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K				
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A				
	MODIFICATION		DATE	PAR

SPECIFICITE CLIENT :

DESSINE LE :	28-04-2011	PAR :	F.T	Nbre de FOLIOS :	36
MACHINE :	CARUCA Bloc Aliment Chargeur de Blocs				N° : PA055
CLIENT :	SACCHI PALLETS				TENSION : 3X400V+N
NOM PROGRAMME :					
PUISSANCE MACHINE :	11KW	CONSUMMATION D'AIR :			



SODEME

SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél :02-41-42-35-00 Fax: 02-41-42-30-41

Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers.
Toutes précautions utiles devront être prises pour en éviter la divulgation. (Loi du 11/03/1902.).

ALIMENTATION
3x400V 50Hz

BARRETTIE DE RACCORDEMENT
DE TOUTES LES TERRES EN
ETOILE

VENTILATEURS
ARMOIRES

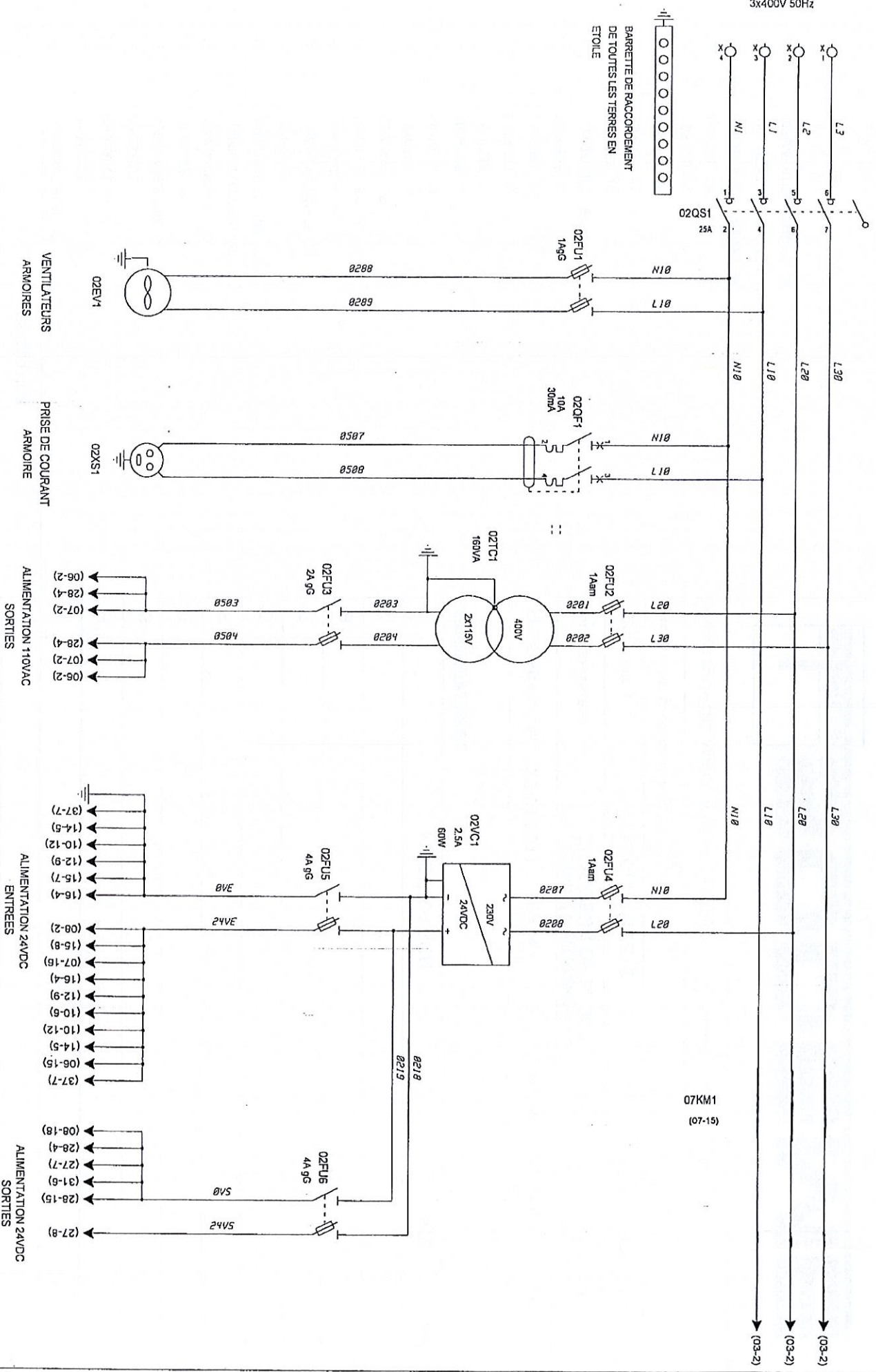
PRISE DE COURANT
ARMOIRE

ALIMENTATION 110VAC
SORTIES

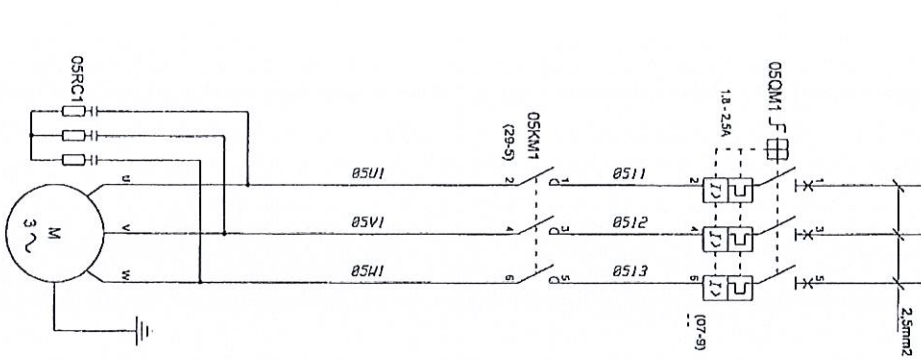
ALIMENTATION 24VDC
ENTREES

ALIMENTATION 24VDC
SORTIES

07KM1
(07-15)

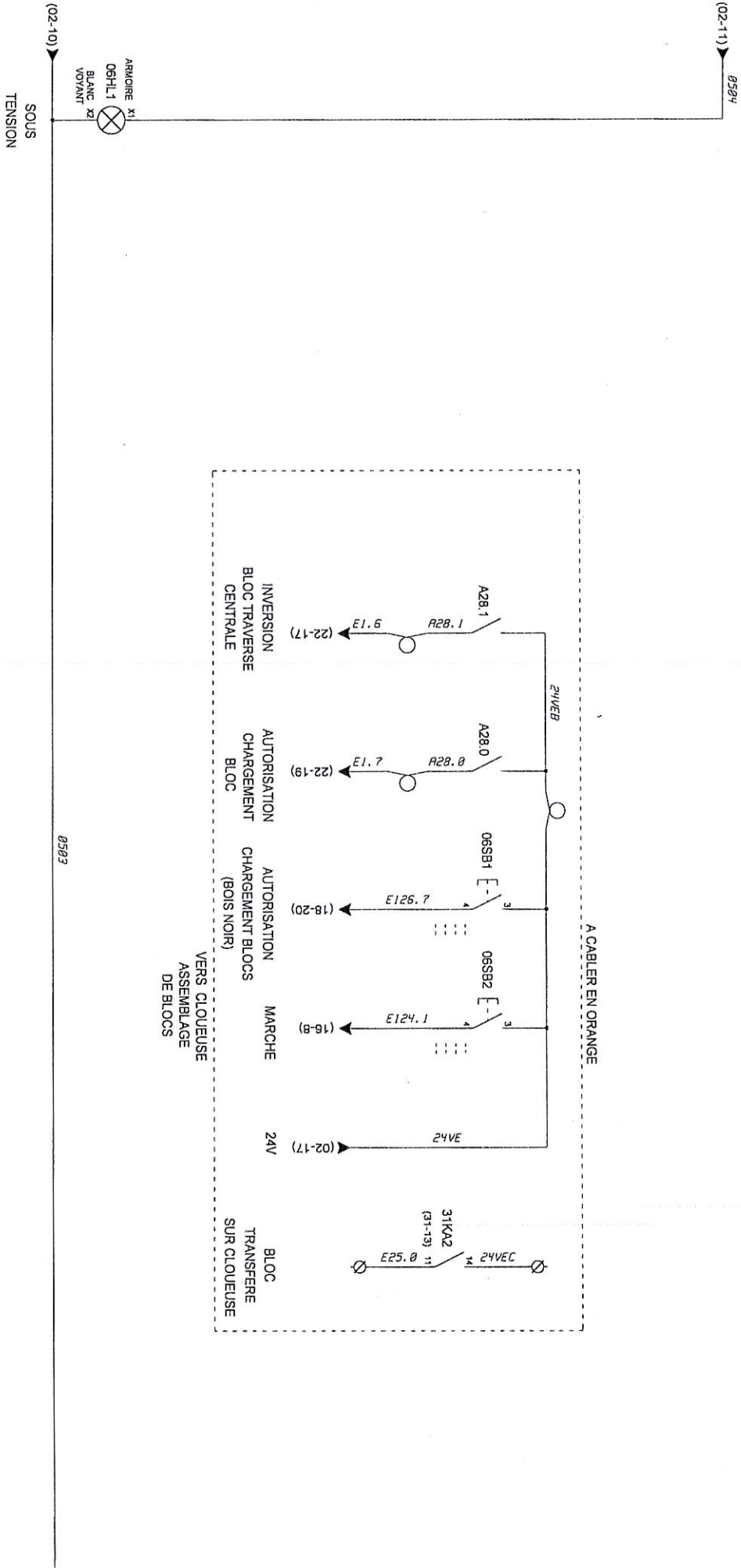


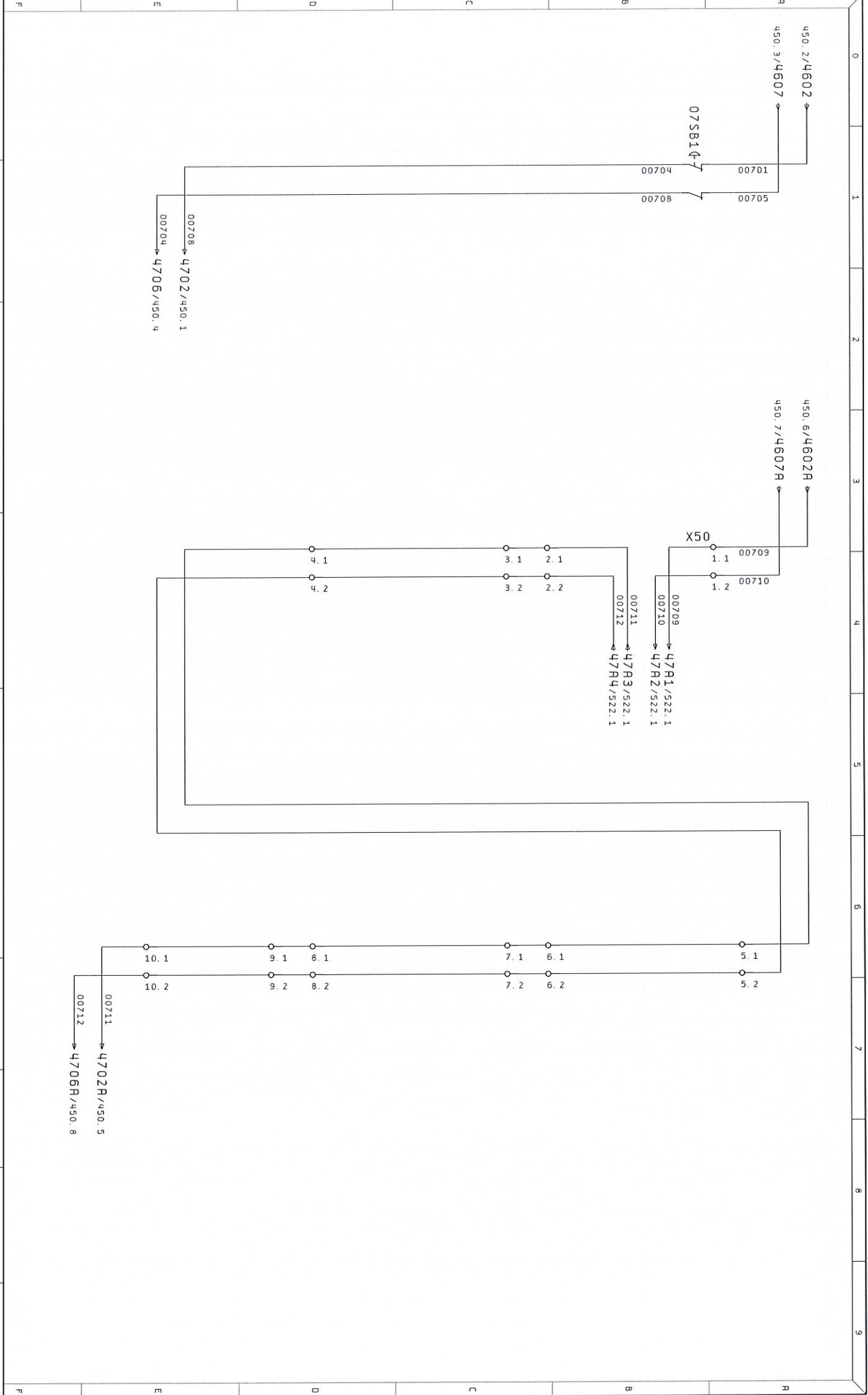
(03-21) → L30
 (03-21) → L20
 (03-21) → L10
 (10-2) → L30
 (10-2) → L20
 (10-2) → L10



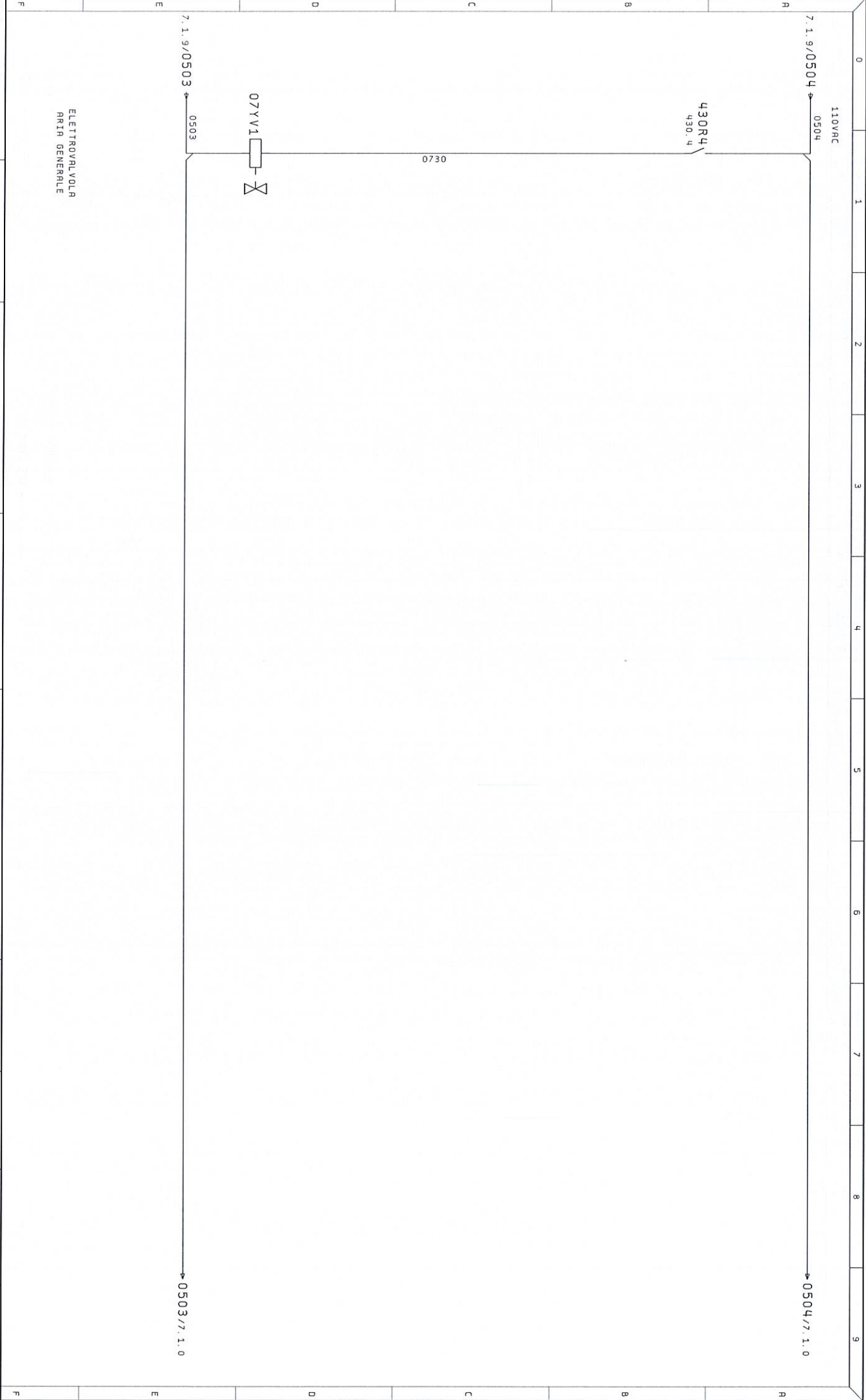
05M1
 MOTEUR
 TAPIS
 P: 0.75KW - 400V / 2A
 230V / 3.5A

