

FOLIO

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SPECIFICITE CLIENT :

DESSINE LE : 07-10-2010

PAR: F.T

Nbre de FOLIOS : 29

MACHINE :

PREPARATEUR DE SEMELLES

N° : PA061

CLIENT:

SACCHI PALLETS

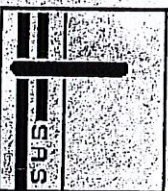
TENSION3:X400V+N+T

NOM PROGRAMME :

PA061

PUISSANCE MACHINE : 5.5KW

CONSOMMATION D'AIR :



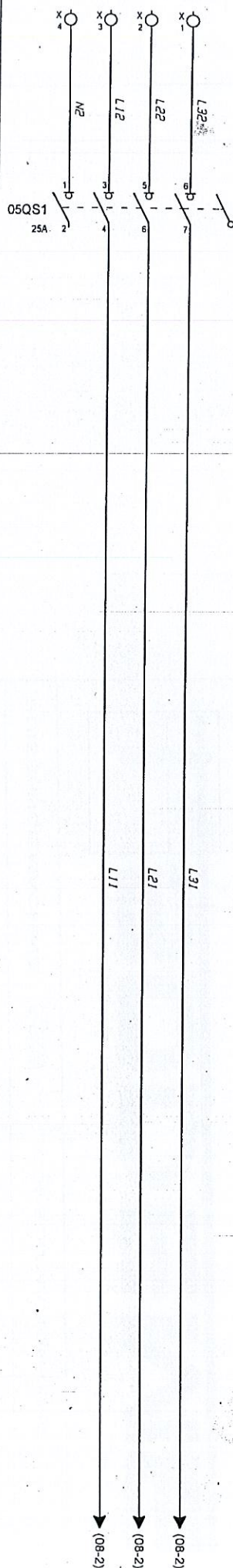
SODDENE

SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél.:02-41-42-35-00 Fax: 02-41-42-30-41

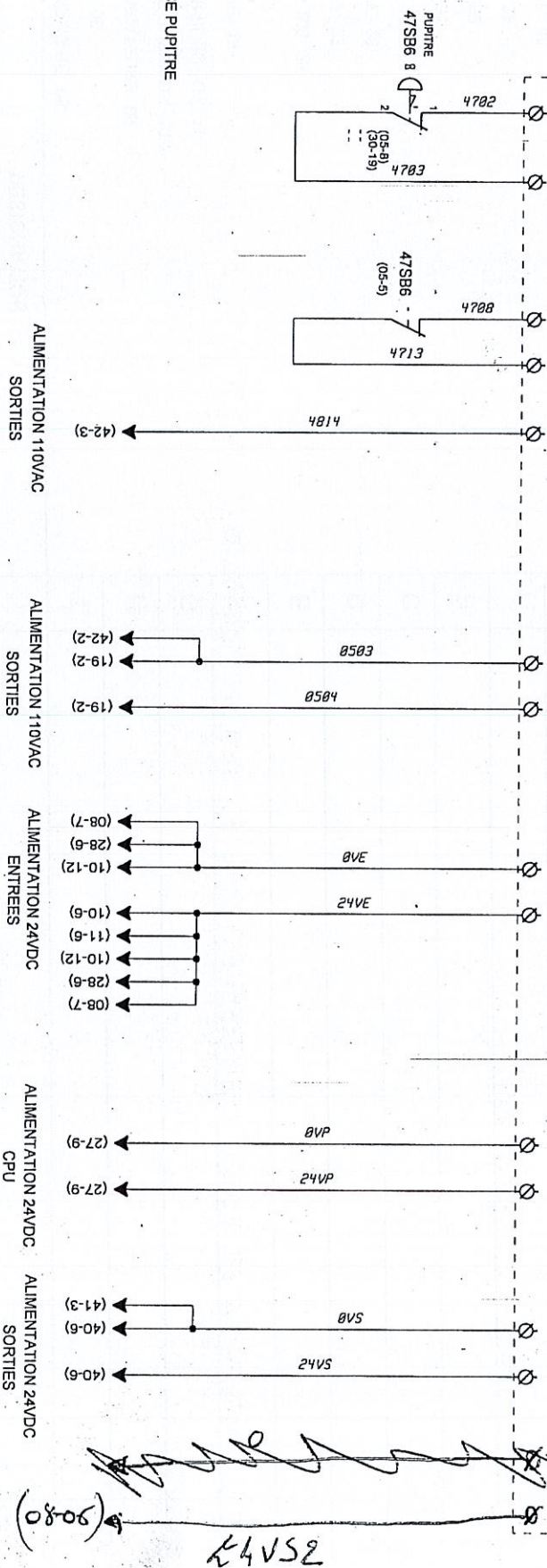
Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers.
Toutes précautions utiles devront être prises pour en éviter la divulgation. // n° 11/07/91 007 \

A diagram of a battery consisting of 10 cells connected in series. Each cell is represented by a long vertical rectangle with a small circle at the top. The circles are connected by a horizontal line at the top, and the rectangles are connected by a horizontal line at the bottom.

**BARRETTE DE RACCORDEMENT
DE TOUTES LES TERRES EN
ETOILE**



47SB6: ARRET D'URGENCE PUPITRE



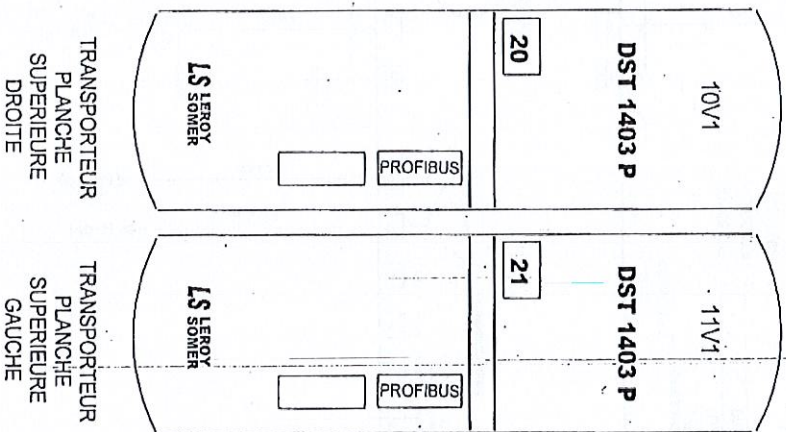
4V52

(08-06)



