

DESIGNATION

04	PUISSANCE 04
05	PUISSANCE 05
06	PUISSANCE 06
07	PUISSANCE 07
08	CONFIG 08
09	PUISSANCE 09
10	PUISSANCE 10
11	PUISSANCE 11
12	PUISSANCE 12
13	PUISSANCE 13
14	PUISSANCE 14
15	PUISSANCE 15
18	PUISSANCE 18
19	PUISSANCE 19
20	PUISSANCE 20
21	PUISSANCE 21
22	PUISSANCE 22
25	PUISSANCE 25
26	PUISSANCE 26
27	PUISSANCE 27
29	PUISSANCE 29
30	PUISSANCE 30
32	CONFIG RESEAU 32
38	PARAMETRES 38
39	PARAMETRES 39
46	DEVELOPPE 46
47	DEVELOPPE 47
48	DEVELOPPE 48
49	DEVELOPPE 49
50	DEVELOPPE 50
52	DEVELOPPE 53
53	DEVELOPPE 53
	DEVELOPPE 54
	DEVELOPPE 55
	DEVELOPPE 56

J					
I					
H					
G					
F					
E					
D					
C					
B					
A					

MODIFICATION

DATE

PAR

SPECIFICITE CLIENT :

DESSINE LE : 28-04-2011

PAR : F.T

Nbre de FOLIOS

122

MACHINE : *QUADRO COPPER CHI 1^{re} MACHINE*
CLOUEUSE DE PLATEAUX JET PAL 7

N° : PA044

CLIENT :

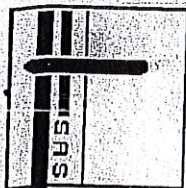
SACCHI PALLETS

TENSION : 3X400V+N

NOM PROGRAMME :

PUISSANCE MACHINE : 35KW

CONSOMMATION D'AIR :



SODEME

SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél : 02-41-42-35-00 Fax: 02-41-42-30-41

Ce plan est la propriété de S.A.S. SODEME. Il ne pourra sans son autorisation écrite, être utilisé ou communiqué à des tiers.
Toutes précautions utiles devront être prises pour en éviter la divulgation. (Loi du 11/03/1902.)

FOLIO

DESIGNATION

57	DEVELOPPE	57
58	DEVELOPPE	58
59	DEVELOPPE	61
60	DEVELOPPE	60
63	DEVELOPPE	63
64	DEVELOPPE	64
67	CONFIG CPU	67
69	CONFIG ET 200	69
70	ALIM 24V ENTREE	70
72	ENTREES	72
74	ENTREES	74
75	ENTREES	75
78	ENTREES	78
79	ENTREES	79
80	ALIM 24V SORTIES	80

MODIFICATION	DATE	PAR
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SPECIFICITE CLIENT:

DESSINE LE :	28-04-2011	PAR :	F.T	Nbre de FOLIOS :	122
MACHINE :	CLOUEUSE DE PLATEAUX JET PAL 7			N° :	PA044
CLIENT :	SACCHI PALLETS			TENSION :	3X400V+N
NOM PROGRAMME :					
PUISSANCE MACHINE :		35KW		CONSUMMATION D'AIR :	



SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tél: 02-41-42-35-00 Fax: 02-41-42-30-41

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FOLIO

DESIGNATION

156 DEVELOPPE 156
165 DEVELOPPE 165
166 DEVELOPPE 166
174 DEVELOPPE 174
175 DEVELOPPE 175
176 DEVELOPPE 176
177 DEVELOPPE 177
178 DEVELOPPE 178
180 DEVELOPPE 180
190 DEVELOPPE 190
191 DEVELOPPE 191
192 DEVELOPPE 192
193 DEVELOPPE 193
194 DEVELOPPE 194
206 DEVELOPPE 206
207 DEVELOPPE 207
208 DEVELOPPE 208
209 DEVELOPPE 209
210 DEVELOPPE 210
211 DEVELOPPE 211
213 DEVELOPPE 213
214 DEVELOPPE 214
215 DEVELOPPE 215

J				
I				
H				
G				
F				
E				
D				
C				
B				
A				
MODIFICATION		DATE	PAR	

SPECIFICITE CLIENT :

DESSINE LE : 28-04-2011

PAR : F.T

Nbre de FOLIOS : 122

MACHINE : CLOUEUSE DE PLATEAUX JET PAL 7

N° : PA044

CLIENT : SACCHI PALLETS

TENSION : 3X400V+N

NOM PROGRAMME :

PUISSANCE MACHINE : 35KW

CONSOMMATION D'AIR :



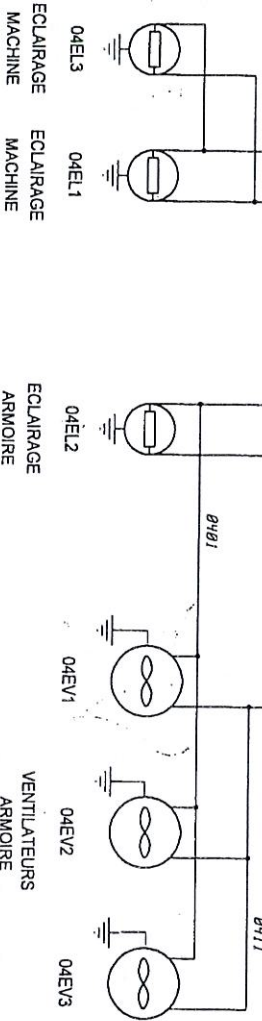
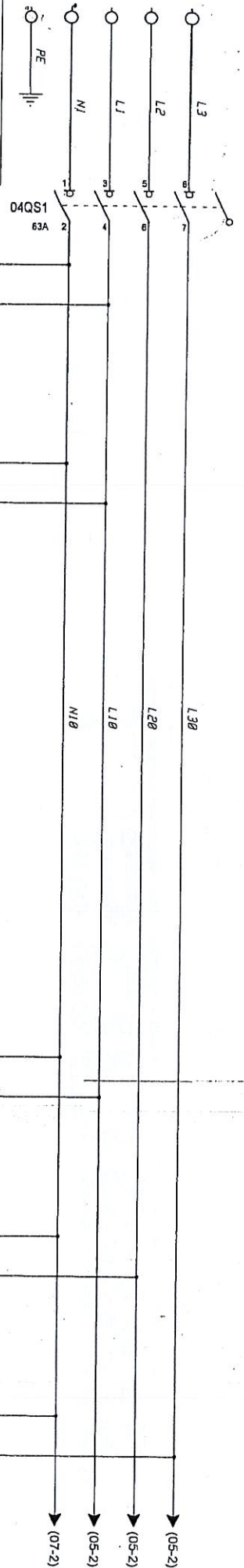
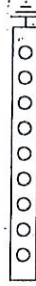
SODEME

SIEGE SOCIAL: Z.I. de la Croix Cadeau 49240 BP 60093 - AVRILLE Tel: 02-41-42-35-00 Fax: 02-41-42-30-41

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ALIMENTATION
3x400V 50Hz

BARRETTTE DE RACCORDEMENT
DE TOUTES LES TERRRES EN
ETOILE



PRISE COURANT 230VAC
ARMOIRE

ALIMENTATION 230VAC
MARQUEUSE 1

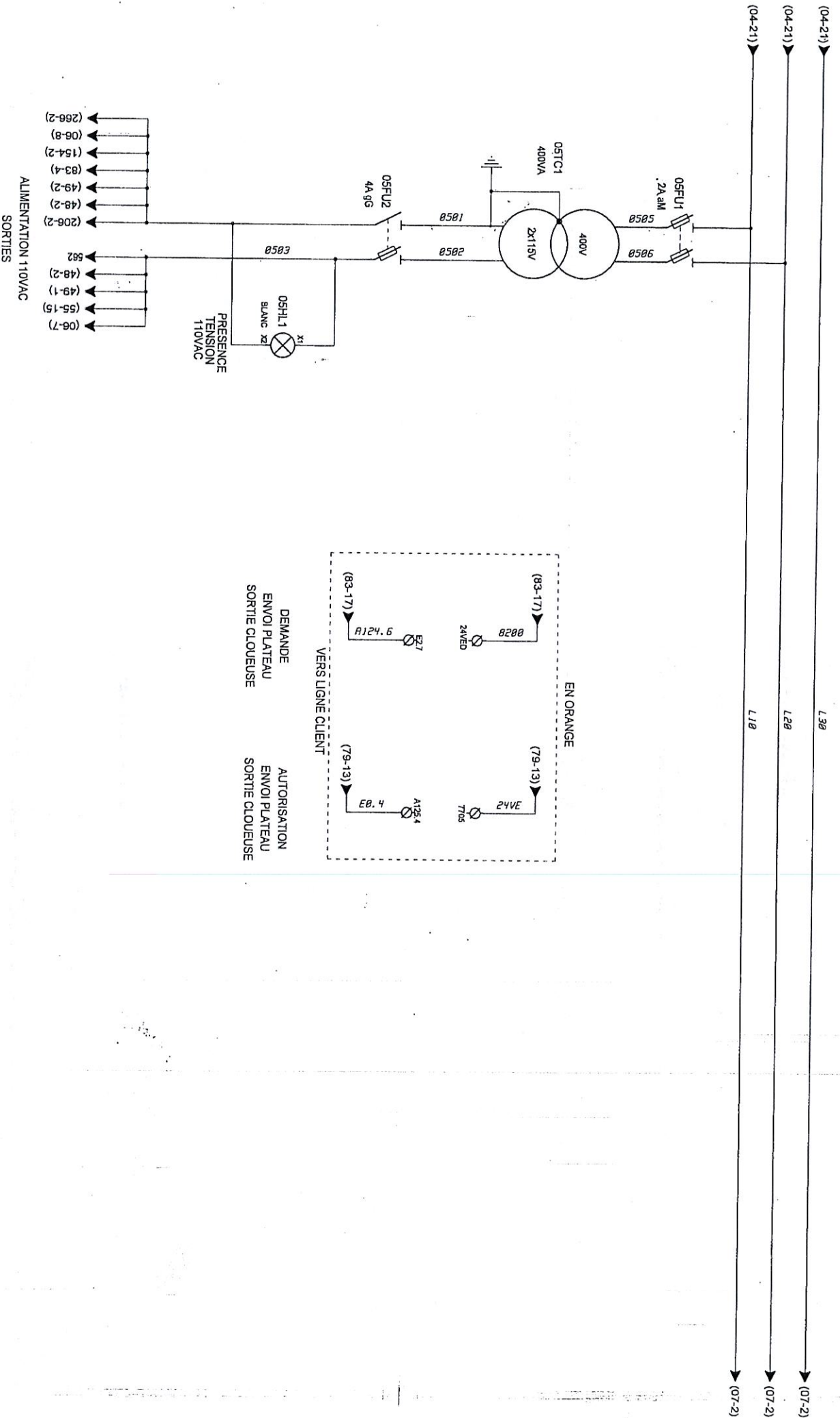
ALIMENTATION 230VAC
MARQUEUSE 2

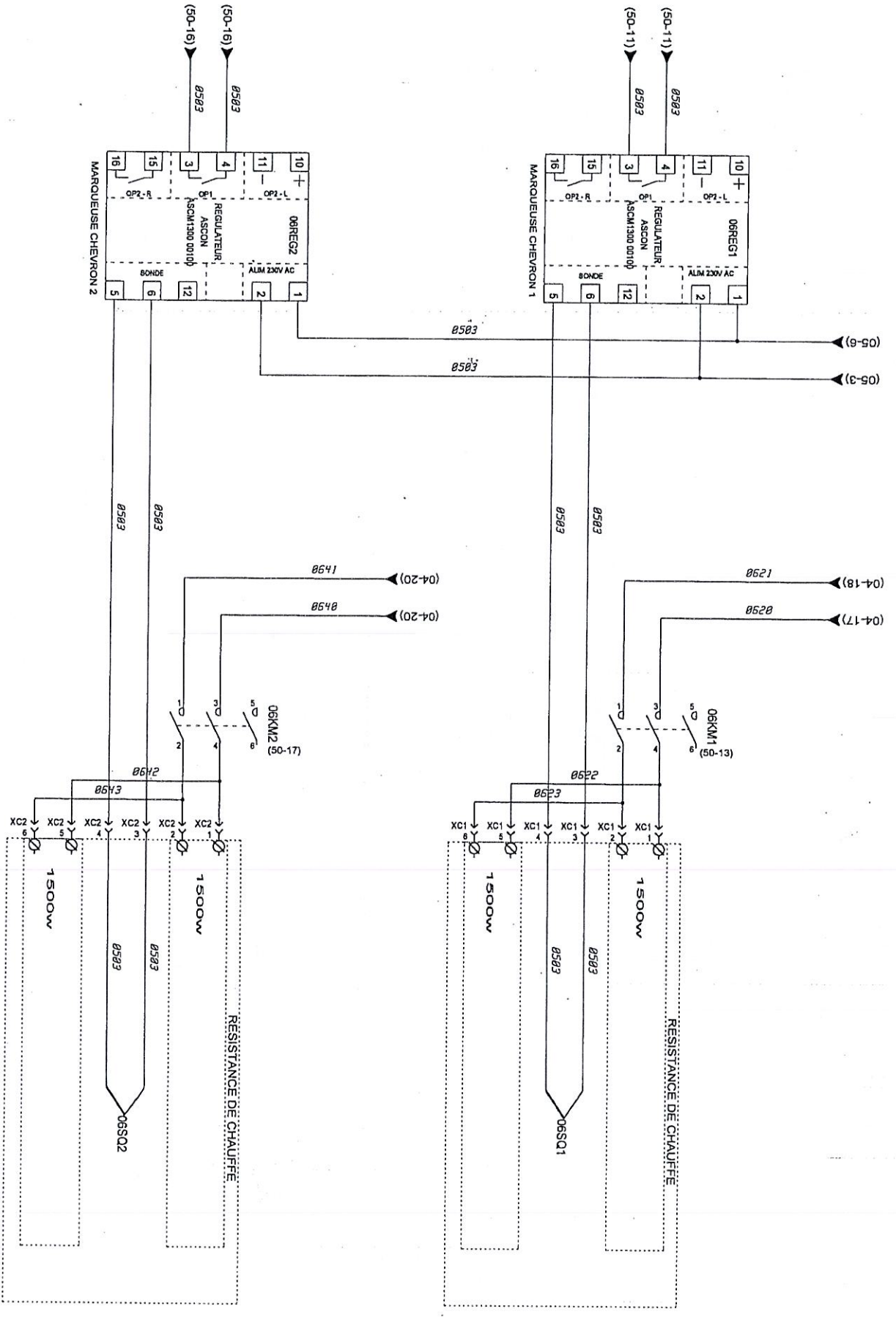
S.O.S. SODEME

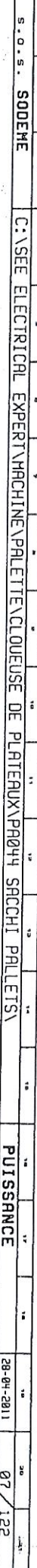
C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSE DE PLATEAUX\PROY4 SACCHI PALETS\

PUISSANCE

20-04-2011 04/122

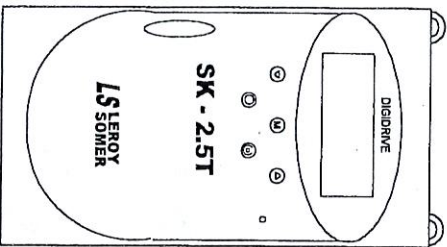






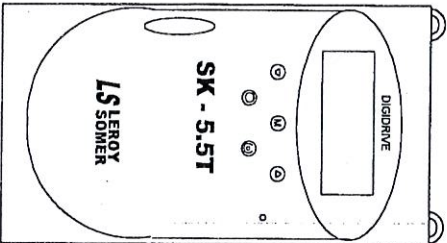
CONFIGURATION VARIATEURS CLOUEUSE

25E1



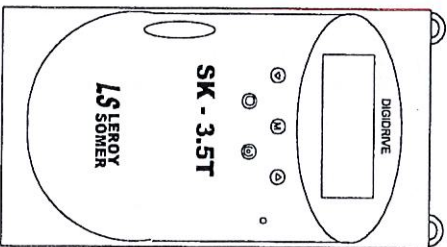
MONTÉE / DESCENTE
BOITE A CLOUS

33E1



MONTÉE / DESCENTE
PILE
EMPILEUR

35E1



CHAINES
DROITE ET GAUCHE
EMPILEUR

26E1

10

SP 16T

LS LEROY
SOMER

CLOUAGE

27E1

11

SP 16T

1

LS LEROY
SOMER

AVANCE
CHAINE
CHEVRON

29E1

DST 1404 P

12

PROFIBUS

LS LEROY
SOMER

AVANCE
CHAINE
PLANCHE GAUCHE

30V1

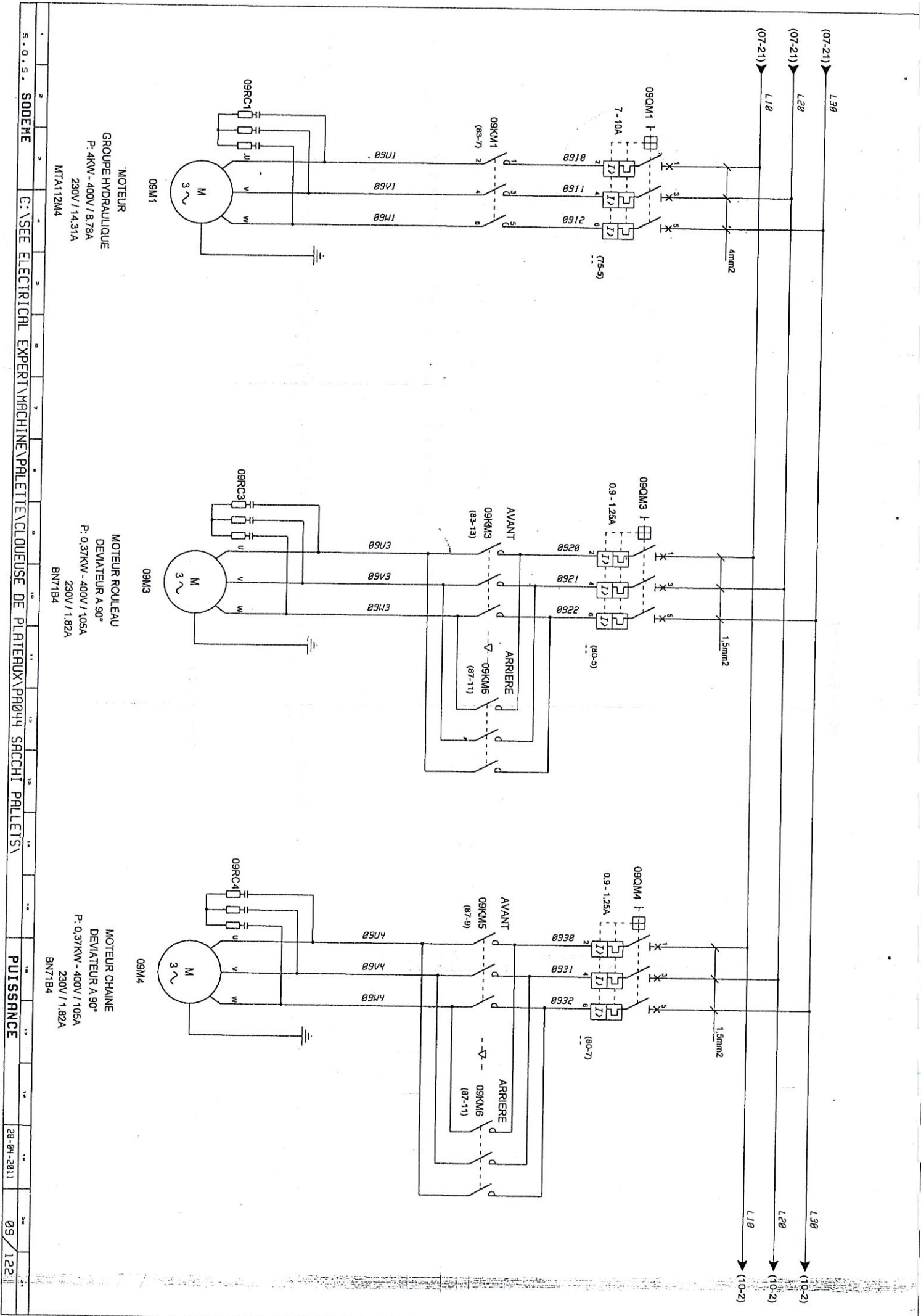
DST 1404 P

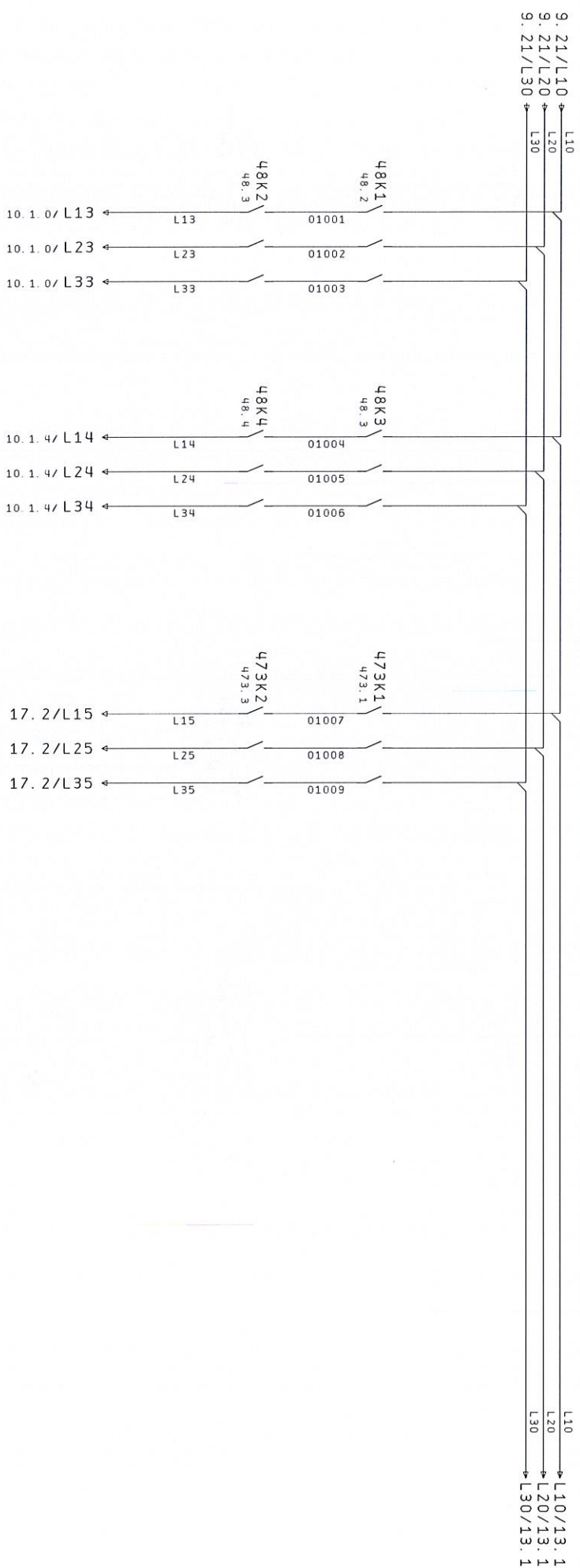
13

PROFIBUS

LS LEROY
SOMER

AVANCE
CHAINE
PLANCHE DROITE



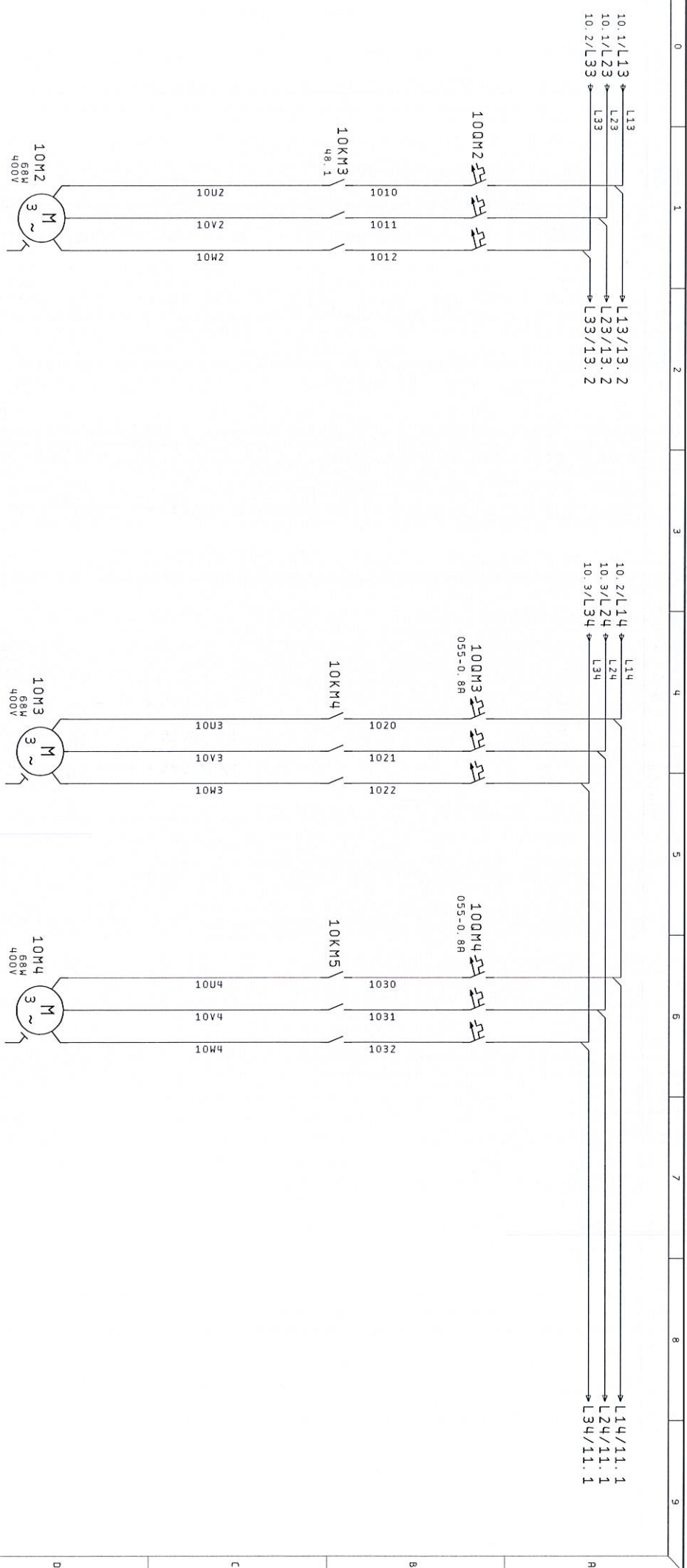


ALIMENTAZIONE
REGOLAZIONE

ALIMENTAZIONE
POTENZA

ALIMENTAZIONE
POTENZA USCITA

[illegible]

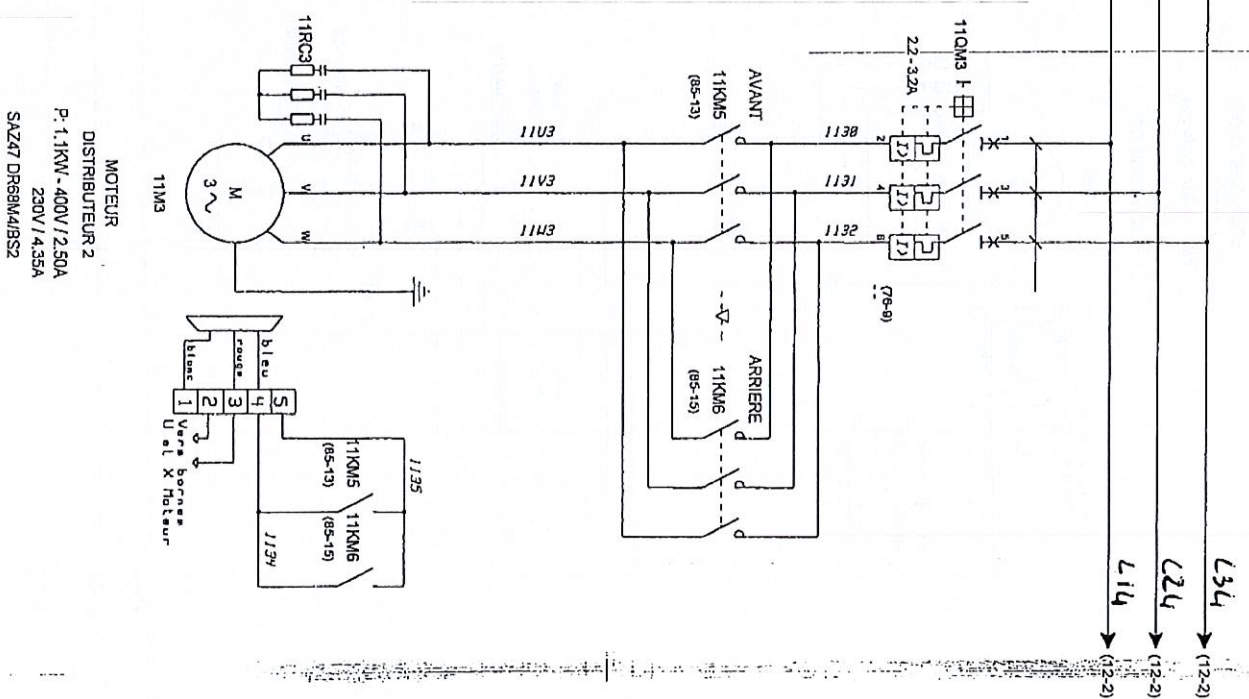


RAFFREDDAMENTO
PARTE IDRAULICA

MOTOREUR
BAC VIBRANT 1

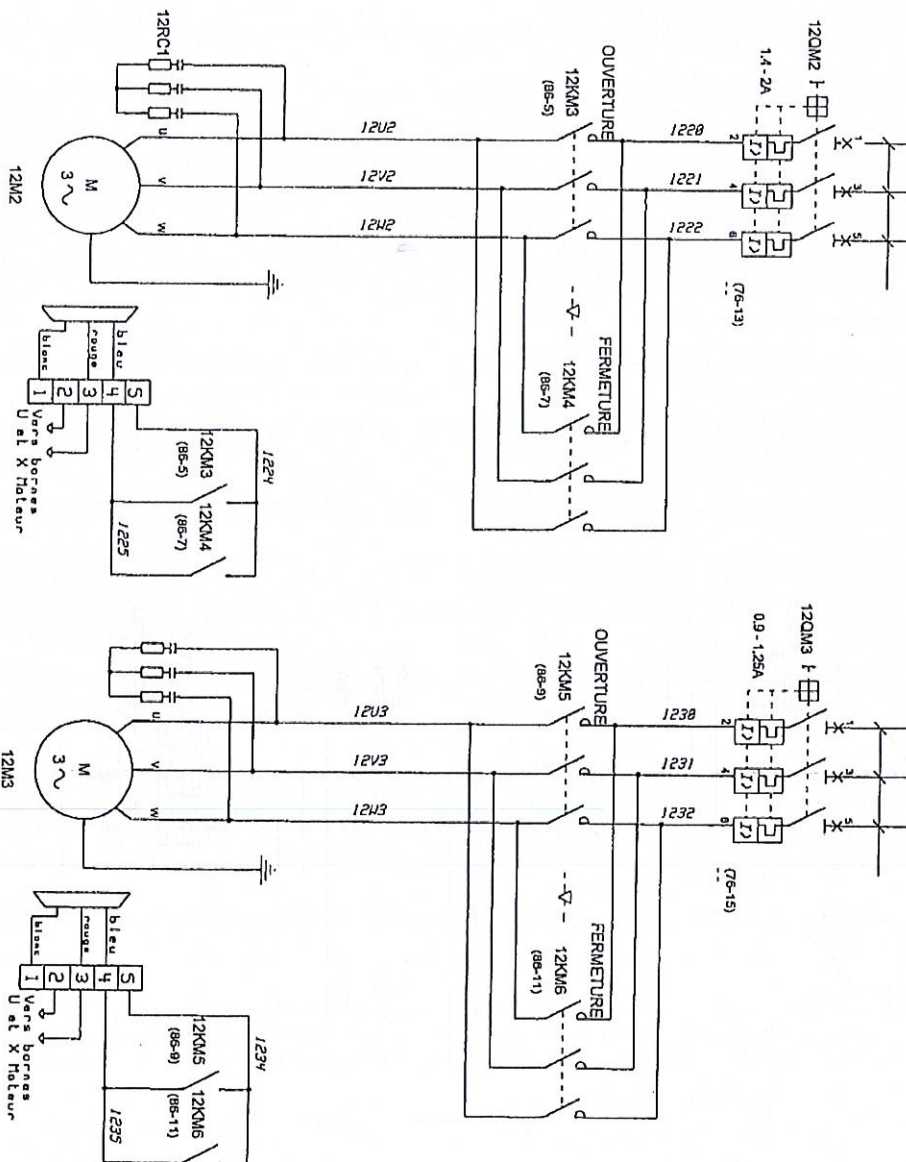
MOTOREUR
BAC VIBRANT 2

Ultime Modifiche		Impianto		R. E. M. S. R. L.		Cliente		Disegno Numero		Comessa		Codice impianto		Codice luogo	
Rev. :		SACCHI PALLETS		Via Ferruccio 16/B-03010 Patrica (FR)				2020_0183		2020_0183		=44		+	
Data :				Tel. +39-0775-890116		Cliente finale		Descrizione pagina							
Disegn. :				Fax +39-0775-899345				POTENZA							
Stampa : 20. Lug. 2020				QUESTO DISSEGNO E' DI PROPRIETA' R. E. M. S. R. L. E' SOTTOPOSTO A TUTTI I DIRITTI DI AUTORE E' vietata espressamente la ristampa o l'uso non autorizzato senza permesso scritto dalla R. E. M. S. R. L.										Pag. 10.1	
Verif. :														di	



(11-21) L34
(11-21) L24
(11-21) L14

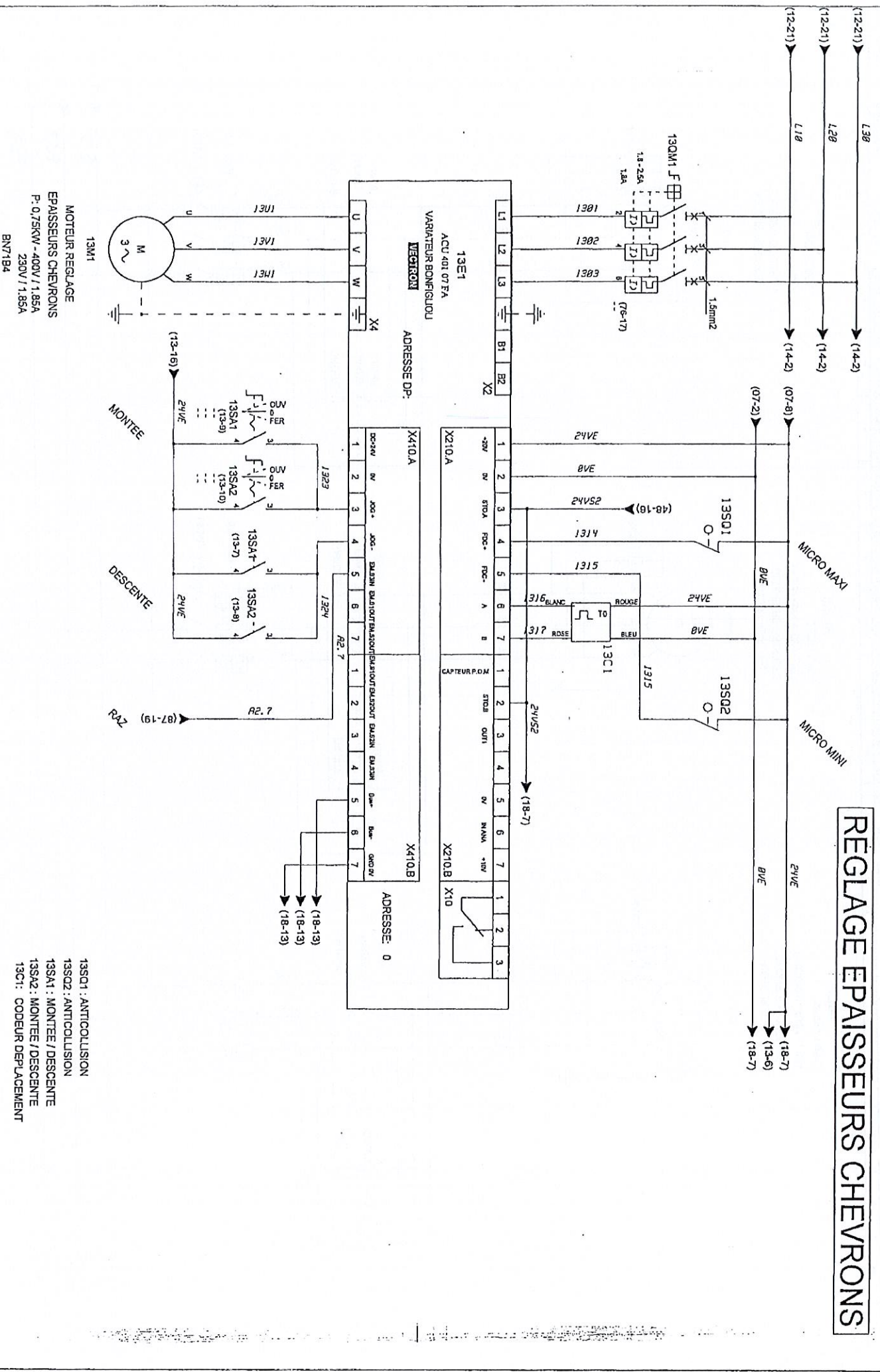
(13-1) L34
(13-1) L24
(13-1) L14



MOTEUR DROIT
DISTRIBUTEUR 3
P: 1.1KW - 400V / 1.74A
230V / 4.36A
SAZAT DR68M4BS2

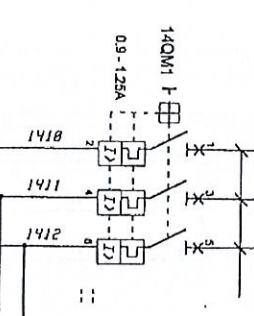
MOTEUR GAUCHE
DISTRIBUTEUR 3
P: 1.1KW - 400V / 1.07A
230V / 4.35A
SAZAT DR68M4BS2

RÉGLAGE EPAISSEURS CHEVRONS

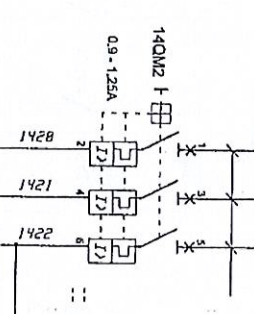


L33 → (13-6)
 L23 → (13-6)
 L13 → (13-6)

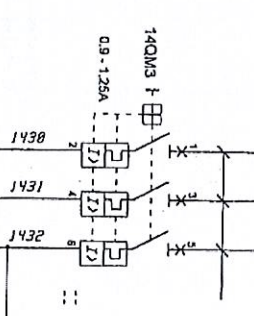
 L33 → (15-2)
 L23 → (15-2)
 L13 → (15-2)



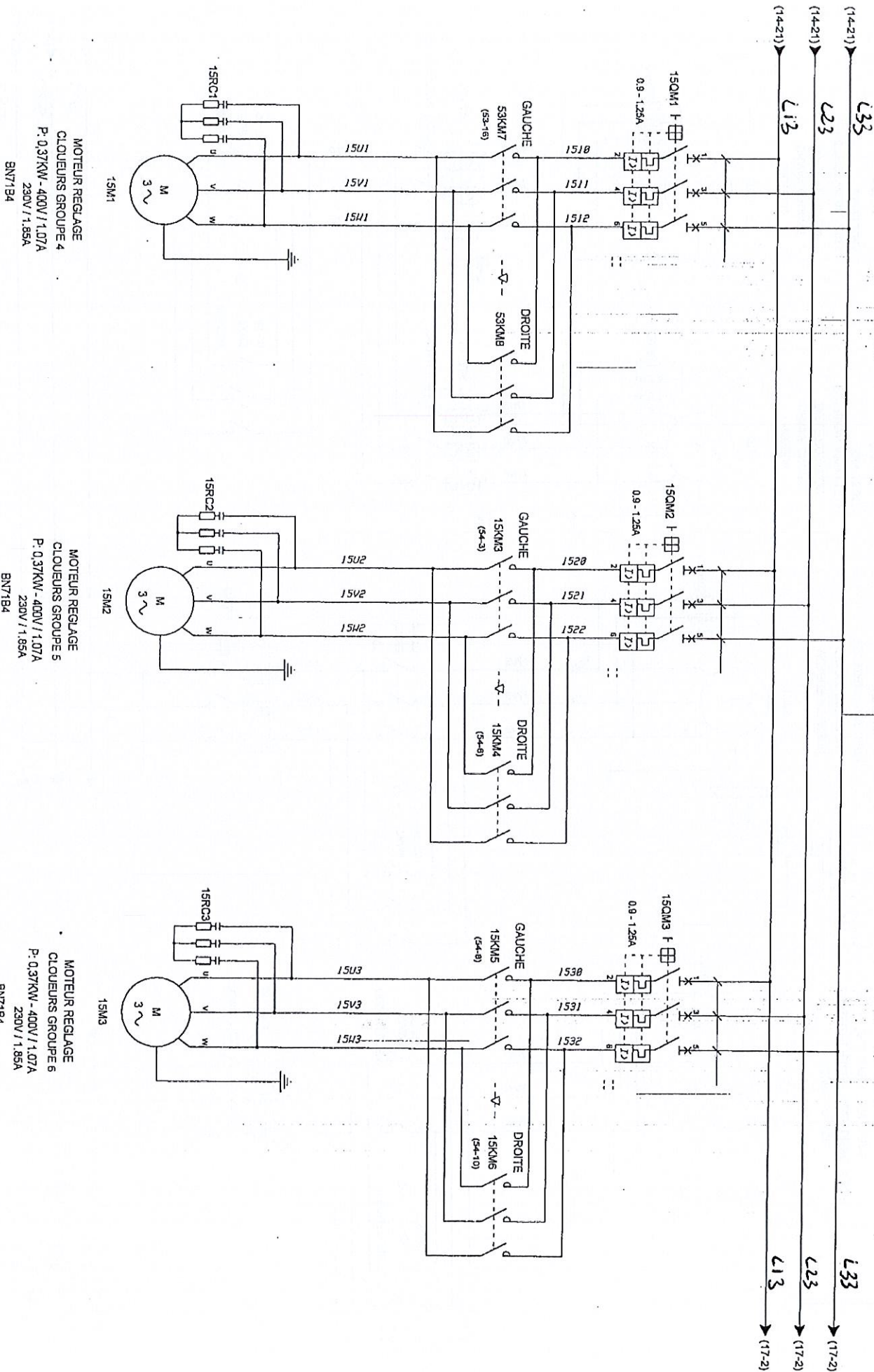
MOTEUR REGLAGE
 CLOUEURS GROUPE 1
 P: 0,37KW - 400V / 1,07A
 230V / 1,85A
 BN71B4



MOTEUR REGLAGE
 CLOUEURS GROUPE 2
 P: 0,37KW - 400V / 1,07A
 230V / 1,85A
 BN71B4



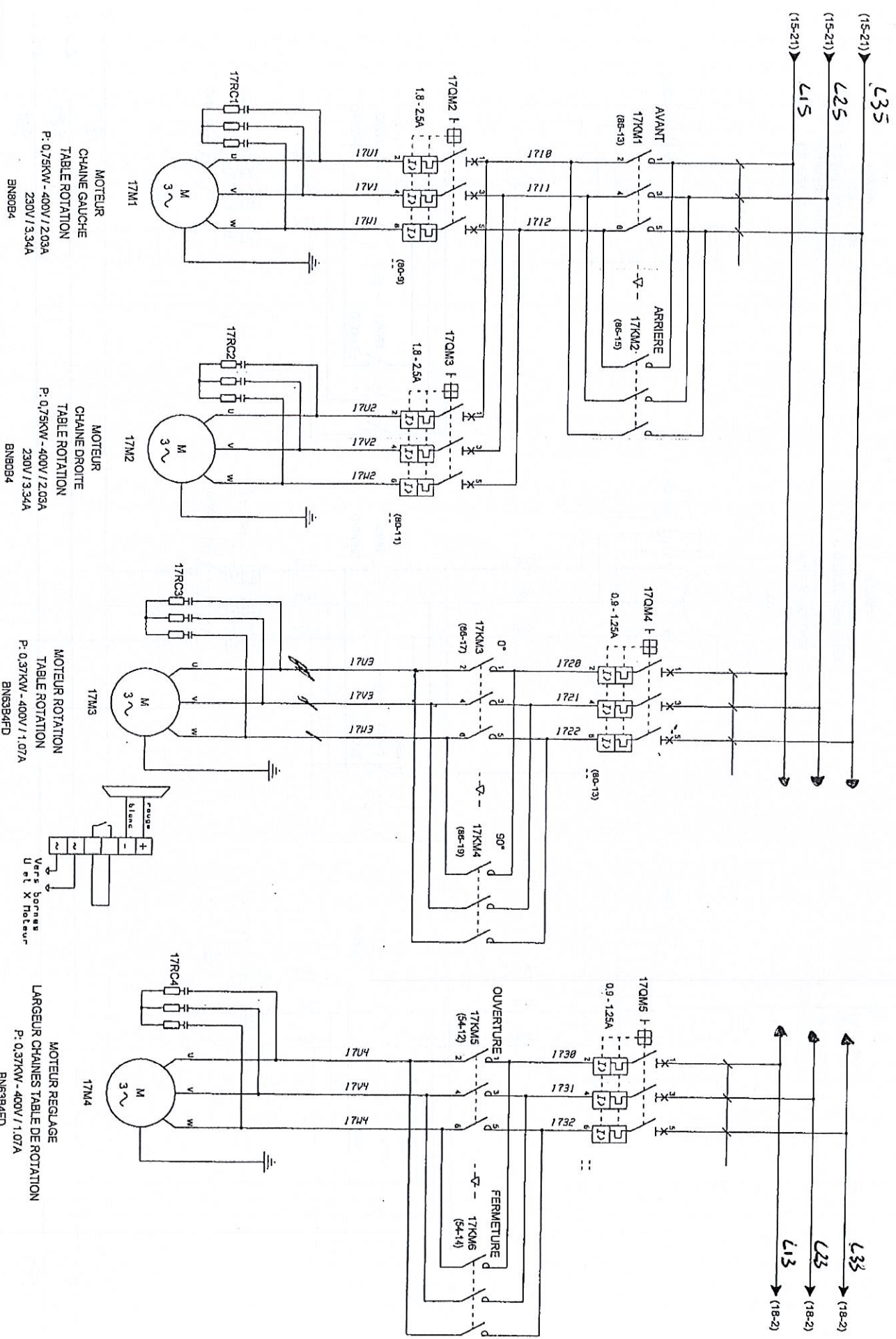
MOTEUR REGLAGE
 CLOUEURS GROUPE 3
 P: 0,37KW - 400V / 1,07A
 230V / 1,85A
 BN71B4



MOTEUR REGLAGE
CLOUEURS GROUPE 4
P: 0.37KW - 400V / 1.07A
230V / 1.85A
BN71B4

MOTEUR REGLAGE
CLOUEURS GROUPE 5
P: 0.37KW - 400V / 1.07A
230V / 1.85A
BN71B4

MOTEUR REGLAGE
CLOUEURS GROUPE 6
P: 0.37KW - 400V / 1.07A
230V / 1.85A
BN71B4

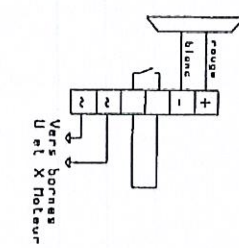


MOTEUR
CHAÎNE GAUCHE
TABLE ROTATION
P: 0,75KW - 400V / 2,03A
230V / 3,34A
BNB084

MOTEUR
CHAÎNE DROITE
TABLE ROTATION
P: 0,75KW - 400V / 2,03A
230V / 3,34A
BNB084

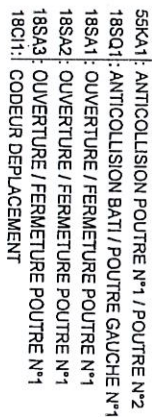
MOTEUR ROTATION
TABLE ROTATION
P: 0,37KW - 400V / 1,07A
BNB384FD

MOTEUR REGLAGE
LARGEUR CHAINES TABLE DE ROTATION
P: 0,37KW - 400V / 1,07A
BNB384FD



The diagram illustrates a cable harness with the following components and connections:

- Wires:** L308, L208, L118, 24VE, 04VE, and 24VE.
- Connectors:** MICRO MAXI and MICRO MINI.
- Pin Connections:**
 - L308 connects to pin (17-20) on the left and pin (19-2) on the right.
 - L208 connects to pin (17-20) on the left and pin (19-2) on the right.
 - L118 connects to pin (17-20) on the left and pin (19-2) on the right.
 - 24VE connects to pin (13-16) on the left and pin (19-2) on the right.
 - 04VE connects to pin (13-16) on the left and pin (19-2) on the right.
 - 24VE connects to pin (13-16) on the left and pin (19-2) on the right.



The diagram illustrates the timing characteristics of the 74VHC00 NAND gate. It shows the relationship between input signals (18-5, 18-6, 18-7, 18-17, 19-6, 19-7, 20-2, 20-7) and the output signals (20-2, 20-7). The input signals are represented by horizontal lines with arrows indicating the direction of signal flow. The output signals are represented by horizontal lines with arrows indicating the direction of signal flow. The diagram also includes labels for logic levels (L1, L2, L3) and a 'REGLAGE POUR' (Adjustment for) section.

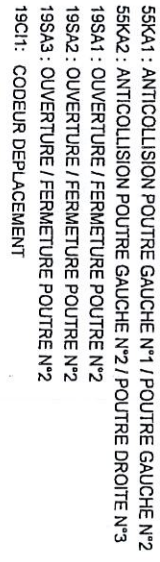


Diagram illustrating the REGLAGE POLE (Adjusting Pole) structure and components. The diagram shows a series of horizontal lines representing the pole structure, with arrows indicating connections and labels for specific components.

