

J			
I			
H			
G			
F			
E			
D			
C			
B			
A			
	MODIFICATION	DATE	PAR
SPECIFICITE CLIENT :			

SPECIFICITE CLIENT :

MODIFICATION

DATE	PART
------	------

DESSINE LE : 28-04-2011 PAR : F.T Nbre de FOLIOS : 11

MACHINE :	24 C4110 SAT RLT	N° :	PA05
CLOUEUSE D'ASSEMBLAGE DE BLOCS			

CLIENT : SACCHI PALLETS

TENSION : 3X400V+N

NUM PROGRAMME :

CONSUMMATION D'AIR :



SIEGE SOCIAL Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél : 02-41-42-35-00 Fax : 02-41-42-30-44

Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers. Toutes précautions utiles devront être prises pour en éviter la divulgation. (lot du 11/03/1902).

FOL.

DESIGNATION

175 DEVELOPPE 175
 176 DEVELOPPE 176
 177 DEVELOPPE 177
 179 DEVELOPPE 179
 190 DEVELOPPE 190
 191 DEVELOPPE 191
 192 DEVELOPPE 192
 193 DEVELOPPE 193
 206 DEVELOPPE 206
 207 DEVELOPPE 207
 208 DEVELOPPE 208
 213 DEVELOPPE 213
 275 DEVELOPPE 275
 278 DEVELOPPE 278
 279 DEVELOPPE 279
 280 DEVELOPPE 280
 282 DEVELOPPE 282
 283 DEVELOPPE 283
 284 DEVELOPPE 284
 285 DEVELOPPE 285
 286 DEVELOPPE 286
 290 DEVELOPPE 290
 291 DEVELOPPE 291
 292 DEVELOPPE 292
 293 IMPLANTATION 293

J			
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E			
D			
C			
B			
A			
MODIFICATION		DATE	PAR

SPECIFICITE CLIENT :

DESSINE LE : 28-04-2011

PAR : F.T

Nbre de FOLIOS : 111

MACHINE : CLOUSEUSE D'ASSEMBLAGE DE BLOCS

N° : PA056

CLIENT :

SACCHI PALLETS

TENSION : 3X400V+N

NOM PROGRAMME :

PUISSANCE MACHINE : 30KW

CONSOMMATION D'AIR :



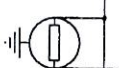
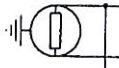
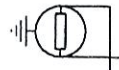
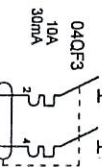
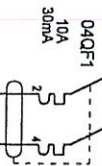
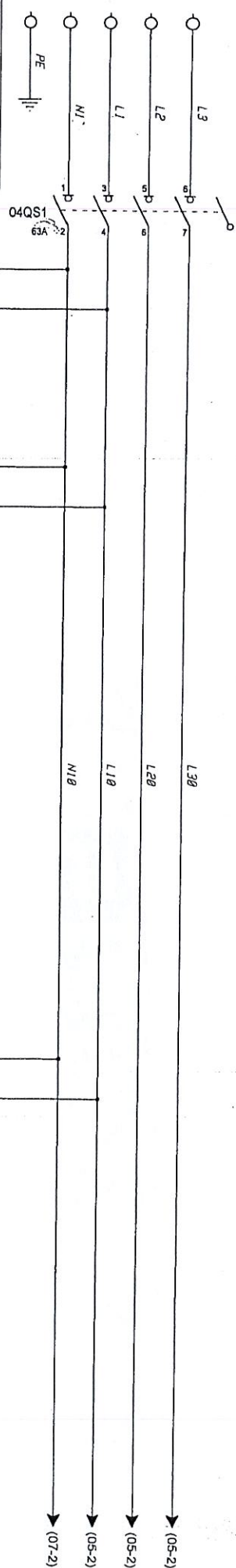
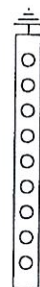
SODEME

SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél: 02-41-42-35-00 Fax: 02-41-42-30-41

Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers.
 Toutes précautions utiles devront être prises pour éviter la divulgation. (Loi du 11/03/1902.)

ALIMENTATION
3x400V 50Hz

BARRETTTE DE RACCORDEMENT
DE TOUTES LES TERRES EN
ETOLE



ECLAIRAGE
PASSERELLE

ECLAIRAGE
MACHINE

ECLAIRAGE
ARMOIRE

VENTILATEURS
ARMOIRE

PRISE COURANT 230VAC
ARMOIRE

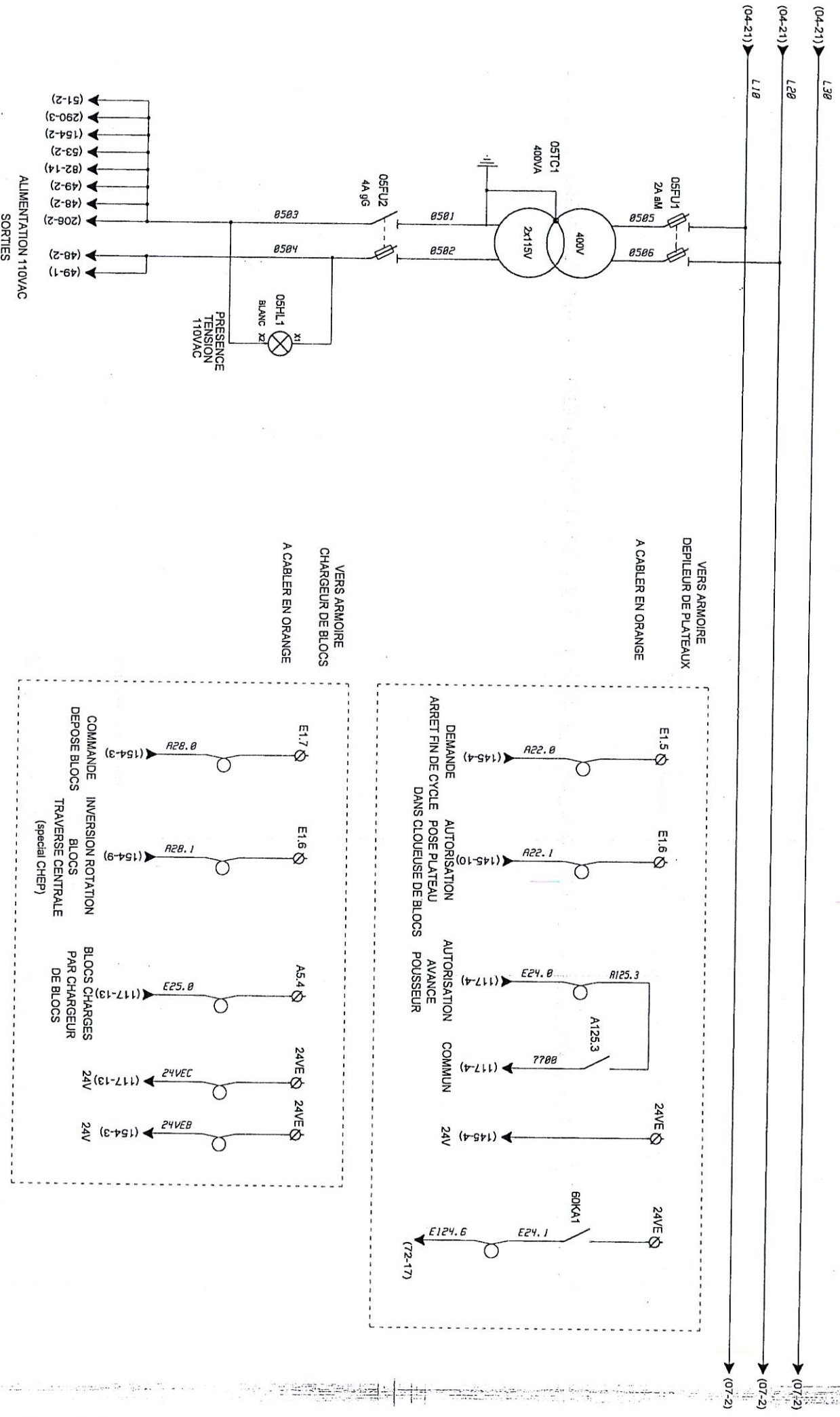
S.O.S. SODEME

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSEUSE D'ASSEMBLAGE DE BLOC\PRO056 SACCHI PALETS\

PUISSANCE

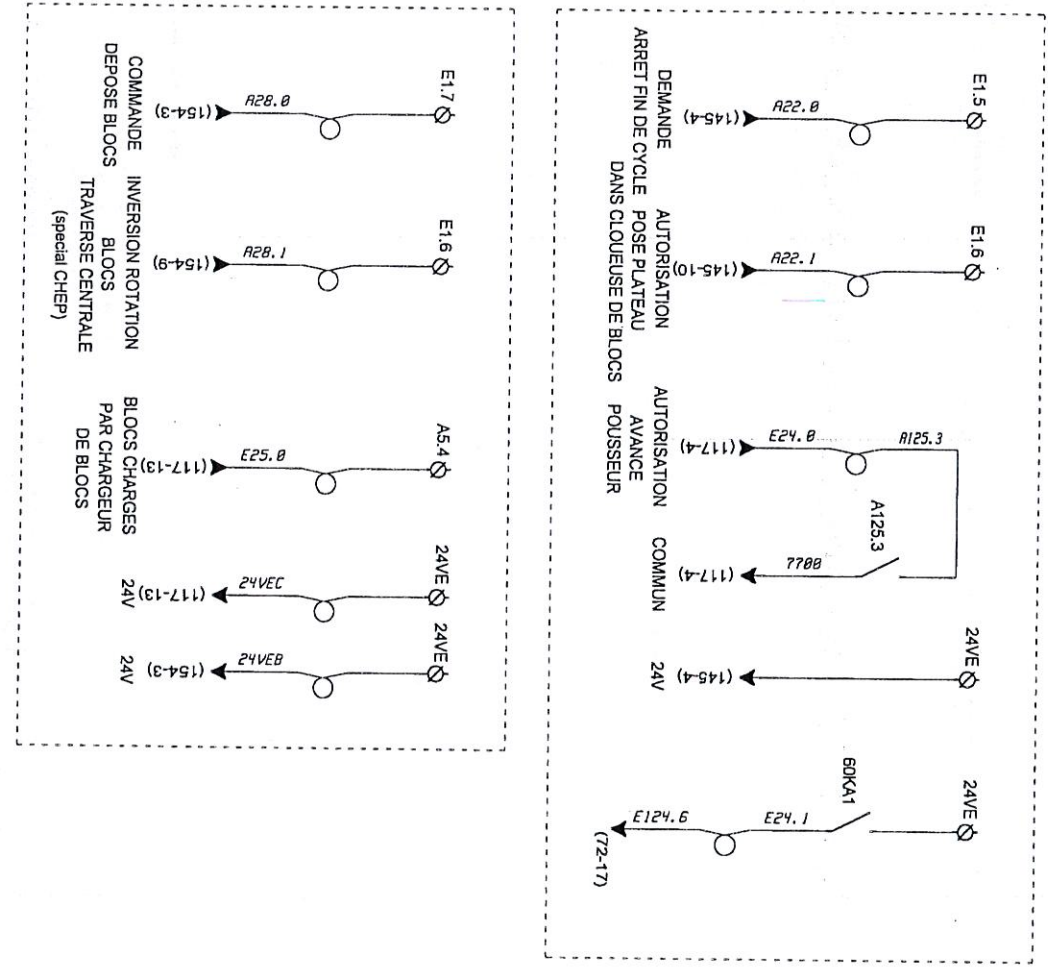
28-01-2011

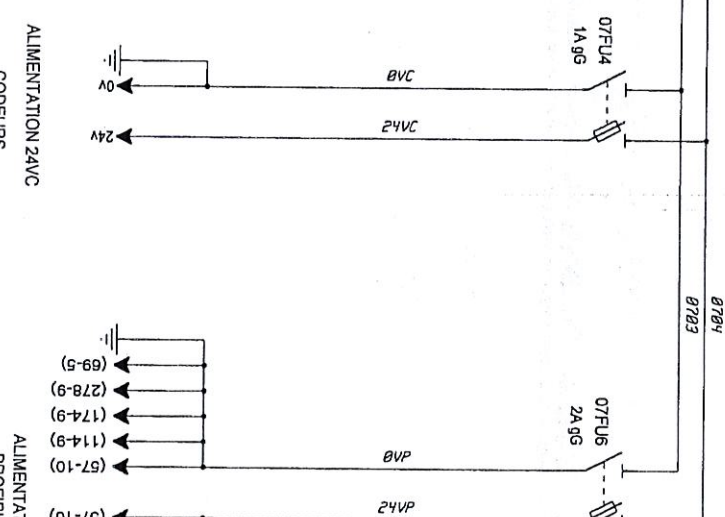
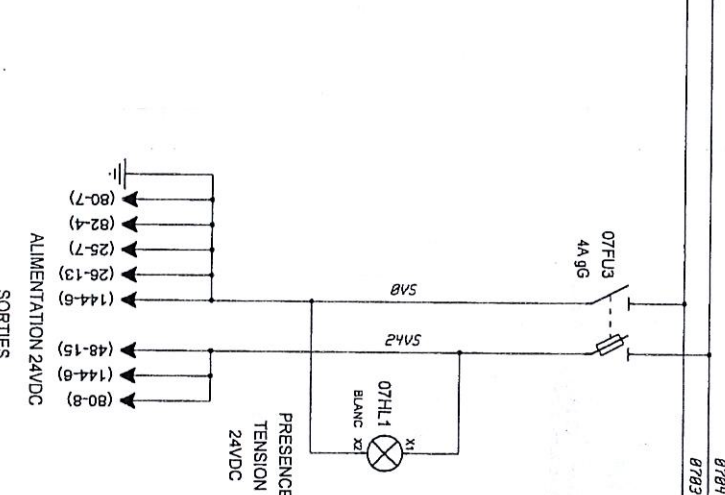
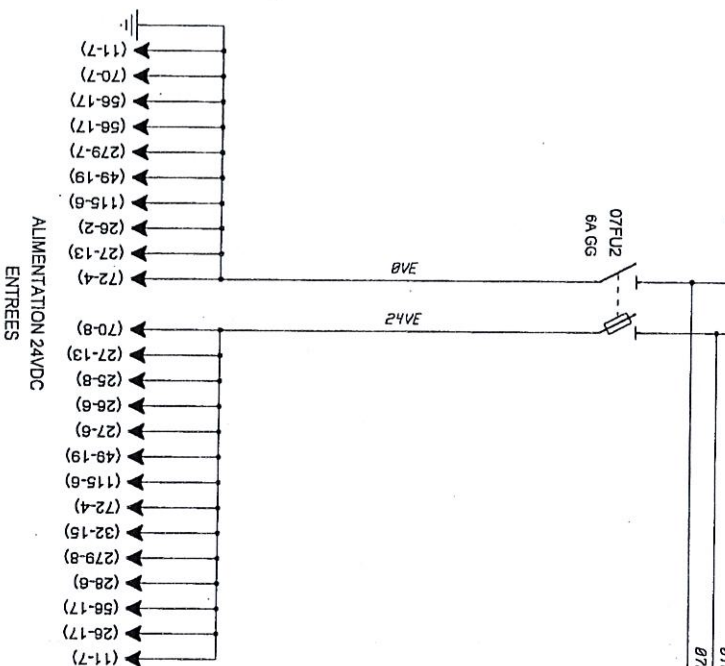
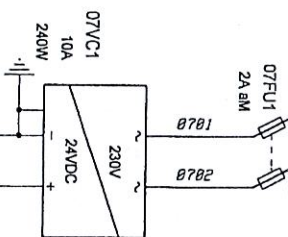
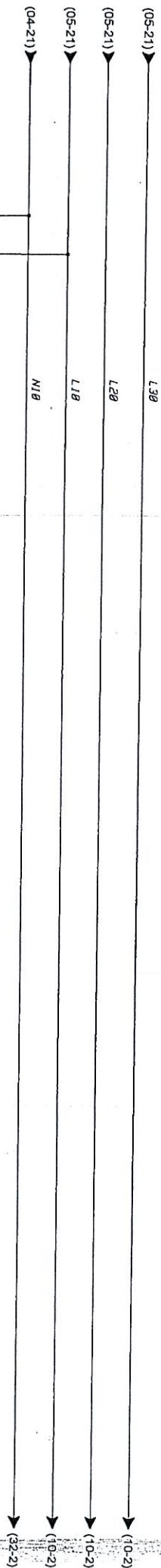
04 / 111



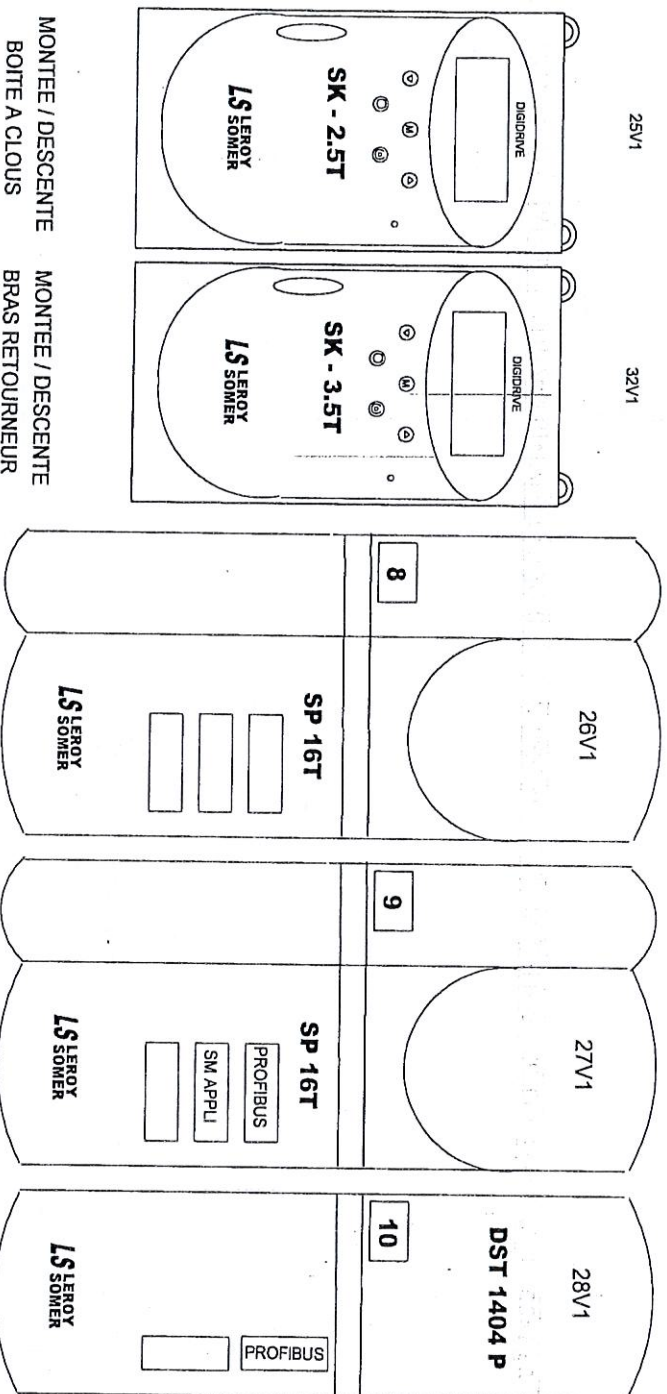
VERS ARMOIRE
DEPILEUR DE PLATEAUX
A CABLER EN ORANGE

VERS ARMOIRE
CHARGEUR DE BLOCS
A CABLER EN ORANGE

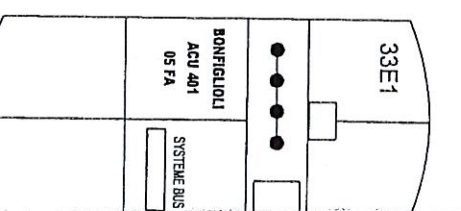
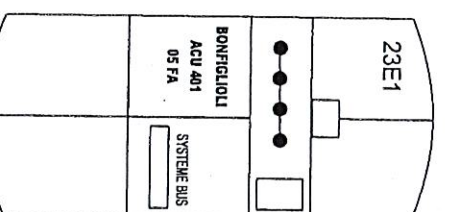
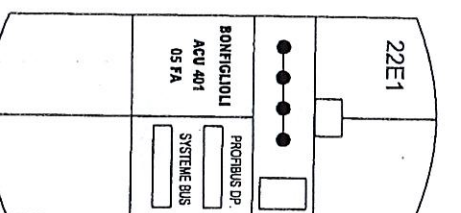
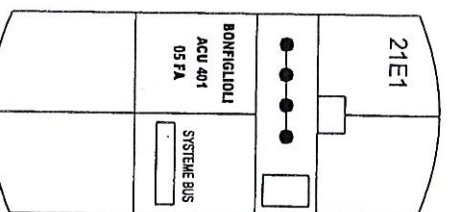
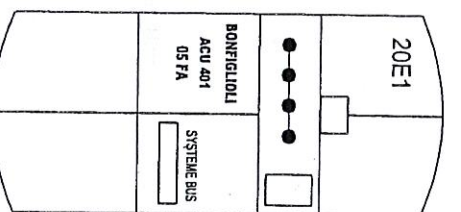
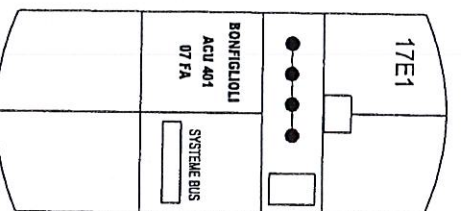
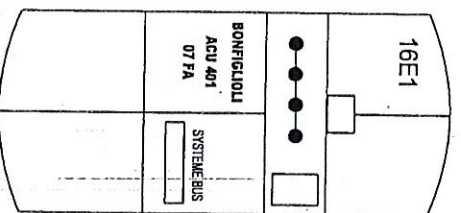
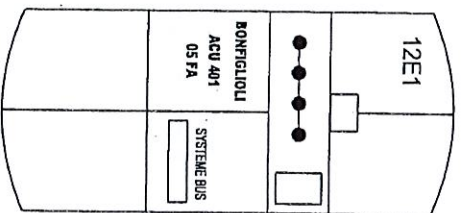
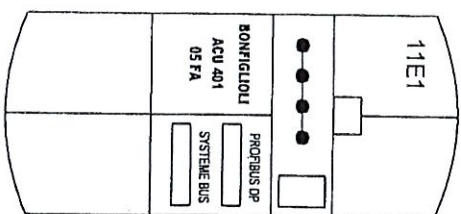




CONFIGURATION VARIATEURS CLOUEUSE



CONFIGURATION VARIATEURS REGLAGES



POUTRE GAUCHE

POUTRE DROITE

EPAISSEURS PLANCHES
INFÉRIEURES

EPAISSEURS
PLANCHES SUPÉRIEURES

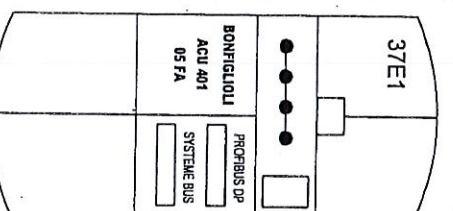
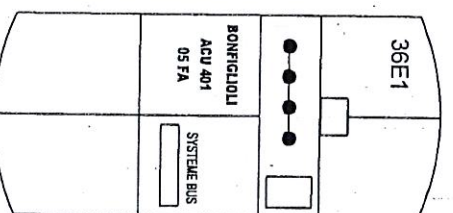
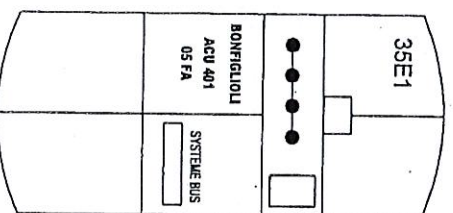
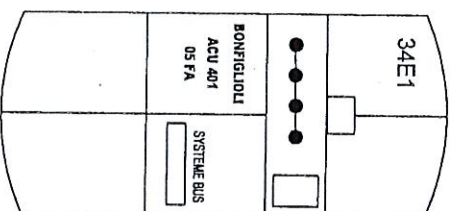
DISTRIBUTEUR DE
PLATEAUX

GUIDES POUTRE
DROITE

GUIDES POUTRE
CENTRALE

GUIDES POUTRE
DROITE

GUIDES RETOURNEUR

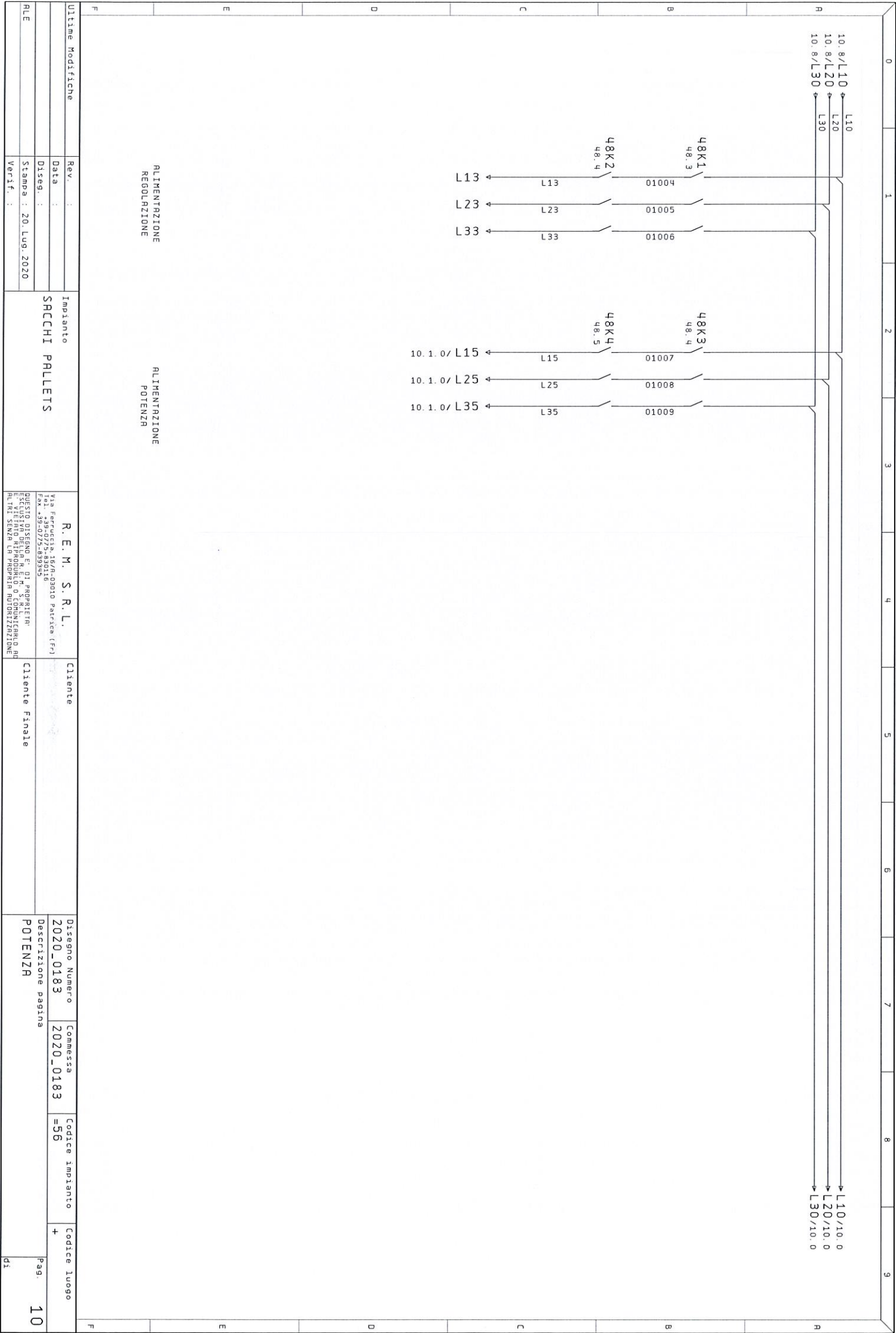


BUTÉE RETOURNEUR

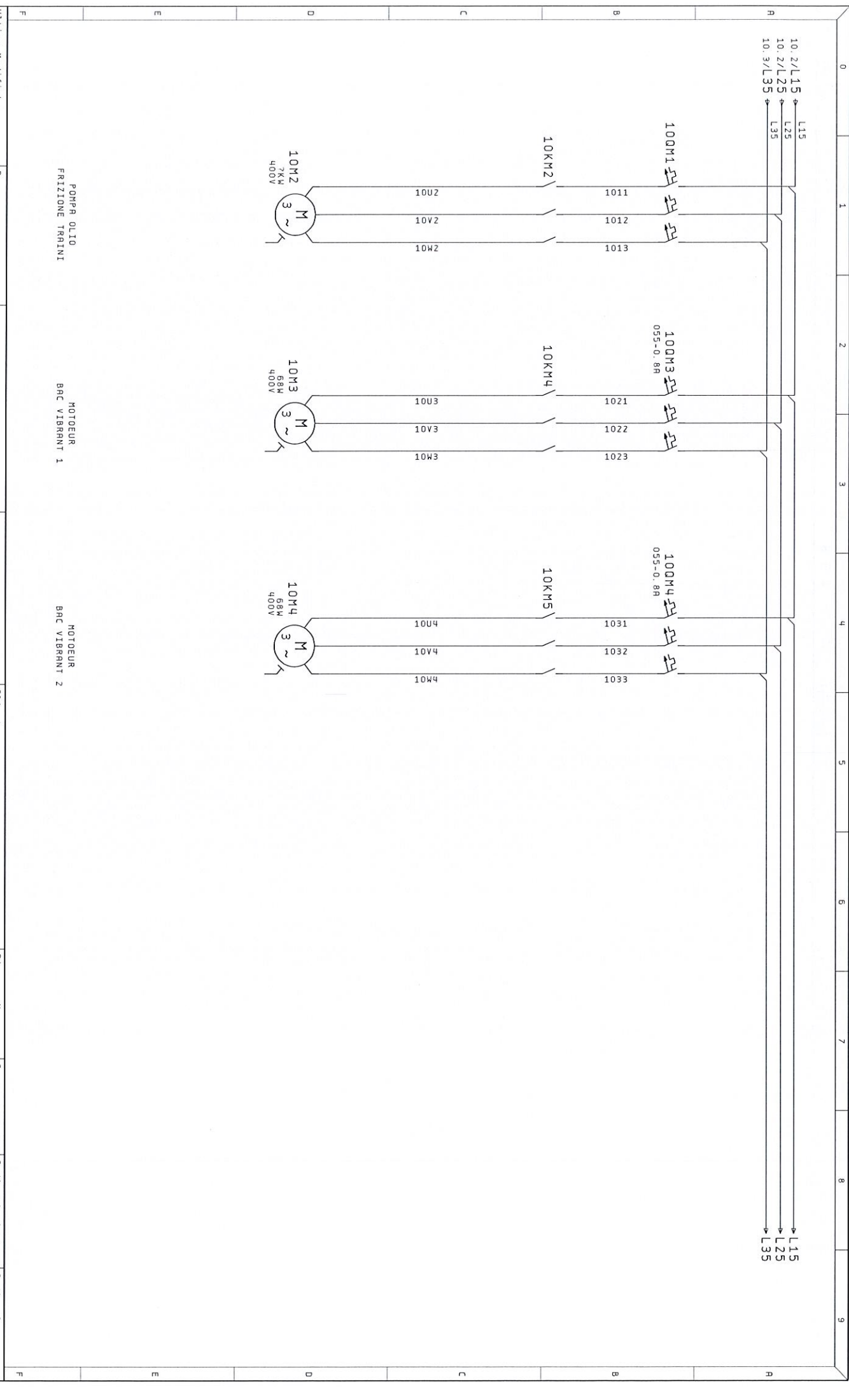
BRAS RETOURNEUR

GUIDES TABLE
DE ROTATION

AXE TABLE
DE ROTATION

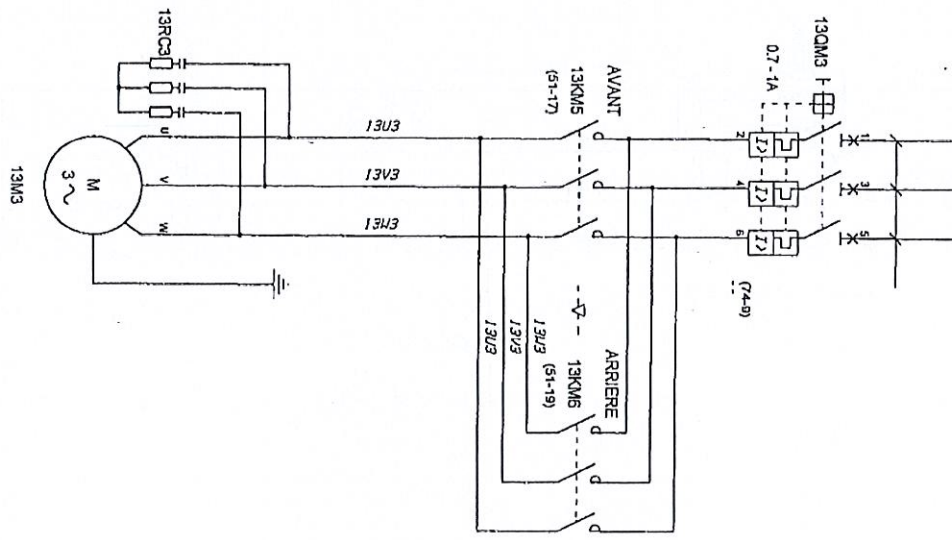


Ultime Modifiche	Rev. :	Impianto	R. E. M. S. R. L.	Cliente	Disegno Numero	Comessa	Codice impianto	Codice luogo
	Data :	SACCHI PALLETS	Via Ferrara, 16/R-02010 Patrica (FR) Tel. +39 0725 893418 Fax +39 0725 893418		2020_0183	2020_0183	=56	+
Disegn.	Disegn. :		QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. E' VIETATA LA RIPRODUZIONE O L'UTILIZZO IN ALTRA MANIERA SENZA LA PERMESSA SCRITTA DELLA R. E. M. S. R. L.	Cliente Finale	Descrizione pagina			
Stampa	Stampa :				POTENZA			
Verif.	Verif. :				Pag. 10 di			

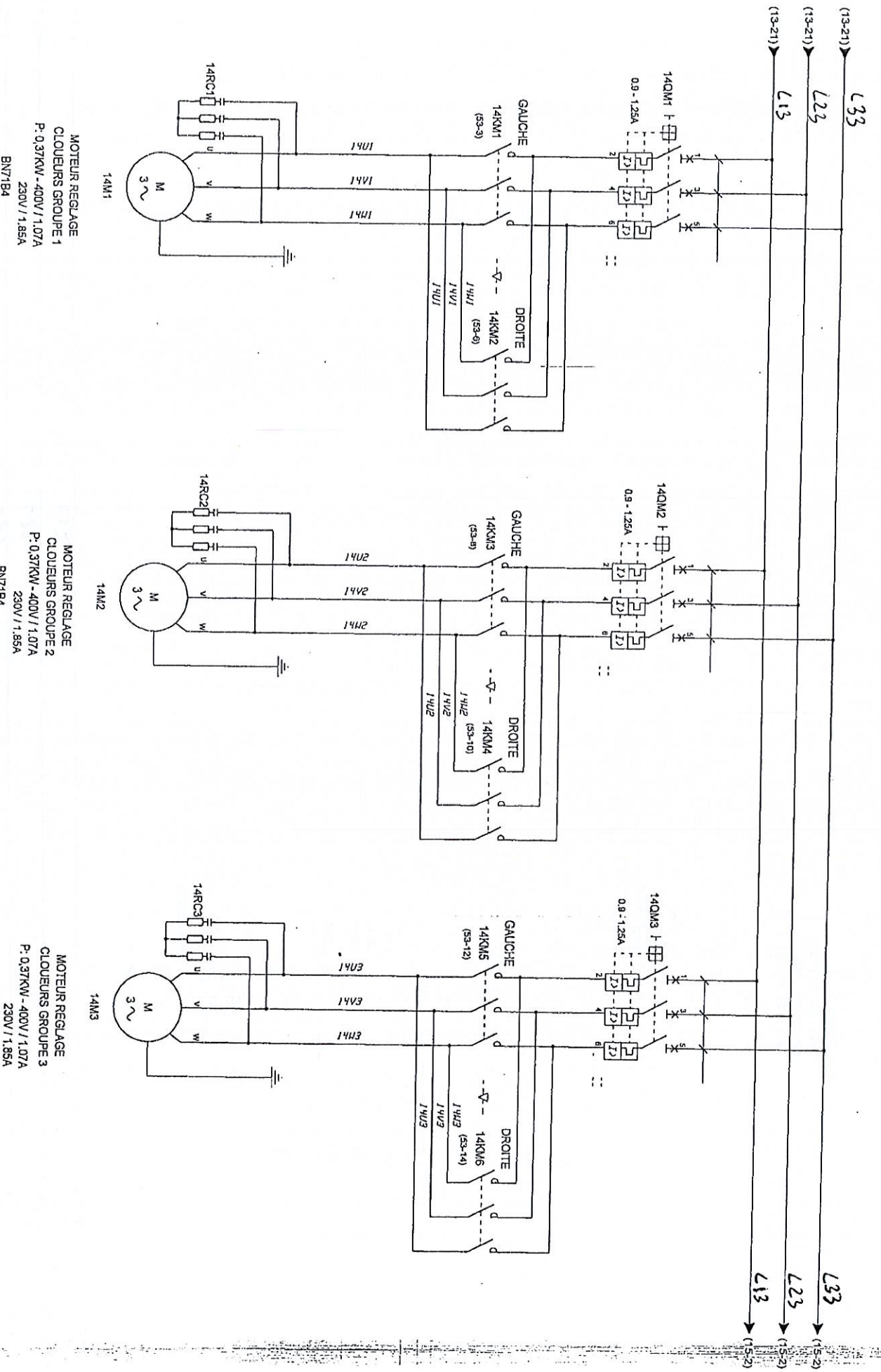


Ultime Modifiche		Rev. :		Impianto		R.E.M. S.R.L.		Cliente		Disegno Numero		Commissa		Codice Impianto		Codice Luogo			
Data :		Disegn. :		Stampa : 20. Lug. 2020		Verif. :		SACCHI PALLETS		Via Ferruccio, 100100010 Patrica (Fr)		Tel. +39.0725.893945		Fax +39.0725.893945		Questo disegno e' di proprieta' esclusiva della R.E.M. S.R.L. e non puo' essere utilizzato senza la propria autorizzazione.		Pag. 10. 1	
Stampa : 20. Lug. 2020		Verif. :		SACCHI PALLETS		Verif. :		SACCHI PALLETS		Disegno Numero		Commissa		Codice Impianto		Codice Luogo			
Stampa : 20. Lug. 2020		Verif. :		SACCHI PALLETS		Verif. :		SACCHI PALLETS		Disegno Numero		Commissa		Codice Impianto		Codice Luogo			

(12-5)	L33	L33	(14-2)
(12-5)	L23	L23	(14-2)
(12-5)	L13	L13	(14-2)



MOTEUR REGLAGE
 DEPHASEUR CHAINES
 P: 0.25KW - 400V / 0.76A
 230V / 1.32A
 BN71A4



MOTEUR REGLAGE
CLOUEURS GROUPE 1
P: 0,37KW - 400V / 1,07A
230V / 1,85A
BN71B4

MOTEUR REGLAGE
CLOUEURS GROUPE 2
P: 0,37KW - 400V / 1,07A
230V / 1,85A
BN71B4

MOTEUR REGLAGE
CLOUEURS GROUPE 3
P: 0,37KW - 400V / 1,07A
230V / 1,85A
BN71B4

L33

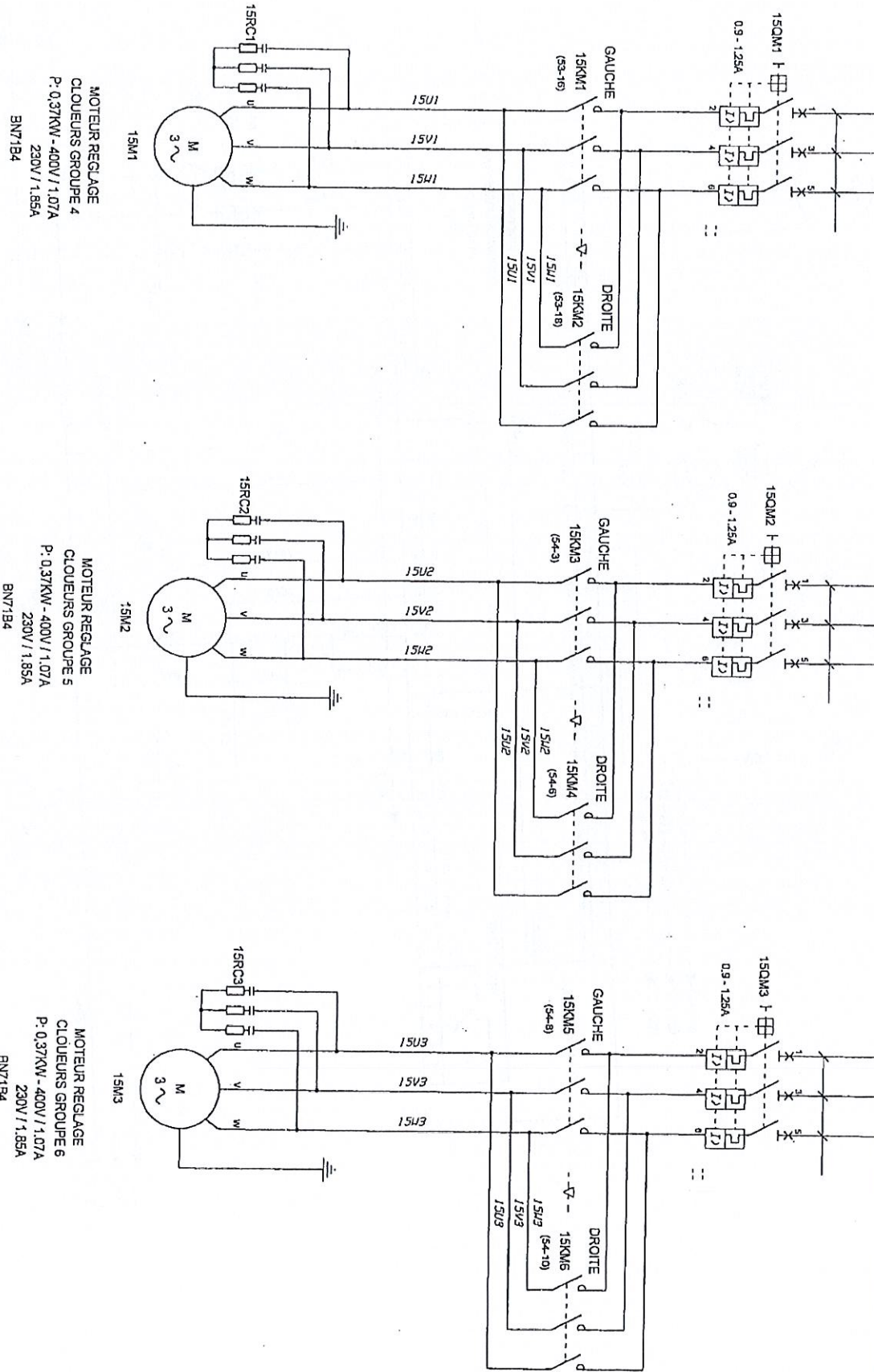
L23

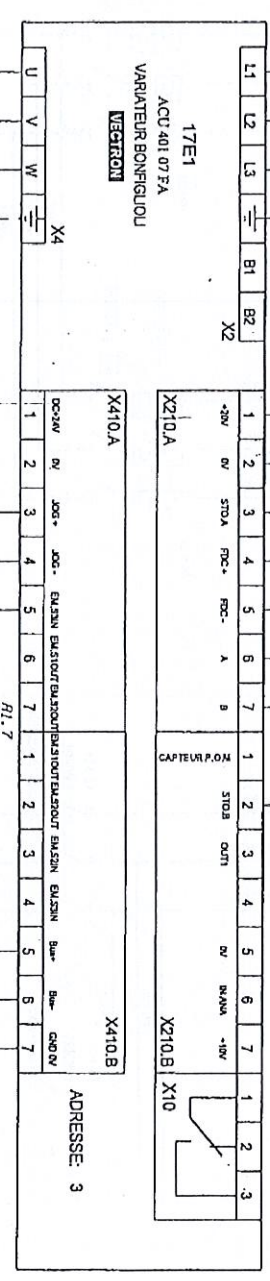
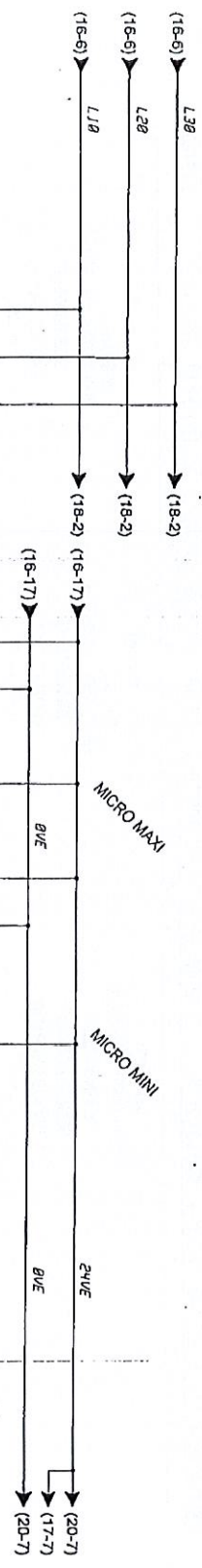
L13

L33

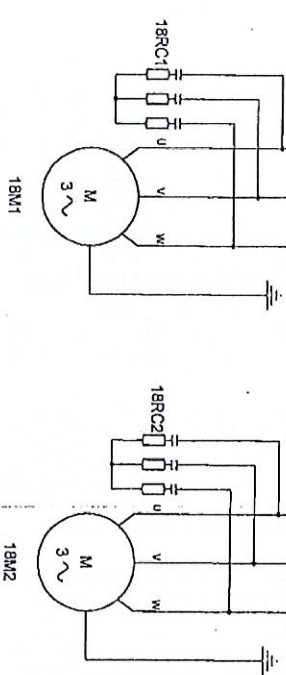
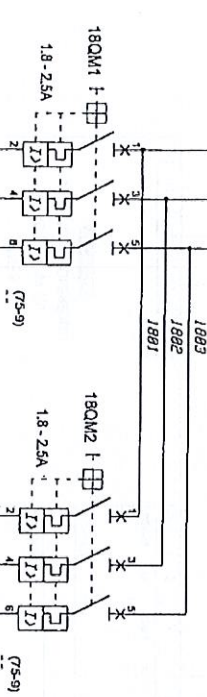
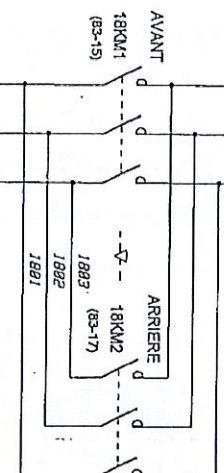
L23

L13



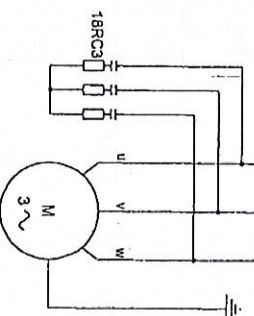
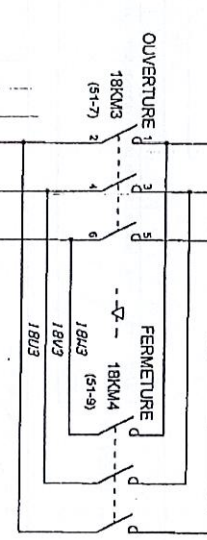
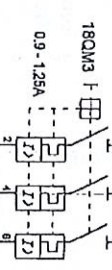


L35 (17-6) → L25 (17-6) → L15 (17-6) → L35 (19-2) → L25 (19-2) → L13 (19-2)



MOTEUR
CHAÎNE GAUCHE
RETOURNEUR
P: 0,75KW - 400V / 1.85A
230V / 3.2A
BN80B4

MOTEUR
CHAÎNE DROITE
RETOURNEUR
P: 0,75KW - 400V / 1.85A
230V / 3.2A
BN80B4

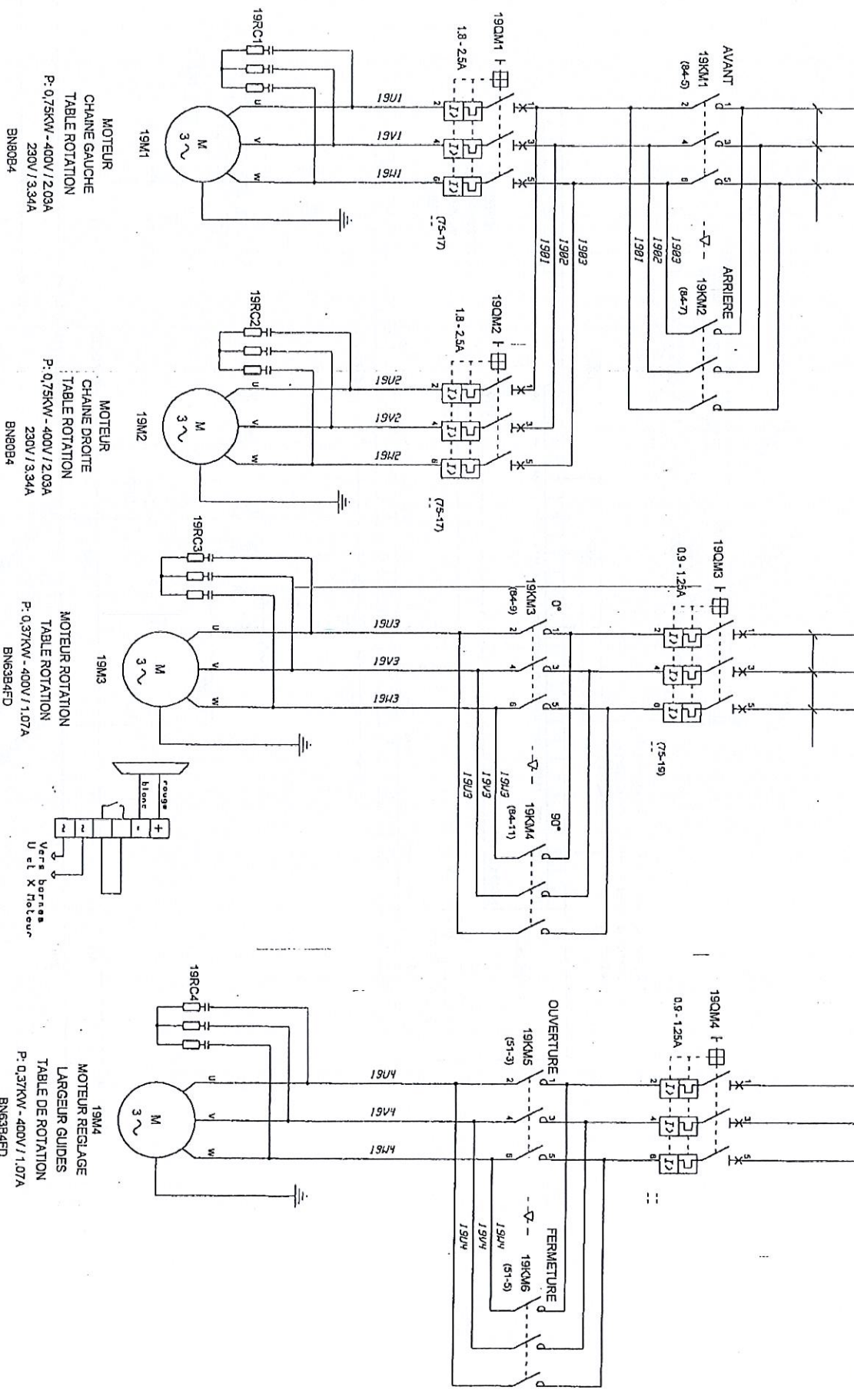


MOTEUR REGLAGE
LARGEUR GUIDES
RETOURNEUR
P: 0,37KW - 400V / 1.07A
BN63B4FD

(18-21) → L35 → (20-2)