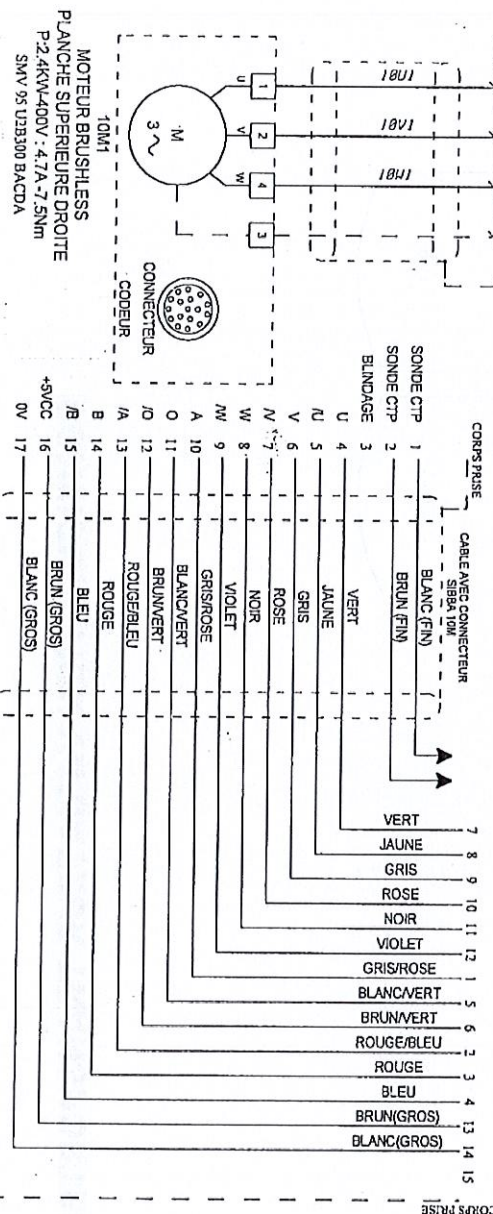


CONFIGURATION VARIATEUR TRANSPORTEURS



The diagram illustrates the internal wiring of the VARIAPEUR LEROY SOMER DST 1403. Key components and connections include:

- Terminal Block (1-31):**
 - 1, 2, 3: 24V input
 - 4: 0V input
 - 5: 24V input
 - 6: 0V input
 - 7: 24V input
 - 8: 0V input
 - 9: 24V input
 - 10: 0V input
 - 11: 24V input
 - 12: 0V input
 - 13: 24V input
 - 14: 0V input
 - 15: 24V input
 - 16: 0V input
 - 17: 24V input
 - 18: 0V input
 - 19: 24V input
 - 20: 0V input
 - 21: 24V input
 - 22: 0V input
 - 23: 24V input
 - 24: 0V input
 - 25: 24V input
 - 26: 0V input
 - 27: 24V input
 - 28: 0V input
 - 29: 24V input
 - 30: 0V input
 - 31: 24V input
- Internal Components:**
 - 100M1: Relay
 - 1801, 1802, 1803: Resistors
 - 10B1: Relay
 - 10E1: Component
- Wiring Details:**
 - 24V lines connect to terminals 1, 5, 7, 9, 11, 13, 15, 17, 19, 21, 23, 25, 27, 29, 31.
 - 0V lines connect to terminals 4, 6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, 30.
 - Handwritten note: "24V54" and "(11-12)" near the bottom right.



VARIATEUR: PL SLIP	11/29
CM7-10-2018	



(05-12)

0504

0504

PUPITRE X1
19HL1
BLANC X2
VOYANT

(05-11)

SOUS
TENSION

0503

S.O.S. SODEME

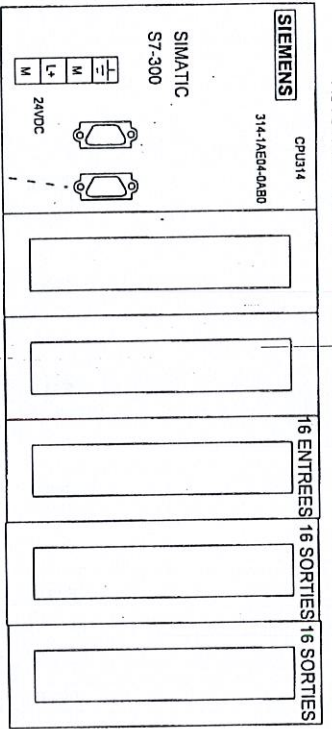
C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\PREPARATEUR SEMELLES\PRO061_SACCHI\