Labels and components shown in the diagram:

- REGLAGE POLE** (Adjusting Pole)
- MICRO MAXI**
- MICRO MINI**
- 24VUE**
- BVE** (Borneau de Vitesse)
- Labels for specific components: (19-6), (19-17), (21-2), (21-7), (20-6), (21-7)

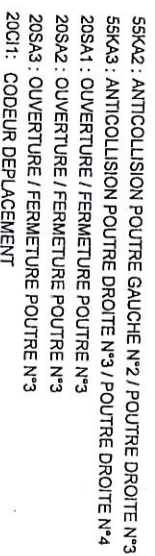
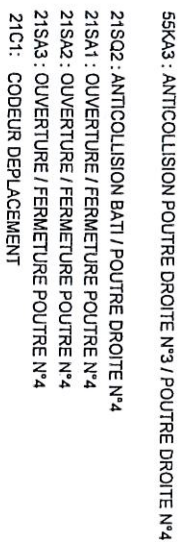


Diagramme de câblage pour la REGLAGE PO. Le schéma illustre la configuration des câbles pour les modèles MICRO MAXI et MICRO MINI. Les câbles sont étiquetés avec des numéros (20-6), (20-17), (22-2), (22-7), (21-6), (22-7) et des tensions (L 3Ø, L 2Ø, L 1Ø, 24VUE, 8VUE). Des symboles de connexion (triangles) indiquent les points de branchement.



REGLAGE LON

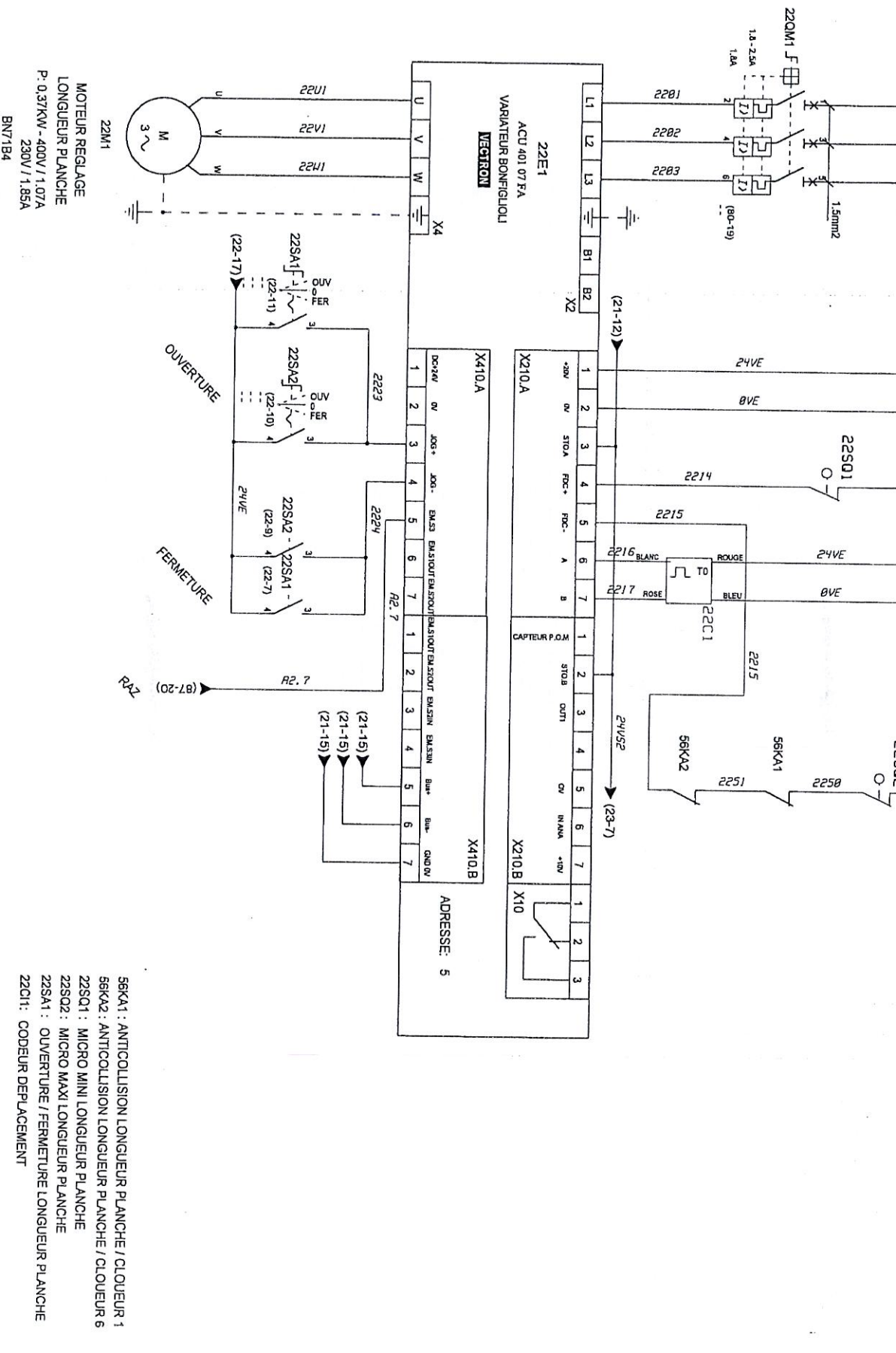
(21-6) L 30 (23-2) (21-17) 2VUE MICRO MAXI

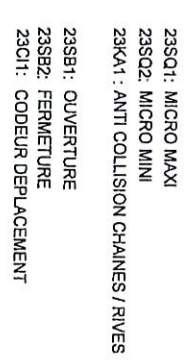
(21-6) L 20 (23-2) (21-17) 0VUE MICRO MINI

(21-6) L 10 (23-2) (21-17) 2VUE MICRO MINI

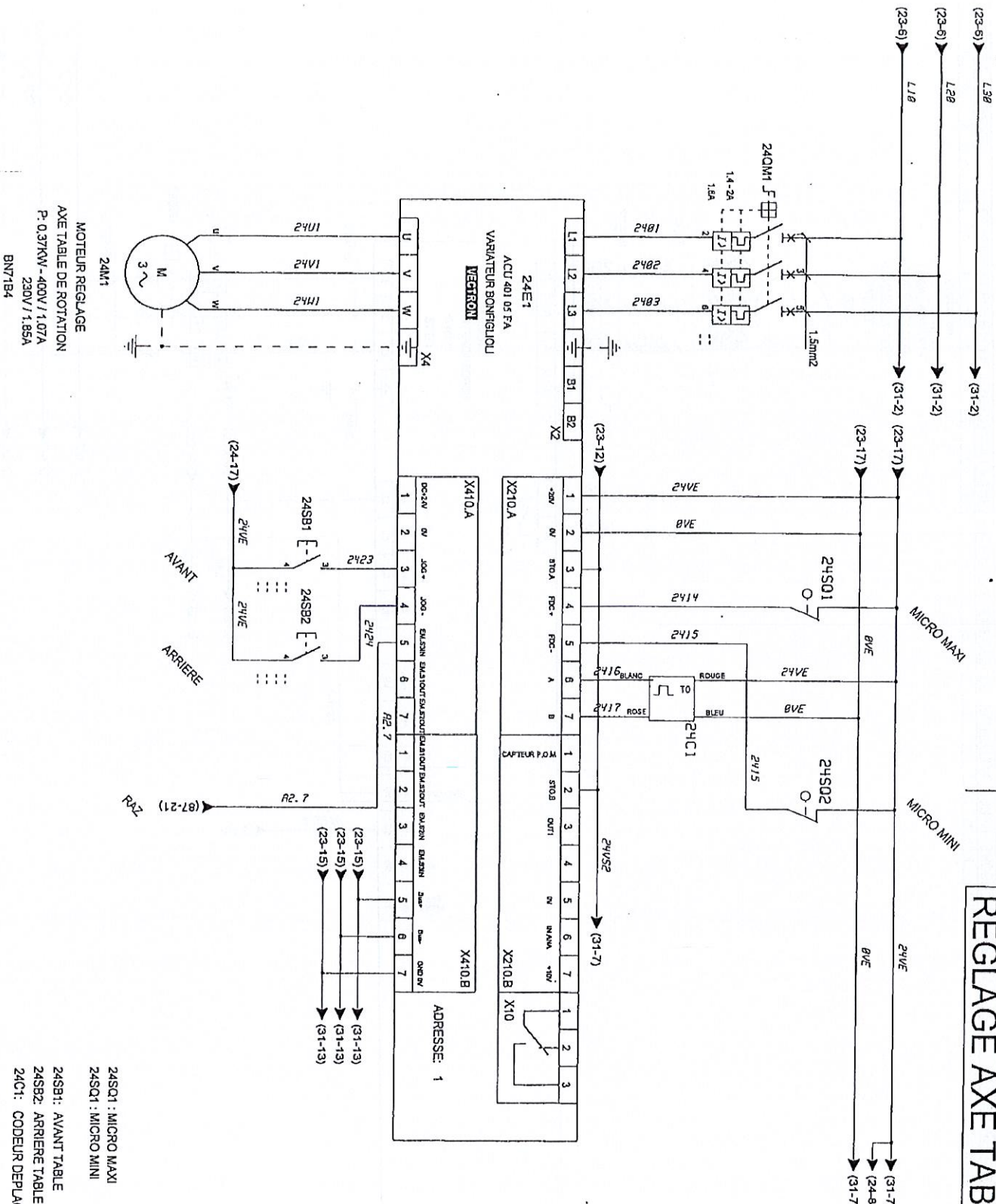
(22-7) 2VUE (23-7) (23-7)

(23-7) (23-7) (23-7)



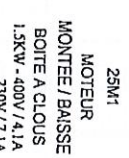
$$\begin{array}{r} 14 - 11 = - \\ 12 - 11 = (23-12) \\ 24 - 21 = - \\ 22 - 21 = (54-12) \\ 34 - 31 = - \\ 32 - 31 = - \\ 44 - 41 = - \\ 42 - 41 = - \end{array}$$


REGLAGE AXE TABLE DE ROTATION



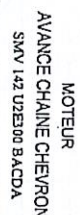
24M1 : MICRO MAXI
 24S01 : MICRO MINI
 24SB1 : AVANT TABLE
 24SB2 : ARRIERE TABLE
 24C1 : CODEUR DEPLACEMENT

Diagram illustrating the decomposition of the representation $(10, 4)$ into $(25, 2)$, $(26, 2)$, and $(28, 2)$. The vertical lines represent the decomposition, with labels 130 , 120 , and 110 indicating the number of components.



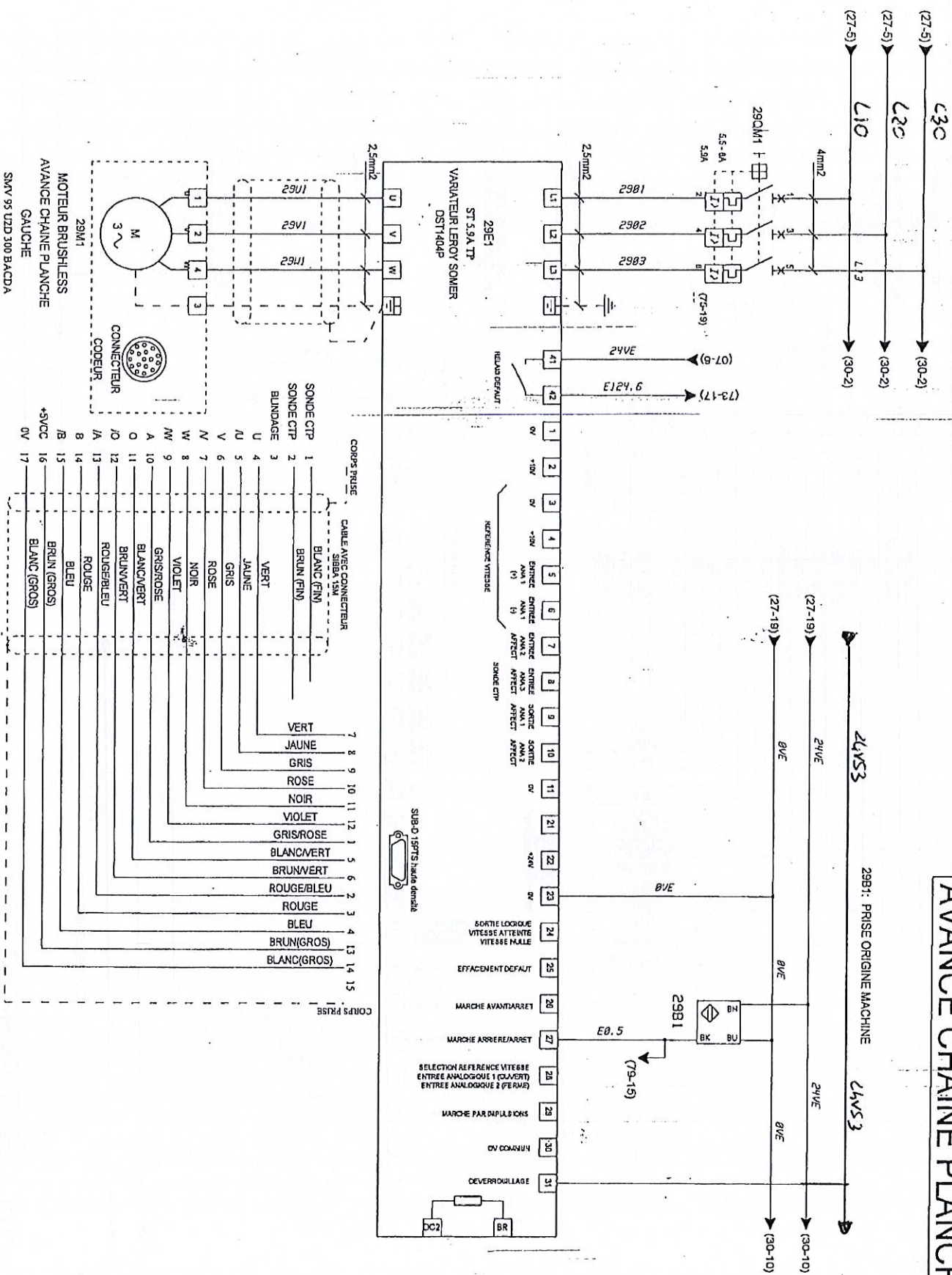
A circuit diagram showing a resistor labeled 25R1, 100W, 100 OHMS connected to a battery symbol.



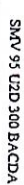


SMV 142 U2E300 BACD,

AVANCE CHAÎNE PLANCHE GAUCHE



(29-6) $\longleftrightarrow$ (33-2)



1
2
3
4
5
6
7
8
9
10
11
12

1
2
3
4
5
6

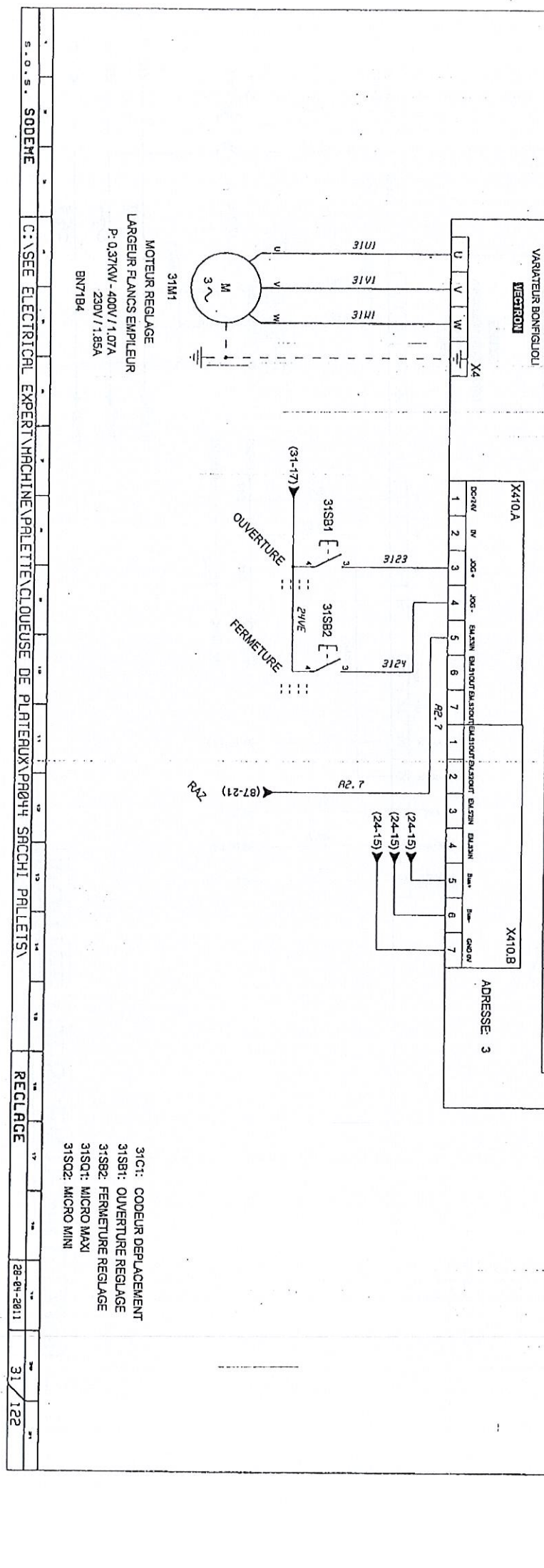
1
1
1
1
1
1
1

1

REGLAGE LARGEUR FLANCS EMPILEUR

The diagram illustrates the electrical control system for the stack width adjustment. Key components and connections include:

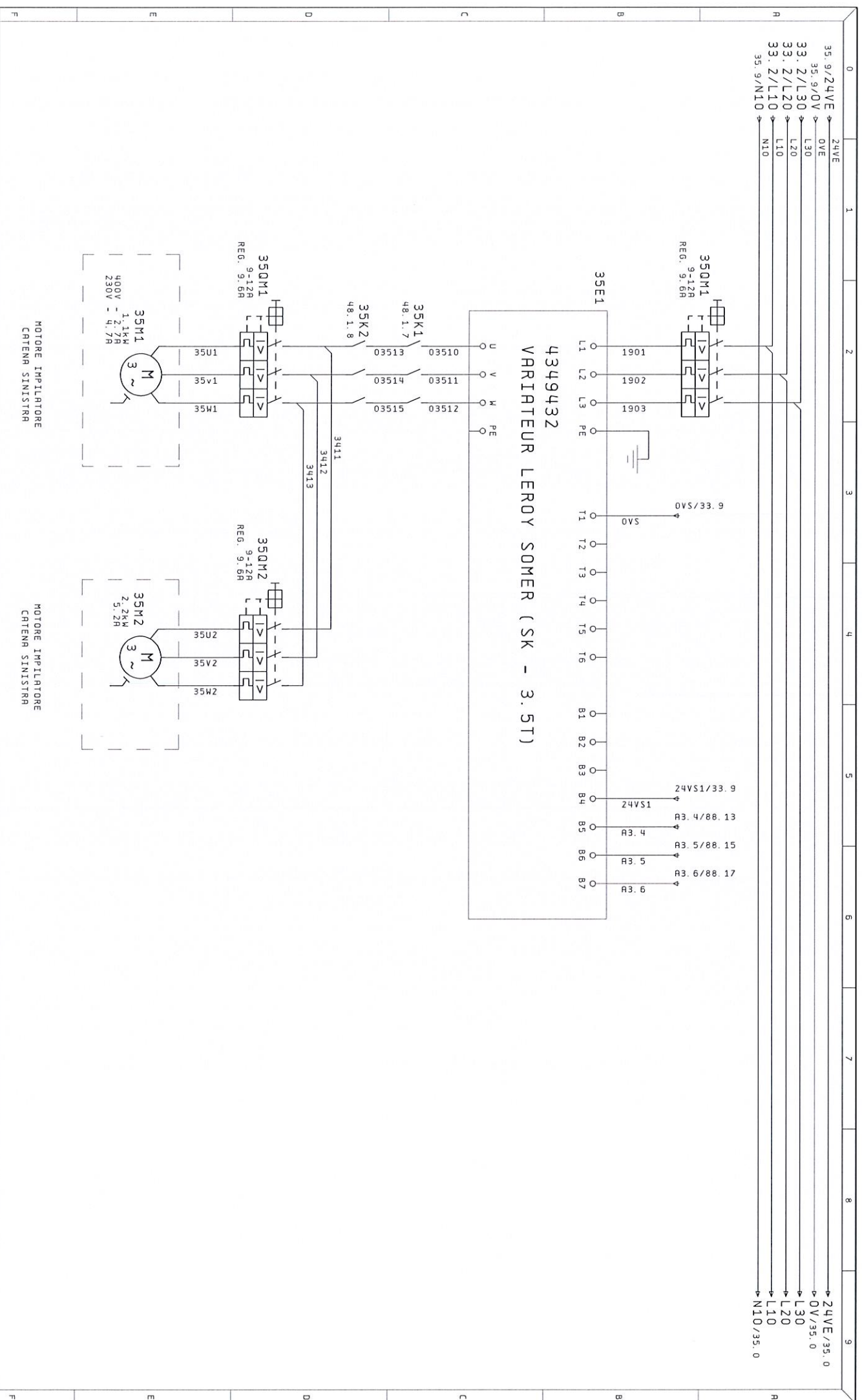
- 31E1 ACU 401 05 FA**: The main control unit, with terminals L1, L2, L3, B1, B2, X2, X10A, X10B, and X10.
- 31Q2**: A relay with terminals 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.
- 31Q1**: A relay with terminals 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.
- 31S01** and **31S02**: Microswitches with terminals 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.
- 31C1**: A relay with terminals 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.
- 31Q2**: A relay with terminals 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.
- 31Q1**: A relay with terminals 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.
- 31Q2**: A relay with terminals 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.
- 31Q1**: A relay with terminals 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.
- 31Q2**: A relay with terminals 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.
- 31Q1**: A relay with terminals 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 1



17	18	19	20
		28-04-2011	31 / 122

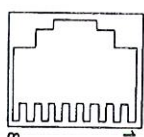
[illegible]

RESISTANCE DE FREINAGE

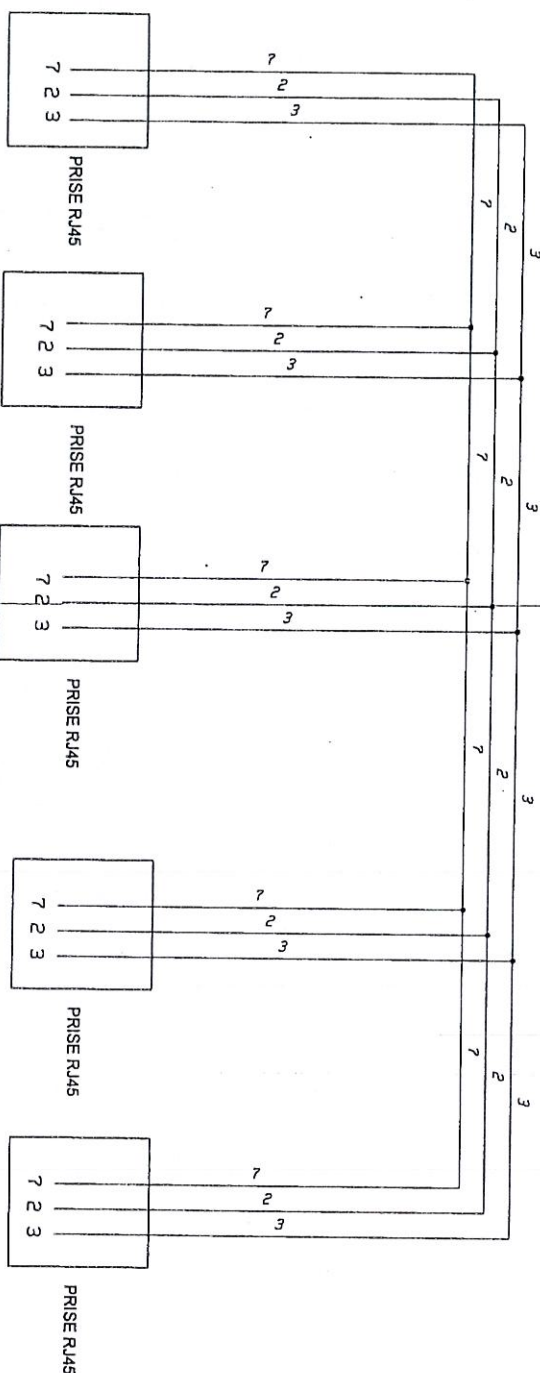
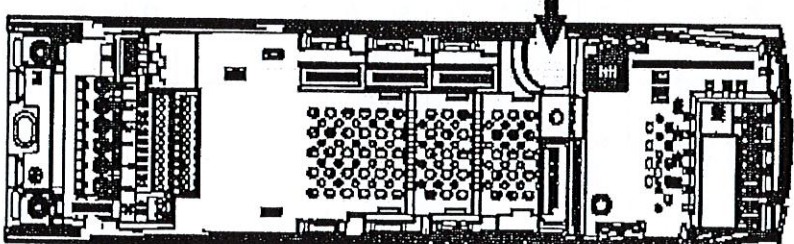
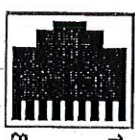


Ultime Modifiche	Rev. :	Impianto	R. E. M. S. R. L.	Cliente	Disegno Numero	Comessa	Codice impianto	Codice luogo
	Data :	SACCHI PALLETS	Via FERRUCIO, 16/0-03010 Patrica (FR) Tel. +39-0775-830116 Fax +39-0775-839345		2020_0183	2020_0183	=44	+
	Disegn. :				Descrizione pagina			
	Stampa : 20. Lug. 2020			Cliente finale	PA049 AVANTI / INDIETRO			Pag. 35
	Ver.1.f. :				CATENE CARICATORE			d1

RESEAU CT-RTU



COULEUR	RJ45	Connecteur CTU
BLANC/ORANGE	1	RESISTANCE
ORANGE	2	RX-/TX-
BLANC/VERT	3	0V
BLEU	4	+24V
BLEU/BLANC	5	0V
VERT	6	VALID TX
BLANC/MARRON	7	RX+/TX+
MARRON	8	-



PRISE

CLOUAGE

CHEVRON

26M1

0037:10

0036:19200

0035:rtu

27M1

0037:11

0036:19200

0035:rtu

29M1

0037:12

0036:19200

0035:rtu

30M1

0037:13

0036:19200

0035:rtu

S.O.S. SODEME

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUEUSE DE PLATEAUX\PA044 SACCHI PALLETS\

CONFIG RESEAU

28-04-2011

37 / 122

PARAMETRES DU VARIATEUR 26V1
CLOUAGE SP-16T

PARAMETRES	VALEUR	PARAMETRES	VALEUR
0.00	0	8.01	1
0.01	0	8.02	0
0.02	1840	8.03	0
0.03	0.015	8.07	1
0.04	0.015	8.08	1
0.05	1	8.09	1
0.06	225	8.10	10.03
0.07	1500	8.11	0
0.08	100	8.12	1
0.09	-	8.13	10.33
0.14	50	8.14	0
0.15	Foat	8.15	0
0.16	RP	6.08	0
0.41	3	4.05	225
0.42	6	4.06	225
0.43	1.0	4.07	225
0.44	0		
0.45	0		
0.46	14.63		
0.47	0		
0.48	SERVO		

PARAMETRES DU VARIATEUR 27V1
AVANCE CHAINE CHEVRON SP-16T

PARAMETRES	VALEUR	PARAMETRES	VALEUR
0.00	0	8.01	1
0.01	0	8.02	0
0.02	1840	8.03	0
0.03	0.015	8.07	1
0.04	0.015	8.08	1
0.05	1	8.09	1
0.06	225	8.10	10.03
0.07	1500	8.11	0
0.08	100	8.12	1
0.09	-	8.13	10.33
0.14	50	8.14	0
0.15	Foat	8.15	0
0.16	RP	6.08	0
0.41	3	4.05	225
0.42	6	4.06	225
0.43	1.0	4.07	225
0.44	0		
0.45	0		
0.46	14.63		
0.47	0		
0.48	SERVO		

PARAMETRES DU VARIATEUR 29V1
AVANCE CHAINE PLANCHE DST1404P

PARAMETRES	VALEUR	PARAMETRES	VALEUR
0.00	0	8.01	1
0.01	0	8.02	0
0.02	1840	8.03	0
0.03	0.015	8.07	1
0.04	0.015	8.08	1
0.05	1	8.09	1
0.06	225	8.10	10.03
0.07	1500	8.11	0
0.08	100	8.12	1
0.09	-	8.13	10.33
0.14	50	8.14	0
0.15	Foat	8.15	0
0.16	RP	6.08	0
0.41	3	4.05	225
0.42	6	4.06	225
0.43	1.0	4.07	225
0.44	0		
0.45	0		
0.46	14.63		
0.47	0		
0.48	SERVO		

PARAMETRES DU VARIATEUR 30V1
AVANCE CHAINE PLANCHE DST1404P

PARAMETRES	VALEUR	PARAMETRES	VALEUR
0.00	0	8.01	1
0.01	0	8.02	0
0.02	1840	8.03	0
0.03	0.015	8.07	1
0.04	0.015	8.08	1
0.05	1	8.09	1
0.06	225	8.10	10.03
0.07	1500	8.11	0
0.08	100	8.12	1
0.09	-	8.13	10.33
0.14	50	8.14	0
0.15	Foist	8.15	0
0.16	RP	6.08	0
0.41	3	4.05	225
0.42	6	4.06	225
0.43	1.0	4.07	225
0.44	0		
0.45	0		
0.46	14.63		
0.47	0		
0.48	SERVO		

PARAMETRES DU VARIATEUR 25V1
BOITE A CLOUS SK - 2.5T

PARAMETRES	VALEUR	PARAMETRES	VALEUR
01	0	23	FR
02	80	24	1
03	0.35	25	0
04	0.15	26	OFF
05	PR	27	0
06	1.07	28	NO
07	1400 tr/min	29	NO
08	400	30	1
09	0.79	31	1
10	L2	32	OFF
11	20	33	0
12	60	34	ON
13	0	35	0
14	0	36	FR
15	1.5HZ	37	6KHZ
16	4-20mA	38	0
17	OFF	39	50HZ
18	VISU DEF.	40	AUTO
19	VISU DEF.	41	ANSI
20	VISU DEF.	42	4.8
21	VISU DEF.	43	1.1
22	L0	44	2

PARAMETRES DU VARIATEUR 32E1
BRAS RETOURNEUR SK - 3.5T

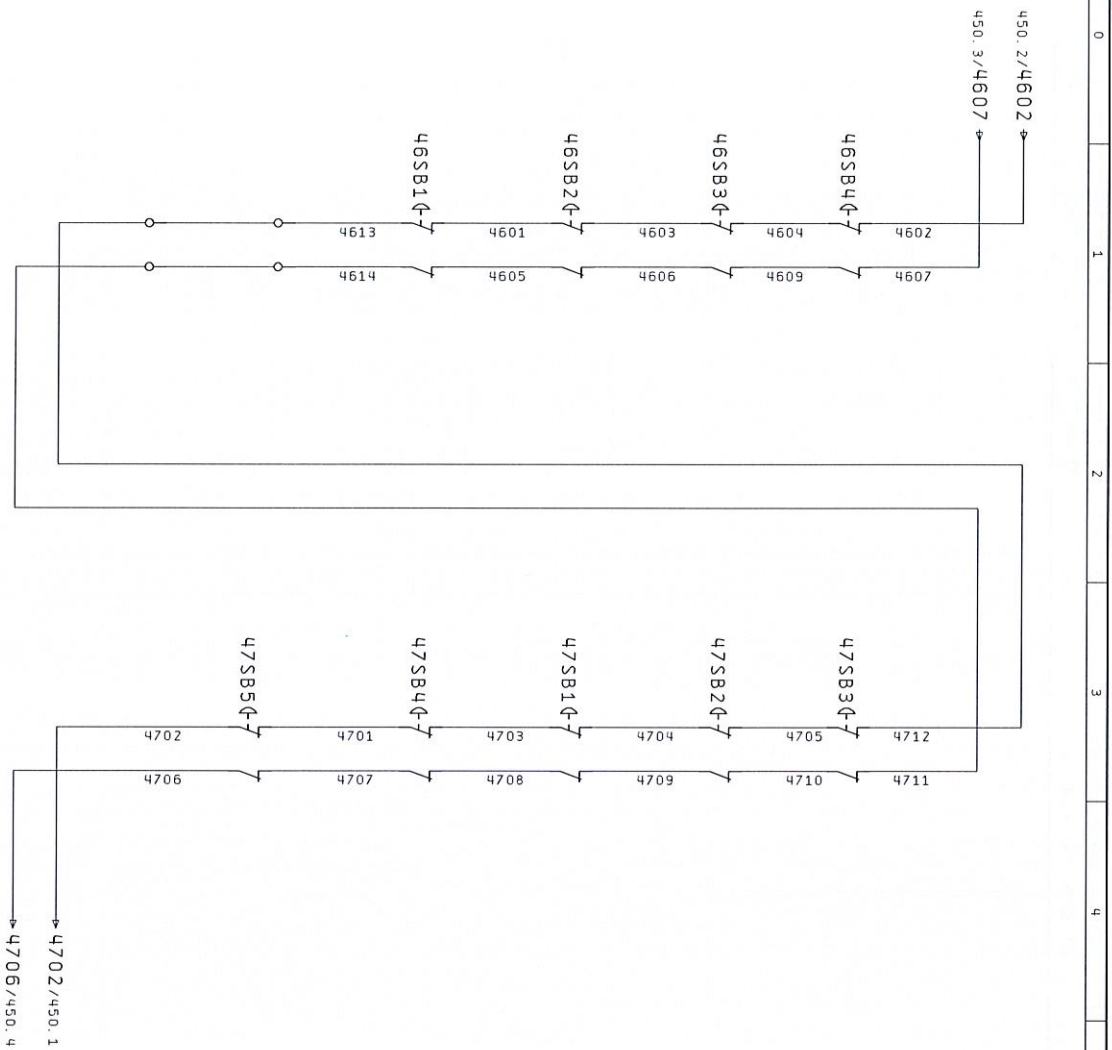
PARAMETRES	VALEUR	PARAMETRES	VALEUR
01	6.7	23	FR
02	40HZ	24	1
03	0.85	25	0
04	1.05	26	OFF
05	A1-RU	27	0
06	4.3	28	NO
07	1420 tr/min	29	NO
08	400	30	1
09	0.85	31	1
10	L2	32	OFF
11	15.5	33	0
12	33	34	ON
13	0	35	0
14	0	36	FR
15	1.5HZ	37	6KHZ
16	4-20mA	38	0
17	OFF	39	50HZ
18	VISU DEF.	40	AUTO
19	VISU DEF.	41	AnSI
20	VISU DEF.	42	4.8
21	VISU DEF.	43	1.1
22	LD	44	2.0

PARAMETRES DU VARIATEUR 33E1
M/D PILE EMPILEUR SK - 5.5T

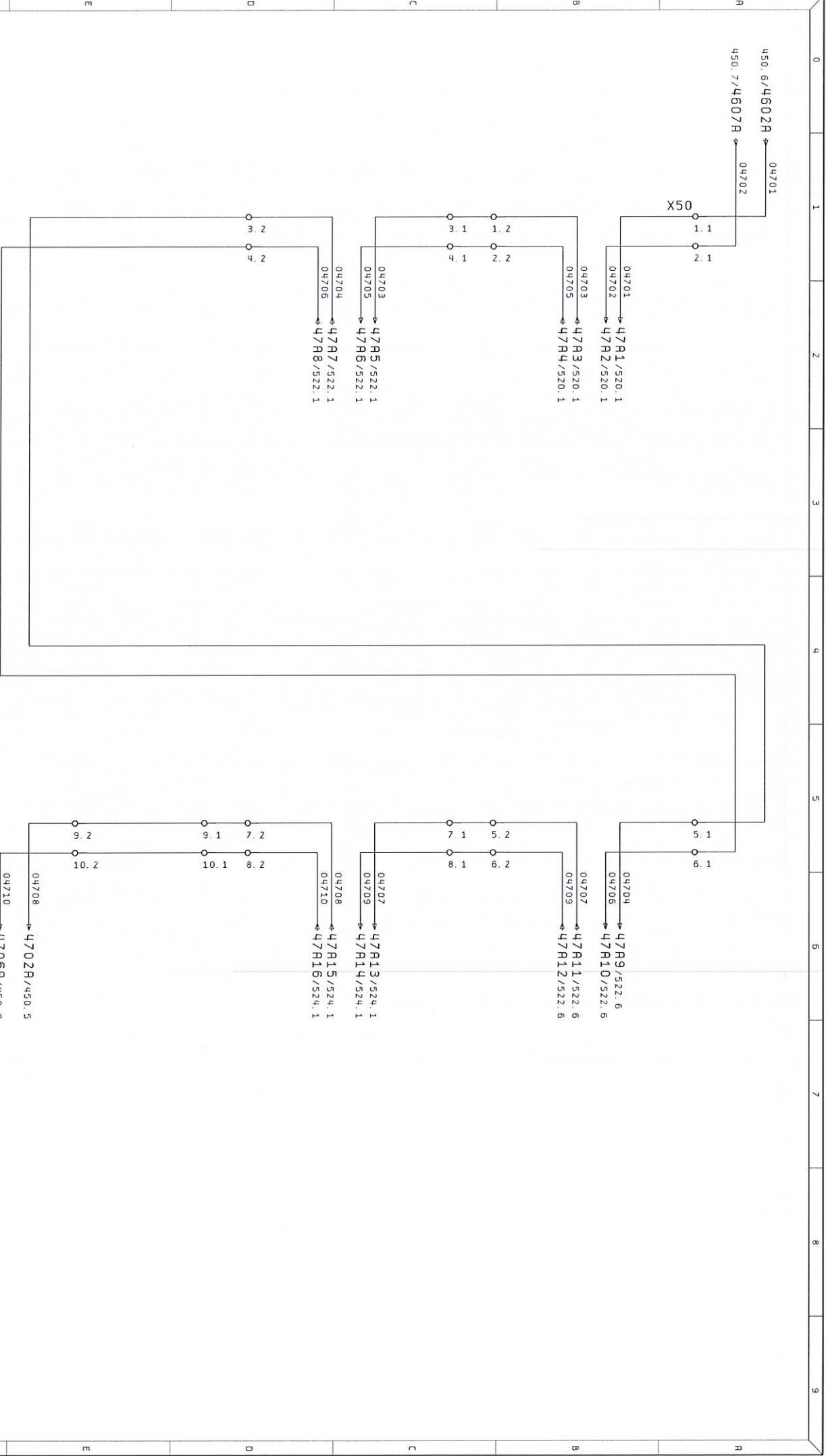
PARAMETRES	VALEUR	PARAMETRES	VALEUR
01	5	23	FR
02	50HZ	24	1
03	1.05	25	0
04	1.05	26	OFF
05	PR	27	0
06	9.1	28	NO
07	1420 tr/min	29	NO
08	400	30	1
09	0.78	31	1
10	L2	32	OFF
11	20	33	0
12	50	34	ON
13	0	35	0
14	0	36	FR
15	1.5HZ	37	6KHZ
16	4-20mA	38	0
17	OFF	39	50HZ
18	VISU DEF.	40	AUTO
19	VISU DEF.	41	AnSI
20	VISU DEF.	42	4.8
21	VISU DEF.	43	1.1
22	LD	44	2.0

PARAMETRES DU VARIATEUR 35E1
ENTRAINEMENT CHAINE SK - 3.5T

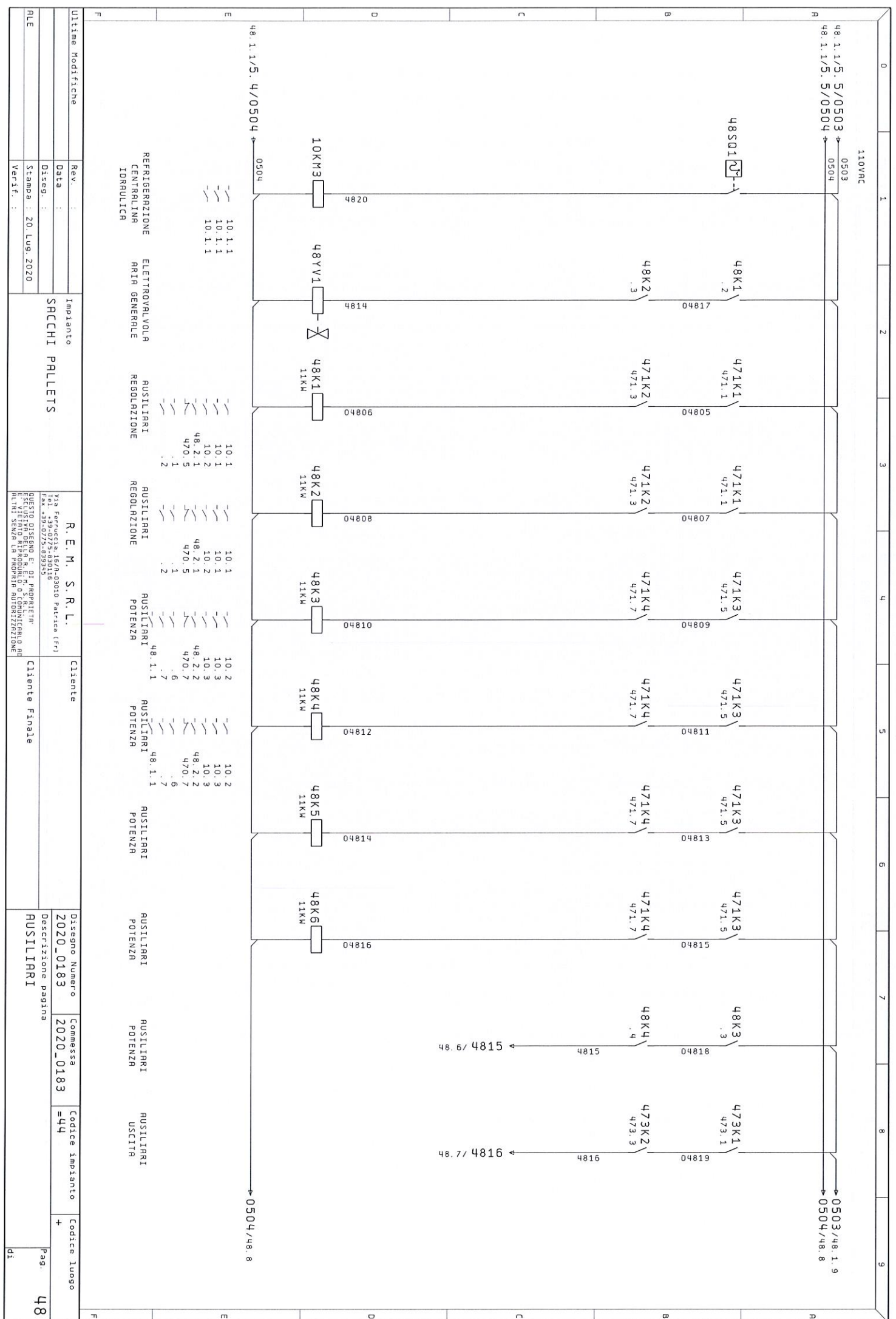
PARAMETRES	VALEUR	PARAMETRES	VALEUR
01	5.3	23	FR
02	50HZ	24	1
03	0.95	25	0
04	1.05	26	OFF
05	PR	27	0
06	5.4	28	NO
07	1400 tr/min	29	NO
08	400	30	1
09	0.79	31	1
10	L2	32	OFF
11	11.2	33	0
12	35.0	34	ON
13	0	35	0
14	0	36	FR
15	1.5HZ	37	6KHZ
16	4-20mA	38	0
17	OFF	39	50HZ
18	RS	40	AUTO
19	VISU DEF.	41	AnSI
20	VISU DEF.	42	4.8
21	VISU DEF.	43	1.1
22	LD	44	2.0

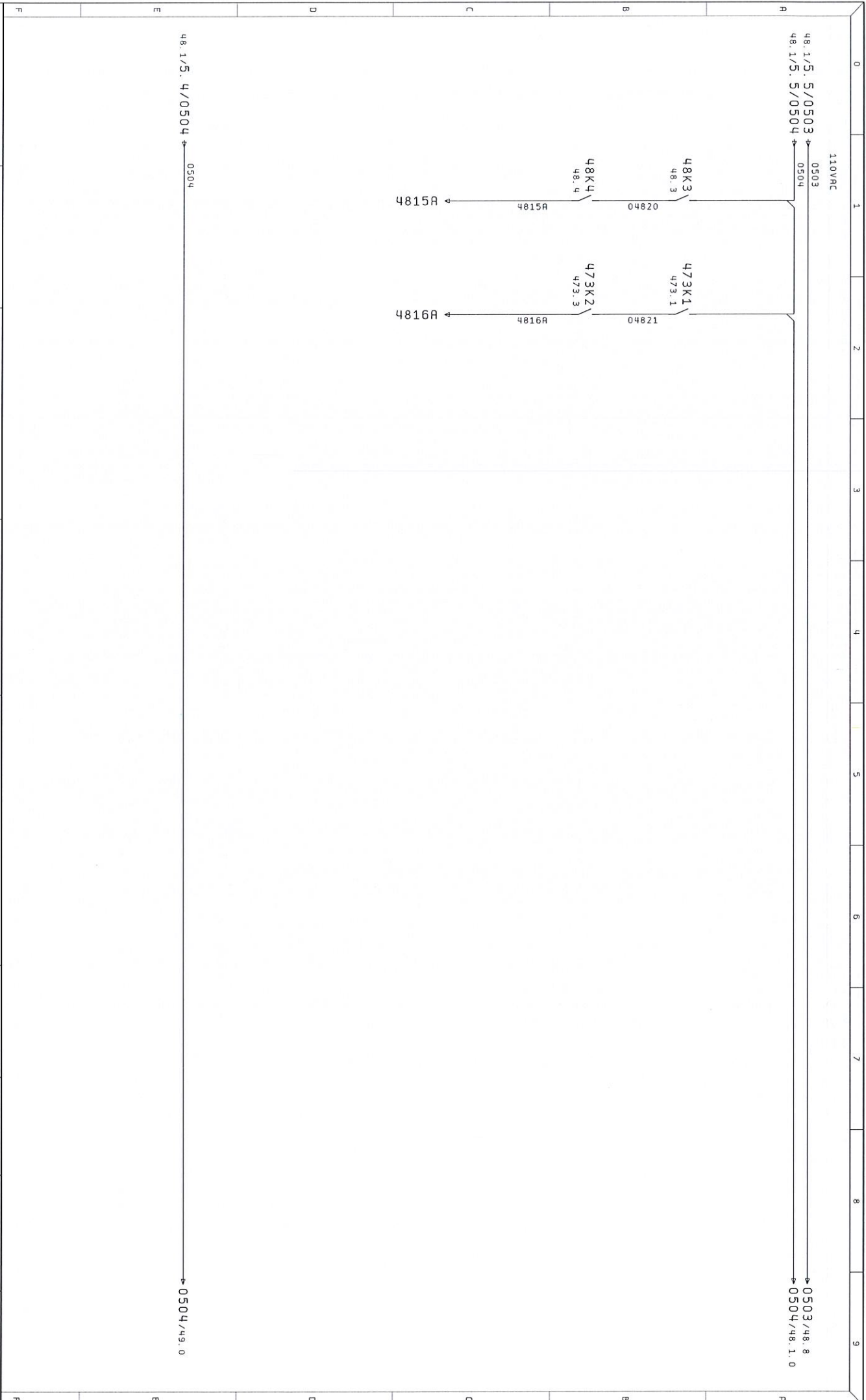


Ultime Modifiche		Impianto		R. E. M. S. R. L.		Cliente		Disegno Numero		Comessa		Codice Impianto		Codice Luogo	
Rev. :		Rev. :		Via Farfuglia, 16/R-09010 Patrica (FR)				2020_0183		2020_0183		=44		+	
Data :		SACCHI PALLETS		tel. +39-0775-899446				Descrizione pagina							
Disegn. :				QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELLA R. E. M. S. R. L. E' VIETATO REPLICARLO, COPIARLO, RENDERSI RESPONSABILI SENZA LA PROPRIA AUTORIZZAZIONE.		Cliente Finale		PULSANTI EMERGENZA							
Stampa :	20. Lug. 2020														
Verif. :															
Pag. 46															