LS80L



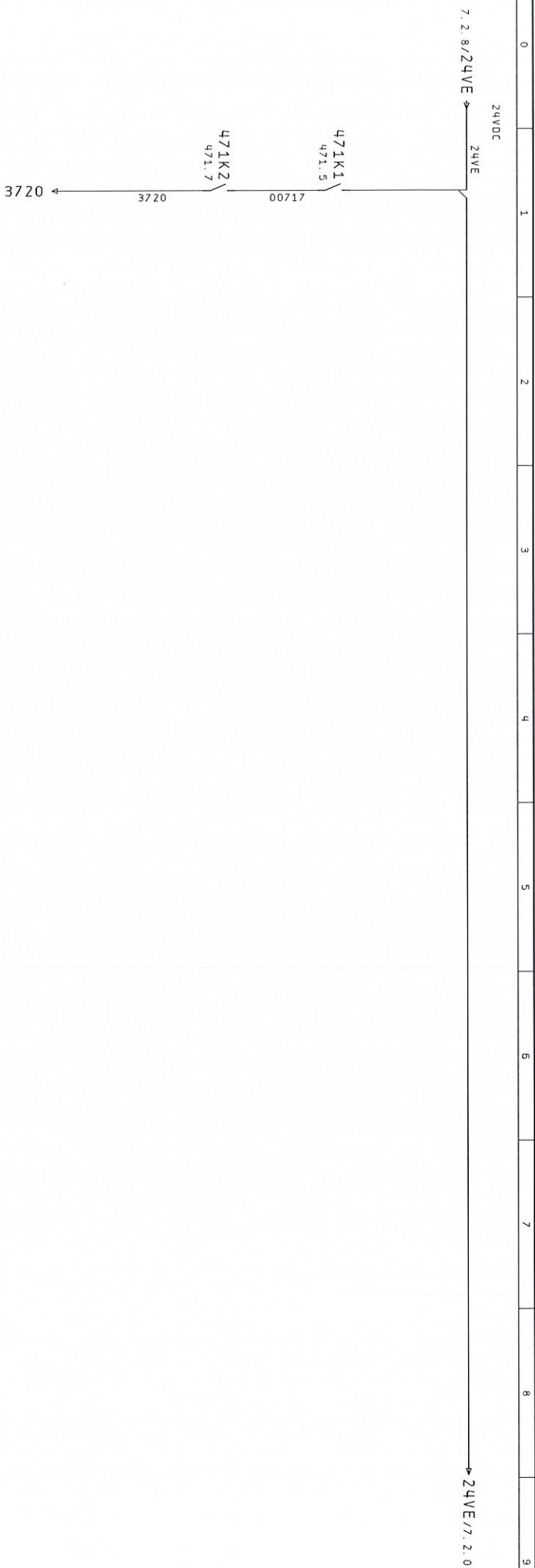


Ultime Modifiche		Rev. :	Impianto
		Data :	SACCHI PALLETS
		Diseg. :	
ALE		Stampa : 20. Lug. 2020	
		Verif. :	
		R. E. M. S. R. L.	
		Via Faruccia, 18/R-03010 Patrica (Fr)	
		Tel. +39-0775-893902	
		Fax +39-0775-893902	
		QUESTO DISSEGNO E' DI PROPRIETA'	
		ESCLUSIVA DELLA R. E. M. S. R. L.	
		E' vietata espressamente la ristampa o l'uso non autorizzato senza la permesso scritto dalla R. E. M. S. R. L.	
		CLIENTE FINALE	
		Disegno Numero	
		2020_0183	
		Comessa	
		2020_0183	
		Codice impianto	
		=55	
		Codice luogo	
		+	
		Pag.	
		7	



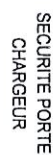
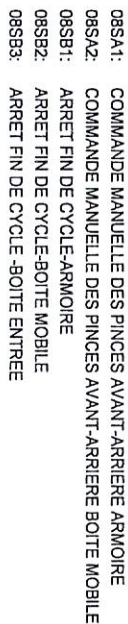
ELETTROVALVOLA
ARIA GENERALE

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		Data :	SRACCHI PALLETS	
		Diseño :	R.E.M. S.R.L.	
		Stampa : 20. Lug. 2020	Via Ferruccio, 16/A-03010 Patrica (Fr) Tel. +39-0775-890116 Fax +39-0775-893905	
		Verif. :	Cliente	
			Cliente Finale	
			Disegno Numero 2020_0183	
			Comessa 2020_0183	
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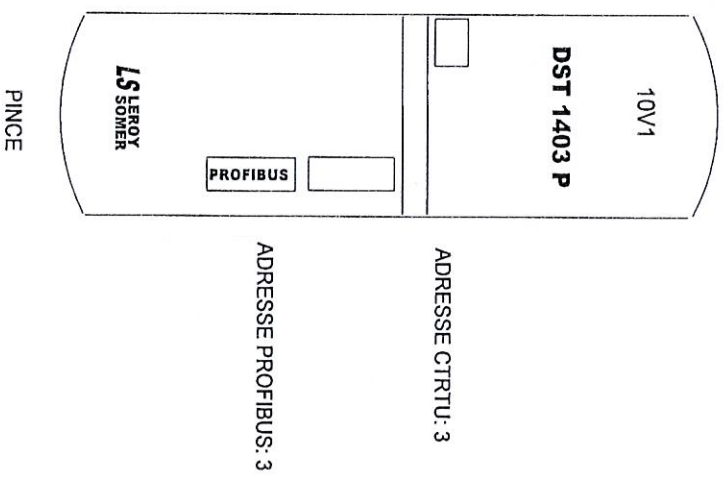
STO
RILLITRIZIONE
BONFIGLIOLI
SP

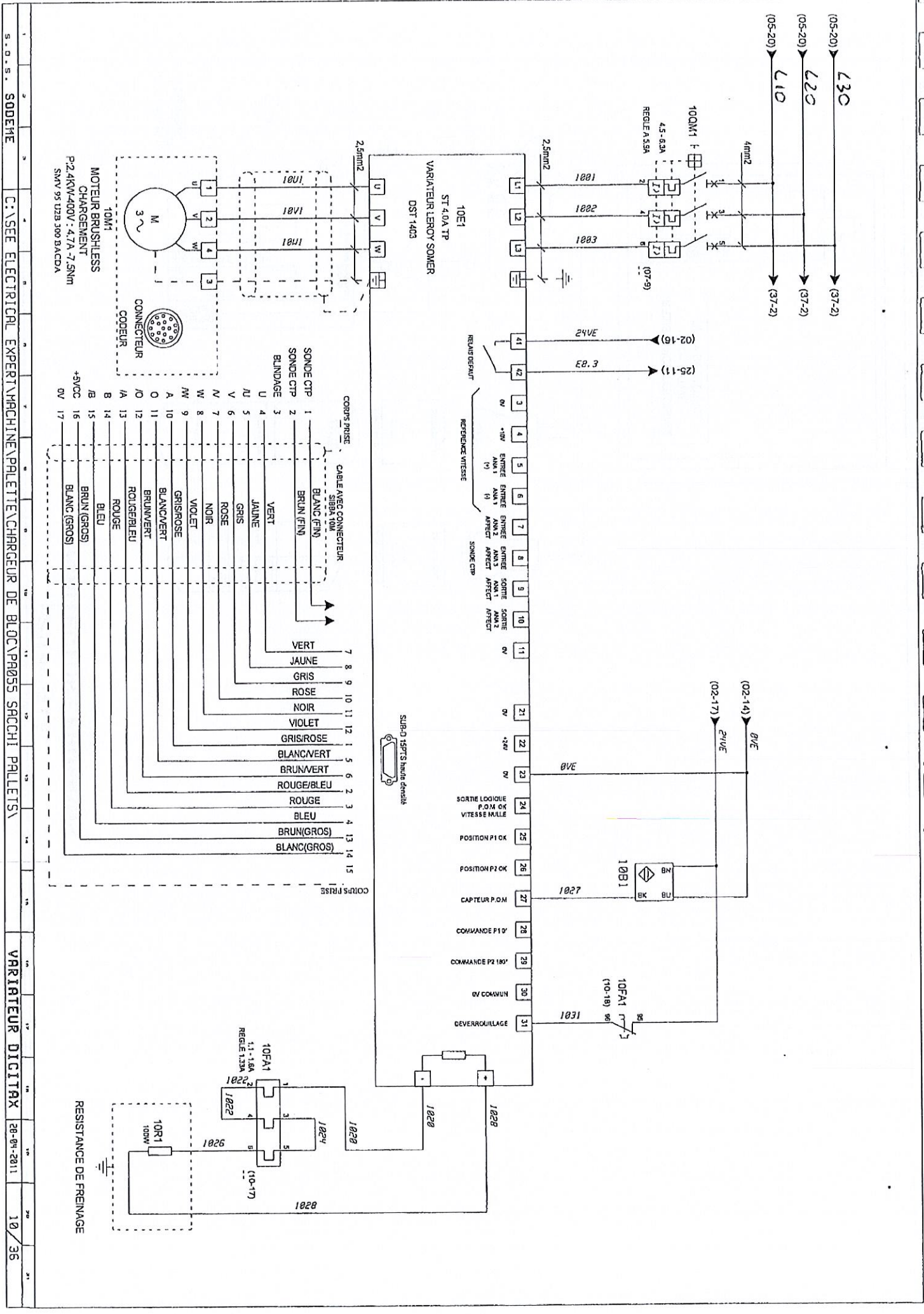
Ultima Modifica		Rev. :	Impianto
Data :			SACCHI PALLETS
Diseg. :			
Stampa : 20. Lug. 2020			
Verif. :			
R. E. M. S. R. L.		Cliente	
Via F.lli. 14/10, 03010 Patrica (FR) Tel. +39-0775-830118 Fax +39-0775-833345		Cliente Finale	
QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELL'ING. R. E. M. S. R. L. E' VIETATO IL REIMPRESO O L'USO IN ALTRI SENZA LA PROPRIA AUTORIZZAZIONE		Disegno Numero 2020_0183	
		Comessa 2020_0183	
		Codice impianto =55	
		Codice luogo +	
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		di	



42	44
7	1
41	41
1	1
1	1

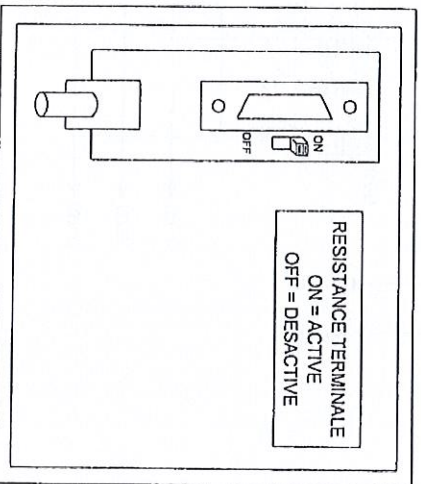
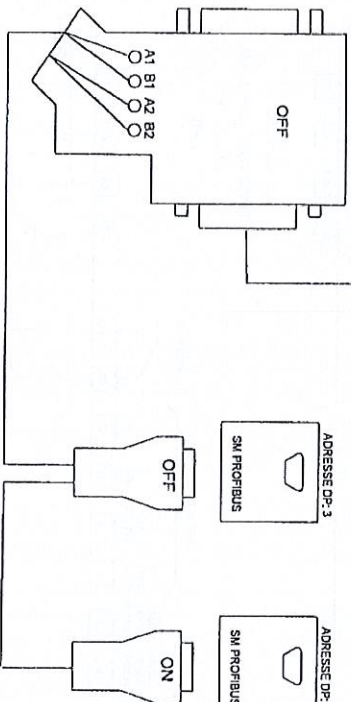
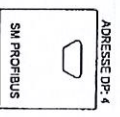
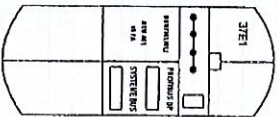
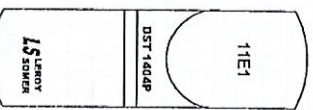
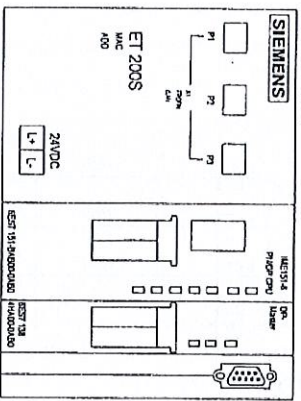
CONFIGURATION VARIATEUR CHARGEUR





ARCHITECTURE PROFIBUS

IP: 192.168.10.107



AUTOMATE SIEMENS

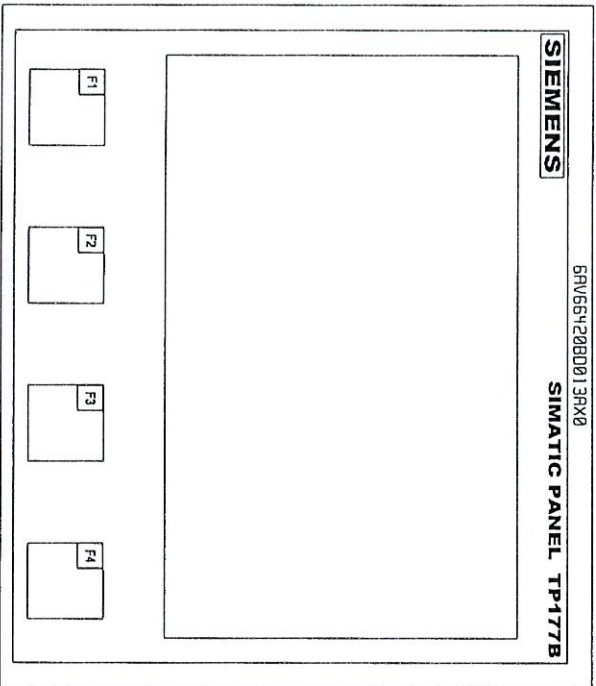
12AFF1

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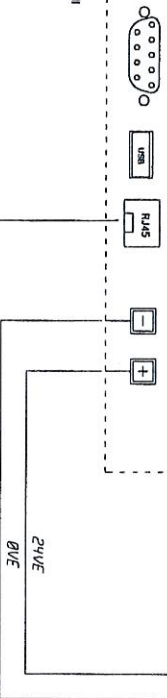
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SIEMENS

