



GMB-SCS

Tel.

Ditta/Cliente

Descrizione progetto Prens​a 3 Simples acao - Linha A

Numero di disegno 001

Commessa 20171047

Produttore (ditta) GMB-SCS

Percorso Retrofitting

Nome progetto Prens​a 3 - linha A

Marca

Tipo

Luogo d'installazione

Responsabile progetto

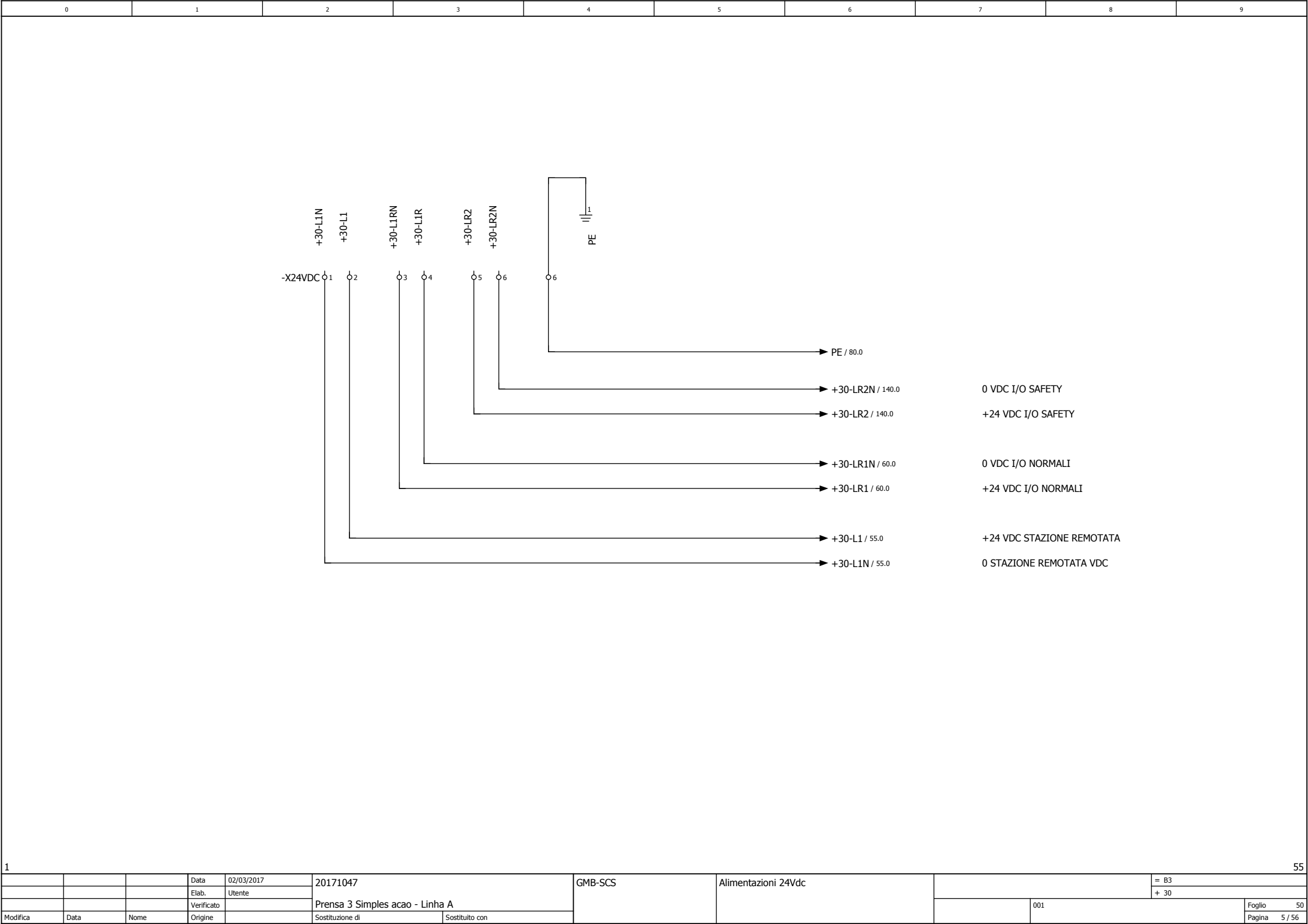
Particolarità dei componenti

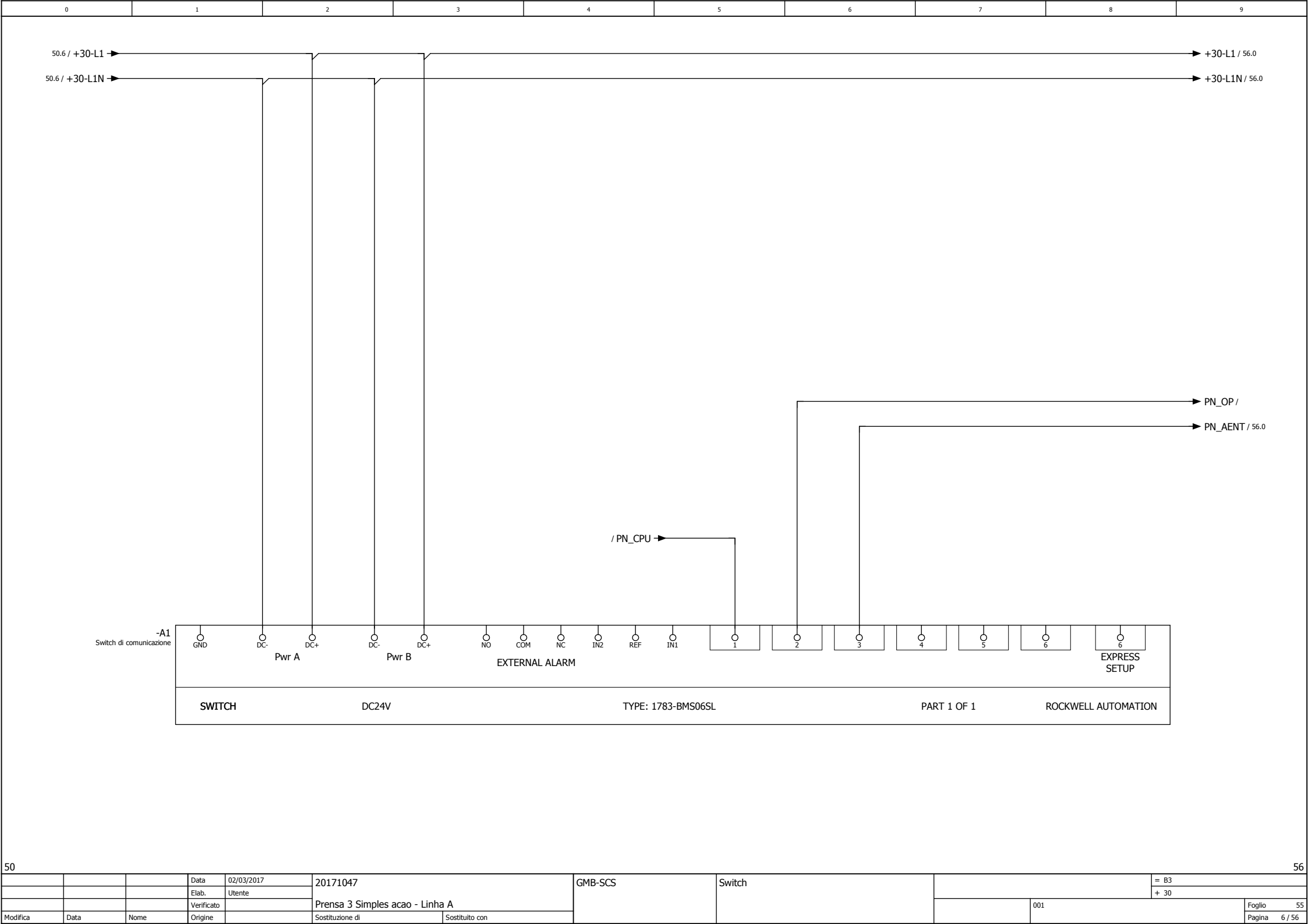
Creato il 24/02/2017

Elaborato il 24/03/2017 da (sigla) Utente

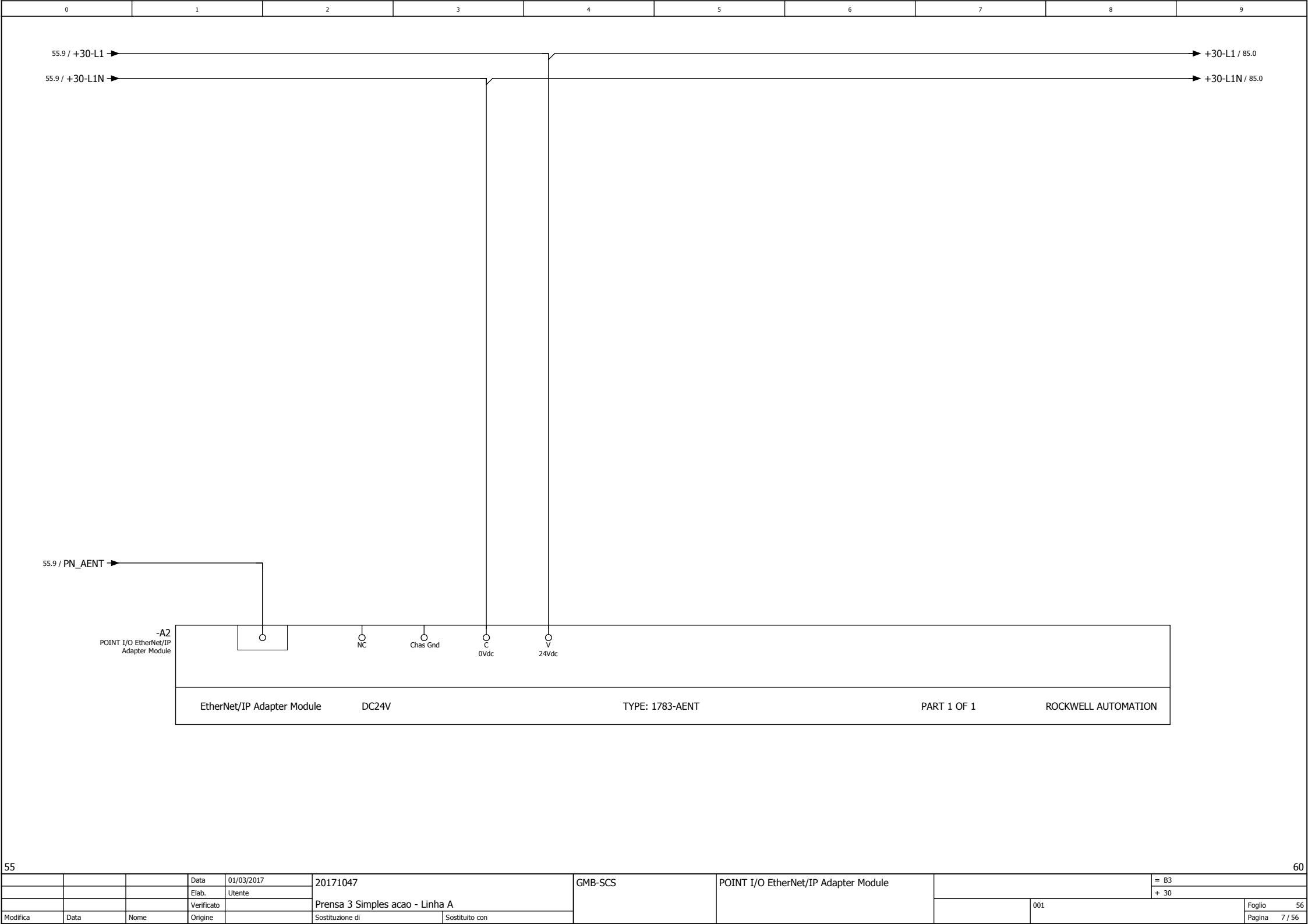
Numero di pagine 56

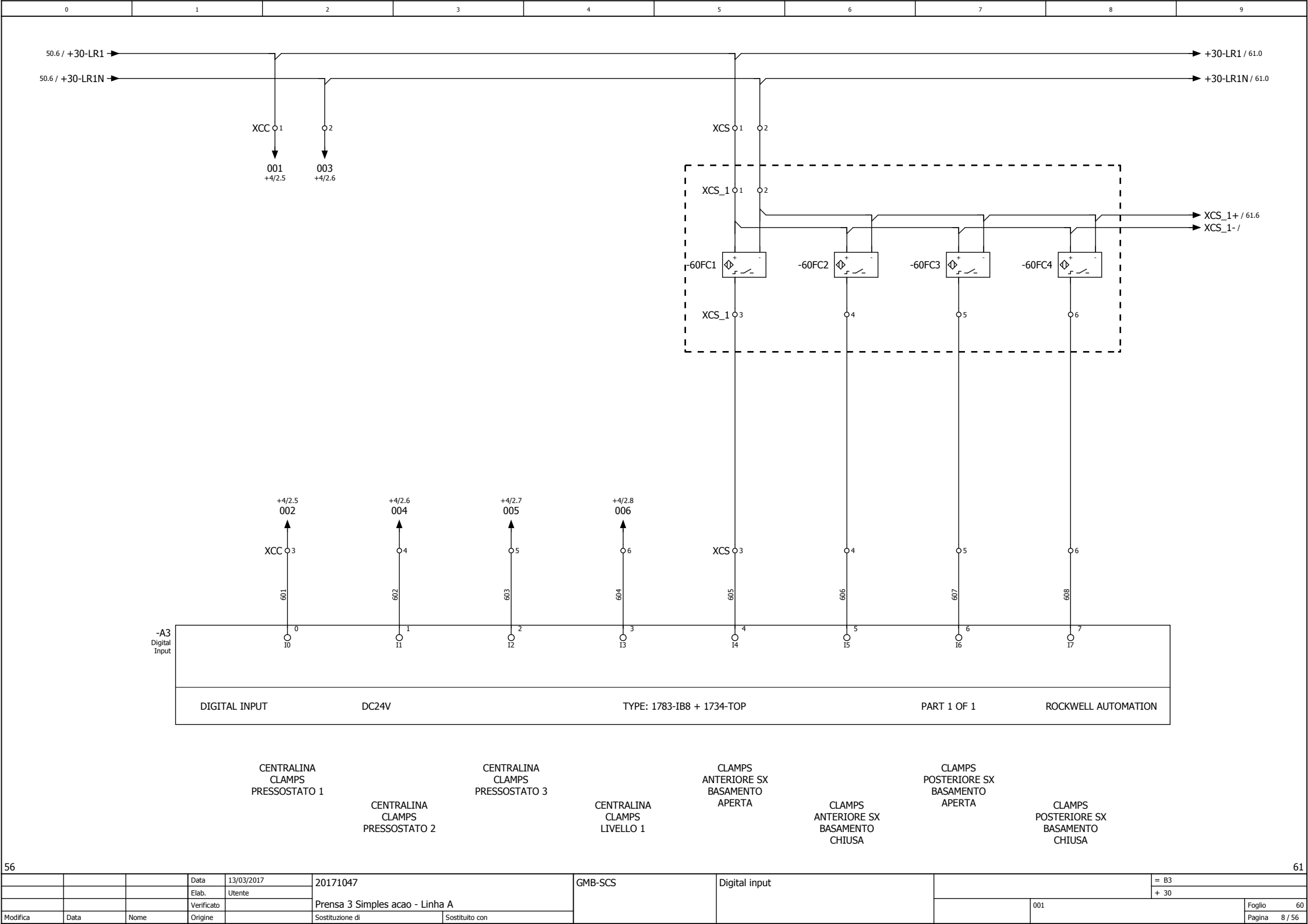
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			Verificato		Prens​a 3 Simples acao - Linha A					
Modifica	Data	Nome	Origine		Sostituzione di	Sostituito con		001		Foglio 1 Pagina 4 / 56