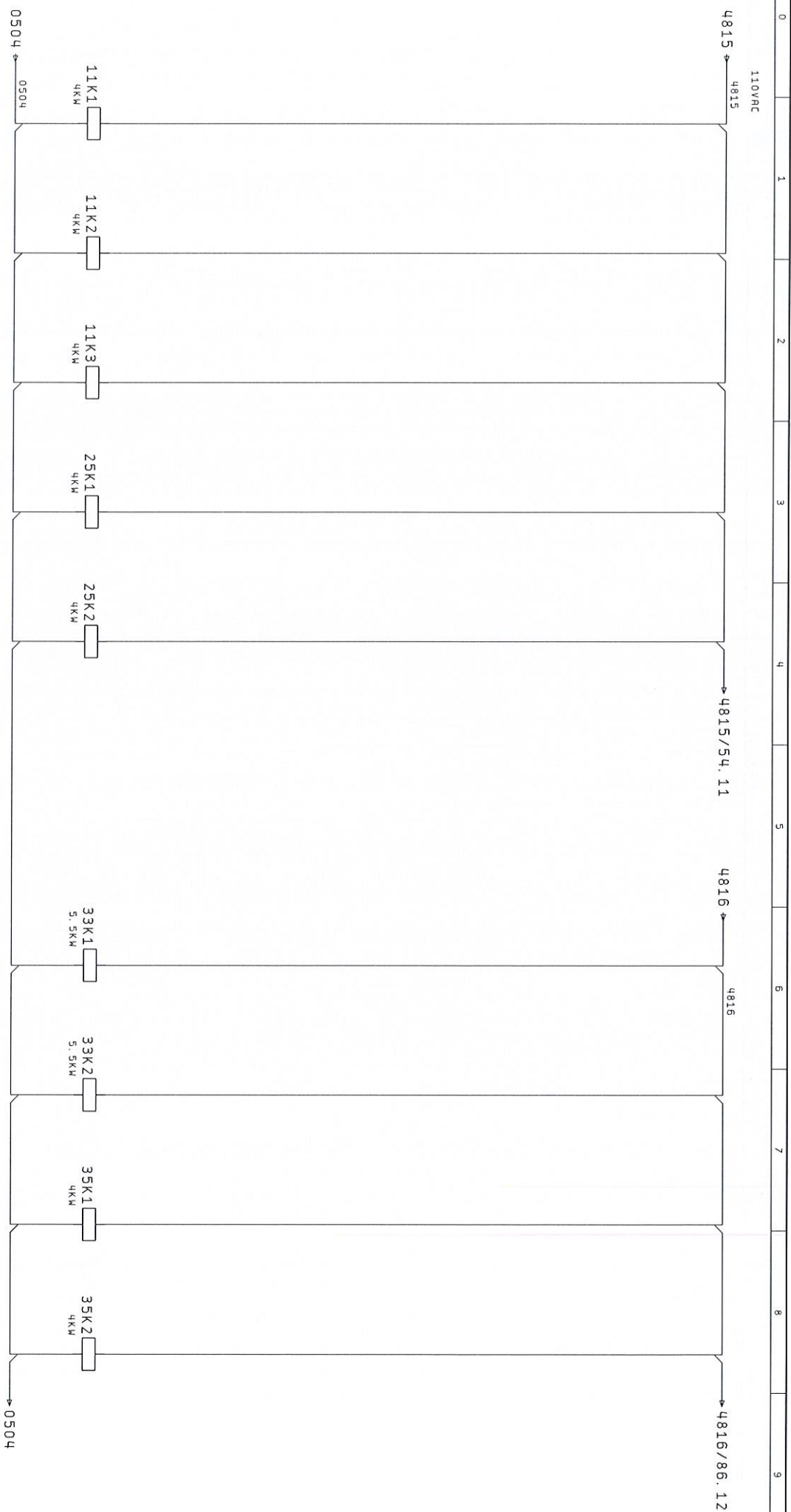


Ultime Modifiche		Rev.	Impianto	R. E. M. S. R. L.		Cliente	Disegno Numero	Comessa	Codice impianto	Codice luogo
		Data	SACCHI PALLETS	Via Farnese 16/A 00100 Patrica (FR)			2020_0183	2020_0183	=44	
		Disegn.		Tel. +39-0775-880116		Cliente finale	Descrizione pagina			Pag.
		Stampa		Fax +39-0775-893935			PULSANTI EMERGENZA			47
		Verif.		QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DELL'INGEGNERE S. CONFINFINO PER ALTRI SENZA LA PROPRIA AUTORIZZAZIONE						

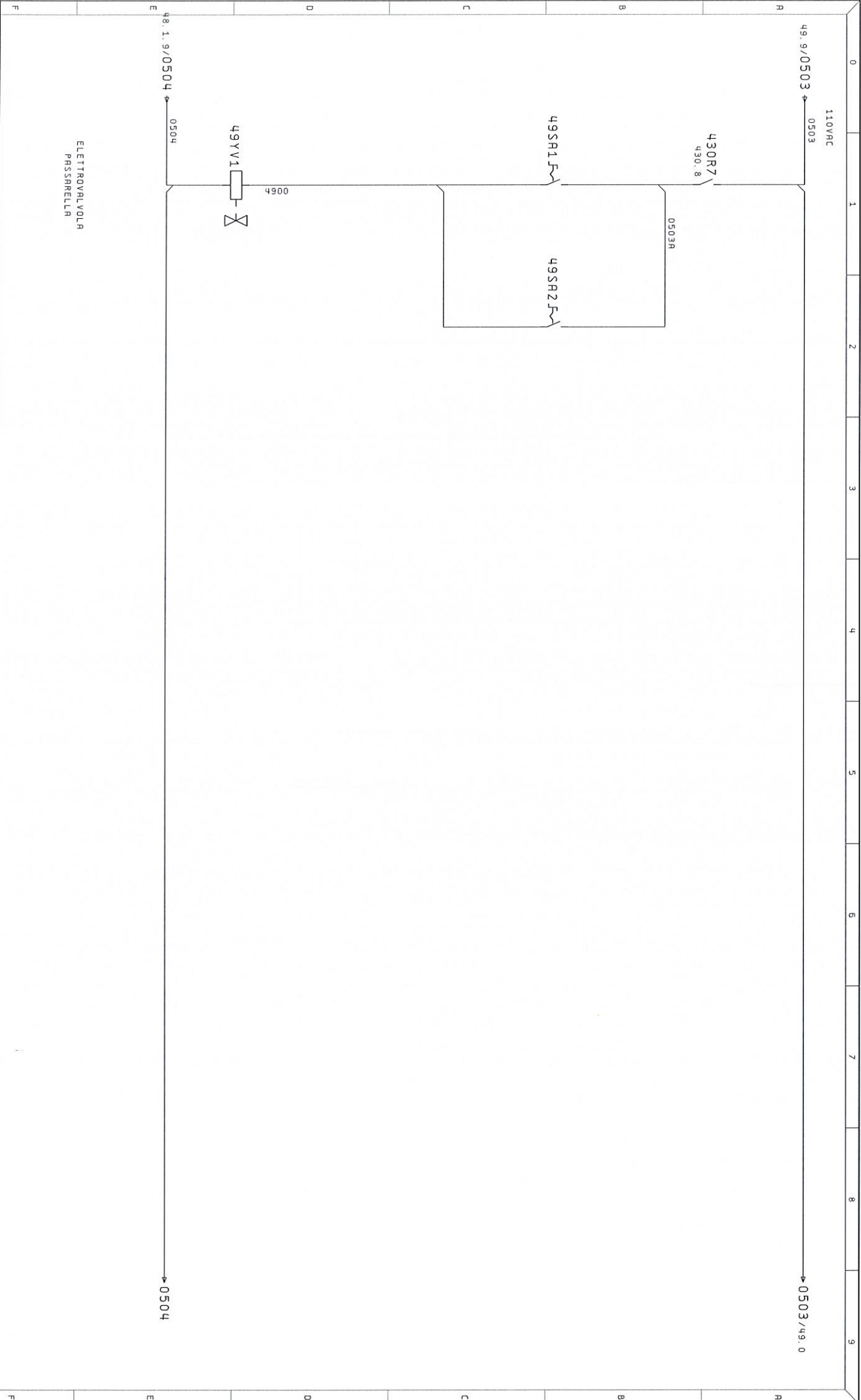




Ultime Modifiche		Rev. :	Impianto
Data :			SACCHI PALLETS
Disegn. :			
Stampa : 20. Lug. 2020			
Verif. :			
R.E. M. S.R. L.			
Via Farnocchia 16/A-02010 Patrica (FR)			
Tel. +39-0725-890116			
Fax +39-0725-893945			
QUESTO DISSEGNO E' DI PROPRIETA' DELL'INGEGNERE S. COMUNICAZIONE RE ALTRI SPNZA LA PROPRIA AUTORIZZAZIONE			
Cliente			
Cliente finale			
Disegno Numero	Comessa	Codice impianto	Codice luogo
2020_0183	2020_0183	=44	+ 48.1
Descrizione pagina			Pag 48.1
			di



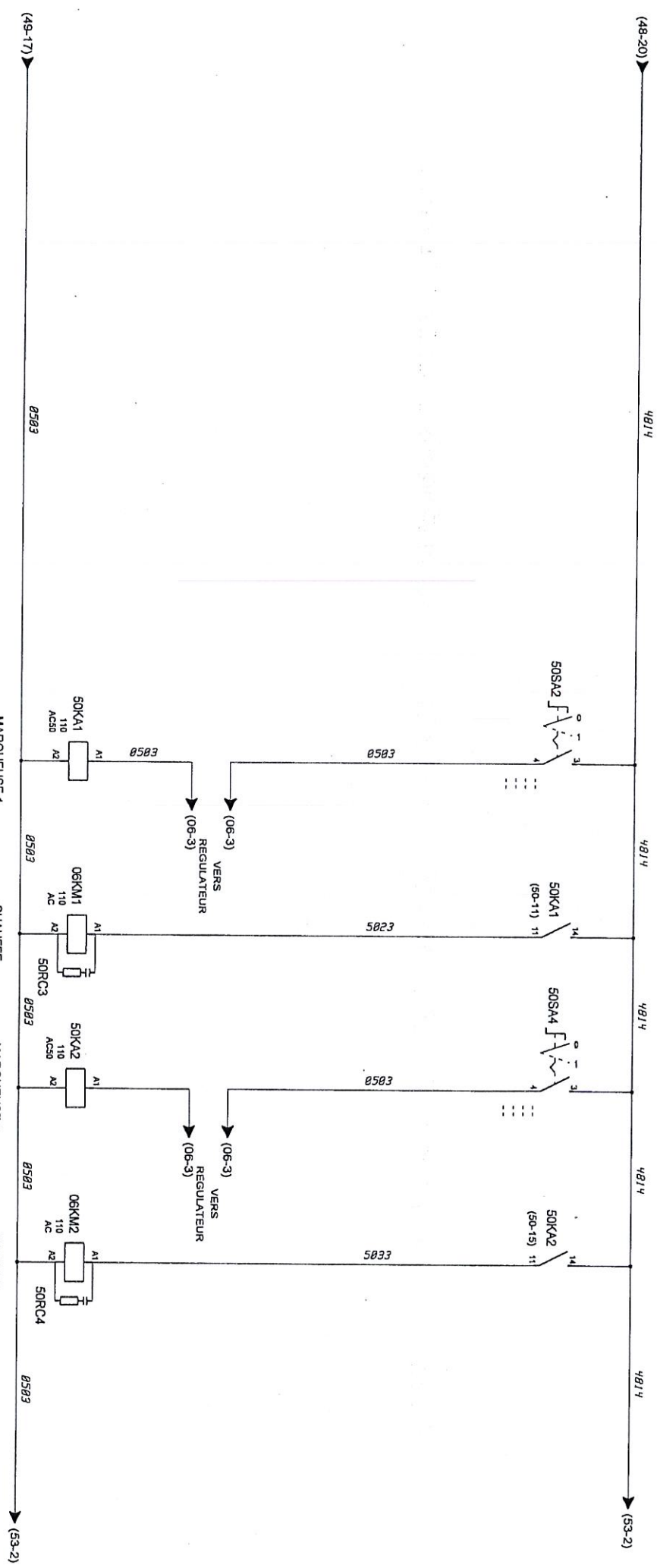
Ultimo Modificata	Rev. :	Implante			
	Data :				
	Disegn. :	SACCHI PALLETS			
FILE	Stampa : 20. Lug. 2020				
	Verif. :				
		R. E. M. S. R. L.			
		Via Francesco 15/a-00100 Patrica (FR) Tel. +39-0729-830118 Fax +39-0729-833905			
		Cliente			
		Cliente Finale			
		QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE			
		DISEGNO Numero 2020-0183	Comessa 2020-0183	Codice impianto =44	Codice luogo +
		Descrizione pagina			
		AUSILIARI			
			Pag. 48. 2		
			di		



ELETTROVALVOLA
PRESSURELLA

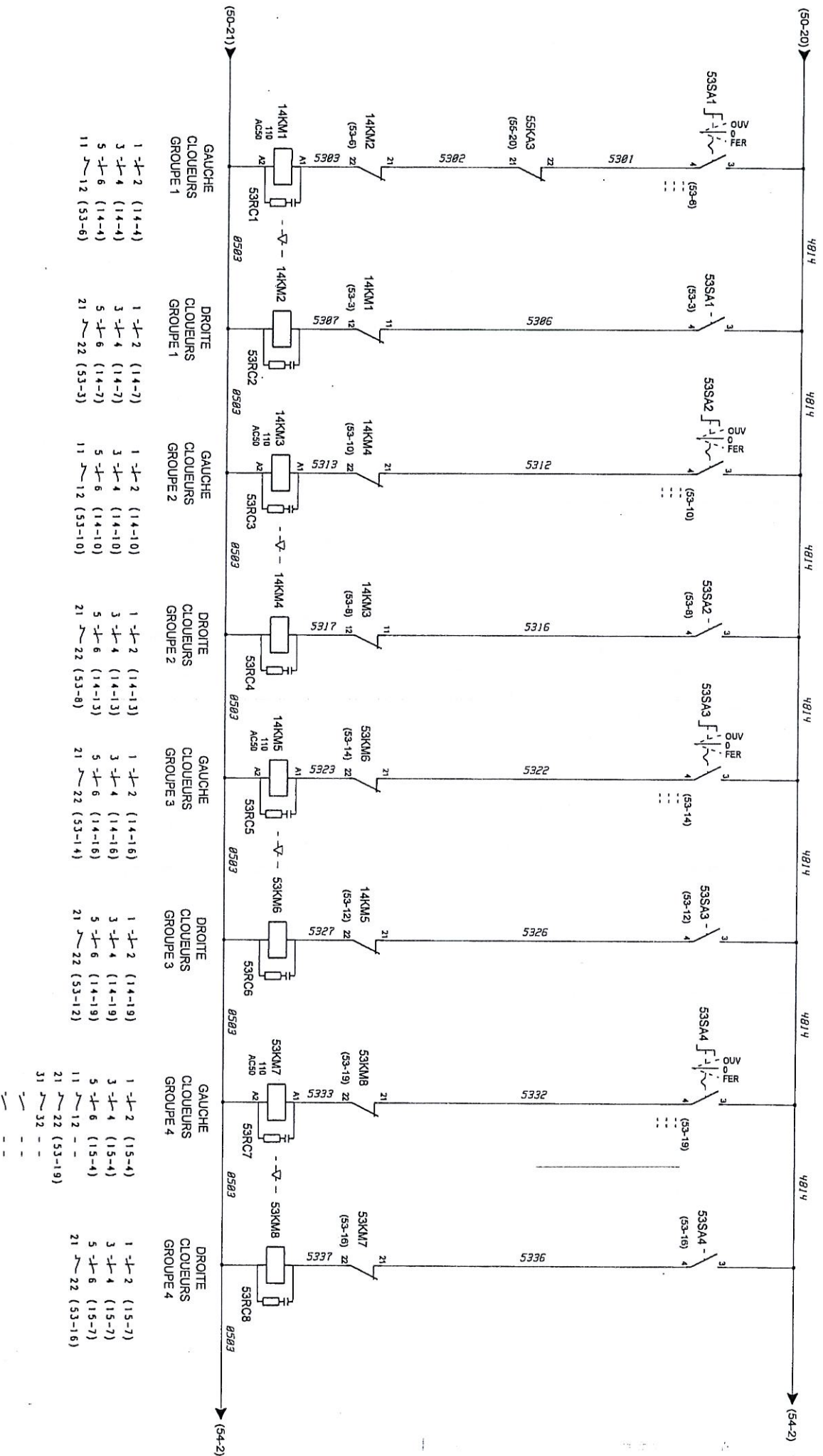
Ultime Modifiche		Rev. :	Impianto	R. E. M. S. R. L.		Cliente	Disegno Numero	Comessa	Codice Impianto	Codice Luogo
		Data :		Via Ferruccio 16/R-0010 Patrica (FR)			2020_0183	2020_0183	=44	+
		Disegn. :	SACCHI PALLETS	Tel. +39-0775-890116			Descrizione pagina			
		Stampa :		Fax +39-0775-899345		Cliente Finale	RUSILIARI			
		Verif. :		QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DI RUSILIARI S.p.A. E' vietato riprodurlo o comunicarlo ad altri senza la propria autorizzazione			Pag. 49			
							di			

50SA2 : MARQUEUSE 1 0 / 1
50SA4 : MARQUEUSE 2 0 / 1

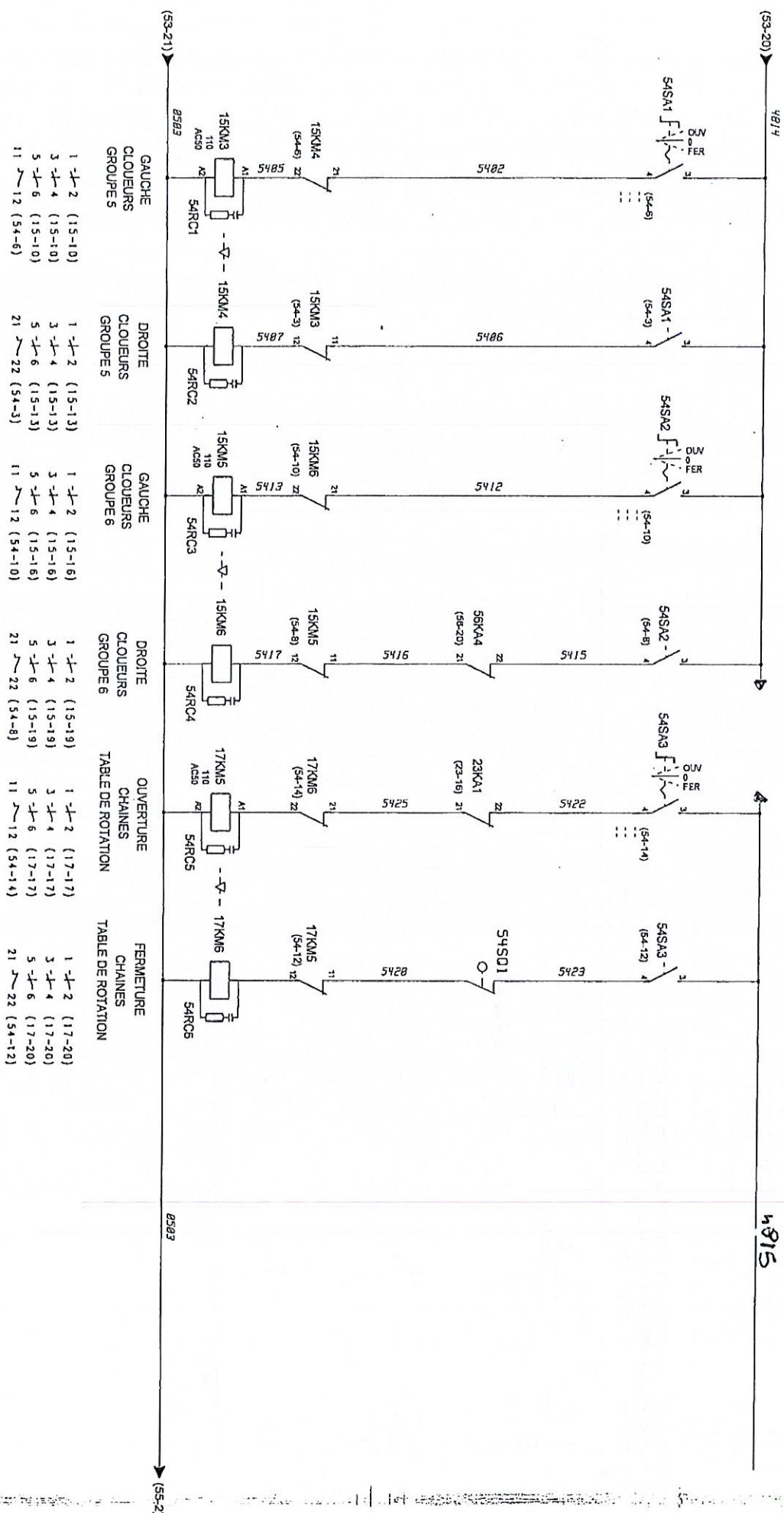


14	11	(50-13)	1	2	(06-12)	14	11	(50-17)	1	2	(06-12)
12	11	-	3	4	(06-12)	12	11	-	3	4	(06-12)
24	21	-	5	6	(06-12)	24	21	-	5	6	(06-12)
22	21	-				22	21	-			
34	31	-				34	31	-			
32	31	-				32	31	-			
44	41	-				44	41	-			
42	41	-				42	41	-			

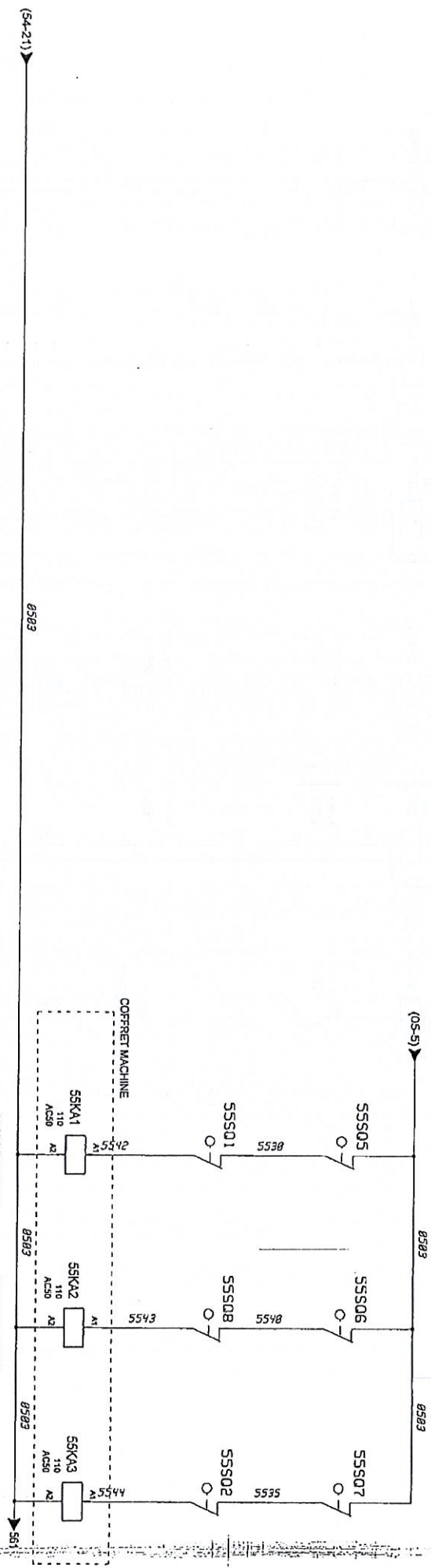
53SA1 : OUVERTURE / FERMETURE CLOUEURS GROUPE 1
 53SA2 : OUVERTURE / FERMETURE CLOUEURS GROUPE 2
 53SA3 : OUVERTURE / FERMETURE CLOUEURS GROUPE 3
 53SA4 : OUVERTURE / FERMETURE CLOUEURS GROUPE 4

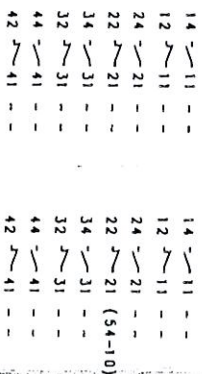


54SA1 : OVERTURE / FERMETURE CLOUEURS GROUPE 5
54SA2 : OVERTURE / FERMETURE CLOUEURS GROUPE 6



- SSSQ5 : ANTICOLLISION POUTRE GAUCHE / POUTRE CENTRALE GAUCHE
- SSSQ6 : ANTICOLLISION POUTRE CENTRALE GAUCHE / POUTRE CENTRALE DROITE
- SSSQ7 : ANTICOLLISION POUTRE CENTRALE DROITE / POUTRE DROITE
- SSSQ8 : ANTICOLLISION POUTRE CENTRALE GAUCHE / POUTRE CENTRALE DROITE (FORMAT CHEVRONS MIN)

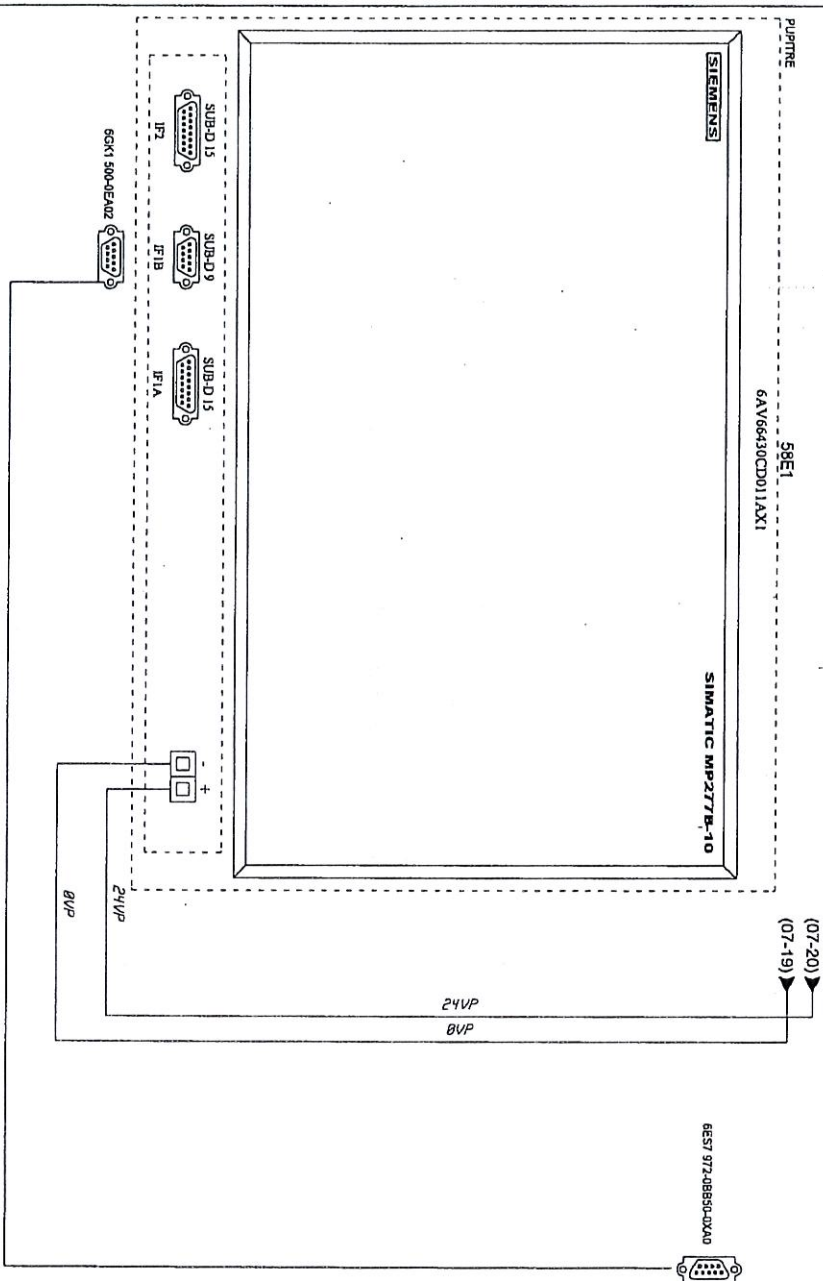




1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20						
S.O.S. SODEME			C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\ENVELOUSE DE PLATEAUX\PROY4 SACCHI PALLETS\																	DEVELOPPE		28-01-2011		56 / 122	

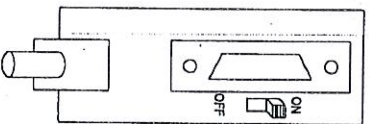
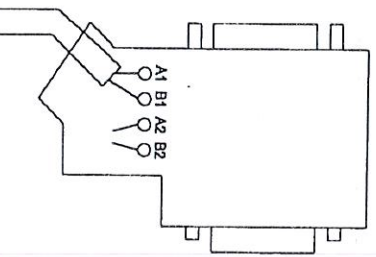
SIMATIC S7-300

IP: 192.168.10.2



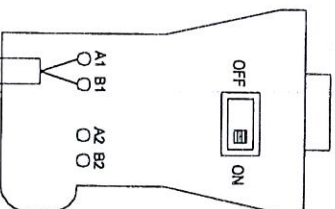
LIAISON AUTOMATE <----> MP277B-10P

COTE AUTOMATE S7-300
CONNECTEUR 8E57 872-08B50-0XA0

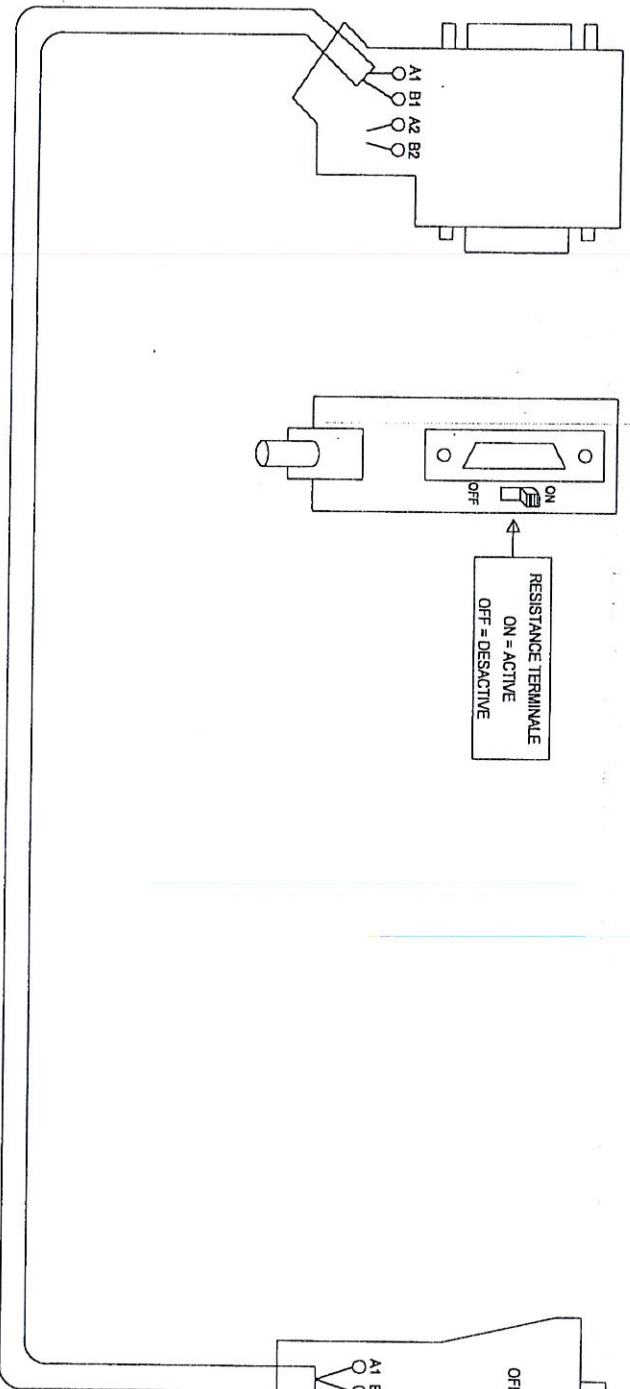


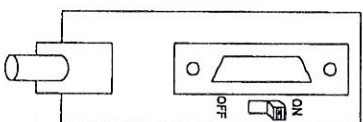
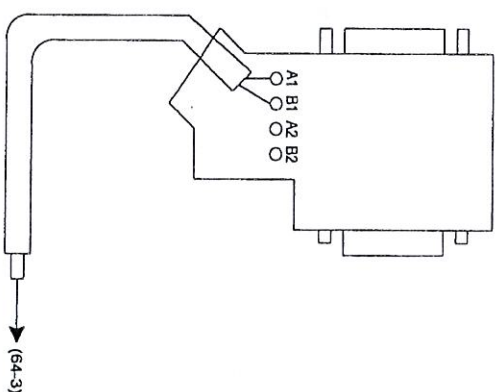
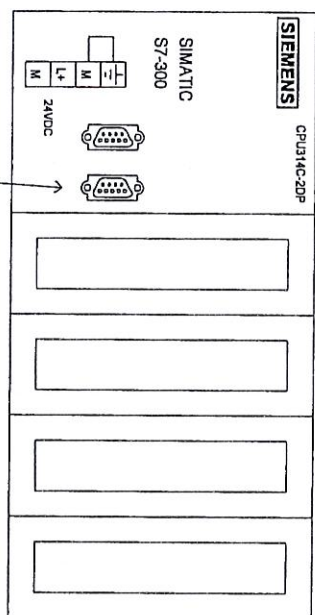
RESISTANCE TERMINALE
ON = ACTIVE
OFF = DESACTIVE

COTE PUPITRE OPERATEUR MP277B-10
CONNECTEUR 6GK1 500-0FC00



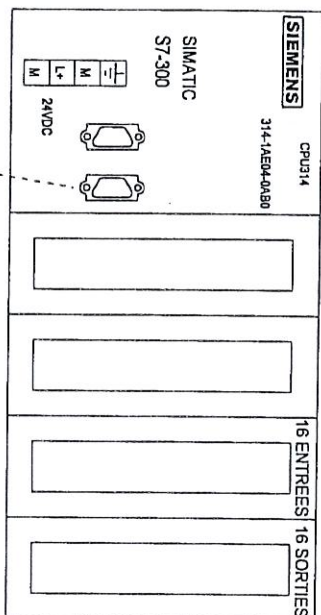
RESISTANCE TERMINALE
ON = ACTIVE
OFF = DESACTIVE



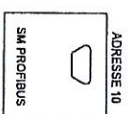
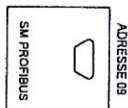
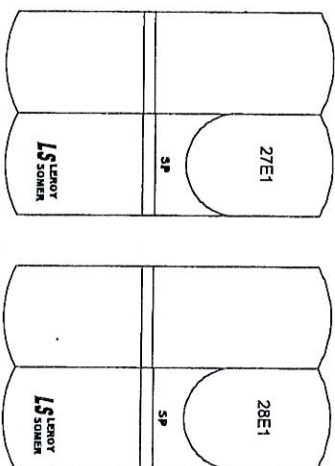


RESISTANCE TERMINALE
ON = ACTIVE
OFF = DESACTIVE

AUTOMATE S7-300



6ES7 972-0BB30-0XA0



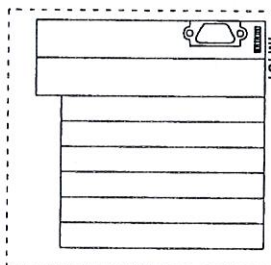
SUR CONNECTEUR

SUR CONNECTEUR

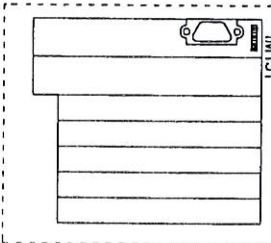
6GK1 300-0FC00

6GK1 300-0FC00

COFFRET DISTRIBUTEUR DE CLOUS
ADRESSE: 16
IM151

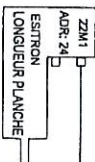
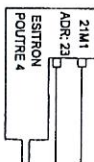
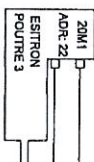
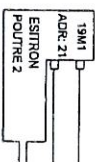
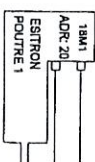


COFFRET MACHINE
ADRESSE: 15
IM151

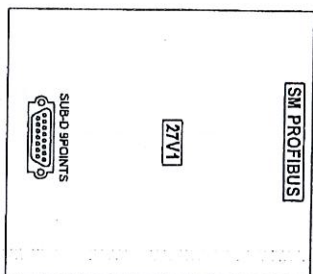


6ES7 972-0BA50-0XA0

6ES7 972-0BA50-0XA0

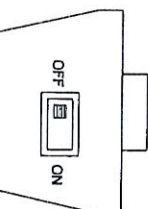


SM PROFIBUS VAR. AVANCE CHAINE CHEVRONS
ADRESSE: 09

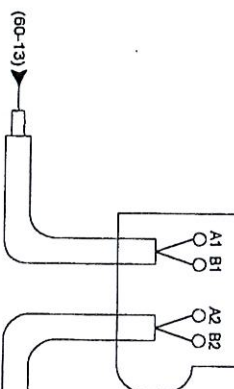


ADRESSE: 09

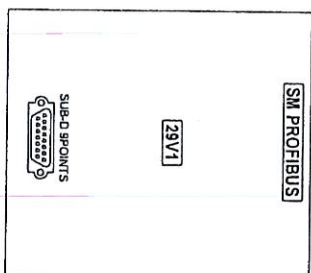
COTE CARTE SM PROFIBUS
AVANCE CHEVRONS
CONNECTEUR 6SK1 500-0FC00



RESISTANCE TERMINALE
ON = ACTIVE
OFF = DESACTIVE

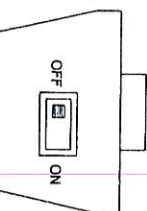


SM PROFIBUS VAR. AVANCE CHAINE PLANCHE
ADRESSE: 10

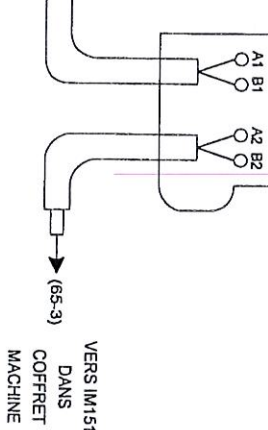


ADRESSE: 10

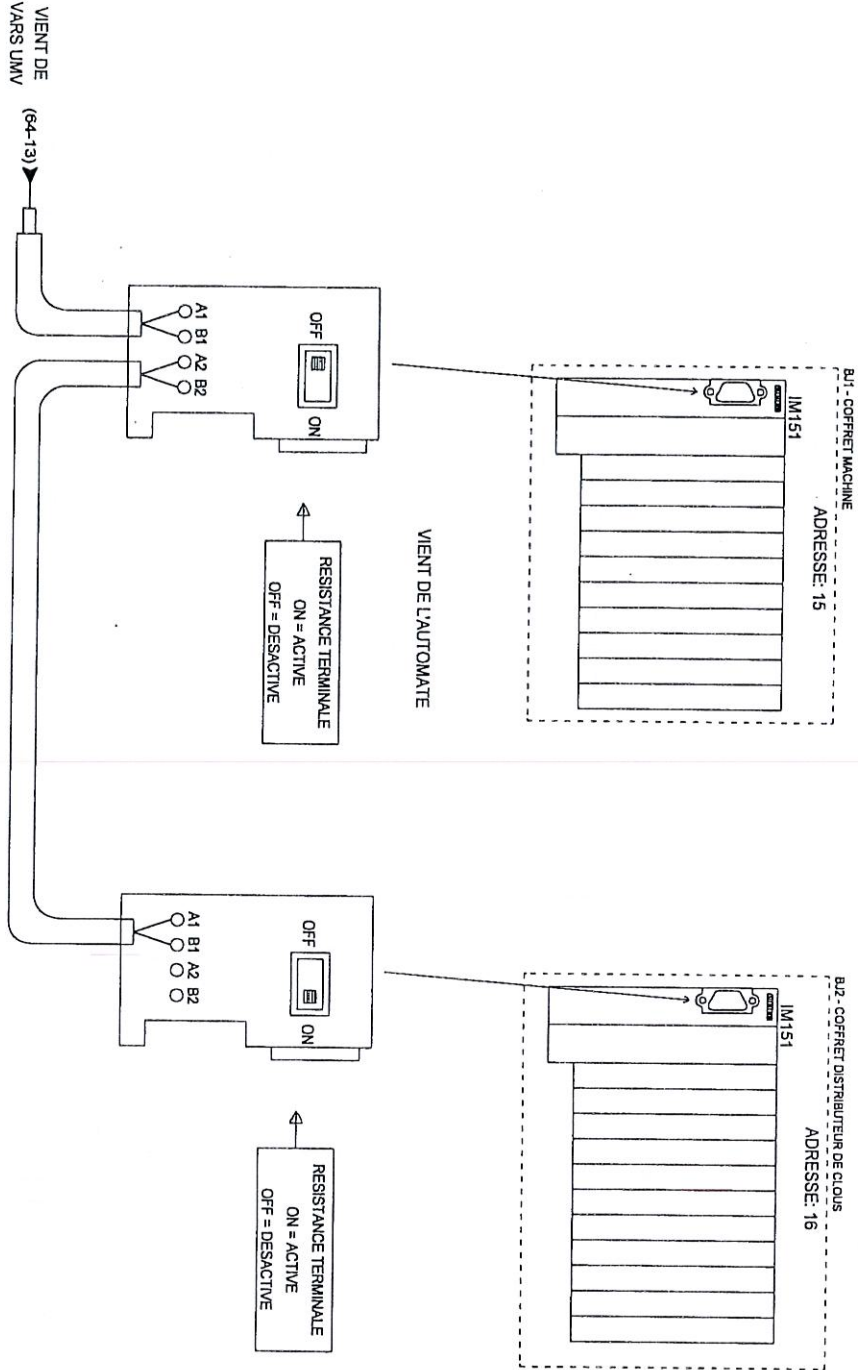
COTE CARTE SM PROFIBUS
AVANCE PLANCHES
CONNECTEUR 6SK1 500-0FC00



RESISTANCE TERMINALE
ON = ACTIVE
OFF = DESACTIVE



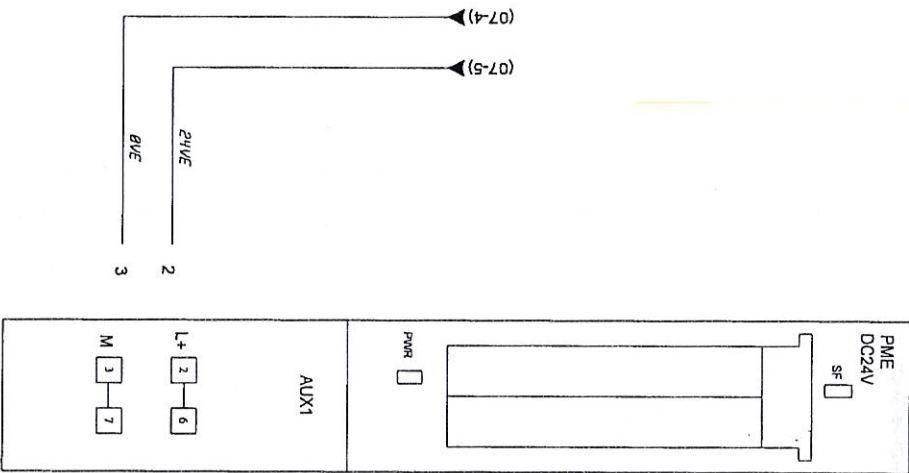
VERS IM151
DANS
COFFRET
MACHINE



CPU

[illegible]

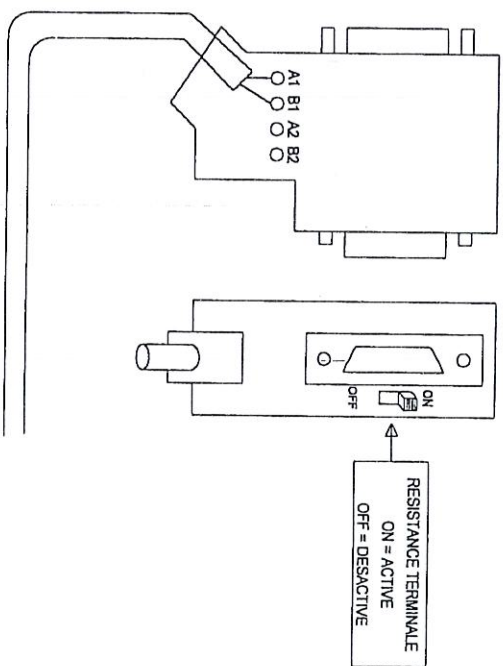
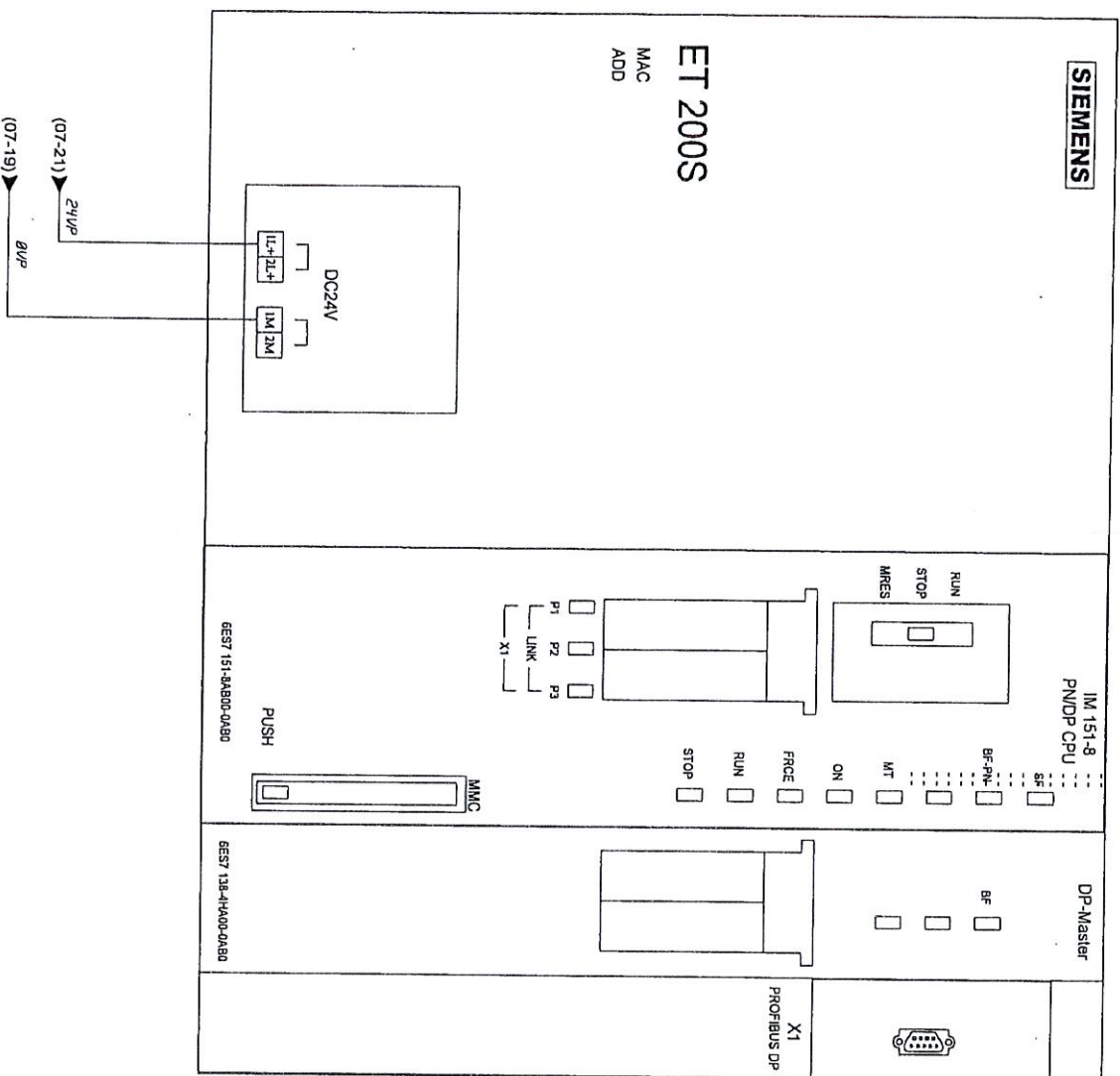
71E1
 6ES7 138-4CA01-0AA0
 6ES7 193-4CC20-0AA0