SIMATIC PANEL TP177B

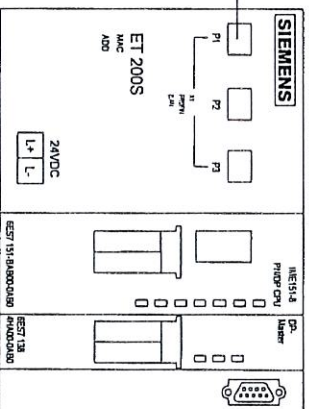


CORDON FOURNI



(02-16) 24VDC
(02-14) 0VDC

ADRESSE IP: 192.168.10.107



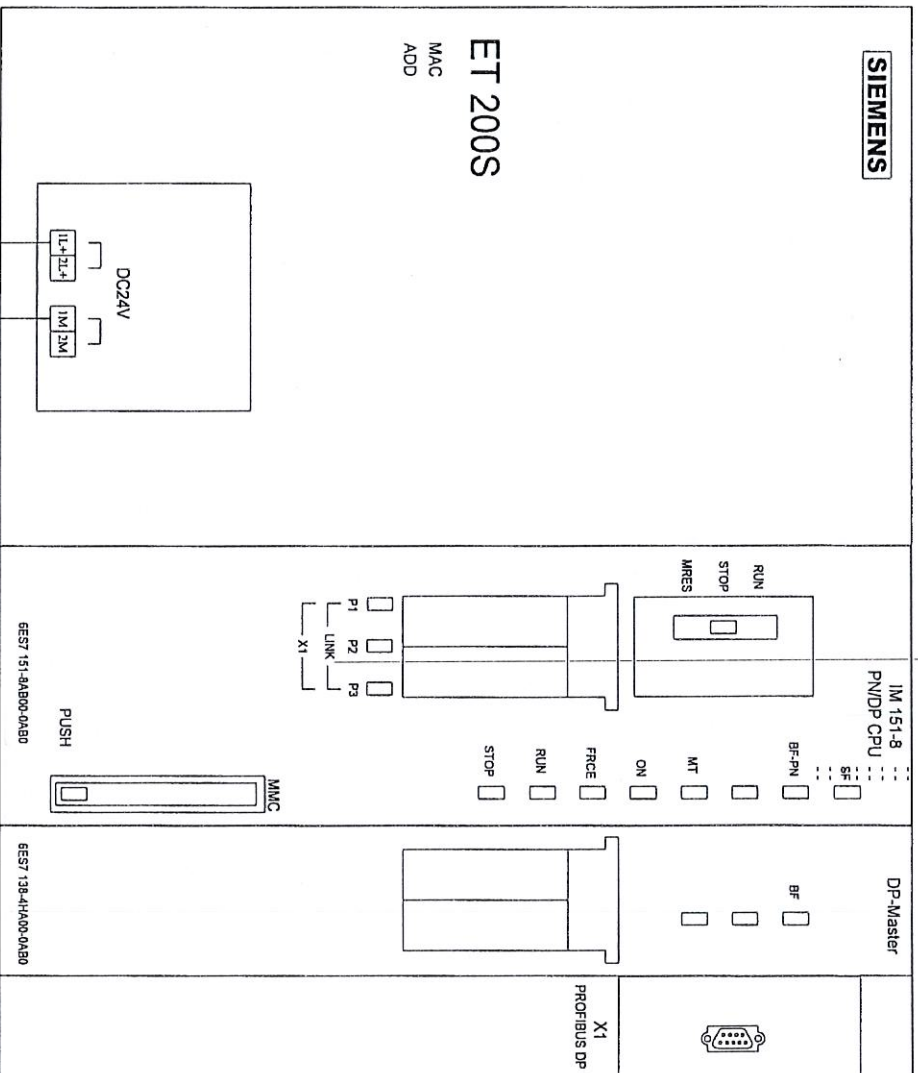
CONFIGURATION CPU SIEMENS ARMOIRE

CPU

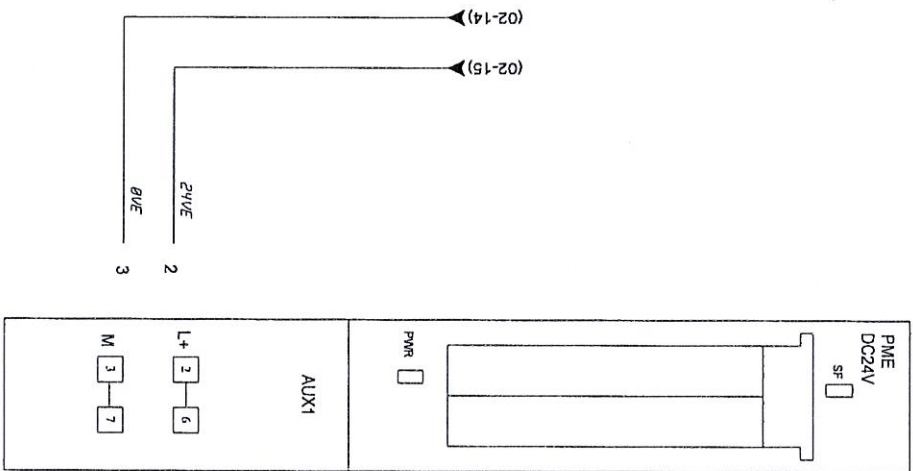
14E1		SIEMENS ET200S	M1S1 STANDARD	
15E1		PM-E DC 24V		
16E1	E124.0	BDI DC 24V		
17E1	E125.0	BDI DC 24V		
18E1	E126.0	BDI DC 24V		
21E1	E0.0	BDI DC 24V		
22E1	E1.0	BDI DC 24V		
25E1	E8.0	BDI DC 24V		
27E1		PM-E DC 24V		
28E1	A124.0	BDI DC 24V/0,5A		
29E1	A125.0	BDI DC 24V/0,5A		
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FIN DE LIGNE				

IP: 192.168.10.107

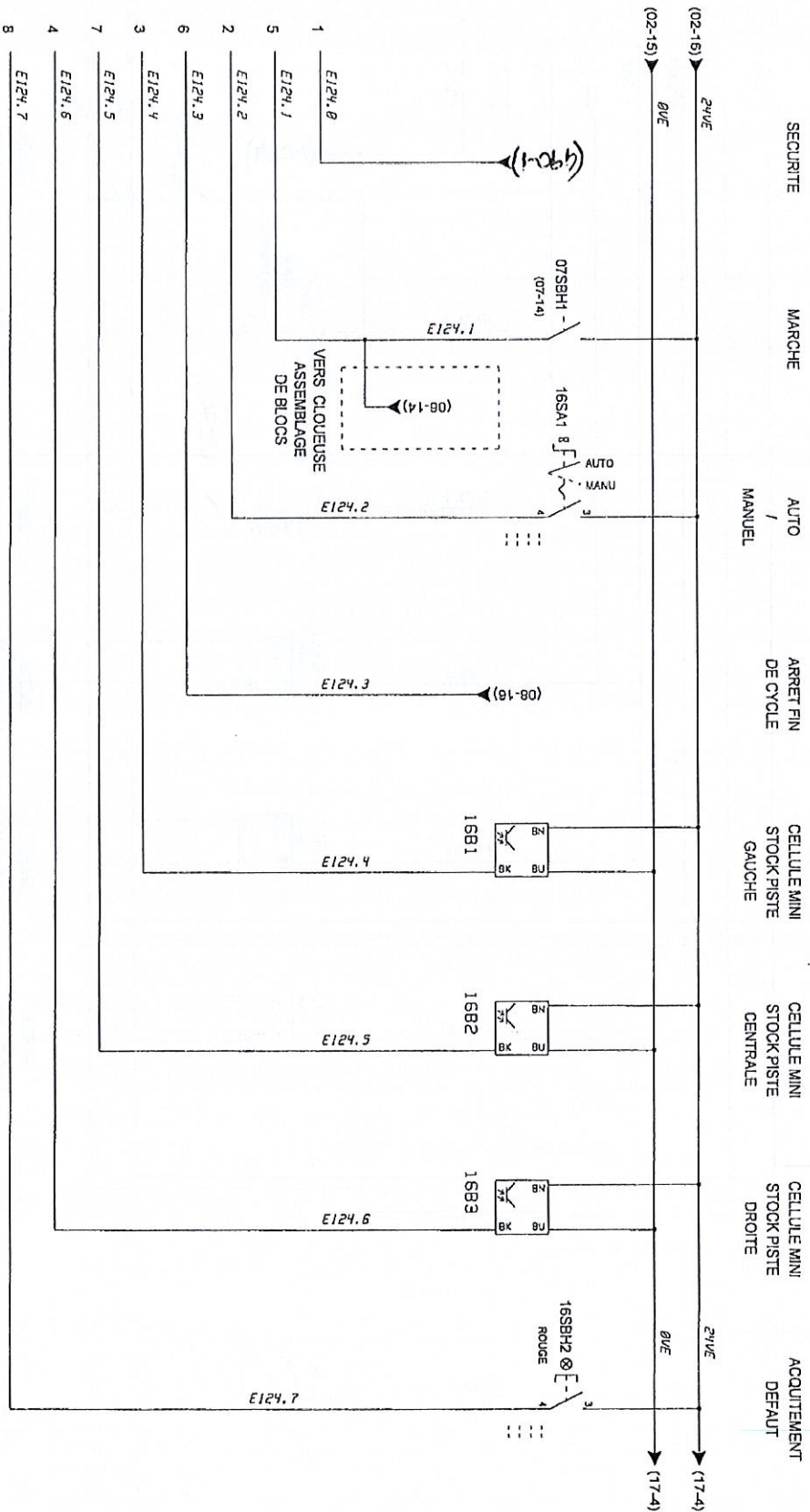
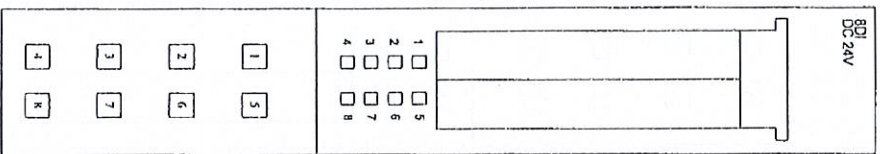
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6ES7 151-8AB00-0AB0



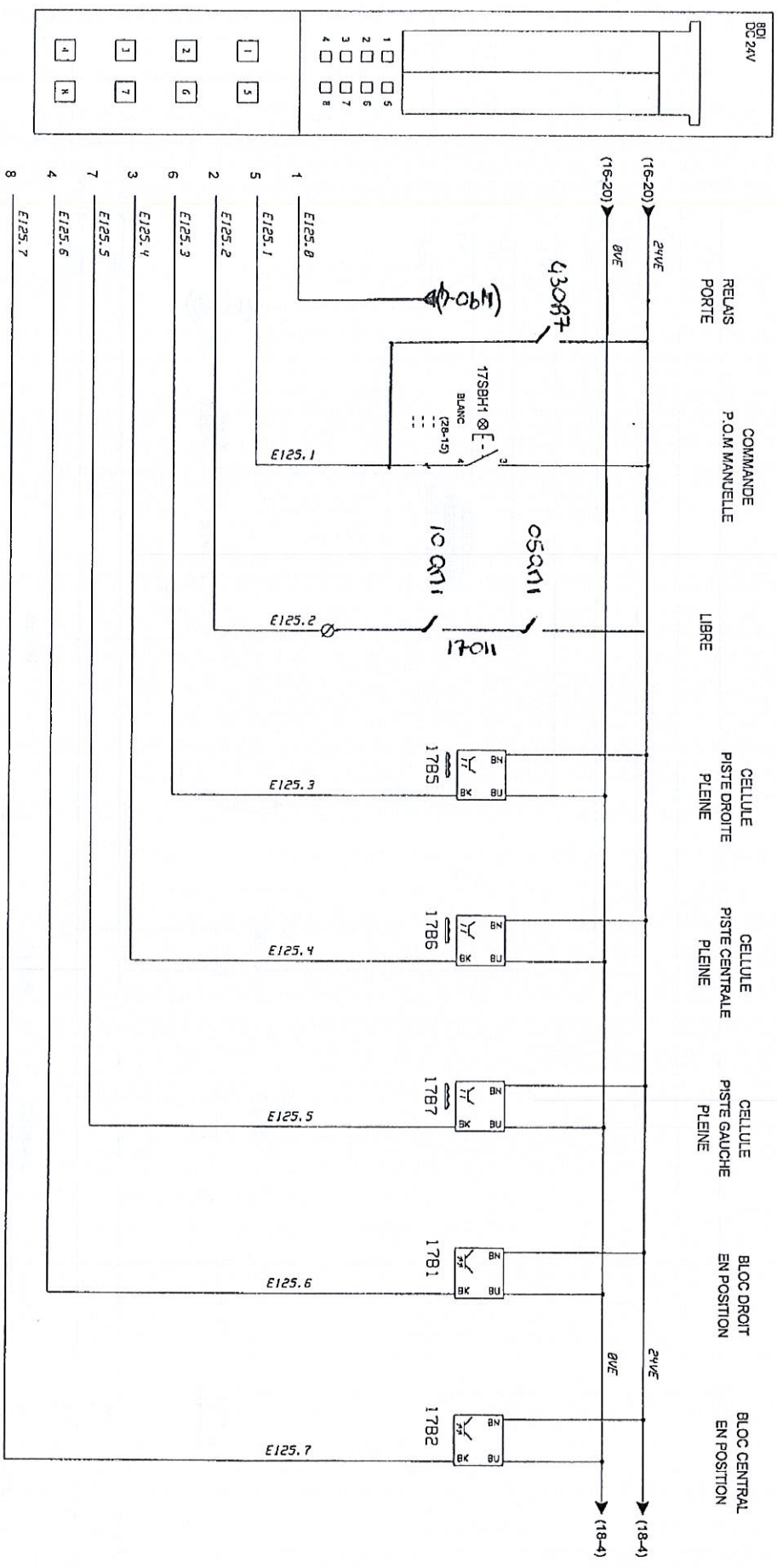
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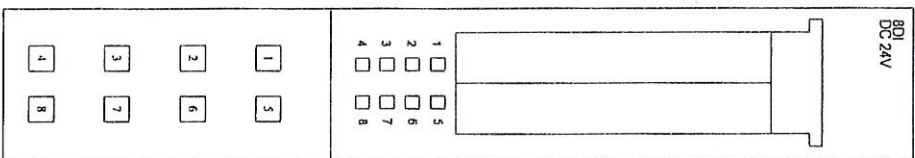
16E1
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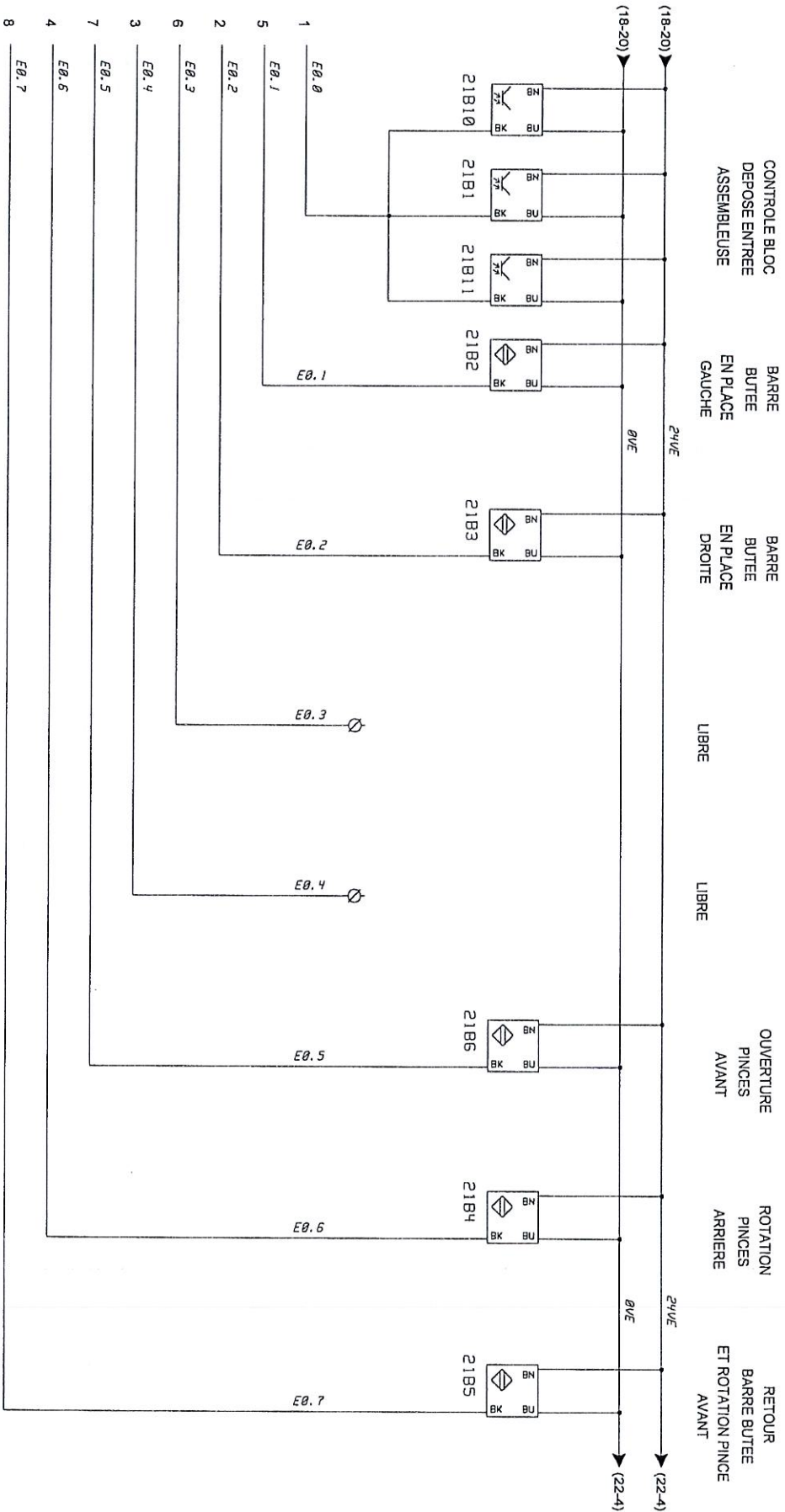
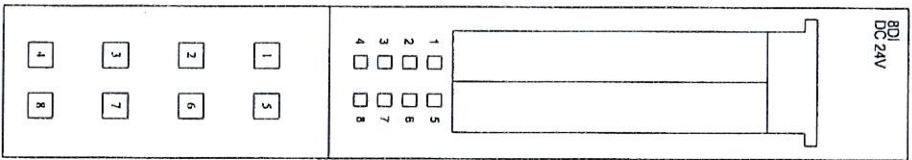
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 6ES7 132-4BD00-0AA0



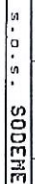
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6ES7 132-4BD00-0AA0



