

Machine: TRF 50/3+DESTACKER

Customers: P.M.C.

Number: 4580/81

Year Project: 06/12/2011

Tension	400V 50Hz
Control Tension	24Vdc
Power Supply	45KVA
E' FATTA RISERVA DI TUTTI I DIRITTI DERIVANTI DA BREVETTI O MODELLI NON E' PERMESSO CONSEGNARE A TERZI O RIPRODURRE QUESTO DOCUMENTO NE UTILIZZARE IL CONTENUTO O RENDERLO COMUNQUE NOTO A TERZI SENZA LA NOSTRA AUTORIZZAZIONE ESPLICITA. OGNI INFRAZIONE COMPORTA IL RISARCIMENTO DEI DANNI SUBITI	



NORDA S.p.A

Via Case Sparse, 103 - 25124 Brescia - Italy

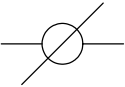
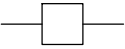
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Fax +390302165350

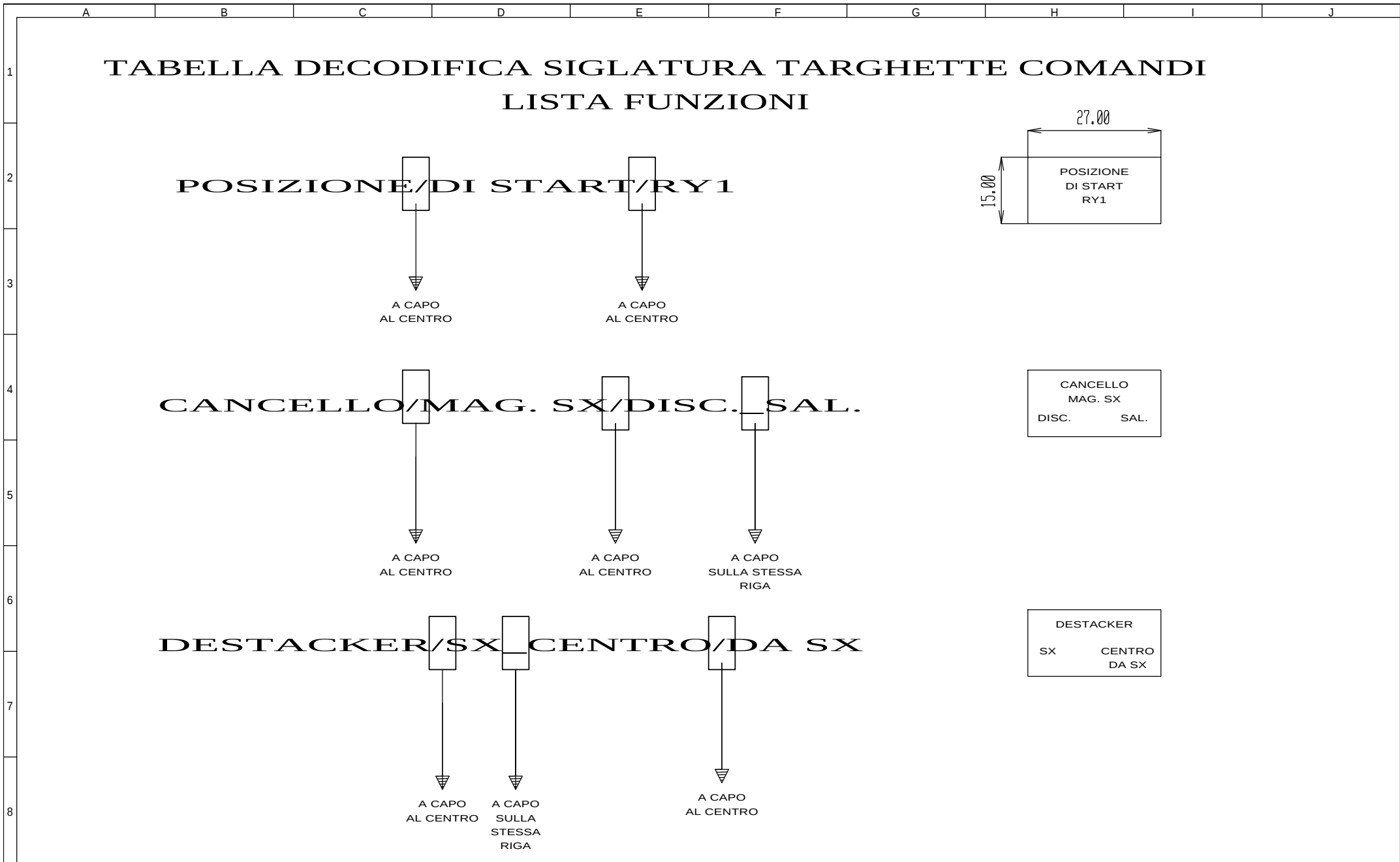
web-site: www.nordaspa.com

e-mail: info@nordaspa.com

00	PRIMA STESURA	06/12/2011	M.MAGNANI	M.MAGNANI	R.RAPETTI
01	aggiornato + cancello c3 + mod. magneti	15/01/2014	M.Magnani	M.Magnani	R.RAPETTI
Rev.	Modifications	Date	Drawn	Checked	Approved

	A	B	C	D	E	F	G	H	I	J
1	LEGENDA SIMBOLOGIA MORSETTI  MORSETTO QE NORDA  MORSETTO PRESSA									
2										
3										
4										
5										
6										
7										
8										

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 Località Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM		SHEET	01
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.	NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: 0=INTESTAZIONI TABELLA MORSETTI			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	00 ◀ ▶ 02

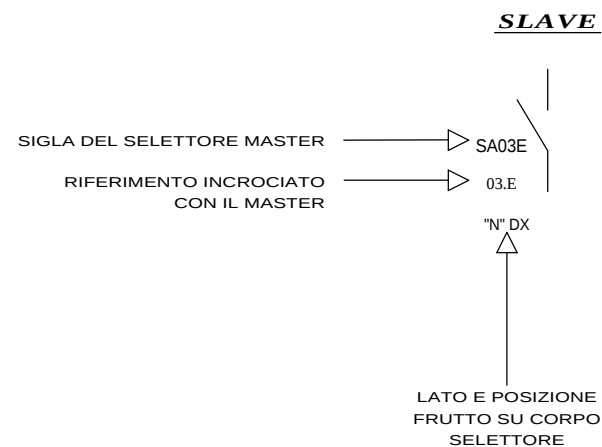
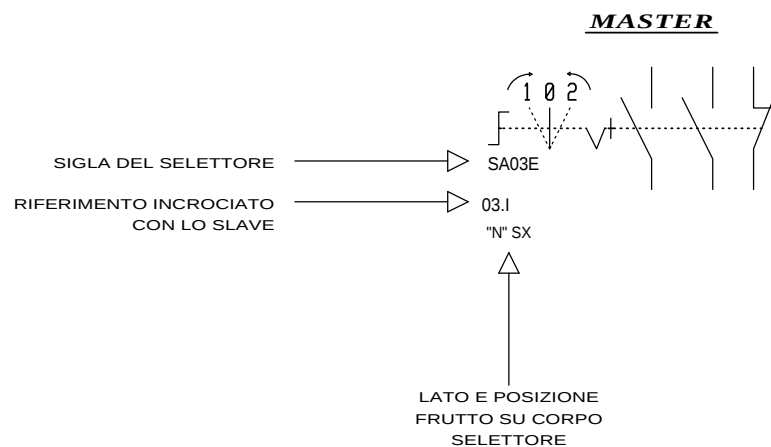


REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET 02
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER	
				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81	
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	0=INTESTAZIONI TABELLA TARGHETTE	01 03
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI DATE: 06/12/2011	



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LA SIGLA "N SX" ED "N DX" INDICANO LA POSIZIONE DEL FRUTTO RISPETTO AL CORPO DEL SELETTORE GUARDANDOLO FRONTALMENTE



REVIEW SHEETS

00	06/12/2011	N.VITIELLO	PRIMA STESURA
01	15/01/2014	M.Magnani	MODIFICATION
REV.	DATE	SIGN	MODIFICATION

REVIEW PLAN

00	06/12/2011	M.MAGNANI
01	15/01/2014	M.Magnani
REV.	DATE/SIGN	



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WIRING DIAGRAM

MACHINE:	TRF 50/3+DESTACKER
CUSTOM.:	P.M.C.
TITLE:	0=INTESTAZIONI TABELLA SELETTORI
DIS.:	M.MAGNANI
DATE:	06/12/2011

SHEET 03

02 ◀ ▶ 04

	A	B	C	D	E	F	G	H	I	J
1										
2										
3					NORDA SpA Via Case Sparse n. 103 Loc. Folzano 25010 BRESCIA - ITALY tel. +39 030 2165311 fax +39 030 2165350					
4			www.nordaspa.com info@nordaspa.com							
5			TYPE		TRF 50/3 + DESTACKER					
6			NUMBER		4580/81		F		50 Hz	
7			U_e		400 V		I_n		65 A	
8					PHASES		3			

REVIEW SHEETS				REVIEW PLAN			Via Case Sparse, 103 Località Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM		SHEET	04
				00	06/12/2011 M.MAGNANI			MACHINE:	TRF 50/3+DESTACKER		
								CUSTOM.:	P.M.C.	NUMBER:	4580/81
00	06/12/2011	N.VITIELLO	PRIMA STESURA	01	15/01/2014 M.Magnani			TITLE:	0=INTESTAZIONI TARGA CE INTERNO QUADRO		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN			DIS.:	M.MAGNANI	DATE:	06/12/2011

N° SHEET	TITLE	GROUP	MODIFICATIONS						
			1	2	3	4	5	6	7
00	PRIMA PAGINA	0=INTESTAZIONI	00						
01	TABELLA MORSETTI	0=INTESTAZIONI	00						
02	TABELLA TARGHETTE	0=INTESTAZIONI	00						
03	TABELLA SELETTORI	0=INTESTAZIONI	00						
04	TARGA CE INTERNO QUADRO	0=INTESTAZIONI	00						
01	INDICE 2 COLONNE	1=INDICE	00						
02	INDICE 2 COLONNE	1=INDICE	00						
03	INDICE 2 COLONNE	1=INDICE	00						
04	INDICE 2 COLONNE	1=INDICE	00						
05	INDICE 2 COLONNE	1=INDICE	00						
01	INTERRUTTORE GENERALE	A=ALIMENTAZIONI	00						
02	DISTRIBUZIONE 220V	A=ALIMENTAZIONI	00	01					
03	DISTRIBUZIONE 24V	A=ALIMENTAZIONI	00						
04	DISTRIBUZIONE 24V	A=ALIMENTAZIONI	00						
05	DISTRIBUZIONE 24V	A=ALIMENTAZIONI	00						
06	DISTRIBUZIONE 24V	A=ALIMENTAZIONI	00						
07	ALIMENTAZIONE AZIONAMENTI	A=ALIMENTAZIONI	00						
08	CONDIZIONATORE	A=ALIMENTAZIONI	00						
09	ALIMENTAZIONE AZIONAMENTI ELETTROMAGNETI	A=ALIMENTAZIONI	00						
18	EMERGENZA PULSANTIERA KL1	E=COMANDI CICLO	00						
19	COMANDI PULSANTIERA KL1	E=COMANDI CICLO	00						
20	COMANDI PULSANTIERA KL1	E=COMANDI CICLO	00						
25	SEGNALAZIONI	E=COMANDI CICLO	00						
27	TEACH-IN	E=COMANDI CICLO	00						
30	SMART LINE MODULE	F=AZIONAMENTI	00						
31	MOTOR MODULE ASSE X1	F=AZIONAMENTI	00						
32	MOTOR MODULE ASSE X2	F=AZIONAMENTI	00						
35	MOTOR MODULE ASSI Y1 - Y2	F=AZIONAMENTI	00						
36	SENSORI ASSI Y1 - Y2	F=AZIONAMENTI	00						
37	MOTOR MODULE ASSI Y3 - Y4	F=AZIONAMENTI	00						
38	SENSORI ASSI Y3 - Y4	F=AZIONAMENTI	00						
39	MOTOR MODULE NASTRO	F=AZIONAMENTI	00						
40	MOTOR MODULE Z1 - Z2	F=AZIONAMENTI	00						
42	MOTOR MODULE Z3 - Z4	F=AZIONAMENTI	00						
45	MOTOR MODULE ASSI Y1 - Z1 DESTACKER	F=AZIONAMENTI	00						
46	MOTOR MODULE ASSI Y2 - Z2 DESTACKER	F=AZIONAMENTI	00						
48	ABILITAZIONE AZIONAMENTI ELETTROMAGNETI	F=AZIONAMENTI							
49	INSERZIONE AZIONAMENTI ELETTROMAGNETI	F=AZIONAMENTI	00						
50	AZIONAMENTO ELETTROMAGNETI F1	F=AZIONAMENTI	00						
51	AZIONAMENTO ELETTROMAGNETI F2	F=AZIONAMENTI							
52	AZIONAMENTO ELETTROMAGNETI F3	F=AZIONAMENTI	00						

N° SHEET	TITLE	GROUP	MODIFICATIONS						
			1	2	3	4	5	6	7
53	AZIONAMENTO ELETTROMAGNETI F4	F=AZIONAMENTI	00						
90	BASETTE CONNETTORI LATO MOTORI FRONTE	I=SCHEDE DI INTERFACCIA	00						
94	BASETTE CONNETTORI LATO MOTORI RETRO	I=SCHEDE DI INTERFACCIA	00						
96	BASETTE CONNETTORI LATO FOLLE FRONTE	I=SCHEDE DI INTERFACCIA	00						
98	BASETTE CONNETTORI LATO FOLLE RETRO	I=SCHEDE DI INTERFACCIA	00						
110	BILANCIAMENTO	L=ORGANI DI PRESA	00						
111	EV FRONTE LATO FOLLE (DX)	L=ORGANI DI PRESA	00						
112	OP1 FRONTE LATO FOLLE (DX)	L=ORGANI DI PRESA	00						
113	PRESENZA PEZZO FRONTE (DX)	L=ORGANI DI PRESA	00						
117	EV FRONTE BARRA CENTRALE (DX)	L=ORGANI DI PRESA	00						
118	MOVIMENTO PNEUMATICO FRONTE (DX)	L=ORGANI DI PRESA	00						
119	SUPPORTI BARRE FRONTE (DX)	L=ORGANI DI PRESA	00						
121	EV RETRO LATO FOLLE (SX)	L=ORGANI DI PRESA	00						
122	OP1 RETRO LATO FOLLE (SX)	L=ORGANI DI PRESA	00						
123	PRESENZA PEZZO RETRO (SX)	L=ORGANI DI PRESA	00						
127	EV RETRO BARRA CENTRALE (SX)	L=ORGANI DI PRESA	00						
128	MOVIMENTO PNEUMATICO RETRO (SX)	L=ORGANI DI PRESA	00						
129	SUPPORTI BARRE RETRO (SX)	L=ORGANI DI PRESA	00						
160	CENTRALINA IDRAULICA	LA=CENTRALINA IDRAULICA	00						
161	VALVOLE IDRAULICHE PER CAMBIO BARRE	LA=CENTRALINA IDRAULICA	00						
162	VALVOLE IDRAULICHE TAVOLA SX	LA=CENTRALINA IDRAULICA	00						
163	VALVOLE IDRAULICHE TAVOLA DX	LA=CENTRALINA IDRAULICA	00						
164	SCARICO OLIO	LA=CENTRALINA IDRAULICA	00						
170	AGGANCIO BARRA LATO MOTORI FRONTE	LB=CAMBIO BARRE AUTOMATICO	00						
171	AGGANCIO BARRA LATO MOTORI RETRO	LB=CAMBIO BARRE AUTOMATICO	00						
172	AGGANCIO BARRA LATO FOLLE FRONTE	LB=CAMBIO BARRE AUTOMATICO	00						
173	AGGANCIO BARRA LATO FOLLE RETRO	LB=CAMBIO BARRE AUTOMATICO	00						
175	SVINCOLO BARRE FOLLI	LB=CAMBIO BARRE AUTOMATICO	00						
178	INGRASSAGGIO	LC=INGRASSAGGIO	00						
199	SCELTA CICLO	M=INTERFACCIA PRESSA	00						
202	COMANDI PER PRESSA	M=INTERFACCIA PRESSA	00						
203	COMANDI PER PRESSA	M=INTERFACCIA PRESSA	00						
205	SEGNALI DA PRESSA A NORDA	M=INTERFACCIA PRESSA	00						
209	SEGNALI DA PRESSA A NORDA	M=INTERFACCIA PRESSA	00						
211	SEGNALI DA PRESSA A NORDA	M=INTERFACCIA PRESSA	00						
213	SEGNALI DA PRESSA A NORDA	M=INTERFACCIA PRESSA	00						
214	SEGNALI DA PRESSA A NORDA	M=INTERFACCIA PRESSA	00						
226	SEGNALI DA NORDA A PRESSA	M=INTERFACCIA PRESSA	00						
229	SEGNALI DA NORDA A PRESSA	M=INTERFACCIA PRESSA	00						
240	ENCODER SS PROFIBUS ENDAT SU PRESSA	M=INTERFACCIA PRESSA	00						
250	SEGNALI DA COIL A NORDA	MA=INTERFACCIA COIL	00						

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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81				
							TITLE: 1=INDICE INDICE 2 COLONNE				
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI DATE: 06/12/2011		01	◀ ▶	02
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN						



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N° SHEET	TITLE	GROUP	MODIFICATIONS						
			1	2	3	4	5	6	7
251	SEGNALI DA COIL A NORDA	MA=INTERFACCIA COIL	00						
252	SEGNALI DA COIL A NORDA	MA=INTERFACCIA COIL	00						
253	SEGNALI DA COIL A NORDA	MA=INTERFACCIA COIL	00						
254	SEGNALI DA NORDA A COIL	MA=INTERFACCIA COIL	00						
255	SEGNALI DA NORDA A COIL	MA=INTERFACCIA COIL	00						
256	SEGNALI DA NORDA A COIL	MA=INTERFACCIA COIL							
270	ALIMENTAZIONI DESTACKER	N=DESTACKER	00						
271	BILANCIAMENTO DESTACKER 1+2	N=DESTACKER	00						
272	EV ASSE Z DESTACKER 1	N=DESTACKER	00						
273	ORGANO DI PRESA DESTACKER 1	N=DESTACKER	00						
277	EV ASSE Z DESTACKER 2	N=DESTACKER	00						
278	ORGANO DI PRESA DESTACKER 2	N=DESTACKER	00						
284	MOTORE TRASLAZIONE STRUTTURA DESTACKER	N=DESTACKER	00						
285	MOTORE TRASLAZIONE STRUTTURA DESTACKER	N=DESTACKER	00						
286	SEGNALI TRASLAZIONE STRUTTURA DESTACKER	N=DESTACKER	00						
287	BLOCCAGGIO STRUTTURA DESTACKER	N=DESTACKER	00						
290	MAGNETI MAGAZZINO SX	N=DESTACKER	00						
292	MAGNETI MAGAZZINO SX	N=DESTACKER	00						
295	CONTROLLO PACCO MAGAZZINO SX	N=DESTACKER	00						
297	ALIMENTAZIONE SICUREZZA KL5	N=DESTACKER	00						
298	BARRIERA FOTOELETTRICA MAGAZZINO SX	N=DESTACKER	00						
299	MOTORE TRASLAZIONE TAVOLA MAGAZZINO SX	N=DESTACKER	00						
300	SEGNALI TRASLAZIONE TAVOLA MAGAZZINO SX	N=DESTACKER	00						
305	TAVOLA MAGAZZINO SX	N=DESTACKER	00						
310	MAGNETI MAGAZZINO DX	N=DESTACKER	00						
312	MAGNETI MAGAZZINO DX	N=DESTACKER	00						
315	CONTROLLO PACCO MAGAZZINO DX	N=DESTACKER	00						
318	BARRIERA FOTOELETTRICA MAGAZZINO DX	N=DESTACKER	00						
319	MOTORE TRASLAZIONE TAVOLA MAGAZZINO DX	N=DESTACKER	00						
320	SEGNALI TRASLAZIONE TAVOLA MAGAZZINO DX	N=DESTACKER	00						
325	TAVOLA MAGAZZINO DX	N=DESTACKER	00						
335	MAGAZZINO DA RIARMARE	N=DESTACKER	00						
337	COMANDI INVERTER CENTRATORI STAZIONE 1	O=NASTRO DI CARICO							
338	COMANDI INVERTER CENTRATORI STAZIONE 2	O=NASTRO DI CARICO							
339	SEGNALI NASTRO DI CARICO	O=NASTRO DI CARICO	00						
340	MOTORE REGOLAZIONE VERTICALE	O=NASTRO DI CARICO	00						
342	SEGNALI REGOLAZIONE VERTICALE	O=NASTRO DI CARICO	00						
344	MOTORE REGOLAZIONE BANDE	O=NASTRO DI CARICO	00						
345	ENCODER REGOLAZIONE BANDE	O=NASTRO DI CARICO	00						
346	SEGNALI REGOLAZIONE BANDE	O=NASTRO DI CARICO	00						
347	MOTORE REGOLAZIONE TELESCOPICO	O=NASTRO DI CARICO	00						

N° SHEET	TITLE	GROUP	MODIFICATIONS						
			1	2	3	4	5	6	7
348	ENCODER REGOLAZIONE TELESCOPICO	O=NASTRO DI CARICO	00						
349	SEGNALI REGOLAZIONE TELESCOPICO	O=NASTRO DI CARICO	00						
350	MOTORE CENTRATORE 1 STAZIONE 1	O=NASTRO DI CARICO	00						
351	SEGNALI CENTRATORE 1 STAZIONE 1	O=NASTRO DI CARICO	00						
352	MOTORE CENTRATORE 2 STAZIONE 1	O=NASTRO DI CARICO	00						
353	SEGNALI CENTRATORE 2 STAZIONE 1	O=NASTRO DI CARICO	00						
354	MOTORE CENTRATORE 3 STAZIONE 1	O=NASTRO DI CARICO	00						
355	SEGNALI CENTRATORE 3 STAZIONE 1	O=NASTRO DI CARICO	00						
356	MOTORE CENTRATORE 4 STAZIONE 1	O=NASTRO DI CARICO	00						
357	SEGNALI CENTRATORE 4 STAZIONE 1	O=NASTRO DI CARICO	00						
358	MOTORE CENTRATORE 1 STAZIONE 2	O=NASTRO DI CARICO	00						
359	SEGNALI CENTRATORE 1 STAZIONE 2	O=NASTRO DI CARICO	00						
360	MOTORE CENTRATORE 2 STAZIONE 2	O=NASTRO DI CARICO	00						
361	SEGNALI CENTRATORE 2 STAZIONE 2	O=NASTRO DI CARICO	00						
362	MOTORE CENTRATORE 3 STAZIONE 2	O=NASTRO DI CARICO							
363	SEGNALI CENTRATORE 3 STAZIONE 2	O=NASTRO DI CARICO							
364	MOTORE CENTRATORE 4 STAZIONE 2	O=NASTRO DI CARICO							
365	SEGNALI CENTRATORE 4 STAZIONE 2	O=NASTRO DI CARICO							
367	CENTRATORI NASTRO STAZIONE 1	O=NASTRO DI CARICO	00						
368	CENTRATORI NASTRO STAZIONE 2	O=NASTRO DI CARICO							
369	VISTA ESTERNA CENTRALINA ROLAND	O=NASTRO DI CARICO	00						
370	CONTROLLO DOPPIO FOGLIO	O=NASTRO DI CARICO	00						
375	PULSANTIERA MAGAZZINO SX	P=PROTEZIONI DESTACKER	00						
376	PULSANTIERA MAGAZZINO DX	P=PROTEZIONI DESTACKER	00						
381	CANCELLO C4	PA=PROTEZIONI LINEA	00						
382	CANCELLO C5	PA=PROTEZIONI LINEA	00						
383	CANCELLO C6	PA=PROTEZIONI LINEA	00						
386	PULSANTIERA KL5505	PA=PROTEZIONI LINEA	00						
400	NASTRO DI SCARICO	Q=NASTRO DI SCARICO	00						
402	SEGNALI NASTRO DI SCARICO	Q=NASTRO DI SCARICO	00						
404	MOTORE REGOLAZIONE VERTICALE	Q=NASTRO DI SCARICO	00						
406	SEGNALI REGOLAZIONE VERTICALE	Q=NASTRO DI SCARICO	00						
410	PULSANTIERA KL590	QA=PULSANTIERA FINE LINEA	00						
490	CX32-1	TE=SIMOTION	00						
491	CX32-2	TE=SIMOTION	00						
494	CU320-2	TE=SIMOTION	00						
495	SIMOTION	TE=SIMOTION	00						
496	SIMOTION	TE=SIMOTION	00						
498	PANNELLO OPERATIVO	U1=ET200S QUADRO	00						
500	SINOTTICO QUADRO	U1=ET200S QUADRO	00						
501	SINOTTICO QUADRO	U1=ET200S QUADRO	00						

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM			SHEET	02
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.		NUMBER:4580/81	01	◀ ▶ 03
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: 1=INDICE INDICE 2 COLONNE				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011		

NORDA

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N° SHEET	TITLE	GROUP	MODIFICATIONS						
			1	2	3	4	5	6	7
502	POWER INPUT QUADRO	U1=ET200S QUADRO	00						
503	INPUT QUADRO	U1=ET200S QUADRO	00						
504	INPUT QUADRO	U1=ET200S QUADRO	00						
505	INPUT QUADRO	U1=ET200S QUADRO							
510	POWER OUTPUT QUADRO	U1=ET200S QUADRO	00						
511	OUTPUT QUADRO	U1=ET200S QUADRO	00						
512	OUTPUT QUADRO	U1=ET200S QUADRO	00						
516	POWER OUTPUT EMERGENZA QUADRO	U1=ET200S QUADRO	00						
517	OUTPUT EMERGENZA QUADRO	U1=ET200S QUADRO	00						
518	POWER ANALOG OUTPUT QUADRO	U1=ET200S QUADRO	00						
519	ANALOG OUTPUT QUADRO	U1=ET200S QUADRO	00						
520	ANALOG OUTPUT QUADRO	U1=ET200S QUADRO	00						
521	SINOTTICO KL3	U2=ET200S KL3	00						
522	POWER INPUT KL3	U2=ET200S KL3	00						
523	INPUT KL3	U2=ET200S KL3	00						
524	INPUT KL3	U2=ET200S KL3	00						
525	INPUT KL3	U2=ET200S KL3	00						
526	INPUT KL3	U2=ET200S KL3	00						
527	INPUT KL3	U2=ET200S KL3	00						
528	INPUT KL3	U2=ET200S KL3	00						
530	POWER OUTPUT KL3	U2=ET200S KL3	00						
531	OUTPUT KL3	U2=ET200S KL3	00						
532	OUTPUT KL3	U2=ET200S KL3	00						
540	SINOTTICO KL7	U3=ET200S KL7	00						
542	POWER INPUT KL7	U3=ET200S KL7	00						
543	INPUT KL7	U3=ET200S KL7	00						
544	INPUT KL7	U3=ET200S KL7	00						
545	INPUT KL7	U3=ET200S KL7	00						
546	INPUT KL7	U3=ET200S KL7	00						
550	POWER OUTPUT KL7	U3=ET200S KL7							
551	OUTPUT KL7	U3=ET200S KL7							
560	SINOTTICO CPU315F-PN/DP	V1=PLC	00						
561	SINOTTICO CPU315F	V1=PLC	00						
564	INGRESSI DIGITALI E60	V1=PLC	00						
565	INGRESSI DIGITALI E61	V1=PLC	00						
566	INGRESSI DIGITALI E62	V1=PLC	00						
567	INGRESSI DIGITALI E63	V1=PLC	00						
570	USCITE DIGITALI A60	V1=PLC	00						
571	USCITE DIGITALI A61	V1=PLC	00						
572	USCITE DIGITALI A62	V1=PLC	00						
573	USCITE DIGITALI A63	V1=PLC	00						

N° SHEET	TITLE	GROUP	MODIFICATIONS						
			1	2	3	4	5	6	7
574	USCITE DIGITALI A64	V1=PLC	00						
575	USCITE DIGITALI A65	V1=PLC	00						
580	INGRESSI DIGITALI FAIL SAFE	V1=PLC	00						
581	INGRESSI DIGITALI FAIL SAFE	V1=PLC	00						
582	INGRESSI DIGITALI FAIL SAFE	V1=PLC	00						
583	INGRESSI DIGITALI FAIL SAFE	V1=PLC	00						
584	INGRESSI DIGITALI FAIL SAFE	V1=PLC	00						
585	INGRESSI DIGITALI FAIL SAFE	V1=PLC	00						
586	USCITE DIGITALI FAIL SAFE	V1=PLC	00						
587	USCITE DIGITALI FAIL SAFE	V1=PLC	00						
590	SINOTTICO KL31	V2=ET200S KL31	00						
591	SINOTTICO KL31	V2=ET200S KL31	00						
592	POWER INPUT KL31	V2=ET200S KL31	00						
593	INPUT KL31 E30	V2=ET200S KL31	00						
594	INPUT KL31 E31	V2=ET200S KL31	00						
595	INPUT KL31 E32	V2=ET200S KL31	00						
596	INPUT KL31 E33	V2=ET200S KL31	00						
600	POWER OUTPUT KL31	V2=ET200S KL31	00						
601	OUTPUT KL31 A30	V2=ET200S KL31	00						
602	OUTPUT KL31 A31	V2=ET200S KL31	00						
608	POWER OUTPUTEM KL31	V2=ET200S KL31	00						
609	OUTPUT EMERGENZA KL31 A38	V2=ET200S KL31	00						
615	POWER COUNT KL31	V2=ET200S KL31	00						
616	1COUNT24v CNT0 KL31	V2=ET200S KL31	00						
617	1COUNT24V CNT1 KL31	V2=ET200S KL31	00						
618	1COUNT24V CNT2 KL31	V2=ET200S KL31	00						
619	1COUNT24V CNT3 KL31	V2=ET200S KL31	00						
620	1COUNT24V CNT4 KL31	V2=ET200S KL31	00						
621	1COUNT24V CNT5 KL31	V2=ET200S KL31	00						
622	1COUNT24V CNT6 KL31	V2=ET200S KL31	00						
623	1COUNT24V CNT7 KL31	V2=ET200S KL31	00						
624	1COUNT24V CNT8 KL31	V2=ET200S KL31							
625	1COUNT24V CNT9 KL31	V2=ET200S KL31							
640	SINOTTICO KL5	V3=ET200S KL5	00						
641	SINOTTICO KL5	V3=ET200S KL5	00						
642	POWER INPUT KL5	V3=ET200S KL5	00						
643	INPUT KL5 E40	V3=ET200S KL5	00						
644	INPUT KL5 E41	V3=ET200S KL5	00						
645	INPUT KL5 E42	V3=ET200S KL5	00						
646	INPUT KL5 E43	V3=ET200S KL5	00						
647	INPUT KL5 E44	V3=ET200S KL5	00						

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM			SHEET	03
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.		NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: 1=INDICE INDICE 2 COLONNE				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011		

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N° SHEET	TITLE	GROUP	MODIFICATIONS						
			1	2	3	4	5	6	7
648	INPUT KL5 E45	V3=ET200S KL5	00						
649	INPUT KL5 E46	V3=ET200S KL5	00						
650	POWER OUTPUT KL5	V3=ET200S KL5	00						
651	OUTPUT KL5 A40	V3=ET200S KL5	00						
652	OUTPUT KL5 A41	V3=ET200S KL5	00						
660	POWER OUTPUTEM KL5	V3=ET200S KL5	00						
661	OUTPUT KL5 A48	V3=ET200S KL5	00						
662	OUTPUT KL5 A49	V3=ET200S KL5	00						
700	CONNESSIONI	W=COLLEGAMENTI RETE	00						
702	RETE PROFIBUS DP1	W=COLLEGAMENTI RETE	00						
710	RETE PROFIBUS PLC S7	W=COLLEGAMENTI RETE	00						
715	DP/DP PER INTERFACCIA CON PRESSA	W=COLLEGAMENTI RETE	00						
716	DP/DP PER INTERFACCIA CON COIL	W=COLLEGAMENTI RETE	00						
725	RETE ETHERNET	W=COLLEGAMENTI RETE	00						
730	RETE DRIVE CLIQ	W=COLLEGAMENTI RETE	00						
00	VISTA ESTERNA QE	Z=QUADRO	00						
01	PIASTRA QUADRO	Z=QUADRO	00						
02	VISTA ESTERNA KL1	Z=QUADRO	00						
03	PIASTRA KL1	Z=QUADRO	00						
04	VISTA ESTERNA KL65	Z=QUADRO	00						
05	KL3	Z=QUADRO	00						
06	KL7	Z=QUADRO	00						
07	KL5	Z=QUADRO	00						
08	KL31	Z=QUADRO	00						
10	KL551	Z=QUADRO	00						
11	KL552	Z=QUADRO	00						
12	KL590	Z=QUADRO	00						
13	KL5505	Z=QUADRO	00						
01	J1	ZA=CONNETTORI	00						
02	J2	ZA=CONNETTORI	00						
03	J10	ZA=CONNETTORI	00						
04	J20	ZA=CONNETTORI	00						
05	J33	ZA=CONNETTORI	00						
06	J90I	ZA=CONNETTORI	00						
07	J94I	ZA=CONNETTORI	00						
08	J96I	ZA=CONNETTORI	00						
09	J98I	ZA=CONNETTORI	00						
10	JDPF365A	ZA=CONNETTORI	00						
11	JF1_1DX	ZA=CONNETTORI	00						
12	JF1_1SX	ZA=CONNETTORI	00						
13	JF1_2DX	ZA=CONNETTORI	00						

N° SHEET	TITLE	GROUP	MODIFICATIONS						
			1	2	3	4	5	6	7
14	JF1_2SX	ZA=CONNETTORI	00						
15	JF1_3DX	ZA=CONNETTORI	00						
16	JF1_3SX	ZA=CONNETTORI	00						
17	JF2_1DX	ZA=CONNETTORI	00						
18	JF2_1SX	ZA=CONNETTORI	00						
19	JF2_2DX	ZA=CONNETTORI	00						
20	JF2_2SX	ZA=CONNETTORI	00						
21	JF2_3DX	ZA=CONNETTORI	00						
22	JF2_3SX	ZA=CONNETTORI	00						
23	JF3_1DX	ZA=CONNETTORI	00						
24	JF3_1SX	ZA=CONNETTORI	00						
25	JF3_2DX	ZA=CONNETTORI	00						
26	JF3_2SX	ZA=CONNETTORI	00						
27	JF3_3DX	ZA=CONNETTORI	00						
28	JF3_3SX	ZA=CONNETTORI	00						
35	J51	ZA=CONNETTORI	00						
36	J52	ZA=CONNETTORI	00						
37	JF4SX	ZA=CONNETTORI	00						
38	JF4DX	ZA=CONNETTORI	00						
00	NOTA	ZA=MORSETTIERE	00						
01	X3	ZA=MORSETTIERE	00						
02	X5	ZA=MORSETTIERE	00						
03	X7	ZA=MORSETTIERE	00						
04	X25	ZA=MORSETTIERE	00						
05	X31	ZA=MORSETTIERE	00						
06	X32	ZA=MORSETTIERE	00						
08	X33	ZA=MORSETTIERE	00						
09	X36	ZA=MORSETTIERE	00						
10	X210	ZA=MORSETTIERE	00						
11	X220	ZA=MORSETTIERE	00						
12	X504	ZA=MORSETTIERE	00						
13	X505	ZA=MORSETTIERE	00						
14	X506	ZA=MORSETTIERE	00						
15	X551	ZA=MORSETTIERE	00						
16	X552	ZA=MORSETTIERE	00						
17	X590	ZA=MORSETTIERE	00						
18	X5505	ZA=MORSETTIERE	00						
19	XBOX	ZA=MORSETTIERE	00						
20	XCOIL	ZA=MORSETTIERE	00						
21	XENC	ZA=MORSETTIERE	00						
22	XP1	ZA=MORSETTIERE	00						

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM			SHEET	04
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER				
						CUSTOM.: P.M.C.		NUMBER:4580/81		
				01	15/01/2014 M.Magnani	TITLE: 1=INDICE INDICE 2 COLONNE			03	05
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					

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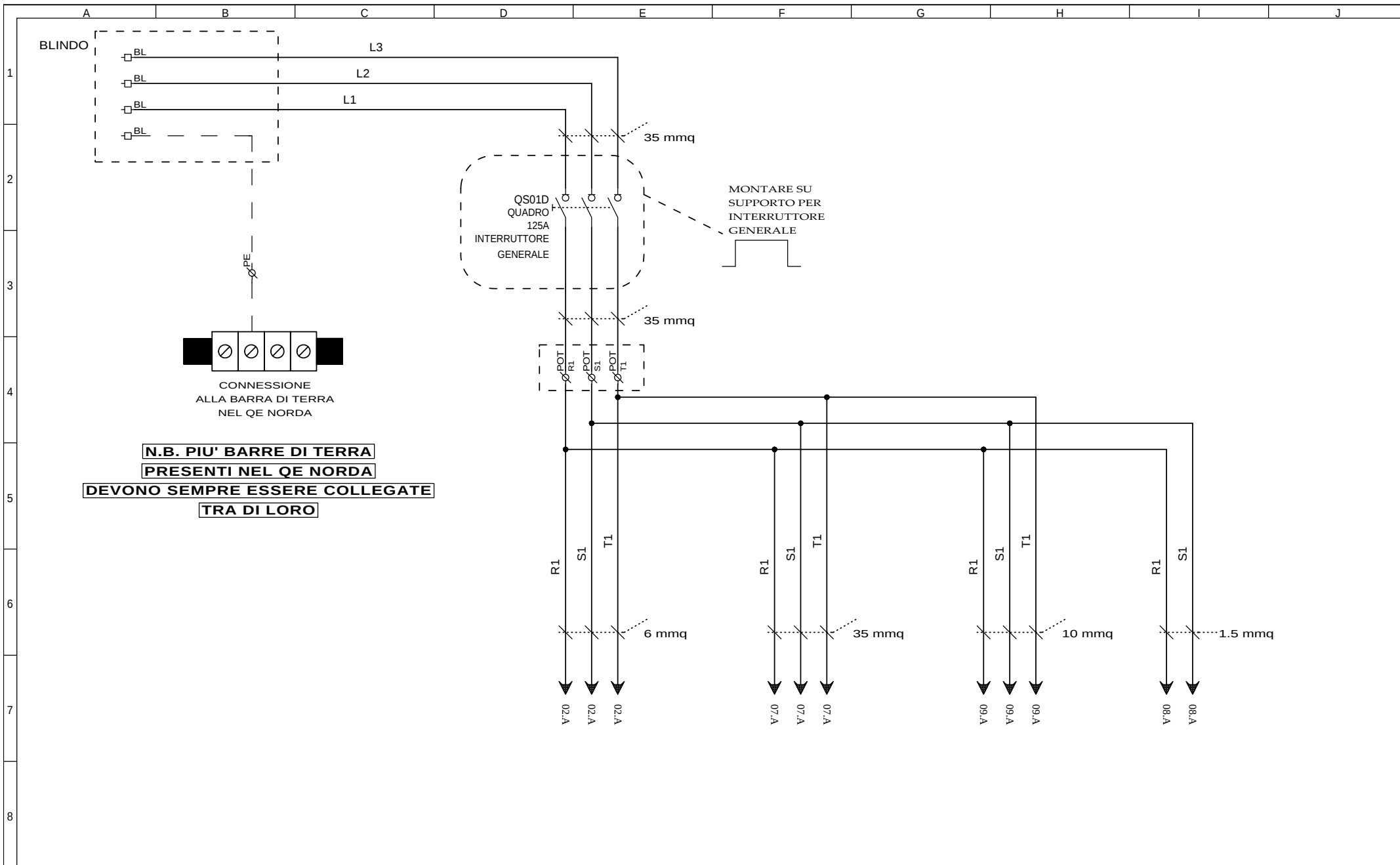
N° SHEET	TITLE	GROUP	MODIFICATIONS						
			1	2	3	4	5	6	7
23	XPLC	ZA=MORSETTIERE	00						
24	KL1	ZA=MORSETTIERE	00						
25	KL3	ZA=MORSETTIERE	00						
26	KL3	ZA=MORSETTIERE	00						
27	KL5	ZA=MORSETTIERE	00						
28	KL5	ZA=MORSETTIERE	00						
29	KL7	ZA=MORSETTIERE	00						
30	KL21	ZA=MORSETTIERE	00						
31	KL22	ZA=MORSETTIERE	00						
32	KL25	ZA=MORSETTIERE	00						
33	KL31	ZA=MORSETTIERE	00						
34	KL32	ZA=MORSETTIERE	00						
35	KL32	ZA=MORSETTIERE	00						
36	KL33	ZA=MORSETTIERE	00						
37	KL36	ZA=MORSETTIERE	00						
38	KL50	ZA=MORSETTIERE	00						
39	KL51	ZA=MORSETTIERE	00						
40	KL52	ZA=MORSETTIERE	00						
41	KL81	ZA=MORSETTIERE	00						
42	KL82	ZA=MORSETTIERE	00						
43	KL210	ZA=MORSETTIERE	00						
44	KL220	ZA=MORSETTIERE	00						
45	KL551	ZA=MORSETTIERE	00						
46	KL552	ZA=MORSETTIERE	00						
47	KL590	ZA=MORSETTIERE	00						
48	KL810	ZA=MORSETTIERE	00						
49	KL820	ZA=MORSETTIERE	00						
50	KL5505	ZA=MORSETTIERE	00						
02	CASSETTE	ZB=TABELLE	00						
03	CASSETTE	ZB=TABELLE	00						
04	CASSETTE	ZB=TABELLE	00						
05	CASSETTE	ZB=TABELLE	00						
06	CASSETTE	ZB=TABELLE	00						
07	CONNETTORI	ZB=TABELLE	00						
08	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
09	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
10	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
11	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
12	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
13	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
14	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						

N° SHEET	TITLE	GROUP	MODIFICATIONS						
			1	2	3	4	5	6	7
15	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
16	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
17	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
18	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
19	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
20	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
21	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
22	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
23	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
24	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
25	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
26	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
27	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
28	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
29	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
30	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
31	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
32	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
33	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
34	DISTINTA MATERIALE NORDA	ZB=TABELLE	00						
00	709800010_TARGHETTE NOME ASSE	ZB=TARGHE	00						
01	TARGHE IMPIANTO	ZB=TARGHE	00						
02	4580/E100_TARGHETTE ROSSE IMPIANTO	ZB=TARGHE	00						
07	709800020	ZB=TARGHE							
08	709800030	ZB=TARGHE							
09	LISTA TARGHETTE PULSANTIERA	ZB=TARGHE	00						
10	LISTA TARGHETTE PULSANTIERA	ZB=TARGHE	00						
11	LISTA TARGHETTE PULSANTIERA	ZB=TARGHE	00						
12	LISTA TARGHETTE PULSANTIERA	ZB=TARGHE	00						
		ZL=LAYOUT	00						
00	LAY-OUT IMPIANTO	ZL=LAYOUT	00						
01	LAY-OUT CAVI TRF	ZL=LAYOUT	00						
02	LAY-OUT CAVI DESTACKER E TAVOLE	ZL=LAYOUT	00						
03	LAY-OUT CAVI NASTRO DI CARICO	ZL=LAYOUT	00						
04	LAY-OUT CAVI NASTRO DI CARICO	ZL=LAYOUT							
05	LAY-OUT CAVI MOTORI	ZL=LAYOUT	00						
10	WIRING DIAGRAM FC PROTEZIONI	ZL=LAYOUT	00						
01	NOTE	ZZ=NOTE	00						
02	NOTE	ZZ=NOTE	00						
03	NOTE	ZZ=NOTE	00						

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER		05	
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C. NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: 1=INDICE INDICE 2 COLONNE		04 05	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011	



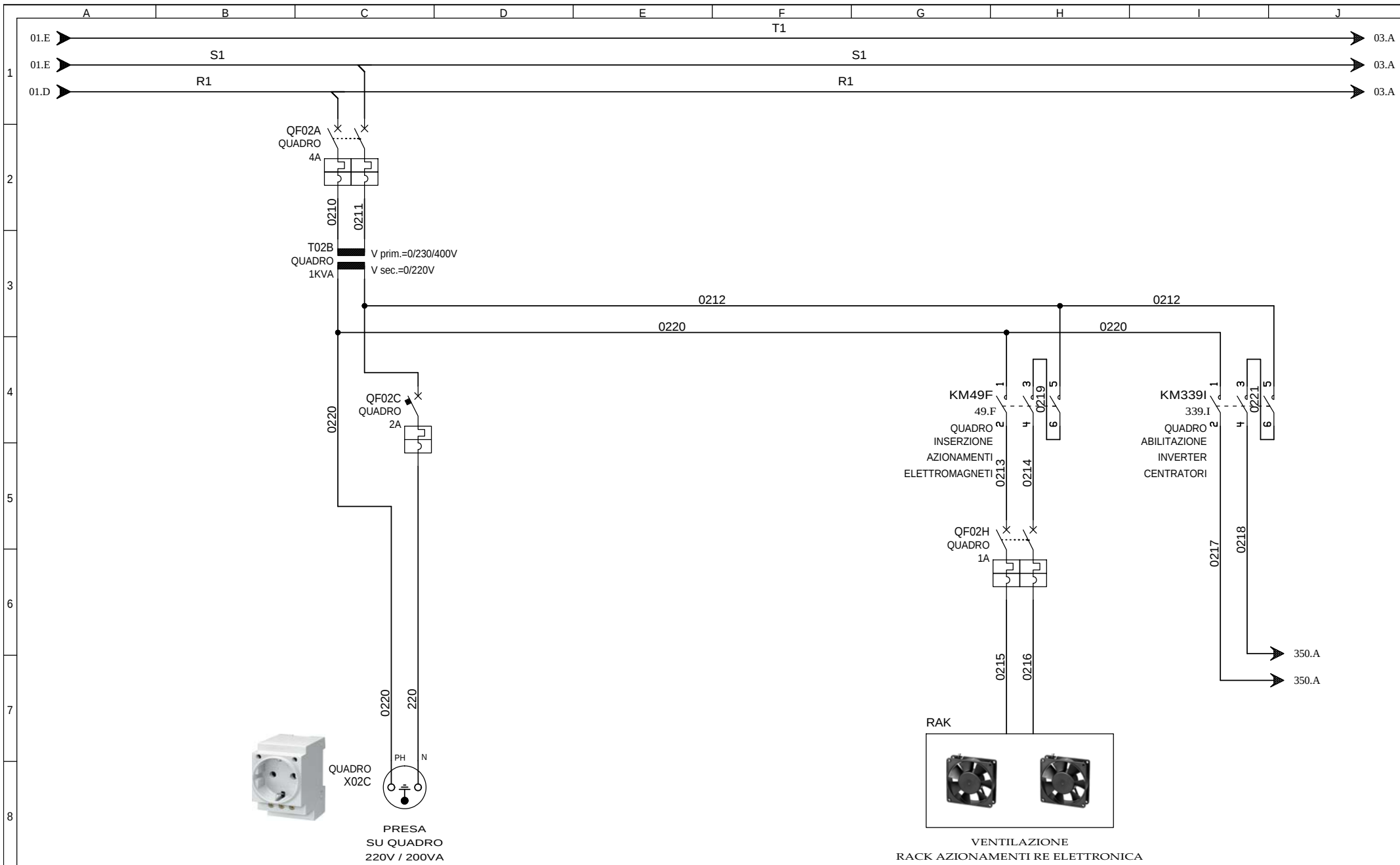
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET 01
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER	
				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81	
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	A=ALIMENTAZIONI INTERRUTTORE GENERALE	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE: 06/12/2011



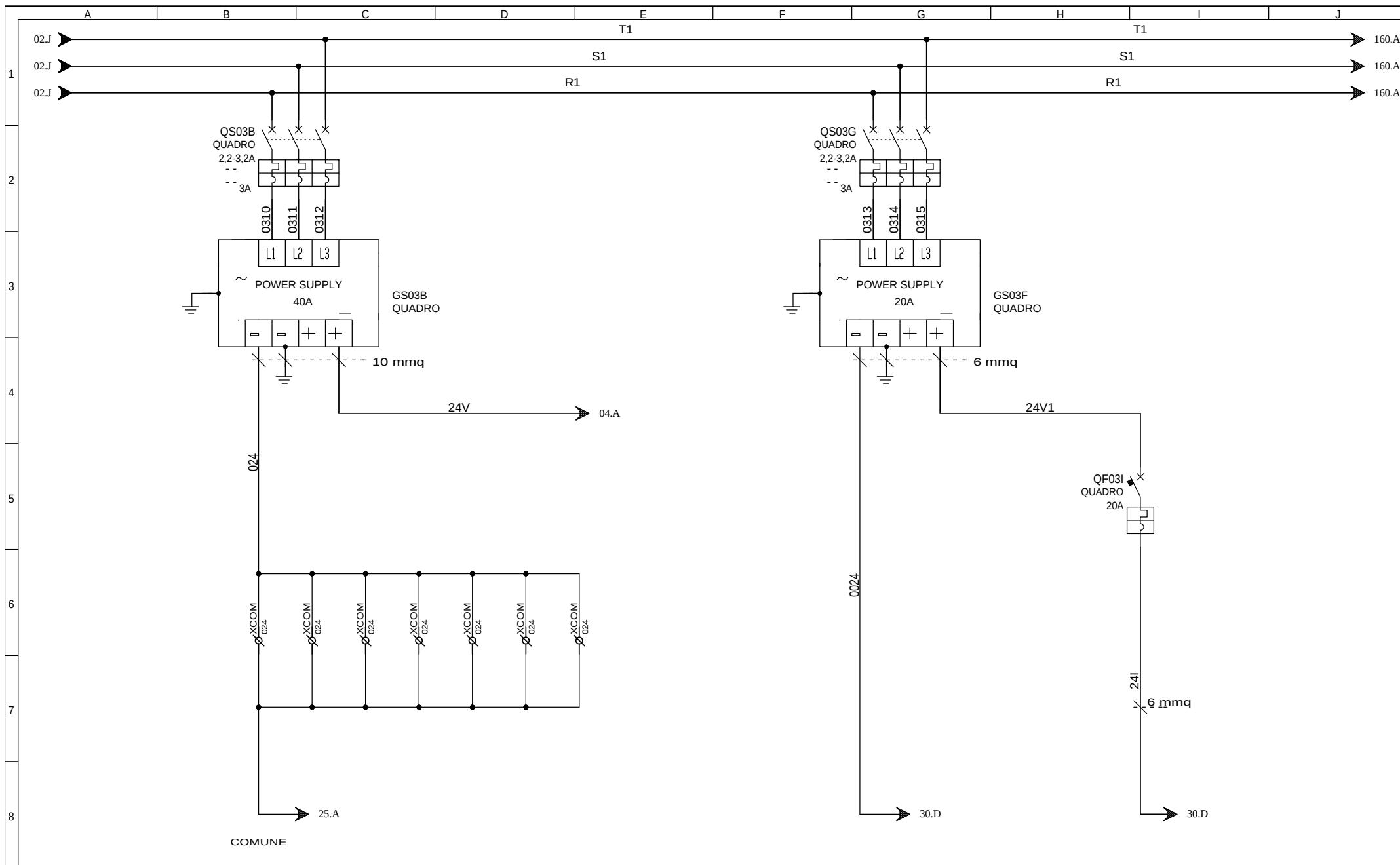
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
							CUSTOM.: P.M.C.		NUMBER:4580/81		
00	08/10/2007	M.MAGNANI	PRIMA STESURA				TITLE: A=ALIMENTAZIONI				
01	03/06/2008	M.MAGNANI	FINE INSTALLAZIONE	01	15/01/2014 M.Magnani		DISTRIBUZIONE 220V				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	01 ◀ ▶ 03	

NORDA

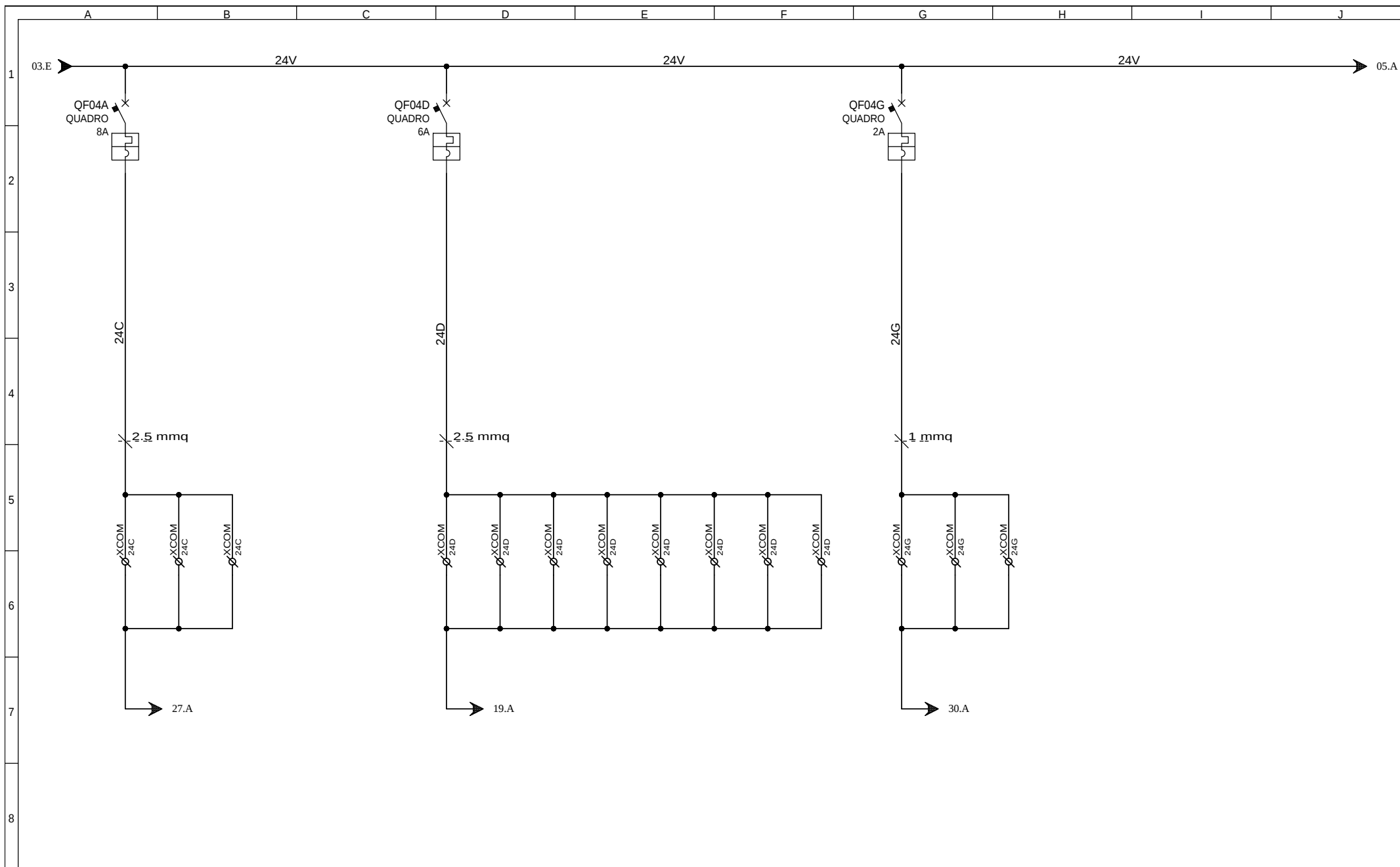
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.		NUMBER:4580/81	
00	06/12/2011	N.VITIELLO	PRIMA STESURA	01	15/01/2014 M.Magnani		TITLE: A=ALIMENTAZIONI DISTRIBUZIONE 24V			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	
									02 ◀ ▶ 04	



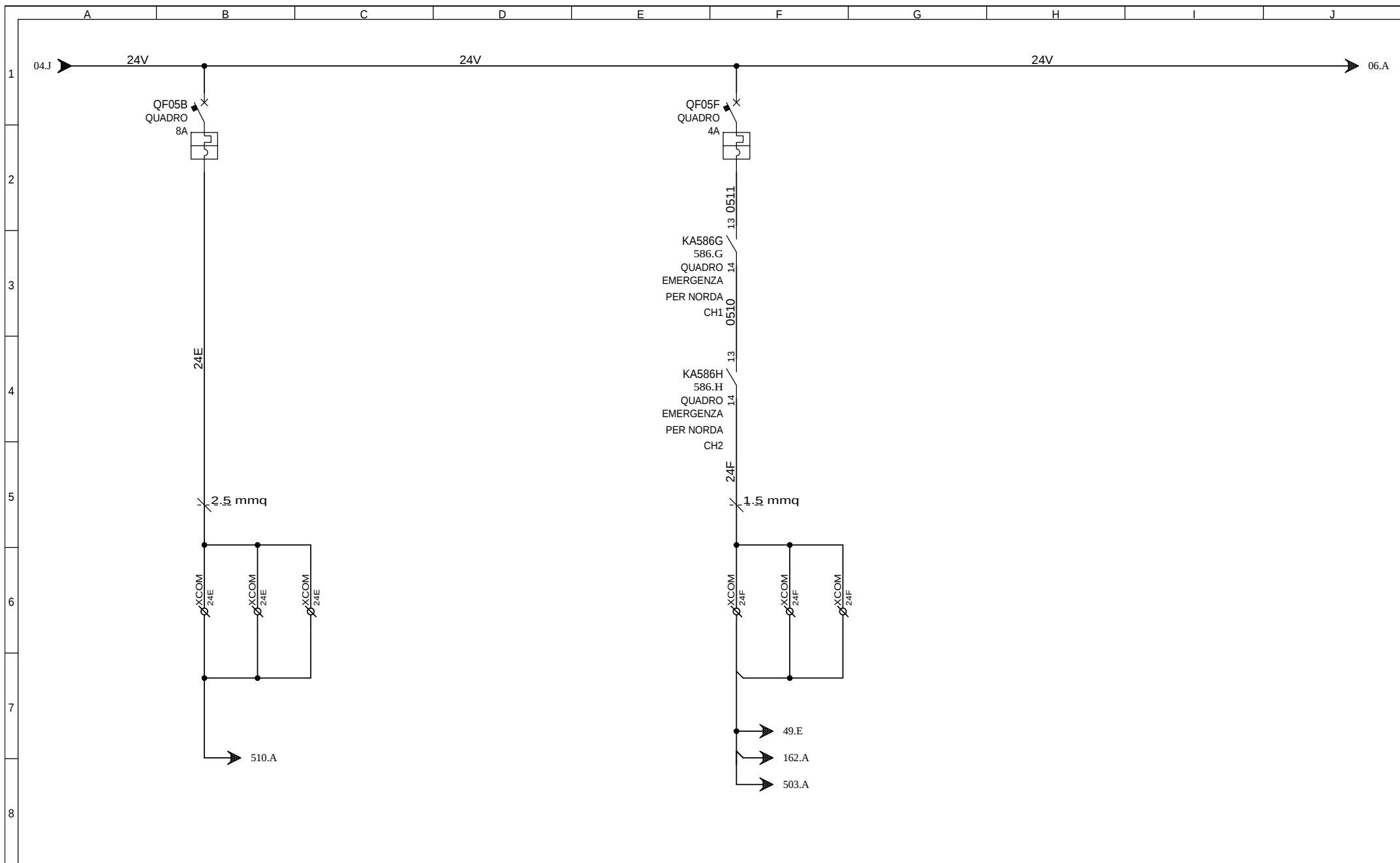
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				00	06/12/2011 M.MAGNANI		MACHINE:	TRF 50/3+DESTACKER			
							CUSTOM.:	P.M.C.	NUMBER:	4580/81	
				01	15/01/2014 M.Magnani		TITLE:	A=ALIMENTAZIONI DISTRIBUZIONE 24V			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.:	M.MAGNANI	DATE:	06/12/2011	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN				03	◀▶	05



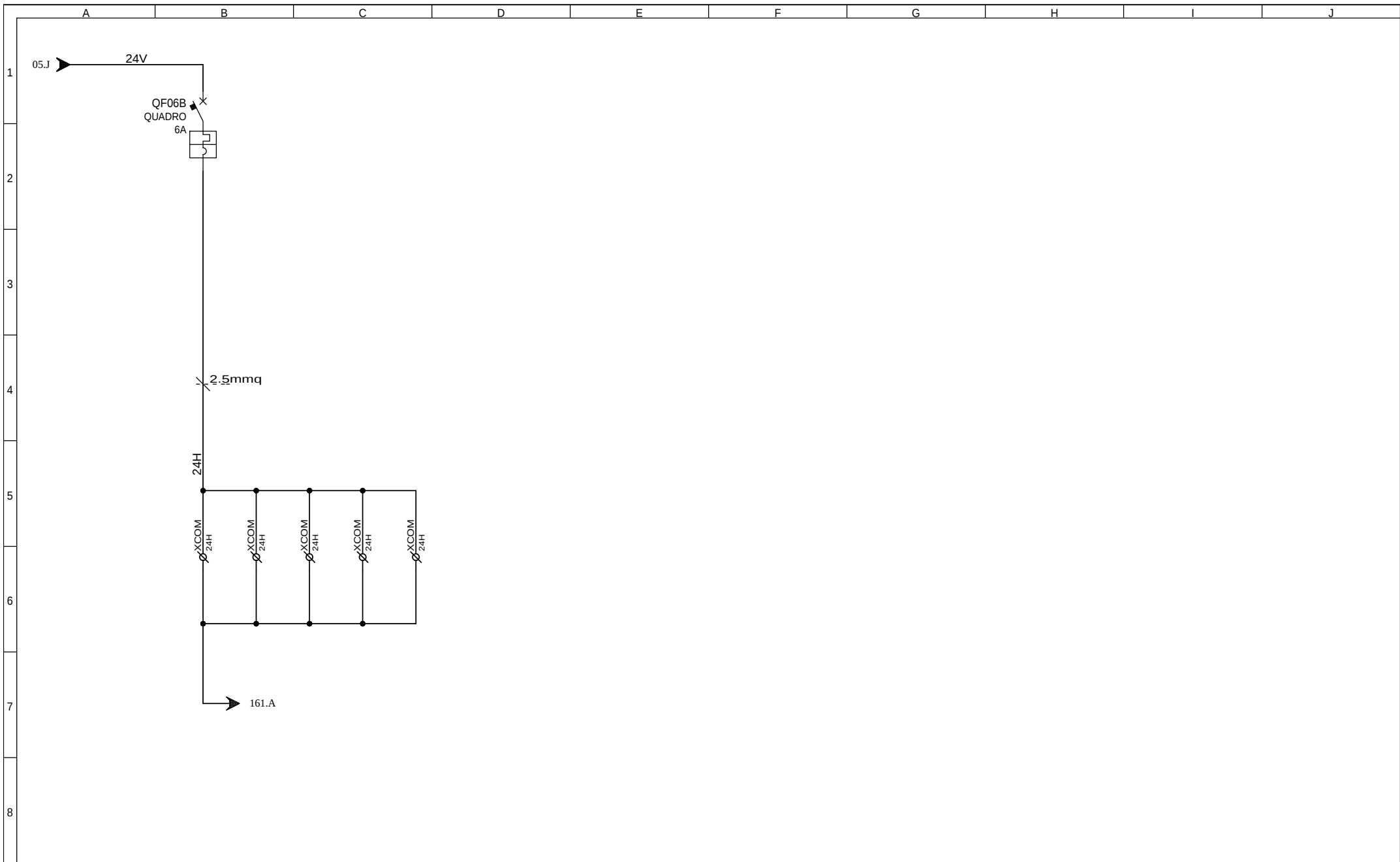
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
							CUSTOM.: P.M.C.		NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: A=ALIMENTAZIONI DISTRIBUZIONE 24V				
00	06/12/2011	N.VITIELLO	PRIMA STESURA								
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011	04	06	



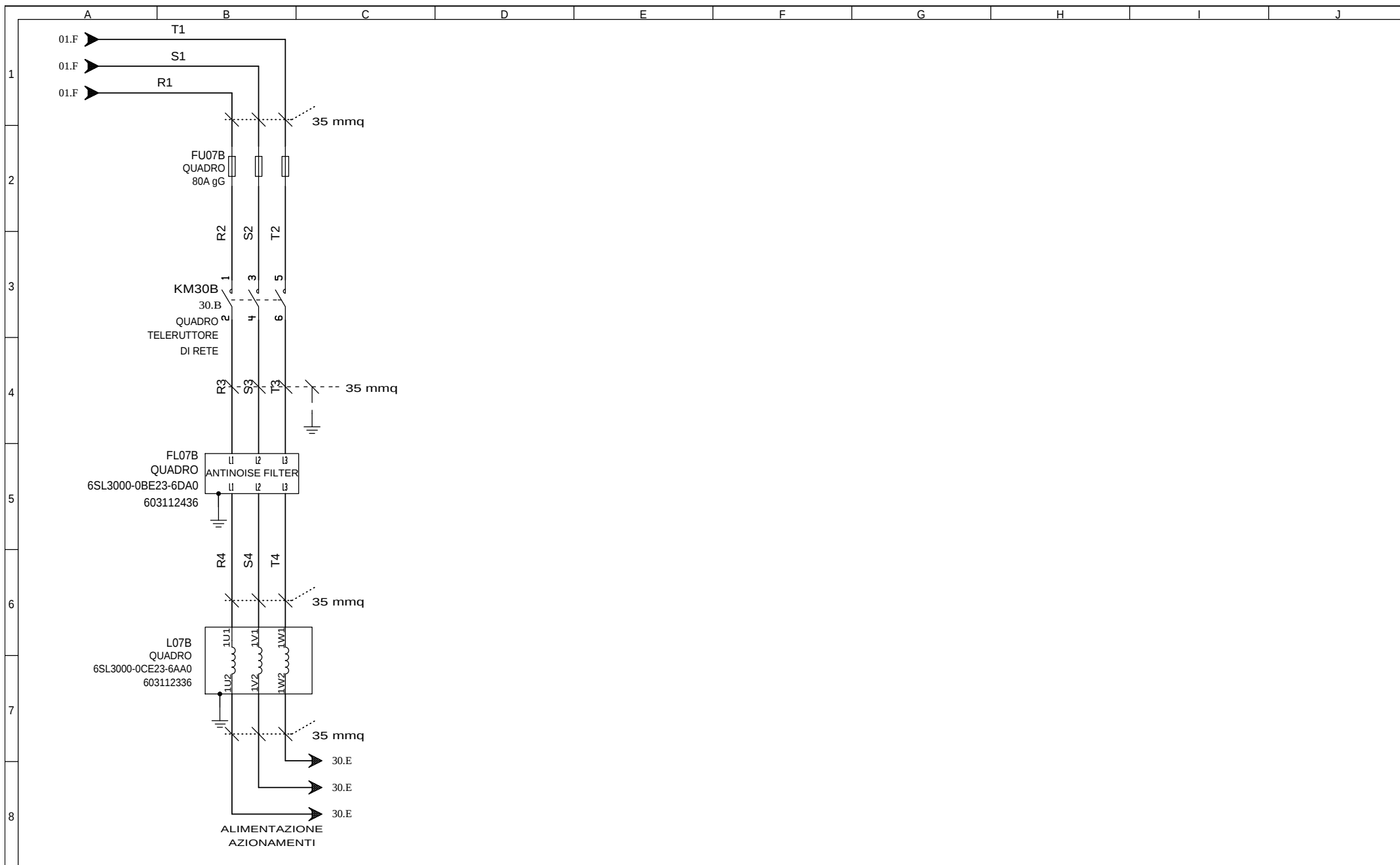
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.	NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: A=ALIMENTAZIONI DISTRIBUZIONE 24V			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					



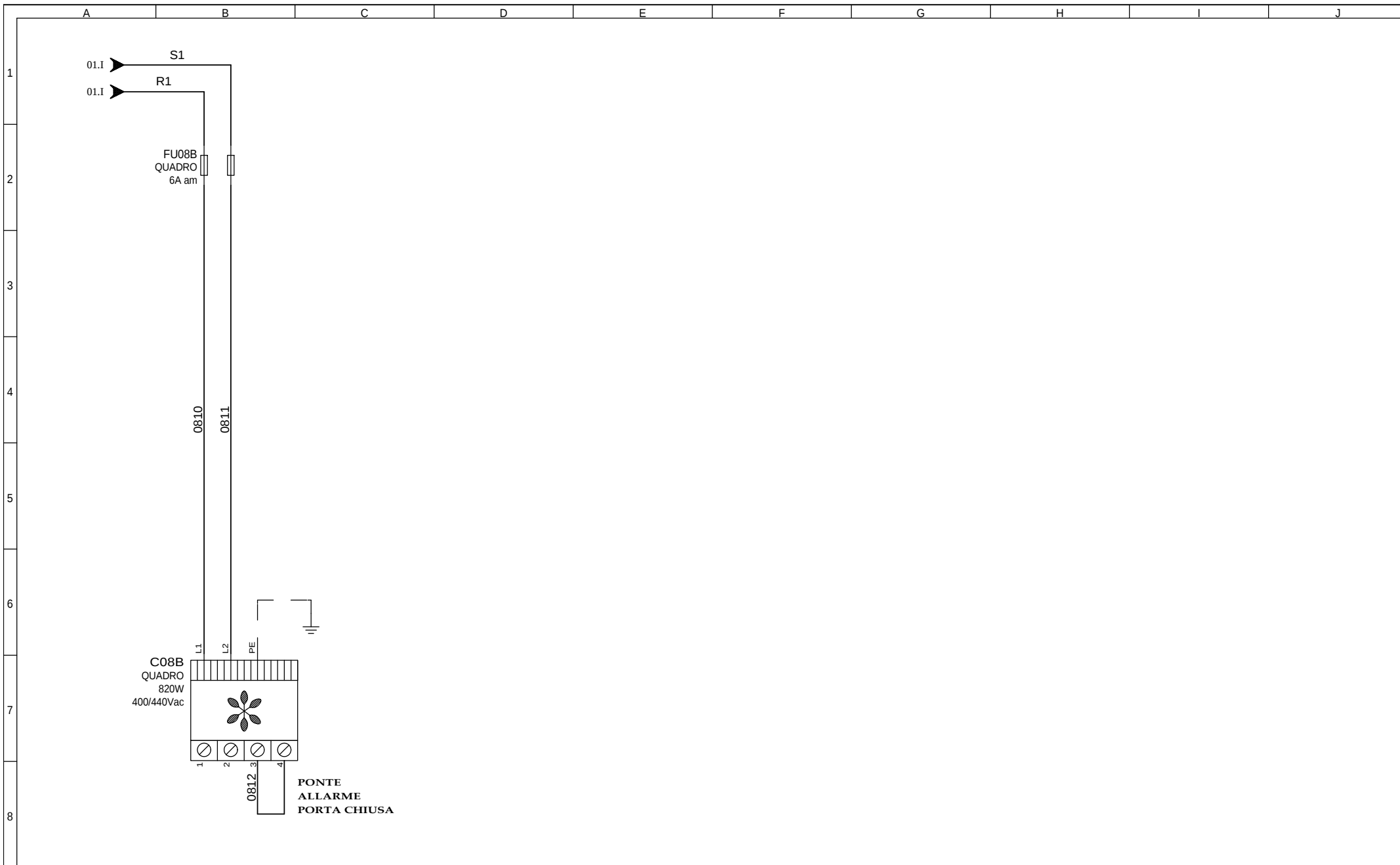
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER					
							CUSTOM.: P.M.C.		NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA	01	15/01/2014 M.Magnani		TITLE: A=ALIMENTAZIONI ALIMENTAZIONE AZIONAMENTI					
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011		06	◀▶



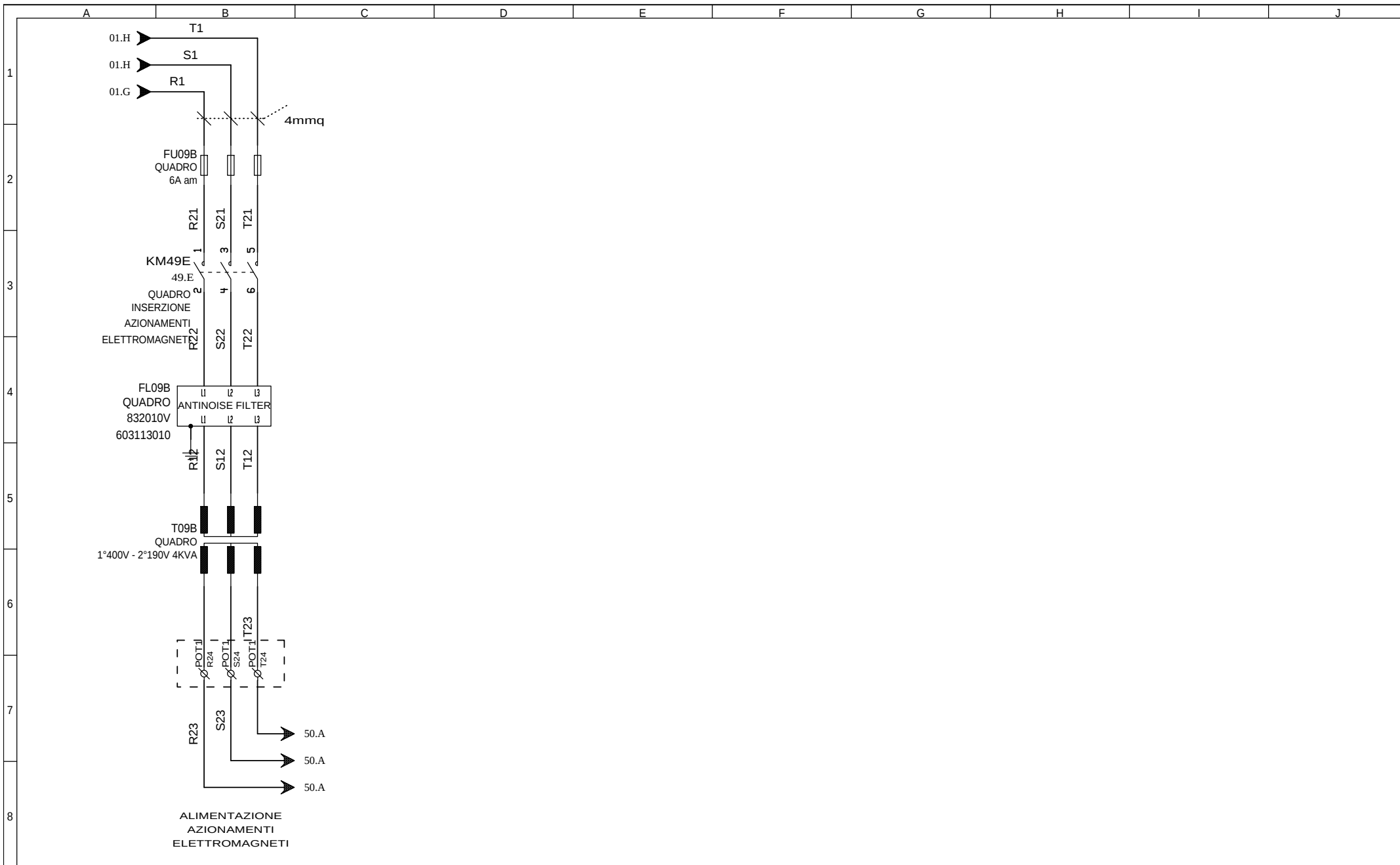
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81	
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: A=ALIMENTAZIONI CONDIZIONATORE			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	07 ◀ ▶ 09



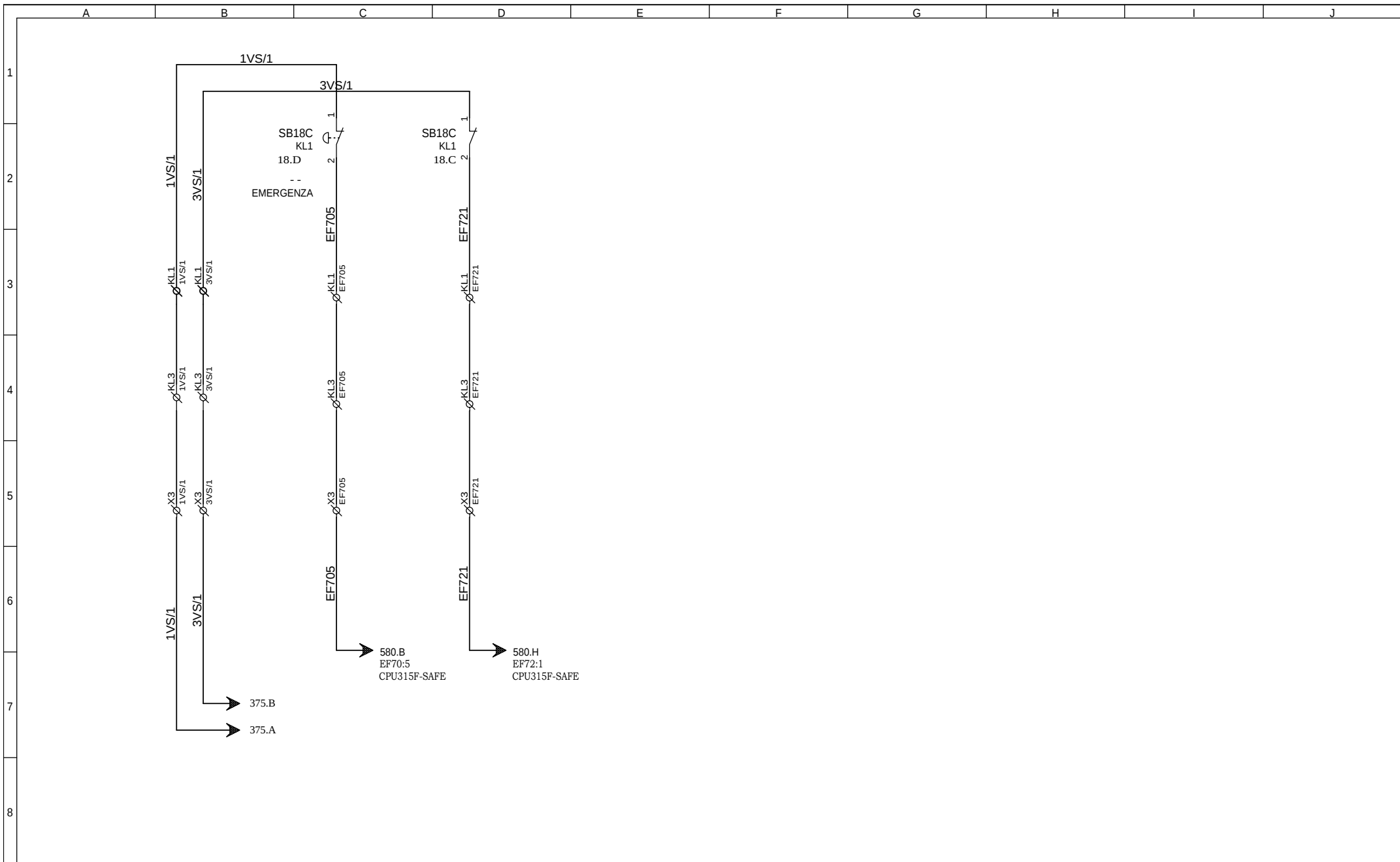
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
							CUSTOM.: P.M.C.		NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: A=ALIMENTAZIONI				
00	06/12/2011	N.VITIELLO	PRIMA STESURA				ALIMENTAZIONE AZIONAMENTI ELETTROMAGNETI				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011			
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NORDA

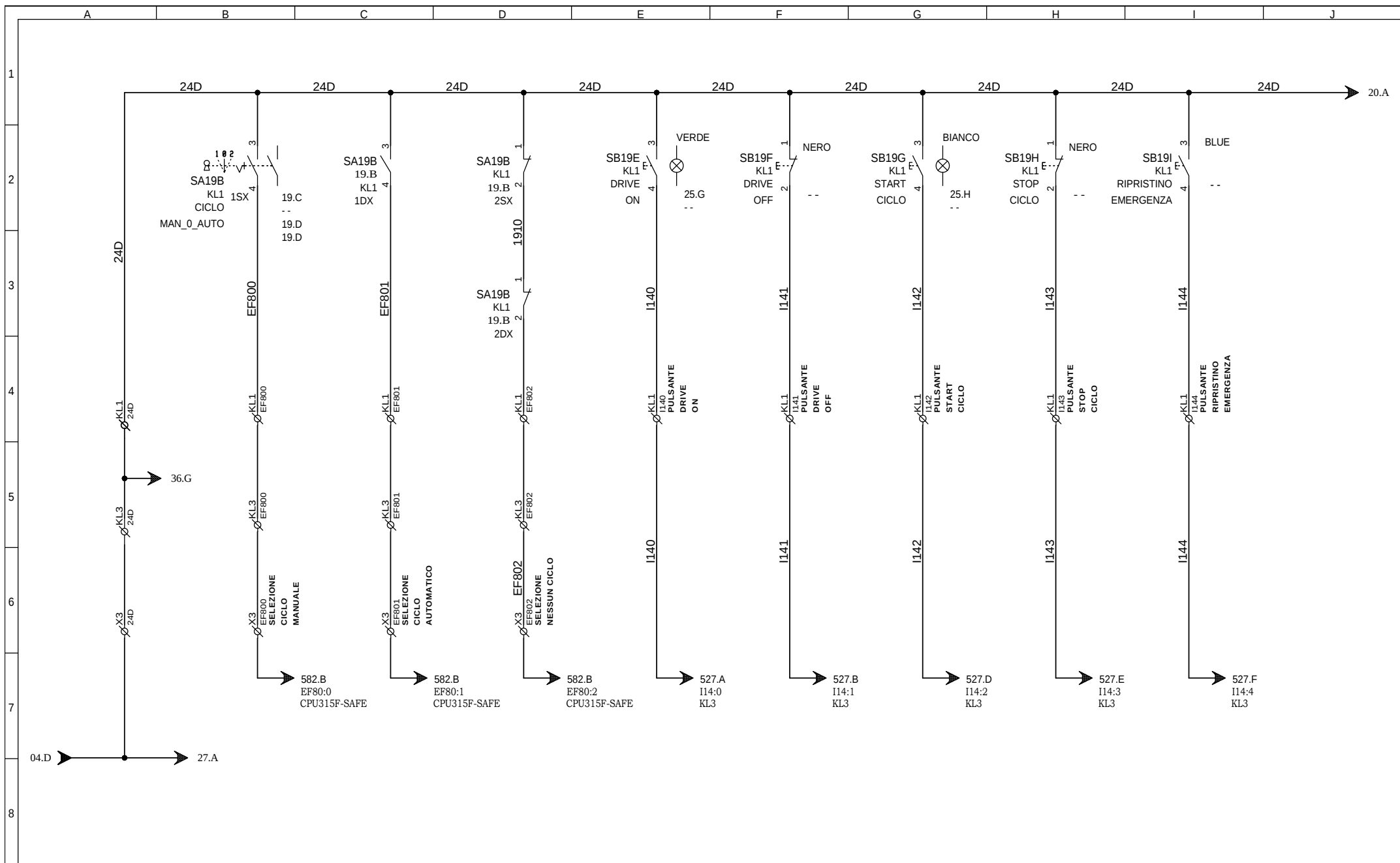
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							CUSTOM.: P.M.C.	NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: E=COMANDI CICLO EMERGENZA PULSANTIERA KL1			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	



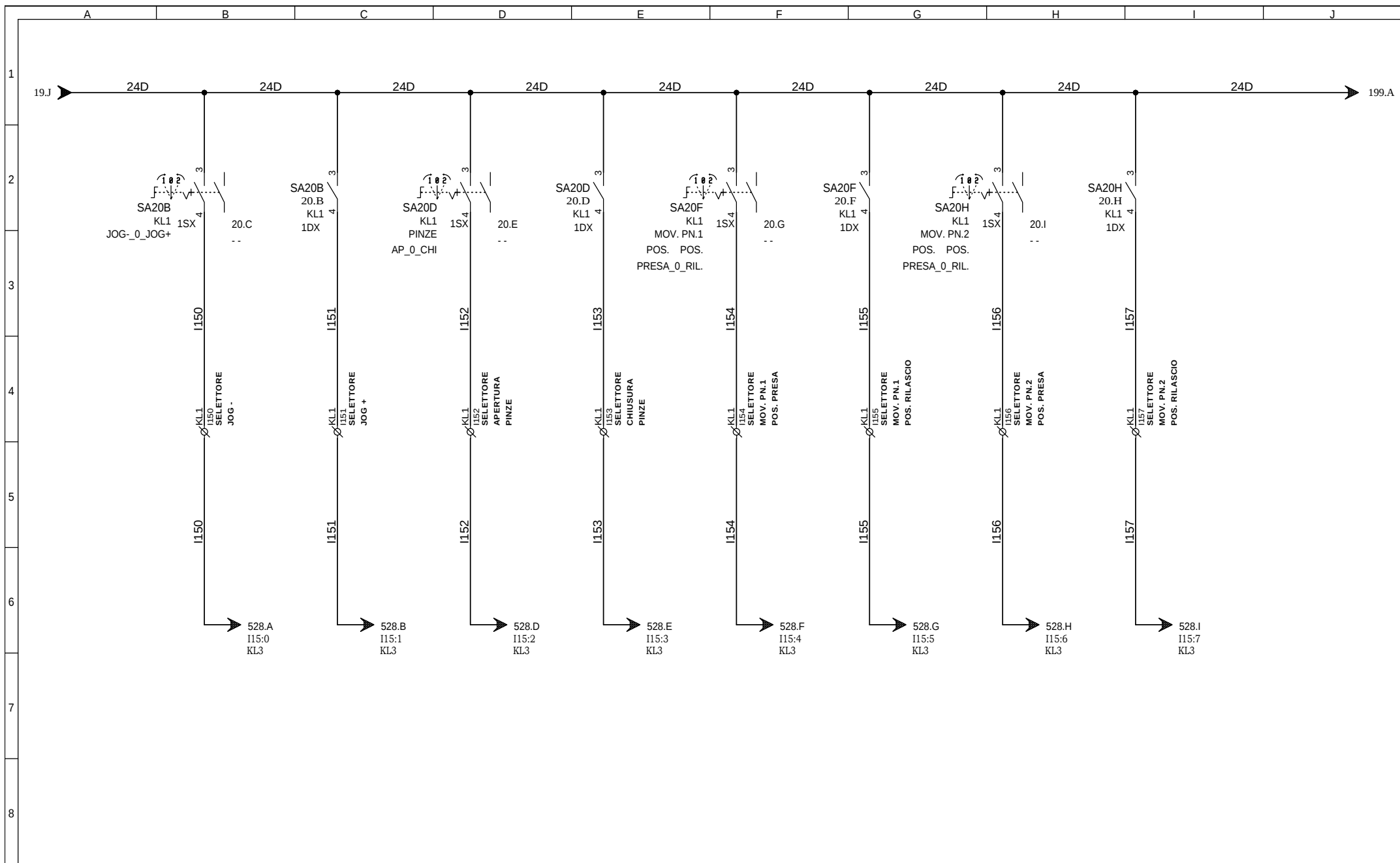
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	19
00	06/12/2011	N.VITIELLO	PRIMA STESURA	00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
01	15/01/2014	M.Magnani	MODIFICATION	01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C.	NUMBER:	4580/81
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	TITLE:		E=COMANDI CICLO COMANDI PULSANTIERA KL1	
						DIS.:	M.MAGNANI	DATE:	06/12/2011



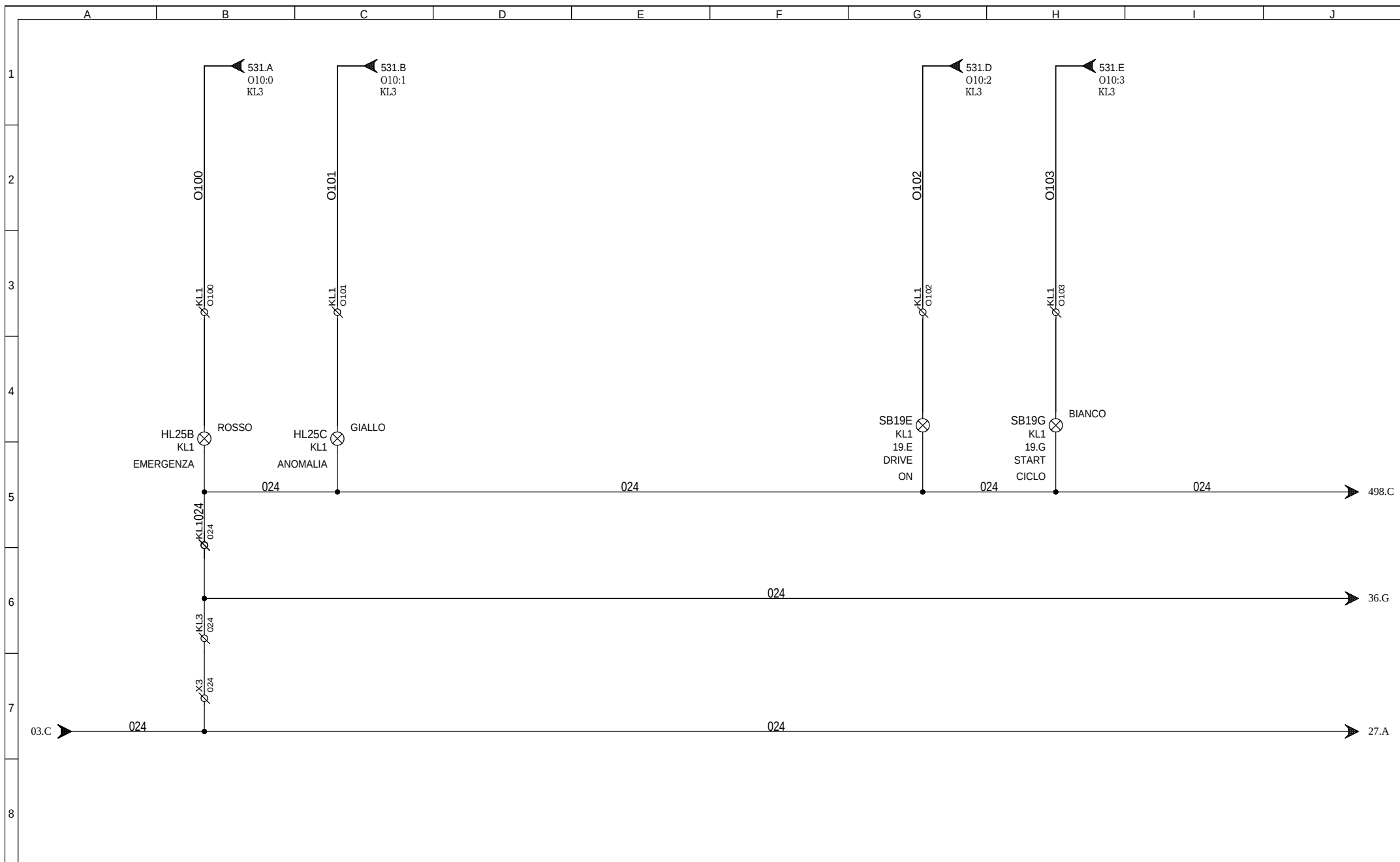
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
							CUSTOM.: P.M.C.		NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: E=COMANDI CICLO COMANDI PULSANTIERA KL1				
00	06/12/2011	N.VITIELLO	PRIMA STESURA								
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011	19	25	



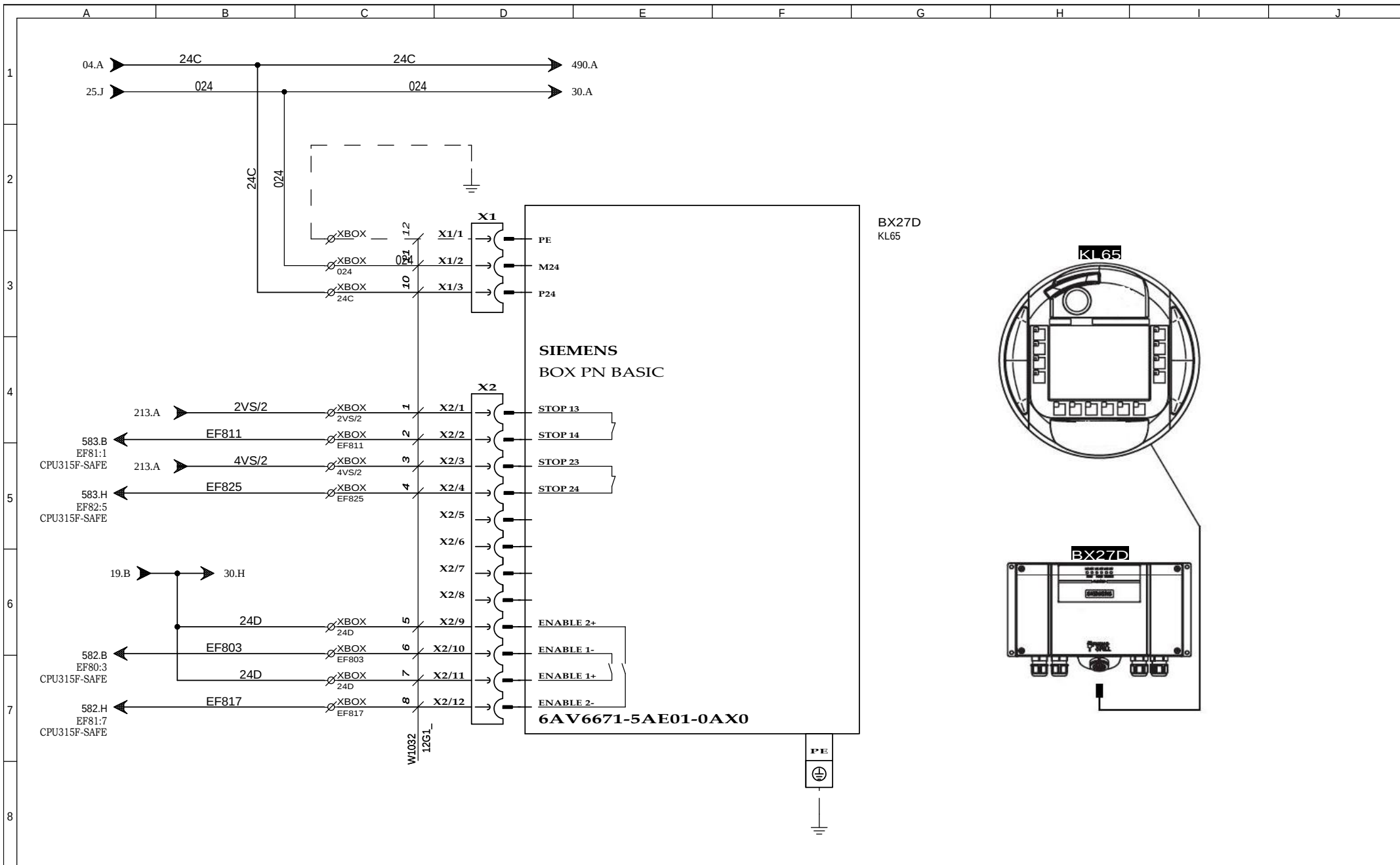
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							CUSTOM.: P.M.C.		NUMBER:4580/81		
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00	06/12/2011	N.VITIELLO	PRIMA STESURA								
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011	20	27	



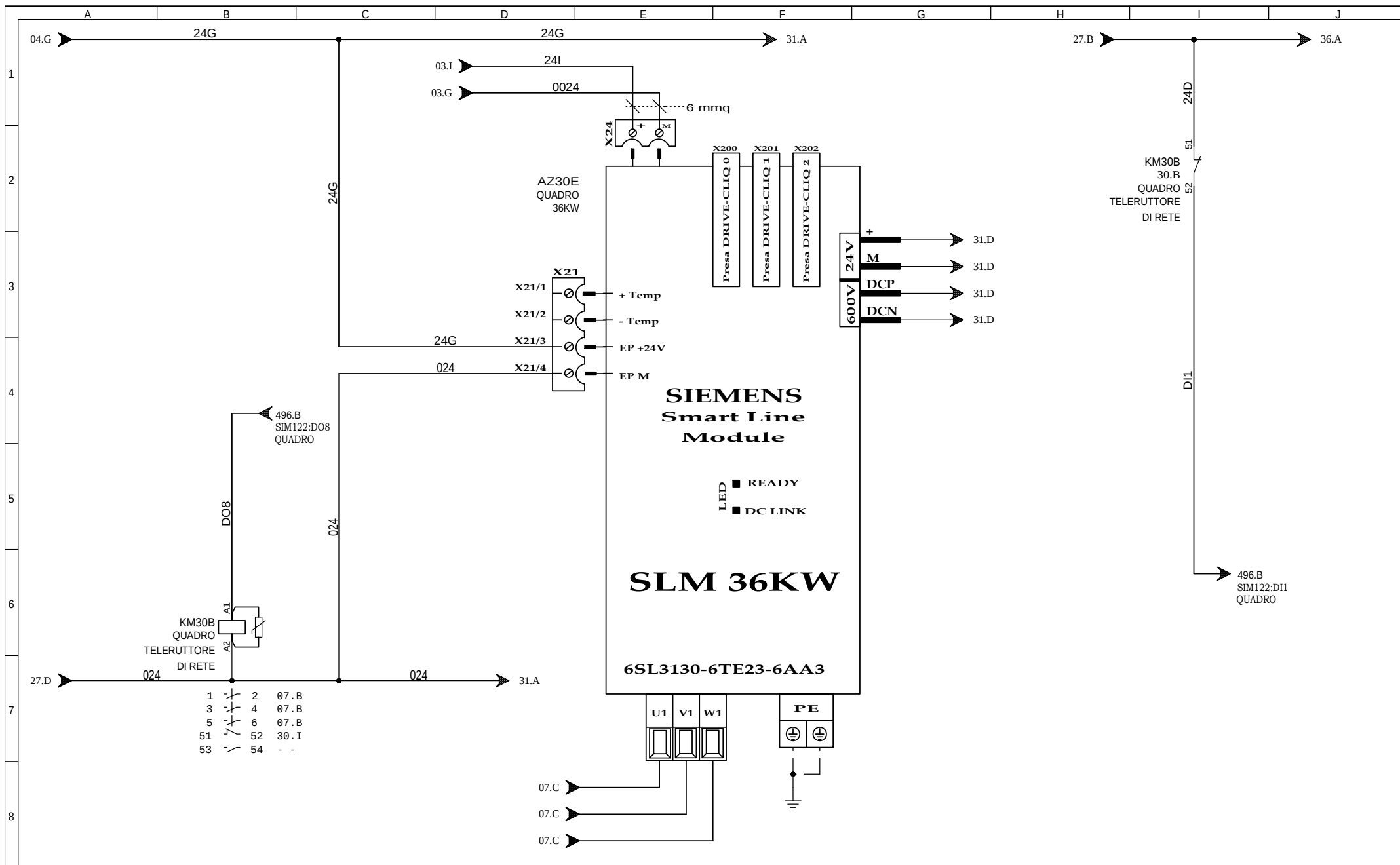
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							CUSTOM.: P.M.C.		NUMBER:4580/81			
				01	15/01/2014 M.Magnani		TITLE: E=COMANDI CICLO TEACH-IN					
00	06/12/2011	N.VITIELLO	PRIMA STESURA									
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011				
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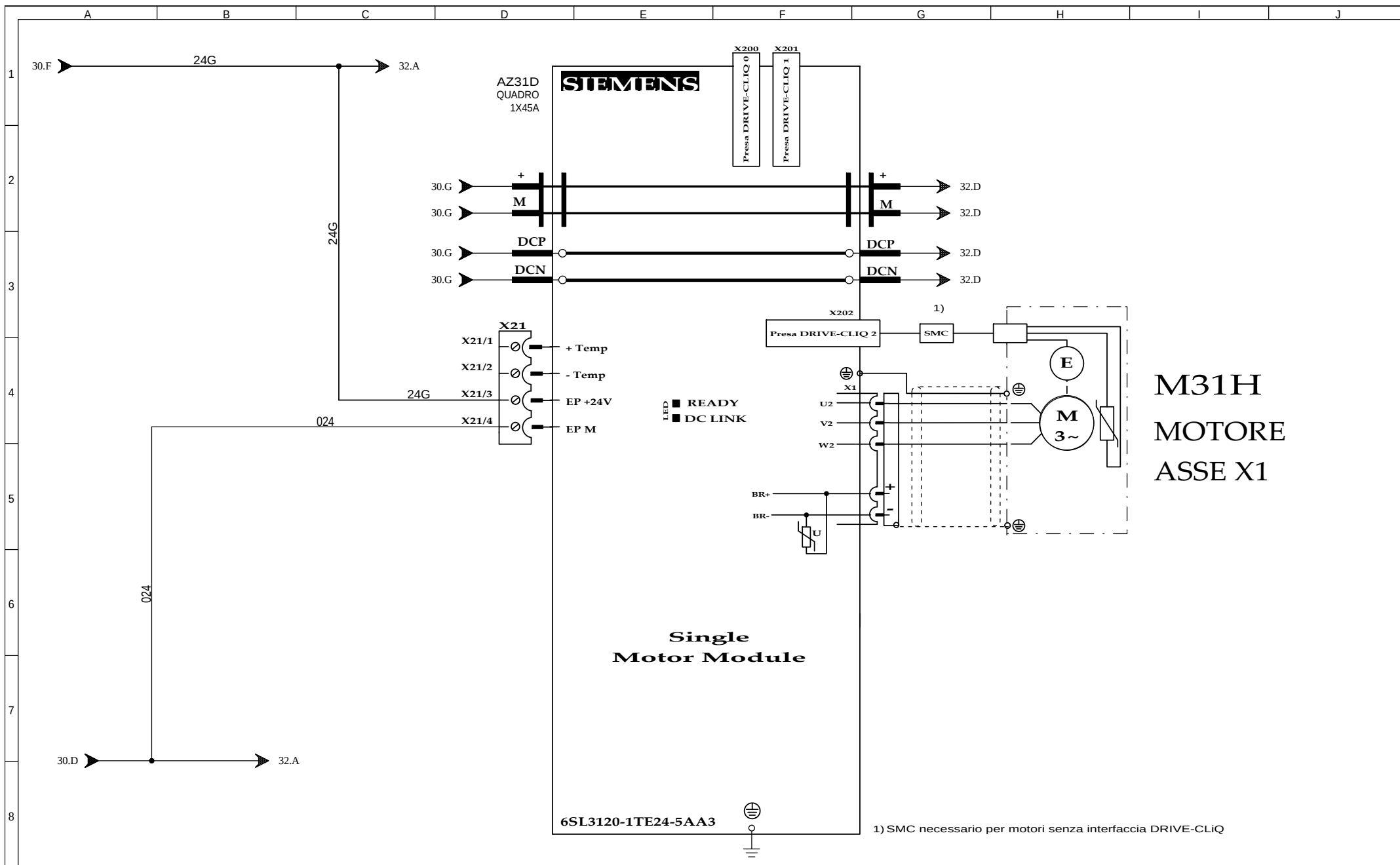
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	30
00	06/12/2011	N.VITIELLO	PRIMA STESURA	00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
01	15/01/2014	M.Magnani		01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C.	NUMBER:	4580/81
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	TITLE:	F=AZIONAMENTI SMART LINE MODULE	DIS.:	M.MAGNANI
							DATE:	06/12/2011	



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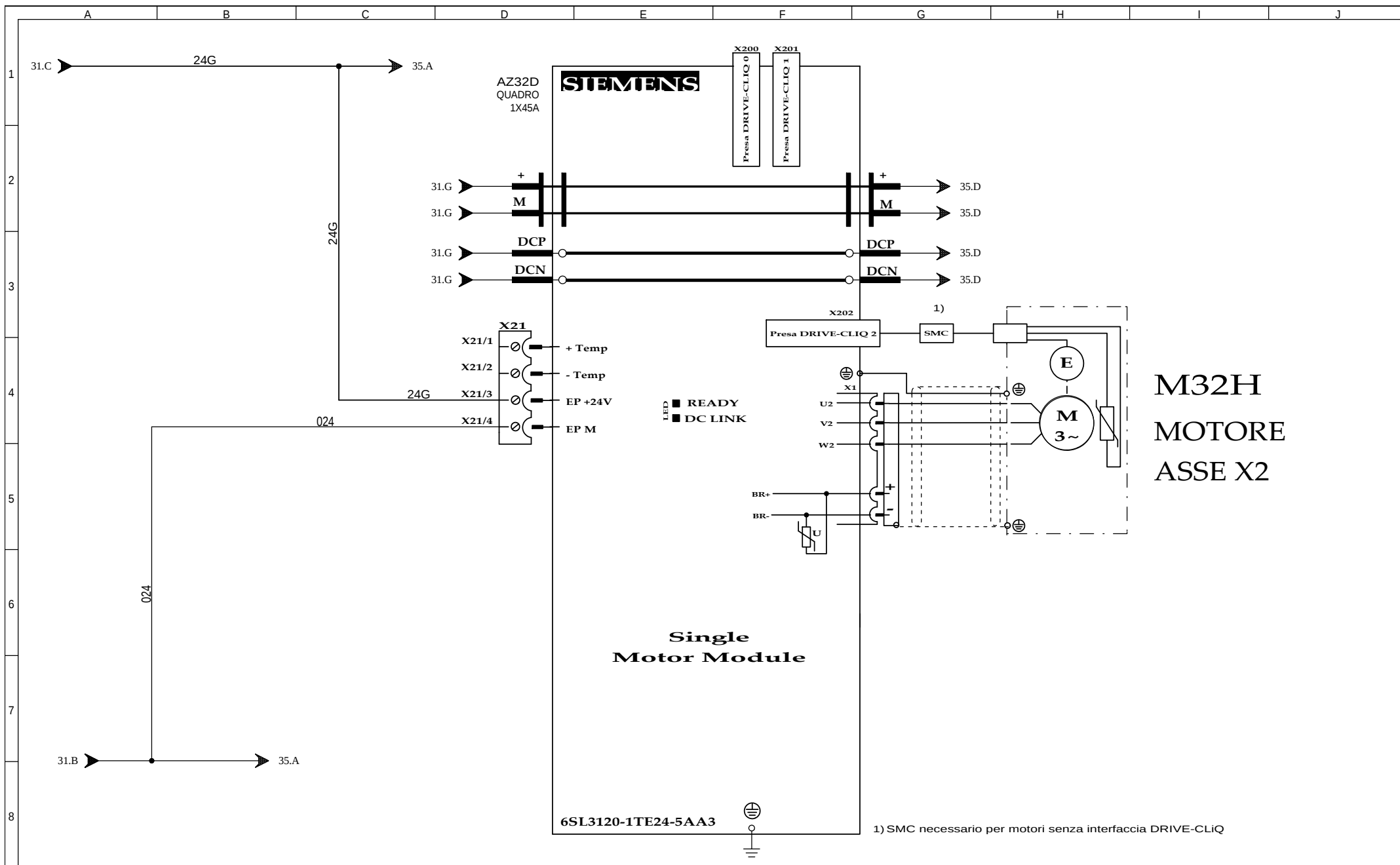


M31H
MOTORE
ASSE X1

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							CUSTOM.: P.M.C.		NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: F=AZIONAMENTI MOTOR MODULE ASSE X1				
00	06/12/2011	N.VITIELLO	PRIMA STESURA							30	32
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011			



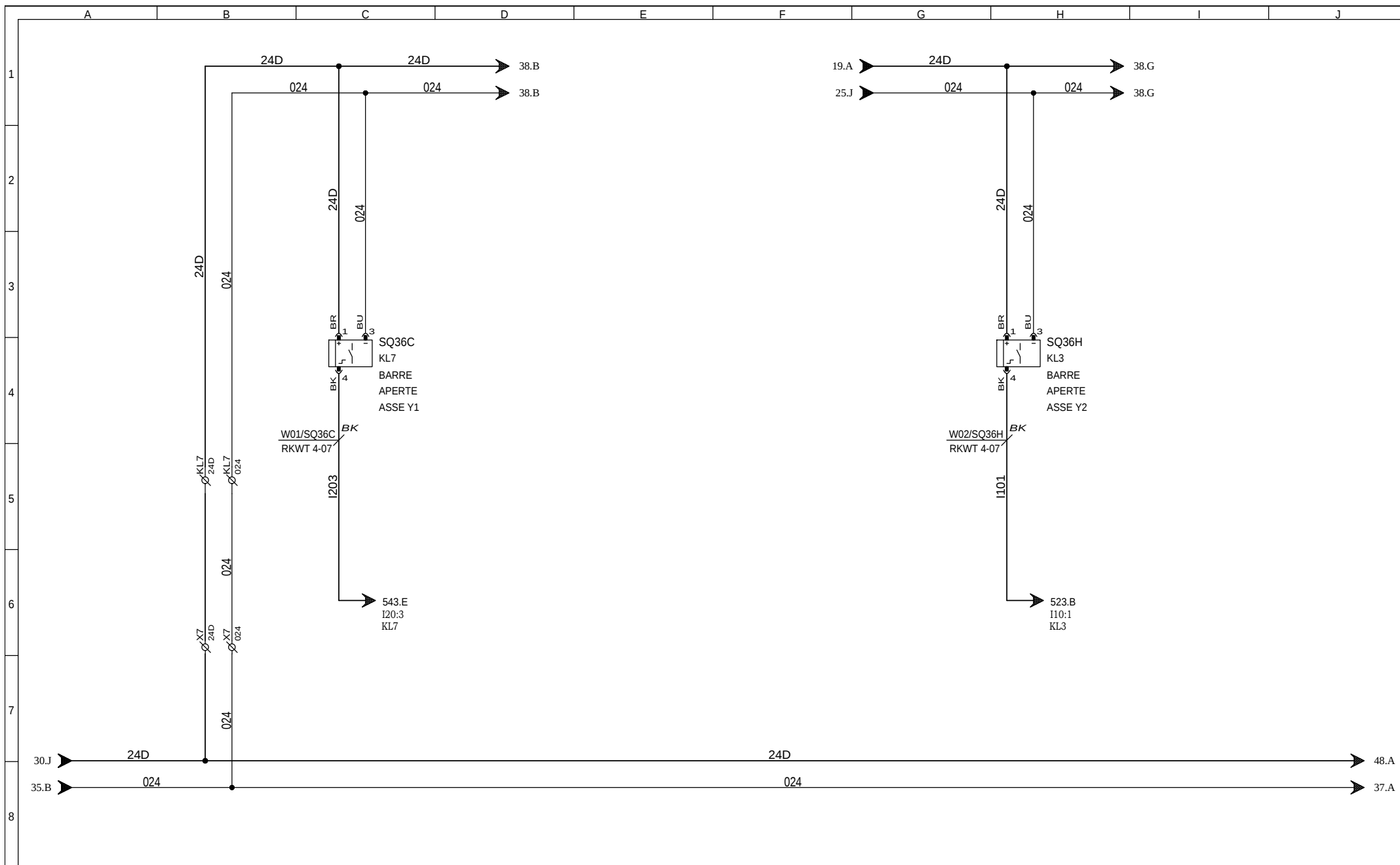
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: F=AZIONAMENTI MOTOR MODULE ASSE X2			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011	31 ◀ ▶ 35	



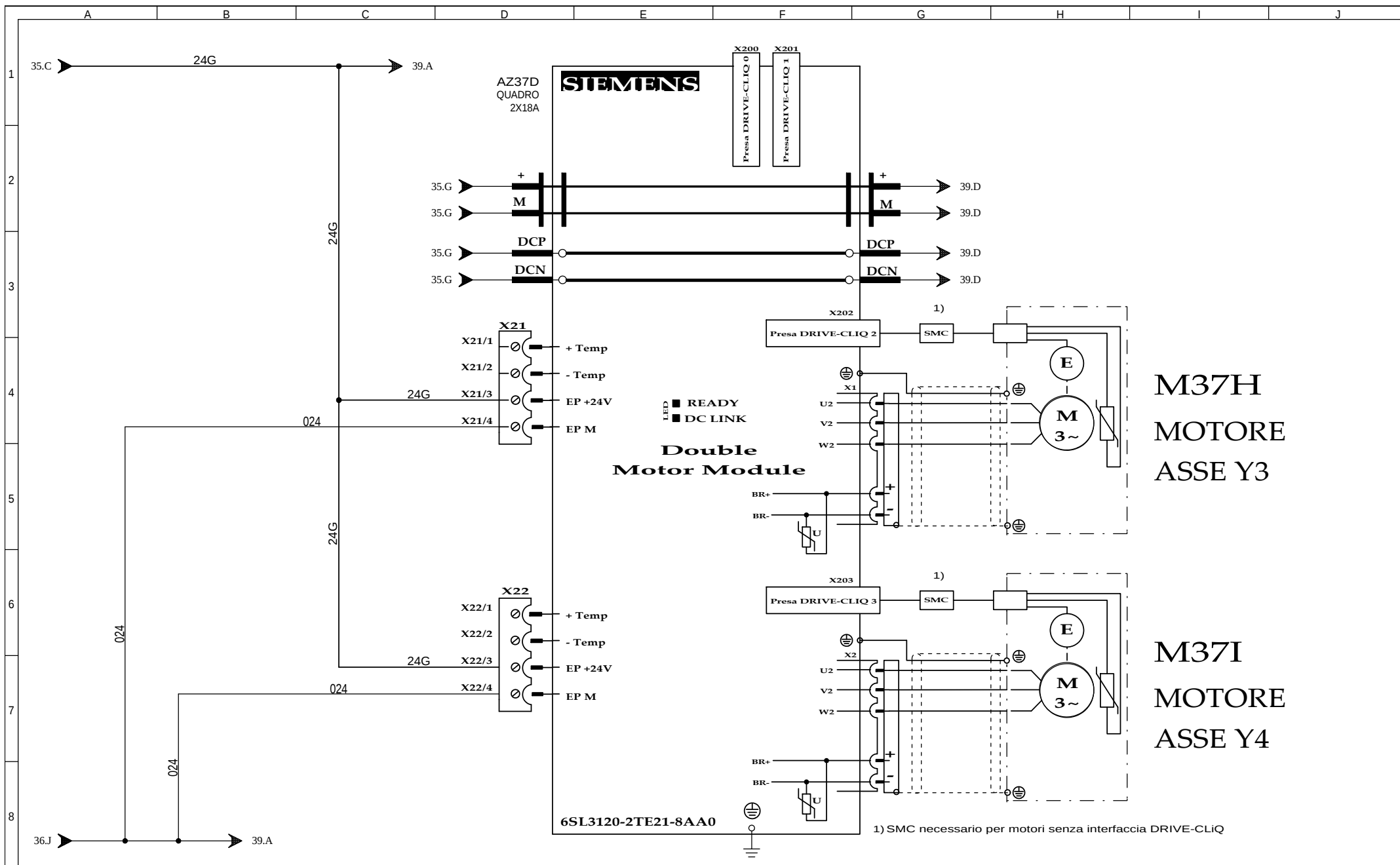
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM			SHEET	36
00	06/12/2011	N.VITIELLO	PRIMA STESURA	00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER			
01	15/01/2014	M.Magnani		01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C.	NUMBER:4580/81		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	TITLE:	F=AZIONAMENTI SENSORI ASSI Y1 - Y2			
						DIS.:	M.MAGNANI	DATE:	06/12/2011	



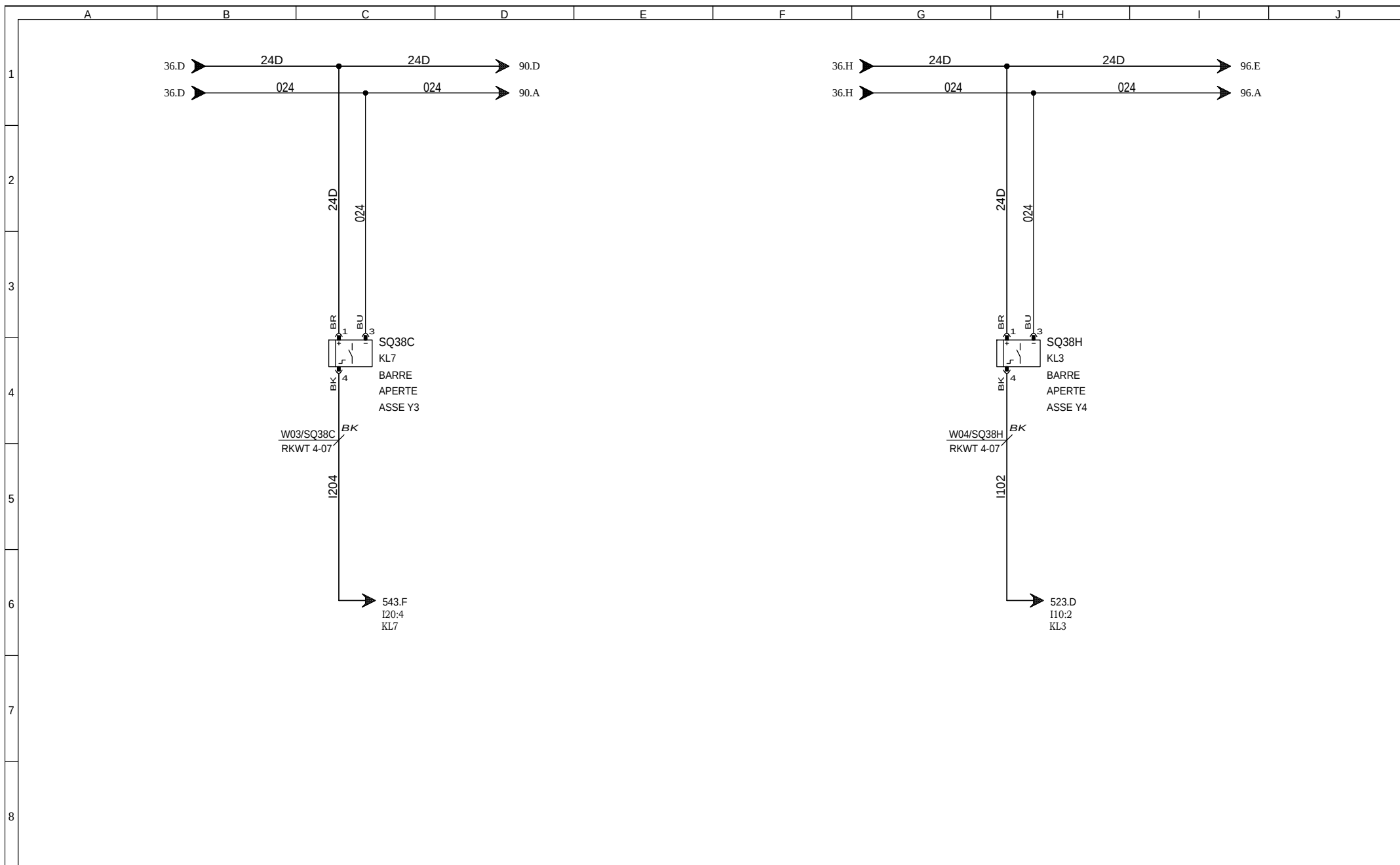
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	37
00	06/12/2011	N.VITIELLO	PRIMA STESURA	00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
01	15/01/2014	M.Magnani		01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C.	NUMBER:	4580/81
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	TITLE:	F=AZIONAMENTI MOTOR MODULE ASSI Y3 - Y4	DIS.:	M.MAGNANI
							DATE:	06/12/2011	



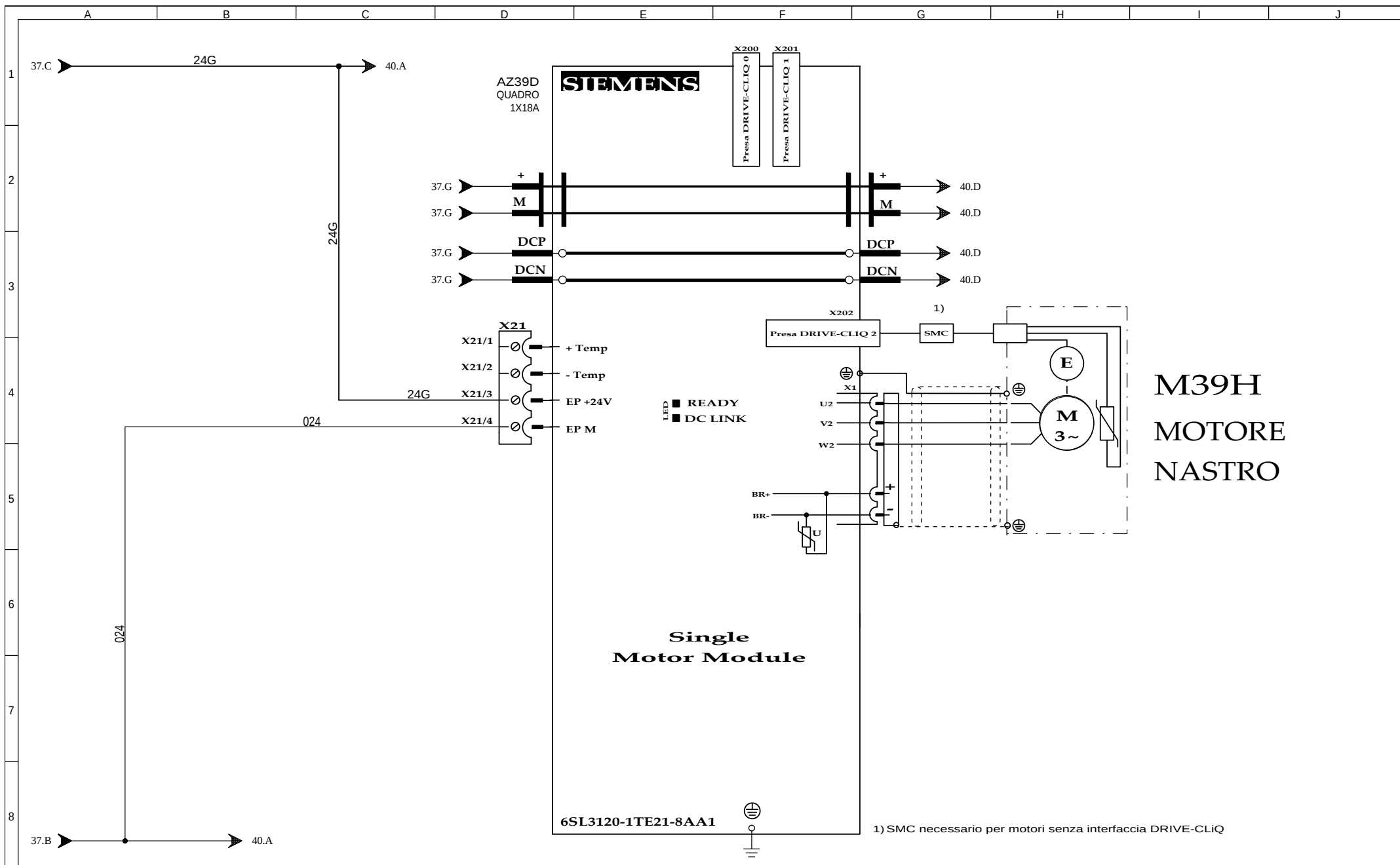
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: F=AZIONAMENTI SENSORI ASSI Y3 - Y4				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	37	◀ ▶ 39



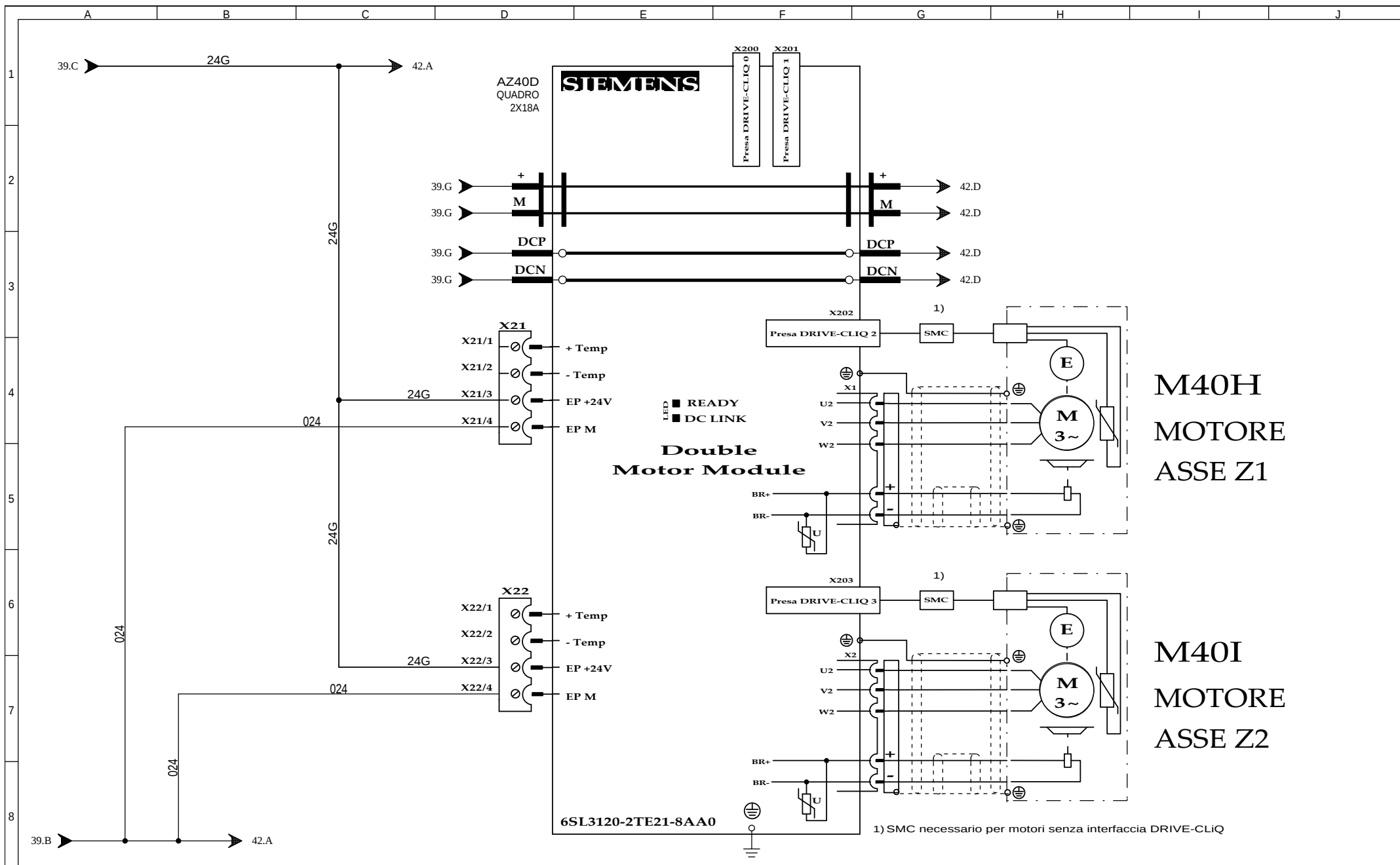
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							CUSTOM.: P.M.C.		NUMBER:4580/81			
				01	15/01/2014 M.Magnani		TITLE: F=AZIONAMENTI MOTOR MODULE NASTRO					
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI		DATE: 06/12/2011	38	◀ ▶	40
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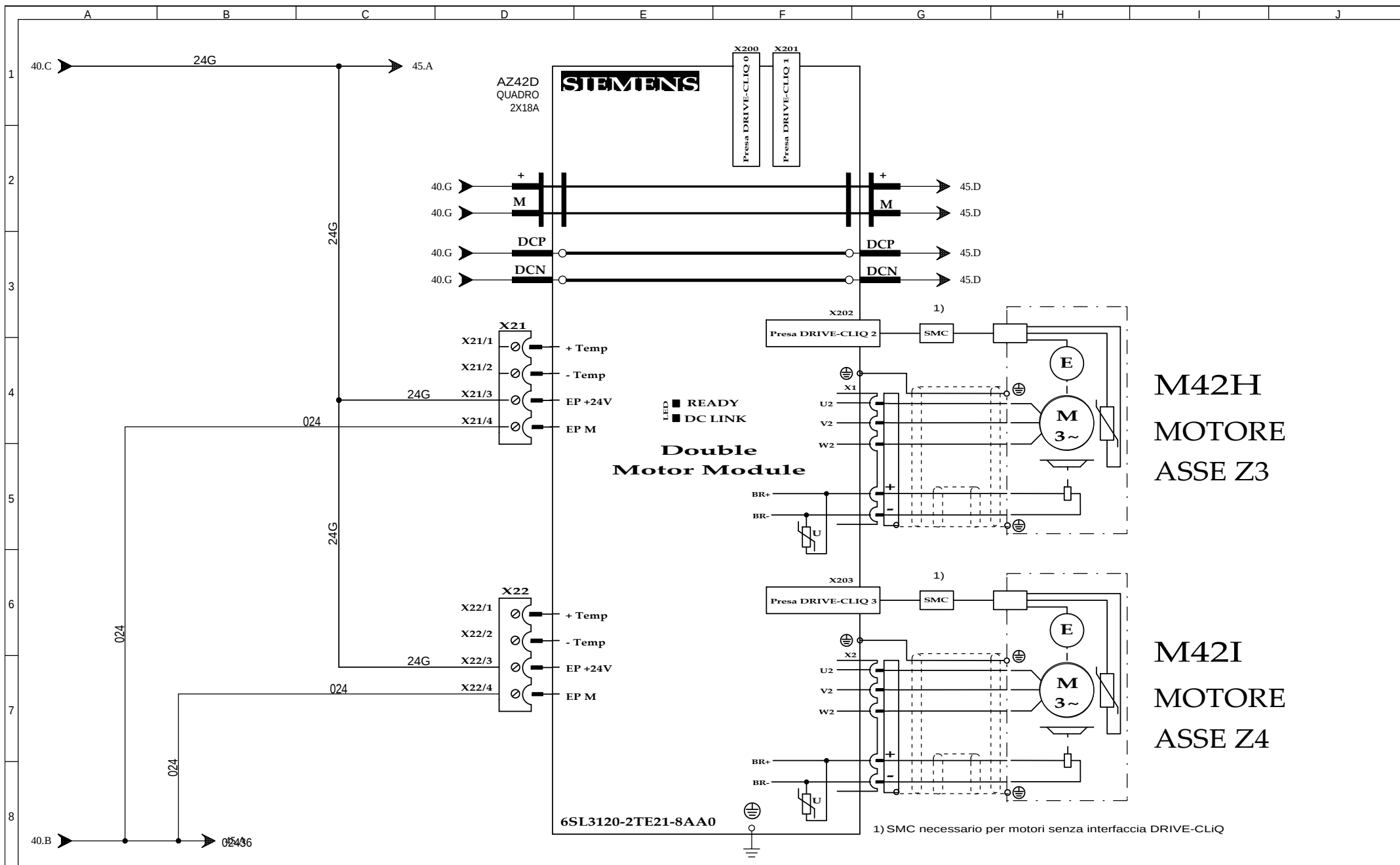
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	40
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				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	F=AZIONAMENTI MOTOR MODULE Z1 - Z2		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011



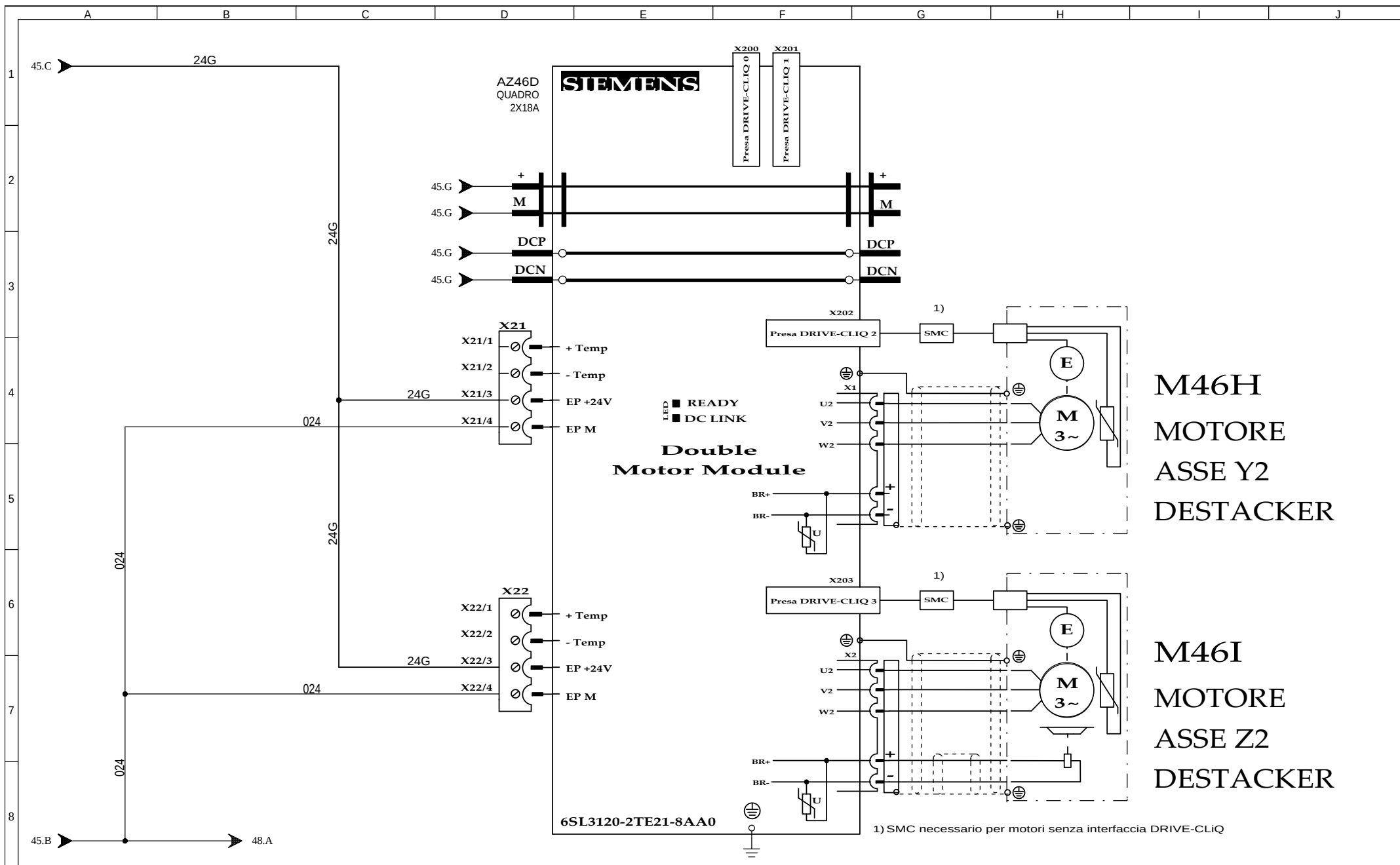
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	42
00	06/12/2011	N.VITIELLO	PRIMA STESURA	00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
01	15/01/2014	M.Magnani		01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C.	NUMBER:	4580/81
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	TITLE:	F=AZIONAMENTI MOTOR MODULE Z3 - Z4	DIS.:	M.MAGNANI
						DATE:	06/12/2011		



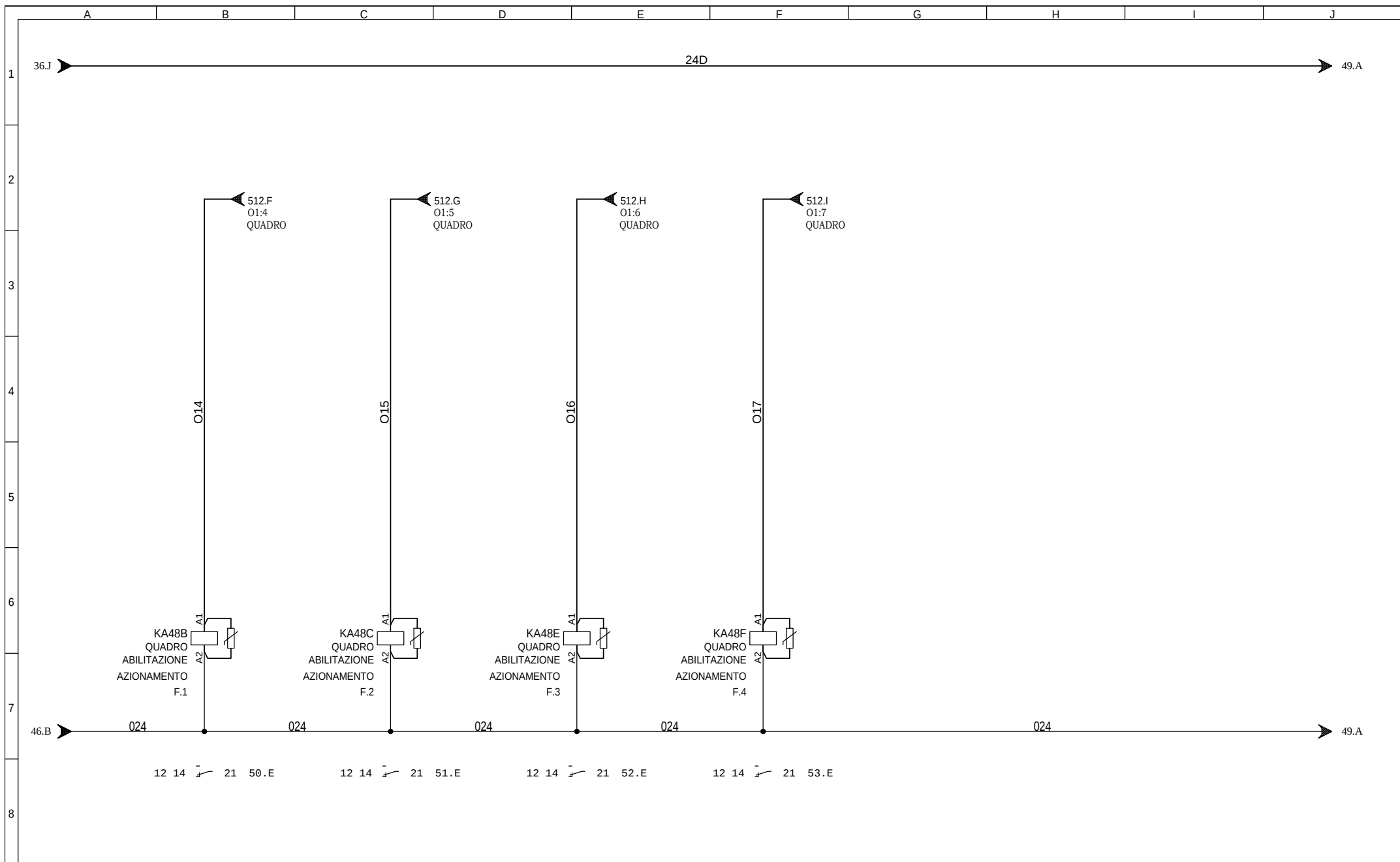
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	46
00	06/12/2011	N.VITIELLO	PRIMA STESURA	00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
01	15/01/2014	M.Magnani		01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	TITLE:	F=AZIONAMENTI MOTOR MODULE ASSI Y2 - Z2 DESTACKER		
						DIS.:	M.MAGNANI	DATE:	06/12/2011



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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81				
							TITLE: F=AZIONAMENTI ABILITAZIONE AZIONAMENTI ELETTROMAGNETI				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011				

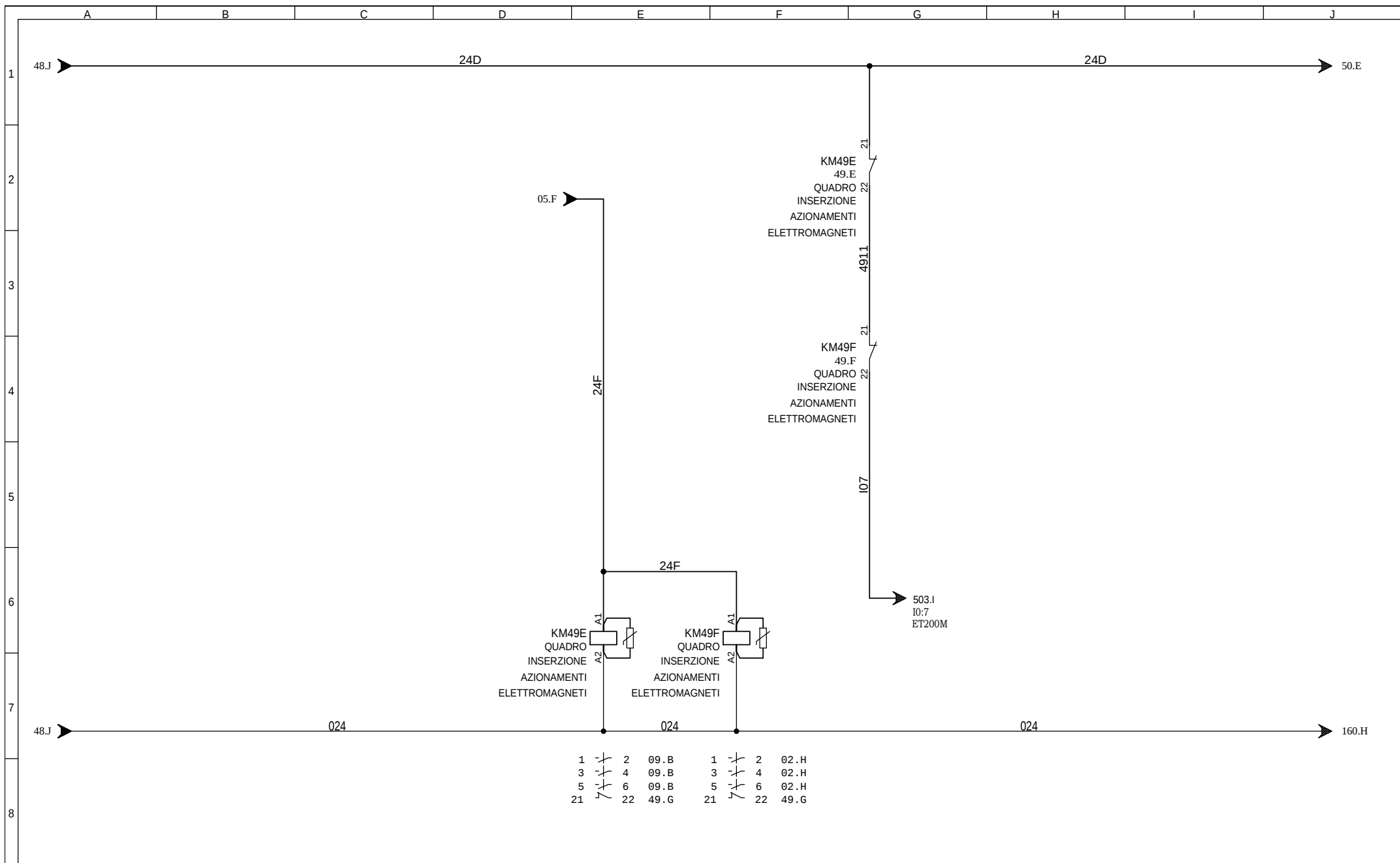
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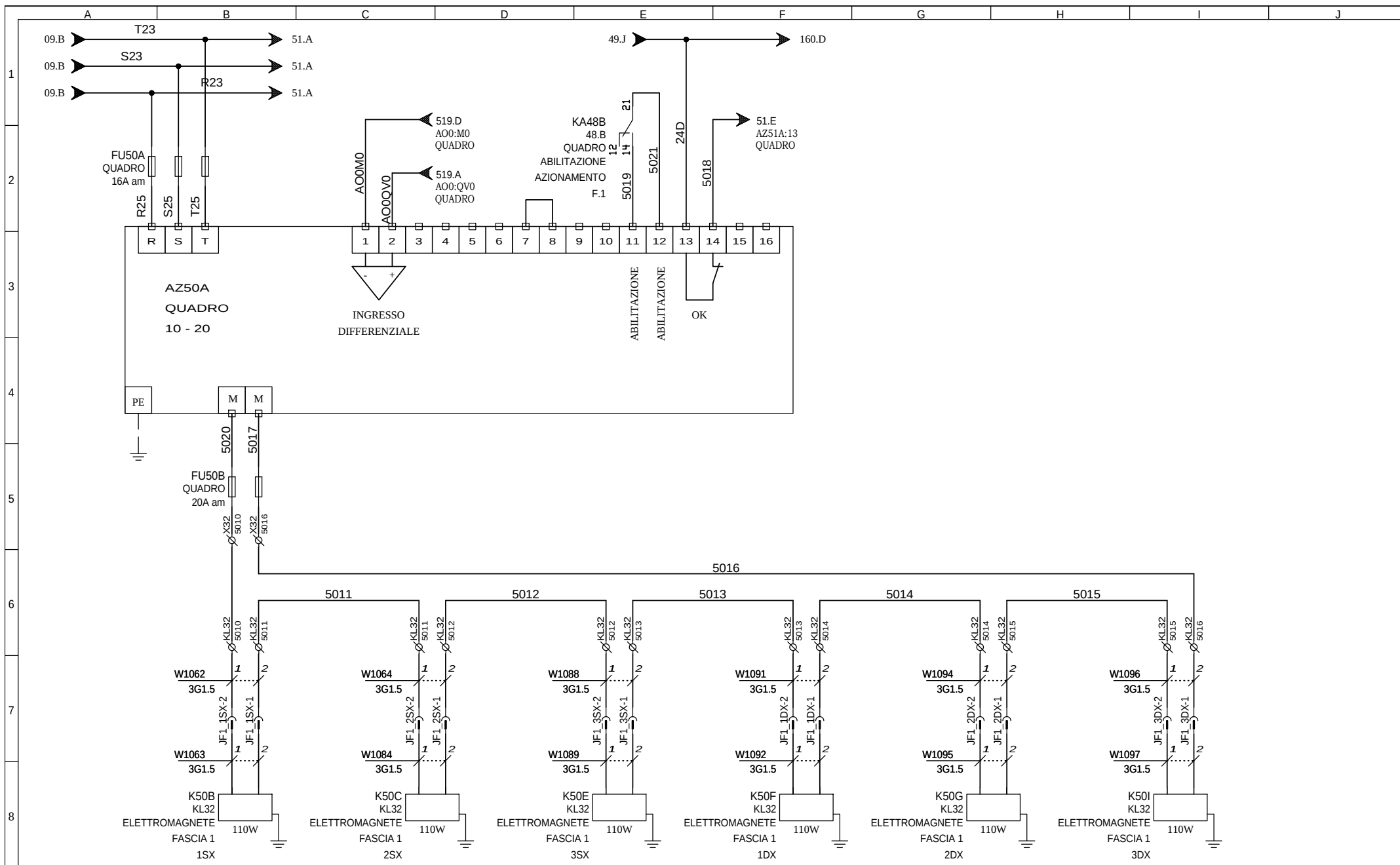
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				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	F=AZIONAMENTI INSERZIONE AZIONAMENTI ELETTRMAGNETI		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011



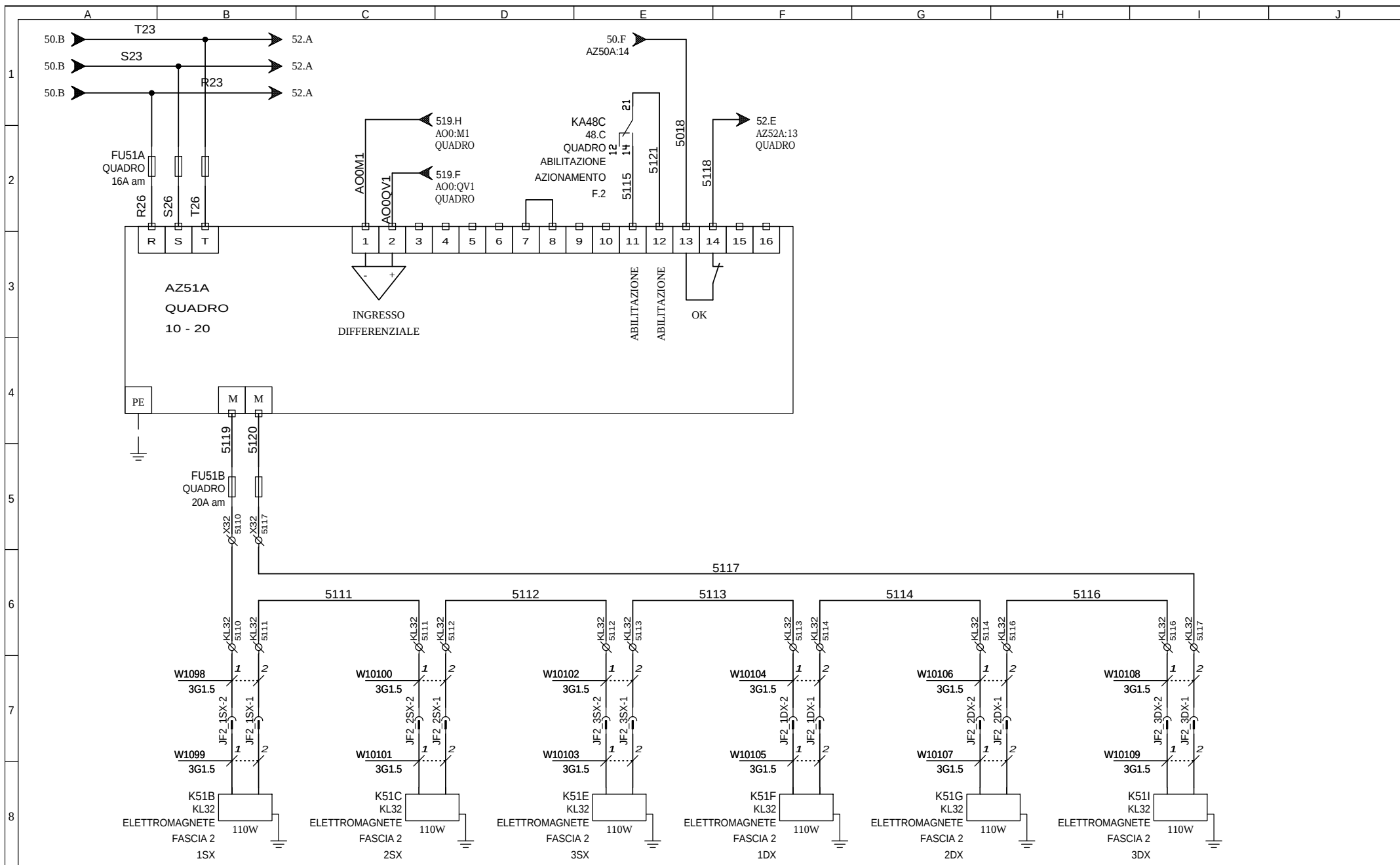
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	50
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER		
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: F=AZIONAMENTI AZIONAMENTO ELETTROMAGNETI F1		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011		49 51



