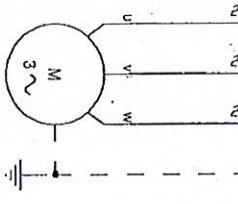
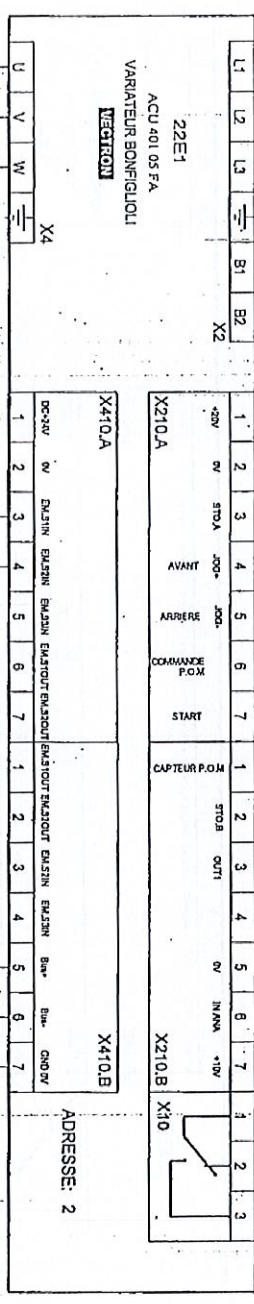
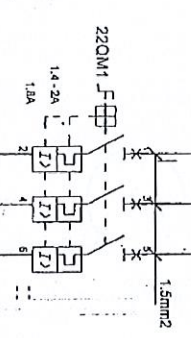
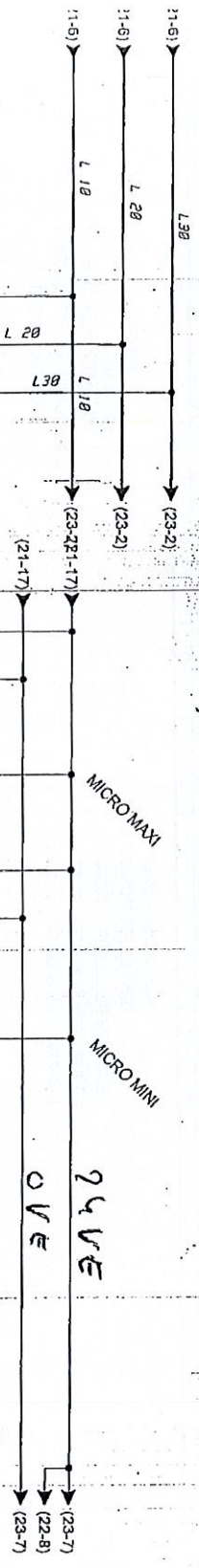


01-07-2010 20/93

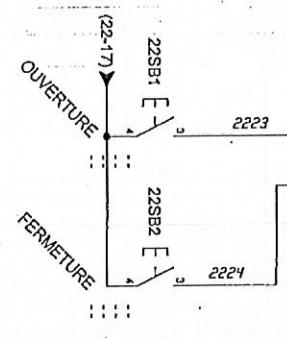


MOTEUR REGLAGE
LONGUEUR SCIES DROITES
P: 0,37KW - 400V / 1.07A
230V / 1.85A
BN71B4

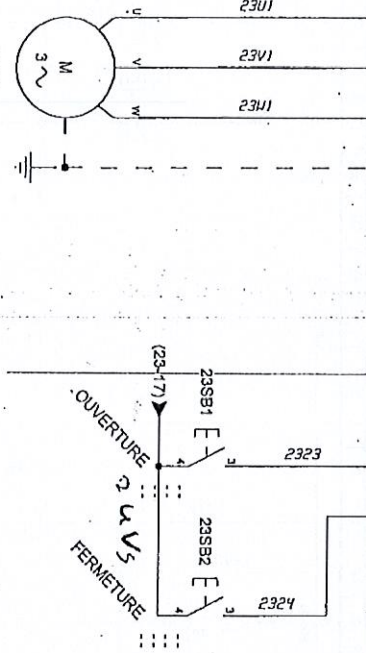
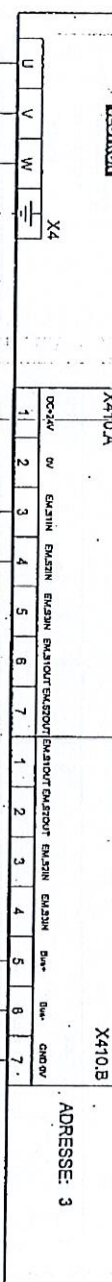
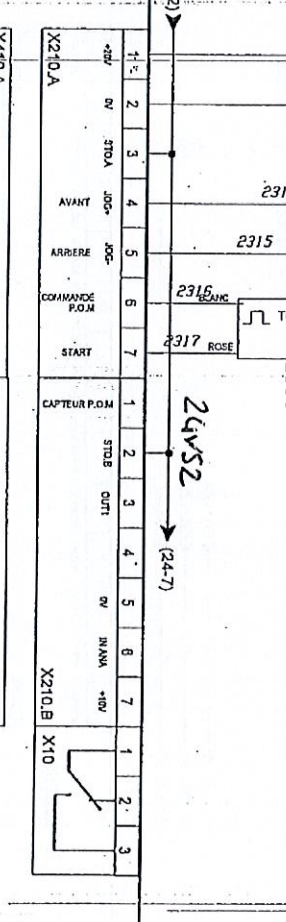
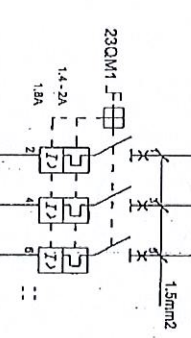
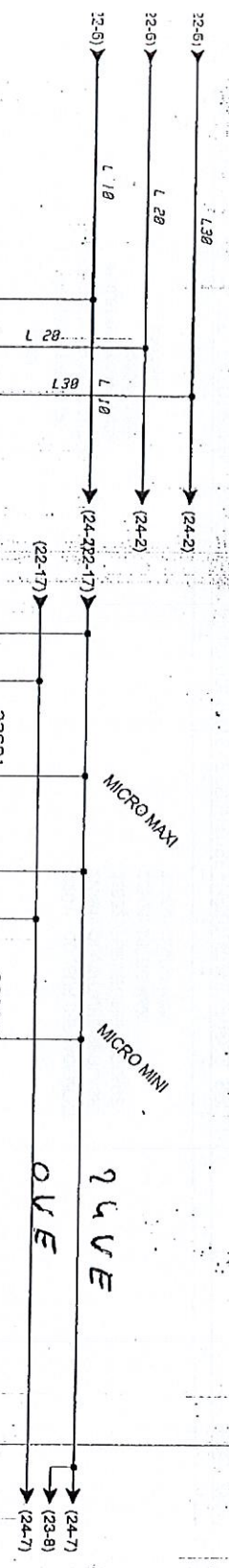
21C1: CODEUR DEPLACEMENT
21SB1: OUVERTURE REGLAGE
21SB2: FERMETURE REGLAGE
21SC1: MICRO MAXI
21SC2: MICRO MINI



MOTEUR REGLAGE
LONGUEUR SCIES GAUCHE
P: 0.37KW - 400V/1.07A
230V/1.85A
BN71B4

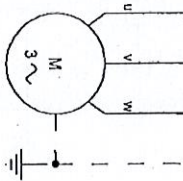
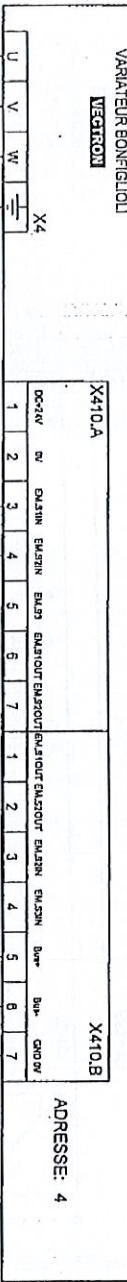
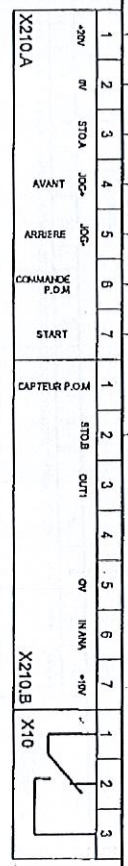
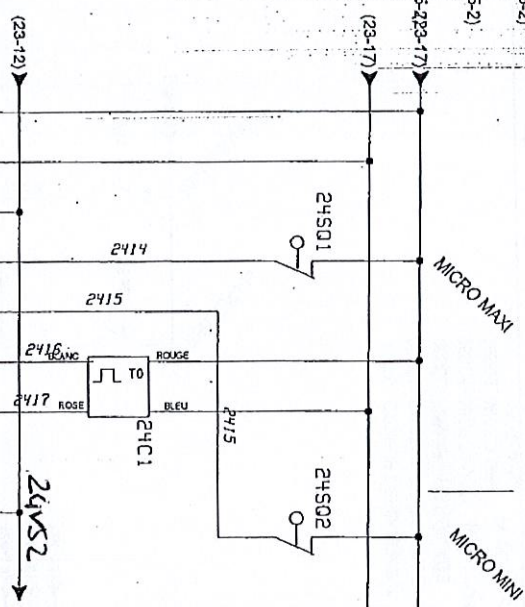
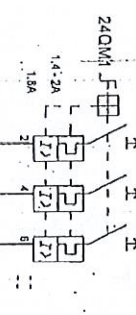
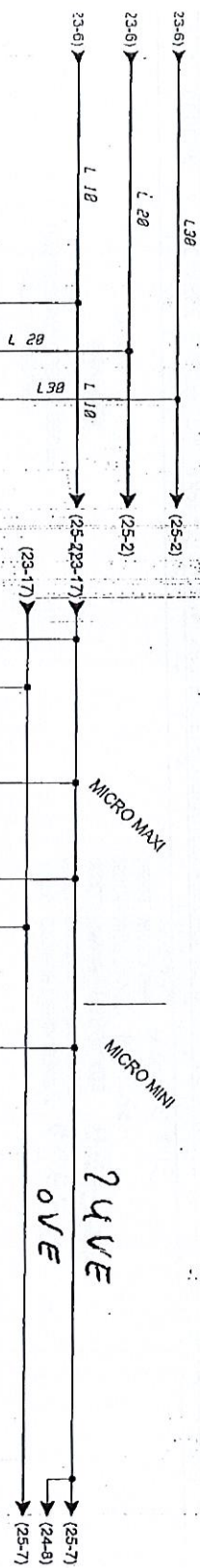


22C1: CODEUR DEPLACEMENT
22SB1: OUVERTURE REGLAGE
22SB2: FERMETURE REGLAGE
22SQ1: MICRO MAXI
22SQ2: MICRO MINI



MOTEUR REGLAGE
LARGEUR GUIDES MARQUEUSE
P: 0.37KW - 400V / 1.07A
230V / 1.85A
BN71B4

23C1: CODEUR DEPLACEMENT
23SB1: OUVERTURE REGLAGE
23SB2: FERMETURE REGLAGE
23SQ1: MICRO MAXI
23SQ2: MICRO MINI

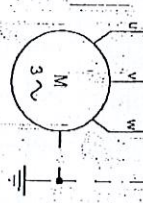


MOTEUR REGLAGE
LONGUEUR MARQUEUSE GAUCHE
P: 0.37KW-400V/1.07A
230V/1.85A
BNT1B4

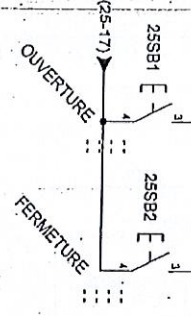
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24SB1: OUVRETOIRE REGLAGE
24SB2: FERMETOIRE REGLAGE
24S01: MICRO MAXI
24S02: MICRO MINI
ALCANTARA

MOTEUR REGLAGE
 LONGUEUR MARQUEUSE DROITE
 P: 0.37KW - 400V / 1.07A
 230V / 1.85A
 BN7184

25M1



OUVERTURE
 FERMETURE



(24-15)
 (24-15)
 (24-15)

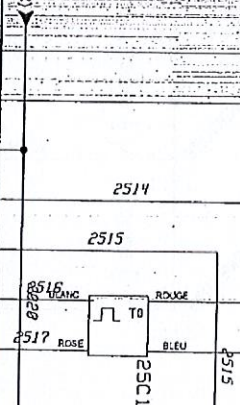
25E1
 ACU 40105 FA
 VARIATEUR CONFIGLOU
 MEGTRON

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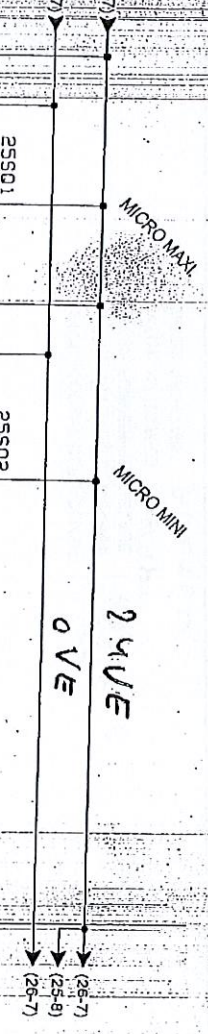
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24V52

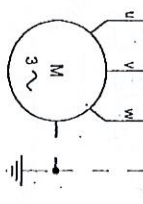
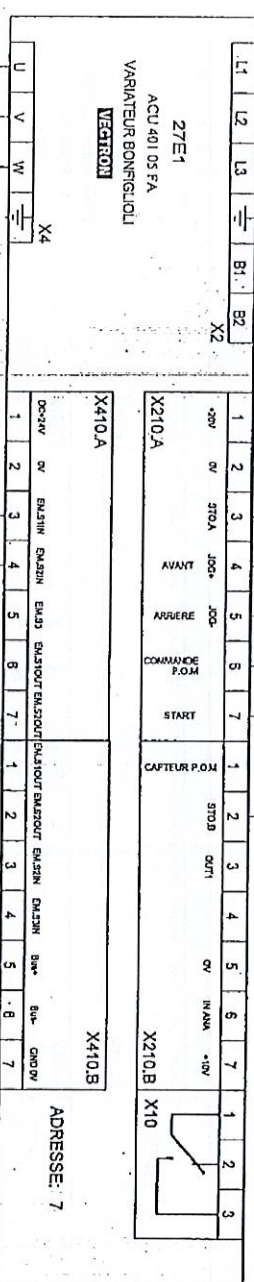
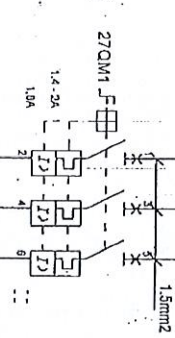
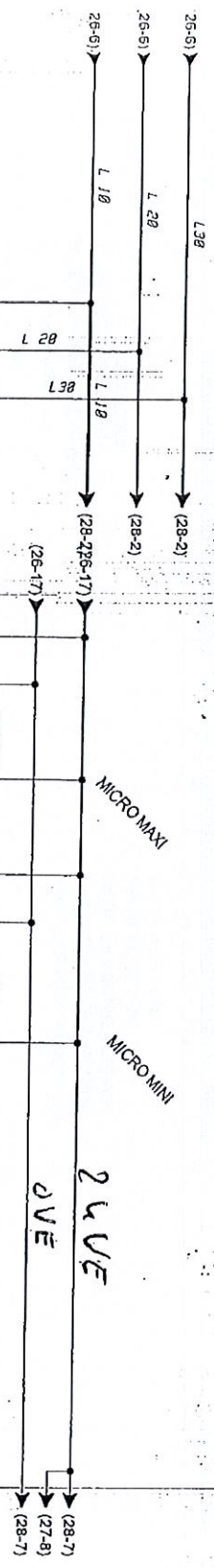


250M1 F
 1.4-2A
 1.8A



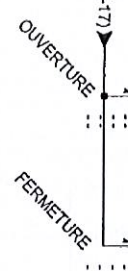
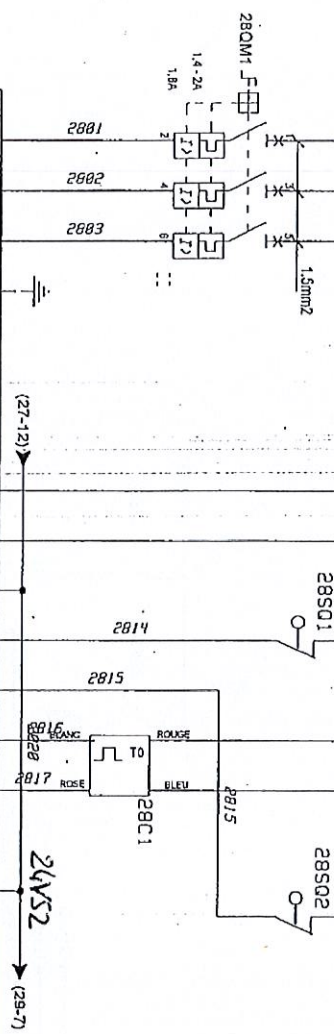
24VUE
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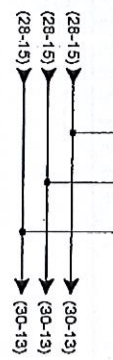
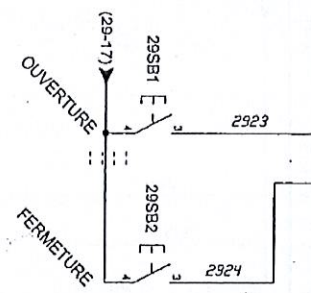
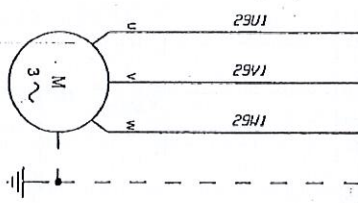
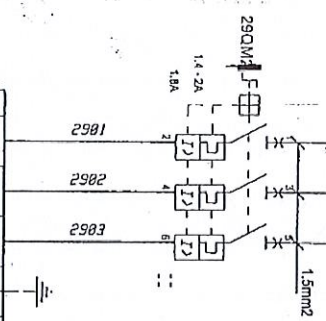


MOTEUR REGLAGE
 LONGUEUR BUTEE RETOURNEUR
 P: 0.37KW-400V / 1.07A
 230V / 1.55A
 BN71B4

27C1: CODEUR DEPLACEMENT
 27S1: OUVERTURE REGLAGE
 27S2: FERMETURE REGLAGE
 27S3: MICRO MAXI
 27S4: MICRO MINI



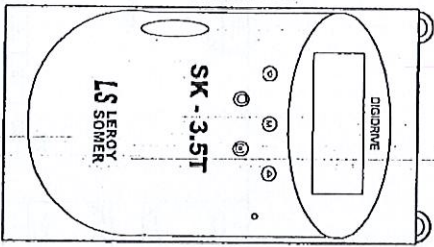
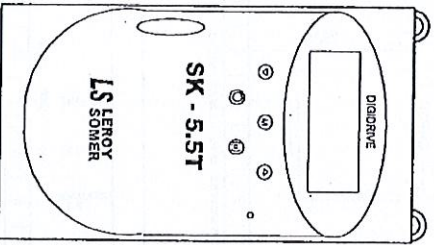
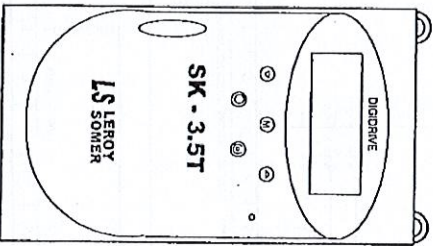
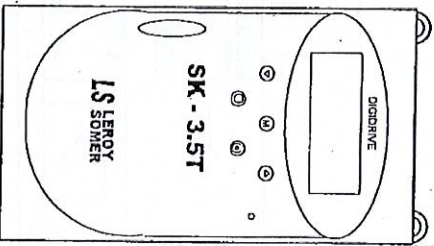
28C1: CODEUR DEPLACEMENT
28SB1: OUVERTURE REGLAGE
28SB2: FERMETURE REGLAGE
28SQ1: MICRO MAXI
28SQ2: MICRO MINI



29SC1: CODEUR DEPLACEMENT
29SB1: OUVERTURE REGLAGE
29SB2: FERMETURE REGLAGE
29SQ1: MICRO MAXI
29SQ2: MICRO MINI



CONFIGURATION VARIATEURS ECORNEUSE / MARQUEUSE

32V1			
33V1			
35V1		CONVOYEUR A CHAINES EMPILEUR	
36V1		CONVOYEUR A CHAINES SORTIE EMPILEUR	

MONTÉE / DESCENTE
BRAS RETOURNEUR

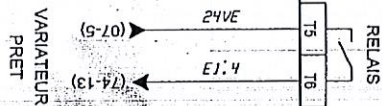
MONTÉE / DESCENTE
PILE EMPILEUR

CONVOYEUR A CHAINES
EMPILEUR

CONVOYEUR A CHAINES
SORTIE EMPILEUR

α

α



MOTEUR ENTRAÎNEMENT CHAÎNE GAUCHE

SORTIE EMPILÉUR

P: 1.1KW - 400V / 2.7A

230V / 4.7A

M2SB4

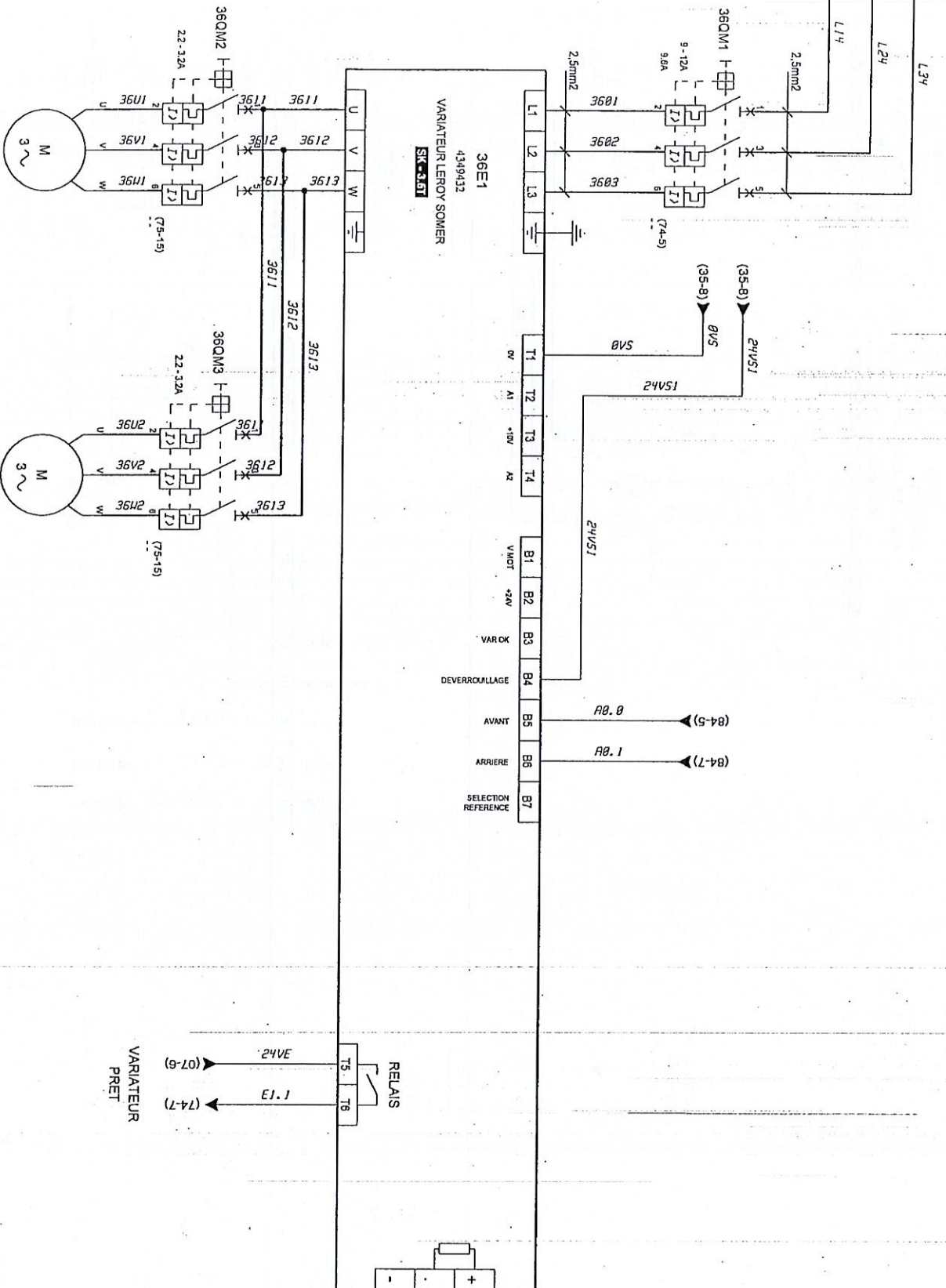
MOTEUR ENTRAÎNEMENT CHAÎNE DROITE

SORTIE EMPILÉUR

P: 1.1KW - 400V / 2.7A

230V / 4.7A

M2SB4



PARAMETRES DU VARIATEUR 32E1
BRAS RETOURNEUR SK - 3.5T

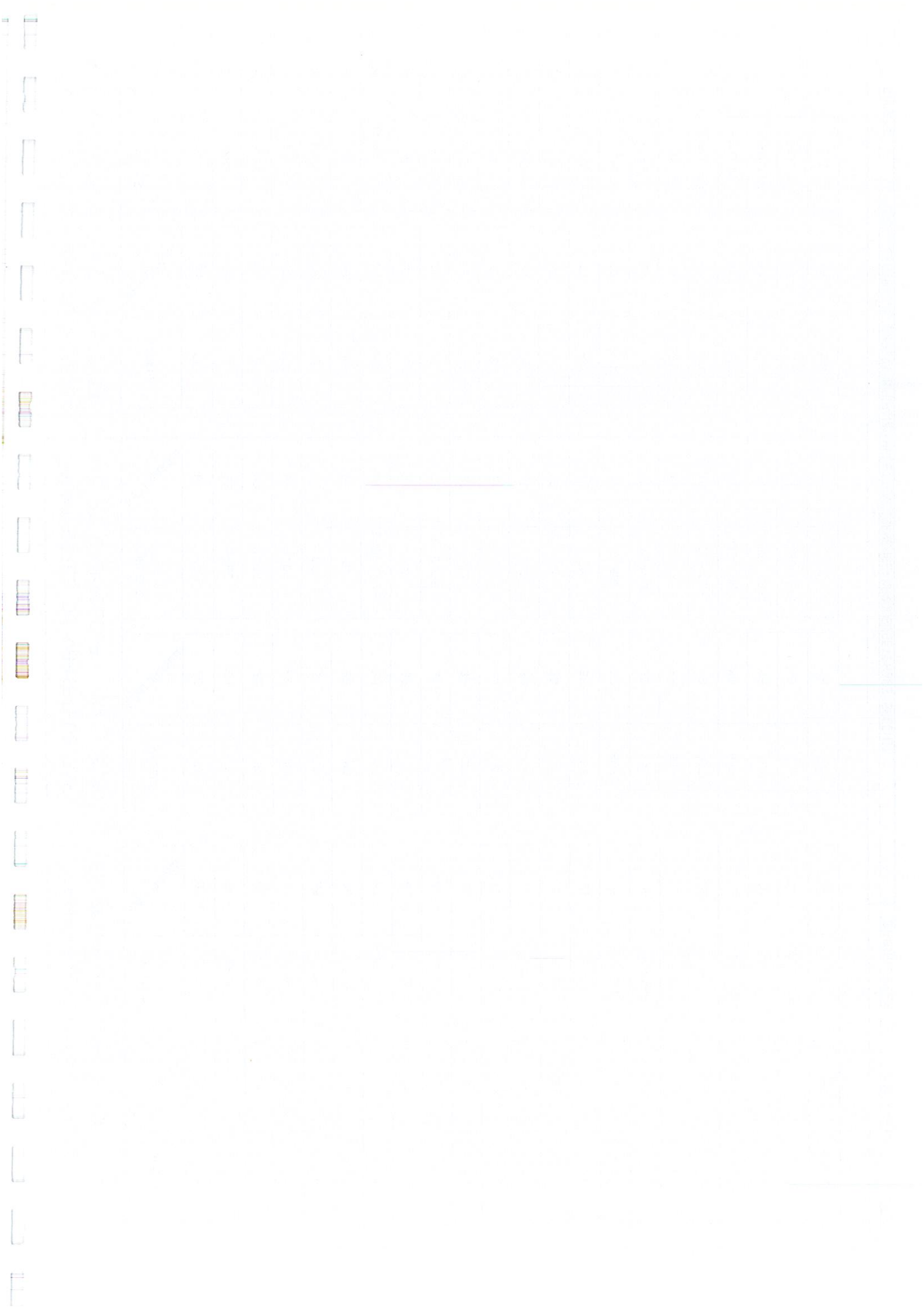
PARAMETRES	VALEUR	PARAMETRES	VALEUR
01	6.7	23	FR
02	40HZ	24	1
03	0.85	25	0
04	1.05	26	OFF
05	A1-AU	27	0
06	4.3	28	NO
07	1420 tr/min	29	NO
08	400	30	1
09	0.85	31	1
10	L2	32	OFF
11	15.5	33	0
12	33	34	ON
13	0	35	0
14	0	36	FR
15	1.5HZ	37	6KHZ
16	4-20mA	38	0
17	OFF	39	50HZ
18	VISU DEF.	40	AUTO
19	VISU DEF.	41	ANSI
20	VISU DEF.	42	4.8
21	VISU DEF.	43	1.1
22	LD	44	2.0