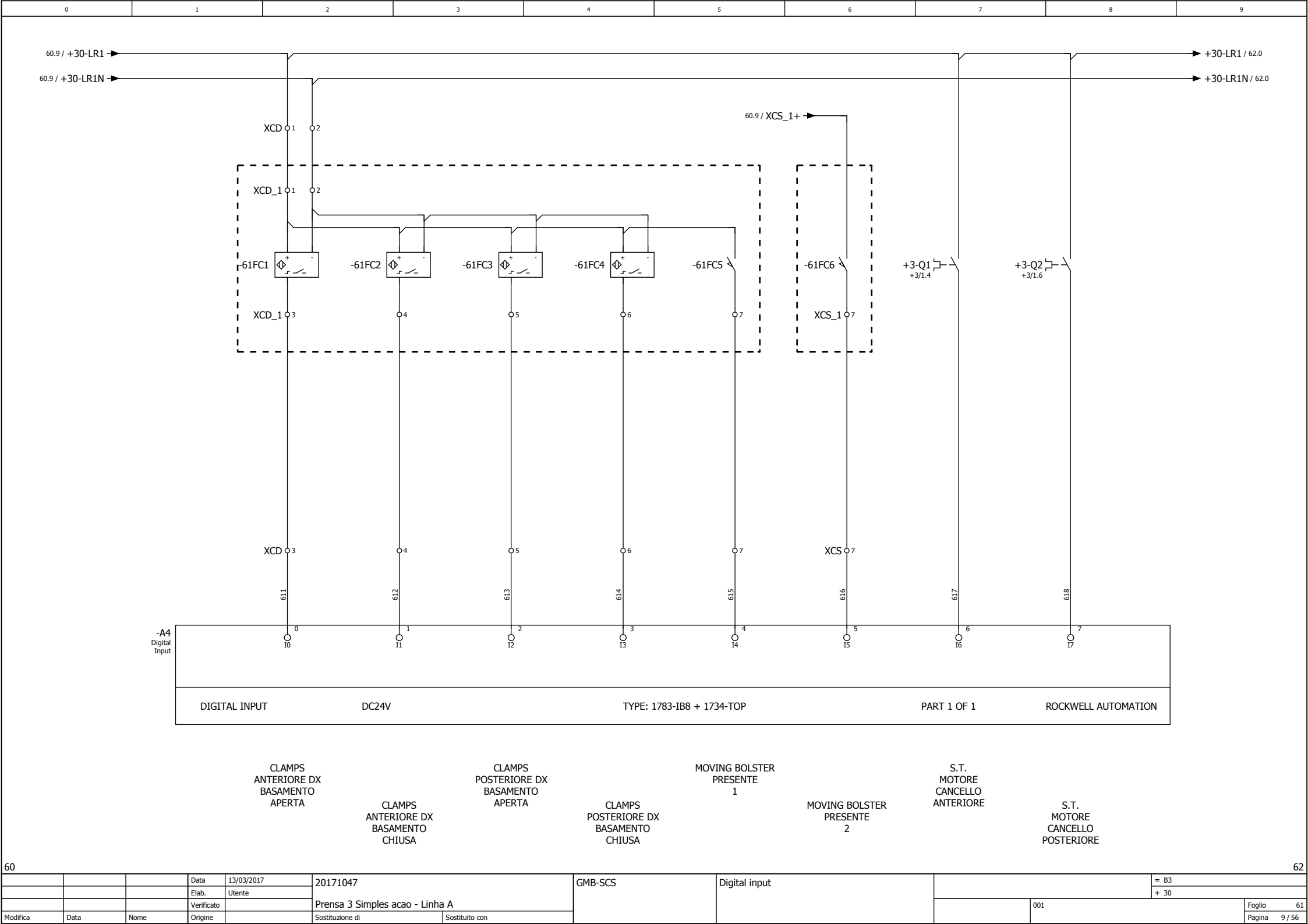


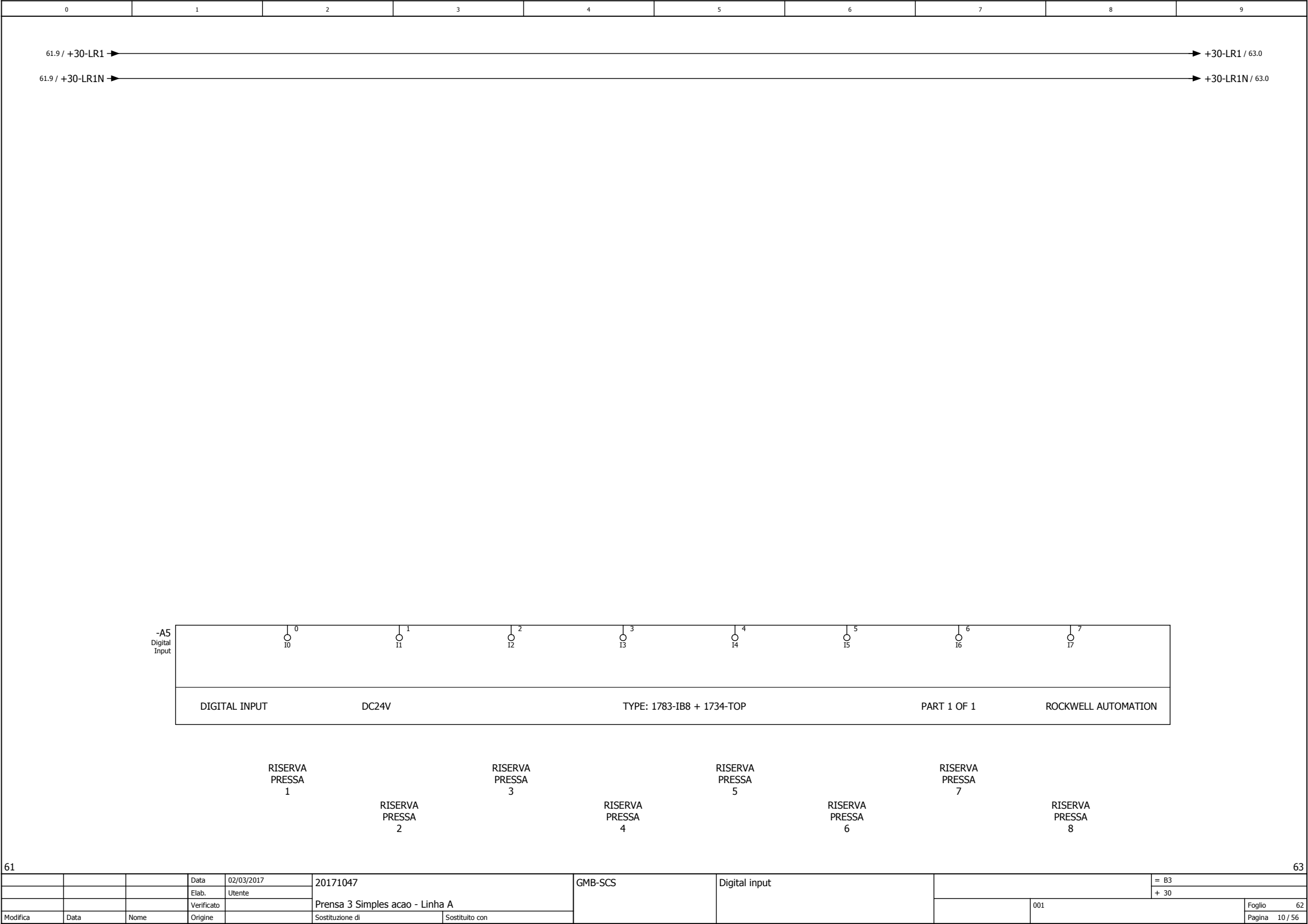


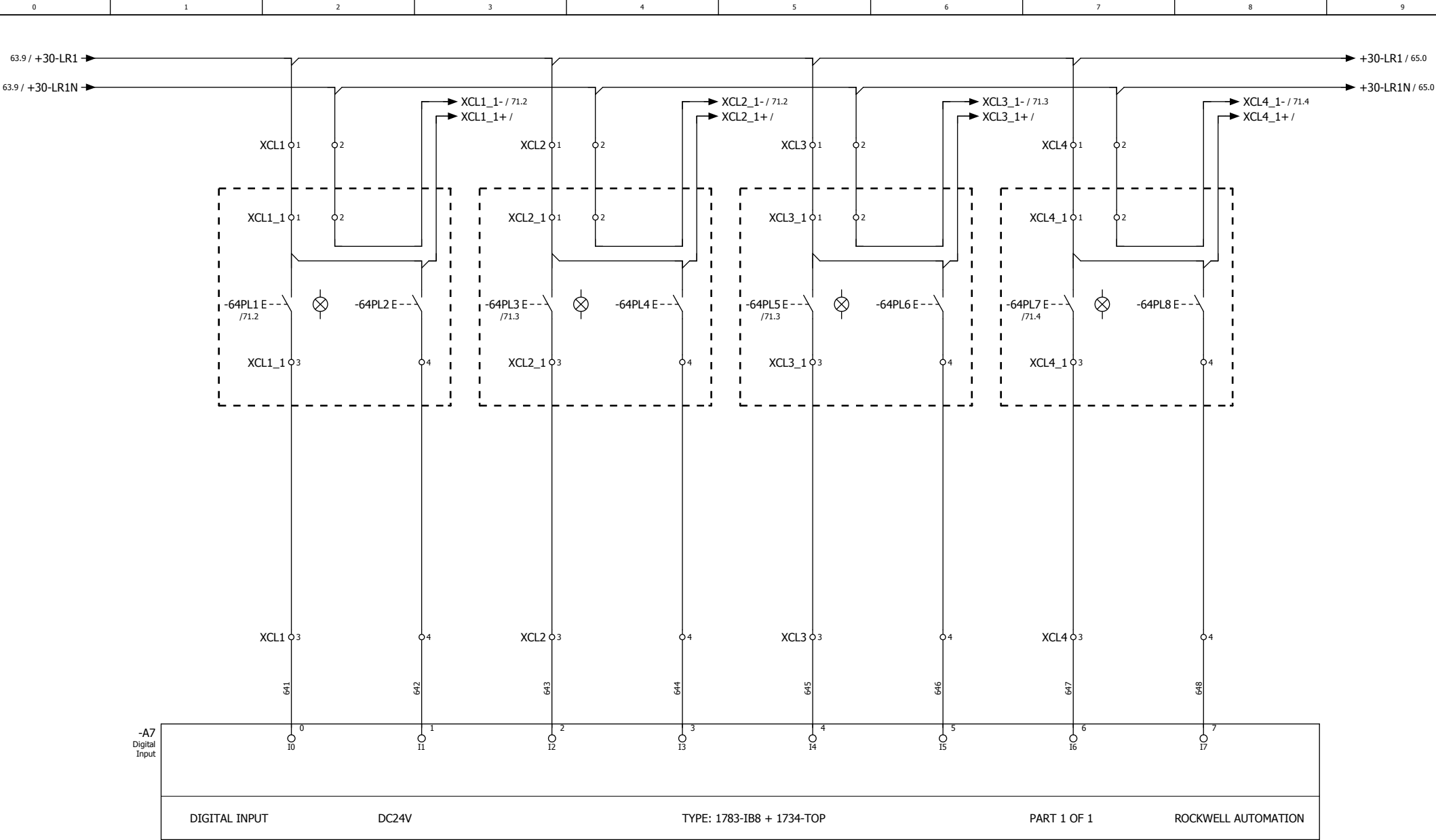
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Modifica	Data	Nome	Origine		Sostituzione di	Sostituito con			001	Pagina 6 / 56











RICHIESTA
APERTURA
CANCELLO 1

RIPRISTINO
CANCELLO 1

RICHIESTA
APERTURA
CANCELLO 2

RIPRISTINO
CANCELLO 2

RICHIESTA
APERTURA
CANCELLO 3

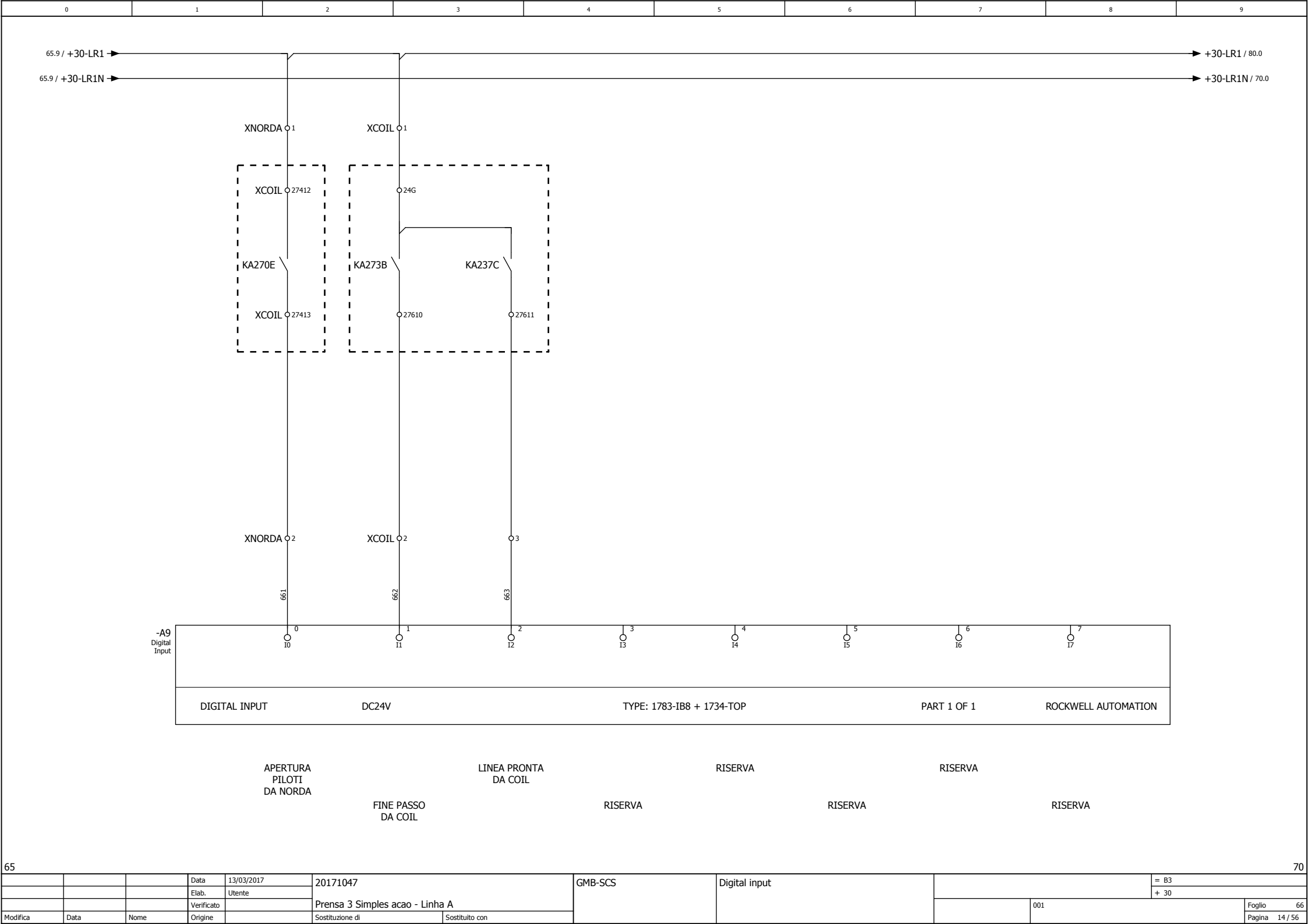
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CANCELLO 3

