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D					
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A					
			MODIFICATION	DATE	PAR
SOCIETE CLIENT :					
DESSINE LE : 28-04-2011		PAR : P.C	Nbre de FOLIOS : 101		
MACHINE :		3A M(10 DATA) CP LOTUEUSE DE SEMELLES		N° : PA060	
CLIENT :		SACHHI PALETS		TENSION : 3X400V+N	
NOM PROGRAMME :					
PUISSANCE MACHINE : 45KW			CONSOMMATION D'AIR :		



SODEME

SIEGE SOCIAL: Z.I. de la Croix Cadéau 49240 BP 60093 - AVRILLE Tél.:02-41-42-35-00 Fax: 02-41-42-30-41

Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers.
Toutes précautions utiles devront être prises pour en éviter la divulgation. (Loi du 11/03/1902.).

下

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	MODIFICATION		DATE	PAR
SPECIFICITE CLIENT :				
DESSINE LE : 28-04-2011		PAR : P.C	Nbre de FOLIOS : 101	
MACHINE : CLOUEUSE DE SEMELLES		N° : PA060		
CLIENT :	SACHHI PALETS	TENSION : 3X400V+N		
NOM PROGRAMME :				
PUISSANCE MACHINE : 45KW		CONSOMMATION D'AIR :		



SODEME

SIEGE SOCIAL: Z.I. de la Croix Gadeau 49240 BP 60093 - AVRILLE Tél. 02-41-42-35-00 Fax 02-41-42-30-41

Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers.
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Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers. Toutes précautions utiles devront être prises pour en éviter la divulgation. (Loi du 11/03/1902.).

FOLIO

DESIGNATION

132 DEVELOPPE 132
133 DEVELOPPE 133
134 DEVELOPPE 134
135 DEVELOPPE 135
144 ALIM SORTIES 144
145 SORTIES 24VDC 145
154 SORTIES 110VAC 154
155 SORTIES 110VAC 155
156 SORTIES 110VAC 156
165 BOITE A CLOUS 165
166 CONFIG ET200S 166
167 CONFIG ET200S 166
174 ET 200 S 174
175 ALIM ENTREES 175
176 DEVELOPPE 176
177 DEVELOPPE 177
178 DEVELOPPE 178
179 ENTREES 179
190 ALIM SORTIES 190
191 SORTIES 24V 191
192 SORTIES 24V 192
193 SORTIES 24V 193
194 SORTIES 24V 194
206 SORTIES 110VAC 206
207 SORTIES 110VAC 207
208 SORTIES 110VAC 208
209 SORTIES 110VAC 208
210 SORTIES 110VAC 208
211 SORTIES 110VAC 208
213 SORTIES 110VAC 210
292 IMPLANTATION 292

K

J

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G

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MODIFICATION

DATE

PAR

SPECIFICITE CLIENT :

DESSINE LE : 28-04-2011

PAR : P.C

Nbre de FOLIOS : 101

MACHINE : CLOUEUSE DE SEMELLES

N° : PA060

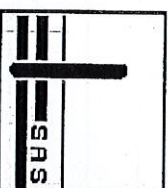
CLIENT : SACHHI PALETS

TENSION : 3X400V+N

NOM PROGRAMME :

PUISSANCE MACHINE : 45KW

CONSOMMATION D'AIR :



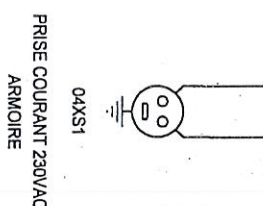
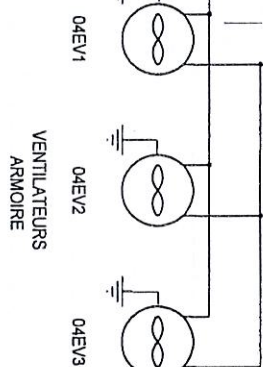
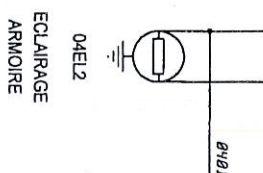
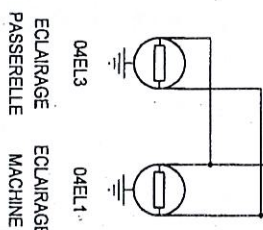
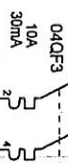
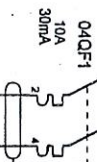
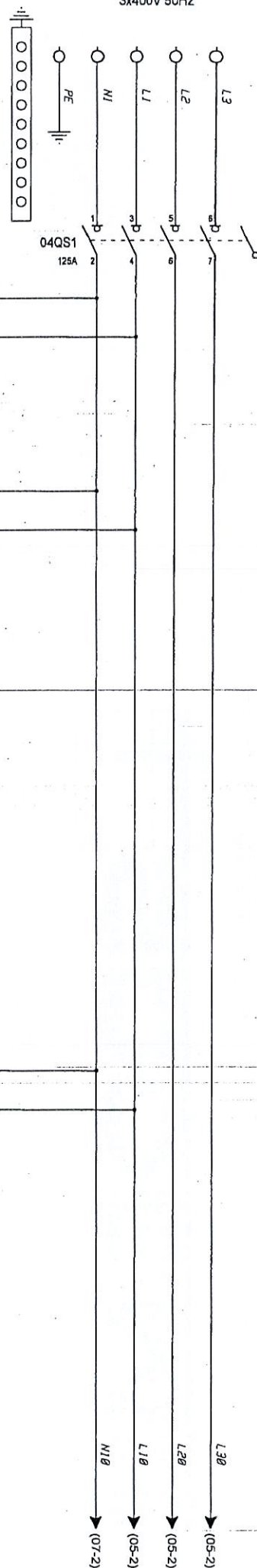
SODEME

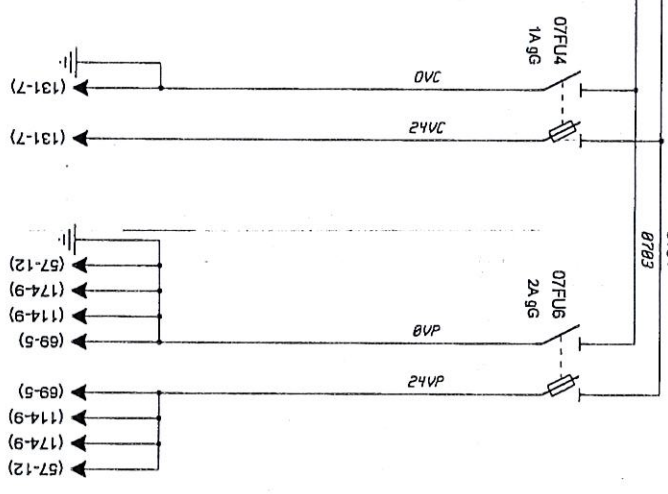
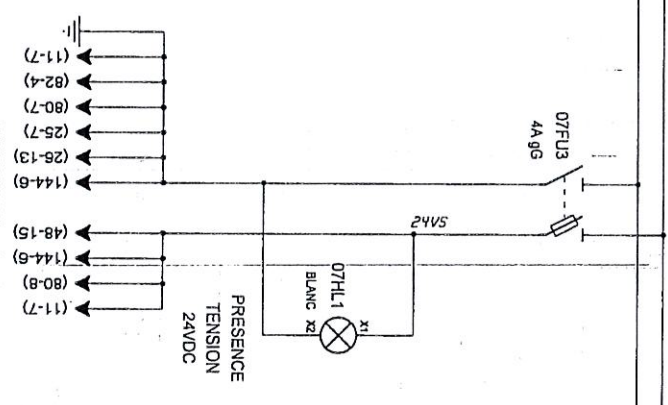
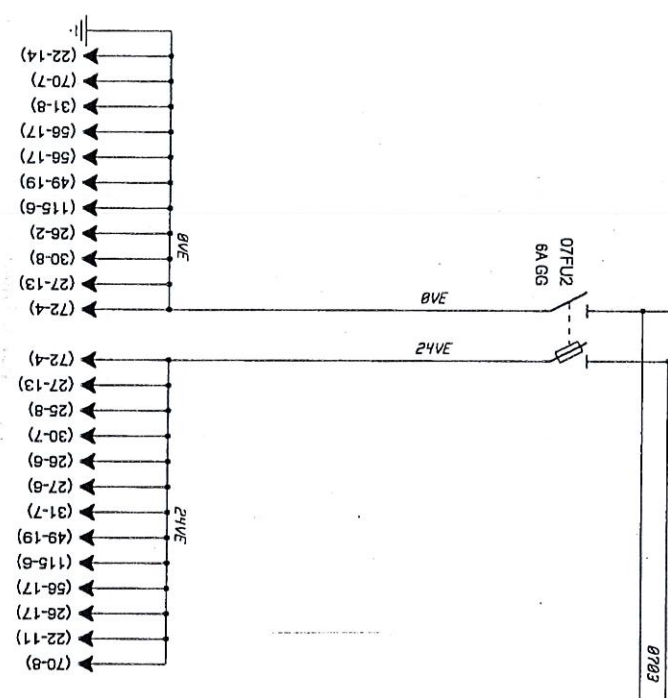
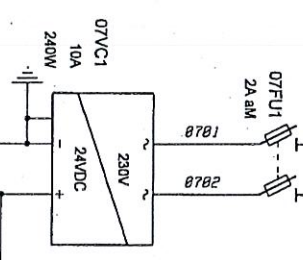
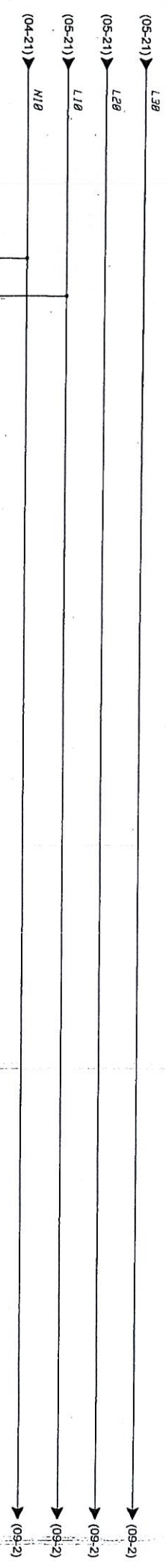
SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél.:02-41-42-35-00 Fax: 02-41-42-30-41

Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers.
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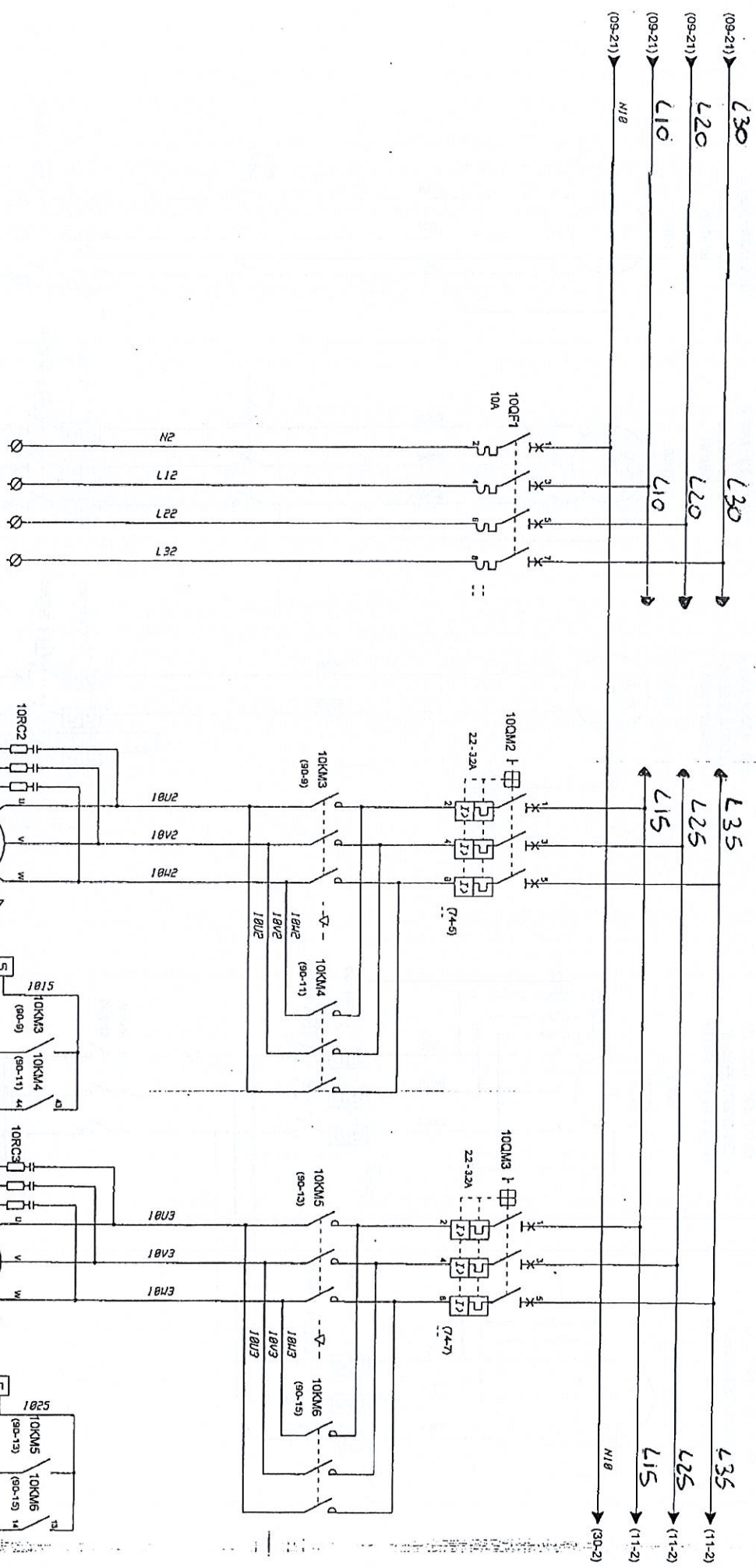
ALIMENTATION
3x400V 50Hz

BARRETTTE DE RACCORDEMENT
DE TOUTES LES TERRES EN
ETOILE









ALIMENTATION
PUPITRE
PREPARATEUR DE SEMELLES
55KV

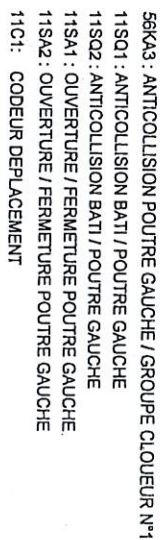
MOTEUR DISTRIBUTEUR
PLANCHE 1
P: 1.1KW - 400V / 2.5A
230V / 4.35A
SAZAT DT80K4BM3

MOTEUR DISTRIBUTEUR
PLANCHE 2
P: 1.1KW - 400V / 2.5A
230V / 4.35A
SAZAT DT80K4BM3

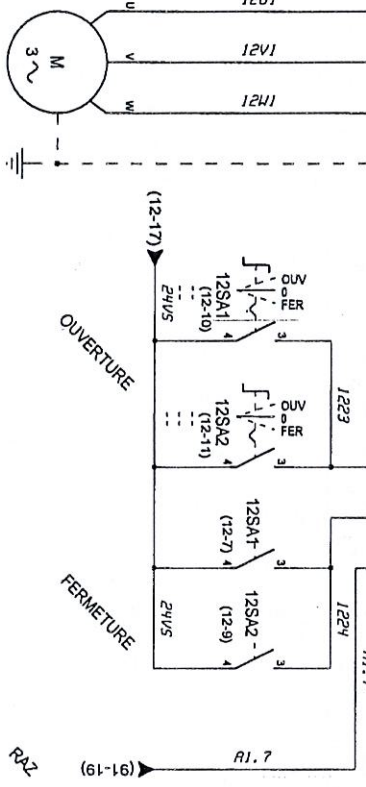
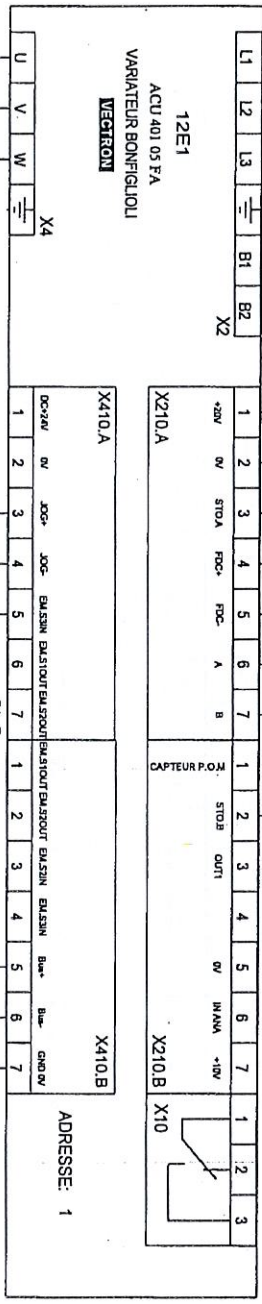
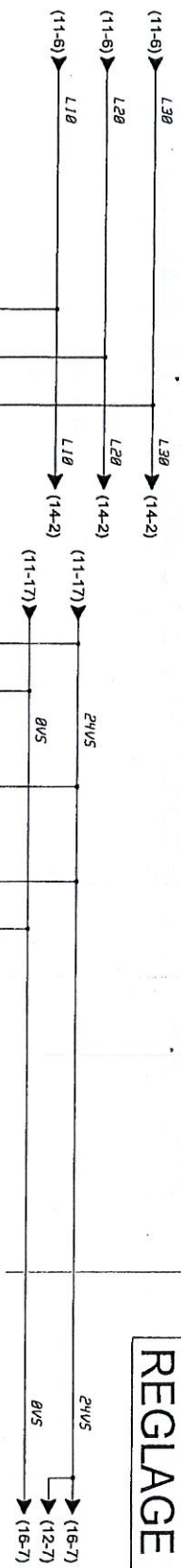
Diagram illustrating a REGLAGE (trimming) operation. The diagram shows a horizontal line with several points marked by arrows. The points are labeled as follows:

- Top row (from left to right): (10-2-1), (10-2-1), (10-2-1), (10-2-1)
- Second row (from left to right): (12-2), (12-2), (12-2), (12-2)
- Third row (from left to right): (07-12), (07-10), (12-7), (11-7), (12-7)

The diagram is labeled "REGLAGE" in a box on the right.

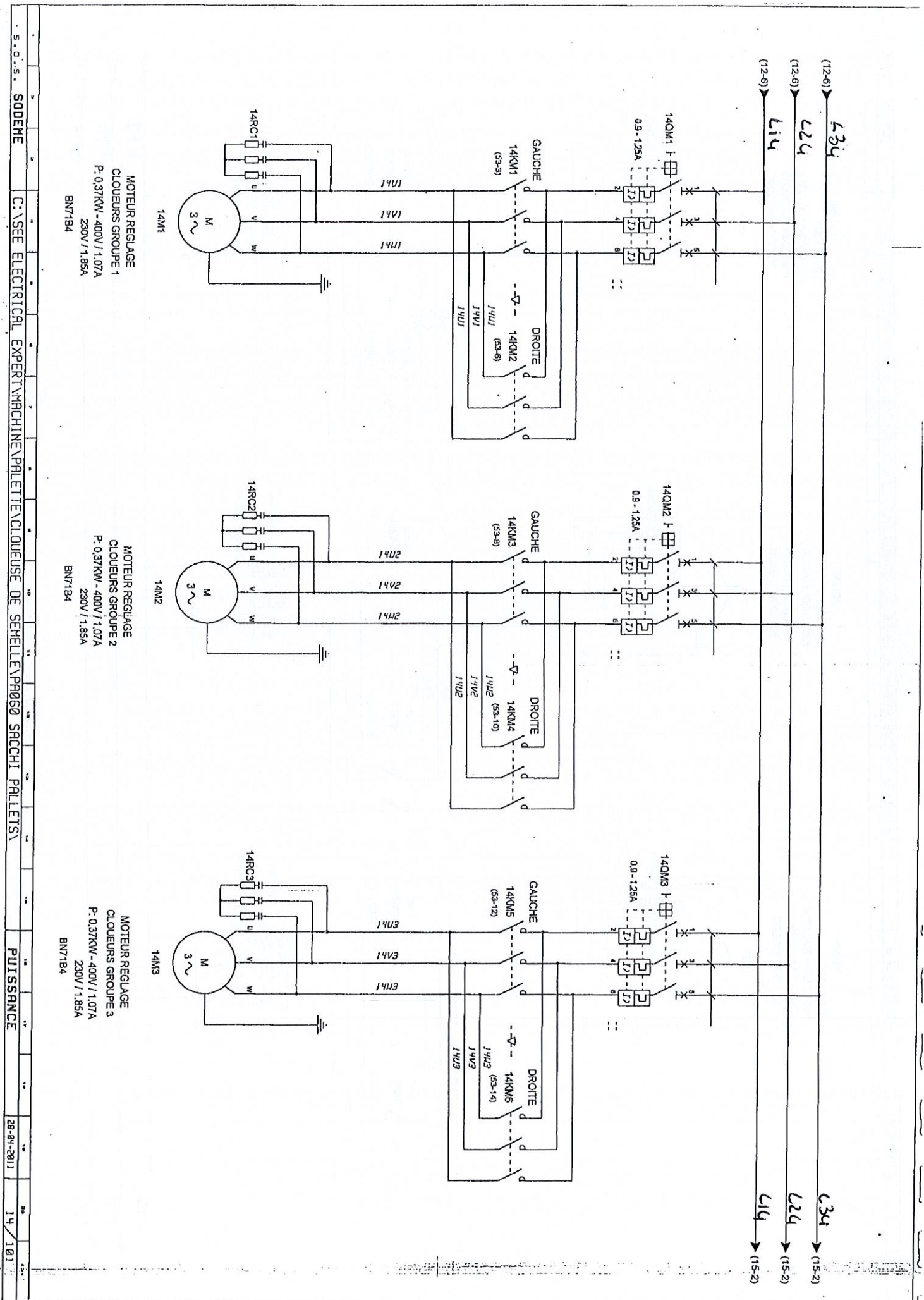


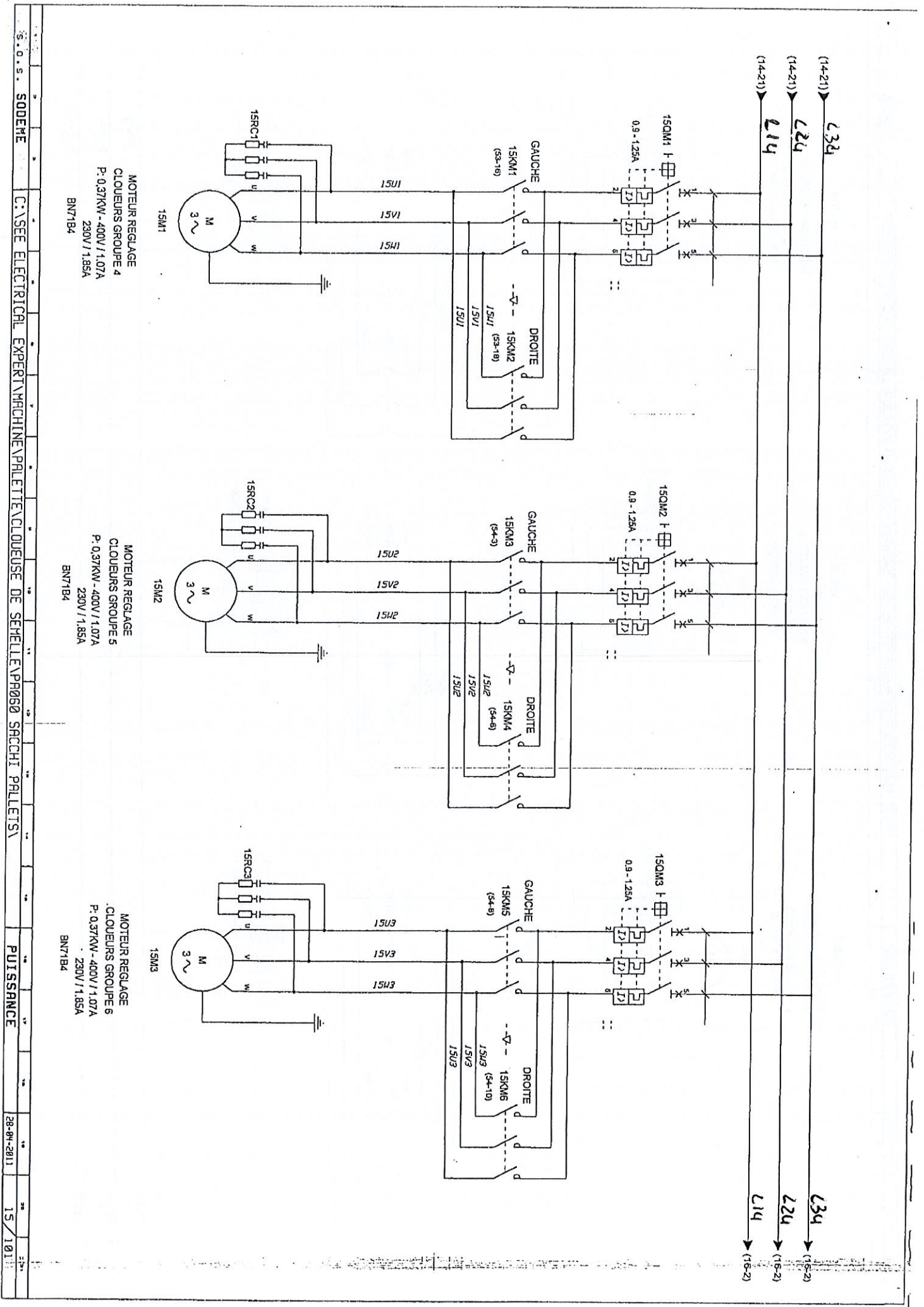
REGLAGE POUTRE DROITE



MOTEUR REGLAGE
POUTRE DROITE
P. 0.37KW - 400V / 1.07A
230V / 1.85A
BN71B4

56K4 : ANTICOLLISION POUTRE DROITE / GROUPE CLOUEUR N°6
12S01 : ANTICOLLISION BATI / POUTRE DROITE
12S02 : ANTICOLLISION BATI / POUTRE DROITE
12SA1 : OUVERTURE / FERMETURE POUTRE DROITE
12SA2 : OUVERTURE / FERMETURE POUTRE DROITE
12C1 : CODEUR DEPLACEMENT



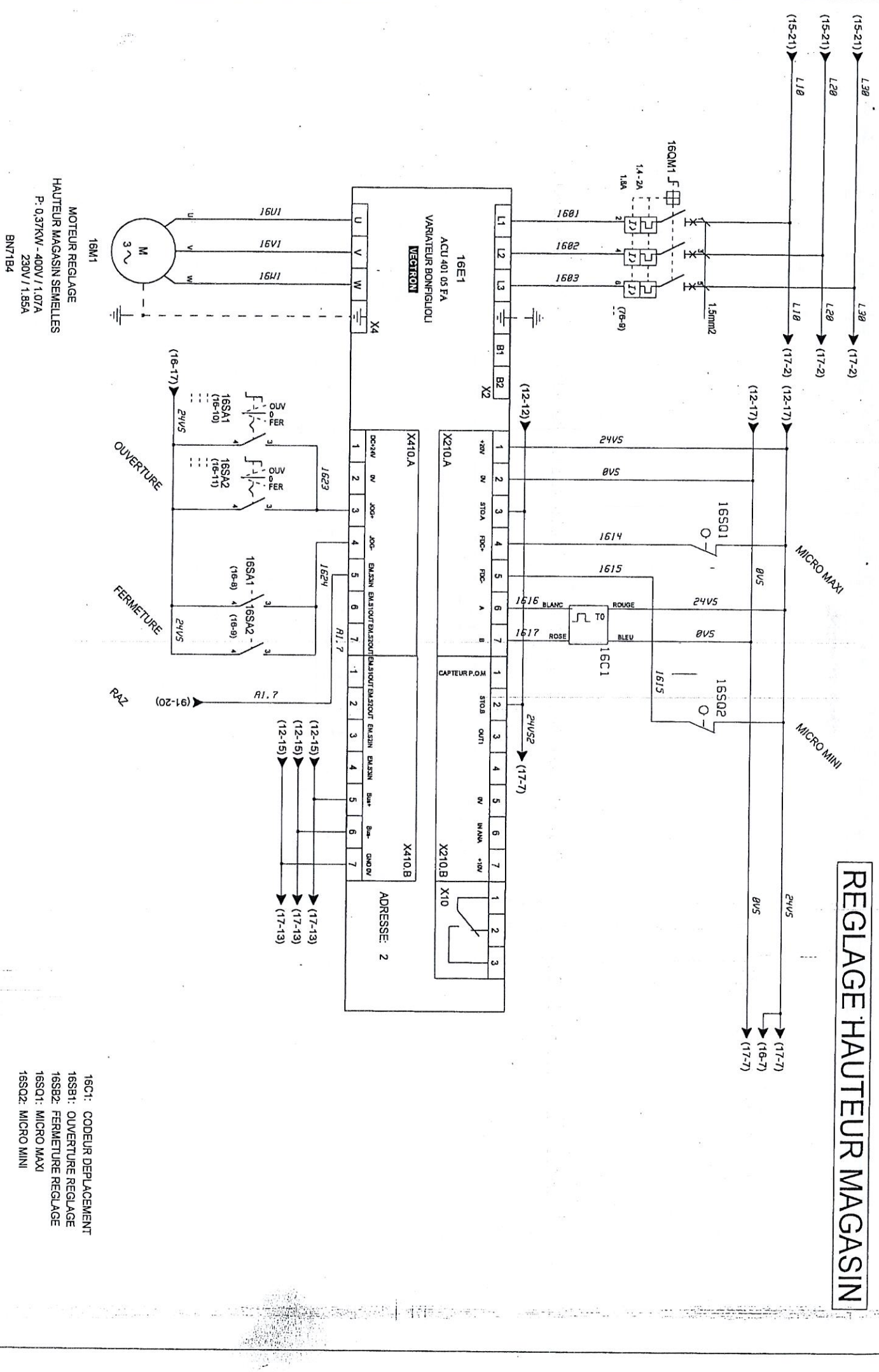


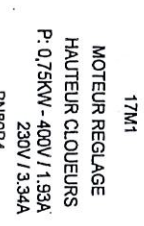
MOTEUR REGLAGE
CLOUEURS GROUPE 4
P: 0,37KW - 400V / 1,07A
230V / 1,85A
BN71B4

MOTEUR REGLAGE
CLOUEURS GROUPE 5
P: 0,37KW - 400V / 1,07A
230V / 1,85A
BN71B4

MOTEUR REGLAGE
CLOUEURS GROUPE 6
P: 0,37KW - 400V / 1,07A
230V / 1,85A
BN71B4

REGLAGE HAUTEUR MAGASIN



[illegible]

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21		
S.O.S. SODEME	C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\VCLOUSE DE SEMELLE\PA060 SACCHI PALLETS																					
REGLAGE																28-07-2011					17/101	

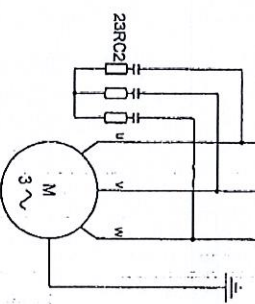
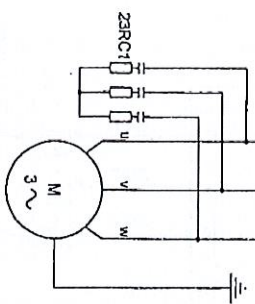
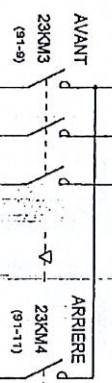
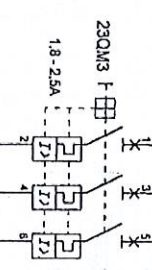
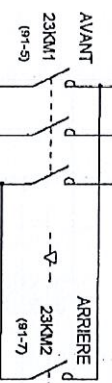
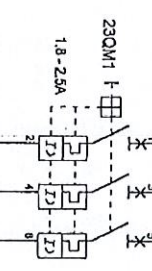


The diagram illustrates the electrical control system for a door mechanism. At the top, a three-phase power supply is shown with lines labeled 21V, 21W, and 21U. A motor, denoted by a circle with a wavy line and the letter 'M', is connected to this supply. Below the motor, a main switch (21SA1) and a thermal relay (21SA2) are connected in series. The control circuit is divided into two main sections: 'OUVERTURE' (Opening) and 'FERMETURE' (Closing). The 'OUVERTURE' section includes a stop button (21-17) and a limit switch (21-10). The 'FERMETURE' section includes a stop button (21-17) and a limit switch (21-9). The door is closed by a solenoid (21VUS). The diagram also shows a connection to a three-phase supply (21V, 21W, 21U) and a connection to a three-phase supply (21V, 21W, 21U).

[illegible]



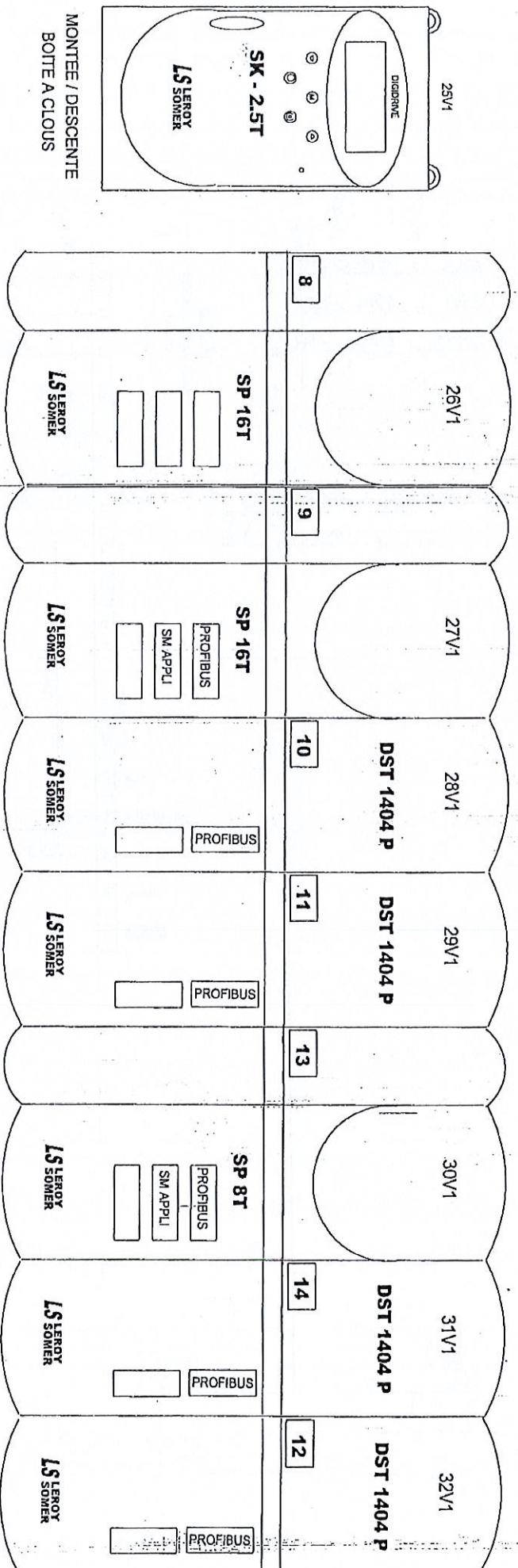
L35
 (22-21) L25
 (22-21) L15
 L35
 (22-21) L25
 (22-21) L15



MOTEUR
 ROULEAUX DEVIATEUR A 90°
 P: 0,75KW - 400V / 1,85A
 230V / 3,2A
 BN71B4

MOTEUR
 CHAINES DEVIATEUR A 90°
 P: 0,75KW - 400V / 1,85A
 230V / 3,2A
 BN71B4

CONFIGURATION VARIATEURS CLOUSEUSE



CLOUAGE

AVANCE
CHAÎNE

POUSSEUR
PLANCHE 1

POUSSEUR
PLANCHE 2

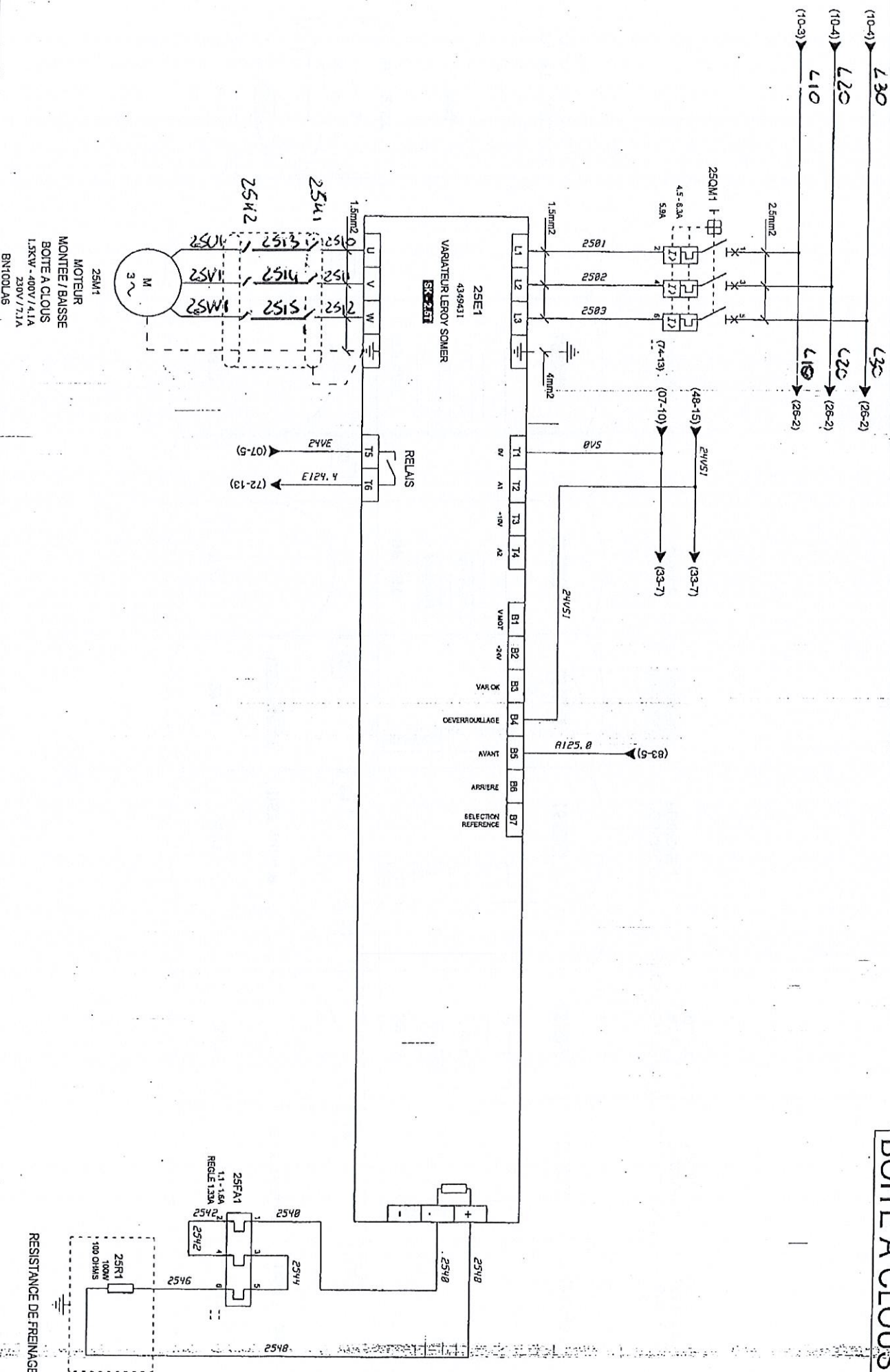
MONTÉE / DESCENTE
CAISSON
JOULIN

GAUCHE / DROITE
TRANSFERT
PLATEAUX

POUSSEUR
SEMELLES

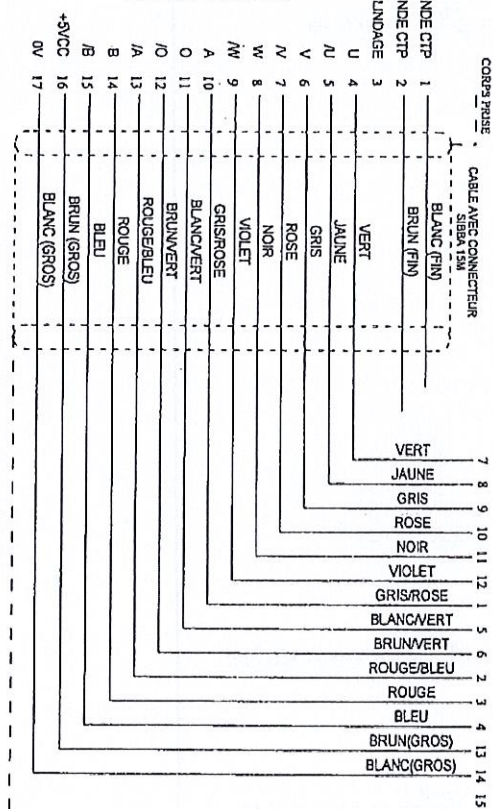
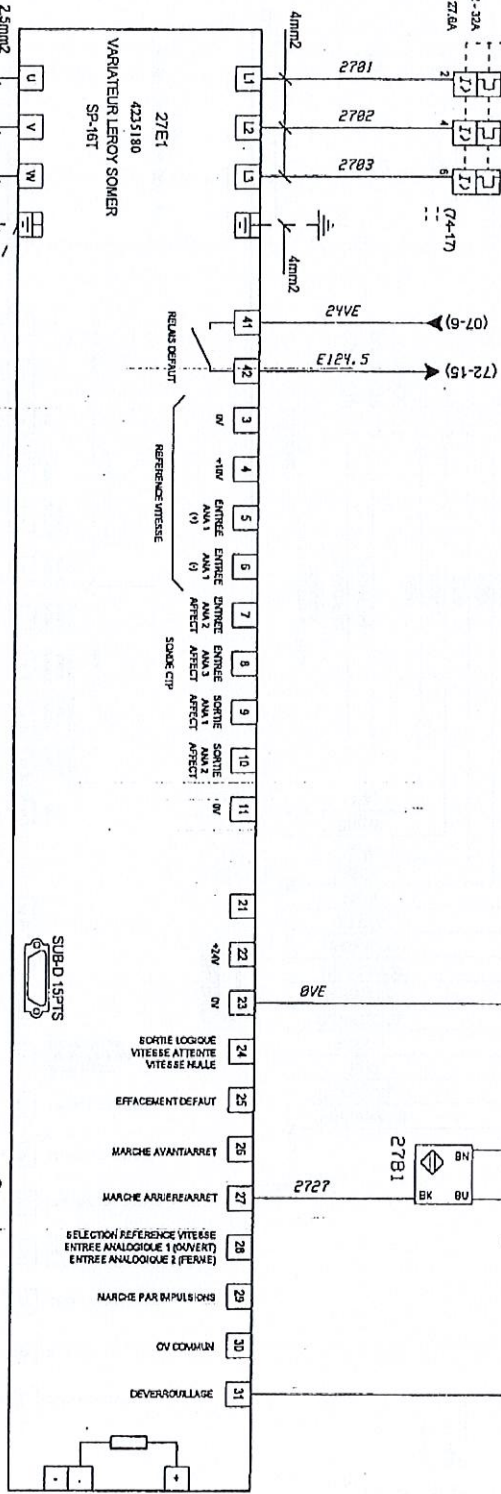
MONTÉE / DESCENTE
BOITE A CLOUS

BOITE A CLOUS



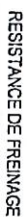
RESISTANCE DE FREINAGE



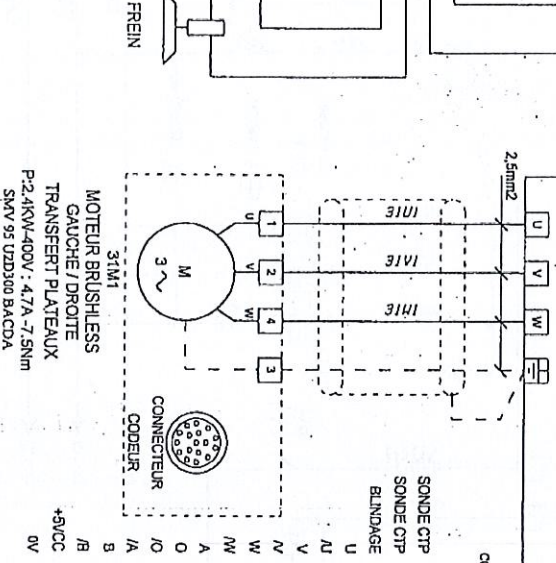




$(28-18)$ $\leftarrow$ $\xrightarrow{(30-18)}$ $\leftarrow$ $\xrightarrow{24 \text{ vs } 4}$ $\leftarrow$ $\xrightarrow{(30-18)}$ $\leftarrow$ $\xrightarrow{(28-18)}$



[illegible]

[illegible]