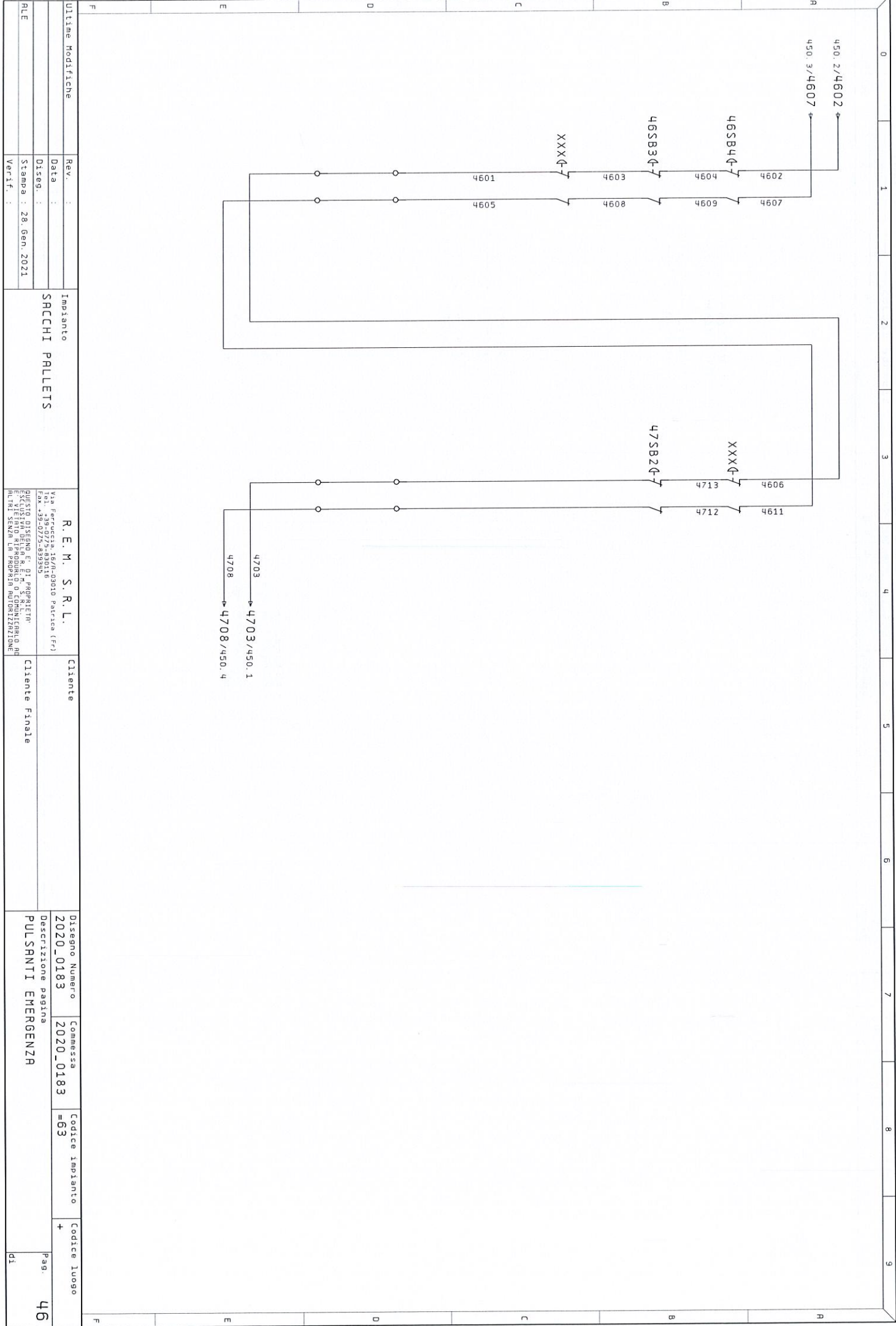
PARAMETRES DU VARIATEUR 33E1
M/D PILE EMPILEUR SK - 5.5T

PARAMETRES	VALEUR	PARAMETRES	VALEUR
01	5	23	FR
02	50HZ	24	1
03	1.05	25	0
04	1.05	26	OFF
05	PR	27	0
06	9.1	28	NO
07	1420 tr/min	29	NO
08	400	30	1
09	0.78	31	1
10	L2	32	OFF
11	20	33	0
12	50	34	ON
13	0	35	0
14	0	36	FR
15	1.5HZ	37	6KHZ
16	4-20mA	38	0
17	OFF	39	50HZ
18	VISU DEF.	40	AUTO
19	VISU DEF.	41	ANSI
20	VISU DEF.	42	4.8
21	VISU DEF.	43	1.1
22	LD	44	2.0

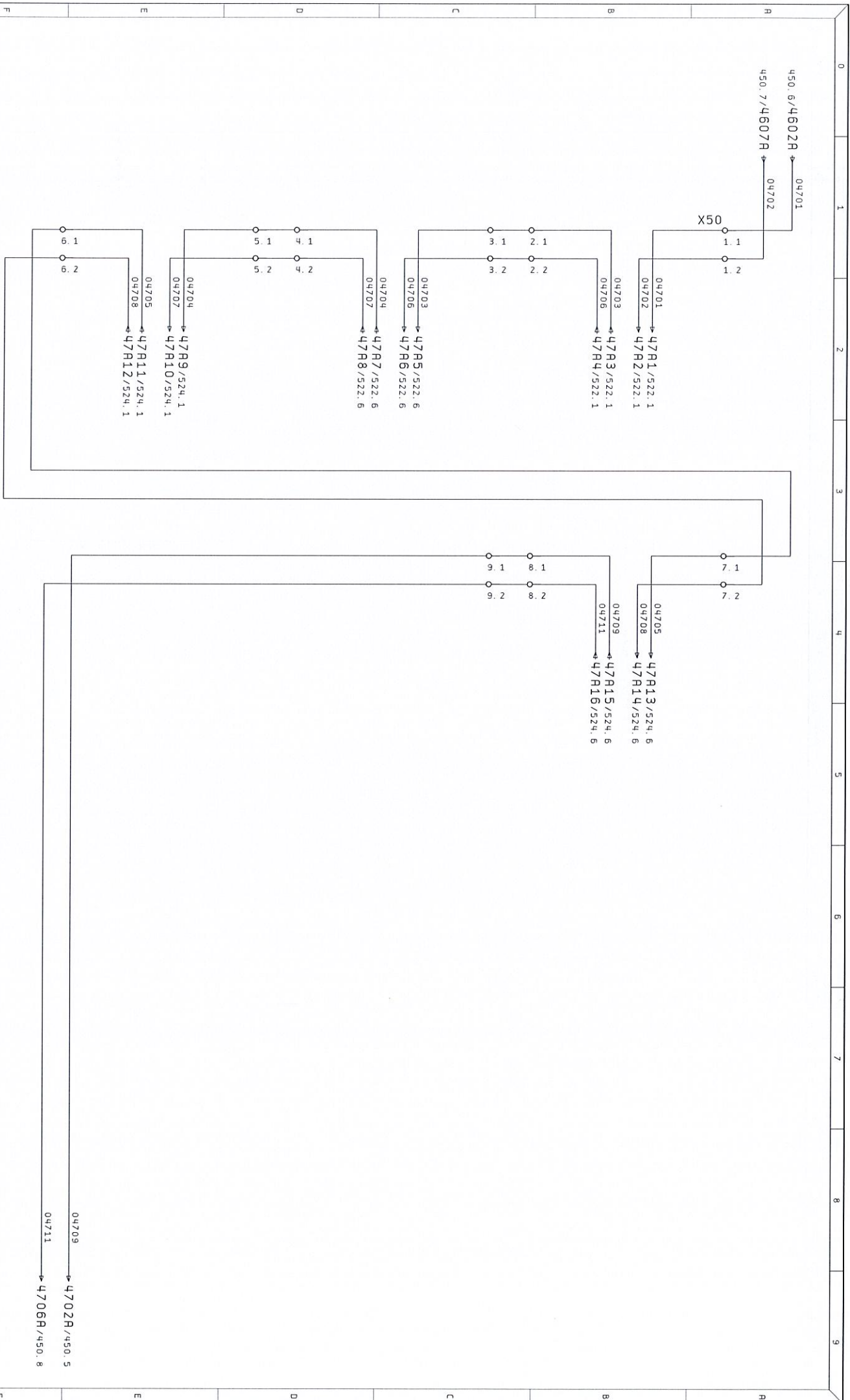
PARAMETRES DU VARIATEUR 35E1
ENTRAINEMENT CHAINE SK - 3.5T

PARAMETRES	VALEUR	PARAMETRES	VALEUR
01	5.3	23	FR
02	50HZ	24	1
03	0.95	25	0
04	1.05	26	OFF
05	PR	27	0
06	5.4	28	NO
07	1400 tr/min	29	NO
08	400	30	1
09	0.79	31	1
10	L2	32	OFF
11	11.2	33	0
12	35.0	34	ON
13	0	35	0
14	0	36	FR
15	1.5HZ	37	6KHZ
16	4-20mA	38	0
17	OFF	39	50HZ
18	RS	40	AUTO
19	VISU DEF.	41	ANSI
20	VISU DEF.	42	4.8
21	VISU DEF.	43	1.1
22	LD	44	2.0

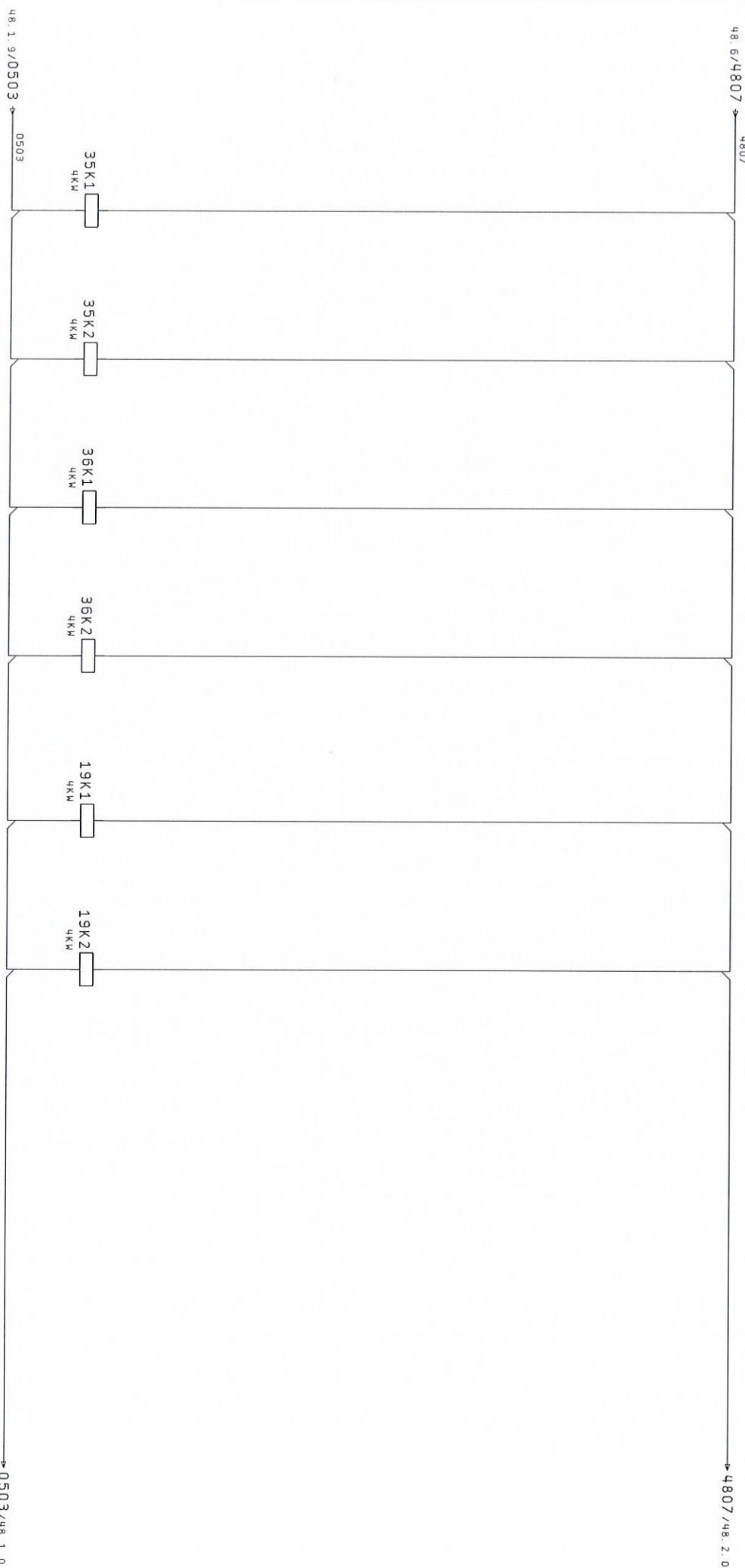




Ultime Modifiche		Rev. :	Impianto	R. E. M. S. R. L.		Cliente	Disegno Numero	Comessa	Codice Impianto	Codice Luogo
Data :			SACCHI PALLETS	Via Freguccia, 10/A-03010 Patrica (FR)			2020_0183	2020_0183	=63	+
Disegn. :				Tel. +39-0775-839305			Descrizione pagina			Pag.
Stampa : 28. Gen. 2021				QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. E' VIETATA LA RIPRODUZIONE O L'UTILIZZO ALTERNATIVO SENZA LA PROPRIA AUTORIZZAZIONE			PULSANTI EMERGENZA			46
Verif. :										di



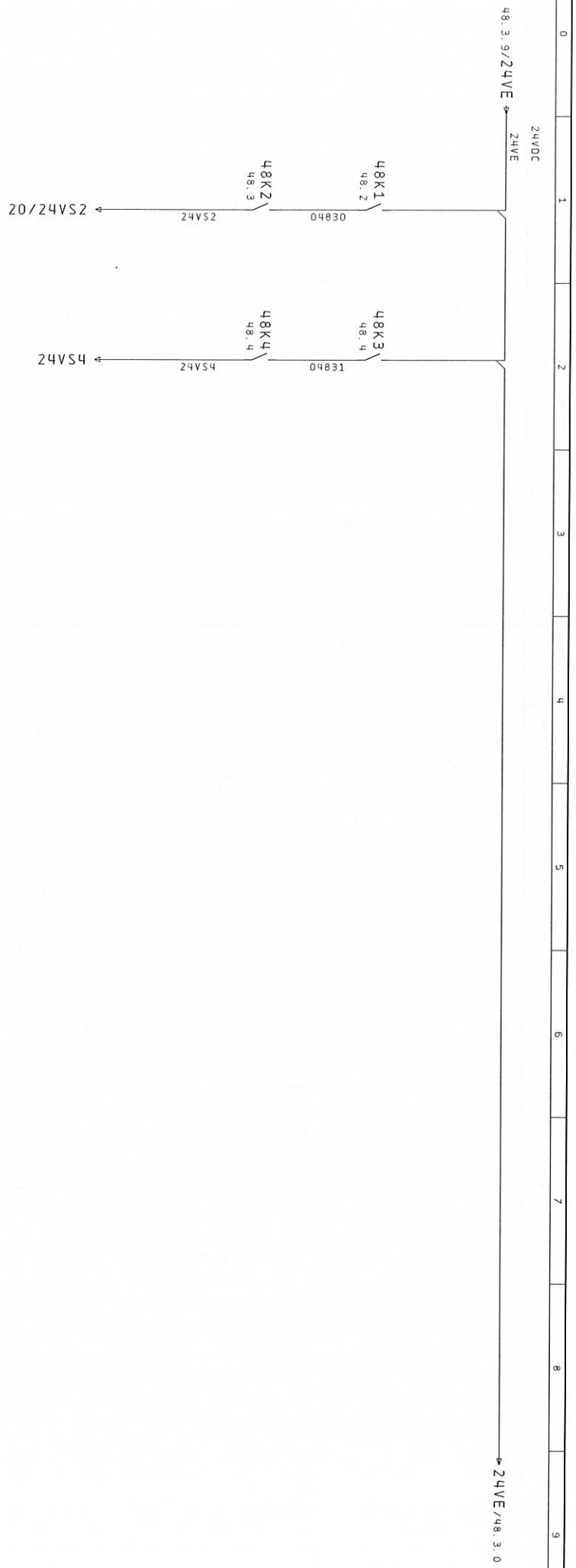
Ultima Modifica		Rev. :		Data :	
Disegno :		Disegno :		Stampa : 28. Gen. 2021	
Verif. :		Verif. :		Verif. :	
Impianto		SNCCHI PALLETS		R.E.M. S.R.L.	
VIA FERRARIS, 16/02010 Parica (Fv)		Tel. +39-0275-80116		Fax +39-0275-89395	
QUESTO DISSEGNO E' DI PROPRIETA' DELL'INGEGNERE S. N. CONFERRIO ING. ELETTRICISTA SENZA LA PROPRIA AUTODIRIZIONE		Clicca qui per il cliente finale		Disegno Numero 2020_0183	
Commissa 2020_0183		Codice impianto 63		Codice luogo +	
PULSANTI EMERGENZA		Pag. 47		di	



EMERGENZA	EMERGENZA	EMERGENZA	EMERGENZA
INVERTER 3501	INVERTER 3501	INVERTER 3601	INVERTER 1901

Ultimo Modifiché	Rev. :	Implanto			
	Data :	SRCCHI PALLETS			
	Diseño :				
ALE	Stampa : 28. Gen. 2021				
	Verif. :				
		R.E.M. S.R.L.	Cliente	Diseño Numero	Commissa
		Via Ferruccio, 16/R-03010 Patrica (Fr.)		2020_0183	2020_0183
		tel. +39-0775-8801316			Codice impianto
		fax +39-0775-8801316			=03
			Cliente Finale		Codice luogo
		QUESTO DISEÑO ES DI PROPRIETÀ ESCLUSIVA DELLA R.E.M. S.R.L. E' SOTTOPOSTO A TUTTI I DIRITTI DI AUTORE E NON PUO' ESSERE RIPRODOTTO, DISTRIBUITO, VENDUTO, NESSUNO DEI QUALI SENZA IL CONSENSO DELLA R.E.M. S.R.L.			
				Descrizione pagina	
				RUSILIARI	
					Pag. 48. 1
					di

0	1	2	3	4	5	6	7	8	9
110VAC									
48.1.9/4807 → 4807									
→ 4807									
48.2.9/0503 → 0503									
16K1 4KM									
16K2 4KM									
17K1 4KM									
17K2 4KM									
32K1 4KM									
32K2 4KM									
33K1 5.5KM									
33K2 5.5KM									
→ 0503/48.2.0									
48.1.9/4807 → 4807									
48.2.9/0503 → 0503									
16.1 16.2 16.2									
16.1 16.2 16.2									
17.1 17.2 17.2									
17.1 17.2 17.2									
EMERGENZA INVERTER 16A1 EMERGENZA INVERTER 16A1 EMERGENZA INVERTER 17A1 EMERGENZA INVERTER 17A1 EMERGENZA INVERTER 32A1 EMERGENZA INVERTER 32A1 EMERGENZA INVERTER 33A1 EMERGENZA INVERTER 33A1									
Ultimo Modifiche Rev. : Data : Disegn. : Stampa : 28. Gen. 2021 Verif. :									
Impianto SACCHI PALLETS									
R.E.M. S.R.L. Via Fagnola 1801-0010 Patrica (Fr) Tel. +39-0775-89345 Fax +39-0775-89345									
QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R.E.M. S.R.L. E' VIETATO IL SUO RIPRODUZIONE O L'USO SENZA LA PROPRIA AUTORIZZAZIONE									
Cliente Cliente Finale									
Disegno Numero 2020_0183 Commessa 2020_0183 Codice Impianto =63 Codice Luogo +									
Descrizione pagina AUSILIARI									
Pag. 48.2 di									



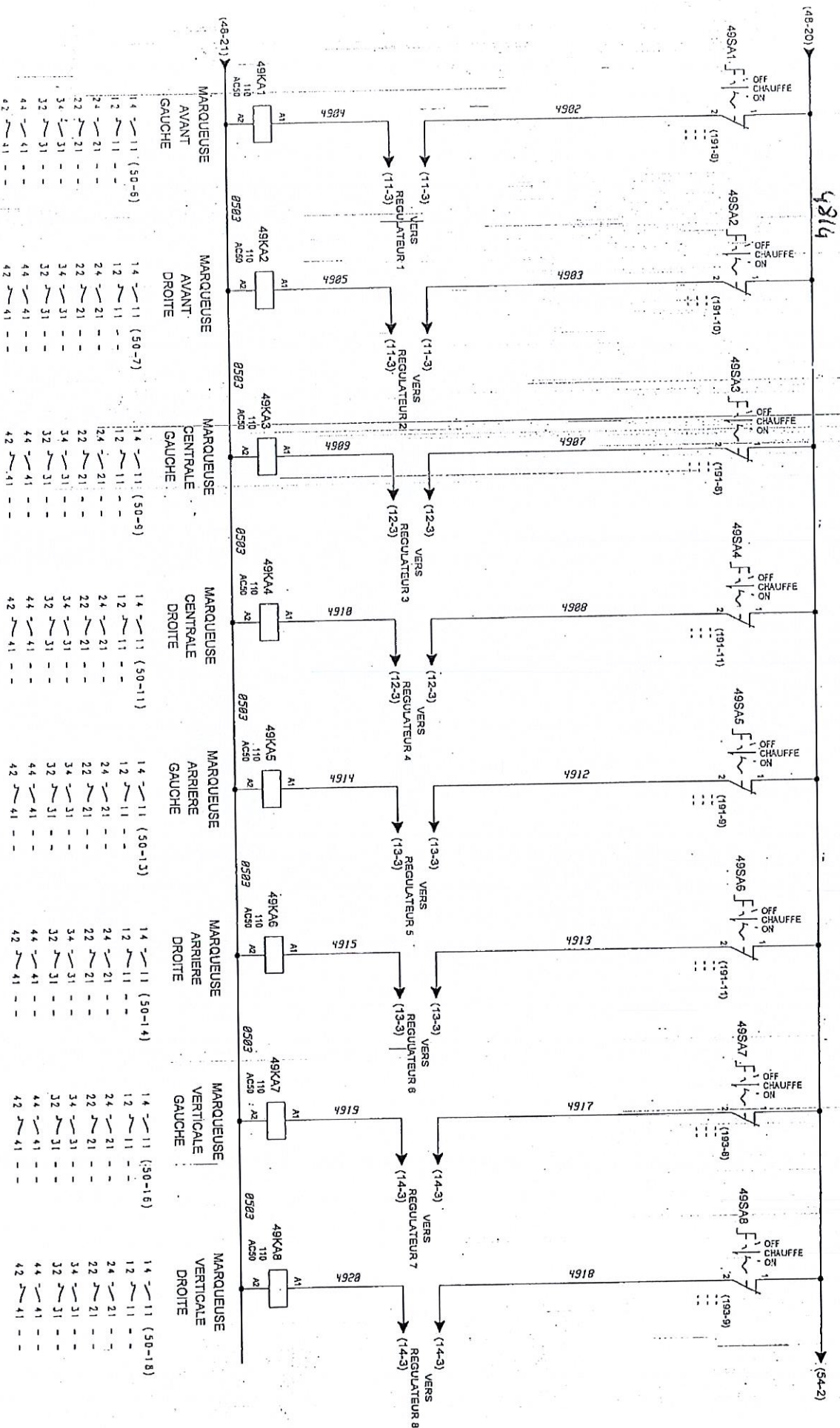
STO
RILITRAZIONE
BONFIGLIOLI

STO
RILITRAZIONE
DRIVE SP

Ultime Modifiche		Rev. :		Data :		Disegn. :		Stampa : 28. Gen. 2021		Verif. :	
Implanto		SACCHI PALLETS		R. E. M. S. R. L.		Via Ferruccio, 16/A-08010 Patrica (FR)		Tel. +39-0775-893456		Fax +39-0775-893456	
Cliente		Disegno Numero		Comessa		Codice impianto		Codice luogo		Pag. 48.3	
Cliente finale		2020_0183		2020_0183		=63		+		di	
Descrizione pagina		AUSILIARI									

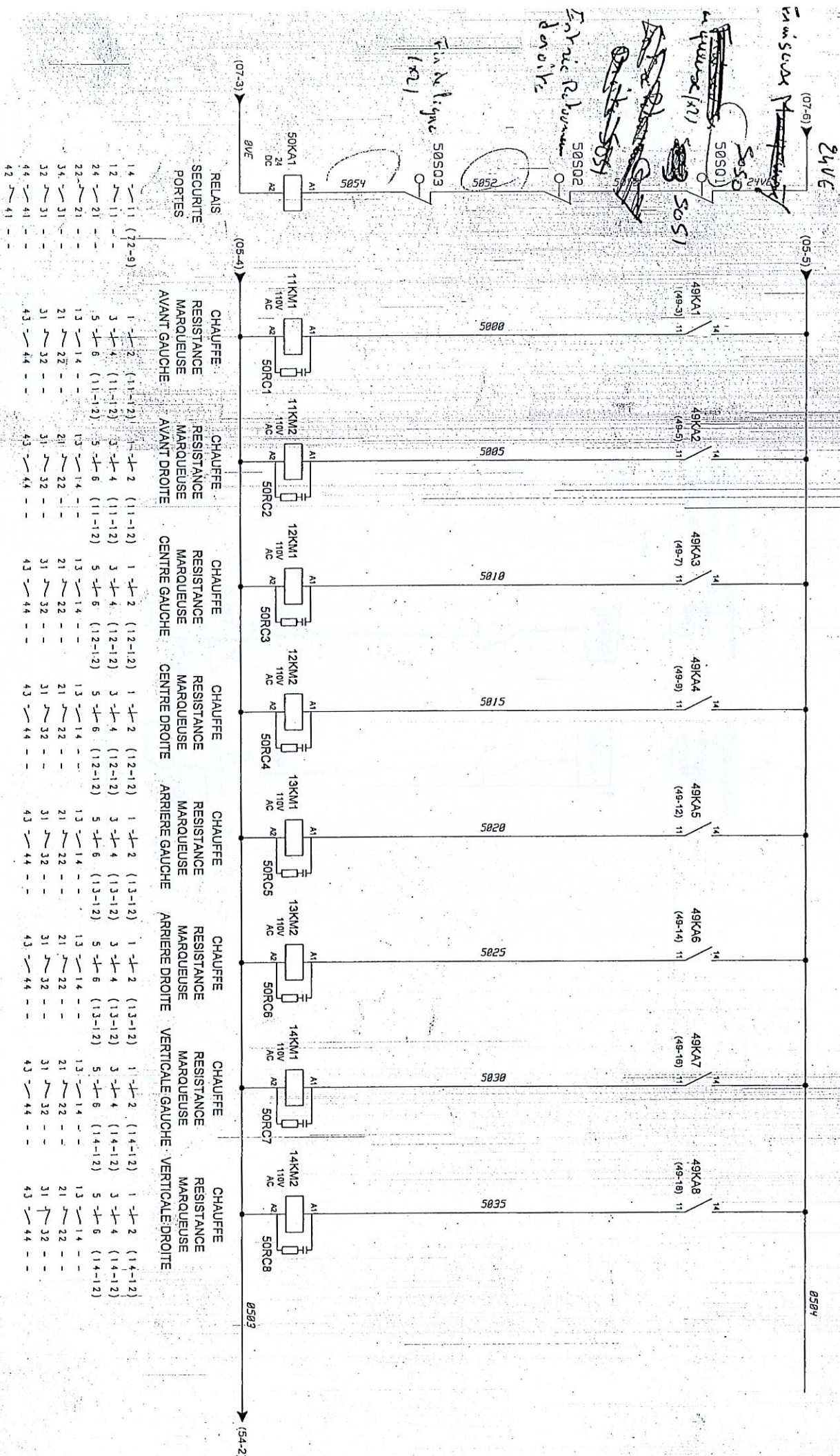
49SA1: MARQUEUSE AVANT GAUCHE OFF / CHAUFFE / ON
 49SA2: MARQUEUSE AVANT DROITE OFF / CHAUFFE / ON
 49SA3: MARQUEUSE CENTRALE GAUCHE OFF / CHAUFFE / ON
 49SA4: MARQUEUSE CENTRALE DROITE OFF / CHAUFFE / ON

49SA5: MARQUEUSE ARRIERE GAUCHE OFF / CHAUFFE / ON
 49SA6: MARQUEUSE ARRIERE DROITE OFF / CHAUFFE / ON
 49SA7: MARQUEUSE VERTICALE GAUCHE OFF / CHAUFFE / ON
 49SA8: MARQUEUSE VERTICALE DROITE OFF / CHAUFFE / ON

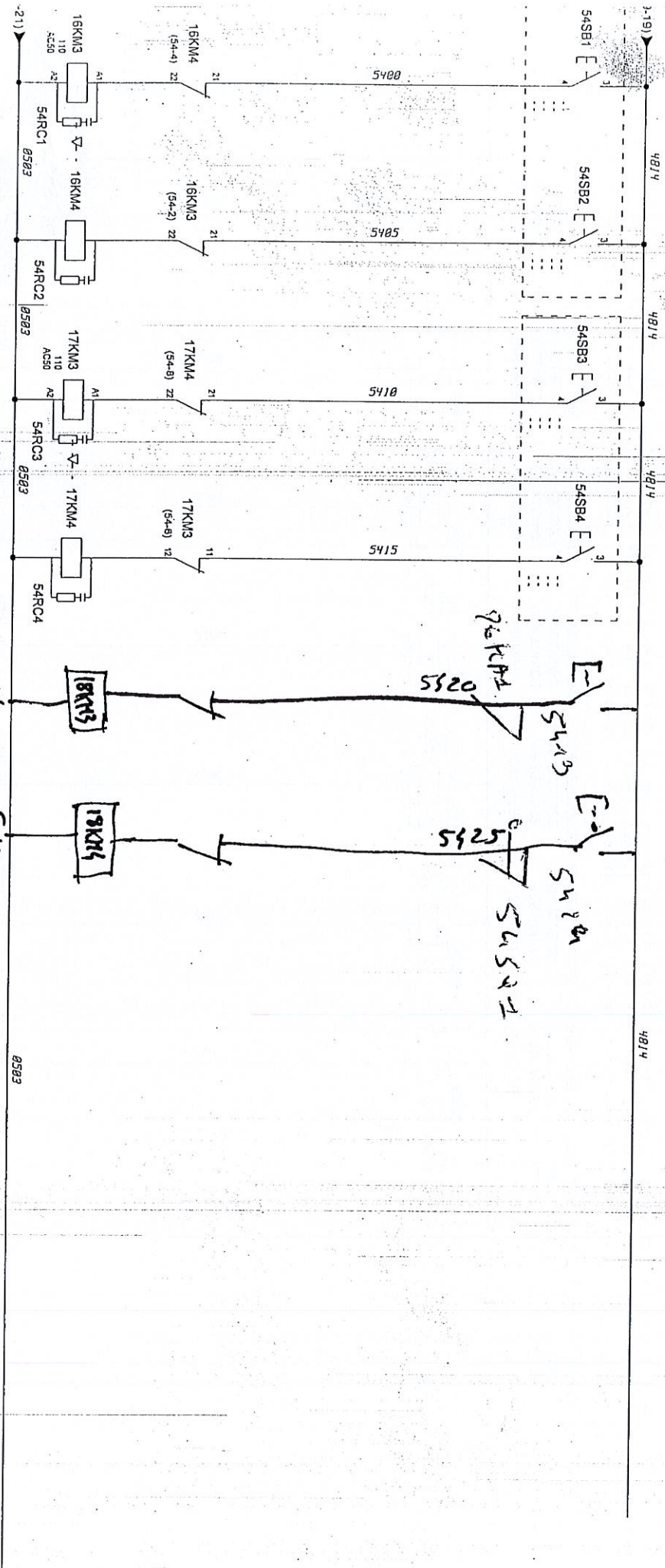




50SQ1:PORTE MARQUEUSE
50SQ2:PORTE RETOURNEUR
50SQ3:PORTE FIN LIGNE



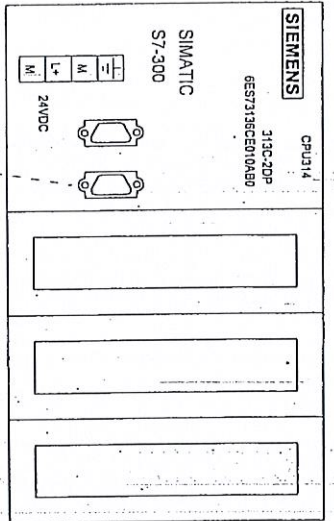
54SB1: AVANT BUTEE RETAQUAGE ECORNEUSES
 54SB2: ARRIERE BUTEE RETAQUAGE ECORNEUSES
 54SB5: AVANT BUTEE RETAQUAGE MARQUEUSES
 54SB6: ARRIERE BUTEE RETAQUAGE MARQUEUSES