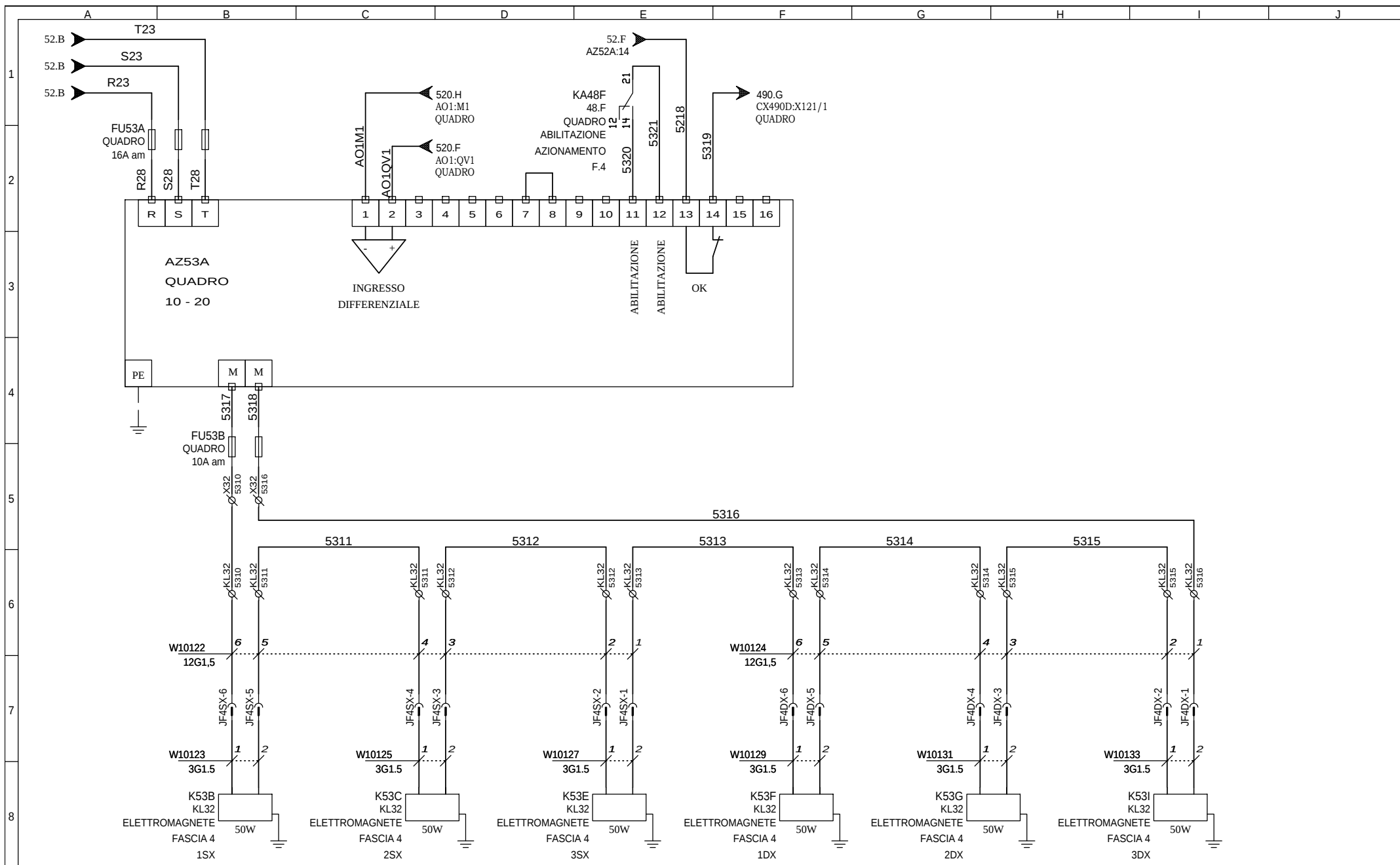
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	51
00	06/12/2011	N.VITIELLO	PRIMA STESURA	00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
01	15/01/2014	M.Magnani	MODIFICATION	01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C.	NUMBER:	4580/81
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	TITLE:	F=AZIONAMENTI AZIONAMENTO ELETTRIMAGNETI F2	DIS.:	M.MAGNANI
						DATE:	06/12/2011		



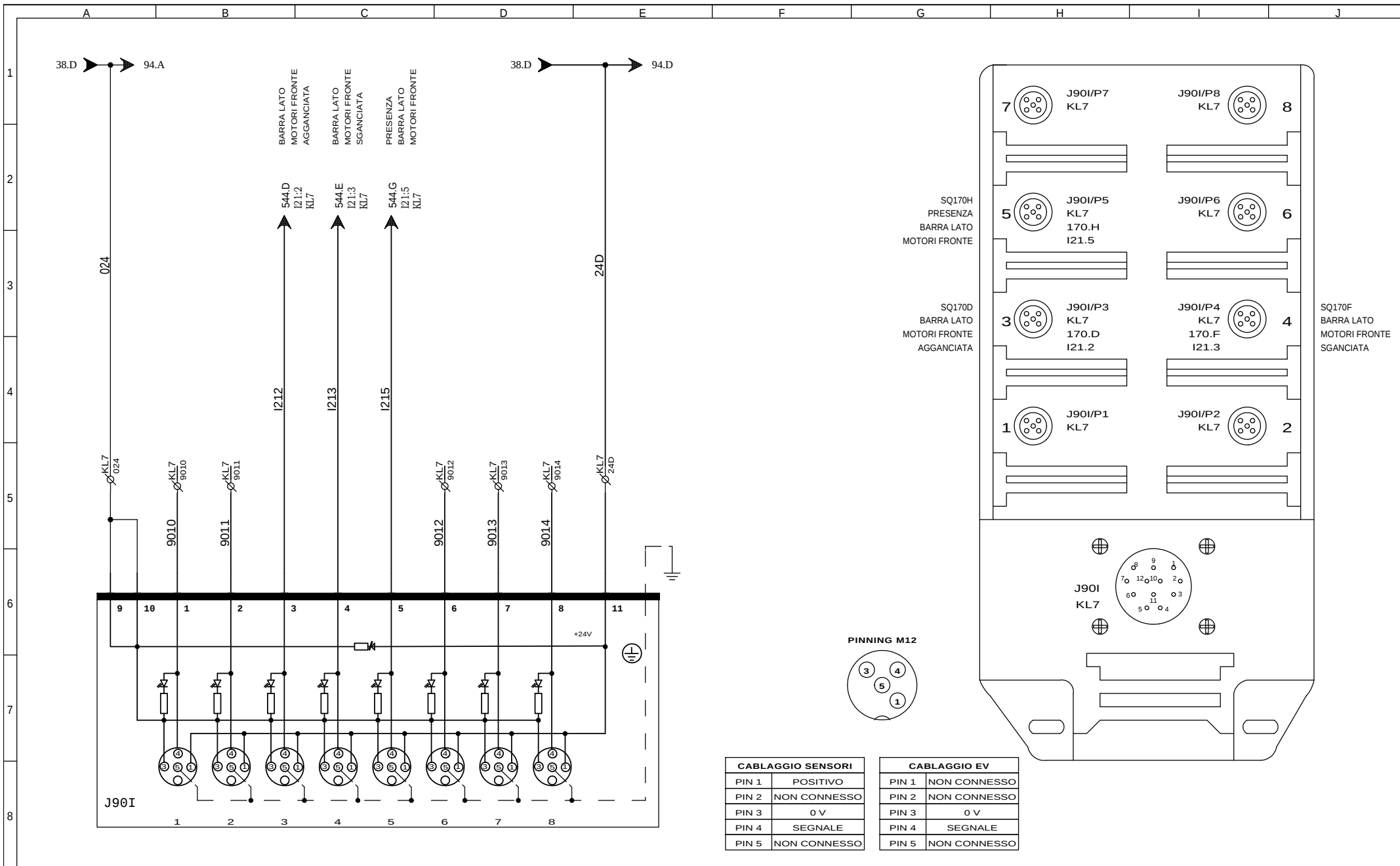
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				00	06/12/2011 M.MAGNANI		MACHINE:	TRF 50/3+DESTACKER			
							CUSTOM.:	P.M.C.	NUMBER:	4580/81	
				01	15/01/2014 M.Magnani		TITLE:	F=AZIONAMENTI AZIONAMENTO ELETTROMAGNETI F4			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							52	53
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE:	06/12/2011		



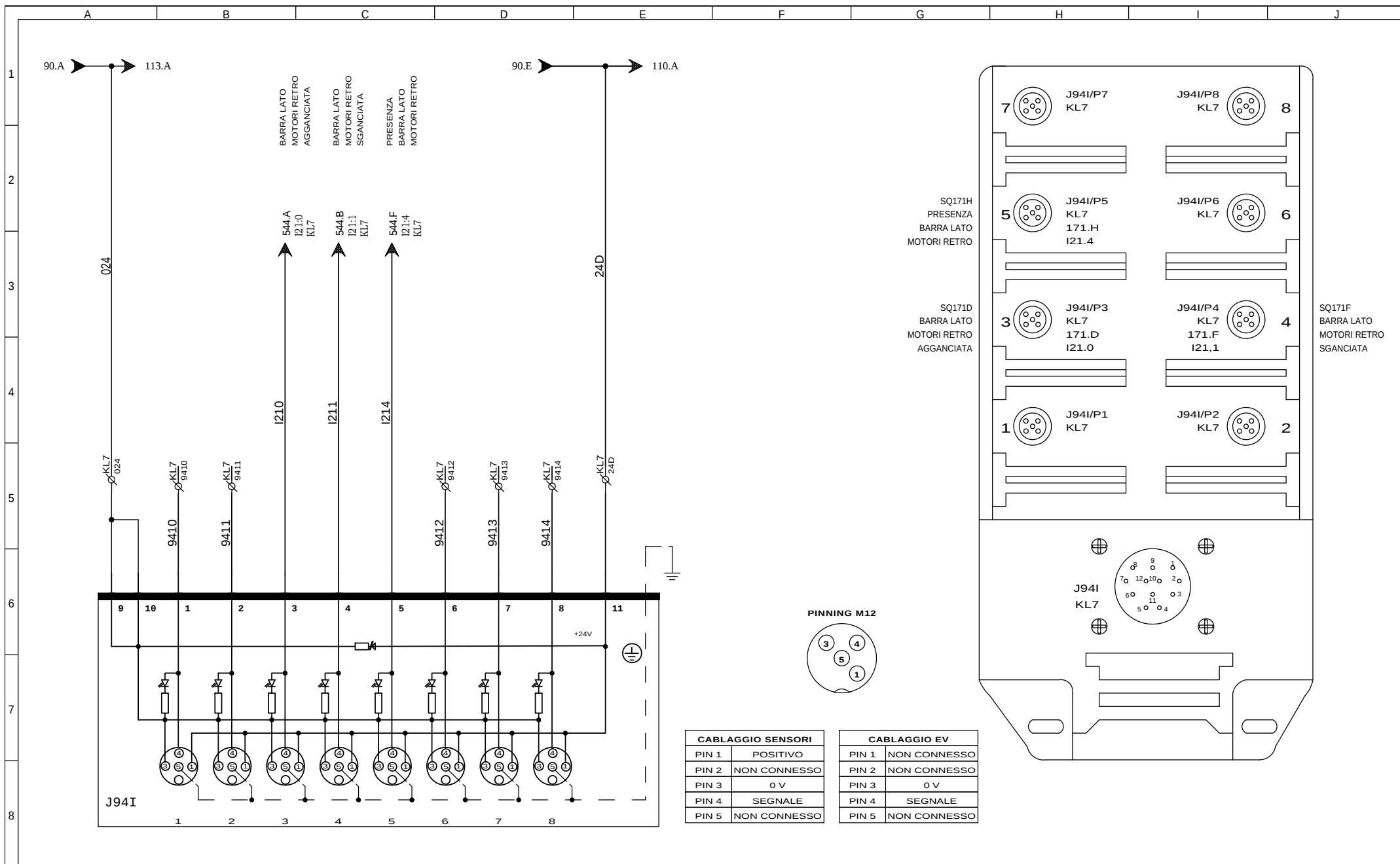
Via Case Sparse, 103
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	90
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	I=SCHEDE DI INTERFACCIA BASETTE CONNETTORI LATO MOTORI FRONTE		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011



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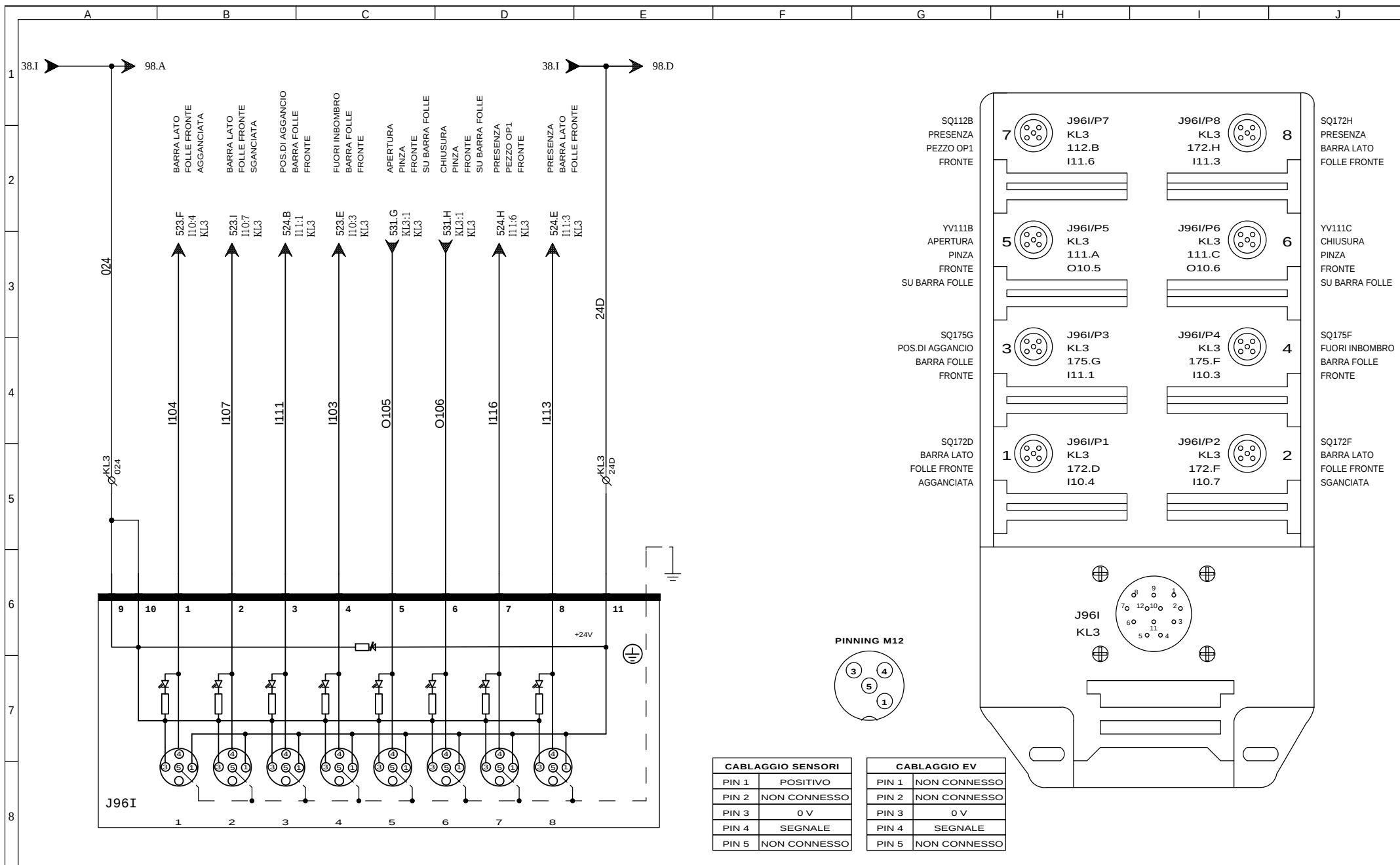
CABLAGGIO SENSORI	
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PIN 2	NON CONNESSO
PIN 3	0 V
PIN 4	SEGNALE
PIN 5	NON CONNESSO

CABLAGGIO EV	
PIN 1	NON CONNESSO
PIN 2	NON CONNESSO
PIN 3	0 V
PIN 4	SEGNALE
PIN 5	NON CONNESSO

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	94
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	I=SCHEDE DI INTERFACCIA BASETTE CONNETTORI LATO MOTORI RETRO		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011



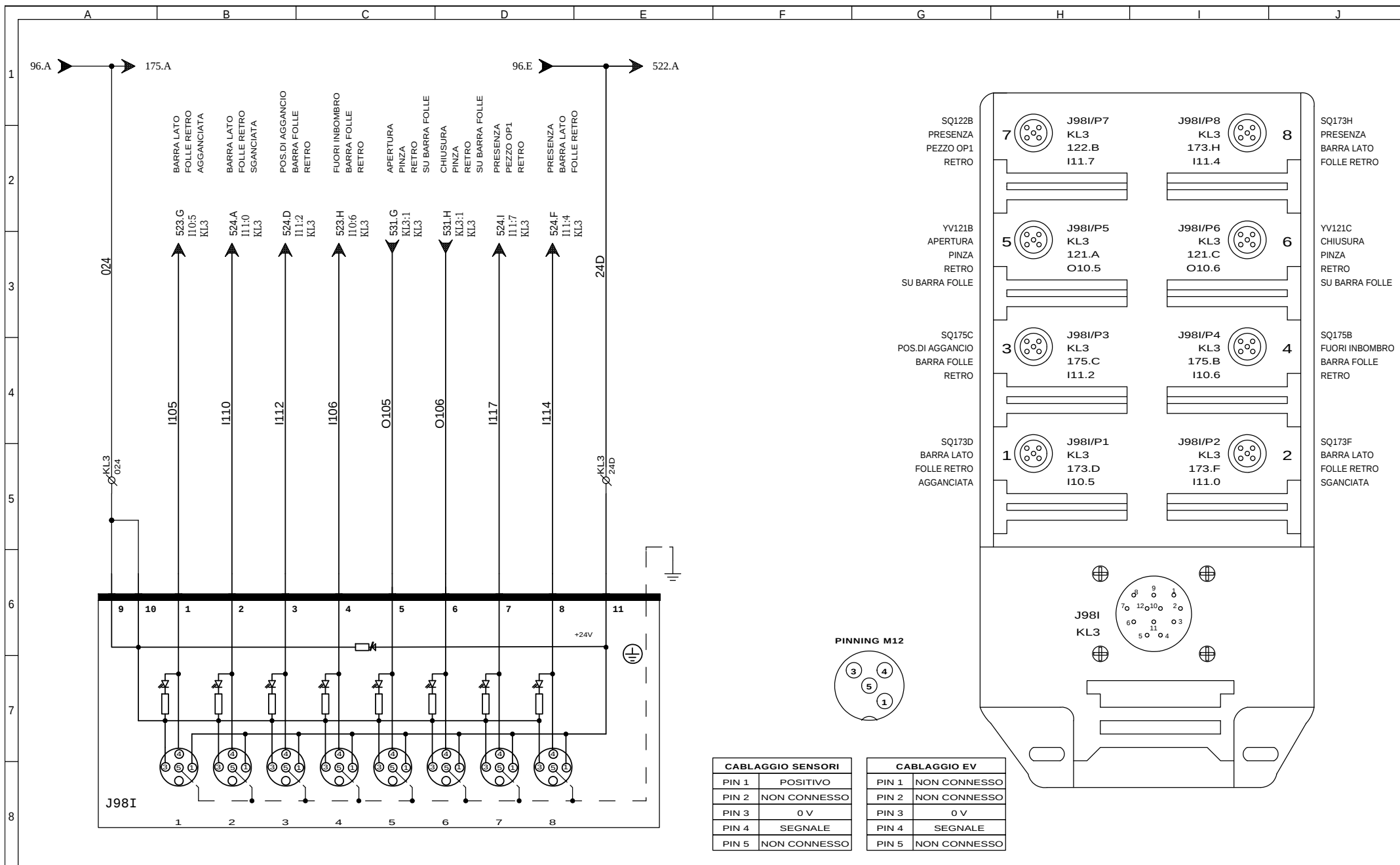
Via Case Sparse, 103
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				00	06/12/2011 M.MAGNANI		MACHINE:	TRF 50/3+DESTACKER			
							CUSTOM.:	P.M.C.	NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: I=SCHEDE DI INTERFACCIA BASETTE CONNETTORI LATO FOLLE FRONTE				
00	06/12/2011	N.VITIELLO	PRIMA STESURA							94 ◀ ▶ 98	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN						



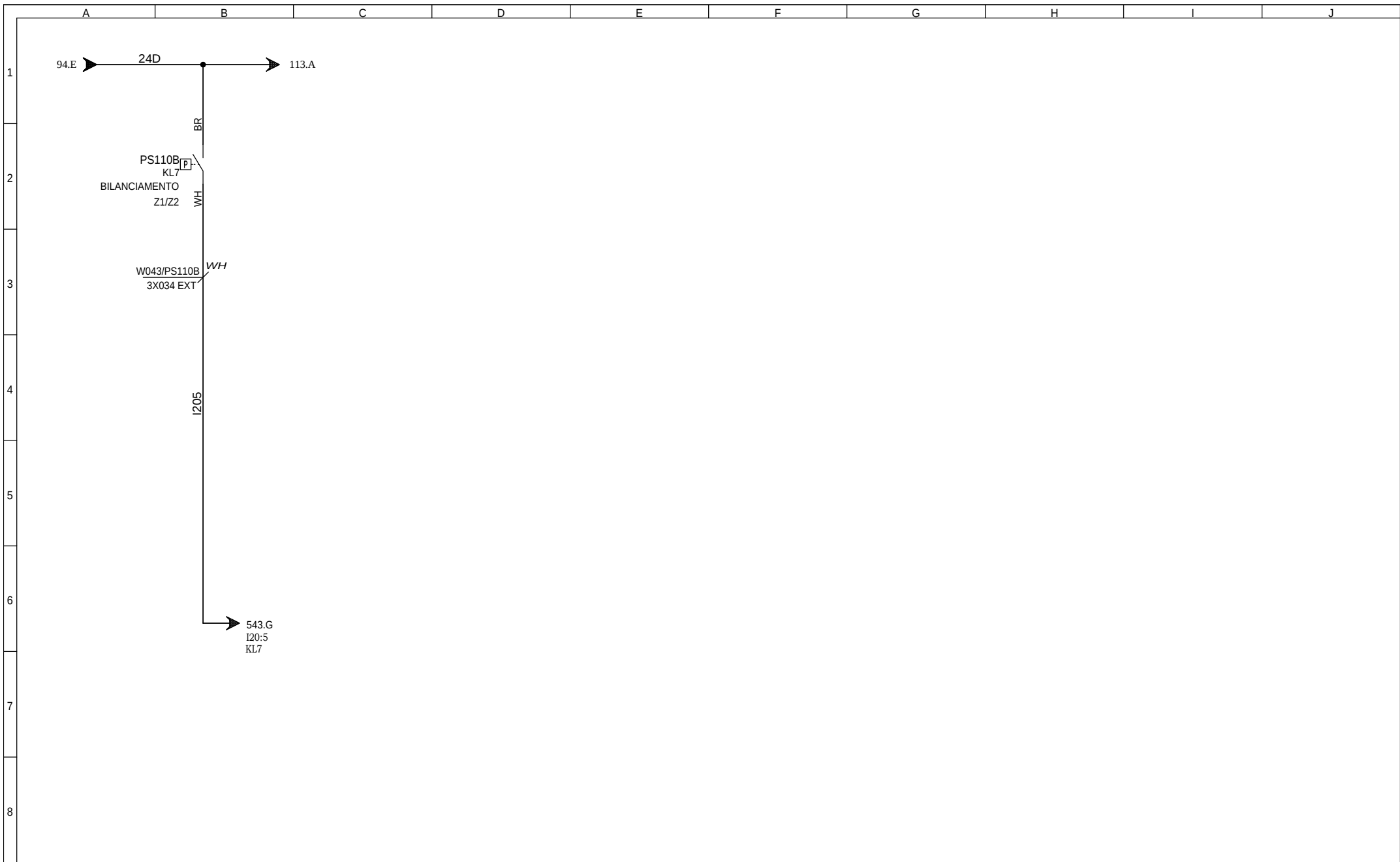
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							CUSTOM.:	P.M.C.	NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: I=SCHEDE DI INTERFACCIA				
00	06/12/2011	N.VITIELLO	PRIMA STESURA				BASETTE CONNETTORI LATO FOLLE RETRO			96	98
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011		



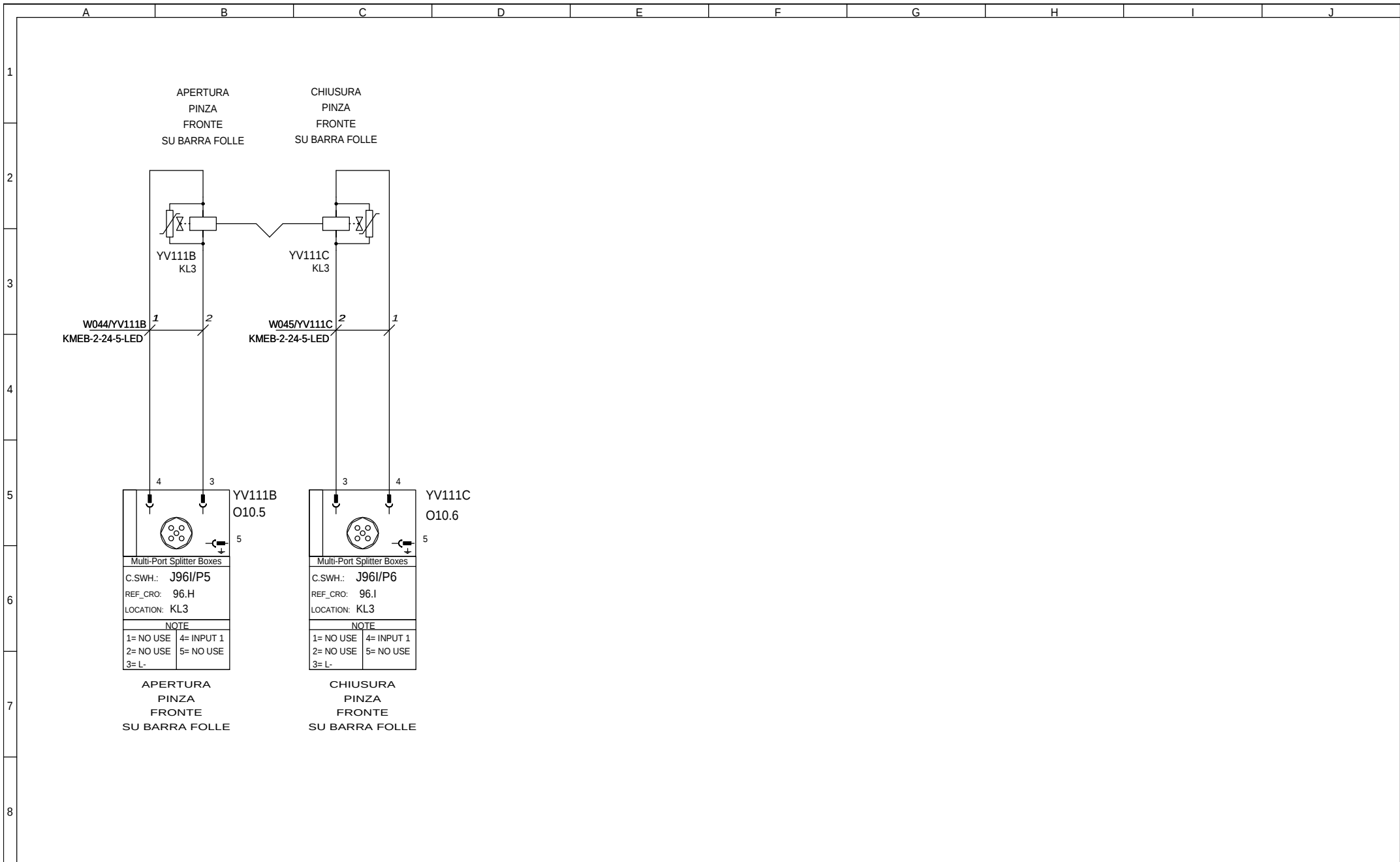
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81	 110 ◀ ▶ 111
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: L=ORGANI DI PRESA BILANCIAMENTO			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	



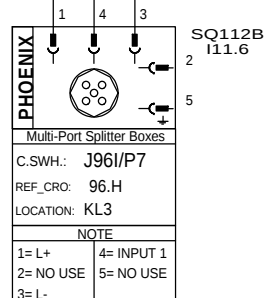
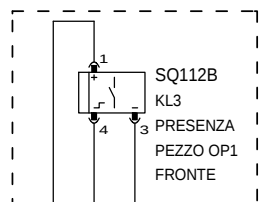
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	111
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	L=ORGANI DI PRESA EV FRONTE LATO FOLLE (DX)		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011



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PRESENZA
PEZZO OP1
FRONTE

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00	06/12/2011	N.VITIELLO	PRIMA STESURA
REV.	DATE	SIGN	MODIFICATION

REVIEW PLAN

00	06/12/2011	M.MAGNANI
01	15/01/2014	M.Magnani
REV.	DATE/SIGN	



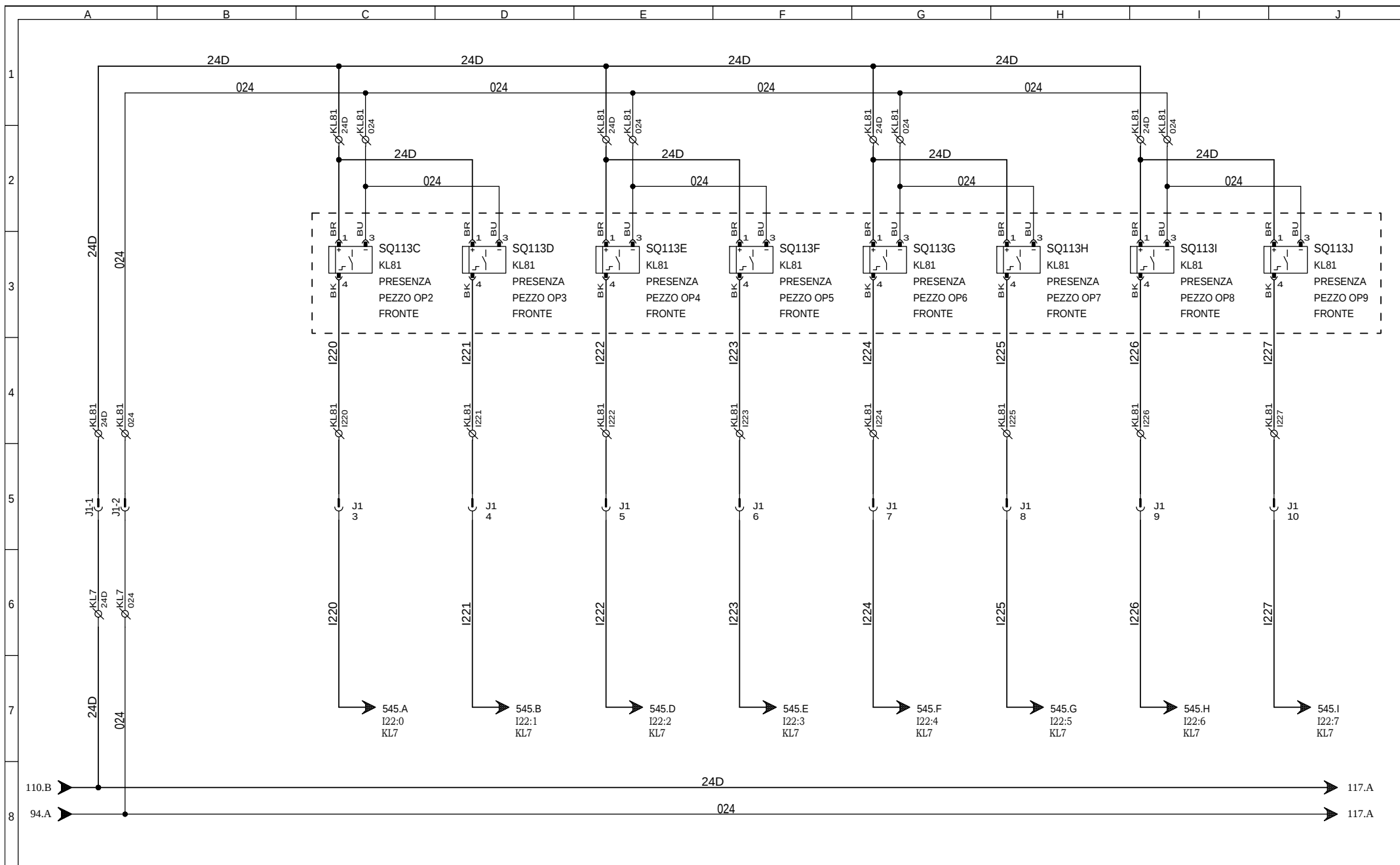
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WIRING DIAGRAM

MACHINE:	TRF 50/3+DESTACKER
CUSTOM.:	P.M.C.
TITLE:	L=ORGANI DI PRESA OP1 FRONTE LATO FOLLE (DX)
DIS.:	M.MAGNANI
DATE:	06/12/2011

SHEET 112

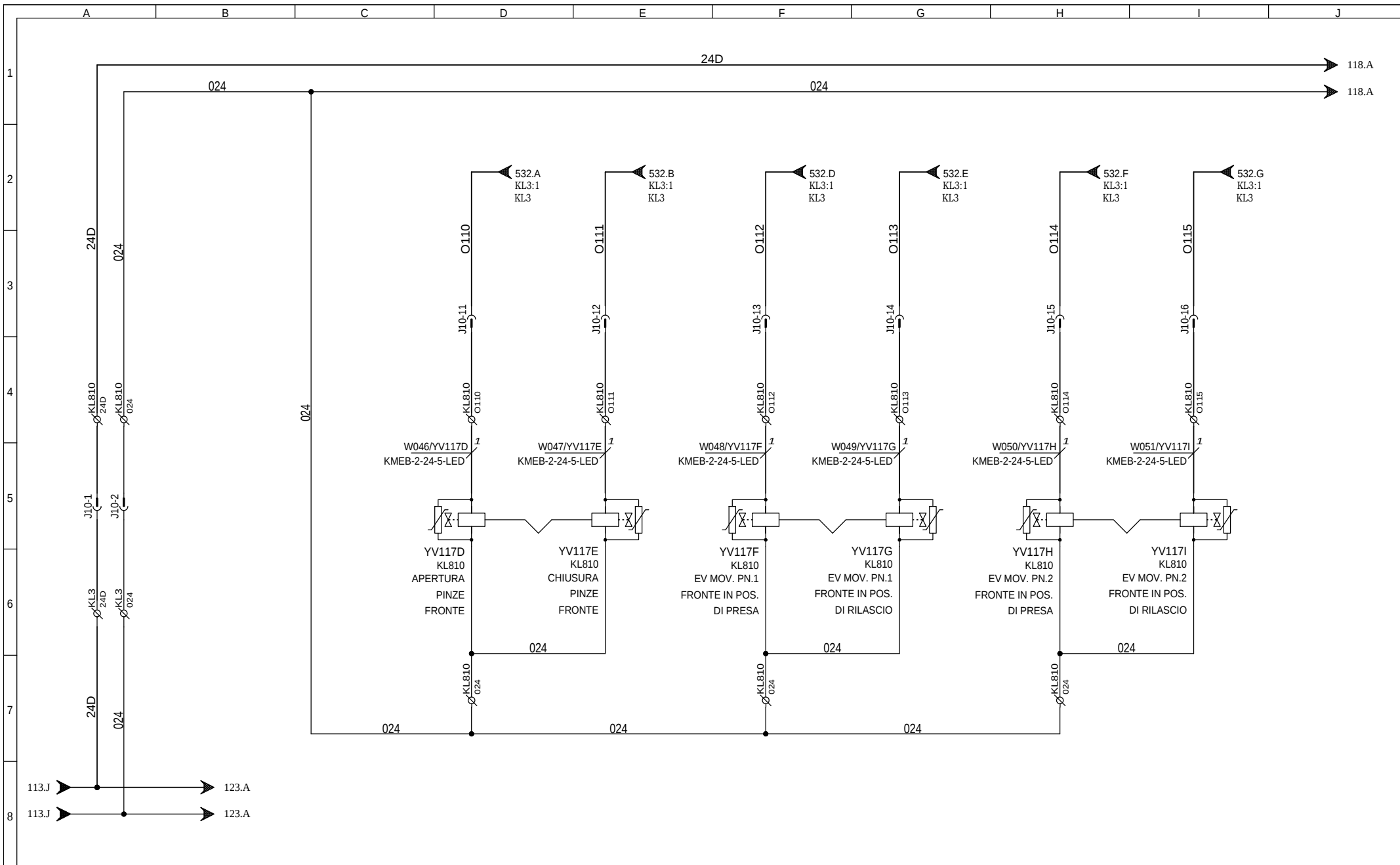
111 ◀ ▶ 113



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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: L=ORGANI DI PRESA PRESENZA PEZZO FRONTE (DX)			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011	112 ◀ ▶ 117	



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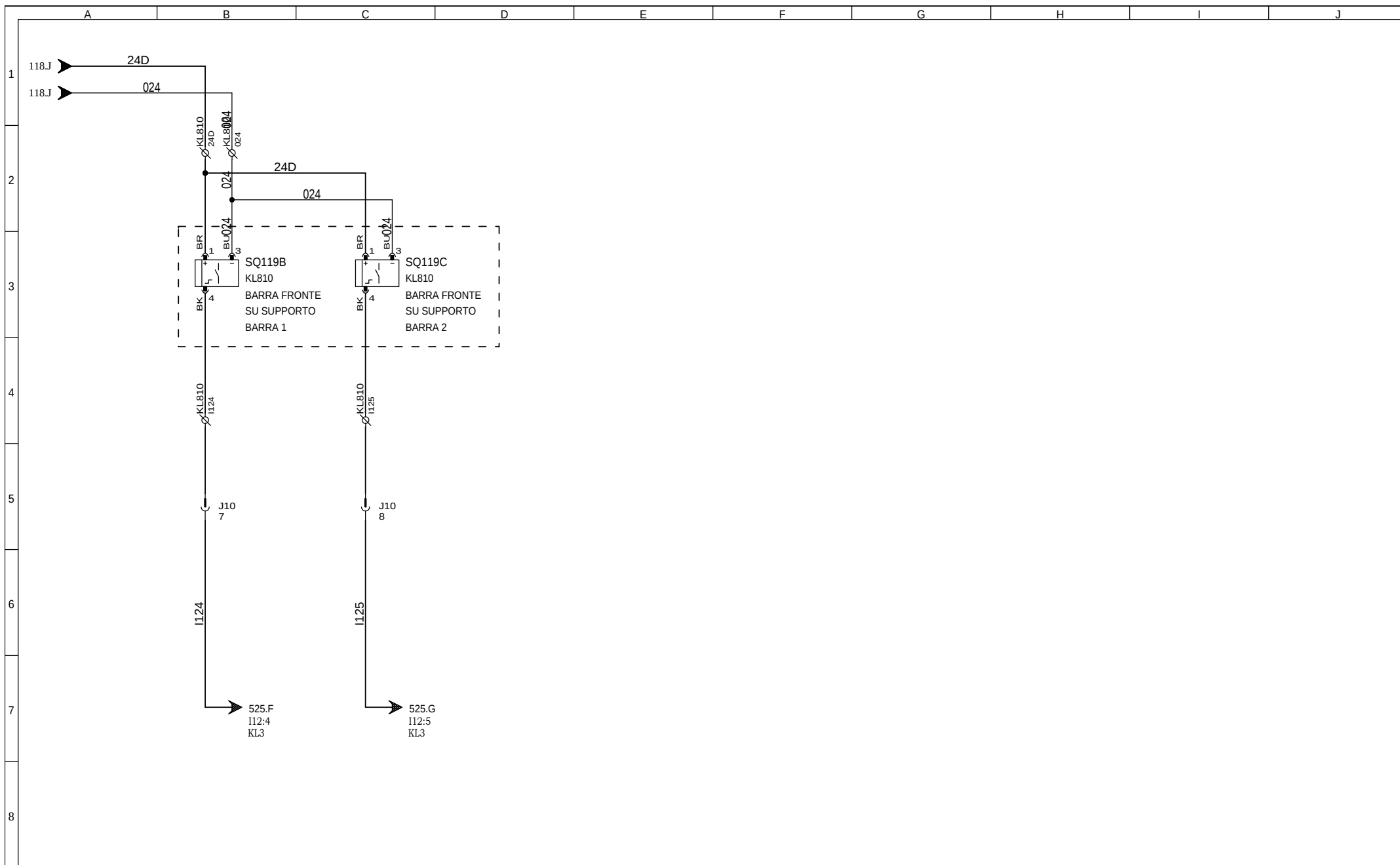


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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.	NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA	01	15/01/2014 M.Magnani		TITLE: L=ORGANI DI PRESA EV FRONTE BARRA CENTRALE (DX)			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	

113 ◀ ▶ 118



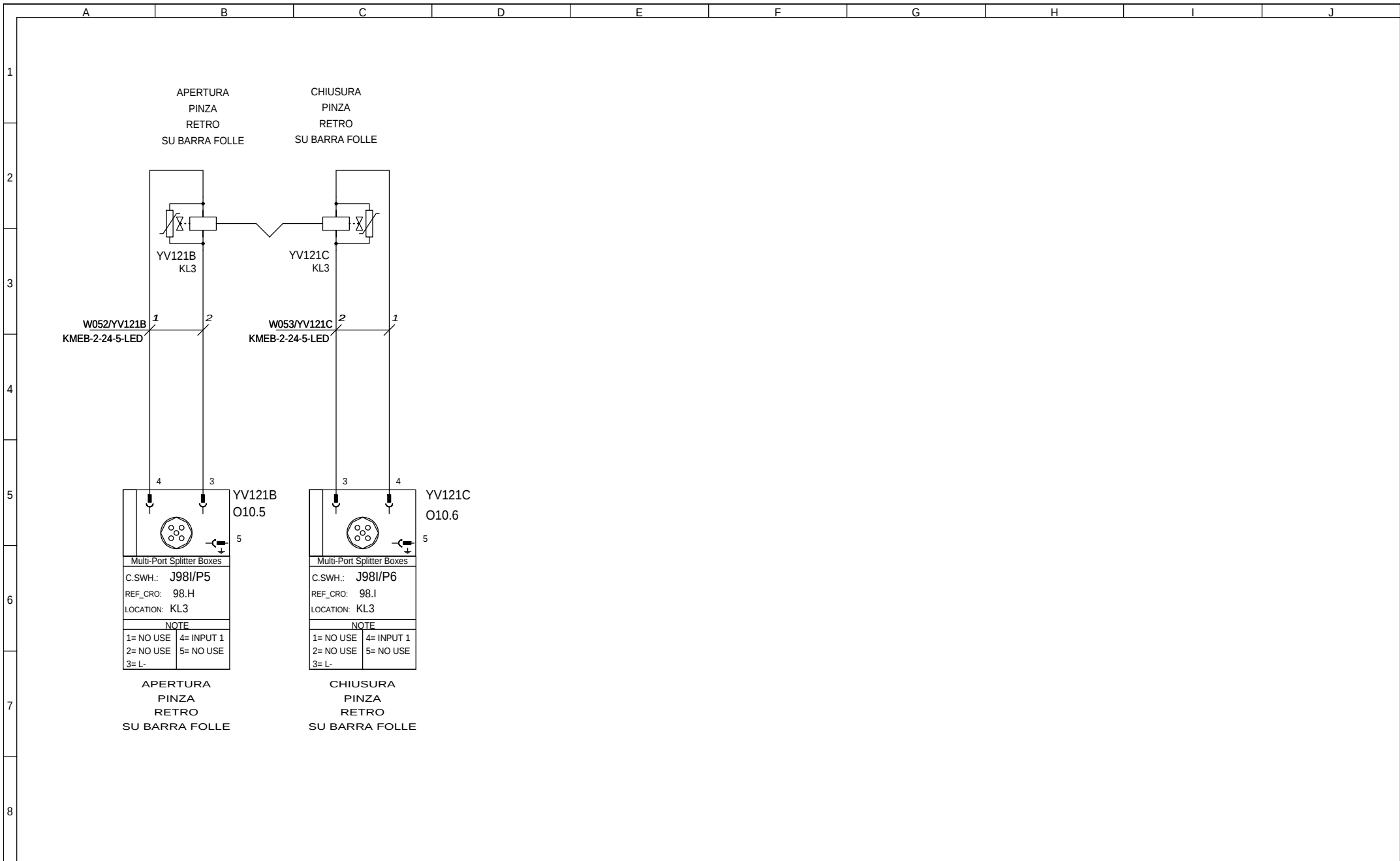
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							CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: L=ORGANI DI PRESA			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				SUPPORTI BARRE FRONTE (DX)			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	
									118 ◀ ▶ 121	



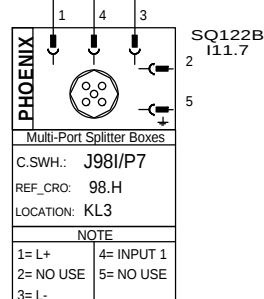
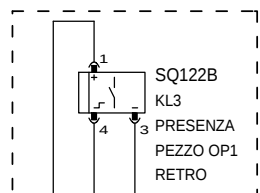
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81	
							TITLE: L=ORGANI DI PRESA EV RETRO LATO FOLLE (SX)			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI		DATE: 06/12/2011	119 ◀ ▶ 122
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					



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PRESENZA
PEZZO OP1
RETRO

REVIEW SHEETS

REV.	DATE	SIGN	MODIFICATION
00	06/12/2011	N.VITIELLO	PRIMA STESURA

REVIEW PLAN

REV.	DATE/SIGN
00	06/12/2011 M.MAGNANI
01	15/01/2014 M.Magnani



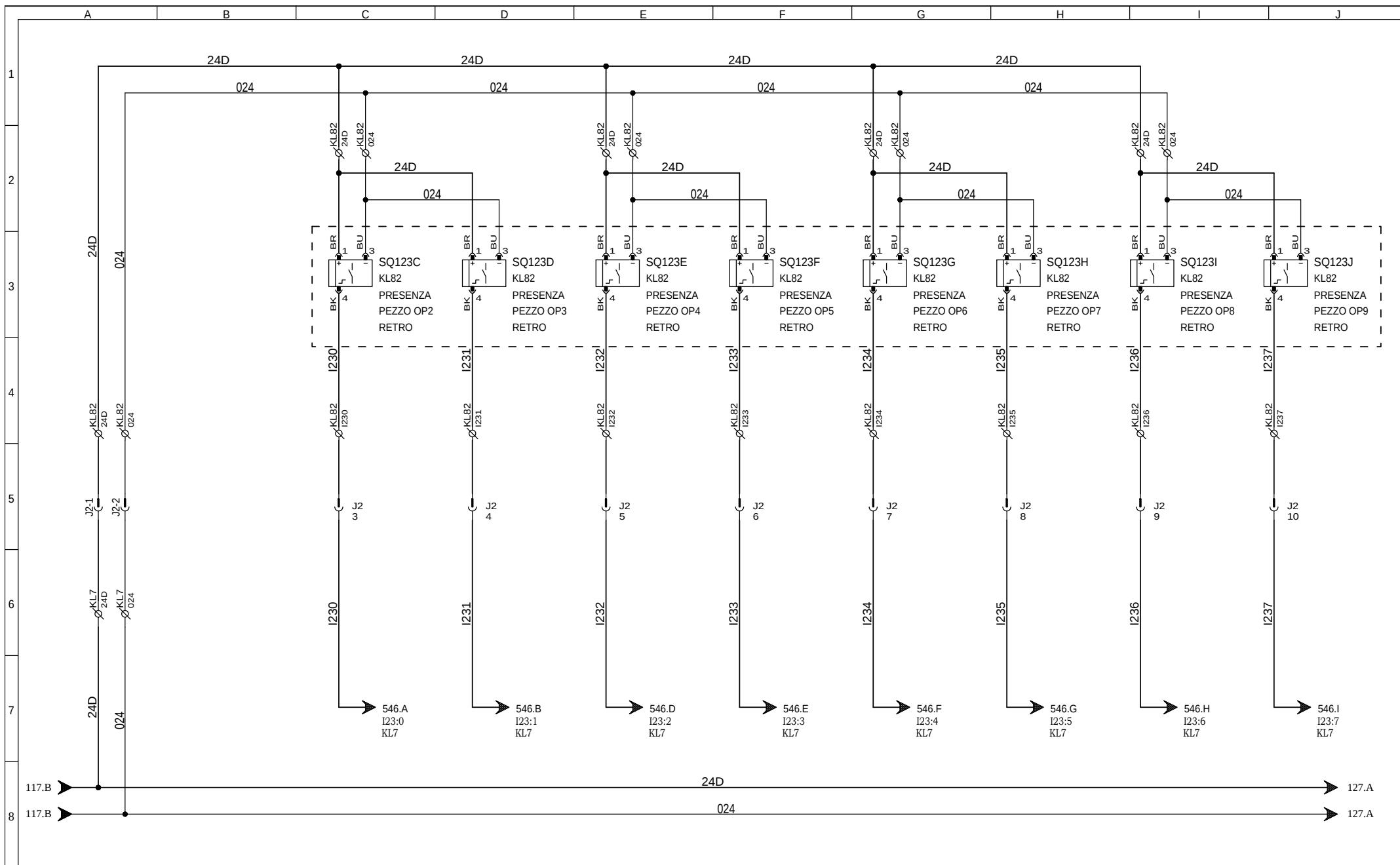
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WIRING DIAGRAM

MACHINE:	TRF 50/3+DESTACKER
CUSTOM.:	P.M.C.
TITLE:	L=ORGANI DI PRESA OP1 RETRO LATO FOLLE (SX)
DIS.:	M.MAGNANI
DATE:	06/12/2011

SHEET 122

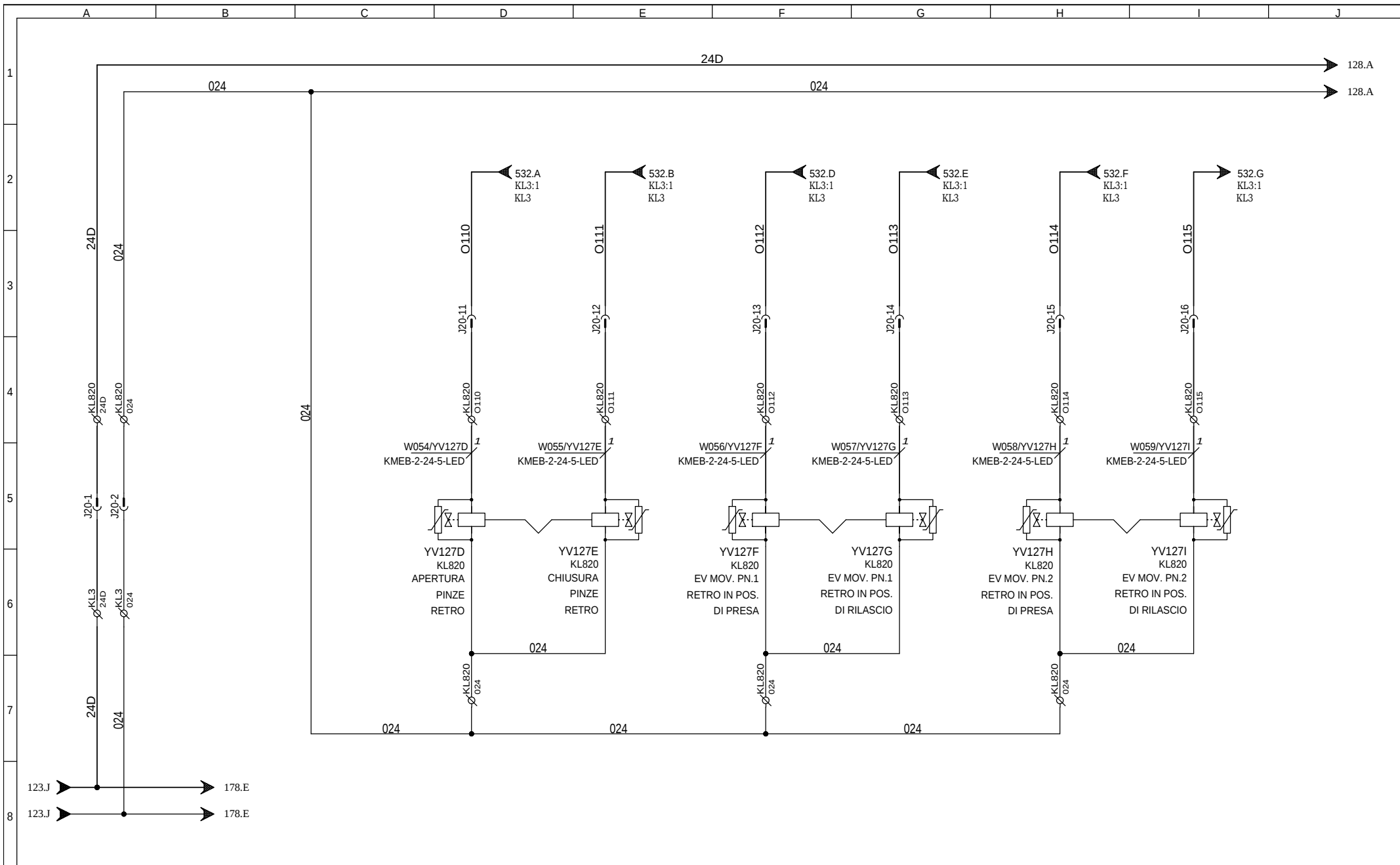
121 ◀ ▶ 123



REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 Località Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET 123
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C. NUMBER:4580/81			
				01	15/01/2014 M.Magnani		TITLE: L=ORGANI DI PRESA PRESENZA PEZZO RETRO (SX)			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011			
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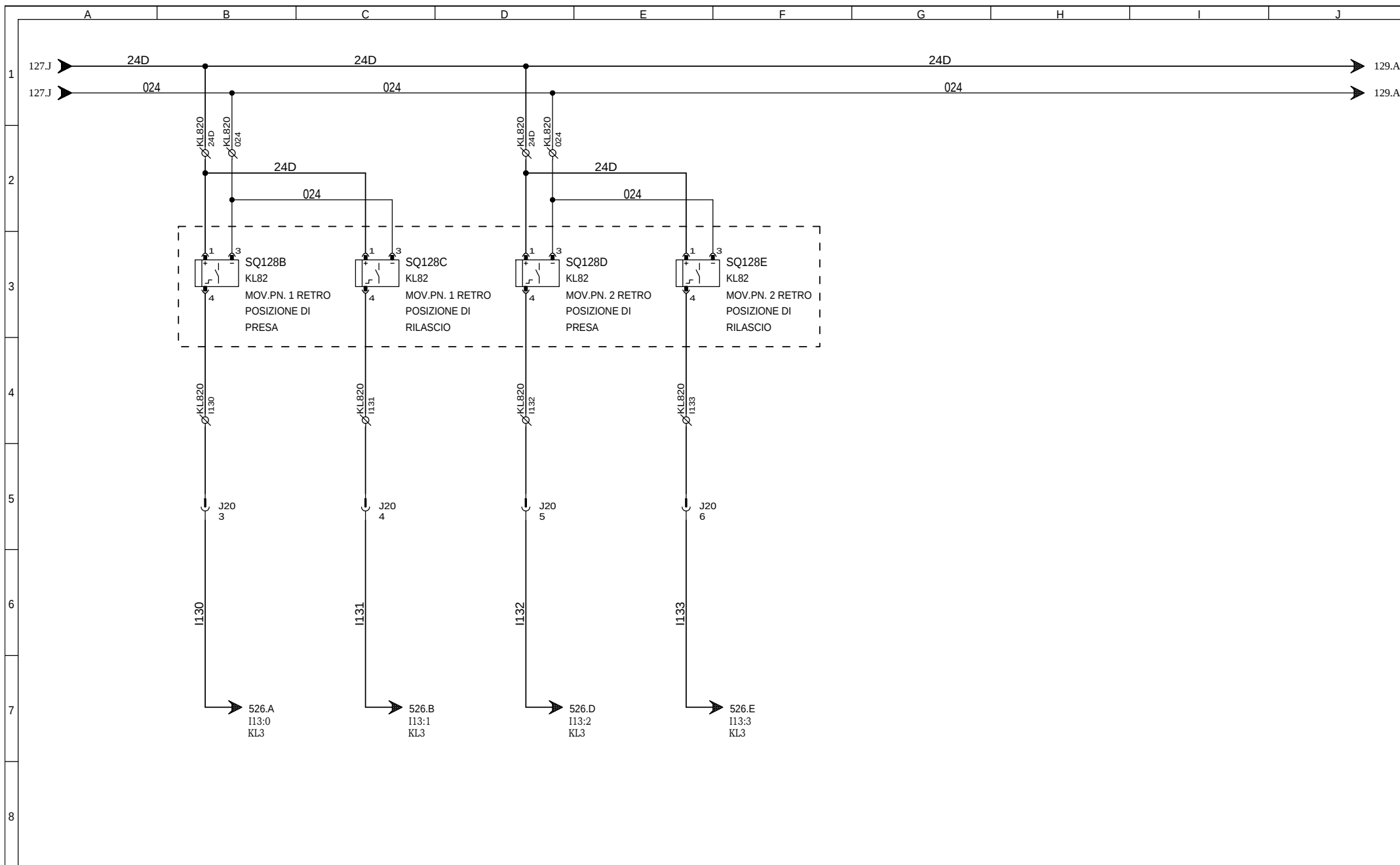
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	127
00	06/12/2011	N.VITIELLO	PRIMA STESURA	00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
01	15/01/2014	M.Magnani		01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C.	NUMBER:	4580/81
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	TITLE:		DIS.: M.MAGNANI	
						L=ORGANI DI PRESA EV RETRO BARRA CENTRALE (SX)		DATE: 06/12/2011	



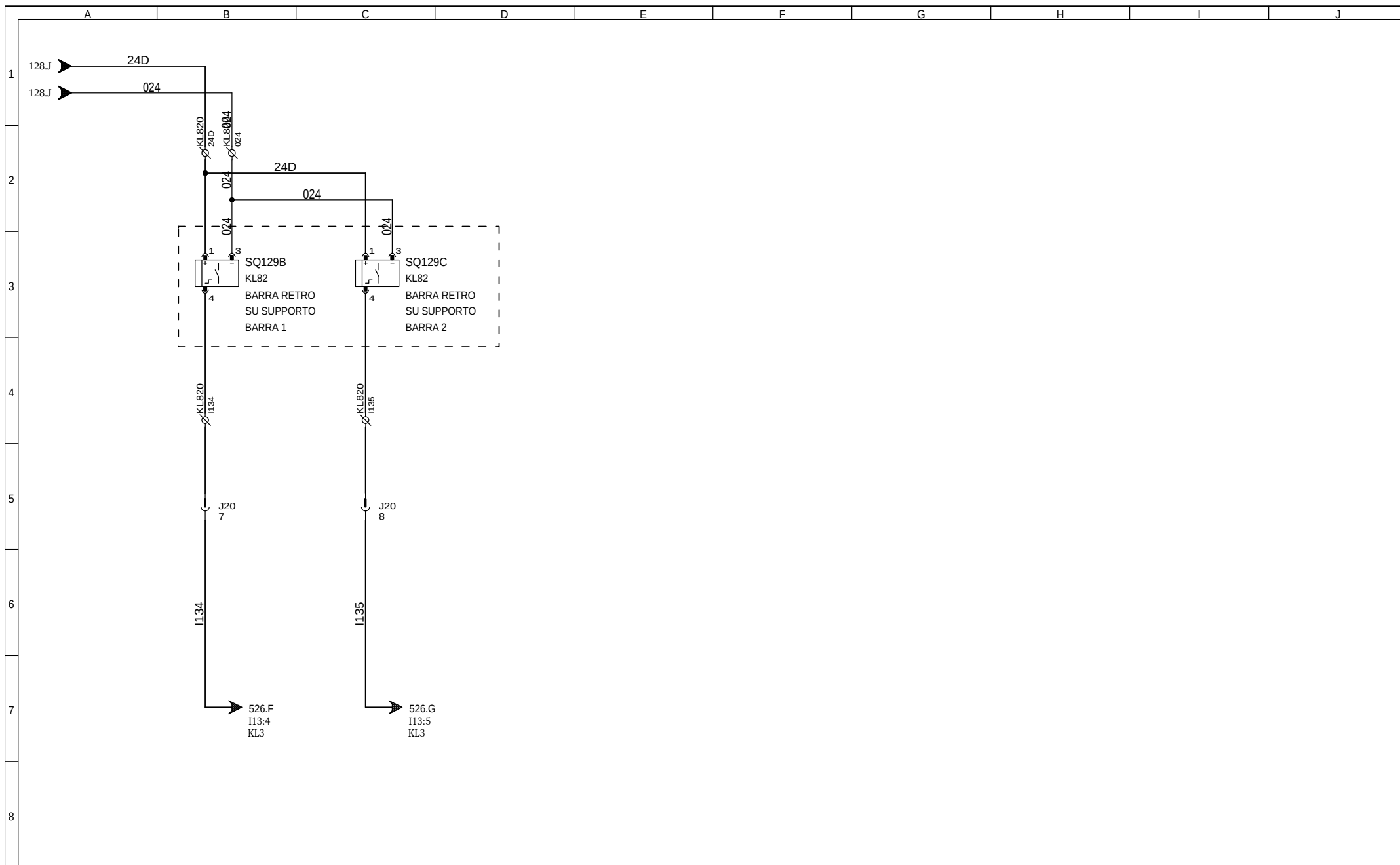
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM			SHEET 128
00	06/12/2011	N.VITIELLO	PRIMA STESURA	00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
01	15/01/2014	M.Magnani		01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C.	NUMBER:4580/81	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	TITLE:	L=ORGANI DI PRESA MOVIMENTO PNEUMATICO RETRO (SX)		127 ◀ ▶ 129
						DIS.:	M.MAGNANI	DATE: 06/12/2011	



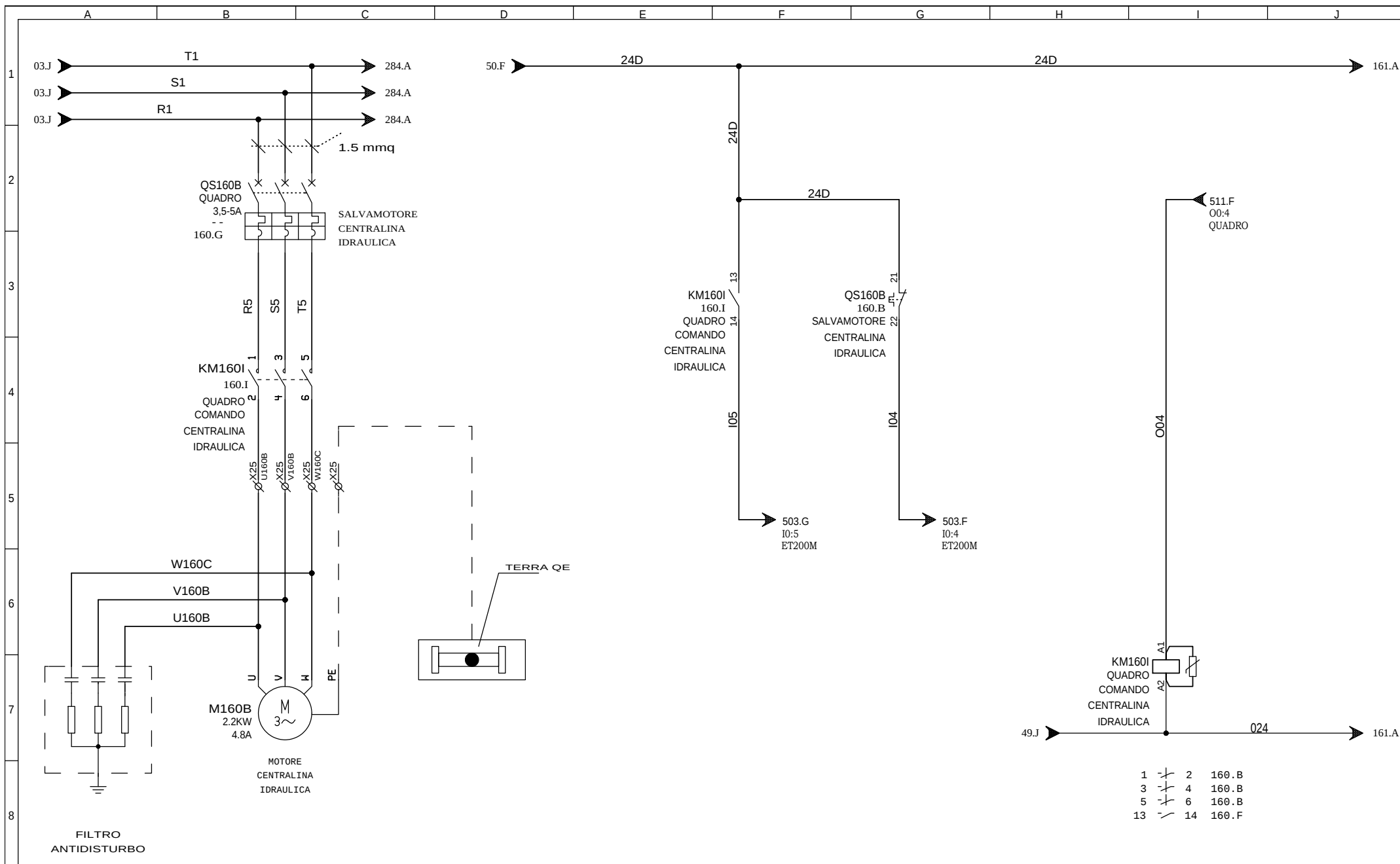
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: L=ORGANI DI PRESA SUPPORTI BARRE RETRO (SX)		128 ◀ ▶ 129	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011			



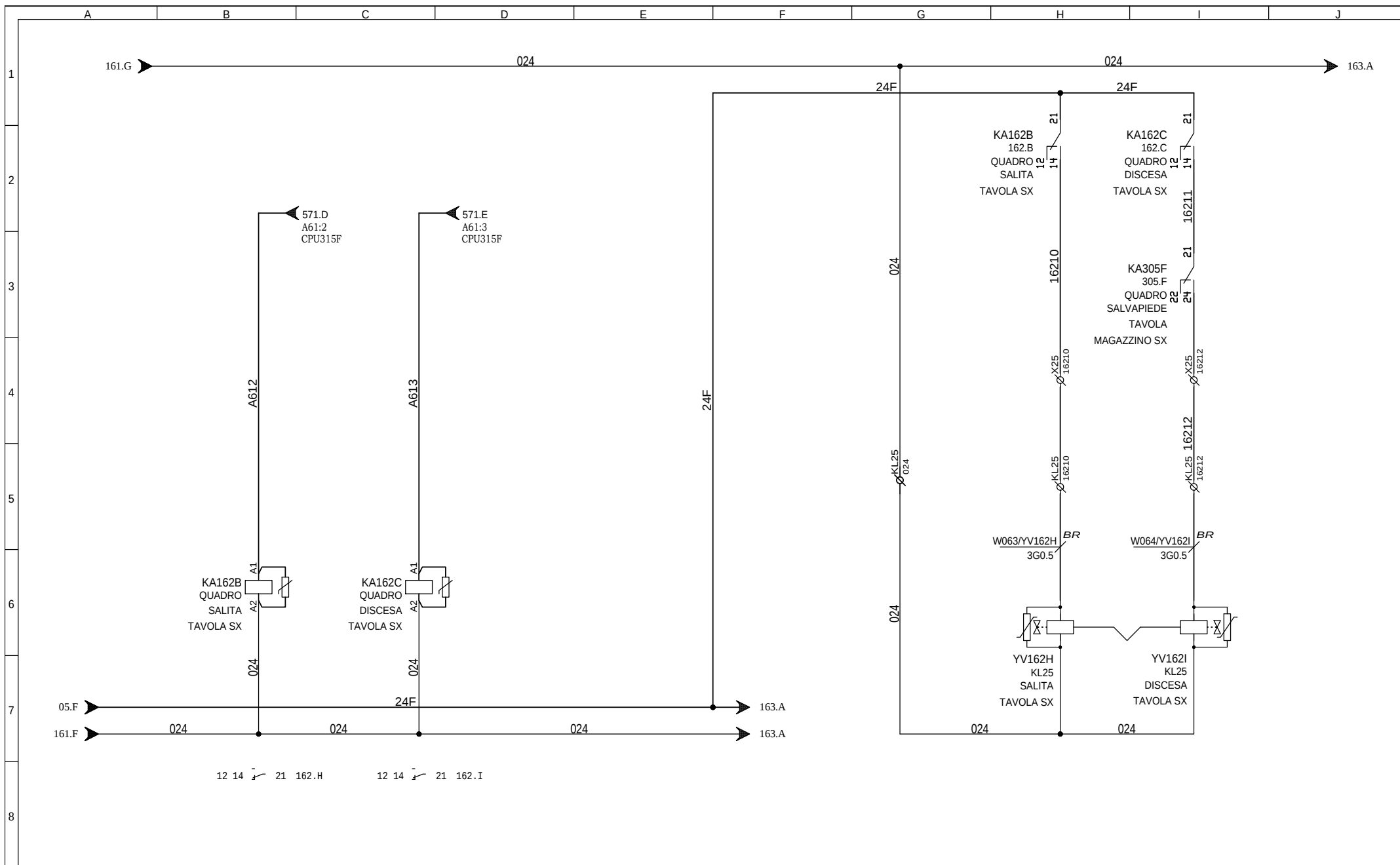
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET 160
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER		
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.	NUMBER:4580/81	
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: LA=CENTRALINA IDRAULICA CENTRALINA IDRAULICA		160 ◀ ▶ 161
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI	DATE: 06/12/2011	



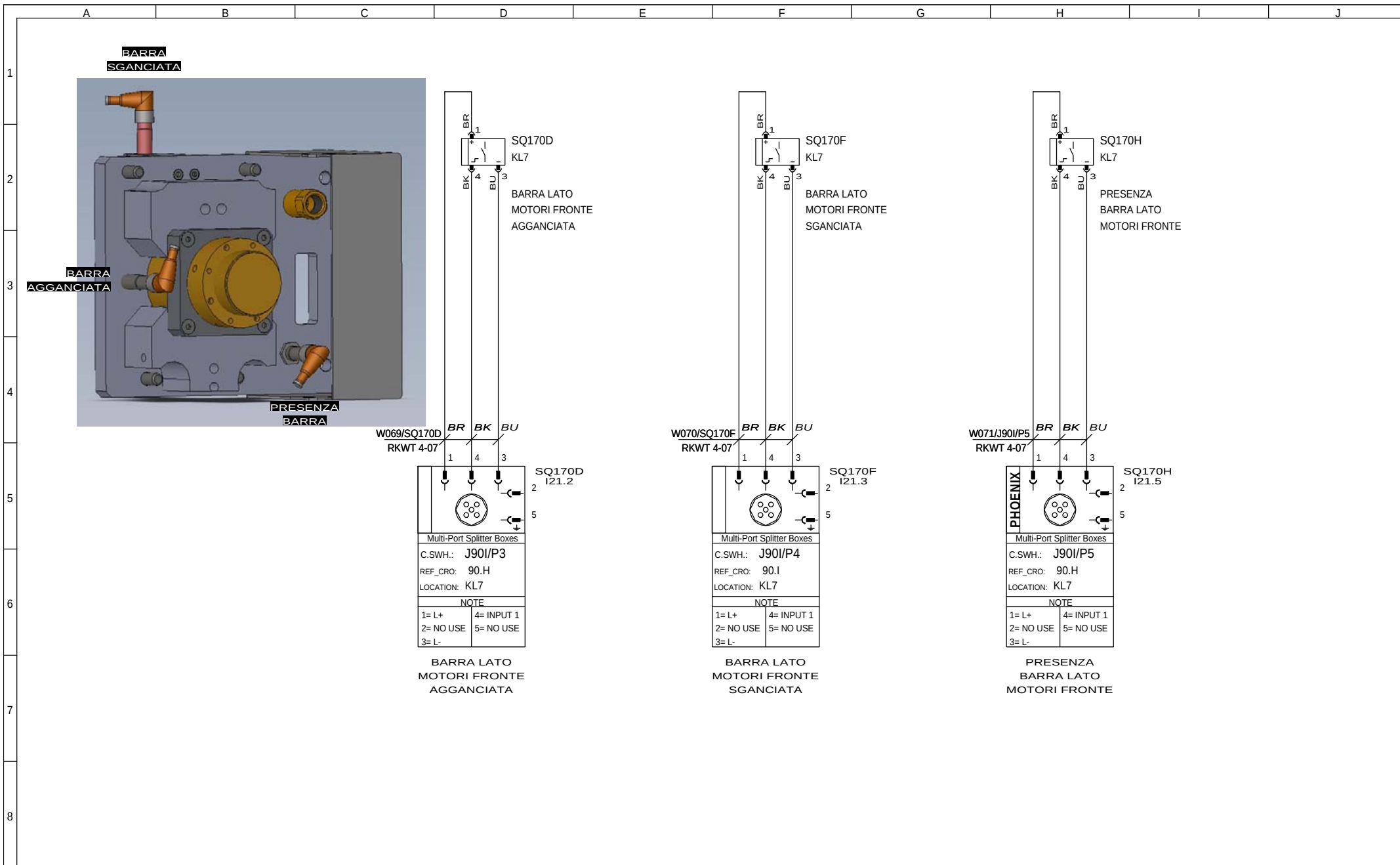
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET 162
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER		
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.	NUMBER:4580/81	
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: LA=CENTRALINA IDRAULICA VALVOLE IDRAULICHE TAVOLA SX		161 ◀ ▶ 163
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI	DATE: 06/12/2011	



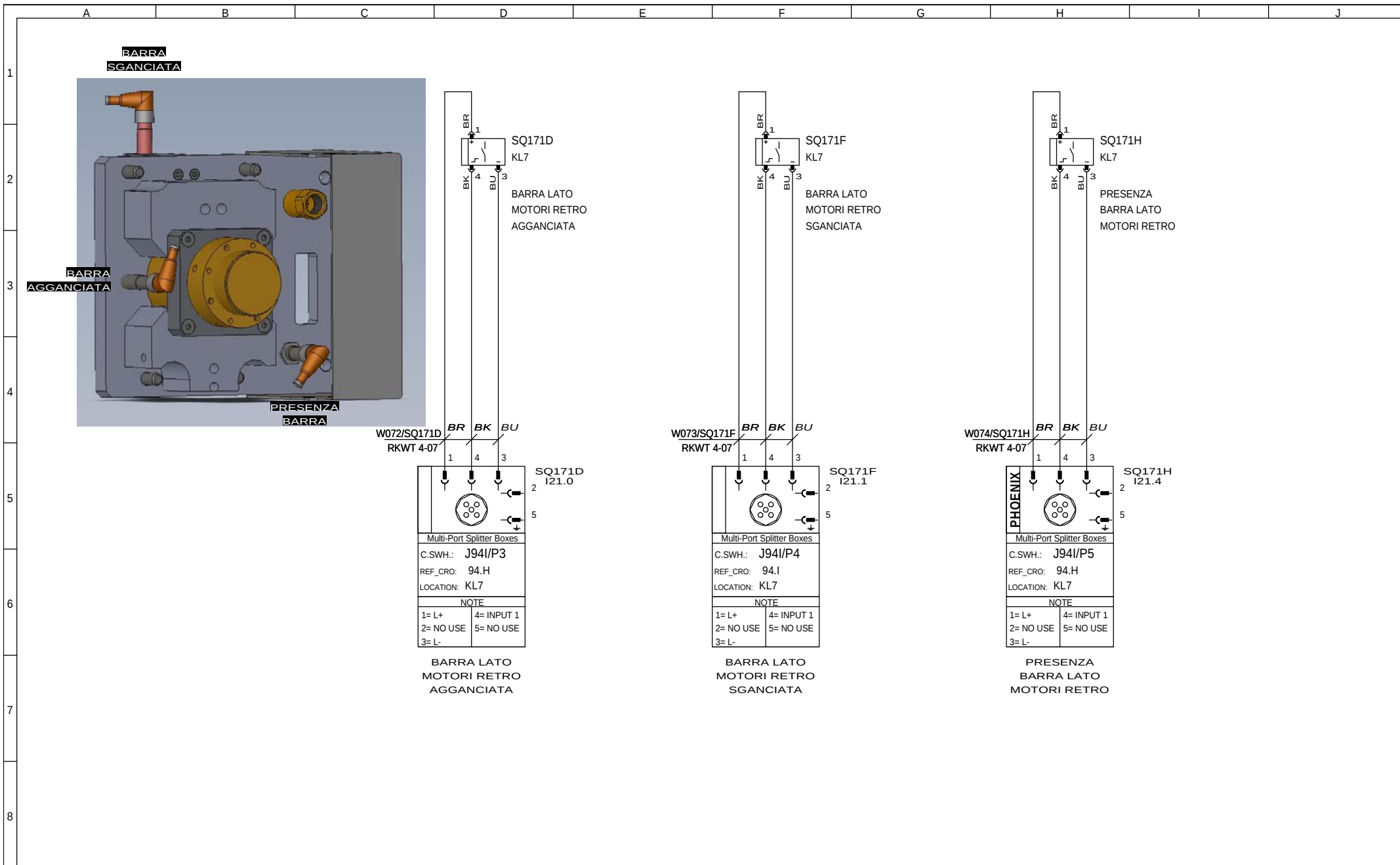
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: LB=CAMBIO BARRE AUTOMATICO IDRAULICO AGGANCIO BARRA LATO MOTORI FRONTE			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							170 ◀▶ 171
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011		

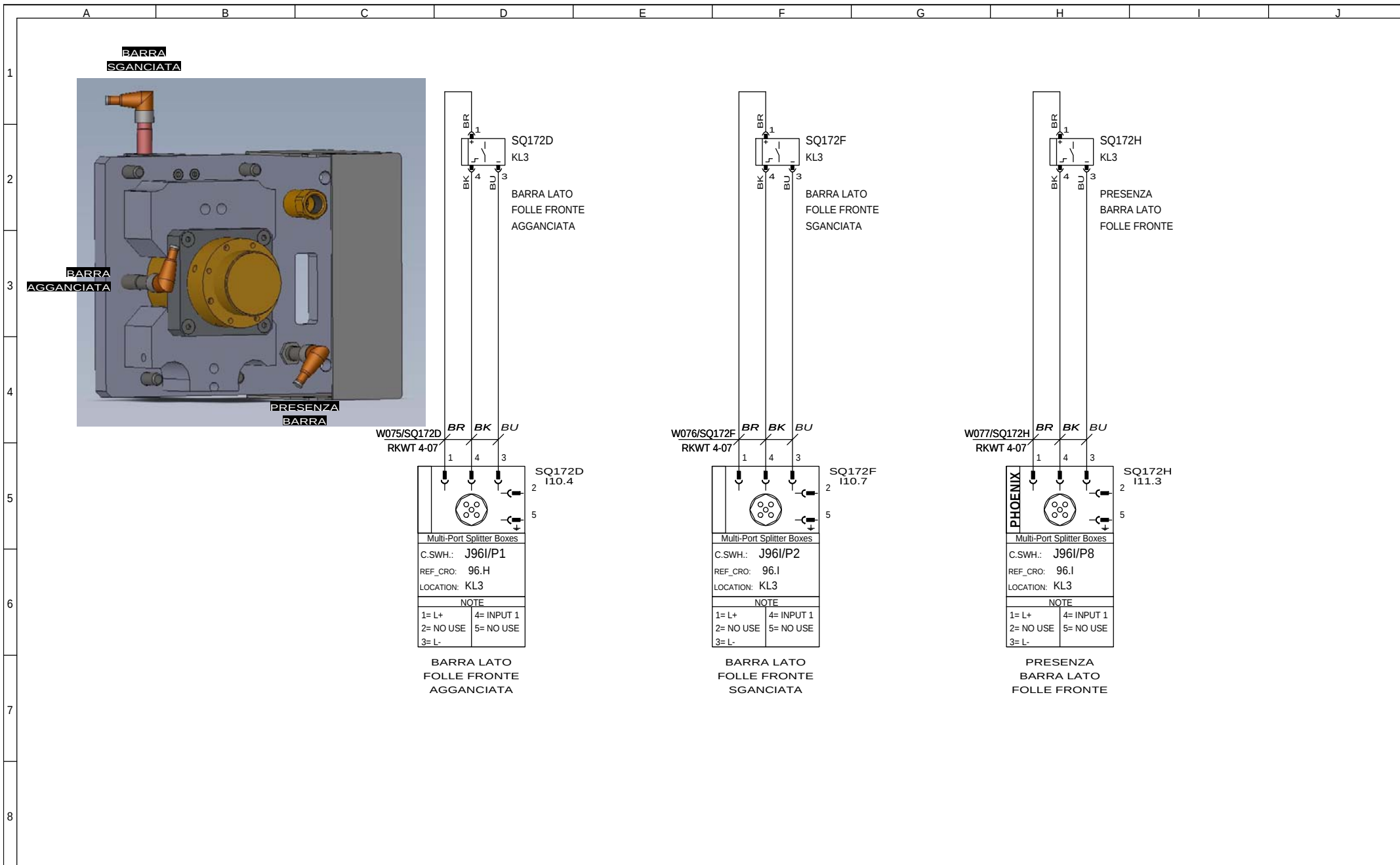
NORDA

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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: LB=CAMBIO BARRE AUTOMATICO IDRAULICO AGGANCIO BARRA LATO MOTORI RETRO			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011	170 ◀▶ 172	

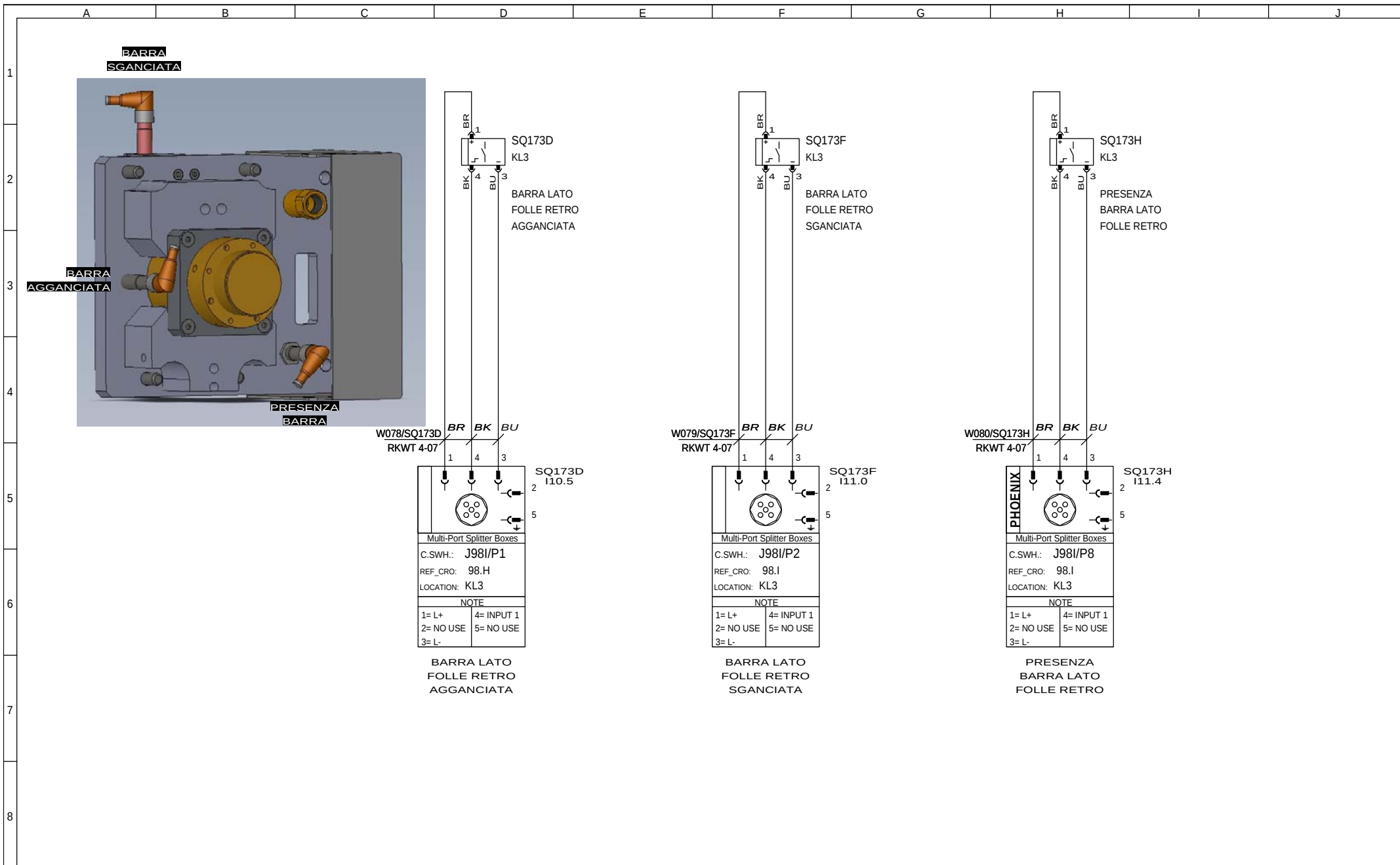
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				00	06/12/2011 M.MAGNANI		MACHINE:	TRF 50/3+DESTACKER			
							CUSTOM.:	P.M.C.	NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE:	LB=CAMBIO BARRE AUTOMATICO IDRAULICO AGGANCIO BARRA LATO FOLLE FRONTE			
00	06/12/2011	N.VITIELLO	PRIMA STESURA								
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.:	M.MAGNANI	DATE:	06/12/2011	171 ◀ ▶ 173

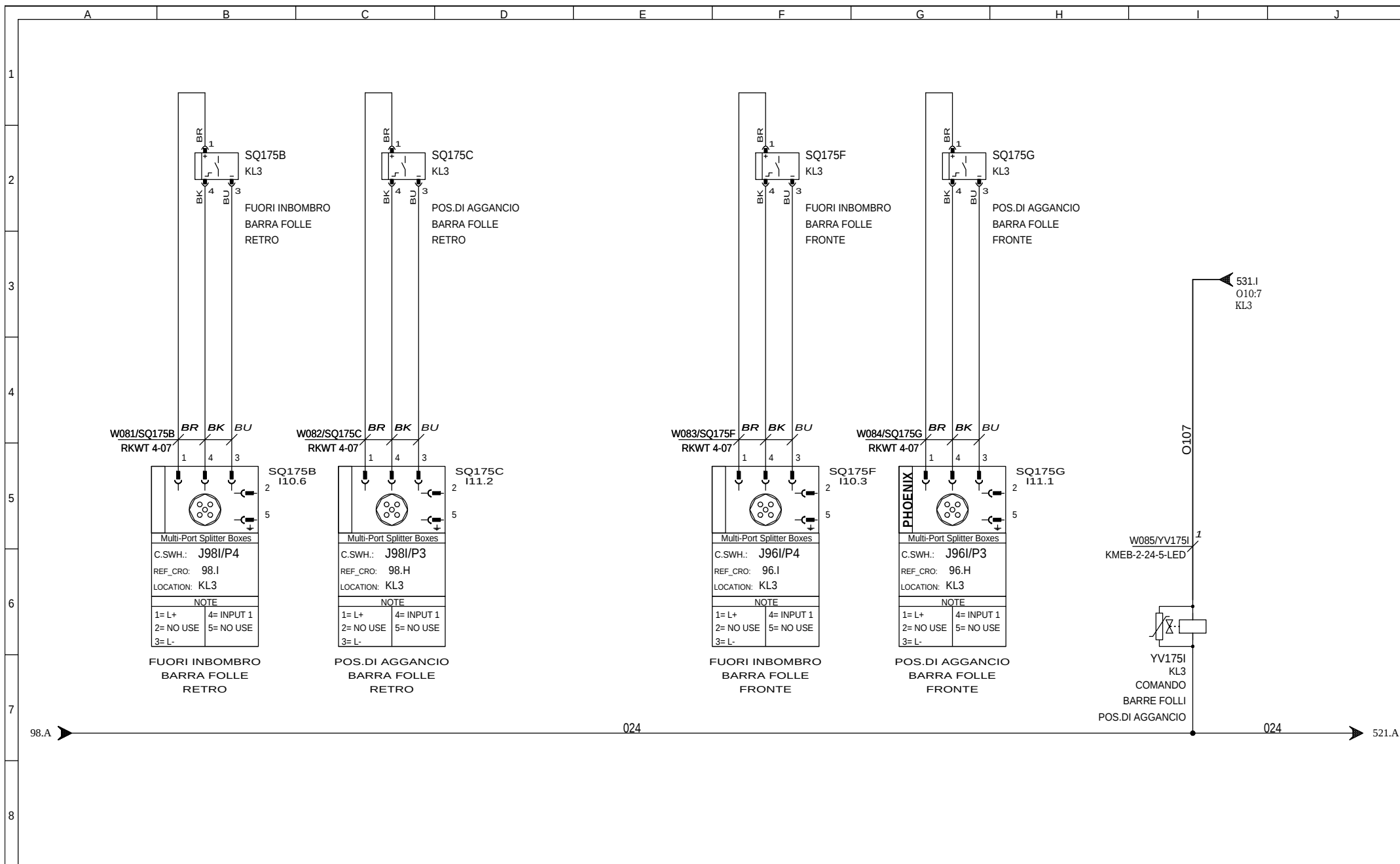


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				00	06/12/2011 M.MAGNANI		MACHINE:	TRF 50/3+DESTACKER		
							CUSTOM.:	P.M.C.	NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE:	LB=CAMBIO BARRE AUTOMATICO IDRAULICO AGGANCIO BARRA LATO FOLLE RETRO		
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.:	M.MAGNANI	DATE: 06/12/2011	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					
						172 ◀ ▶ 175				

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 25124 Brescia - Italy
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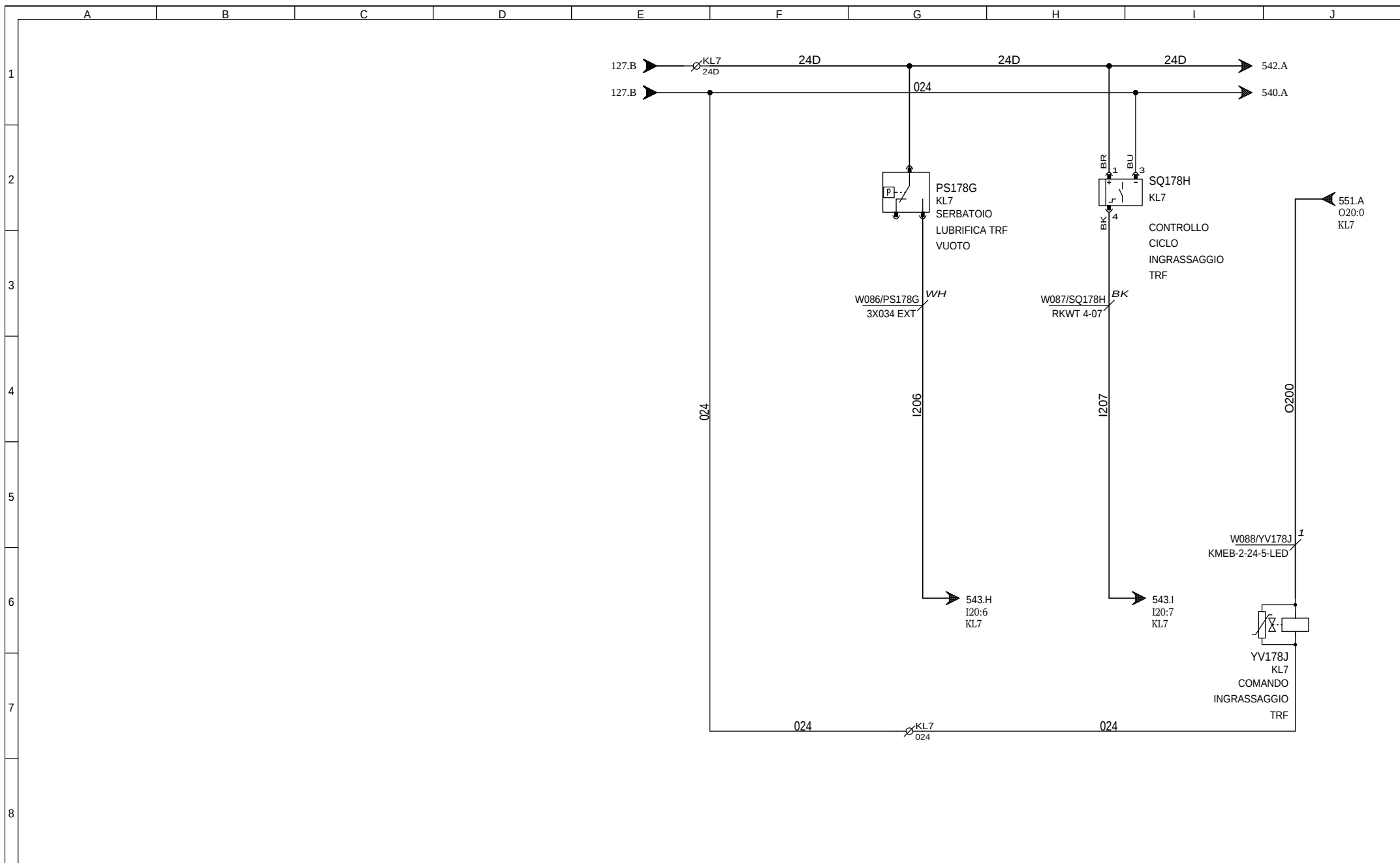


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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.	NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: LB=CAMBIO BARRE AUTOMATICO IDRAULICO SVINCOLO BARRE FOLLI			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					
						DIS.: M.MAGNANI		DATE: 06/12/2011	173 ◀ ▶ 175	



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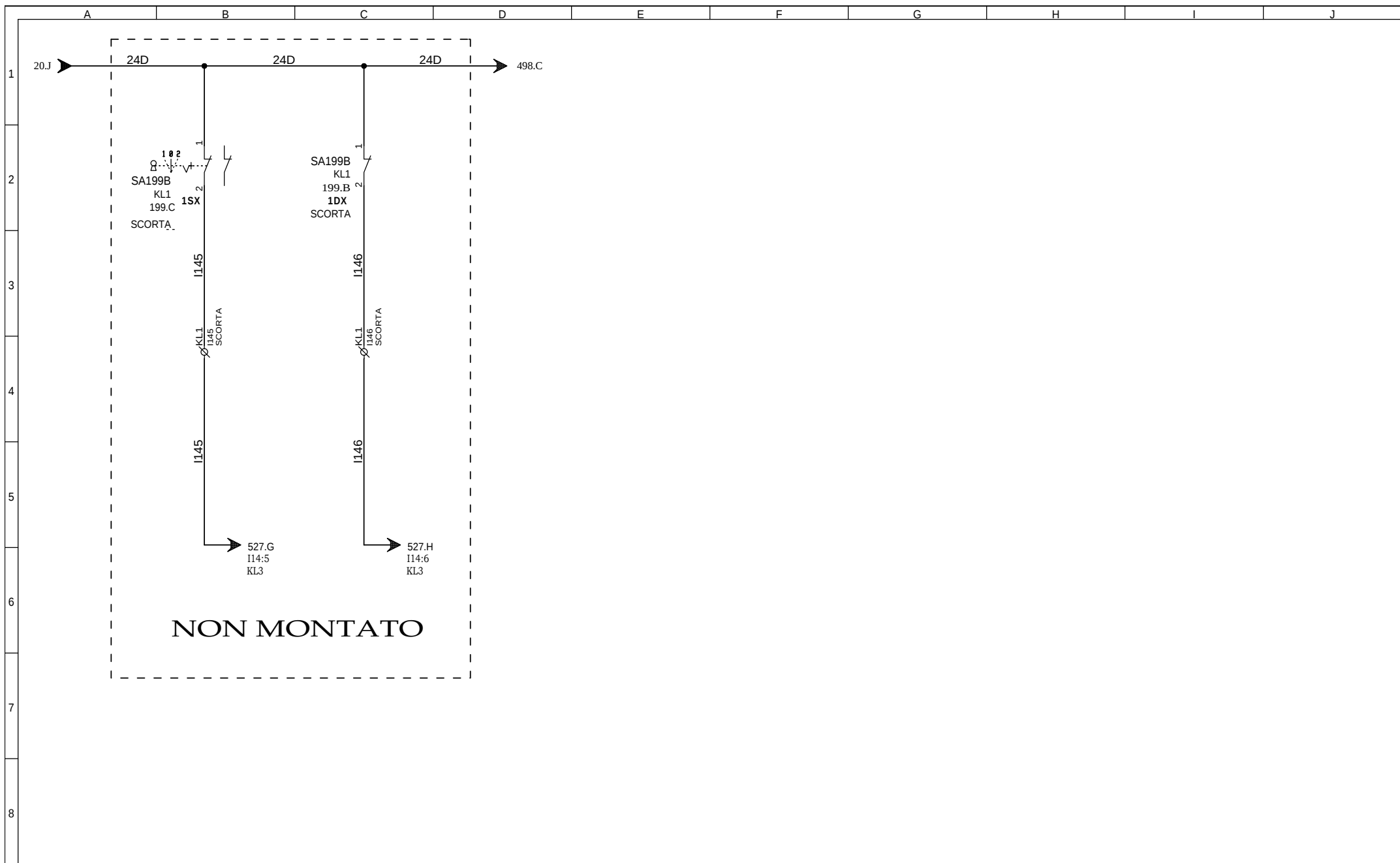
MACHINE:		TRF 50/3+DESTACKER
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DIS.:	M.MAGNANI	DATE:
		06/12/2011



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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: LC=INGRASSAGGIO INGRASSAGGIO			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	
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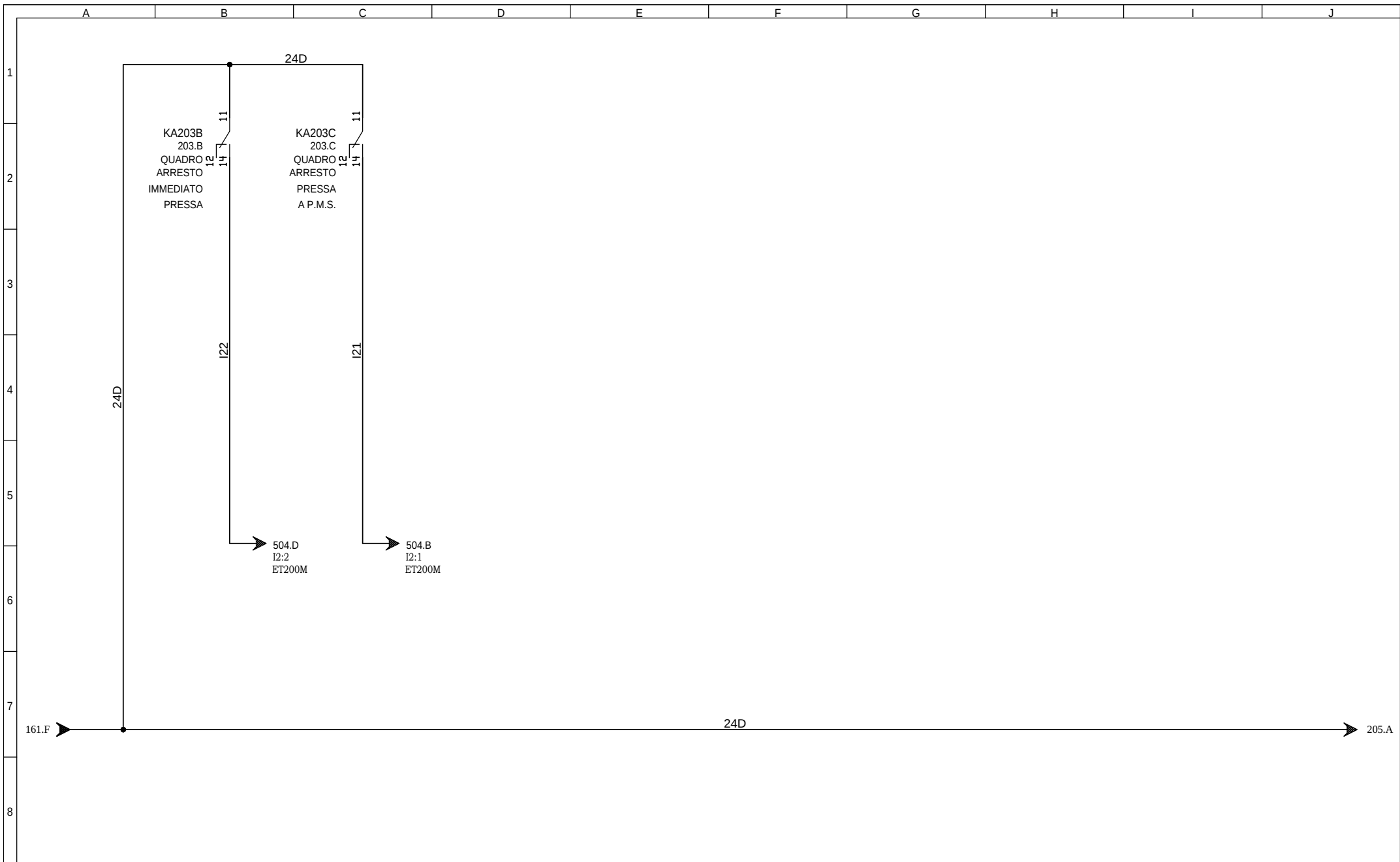
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81	
							TITLE: M=INTERFACCIA PRESSA SCELTA CICLO			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI		DATE: 06/12/2011	199 ◀ ▶ 202
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					



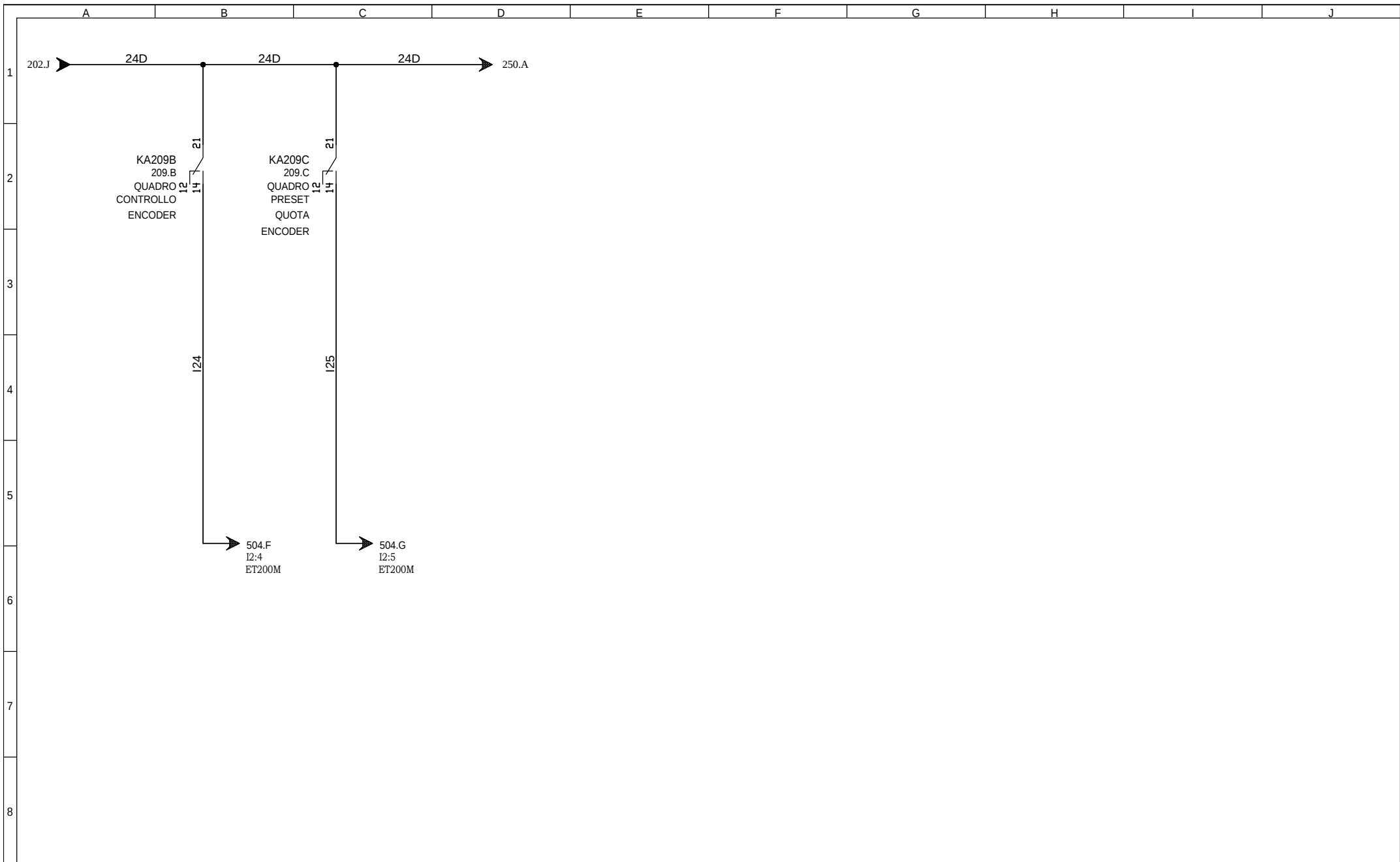
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	202
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	M=INTERFACCIA PRESSA COMANDI PER PRESSA		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011



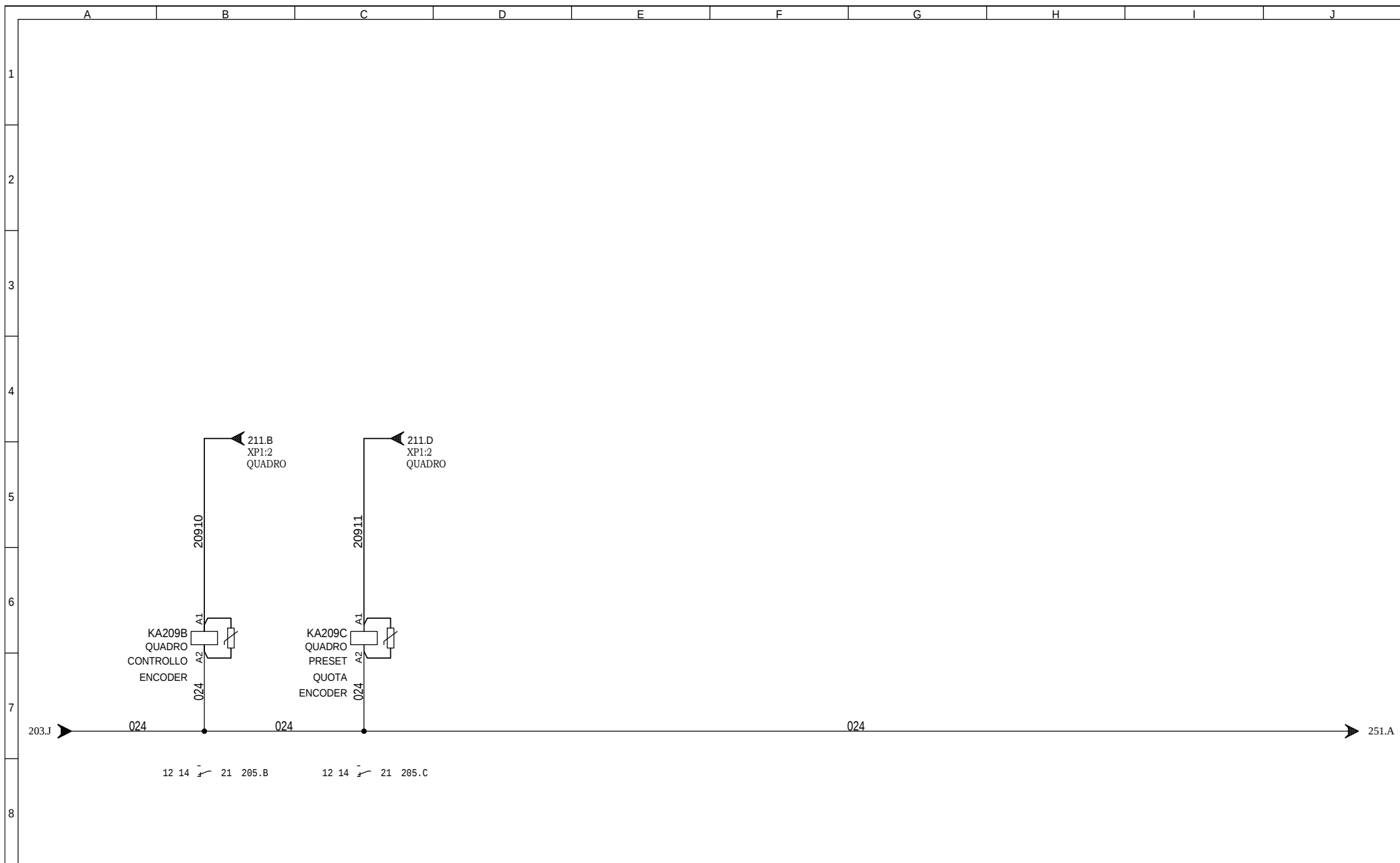
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				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: M=INTERFACCIA PRESSA SEGNALI DA PRESSA A NORDA				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	203	209



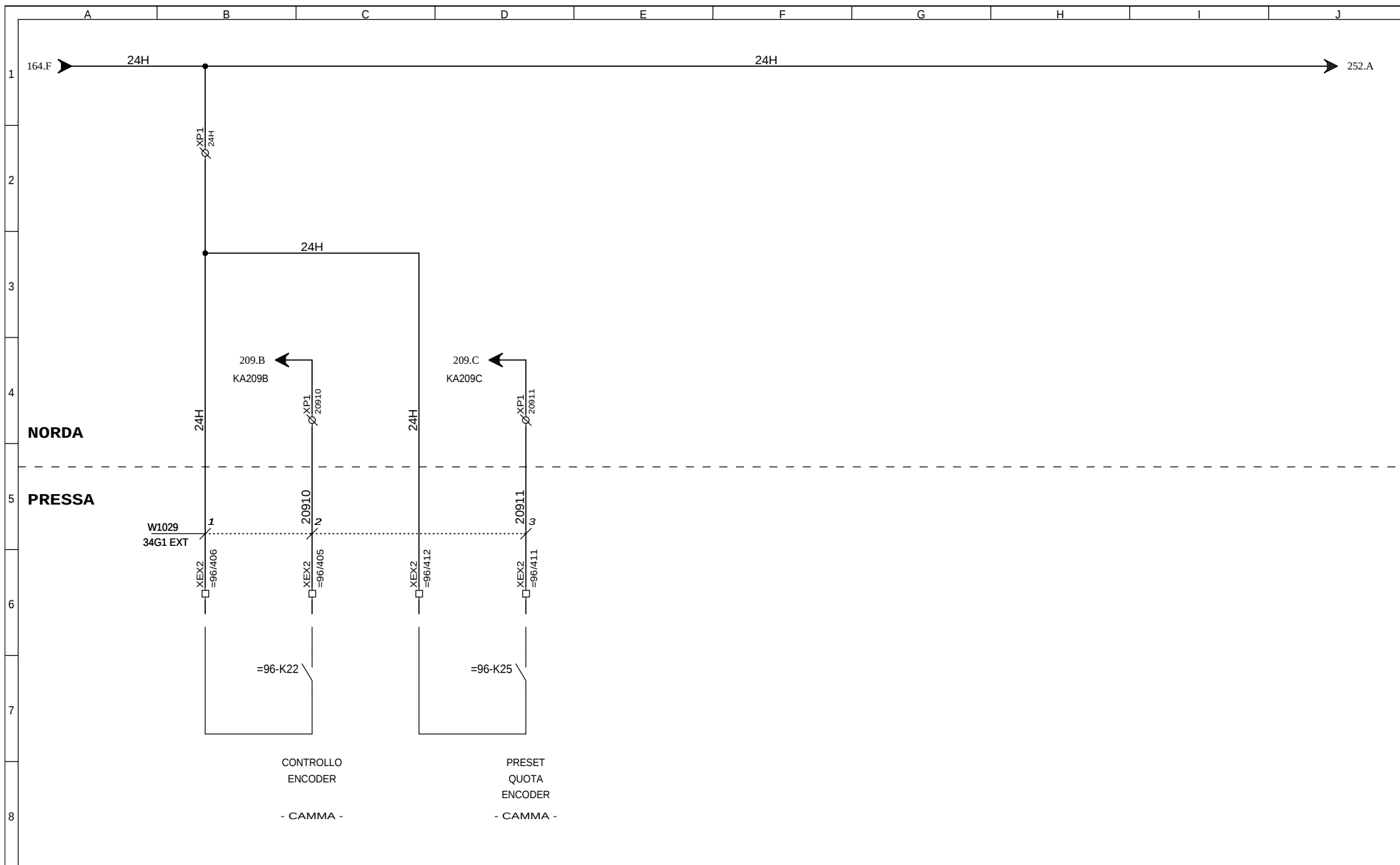
Via Case Sparse, 103
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				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: M=INTERFACCIA PRESSA SEGNALI DA PRESSA A NORDA			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011		205 ◀ ▶ 211	



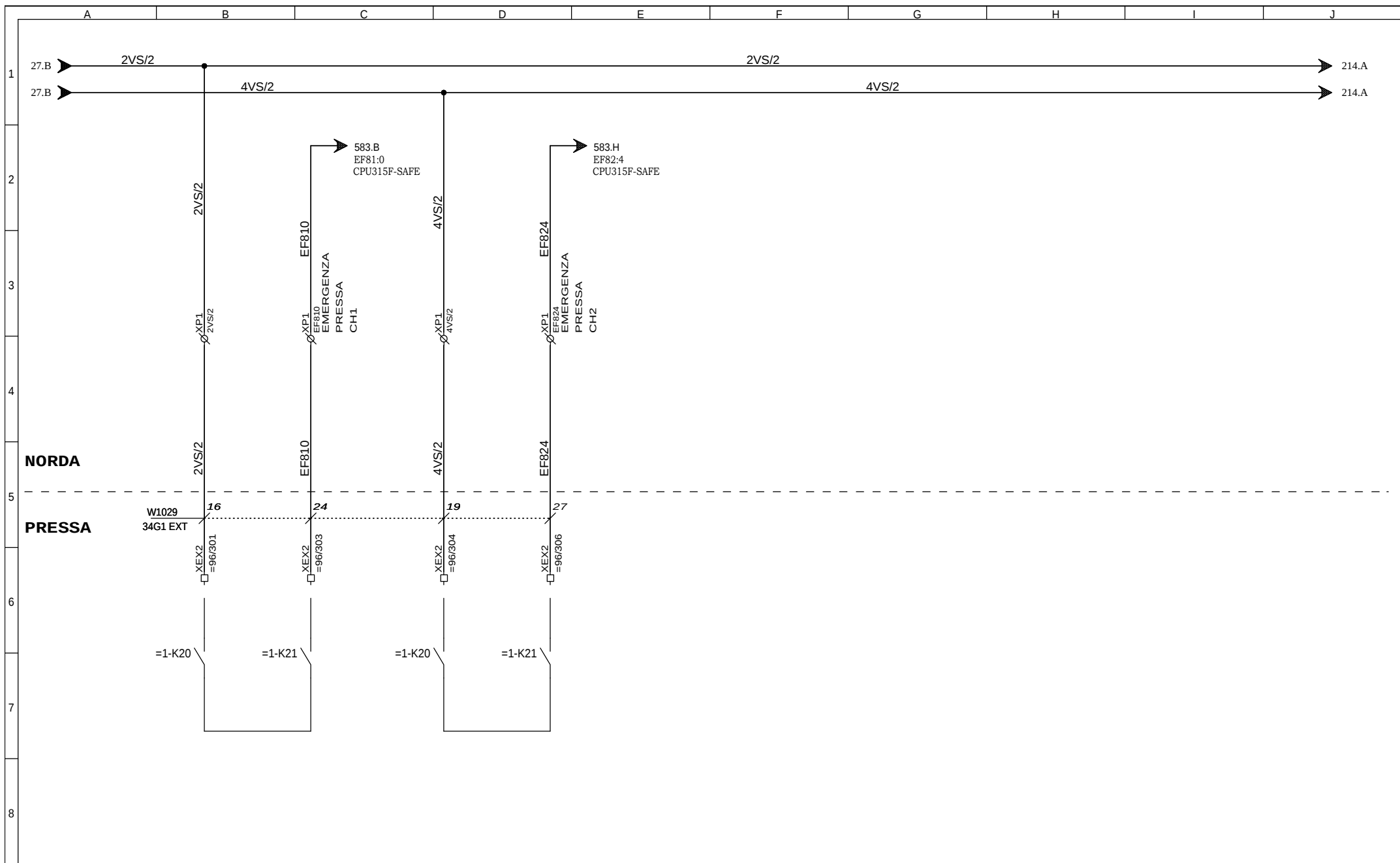
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				00	06/12/2011 M.MAGNANI		MACHINE:	TRF 50/3+DESTACKER		
							CUSTOM.:	P.M.C.	NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE:	M=INTERFACCIA PRESSA SEGNALI DA PRESSA A NORDA		
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.:	M.MAGNANI	DATE: 06/12/2011	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN				209 ◀ ▶ 213	



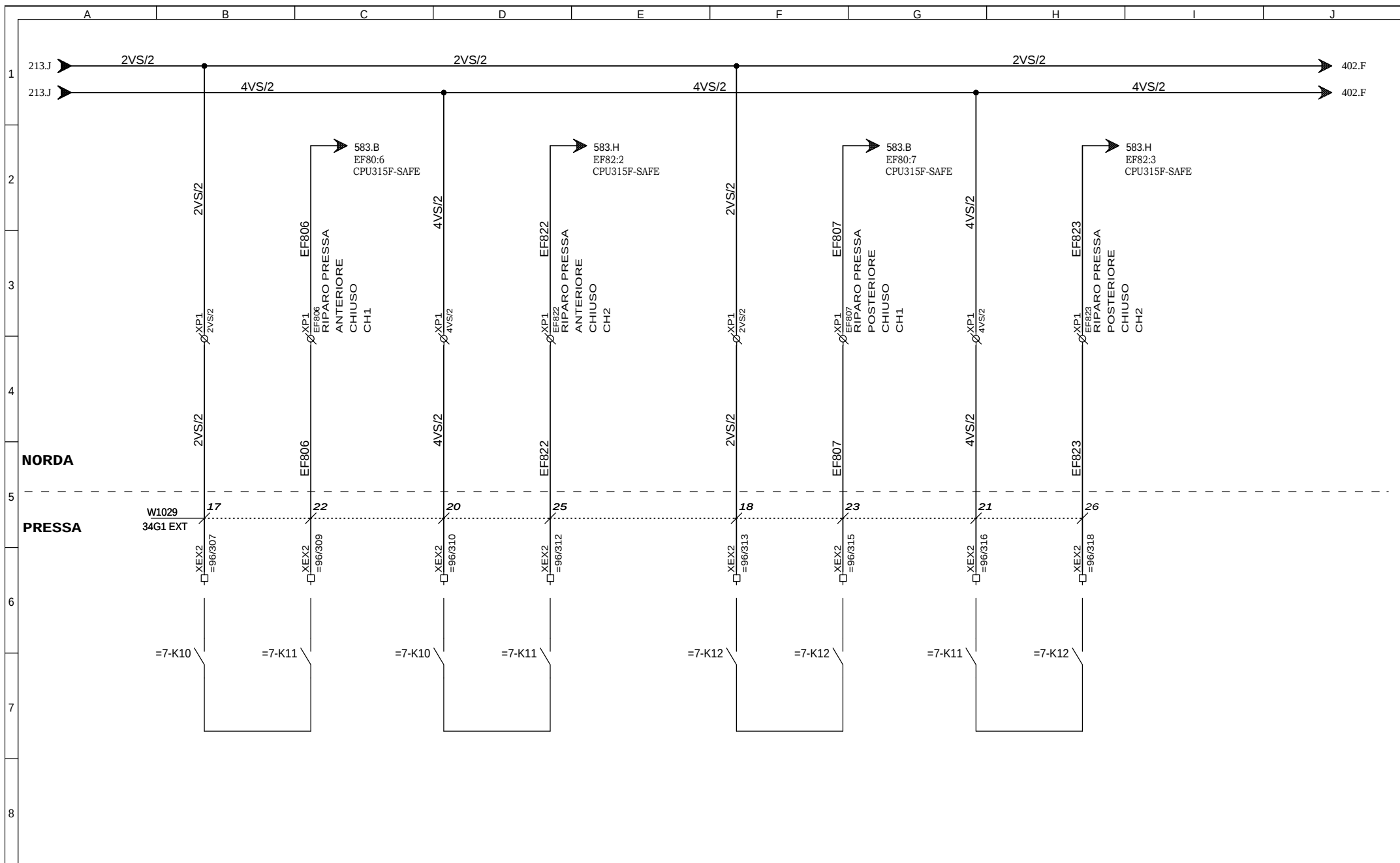
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							CUSTOM.: P.M.C.	NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: M=INTERFACCIA PRESSA SEGNALI DA PRESSA A NORDA			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
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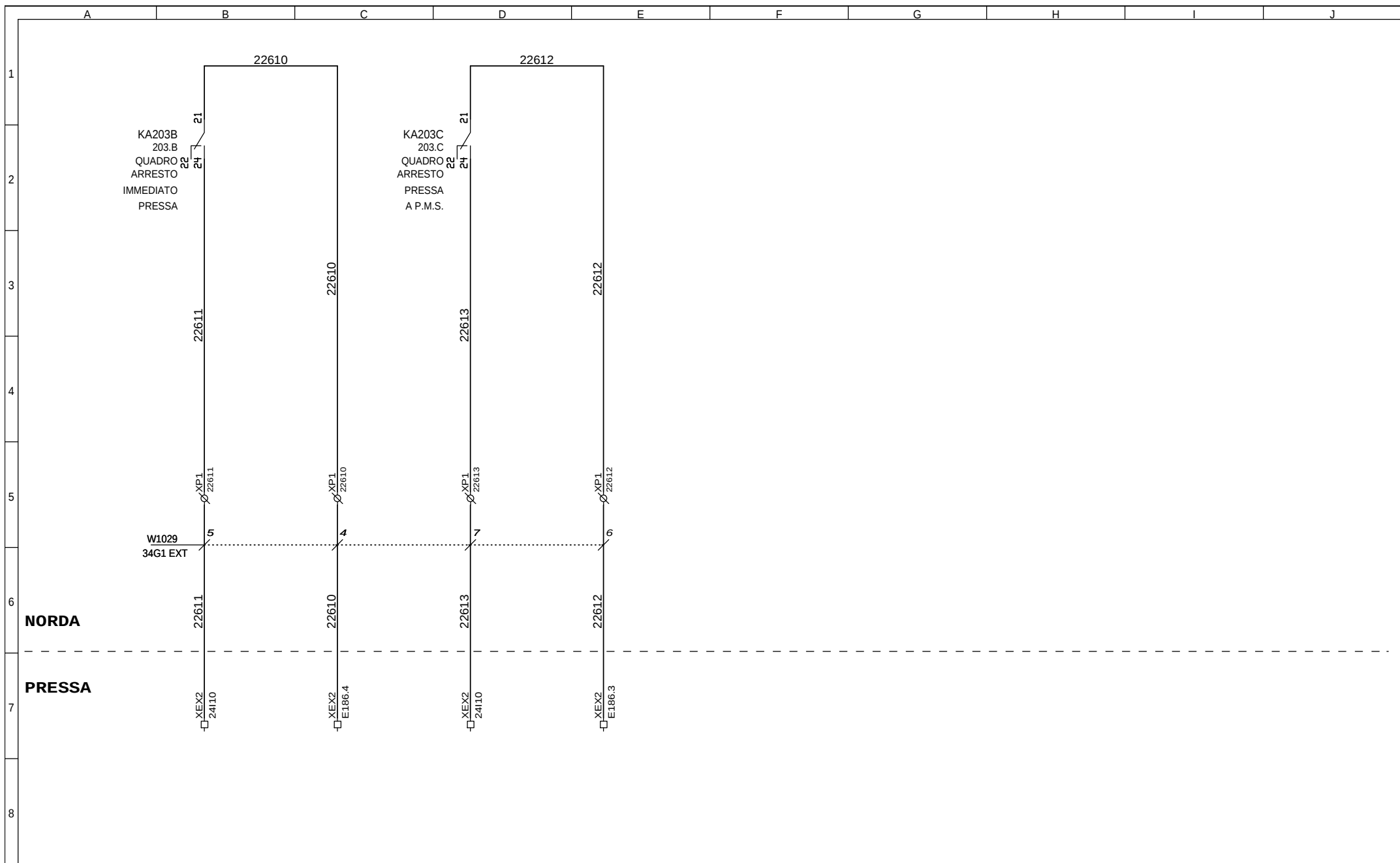
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.	NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: M=INTERFACCIA PRESSA SEGNALI DA PRESSA A NORDA			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	
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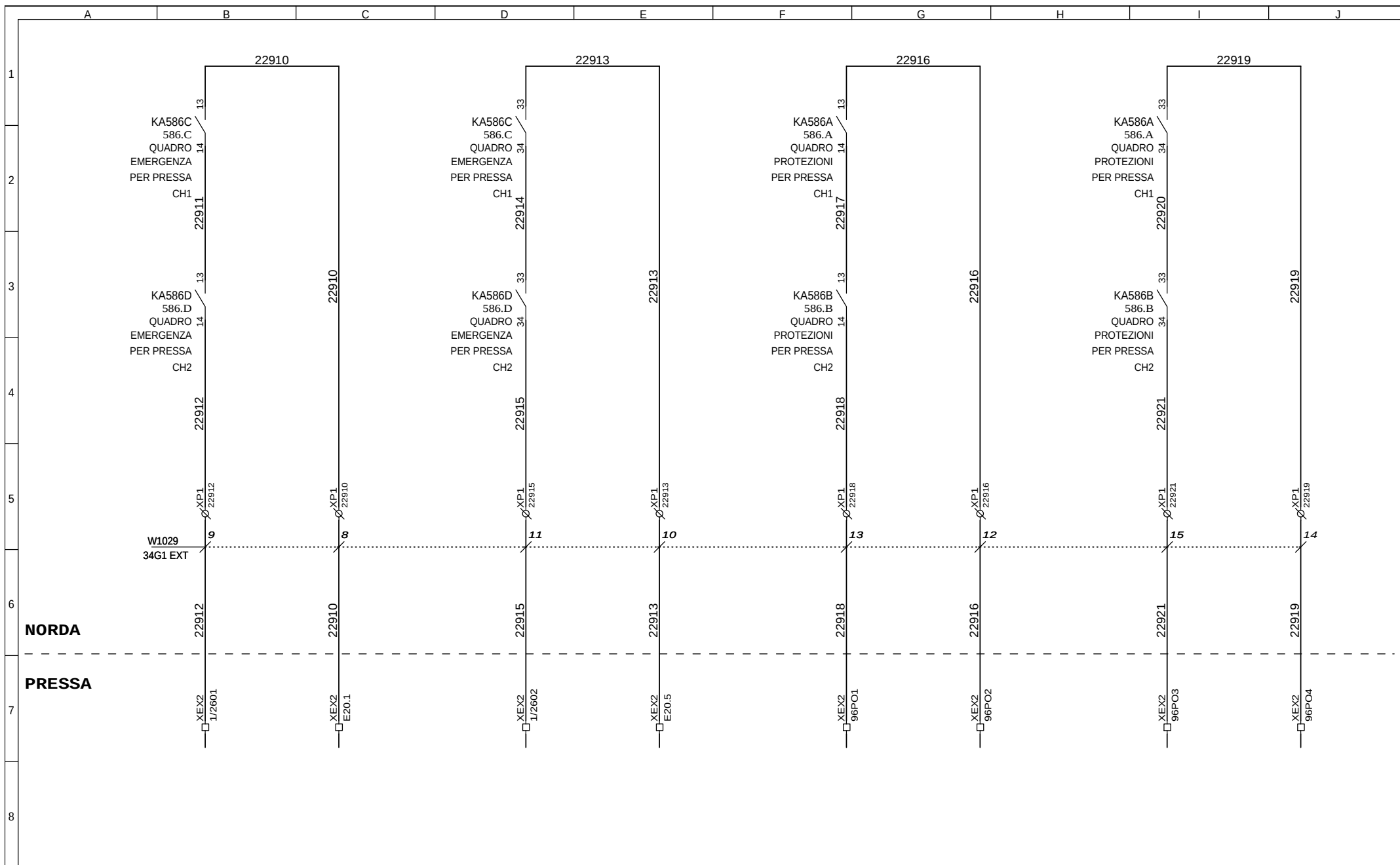
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	226
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	M=INTERFACCIA PRESSA SEGNALI DA NORDA A PRESSA		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011



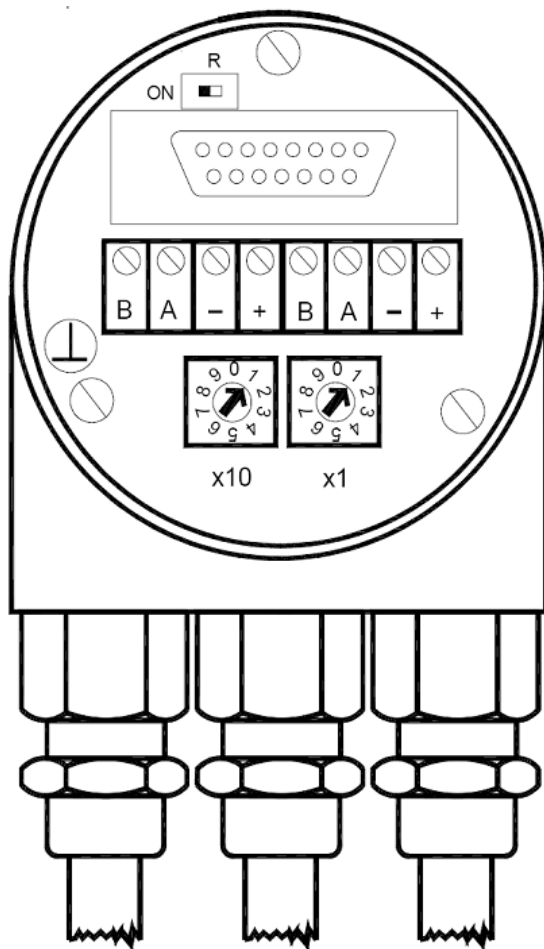
Via Case Sparse, 103
Località Folzano
25124 Brescia - Italy
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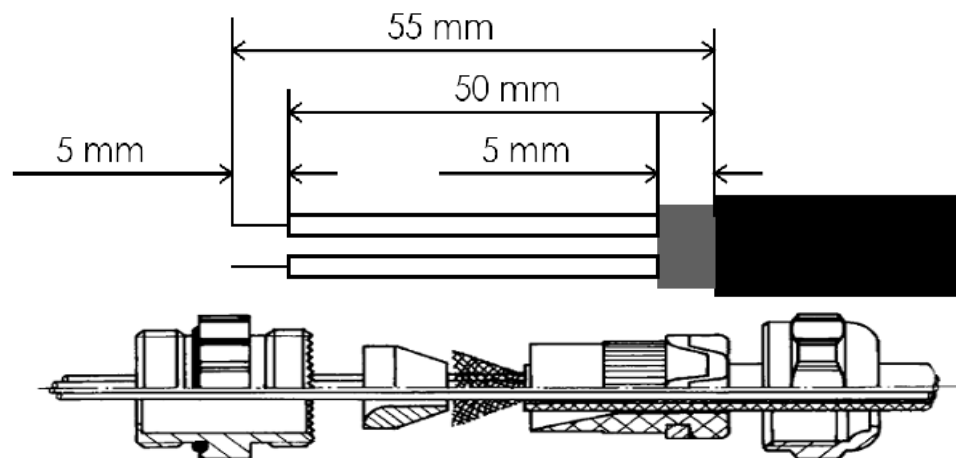
REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 Località Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET 229
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: M=INTERFACCIA PRESSA SEGNALI DA NORDA A PRESSA			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011		226 ◀ ▶ 240	



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Clamp	Description
B / A (left)	Bus in
- / +	Supply voltage (10-30V DC)
B / A (right)	Bus out
- / +	Supply voltage (10-30V DC)



REVIEW SHEETS

REV.	DATE	SIGN	MODIFICATION
00	06/12/2011	N.VITIELLO	PRIMA STESURA

REVIEW PLAN

REV.	DATE/SIGN
00	06/12/2011 M.MAGNANI
01	15/01/2014 M.Magnani



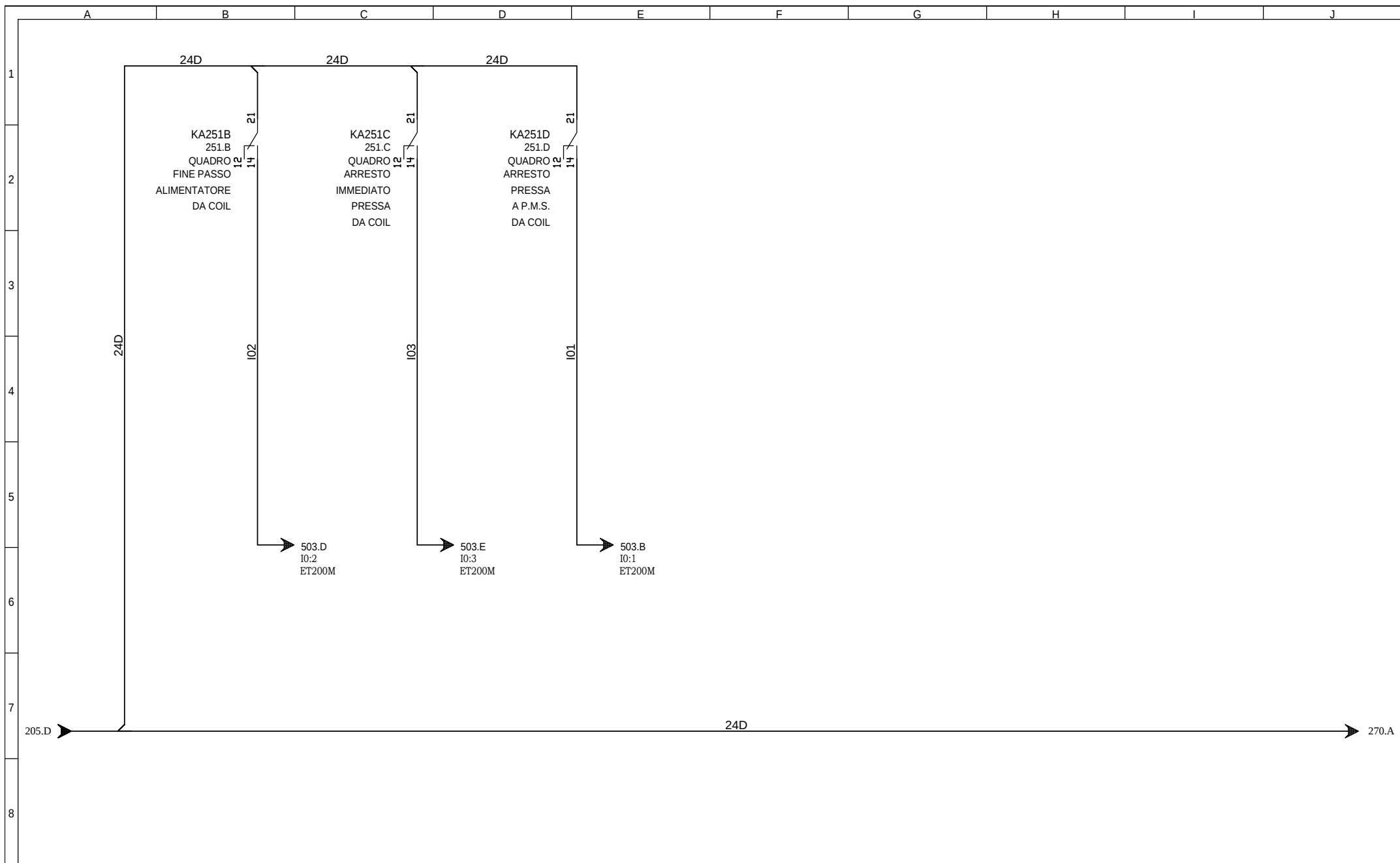
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WIRING DIAGRAM

MACHINE:	TRF 50/3+DESTACKER
CUSTOM.:	P.M.C.
TITLE:	M=INTERFACCIA PRESSA ENCODER SS PROFIBUS ENDAT SU PRESSA
DIS.:	M.MAGNANI
DATE:	06/12/2011

SHEET 240

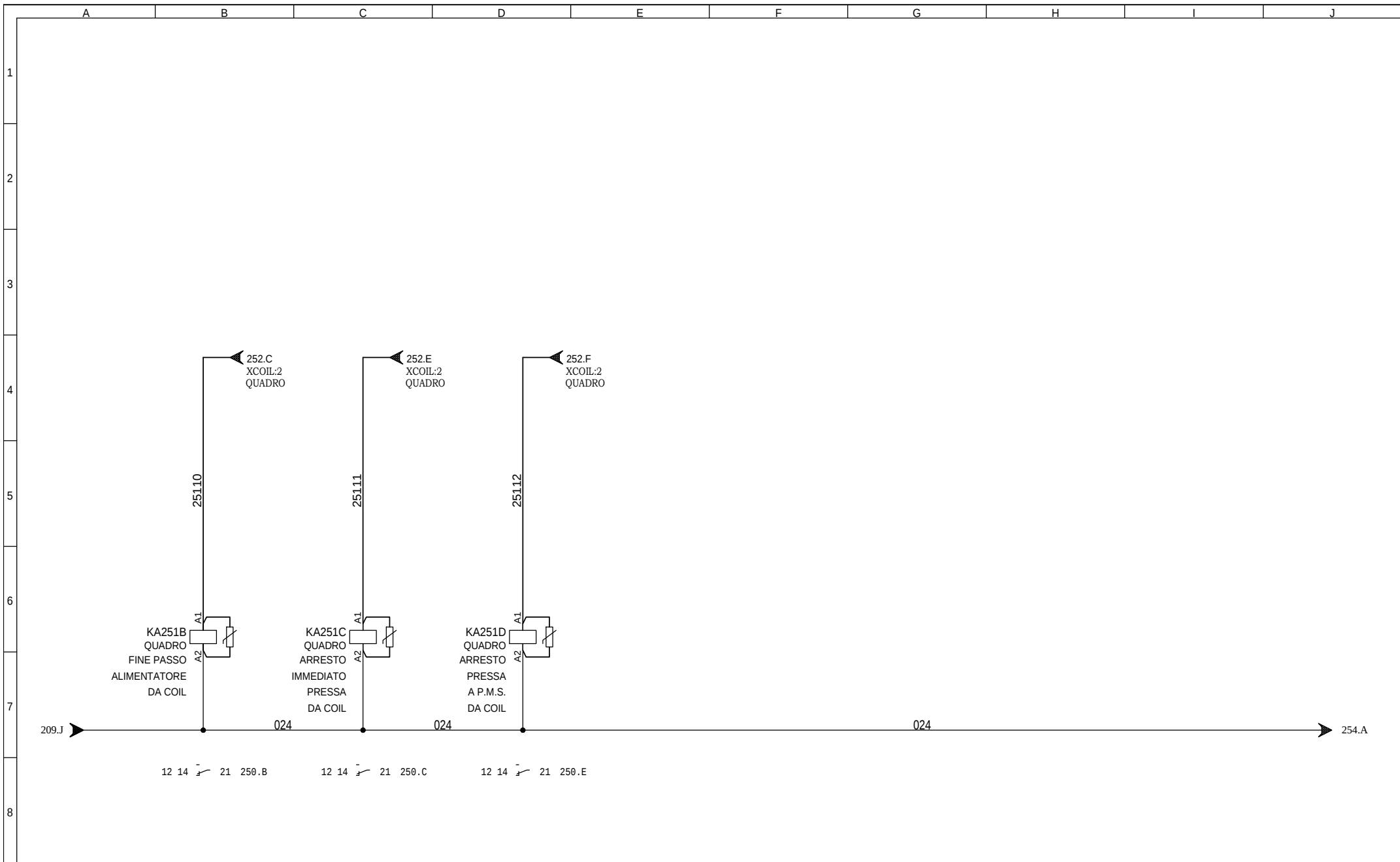
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REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 Località Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET 250
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				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81	
							TITLE: MA=INTERFACCIA COIL SEGNALI DA COIL A NORDA			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI		DATE: 06/12/2011	250 ◀ ▶ 251
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					



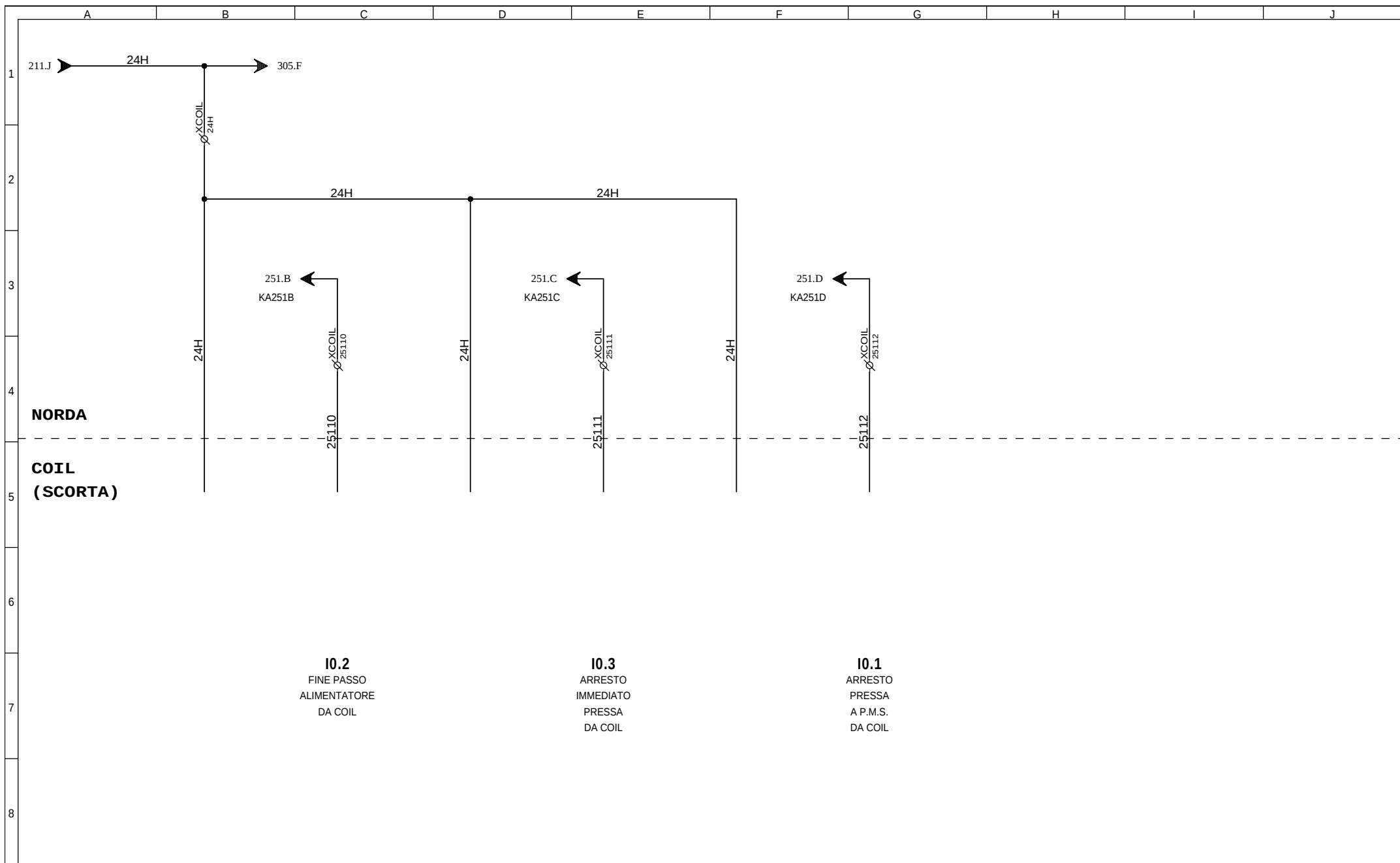
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 Località Folzano
 25124 Brescia - Italy
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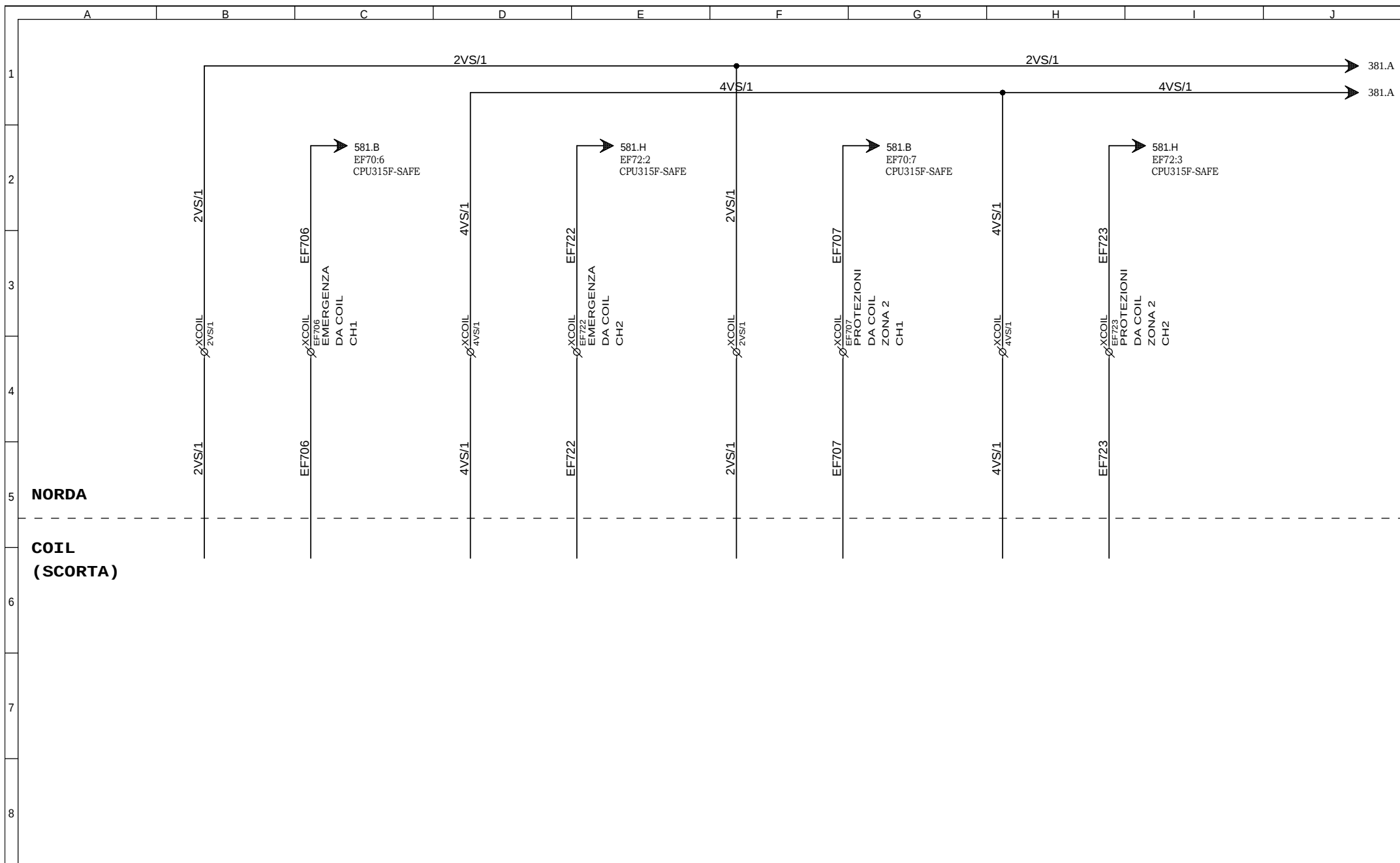
REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 Località Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET 251
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.	NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: MA=INTERFACCIA COIL SEGNALI DA COIL A NORDA			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	
									250 ◀ ▶ 252	



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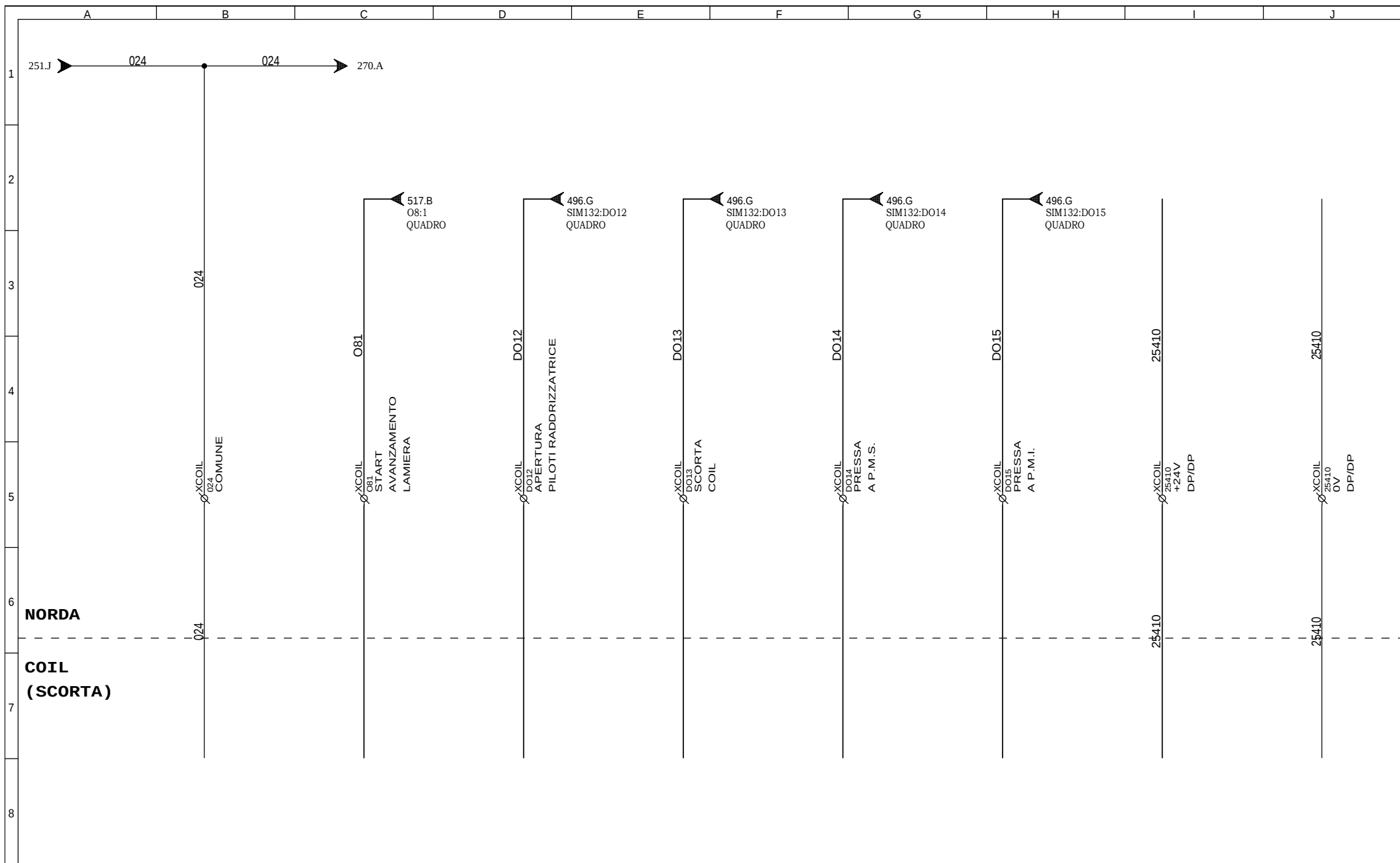
REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 Località Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET 252
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							CUSTOM.: P.M.C.	NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: MA=INTERFACCIA COIL SEGNALI DA COIL A NORDA			
00	06/12/2011	N.VITIELLO	PRIMA STESURA	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	
REV.	DATE	SIGN	MODIFICATION							