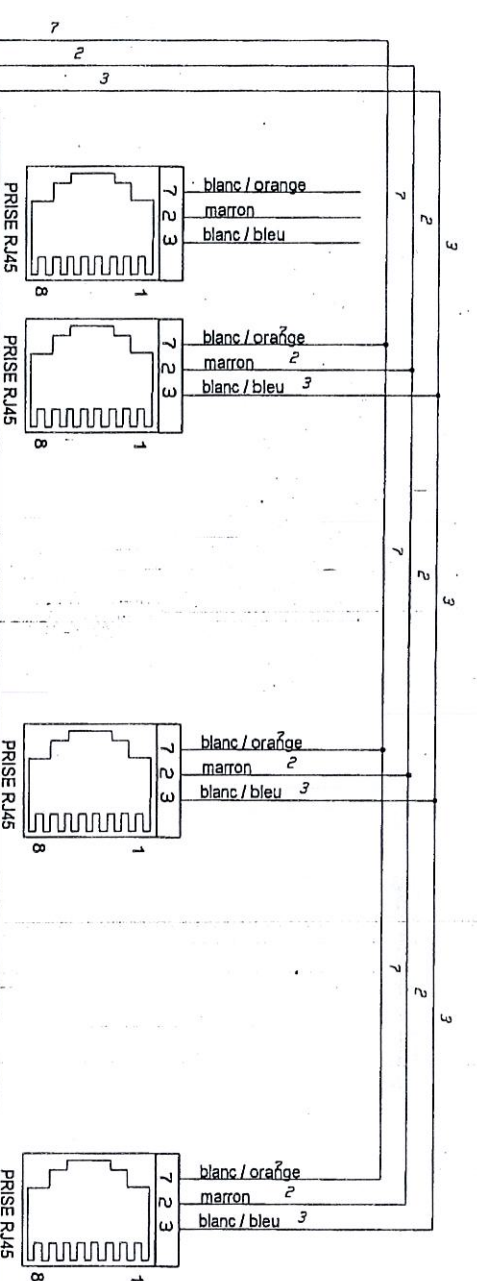
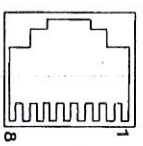
630





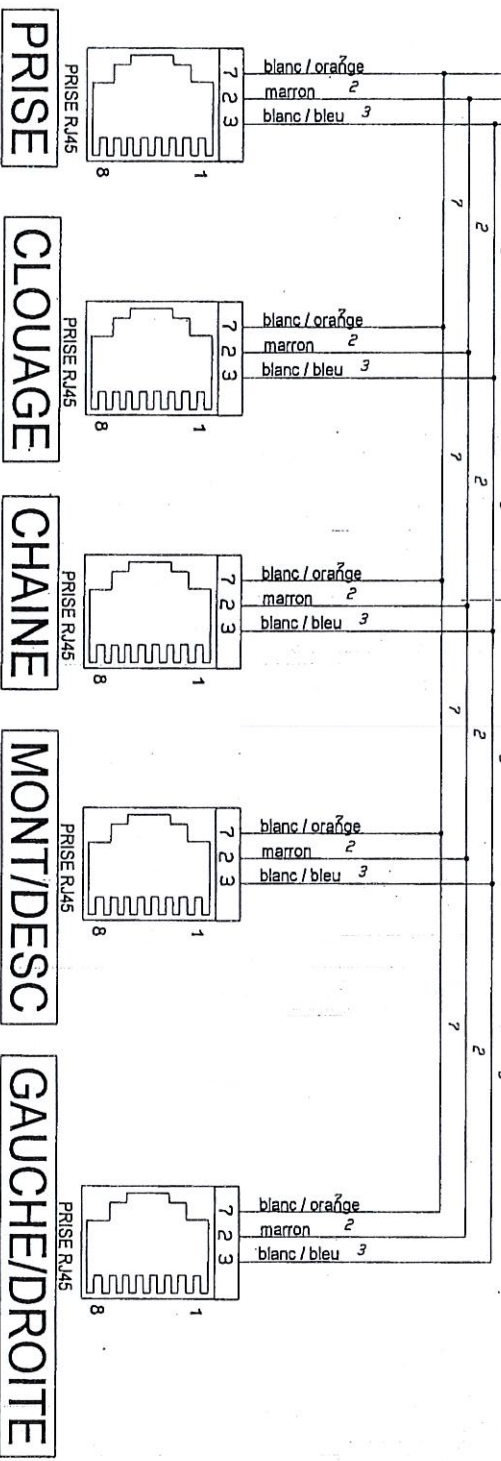
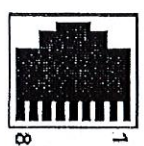
RESEAU CT-RTU

COULEUR	RJ45	Connecteur CTU
BLANC/ORANGE	1	RESISTANCE
ORANGE	2	RX-/TX-
BLANC/VERT	3	0V
BLEU	4	+24V
BLANC/BLEU	5	0V
VERT	6	VALID TX
BLANC/MARRON	7	RX+/TX+
MARRON	8	-



POUSSEUR 1 GAU POUSSEUR 2 DR POUSSEUR SEMELLES

- 28M1 0037:10 0036:19200 0035:rlu
- 29M1 0037:11 0036:19200 0035:rlu
- 32M1 0037:12 0036:19200 0035:rlu



PRISE

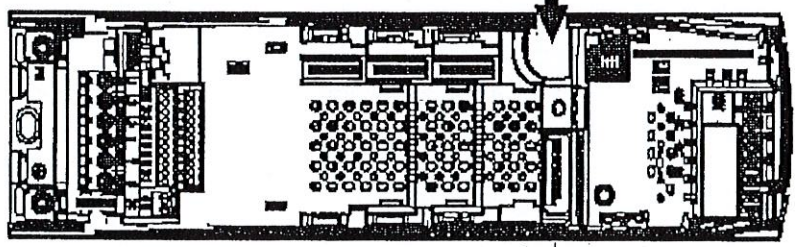
CLOUAGE

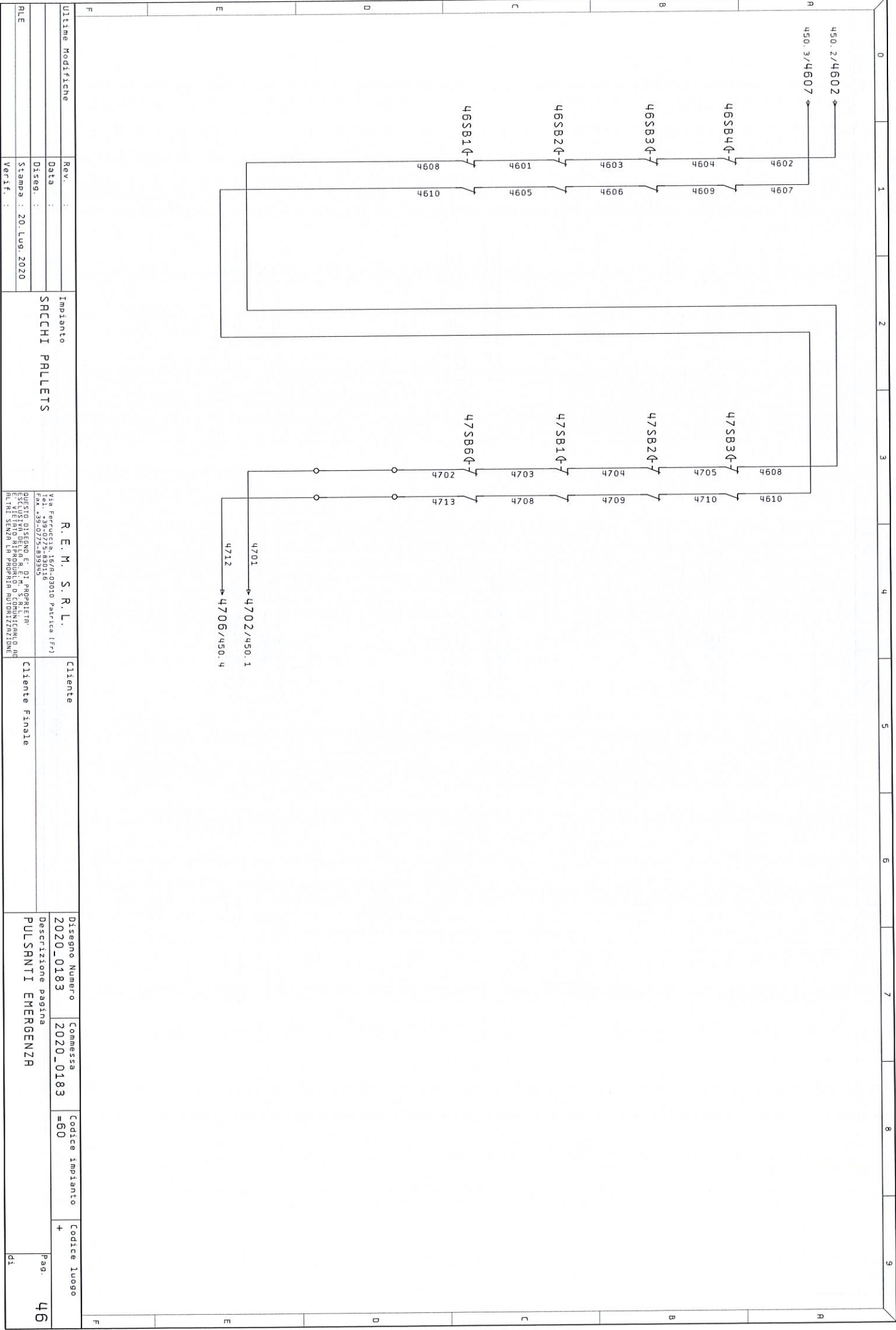
CHAINE

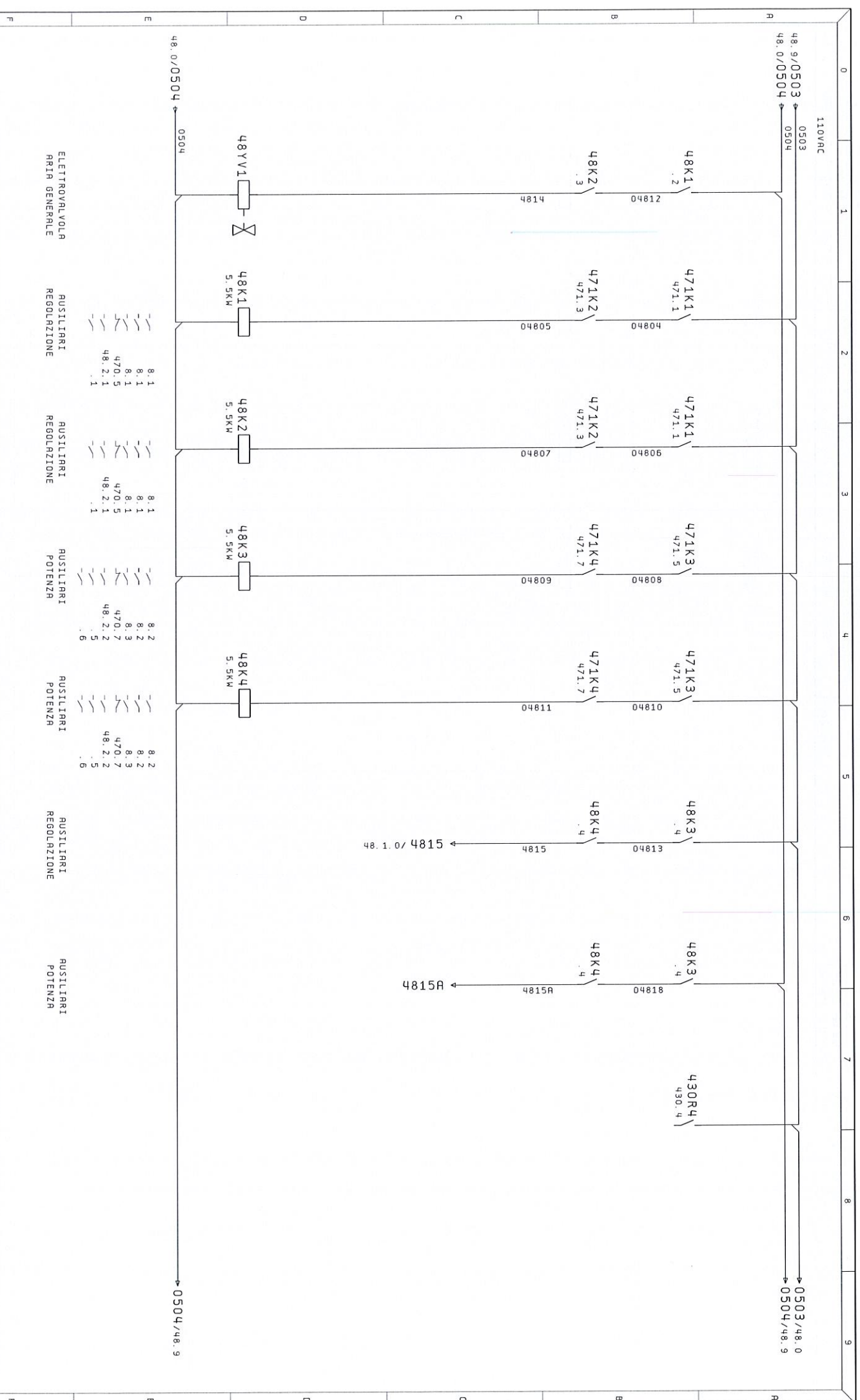
MONT/DESC

GAUCHE/DROITE

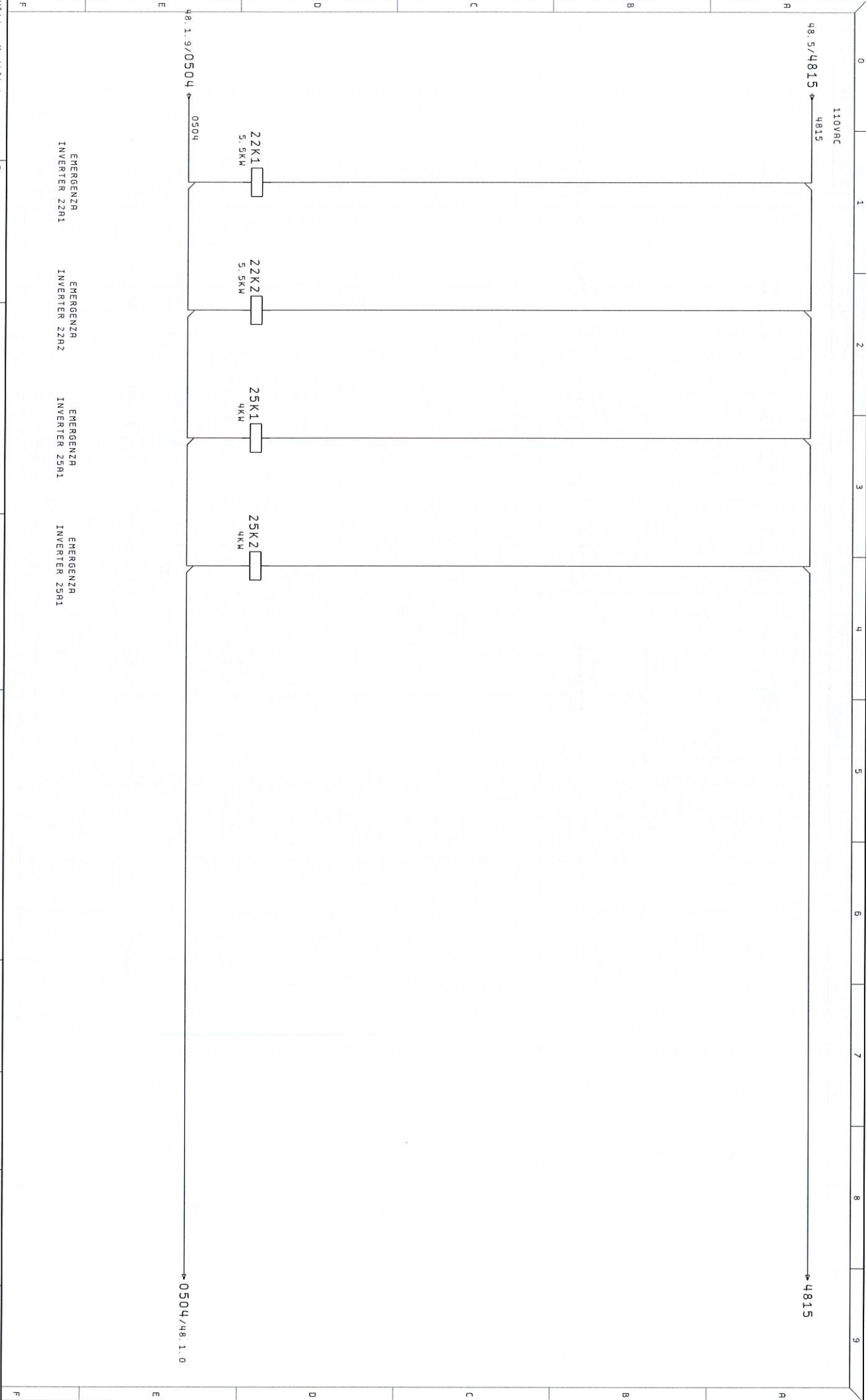
- 26M1 0037:08 0036:19200 0035:rlu
- 27M1 0037:09 0036:19200 0035:rlu
- 30M1 0037:13 0036:19200 0035:rlu
- 31M1 0037:14 0036:19200 0035:rlu



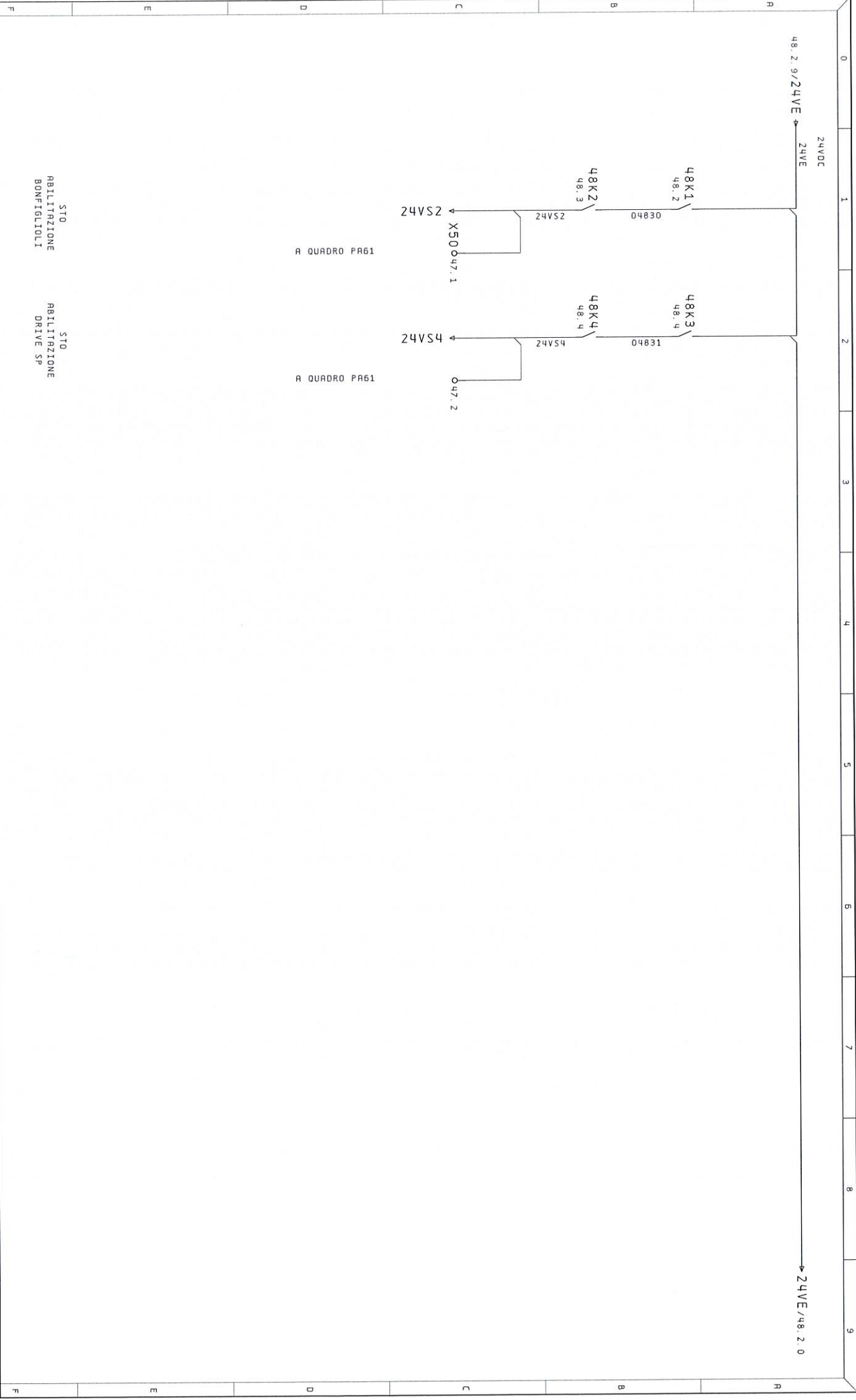




Ultima Modifiche	Rev.	:	Impianto	R.E.M. S.R.L.		
	Data	:	SACCHI PALLETS	Cliente	Via Fagnola, 16/A 00190 Patrica (FR) Tel +39-0775-891161 Fax +39-0775-899345	
	Diseg.	:		Cliente Finale	QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELL'INGEGNERE O COMMISARIO AD ATTA SENZA LA PROPRIA AUTORIZZAZIONE	
PLE	Stampa	: 20. Lug. 2020			Disegno Numero 2020_0183 Commessa 2020_0183 Codice impianto =60 Codice luogo + Pas. 48	
Verif.	:				Descrizione pagina AUSILIARI di	



Ultime Modifiche		Rev. :		Impianto	
Data :		Diseg. :		SACCHI PALLETS	
Stampa : 20. Lug. 2020		Verif. :		R. E. M. S. R. L.	
Via Ferruccio, 16/A 09010 Patrica (Fr)		Tel. +39-0775-893345		Fax +39-0775-893345	
QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. AUTENTICA E NON PUO' ESSERE RIPRODOTTO, COPIATO, TRASMesso, VENDUTO, NESSUNO DEI DIRITTI AUTORELLI, SENZA LA PROPRIA AUTORIZZAZIONE		Cliente finale		Disegno Numero 2020_0183	
				Comessa 2020_0183	
				Codice impianto =60	
				Codice luogo +	
				Pag 48.1	
				di	

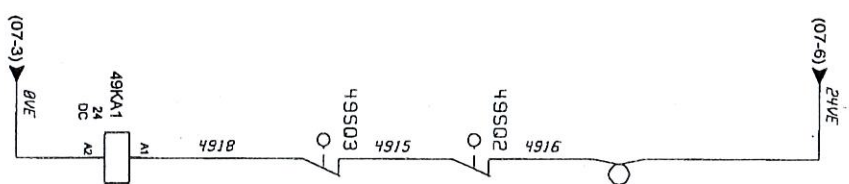


STO
RIBLITRIZIONE
BONFIGLIOLI

STO
RIBLITRIZIONE
DRIVE SP

Ultime Modifiche		Rev. :		Impianto		R. E. M. S. R. L.				Cliente		Disegno Numero		Comessa		Codice impianto		Codice luogo	
		Data :		SACCHI PALLETS		Via FERRUCIO 16/A-03010 PATERA (FR)						2020_0183		2020_0183		=60		+	
		Disegn. :				Tel. +39-0775-830116						Descrizione pagina							
		Stampa :		20. Lug. 2020		Fax +39-0775-839345													
		Verif. :				QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELL'INGEGNERE R. E. M. S. R. L. E' CONSIDERATO VALIDO SOLO SE E' IN POSSESSO DELL'AUTOGRAFICO E DELL'IMPRONTA DEL TECNICO AUTORIZZATO AD EMISSIONE. IL PRESENTE DISEGNO E' VALIDO SOLO SE E' IN POSSESSO DELL'IMPRONTA DEL TECNICO AUTORIZZATO AD EMISSIONE. IL PRESENTE DISEGNO E' VALIDO SOLO SE E' IN POSSESSO DELL'IMPRONTA DEL TECNICO AUTORIZZATO AD EMISSIONE.				Cliente Finale									
P.L.E.												AUSILIARI						Pag. 48. 2 di	

49S02 : SECURITE PORTE DROITE ROBOT
49S03 : SECURITE PORTE GAUCHE ROBOT

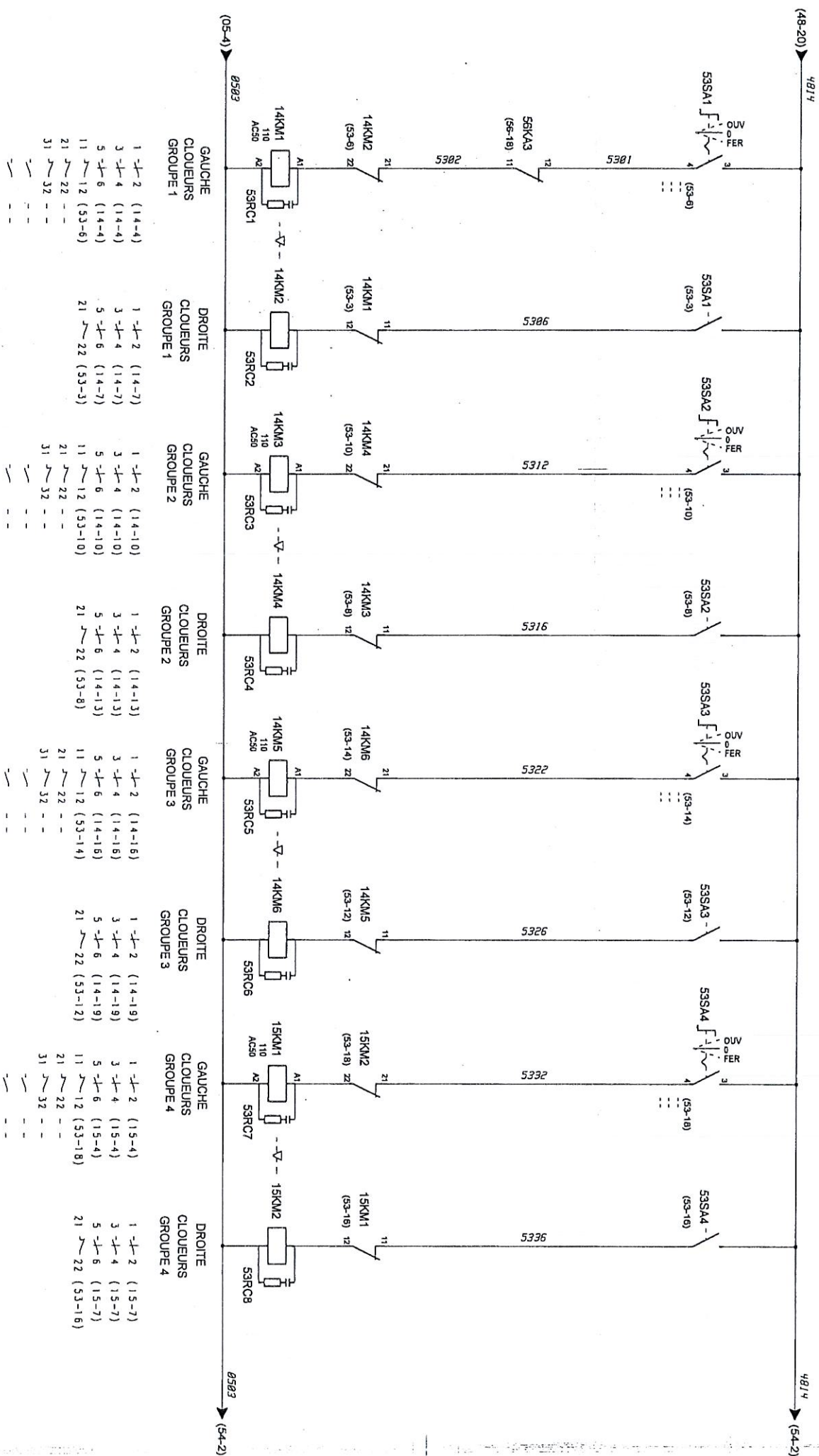


SECURITE
PORTE
CLOUSE

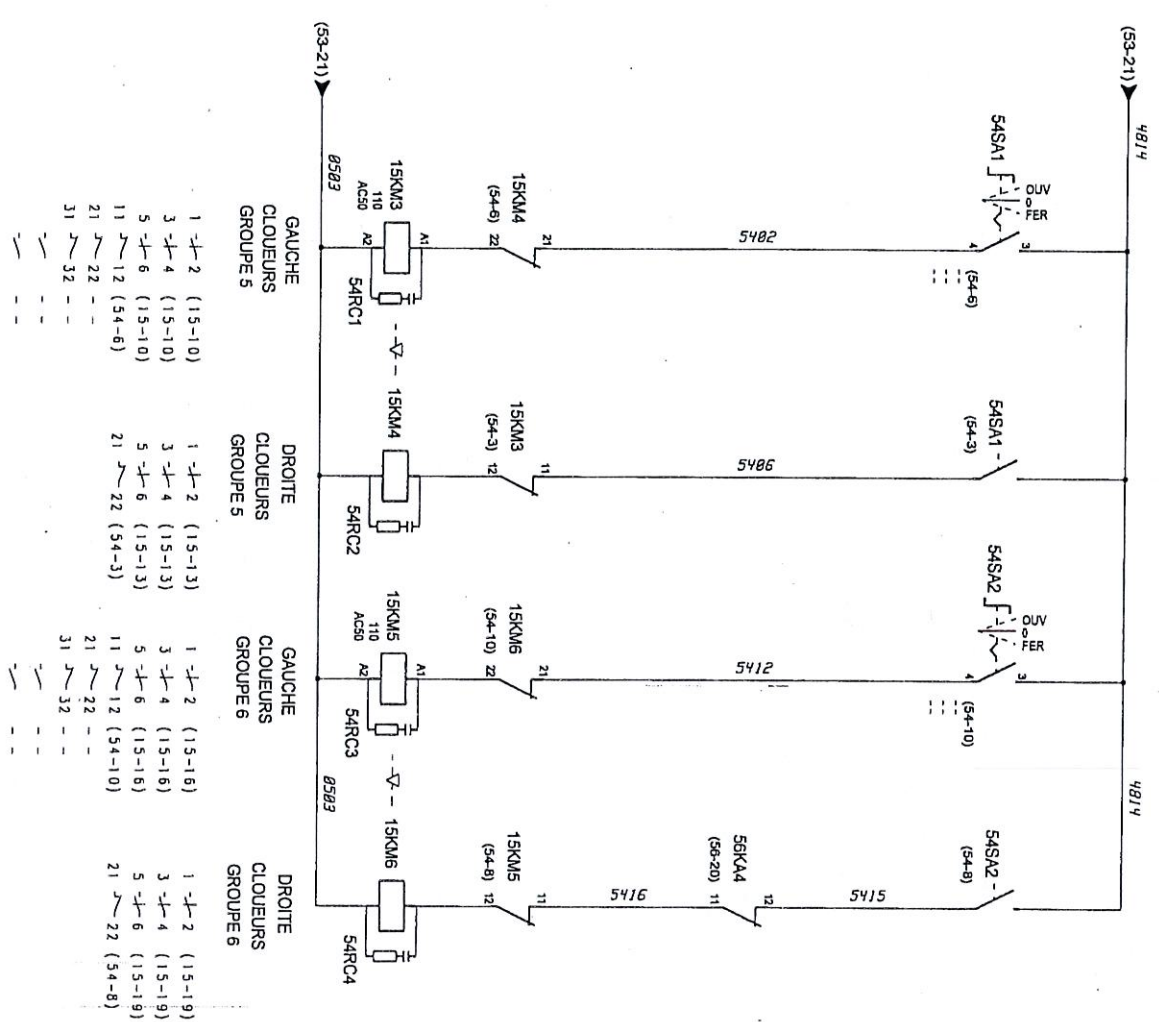
14 ~ 11 (72-9)
12 ~ 11 -
24 ~ 21 -
22 ~ 21 -
34 ~ 31 -
32 ~ 31 -
44 ~ 41 -
42 ~ 41 -

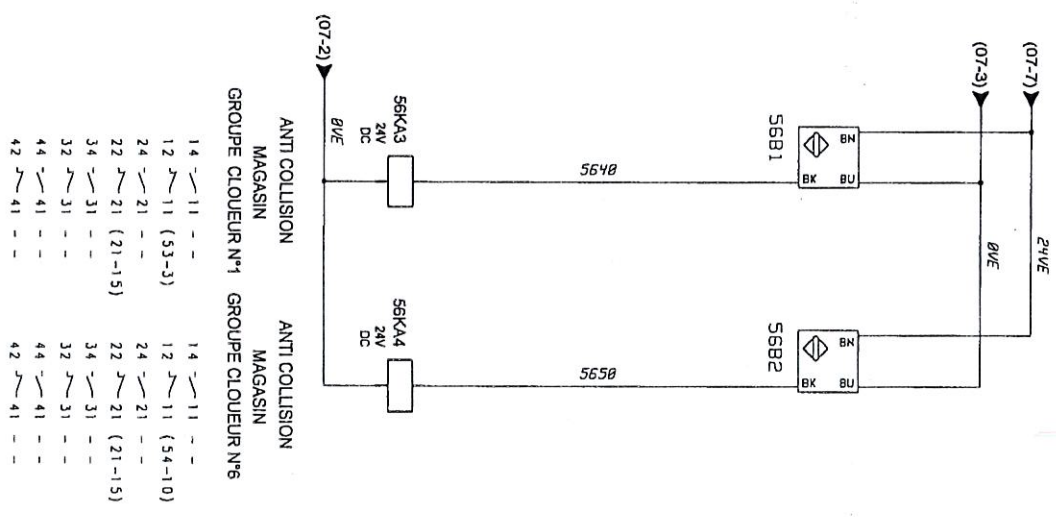


53SA1 : OUVERTURE / FERMETURE CLOUEURS GROUPE 1
 53SA2 : OUVERTURE / FERMETURE CLOUEURS GROUPE 2
 53SA3 : OUVERTURE / FERMETURE CLOUEURS GROUPE 3
 53SA4 : OUVERTURE / FERMETURE CLOUEURS GROUPE 4



SASA1 : OUVERTURE / FERMETURE CLOUEURS GROUPE 5
 SASA2 : OUVERTURE / FERMETURE CLOUEURS GROUPE 6





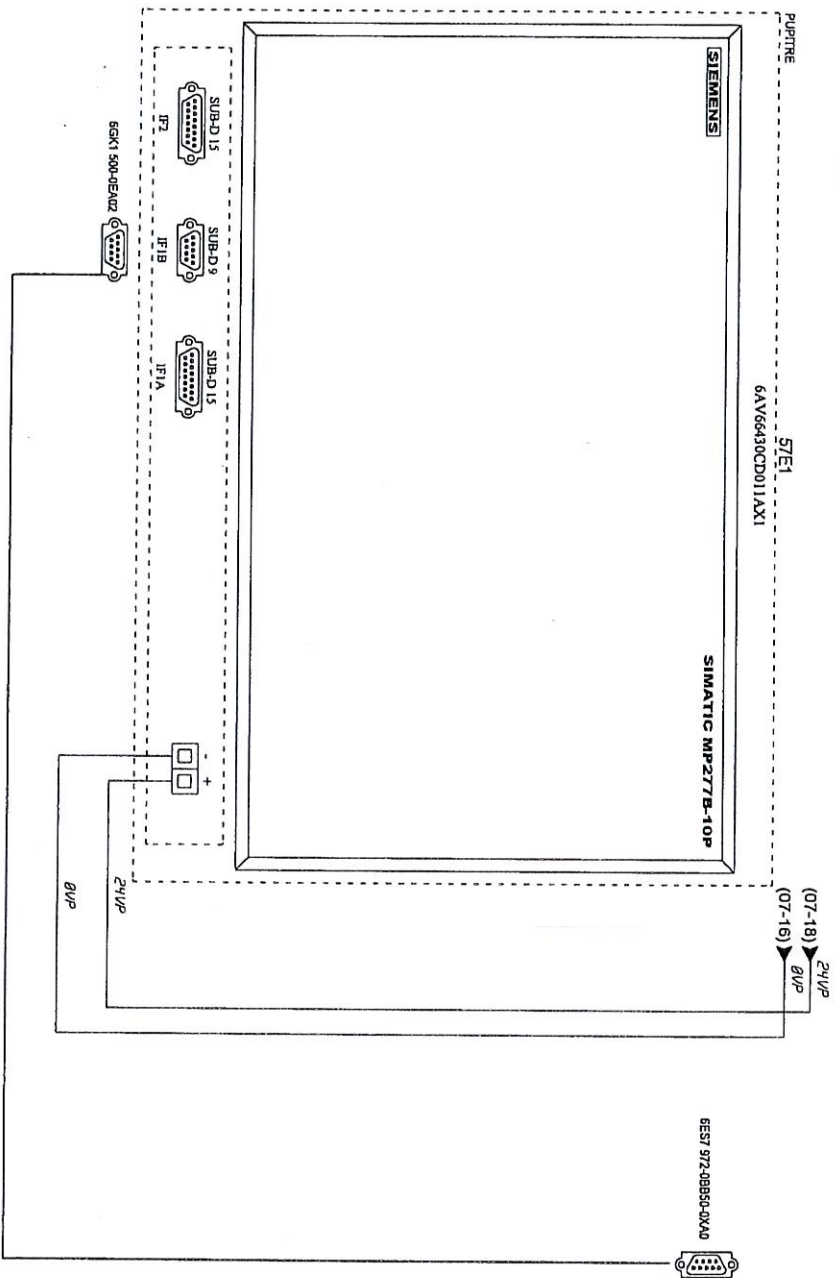
ANTI COLLISION
MAGASIN
GROUPE CLOUEUR N°1

ANTI COLLISION
MAGASIN
GROUPE CLOUEUR N°6

14	11	11	11	14	11	11	11
12	11	(53-3)	12	11	(54-10)	12	11
24	21	-	24	21	-	24	21
22	21	(21-15)	22	21	(21-15)	22	21
34	31	-	34	31	-	34	31
32	31	-	32	31	-	32	31
44	41	-	44	41	-	44	41
42	41	-	42	41	-	42	41

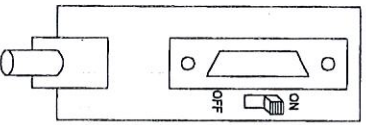
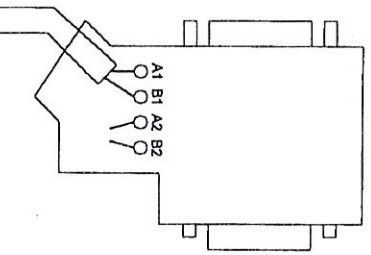
MP277B

IP: 192.168.10.4



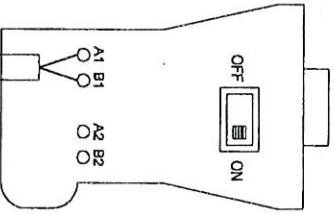
LIAISON AUTOMATE <----> MP277B-10P

COTE AUTOMATE S7-300
CONNECTEUR BEST 972-08B50-0X40

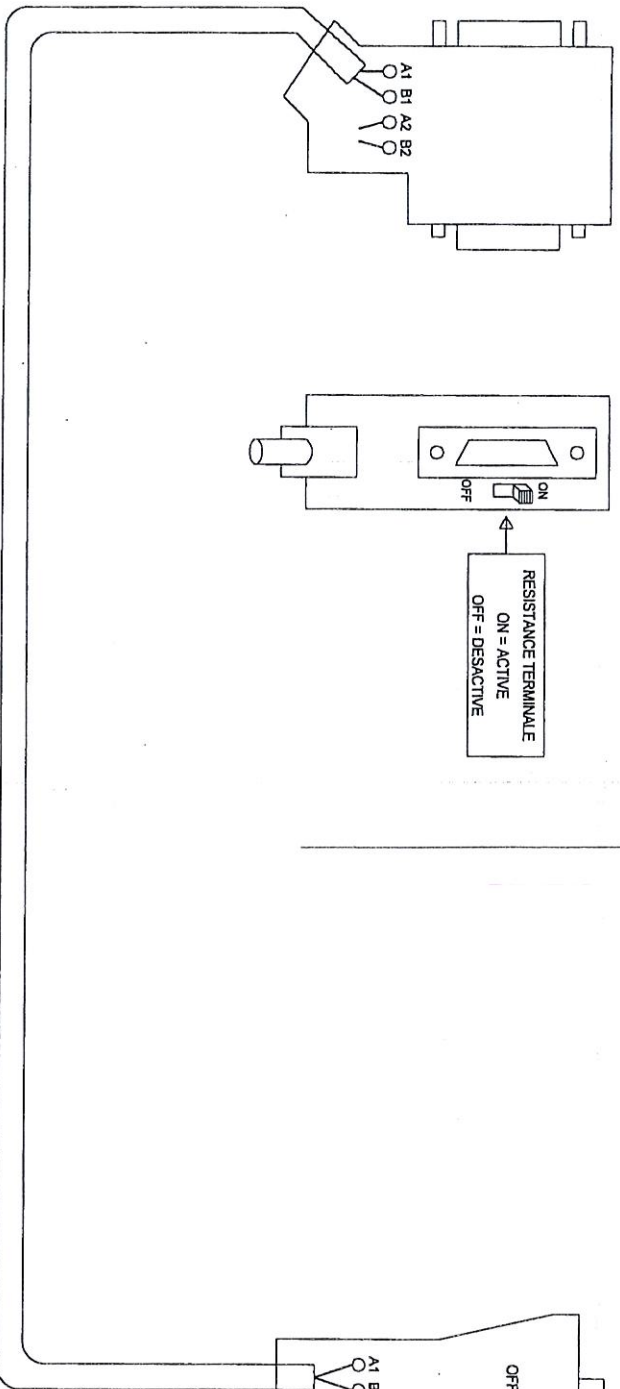


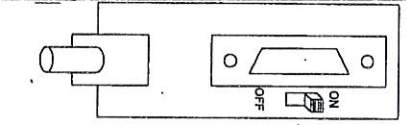
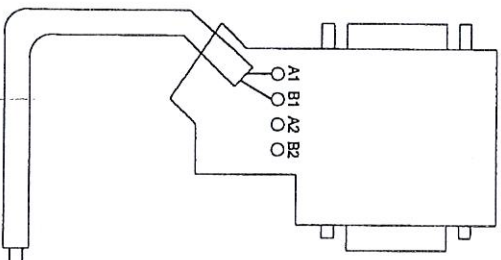
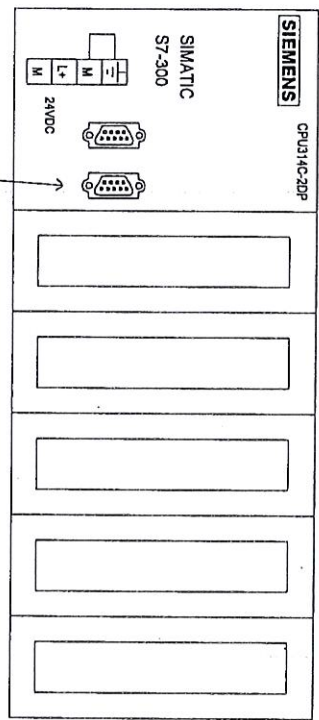
RESISTANCE TERMINALE
ON = ACTIVE
OFF = DESACTIVE

COTE PUPITRE OPERATEUR MP277B-10P
CONNECTEUR 6GK1 500-0F-C00



RESISTANCE TERMINALE
ON = ACTIVE
OFF = DESACTIVE





RESISTANCE TERMINALE
ON - ACTIVE
OFF - DESACTIVE

SIEMENS
 CPJ314
 314-1AEM-00A80

SIMATIC
 S7-300

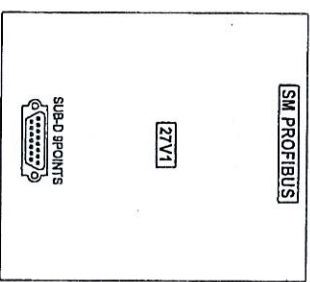
M
 24VDC

M
 24VDC

M
 24VDC

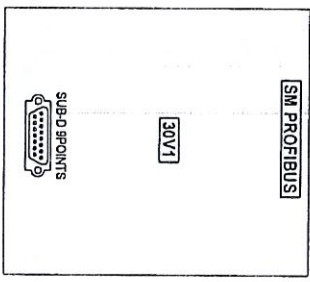


SM PROFIBUS VAR. AVANCE CHAINE
ADRESSE: 09



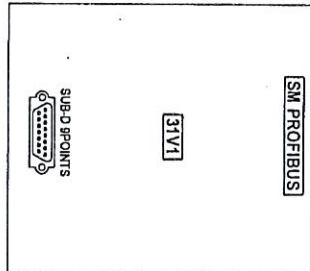
ADRESSE: 09

SM PROFIBUS VAR. MONT/DESC ROBOT
ADRESSE: 13



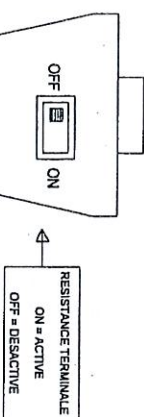
ADRESSE: 13

SM PROFIBUS VAR. GAUCHE/DROITE ROBOT
ADRESSE: 14

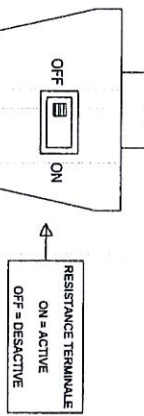


ADRESSE: 14

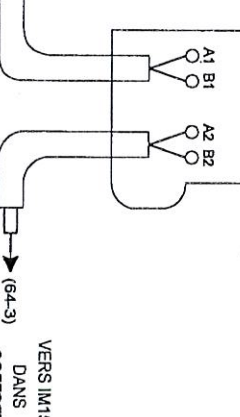
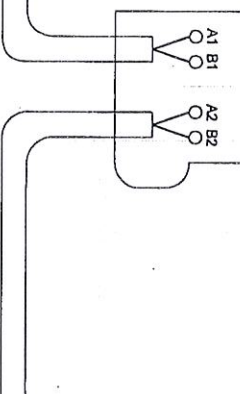
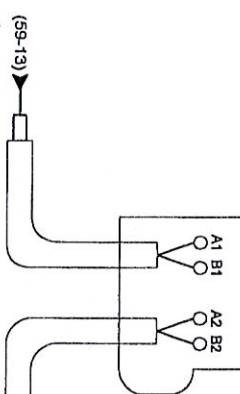
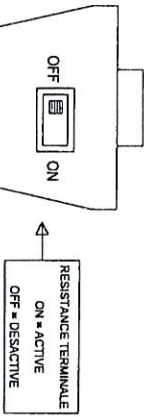
COTE CARTE SM PROFIBUS
AVANCE CHAINES
CONNECTEUR 6GX1 500-0FC00