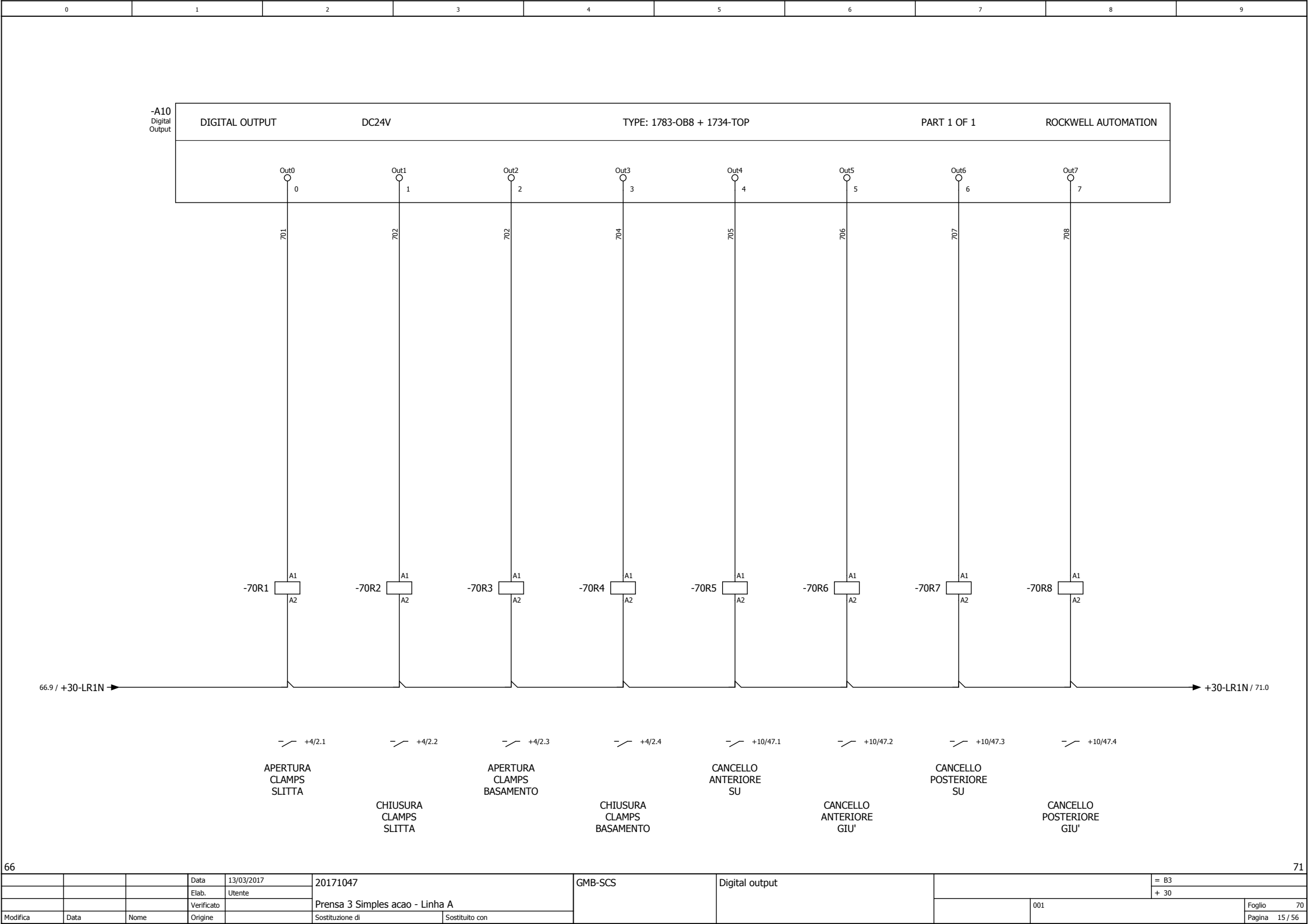
RICHIESTA
APERTURA
CANCELLO 4

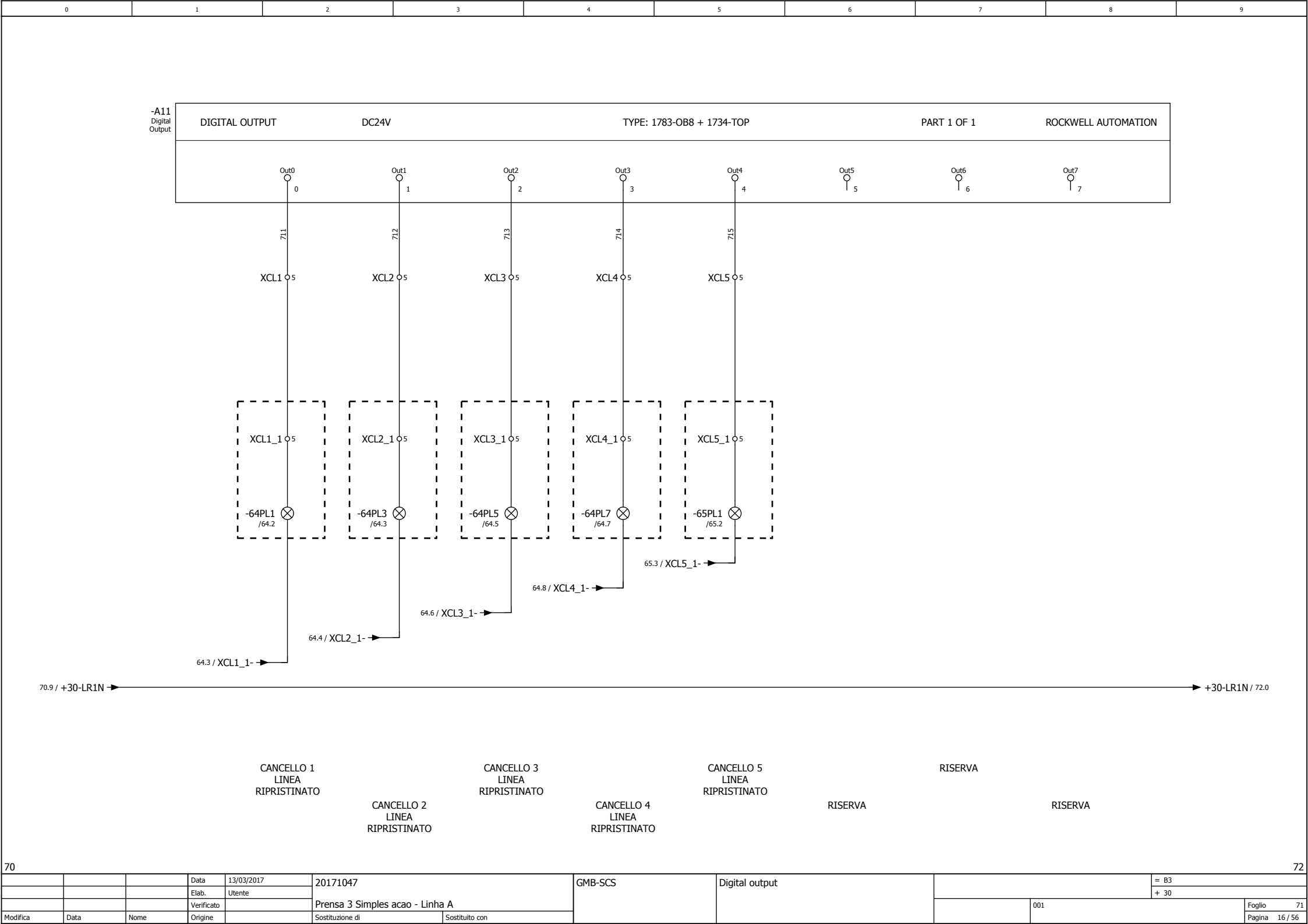
RIPRISTINO
CANCELLO 4

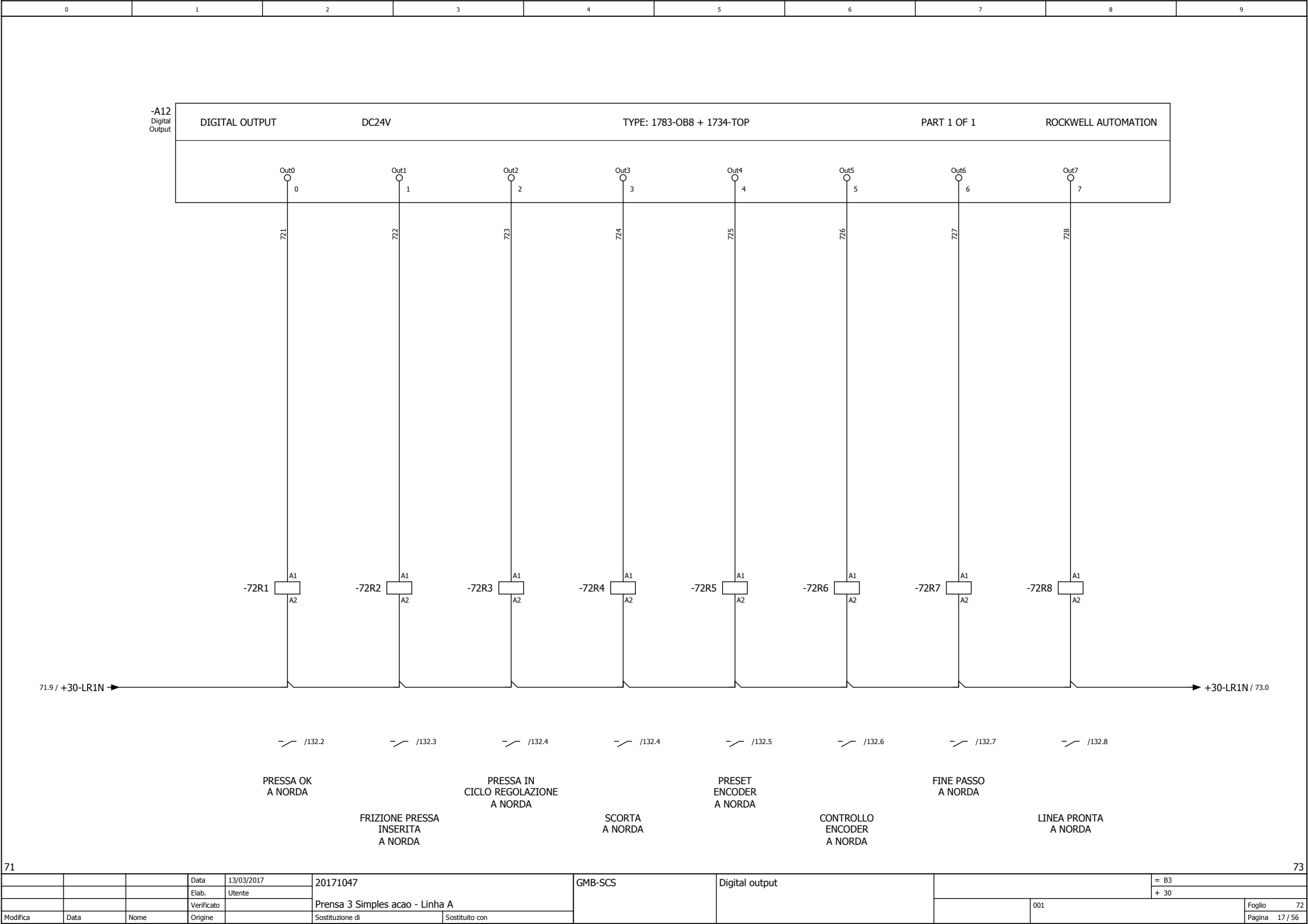


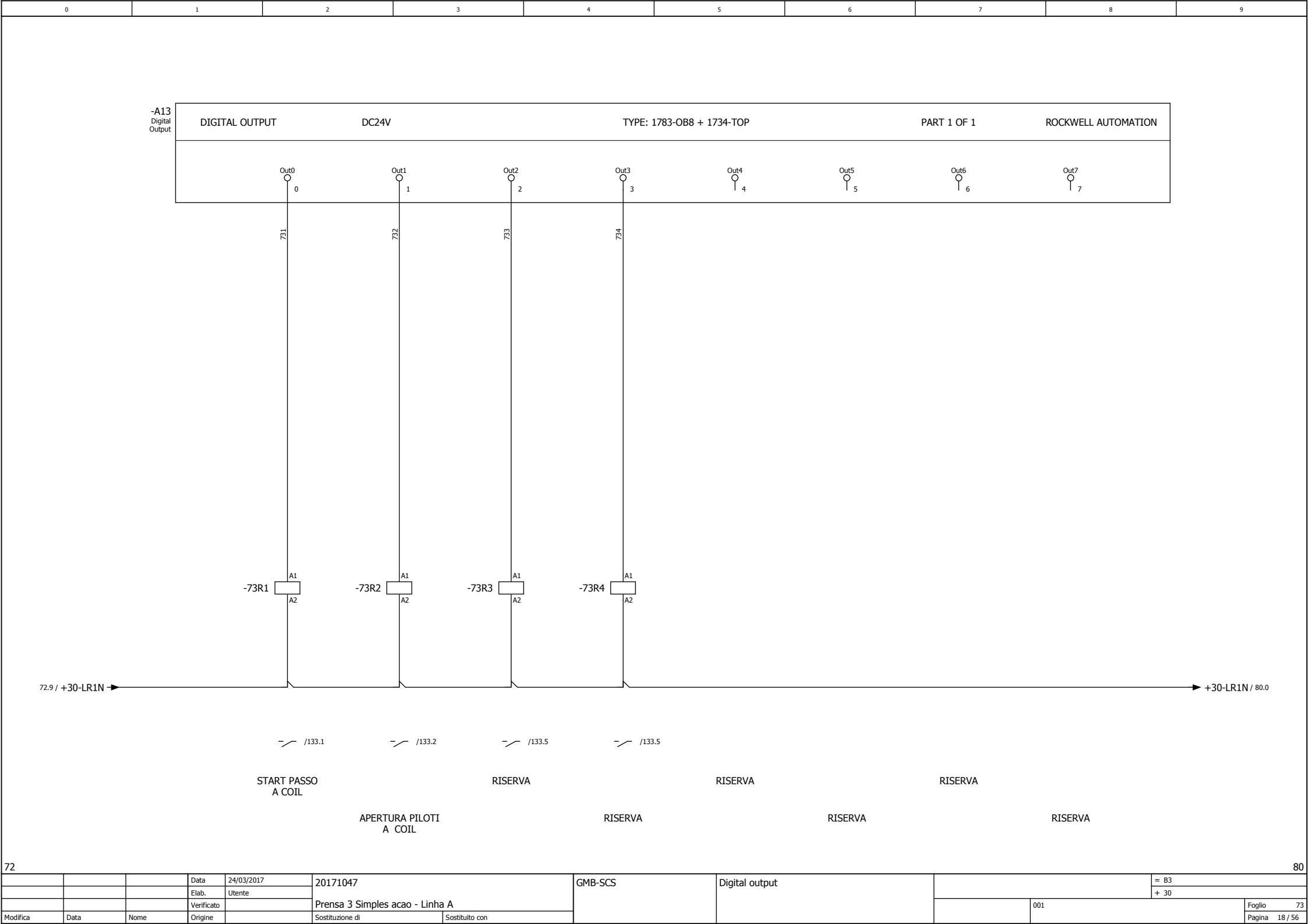
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Modifica	Data	Nome	Origine		Sostituzione di	Sostituito con					001
											Pagina 13 / 56