(18-21) → L25 → (20-2)

(18-21) → L15 → (20-2)

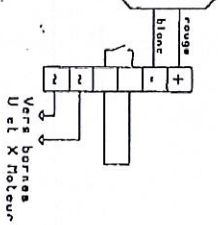


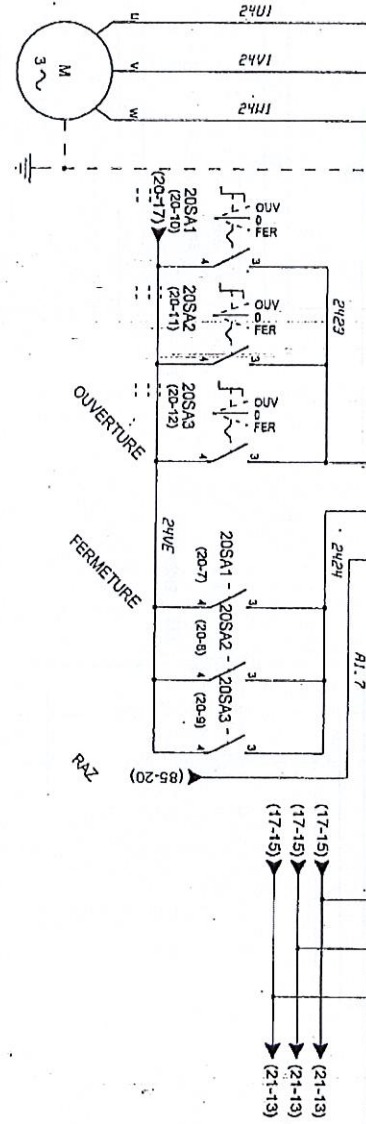
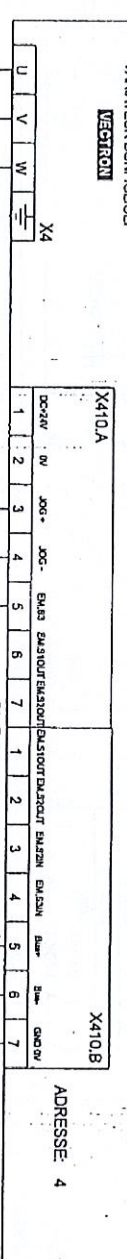
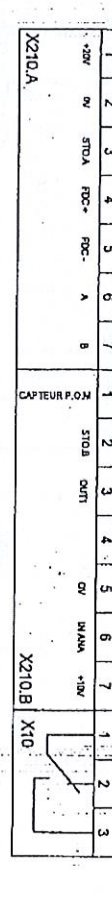
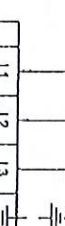
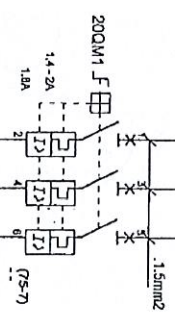
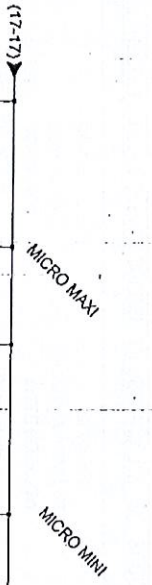
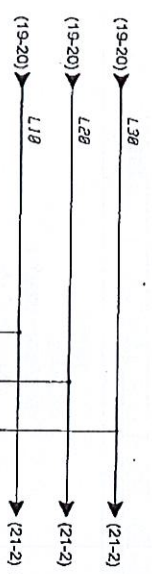
MOTEUR
CHAÎNE GAUCHE
TABLE ROTATION
P: 0,75KW - 400V / 2,03A
230V / 3,34A
BN60B4

MOTEUR
CHAÎNE DROITE
TABLE ROTATION
P: 0,75KW - 400V / 2,03A
230V / 3,34A
BN60B4

MOTEUR ROTATION
TABLE ROTATION
P: 0,37KW - 400V / 1,07A
BN63B4FD

MOTEUR RÉGLAGE
LARGEUR GUIDES
TABLE DE ROTATION
P: 0,37KW - 400V / 1,07A
BN63B4FD

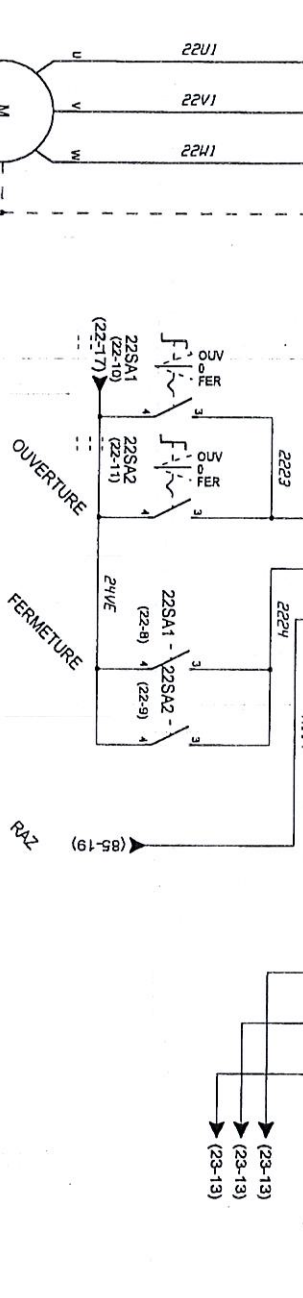
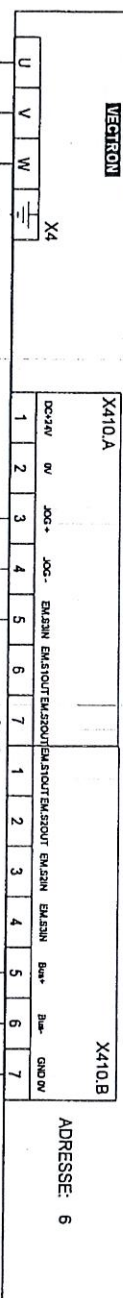
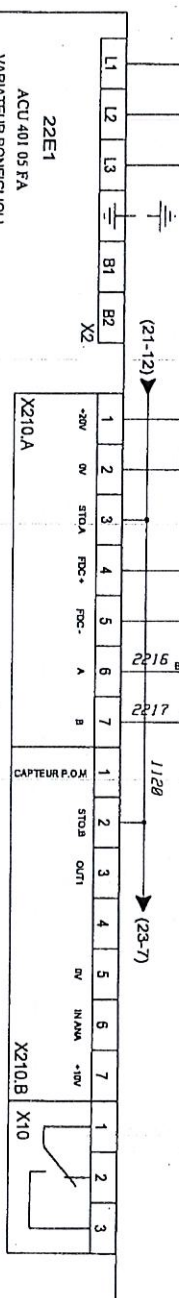
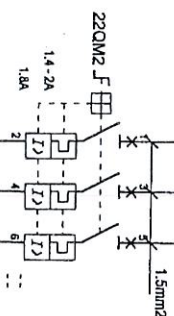
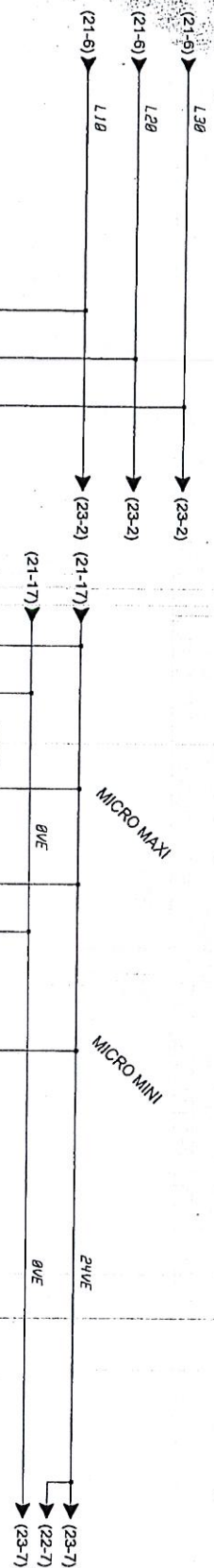




MOTEUR REGLAGE
DISTRIBUTEUR DE PLATEAUX
P: 0.37KW - 400V / 1.07A
230V / 1.85A
BN71B4

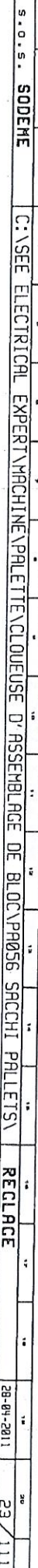
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20SB1: OUVERTURE REGLAGE
20SB2: FERMETURE REGLAGE
20S01: MICRO MAXI
20S02: MICRO MINI





MOTEUR REGLAGE
GUIDES POURTE CENTRALE
P: 0.37KW - 400V / 1.07A
230V / 1.85A
BN7194

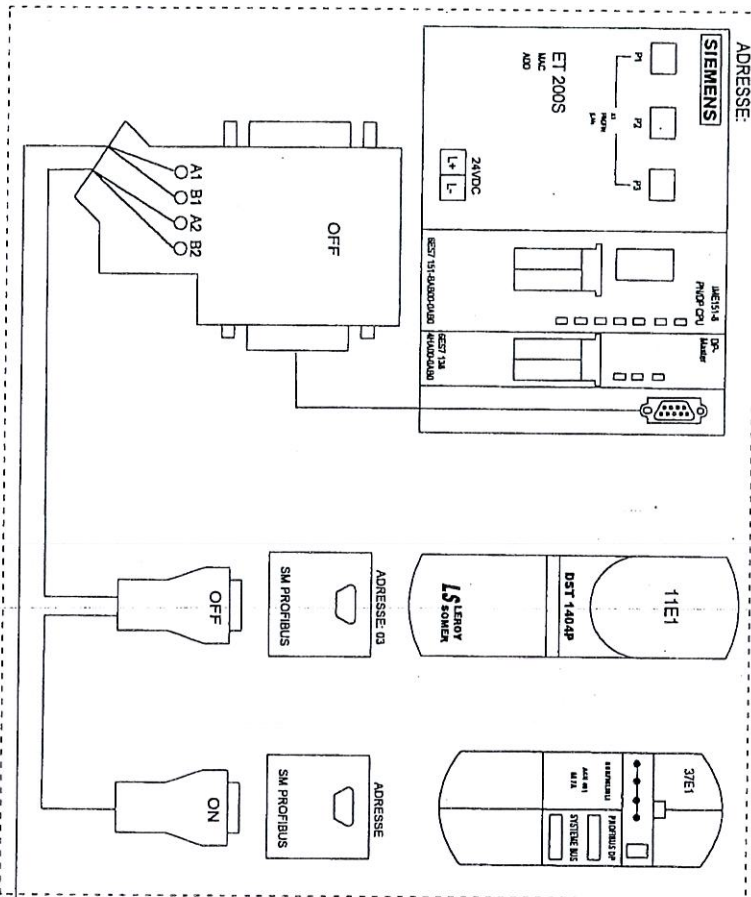
22C1: CODEUR DEPLACEMENT
22SB1: OUVERTURE REGLAGE
22SB2: FERMETURE REGLAGE
22SQ1: MICRO MAXI
22SQ2: MICRO MINI



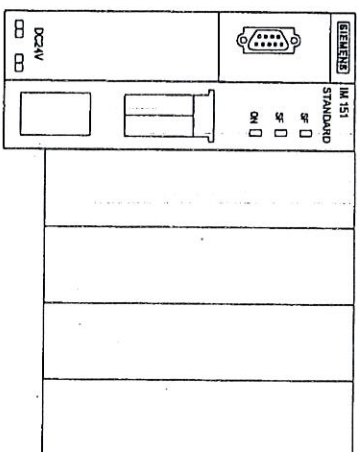
ARCHITECTURE PROFIBUS

PUPITRE CHARGEUR DE BLOCS

ADRESSE:

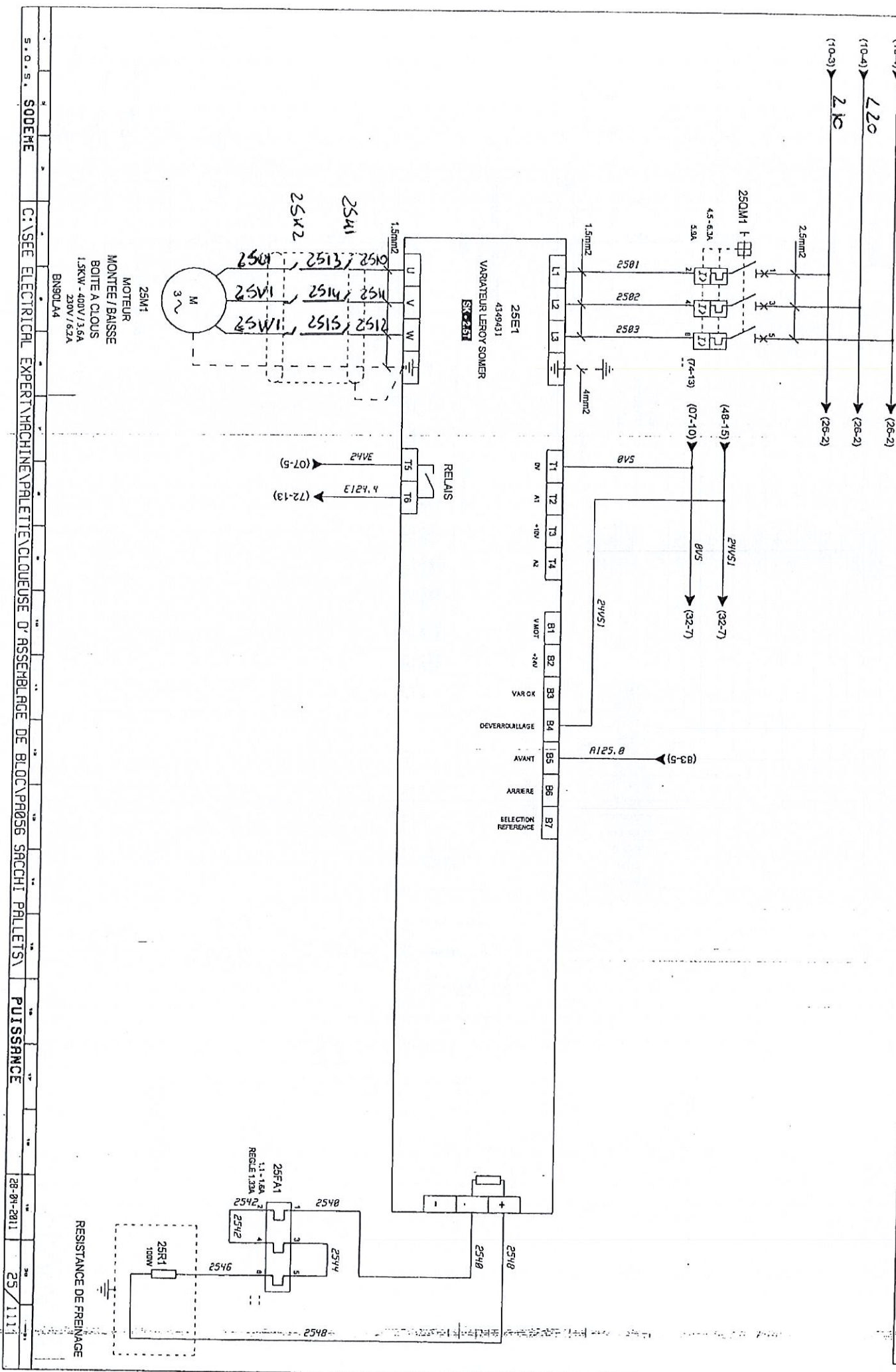


ADRESSE:



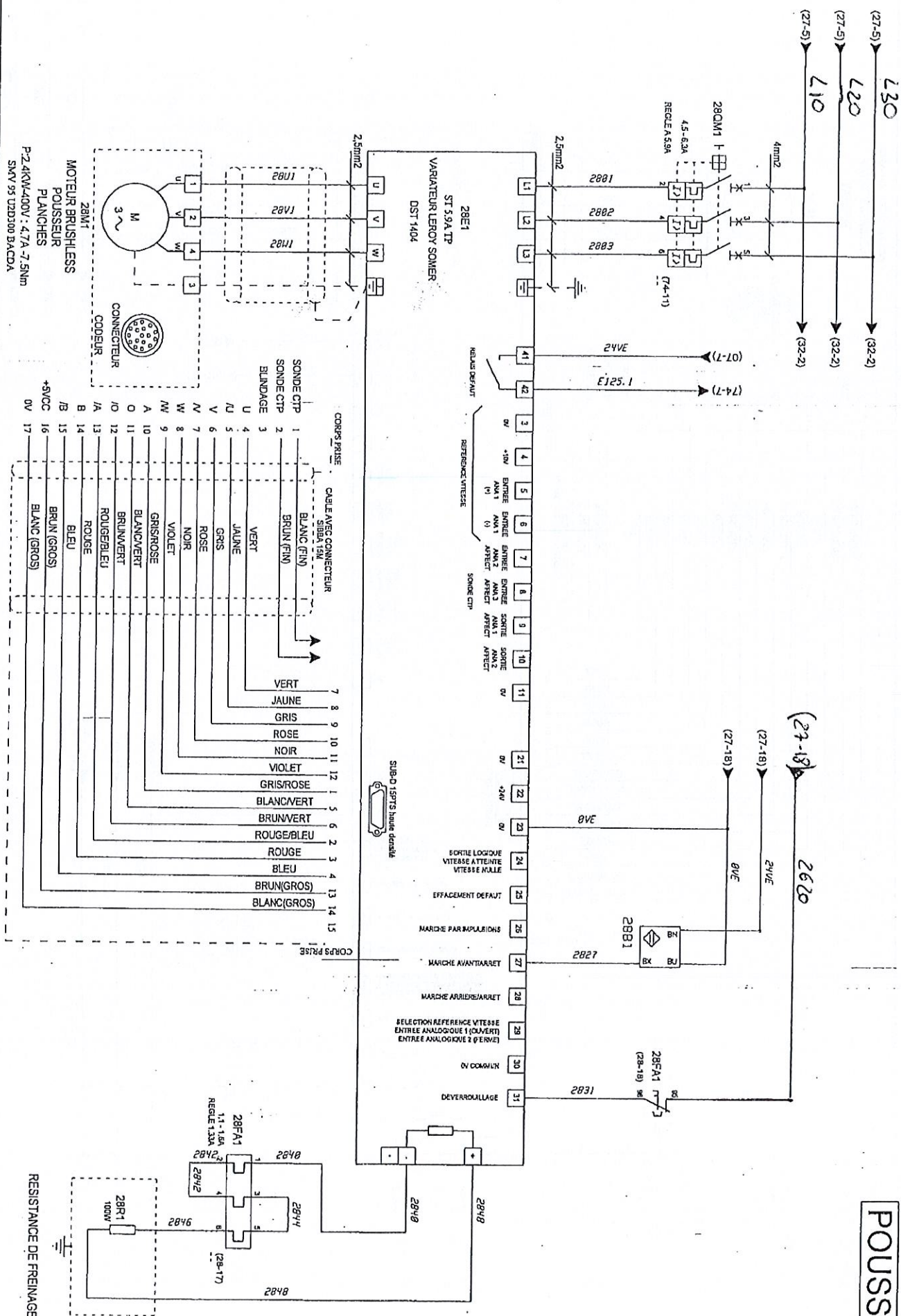
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ON = ACTIVE
OFF = DESACTIVE

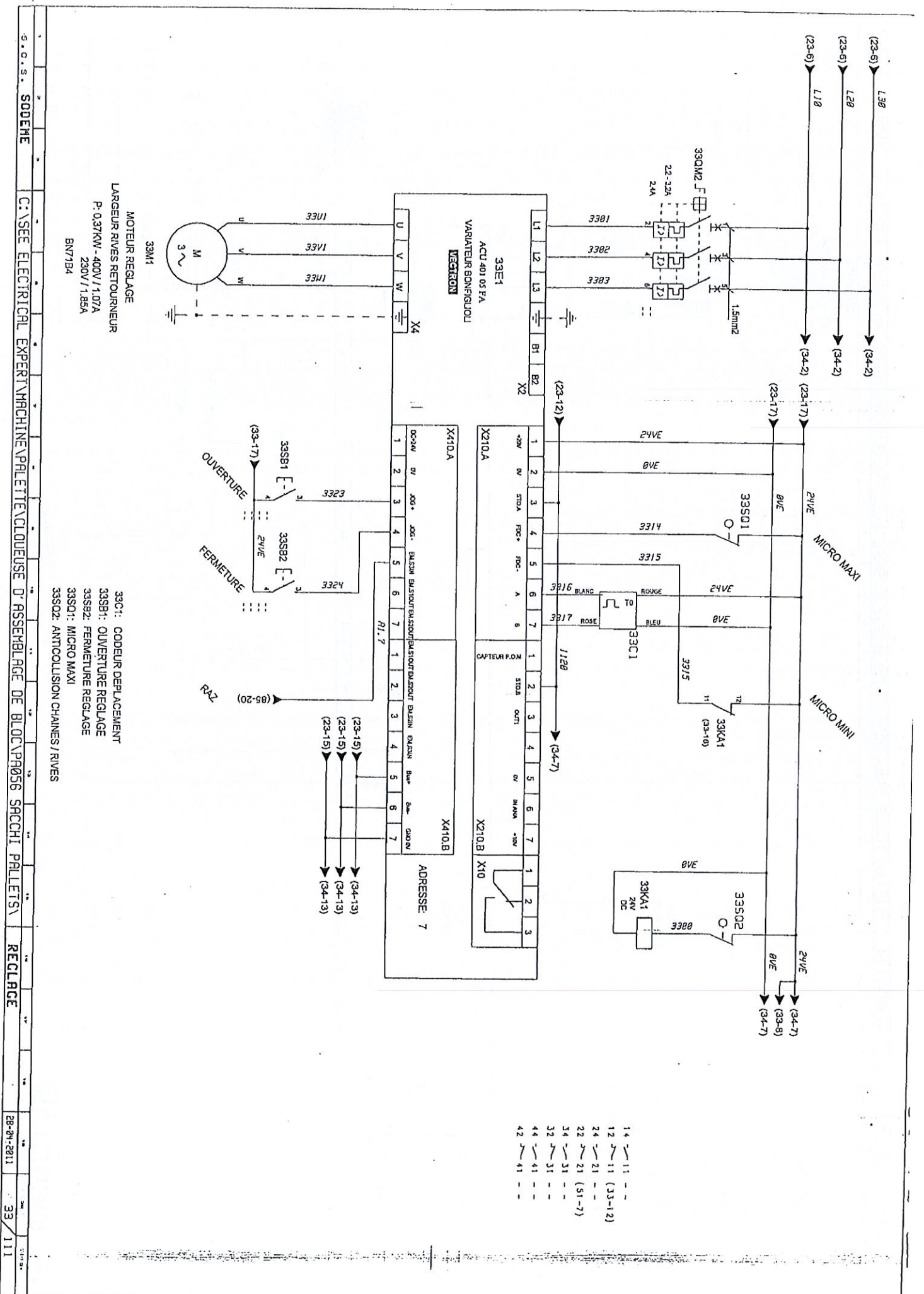
BOITE A CLOUS

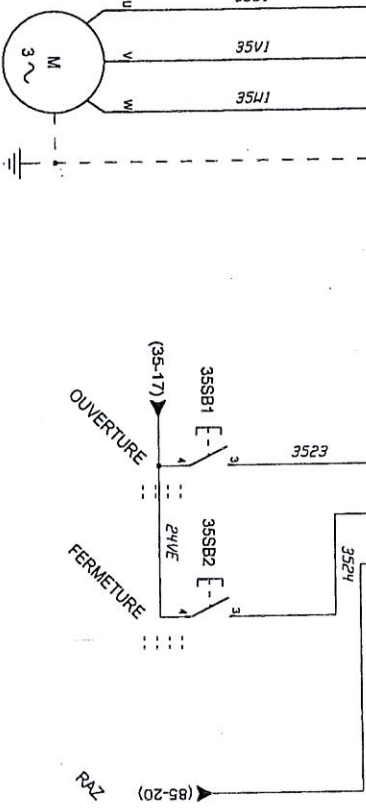
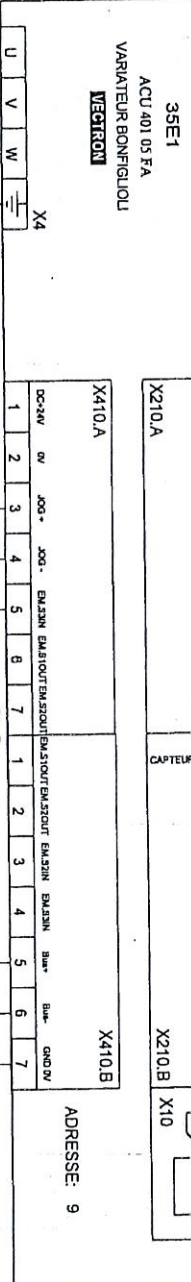
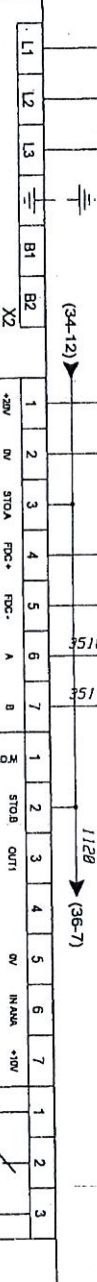
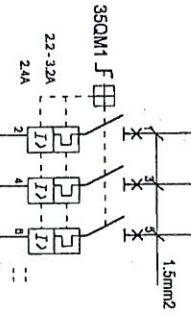
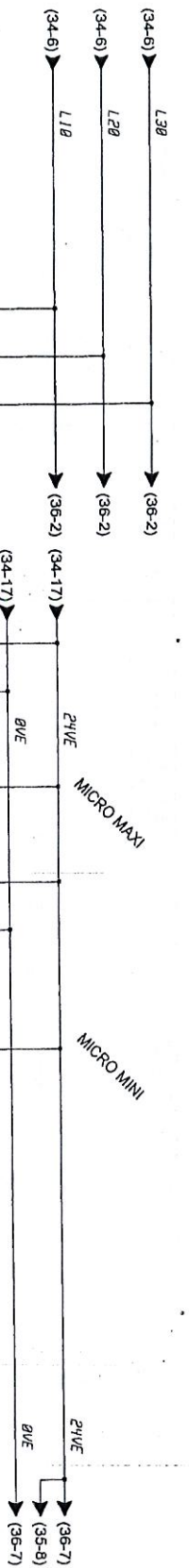




POUSSEUR

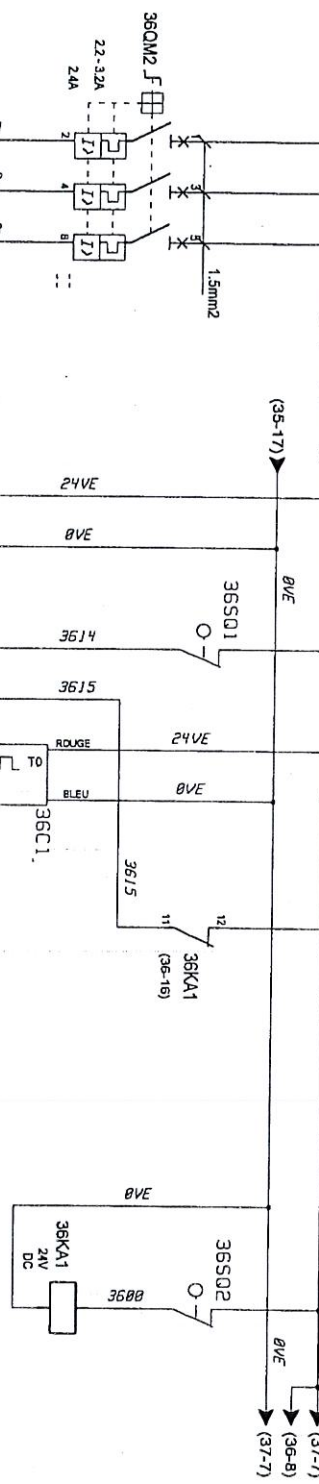
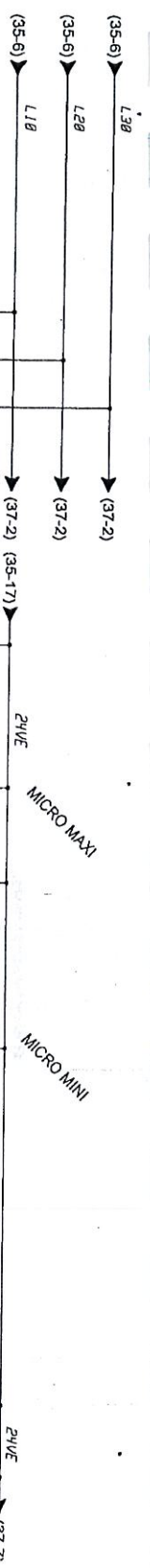




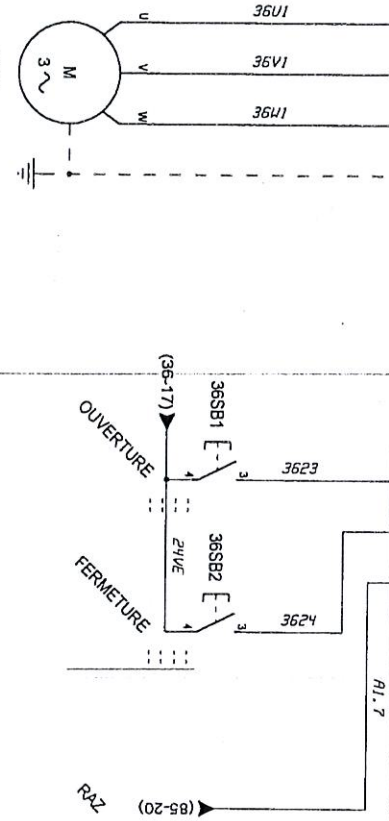
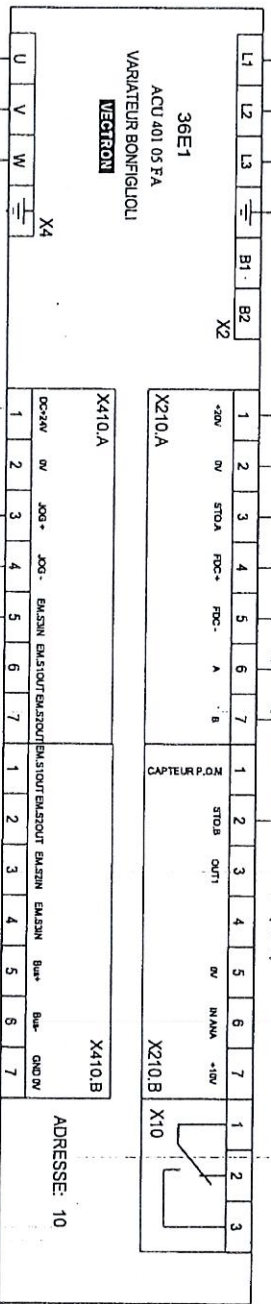


MOTEUR REGLAGE
ECARTEMENT BRAS RETOURNEUR
P: 0.37KW - 400V/1.07A
230V/1.85A
BN71B4

28C1: CODEUR DEPLACEMENT
28SB1: OUVERTURE REGLAGE
28SB2: FERMETURE REGLAGE
28SQ1: MICRO MAXI
28SQ2: MICRO MINI



- 14 - 11 -
- 12 - 11 - (36-12)
- 24 - 21 -
- 22 - 21 (51-3)
- 34 - 31 -
- 32 - 31 -
- 44 - 41 -
- 42 - 41 -



MOTEUR REGLAGE
 LARGEUR RIVES TABLE ROTATION
 P: 0,37KW - 400V/1,07A
 230V/1,85A
 BN71B4

- 36C1: CODEUR DEPLACEMENT
- 36SB1: OUVERTURE REGLAGE
- 36SB2: FERMETURE REGLAGE
- 36S01: MICRO MAXI
- 36S02: ANTICOLLISION CHAINES / RIVES

PARAMETRES DU VARIATEUR 26V1
CLOUAGE SP-16T

PARAMETRES	VALEUR	PARAMETRES	VALEUR
0.00	0	8.01	1
0.01	0	8.02	0
0.02	1840	8.03	0
0.03	0.015	8.07	1
0.04	0.015	8.08	1
0.05	1	8.09	1
0.06	225	8.10	10.03
0.07	1500	8.11	0
0.08	100	8.12	1
0.09	-	8.13	10.33
0.14	50	8.14	0
0.15	Foat	8.15	0
0.16	RP	6.08	0
0.41	3	4.05	225
0.42	6	4.06	225
0.43	1.0	4.07	225
0.44	0		
0.45	0		
0.46	14.63		
0.47	0		
0.48	SERVO		

PARAMETRES DU VARIATEUR 27V1
AVANCE CHAINE SP-16T

PARAMETRES	VALEUR	PARAMETRES	VALEUR
0.00	0	8.01	1
0.01	0	8.02	0
0.02	1840	8.03	0
0.03	0.015	8.07	1
0.04	0.015	8.08	1
0.05	1	8.09	1
0.06	225	8.10	10.03
0.07	1500	8.11	0
0.08	100	8.12	1
0.09	-	8.13	10.33
0.14	50	8.14	0
0.15	Foat	8.15	0
0.16	RP	6.08	0
0.41	3	4.05	225
0.42	6	4.06	225
0.43	1.0	4.07	225
0.44	0		
0.45	0		
0.46	14.63		
0.47	0		
0.48	SERVO		

PARAMETRES DU VARIATEUR 28V1
POUSSEUR PLANCHE DST 1404 P

PARAMETRES	VALEUR	PARAMETRES	VALEUR
0.00	0	8.01	1
0.01	0	8.02	0
0.02	1840	8.03	0
0.03	0.015	8.07	1
0.04	0.015	8.08	1
0.05	1	8.09	1
0.06	225	8.10	10.03
0.07	1500	8.11	0
0.08	100	8.12	1
0.09	-	8.13	10.33
0.14	50	8.14	0
0.15	Foat	8.15	0
0.16	RP	6.08	0
0.41	3	4.05	225
0.42	6	4.06	225
0.43	1.0	4.07	225
0.44	0		
0.45	0		
0.46	14.63		
0.47	0		
0.48	SERVO		

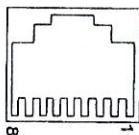
PARAMETRES DU VARIATEUR 25V1
BOITE A CLOUS SK - 2.5T

PARAMETRES	VALEUR	PARAMETRES	VALEUR
01	0	23	FR
02	80	24	1
03	0.35	25	0
04	0.15	26	OFF
05	PR	27	0
06	1.07	28	NO
07	1400 tr/min	29	NO
08	400	30	1
09	0.79	31	1
10	L2	32	OFF
11	20	33	0
12	60	34	ON
13	0	35	0
14	0	36	FR
15	1.5HZ	37	6KHZ
16	4-20mA	38	0
17	OFF	39	50HZ
18	VISU DEF.	40	AUTO
19	VISU DEF.	41	ANSI
20	VISU DEF.	42	4.8
21	VISU DEF.	43	1.1
22	LD	44	2

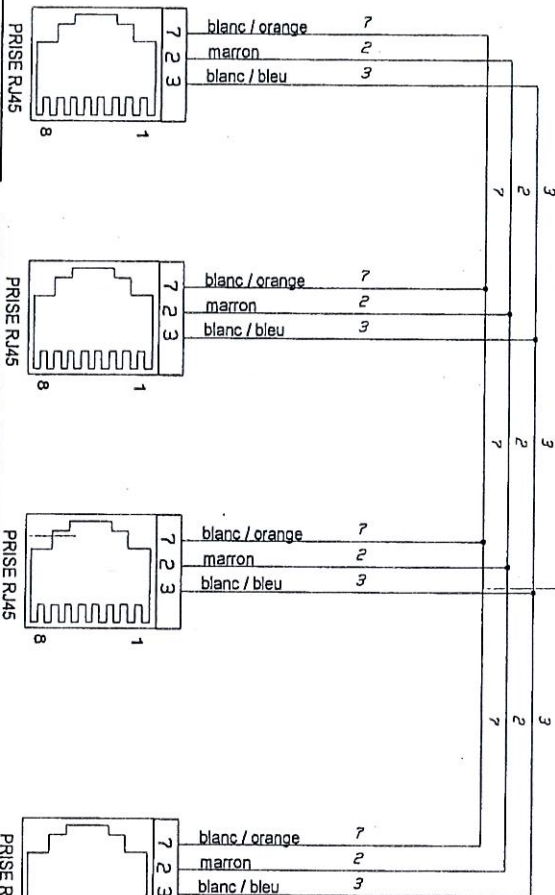
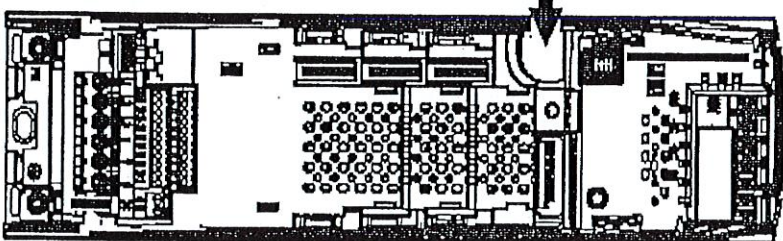
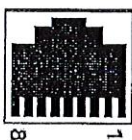
PARAMETRES DU VARIATEUR 32V1
BRAS RETOURNEUR SK - 3.5T

PARAMETRES	VALEUR	PARAMETRES	VALEUR
01	0	23	FR
02	80	24	1
03	0.35	25	0
04	0.15	26	OFF
05	PR	27	0
06	2.07	28	NO
07	1400 tr/min	29	NO
08	400	30	1
09	0.79	31	1
10	L2	32	OFF
11	20	33	0
12	60	34	ON
13	0	35	0
14	0	36	FR
15	1.5HZ	37	6KHZ
16	4-20mA	38	0
17	OFF	39	50HZ
18	VISU DEF.	40	AUTO
19	VISU DEF.	41	ANSI
20	VISU DEF.	42	4.8
21	VISU DEF.	43	1.1
22	LD	44	2

RESEAU CT-RTU



COULEUR	RJ45	Connecteur CTU
BLANC/ORANGE	1	RESISTANCE
ORANGE	2	RX-/TX-
BLANC/VERT	3	0V
BLEU	4	+24V
BLANC/BLEU	5	0V
VERT	6	VALID TX
BLANC/MARRON	7	RX+/TX+
MARRON	8	-



CLOUAGE

26M1

0037:8
0036:19200
0035:rtu

CHAINE

27M1

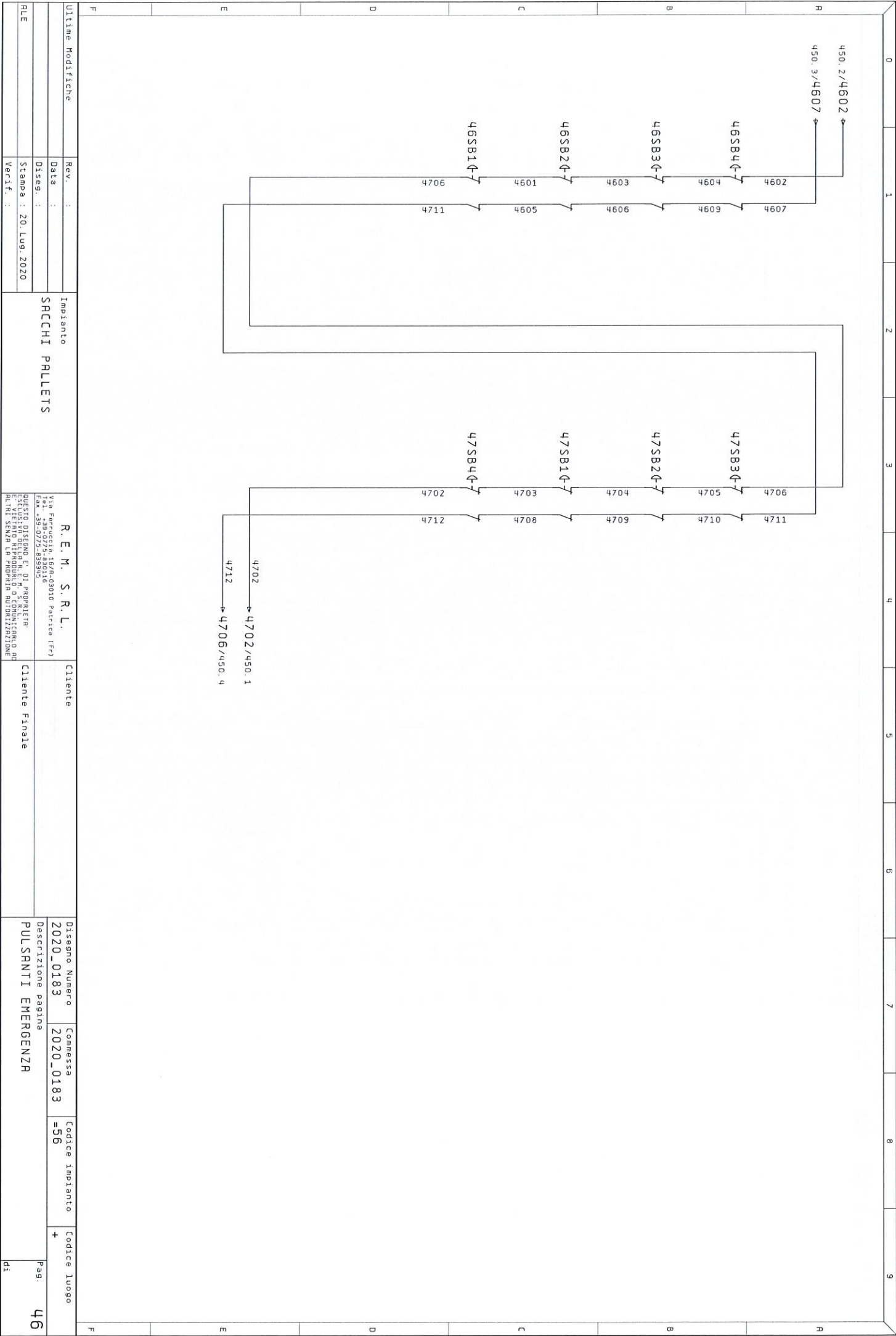
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0036:19200
0035:rtu

POUSSEUR

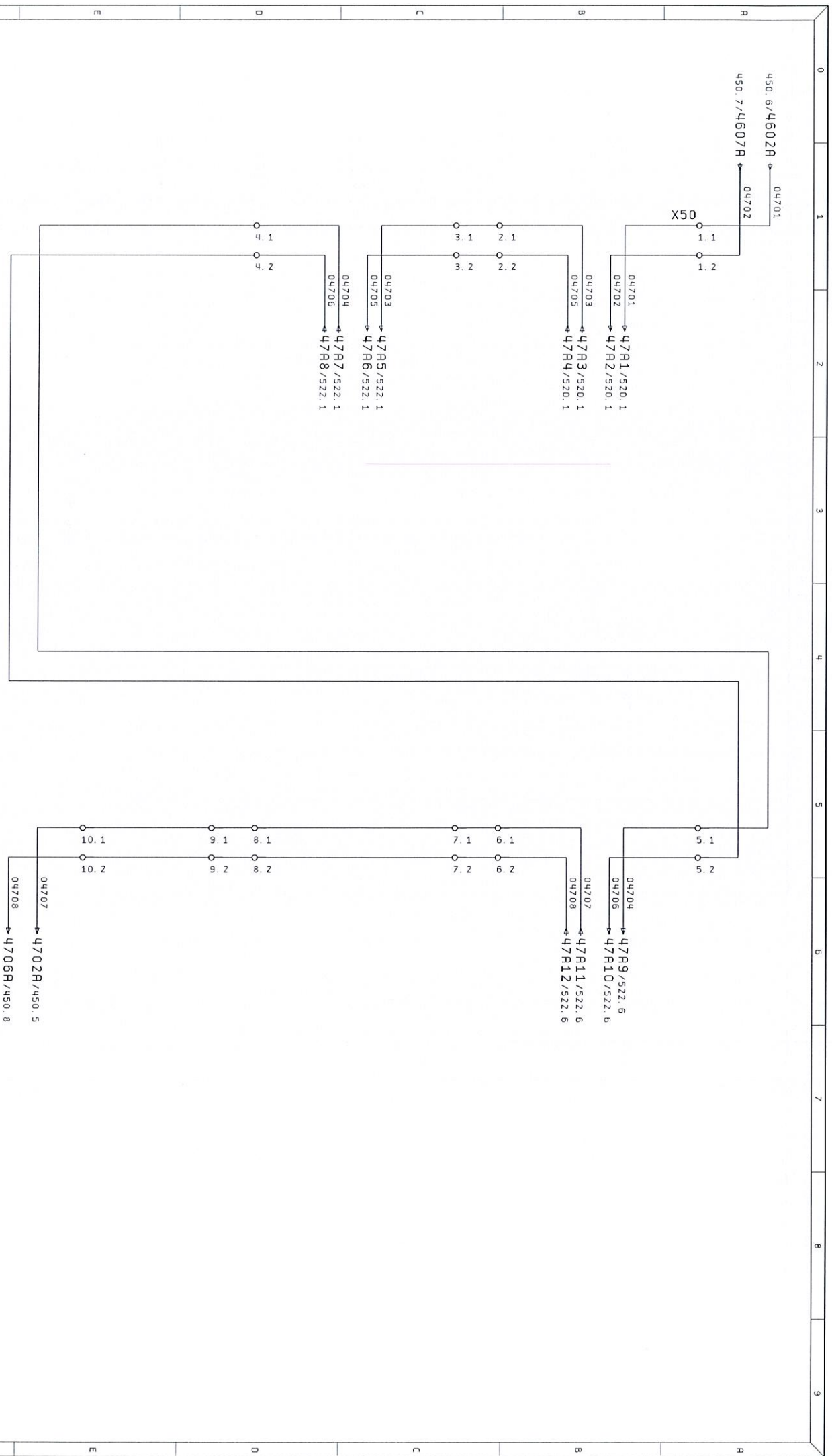
28M1

0037:10
0036:19200
0035:rtu

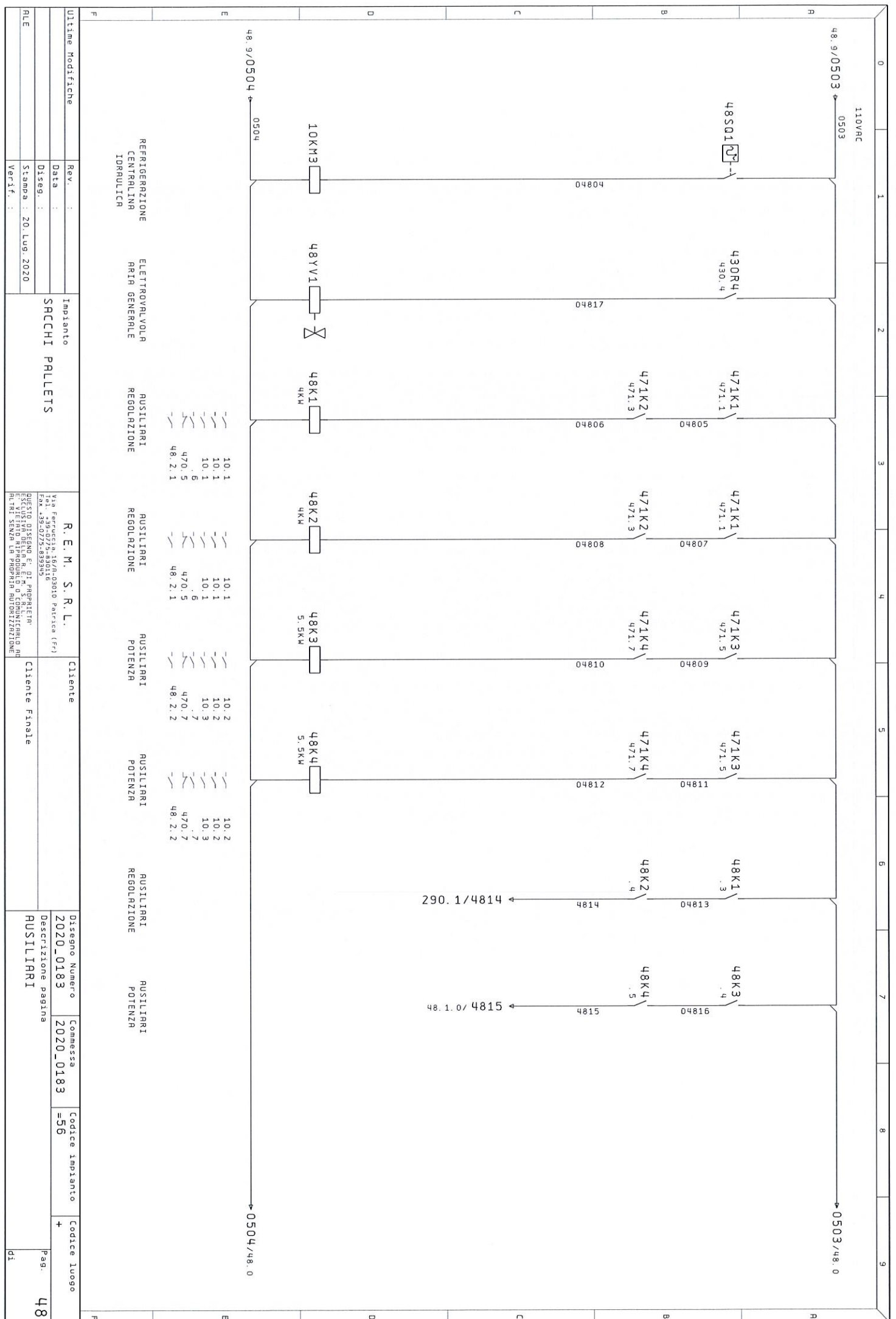
PRISE

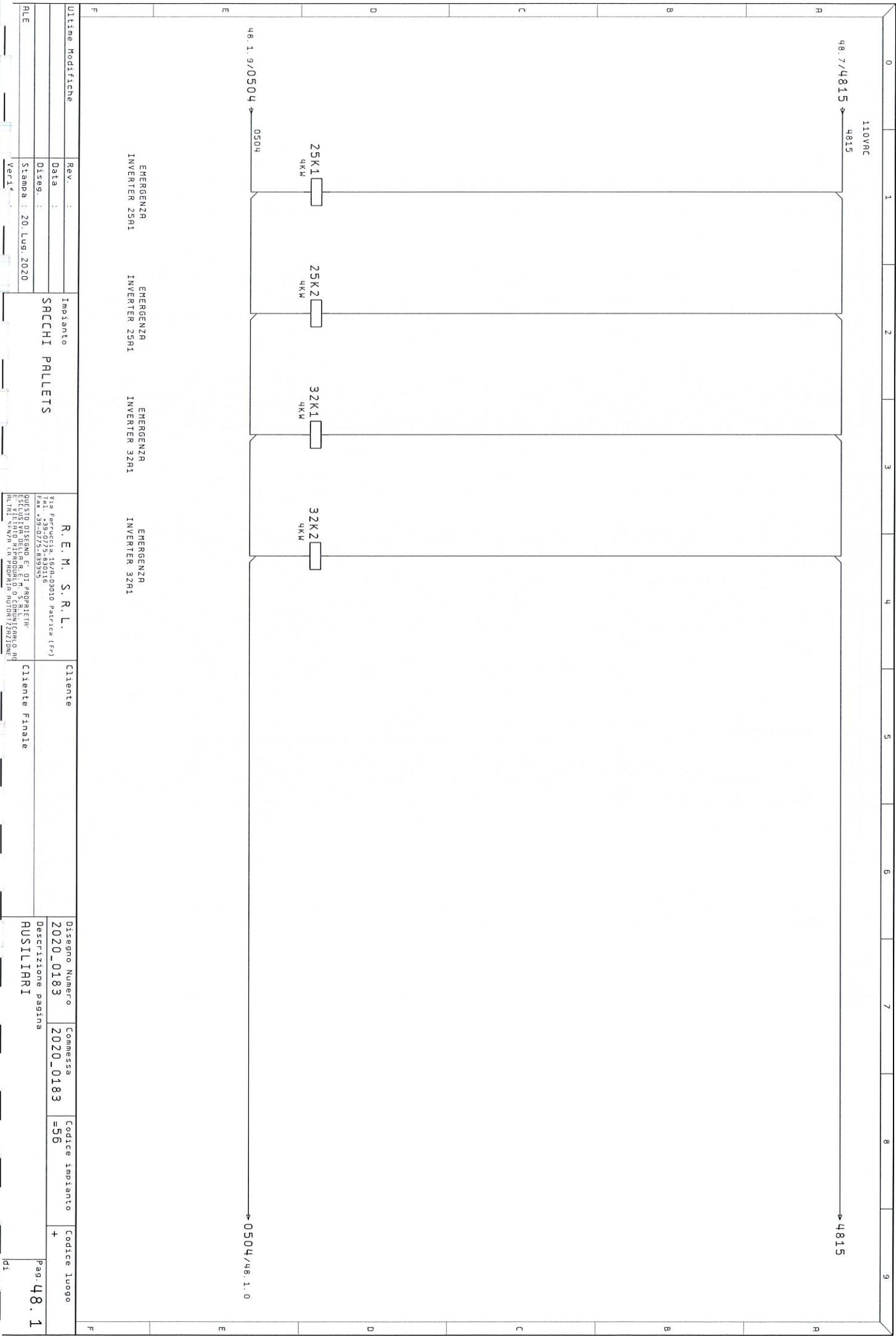


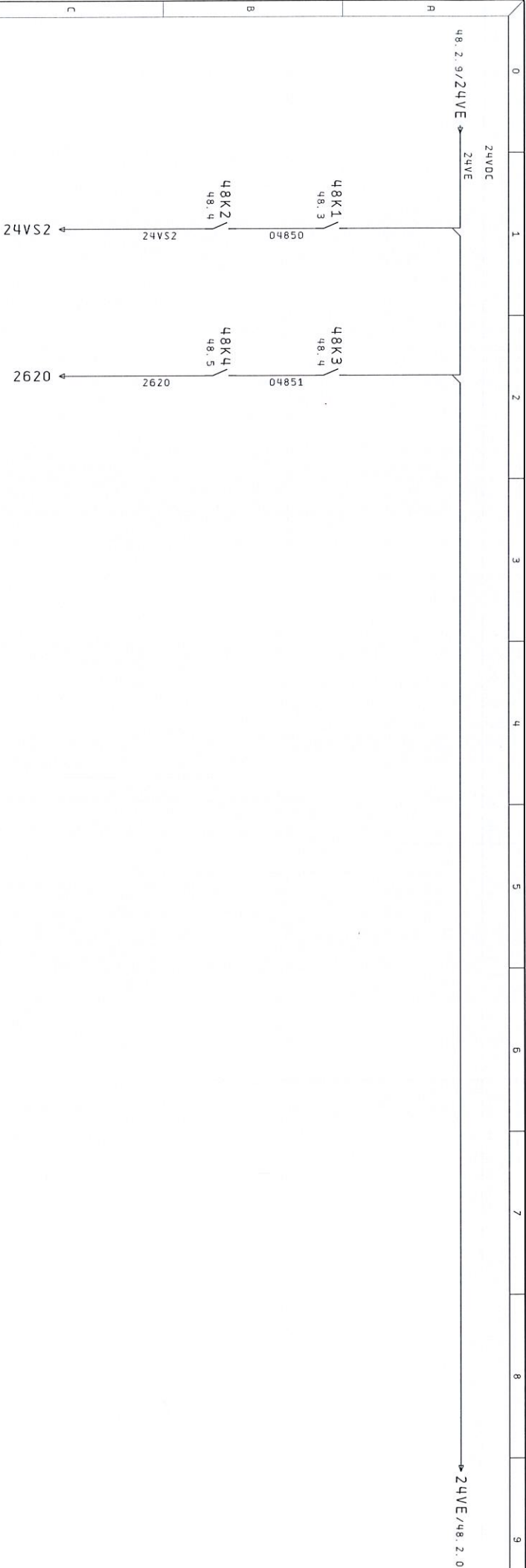
Ultime Modifiche		Rev. :	Impianto	R. E. M. S. R. L.		Disegno Numero		Comessa		Codice impianto		Codice luogo	
		Data :	SRACCHI PALLETS	Via Forruccia 16/R-03010 Patrica (FR)		2020_0183		2020_0183		=56		+	
		Disegn. :		Fax. +39-0775-899900		Descrizione pagina						Pag.	
P.L.E.		Stampa : 20. Lug. 2020		QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELL'ING. R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA NOSTRA AUTORIZZAZIONE.		Cliente Finale		PULSANTI EMERGENZA				46	
		Verif. :										di	