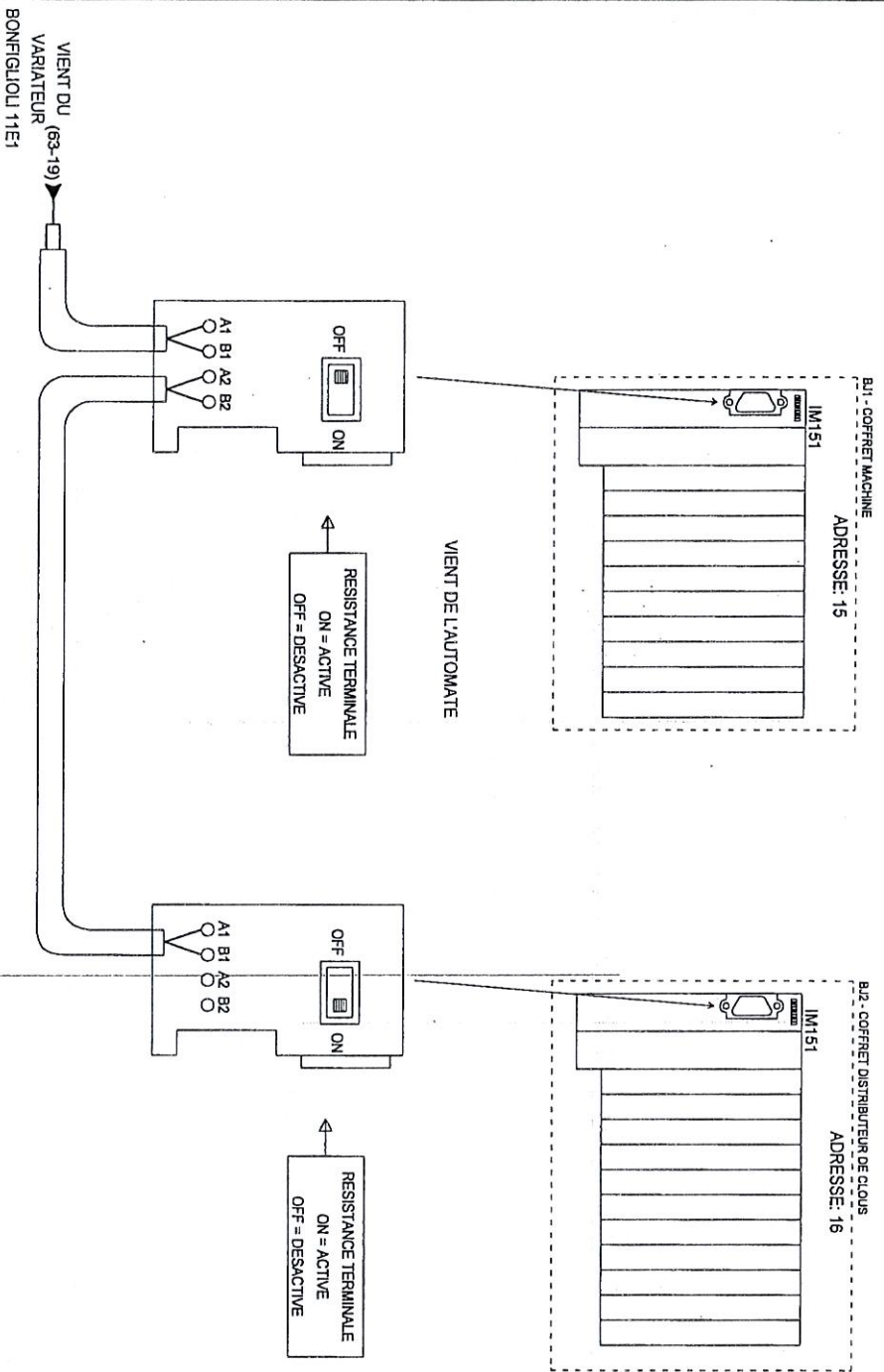
COTE CARTE SM PROFIBUS
MONT/DESCENTE ROBOT X-Y
CONNECTEUR 6GX1 500-0FC00



COTE CARTE SM PROFIBUS
TRANSLATION ROBOT X-Y
CONNECTEUR 6GX1 500-0FC00

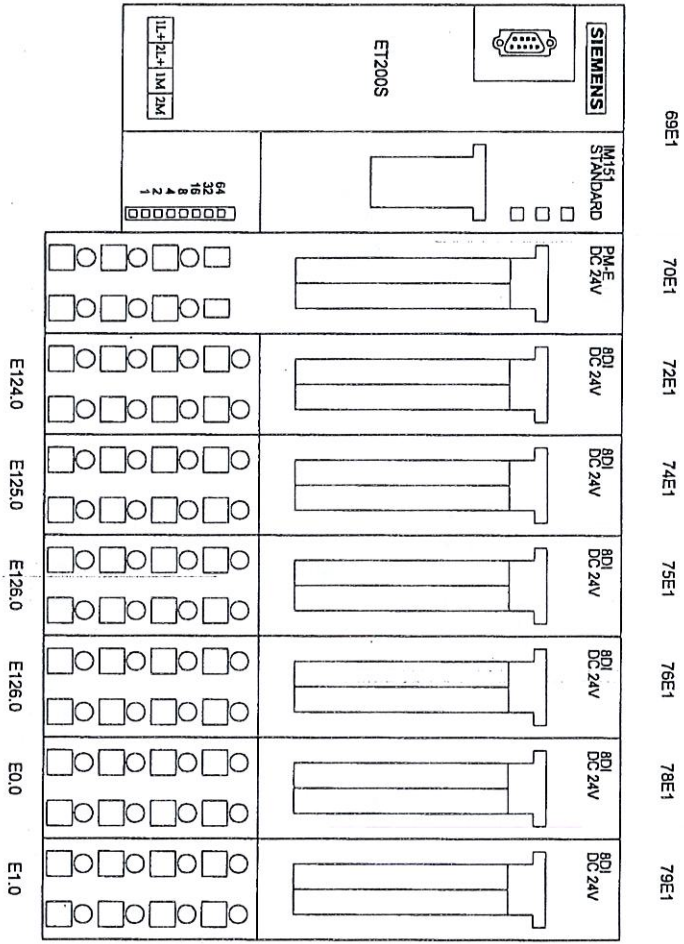


VERS IM151
DANS
COFFRET
MACHINE



CONFIGURATION CPU SIEMENS ARMOIRE

CPU

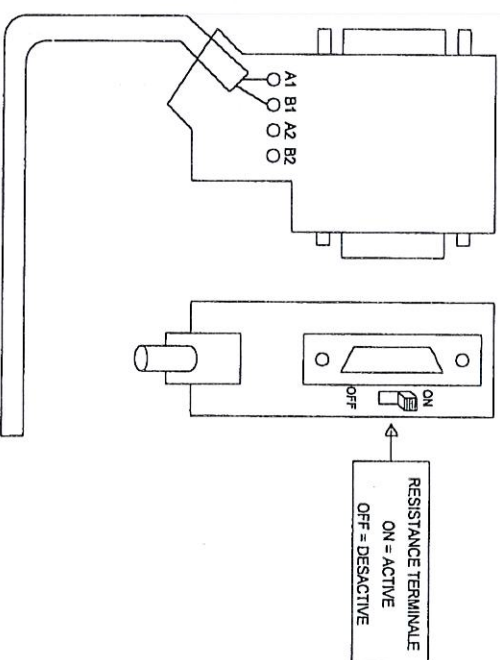
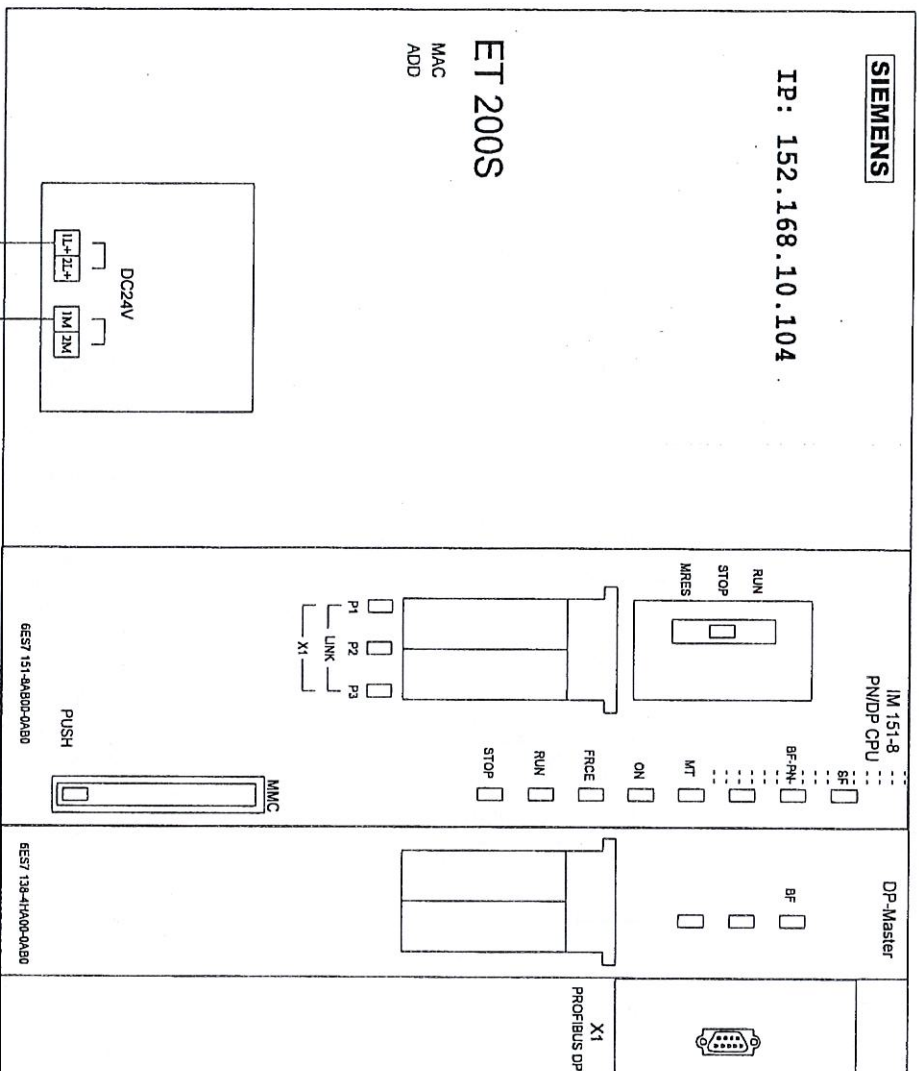


CONFIGURATION CPU SIEMENS ARMOIRE

80E1	81E1	82E1	83E1	90E1	91E1	93E1	92.E1	92.E2
PM-E	2 AO	RDO DC 24V/0.5A	RDO DC 24V/0.5A	RDO DC 24V/0.5A	RDO DC 24V/0.5A	RDO DC 24V/0.5A	2RO NO DC 120V/5A AC 230V/5A	2RO NO DC 120V/5A AC 230V/5A
PW	A124.0	A125.0	A0.0	A1.0	A1.0	A74.0	A75.0	
FIN DE LIGNE								

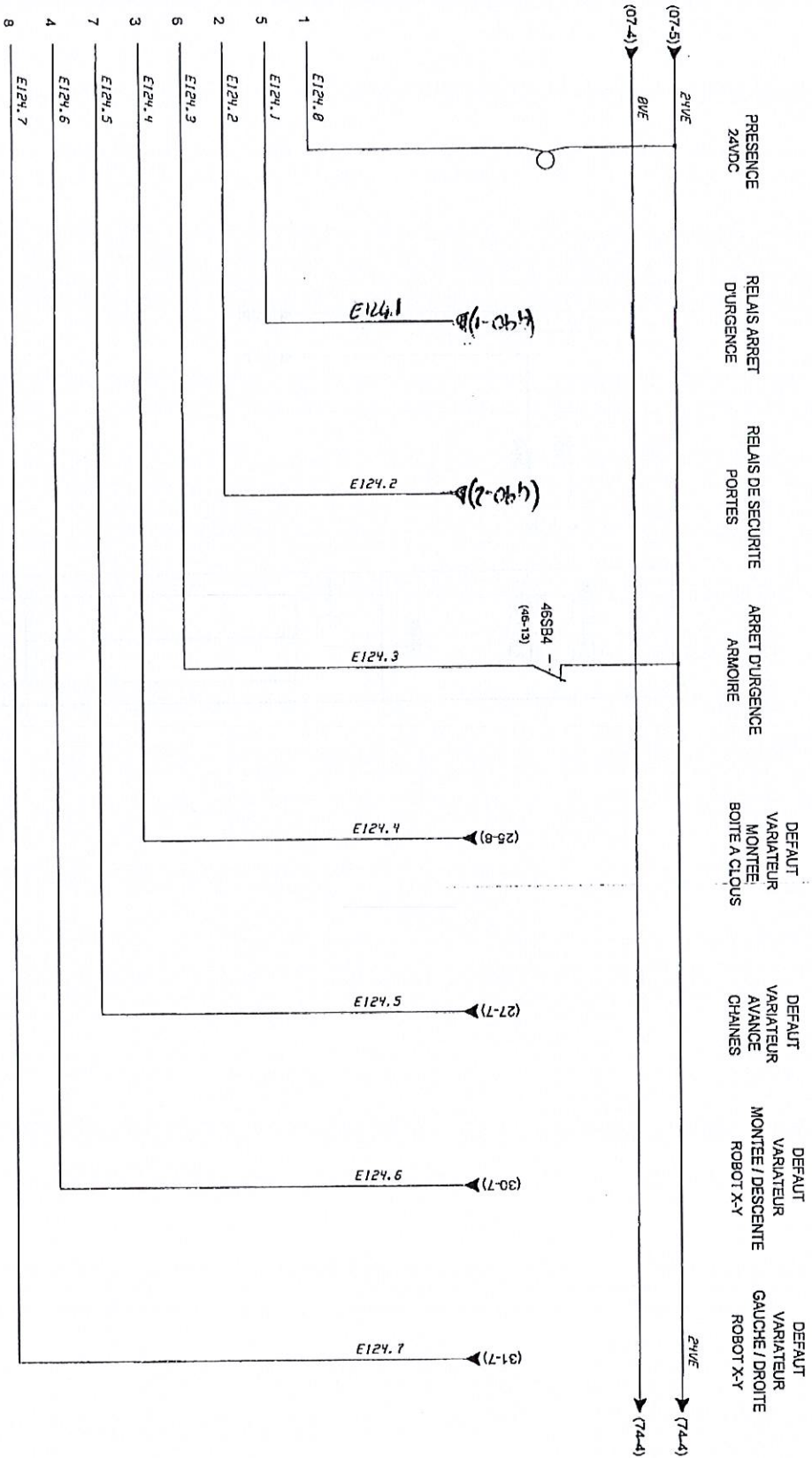
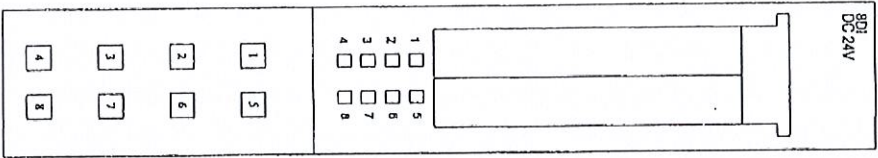
69E1
6ES7 151-8AB00-0AB0

LIAISON AUTOMATE <----> VARIATEURS



(07-17) 24V
(07-17) 0V

72E1
 6ES7 193-4CB30-0AA0/U
 6ES7 132-4BD00-0AA0



6ES7 138-4CA01-0AA0
6ES7 193-4CC20-0AA0

9F

DC24V

9F

PMR

AUX1

2

M 3 — 7

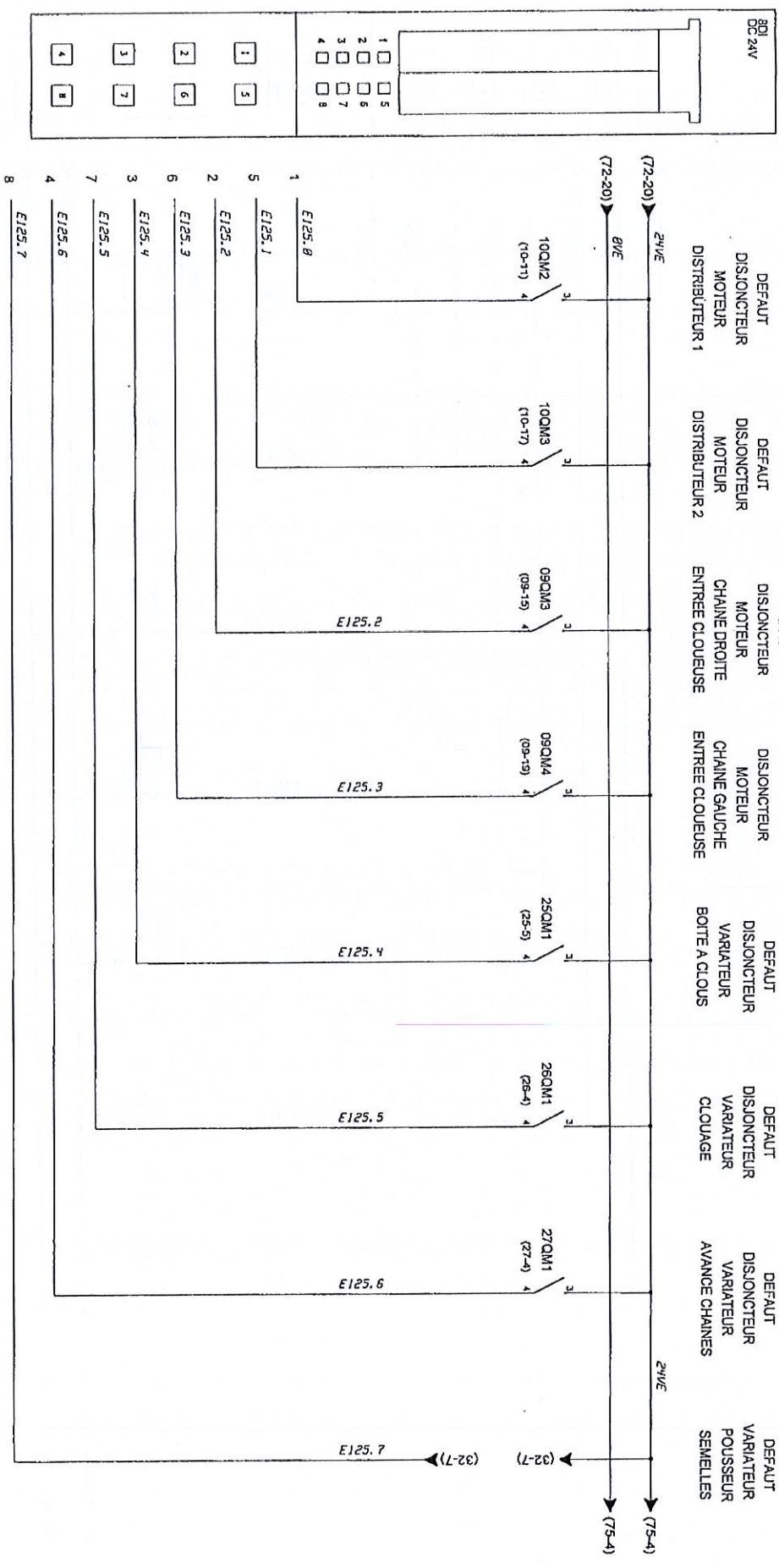
C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE.CLOUSEUSE DE SEMELLE\PRO060 SACCHI PALLET\SY

28-04-2011	
------------	--

70	101
----	-----

74E1

6ES7 193-4CB20-0AA0/0
6ES7 132-4BD00-0AA0



7SE1
6ES7 193-4CB20-0AA0
6ES7 132-4BD00-0AA0

SECURITE
BOURRAGE
ECRASEUR DE CLOUS

DEFAULT DISJONCTEUR
VARIATEUR
LONGUEUR PLANCHE
SEMELLES

DEFAULT
DISJONCTEUR
VARIATEUR
POUSSEUR 1

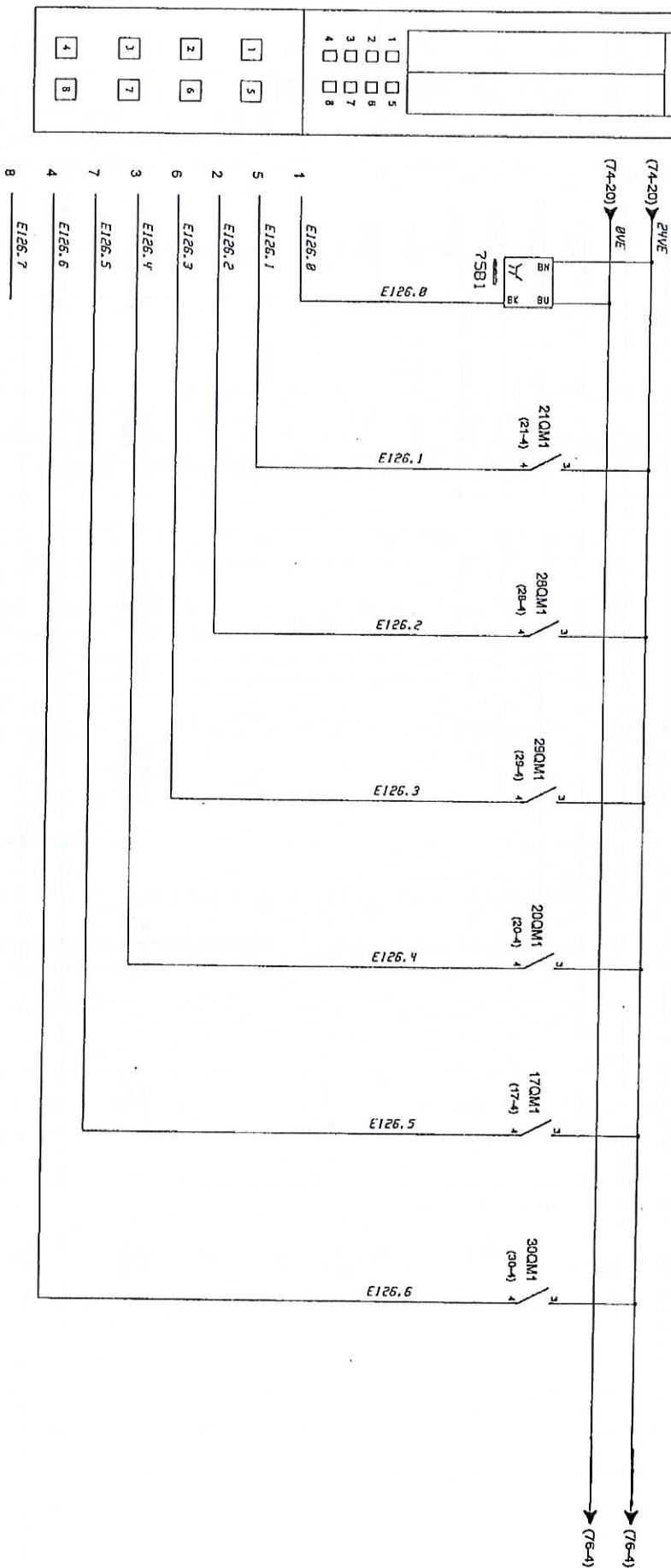
DEFAULT
DISJONCTEUR
VARIATEUR
POUSSEUR 2

DEFAULT
DISJONCTEUR
VARIATEUR
HAUTEUR TABLE

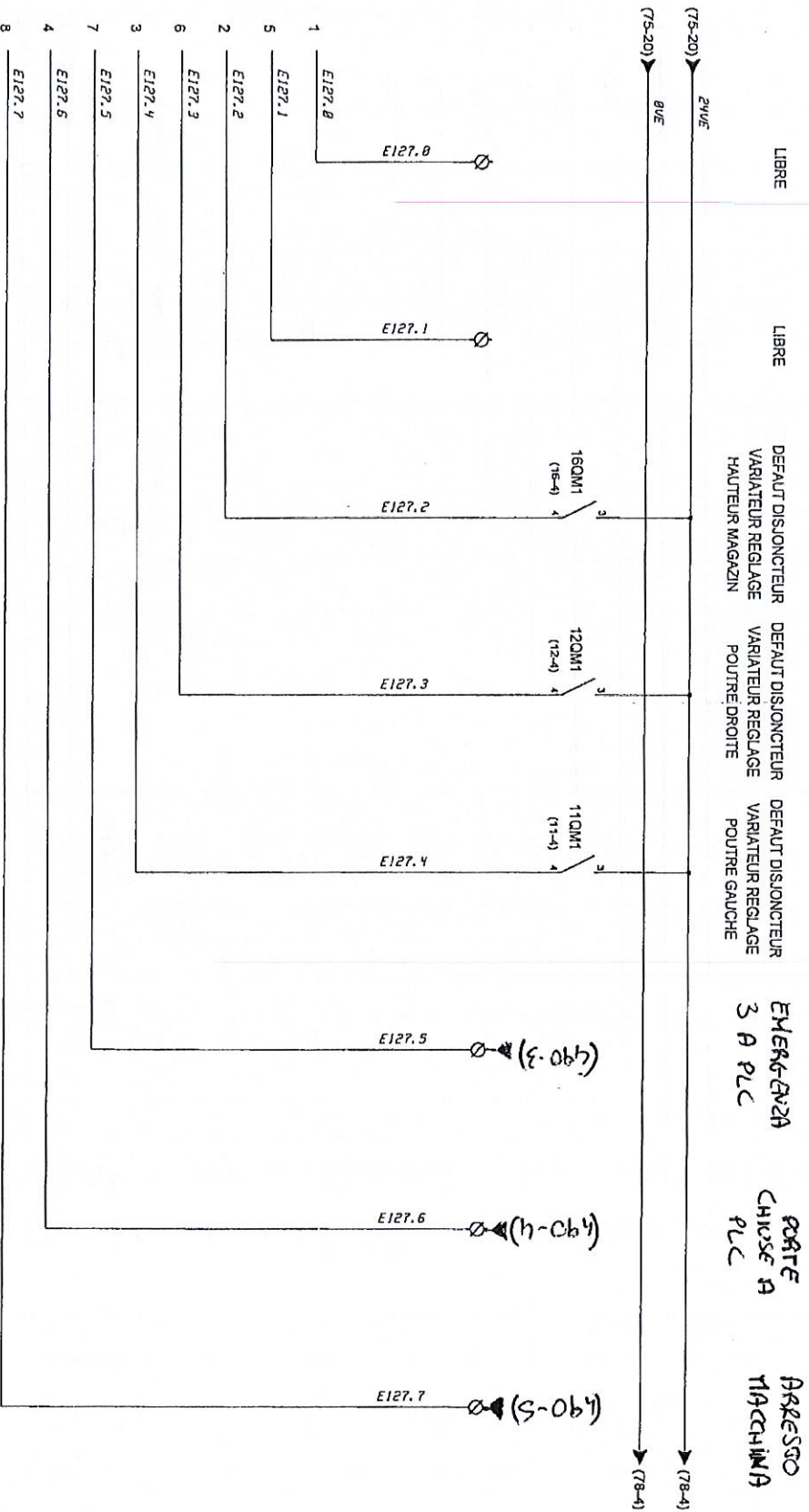
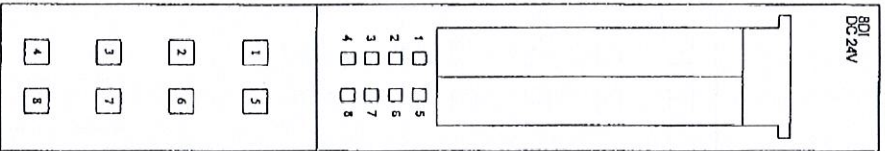
DEFAULT
DISJONCTEUR
VARIATEUR
HAUTEUR CLOUEURS

DEFAULT
DISJONCTEUR VARIATEUR
MONTÉE / DESCENTE
ROBOT X-Y

RISERVA

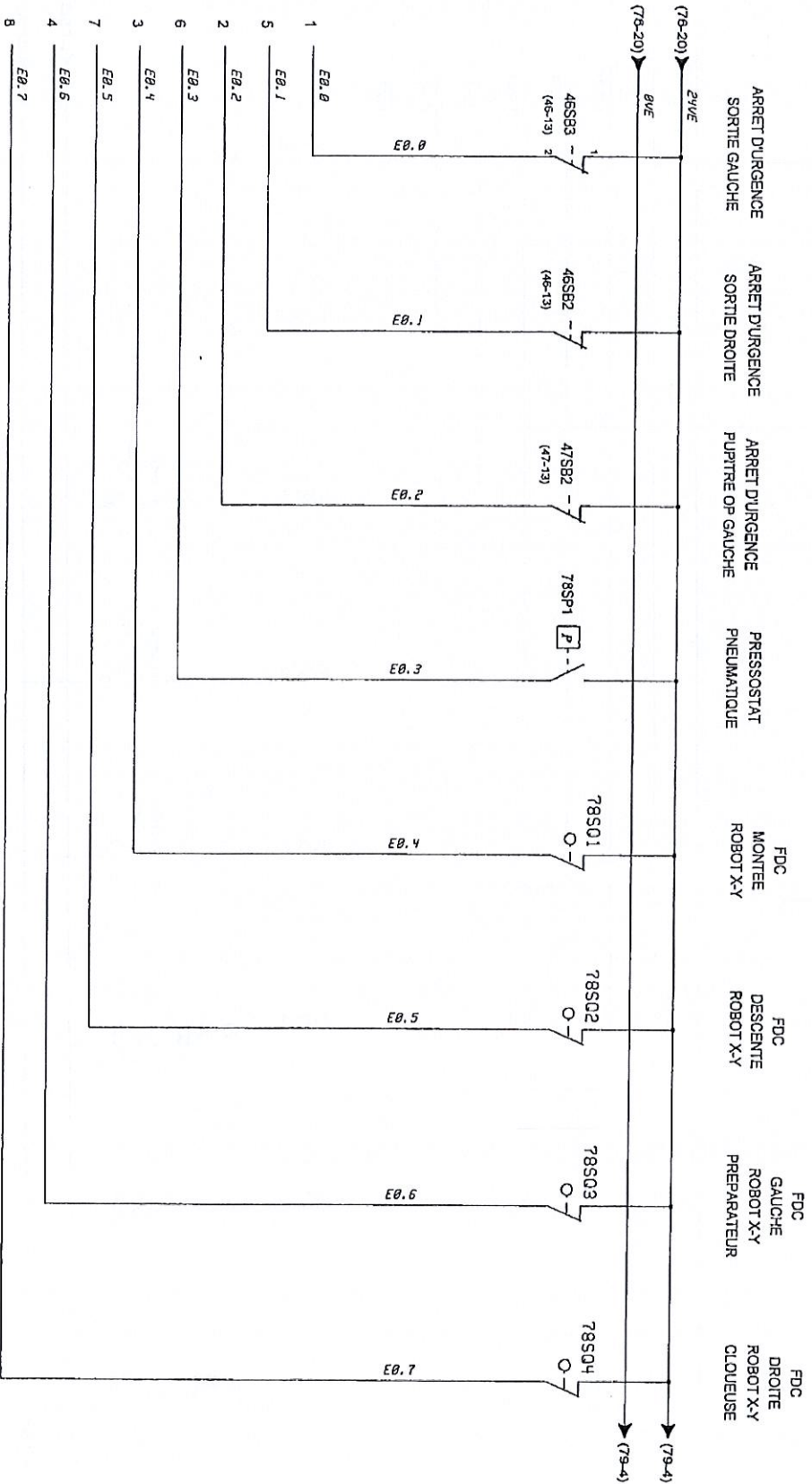
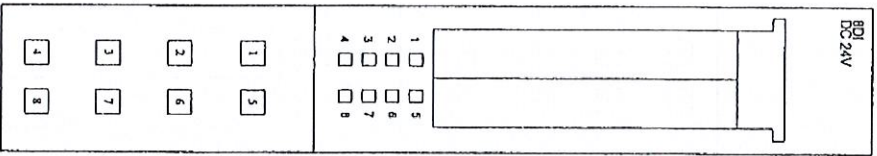


76E1
 6ES7 193-4CB30-0AA0U
 6ES7 112-4BD00-0AA0



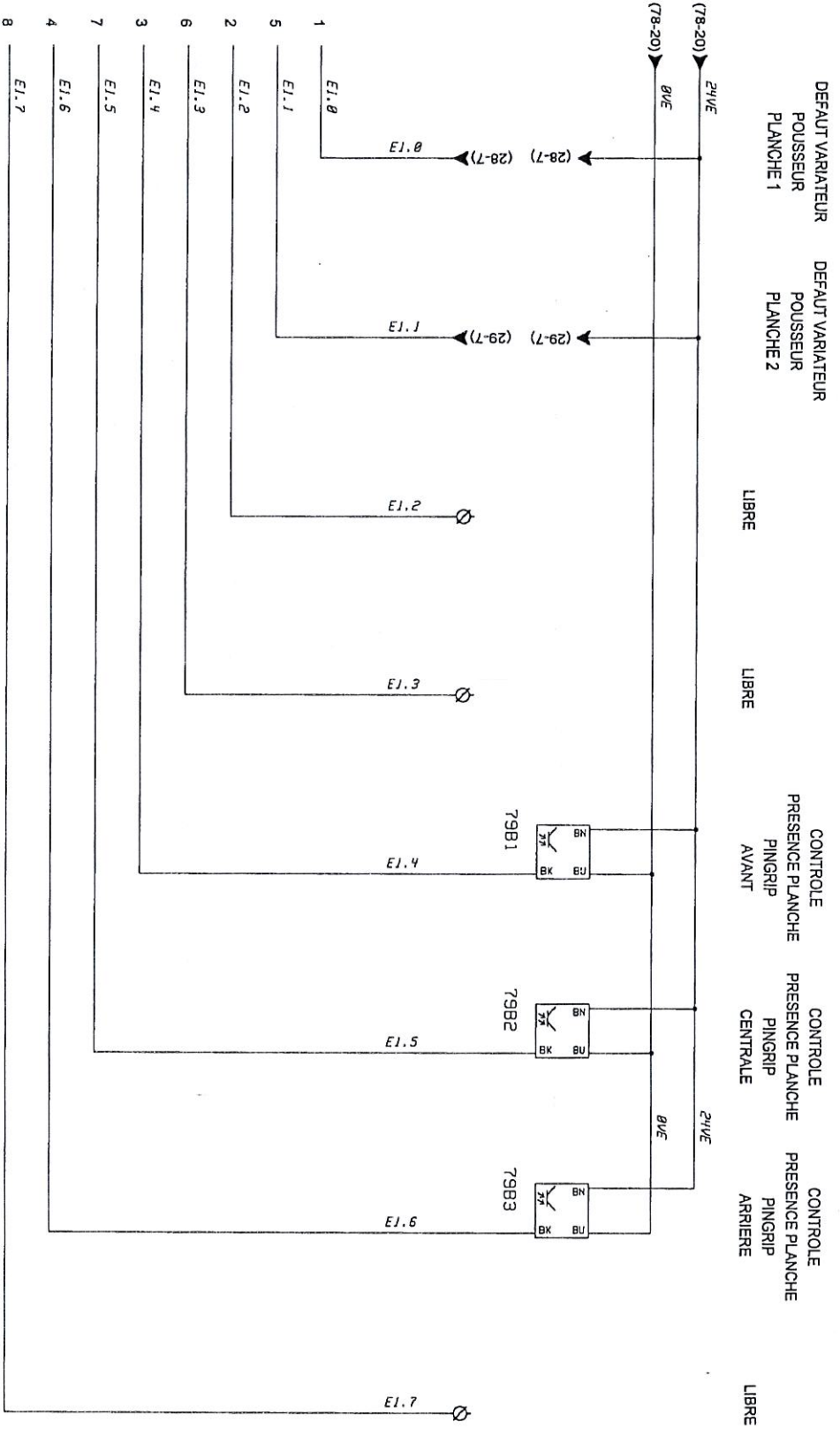
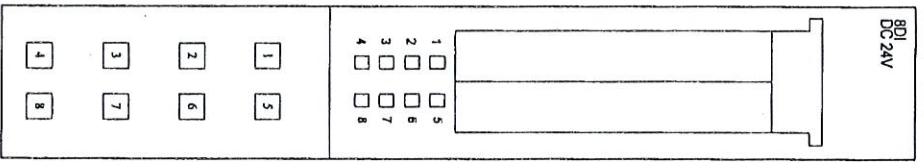
78E1

6ES7 193-4CB20-0AA0TU
6ES7 112-4BD00-0AA0

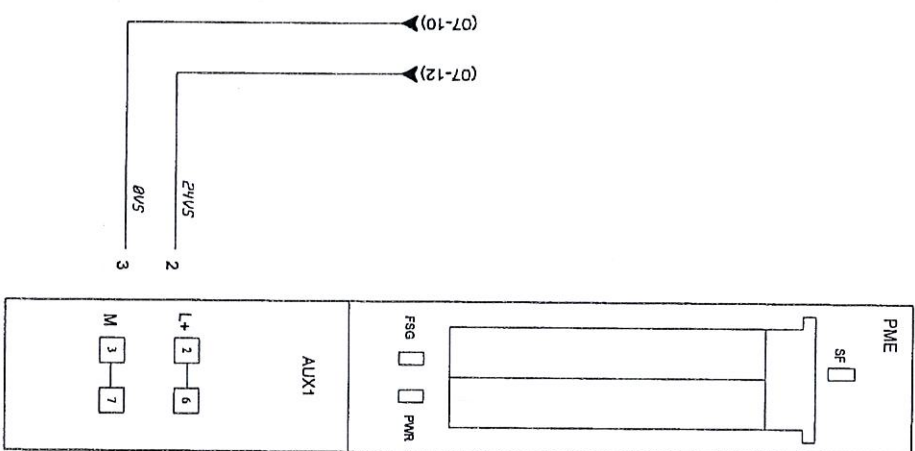


79E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

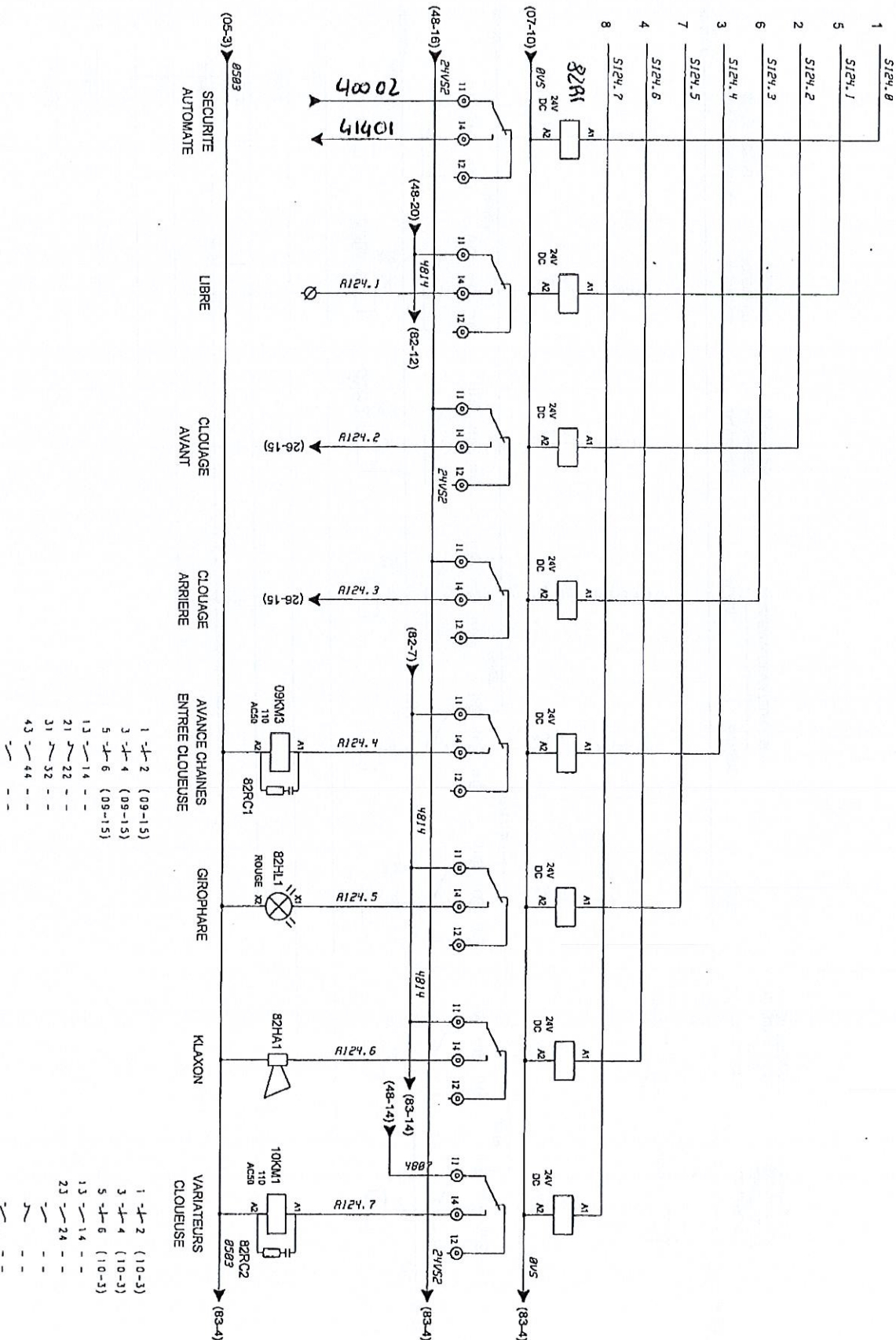
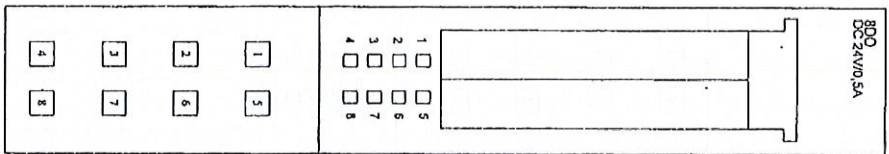


80E1
6ES7 138-4CB10-0AB0
6ES7 193-4CE02-0AA0



1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21
S.O.S. SODEME			C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\ENCLUEUSE DE SECELLE\PRO60 SRCCHI PALLETS\												ALIM 24V SORTIES			28-01-2011	80	101

