

OB1 - <offline>

"Main"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice: 07/12/2018 18.04.52

Interfaccia: 15/02/1996 16.51.12

Lunghezze (blocco / codice / dati): 00306 00162 00022

Nome	Tipo di dati	Indirizzo	Commento
TEMP		0.0	
OB1_EV_CLASS	Byte	0.0	Bits 0-3 = 1 (Coming event), Bits 4-7 = 1 (Event class 1)
OB1_SCAN_1	Byte	1.0	1 (Cold restart scan 1 of OB 1), 3 (Scan 2-n of OB 1)
OB1_PRIORITY	Byte	2.0	Priority of OB Execution
OB1_OB_NUMBR	Byte	3.0	1 (Organization block 1, OB1)
OB1_RESERVED_1	Byte	4.0	Reserved for system
OB1_RESERVED_2	Byte	5.0	Reserved for system
OB1_PREV_CYCLE	Int	6.0	Cycle time of previous OB1 scan (milliseconds)
OB1_MIN_CYCLE	Int	8.0	Minimum cycle time of OB1 (milliseconds)
OB1_MAX_CYCLE	Int	10.0	Maximum cycle time of OB1 (milliseconds)
OB1_DATE_TIME	Date_And_Time	12.0	Date and time OB1 started

Blocco: OB1 "Main Program Sweep (Cycle)"

Segmento: 1

UN "OnlyFalse" M2.0
= "OnlyTrue" M2.1

Segmento: 2 profibus communication management

CALL "FcDataGatewayProfibus" FC20

Segmento: 3 modbus rtu communication management

CALL "ManagementModbusRTU" FC10
NOP 0

Segmento: 4 modbus tcp

CALL "FcDataForDCS" FC200

Segmento: 5 linearization of analog inputs

CALL "ManagementInputAnalog" FC11

Segmento: 6 Fc Alarm

CALL "Fc_Alarm" FC12

Segmento: 7	State of utilitis
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CALL "FcStateOfUtilities" FC13

Segmento: 8	calcolo il numero di essiccatori richiesti
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CALL "ManagementNumberDryer" FC16

Segmento: 9	commands automatic
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CALL "FcCommandAutomatic" FC15

Segmento: 10	management start dryer
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CALL "ManagementStartDryer" FC18

Segmento: 11	output
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CALL "FcOutput" FC14

Segmento: 12	Convert date
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CALL "Convert_date" FC19