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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: MA=INTERFACCIA COIL SEGNALI DA COIL A NORDA			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011		252 ◀ ▶ 254	



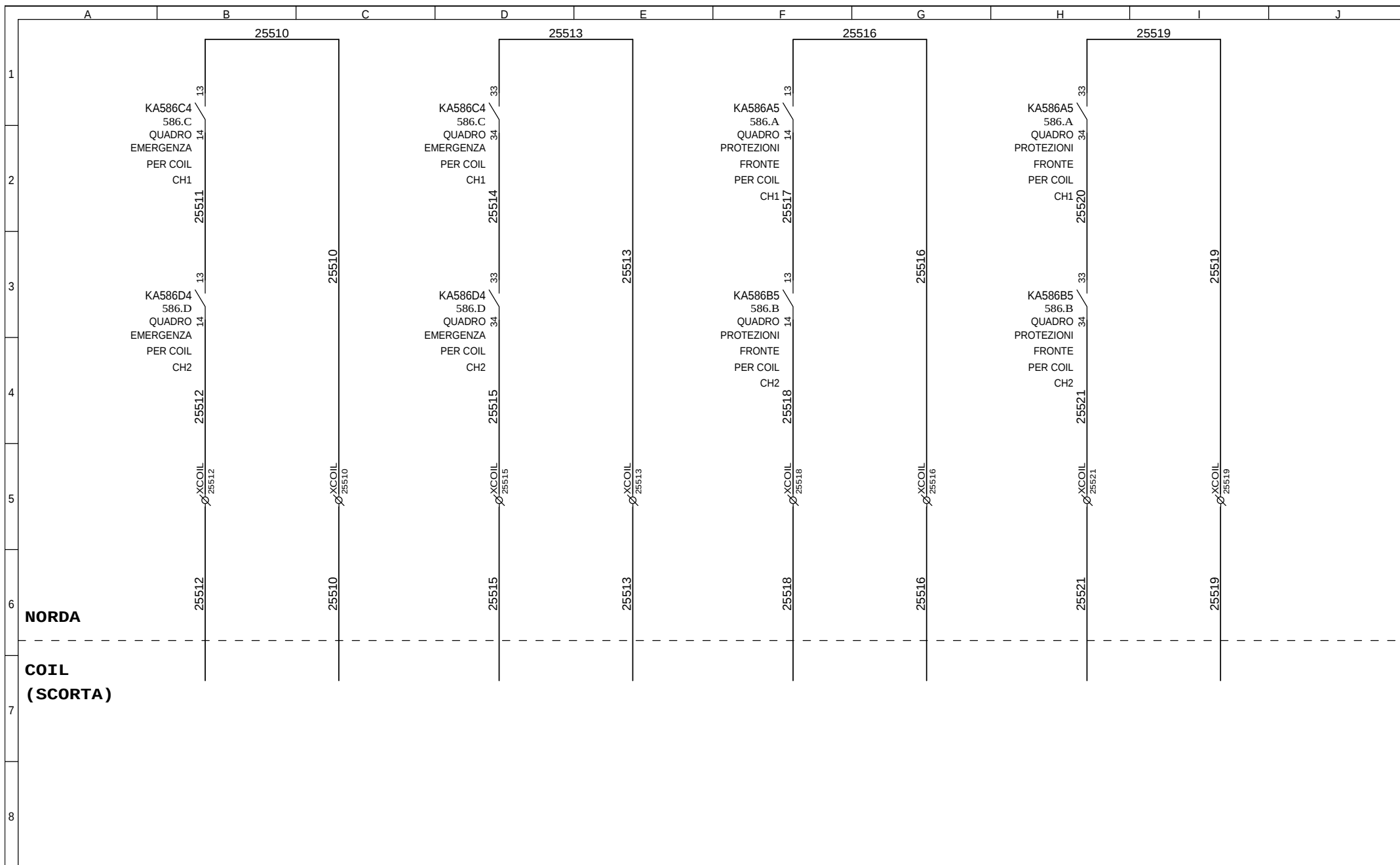
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81	 253 ◀ ▶ 255 	
							TITLE: MA=INTERFACCIA COIL SEGNALI DA NORDA A COIL				
00	06/12/2011	N.VITIELLO	PRIMA STESURA								
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011		



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25124 Brescia - Italy
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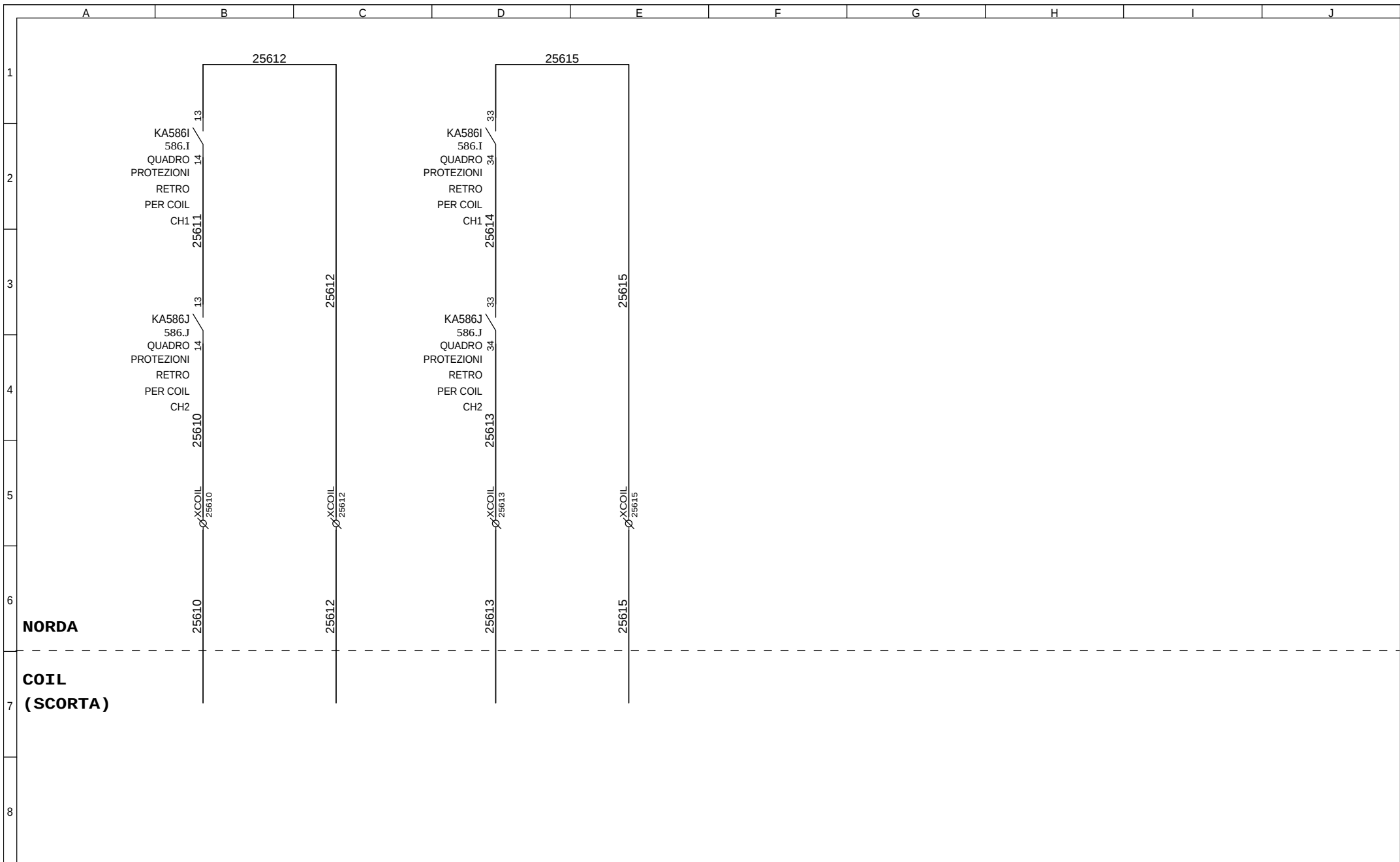


NORDA

COIL
(SCORTA)

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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.	NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA	01	15/01/2014 M.Magnani		TITLE: MA=INTERFACCIA COIL SEGNALI DA NORDA A COIL		254 ◀ ▶ 256	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	

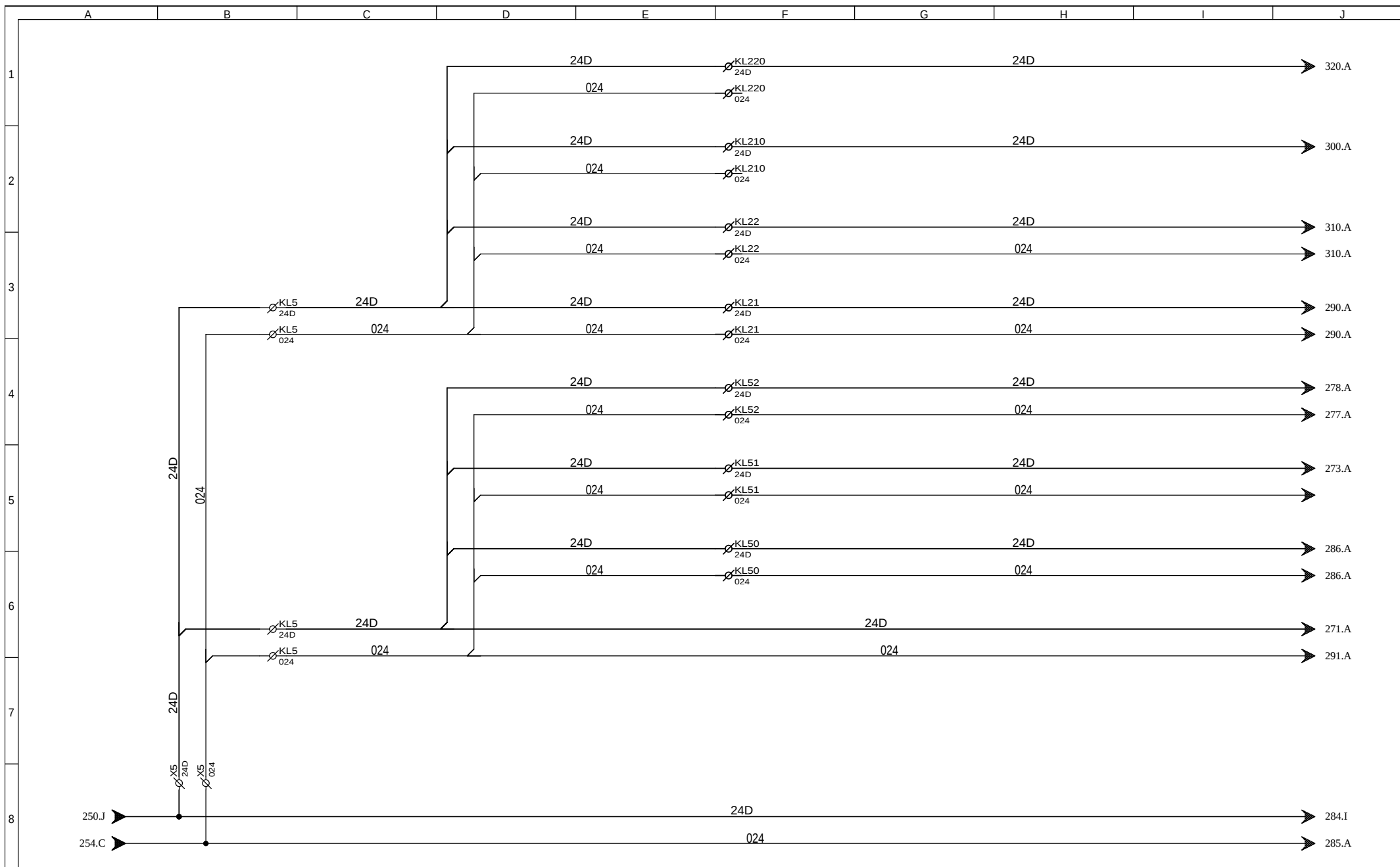
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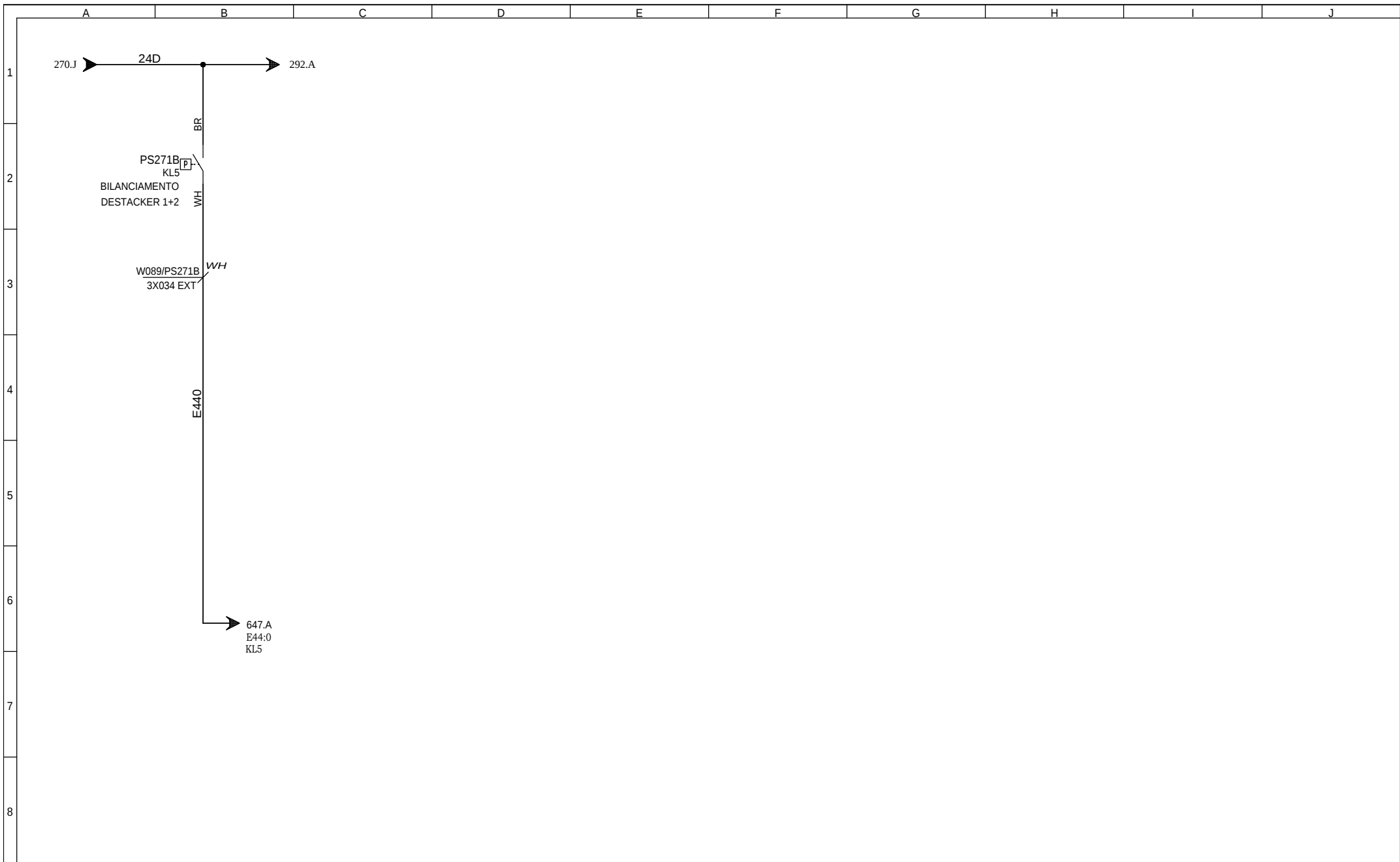
REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET 256
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				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.	NUMBER:4580/81	
						TITLE: MA=INTERFACCIA COIL SEGNALI DA NORDA A COIL		255 ◀ ▶ 256
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI	DATE: 06/12/2011	



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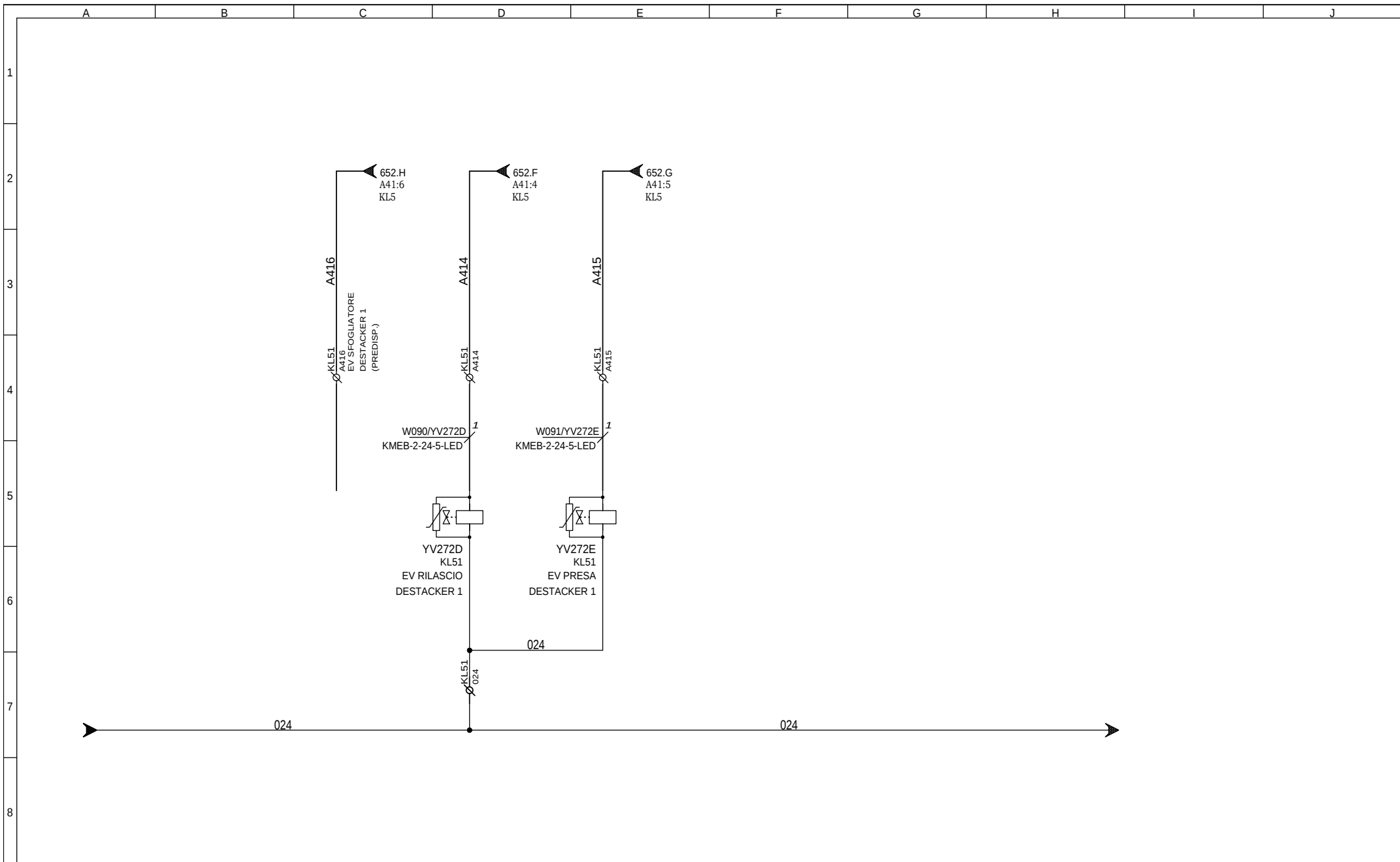
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: N=DESTACKER ALIMENTAZIONI DESTACKER			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI			



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				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81		
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REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN						



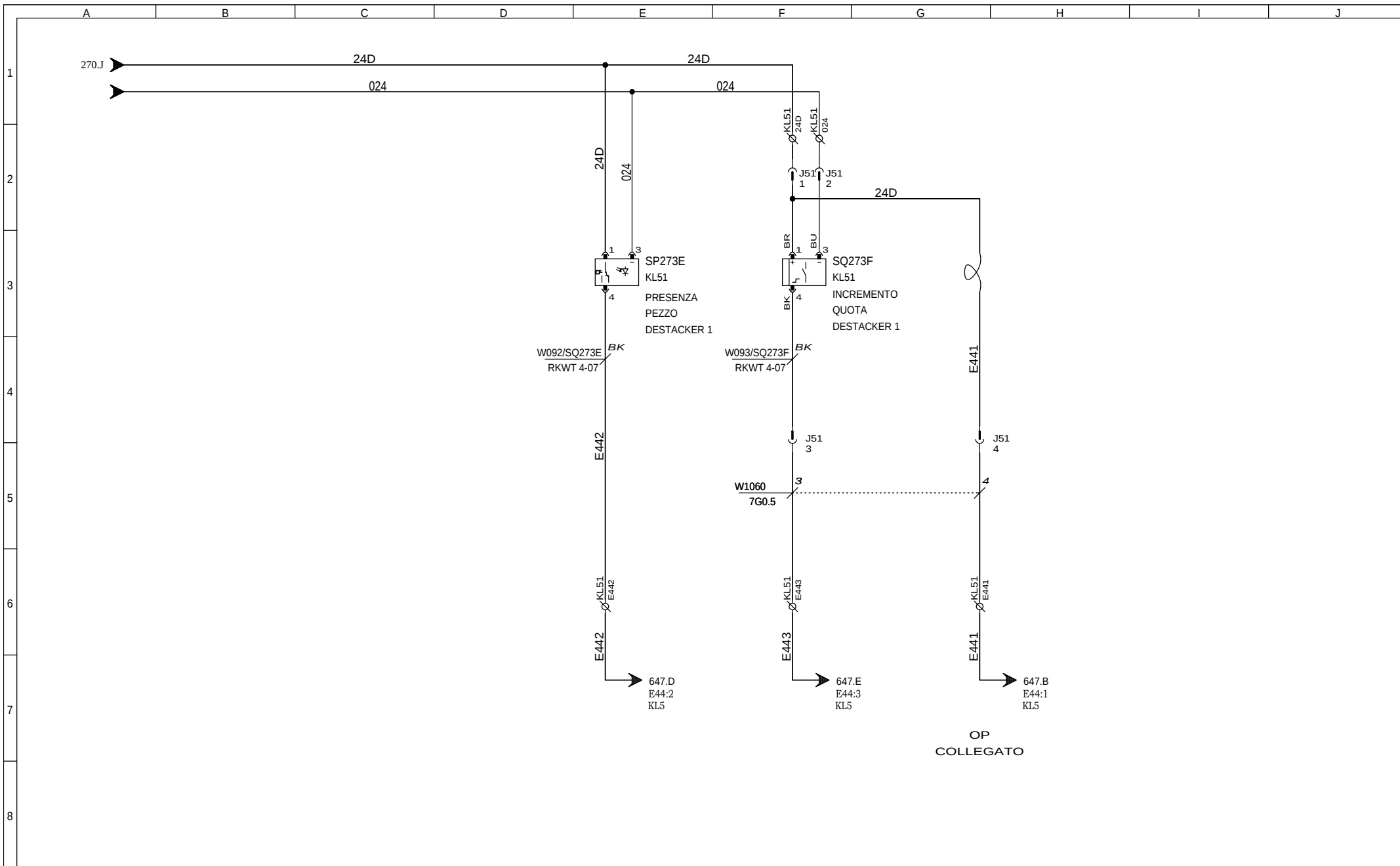
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET 272
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				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81	
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	N=DESTACKER EV ASSE Z DESTACKER 1	271 ◀ ▶ 273
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI DATE: 06/12/2011	



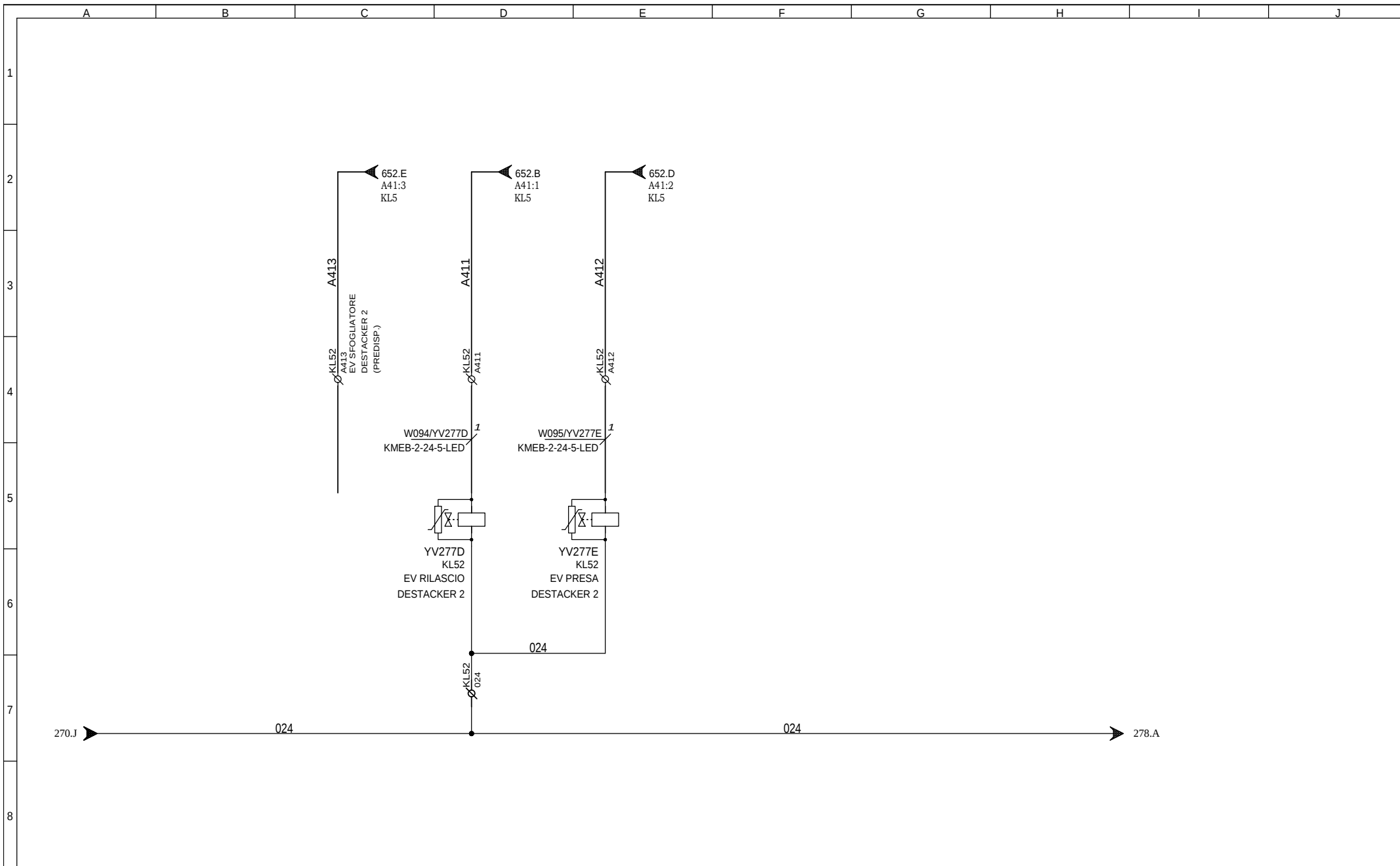
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				01	15/01/2014 M.Magnani		TITLE: N=DESTACKER ORGANO DI PRESA DESTACKER 1			
00	06/12/2011	N.VITIELLO	PRIMA STESURA						272 ◀ ▶ 277	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	



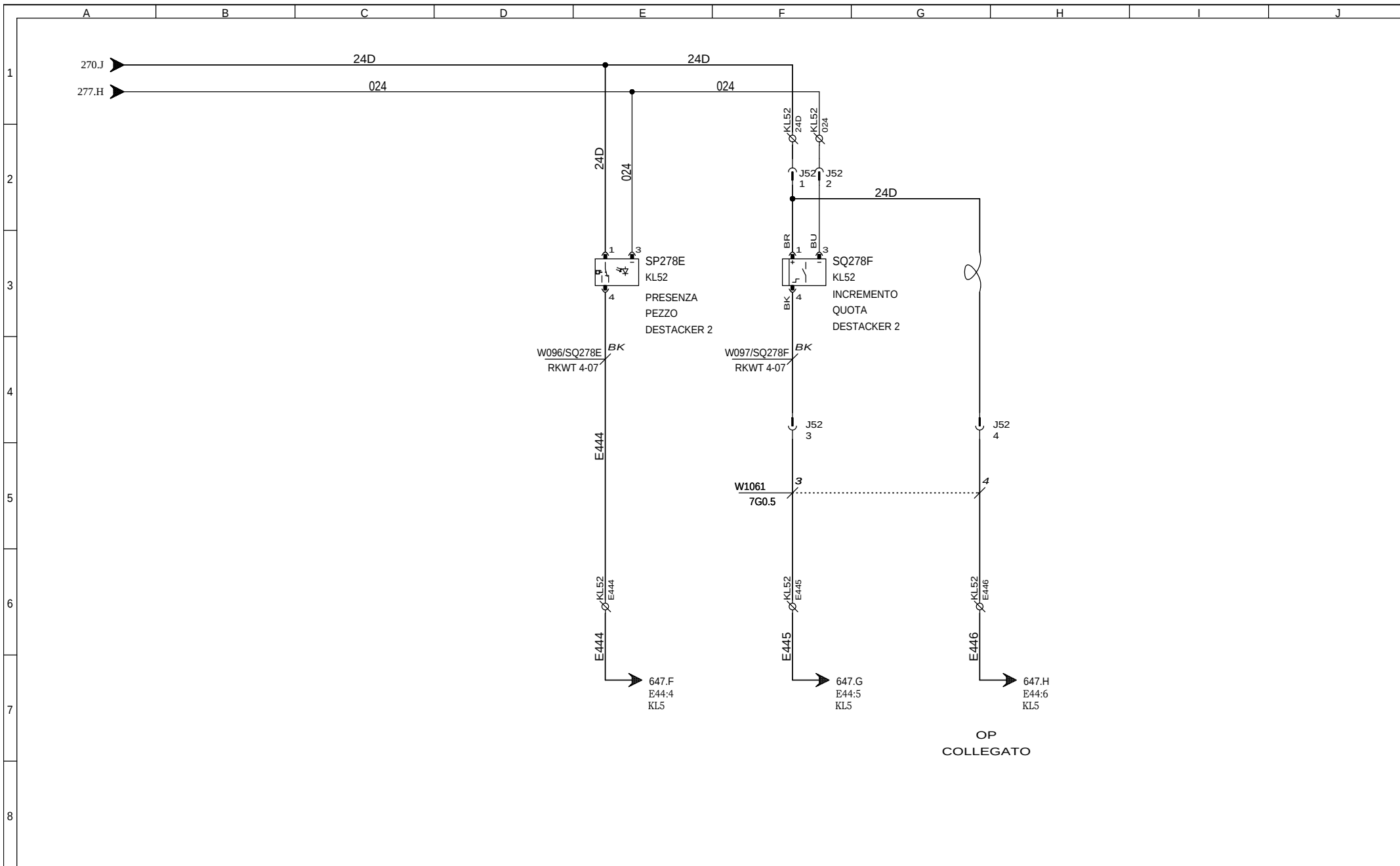
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				01	15/01/2014 M.Magnani		TITLE: N=DESTACKER EV ASSE Z DESTACKER 2			
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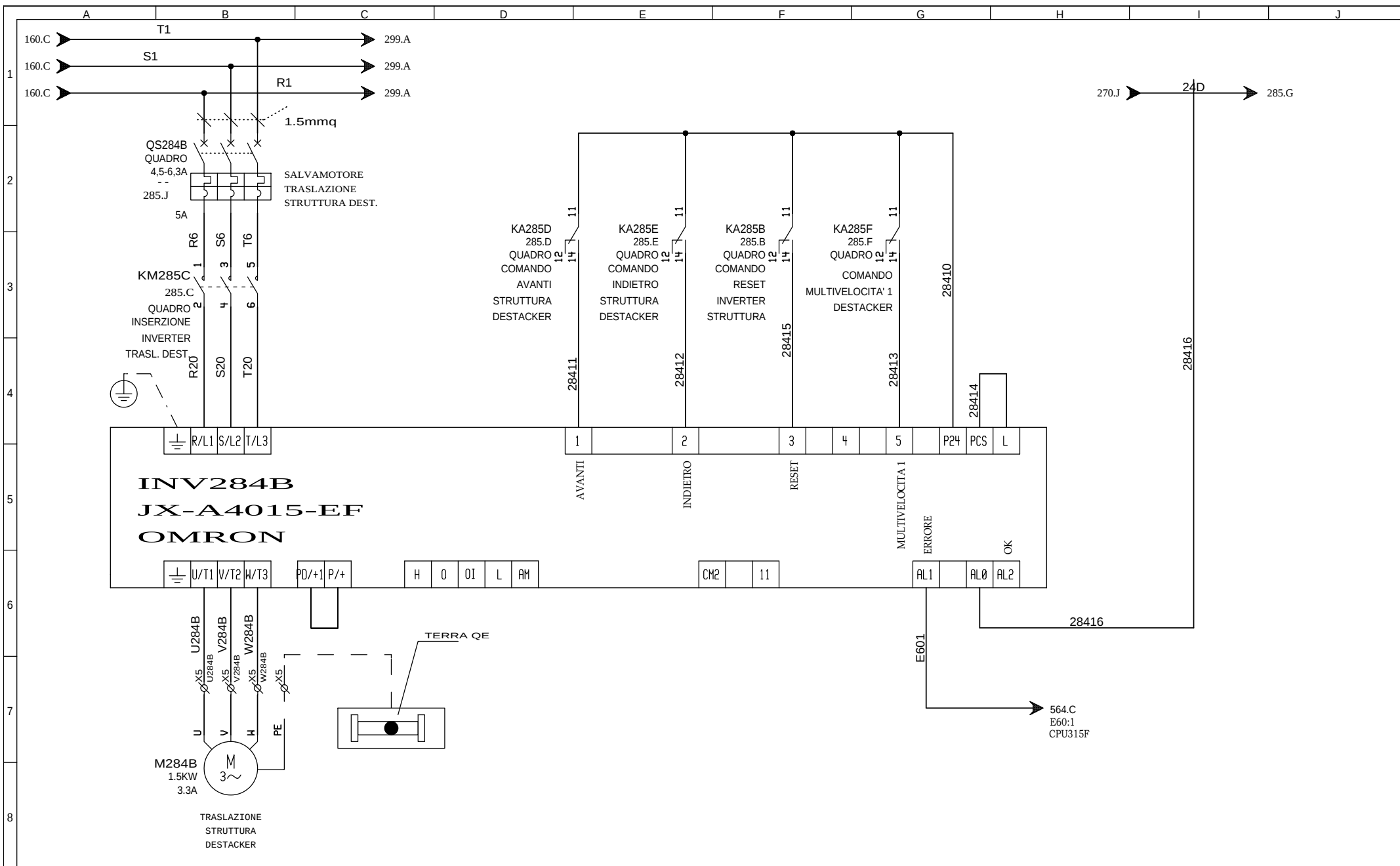


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				01	15/01/2014 M.Magnani		TITLE: N=DESTACKER ORGANO DI PRESA DESTACKER 2			
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REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					
							DIS.: M.MAGNANI		DATE: 06/12/2011	277 ◀ ▶ 284

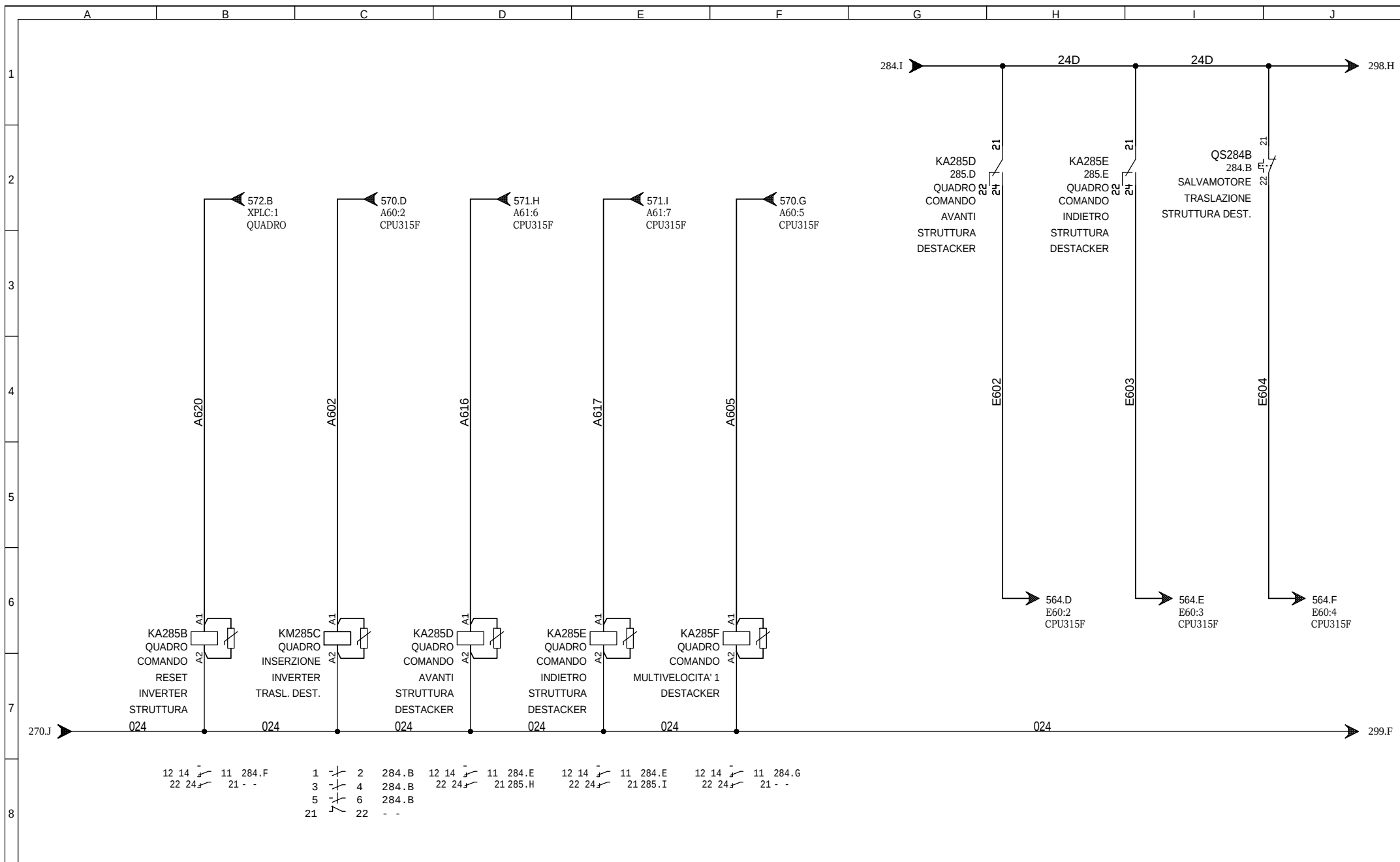

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							CUSTOM.: P.M.C.		NUMBER:4580/81	
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00	06/12/2011	N.VITIELLO	PRIMA STESURA							
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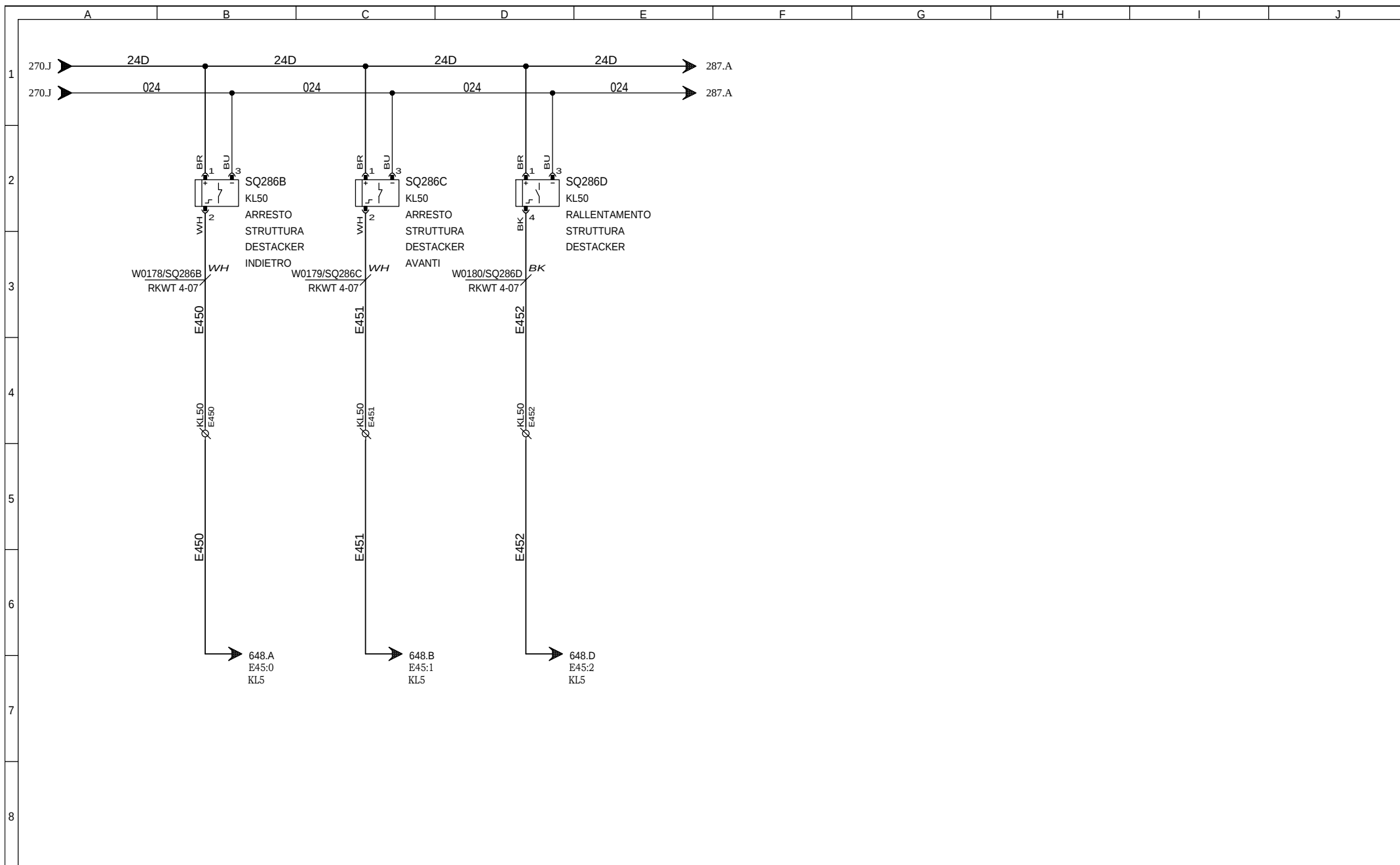
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							CUSTOM.: P.M.C. NUMBER:4580/81			
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00	06/12/2011	N.VITIELLO	PRIMA STESURA							
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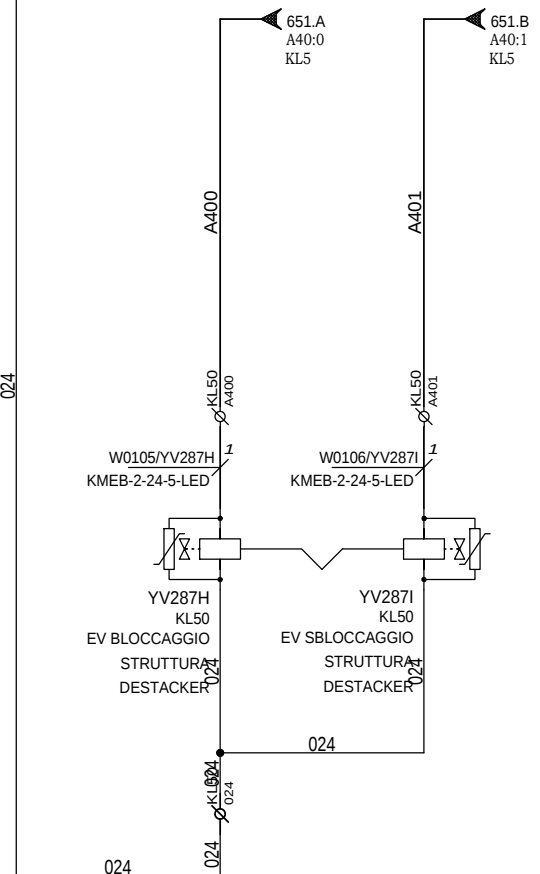
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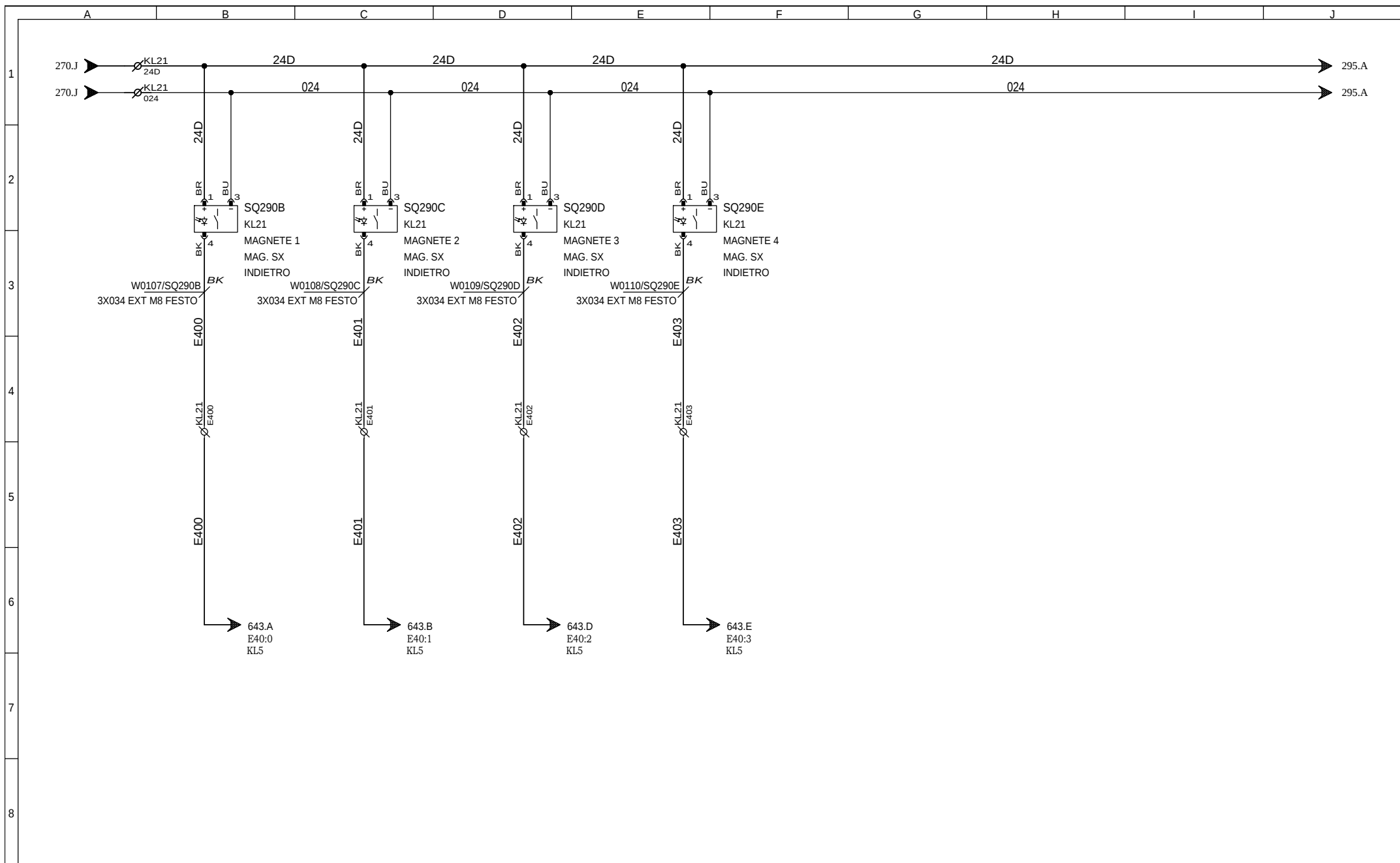
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				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81	
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REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	
						285 ◀ ▶ 287				



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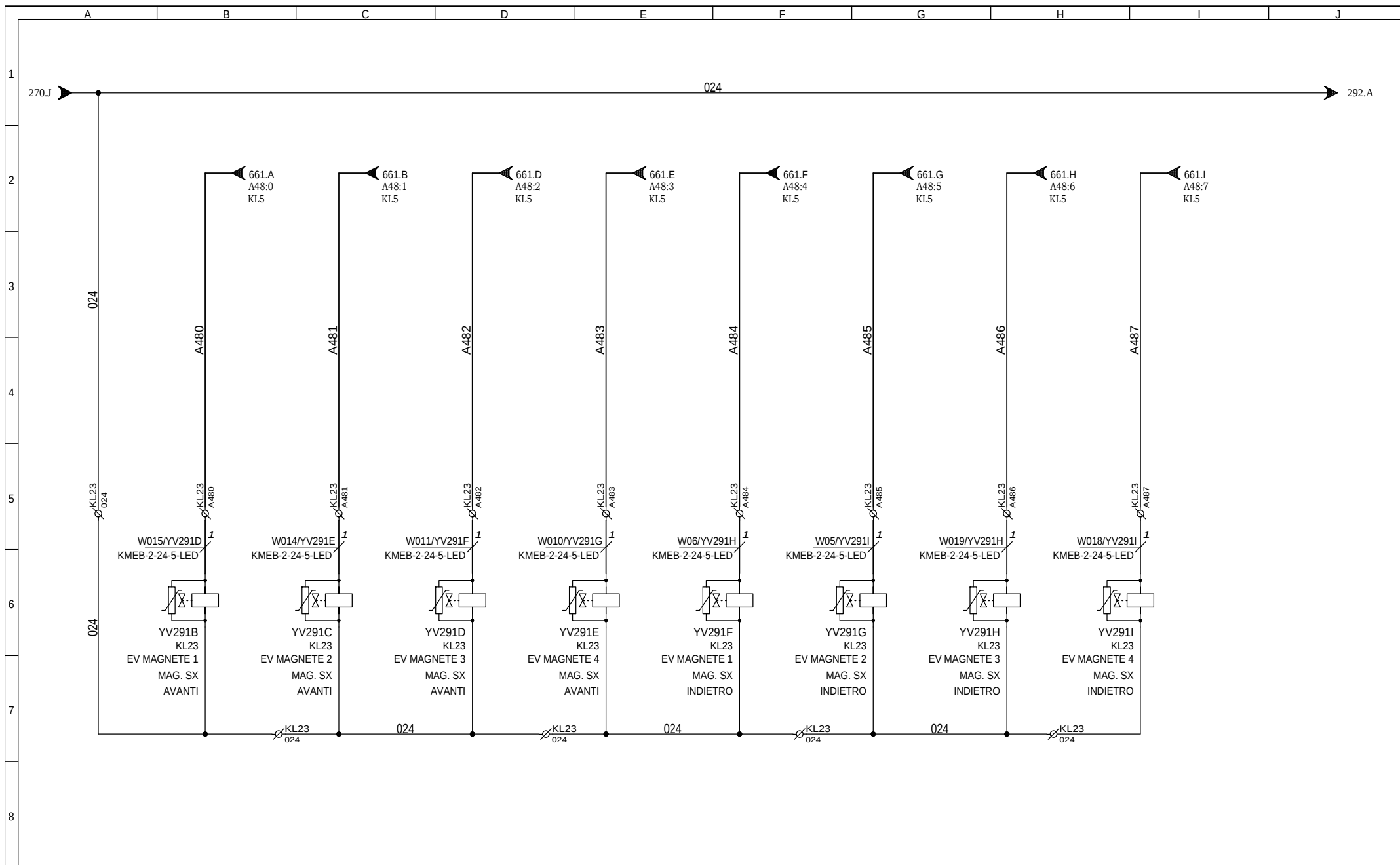
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							CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: N=DESTACKER BLOCCAGGIO STRUTTURA DESTACKER			
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REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI			DATE: 06/12/2011	



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							CUSTOM.: P.M.C.	NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: N=DESTACKER MAGNETI MAGAZZINO SX			
00	06/12/2011	N.VITIELLO	PRIMA STESURA						287 ◀ ▶ 291	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011			



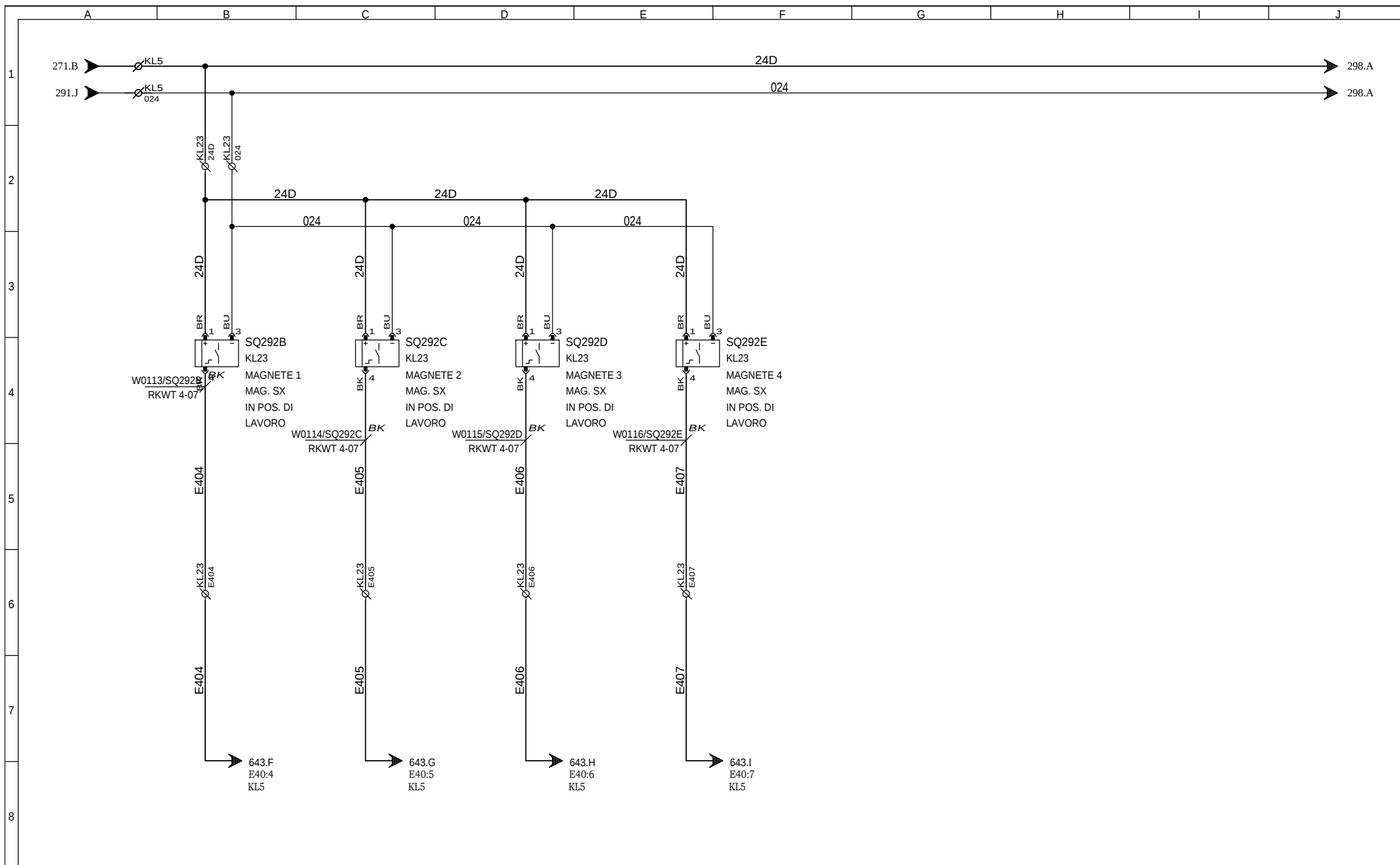
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REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	290 ◀ ▶ 292



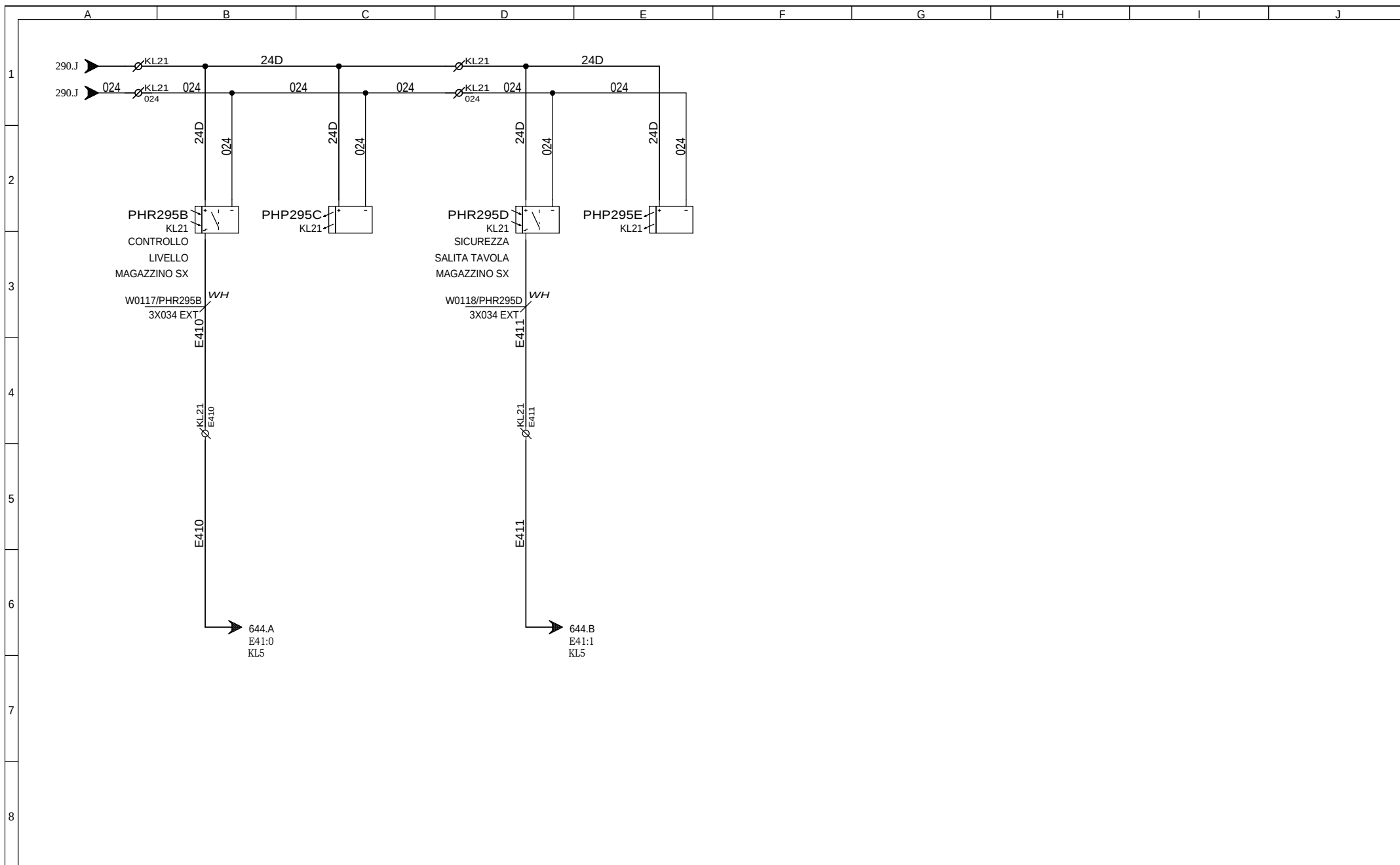
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	292
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				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81		
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REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011



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				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: N=DESTACKER CONTROLLO PACCO MAGAZZINO SX		292 ◀ ▶ 297	
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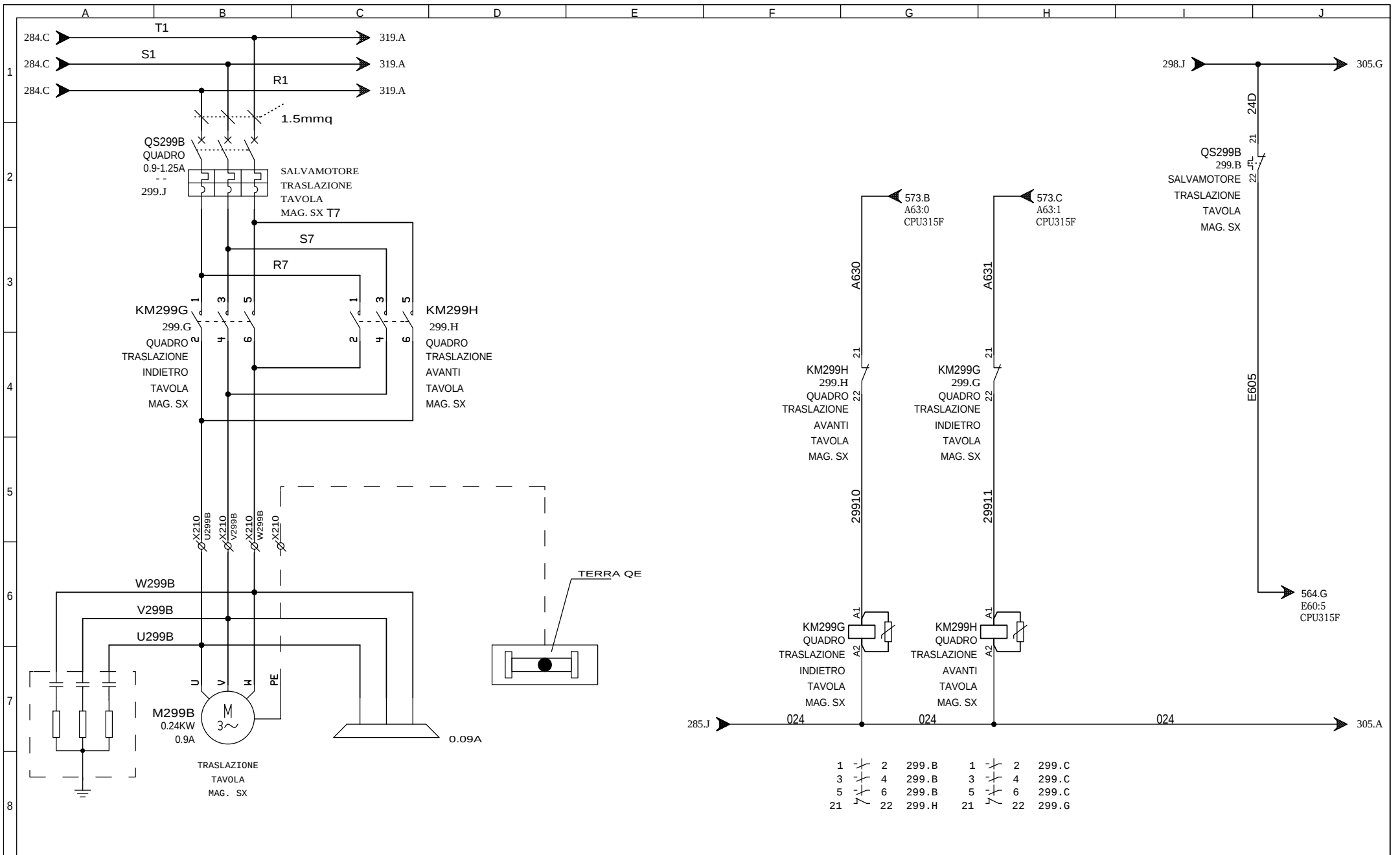

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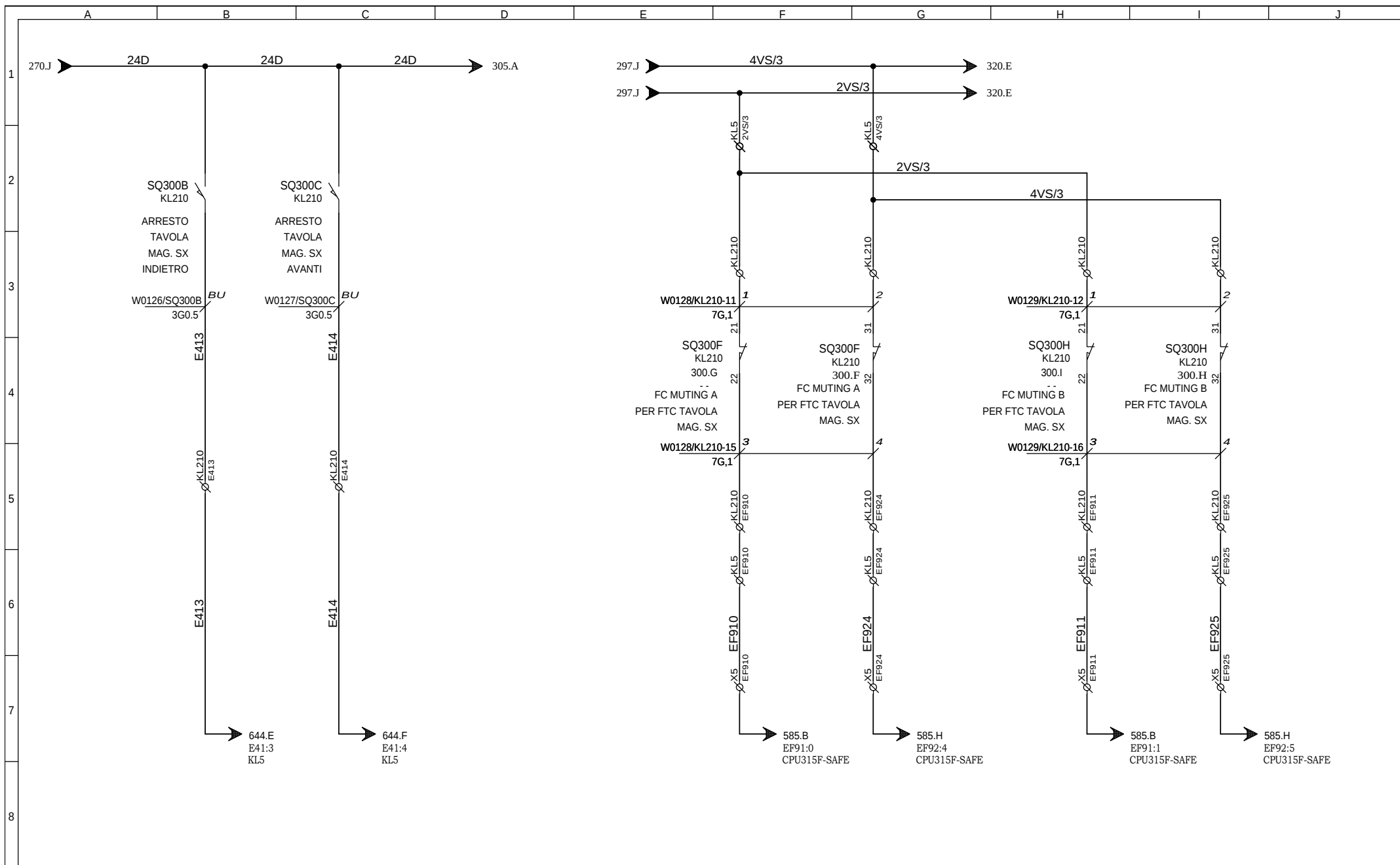
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				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81	295 ◀▶ 298
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REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	



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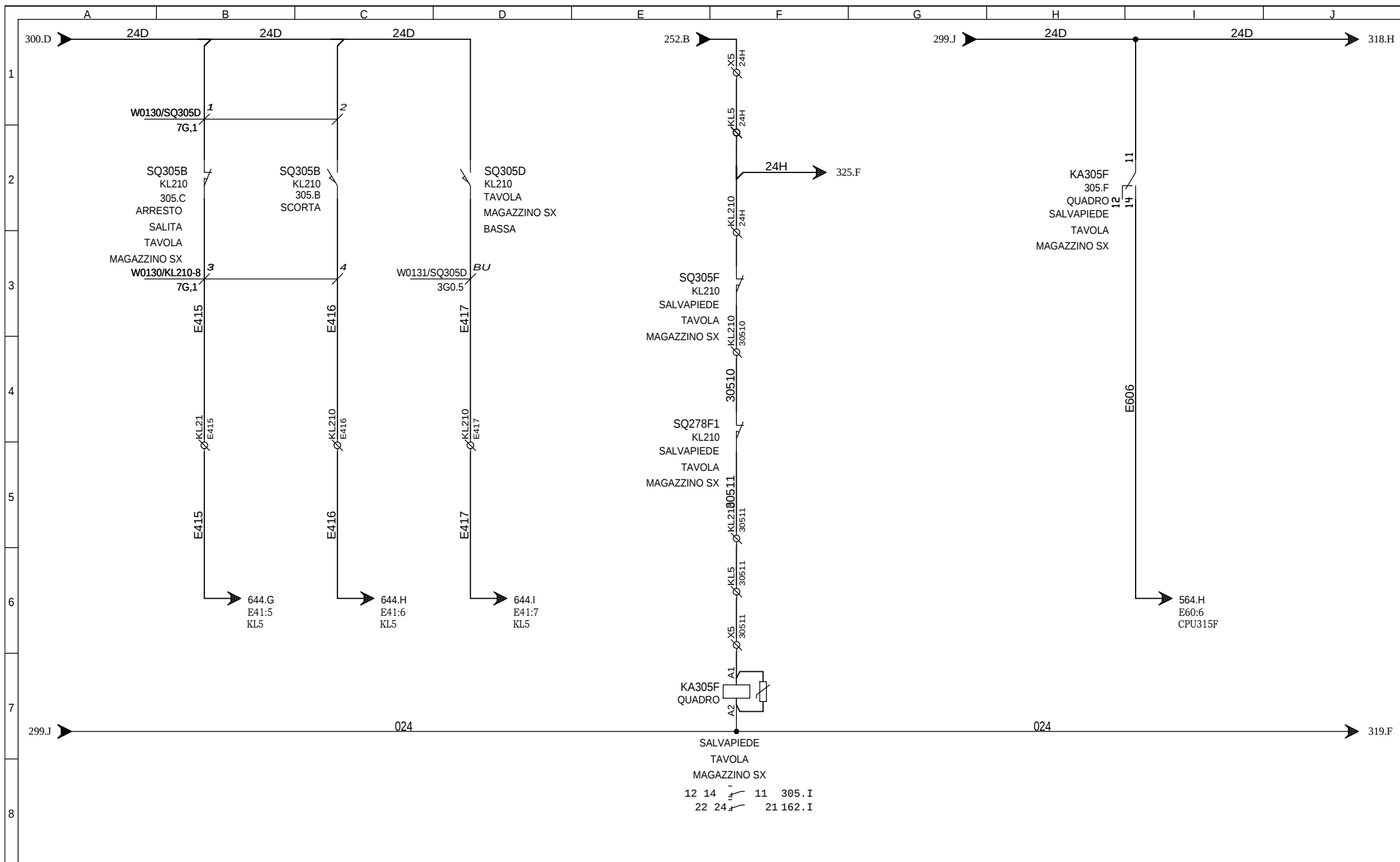
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00	06/12/2011	N.VITIELLO	PRIMA STESURA				SEGNALI TRASLAZIONE TAVOLA MAGAZZINO SX			
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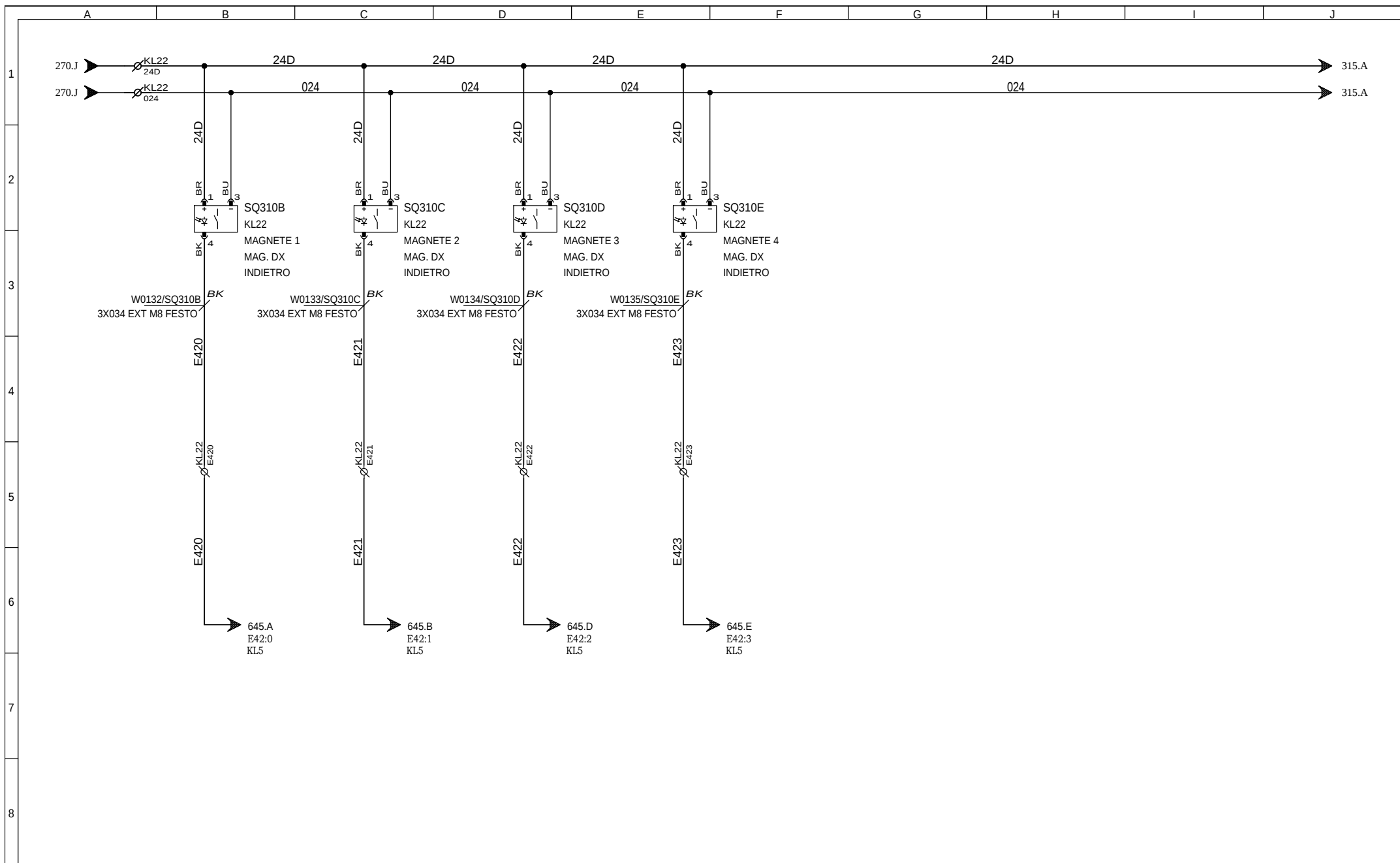
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01	15/01/2014	M.Magnani		01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	TITLE:	N=DESTACKER TAVOLA MAGAZZINO SX		
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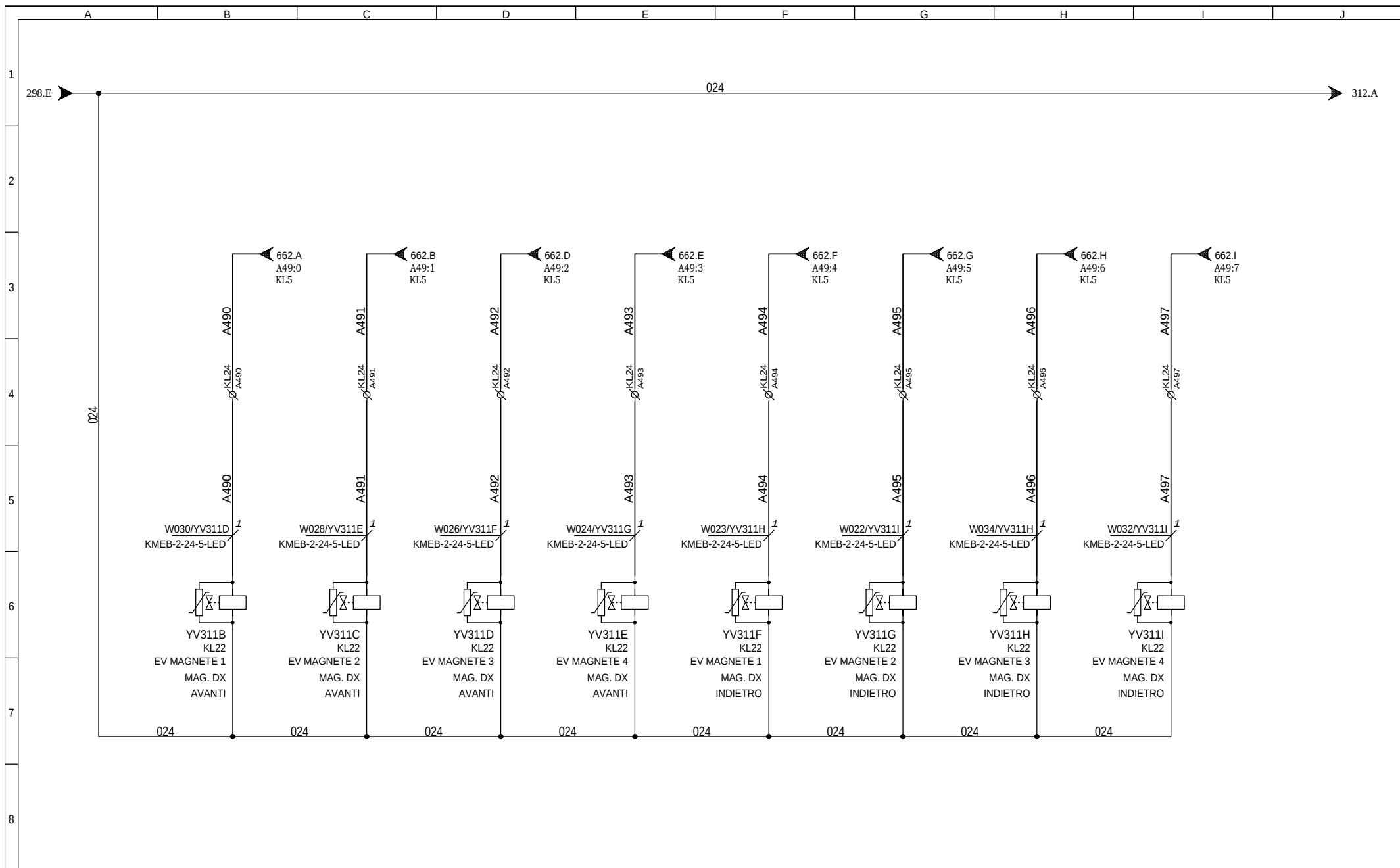
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01	15/01/2014	M.Magnani		01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.	NUMBER:4580/81	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	TITLE: N=DESTACKER MAGNETI MAGAZZINO DX		305 ◀ ▶ 311
						DIS.: M.MAGNANI	DATE: 06/12/2011	



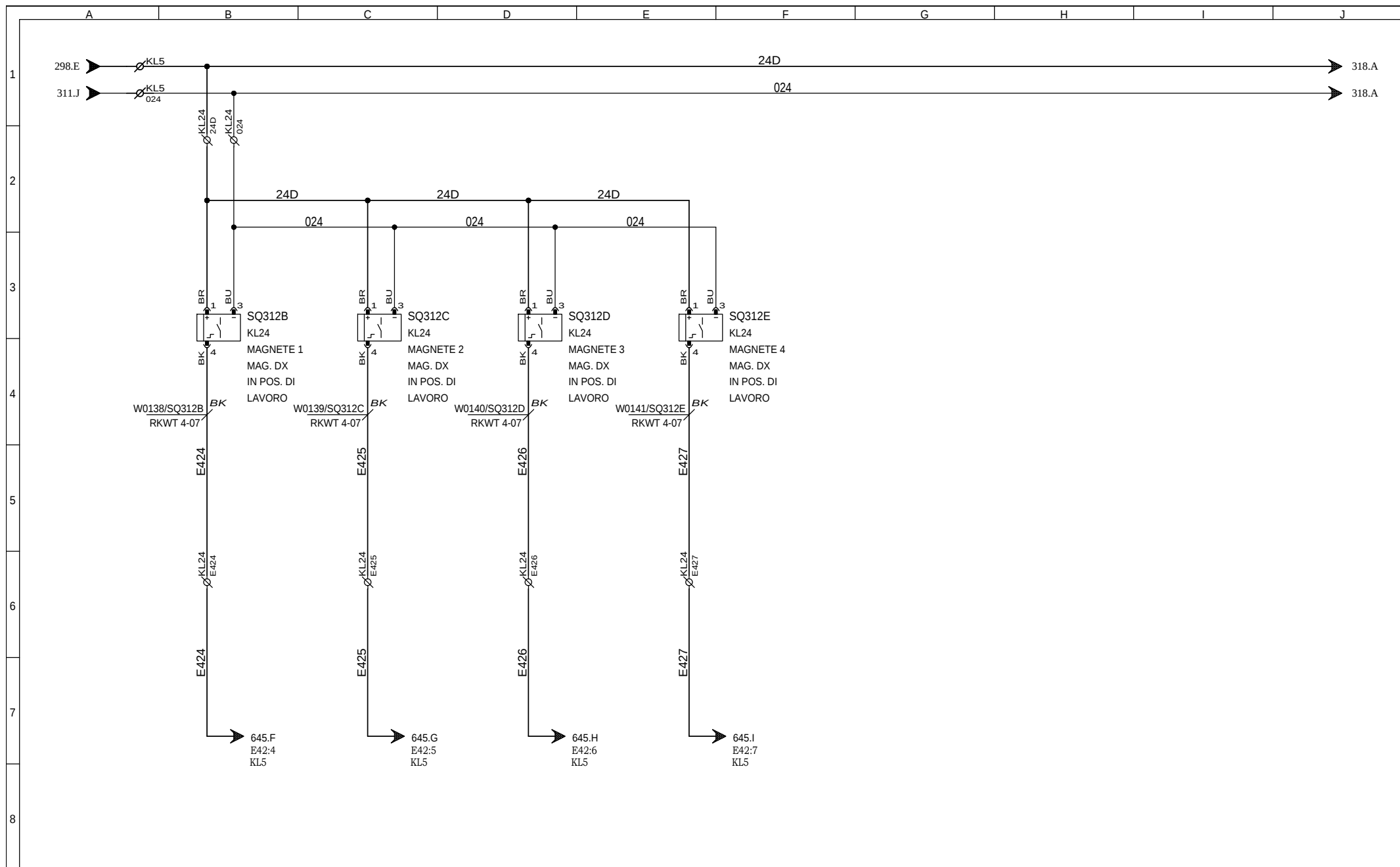
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REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.:	M.MAGNANI		DATE:	06/12/2011		
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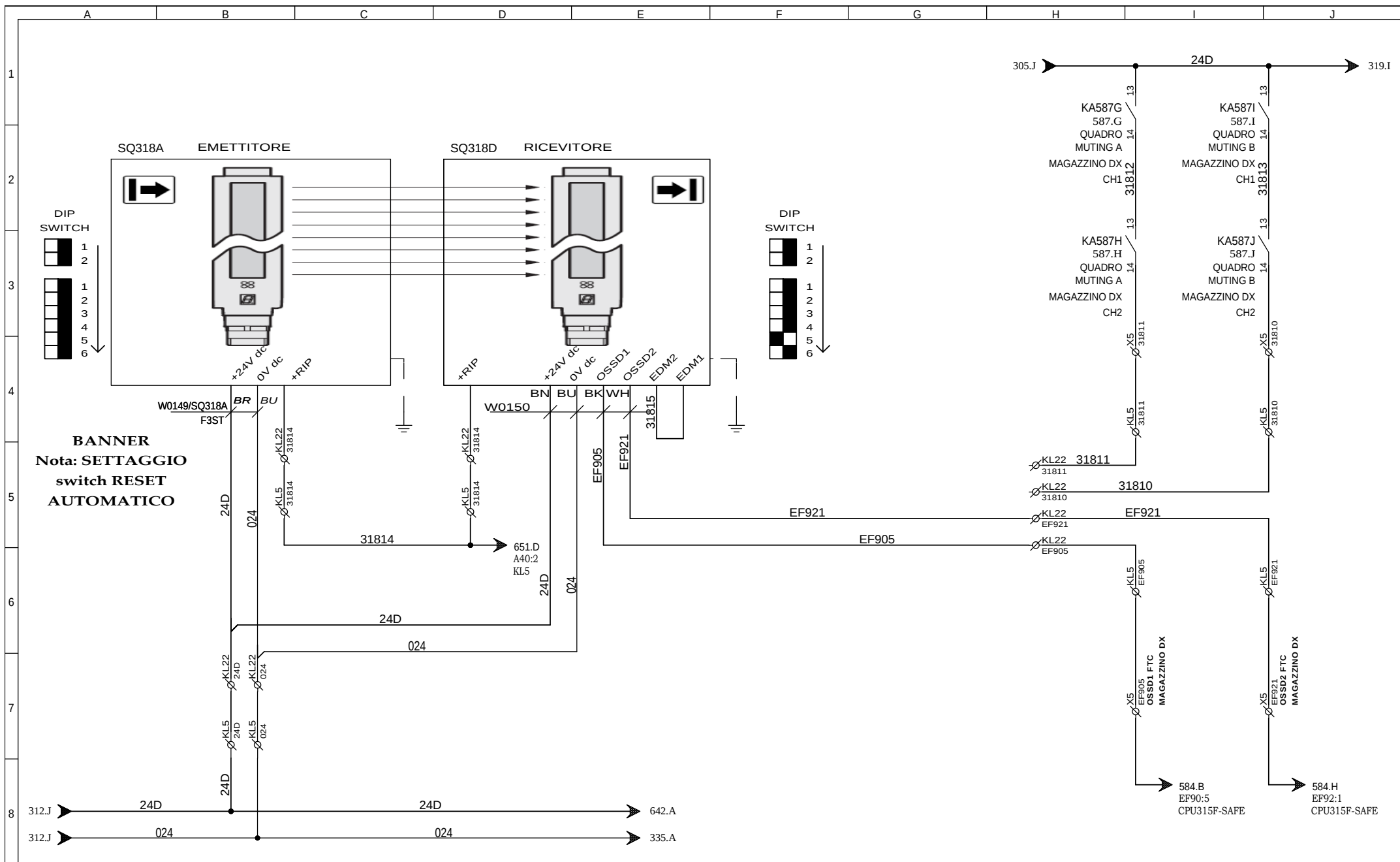


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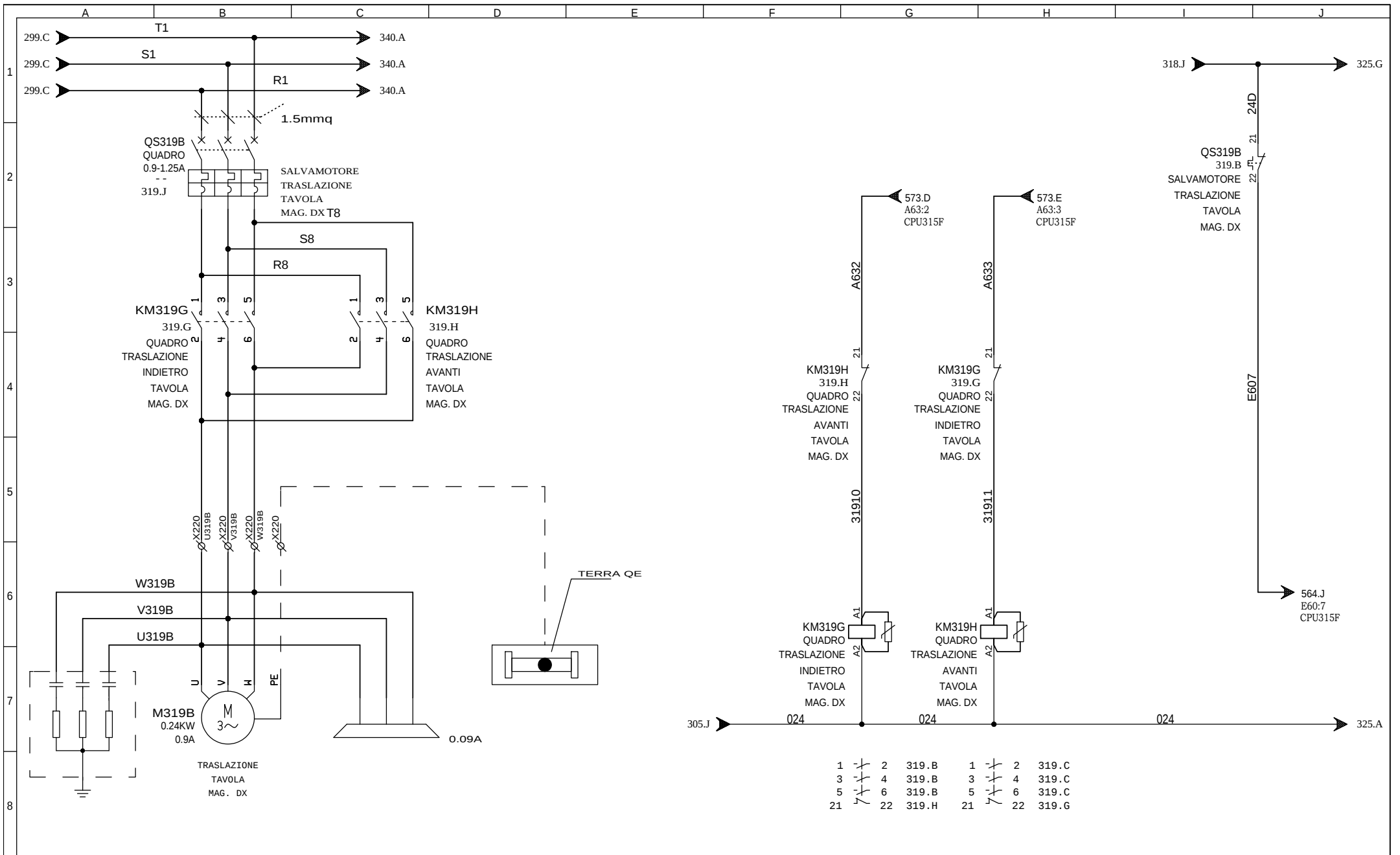


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							CUSTOM.: P.M.C.		NUMBER:4580/81	
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00	06/12/2011	N.VITIELLO	PRIMA STESURA							
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						DIS.: M.MAGNANI			DATE: 06/12/2011	311 ◀ ▶ 315





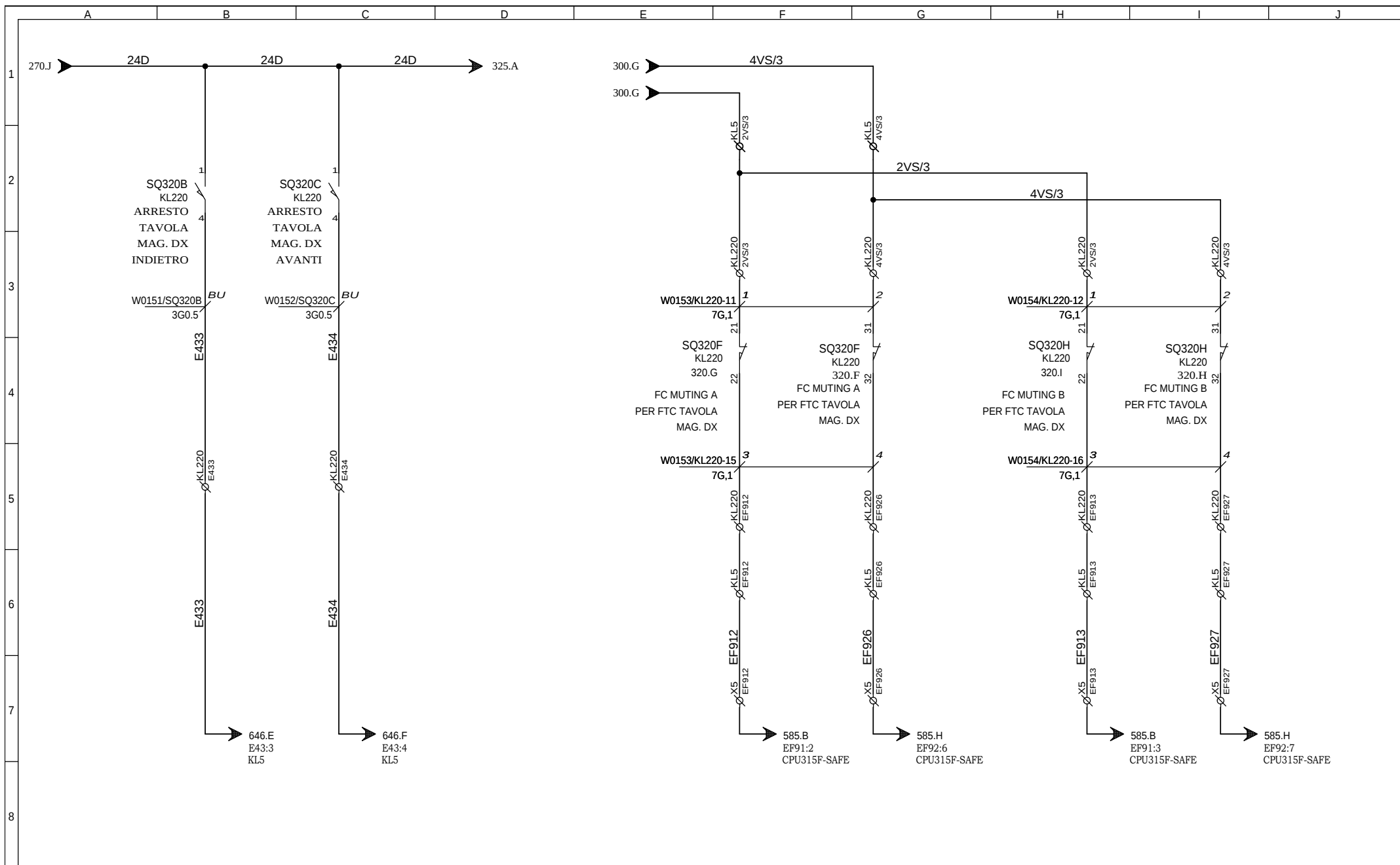
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							CUSTOM.: P.M.C.	NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: N=DESTACKER BARRIERA FOTOELETTRICA MAGAZZINO DX		
00	06/12/2011	N.VITIELLO	PRIMA STESURA						315 ◀ ▶ 319
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011		



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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81			
							TITLE: N=DESTACKER MOTORE TRASLAZIONE TAVOLA MAGAZZINO DX			
00	06/12/2011	N.VITIELLO	PRIMA STESURA						318 ◀ ▶ 320	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011				



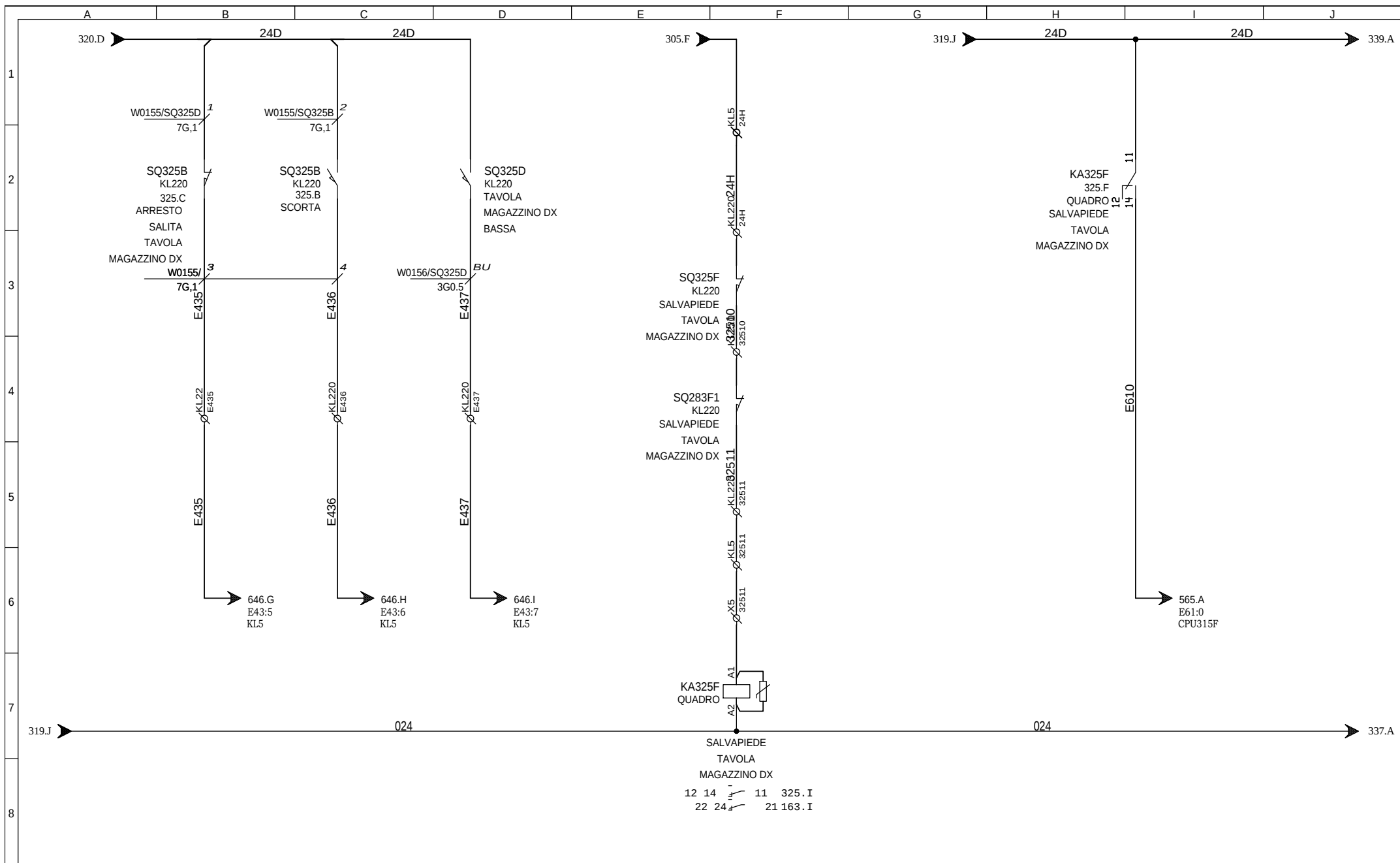
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	320
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	N=DESTACKER SEGNALI TRASLAZIONE TAVOLA MAGAZZINO DX		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011



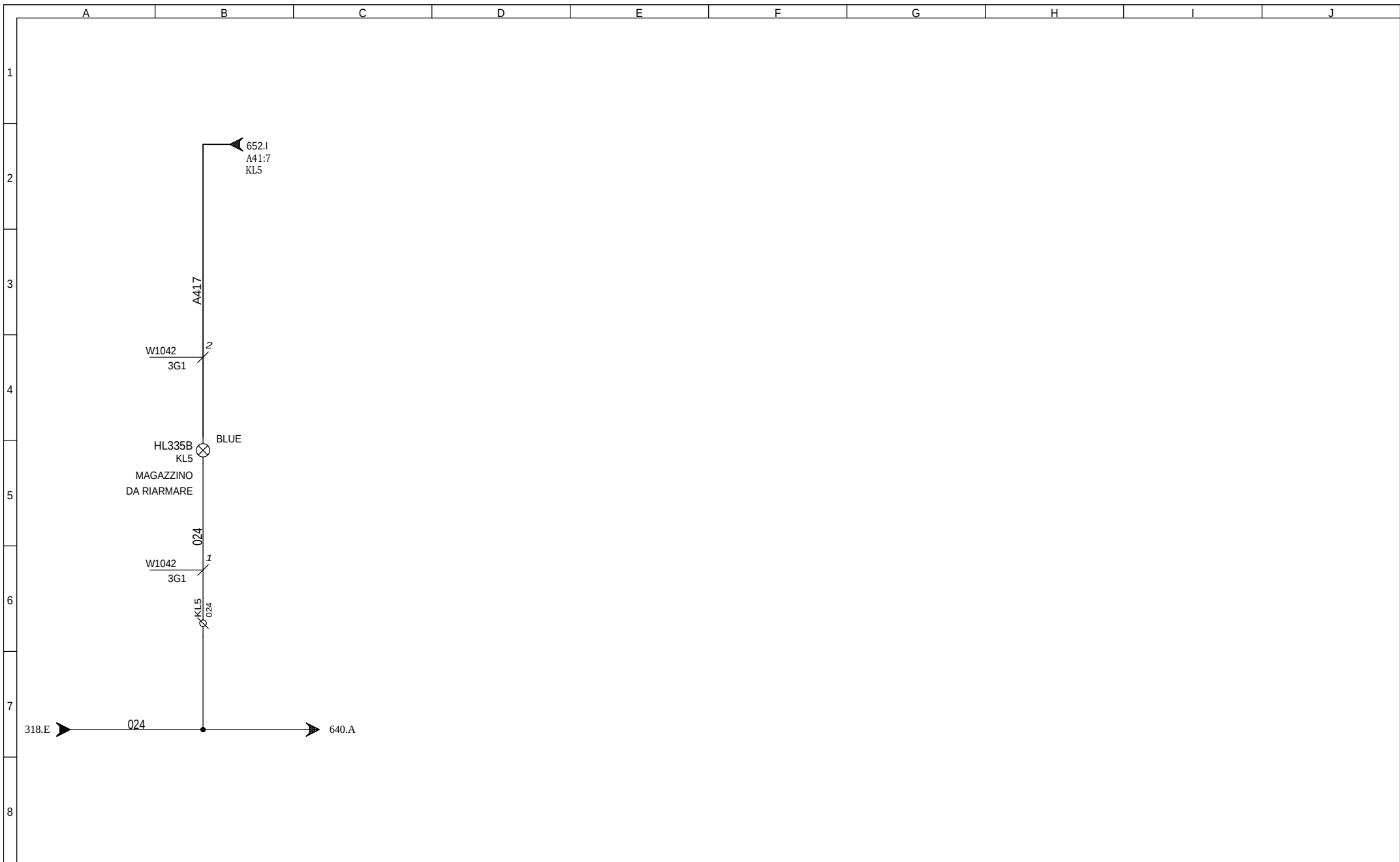
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: N=DESTACKER TAVOLA MAGAZZINO DX			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011	320 ◀ ▶ 335	



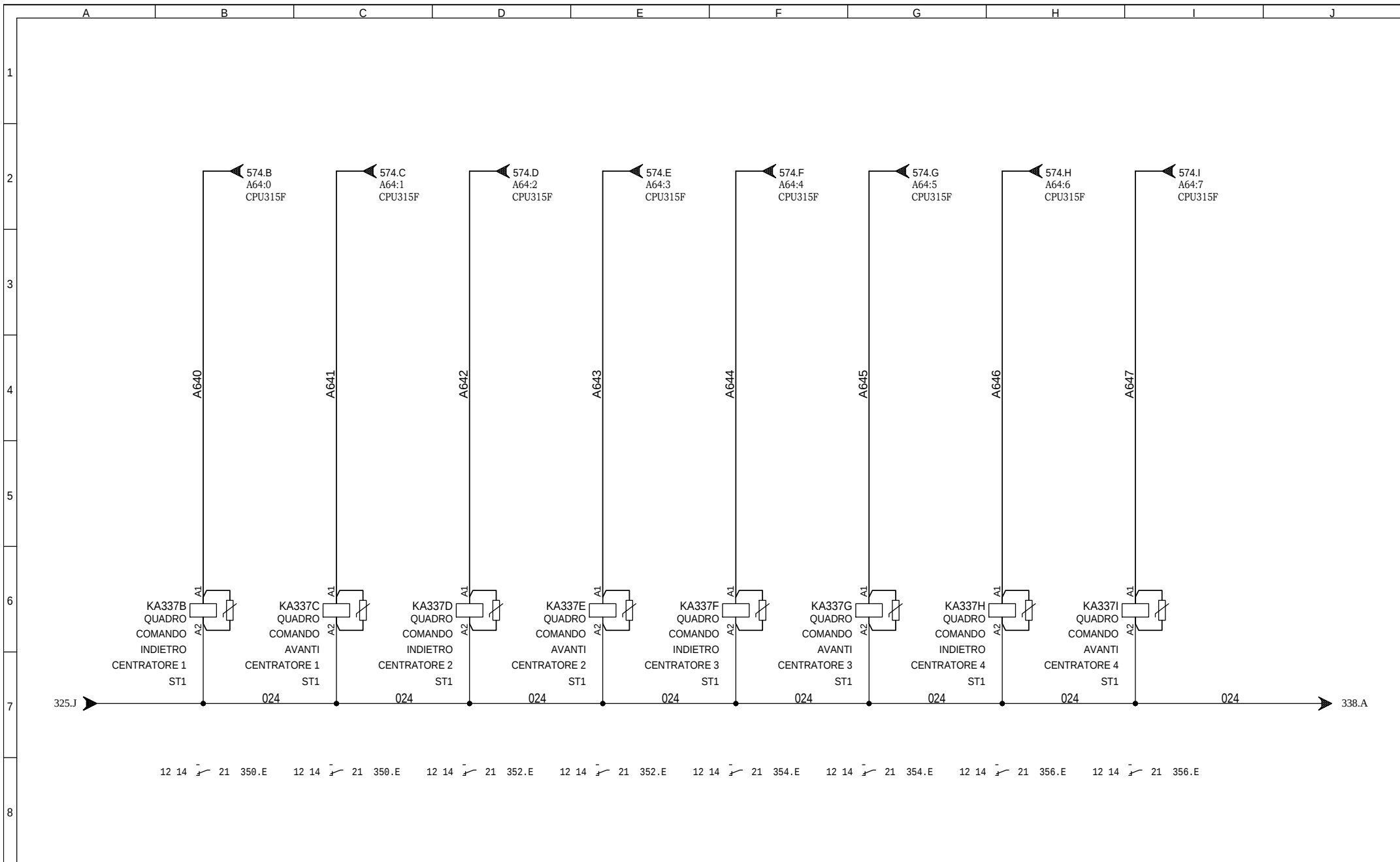
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00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: N=DESTACKER MAGAZZINO DA RIARMARE				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011		



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							CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: O=NASTRO DI CARICO COMANDI INVERTER CENTRATORI STAZIONE 1			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	

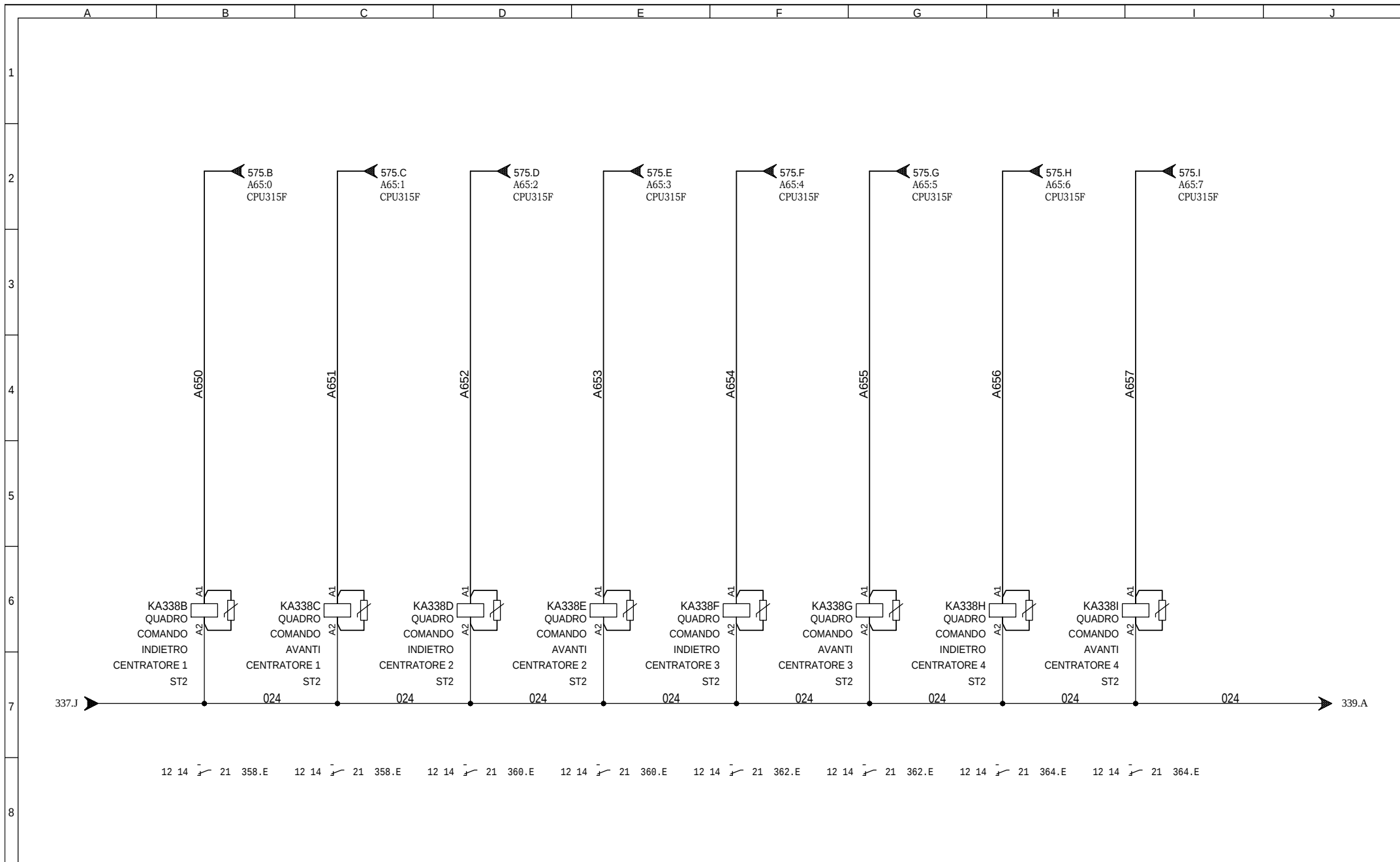
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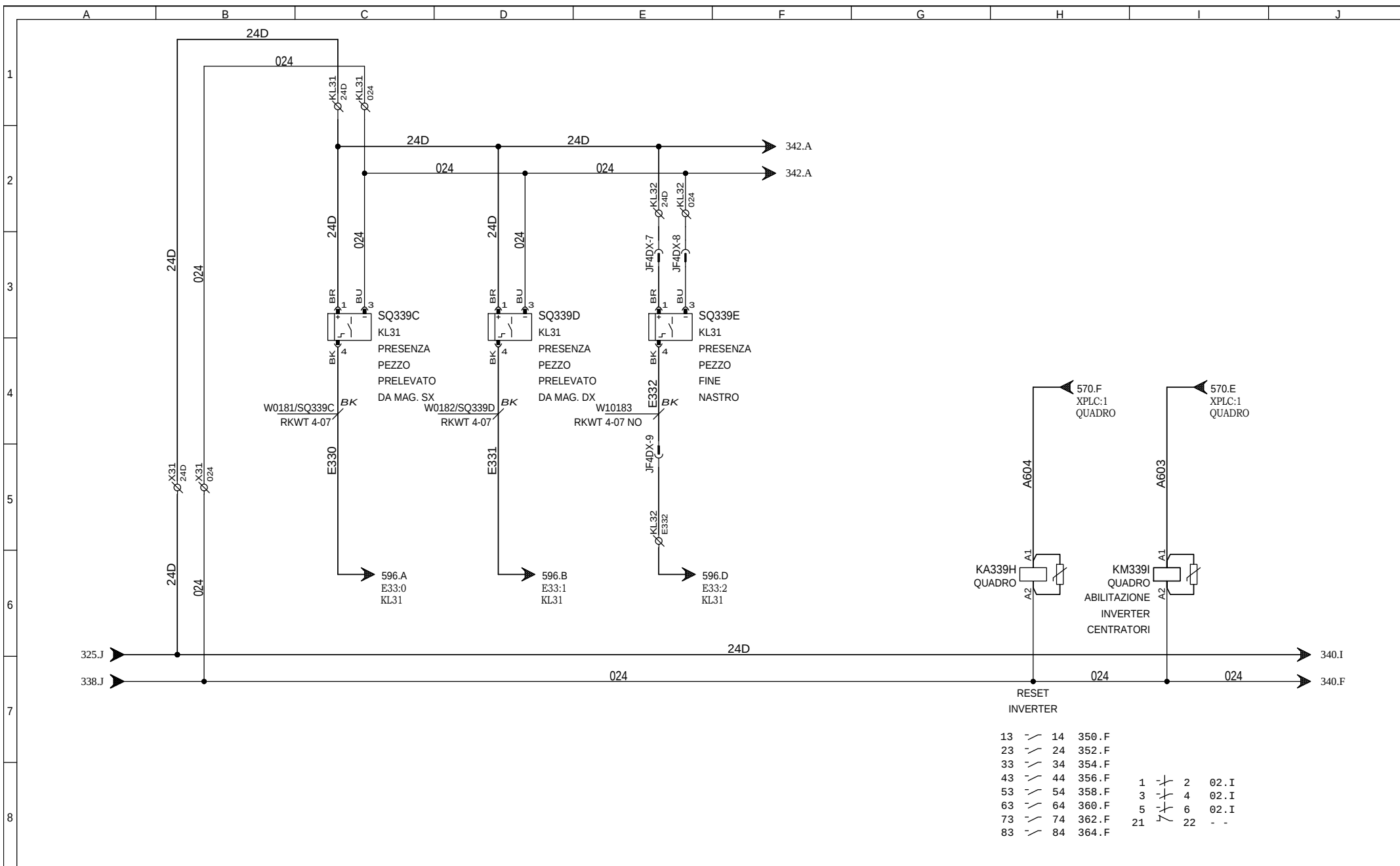
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER					
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REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011			



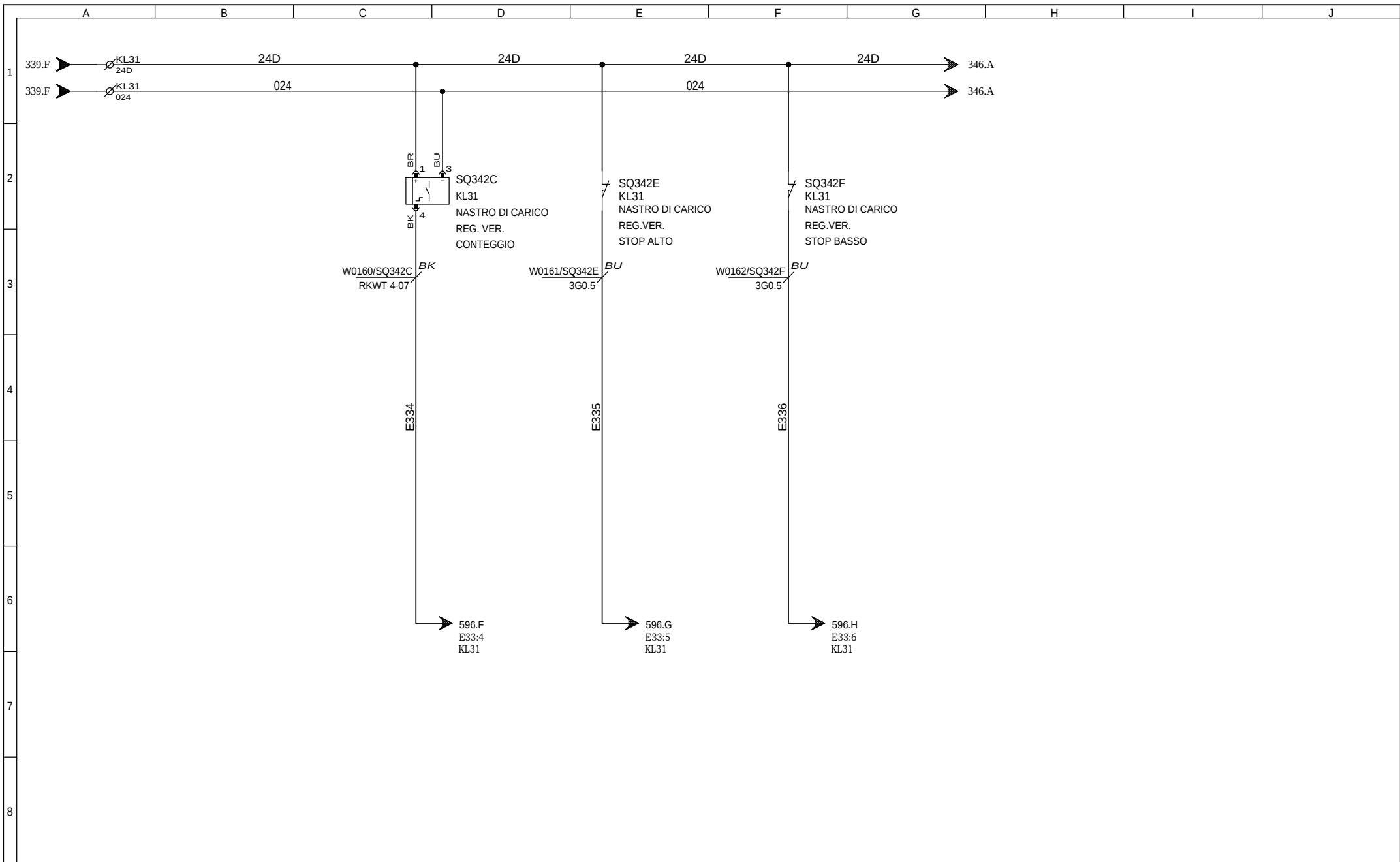
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							CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: O=NASTRO DI CARICO SEGNALI NASTRO DI CARICO			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011			
									338 ◀ ▶ 340	



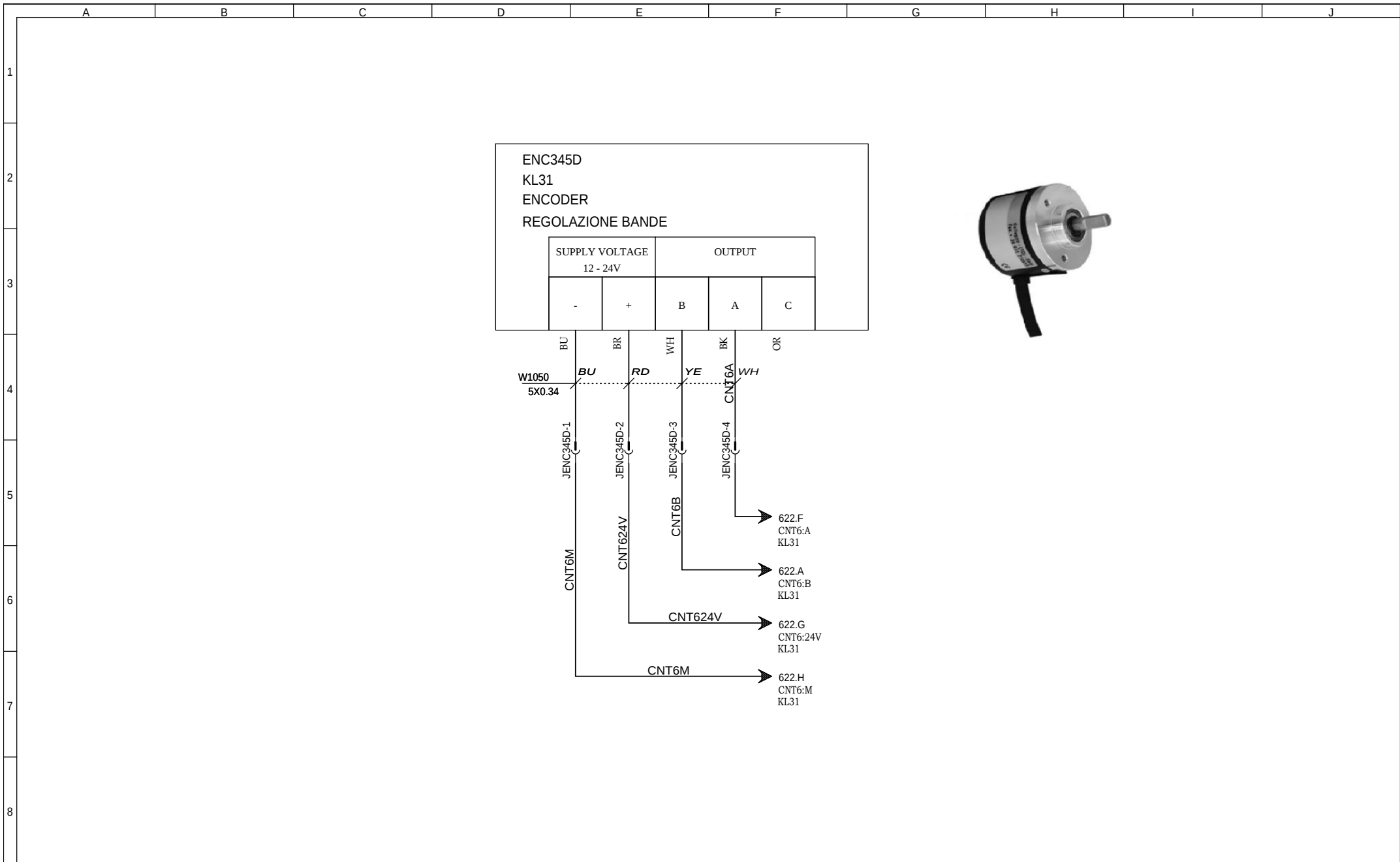
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							CUSTOM.: P.M.C. NUMBER:4580/81			
				01	15/01/2014 M.Magnani		TITLE: O=NASTRO DI CARICO SEGNALI REGOLAZIONE VERTICALE			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011				



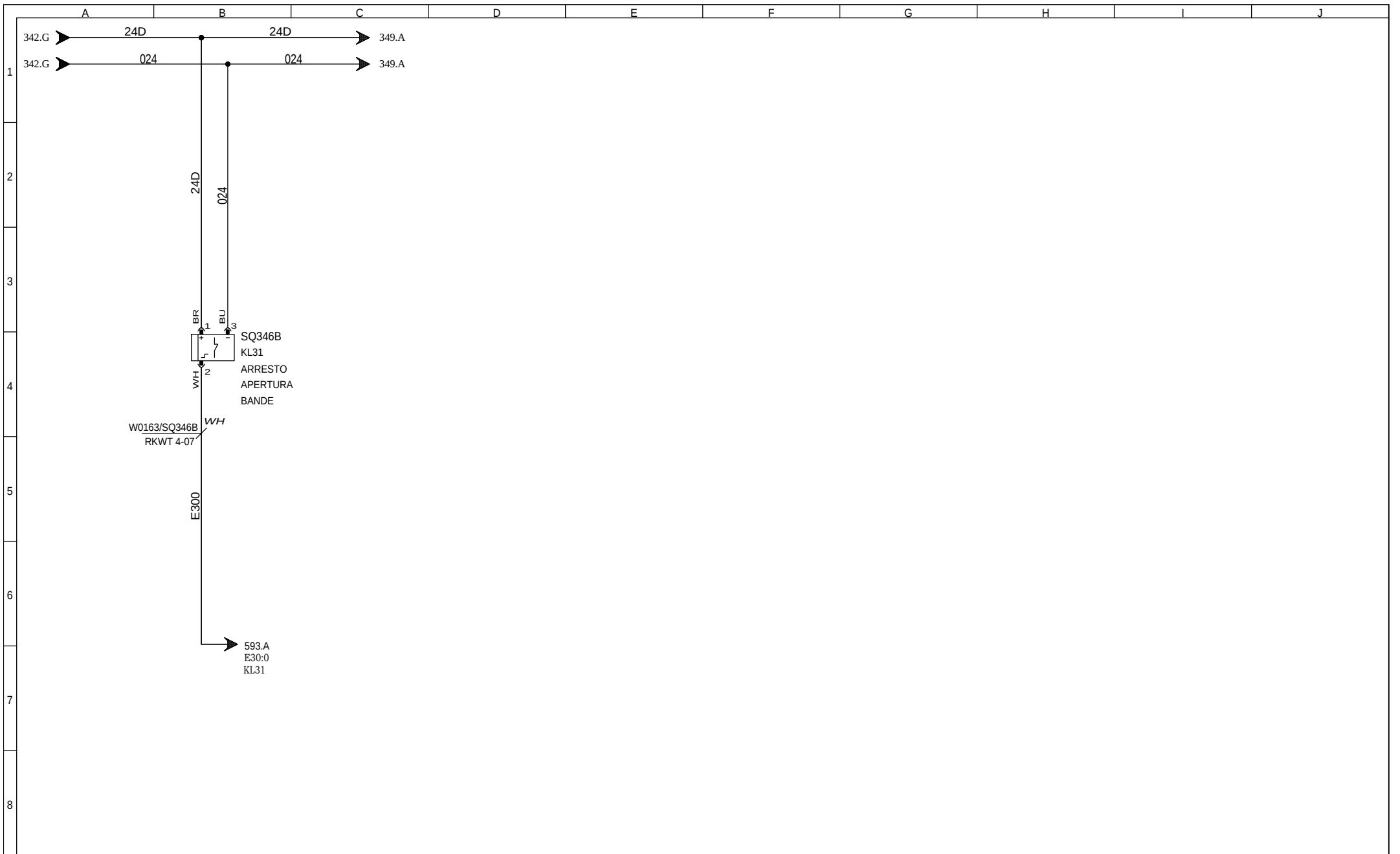
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				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81		
							TITLE: O=NASTRO DI CARICO ENCODER REGOLAZIONE BANDE				
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI		DATE: 06/12/2011		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN						



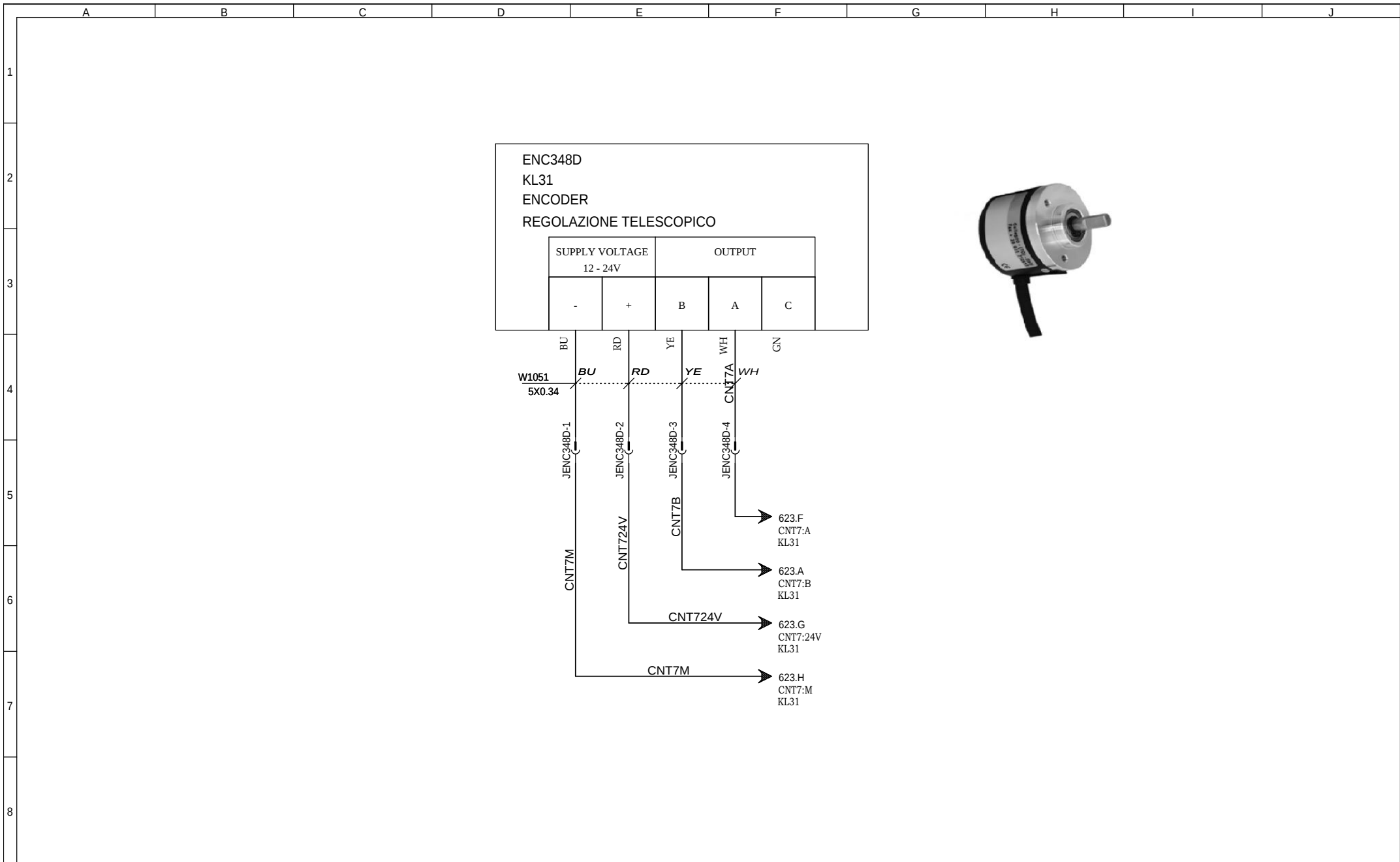
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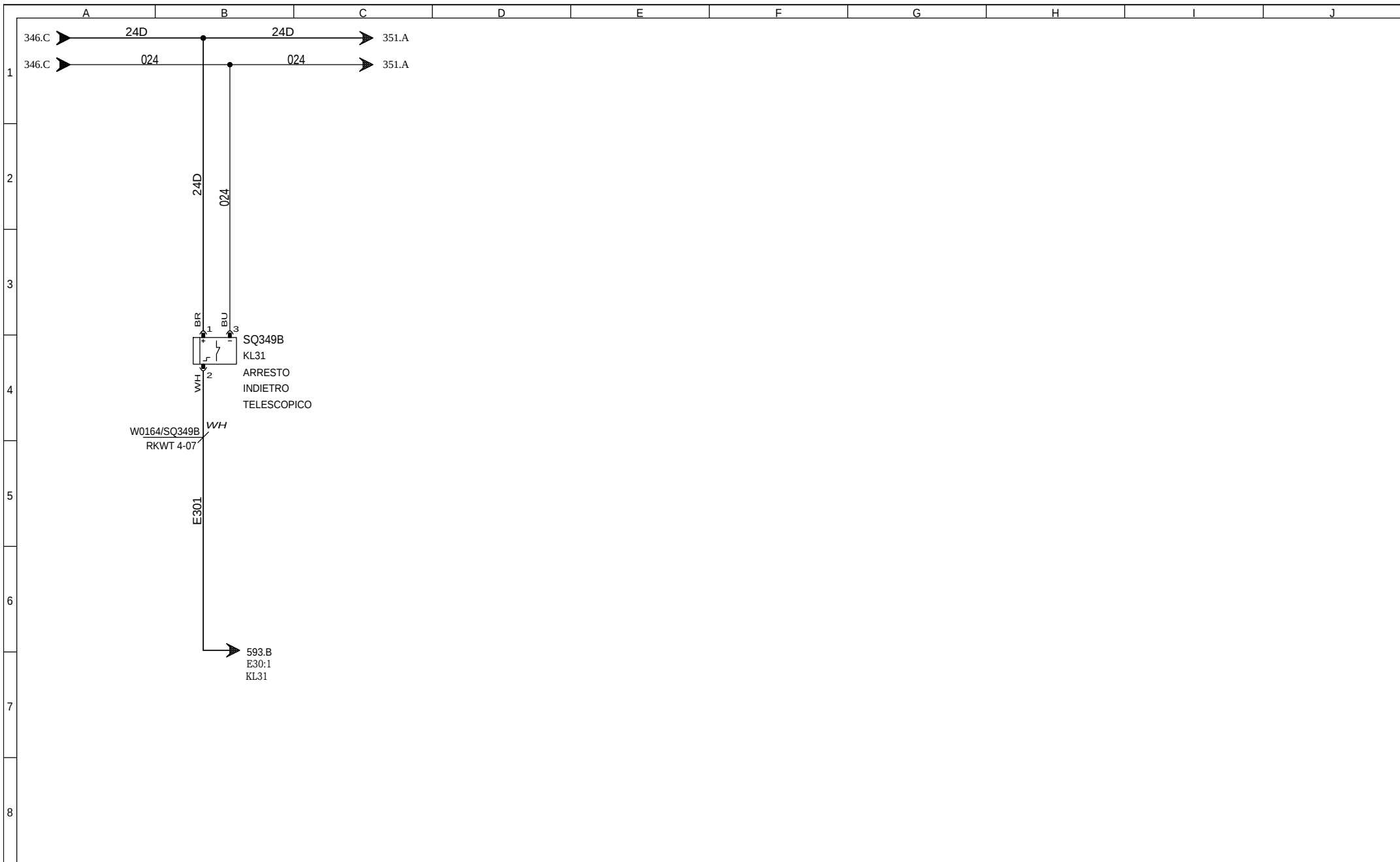
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				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER			CUSTOM.: P.M.C. NUMBER:4580/81		345 ◀ ▶ 347	
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REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN							



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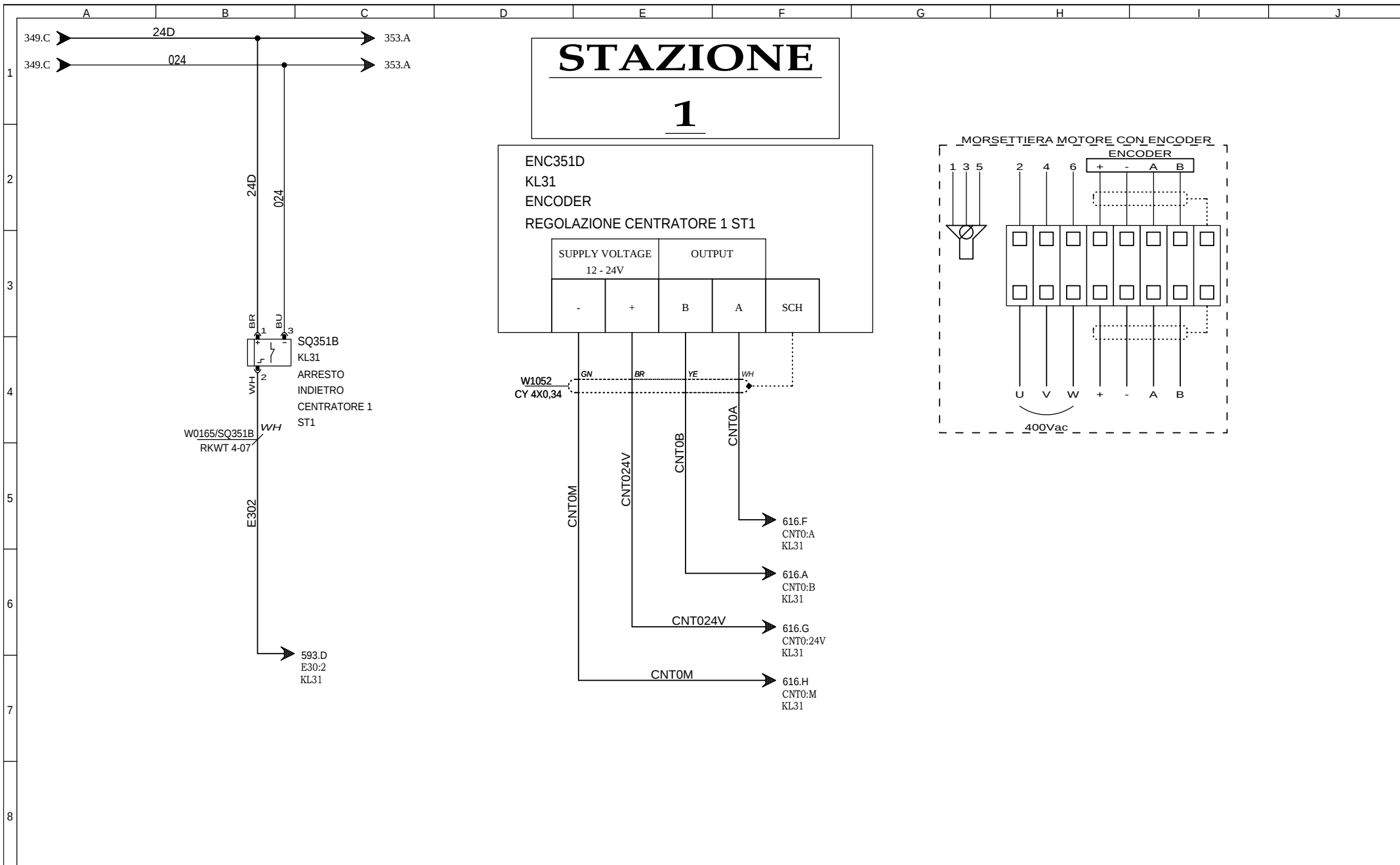
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				01	15/01/2014 M.Magnani		CUSTOM.:	P.M.C. NUMBER:4580/81	
							TITLE:	O=NASTRO DI CARICO ENCODER REGOLAZIONE TELESCOPICO	
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI	DATE: 06/12/2011	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN			347 ◀ ▶ 349	



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				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81	348 ◀ ▶ 350
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: O=NASTRO DI CARICO SEGNALI REGOLAZIONE TELESCOPICO			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	



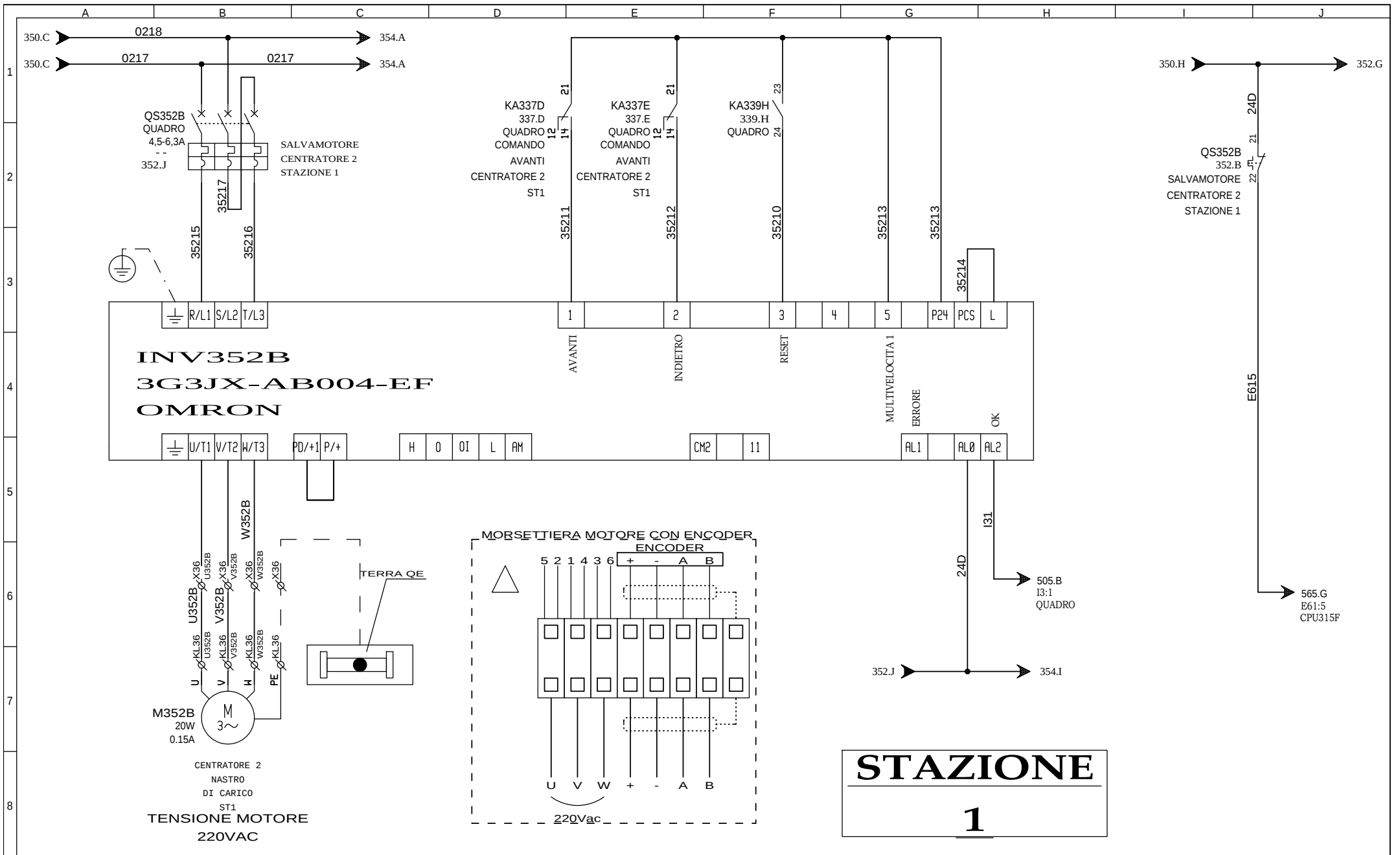
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	351
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REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	TITLE:	O=NASTRO DI CARICO SEGNALI CENTRATORE 1 STAZIONE 1		
						DIS.:	M.MAGNANI	DATE:	06/12/2011



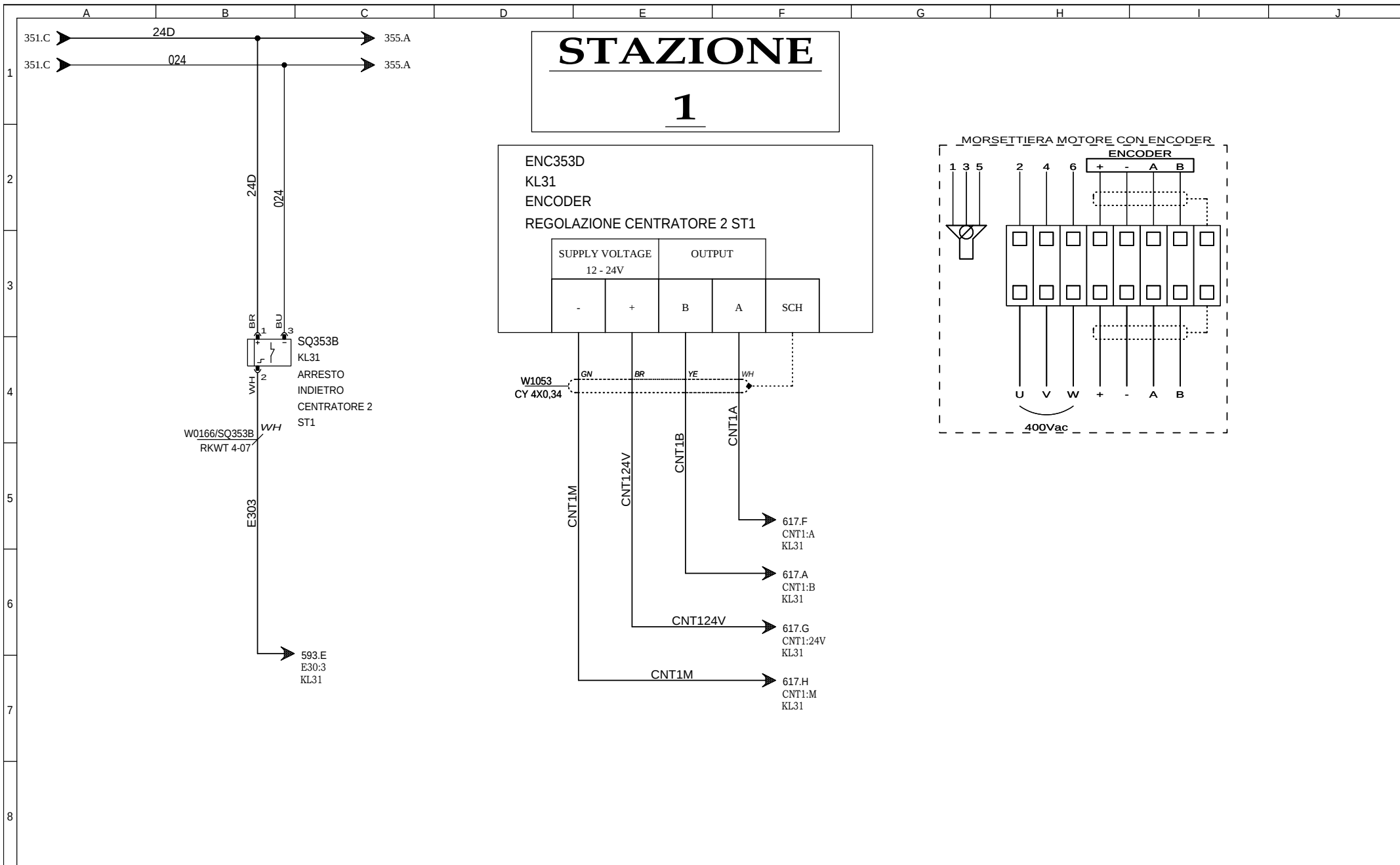
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	352
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00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	O=NASTRO DI CARICO MOTORE CENTRATORE 2 STAZIONE 1		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011



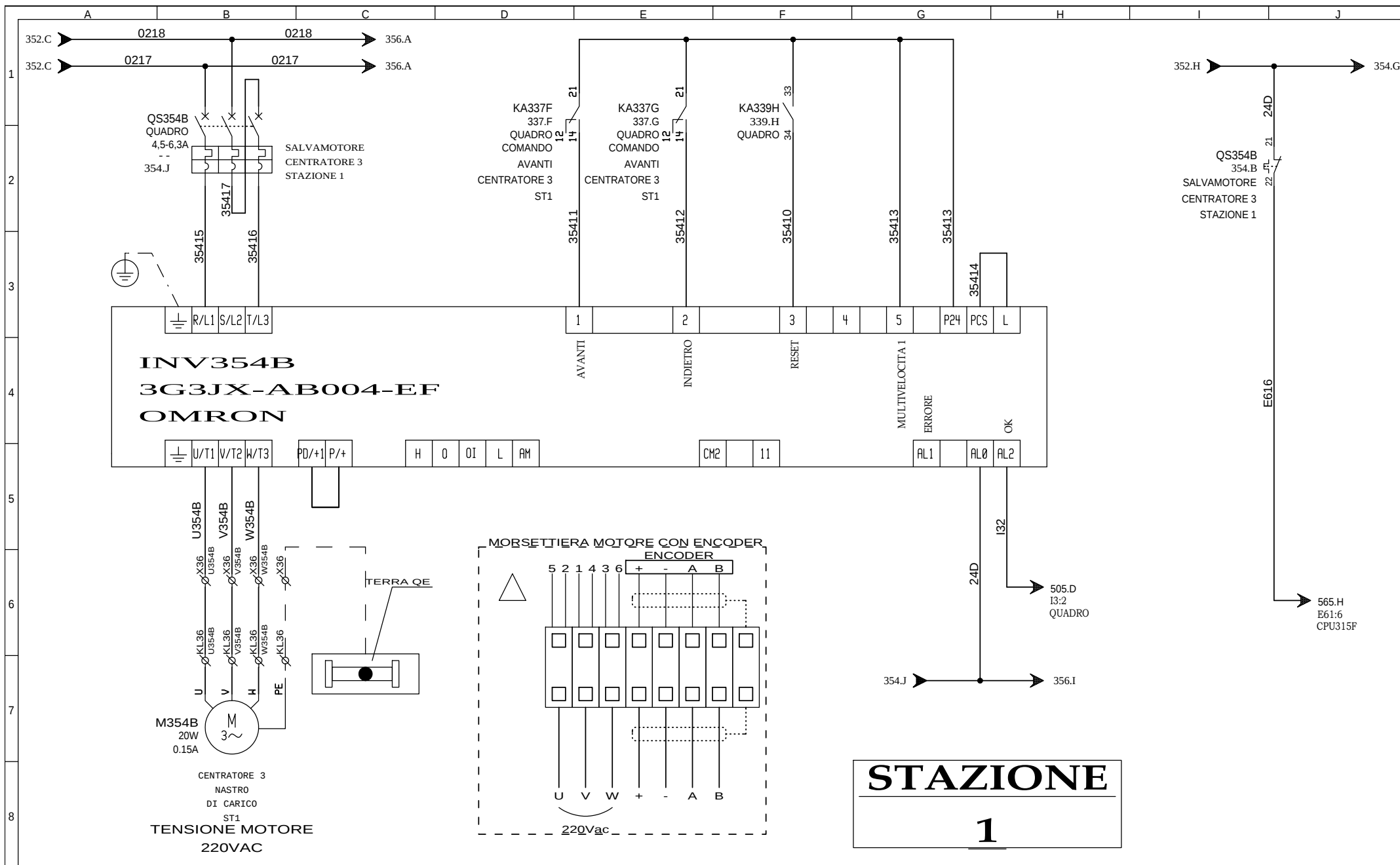
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	353
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				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	O=NASTRO DI CARICO SEGNALI CENTRATORE 2 STAZIONE 1		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011