21E1
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6ES7 193-4BD00-0AA0



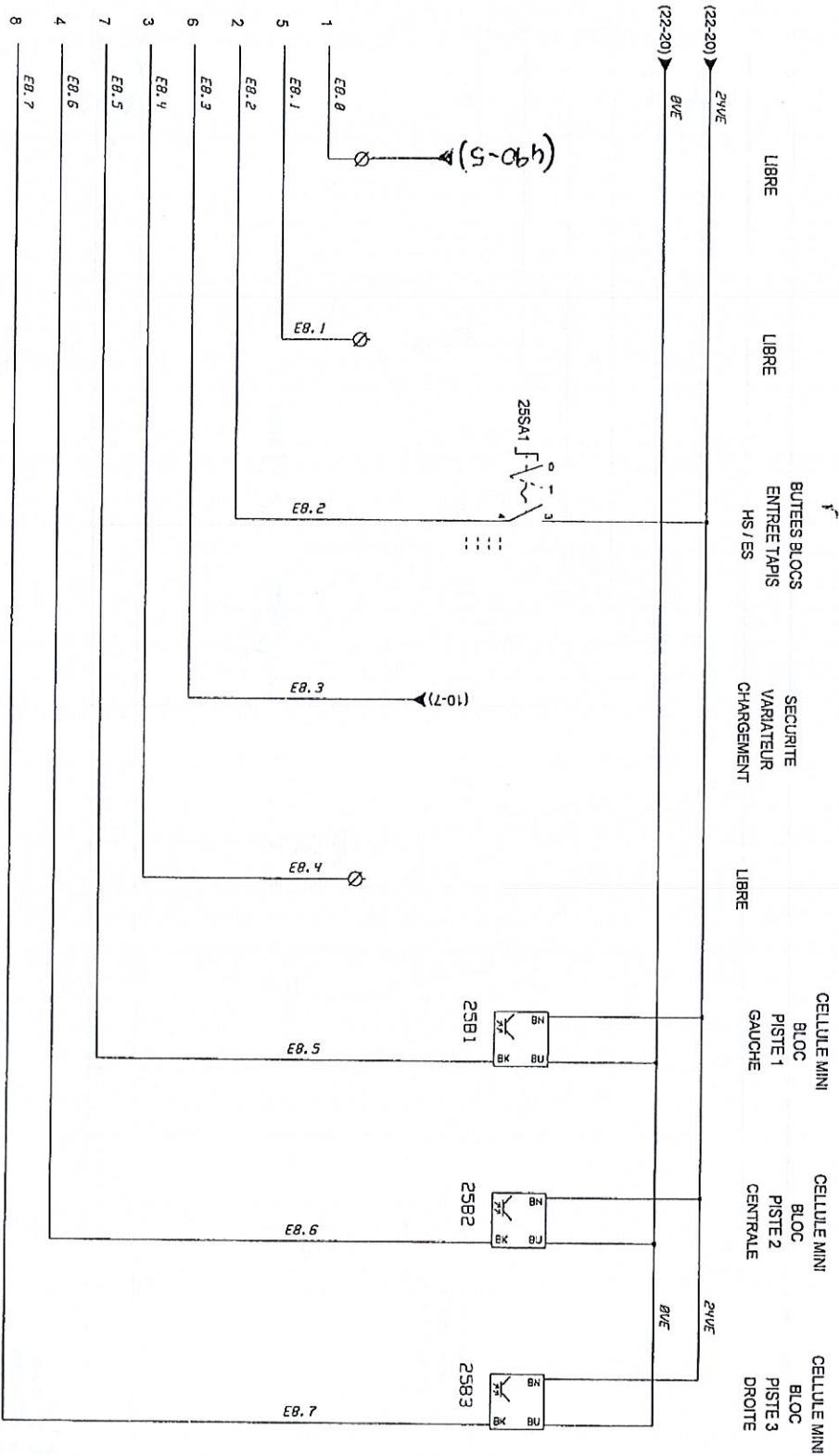
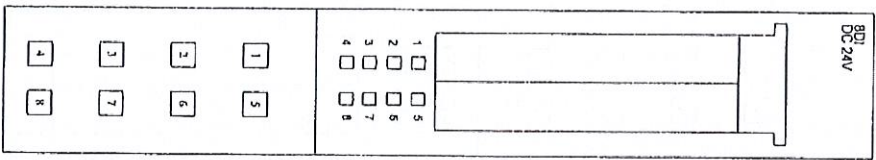
C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CHARGEUR DE BLOC\PA055 SACCHI PALLETS\

ENTREES

28-04-2011

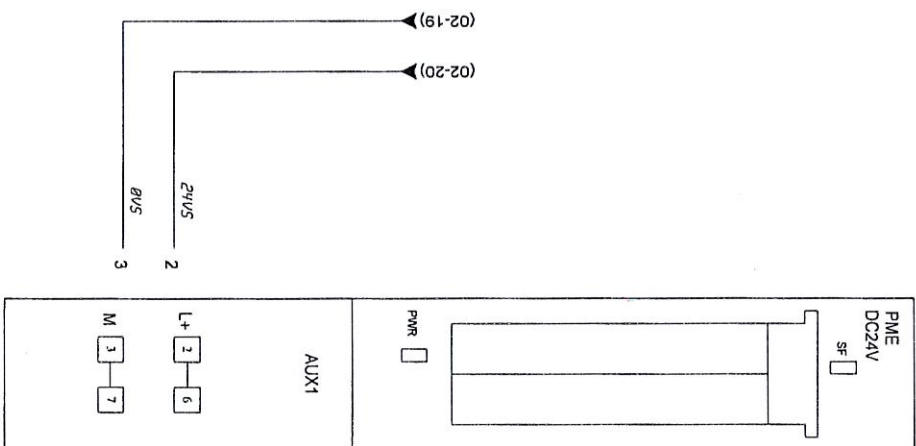
22	36
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25E1
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 6ES7 193-4BD00-0AA0



27E1

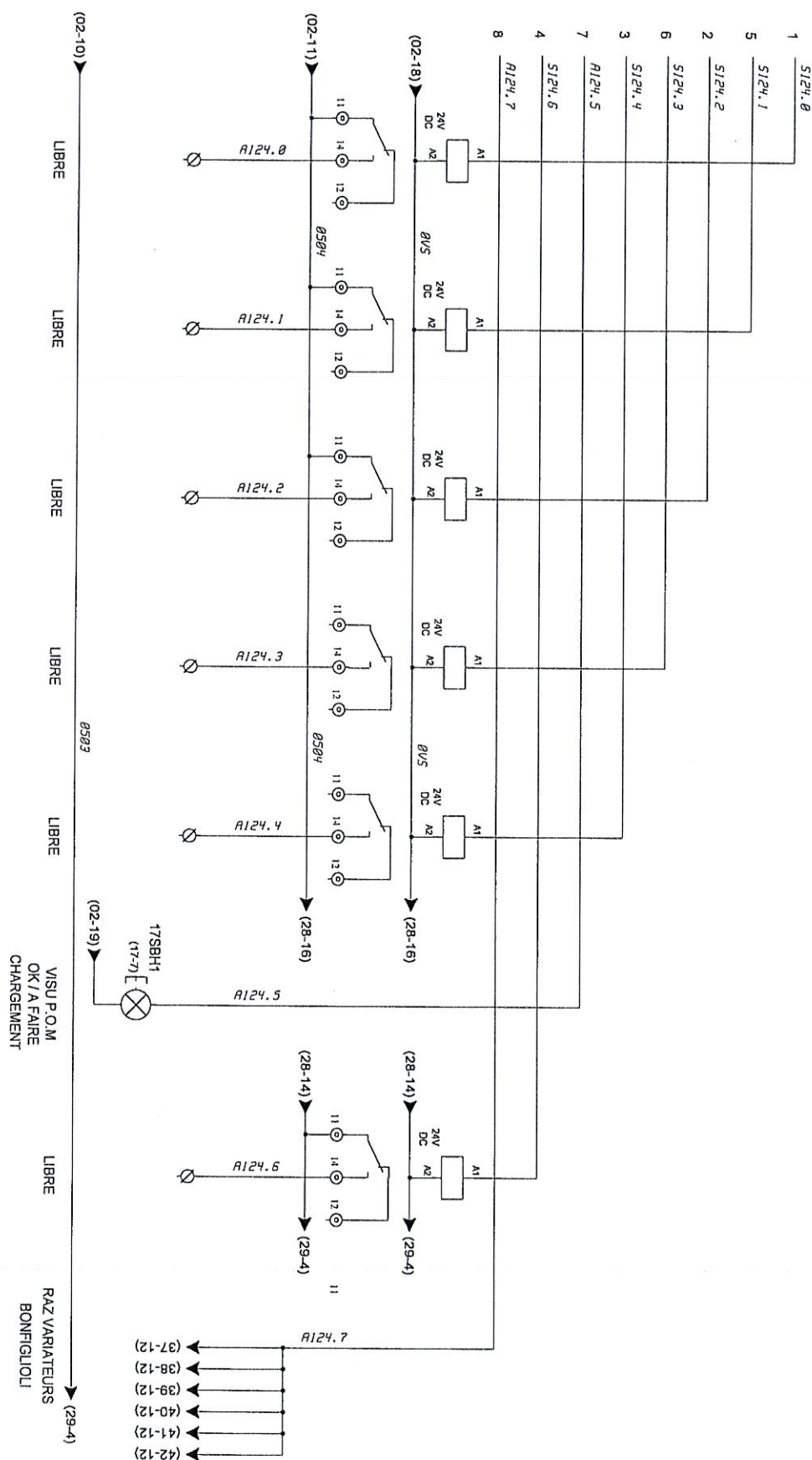
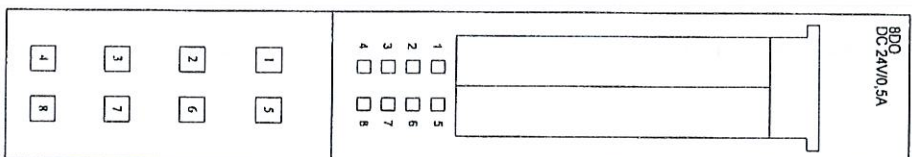
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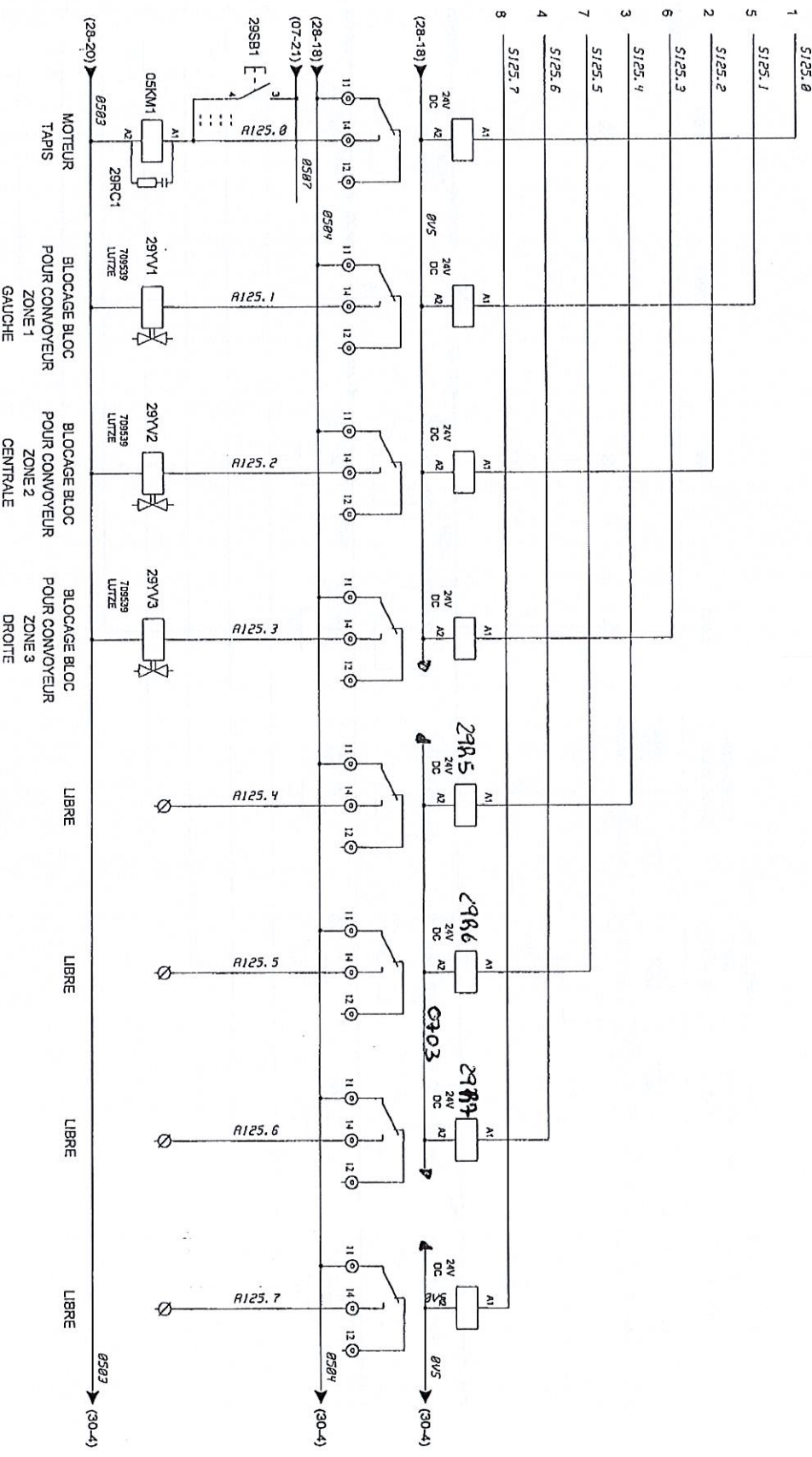
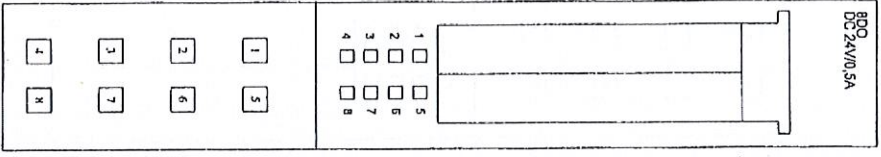
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8DO
DC 24V/0,5A

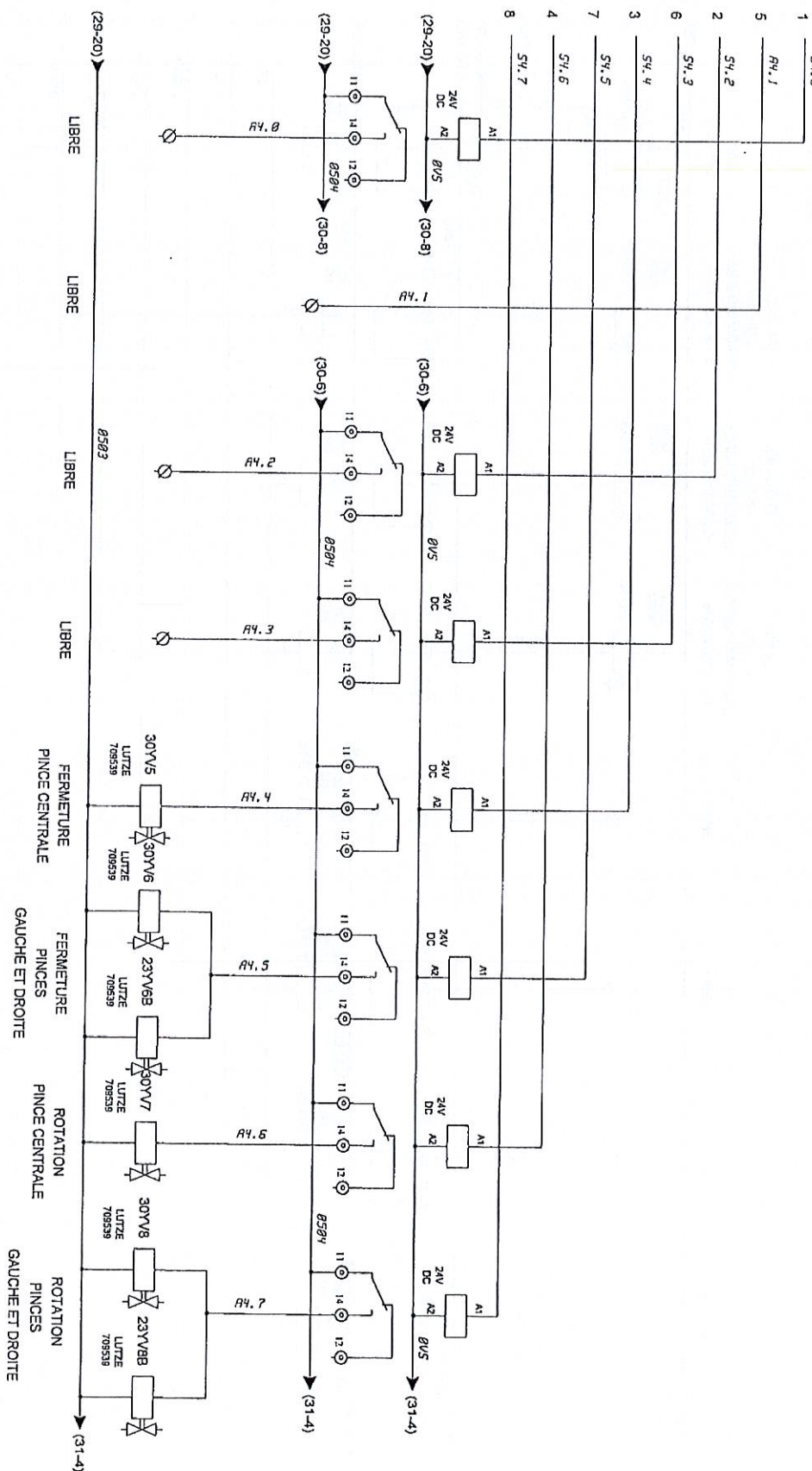
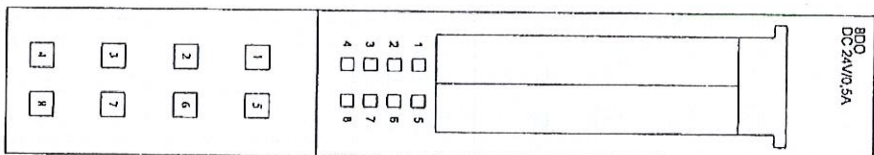