IP: 192.168.10.102

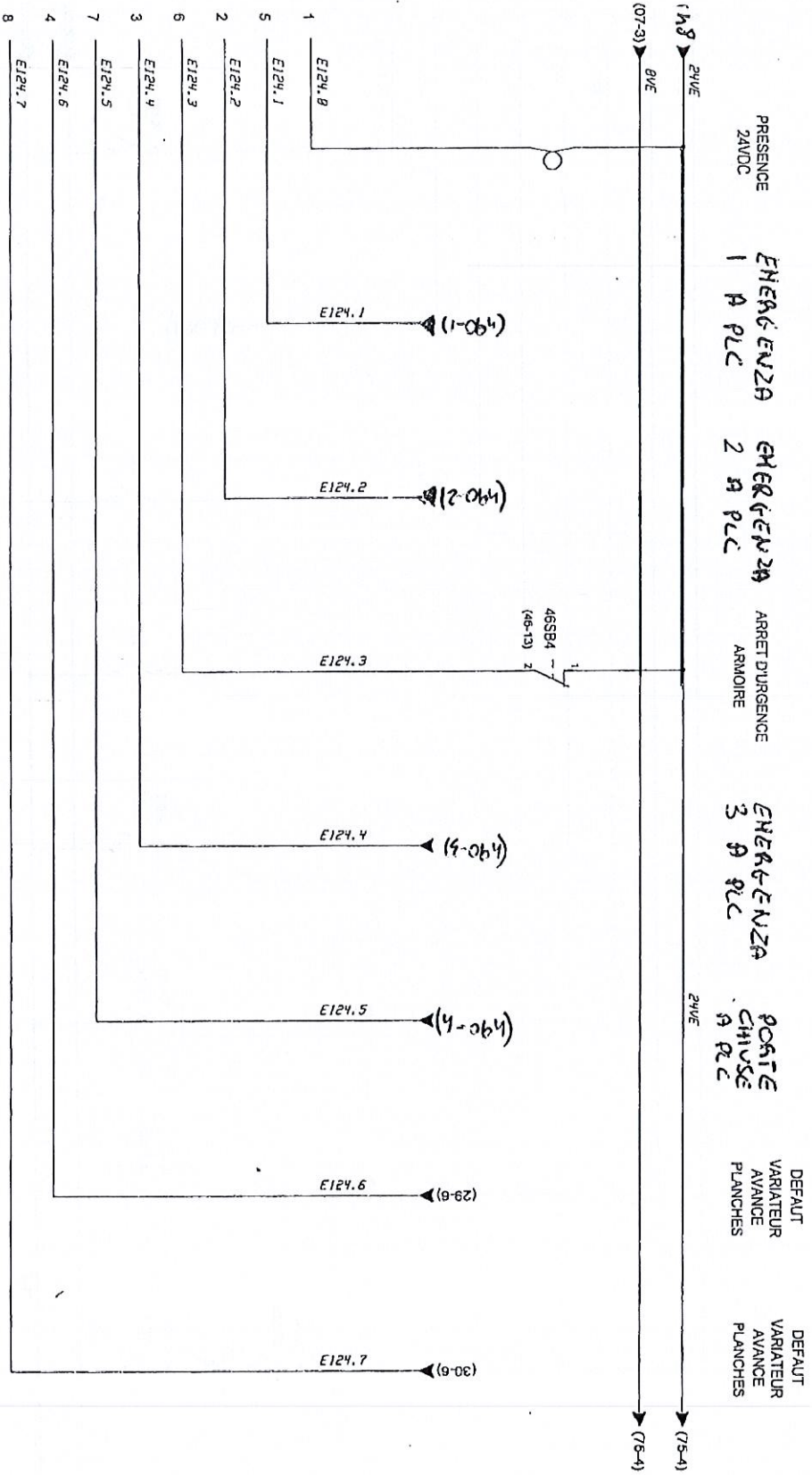
70E1
6ES7 151-8AB00-0AB0

LIAISON AUTOMATE <----> VARIATEURS

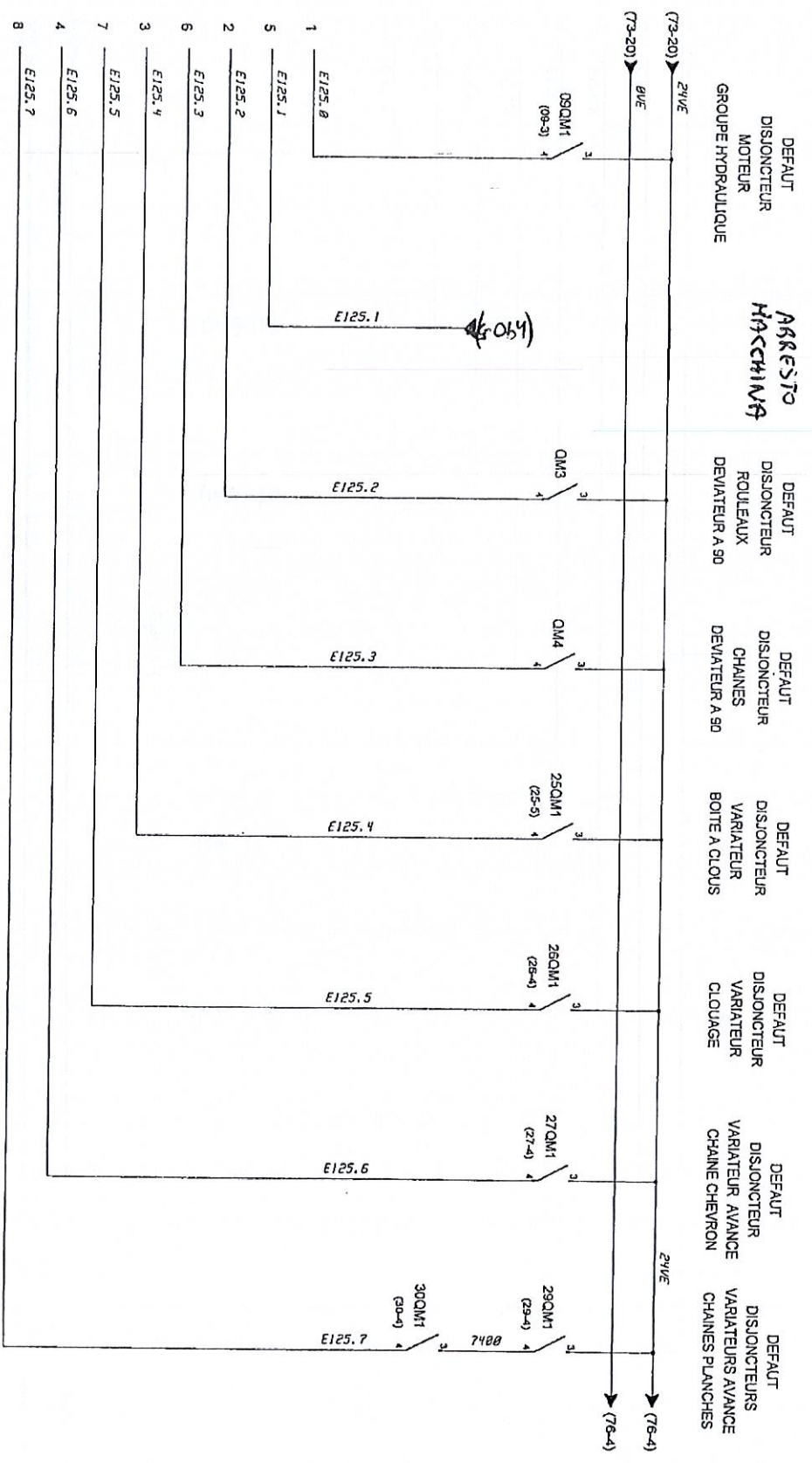
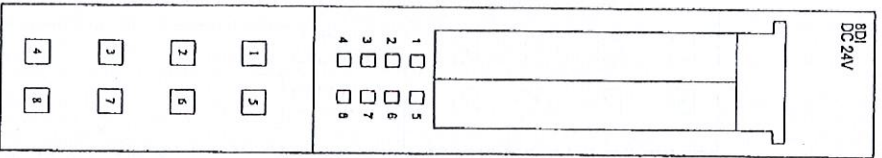


BDI DC 24V	
1 ☐	5 ☐
2 ☐	6 ☐
3 ☐	7 ☐
4 ☐	8 ☐

1 ☐	3 ☐
2 ☐	6 ☐
3 ☐	7 ☐
4 ☐	8 ☐

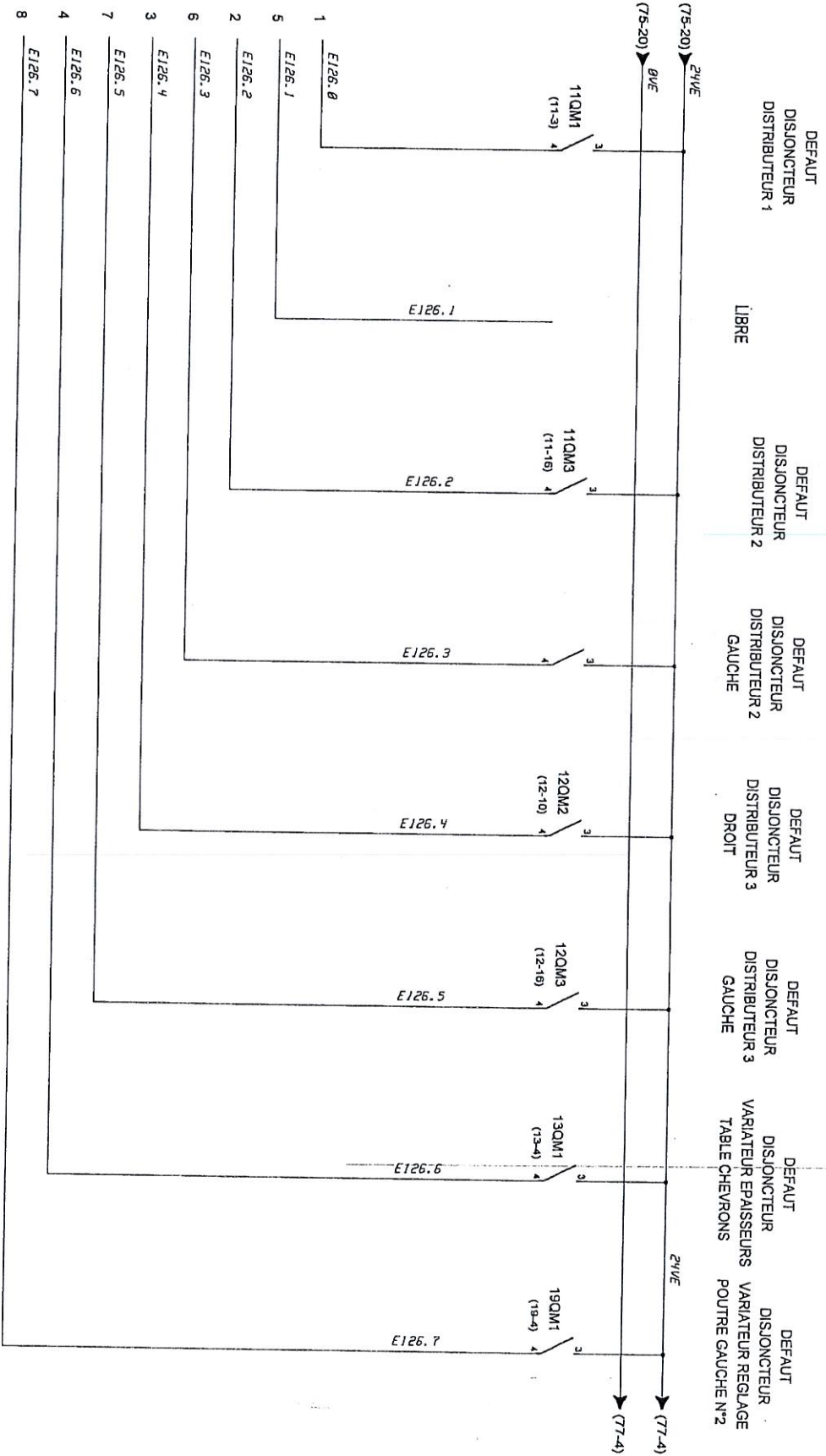
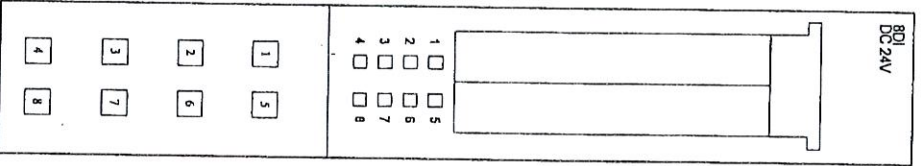


75E1
6ES7 193-4CB20-0AA0U
6ES7 132-4BD00-0AA0



76E1

6ES7 193-4CB20-0AA0/V
6ES7 132-4BD00-0AA0



S.O.S. SODEME

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSE DE PLATEAUX\PA004 SACCHI PALLETS\

ENTREES

26-04-2011

76 / 122

77E1
 GES7 193-4CB20-0AA0U
 GES7 132-4BD00-0AA0

VARIATEUR
 MONTÉE / DESCENTE
 EMPLEUR
 OK

VARIATEUR
 AVANT / ARRIERE
 CHAINES EMPLEUR
 OK

LIBRE

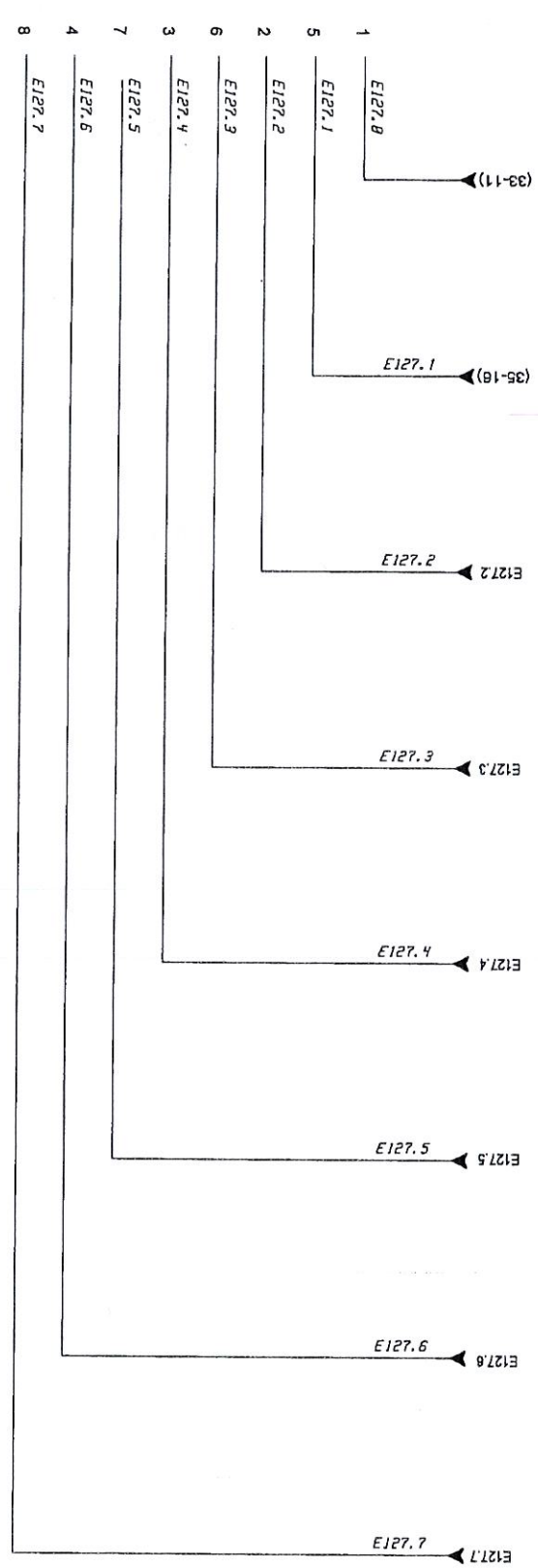
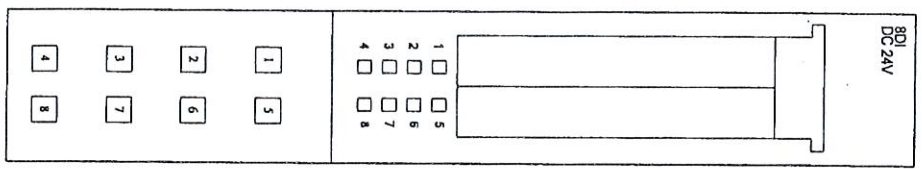
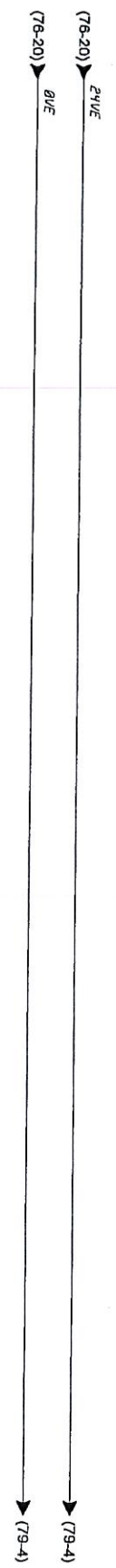
LIBRE

LIBRE

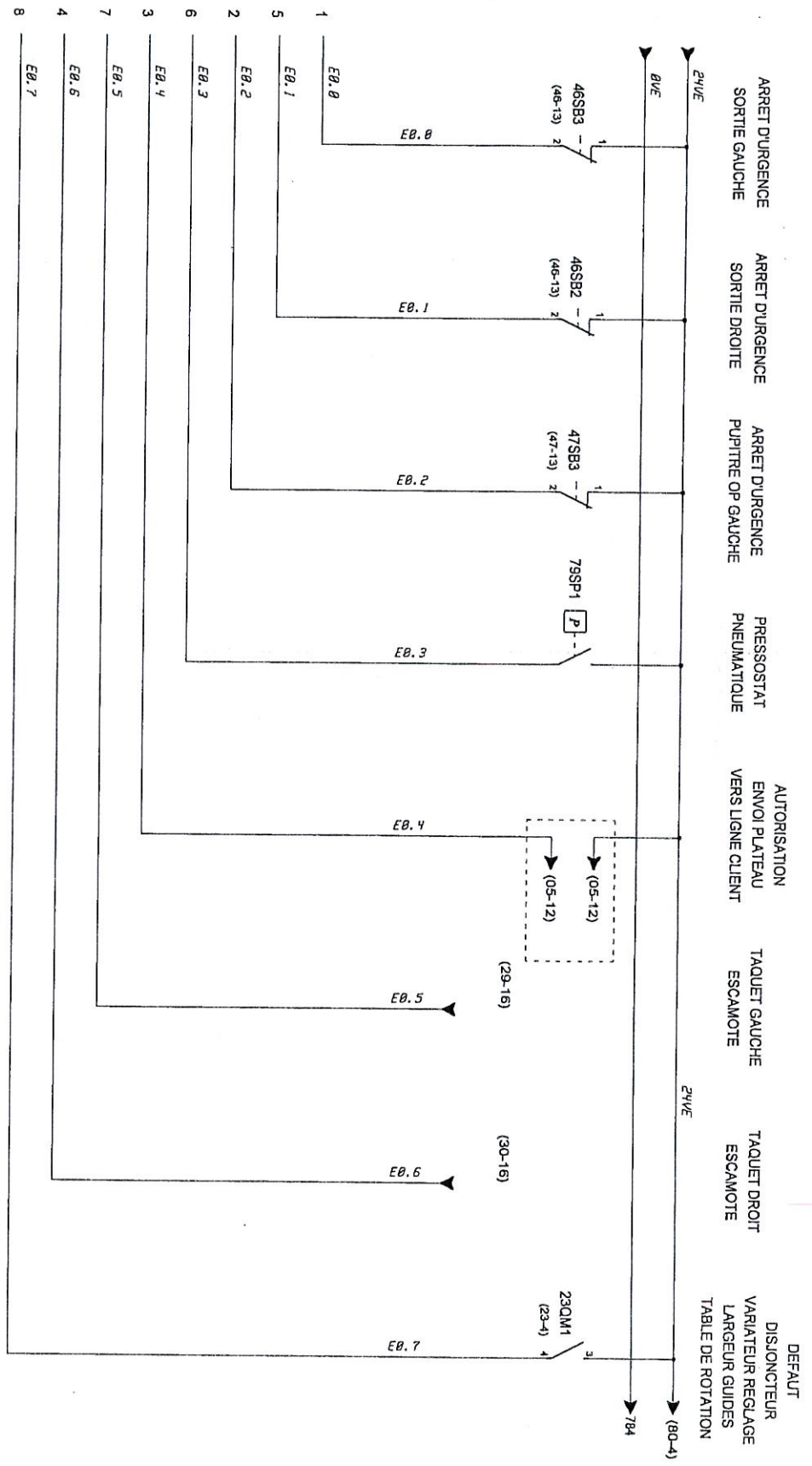
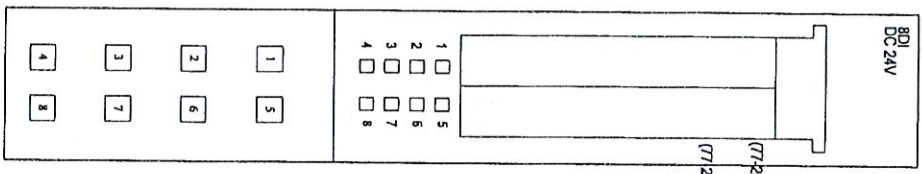
LIBRE

LIBRE

LIBRE



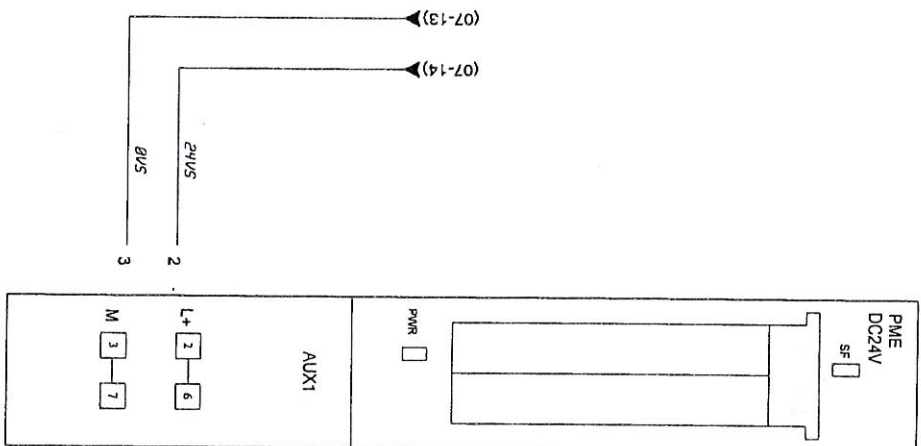
79E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



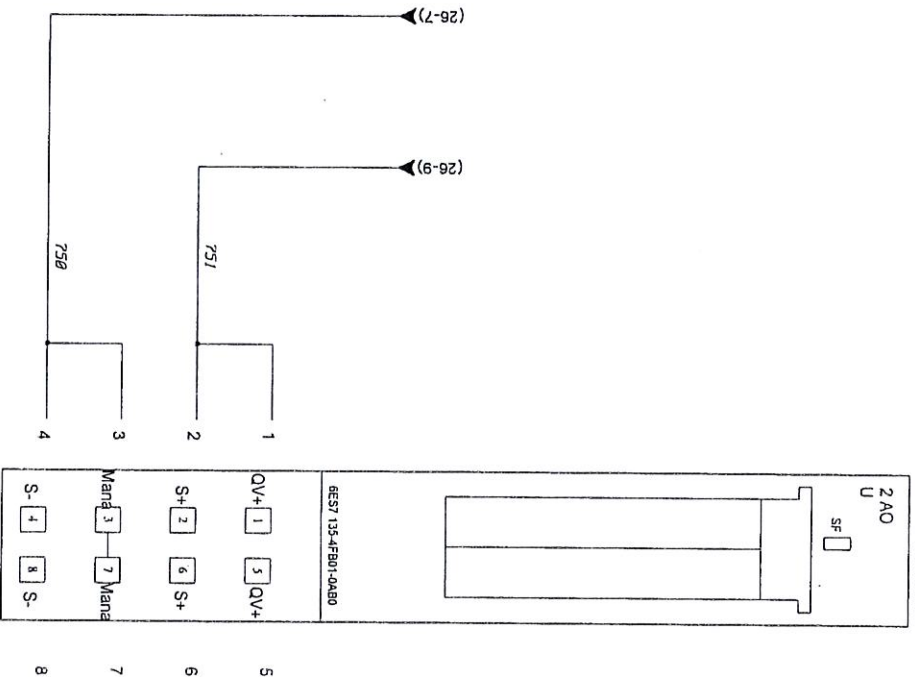
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



81E1
6ES7 138-4CA01-0AA0
6ES7 193-4CC20-0AA0

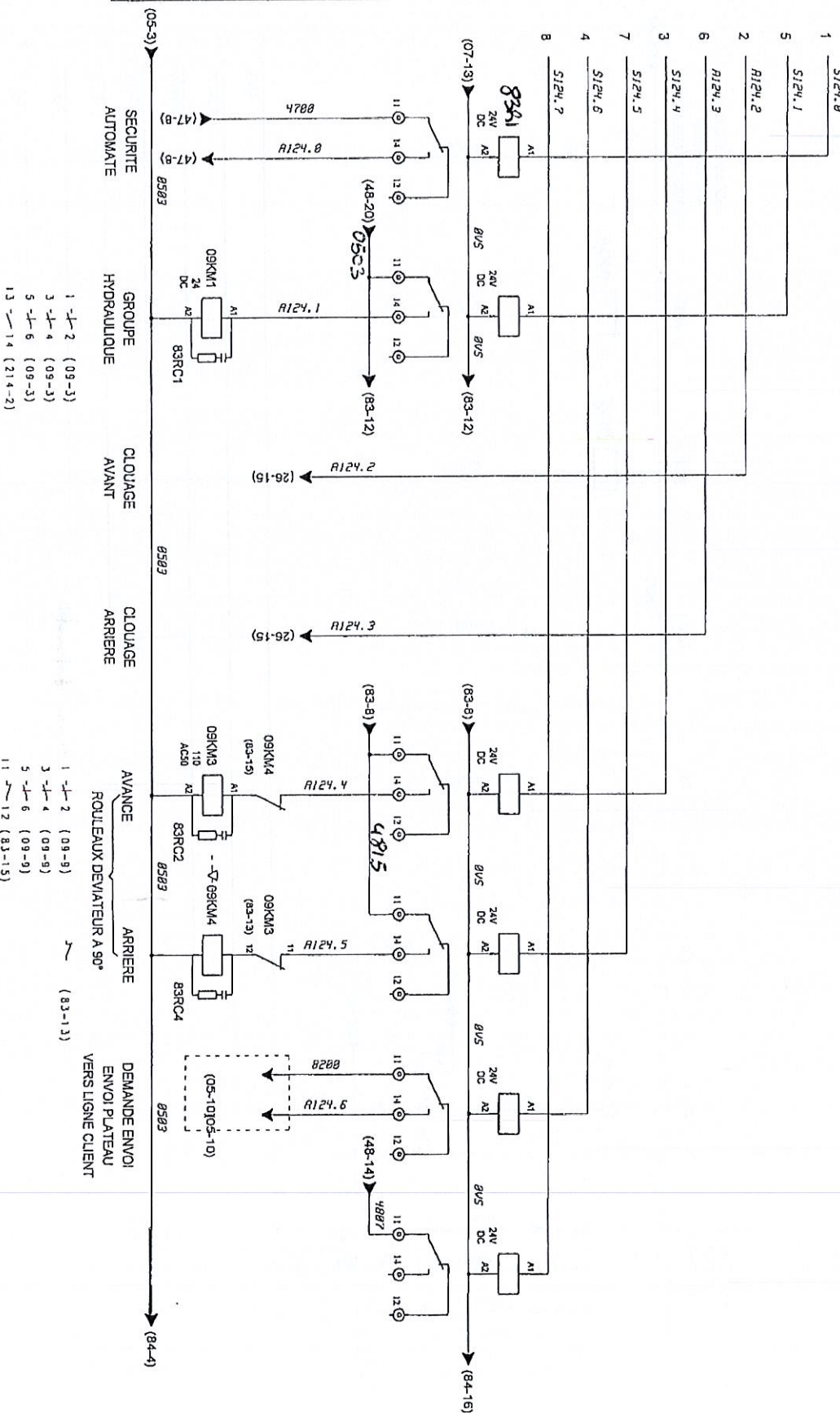
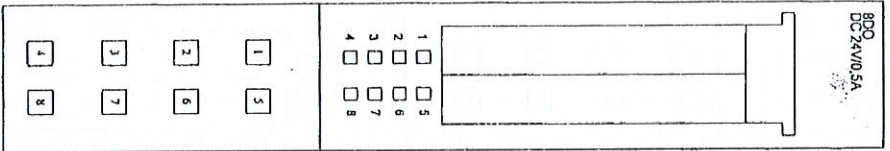


82E1
 6ES7 135-4FB01-0AB0
 6ES7 193-4CC20-0AA0



CONSIGNE VITESSE
 CLOUAGE
 SORTIE ANALOGIQUE
 0-10V

83E1
6ES7 193-4CB30-0AA0U
6ES7 123-4BD00-0AA0

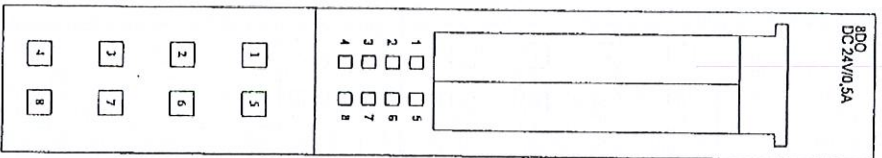


1 - 2 (09-3)
3 - 4 (09-3)
5 - 6 (09-3)
13 - 14 (21-4-2)

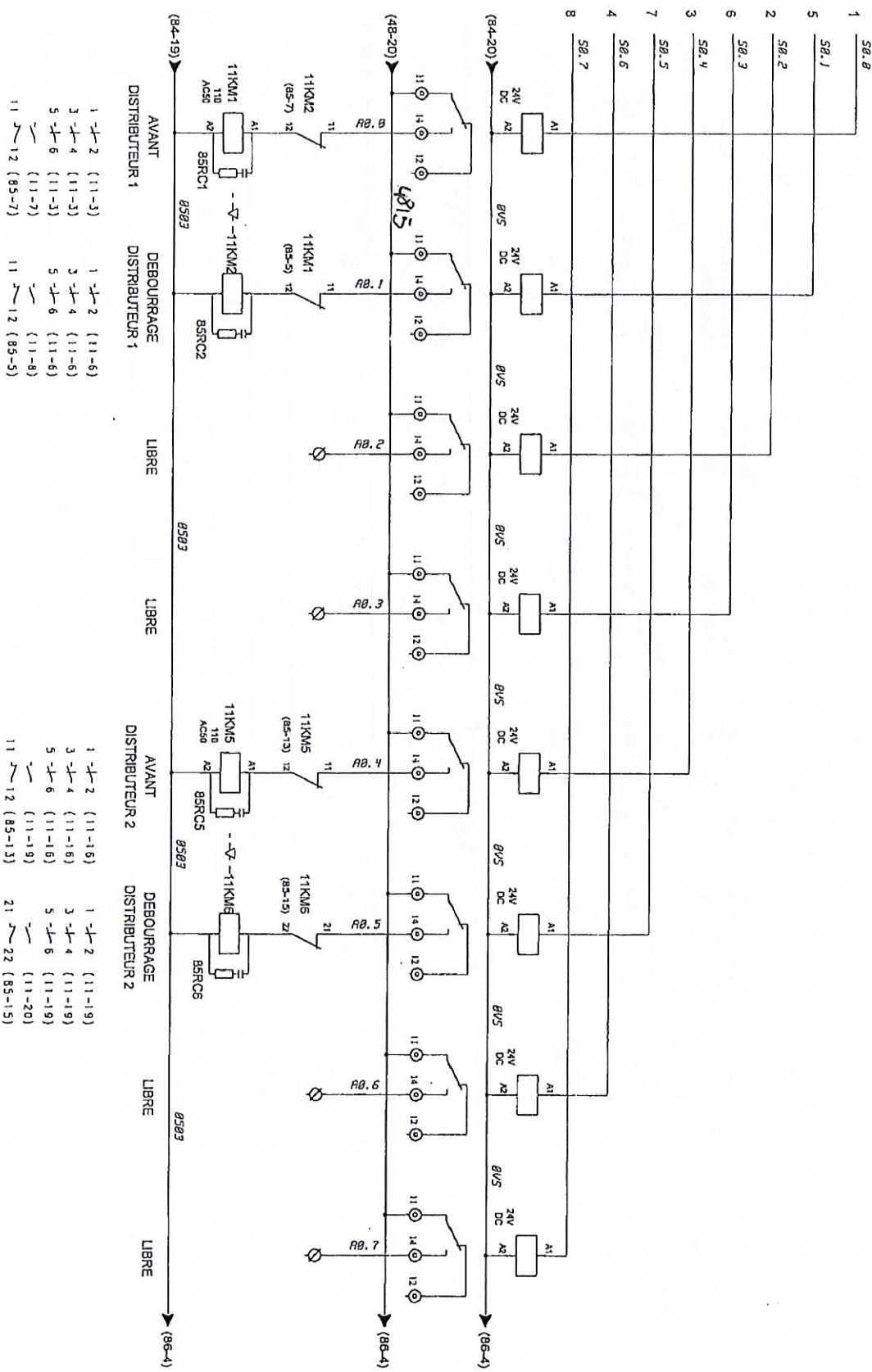
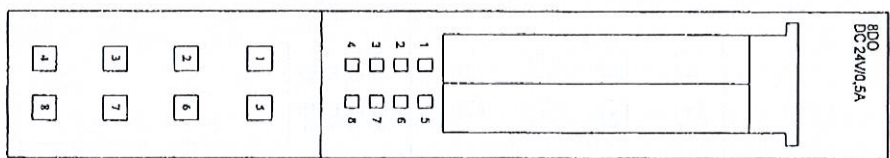
1 - 2 (09-9)
3 - 4 (09-9)
5 - 6 (09-9)
11 - 12 (83-15)

(83-13)

6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



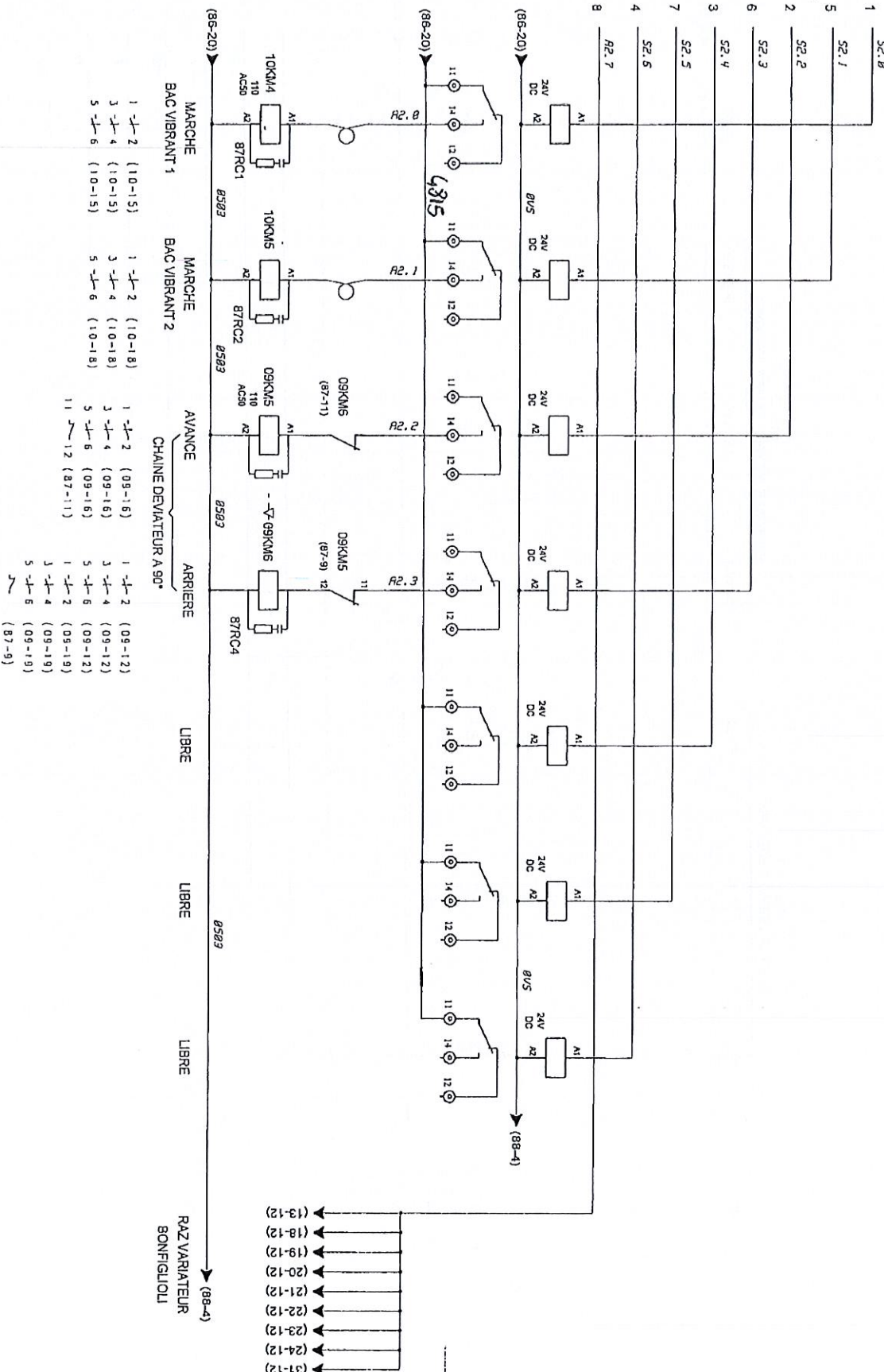
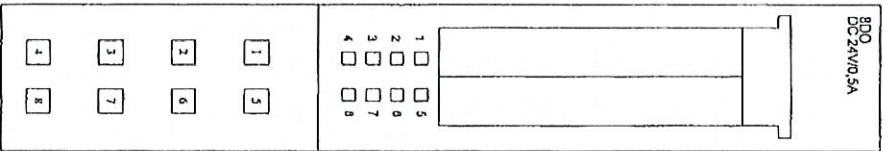
BSE1
6ES7 193-1CB30-0AA0V
6ES7 132-4BD00-0AA0



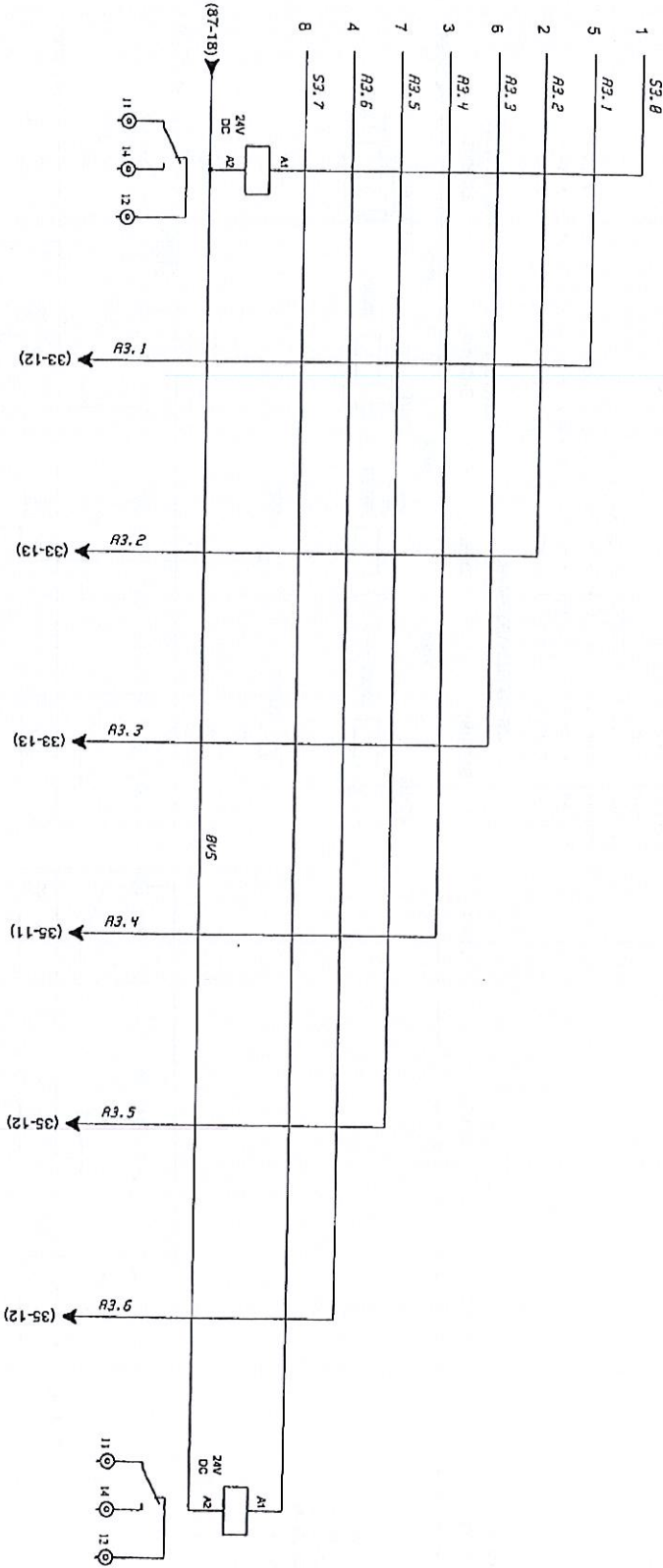
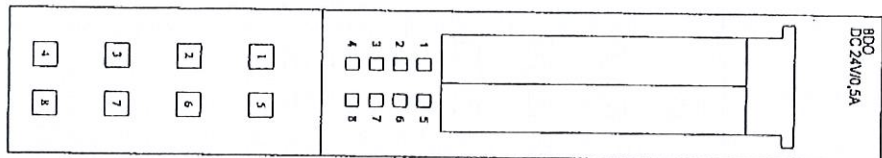


87E1

6ES7 193-1CB30-0AA0U
6ES7 132-4BD00-0AA0



88E1
6ES7 193-4CB30-0AA0/U
6ES7 132-4BD00-0AA0



(87-20) LIBRE

SENS + SENS - PV / GV

VARIATEUR MONTÉE / DESCENTE EMPLEUR 35M1

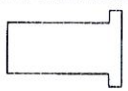
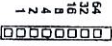
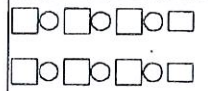
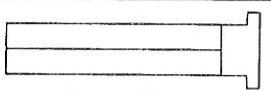
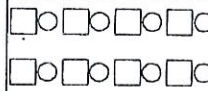
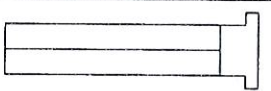
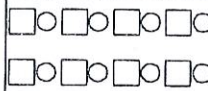
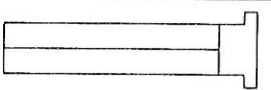
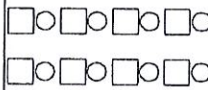
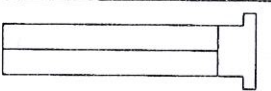
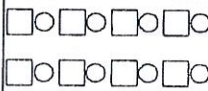
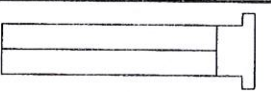
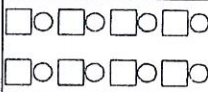
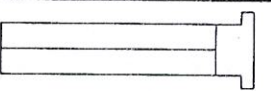
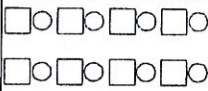
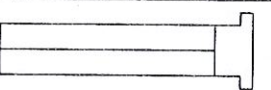
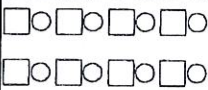
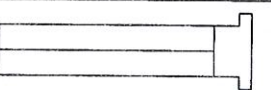
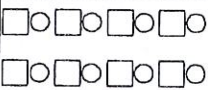
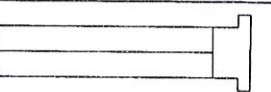
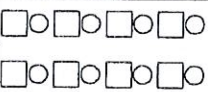
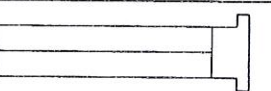
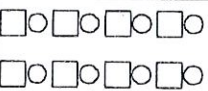
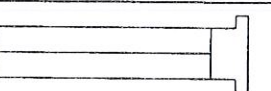
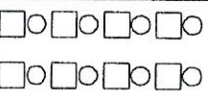
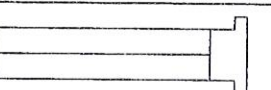
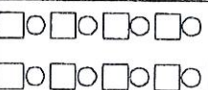
SENS + SENS - PV / GV

VARIATEUR CHAINES EMPLEUR 35M1 / 35M2

(87-18)

CONFIGURATION PROFIBUS COFFRET MACHINE

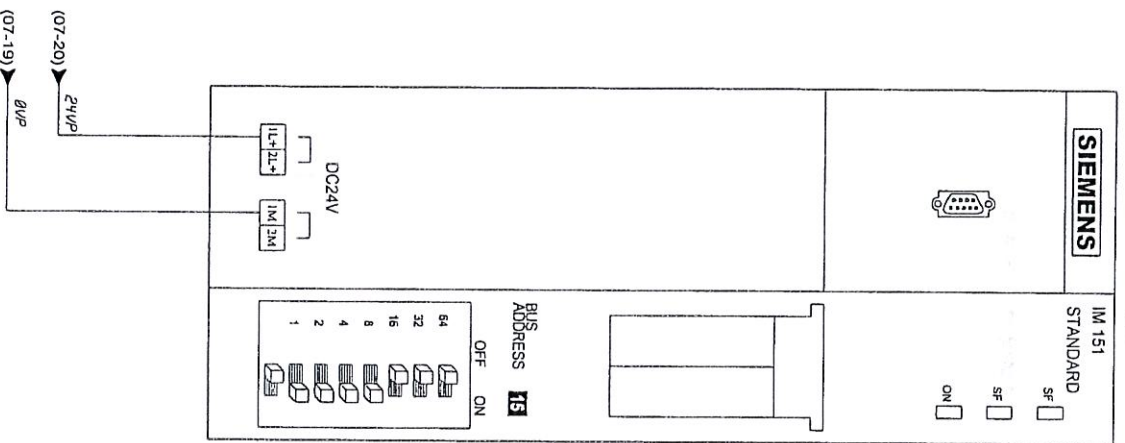
ADRESSE : 15

SIEMENS 		ET200S 		15 	
116E1	PM-E				
117E1	4DI DC 24V				
117E2	4DI DC 24V				
118E1	4DI DC 24V				
118E2	4DI DC 24V				
119E1	4DI DC 24V				
119E2	4DI DC 24V				
120E1	4DI DC 24V				
120E2	4DI DC 24V				
121E1	4DI DC 24V				
121E2	4DI DC 24V				
122E1	4DI DC 24V				
132E1	1SSI				

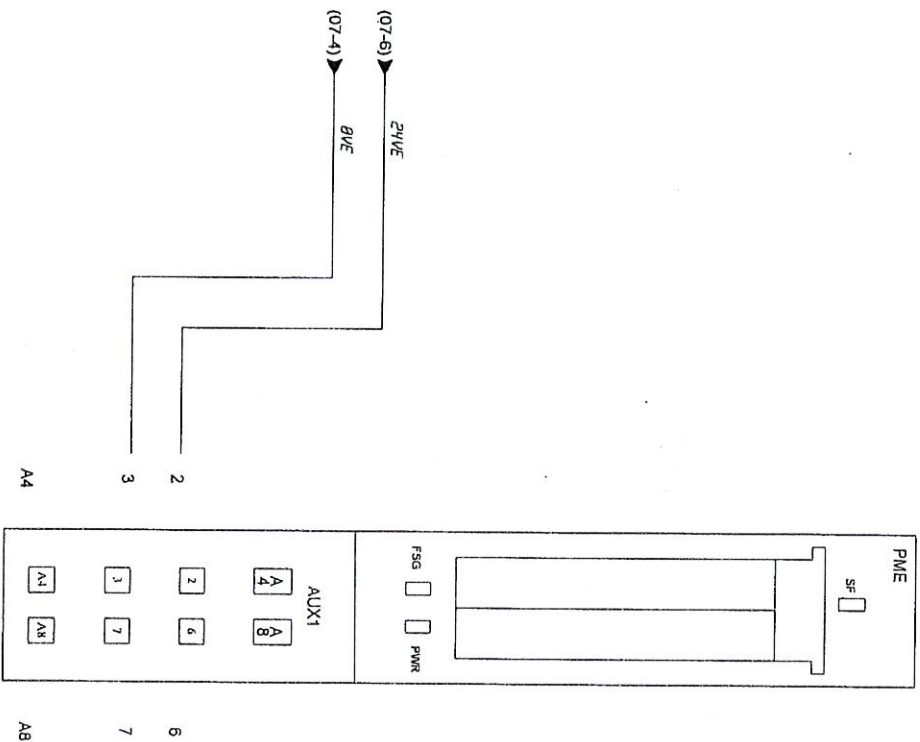
CONFIGURATION PROFIBUS COFFRET MACHINE

145E1	PM-E		
146E1	4DO DC 24V/0.5A		
146E2	4DO DC 24V/0.5A		
155E1	2PRO NO DC 120V/5A AC 230V/5A		
155E2	2PRO NO DC 120V/5A AC 230V/5A		
156E1	2PRO NO DC 120V/5A AC 230V/5A		
156E2	2PRO NO DC 120V/5A AC 230V/5A		
157E1	2PRO NO DC 120V/5A AC 230V/5A		
157E2	2PRO NO DC 120V/5A AC 230V/5A		
FIN DE LIGNE			

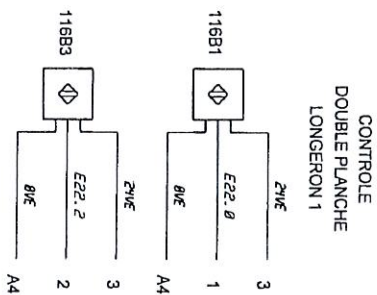
114E1
6ES7 151-1AA02-0AB0



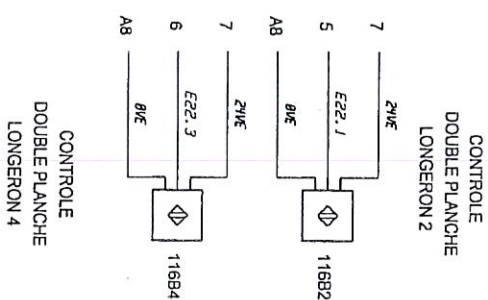
11SE1
 6ES7 138-4CB10-0AB0
 6ES7 193-1CC20-0AA0



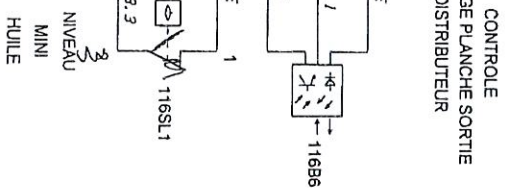
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