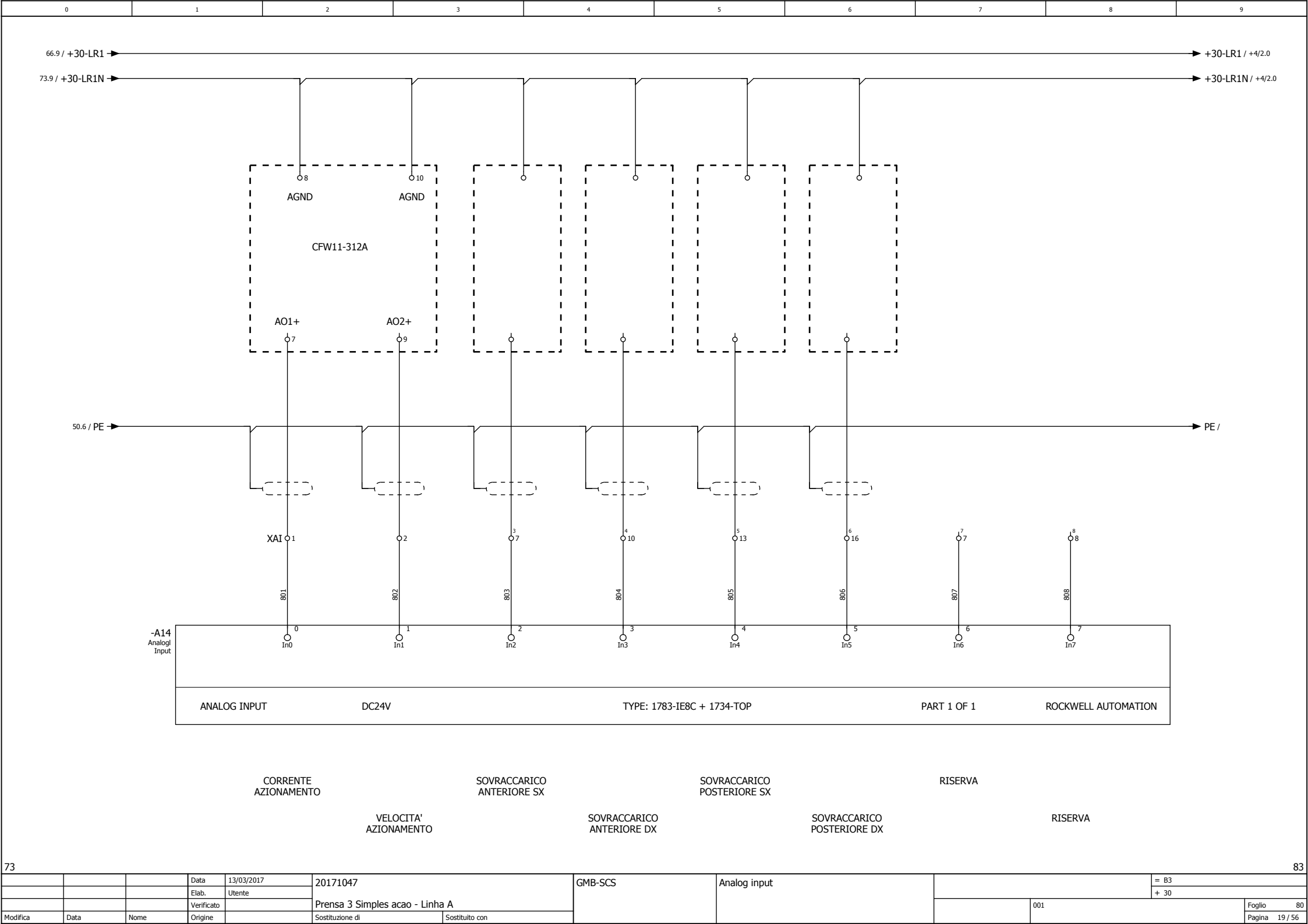




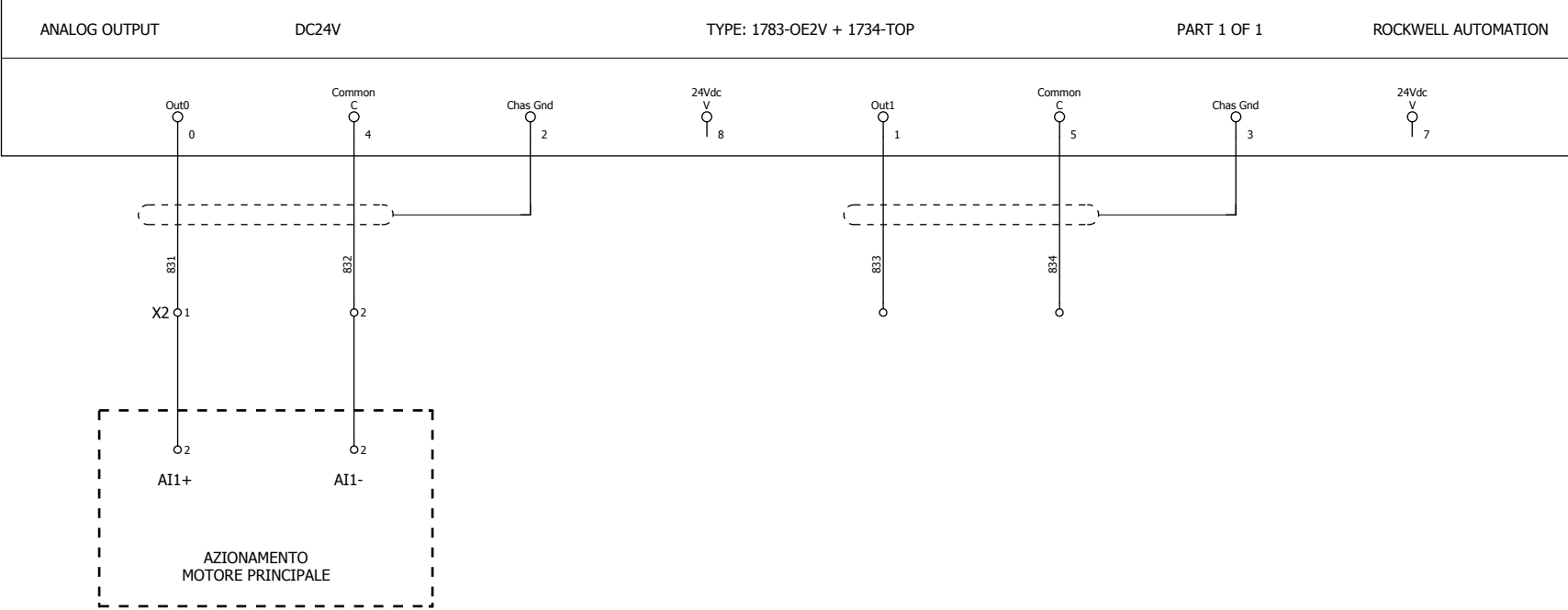








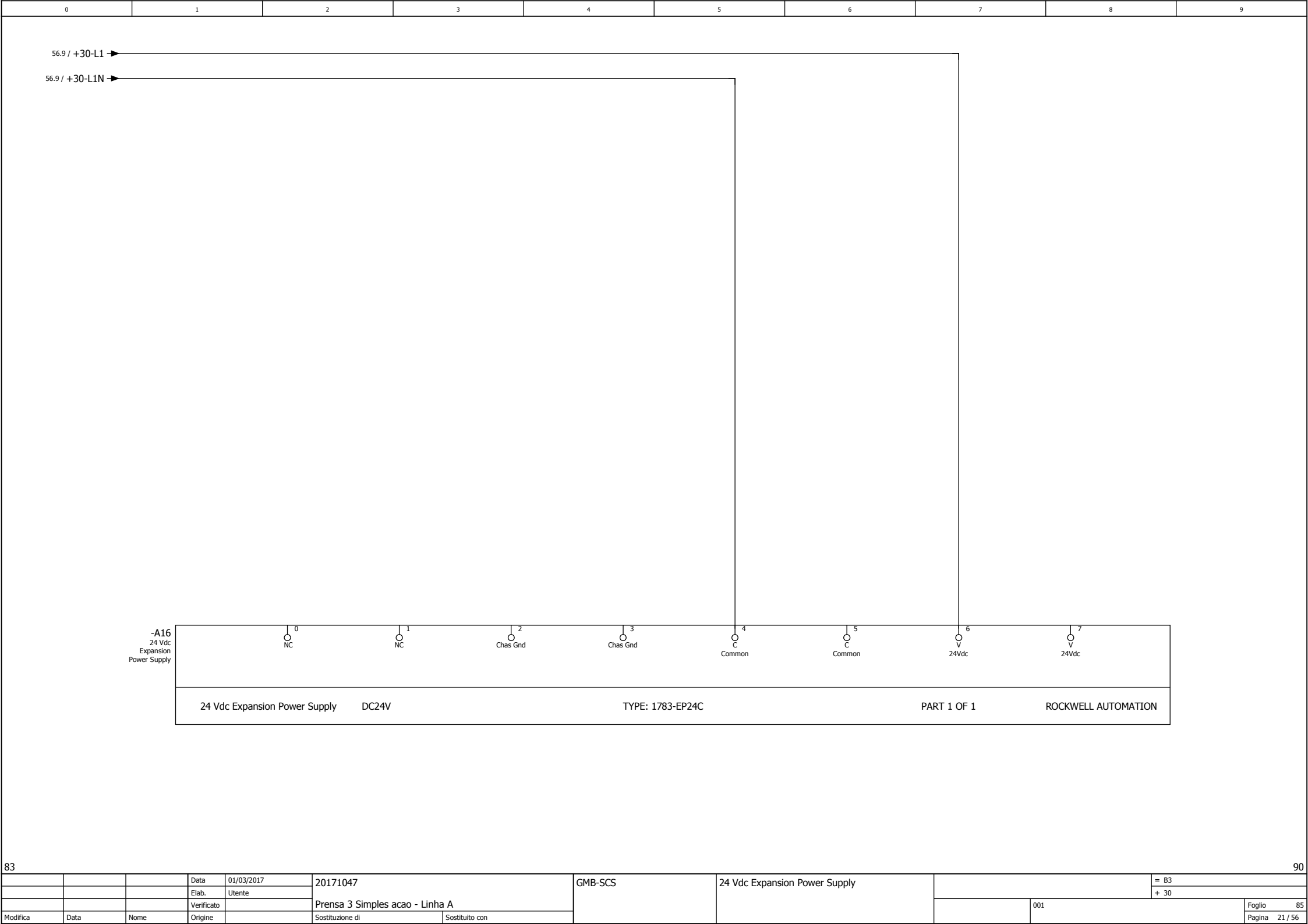
-A15
Analog
Output

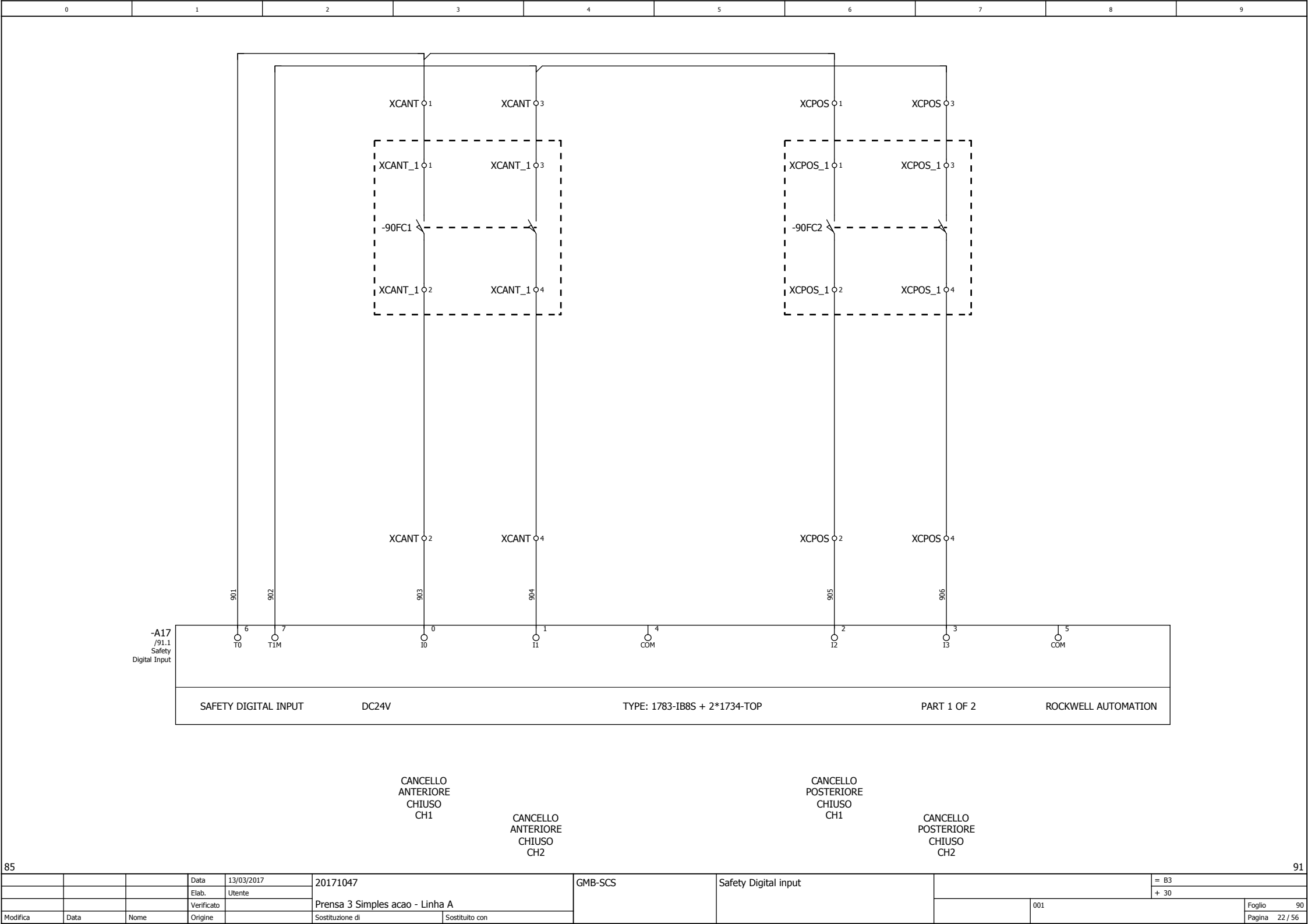


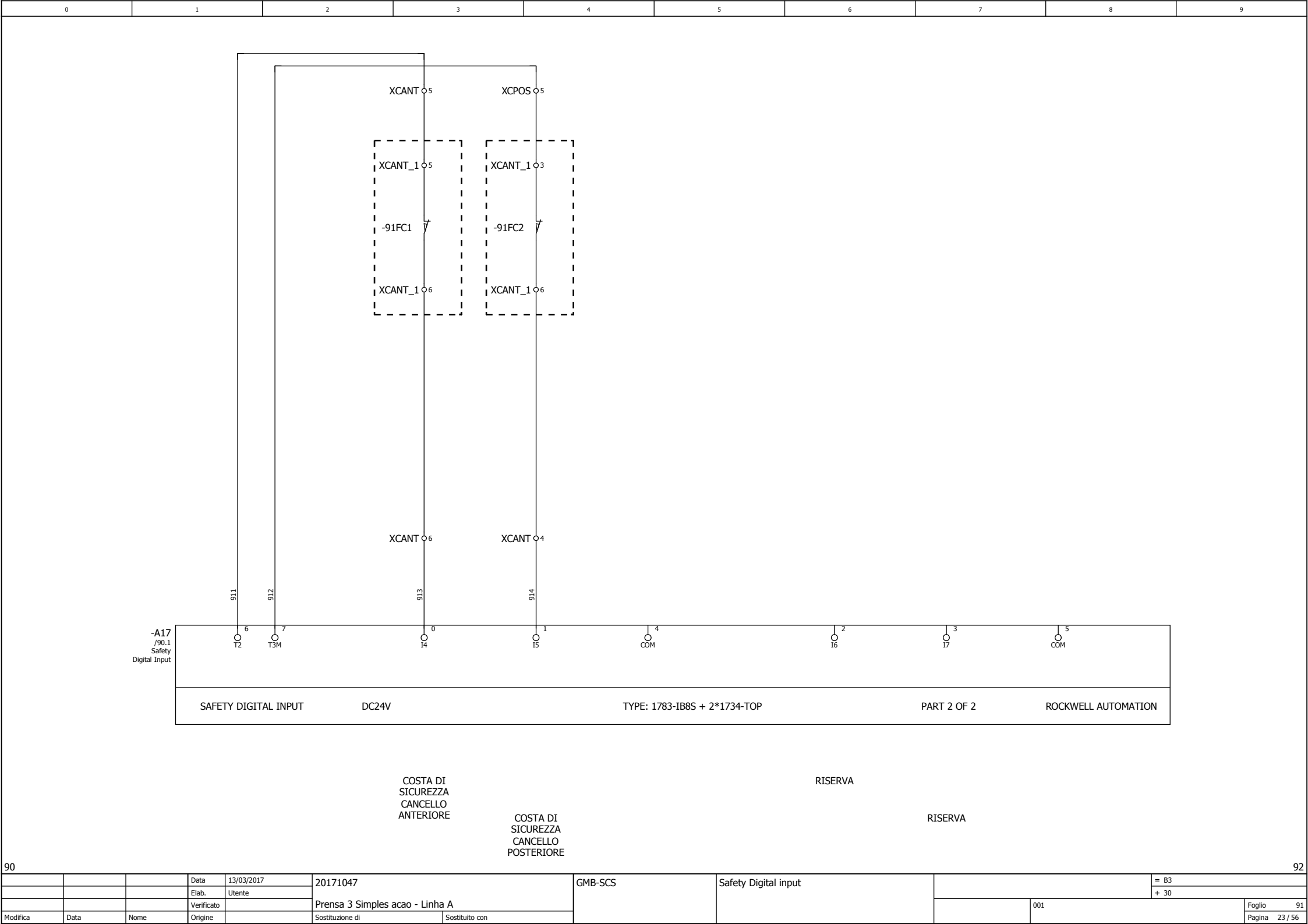
RIFERIMENTO
DI VELOCITA'
A DRIVE

RISERVA

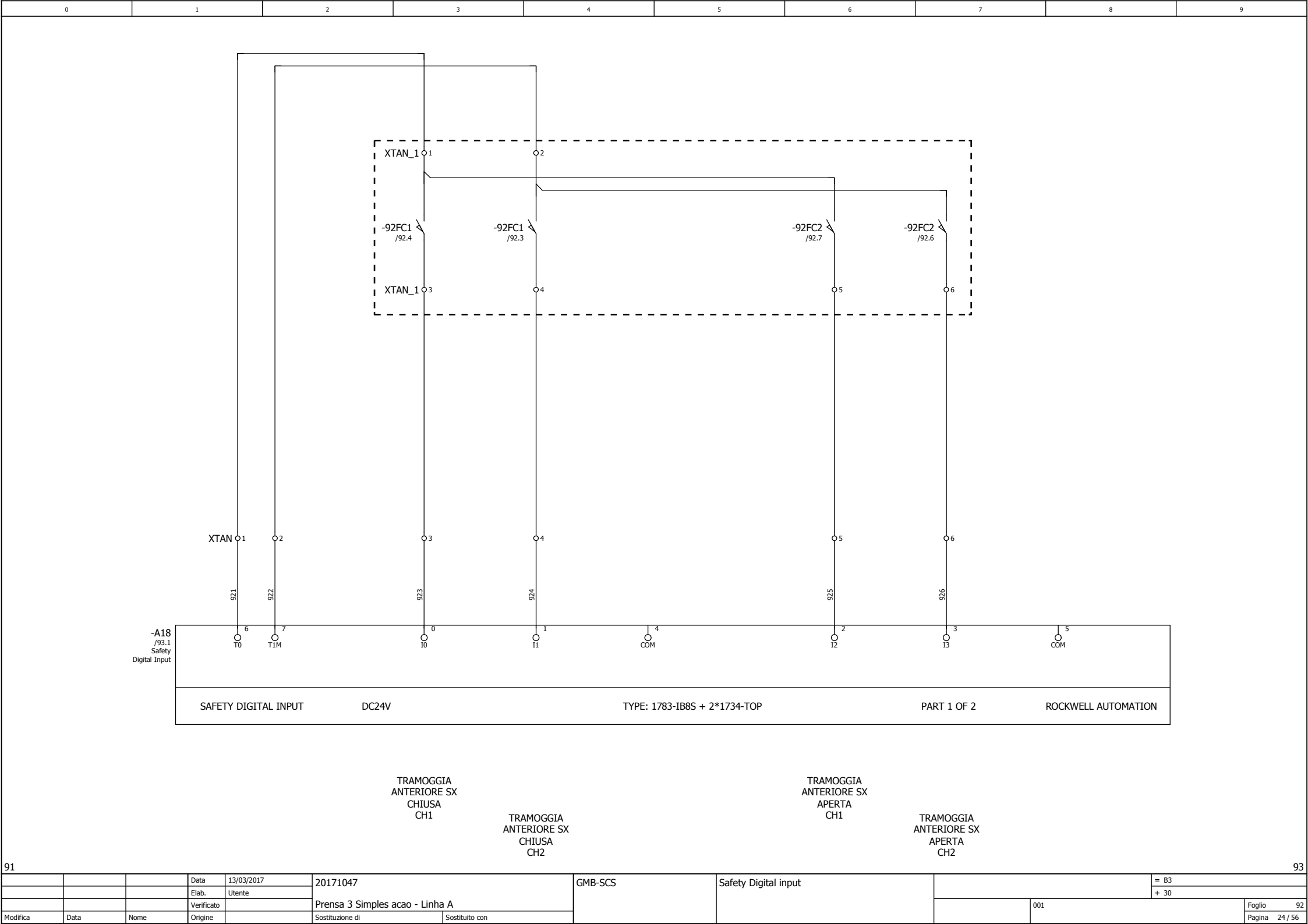
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Modifica	Data	Nome	Origine		Sostituzione di	Sostituito con		001		Foglio 83 Pagina 20 / 56



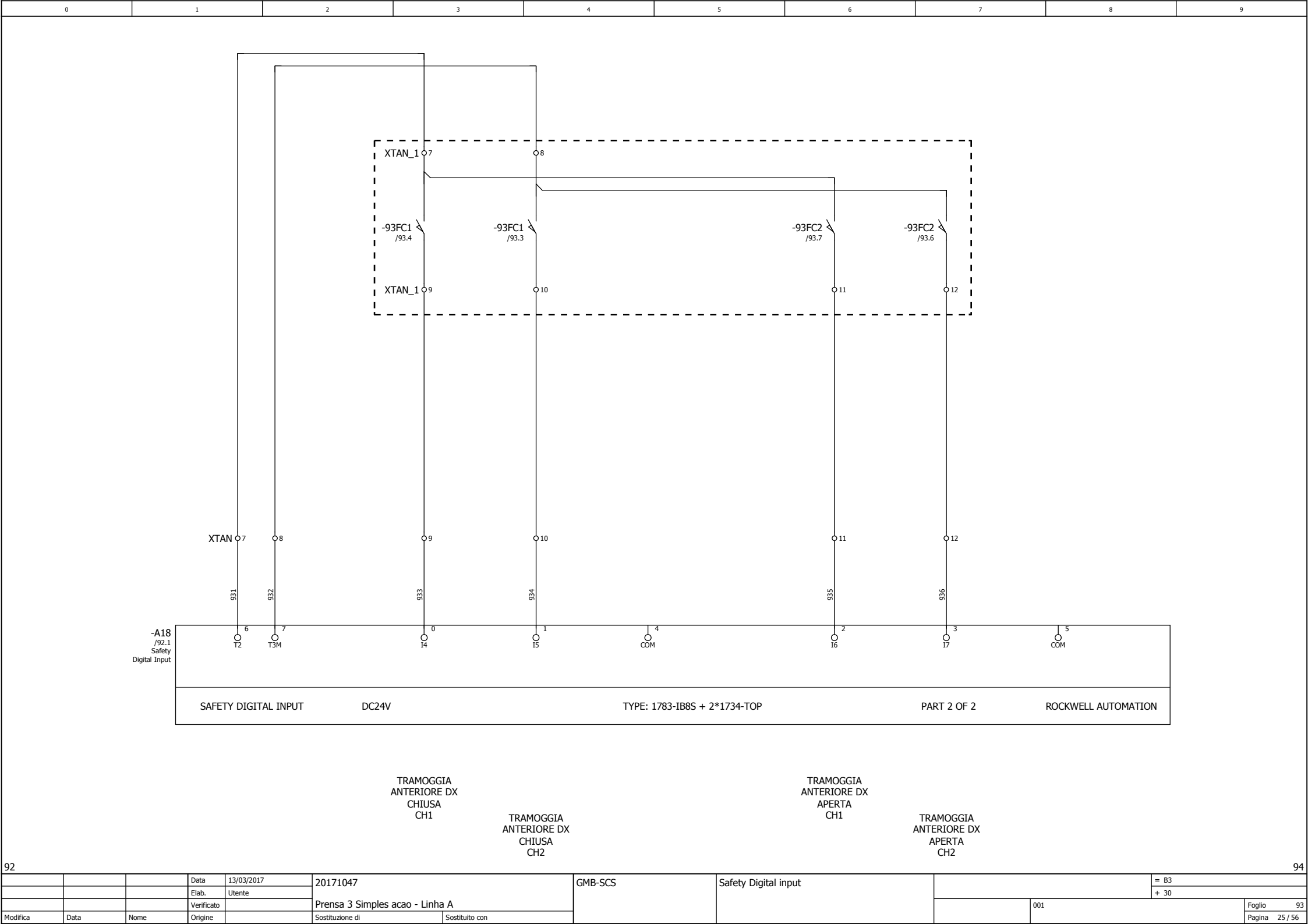


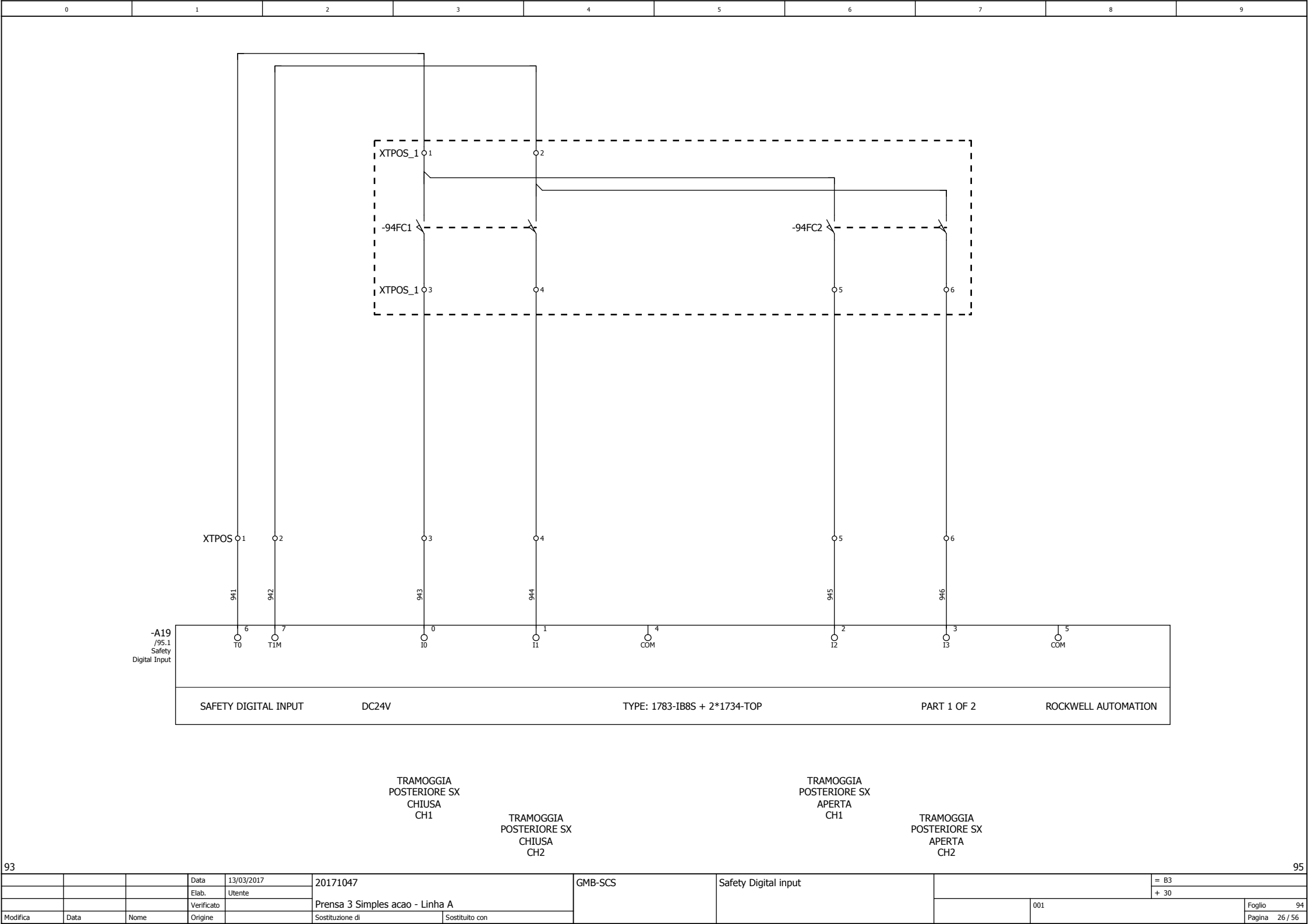


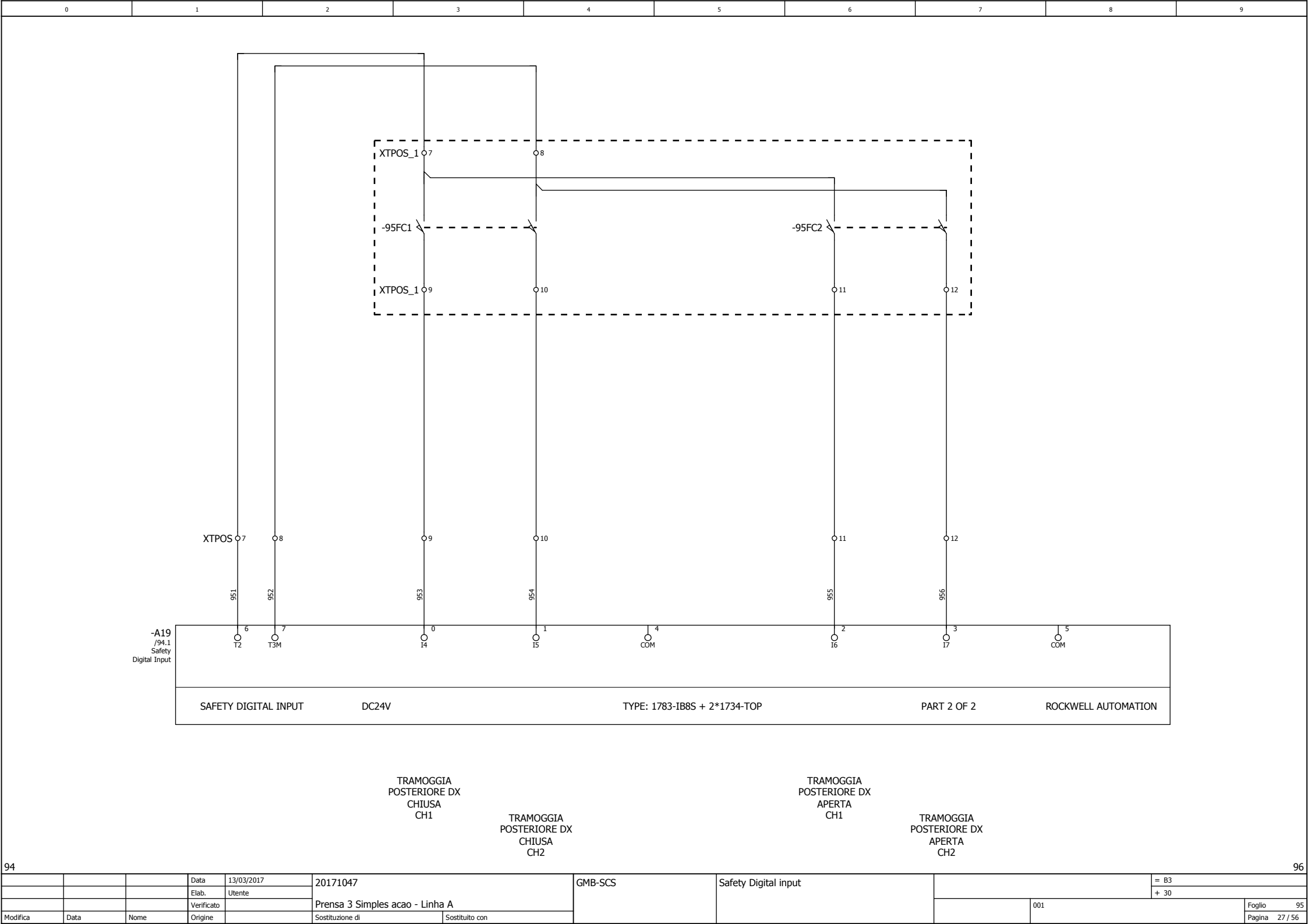
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Modifica	Data	Nome	Origine		Sostituzione di	Sostituito con		001		Pagina 23 / 56



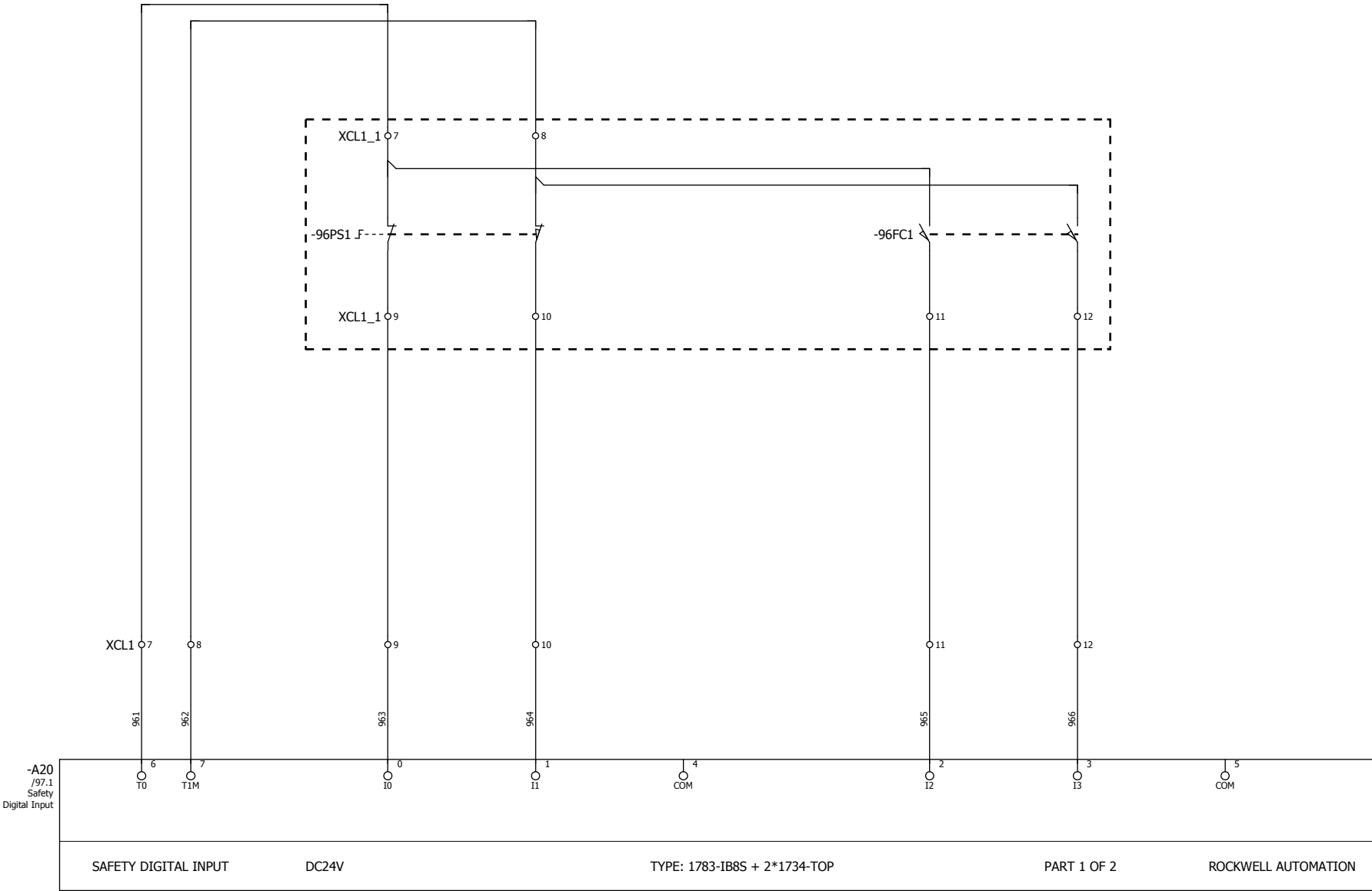
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Modifica	Data	Nome	Origine		Sostituzione di	Sostituito con		001		Pagina 24 / 56