DEVELOPPE

07-10-2010

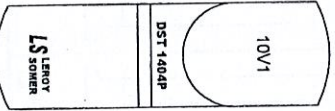
19/20

AUTOMATE S7-300



6ES7 972-0BB50-0XA0

SUP DROITE



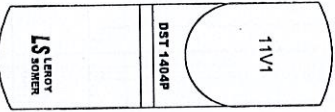
ADRESSE 20



SUR CONNECTEUR

6ES7 972-0BA50-0XA0

SUP GAUCHE

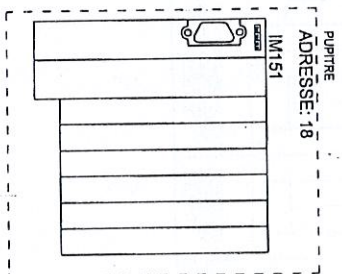


ADRESSE 21



SUR CONNECTEUR

6ES7 972-0BA50-0XA0

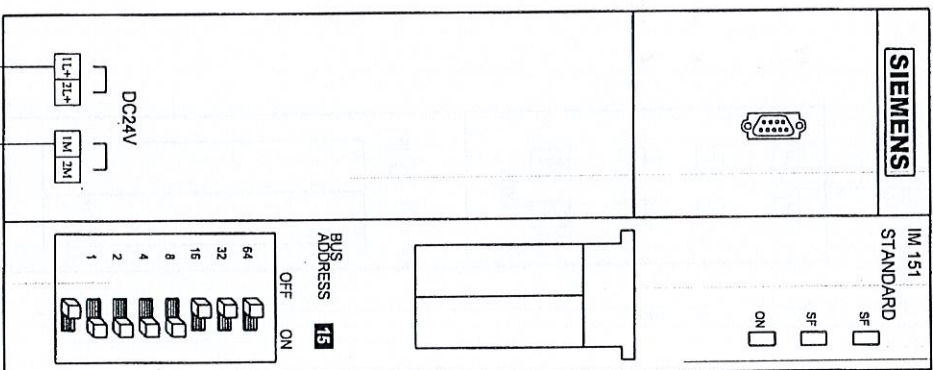


CONFIGURATION PROFIBUS PUPITRE

ADRESSE : 18

SIEMENS		MS1 STANDARD	ET200S	1- 21- 1M 2M
		PM-E	28E1	
E82.0		ADI DC 24V	30E1	
E83.0		ADI DC 24V	30E2	
E84.0		ADI DC 24V	31E1	
E85.0		ADI DC 24V	31E2	
E86.0		ADI DC 24V	32E1	
E87.0		ADI DC 24V	32E2	
E88.0		ADI DC 24V	33E1	
E89.0		ADI DC 24V	33E2	
		PM-E	40E1	
A80.0		ADO DC 24V/0.5A	41E1	
A81.0		ADO DC 24V/0.5A	41E2	
A82.0		2RO NO DC120V/5A AC230V/5A	42E1	
A83.0		2RO NO DC120V/5A AC230V/5A	42E2	
A84.0		2RO NO DC120V/5A AC230V/5A	43E1	
FIN DE LIGNE				