82E1
6ES7 193-4CB20-0AA0U
6ES7 132-4BD00-0AA0



SECURITE
AUTOMATE

LIBRE

CLOUAGE
AVANT

CLOUAGE
ARRIERE

AVANCE CHAINES
ENTREE CLOUSEUSE

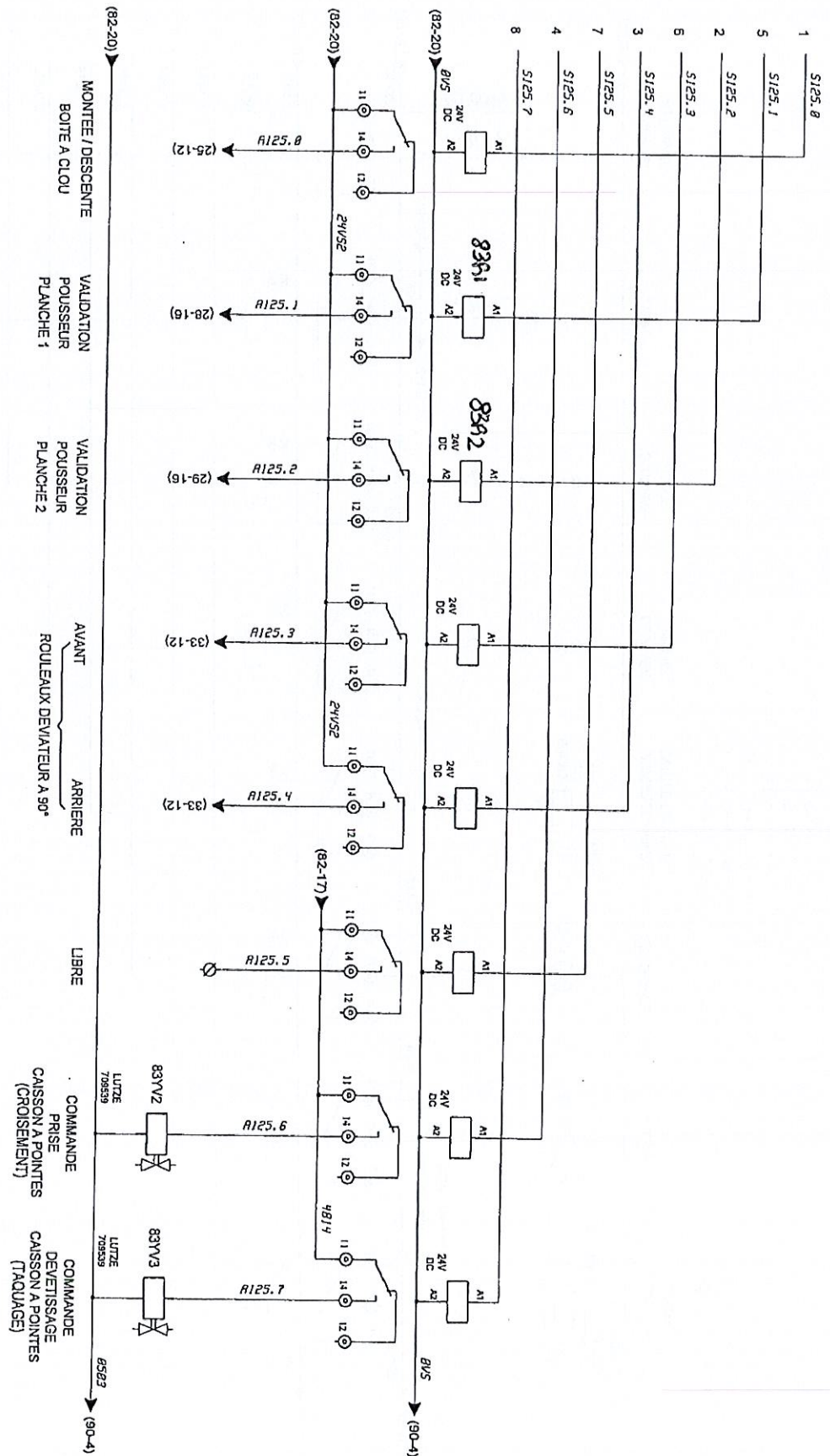
GIROPHARE

KLAXON

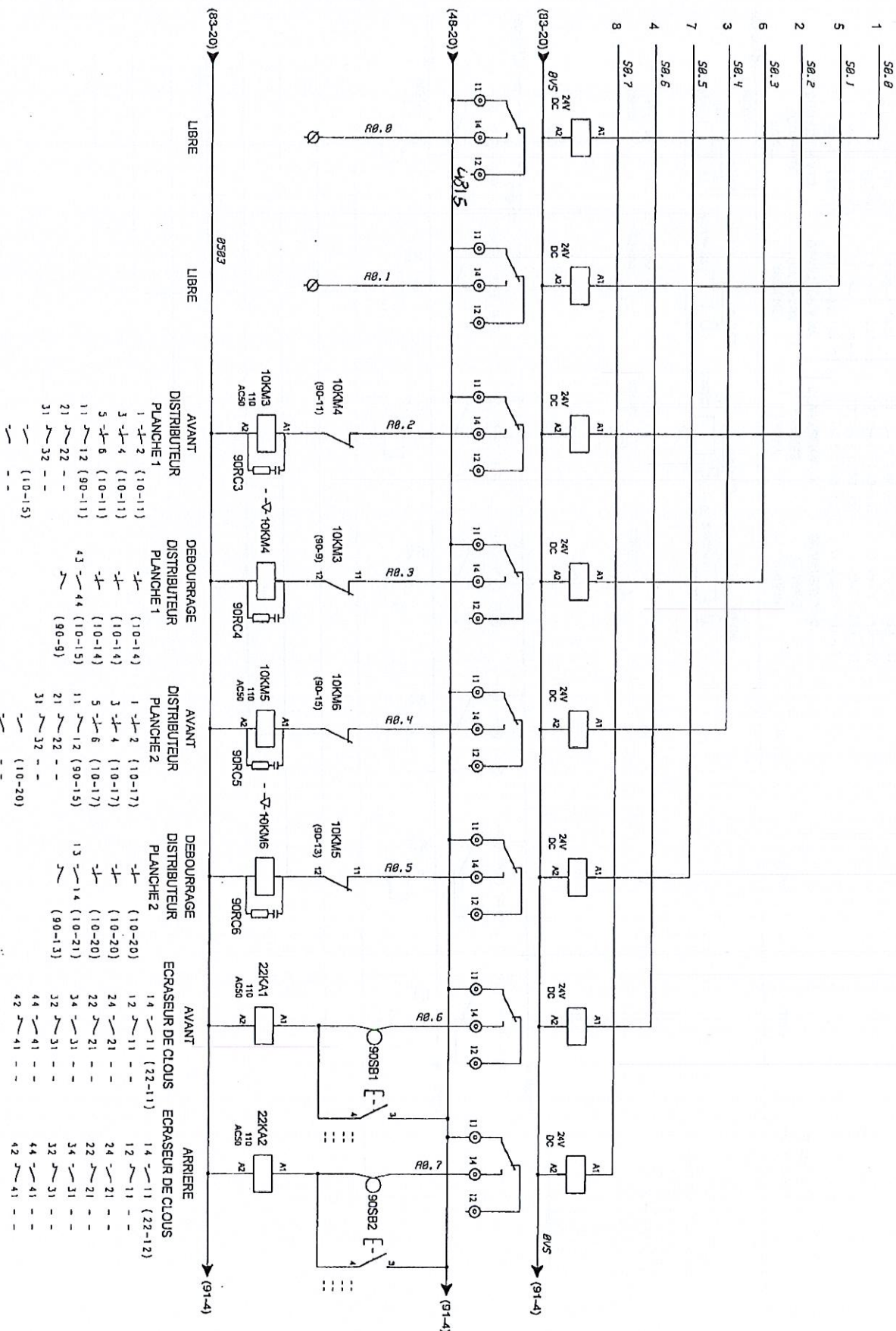
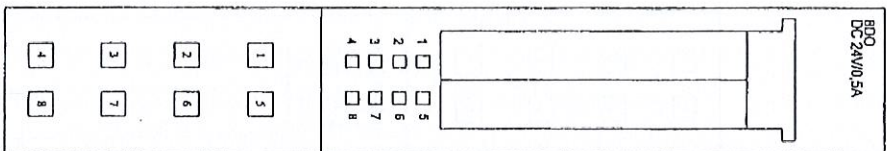
VARIATEURS
CLOUSEUSE

1 - 2 (09-15)
3 - 4 (09-15)
5 - 6 (09-15)
13 - 14 -
21 - 22 -
31 - 32 -
43 - 44 -

1 - 2 (10-3)
3 - 4 (10-3)
5 - 6 (10-3)
13 - 14 -
23 - 24 -
- - -
- - -



90E1
6ES7 193-4CB20-0AA0U
6ES7 132-4BD00-0AA0

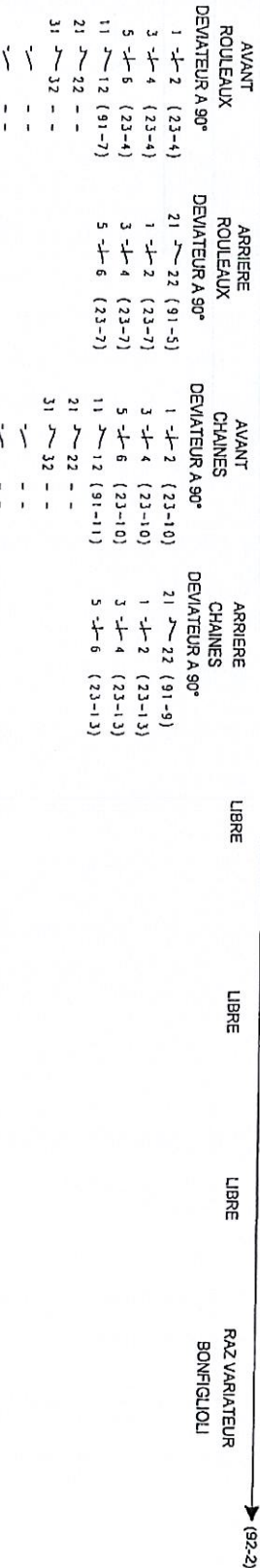
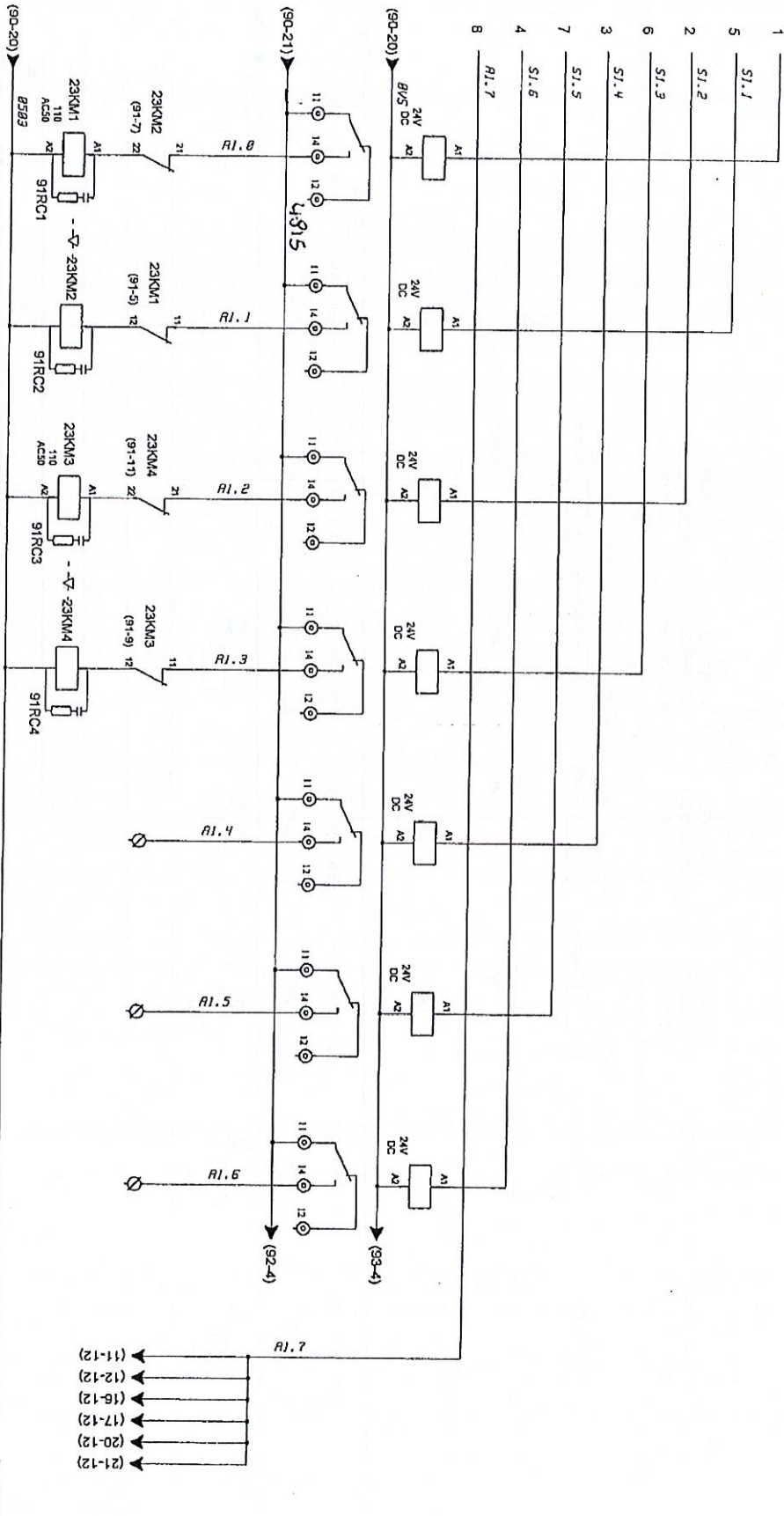
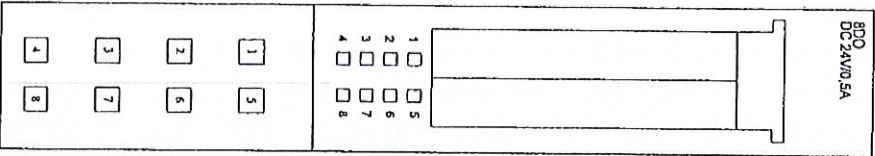


91E1

6ES7 193-4CB30-0AA0TU

6ES7 132-4BD00-0AA0

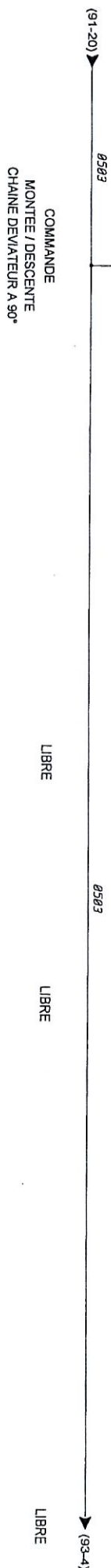
8DO
DC 24V/0.5A



6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

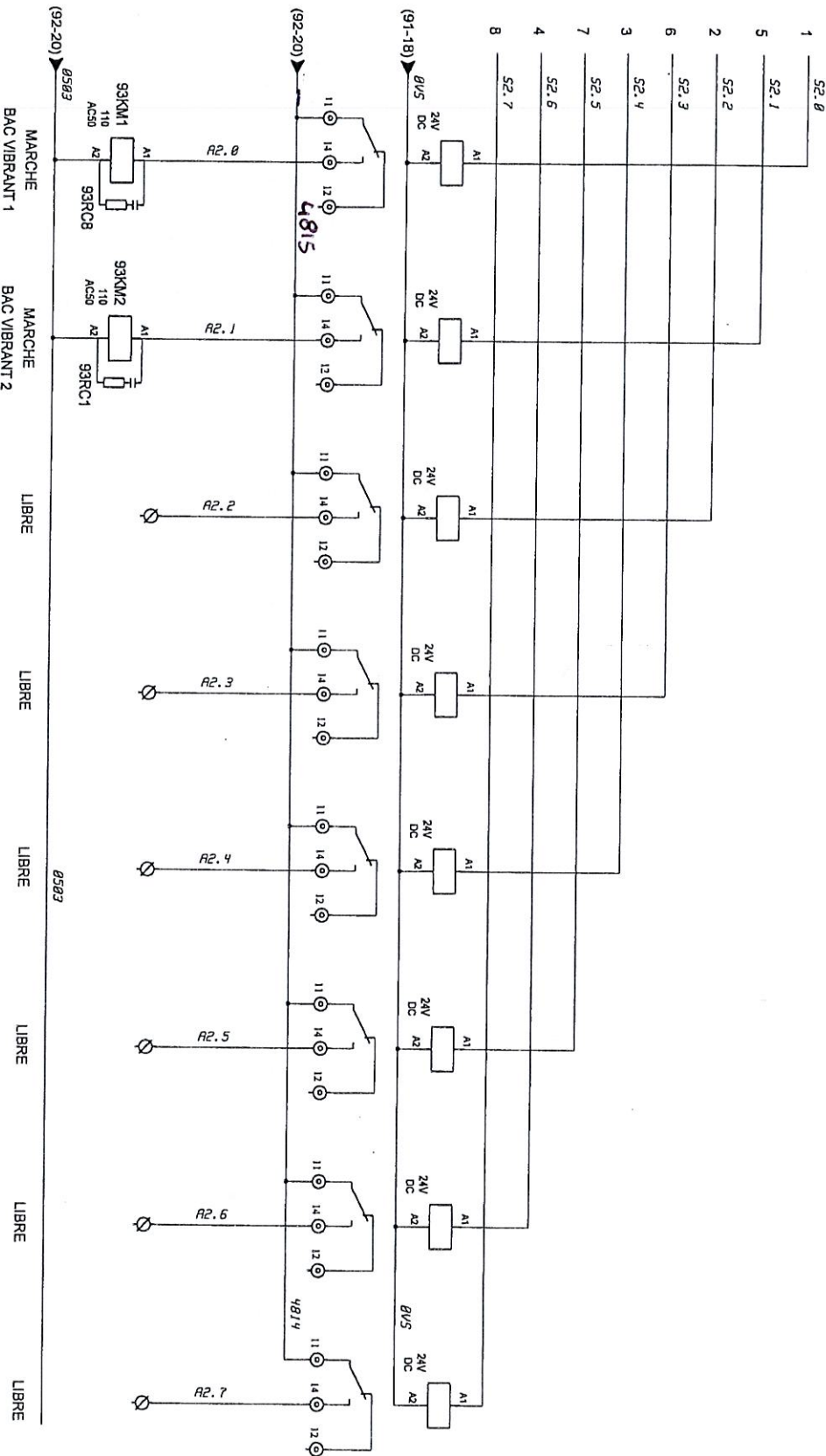
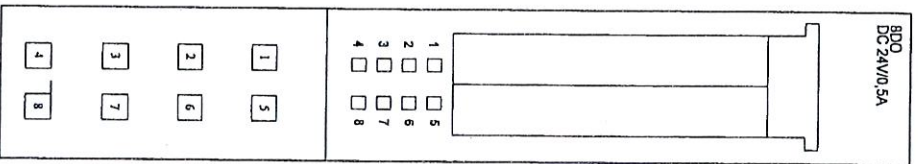


6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



93E1

6ES7 193-4CB20-0AA0
6ES7 132-4BD00-0AA0



MARCHE	BAC VIBRANT 1	BAC VIBRANT 2	LIBRE	LIBRE	LIBRE	LIBRE	LIBRE
1 - 2 (09-3)	1 - 2 (09-6)						
3 - 4 (09-3)	3 - 4 (09-6)						
5 - 6 (09-3)	5 - 6 (09-6)						
13 - 14 - -	13 - 14 - -						
21 - 22 - -	21 - 22 - -						
31 - 32 - -	31 - 32 - -						
43 - 44 - -	43 - 44 - -						

S.O.S. SODEME

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSE DE SEMELLE\PR060 SACCHI PALETS\

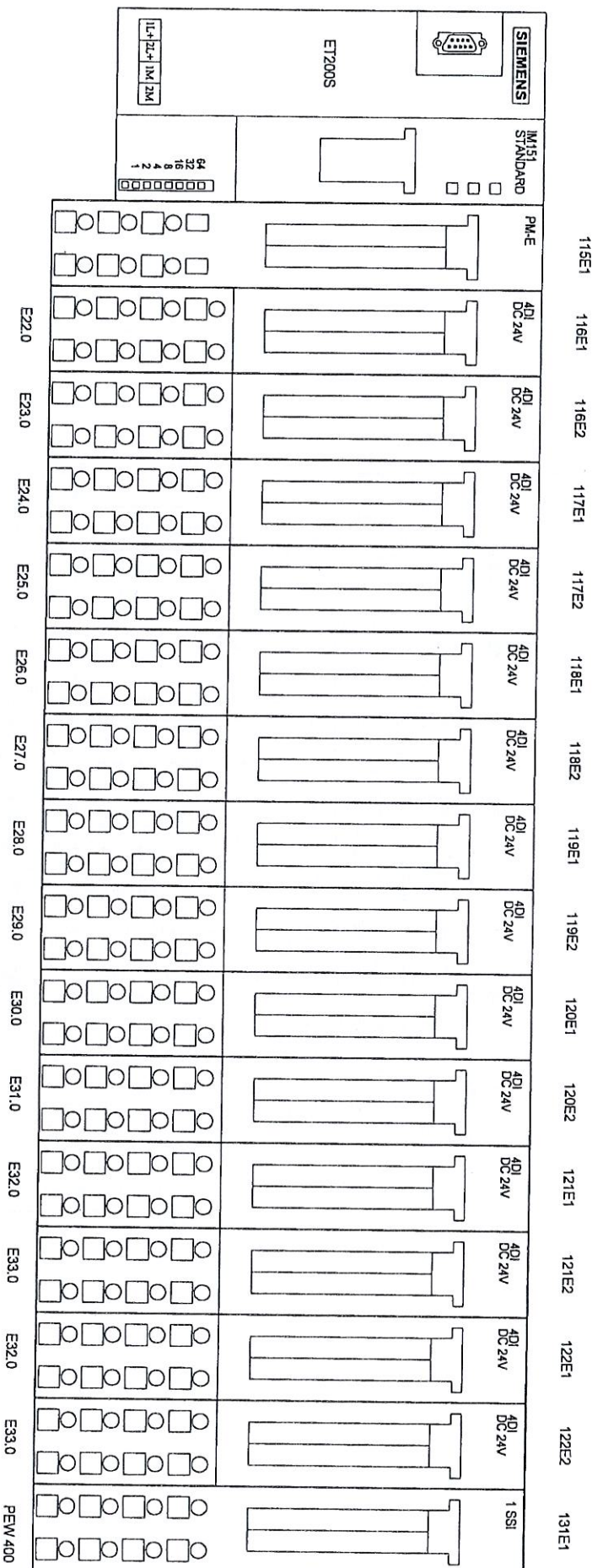
SORTIES

28-04-2011

93 / 101

CONFIGURATION PROFIBUS COFFRET MACHINE

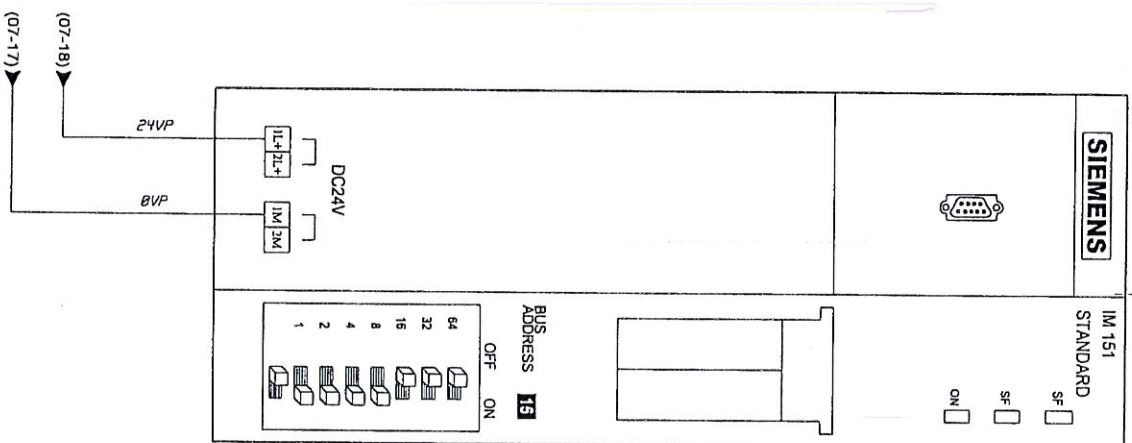
ADRESSE : 15



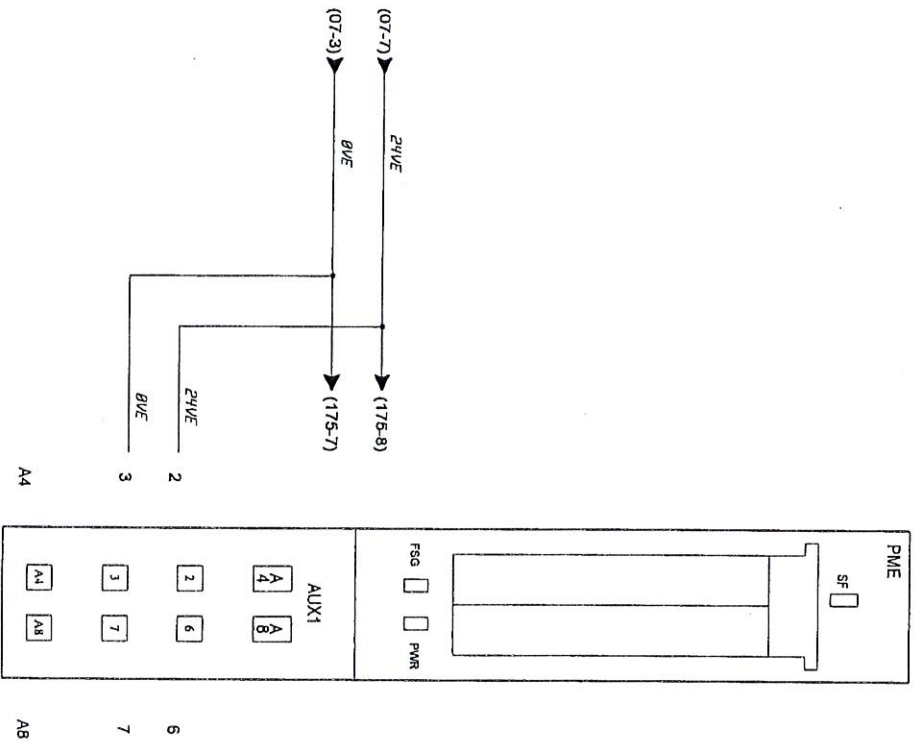
CONFIGURATION PROFIBUS COFFRET MACHINE

144E1	145E1	145E2	154E1	155E1	155E2	156E1	156E2	157E1
PM-E	400 DC 24V/0.5A	400 DC 24V/0.5A	250 NO DC 120V/5A AC 230V/5A	250 NO DC 120V/5A AC 230V/5A	250 NO DC 120V/5A AC 230V/5A	250 NO DC 120V/5A AC 230V/5A	250 NO DC 120V/5A AC 230V/5A	250 NO DC 120V/5A AC 230V/5A
A22.0	A23.0	A29.0	A30.0	A31.0	A32.0	A33.0	A34.0	
FIN DE LIGNE								

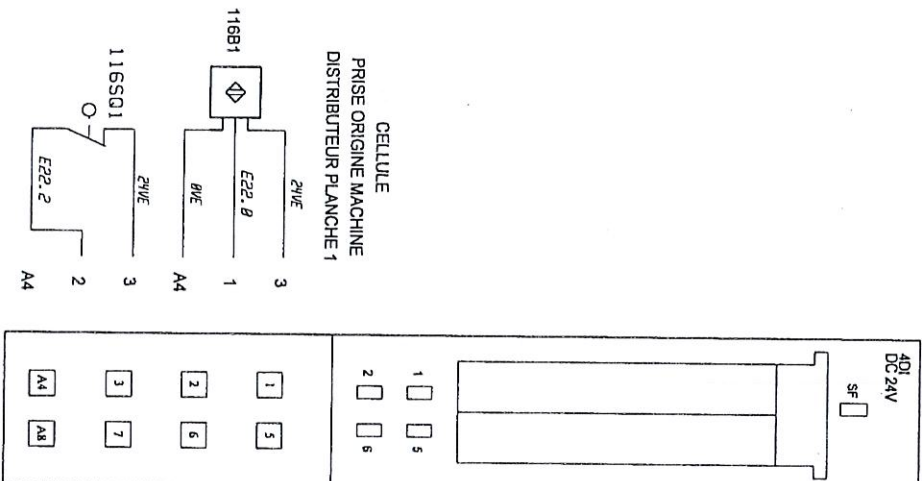
114E1
6ES7 151-1AA02-0AB0



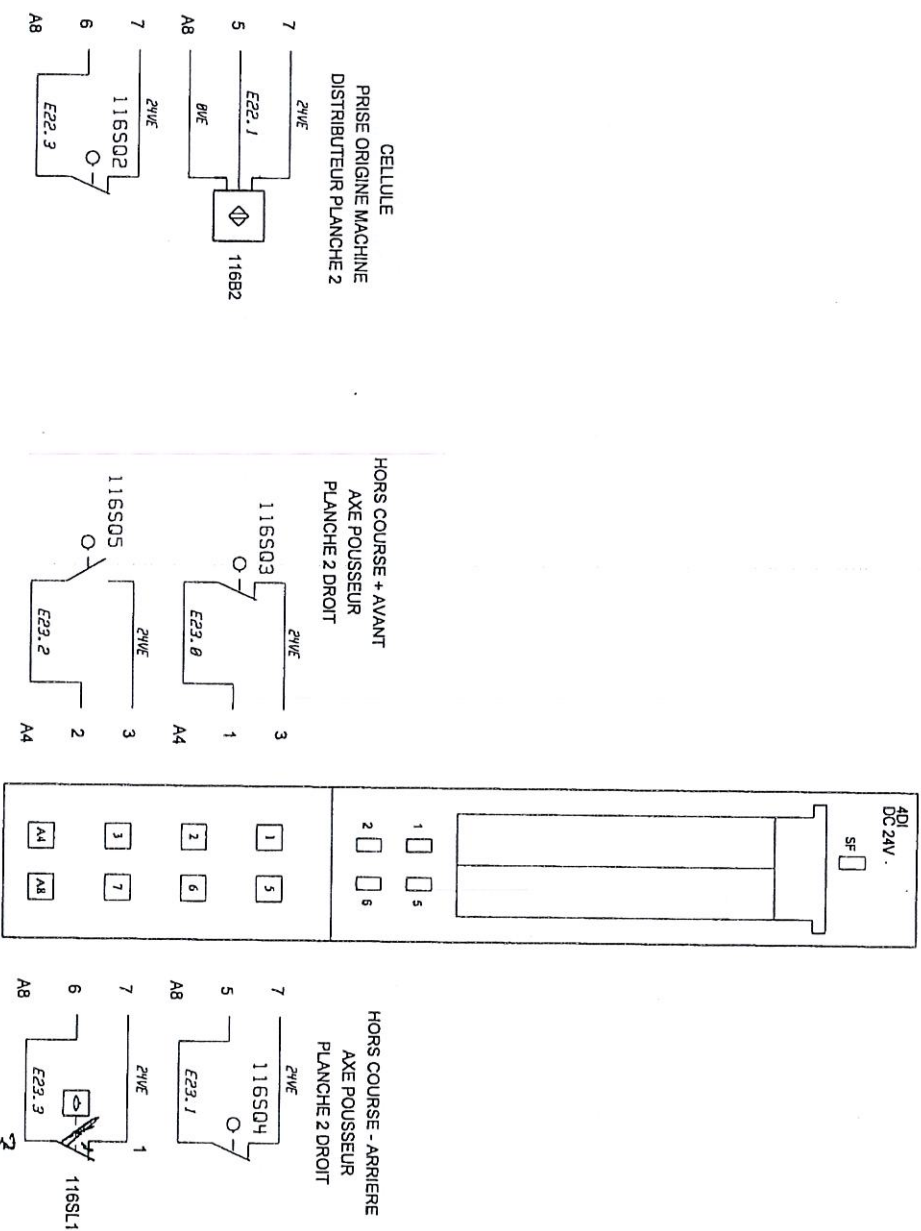
11SE1
 6ES7 138-4CB10-0AB0
 6ES7 193-4CC20-0AA0



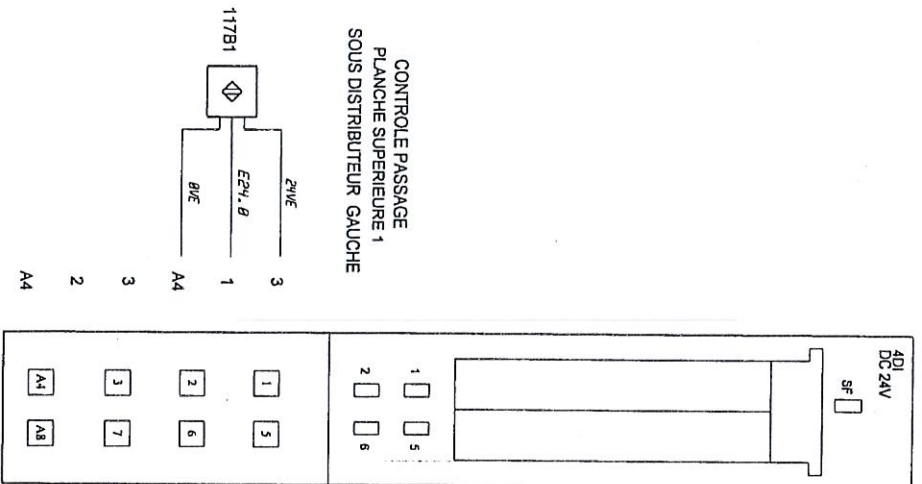
116E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



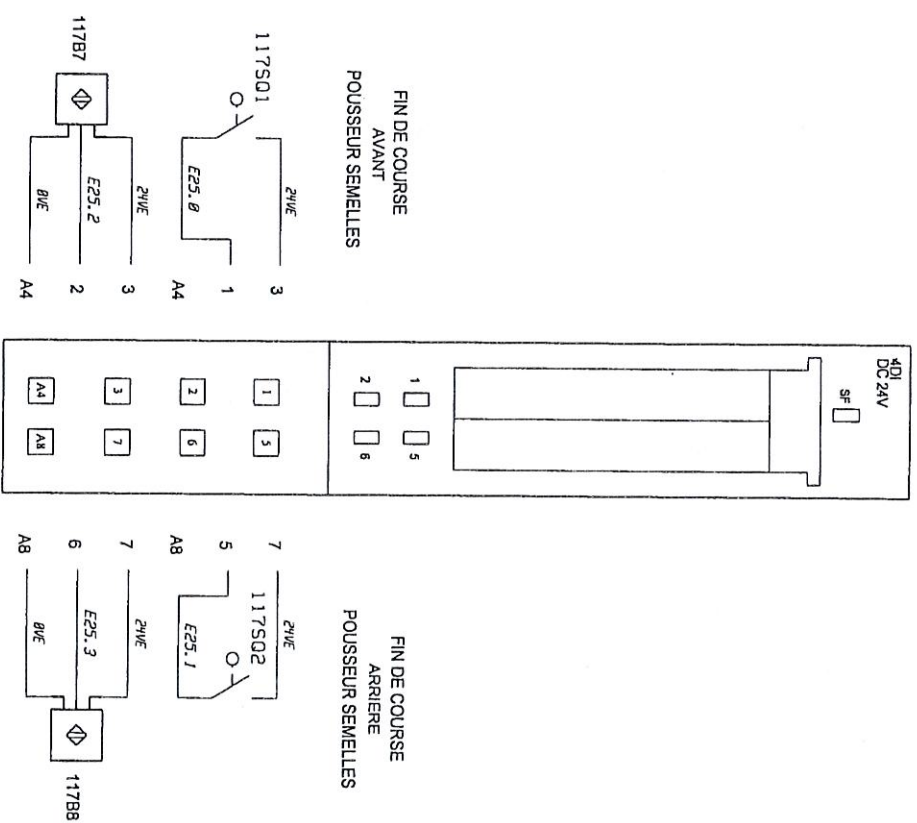
116E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



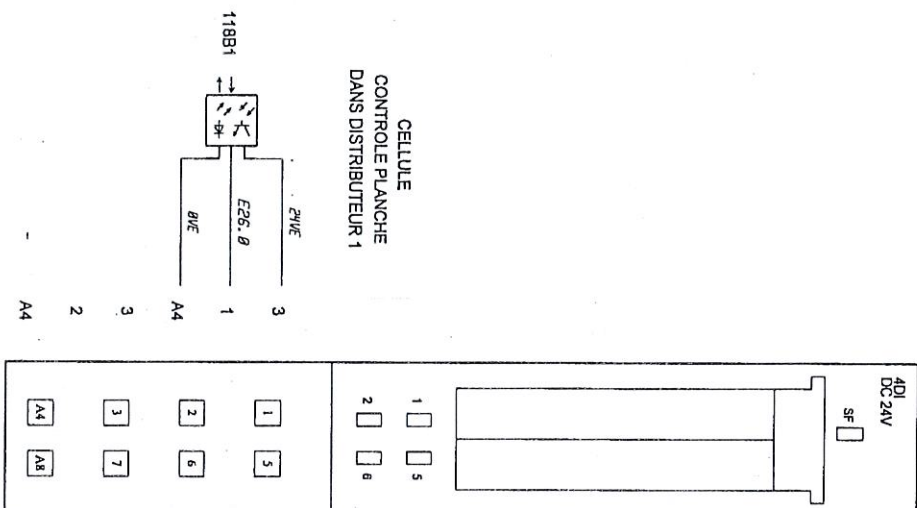
117E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



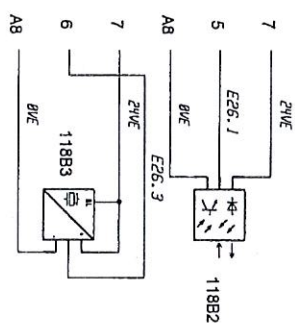
117E2
6ES7 193-4CB20-0AA0
6ES7 131-4BD00-0AA0



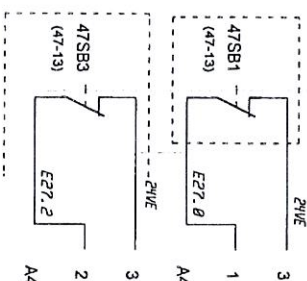
118E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



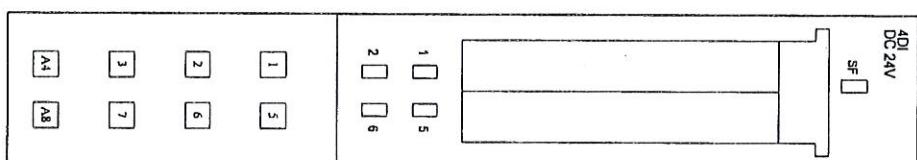
CELLULE
CONTROLE PLANCHE
DANS DISTRIBUTEUR 2



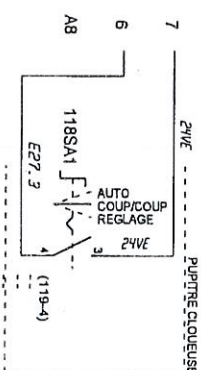
ARRET D'URGENCE
ENTREE TABLE
CHARGEMENT PLATEAUX



ARRET D'URGENCE
PUPITRE OPERATEUR
DROITE

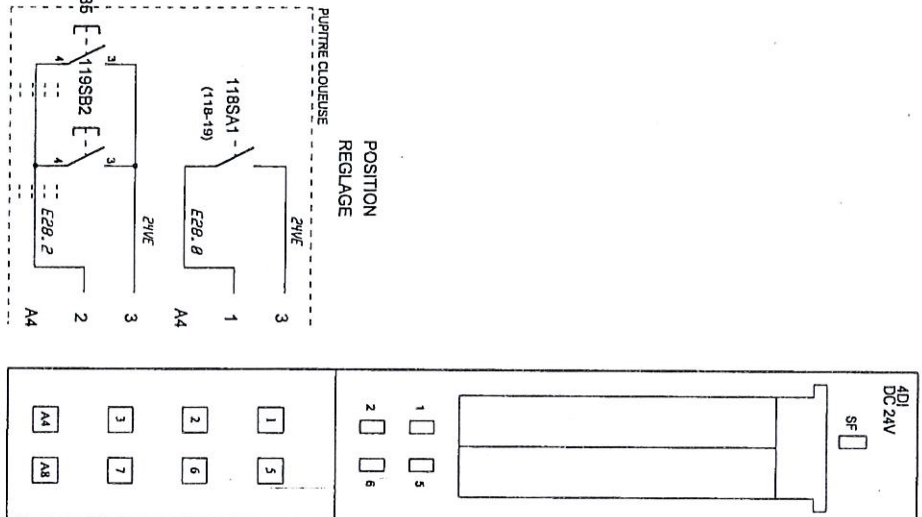


SELECTEUR
AUTO/COUP-COUPREGLAGE

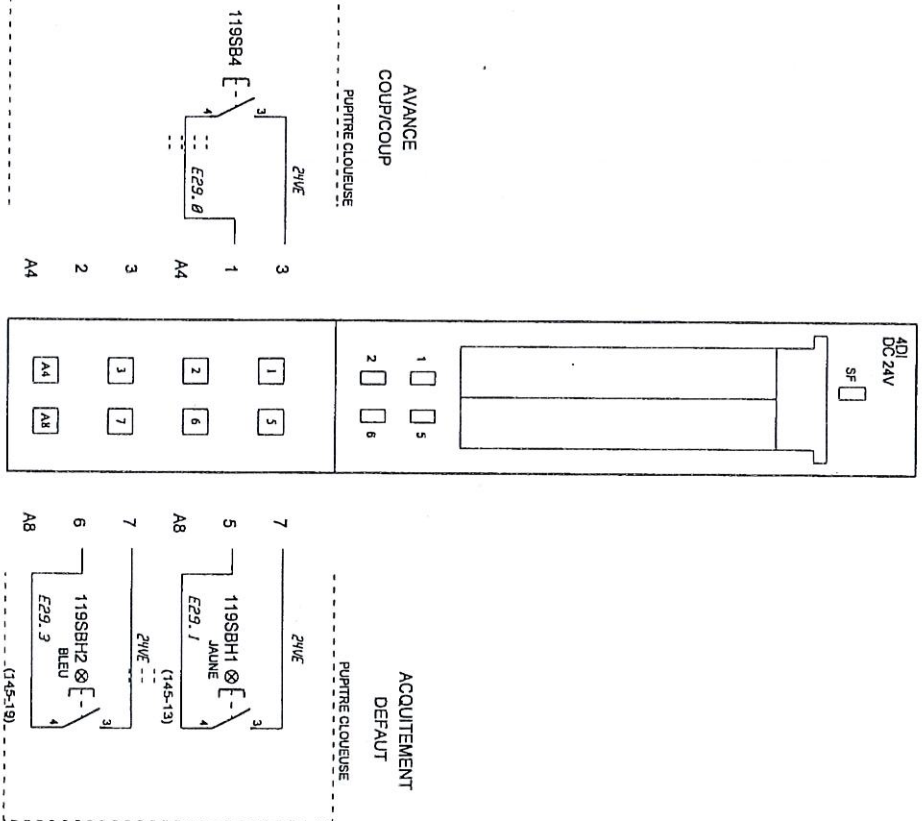


118E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

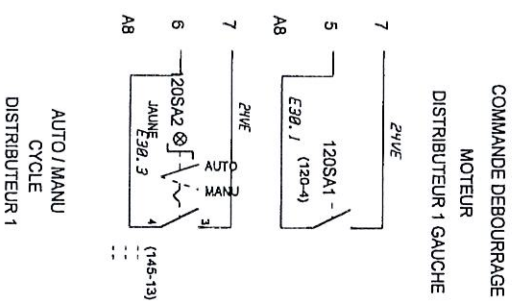
119E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



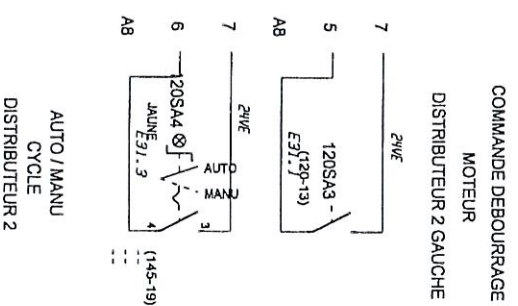
119E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



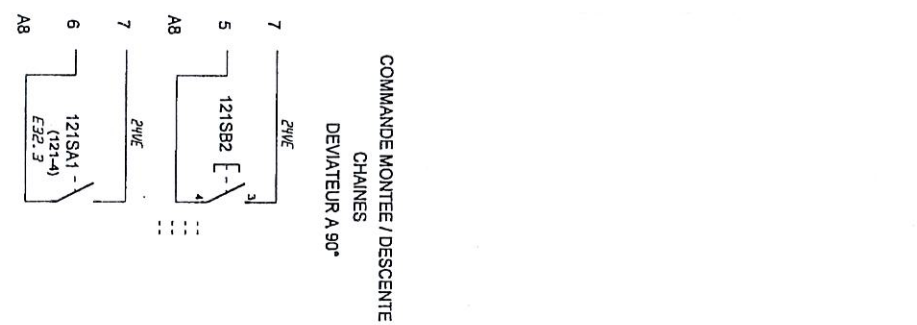
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



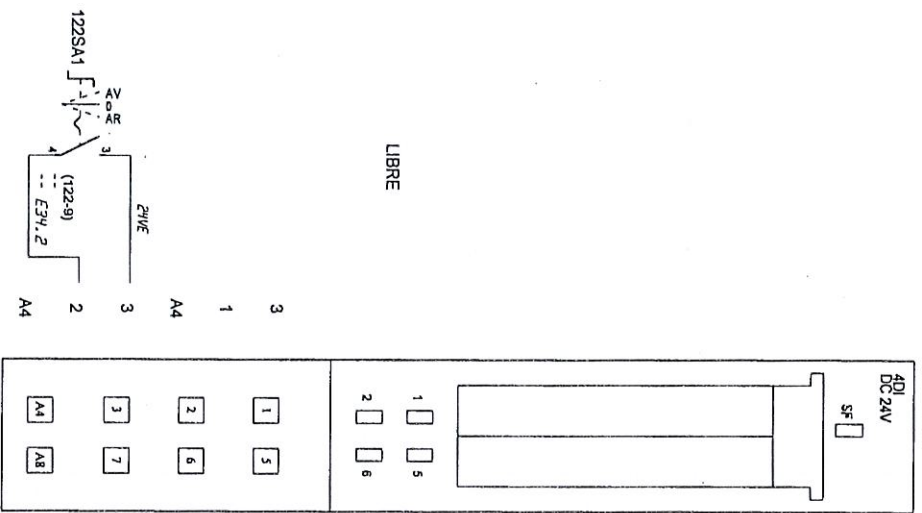
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

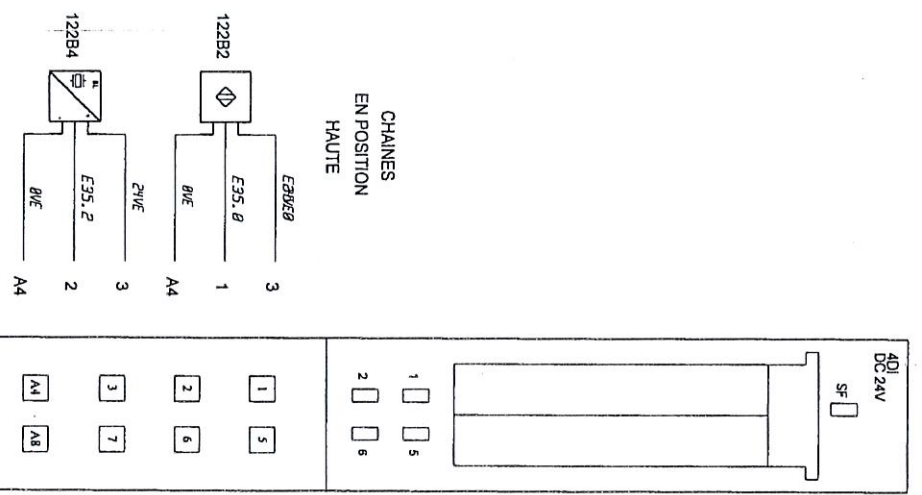


122E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



LIBRE
COMMANDE AVANT
CHAINES
ECLASEUR DE CLOUS

122E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

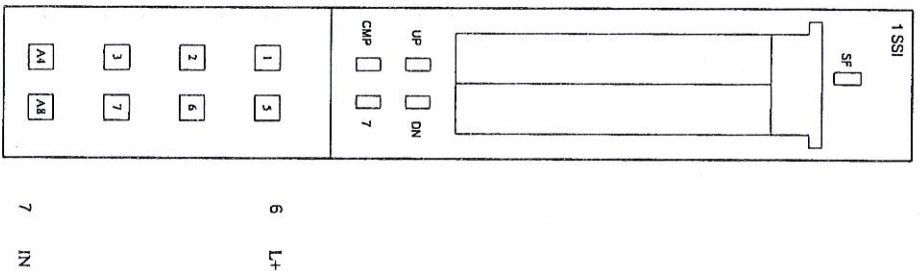
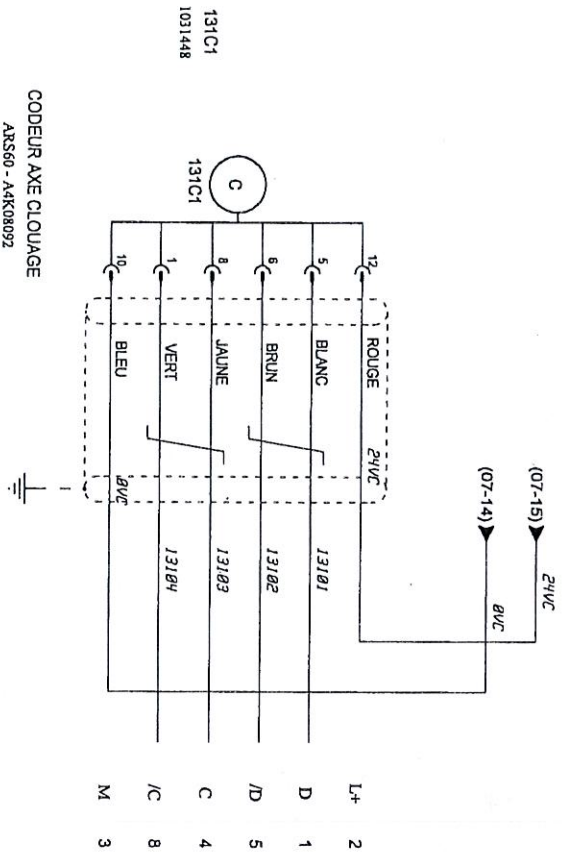