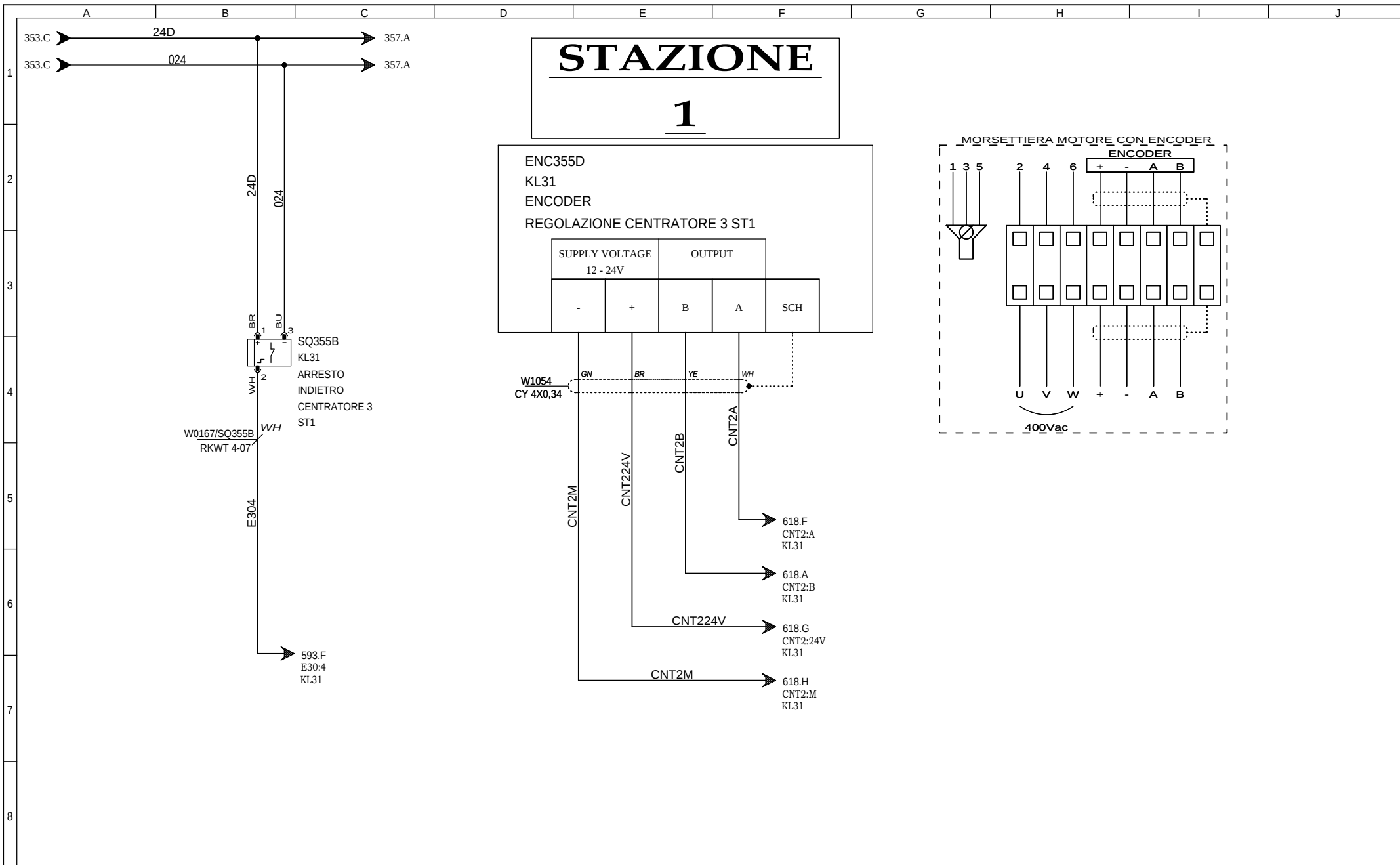
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							CUSTOM.:	P.M.C.	NUMBER:4580/81	
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00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.:	M.MAGNANI	DATE: 06/12/2011	
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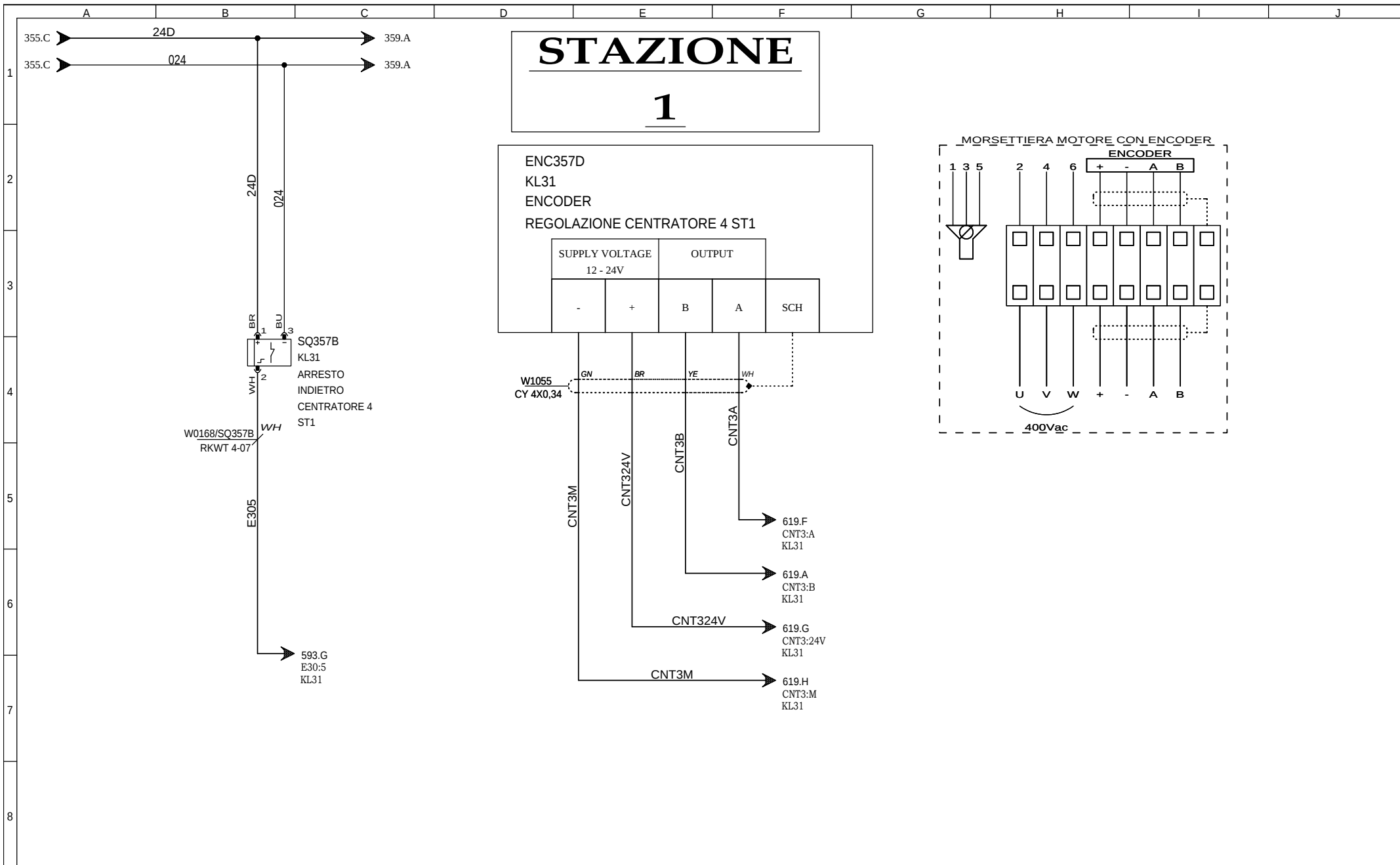
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							CUSTOM.: P.M.C. NUMBER:4580/81			
				01	15/01/2014 M.Magnani		TITLE: O=NASTRO DI CARICO SEGNALI CENTRATORE 3 STAZIONE 1			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
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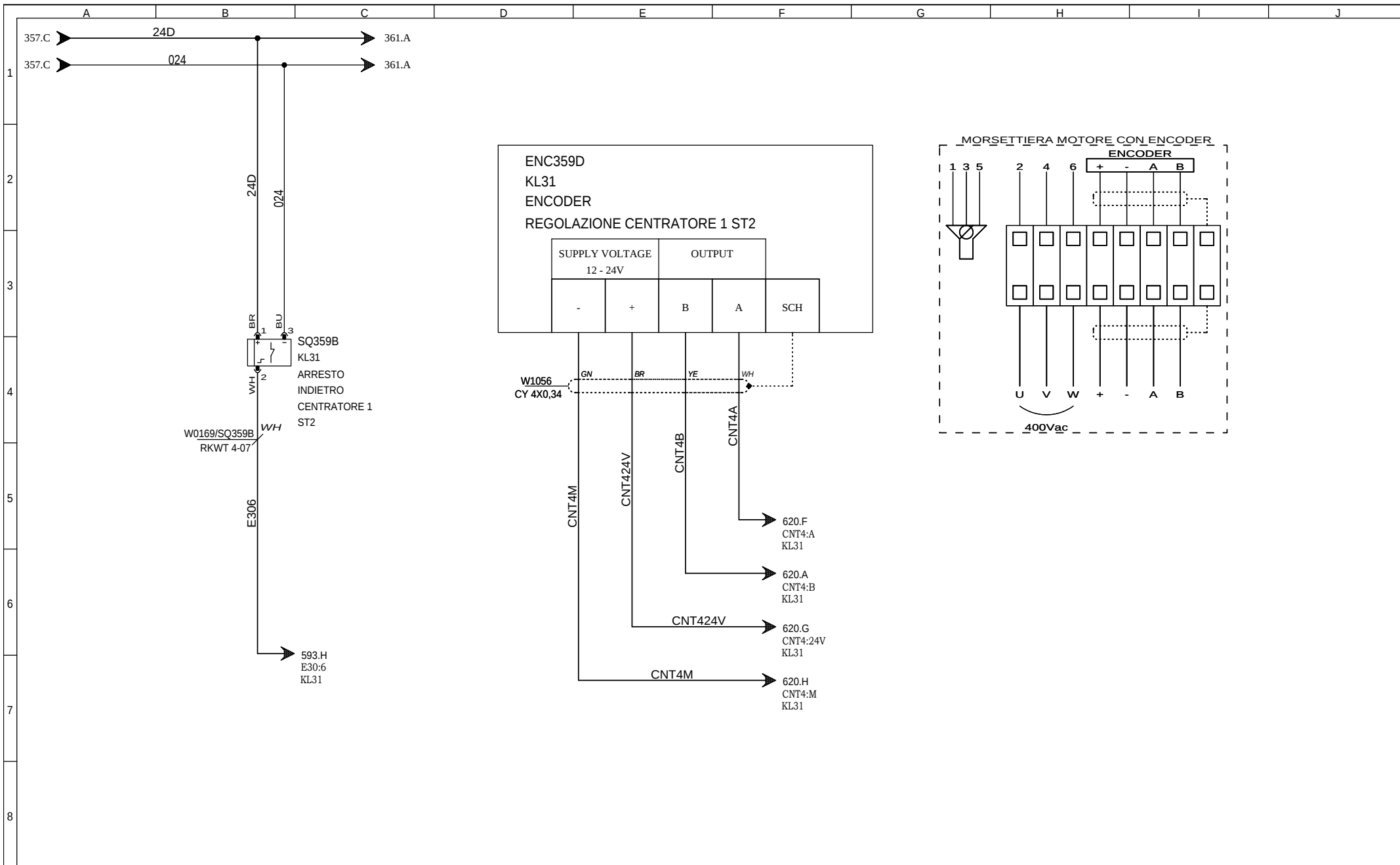


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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.	NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: O=NASTRO DI CARICO SEGNALI CENTRATORE 4 STAZIONE 1			
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REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					

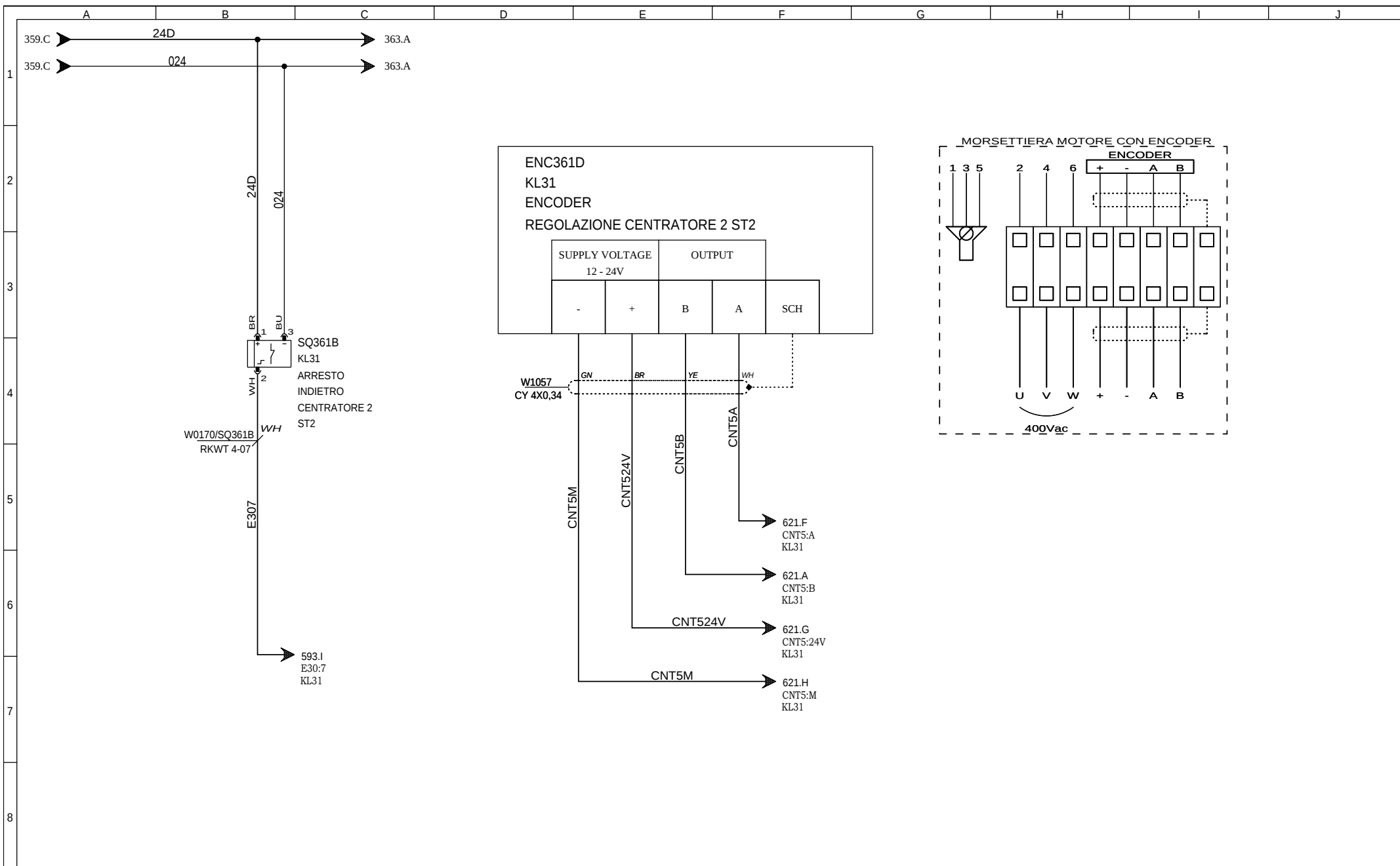
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	359
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				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	O=NASTRO DI CARICO SEGNALI CENTRATORE 1 STAZIONE 2		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011



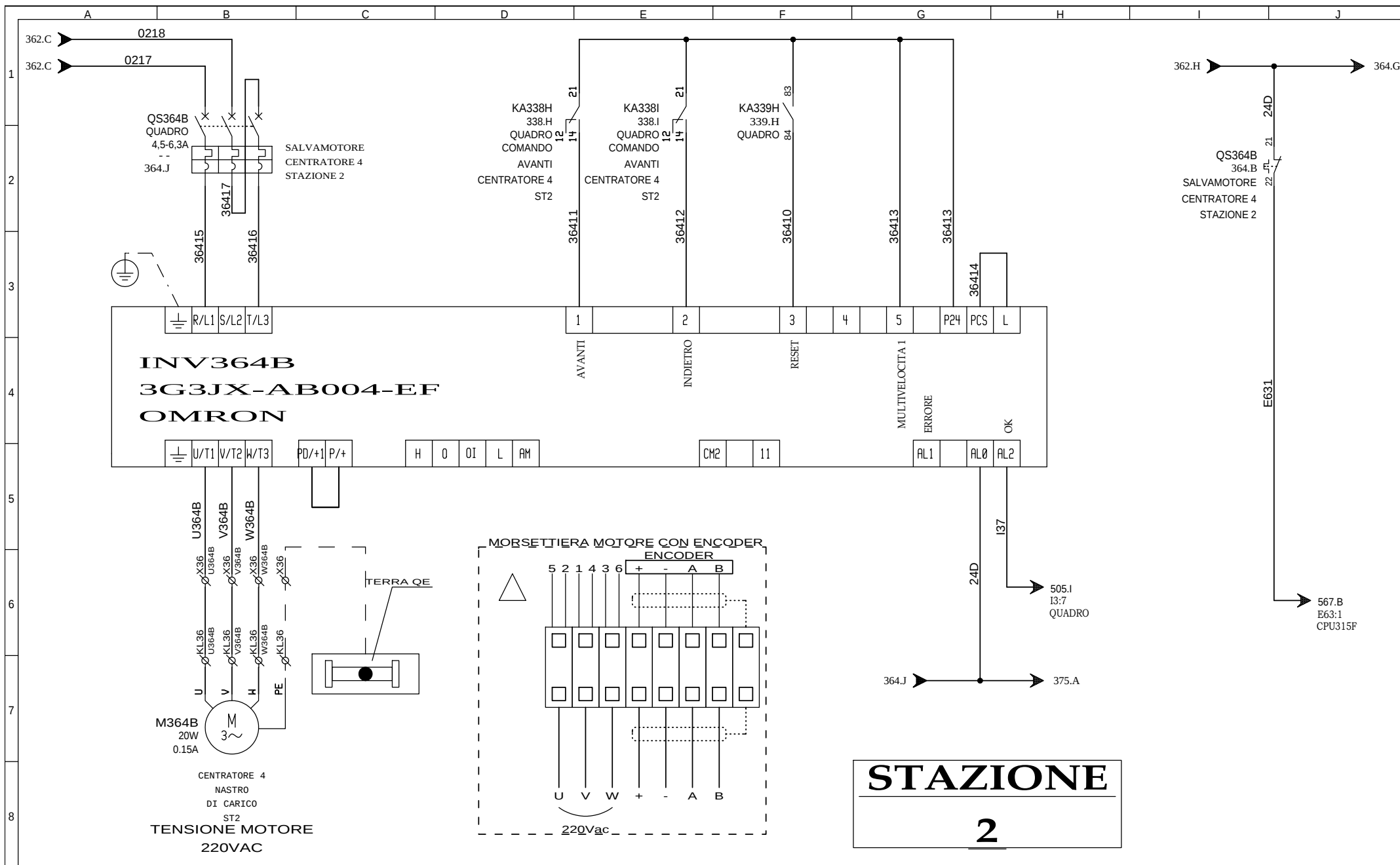
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				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	O=NASTRO DI CARICO SEGNALI CENTRATORE 2 STAZIONE 2		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011



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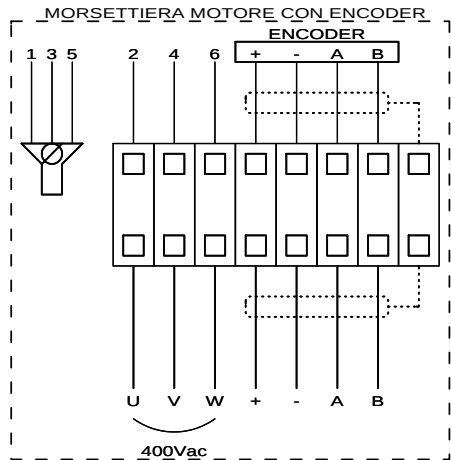


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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.	NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: O=NASTRO DI CARICO MOTORE CENTRATORE 4 STAZIONE 2			
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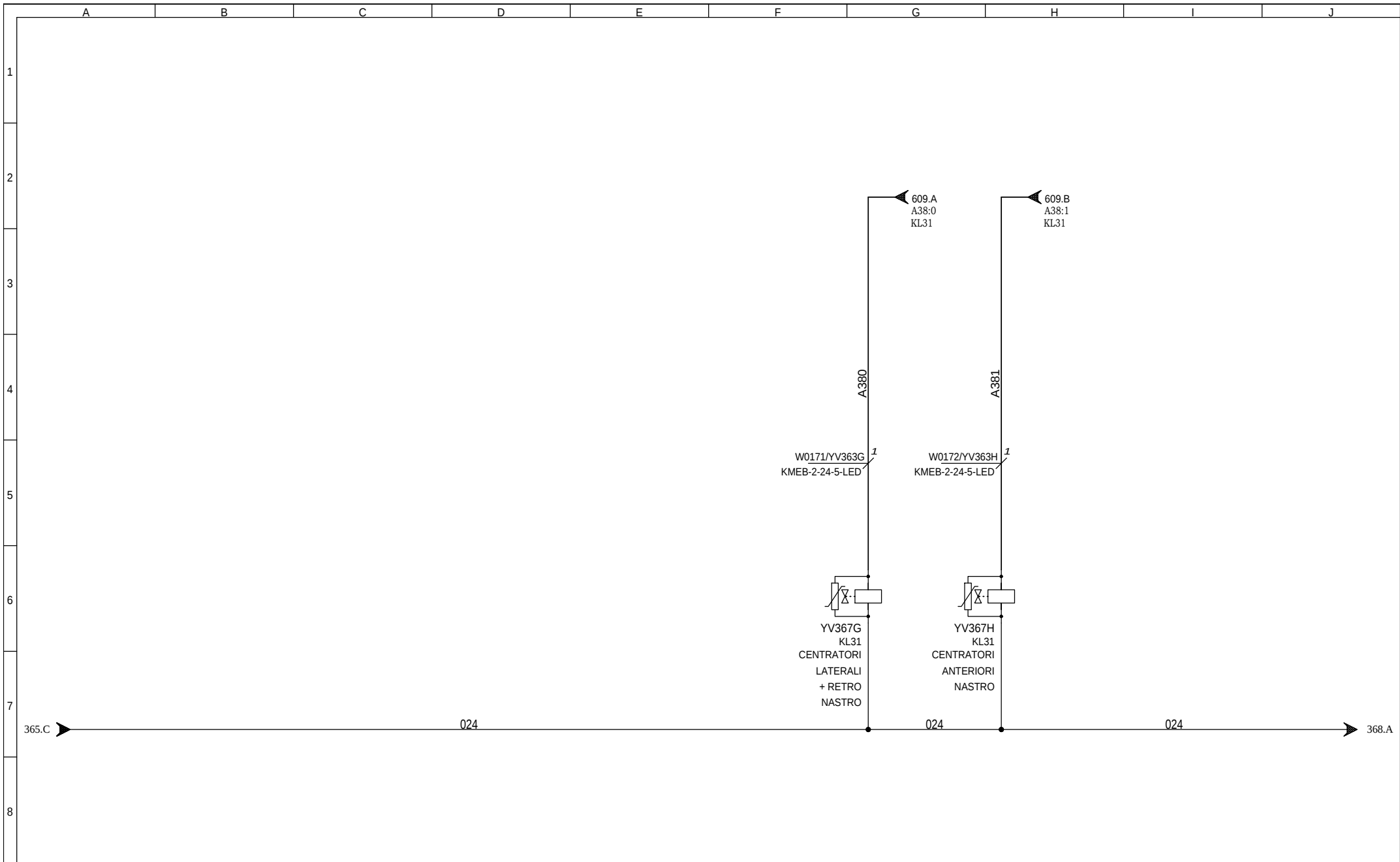


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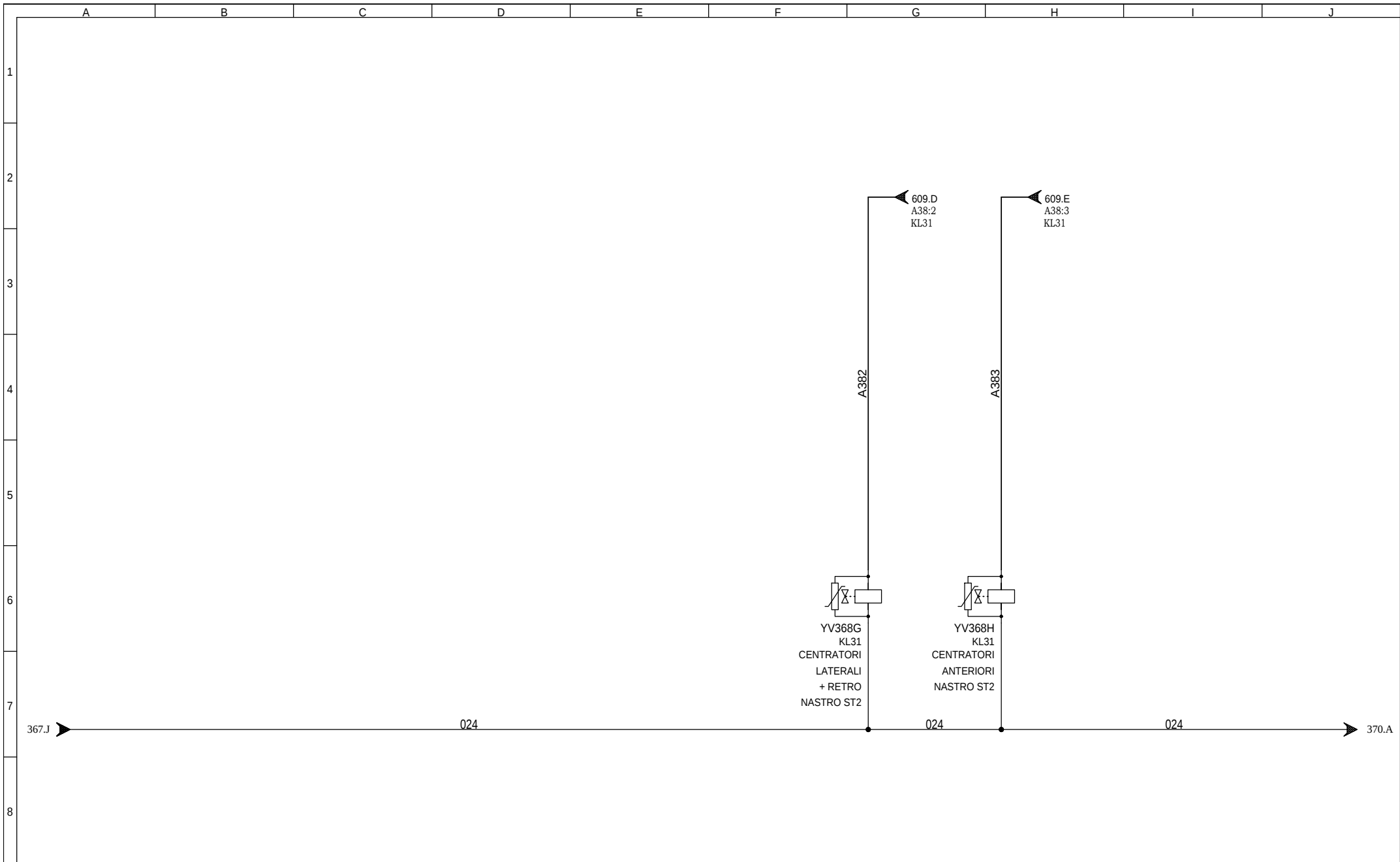
REVIEW SHEETS				REVIEW PLAN		Via Case Sparse, 103 Località Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350 NORDA	WIRING DIAGRAM			SHEET 365
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: O=NASTRO DI CARICO			
							SEGNALI CENTRATORE 4 STAZIONE 2			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	364 ◀ ▶ 367



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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C. NUMBER:4580/81			
				01	15/01/2014 M.Magnani		TITLE: O=NASTRO DI CARICO CENTRATORI NASTRO STAZIONE 1			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					
							DIS.: M.MAGNANI DATE: 06/12/2011			
								365	368	



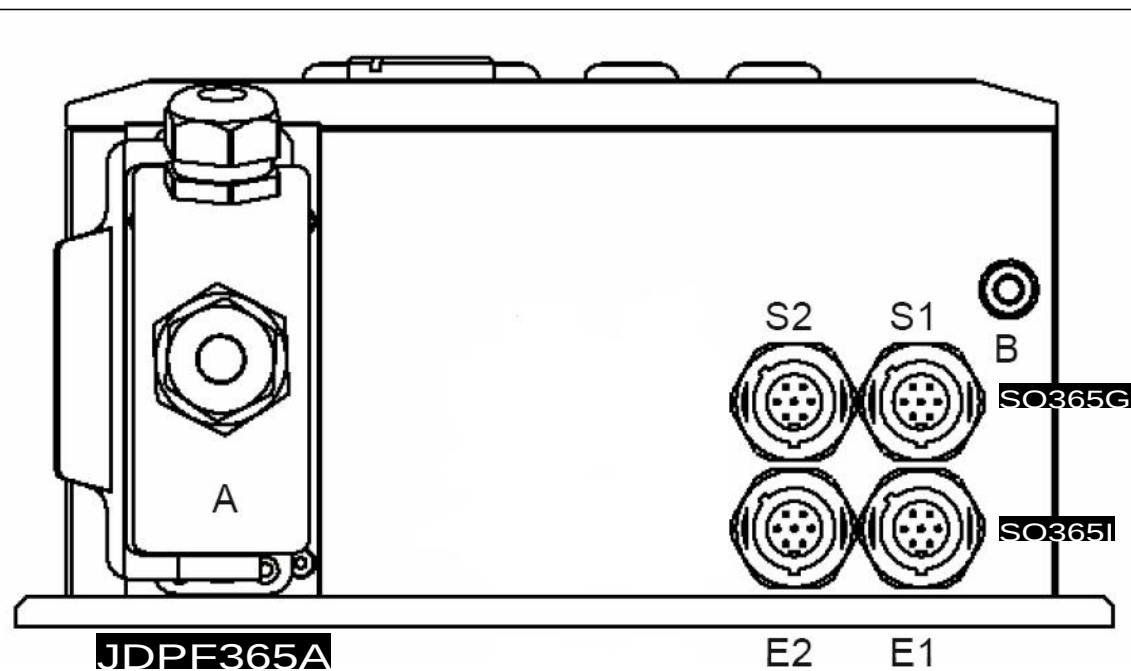
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81		
							TITLE: O=NASTRO DI CARICO CENTRATORI NASTRO STAZIONE 2				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011		
367 ◀ ▶ 369											



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Legend

- A Central connector
- B Grounding screw bolt
- S1 Socket f. sensor transmitter 1
- E1 Socket f. sensor receiver 1
- S2 Socket f. sensor transmitter 2
- E2 Socket f. sensor receiver 2

REVIEW SHEETS

00	06/12/2011	N.VITIELLO	PRIMA STESURA
REV.	DATE	SIGN	MODIFICATION

REVIEW PLAN

00	06/12/2011	M.MAGNANI
01	15/01/2014	M.Magnani
REV.	DATE/SIGN	



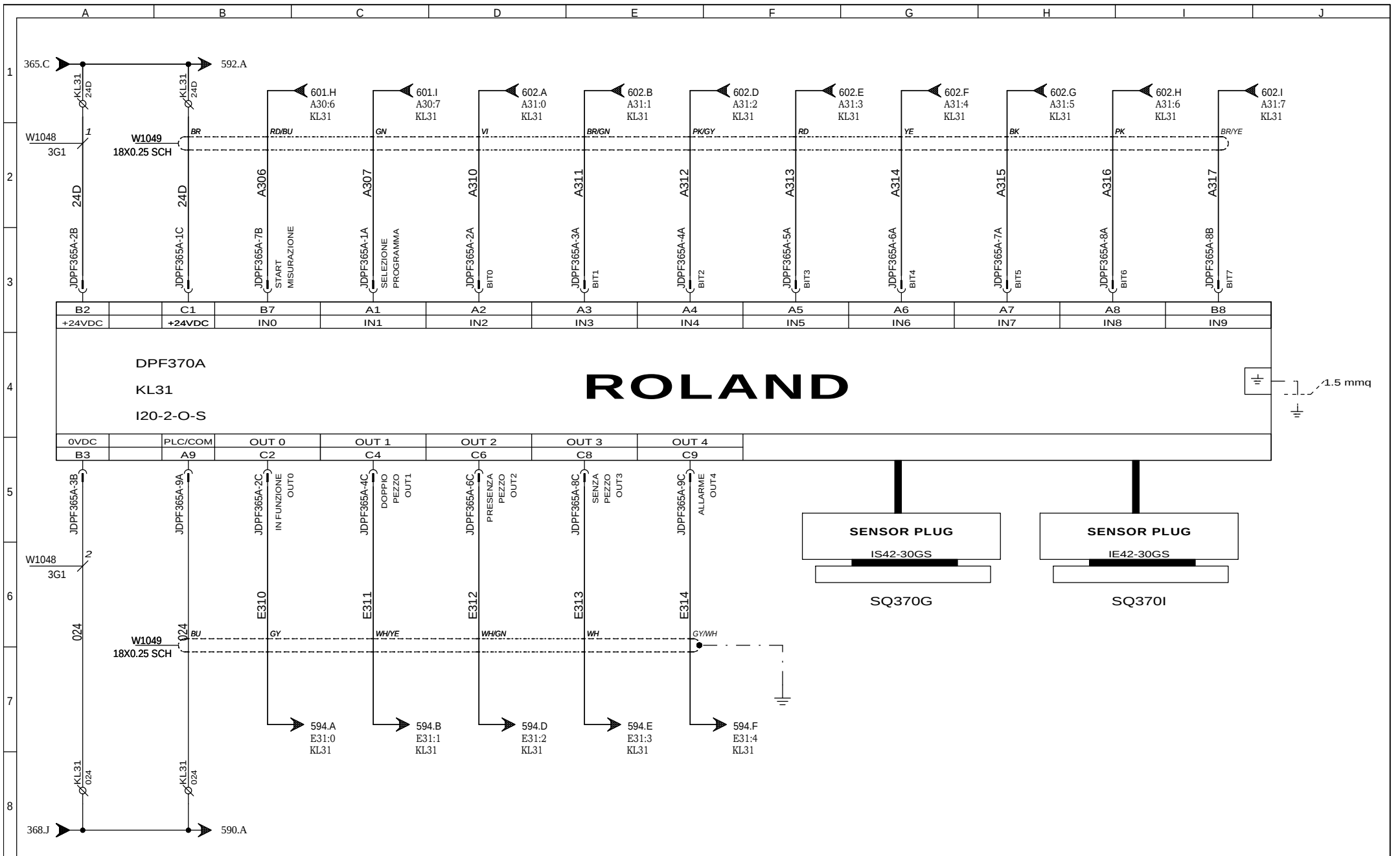
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WIRING DIAGRAM

MACHINE:	TRF 50/3+DESTACKER
CUSTOM.:	P.M.C.
TITLE:	O=NASTRO DI CARICO VISTA ESTERNA CENTRALINA ROLAND
DIS.:	M.MAGNANI
DATE:	06/12/2011

SHEET 369

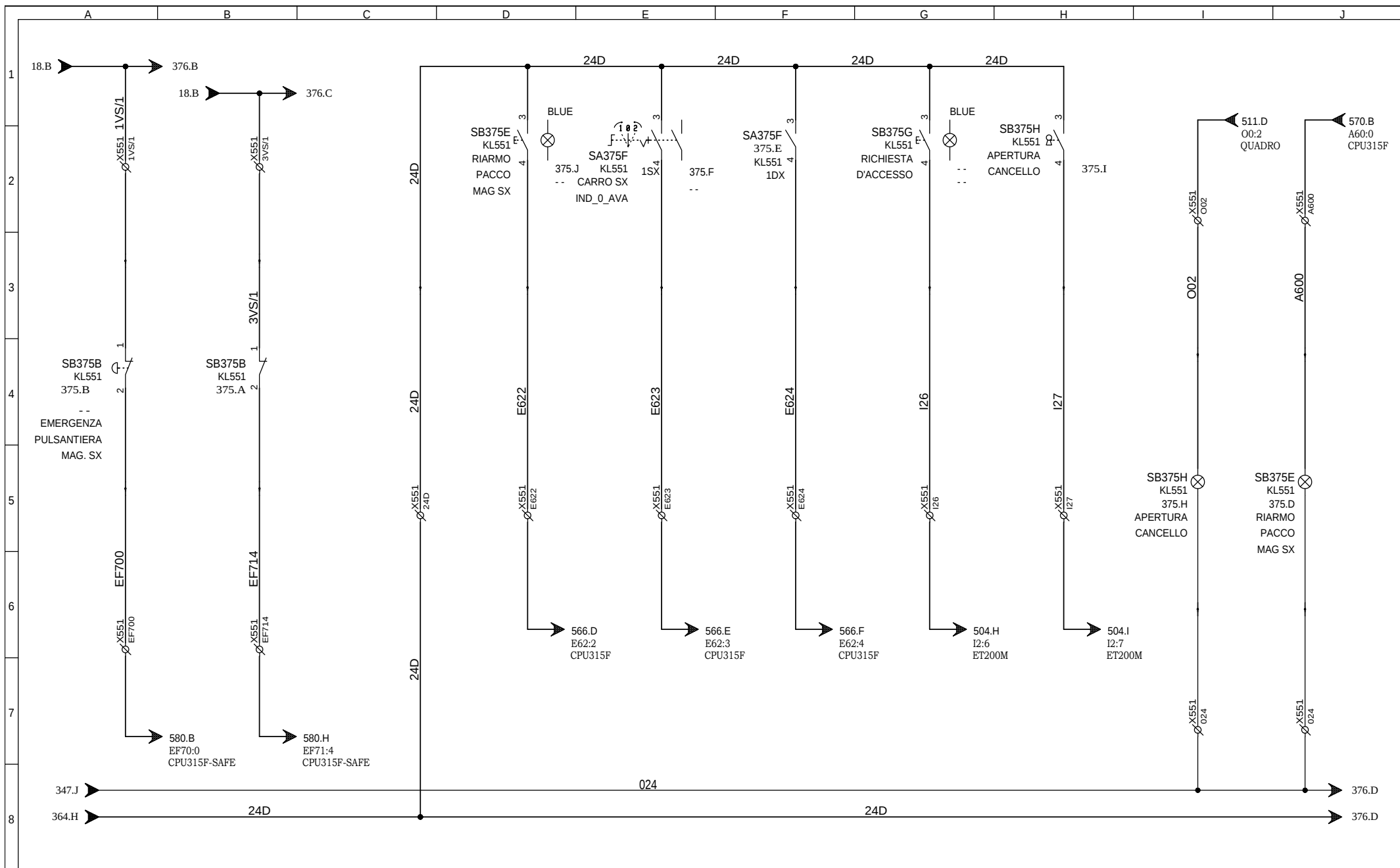
368 ◀ ▶ 370



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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81	
							TITLE: O=NASTRO DI CARICO CONTROLLO DOPPIO FOGLIO			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011	369 ◀ ▶ 370	



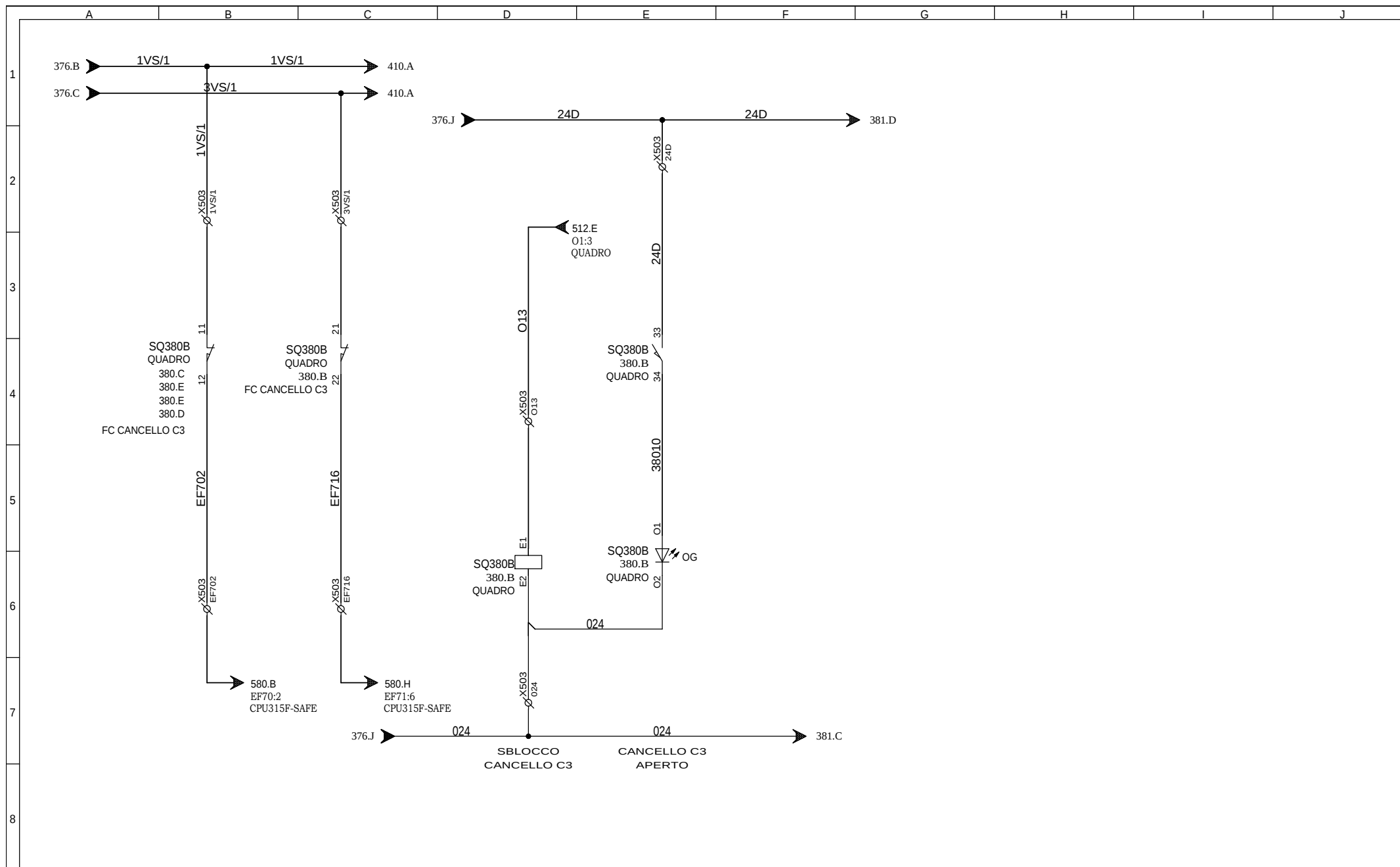
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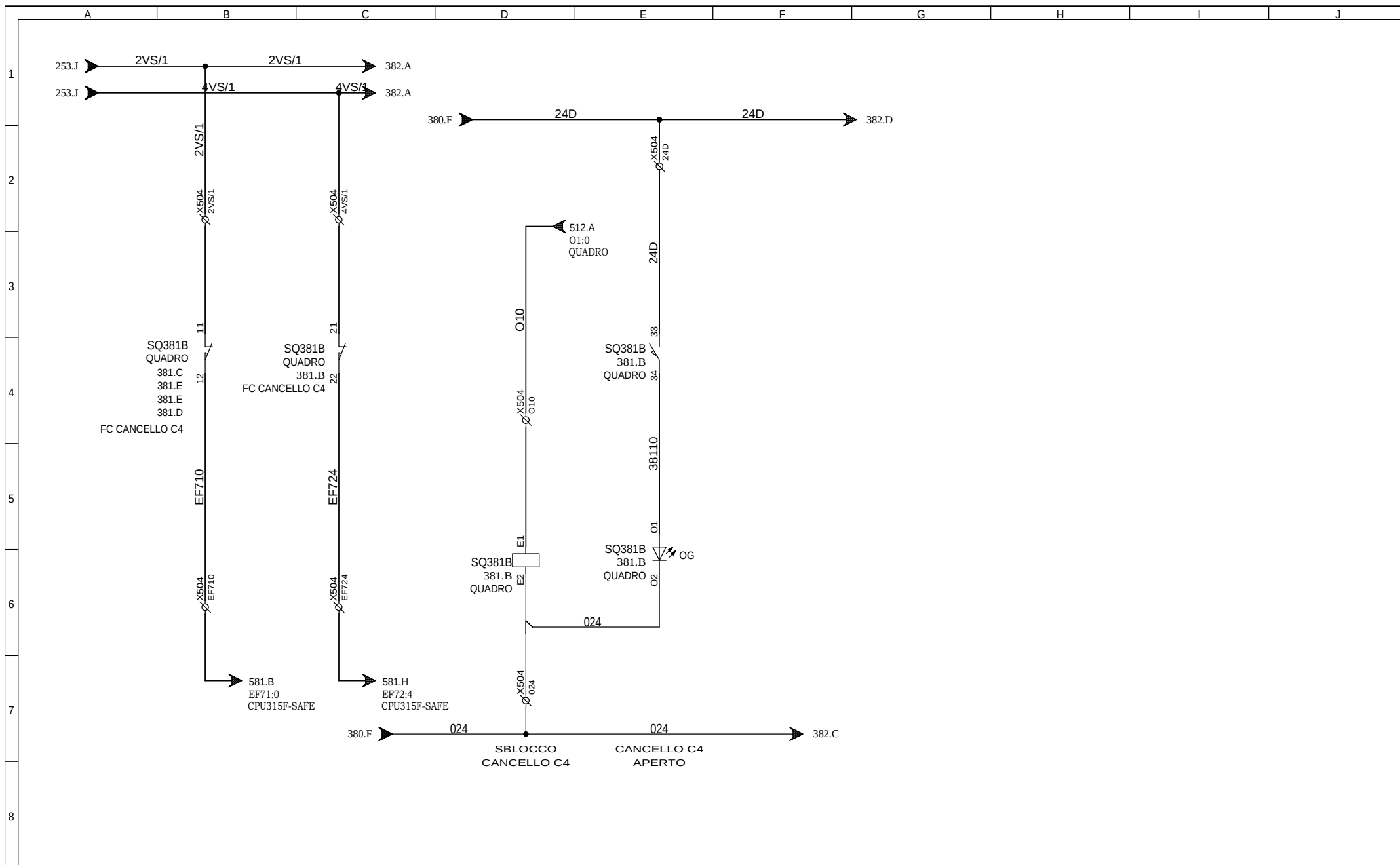
REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 Località Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET 375
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							CUSTOM.:	P.M.C.	NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE:	P=PROTEZIONI DESTACKER PULSANTIERA MAGAZZINO SX		
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.:	M.MAGNANI	DATE: 06/12/2011	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN				375 ◀ ▶ 376	



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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
							CUSTOM.: P.M.C.		NUMBER:4580/81		
							TITLE: PA=PROTEZIONI LINEA CANCELLO C3				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011		

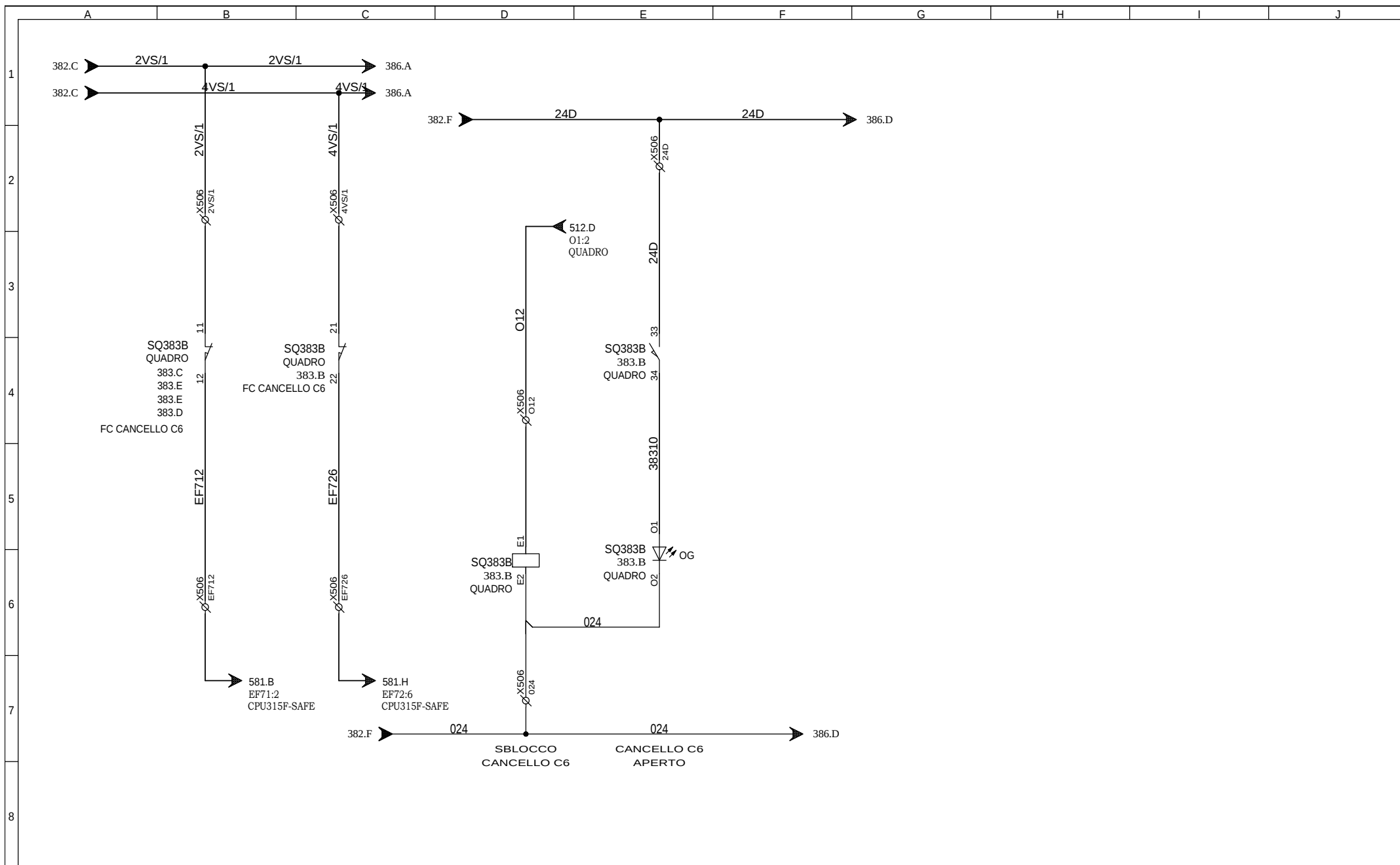


REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	381
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				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	PA=PROTEZIONI LINEA CANCELLO C4		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011



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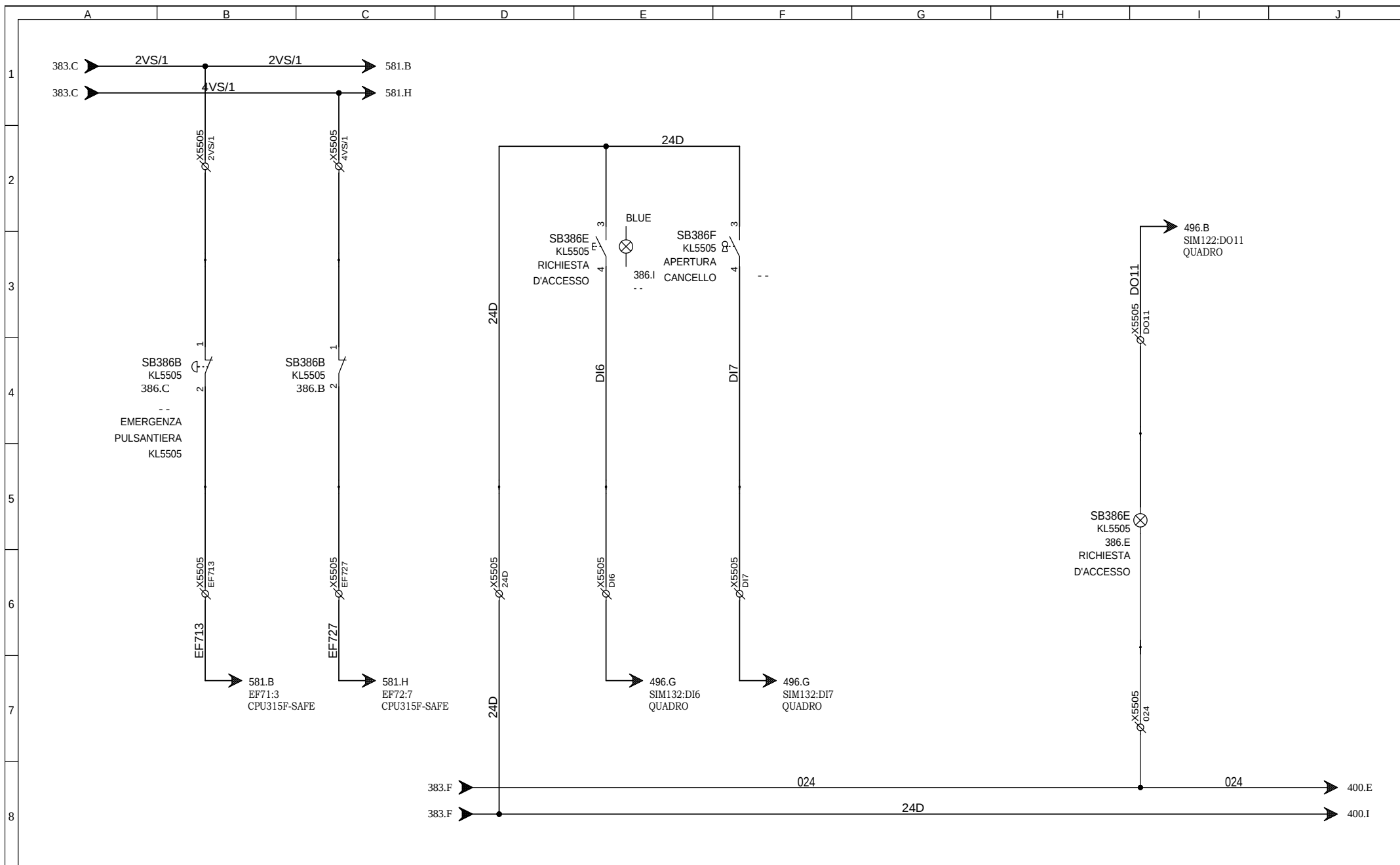




REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	383
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				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	PA=PROTEZIONI LINEA CANCELLO C6		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011



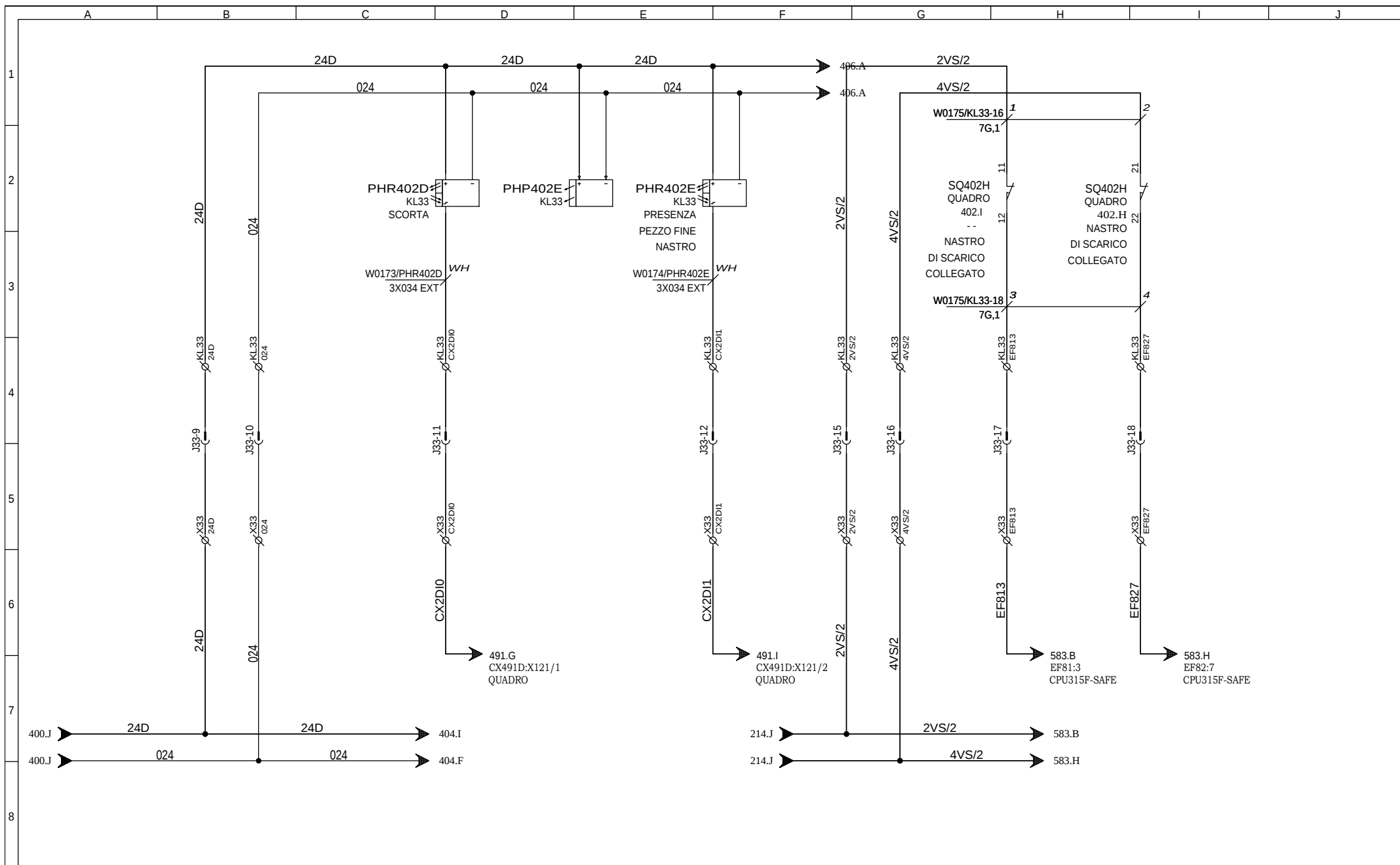
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	386
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01	15/01/2014	M.Magnani		01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C.	NUMBER:	4580/81
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	TITLE:	PA=PROTEZIONI LINEA PULSANTIERA KL5505	DIS.:	M.MAGNANI
							DATE:	06/12/2011	



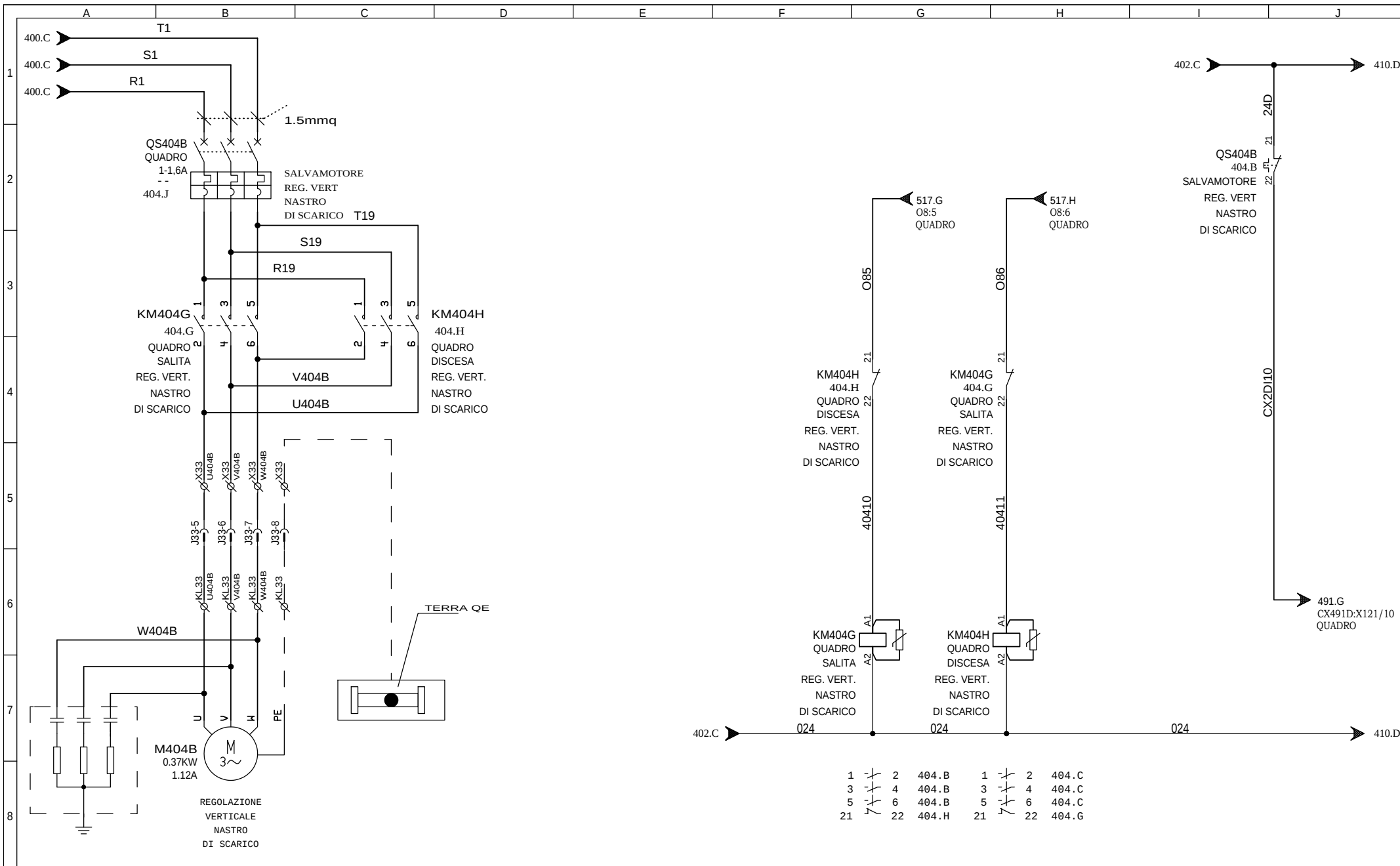
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET 402
00	06/12/2011	N.VITIELLO	PRIMA STESURA	00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER	
01	15/01/2014	M.Magnani	MODIFICATION	01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	TITLE:	Q=NASTRO DI SCARICO SEGNALI NASTRO DI SCARICO	400 ◀ ▶ 404
						DIS.:	M.MAGNANI	
						DATE:	06/12/2011	



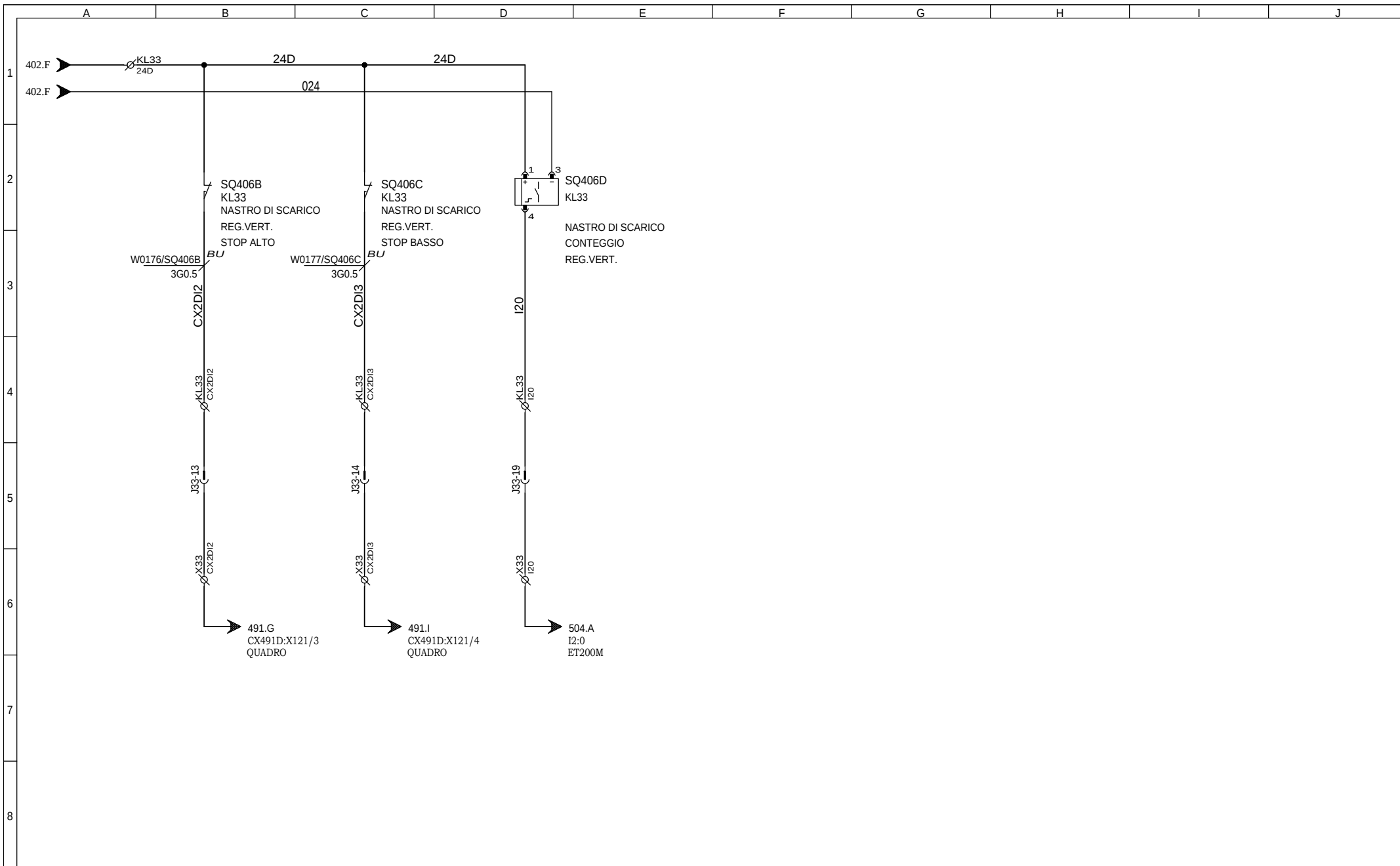
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C. NUMBER:4580/81			
				01	15/01/2014 M.Magnani		TITLE: Q=NASTRO DI SCARICO MOTORE REGOLAZIONE VERTICALE			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					
						DIS.: M.MAGNANI DATE: 06/12/2011		402 ◀ ▶ 406		



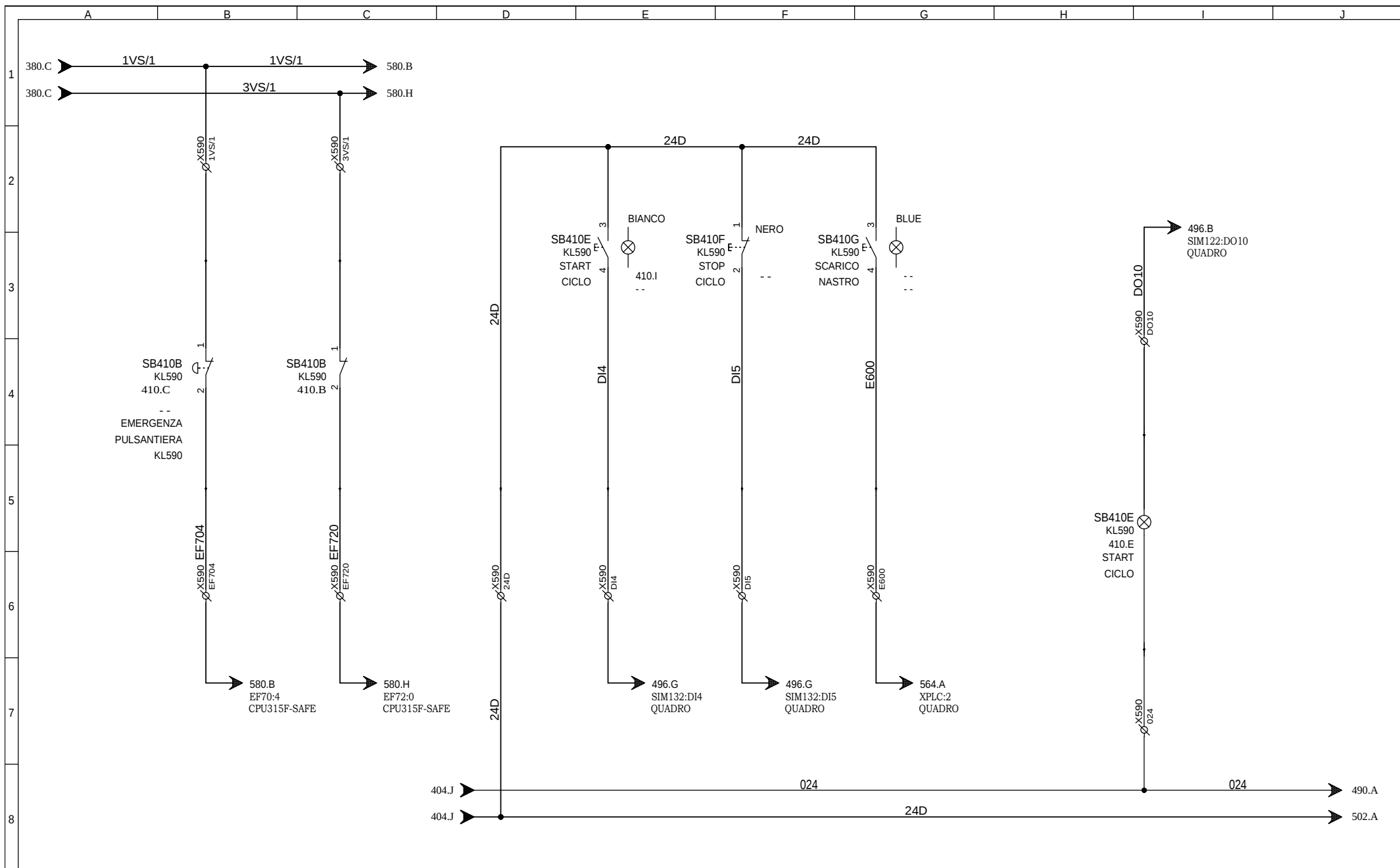
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							CUSTOM.:	P.M.C.	NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE:	Q=NASTRO DI SCARICO SEGNALI REGOLAZIONE VERTICALE		
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.:	M.MAGNANI	DATE: 06/12/2011	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					



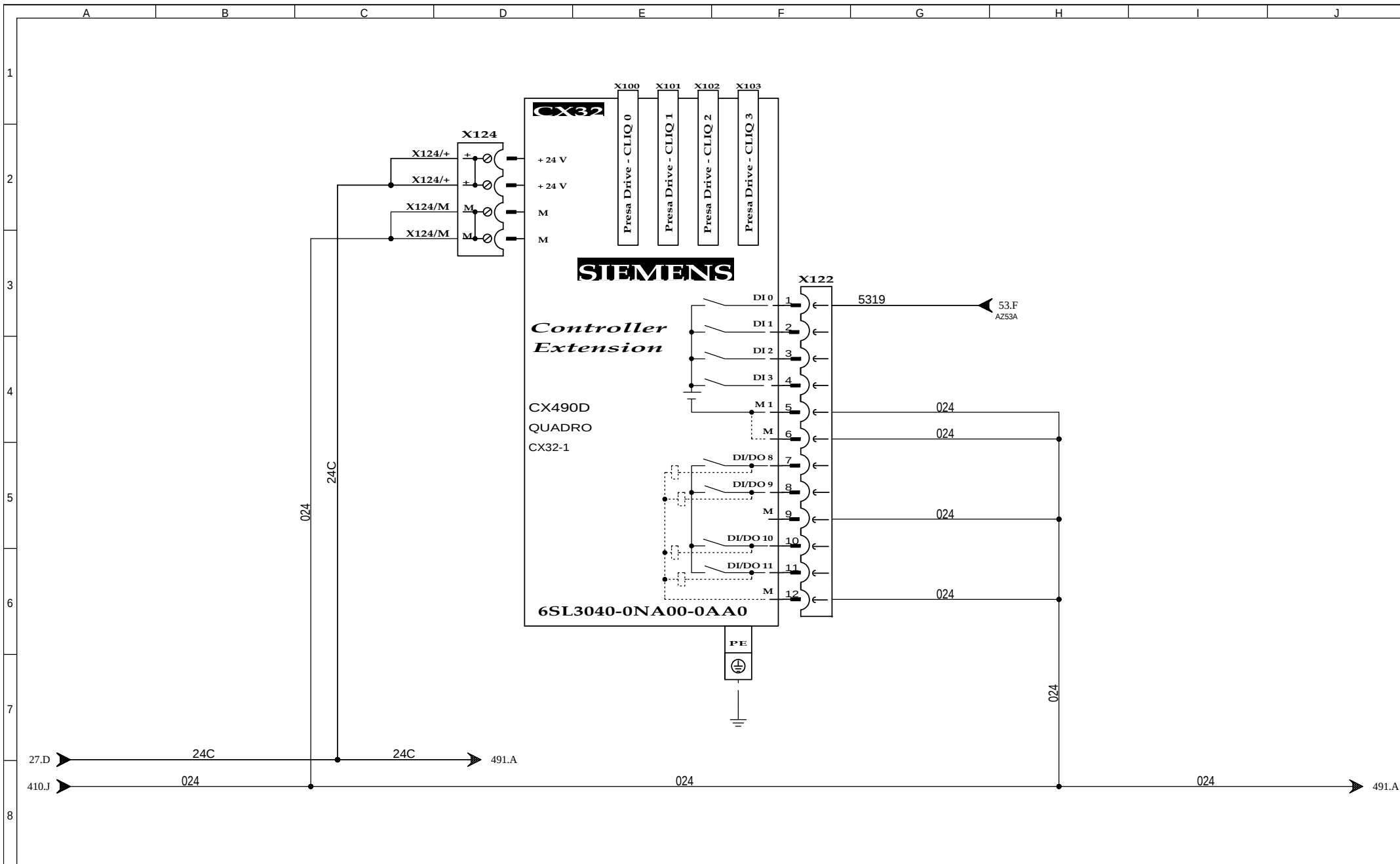
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	410
00	06/12/2011	N.VITIELLO	PRIMA STESURA	00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
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REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	TITLE:	QA=PULSANTIERA FINE LINEA PULSANTIERA KL590		410 ◀ ▶ 410
						DIS.:	M.MAGNANI	DATE:	06/12/2011



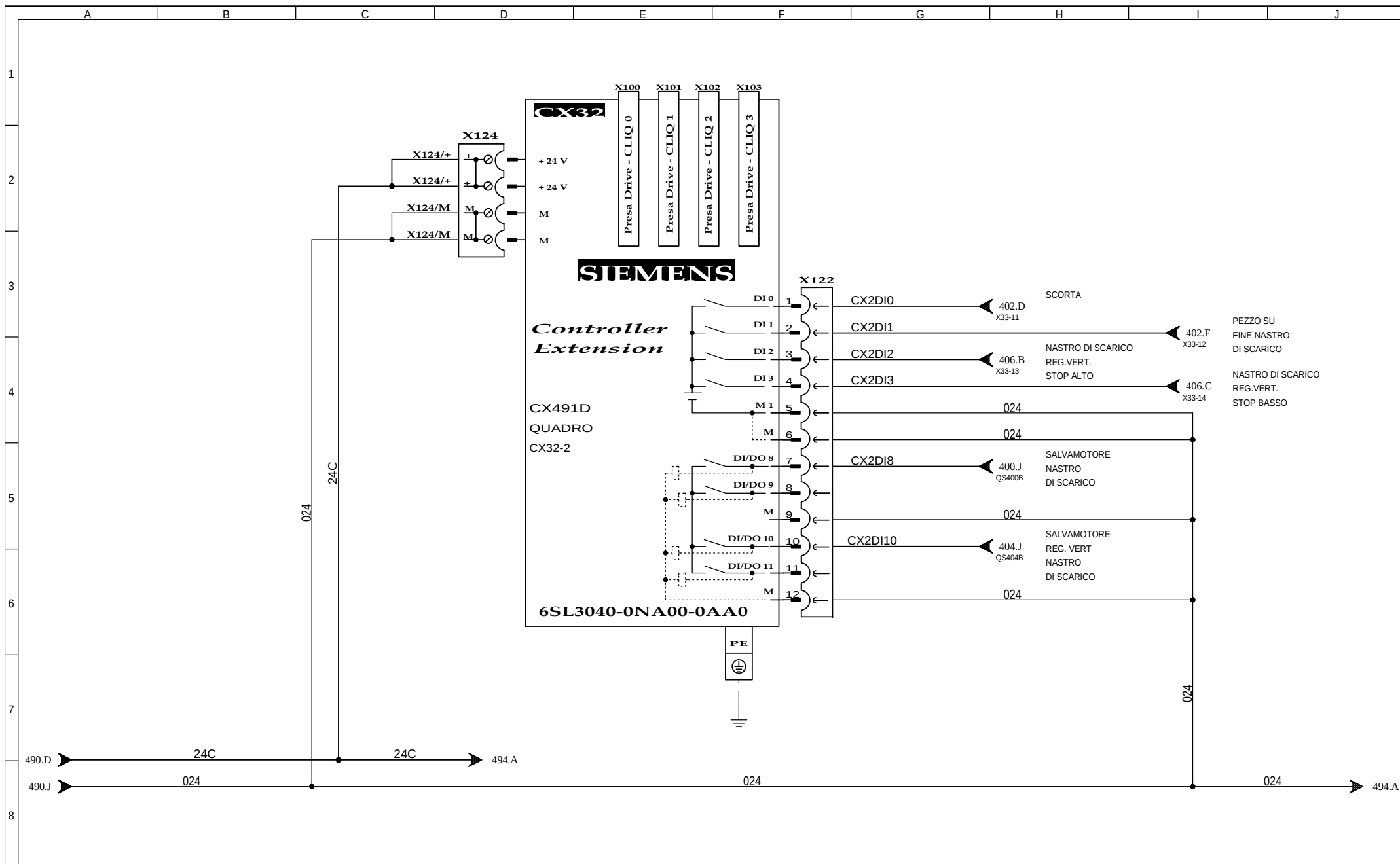
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.		NUMBER:4580/81	
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00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	
									490 ◀ ▶ 491	



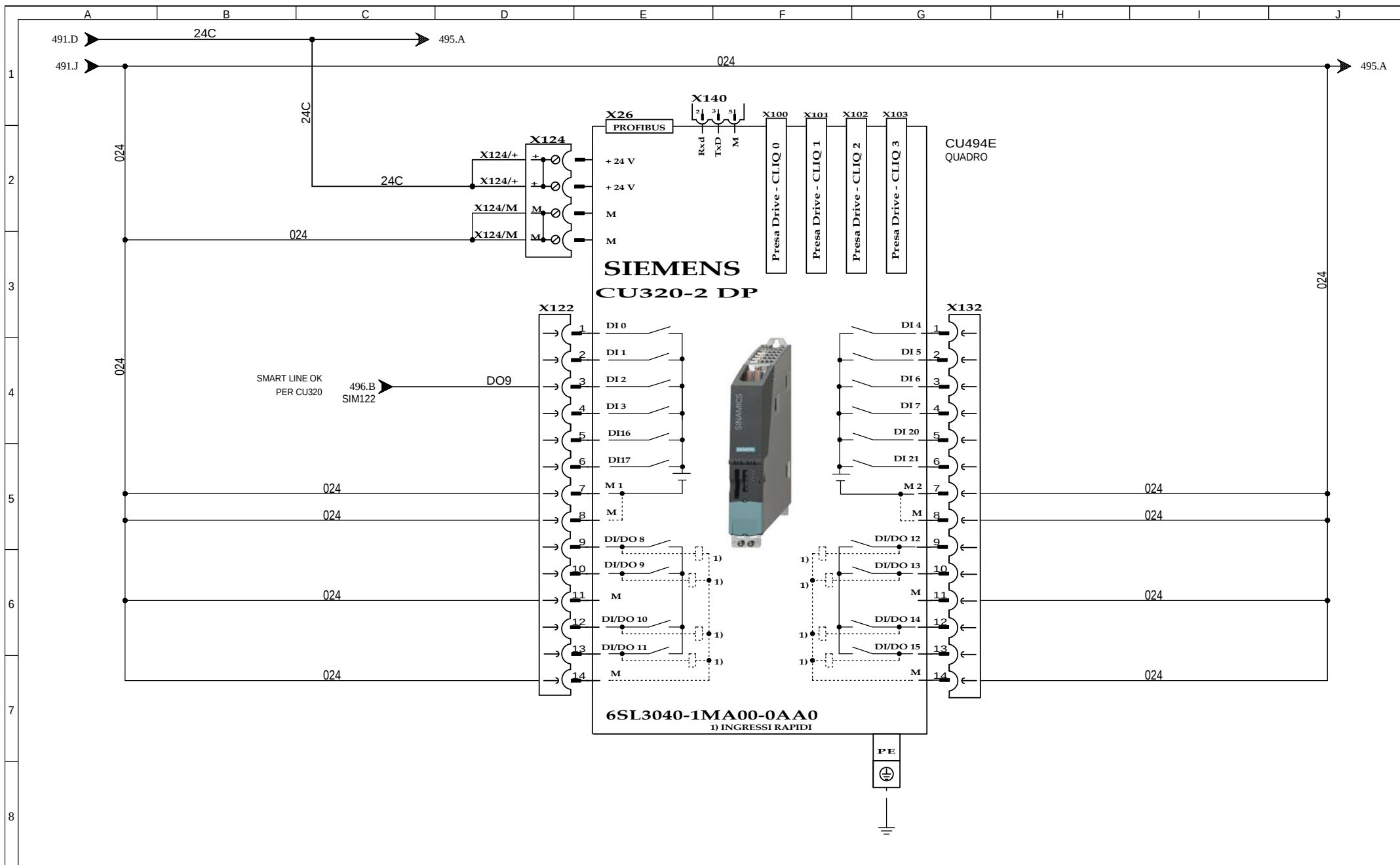
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	491
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				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	TE=SIMOTION CX32-2		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011



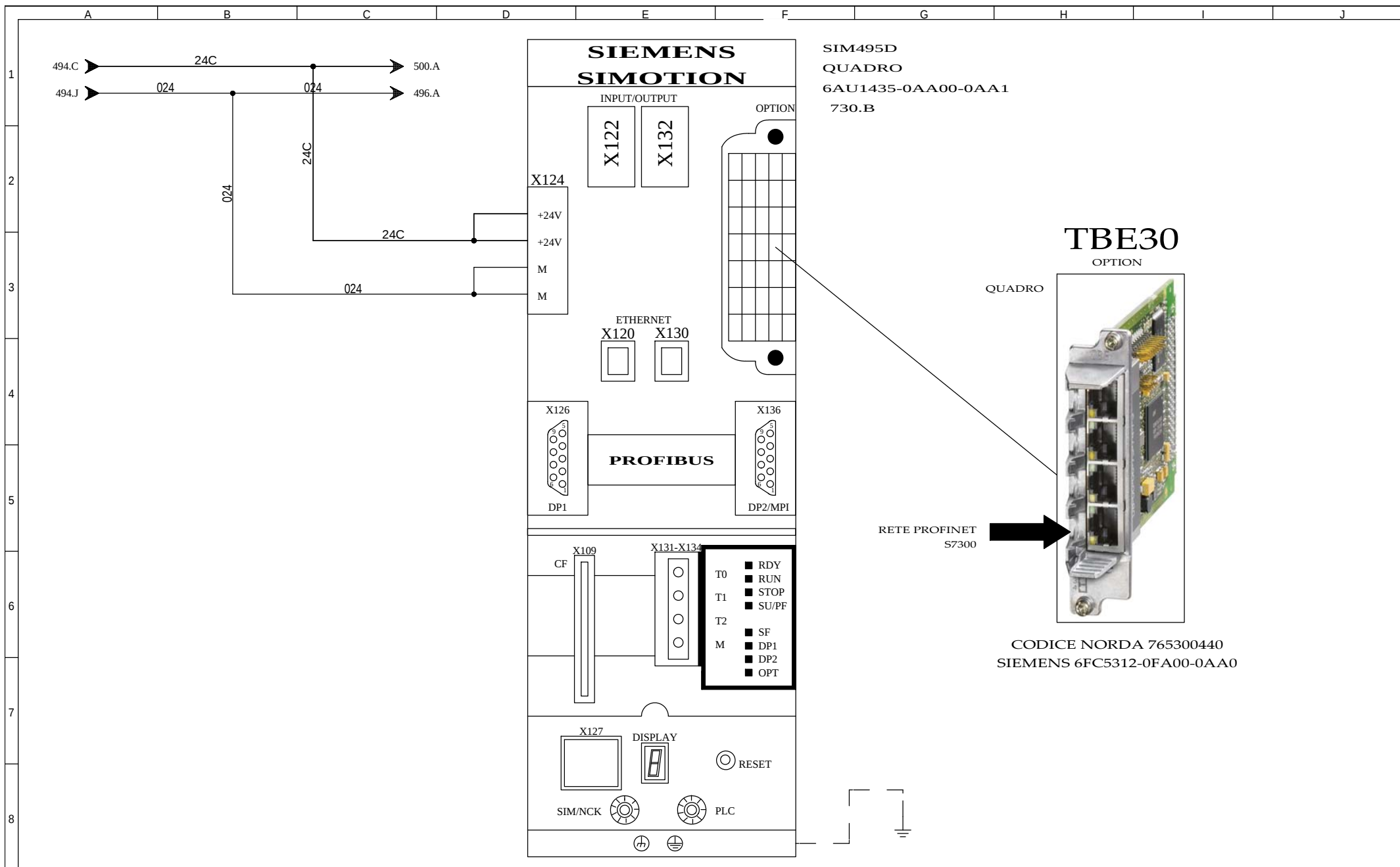
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							CUSTOM.: P.M.C.	NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA	01	15/01/2014 M.Magnani		TITLE: TE=SIMOTION CU320-2			
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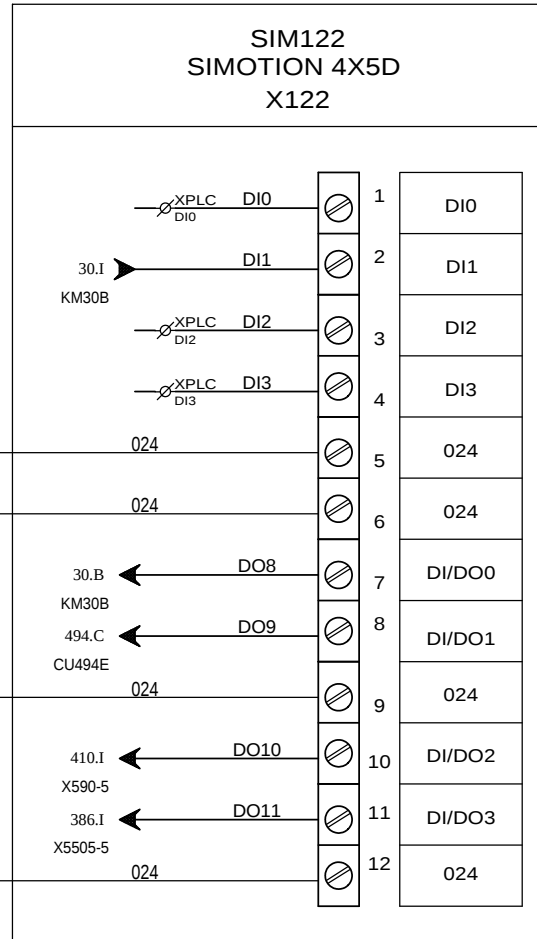


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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: TE=SIMOTION SIMOTION			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI		DATE: 06/12/2011	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					

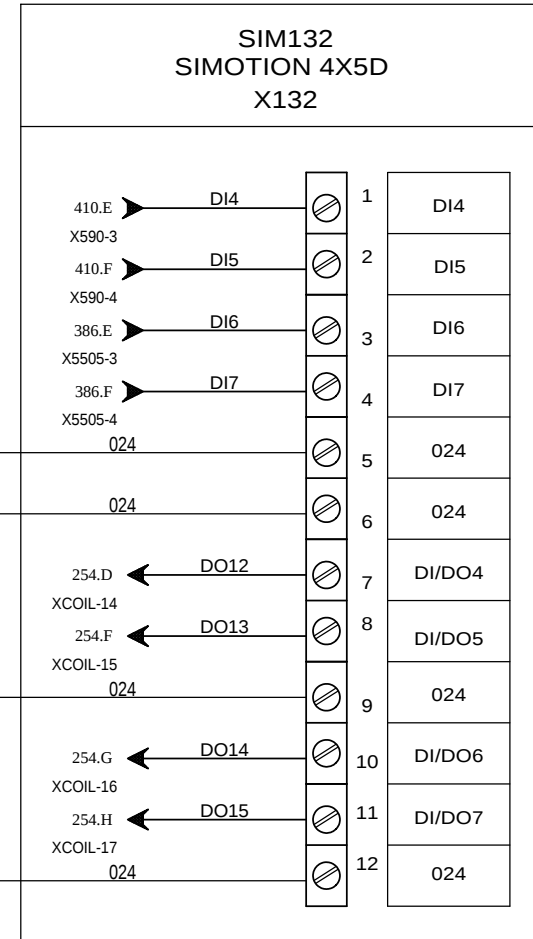
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TELERUTTORE
DI RETE

TELERUTTORE
DI RETE
CU320-2
SMART LINE OK

LAMPADA
AUTOMATICO - KL590
LAMPADA
AUTOMATICO - KL5505



PULSANTE
START CICLO - KL590

PULSANTE
STOP CICLO - KL590

PULSANTE
START CICLO - KL5505

APERTURA
CANCELLO

APERTURA
PILOTI RADDRIZZATRICE
SCORTA
COIL

PRESSA
A P.M.S.

PRESSA
A P.M.I.

REVIEW SHEETS

REVIEW PLAN

00	06/12/2011	N.VITIELLO	PRIMA STESURA
01	15/01/2014	M.Magnani	MODIFICATION



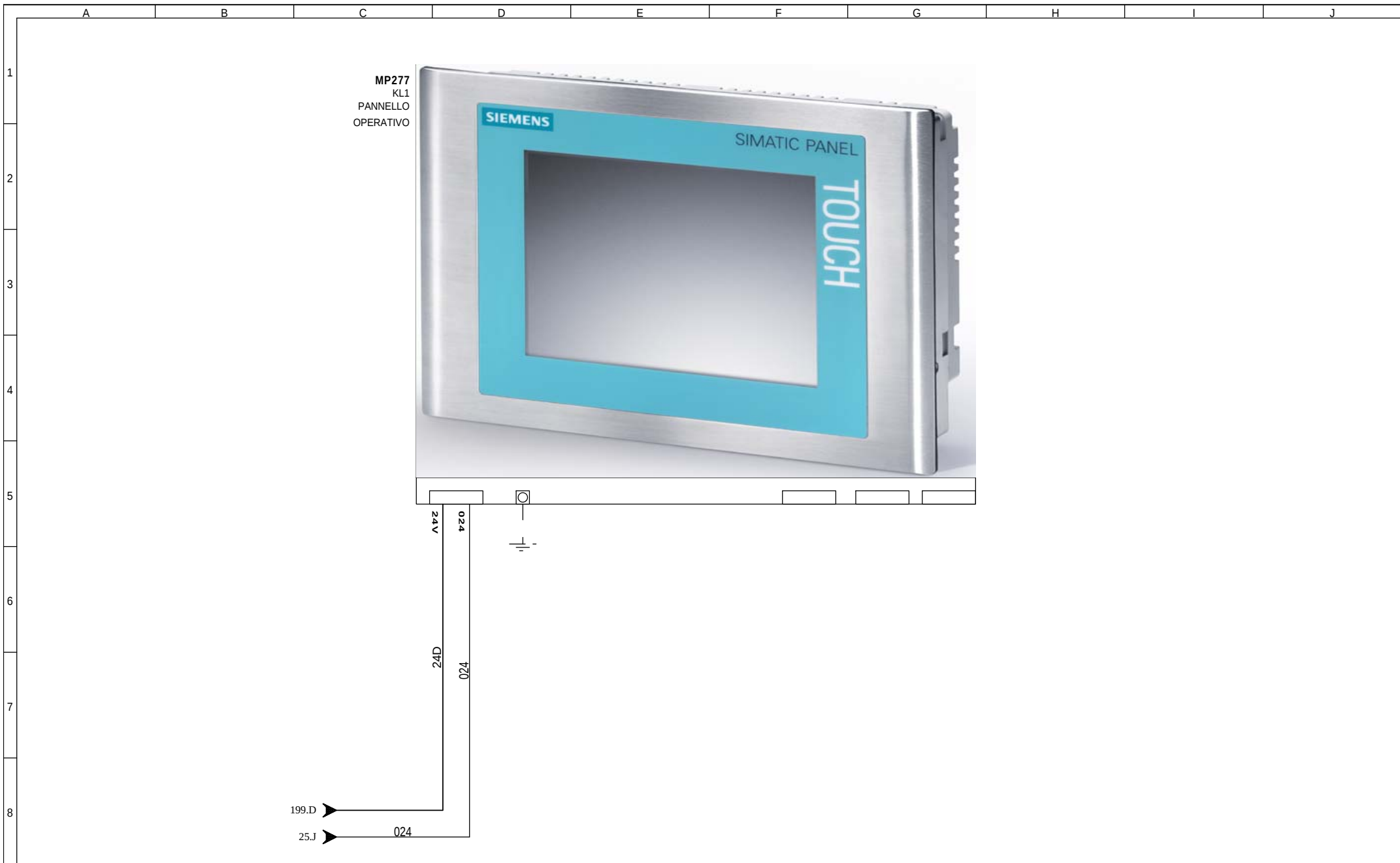
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WIRING DIAGRAM

MACHINE:	TRF 50/3+DESTACKER
CUSTOM.:	P.M.C.
TITLE:	TE=SIMOTION SIMOTION
DIS.:	M.MAGNANI
DATE:	06/12/2011

SHEET 496

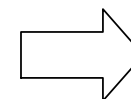
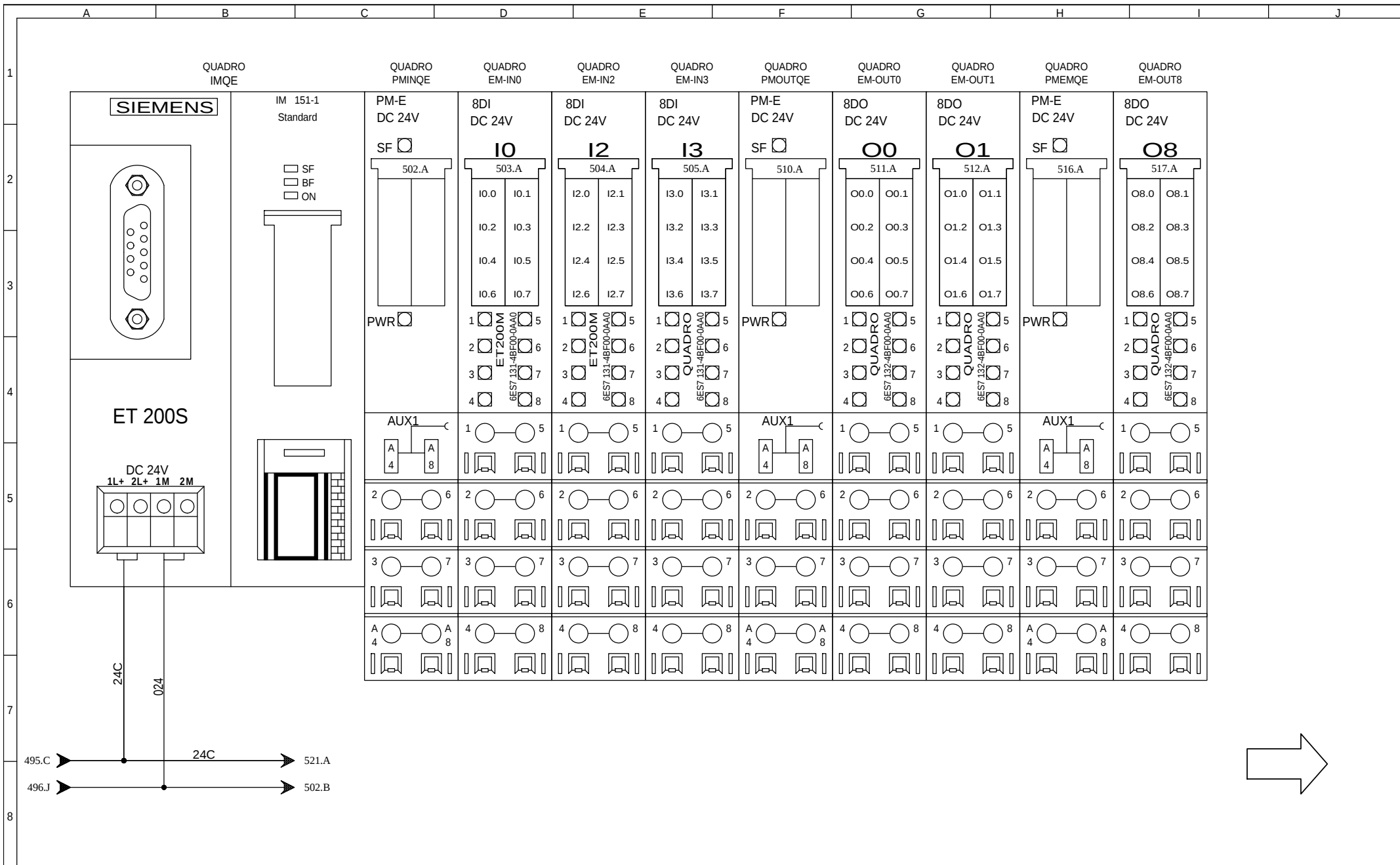
495 ◀ ▶ 496



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				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: U1=ET200S QUADRO PANNELLO OPERATIVO				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	498 ◀ ▶ 500	



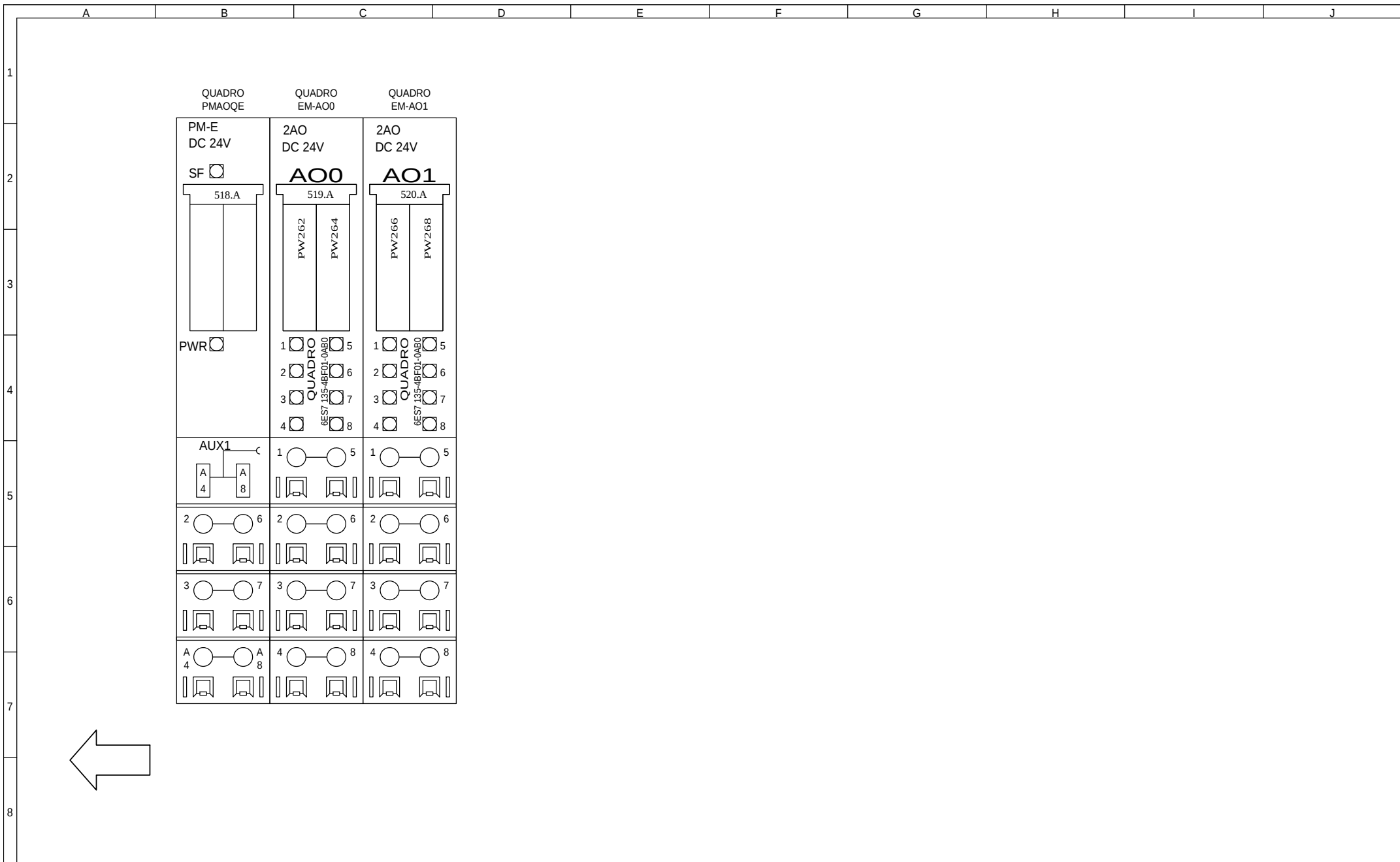
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: U1=ET200S QUADRO SINOTTICO QUADRO			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
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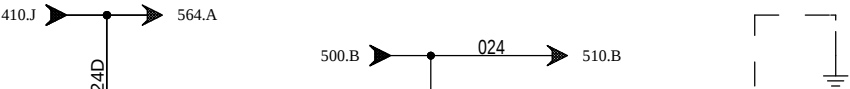
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: U1=ET200S QUADRO SINOTTICO QUADRO			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011		500 ◀ ▶ 502	



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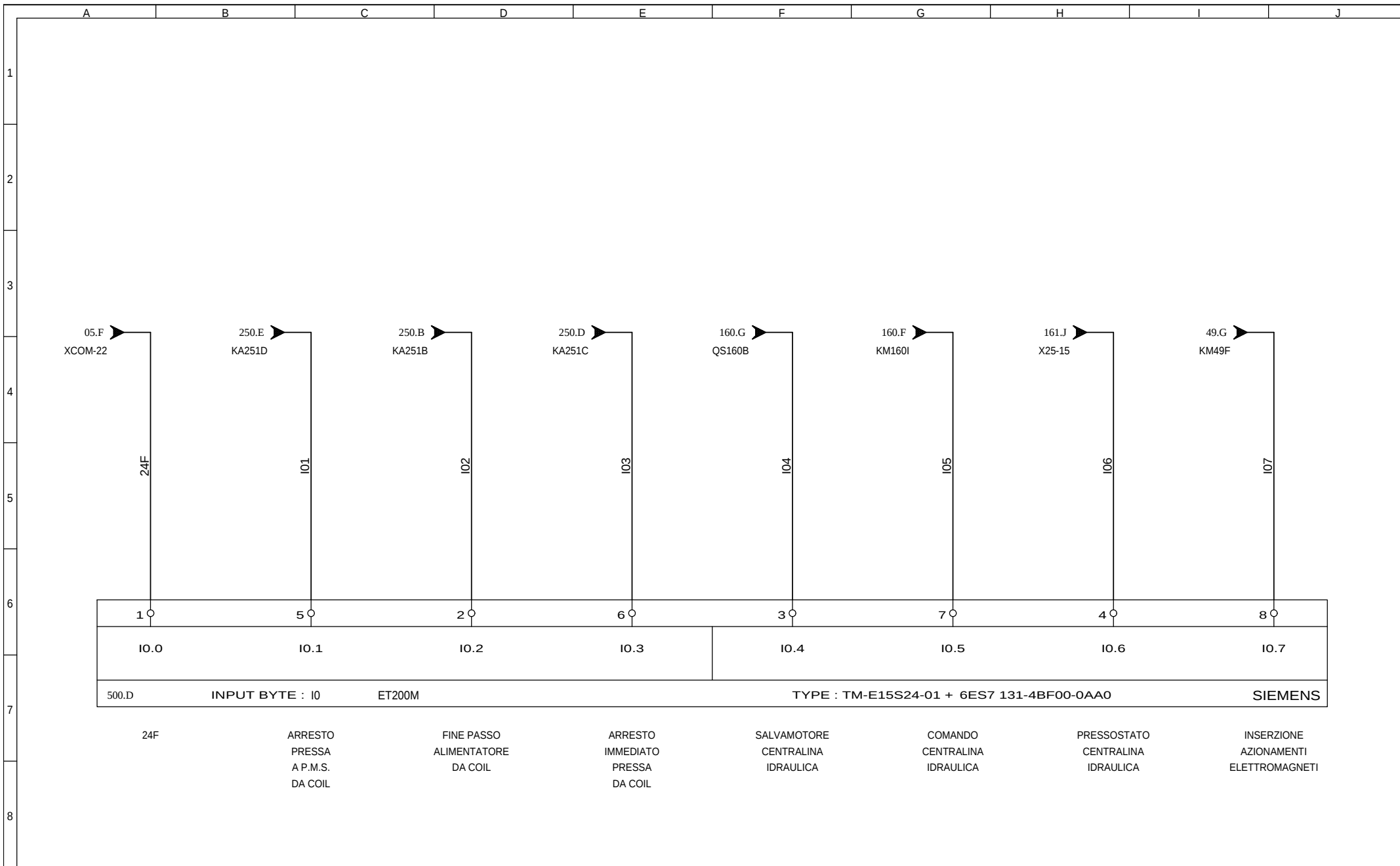


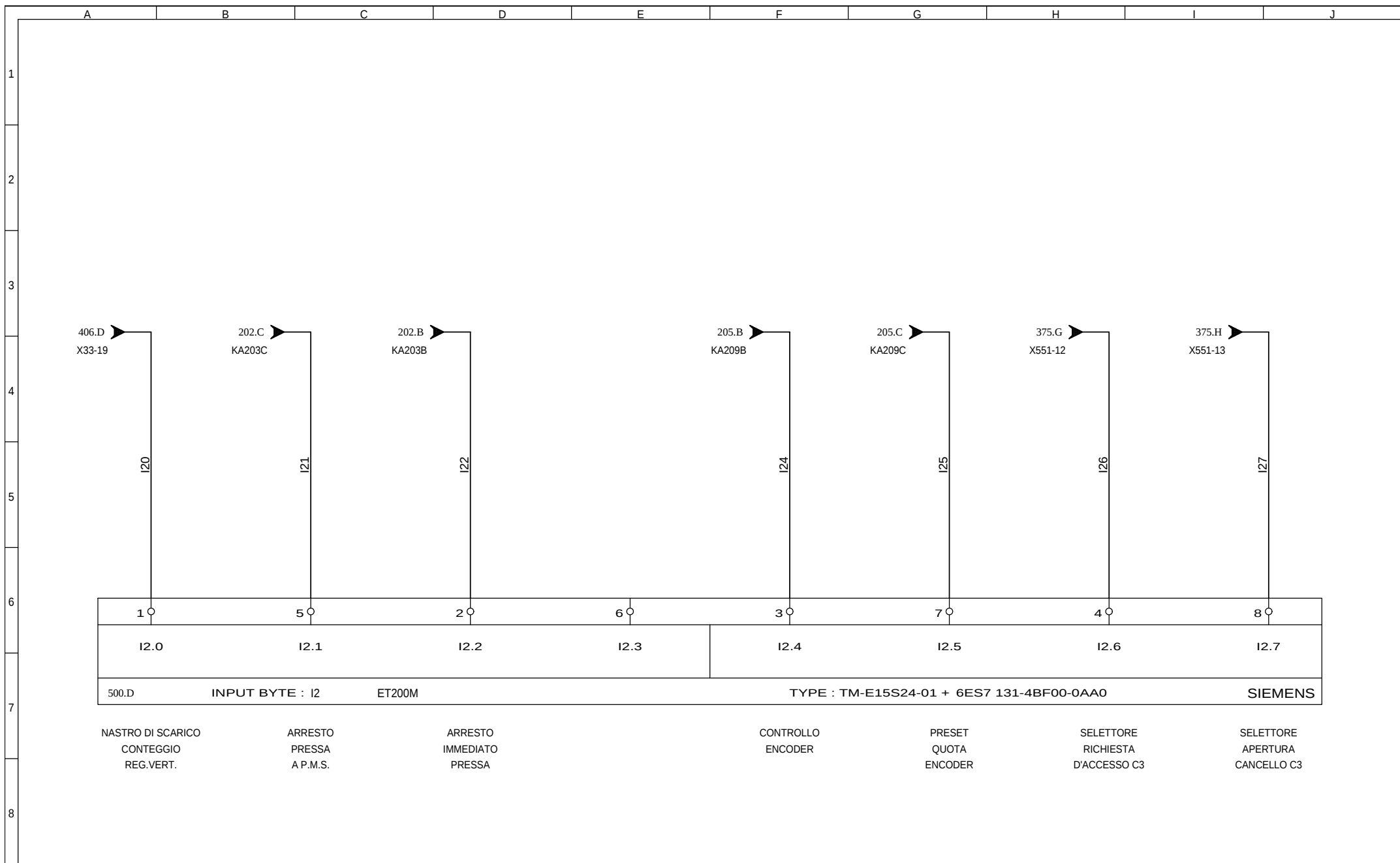
2	3	A4	6	7	A8
L+	M	AUX1	L+	M	AUX1
500.C	PMINQE	QUADRO	POWER MODUL : TM-P15S23-A0 6ES7 138-4CA01-0AA0		SIEMENS

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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.:	P.M.C.	NUMBER:4580/81	
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: U1=ET200S QUADRO POWER INPUT QUADRO		501 ◀▶ 503	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.:	M.MAGNANI	DATE: 06/12/2011	



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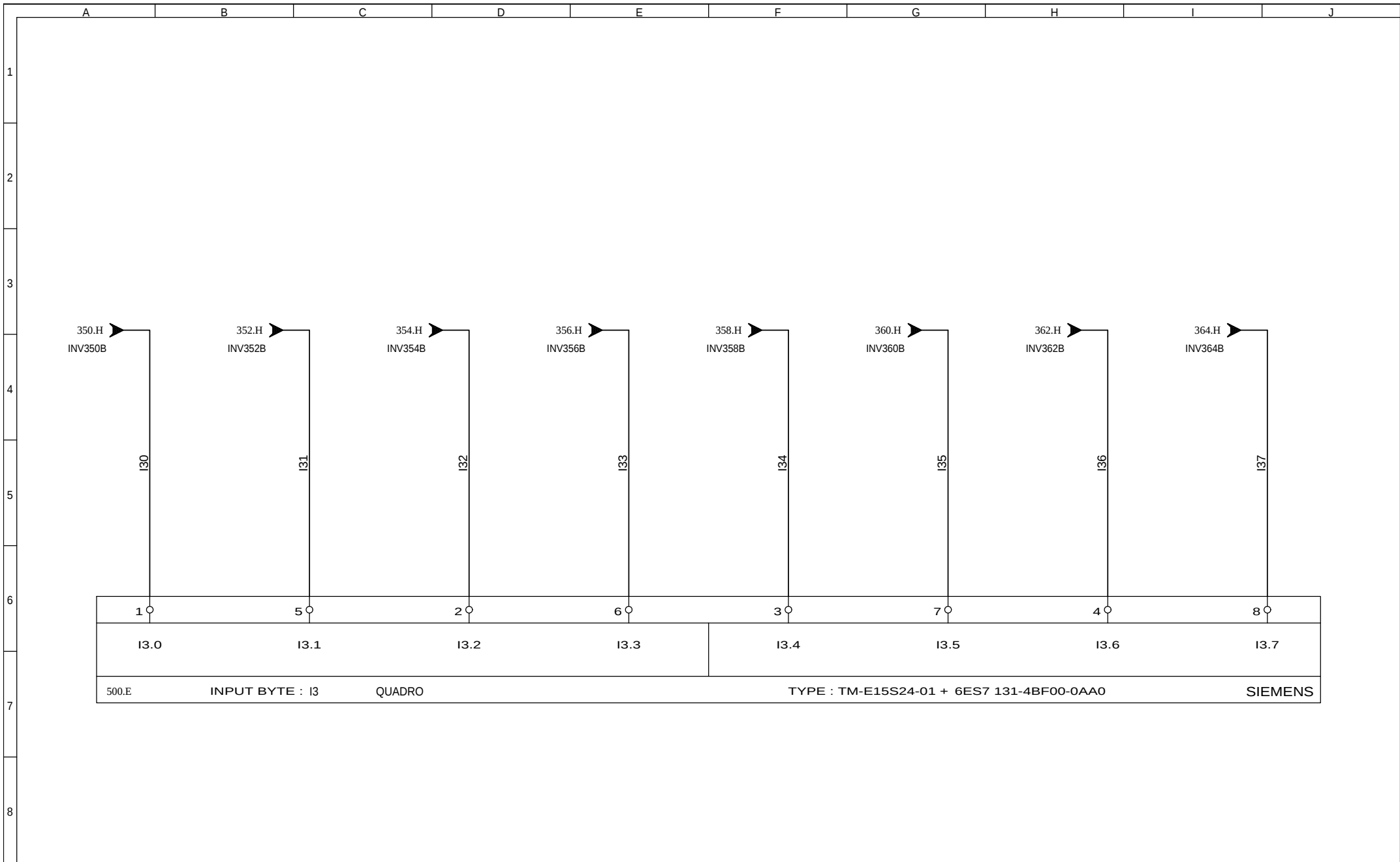




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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: U1=ET200S QUADRO INPUT QUADRO			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011	503 ◀ ▶ 505	



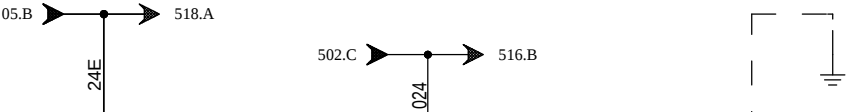
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER		
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81		
							TITLE: U1=ET200S QUADRO INPUT QUADRO		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011		
						504 ◀ ▶ 510			

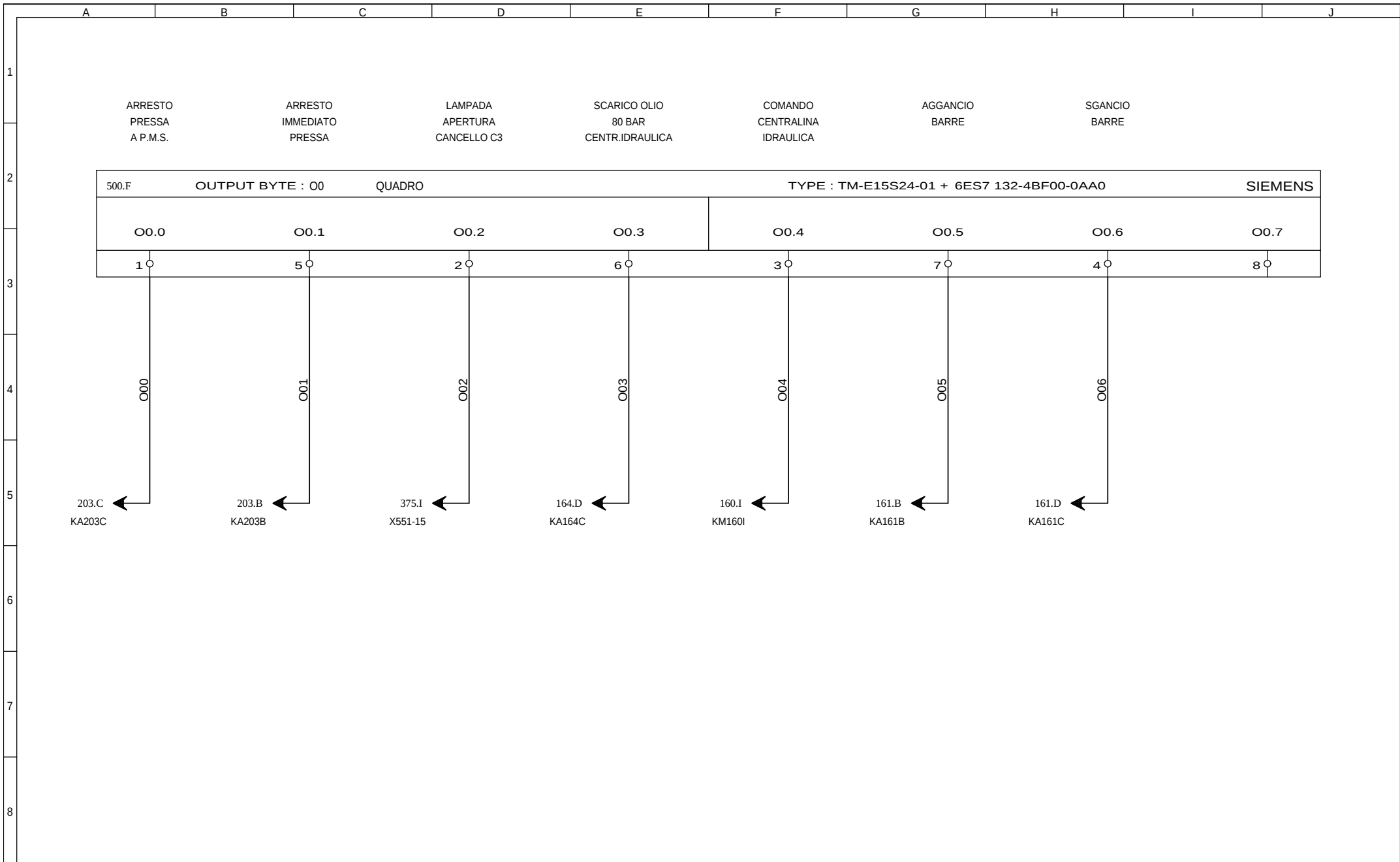


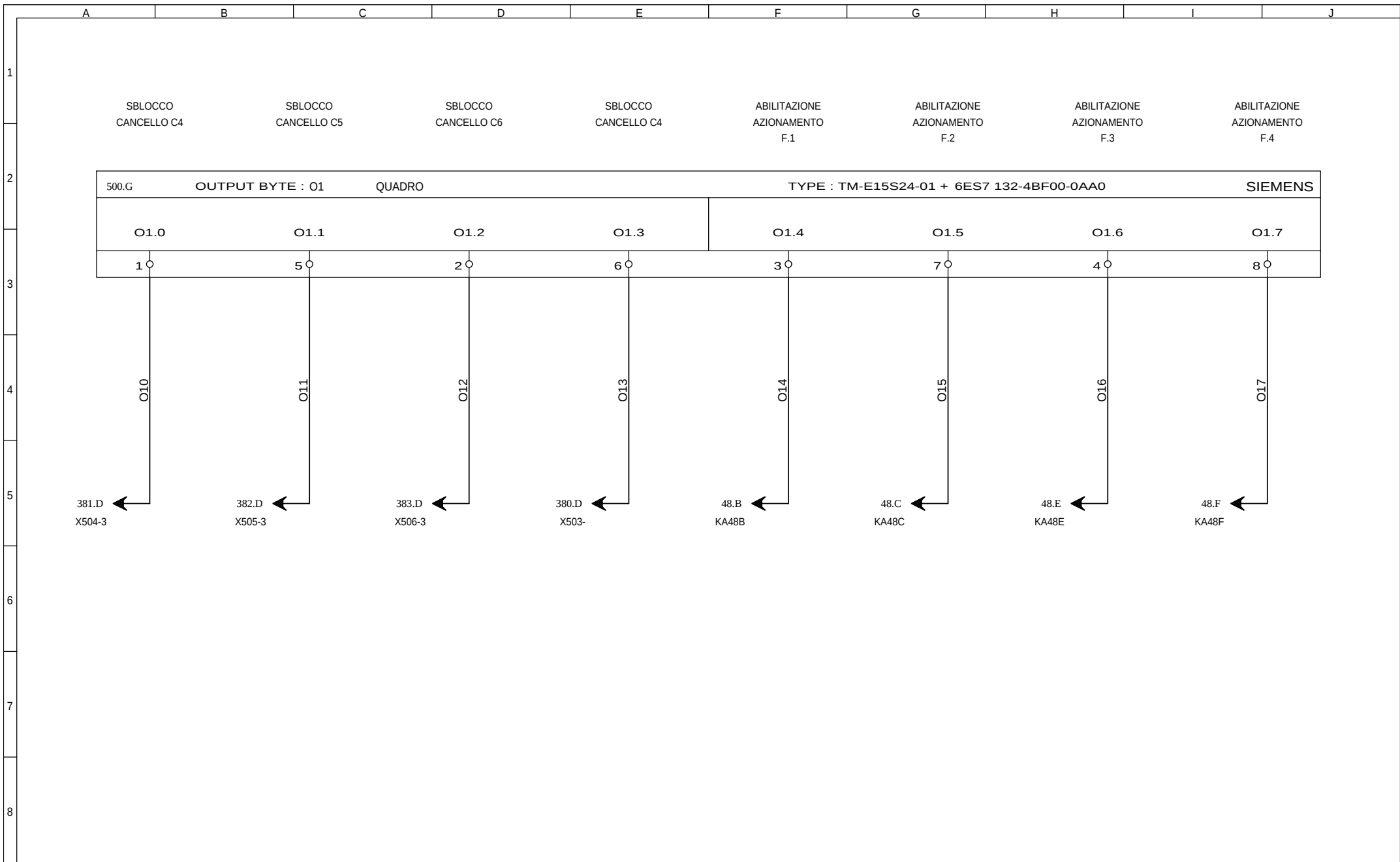
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2	3	A4	6	7	A8
L+	M	AUX1	L+	M	AUX1
500.F	PMOUTQE	QUADRO	POWER MODUL : TM-P15S23-A0 6ES7 138-4CA01-0AA0		SIEMENS

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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.	NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: U1=ET200S QUADRO			
REV.	DATE	SIGN	MODIFICATION				POWER OUTPUT QUADRO			
				REV.	DATE/SIGN	DIS.: M.MAGNANI	DATE: 06/12/2011	505 ◀ ▶ 511		

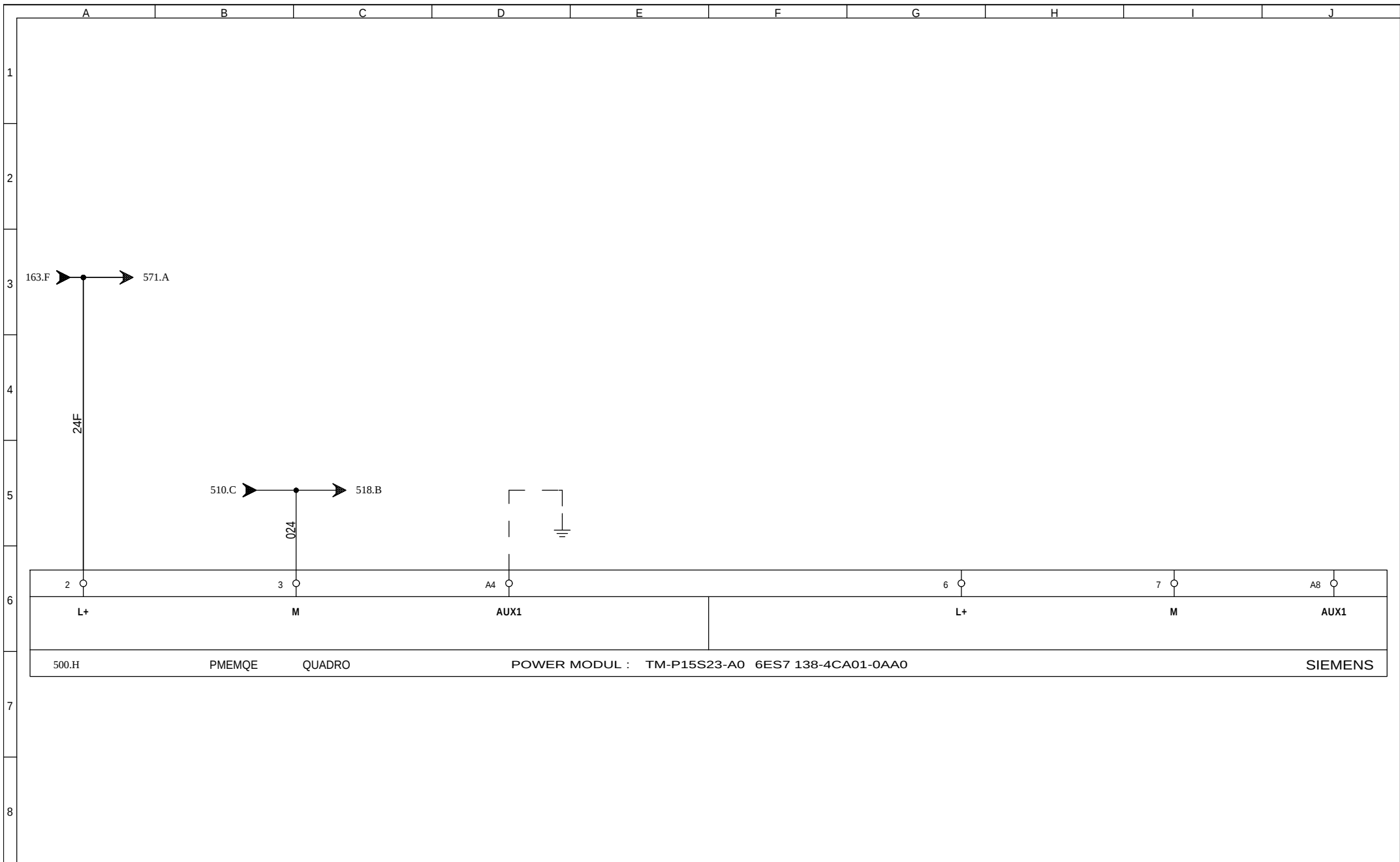




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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81			
							TITLE: U1=ET200S QUADRO OUTPUT QUADRO			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI DATE: 06/12/2011			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					

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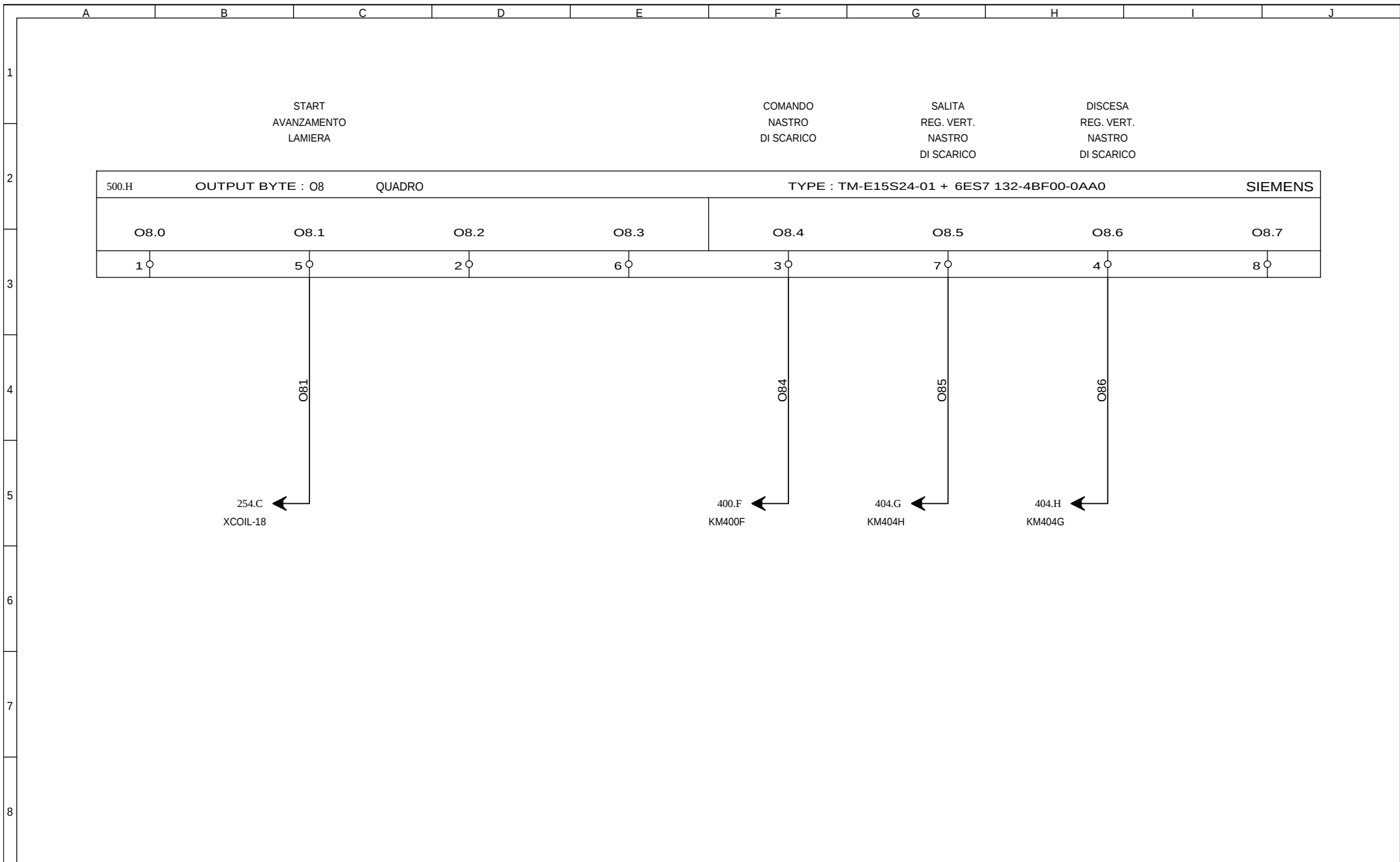
511 ◀▶ 516



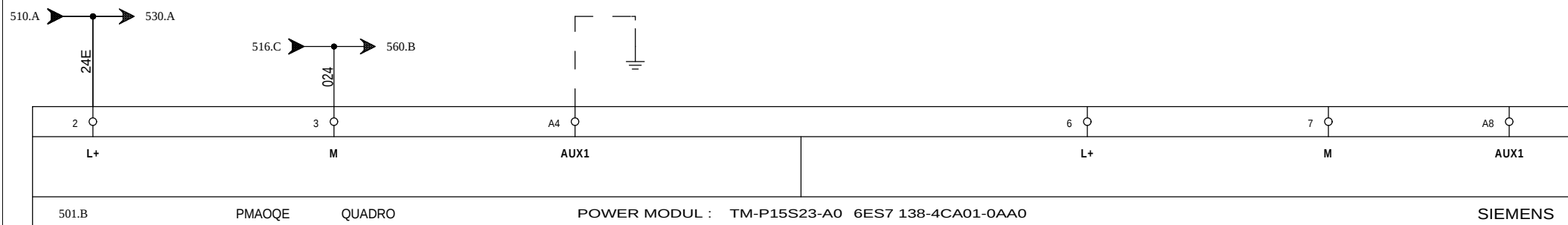
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81	
							TITLE: U1=ET200S QUADRO POWER OUTPUT EMERGENZA QUADRO			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI		DATE: 06/12/2011	512 ◀ ▶ 517
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					



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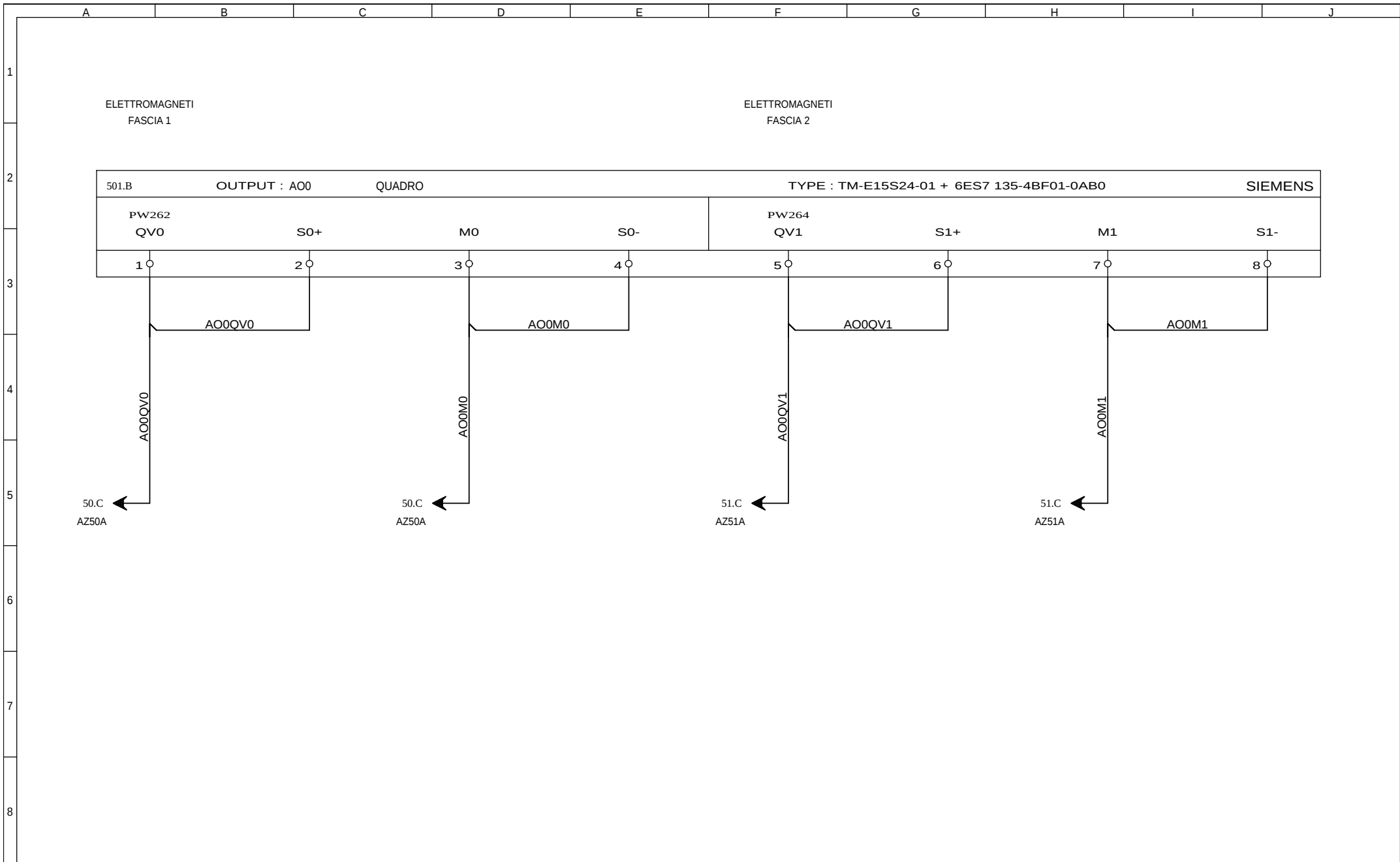
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.	NUMBER:4580/81	517 ◀ ▶ 519	
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: U1=ET200S QUADRO POWER ANALOG OUTPUT QUADRO			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011			



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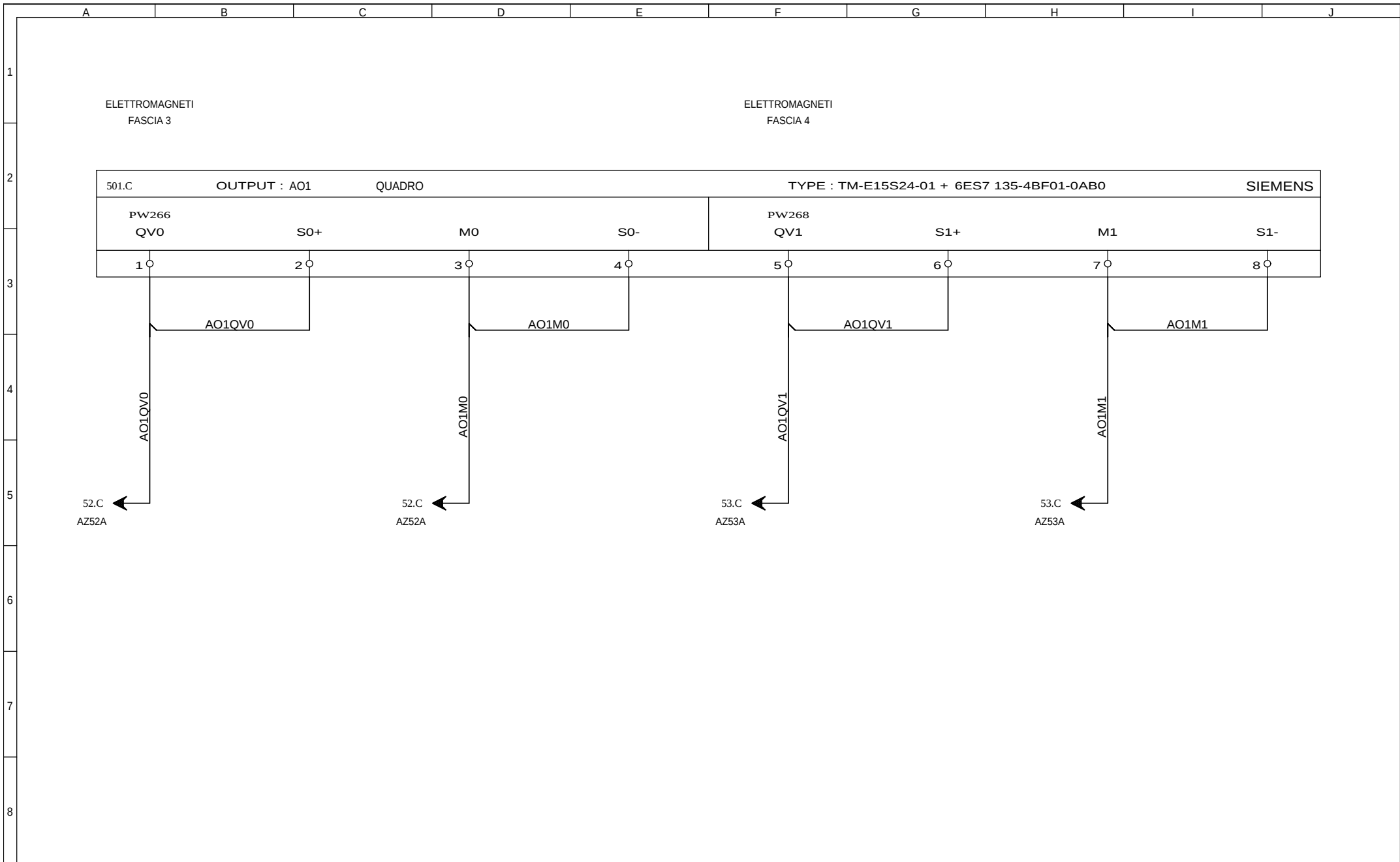
REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	519
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				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	U1=ET200S QUADRO ANALOG OUTPUT QUADRO		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011

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518

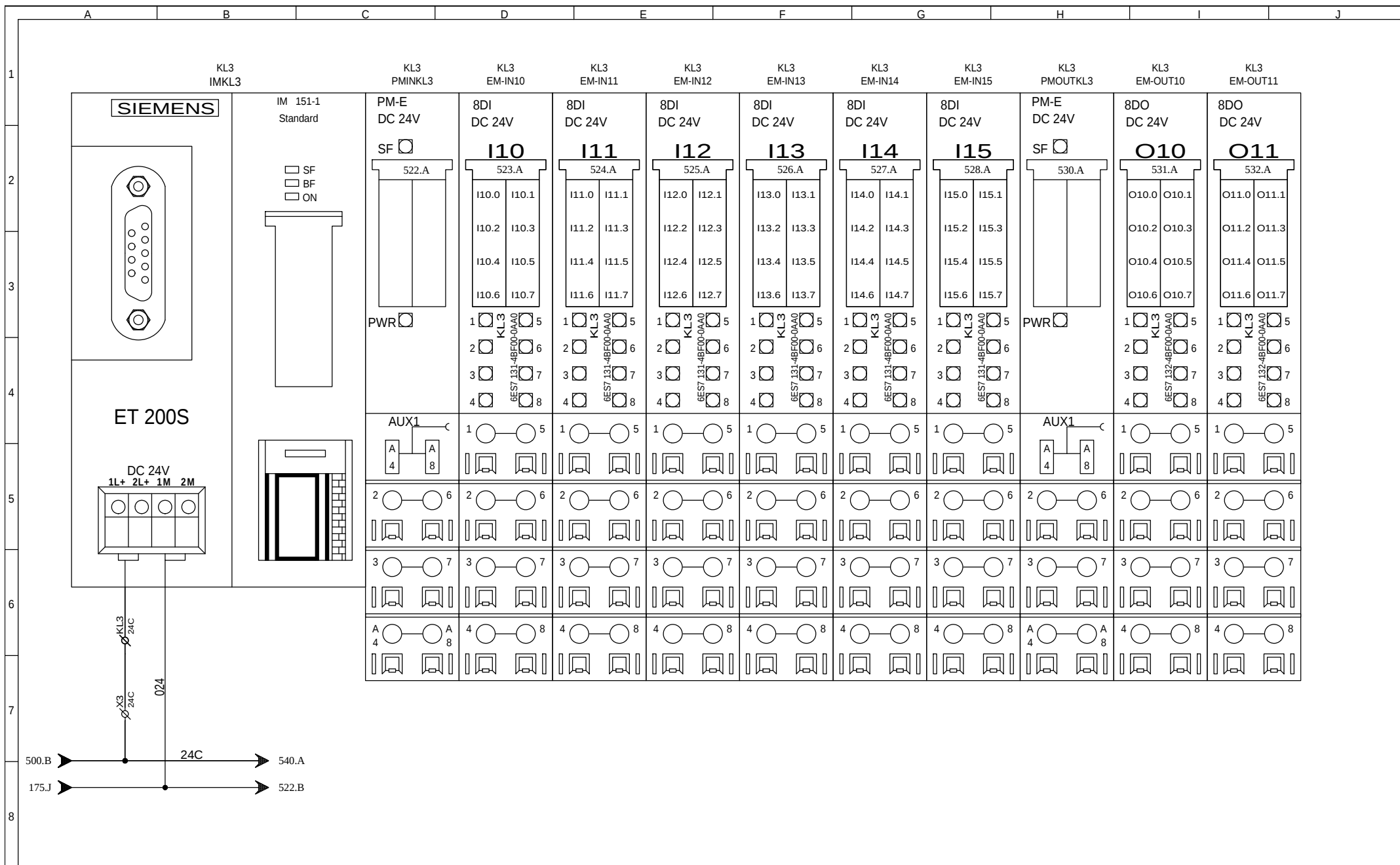
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET 520
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				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.	NUMBER:4580/81	
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: U1=ET200S QUADRO ANALOG OUTPUT QUADRO		519 ◀ ▶ 520
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI	DATE: 06/12/2011	



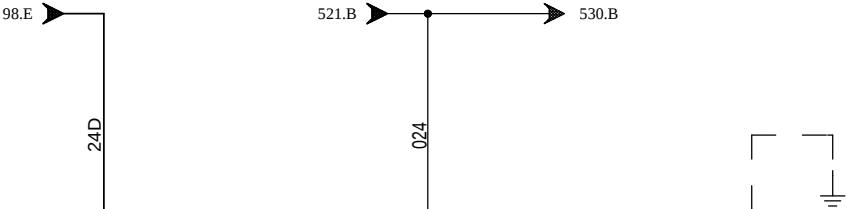
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: U2=ET200S KL3 SINOTTICO KL3			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011	521 ◀ ▶ 522	



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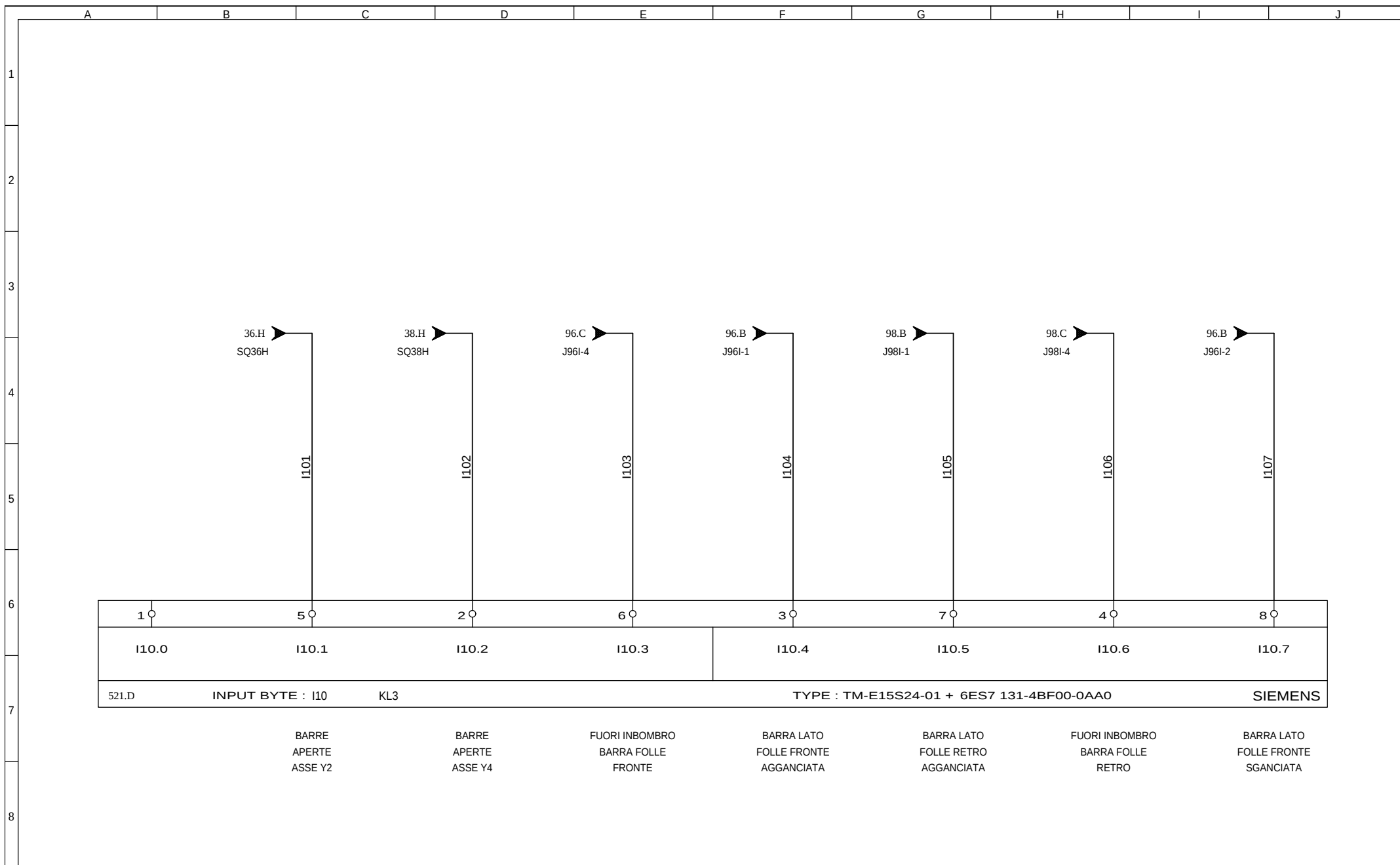


2	3	A4	6	7	A8
L+	M	AUX1	L+	M	AUX1
521.C	PMINKL3	KL3	POWER MODUL : TM-P15S23-A0 6ES7 138-4CA01-0AA0		SIEMENS

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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.	NUMBER:4580/81		
							TITLE: U2=ET200S KL3 POWER INPUT KL3			
00	06/12/2011	N.VITIELLO	PRIMA STESURA	REV.	DATE/SIGN		DIS.: M.MAGNANI	DATE: 06/12/2011	521 ◀ ▶ 523	
REV.	DATE	SIGN	MODIFICATION							



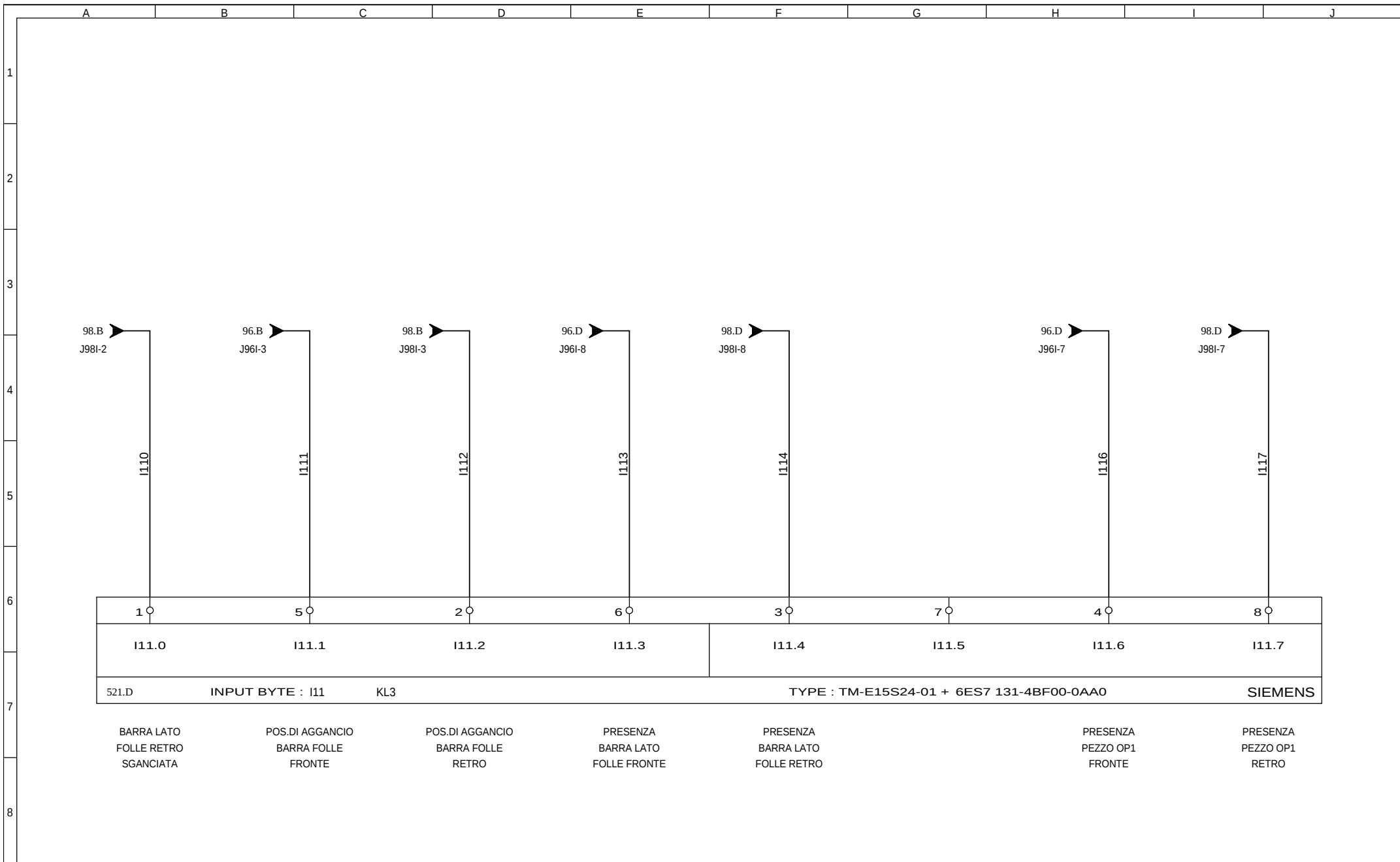
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: U2=ET200S KL3 INPUT KL3			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011		522 ◀ ▶ 524	



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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: U2=ET200S KL3 INPUT KL3			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DATE: 06/12/2011			