AVANT	ARRIERE	AVANT	ARRIERE
BUTEE RETAQUAGE ECORNEUSE	BUTEE RETAQUAGE ECORNEUSE	BUTEE RETAQUAGE MARQUEUSE	BUTEE RETAQUAGE MARQUEUSE
1 - 2 (16-10)	1 - 2 (16-13)	1 - 2 (17-13)	1 - 2 (17-16)
3 - 4 (16-10)	3 - 4 (16-13)	3 - 4 (17-13)	3 - 4 (17-16)
5 - 6 (16-10)	5 - 6 (16-13)	5 - 6 (17-13)	5 - 6 (17-16)
11 - 12 - -	21 - 22 (54-2)	11 - 12 (54-8)	21 - 22 (54-6)
21 - 22 (54-4)			
31 - 32 - -			

AVANT
 BUTEE RETAQUAGE ECORNEUSE
 ARRIERE BUTEE RETAQUAGE ECORNEUSE
 AVANT BUTEE RETAQUAGE MARQUEUSE
 ARRIERE BUTEE RETAQUAGE MARQUEUSE

AUTOMATE S7-300



6ES7 972-0BB50-0XA0

VAR
Bout.
sur ligne

COFFRET ECRONEUSE

IM151

COFFRET RETOURNEUR

IM151

COFFRET EMPLEUR PALETTE

IM151

6ES7 972-0BA50-0XA0

6ES7 972-0BA50-0XA0

6ES7 972-0BA50-0XA0

F R A S E U S E

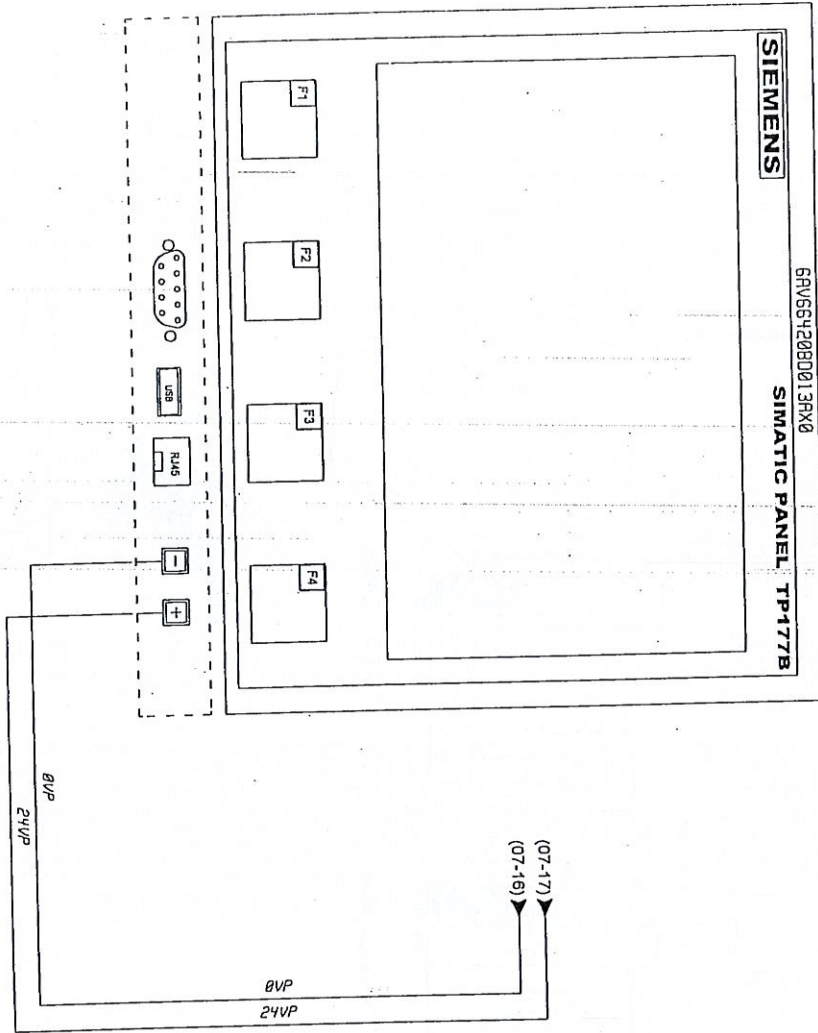
VAR
Bout.
sur ligne

AUTOMATE SIEMENS SIMATIC ET200-CPU

57AFF1

6RVS6420B013RX0

SIEMENS
SIMATIC PANEL TP177B



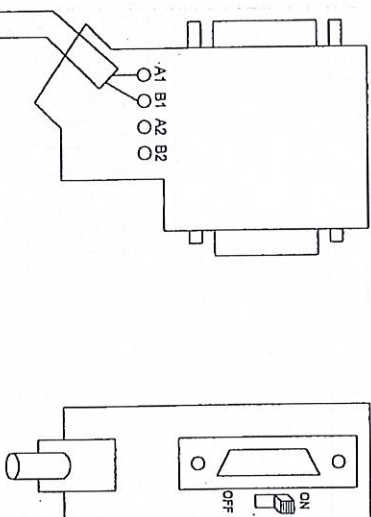
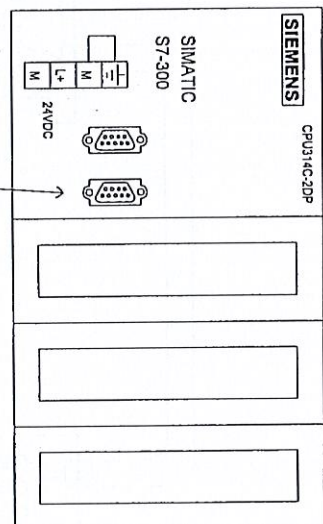
SODEME

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\ECORNEUSE-MARQUEUSE\PRO63 SACCHI\

DEVELOPPE

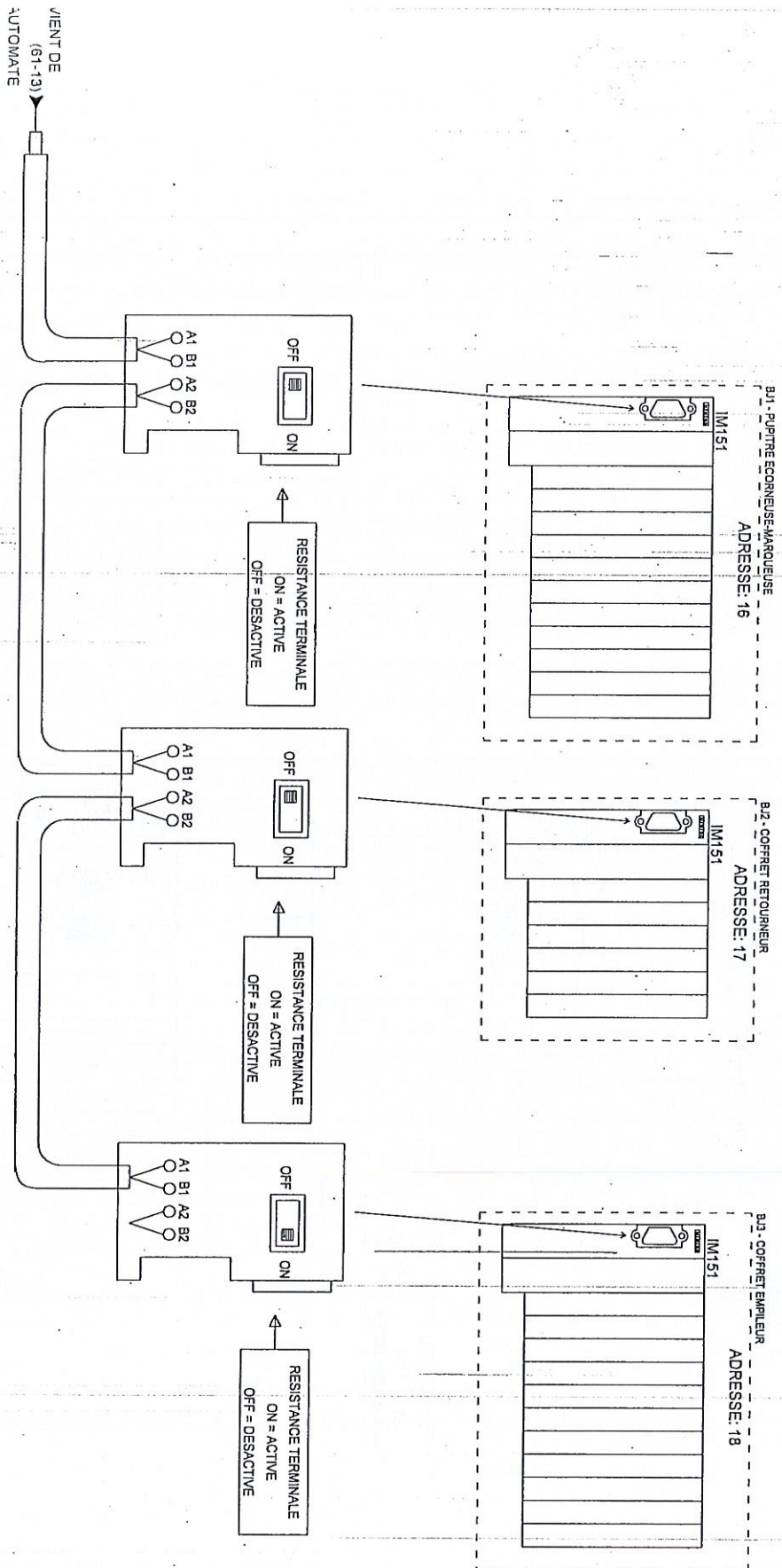
01-07-2010

57 / 93



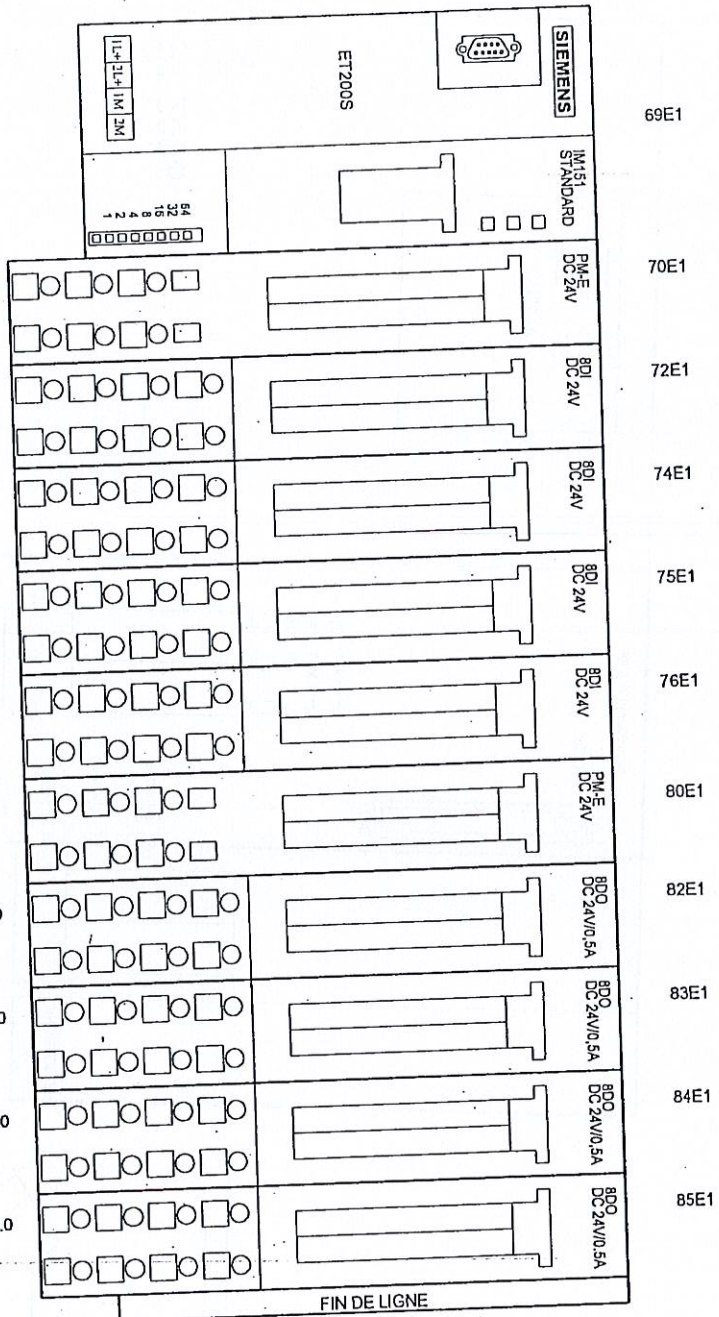
VERS I.M151
DANS
COFFRET
MACHINE

(64-2)



CONFIGURATION CPU SIEMENS ARMOIRE

CPU



138-4CA01

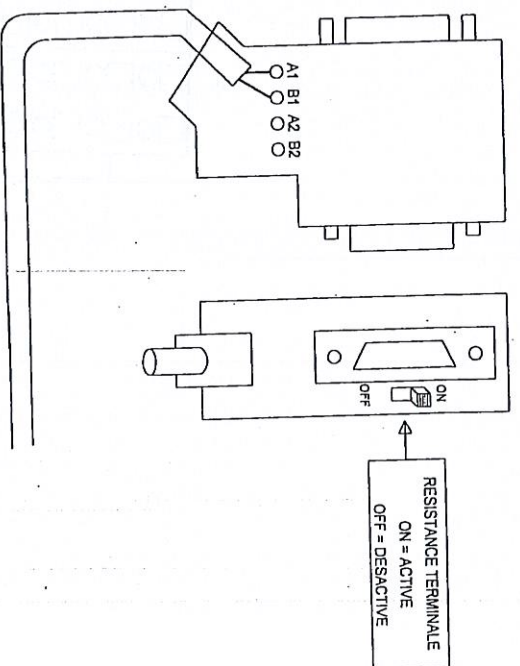
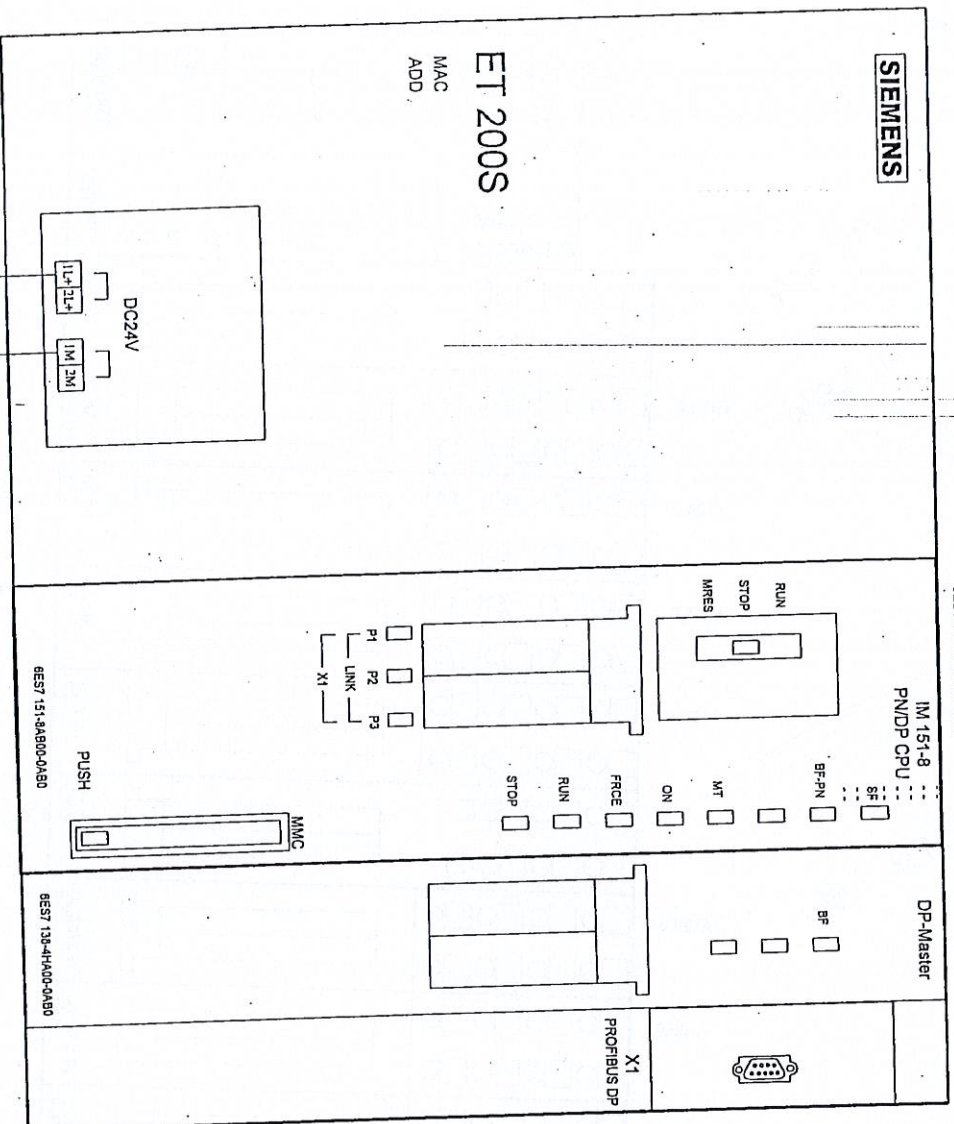
131-4B600

138-CA01

132-4B600

LIAISON AUTOMATE <----> VARIATEURS

6ES7 151-8AB00-0AB0
69E1



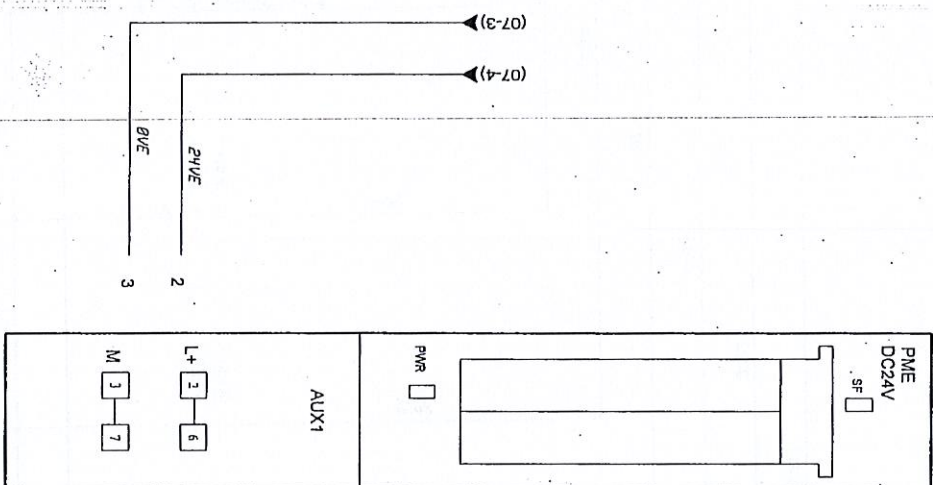
CONFIG ET 200

01-07-2010

69 / 93

C:\SFE ELECTRICAL EXPERT\MACHINE\PALETTE\CORNEUSE-MARQUEUSE\PA063 SACCH1\

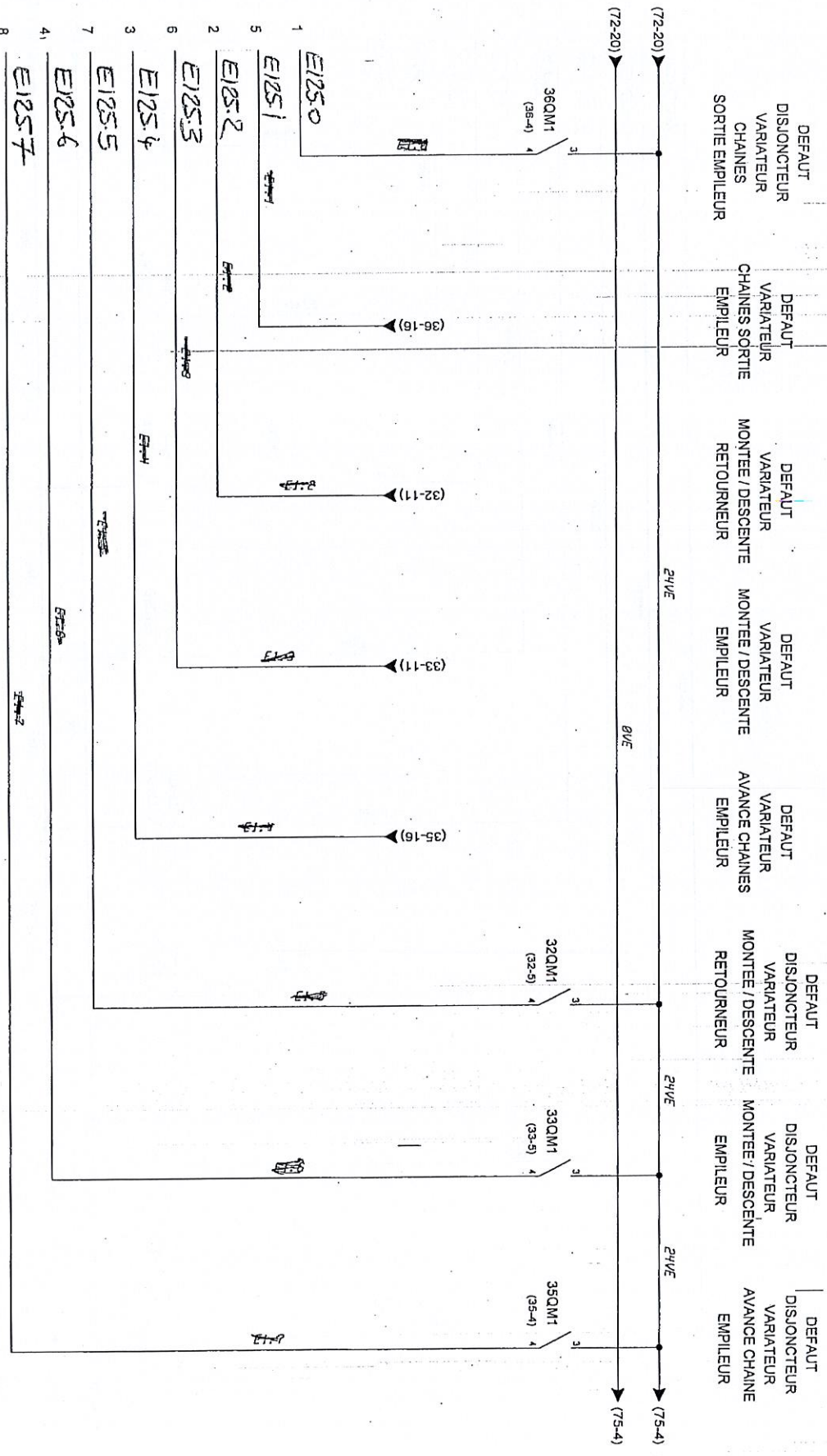
70E1
6E57 138-4CA01-0AA0
6E57 193-4CC20-0AA0

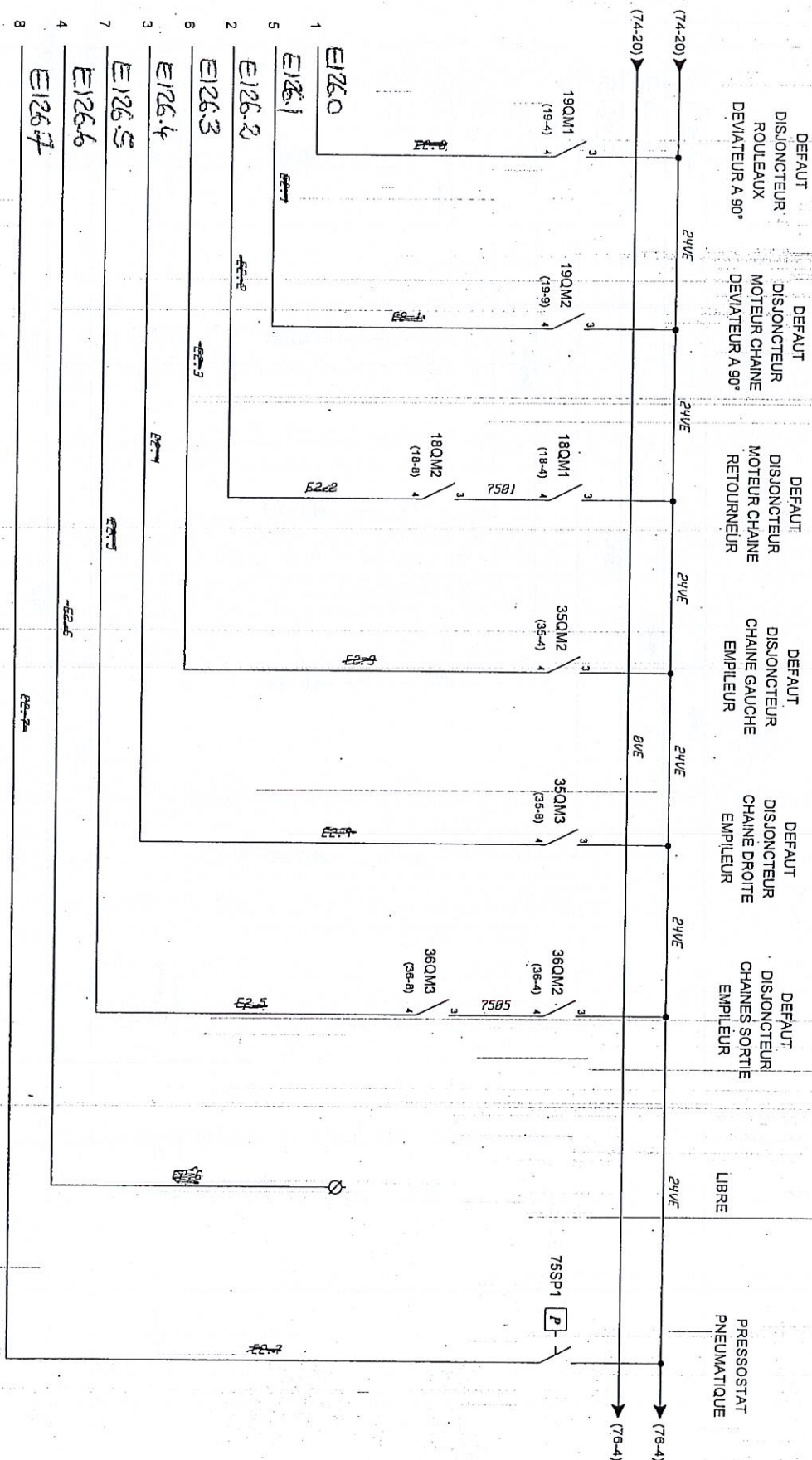
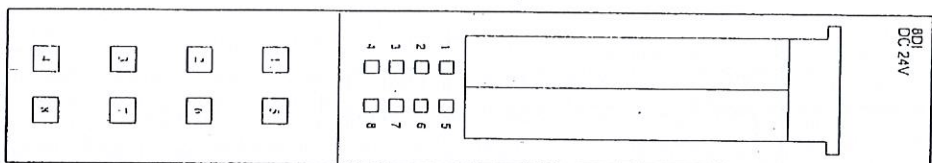