			Data	13/03/2017	20171047	GMB-SCS	Safety Digital input		= B3	
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			Verificato		Prensa 3 Simples acao - Linha A					Foglio 95
Modifica	Data	Nome	Origine		Sostituzione di	Sostituito con		001		Pagina 27 / 56



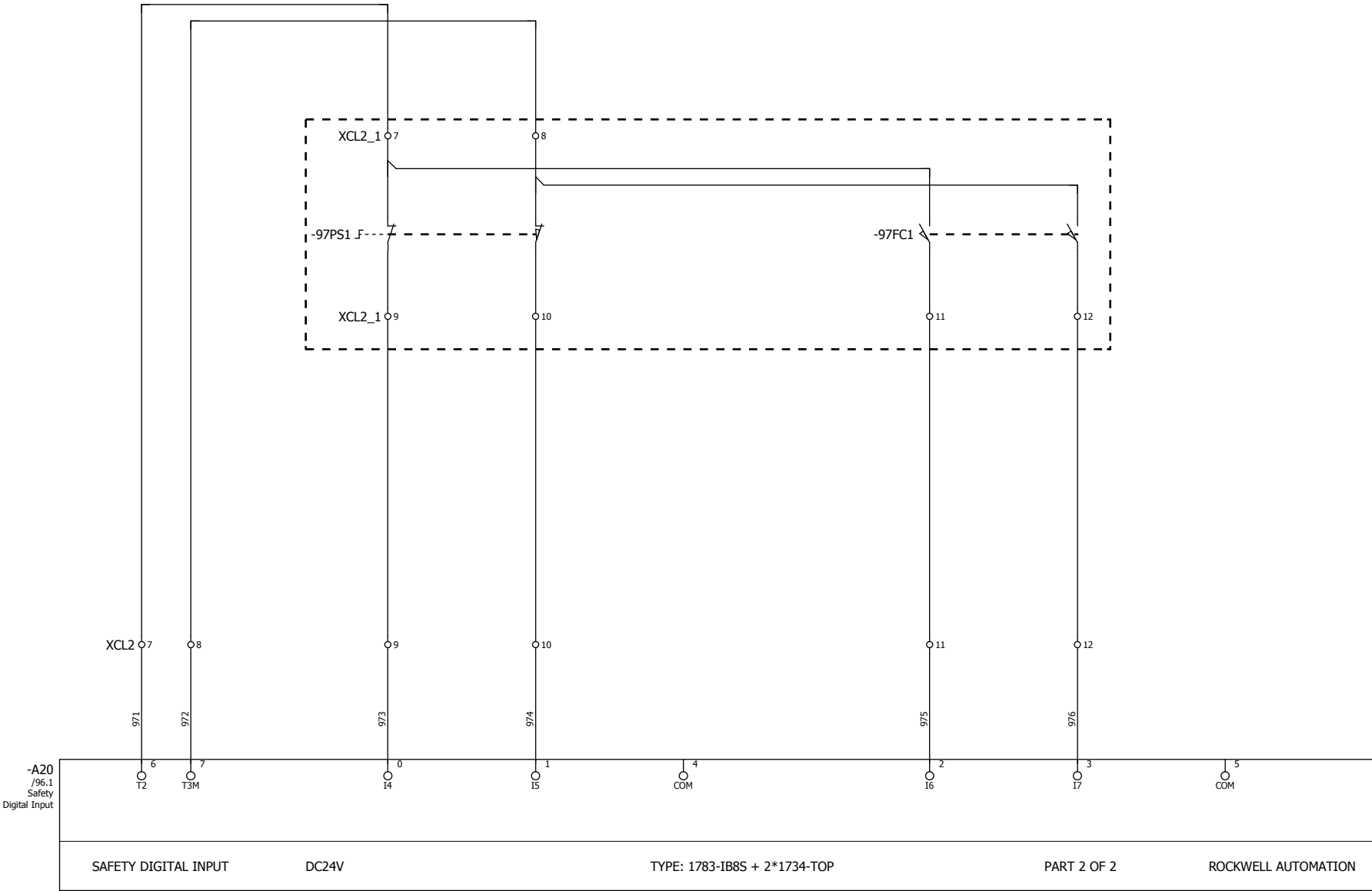
EMERGENZA
CANCELLO 1
LINEA
CH1

EMERGENZA
CANCELLO 1
LINEA
CH2

CANCELLO 1
LINEA
CHIUSO
CH1

CANCELLO 1
LINEA
CHIUSO
CH2

			Data	13/03/2017	20171047	GMB-SCS	Safety Digital input		= B3	
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			Verificato		Prensa 3 Simples acao - Linha A					Foglio 96
Modifica	Data	Nome	Origine		Sostituzione di	Sostituito con		001		Pagina 28 / 56