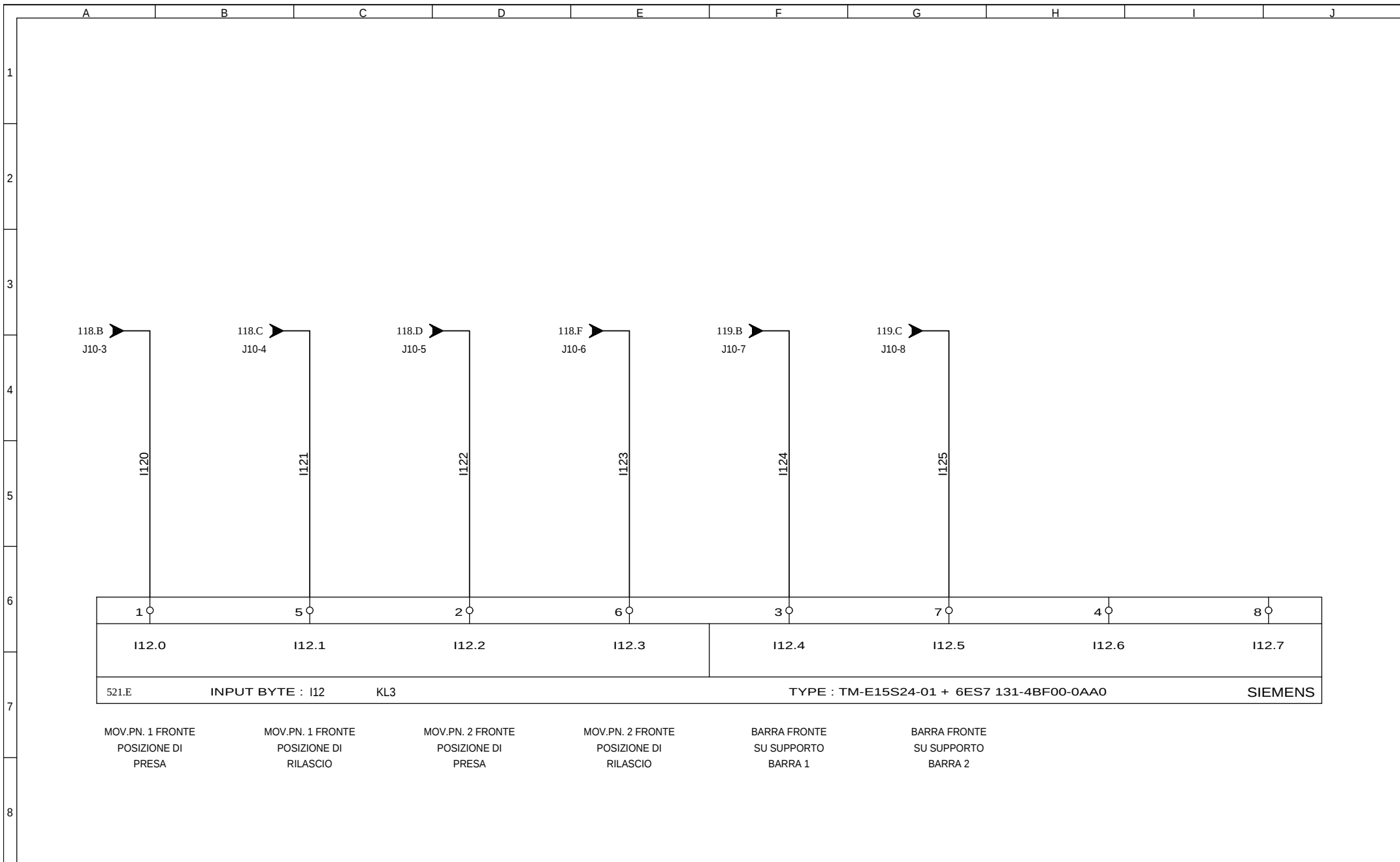
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525



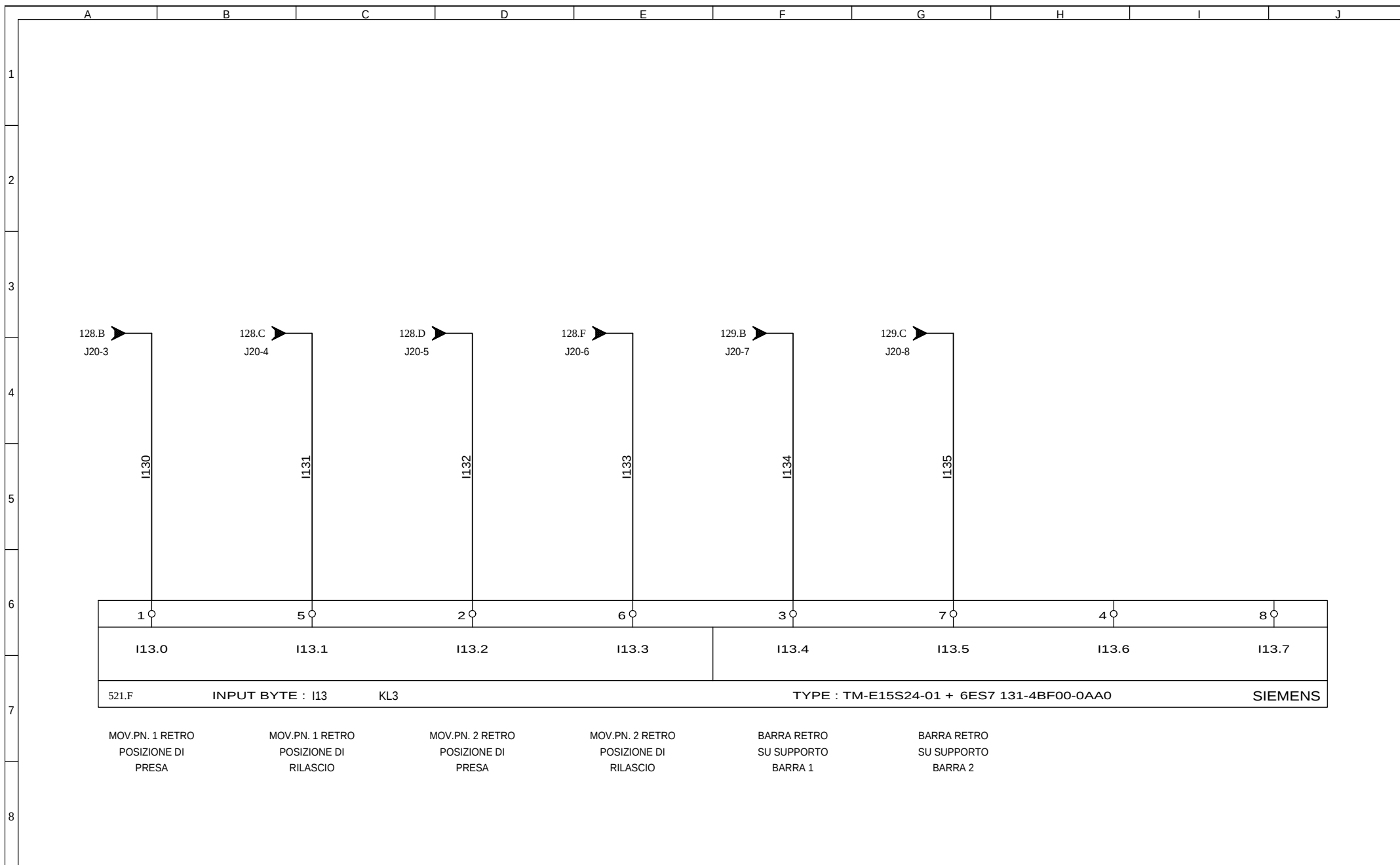
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: U2=ET200S KL3 INPUT KL3			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011		524 ◀ ▶ 526	



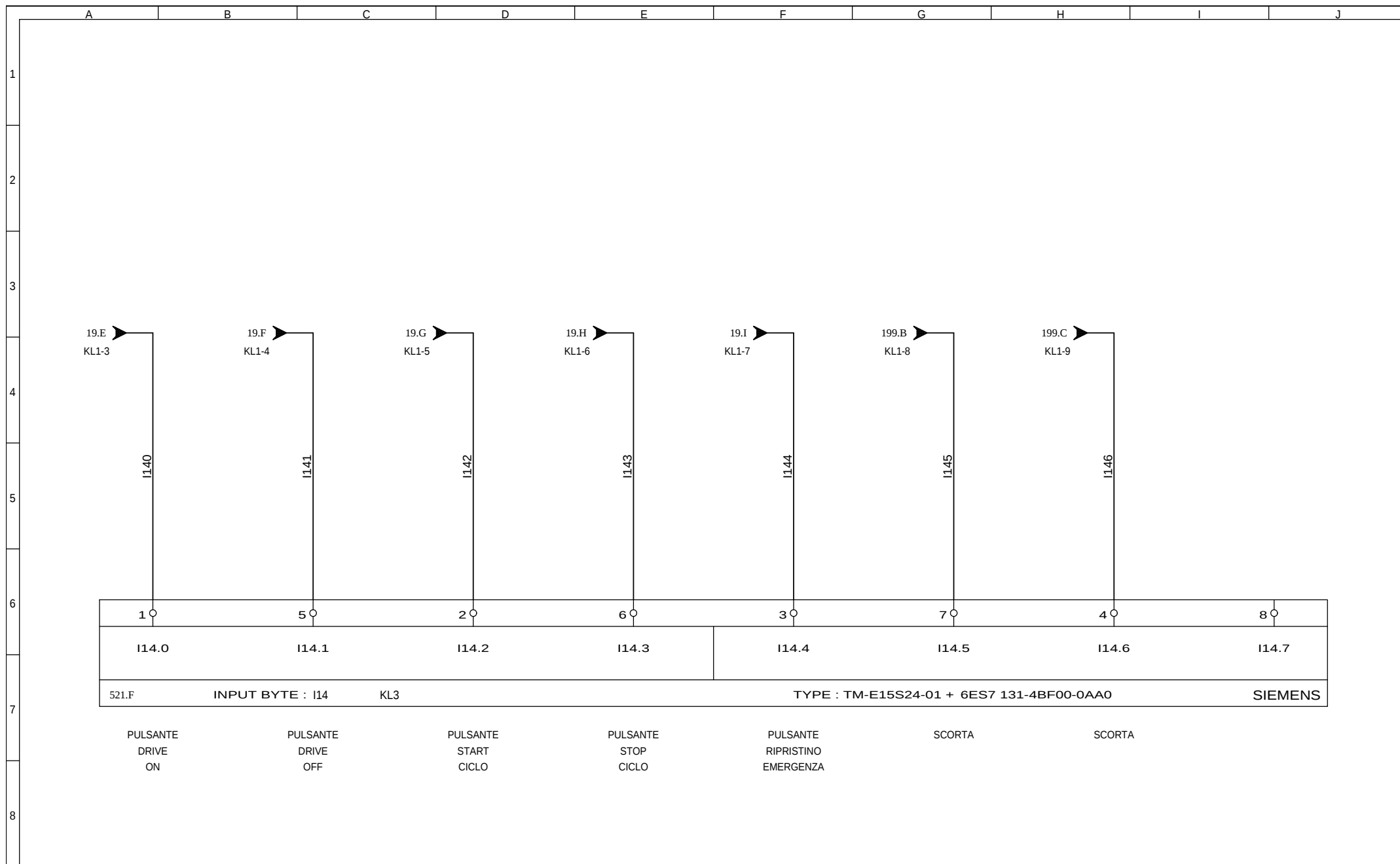
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81			
							TITLE: U2=ET200S KL3 INPUT KL3			
00	06/12/2011	N.VITIELLO	PRIMA STESURA						525 ◀ ▶ 527	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011				



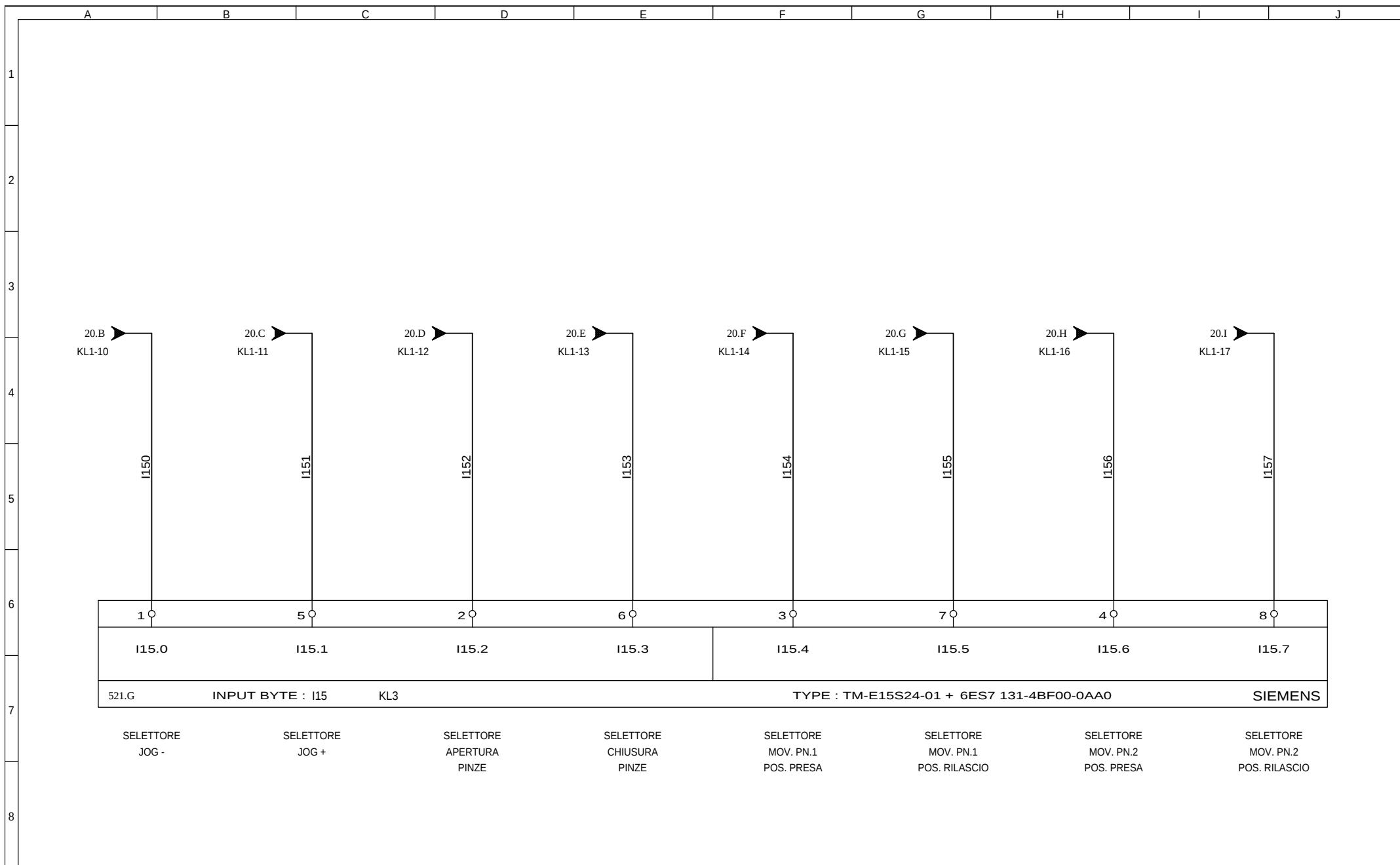
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81	
							TITLE: U2=ET200S KL3 INPUT KL3			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							526 ◀ ▶ 528
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	



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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: U2=ET200S KL3 INPUT KL3			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011	527 ◀ ▶ 530	



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518.A →

→ 570.A

24E

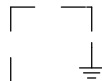
X3
24E

KL3
24E

522.C →

024

024



2

L+

3

M

A4

AUX1

6

L+

7

M

A8

AUX1

521.H

PMOUTKL3

KL3

POWER MODUL : TM-P15S23-A0 6ES7 138-4CA01-0AA0

SIEMENS

REVIEW SHEETS

REVIEW PLAN

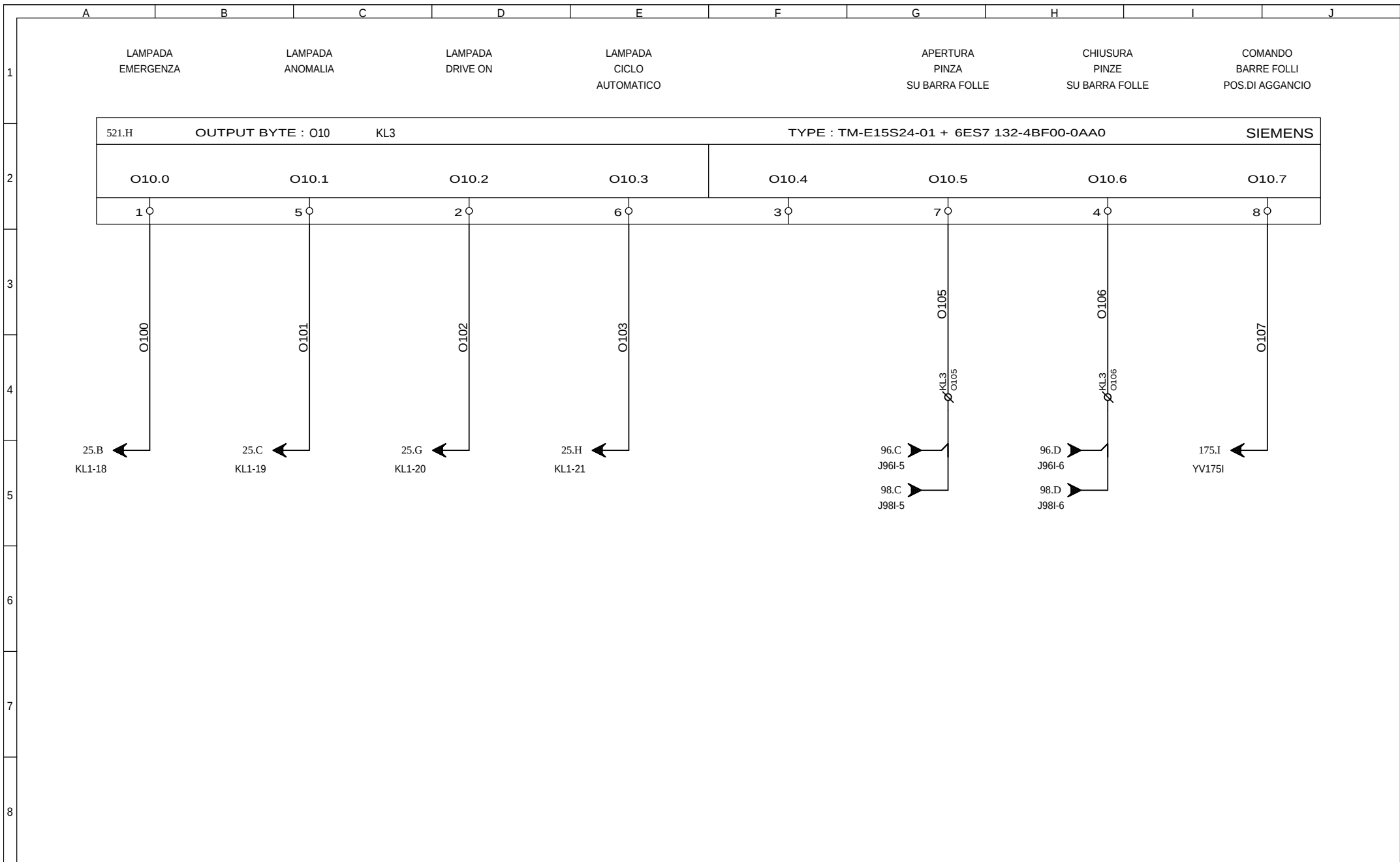
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				01	15/01/2014 M.Magnani
00	06/12/2011	N.VITIELLO	PRIMA STESURA		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN



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WIRING DIAGRAM

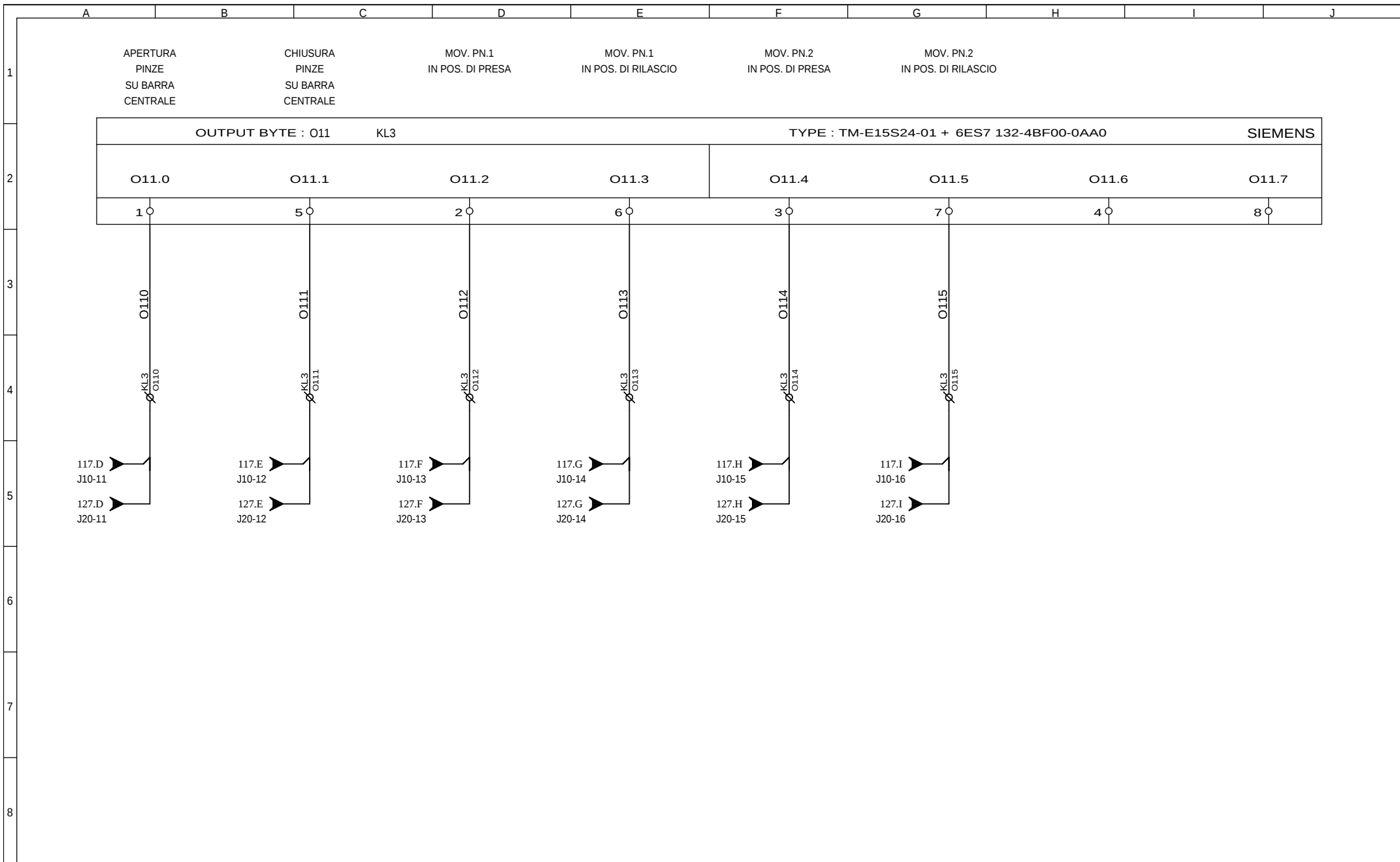
MACHINE: TRF 50/3+DESTACKER		SHEET 530
CUSTOM.: P.M.C.	NUMBER: 4580/81	
TITLE: U2=ET200S KL3 POWER OUTPUT KL3		528 ◀ ▶ 531
DIS.: M.MAGNANI	DATE: 06/12/2011	



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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: U2=ET200S KL3 OUTPUT KL3				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011		



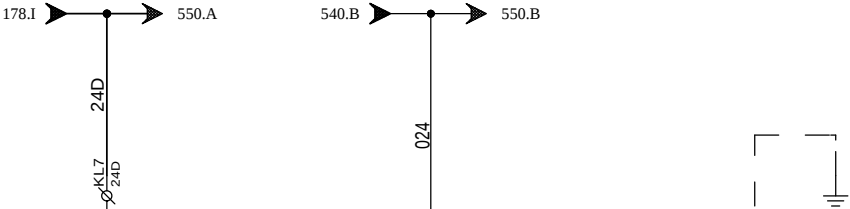
Via Case Sparse, 103
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER		
				01	15/01/2014 M.Magnani		CUSTOM.:	P.M.C.	NUMBER:4580/81
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: U2=ET200S KL3 OUTPUT KL3		531 ◀ ▶ 532
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011



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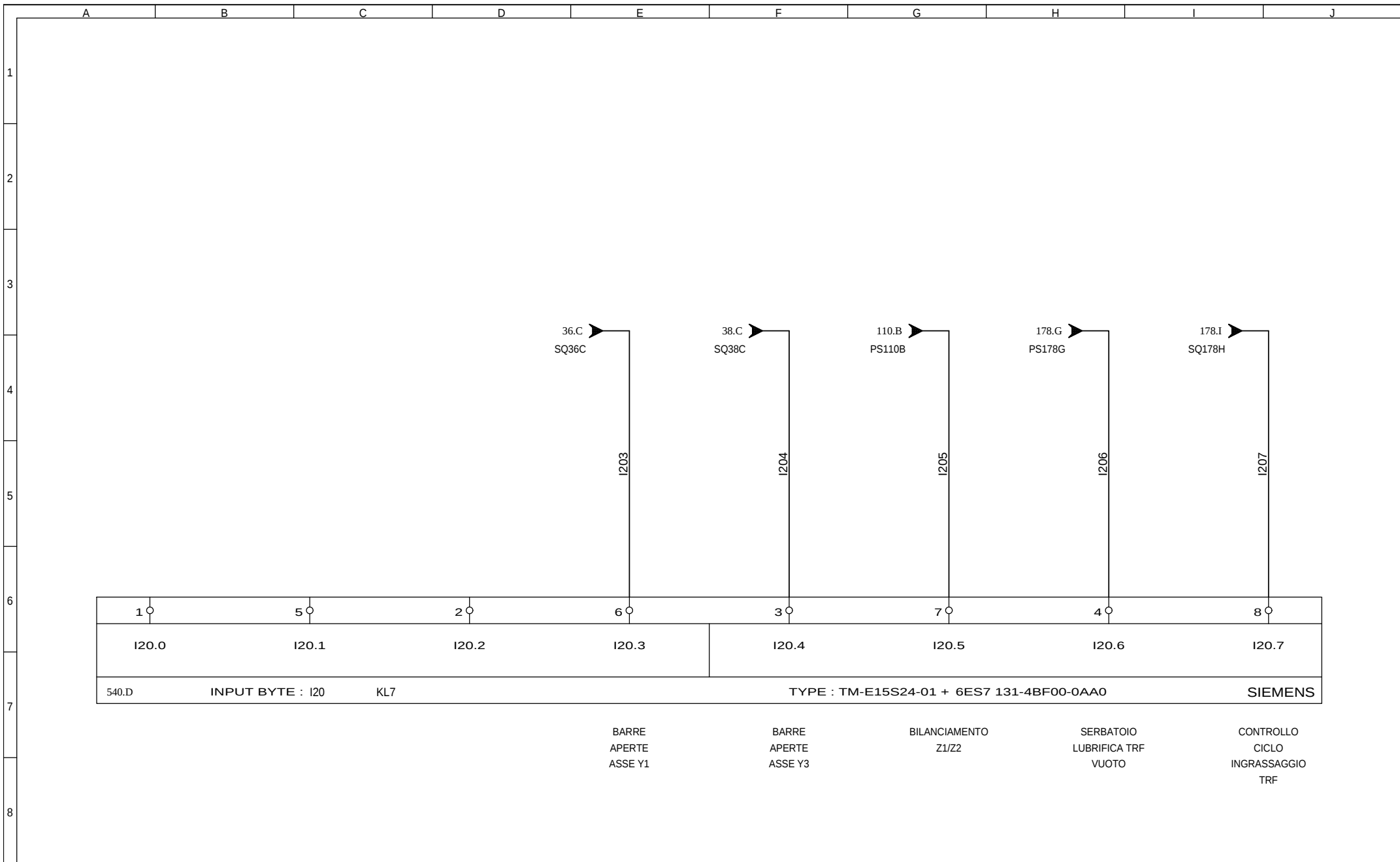


2	3	A4	6	7	A8
L+	M	AUX1	L+	M	AUX1
540.C	PMINKL7	KL7	POWER MODUL : TM-P15S23-A0 6ES7 193-4CD20-0AA0		SIEMENS

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET 542
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER	
				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C.	NUMBER:4580/81
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	U3=ET200S KL7 POWER INPUT KL7	540 ◀ ▶ 543
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE: 06/12/2011



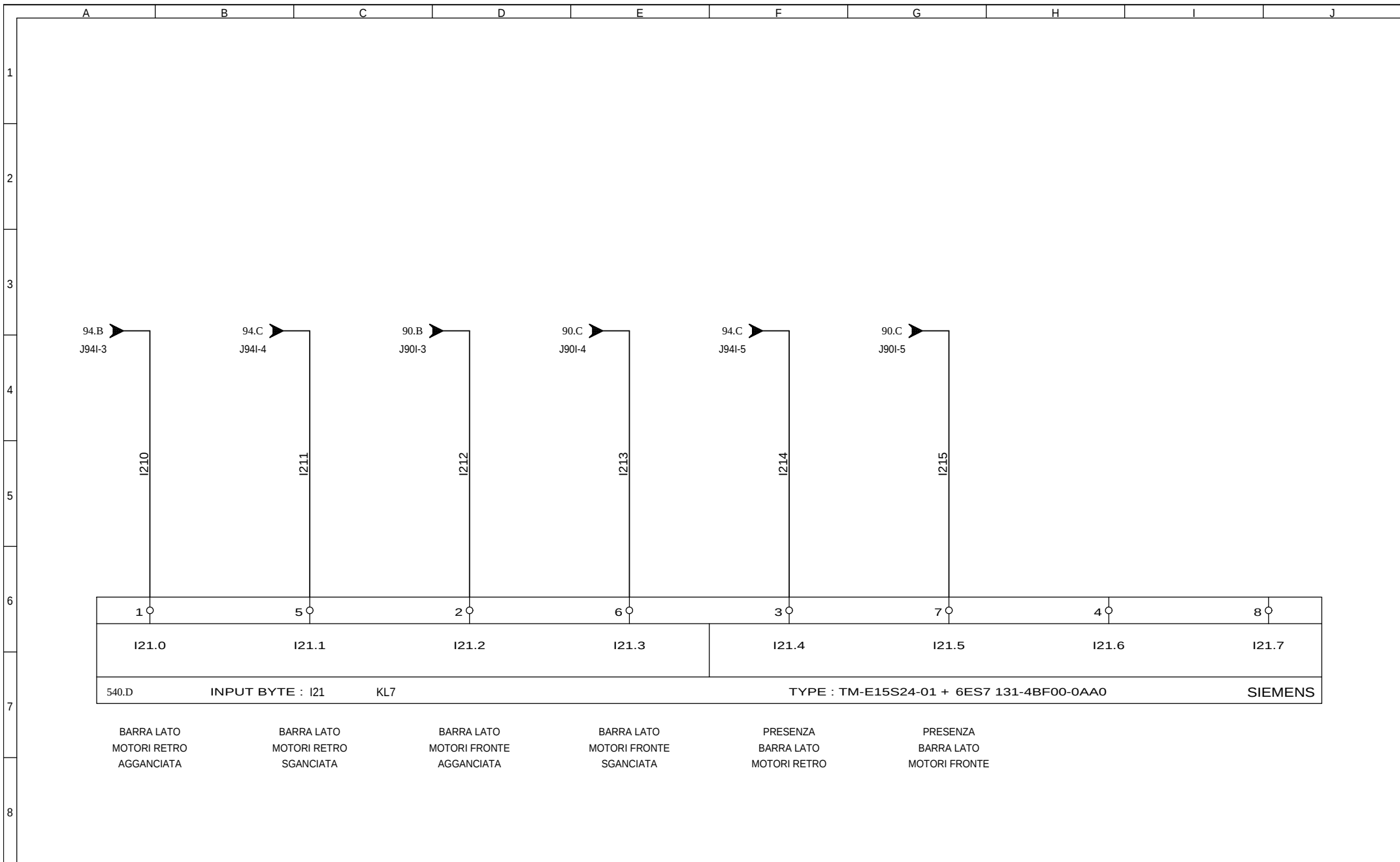
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C. NUMBER:4580/81			
				01	15/01/2014 M.Magnani		TITLE: U3=ET200S KL7 INPUT KL7			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011			
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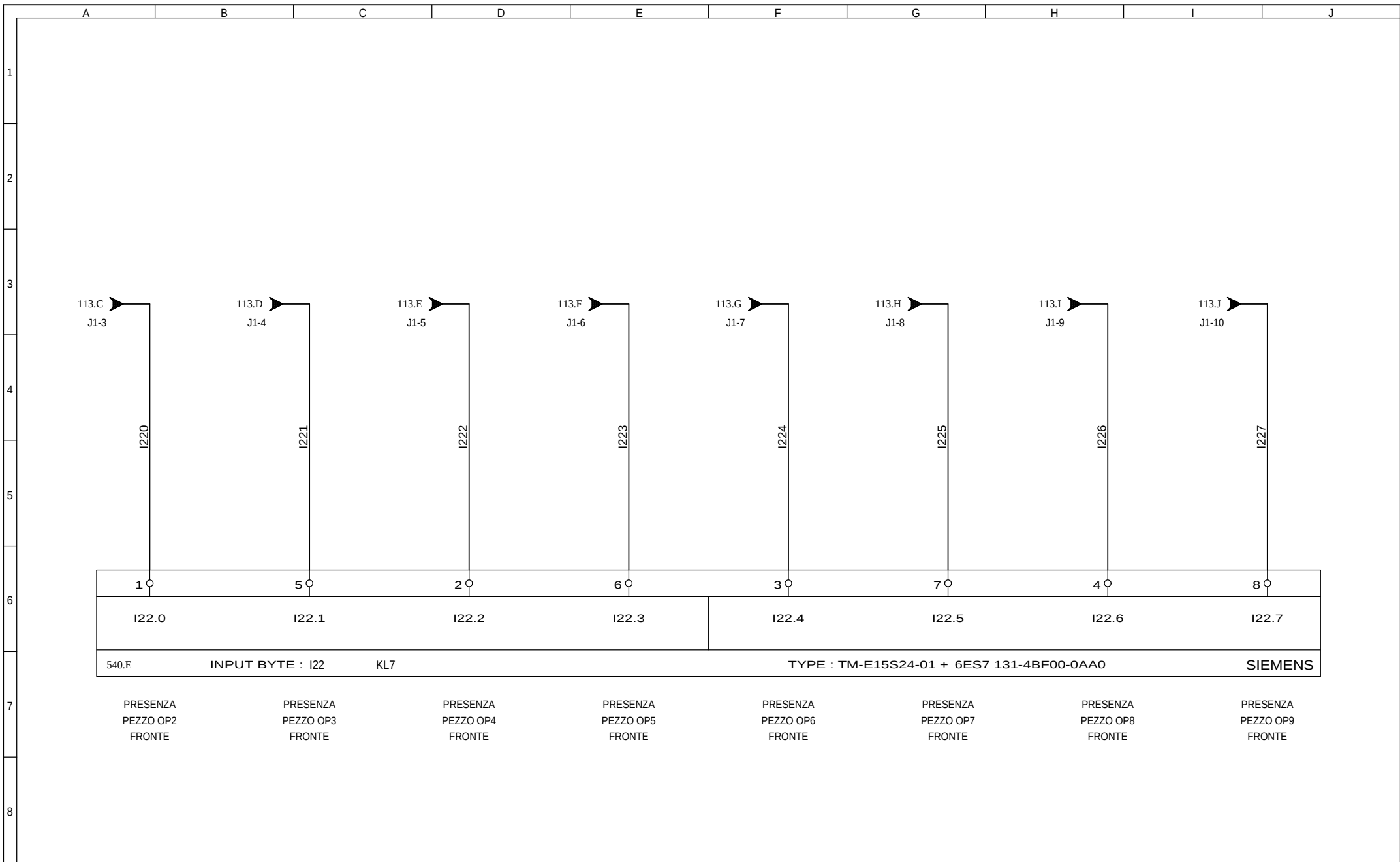
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER						
							CUSTOM.: P.M.C.		NUMBER:4580/81				
				01	15/01/2014 M.Magnani		TITLE: U3=ET200S KL7 INPUT KL7						
00	06/12/2011	N.VITIELLO	PRIMA STESURA										
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011				
											543	◀ ▶	545



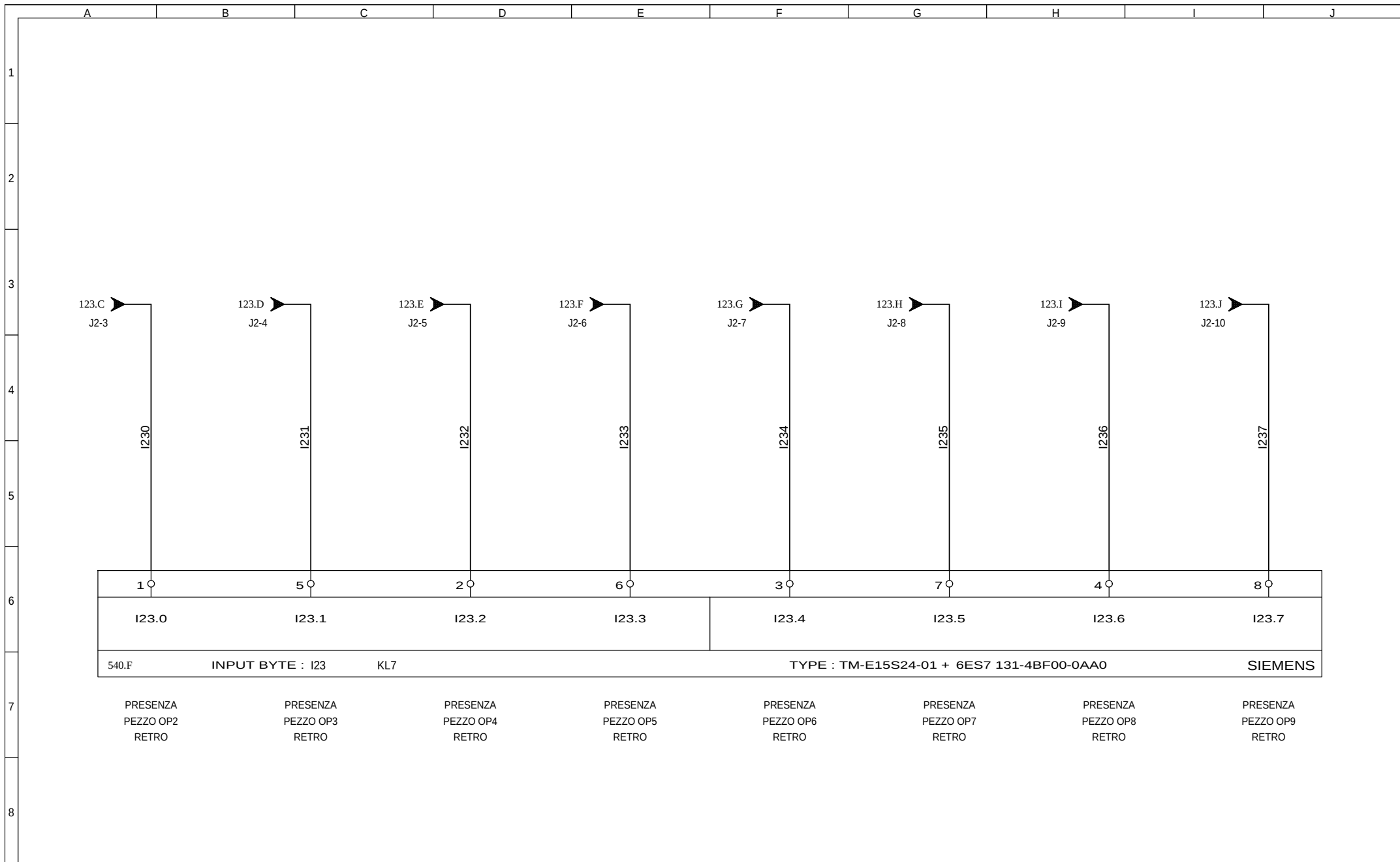
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C. NUMBER:4580/81			
				01	15/01/2014 M.Magnani		TITLE: U3=ET200S KL7 INPUT KL7			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011				
544 ◀ ▶ 546										



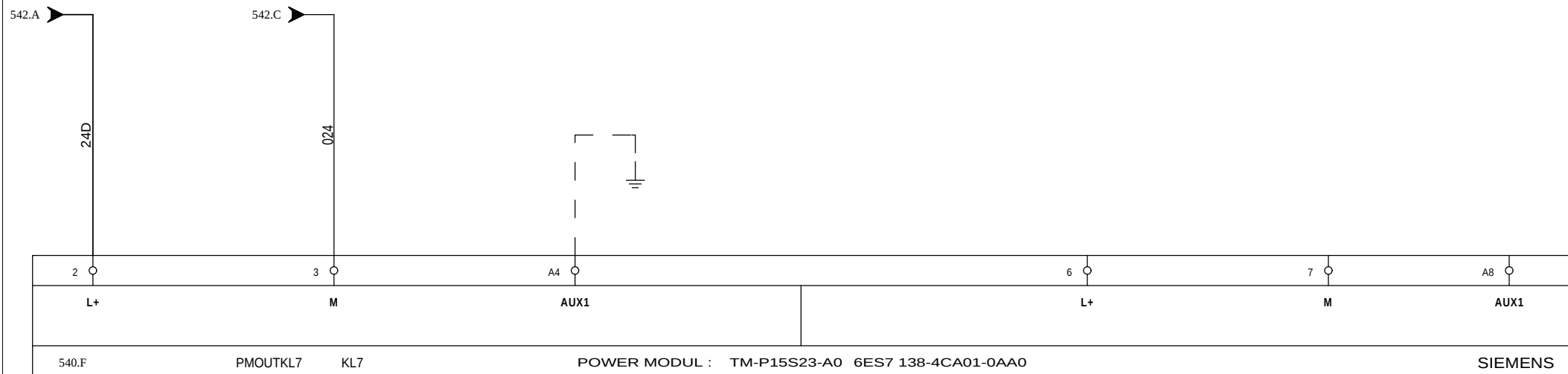
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
							CUSTOM.: P.M.C.		NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: U3=ET200S KL7 INPUT KL7				
00	06/12/2011	N.VITIELLO	PRIMA STESURA								
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011		
545 ◀ ▶ 550											



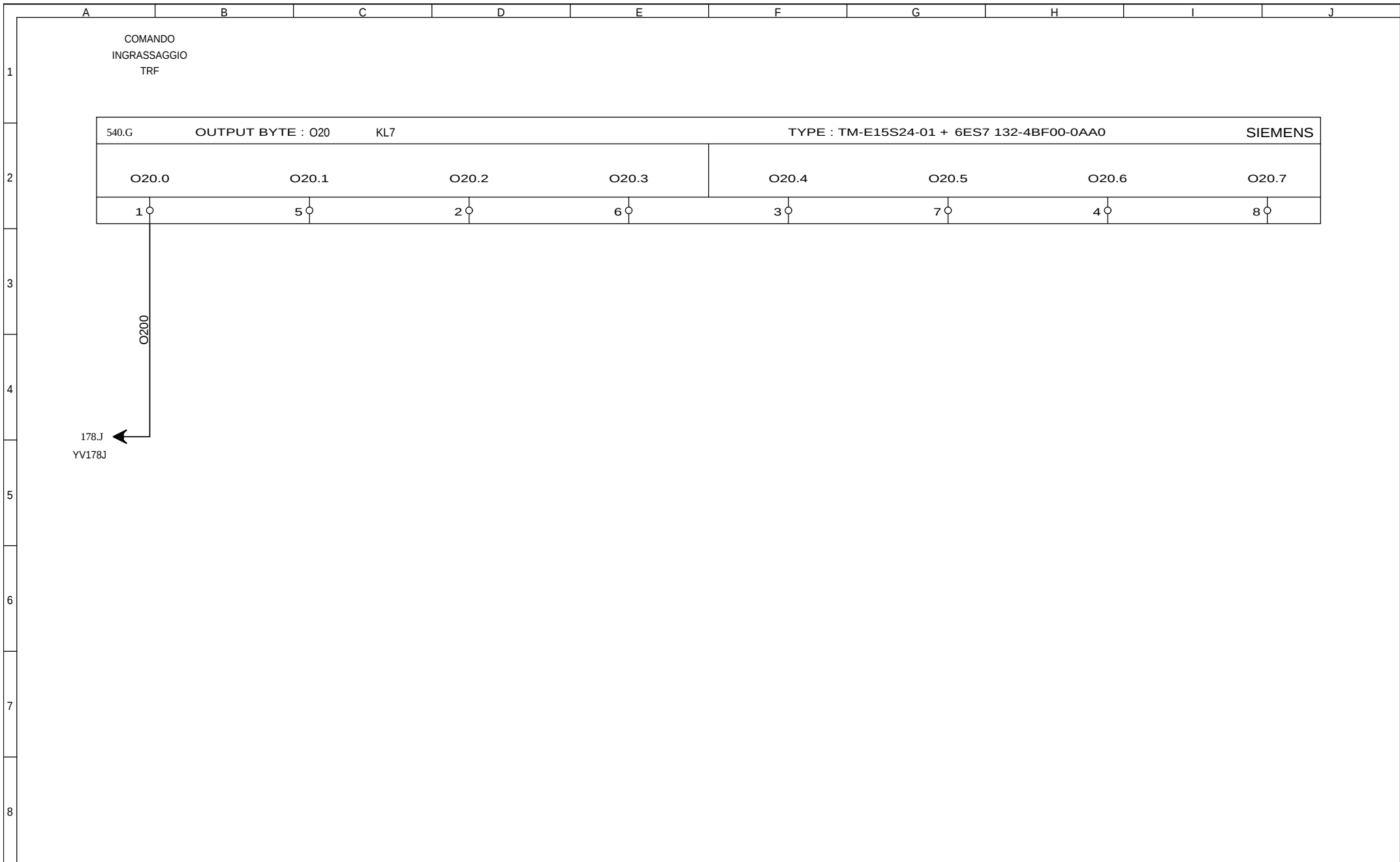
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET 550
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER	
				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C.	NUMBER:4580/81
						TITLE:	U3=ET200S KL7 POWER OUTPUT KL7	546 ◀ ▶ 551
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE: 06/12/2011



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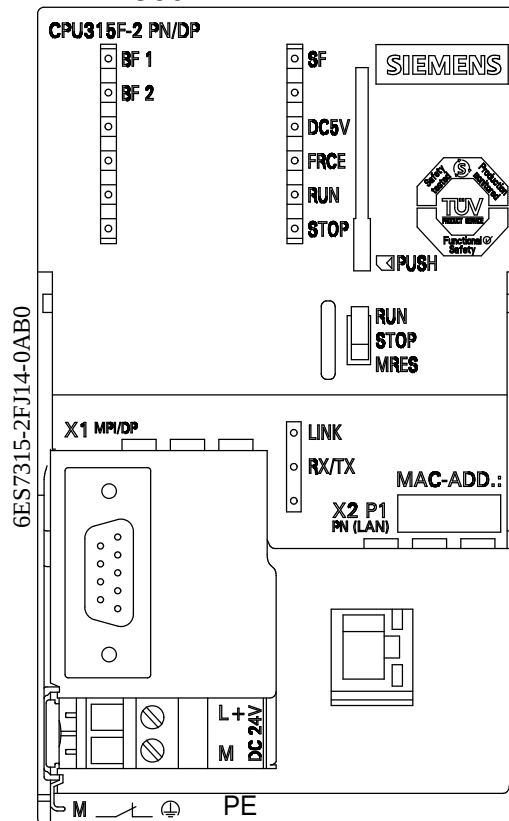


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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81		550 ◀ ▶ 551	
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REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011			

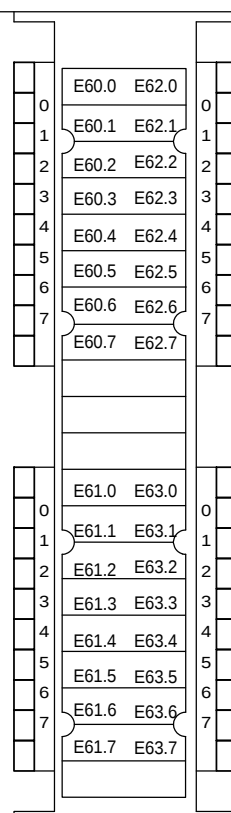


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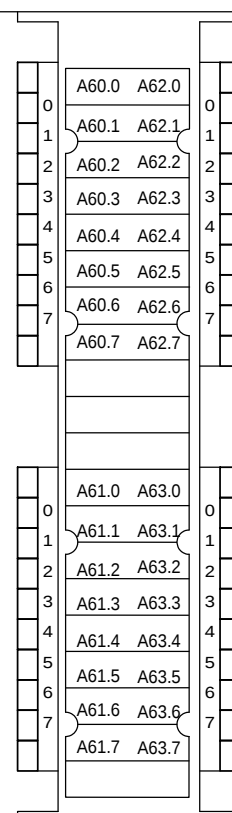
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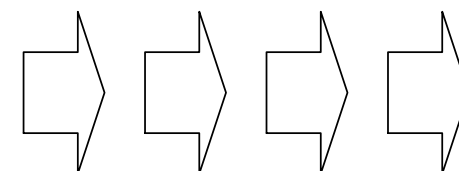
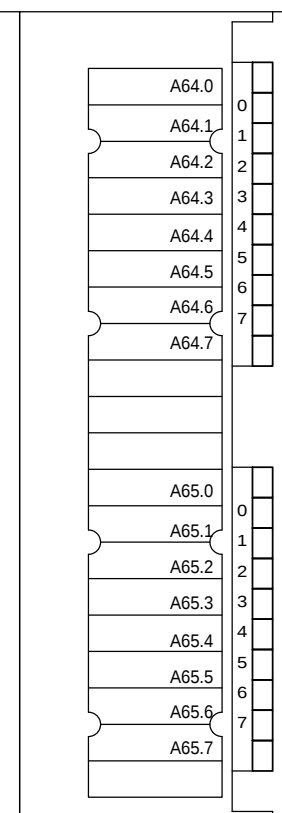
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SLOT560F



SLOT560G



QUADRO

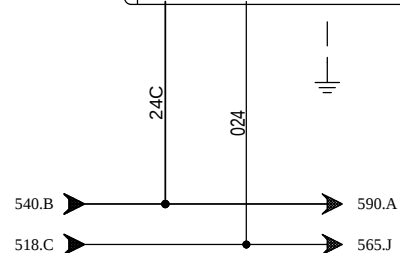
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QUADRO

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QUADRO

6ES7 322-1BH01 0AA0



REVIEW SHEETS

REV.	DATE	SIGN	MODIFICATION
00	06/12/2011	N.VITIELLO	PRIMA STESURA

REVIEW PLAN

REV.	DATE/SIGN
00	06/12/2011 M.MAGNANI
01	15/01/2014 M.Magnani



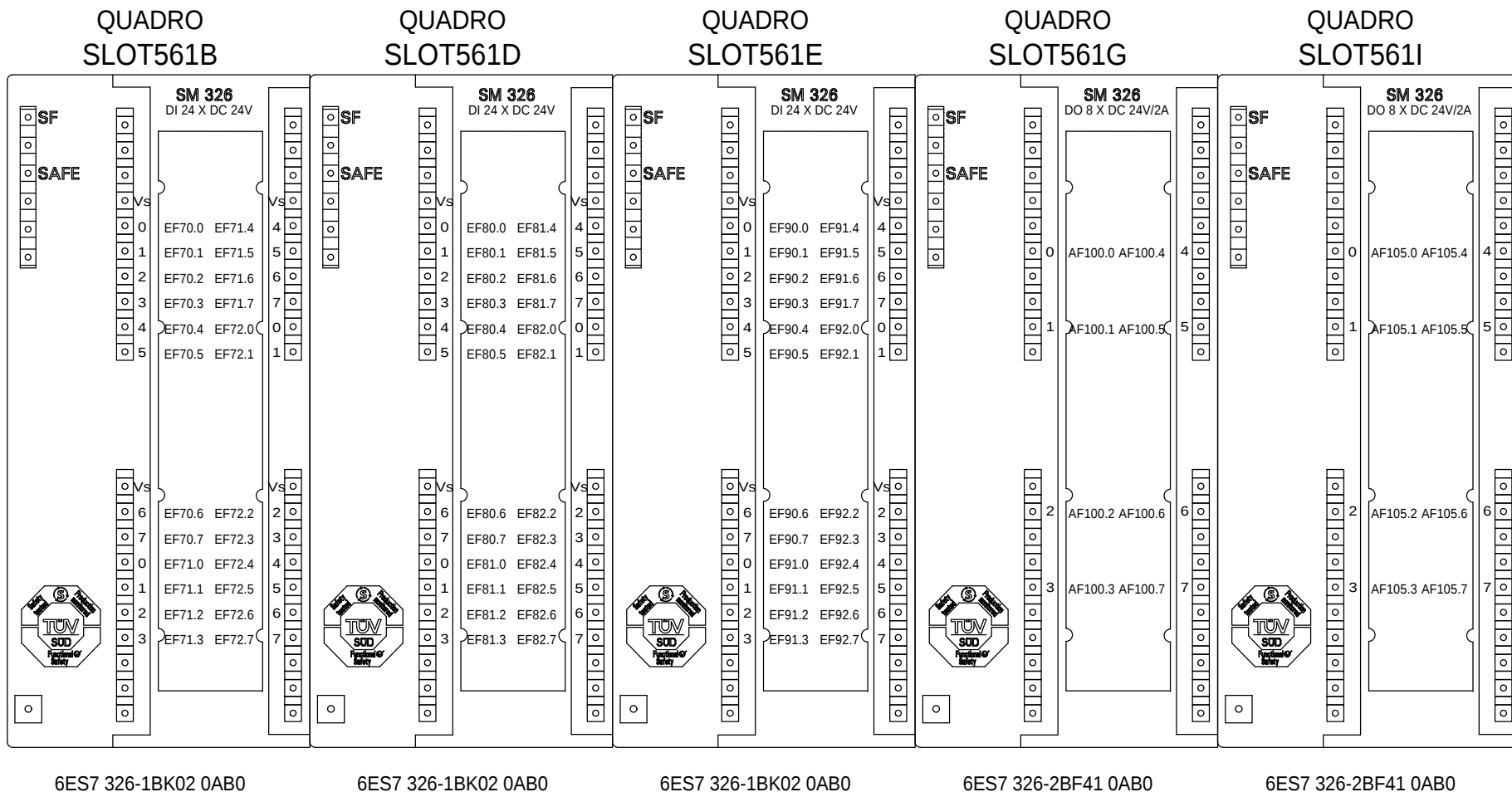
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WIRING DIAGRAM

MACHINE:	TRF 50/3+DESTACKER
CUSTOM.:	P.M.C.
TITLE:	V1=PLC SINOTTICO CPU315F-PN/DP
DIS.:	M.MAGNANI
DATE:	06/12/2011

SHEET 560

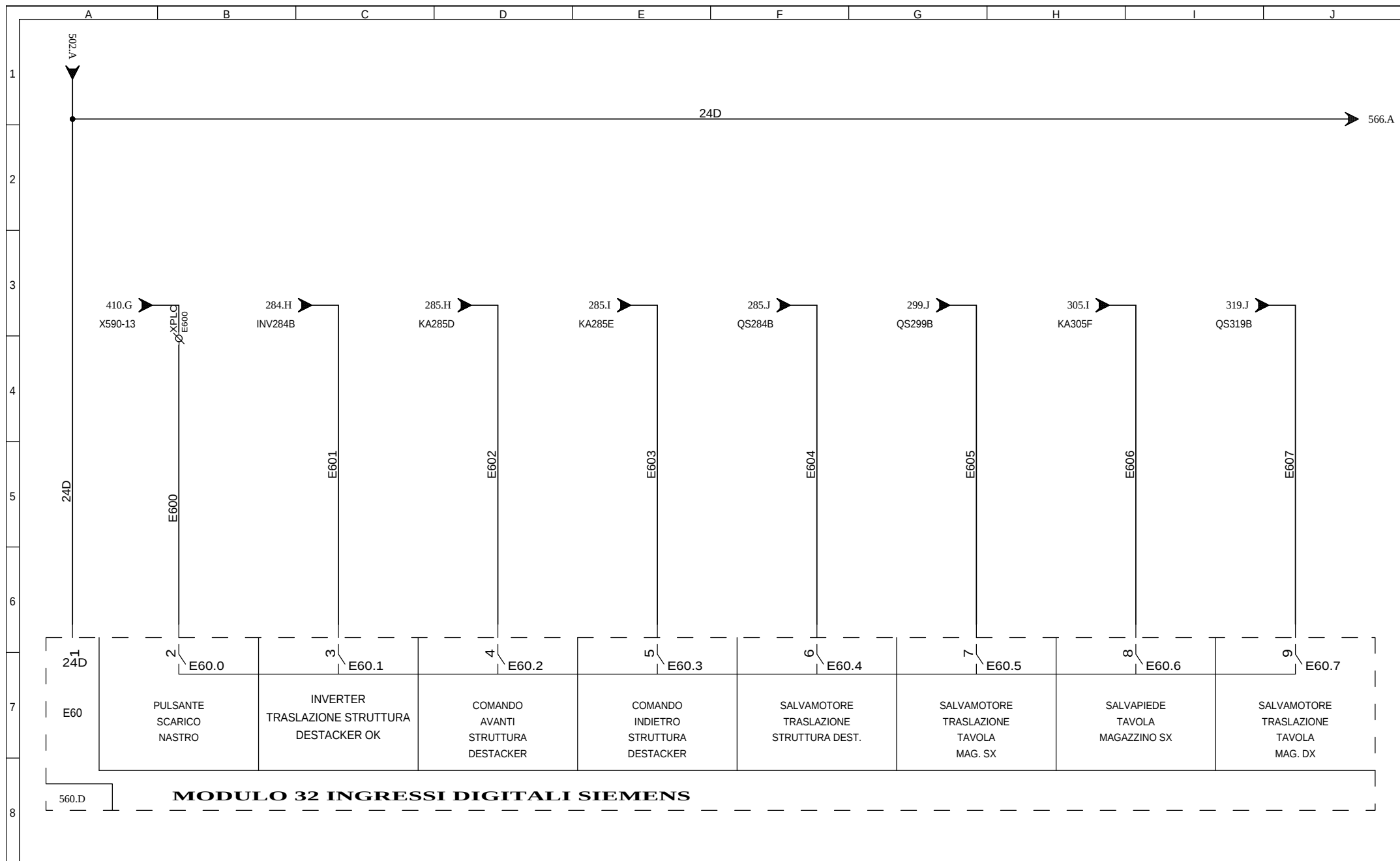
560 ◀ ▶ 561



REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	561
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				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	V1=PLC SINOTTICO CPU315F		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011



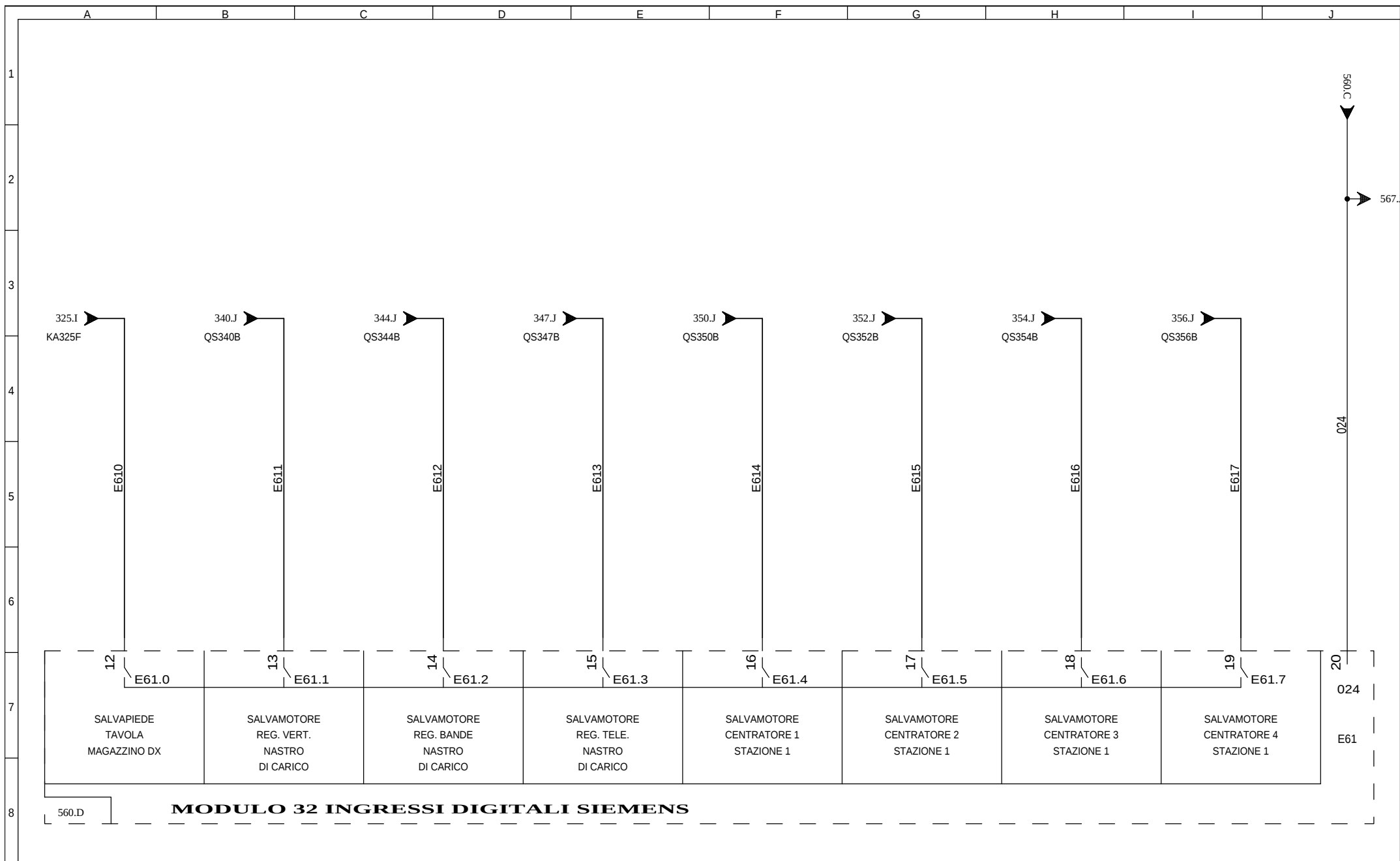
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81	
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: V1=PLC INGRESSI DIGITALI E60			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	561 ◀ ▶ 565



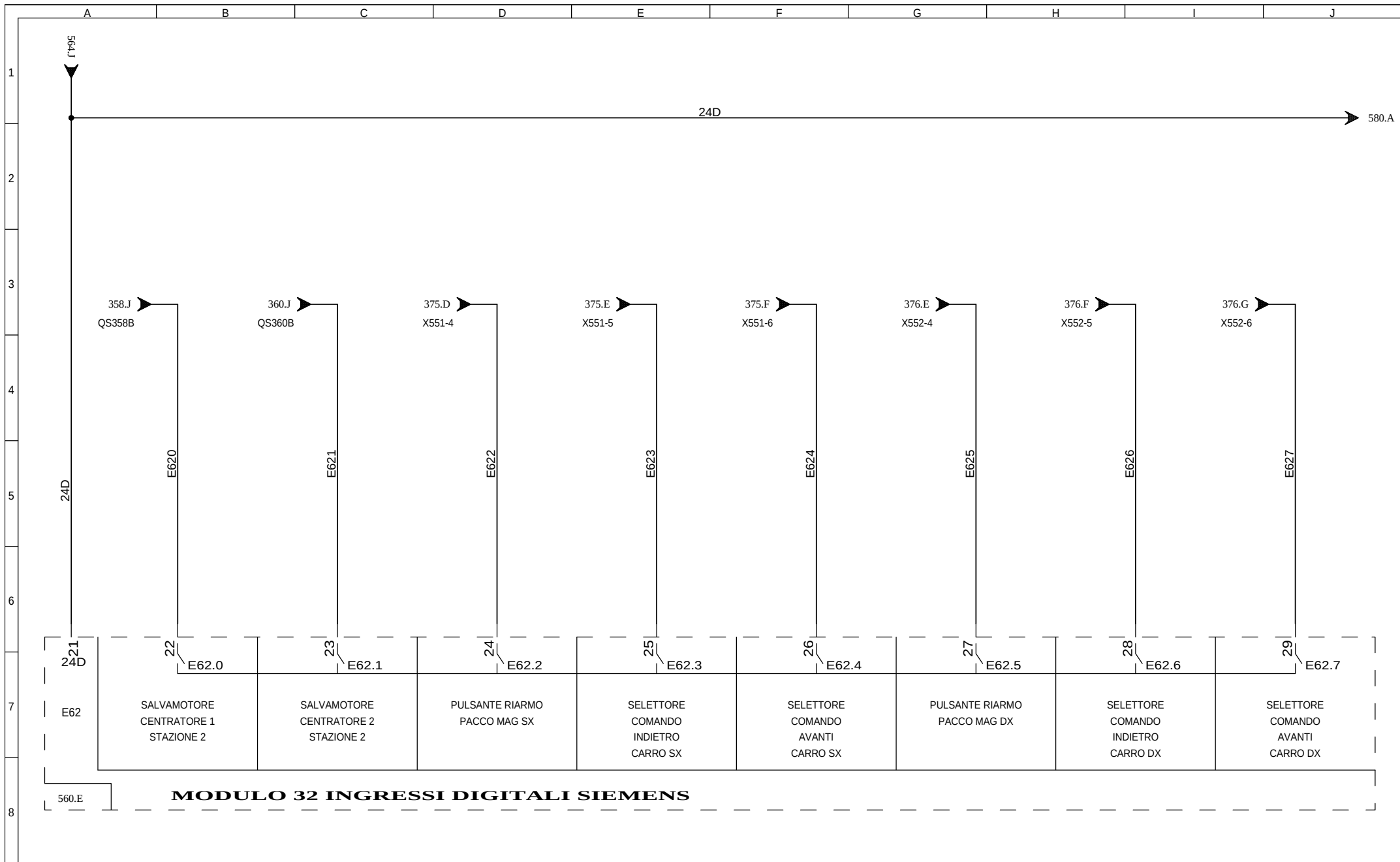
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				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: V1=PLC INGRESSI DIGITALI E61				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011		



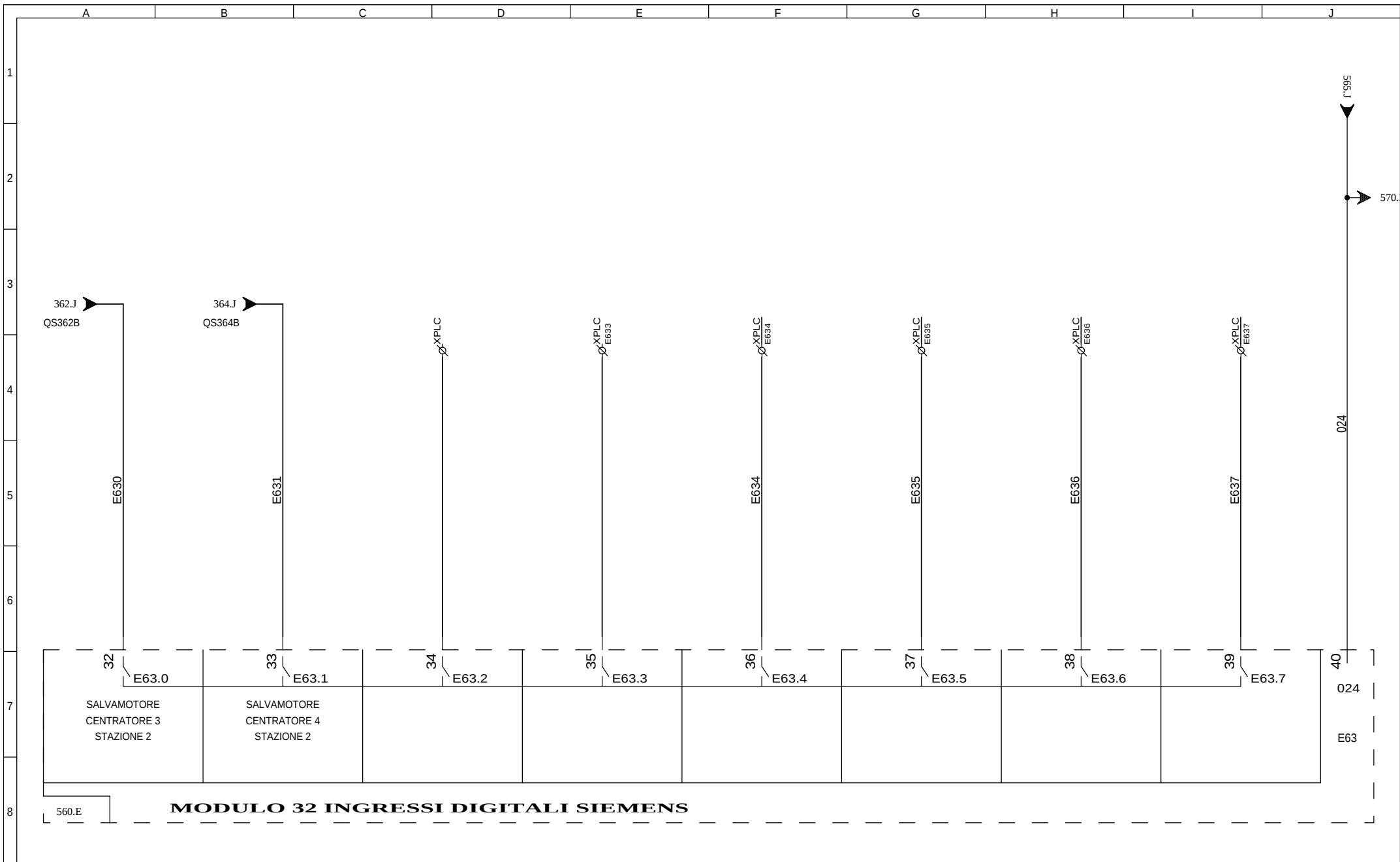
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM			SHEET	566
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C.	NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	V1=PLC			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011	



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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
							CUSTOM.: P.M.C.		NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: V1=PLC				
00	06/12/2011	N.VITIELLO	PRIMA STESURA				INGRESSI DIGITALI E63				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011		

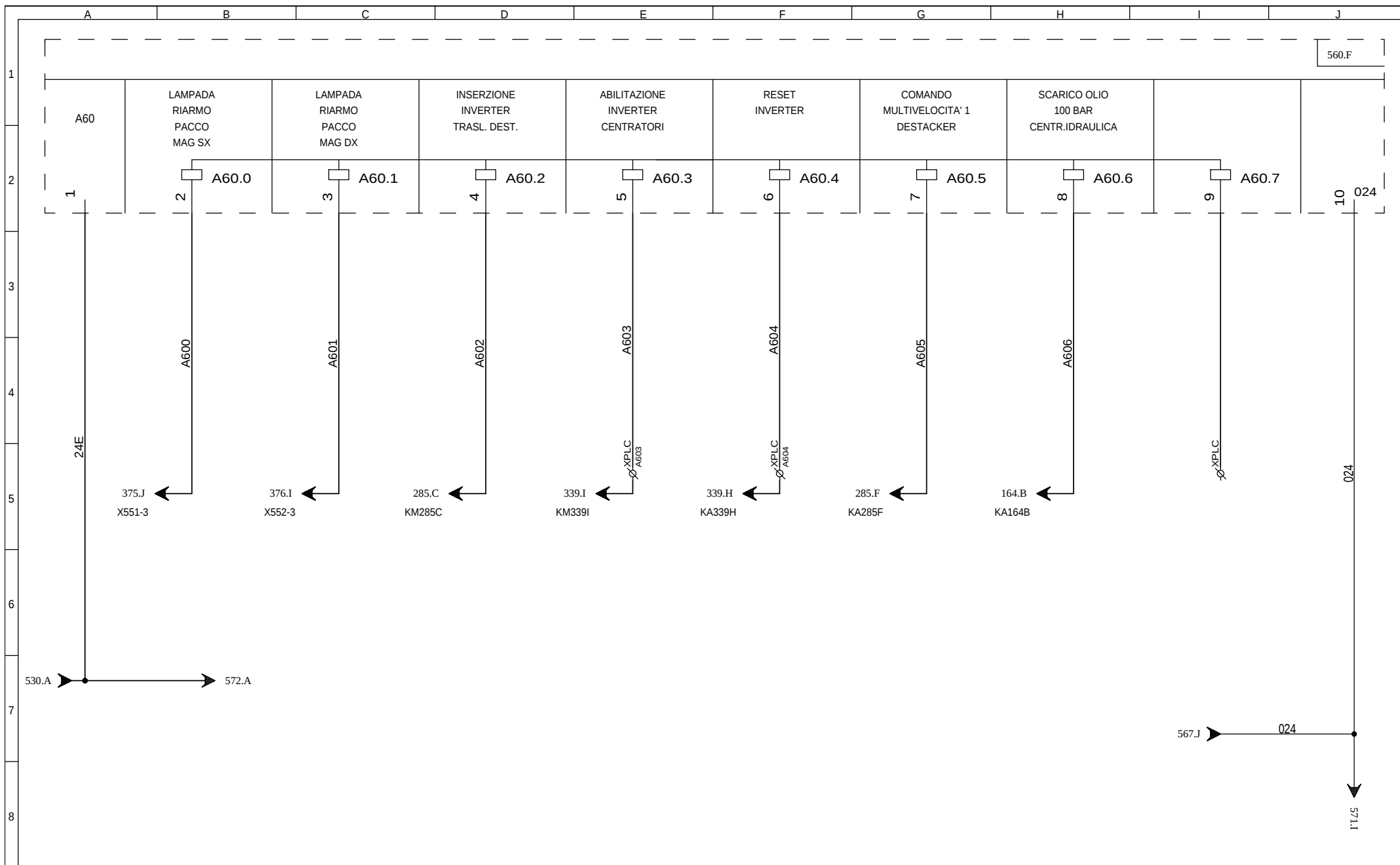
566

◀▶

570



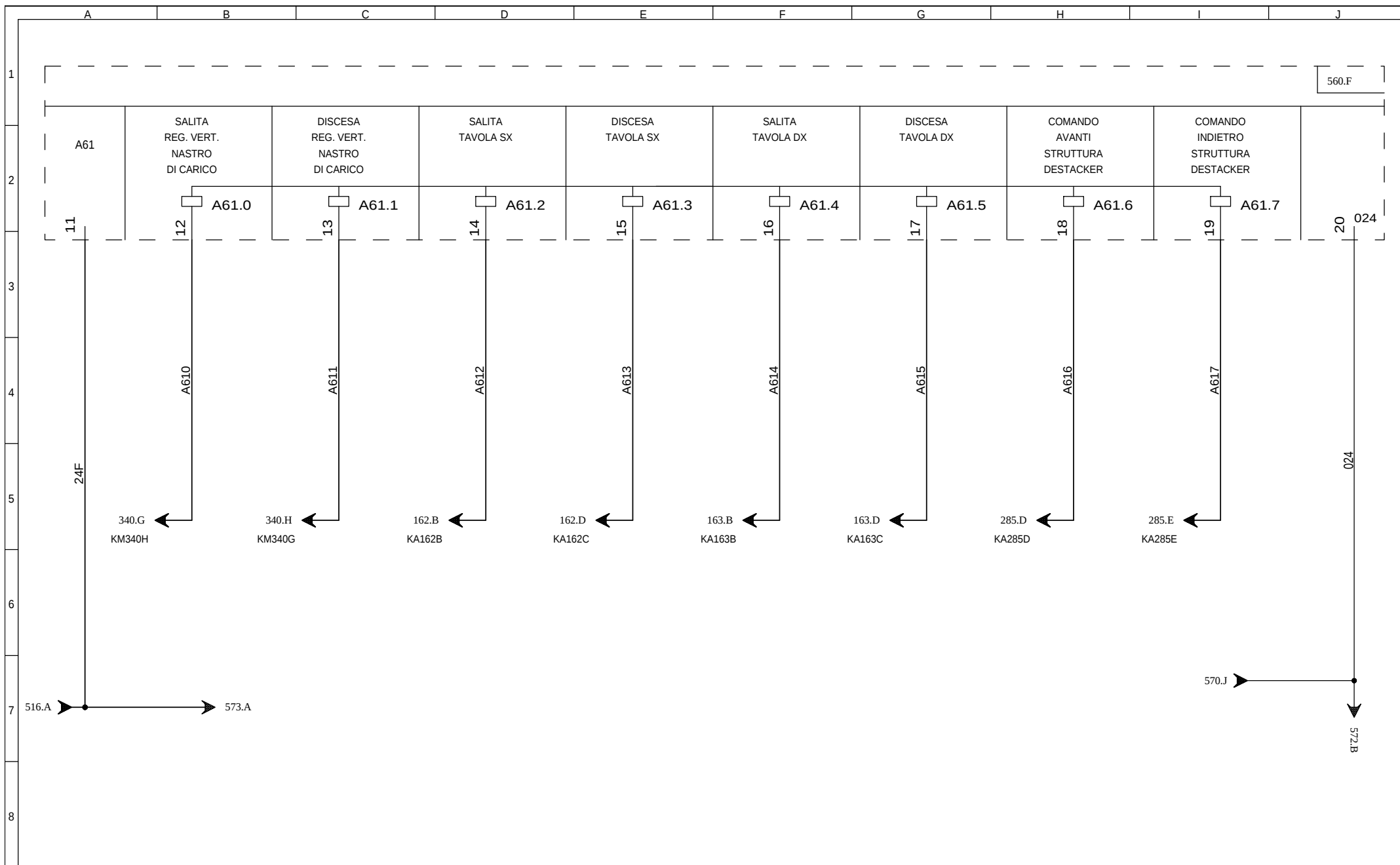
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C. NUMBER:4580/81			
				01	15/01/2014 M.Magnani		TITLE: V1=PLC USCITE DIGITALI A60			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011			
								567 ◀ ▶ 571		



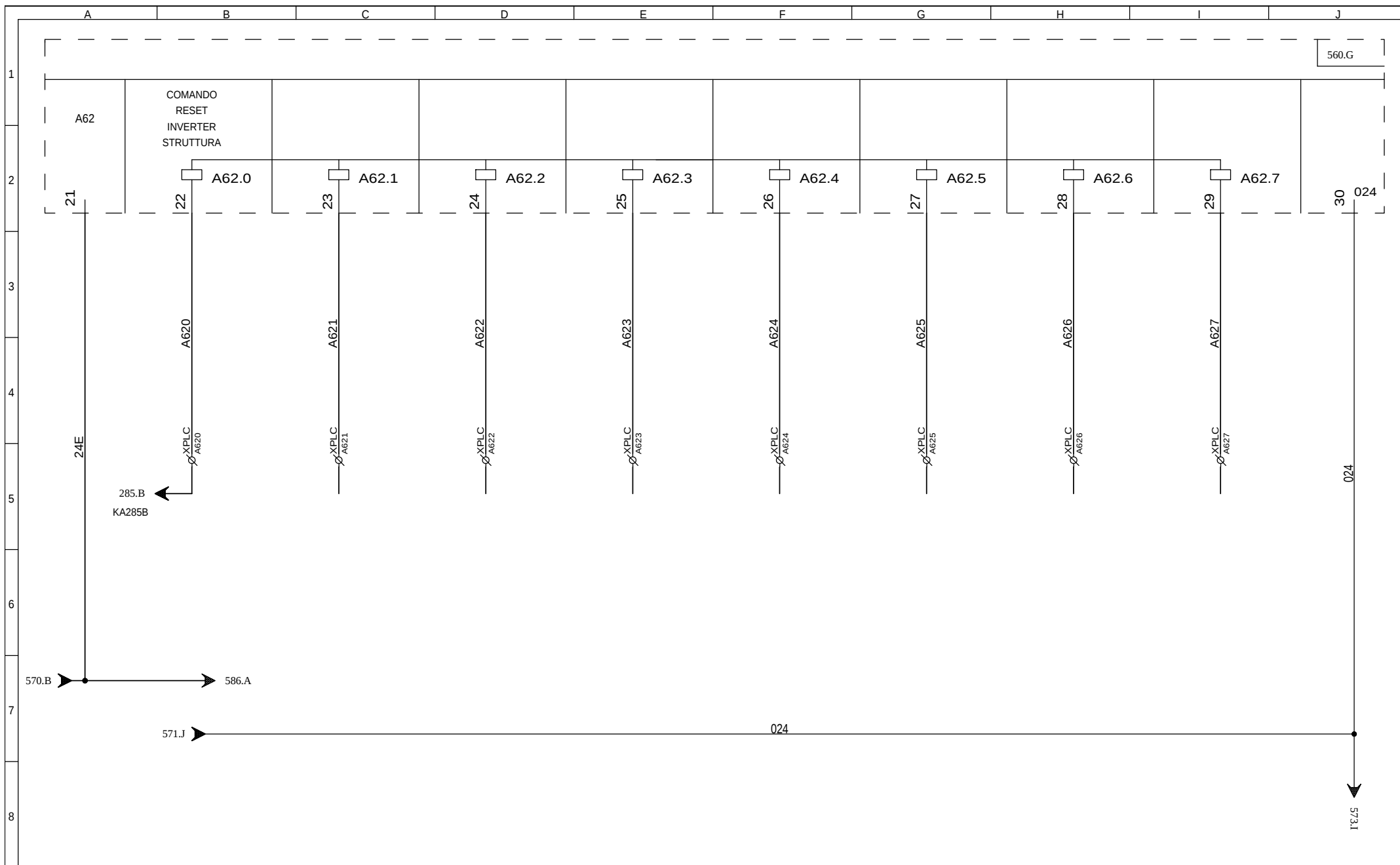
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: V1=PLC USCITE DIGITALI A61			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011	570 ◀ ▶ 572	



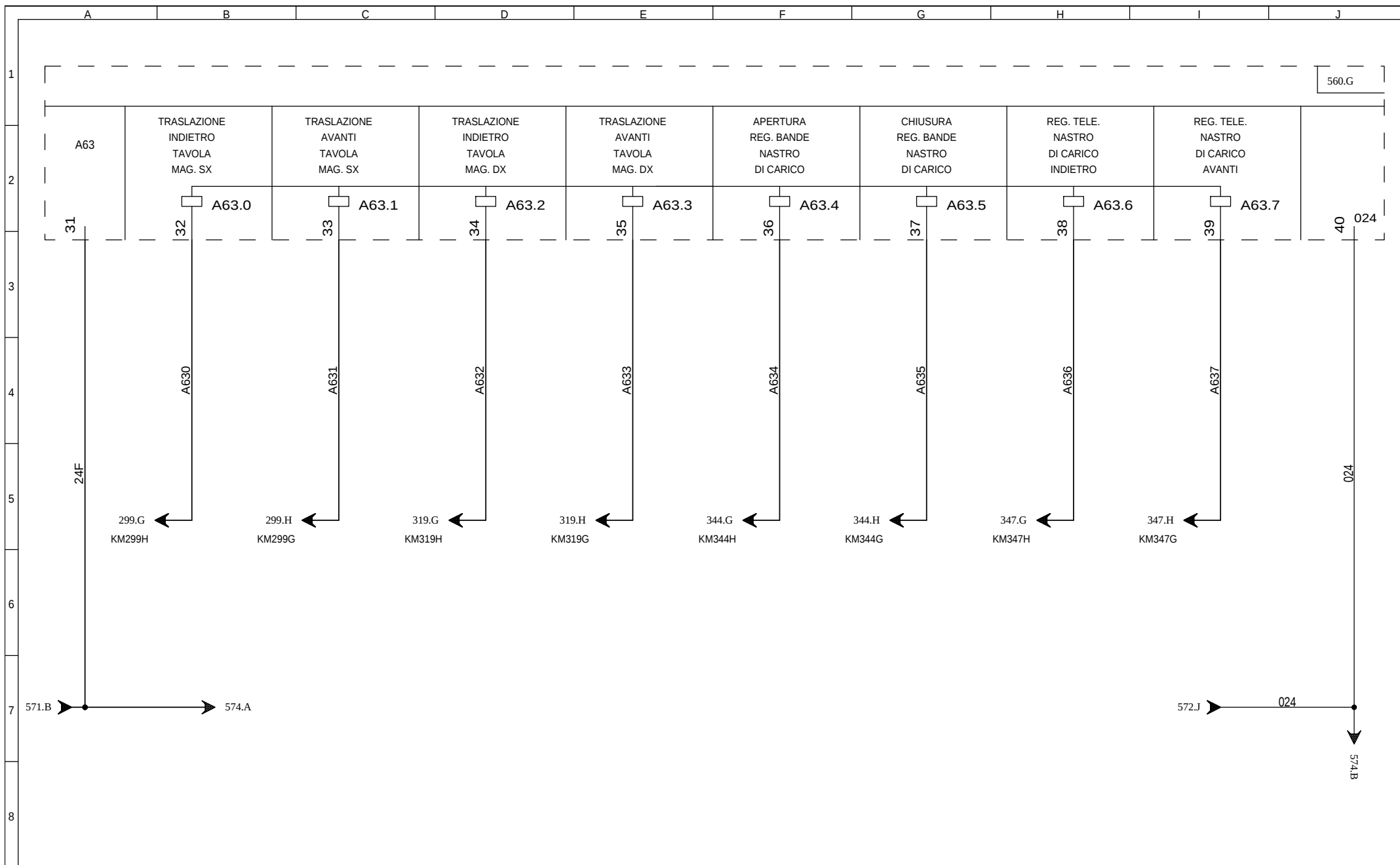
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	572
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	V1=PLC USCITE DIGITALI A62		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011



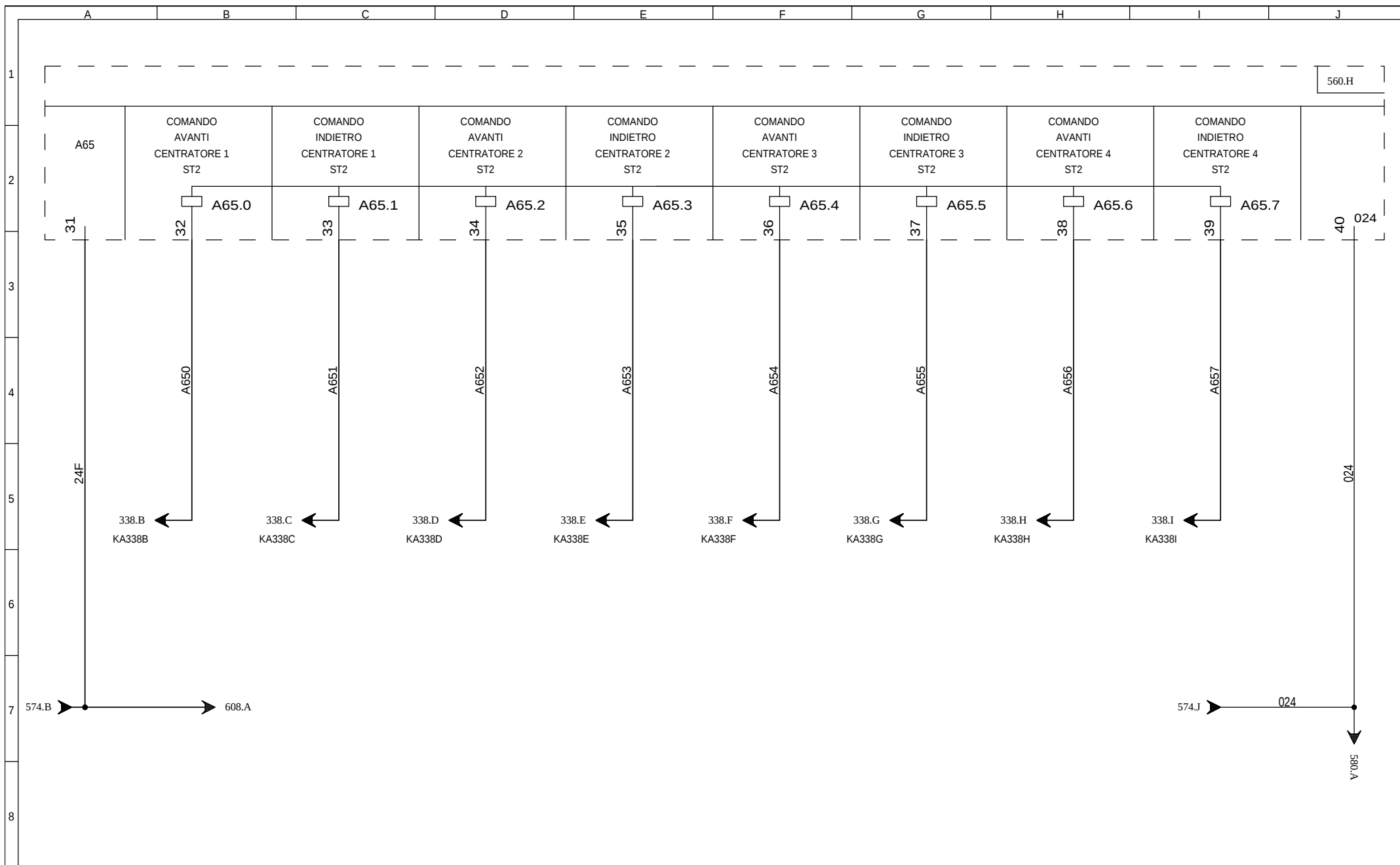
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: V1=PLC USCITE DIGITALI A63			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011		572 ◀ ▶ 574	



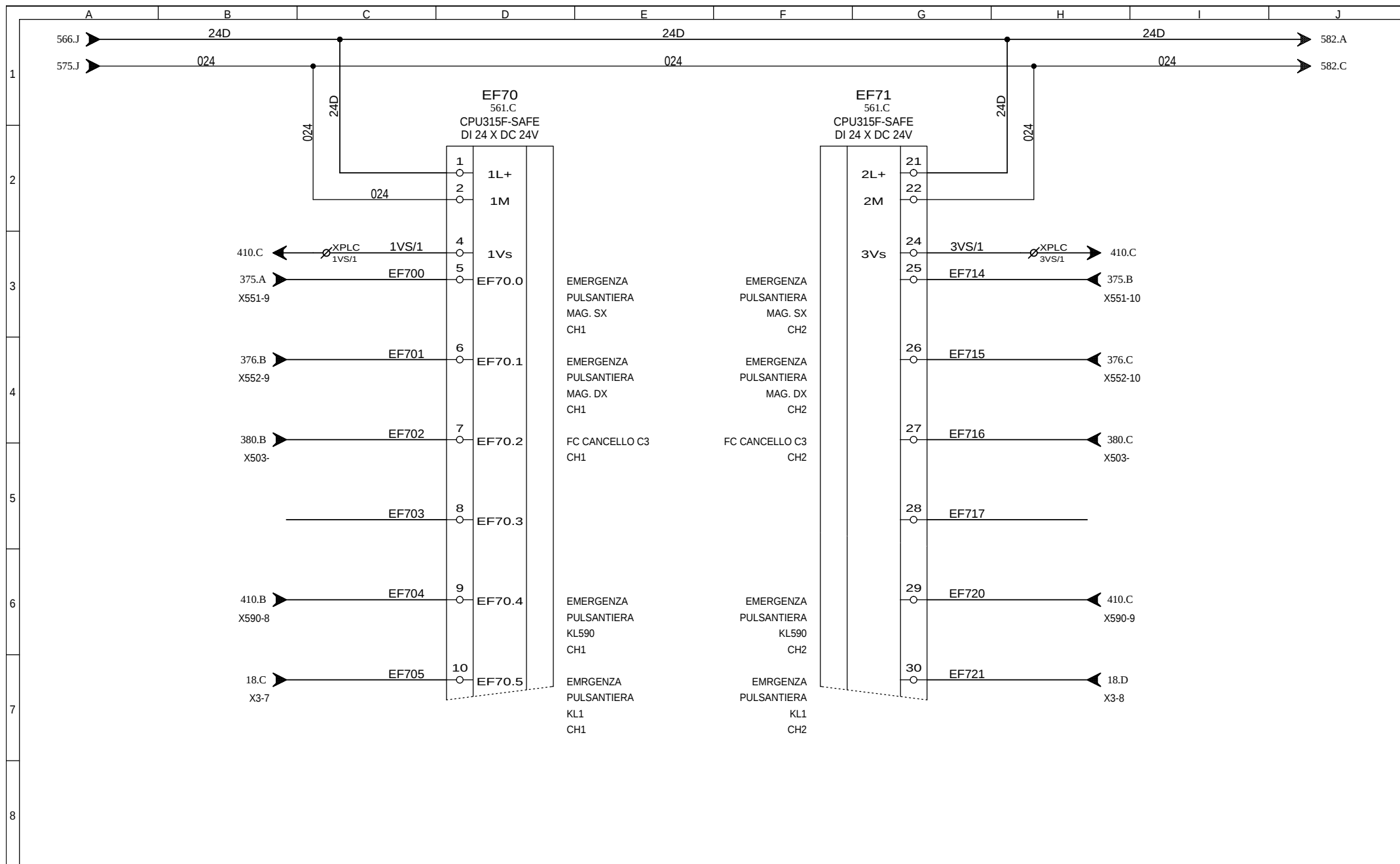
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: V1=PLC USCITE DIGITALI A65			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011		574 ◀ ▶ 580	



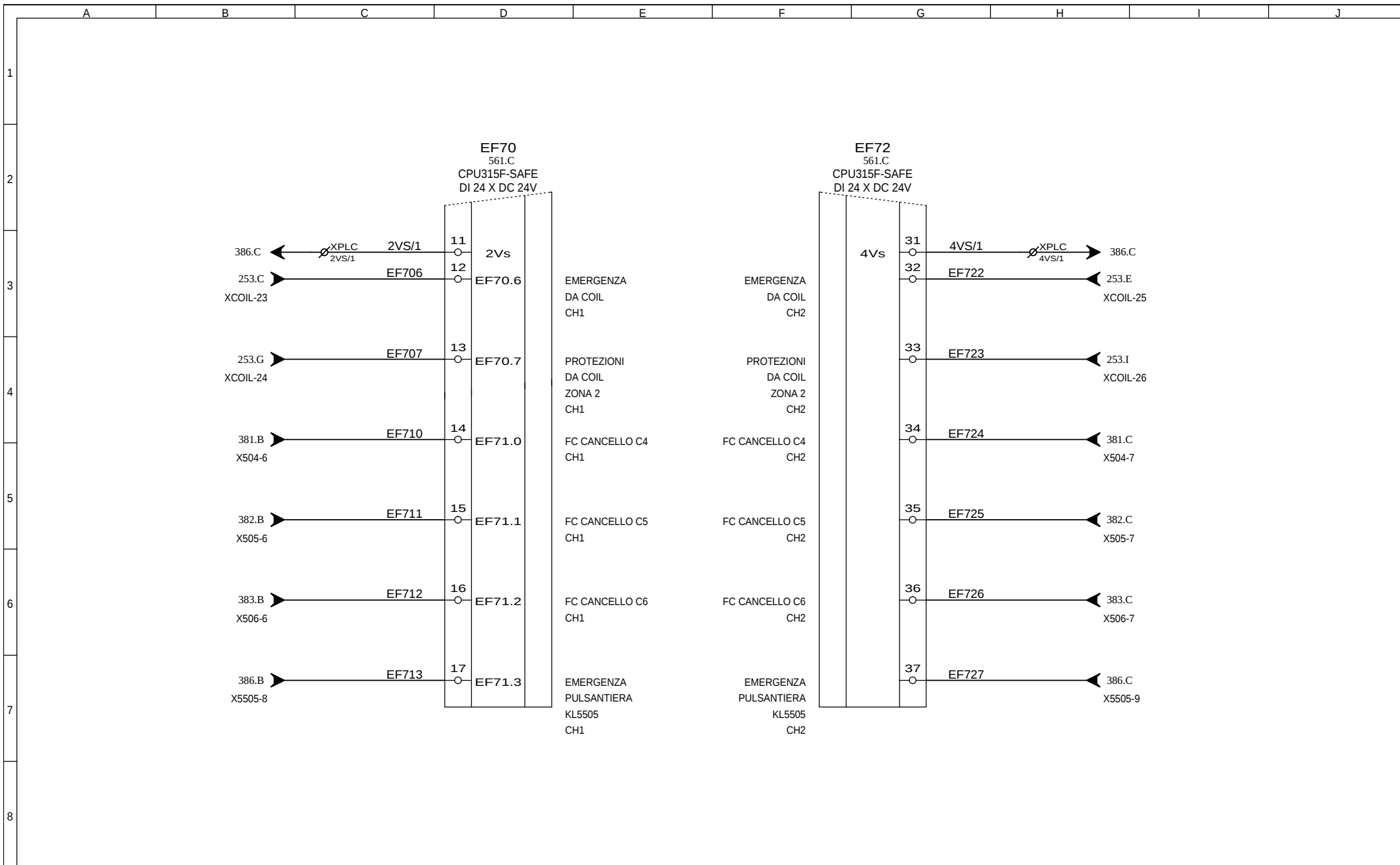
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							CUSTOM.: P.M.C.	NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA	01	15/01/2014 M.Magnani		TITLE: V1=PLC INGRESSI DIGITALI FAIL SAFE			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	
									575 ◀ ▶ 581	



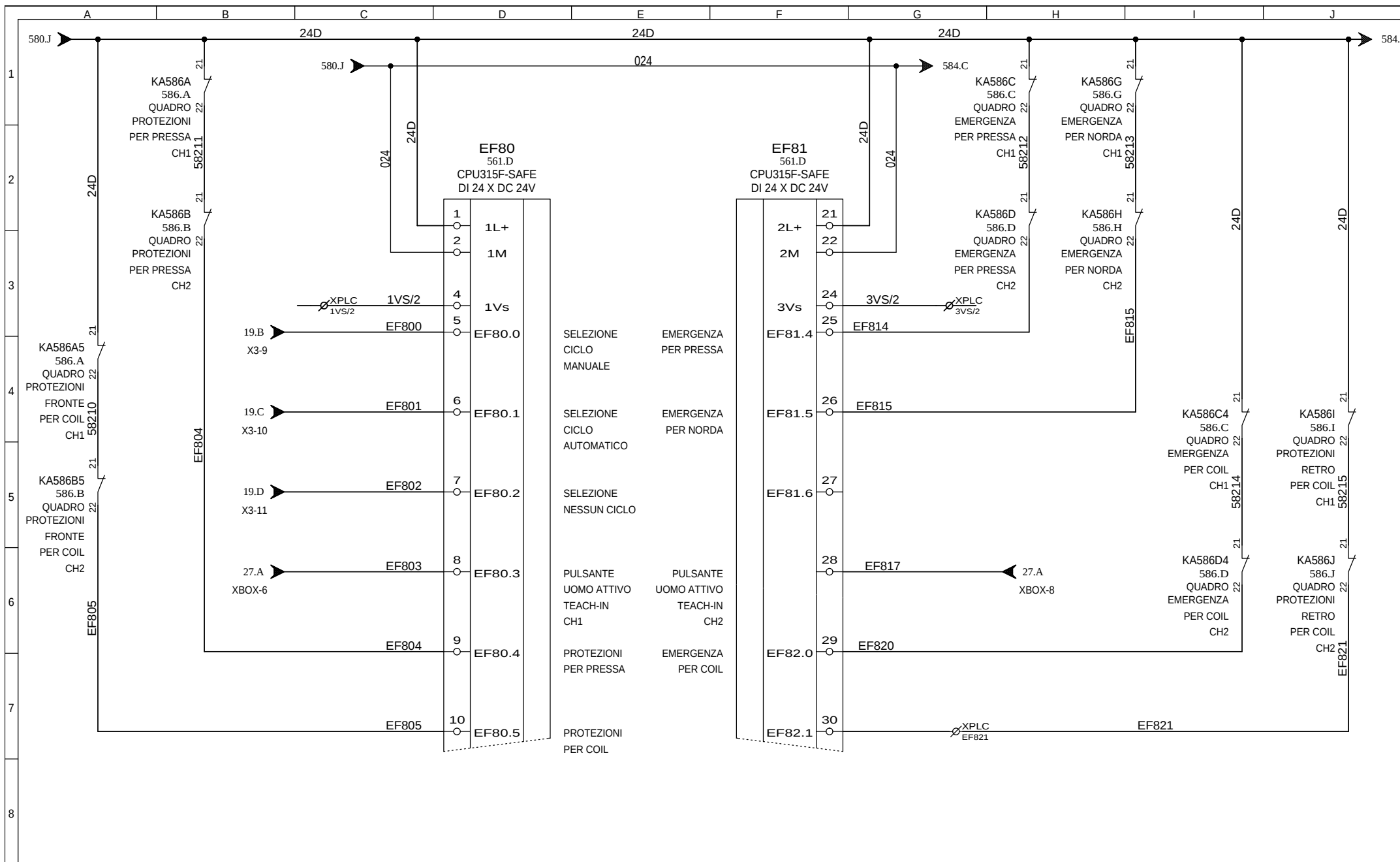
Via Case Sparse, 103
Località Folzano
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81	
							TITLE: V1=PLC INGRESSI DIGITALI FAIL SAFE			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI		DATE: 06/12/2011	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN				580 ◀ ▶ 582	



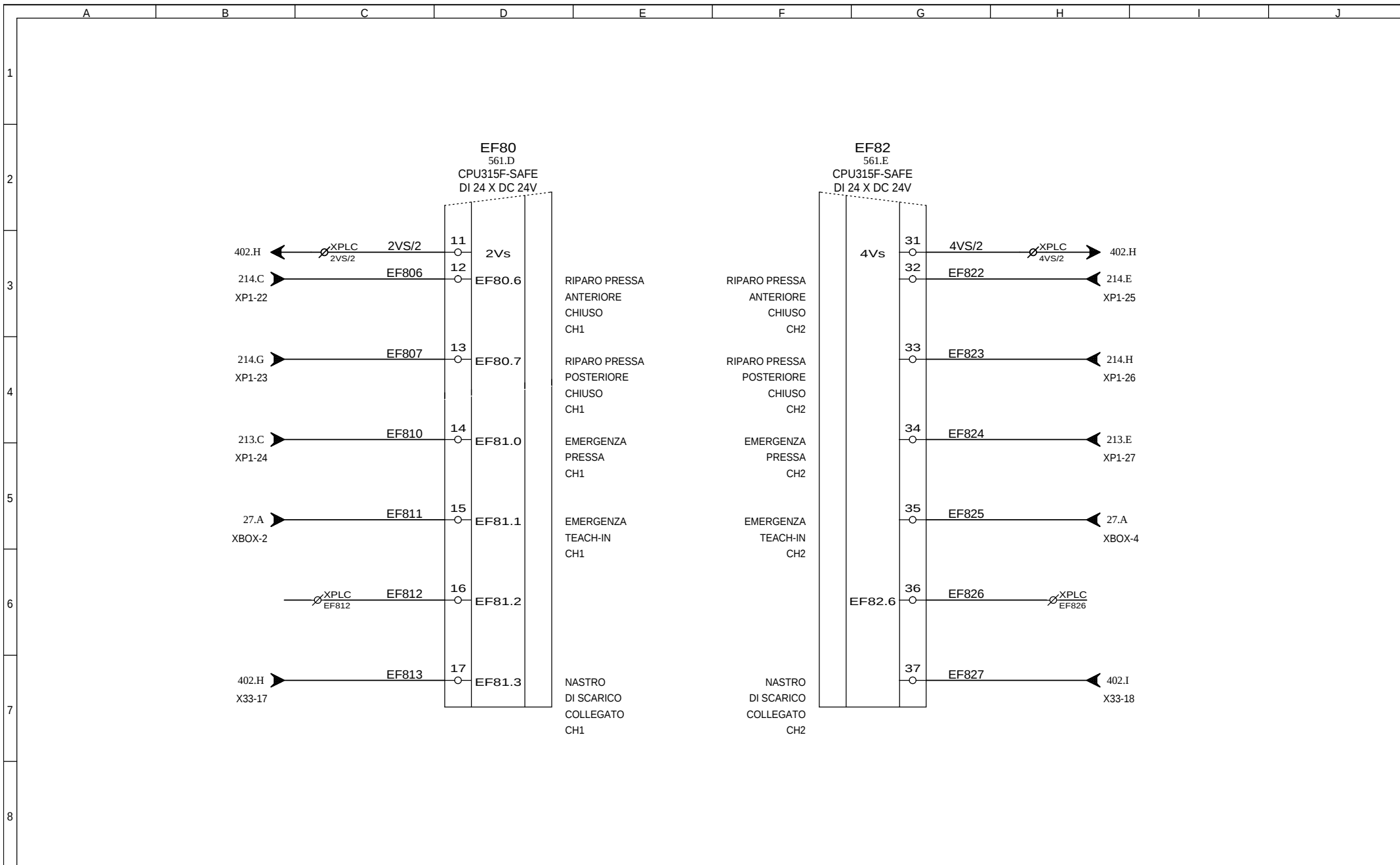
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.	NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: V1=PLC			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				INGRESSI DIGITALI FAIL SAFE		581 ◀ ▶ 583	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI	DATE: 06/12/2011		



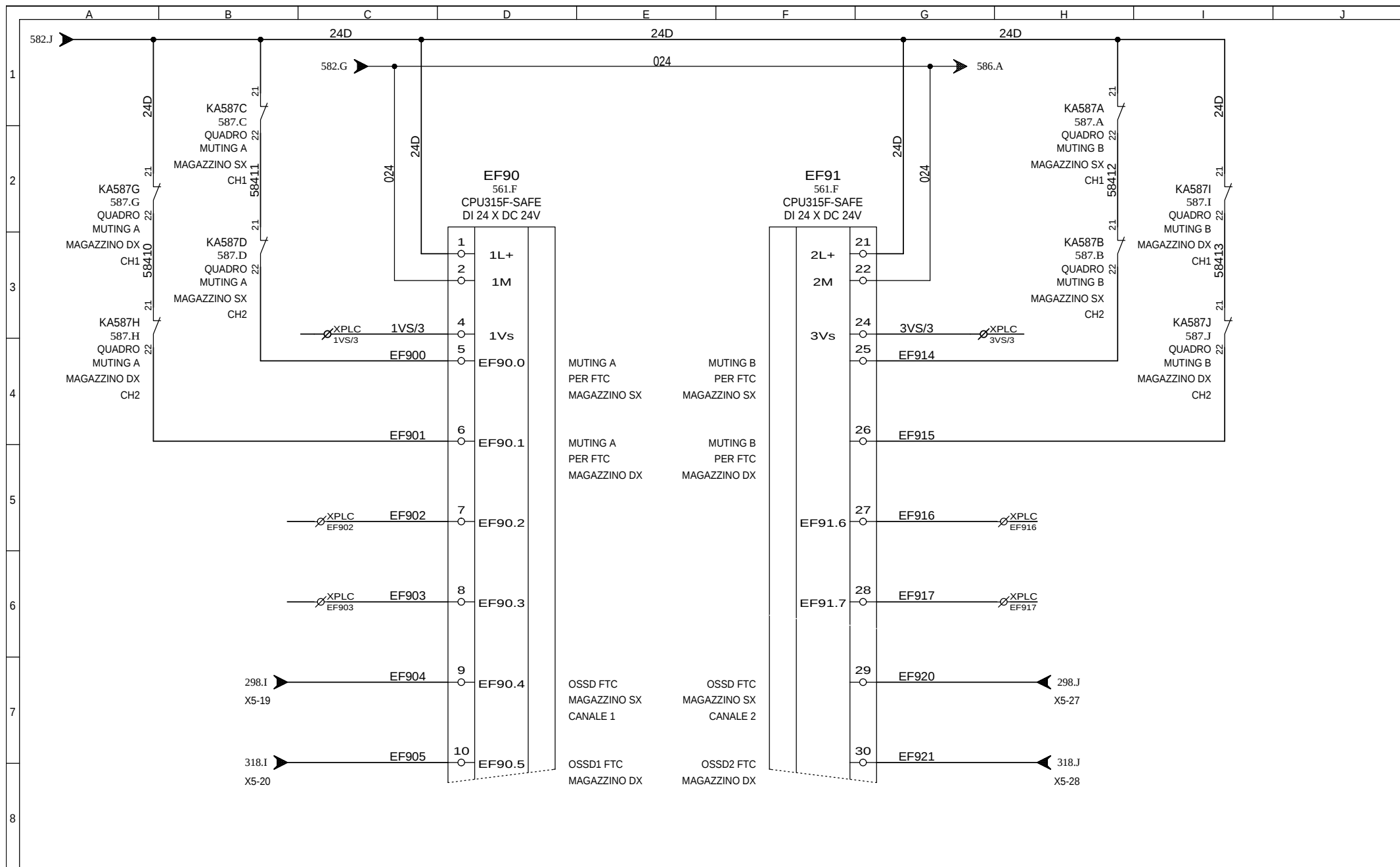
Via Case Sparse, 103
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81	582 ◀ ▶ 584
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: V1=PLC INGRESSI DIGITALI FAIL SAFE			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	



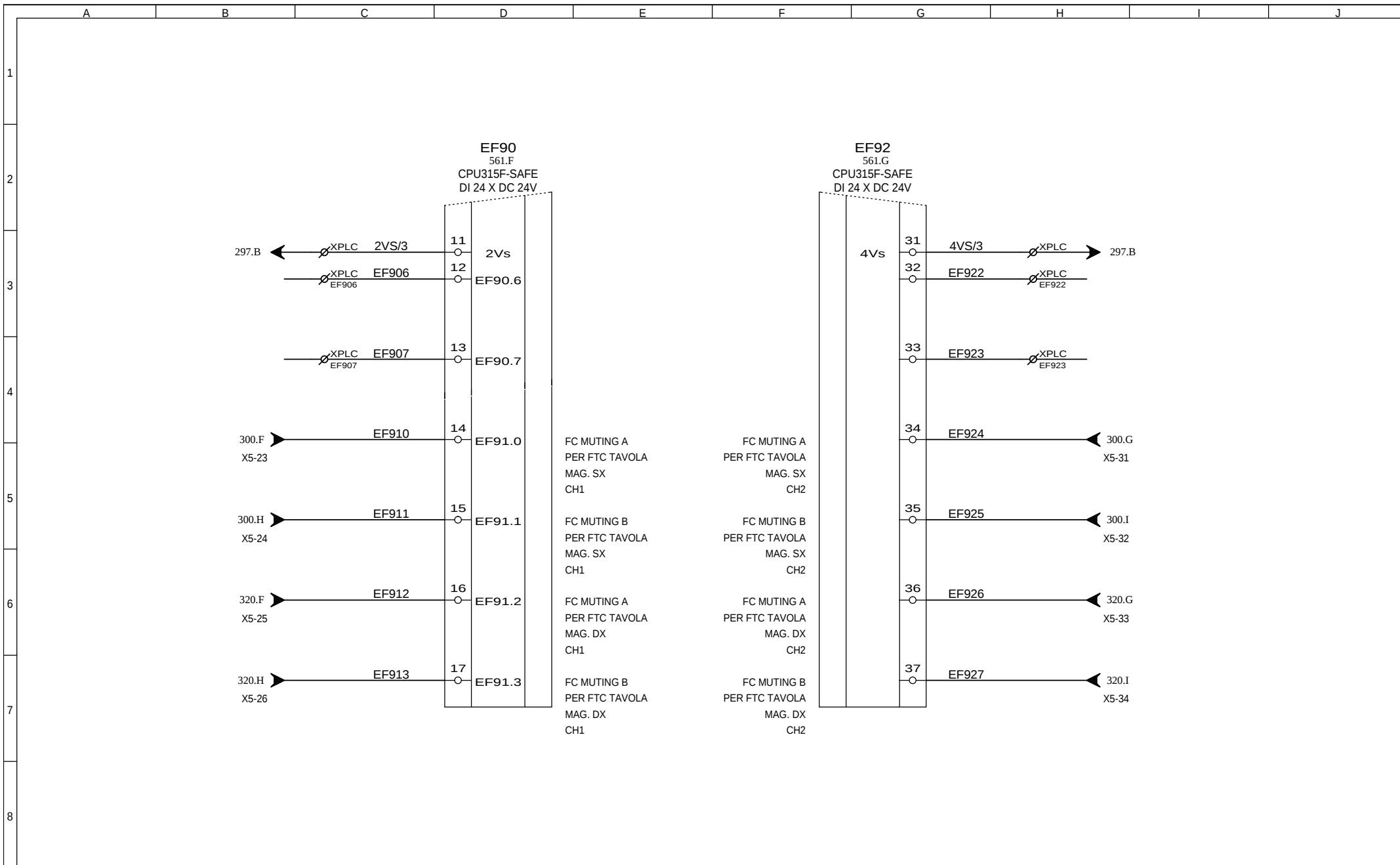
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				00	06/12/2011 M.MAGNANI		MACHINE:	TRF 50/3+DESTACKER				
							CUSTOM.:	P.M.C.	NUMBER:4580/81			
				01	15/01/2014 M.Magnani		TITLE:	V1=PLC INGRESSI DIGITALI FAIL SAFE				
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.:	M.MAGNANI	DATE:	06/12/2011	583	585
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN							



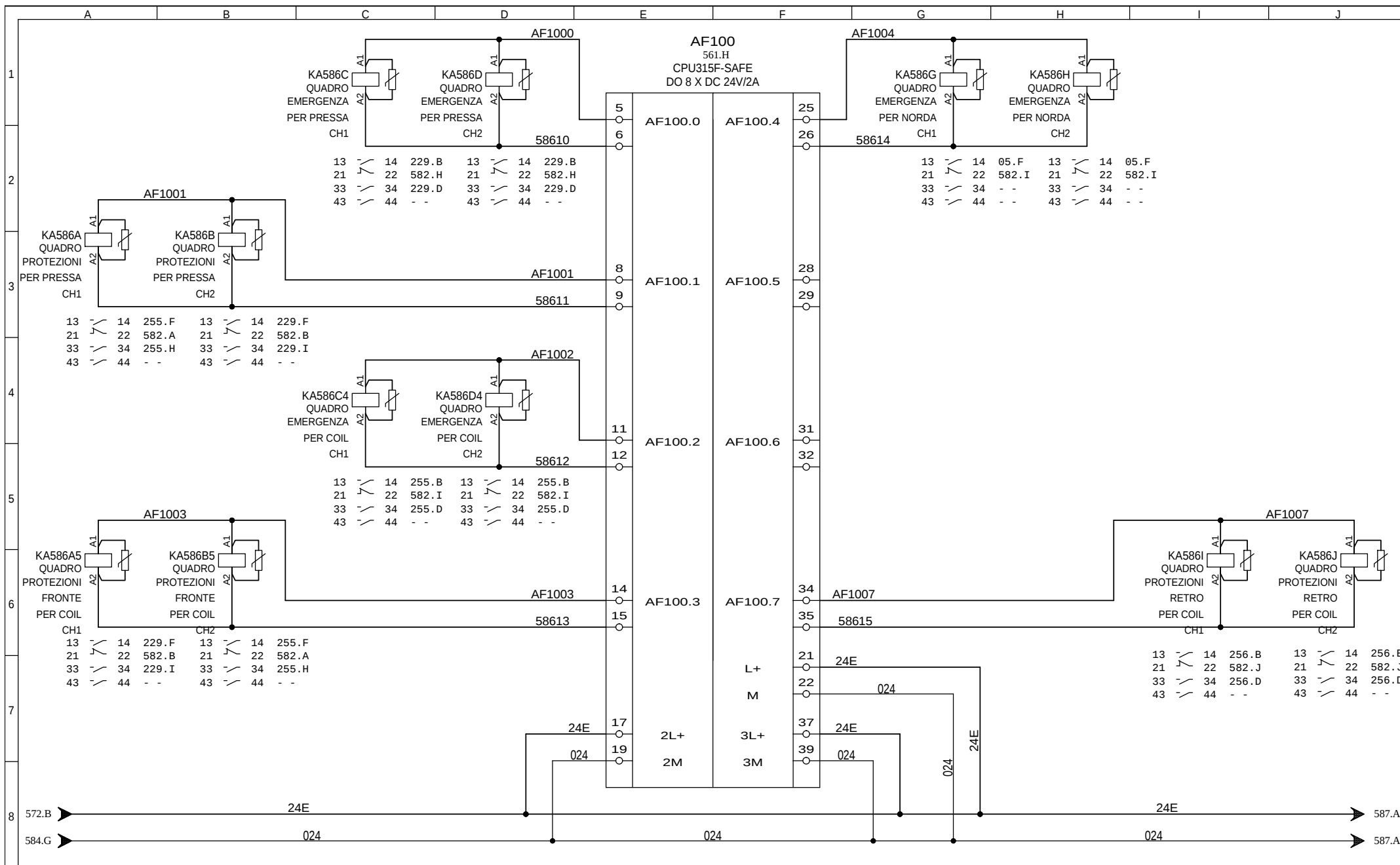
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81	
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: V1=PLC INGRESSI DIGITALI FAIL SAFE			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	584 ◀ ▶ 586



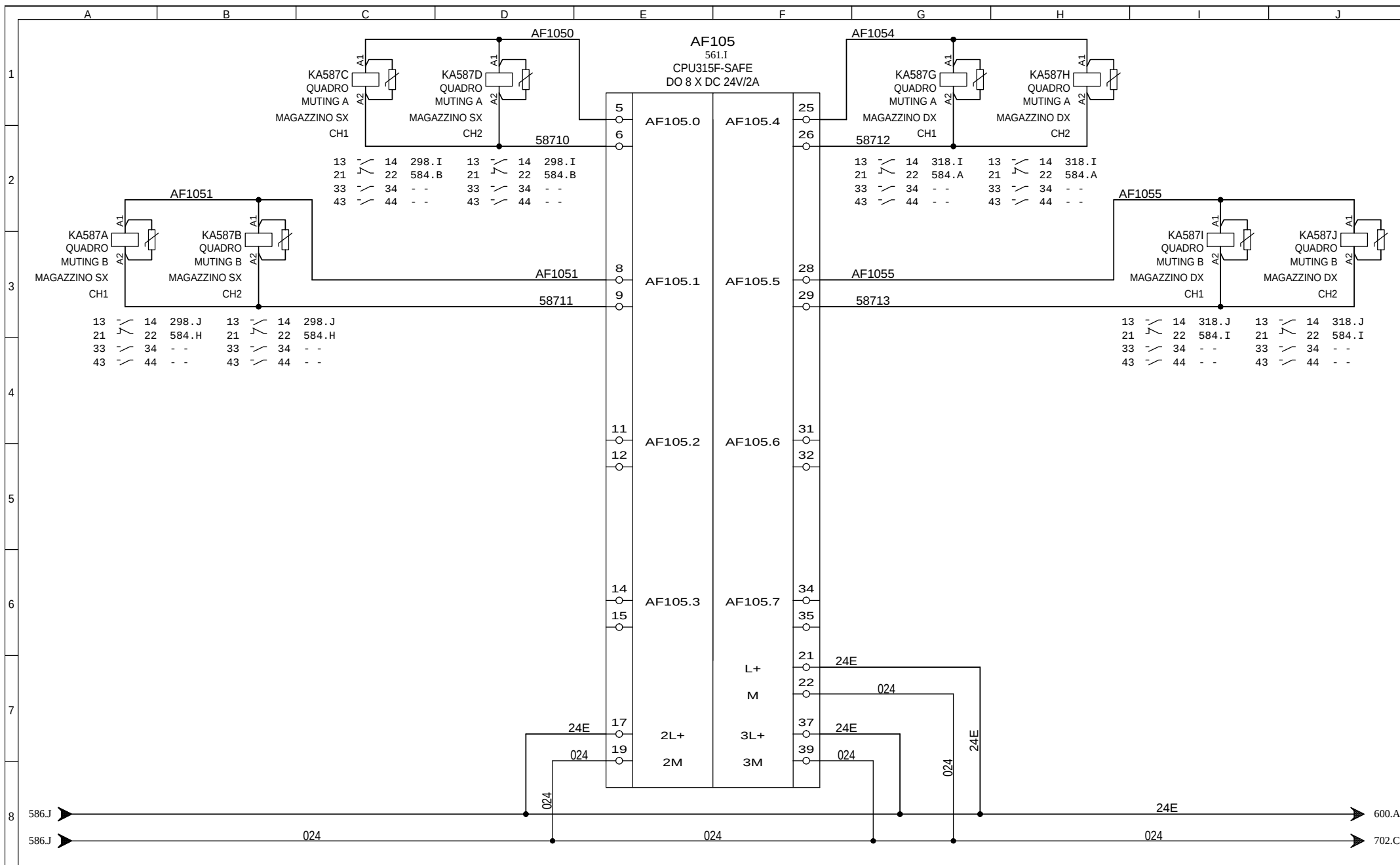
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: V1=PLC			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				USCITE DIGITALI FAIL SAFE			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					
						DIS.: M.MAGNANI		DATE: 06/12/2011	585 ◀ ▶ 587	



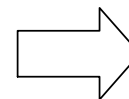
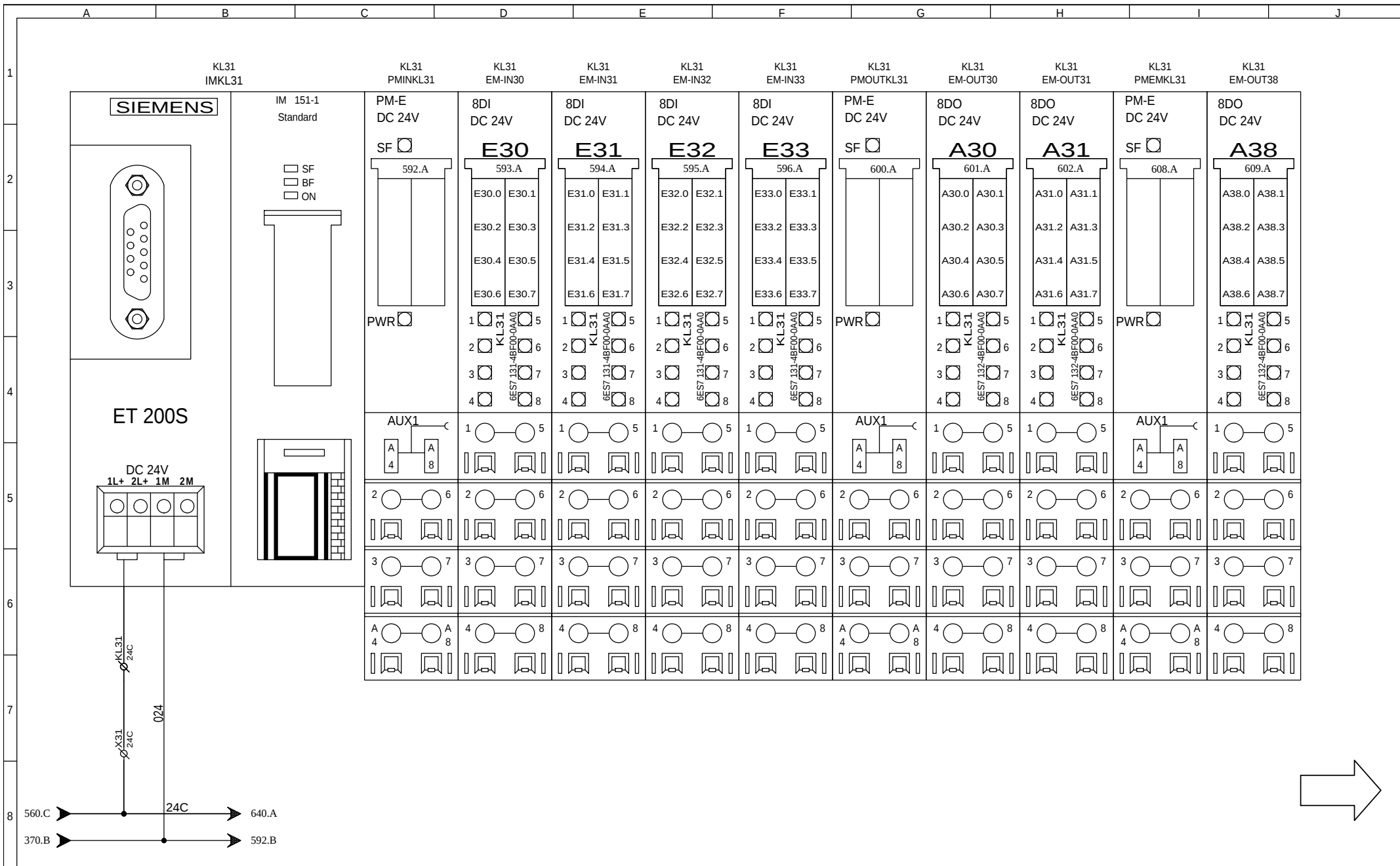
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	587
00	06/12/2011	N.VITIELLO	PRIMA STESURA	00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
01	15/01/2014	M.Magnani		01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C.	NUMBER:	4580/81
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	TITLE:	V1=PLC USCITE DIGITALI FAIL SAFE	DIS.:	M.MAGNANI
							DATE:	06/12/2011	



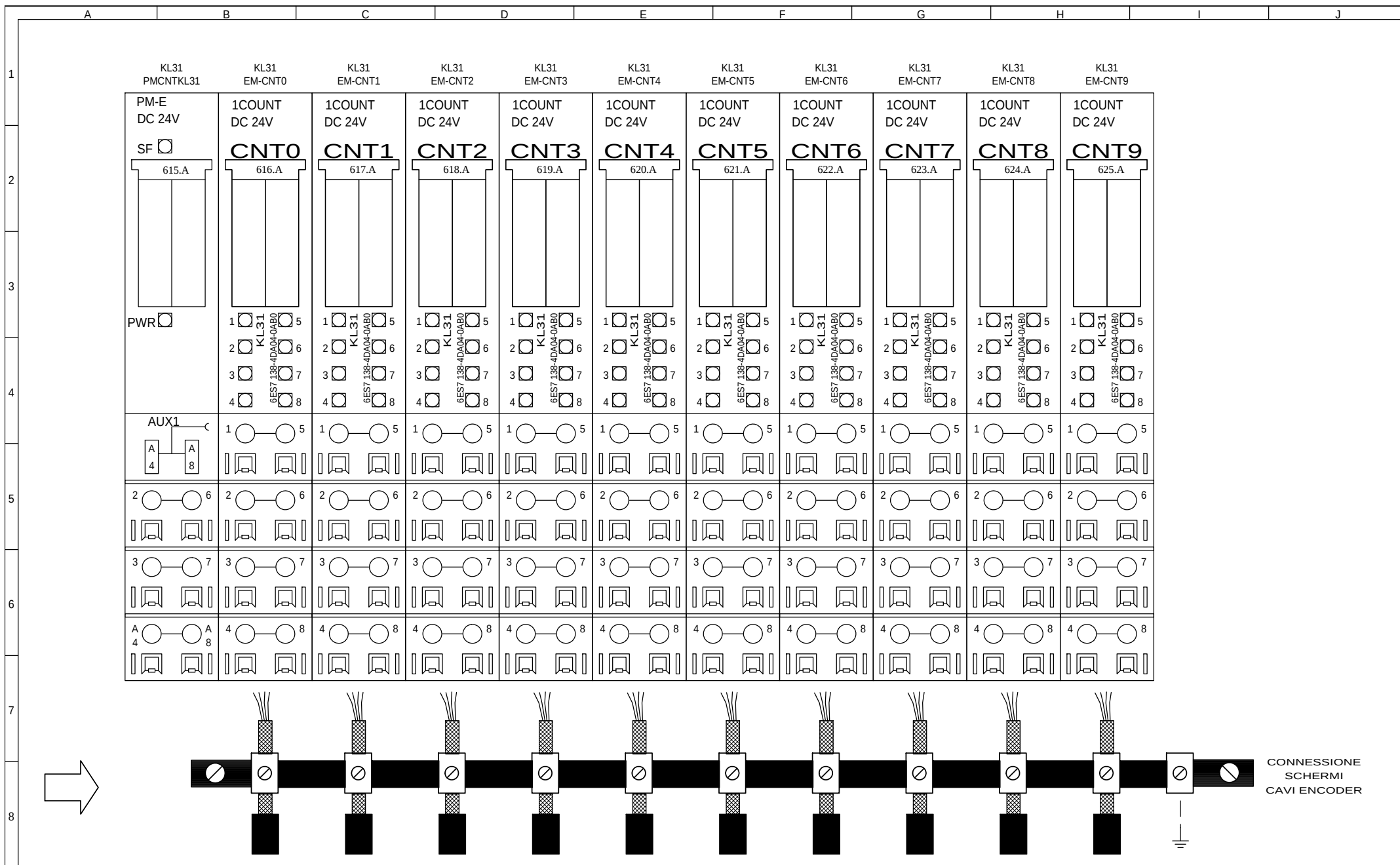
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C. NUMBER:4580/81			
				01	15/01/2014 M.Magnani		TITLE: V2=ET200S KL31 SINOTTICO KL31			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011			
						590 ◀ ▶ 591				



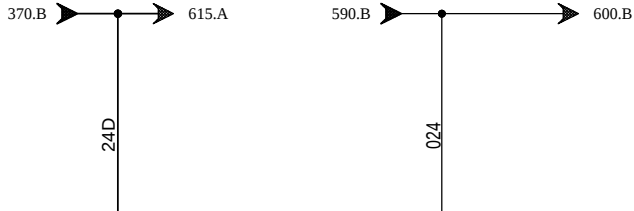
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C. NUMBER:4580/81			
				01	15/01/2014 M.Magnani		TITLE: V2=ET200S KL31 SINOTTICO KL31			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011		590 ◀ ▶ 592		



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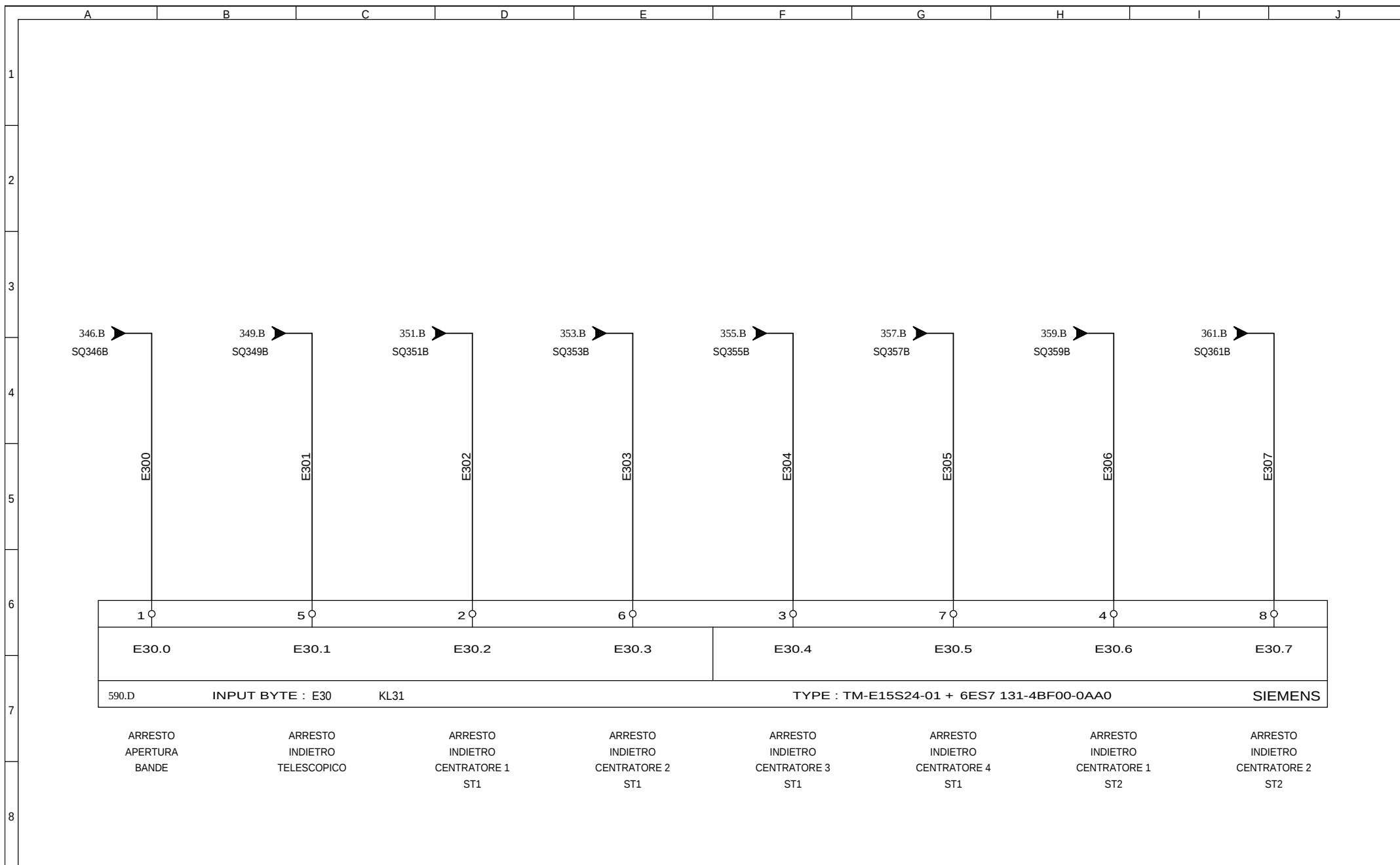


2	3	A4	6	7	A8
L+	M	AUX1	L+	M	AUX1
590.C	PMINKL31	KL31	POWER MODUL : TM-P15S23-A0 6ES7 138-4CA01-0AA0		SIEMENS

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET 592
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER	
				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C.	NUMBER:4580/81
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	V2=ET200S KL31 POWER INPUT KL31	591 ◀ ▶ 593
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE: 06/12/2011



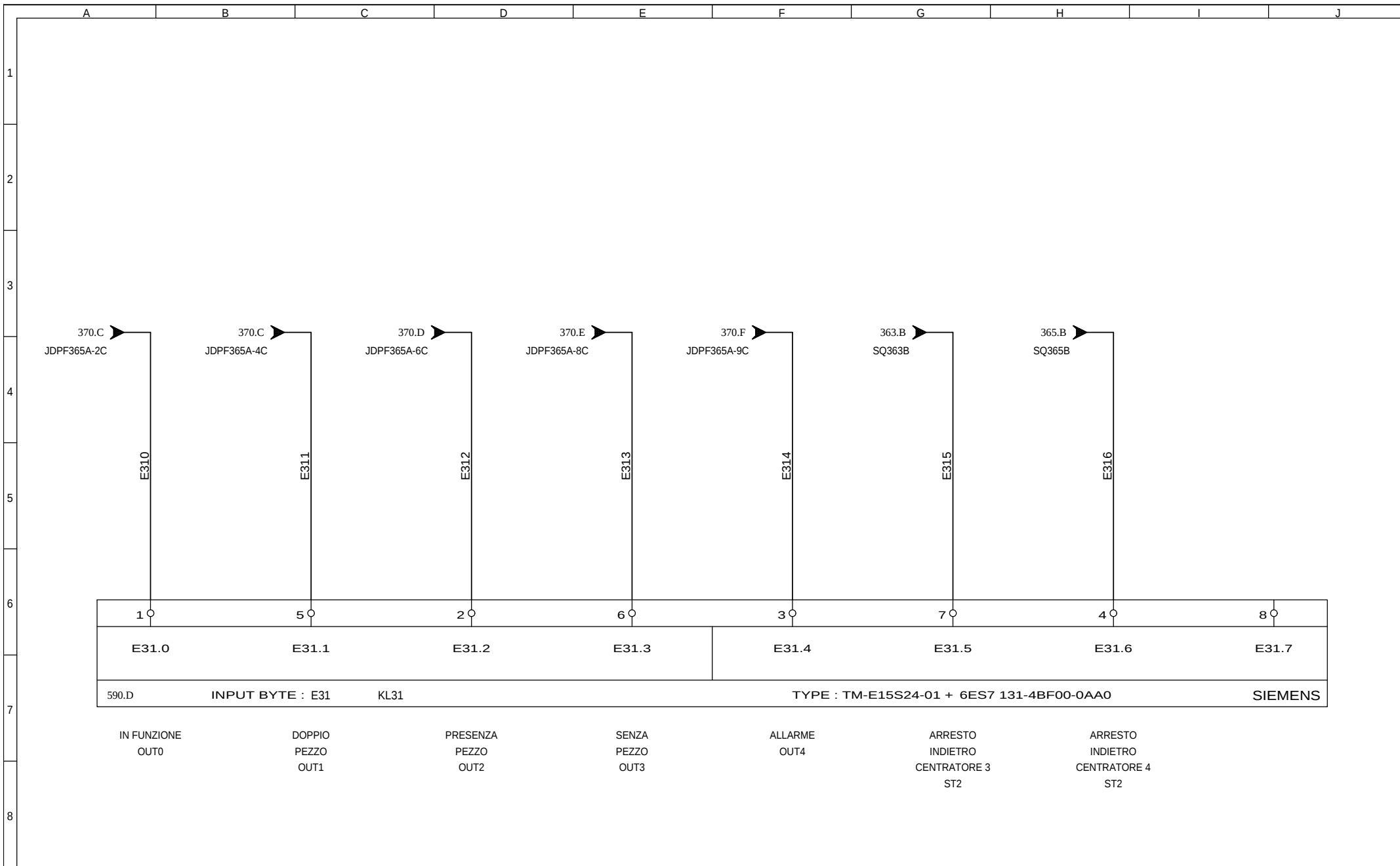
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.		NUMBER:4580/81	
00	06/12/2011	N.VITIELLO	PRIMA STESURA	01	15/01/2014 M.Magnani		TITLE: V2=ET200S KL31 INPUT KL31 E30			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	
									592 ◀ ▶ 594	



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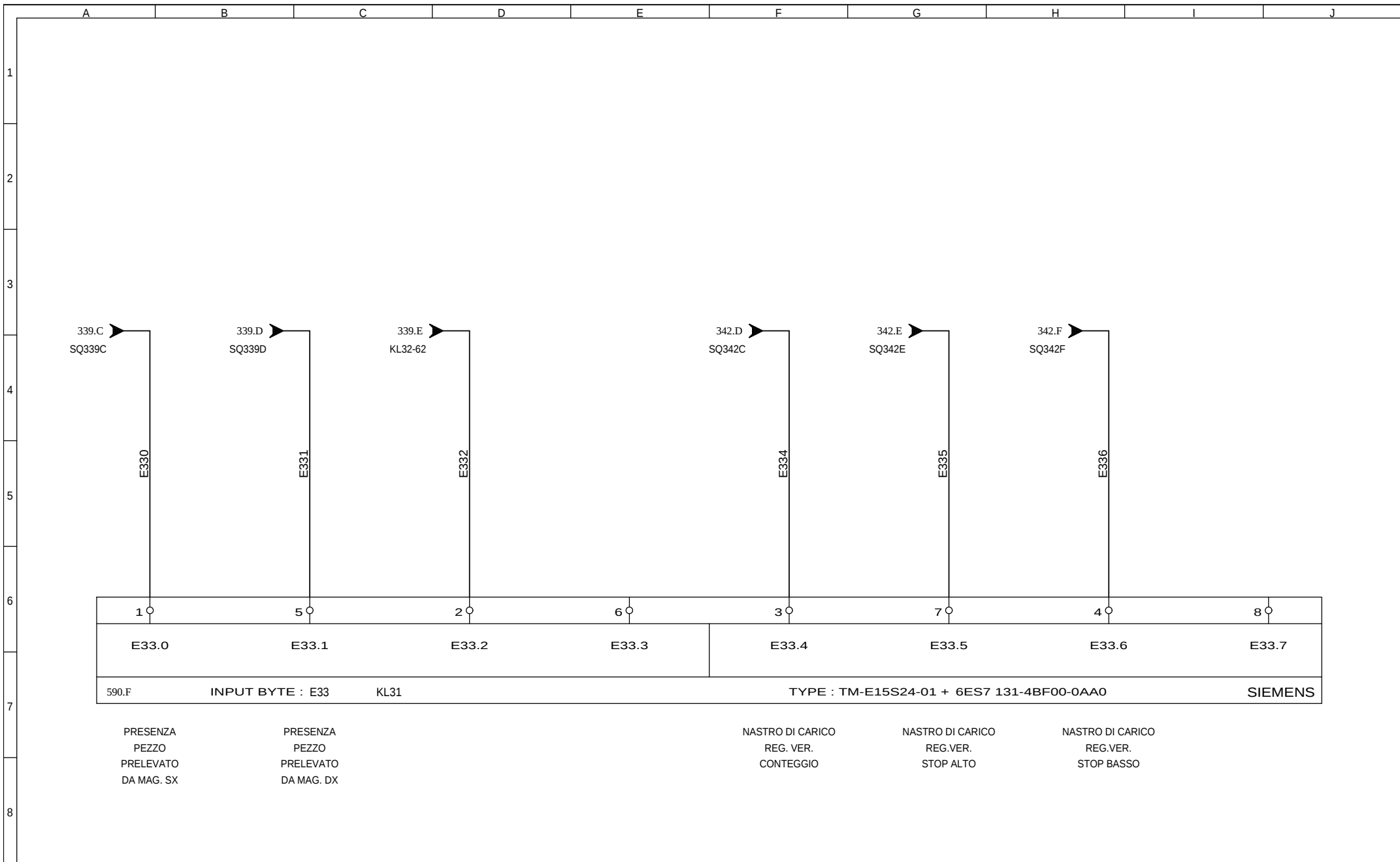
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1										
2										
3										
4										
5										
6										
7										
8										

1	5	2	6	3	7	4	8
E32.0	E32.1	E32.2	E32.3	E32.4	E32.5	E32.6	E32.7
590.E	INPUT BYTE : E32	KL31		TYPE : TM-E15S24-01 + 6ES7 131-4BF00-0AA0			SIEMENS

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	595
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	V2=ET200S KL31 INPUT KL31 E32		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI DATE: 06/12/2011		



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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER						
							CUSTOM.: P.M.C.		NUMBER:4580/81				
00	06/12/2011	N.VITIELLO	PRIMA STESURA	01	15/01/2014 M.Magnani		TITLE: V2=ET200S KL31 INPUT KL31 E33						
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011				
											595	◀ ▶	600



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587.J →

→ 650.A

24E

X31
24E

KL31
24E

592.C →

→ 608.B

024

A4

AUX1

6

L+

7

M

A8

AUX1

2

L+

3

M

590.F

PMOUTKL31

KL31

POWER MODUL : TM-P15S23-A0 6ES7 138-4CA01-0AA0

SIEMENS

REVIEW SHEETS

00	06/12/2011	N.VITIELLO	PRIMA STESURA
REV.	DATE	SIGN	MODIFICATION

REVIEW PLAN

00	06/12/2011 M.MAGNANI
01	15/01/2014 M.Magnani
REV.	DATE/SIGN



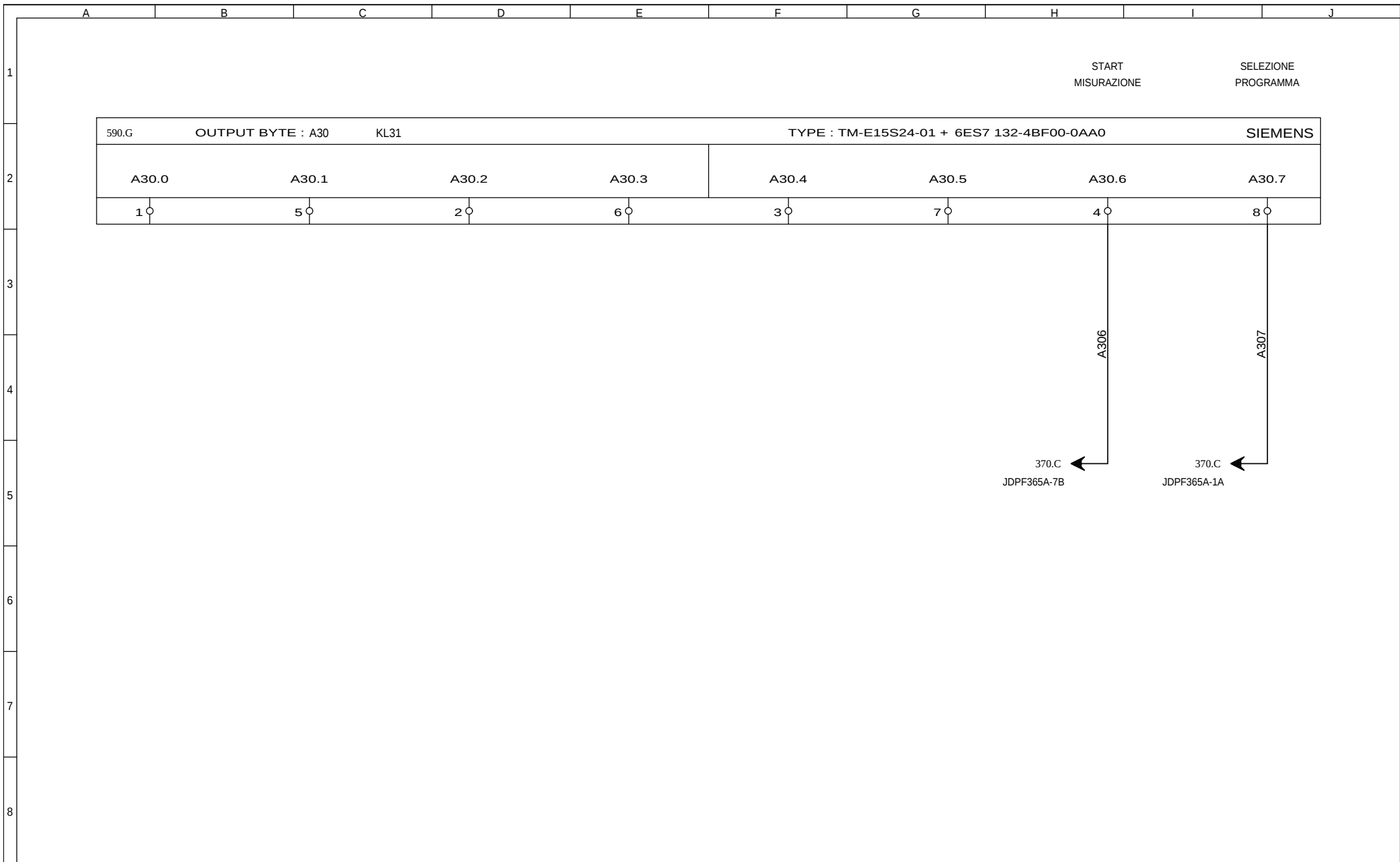
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WIRING DIAGRAM

MACHINE: TRF 50/3+DESTACKER	
CUSTOM.: P.M.C.	NUMBER:4580/81
TITLE: V2=ET200S KL31 POWER OUTPUT KL31	
DIS.: M.MAGNANI	DATE: 06/12/2011

SHEET 600

596 ◀ ▶ 601



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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: V2=ET200S KL31 OUTPUT KL31 A30				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011		

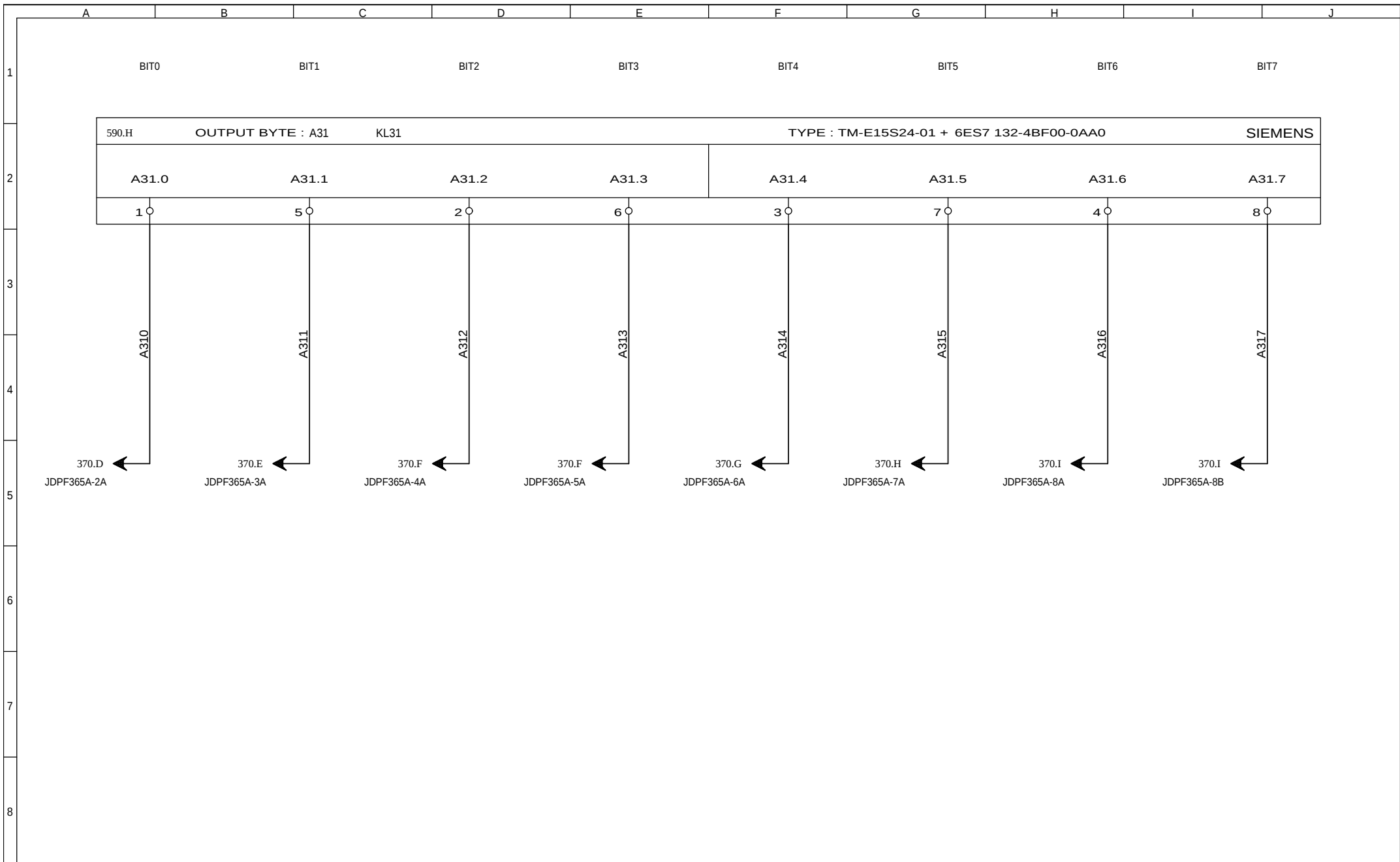
600

◀▶

602



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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81		
							TITLE: V2=ET200S KL31 OUTPUT KL31 A31				
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI		DATE: 06/12/2011		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN						