6ES7 193-4CB20-0AA0
6ES7 131-4BD00-0AA0

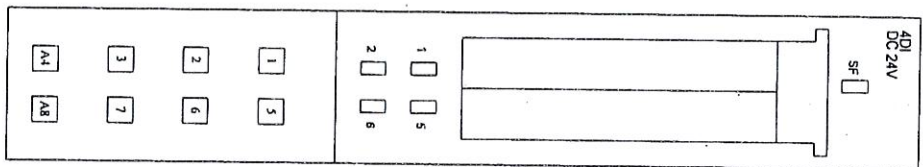


LIBRE

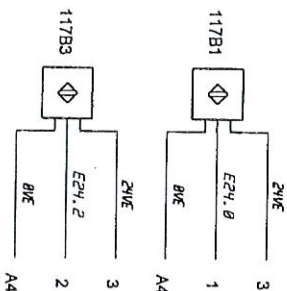

$$\begin{array}{r} 116 \\ \times 122 \\ \hline \end{array}$$

117E1

6ES7 193-4CB20-0AA0
6ES7 131-4BD00-0AA0



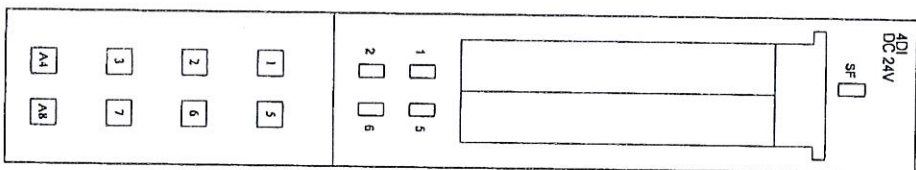
POINT MORT ARRIERE
DISTRIBUTEUR 1



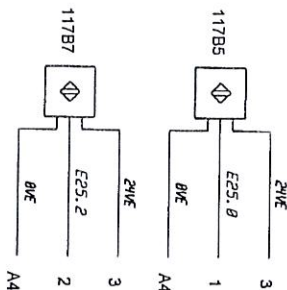
CONTROLE PLANCHE
INFERIEURE SORTIE
SUR LONGERON 1

117E2

6ES7 193-4CB20-0AA0
6ES7 131-4BD00-0AA0

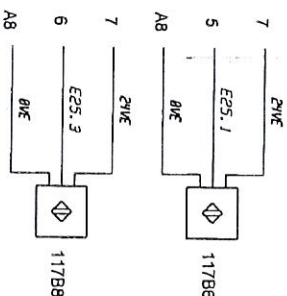


CONTROLE PLANCHE
INFERIEURE SORTIE SUR
SUR LONGERON 3



POINT MORT ARRIERE
DISTRIBUTEUR 3 DROIT

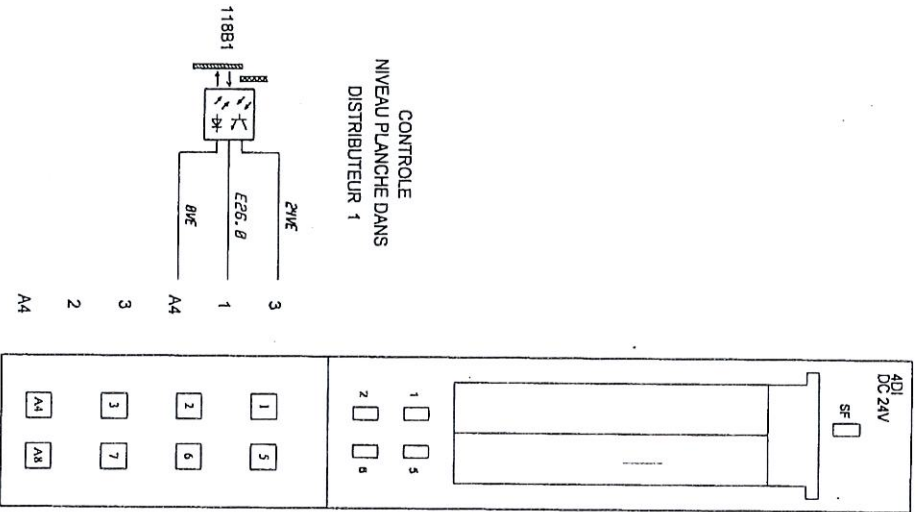
CONTROLE PLANCHE
INFERIEURE SORTIE SUR
SUR LONGERON 4



POINT MORT ARRIERE
DISTRIBUTEUR 3 GAUCHE

11BE1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



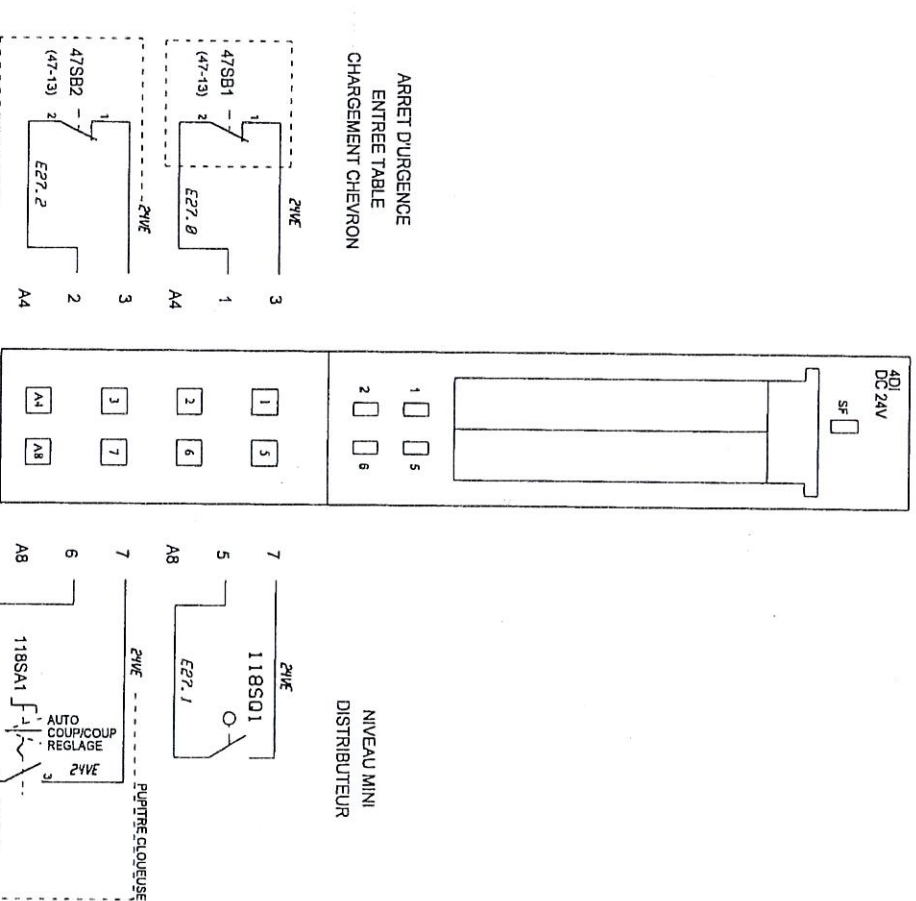
CONTROLE
NIVEAU PLANCHE DANS
DISTRIBUTEUR 1

CONTROLE
NIVEAU PLANCHE DANS
DISTRIBUTEUR 2

CAPTEUR MAGNETIQUE
SUR VERIN
MINI MAGASIN CHEVRON

11BE2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

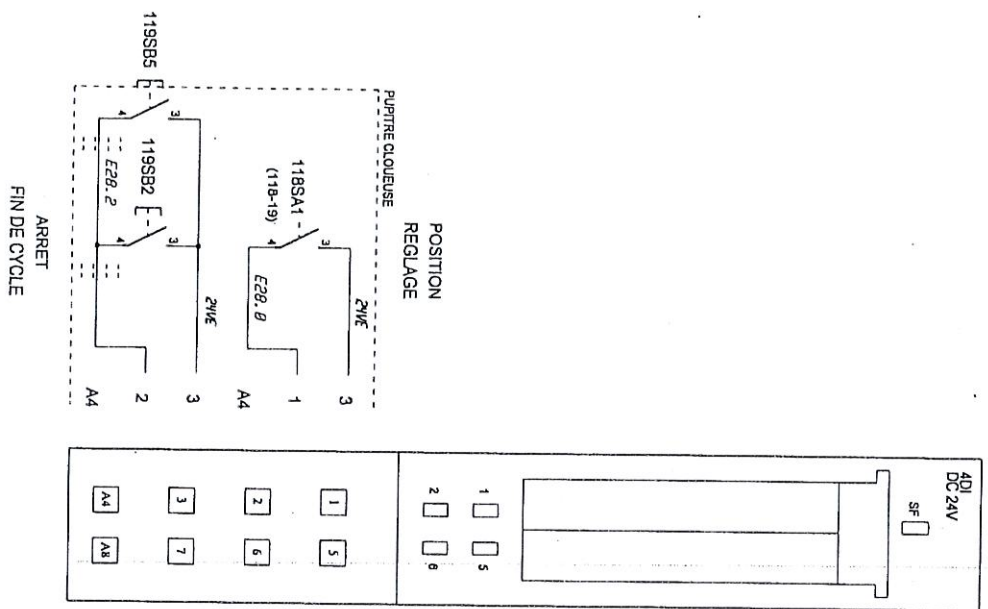


ARRET D'URGENCE
ENTREE TABLE
CHARGEMENT CHEVRON

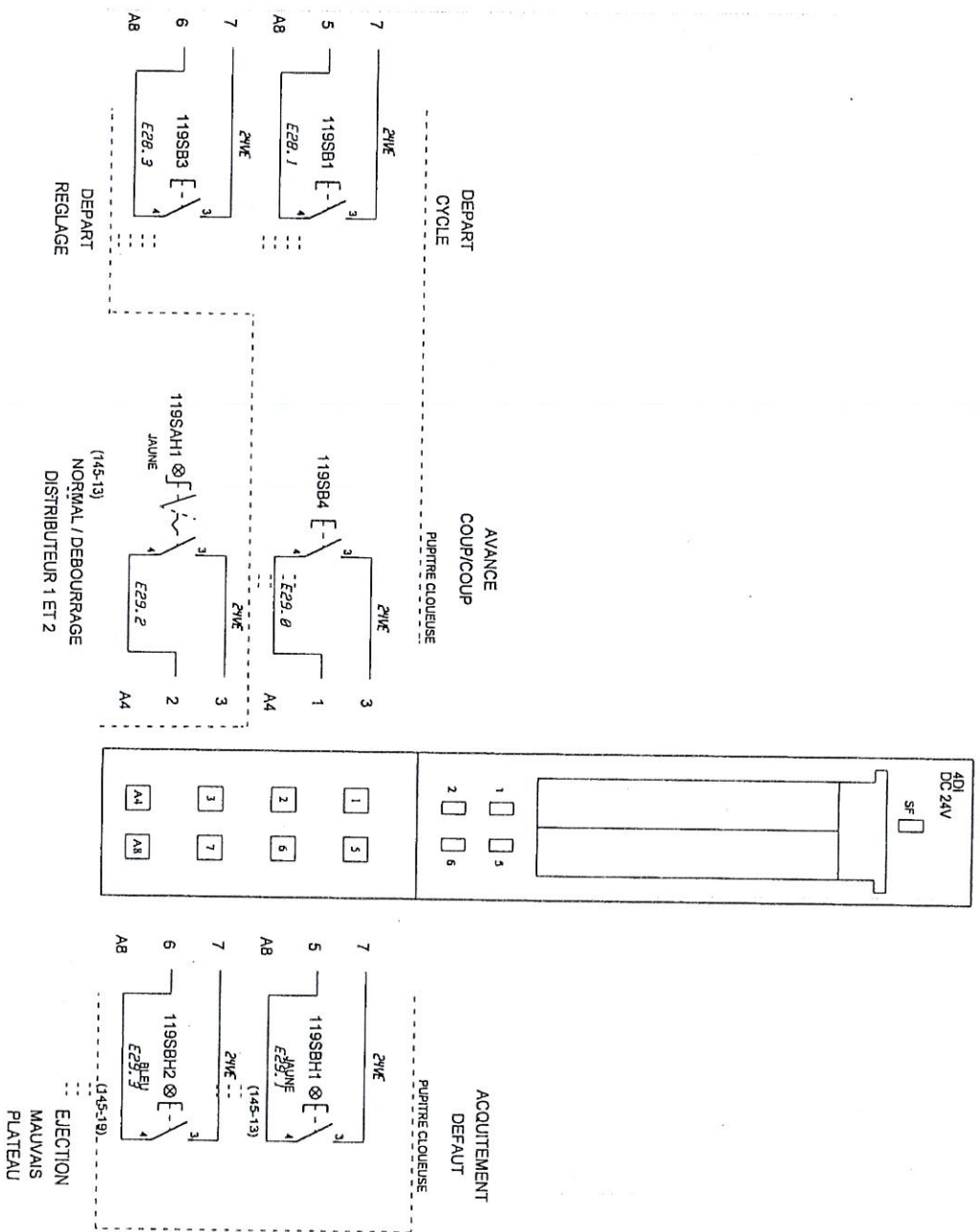
NIVEAU MINI
DISTRIBUTEUR

SELECTEUR
AUTO/COUP-COUP/REGLAGE

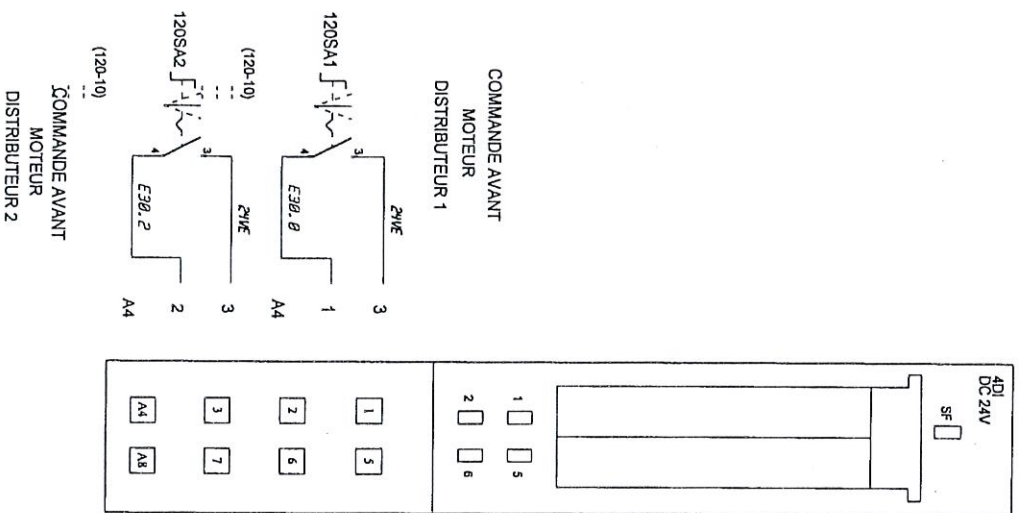
119E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



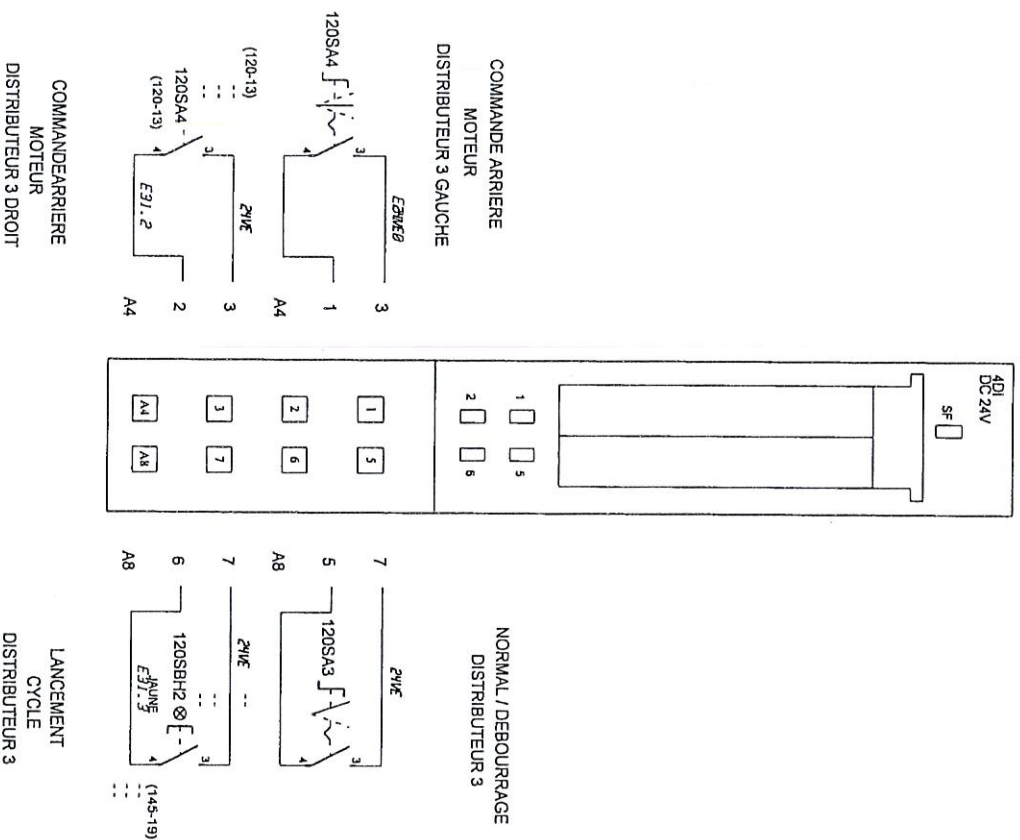
119E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



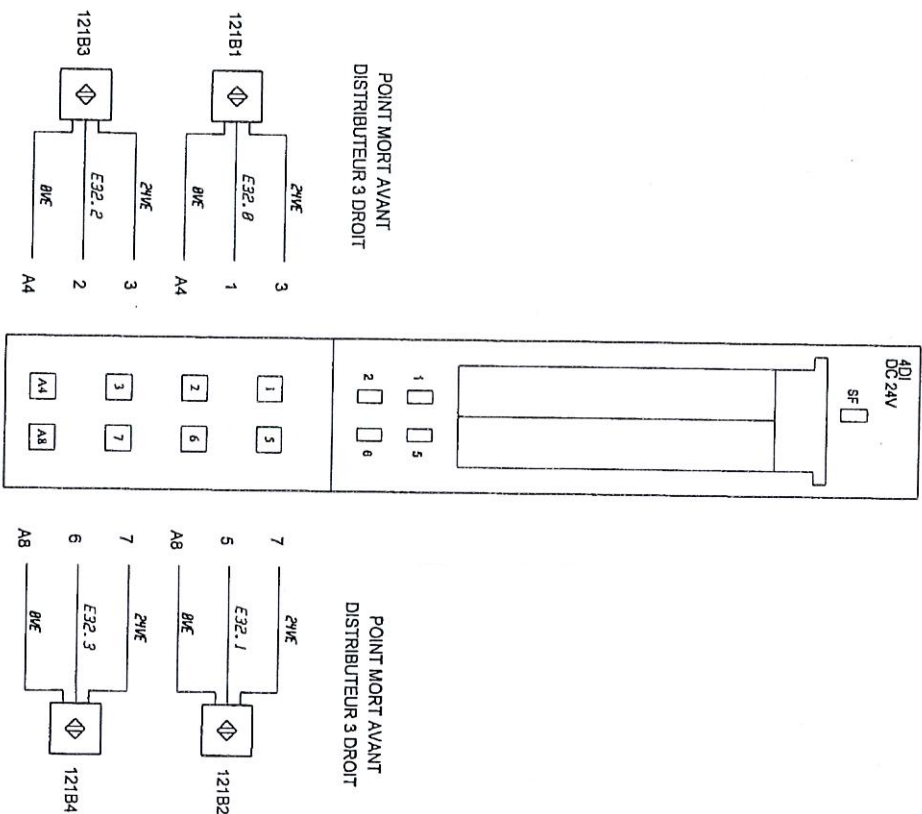
120E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



120E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

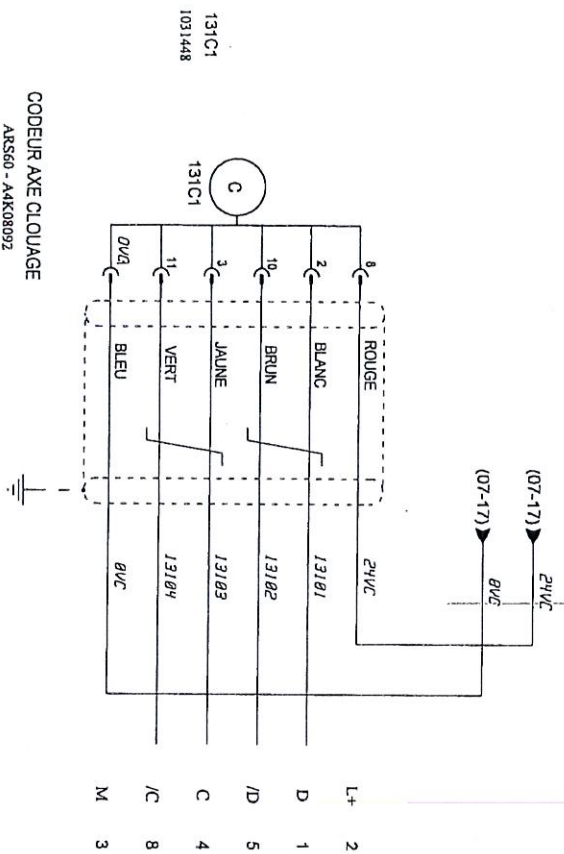


121E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



LIAISON CODEUR - COFFRET

CODEUR	COFFRET
-	BLEU → BLEU
+	ROUGE → ROUGE
D+	BLANC → BLANC
D-	MARRON → MARRON
C+	JAUNE → JAUNE
C-	VIOLET → VERT



CODEUR AXE CLOUAGE
ARS60 - AAK08092

L+	2
D	1
/D	5
C	4
/C	8
M	3

1 SSI

SF ☐

UP ☐

DN ☐

CMP ☐

7 ☐

1 ☐

5 ☐

2 ☐

6 ☐

3 ☐

7 ☐

A1 ☐

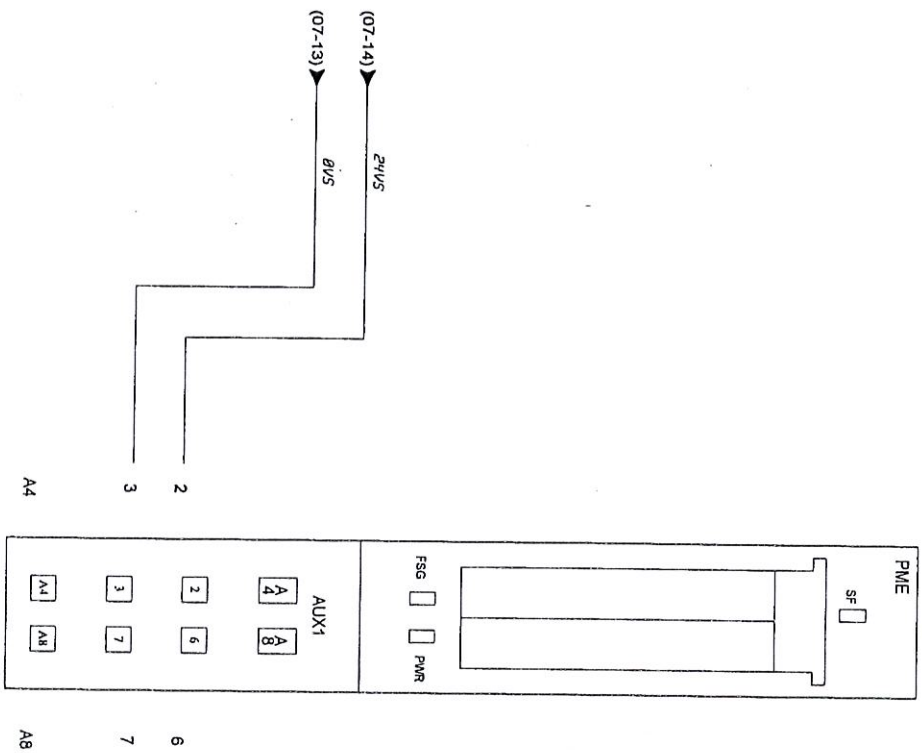
A8 ☐

131E1
6ES7 193-1CB30-0AA0U
6ES7 138-1DB00-0AB0

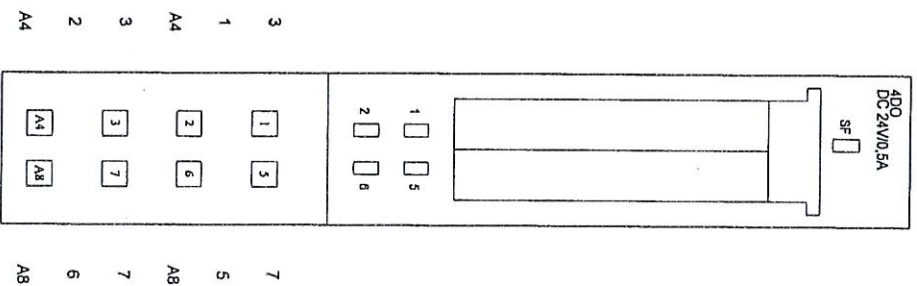
PARAMETRE SSI

DIAGNOSTIC	---	V
ACQUISITION	---	synchrone
TYPE CAPTEUR	---	SSI - 13 bits
CONVERTISSEUR	---	gray
VITESSE TRANSFERT	---	1 MZ
TEMPS MONOFLAG	---	32 US
NORMALISATION	---	☐
NOMBRE DE BIT A DROITE	---	0
CHANGEMENT SENS DE ROTATION	---	V
INCREMENT	---	8192
LATCH	---	non activ
COMP 1	---	non activ
COMP 2	---	non activ

14AE1
 6ES7 138-4CB10-0AB0
 6ES7 193-4CC20-0AA0

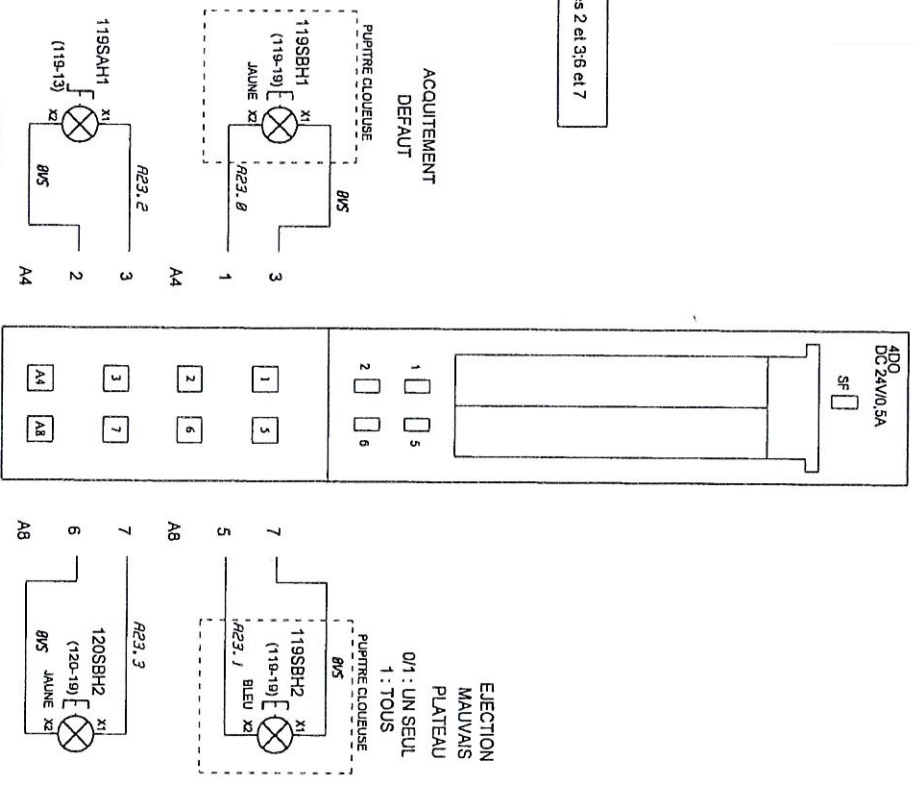


14SE1
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



NOTA: Pont interne entre les bornes 2 et 3, 6 et 7

14SE2
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0



6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



ESCAMOTAGE
TAQUET DROIT

RECENTRAGE PLANCHE GAUCHE	RECENTRAGE PLANCHE DROITE

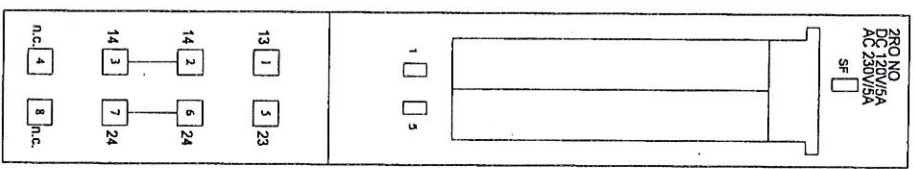
0503 → (155-2)

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

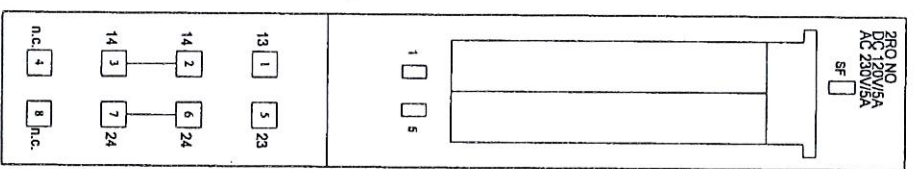


NOTA: Pont interne entre les bornes 2 et 3, 6 et 7

15SE1
 6ES7 193-4CB20-0AA0/U
 6ES7 132-4HB00-0AB0



15SE2
 6ES7 193-4CB20-0AA0/U
 6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3, 6 et 7

COMMANDE
 MARQUAGE CHEVRON 1

COMMANDE
 MARQUAGE CHEVRON 2

DEPOSE PLANCHE
 SUR CHAINES
 (sortie de distributeur 1 et 2)

DEPOSE PLANCHE
 SUR CHAINES
 (sortie de distributeur 3)

156E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

PRO NO
DC 230V/5A
AC 230V/5A
SF

1 5

(156-20) 481V (156-8)

481V

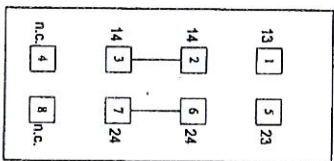
481V

156VY1
LUTZE
709539

0503

(155-20) 0503

LUBRIFICATION
CENTRALISE



156E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

PRO NO
DC 230V/5A
AC 230V/5A
SF

1 5

FIN DE LIGNE

(156-5) 481V (156-18)

481V

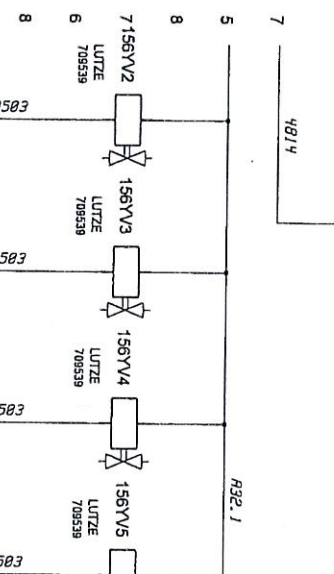
481V

7156VY2
LUTZE
709539

0503

(155-20) 0503

COMMANDE VERINS
DE MAINTIEN
CHEVRONS
DANS CHARGEUR



NOTA: Pont interne entre les bornes 2 et 36 et 7

AVANCE

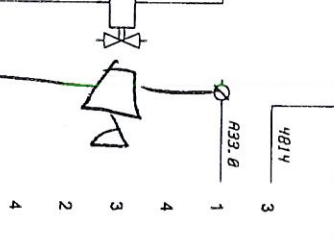
EST AVANTAGE

Tout est pour
pour de long

AVANCE

Tout est pour

pour pour de long



(156-15) 481V

481V

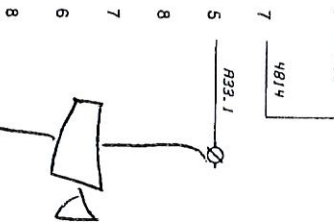
481V

7156VY3
LUTZE
709539

0503

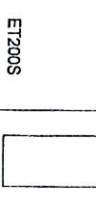
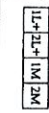
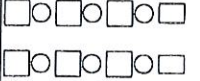
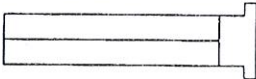
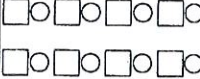
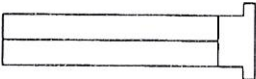
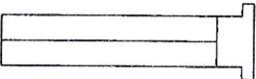
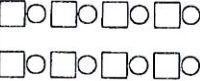
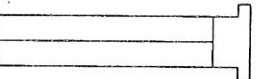
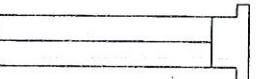
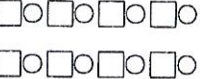
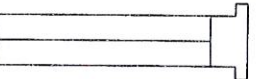
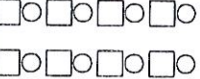
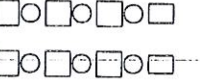
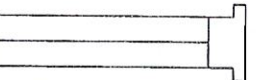
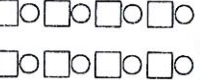
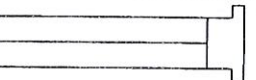
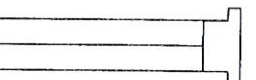
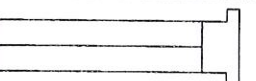
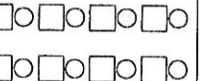
(155-20) 0503

COMMANDE VERINS
DE MAINTIEN
CHEVRONS
DANS CHARGEUR

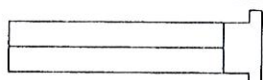
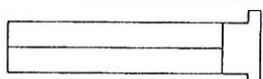
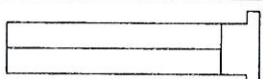
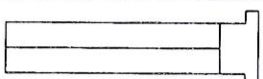
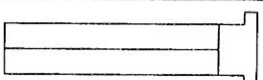
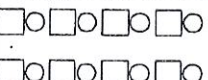
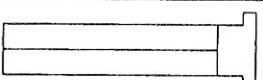
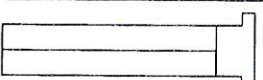
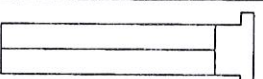
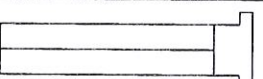
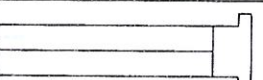
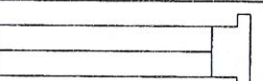
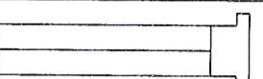
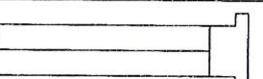
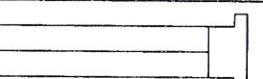
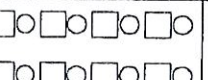
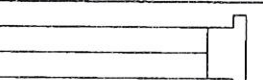
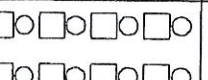
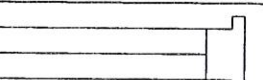
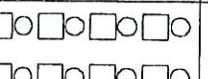
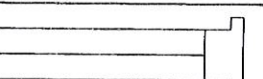
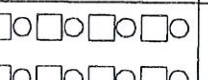
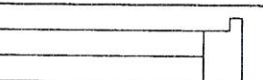


CONFIGURATION PROFIBUS COFFRET DISTRIBUTEUR DE CLOUS

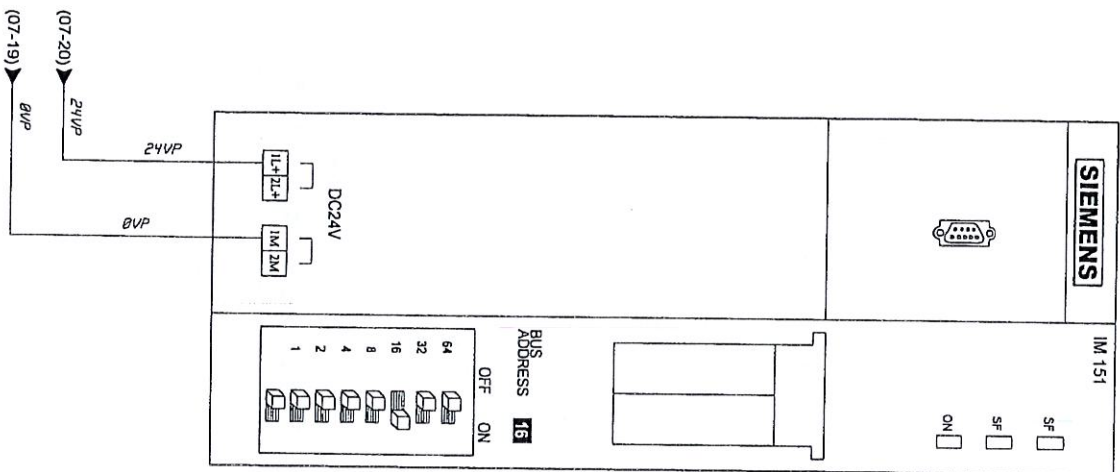
ADRESSE : 16

		   		
		 		176E1
E36.0		 		177E1
E37.0		 		177E2
E38.0		 		178E1
E39.0		 		178E2
E40.0		 		179E1
E41.0		 		179E2
E42.0		 		180E1
E43.0		 		180E2
		 		191E1
A34.0		 		192E1
A35.0		 		192E2
A36.0		 		193E1
A37.0		 		193E2
A38.0		 		194E1
A40.0		 		194E2

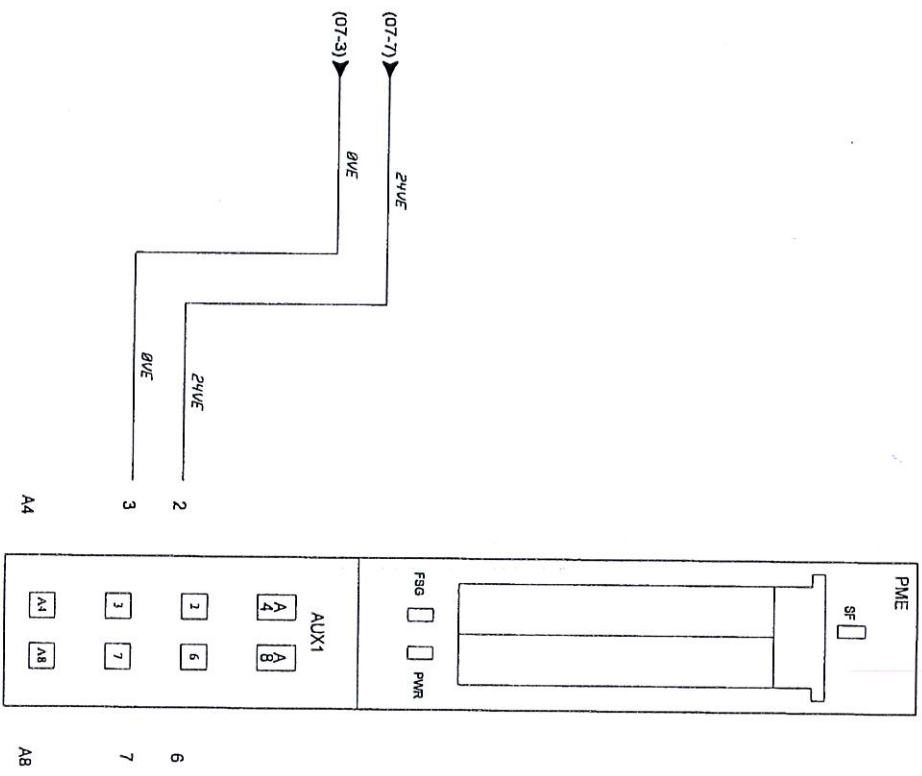
CONFIGURATION PROFIBUS COFFRET DISTRIBUTEUR DE CLOUS

A42.0			2RO NO DC 120V/5A AC 230V/5A	195E1
A43.0			2RO NO DC 120V/5A AC 230V/5A	195E2
A44.0			2RO NO DC 120V/5A AC 230V/5A	207E1
A45.0			2RO NO DC 120V/5A AC 230V/5A	207E2
A46.0			2RO NO DC 120V/5A AC 230V/5A	208E1
A47.0			2RO NO DC 120V/5A AC 230V/5A	208E2
A48.0			2RO NO DC 120V/5A AC 230V/5A	209E1
A49.0			2RO NO DC 120V/5A AC 230V/5A	209E2
A50.0			2RO NO DC 120V/5A AC 230V/5A	210E1
A51.0			2RO NO DC 120V/5A AC 230V/5A	210E2
A52.0			2RO NO DC 120V/5A AC 230V/5A	211E1
A53.0			2RO NO DC 120V/5A AC 230V/5A	211E2
A56.0			2RO NO DC 120V/5A AC 230V/5A	212E1
A57.0			2RO NO DC 120V/5A AC 230V/5A	212E2
A58.0			2RO NO DC 120V/5A AC 230V/5A	214E1
A59.0			2RO NO DC 120V/5A AC 230V/5A	214E2
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A61.0			2RO NO DC 120V/5A AC 230V/5A	216E2
FIN DE LIGNE				

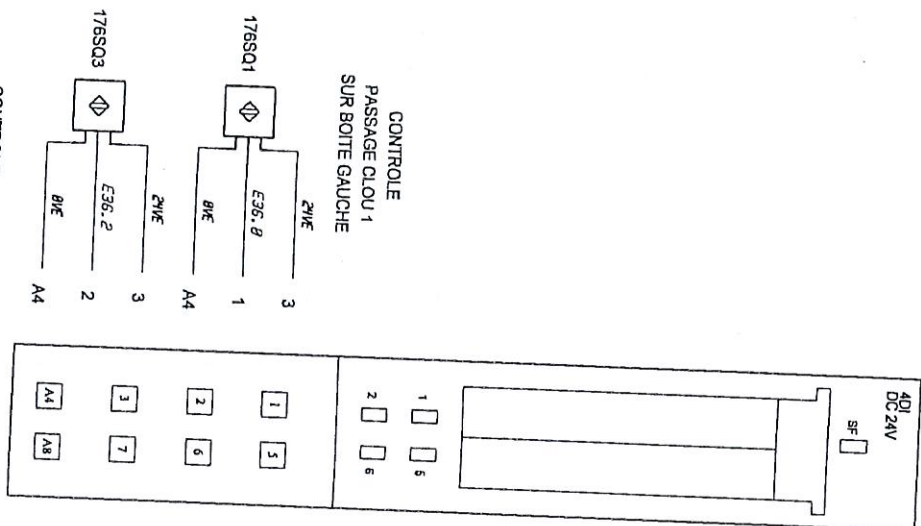
174E1
6ES7 151-1AA02-0AB0



17SE1
 6ES7 138-4CB10-0AB0
 6ES7 193-1CC20-0AA0

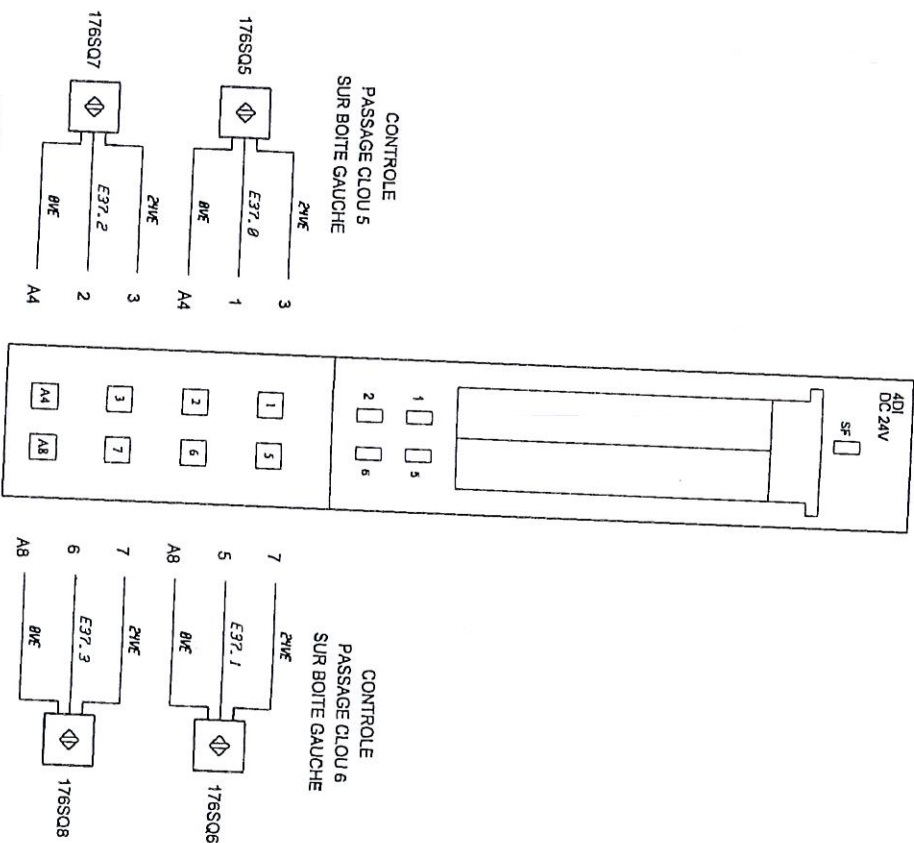


176E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



CONTROLE
PASSAGE CLOU 1
SUR BOITE GAUCHE

176E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



CONTROLE
PASSAGE CLOU 2
SUR BOITE GAUCHE

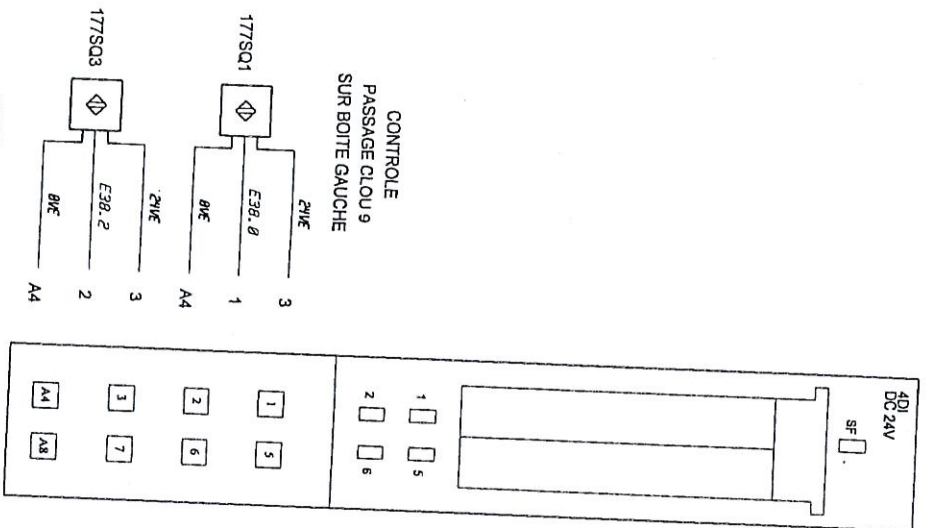
CONTROLE
PASSAGE CLOU 3
SUR BOITE GAUCHE

CONTROLE
PASSAGE CLOU 4
SUR BOITE GAUCHE

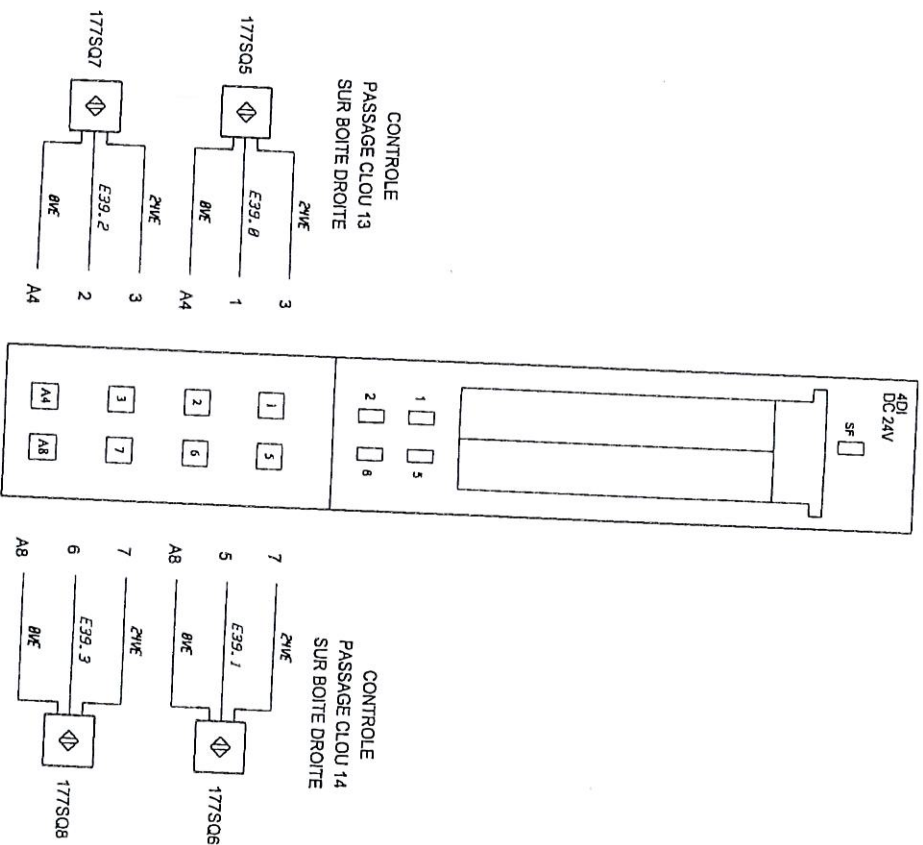
CONTROLE
PASSAGE CLOU 5
SUR BOITE GAUCHE

CONTROLE
PASSAGE CLOU 6
SUR BOITE GAUCHE

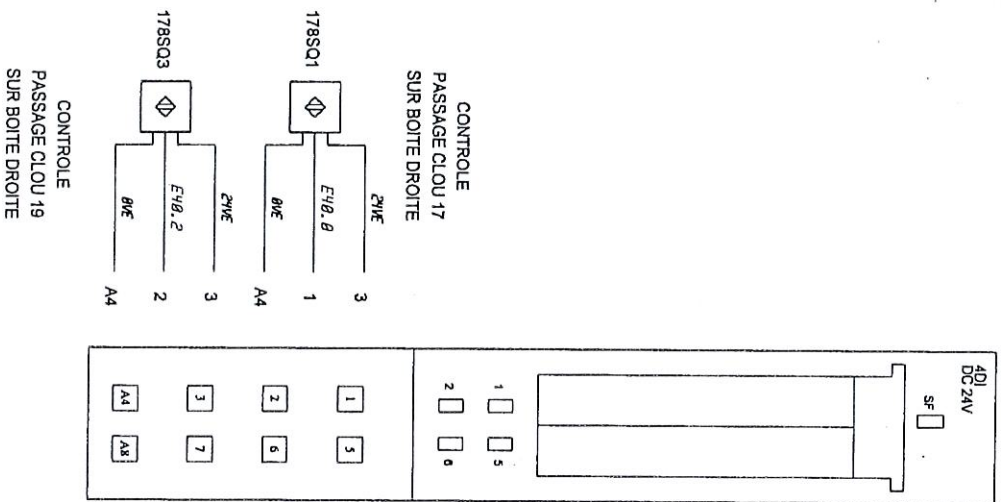
177E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