7AE1
0EST 103-ICB3D-0AA0U
6EST 133-ABD0D-0AA0

901 DC 2AV	
1 ☐	5 ☐
2 ☐	6 ☐
3 ☐	7 ☐
4 ☐	8 ☐
1 ☐	3 ☐
2 ☐	6 ☐
3 ☐	- ☐
4 ☐	X ☐

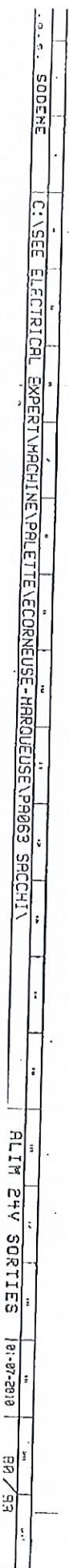




6157 132-61800-03AA0



6ES7 138-4CA01-0AA0
6ES7 138-4CC20-0AA0

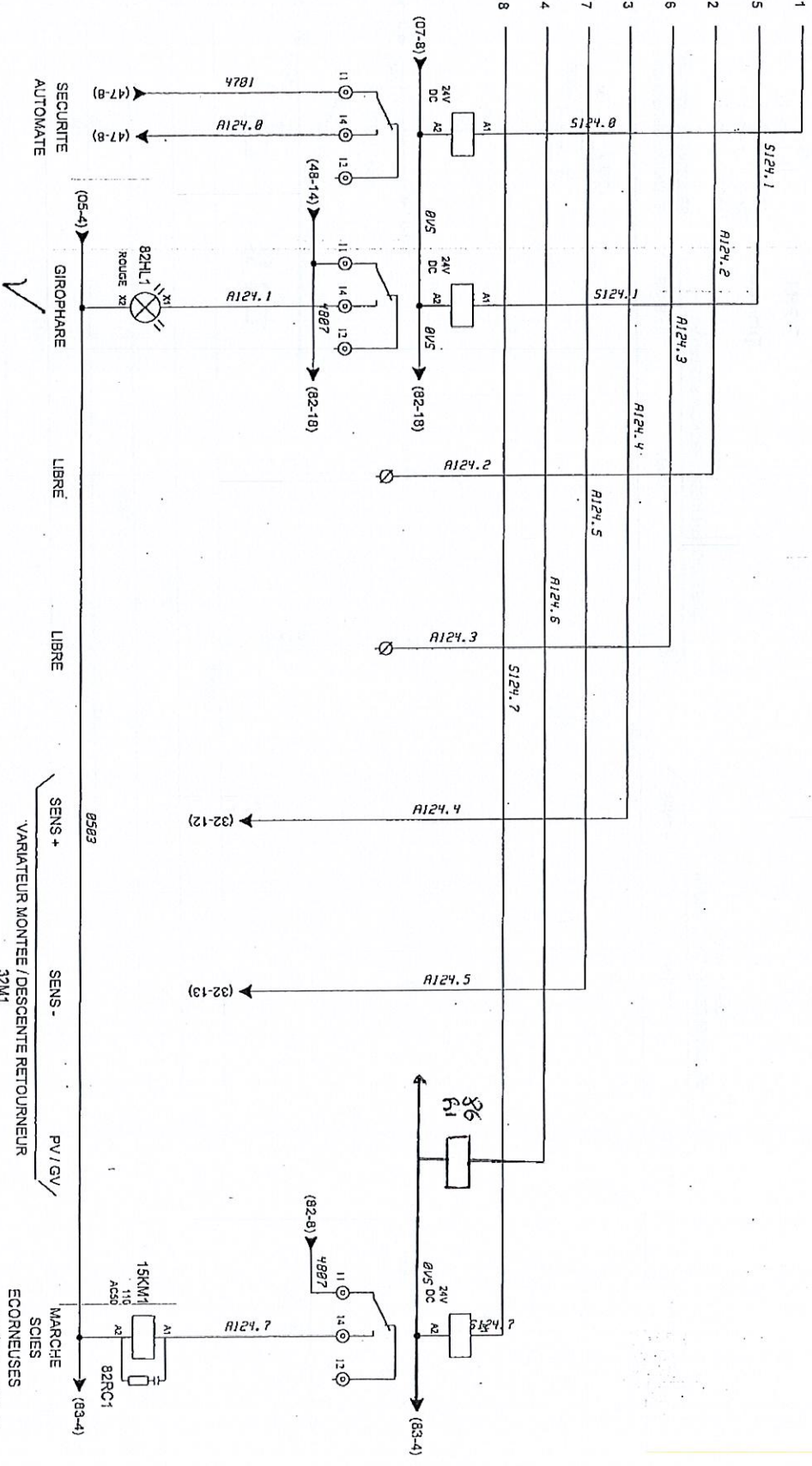
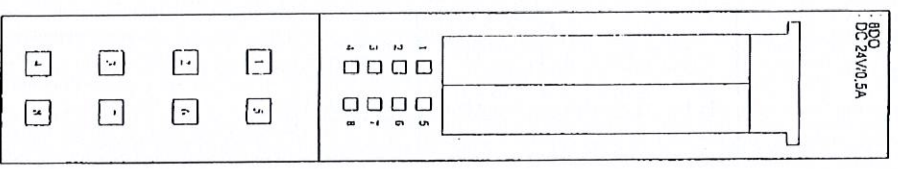


B2E1

0657 103-4C930-0AADDU

0657 133-4BDD0-0A1A0

BD0
DC 24V/0.5A



SECURITE AUTOMATE

LIBRE

LIBRE

SENS +

SENS -

PV / GV

VARIATEUR MONTÉE / DESCENTE RETOURNEUR 32M1

43

PA63

FERRA

A PC

DI SICO8622A

MARCHE

SCIES

ECORNEUSES

1 - 2 (15-3)

3 - 4 (15-3)

5 - 6 (15-3)

13 - 14

23 - 24

15 - 16

17 - 18

19 - 20

21 - 22

25 - 26

27 - 28

29 - 30

31 - 32

33 - 34

35 - 36

37 - 38

39 - 40

41 - 42

43 - 44

45 - 46

47 - 48

49 - 50

51 - 52

53 - 54

55 - 56

57 - 58

59 - 60

61 - 62

63 - 64

65 - 66

67 - 68

69 - 70

71 - 72

73 - 74

75 - 76

77 - 78

79 - 80

81 - 82

83 - 84

85 - 86

87 - 88

89 - 90

91 - 92

93 - 94

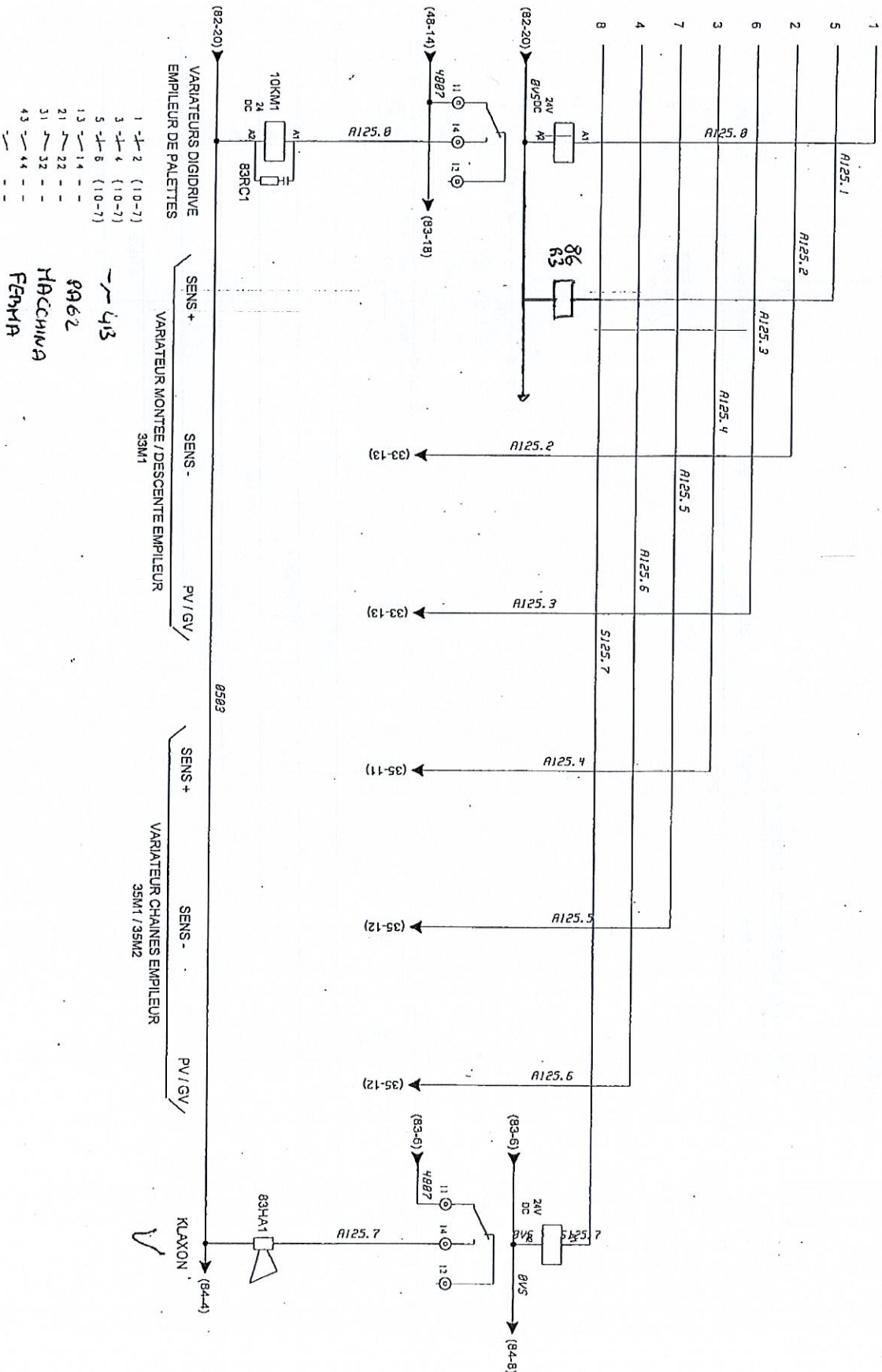
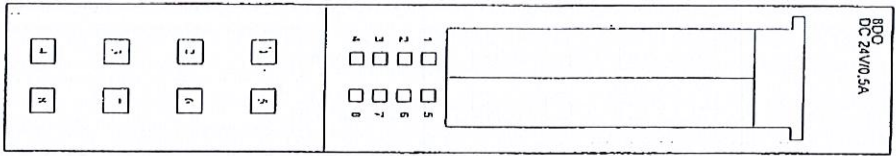
95 - 96

97 - 98

99 - 100

83E1

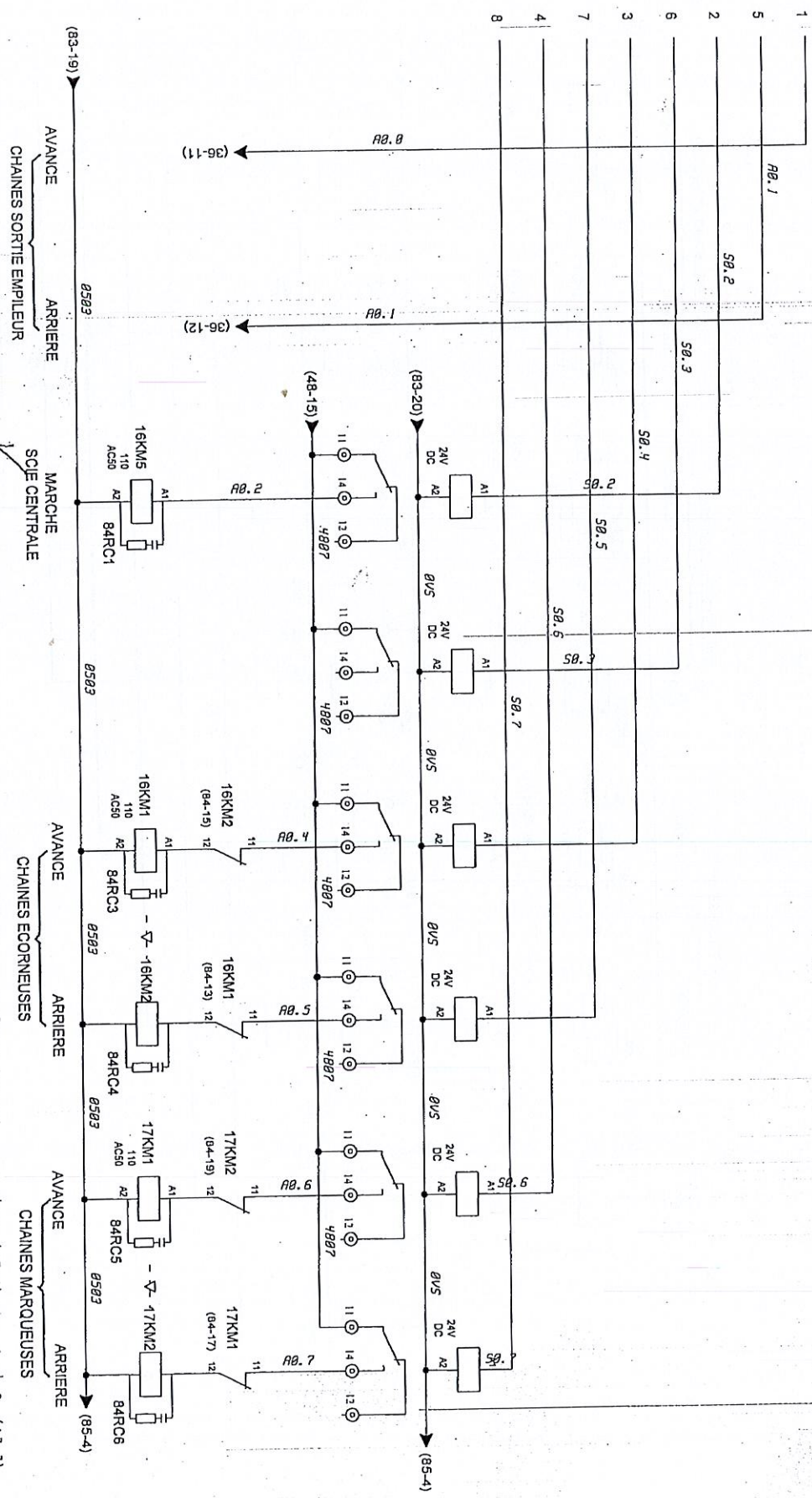
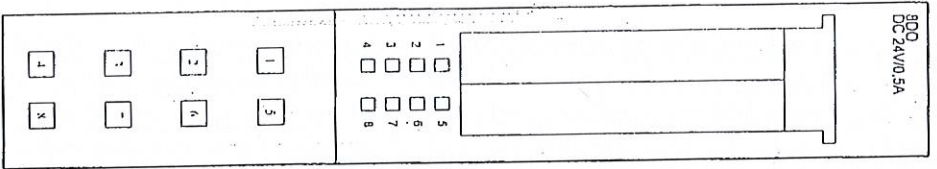
0657 101-4CB30-0A00
0657 123-4BD00-0A00



1 - 2 (10-7)
3 - 4 (10-7)
5 - 6 (10-7)
13 - 14 -
21 - 22 -
31 - 32 -
43 - 44 -

413
8962
HACCHINA
FERMA

84E1
 6ES7 103-1CB30-0AA0U
 6ES7 132-1BD00-0AA0



SCIE CENTRALE

1	2	(16-16)
3	4	(16-16)
5	6	(16-16)
13	14	-
21	22	-
31	32	-
43	44	-

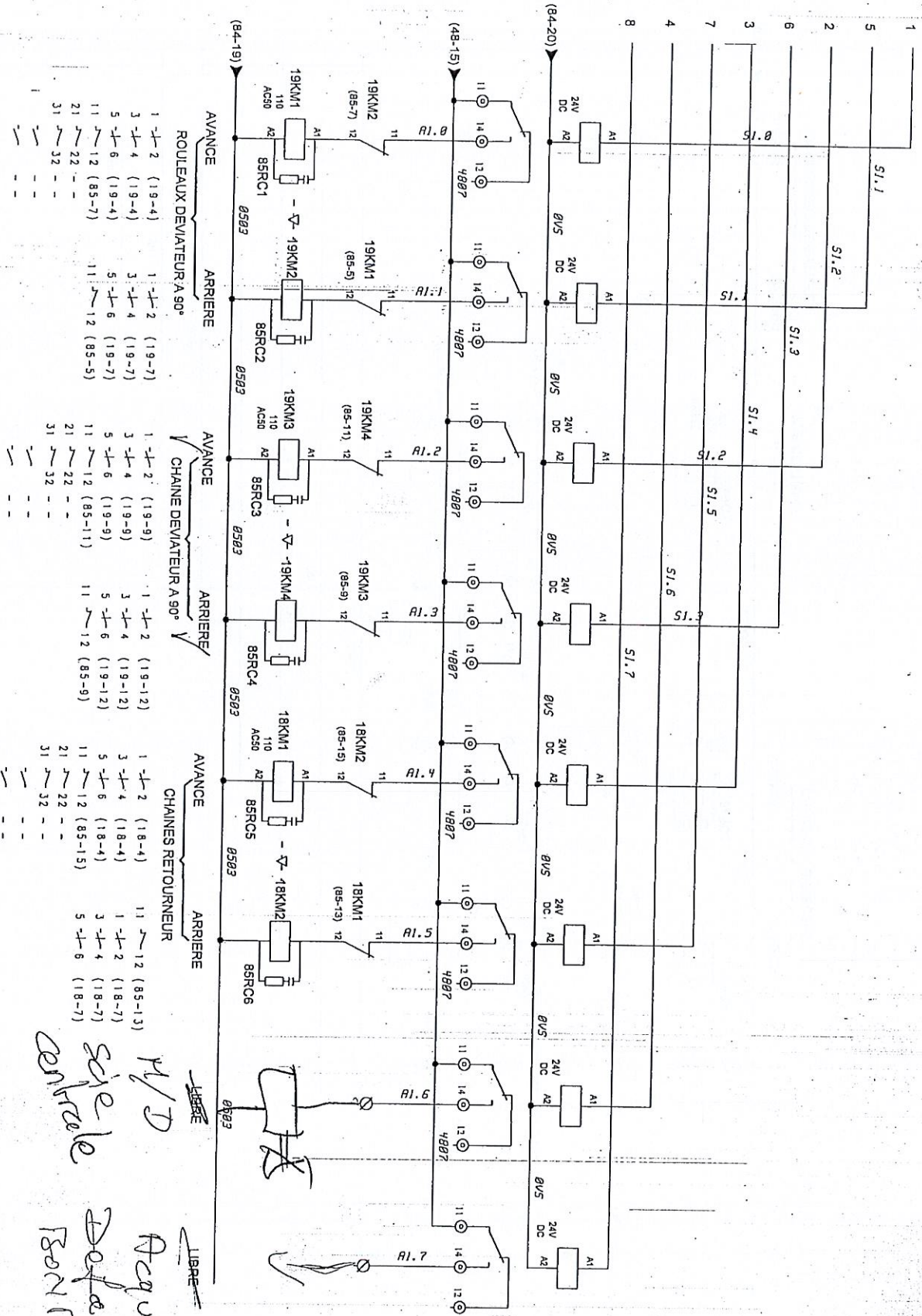
CHAIRES ECORNEUSES

1	2	(16-3)	11	12	(84-13)
3	4	(16-3)	1	2	(16-6)
5	6	(16-3)	3	4	(16-6)
11	12	(84-15)	5	6	(16-6)
21	22	-			
31	32	-			

CHAIRES MARQUEUSES

1	2	(17-4)	1	2	(17-7)
3	4	(17-4)	3	4	(17-7)
5	6	(17-4)	5	6	(17-7)
11	12	(84-19)	1	2	(84-17)
21	22	-			
31	32	-			

BDO DC 24V/0.5A	
1	5
2	6
3	7
4	8



AVANCE	ARRIERE
1 - 2 (19-4)	1 - 2 (19-7)
3 - 4 (19-4)	3 - 4 (19-7)
5 - 6 (19-4)	5 - 6 (19-7)
11 - 12 (85-7)	11 - 12 (85-5)
21 - 22 -	21 - 22 -
31 - 32 -	31 - 32 -

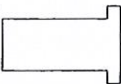
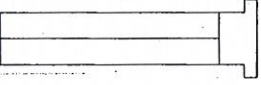
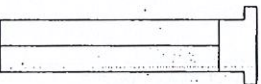
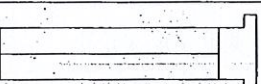
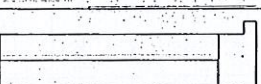
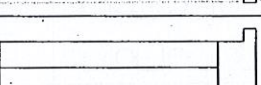
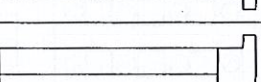
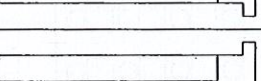
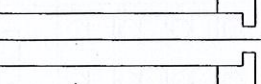
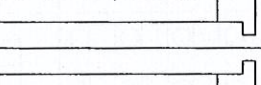
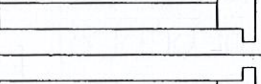
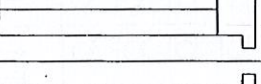
AVANCE	ARRIERE
1 - 2 (19-9)	1 - 2 (19-12)
3 - 4 (19-9)	3 - 4 (19-12)
5 - 6 (19-9)	5 - 6 (19-12)
11 - 12 (85-11)	11 - 12 (85-9)
21 - 22 -	21 - 22 -
31 - 32 -	31 - 32 -

AVANCE	ARRIERE
1 - 2 (18-4)	11 - 12 (85-13)
3 - 4 (18-4)	1 - 2 (18-7)
5 - 6 (18-4)	3 - 4 (18-7)
11 - 12 (85-15)	5 - 6 (18-7)
21 - 22 -	21 - 22 -
31 - 32 -	31 - 32 -

Libre
H/D
Acquit
BONFI
Centre de la scie

CONFIGURATION PROFIBUS COFFRET ECORNEUSE / MARQUEUSE

ADRESSE : 16

		SIEMENS	
ET2005		M151 STANDARD	
			
		PM-E	
		4DI DC 24V	
		4DI DC 24V	
		4DI DC 24V	
		4DI DC 24V	
		4DI DC 24V	
		4DI DC 24V	
		4DI DC 24V	
		4DI DC 24V	
		4DI DC 24V	
		4DI DC 24V	

SIEMENS

**M51
STANDARD**

ET200S

138-4CB11
131-46501
10x

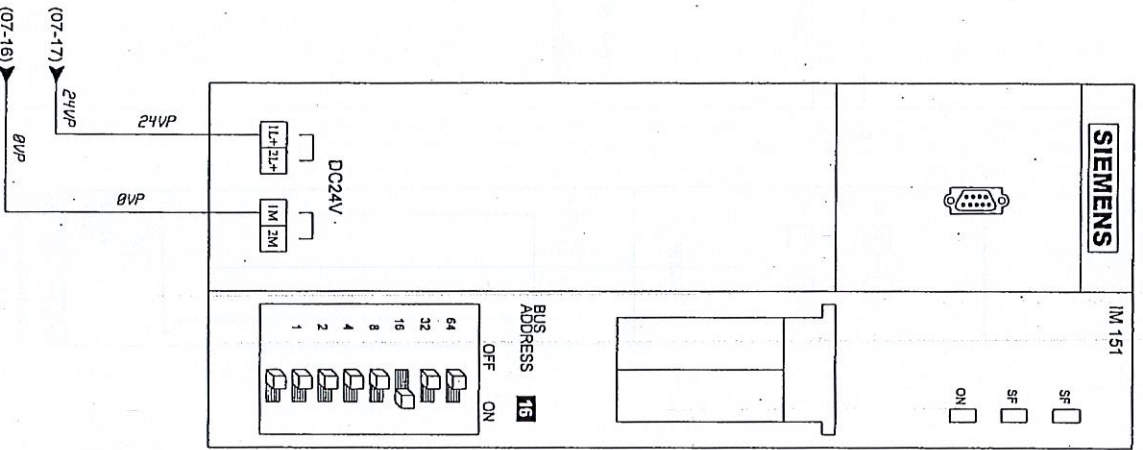
CONFIGURATION PROFIBUS COFFRET ECORNEUSE / MARQUEUSE

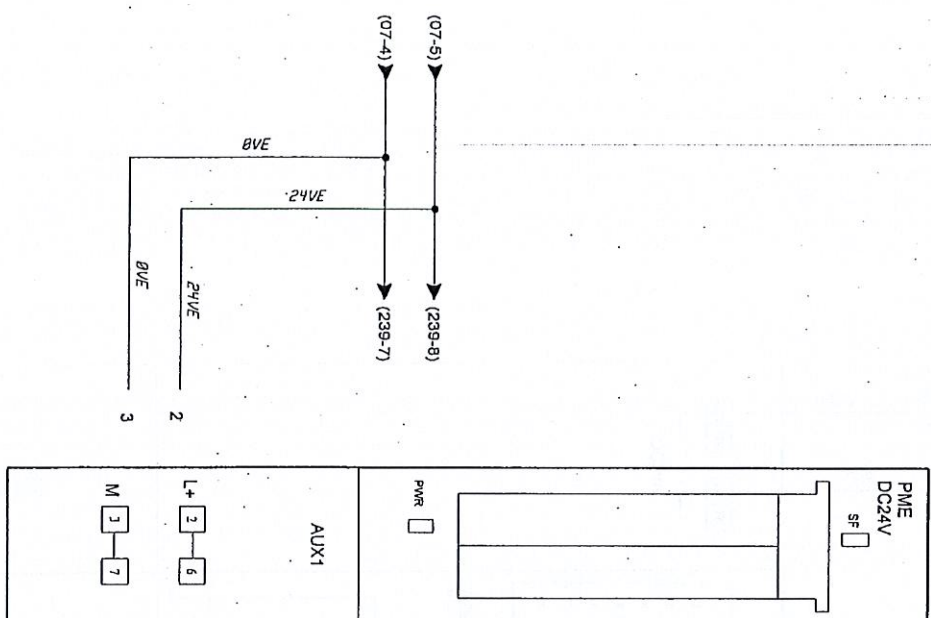
			PM-E	181.E1
			2RO NO DC 120V/5A AC 230V/5A	190.E1
			2RO NO DC 120V/5A AC 230V/5A	190.E2
			2RO NO DC 120V/5A AC 230V/5A	191.E1
			2RO NO DC 120V/5A AC 230V/5A	191.E2
			2RO NO DC 120V/5A AC 230V/5A	192.E1
			2RO NO DC 120V/5A AC 230V/5A	192.E2
			2RO NO DC 120V/5A AC 230V/5A	193.E1
			2RO NO DC 120V/5A AC 230V/5A	193.E2
		FIN DE LIGNE		

138.4CA01
132-4H301

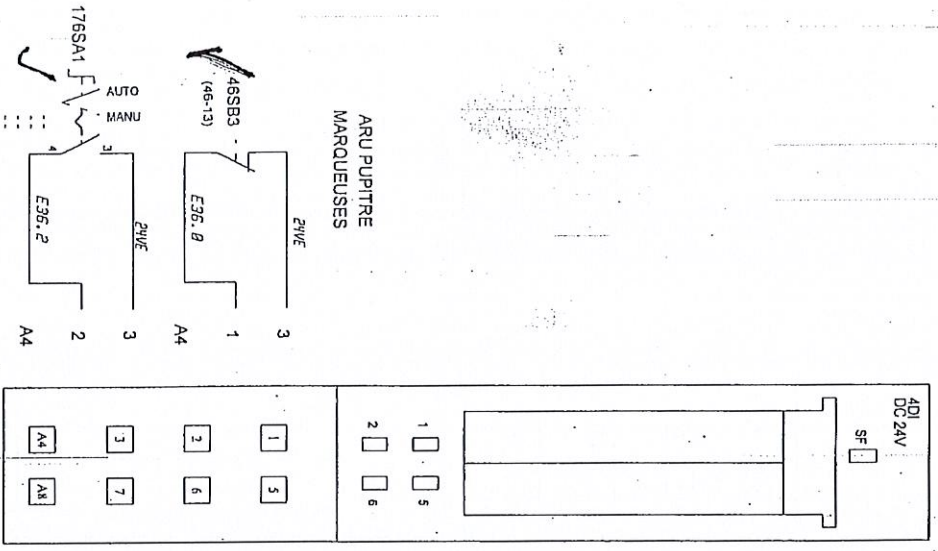
80x

174E1
6ES7 151-1AA02-0AB0



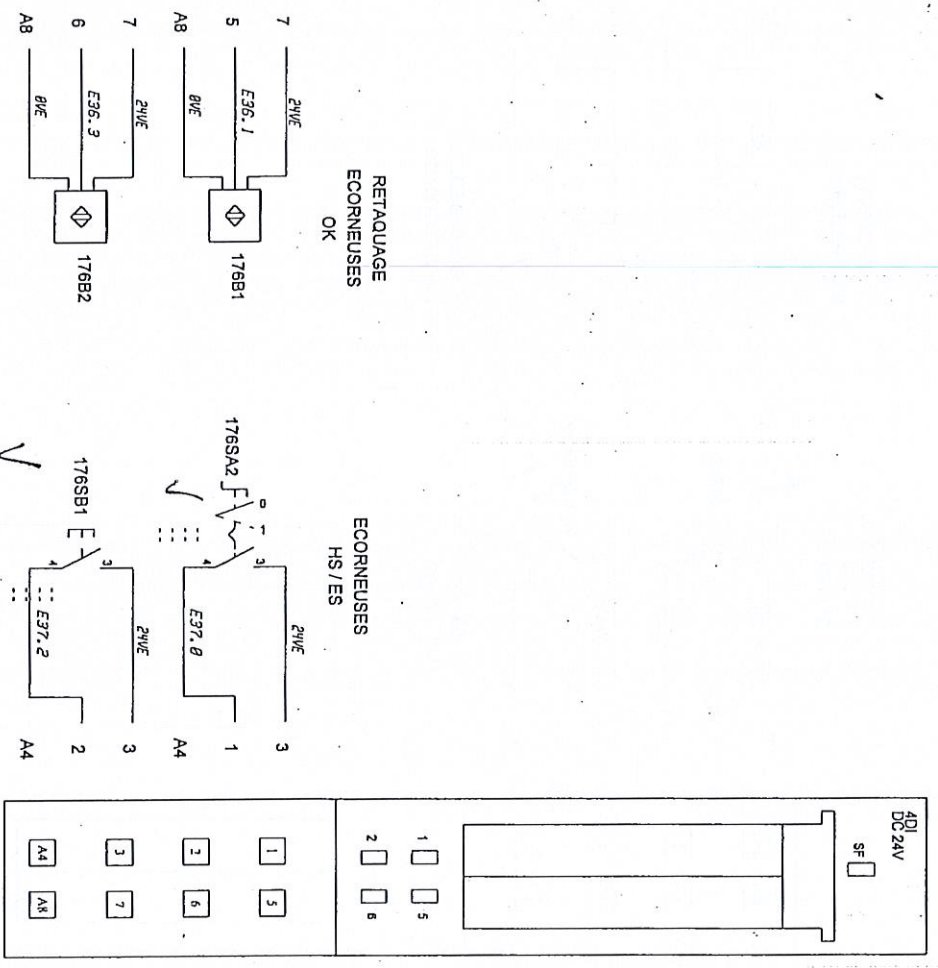


176E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



AUTOMANU
ECORNEUSE / MARQUEUSE

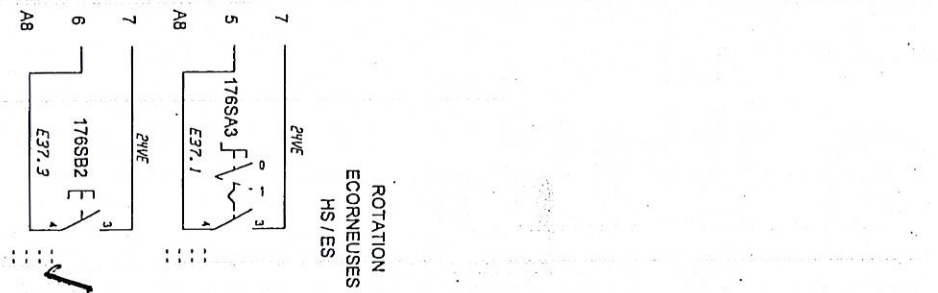
176E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