Ultime Modifiche		Impianto		R.E.M. S.R.L.		Disegno Numero		Comessa		Codice impianto		Codice luogo	
Rev. :	Data :	Disegn. :	SACCHI PALLETS	via Farnocchia, 16/RN-03010 Patrice (Fr) Tel. +39-0775-839346 Fax. +39-0775-839345		2020_0183	2020_0183	=56	+	Pag. 47			
Stampa : 20. Lug. 2020		Verif. :		QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R.E.M. S.R.L. E' VIETATO IL SUO REPLICARE, RISTRUTTURARE, ADATTARE, MODIFICARE, O QUALSIASI ALTRA PROPRITA' AUTORIZZAZIONE		Clienti finale		PULSANTI EMERGENZA					





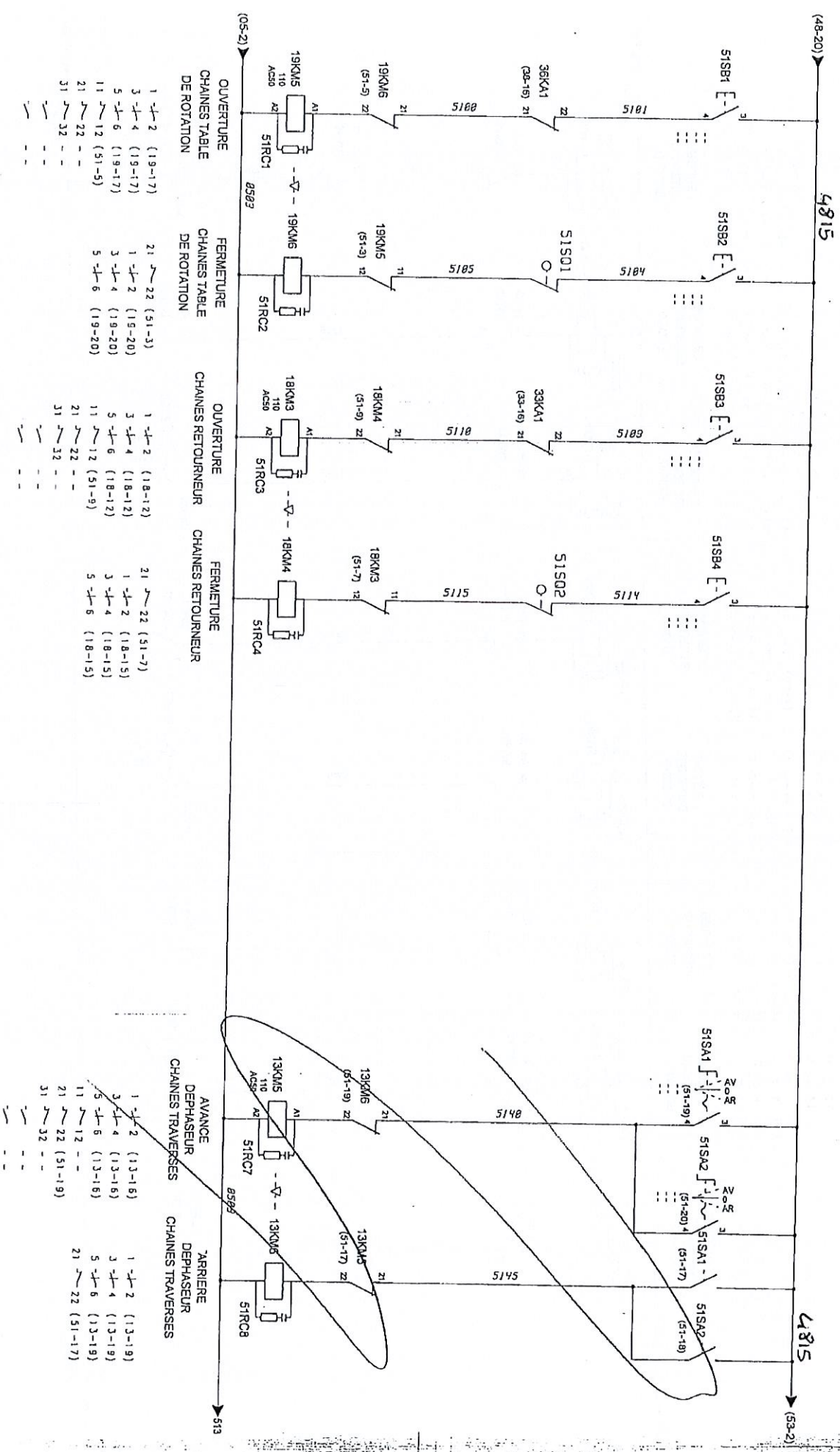


STO
ABILITAZIONE
BONFIGLIOLI

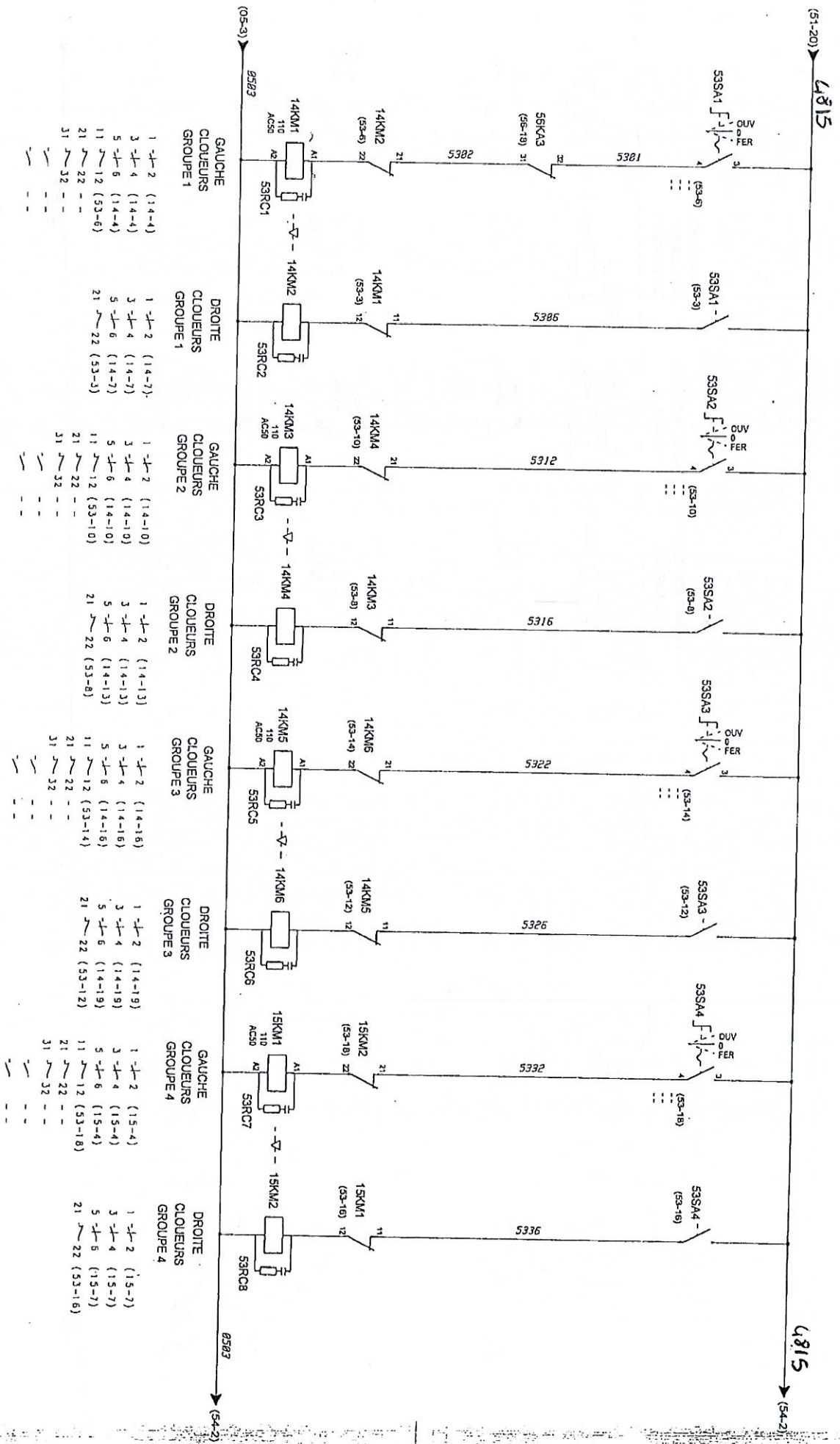
STO
ABILITAZIONE
DRIVE SP

Ultime Modifiche		Rev. :	Impianto	R. E. M. S. R. L.		Cliente		Disegno Numero		Comessa	Codice Impianto	Codice Luogo
		Data :		Via Ferruccio, 16/A-03010 Patrica (FR)				2020_0183		2020_0183	=56	+
		Disegn. :	SACCHI PALLETS	Tel. +39-0775-889116				Descrizione pagina				Pag 48. 2
		Stampa : 20. Lug. 2020		Fax. +39-0775-889117								di
		Verif. :		UFFICIO VASO E. DI PROGETTO		Cliente Finale						
				E' VIETATO RIPRODURRE O COMUNICARE AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE								

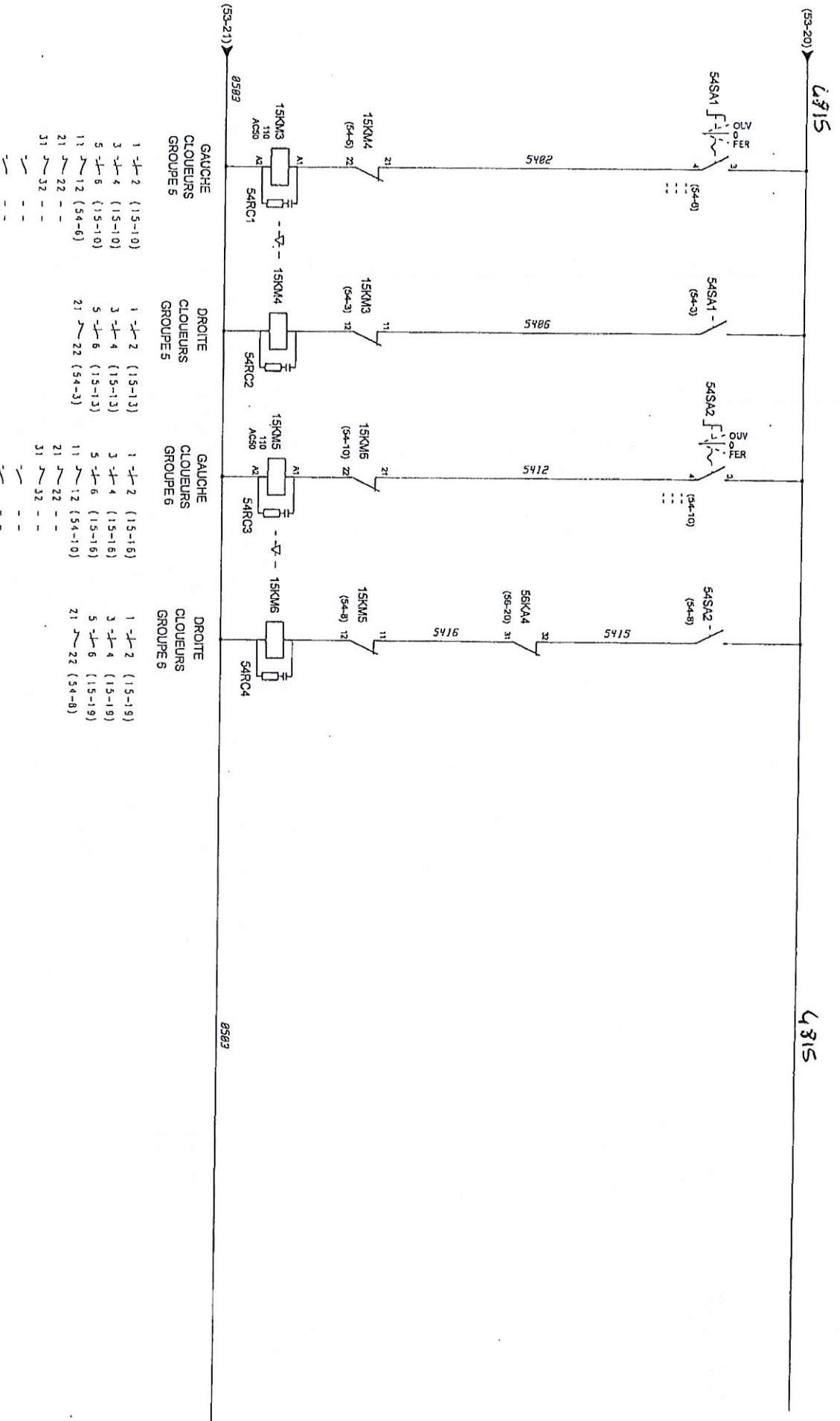
S1SA1 : AVANT / ARRIERE DEPHASAGE PLASTRON DROIT
 S1SA2 : AVANT / ARRIERE DEPHASAGE PLASTRON GAUCHE

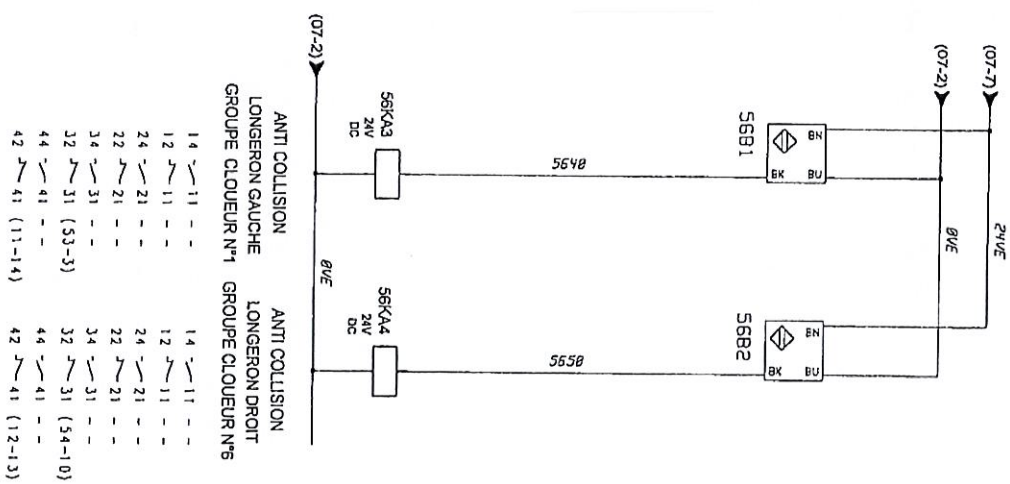


53SA1 : OUVERTURE / FERMETURE CLOUEURS GROUPE 1
 53SA2 : OUVERTURE / FERMETURE CLOUEURS GROUPE 2
 53SA3 : OUVERTURE / FERMETURE CLOUEURS GROUPE 3
 53SA4 : OUVERTURE / FERMETURE CLOUEURS GROUPE 4

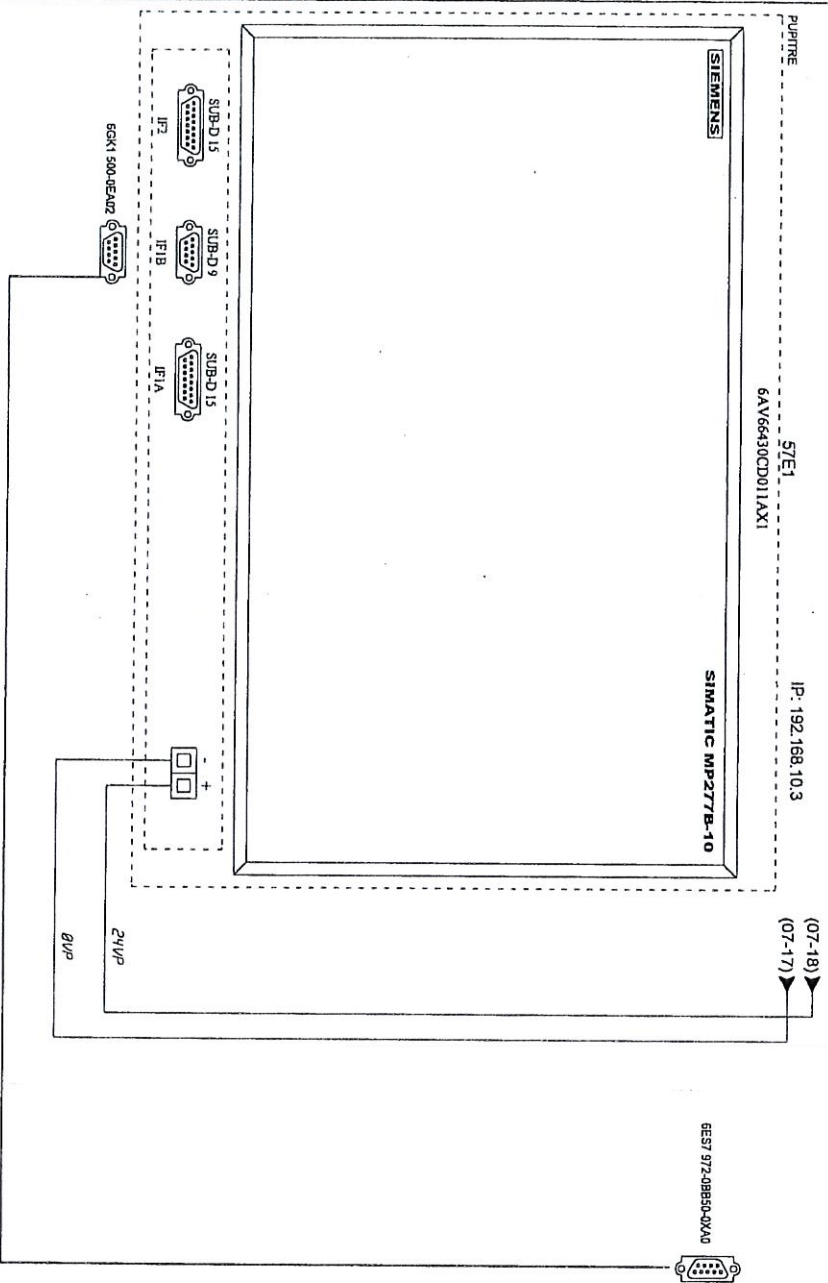


SASA1 : OUVERTURE / FERMETURE CLOUEURS GROUPE 5
 SASA2 : OUVERTURE / FERMETURE CLOUEURS GROUPE 6





AFFICHEUR SIEMENS MP277B



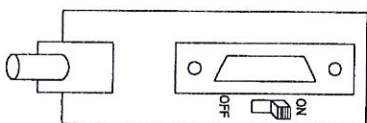
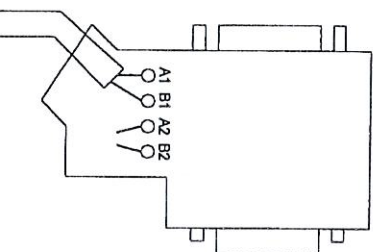
PUPITRE
5ZE1
6AV66430CD011AX1
IP: 192.168.10.3

(07-18)
(07-17)

6ES7 972-0BB50-0XA0

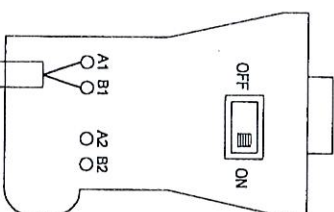
LIAISON AUTOMATE <----> MP277B-10P

COTE AUTOMATE ST-300
CONNECTEUR 6ES7 972-0BB50-0XA0

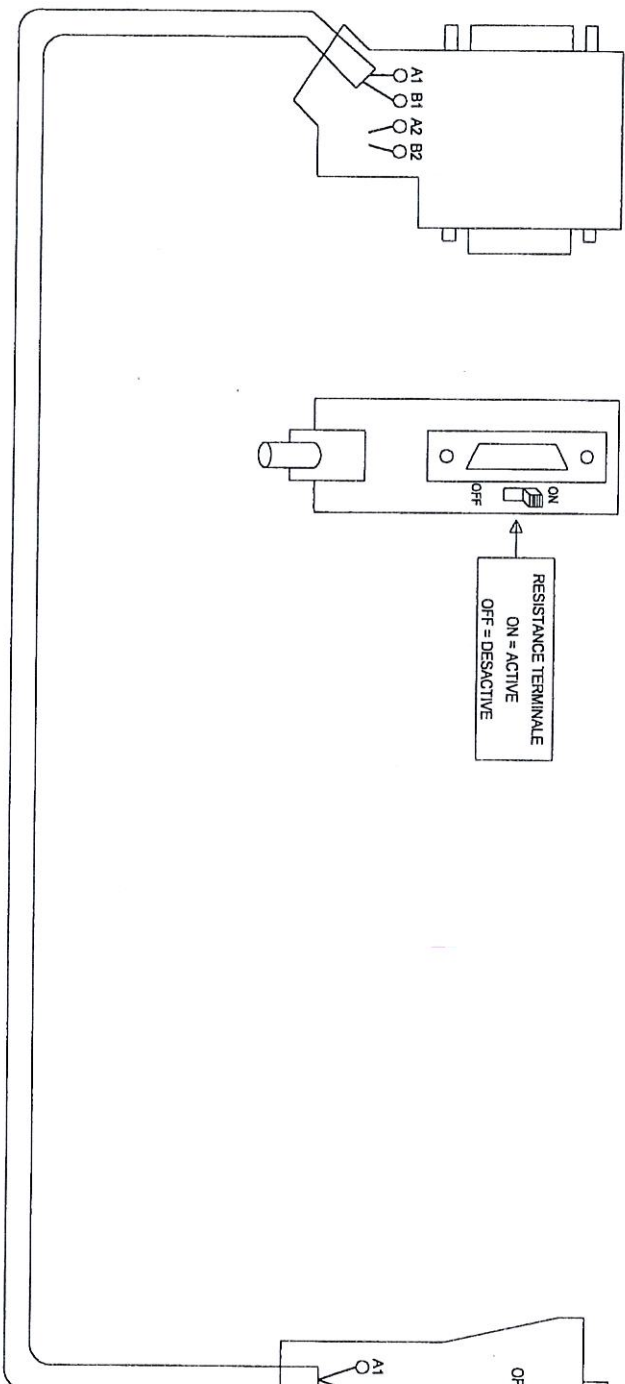


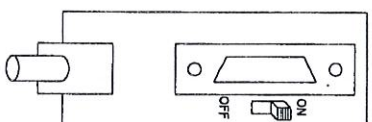
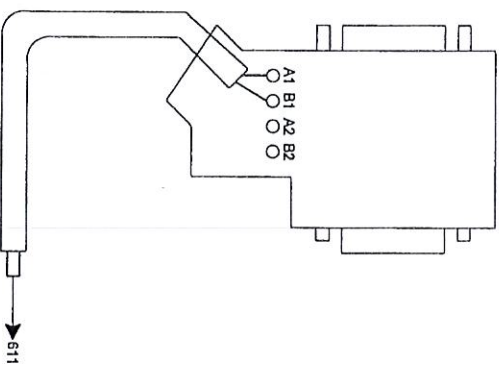
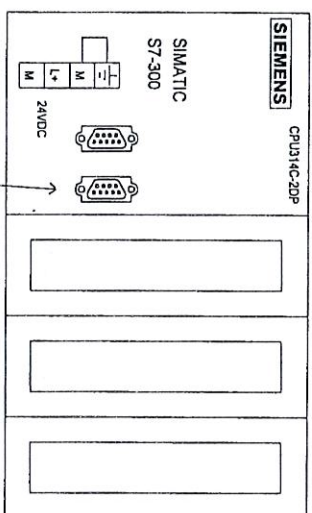
RESISTANCE TERMINALE
ON = ACTIVE
OFF = DESACTIVE

COTE PUIPTRE OPERATEUR MP277B-10
CONNECTEUR 6GK1 500-0FC00



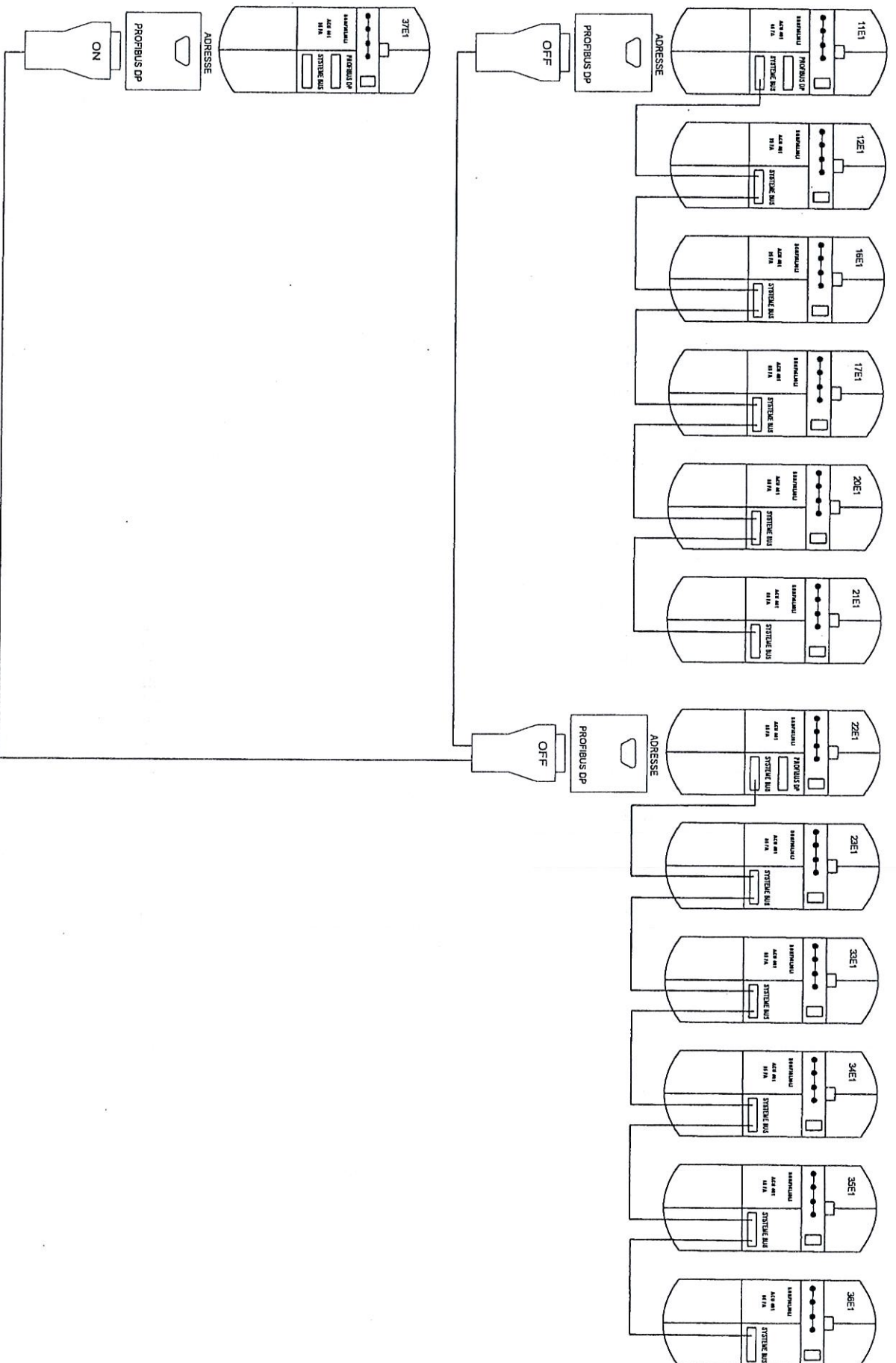
RESISTANCE TERMINALE
ON = ACTIVE
OFF = DESACTIVE





RESISTANCE TERMINALE
ON = ACTIVE
OFF = DESACTIVE

ARCHITECTURE SYSTEME BUS



CPU

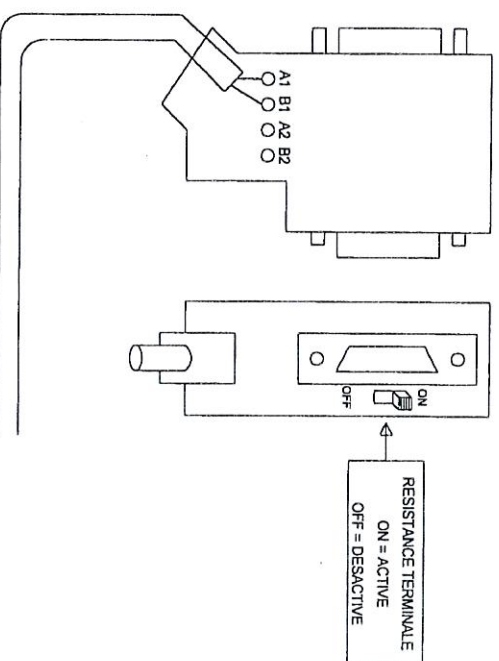
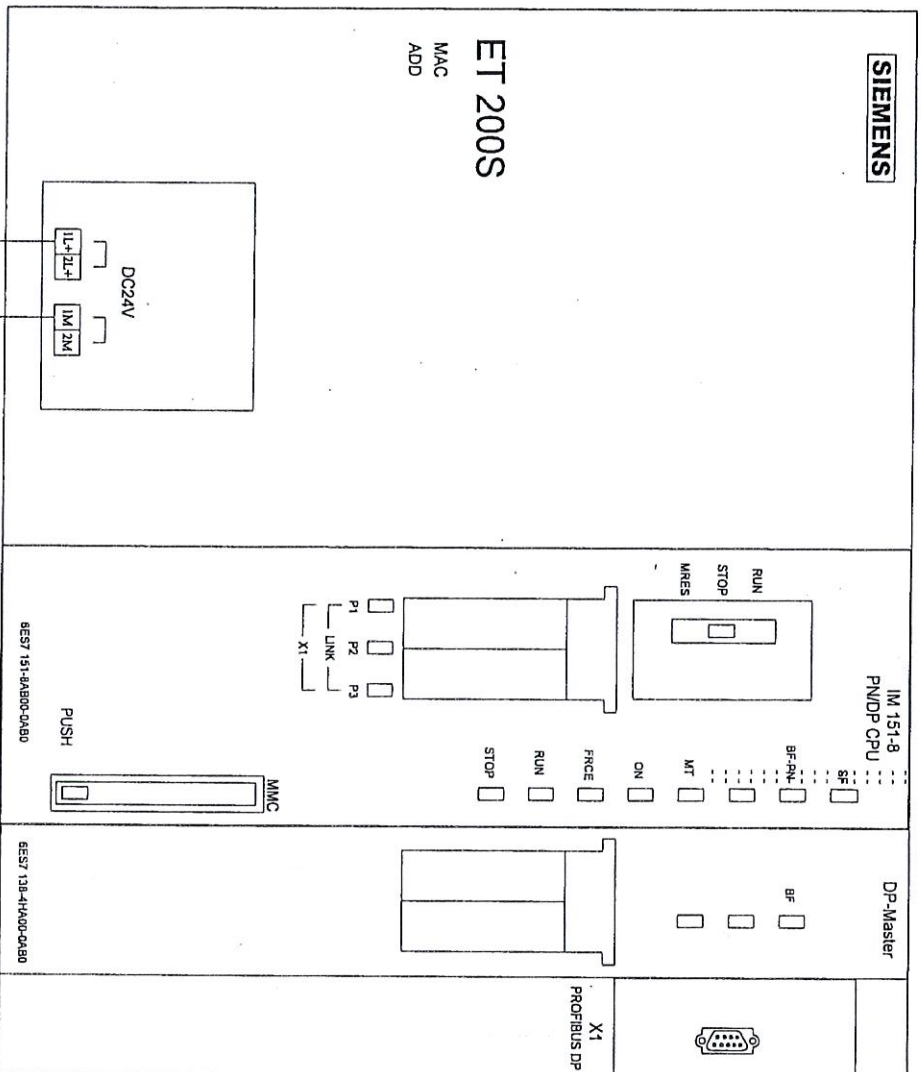
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
S.O.S. SODEME			C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\ENCLIQUEUSE D'ASSEMBLAGE DE BLOC\PA056 SACCHI PALLETS\												CONFIG CPU			28-01-2011	67 / 111

IP: 192.168.10.103

6ES7 151-8

6ES7 151-8-AB00-0-AB0

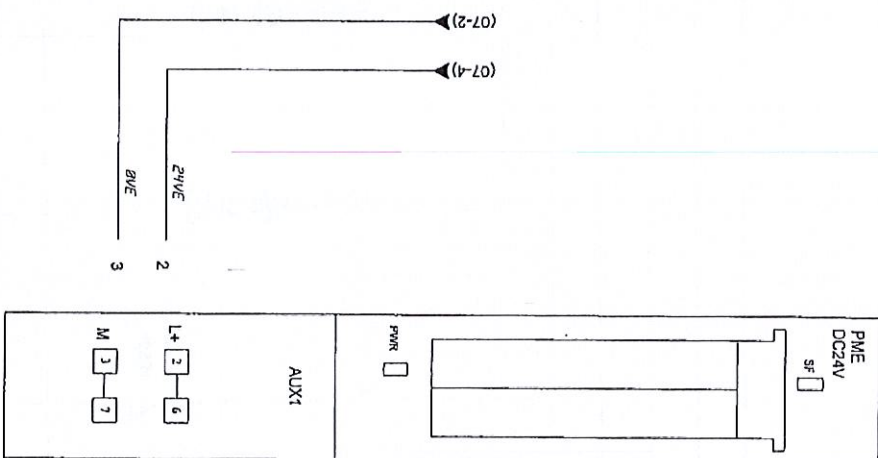
LIAISON AUTOMATE <----> VARIATEURS



ET 200S

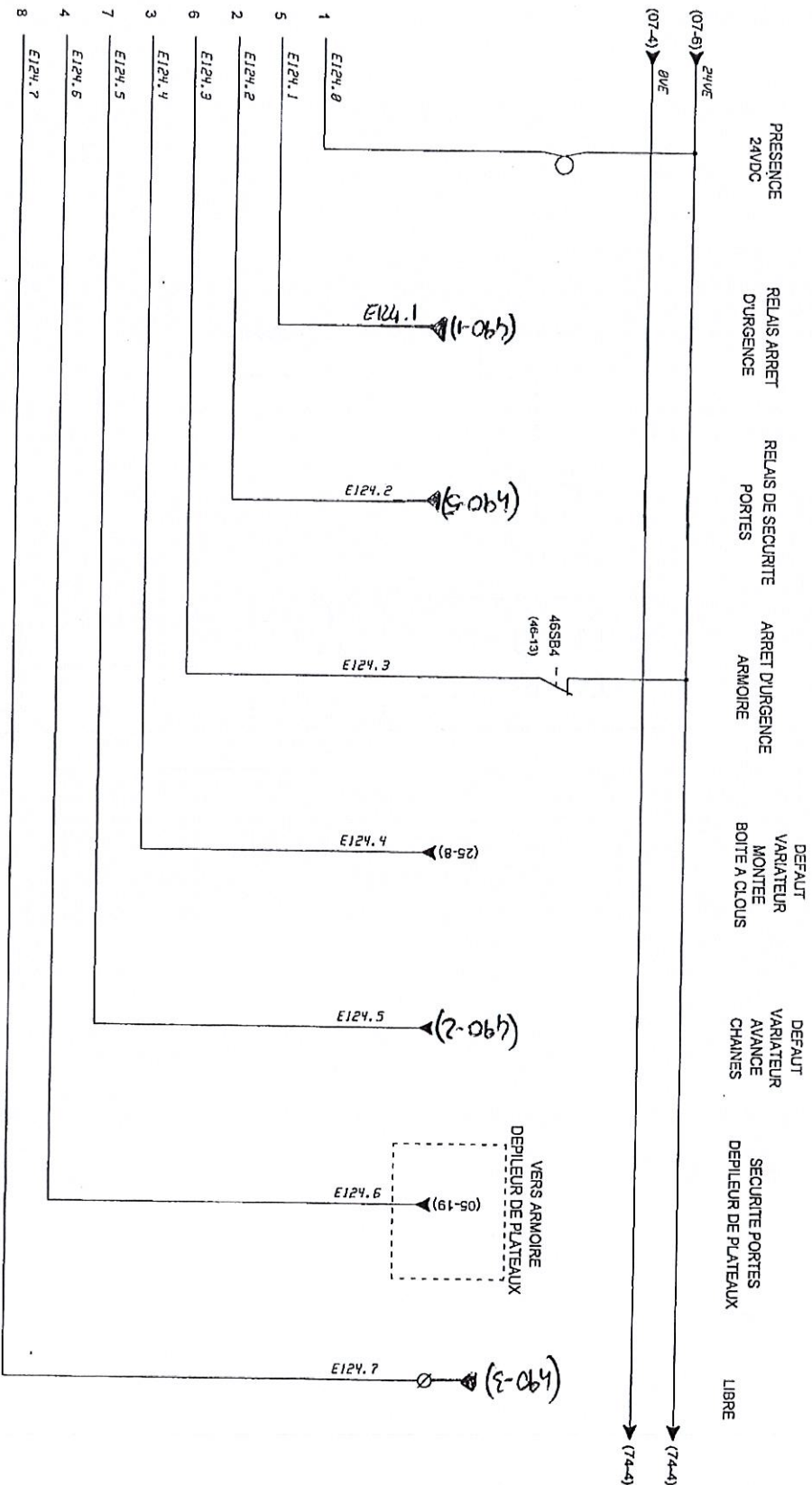
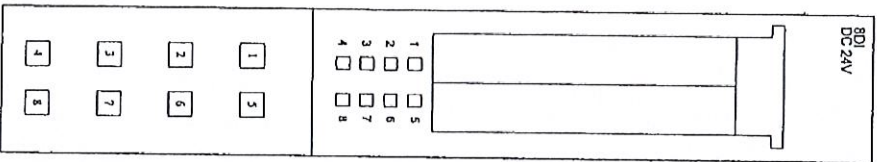
MAC
ADD

70E1
6ES7 138-1CA01-0AA0
6ES7 193-1CE00-0AA0



72E1

6ES7 193-4CB20-0AA0
6ES7 132-4BD00-0AA0



S.O.S. SODEME

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSE D'ASSEMBLAGE DE BLOC\PROG SACHI PALETS\

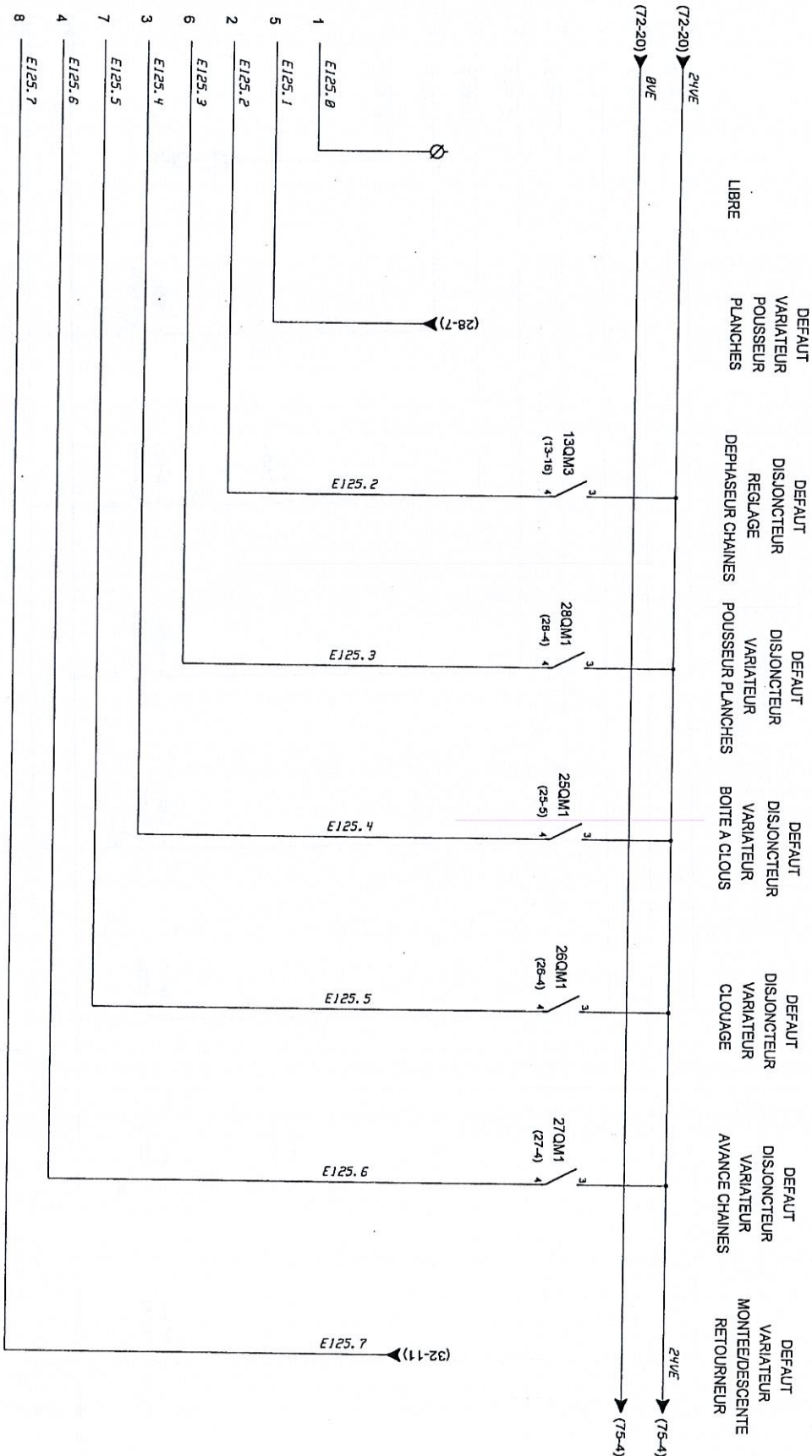
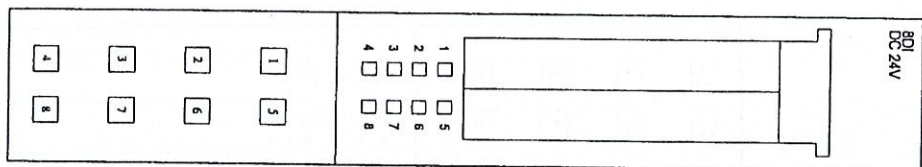
ENTREES

28-04-2011

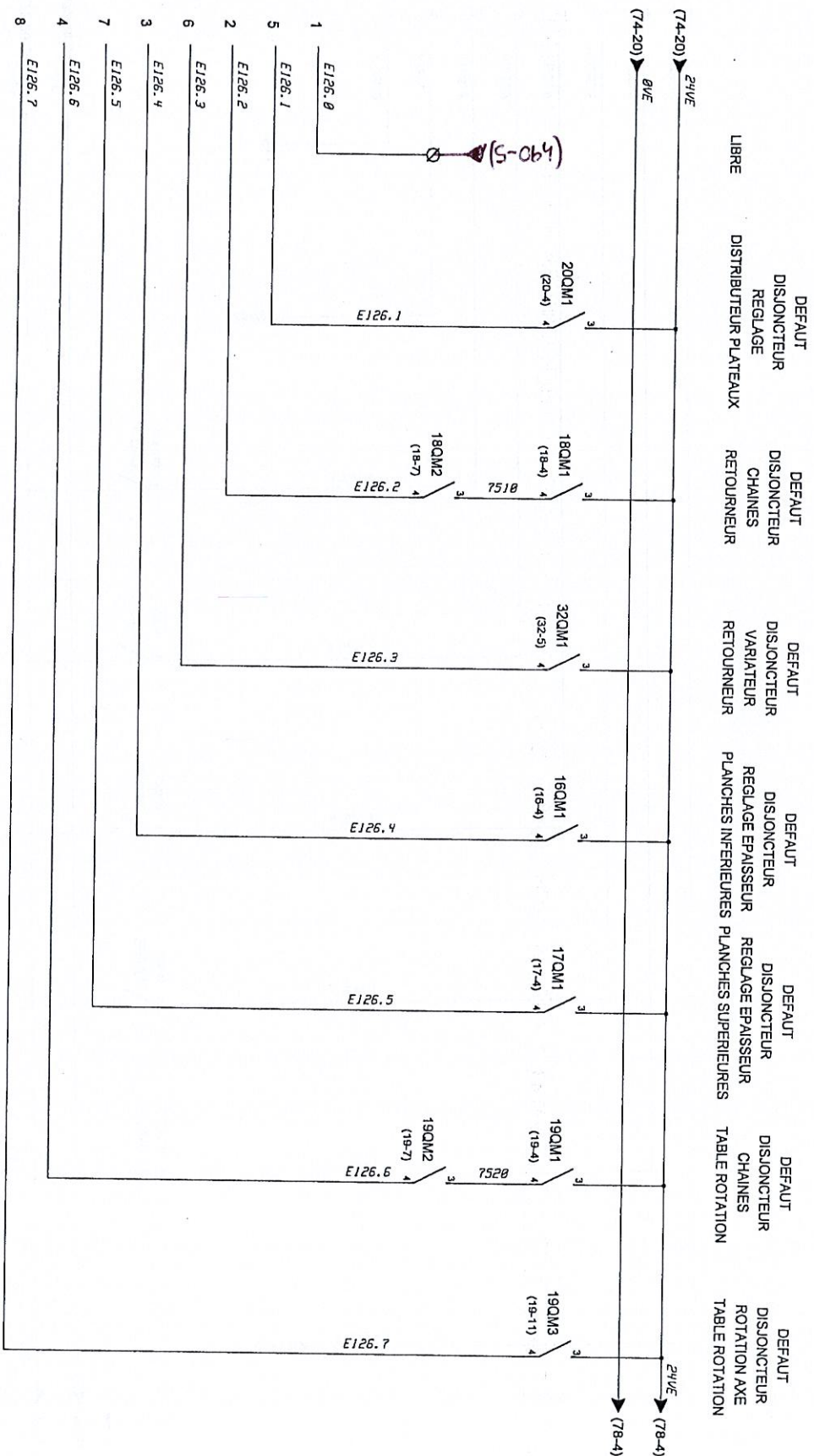
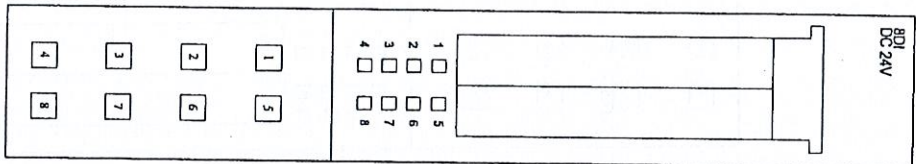
72 / 111