PRESENCE PALETTE
EN POSITION
HAUTE
CHAINES
ECLASEUR DE CLOUS

PRESENCE PALETTE
EN POSITION
BASSE
CHAINES
ECLASEUR DE CLOUS

LIASON CODEUR - COFFRET

CODEUR	COFFRET
BLEU →	BLEU
ROUGE →	ROUGE
BLANC →	BLANC
MARRON →	MARRON
JAUNE →	JAUNE
VIOLET →	VERT



PARAMETRE SSI

DIAGNOSTIC --- V

ACQUISITION --- synchrone

TYPE CAPTEUR --- SSI - 13 bits

CONVERTISSEUR --- gray

VITESSE TRANSFERT --- 1 MZ

TEMPS MONOFLAG --- 32 US

NORMALISATION ☐

NOMBRE DE BIT A DROITE --- 0

CHANGEMENT SENS DE ROTATION --- V

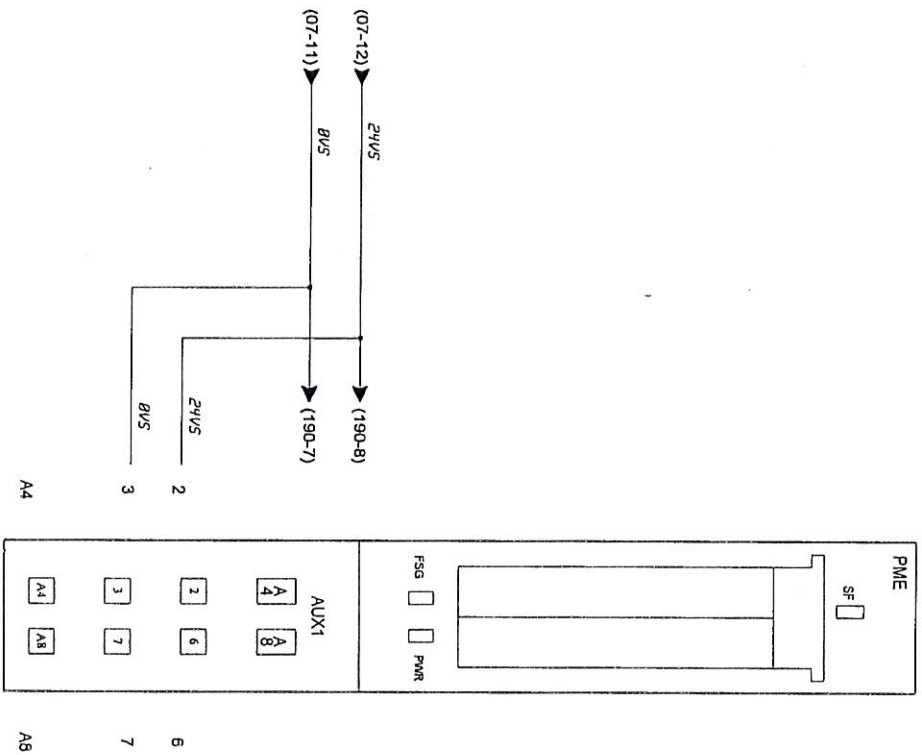
INCREMENT --- 8192

LATCH --- non activ

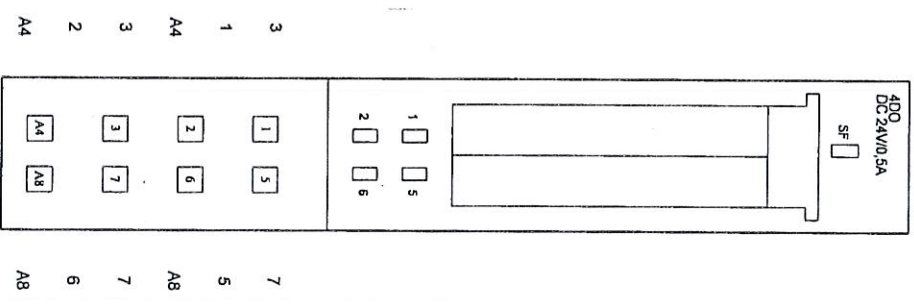
COMP 1 --- non activ

COMP 2 --- non activ

14AE1
 6ES7 138-4CB10-0AB0
 6ES7 193-4CC20-0AA0

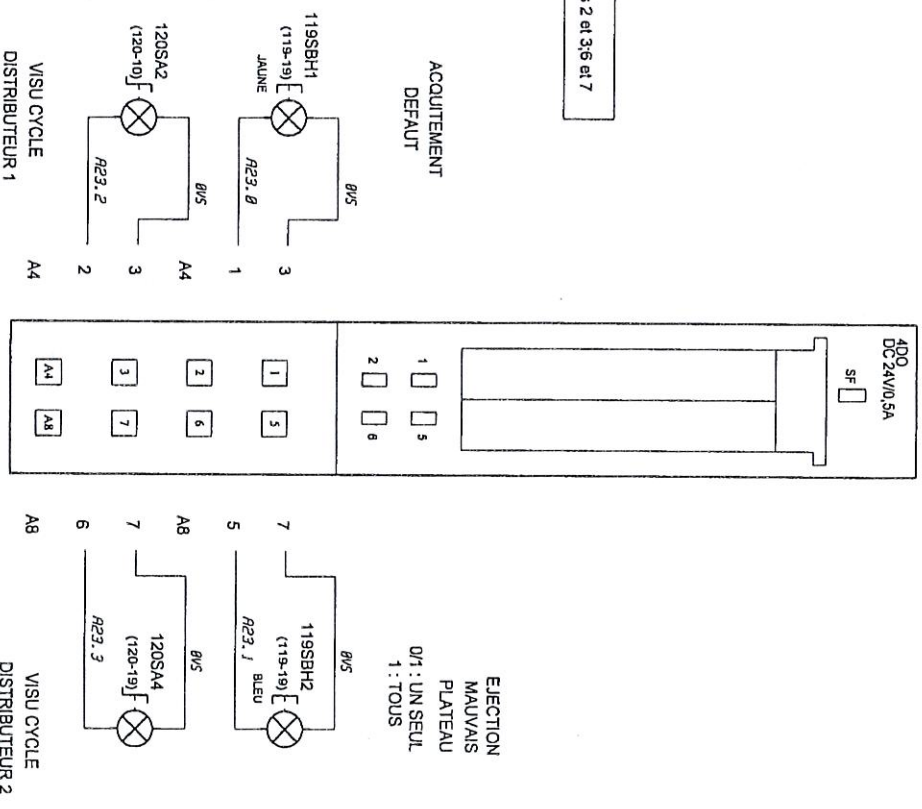


14SE1
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

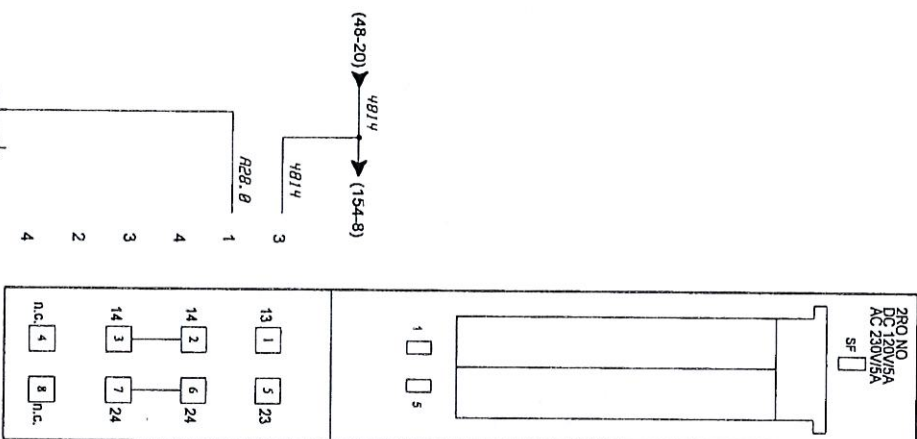


NOTA: Pont interne entre les bornes 2 et 3;6 et 7

14SE2
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

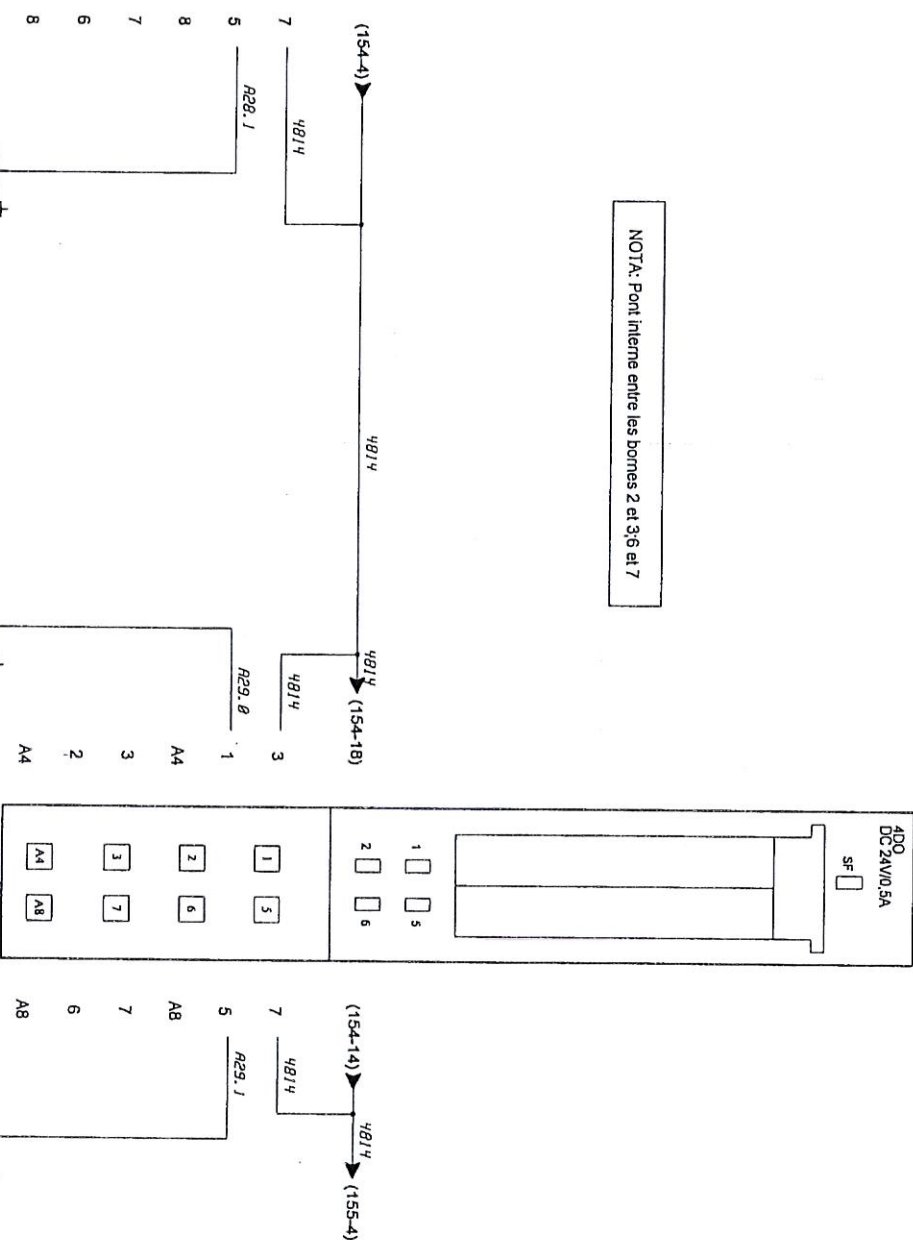


154E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3, 6 et 7

154E2
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



MONTÉE / DESCENTE
CHAÎNES
DEVIA TEUR A 90°

MISE EN REFERENCE
SEMELLES / BLOCS
EXTERIEURE

COMMANDE
BUTEE SUR
RENOI D'EQUERRE

COMMANDE
BUTEE SUR
ECRASEUR DE CLOUS

S.O.S. SODEME

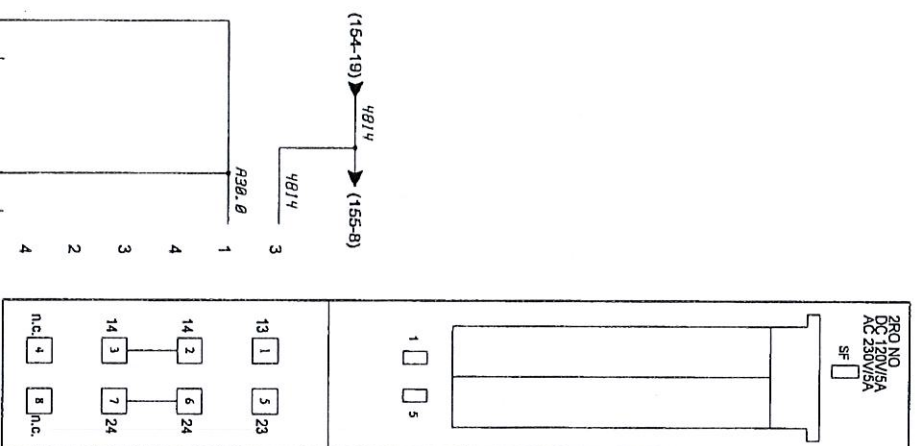
C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\ENCLIQUEUSE DE SEMELLE\PA060 SACCHI PALLETS\

SORTIES 110VAC

28-01-2011

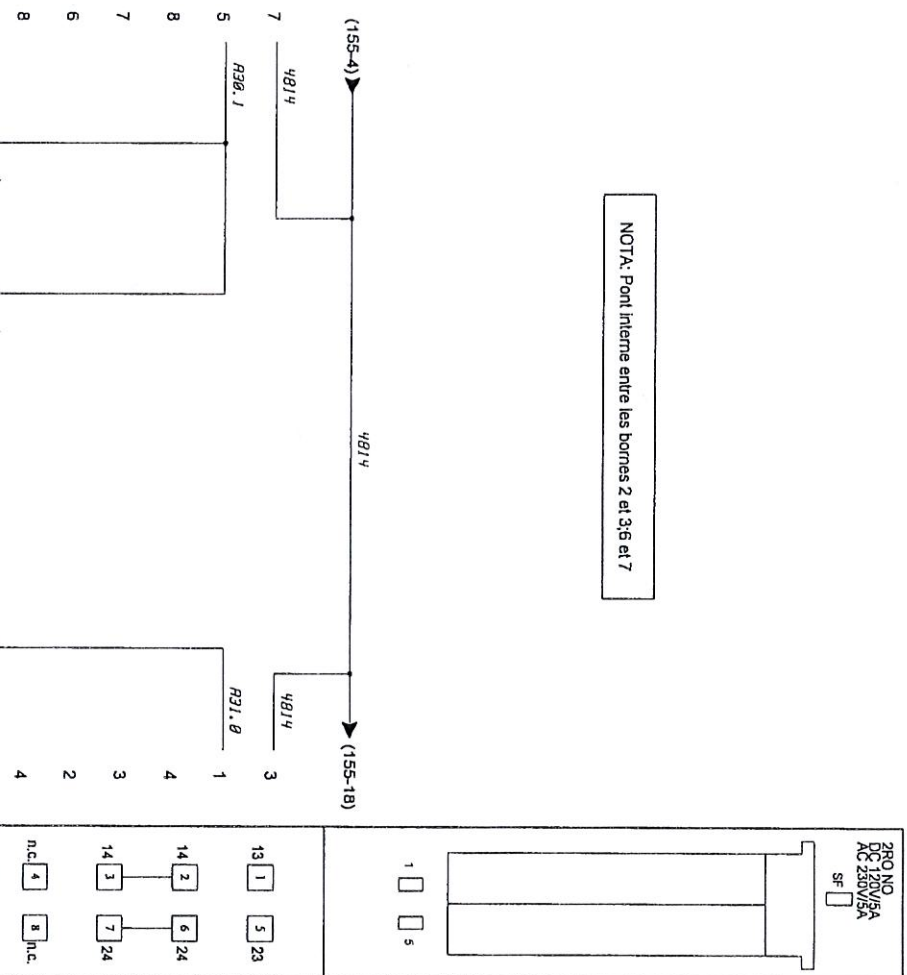
154 / 101

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3; 6 et 7

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



**BRIDAGE
POUSSEUR**

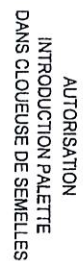
OUVERTURE
PINCÉ DROITE

OVERTURE
PINCÉ GAUCHE

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



6ES7 193-4CB20-0AA0/U
6ES7 193-4HB00-0AB0



COMMANDE
ENVOI PALETTE
VERS FIN DE LIGNE

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

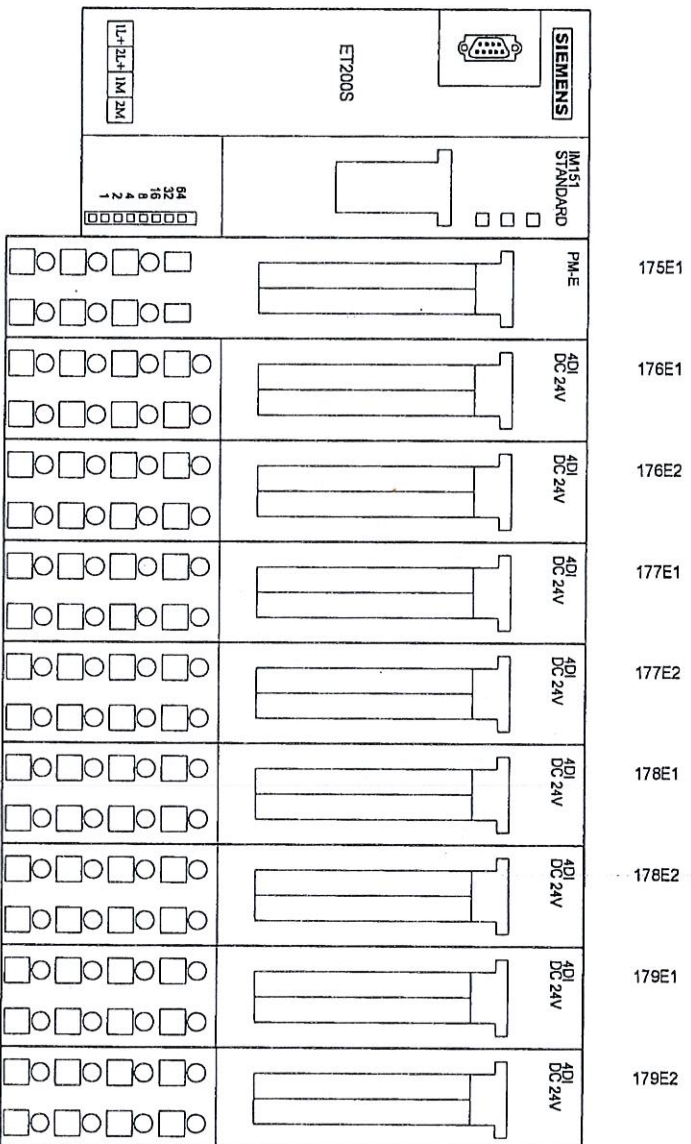


LIBRE

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21
S.O.S. SODEME			C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLIQUEUSE DE SEMELLE\PRO060 SACCHI PALLETS\													SORTIES 110VAC			28-04-2011	157 / 101

CONFIGURATION PROFIBUS COFFRET DISTRIBUTEUR DE CLOUS

ADRESSE : 16



CONFIGURATION PROFIBUS COFFRET DISTRIBUTEUR DE CLOUS

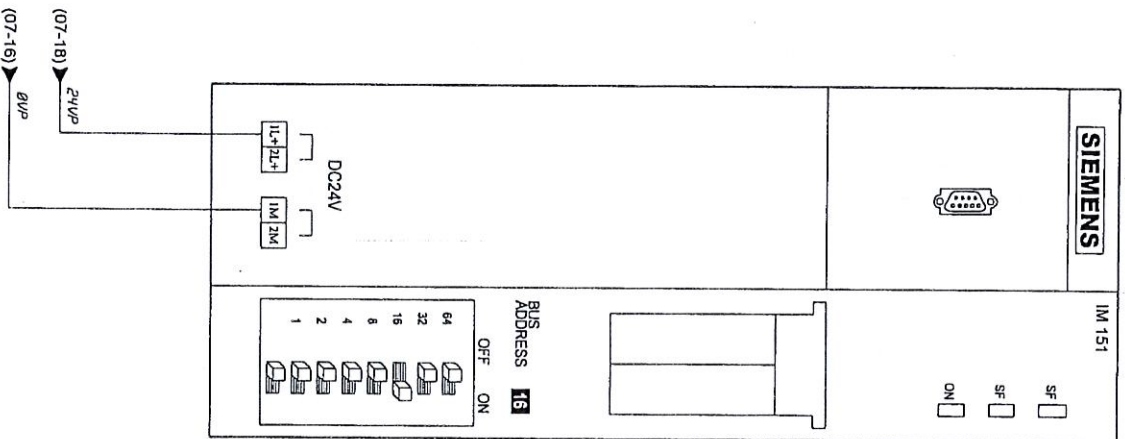
		PM-E	190E1
A34.0		4DO AC 24V/0.5A	191E1
A35.0		4DO AC 24V/0.5A	191E2
A36.0		4DO AC 24V/0.5A	192E1
A37.0		4DO AC 24V/0.5A	192E2
A38.0		4DO AC 24V/0.5A	193E1
A39.0		4DO AC 24V/0.5A	193E2
A40.0		4DO AC 24V/0.5A	194E1
A41.0		4DO AC 24V/0.5A	194E2
A42.0		2RO NO DC 120V/5A AC 230V/5A	206E1
A43.0		2RO NO DC 120V/5A AC 230V/5A	206E2
A44.0		2RO NO DC 120V/5A AC 230V/5A	207E1
A45.0		2RO NO DC 120V/5A AC 230V/5A	207E2
A46.0		2RO NO DC 120V/5A AC 230V/5A	208E1
A47.0		2RO NO DC 120V/5A AC 230V/5A	208E2
A48.0		2RO NO DC 120V/5A AC 230V/5A	209E1
A49.0		2RO NO DC 120V/5A AC 230V/5A	209E2

CONFIGURATION PROFIBUS COFFRET DISTRIBUTEUR DE CLOUS

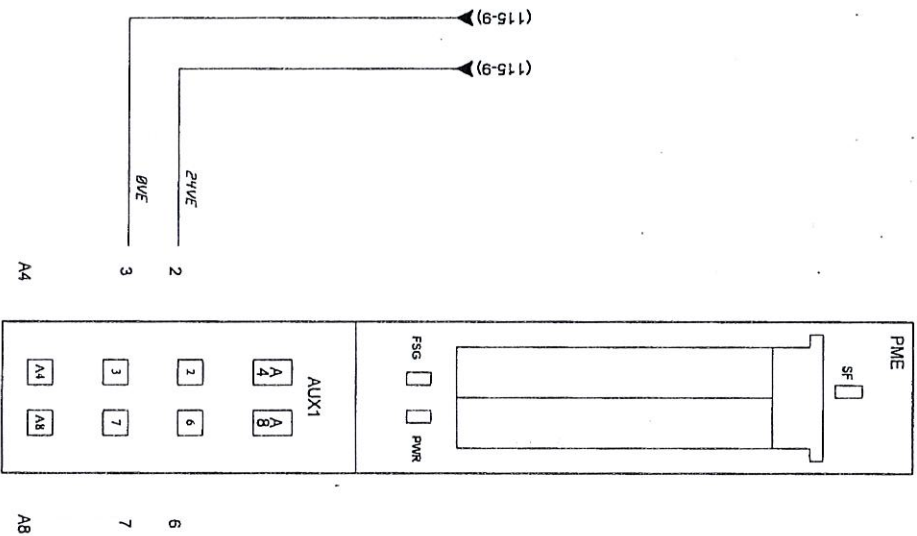
210E1	2PRO NO DC 120V/5A AC 230V/5A		A50.0	
210E2	2PRO NO DC 120V/5A AC 230V/5A		A51.0	
211E1	2PRO NO DC 120V/5A AC 230V/5A		A52.0	
211E2	2PRO NO DC 120V/5A AC 230V/5A		A53.0	
213E1	2PRO NO DC 120V/5A AC 230V/5A		A56.0	
213E2	2PRO NO DC 120V/5A AC 230V/5A		A57.0	
FIN DE LIGNE				

6ES7 151-1AA02-0AB0

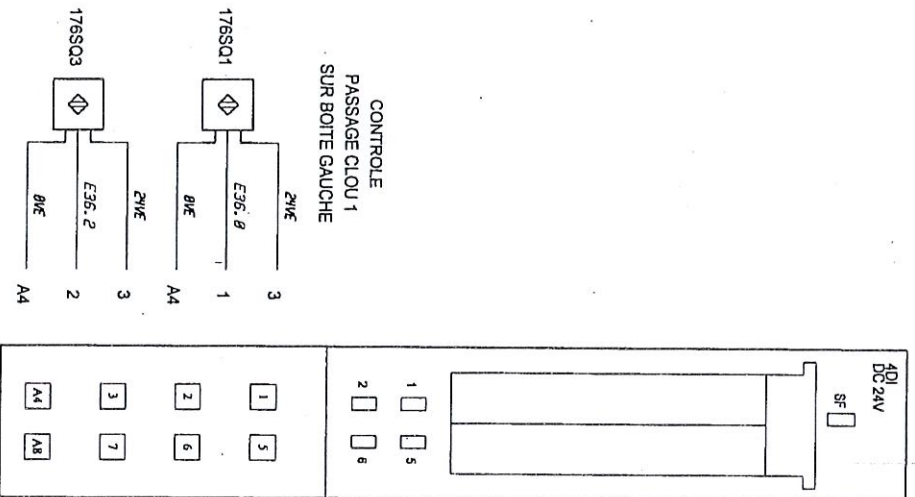
174E1



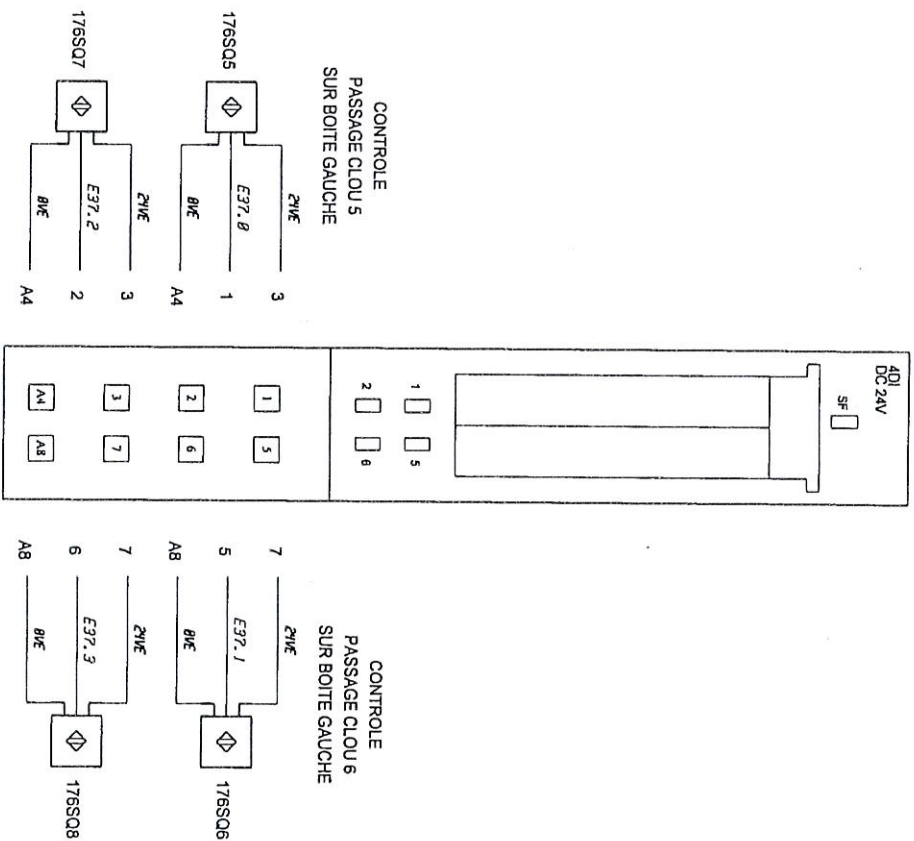
17SE1
 6ES7 138-4CB10-0AB0
 6ES7 193-4CC20-0AA0



176E1
6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0



176E2
6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0



CONTROLE
PASSAGE CLOU 3
SUR BOITE GAUCHE

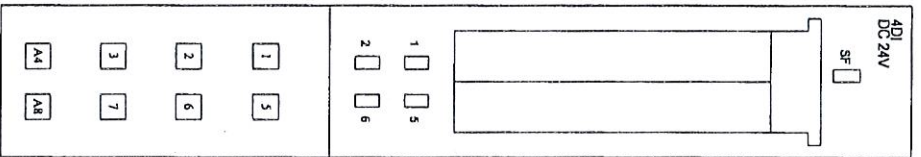
CONTROLE
PASSAGE CLOU 4
SUR BOITE GAUCHE

CONTROLE
PASSAGE CLOU 7
SUR BOITE GAUCHE

CONTROLE
PASSAGE CLOU 8
SUR BOITE GAUCHE

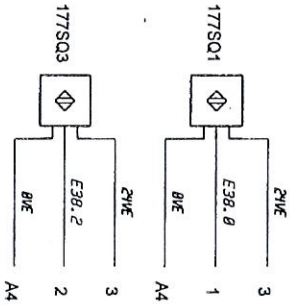
177E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



CONTROLE

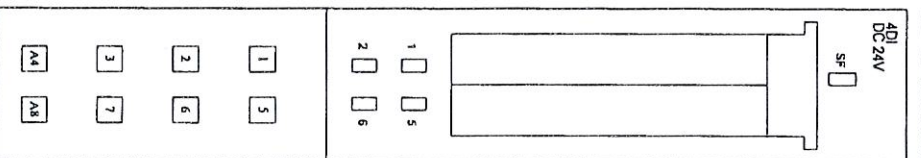
PASSAGE CLOU 9
SUR BOITE GAUCHE



CONTROLE
PASSAGE CLOU 11
SUR BOITE GAUCHE

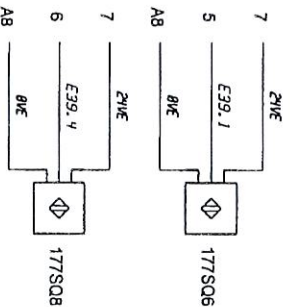
177E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



CONTROLE

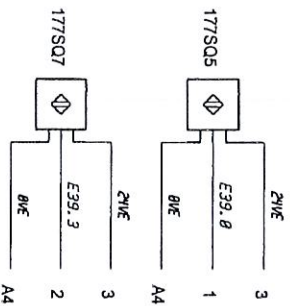
PASSAGE CLOU 14
SUR BOITE DROITE



CONTROLE
PASSAGE CLOU 16
SUR BOITE DROITE

CONTROLE

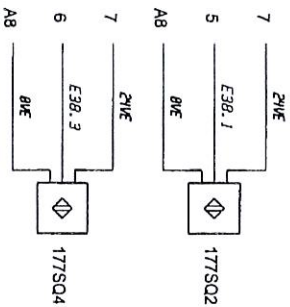
PASSAGE CLOU 13
SUR BOITE DROITE



CONTROLE
PASSAGE CLOU 15
SUR BOITE DROITE

CONTROLE

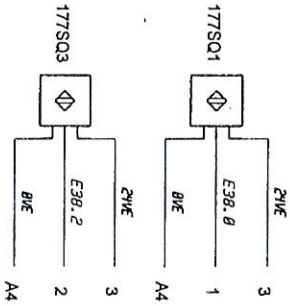
PASSAGE CLOU 10
SUR BOITE GAUCHE



CONTROLE
PASSAGE CLOU 12
SUR BOITE GAUCHE

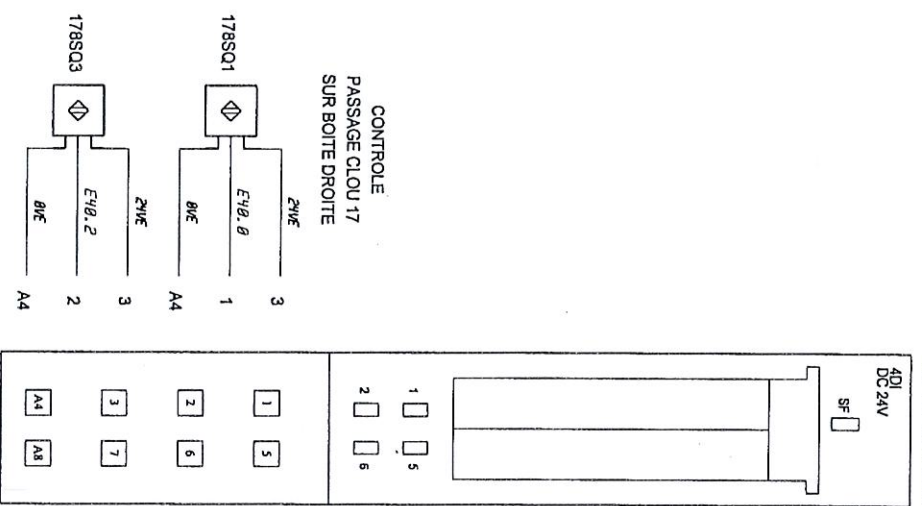
CONTROLE

PASSAGE CLOU 9
SUR BOITE GAUCHE



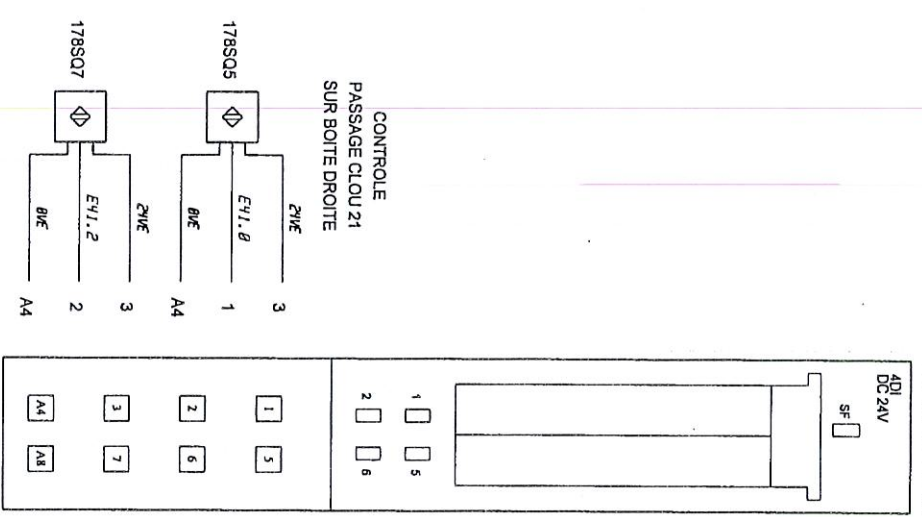
CONTROLE
PASSAGE CLOU 11
SUR BOITE GAUCHE

178E1
6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0



CONTROL
PASSAGE CLOU 19
SUR BOITE DROITE

178E2
6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0

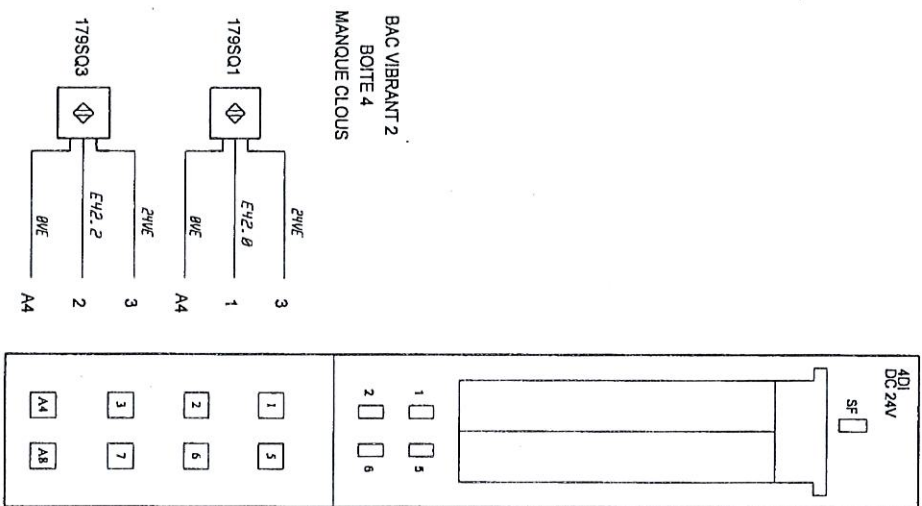


CONTROL
PASSAGE CLOU 23
SUR BOITE DROITE

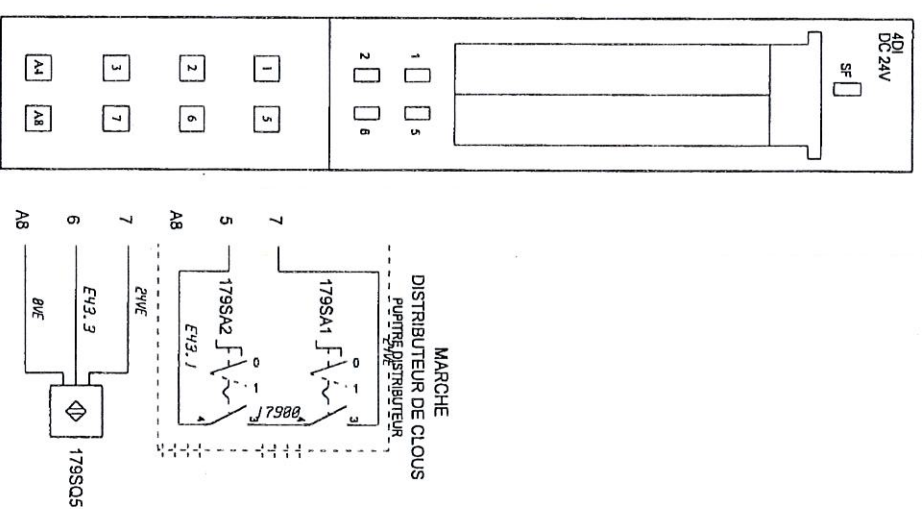
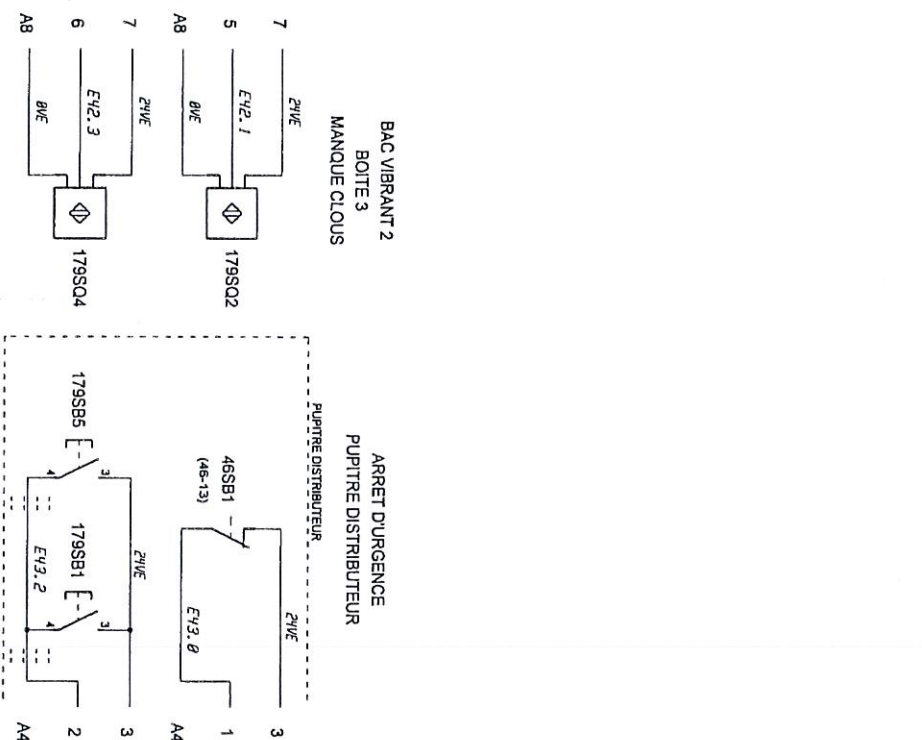
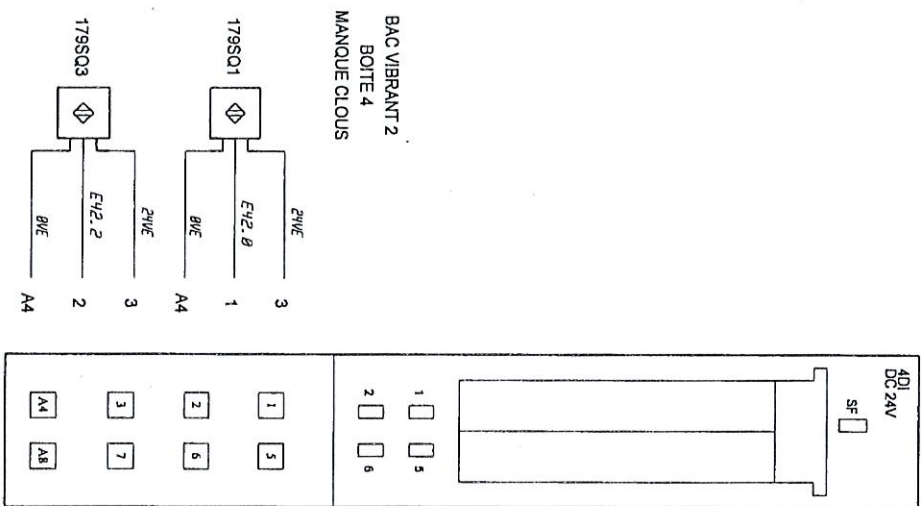
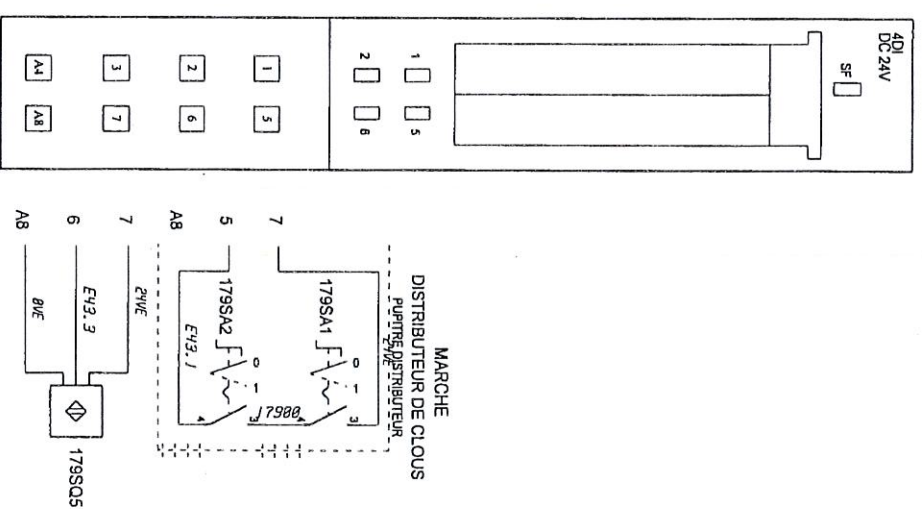
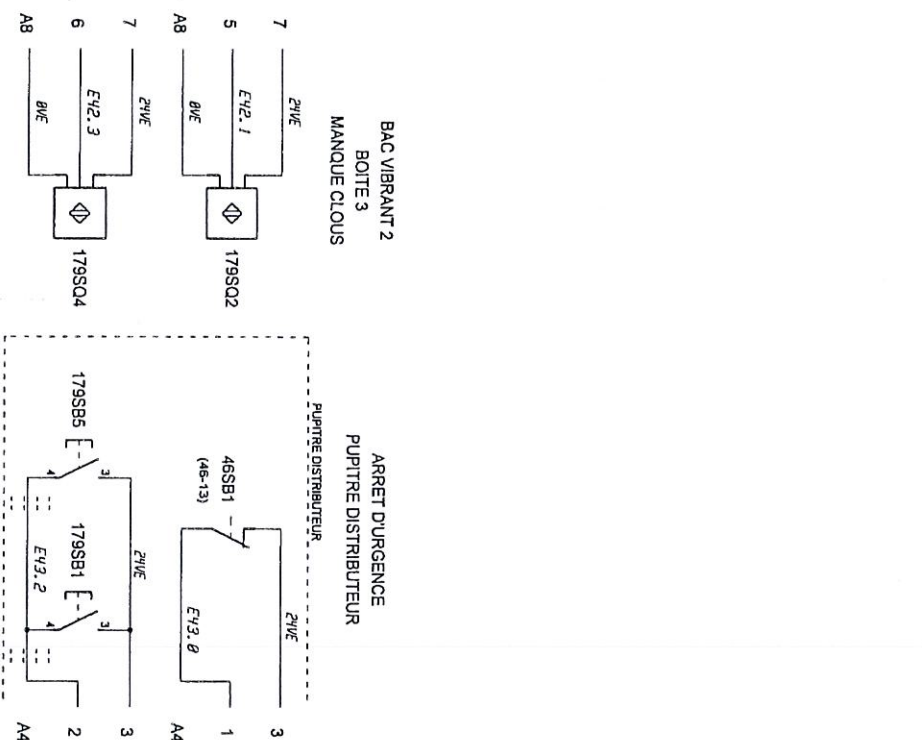
CONTROL
PASSAGE CLOU 22
SUR BOITE DROITE