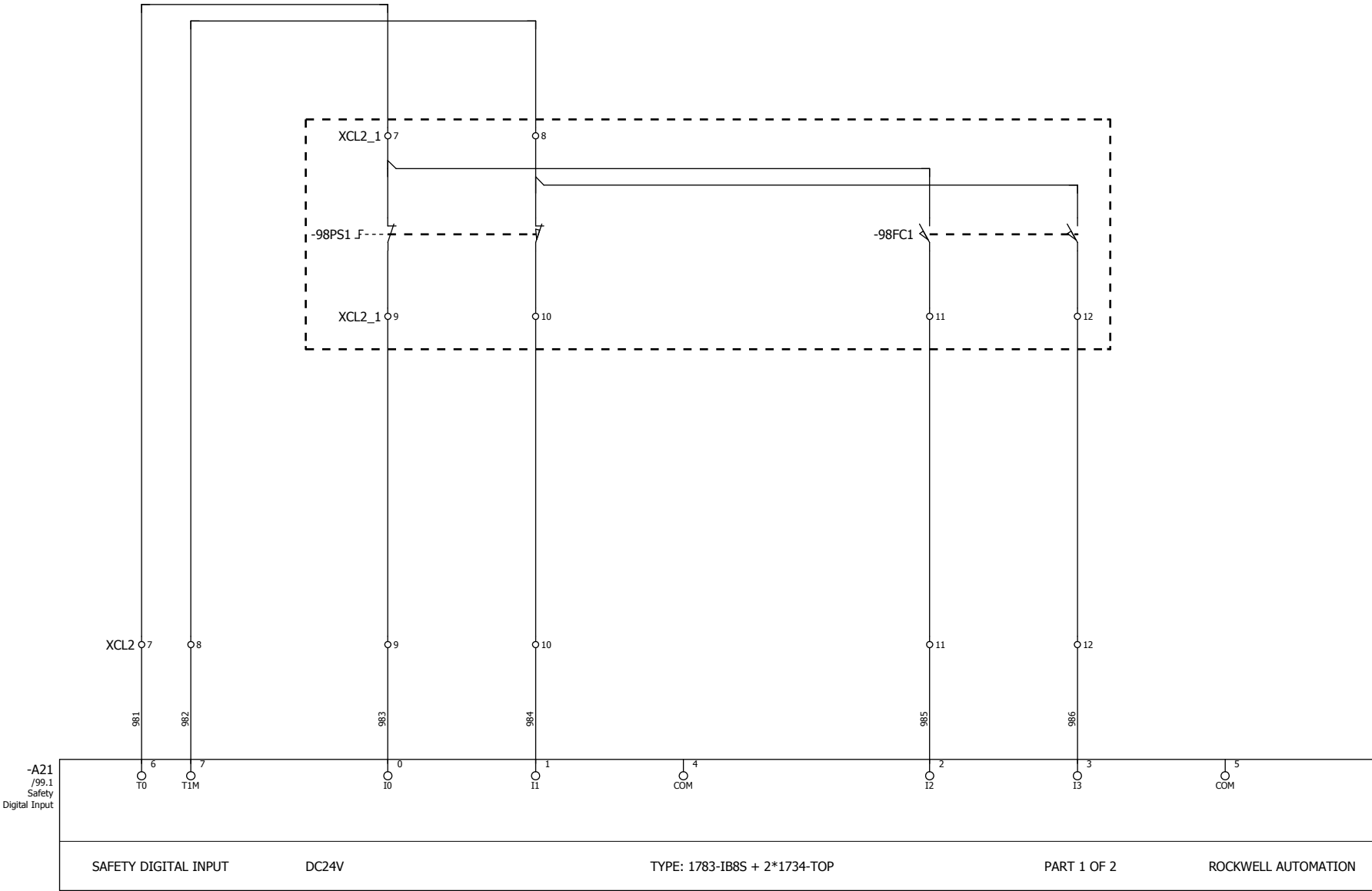


EMERGENZA
CANCELLO 2
LINEA
CH1

EMERGENZA
CANCELLO 2
LINEA
CH2

CANCELLO 2
LINEA
CHIUSO
CH1

CANCELLO 2
LINEA
CHIUSO
CH2

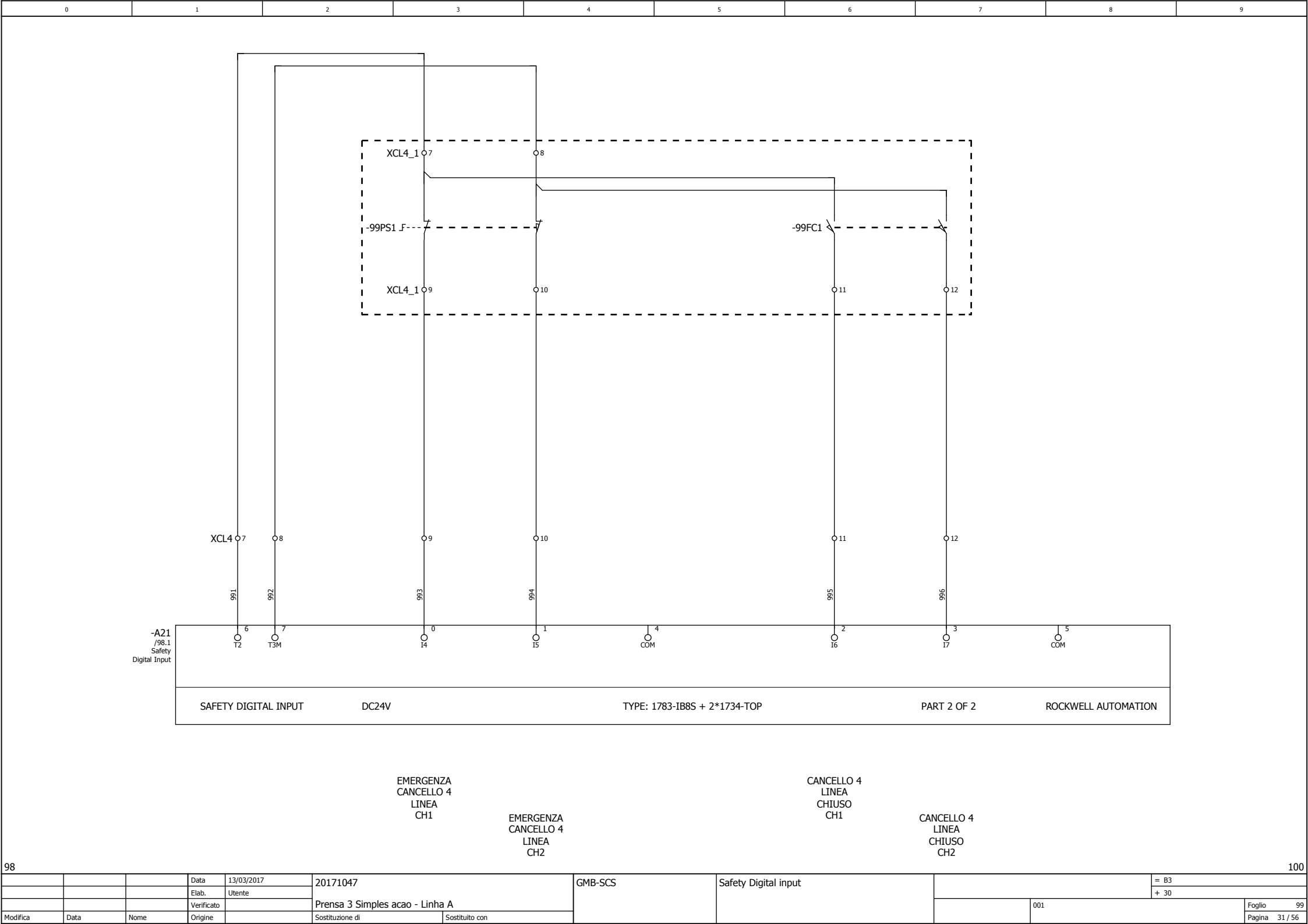


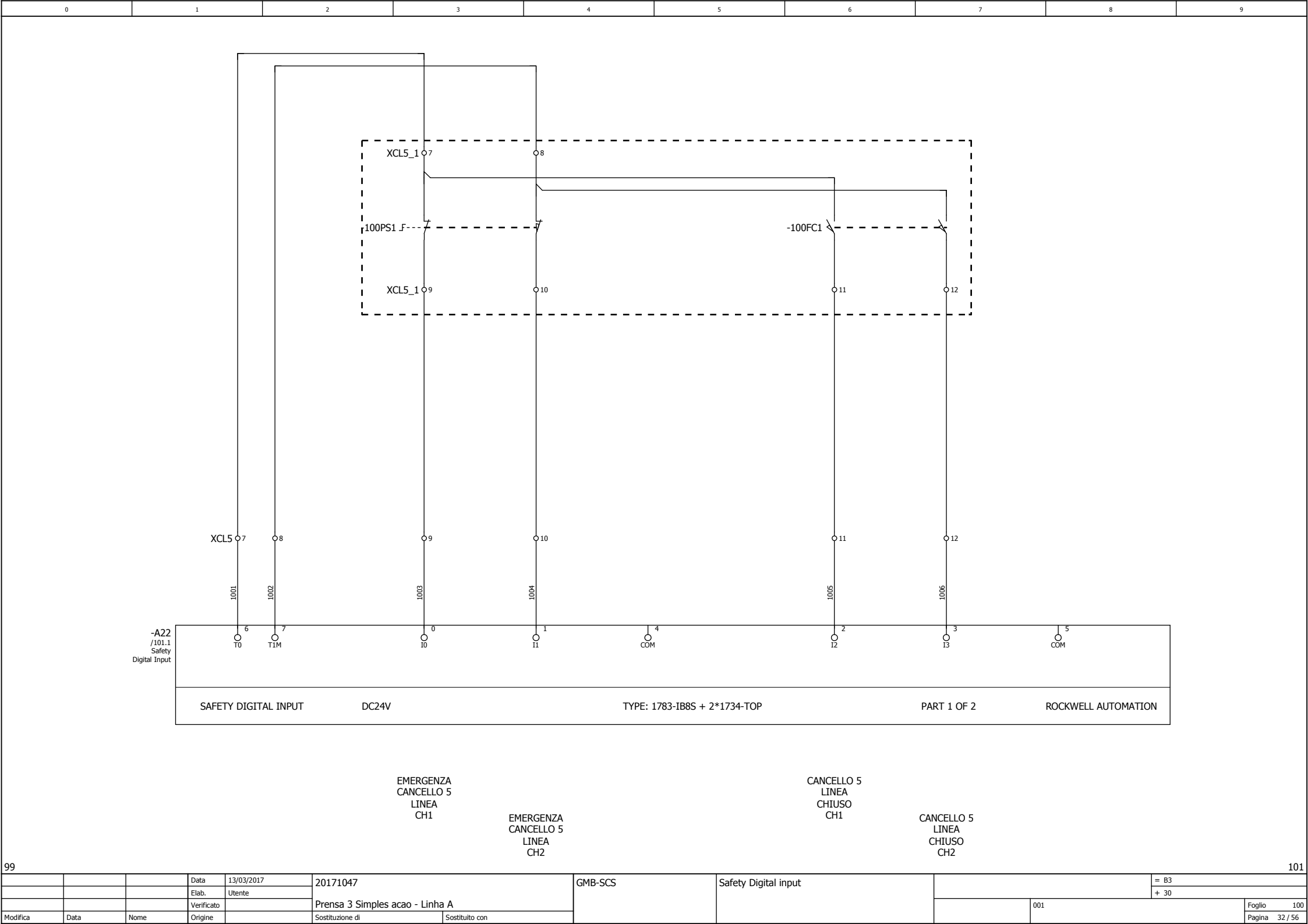
EMERGENZA
CANCELLO 3
LINEA
CH1

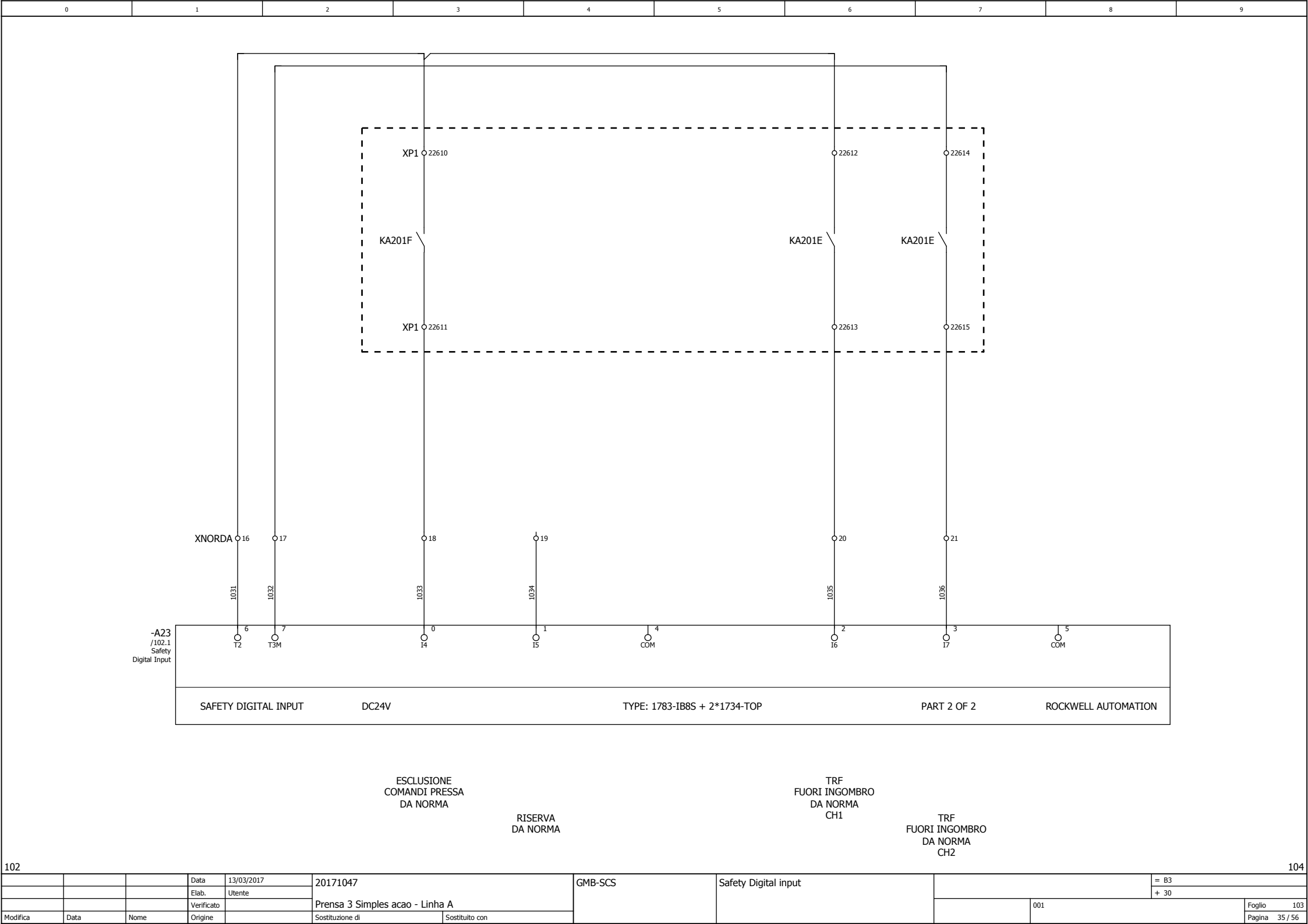
EMERGENZA
CANCELLO 3
LINEA
CH2

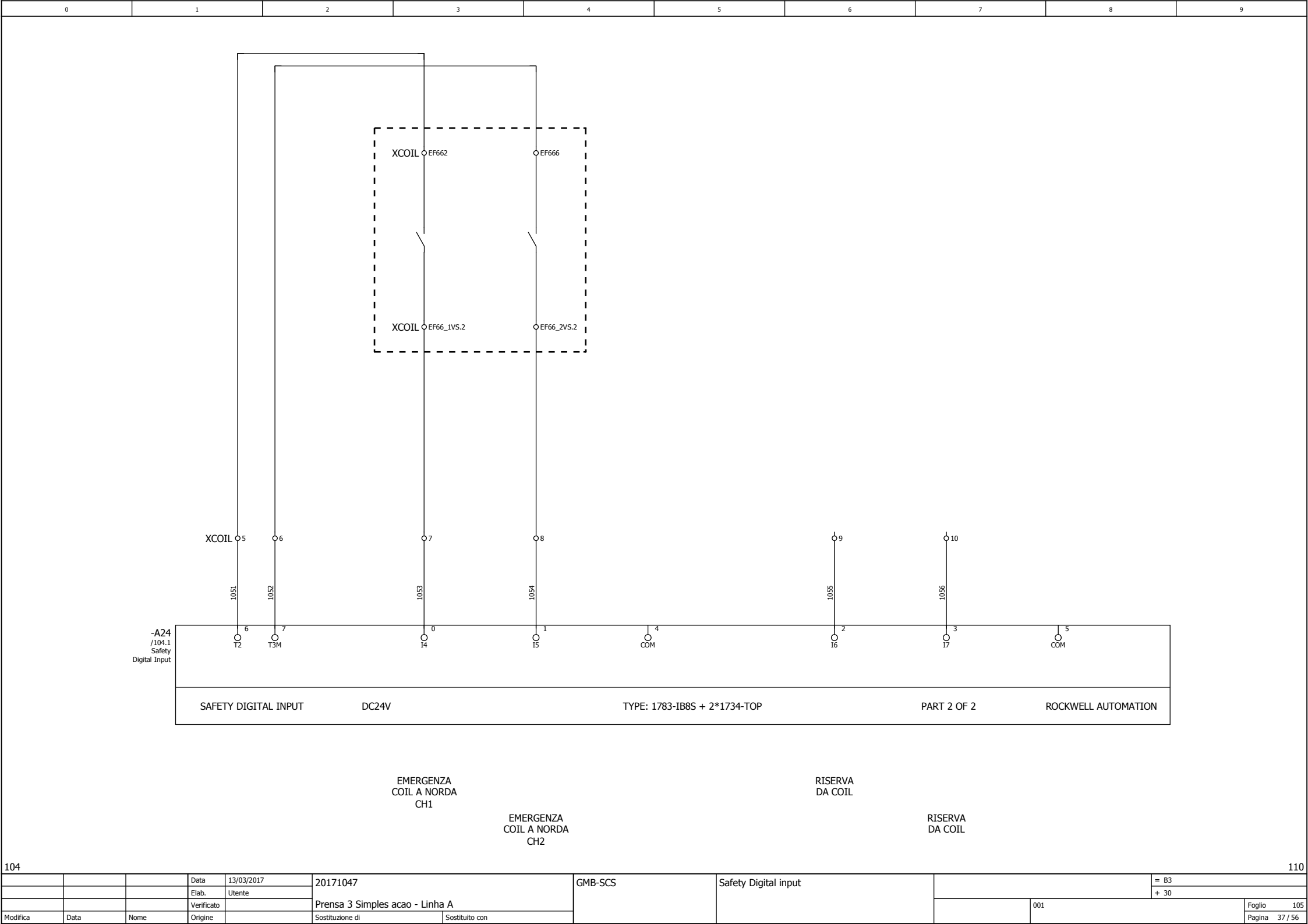
CANCELLO 3
LINEA
CHIUSO
CH1

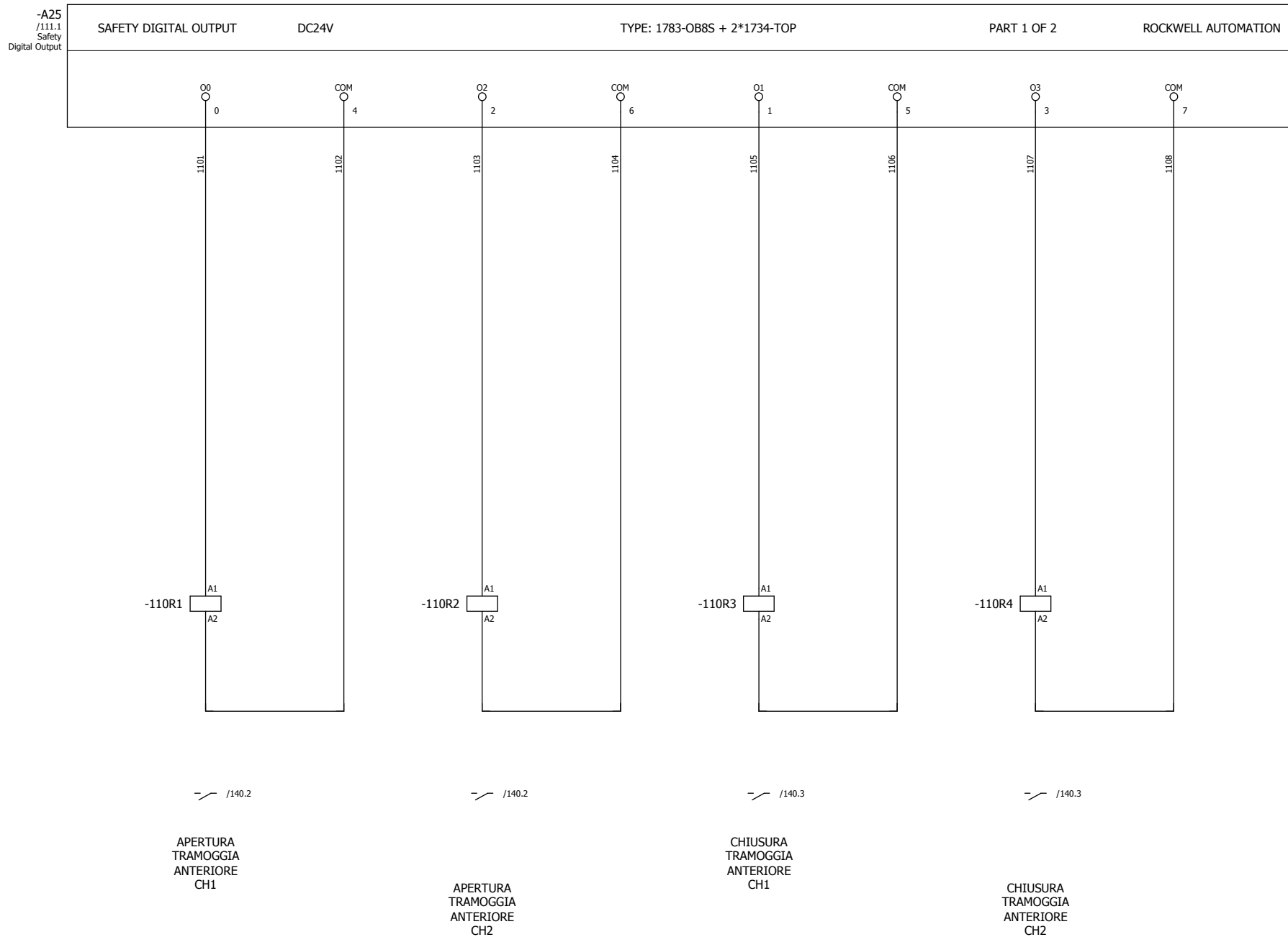
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LINEA
CHIUSO
CH2