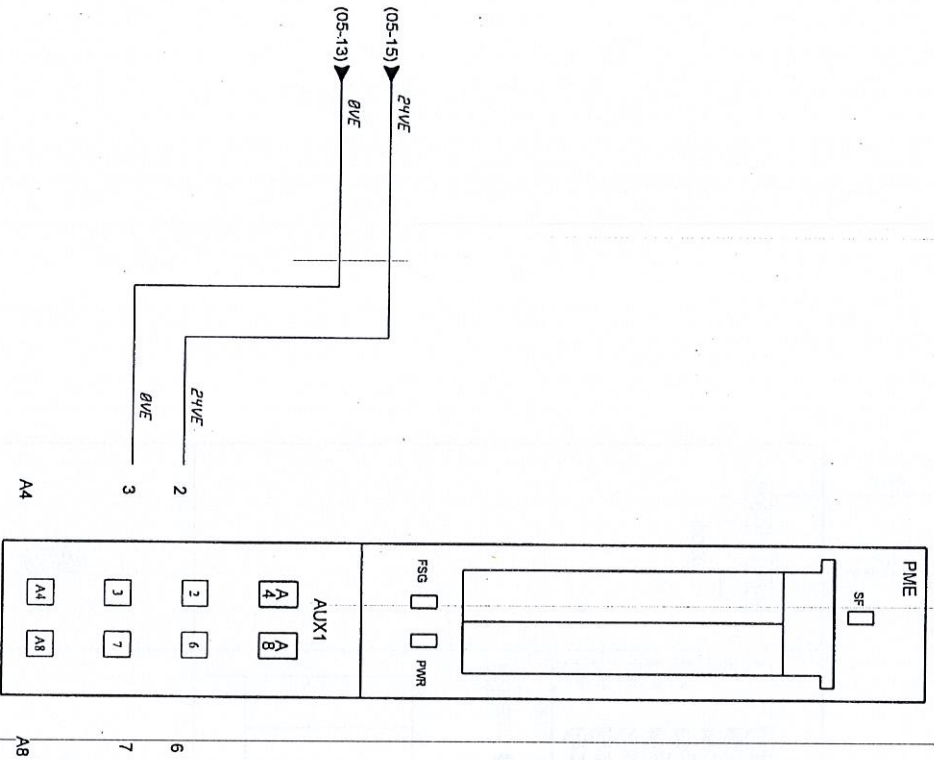
27E1
6ES7 151-1AA02-0AB0



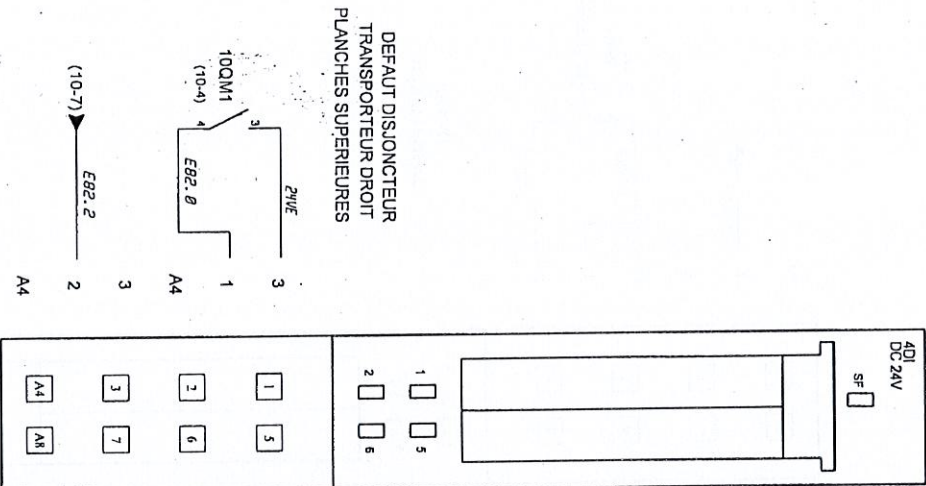
(05-17) →
(05-17) →
(05-17) →

28E1

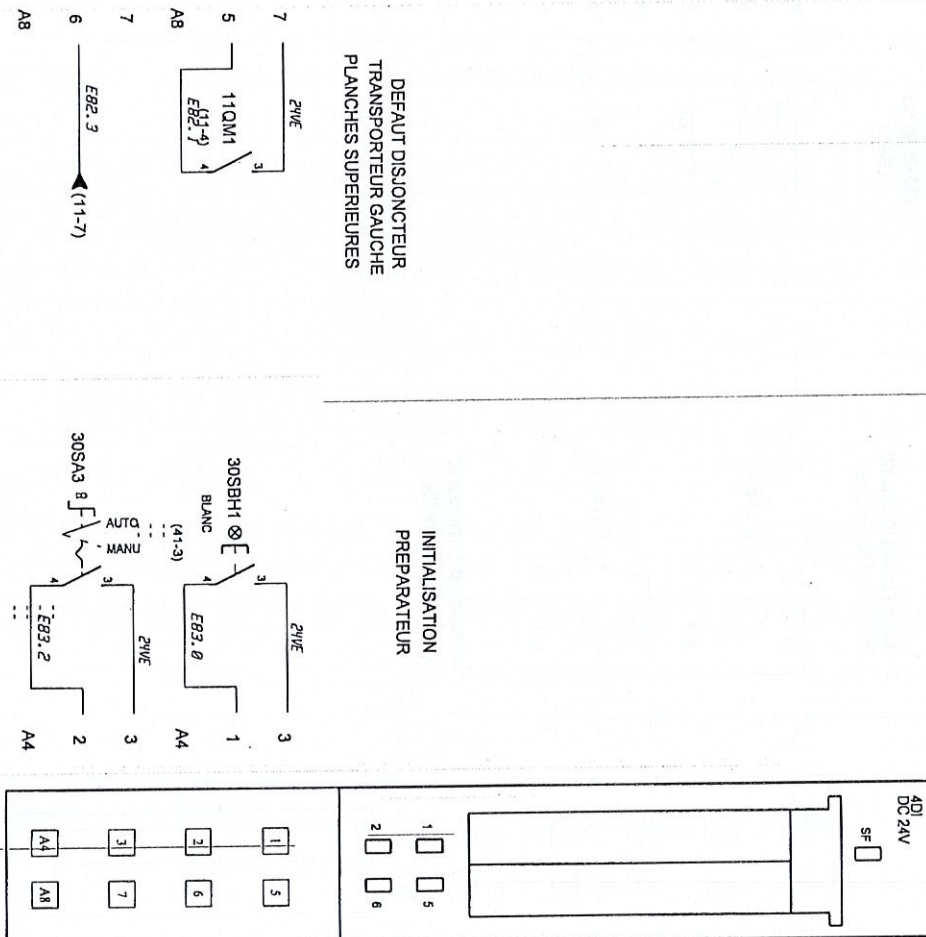
6ES7 138-4CB10-0AB0
6ES7 193-4CC20-0AA0



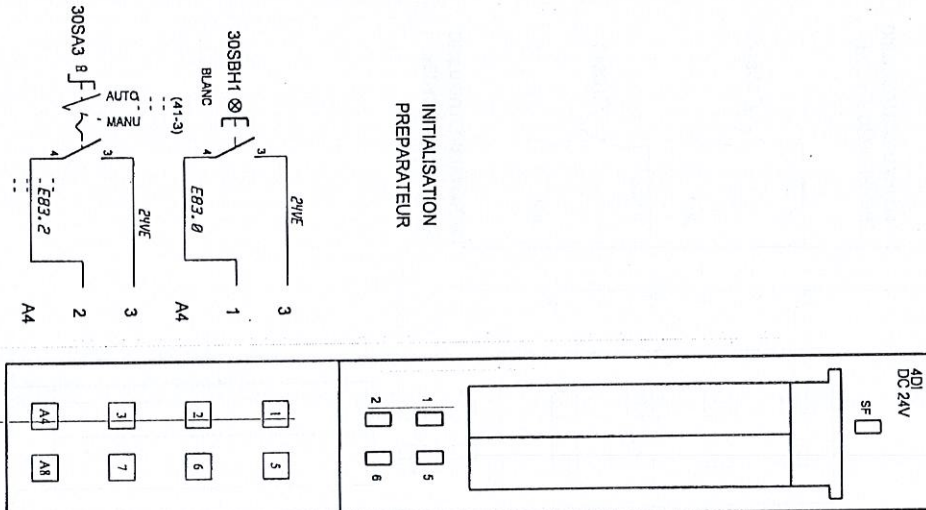
30E1
6ES7 193-4CB20-0AA0
6ES7 131-4BD00-0AA0



30E2
6ES7 193-4CB20-0AA0
6ES7 131-4BD00-0AA0



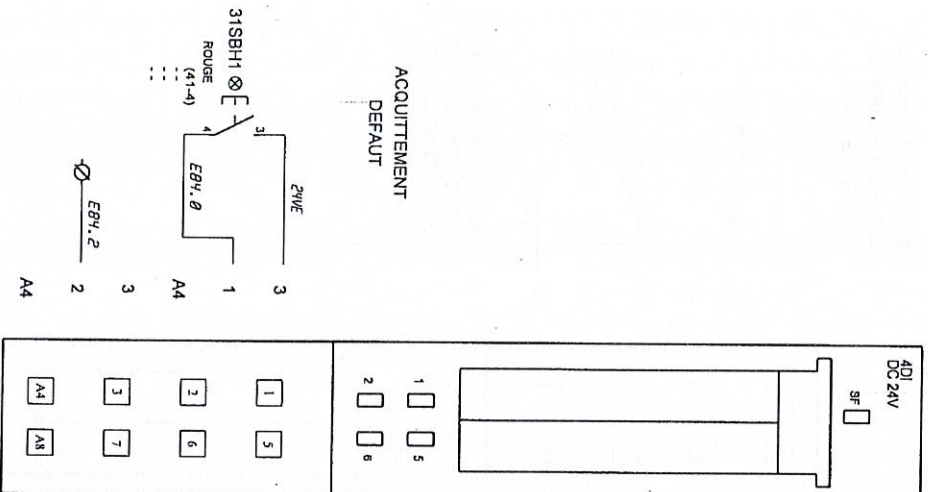
30E3
6ES7 193-4CB20-0AA0
6ES7 131-4BD00-0AA0