CONTROL
PASSAGE CLOU 24
SUR BOITE DROITE

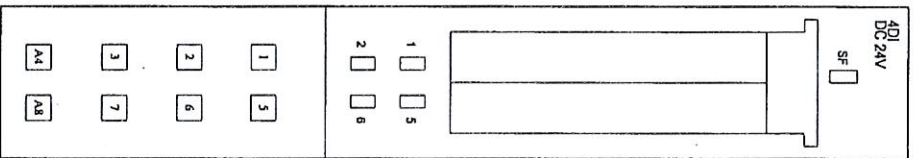
179E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



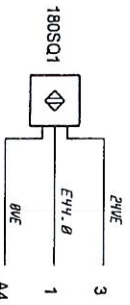
179E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



180E1
6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0



PMH
BOTTE A CLOUS
BAC VIBRANT 2
DROIT



LIBRE

LIBRE

S.O.S. SODEME

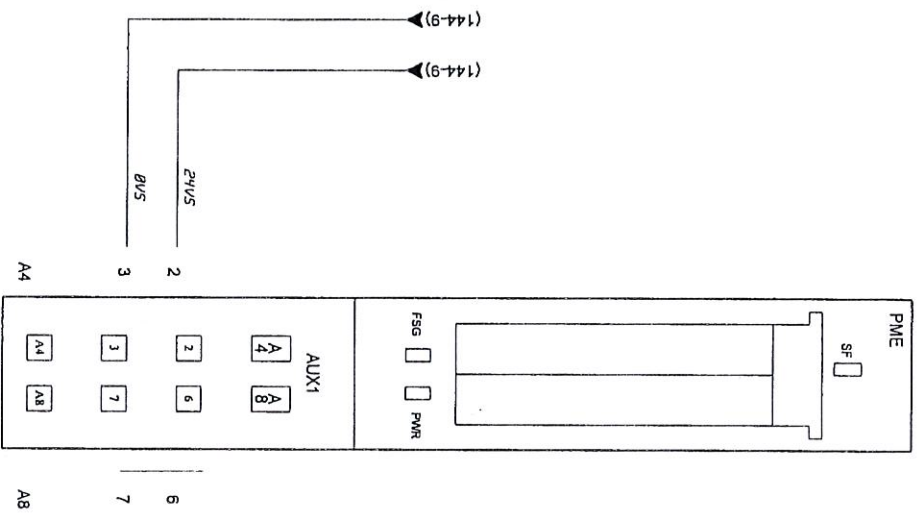
C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLIQUEUSE DE SEMELLE\PRO060 SAGCHI PALETS\

ENTREES

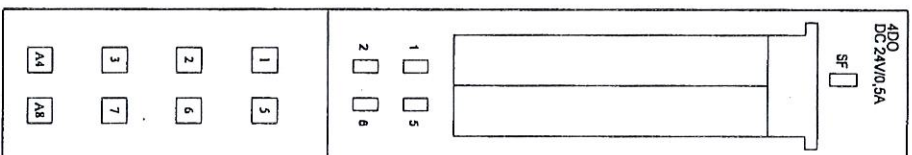
29-09-2011

180 / 101

190E1
 6ES7 138-4CB10-0AB0
 6ES7 193-1CC20-0AA0



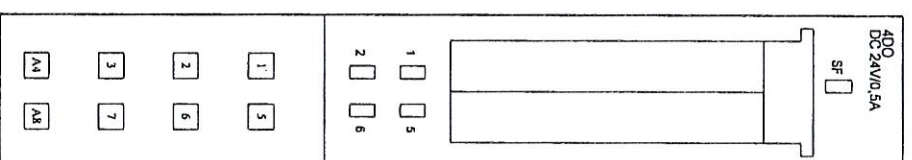
191E1
6ES7 193-4CB20-0AA0U
6ES7 132-4BD00-0AA0



DEFAULT PASSAGE
CLOUS 1
BOITE INFÉRIEURE

DEFAULT PASSAGE
CLOUS 3
BOITE INFÉRIEURE

191E2
6ES7 193-4CB20-0AA0U
6ES7 132-4BD00-0AA0



DEFAULT PASSAGE
CLOUS 2
BOITE INFÉRIEURE

DEFAULT PASSAGE
CLOUS 5
BOITE INFÉRIEURE

DEFAULT PASSAGE
CLOUS 4
BOITE INFÉRIEURE

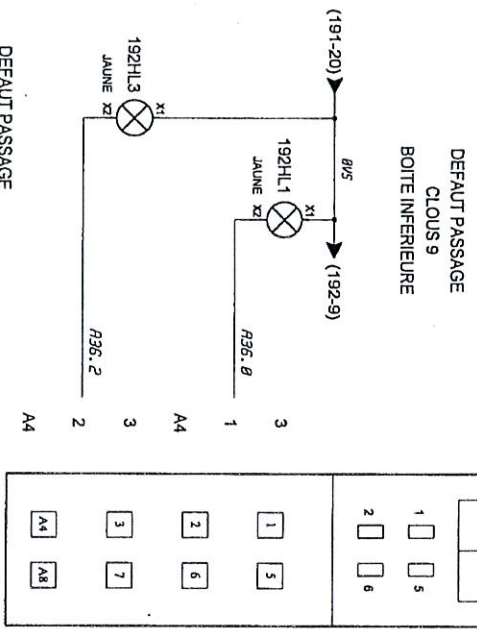
DEFAULT PASSAGE
CLOUS 7
BOITE INFÉRIEURE

NOTA: Pont interne entre les bornes 2 et 3,6 et 7

DEFAULT PASSAGE
CLOUS 6
BOITE INFÉRIEURE

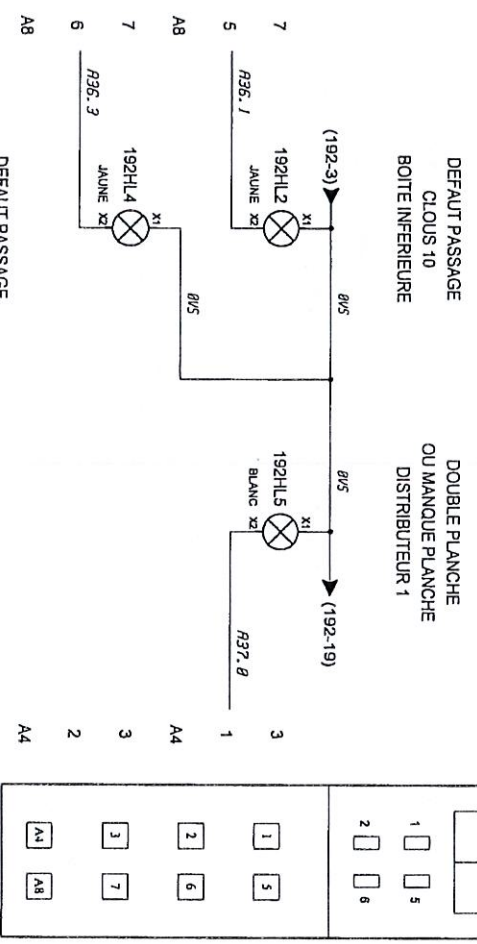
DEFAULT PASSAGE
CLOUS 8
BOITE INFÉRIEURE

192E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



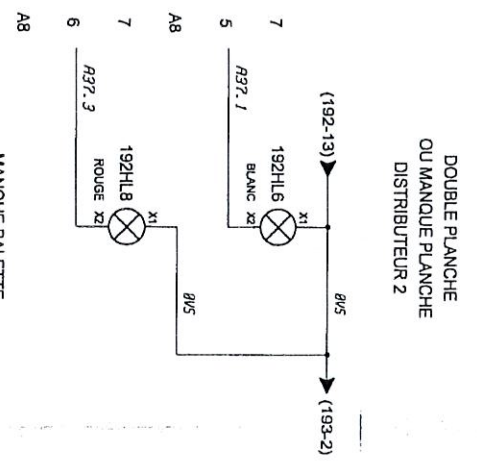
DEFAULT PASSAGE
CLOUS 11
BOITE INFÉRIEURE

192E2
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

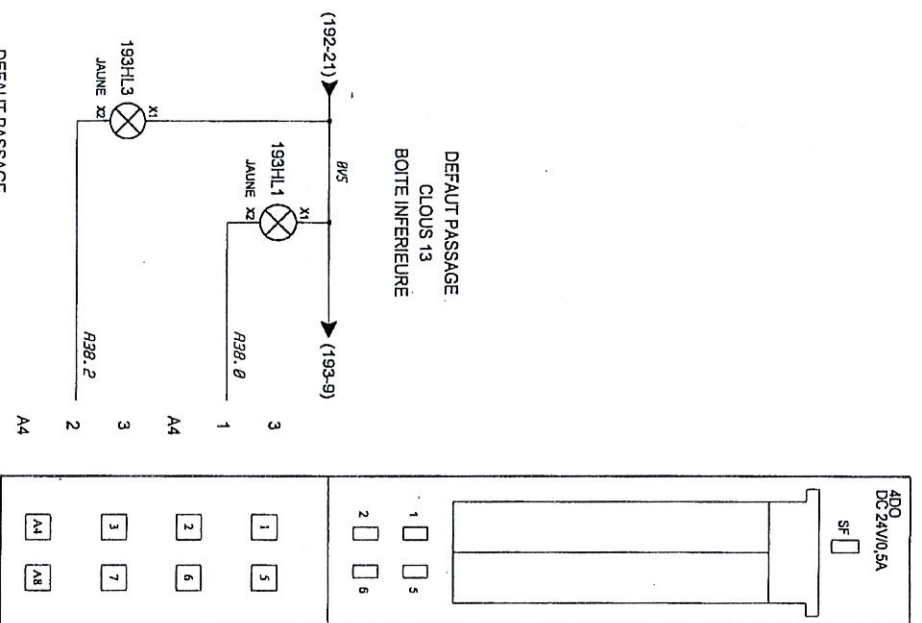


DEFAULT PASSAGE
CLOUS 12
BOITE INFÉRIEURE

NOTA: Pont interne entre les bornes 2 et 3,6 et 7

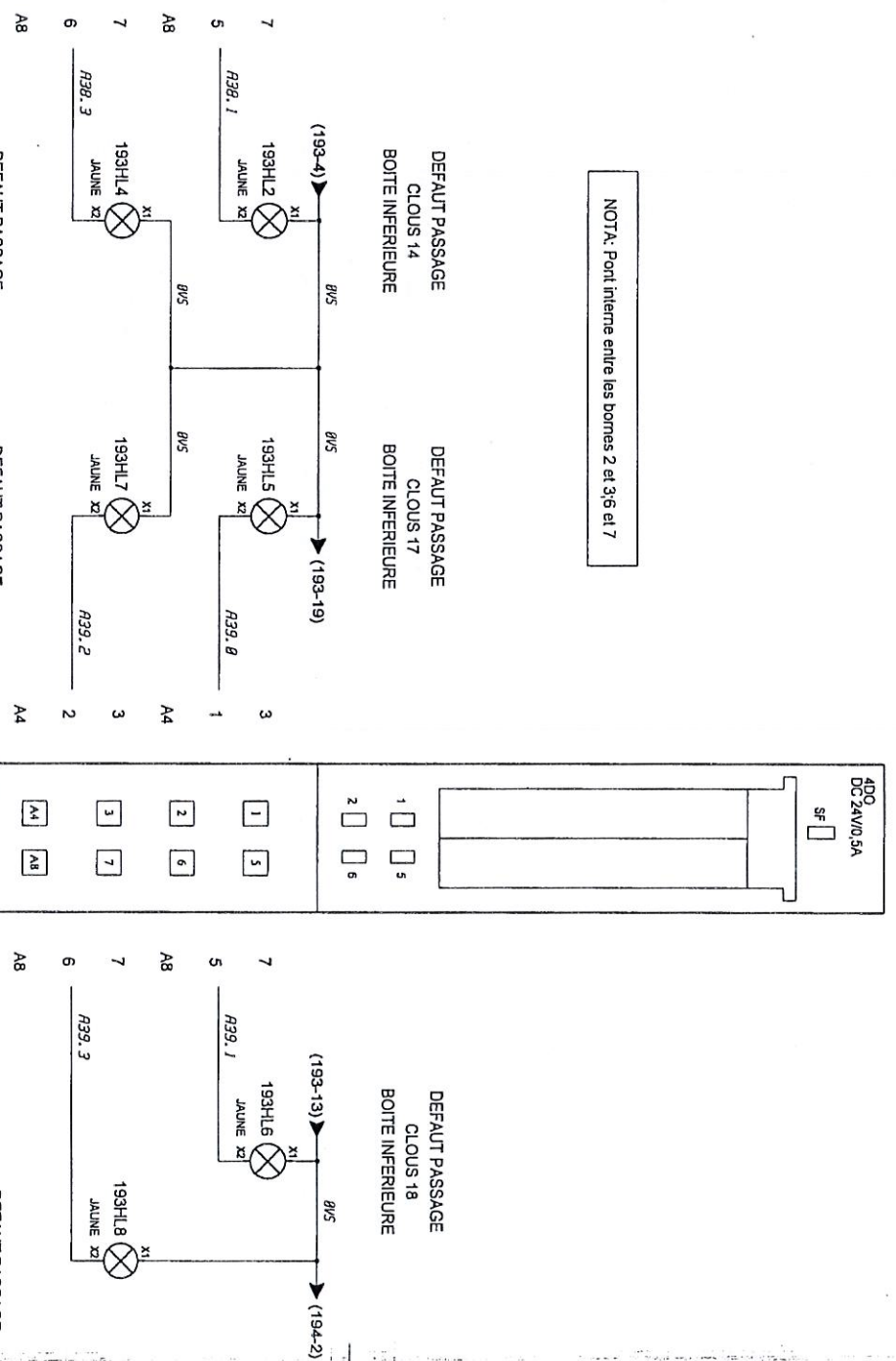


6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

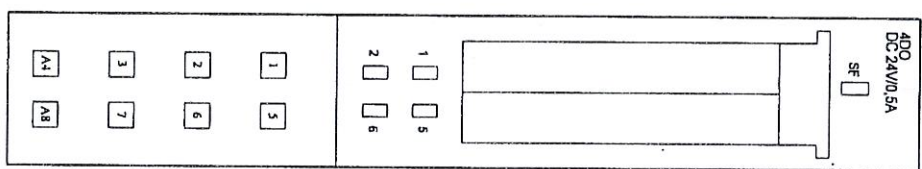


NOTA: Pont interne entre les bornes 2 et 3, 6 et 7

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

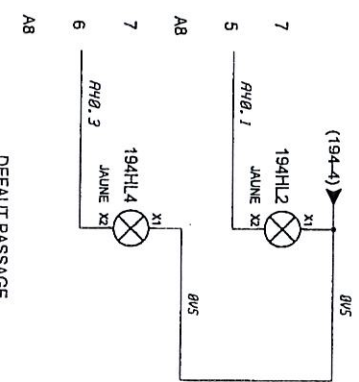


194E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



DEFAULT PASSAGE
CLOUS 21
BOITE INFERIEURE

DEFAULT PASSAGE
CLOUS 23
BOITE INFERIEURE

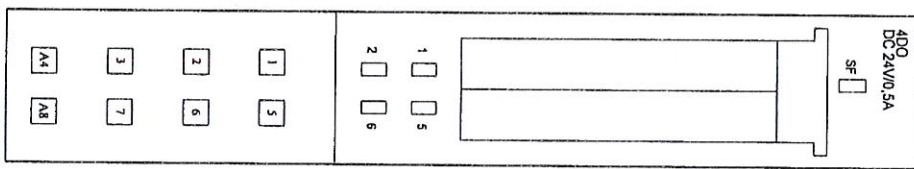


DEFAULT PASSAGE
CLOUS 22
BOITE INFERIEURE

DEFAULT PASSAGE
CLOUS 24
BOITE INFERIEURE

NOTA: Pont Interne entre les bornes 2 et 3/5 et 7

194E2
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



DEFAULT PASSAGE
CLOUS 21
BOITE INFERIEURE

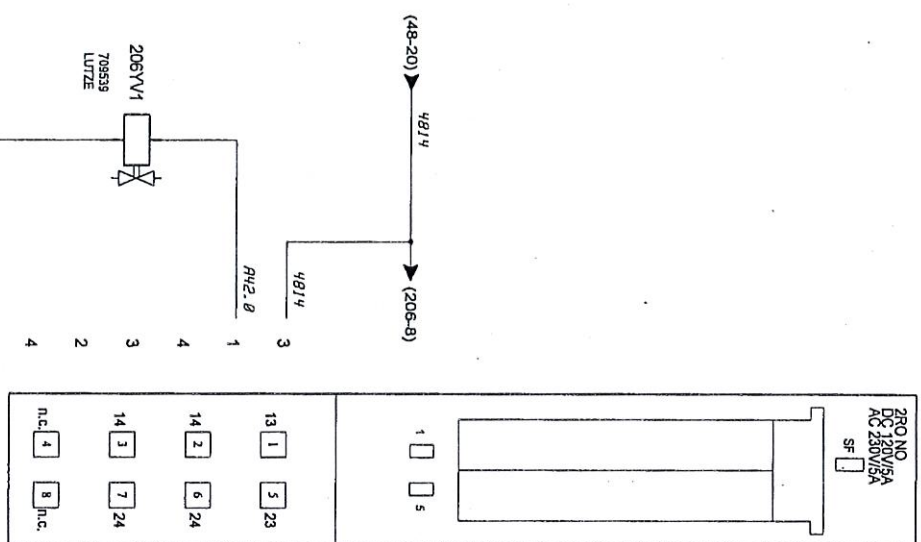
DEFAULT PASSAGE
CLOUS 23
BOITE INFERIEURE



DEFAULT PASSAGE
CLOUS 22
BOITE INFERIEURE

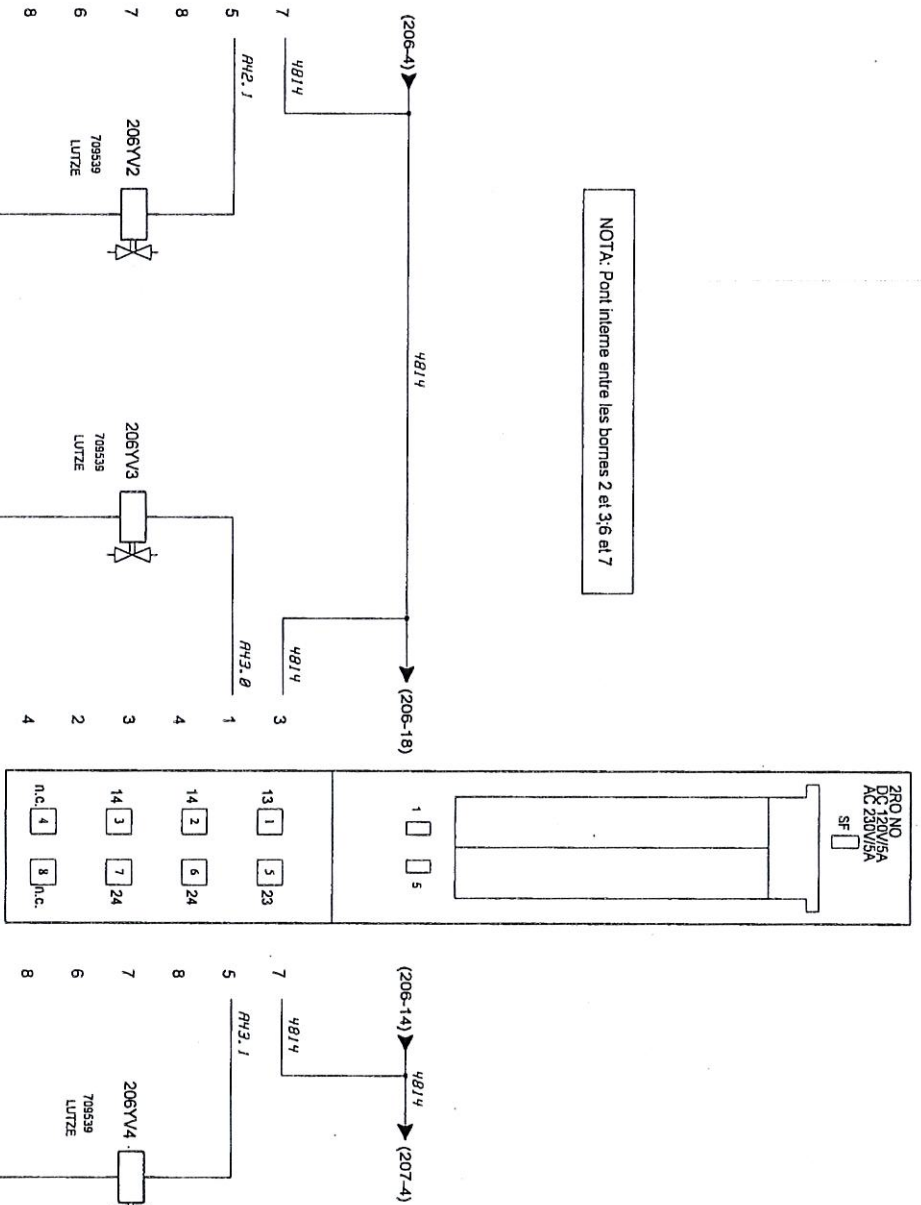
DEFAULT PASSAGE
CLOUS 24
BOITE INFERIEURE

206E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 36 et 7

206E2
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



DISTRIBUTEUR
CLOUS 1

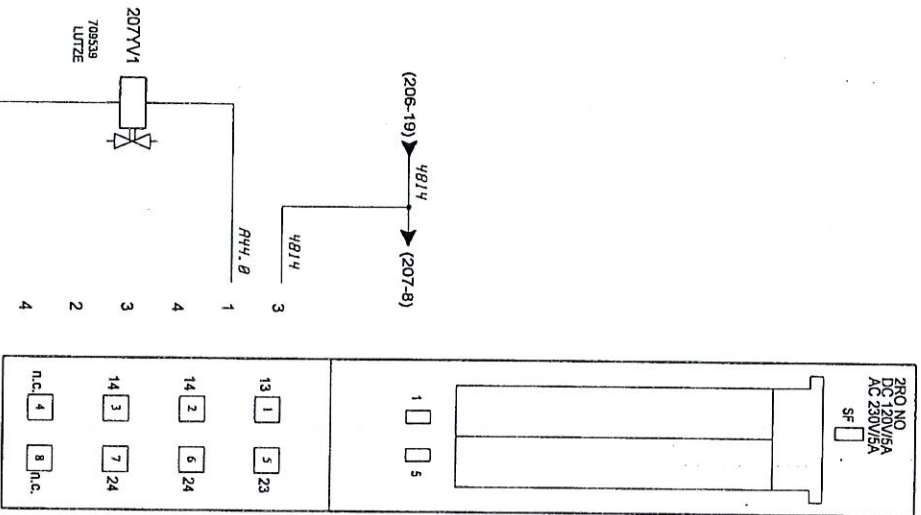
DISTRIBUTEUR
CLOUS 2

DISTRIBUTEUR
CLOUS 3

DISTRIBUTEUR
CLOUS 4

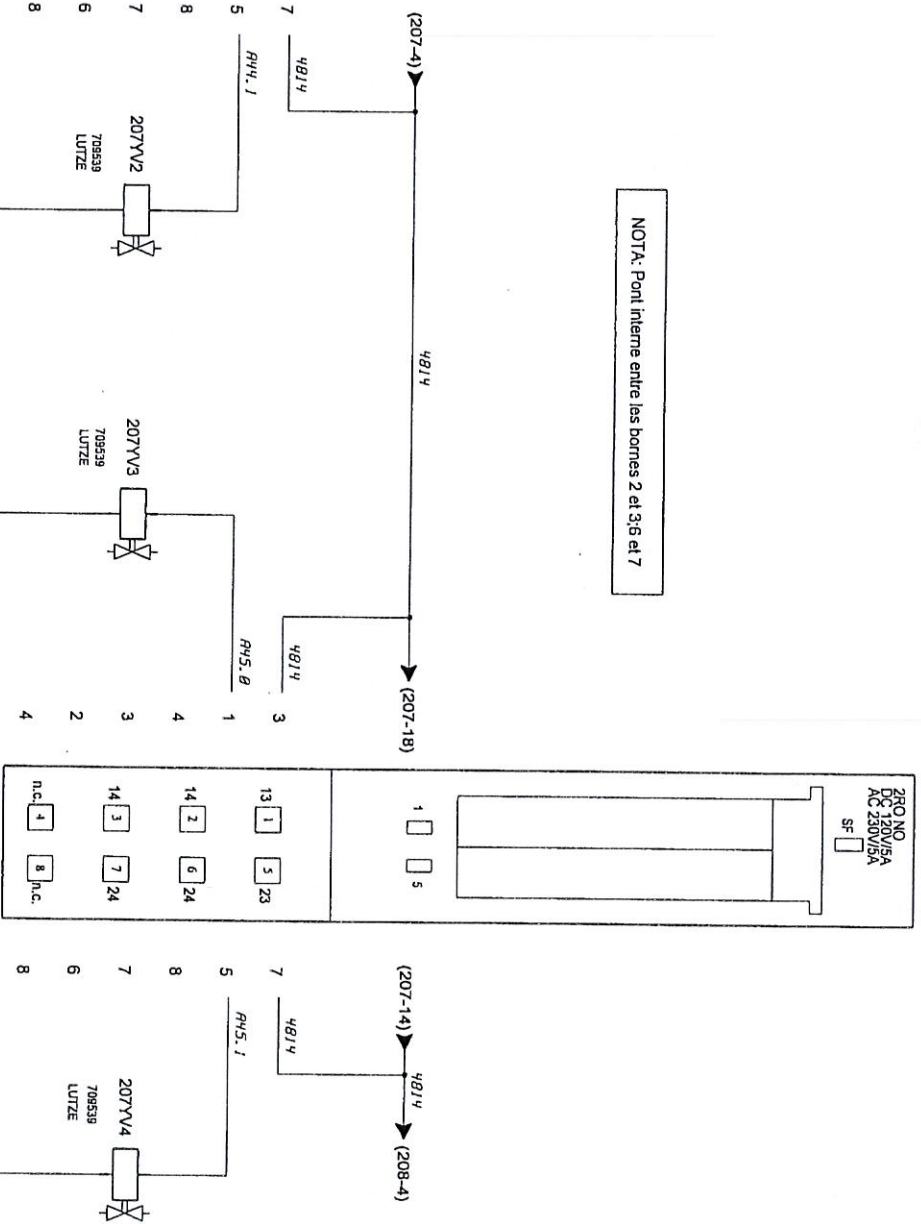
207E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



207E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3,6 et 7

DISTRIBUTEUR
CLOUS 5

DISTRIBUTEUR
CLOUS 6

DISTRIBUTEUR
CLOUS 7

DISTRIBUTEUR
CLOUS 8

S.O.S. SODEME

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSEUSE DE SEMELLE\PROG00 SACCHI PALLETS\

SORTIES 110VAC

29-04-2011

207 / 101

6ES7 193-4CB20-0AA0/U

2RO NO



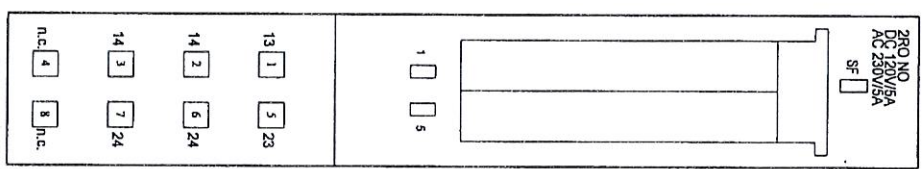
4814

DISTRIBUTEUR
CLOUS 12

208 / 101

209E1
 6ES7 193-4CB20-0AA0/U
 6ES7 132-4HB00-0AB0

209E2
 6ES7 193-4CB20-0AA0/U
 6ES7 132-4HB00-0AB0



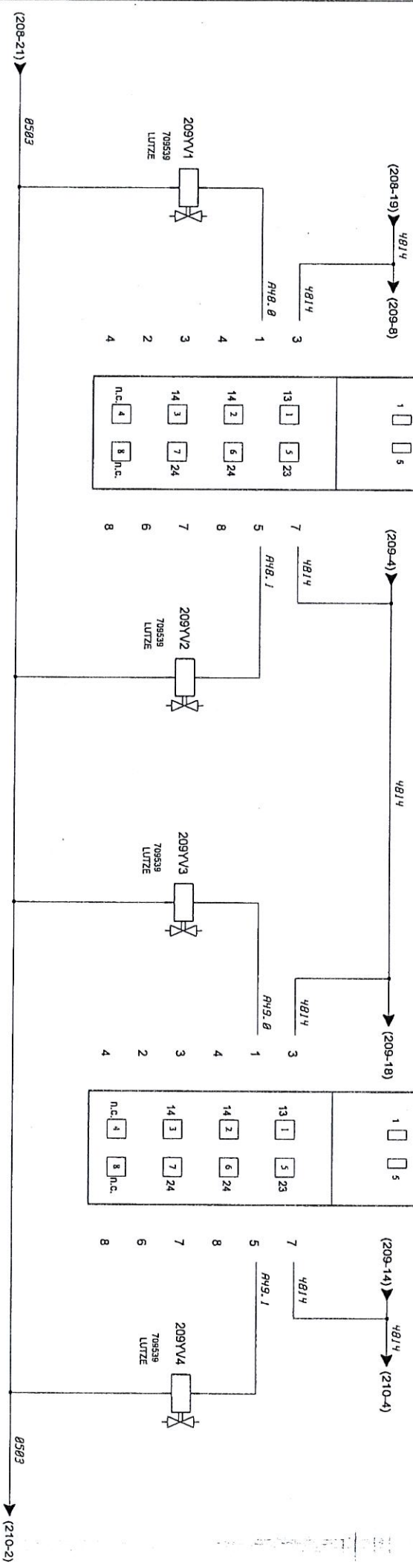
NOTA: Pont interne entre les bornes 2 et 3/6 et 7

DISTRIBUTEUR
 CLOUS 13

DISTRIBUTEUR
 CLOUS 14

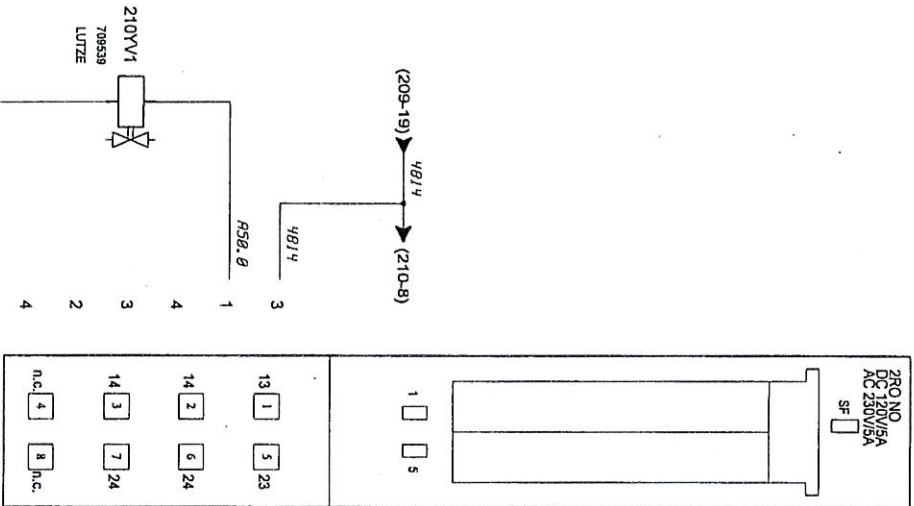
DISTRIBUTEUR
 CLOUS 15

DISTRIBUTEUR
 CLOUS 16



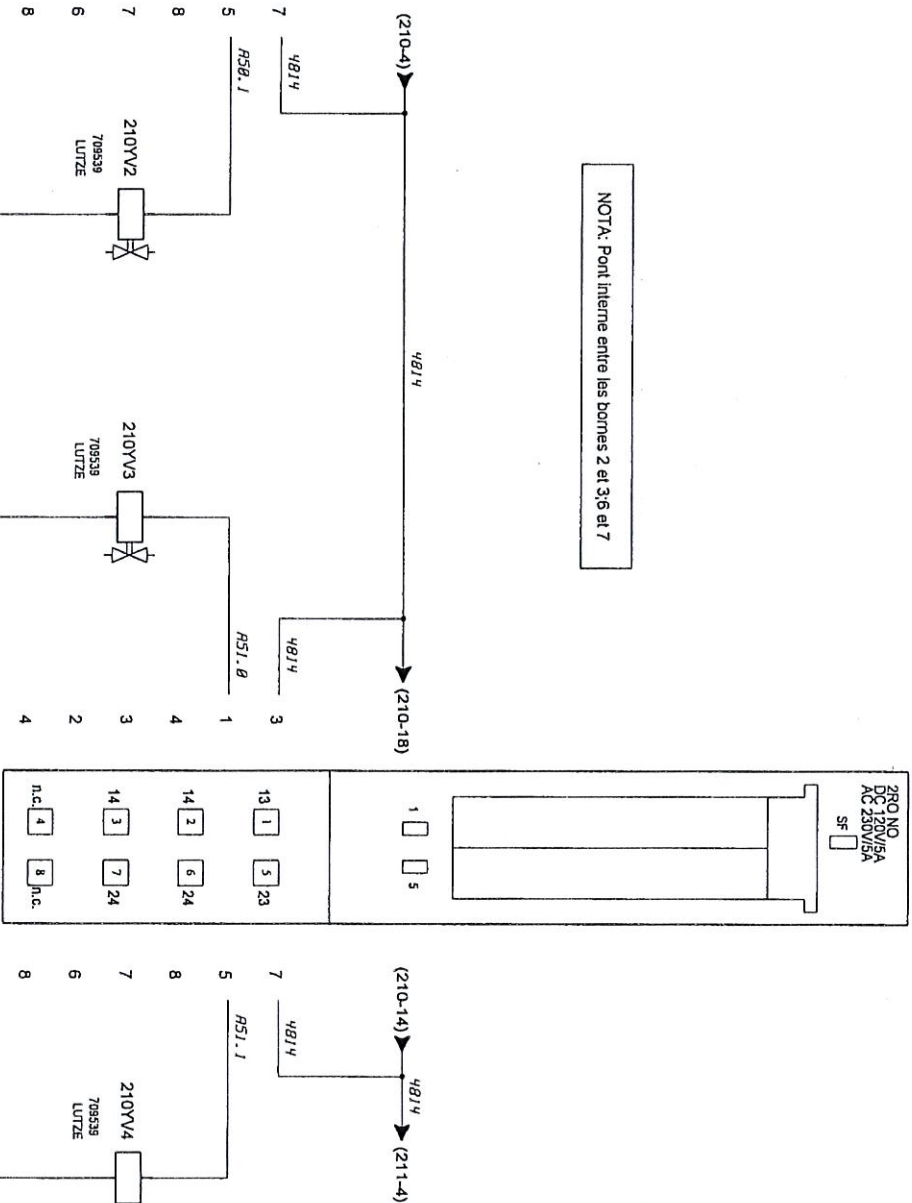
210E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



210E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3, 6 et 7

DISTRIBUTEUR
CLOUS 17

DISTRIBUTEUR
CLOUS 18

DISTRIBUTEUR
CLOUS 19

DISTRIBUTEUR
CLOUS 20

S.O.S. SODEME

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSEUSE DE SEMELLE\PRO60 SACCCHI PALLETS\

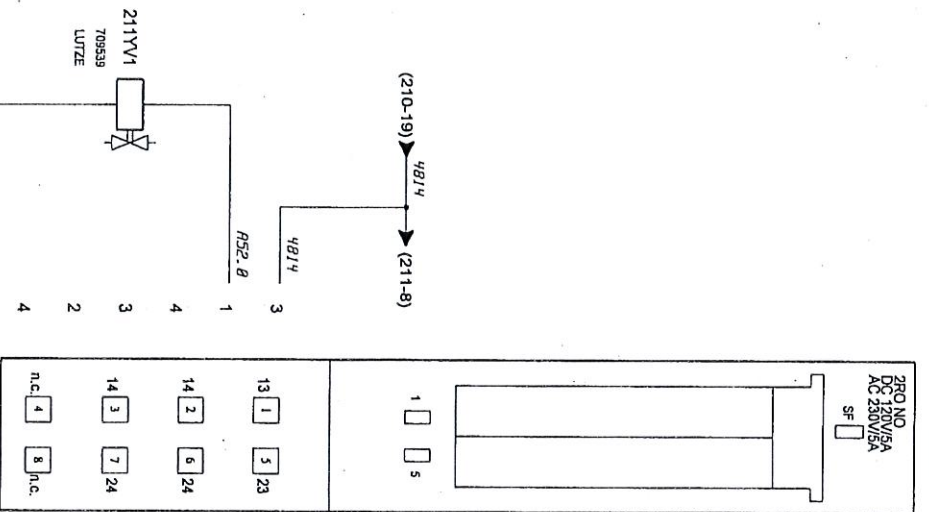
SORTIES 110VAC

28-04-2011

210/101

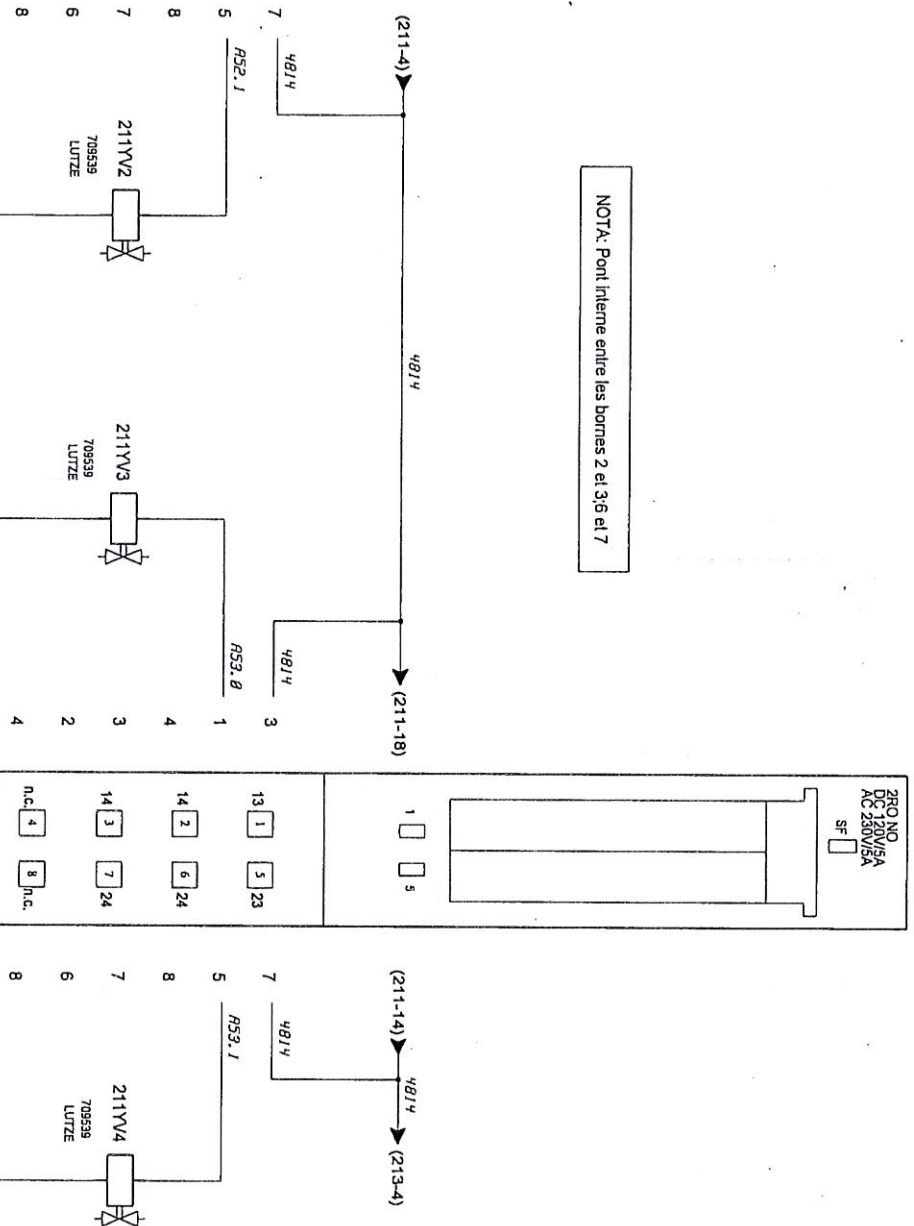
211E1

GES7 193-4CB20-0AA0/U
GES7 132-4HB00-0AB0



211E2

GES7 193-4CB20-0AA0/U
GES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3, 6 et 7