7AE1

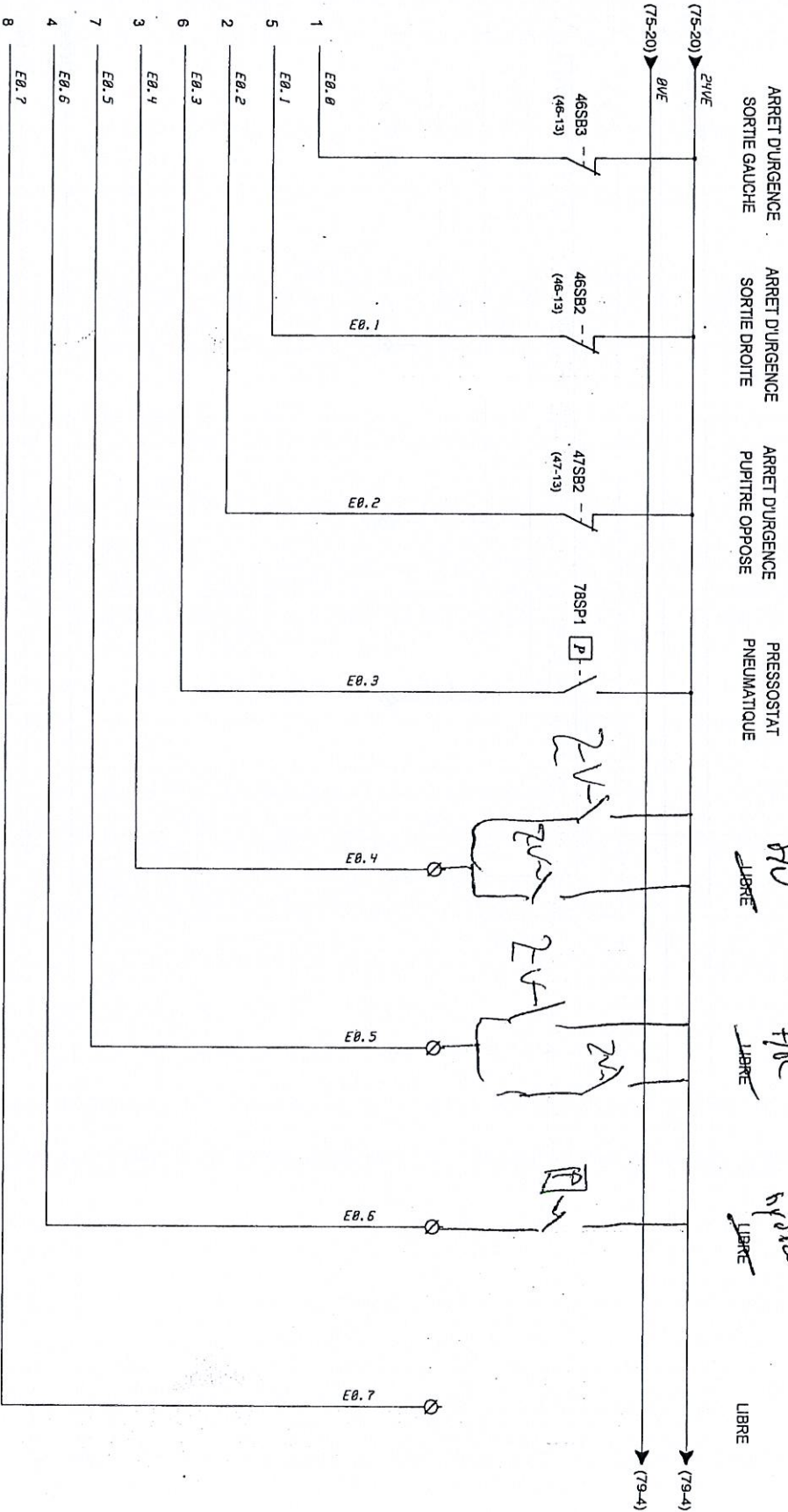
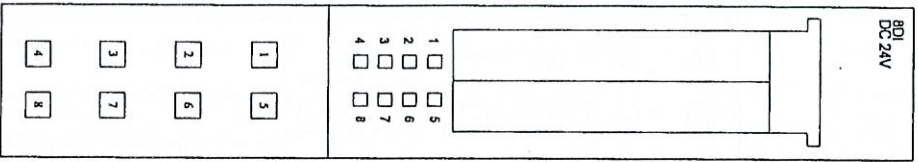
6ES7 193-4CB20-0AA0U
6ES7 132-4BD00-0AA0



75E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



78E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



*Depressage
vannes inverse*

*RV
LIBRE*

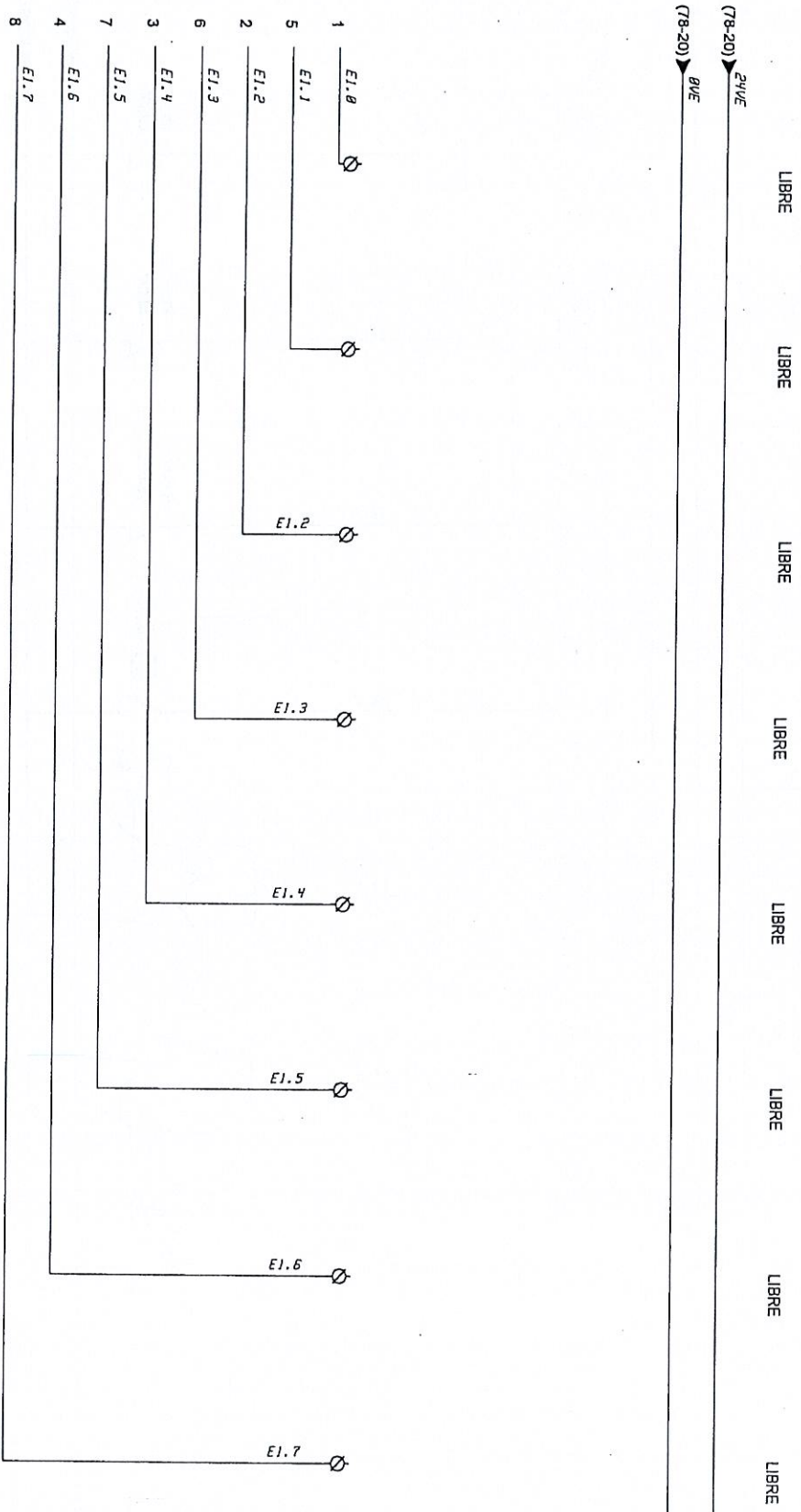
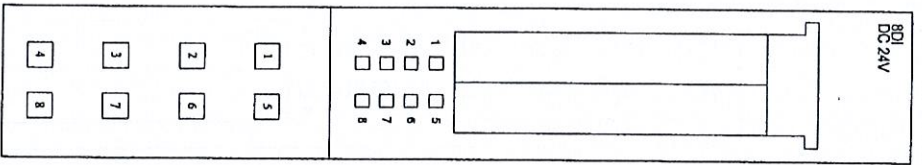
*ARC
LIBRE*

*Pressostat
hydraulique
LIBRE*

LIBRE

79E1

6ES7 193-4CB20-0AA0U
6ES7 132-4BD00-0AA0



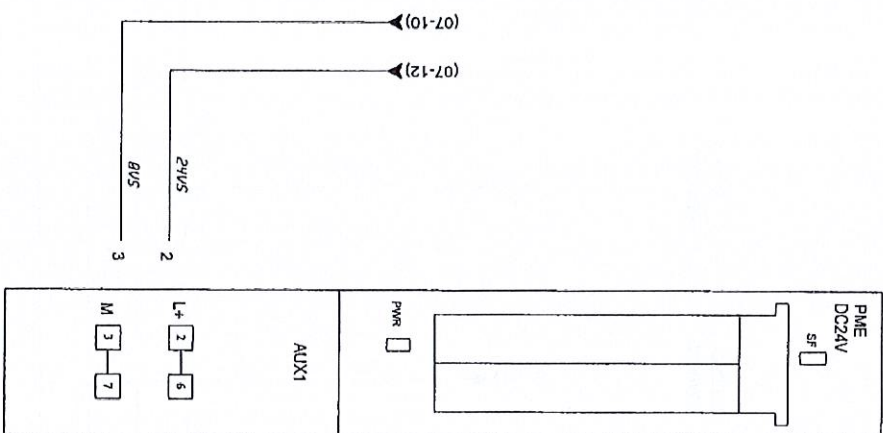
S.O.S. SODEME

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSE D'ASSEMBLAGE DE BLOC\PRO056 SACCCHI PALLETS\ ENTREES

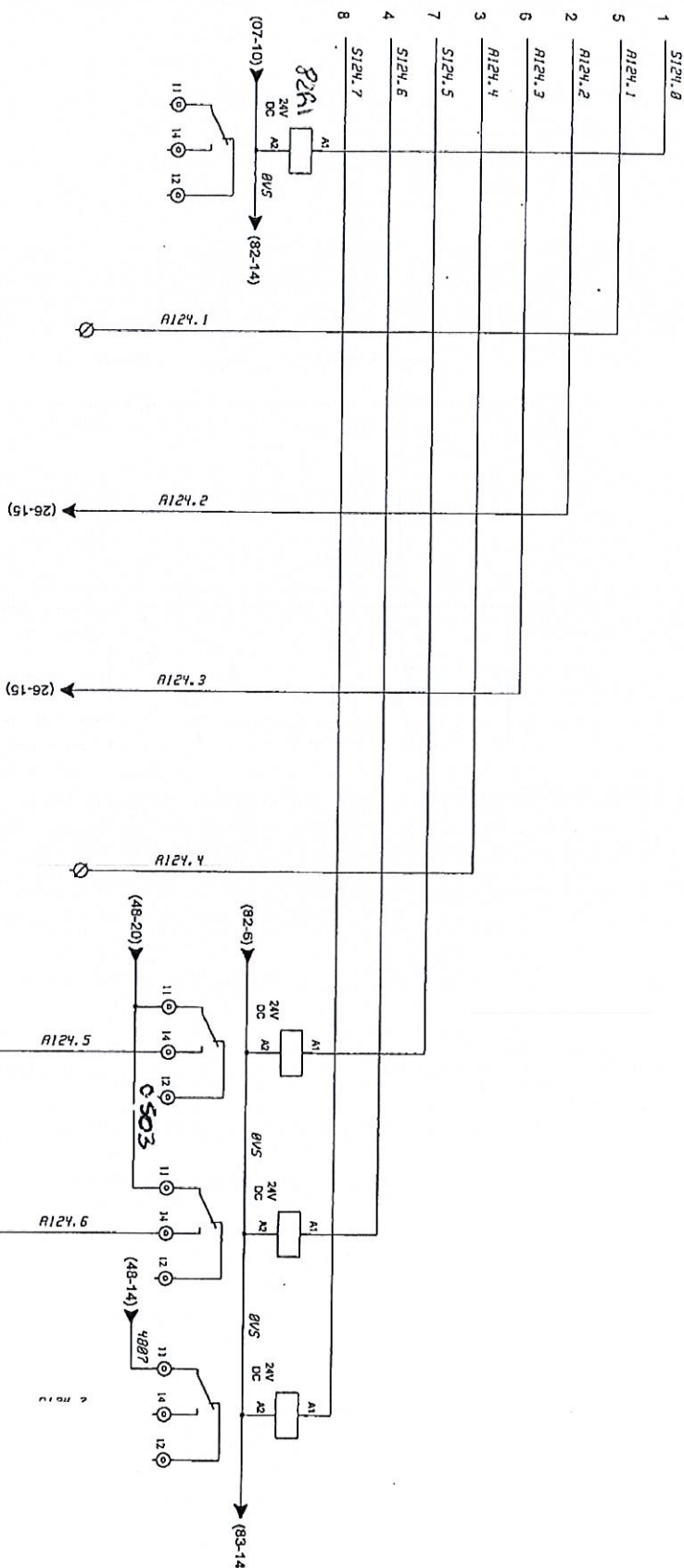
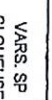
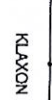
28-04-2011

79 / 111

80E1
6ES7 138-4CA01-0AA0
6ES7 193-4CC20-0AA0



6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



0134 3

B2RC1

→ (83-15)

CLOUETSE

1 - ~~1~~ 2 (10-3)
3 - ~~1~~ 4 (10-3)
5 - ~~1~~ 6 (10-3)

13 - 14 - -
23 - 24 - -

7	8
1	1
1	1

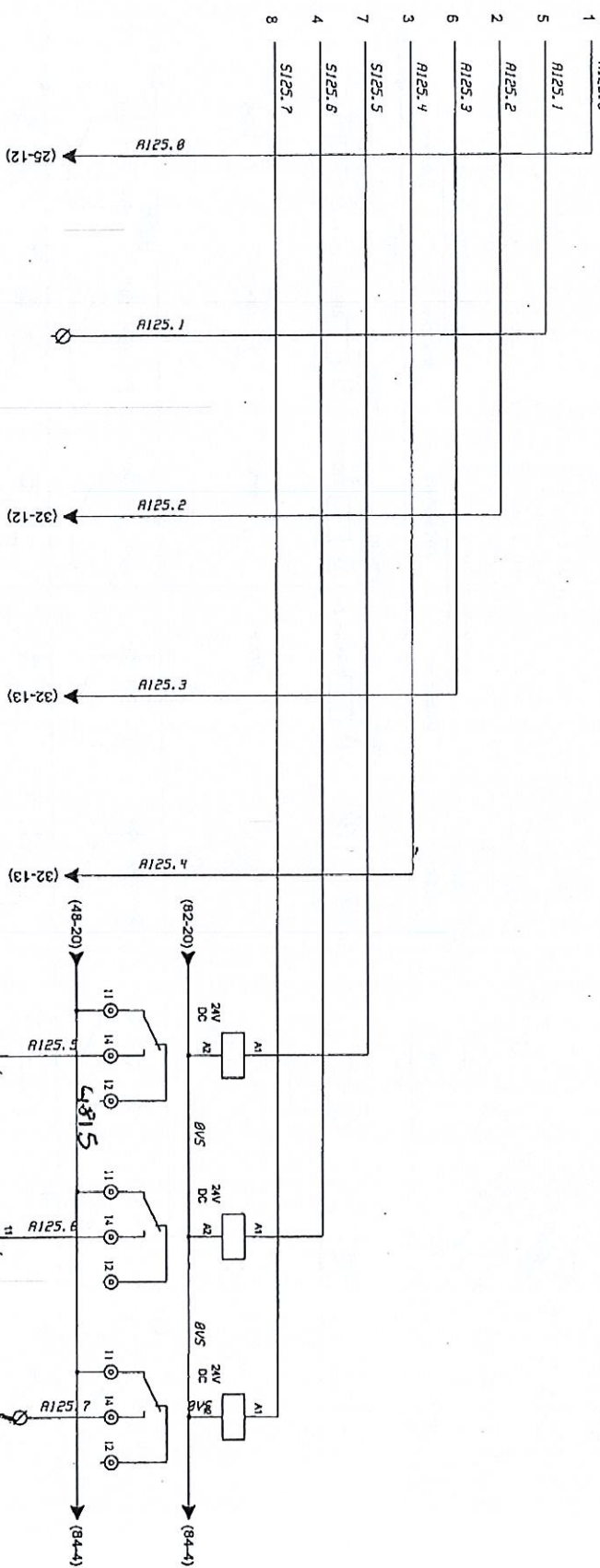
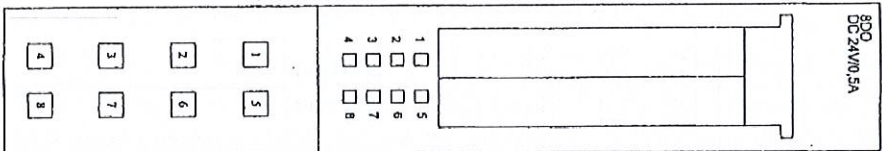
5.

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSEUSE D'ASSEMBLAGE DE BLOC\PA056 SACCHI PALLETS\ SORTIES

28-04-2011

$$\begin{array}{r} 82 \\ 111 \overline{) 111} \end{array}$$

83E1
6ES7 193-1CB20-0AA0/U
6ES7 132-4BD00-0AA0



MONTÉDESCENTE
BOITE A CLOU

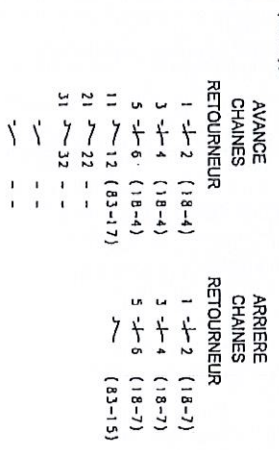
LIBRE

SENS +

SENS -

PV / GV

VARIATEUR BRAS RETOURNEUR
32M1



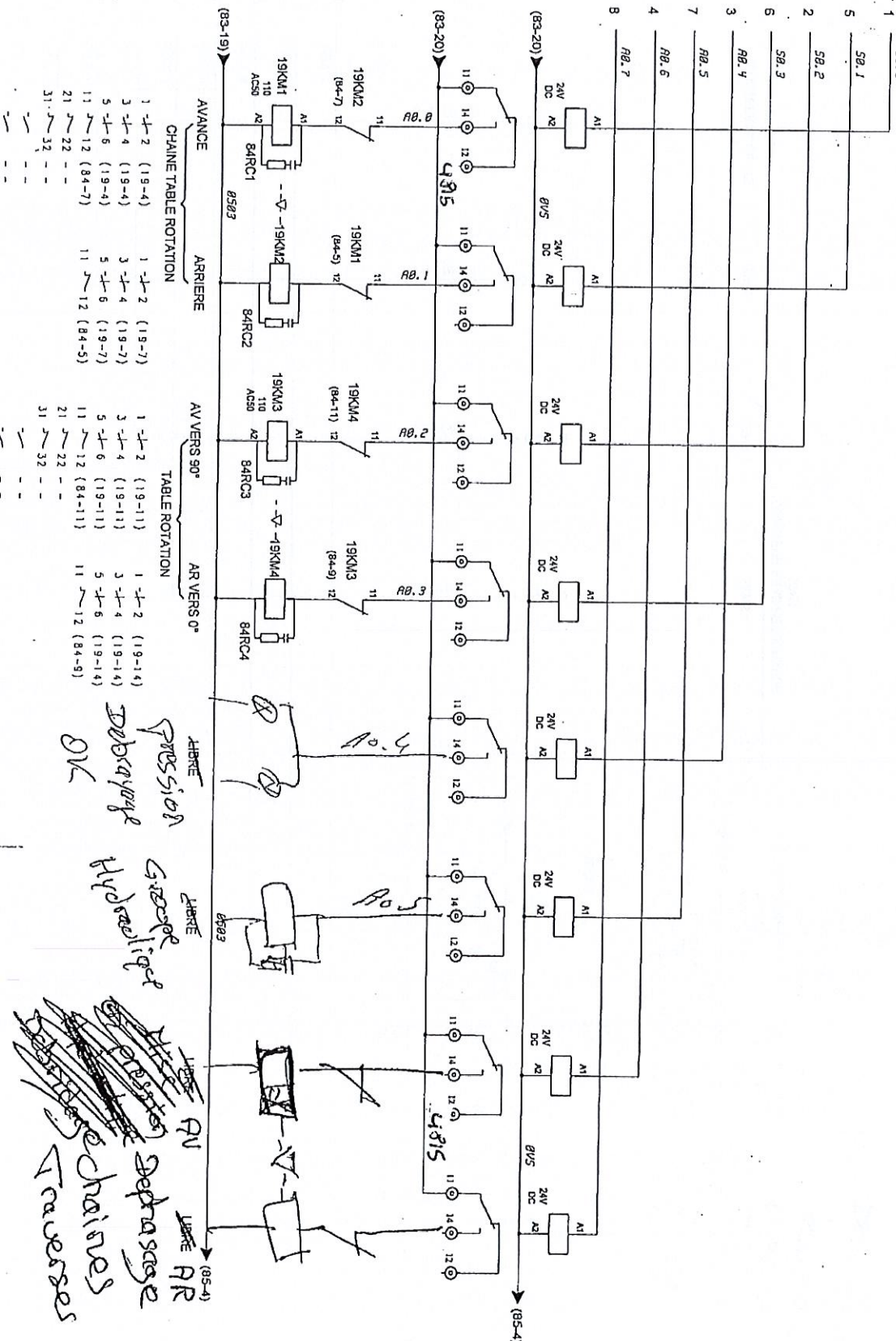
AVANCE
CHAÎNES
RETOURNEUR

ARRIÈRE
CHAÎNES
RETOURNEUR

1 - 2 (18-4)
3 - 4 (18-4)
5 - 6 (18-4)
11 - 12 (83-17)
21 - 22 - -
31 - 32 - -

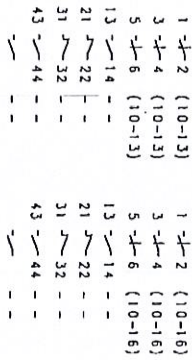
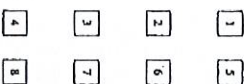
Mise en pression de la bobine

6E57 193-4CB20-0AA0/U
6E57 132-4BD00-0AA0.



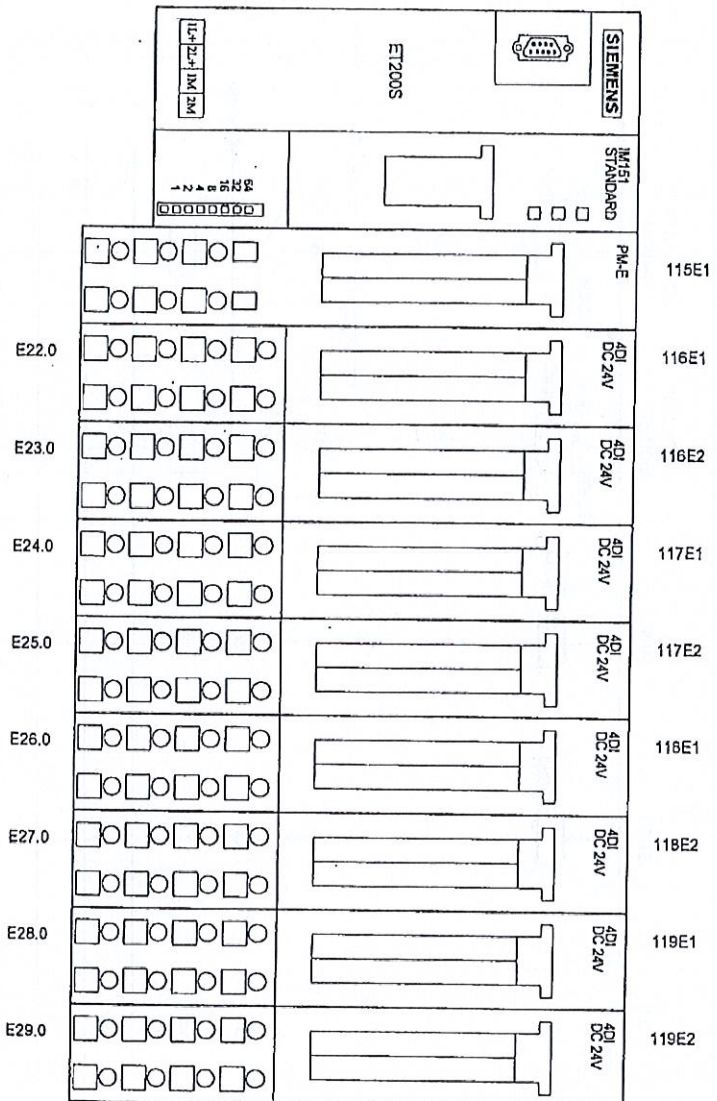
~~the~~ AU ~~LINE~~ AR
dephasing
~~of particles~~
chaînes
opposites
transverses

85E1



CONFIGURATION PROFIBUS COFFRET MACHINE

ADRESSE : 15



S.O.S. SODEME

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLIQUEUSE D'ASSEMBLAGE DE BLOC\PRO56 SACCHI PALLETS\

CONFIG ET200S

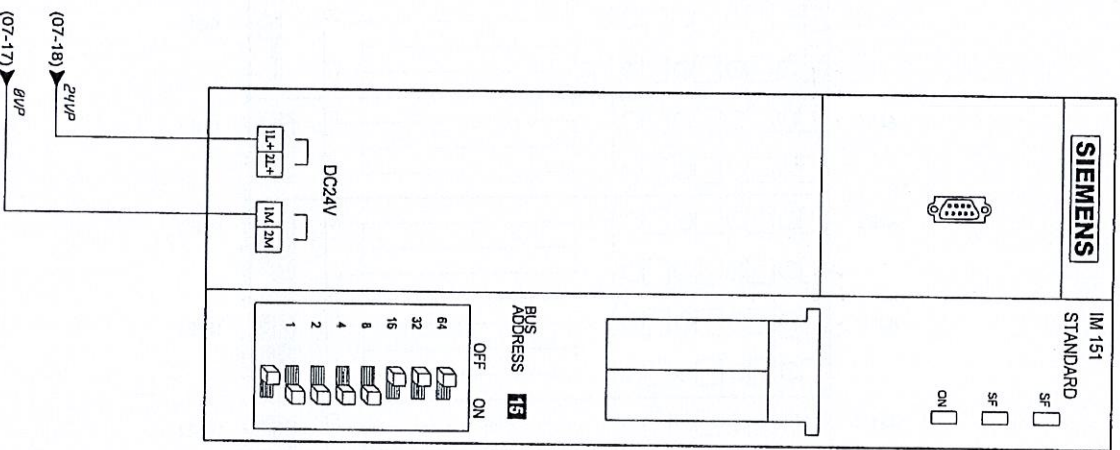
28-01-2011

105 / 111

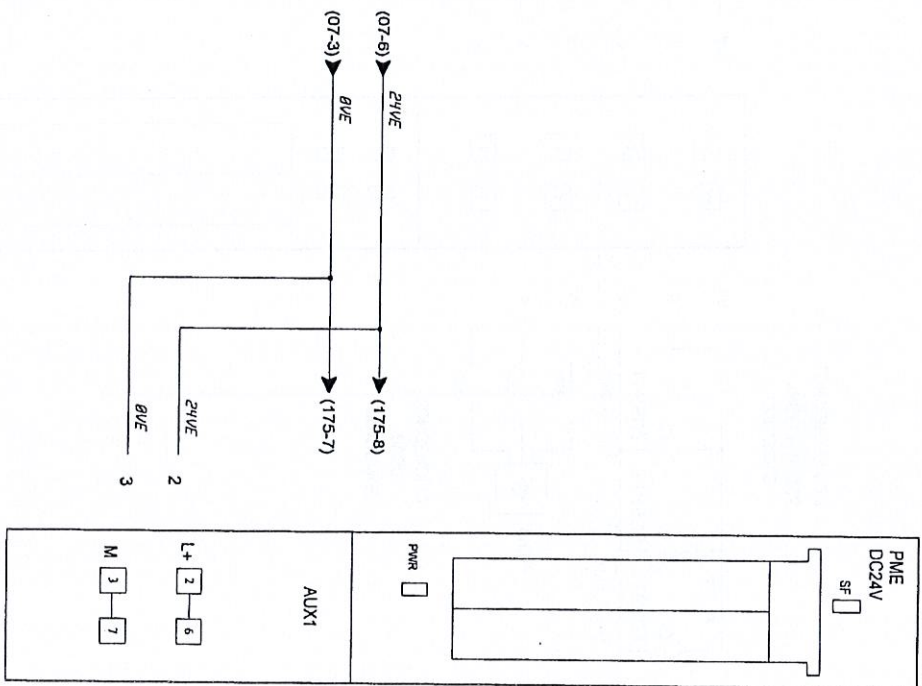
CONFIGURATION PROFIBUS COFFRET MACHINE

		144E1	PM-E		
A22.0		145E1	4DO DC 24V/0.5A		
A23.0		145E2	4DO DC 24V/0.5A		
A28.0		154E1	2RO NO DC120V/5A AC230V/5A		
A29.0		154E2	2RO NO DC120V/5A AC230V/5A		
A30.0		155E1	2RO NO DC120V/5A AC230V/5A		
A31.0		155E2	2RO NO DC120V/5A AC230V/5A		
FIN DE LIGNE					

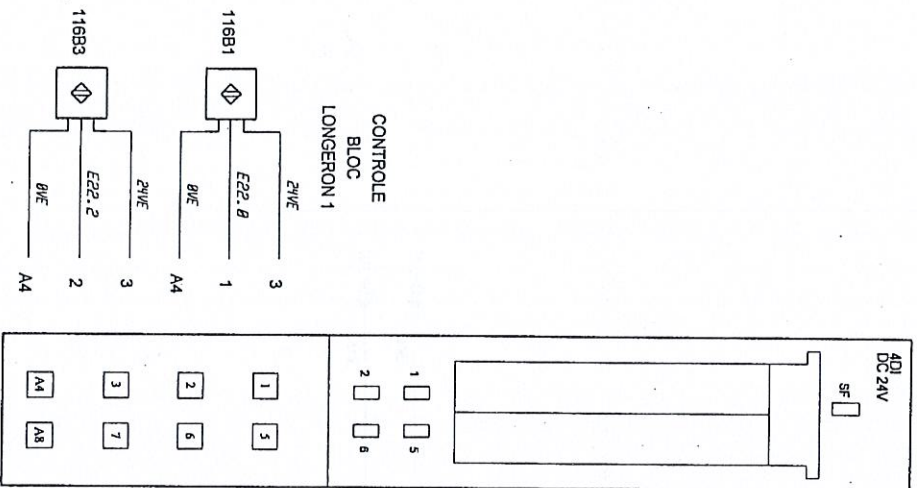
114E1
6ES7 151-1AA02-0AB0



11SE1
 6ES7 138-6CA01-0AA0
 6ES7 193-4CE00-0AA0

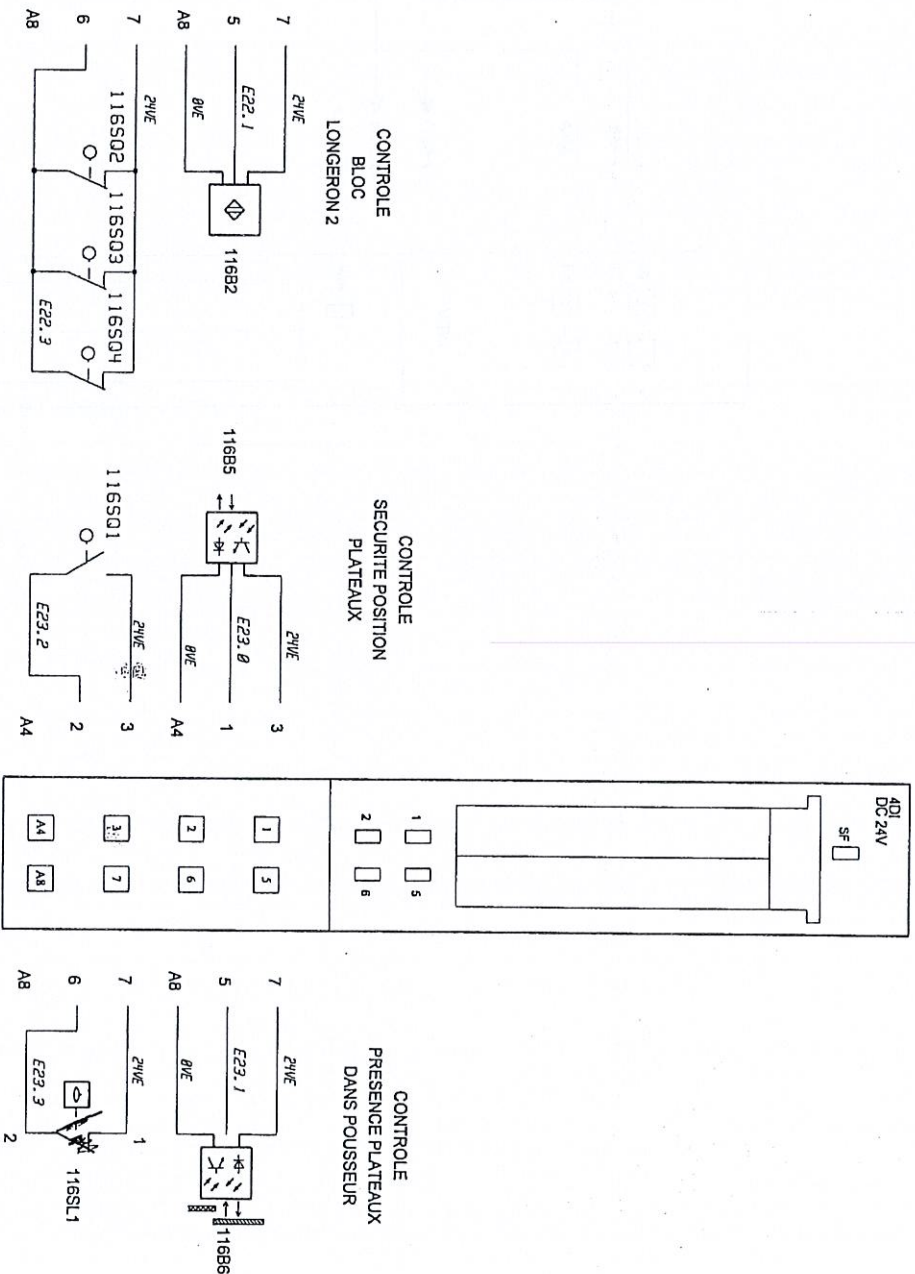


116E1
GES7 193-4CB20-0AA0U
GES7 131-4BD00-0AA0



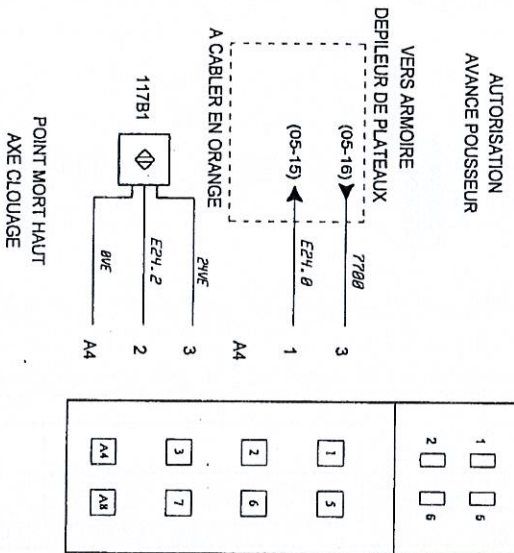
CONTROLLE
BLOC
LONGERON 3

116E2
GES7 193-4CB20-0AA0U
GES7 131-4BD00-0AA0

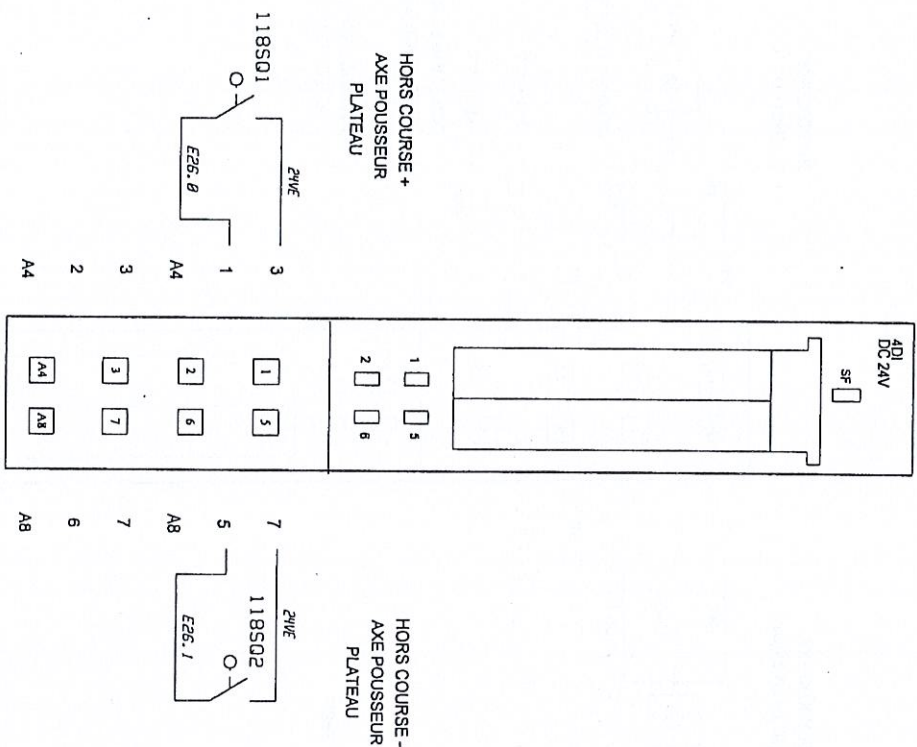


117E1

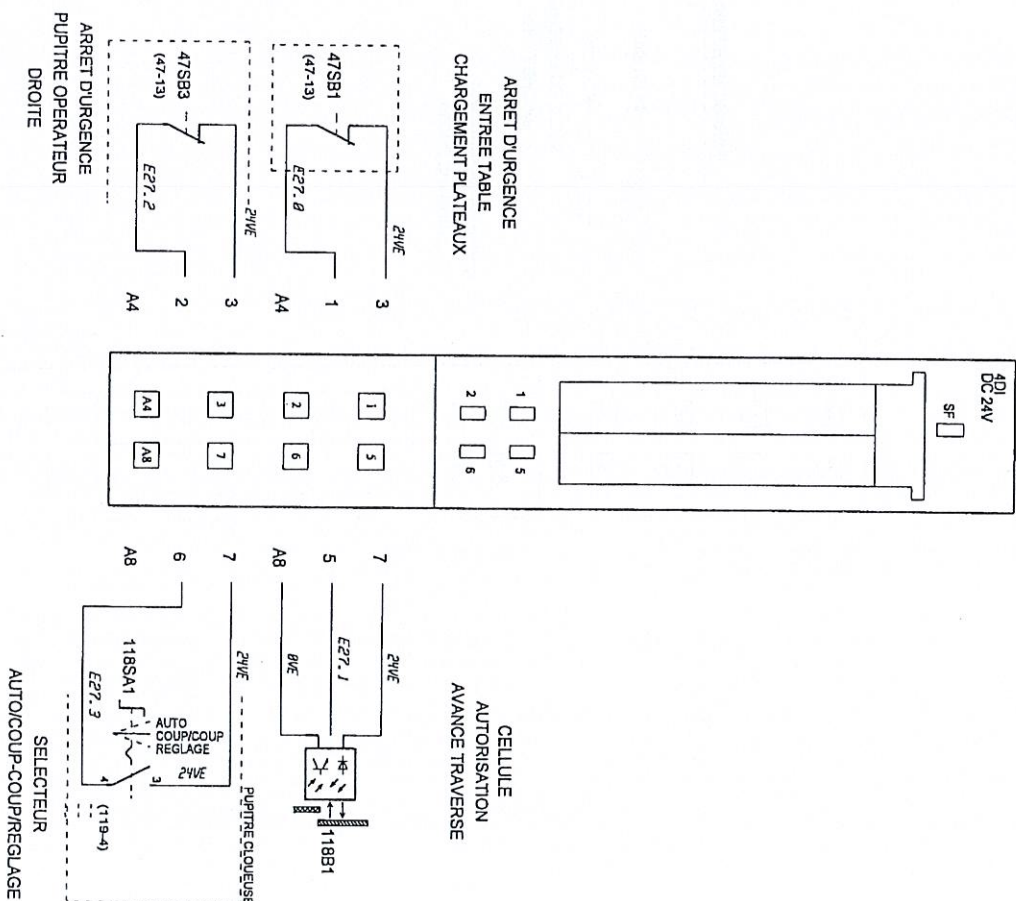
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



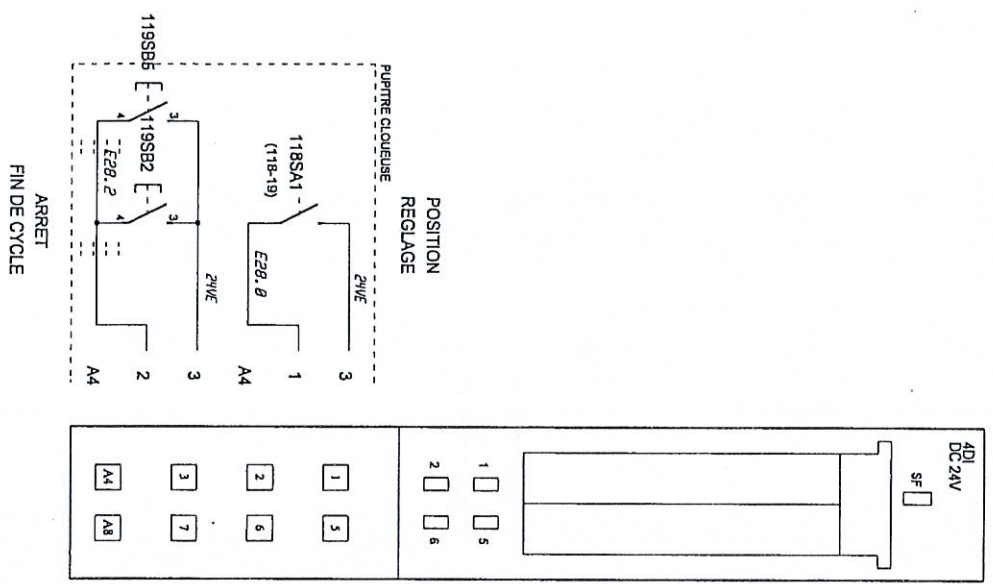
118E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



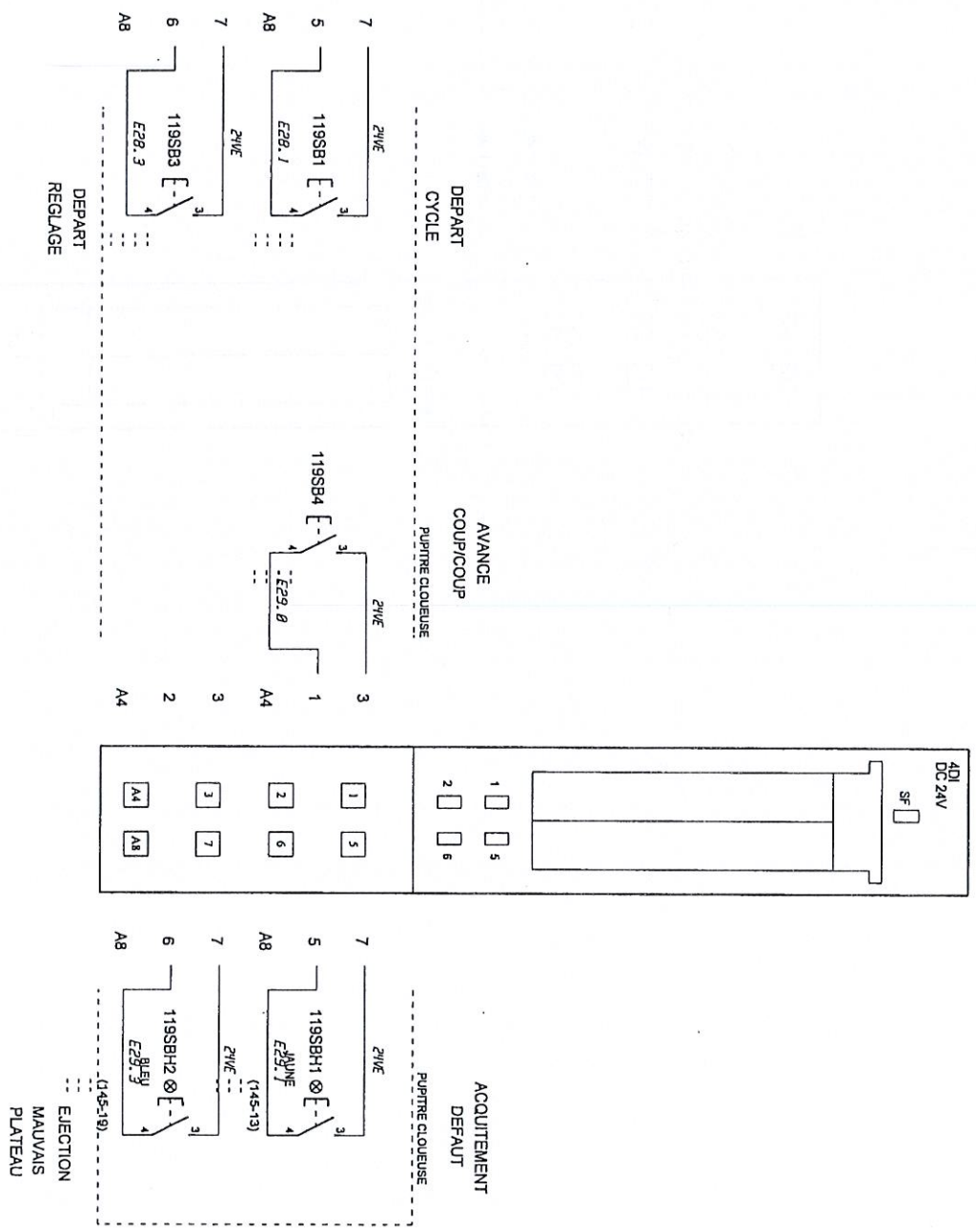
118E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



119E1
6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0



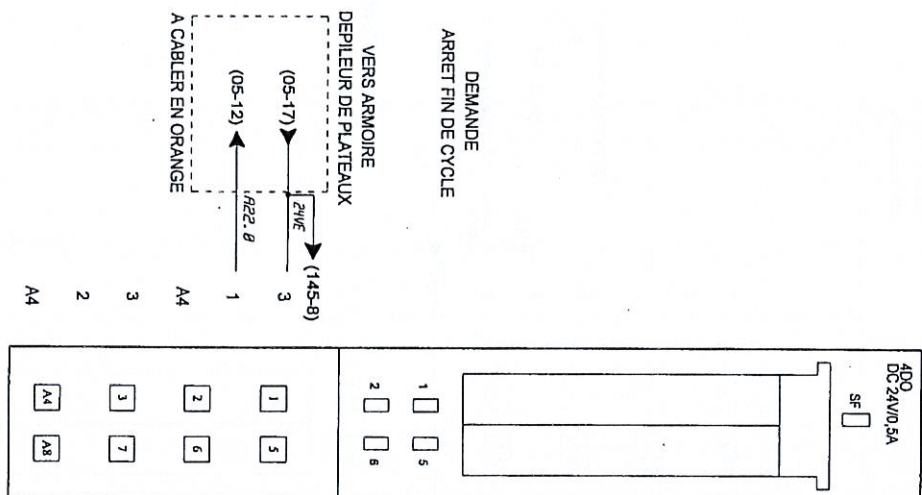
119E2
6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0



6ES7 138-4CB10-0AB0
6ES7 193-4CC20-0AA0

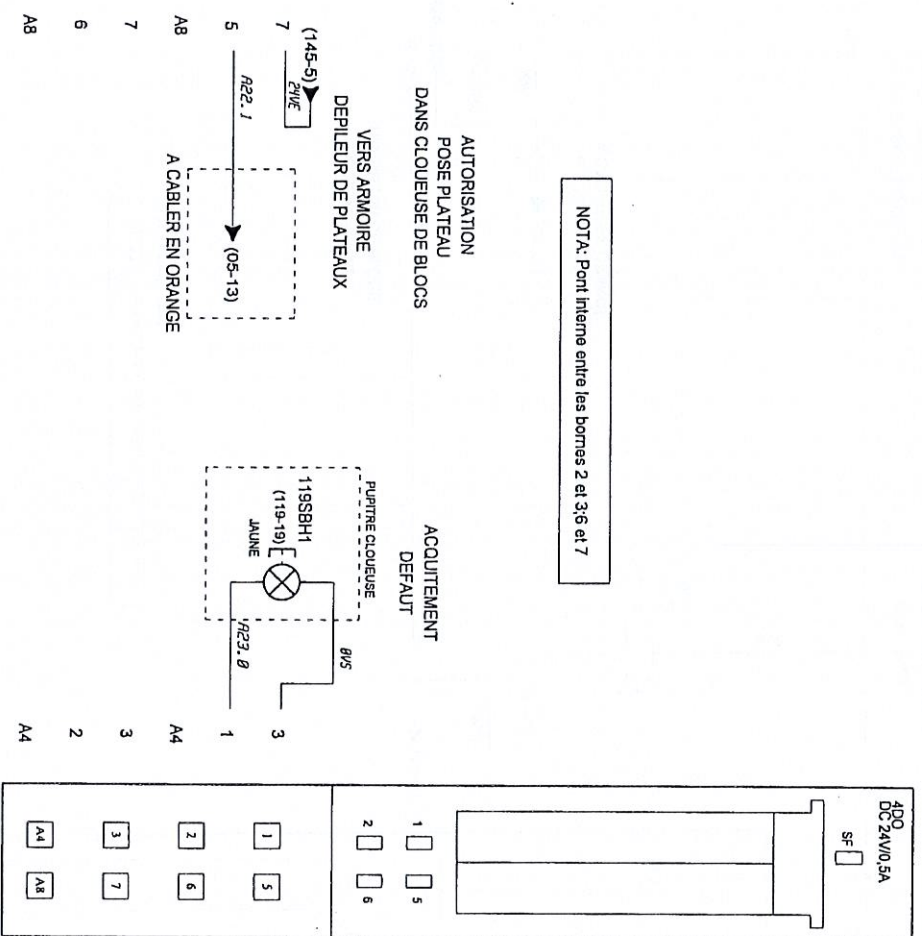


14SE1
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



NOTA: Pont interne entre les bornes 2 et 3/6 et 7

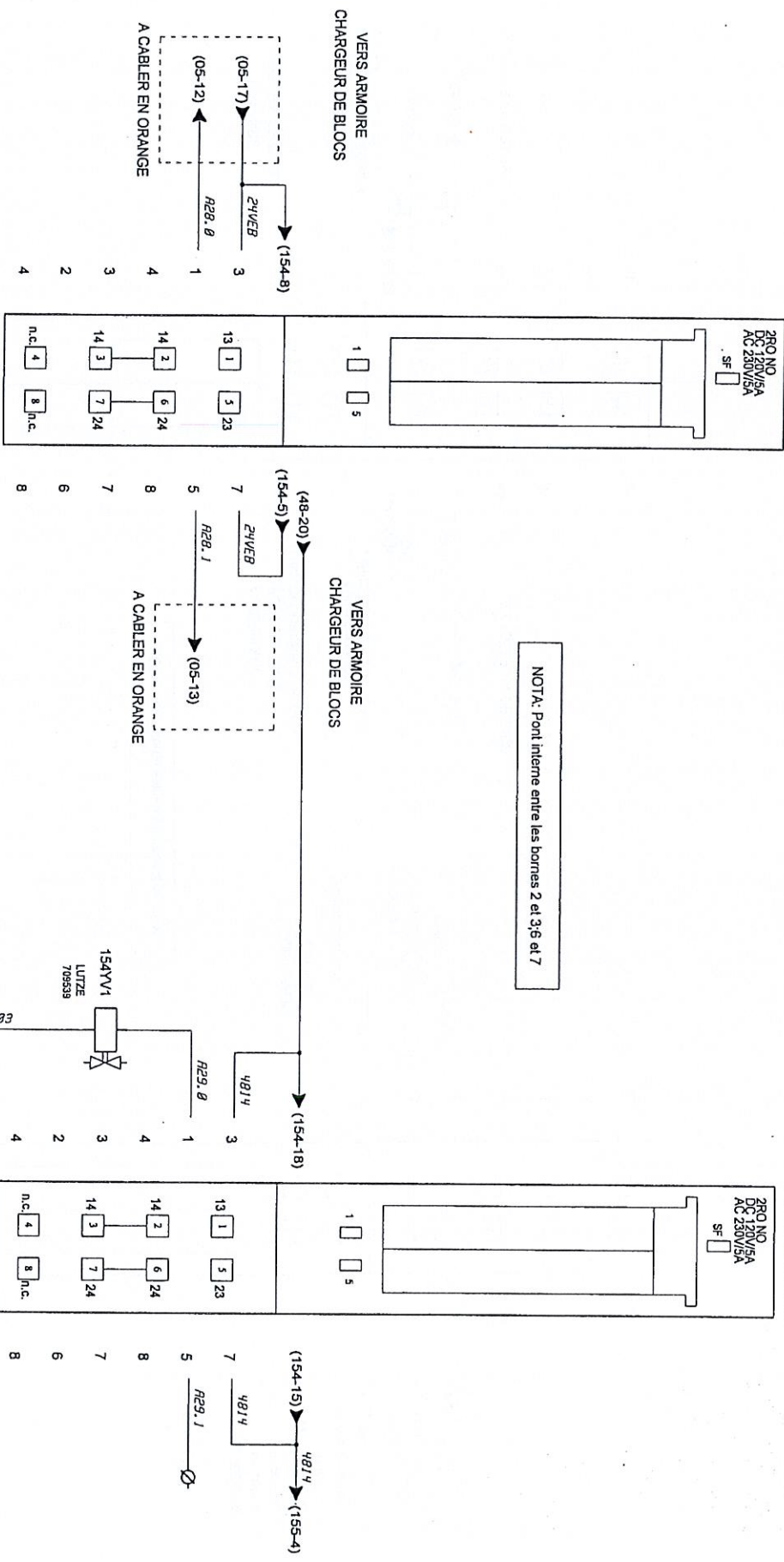
14SE2
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