29E1
6ES7 193-4CB30-0AA0U
6ES7 132-4BD00-0AA0



- 1 - 1-2 (05-3)
- 3 - 1-4 (05-3)
- 5 - 1-6 (05-3)
- 13 - 1-4 -
- 21 - 2-2 -
- 31 - 3-2 -
- 43 - 4-4 -

30E1
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6ES7 132-1BD00-0AA0



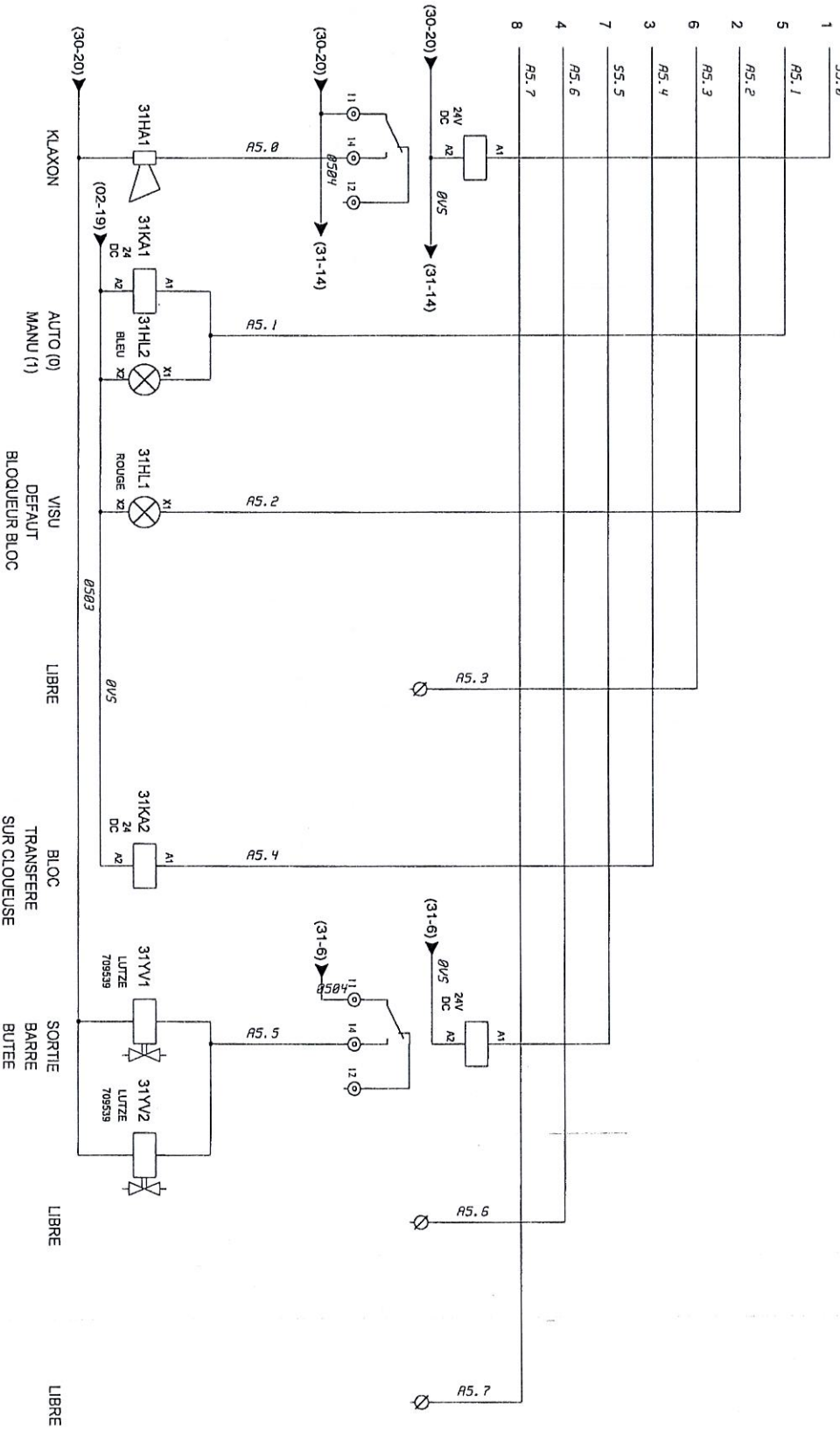
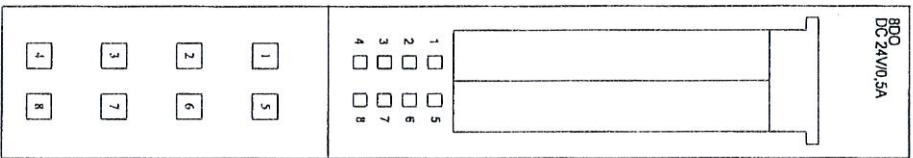
S.O.S. SODEHE

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CHARGEUR DE BLOC\PRO05 SACCHI PALLETS\

SORTIES

28-01-2011

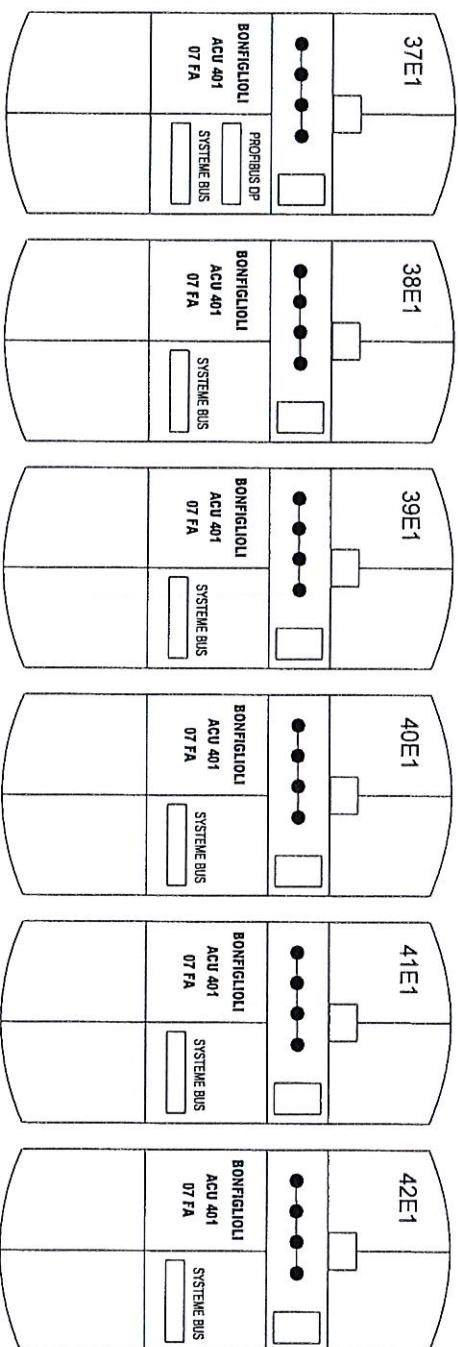
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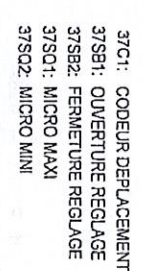
14	11	(07-19)
12	11	-
24	21	(07-8)
22	21	-
34	31	-
32	31	-
44	41	-
42	41	-

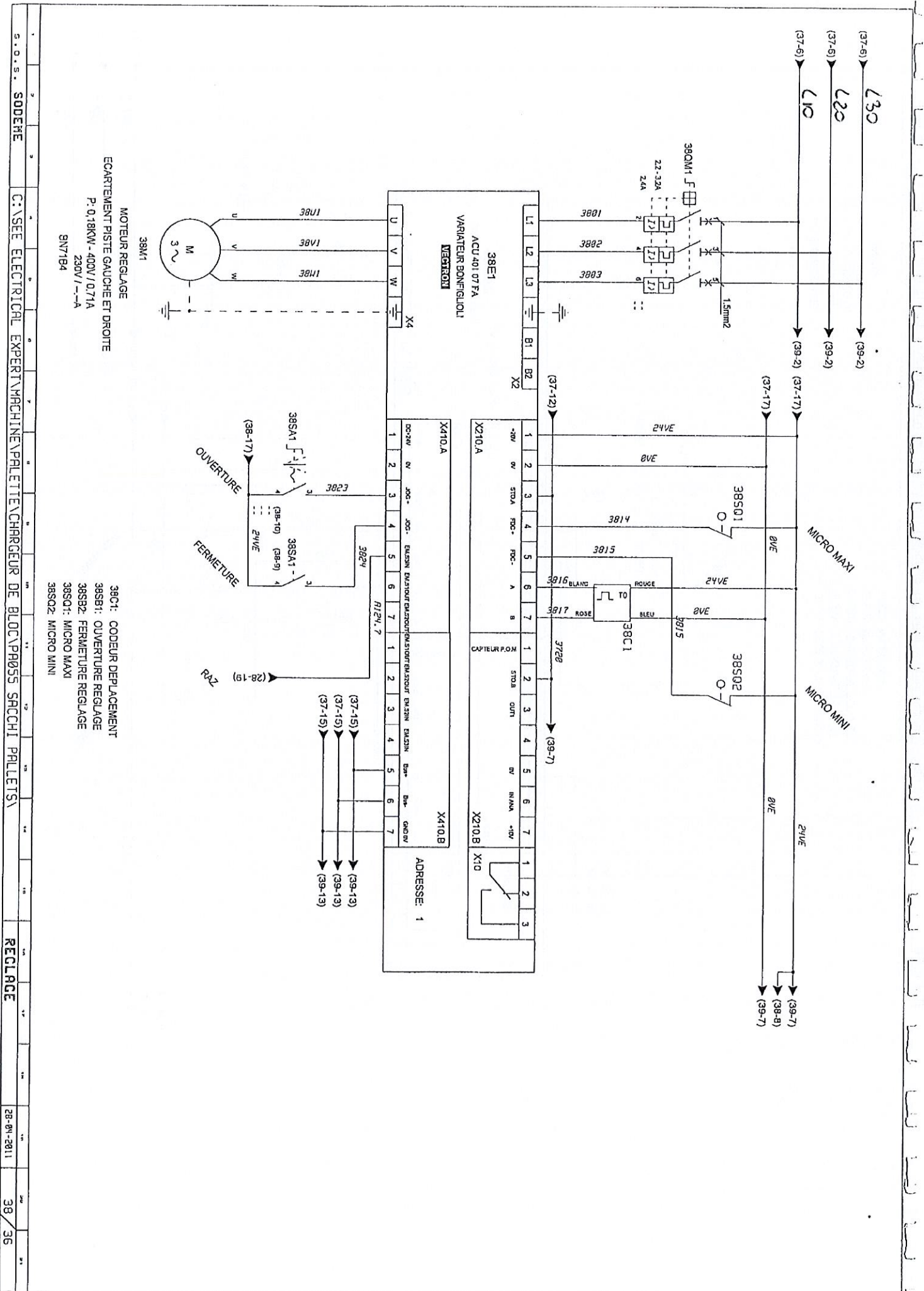
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32	31	-
44	41	-
42	41	-

CONFIGURATION VARIATEURS REGLAGES

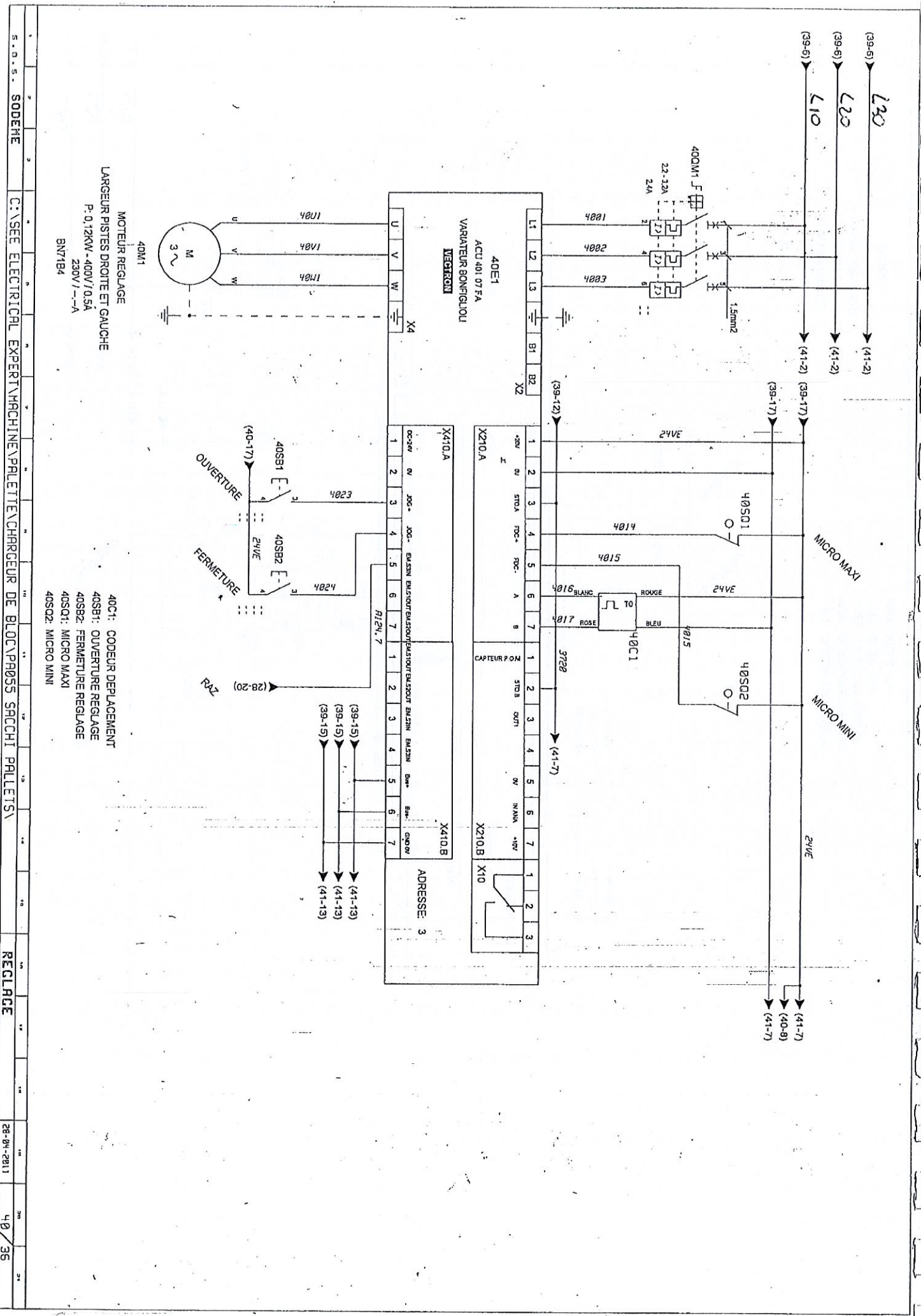


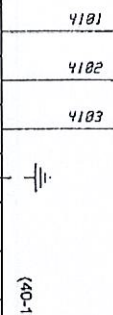
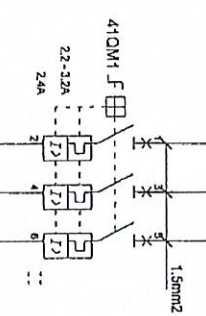
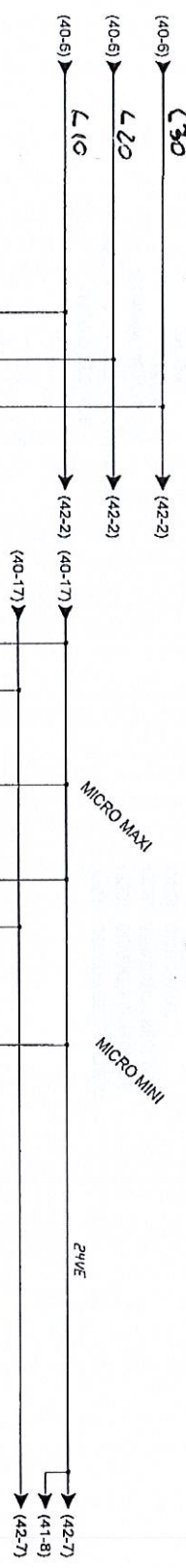
ECARTEMENT PISTE
PINCES EXTERIEURS
GAUCHE ET DROITE
LARGEUR PISTE
CENTRALE EN ENTREE