30E4
6ES7 193-4CB20-0AA0
6ES7 131-4BD00-0AA0

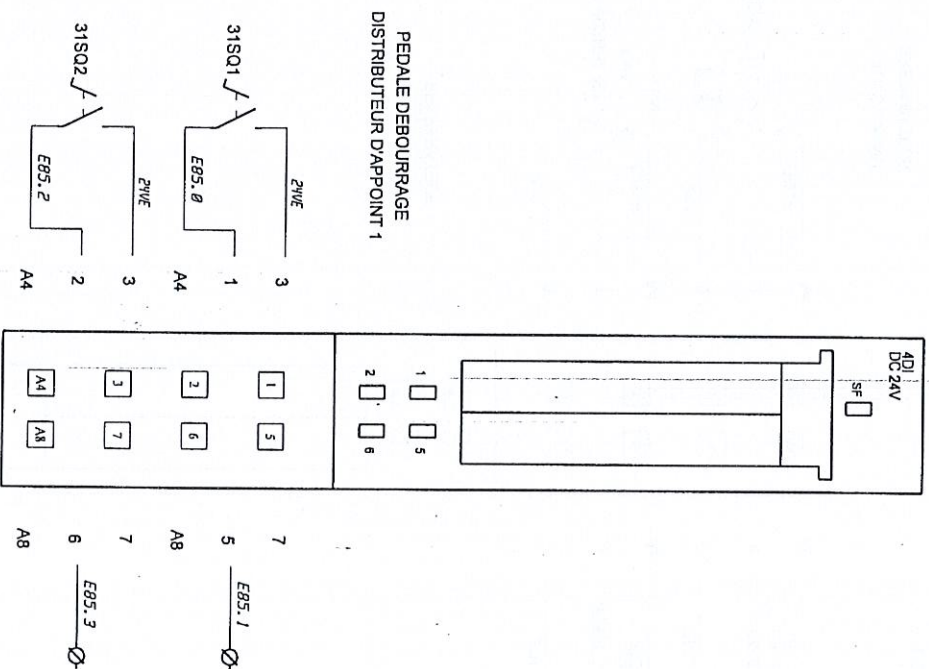
30E5
6ES7 193-4CB20-0AA0
6ES7 131-4BD00-0AA0