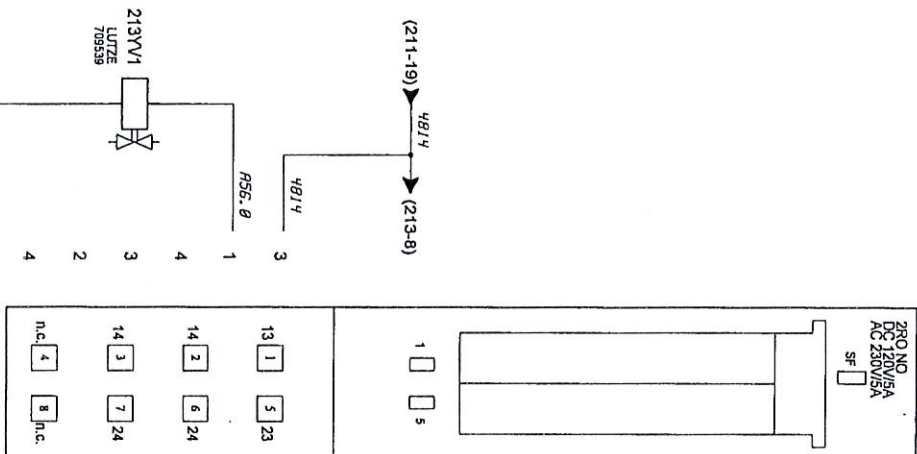
DISTRIBUTEUR
CLOUS 21

DISTRIBUTEUR
CLOUS 22

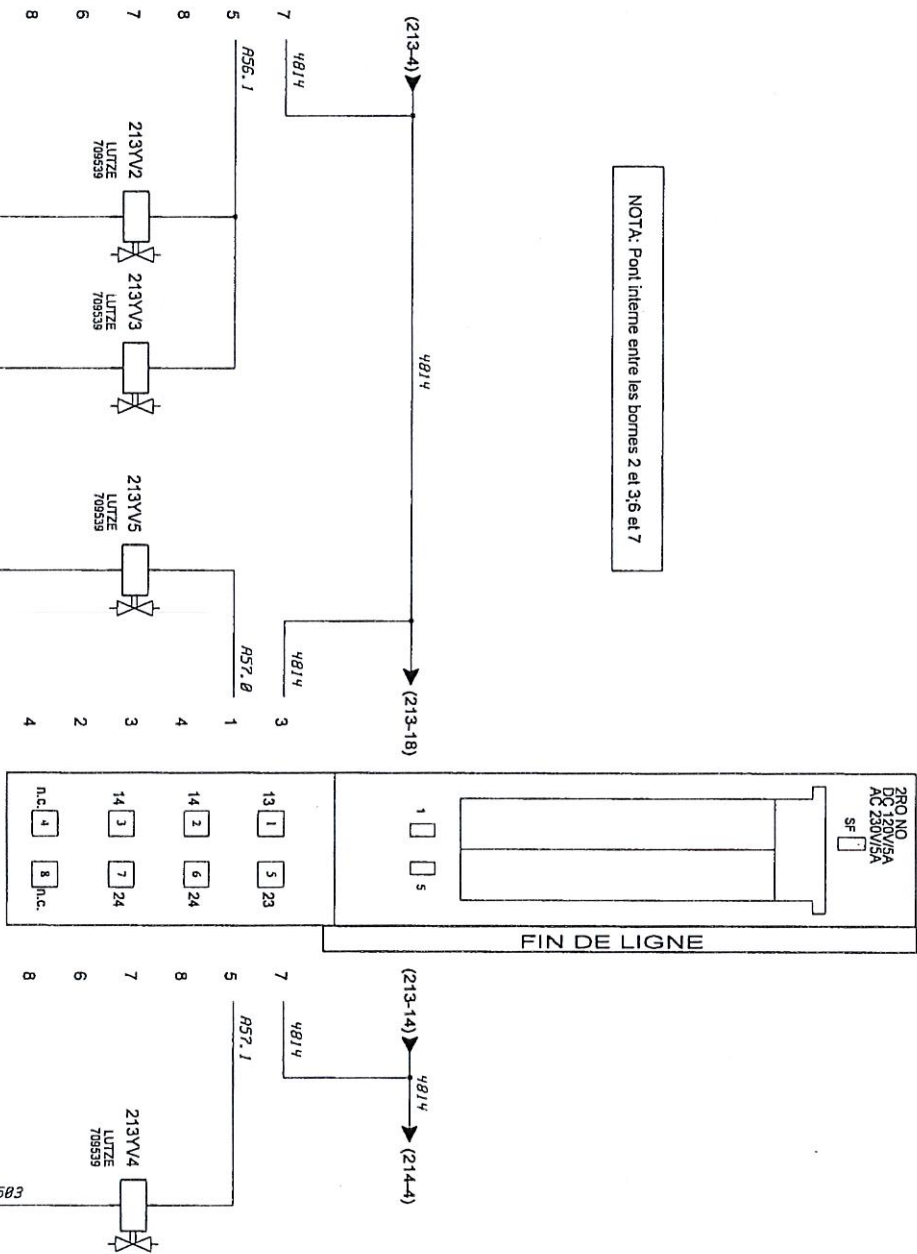
DISTRIBUTEUR
CLOUS 23

DISTRIBUTEUR
CLOUS 24

213E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



213E2
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3,6 et 7

MISE EN REF
PREMIERE PLANCHE

LACHER DES
12 CLOUS
BOITE GAUCHE

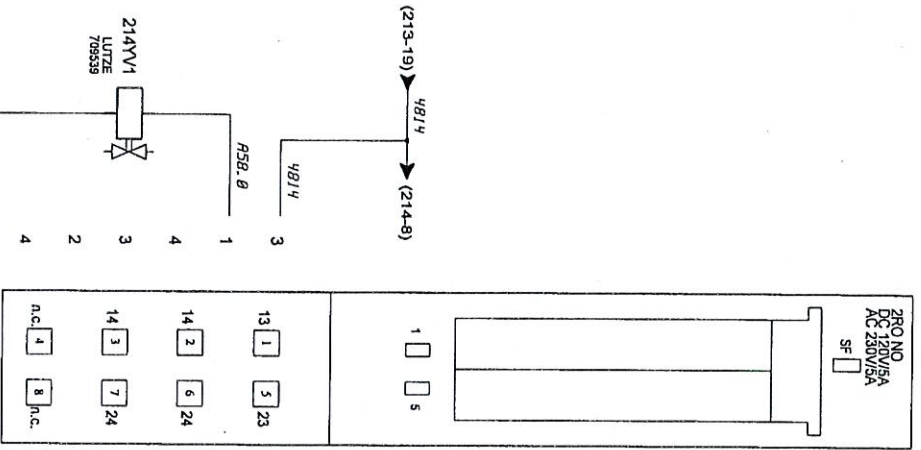
LACHER DES
12 CLOUS
BOITE DROITE

PRESSEUR
SUPERIEUR

SKIS
SORTIE CLOUSE

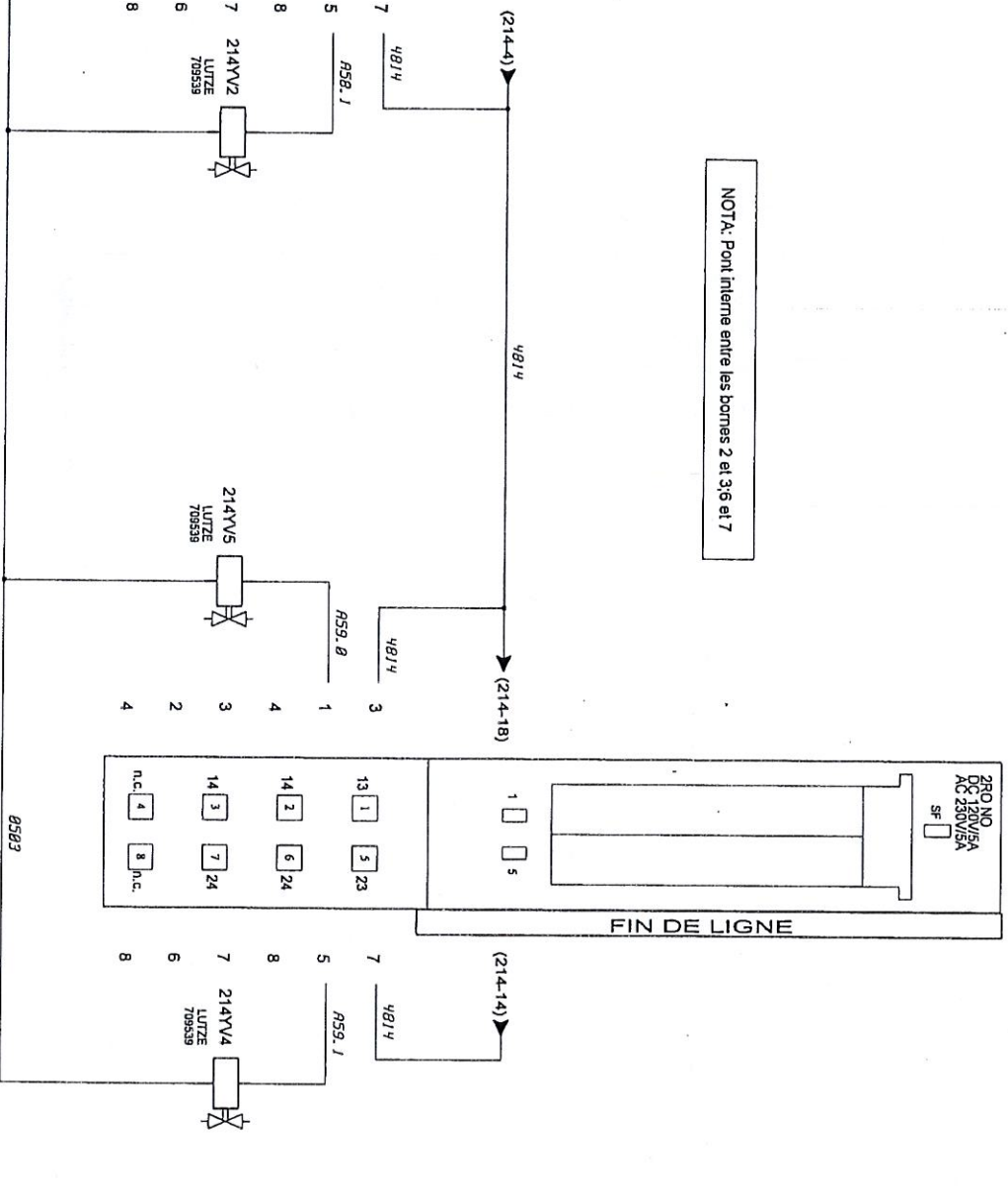
214E1

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6ES7 132-4HB00-0AB0



214E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



TRAPPE BAC A CLOUS 1
GAUCHE

TRAPPE BAC A CLOUS 2
GAUCHE

TRAPPE BAC A CLOUS 1
DROIT

TRAPPE BAC A CLOUS 2
DROIT

FIN DE LIGNE

COULOIR

FUSIBLES

RLIM

RLIM

TRANSFO.

COULOIR

AUTOMATE S7-300

10FU1

76KH4

OH

COULOIR

MODULES
EUROGIE

BORNIER

BORNIER

OH

KAS

14 OH

KH X 2

INVERSEURS X 8

76KH3

VARIATEURS

V1

27E1

V2

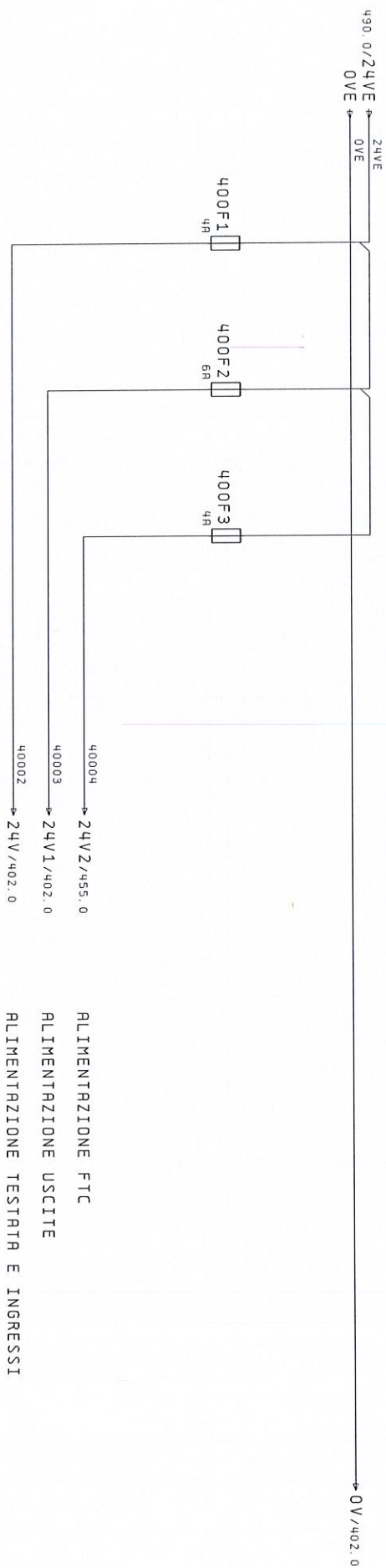
28E1

V3

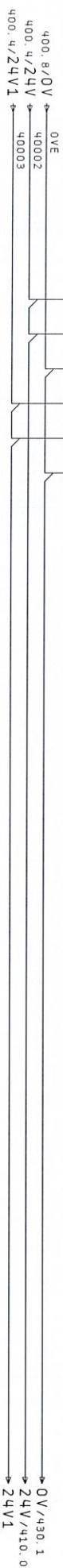
32E1

THERMIQUES

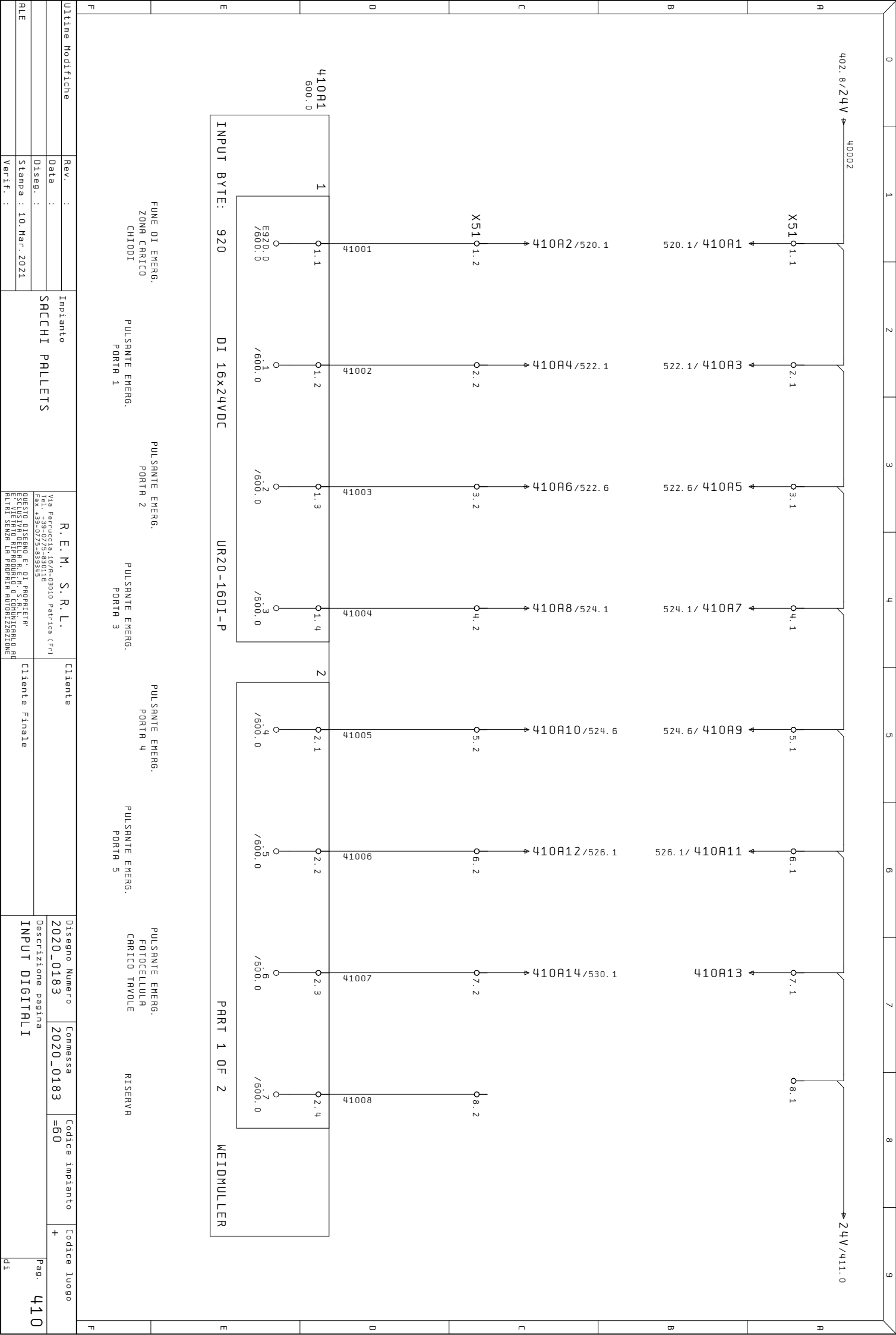
COULOIR

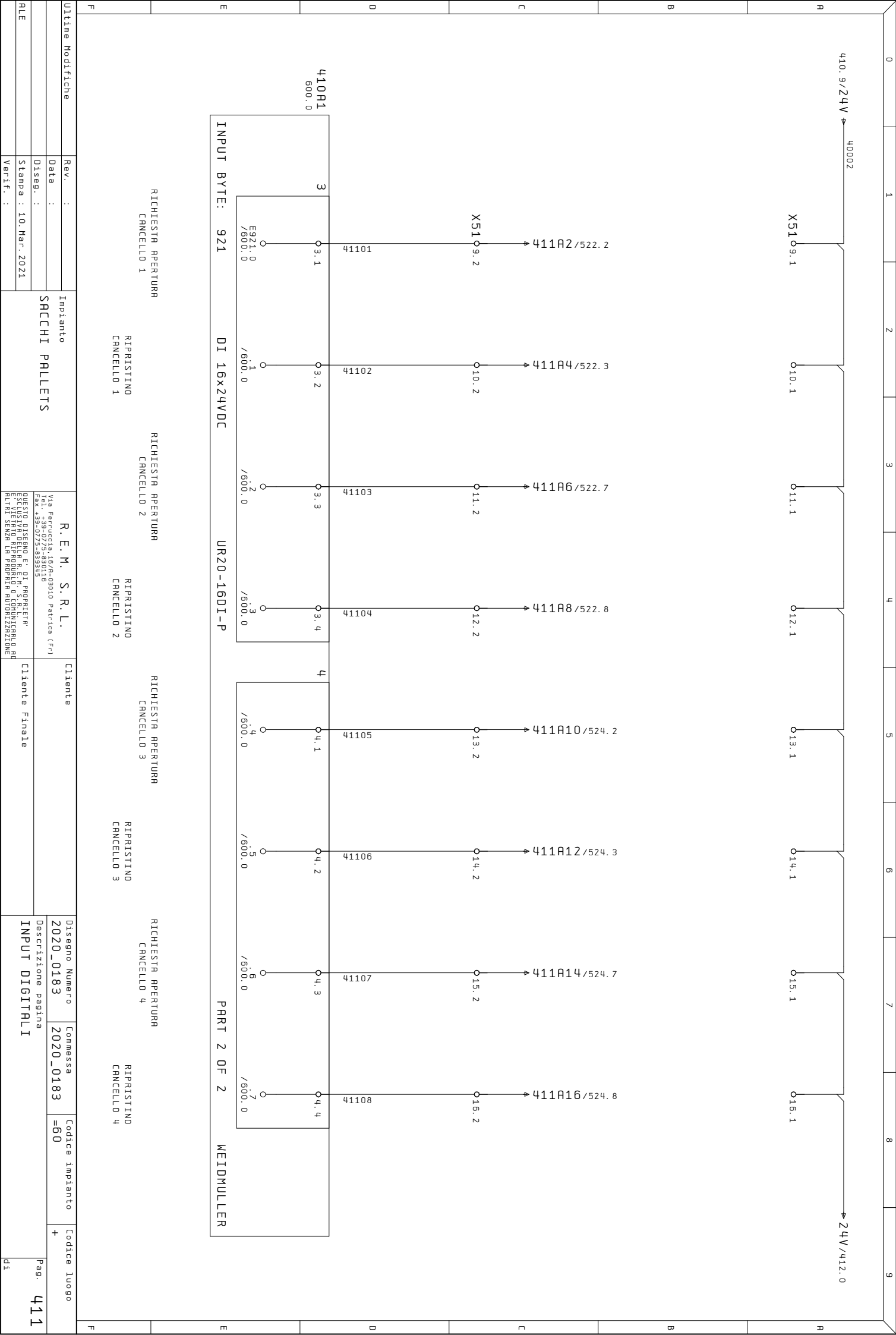


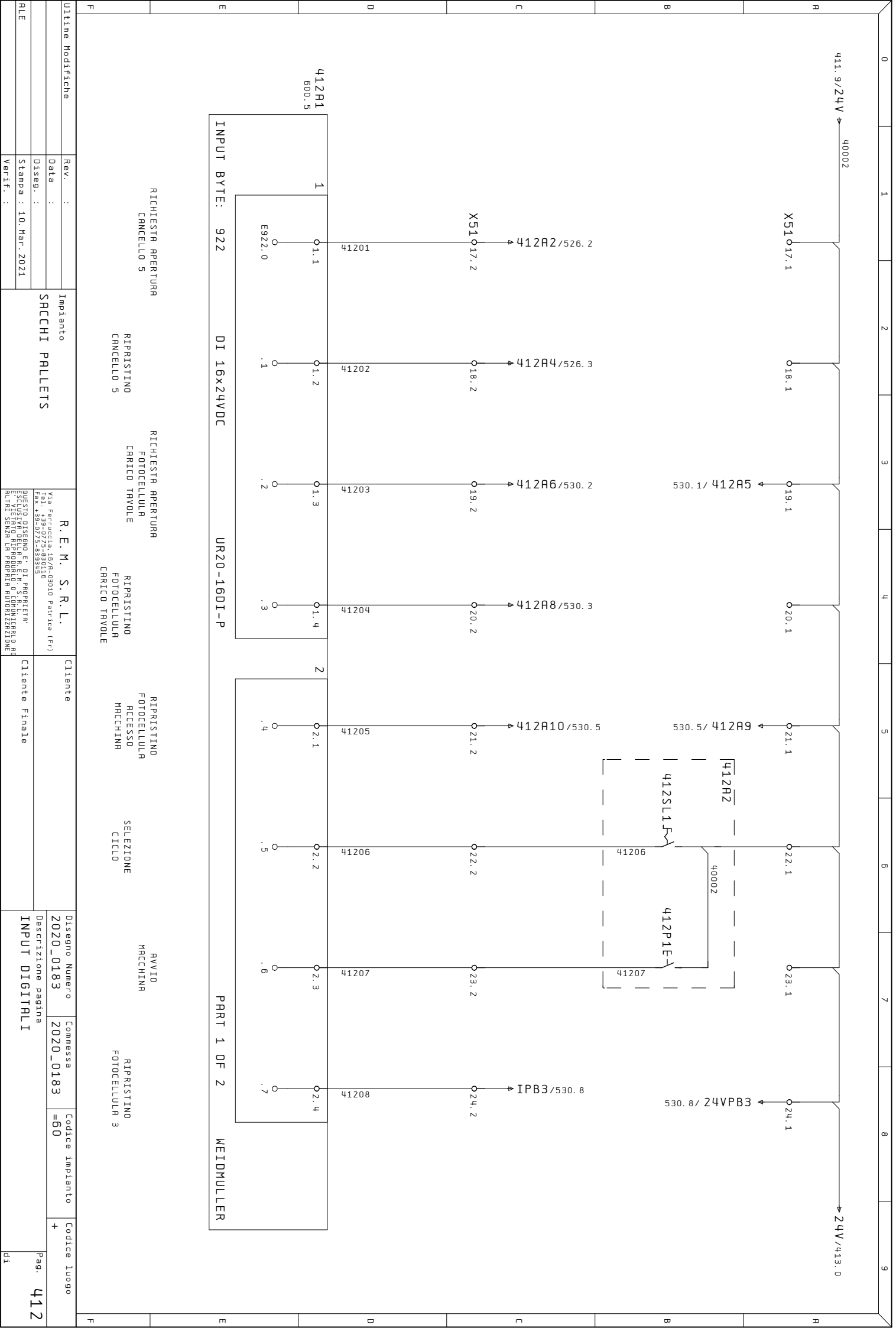
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		Data :		Via Fagnola, 14/18-00100 Patrica (Fr)			2020_0183		2020_0183	=60	+
		Disegn. :	SACCHI PALLETS	Tel. 0775-89345			Descrizione pagina				Pag. 400
P.L.E.		Stampa :	29. Gen. 2021	QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. E' VIETATA LA RIPRODUZIONE O L'UTILIZZO SENZA LA PROPRIA AUTORIZZAZIONE		Cliente finale	PROTEZIONE ALIMENTAZIONE				
		Verif. :					di				



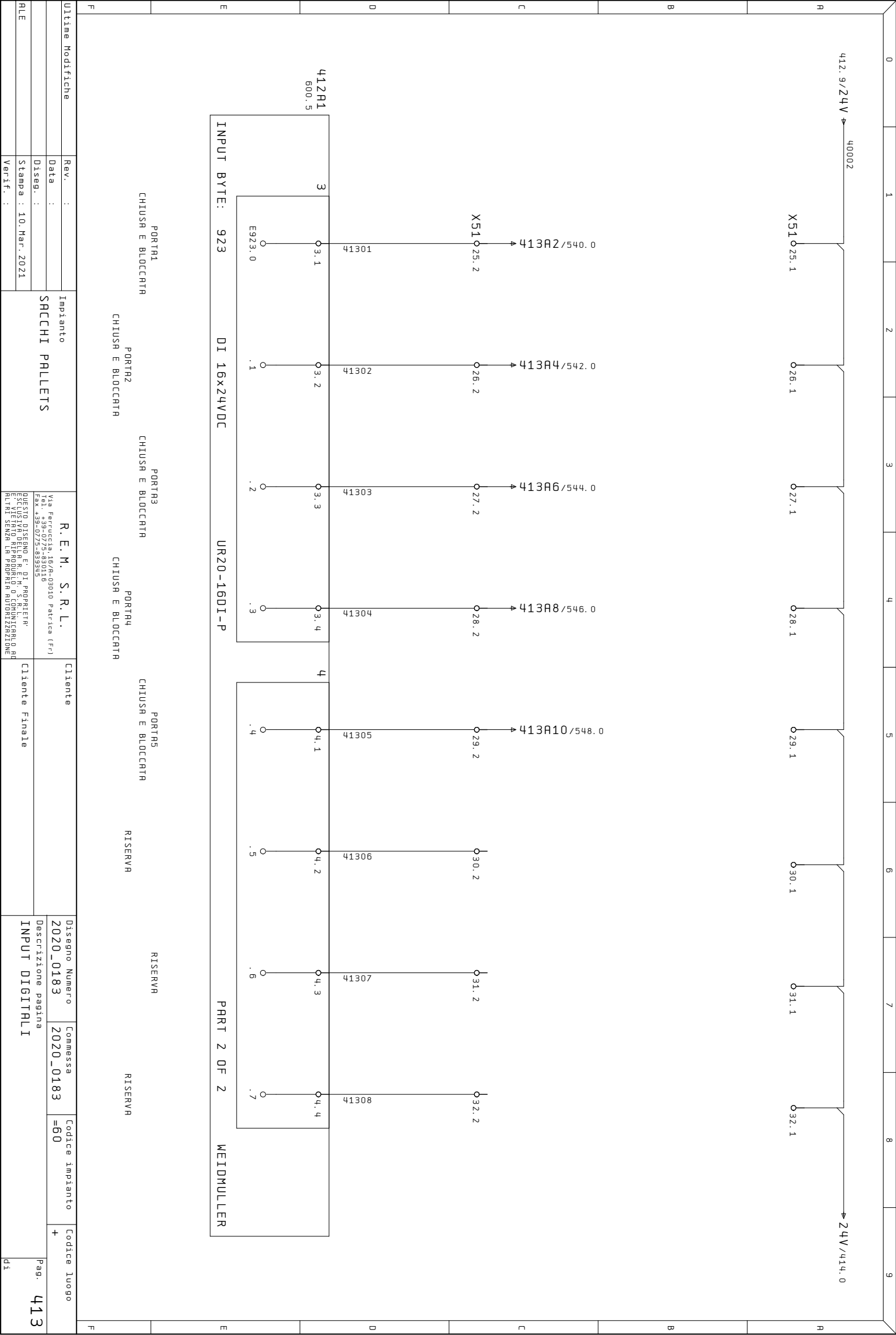
Disegno Numero 2020_0183	Commessa 2020_0183	Codice impianto =60	Codice luogo +
Descrizione pagina ALIMENTAZIONE TESTATA I/O			Pag. 402



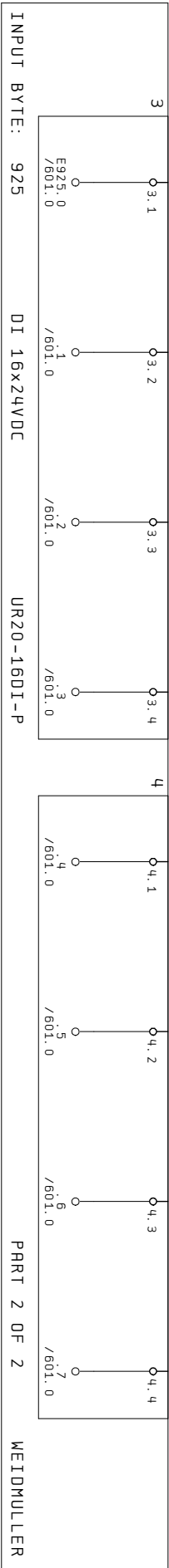




Ultima Modifiche	Rev. :	Implanto	R.E.M. S.R.L.		Cliente	Disegno Numero	Commissa	Codice impianto	Codice luogo
	Data :	SRCH1 PALLETS	Via Ferruccio,16/R-09010 Patrica (FR)		QUESTO DISEGNO E' DI PROPRIETA' E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE	2020_0183	2020_0183	=60	+
	Diseg. :		Tel. +39-0775-4830110			Descrizione pagina			Pag.
ALE	Stampa : 10.Mar. 2021		Fax +39-0775-893905			CLIENTE FINALE	INPUT DIGITALI		412
	Verif. :								di



414.9/24V ← 40002 → 24V/450.0



RISERVA

RISERVA

RISERVA

RISERVA

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RISERVA

RISERVA

Ultime Modifiche		Rev. :	Impianto		R. E. M. S. R. L.		Cliente		Disegno Numero		Comessa	Codice impianto	Codice luogo	
		Data :	SACCHI PALLETS		Via Ferruccia, 16/R-09010 Patrica (FR)				2020_0183		2020_0183	=60	+	
		Disegn. :			tel. +39-0775-830116		Cliente Finale		Descrizione pagina				Pag. 415	
FILE		Stampa : 10. Mar. 2021			fax +39-0775-833915				INPUT DIGITALI				di	
		Verif. :			QUESTO DISEGNO E' DI PROPRIETA' R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE									

430R1
602.0

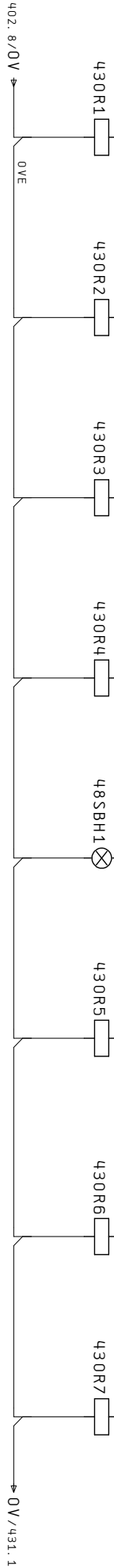
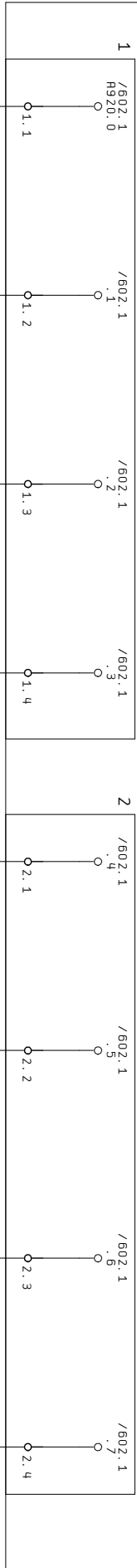
OUTPUT BYTE: 920

DQ 16x24VDC

UR20-1600-P

PART 1 OF 2

WEIDMULLER



EMERGENZA 1
R PLC

EMERGENZA 3
R PLC

SEGNALIZIONE
EMERGENZA RIPRISTINATA

ARRESTO
MACCHINA

EMERGENZA 2
R PLC

COMANDO
ELETTROVALVOLA
ARRIA GENERALE

PORTE CHIUSE
R PLC

RISERVA

Ultime Modifiche		Rev. :	Implanto	Disegno Numero		Comessa	Codice impianto	Codice luogo
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		Stampa :	10. Mar. 2021	CLIENTE FINALE		di		
		Verif. :		QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE PATRICK FERRUCCIA. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE				

430R1
602.0

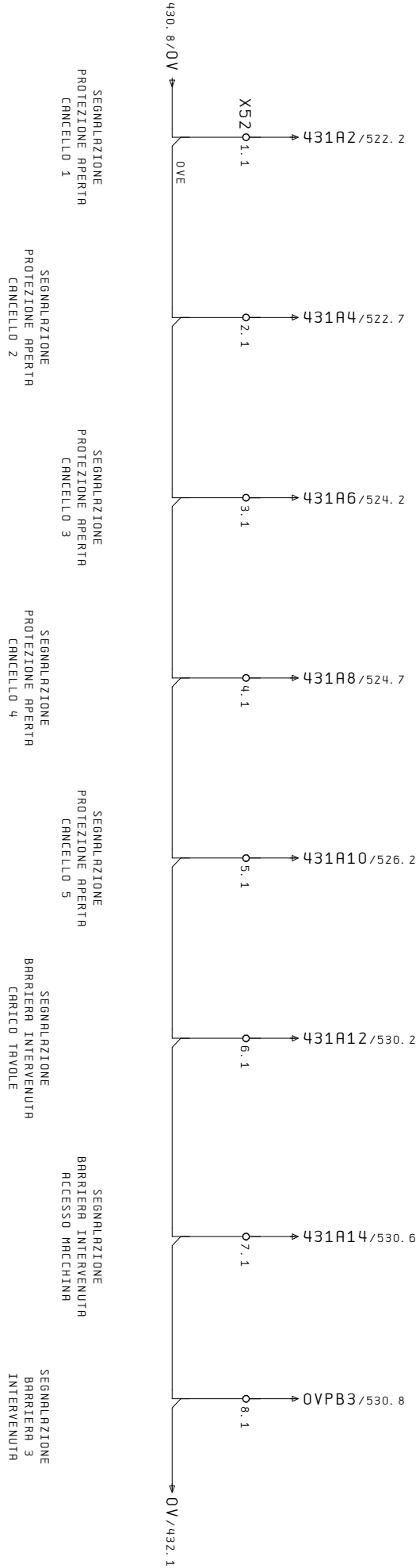
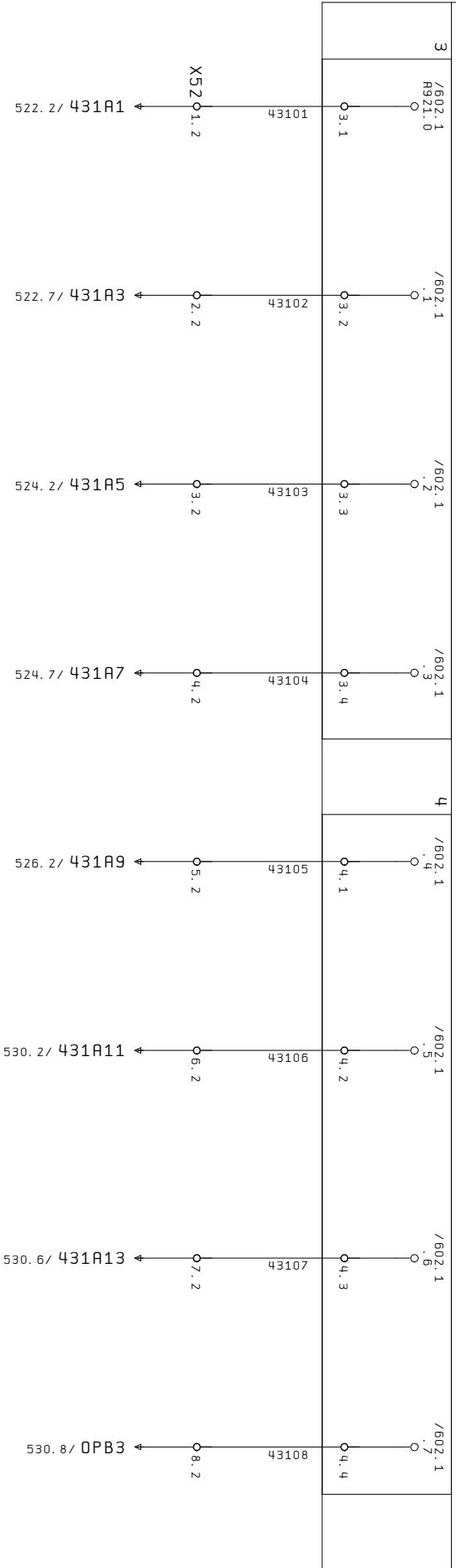
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DQ 16x24VDC

UR20-1600-P

PART 2 OF 2

WEIDMULLER

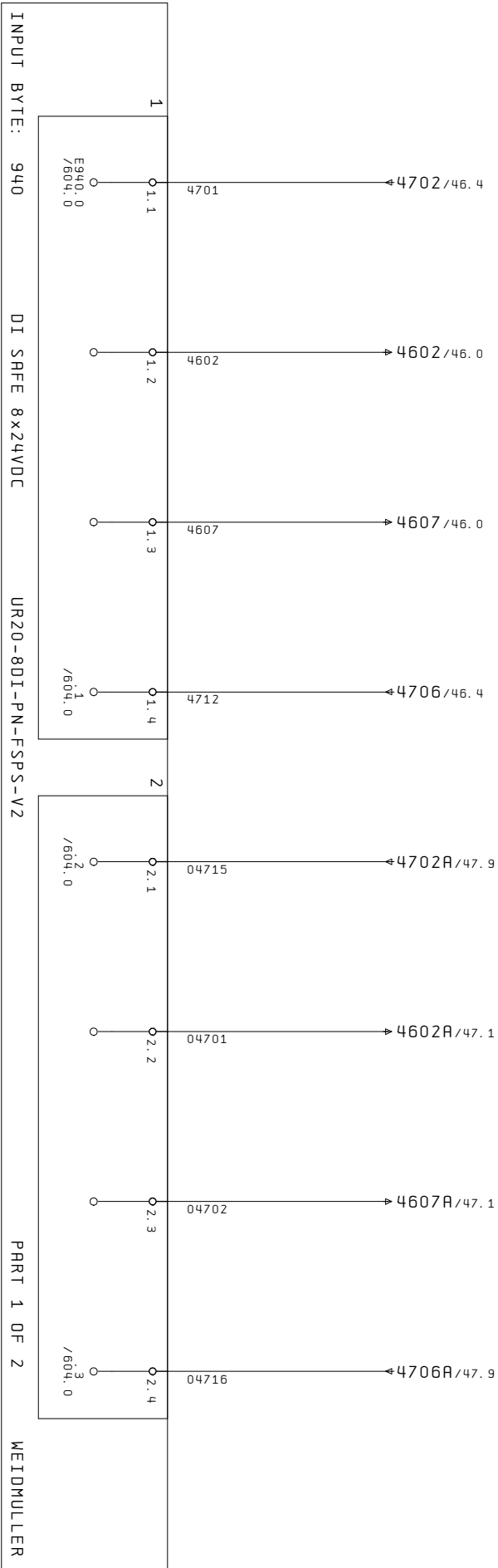


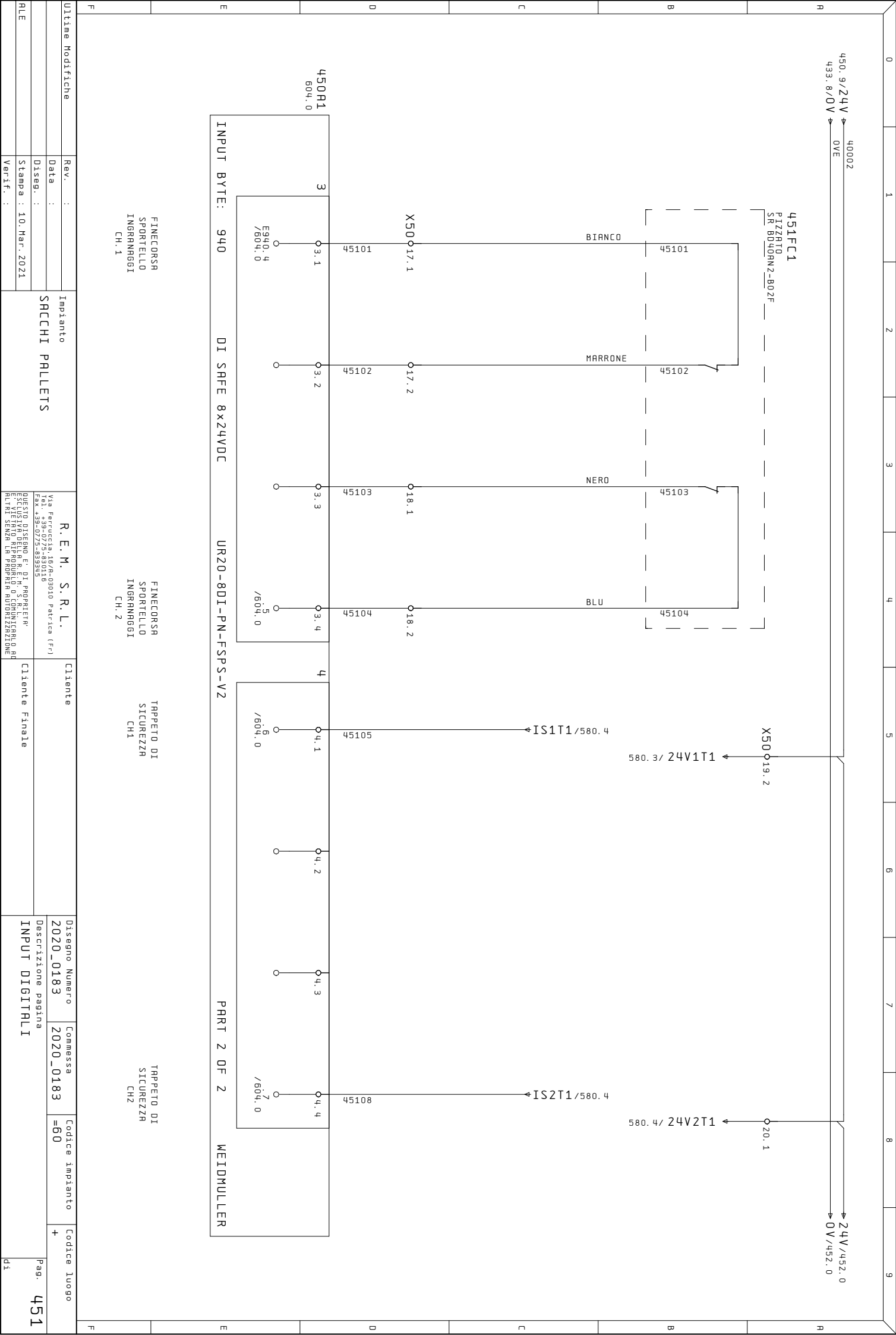
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FILE		Stampa : 10. Mar. 2021						OUTPUT DIGITALI			
		Verif. :									
								Pag. 431			
								di			