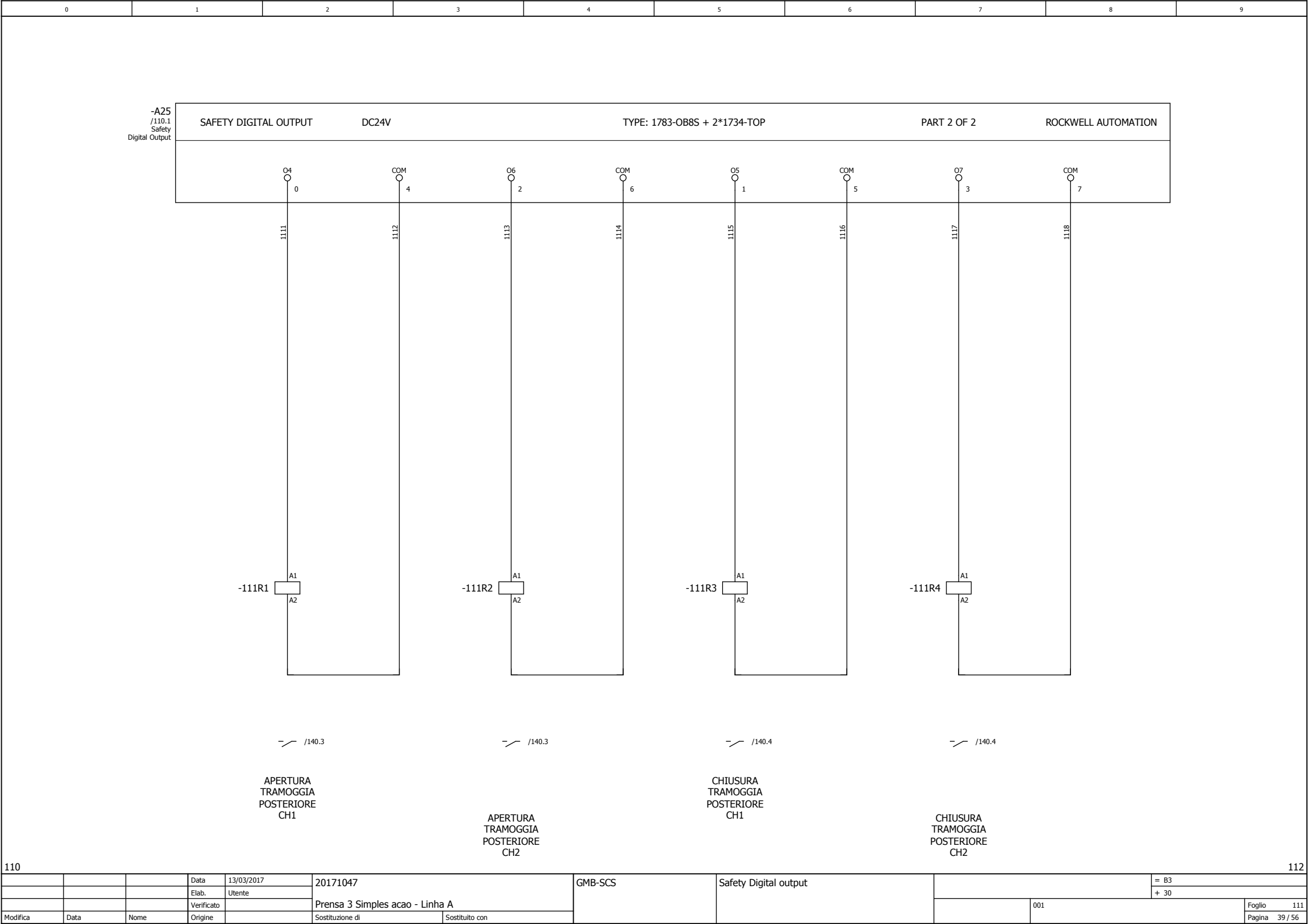


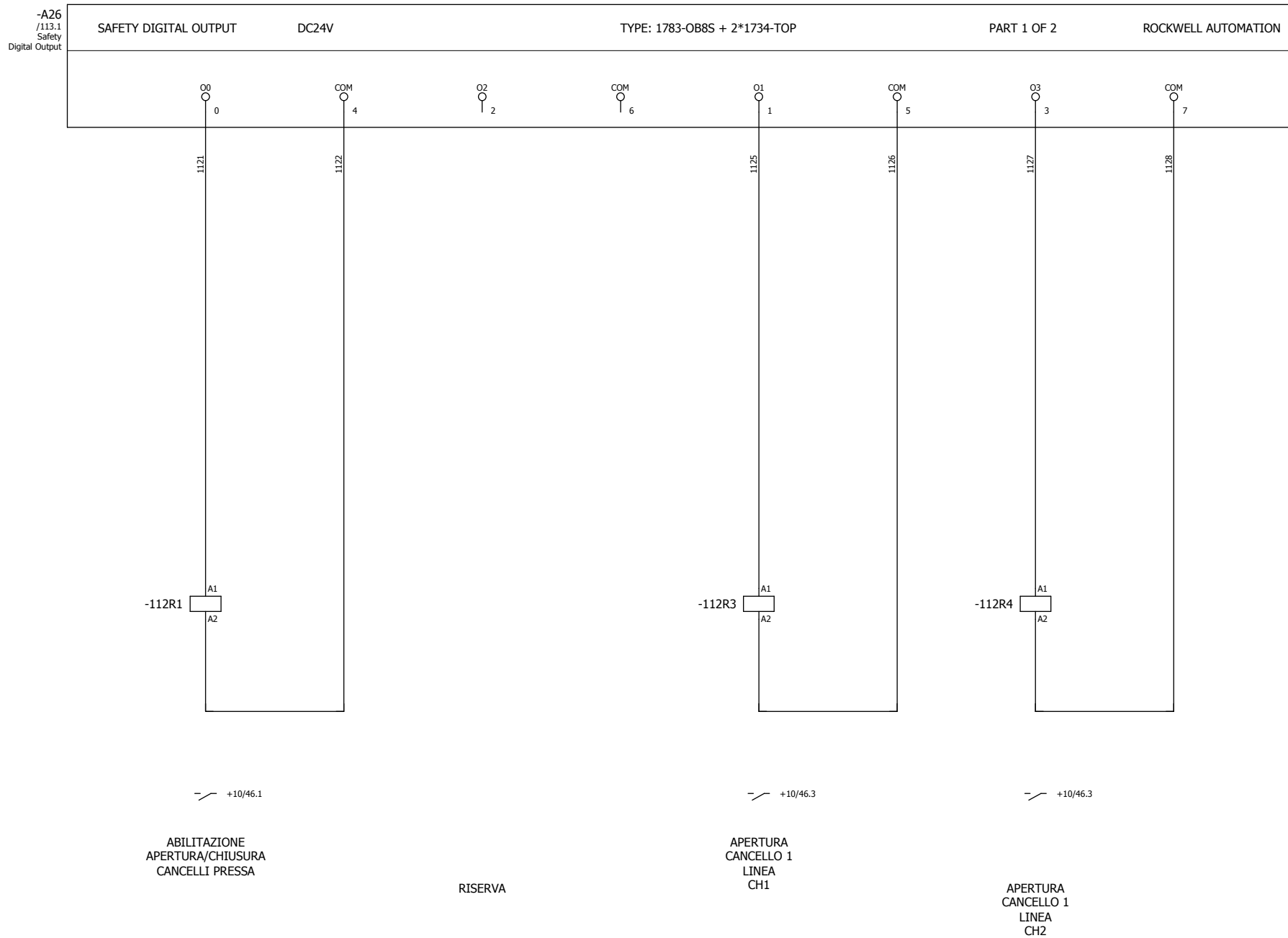




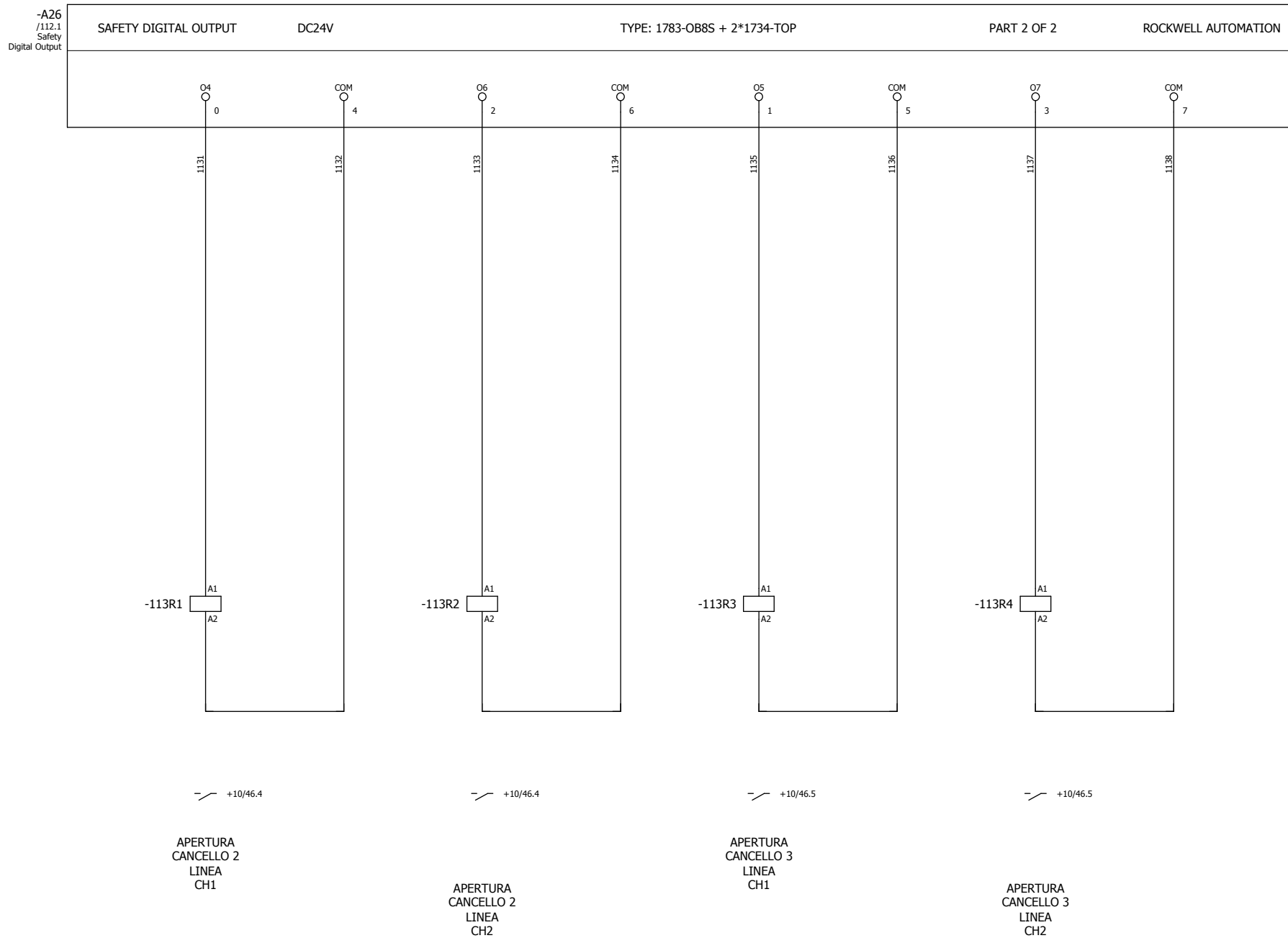


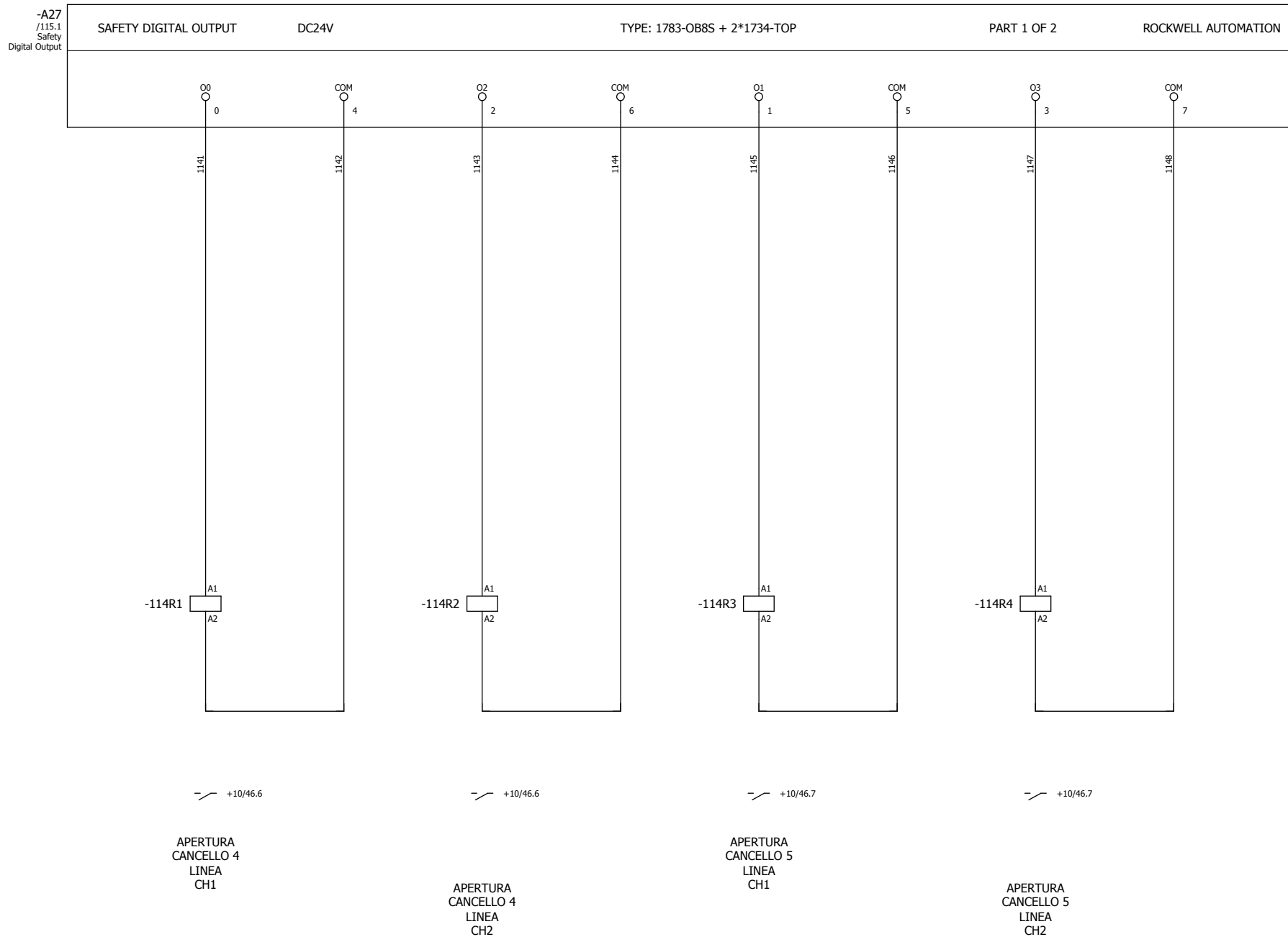




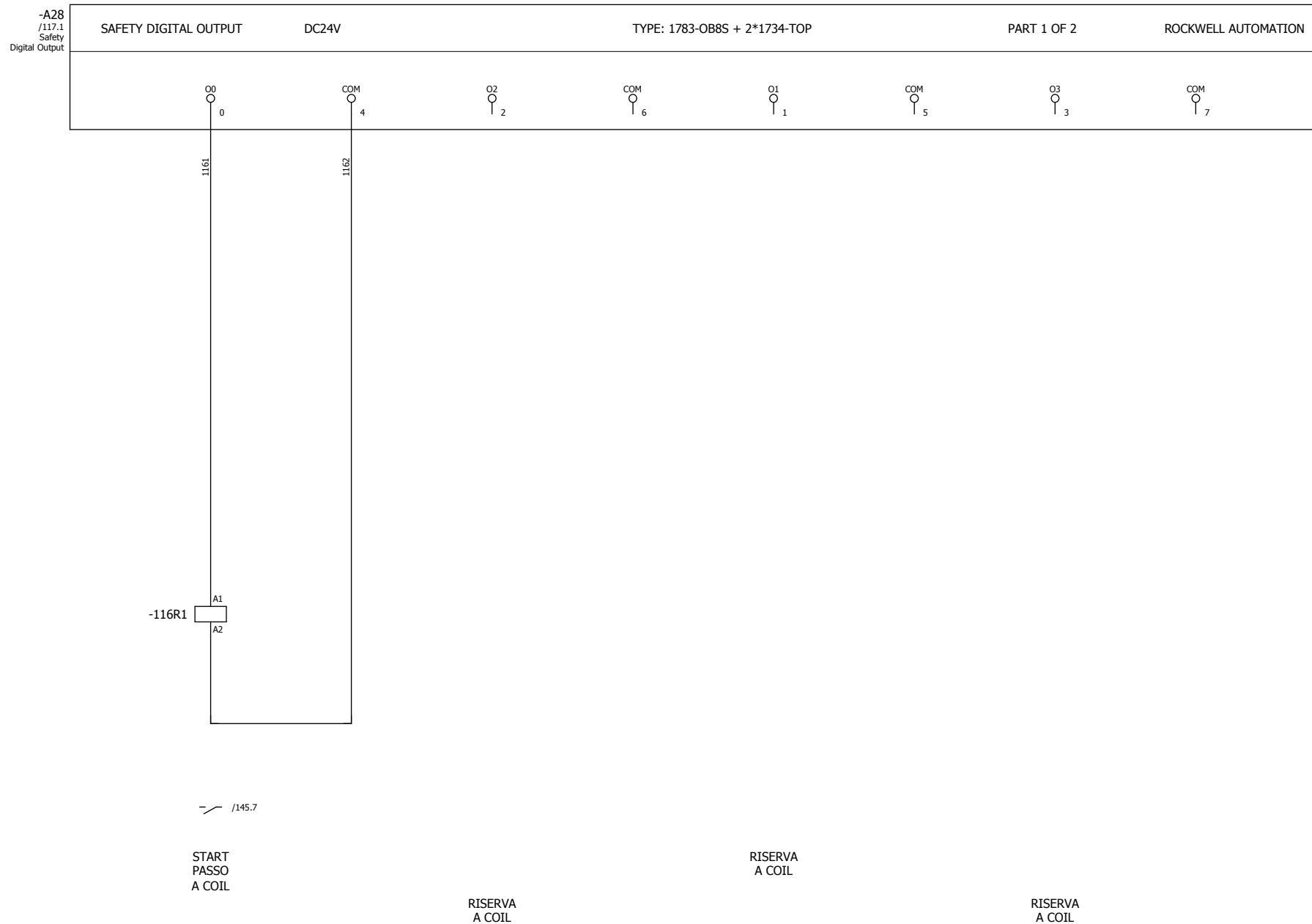


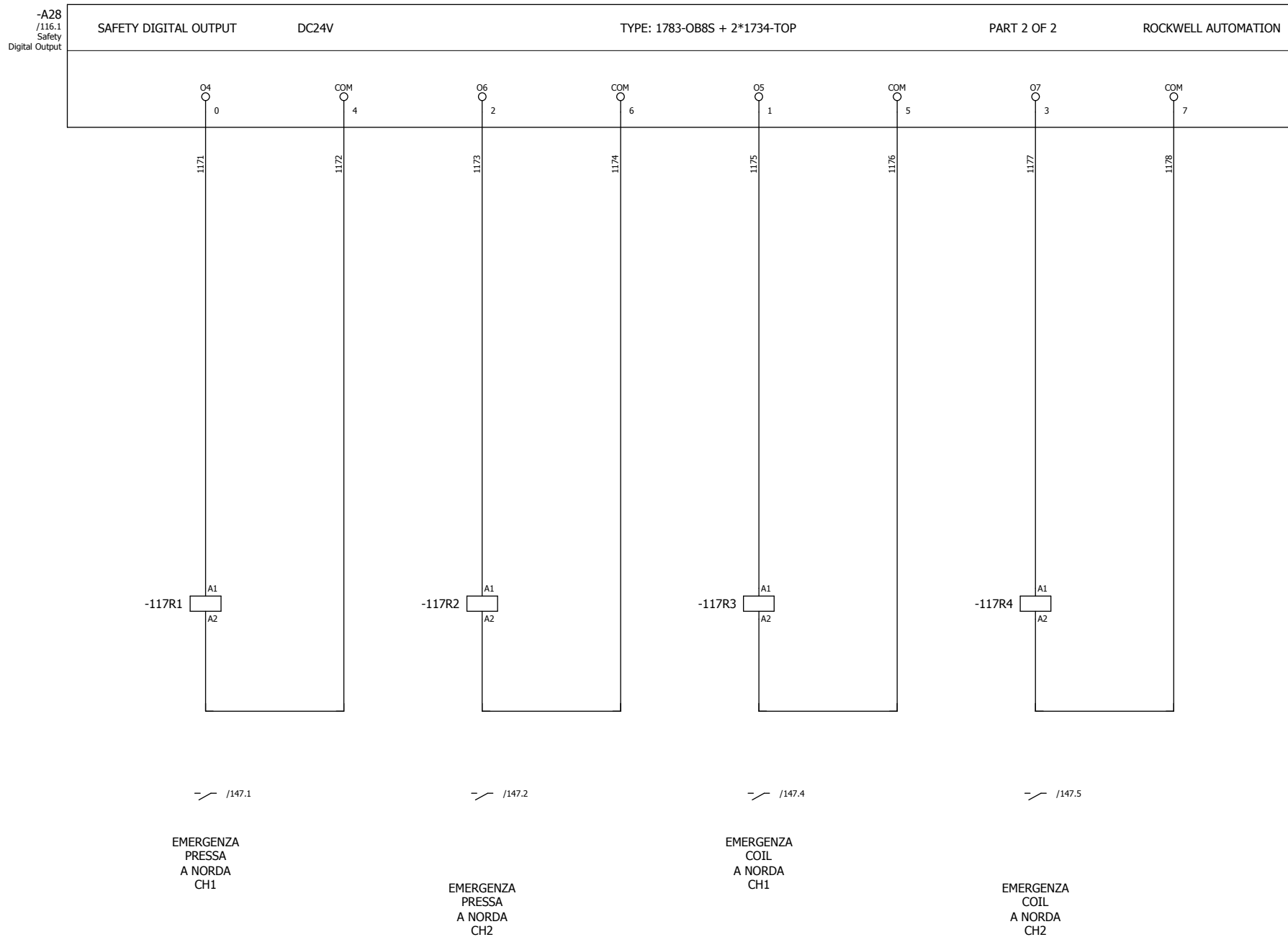
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Modifica	Data	Nome	Origine		Sostituzione di	Sostituito con		001	Foglio 112 Pagina 40 / 56

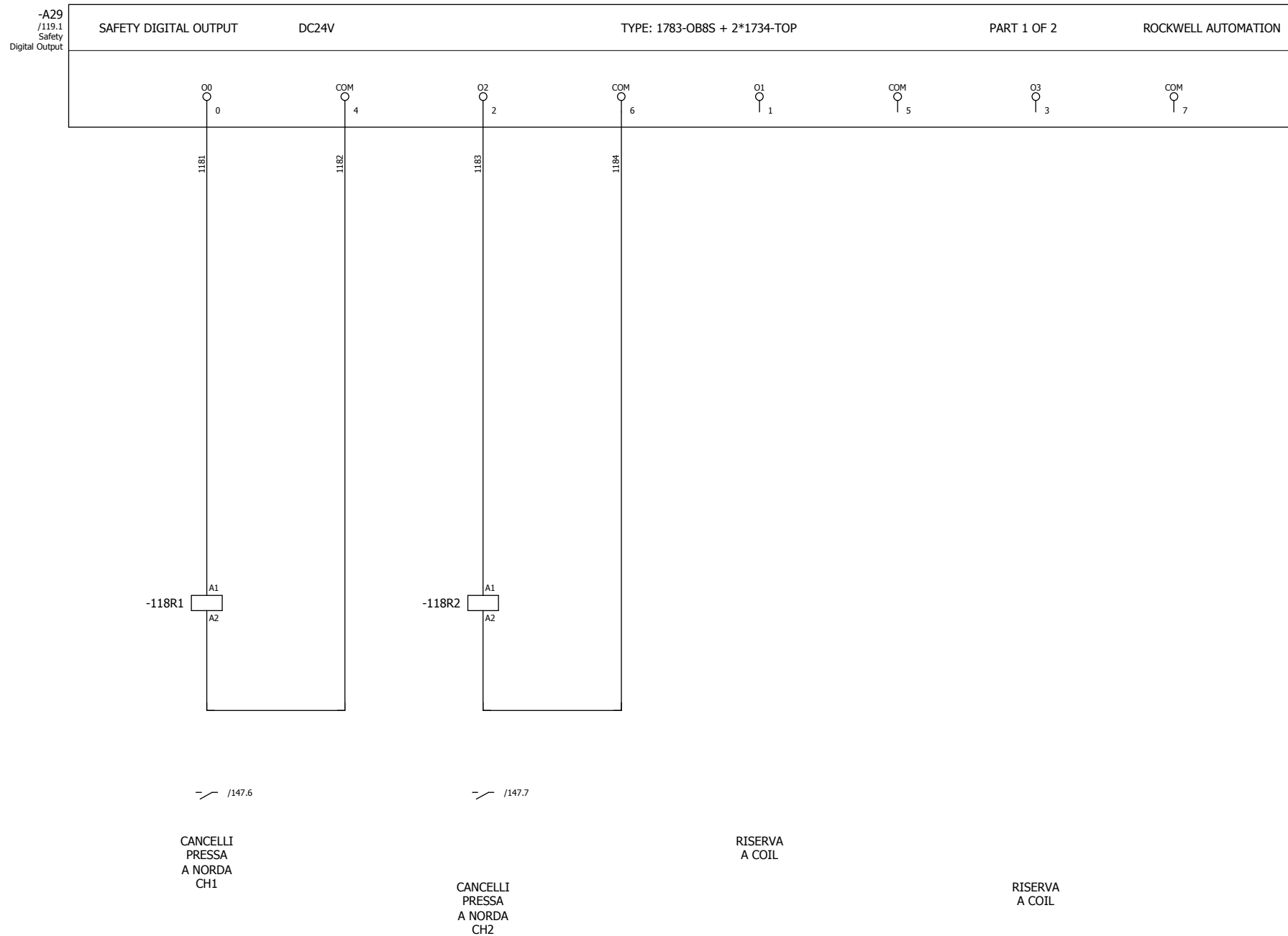


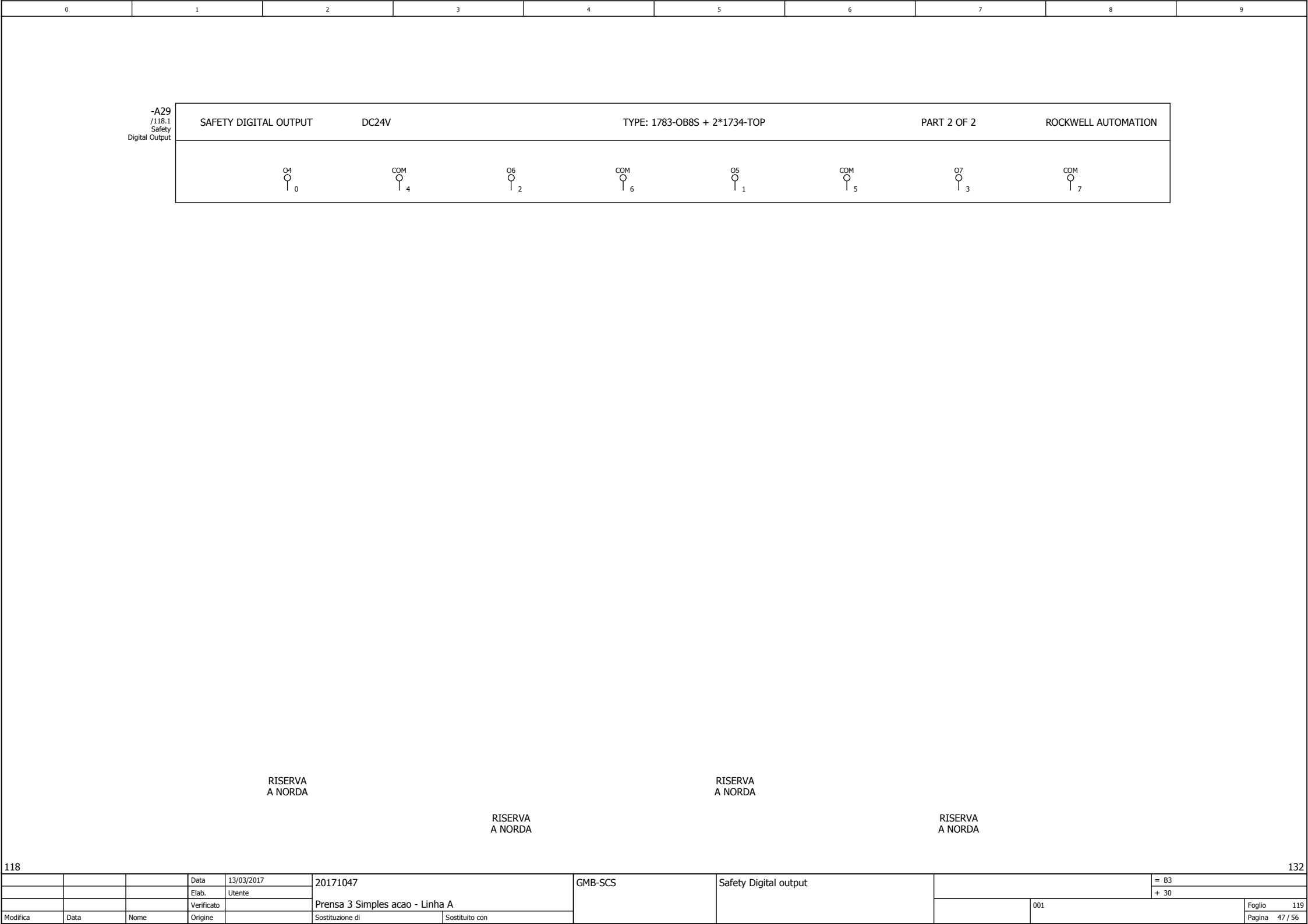


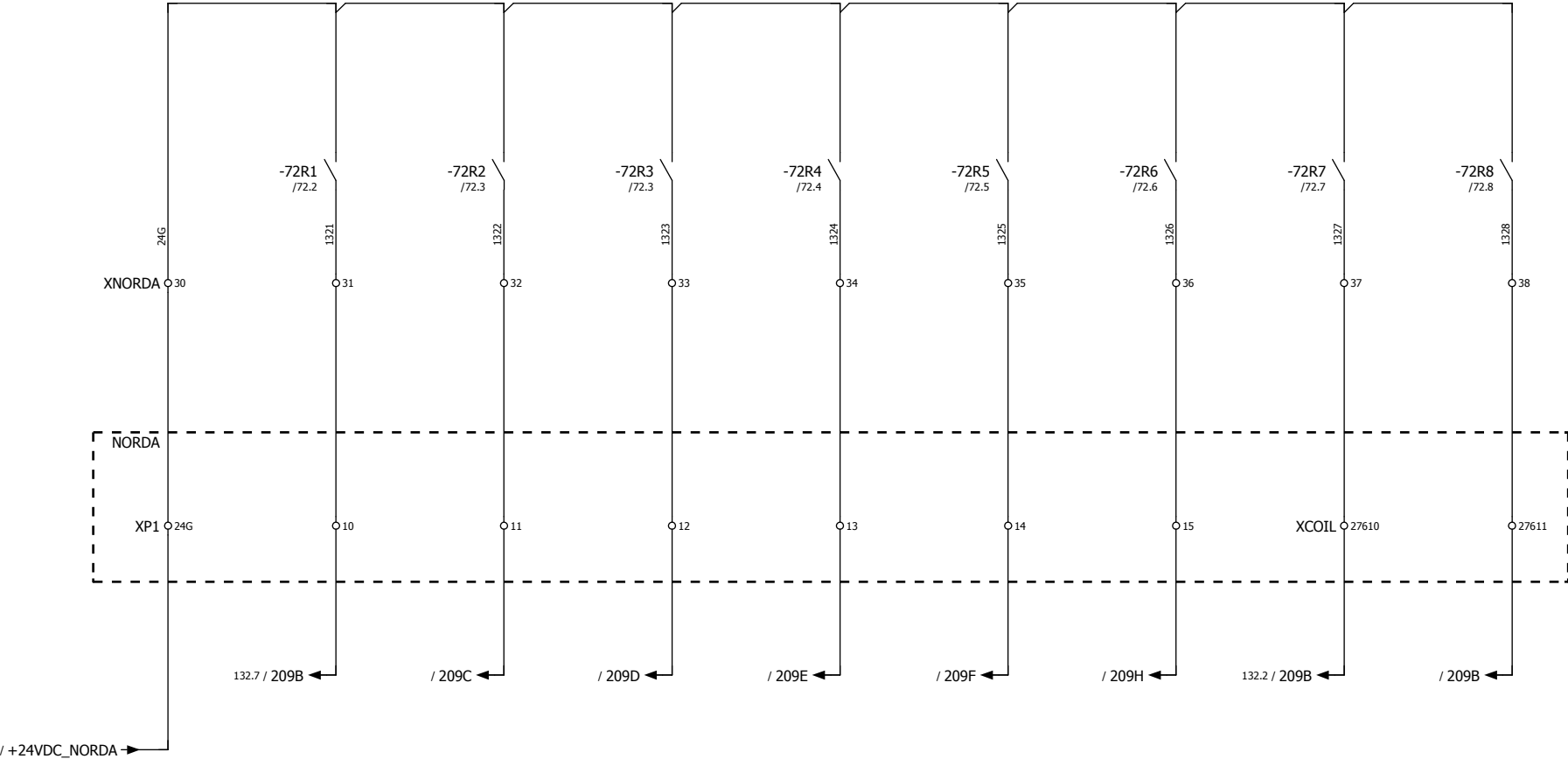
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			Verificato		Prensa 3 Simples acao - Linha A						
Modifica	Data	Nome	Origine		Sostituzione di	Sostituito con					001
											Pagina 42 / 56