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575.B →

→ 660.A

24F

ØX31
24F

ØKL31
24F

600.C →

→ 615.B

024



2

L+

3

M

A4

AUX1

6

L+

7

M

A8

AUX1

590.H

PMEML31

KL31

POWER MODUL : TM-P15S23-A0 6ES7 138-4CA01-0AA0

SIEMENS

REVIEW SHEETS

REVIEW PLAN

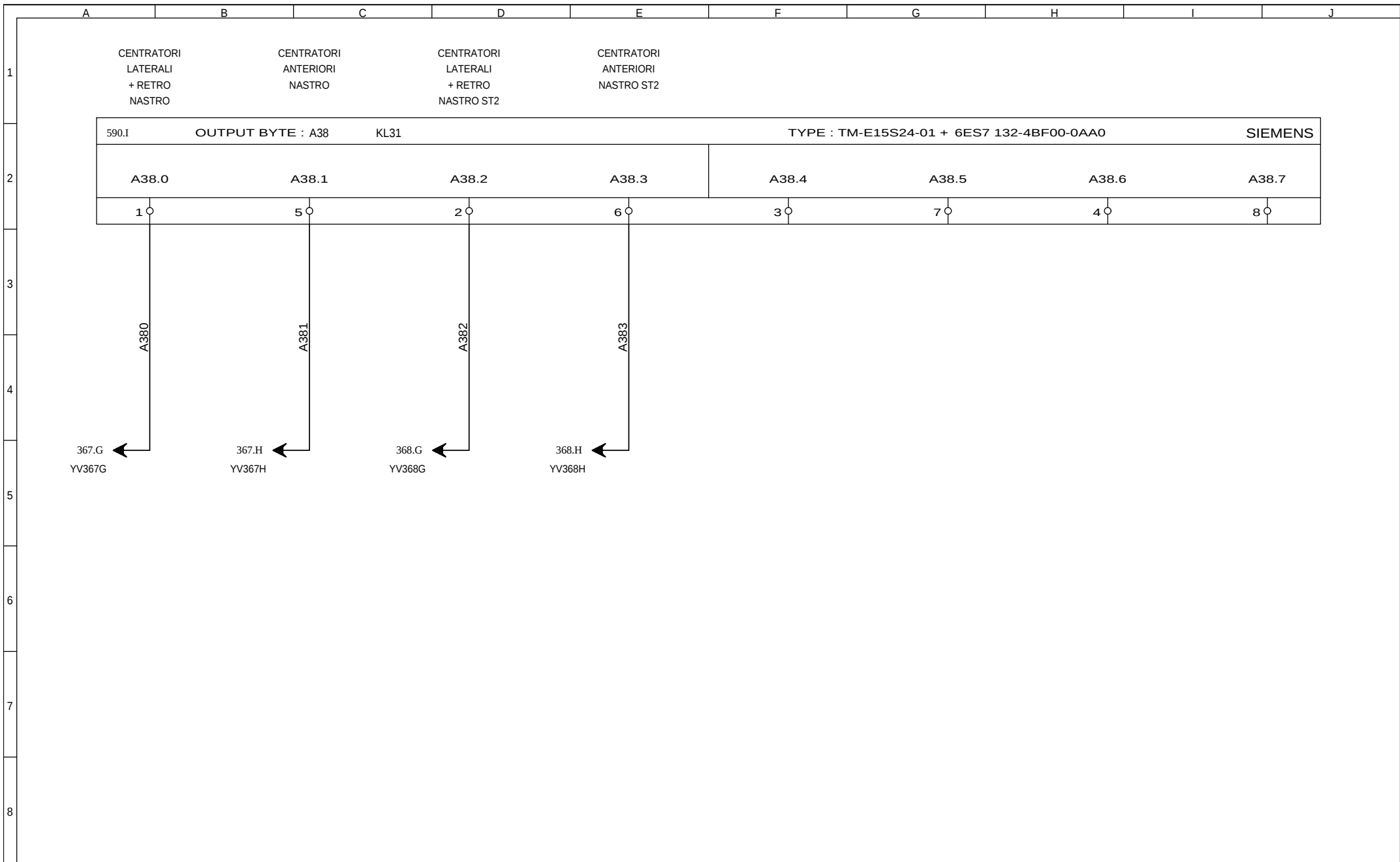
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				01	15/01/2014 M.Magnani
00	06/12/2011	N.VITIELLO	PRIMA STESURA	REV.	DATE/SIGN
REV.	DATE	SIGN	MODIFICATION		

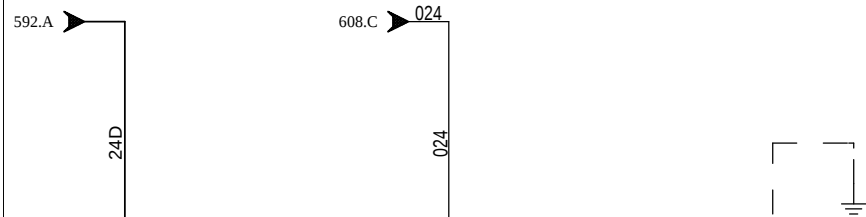


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WIRING DIAGRAM

MACHINE: TRF 50/3+DESTACKER		SHEET 608
CUSTOM.: P.M.C.	NUMBER: 4580/81	
TITLE: V2=ET200S KL31 POWER OUTPUTEM KL31		602 ◀ ▶ 609
DIS.: M.MAGNANI	DATE: 06/12/2011	



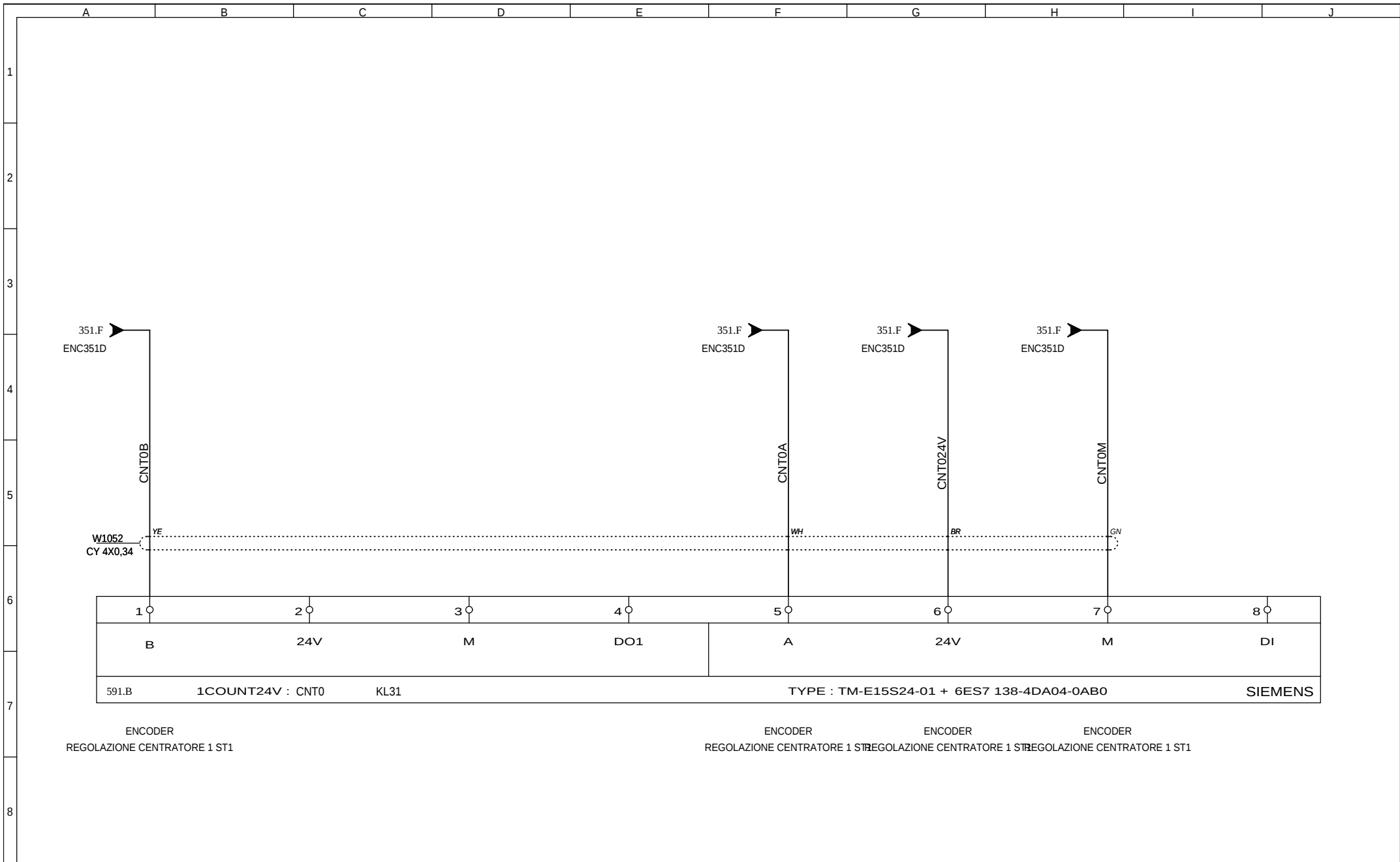


2	3	A4	6	7	A8	
L+	M	AUX1	L+	M	AUX1	
591.A	PMCNTKL31	KL31	POWER MODUL : TM-P15S23-A0 6ES7 138-4CA01-0AA0			SIEMENS

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET 615
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.	NUMBER:4580/81	609 ◀ ▶ 616	
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: V2=ET200S KL31 POWER COUNT KL31			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI			DATE: 06/12/2011



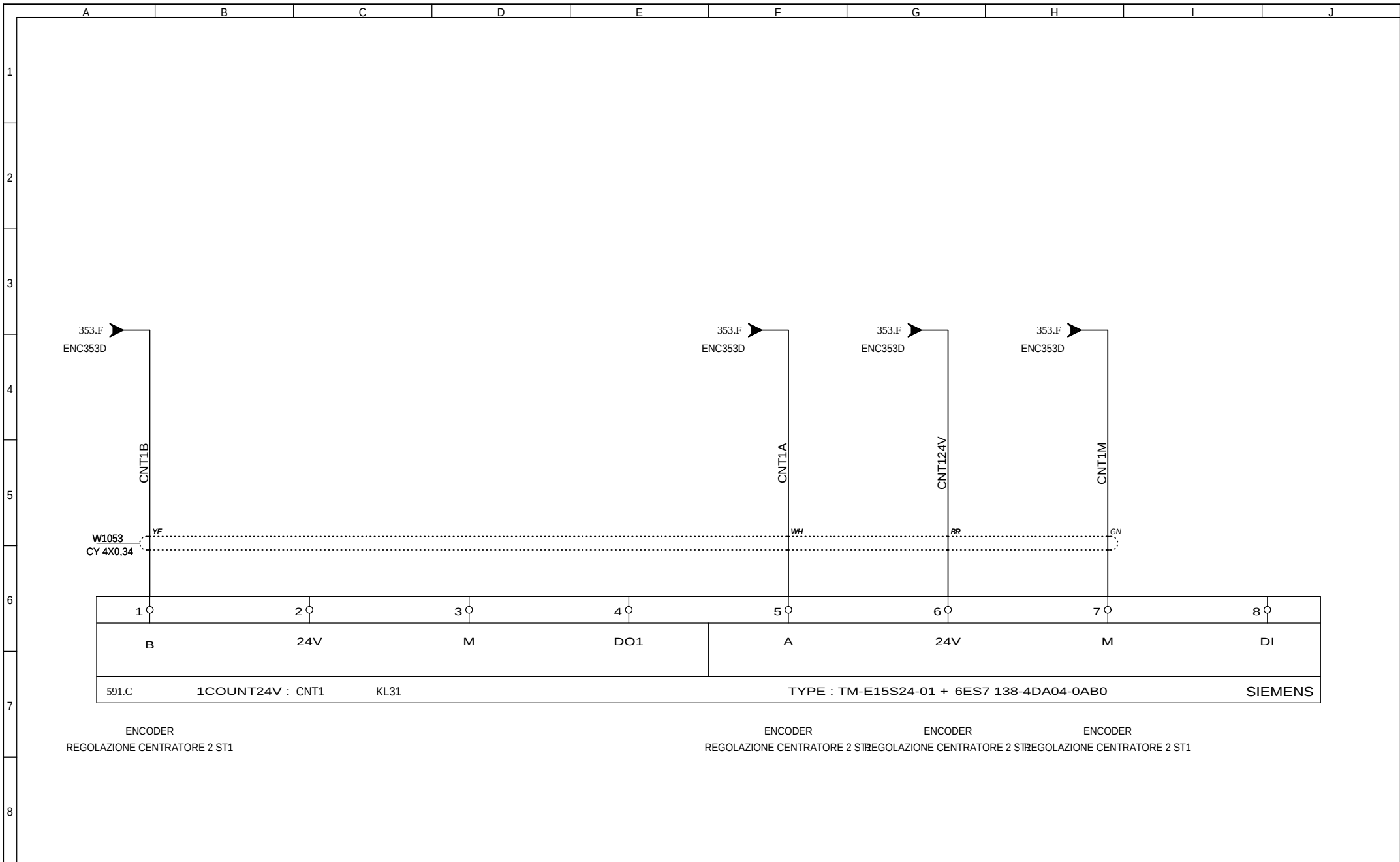
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81		
							TITLE: V2=ET200S KL31 1COUNT24v CNT0 KL31				
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI		DATE: 06/12/2011		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN						



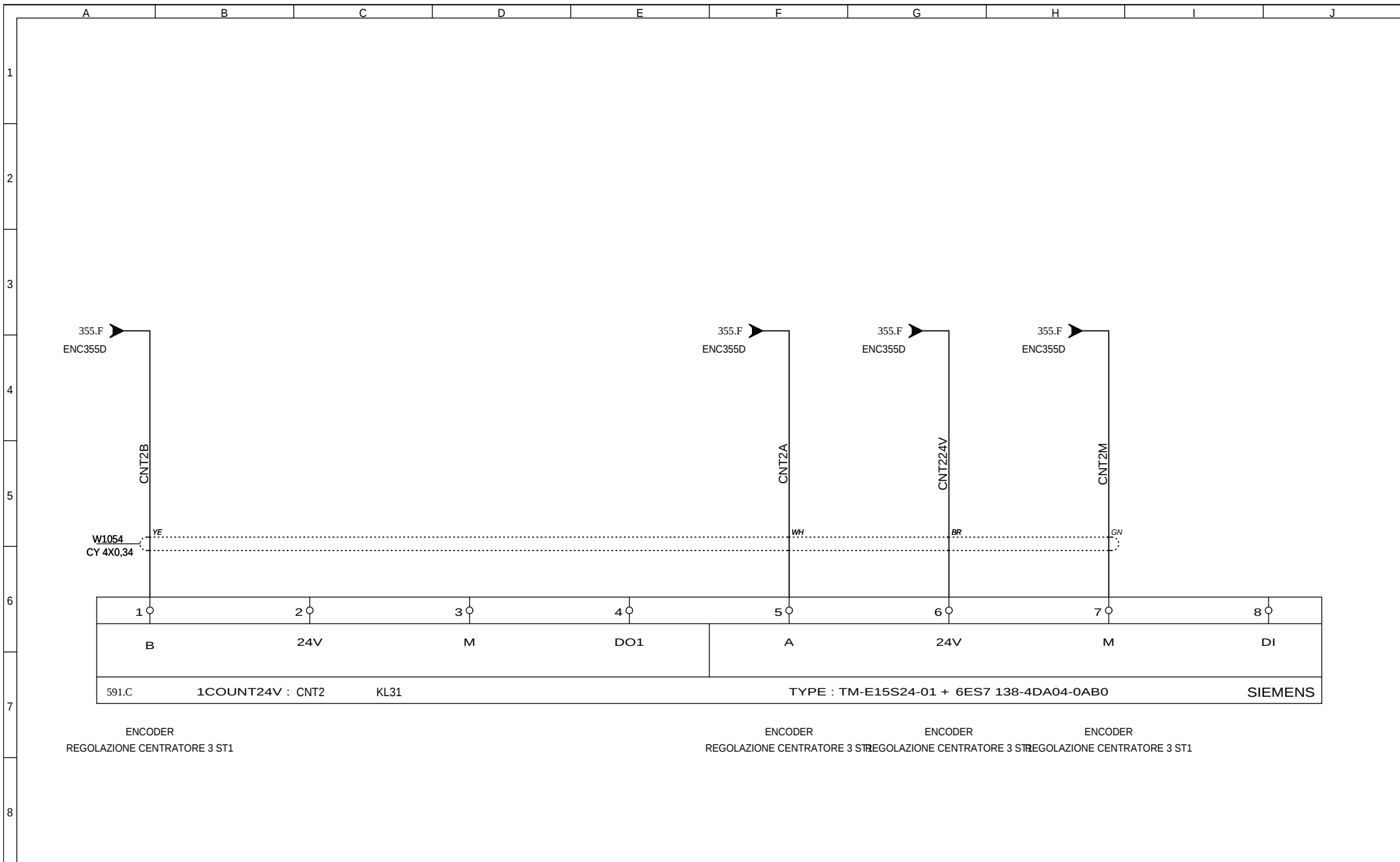
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
							CUSTOM.: P.M.C.		NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: V2=ET200S KL31 1COUNT24V CNT1 KL31				
00	06/12/2011	N.VITIELLO	PRIMA STESURA								
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011		
616 ◀ ▶ 618											



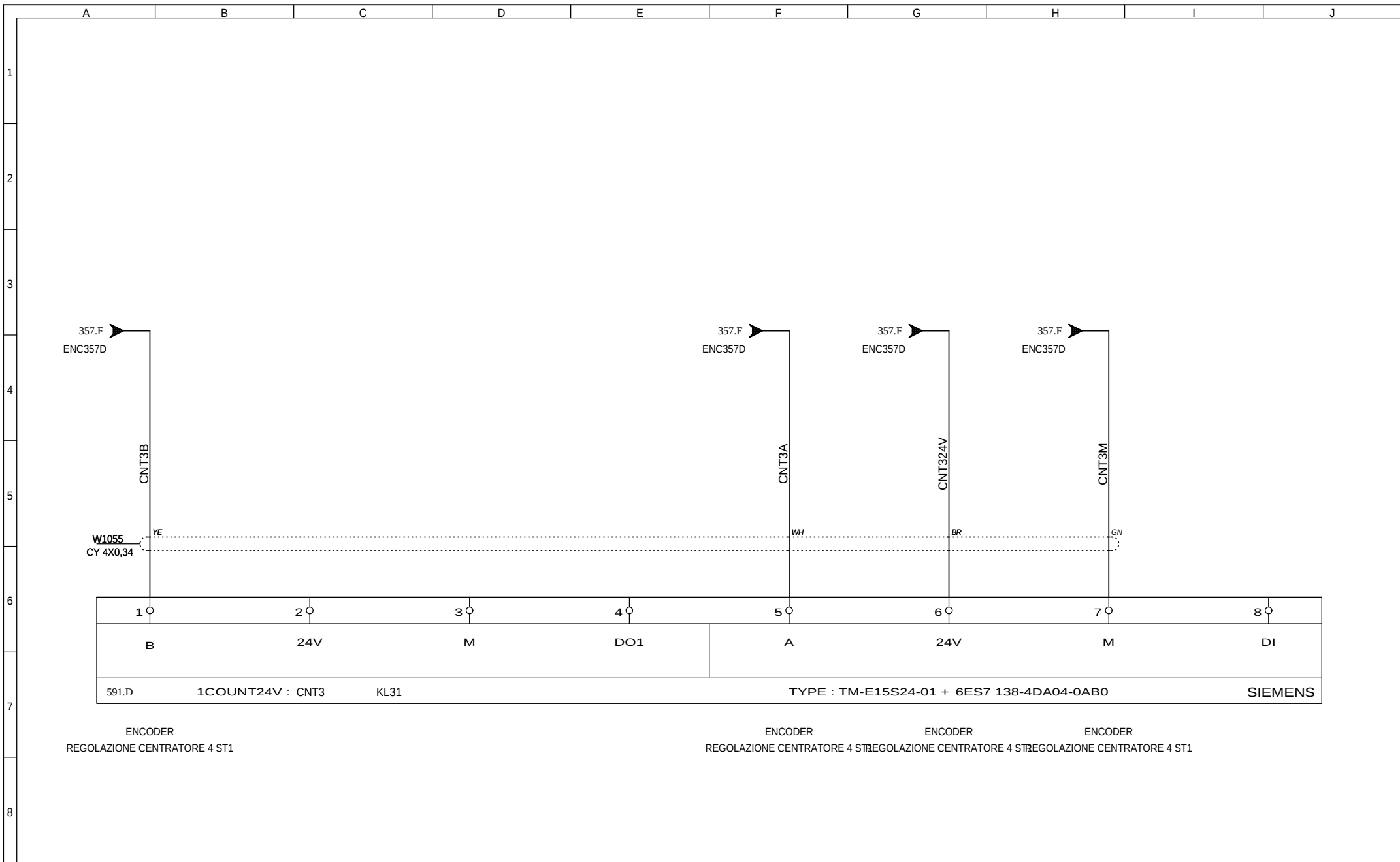
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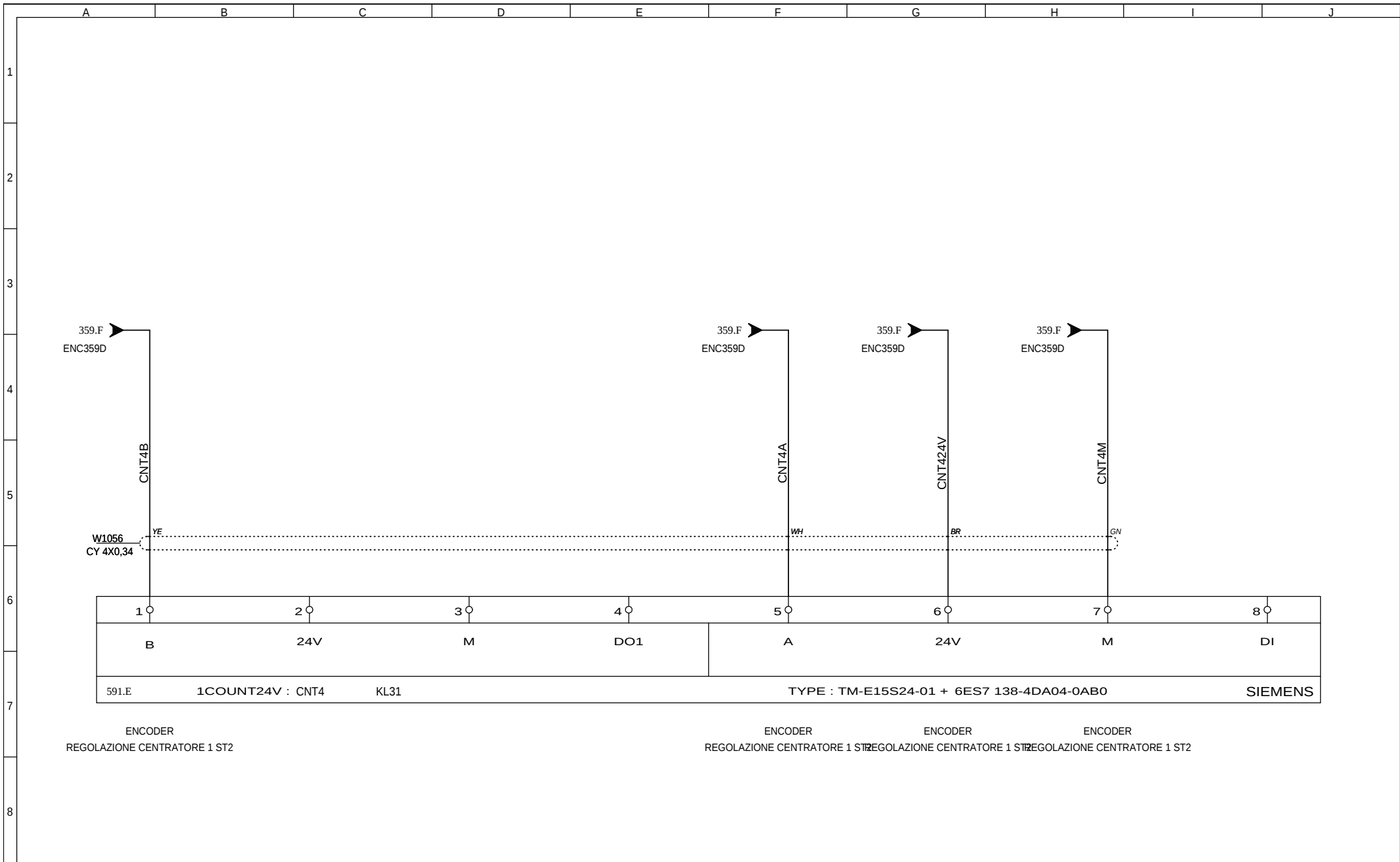
REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 Località Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM		SHEET	618
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: V2=ET200S KL31 1COUNT24V CNT2 KL31			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011		617 ◀ ▶ 619	



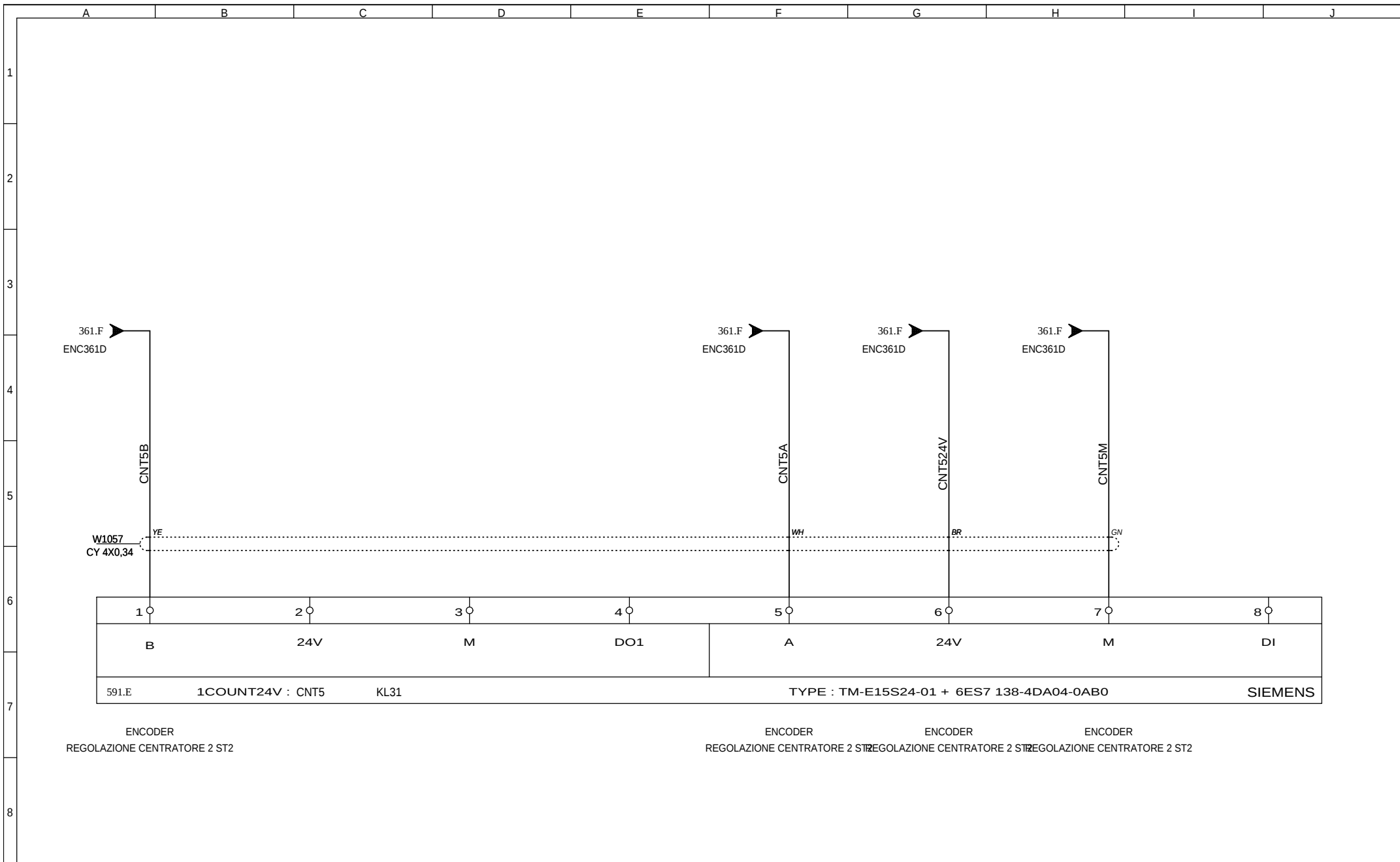
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				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: V2=ET200S KL31 1COUNT24V CNT3 KL31			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011		618 ◀ ▶ 620	



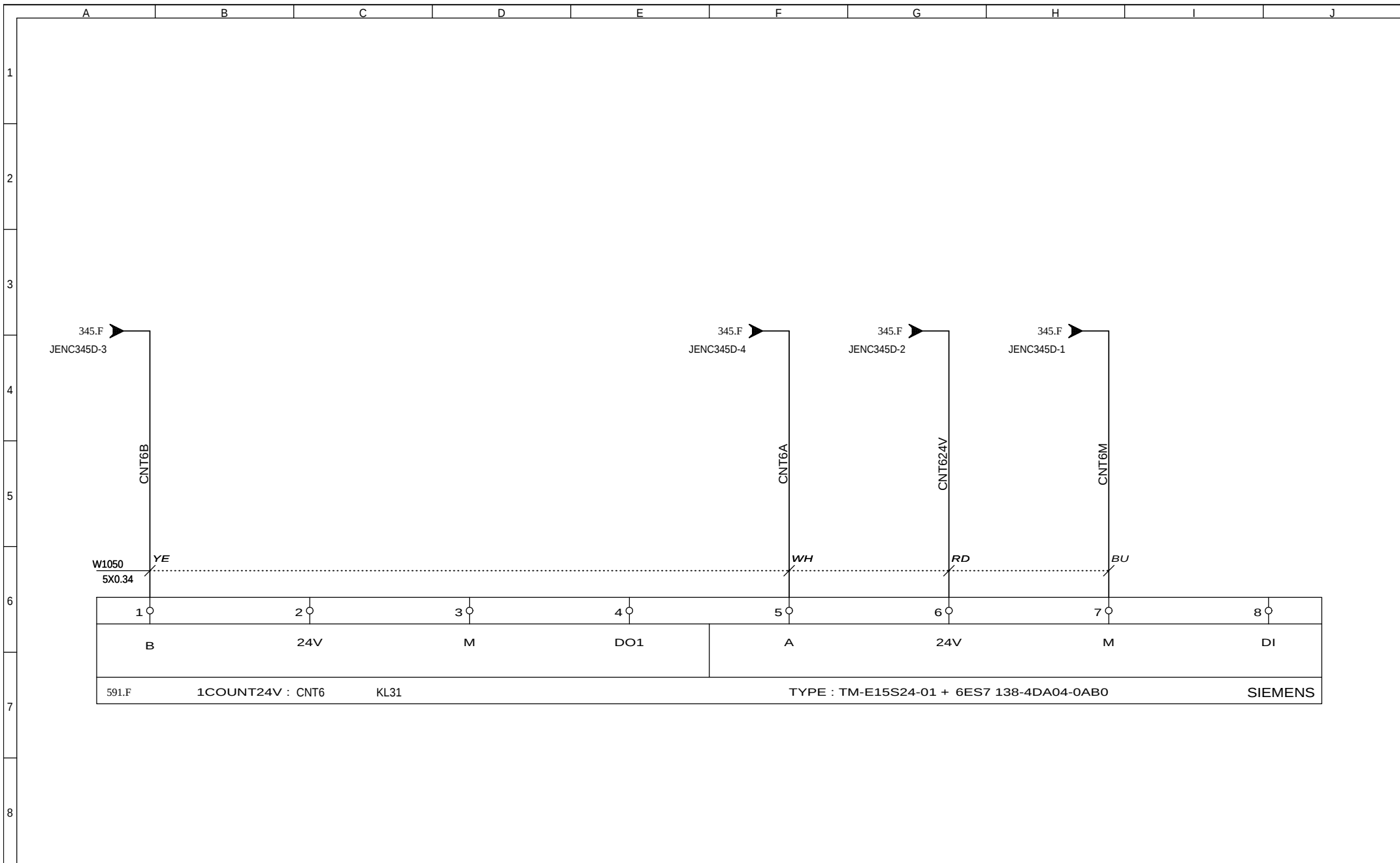
REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 Località Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM		SHEET 620
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00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: V2=ET200S KL31 1COUNT24V CNT4 KL31		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011		
								619 ◀ ▶ 621	



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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER		
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00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: V2=ET200S KL31 1COUNT24V CNT5 KL31		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011		620 ◀ ▶ 622



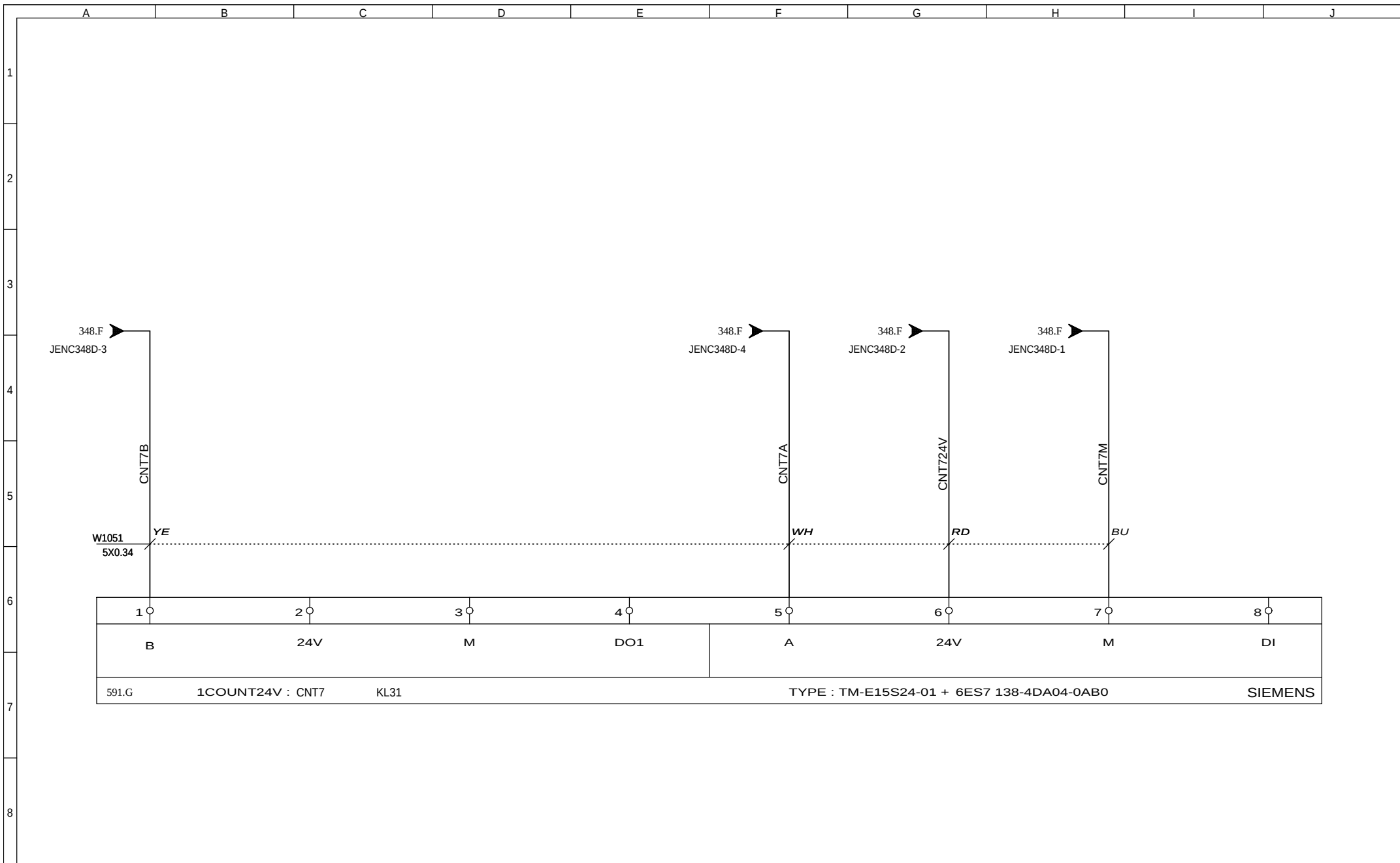
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00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: V2=ET200S KL31 1COUNT24V CNT6 KL31			
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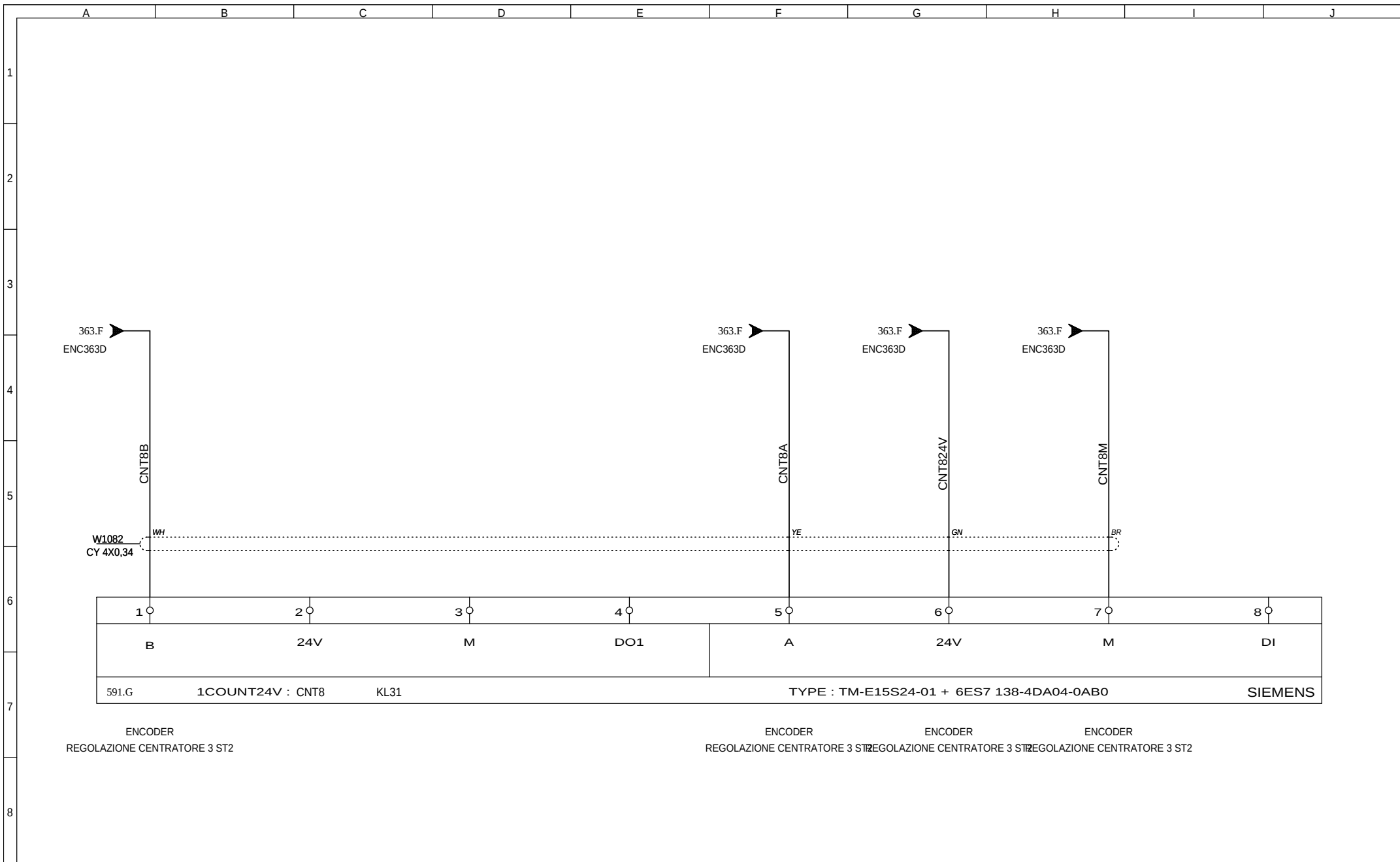
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							TITLE: V2=ET200S KL31 1COUNT24V CNT7 KL31			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI DATE: 06/12/2011		622 ◀ ▶ 624	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					



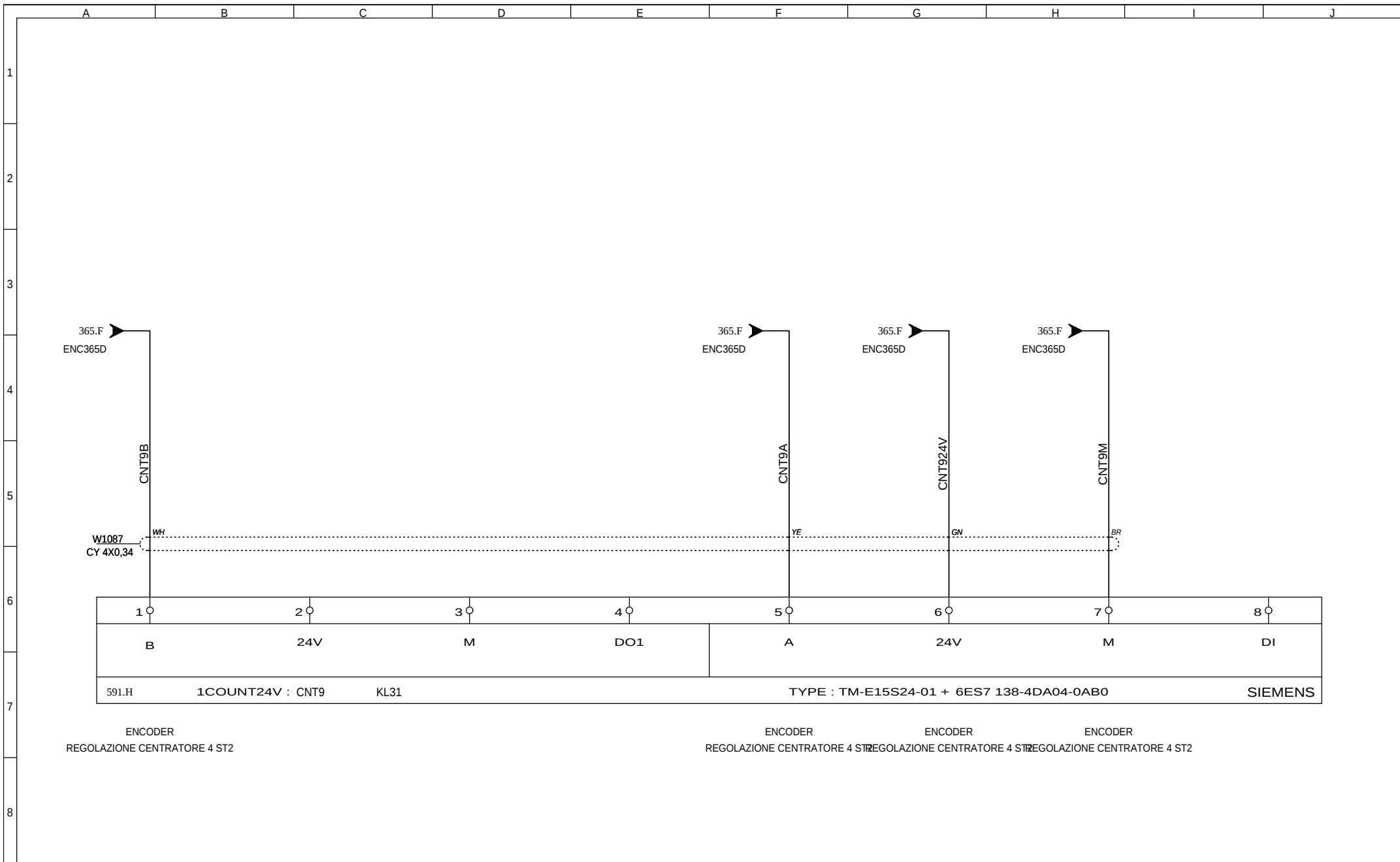
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							CUSTOM.: P.M.C.	NUMBER:4580/81		
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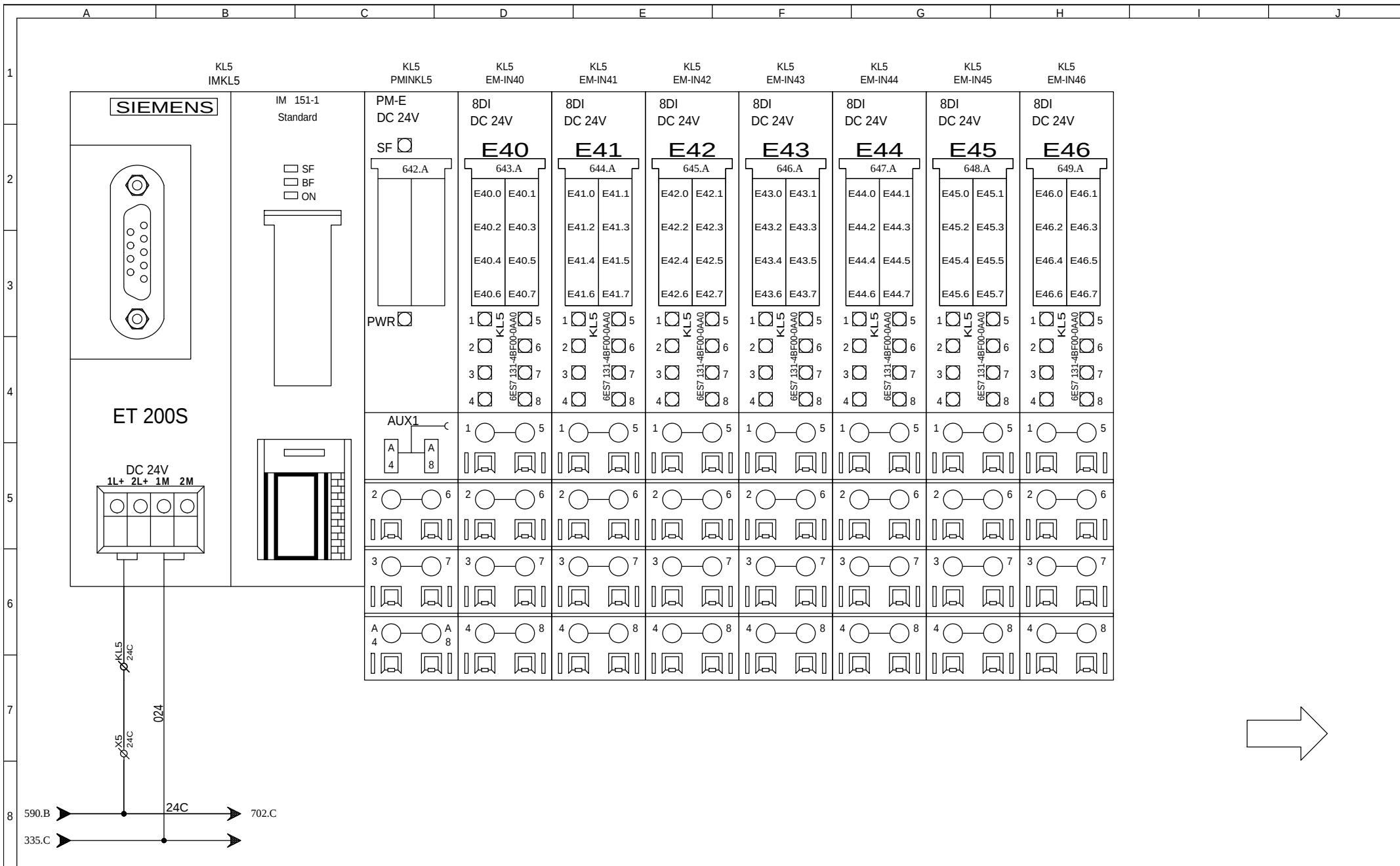
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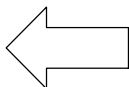
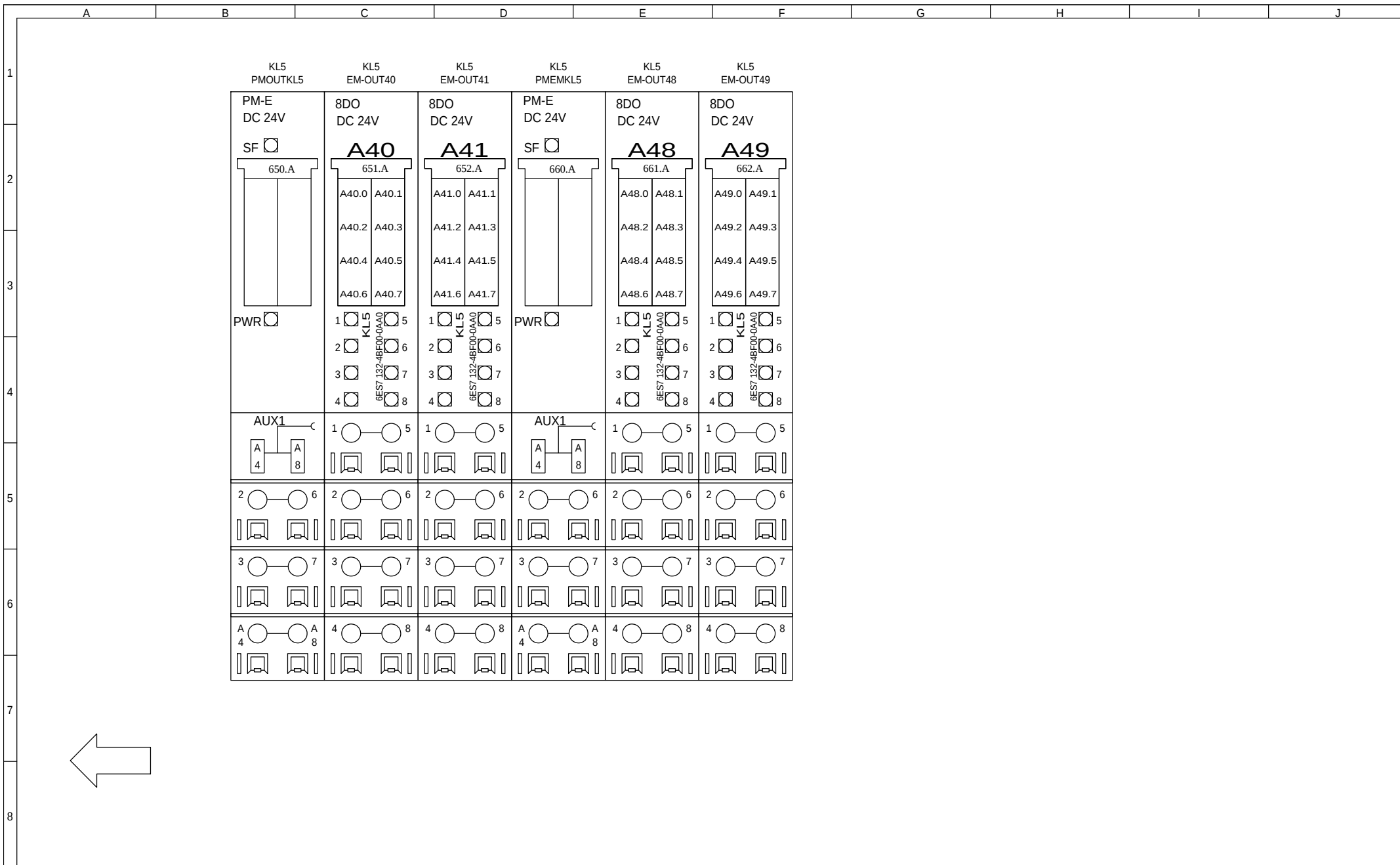


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							CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: V3=ET200S KL5 SINOTTICO KL5			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	
									640 ◀▶ 641	

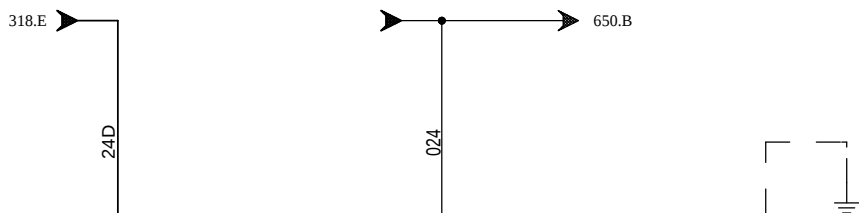
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	641
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				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	V3=ET200S KL5 SINOTTICO KL5		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011



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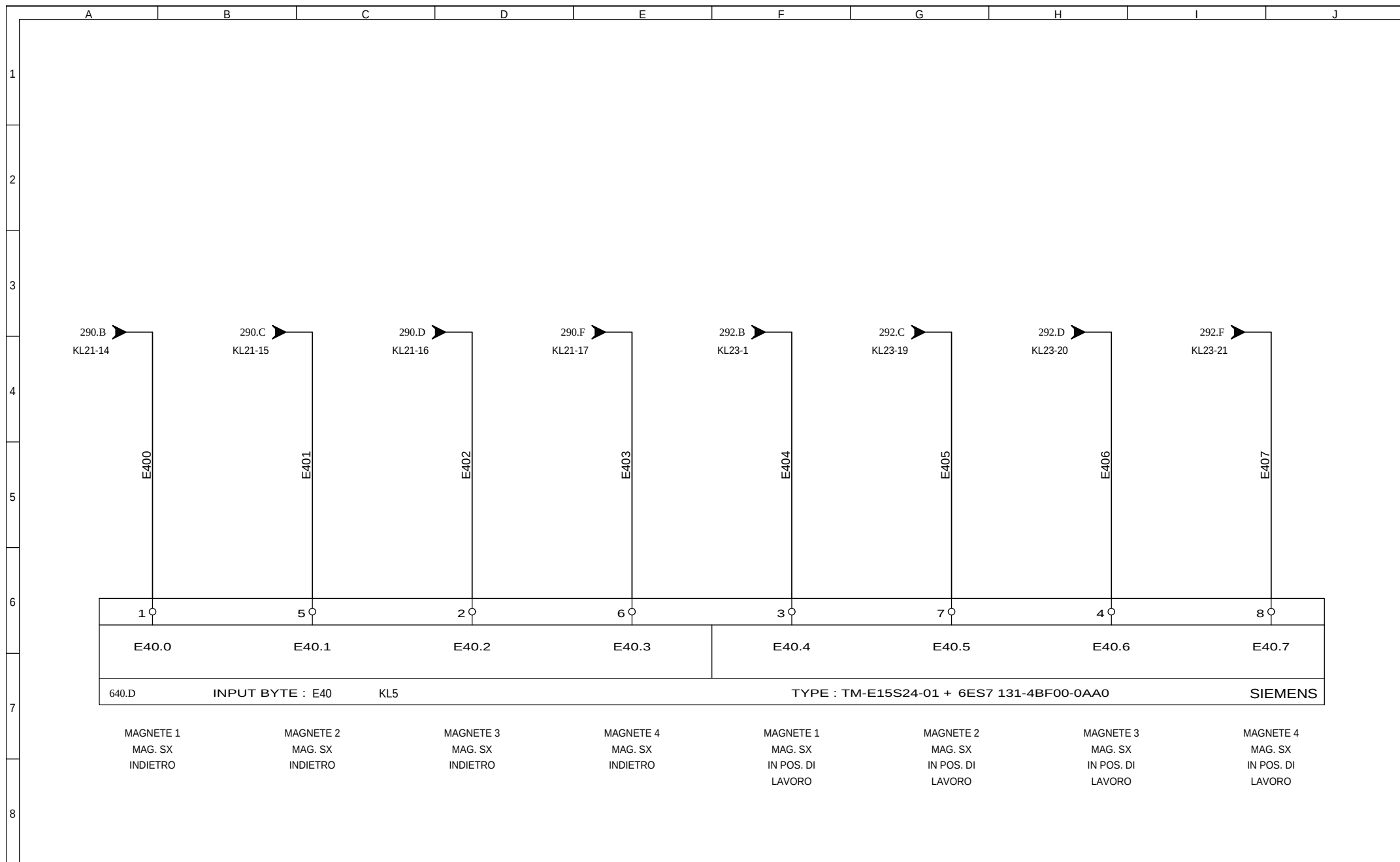


2	3	A4	6	7	A8
L+	M	AUX1	L+	M	AUX1
640.C	PMINKL5	KL5	POWER MODUL : TM-P15S23-A0 6ES7 138-4CA01-0AA0		SIEMENS

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET 642
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				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C.	NUMBER:4580/81
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	V3=ET200S KL5 POWER INPUT KL5	641 ◀ ▶ 643
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE: 06/12/2011



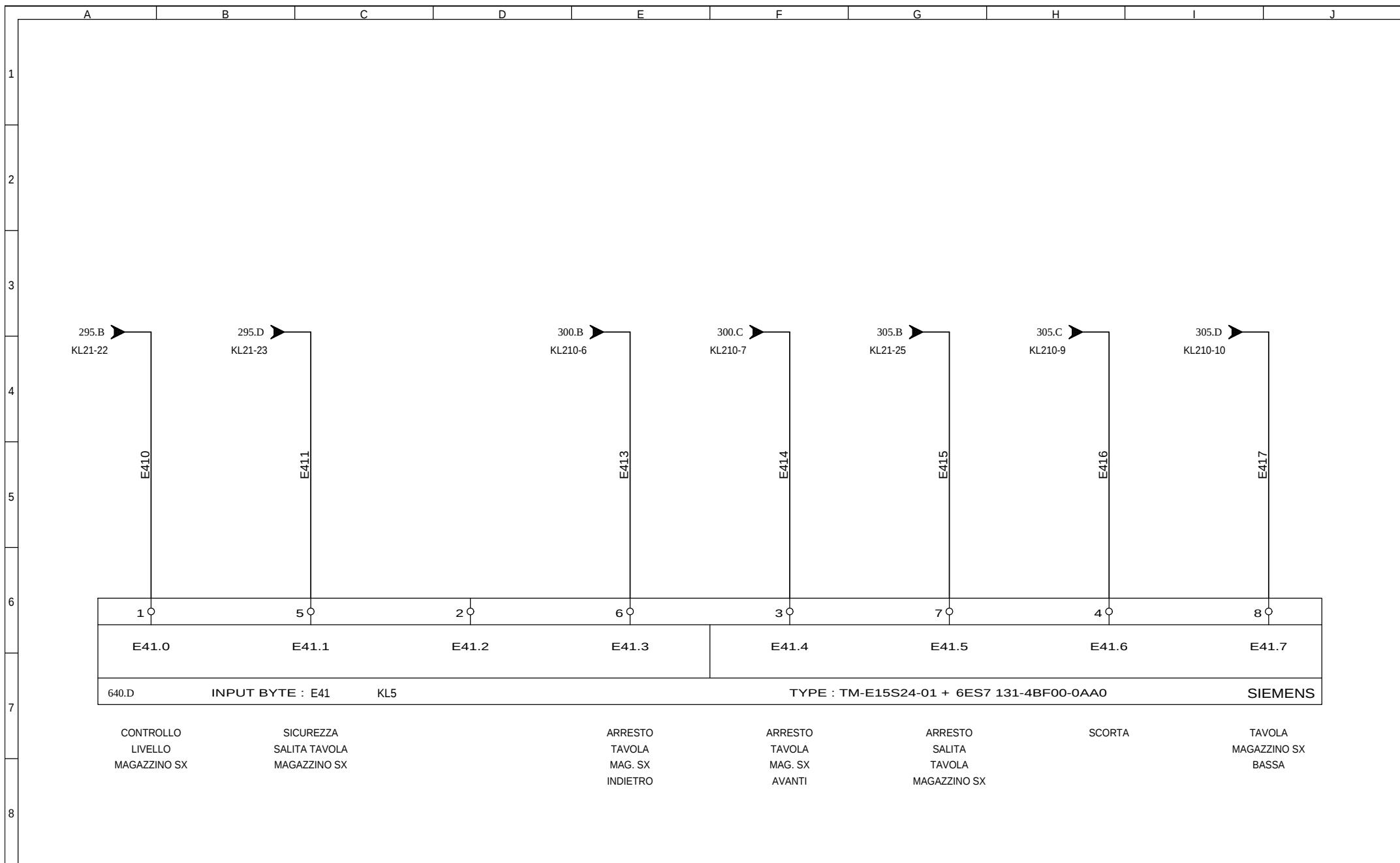
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							CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: V3=ET200S KL5 INPUT KL5 E40			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
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									642 ◀ ▶ 644	



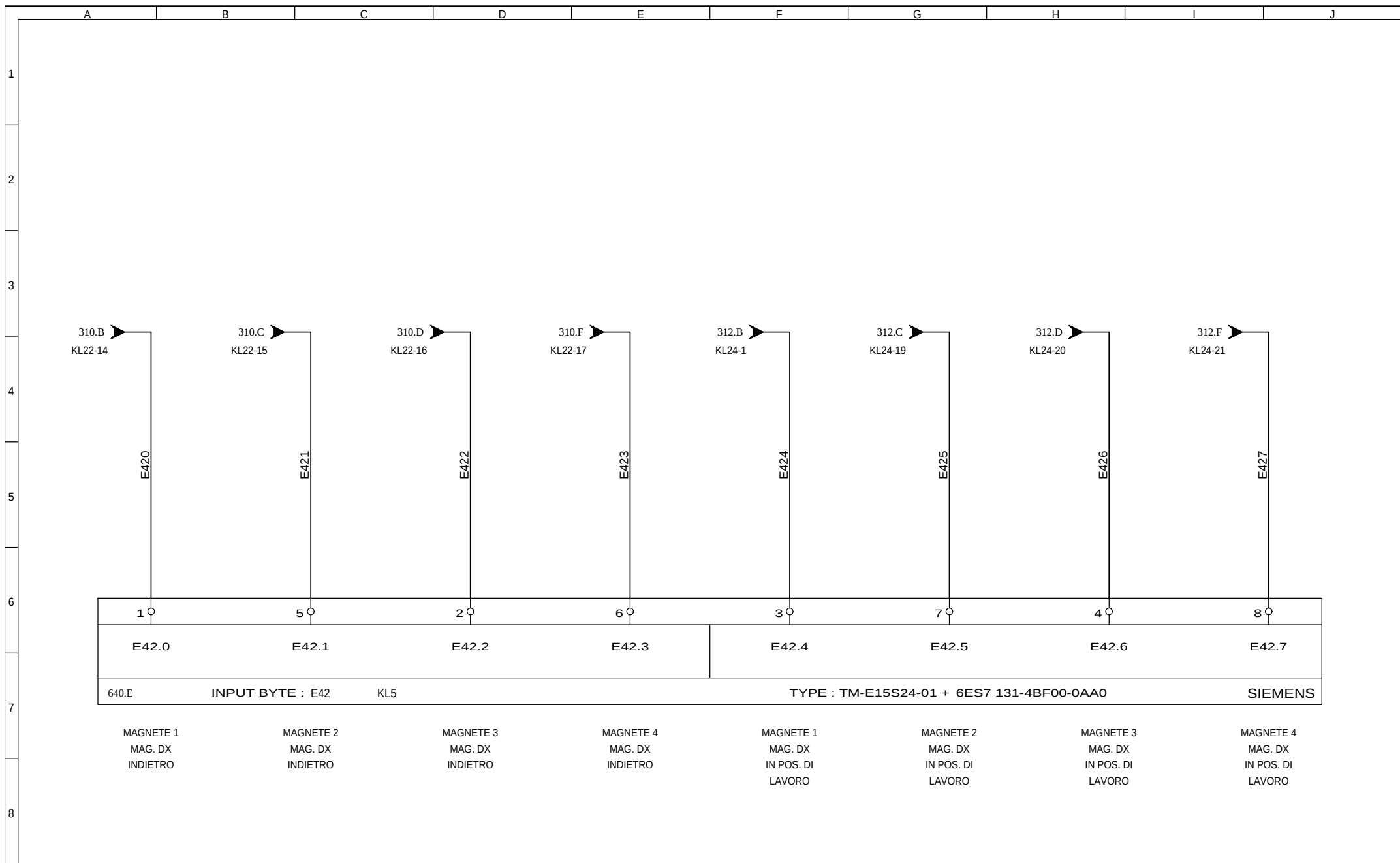
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							CUSTOM.: P.M.C.		NUMBER:4580/81				
				01	15/01/2014 M.Magnani		TITLE: V3=ET200S KL5 INPUT KL5 E41						
00	06/12/2011	N.VITIELLO	PRIMA STESURA										
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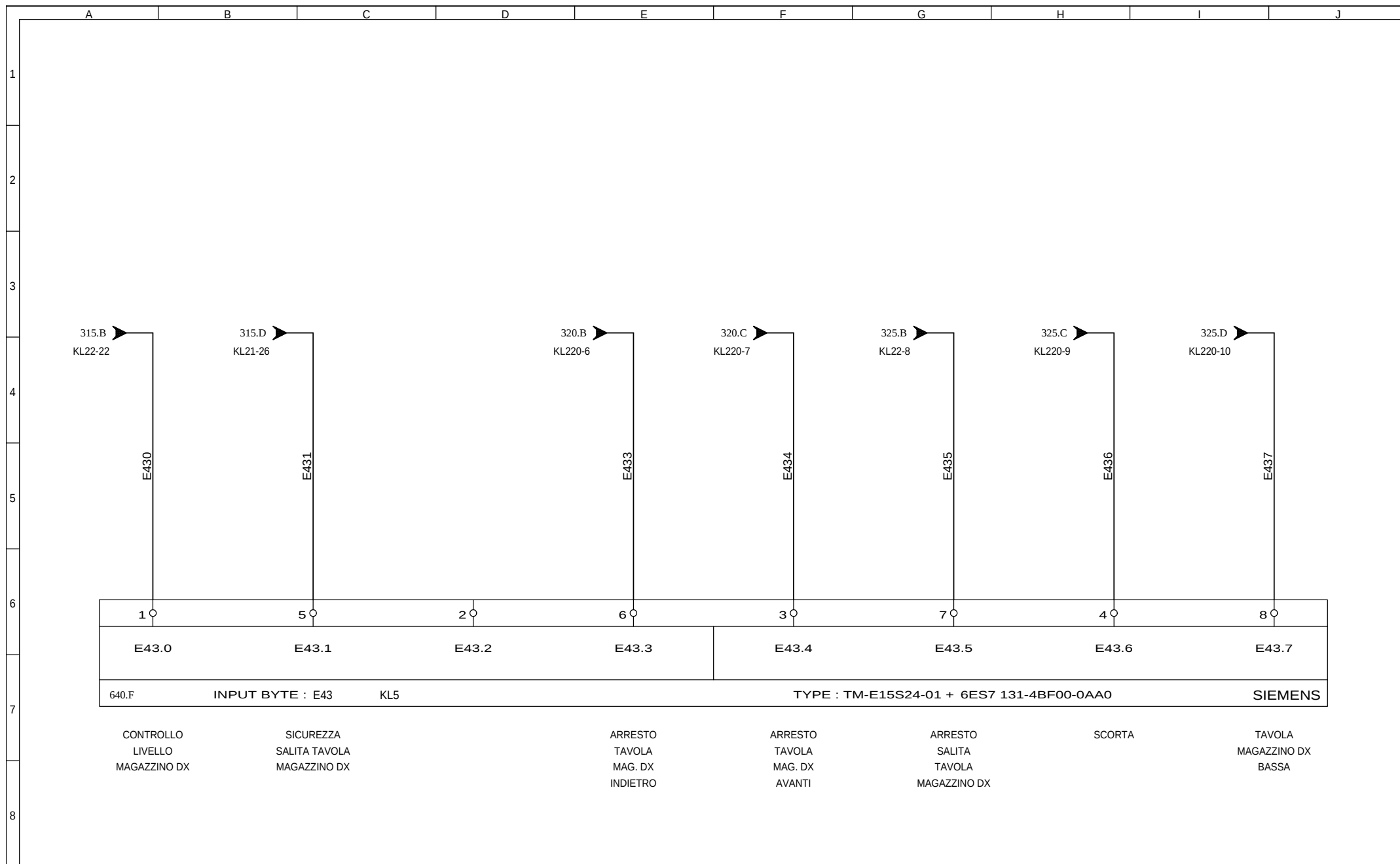
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER						
							CUSTOM.: P.M.C.		NUMBER:4580/81				
				01	15/01/2014 M.Magnani		TITLE: V3=ET200S KL5 INPUT KL5 E42						
00	06/12/2011	N.VITIELLO	PRIMA STESURA										
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011				
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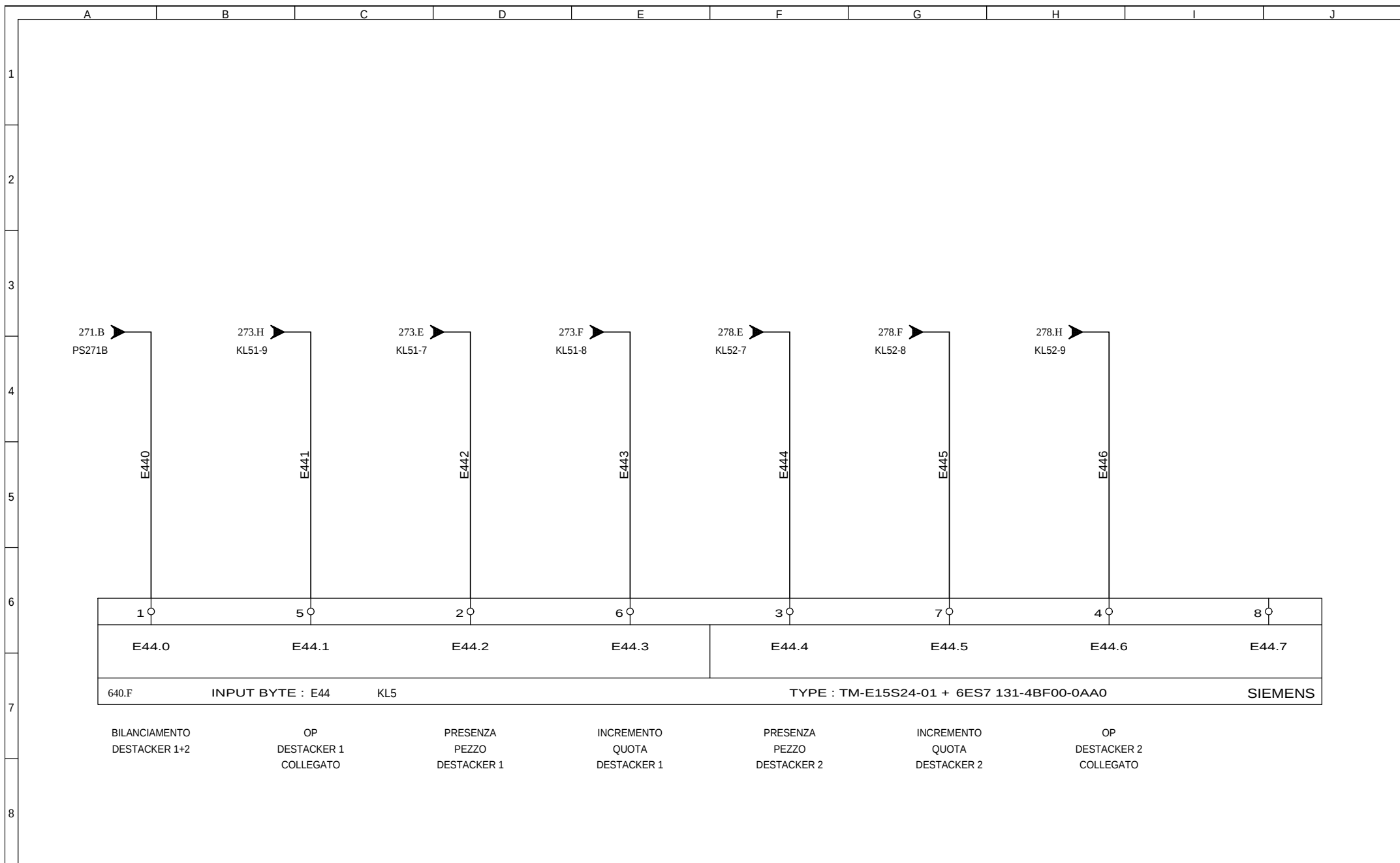
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							CUSTOM.: P.M.C. NUMBER:4580/81			
				01	15/01/2014 M.Magnani		TITLE: V3=ET200S KL5 INPUT KL5 E43			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011	645 ◀▶ 647	



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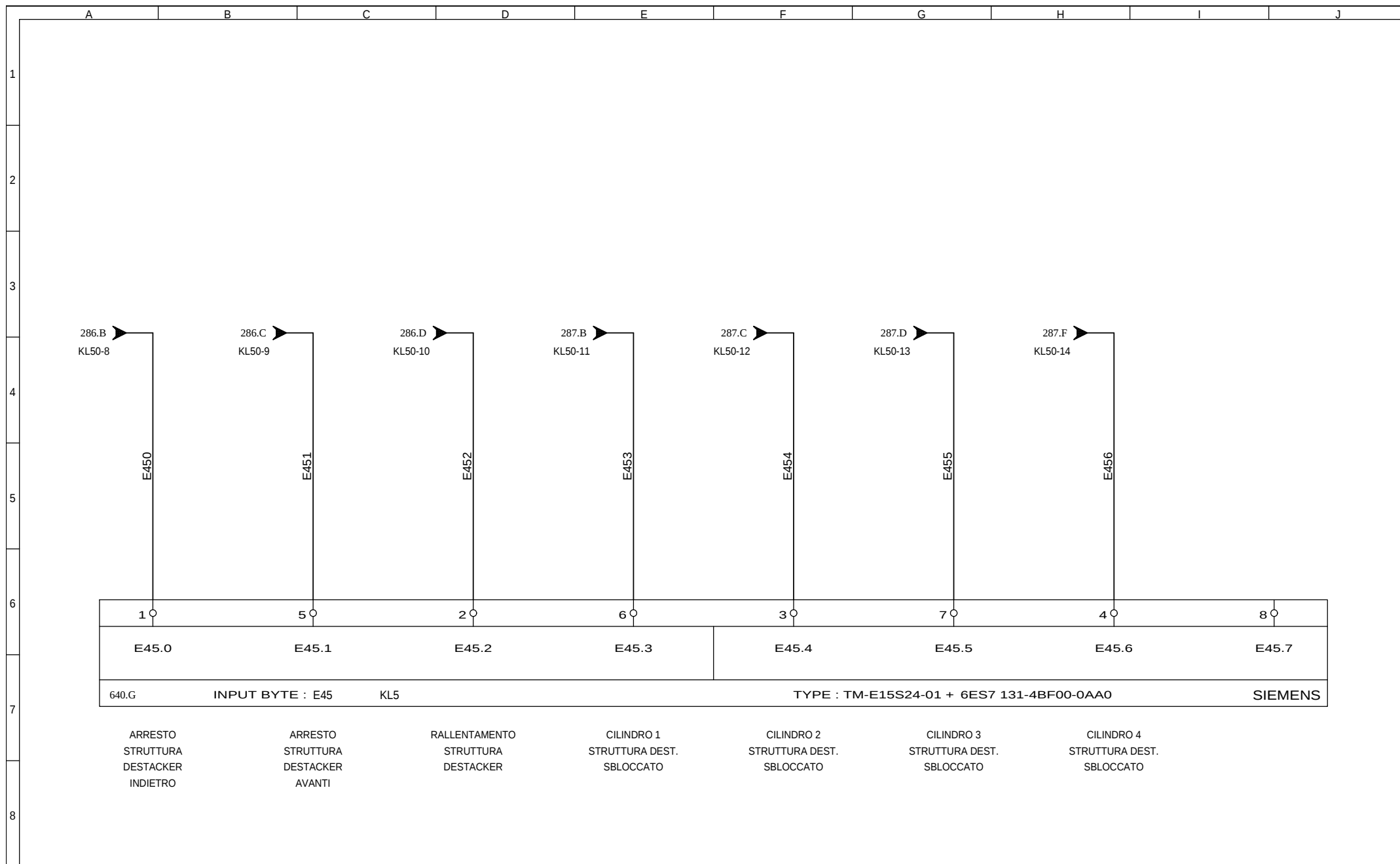


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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81		
							TITLE: V3=ET200S KL5 INPUT KL5 E44				
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI		DATE: 06/12/2011		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN						

646 ◀ ▶ 648



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							CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani		TITLE: V3=ET200S KL5 INPUT KL5 E45			
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					

647

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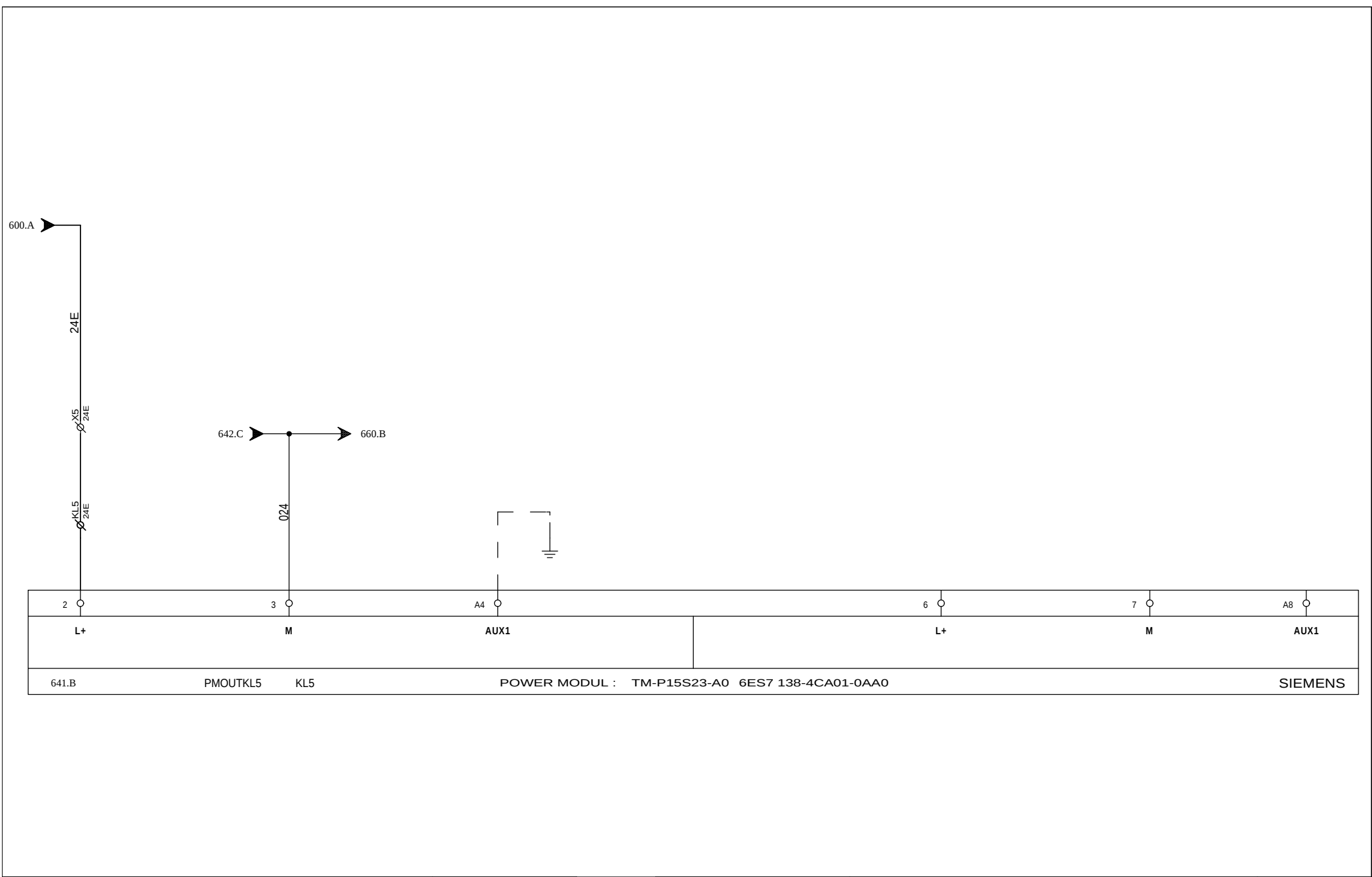
649



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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
							CUSTOM.: P.M.C.	NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA	01	15/01/2014 M.Magnani		TITLE: V3=ET200S KL5 INPUT KL5 E46				
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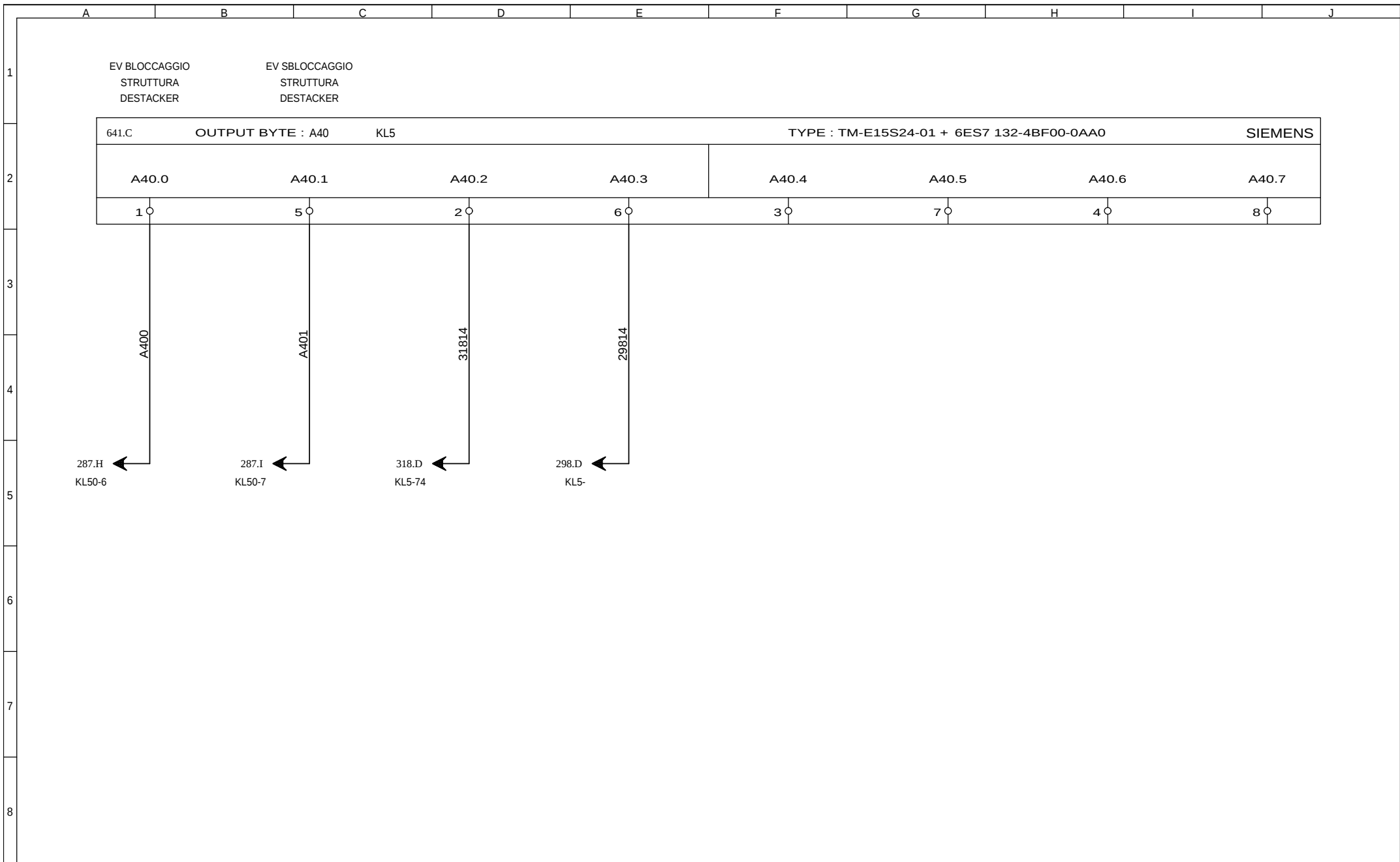


REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET 650
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REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE: 06/12/2011

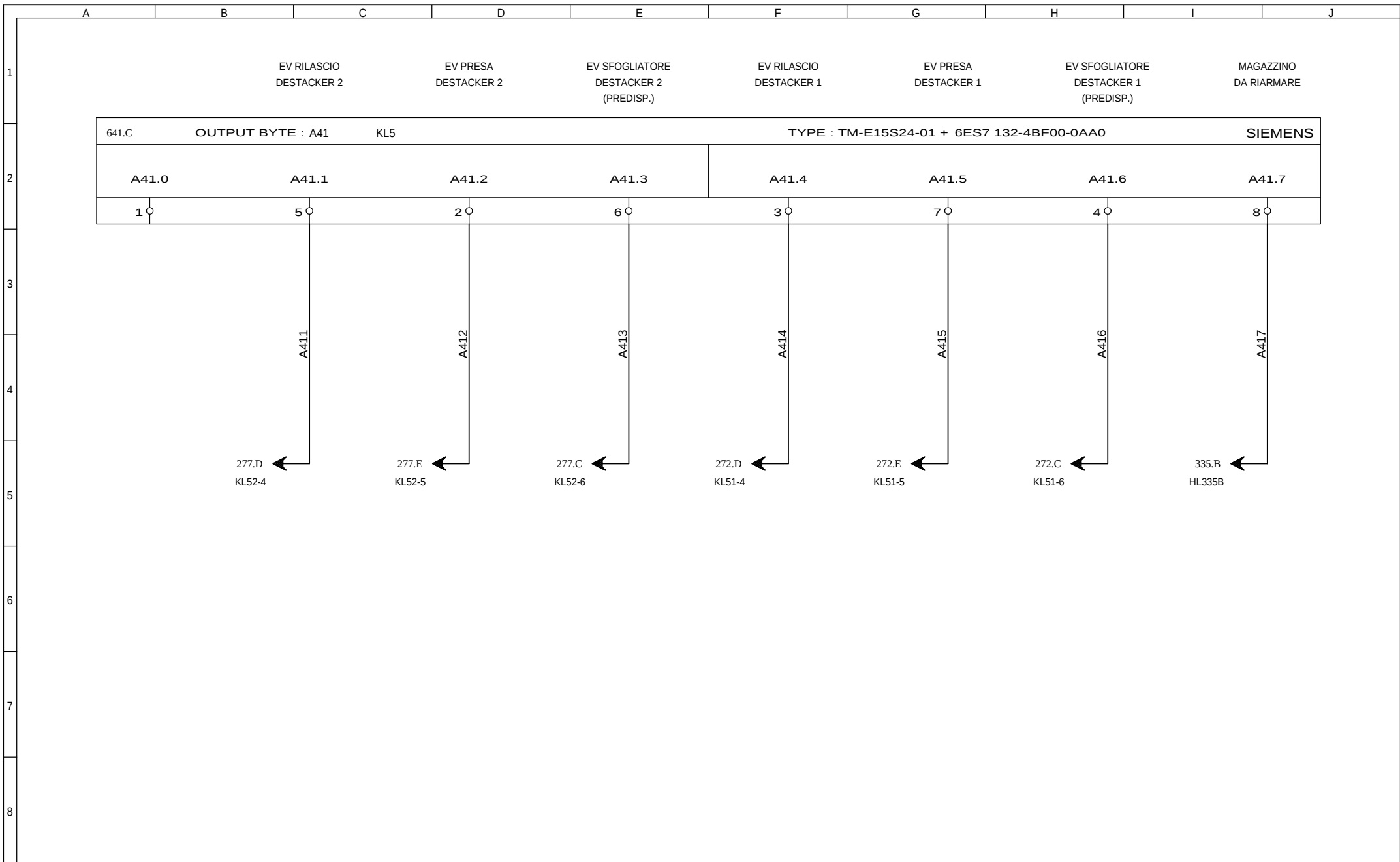


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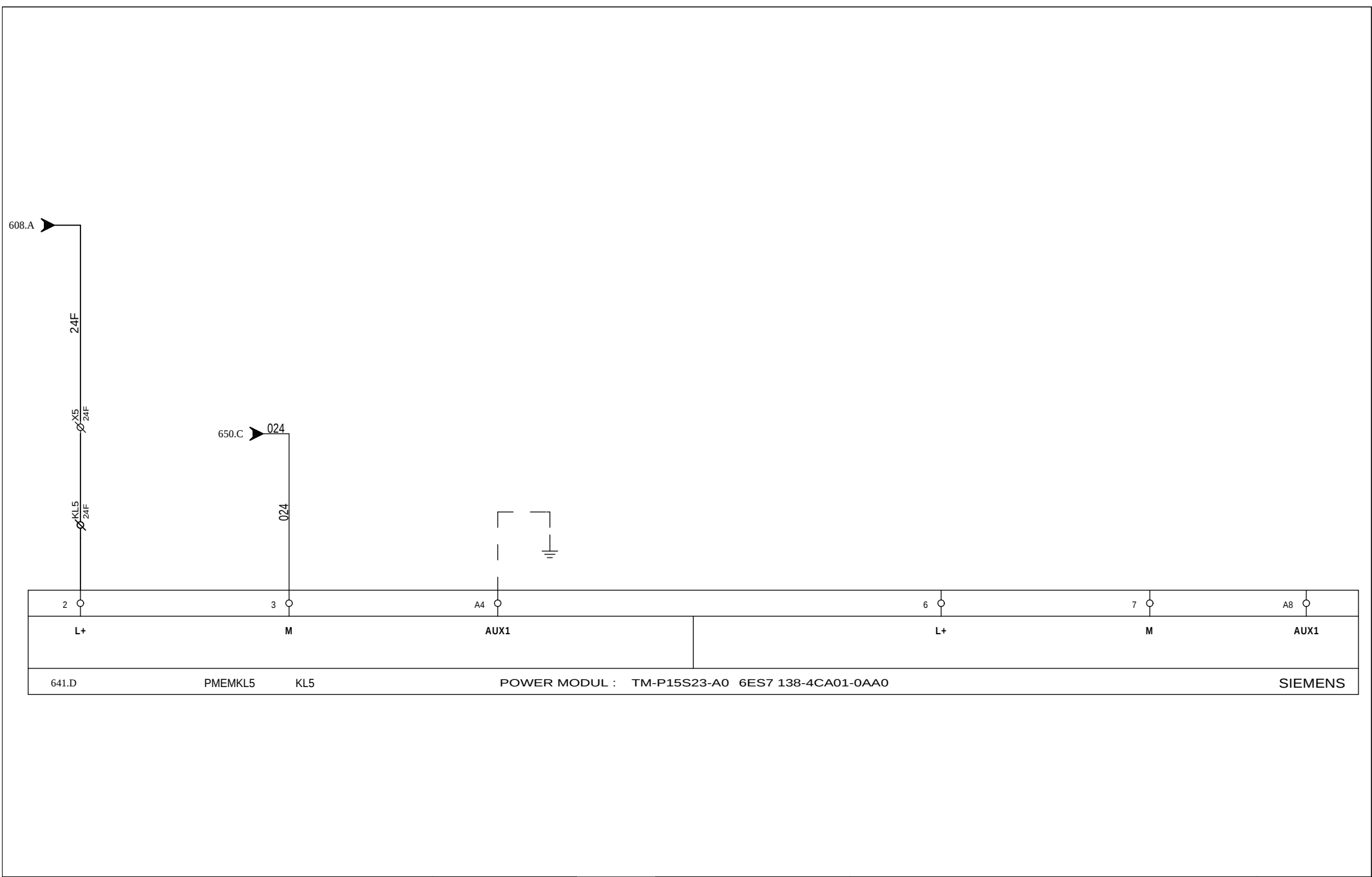
DIS.:	M.MAGNANI	DATE:	06/12/2011
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
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REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011			
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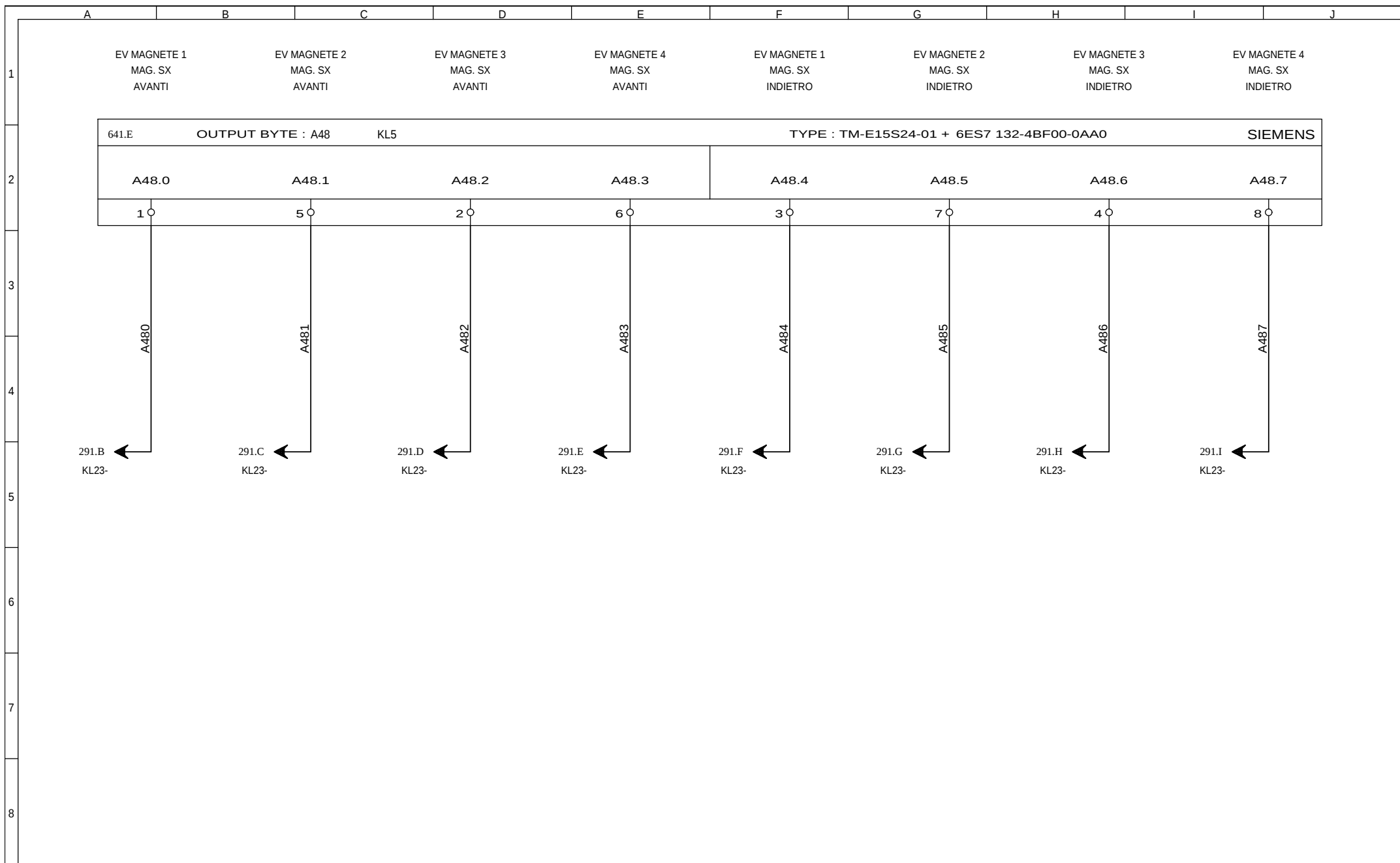
REVIEW SHEETS				REVIEW PLAN		NORDA Via Case Sparse, 103 Località Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM		SHEET	652
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							CUSTOM.: P.M.C.	NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: V3=ET200S KL5 OUTPUT KL5 A41			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI	DATE: 06/12/2011		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN				651 ◀ ▶ 660	



REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET 660
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				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.	NUMBER:4580/81	
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: V3=ET200S KL5 POWER OUTPUTEM KL5		652 ◀ ▶ 661
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI	DATE: 06/12/2011	



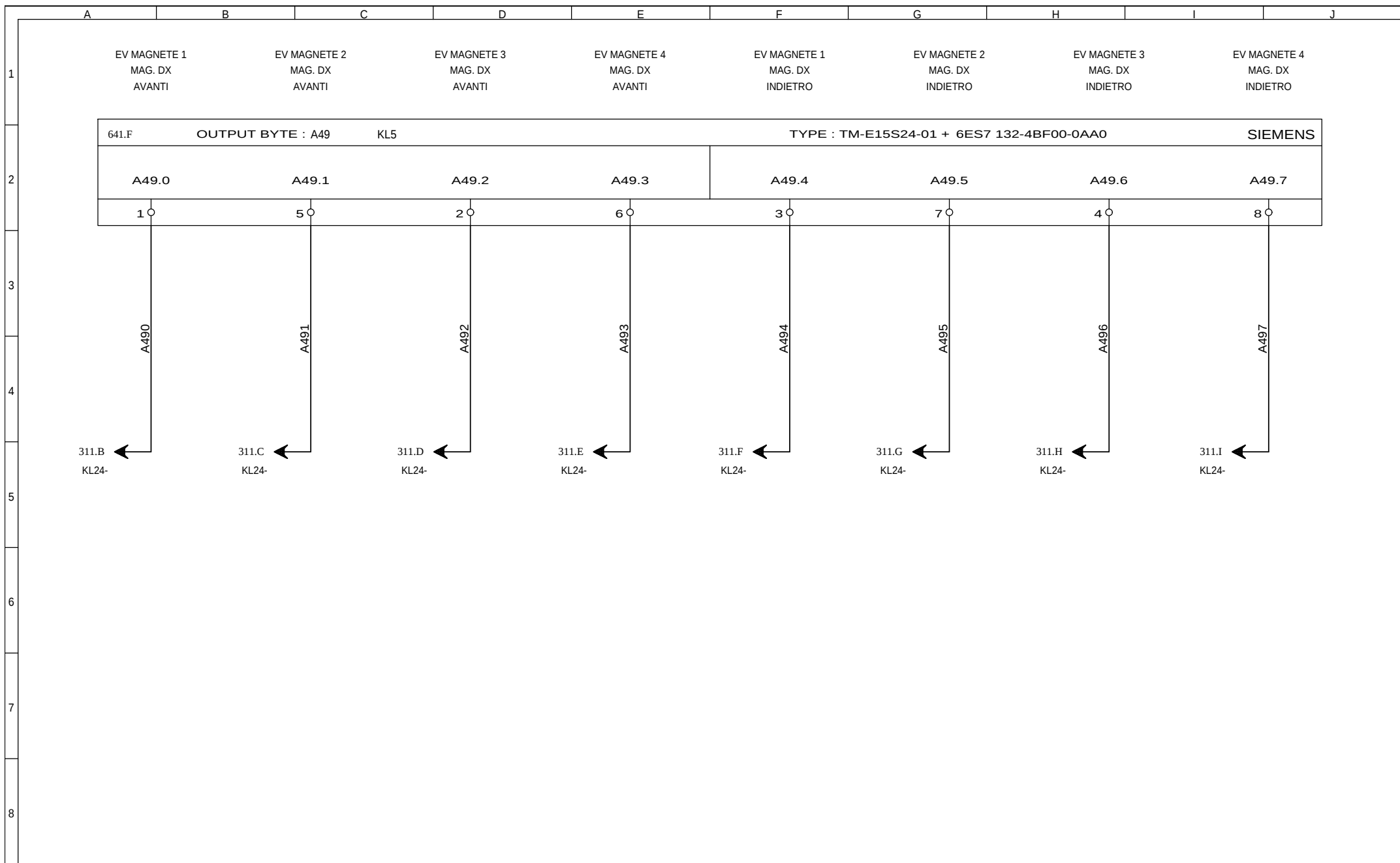
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25124 Brescia - Italy
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81	 660 ◀ ▶ 662
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: V3=ET200S KL5 OUTPUT KL5 A48			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	



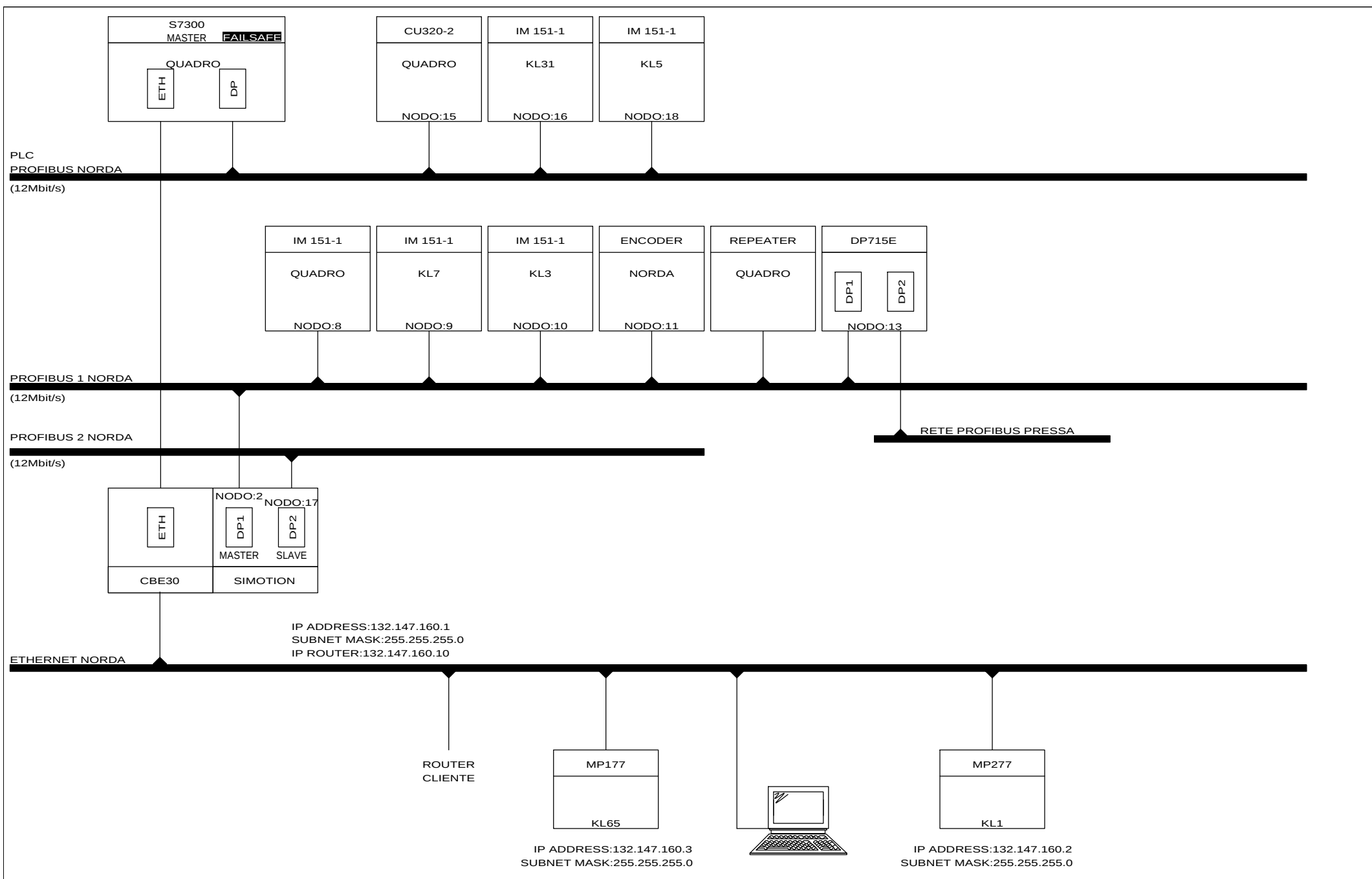
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				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81	661 ◀ ▶ 662
							TITLE: V3=ET200S KL5 OUTPUT KL5 A49			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI		DATE: 06/12/2011	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					

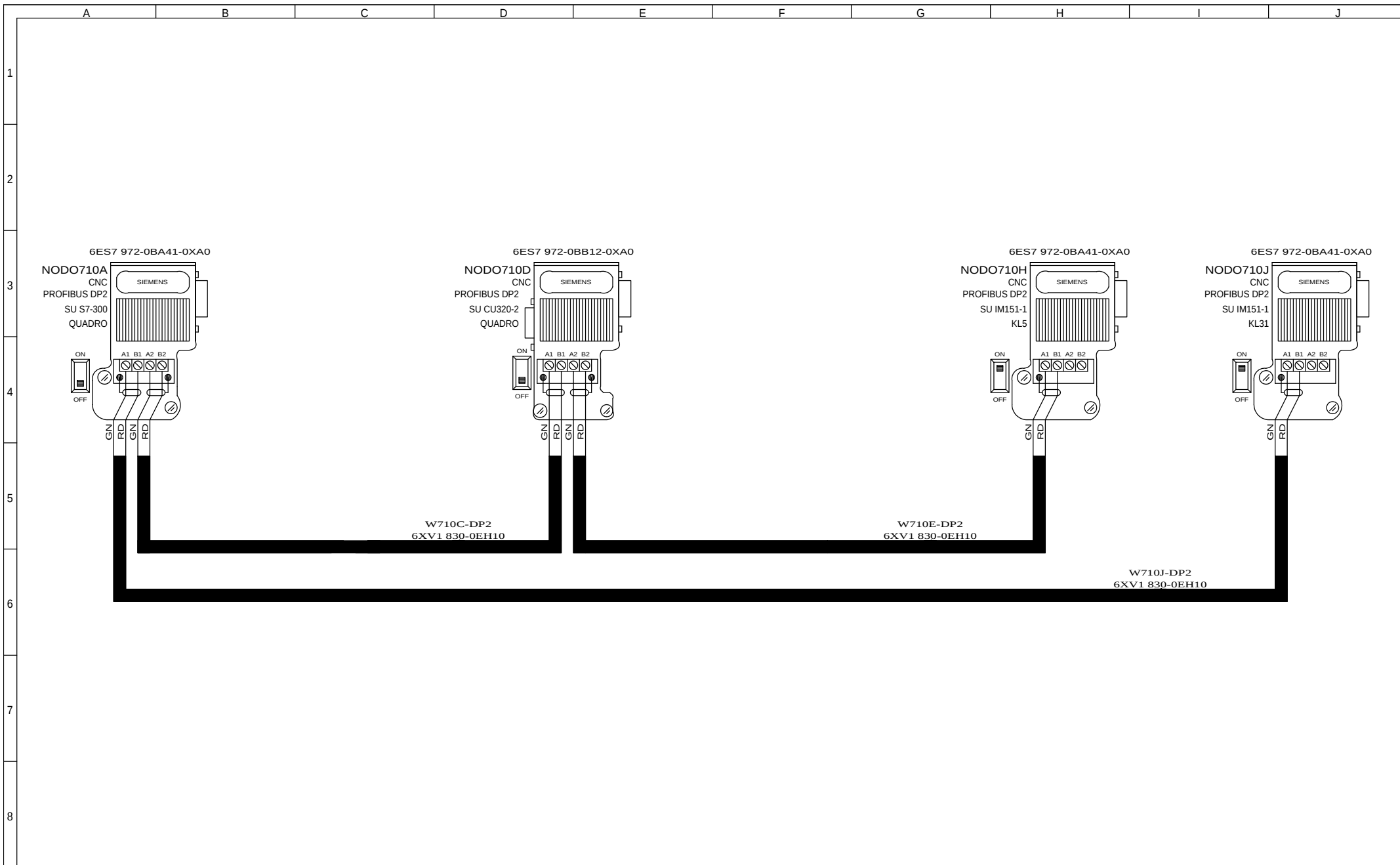


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								CUSTOM.: P.M.C.		NUMBER:4580/81	
				01	15/01/2014 M.Magnani			TITLE: W=COLLEGAMENTI RETE CONNESSIONI			
00	06/12/2011	N.VITIELLO	PRIMA STESURA								
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN			DIS.: M.MAGNANI	DATE: 06/12/2011		

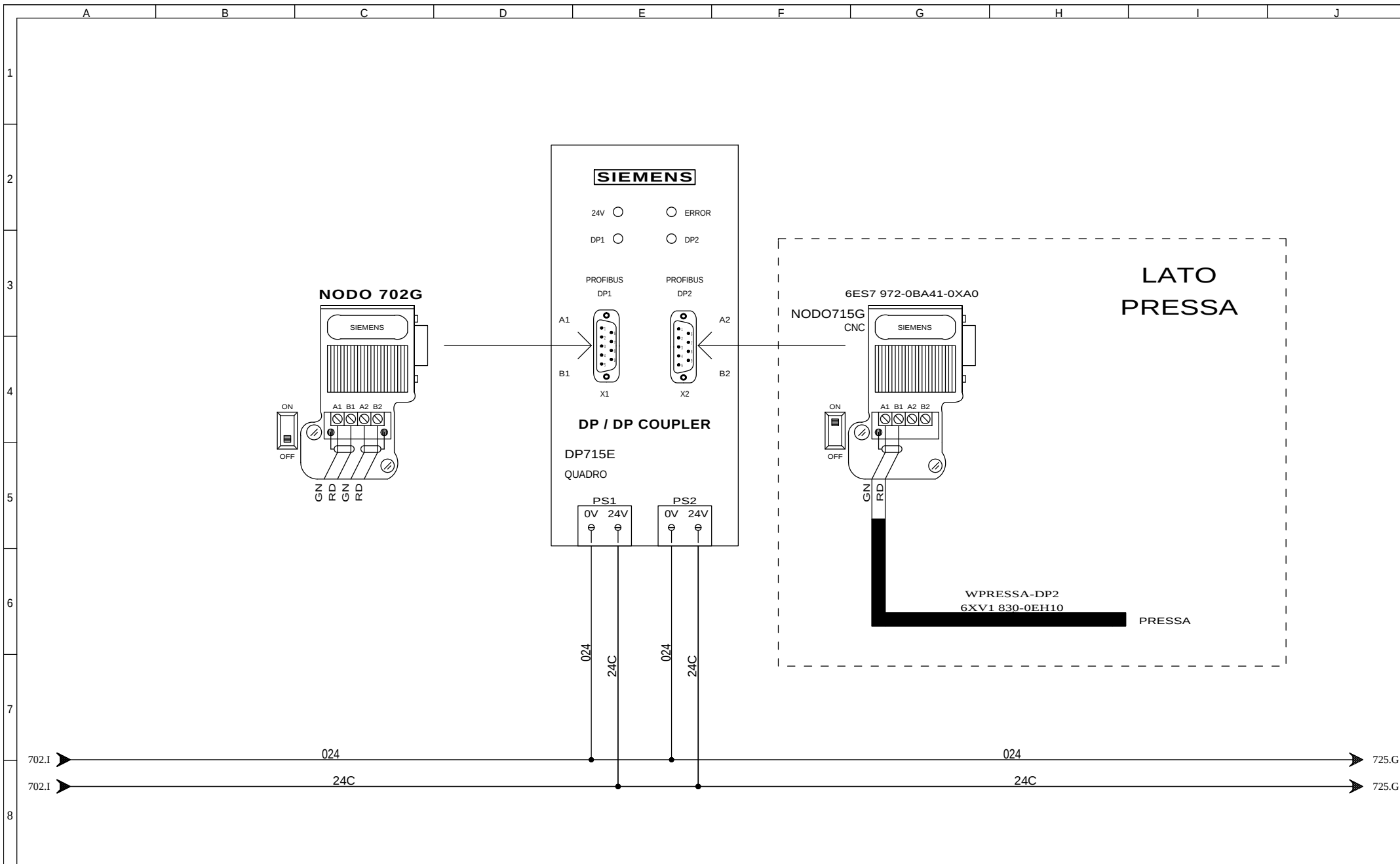
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							CUSTOM.: P.M.C. NUMBER:4580/81			
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00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011		702 ◀ ▶ 715		

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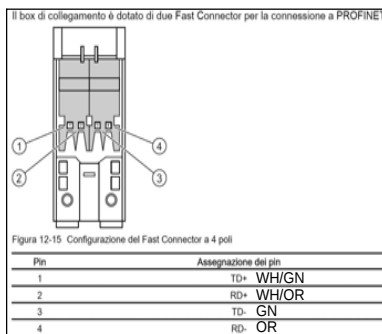
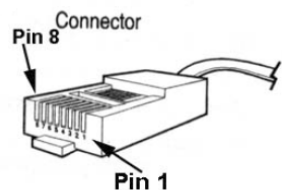


REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	715
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				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C. NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	W=COLLEGAMENTI RETE DP/DP PER INTERFACCIA CON PRESSA		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011



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710 ◀ ▶ 725

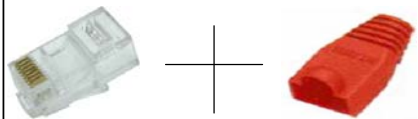


CAVO DIRETTO

PIN	NOME SEGNALE	NOME SEGNALE
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2	TXN - GN	TXN - GN
3	RXP - WH/OR	RXP - WH/OR
4	NC - BU	NC - BU
5	NC - WH-BU	NC - WH-BU
6	RXN - OR	RXN - OR
7	NC - WH/BR	NC - WH/BR
8	NC - BR	NC - BR

USARE ENTRAMBI SU OGNI
ESTREMITA' DEL CAVO

CODE:
704300170



SW725G QUADRO

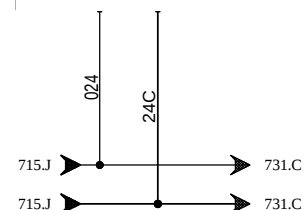


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CAVO LAN 2170128

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6XV1 830-0EH10

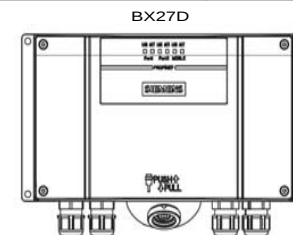
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W725I-ETH
6XV1 830-0EH10



ETH725G10
KL1

CAVO DIRETTO
IN DOTAZIONE DEL TECNICO



- ① Collegamento all'alimentazione
- ② Interfaccia RS-422/RS-485 (IF 1B)
- ③ Interfaccia Ethernet
- ④ Interfacce USB

REVIEW SHEETS

REV.	DATE	SIGN	MODIFICATION
00	06/12/2011	N.VITIELLO	PRIMA STESURA

REVIEW PLAN

REV.	DATE/SIGN
00	06/12/2011 M.MAGNANI
01	15/01/2014 M.Magnani



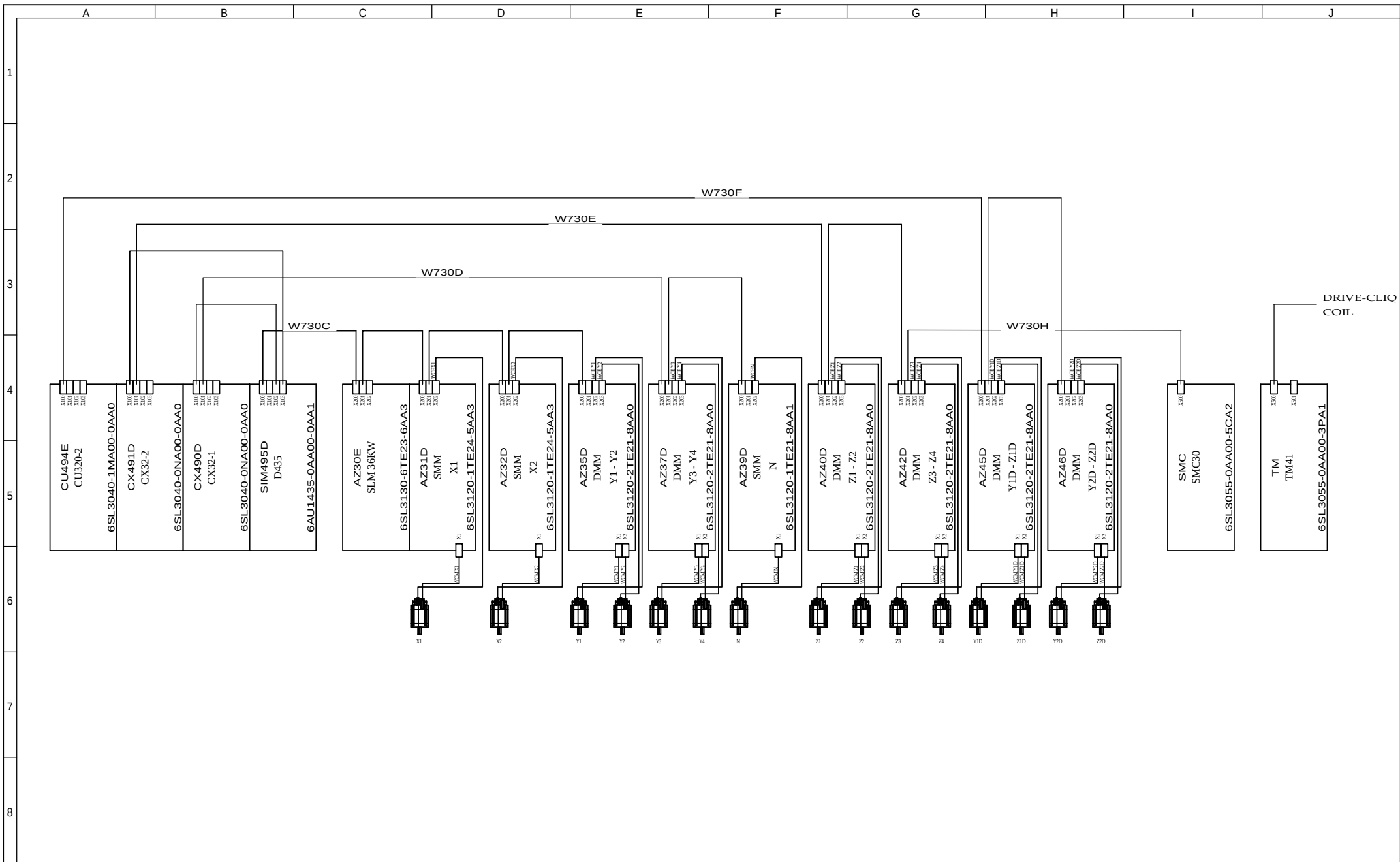
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WIRING DIAGRAM

MACHINE:	TRF 50/3+DESTACKER
CUSTOM.:	P.M.C.
TITLE:	W=COLLEGAMENTI RETE RETE ETHERNET
DIS.:	M.MAGNANI
DATE:	06/12/2011

SHEET 725

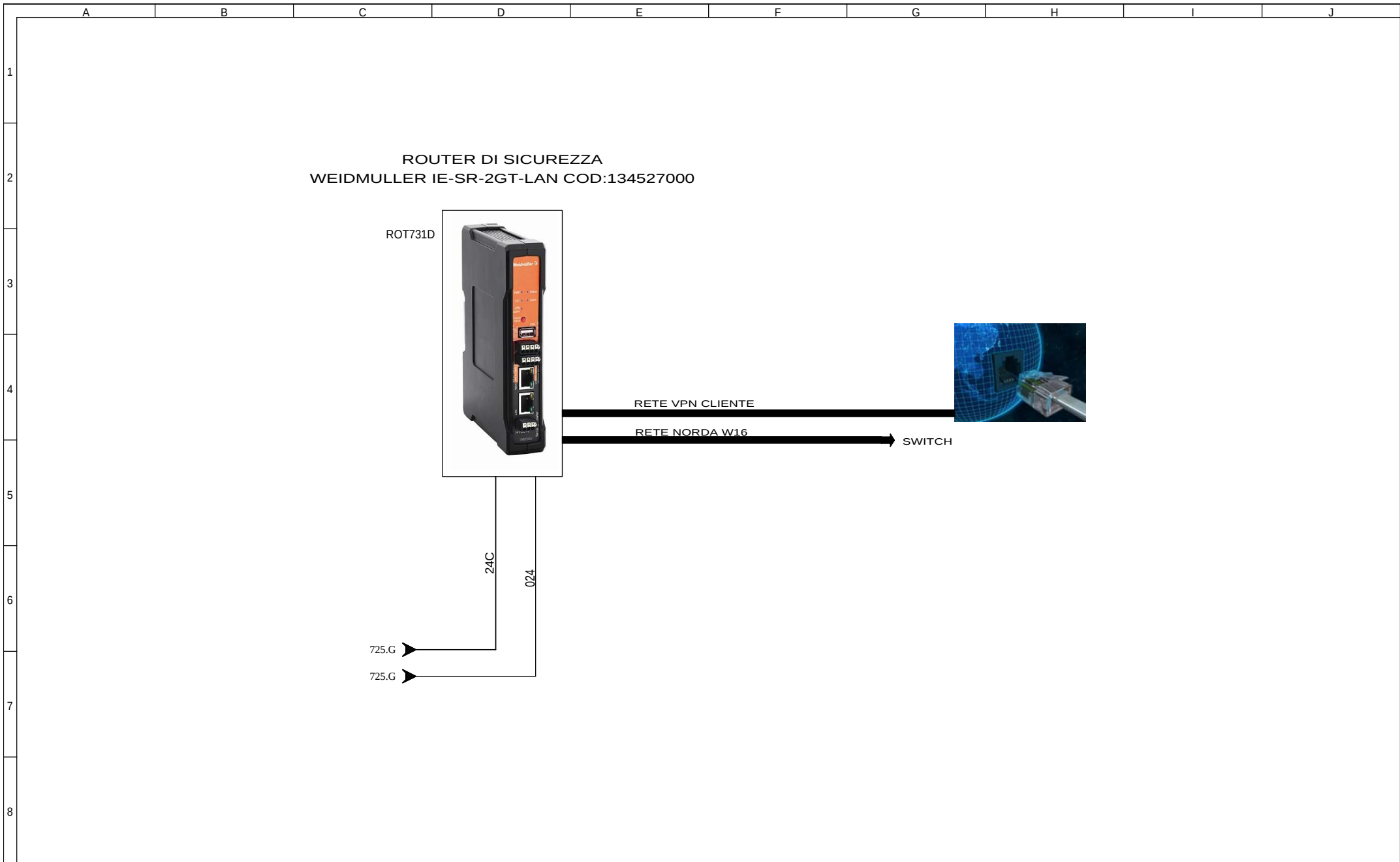
715 ◀ ▶ 730



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							CUSTOM.: P.M.C.	NUMBER:4580/81		
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REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					



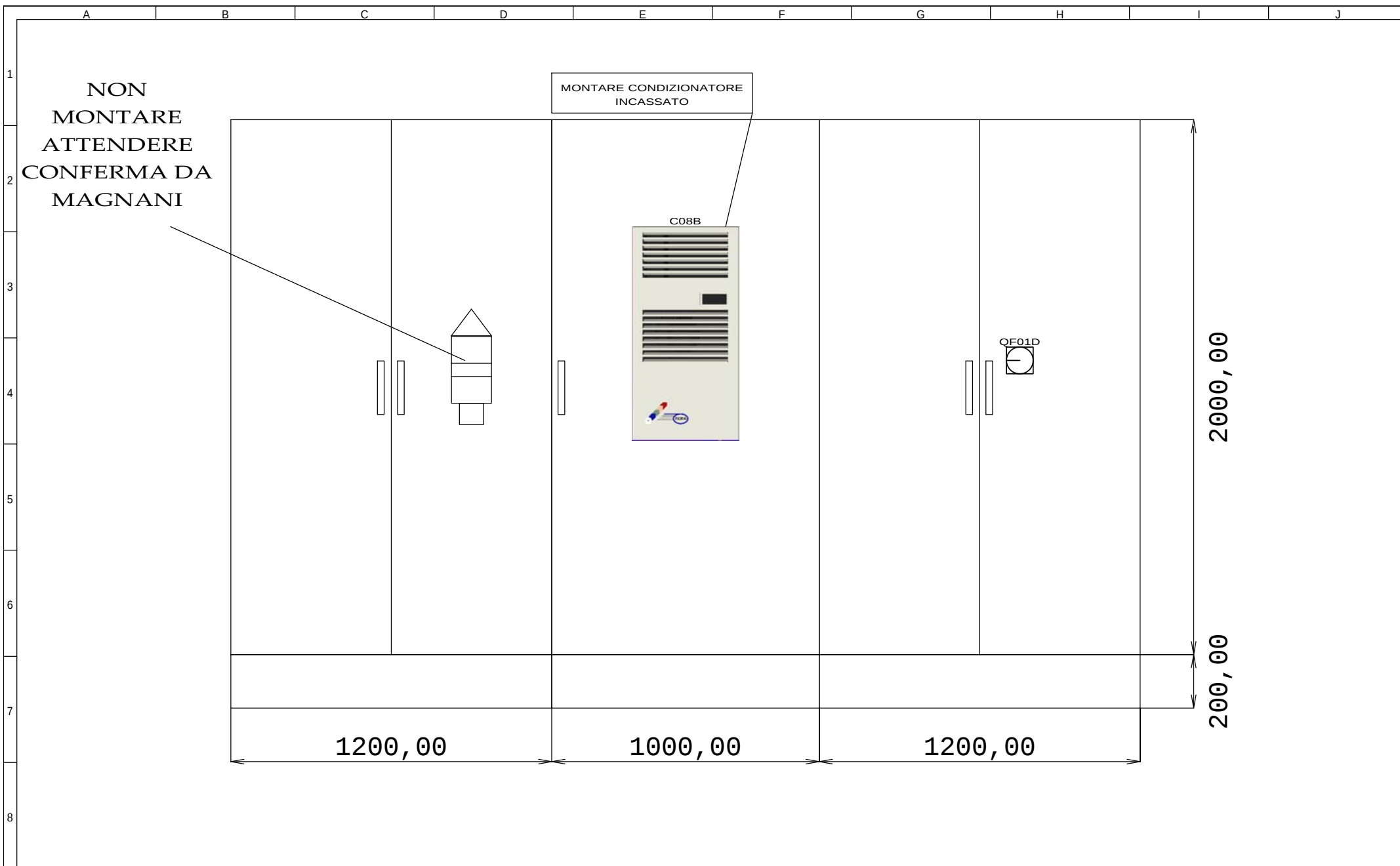
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				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81		
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REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	730	731



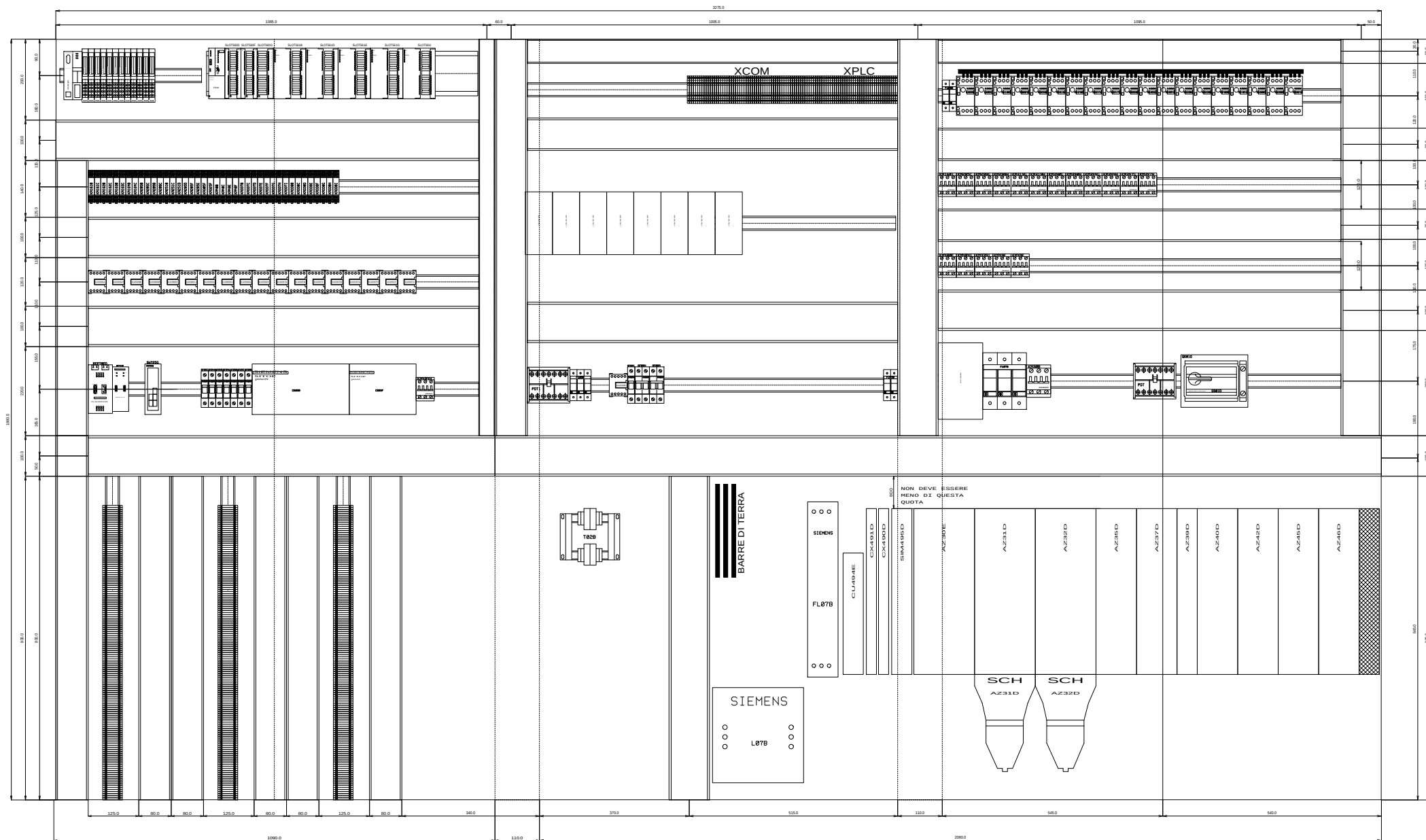
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				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81				
							TITLE: Z=QUADRO VISTA ESTERNA QE			00 ◀ ▶ 01 	
00	06/12/2011	N.VITIELLO	PRIMA STESURA	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011				
REV.	DATE	SIGN	MODIFICATION								

NORDA

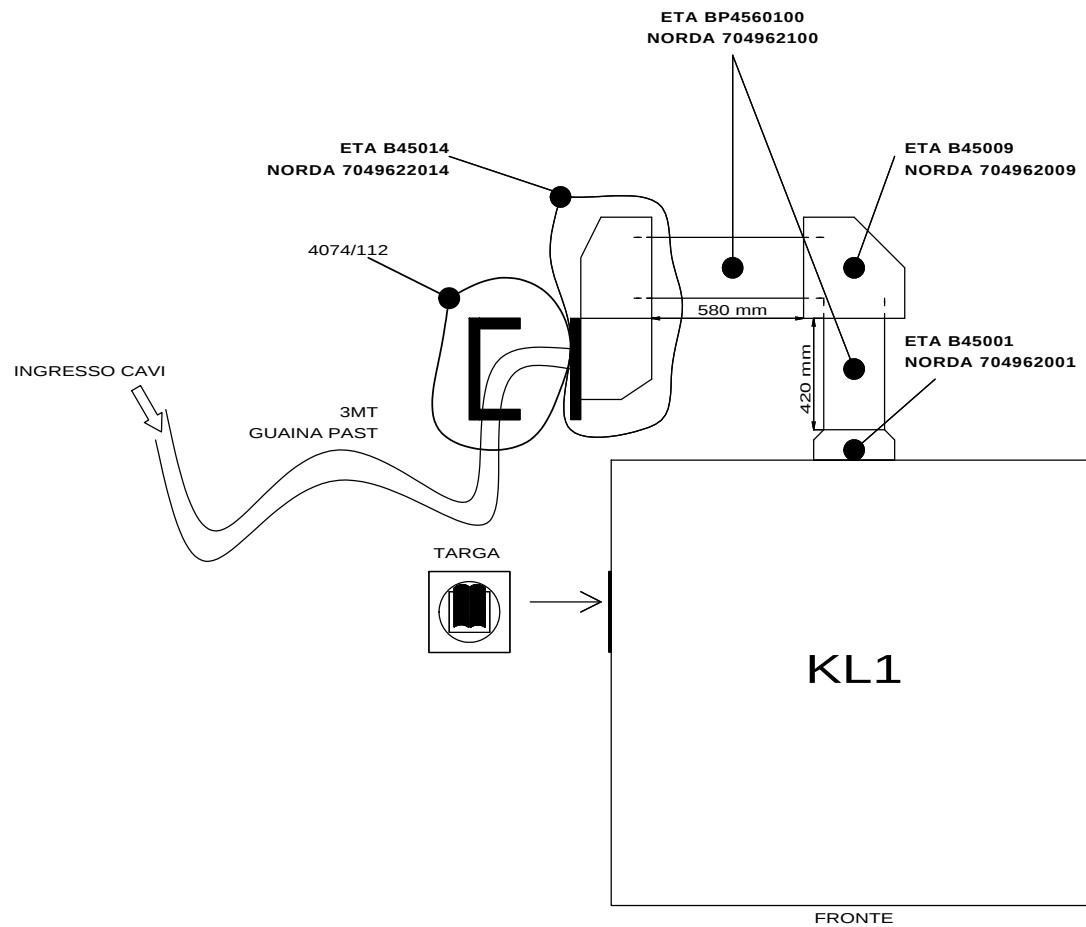
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
							CUSTOM.: P.M.C.	NUMBER:4580/81			
				01	15/01/2014 M.Magnani		TITLE: Z=QUADRO PIASTRA QUADRO		00 ◀▶ 02		
00	06/12/2011	N.VITIELLO	PRIMA STESURA	REV.	DATE/SIGN		DIS.: M.MAGNANI				DATE: 06/12/2011
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN						



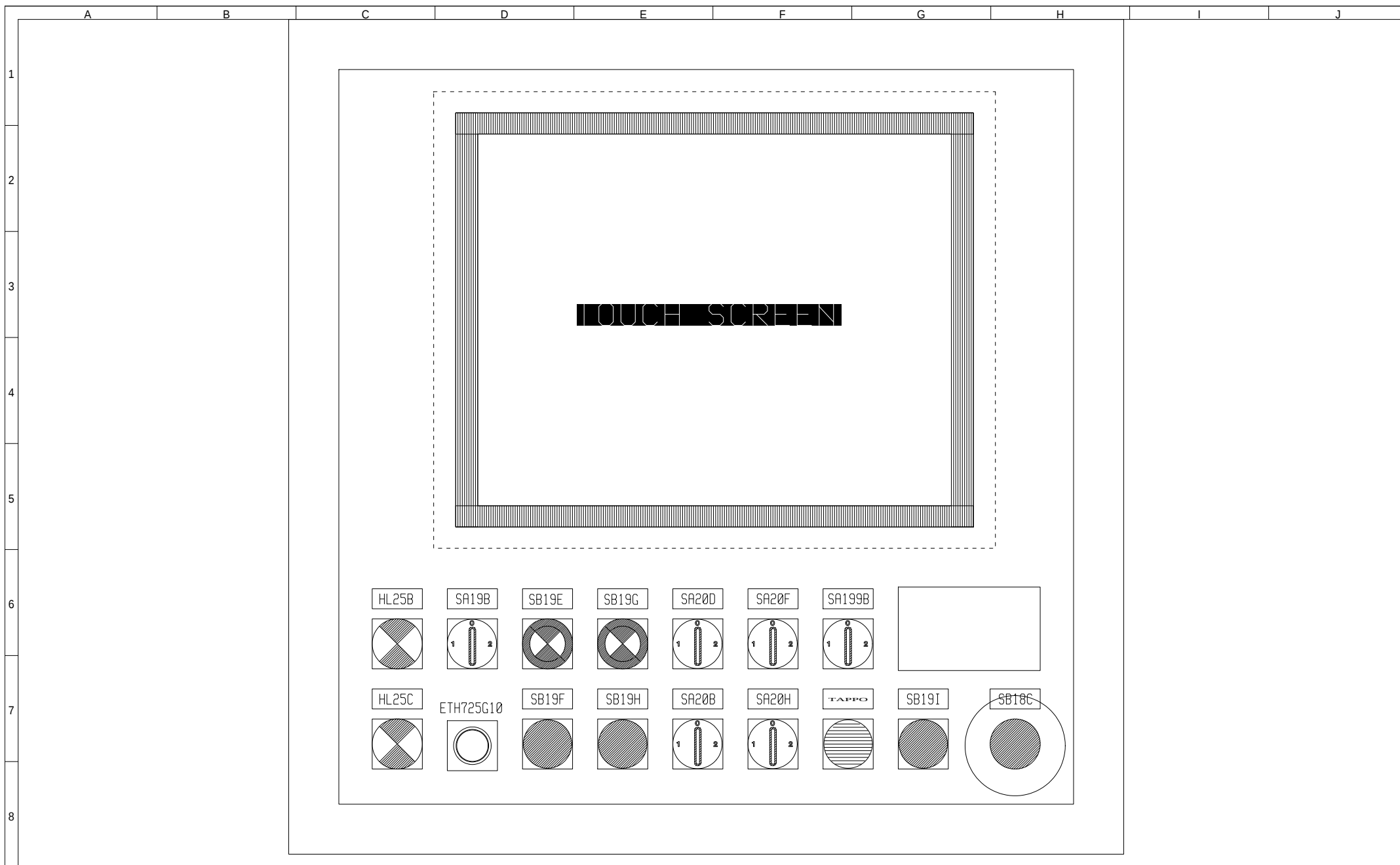
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							CUSTOM.: P.M.C. NUMBER:4580/81				
				01	15/01/2014 M.Magnani		TITLE: Z=QUADRO VISTA ESTERNA KL1		01 ◀ ▶ 03		
00	06/12/2011	N.VITIELLO	PRIMA STESURA								
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011					



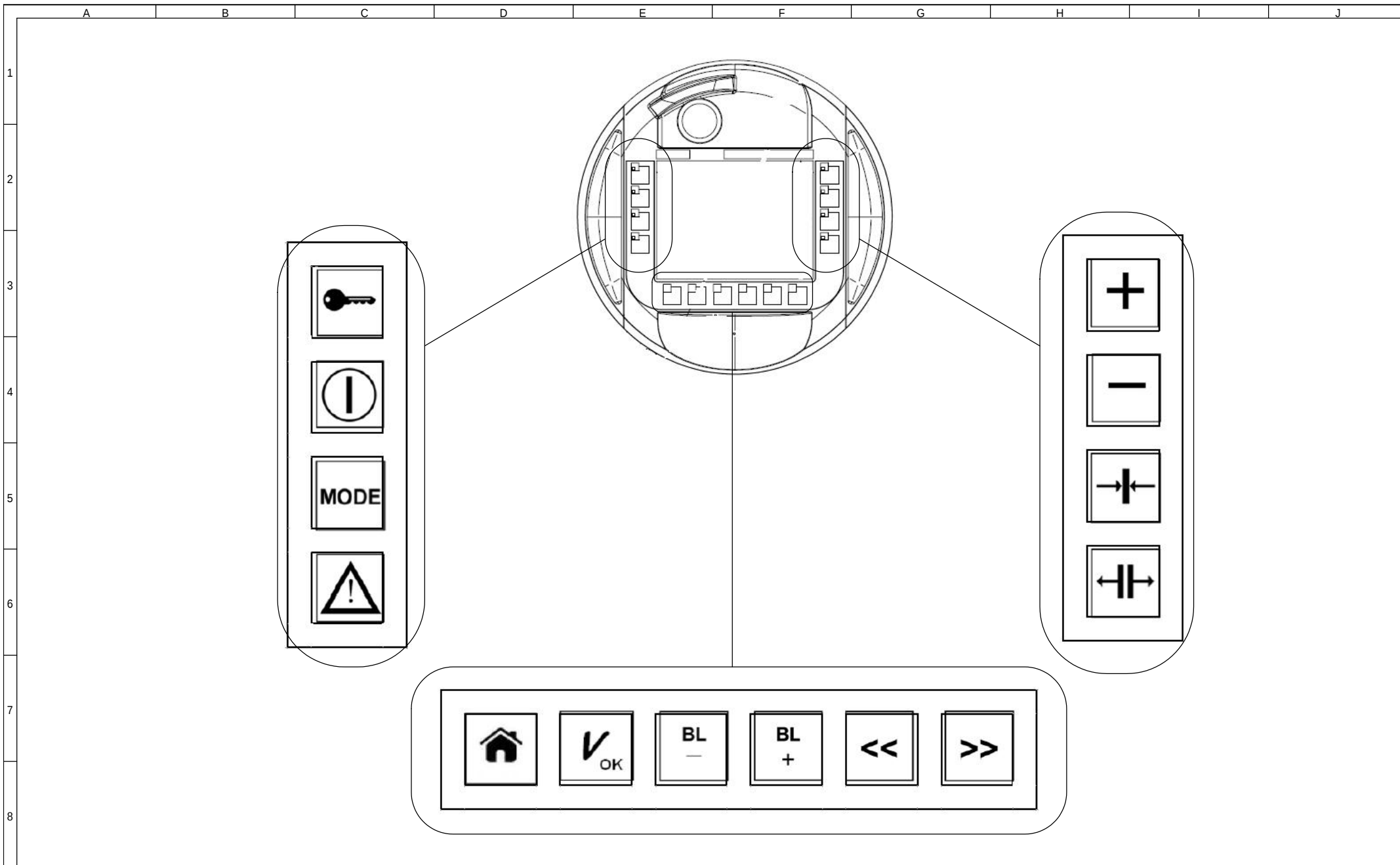
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							CUSTOM.: P.M.C.		NUMBER:4580/81		
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00	06/12/2011	N.VITIELLO	PRIMA STESURA								
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011	02 ◀ ▶ 04		

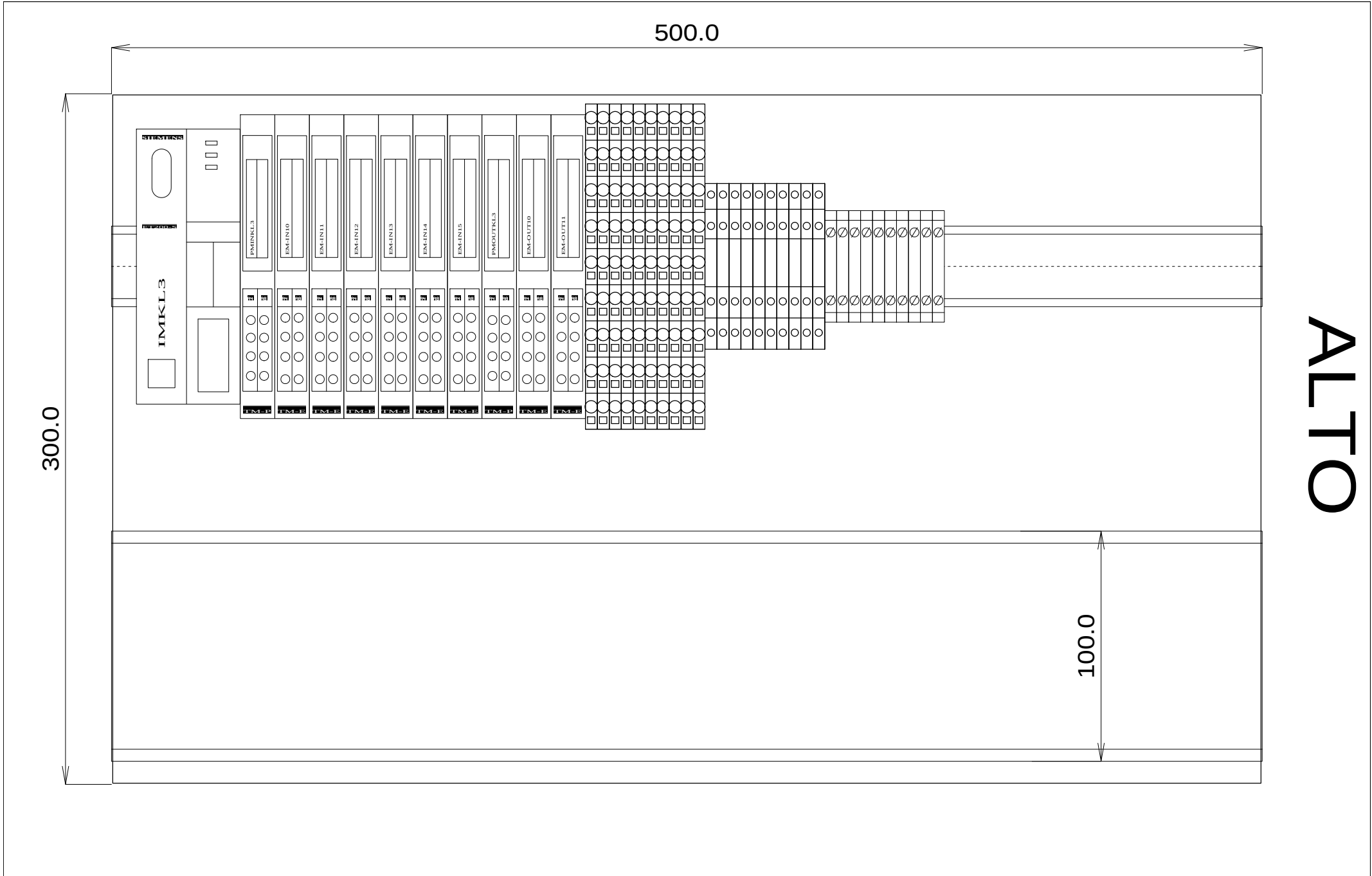


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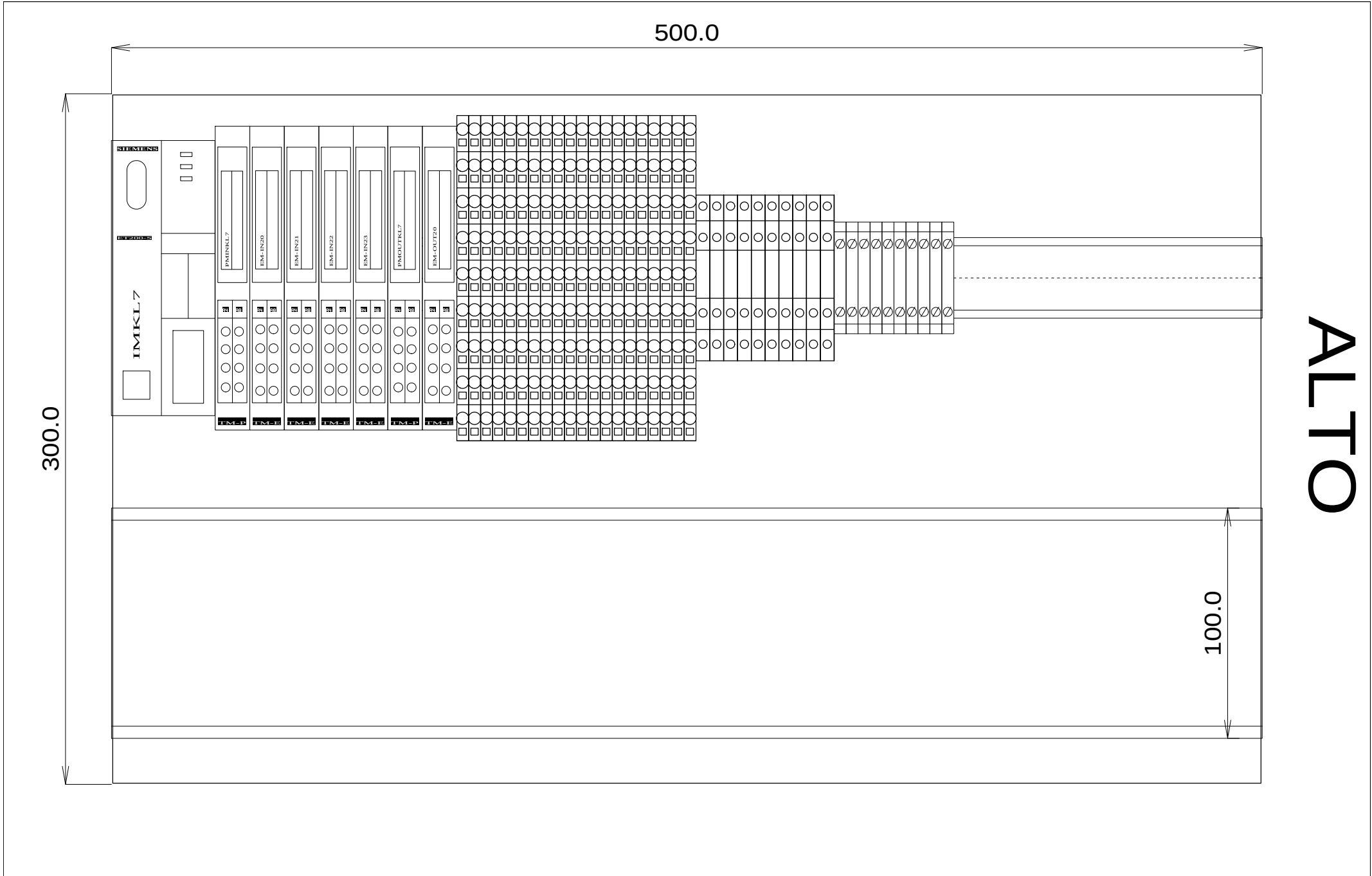


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							CUSTOM.: P.M.C.		NUMBER:4580/81		
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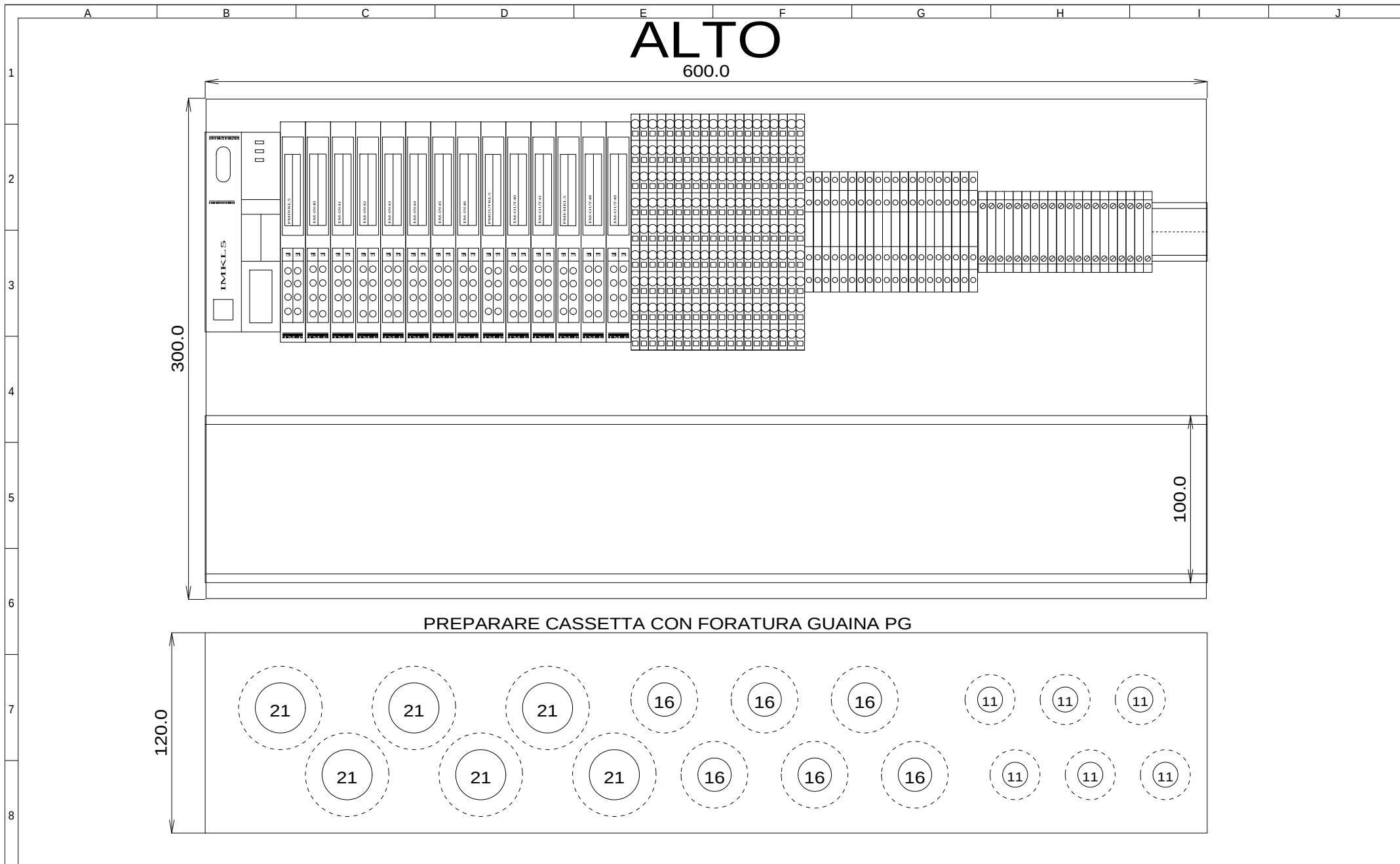
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										NUMBER: 4580/81	
				00	06/12/2011 M.MAGNANI						
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REV:	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN			P.M.C.	DIS: M.MAGNANI	DATE: 06/12/2011	SHEET: 05



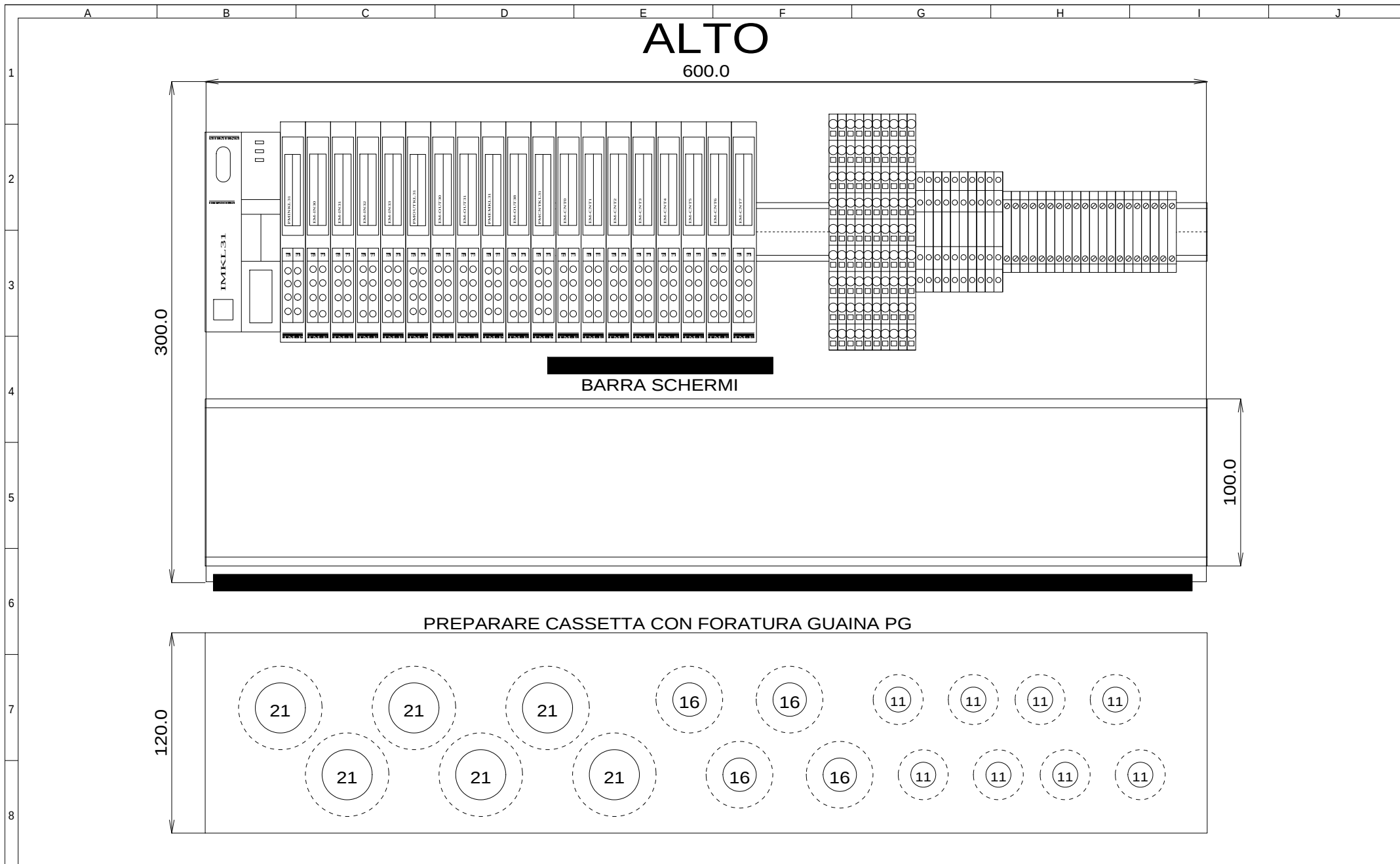
REVIEW SHEETS				REVIEW PLAN		Via Case Sparse, 103 Loc. Folzano 25010 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350		TITLE: Z=QUADRO DROW CODE: KL7		MACHINE: TRF 50/3+DESTACKER	
				00	06/12/2011 M.MAGNANI			NUMBER: 4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA	01	15/01/2014 M.Magnani			CUSTOM:	DIS: M.MAGNANI	DATE: 06/12/2011	SHEET: 06
REV:	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	NORDA		P.M.C.			