RETAQUAGE
MARQUEUSES
OK

MONTÉE / DESCENTE
SKI ECORNEUSE
(BARRE)

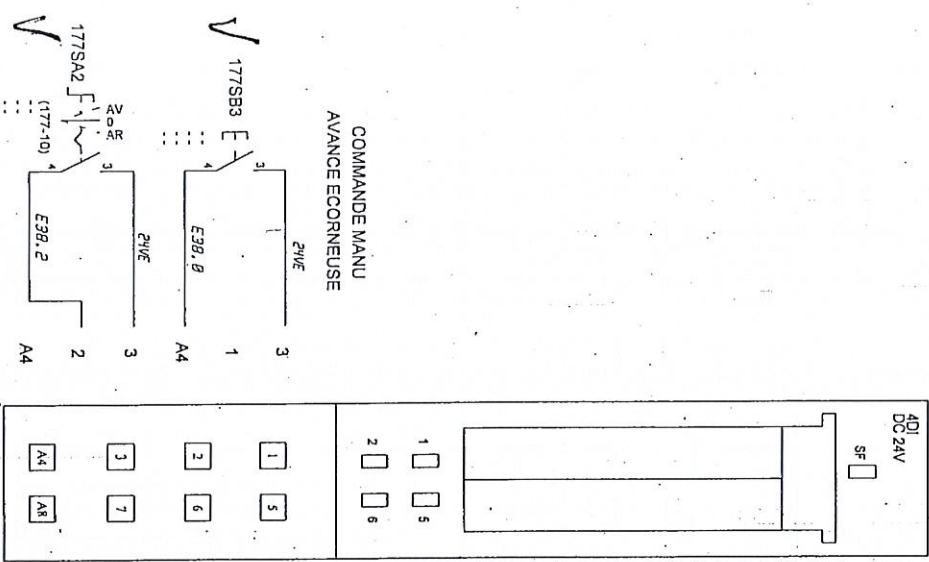
176E3
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



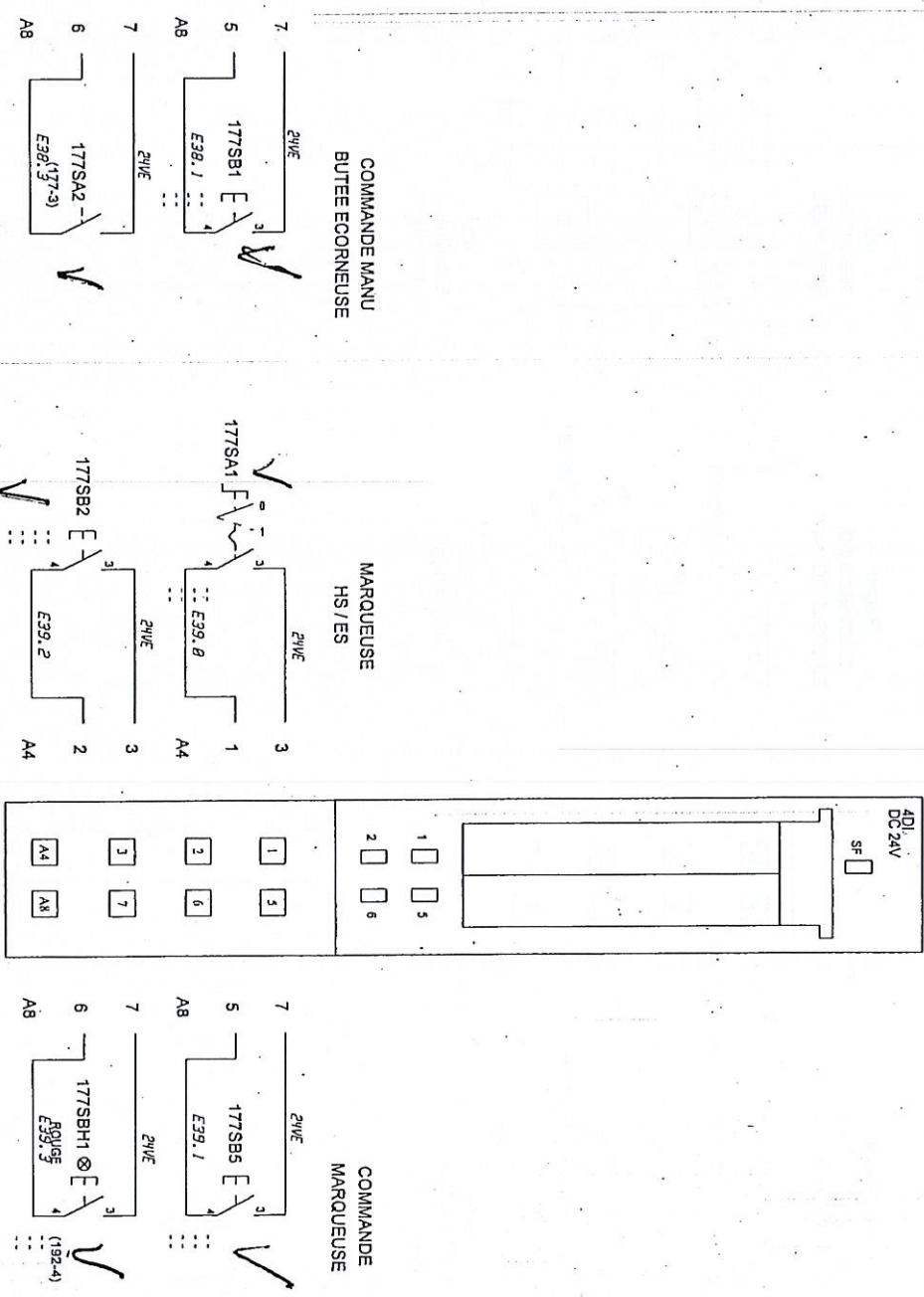
ROTATION
ECORNEUSES
HS / ES

MISE EN
REFERENCE
ECORNEUSE

177E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

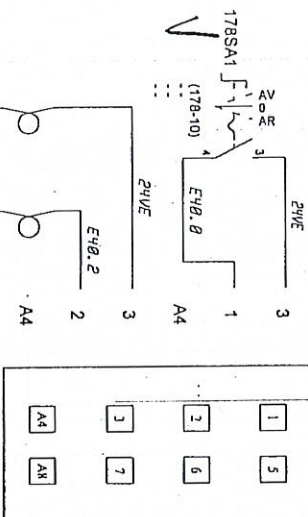


177E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

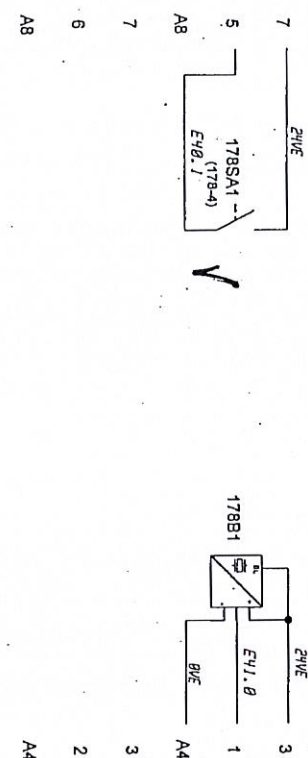


178E1
6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0

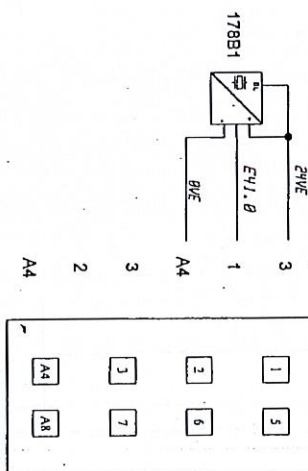
COMMANDE AVANCE CHAINES MARQUEUSE



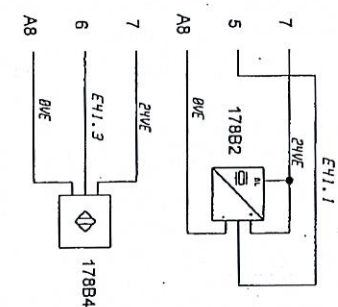
COMMANDE ARRIERE CHAINES MARQUEUSE



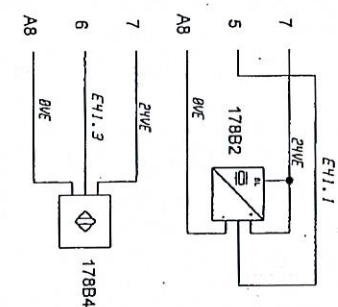
CELLULE PRESENCE ECORNEUSE



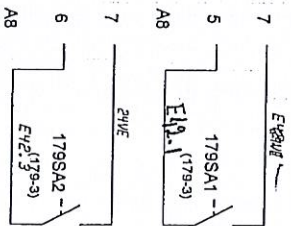
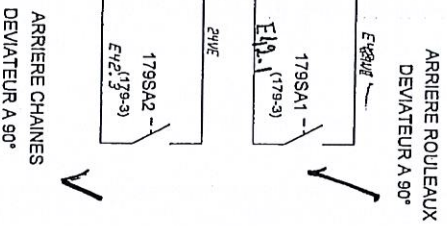
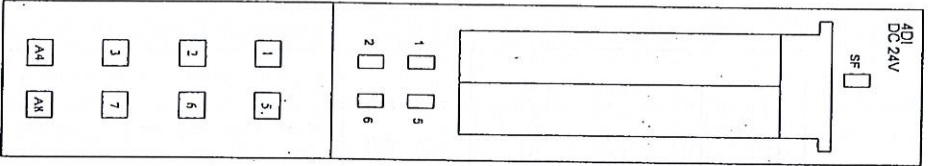
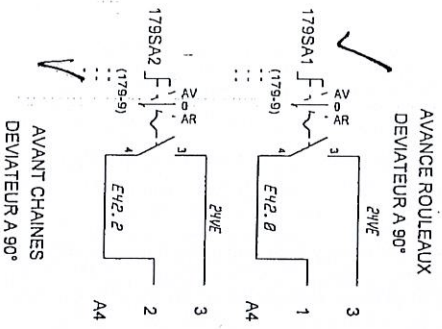
CELLULE PRESENCE MARQUEUSE



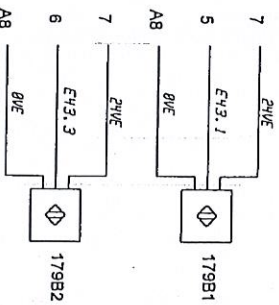
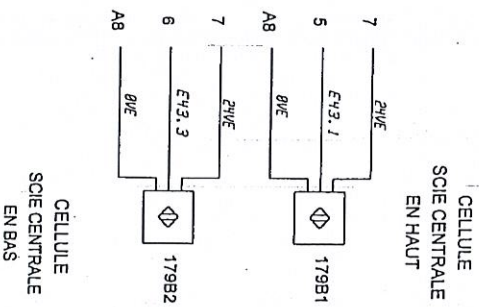
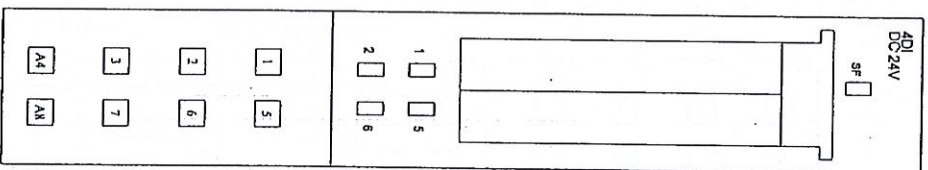
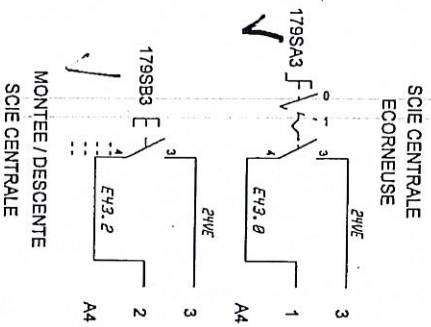
CELLULE PEDALE PRESENCE PALETTE ECORNEUSE



179E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

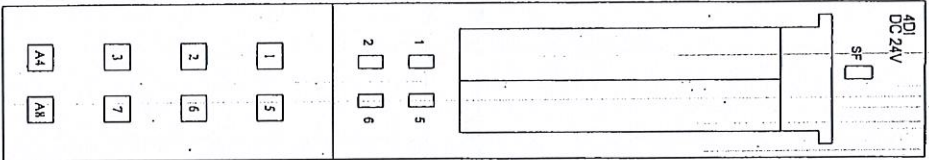


179E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

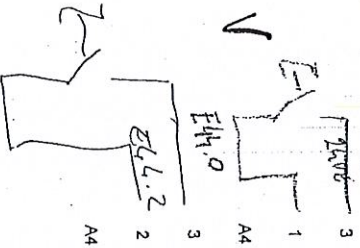


CELLULE
SCIE CENTRALE
EN BAS

180E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

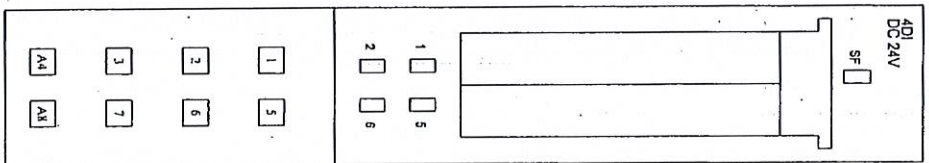


MID
CHANGES
DERIVATION A 50°

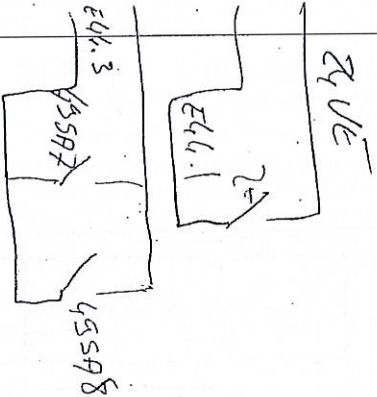


AR
sie centrale

180E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

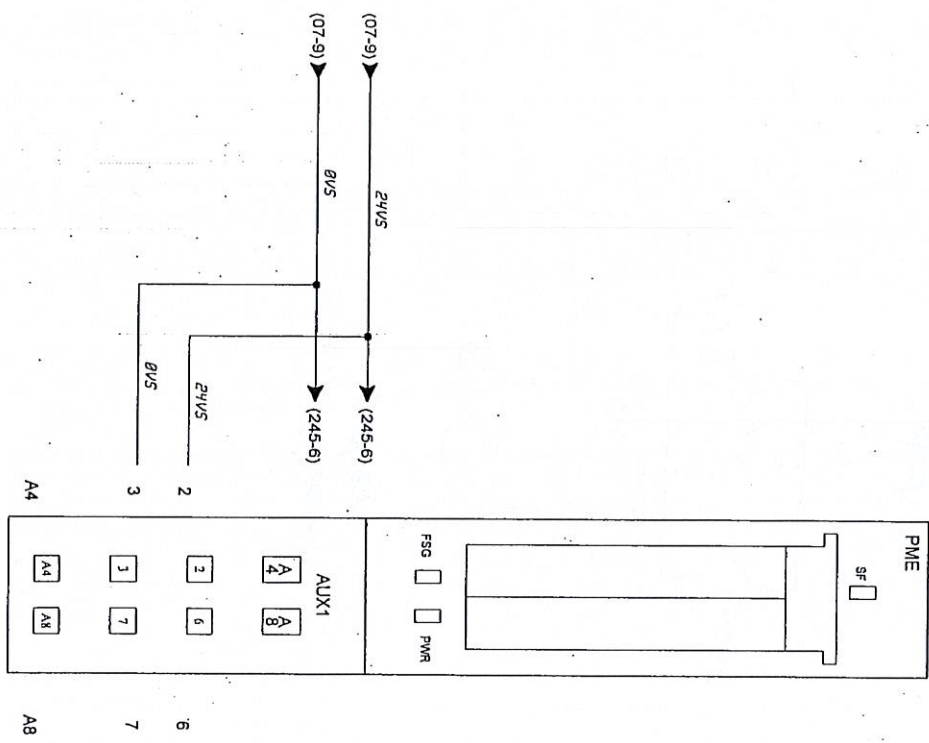


AV Sie
centrale

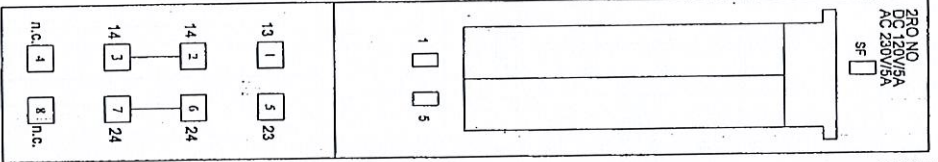


selection
Marquage
en bleu

181E1
 6ES7 138-4CB10-0AB0
 6ES7 193-4CE00-0AA0

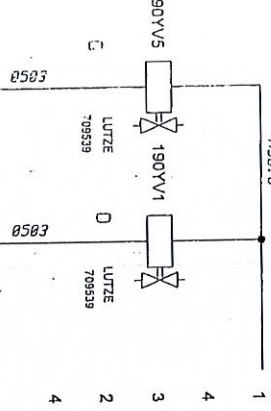


190E1
6ES7 193-4CB20-0AA0U
6ES7 132-4HB00-0AB0



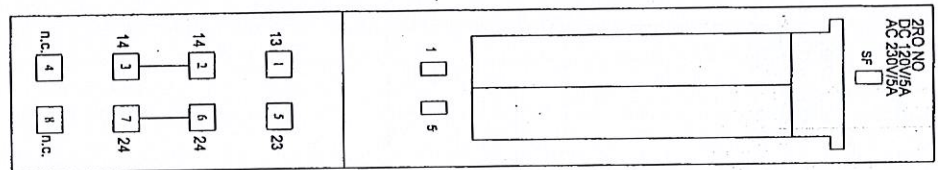
(48-20) → (190-8)

4814



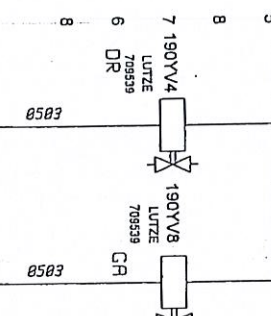
BUTEE
ECORNEUSE

190E2
6ES7 193-4CB20-0AA0U
6ES7 132-4HB00-0AB0



(190-14) → (191-3)

4814



AVANCE
ECORNEUSE

NOTA: Pont interne entre les bornes 2 et 3, 6 et 7

MONTÉE
SKI ECORNEUSE

MISE EN
REFERENCE
ECORNEUSE

6ES7 193-4CB20-0AA0/U.
6ES7 132-4HB00-0AB0



(190-19) $\rightarrow$ $\bullet$ $\rightarrow$ (191-8)



(191



4814

(191-20)

(191-16) $\rightarrow$ $\bullet$ $\rightarrow$ (192-4)

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



٧

Avg ~~Ac~~ Ac Avg ~~Sd~~ Sd AC

COMMANDE
MARQUEUSE

COMMANDE
CONTRE REACTION

NTRE REACTIO
MARQUAGE

RETAQUAGE
PALETTE DANS
ECORNEUSE

SODEME

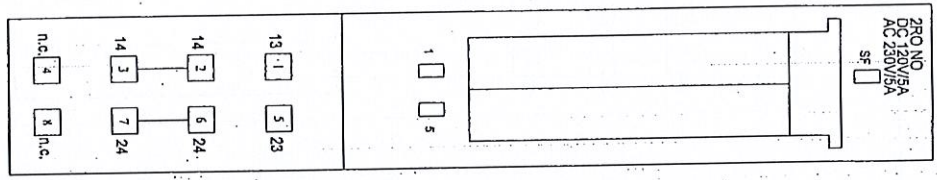
C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\ECORNEUSE - MARQUEUSE\PA063 SACCHI\

DEVELOPPE

01-07-2010

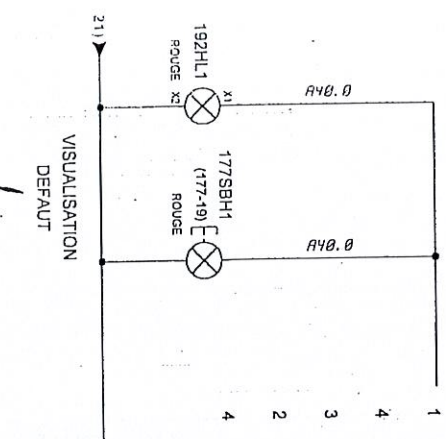
$$\frac{191}{93}$$

192E1
 6ES7 193-4CB20-0AA0V
 6ES7 132-4HB00-0AB0



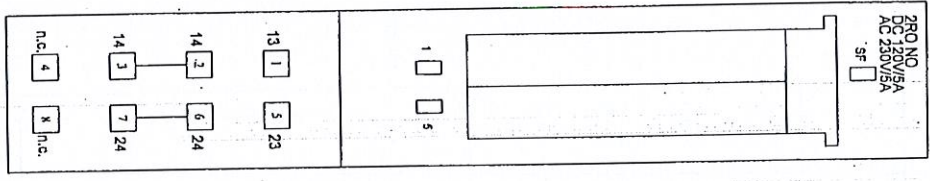
(191-21) → (192-8)

4814



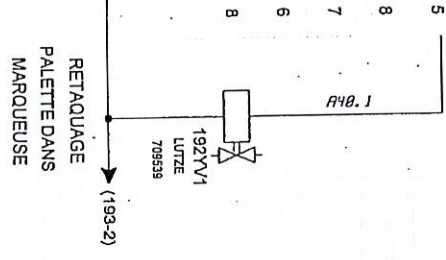
VISUALISATION
 DEFAULT

192E2
 6ES7 193-4CB20-0AA0V
 6ES7 132-4HB00-0AB0



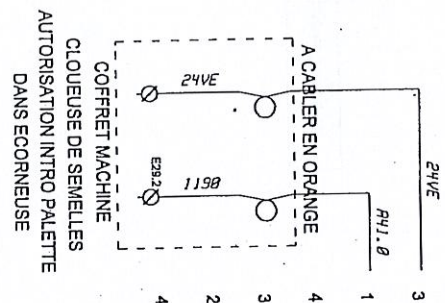
(192-4) → (193-3)

4814



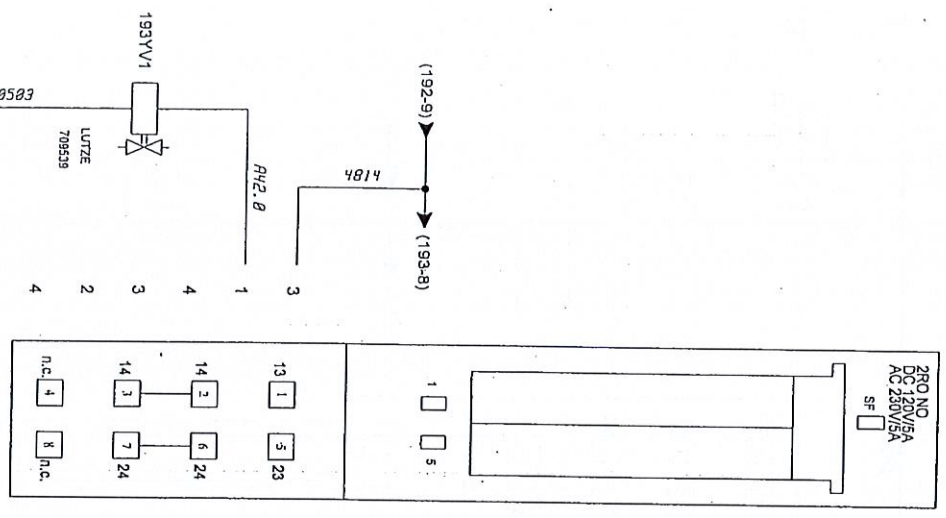
RETAQUAGE
 PALETTE DANS
 MARQUEUSE

NOTA: Pont interne entre les bornes 2 et 3; 6 et 7

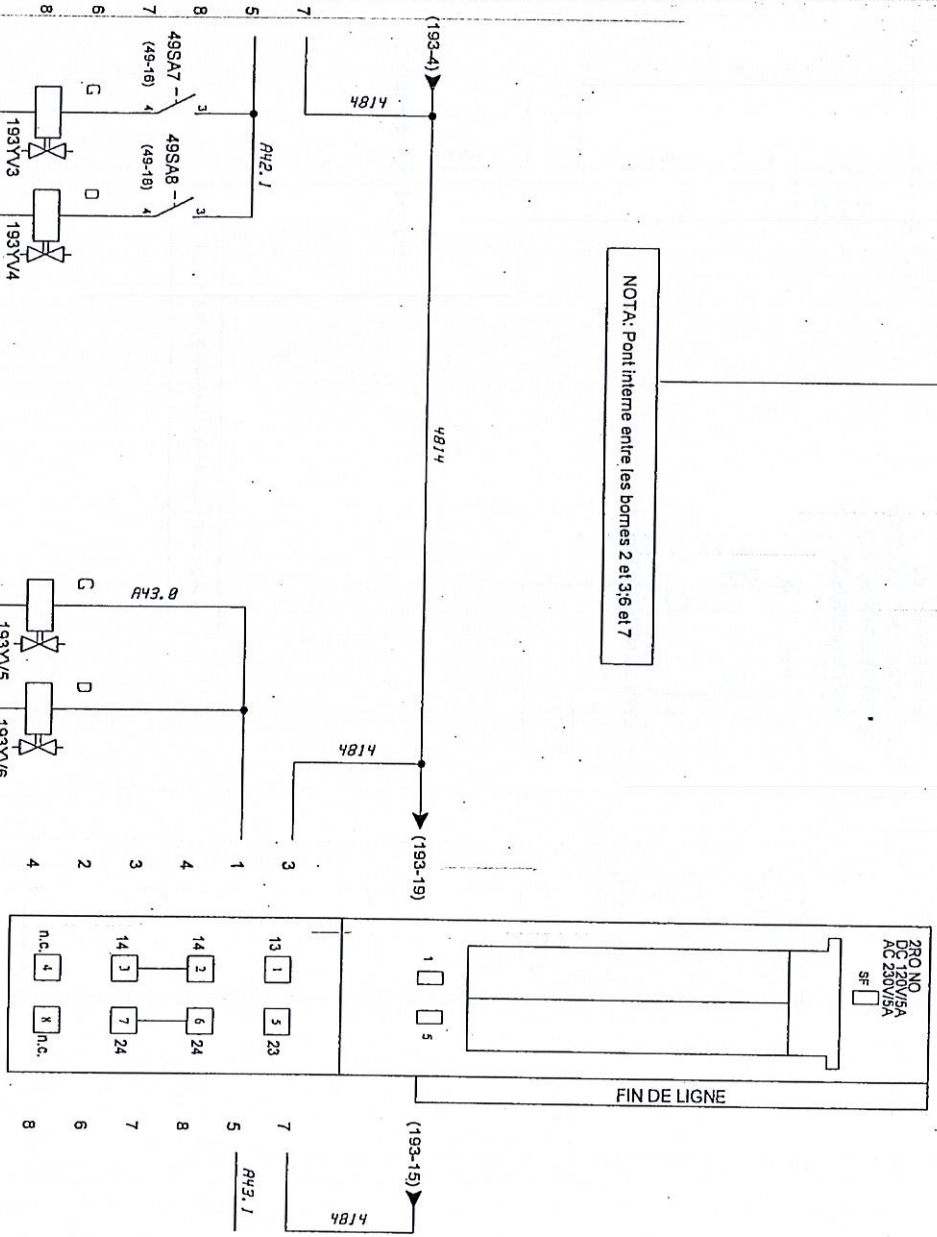


AUTORISATION INTRO PALETTE
 DANS ECRNEUSE

193E1
6ES7 193-4CB20-0AA0U
6ES7 132-4HB00-0AB0



193E2
6ES7 193-4CB20-0AA0U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3;6 et 7

COMMANDE
MONTÉE / DESCENTE
SCIE CENTRALE

COMMANDE
MARQUEUSES
VERTICALES

COMMANDE
CONTRE REACTION
MARQUAGE
VERTICAL

LIBRE

CONFIGURATION PROFIBUS COFFRET RETOURNEUR

ADRESSE : 17

SIEMENS		M151 STANDARD		ET200S	
				11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100	
PM-E	279E1				
4DI DC 24V	280E1				
4DI DC 24V	280E2				
4DI DC 24V	281E1				
4DI DC 24V	281E2				
4DI DC 24V	282E1				
4DI DC 24V	282E2				
4DI DC 24V	283E1				
4DI DC 24V	283E2				
4DI DC 24V	284E1				
4DI DC 24V	284E2				
4DI DC 24V	285E1				
4DI DC 24V	285E2				

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E61.0

E62.0

E63.0

E64.0

E65.0

E66.0

E67.0

E68.0

E69.0

E70.0

E70.1

E70.2

E70.3

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E70.233

E70.234

CONFIGURATION PROFIBUS COFFRET RETOURNEUR

		PM-E	286E1
		290 NO DC 120V/5A AC 230V/5A	290E1
		290 NO DC 120V/5A AC 230V/5A	290E2
		290 NO DC 120V/5A AC 230V/5A	291E1
		290 NO DC 120V/5A AC 230V/5A	291E2
		FIN DE LIGNE	

A70.0

A71.0

A72.0

A73.0

138-4CB11
132-4HB01

+

SODEME

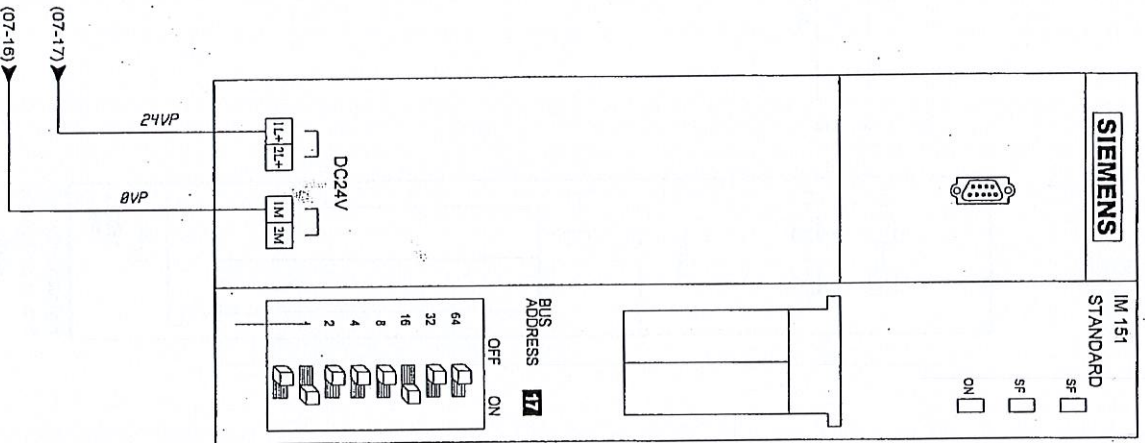
C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\ECORNEUSE-MARQUEUSE\PA063_SACCHI\