154E1
 6ES7 193-4CB20-0AA0/U
 6ES7 132-4HB00-0AB0

154E2
 6ES7 193-4CB20-0AA0/U
 6ES7 132-4HB00-0AB0

NOTA: Pont interne entre les bornes 2 et 3/6 et 7



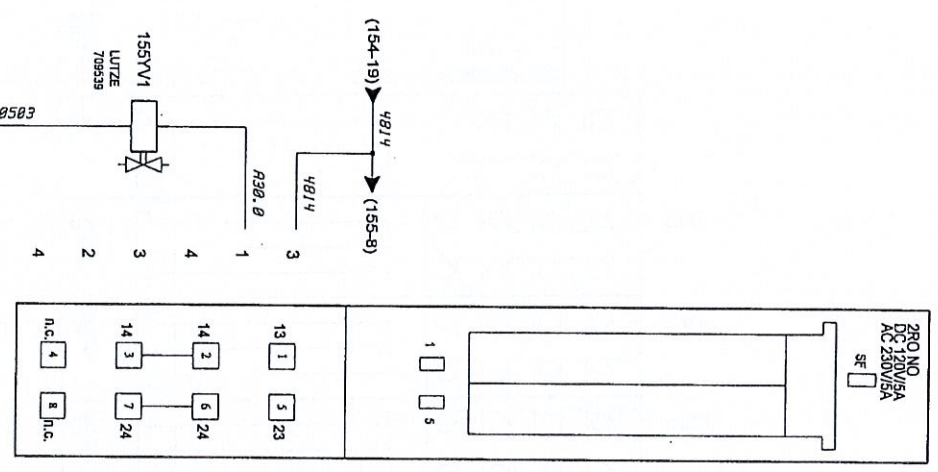
AUTORISATION
 DEPOSE BLOCS
 CHARGEUR DE BLOCS

INVERSION ROTATION
 BLOC POUR 2nd CLOUAGE
 (spécial CHEP)

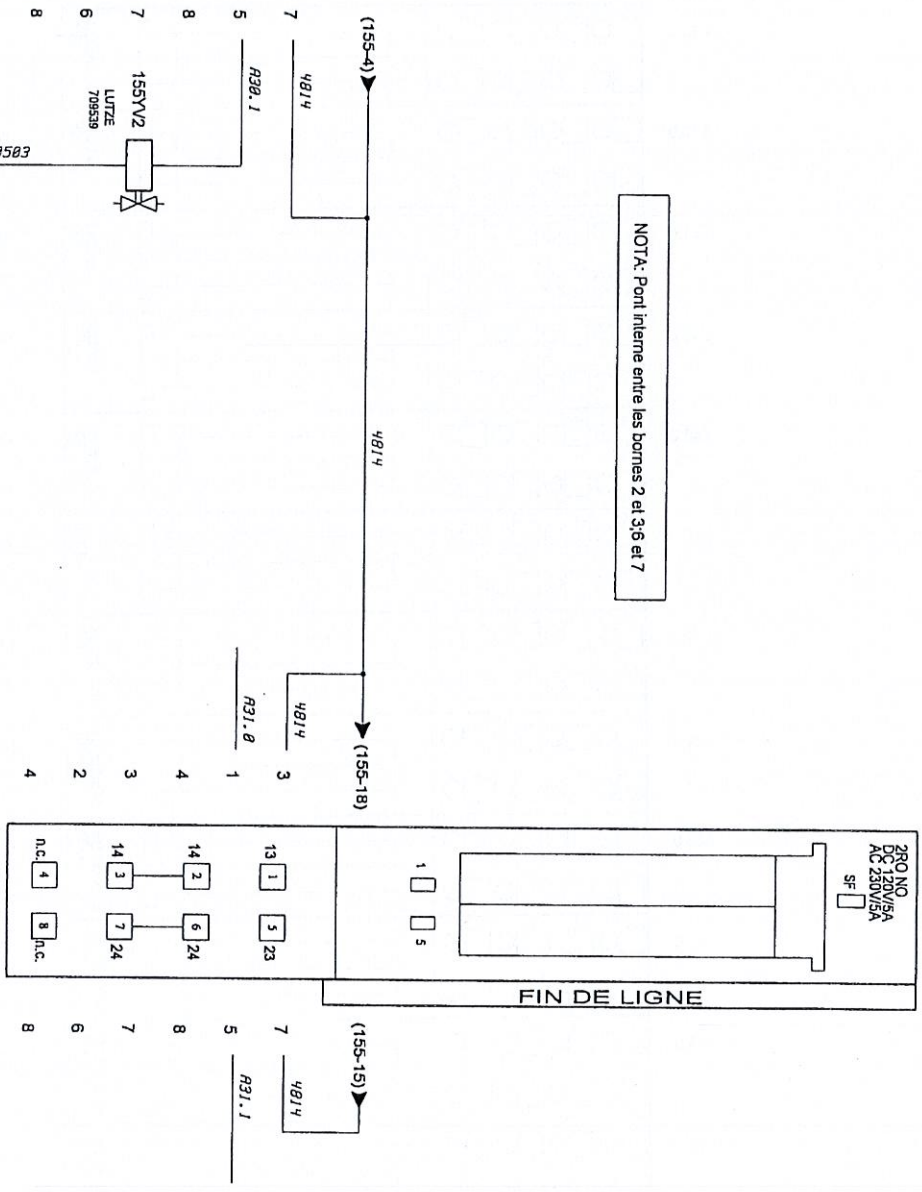
CENTRAGE
 2nd BLOC AU CLOUAGE
 (spécial CHEP)

LIBRE

15SE1
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



15SE2
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3, 6 et 7

(154-20) 0503 LUBRIFICATION CENTRALISE
0503 MISE EN REFERENCE LATERAL PLATEAUX
0503 LIBRE
0503 LIBRE

ADRESSE : 16

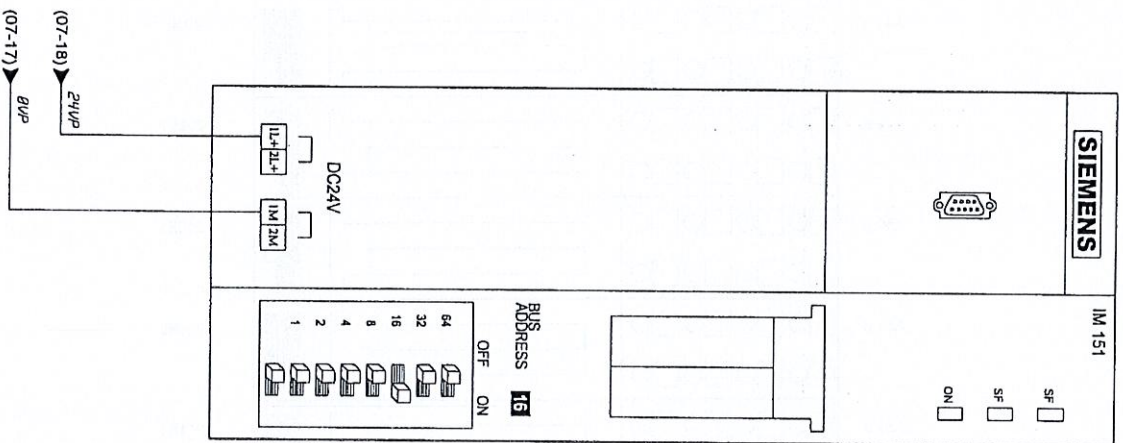
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20		
S.O.S. SODEME			C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\ENCLUEUSE D'ASSEMBLAGE DE BLOC\PRO06 SACCHI PALLETS\ DEVELOPE																	28-07-2011	165 / 11.10.2011

CONFIGURATION PROFIBUS COFFRET DISTRIBUTEUR DE CLOUS

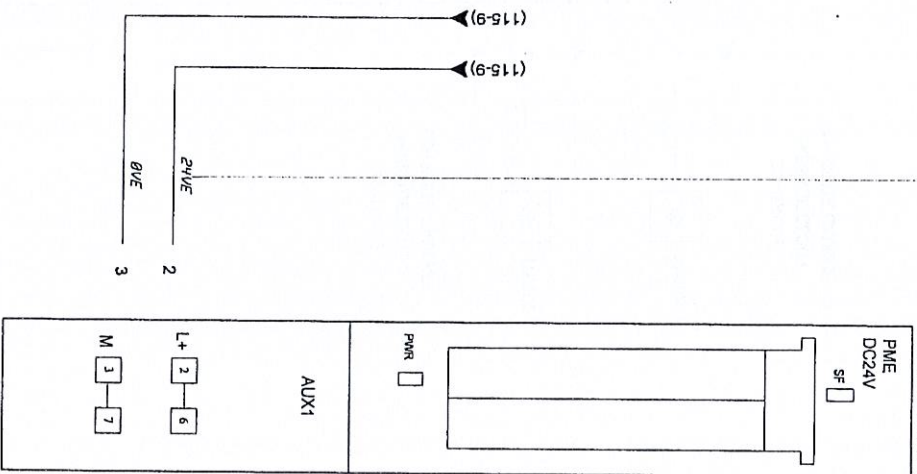
206E1	2PO NO DC 120V/5A AC 230V/5A		A42.0	
206E2	2PO NO DC 120V/5A AC 230V/5A		A43.0	
207E1	2PO NO DC 120V/5A AC 230V/5A		A44.0	
207E2	2PO NO DC 120V/5A AC 230V/5A		A45.0	
208E1	2PO NO DC 120V/5A AC 230V/5A		A46.0	
208E2	2PO NO DC 120V/5A AC 230V/5A		A47.0	
209E1	2PO NO DC 120V/5A AC 230V/5A		A48.0	
209E2	2PO NO DC 120V/5A AC 230V/5A		A49.0	
210E1	2PO NO DC 120V/5A AC 230V/5A		A50.0	
210E2	2PO NO DC 120V/5A AC 230V/5A		A51.0	
211E1	2PO NO DC 120V/5A AC 230V/5A		A52.0	
211E2	2PO NO DC 120V/5A AC 230V/5A		A53.0	
213E1	2PO NO DC 120V/5A AC 230V/5A		A56.0	
213E2	2PO NO DC 120V/5A AC 230V/5A		A57.0	

FIN DE LIGNE

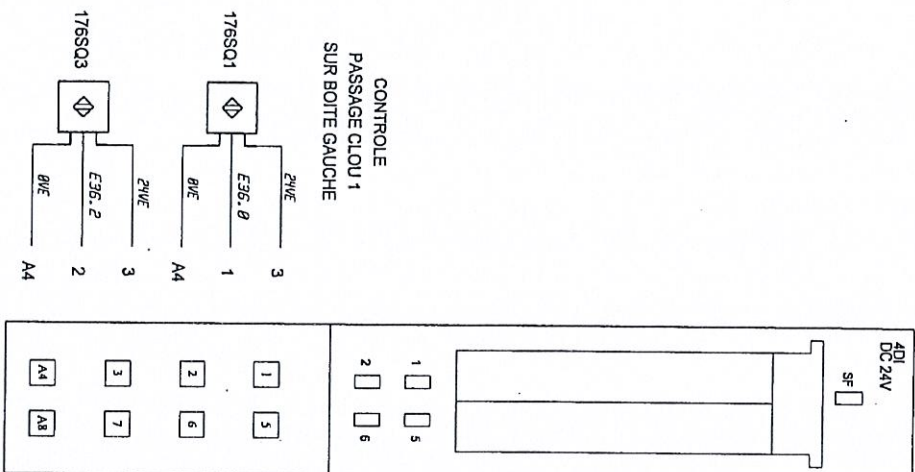
174E1
6ES7 151-1AA02-0AB0



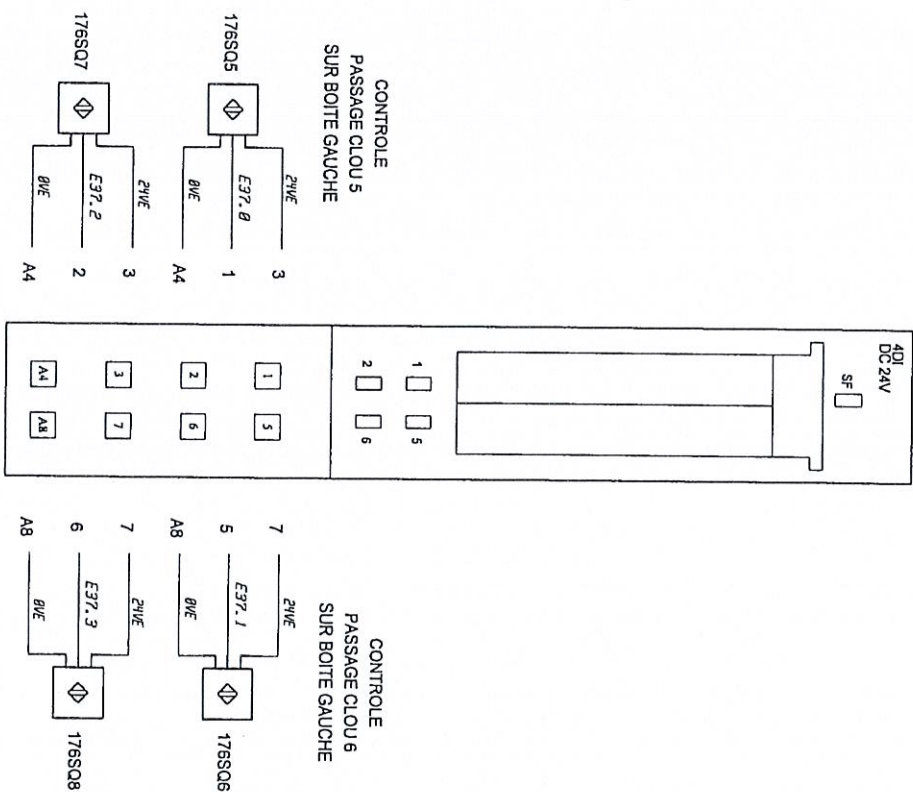
17SE1
6EST 138-4CA01-0AA0
6EST 193-4CE00-0AA0



176E1
6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0

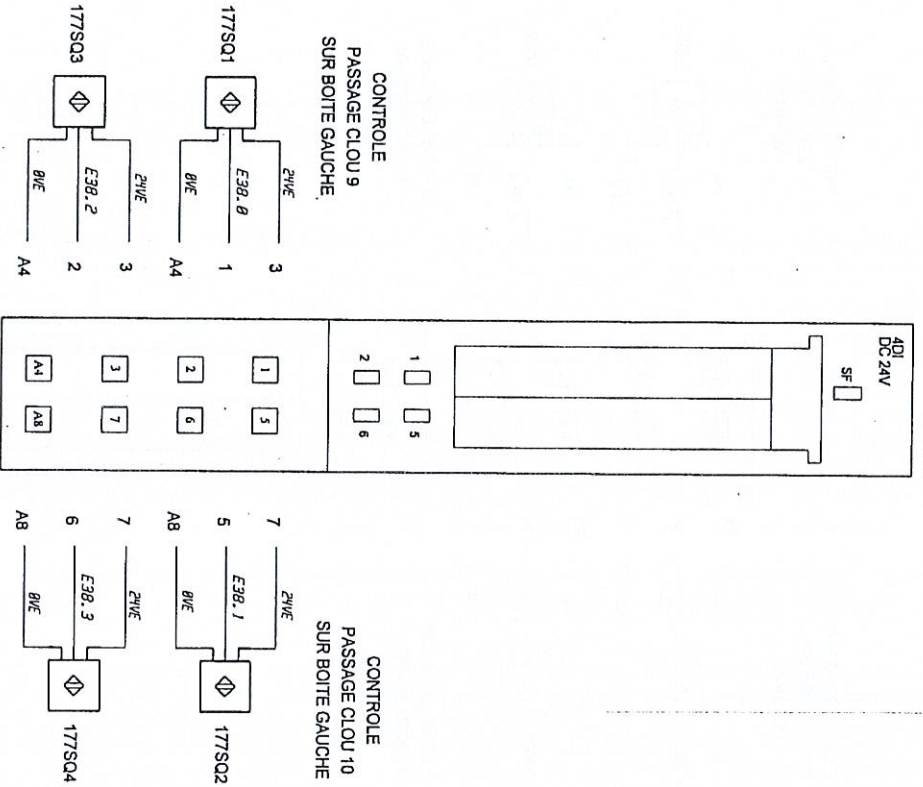


176E2
6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0



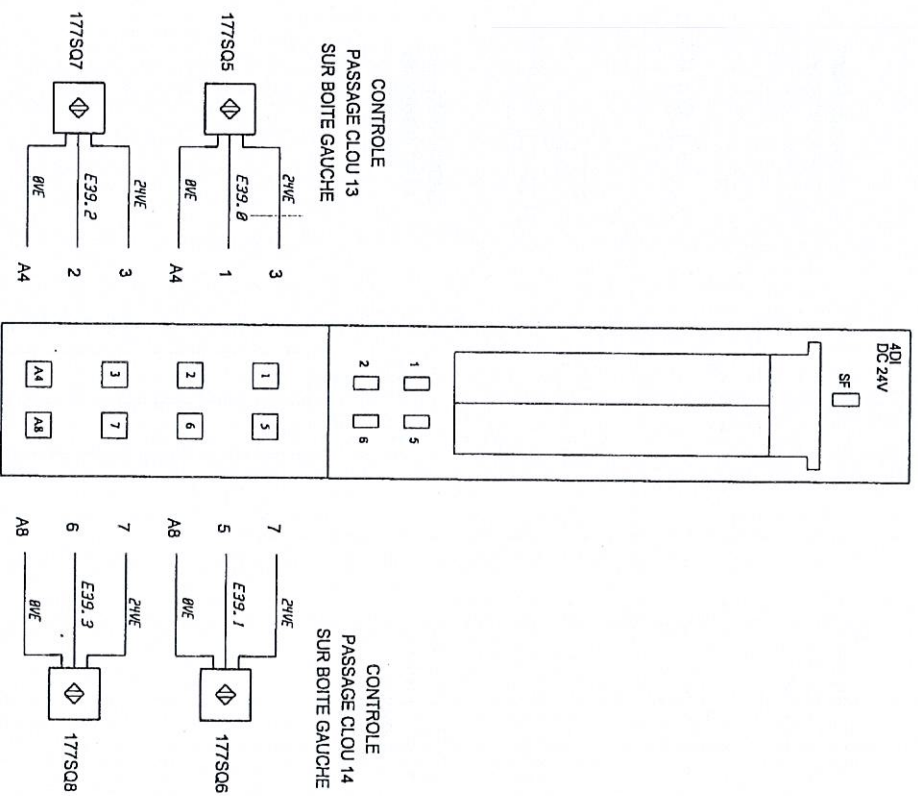
177E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

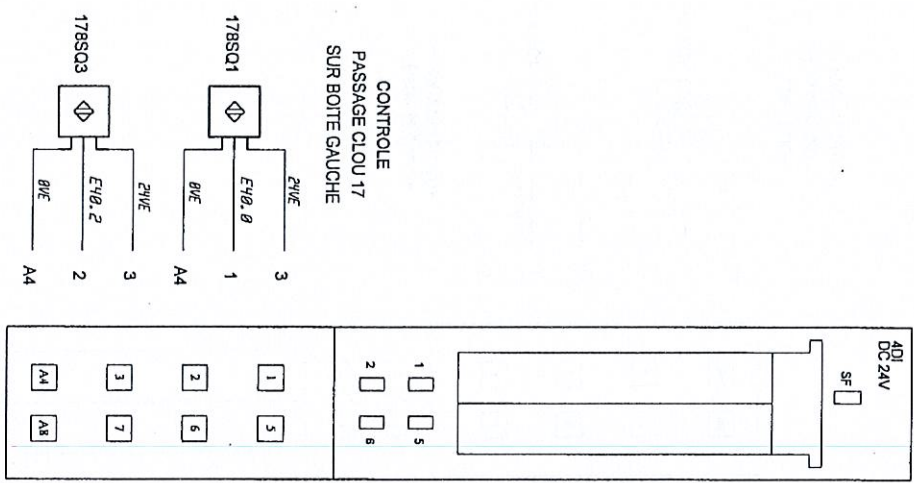


177E2

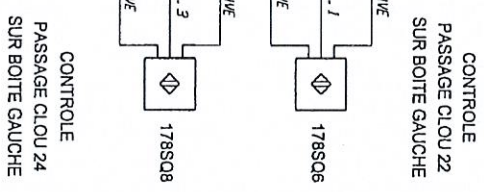
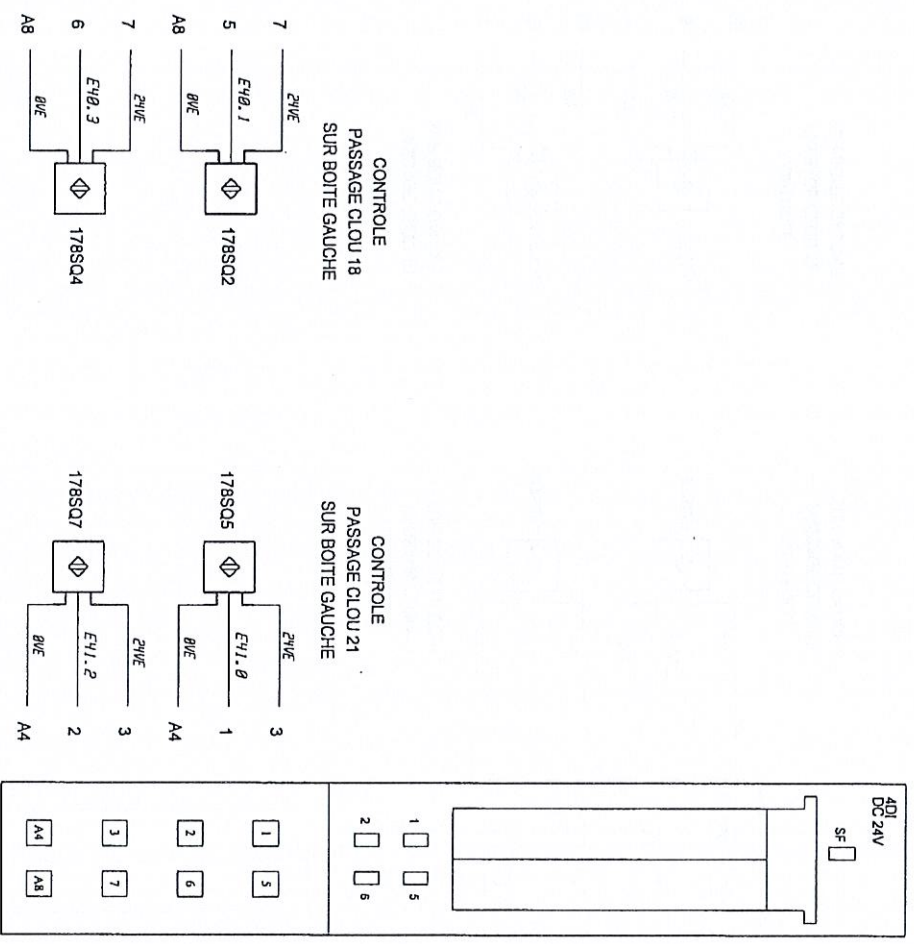
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



178E1
6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0

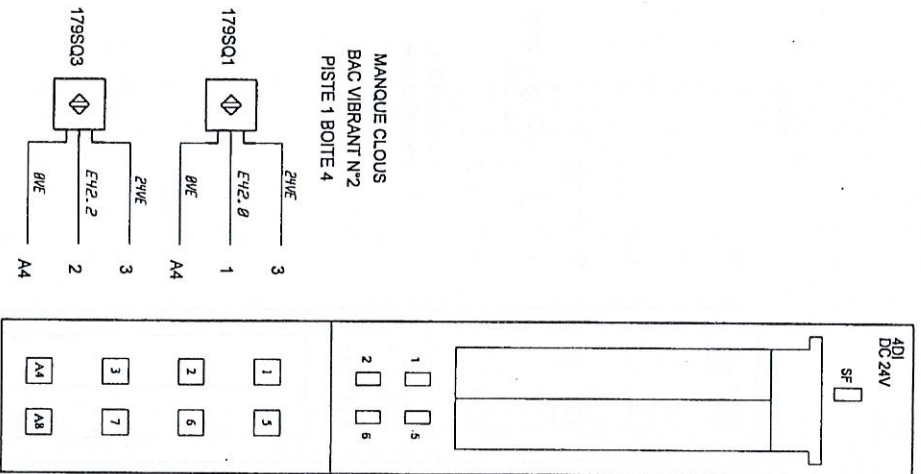


178E2
6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0



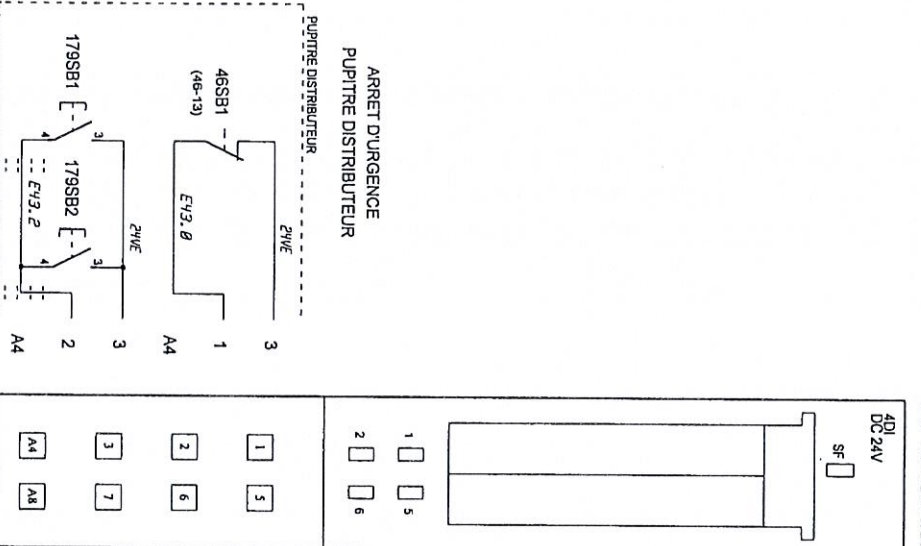
179E1

GES7 193-4CB20-0AA0U
GES7 131-4BD00-0AA0

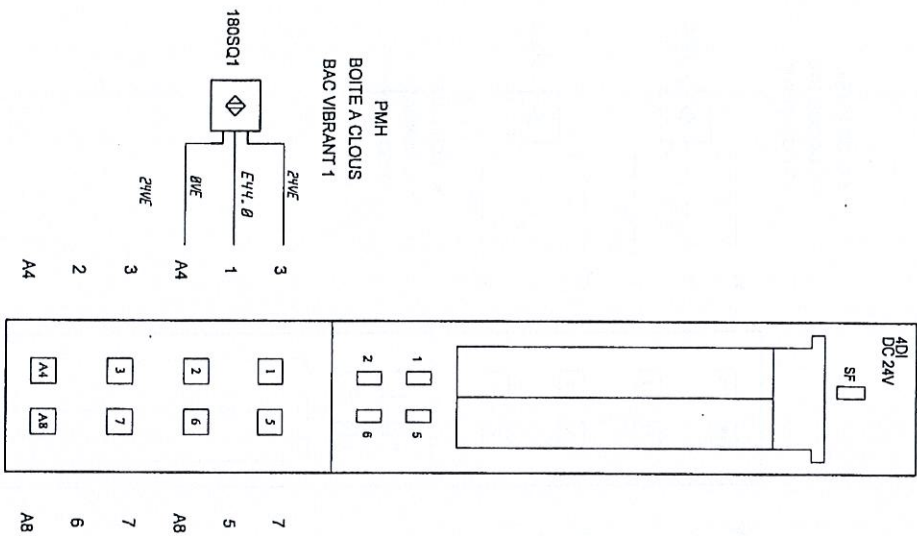


179E2

GES7 193-4CB20-0AA0U
GES7 131-4BD00-0AA0



180E1
 GES7 193-4CB20-0AA0U
 GES7 131-4BD00-0AA0



LIBRE

LIBRE

LIBRE

S.O.S. SODEME

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSEUSE D'ASSEMBLAGE DE BLOC\PA056 SACCHI PALLETS\

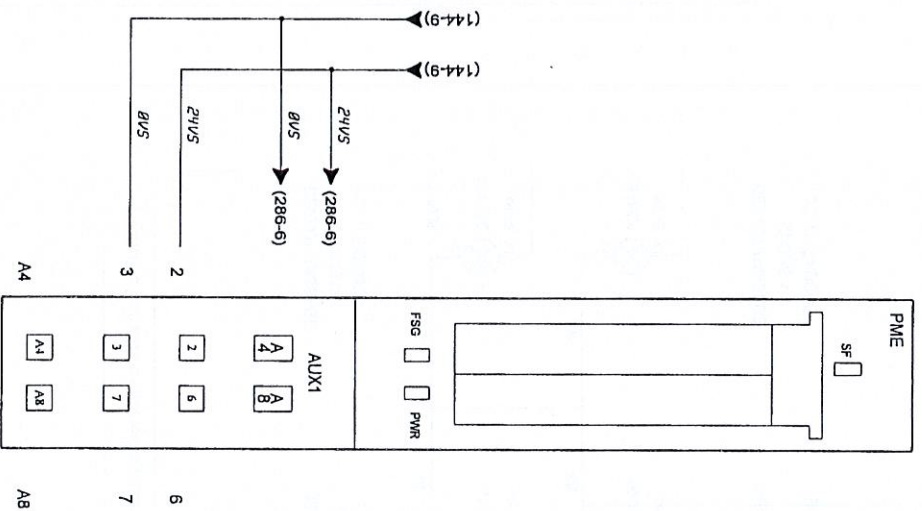
DEVELOPPE

28-04-2011

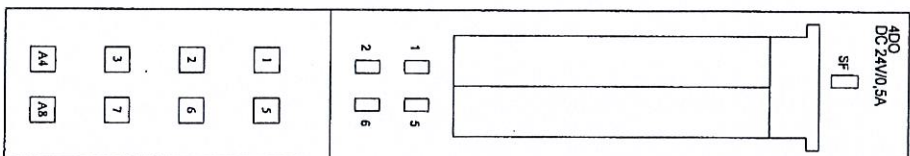
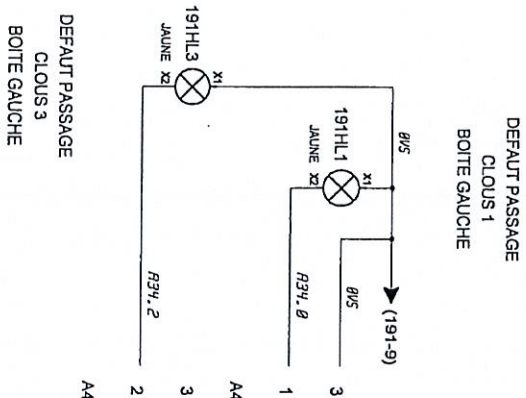
180

111

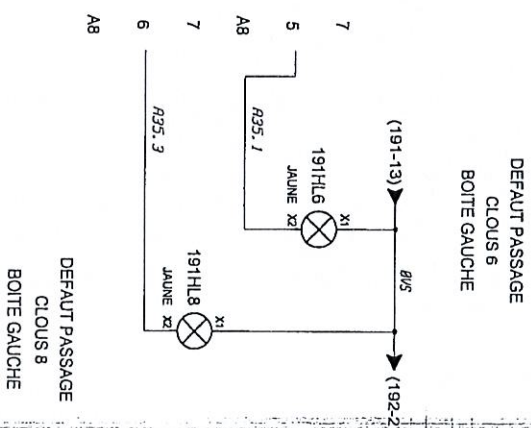
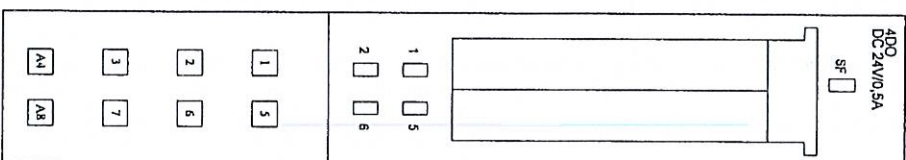
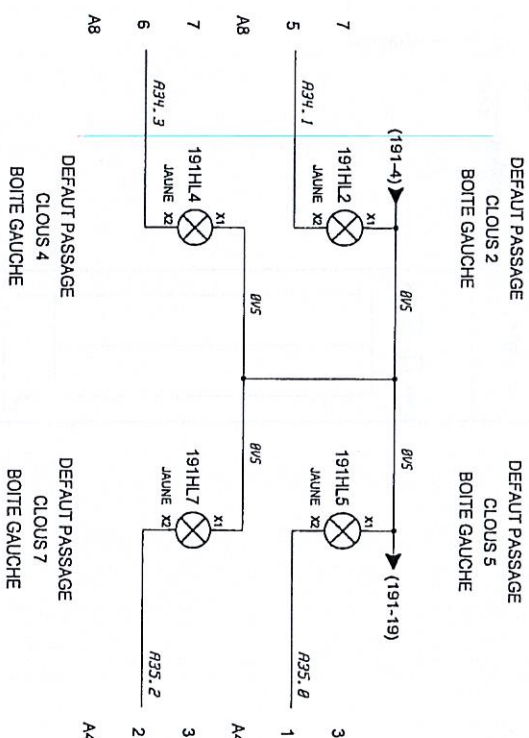
190E1
 6ES7 138-4CB10-0AB0
 6ES7 193-4CC20-0AA0



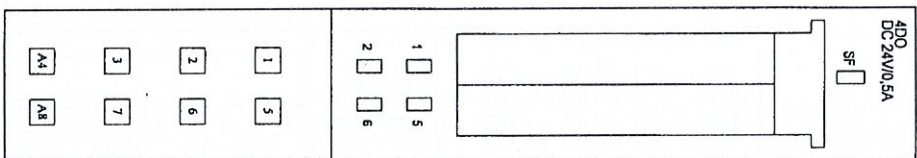
191E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



NOTA: Pont interne entre les bornes 2 et 3/6 et 7



192E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

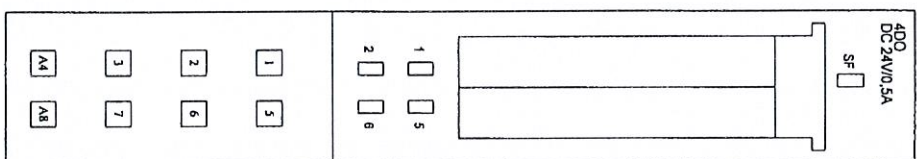


DEFAULT PASSAGE
CLOUS 9
BOITE GAUCHE

DEFAULT PASSAGE
CLOUS 11
BOITE GAUCHE

NOTA: Pont interne entre les bornes 2 et 3/6 et 7

192E2
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



DEFAULT PASSAGE
CLOUS 10
BOITE GAUCHE

DEFAULT PASSAGE
CLOUS 13
BOITE DROITE

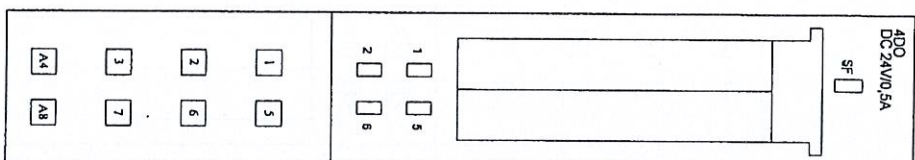
DEFAULT PASSAGE
CLOUS 12
BOITE GAUCHE

DEFAULT PASSAGE
CLOUS 15
BOITE DROITE

DEFAULT PASSAGE
CLOUS 14
BOITE DROITE

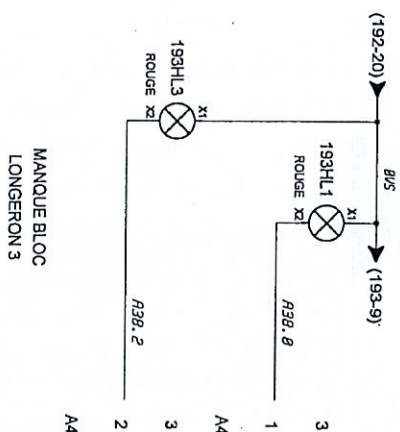
DEFAULT PASSAGE
CLOUS 16
BOITE DROITE

193E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



NOTA: Pont interne entre les bornes 2 et 3/5 et 7

MANQUE BLOC
LONGERON 1

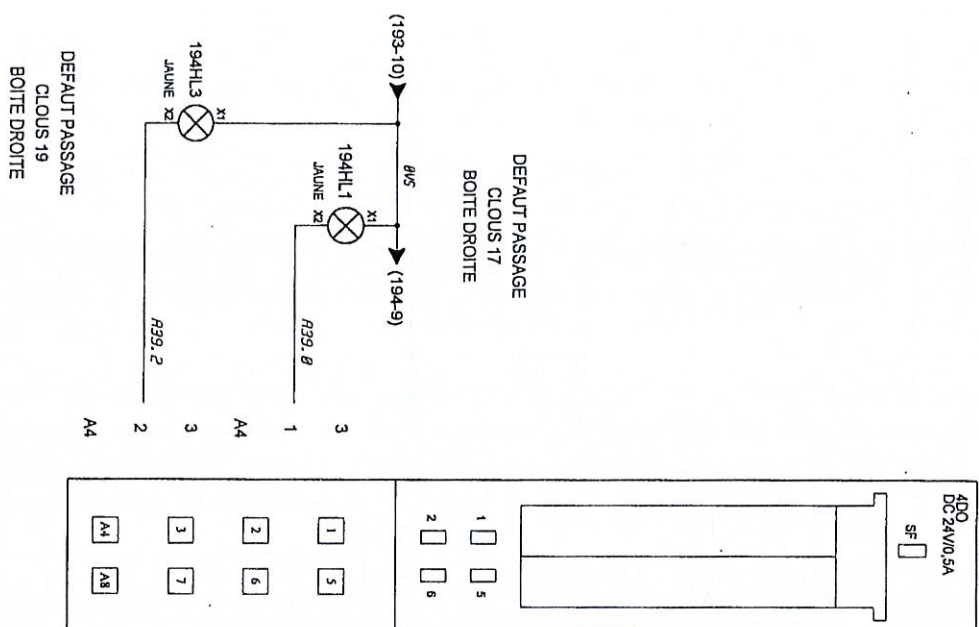


MANQUE BLOC
LONGERON 2



194E1

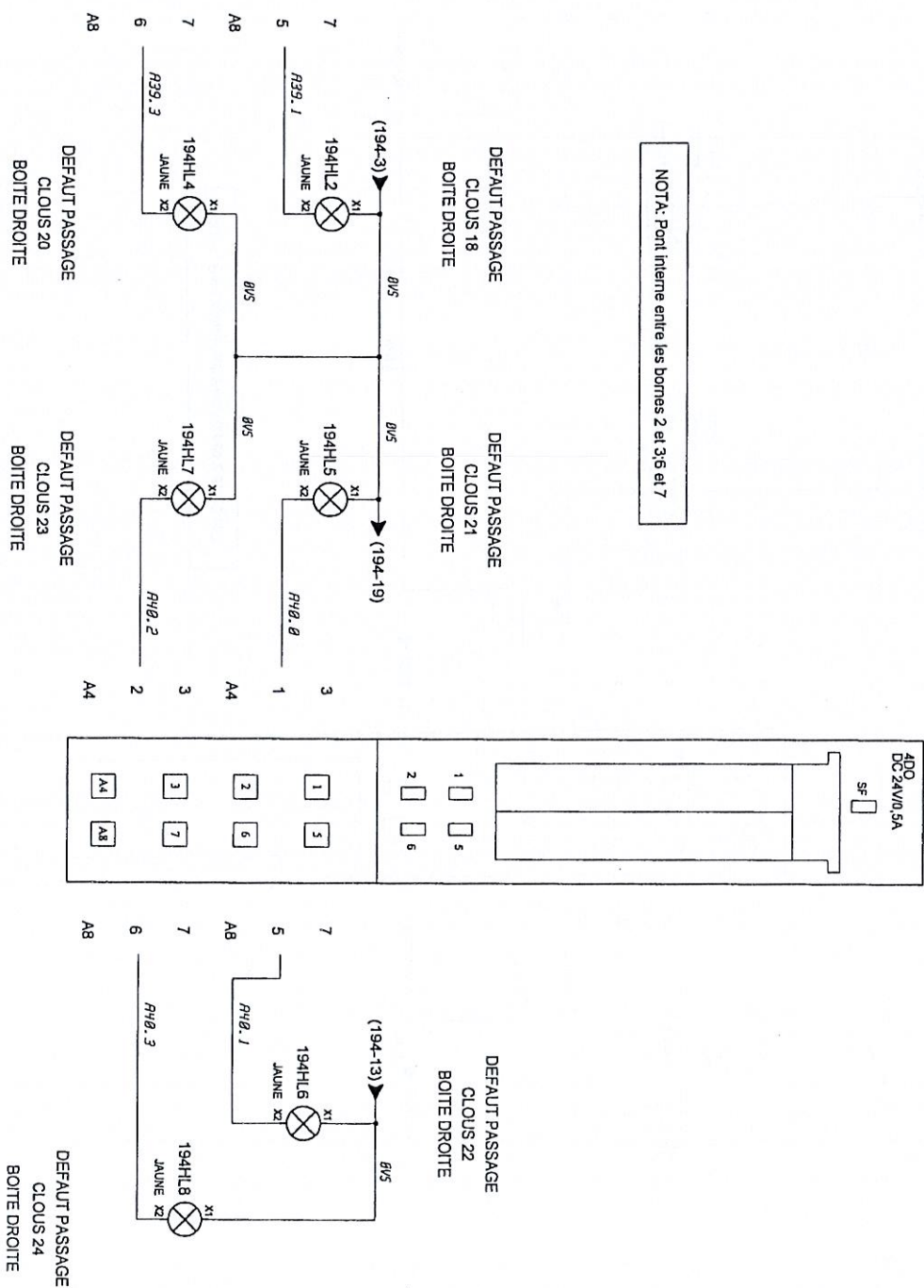
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



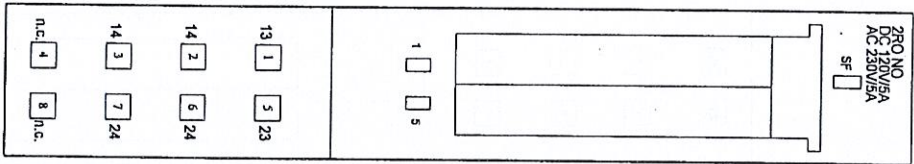
NOTA: Pont interne entre les bornes 2 et 3/6 et 7

194E2

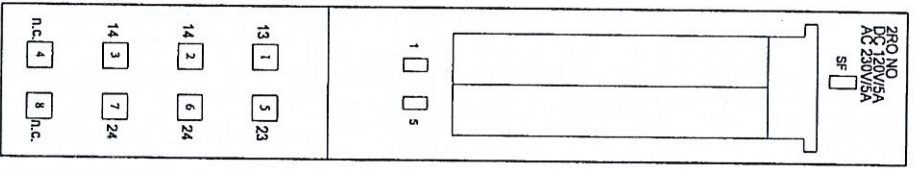
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



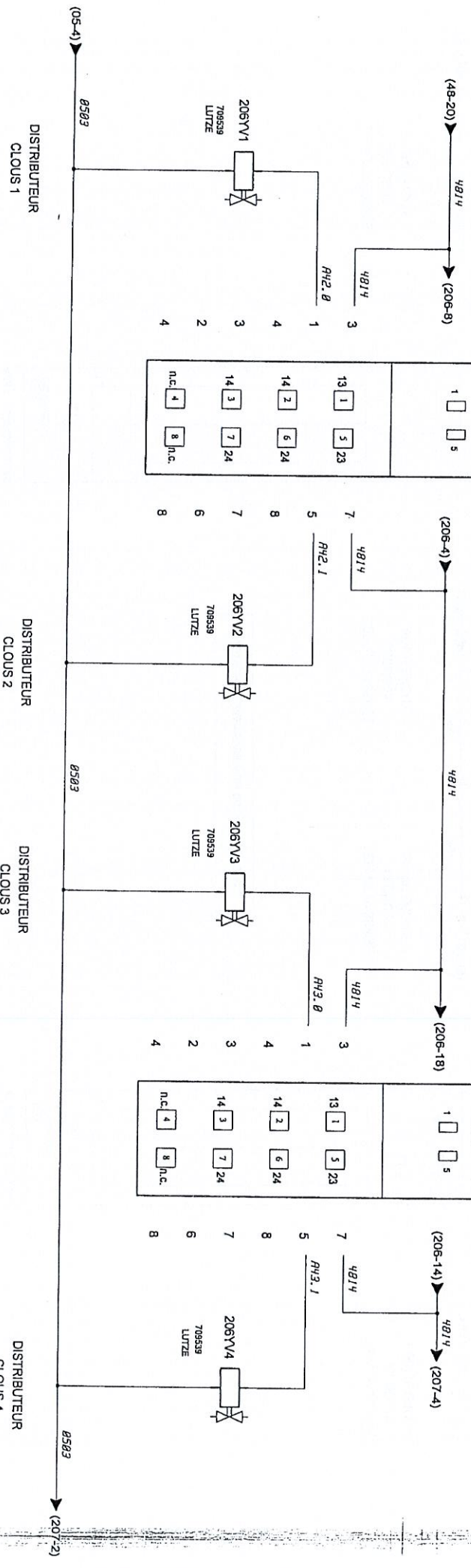
206E1
 GES7 193-4CB20-0AA07U
 GES7 132-4HB00-0AB0



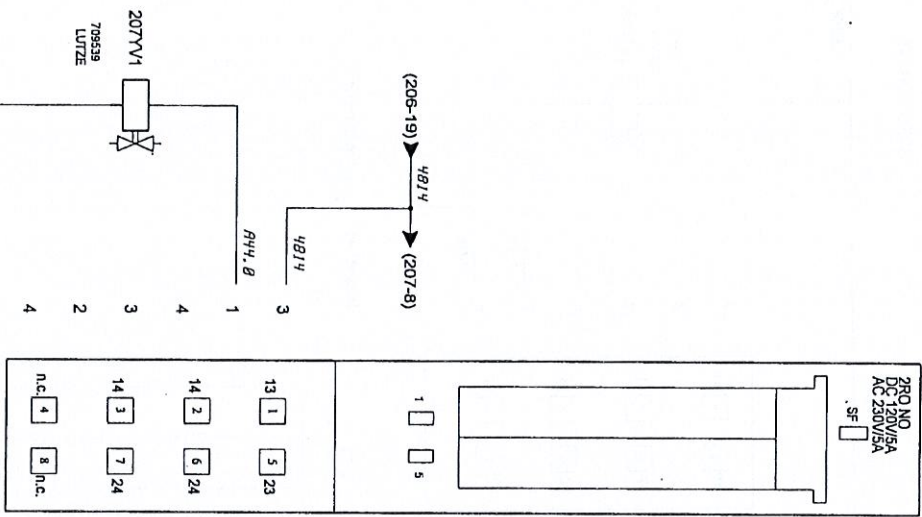
206E2
 GES7 193-4CB20-0AA07U
 GES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3, 6 et 7