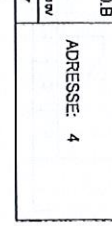
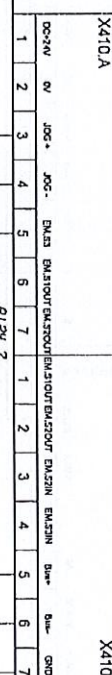
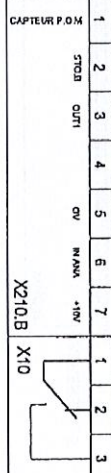
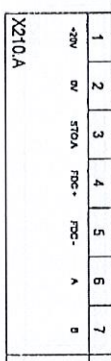
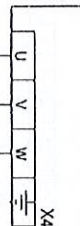




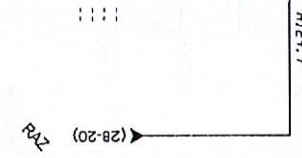
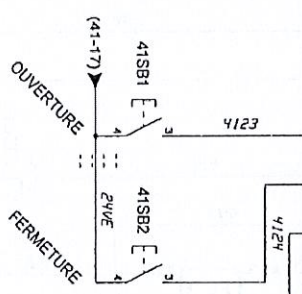




41E1
ACU 401 07 FA
VARIATEUR BONFIGLIOU
MEGATRON



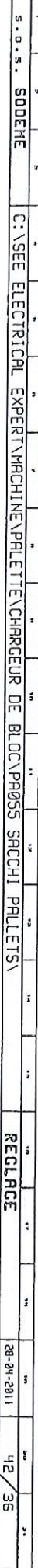
ADRESSE: 4



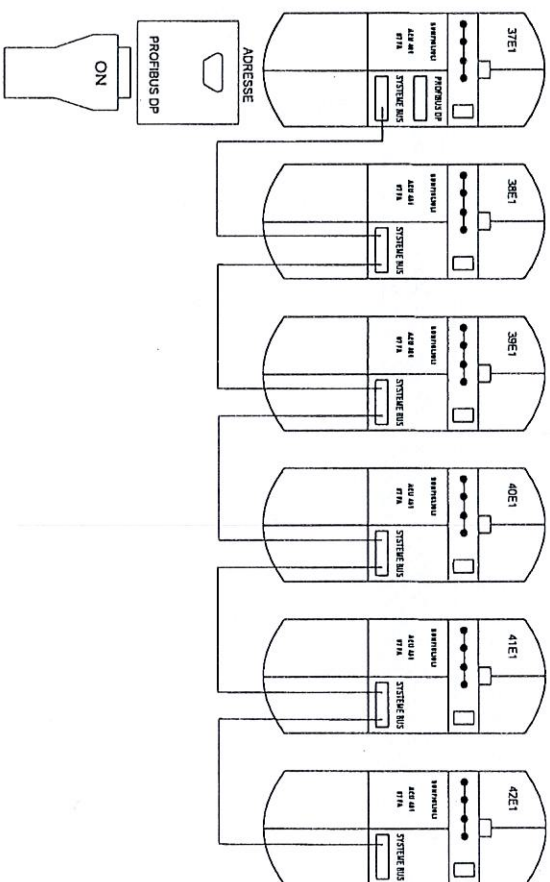
41M1

MOTEUR REGLAGE
LARGEUR PISTE GAUCHE ET DROITE EN ENTREE
P: 0,12KW - 400V / 0,5A
230V / --A
BN71B4

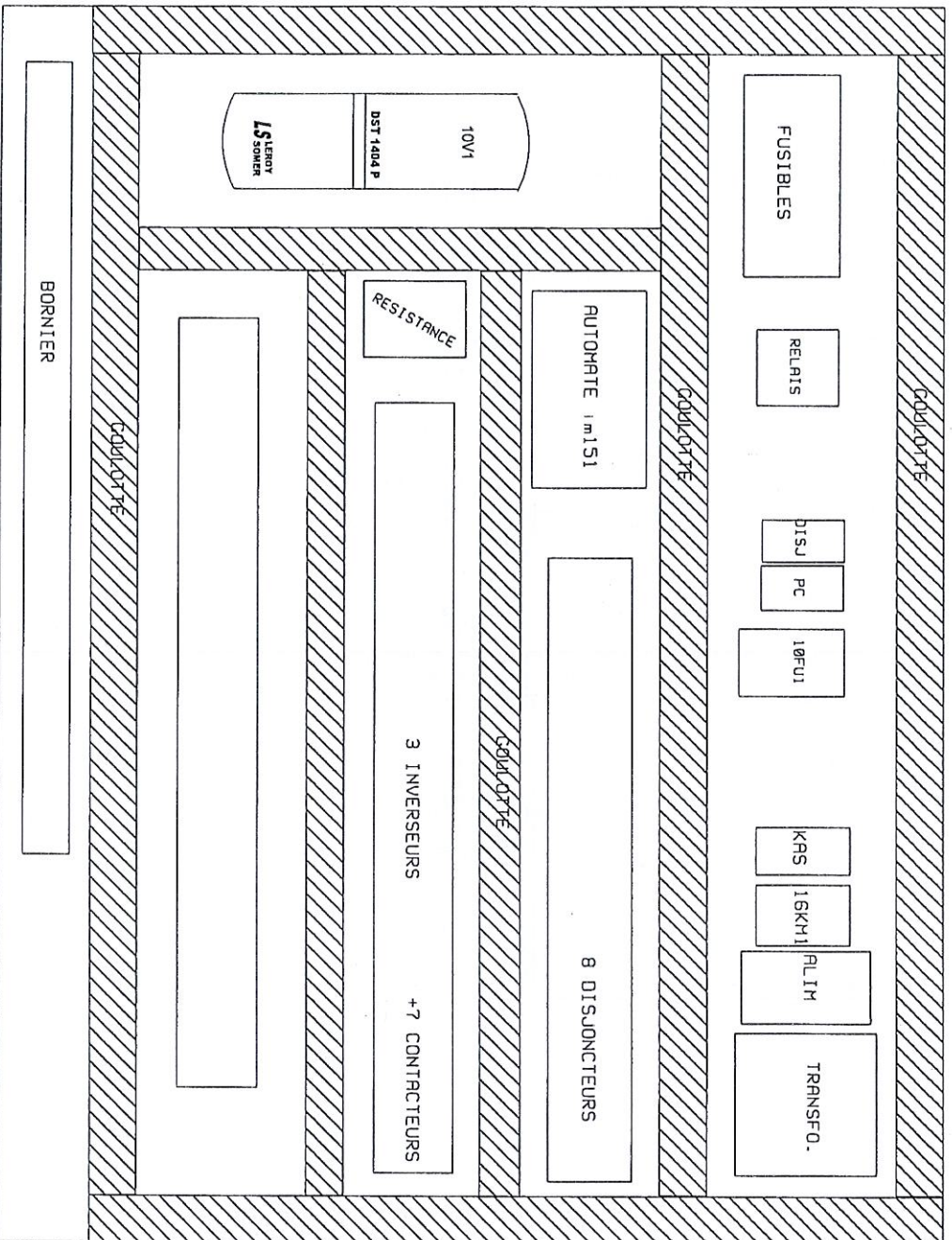
- 41C1: CODEUR DEPLACEMENT
- 41SB1: OUVERTURE REGLAGE
- 41SB2: FERMETURE REGLAGE
- 41SQ1: MICRO MAXI
- 41SQ2: MICRO MINI



ARCHITECTURE SYSTEME BUS



IMPLANTATION ARMOIRE

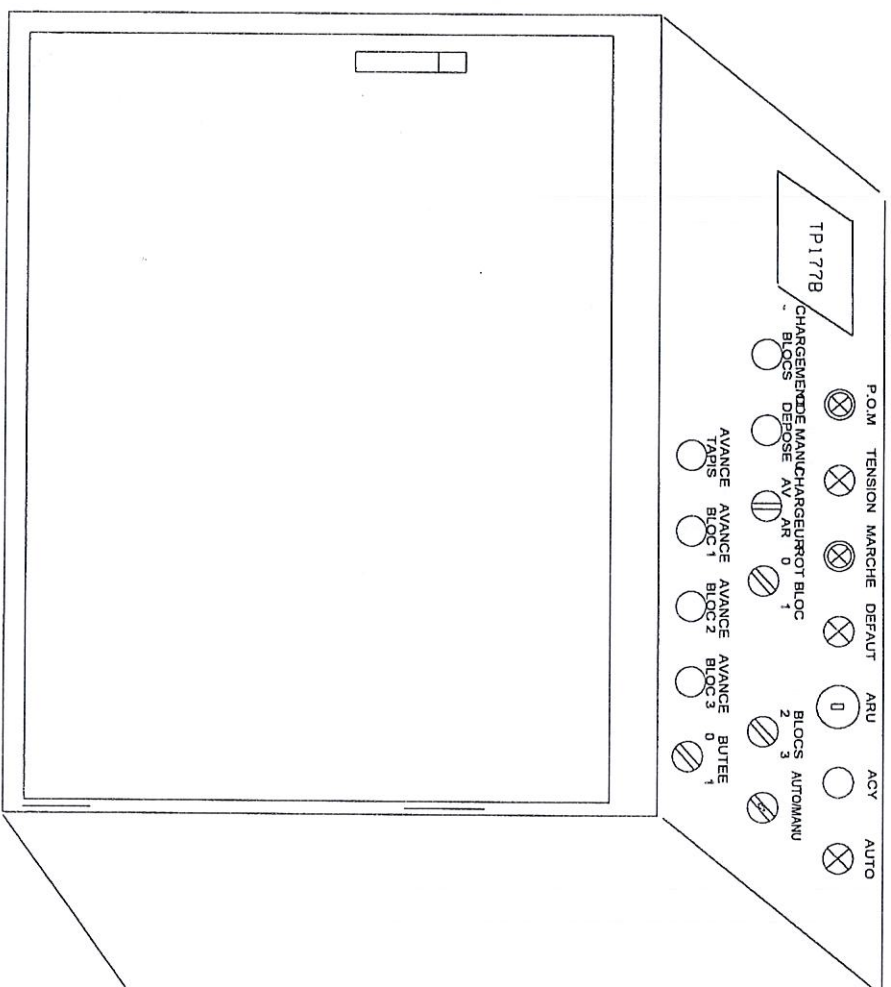


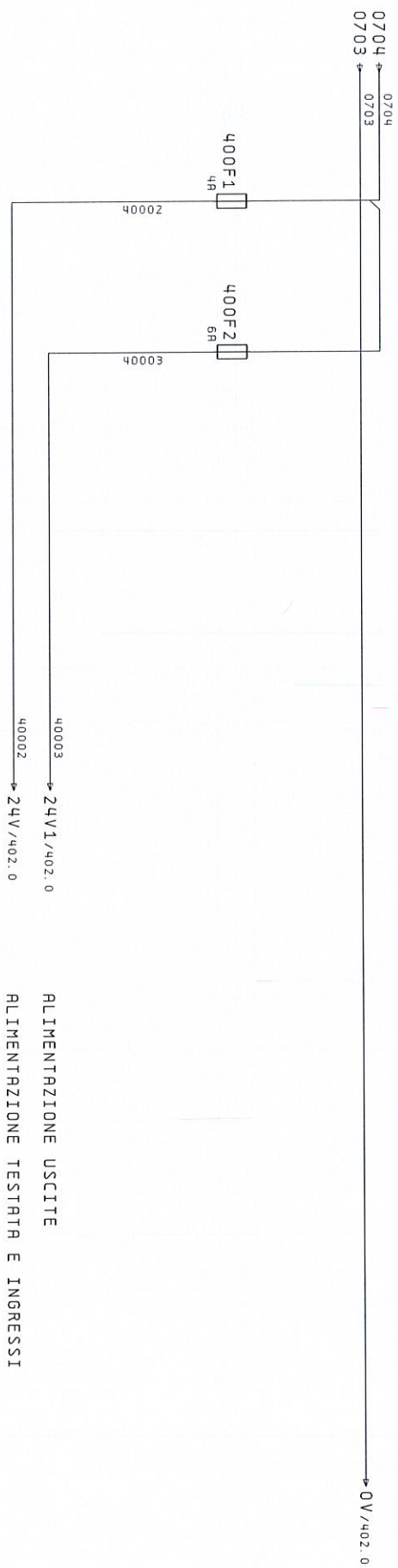
Value of FACE)