DEVELOPPE

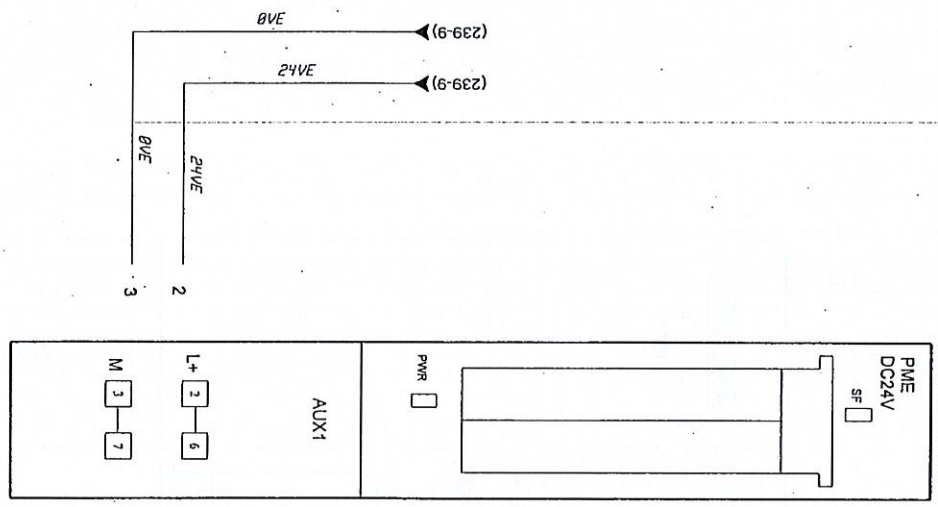
01-07-2010

276/93

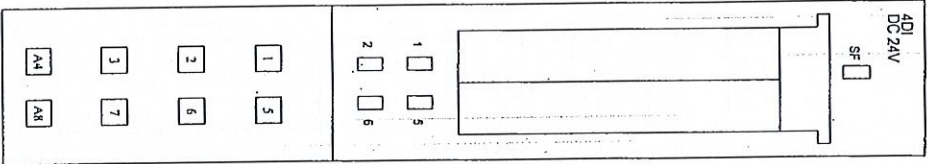
279E1
6ES7 151-1AA02-0AB0



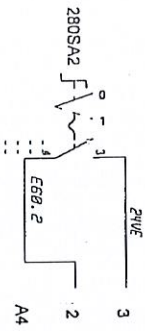
279E1
6ES7 138-4CA01-0AA0
6ES7 193-4CC20-0AA0



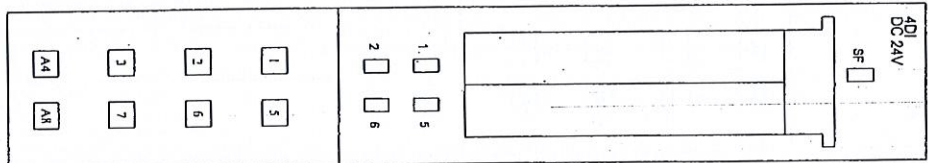
280E1
6ES7 193-4CB20-0AA0/U
6ES7 131-1BD00-0AA0



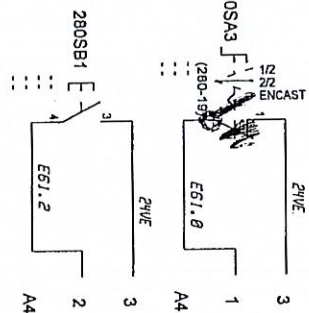
RETOURNEUR
HS-ES



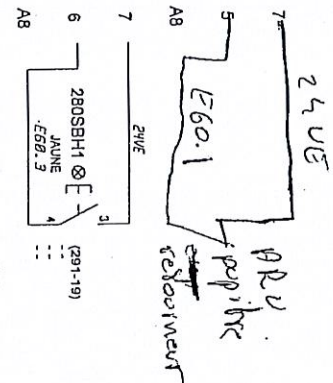
280E2
6ES7 193-4CB20-0AA0/U
6ES7 131-1BD00-0AA0



COMMANDE
TAQUAGE
ARRIERE
RETOURNEUR



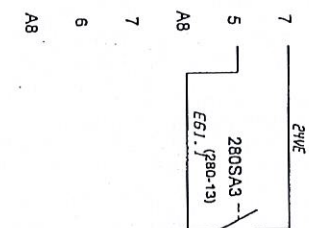
RETOURNEUR
1/2 - 2/2



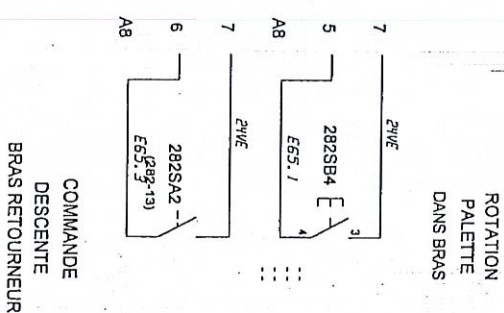
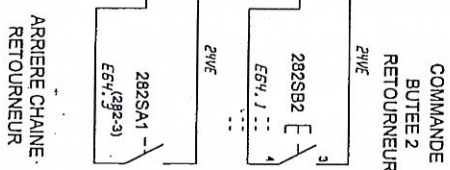
COMMANDE
INITIALISATION

ES1.0 ES1.1
0 0 1/2
1 0 2/2
ENCASTREUR

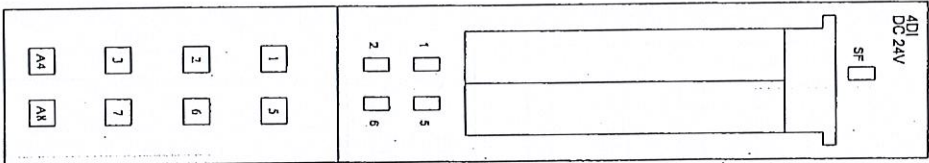
RETOURNEUR
2/2 - ENCASTREUR



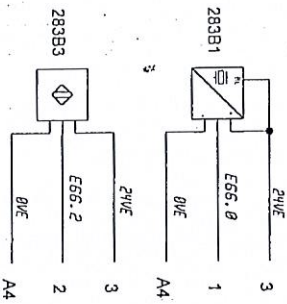
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6ES7 131-4BD00-0AA0::



283E1
6ES7 193-4CB20-0AA0/V
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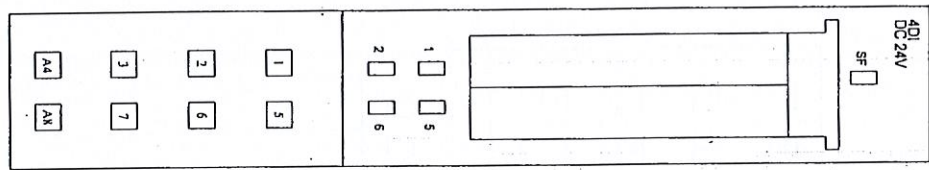


CELLULE PRESENCE
ENTREE RETOURNEUR
CHAINES DEVIATEUR

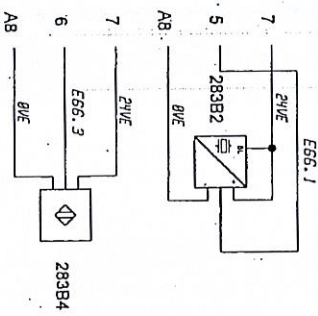


PINCE
ROTATION
A 0°

283E2
6ES7 193-4CB20-0AA0/V
6ES7 131-4BD00-0AA0

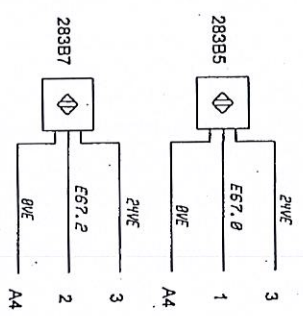


CELLULE PRESENCE
PALETTE
DANS RETOURNEUR



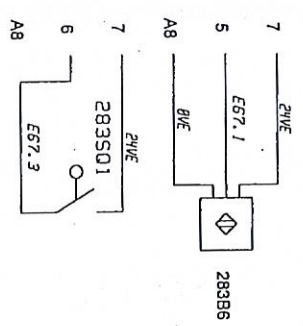
PINCE
ROTATION
A 180°

POINT MORT HAUT
BRAS
RETOURNEUR

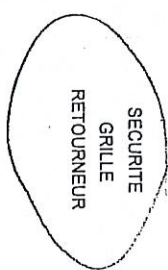


NIVEAU LACHER
PALETTE
A LA DESCENTE

POINT MORT BAS
BRAS
RETOURNEUR

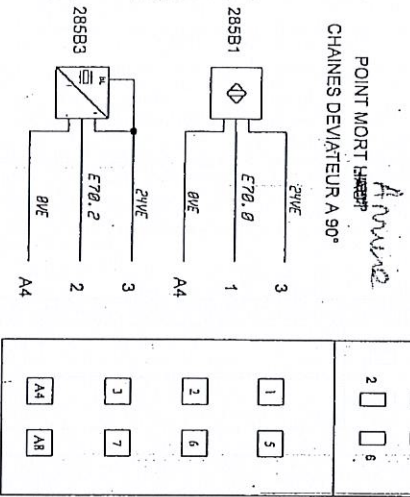


SECURITE
GRILLE
RETOURNEUR



285E1

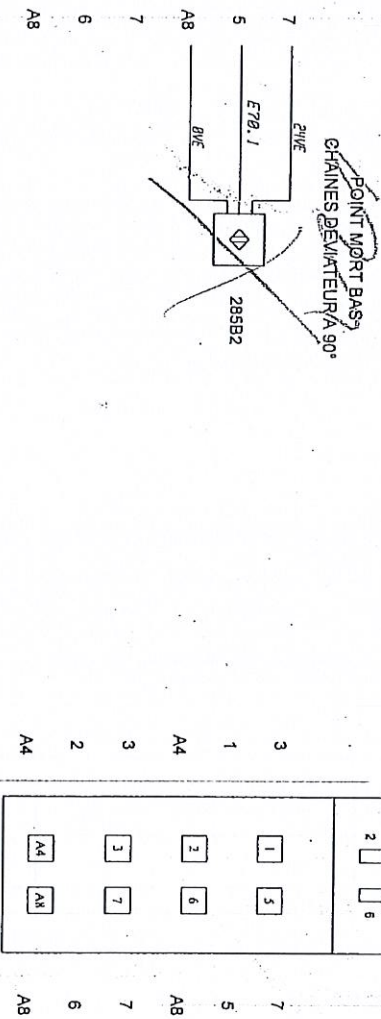
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6ES7 131-4BD00-0AA0



CELLULE PRESENCE
ROULEAUX DEVIATEUR

285E2

6ES7 193-4CB20-0AA0/U
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CODEME

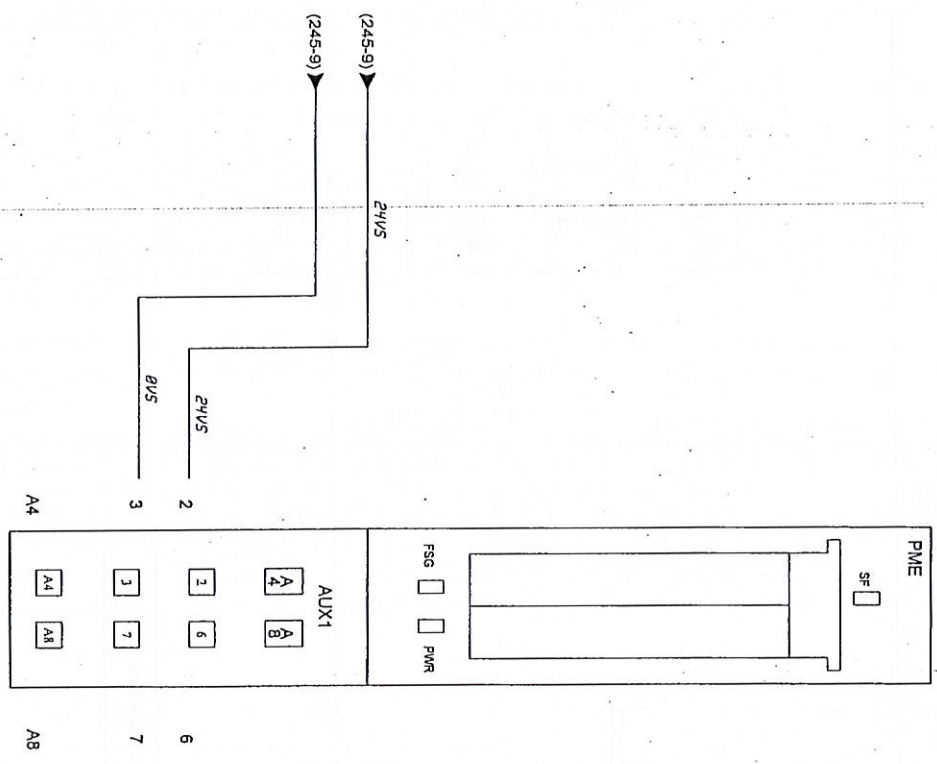
C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\ECORNEUSE-MARQUEUSE\PROG3 SACCHI\

DEVELOPPE

01-07-2010

285 / 93

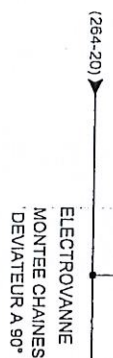
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 6ES7 193-4CE00-0AA0



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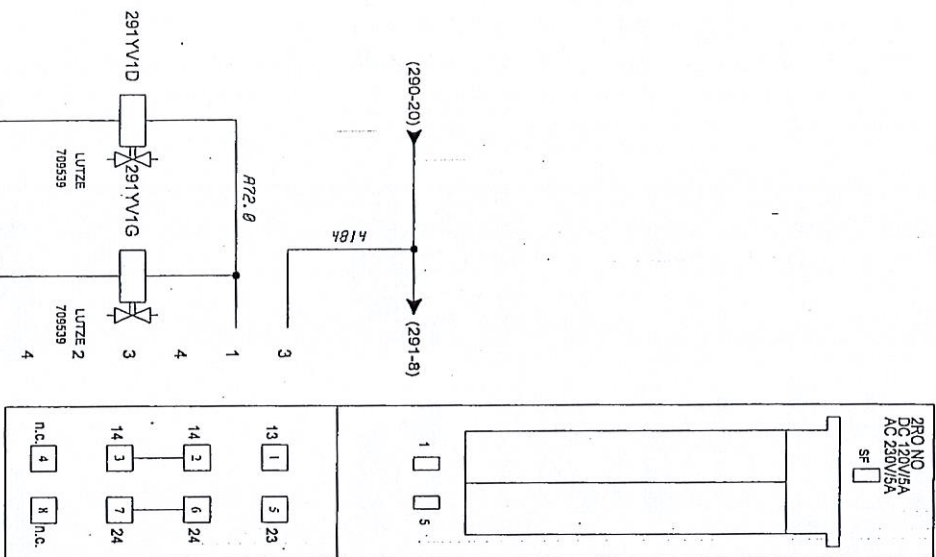


COMMANDE
BUTEE RETOURNEUR
AVANT

COMMANDE
BUTEE RETOURNEUR
ARRIERE

291E1

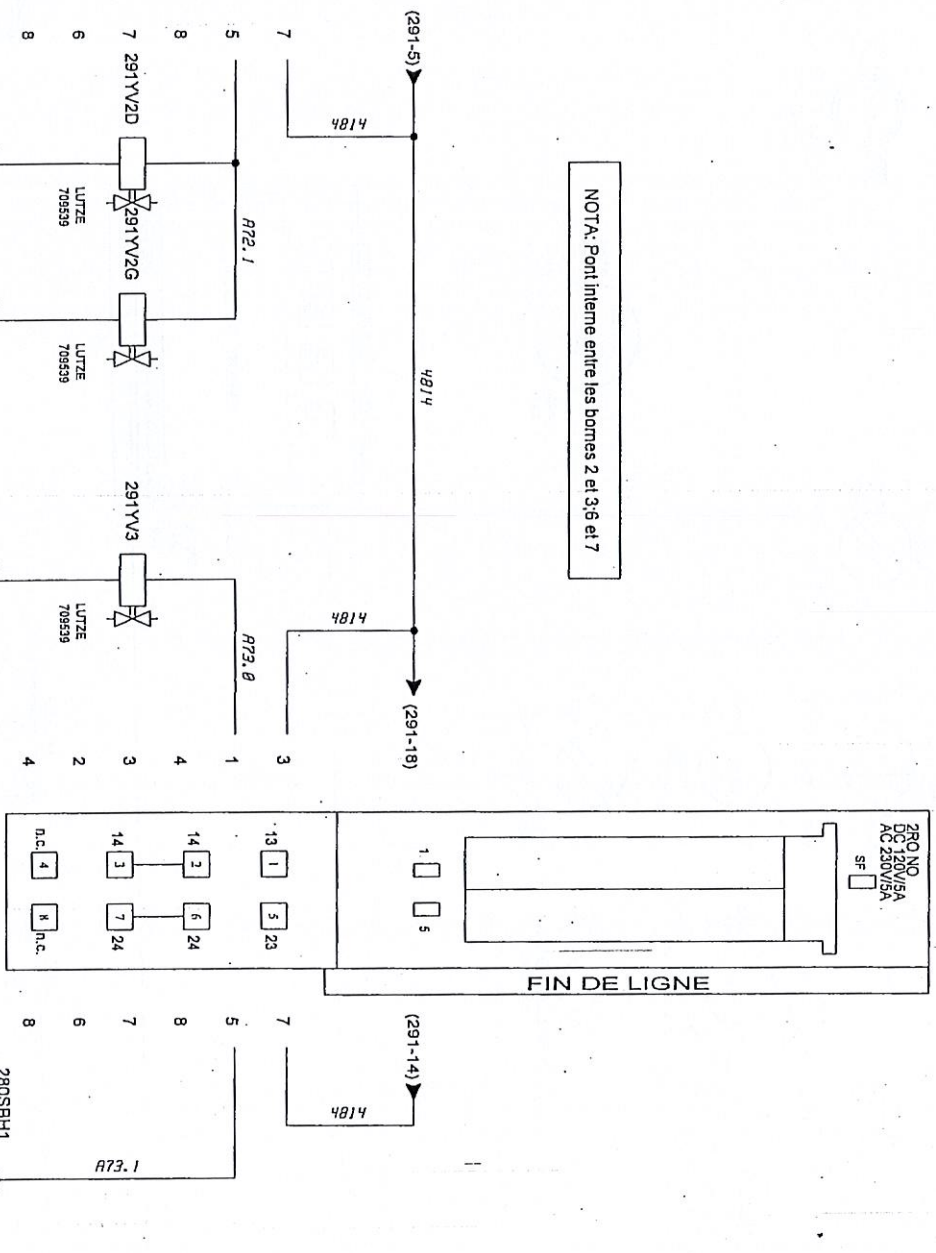
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NOTA: Pont interne entre les bornes 2 et 3,6 et 7