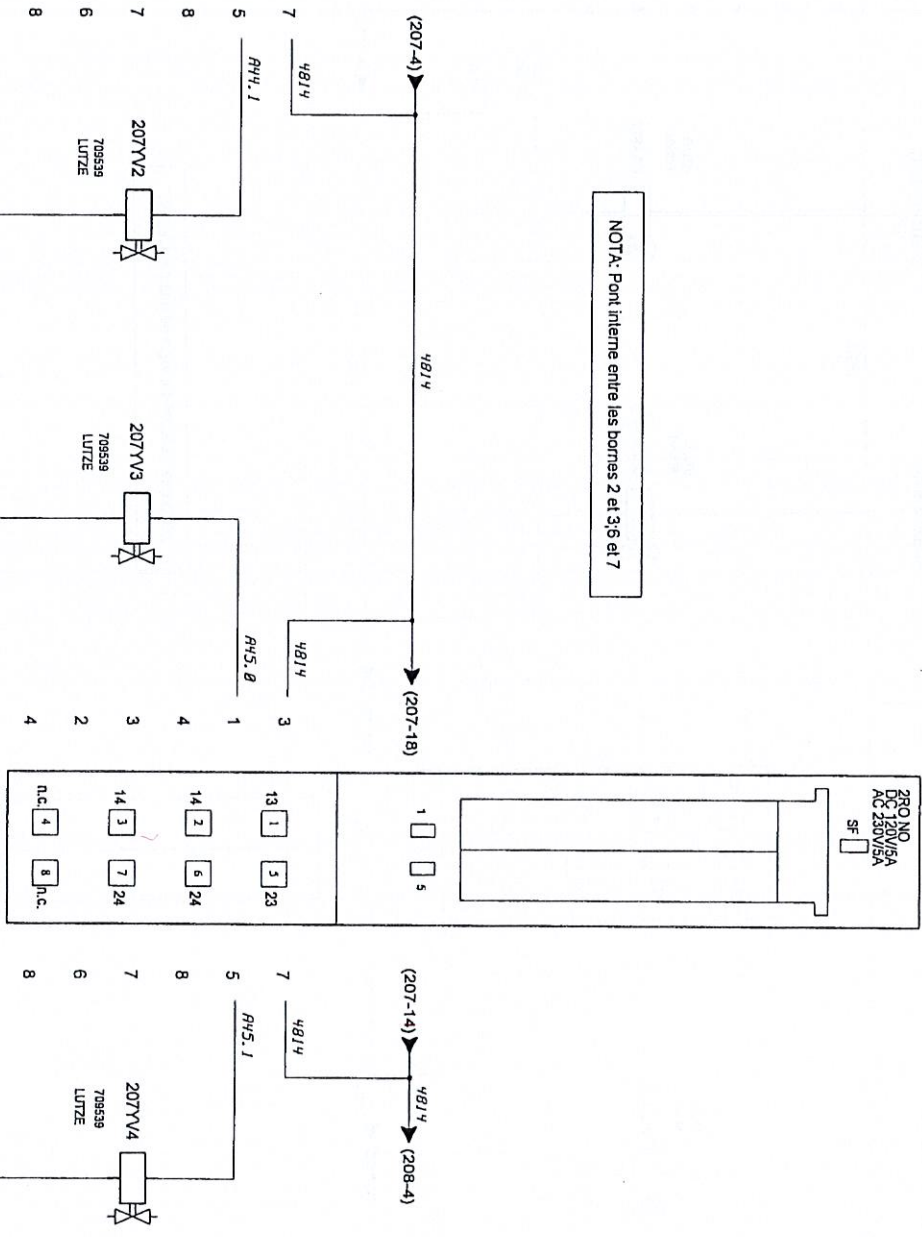


207E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3, 6 et 7

207E2
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



DISTRIBUTEUR
CLOUS 5

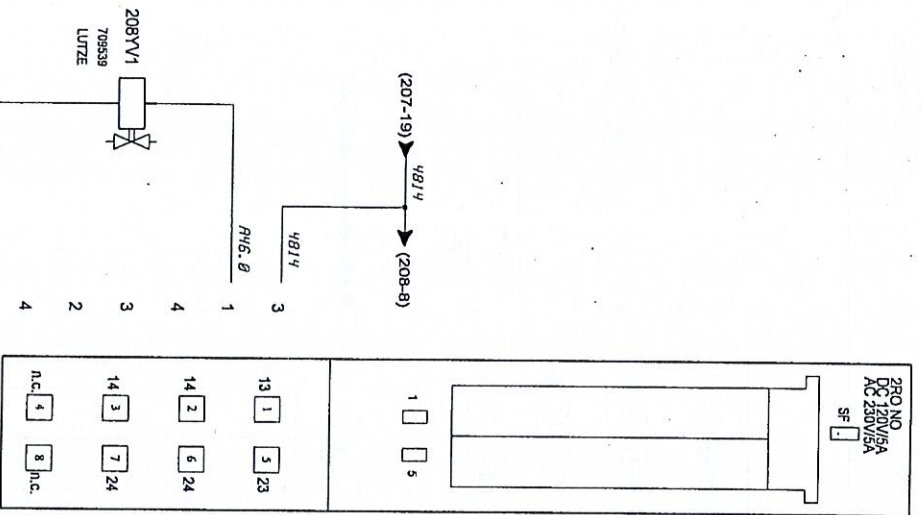
DISTRIBUTEUR
CLOUS 6

DISTRIBUTEUR
CLOUS 7

DISTRIBUTEUR
CLOUS 8

208E1

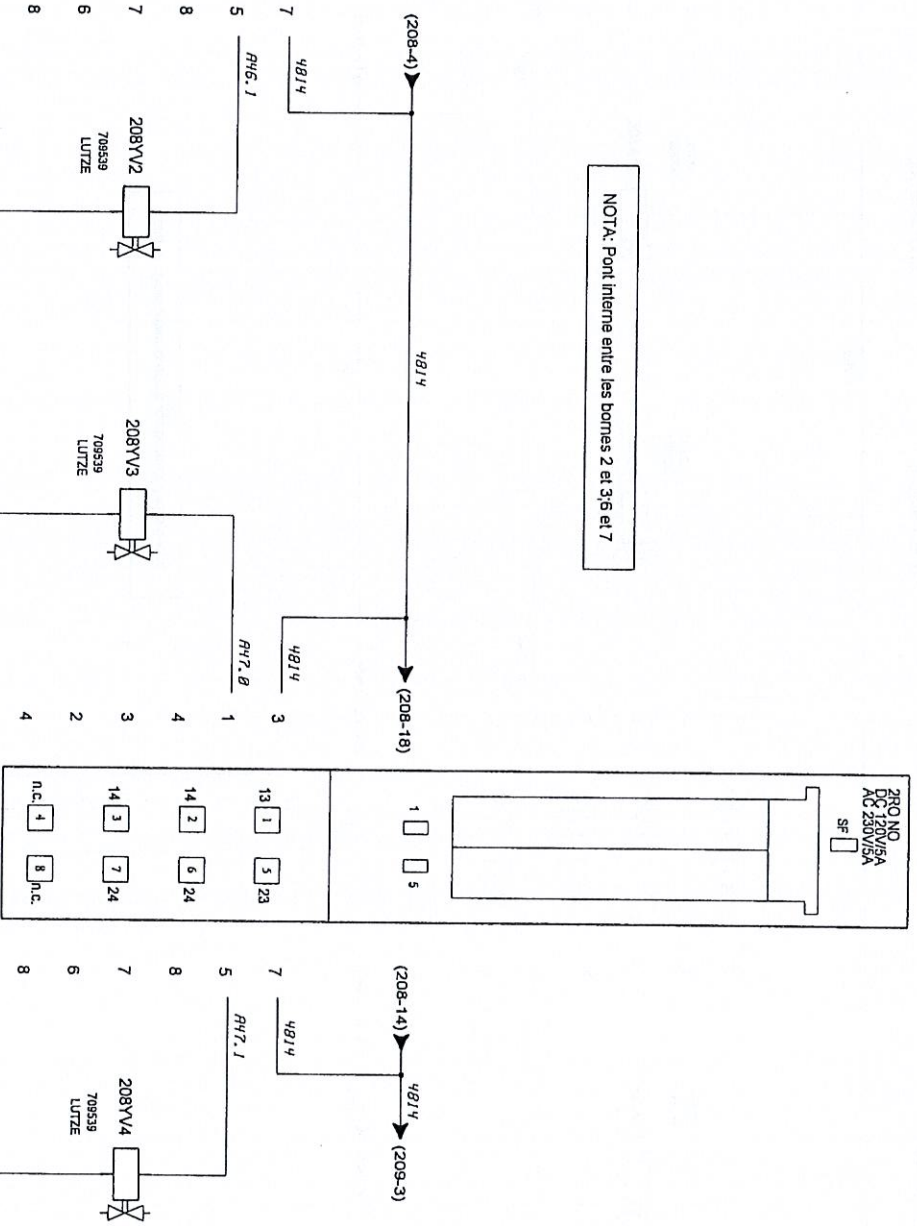
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3/6 et 7

208E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



DISTRIBUTEUR
CLOUS 9

DISTRIBUTEUR
CLOUS 10

DISTRIBUTEUR
CLOUS 11

DISTRIBUTEUR
CLOUS 12

S.O.S. SODEME

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSEUSE D'ASSEMBLAGE DE BLOC\PRO056 SRACHI PALLET\SY

DEVELOPPE

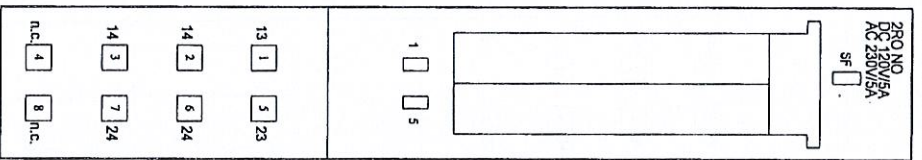
28-04-2011

208

111

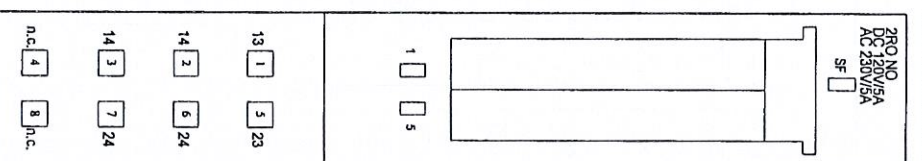
209E1

GES7 193-4CB20-0AA0/U
GES7 132-4TB00-0AB0

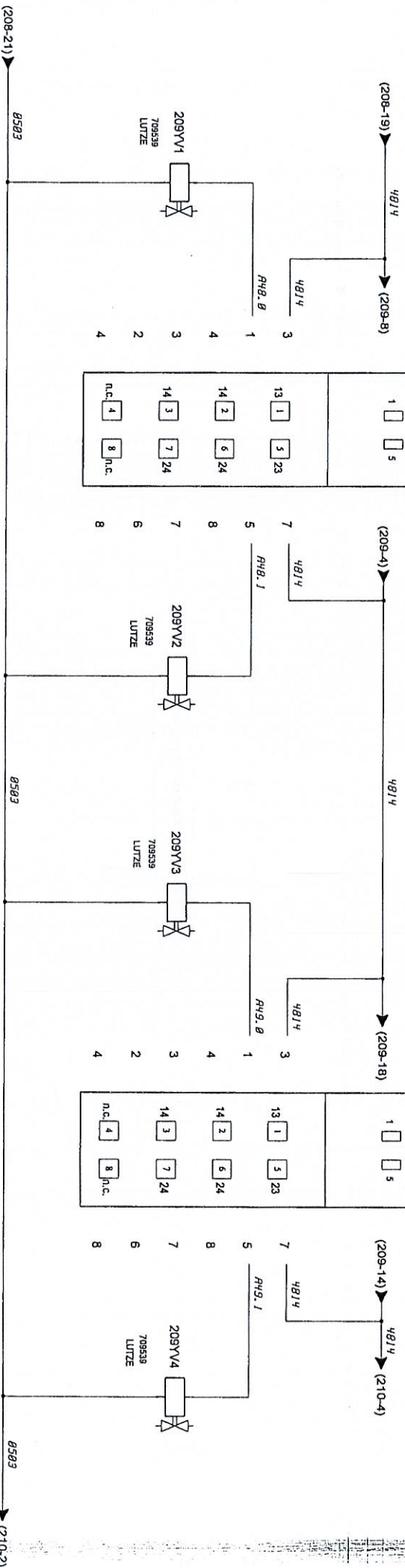


209E2

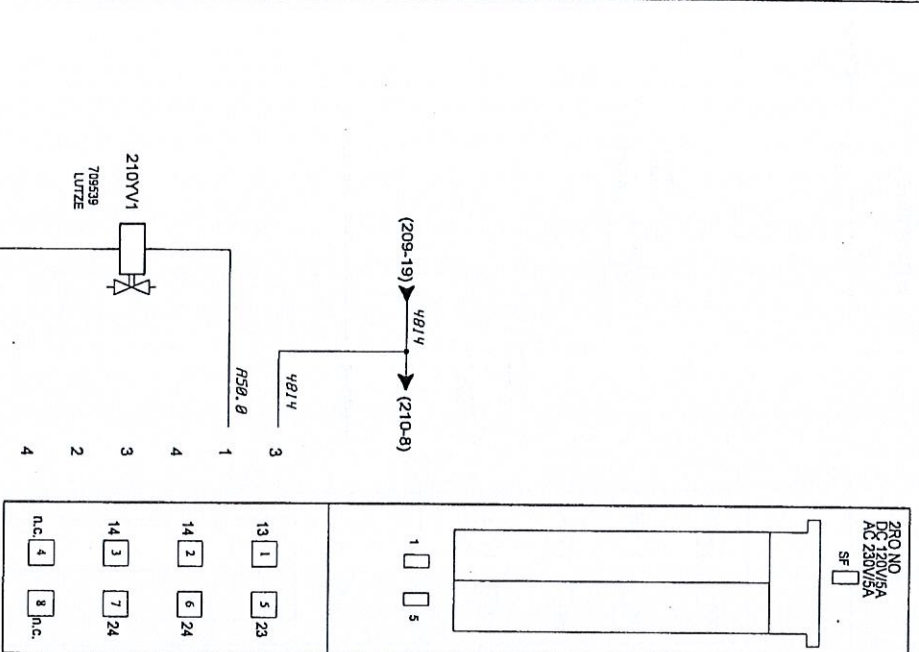
GES7 193-4CB20-0AA0/U
GES7 132-4TB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3/6 et 7

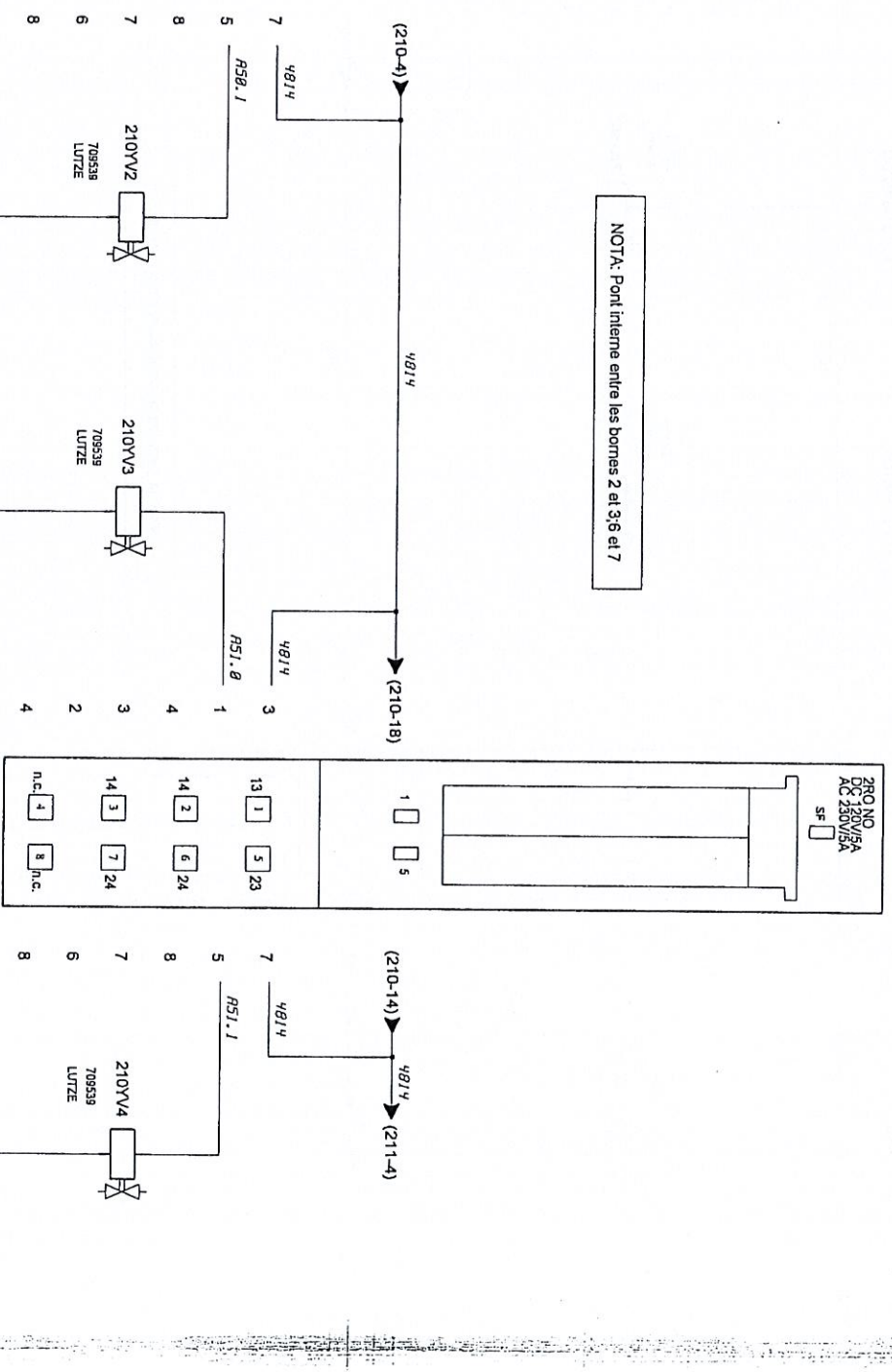


6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 at 3;6 et 7

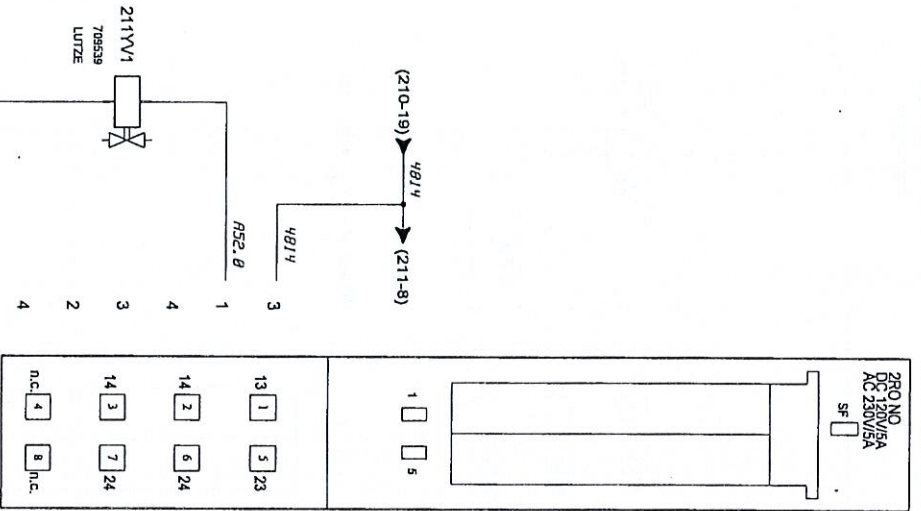
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



211E1

GES7 193-4CB20-0AA0/U

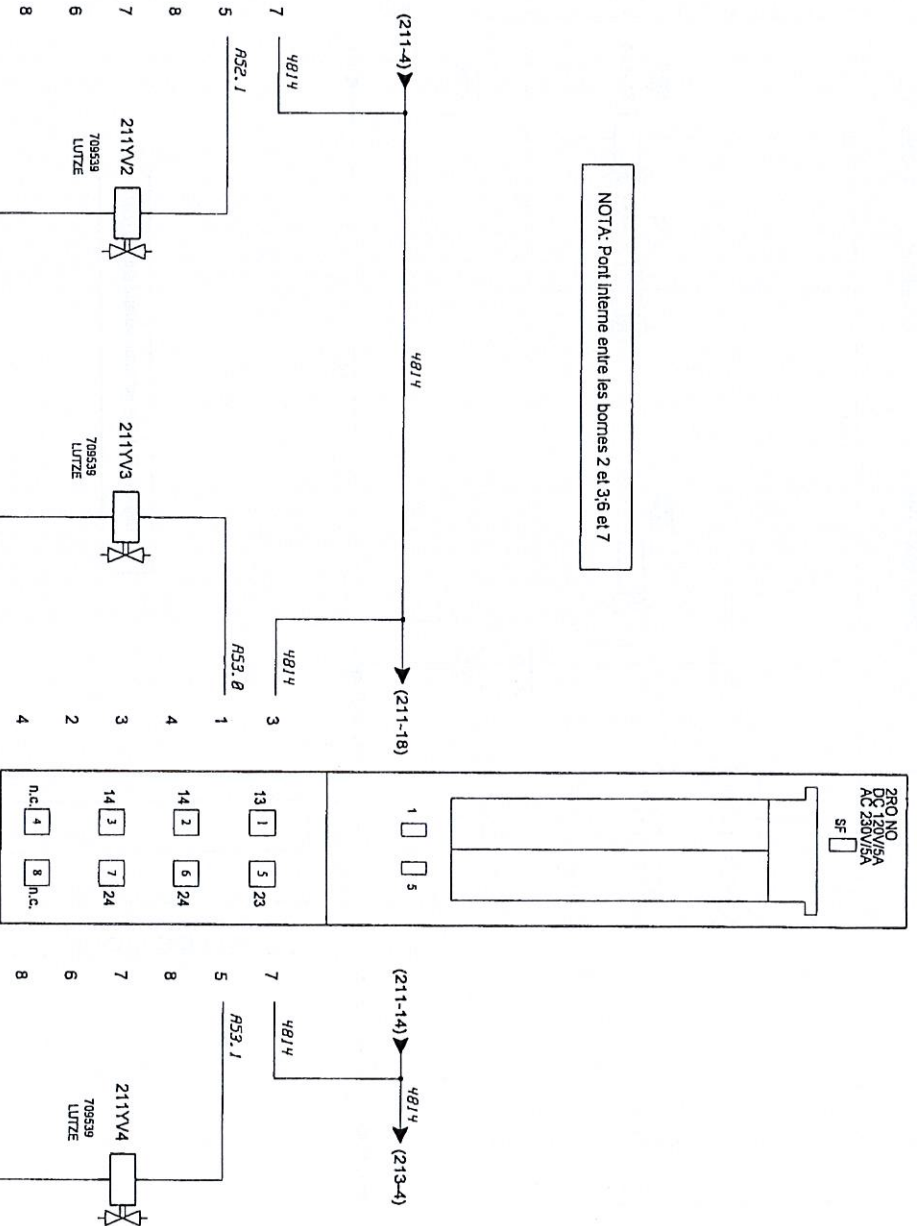
GES7 132-4HB00-0AB0



211E2

GES7 193-4CB20-0AA0/U

GES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3, 6 et 7

DISTRIBUTEUR
CLOUS 21

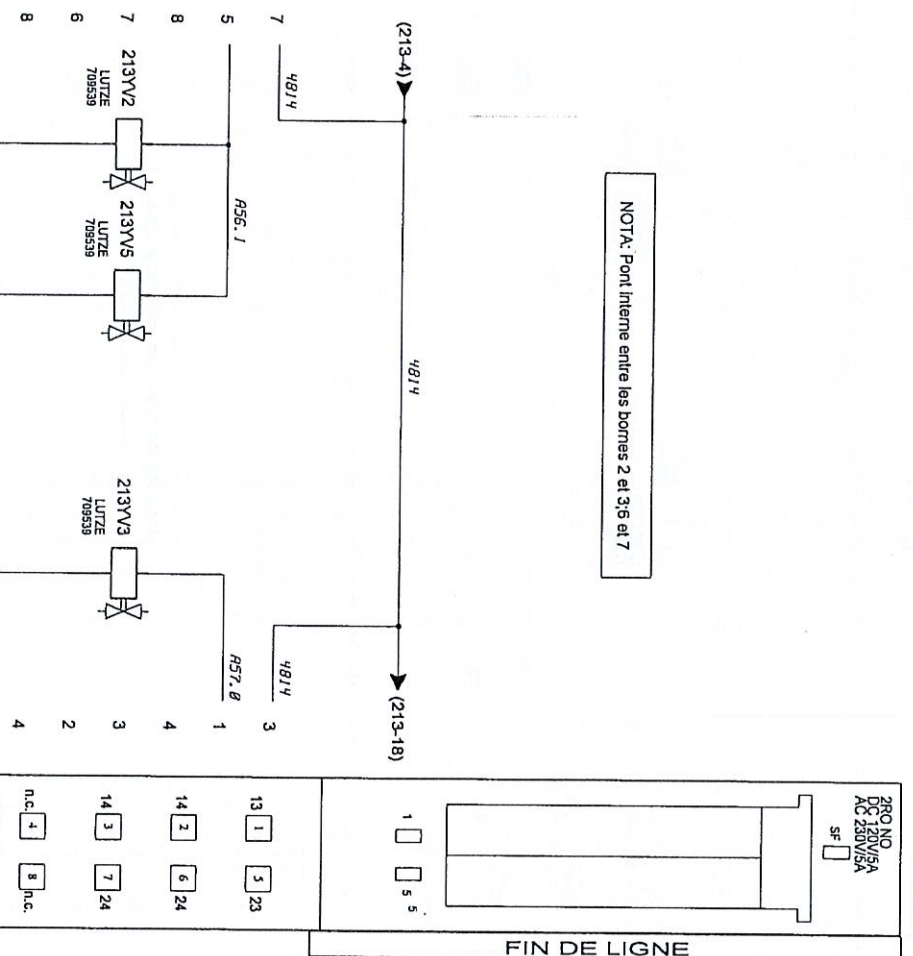
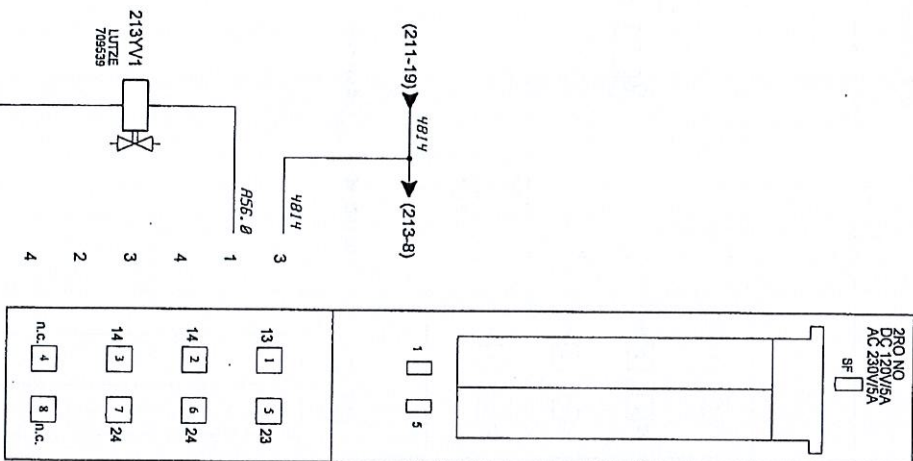
DISTRIBUTEUR
CLOUS 22

DISTRIBUTEUR
CLOUS 23

DISTRIBUTEUR
CLOUS 24

213E1
 6ES7 193-4CB20-0AA0/U
 6ES7 132-4HB00-0AB0

213E2
 6ES7 193-4CB20-0AA0/U
 6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3/5 et 7

MISE EN REF
 PREMIERE PLANCHE

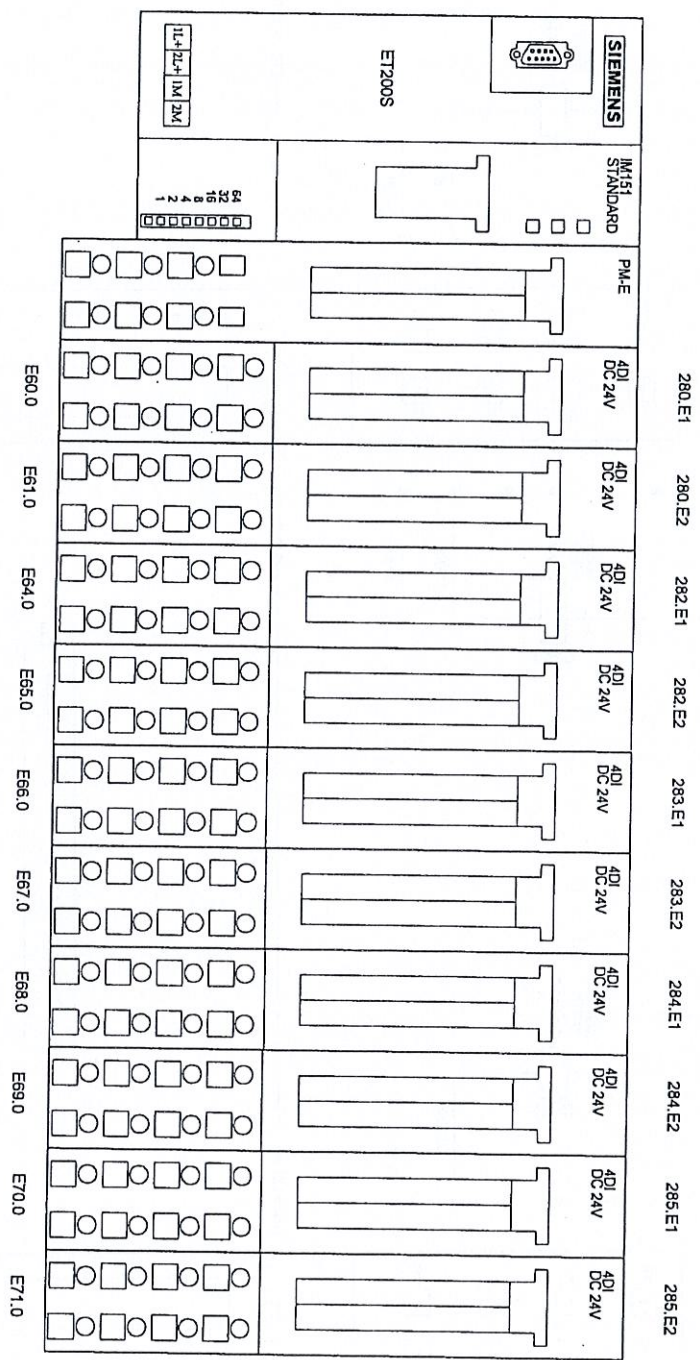
LACHER DES
 12 CLOUS

MISE EN REFERENCE
 PREMIERE TRAVERSE

SKIS
 SORTIE CLOUEUSE

CONFIGURATION PROFIBUS COFFRET RETOURNEUR PALETTE

ADRESSE : 18

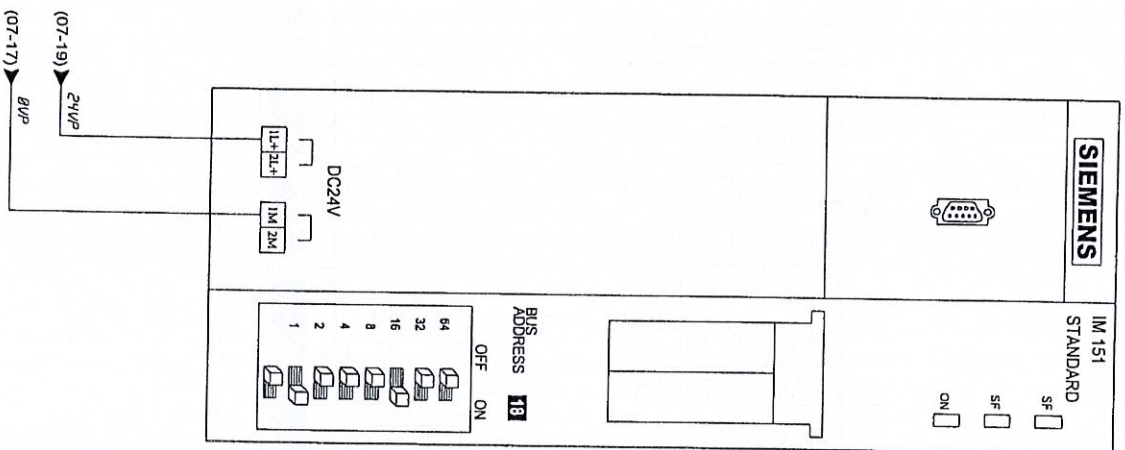


CONFIGURATION PROFIBUS COFFRET RETOURNEUR PALETTE

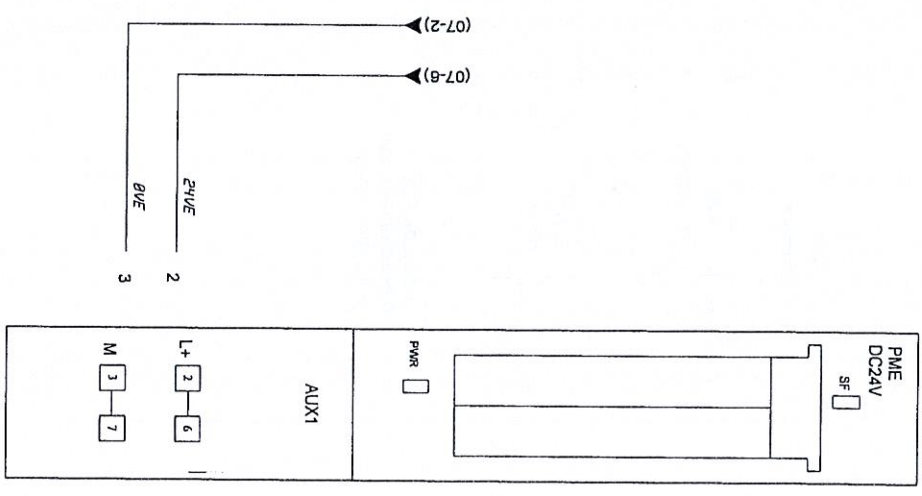
ADRESSE : 18

286.E1	290.E1	290.E2	291.E1	291.E2	292.E1	292.E2
PM-E	2RO NO DC 120V/5A AC 230V/5A	2RO NO DC 120V/5A AC 230V/5A	2RO NO DC 120V/5A AC 230V/5A	2RO NO DC 120V/5A AC 230V/5A	2RO NO DC 120V/5A AC 230V/5A	2RO NO DC 120V/5A AC 230V/5A
	A70.0	A71.0	A72.0	A73.0	A74.0	A75.0
FIN DE LIGNE						

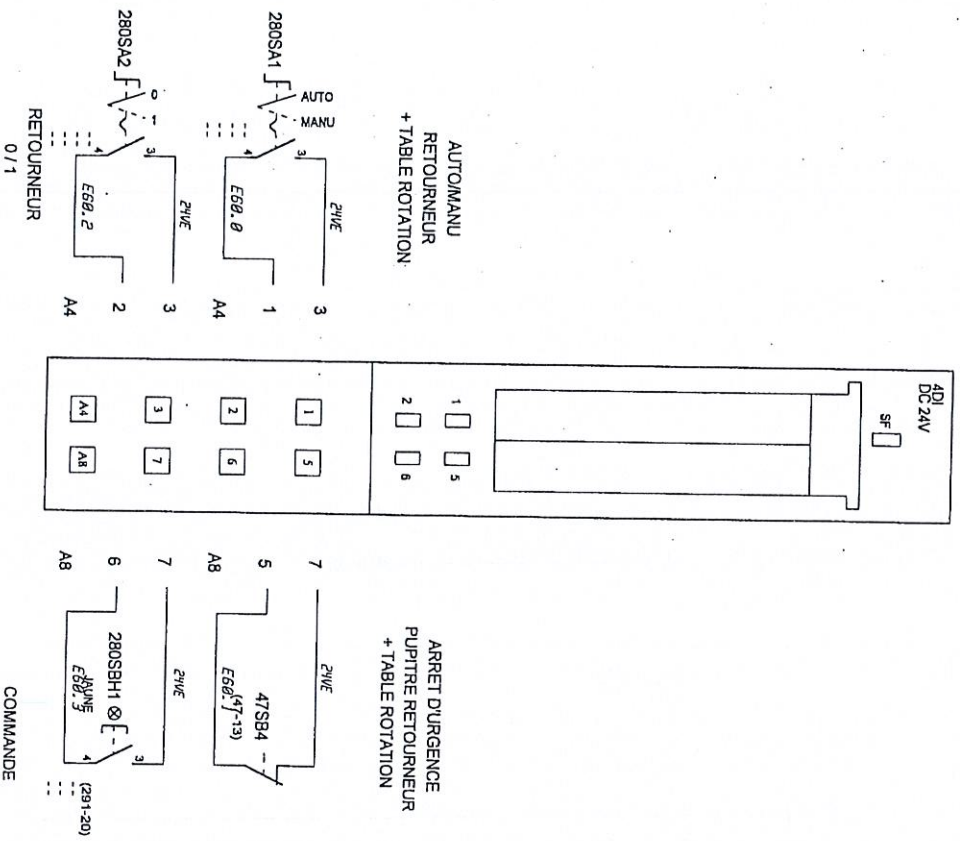
278E1
6ES7 151-1AA02-0AB0



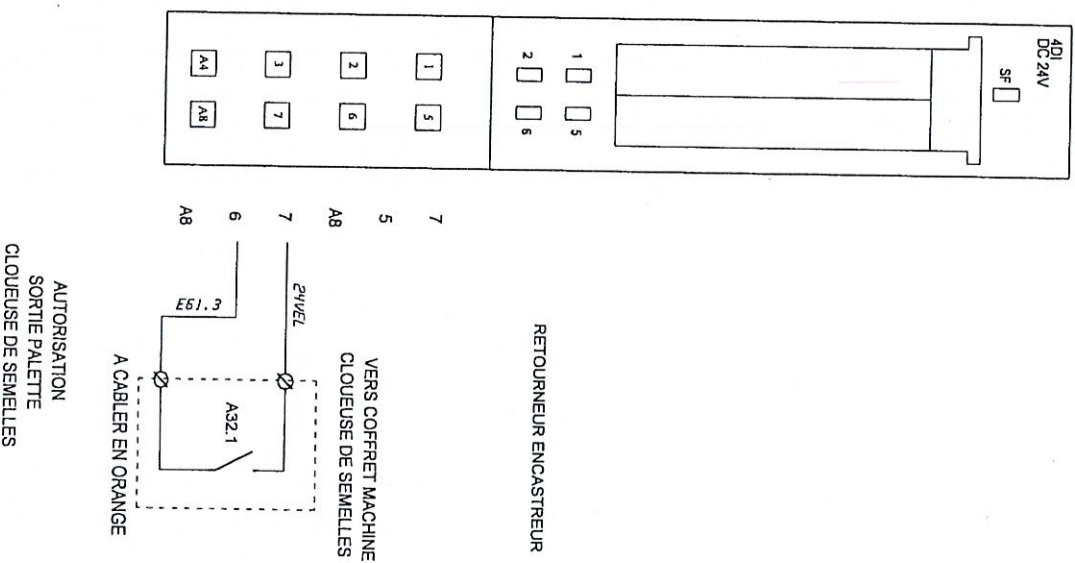
279E1
 6ES7 138-4CA01-0AA0
 6ES7 193-4CE00-0AA0



280E1
6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0

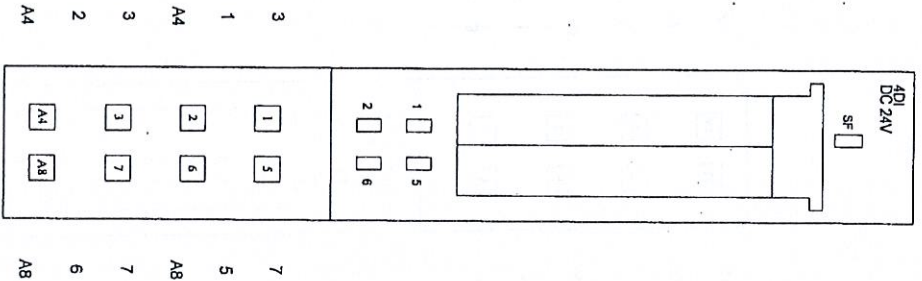


280E2
6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0



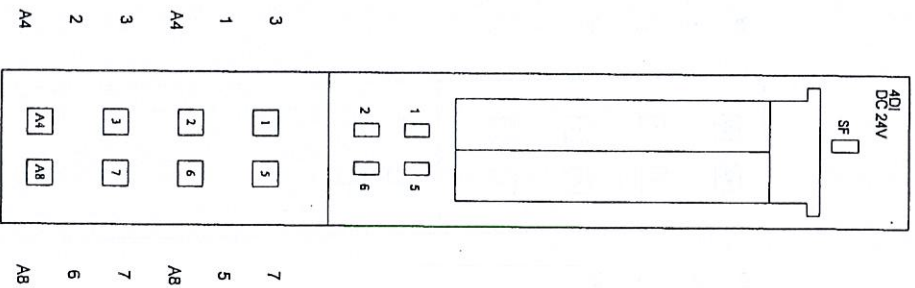
281E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

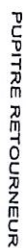


281E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



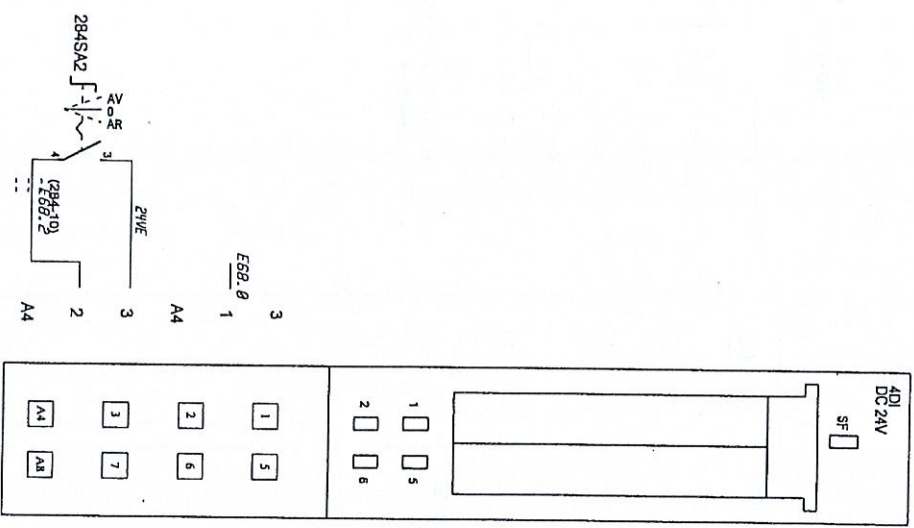
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6ES7 131-4BD00-0AA0



6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

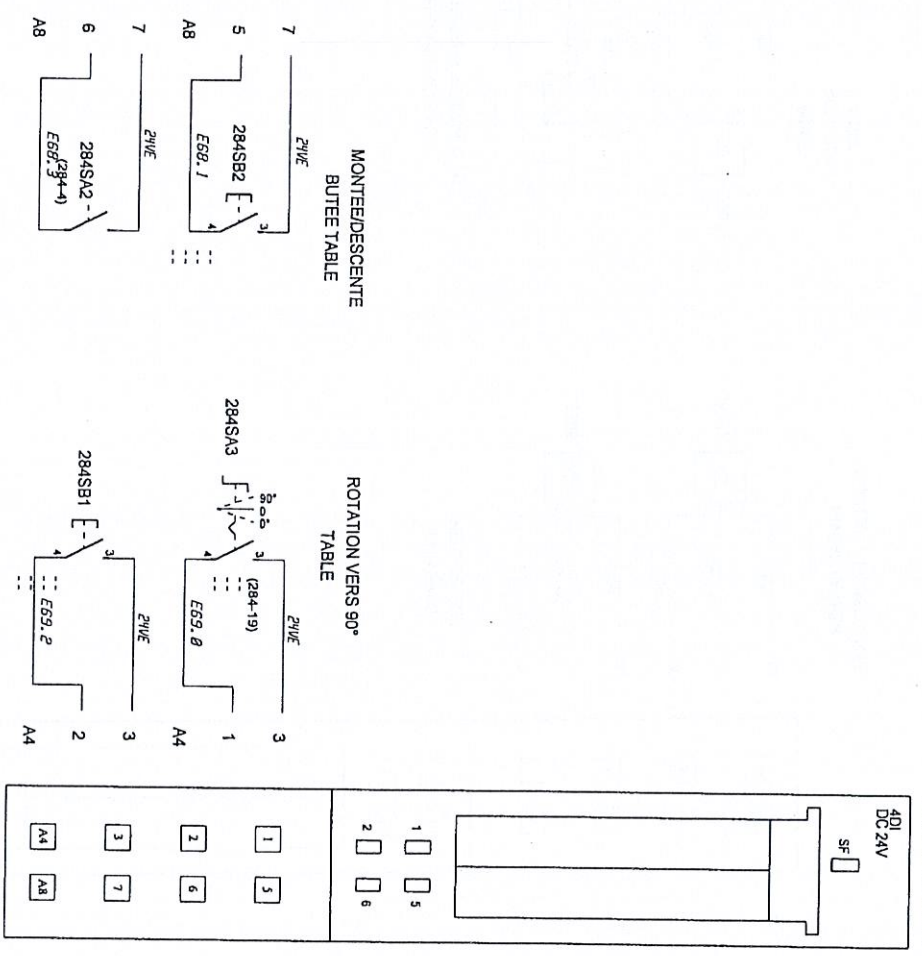


284E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



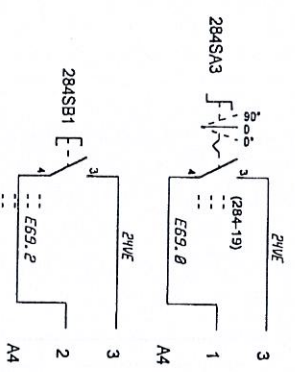
AVANT CHAÎNE
TABLE ROTATION

284E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



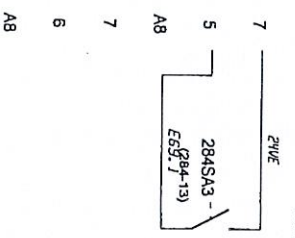
ARRIÈRE CHAÎNE
TABLE ROTATION

ROTATION VERS 90°
TABLE



MONTÉE / DESCENTE
TABLE ROTATION

ROTATION VERS 0°
TABLE

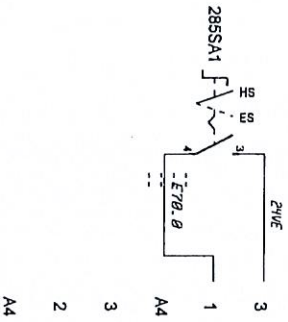


AB

286E1

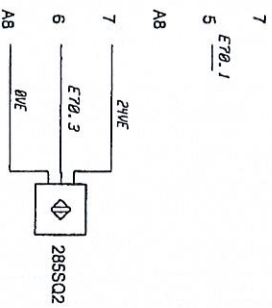
6ES7 193-4CB2D-0AA0/U
6ES7 131-4BD00-0AA0

TABLE ROTATION
HS/ES



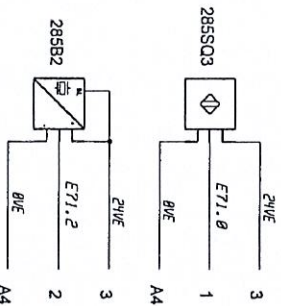
CELLULE PRESENCE
ENTREE TABLE ROTATION

ARU PUPITRE
TABLE ROTATION



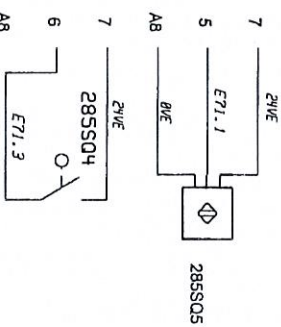
PMB
TABLE ROTATION

TABLE ROTATION
POS 0°



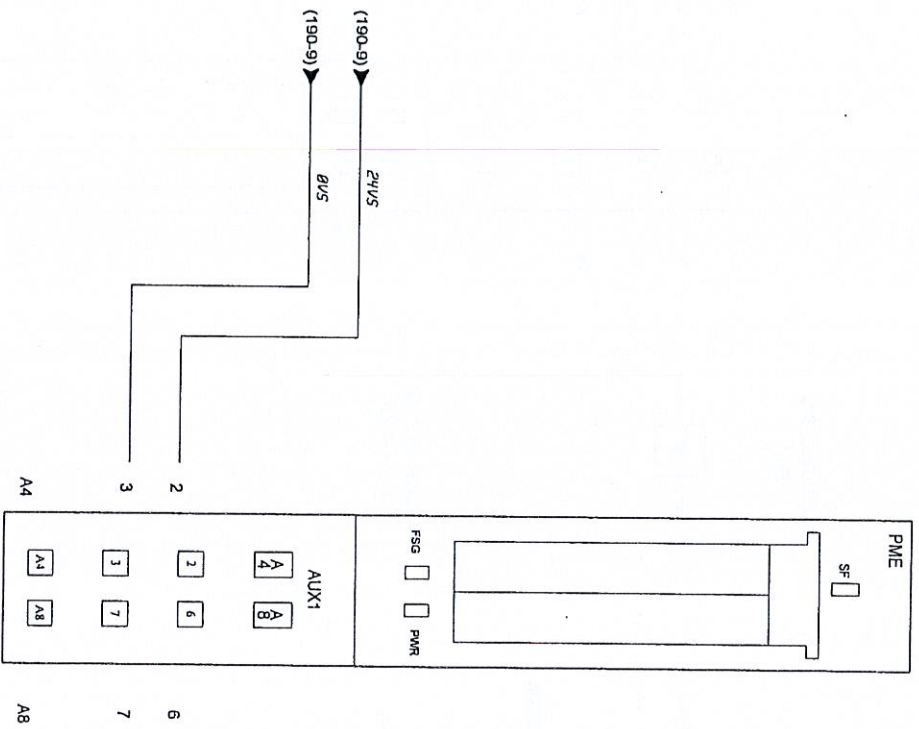
CELLULE PRESENCE
TABLE ROTATION

TABLE ROTATION
POS 90°

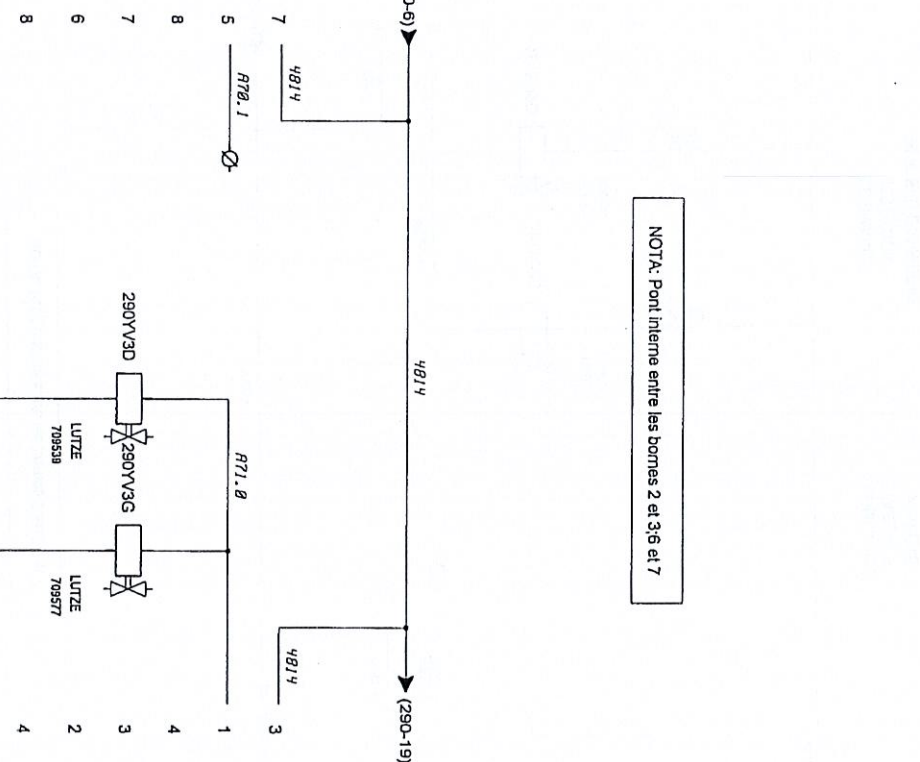


MICRO
SECURITE
TABLE ROTATION

286E1
 6ES7 138-4CB10-0AB0
 6ES7 193-4CC20-0AA0



6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

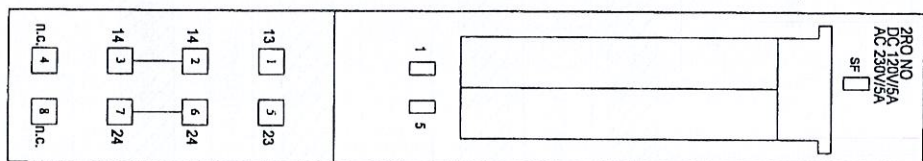


6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



292E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



(291-20) → 4814 → (292-9)

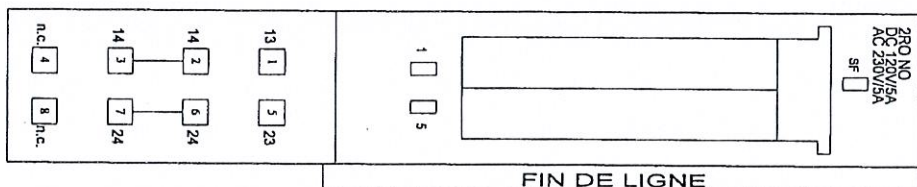
(292-6) → 4814 → (292-19)