31E1
6ES7 193-4CB30-0AA0U
6ES7 131-4BD00-0AA0



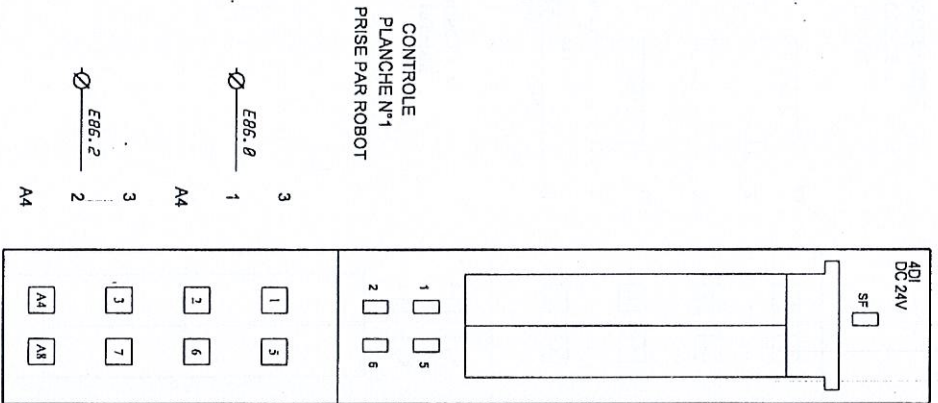
ARRET
FIN DE CYCLE
PREPARATEUR

31E2
6ES7 193-4CB30-0AA0U
6ES7 131-4BD00-0AA0

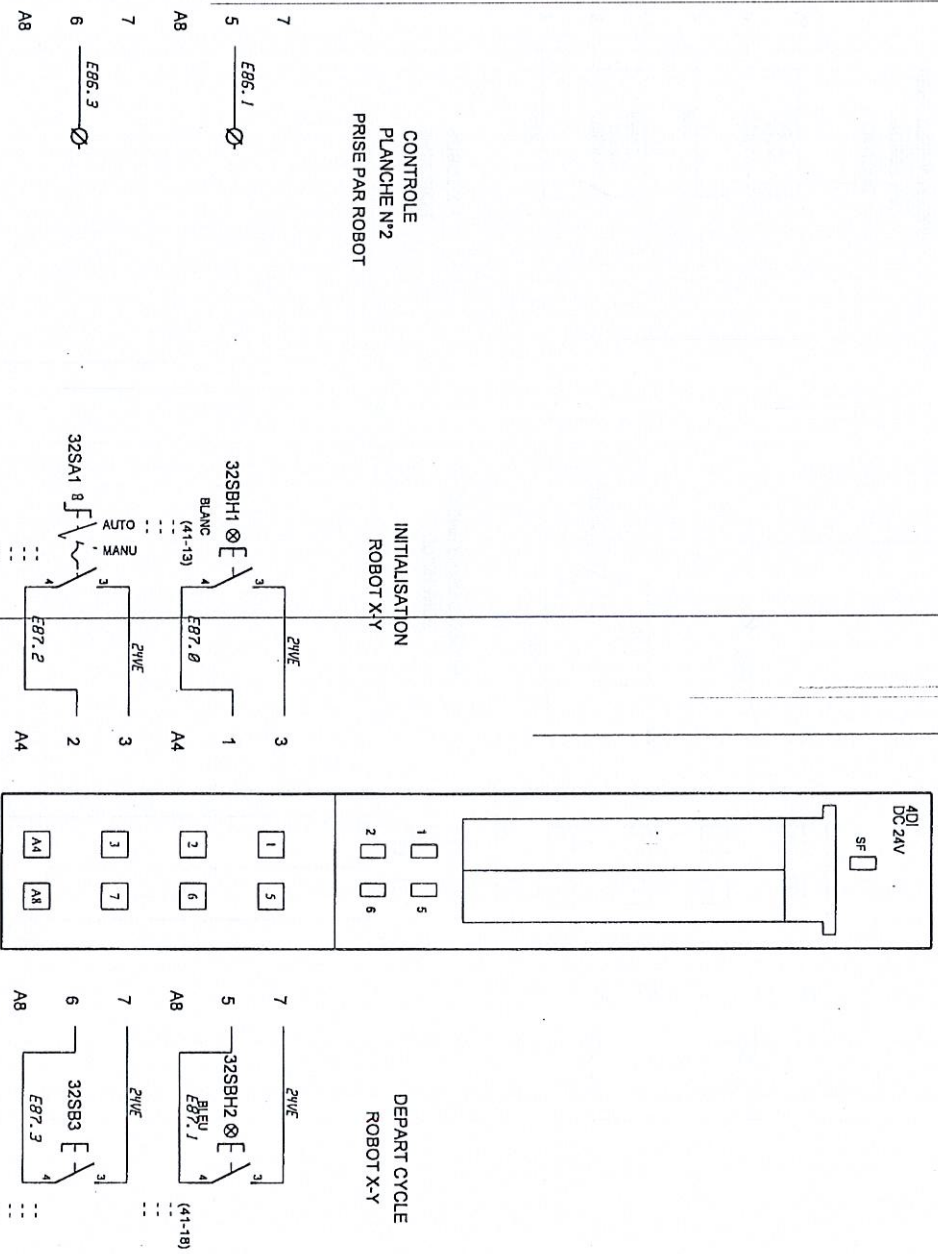


PEDALE DEBOURRAGE
DISTRIBUTEUR D'APPOINT 2

32E1
6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0



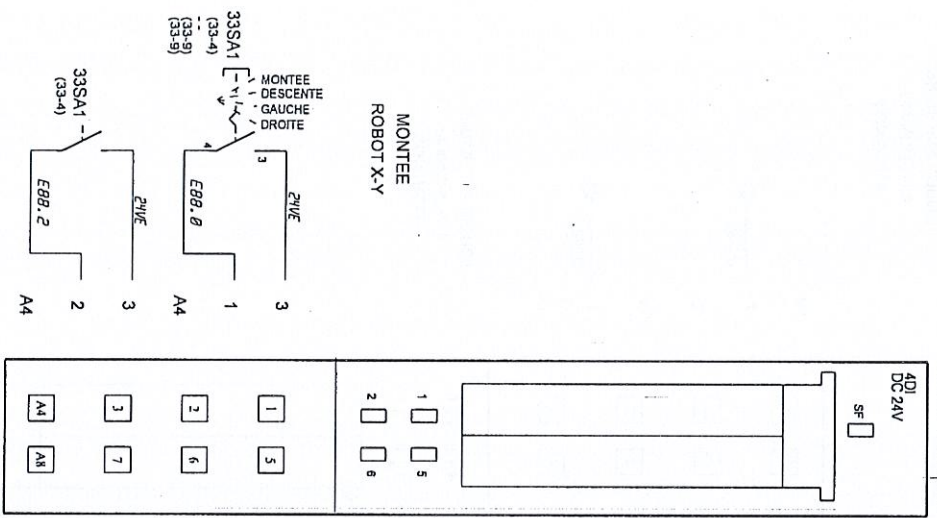
32E2
6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0



CONTROL
PLANCHE N°3
PRISE PAR ROBOT

ARRET
FIN DE CYCLE
ROBOT X-Y

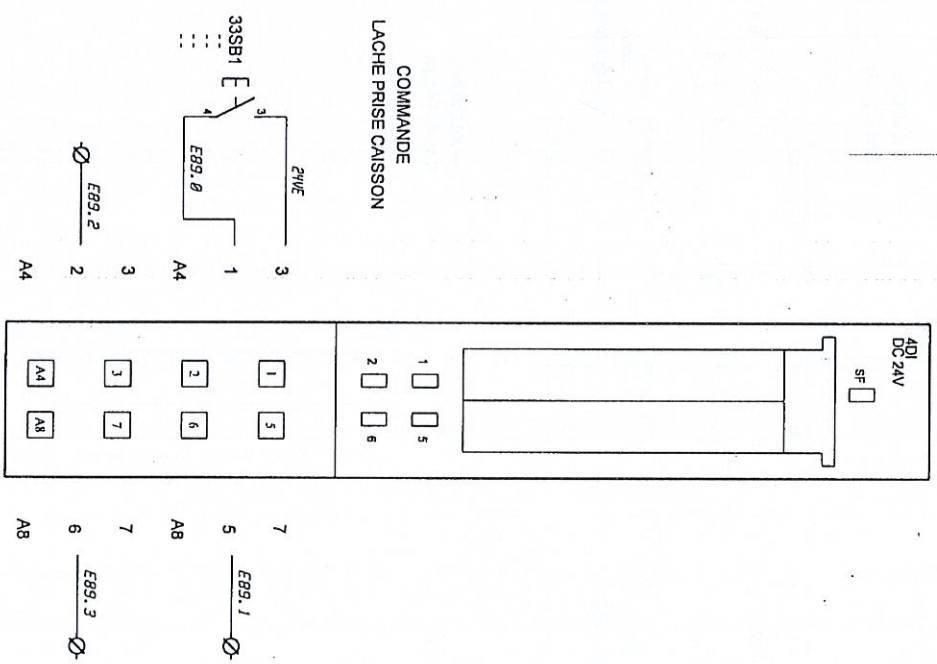
33E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