291E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



FIN DE LIGNE

COMMANDE
SERPAGE
PLATEAU DANS BRAS

COMMANDE
ROTATION
PLATEAU DANS BRAS

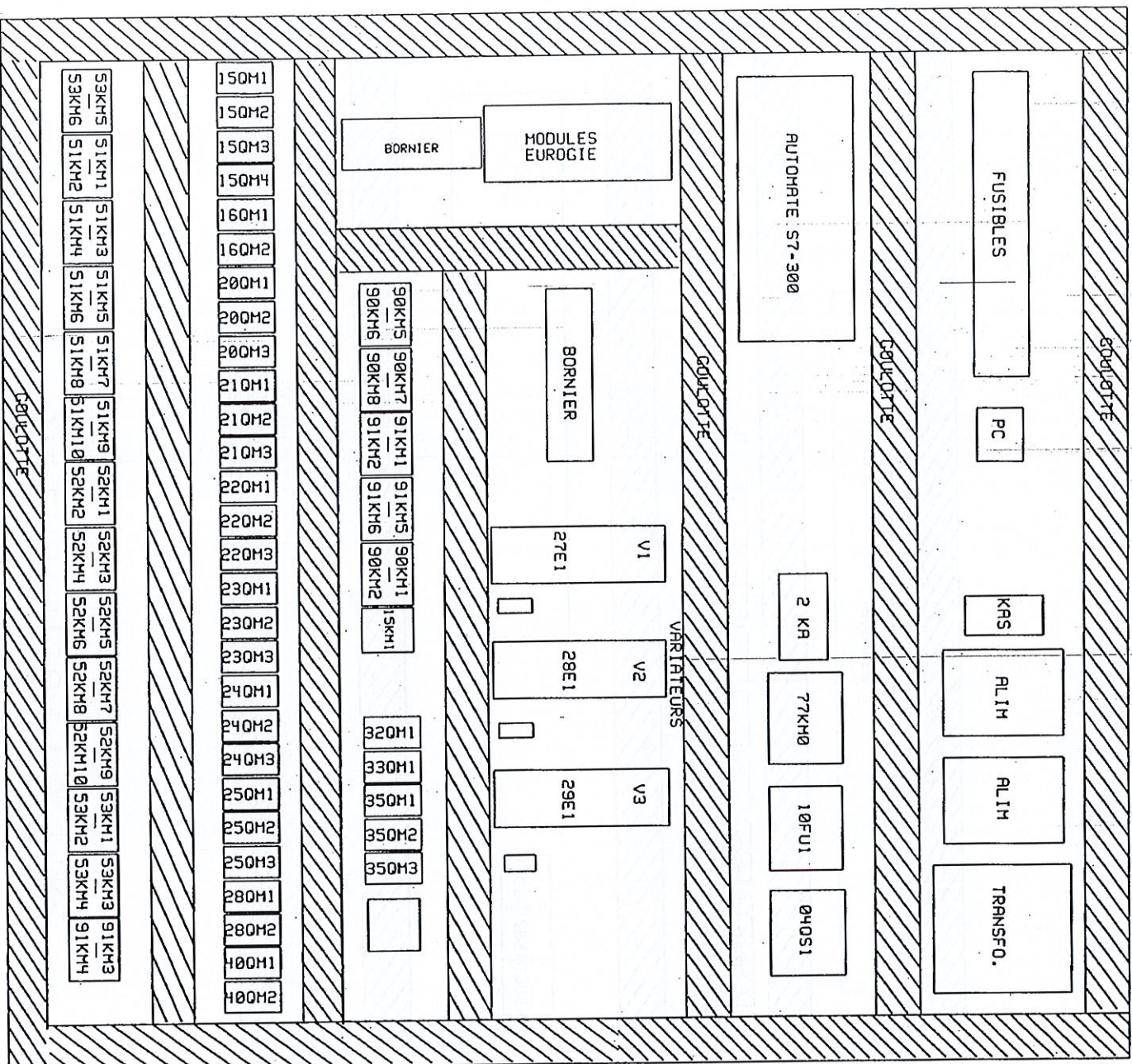
COMMANDE
TAOUEGE
ARRIERE

VISUALISATION
INT

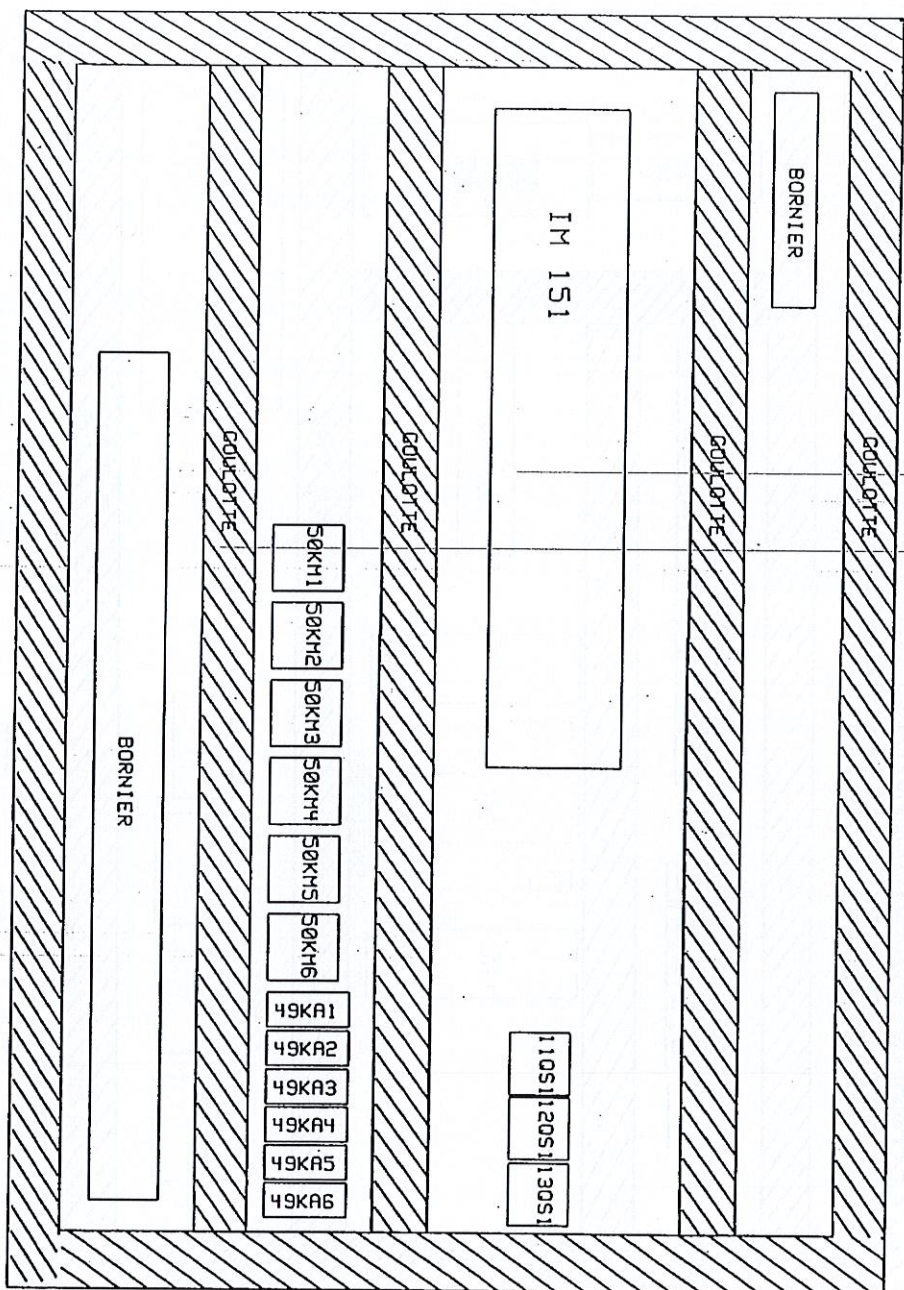
744 mm Utilio

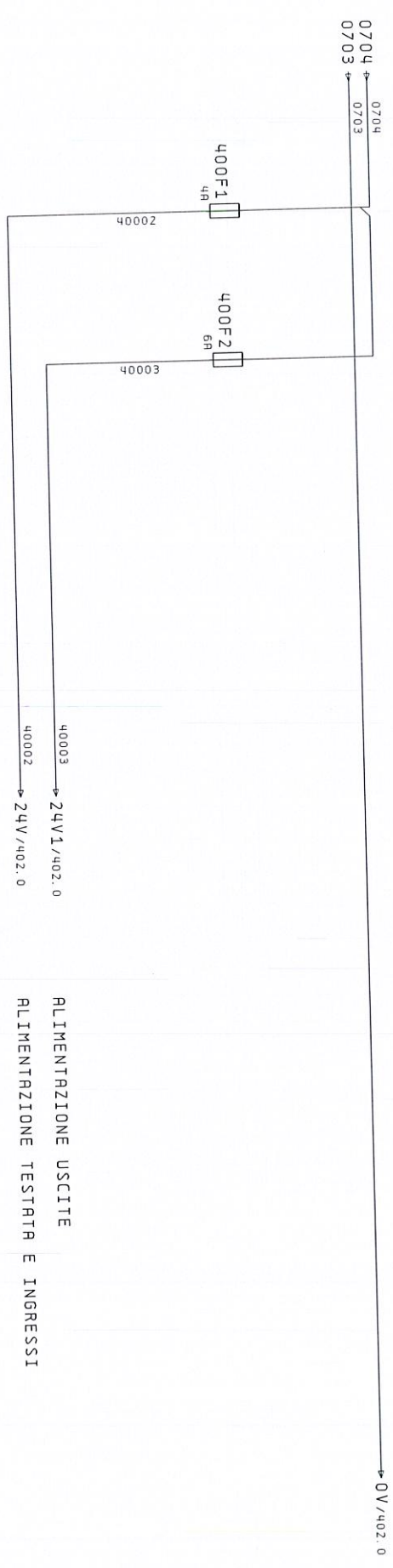


IMPLANTATION ARMOIRE

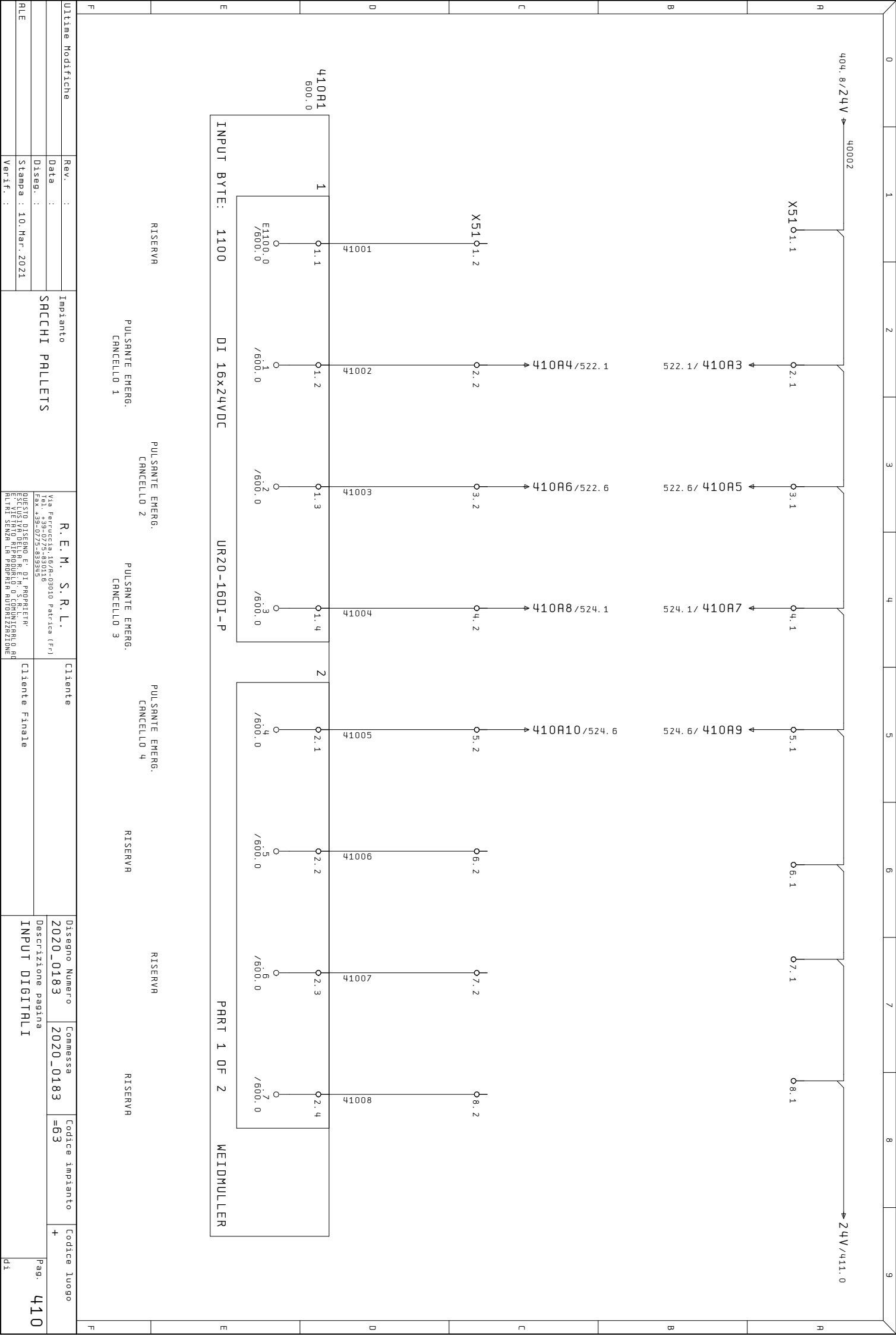


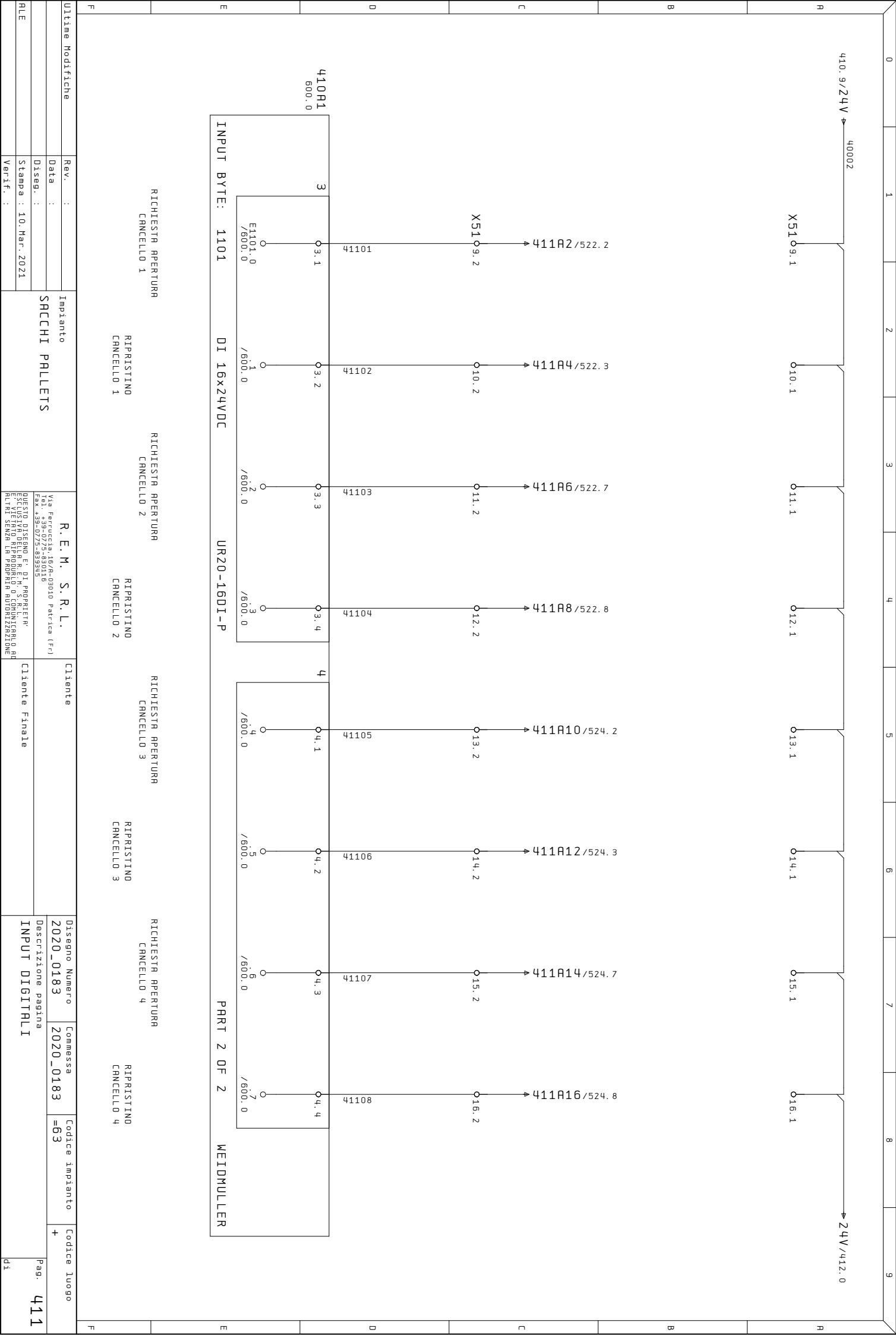
IMPLANTATION PUPITRE

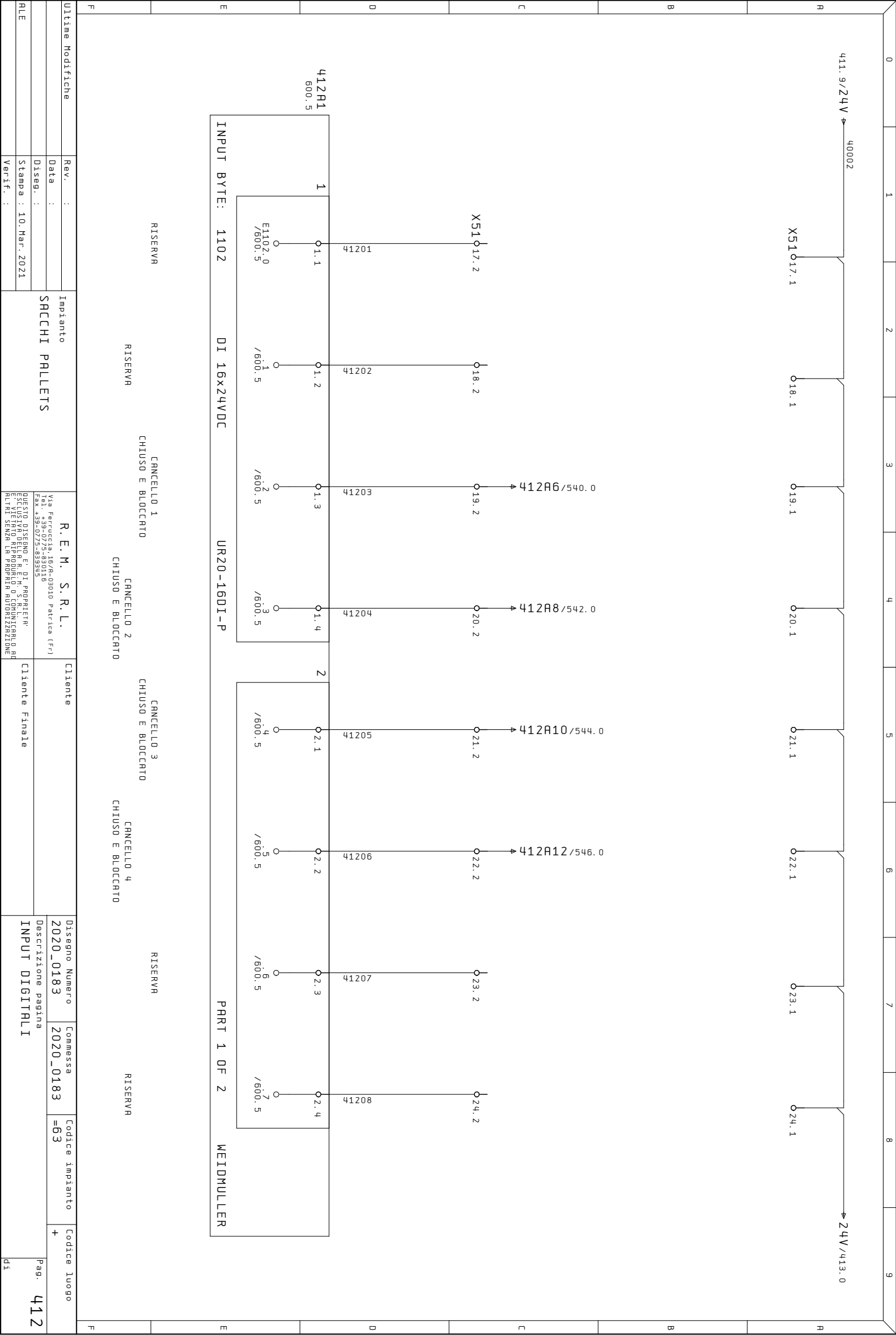


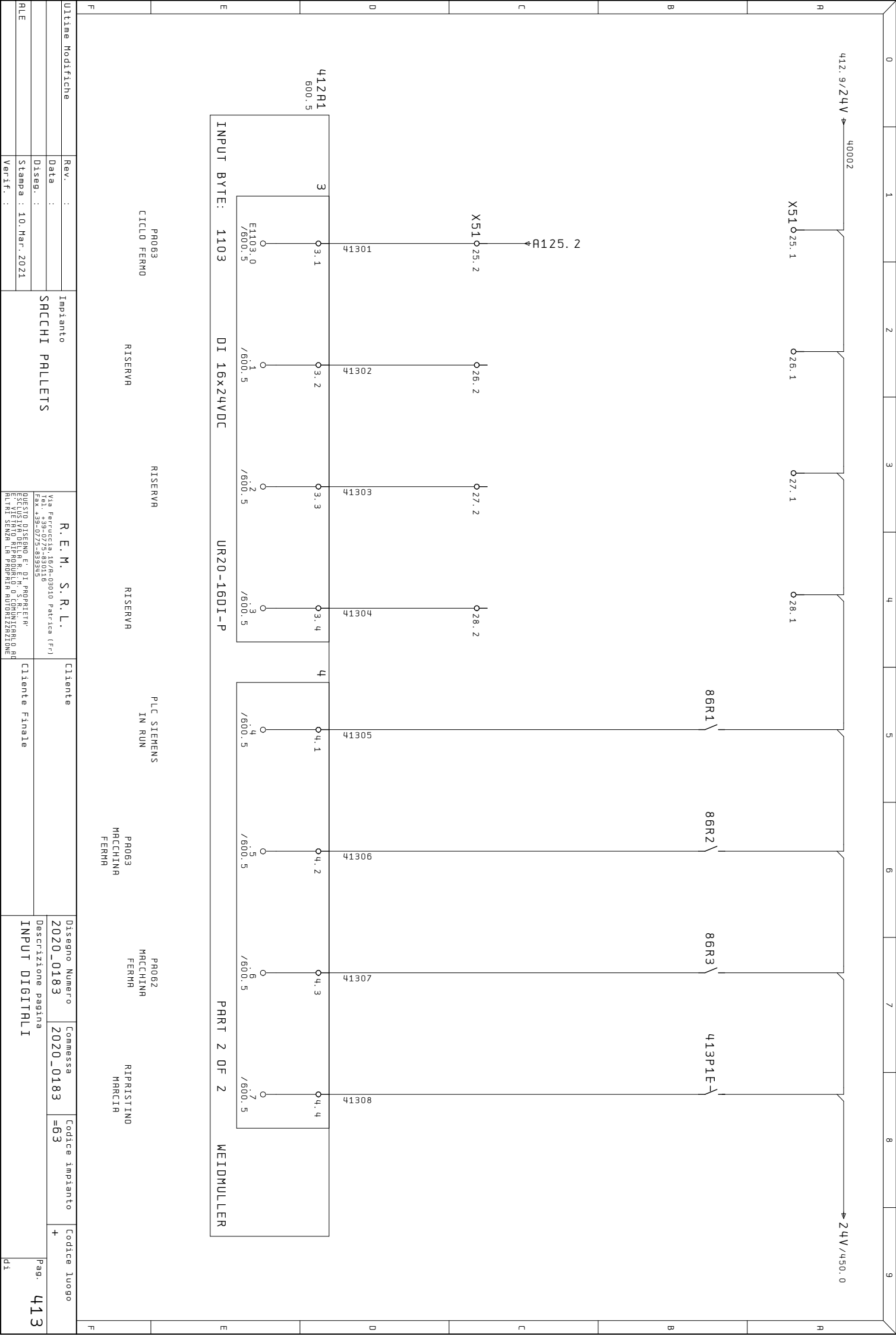


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0704		0703		400F1 4A		400F2 6A		40002		40003		24V1/402.0		24V/402.0		0V/402.0															
R		R		B		C		D		E		F		F		E		D													
F		F		F		F		F		F		F		F		F		F													
Utime Modifiche		Rev. :		Data :		Disegn. :		Stampa : 20. Gen. 2021		Verif. :		Impianto		SACCHI PALLETS		R. E. M. S. R. L.		Via Farfuglia, 16/R-03010 Patrica (FR) Tel. +39-0775-899305 QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. AUTORIZZAZIONE AL TITOLO SENZA LA PROPRIO AUTORIZZAZIONE		Cliente		Cliente Finale		Disegno Numero		Comessa		Codice Impianto		Codice Luogo	
RLE																						Pas. 400									
																						di									









430R1
602.0

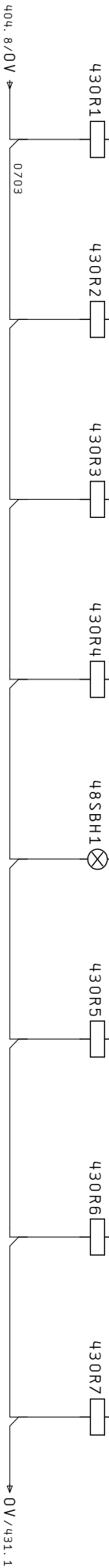
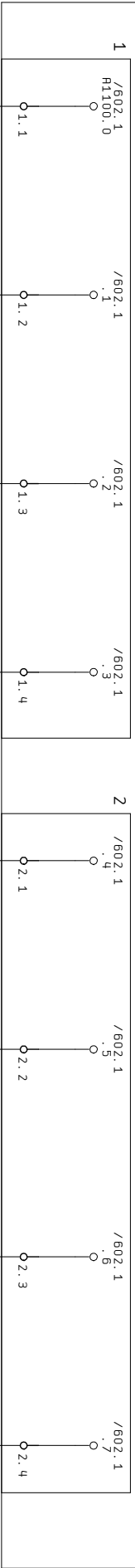
OUTPUT BYTE: 1100

DQ 16x24VDC

UR20-1600-P

PART 1 OF 2

WEIDMULLER



EMERGENZA
RIPRISTINATR
DA PLC
SICUREZZA

REGOLAZIONE
R PR063

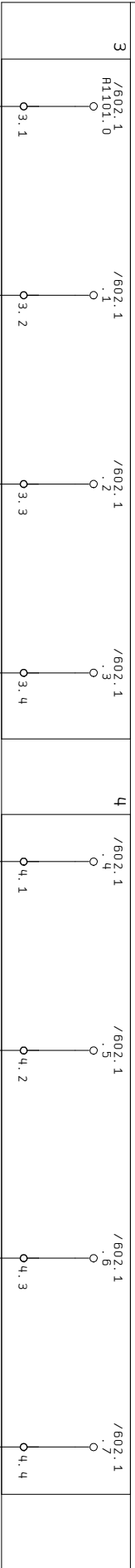
RICHIESTA
PALLETS
R SODEME

SEGNALAZIONE
EMERGENZA RIPRISTINATR

PORTE CHIUSE
R PR063

STOP CICLO
PR063 DA PLC
SICUREZZA

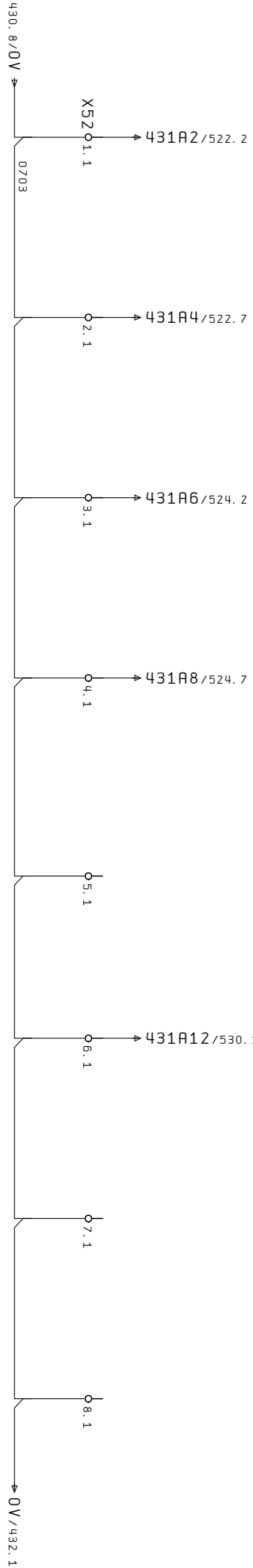
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		Data :			Via Ferruccia, 16/R-03010 Patrica (FR)				2020_0183	2020_0183	=63	+
		Disegn. :	SACCHI PALLETS		tel. +39-0775-830116		Cliente Finale		Descrizione pagina			
FILE		Stampa : 10. Mar. 2021			fax +39-0775-833515				OUTPUT DIGITALI			
		Verif. :			QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE						Pag. 430	
											di	



X52 0.1.2 43101 0.3.1 0.3.2 0.3.3 0.3.4 0.4.1 0.4.2 0.4.3 0.4.4

X52 0.1.2 43102 0.2.2 522. 7/ 431A3 524. 2/ 431A5 524. 7/ 431A7 530. 1/ 431A11

X52 0.1.2 43103 0.3.2 0.5.2 43106 0.6.2 0.7.2 0.8.2



SEGNALAZIONE
PROTEZIONE APERTA
CANCELLLO 1

SEGNALAZIONE
PROTEZIONE APERTA
CANCELLLO 2

SEGNALAZIONE
PROTEZIONE APERTA
CANCELLLO 3

SEGNALAZIONE
PROTEZIONE APERTA
CANCELLLO 4

RISERVA

RISERVA

RISERVA

Ultime Modifiche		Rev. : Data : Disegn. : Stampa : 10. Mar. 2021 Verif. :	Impianto SACCHI PALLETS		R. E. M. S. R. L. Via Ferruccia, 16/R-03010 Patrica (FR) Tel. +39-0775-830116 Fax +39-0775-833945	Cliente		Disegno Numero 2020_0183	Comessa 2020_0183	Codice impianto =63	Codice luogo +	
FILE			QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DI R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE		Cliente Finale		OUTPUT DIGITALI		Pag. 431 di 1			

432R1
602.5

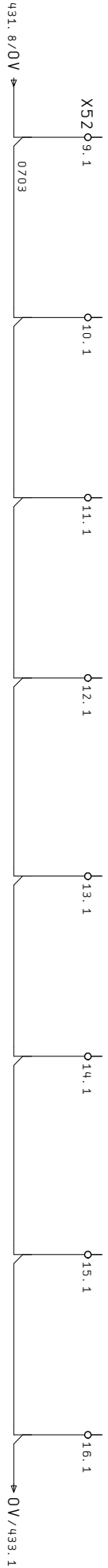
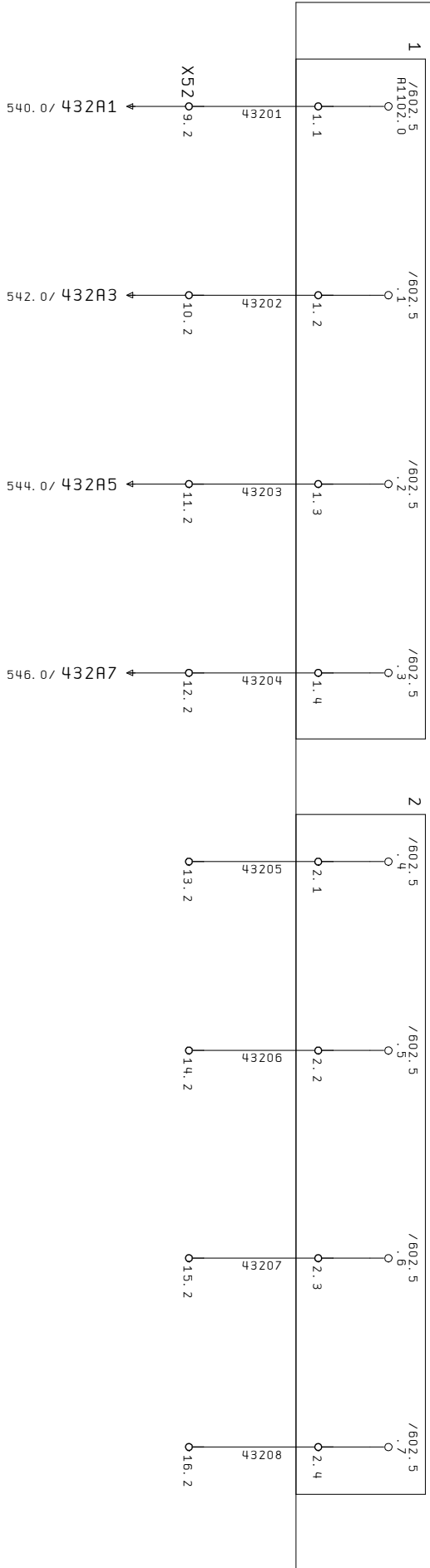
OUTPUT BYTE: 1102

DQ 16x24VDC

UR20-1600-P

PART 1 OF 2

WEIDMULLER



SERRATURA
CANCELLO 1

SERRATURA
CANCELLO 3

RISERVA

RISERVA

RISERVA

SERRATURA
CANCELLO 2

SERRATURA
CANCELLO 4

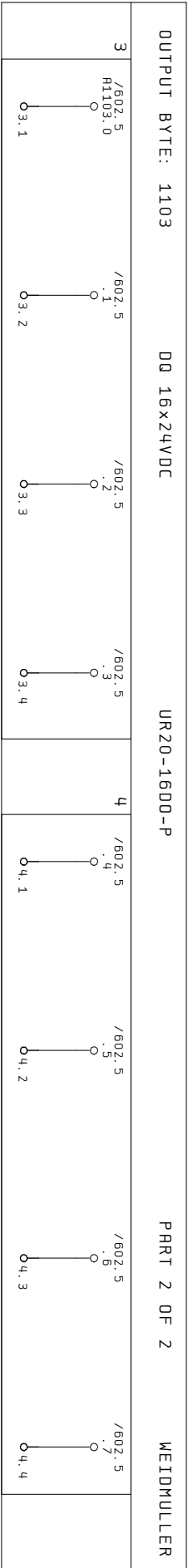
RISERVA

Ultime Modifiche		Rev. :	Impianto		Disegno Numero		Comessa	Codice impianto	Codice luogo
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		Disegn. :			Descrizione pagina				
		Stampa : 10. Mar. 2021			OUTPUT DIGITALI				
		Verif. :							

SACCHI PALLETS

R. E. M. S. R. L.
Via Ferruccia, 16/R-03010 Patrica (FR)
Tel. +39-0775-830116
Fax +39-0775-833515
QUESTO DISSEGNO E' DI PROPRIETA' R. E. M. S. R. L.
E' VIETATO RIPRODURLO O COMUNICARLO AD
ALTRI SENZA LA PROPRIA AUTORIZZAZIONE