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REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011		
								06 ◀ ▶ 08			



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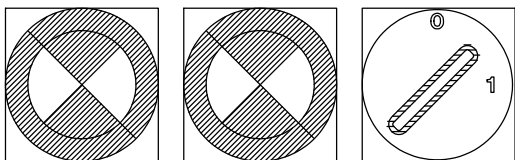
REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 Località Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET	08
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REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011		
								07 ◀▶ 10			



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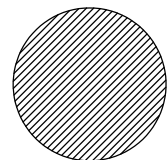
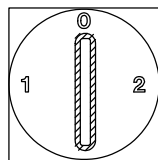
KL551

SB375E SB375G SB375H



SA375F

SB375B



REVIEW SHEETS

00	06/12/2011	N.VITIELLO	PRIMA STESURA
REV.	DATE	SIGN	MODIFICATION

REVIEW PLAN

00	06/12/2011 M.MAGNANI
01	15/01/2014 M.Magnani
REV.	DATE/SIGN



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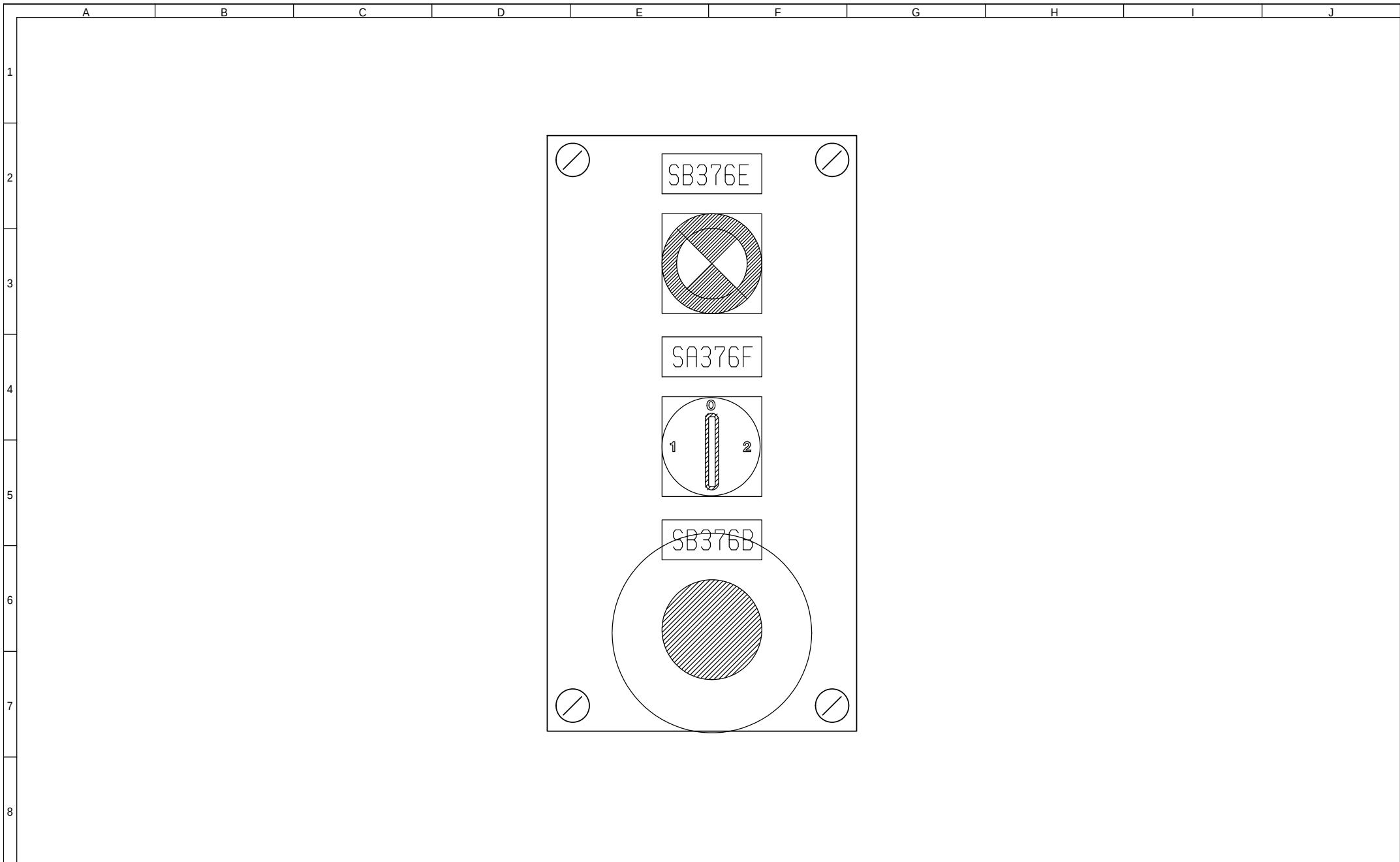
WIRING DIAGRAM

MACHINE:	TRF 50/3+DESTACKER
CUSTOM.:	P.M.C.
TITLE:	Z=QUADRO KL551
DIS.:	M.MAGNANI
DATE:	06/12/2011

SHEET

10

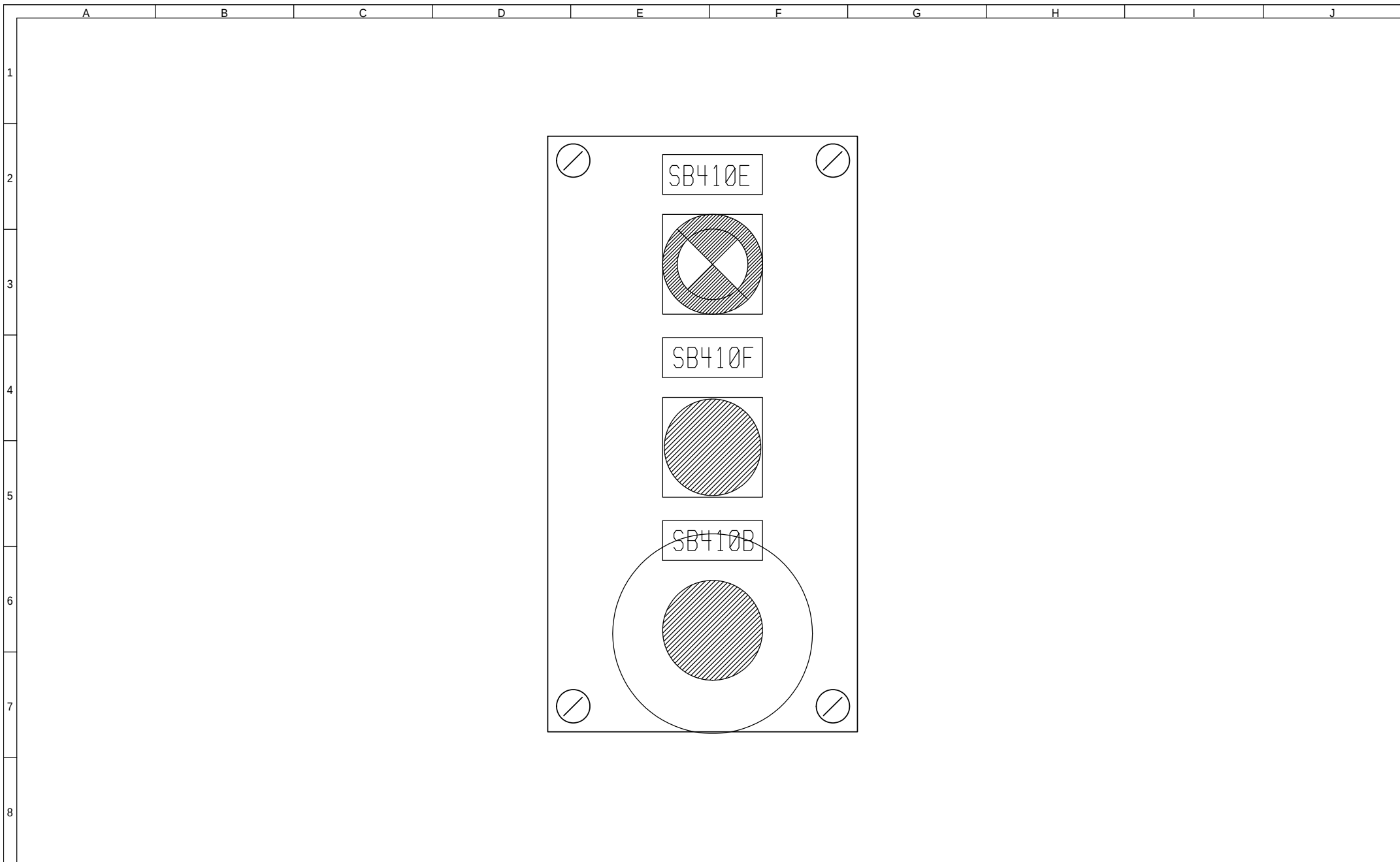
08 ◀ ▶ 11



REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 Località Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET	11
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: Z=QUADRO KL552				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	10	12



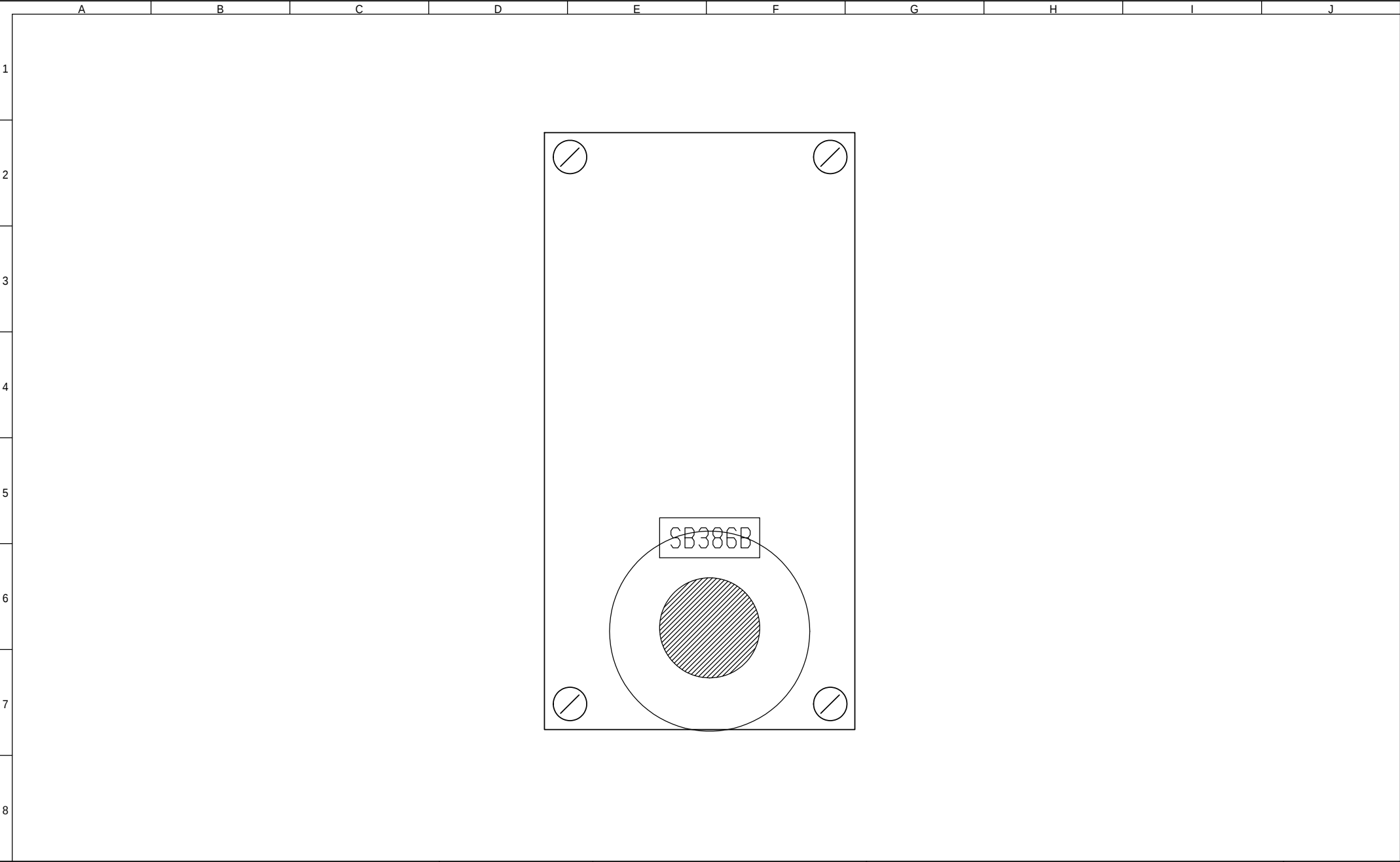
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: Z=QUADRO KL590			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011		11	13



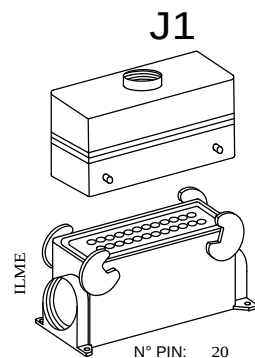
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			CUSTOM.: P.M.C. NUMBER:4580/81			
				01	15/01/2014 M.Magnani		TITLE: Z=QUADRO KL5505						
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI			DATE: 06/12/2011			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN								



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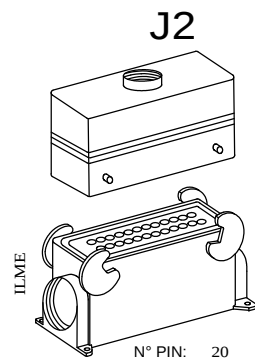


Components											
Pin	From	To	Thread	Sheet/Col							
1	KL7/6	KL81	24D	113 A		1					
2	KL7/8	KL81	024	113 A		2					
3	I22/0	KL81	I220	113 C		3					
4	I22/1	KL81	I221	113 D		4					
5	I22/2	KL81	I222	113 E		5					
6	I22/3	KL81	I223	113 F		6					
7	I22/4	KL81	I224	113 G		7					
8	I22/5	KL81	I225	113 H		8					
9	I22/6	KL81	I226	113 I		9					
10	I22/7	KL81	I227	113 J		10					
11						11					
12						12					
13						13					
14						14					
15						15					
16						16					
17						17					
18						18					
19						19					
20						20					

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM				SHEET 01
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81		
							TITLE: ZA=CONNETTORI J1				
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI		DATE: 06/12/2011	01 ◀ ▶ 02	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN						



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Components											
Pin	From	To	Thread	Sheet/Col							
1	KL7/5	KL82	24D	123 A		1					
2	KL7/9	KL82	024	123 A		2					
3	I23/0	KL82	I230	123 C		3					
4	I23/1	KL82	I231	123 D		4					
5	I23/2	KL82	I232	123 E		5					
6	I23/3	KL82	I233	123 F		6					
7	I23/4	KL82	I234	123 G		7					
8	I23/5	KL82	I235	123 H		8					
9	I23/6	KL82	I236	123 I		9					
10	I23/7	KL82	I237	123 J		10					
11						11					
12						12					
13						13					
14						14					
15						15					
16						16					
17						17					
18						18					
19						19					
20						20					

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM			SHEET 02	
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.			NUMBER: 4580/81	
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=CONNETTORI J2				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI			DATE: 06/12/2011	

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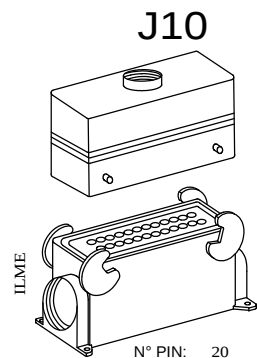
01

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03



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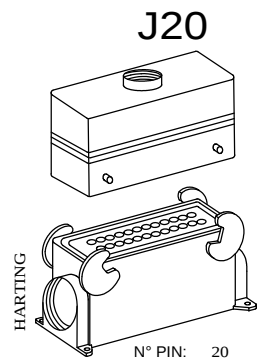


Components											
Pin	From	To	Thread	Sheet/Col							
1	KL3/4	KL810	24D	117 A	1	25G0.5	W109	1	25G0.5	W1013	1
2	KL3/9	KL810	024	117 A	2			2			2
3	I12/0	KL810	I120	118 B	3			3			3
4	I12/1	KL810	I121	118 C	4			4			4
5	I12/2	KL810	I122	118 D	5			5			5
6	I12/3	KL810	I123	118 E	6			6			6
7	I12/4	KL810	I124	119 B	7			7			7
8	I12/5	KL810	I125	119 C	8			8			8
9					9			9			9
10					10			10			10
11	KL3/15	KL810	O110	117 D	11			11			11
12	KL3/16	KL810	O111	117 E	12			12			12
13	KL3/17	KL810	O112	117 F	13			13			13
14	KL3/18	KL810	O113	117 G	14			14			14
15	KL3/19	KL810	O114	117 H	15			15			15
16	KL3/20	KL810	O115	117 I	16			16			16
17					17			17			17
18					18			18			18
19					19			19			19
20					20			20			20

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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER					
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81					
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: ZA=CONNETTORI J10		02 ◀ ▶ 04			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011					



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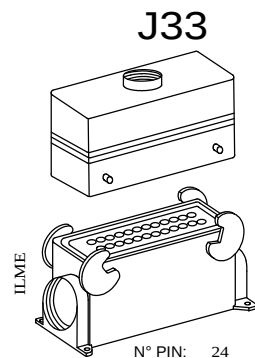


Components											
Pin	From	To	Thread	Sheet/Col							
1	KL3/5	KL820	24D	127 A	1	25G0.5	W1010	1	25G0.5	W1014	1
2	KL3/10	KL820	024	127 A	2			2			2
3	I13/0	KL820	I130	128 B	3			3			3
4	I13/1	KL820	I131	128 C	4			4			4
5	I13/2	KL820	I132	128 D	5			5			5
6	I13/3	KL820	I133	128 E	6			6			6
7	I13/4	KL820	I134	129 B	7			7			7
8	I13/5	KL820	I135	129 C	8			8			8
9					9			9			9
10					10			10			10
11	KL3/15	KL820	O110	127 D	11			11			11
12	KL3/16	KL820	O111	127 E	12			12			12
13	KL3/17	KL820	O112	127 F	13			13			13
14	KL3/18	KL820	O113	127 G	14			14			14
15	KL3/19	KL820	O114	127 H	15			15			15
16	KL3/20	KL820	O115	127 I	16			16			16
17					17			17			17
18					18			18			18
19					19			19			19
20					20			20			20

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM				SHEET 04	
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER					
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.		NUMBER:4580/81		03 ◀ ▶ 05	
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=CONNETTORI J20					
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011			



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Components											
Pin	From	To	Thread	Sheet/Col							
12G1,5 W1022	1	X33/1	KL33	U400B	400 B	1	12G1,5 W1021	1			
	2	X33/2	KL33	V400B	400 B	2		2			
	3	X33/3	KL33	W400C	400 C	3		3			
	4	X33/4	KL33		400 C	4		4			
	5	X33/5	KL33	U404B	404 B	5		5			
	6	X33/6	KL33	V404B	404 B	6		6			
	7	X33/7	KL33	W404B	404 B	7		7			
	8	X33/8	KL33		404 B	8		8			
20G1 W1023	1	X33/9	KL33	24D	402 B	1	20G1 W1020	1			
	2	X33/10	KL33	024	402 B	2		2			
	3	X33/11	KL33	CX2D10	402 D	3		3			
	4	X33/12	KL33	CX2D11	402 E	4		4			
	5	X33/13	KL33	CX2D12	406 B	5		5			
	6	X33/14	KL33	CX2D13	406 C	6		6			
	7	X33/15	KL33	2VS/2	402 F	7		7			
	8	X33/16	KL33	4VS/2	402 G	8		8			
	9	X33/17	KL33	EF813	402 H	9		9			
	10	X33/18	KL33	EF827	402 I	10		10			
	11	X33/19	KL33	I20	406 D	11		11			
	12					12		12			
	13					13		13			
	14					14		14			
	15					15		15			
	16					16		16			

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM				SHEET 05	
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER					
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.			NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=CONNETTORI J33					
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI			DATE: 06/12/2011		

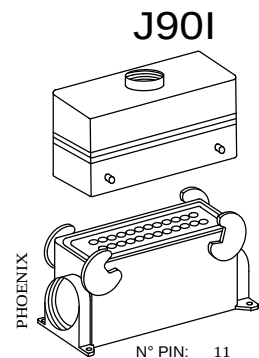
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04 ◀ ▶ 06



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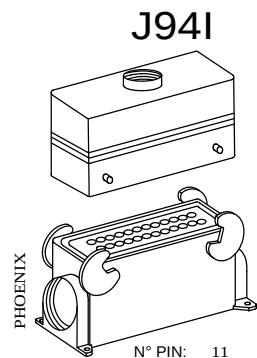
90° 12 POLI 15MT
W104

Components					
Pin	From	To	Thread	Sheet/Col	
1				90 B	
2				90 B	
3	I21/2		I212	90 B	
4	I21/3		I213	90 C	
5	I21/5		I215	90 C	
6				90 D	
7				90 D	
8				90 D	
9	KL7/11		024	90 A	
10	KL7/11		024	90 A	
11	KL7/2		24D	90 E	

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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81				
							TITLE: ZA=CONNETTORI J90I				
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI DATE: 06/12/2011		05	07	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN						



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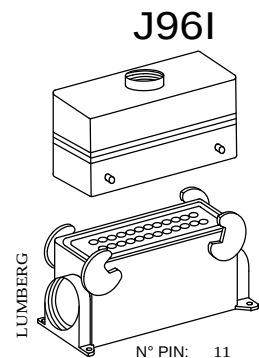
90° 12 POLI 10MT
W105

Components					
Pin	From	To	Thread	Sheet/Col	
1				94 B	
2				94 B	
3	I21/0		I210	94 B	
4	I21/1		I211	94 C	
5	I21/4		I214	94 C	
6				94 D	
7				94 D	
8				94 D	
9	KL7/12		024	94 A	
10	KL7/12		024	94 A	
11	KL7/3		24D	94 E	

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM				SHEET 07	
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER					
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.		NUMBER:4580/81		06 ◀ ▶ 08	
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=CONNETTORI J94I					
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011			



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90° 12 POLI 15MT
W1011

Components					
Pin	From	To	Thread	Sheet/Col	
1	I10/4		I104	96 B	1
2	I10/7		I107	96 B	2
3	I11/1		I111	96 B	3
4	I10/3		I103	96 C	4
5	KL3/13		O105	96 C	5
6	KL3/14		O106	96 D	6
7	I11/6		I116	96 D	7
8	I11/3		I113	96 D	8
9	KL3/7		024	96 A	9
10	KL3/7		024	96 A	10
11	KL3/2		24D	96 E	11

REVIEW SHEETS

00	06/12/2011	N.VITIELLO	PRIMA STESURA
REV.	DATE	SIGN	MODIFICATION

REVIEW PLAN

00	06/12/2011 M.MAGNANI
01	15/01/2014 M.Magnani
REV.	DATE/SIGN



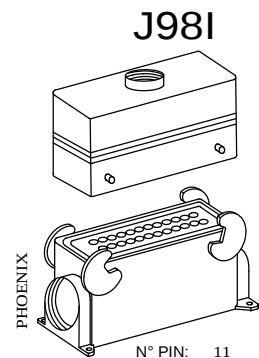
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WIRING DIAGRAM

MACHINE:	TRF 50/3+DESTACKER
CUSTOM.:	P.M.C.
TITLE:	ZA=CONNETTORI J96I
DIS.:	M.MAGNANI
DATE:	06/12/2011

SHEET 08

07 ◀ ▶ 09



90° 12 POLI 10MT
W1012

Components					
Pin	From	To	Thread	Sheet/Col	
1	I10/5		I105	98	B
2	I11/0		I110	98	B
3	I11/2		I112	98	B
4	I10/6		I106	98	C
5	KL3/13		O105	98	C
6	KL3/14		O106	98	D
7	I11/7		I117	98	D
8	I11/4		I114	98	D
9	KL3/8		O24	98	A
10	KL3/8		O24	98	A
11	KL3/3		24D	98	E

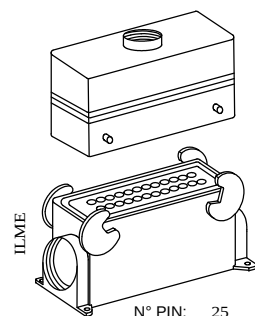
REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM				SHEET	09
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				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.		NUMBER:4580/81		08 ◀▶ 10	
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=CONNETTORI J98I					
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011			

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JDPF365A



18X0.25 SCH

W1049

3G1

W1048

Components					
Pin	From	To	Thread	Sheet/Col	
1A	A30/7	DPF370A	A307	370	C
2A	A31/0	DPF370A	A310	370	D
3A	A31/1	DPF370A	A311	370	E
4A	A31/2	DPF370A	A312	370	E
5A	A31/3	DPF370A	A313	370	F
6A	A31/4	DPF370A	A314	370	G
7A	A31/5	DPF370A	A315	370	H
8A	A31/6	DPF370A	A316	370	H
9A	KL31/5	DPF370A	024	370	B
1	2B	KL31/2	DPF370A	24D	370 A
2	3B	KL31/6	DPF370A	024	370 A
	4B				
	5B				
	6B				
RD/BU	7B	A30/6	DPF370A	A306	370 B
BR/YE	8B	A31/7	DPF370A	A317	370 I
BR	1C	KL31/1	DPF370A	24D	370 B
GY	2C	E31/0	DPF370A	E310	370 B
	3C				
WH/YE	4C	E31/1	DPF370A	E311	370 C
	5C				
WH/GN	6C	E31/2	DPF370A	E312	370 D
	7C				
WH	8C	E31/3	DPF370A	E313	370 E
GY/WH	9C	E31/4	DPF370A	E314	370 E

REVIEW SHEETS

REVIEW PLAN

				00	06/12/2011	M.MAGNANI
				01	15/01/2014	M.Magnani
00	06/12/2011	N.VITIELLO	PRIMA STESURA			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	

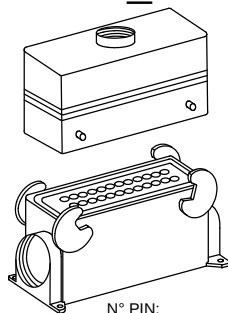


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WIRING DIAGRAM

MACHINE:	TRF 50/3+DESTACKER		SHEET	10
CUSTOM.:	P.M.C.	NUMBER:4580/81		
TITLE:	ZA=CONNETTORI JDPF365A			
DIS.:	M.MAGNANI	DATE:	06/12/2011	

JF1_1DX



Components				
Pin	From	To	Thread	Sheet/Col
1	JF1_2DX/2	K50F	5011	50 F
2	JF1_3SX/1	K50F	5020	50 F

REVIEW SHEETS

00	06/12/2011	N.VITIELLO	PRIMA STESURA
REV.	DATE	SIGN	MODIFICATION

REVIEW PLAN

00	06/12/2011 M.MAGNANI
01	15/01/2014 M.Magnani
REV.	DATE/SIGN



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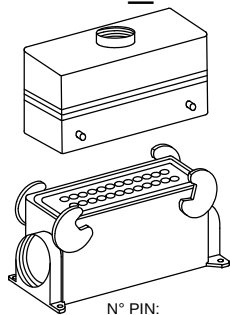
WIRING DIAGRAM

MACHINE: TRF 50/3+DESTACKER	
CUSTOM.: P.M.C.	NUMBER: 4580/81
TITLE: ZA=CONNETTORI JF1_1DX	
DIS.: M.MAGNANI	DATE: 06/12/2011

SHEET 11

10 ◀ ▶ 12

JF1_1SX



Components				
Pin	From	To	Thread	Sheet/Col
1	JF1_2SX/2	K50B	5013	50 B
2	KL32/1	K50B	5010	50 B

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM			SHEET 12	
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.		NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=CONNETTORI JF1_1SX				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011		

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11

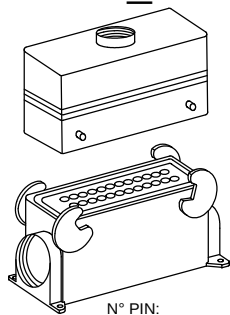
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13



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JF1_2DX



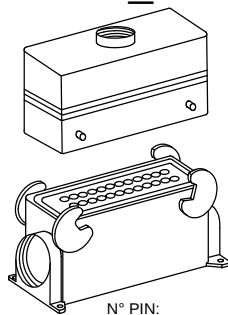
Components				
Pin	From	To	Thread	Sheet/Col
1	JF1_3DX/2	K50G	5014	50 H
2	JF1_1DX/1	K50G	5011	50 G

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	13
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER		
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: ZA=CONNETTORI JF1_2DX		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011		12 ◀ ▶ 14



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JF1_2SX



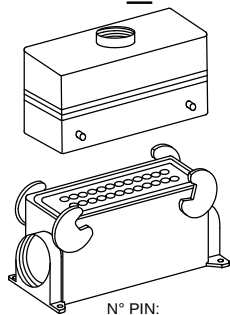
Components				
Pin	From	To	Thread	Sheet/Col
1	JF1_3SX/2	K50C	5017	50 D
2	JF1_1SX/1	K50C	5013	50 C

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM				SHEET 14	
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER					
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.		NUMBER:4580/81		13 ◀ ▶ 15	
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=CONNETTORI JF1_2SX					
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011			

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JF1_3DX



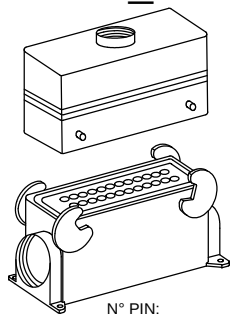
Components				
Pin	From	To	Thread	Sheet/Col
1	KL32/2	K50I	5012	50 I
2	JF1_2DX/1	K50I	5014	50 I

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM				SHEET 15	
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER					
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.			NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=CONNETTORI JF1_3DX					
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI			DATE: 06/12/2011		



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JF1_3SX



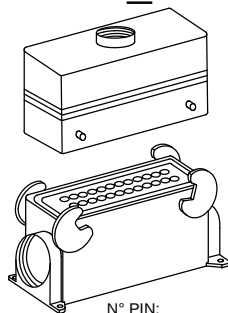
Components				
Pin	From	To	Thread	Sheet/Col
1	JF1_1DX/2	K50E	5020	50 E
2	JF1_2SX/1	K50E	5017	50 E

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM				SHEET 16	
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER					
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.		NUMBER:4580/81		15 ◀ ▶ 17	
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=CONNETTORI JF1_3SX					
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011			



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JF2_1DX



N° PIN:

Components				
Pin	From	To	Thread	Sheet/Col
1	JF2_2DX/2	K51F	5122	51 F
2	JF2_3SX/1	K51F	5121	51 F

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM				SHEET 17	
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER					
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.			NUMBER: 4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=CONNETTORI JF2_1DX					
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI			DATE: 06/12/2011		

NORDA

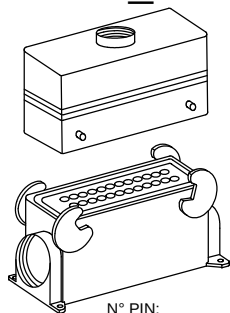
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16 ◀ ▶ 18



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JF2_1SX



Components				
Pin	From	To	Thread	Sheet/Col
1	JF2_2SX/2	K51B	5116	51 B
2	KL32/3	K51B	5111	51 B

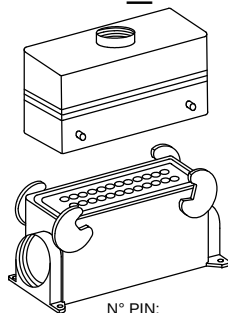
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				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.		NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=CONNETTORI JF2_1SX		17 ◀ ▶ 19		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI				DATE: 06/12/2011

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JF2_2DX



N° PIN:

Components				
Pin	From	To	Thread	Sheet/Col
1	JF2_3DX/2	K51G	5110	51 H
2	JF2_1DX/1	K51G	5122	51 G

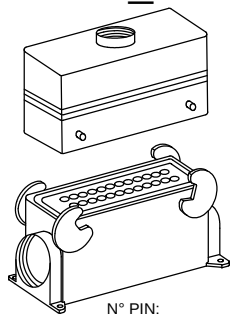
REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM				SHEET 19	
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER					
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C. NUMBER:4580/81				18 ◀ ▶ 20	
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=CONNETTORI JF2 2DX					
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI				DATE: 06/12/2011	

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JF2_2SX



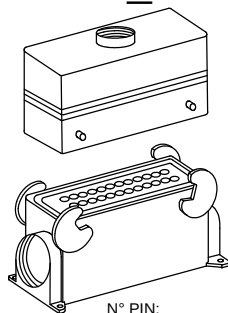
Components				
Pin	From	To	Thread	Sheet/Col
1	JF2_3SX/2	K51C	5119	51 D
2	JF2_1SX/1	K51C	5116	51 C

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM				SHEET 20	
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER					
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.		NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=CONNETTORI JF2_2SX				19 ◀▶ 21	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011			



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JF2_3DX



N° PIN:

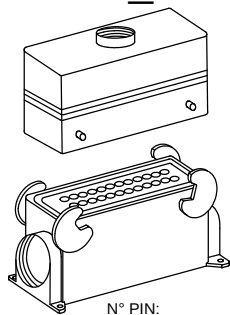
Components				
Pin	From	To	Thread	Sheet/Col
1	KL32/4	K51I	5112	51 I
2	JF2_2DX/1	K51I	5110	51 I

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM			SHEET	21
				00	06/12/2011 M.MAGNANI		MACHINE:	TRF 50/3+DESTACKER		
				01	15/01/2014 M.Magnani		CUSTOM.:	P.M.C.	NUMBER:	4580/81
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE:	ZA=CONNETTORI JF2_3DX		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.:	M.MAGNANI	DATE:	06/12/2011



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JF2_3SX



Components				
Pin	From	To	Thread	Sheet/Col
1	JF2_1DX/2	K51E	5121	51 E
2	JF2_2SX/1	K51E	5119	51 E

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM				SHEET 22	
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER					
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.		NUMBER: 4580/81		21 ◀ ▶ 23	
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=CONNETTORI JF2_3SX					
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011			

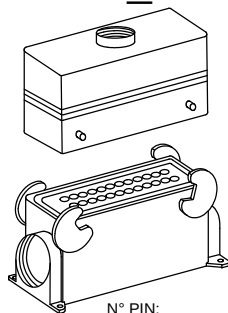
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JF3_1DX



N° PIN:

Components				
Pin	From	To	Thread	Sheet/Col
1	JF3_2DX/2	K52F	5217	52 F
2	JF3_3SX/1	K52F	5216	52 F

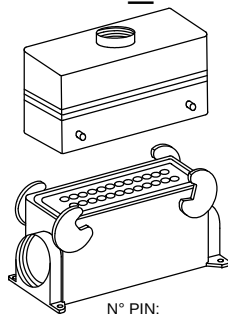
REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM				SHEET 23	
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				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C. NUMBER:4580/81				22 ◀ ▶ 24	
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=CONNETTORI JF3_1DX					
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011					

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JF3_1SX



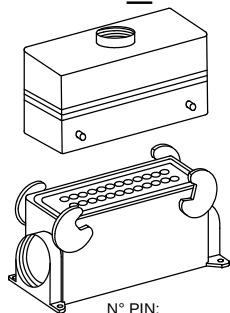
Components				
Pin	From	To	Thread	Sheet/Col
1	JF3_2SX/2	K52B	5215	52 B
2	KL32/5	K52B	5211	52 B

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM				SHEET 24	
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER					
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C. NUMBER:4580/81				23 ◀ ▶ 25	
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=CONNETTORI JF3_1SX					
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011					



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JF3_2DX



N° PIN:

Components				
Pin	From	To	Thread	Sheet/Col
1	JF3_3DX/2	K52G	5219	52 H
2	JF3_1DX/1	K52G	5217	52 G

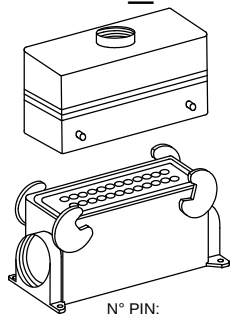
REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM				SHEET 25	
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				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.		NUMBER:4580/81		24 ◀ ▶ 26	
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=CONNETTORI JF3_2DX					
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011			

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JF3_2SX



Components				
Pin	From	To	Thread	Sheet/Col
1	JF3_3SX/2	K52C	5212	52 D
2	JF3_1SX/1	K52C	5215	52 C

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM				SHEET 26	
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				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C. NUMBER:4580/81				25 ◀ ▶ 27	
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=CONNETTORI JF3_2SX					
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011					

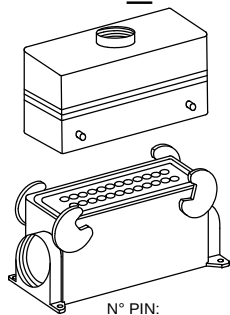
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JF3_3DX



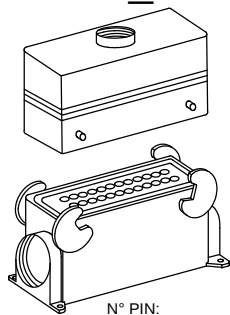
Components				
Pin	From	To	Thread	Sheet/Col
1	KL32/6	K52I	5213	52 I
2	JF3_2DX/1	K52I	5219	52 I

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM				SHEET 27	
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER					
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C. NUMBER:4580/81				26 ◀ ▶ 28	
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=CONNETTORI JF3_3DX					
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011					

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JF3_3SX

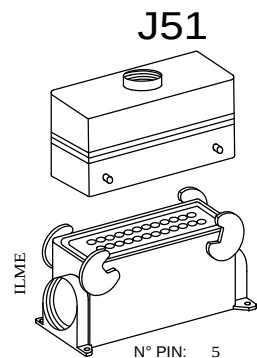


Components				
Pin	From	To	Thread	Sheet/Col
1	JF3_1DX/2	K52E	5216	52 E
2	JF3_2SX/1	K52E	5212	52 E

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM				SHEET 28			
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER							
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.		NUMBER:4580/81					
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=CONNETTORI JF3_3SX		DIS.: M.MAGNANI		DATE: 06/12/2011		27 ◀ ▶ 35	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN								



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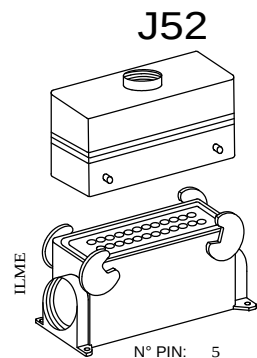


Components					
Pin	From	To	Thread	Sheet/Col	
1	KL51/13		24D	273	F
2	KL51/14	SQ273F	024	273	F
3	KL51/8	SQ273F	E443	273	F
4	KL51/9	273G	E441	273	G
5					

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET	35
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
							CUSTOM.: P.M.C.		NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: ZA=CONNETTORI J51			28 ◀ ▶ 36	
00	06/12/2011	N.VITIELLO	PRIMA STESURA								
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011			



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Components					
Pin	From	To	Thread	Sheet/Col	
1	KL52/13		24D	278	F
2	KL52/14	SQ278F	024	278	F
3	KL52/8	SQ278F	E445	278	F
4	KL52/9	278H	E446	278	H
5					

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM			SHEET	36
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.		NUMBER:4580/81	35	◀▶ 37
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=CONNETTORI J52				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011		

NORDA

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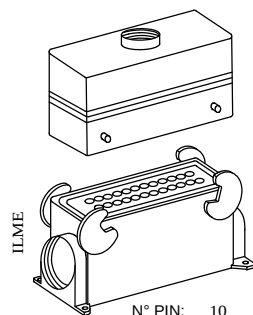
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JF4SX



Components					
Pin	From	To	Thread	Sheet/Col	
1	KL32/42	K53E	5313	53 E	2
2	KL32/41	K53E	5312	53 E	1
3	KL32/40	K53C	5312	53 D	2
4	KL32/39	K53C	5311	53 C	1
5	KL32/38	K53B	5311	53 B	2
6	KL32/37	K53B	5310	53 B	1
7					
8					
9					
10					

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM			SHEET 37	
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.		NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=CONNETTORI JF4SX				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011		

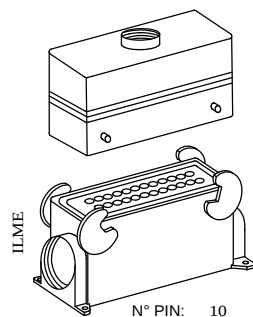
NORDA

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JF4DX



Components					
Pin	From	To	Thread	Sheet/Col	
1	KL32/52	K53I	5316	53 I	2 3G1.5 W10133
2	KL32/51	K53I	5315	53 I	1 3G1.5 W10131
3	KL32/50	K53G	5315	53 H	2 3G1.5 W10129
4	KL32/49	K53G	5314	53 G	1 3G1.5 W10183
5	KL32/48	K53F	5314	53 F	2 RKWT 4-07 NO
6	KL32/43	K53F	5313	53 F	1
7	KL32/61	SQ339E	24D	339 E	
8	KL32/60	SQ339E	024	339 E	
9	KL32/62	SQ339E	E332	339 E	
10					

REVIEW SHEETS

00	06/12/2011	N.VITIELLO	PRIMA STESURA
REV.	DATE	SIGN	MODIFICATION

REVIEW PLAN

00	06/12/2011 M.MAGNANI
01	15/01/2014 M.Magnani
REV.	DATE/SIGN



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WIRING DIAGRAM

MACHINE:	TRF 50/3+DESTACKER
CUSTOM.:	P.M.C.
TITLE:	ZA=CONNETTORI JF4DX
DIS.:	M.MAGNANI
DATE:	06/12/2011

SHEET 38

37 38



**VISUALIZZAZIONE PER
MORSETTO PHOENIX
ST2,5-QUATTRO**



**VISUALIZZAZIONE PER
RIPARTITORE PHOENIX
ZPV 1,5/2,5 (8/1)**



**VISUALIZZAZIONE PER
MORSETTI PHOENIX STTB
N.B. 2 RISERVA <=> 1 STTB**



REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 Località Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165351	WIRING DIAGRAM			SHEET	00
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
							CUSTOM.: P.M.C.	NUMBER:4580/81			
				01	15/01/2014 M.Magnani		TITLE: ZA=MORSETTIERE				
00	06/12/2011	N.VITIELLO	PRIMA STESURA				NOTE			00	01
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI				
							DATE: 06/12/2011				



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X3

DESTIN.

FILO

MORSETTO

ORIGINE

1
W1015

2
20G1

3

4

5

6

7

8

9

10

11

12

13

14

15

16

17

18

19

GN

KL3/1

KL3/6

KL3/11

KL3/12

KL3/21

KL3/22

KL3/23

KL3/24

KL3/25

KL3/26

KL3/27

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24D

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24C

24E

1VS/1

3VS/1

EF705

EF721

EF800

EF801

EF802

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KL3-36

TERMINALE

TERMINALE

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER		01	
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C. NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=MORSETTIERE X3		00 ◀ ▶ 02	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011			

NORDA

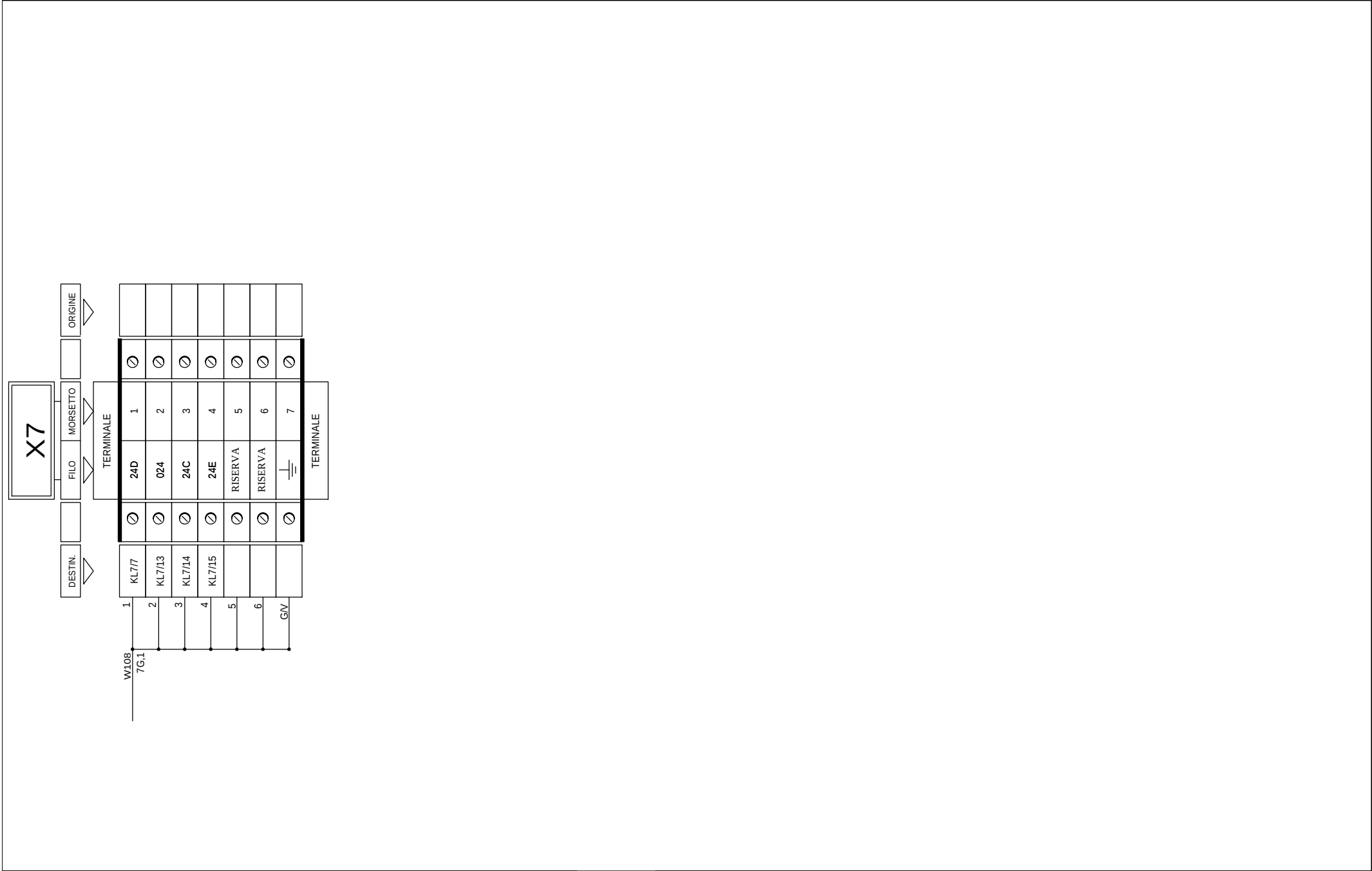
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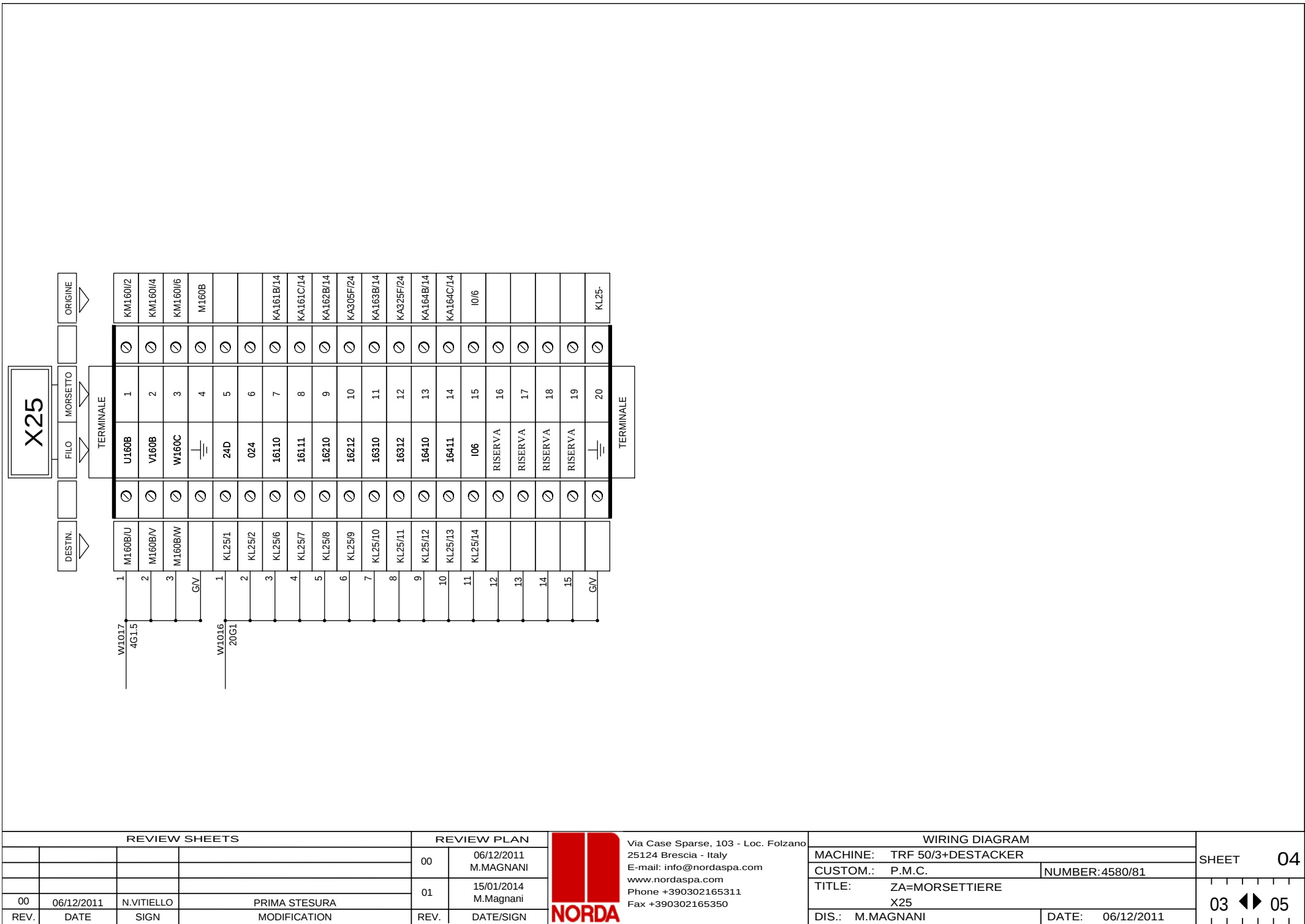
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				TERMINALE							
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4G1.5_	2	M284B/V	Ø	Ø	V284B	2	Ø	Ø	NV284B/VT2		
	3	M284B/W	Ø	Ø	W284B	3	Ø	Ø	NV284B/WT3		
			Ø	Ø		4	Ø	Ø	M284B		
W1033	1	KL5/1	Ø	Ø	24D	5	Ø	Ø			
4IG1	2	KL5/9	Ø	Ø	024	6	Ø	Ø			
	3	KL5/19	Ø	Ø	24C	7	Ø	Ø			
	4	KL5/20	Ø	Ø	24E	8	Ø	Ø			
	5	KL5/21	Ø	Ø	24F	9	Ø	Ø			
	6	KL5/22	Ø	Ø	24H	10	Ø	Ø	XCOIL/1		
	7	KL5/24	Ø	Ø	29810	11	Ø	Ø	KA587B/14		
	8	KL5/25	Ø	Ø	29811	12	Ø	Ø	KA587D/14		
	9	KL5/26	Ø	Ø	30511	13	Ø	Ø	KA305F/A1		
	10	KL5/27	Ø	Ø	31810	14	Ø	Ø	KA587J/14		
	11	KL5/28	Ø	Ø	31811	15	Ø	Ø	KA587H/14		
	12	KL5/29	Ø	Ø	32511	16	Ø	Ø	KA325F/A1		
	13	KL5/30	Ø	Ø	2V/S/3	17	Ø	Ø	XPLC/30		
	14	KL5/33	Ø	Ø	4V/S/3	18	Ø	Ø	XPLC/36		
	15	KL5/36	Ø	Ø	EF904	19	Ø	Ø	EF90/4		
	16	KL5/37	Ø	Ø	EF905	20	Ø	Ø	EF90/5		
	17		Ø	Ø	RISERVA	21	Ø	Ø			
	18		Ø	Ø	RISERVA	22	Ø	Ø			
	19	KL5/40	Ø	Ø	EF910	23	Ø	Ø	EF91/0		
	20	KL5/41	Ø	Ø	EF911	24	Ø	Ø	EF91/1		
	21	KL5/42	Ø	Ø	EF912	25	Ø	Ø	EF91/2		
	22	KL5/43	Ø	Ø	EF913	26	Ø	Ø	EF91/3		
	23	KL5/44	Ø	Ø	EF920	27	Ø	Ø	EF92/0		
	24	KL5/45	Ø	Ø	EF921	28	Ø	Ø	EF92/1		
	25		Ø	Ø	RISERVA	29	Ø	Ø			
	26		Ø	Ø	RISERVA	30	Ø	Ø			
	27	KL5/48	Ø	Ø	EF924	31	Ø	Ø	EF92/4		
	28	KL5/49	Ø	Ø	EF925	32	Ø	Ø	EF92/5		
	29	KL5/50	Ø	Ø	EF926	33	Ø	Ø	EF92/6		
	30	KL5/51	Ø	Ø	EF927	34	Ø	Ø	EF92/7		
	31		Ø	Ø	RISERVA	35	Ø	Ø			
	32		Ø	Ø	RISERVA	36	Ø	Ø			
	33		Ø	Ø	RISERVA	37	Ø	Ø			
	34		Ø	Ø	RISERVA	38	Ø	Ø			
	35		Ø	Ø	RISERVA	39	Ø	Ø			
	36		Ø	Ø	RISERVA	40	Ø	Ø			
	37		Ø	Ø	RISERVA	41	Ø	Ø			
	38		Ø	Ø	RISERVA	42	Ø	Ø			
	39		Ø	Ø	RISERVA	43	Ø	Ø			
	40		Ø	Ø	RISERVA	44	Ø	Ø			
GV			Ø	Ø			Ø	Ø	KL5-		
				TERMINALE							

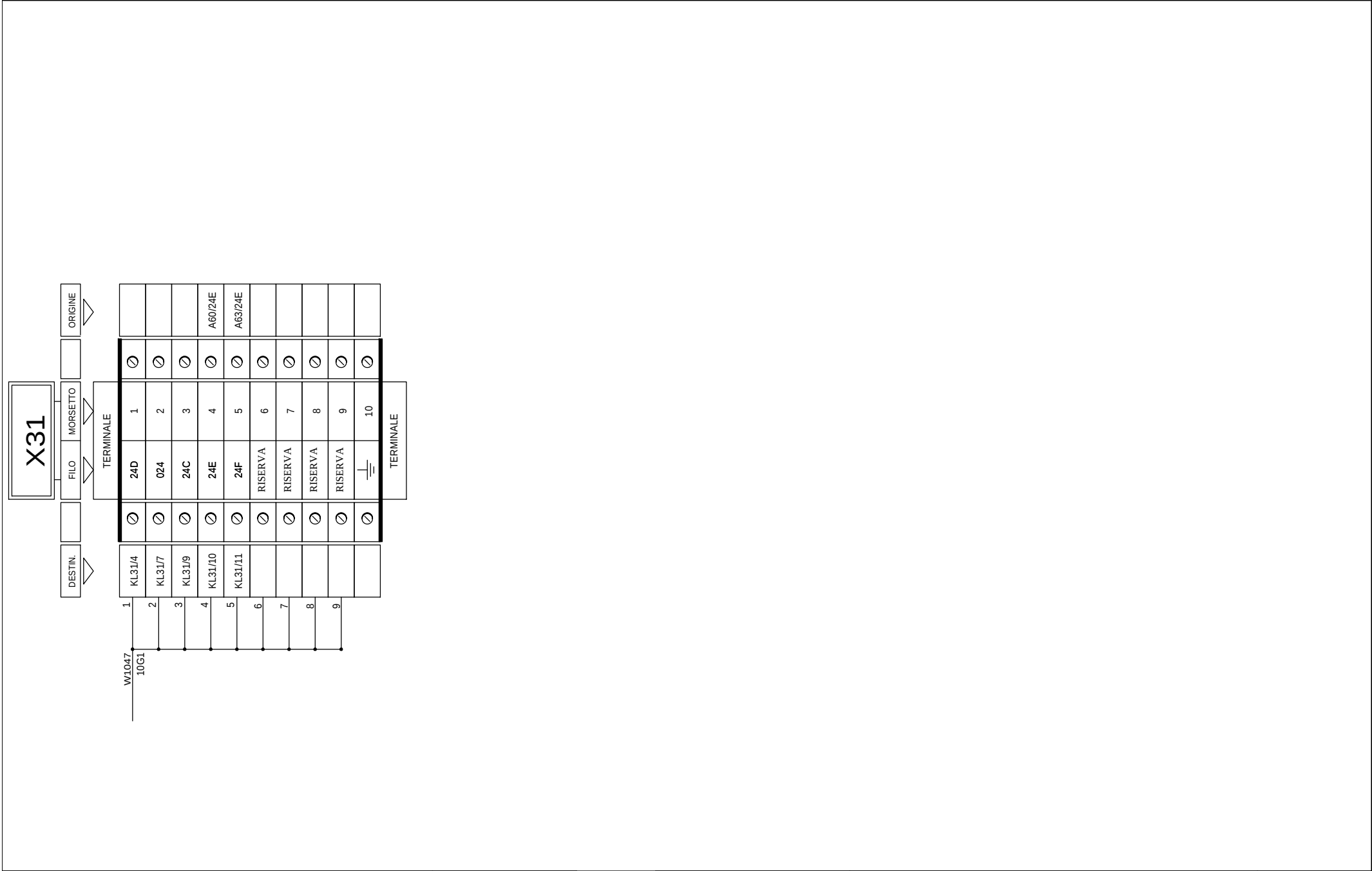
REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET 02
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.	NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: ZA=MORSETTIERE X5			
00	06/12/2011	N.VITIELLO	PRIMA STESURA	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					
01 ◀ ▶ 03										



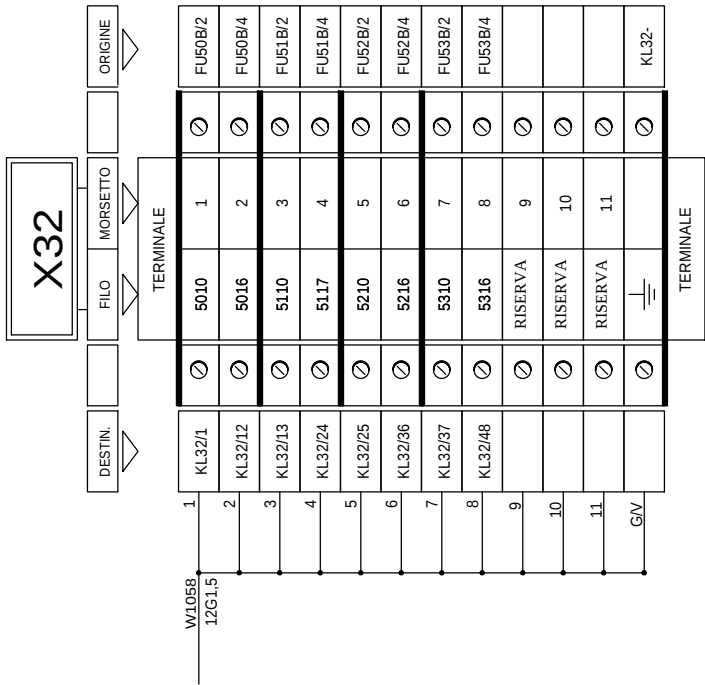
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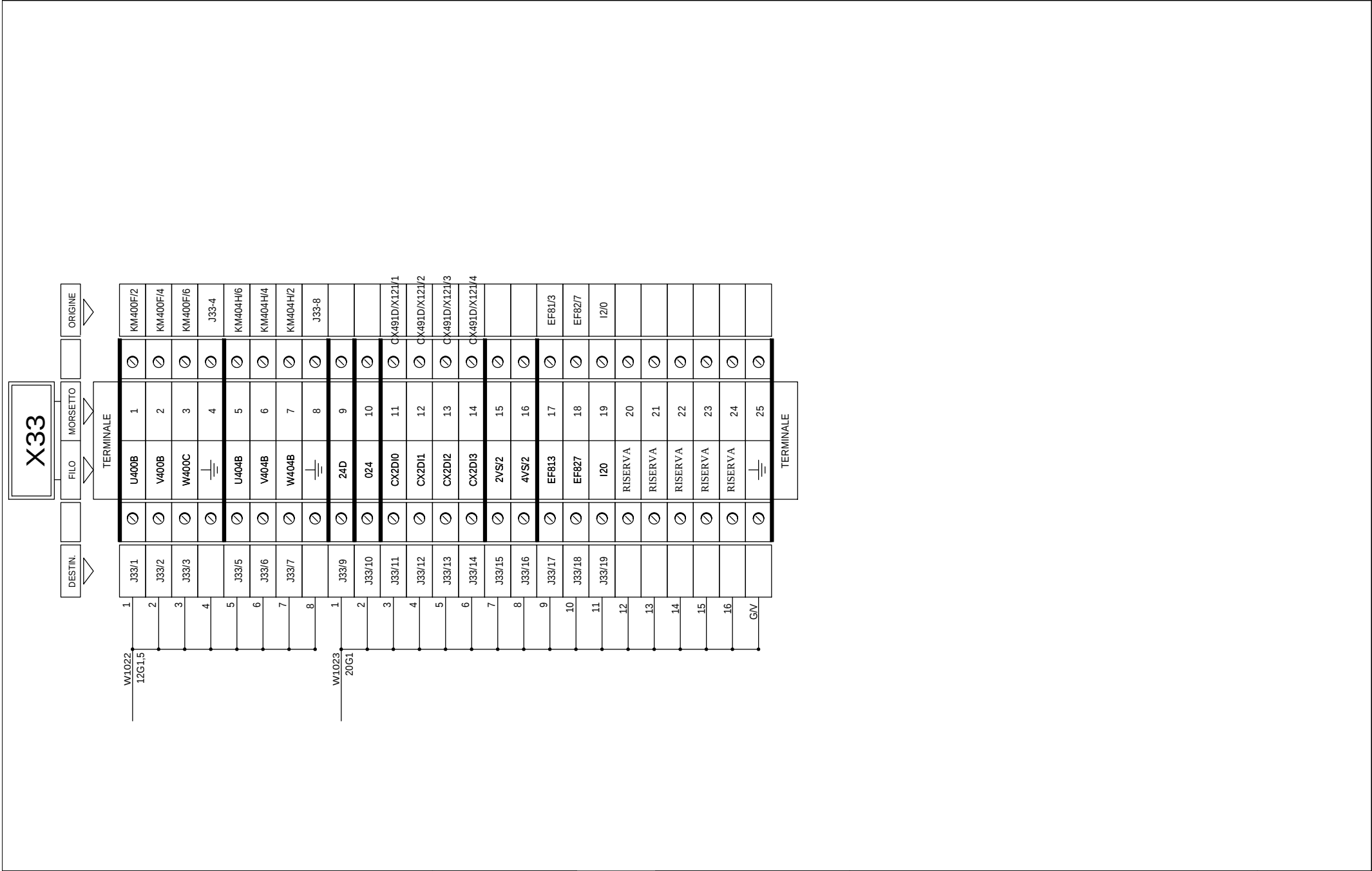


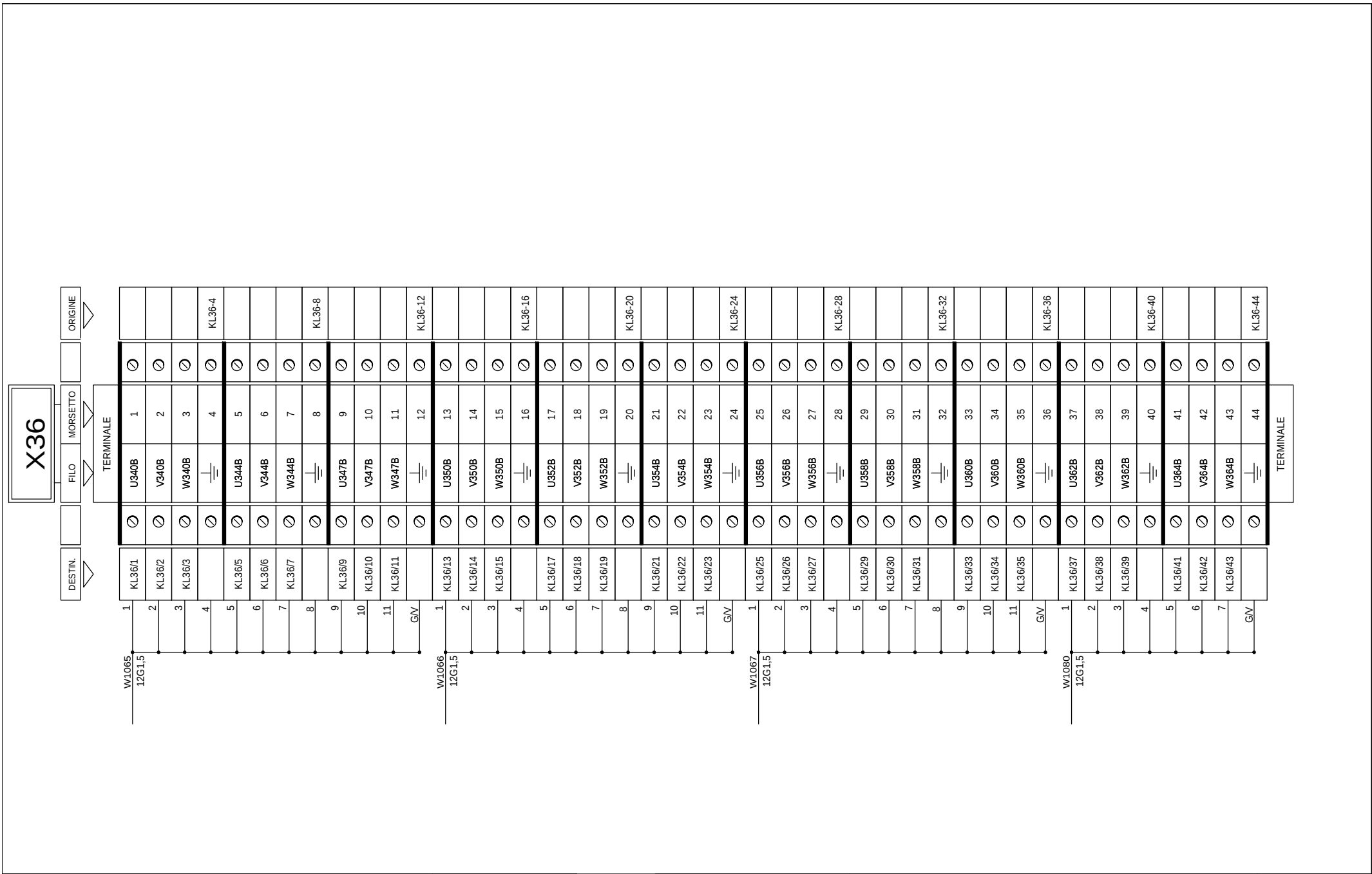


N.B. USARE MORSETTI DOPPI

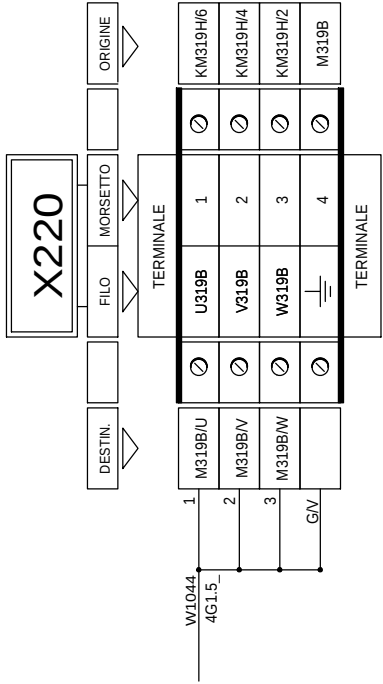


REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET	06
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
							CUSTOM.: P.M.C.	NUMBER:4580/81			
				01	15/01/2014 M.Magnani		TITLE: ZA=MORSETTIERE X32				
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI		DATE: 06/12/2011		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN				05 ◀ ▶ 08		









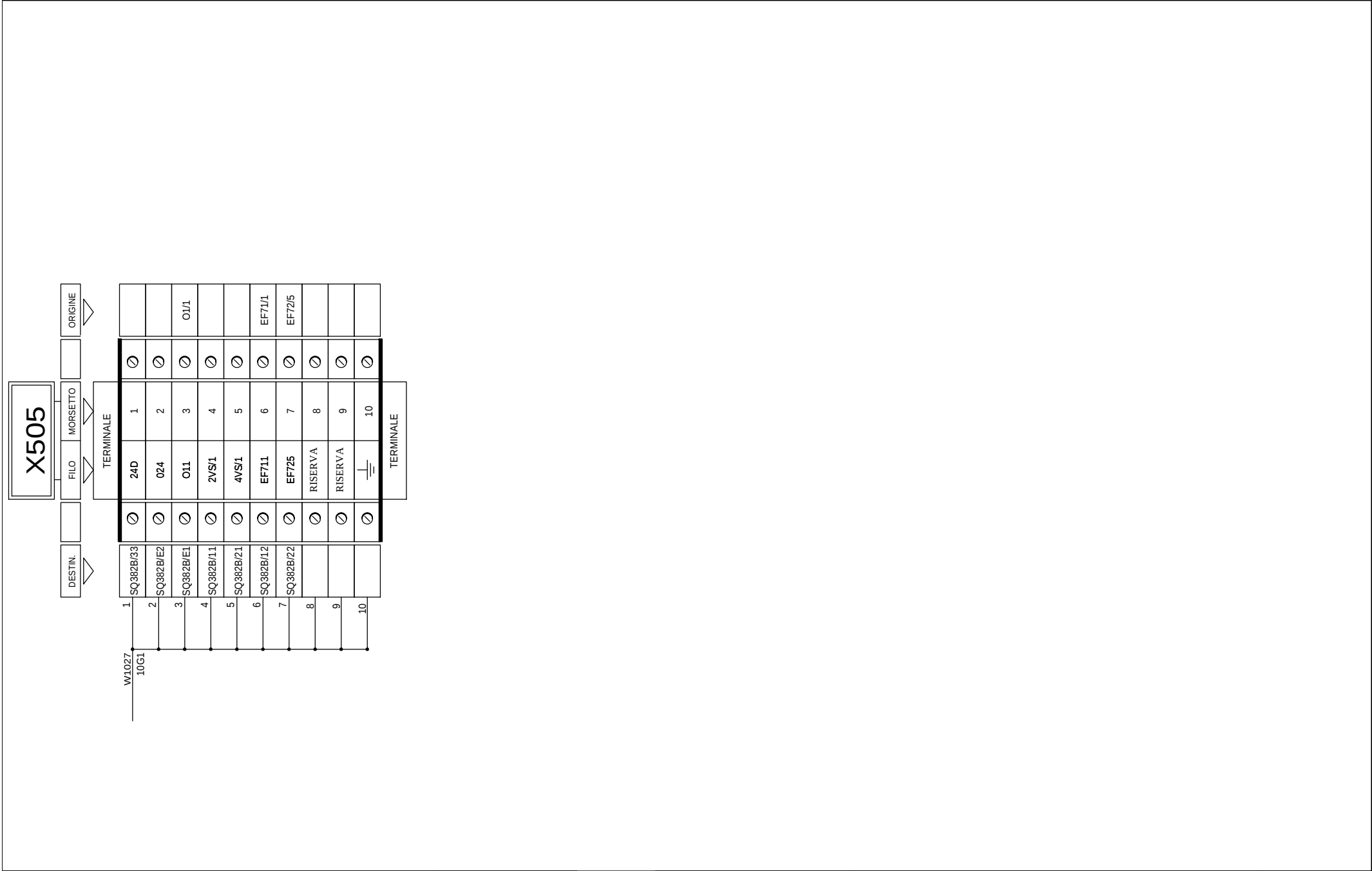
REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	11
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C.	NUMBER:	4580/81
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	ZA=MORSETTIERE X220		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011

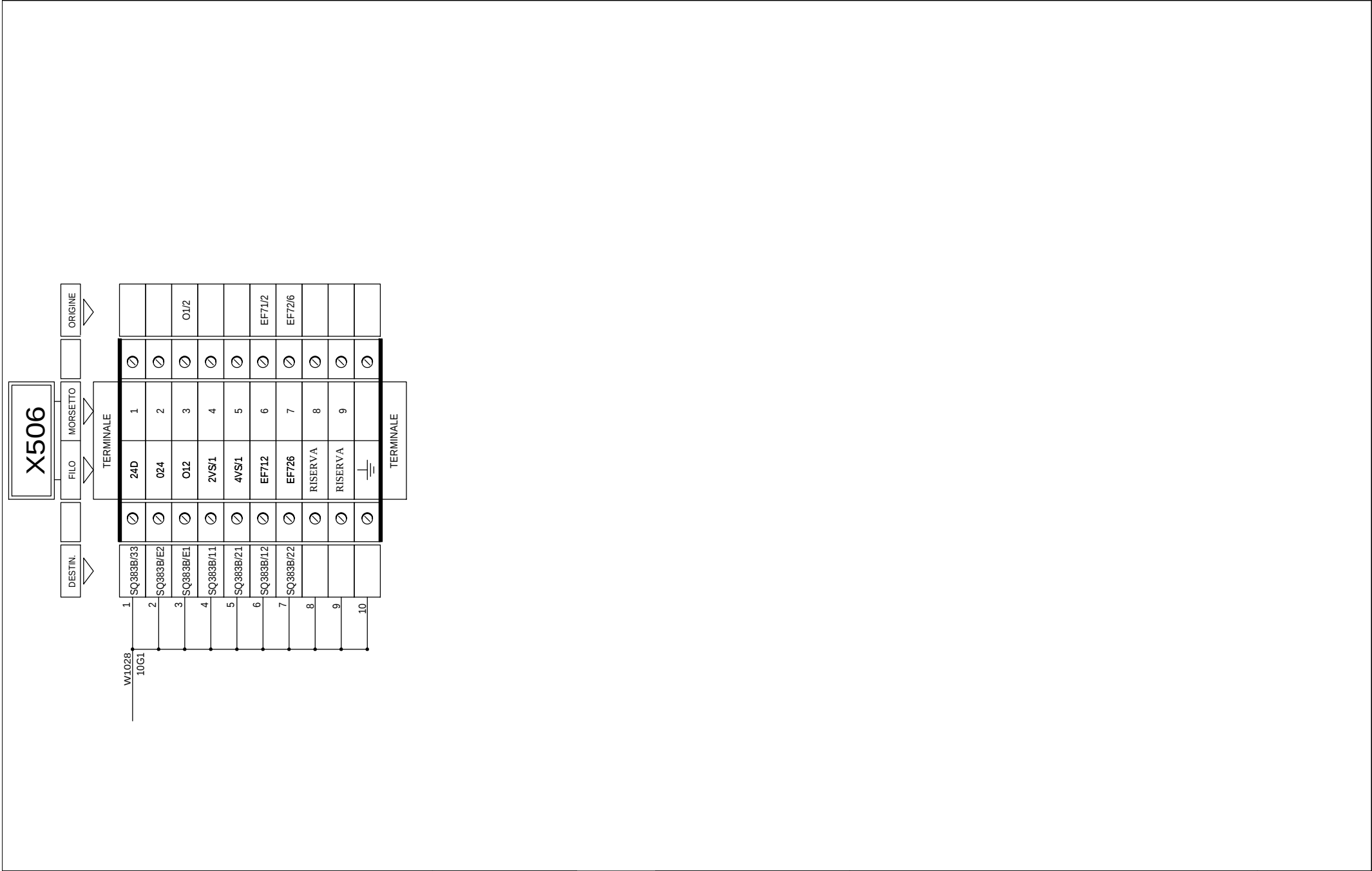


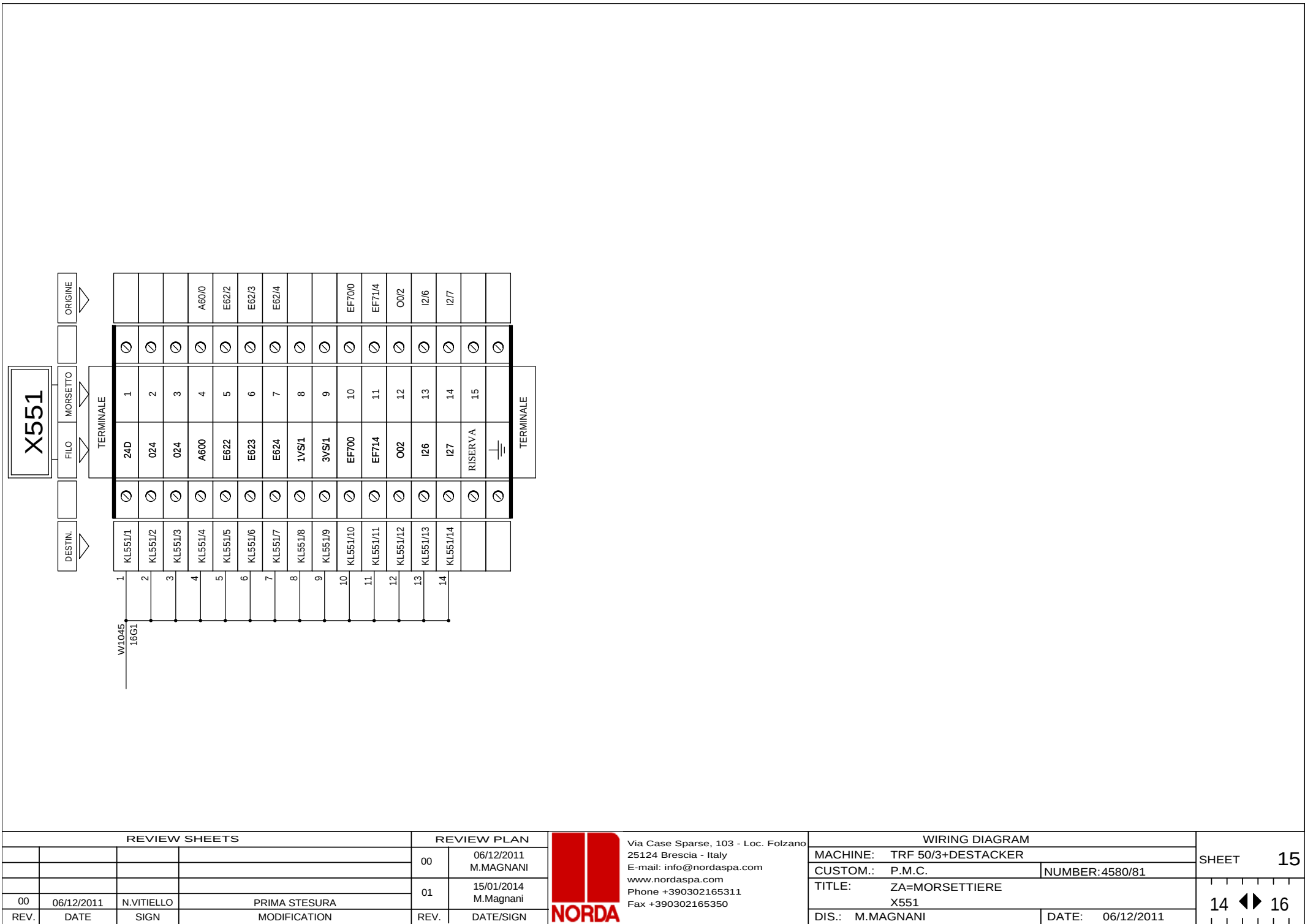
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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER: 4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: ZA=MORSETTIERE X504				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	11	13



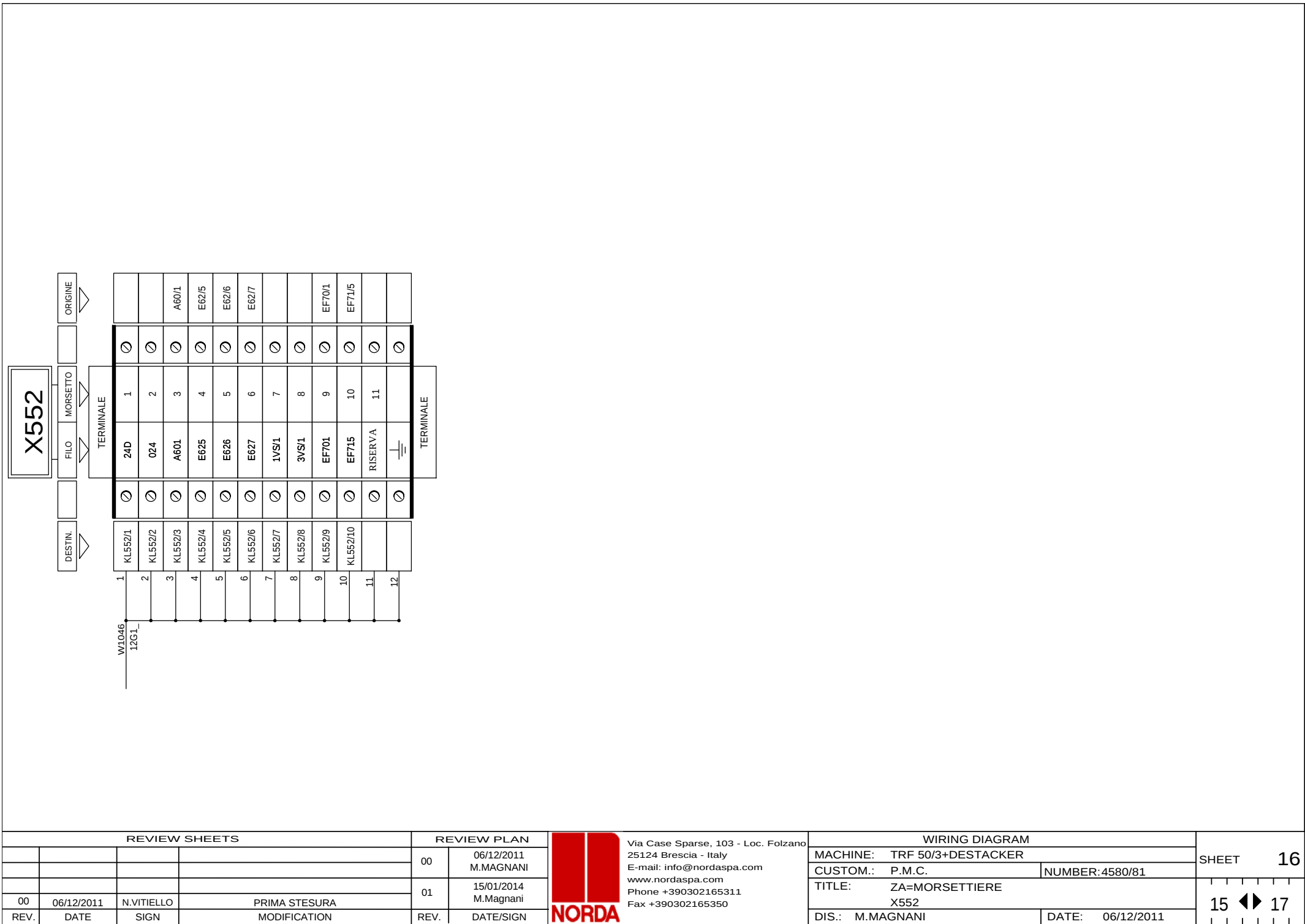


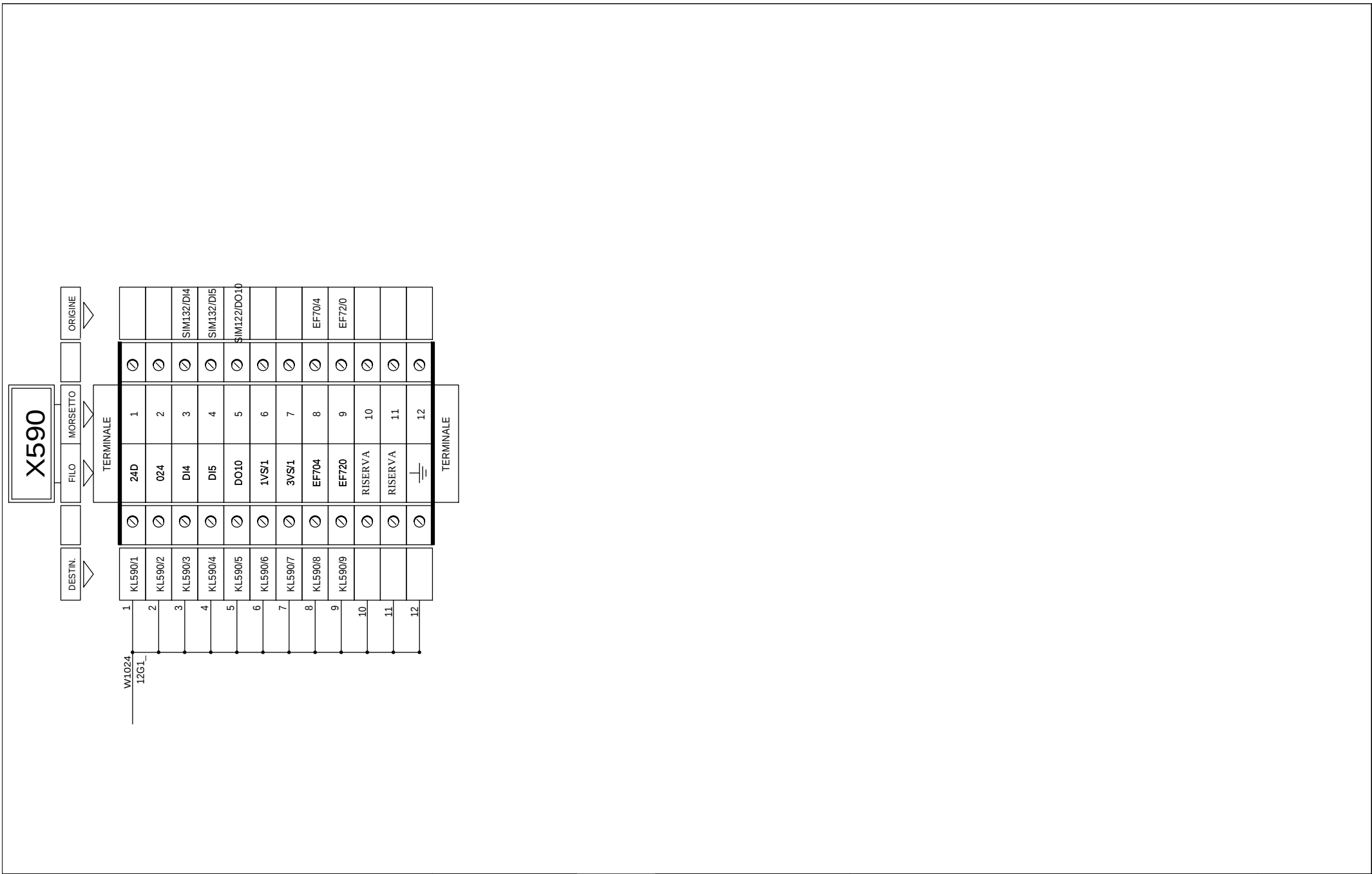


REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER		15	
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C. NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=MORSETTIERE X551		14 ◀ ▶ 16	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011			

NORDA

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X5505

DESTIN.

FILO

MORSETTO

ORIGINE

W1025

12G1_

1

2

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4

5

6

7

8

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10

11

12

KL5505/1

KL5505/2

KL5505/3

KL5505/4

KL5505/5

KL5505/6

KL5505/7

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D17

DO11

2VS/1

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EF713

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SIM132/D16

SIM132/D17

SIM122/DO11

EF71/3

EF72/7

TERMINALE

TERMINALE

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER		18	
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C. NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=MORSETTIERE X5505		17 19	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011			

NORDA

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XCOIL

DESTIN.

FILO

MORSETTO

ORIGINE

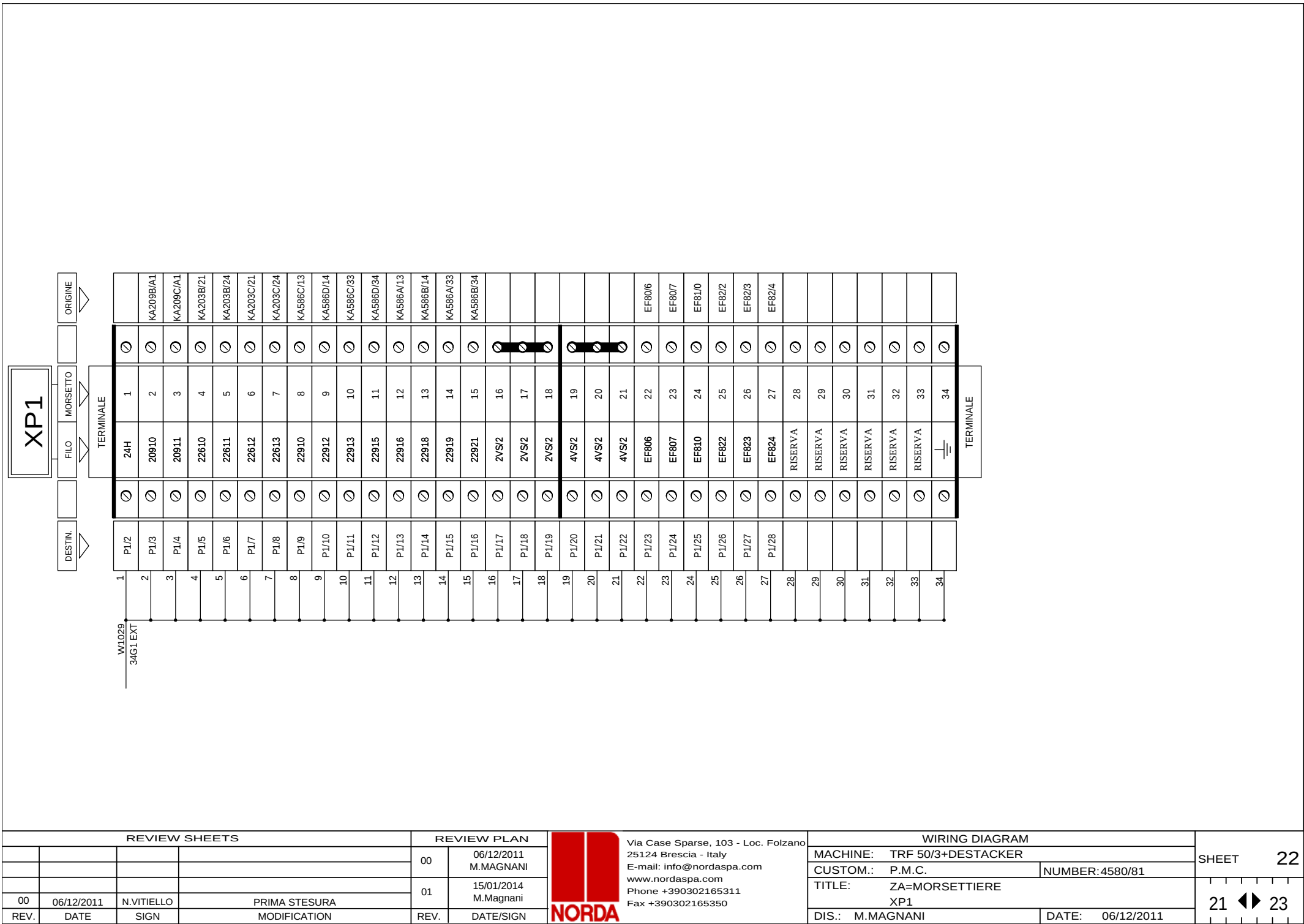
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COIL/40	Ø	25112	5	Ø	KA251D/A1
COIL/60	Ø	25510	6	Ø	KA586C4/13
COIL/59	Ø	25512	7	Ø	KA586D4/14
COIL/62	Ø	25513	8	Ø	KA586C4/33
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COIL/66	Ø	25519	12	Ø	KA586A5/33
COIL/65	Ø	25521	13	Ø	KA586B5/34
COIL/47	Ø	DO12	14	Ø	SIM132/DO12
COIL/48	Ø	DO13	15	Ø	SIM132/DO1B
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COIL/50	Ø	DO15	17	Ø	SIM132/DO15
COIL/46	Ø	O81	18	Ø	O8/1
COIL/55	Ø	2VS/1	19	Ø	
COIL/51	Ø	2VS/1	20	Ø	
COIL/53	Ø	4VS/1	21	Ø	
COIL/57	Ø	4VS/1	22	Ø	
COIL/52	Ø	EF706	23	Ø	EF70/6
COIL/56	Ø	EF707	24	Ø	EF70/7
COIL/54	Ø	EF722	25	Ø	EF72/2
COIL/58	Ø	EF723	26	Ø	EF72/3
COIL/67	Ø	25610	27	Ø	KA586J/14
COIL/68	Ø	25612	28	Ø	KA586I/13
COIL/69	Ø	25613	29	Ø	KA586J/34
COIL/70	Ø	25615	30	Ø	KA586I/33
	Ø	RISERVA	31	Ø	
COIL/72	Ø	25410	32	Ø	
COIL/71	Ø	25410	33	Ø	
	Ø		34	Ø	
		TERMINALE			

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET20
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER		
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C. NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=MORSETTIERE XCOIL		1921
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011		

NORDA

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25124 Brescia - Italy
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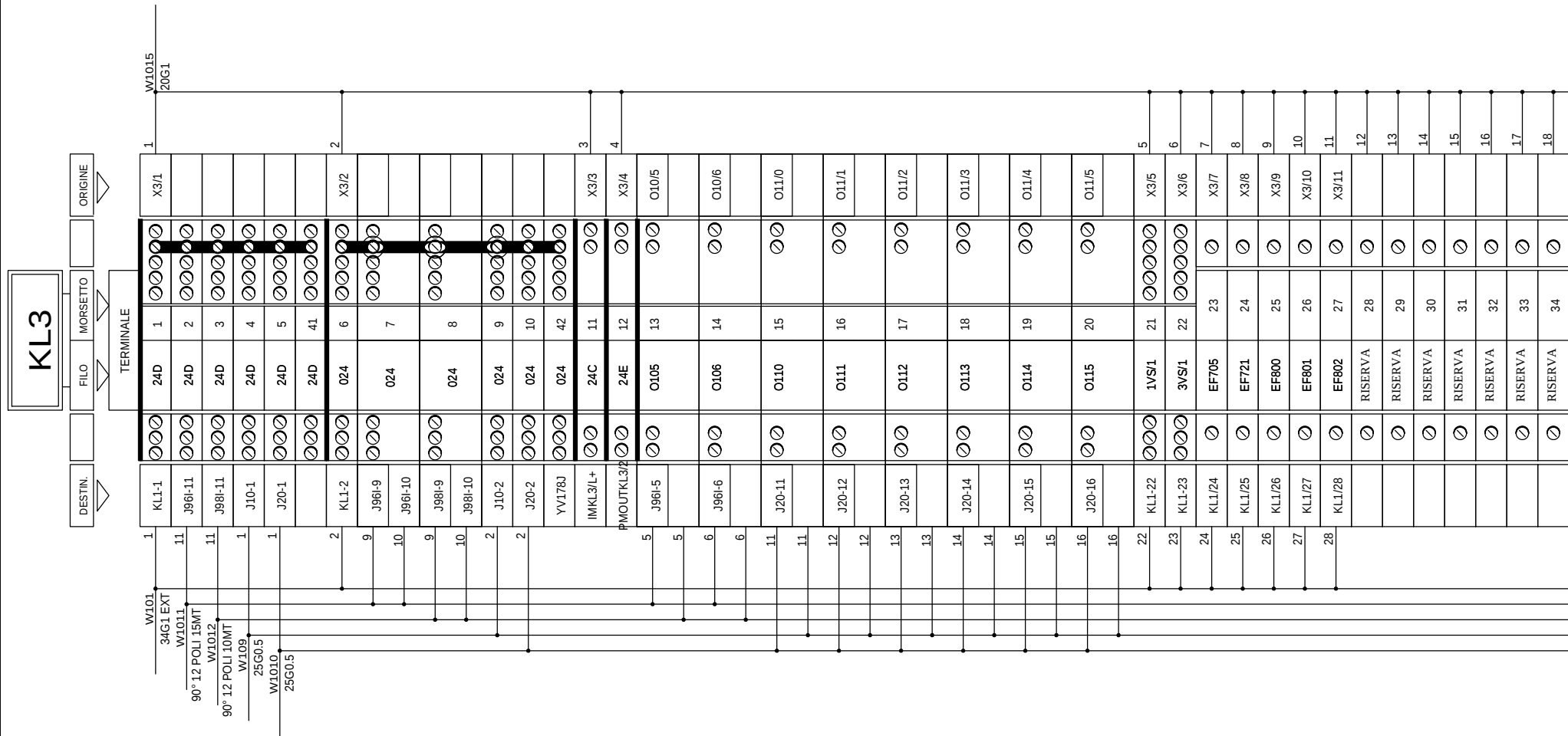
XPLC

REVIEW SHEETS				REVIEW PLAN		Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350 NORDA	WIRING DIAGRAM		SHEET	23
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.	NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: ZA=MORSETTIERE XPLC		22 ◀▶ 24	
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	

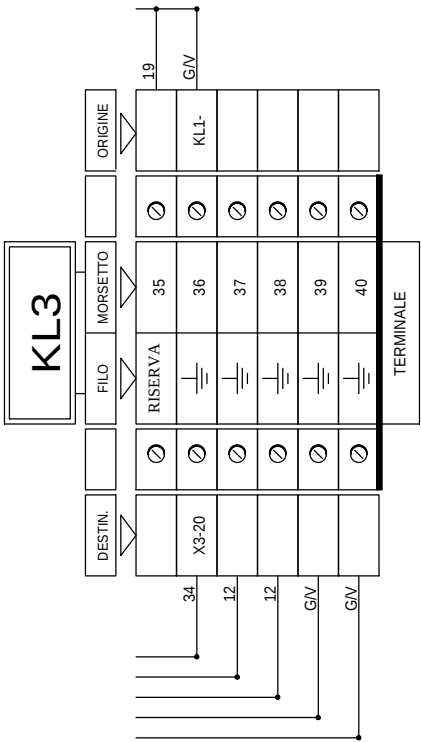
KL1					
DESTIN.	FILO	MORSETTO	ORIGINE		
TERMINALE					
SA19B/3	24D	1	Ø Ø	KL3/1	1
SB19E/2	024	2	Ø Ø	KL3/6	2
SB19E/4	I140	3	Ø	I140	3
SB19F/2	I141	4	Ø	I14/1	4
SB19G/4	I142	5	Ø	I14/2	5
SB19H/2	I143	6	Ø	I14/3	6
SB19I/4	I144	7	Ø	I14/4	7
SA199B/2	I145	8	Ø	I14/5	8
SA199B/2	I146	9	Ø	I14/6	9
SA20B/4	I150	10	Ø	I15/0	10
SA20B/4	I151	11	Ø	I15/1	11
SA20D/4	I152	12	Ø	I15/2	12
SA20D/4	I153	13	Ø	I15/3	13
SA20F/4	I154	14	Ø	I15/4	14
SA20F/4	I155	15	Ø	I15/5	15
SA20H/4	I156	16	Ø	I15/6	16
SA20H/4	I157	17	Ø	I15/7	17
HL25B/1	O100	18	Ø	O10/0	18
HL25C/1	O101	19	Ø	O10/1	19
SB19E/1	O102	20	Ø	O10/2	20
SB19G/1	O103	21	Ø	O10/3	21
SB18C/1	1VS/1	22	Ø Ø	KL3/21	22
SB18C/1	3VS/1	23	Ø Ø	KL3/22	23
SB18C/2	EF705	24	Ø	KL3/23	24
SB18C/2	EF721	25	Ø	KL3/24	25
SA19B/4	EF800	26	Ø	KL3/25	26
SA19B/4	EF801	27	Ø	KL3/26	27
SA19B/2	EF802	28	Ø	KL3/27	28
	RISERVA	29	Ø		29
	RISERVA	30	Ø		30
	RISERVA	31	Ø		31
	RISERVA	32	Ø		32
	RISERVA	33	Ø		33
KL3-36	⏚		Ø		34
	⏚		Ø		
	⏚		Ø		
	⏚		Ø		
TERMINALE					

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM				SHEET	24
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER					
				01	15/01/2014 M. Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: ZA=MORSETTIERE KL1					
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011			
										23	25	

N.B. VEDI NOTA INIZIO GRUPPO



N.B. VEDI NOTA INIZIO GRUPPO



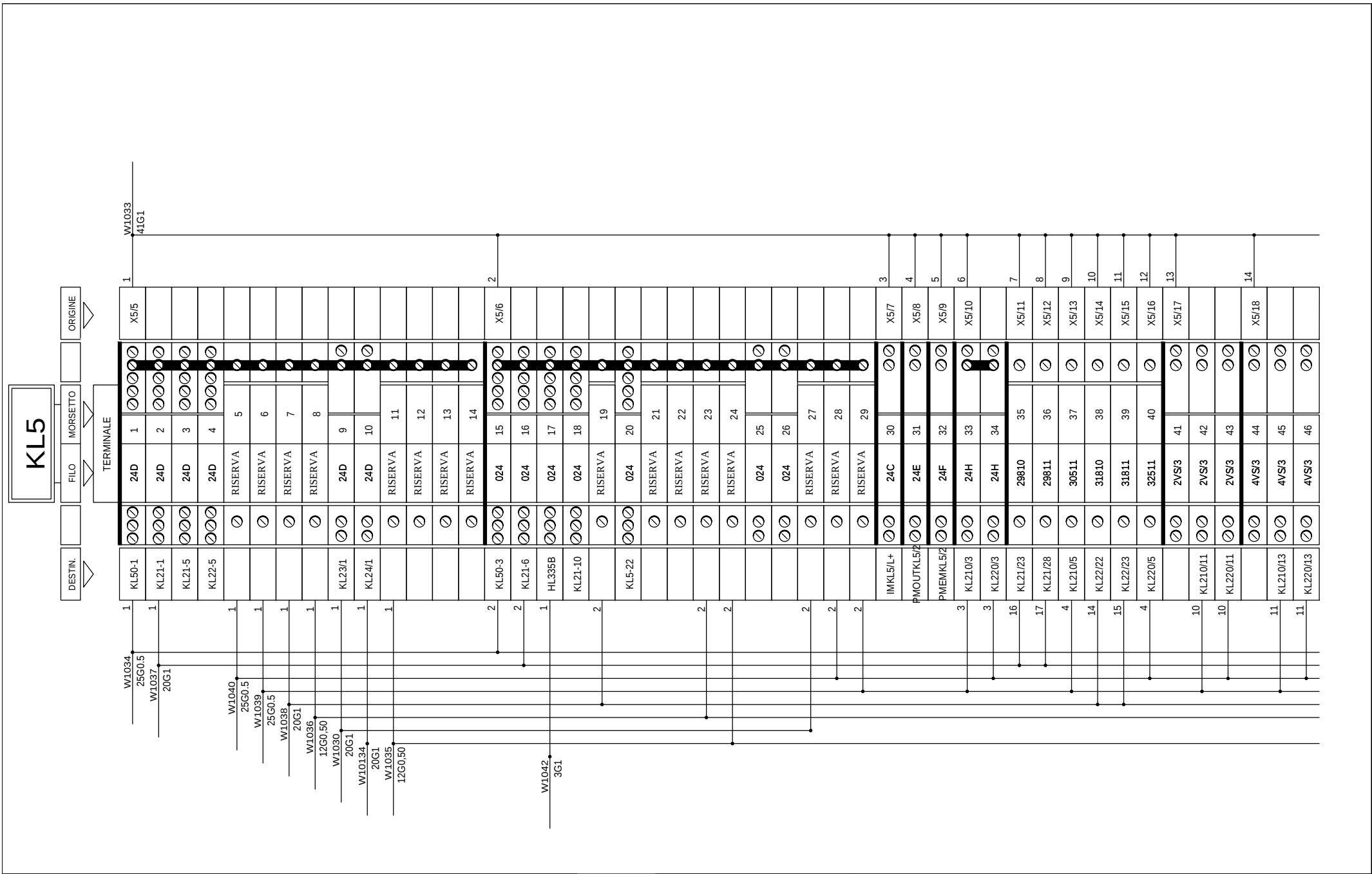
REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	26
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C.	NUMBER:	4580/81
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE:	ZA=MORSETTIERE KL3		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011

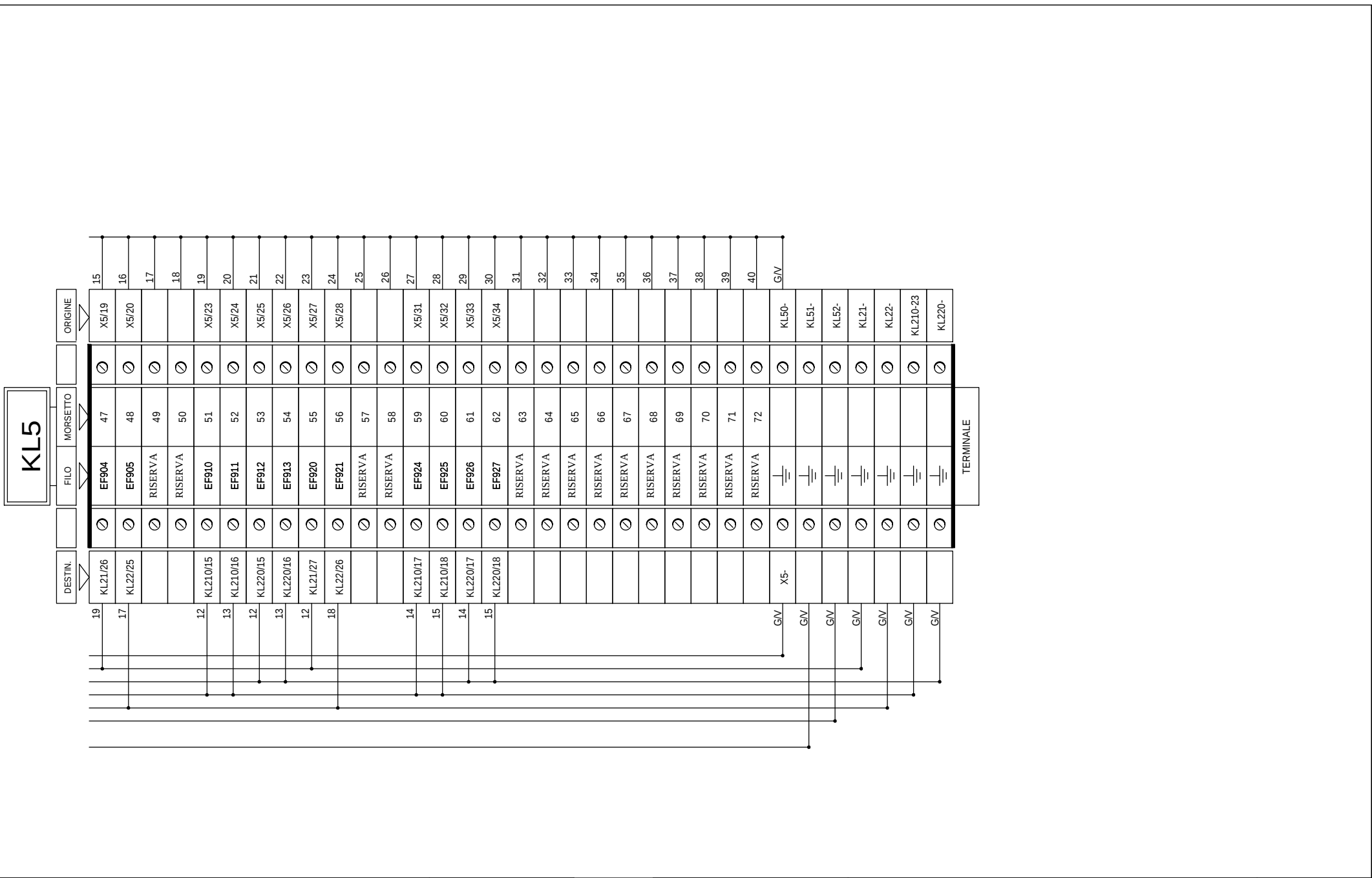


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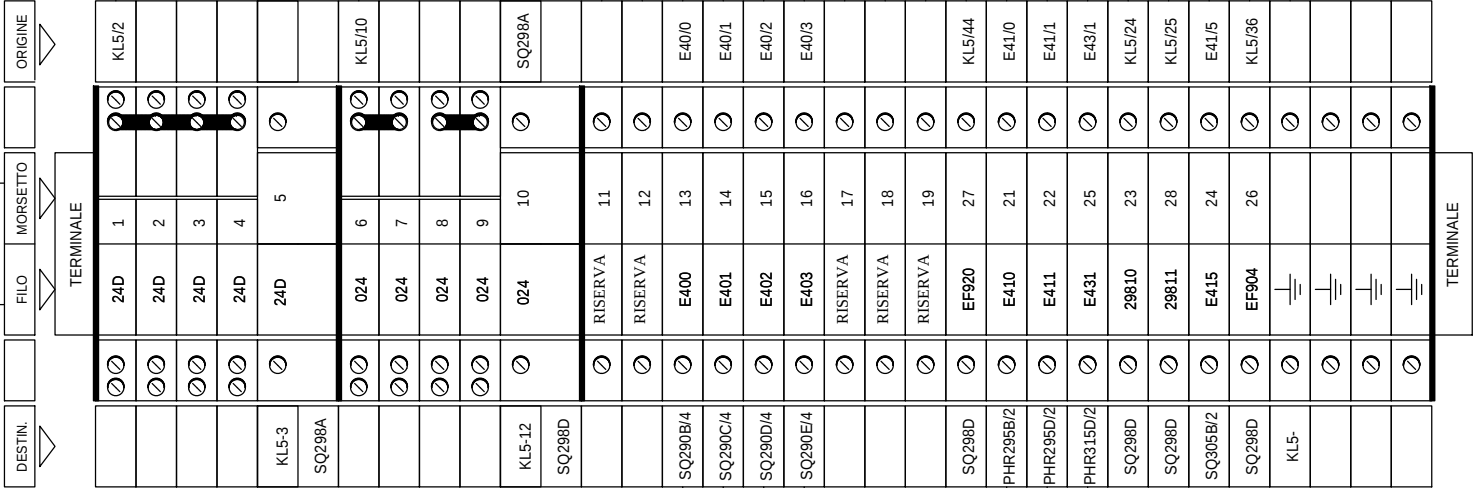
25

27





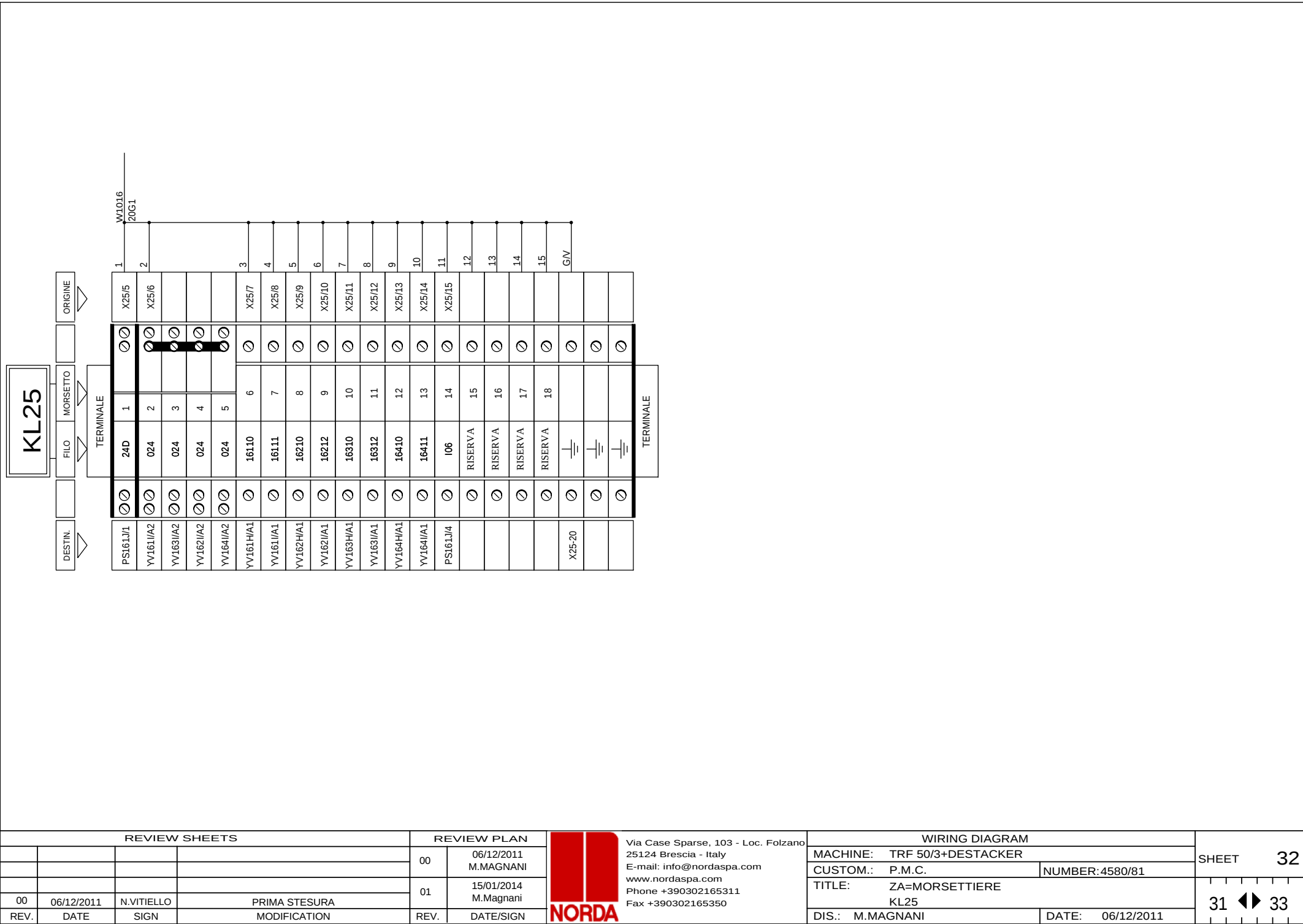
KL21



REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET 30	
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
							CUSTOM.: P.M.C.		NUMBER: 4580/81		
				01	15/01/2014 M.Magnani		TITLE: ZA=MORSETTIERE KL21				
00	06/12/2011	N.VITIELLO	PRIMA STESURA								
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI			DATE: 06/12/2011	28 ◀ ▶ 31	

[illegible]

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET 31	
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
							CUSTOM.: P.M.C.		NUMBER: 4580/81		
				01	15/01/2014 M. Magnani		TITLE: ZA=MORSETTIERE KL22			30 ◀▶ 32	
00	06/12/2011	N.VITIELLO	PRIMA STESURA								
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011			

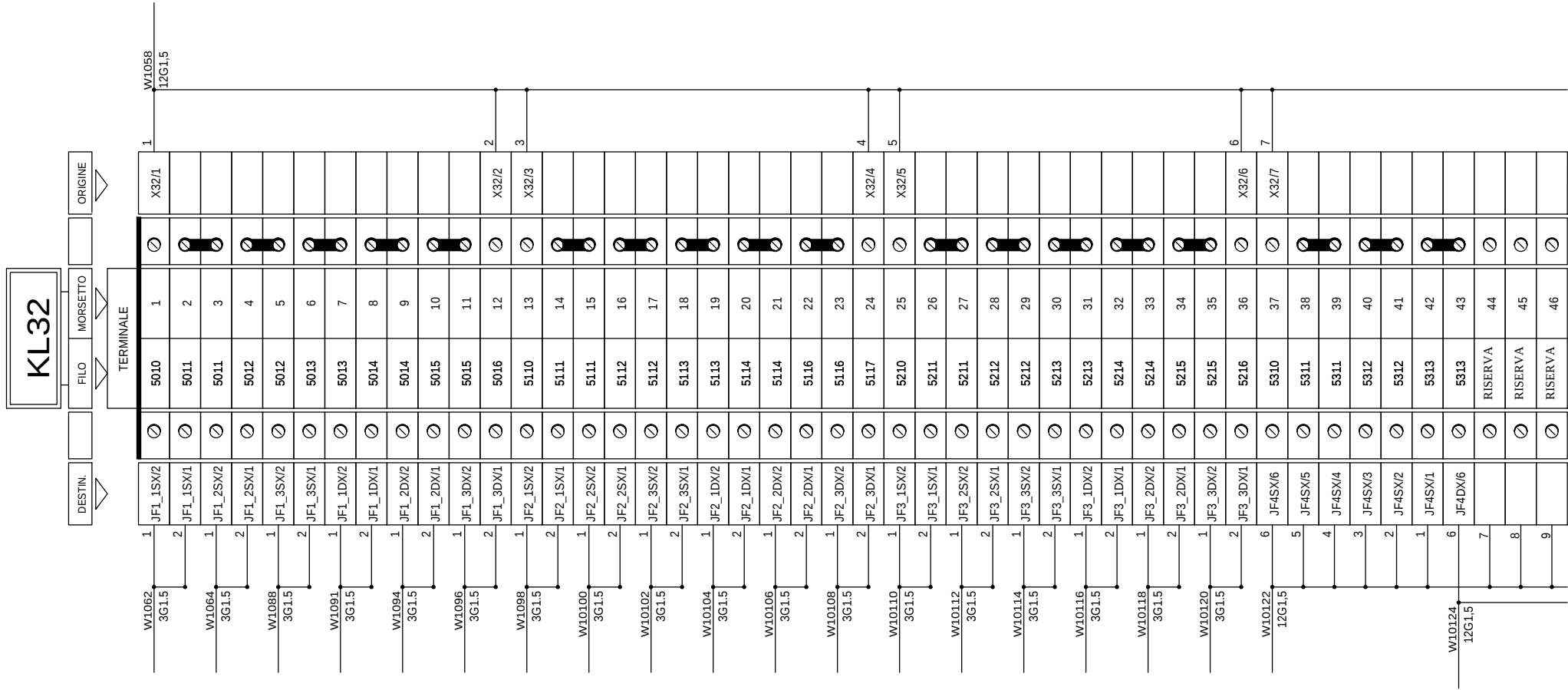


REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER		32	
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C. NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=MORSETTIERE KL25		31 ◀ ▶ 33	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011			

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N.B. USARE MORSETTI DOPPI



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WIRING DIAGRAM

MACHINE: TRF 50/3+DESTACKER

CUSTOM.: P.M.C. NUMBER:4580/81

TITLE: ZA=MORSETTIERE
KL32

DIS.: M.MAGNANI DATE: 06/12/2011

SHEET

34

33 35

KL32



WIRING DIAGRAM	
MACHINE:	TRF 50/3+DESTACKER
CUSTOM.:	P.M.C. NUMBER:4580/81
TITLE:	ZA=MORSETTIERE KL32
DIS.:	M.MAGNANI DATE: 06/12/2011

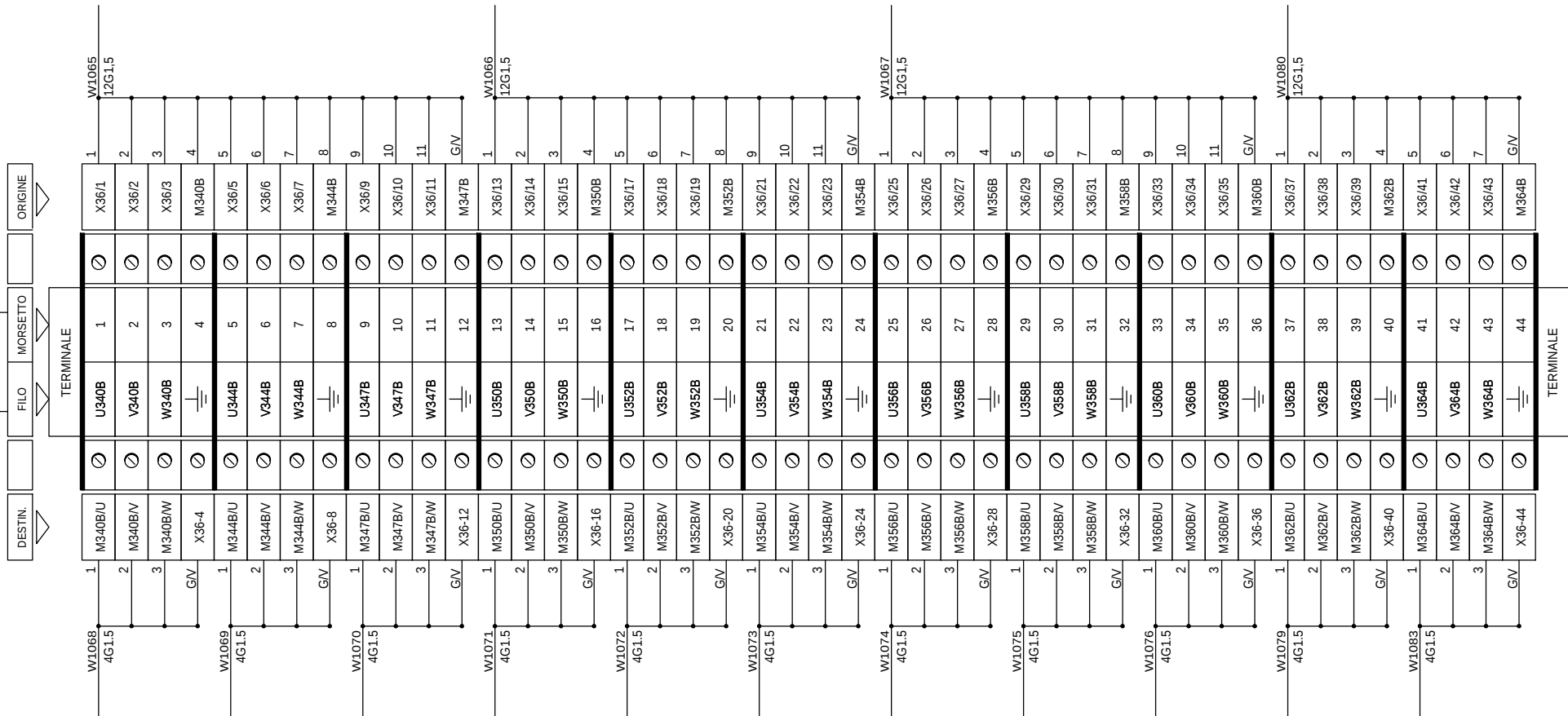
34 ◀ ▶ 36

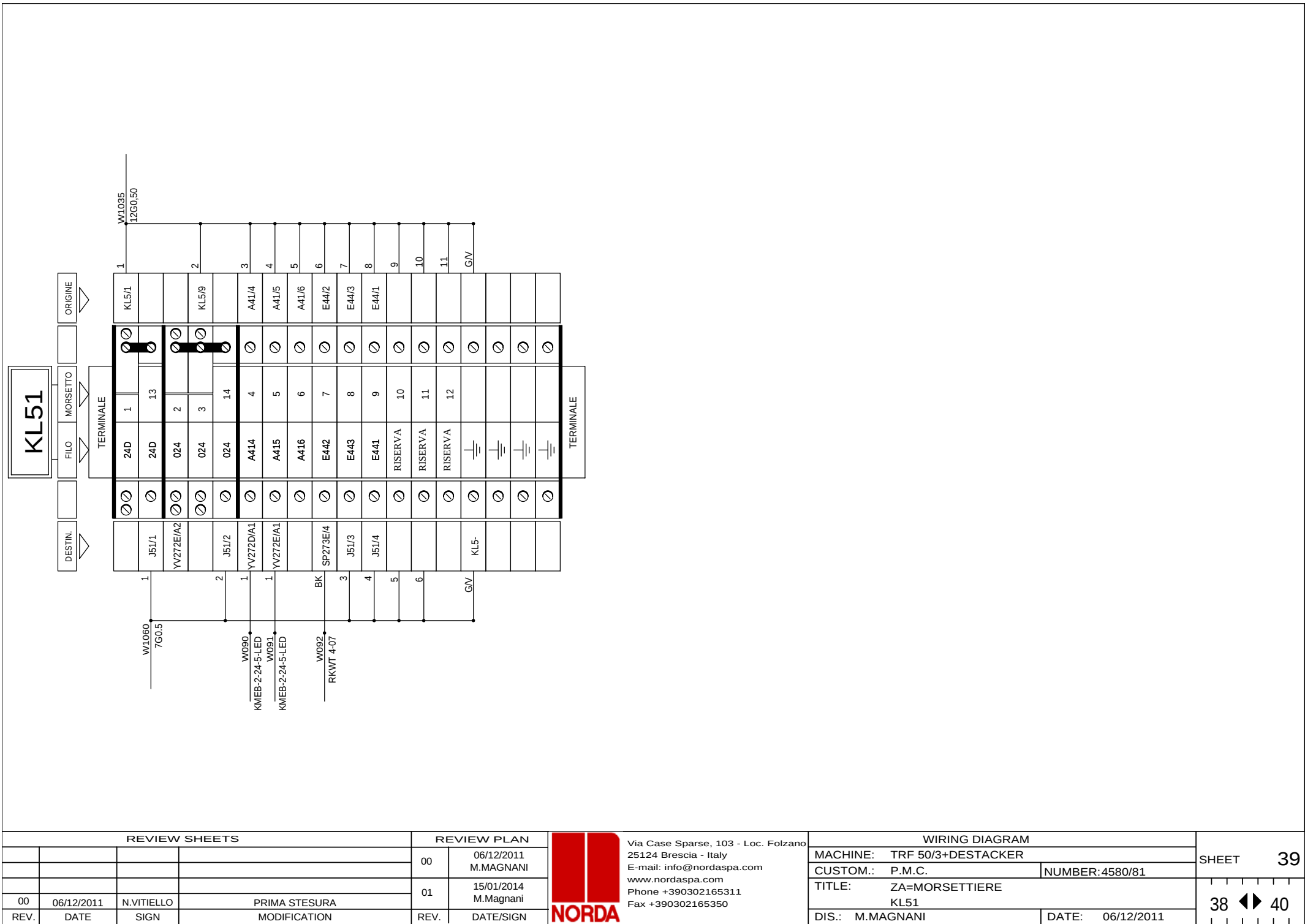
DESTIN.		FILO	MORSETTO		ORIGINE
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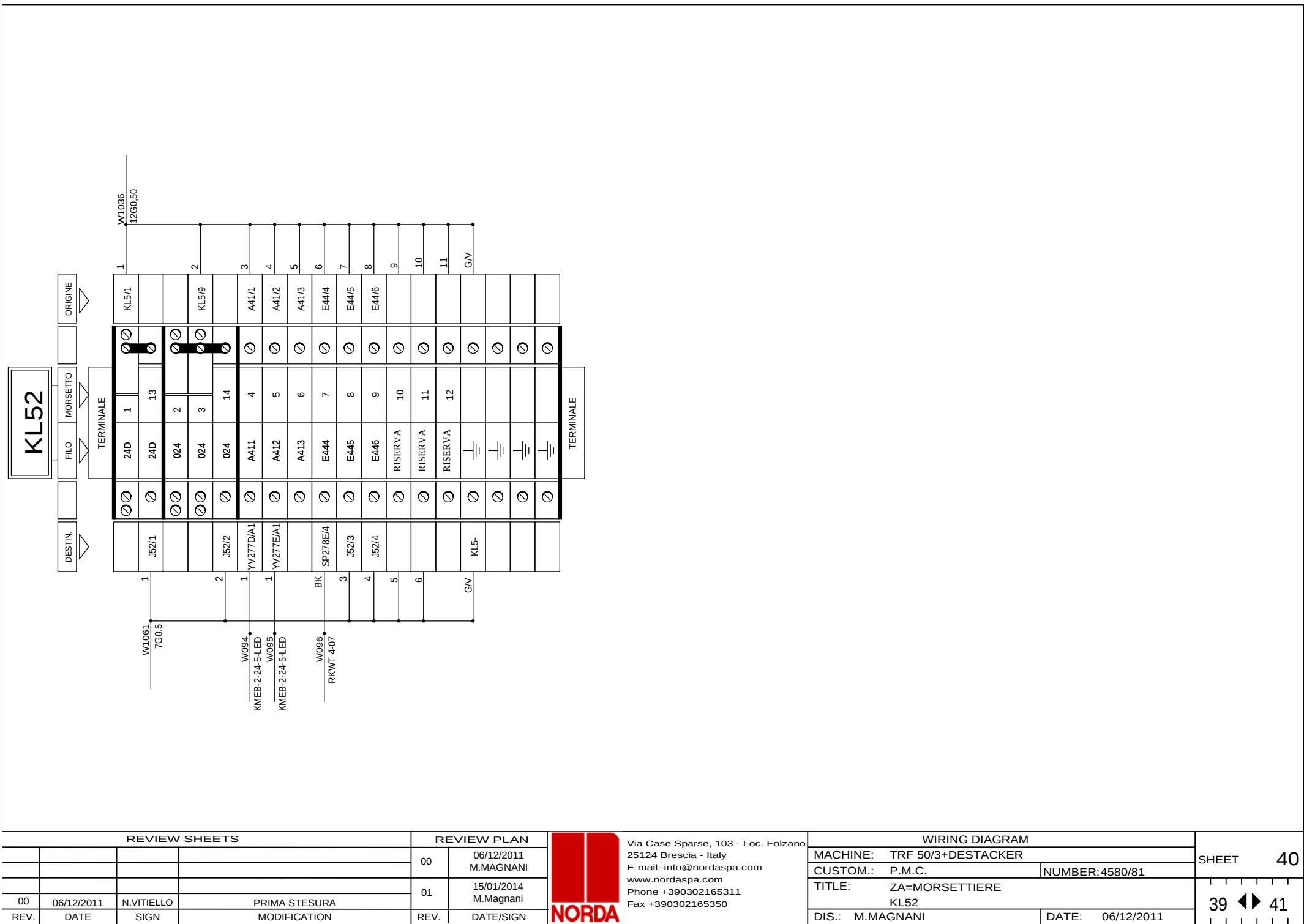


REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM		SHEET 36
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER		
							CUSTOM.: P.M.C. NUMBER: 4580/81		
				01	15/01/2014 M.Magnani		TITLE: ZA=MORSETTIERE KL33		
00	06/12/2011	N.VITIELLO	PRIMA STESURA						
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011		35 ◀ ▶ 37	

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	37
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER			
						CUSTOM.: P.M.C. NUMBER: 4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA	01	15/01/2014 M.Magnani	TITLE: ZA=MORSETTIERE KL36		36	38
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011			



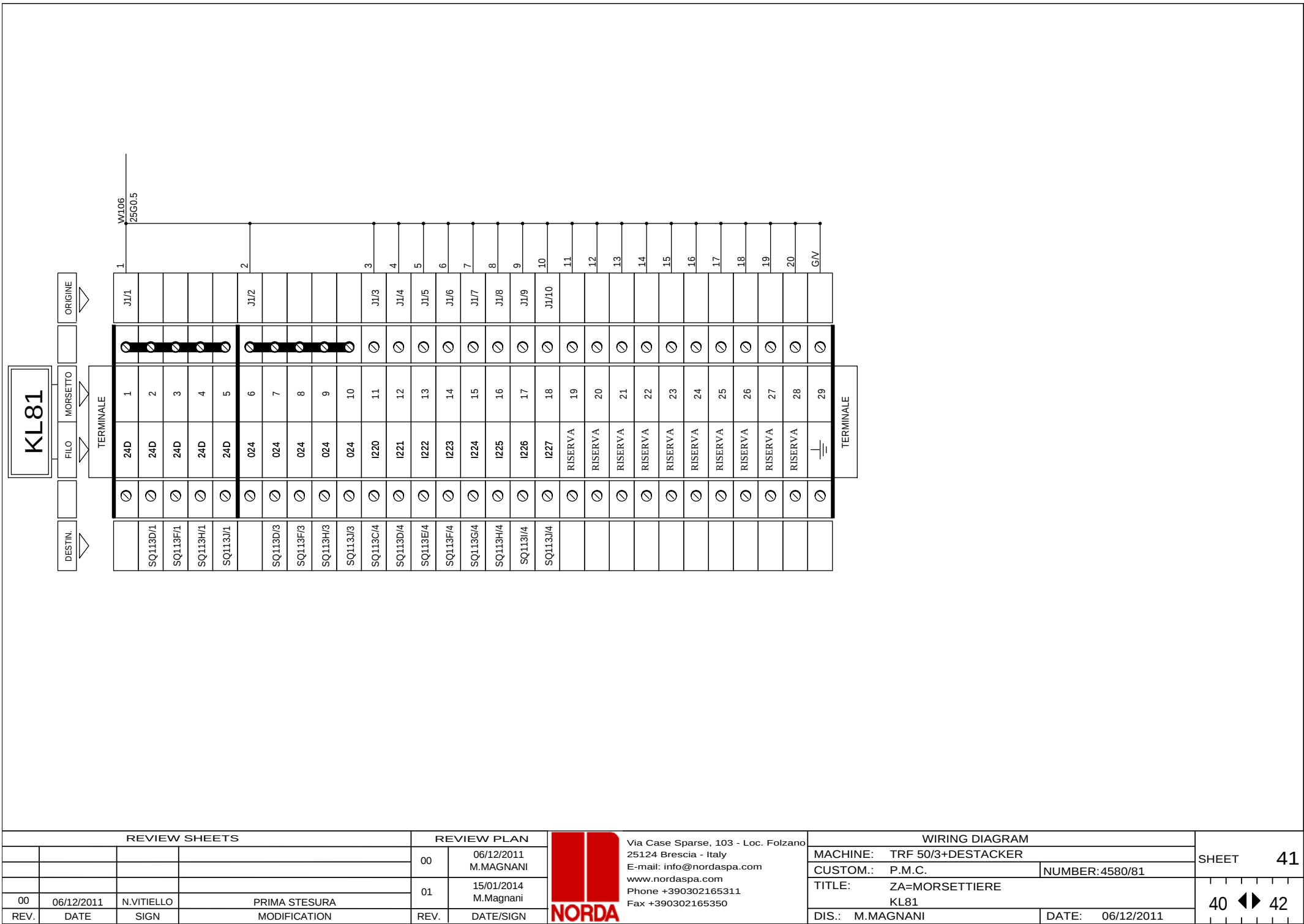




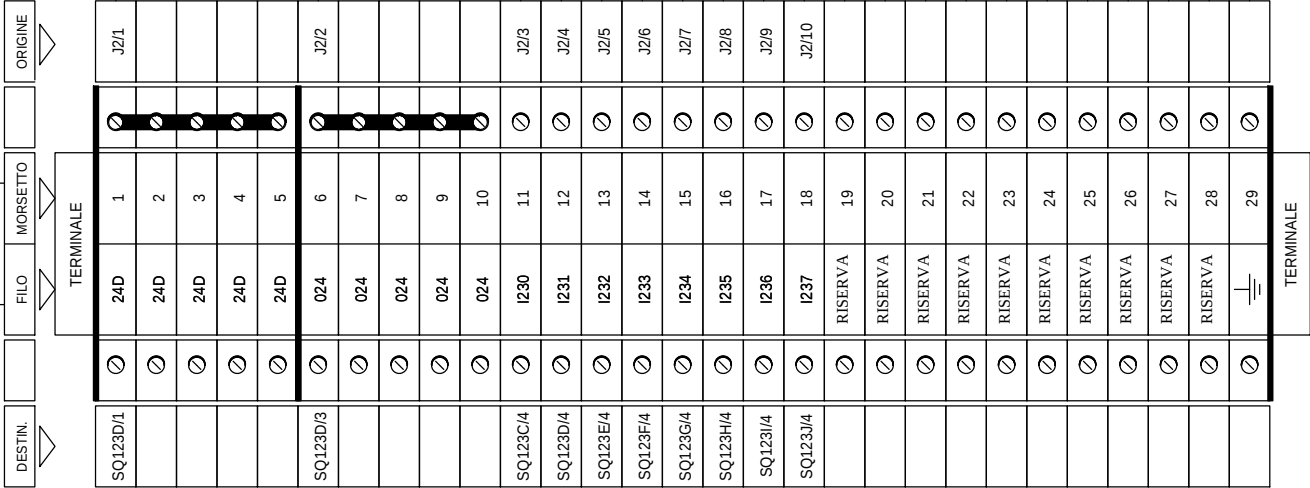
REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	
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				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C. NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=MORSETTIERE KL52		39 41	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011			

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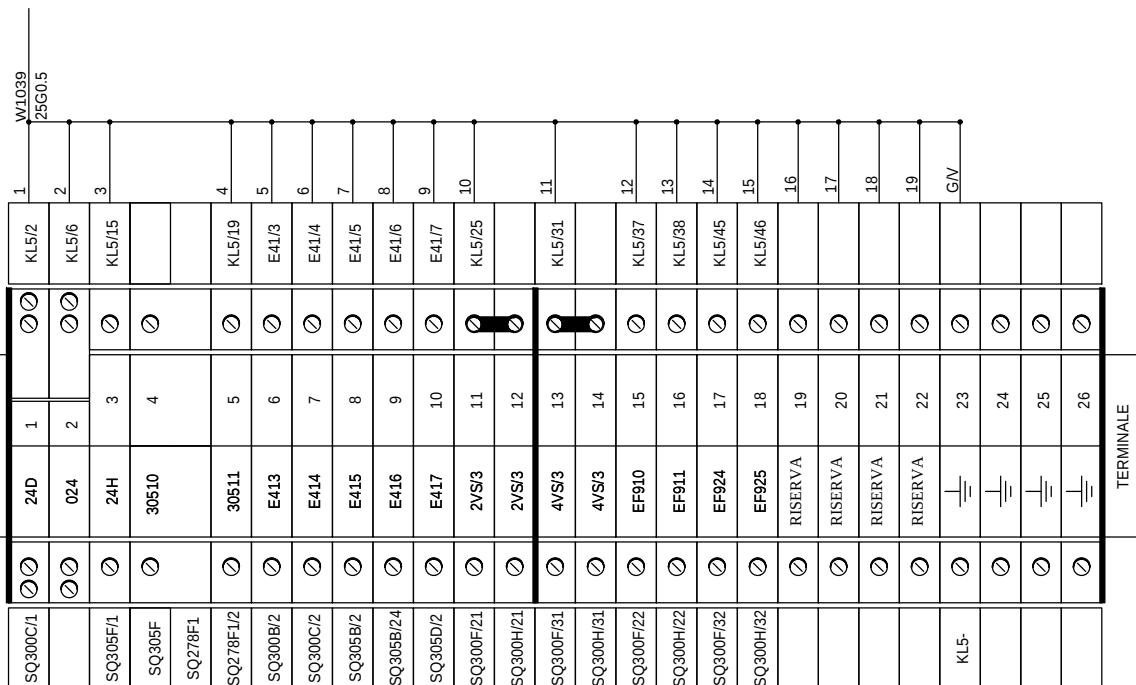


KL82



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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.	NUMBER: 4580/81		
				01	15/01/2014 M.Magnani		TITLE: ZA=MORSETTIERE			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				KL82			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011	41 ◀ ▶ 43	

DESTIN.		FILO	MORSETTO		ORIGINE
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REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM				SHEET 43	
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER					
							CUSTOM.: P.M.C.		NUMBER: 4580/81			
							01	15/01/2014 M.Magnani	TITLE: ZA=MORSETTIERE KL210			
00	06/12/2011	N.VITIELLO	PRIMA STESURA						42 ◀ ▶ 44			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011			

[illegible]

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM		SHEET 44	
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C. NUMBER: 4580/81			
				01	15/01/2014 M.Magnani		TITLE: ZA=MORSETTIERE KL220		43 ◀▶ 45	
00	06/12/2011	N.VITIELLO	PRIMA STESURA							
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011				

KL551

[illegible]

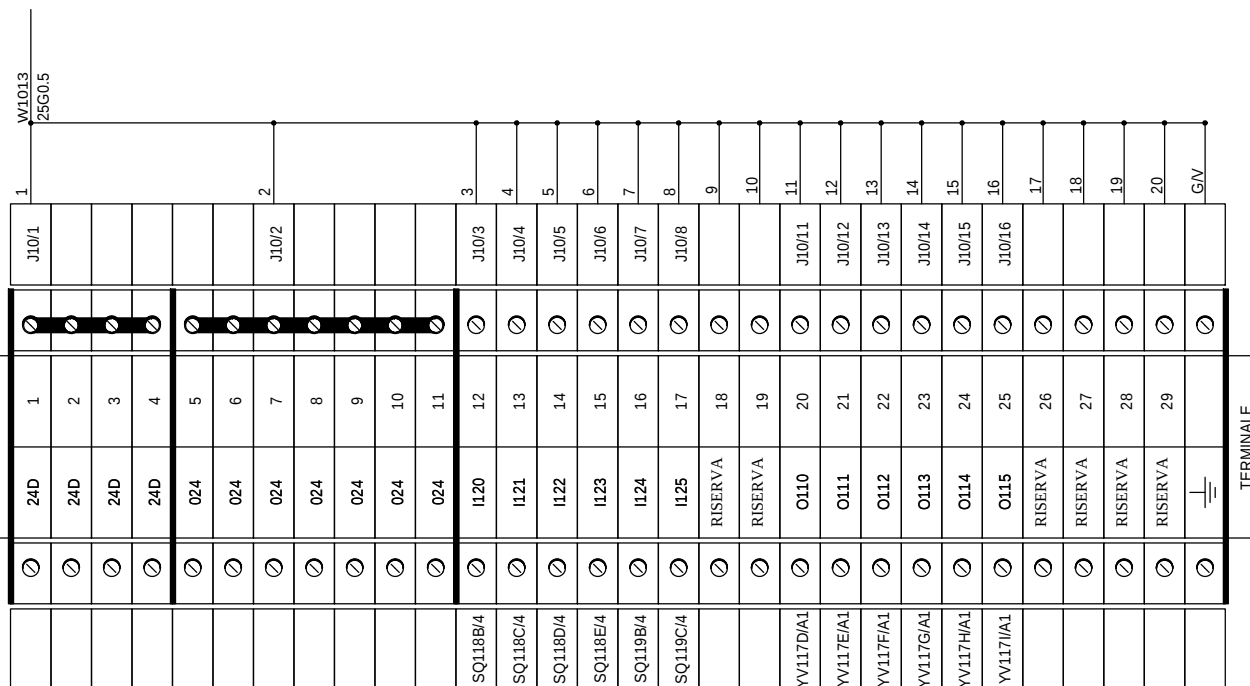
REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET 45
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.	NUMBER: 4580/81		
				01	15/01/2014 M.Magnani		TITLE: ZA=MORSETTIERE KL551			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI		DATE: 06/12/2011	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN				44 ◀▶ 46	

KL552		DESTIN.	FILO	MORSETTO	ORIGINE
1	X552/1	Ø	24D	1	Ø
2	X552/2	Ø	024	2	Ø
3	X552/3	Ø	A601	3	Ø
4	X552/4	Ø	E625	4	Ø
5	X552/5	Ø	E626	5	Ø
6	X552/6	Ø	E627	6	Ø
7	X552/7	Ø	1VS/1	7	Ø
8	X552/8	Ø	3VS/1	8	Ø
9	X552/9	Ø	EF701	9	Ø
10	X552/10	Ø	EF715	10	Ø

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET	46
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
							CUSTOM.: P.M.C.		NUMBER: 4580/81		
				01	15/01/2014 M.Magnani		TITLE: ZA=MORSETTIERE KL552			45◀▶47	
00	06/12/2011	N.VITIELLO	PRIMA STESURA								
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN						