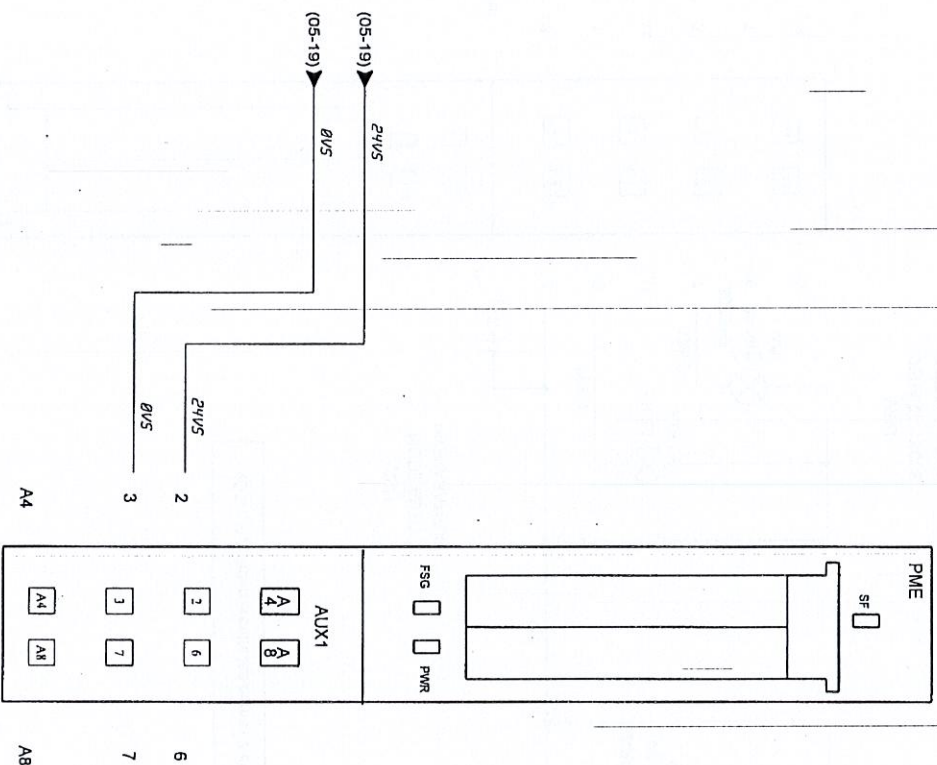
DROITE
ROBOT X-Y
VERS CLOUEUSE

GAUCHE
ROBOT X-Y
VERS PREPARATEUR

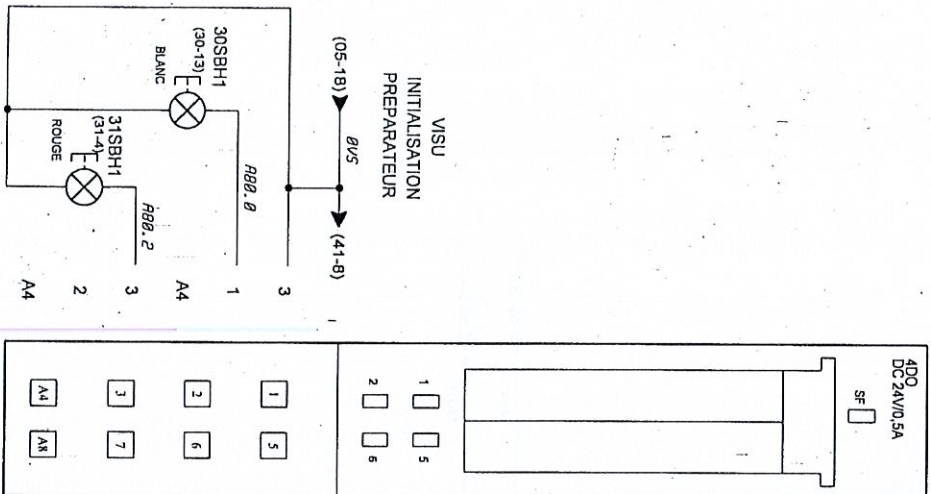
33E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



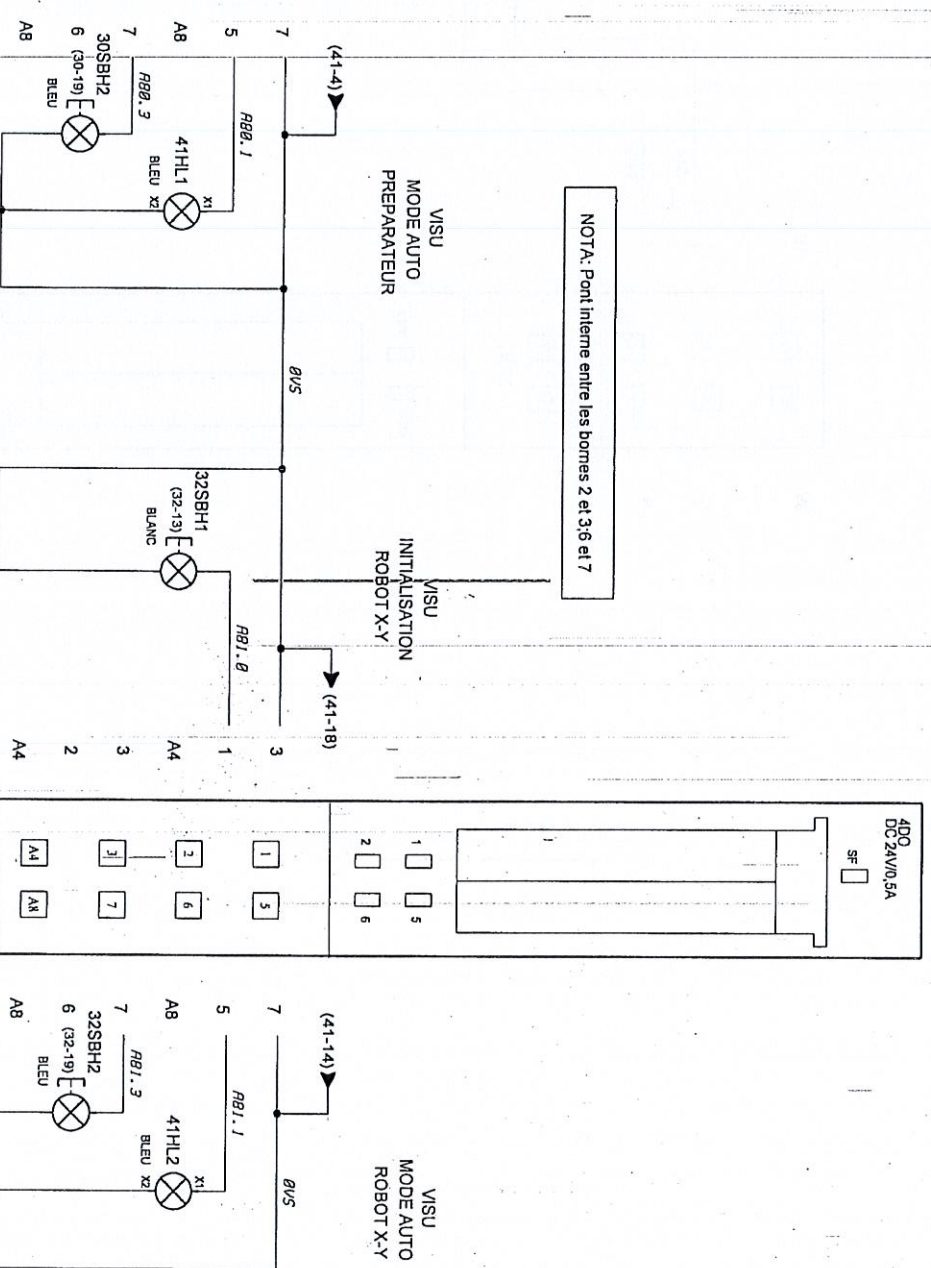
40E1
6ES7 138-4CB10-0AB0
6ES7 193-4CQ20-0AA0