(292-15) → 4814

NOTA: Pont interne entre les bornes 2 et 3, 6 et 7

292E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



Ø R75.0

Ø R75.1

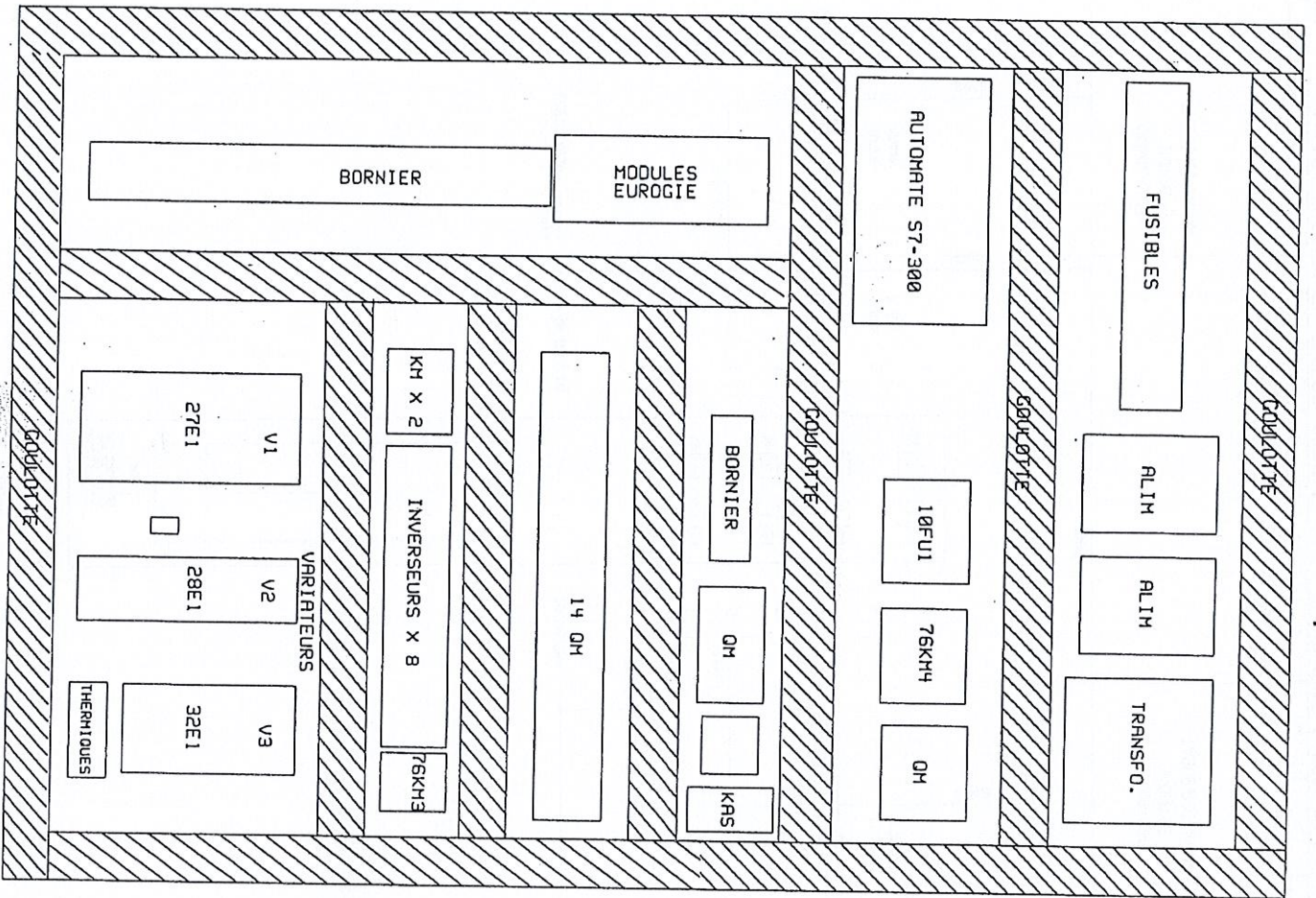
(291-21) → 0503

COMMANDE
BUTEE
TABLE ROTATION

COMMANDE
MONTÉE
TABLE ROTATION

LIBRE

LIBRE



S.O.S. SODEME

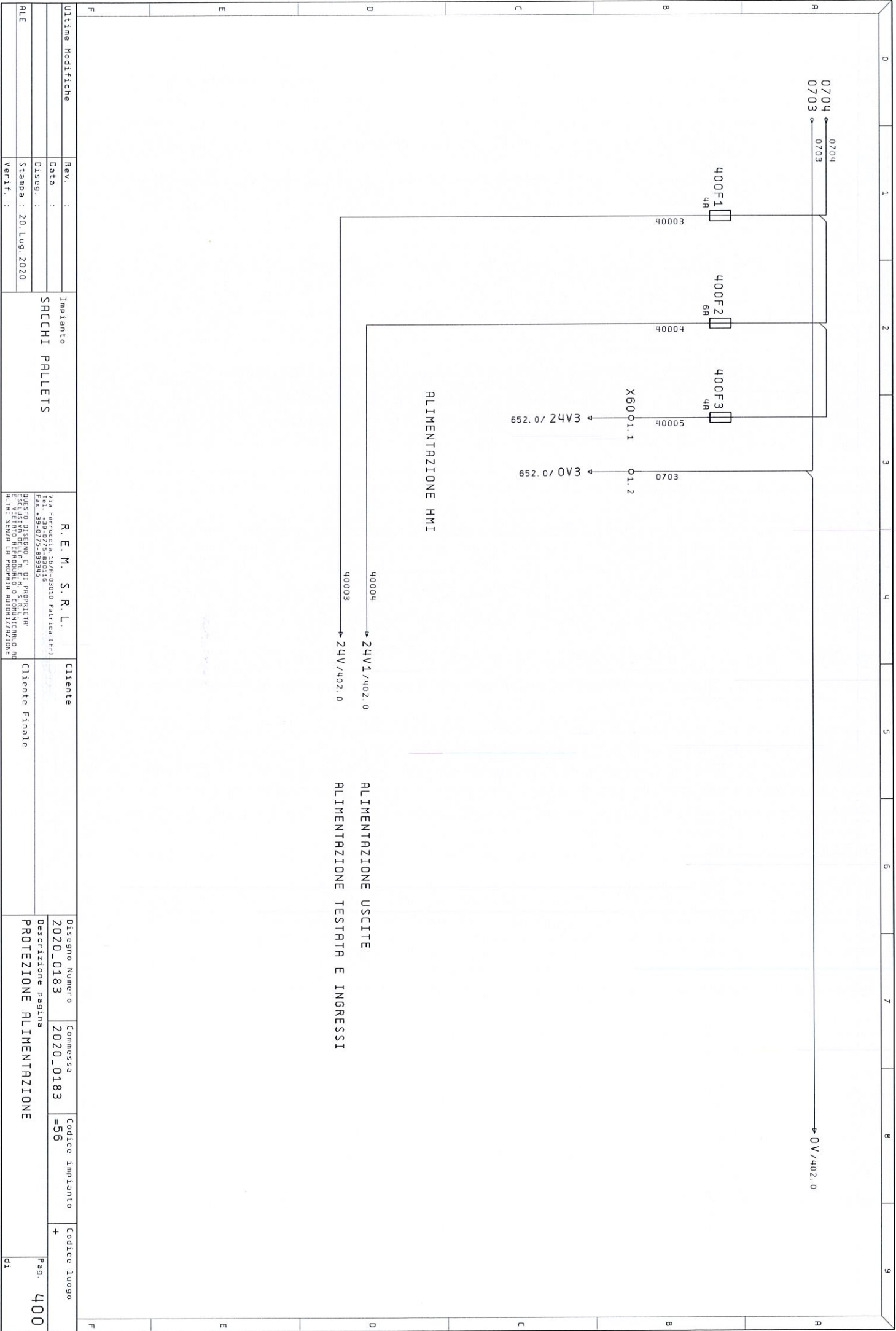
C:\SEE ELECTRICAL EXPERIMENT\PALETTE\CILOUSE D'ASSEMBLAGE DE BLOC\PROG SACHI PALLETS\

IMPLANTATION

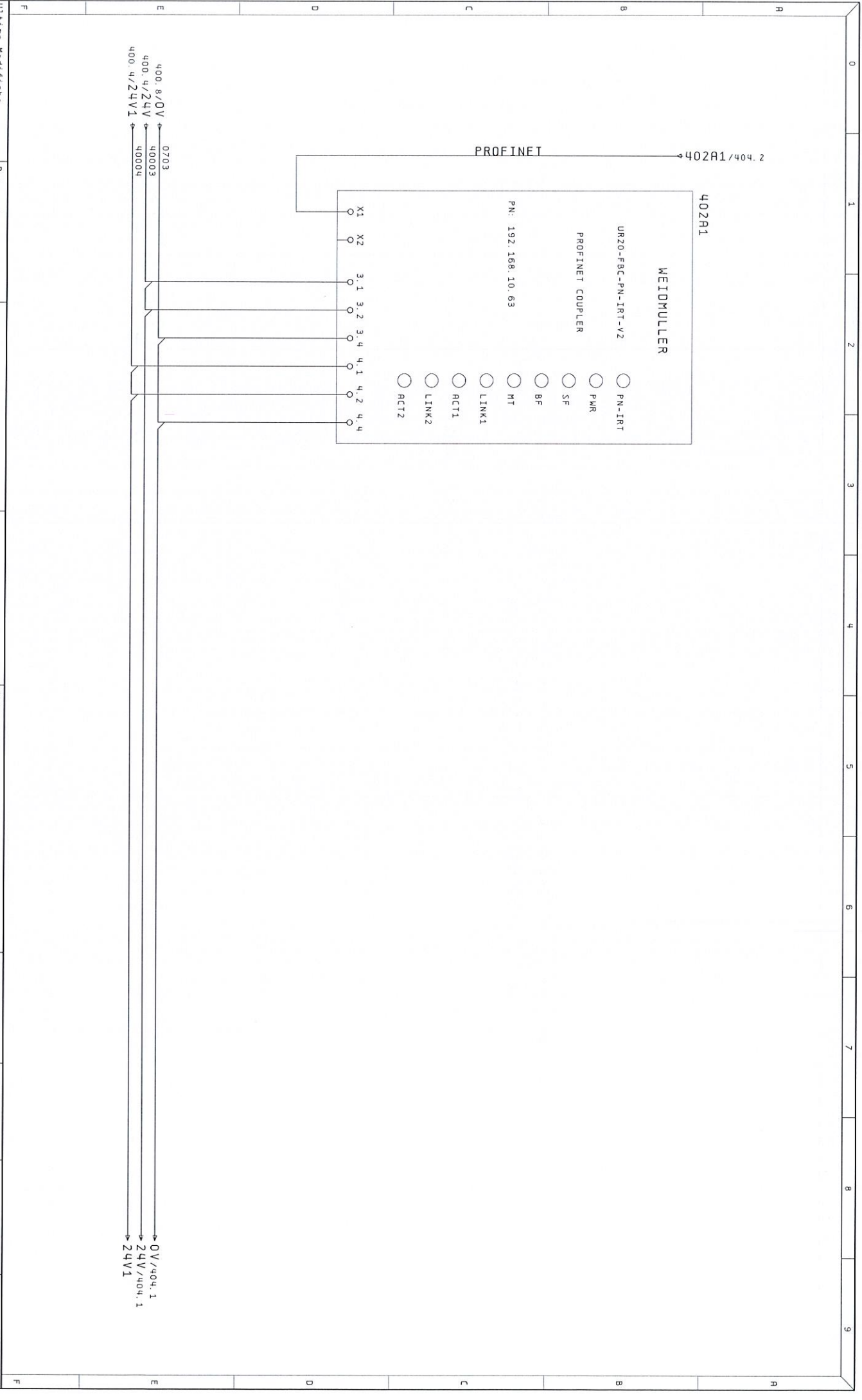
28-04-2011

293

111

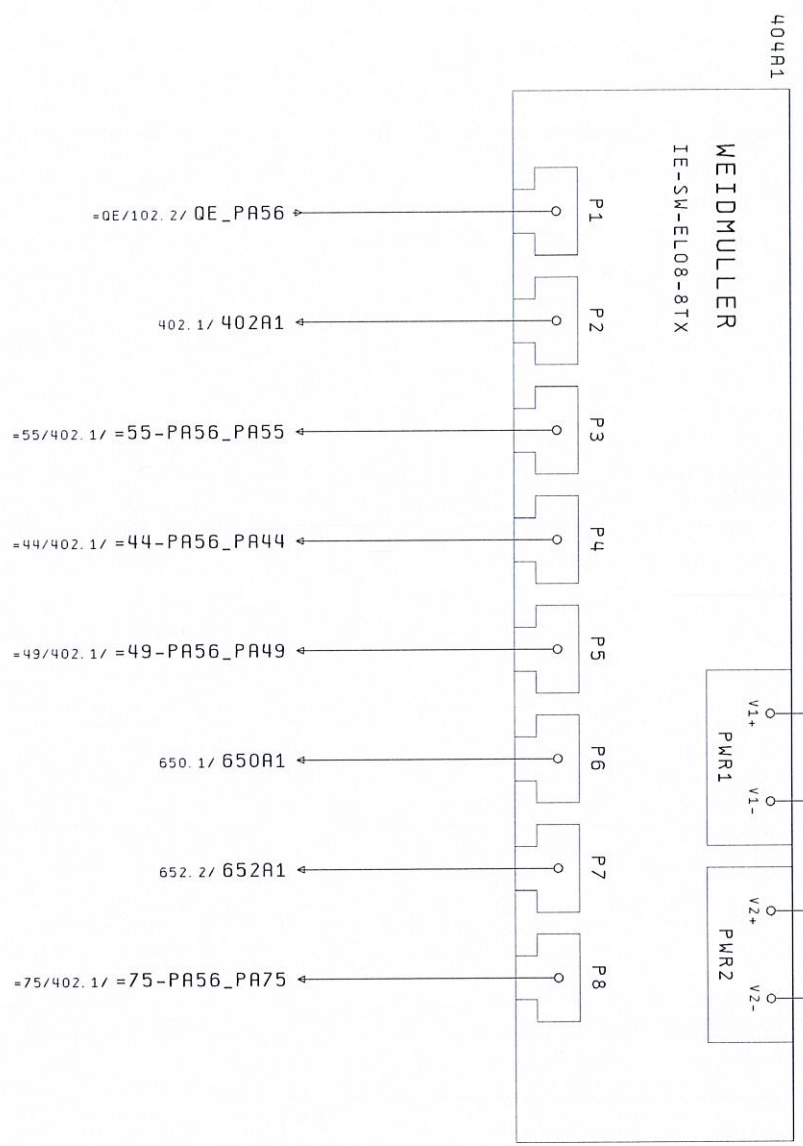


Ultime Modifiche	Rev. :	Impianto	R. E. M. S. R. L.	Cliente	Disegno Numero	Commissa	Codice impianto	Codice luogo
	Data :	SACCHI PALLETS	Via Farduccia, 18/R-03010 Patrica (FR) Tel. +39-0775-899302 Fax +39-0775-899302		2020_0183	2020_0183	=56	+
	Disegn. :		QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. E' VIETATA LA RIPRODUZIONE O L'UTILIZZO IN ALTRE SENZA LA PERMESSA AUTORIZZAZIONE	Cliente Finale	Descrizione pagina			Pag. 400
ALE	Stampa : 20. Lug. 2020				PROTEZIONE ALIMENTAZIONE			di
	Verif. :							

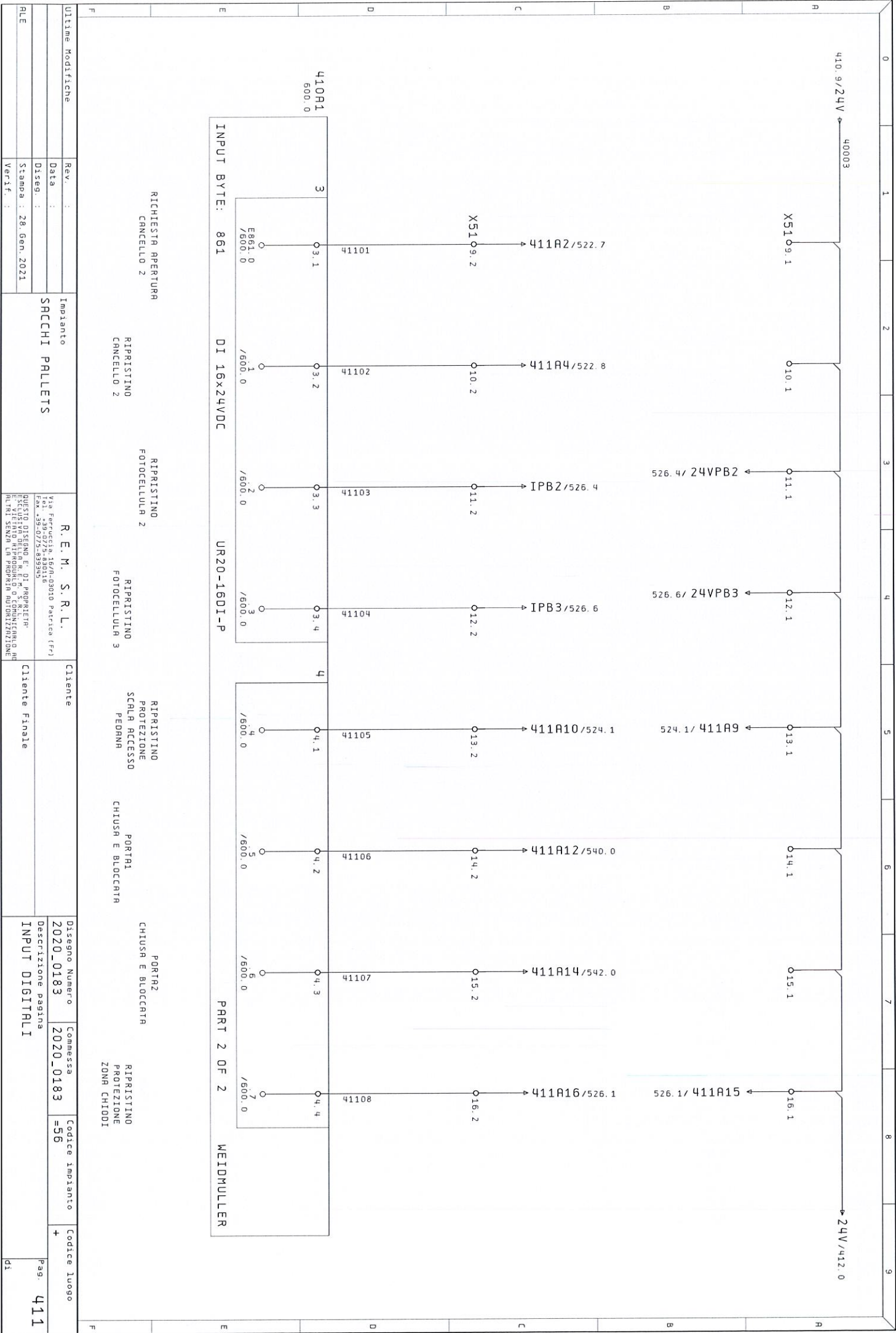


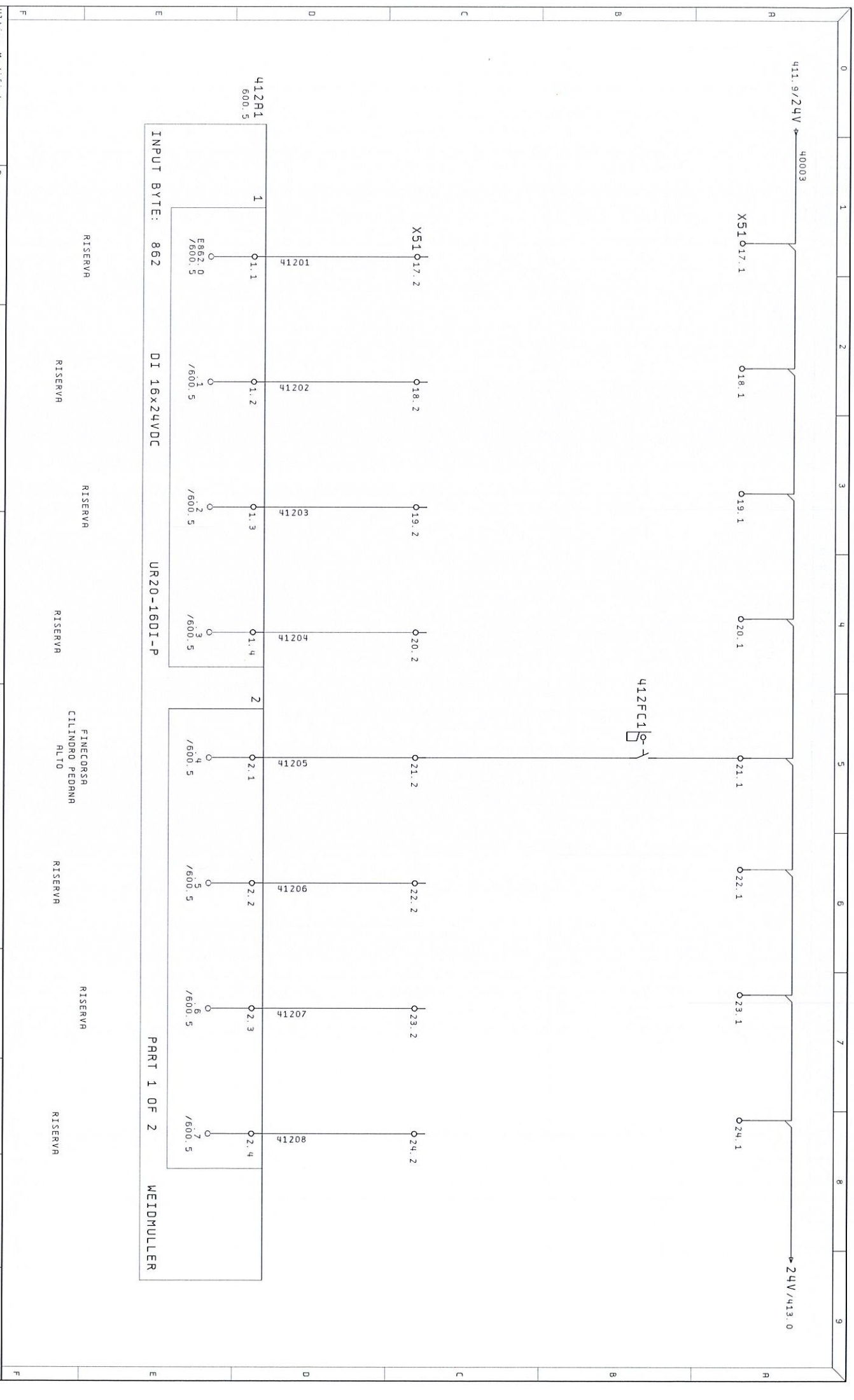
Ultimo Modifiche		Rev. :		Impianto		R. E. M. S. R. L.		Cliente		Disegno Numero		Comessa		Codice impianto		Codice luogo	
Data :		Disegn. :		Stampa : 20. Lug. 2020		Via F. Rossini, 10/A-03010 Patrica (Fr)		Ciente finale		2020_0183		2020_0183		=56		Pag. 402	
Verif. :						Tel. +39-0775-839345				Descrizione pagina						di	
						QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. AUTORIZZAZIONE				ALIMENTAZIONE TESTATA I/O							

40003
402. 8/24V
402. 8/0V
24V/410. 0
0V/430. 1

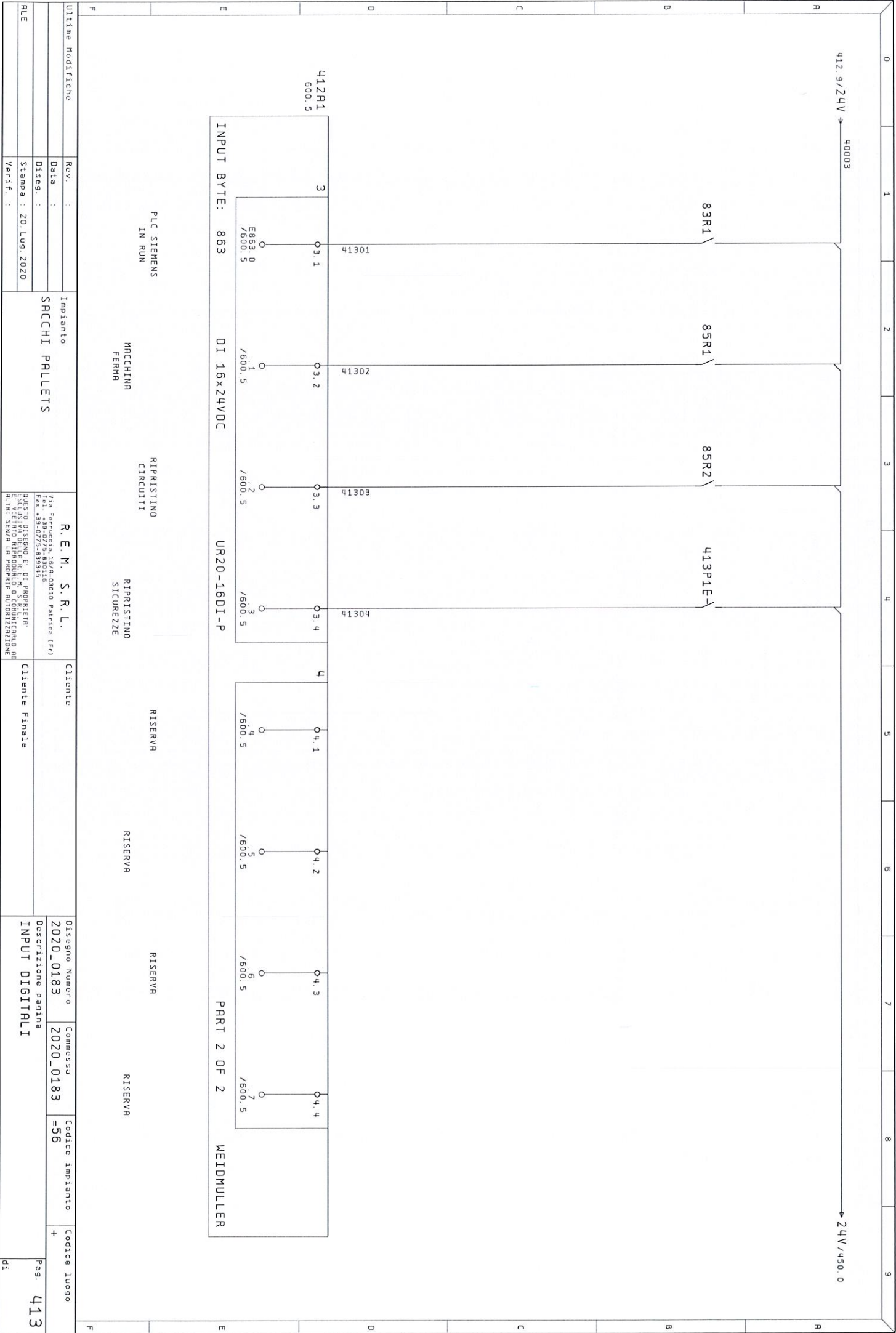


Ultimo Modificatore	Rev. :	Impianto	R. E. M. S. R. L.	Cliente	Disegno Numero	Comessa	Codice impianto	Codice luogo
	Data :	SACCHI PALLETS	Via Forlucina, 18/R 03010 Patrica (Fr) Tel. +39-0775-893910 Fax +39-0775-893910		2020_0183	2020_0183	=56	+
ALE	Disegn. :		QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. E' VIETATO REPRODURLO O UTILIZZARLO IN ALTRI SENZA LA PROPRIA AUTORIZZAZIONE	Cliente finale	Descrizione pagina			Pag. 404
	Stampa : 28. Gen. 2021				SWITCH RETE PROFINET			di
	Verif. :							

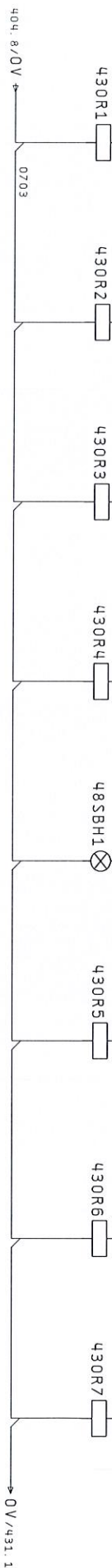
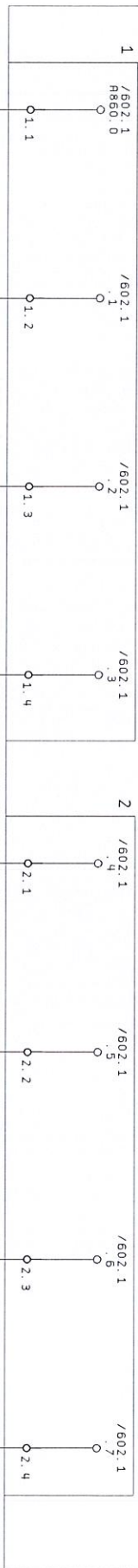




Ultima Modifica		Rev. :		Impianto		R. E. M. S. R. L.		Cliente		Disegno Numero		Comessa		Codice impianto		Codice luogo			
Data :		Disegn. :		Stampa : 28. Gen 2021		Verif. :		SACCHI PALLETS		VIA FERRUCIO, 16/A-03010 Patrica (Fr) Tel. +39-0775-839346 Fax +39-0775-839345		QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. E' AUTORIZZATO PER L'USO SENZA LA PROPRIA AUTORIZZAZIONE		CLIENTE FINALE		2020_0183 2020_0183 =56		Pag. 412	



430A1
602.0
OUTPUT BYTE: 860
DO 16x24VDC
UR20-1600-P
PART 1 OF 2
WEIDMULLER



EMERGENZA 1
R PLC

EMERGENZA 2
R PLC

EMERGENZA 3
R PLC

COMANDO
ELETTROVALVOLA
ARRIA GENERALE

SEGNALIZZAZIONE
EMERGENZA RIPRISTINATA

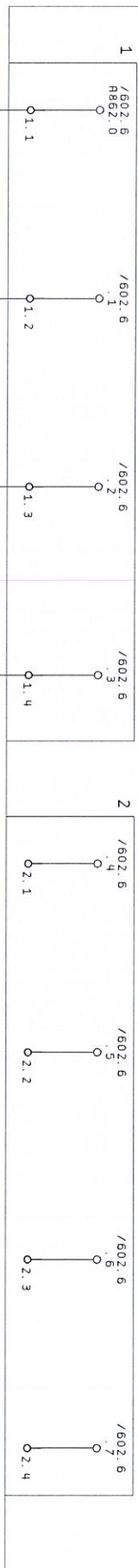
PORTE CHIUSE
R PLC

ARRESTO
MACCHINA

ABILITAZIONE
ELETTROVALVOLA
PASSERELLA

Ultime Modifiche		Rev. :		Impianto		R. E. M. S. R. L.		Cliente		Disegno Numero		Comessa		Codice impianto		Codice luogo	
Data :		Diseg. :		Stampa : 20. Lug. 2020		Verif. :		SACCHI PALLETS		2020_0183		2020_0183		=56		+ 430	
QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. E' VIETATA LA RIPRODUZIONE O L'USO NON AUTORIZZATO.																	

432A1
602.5
OUTPUT BYTE: 862
DO 16x24VDC
UR20-1600-P
PART 1 OF 2
WEIDMULLER



X6002.1
Q3.1
Q4.1
Q5.1

432TL1

431.8/0V ← 0703 → 0V/433.1

TORRETTA
LUMINOSA
ROSSO

TORRETTA
LUMINOSA
GIRLO

TORRETTA
LUMINOSA
VERDE

TORRETTA
LUMINOSA
SUONERIA

RISERVA

RISERVA

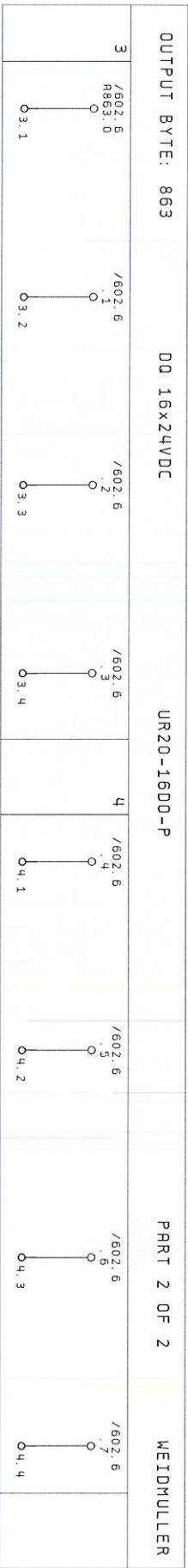
RISERVA

RISERVA

Ultima Modifica	Rev.	Impianto	R.E.M. S.R.L.	Cliente	Disegno Numero	Comessa	Codice impianto	Codice luogo
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Rev.	:	Impianto	SACCHI PALLETS	Cliente finale	Disegno Numero	2020_0183	Comessa	2020_0183	Codice impianto	=56	Codice luogo	+
Data	:	Disegn.			Descrizione pagina	OUTPUT DIGITALI						
Stampa	:	Stampa	10. Mar. 2021									
Verif.	:											

QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R.E.M. S.R.L. E' vietata espressamente la ristampa o l'uso non autorizzato senza la propria autorizzazione.



432.8/0V ← 0703 → 0V/452.0

RISERVA

RISERVA

RISERVA

RISERVA

RISERVA

RISERVA

RISERVA

RISERVA

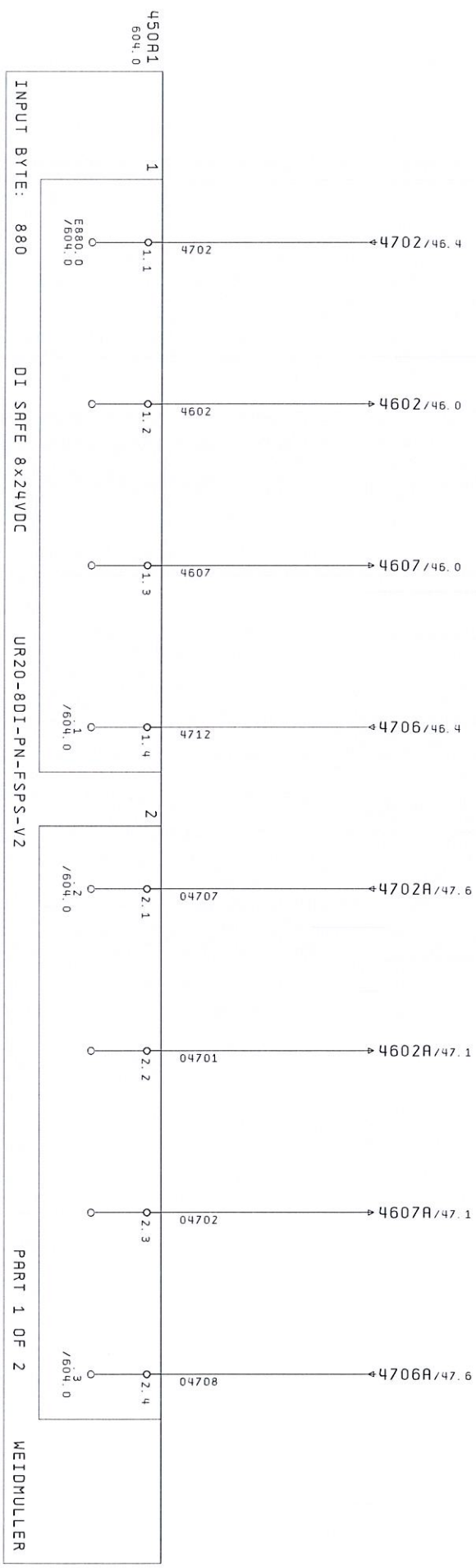
RISERVA

RISERVA

RISERVA

Ultime Modifiche		Rev. :		Impianto		R. E. M. S. R. L.		Cliente		Disegno Numero		Comessa		Codice impianto		Codice luogo	
		Data :		SRCCHI PALLETS		Via Ferruccio, 16/H-03010 Patrica (Fr)				2020_0183		2020_0183		=56		+	
		Disegn. :				Tel. 39-0725-889916		Cliente Finale		Descrizione pagina							
FILE		Stampa : 20. Lug. 2020				QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE				OUTPUT DIGITALI						Pag. 433	
		Verif. :														di	

413.9/24V → 24V/451.0

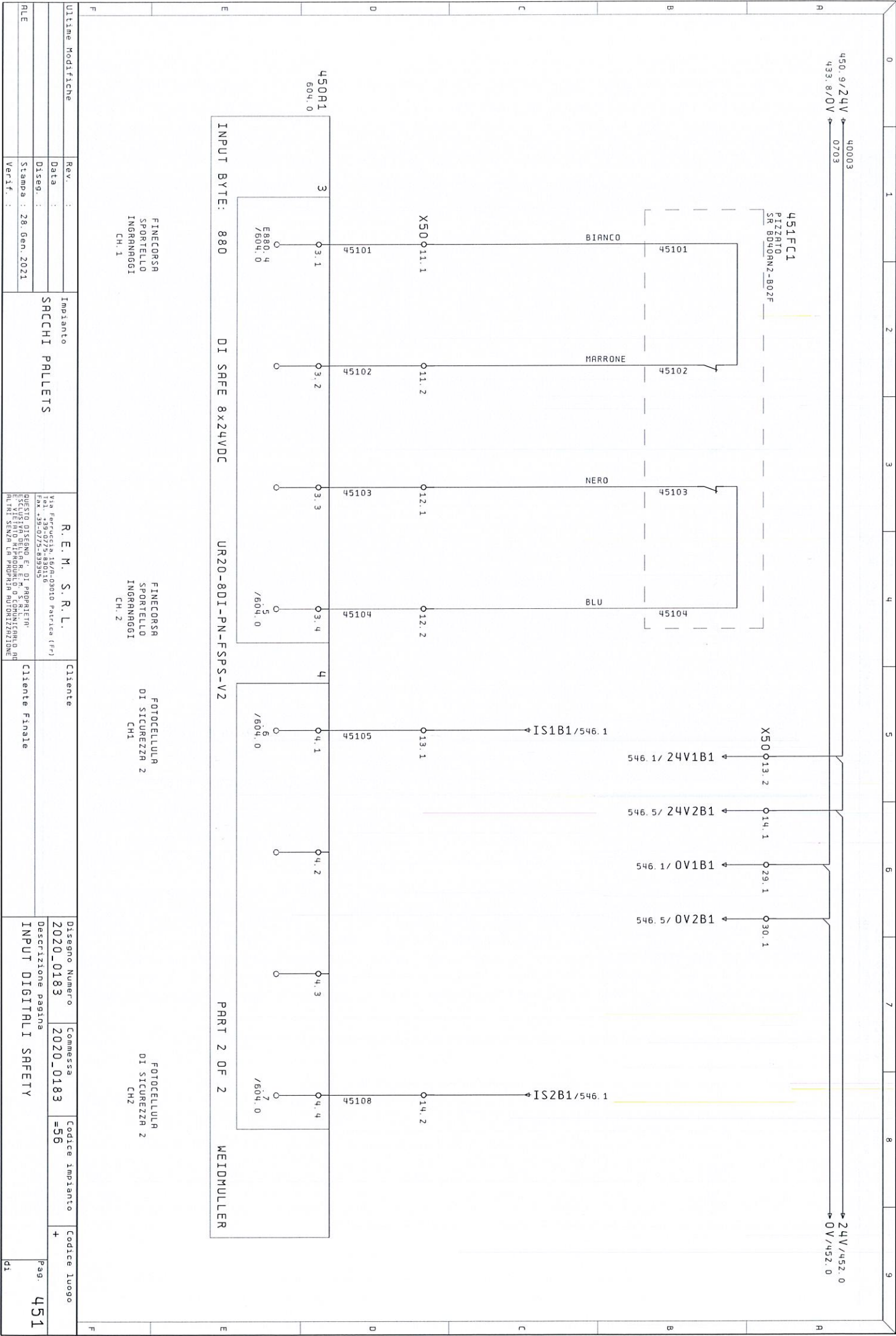


PULSANTI EMERGENZA
MACCHINA ORIGINALI
CH. 1

PULSANTI EMERGENZA
MACCHINA ORIGINALI
CH. 2

PULSANTI EMERGENZA
MACCHINA NUOVI
CH. 2

Ultima Modifiche		Rev. :	Impianto	R. E. M. S. R. L.		Disegno Numero	Comessa	Codice impianto	Codice luogo
Data :				Via Ferrara, 16/A-03010 Patrica (FR)		2020_0183	2020_0183	=56	+
Disegn. :				Tel. +39 0772 539416		Descrizione pagina			
Stampa : 20. Lug. 2020				Fax +39 0772 539416		INPUT DIGITALI			
Verif. :				ECCETTO DISSEGNO E DI PROGETTO		Pag. 450			
				ECCETTO DISSEGNO E DI PROGETTO		di			



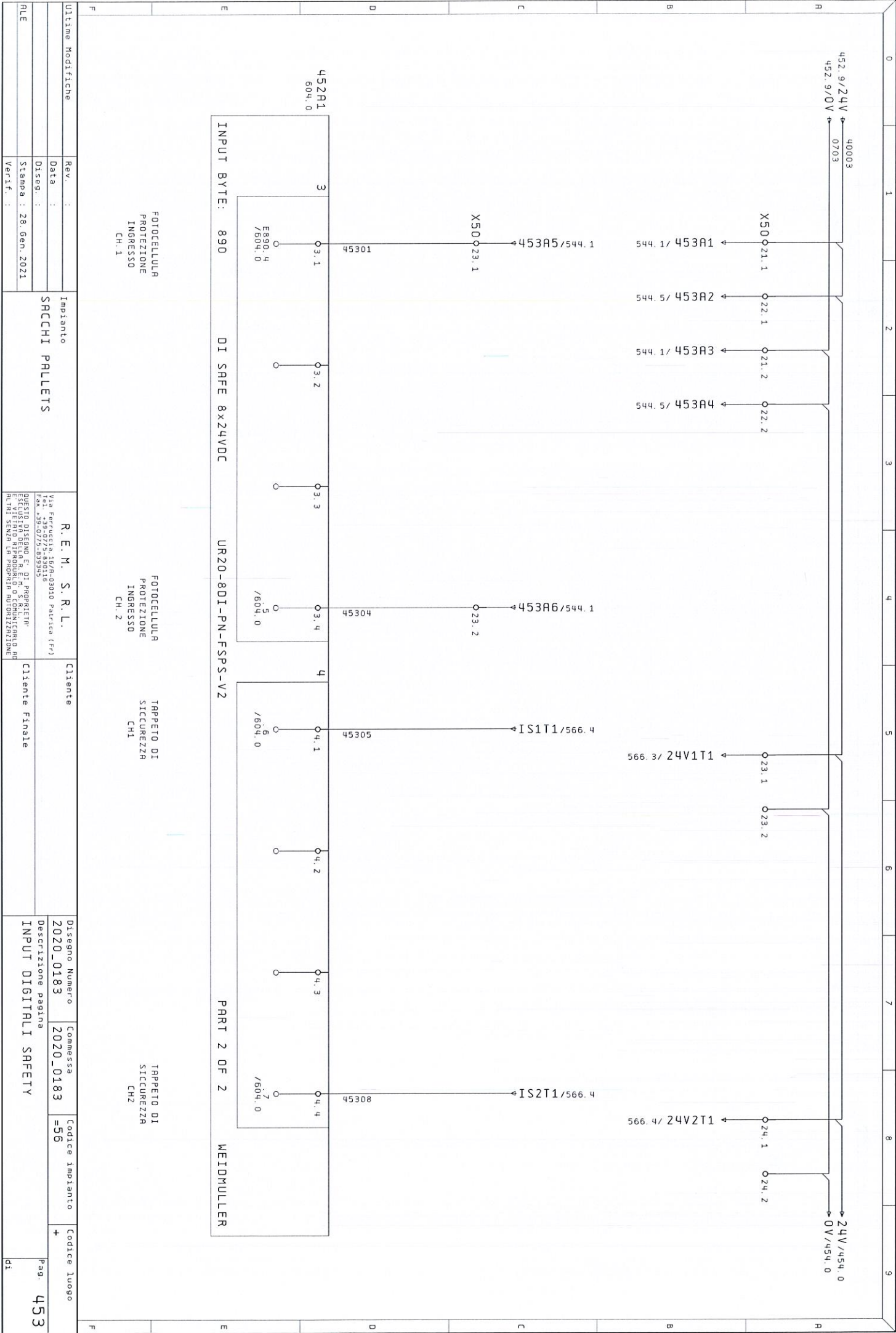
FINECORSA
SPORTELLO
INGRANAGGI
CH. 1

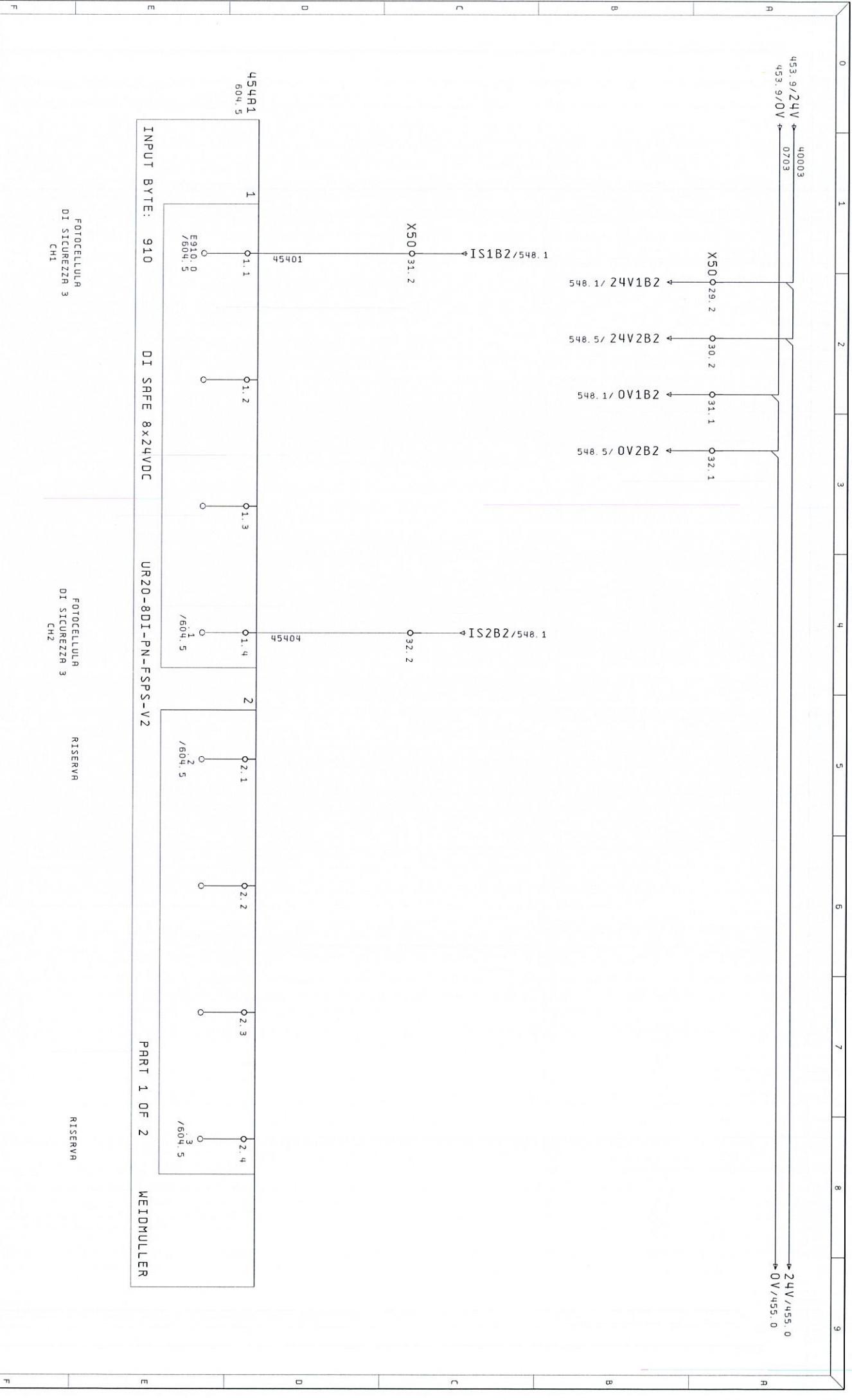
FINECORSA
SPORTELLO
INGRANAGGI
CH. 2

FOTOCELLULA
DI SICUREZZA 2
CH1

FOTOCELLULA
DI SICUREZZA 2
CH2

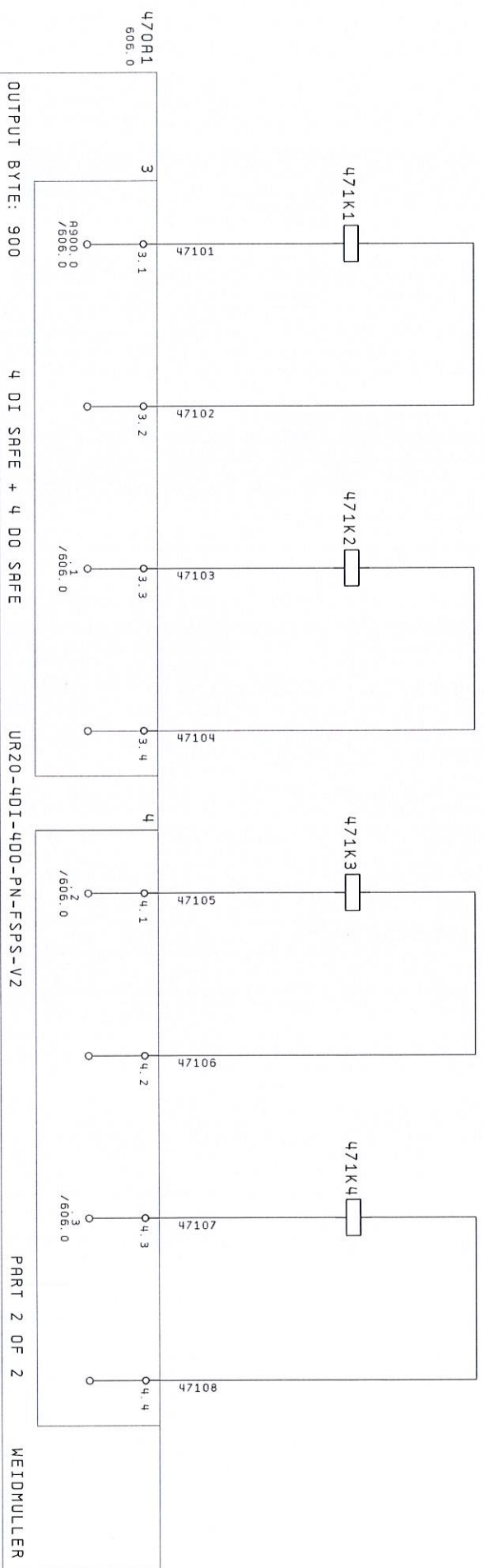
Ultime Modifiche		Rev. :		Impianto		R. E. M. S. R. L.		Cliente		Disegno Numero		Comessa		Codice impianto		Codice luogo	
Data :		Disegn. :		Stampa : 28. Gen. 2021		Via Foruggia 16/A-03010 Patrica (FR)		Questo disegno è di proprietà di R. E. M. S. R. L. e non può essere ristampato o utilizzato senza la propria autorizzazione.		2020_0183		2020_0183		=56		+	
Verif. :		SACCHI PALLETS		Ciliente Finale		INPUT DIGITALI SAFETY		Pag. 451		di							





Ultima Modifica		Rev.	Impianto	R.E.M. S.R.L.		Cliente	Disegno Numero	Comessa	Codice impianto	Codice luogo
Data		:	SACCHI PALLETS	Via Ferrara, 1001-03010 Patrica (Fr)			2020_0183	2020_0183	=56	+
Disegn.		:		Tel. +39 0725 839345			Descrizione pagina			
Stampa		:		Fax +39 0725 839345			INPUT DIGITALI SAFETY			
Verif.		:		QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R.E.M. S.R.L. E' vietata espressamente la ristampa o l'uso non autorizzato senza la propria autorizzazione.			Pag. 454			