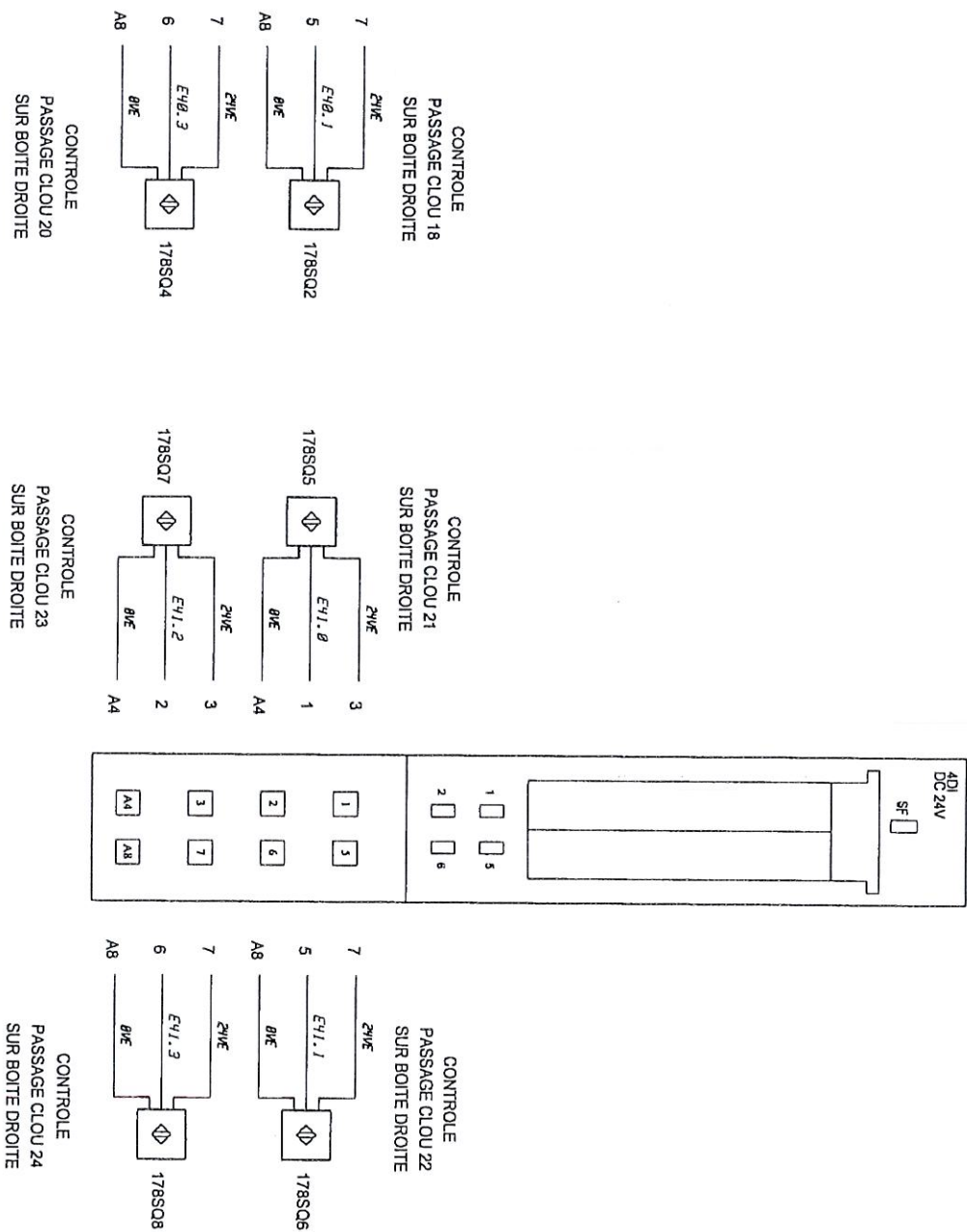
177E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



178E1
6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0



178E2
6ES7 193-4CB20-0AA0U
6ES7 131-4BD00-0AA0



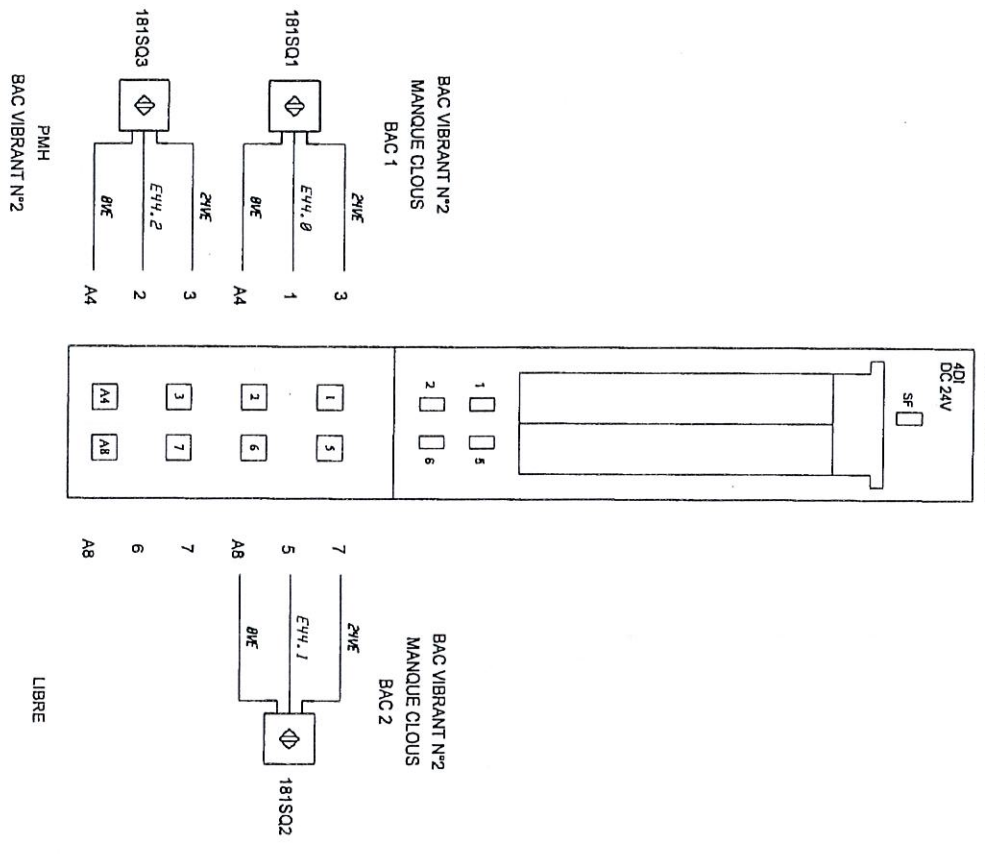
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



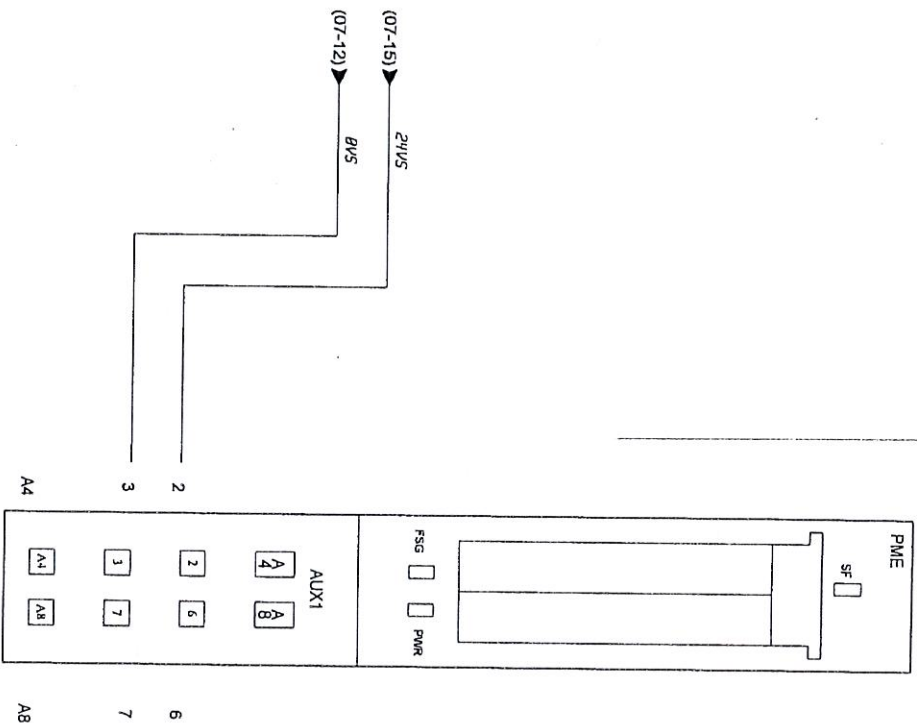
6E57 193-4CB20-0AA0/U
6E57 131-4BD00-0AA0



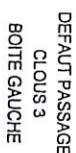
181E1
 6ES7 193-4CB20-0AA0U
 6ES7 131-4BD00-0AA0



190E1
 6ES7 138-4CB10-0AB0
 6ES7 193-4CC20-0AA0



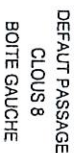
6ES7 193-4CB20-0AA0/L
6ES7 132-4BD00-0AA0



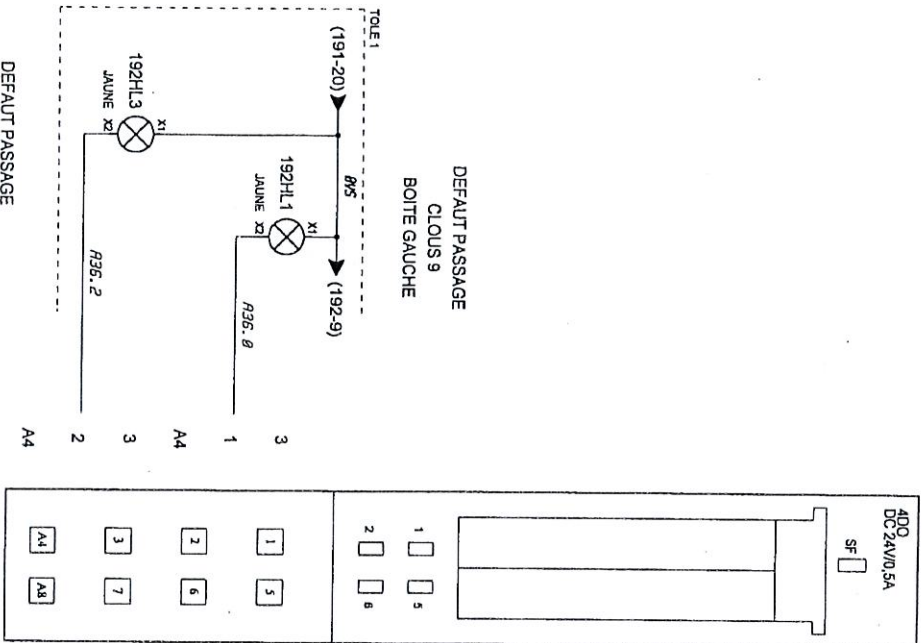
6ES7 193-4CB20-0AA0/UL
6ES7 132-4BD00-0AA0



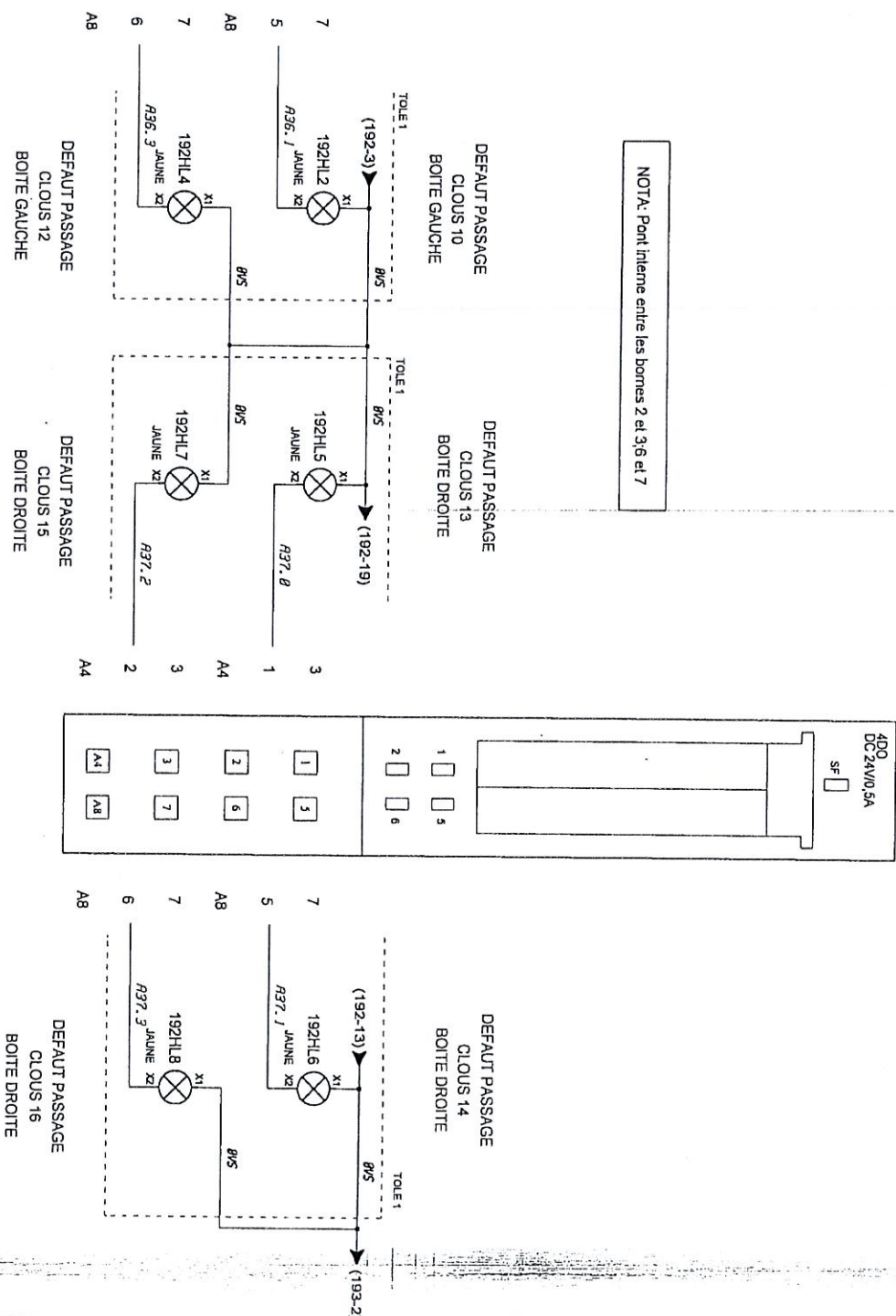
DEFAULT PASSAGE
CLOUS 6
BOITE GAUCHE



192E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

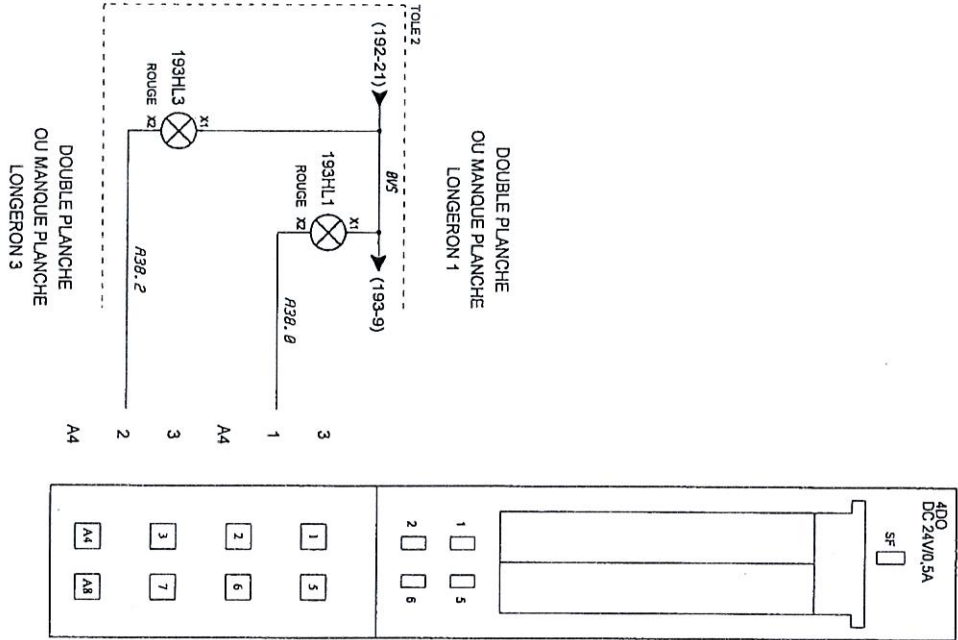


192E2
6ES7 193-4CB20-0AA0/U
6ES7 132-4BD00-0AA0

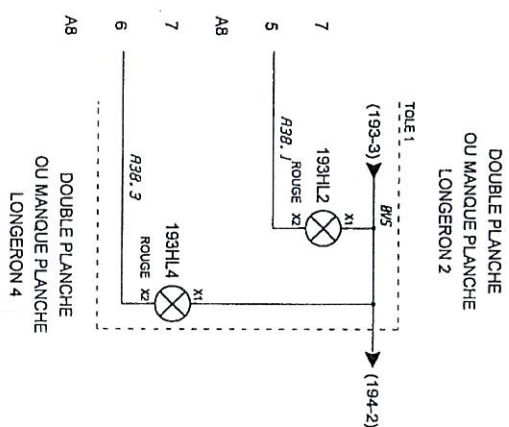


NOTA: Pont interne entre les bornes 2 et 3/6 et 7

193E1
 6ES7 193-4CB20-0AA0U
 6ES7 132-4BD00-0AA0



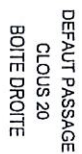
NOTA: Pont interne entre les bornes 2 et 3/6 et 7



6ES7 193-4CB20-0AA0/L
6ES7 132-4BD00-0AA0



6ES7 193-4CB20-0AA0
6ES7 132-4BD00-0AA0

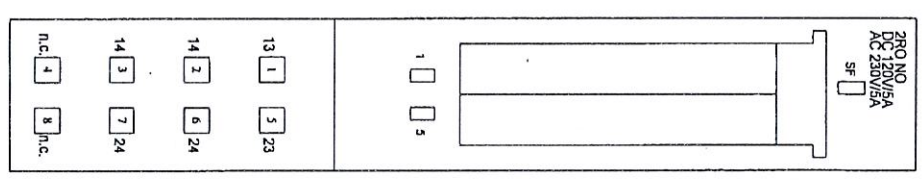


DEFAULT PASSAGE
CLOUS 23
BOITE DROITE

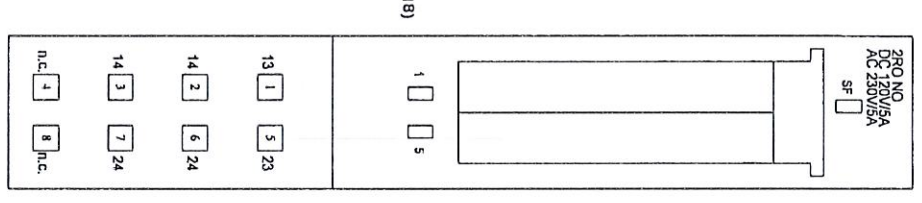
6ES7 193-4CB20-0AA0
6ES7 132-4BD00-0AA0



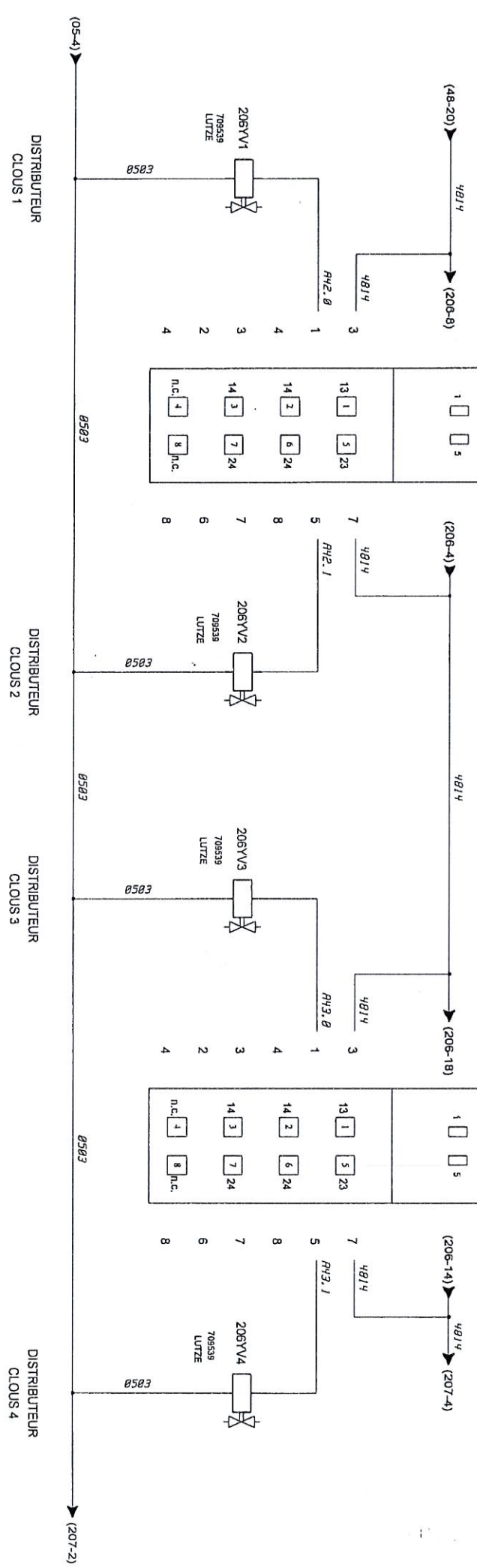
206E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



206E2
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3/6 et 7



6ES7 193-4CB20-0AA0/U

6ES7 132-4HB00-0AB0

DISTRIBUTEUR
CLOUS 6DISTRIBUTEUR
CLOUS 7DISTRIBUTEUR
CLOUS 8

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

6ES7 132-4HB00-0AB0



S.O.S. SODEME

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSEUSE DE PLATEAUX\PRO04Y SACCHI PALLETS\

DEVELOPPE

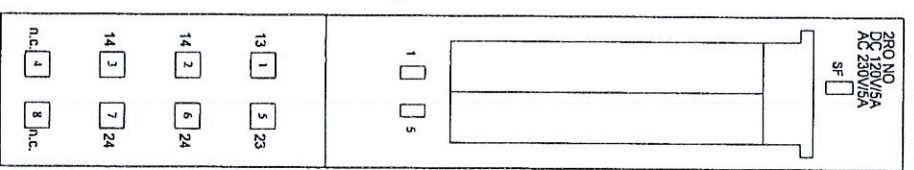
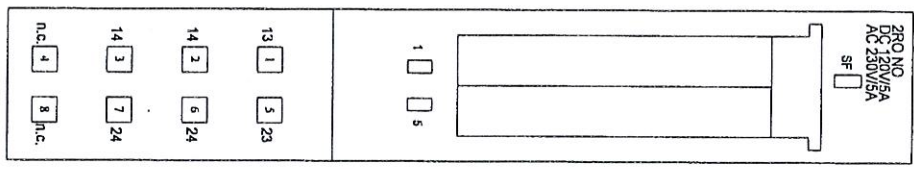
28-04-2011	
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$$\begin{array}{r} 207 \overline{) 122} \end{array}$$

208E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

208E2
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

NOTA: Pont interne entre les bornes 2 et 3/6 et 7



DISTRIBUTEUR
CLOUS 9

DISTRIBUTEUR
CLOUS 10

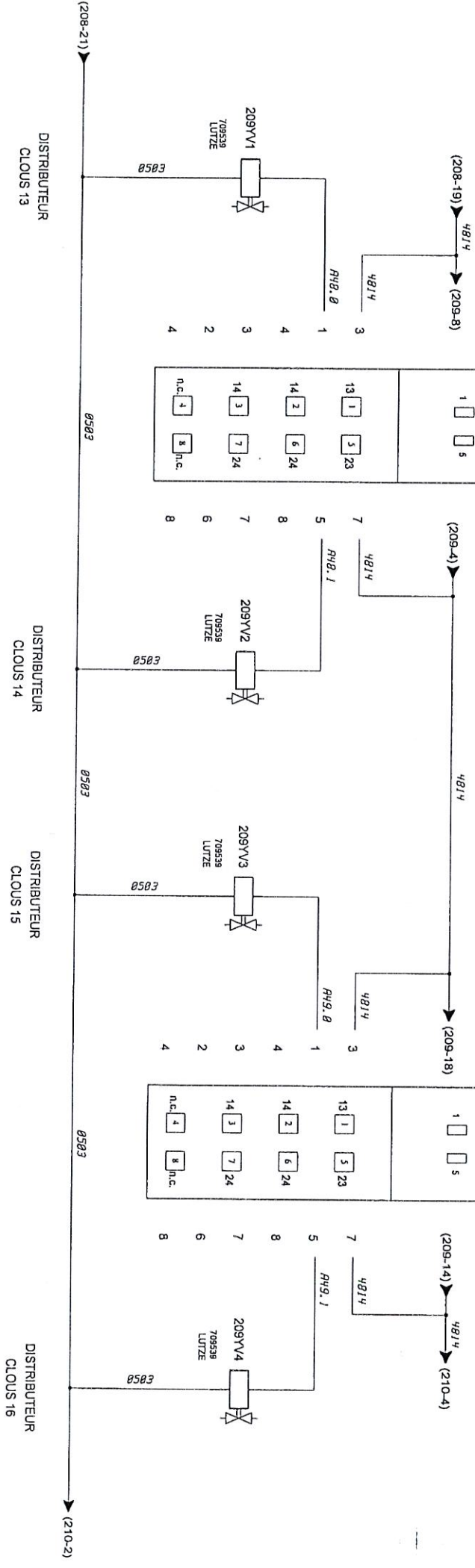
DISTRIBUTEUR
CLOUS 11

DISTRIBUTEUR
CLOUS 12

209E1
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

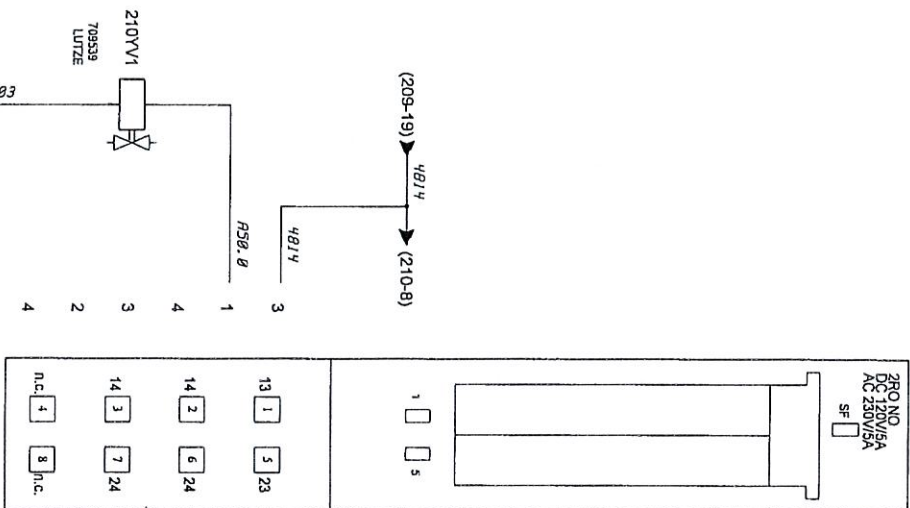
209E2
6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

NOTA: Pont interne entre les bornes 2 et 3/6 et 7



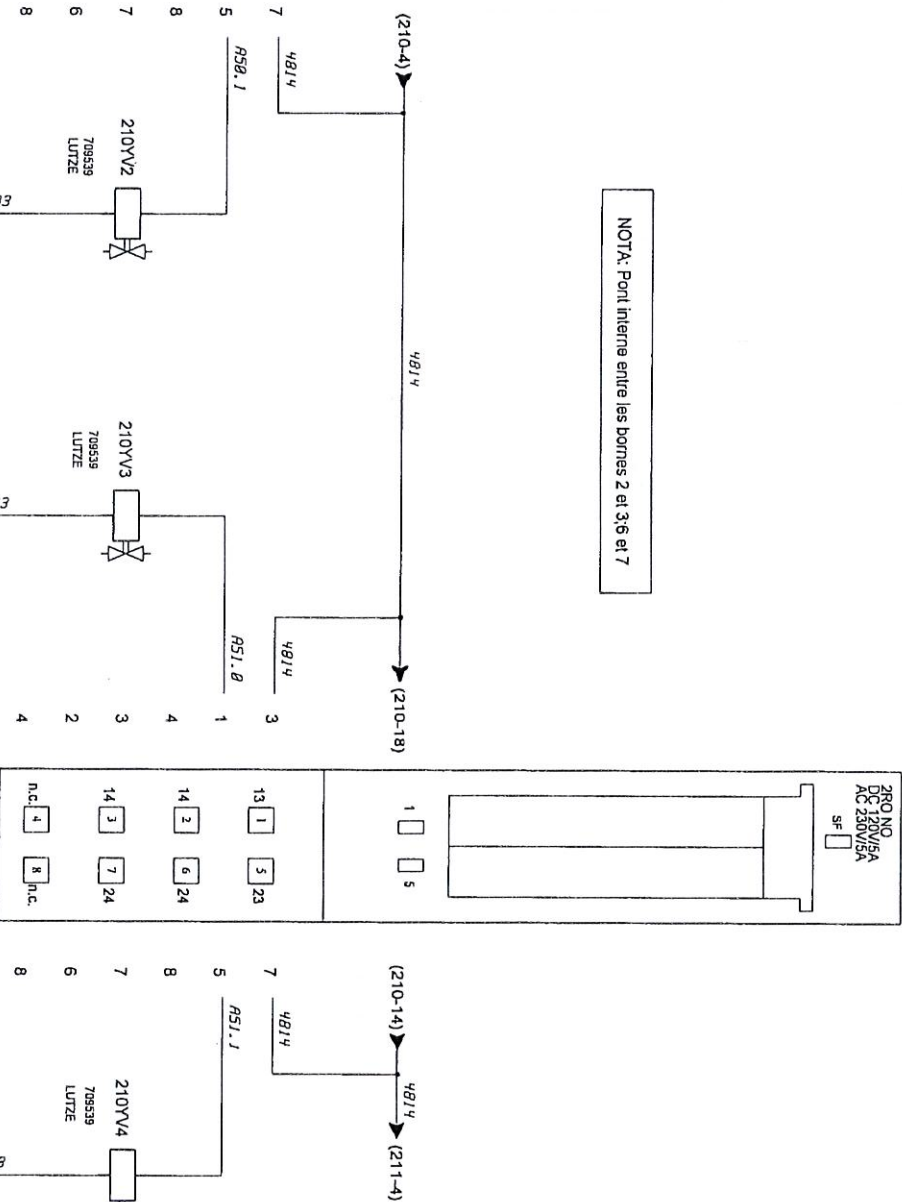
210E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



210E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



DISTRIBUTEUR
CLOUS 17

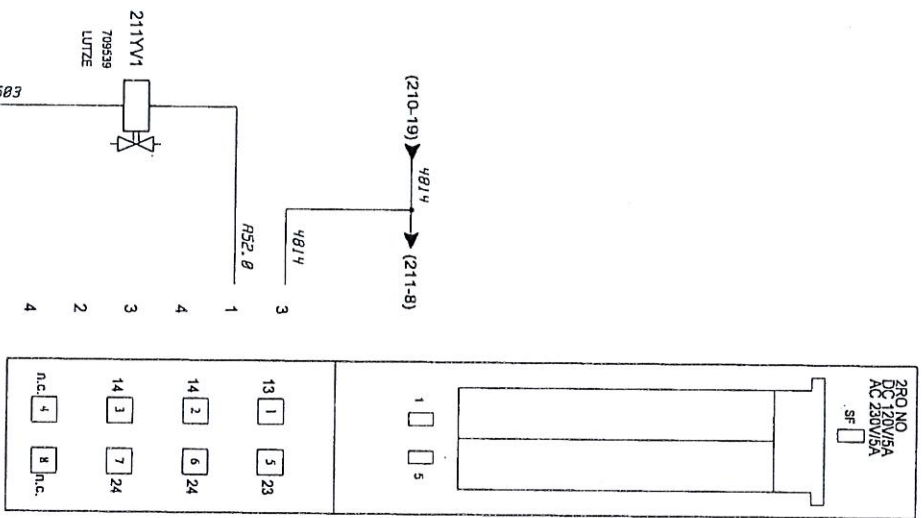
DISTRIBUTEUR
CLOUS 18

DISTRIBUTEUR
CLOUS 19

DISTRIBUTEUR
CLOUS 20

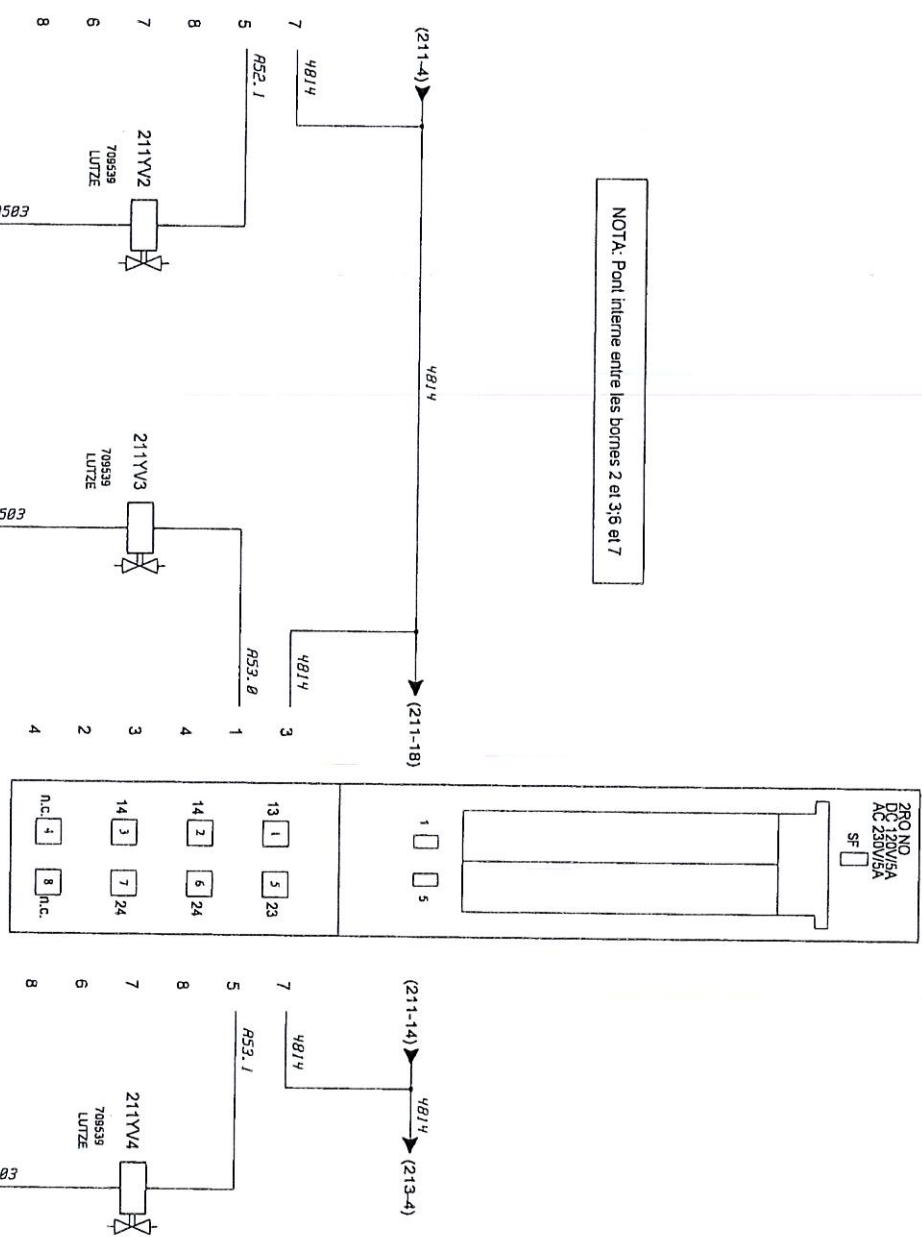
211E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



211E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3, 6 et 7

DISTRIBUTEUR
CLOUS 21

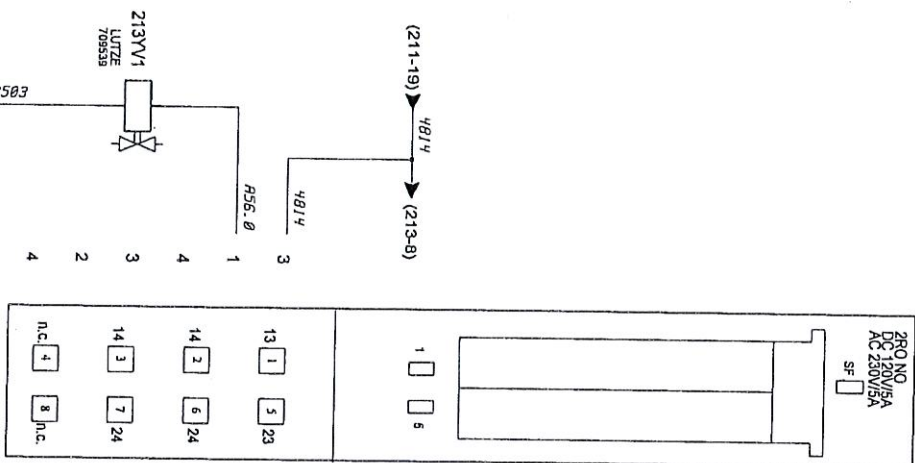
DISTRIBUTEUR
CLOUS 22

DISTRIBUTEUR
CLOUS 23

DISTRIBUTEUR
CLOUS 24

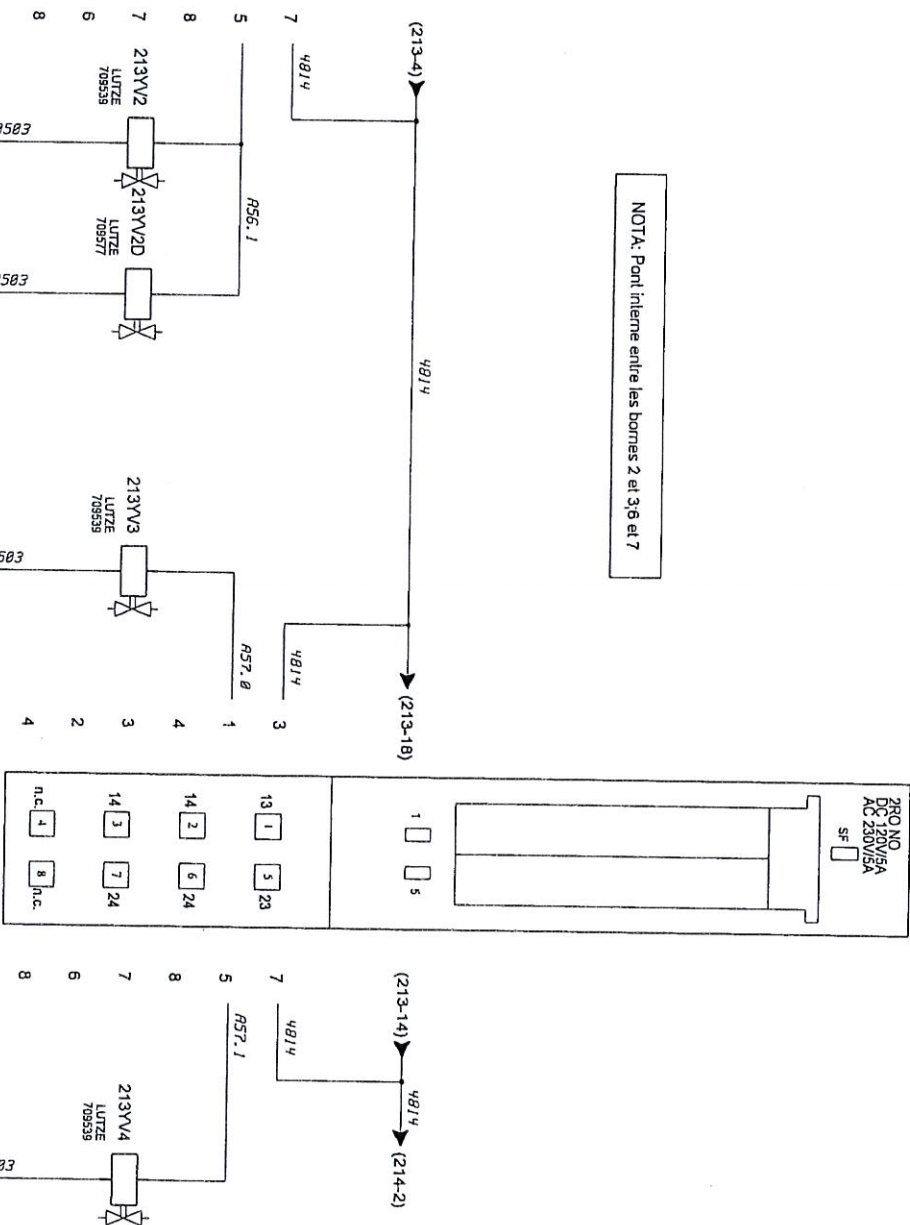
213E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



213E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3/6 et 7

MISE EN REF
PREMIERE PLANCHE

LACHER DES
12 CLOUS

ESCAMOTAGE
PRESSEURS SUPERIEURS

SKS
SORTIE CLOUEUSE

S.O.S. SODEME

C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUEUSE DE PLATERUX\PA004 SACCHI PALLETS\

DEVELOPPE

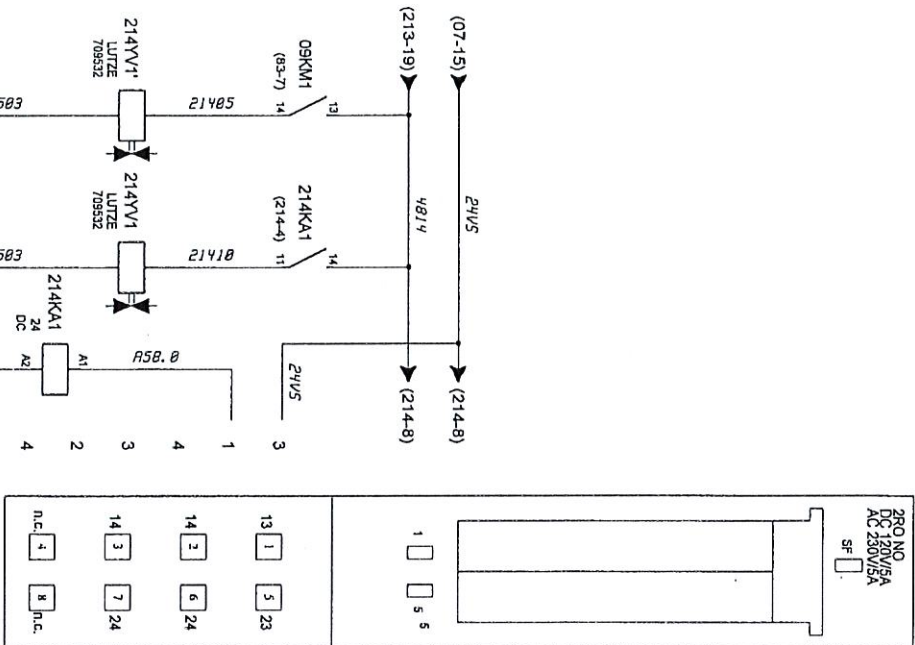
28-04-2011

213 / 122

214E1

6ES7 193-1CB20-0AA0/U

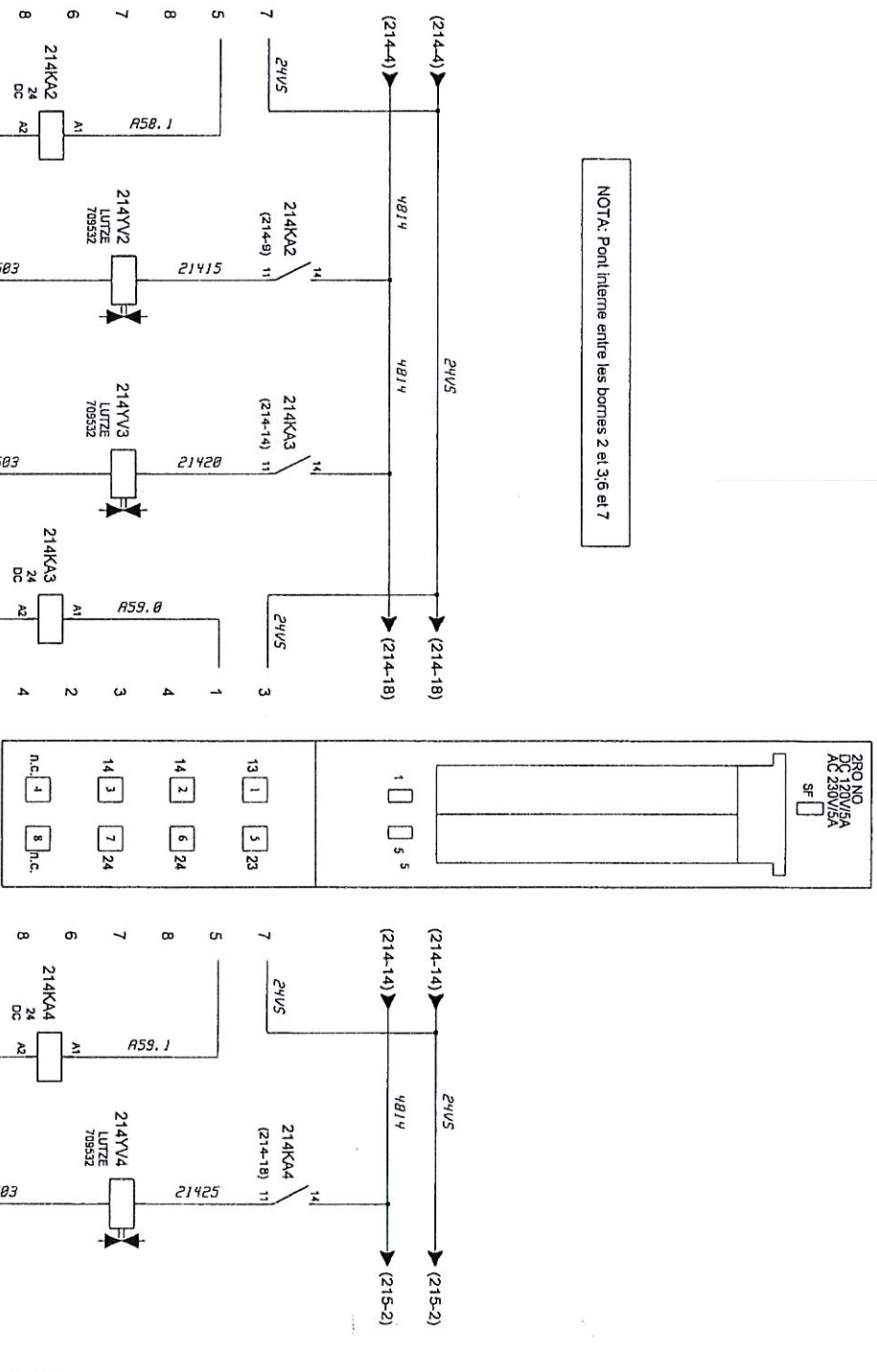
6ES7 132-1HB00-0AB0



214E2

6ES7 193-1CB20-0AA0/U

6ES7 132-1HB00-0AB0



COMMANDE
MISE EN PRESSION
+ BY-PASS ACCU

14	11	(214-3)
12	11	-
24	21	-
22	21	-
34	31	-
32	31	-
44	41	-

COMMANDE
RIVETAGE
POUTRE n°1

14	11	(214-10)
12	11	-
24	21	-
22	21	-
34	31	-
32	31	-
44	41	-

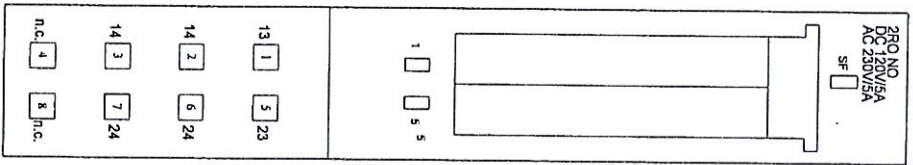
COMMANDE
RIVETAGE
POUTRE n°2

14	11	(214-12)
12	11	-
24	21	-
22	21	-
34	31	-
32	31	-
44	41	-

COMMANDE
RIVETAGE
POUTRE n°3

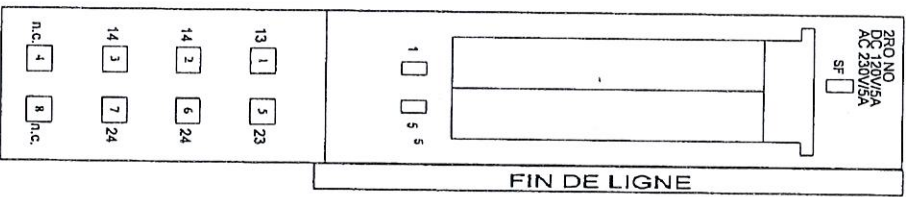
14	11	(214-20)
12	11	-
24	21	-
22	21	-
34	31	-
32	31	-
44	41	-

21SE1
6ES7 193-1CB20-0AA0U
6ES7 132-1HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3/6 et 7

21SE2
6ES7 193-1CB20-0AA0U
6ES7 132-1HB00-0AB0



FIN DE LIGNE

COMMANDE
RIVETAGE
POUTRE n°4

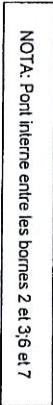
LIBRE

OUVERTURE
TRAPPE BOITE A CLOUS N°1
GAUCHE

OUVERTURE
TRAPPE BOITE A CLOUS N°2
GAUCHE

6ES7 193-4CB20-0AA0/U

6ES7 132-4HB00-0AB0



CONFIGURATION PROFIBUS COFFRET EMPILEUR PALETTE

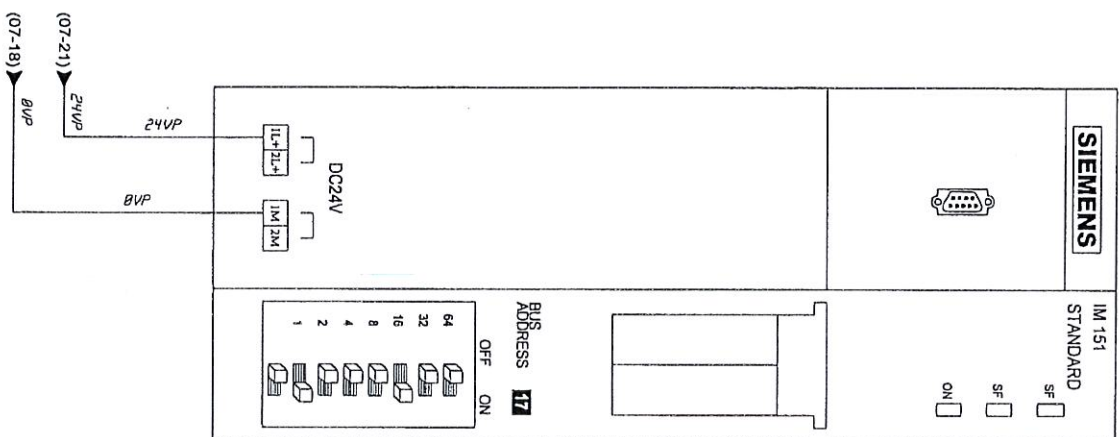
ADRESSE : 18

SIEMENS		IM151 STANDARD		PM-E		240E1
ET200S		4DI DC 24V		4DI DC 24V		241E1
4DI DC 24V		4DI DC 24V		4DI DC 24V		241E2
4DI DC 24V		4DI DC 24V		4DI DC 24V		242E1
4DI DC 24V		4DI DC 24V		4DI DC 24V		242E2
4DI DC 24V		4DI DC 24V		4DI DC 24V		243E1
4DI DC 24V		4DI DC 24V		4DI DC 24V		243E2
4DI DC 24V		4DI DC 24V		4DI DC 24V		244E1
4DI DC 24V		4DI DC 24V		4DI DC 24V		246E1
4DI DC 24V		4DI DC 24V		4DI DC 24V		246E2
4DI DC 24V		4DI DC 24V		4DI DC 24V		247E1
4DI DC 24V		4DI DC 24V		4DI DC 24V		247E2
4DI DC 24V		4DI DC 24V		4DI DC 24V		248E1
4DI DC 24V		4DI DC 24V		4DI DC 24V		248E2
4DI DC 24V		4DI DC 24V		4DI DC 24V		248E2