41E1
6ES7 193-4CB30-0AA0/0
6ES7 132-4BD00-0AA0



41E2
6ES7 193-4CB30-0AA0/0
6ES7 132-4BD00-0AA0



NOTA: Pont interne entre les bornes 2 et 3/6 et 7

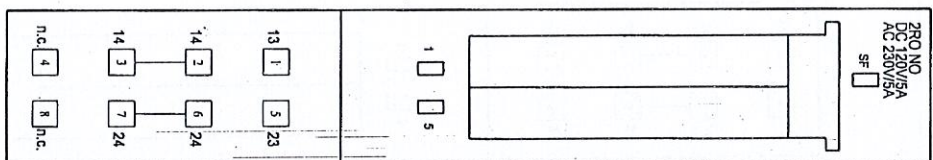
VISU
DEFAULT

VISU
DEPART CYCLE
PREPARATEUR

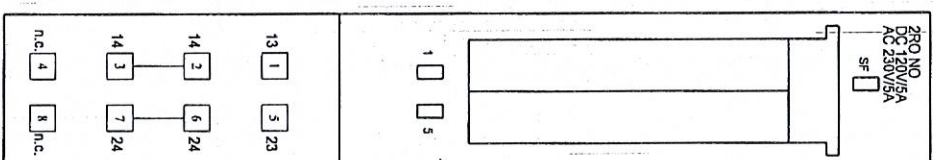
VISU
MODE AUTO
ROBOT X-Y

VISU
DEPART CYCLE
ROBOT X-Y

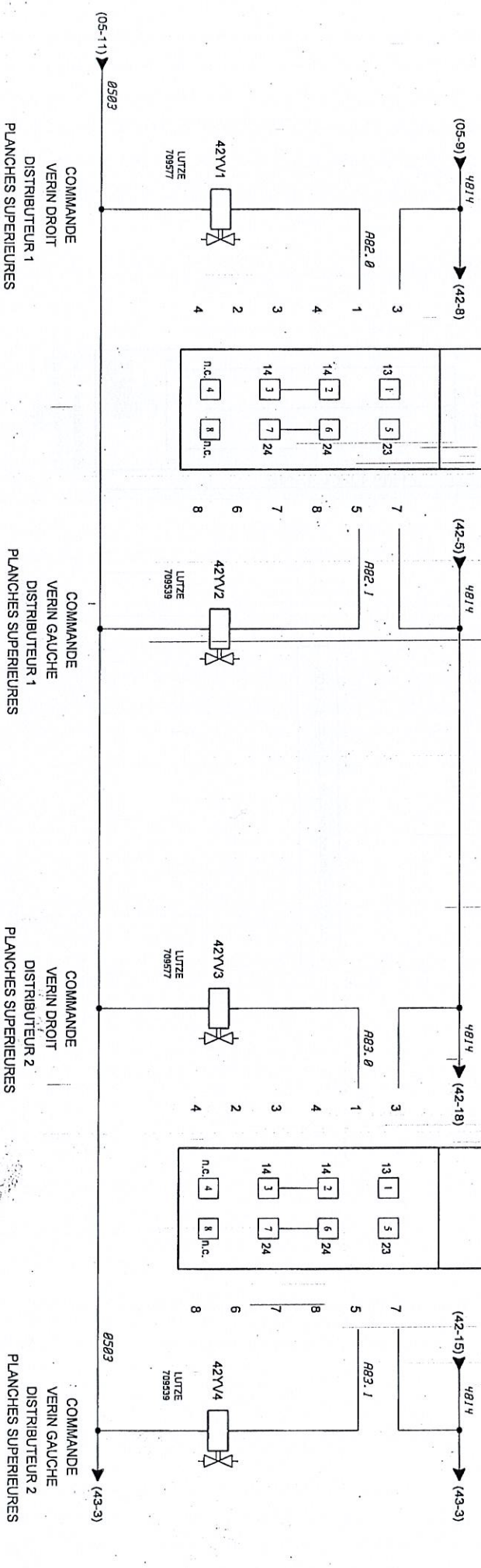
42E1
6ES7 193-4CB30-0AA0/U
6ES7 132-4HB00-0AB0



42E2
6ES7 193-4CB30-0AA0/U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3/6 et 7



6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

2RO NO
DC 120V/5A
AC 230V/5A
SF 



0503

IMPLANTATION BOUTONNERIE PUPITRE

(vue de FACE)