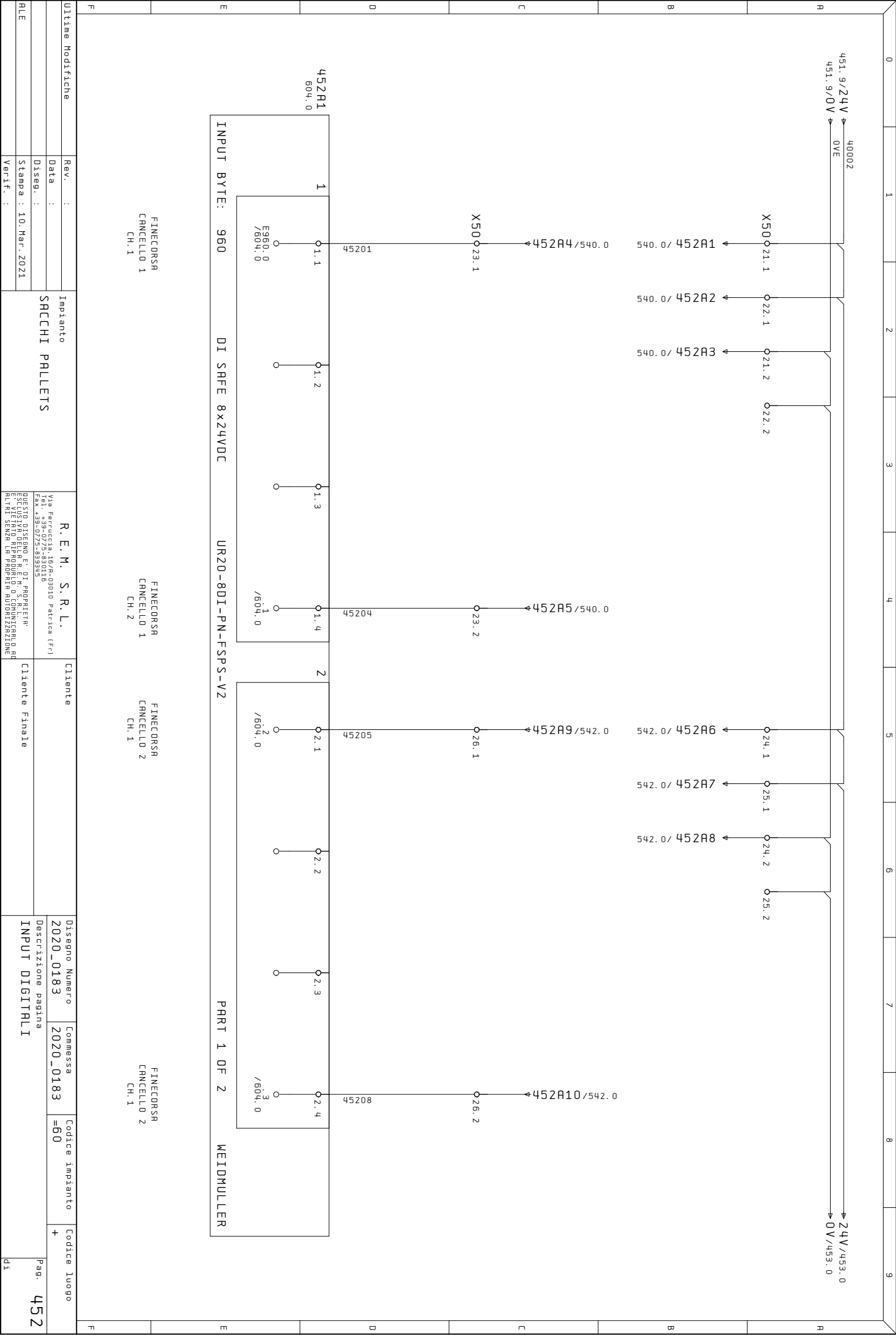
415.9/24V

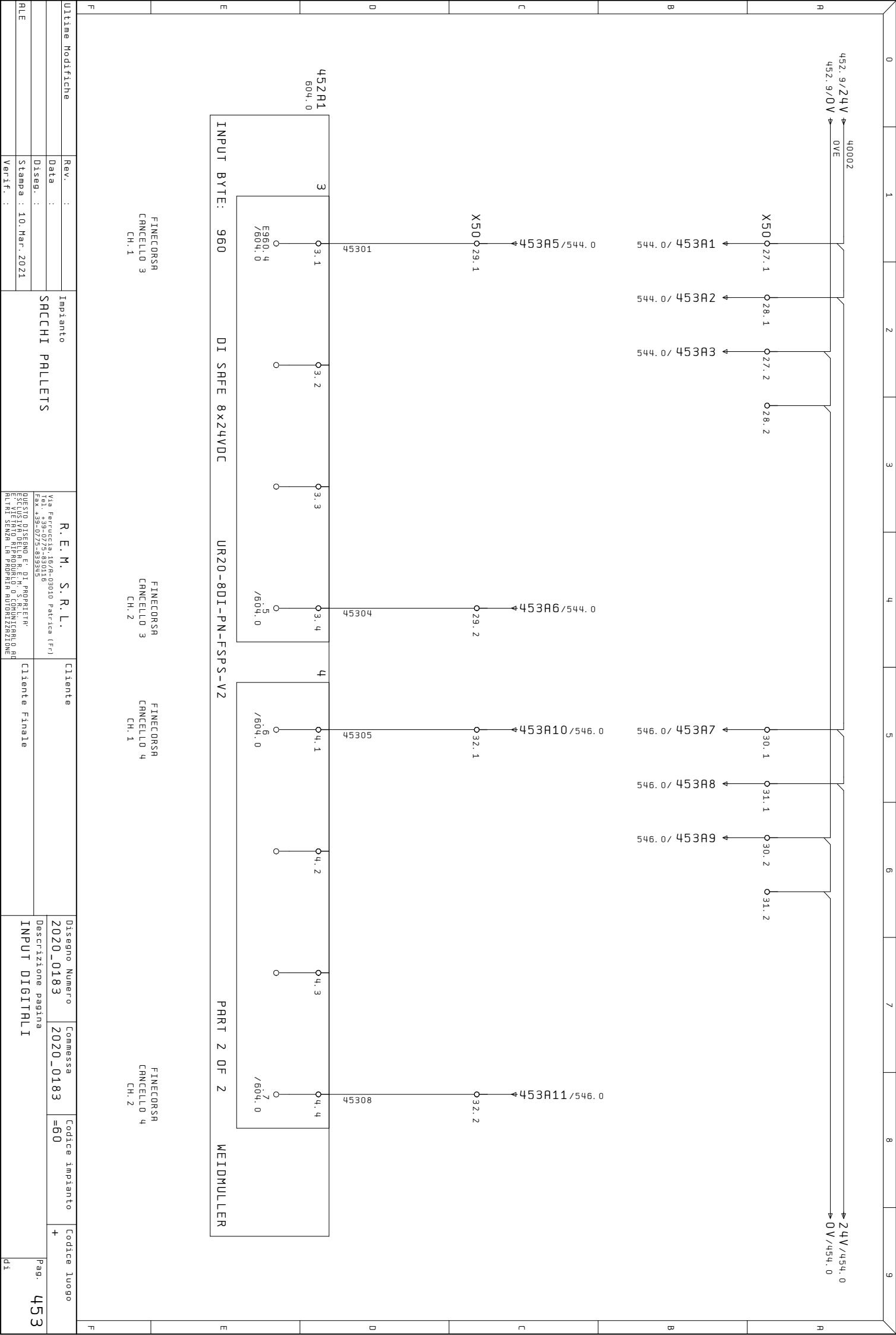
40002

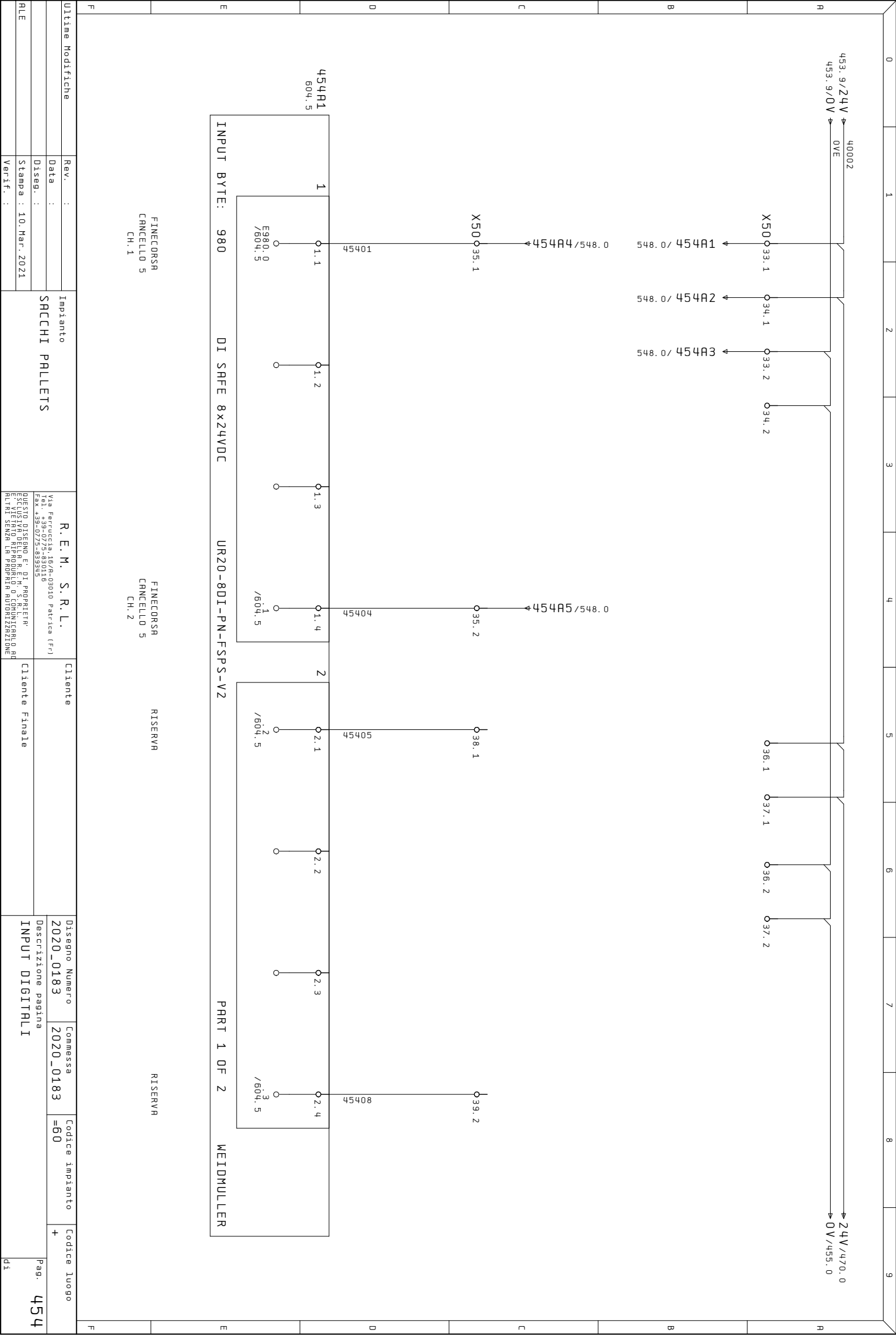
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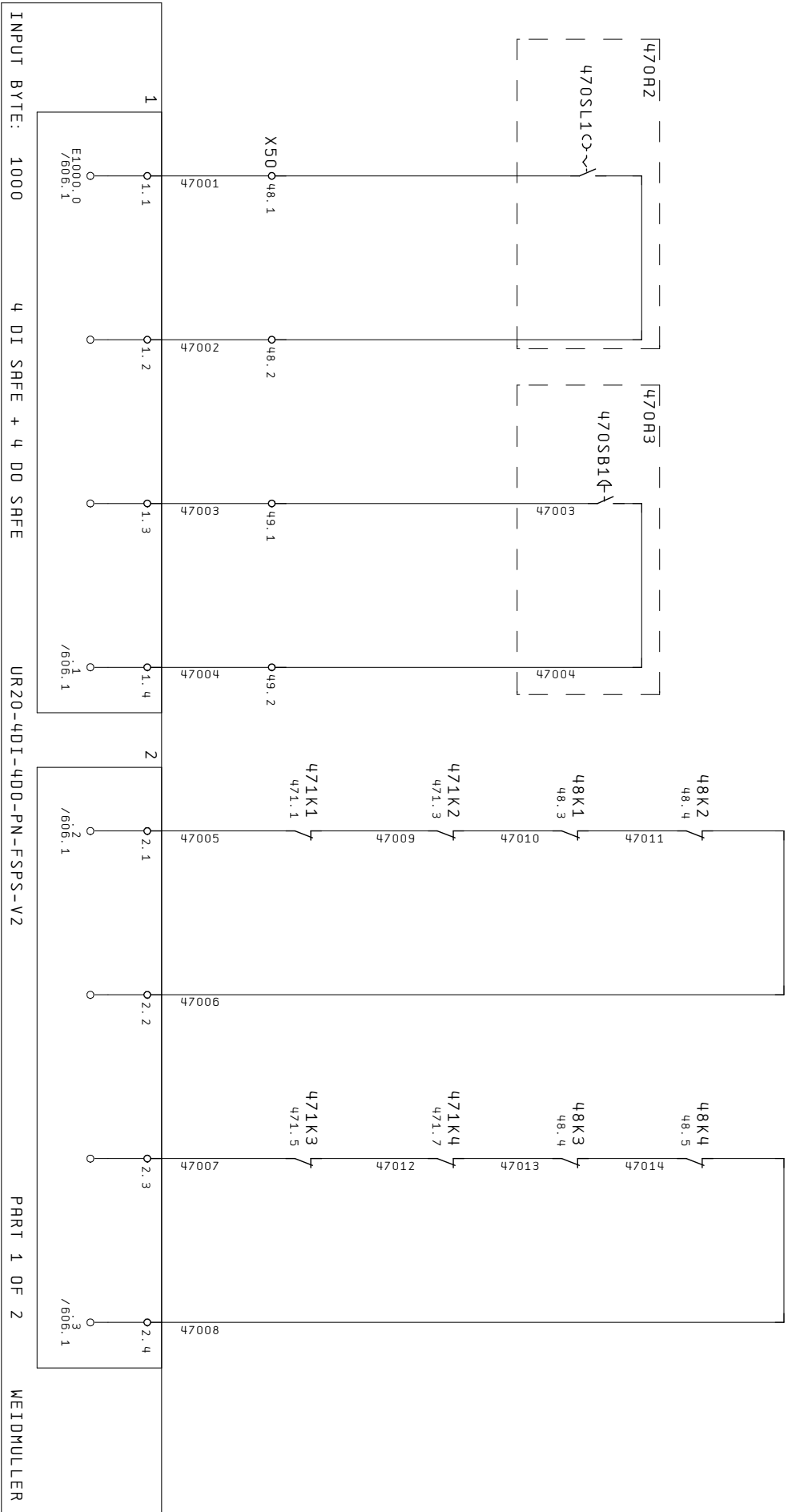
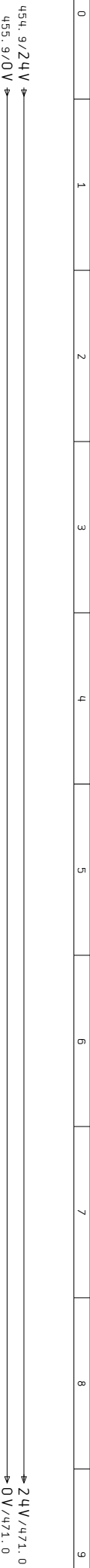












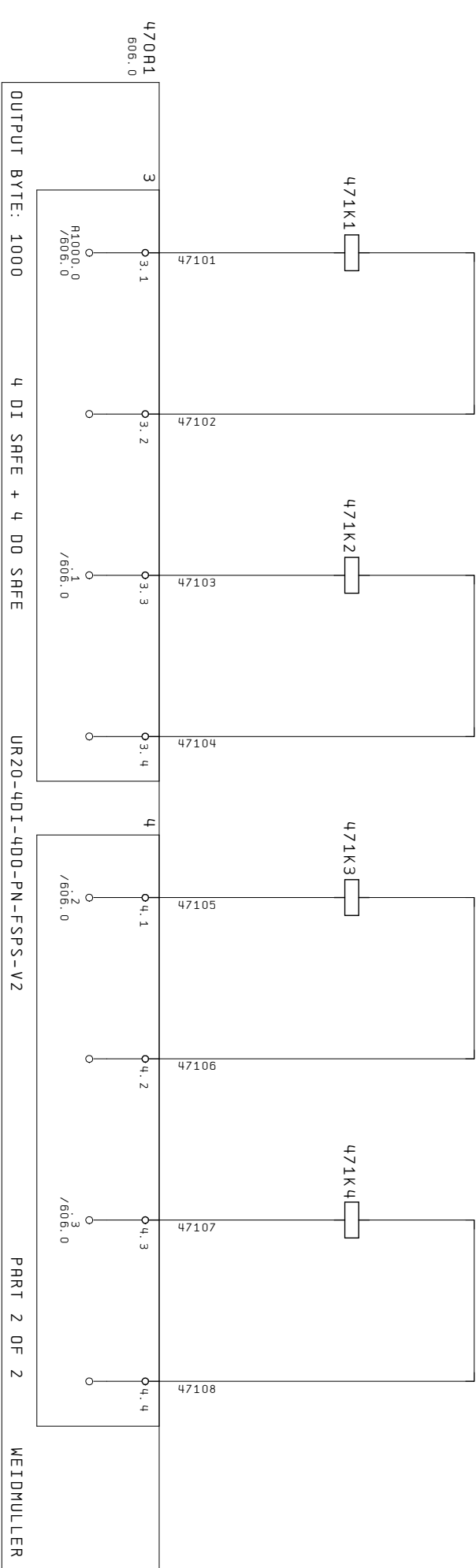
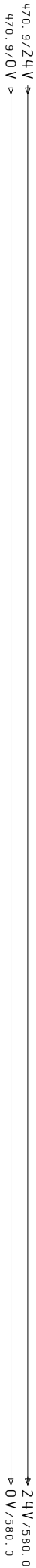
SELETTORE
INGRESSO
AREA REGOLAZIONE

PULSANTE
MANUALE
USO
INTERNO

FEEDBACK
REGOLAZIONI

FEEDBACK
POTENZA

Ultime Modifiche		Impianto		Cliente		Disegno Numero		Commissa		Codice impianto		Codice luogo	
Rev. :		Data :		R. E. M. S. R. L. Via Ferruccia, 16/R-03010 Patrica (FR) Tel. +39-0775-830116 Fax +39-0775-833345		QUESTO DISSEGNO E' DI PROPRIETA' R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE		Disegno 2020_0183		Commissa 2020_0183		Codice 60	
Disegn. :		Stampa :	10. Mar. 2021										
Verif. :													
SACCHI PALLETS				Cliente Finale		INPUT DIGITALI						Pag. 470	
												di	



470.5
48.3
48.4

470.5
48.3
48.4

470.7
48.4
48.5

470.7
48.4
48.5

CIRCUITO
REGOLAZIONE
CH. 1

CIRCUITO
REGOLAZIONE
CH. 2

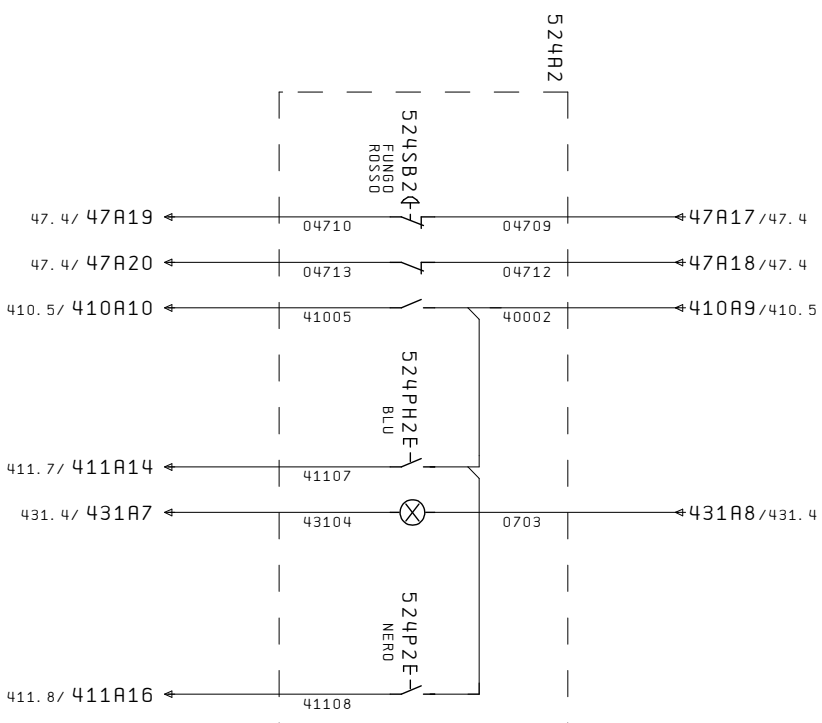
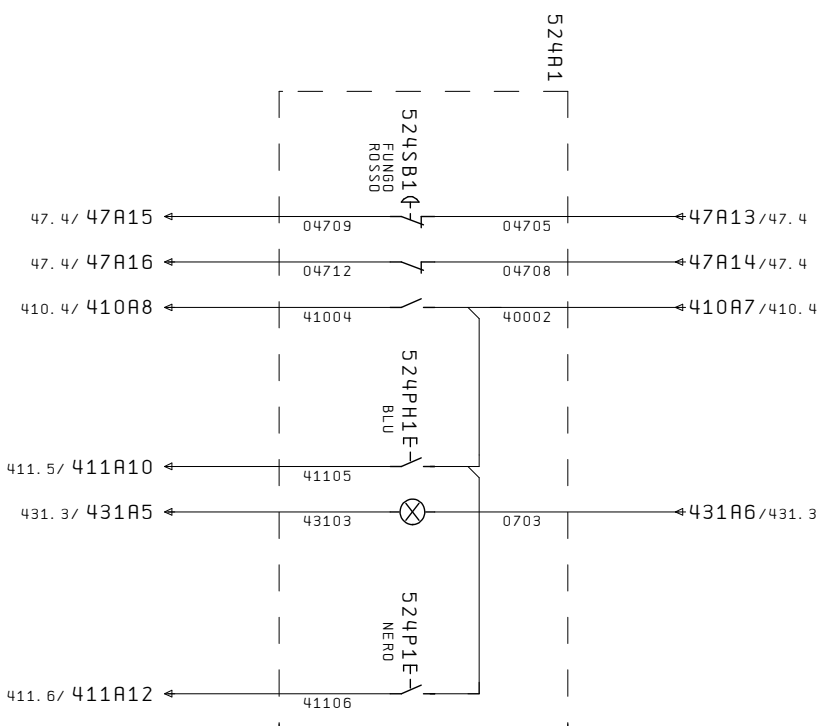
CIRCUITO
POTENZ
CH. 1

CIRCUITO
POTENZ
CH. 2

Ultime Modifiche		Rev. :	Impianto	R. E. M. S. R. L.		Cliente		Disegno Numero	Comessa	Codice impianto	Codice luogo
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		Stampa :	10. Mar. 2021					OUTPUT DIGITALI			
		Verif. :						Pag. 471			

0		1	2	3	4	5	6	7	8	9
R										
C										
B										
B										
E										
D										
F										
Ultime Modifiche		Rev. :	Impianto							
		Data :	SACCHI PALLETS							
		Disegn. :								
ALE		Stampa :	10. Mar. 2021							
		Verif. :								
			R. E. M. S. R. L.		Cliente		Disegno Numero		Commissa	
			Via Ferruccia, 16/R-03010 Patrica (FR)				2020_0183		2020_0183	
			Tel. +39-0775-830116							
			Fax +39-0775-833515							
			QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE		Cliente Finale		Descrizione pagina		Codice impianto	
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									+	
									Pag. 490	
									di	

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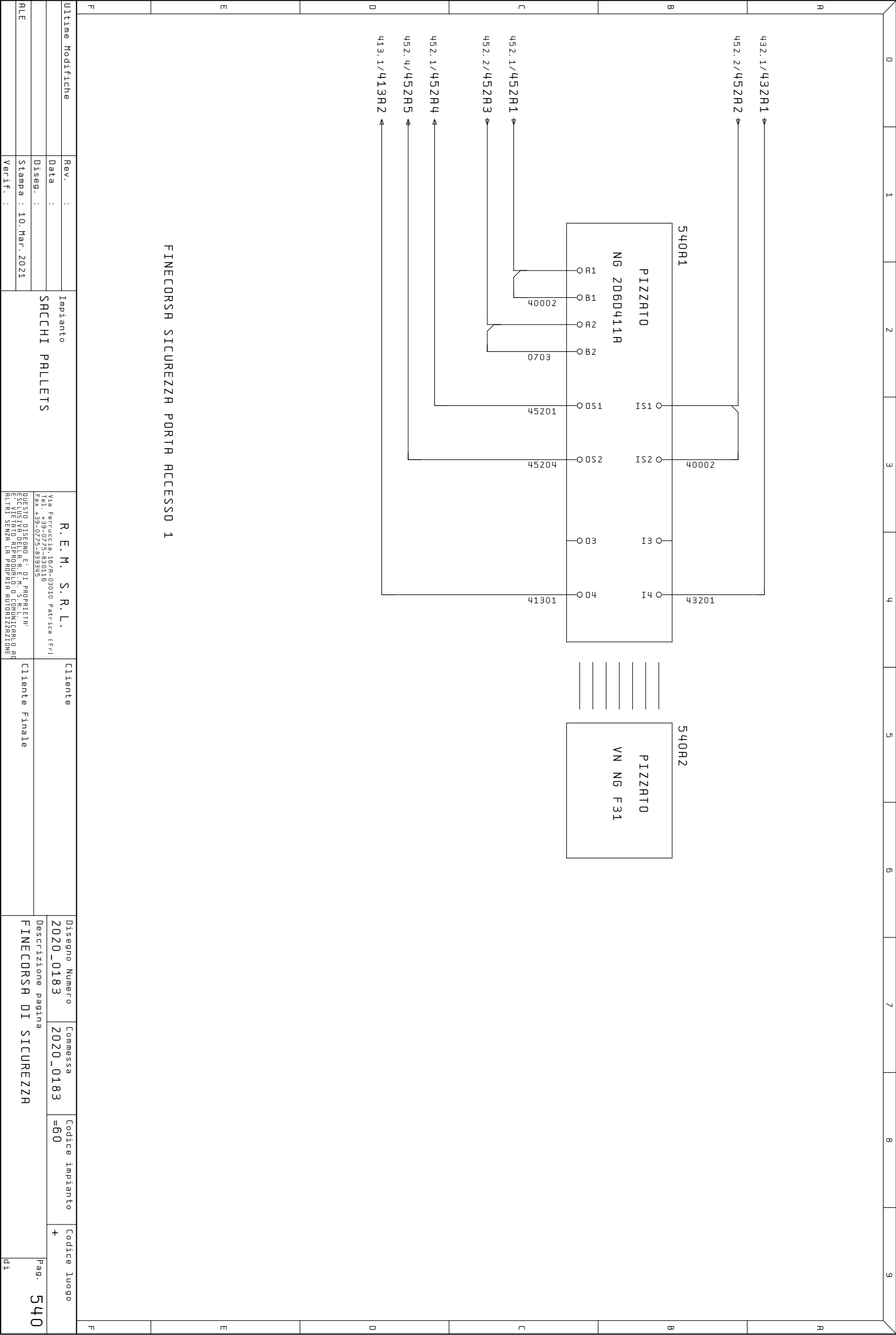


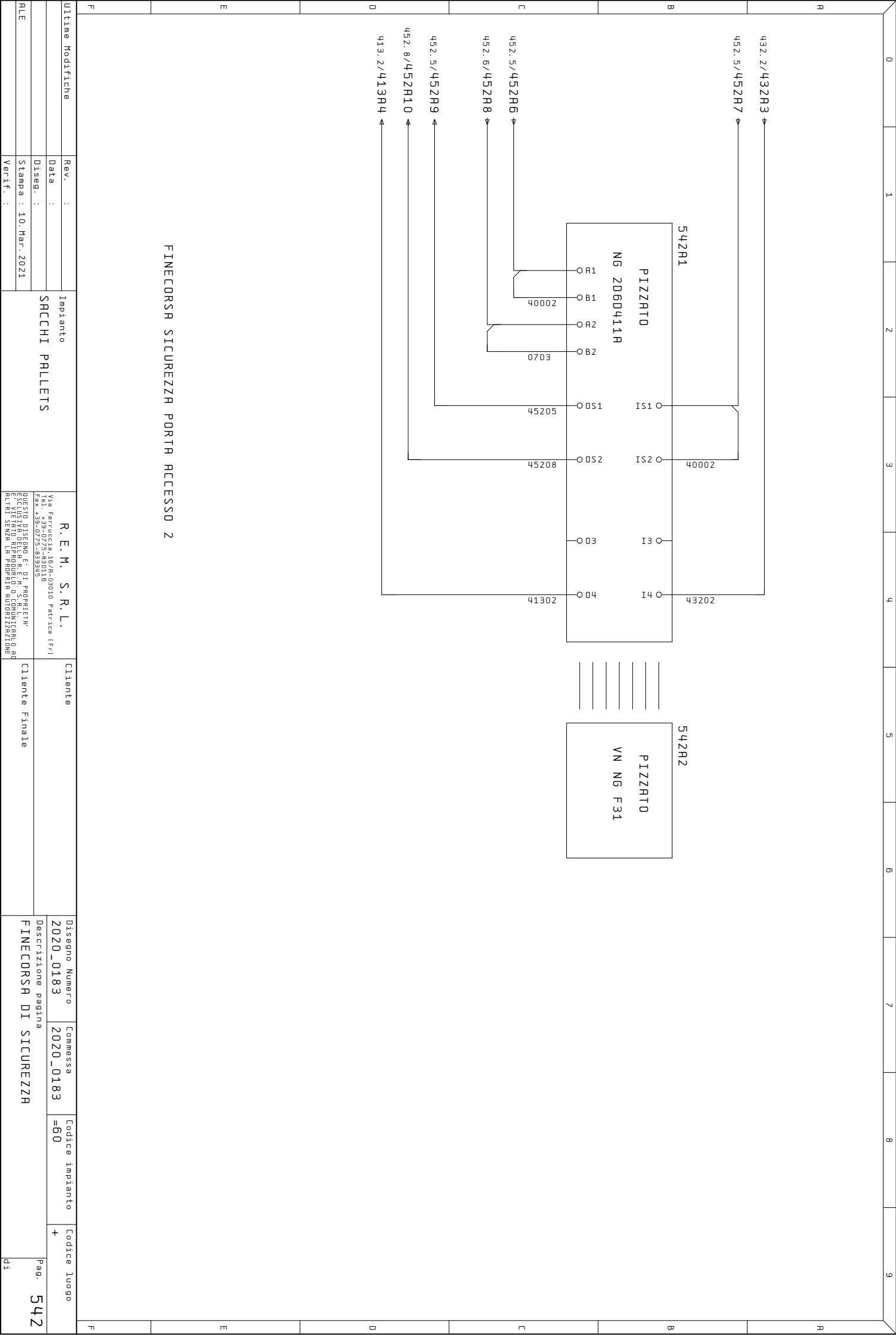
PULSANTIERA CANCELLO 3

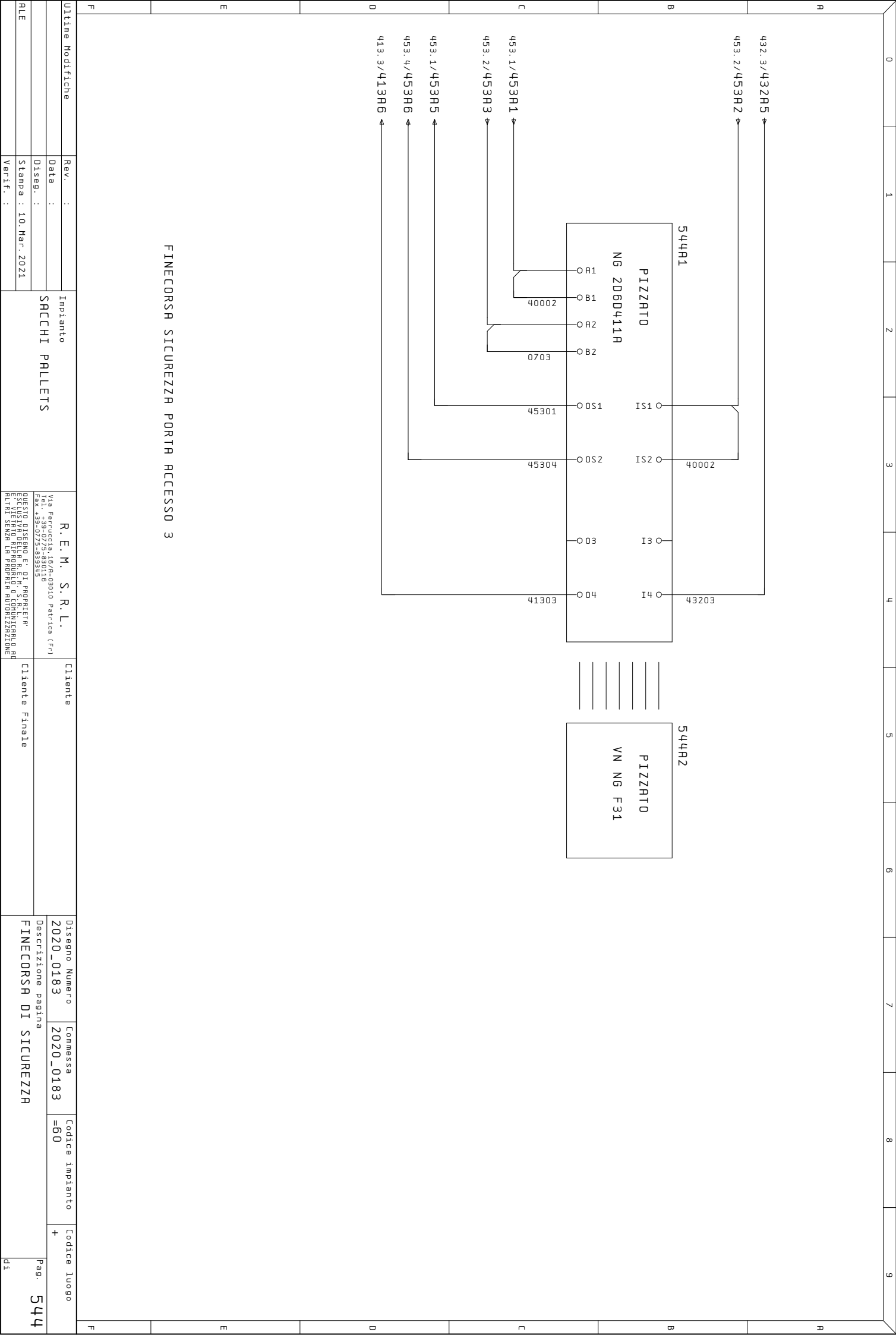
PULSANTIERA CANCELLLO 4

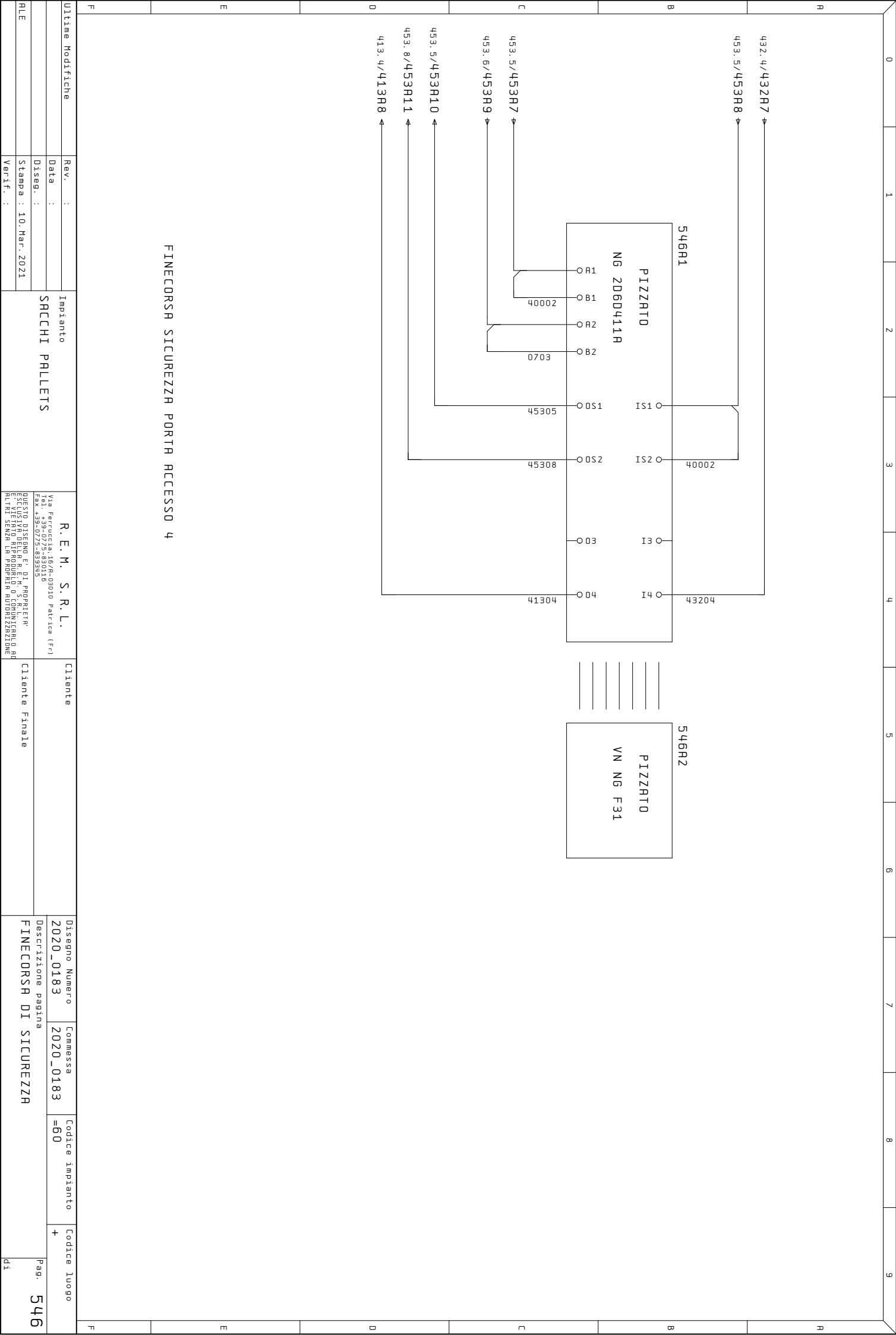
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Rev. :	Implanto	R. E. M. S. R. L.				
Data :	SRCHH PALLETS	Via Fucertusia 16/R-03010 Patrica (FR) Tel. +39-0725-830118 Fax +39-0725-833945				
Disegn. :						
Stampa : 10.Mar.2021						
Verif. :		Cliente				
		Cliente finale				
		Disegno Numero		Commissa	Codice impianto	Codice luogo
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		Descrizione pagina		Pag. 524		
		PULSANTIERE		di		

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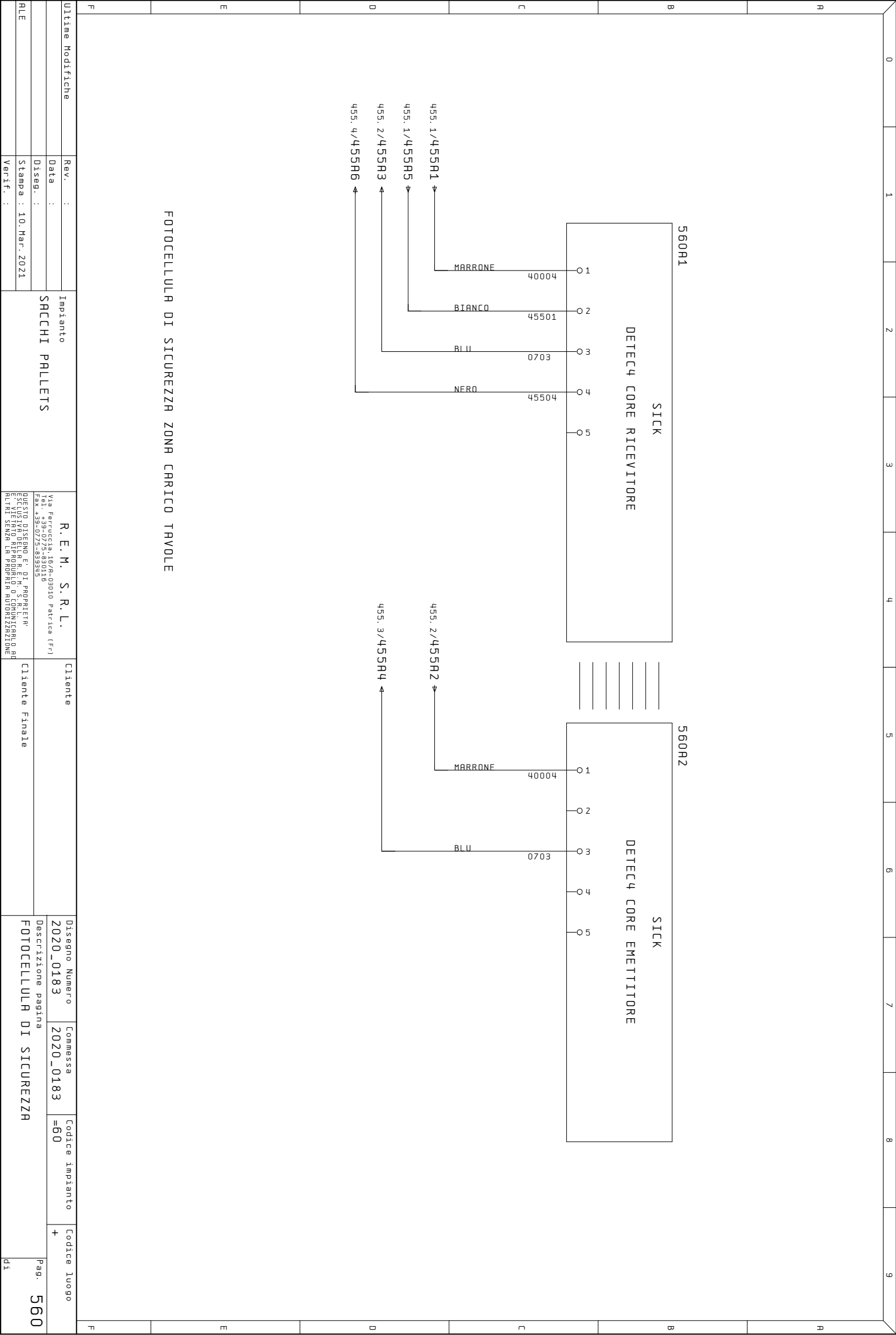








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432.5/432R9 454.2/454R2 548R1 PIZZATO NG 2D6D411A OR1 OB1 OR2 OB2 40002 0703 IS1 IS2 I3 I4 OS1 OS2 O03 O04 45401 45404 41305 40002 43205 548R2 PIZZATO VN NG F31 454.1/454R1 454.2/454R3 454.1/454R4 454.4/454R5 413.5/413R10																			
FINECORSR SICUREZZA PORTA ACCESSO 5																			
Ultime Modifiche		Rev. : Data : Disegn. : Stampa : 10. Mar. 2021 Verif. :		Impianto SACCHI PALLETS		R. E. M. S. R. L. Via Ferruccio, 16/R-09010 Patrica (FR) Tel. +39-0775-830116 Fax +39-0775-833905		Cliente		Disegno Numero 2020_0183		Commessa 2020_0183		Codice impianto =60		Codice luogo +		Pag. 548 di	
FINECORSR SICUREZZA PORTA ACCESSO 5																			



Ultime Modifiche

Rev. :
Data :
Diseg. :
Stampa : 10. Mar. 2021
Verif. :

Impianto

SACCHI PALLETS

R. E. M. S. R. L.
Via Ferruccia, 16/R-03010 Patrica (FR)
Tel. +39-0775-830116
Fax +39-0775-833915
QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE

Cliente

Cliente Finale

Disegno Numero
2020_0183

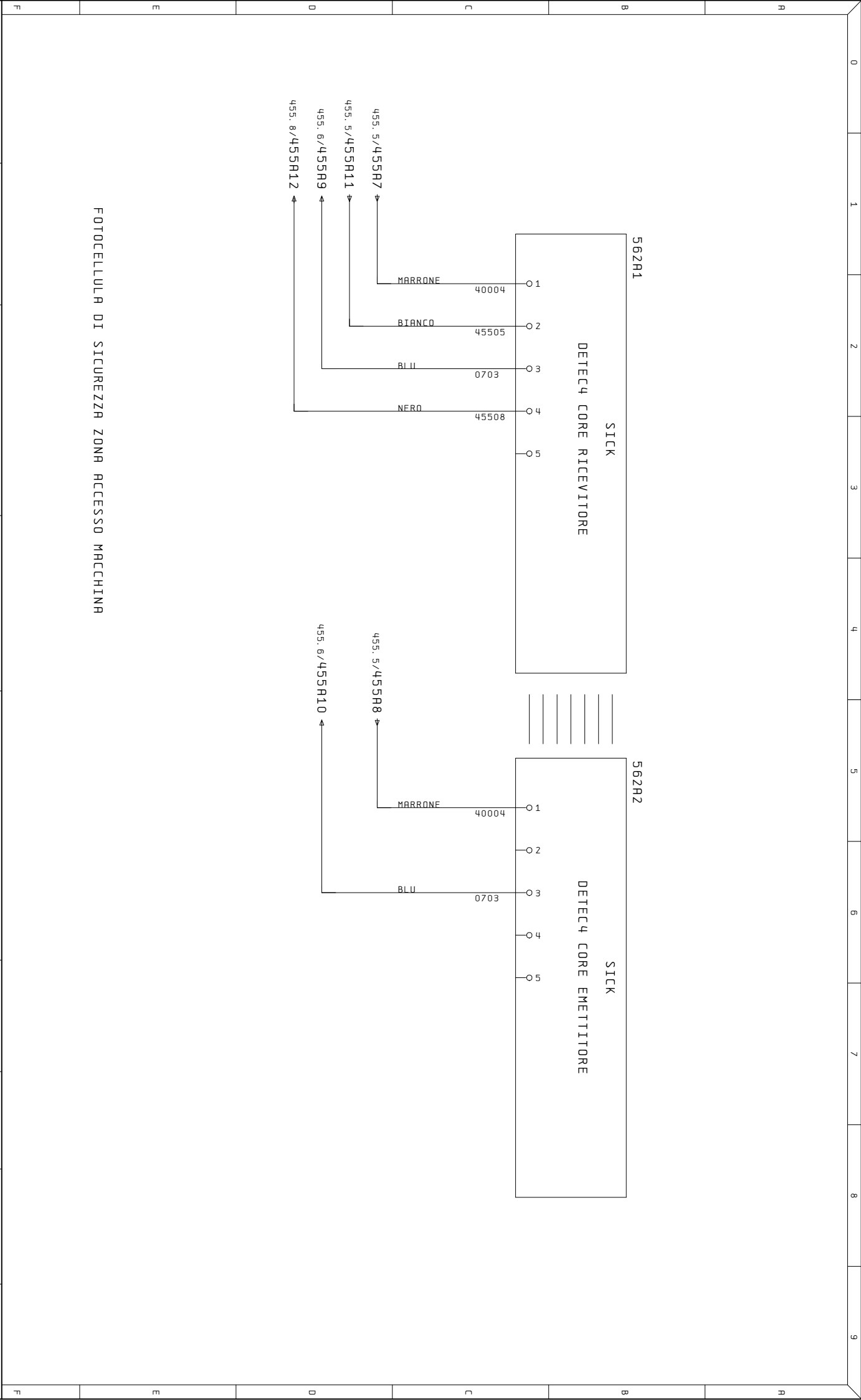
Commessa
2020_0183

Codice impianto
=60

Codice luogo
+
Pag. 560
di

Descrizione pagina
FOTOCELLULA DI SICUREZZA

FOTOCELLULA DI SICUREZZA ZONA CARICO TRIVOLE



Ultime Modifiche		Rev. :	Impianto	R. E. M. S. R. L.		Cliente		Disegno Numero	Comessa	Codice impianto	Codice luogo	
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ALE		Stampa : 10. Mar. 2021						FOTOCELLULA DI SICUREZZA			di	
		Verif. :										

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R	410R1 410.0 411.0									
B	E920.00$\frac{1.1}{1}$/410.1 -520FC1: 34 FUNE DI EMERG. ZONA CARICO CHIUDI 1.0$\frac{1.2}{2}$/410.2 2.0$\frac{1.3}{3}$/410.3 3.0$\frac{1.4}{4}$/410.4 4.0$\frac{2.1}{410.5}$ 5.0$\frac{2.2}{410.6}$ 6.0$\frac{2.3}{410.7}$ 7.0$\frac{2.4}{410.8}$ -522RA1-522SB1: _PULSANTE EMERG. PORTA 1 -522R2-522SB2: _PULSANTE EMERG. PORTA 2 -524RA1-524SB1: _PULSANTE EMERG. PORTA 3 -524R2-524SB2: _PULSANTE EMERG. PORTA 4 -526RA1-526SB1: _PULSANTE EMERG. PORTA 5 -530RA1-530SB1: _PULSANTE EMERG. FOTOCELLULA CARICO TRAVOLE -X51: 8. 2 RISERVA									
C	E921.00$\frac{3.1}{3.2}$/411.1 -522RA1-522PH1: _RICHIESTA APERTURA CANCELLO 1 1.0$\frac{3.2}{411.2}$ 2.0$\frac{3.3}{411.3}$ 3.0$\frac{3.4}{411.4}$ 4.0$\frac{4.1}{411.5}$ 5.0$\frac{4.2}{411.6}$ 6.0$\frac{4.3}{411.7}$ 7.0$\frac{4.4}{411.8}$ -522RA1-522P1: _ZIRIPRISTINO CANCELLO 1 -522R2-522PH2: _RICHIESTA APERTURA CANCELLO 2 -522R2-522P2: _ZIRIPRISTINO CANCELLO 2 -524RA1-524PH1: _RICHIESTA APERTURA CANCELLO 3 -524RA1-524P1: _ZIRIPRISTINO CANCELLO 3 -524R2-524PH2: _RICHIESTA APERTURA CANCELLO 4 -524R2-524P2: _ZIRIPRISTINO CANCELLO 4									
D										
E										
F										
Ultime Modifiche Rev. : Data : Diseg. : Stampa : 10. Mar. 2021 Verif. : Impianto SACCHI PALLETS										
R. E. M. S. R. L. Via Ferruccio, 16/R-03010 Patrica (FR) Tel. +39-0775-830116 Fax +39-0775-833945 QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DI R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE										
Cliente						Cliente Finale				
Disegno Numero 2020_0183						Comessa 2020_0183		Codice impianto =60	Codice lungo + Pag. 600 di	