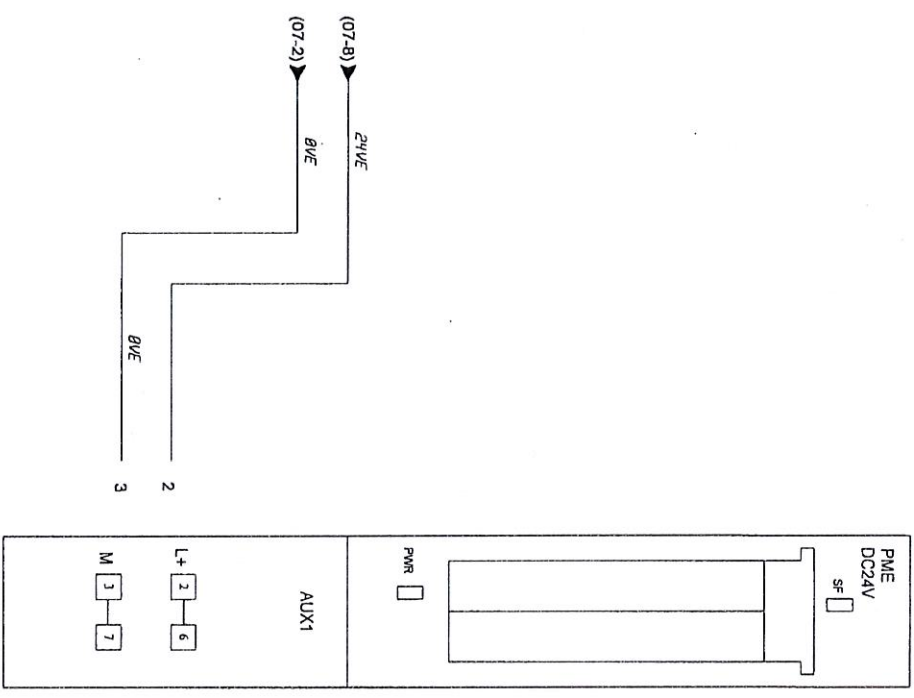
CONFIGURATION PROFIBUS COFFRET EMPILEUR PALETTE

250E1	PME		
262E1	PRO NO DC 120V/5A AC 230V/5A		A62.0
262E2	PRO NO DC 120V/5A AC 230V/5A		A63.0
267E1	PRO NO DC 120V/5A AC 230V/5A		A64.0
267E2	PRO NO DC 120V/5A AC 230V/5A		A64.0
FIN DE LIGNE			

238E1
6ES7 151-1AA02-0AB0

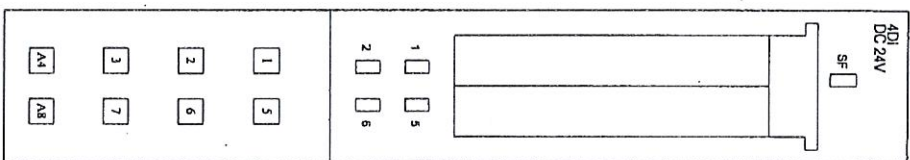


239E1
 6ES7 138-4CB10-0AB0
 6ES7 193-4CC20-0AA0



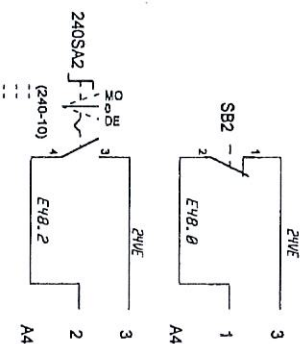
240E1

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

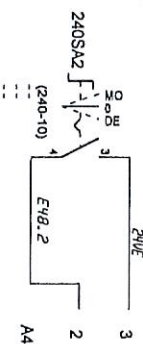


E48.1 = 1 = réglage
E48.1 = 0 = automatique

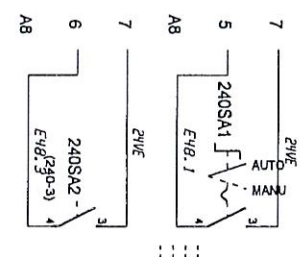
ARRÊT D'URGENCE EMPILEUR



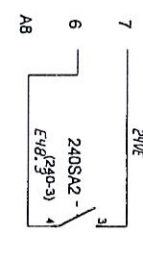
MONTÉE EMPILEUR



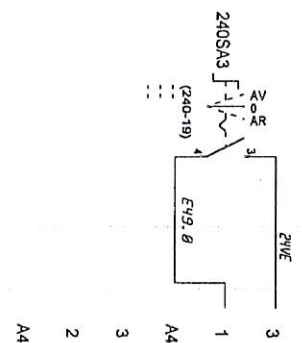
SÉLECTEUR AUTOMANU



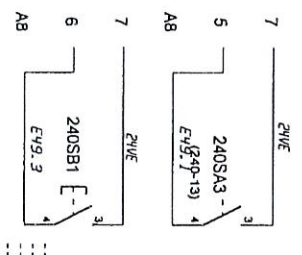
DESCENTE EMPILEUR



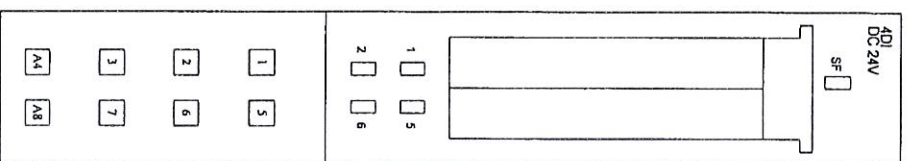
AVANCE CONVOYEURS EMPILEUR



SERRAGE FLANCS EMPILEUR



RECU CONVOYEURS EMPILEUR

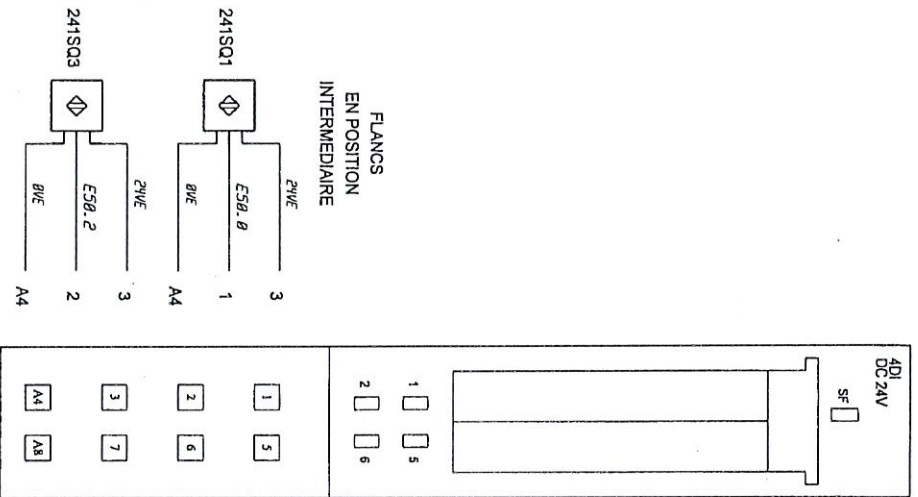


240E2

6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

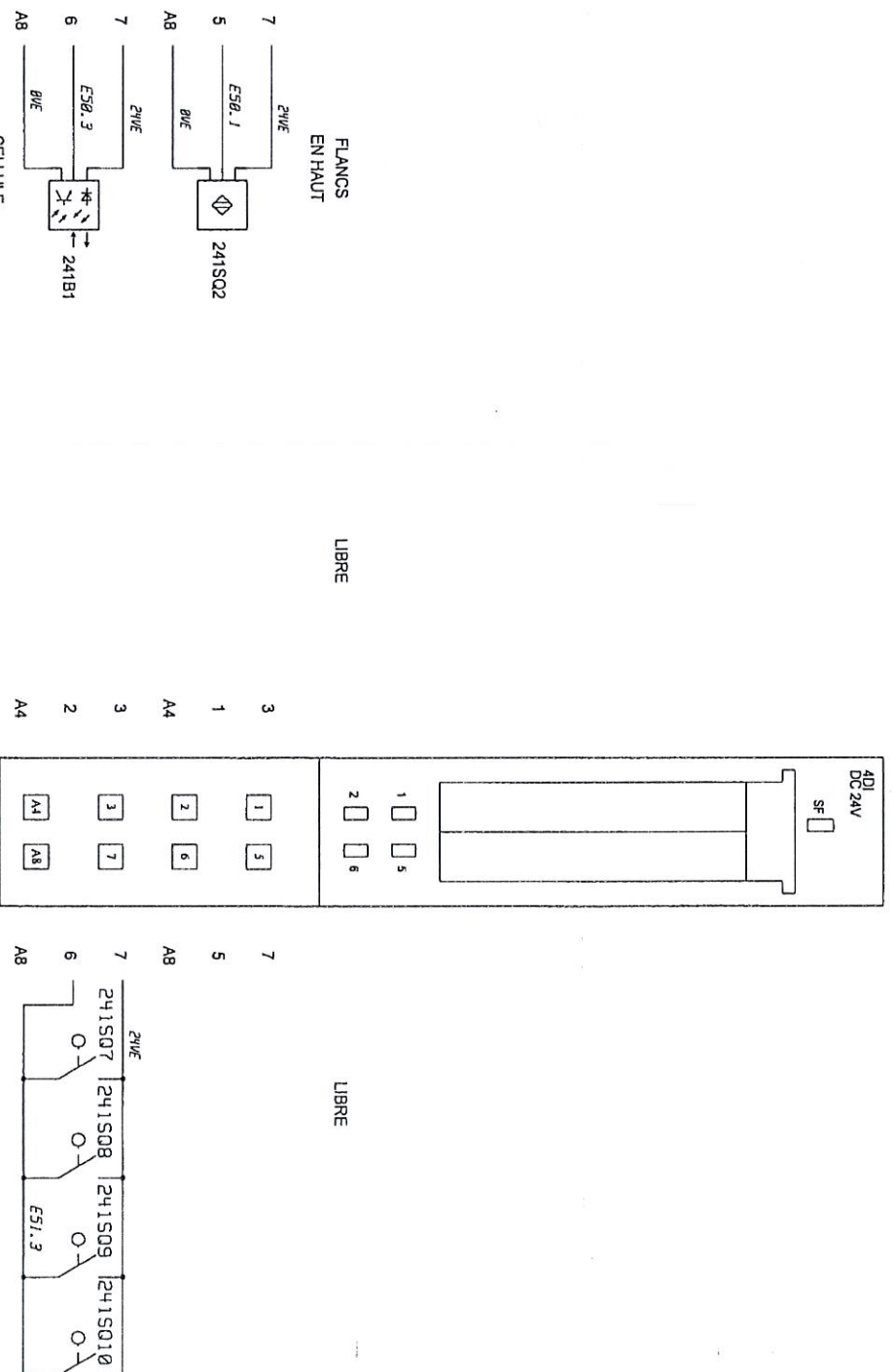
241E1

GES7 193-4CB20-0AA0U
GES7 131-4BD00-0AA0



241E2

GES7 193-4CB20-0AA0U
GES7 131-4BD00-0AA0



6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



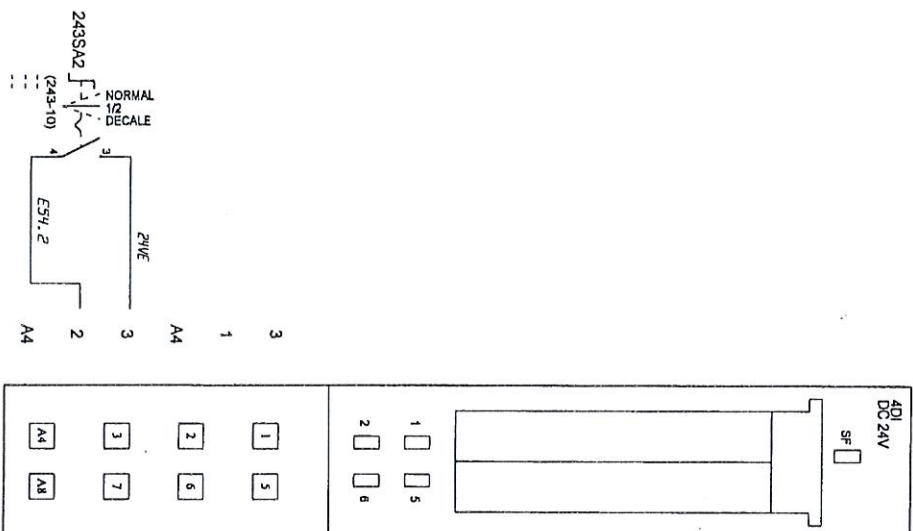
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



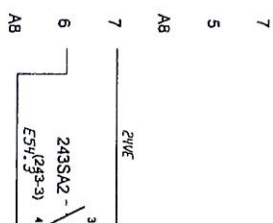
COMMANDE
DESCENTE
BUTEE ARRIERE

243E1

GES7193-4CB20-0AA0U
GES7131-4BD00-0AA0

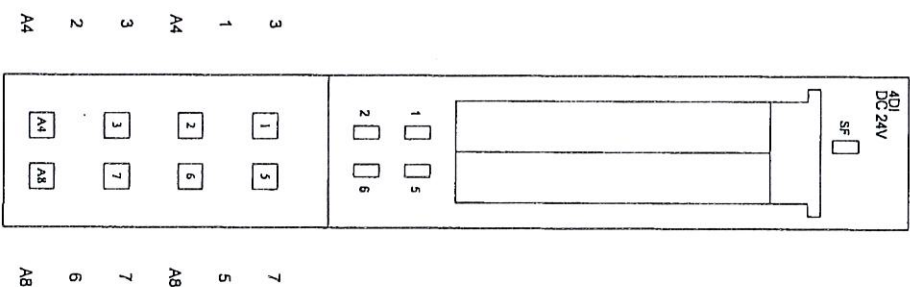


BUTEE
NORMAL / 1-2



BUTEE
NORMAL / DECALE

LIBRE



LIBRE

GES7193-4CB20-0AA0U
GES7131-4BD00-0AA0

S.O.S. SODEME

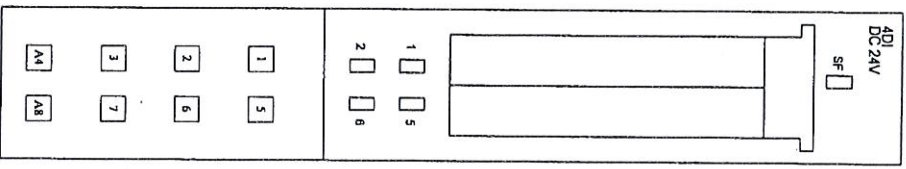
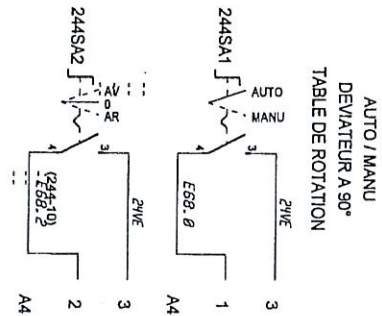
C:\SEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSE DE PLATEAUX\PROY4 SACCHI PALLETS\

DEVELOPPE

28-04-2011

243 / 122

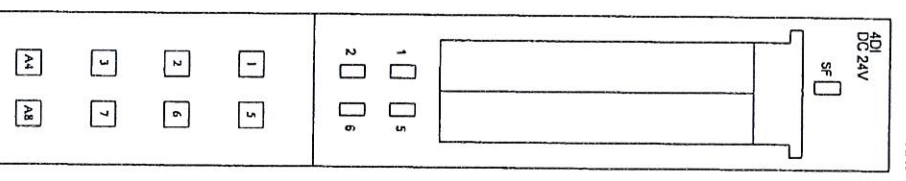
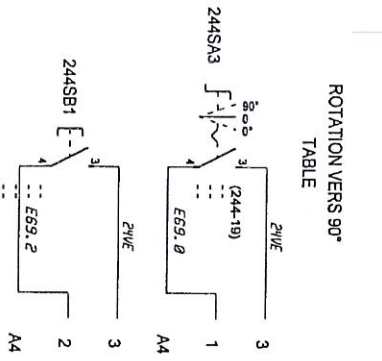
244E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



AVANT CHAÎNE
TABLE ROTATION

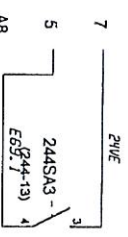
ARRIÈRE CHAÎNE
TABLE ROTATION

244E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

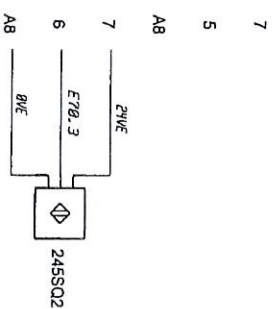


MONTÉE / DESCENTE
TABLE ROTATION

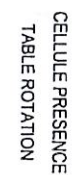
ROTATION VERS 0°
TABLE



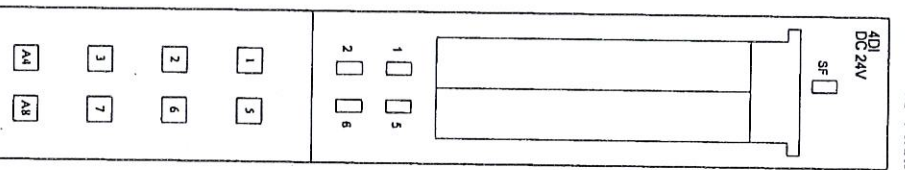
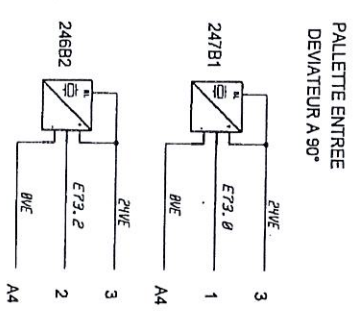
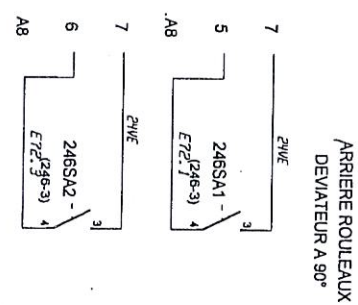
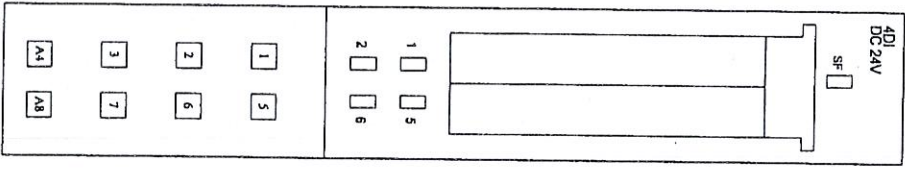
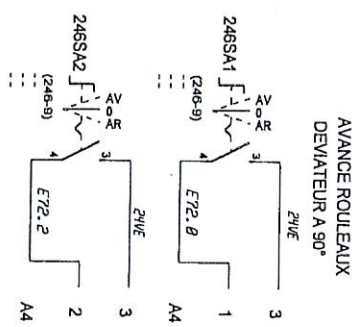
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



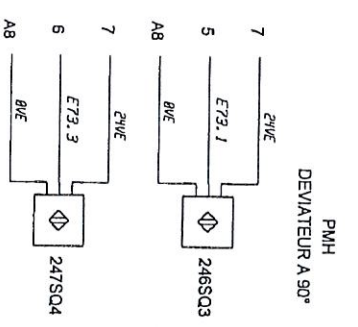
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



246E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



246E2
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



AVANT CHAINES
DEVIATEUR A 90°

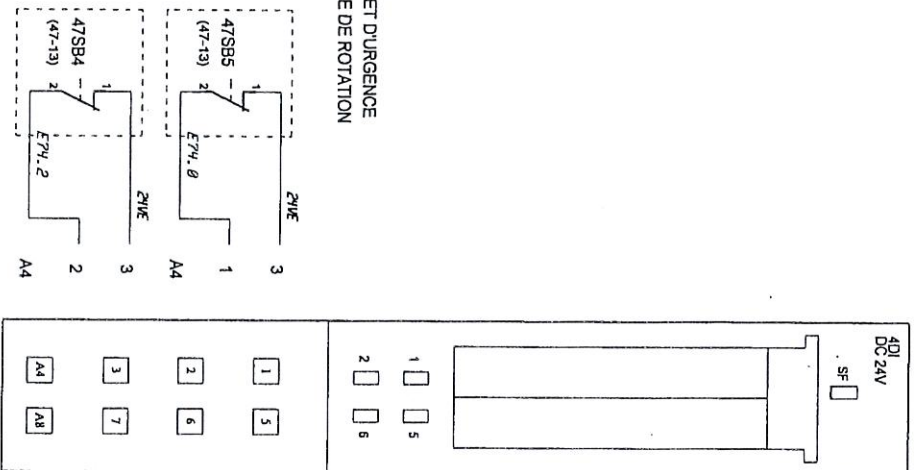
ARRIERE CHAINES
DEVIATEUR A 90°

PALLETTE EN SORTIE
DEVIATEUR A 90°

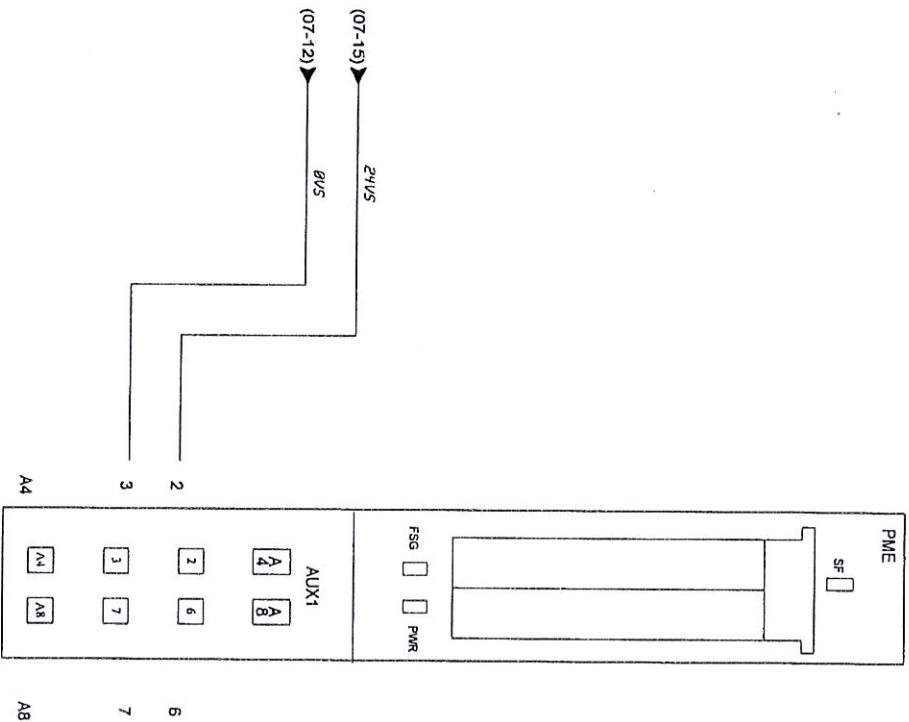
PMH
DEVIATEUR A 90°

PMB
DEVIATEUR A 90°

247E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



249E1
 6ES7 138-4CB10-0AB0
 6ES7 193-1CE00-0AA0



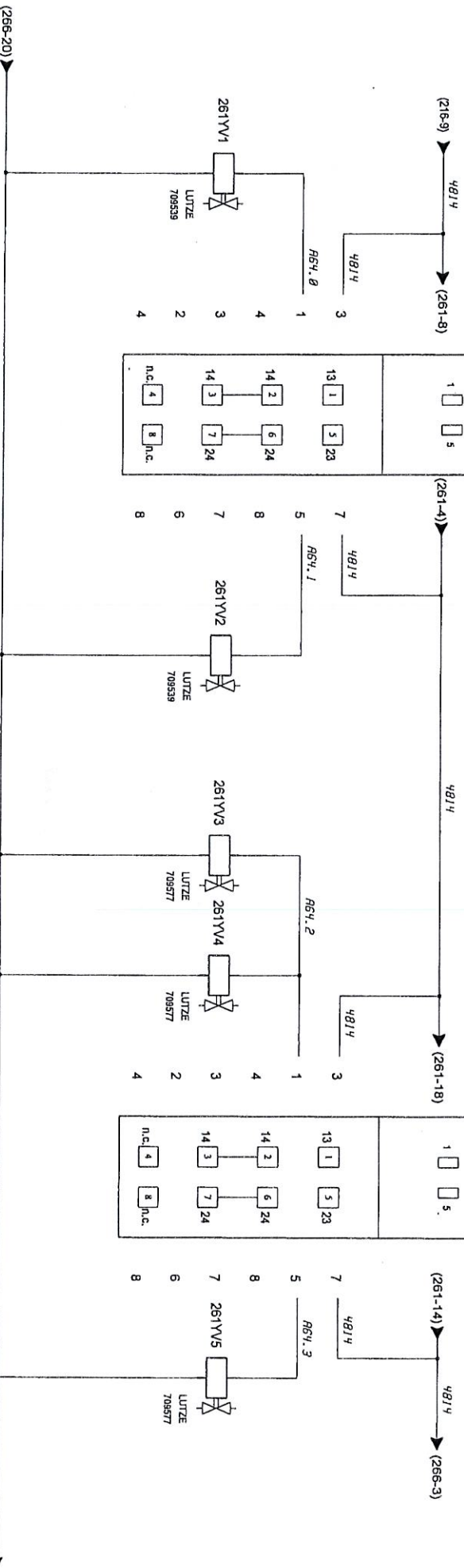
262E1

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

262E2

6ES7 193-4CB20-0AA0/U
6ES7 132-4HB00-0AB0

NOTA: Pont interne entre les bornes 2 et 3/6 et 7



S.O.S. SODEME

C:\VSEE ELECTRICAL EXPERT\MACHINE\PALETTE\CLOUSE DE PLATEAUX\PRO04 SACCHI PALLETS\

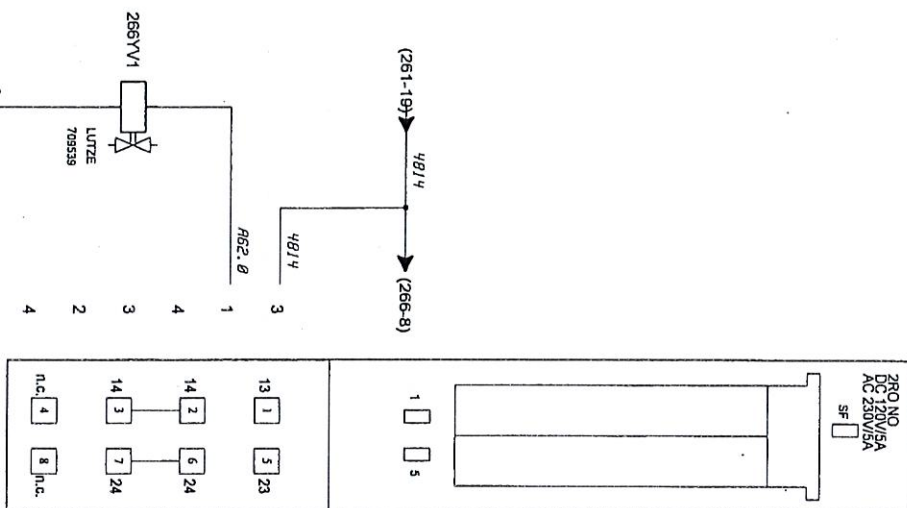
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28-04-2011

261 / 122

267/E1

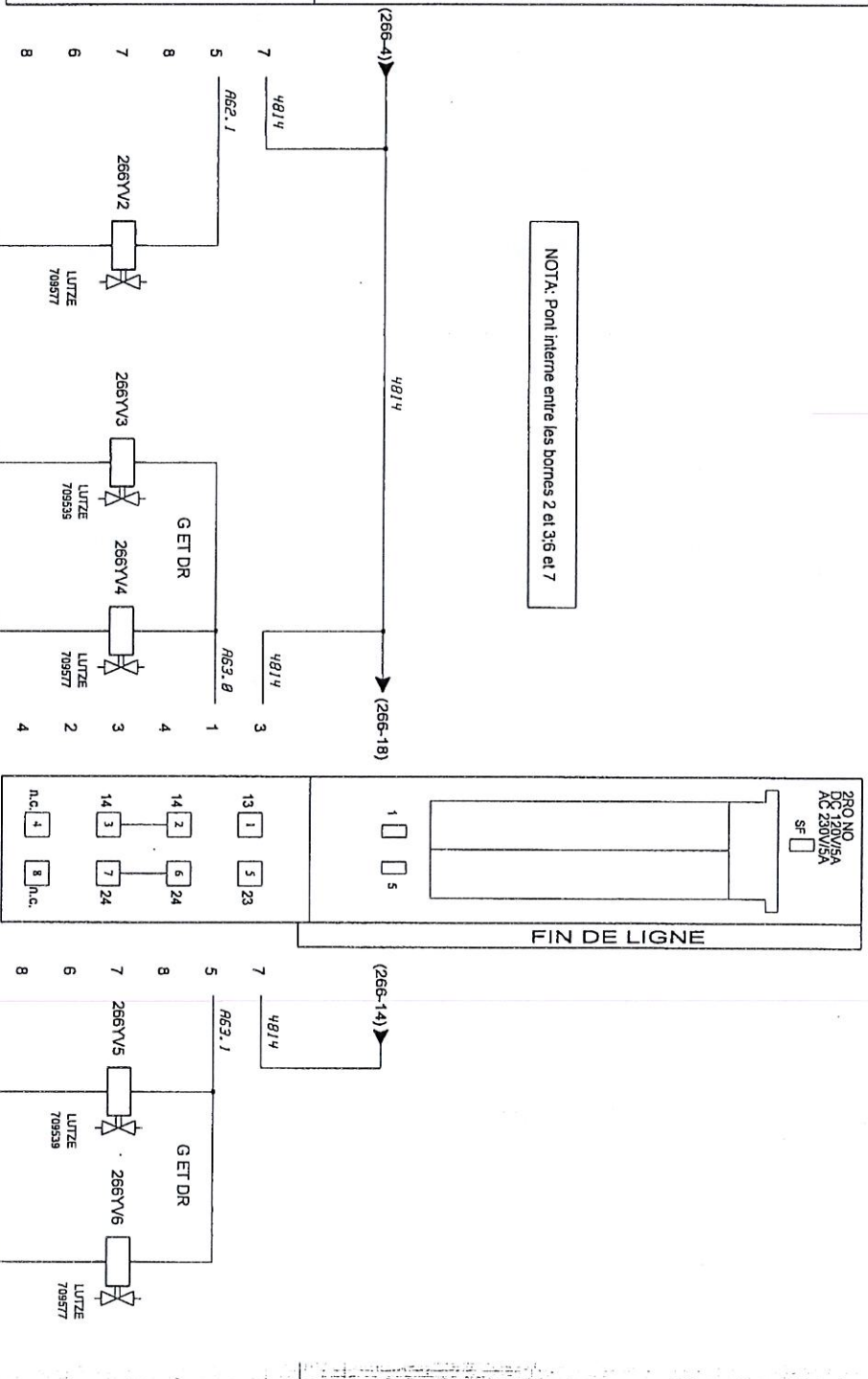
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6ES7 132-4HB00-0AB0



NOTA: Pont interne entre les bornes 2 et 3/6 et 7

267/E2

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6ES7 132-4HB00-0AB0



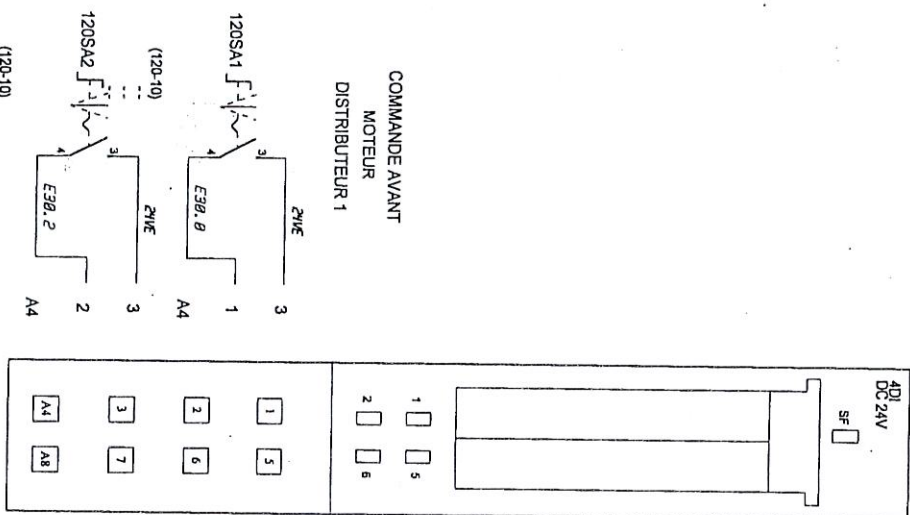
OUVERTURE
FERMETURE
FLANC DROIT

OUVERTURE
FERMETURE
FLANC GAUCHE

SORTIE
BUTEE EMPLEUR
AVANT

SORTIE
BUTEE EMPLEUR
ARRIERE

120E1
6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0

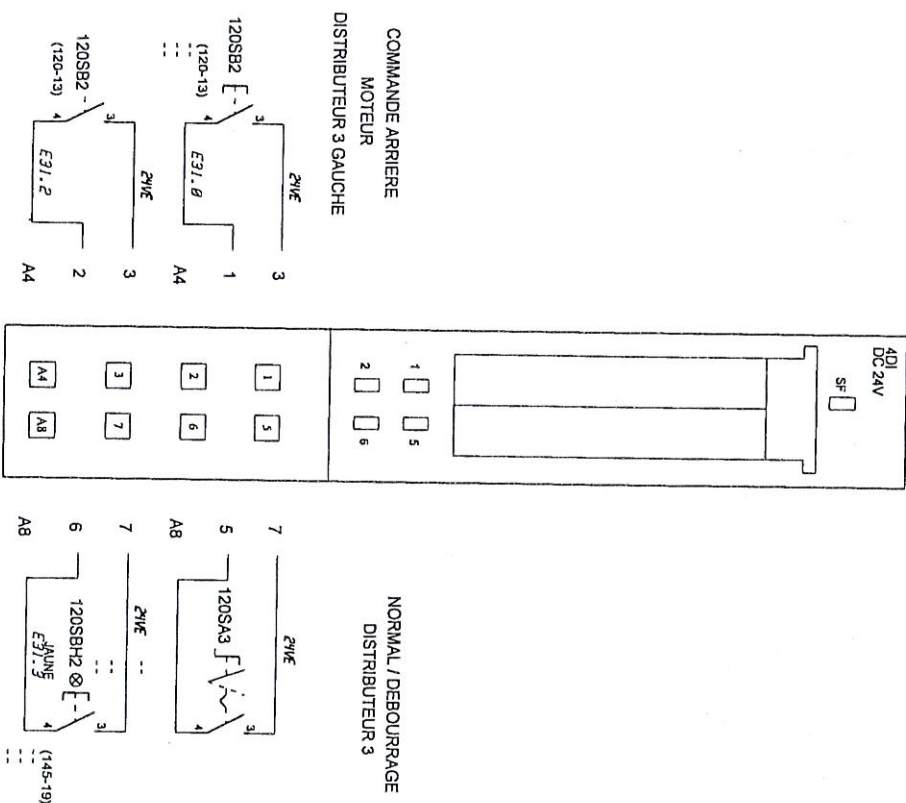


COMMANDE AVANT
MOTEUR
DISTRIBUTEUR 2

COMMANDE ARRIERE
MOTEUR
DISTRIBUTEUR 2

COMMANDE ARRIERE
MOTEUR
DISTRIBUTEUR 3 DROIT

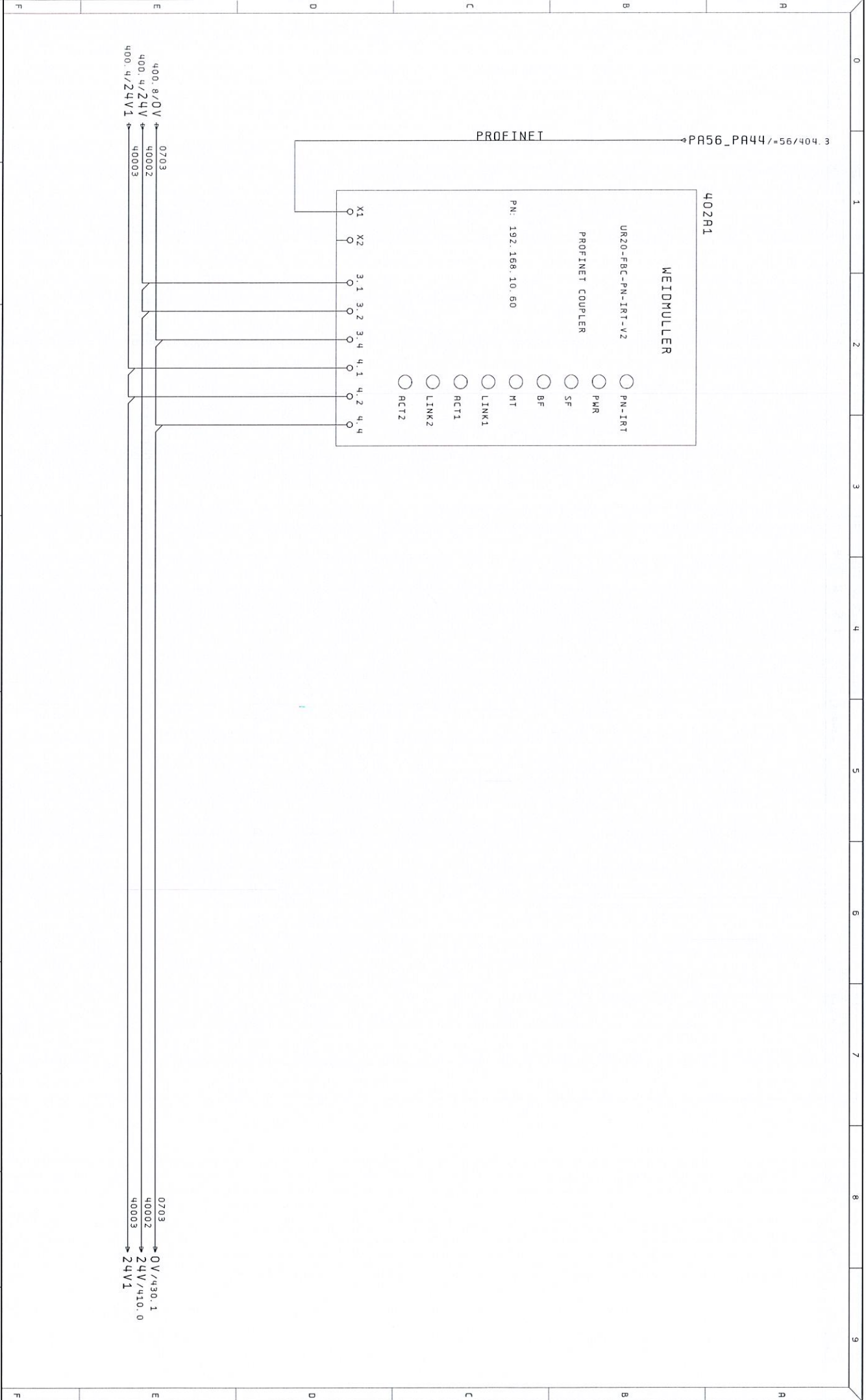
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6ES7 193-4CB20-0AA0/U
6ES7 131-4BD00-0AA0



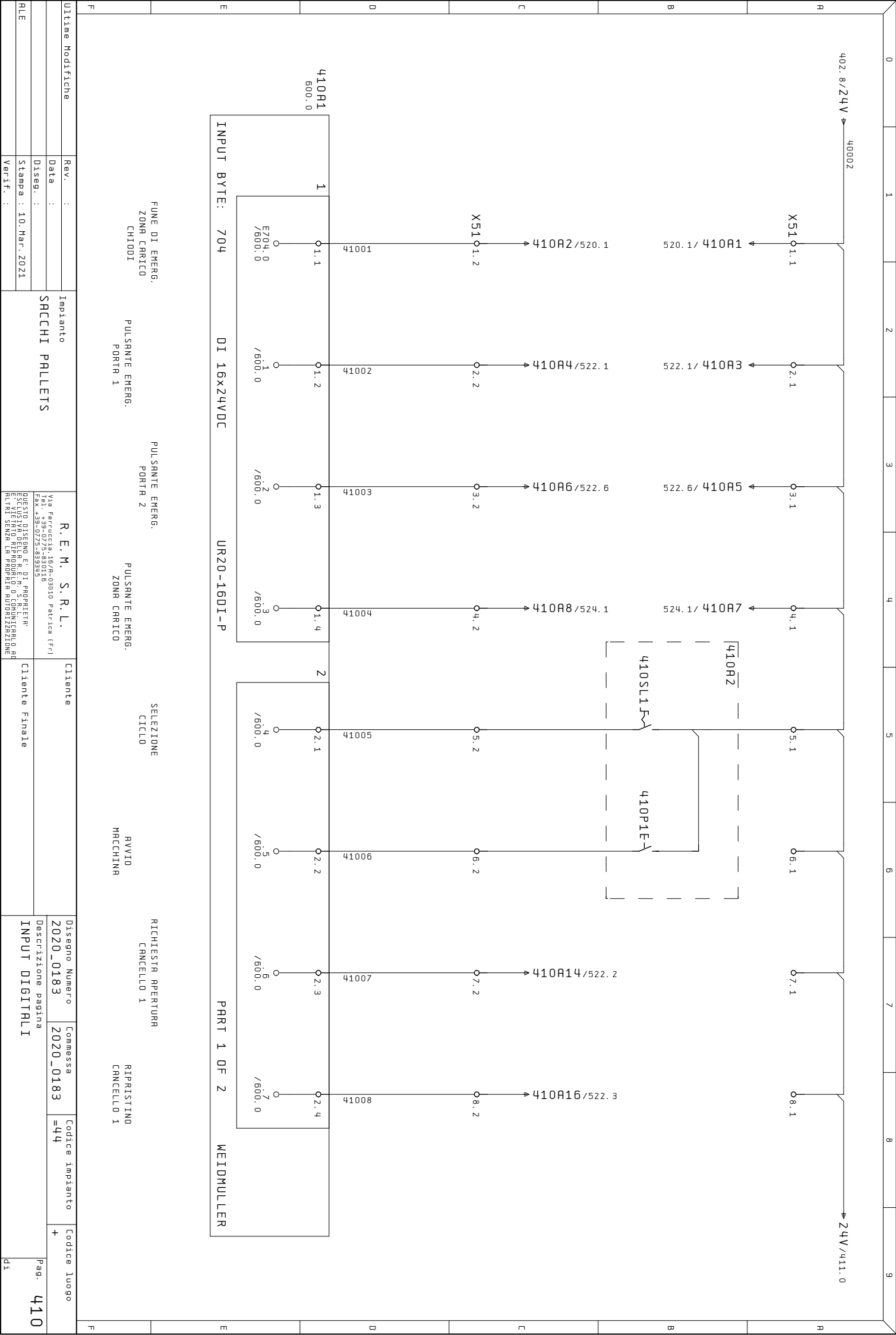
LANCEMENT
CYCLE
DISTRIBUTEUR 3

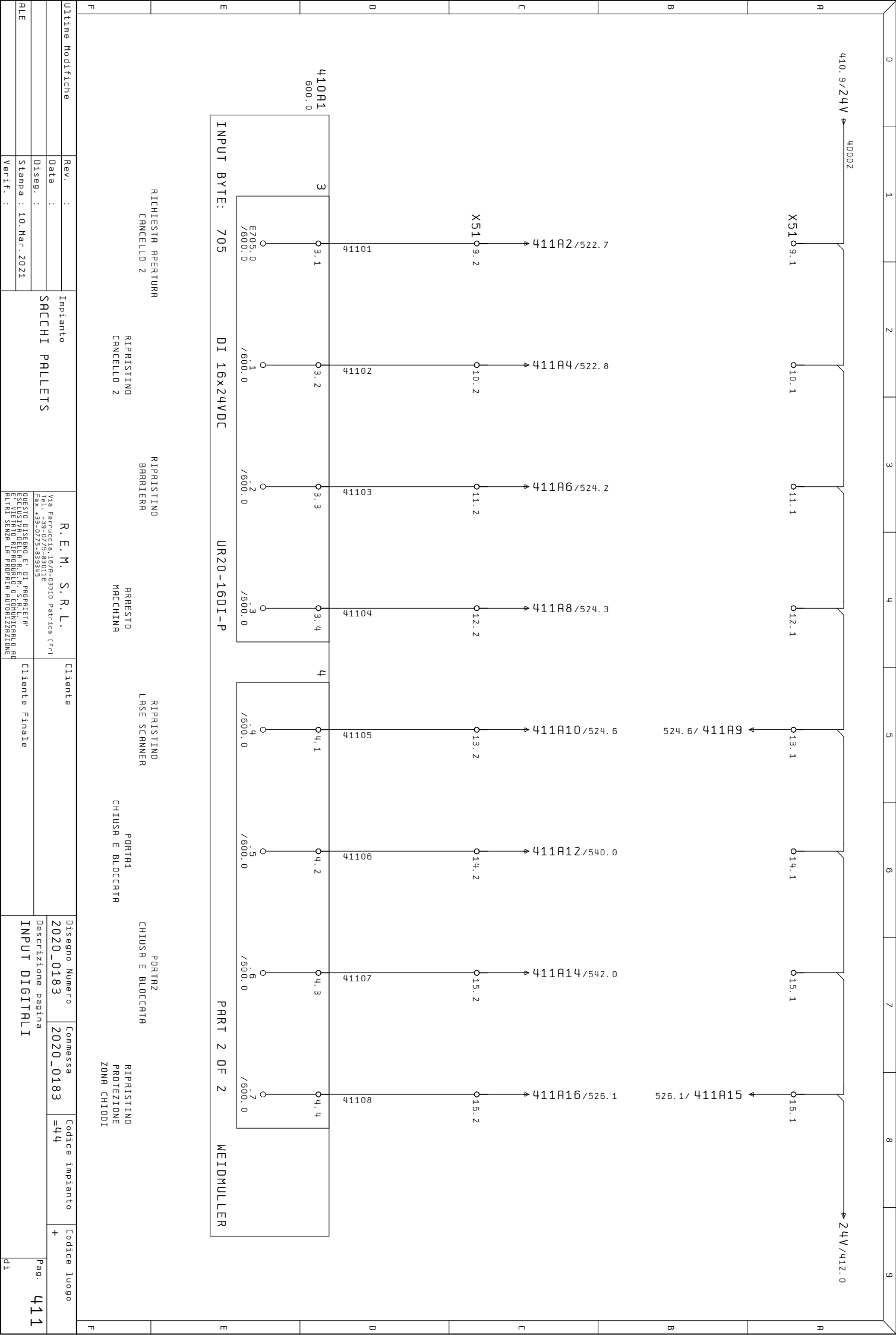


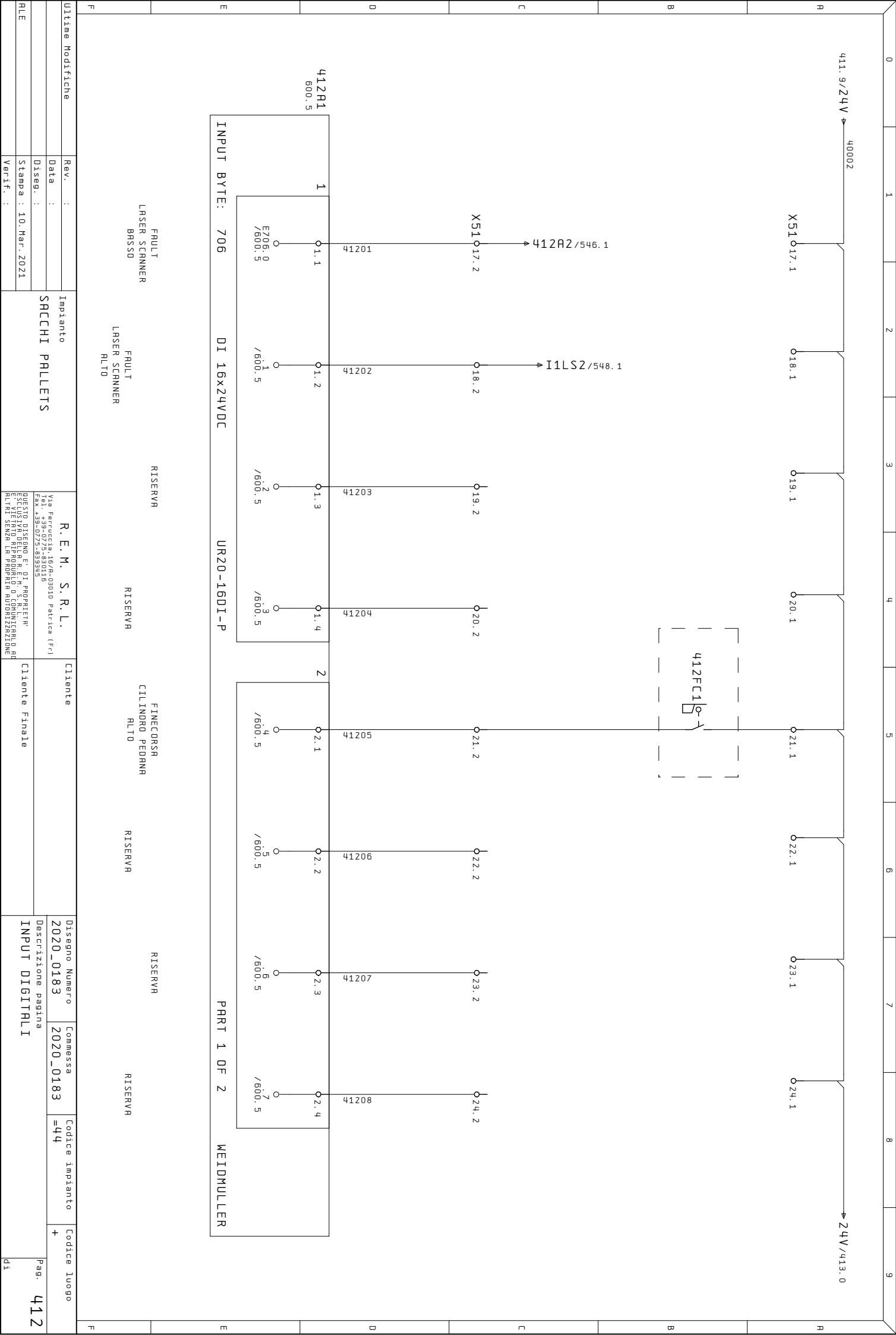
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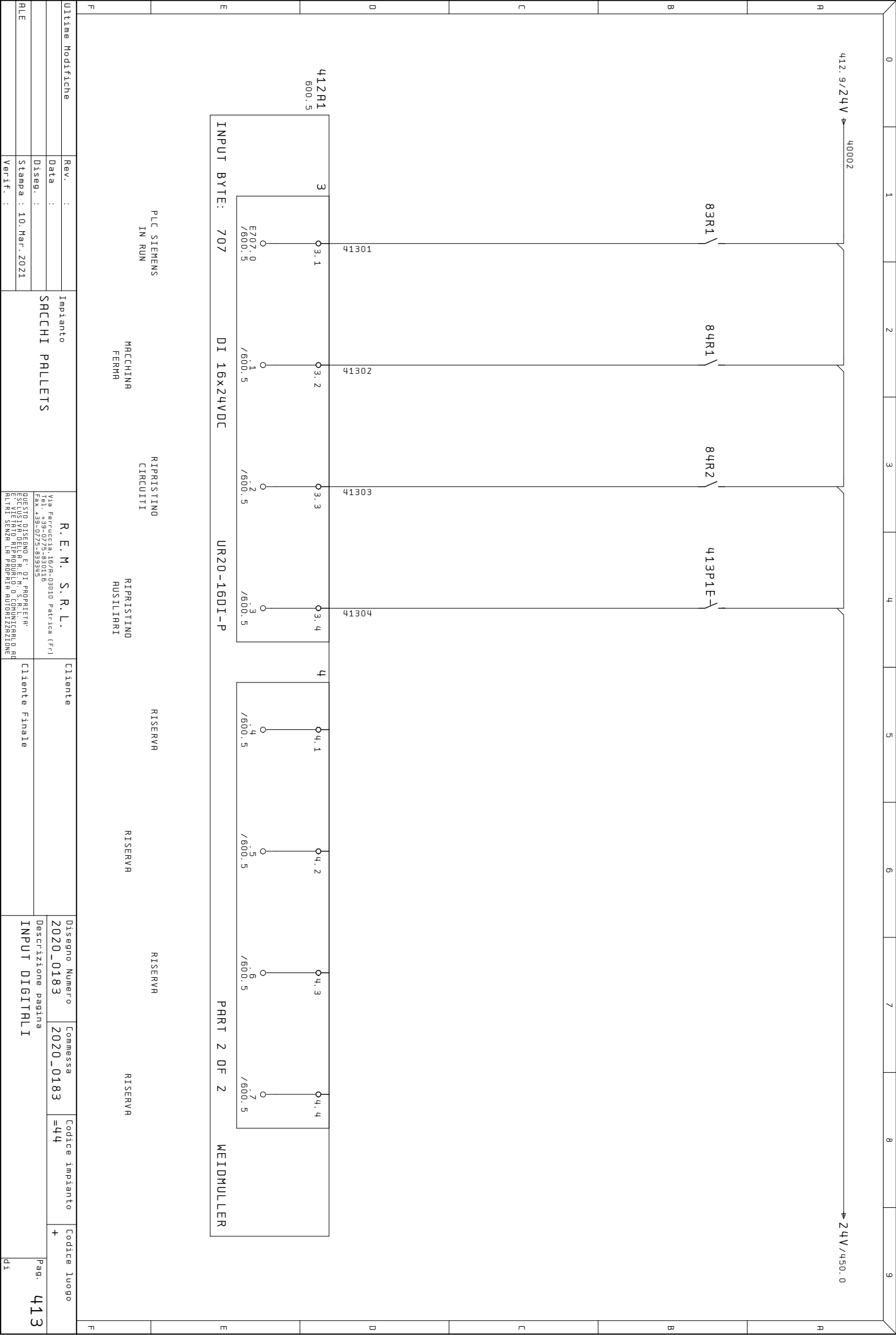