0	1	2	3	4	5	6	7	8	9
454, 9/24V → 40003 454, 9/0V → 0703 → 24V/470.0 → 0V/470.0									
454R1 604.5 3 3.1 3.2 3.3 3.4 4 4.1 4.2 4.3 4.4 E910.4 /604.5 5 /604.5 6 /604.5 7 /604.5 INPUT BYTE: 910 DI SAFE 8x24VDC UR20-8DI-PN-ESPS-V2 PART 2 OF 2 WEIDMULLER									
RISERVA RISERVA RISERVA									
Ultime Modifiche									
Rev. : Impianto									
Data : SACCHI PALLETS									
Diseg. : R. E. M. S. R. L.									
Stampa : 28. Gen. 2021 via Ferruccio, 10/R-03010 Patrica (Fr) Tel. +39-0775-893940 Fax +39-0775-893940									
QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. E' VIETATA LA RIPRODUZIONE O L'UTILIZZO IN ALTRI SENZA LA MODALITA' DI AUTORIZZAZIONE									
RILE Cliente finale									
Disegno Numero Comessa Codice impianto Codice luogo									
2020_0183 2020_0183 =56 +									
Descrizione pagina INPUT DIGITALI SAFETY Pag. 455									
Verif. : di									



CIRCUITO
REGOLAZIONE
CH. 1

CIRCUITO
REGOLAZIONE
CH. 2

CIRCUITO
POTENZA
CH. 1

CIRCUITO
POTENZA
CH. 2

$\begin{array}{r} 470.5 \\ 48.4 \\ 48.3 \end{array}$

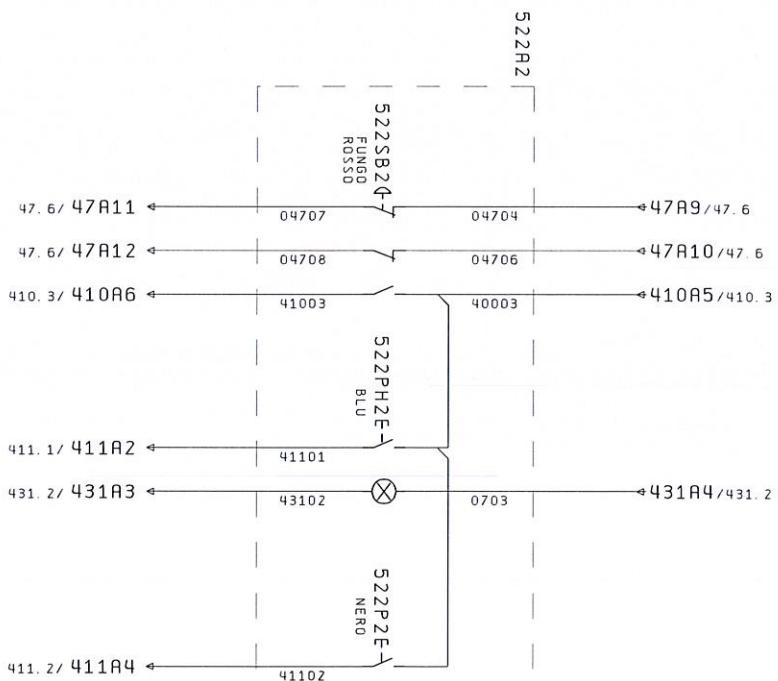
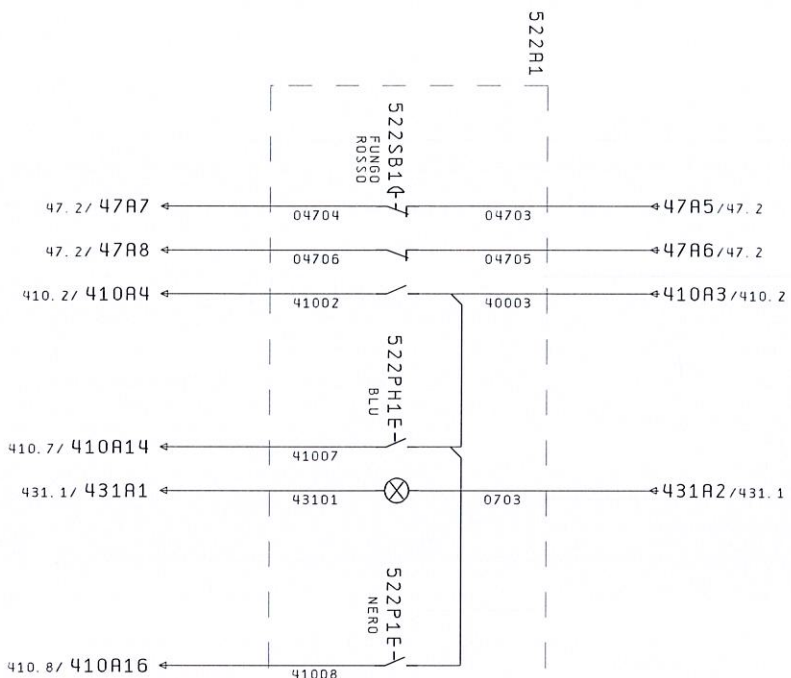
48.3	48.4	470.5
1	1	1
2	2	2
3	3	3

—	48.4
—	48.5
—	470.7

48. 4
48. 5
470. 7

Ultimo Modifiche		Impianto	
Rev. :			
Data :			
Diseg. :			
Stampa :	20. Lug. 2020		
Verif. :			
SACCHI PALLETS		R. E. M. S. R. L.	
Via Fercuccia 16/r-03010 Patrica (FR)		Cliente	
Tel. +39-0775-830115			
Fax +39-0775-839345			
QUESTO DISEGNO, E' DI PROPRIETA' ESCLUSIVA DEL PRODOTTORE O COMMITTENTE. E' VIETATA LA RIPRODUZIONE O L'UTILIZZO ALTRI, SENZA LA PROPRIA AUTORIZZAZIONE.		Cliente Finale	
DISEGNO NUMERO		Disegno Numero	
2020_0183		2020_0183	
CODICE IMPIANTO		Codice Impianto	
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CODICE LUOGO		Codice Luogo	
+		+	
Pag. 471		Pag. 471	
DESCRIZIONE PAGINA		DESCRIZIONE PAGINA	
OUTPUT DIGITALI		OUTPUT DIGITALI	
di		di	

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F											
520FC1 47. 2 / 47A3 04703 47. 2 / 47A4 04705 410. 1 / 410A2 41001 47A1 / 47. 2 04701 47A2 / 47. 2 04702 410A1 / 410. 1 40003 11 12 21 22 33 34 PIZZATO FD 2084-M2											
FINECORSR A FUNE EMERGENZA ZONA CHIODI											
Ultima Modificata		Rev. : Data : Disegn. : Stampa : 20. Lug. 2020 Verif. :		Impianto SACCHI PALLETS		R. E. M. S. R. L. Via Ferpuccia, 16/A - 03010 Patrica (FR) Tel. +39-0775-989910 Fax +39-0775-989910 QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PERMESSA SCRITTA DELL'INTELLIGENTE		Cliente Cliente Finale		Disegno Numero 2020_0183 Commissa 2020_0183 Codice impianto =56 Codice luogo + Pag. 520 di	



PULSANTIERA CANCELLLO 1

PULSANTIERA CANCELLLO 2

EMERGENZA

RICHIESTA
APERTURA

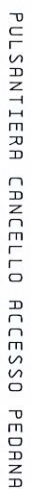
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RIPARI

EMERGENZA

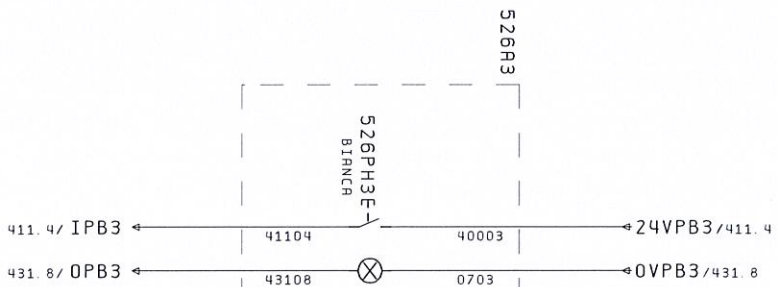
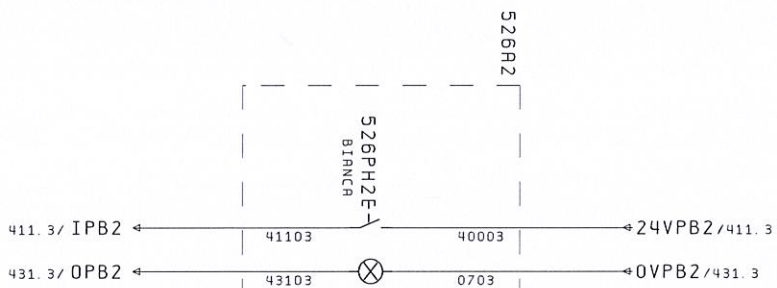
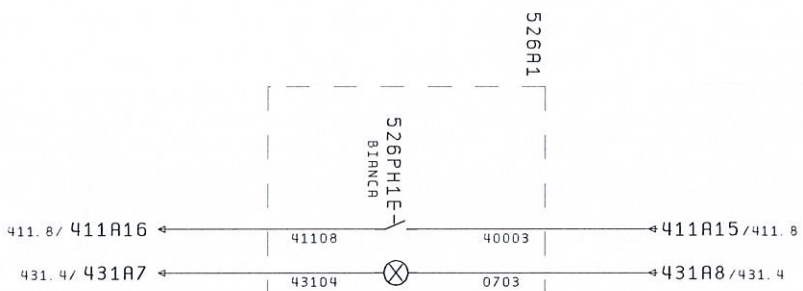
RICHIESTA
APERTURA

RIPRISTINO
RIPARI

Ultime Modifiche		Rev. :	Impianto	R.E.M. S.R.L.		Cliente	Disegno Numero	Comessa	Codice impianto	Codice luogo
		Data :	SACCHI PALLETS	Via Ferrara, 18/A-03010 Patrica (Fr)			2020_0183	2020_0183	=56	522
		Diseg. :		Tel. +39-075-833940						
		Stampa :	Stampa : 20. Lug. 2020	QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R.E.M. S.R.L. E' AUTORIZZATO AD ESSERE UTILIZZATO SOLO PER LA PROPRIA AUTORIZZAZIONE		Cliente finale	Descrizione pagina			Pag. 522
		Verif. :					PULSANTIERE			di



or

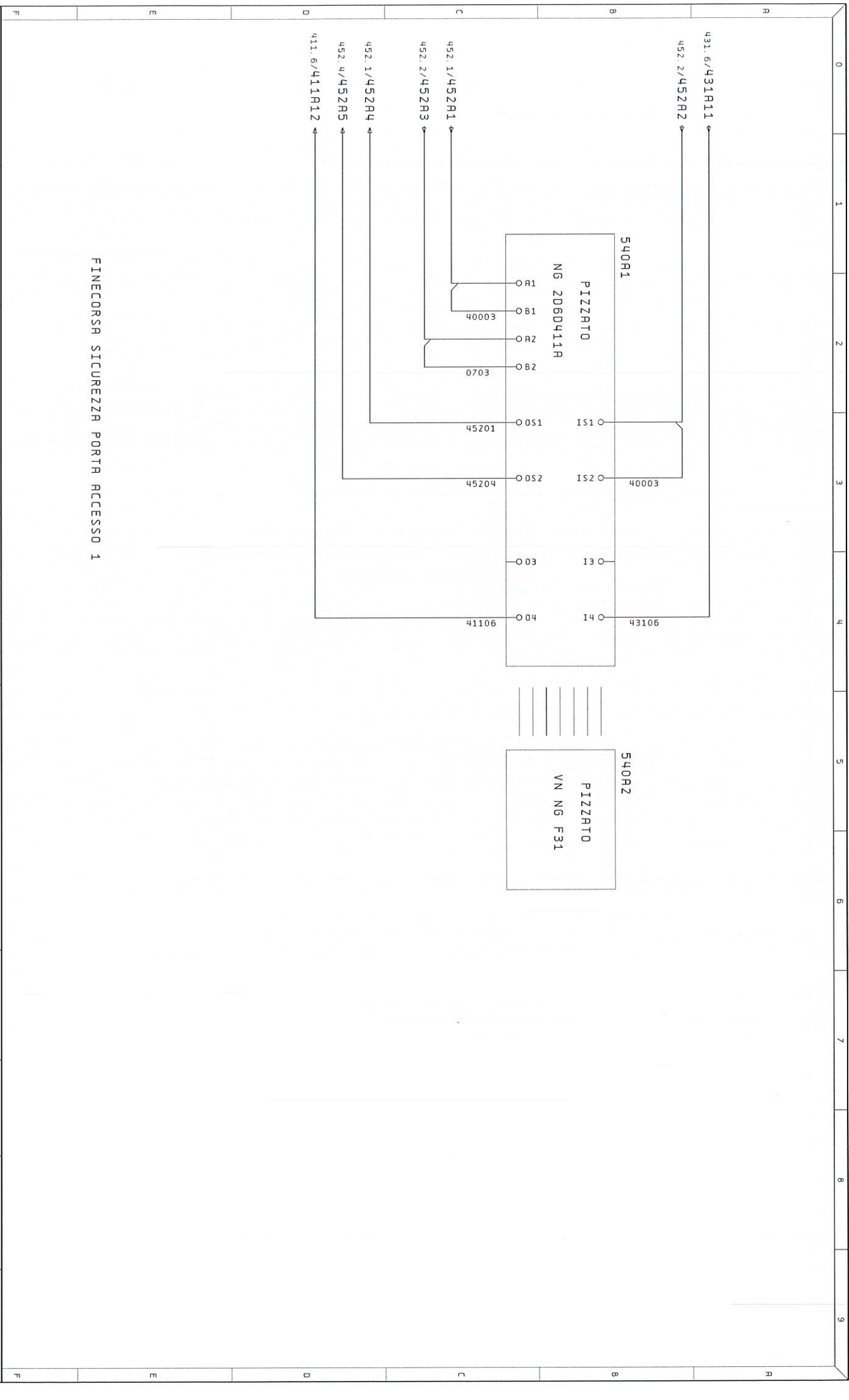


PULSANTIERA RIPRISTINO
ZONA CHIODI

PULSANTIERA RIPRISTINO
FOTOCELLULA 2

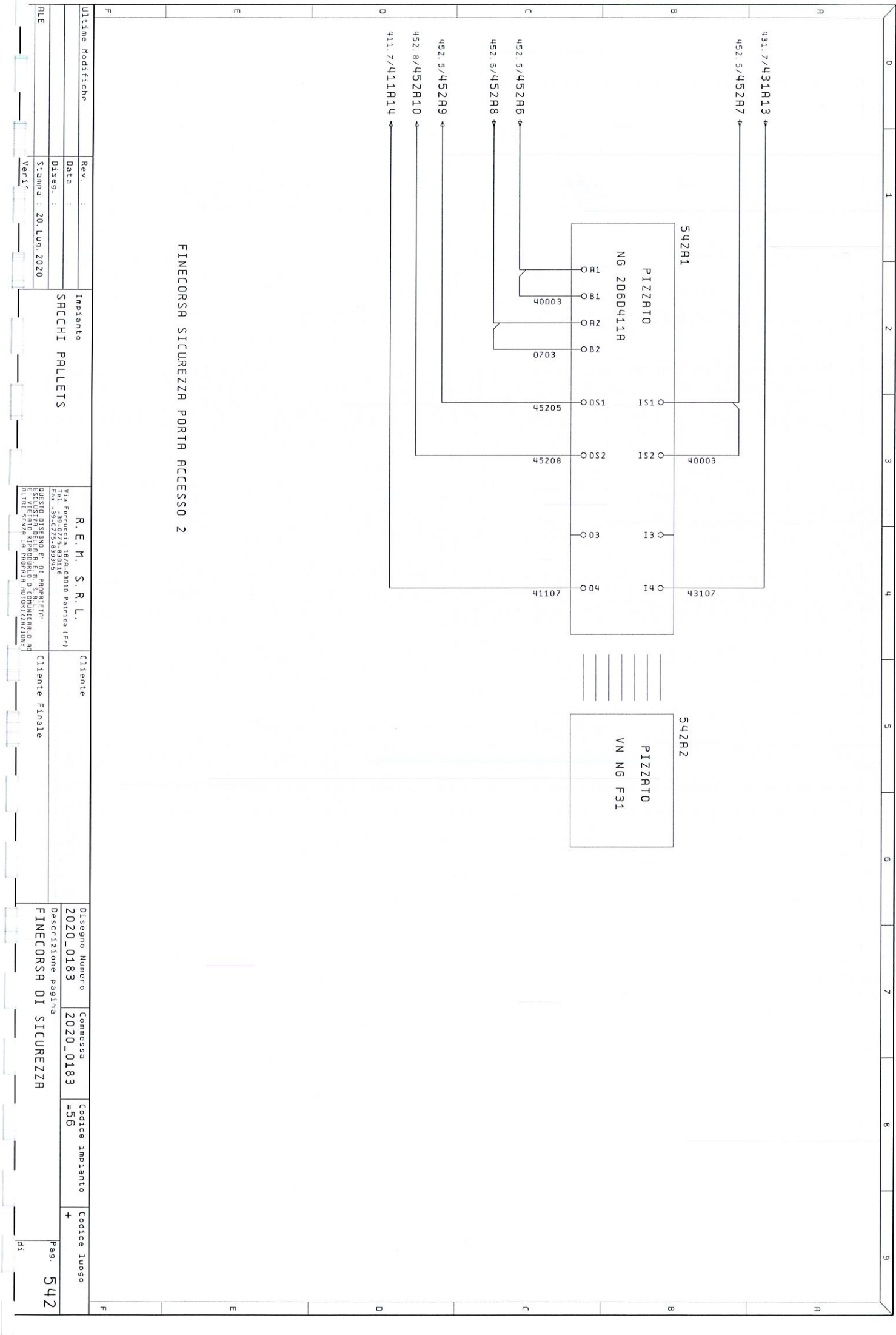
PULSANTIERA RIPRISTINO
FOTOCELLULA 3

Ultime Modifiche		Rev. :	Impianto
Data :			SACCHI PALLETS
Disegn. :			
Stampa : 28. Gen. 2021			
Verif. :			
R.E.M. S.R.L. Via Fagnocci, 18/H-03010 Patrica (Fr) Tel. +39-0775-893945 Fax +39-0775-893945 QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R.E.M. S.R.L. E' VIETATO IL SUO REPLICARE, RENDERE PUBBLICAMENTE ACCESSIBILE, O UTILIZZARLO SENZA LA PROPRIA AUTORIZZAZIONE			
Cliente		Cliente Finale	
Disegno Numero		Comessa	
2020_0183		2020_0183	
Descrizione pagina		Codice impianto	
PULSANTIERE		=56	
		Codice luogo	
		+	
		Pag. 526	
		di	

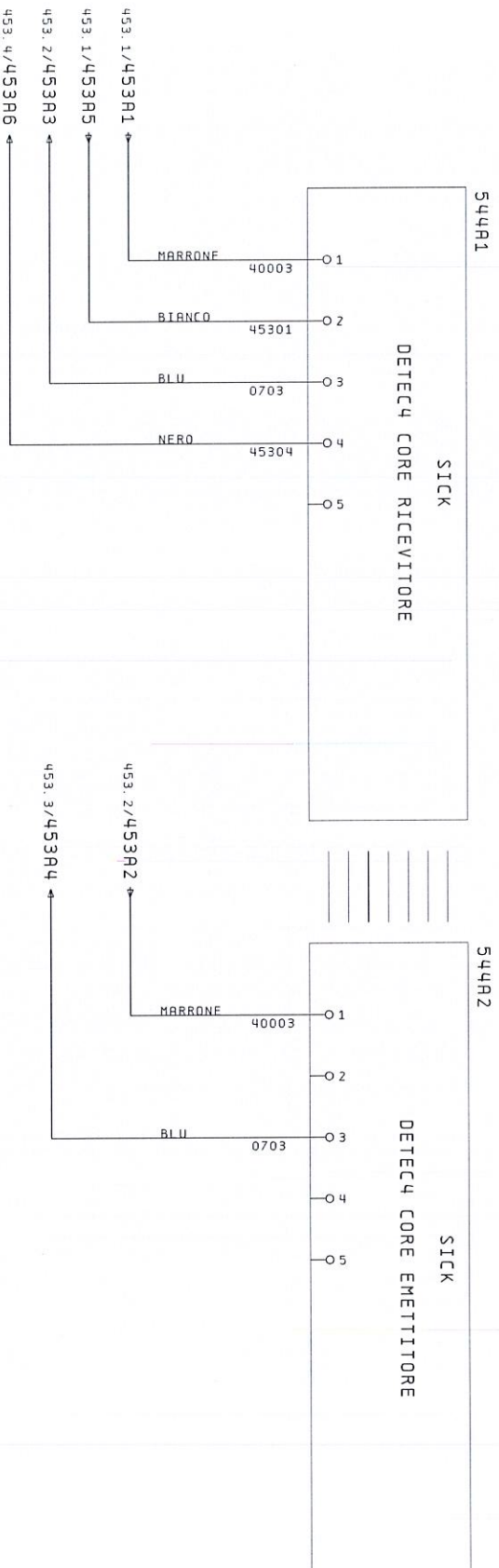


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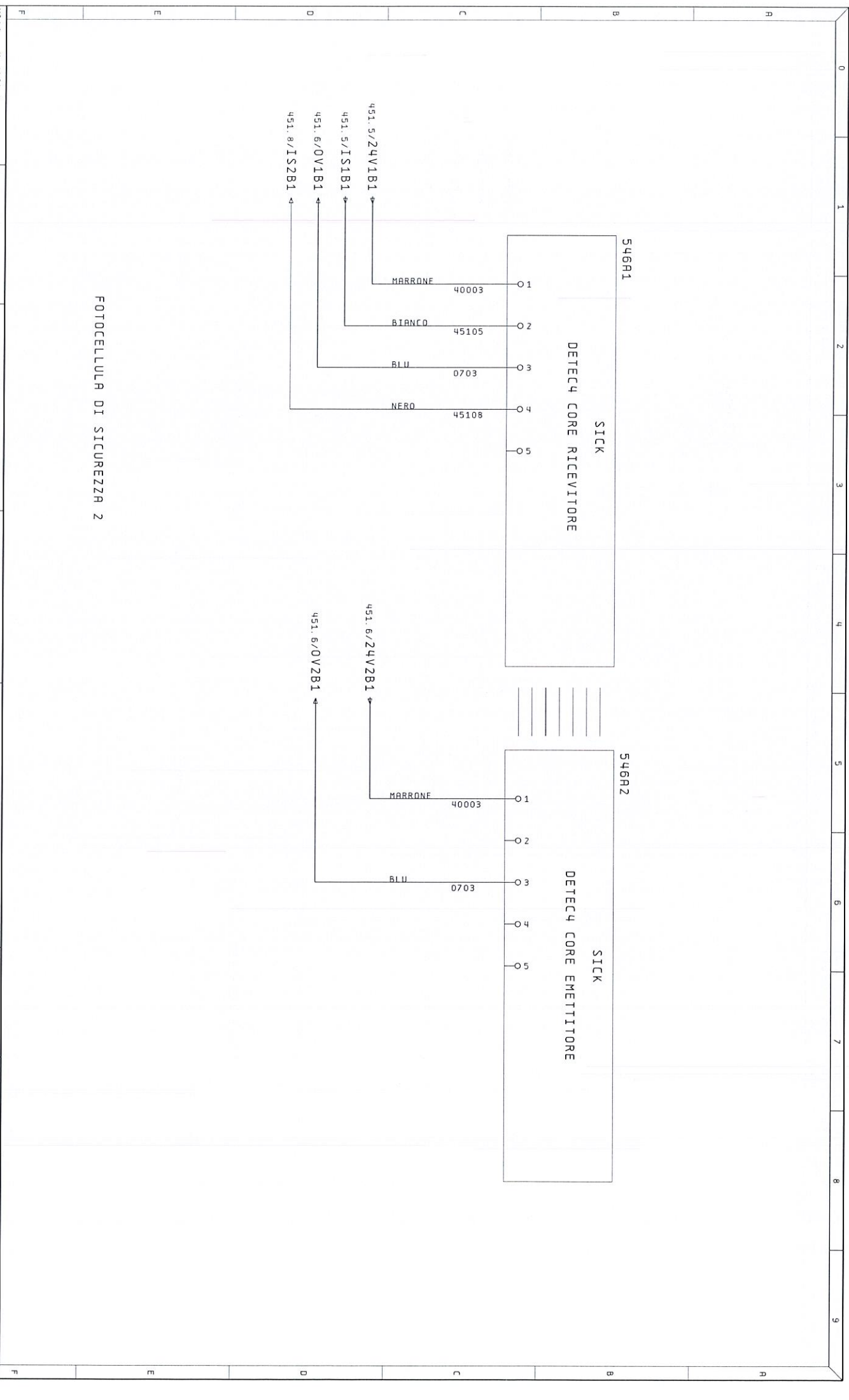
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		Data :		Via Ferruccio, 16/R-03010 Patrica (Fr.)			2020_0183	2020_0183	=56	+
		Disegn. :	SACCHI PALLETS	Tel. +39-0725-880116		Cliente Finale	Descrizione pagina			
		Stampa :	20. Lug. 2020	Fax +39-0725-880130			FINECORSA DI SICUREZZA			
		Verif. :		E' vietata la ristampa o l'uso non autorizzato senza permesso scritto dalla FINECORSA S.p.A.			Pag. 540			
				E' vietato il ristampaggio o l'uso non autorizzato senza permesso scritto dalla FINECORSA S.p.A.			di			



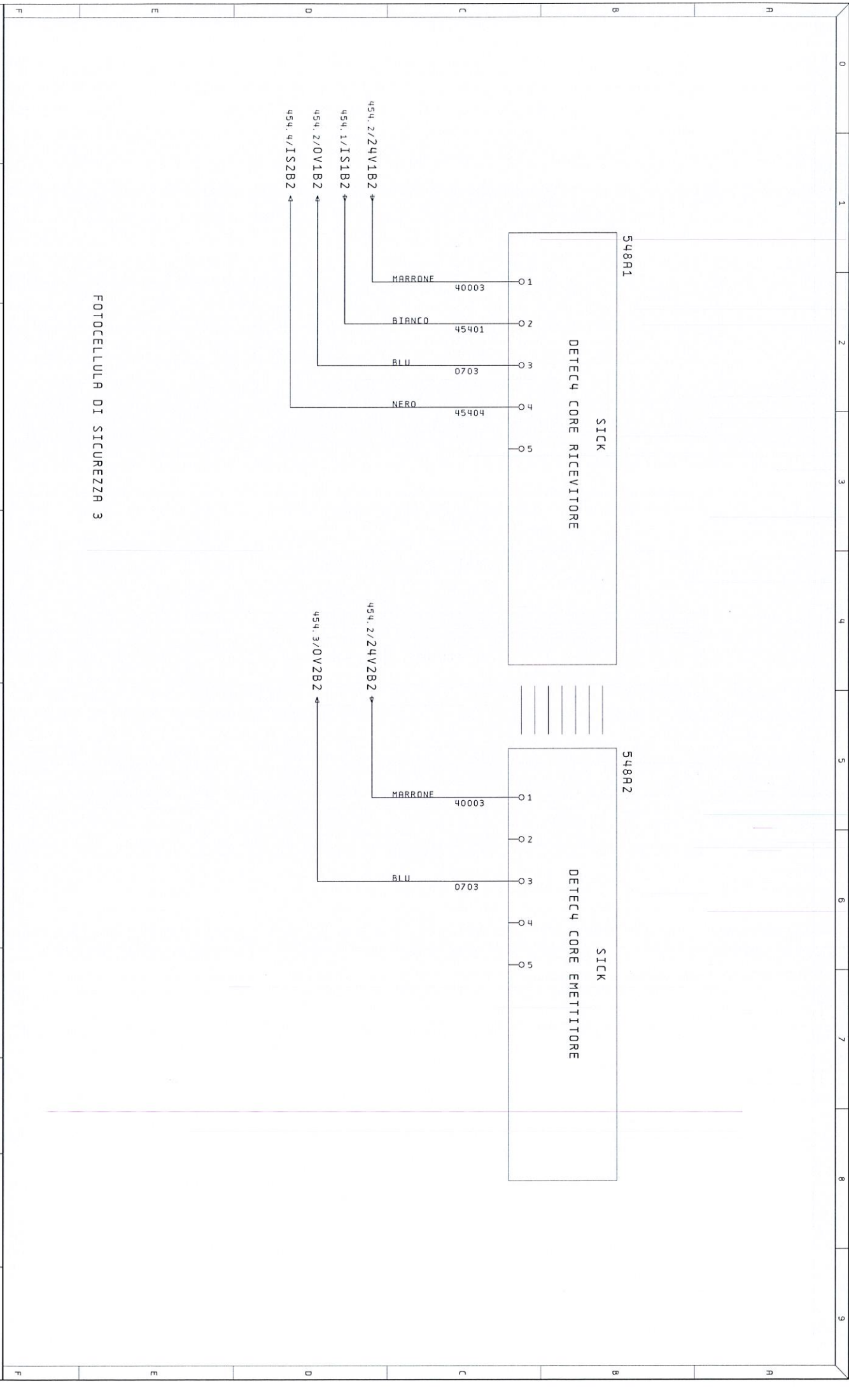
FOTOCELLULA PROTEZIONE
INGRESSO



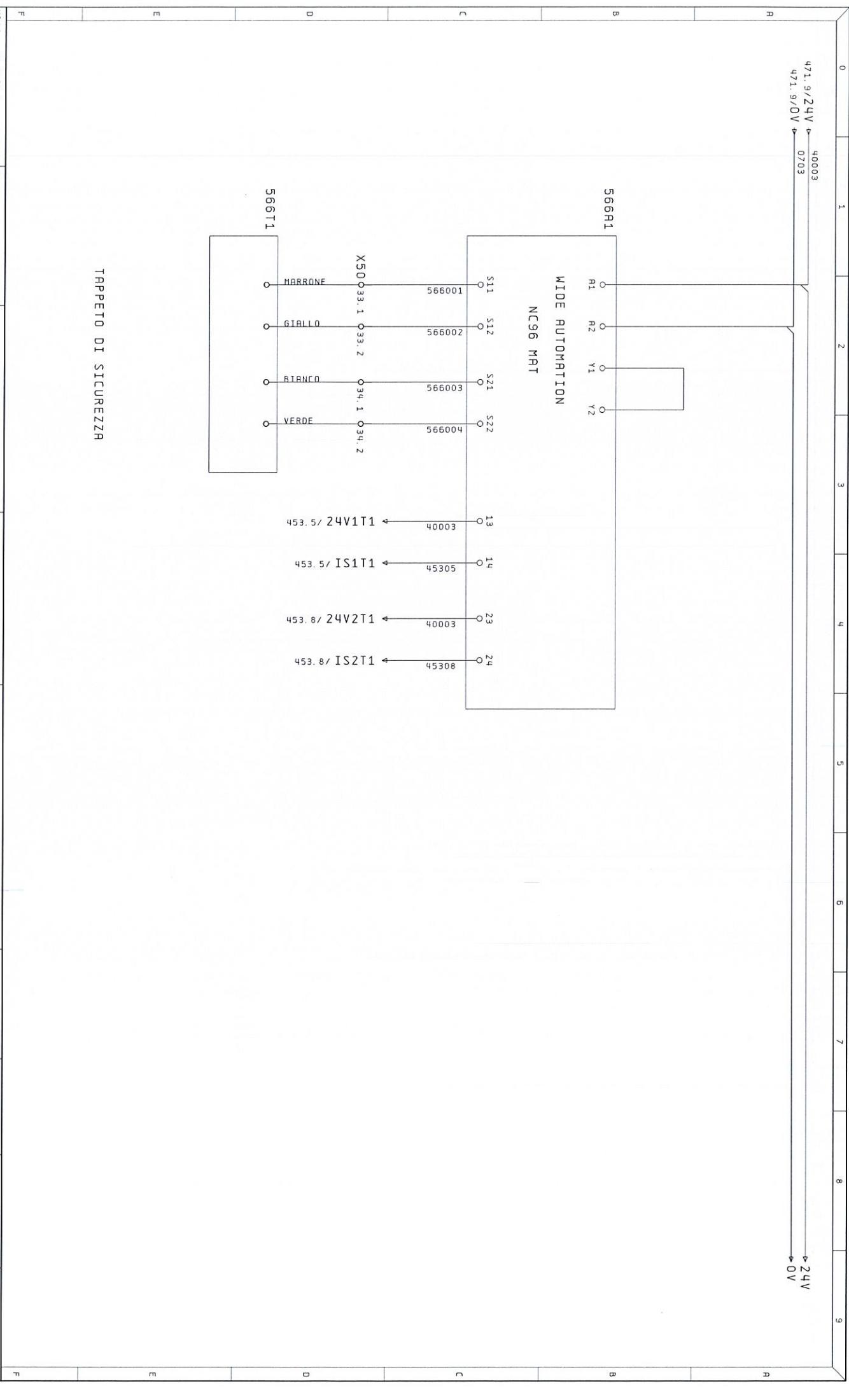
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Disegn. :				Tel. +39-0775-839345		Descrizione pagina		+	
Stampa : 10. Mar. 2021				QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. E' vietata la ristampa o l'uso non autorizzato senza la propria autorizzazione.		FINECORSA DI SICUREZZA		di	
Verif. :				CLIENTE FINALE					



Ultime Modifiche		Rev. :		Impianto	
Data :		Disegn. :		SACCHI PALLETS	
Stampa : 10. Mar. 2021		Verif. :			
R.E.M. S.R.L.		Cliente		Disegno Numero	
Via Farnocchia, 16/R-03010 Patrica (Fr)		Ricevente		2020_0183	
Tel. +39-0775-893946		Cliente Finale		Comessa	
QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R.E.M. S.R.L. E' VIETATO IL RIPRODURRE, COPIARE, O COMUNICARE IL CONTENUTO A TERZI SENZA IL CONSENSO DELLA R.E.M. S.R.L.				2020_0183	
				Codice impianto	
				=56	
				Codice luogo	
				+	
				Pag. 546	
				di	



Ultime Modifiche		Rev. :	Impianto	R. E. M. S. R. L.		Disegno Numero	Comessa	Codice impianto	Codice luogo
		Data :	SACCHI PALLETS	Via Farfuglia, 18/R-03010 Patrica (Fr)		2020_0183	2020_0183	=56	+
		Disegn. :		Fax +39-0775-893956		Descrizione pagina			
		Stampa : 10. Feb. 2021		QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA MODALITA' INDICATA		FOTOCPELLULA DI SICUREZZA			
		Verif. :		Cliente Finale		Pag. 548			
						di			



Ultime Modifiche		Rev. :	Impianto	R. E. M. S. R. L.		Cliente	Disegno Numero	Comessa	Codice impianto	Codice luogo
		Data :		Via Ferruccio, 10/R-03010 Patrica (FR)			2020_0183	2020_0183	=56	+
		Disegn. :	SACCHI PALLETS	Fax +39-0775-839395		Cliente finale	Descrizione pagina			
		Stampa :	Stampa : 10. Feb. 2021	QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. E' VIETATA LA REPRODUZIONE O L'USO NON AUTORIZZATO			TAPPETO DI SICUREZZA			
		Verif. :					Pag. 566			

410R1
410.0 411.0

E860.00	1.1 1.2 1.3 1.4 2.1 2.2 2.3 2.4	410.1 410.2 410.3 410.4 410.5 410.6 410.7 410.8	-520FC1.34 -522R1-522SB1: -522R1-522SB1: -522R1-522SB1: -522R1-522SB1: -522R1-522SB1: -522R1-522SB1: -522R1-522SB1:	FUNE DI EMERG. ZONA CARICO CHIUDI PULSANTE EMERG. PORTA 1 PULSANTE EMERG. PORTA 2 RISERVA SELEZIONE CICLO AVVIO MACCHINA
E861.00	3.1 3.2 3.3 3.4 4.1 4.2 4.3 4.4	411.1 411.2 411.3 411.4 411.5 411.6 411.7 411.8	-522R2-522PH2: -522R2-522PH2: -522R2-522PH2: -522R2-522PH2: -522R2-522PH2: -522R2-522PH2: -522R2-522PH2: -522R2-522PH2:	RICHIESTA APERTURA CANCELLLO 2 RICHIESTA APERTURA CANCELLLO 2 RICHIESTA APERTURA CANCELLLO 2 RICHIESTA APERTURA CANCELLLO 2 RICHIESTA APERTURA CANCELLLO 2 RICHIESTA APERTURA CANCELLLO 2 RICHIESTA APERTURA CANCELLLO 2 RICHIESTA APERTURA CANCELLLO 2

412R1
412.0 413.0

E862.00	1.1 1.2 1.3 1.4 2.1 2.2 2.3 2.4	412.1 412.2 412.3 412.4 412.5 412.6 412.7 412.8	-X51:17.2 -X51:18.2 -X51:19.2 -X51:20.2 -412FC1 -X51:22.2 -X51:23.2 -X51:24.2	RISERVA RISERVA RISERVA RISERVA FINECONSA CILINDRO PEDANA ALTO RISERVA RISERVA RISERVA
E863.00	3.1 3.2 3.3 3.4 4.1 4.2 4.3 4.4	413.1 413.2 413.3 413.4 413.5 413.6 413.7 413.8	-83R1 -85R1 -85R2 -413P1 -4.4.1 -4.4.2 -4.4.3 -4.4.4	PLC SIEMENS IN RUN MACCHINA FERMA RIPRISTINO CIRCUITI RIPRISTINO SICUREZZE RISERVA RISERVA RISERVA RISERVA

Ultime Modifiche		Rev. :		Impianto	
Data :		Disegn. :		SACCHI PALLETS	
Stampa : 28. Gen. 2021		Verif. :			
R. E. M. S. R. L.		Cliente		Disegno Numero	
Via Farnesio, 16/R-03010 Patrica (Fr)				2020_0183	
Fax +39-0725-839350		Cliente finale		Comessa	
QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. E' VIETATA LA RIPRODUZIONE O L'USO IN ALTRA MODALITA' SENZA LA PROPRIA AUTORIZZAZIONE				2020_0183	
				Codice impianto	
				+	
				Codice luogo	
				Pag. 600	
				di	

R
430R1
430.0 431.0

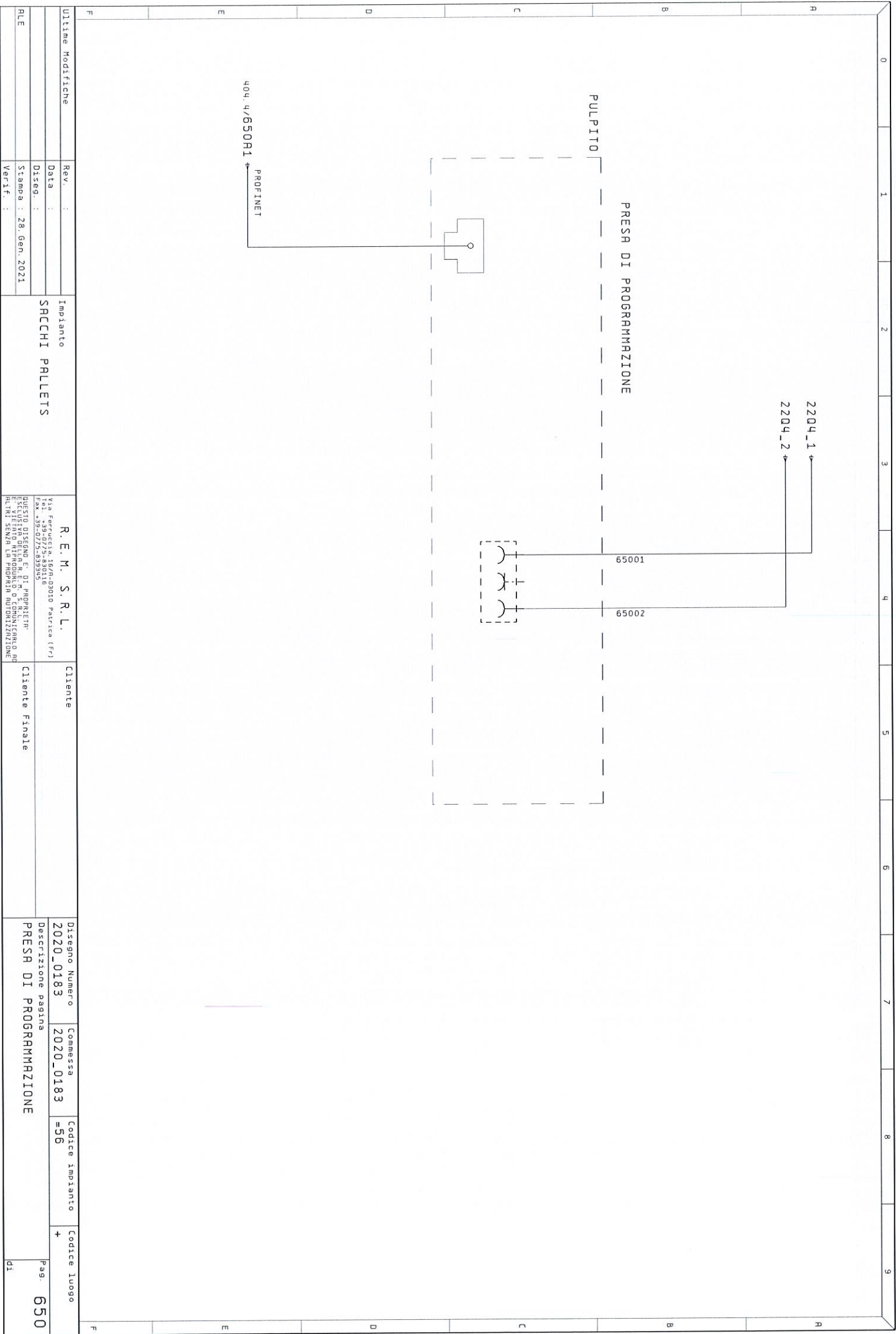
A860.00 ^{1.1} / ₂ 430.1	-430R1	EMERGENZA 1 R PLC
.10 ^{1.2} / ₂ 430.2	-430R2	EMERGENZA 2 R PLC
.20 ^{1.3} / ₂ 430.3	-430R3	EMERGENZA 3 R PLC
.30 ^{1.4} / ₂ 430.4	-430R4	COMANDO ELETTROVALVOLA ARIA GENERALE
.40 ^{2.1} / ₂ 430.5	-485BH1	SEGNALIZIONE EMERGENZA RIPRISTINATA
.50 ^{2.2} / ₂ 430.6	-430R5	PORTE CHIUSE R PLC
.60 ^{2.3} / ₂ 430.7	-430R6	ARRESTO MACCHINA
.70 ^{2.4} / ₂ 430.8	-430R7	ABILITAZIONE ELETTROVALVOLA PASSERELLA
A861.00 ^{3.1} / ₂ 431.1	-522RH1	SEGNALIZIONE PROTEZIONE APERTA CANCELLO 1
.10 ^{3.2} / ₂ 431.2	-522RH2	SEGNALIZIONE PROTEZIONE APERTA CANCELLO 2
.20 ^{3.3} / ₂ 431.3	-526RH3	SEGNALIZIONE FOTOCELLULA 2 RIPRISTINATA
.30 ^{3.4} / ₂ 431.4	-526RH1	SEGNALIZIONE PROTEZIONE ZONA CHIODI CHIUSA
.40 ^{4.1} / ₂ 431.5	-524RH1	SEGNALIZIONE PROTEZIONE SCALARI CHIUSA
.50 ^{4.2} / ₂ 431.6	-540RH1	SERRATURA CANCELLO 1
.60 ^{4.3} / ₂ 431.7	-542RH1	SERRATURA CANCELLO 2
.70 ^{4.4} / ₂ 431.8		RISERVA

R
432R1
432.0 433.0

A862.00 ^{1.1} / ₂ 432.1	-432TL1	TORRETTA LUMINOSA ROSSO
.10 ^{1.2} / ₂ 432.2	-432TL1	TORRETTA LUMINOSA GIALLO
.20 ^{1.3} / ₂ 432.3	-432TL1	TORRETTA LUMINOSA VERDE
.30 ^{1.4} / ₂ 432.4	-432TL1	TORRETTA LUMINOSA SUONERIA
.40 ^{2.1} / ₂ 432.5	-2:2.1	RISERVA
.50 ^{2.2} / ₂ 432.6	-2:2.2	RISERVA
.60 ^{2.3} / ₂ 432.7	-2:2.3	RISERVA
.70 ^{2.4} / ₂ 432.8	-2:2.4	RISERVA
A863.00 ^{3.1} / ₂ 433.1	-3:3.1	RISERVA
.10 ^{3.2} / ₂ 433.2	-3:3.2	RISERVA
.20 ^{3.3} / ₂ 433.3	-3:3.3	RISERVA
.30 ^{3.4} / ₂ 433.4	-3:3.4	RISERVA
.40 ^{4.1} / ₂ 433.5	-4:4.1	RISERVA
.50 ^{4.2} / ₂ 433.6	-4:4.2	RISERVA
.60 ^{4.3} / ₂ 433.7	-4:4.3	RISERVA
.70 ^{4.4} / ₂ 433.8	-4:4.4	RISERVA

[illegible]

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470R1 470.0 471.0									
E900.00 1.1 1.4 /470.1 -470R2-470SL1 SELETTORE INGRESSO AREA REGOLAZIONE									
.10 1.4 /470.4 -X50: 28. 2 RISERVA									
.20 2.1 /470.5 -471K1 FEEDBACK REGOLAZIONI									
.30 2.4 /470.8 -48K4 FEEDBACK POTENZA									
R900.00 3.1 /471.1 -471K1 CIRCUITO REGOLAZIONE CH. 1									
.10 3.3 /471.3 -471K2 CIRCUITO REGOLAZIONE CH. 2									
.20 4.1 /471.5 -471K3 CIRCUITO POTENZA CH. 1									
.30 4.3 /471.7 -471K4 CIRCUITO POTENZA CH. 2									



Ultime Modifiche

Rev. :
Data :
Diseg. :
Stampa : 28. Gen. 2021

Impianto

SACCHI PALLETS

R. E. M. S. R. L.

Via Ferruccio, 16/R-03010 Patrica (Fr)
Tel. +39-0725-893945
Fax +39-0725-893945

Cliente

Cliente finale

Disegno Numero

2020_0183

Commessa

2020_0183

Codice impianto

=56

Codice luogo

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Descrizione pagina

PRESA DI PROGRAMMAZIONE

Pag. 650

di

400.3/24V3 24Vdc 40005
400.3/0V3 0703

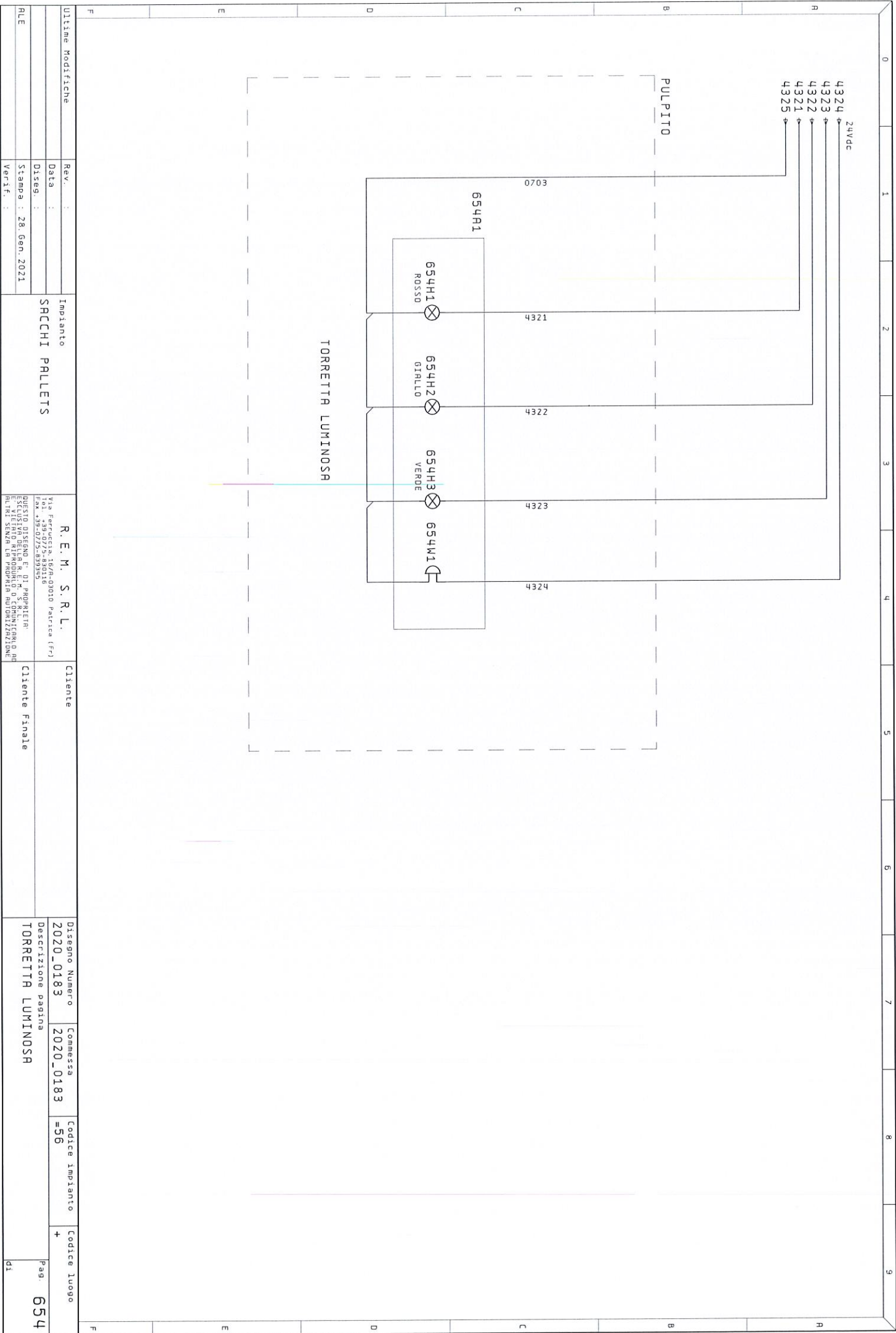
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400.4/652A1 PROFINET

652A1

OP	TYPE 6RAV2 123-2GB03-0RX0	PART 1 OF 1	SIEMENS
	ETH	IL+	ILH

Ultime Modifiche		Rev. :		Impianto		R. E. M. S. R. L.		Cliente		Disegno Numero		Comessa		Codice impianto		Codice luogo	
Data :		Disegn. :		Stampa : 28. Gen. 2021		Verif. :		SACCHI PALLETS		DESCRIZIONE PAGINA		PANNELLO OPERATORE		Pag. 652		di	
Via Farnucina, 16/R-09010 Patrica (Fr)		Tel. +39-0775-899506		Fax +39-0775-899506		QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. E' vietata espressamente la ristampa o l'uso non autorizzato senza la propria autorizzazione.		Cliente finale									



Ultime Modifiche

Rev. :
Data :
Diseg. :
Stampa : 28. Gen. 2021

Impianto
SACCHI PALLETS

R. E. M. S. R. L.

Cliente

Disegno Numero
2020_0183

Comessa
2020_0183

Codice impianto
=56

Codice luogo
+

Verif. :

Stampa : 28. Gen. 2021

R. E. M. S. R. L.

Cliente finale

Disegno Numero
2020_0183

Comessa
2020_0183

Codice impianto
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Codice luogo
+

Verif. :

Stampa : 28. Gen. 2021

R. E. M. S. R. L.

Cliente finale

Disegno Numero
2020_0183

Comessa
2020_0183

Codice impianto
=56

Codice luogo
+

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