AVANCE
ZONE 8

IMPLANTATION ARMOIRE

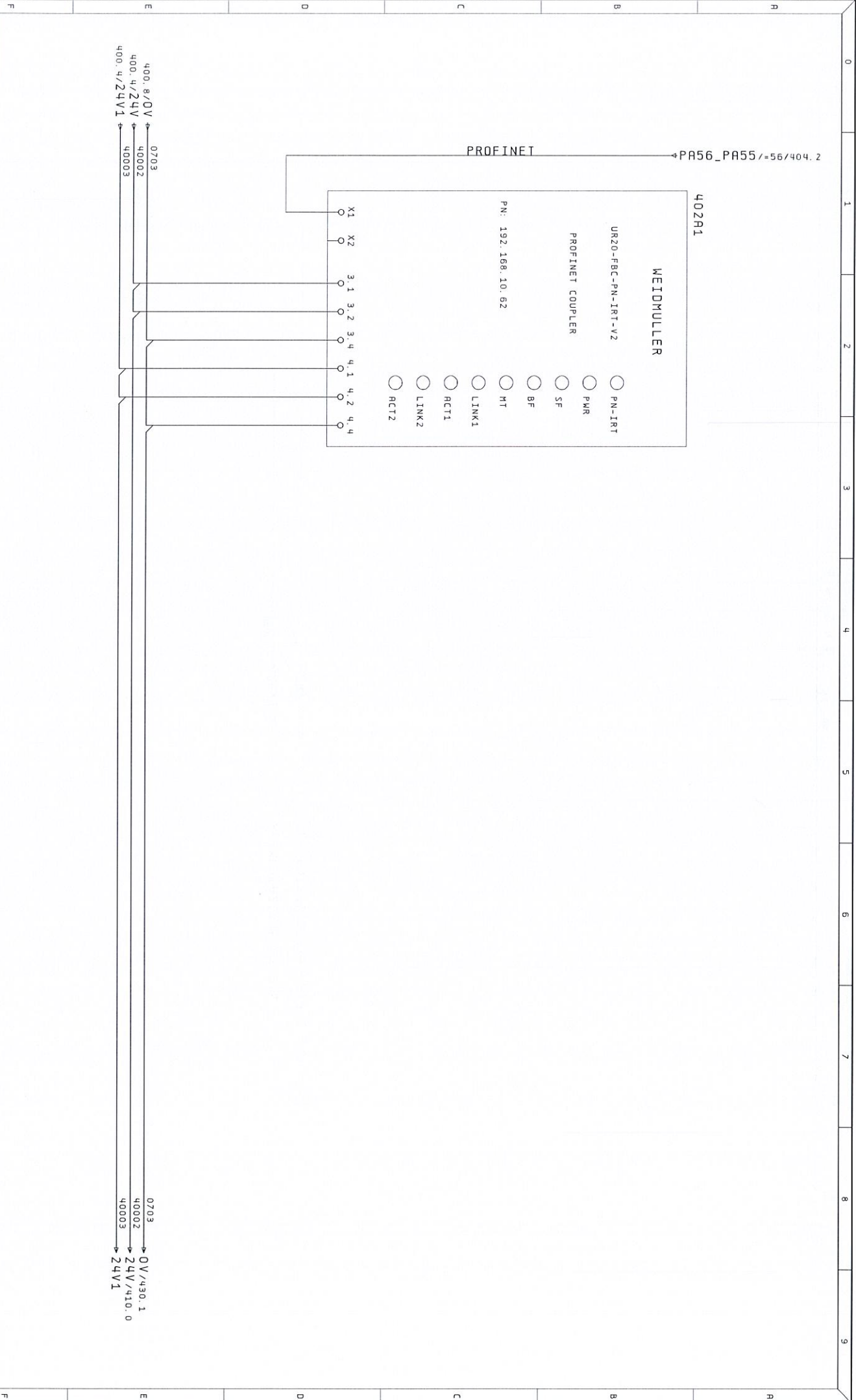




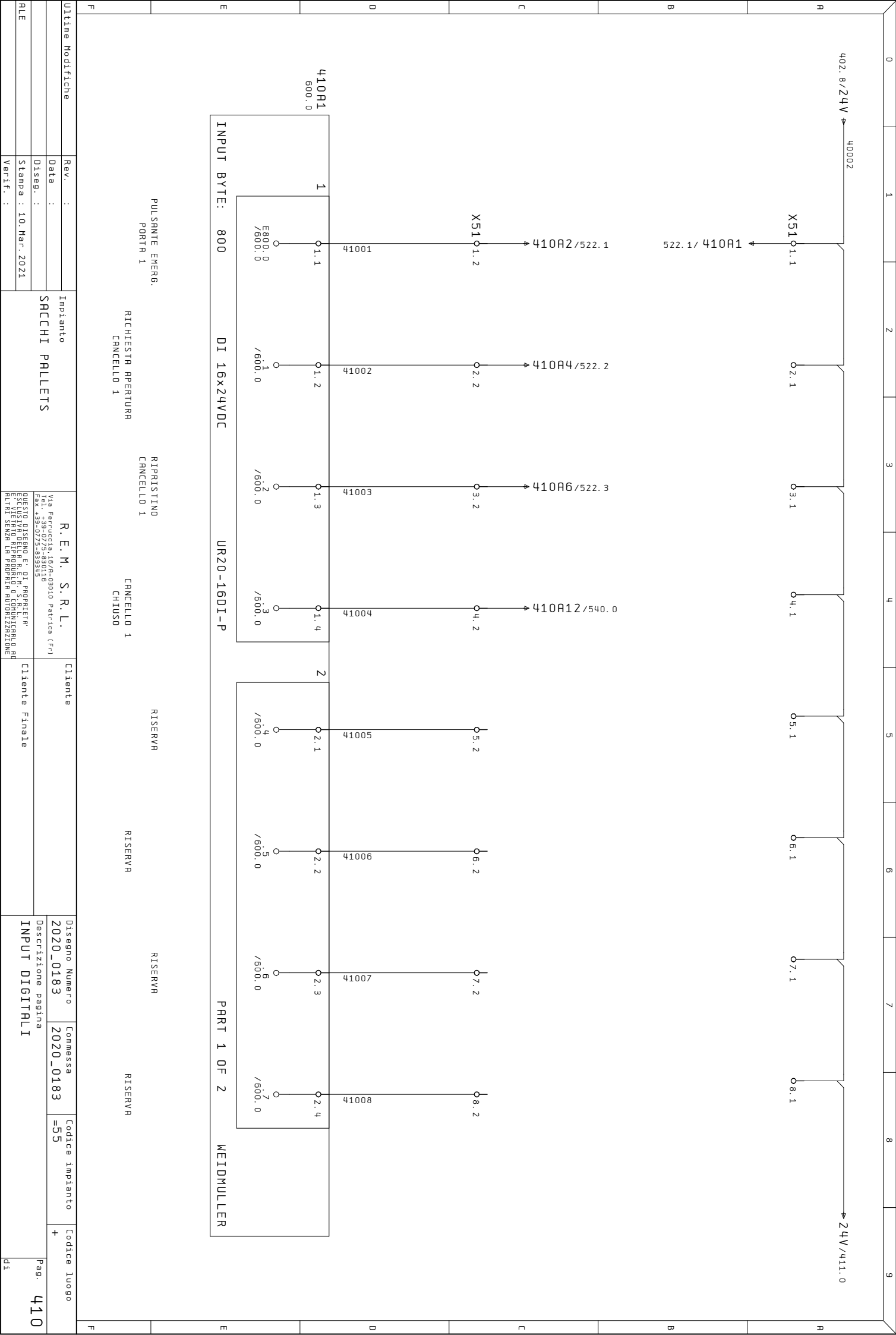
ALIMENTAZIONE USCITE

ALIMENTAZIONE TESTATA E INGRESSI

Ultimo Modifiche		Impianto	
Rev. :			
Data :	SACCHI PALLETS		
Diseg. :			
Stampa :	28. Gen. 2021		
Verif. :			
R. E. M. S. R. L.		Cliente	
Via Farcuccia 16/A-03010 Patrica (FR)			
Tel. +39-0775-830110			
Fax +39-0775-839345			
QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELL'INGEGNERO S. CHIONICCHIO E NON PUO' ESSERE RIPRODOTTO, COPIATO, RITRANSMESSO, VENDUTO, NESSUNO DEI SUOI CONTENUTI, SENZA LA PROPRIA AUTORIZZAZIONE		Cliente finale	
Disegno Numero		Comessa	Codice Impianto
2020_0183		2020_0183	=55
Descrizione pagina		Pag. 400	
PROTEZIONE ALIMENTAZIONE		01	



Ultimo Modifica		Rev. :		Impianto		R.E.M. S.R.L.		Cliente		Disegno Numero		Comessa		Codice impianto		Codice luogo	
Data :		Disegno :		Stampa : 28. Gen. 2021		Via Forquasia 16/A-03010 Patrica (Fr)		Via Forquasia 16/A-03010 Patrica (Fr)		Disegno 2020_0183		2020_0183		=55		+	
Verif :		Stampa :		Stampa :		Tel. +39-0775-430110		Tel. +39-0775-430110		Descrizione pagina		2020_0183		=55		Pas. 402	
Verif :		Stampa :		Stampa :		Fax +39-0775-439345		Fax +39-0775-439345		ALIMENTAZIONE TESTATA I/O		2020_0183		=55		di	
Verif :		Stampa :		Stampa :		QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DI R.E.M. S.R.L. E' vietata espressamente la ristampa o l'uso non autorizzato senza permesso scritto dalla R.E.M. S.R.L.		QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DI R.E.M. S.R.L. E' vietata espressamente la ristampa o l'uso non autorizzato senza permesso scritto dalla R.E.M. S.R.L.		ALIMENTAZIONE TESTATA I/O		2020_0183		=55		di	



430R1
602.0

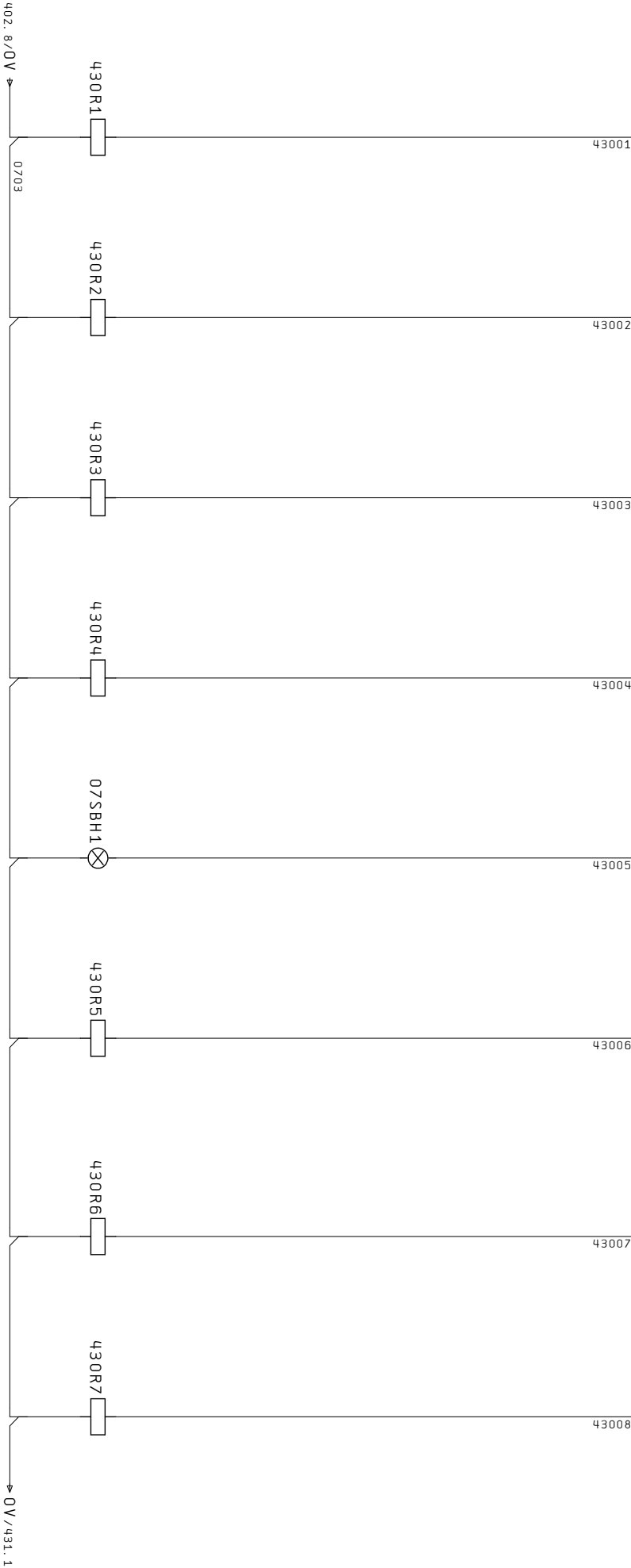
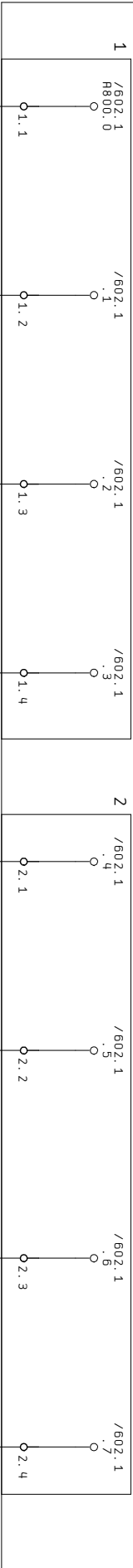
OUTPUT BYTE: 800

DQ 16x24VDC

UR20-1600-P

PART 1 OF 2

WEIDMULLER



EMERGENZA 1
R PLC

EMERGENZA 2
R PLC

EMERGENZA 3
R PLC

SEGNALAZIONE
EMERGENZA RIPRISTINATA

COMANDO
ELETTROVALVOLA
ARRIA GENERALE

PORTE CHIUSE
R PLC

ARRESTO
MACCHINA

START
MACCHINA
DA PRO56

Ultime Modifiche		Rev. :	Impianto	
		Data :	SACCHI PALLETS	
		Disegn. :		
FILE		Stampa : 10. Mar. 2021		
		Verif. :		
		R. E. M. S. R. L.	Cliente	
		Via Ferruccia, 16/R-03010 Patrica (FR) Tel. +39-0775-830116 Fax +39-0775-833515		
		QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE	Cliente Finale	
		Disegno Numero 2020_0183	Comessa 2020_0183	Codice impianto =55
		Descrizione pagina OUTPUT DIGITALI		Codice luogo +
				Pag. 430 di 1

430R1
602.0

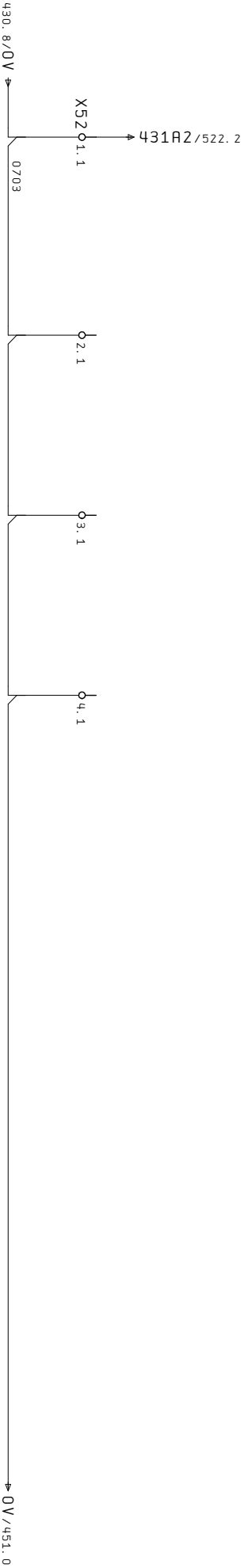
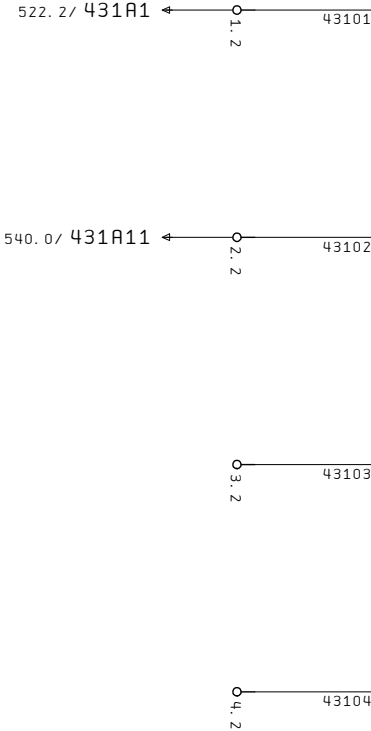
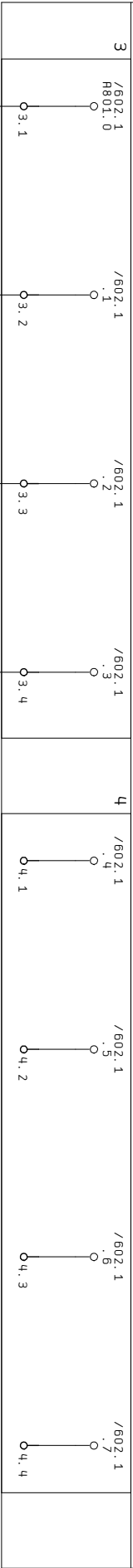
OUTPUT BYTE: 801