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Stampa : 28. Gen. 2021				SACCHI PALLETS		di		
Verif :				R. E. M. S. R. L.		ALIMENTAZIONE TESTATA I/O		
				Via Farnetina, 16/0, 03010 Patrica (FR)				
				Tel. +39-0775-830115				
				Fax +39-0775-839345				
				QUESTO DISSEGNO E' DI PROPRIETA' ESCLUSIVA DELL'INGEGNERE TECNICO AUTORE E NON PUO' ESSERE RIPRODOTTO, COPIATO, O COMUNICATO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE				
				Cliente Finale				









430R1
602.0

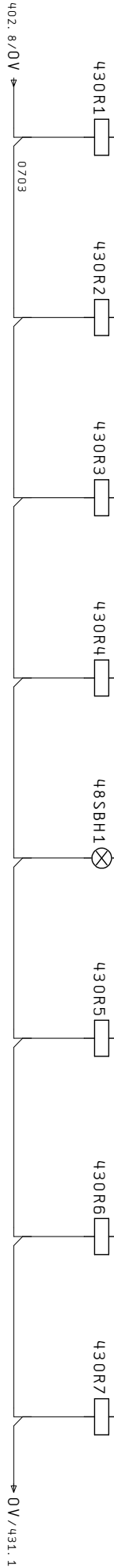
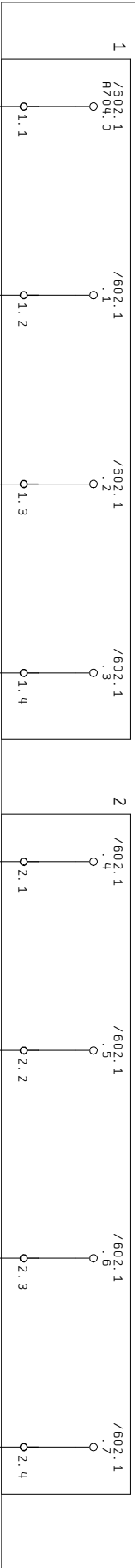
OUTPUT BYTE: 704

DQ 16x24VDC

UR20-1600-P

PART 1 OF 2

WEIDMULLER



EMERGENZA 1
R PLC

EMERGENZA 2
R PLC

EMERGENZA 3
R PLC

SEGNALIZIONE
EMERGENZA RIPRISTINATA

COMANDO
ELETTROVALVOLA
ARRIA GENERALE

PORTE CHIUSE
R PLC

ARRESTO
MACCHINA

ABILITAZIONE
ELETTROVALVOLA
PASSERELLA

Ultime Modifiche		Rev. :	Impianto		R. E. M. S. R. L.		Cliente		Disegno Numero	Comessa	Codice impianto	Codice luogo
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		Verif. :			QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE						Pag. 430	
											di	

430R1
602.0

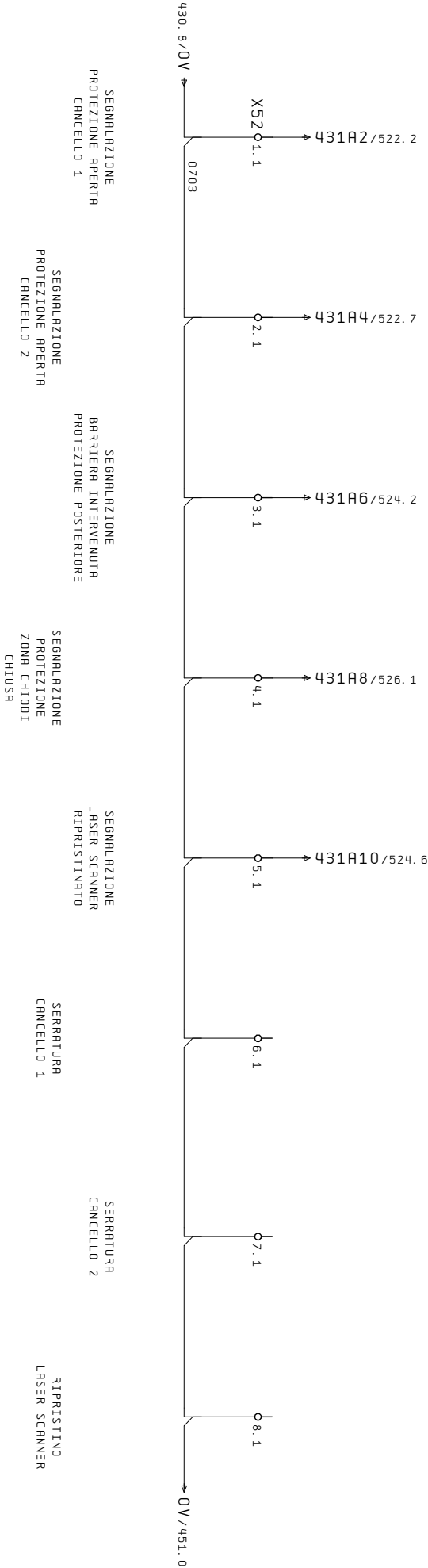
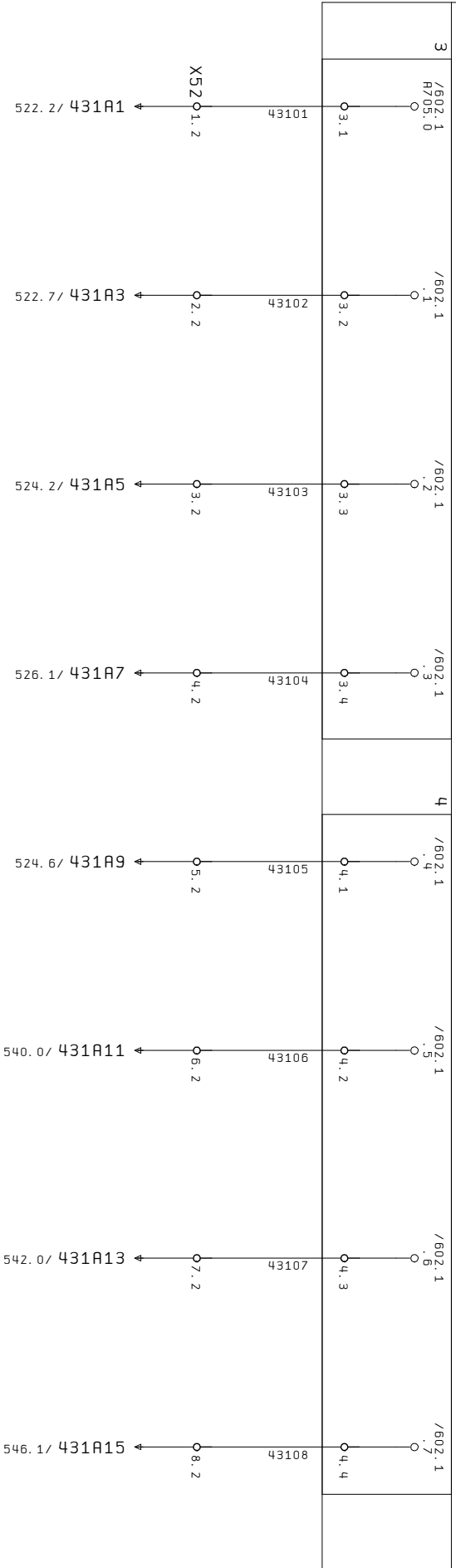
OUTPUT BYTE: 705

DQ 16x24VDC

UR20-1600-P

PART 2 OF 2

WEIDMULLER



SEGNALAZIONE
PROTEZIONE APERTA
CANCELLLO 1

SEGNALAZIONE
BARRIERA INTERVENUTA
PROTEZIONE POSTERIORE

SEGNALAZIONE
PROTEZIONE APERTA
CANCELLLO 2

CHIUSA

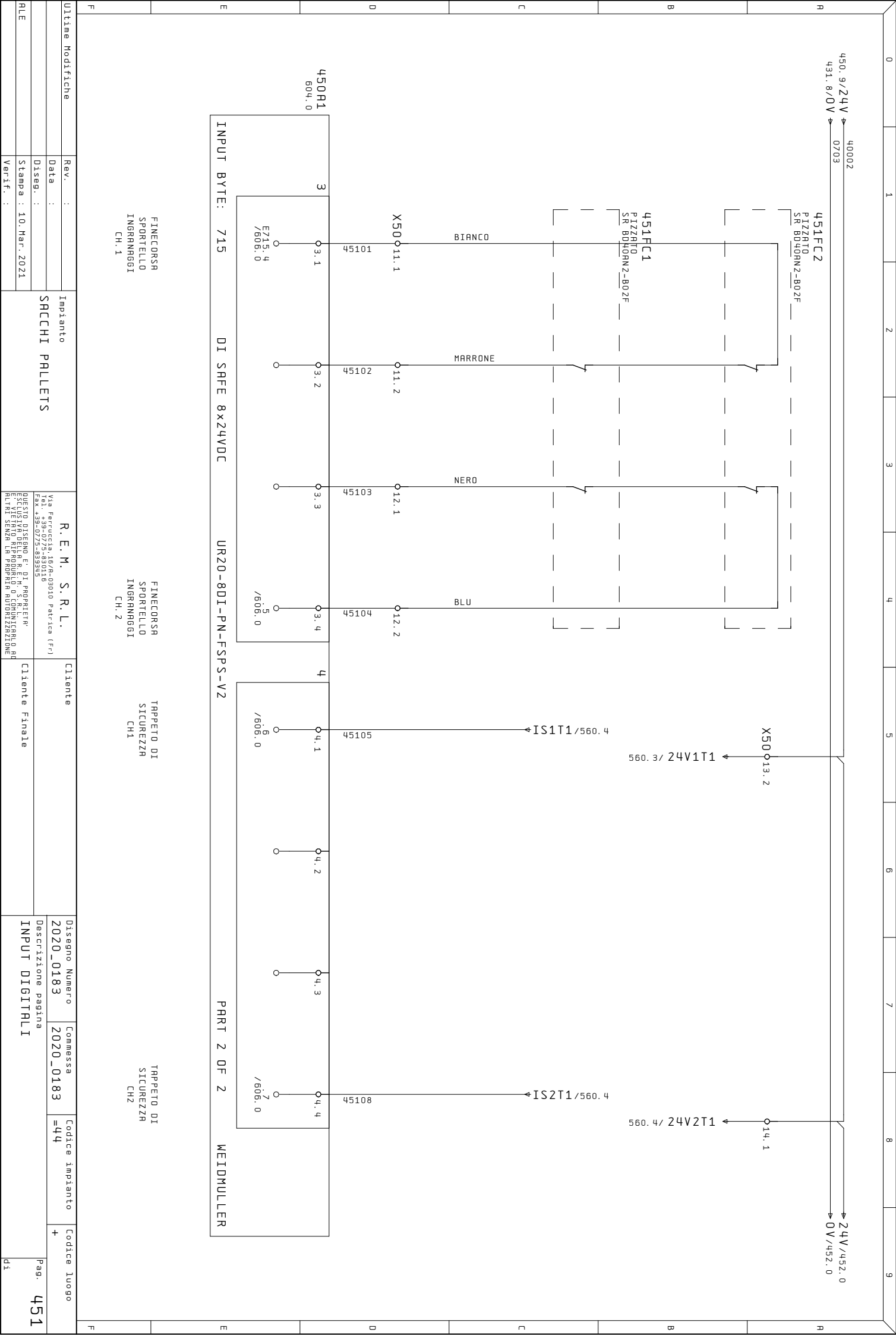
SEGNALAZIONE
LASER SCANNER
RIPRISTINATO

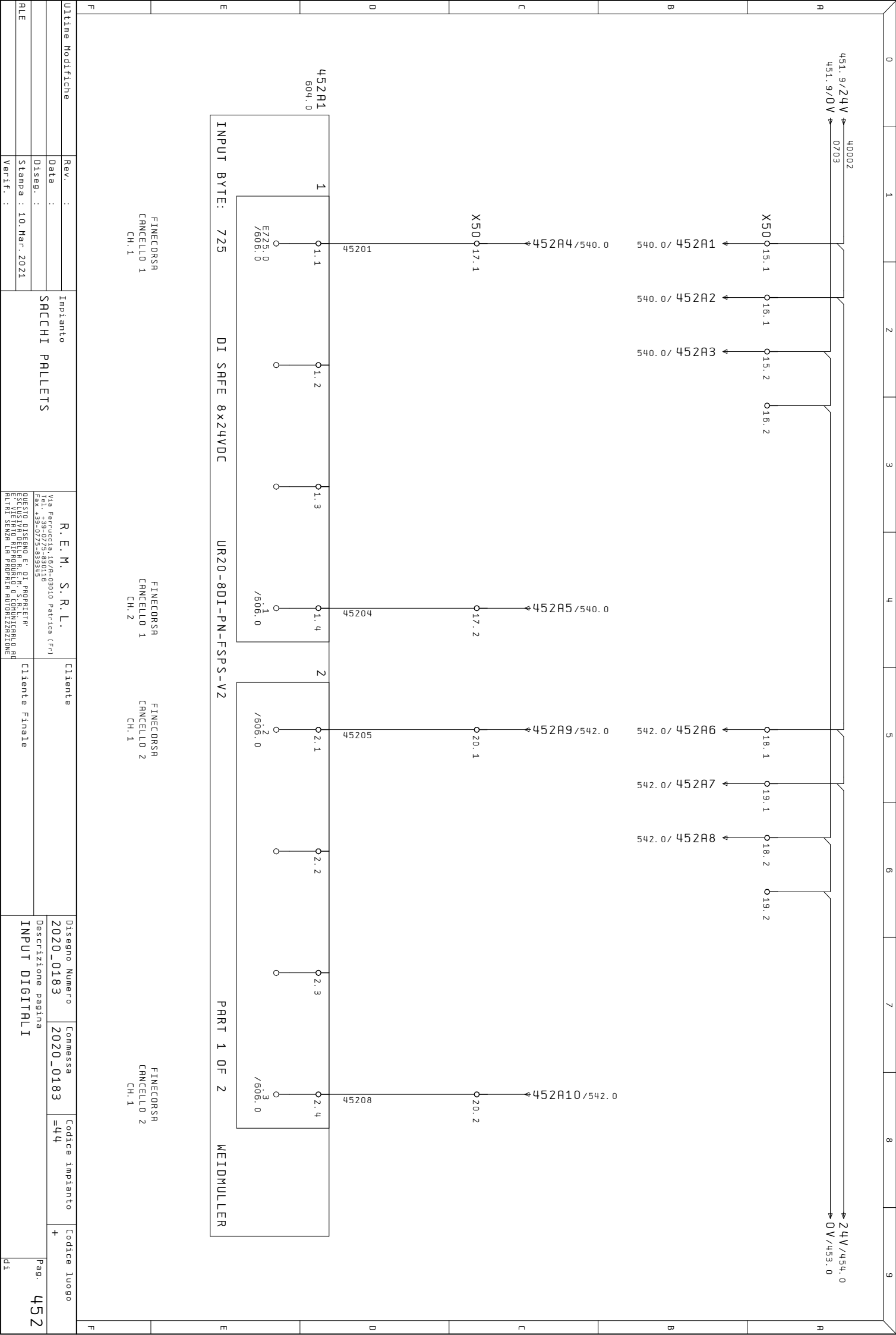
SERRATURA
CANCELLLO 1

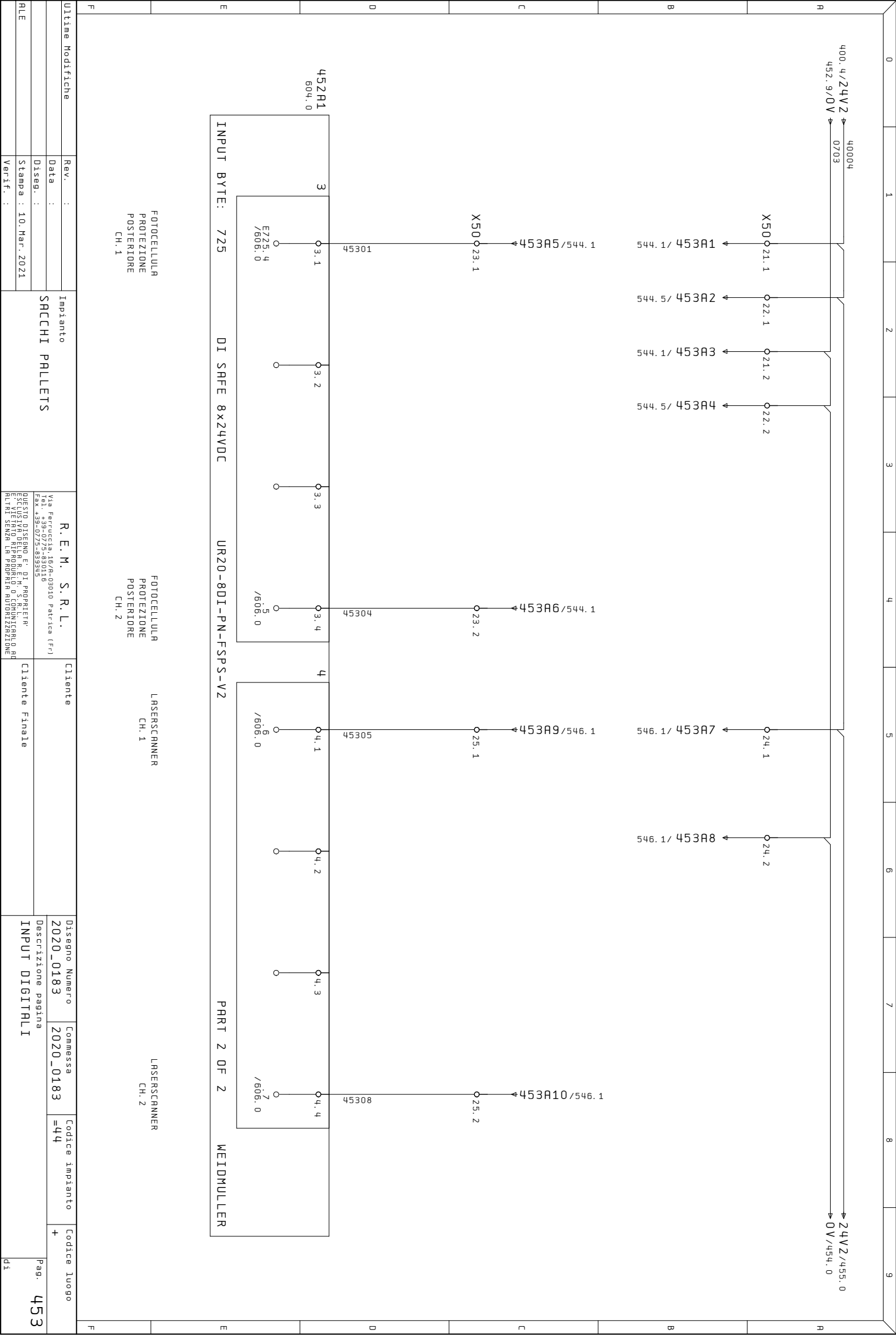
SERRATURA
CANCELLLO 2

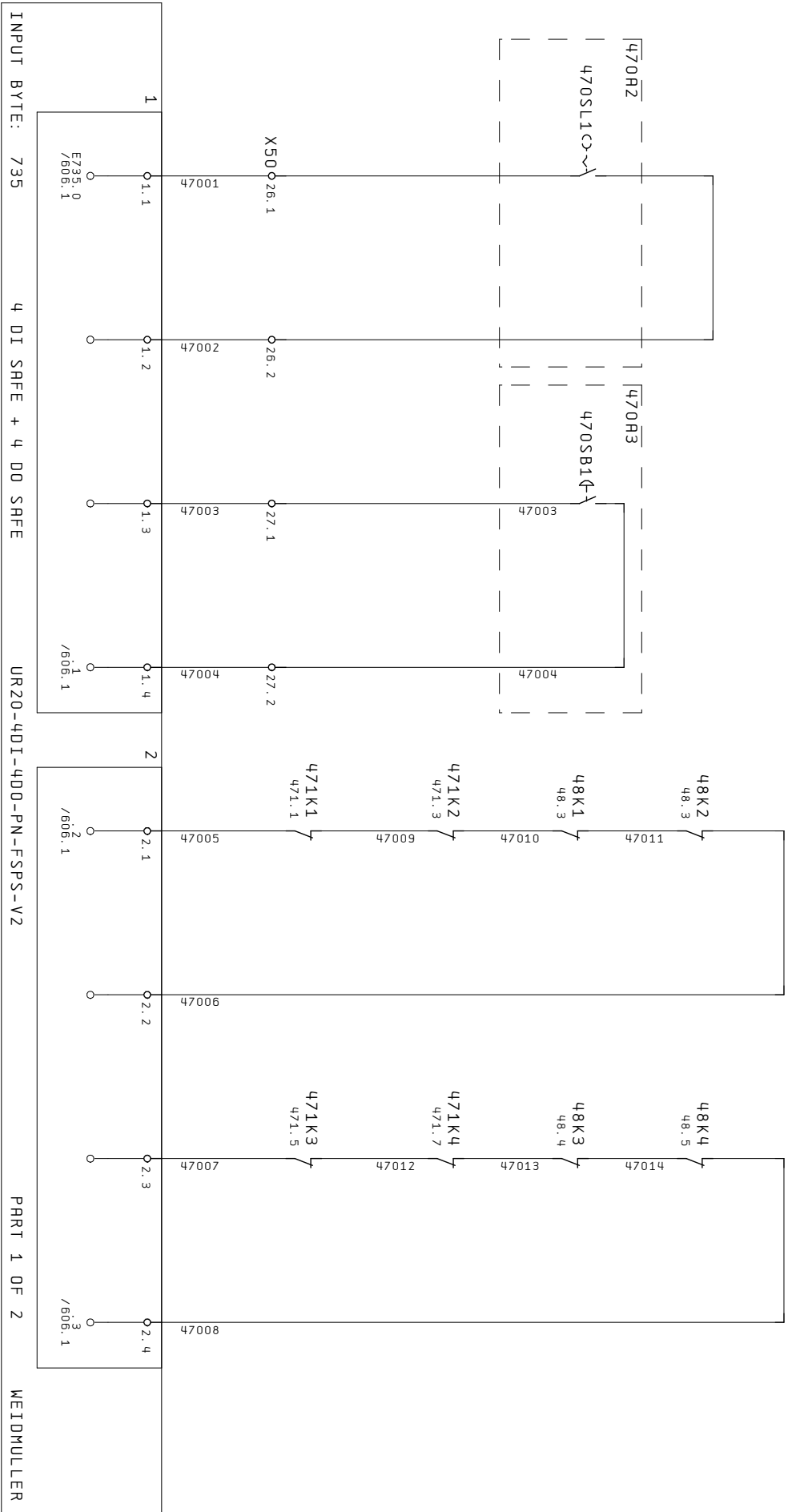
RIPRISTINO
LASER SCANNER

Ultime Modifiche		Rev. :	Implanto	R. E. M. S. R. L.		Cliente	Disegno Numero	Comessa	Codice impianto	Codice luogo
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		Stampa :	10. Mar. 2021	Fax +39-0775-833515		Cliente Finale	OUTPUT DIGITALI			d1
		Verif. :		QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE						









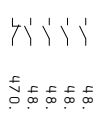
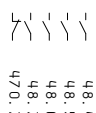
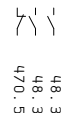
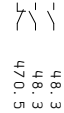
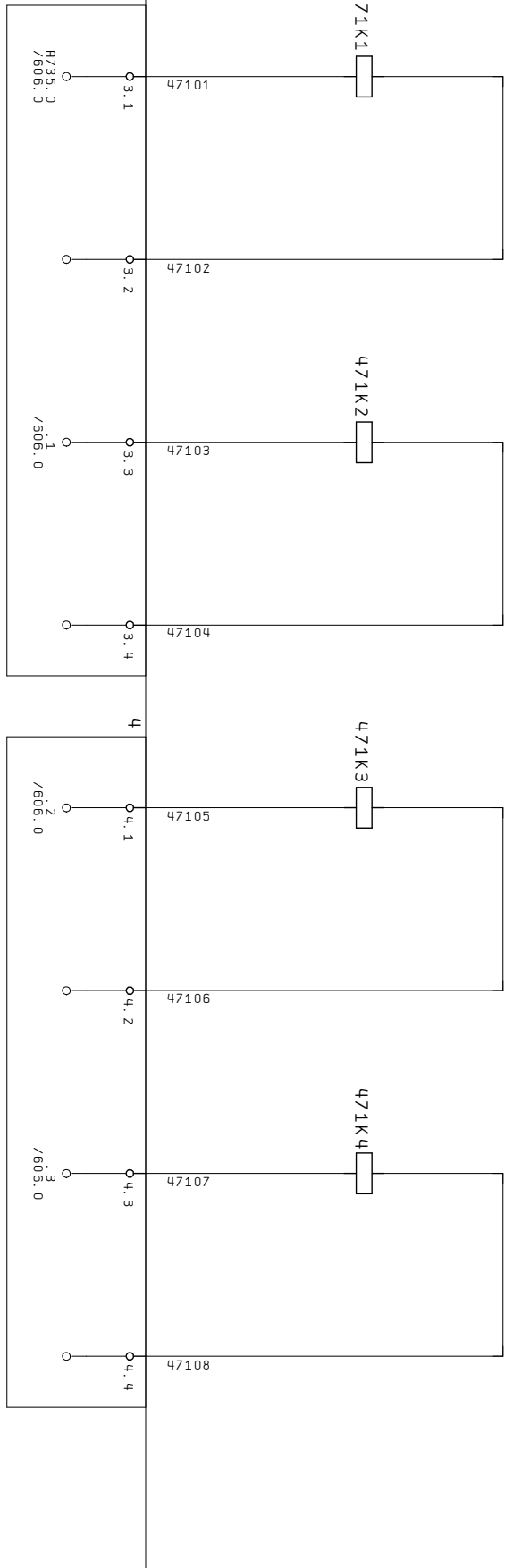
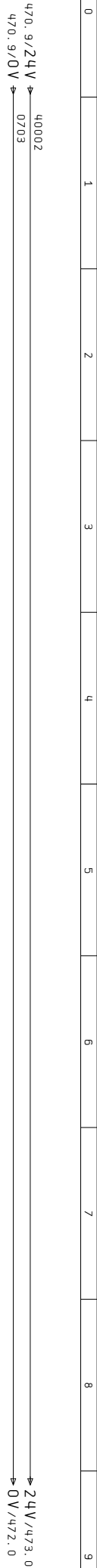
SELETTORE
INGRESSO
AREA REGOLAZIONE

PULSANTE
MANUALE
USO
INTERNO

FEEDBACK
REGOLAZIONI

FEEDBACK
POTENZA

Ultime Modifiche	Rev. :	Impianto	R. E. M. S. R. L.		Cliente	Disegno Numero	Commissa	Codice impianto	Codice luogo
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	Disegn. :		Tel. +39-0775-830116 Fax +39-0775-833345			Descrizione pagina			
ALE	Stampa : 10. Mar. 2021		QUESTO DISSEGNO E' DI PROPRIETA' R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE		Cliente Finale	INPUT DIGITALI			
	Verif. :					Pag. 470 di			



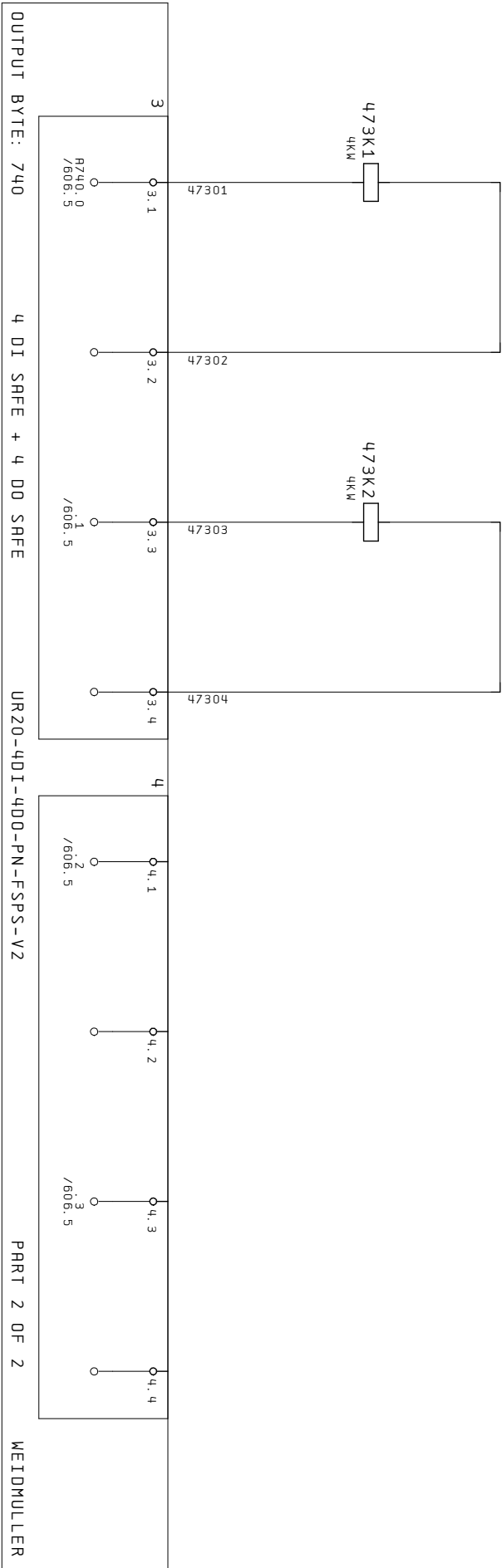
CIRCUITO REGOLAZIONE CH. 1

CIRCUITO REGOLAZIONE CH. 2

CIRCUITO POTENZR CH. 1

CIRCUITO POTENZR CH. 2

Ultime Modifiche	Rev. : Data : Disegn. : Stampa : 10. Mar. 2021 Verif. :	Impianto SACCHI PALLETS	R. E. M. S. R. L. Via Ferruccia, 16/R-03010 Patrica (FR) Tel. +39-0775-830116 Fax +39-0775-833515	Cliente	Disegno Numero 2020_0183	Comessa 2020_0183	Codice impianto =44	Codice luogo +
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- 10.4

10.4

10.4

10.4

48.8

48.1.2

472.5
- 10.4

10.4

10.4

10.4

48.8

48.1.2

472.5

CIRCUITO
USCITA
CH.1

CIRCUITO
USCITA
CH.2

RISERVA

RISERVA

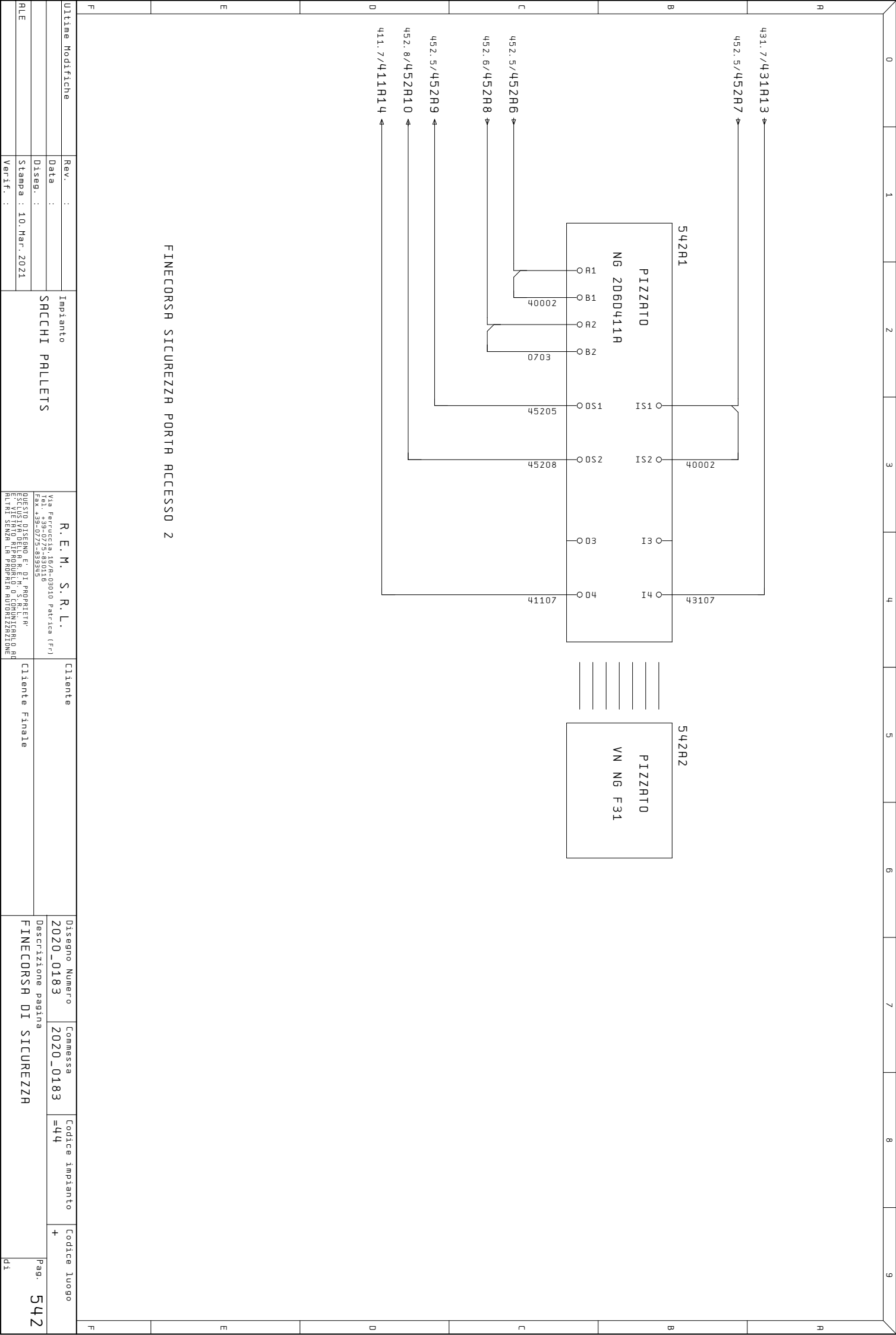
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		Verif. :			QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE						Pag. 473		
											di		

[illegible]

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R										
B										
C										
D										
E	EMERGENZA RIPRISTINO BARRIERA ARRESTO MACCHINA RIPRISTINO LASER SCANNER									
F	PULSANTIERA FOTOCELLULA POSTERIORE PULSANTIERA LASER SCANNER									
Ultime Modifiche		Rev. :	Impianto		R. E. M. S. R. L.		Cliente		Disegno Numero	
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									+	
									Pag. 524	
									di	

[illegible]

[illegible]



0		1		2		3		4		5		6		7		8		9	
544A1 SICK DETEC4 CORE RICEVITORE O 1 O 2 O 3 O 4 O 5 MARRONE BIANCO BLU NERO 40004 45301 0703 45304 453. 1/453A1 453. 1/453A5 453. 2/453A3 453. 4/453A6 544A2 SICK DETEC4 CORE EMETTITORE O 1 O 2 O 3 O 4 O 5 MARRONE BLU 40004 0703 453. 2/453A2 453. 3/453A4																			
F																			
E																			
D																			
C																			
B																			
A																			
F																			
F																			

Ultime Modifiche		Rev. :	Impianto		R. E. M. S. R. L.		Cliente		Disegno Numero		Comessa		Codice impianto		Codice luogo	
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ALE		Stampa :	10. Mar. 2021		Fax +39-0775-833945		Cliente Finale		FOTOCPELLULA DI SICUREZZA						di	
		Verif. :			QUESTO DISEGNO E' DI PROPRIETA' R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE											

FOTOCPELLULA DI SICUREZZA ZONA POSTERIORE

	0	1	2	3	4	5	6	7	8	9																											
R	546R1 SICK MICROSCAN 3 O 1 MARRONE 40004 O 2 BIANCO 45305 O 3 BLU 0703 O 4 NERO 45308 O 5 GRIGIO 43108 O 6 ROSSA 41201 O 7 VIOLO O 8 ARANCIO 453. 5/453R7 453. 5/453R9 453. 6/453R8 453. 8/453R10 431. 8/431R15 412. 1/412R2 TERRA										R																										
B											B																										
C											C																										
D											D																										
E											E																										
F	LASER SCANNER ZONA CHIODATURA										F																										
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Ultime Modifiche		Rev. : Data : Disegn. : Stampa : 10. Mar. 2021 Verif. :	Impianto SACCHI PALLETS		R. E. M. S. R. L. Via Ferruccia, 16/R-03010 Patrica (FR) Tel. +39-0775-830116 Fax +39-0775-833345		Cliente	Disegno Numero 2020_0183		Comessa 2020_0183	Codice impianto =44	Codice luogo +																									
QUESTO DISEGNO È DI PROPRIETÀ È VIETATO RIPRODURRE O COMUNICARE AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE							Cliente Finale	Descrizione pagina LASER SCANNER		Pag. 546 di 1																											

	0	1	2	3	4	5	6	7	8	9
R										
B										
C										
D										
E										
F										

548A1

SICK

MICROSCAN 3

O 1

MARRONE

40002

O 2

BIANCO

472001

O 3

BLU

0703

O 4

NERO

472004

O 5

GRIGIO

43108

O 6

ROSA

41202

O 7

VIOLA

O 8

ARANCIO

472. 2/24VLS2

→

472. 1/IS1LS2

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472. 2/0VLS2

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472. 4/IS2LS2

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546. 1/431A15

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412. 2/I1LS2

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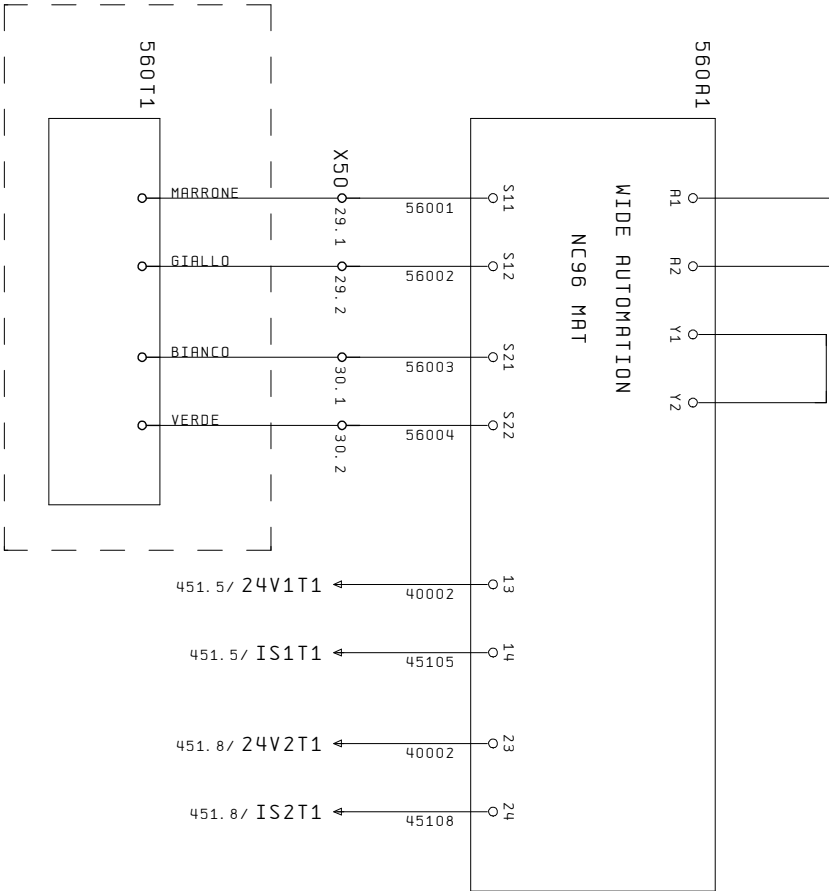
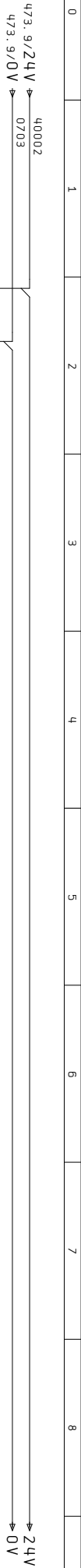
TERRA_2

→

LASER SCANNER ALTO

ZONA CHIODATURA

Ultime Modifiche		Rev. : Data : Disegn. : Stampa : 10. Mar. 2021 Verif. :	Impianto SACCHI PALLETS		R. E. M. S. R. L. Via Ferruccia, 16/R-03010 Patrica (FR) Tel. +39-0775-830116 Fax +39-0775-833345		Cliente	Cliente Finale	Disegno Numero 2020_0183	Commissa 2020_0183	Codice impianto =44	Codice luogo +
ALE		Verif. :		QUESTO DISEGNO E' DI PROPRIETA' DELL'INGEGNERE R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE		LASER SCANNER		Pag. 548		di		



TAPPETO DI SICUREZZA

Ultime Modifiche		Rev. :	Impianto	R. E. M. S. R. L.		Cliente	Disegno Numero	Commessa	Codice impianto	Codice luogo
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		Verif. :				Cliente Finale				
							Pag. 560 di			

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R	410R1 410.0 411.0 E704.00 1.1 1/410.1 1.0 1.2/410.2 2.0 1.3/410.3 3.0 1.4/410.4 4.0 2.1/410.5 5.0 2.2/410.6 6.0 2.3/410.7 7.0 2.4/410.8 -520FC1: 34 FUNE DI EMERG. ZONA CARICO CHIUDI -522R1-522SR1: _PULSANTE EMERG. PORTA 1 -522R2-522SR2: _PULSANTE EMERG. PORTA 2 -524R1-524SR1: _PULSANTE EMERG. ZONA CARICO -410R2-410SL1 SELEZIONE CICLO -410R2-410P1 AVVIO MACCHINA -522R1-522PH1: _RICHIESTA APERTURA CANCELLO 1 -522R1-522P1: _2RIPRISTINO CANCELLO 1									
B										
C	E705.00 3.1 3.1/411.1 1.0 3.2/411.2 2.0 3.3/411.3 3.0 3.4/411.4 4.0 4.1/411.5 5.0 4.2/411.6 6.0 4.3/411.7 7.0 4.4/411.8 -522R2-522PH2: _RICHIESTA APERTURA CANCELLO 2 -522R2-522P2: _2RIPRISTINO CANCELLO 2 -524R1-524PH1: _RIPRISTINO BARRIERA -524R1-524P1: _2ARRESTO MACCHINA -524R2-524PH2: _RIPRISTINO LASE SCANNER -540R1: 04 PORTA1 CHIUSA E BLOCCATA -542R1: 04 PORTA2 CHIUSA E BLOCCATA -526R1-526PH1: _RIPRISTINO PROTEZIONE ZONA CHIUDI									
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RLE		Verif. :		QUESTO DISEGNO E' DI PROPRIETA' ESCLUSIVA DI R. E. M. S. R. L. E' VIETATO RIPRODURLO O COMUNICARLO AD ALTRI SENZA LA PROPRIA AUTORIZZAZIONE		LAYOUT				

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R	450R1 450.0 451.0 E715.00$\frac{1.1}{4}$/450.1 -47SBS: 2 PULSANITI EMERGENZA MACCHINA ORIGINALI CH.1 $\frac{10}{4}$$\frac{1.4}{4}$/450.4 -47SBS: 4 PULSANITI EMERGENZA MACCHINA ORIGINALI CH.2 $\frac{20}{4}$$\frac{2.1}{4}$/450.5 -9.2 PULSANITI EMERGENZA MACCHINA NUOVI CH.1 $\frac{30}{4}$$\frac{2.4}{4}$/450.8 -10.2 PULSANITI EMERGENZA MACCHINA NUOVI CH.2 $\frac{40}{4}$$\frac{3.1}{4}$/451.1 -451FC2 FINECORSR SPORTELLLO INGRANAGGI CH.1 $\frac{50}{4}$$\frac{3.4}{4}$/451.4 -451FC2 FINECORSR SPORTELLLO INGRANAGGI CH.2 $\frac{60}{4}$$\frac{4.1}{4}$/451.5 -560R1:14 TAPPETO DI SICUREZZA CH1 $\frac{70}{4}$$\frac{4.4}{4}$/451.8 -560R1:24 TAPPETO DI SICUREZZA CH2																																																					
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C	452R1 452.0 453.0 E725.00$\frac{1.1}{4}$/452.1 -540R1:0S1 FINECORSR CANCELLO 1 CH.1 $\frac{10}{4}$$\frac{1.4}{4}$/452.4 -540R1:0S2 FINECORSR CANCELLO 1 CH.2 $\frac{20}{4}$$\frac{2.1}{4}$/452.5 -542R1:0S1 FINECORSR CANCELLO 2 CH.1 $\frac{30}{4}$$\frac{2.4}{4}$/452.8 -542R1:0S2 FINECORSR CANCELLO 2 CH.1 $\frac{40}{4}$$\frac{3.1}{4}$/453.1 -544R1:2 FOTOCELLULA PROTEZIONE POSTERIORE CH.1 $\frac{50}{4}$$\frac{3.4}{4}$/453.4 -544R1:4 FOTOCELLULA PROTEZIONE POSTERIORE CH.2 $\frac{60}{4}$$\frac{4.1}{4}$/453.5 -546R1:2 LASERSCANNER CH.1 $\frac{70}{4}$$\frac{4.4}{4}$/453.8 -546R1:4 LASERSCANNER CH.2																																																					
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