Cliente
Cliente Finale



432. 8/0V

0V/451.0

RISERVA

RISERVA

RISERVA

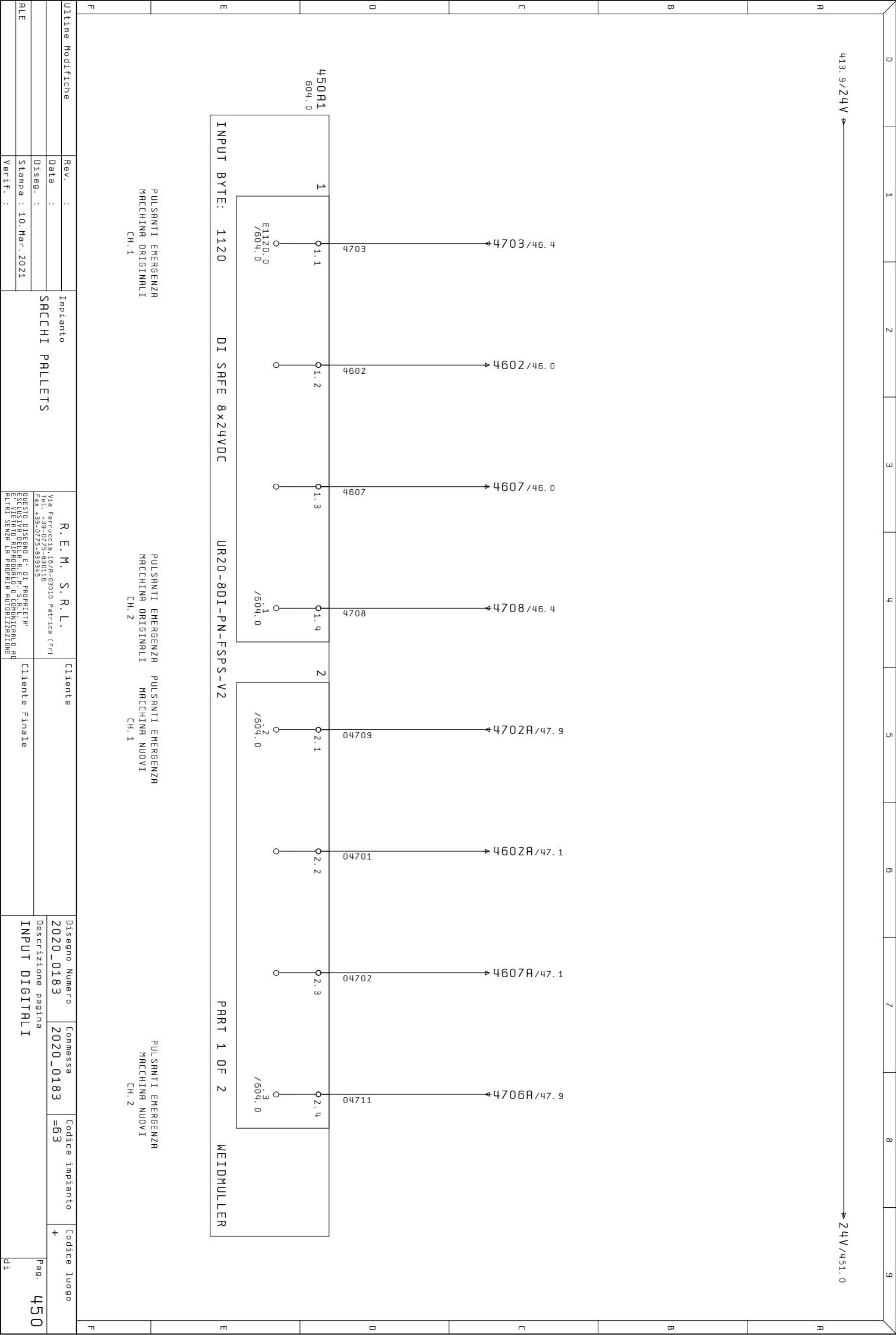
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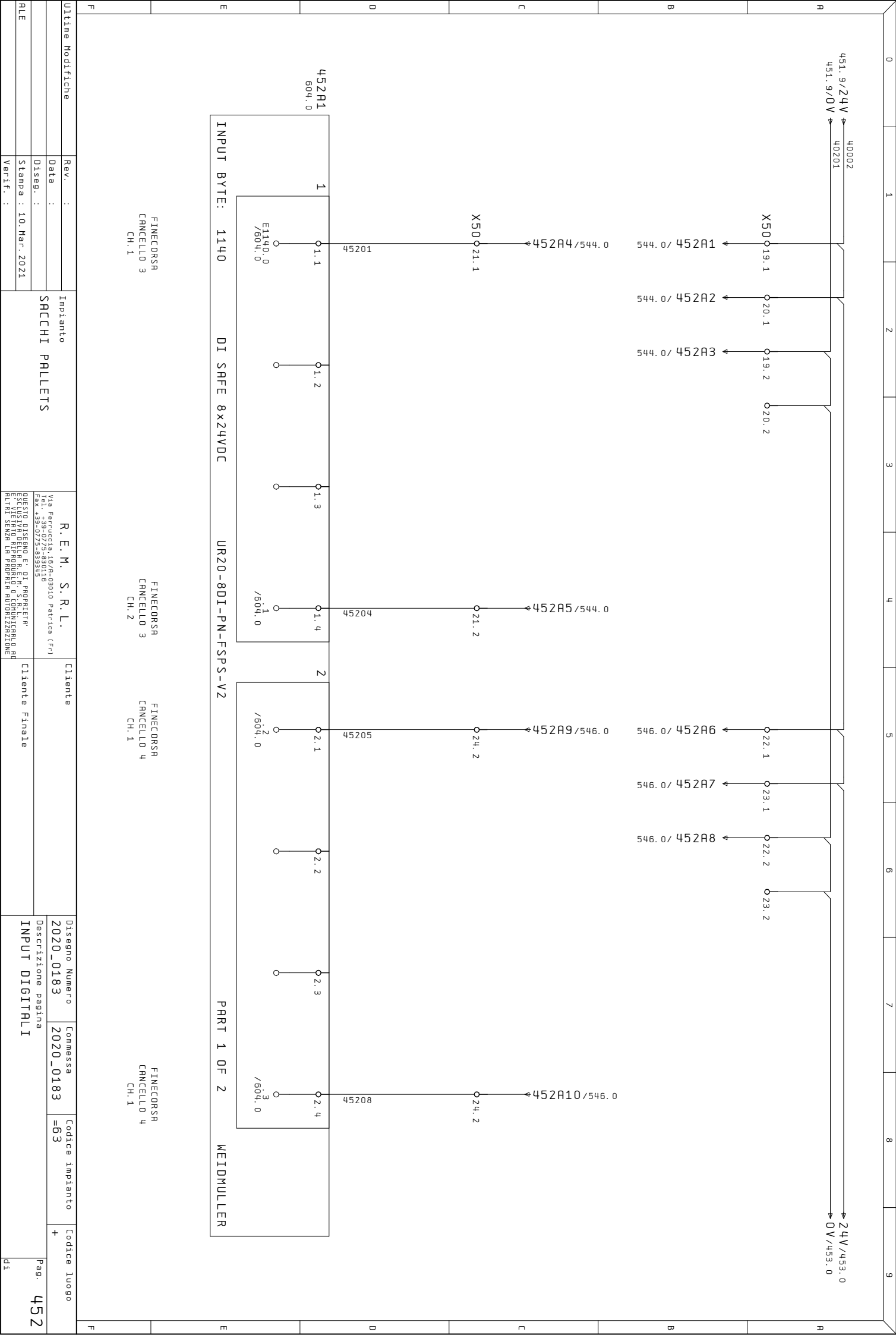
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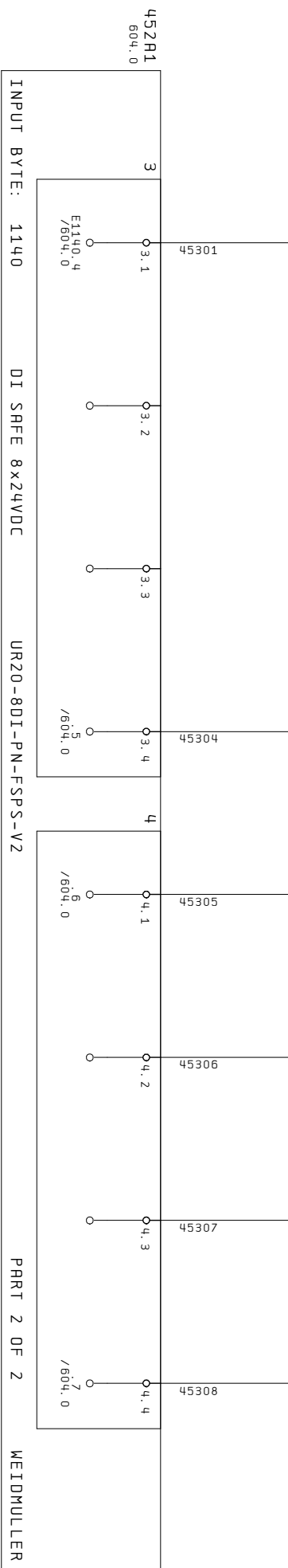
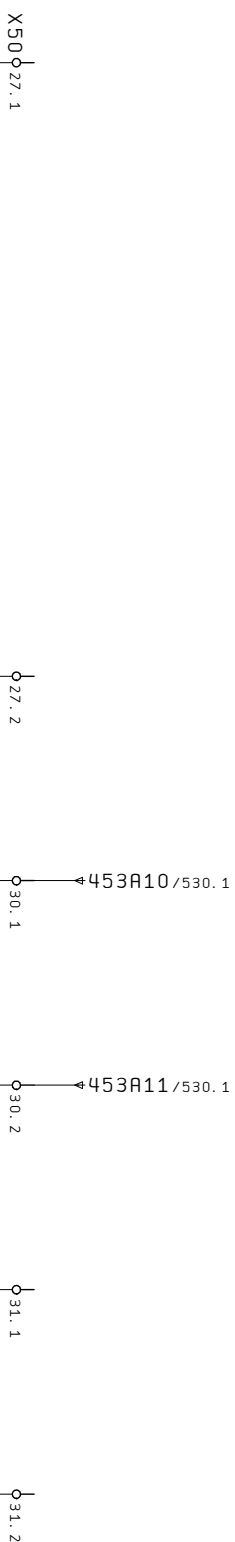
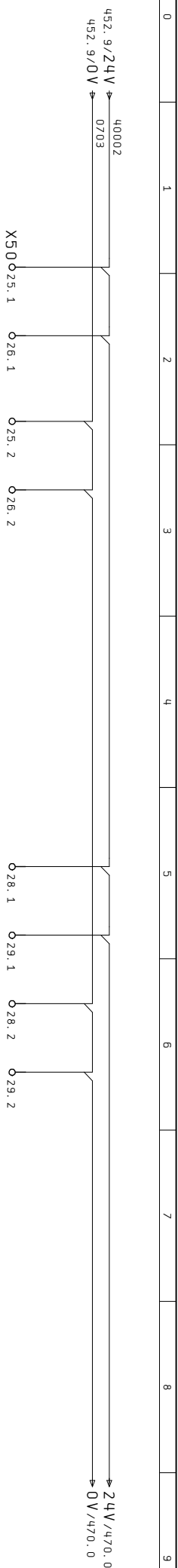
RISERVA

RISERVA

RISERVA







RISERVA

RISERVA

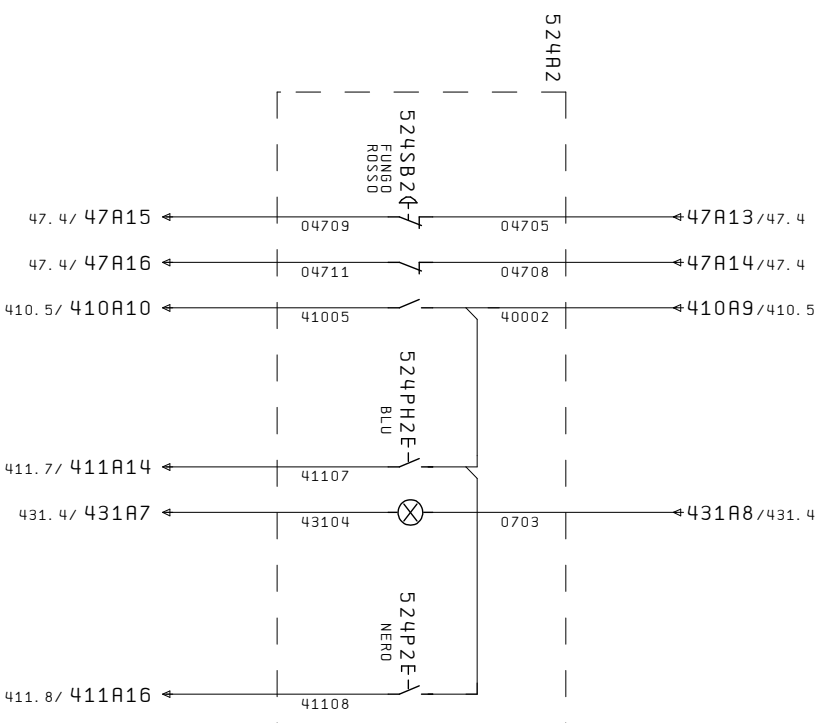
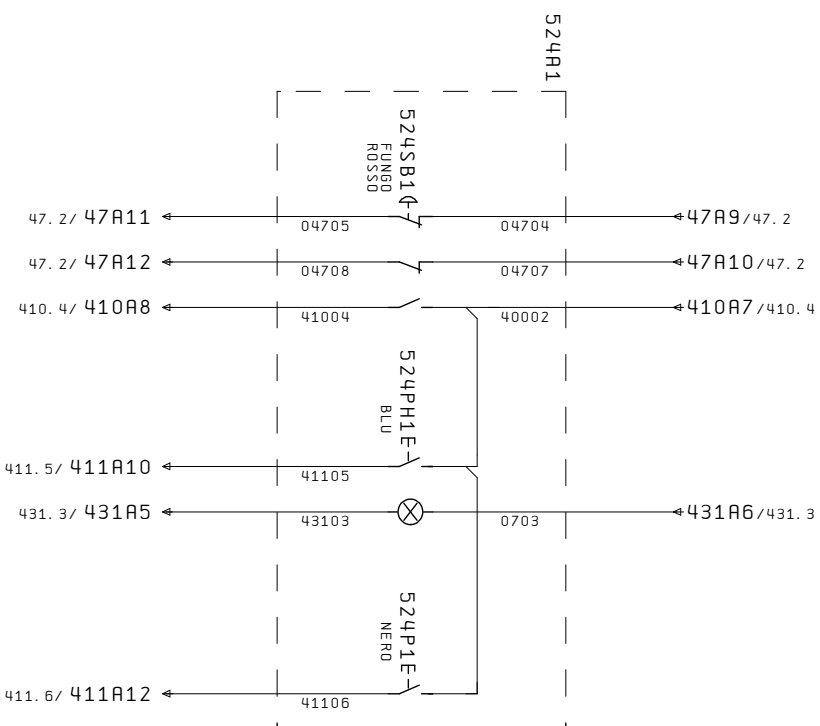
PULSANTE VERIFICA
UOMO USCITO
AREA IMPILOTORE

RESERV

Ultima Modifiche	Rev. :	Implanto	R.E.M. S.R.L.		Cliente	Disegno Numero	Commessa	Codice impianto	Codice luogo
	Data :	SACCHI PALLETS	Via Ferruccio 16/R-09010 Patrica (FR) Tel. +39-0725-830118 Fax +39-0725-833905			2020_0183	2020_0183	=63	+
	Diseg. :								
ALE	Stampa : 10.Mar. 2021		QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE VITTORIO RIPREDDO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE		Cliente finale	INPUT DIGITALI			
	Verif. :					Pag. 453 di			

	0	1	2	3	4	5	6	7	8	9					
R	430R1 430.1 430R2 430.2 430R3 430.3 430R5 430.6 430R6 430.7 430R7 430.8 24VE E124.1 E124.2 E1.1 E0.6 E0.7 E0.1										R				
B											B				
C											C				
D											D				
E											E				
F	EMERGENZA RIPRISTINATR DA PLC SICUREZZA REGOLAZIONE R PRO63 RICHIESTA PALLETS R SODEME PORTE CHIUSE R PRO63 MAN. / AUTO. NUOVO IMPIANTATORE STOP CICLO PRO63 DA PLC SICUREZZA										F				
Ultime Modifiche		Rev. : Data : Disegn. : Stampa : 10. Mar. 2021 Verif. :	Impianto SACCHI PALLETS		R. E. M. S. R. L. Via Ferruccia, 16/R-03010 Patrica (FR) Tel. +39-0775-830116 Fax +39-0775-833915 QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE			Cliente	Cliente Finale	Disegno Numero 2020_0183	Commessa 2020_0183	Codice impianto =63	Codice luogo +	Pag. 490 di	

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R	522R1 522SB1 FUNGO ROSSO 47. 2/ 47A3 ← 04703 47. 2/ 47A4 ← 04706 410. 2/ 410A4 ← 41002 411. 1/ 411A2 ← 41101 431. 1/ 431A1 ← 43101 411. 2/ 411A4 ← 41102 522PH1E BLU 522P1E NERO 40002 0703 47A1 / 47. 2 47A2 / 47. 2 410A3 / 410. 2 431A2 / 431. 1										
B	522R2 522SB2 FUNGO ROSSO 47. 2/ 47A7 ← 04704 47. 2/ 47A8 ← 04707 410. 3/ 410A6 ← 41003 411. 3/ 411A6 ← 41103 431. 2/ 431A3 ← 43102 411. 4/ 411A8 ← 41104 522PH2E BLU 522P2E NERO 40002 0703 47A5 / 47. 2 47A6 / 47. 2 410A5 / 410. 3 431A4 / 431. 2										
C											
D											
E	EMERGENZA RICHIESTA APERTURA RIPRISTINO RIPARI										
F	PULSANTIERA CANCELLO 1										
Ultime Modifiche											
Rev. : :			Impianto		R.E.M. S.R.L.			Cliente		Disegno Numero	
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Disegn. : :					tel. +39-0775-830116					Commissa	
Stampa : 10.Mar.2021					fax +39-0775-833945					2020_0183	
Verif. : :					QUESTO DISEGNO E' DI PROPRIETA'			Cliente Finale		Codice impianto	
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										+ :	
										Pag. 522	
										di	



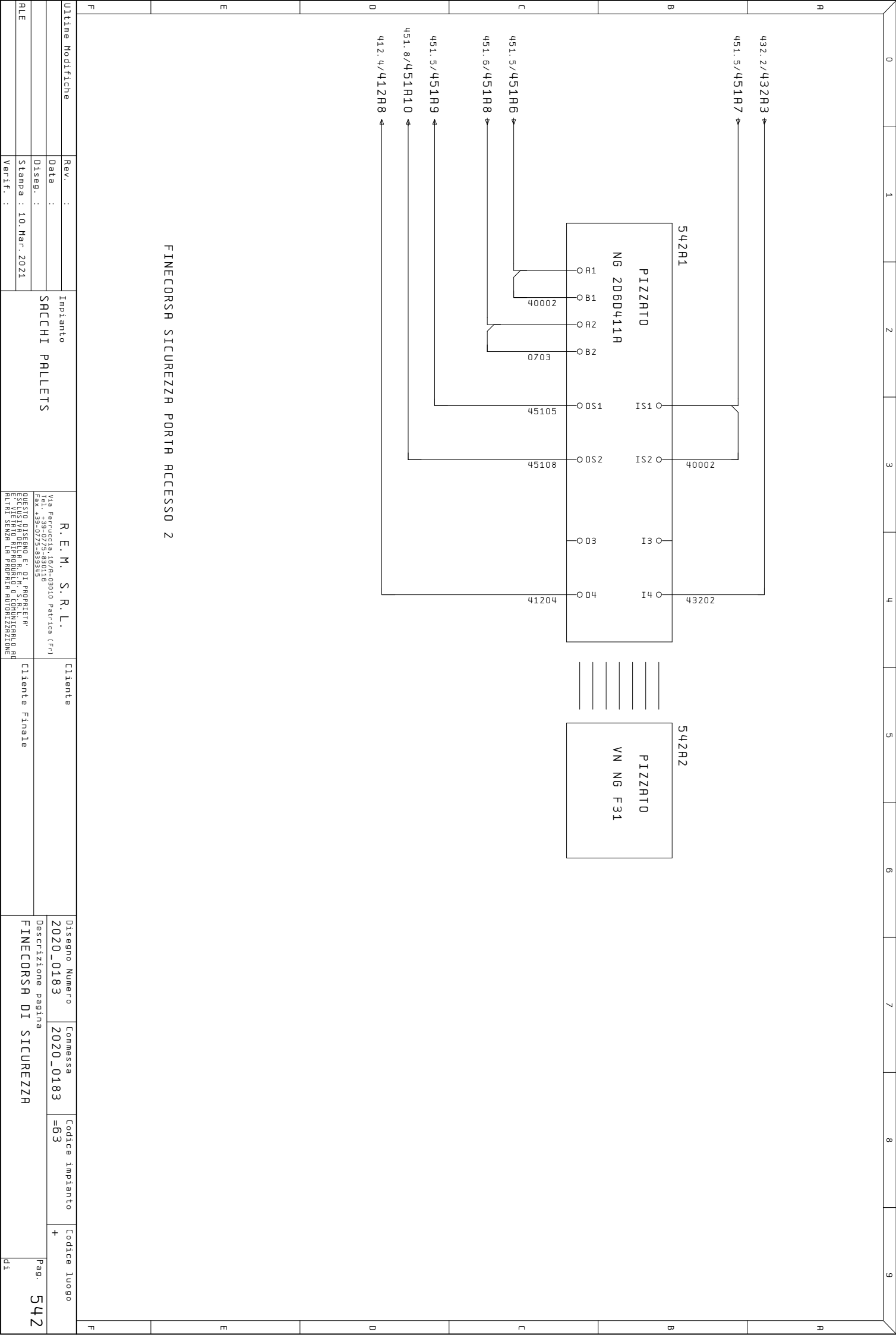
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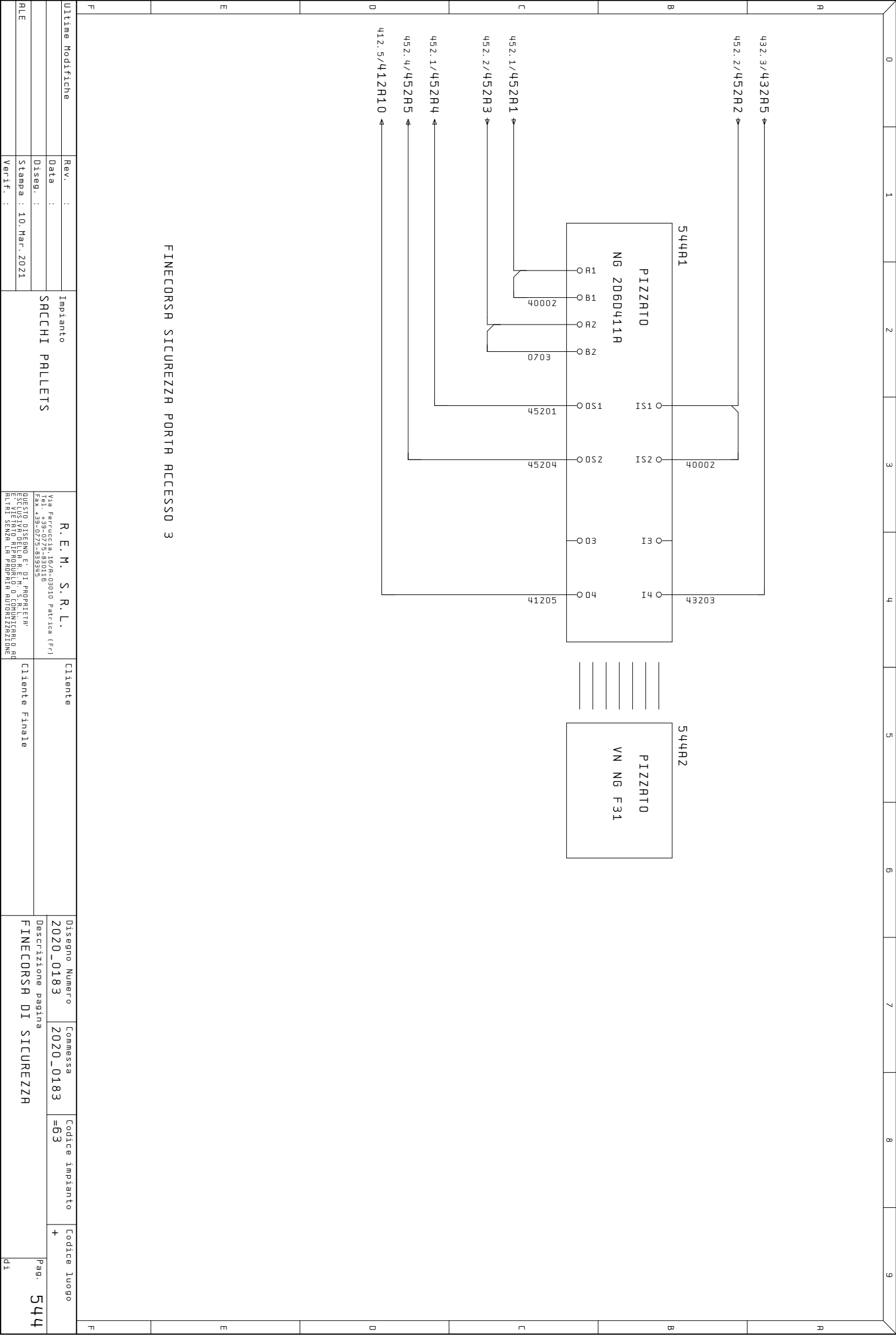
PULSANTIERA CANCELLLO 4

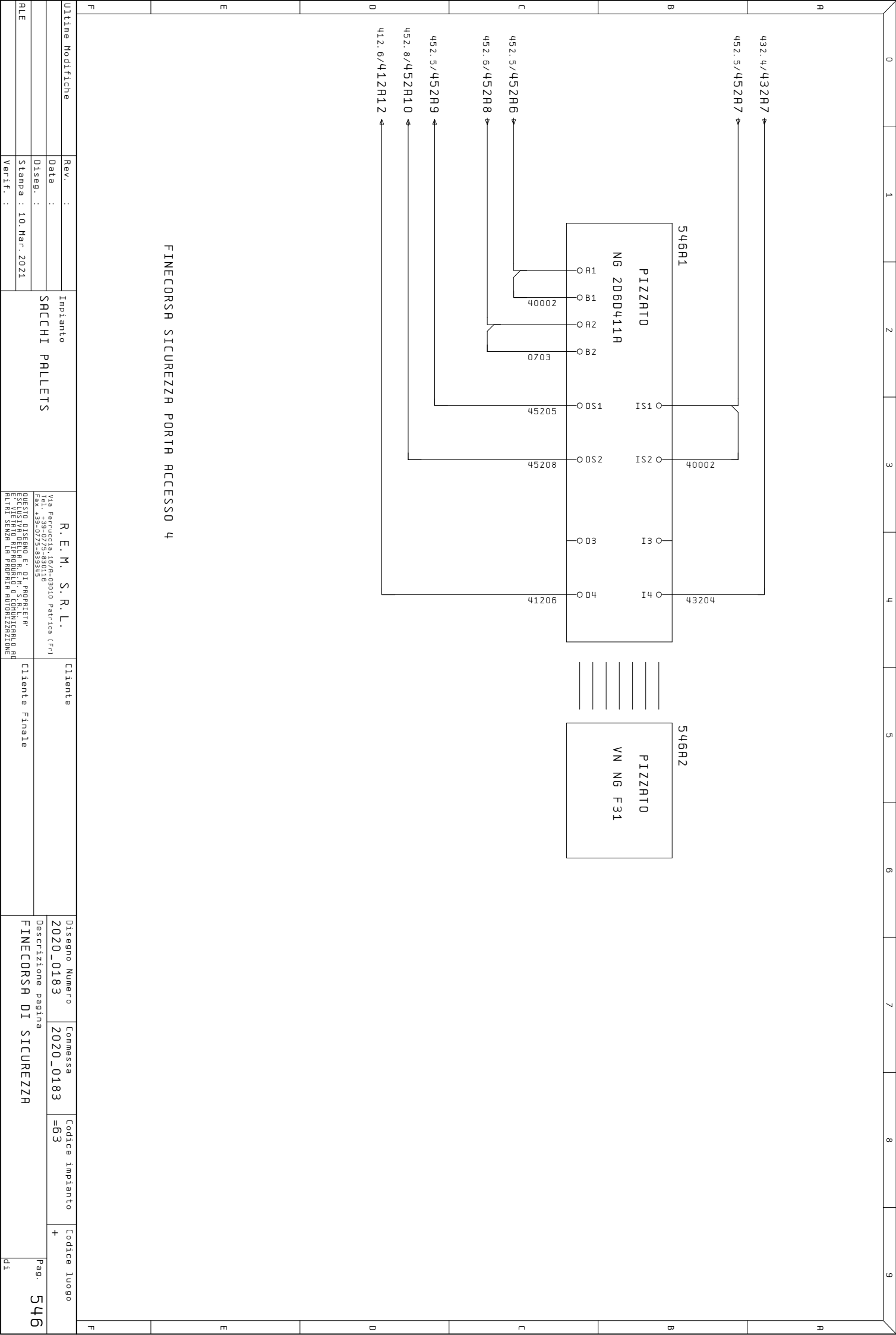
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Rev. :	Implanto					2020_0183		2020_0183		=63		+	
Data :	SRCHII PALLETTS	Via Fucertua 16/R-09010 Patrica (FR)											
Disegn. :		Tel. +39-0725-830118											
Stampa : 10.Mar.2021		Fax +39-0725-833945		Cliente finale		Descrizione pagina						Pag. 524	
Verif. :		QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DI SRCHII E S' VIETANO RIPRODURRE O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE				PULSANTIERE						di	

[illegible]

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432.1/432R1																			
451.2/451R2																			
540R1																			
PIZZATO																			
N6 2D6D411A																			
O R1																			
O B1																			
O R2																			
O B2																			
40002																			
0703																			
45101																			
45104																			
O OS1																			
O OS2																			
O OS																			
O OS																			
41203																			
43201																			
540R2																			
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451.1/451R1																			
451.2/451R3																			
451.1/451R4																			
451.4/451R5																			
412.3/412R6																			
D																			
E																			
FINECORSIA SICUREZZA PORTA ACCESSO 1																			
F																			
Ultime Modifiche																			
Rev. :																			
Data :																			
Disegn. :																			
Stampa : 10. Mar. 2021																			
Verif. :																			
Impianto																			
SACCHI PALLETS																			
R. E. M. S. R. L.																			
Via Ferruccio, 18/R-03010 Patrica (FR)																			
Tel. +39-0775-830118																			
Fax +39-0775-833305																			
QUESTO DISEGNO E' DI PROPRIETA'																			
E' VIETATO RIPRODURLO O COMUNICARLO AD																			
ALTRI SENZA LA PROPRIA AUTORIZZAZIONE																			
Cliente																			
Cliente Finale																			
Disegno Numero																			
2020_0183																			
Comessa																			
2020_0183																			
Codice impianto																			
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Codice luogo																			
+																			
Pag. 540																			
di																			







	0	1	2	3	4	5	6	7	8	9	
R	410R1 q10.0 q11.0										
B	E1100.00 1.1 1 /410.1 -X51:1.2 RISERVA 1.0 1.2 /410.2 -522R1-522SR1: _PULSANTE EMERG. CANCELLO 1 2.0 1.3 /410.3 -522R2-522SR2: _PULSANTE EMERG. CANCELLO 2 3.0 1.4 /410.4 -524R1-524SR1: _PULSANTE EMERG. CANCELLO 3 4.0 2.1 /410.5 -524R2-524SR2: _PULSANTE EMERG. CANCELLO 4 5.0 2.2 /410.6 -X51:6.2 RISERVA 6.0 2.3 /410.7 -X51:7.2 RISERVA 7.0 2.4 /410.8 -X51:8.2 RISERVA										
C	E1101.00 3.1 3 /411.1 -522R1-522PH1: _RICHIESTA APERTURA CANCELLO 1 1.0 3.2 /411.2 -522R1-522P1: _ZRIPIRISTINO CANCELLO 1 2.0 3.3 /411.3 -522R2-522PH2: _RICHIESTA APERTURA CANCELLO 2 3.0 3.4 /411.4 -522R2-522P2: _ZRIPIRISTINO CANCELLO 2 4.0 4.1 /411.5 -524R1-524PH1: _RICHIESTA APERTURA CANCELLO 3 5.0 4.2 /411.6 -524R1-524P1: _ZRIPIRISTINO CANCELLO 3 6.0 4.3 /411.7 -524R2-524PH2: _RICHIESTA APERTURA CANCELLO 4 7.0 4.4 /411.8 -524R2-524P2: _ZRIPIRISTINO CANCELLO 4										
D											
E											
F											
R	412R1 q12.0 q13.0										
B	E1102.00 1.1 1 /412.1 -X51:17.2 RISERVA 1.0 1.2 /412.2 -X51:18.2 RISERVA 2.0 1.3 /412.3 -540R1:04 3.0 1.4 /412.4 -542R1:04 4.0 2.1 /412.5 -544R1:04 5.0 2.2 /412.6 -546R1:04 6.0 2.3 /412.7 -X51:23.2 RISERVA 7.0 2.4 /412.8 -X51:24.2 RISERVA										
C	E1103.00 3.1 3 /413.1 PROG3 CICLO FERMO 1.0 3.2 /413.2 -X51:26.2 RISERVA 2.0 3.3 /413.3 -X51:27.2 RISERVA 3.0 3.4 /413.4 -X51:28.2 RISERVA 4.0 4.1 /413.5 -86R1 PLC SIEMENS IN RUN 5.0 4.2 /413.6 -86R2 PROG3 MACCHINA FERMA 6.0 4.3 /413.7 -86R3 PROG2 MACCHINA FERMA 7.0 4.4 /413.8 -413P1 RIPIRISTINO MARCIA										
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Ultime Modifiche		Rev. : Data : Disegn. : Stampa : 10. Mar. 2021 Verif. :	Impianto SACCHI PALLETS		Cliente		Disegno Numero 2020_0183		Comessa 2020_0183	Codice impianto =63	Codice luogo + Pag. 600 di1

	0	1	2	3	4	5	6	7	8	9				
R	470R1 470.0 471.0 E1160.00 1.1 /470.1 -470R2-470SL1 SELETTIORE INGRESSO AREA REGOLAZIONE 1.0 1.4 /470.4 -X50.33.2 RISERVA 2.0 2.1 /470.5 -471K1 FEEDBACK REGOLAZIONI 3.0 2.4 /470.8 -48K4 FEEDBACK POTENZA RA160.00 3.1 /471.1 -471K1 CIRCUITO REGOLAZIONE CH.1 1.0 3.3 /471.3 -471K2 CIRCUITO REGOLAZIONE CH.2 2.0 4.1 /471.5 -471K3 CIRCUITO POTENZA CH.1 3.0 4.3 /471.7 -471K4 CIRCUITO POTENZA CH.2													
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Ultime Modifiche		Rev. : Data : Diseg. : Verif. :	Impianto		R. E. M. S. R. L. Via Ferruccia,16/R-09010 Patrica (FR) Tel. +39-0775-830116 Fax +39-0775-833915			Cliente	Disegno Numero 2020_0183		Comessa 2020_0183	Codice impianto =63	Codice luogo +	
ALE		Stampa : 10. Mar. 2021	SACCHI PALLETS		QUESTO DISEGNO E' DI PROPRIETA' DI R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE			Cliente Finale	LAYOUT		Pag. 606		di	