DQ 16x24VDC

UR20-1600-P

PART 2 OF 2

WEIDMULLER



SEGNALEZIONE
PROTEZIONE APERTA
CANCELLLO 1

SERRATURA
CANCELLLO 1

RISERVA

RISERVA

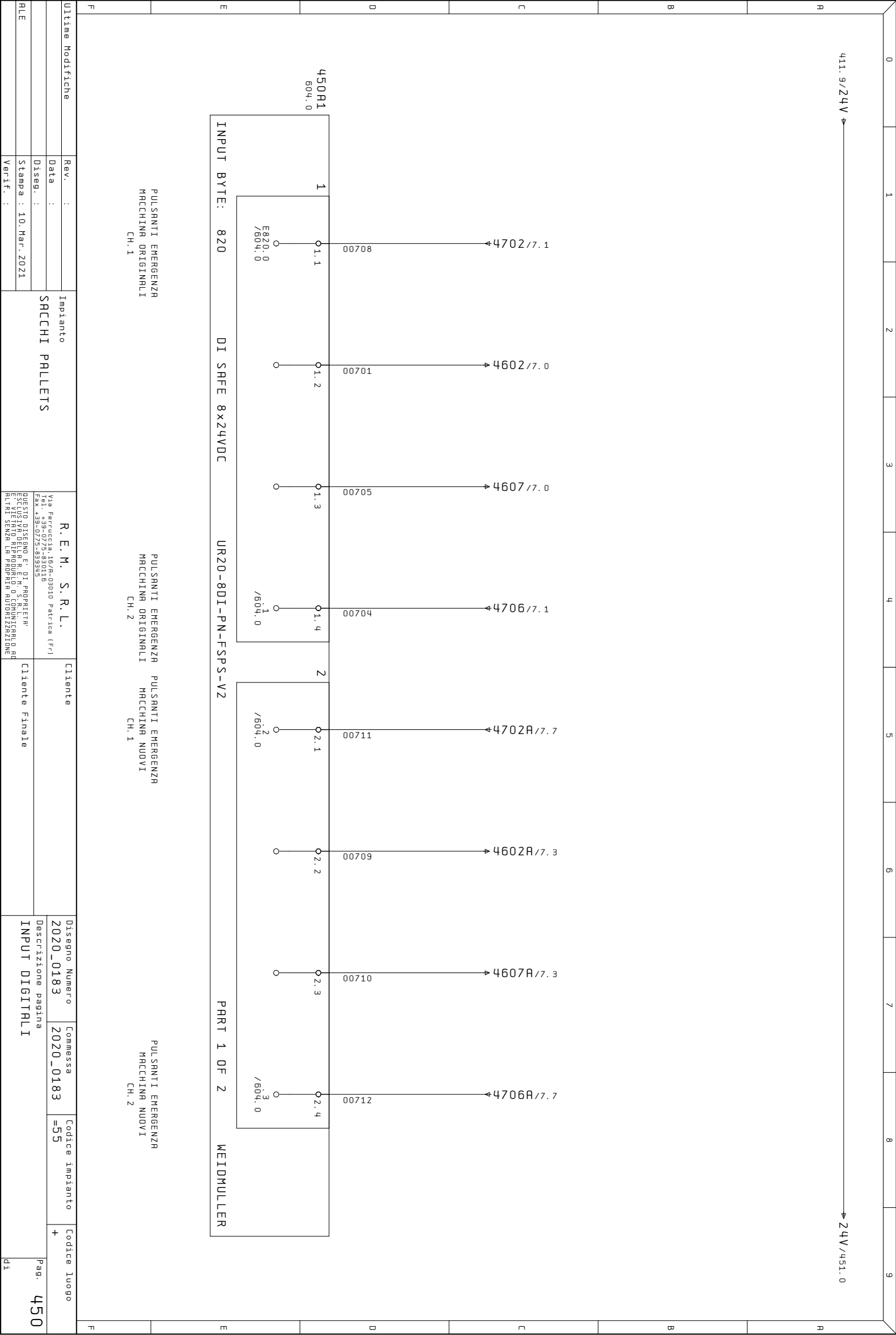
RISERVA

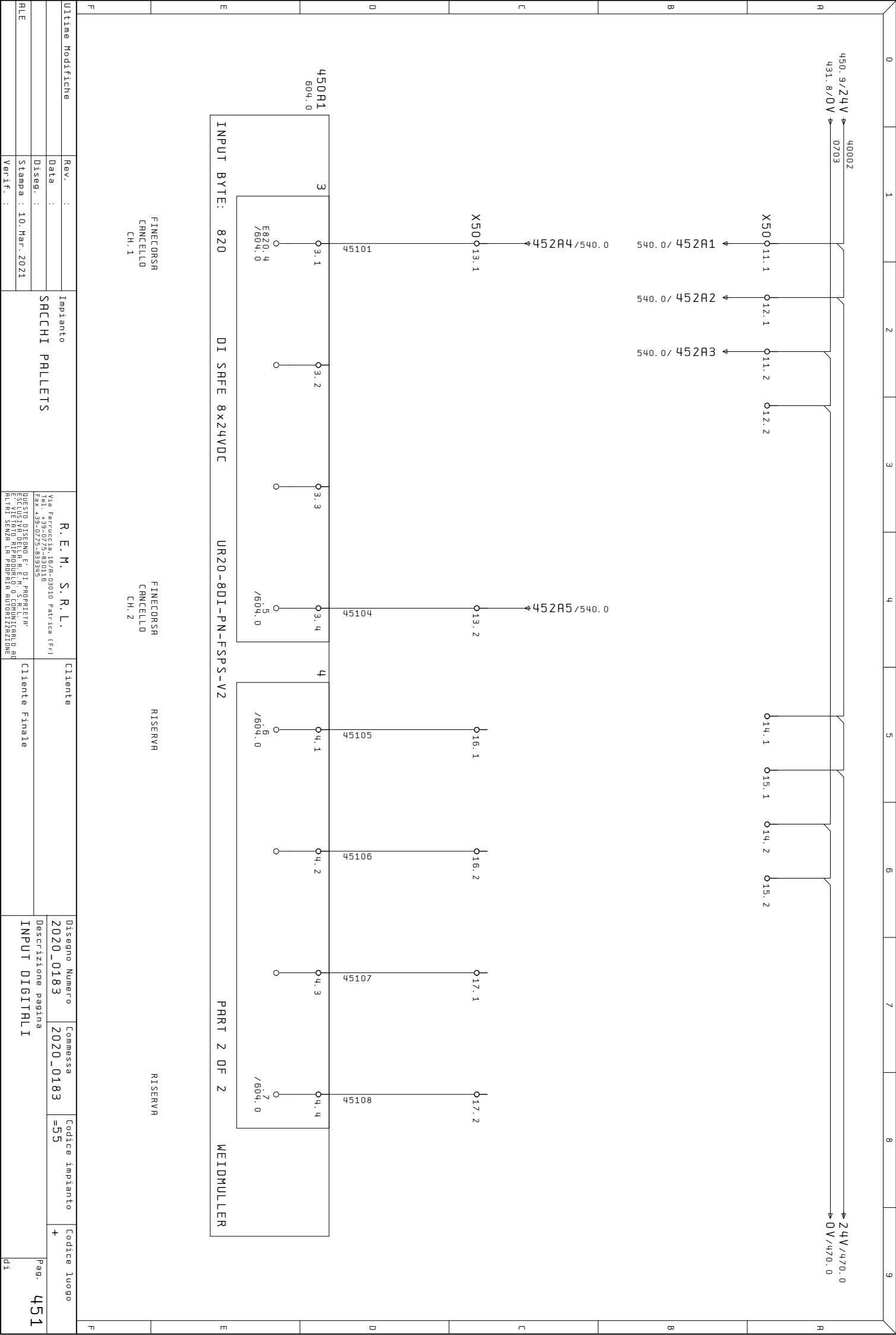
RISERVA

RISERVA

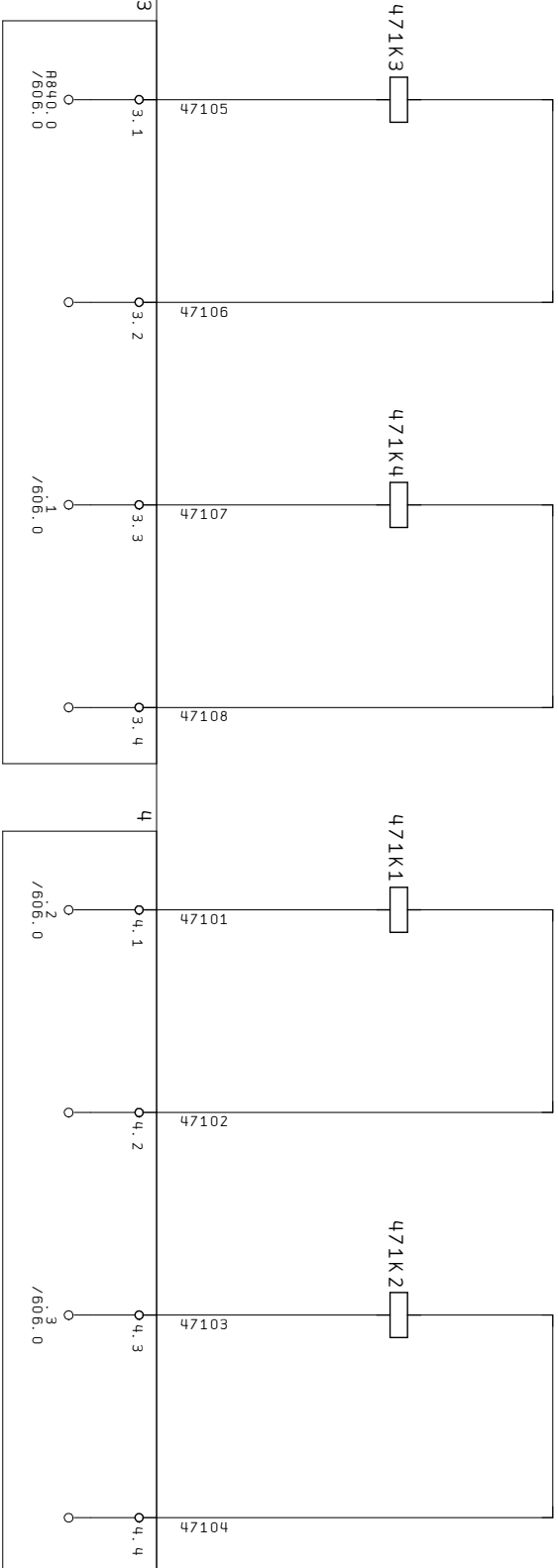
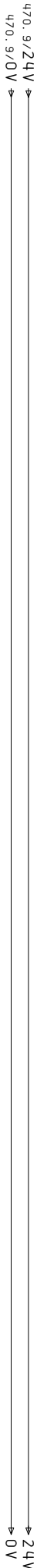
RISERVA

Ultima Modifiche		Rev. :	Impianto	
		Data :	R. E. M. S. R. L.	
		Disegn. :	SACCHI PALLETS	
ALE		Stampa :	10. Mar. 2021	
Verif. :				
		Via Ferruccio,16/R-03010 Patrica (FR)		Cliente
		Tel. +39-0775-482016		Disegno Numero
		Fax +39-0775-033505		2020_0183
		QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE VITTORIO RITRODURILO O COMMUNICATO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE		Comessa
		Cliente Finale		2020_0183
				Codice impianto
				=55
				Codice luogo
				+
		Descrizione pagina		Pag. 431
		OUTPUT DIGITALI		di





0		1		2		3		4		5		6		7		8		9	
451.9/24V		451.9/0V																24V/471.0	
																		0V/471.0	
R																			
B																			
C																			
D																			
E																			
F																			



OUTPUT BYTE: 840 4 DI SAFE + 4 DO SAFE UR20-4DI-4DO-PN-FSPS-V2 PART 2 OF 2 WEIDMULLER

492.1
492.3
470.7

492.1
492.3
470.7

7.2.1
470.5

7.2.1
470.5

EMERGENZA
R DRLOD
CH1

EMERGENZA
R DRLOD
CH2

CIRCUITO
RUSILIRI CH.1

CIRCUITO
RUSILIRI CH.2

Ultime Modifiche	Rev. :	Impianto	R. E. M. S. R. L.				Cliente	Disegno Numero	Comessa	Codice impianto	Codice luogo
	Data :	SACCHI PALLETS	Via Ferruccio,16/R-09010 Patrica (FR)				Cliente Finale	2020_0183	2020_0183	=55	+
	Disegn. :		Tel. +39-0775-830116 Fax +39-0775-833915					Descrizione pagina	OUTPUT DIGITALI	Pag. 471	
ALE	Stampa : 10. Mar. 2021		QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE								di
	Verif. :										

	0	1	2	3	4	5	6	7	8	9
R	430R1 430.1 24VE E124.0 E0.3 E0.4 E125.0 E8.0 430R2 430.2 430R3 430.3 430R5 430.6 430R6 430.7									
B										
C										
D										
E										
F										
Ultime Modifiche Rev. : Data : Disegn. : Stampa : 10.Mar.2021 Verif. : Impianto SACCHI PALLETS R. E. M. S. R. L. Via Ferruccia,16/R-03010 Patrica (FR) Tel. +39-0775-830116 Fax +39-0775-833515 Cliente QUESTO DISEGNO E' DI PROPRIETA' R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE Disegno Numero 2020_0183 Commissa 2020_0183 Codice impianto =55 Codice luogo + Pag. 490 di EMERGENZA 1 R PLC EMERGENZA 2 R PLC EMERGENZA 3 R PLC PORTE CHIUSE R PLC ARRESTO MACHINR										

[illegible]

[illegible]

0		1		2		3		4		5		6		7		8		9	
A																			
431.2/431R11																			
451.2/452R2																			
540R1																			
PIZZATO																			
N6 2D6D411A																			
OR1																			
OB1																			
OR2																			
OB2																			
40002																			
0703																			
45101																			
45104																			
451.1/452R4																			
451.4/452R5																			
410.4/410R12																			
41004																			
IS1																			
IS2																			
I3																			
I4																			
43102																			
540R2																			
PIZZATO																			
VN N6 F31																			
B																			
C																			
D																			
E																			
F																			
FINECORSA SICUREZZA PORTA ACCESSO 1																			
F																			
Ultime Modifiche																			
Rev. :																			
Data :																			
Disegn. :																			
Stampa : 10. Mar. 2021																			
Verif. :																			
Impianto																			
SACCHI PALLETS																			
R. E. M. S. R. L.																			
Via Ferruccio, 16/R-09010 Patrica (FR)																			
Tel. +39-0775-830116																			
Fax +39-0775-833905																			
QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE R. E. M. S. R. L.																			
E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE																			
Cliente																			
Cliente Finale																			
Disegno Numero																			
2020_0183																			
Comessa																			
2020_0183																			
Codice impianto																			
=55																			
Codice luogo																			
+																			
Pag. 540																			
di																			

	0	1	2	3	4	5	6	7	8	9
R	430R1 430.0 431.0 1.1 1.2 1.3 1.4 2.1 2.2 2.3 2.4 430.1 430.2 430.3 430.4 430.5 430.6 430.7 430.8 -430R1 -430R2 -430R3 -430R4 -07SBI1 -430R5 -430R6 -430R7 EMERGENZA 1 R PLC EMERGENZA 2 R PLC EMERGENZA 3 R PLC COMANDO ELETTROVALVOLA ARIA GENERALE SEGNALIZAZIONE EMERGENZA RIPRISTINATA PORTE CHIUSE R PLC ARRESTO MACCHINA START MACCHINA DA PRO56 3.1 3.2 3.3 3.4 4.1 4.2 4.3 4.4 431.1 431.2 431.3 431.4 431.5 431.6 431.7 431.8 -5ZZR1-5ZZPH1: SEGNALIZAZIONE PROTEZIONE APERTA CANCELLO 1 -540R1: I4 SERRATURA CANCELLO 1 -X52: 3. 2 RISERVA -X52: 4. 2 RISERVA -4: 4. 1 RISERVA -4: 4. 2 RISERVA -4: 4. 3 RISERVA -4: 4. 4 RISERVA									
B										
C										
D										
E										
F										
Ultime Modifiche Rev. : Data : Disegn. : Stampa : 10. Mar. 2021 Verif. : Impianto SACCHI PALLETS R. E. M. S. R. L. Via Ferruccia, 16/R-03010 Patrica (FR) Tel. +39-0775-830116 Fax +39-0775-833345 Cliente Cliente Finale Disegno Numero 2020_0183 Commissa 2020_0183 Codice impianto =55 Codice luogo + Descrizione pagina LAYOUT Pag. 602 di 1										

	0	1	2	3	4	5	6	7	8	9																																								
A	450R1 450.0 451.0 <table><tr><td>E820.00</td><td>1.¹/₄</td><td>/450.1</td><td>-07SB3:-2</td><td>PULSANITI EMERGENZA MACCHINA ORIGINALI CH.1</td></tr><tr><td>.10</td><td>1.⁴/₄</td><td>/450.4</td><td>-07SB3:-4</td><td>PULSANITI EMERGENZA MACCHINA ORIGINALI CH.2</td></tr><tr><td>.20</td><td>2.¹/₄</td><td>/450.5</td><td>-9.2</td><td>PULSANITI EMERGENZA MACCHINA NUOVI CH.1</td></tr><tr><td>.30</td><td>2.⁴/₄</td><td>/450.8</td><td>-10.2</td><td>PULSANITI EMERGENZA MACCHINA NUOVI CH.2</td></tr><tr><td>.40</td><td>3.¹/₄</td><td>/451.1</td><td>-540R1:0S1</td><td>FINECORSR CANCELLO CH.1</td></tr><tr><td>.50</td><td>3.⁴/₄</td><td>/451.4</td><td>-540R1:0S2</td><td>FINECORSR CANCELLO CH.2</td></tr><tr><td>.60</td><td>4.¹/₄</td><td>/451.5</td><td>-X50:16.1</td><td>RISERVA</td></tr><tr><td>.70</td><td>4.⁴/₄</td><td>/451.8</td><td>-X50:17.2</td><td>RISERVA</td></tr></table>										E820.00	1. ¹ / ₄	/450.1	-07SB3:-2	PULSANITI EMERGENZA MACCHINA ORIGINALI CH.1	.10	1. ⁴ / ₄	/450.4	-07SB3:-4	PULSANITI EMERGENZA MACCHINA ORIGINALI CH.2	.20	2. ¹ / ₄	/450.5	-9.2	PULSANITI EMERGENZA MACCHINA NUOVI CH.1	.30	2. ⁴ / ₄	/450.8	-10.2	PULSANITI EMERGENZA MACCHINA NUOVI CH.2	.40	3. ¹ / ₄	/451.1	-540R1:0S1	FINECORSR CANCELLO CH.1	.50	3. ⁴ / ₄	/451.4	-540R1:0S2	FINECORSR CANCELLO CH.2	.60	4. ¹ / ₄	/451.5	-X50:16.1	RISERVA	.70	4. ⁴ / ₄	/451.8	-X50:17.2	RISERVA
E820.00	1. ¹ / ₄	/450.1	-07SB3:-2	PULSANITI EMERGENZA MACCHINA ORIGINALI CH.1																																														
.10	1. ⁴ / ₄	/450.4	-07SB3:-4	PULSANITI EMERGENZA MACCHINA ORIGINALI CH.2																																														
.20	2. ¹ / ₄	/450.5	-9.2	PULSANITI EMERGENZA MACCHINA NUOVI CH.1																																														
.30	2. ⁴ / ₄	/450.8	-10.2	PULSANITI EMERGENZA MACCHINA NUOVI CH.2																																														
.40	3. ¹ / ₄	/451.1	-540R1:0S1	FINECORSR CANCELLO CH.1																																														
.50	3. ⁴ / ₄	/451.4	-540R1:0S2	FINECORSR CANCELLO CH.2																																														
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.70	4. ⁴ / ₄	/451.8	-X50:17.2	RISERVA																																														
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Ultime Modifiche	Rev. : Data : Disegn. : Stampa : 10.Mar.2021 Verif. :	Impianto SACCHI PALLETS	R.E.M. S.R.L. Via Ferruccio,16/R-09010 Patrica (FR) Tel. +39-0775-830116 Fax +39-0775-833945	Cliente	Disegno Numero 2020_0183	Commissa 2020_0183	Codice impianto =55	Codice luogo +
QUESTO DISEGNO E' DI PROPRIETA' E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE				Ciente Finale	LAYOUT	Pag. 604 di		