PRESSA OK
A NORDA

FRIZIONE PRESSA
INSERITA
A NORDA

PRESSA IN
CICLO REGOLAZIONE
A NORDA

SCORTA
A NORDA

PRESET
ENCODER
A NORDA

CONTROLLO
ENCODER
A NORDA

FINE PASSO
A NORDA

LINEA PRONTA
A NORDA

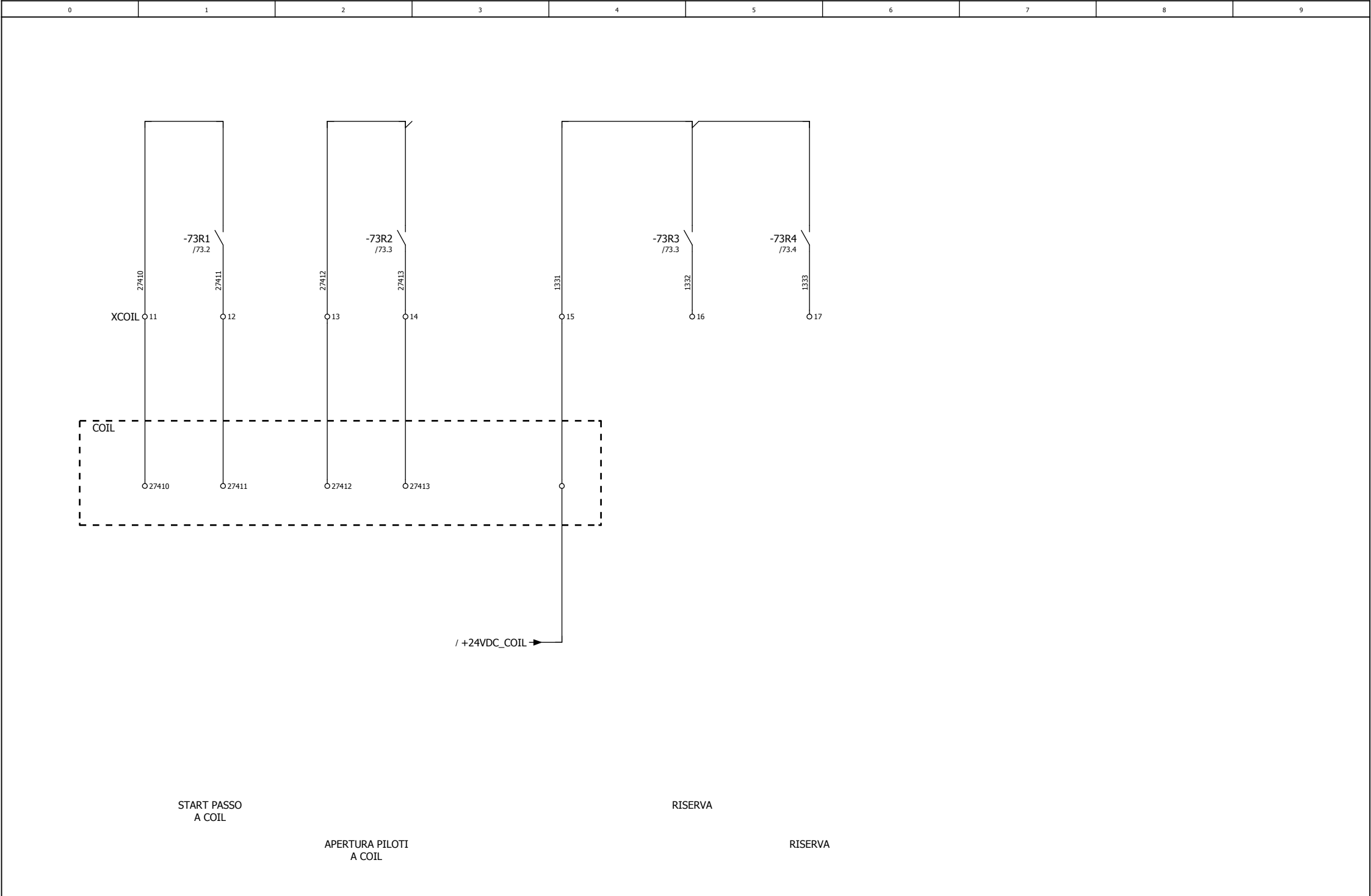
ModificaDataNomeOrigine

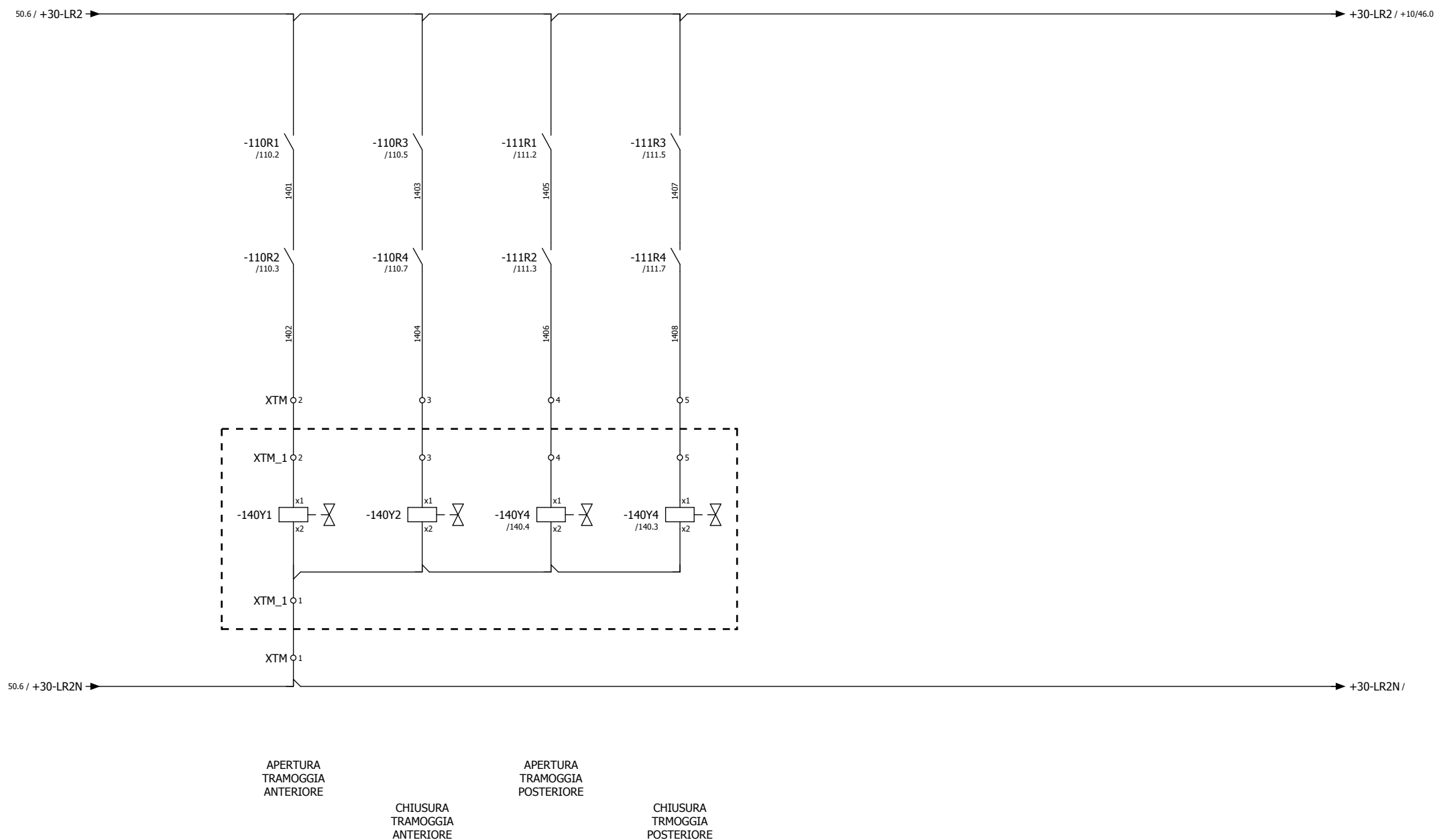
Sostituzione diSostituito con

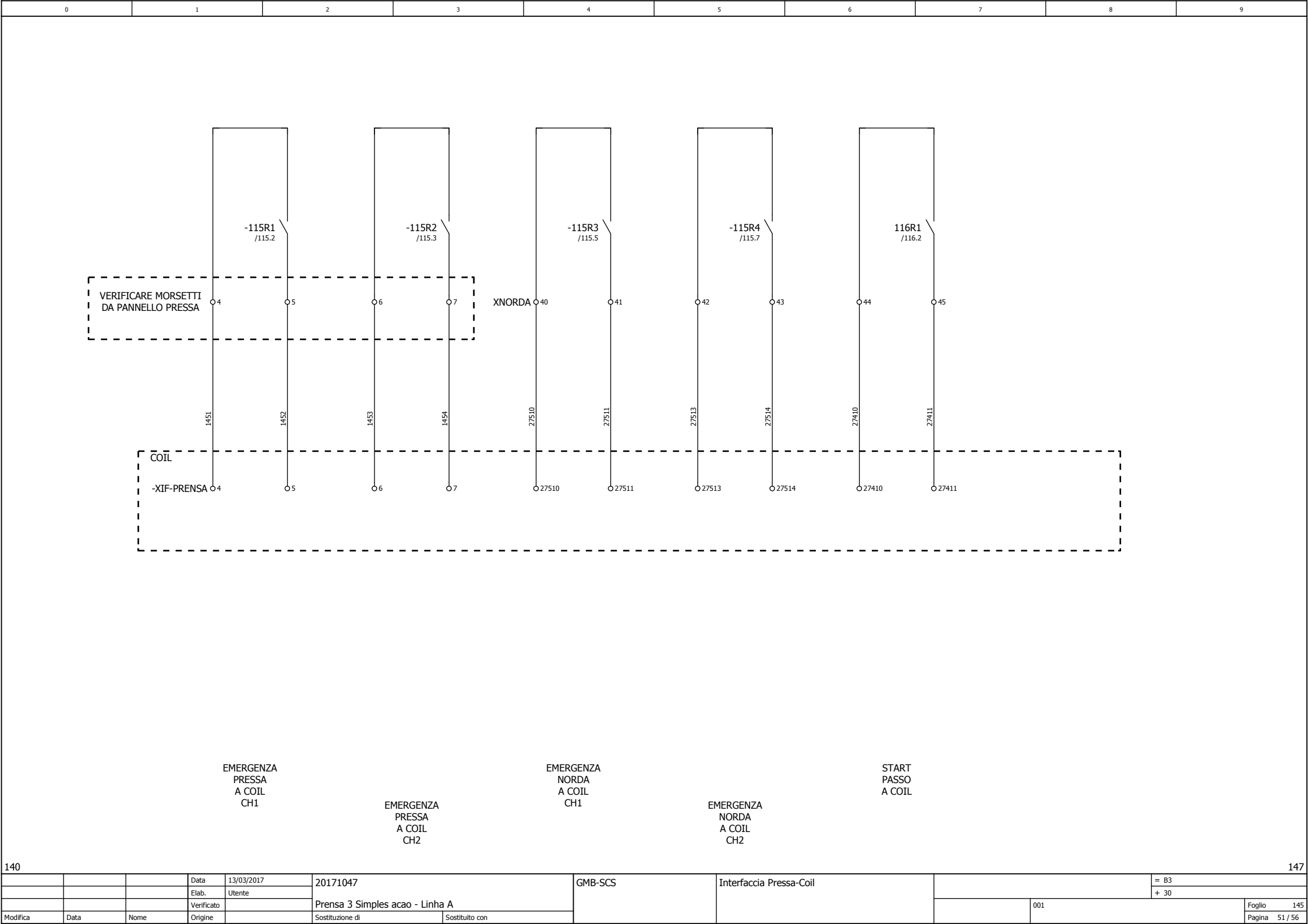
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Foglio132

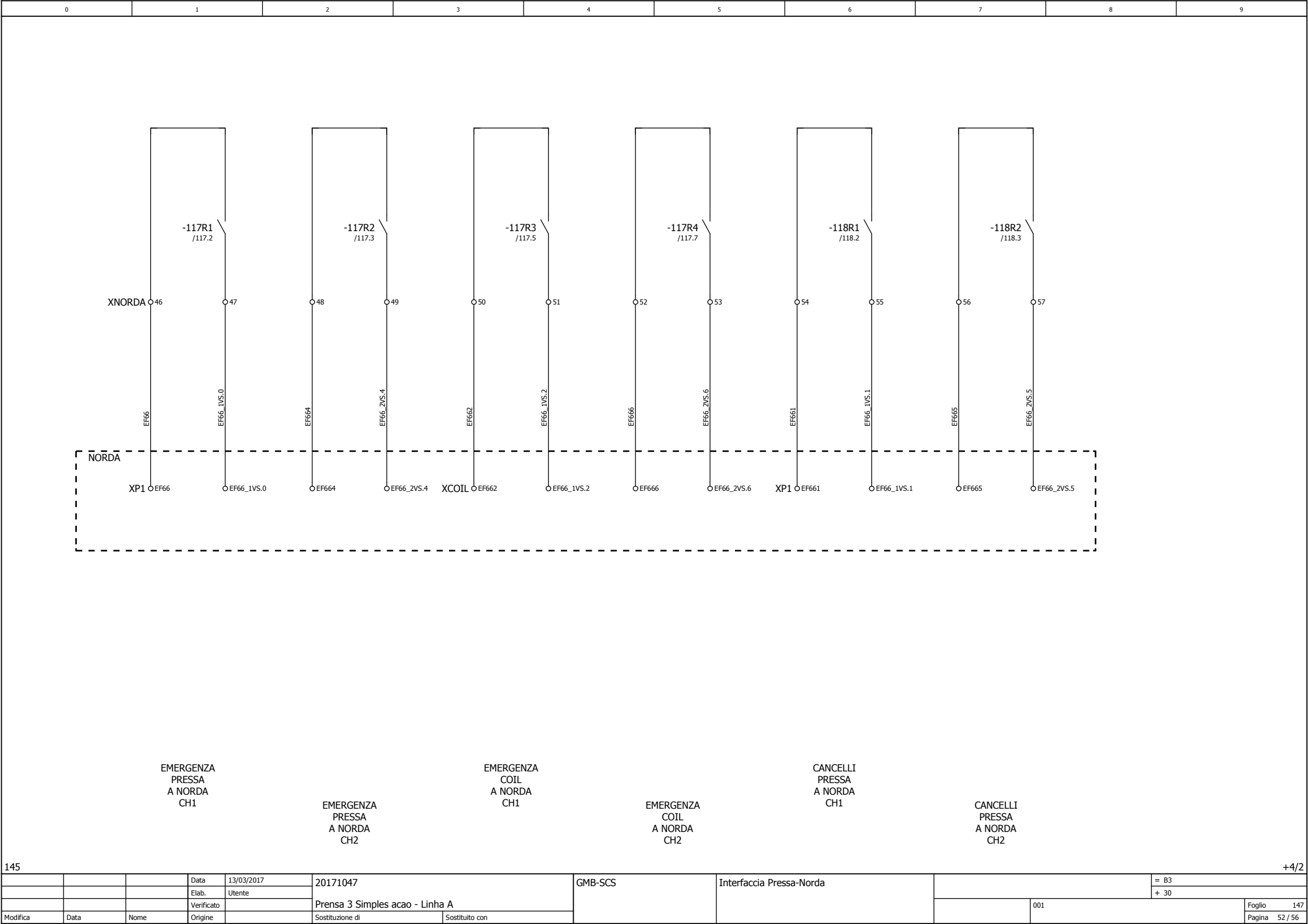
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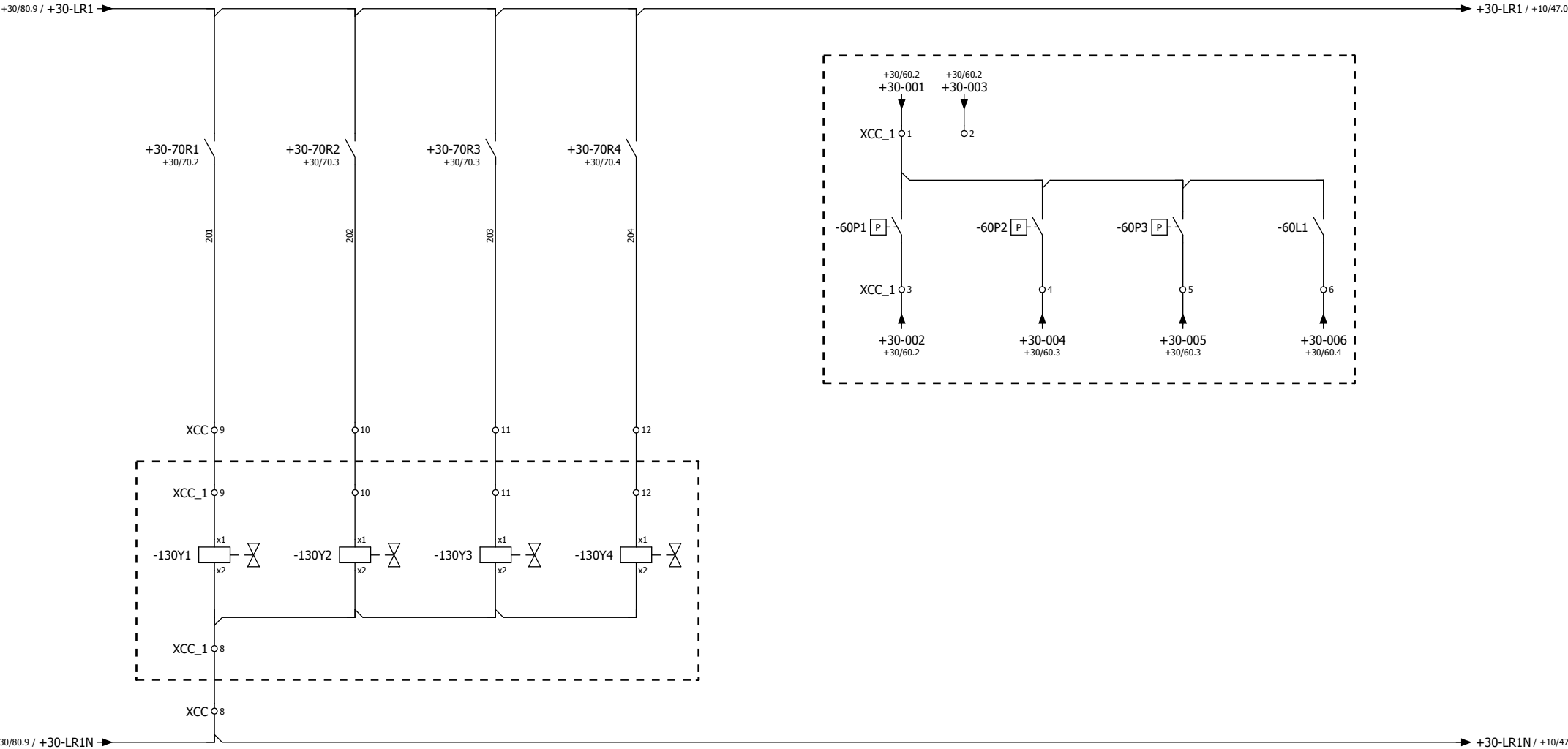


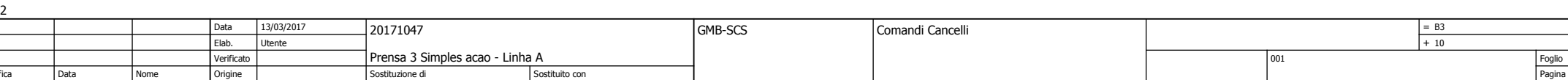




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Modifica	Data	Nome	Origine		Sostituzione di	Sostituito con			001	Foglio 145	
										Pagina 51 / 56	







			Verificato	Prensa 3 Simples acao - Linha A	
	Data	Nome	Origine	Sostituzione di	Sostituito con