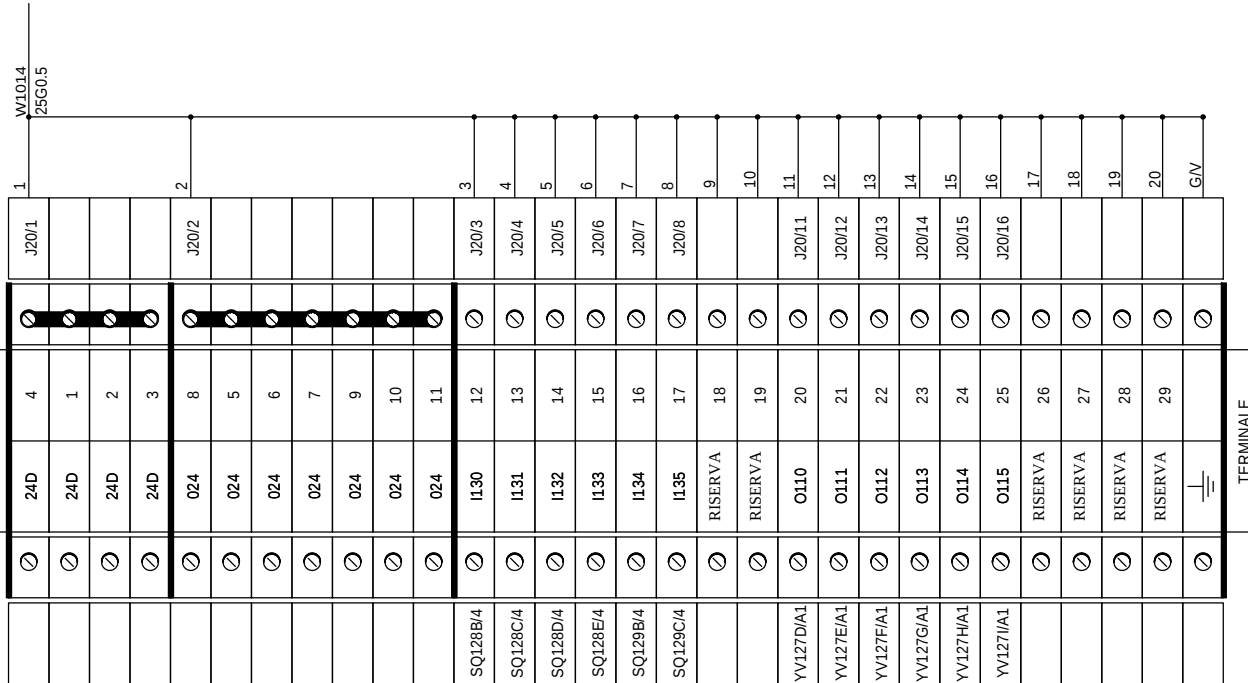


DESTIN.		FILO	MORSETTO		ORIGINE
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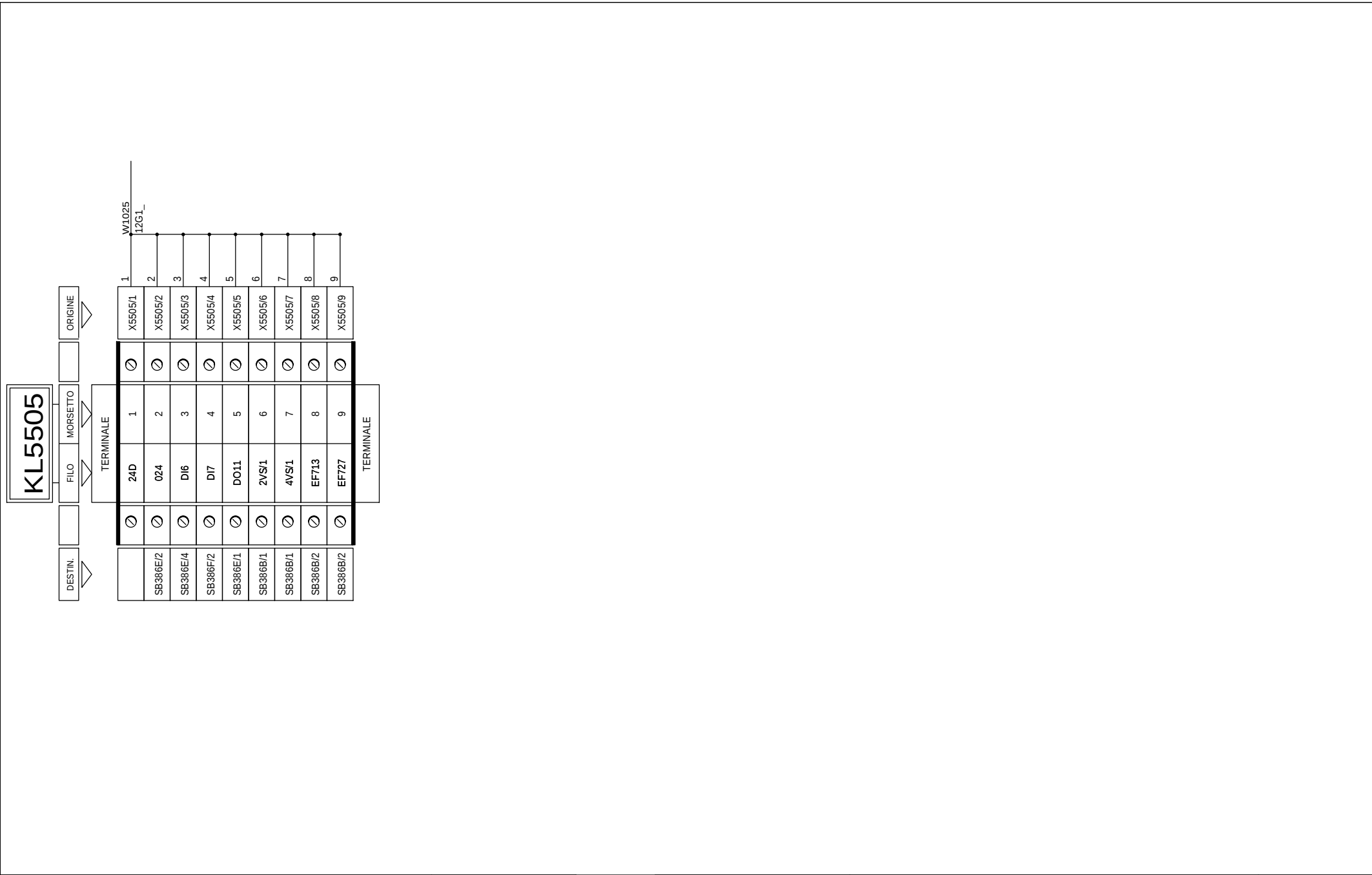


REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM				SHEET	48
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER					
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81			
							TITLE: ZA=MORSETTIERE KL810					
00	06/12/2011	N.VITIELLO	PRIMA STESURA									
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011	47	49		

DESTIN.		FILO	MORSETTO		ORIGINE
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REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER		SHEET 49	
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER: 4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: ZA=MORSETTIERE KL820		48 ◀ ▶ 50	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011			



KL7



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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER		
							CUSTOM.: P.M.C. NUMBER: 4580/81		
				01	15/01/2014 M.Magnani		TITLE: ZA=MORSETTIERE KL7		
00	06/12/2011	N.VITIELLO	PRIMA STESURA						
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011		50 ◀ ▶ 52	

N.B. VEDI NOTA INIZIO GRUPPO

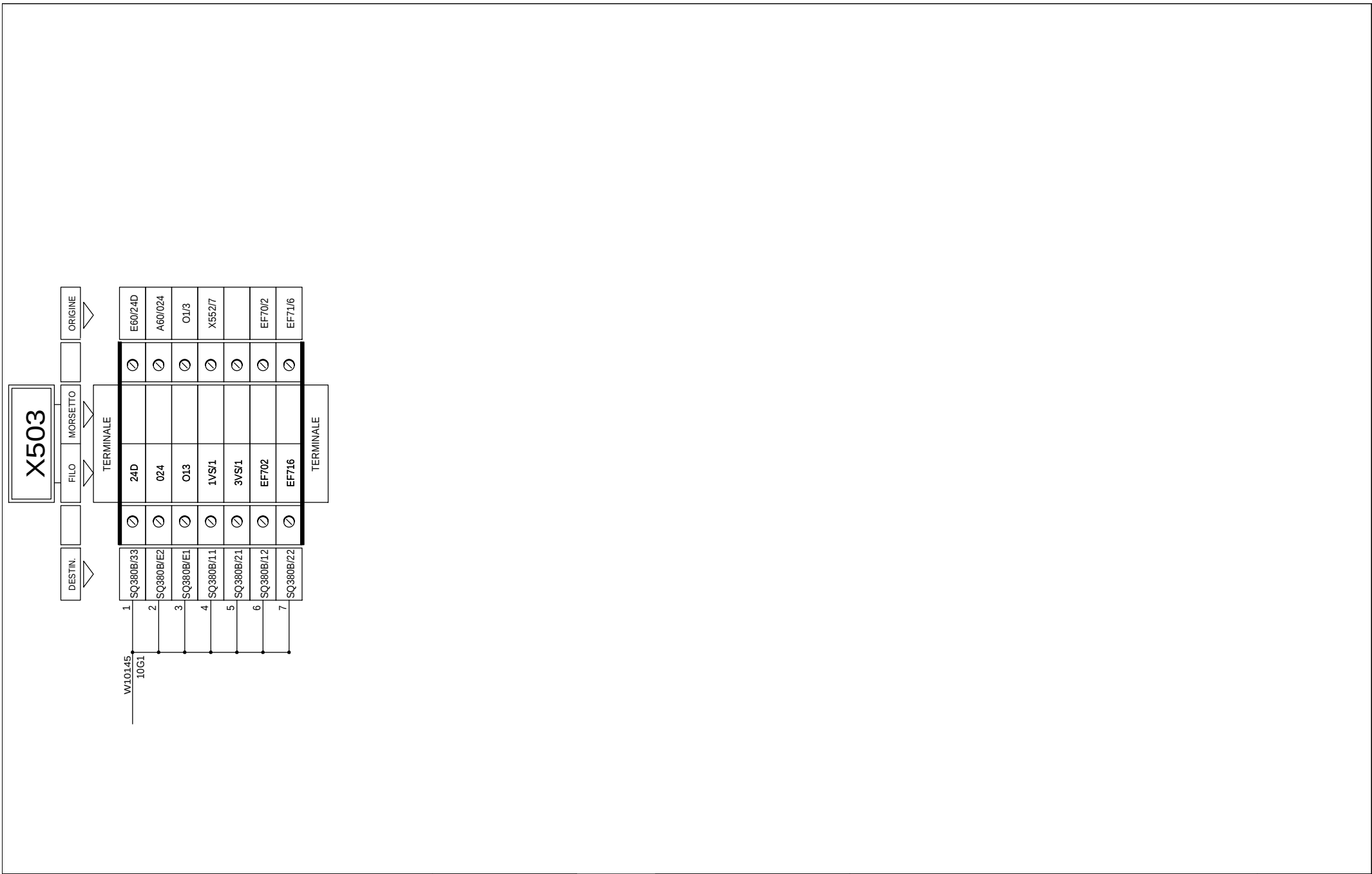
KL7			
DESTIN.	FILO	MORSETTO	ORIGINE
↗	↗	↗	↗
J90/6	9012	45	Ø
J90/7	9013	46	Ø
J90/8	9014	47	Ø
J94/1	9410	48	Ø
J94/2	9411	49	Ø
J94/6	9412	50	Ø
J94/7	9413	51	Ø
J94/8	9414	52	Ø
TERMINALE			

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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.:	P.M.C.	NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE:	ZA=MORSETTIERE KL7			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.:	M.MAGNANI	DATE:	06/12/2011	

51	◀▶	53
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KL23

DESTIN.		FILO	MORSETTO		ORIGINE

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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.	NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: ZA=MORSETTIERE KL23			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DATE: 06/12/2011	53 ◀ ▶ 55		

KL24										
DESTIN.	FILO	MORSETTO	ORIGINE							
TERMINALE										
				Ø	24D	1	Ø	KL5/10	1	W10134
				Ø	024	2	Ø	KL51/3	2	20G1
W030 KMEB-2-24-5-LED	1	YV311B/A1		Ø	A490	3	Ø	A49/0	3	
W028 KMEB-2-24-5-LED	1	YV311C/A1		Ø	A491	4	Ø	A49/1	4	
W026 KMEB-2-24-5-LED	1	YV311D/A1		Ø	A492	5	Ø	A49/2	5	
W024 KMEB-2-24-5-LED	1	YV311E/A1		Ø	A493	6	Ø	A49/3	6	
W023 KMEB-2-24-5-LED	1	YV311F/A1		Ø	A494	7	Ø	A49/4	7	
W022 KMEB-2-24-5-LED	1	YV311G/A1		Ø	A495	8	Ø	A49/5	8	
W034 KMEB-2-24-5-LED	1	YV311H/A1		Ø	A496	9	Ø	A49/6	9	
W032 KMEB-2-24-5-LED	1	YV311I/A1		Ø	A497	10	Ø	A49/7	10	
W0138 RKWT 4-07	BK	SQ312B/4		Ø	E424	11	Ø	E42/4	11	
W0139 RKWT 4-07	BK	SQ312C/4		Ø	E425	12	Ø	E42/5	12	
W0140 RKWT 4-07	BK	SQ312D/4		Ø	E426	13	Ø	E42/6	13	
W0141 RKWT 4-07	BK	SQ312E/4		Ø	E427	14	Ø	E42/7	14	
TERMINALE										

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET 55	
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER		54 ◀ ▶ 55	
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C. NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZA=MORSETTIERE KL24			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011	

NORDA

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DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
KL21	200X200X120	SDV2 ART.212	704964202	ETA	02
KL21	TARGA TRIANGOLARE "PERICOLO"	704100910	704100910		02
KL21	TARGHETTA 24V	709100960	709100960		02
KL21	MORS.MOLLA PHOENIX ST2.5 CODICE 3031212	3031212	704410125	PHOENIX	02
KL21	MORS.MOLLA PHOENIX STTB-2.5 CODICE: 3031270	3031270	704410424	PHOENIX	02
KL21	MORS.MOLLA PHOENIX ST2.5-QUATTRO CODICE 3031306	3031306	704410425	PHOENIX	02
KL21	PONTE 10P. PHOENIX FBS10-5 CODICE 3030213	3030213	704410525	PHOENIX	02
KL21	P.DIVIS.PHOENIX ATP-ST4 CODICE 3030721	3030721	704410625	PHOENIX	02
KL21	P.DIVIS.PHOENIX ATP-ST-QUATTRO CODICE 3030815	3030815	704410825	PHOENIX	02
KL21	P.DIVIS.PHOENIX ATP-STTB4 CODICE 3030747	3030747	704411625	PHOENIX	02
KL21	TERMINALE PHOENIX CLIPFIX35 CODICE 3022218	3022218	704410935	PHOENIX	02
KL21	MORSETTO MOLLA PHOENIX ST2.5-PE	3031238	704410025	PHOENIX	02
KL210	200X200X120	SDV2 ART.212	704964202	ETA	02
KL210	TARGA TRIANGOLARE "PERICOLO"	704100910	704100910		02
KL210	TARGHETTA 24V	709100960	709100960		02
KL210	MORS.MOLLA PHOENIX ST2.5 CODICE 3031212	3031212	704410125	PHOENIX	02
KL210	MORS.MOLLA PHOENIX STTB-2.5 CODICE: 3031270	3031270	704410424	PHOENIX	02
KL210	MORS.MOLLA PHOENIX ST2.5-QUATTRO CODICE 3031306	3031306	704410425	PHOENIX	02
KL210	PONTE 10P. PHOENIX FBS10-5 CODICE 3030213	3030213	704410525	PHOENIX	02
KL210	P.DIVIS.PHOENIX ATP-ST4 CODICE 3030721	3030721	704410625	PHOENIX	02
KL210	P.DIVIS.PHOENIX ATP-ST-QUATTRO CODICE 3030815	3030815	704410825	PHOENIX	02
KL210	P.DIVIS.PHOENIX ATP-STTB4 CODICE 3030747	3030747	704411625	PHOENIX	02
KL210	TERMINALE PHOENIX CLIPFIX35 CODICE 3022218	3022218	704410935	PHOENIX	02
KL210	MORSETTO MOLLA PHOENIX ST2.5-PE	3031238	704410025	PHOENIX	02
KL22	200X200X120	SDV2 ART.212	704964202	ETA	02
KL22	TARGA TRIANGOLARE "PERICOLO"	704100910	704100910		02
KL22	TARGHETTA 24V	709100960	709100960		02
KL22	MORS.MOLLA PHOENIX ST2.5 CODICE 3031212	3031212	704410125	PHOENIX	02
KL22	MORS.MOLLA PHOENIX STTB-2.5 CODICE: 3031270	3031270	704410424	PHOENIX	02
KL22	MORS.MOLLA PHOENIX ST2.5-QUATTRO CODICE 3031306	3031306	704410425	PHOENIX	02
KL22	PONTE 10P. PHOENIX FBS10-5 CODICE 3030213	3030213	704410525	PHOENIX	02
KL22	P.DIVIS.PHOENIX ATP-ST4 CODICE 3030721	3030721	704410625	PHOENIX	02
KL22	P.DIVIS.PHOENIX ATP-ST-QUATTRO CODICE 3030815	3030815	704410825	PHOENIX	02
KL22	P.DIVIS.PHOENIX ATP-STTB4 CODICE 3030747	3030747	704411625	PHOENIX	02
KL22	TERMINALE PHOENIX CLIPFIX35 CODICE 3022218	3022218	704410935	PHOENIX	02
KL22	MORSETTO MOLLA PHOENIX ST2.5-PE	3031238	704410025	PHOENIX	02
KL220	200X200X120	SDV2 ART.212	704964202	ETA	02
KL220	TARGA TRIANGOLARE "PERICOLO"	704100910	704100910		02
KL220	TARGHETTA 24V	709100960	709100960		02
KL220	MORS.MOLLA PHOENIX ST2.5 CODICE 3031212	3031212	704410125	PHOENIX	02
KL220	MORS.MOLLA PHOENIX STTB-2.5 CODICE: 3031270	3031270	704410424	PHOENIX	02
KL220	MORS.MOLLA PHOENIX ST2.5-QUATTRO CODICE 3031306	3031306	704410425	PHOENIX	02
KL220	PONTE 10P. PHOENIX FBS10-5 CODICE 3030213	3030213	704410525	PHOENIX	02

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM			SHEET 02	
				00	06/12/2011 M.MAGNANI	NORDA Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.	NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: ZB=TABELLE CASSETTE			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI		DATE: 06/12/2011	02 ◀ ▶ 03
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					

DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
KL220	P.DIVIS.PHOENIX ATP-ST4 CODICE 3030721	3030721	704410625	PHOENIX	02
KL220	P.DIVIS.PHOENIX ATP-ST-QUATTRO CODICE 3030815	3030815	704410825	PHOENIX	02
KL220	P.DIVIS.PHOENIX ATP-STTB4 CODICE 3030747	3030747	704411625	PHOENIX	02
KL220	TERMINALE PHOENIX CLIPFIX35 CODICE 3022218	3022218	704410935	PHOENIX	02
KL220	MORSETTO MOLLA PHOENIX ST2.5-PE	3031238	704410025	PHOENIX	02
KL25	200X200X120	SDV2 ART.212	704964202	ETA	01
KL25	TARGA TRIANGOLARE "PERICOLO"	704100910	704100910		01
KL25	TARGHETTA 24V	709100960	709100960		01
KL25	MORS.MOLLA PHOENIX ST2.5 CODICE 3031212	3031212	704410125	PHOENIX	01
KL25	MORS.MOLLA PHOENIX STTB-2.5 CODICE: 3031270	3031270	704410424	PHOENIX	01
KL25	MORS.MOLLA PHOENIX ST2.5-QUATTRO CODICE 3031306	3031306	704410425	PHOENIX	01
KL25	PONTE 10P. PHOENIX FBS10-5 CODICE 3030213	3030213	704410525	PHOENIX	01
KL25	P.DIVIS.PHOENIX ATP-ST4 CODICE 3030721	3030721	704410625	PHOENIX	01
KL25	P.DIVIS.PHOENIX ATP-ST-QUATTRO CODICE 3030815	3030815	704410825	PHOENIX	01
KL25	P.DIVIS.PHOENIX ATP-STTB4 CODICE 3030747	3030747	704411625	PHOENIX	01
KL25	TERMINALE PHOENIX CLIPFIX35 CODICE 3022218	3022218	704410935	PHOENIX	01
KL25	MORSETTO MOLLA PHOENIX ST2.5-PE	3031238	704410025	PHOENIX	01
KL3	500X300X120	SDV5 ART.312	704964503	ETA	01
KL3	TARGHETTA 24V	709100960	709100960		01
KL3	TARGA TRIANGOLARE "PERICOLO"	704100910	704100910		01
KL3	MORS.MOLLA PHOENIX ST2.5 CODICE 3031212	3031212	704410125	PHOENIX	01
KL3	MORSETTO MOLLA PHOENIX ST2.5-PE	3031238	704410025	PHOENIX	01
KL3	MORS.MOLLA PHOENIX ST2.5-QUATTRO CODICE 3031306	3031306	704410425	PHOENIX	01
KL3	PONTE 10P. PHOENIX FBS10-5 CODICE 3030213	3030213	704410525	PHOENIX	01
KL3	RIPARTITORE PHOENIX ZPV 1,5/2.5(8/1)	3031047	704410490	PHOENIX	01
KL3	P.TERM.PHOENIX D-ST2.5 CODICE 3030417	3030417	704410325	PHOENIX	01
KL3	TERMINALE PHOENIX CLIPFIX35 CODICE 3022218	3022218	704410935	PHOENIX	01
KL3	P.TERM.PHOENIX D-ST2.5-QUATTRO CODICE 3030514	3030514	704410725	PHOENIX	01
KL3	PIASTRA TERMINALE PHOENIX D-ZPV (8/1)	3031050	704410390	PHOENIX	01
KL31	600X300X120	SDV6 ART.312	704964603	ETA	03
KL31	TARGA TRIANGOLARE "PERICOLO"	704100910	704100910		03
KL31	TARGHETTA 24V	709100960	709100960		03
KL31	MORS.MOLLA PHOENIX ST2.5 CODICE 3031212	3031212	704410125	PHOENIX	03
KL31	MORSETTO MOLLA PHOENIX ST2.5-PE	3031238	704410025	PHOENIX	03
KL31	MORS.MOLLA PHOENIX ST2.5-QUATTRO CODICE 3031306	3031306	704410425	PHOENIX	03
KL31	PONTE 10P. PHOENIX FBS10-5 CODICE 3030213	3030213	704410525	PHOENIX	03
KL31	RIPARTITORE PHOENIX ZPV 1,5/2.5(8/1)	3031047	704410490	PHOENIX	03
KL31	P.TERM.PHOENIX D-ST2.5 CODICE 3030417	3030417	704410325	PHOENIX	03
KL31	TERMINALE PHOENIX CLIPFIX35 CODICE 3022218	3022218	704410935	PHOENIX	03
KL31	P.TERM.PHOENIX D-ST2.5-QUATTRO CODICE 3030514	3030514	704410725	PHOENIX	03
KL31	PIASTRA TERMINALE PHOENIX D-ZPV (8/1)	3031050	704410390	PHOENIX	03
KL32	200X200X120	SDV2 ART.212	704964202	ETA	03
KL32	TARGA TRIANGOLARE "PERICOLO"	704100910	704100910		03

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET	03
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
							CUSTOM.: P.M.C.		NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: ZB=TABELLE CASSETTE				
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI		DATE: 06/12/2011		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN						
02 ◀ ▶ 04											

DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
KL32	TARGHETTA 24V	709100960	709100960		03
KL32	MORS.MOLLA PHOENIX STTB-2,5 CODICE: 3031270	3031270	704410424	PHOENIX	03
KL32	PONTE 10P. PHOENIX FBS10-5 CODICE 3030213	3030213	704410525	PHOENIX	03
KL32	P.DIVIS.PHOENIX ATP-ST4 CODICE 3030721	3030721	704410625	PHOENIX	03
KL32	TERMINALE PHOENIX CLIPFIX35 CODICE 3022218	3022218	704410935	PHOENIX	03
KL32	MORSETTO MOLLA PHOENIX ST2.5-PE	3031238	704410025	PHOENIX	03
KL33	200X200X120	SDV2 ART.212	704964202	ETA	01
KL33	TARGA TRIANGOLARE "PERICOLO"	704100910	704100910		01
KL33	TARGHETTA 24V	709100960	709100960		01
KL33	MORS.MOLLA PHOENIX ST2.5 CODICE 3031212	3031212	704410125	PHOENIX	01
KL33	MORS.MOLLA PHOENIX STTB-2,5 CODICE: 3031270	3031270	704410424	PHOENIX	01
KL33	MORS.MOLLA PHOENIX ST2.5-QUATTRO CODICE 3031306	3031306	704410425	PHOENIX	01
KL33	PONTE 10P. PHOENIX FBS10-5 CODICE 3030213	3030213	704410525	PHOENIX	01
KL33	P.DIVIS.PHOENIX ATP-ST4 CODICE 3030721	3030721	704410625	PHOENIX	01
KL33	P.DIVIS.PHOENIX ATP-ST-QUATTRO CODICE 3030815	3030815	704410825	PHOENIX	01
KL33	TARGHETTA 400V	709100980	709100980		01
KL33	TERMINALE PHOENIX CLIPFIX35 CODICE 3022218	3022218	704410935	PHOENIX	01
KL33	MORSETTO MOLLA PHOENIX ST2.5-PE	3031238	704410025	PHOENIX	01
KL36	400X300X120	SDV4 ART.312	704964403	ETA	04
KL36	TARGA TRIANGOLARE "PERICOLO"	704100910	704100910		04
KL36	TARGHETTA 24V	709100960	709100960		04
KL36	MORS.MOLLA PHOENIX ST2.5 CODICE 3031212	3031212	704410125	PHOENIX	04
KL36	MORS.MOLLA PHOENIX STTB-2,5 CODICE: 3031270	3031270	704410424	PHOENIX	04
KL36	MORS.MOLLA PHOENIX ST2.5-QUATTRO CODICE 3031306	3031306	704410425	PHOENIX	04
KL36	PONTE 10P. PHOENIX FBS10-5 CODICE 3030213	3030213	704410525	PHOENIX	04
KL36	P.DIVIS.PHOENIX ATP-ST4 CODICE 3030721	3030721	704410625	PHOENIX	04
KL36	P.DIVIS.PHOENIX ATP-ST-QUATTRO CODICE 3030815	3030815	704410825	PHOENIX	04
KL36	TARGHETTA 400V	709100980	709100980		04
KL36	TERMINALE PHOENIX CLIPFIX35 CODICE 3022218	3022218	704410935	PHOENIX	04
KL36	MORSETTO MOLLA PHOENIX ST2.5-PE	3031238	704410025	PHOENIX	04
KL5	600X300X120	SDV6 ART.312	704964603	ETA	02
KL5	TARGA TRIANGOLARE "PERICOLO"	704100910	704100910		02
KL5	TARGHETTA 24V	709100960	709100960		02
KL5	MORS.MOLLA PHOENIX ST2.5 CODICE 3031212	3031212	704410125	PHOENIX	02
KL5	MORSETTO MOLLA PHOENIX ST2.5-PE	3031238	704410025	PHOENIX	02
KL5	MORS.MOLLA PHOENIX ST2.5-QUATTRO CODICE 3031306	3031306	704410425	PHOENIX	02
KL5	PONTE 10P. PHOENIX FBS10-5 CODICE 3030213	3030213	704410525	PHOENIX	02
KL5	RIPARTITORE PHOENIX ZPV 1.5/2.5(8/1)	3031047	704410490	PHOENIX	02
KL5	P.TERM.PHOENIX D-ST2.5 CODICE 3030417	3030417	704410325	PHOENIX	02
KL5	TERMINALE PHOENIX CLIPFIX35 CODICE 3022218	3022218	704410935	PHOENIX	02
KL5	P.TERM.PHOENIX D-ST2.5-QUATTRO CODICE 3030514	3030514	704410725	PHOENIX	02
KL5	PIASTRA TERMINALE PHOENIX D-ZPV (8/1)	3031050	704410390	PHOENIX	02
KL50	200X200X120	SDV2 ART.212	704964202	ETA	02

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET	04
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81				
							TITLE: ZB=TABELLE CASSETTE				
00	06/12/2011	N.VITIELLO	PRIMA STESURA	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011		03	◀ ▶	05
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN						



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DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
KL50	TARGA TRIANGOLARE "PERICOLO"	704100910	704100910		02
KL50	TARGHETTA 24V	709100960	709100960		02
KL50	MORS.MOLLA PHOENIX ST2.5 CODICE 3031212	3031212	704410125	PHOENIX	02
KL50	MORS.MOLLA PHOENIX STTB-2.5 CODICE: 3031270	3031270	704410424	PHOENIX	02
KL50	MORS.MOLLA PHOENIX ST2.5-QUATTRO CODICE 3031306	3031306	704410425	PHOENIX	02
KL50	PONTE 10P. PHOENIX FBS10-5 CODICE 3030213	3030213	704410525	PHOENIX	02
KL50	P.DIVIS.PHOENIX ATP-ST4 CODICE 3030721	3030721	704410625	PHOENIX	02
KL50	P.DIVIS.PHOENIX ATP-ST-QUATTRO CODICE 3030815	3030815	704410825	PHOENIX	02
KL50	P.DIVIS.PHOENIX ATP-STTB4 CODICE 3030747	3030747	704411625	PHOENIX	02
KL50	TERMINALE PHOENIX CLIPFIX35 CODICE 3022218	3022218	704410935	PHOENIX	02
KL50	MORSETTO MOLLA PHOENIX ST2.5-PE	3031238	704410025	PHOENIX	02
KL51	150X150X80	SDV1 ART.108	704964151	ETA	02
KL51	TARGA TRIANGOLARE "PERICOLO"	704100910	704100910		02
KL51	TARGHETTA 24V	709100960	709100960		02
KL51	MORS.MOLLA PHOENIX ST2.5 CODICE 3031212	3031212	704410125	PHOENIX	02
KL51	MORS.MOLLA PHOENIX STTB-2.5 CODICE: 3031270	3031270	704410424	PHOENIX	02
KL51	MORS.MOLLA PHOENIX ST2.5-QUATTRO CODICE 3031306	3031306	704410425	PHOENIX	02
KL51	PONTE 10P. PHOENIX FBS10-5 CODICE 3030213	3030213	704410525	PHOENIX	02
KL51	P.DIVIS.PHOENIX ATP-ST4 CODICE 3030721	3030721	704410625	PHOENIX	02
KL51	P.DIVIS.PHOENIX ATP-ST-QUATTRO CODICE 3030815	3030815	704410825	PHOENIX	02
KL51	P.DIVIS.PHOENIX ATP-STTB4 CODICE 3030747	3030747	704411625	PHOENIX	02
KL51	TERMINALE PHOENIX CLIPFIX35 CODICE 3022218	3022218	704410935	PHOENIX	02
KL51	MORSETTO MOLLA PHOENIX ST2.5-PE	3031238	704410025	PHOENIX	02
KL52	150X150X80	SDV1 ART.108	704964151	ETA	02
KL52	TARGA TRIANGOLARE "PERICOLO"	704100910	704100910		02
KL52	TARGHETTA 24V	709100960	709100960		02
KL52	MORS.MOLLA PHOENIX ST2.5 CODICE 3031212	3031212	704410125	PHOENIX	02
KL52	MORS.MOLLA PHOENIX STTB-2.5 CODICE: 3031270	3031270	704410424	PHOENIX	02
KL52	MORS.MOLLA PHOENIX ST2.5-QUATTRO CODICE 3031306	3031306	704410425	PHOENIX	02
KL52	PONTE 10P. PHOENIX FBS10-5 CODICE 3030213	3030213	704410525	PHOENIX	02
KL52	P.DIVIS.PHOENIX ATP-ST4 CODICE 3030721	3030721	704410625	PHOENIX	02
KL52	P.DIVIS.PHOENIX ATP-ST-QUATTRO CODICE 3030815	3030815	704410825	PHOENIX	02
KL52	P.DIVIS.PHOENIX ATP-STTB4 CODICE 3030747	3030747	704411625	PHOENIX	02
KL52	TERMINALE PHOENIX CLIPFIX35 CODICE 3022218	3022218	704410935	PHOENIX	02
KL52	MORSETTO MOLLA PHOENIX ST2.5-PE	3031238	704410025	PHOENIX	02
KL5505	PULSANTIERA 3 FORI	080C0918-8P3	705100203	NEW ELFIN	01
KL5505	PIASTRA SUPPORTO PULS.3 FORI X CANCELLI	704800949	704800949		01
KL5505	TAPPO DIA.22.5	ZB5-SZ3	704800010	TELEMECANIQUE	01
KL551	PULSANTIERA 3 FORI	080C0918-8P3	705100203	NEW ELFIN	02
KL551	PIASTRA SUPPORTO PULS.3 FORI X CANCELLI	704800949	704800949		02
KL551	TAPPO DIA.22.5	ZB5-SZ3	704800010	TELEMECANIQUE	02
KL552	PULSANTIERA 3 FORI	080C0918-8P3	705100203	NEW ELFIN	02
KL552	PIASTRA SUPPORTO PULS.3 FORI X CANCELLI	704800949	704800949		02

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM			SHEET	05
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER				
						CUSTOM.: P.M.C.		NUMBER:4580/81		
				01	15/01/2014 M.Magnani	TITLE: ZB=TABELLE CASSETTE				
00	06/12/2011	N.VITIELLO	PRIMA STESURA			DIS.: M.MAGNANI		DATE: 06/12/2011	04	06
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					

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DISTINTA BASE

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REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM		SHEET 06
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER		
							CUSTOM.: P.M.C. NUMBER: 4580/81		
				01	15/01/2014 M.Magnani		TITLE: ZB=TABELLE CASSETTE		
00	06/12/2011	N.VITIELLO	PRIMA STESURA						
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011		05 ◀ ▶ 07	

DISTINTA BASE

[illegible]

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM		SHEET 07
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER		
							CUSTOM.: P.M.C. NUMBER: 4580/81		
				01	15/01/2014 M.Magnani		TITLE: ZB=TABELLE CONNETTORI		
00	06/12/2011	N.VITIELLO	PRIMA STESURA						
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011		
								06 ◀ ▶ 08	

DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
1	3 PIASTRE ARMADI ETA (1200+1200+1000)X2000+2 PIASTRE INTERMEDIE	ATPA-340200 (3 MODULI)	704967165	ETA	01
1	GUIDA OMEGA ACCIAIO	AM1-ED021		TELEMECANIQUE	06
11	GUIDA OMEGA ACCIAIO	AM1-ED021		TELEMECANIQUE	08
12	GUIDA OMEGA ACCIAIO	AM1-ED021		TELEMECANIQUE	01
13	GUIDA OMEGA ACCIAIO	AM1-ED021		TELEMECANIQUE	07
15	GUIDA OMEGA ACCIAIO	AM1-ED021		TELEMECANIQUE	05
16	GUIDA OMEGA ACCIAIO	AM1-ED021		TELEMECANIQUE	01
17	GUIDA OMEGA ACCIAIO	AM1-ED021		TELEMECANIQUE	01
18	GUIDA OMEGA ACCIAIO	AM1-ED021		TELEMECANIQUE	01
19	GUIDA OMEGA ACCIAIO	AM1-ED021		TELEMECANIQUE	01
2	GUIDA OMEGA ACCIAIO	AM1-ED021		TELEMECANIQUE	01
2	500X300X120	SDV5 ART.312	704964503	ETA	06
20	GUIDA OMEGA ACCIAIO	AM1-ED021		TELEMECANIQUE	01
21	GUIDA OMEGA ACCIAIO	AM1-ED021		TELEMECANIQUE	01
3	GUIDA OMEGA ACCIAIO	AM1-ED021		TELEMECANIQUE	01
3	PULSANTIERA 3 FORI	080C0918-8P3	705100203	NEW ELFIN	10
4	GUIDA OMEGA ACCIAIO	AM1-ED021		TELEMECANIQUE	01
4	600X300X120	SDV6 ART.312	704964603	ETA	08
4580/E100	TARGHETTE COMPONENTI IN CAMPO - VEDI ELENCO	4580/E100	4580/E100		01
5	GUIDA OMEGA ACCIAIO	AM1-ED021		TELEMECANIQUE	01
5	500X300X120	SDV5 ART.312	704964503	ETA	05
5	TARGHETTA 24V	709100960	709100960		05
5	TARGA TRIANGOLARE "PERICOLO"	704100910	704100910		05
6	GUIDA OMEGA ACCIAIO	AM1-ED021		TELEMECANIQUE	01
6	PULSANTIERA 3 FORI	080C0918-8P3	705100203	NEW ELFIN	11
7	GUIDA OMEGA ACCIAIO	AM1-ED021		TELEMECANIQUE	01
7	600X300X120	SDV6 ART.312	704964603	ETA	07
709800000	TARGA SENSO DI MARCIA	709800000	709800000		01
709800020	TARGA RIFERIMENTO	709800020	709800020		01
709800030	TARGA INDICE	709800030	709800030		01
725J	GUAINA GIALLA CT000013 + SPINA 8P RJ45 CT000021	704300170	704300170		725
8	GUIDA OMEGA ACCIAIO	AM1-ED021		TELEMECANIQUE	01
8	PULSANTIERA 3 FORI	080C0918-8P3	705100203	NEW ELFIN	12
9	GUIDA OMEGA ACCIAIO	AM1-ED021		TELEMECANIQUE	01
9	PULSANTIERA 3 FORI	080C0918-8P3	705100203	NEW ELFIN	13
A30	MODULO ELETTRONICO DIGITALE 8DO	6ES7 132-4BF00-0AA0	765500011	SIEMENS	590
A31	MODULO ELETTRONICO DIGITALE 8DO	6ES7 132-4BF00-0AA0	765500011	SIEMENS	590
A38	MODULO ELETTRONICO DIGITALE 8DO	6ES7 132-4BF00-0AA0	765500011	SIEMENS	590
A40	MODULO ELETTRONICO DIGITALE 8DO	6ES7 132-4BF00-0AA0	765500011	SIEMENS	641
A41	MODULO ELETTRONICO DIGITALE 8DO	6ES7 132-4BF00-0AA0	765500011	SIEMENS	641
A48	MODULO ELETTRONICO DIGITALE 8DO	6ES7 132-4BF00-0AA0	765500011	SIEMENS	641
A49	MODULO ELETTRONICO DIGITALE 8DO	6ES7 132-4BF00-0AA0	765500011	SIEMENS	641
AN	TARGA NOME ASSE	709800010	709800010		00

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM			SHEET	08
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.		NUMBER:4580/81	07	◀ ▶ 09
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZB=TABELLE DISTINTA MATERIALE NORDA				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011		

NORDA

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DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
AO0	MODULO ELETTRONICO ANALOGICO 2AO U ST	6ES7 135-4BF01-0AB0	765500014	SIEMENS	501
AO1	MODULO ELETTRONICO ANALOGICO 2AO U ST	6ES7 135-4BF01-0AB0	765500014	SIEMENS	501
AX1	TARGA NOME ASSE	709800010	709800010		00
AX2	TARGA NOME ASSE	709800010	709800010		00
AY1	TARGA NOME ASSE	709800010	709800010		00
AY2	TARGA NOME ASSE	709800010	709800010		00
AY3	TARGA NOME ASSE	709800010	709800010		00
AY4	TARGA NOME ASSE	709800010	709800010		00
AYD1	TARGA NOME ASSE	709800010	709800010		00
AYD2	TARGA NOME ASSE	709800010	709800010		00
AZ1	TARGA NOME ASSE	709800010	709800010		00
AZ2	TARGA NOME ASSE	709800010	709800010		00
AZ3	TARGA NOME ASSE	709800010	709800010		00
AZ30E	ALIMENTATORE SINAMICS SMART LINE 36KW	6SL3130-6TE23-6AA3	603112536	SIEMENS	30
AZ31D	MODULO MOTORI SS SINAMICS 1X45A MONOASSE	6SL3120-1TE24-5AA3	603112145	SIEMENS	31
AZ31D	KIT SCHERMATURA 45A E 60A	6SL3162-1AF00-0AA1	603112645	SIEMENS	31
AZ32D	MODULO MOTORI SS SINAMICS 1X45A MONOASSE	6SL3120-1TE24-5AA3	603112145	SIEMENS	32
AZ32D	KIT SCHERMATURA 45A E 60A	6SL3162-1AF00-0AA1	603112645	SIEMENS	32
AZ35D	MODULO MOTORI SS SINAMICS 2X18A BIASSE	6SL3120-2TE21-8AA0	603112218	SIEMENS	35
AZ37D	MODULO MOTORI SS SINAMICS 2X18A BIASSE	6SL3120-2TE21-8AA0	603112218	SIEMENS	37
AZ4	TARGA NOME ASSE	709800010	709800010		00
AZ40D	MODULO MOTORI SS SINAMICS 2X18A BIASSE	6SL3120-2TE21-8AA0	603112218	SIEMENS	40
AZ42D	MODULO MOTORI SS SINAMICS 2X18A BIASSE	6SL3120-2TE21-8AA0	603112218	SIEMENS	42
AZ45D	MODULO MOTORI SS SINAMICS 2X18A BIASSE	6SL3120-2TE21-8AA0	603112218	SIEMENS	45
AZ46D	MODULO MOTORI SS SINAMICS 2X18A BIASSE	6SL3120-2TE21-8AA0	603112218	SIEMENS	46
AZ50A	AZIONAMENTO RE ELETTRONICA ALIMENTAZIONE 190V 3FASE	GTH 300 -10/ 20	603113110	RE ELETTRONICA	50
AZ51A	AZIONAMENTO RE ELETTRONICA ALIMENTAZIONE 190V 3FASE	GTH 300 -10/ 20	603113110	RE ELETTRONICA	51
AZ52A	AZIONAMENTO RE ELETTRONICA ALIMENTAZIONE 190V 3FASE	GTH 300 -10/ 20	603113110	RE ELETTRONICA	52
AZ53A	AZIONAMENTO RE ELETTRONICA ALIMENTAZIONE 190V 3FASE	GTH 300 -10/ 20	603113110	RE ELETTRONICA	53
AZD1	TARGA NOME ASSE	709800010	709800010		00
AZD2	TARGA NOME ASSE	709800010	709800010		00
BX27D	BOX PN BASIC PER MOBILE PANEL	6AV6671-5AE01-0AX0	765300174	SIEMENS	27
BX27D	CAVO SS 10MT PER MOBILE PANEL PN	6XV1440-4BN10	765300172	SIEMENS	27
BX27D	MOBILE PANEL SS A COLORI 5,7" CON EMERGENZA+CONSENSO	6AV6645-0BB01-0AX0	765300176	SIEMENS	27
BX27D	STAFFA FISSAGGIO CAVI	060SFC	705100225	NEWELFIN	27
BX27D	SET N.3 TARGHETTE ADESIVE	704100953	704100953	AGTARGHE	27
C08B	CONDIZIONATORE PER MONTAGGIO A PARETE 820W 400/440 2-50-60	EGO08GT0B	4580/E80	TEXA	08
CNT0	MODULO DI CONTEGGIO 1COUNT24	6ES7 138-4DA04-0AB0	765500016	SIEMENS	591
CNT1	MODULO DI CONTEGGIO 1COUNT24	6ES7 138-4DA04-0AB0	765500016	SIEMENS	591
CNT2	MODULO DI CONTEGGIO 1COUNT24	6ES7 138-4DA04-0AB0	765500016	SIEMENS	591
CNT3	MODULO DI CONTEGGIO 1COUNT24	6ES7 138-4DA04-0AB0	765500016	SIEMENS	591
CNT4	MODULO DI CONTEGGIO 1COUNT24	6ES7 138-4DA04-0AB0	765500016	SIEMENS	591
CNT5	MODULO DI CONTEGGIO 1COUNT24	6ES7 138-4DA04-0AB0	765500016	SIEMENS	591

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	09
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
						CUSTOM.:	P.M.C.	NUMBER:4580/81	
				01	15/01/2014 M.Magnani	TITLE:	ZB=TABELLE DISTINTA MATERIALE NORDA		
00	06/12/2011	N.VITIELLO	PRIMA STESURA	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN				



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DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
CNT6	MODULO DI CONTEGGIO 1COUNT24	6ES7 138-4DA04-0AB0	765500016	SIEMENS	591
CNT7	MODULO DI CONTEGGIO 1COUNT24	6ES7 138-4DA04-0AB0	765500016	SIEMENS	591
CNT8	MODULO DI CONTEGGIO 1COUNT24	6ES7 138-4DA04-0AB0	765500016	SIEMENS	591
CNT9	MODULO DI CONTEGGIO 1COUNT24	6ES7 138-4DA04-0AB0	765500016	SIEMENS	591
CU494E	CF CARD SS SINAMICS X CU320-2 PERFORMANCE 1 + SAFETY EXTENDED 4 ASSI	6SL3054-0ED01-1BA0-ZF04	765300414	SIEMENS	494
CX490D	CONTROLLER EXTENSION SS CX32	6SL3040-0NA00-0AA0	765300432	SIEMENS	490
CX491D	CONTROLLER EXTENSION SS CX32	6SL3040-0NA00-0AA0	765300432	SIEMENS	491
DP715E	COUPLER DP/DP	6ES7158-0AD01-0XA0	765300158	SIEMENS	715
DP716E	COUPLER DP/DP	6ES7158-0AD01-0XA0	765300158	SIEMENS	716
DPF370A	VEDERE DISTINTA U.T.	1			370
E30	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	590
E31	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	590
E32	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	590
E33	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	590
E40	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	640
E41	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	640
E42	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	640
E43	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	640
E44	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	640
E45	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	640
E46	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	640
E560B	CPU 315F-PN/DP	6ES7315-2FJ14-0AB0	765300675	SIEMENS	560
E560B	PROFILATO SS 830mm	6ES7 390-1AJ30-0AA0	765300200	SIEMENS	560
E560B	MEMO CARD 512K	6ES7953-8LJ20-0AA0	765300002	SIEMENS	560
EM-AO0	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	501
EM-AO1	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	501
EM-CNT0	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	591
EM-CNT1	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	591
EM-CNT2	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	591
EM-CNT3	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	591
EM-CNT4	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	591
EM-CNT5	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	591
EM-CNT6	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	591
EM-CNT7	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	591
EM-CNT8	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	591
EM-CNT9	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	591
EM-IN0	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	500
EM-IN10	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	521
EM-IN11	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	521
EM-IN12	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	521
EM-IN13	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	521
EM-IN14	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	521
EM-IN15	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	521

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	10
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
						CUSTOM.:	P.M.C. NUMBER:4580/81		
				01	15/01/2014 M.Magnani	TITLE:	ZB=TABELLE DISTINTA MATERIALE NORDA		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			DIS.:	M.MAGNANI	DATE:	06/12/2011
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN				



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DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
EM-IN2	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	500
EM-IN20	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	540
EM-IN21	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	540
EM-IN22	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	540
EM-IN23	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	540
EM-IN3	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	500
EM-IN30	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	590
EM-IN31	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	590
EM-IN32	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	590
EM-IN33	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	590
EM-IN40	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	640
EM-IN41	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	640
EM-IN42	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	640
EM-IN43	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	640
EM-IN44	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	640
EM-IN45	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	640
EM-IN46	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	640
EM-OUT0	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	500
EM-OUT1	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	500
EM-OUT10	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	521
EM-OUT11	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	521
EM-OUT20	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	540
EM-OUT30	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	590
EM-OUT31	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	590
EM-OUT38	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	590
EM-OUT40	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	641
EM-OUT41	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	641
EM-OUT48	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	641
EM-OUT49	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	641
EM-OUT8	MODULI TERMINALI TM-E 2X4 SENZA AUX1 PER MODULI DI ELETTRONICA	6ES7 193-4CB20-0AA0	765500012	SIEMENS	500
ENC345D	VEDERE DISTINTA U.T.	1			345
ENC348D	VEDERE DISTINTA U.T.	1			348
ENC702F	ENC.ASS.EnDat SS PROFIBUS CLAMP FLANGE - MULTIGIRO	6FX2001-5QP24	732800200	SIEMENS	702
ENC702F	GIUNTO ENCODER CPS 23/2 10/15	34-000-076	732800130	CPS	702
ENC702F	SQUADRA PER ENCODER T&R E SIEMENS	08500504	08500504	NORDA	702
ETH725D	GUAINA GIALLA CT000013 + SPINA 8P RJ45 CT000021	704300170	704300170		725
ETH725F	GUAINA GIALLA CT000013 + SPINA 8P RJ45 CT000021	704300170	704300170		725
ETH725G	GUAINA GIALLA CT000013 + SPINA 8P RJ45 CT000021	704300170	704300170		725
ETH725G1	GUAINA GIALLA CT000013 + SPINA 8P RJ45 CT000021	704300170	704300170		725
ETH725G1(1)	GUAINA GIALLA CT000013 + SPINA 8P RJ45 CT000021	704300170	704300170		725
ETH725G10	FLANGIA DI MONTAGGIO RJ45 TIPO:IE-XM-RJ45/RJ45 CAT5	8808450000	4376/E120	WEIDMULLER	725
ETH725H	GUAINA GIALLA CT000013 + SPINA 8P RJ45 CT000021	704300170	704300170		725
FL07B	FILTRO SS SINAMICS X ALIMENTATORE 36KW	6SL3000-0BE23-6DA0	603112436	SIEMENS	07

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	11
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
						CUSTOM.:	P.M.C.	NUMBER:4580/81	
				01	15/01/2014 M.Magnani	TITLE:	ZB=TABELLE DISTINTA MATERIALE NORDA		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011



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DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
FL09B	BOBINA DI RETE SINAMIFILTRO DI RETE EMI X GTH300	832010V	603113010	RE-ELETTRONICA	09
FU07B	FUSIBILE 80A gG 22X58	153-80	756000460	LEGRAND	07
FU07B	PORTAFUSIBILE TRIPOLARE 22X58	3NW7231	757500000	SIEMENS	07
FU08B	FUSIBILE 6A am 10,3X38	130-06	756000190	LEGRAND	08
FU08B	PORTAFUSIBILI BIP. 10,3X38	3NW7021	757400000	SIEMENS	08
FU09B	FUSIBILE 6A am 10,3X38	130-06	756000190	LEGRAND	09
FU09B	PORTAFUSIBILE TRIP. 10,3X38	3NW7031	757300000	SIEMENS	09
FU50A	FUSIBILE 16A am 10,3X38	130-16	756000200	LEGRAND	50
FU50A	PORTAFUSIBILE TRIP. 10,3X38	3NW7031	757300000	SIEMENS	50
FU50B	FUSIBILE 20A am 10,3X38	130-20	756000250	LEGRAND	50
FU50B	PORTAFUSIBILI BIP. 10,3X38	3NW7021	757400000	SIEMENS	50
FU51A	FUSIBILE 16A am 10,3X38	130-16	756000200	LEGRAND	51
FU51A	PORTAFUSIBILE TRIP. 10,3X38	3NW7031	757300000	SIEMENS	51
FU51B	FUSIBILE 20A am 10,3X38	130-20	756000250	LEGRAND	51
FU51B	PORTAFUSIBILI BIP. 10,3X38	3NW7021	757400000	SIEMENS	51
FU52A	FUSIBILE 16A am 10,3X38	130-16	756000200	LEGRAND	52
FU52A	PORTAFUSIBILE TRIP. 10,3X38	3NW7031	757300000	SIEMENS	52
FU52B	FUSIBILE 10A am 10,3X38	130-10	756000020	LEGRAND	52
FU52B	PORTAFUSIBILI BIP. 10,3X38	3NW7021	757400000	SIEMENS	52
FU53A	FUSIBILE 16A am 10,3X38	130-16	756000200	LEGRAND	53
FU53A	PORTAFUSIBILE TRIP. 10,3X38	3NW7031	757300000	SIEMENS	53
FU53B	FUSIBILE 10A am 10,3X38	130-10	756000020	LEGRAND	53
FU53B	PORTAFUSIBILI BIP. 10,3X38	3NW7021	757400000	SIEMENS	53
GEX1	GIUNTO EN/RES DRIVE CLIQ	6SL3066-2DA00-0AB0	603110932	SIEMENS	05
GEX2	GIUNTO EN/RES DRIVE CLIQ	6SL3066-2DA00-0AB0	603110932	SIEMENS	05
GEYD1	GIUNTO EN/RES DRIVE CLIQ	6SL3066-2DA00-0AB0	603110932	SIEMENS	05
GEYD2	GIUNTO EN/RES DRIVE CLIQ	6SL3066-2DA00-0AB0	603110932	SIEMENS	05
GEZ1	GIUNTO EN/RES DRIVE CLIQ	6SL3066-2DA00-0AB0	603110932	SIEMENS	05
GEZ2	GIUNTO EN/RES DRIVE CLIQ	6SL3066-2DA00-0AB0	603110932	SIEMENS	05
GEZ3	GIUNTO EN/RES DRIVE CLIQ	6SL3066-2DA00-0AB0	603110932	SIEMENS	05
GEZ4	GIUNTO EN/RES DRIVE CLIQ	6SL3066-2DA00-0AB0	603110932	SIEMENS	05
GEZD1	GIUNTO EN/RES DRIVE CLIQ	6SL3066-2DA00-0AB0	603110932	SIEMENS	05
GEZD2	GIUNTO EN/RES DRIVE CLIQ	6SL3066-2DA00-0AB0	603110932	SIEMENS	05
GS03B	ALIMENTATORE SITOP 40A	6EP14373BA00	741100105	SIEMENS	03
GS03F	ALIMENTATORE SITOP 20A	6EP1436-3BA00	741100100	SIEMENS	03
HL25B	GEMMA X LED ROSSO	ZB4-BV043	755000022	TELEMECANIQUE	25
HL25B	CORPO LAMPADA CON LED ROSSO	ZB4-BVB4	754000035	TELEMECANIQUE	25
HL25C	GEMMA X LED GIALLO	ZB4-BV053	755000032	TELEMECANIQUE	25
HL25C	CORPO LAMPADA CON LED GIALLO	ZB4-BVB5	754000045	TELEMECANIQUE	25
HL335B	ELEMENTO COLONNA LUMINOSA LED BLU	XVB C2B6	754000145	TELEMECANIQUE	335
HL335B	ZOCCOLO + TUBO X COLONNA LUMINOSA	XVB Z02	754000120	TELEMECANIQUE	335
HL335B	BASE X COLONNA LUMINOSA SENZA FLASH	XVB C21	754000130	TELEMECANIQUE	335
HL335B	SQUADRETTA SUPPORTO COLONNA LUMINOSA	3829/802	3829/802	NORDA	335

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	12
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
						CUSTOM.:	P.M.C. NUMBER:4580/81		
				01	15/01/2014 M.Magnani	TITLE:	ZB=TABELLE DISTINTA MATERIALE NORDA		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			DIS.:	M.MAGNANI DATE: 06/12/2011	11	13
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN				



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DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
I0	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	500
I10	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	521
I11	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	521
I12	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	521
I13	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	521
I14	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	521
I15	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	521
I2	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	500
I20	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	540
I21	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	540
I22	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	540
I23	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	540
I3	MODULO ELETTRONICO DIGITALE 8DI	6ES7 131-4BF00-0AA0	765500010	SIEMENS	500
IMKL3	MODULO DI INTERFACCIA IM 151 STANDARD	6ES7 151-1AA02-0AB0	765500000	SIEMENS	521
IMKL31	MODULO DI INTERFACCIA IM 151 STANDARD	6ES7 151-1AA02-0AB0	765500000	SIEMENS	590
IMKL5	MODULO DI INTERFACCIA IM 151 STANDARD	6ES7 151-1AA02-0AB0	765500000	SIEMENS	640
IMKL7	MODULO DI INTERFACCIA IM 151 STANDARD	6ES7 151-1AA02-0AB0	765500000	SIEMENS	540
IMQE	MODULO DI INTERFACCIA IM 151 STANDARD	6ES7 151-1AA02-0AB0	765500000	SIEMENS	500
INV284B	INVERTER TRIFASE 1.5KW 400V	JX-A4015-EF	760000715	OMRON	284
INV350B	INVERTER MONOFASE 0.4KW 220V - 2.6A	3G3JX-AB004-EF	760000705	OMRON	350
INV352B	INVERTER MONOFASE 0.4KW 220V - 2.6A	3G3JX-AB004-EF	760000705	OMRON	352
INV354B	INVERTER MONOFASE 0.4KW 220V - 2.6A	3G3JX-AB004-EF	760000705	OMRON	354
INV356B	INVERTER MONOFASE 0.4KW 220V - 2.6A	3G3JX-AB004-EF	760000705	OMRON	356
INV358B	INVERTER MONOFASE 0.4KW 220V - 2.6A	3G3JX-AB004-EF	760000705	OMRON	358
INV360B	INVERTER MONOFASE 0.4KW 220V - 2.6A	3G3JX-AB004-EF	760000705	OMRON	360
INV362B	INVERTER MONOFASE 0.4KW 220V - 2.6A	3G3JX-AB004-EF	760000705	OMRON	362
INV364B	INVERTER MONOFASE 0.4KW 220V - 2.6A	3G3JX-AB004-EF	760000705	OMRON	364
K50B	VEDERE DISTINTA U.T.	1			50
K50C	VEDERE DISTINTA U.T.	1			50
K50E	VEDERE DISTINTA U.T.	1			50
K50F	VEDERE DISTINTA U.T.	1			50
K50G	VEDERE DISTINTA U.T.	1			50
K50I	VEDERE DISTINTA U.T.	1			50
K51B	VEDERE DISTINTA U.T.	1			51
K51C	VEDERE DISTINTA U.T.	1			51
K51E	VEDERE DISTINTA U.T.	1			51
K51F	VEDERE DISTINTA U.T.	1			51
K51G	VEDERE DISTINTA U.T.	1			51
K51I	VEDERE DISTINTA U.T.	1			51
K52B	VEDERE DISTINTA U.T.	1			52
K52C	VEDERE DISTINTA U.T.	1			52
K52E	VEDERE DISTINTA U.T.	1			52
K52F	VEDERE DISTINTA U.T.	1			52

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM				SHEET	13
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER					
						CUSTOM.: P.M.C.			NUMBER:4580/81		
				01	15/01/2014 M.Magnani	TITLE: ZB=TABELLE DISTINTA MATERIALE NORDA					
00	06/12/2011	N.VITIELLO	PRIMA STESURA			DIS.: M.MAGNANI			DATE: 06/12/2011		12 ◀ ▶ 14
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN						



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DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
K52G	VEDERE DISTINTA U.T.	1			52
K52I	VEDERE DISTINTA U.T.	1			52
K53B	VEDERE DISTINTA U.T.	1			53
K53C	VEDERE DISTINTA U.T.	1			53
K53E	VEDERE DISTINTA U.T.	1			53
K53F	VEDERE DISTINTA U.T.	1			53
K53G	VEDERE DISTINTA U.T.	1			53
K53I	VEDERE DISTINTA U.T.	1			53
KA161B	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	161
KA161B	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	161
KA161B	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	161
KA161C	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	161
KA161C	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	161
KA161C	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	161
KA162B	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	162
KA162B	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	162
KA162B	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	162
KA162C	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	162
KA162C	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	162
KA162C	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	162
KA163B	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	163
KA163B	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	163
KA163B	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	163
KA163C	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	163
KA163C	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	163
KA163C	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	163
KA164B	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	164
KA164B	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	164
KA164B	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	164
KA164C	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	164
KA164C	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	164
KA164C	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	164
KA203B	MINI RELE FINDER 2CONT. IN SCAMBIO 8A 24V	405290240000	730000402	FINDER	203
KA203B	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	203
KA203B	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	203
KA203C	MINI RELE FINDER 2CONT. IN SCAMBIO 8A 24V	405290240000	730000402	FINDER	203
KA203C	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	203
KA203C	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	203
KA209B	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	209
KA209B	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	209
KA209B	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	209
KA209C	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	209
KA209C	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	209

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	14
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
						CUSTOM.:	P.M.C.	NUMBER:4580/81	
				01	15/01/2014 M.Magnani	TITLE:	ZB=TABELLE DISTINTA MATERIALE NORDA		
00	06/12/2011	N.VITIello	PRIMA STESURA			DIS.:	M.MAGNANI	DATE:	06/12/2011
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SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
KA209C	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	209
KA251B	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	251
KA251B	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	251
KA251B	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	251
KA251C	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	251
KA251C	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	251
KA251C	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	251
KA251D	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	251
KA251D	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	251
KA251D	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	251
KA285D	MINI RELE FINDER 2CONT. IN SCAMBIO 8A 24V	405290240000	730000402	FINDER	285
KA285D	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	285
KA285D	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	285
KA285E	MINI RELE FINDER 2CONT. IN SCAMBIO 8A 24V	405290240000	730000402	FINDER	285
KA285E	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	285
KA285E	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	285
KA285F	MINI RELE FINDER 2CONT. IN SCAMBIO 8A 24V	405290240000	730000402	FINDER	285
KA285F	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	285
KA285F	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	285
KA305F	MINI RELE FINDER 2CONT. IN SCAMBIO 8A 24V	405290240000	730000402	FINDER	305
KA305F	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	305
KA305F	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	305
KA325F	MINI RELE FINDER 2CONT. IN SCAMBIO 8A 24V	405290240000	730000402	FINDER	325
KA325F	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	325
KA325F	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	325
KA337B	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	337
KA337B	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	337
KA337B	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	337
KA337C	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	337
KA337C	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	337
KA337C	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	337
KA337D	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	337
KA337D	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	337
KA337D	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	337
KA337E	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	337
KA337E	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	337
KA337E	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	337
KA337F	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	337
KA337F	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	337
KA337F	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	337
KA337G	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	337
KA337G	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	337
KA337G	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	337

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	15
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
						CUSTOM.:	P.M.C.	NUMBER:4580/81	
				01	15/01/2014 M.Magnani	TITLE:	ZB=TABELLE DISTINTA MATERIALE NORDA		
00	06/12/2011	N.VITIello	PRIMA STESURA			DIS.:	M.MAGNANI	DATE:	06/12/2011
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN				



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DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
KA337H	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	337
KA337H	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	337
KA337H	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	337
KA337I	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	337
KA337I	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	337
KA337I	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	337
KA338B	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	338
KA338B	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	338
KA338B	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	338
KA338C	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	338
KA338C	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	338
KA338C	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	338
KA338D	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	338
KA338D	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	338
KA338D	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	338
KA338E	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	338
KA338E	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	338
KA338E	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	338
KA338F	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	338
KA338F	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	338
KA338F	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	338
KA338G	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	338
KA338G	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	338
KA338G	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	338
KA338H	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	338
KA338H	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	338
KA338H	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	338
KA338I	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	338
KA338I	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	338
KA338I	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	338
KA339H	CONTATTORE AUSILIARIO	3RH1140-1BB40	730140245	SIEMENS	339
KA339H	BLOCCETTO DI CONTATTI AUSILIARI PER CONT. DI POT	3RH1911-1FA40	745540555	SIEMENS	339
KA339H	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	339
KA48B	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	48
KA48B	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	48
KA48B	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	48
KA48C	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	48
KA48C	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	48
KA48C	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	48
KA48E	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	48
KA48E	ZOCCOLO PER MINI RELE FINDER	95853	730000403	FINDER	48
KA48E	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	48
KA48F	MINI RELE FINDER 1CONT. IN SCAMBIO 10A 24V	405190240000	730000400	FINDER	48

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM				SHEET	16
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER					
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.		NUMBER:4580/81		15	◀▶ 17
						TITLE: ZB=TABELLE DISTINTA MATERIALE NORDA					
00	06/12/2011	N.VITIELLO	PRIMA STESURA			DIS.: M.MAGNANI		DATE: 06/12/2011			
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN						

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DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
KA48F	ZOCOLO PER MINI RELE FINDER	95853	730000403	FINDER	48
KA48F	MODULO LED+DIODO FINDER	9980902499	730000404	FINDER	48
KA586A	CONTATTORE AUSILIARIO	3RH1131-1BB40	730131245	SIEMENS	586
KA586A	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	586
KA586A5	CONTATTORE AUSILIARIO	3RH1131-1BB40	730131245	SIEMENS	586
KA586A5	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	586
KA586B	CONTATTORE AUSILIARIO	3RH1131-1BB40	730131245	SIEMENS	586
KA586B	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	586
KA586B5	CONTATTORE AUSILIARIO	3RH1131-1BB40	730131245	SIEMENS	586
KA586B5	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	586
KA586C	CONTATTORE AUSILIARIO	3RH1131-1BB40	730131245	SIEMENS	586
KA586C	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	586
KA586C4	CONTATTORE AUSILIARIO	3RH1131-1BB40	730131245	SIEMENS	586
KA586C4	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	586
KA586D	CONTATTORE AUSILIARIO	3RH1131-1BB40	730131245	SIEMENS	586
KA586D	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	586
KA586D4	CONTATTORE AUSILIARIO	3RH1131-1BB40	730131245	SIEMENS	586
KA586D4	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	586
KA586G	CONTATTORE AUSILIARIO	3RH1131-1BB40	730131245	SIEMENS	586
KA586G	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	586
KA586H	CONTATTORE AUSILIARIO	3RH1131-1BB40	730131245	SIEMENS	586
KA586H	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	586
KA586I	CONTATTORE AUSILIARIO	3RH1131-1BB40	730131245	SIEMENS	586
KA586I	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	586
KA586J	CONTATTORE AUSILIARIO	3RH1131-1BB40	730131245	SIEMENS	586
KA586J	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	586
KA587A	CONTATTORE AUSILIARIO	3RH1131-1BB40	730131245	SIEMENS	587
KA587A	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	587
KA587B	CONTATTORE AUSILIARIO	3RH1131-1BB40	730131245	SIEMENS	587
KA587B	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	587
KA587C	CONTATTORE AUSILIARIO	3RH1131-1BB40	730131245	SIEMENS	587
KA587C	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	587
KA587D	CONTATTORE AUSILIARIO	3RH1131-1BB40	730131245	SIEMENS	587
KA587D	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	587
KA587G	CONTATTORE AUSILIARIO	3RH1131-1BB40	730131245	SIEMENS	587
KA587G	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	587
KA587H	CONTATTORE AUSILIARIO	3RH1131-1BB40	730131245	SIEMENS	587
KA587H	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	587
KA587I	CONTATTORE AUSILIARIO	3RH1131-1BB40	730131245	SIEMENS	587
KA587I	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	587
KA587J	CONTATTORE AUSILIARIO	3RH1131-1BB40	730131245	SIEMENS	587
KA587J	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	587
KM160I	CONTATTORE PER COMANDO MOTORI DC	3RT1016-1BB41	731110245	SIEMENS	160

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	17
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
						CUSTOM.:	P.M.C.	NUMBER:4580/81	
				01	15/01/2014 M.Magnani	TITLE:	ZB=TABELLE DISTINTA MATERIALE NORDA		
00	06/12/2011	N.VITIELLO	PRIMA STESURA			DIS.:	M.MAGNANI	DATE:	06/12/2011
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN				



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SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
KM160I	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	160
KM285C	CONTATTORE PER COMANDO MOTORI DC	3RT1016-1BB42	731101245	SIEMENS	285
KM285C	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	285
KM299G	CONTATTORE PER COMANDO MOTORI DC	3RT1016-1BB42	731101245	SIEMENS	299
KM299G	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	299
KM299H	CONTATTORE PER COMANDO MOTORI DC	3RT1016-1BB42	731101245	SIEMENS	299
KM299H	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	299
KM30B	CONTATTORE PER COMANDO MOTORI+BLOCCHETTO AUSILIARI	3RT1035-1BB40 + 3RH1921-1EA11	731601040	SIEMENS	30
KM30B	FILTRO A VARISTORE PER CONTATTORI TIPO 3RT102...	3ZT1926-1BB00	745990245	SIEMENS	30
KM319G	CONTATTORE PER COMANDO MOTORI DC	3RT1016-1BB42	731101245	SIEMENS	319
KM319G	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	319
KM319H	CONTATTORE PER COMANDO MOTORI DC	3RT1016-1BB42	731101245	SIEMENS	319
KM319H	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	319
KM339I	CONTATTORE PER COMANDO MOTORI DC	3RT1016-1BB42	731101245	SIEMENS	339
KM339I	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	339
KM340G	CONTATTORE PER COMANDO MOTORI DC	3RT1016-1BB42	731101245	SIEMENS	340
KM340G	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	340
KM340H	CONTATTORE PER COMANDO MOTORI DC	3RT1016-1BB42	731101245	SIEMENS	340
KM340H	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	340
KM344G	CONTATTORE PER COMANDO MOTORI DC	3RT1016-1BB42	731101245	SIEMENS	344
KM344G	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	344
KM344H	CONTATTORE PER COMANDO MOTORI DC	3RT1016-1BB42	731101245	SIEMENS	344
KM344H	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	344
KM347G	CONTATTORE PER COMANDO MOTORI DC	3RT1016-1BB42	731101245	SIEMENS	347
KM347G	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	347
KM347H	CONTATTORE PER COMANDO MOTORI DC	3RT1016-1BB42	731101245	SIEMENS	347
KM347H	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	347
KM400F	CONTATTORE PER COMANDO MOTORI DC	3RT1016-1BB42	731101245	SIEMENS	400
KM400F	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	400
KM404G	CONTATTORE PER COMANDO MOTORI DC	3RT1016-1BB42	731101245	SIEMENS	404
KM404G	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	404
KM404H	CONTATTORE PER COMANDO MOTORI DC	3RT1016-1BB42	731101245	SIEMENS	404
KM404H	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	404
KM49E	CONTATTORE PER COMANDO MOTORI DC	3RT1016-1BB42	731101245	SIEMENS	49
KM49E	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	49
KM49F	CONTATTORE PER COMANDO MOTORI DC	3RT1016-1BB42	731101245	SIEMENS	49
KM49F	FILTRO A VARISTORE PER RELE AUSILIARI TIPO 3RH1...	3ZT1916-1BB00	700900245	SIEMENS	49
L07B	BOBINA DI RETE SINAMICS S.L.36KW	6SL3000-OCE23-6AA0	603112336	SIEMENS	07
M160B	VEDERE DISTINTA U.T.	1			160
M160B	FILTRO PER MOTORE 3FASE MONTAGGIO A BORDO MOTORE	900120	700500011	DETAS	160
M284B	VEDERE DISTINTA U.T.	1			284
M284B	FILTRO PER MOTORE 3FASE MONTAGGIO A BORDO MOTORE	900120	700500011	DETAS	284
M299B	VEDERE DISTINTA U.T.	1			299

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM				SHEET 18	
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER					
						CUSTOM.: P.M.C.		NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA	01	15/01/2014 M.Magnani	TITLE: ZB=TABELLE DISTINTA MATERIALE NORDA				17 ◀ ▶ 19	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011			

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DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
M299B	FILTRO PER MOTORE 3FASE MONTAGGIO A BORDO MOTORE	900120	700500011	DETAS	299
M319B	VEDERE DISTINTA U.T.	1			319
M319B	FILTRO PER MOTORE 3FASE MONTAGGIO A BORDO MOTORE	900120	700500011	DETAS	319
M31H	VEDERE DISTINTA U.T.	1			31
M32H	VEDERE DISTINTA U.T.	1			32
M340B	VEDERE DISTINTA U.T.	1			340
M340B	FILTRO PER MOTORE 3FASE MONTAGGIO A BORDO MOTORE	900120	700500011	DETAS	340
M344B	VEDERE DISTINTA U.T.	1			344
M344B	FILTRO PER MOTORE 3FASE MONTAGGIO A BORDO MOTORE	900120	700500011	DETAS	344
M347B	VEDERE DISTINTA U.T.	1			347
M347B	FILTRO PER MOTORE 3FASE MONTAGGIO A BORDO MOTORE	900120	700500011	DETAS	347
M350B	VEDERE DISTINTA U.T.	1			350
M350B	FILTRO PER MOTORE 3FASE MONTAGGIO A BORDO MOTORE	900120	700500011	DETAS	350
M352B	VEDERE DISTINTA U.T.	1			352
M352B	FILTRO PER MOTORE 3FASE MONTAGGIO A BORDO MOTORE	900120	700500011	DETAS	352
M354B	VEDERE DISTINTA U.T.	1			354
M354B	FILTRO PER MOTORE 3FASE MONTAGGIO A BORDO MOTORE	900120	700500011	DETAS	354
M356B	VEDERE DISTINTA U.T.	1			356
M356B	FILTRO PER MOTORE 3FASE MONTAGGIO A BORDO MOTORE	900120	700500011	DETAS	356
M358B	VEDERE DISTINTA U.T.	1			358
M358B	FILTRO PER MOTORE 3FASE MONTAGGIO A BORDO MOTORE	900120	700500011	DETAS	358
M35H	VEDERE DISTINTA U.T.	1			35
M35I	VEDERE DISTINTA U.T.	1			35
M360B	VEDERE DISTINTA U.T.	1			360
M360B	FILTRO PER MOTORE 3FASE MONTAGGIO A BORDO MOTORE	900120	700500011	DETAS	360
M362B	VEDERE DISTINTA U.T.	1			362
M362B	FILTRO PER MOTORE 3FASE MONTAGGIO A BORDO MOTORE	900120	700500011	DETAS	362
M364B	VEDERE DISTINTA U.T.	1			364
M364B	FILTRO PER MOTORE 3FASE MONTAGGIO A BORDO MOTORE	900120	700500011	DETAS	364
M37H	VEDERE DISTINTA U.T.	1			37
M37I	VEDERE DISTINTA U.T.	1			37
M39H	VEDERE DISTINTA U.T.	1			39
M400B	VEDERE DISTINTA U.T.	1			400
M400B	FILTRO PER MOTORE 3FASE MONTAGGIO A BORDO MOTORE	900120	700500011	DETAS	400
M404B	VEDERE DISTINTA U.T.	1			404
M404B	FILTRO PER MOTORE 3FASE MONTAGGIO A BORDO MOTORE	900120	700500011	DETAS	404
M40H	VEDERE DISTINTA U.T.	1			40
M40I	VEDERE DISTINTA U.T.	1			40
M42H	VEDERE DISTINTA U.T.	1			42
M42I	VEDERE DISTINTA U.T.	1			42
M45H	VEDERE DISTINTA U.T.	1			45
M45I	VEDERE DISTINTA U.T.	1			45
M46H	VEDERE DISTINTA U.T.	1			46

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM			SHEET	19
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.		NUMBER:4580/81	18	◀▶ 20
00	06/12/2011	N.VITIELLO	PRIMA STESURA			TITLE: ZB=TABELLE DISTINTA MATERIALE NORDA				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011		

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DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
M46I	VEDERE DISTINTA U.T.	1			46
MORSETTI.QE	MORSETTO MOLLA PHOENIX ST35-PE	3036194	704410035	PHOENIX	01
MORSETTI.QE	MORS.MOLLA PHOENIX ST35 CODICE 3036178	3036178	704410135	PHOENIX	01
MORSETTI.QE	MORS.MOLLA PHOENIX ST2,5 CODICE 3031212	3031212	704410125	PHOENIX	01
MORSETTI.QE	MORS.MOLLA PHOENIX ST2,5-QUATTRO CODICE 3031306	3031306	704410425	PHOENIX	01
MORSETTI.QE	PONTE 10P. PHOENIX FBS10-5 CODICE 3030213	3030213	704410525	PHOENIX	01
MORSETTI.QE	P.DIVIS.PHOENIX ATP-ST4 CODICE 3030721	3030721	704410625	PHOENIX	01
MORSETTI.QE	P.DIVIS.PHOENIX ATP-ST-QUATTRO CODICE 3030815	3030815	704410825	PHOENIX	01
MORSETTI.QE	P.DIVIS.PHOENIX ATP-STTB4 CODICE 3030747	3030747	704411625	PHOENIX	01
MORSETTI.QE	TERMINALE PHOENIX CLIPFIX35 CODICE 3022218	3022218	704410935	PHOENIX	01
MORSETTI.QE	MORS.ESTR.PHOENIX ST2,5/1P-PE CODICE 3040025	3040025	704411025	PHOENIX	01
MORSETTI.QE	MORS.ESTR.PHOENIX ST2,5/1P CODICE 3040012	3040012	704411125	PHOENIX	01
MORSETTI.QE	MORS.ESTR.PHOENIX STTB2,5/2P CODICE 3040054	3040054	704411225	PHOENIX	01
MORSETTI.QE	SPINA ST-COMBI PHOENIX SP2,5/2 CODICE 3040261	3040261	704411224	PHOENIX	01
MORSETTI.QE	SPINA ST-COMBI PHOENIX SP2,5/4 CODICE 3040287	3040287	704411425	PHOENIX	01
MORSETTI.QE	SPINA ST-COMBI PHOENIX SP2,5/8 CODICE 3040326	3040326	704411825	PHOENIX	01
MORSETTI.QE	SOSTEGNI WEID.SH1 PA 2998.6	704650000	704650000	PHOENIX	01
MORSETTI.QE	STAFFE WEID.ZB4 3165.0	704650100	704650100	PHOENIX	01
MORSETTI.QE	STAFFE WEID ZB16 3166.0	704650110	704650110	PHOENIX	01
MORSETTI.QE	COLLETTORE DI MASSA SSCH 10X3 COD. 3489.0	704910000	704910000	PHOENIX	01
MORSETTI.QE	STAFFE WEID ZB35 2665.0	704650135	704650135	PHOENIX	01
MORSETTI.QE	ECAPICORDA A MORSETTO CEMBRE SEZ. 35mmq	2173	761106356	CEMBRE	01
MP277	PANN.SS TOUCH-SCREEN MP277-10"	MP 277 10"	765300277	SIEMENS	498
MP277	SD-CARD SS 256MB X MP277+MP377	6AV6671-8XB10-0AX0	765300285	SIEMENS	498
NODO702A	CONN. SS 2nodi	6ES7 972-0BA41-0XA0	765300340	SIEMENS	702
NODO702B	CONN. SS 2nodi	6ES7 972-0BA41-0XA0	765300340	SIEMENS	702
NODO702F	CONN. SS OUTXPG	6ES7 972-0BB12-0XA0	765300330	SIEMENS	702
NODO702G	CONN. SS 2nodi	6ES7 972-0BA41-0XA0	765300340	SIEMENS	702
NODO702H	CONN. SS 2nodi	6ES7 972-0BA41-0XA0	765300340	SIEMENS	702
NODO702I	CONN. SS 2nodi	6ES7 972-0BA41-0XA0	765300340	SIEMENS	702
NODO710A	CONN. SS 2nodi	6ES7 972-0BA41-0XA0	765300340	SIEMENS	710
NODO710C	CONN. SS 2nodi	6ES7 972-0BA41-0XA0	765300340	SIEMENS	710
NODO710D	CONN. SS OUTXPG	6ES7 972-0BB12-0XA0	765300330	SIEMENS	710
NODO710H	CONN. SS 2nodi	6ES7 972-0BA41-0XA0	765300340	SIEMENS	710
NODO710J	CONN. SS 2nodi	6ES7 972-0BA41-0XA0	765300340	SIEMENS	710
NODO715G	CONN. SS 2nodi	6ES7 972-0BA41-0XA0	765300340	SIEMENS	715
NODO716G	CONN. SS 2nodi	6ES7 972-0BA41-0XA0	765300340	SIEMENS	716
O0	MODULO ELETTRONICO DIGITALE 8DO	6ES7 132-4BF00-0AA0	765500011	SIEMENS	500
O1	MODULO ELETTRONICO DIGITALE 8DO	6ES7 132-4BF00-0AA0	765500011	SIEMENS	500
O10	MODULO ELETTRONICO DIGITALE 8DO	6ES7 132-4BF00-0AA0	765500011	SIEMENS	521
O11	MODULO ELETTRONICO DIGITALE 8DO	6ES7 132-4BF00-0AA0	765500011	SIEMENS	521
O20	MODULO ELETTRONICO DIGITALE 8DO	6ES7 132-4BF00-0AA0	765500011	SIEMENS	540
O8	MODULO ELETTRONICO DIGITALE 8DO	6ES7 132-4BF00-0AA0	765500011	SIEMENS	500

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	20
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
						CUSTOM.:	P.M.C. NUMBER:4580/81		
				01	15/01/2014 M.Magnani	TITLE:	ZB=TABELLE DISTINTA MATERIALE NORDA		
00	06/12/2011	N.VITIello	PRIMA STESURA			DIS.:	M.MAGNANI	DATE:	06/12/2011
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN				



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DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
PE	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	01
PHP295C	VEDERE DISTINTA U.T.	1			295
PHP295E	VEDERE DISTINTA U.T.	1			295
PHP315C	VEDERE DISTINTA U.T.	1			315
PHP315E	VEDERE DISTINTA U.T.	1			315
PHR295B	VEDERE DISTINTA U.T.	1			295
PHR295D	VEDERE DISTINTA U.T.	1			295
PHR315B	VEDERE DISTINTA U.T.	1			315
PHR315D	VEDERE DISTINTA U.T.	1			315
PHR402D	VEDERE DISTINTA U.T.	1			402
PHR402E	VEDERE DISTINTA U.T.	1			402
PMAOQE	MODULO POWER PER ET200S	6ES7 138-4CA01-0AA0	765500001	SIEMENS	501
PMAOQE	MODULI TERMINALI TM-P PER MODULI POWER	6ES7 193-4CD20-0AA0	765500002	SIEMENS	501
PMCNTKL31	MODULO POWER PER ET200S	6ES7 138-4CA01-0AA0	765500001	SIEMENS	591
PMCNTKL31	MODULI TERMINALI TM-P PER MODULI POWER	6ES7 193-4CD20-0AA0	765500002	SIEMENS	591
PMEMLK31	MODULO POWER PER ET200S	6ES7 138-4CA01-0AA0	765500001	SIEMENS	590
PMEMLK31	MODULI TERMINALI TM-P PER MODULI POWER	6ES7 193-4CD20-0AA0	765500002	SIEMENS	590
PMEMLK5	MODULO POWER PER ET200S	6ES7 138-4CA01-0AA0	765500001	SIEMENS	641
PMEMLK5	MODULI TERMINALI TM-P PER MODULI POWER	6ES7 193-4CD20-0AA0	765500002	SIEMENS	641
PMEMQE	MODULO POWER PER ET200S	6ES7 138-4CA01-0AA0	765500001	SIEMENS	500
PMEMQE	MODULI TERMINALI TM-P PER MODULI POWER	6ES7 193-4CD20-0AA0	765500002	SIEMENS	500
PMINKL3	MODULO POWER PER ET200S	6ES7 138-4CA01-0AA0	765500001	SIEMENS	521
PMINKL3	MODULI TERMINALI TM-P PER MODULI POWER	6ES7 193-4CD20-0AA0	765500002	SIEMENS	521
PMINKL31	MODULO POWER PER ET200S	6ES7 138-4CA01-0AA0	765500001	SIEMENS	590
PMINKL31	MODULI TERMINALI TM-P PER MODULI POWER	6ES7 193-4CD20-0AA0	765500002	SIEMENS	590
PMINKL5	MODULO POWER PER ET200S	6ES7 138-4CA01-0AA0	765500001	SIEMENS	640
PMINKL5	MODULI TERMINALI TM-P PER MODULI POWER	6ES7 193-4CD20-0AA0	765500002	SIEMENS	640
PMINKL7	MODULI TERMINALI TM-P PER MODULI POWER	6ES7 193-4CD20-0AA0	765500002	SIEMENS	540
PMINKL7	MODULO POWER PER ET200S	6ES7 138-4CA01-0AA0	765500001	SIEMENS	540
PMINQE	MODULO POWER PER ET200S	6ES7 138-4CA01-0AA0	765500001	SIEMENS	500
PMINQE	MODULI TERMINALI TM-P PER MODULI POWER	6ES7 193-4CD20-0AA0	765500002	SIEMENS	500
PMOUTKL3	MODULO POWER PER ET200S	6ES7 138-4CA01-0AA0	765500001	SIEMENS	521
PMOUTKL3	MODULI TERMINALI TM-P PER MODULI POWER	6ES7 193-4CD20-0AA0	765500002	SIEMENS	521
PMOUTKL31	MODULO POWER PER ET200S	6ES7 138-4CA01-0AA0	765500001	SIEMENS	590
PMOUTKL31	MODULI TERMINALI TM-P PER MODULI POWER	6ES7 193-4CD20-0AA0	765500002	SIEMENS	590
PMOUTKL5	MODULO POWER PER ET200S	6ES7 138-4CA01-0AA0	765500001	SIEMENS	641
PMOUTKL5	MODULI TERMINALI TM-P PER MODULI POWER	6ES7 193-4CD20-0AA0	765500002	SIEMENS	641
PMOUTKL7	MODULO POWER PER ET200S	6ES7 138-4CA01-0AA0	765500001	SIEMENS	540
PMOUTKL7	MODULI TERMINALI TM-P PER MODULI POWER	6ES7 193-4CD20-0AA0	765500002	SIEMENS	540
PMOUTQE	MODULO POWER PER ET200S	6ES7 138-4CA01-0AA0	765500001	SIEMENS	500
PMOUTQE	MODULI TERMINALI TM-P PER MODULI POWER	6ES7 193-4CD20-0AA0	765500002	SIEMENS	500
POT	MORSETTIERA TRIPOLARE 125A	ART. 048 86	704400586	LEGRAND	01
POT	MORSETTIERA TRIPOLARE 125A	ART. 048 86	704400586	LEGRAND	

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET	21
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
							CUSTOM.: P.M.C. NUMBER:4580/81				
				01	15/01/2014 M.Magnani		TITLE: ZB=TABELLE DISTINTA MATERIALE NORDA		20 ◀ ▶ 22		
00	06/12/2011	N.VITIELLO	PRIMA STESURA								
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011					



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DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
POT1	MORSETTIERA TRIPOLARE 125A	ART. 048 86	704400586	LEGRAND	09
POT1	MORSETTIERA TRIPOLARE 125A	ART. 048 86	704400586	LEGRAND	
PS110B	VEDERE DISTINTA U.T.	1			110
PS161J	VEDERE DISTINTA U.T.	1			161
PS178G	VEDERE DISTINTA U.T.	1			178
PS271B	VEDERE DISTINTA U.T.	1			271
QF02A	INT. AUT. 2P. C. 4A 6KA IP2X	5SY6 204-7BB	752520405	SIEMENS	02
QF02C	INT. AUT. 1P. C. 2A 6KA IP2X	5SY6 102-7BB	752500205	SIEMENS	02
QF02H	INT. AUT. 2P. C. 1A 6KA IP2X	5SY6 201-7BB	752520105	SIEMENS	02
QF03I	INT. AUT. 1P. C. 20A 6KA IP2X	5SY6 120-7BB	752502005	SIEMENS	03
QF04A	INT. AUT. 1P. C. 8A 6KA IP2X	5SY6 108-7BB	752500805	SIEMENS	04
QF04D	INT. AUT. 1P. C. 6A 6KA IP2X	5SY6 106-7BB	752500605	SIEMENS	04
QF04G	INT. AUT. 1P. C. 2A 6KA IP2X	5SY6 102-7BB	752500205	SIEMENS	04
QF05B	INT. AUT. 1P. C. 8A 6KA IP2X	5SY6 108-7BB	752500805	SIEMENS	05
QF05F	INT. AUT. 1P. C. 4A 6KA IP2X	5SY6 104-7BB	752500405	SIEMENS	05
QF06B	INT. AUT. 1P. C. 6A 6KA IP2X	5SY6 106-7BB	752500605	SIEMENS	06
QS01D	INT. SEZ. 125A INTERPACT INS125 3P	28910	752000505	MERLIN GERIN	01
QS01D	MANOVRA RINVIATA ROSSA INS40/160	28942	752000510	MERLIN GERIN	01
QS01D	SUPPORTO INTERRUPTORE GENERALE M.G. 28910	704800983	704800983	NA	01
QS01D	COPRIMORSETTI PER INTERPACT INS100/INS160	28958	752000506	MERLIN GERIN	01
QS03B	SALVAMOTORE SIEMENS 2.2-3,2A	3RV10 21-1DA15	733103205	SIEMENS	03
QS03B	MORS.3F X SALVAMOTORI SS	3RV19 15-5A	733000005	SIEMENS	03
QS03B	SBARRA TRIFASE X 5 SALVAMOTORI	3RV19 15-1DB	733000505	SIEMENS	03
QS03G	SALVAMOTORE SIEMENS 2.2-3,2A	3RV10 21-1DA15	733103205	SIEMENS	03
QS03G	MORS.3F X SALVAMOTORI SS	3RV19 15-5A	733000005	SIEMENS	03
QS03G	SBARRA TRIFASE X 3 SALVAMOTORI	3RV19 15-1BB	733000305	SIEMENS	03
QS160B	SALVAMOTORE SIEMENS 3,5-5A	3RV10 21-1FA15	733105005	SIEMENS	160
QS284B	SALVAMOTORE SIEMENS 4,5-6,3A	3RV10 21-1GA15	733106005	SIEMENS	284
QS299B	SALVAMOTORE SIEMENS 0,9-1,25A	3RV10 21-0KA15	733101105	SIEMENS	299
QS319B	SALVAMOTORE SIEMENS 0,9-1,25A	3RV10 21-0KA15	733101105	SIEMENS	319
QS340B	SALVAMOTORE SIEMENS 1,4-2A	3RV10 21-1BA15	733101505	SIEMENS	340
QS344B	SALVAMOTORE SIEMENS 0,4-0,63A	3RV10 21-0GA15	733100605	SIEMENS	344
QS347B	SALVAMOTORE SIEMENS 0,7-1A	3RV10 21-0JA15	733101005	SIEMENS	347
QS350B	SALVAMOTORE SIEMENS 4,5-6,3A	3RV10 21-1GA15	733106005	SIEMENS	350
QS352B	SALVAMOTORE SIEMENS 4,5-6,3A	3RV10 21-1GA15	733106005	SIEMENS	352
QS354B	SALVAMOTORE SIEMENS 4,5-6,3A	3RV10 21-1GA15	733106005	SIEMENS	354
QS356B	SALVAMOTORE SIEMENS 4,5-6,3A	3RV10 21-1GA15	733106005	SIEMENS	356
QS358B	SALVAMOTORE SIEMENS 4,5-6,3A	3RV10 21-1GA15	733106005	SIEMENS	358
QS360B	SALVAMOTORE SIEMENS 4,5-6,3A	3RV10 21-1GA15	733106005	SIEMENS	360
QS362B	SALVAMOTORE SIEMENS 4,5-6,3A	3RV10 21-1GA15	733106005	SIEMENS	362
QS364B	SALVAMOTORE SIEMENS 4,5-6,3A	3RV10 21-1GA15	733106005	SIEMENS	364
QS400B	SALVAMOTORE SIEMENS 1-1,6A	3RV10 21-1AA15	733101605	SIEMENS	400
QS404B	SALVAMOTORE SIEMENS 1-1,6A	3RV10 21-1AA15	733101605	SIEMENS	404

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET	22
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
							CUSTOM.: P.M.C. NUMBER:4580/81				
				01	15/01/2014 M.Magnani		TITLE: ZB=TABELLE DISTINTA MATERIALE NORDA		21 ◀ ▶ 23		
00	06/12/2011	N.VITIELLO	PRIMA STESURA								
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011					



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DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
QUADRO	KIT DI UNIONE ETA H=1600/1800/2000/2200	ATKU-002	704968001	ETA	00
QUADRO	PIASTRA INTERMEDIA H.2000	ATPN-002000	704967225	ETA	00
QUADRO	EGO ARMADIO 1000X2000X500	EGO102005PR	704963105	ETA	00
QUADRO	PIASTRA ARMADIO ETA 1000x2000	ATPA-100200	704967105	ETA	00
QUADRO	KIT MONTAGGIO PIASTRE ETA	WTKB-002	704968002	ETA	00
QUADRO	FIANCHI LATERALI EGO ETA 500X2000,RAL7035	EGFI050200	704969205	ETA	00
QUADRO	ZOCCOLO ETA 1000X500X200 COMPOSTO DA ATZE-A200 NR.2 ATZE-T0500 + NR.2 ATZE-T1200	ATZE-A200-1000	704965105	ETA	00
QUADRO	TASCA PER SCHEMA A4 ETA	WA050	704968004	ETA	00
QUADRO	GOLFARI SOLLEVAMENTO ETA	WTGS-001	704968003	ETA	00
QUADRO	EGO ARMADIO 1200X2000X500	EGO122005PR	704963125	ETA	00
QUADRO	PIASTRA ARMADIO ETA 1200X2000	ATPA-120200	704967125	ETA	00
QUADRO	KIT MONTAGGIO PIASTRE ETA	WTKB-002	704968002	ETA	00
QUADRO	ZOCCOLO ETA 1200X500X200 COMPOSTO DA NR.2 ATZE-T0500 + NR.2 ATZE-T1200	ATZE-A200	704965125	ETA	00
REP702D	REPEATER RS485 PROFIBUS/MPi	6ES7 972-0AA01-0XA0	4169/E900	SIEMENS	702
SA199B	SELETTORE 3 POSIZIONI CHIAVE	ZB4-BG0	751000130	TELEMECANIQUE	199
SA199B	CORPO X PULSANTE/SELETTORE NC	ZB4-BZ102	750000230	TELEMECANIQUE	199
SA199B	FRUTTO NC	ZBE102	750000130	TELEMECANIQUE	199
SA19B	SELETTORE 3 POSIZIONI CHIAVE	ZB4-BG0	751000130	TELEMECANIQUE	19
SA19B	CORPO X PULSANTE/SELETTORE NA	ZB4-BZ101	750000220	TELEMECANIQUE	19
SA19B	FRUTTO NA	ZBE101	750000140	TELEMECANIQUE	19
SA19B	FRUTTO NC	ZBE102	750000130	TELEMECANIQUE	19
SA19B	FRUTTO NC	ZBE102	750000130	TELEMECANIQUE	19
SA20B	SELETTORE 3 POSIZIONI R.C. DX-SX	ZB4-BD5	751000110	TELEMECANIQUE	20
SA20B	CORPO X PULSANTE/SELETTORE NA	ZB4-BZ101	750000220	TELEMECANIQUE	20
SA20B	FRUTTO NA	ZBE101	750000140	TELEMECANIQUE	20
SA20D	SELETTORE 3 POSIZIONI R.C. DX-SX	ZB4-BD5	751000110	TELEMECANIQUE	20
SA20D	CORPO X PULSANTE/SELETTORE NA	ZB4-BZ101	750000220	TELEMECANIQUE	20
SA20D	FRUTTO NA	ZBE101	750000140	TELEMECANIQUE	20
SA20F	SELETTORE 3 POSIZIONI R.C. DX-SX	ZB4-BD5	751000110	TELEMECANIQUE	20
SA20F	CORPO X PULSANTE/SELETTORE NA	ZB4-BZ101	750000220	TELEMECANIQUE	20
SA20F	FRUTTO NA	ZBE101	750000140	TELEMECANIQUE	20
SA20H	SELETTORE 3 POSIZIONI R.C. DX-SX	ZB4-BD5	751000110	TELEMECANIQUE	20
SA20H	CORPO X PULSANTE/SELETTORE NA	ZB4-BZ101	750000220	TELEMECANIQUE	20
SA20H	FRUTTO NA	ZBE101	750000140	TELEMECANIQUE	20
SA375F	SELETTORE 3 POSIZIONI R.C. DX-SX	ZB4-BD5	751000110	TELEMECANIQUE	375
SA375F	CORPO X PULSANTE/SELETTORE NA	ZB4-BZ101	750000220	TELEMECANIQUE	375
SA375F	FRUTTO NA	ZBE101	750000140	TELEMECANIQUE	375
SA376F	SELETTORE 3 POSIZIONI R.C. DX-SX	ZB4-BD5	751000110	TELEMECANIQUE	376
SA376F	CORPO X PULSANTE/SELETTORE NA	ZB4-BZ101	750000220	TELEMECANIQUE	376
SA376F	FRUTTO NA	ZBE101	750000140	TELEMECANIQUE	376
SB18C	PULSANTE A FUNGO	ZB4-BS844	750000200	TELEMECANIQUE	18
SB18C	CORPO X PULSANTE/SELETTORE NC	ZB4-BZ102	750000230	TELEMECANIQUE	18
SB18C	FRUTTO NC	ZBE102	750000130	TELEMECANIQUE	18

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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81				
							TITLE: ZB=TABELLE DISTINTA MATERIALE NORDA				
00	06/12/2011	N.VITIELLO	PRIMA STESURA								
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011		22 ◀ ▶ 24			



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SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
SB18C	DISCO DIA.60mm FORO 22.5	709100910	709100910	TELEMECANIQUE	18
SB19E	PULSANTE LUMINOSO LED VERDE	ZB4-BW333	750000305	TELEMECANIQUE	19
SB19E	CORPO SELETTORE LUMINOSO LED VERDE	ZB4-BW0B33	750000235	TELEMECANIQUE	19
SB19F	PULSANTE	ZB4-BA2	750000150	TELEMECANIQUE	19
SB19F	CORPO X PULSANTE/SELETTORE NC	ZB4-BZ102	750000230	TELEMECANIQUE	19
SB19G	PULSANTE LUMINOSO LED BIANCO	ZB4-BW313	750000355	TELEMECANIQUE	19
SB19G	CORPO SELETTORE LUMINOSO LED BIANCO	ZB4-BW0B13	750000245	TELEMECANIQUE	19
SB19H	PULSANTE	ZB4-BA2	750000150	TELEMECANIQUE	19
SB19H	CORPO X PULSANTE/SELETTORE NC	ZB4-BZ102	750000230	TELEMECANIQUE	19
SB19I	PULSANTE	ZB4-BA6	750000290	TELEMECANIQUE	19
SB19I	CORPO X PULSANTE/SELETTORE NA	ZB4-BZ101	750000220	TELEMECANIQUE	19
SB375B	PULSANTE A FUNGO	ZB4-BS844	750000200	TELEMECANIQUE	375
SB375B	CORPO X PULSANTE/SELETTORE NC	ZB4-BZ102	750000230	TELEMECANIQUE	375
SB375B	FRUTTO NC	ZBE102	750000130	TELEMECANIQUE	375
SB375B	DISCO DIA.60mm FORO 22.5	709100910	709100910	TELEMECANIQUE	375
SB375E	PULSANTE LUMINOSO LED BLU	ZB4-BW363	750000345	TELEMECANIQUE	375
SB375E	CORPO SELETTORE LUMINOSO LED BLU	ZB4-BW0B63	750000255	TELEMECANIQUE	375
SB376B	PULSANTE A FUNGO	ZB4-BS844	750000200	TELEMECANIQUE	376
SB376B	CORPO X PULSANTE/SELETTORE NC	ZB4-BZ102	750000230	TELEMECANIQUE	376
SB376B	FRUTTO NC	ZBE102	750000130	TELEMECANIQUE	376
SB376B	DISCO DIA.60mm FORO 22.5	709100910	709100910	TELEMECANIQUE	376
SB376E	PULSANTE LUMINOSO LED BLU	ZB4-BW363	750000345	TELEMECANIQUE	376
SB376E	CORPO SELETTORE LUMINOSO LED BLU	ZB4-BW0B63	750000255	TELEMECANIQUE	376
SB386B	PULSANTE A FUNGO	ZB4-BS844	750000200	TELEMECANIQUE	386
SB386B	CORPO X PULSANTE/SELETTORE NC	ZB4-BZ102	750000230	TELEMECANIQUE	386
SB386B	FRUTTO NC	ZBE102	750000130	TELEMECANIQUE	386
SB386B	DISCO DIA.60mm FORO 22.5	709100910	709100910	TELEMECANIQUE	386
SB386E	PULSANTE LUMINOSO LED BIANCO	ZB4-BW313	750000355	TELEMECANIQUE	386
SB386E	CORPO SELETTORE LUMINOSO LED BIANCO	ZB4-BW0B13	750000245	TELEMECANIQUE	386
SB386F	PULSANTE	ZB4-BA2	750000150	TELEMECANIQUE	386
SB386F	CORPO X PULSANTE/SELETTORE NC	ZB4-BZ102	750000230	TELEMECANIQUE	386
SB410B	PULSANTE A FUNGO	ZB4-BS844	750000200	TELEMECANIQUE	410
SB410B	CORPO X PULSANTE/SELETTORE NC	ZB4-BZ102	750000230	TELEMECANIQUE	410
SB410B	FRUTTO NC	ZBE102	750000130	TELEMECANIQUE	410
SB410B	DISCO DIA.60mm FORO 22.5	709100910	709100910	TELEMECANIQUE	410
SB410E	PULSANTE LUMINOSO LED BIANCO	ZB4-BW313	750000355	TELEMECANIQUE	410
SB410E	CORPO SELETTORE LUMINOSO LED BIANCO	ZB4-BW0B13	750000245	TELEMECANIQUE	410
SB410F	PULSANTE	ZB4-BA2	750000150	TELEMECANIQUE	410
SB410F	CORPO X PULSANTE/SELETTORE NC	ZB4-BZ102	750000230	TELEMECANIQUE	410
SIM495D	SIMOTION D435 SENZA LICENZA	6AU1435-0AA00-0AA1	765300436	SIEMENS	495
SIM495D	CF-CARD SIMOTION D435 + SAFETY EXTENDED 11 ASSI	6AU1400-2PA01-0AA0-ZF11	765300438	SIEMENS	495
SIM495D	LICENZA MULTI-ASSE SIMOTION D435	6AU1820-0AA43-0AB0	765300434	SIEMENS	495
SIM495D	MODULO VENTILATORE/BATTERIA	6FC5348-0AA01-0AA0	765300400	SIEMENS	495

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET	24
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
							CUSTOM.: P.M.C.		NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: ZB=TABELLE DISTINTA MATERIALE NORDA			23 ◀ ▶ 25	
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI		DATE: 06/12/2011		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN						



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DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
SLOT560D	SCHEDA 32 INPUT	6ES7 321-1BL00 0AA0	765300045	SIEMENS	560
SLOT560D	CONNETTORE 40P CABLATO FILI 0.5mmq PER SCH. 32 I/O	6ES7 922-3BD20-0AC0	765300025	SIEMENS	560
SLOT560F	SCHEDA 32 OUT	6ES7 322-1BL00 0AA0	765300055	SIEMENS	560
SLOT560F	CONNETTORE 40P CABLATO FILI 0.5mmq PER SCH. 32 I/O	6ES7 922-3BD20-0AC0	765300025	SIEMENS	560
SLOT560G	SCHEDA 16 OUT	6ES7 322-1BH01 0AA0	765300050	SIEMENS	560
SLOT560G	CONNETTORE 20P CABLATO FILI 0.5mmq PER SCH. 16 I/O	6ES7 922-3BD20-0AB0	765300035	SIEMENS	560
SLOT561B	SCHEDA 24DI DC 24V FAIL SAFE	6ES7 326-1BK02 0AB0	765300326	SIEMENS	561
SLOT561B	CONNETTORE 40P CABLATO FILI 0.5mmq PER SCH. 32 I/O	6ES7 922-3BD20-0AC0	765300025	SIEMENS	561
SLOT561D	SCHEDA 24DI DC 24V FAIL SAFE	6ES7 326-1BK02 0AB0	765300326	SIEMENS	561
SLOT561D	CONNETTORE 40P CABLATO FILI 0.5mmq PER SCH. 32 I/O	6ES7 922-3BD20-0AC0	765300025	SIEMENS	561
SLOT561E	SCHEDA 24DI DC 24V FAIL SAFE	6ES7 326-1BK02 0AB0	765300326	SIEMENS	561
SLOT561E	CONNETTORE 40P CABLATO FILI 0.5mmq PER SCH. 32 I/O	6ES7 922-3BD20-0AC0	765300025	SIEMENS	561
SLOT561G	SCHEDA 8DO DC24V/2A FAIL SAFE	6ES7 326-2BF41 0AB0	765300327	SIEMENS	561
SLOT561G	CONNETTORE 40P CABLATO FILI 0.5mmq PER SCH. 32 I/O	6ES7 922-3BD20-0AC0	765300025	SIEMENS	561
SLOT561I	SCHEDA 8DO DC24V/2A FAIL SAFE	6ES7 326-2BF41 0AB0	765300327	SIEMENS	561
SLOT561I	CONNETTORE 40P CABLATO FILI 0.5mmq PER SCH. 32 I/O	6ES7 922-3BD20-0AC0	765300025	SIEMENS	561
SMC	CONNETTORE A VASCHETTA 15 POLI MASCHIO	5/6122	704515999		
SMC	CUSTODIA X CONNETTORE A VASCHETTA 15 POLI	5/6605	704915999		
SMC492B	SMC30 SENSOR MODULE	6SL3055-0AA00-5CA2	704150005	SIEMENS	492
SMC492B	TM41 EMULAZIONE ENCODER	6SL3055-0AA00-3PA1	765300441	SIEMENS	492
SMC492G	TM41 EMULAZIONE ENCODER	6SL3055-0AA00-3PA1	765300441	SIEMENS	492
SP273E	VEDERE DISTINTA U.T.	1			273
SP278E	VEDERE DISTINTA U.T.	1			278
SQ112B	VEDERE DISTINTA U.T.	1			112
SQ113C	VEDERE DISTINTA U.T.	1			113
SQ113D	VEDERE DISTINTA U.T.	1			113
SQ113E	VEDERE DISTINTA U.T.	1			113
SQ113F	VEDERE DISTINTA U.T.	1			113
SQ113G	VEDERE DISTINTA U.T.	1			113
SQ113H	VEDERE DISTINTA U.T.	1			113
SQ113I	VEDERE DISTINTA U.T.	1			113
SQ113J	VEDERE DISTINTA U.T.	1			113
SQ118B	VEDERE DISTINTA U.T.	1			118
SQ118C	VEDERE DISTINTA U.T.	1			118
SQ118D	VEDERE DISTINTA U.T.	1			118
SQ118E	VEDERE DISTINTA U.T.	1			118
SQ119B	VEDERE DISTINTA U.T.	1			119
SQ119C	VEDERE DISTINTA U.T.	1			119
SQ122B	VEDERE DISTINTA U.T.	1			122
SQ123C	VEDERE DISTINTA U.T.	1			123
SQ123D	VEDERE DISTINTA U.T.	1			123
SQ123E	VEDERE DISTINTA U.T.	1			123
SQ123F	VEDERE DISTINTA U.T.	1			123

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET	25
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
							CUSTOM.: P.M.C.		NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: ZB=TABELLE DISTINTA MATERIALE NORDA			24 ◀ ▶ 26	
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DATE: 06/12/2011					



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DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
SQ123G	VEDERE DISTINTA U.T.	1			123
SQ123H	VEDERE DISTINTA U.T.	1			123
SQ123I	VEDERE DISTINTA U.T.	1			123
SQ123J	VEDERE DISTINTA U.T.	1			123
SQ128B	VEDERE DISTINTA U.T.	1			128
SQ128C	VEDERE DISTINTA U.T.	1			128
SQ128D	VEDERE DISTINTA U.T.	1			128
SQ128E	VEDERE DISTINTA U.T.	1			128
SQ129B	VEDERE DISTINTA U.T.	1			129
SQ129C	VEDERE DISTINTA U.T.	1			129
SQ170D	VEDERE DISTINTA U.T.	1			170
SQ170F	VEDERE DISTINTA U.T.	1			170
SQ170H	VEDERE DISTINTA U.T.	1			170
SQ171D	VEDERE DISTINTA U.T.	1			171
SQ171F	VEDERE DISTINTA U.T.	1			171
SQ171H	VEDERE DISTINTA U.T.	1			171
SQ172D	VEDERE DISTINTA U.T.	1			172
SQ172F	VEDERE DISTINTA U.T.	1			172
SQ172H	VEDERE DISTINTA U.T.	1			172
SQ173D	VEDERE DISTINTA U.T.	1			173
SQ173F	VEDERE DISTINTA U.T.	1			173
SQ173H	VEDERE DISTINTA U.T.	1			173
SQ175B	VEDERE DISTINTA U.T.	1			175
SQ175C	VEDERE DISTINTA U.T.	1			175
SQ175F	VEDERE DISTINTA U.T.	1			175
SQ175G	VEDERE DISTINTA U.T.	1			175
SQ178H	VEDERE DISTINTA U.T.	1			178
SQ273F	VEDERE DISTINTA U.T.	1			273
SQ278F	VEDERE DISTINTA U.T.	1			278
SQ278F1	VEDERE DISTINTA U.T.	1			305
SQ283F1	VEDERE DISTINTA U.T.	1			325
SQ286B	VEDERE DISTINTA U.T.	1			286
SQ286C	VEDERE DISTINTA U.T.	1			286
SQ286D	VEDERE DISTINTA U.T.	1			286
SQ287B	VEDERE DISTINTA U.T.	1			287
SQ287C	VEDERE DISTINTA U.T.	1			287
SQ287D	VEDERE DISTINTA U.T.	1			287
SQ287E	VEDERE DISTINTA U.T.	1			287
SQ290B	VEDERE DISTINTA U.T.	1			290
SQ290C	VEDERE DISTINTA U.T.	1			290
SQ290D	VEDERE DISTINTA U.T.	1			290
SQ290E	VEDERE DISTINTA U.T.	1			290
SQ292B	VEDERE DISTINTA U.T.	1			292

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	26
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER		
						CUSTOM.:	P.M.C. NUMBER:4580/81		
				01	15/01/2014 M.Magnani	TITLE:	ZB=TABELLE DISTINTA MATERIALE NORDA		
00	06/12/2011	N.VITIello	PRIMA STESURA			DIS.:	M.MAGNANI	DATE:	06/12/2011
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN				



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DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
SQ292C	VEDERE DISTINTA U.T.	1			292
SQ292D	VEDERE DISTINTA U.T.	1			292
SQ292E	VEDERE DISTINTA U.T.	1			292
SQ300B	VEDERE DISTINTA U.T.	1			300
SQ300C	VEDERE DISTINTA U.T.	1			300
SQ300F	FC PER PROTEZIONI PNEUMATICHE	3SE5112-OLD02	710000015	SIEMENS	300
SQ300H	FC PER PROTEZIONI PNEUMATICHE	3SE5112-OLD02	710000015	SIEMENS	300
SQ305B	VEDERE DISTINTA U.T.	1			305
SQ305D	VEDERE DISTINTA U.T.	1			305
SQ305F	VEDERE DISTINTA U.T.	1			305
SQ310B	VEDERE DISTINTA U.T.	1			310
SQ310C	VEDERE DISTINTA U.T.	1			310
SQ310D	VEDERE DISTINTA U.T.	1			310
SQ310E	VEDERE DISTINTA U.T.	1			310
SQ312B	VEDERE DISTINTA U.T.	1			312
SQ312C	VEDERE DISTINTA U.T.	1			312
SQ312D	VEDERE DISTINTA U.T.	1			312
SQ312E	VEDERE DISTINTA U.T.	1			312
SQ320B	VEDERE DISTINTA U.T.	1			320
SQ320C	VEDERE DISTINTA U.T.	1			320
SQ320F	FC PER PROTEZIONI PNEUMATICHE	3SE5112-OLD02	710000015	SIEMENS	320
SQ320H	FC PER PROTEZIONI PNEUMATICHE	3SE5112-OLD02	710000015	SIEMENS	320
SQ325B	VEDERE DISTINTA U.T.	1			325
SQ325D	VEDERE DISTINTA U.T.	1			325
SQ325F	VEDERE DISTINTA U.T.	1			325
SQ339C	VEDERE DISTINTA U.T.	1			339
SQ339D	VEDERE DISTINTA U.T.	1			339
SQ339E	VEDERE DISTINTA U.T.	1			339
SQ342C	VEDERE DISTINTA U.T.	1			342
SQ342E	VEDERE DISTINTA U.T.	1			342
SQ342F	VEDERE DISTINTA U.T.	1			342
SQ346B	VEDERE DISTINTA U.T.	1			346
SQ349B	VEDERE DISTINTA U.T.	1			349
SQ351B	VEDERE DISTINTA U.T.	1			351
SQ353B	VEDERE DISTINTA U.T.	1			353
SQ355B	VEDERE DISTINTA U.T.	1			355
SQ357B	VEDERE DISTINTA U.T.	1			357
SQ359B	VEDERE DISTINTA U.T.	1			359
SQ361B	VEDERE DISTINTA U.T.	1			361
SQ363B	VEDERE DISTINTA U.T.	1			363
SQ365B	VEDERE DISTINTA U.T.	1			365
SQ36C	VEDERE DISTINTA U.T.	1			36
SQ36H	VEDERE DISTINTA U.T.	1			36

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET	27
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81		
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: ZB=TABELLE DISTINTA MATERIALE NORDA				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	26	28



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DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
SQ370G	VEDERE DISTINTA U.T.	1			370
SQ370I	VEDERE DISTINTA U.T.	1			370
SQ38C	VEDERE DISTINTA U.T.	1			38
SQ38H	VEDERE DISTINTA U.T.	1			38
SQ402H	FC PER CANCELLI SENZA BOBINA	D4NS-4CF	710000425	OMRON	402
SQ406B	VEDERE DISTINTA U.T.	1			406
SQ406C	VEDERE DISTINTA U.T.	1			406
SQ406D	VEDERE DISTINTA U.T.	1			406
SW725G	SWITCH SCALANCE XB005	6GK5005-0BA00-1AB2	765300307	SIEMENS	725
T02B	TRF MONOFASE DI 1KVA ISOLAMENTO A MANTELLO	740001000	740001000	NA	02
T09B	TRAFO 3FASE 4KVA 400V/190V PRIMARIO: 3F 400V STELLA-SECONDARIO: 3F 190V STELLA	740004000	740004000	NA	09
TARGHE	INSIEME TARGHE PERICOLO PER QE COD. AGTARGHE E008 (ITA)	704100956	704100956	AG TARGHE	00
TARGHE	TARGA VIETATO SPEGNERE CON ACQUA COD. AGTARGHE E020 (ITA)	704100955	704100955	AG TARGHE	00
TARGHE	TARGA QE "LEGGERE MANUALE" AG TARGHE 0845 02 00 - ALLUMINO 80x80	704100957	704100957	AG TARGHE	00
TARGHE	TARGA NORDA x MARCHIO "CE" SU QE VEDI DISEGNO	704100954	704100954	AG TARGHE	00
TARGHE	TARGA MARCHIO "CE" AG TARGHE	704100959	704100959	AG TARGHE	00
X02C	PRESA SCHUKO 2X16-T X NS35 MONT. SU PROF. ALTERN.GW20246+GW26410	5TE6700	766500300	SIEMENS	02
X3	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	521
X3	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	19
X3	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	01
X3	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	01
X31	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	590
X31	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	600
X31	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	608
X31	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	339
X31	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	339
X31	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	05
X31	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	05
X31	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	05
X31	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	05
X31	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	05
X31	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	05
X32	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	50
X32	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	50
X32	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	51
X32	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	51
X32	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	52
X32	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	52
X32	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	53
X32	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	53
X32	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	06
X32	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	06
X32	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	06
X32	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	06

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM			SHEET	28
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER			
						CUSTOM.:	P.M.C.	NUMBER:4580/81		
				01	15/01/2014 M.Magnani	TITLE:	ZB=TABELLE			
							DISTINTA MATERIALE NORDA			
00	06/12/2011	N.VITIELLO	PRIMA STESURA			DIS.:	M.MAGNANI	DATE: 06/12/2011		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					



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DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
X32	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	06
X32	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	06
X32	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	06
X32	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	06
X33	MORSETTO DI MASSA ZPE 2,5	160864	704425030	WEIDMULLER	400
X33	MORSETTO DI MASSA ZPE 2,5	160864	704425030	WEIDMULLER	404
X33	MORSETTO DI MASSA ZPE 2,5	160864	704425030	WEIDMULLER	08
X33	MORSETTO DI MASSA ZPE 2,5	160864	704425030	WEIDMULLER	08
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	270
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	270
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	300
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	320
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	320
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	320
X5	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	298
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	298
X5	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	298
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	298
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	318
X5	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	318
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	318
X5	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	318
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	640
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	297
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	297
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	02
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	02
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	02
X5	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	02
X5	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	02
X5	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	02
X5	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	02
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	02
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	02
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	02
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	02
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	02
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	02
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	02
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	02
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	02
X5	MORSETTO WDU-2,5	10200.0	704495254	WEIDMULLER	02

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM			SHEET	29
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER			
						CUSTOM.:	P.M.C.	NUMBER:4580/81		
				01	15/01/2014 M.Magnani	TITLE:	ZB=TABELLE			
						DISTINTA MATERIALE NORDA				
00	06/12/2011	N.VITIello	PRIMA STESURA			DIS.:	M.MAGNANI	DATE: 06/12/2011	28	30
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					



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DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
X5	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	02
X5	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	02
X504	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	381
X504	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	381
X504	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	381
X504	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	12
X504	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	12
X504	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	12
X505	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	382
X505	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	382
X505	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	382
X505	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	13
X505	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	13
X505	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	13
X506	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	383
X506	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	383
X506	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	383
X506	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	14
X506	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	14
X506	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	14
X5505	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	386
X5505	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	386
X5505	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	386
X5505	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	386
X5505	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	386
X5505	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	386
X5505	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	386
X5505	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	386
X5505	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	386
X5505	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	18
X5505	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	18
X5505	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	18
X5505	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	18
X5505	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	18
X5505	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	18
X5505	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	18
X5505	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	18
X5505	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	18
X551	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	375
X551	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	375
X551	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	375
X551	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	375
X551	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	375

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM					
				00	06/12/2011 M.MAGNANI	 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	MACHINE: TRF 50/3+DESTACKER			SHEET 30	
					CUSTOM.: P.M.C.		NUMBER:4580/81				
				01	15/01/2014 M.Magnani		TITLE: ZB=TABELLE			29 ◀ ▶ 31	
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DISTINTA MATERIALE NORDA				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011		



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DISTINTA BASE

[illegible]

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET 31	
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81		
							TITLE: ZB=TABELLE				
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DISTINTA MATERIALE NORDA			30	32
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011			

DISTINTA BASE

SIGLA	DESCRIZIONE	CODICE	CODICE NORDA	COSTRUTTORE	FOGLIO
X590	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	17
X590	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	17
X590	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	17
X590	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	17
X590	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	17
X590	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	17
X7	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	540
X7	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	03
X7	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	03
XBOX	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	27
XBOX	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	27
XBOX	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	27
XBOX	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	27
XBOX	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	27
XBOX	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	27
XBOX	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	27
XBOX	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	27
XBOX	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	27
XBOX	MORSETTO DI MASSA ZPE 2.5	160864	704425030	WEIDMULLER	27
XBOX	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	27
XBOX	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	19
XBOX	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	19
XBOX	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	19
XBOX	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	19
XBOX	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	19
XBOX	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	19
XBOX	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	19
XBOX	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	19
XBOX	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	19
XBOX	MORS.PHOENIX ST2.5	3031212	704410125	PHOENIX	19
XBOX	MORSETTO DI MASSA ZPE 2.5	160864	704425030	WEIDMULLER	19
XCOIL	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	253
XCOIL	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	20
XCOM	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	05
XCOM	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	05
XCOM	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	05
XCOM	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	05
XCOM	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	05
XCOM	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	05
XCOM	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	04
XCOM	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	04
XCOM	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	04
XCOM	MORSETTO WDU-2.5	10200.0	704495254	WEIDMULLER	04

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM			SHEET	32
				00	06/12/2011 M.MAGNANI	MACHINE:	TRF 50/3+DESTACKER			
						CUSTOM.:	P.M.C.	NUMBER:4580/81		
				01	15/01/2014 M.Magnani	TITLE:	ZB=TABELLE			
							DISTINTA MATERIALE NORDA			
00	06/12/2011	N.VITIello	PRIMA STESURA			DIS.:	M.MAGNANI	DATE:	06/12/2011	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					



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DISTINTA BASE

[illegible]

REVIEW SHEETS				REVIEW PLAN		Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350		WIRING DIAGRAM			
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER		SHEET		33
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81				
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: ZB=TABELLE DISTINTA MATERIALE NORDA				32 ◀ ▶ 34
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011				

DISTINTA BASE

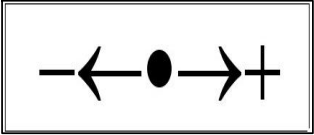
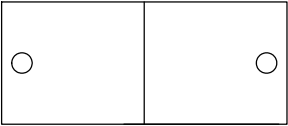
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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM					
				00	06/12/2011 M.MAGNANI	 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	MACHINE: TRF 50/3+DESTACKER			SHEET	34
							CUSTOM.: P.M.C.		NUMBER: 4580/81		
				01	15/01/2014 M.Magnani		TITLE: ZB=TABELLE			33 ◀ ▶ 35	
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DISTINTA MATERIALE NORDA				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011		

DISTINTA BASE

[illegible]

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM		SHEET 35
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER		
							CUSTOM.: P.M.C. NUMBER: 4580/81		
				01	15/01/2014 M. Magnani		TITLE: ZB=TABELLE DISTINTA MATERIALE NORDA		
00	06/12/2011	N.VITIELLO	PRIMA STESURA						
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI DATE: 06/12/2011		
								34 ◀ ▶ 35	

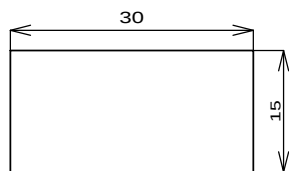
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1										
2										
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4										
		COD. : 709800000				COD. : 709800020		COD. : 709800030		
5										
6										
		COD : 4580/E100								
7										
8										

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 Località Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET	01
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
							CUSTOM.: P.M.C.		NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: ZB=TARGHE TARGHE IMPIANTO				
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI		DATE: 06/12/2011		
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN						

00 ◀ ▶ 02

LISTA TARGHETTE ROSSE

DPF365A	1	KL33	1	M32H	1	M42I	1	SQ173H	1	SQ290C	1	SQ312B	1	SQ355B	1	YV117I	2	YV272E	1
J1	3	KL36	1	M340B	1	M45H	1	SQ175B	1	SQ290D	1	SQ312C	1	SQ357B	1	YV121B	1	YV277D	1
J10	3	KL5	1	M344B	1	M45I	1	SQ175C	1	SQ290E	1	SQ312D	1	SQ359B	1	YV121C	1	YV277E	1
J2	3	KL50	1	M347B	1	M46H	1	SQ175F	1	SQ292B	1	SQ312E	1	SQ361B	1	YV127D	2	YV287H	1
J20	3	KL51	1	M350B	1	M46I	1	SQ175G	1	SQ292C	1	SQ317C	1	SQ365G	1	YV127E	2	YV287I	1
J33	2	KL52	1	M352B	1	PS110B	1	SQ178H	1	SQ292D	1	SQ317E	1	SQ365I	1	YV127F	2	YV290H	1
J90I	1	KL5505	1	M354B	1	PS161J	1	SQ273E	1	SQ292E	1	SQ320B	1	SQ36C	1	YV127G	2	YV290I	1
J94I	1	KL551	1	M356B	1	PS178G	1	SQ273F	1	SQ297C	1	SQ320C	1	SQ36H	1	YV127H	2	YV297H	1
J96I	1	KL552	1	M358B	1	PS271B	1	SQ278E	1	SQ297E	1	SQ320F	1	SQ38C	1	YV127I	2	YV297I	1
J98I	1	KL590	1	M35H	1	SQ170D	1	SQ278F	1	SQ300B	1	SQ320H	1	SQ38H	1	YV161H	1	YV297J	1
JDPF365A	1	KL7	1	M35I	1	SQ170F	1	SQ278F1	1	SQ300C	1	SQ325B	1	SQ402H	1	YV161I	1	YV310H	1
KL1	1	KL81	2	M360B	1	SQ170H	1	SQ283F1	1	SQ300F	1	SQ325D	1	SQ406B	1	YV162H	1	YV310I	1
KL21	1	KL810	2	M37H	1	SQ171D	1	SQ286B	1	SQ300H	1	SQ325F	1	SQ406C	1	YV162I	1	YV317H	1
KL210	1	KL82	2	M37I	1	SQ171F	1	SQ286C	1	SQ305B	1	SQ342C	1	YV111B	1	YV163H	1	YV317I	1
KL22	1	KL820	2	M39H	1	SQ171H	1	SQ286D	1	SQ305D	1	SQ342E	1	YV111C	1	YV163I	1	YV317J	1
KL220	1	M160B	1	M400B	1	SQ172D	1	SQ287B	1	SQ305F	1	SQ342F	1	YV117D	2	YV164H	1	YV363G	1
KL25	1	M284B	1	M404B	1	SQ172F	1	SQ287C	1	SQ310B	1	SQ346B	1	YV117E	2	YV164I	1	YV363H	1
KL3	1	M299B	1	M40H	1	SQ172H	1	SQ287D	1	SQ310C	1	SQ349B	1	YV117F	2	YV175I	1		
KL31	1	M319B	1	M40I	1	SQ173D	1	SQ287E	1	SQ310D	1	SQ351B	1	YV117G	2	YV178J	1		
KL32	1	M31H	1	M42H	1	SQ173F	1	SQ290B	1	SQ310E	1	SQ353B	1	YV117H	2	YV272D	1		

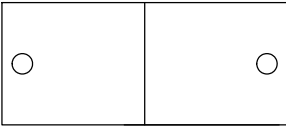


NOTA:
SPESSORE > =1mm
TARGHETTA IN PLASTICA FONDO ROSSO
SCRITTE INCISE COLORE BIANCO TENERE LE TARGHETTE
SU UN FOGLIO UNICO COME IN ELENCO
LE TARGHETTE DOVRANNO ESSERE
FACILMENTE STACCABILI

NR. TARGHETTE : 222

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET 02
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER			
							CUSTOM.: P.M.C.	NUMBER:4580/81		
				01	15/01/2014 M.Magnani		TITLE: ZB=TARGHE 4580/E100 TARGHETTE ROSSE IMPIANTO			
00	06/12/2011	N.VITIELLO	PRIMA STESURA						01 ◀ ▶ 07	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN			DIS.: M.MAGNANI	DATE: 06/12/2011	

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	A	B	C	D	E	F	G	H	I	J
1										
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7										
8	NOTA: SPESSORE $\geq 1\text{mm}$ TARGHETTA IN ALLUMINIO FONDO ROSSO RIGA CENTRALE LARGHEZZA 1 mm COLORE BIANCO NR° 2 FORI DIAMETRO 4.5mm									

COD. : 709800020

REVIEW SHEETS				REVIEW PLAN		Via Case Sparse, 103 Località Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350		WIRING DIAGRAM		SHEET 07
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER		CUSTOM.: P.M.C. NUMBER:4580/81		
				01	15/01/2014 M.Magnani	TITLE: ZB=TARGHE 709800020				02 ◀ ▶ 08
REV.	DATE	SIGN	MODIFICATION			REV.	DATE/SIGN	DIS.: M.MAGNANI DATE: 06/12/2011		



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1										
2										
3										
4										
5										
6										
7										
8										



COD. : 709800030

NOTA: SPESSORE >=1mm TARGHETTA IN ALLUMINIO FONDO ROSSO
 SCRITTA E FRECCIA COLORE BIANCO
 NR° 2 FORI DIAMETRO 4.5mm

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 Località Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET	08
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81		
							TITLE: ZB=TARGHE 709800030				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011	07 ◀ ▶ 09	



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LISTA FUNZIONI

SIGLA	CODICE	FGL	LOC.	FUNZIONE
HL25B	ZB4-BV043	25	KL1	EMERGENZA
HL25B	ZB4-BVB4	25	KL1	EMERGENZA
HL25C	ZB4-BV053	25	KL1	ANOMALIA
HL25C	ZB4-BVB5	25	KL1	ANOMALIA
HL335B	XVB C2B6	335	KL5	MAGAZZINO DA RIARMARE
HL335B	XVB Z02	335	KL5	MAGAZZINO DA RIARMARE
HL335B	XVB C21	335	KL5	MAGAZZINO DA RIARMARE
HL335B	3829/802	335	KL5	MAGAZZINO DA RIARMARE
SA199B	ZB4-BG0	199	KL1	SCELTA CICLO PRESSA P P+N N
SA199B	ZB4-BZ102	199	KL1	SCELTA CICLO PRESSA P P+N N
SA199B	ZBE102	199	KL1	SCELTA CICLO PRESSA P P+N N
SA19B	ZB4-BG0	19	KL1	CICLO MAN_0_AUTO

SIGLA	CODICE	FGL	LOC.	FUNZIONE
SA19B	ZB4-BZ101	19	KL1	CICLO MAN_0_AUTO
SA19B	ZBE101	19	KL1	CICLO MAN_0_AUTO
SA19B	ZBE102	19	KL1	CICLO MAN_0_AUTO
SA19B	ZBE102	19	KL1	CICLO MAN_0_AUTO
SA20B	ZB4-BD5	20	KL1	JOG-_0_JOG+
SA20B	ZB4-BZ101	20	KL1	JOG-_0_JOG+
SA20B	ZBE101	20	KL1	JOG-_0_JOG+
SA20D	ZB4-BD5	20	KL1	PINZE AP_0_CHI
SA20D	ZB4-BZ101	20	KL1	PINZE AP_0_CHI
SA20D	ZBE101	20	KL1	PINZE AP_0_CHI
SA20F	ZB4-BD5	20	KL1	MOV. PN.1 POS. POS. PRESA_0_RIL.
SA20F	ZB4-BZ101	20	KL1	MOV. PN.1 POS. POS. PRESA_0_RIL.

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM				SHEET	09
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER					
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81			
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: ZB=TARGHE					
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		LISTA TARGHETTE PULSANTIERA					
						DIS.: M.MAGNANI		DATE: 06/12/2011		08 ◀▶ 10		



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LISTA FUNZIONI

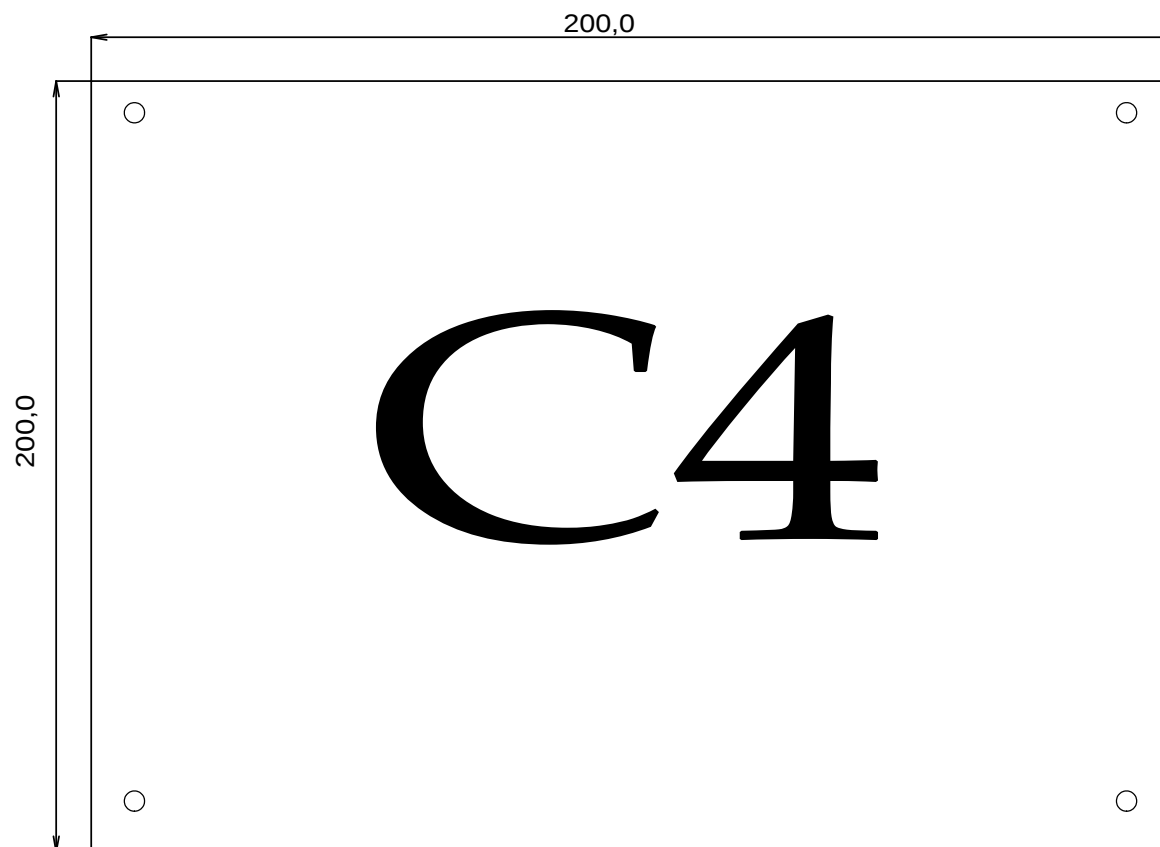
SIGLA	CODICE	FGL	LOC.	FUNZIONE
SA20F	ZBE101	20	KL1	MOV. PN.1 POS. POS. PRESA_0_RIL.
SA20H	ZB4-BD5	20	KL1	MOV. PN.2 POS. POS. PRESA_0_RIL.
SA20H	ZB4-BZ101	20	KL1	MOV. PN.2 POS. POS. PRESA_0_RIL.
SA20H	ZBE101	20	KL1	MOV. PN.2 POS. POS. PRESA_0_RIL.
SA375F	ZB4-BD5	375	KL551	CARRO SX IND_0_AVA
SA375F	ZB4-BZ101	375	KL551	CARRO SX IND_0_AVA
SA375F	ZBE101	375	KL551	CARRO SX IND_0_AVA
SA376F	ZB4-BD5	376	KL552	CARRO DX IND_0_AVA
SA376F	ZB4-BZ101	376	KL552	CARRO DX IND_0_AVA
SA376F	ZBE101	376	KL552	CARRO DX IND_0_AVA
SB18C	ZB4-BS844	18	KL1	EMERGENZA
SB18C	ZB4-BZ102	18	KL1	EMERGENZA

SIGLA	CODICE	FGL	LOC.	FUNZIONE
SB18C	ZBE102	18	KL1	EMERGENZA
SB18C	709100910	18	KL1	EMERGENZA
SB19E	ZB4-BW333	19	KL1	DRIVE ON
SB19E	ZB4-BW0B33	19	KL1	DRIVE ON
SB19F	ZB4-BA2	19	KL1	DRIVE OFF
SB19F	ZB4-BZ102	19	KL1	DRIVE OFF
SB19G	ZB4-BW313	19	KL1	START CICLO
SB19G	ZB4-BW0B13	19	KL1	START CICLO
SB19H	ZB4-BA2	19	KL1	STOP CICLO
SB19H	ZB4-BZ102	19	KL1	STOP CICLO
SB19I	ZB4-BA6	19	KL1	RIPRISTINO EMERGENZA
SB19I	ZB4-BZ101	19	KL1	RIPRISTINO EMERGENZA

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM				SHEET	10
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER					
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81			
							TITLE: ZB=TARGHE					
00	06/12/2011	N.VITIELLO	PRIMA STESURA				LISTA TARGHETTE PULSANTIERA					
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011		09	11	



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ELENCO TARGHE:

- 1) C4
- 2) C5
- 3) C6

TARGHE IN PLASTICA CON FORI DI FISSAGGIO
FONDO ROSSO SCRITTE INCISE BIANCHE DIM 200X200 SPESSORE 3mm
COD. 4580/E678

REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM				SHEET 11	
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER					
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.		NUMBER:4580/81		10 ◀ ▶ 12	
00	30/01/2014	M.MAGNANI				TITLE: ZB=TARGHE TARGHE CANCELLI 4580/E678					
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.: M.MAGNANI		DATE: 06/12/2011			

NORDA

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LISTA FUNZIONI

SIGLA	CODICE	FGL	LOC.	FUNZIONE	SIGLA	CODICE	FGL	LOC.	FUNZIONE
SB375B	ZB4-BS844	375	KL551	EMERGENZA PULSANTIERA MAG. SX	SB386B	ZB4-BS844	386	KL5505	EMERGENZA PULSANTIERA KL5505
SB375B	ZB4-BZ102	375	KL551	EMERGENZA PULSANTIERA MAG. SX	SB386B	ZB4-BZ102	386	KL5505	EMERGENZA PULSANTIERA KL5505
SB375B	ZBE102	375	KL551	EMERGENZA PULSANTIERA MAG. SX	SB386B	ZBE102	386	KL5505	EMERGENZA PULSANTIERA KL5505
SB375B	709100910	375	KL551	EMERGENZA PULSANTIERA MAG. SX	SB386B	709100910	386	KL5505	EMERGENZA PULSANTIERA KL5505
SB375E	ZB4-BW363	375	KL551	RIARMO PACCO MAG SX	SB386E	ZB4-BW313	386	KL5505	START CICLO
SB375E	ZB4-BW0B63	375	KL551	RIARMO PACCO MAG SX	SB386E	ZB4-BW0B13	386	KL5505	START CICLO
SB376B	ZB4-BS844	376	KL552	EMERGENZA PULSANTIERA MAG. DX	SB386F	ZB4-BA2	386	KL5505	STOP CICLO
SB376B	ZB4-BZ102	376	KL552	EMERGENZA PULSANTIERA MAG. DX	SB386F	ZB4-BZ102	386	KL5505	STOP CICLO
SB376B	ZBE102	376	KL552	EMERGENZA PULSANTIERA MAG. DX	SB410B	ZB4-BS844	410	KL590	EMERGENZA PULSANTIERA KL590
SB376B	709100910	376	KL552	EMERGENZA PULSANTIERA MAG. DX	SB410B	ZB4-BZ102	410	KL590	EMERGENZA PULSANTIERA KL590
SB376E	ZB4-BW363	376	KL552	RIARMO PACCO MAG DX	SB410B	ZBE102	410	KL590	EMERGENZA PULSANTIERA KL590
SB376E	ZB4-BW0B63	376	KL552	RIARMO PACCO MAG DX	SB410B	709100910	410	KL590	EMERGENZA PULSANTIERA KL590

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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81				
							TITLE: ZB=TARGHE LISTA TARGHETTE PULSANTIERA				
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI DATE: 06/12/2011		11	13	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN						



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LISTA FUNZIONI

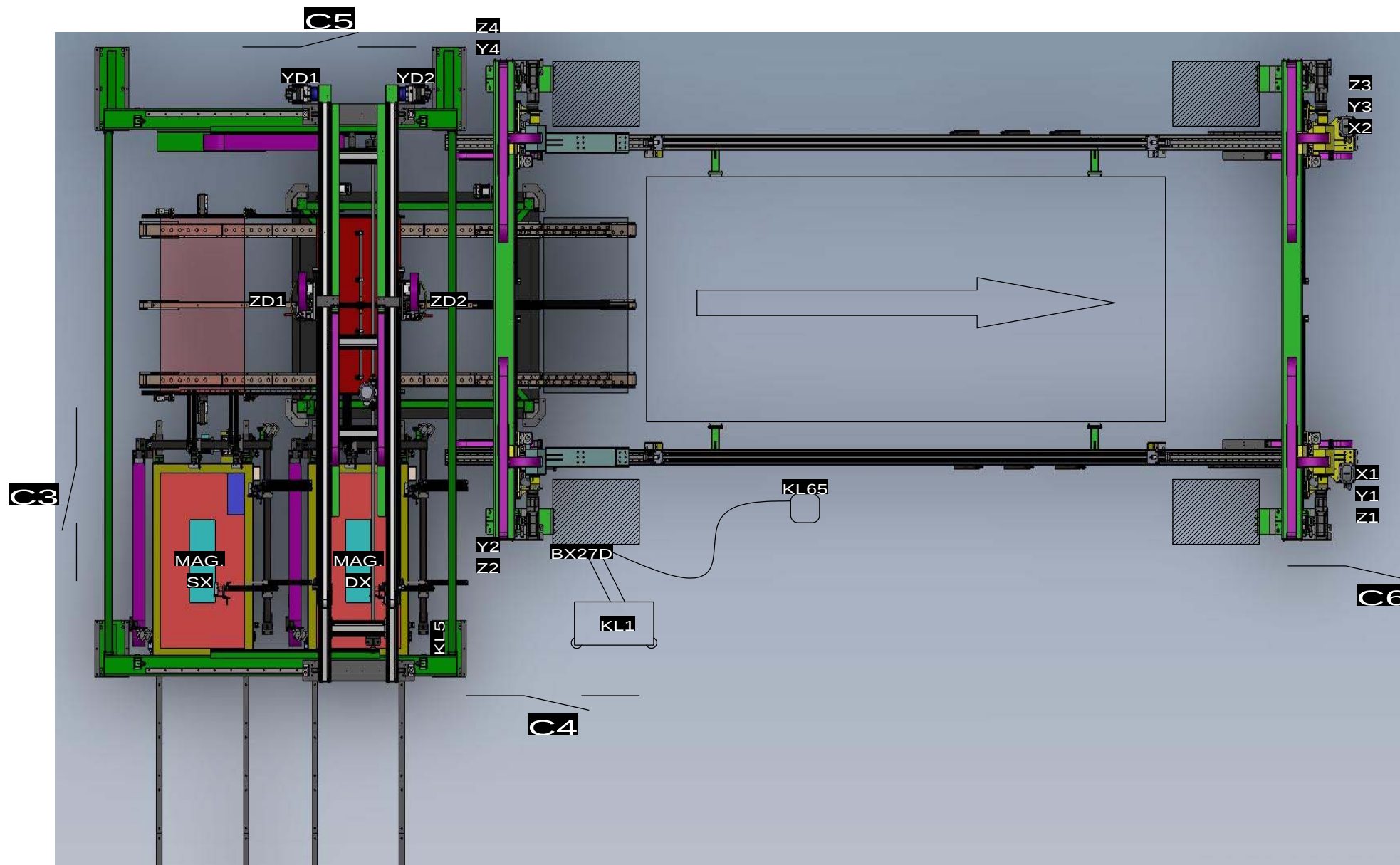
SIGLA	CODICE	FGL	LOC.	FUNZIONE
SB410E	ZB4-BW313	410	KL590	START CICLO
SB410E	ZB4-BW0B13	410	KL590	START CICLO
SB410F	ZB4-BA2	410	KL590	STOP CICLO
SB410F	ZB4-BZ102	410	KL590	STOP CICLO

SIGLA	CODICE	FGL	LOC.	FUNZIONE

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				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C. NUMBER:4580/81				
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: ZB=TARGHE				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		LISTA TARGHETTE PULSANTIERA		12	◀▶	13
						DIS.: M.MAGNANI DATE: 06/12/2011					



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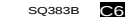
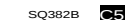
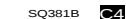


REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM		SHEET	00
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				01	15/01/2014 M.Magnani	CUSTOM.:	P.M.C.	NUMBER:	4580/81
00	06/12/2011	N.VITIELLO	PRIMA STESURA	REV.	DATE/SIGN	TITLE:		LAY-OUT IMPIANTO	
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN	DIS.:	M.MAGNANI	DATE:	06/12/2011



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QE NORDA

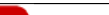


Technical drawing of a rectangular frame structure, likely a conveyor system or a large container. The drawing shows two parallel horizontal tracks with various components and labels.

Labels and Dimensions:

- Top Labels:** KL 820, KL 82, KL 810, KL 81
- Bottom Labels:** KL 820, KL 82, KL 810, KL 81
- Left Labels:** KL 13, KL 17
- Right Labels:** KL 13, KL 17
- Internal Labels:** j961, j10, j1901, j981, j20, j2941
- Dimensions:** 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100

The drawing includes a large arrow pointing downwards, indicating the direction of flow or movement. The structure is composed of two main horizontal sections, each with a series of vertical supports and components. The labels and dimensions are distributed along the perimeter and internal structure of the frame.

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 Loc. Folzano 25010 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	TITLE: ZL=LAYOUT DROW CODE: LAY-OUT CAVI TRF		MACHINE: TRF 50/3+DESTACKER	
				00	06/12/2011 M.MAGNANI					
				01	15/01/2014 M.Magnani					
00	06/12/2011	N.VITIello	PRIMA STESURA				CUSTOM:		DIS: M.MAGNANI	
REV:	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		P.M.C.		DATE: 06/12/2011	SHEET: 01

W710E-DP2

W1033

KL5
ET200S

W1034

W1035

W1036

W1037

W1038

W1039

W1040

W1042

W1030

W10134

600X300X120

KL50

200X200X120

KL51

150X150X80

KL52

150X150X80

KL21

200X200X120

KL22

200X200X120

KL210

200X200X120

KL220

200X200X120

KL23

200X200X120

KL24

200X200X120

J51
5P-10A
F MJ52
5P-10A
F M

HL335B

W1041

M284B

W1043

M299B

W1044

M319B

W1045

KL551

PULSANTIERA 5 FORI

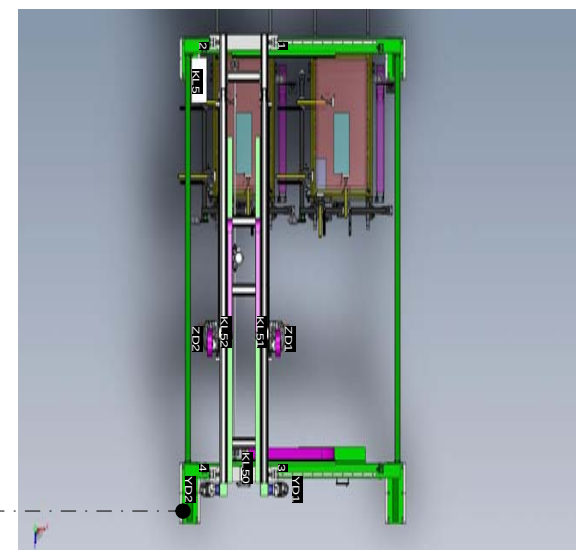
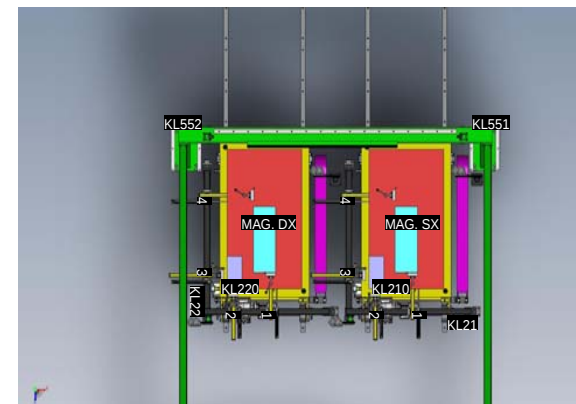
W1046

KL552

PULSANTIERA 3 FORI

W02B_CAVO DI TERZA SEZ. 35mmq PER STRUTTURAZIONE DESTACKER

KL21 CASSETTA MAGAZZINO SINISTRO DESTACKER
 KL210 CASSETTA TAVOLA ELEVATRICE SINISTRA DESTACKER
 KL22 CASSETTA MAGAZZINO DESTRO DESTACKER
 KL220 CASSETTA TAVOLA ELEVATRICE DESTRA DESTACKER
 KL5 CASSETTA DESTACKER
 KL50 CASSETTA STRUTTURA MOBILE DESTACKER
 KL51 CASSETTA ASSE Z DESTACKER 1
 KL52 CASSETTA ASSE Z DESTACKER 2
 KL551 PULSANTIERA MAGAZZINO SX DEST.
 KL552 PULSANTIERA MAGAZZINO DX DEST.



REVIEW SHEETS

REVIEW PLAN

REV.	DATE	SIGN	MODIFICATION
00	06/12/2011	N.VITIello	PRIMA STESURA

REV.	DATE/SIGN
00	06/12/2011 M.MAGNANI
01	15/01/2014 M.Magnani



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TITLE: ZL=LAYOUT
 DROW CODE:
 LAY-OUT CAVI DESTACKER E TAVOLE

CUSTOM:

P.M.C.

DIS: M.MAGNANI

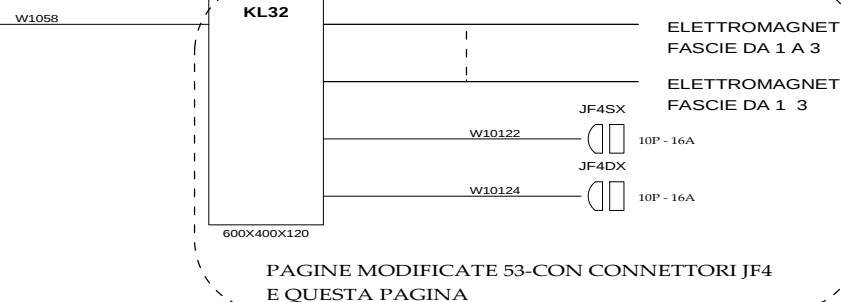
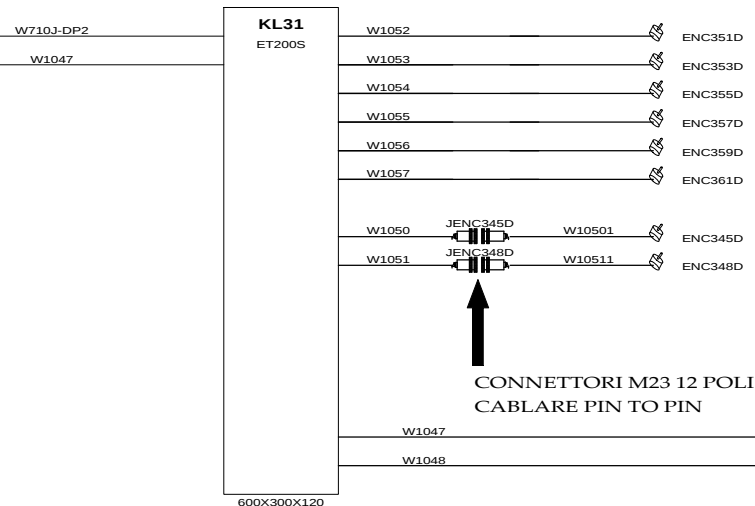
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NUMBER: 4580/81

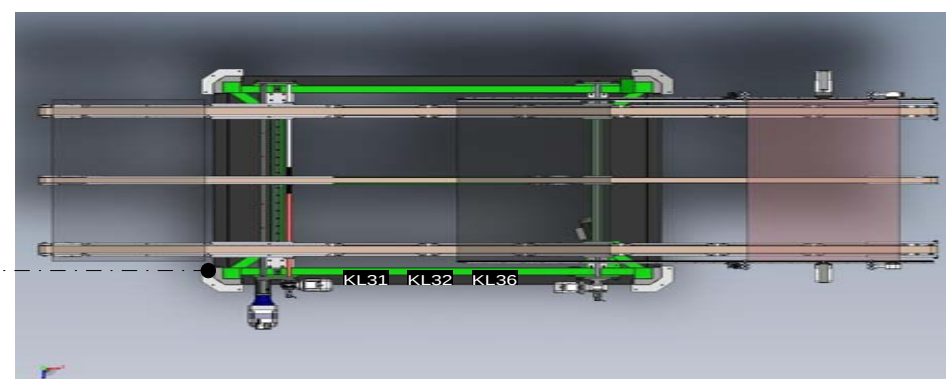
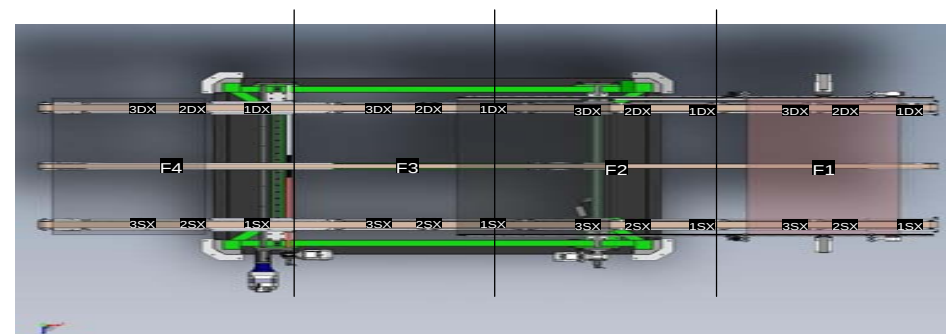
DATE: 06/12/2011

SHEET: 02

KL31 CASSETTA SEGNALI NASTRO
KL32 CASSETTA ELETTROMAGNETI NASTRO
KL36 CASSETTA POTENZA NASTRO



W03B_CAVO DI TERRA SEZ. 35mmq. PER STRUTTURA DESTACKER



REVIEW SHEETS

REVIEW PLAN

00	06/12/2011	N.VITIello	PRIMA STESURA
REV:	DATE	SIGN	MODIFICATION

00	06/12/2011	M.MAGNANI
01	15/01/2014	M.Magnani
REV.	DATE/SIGN	



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TITLE: ZL=LAYOUT
DROW CODE:
LAY-OUT CAVI NASTRO DI CARICO

MACHINE: TRF 50/3+DESTACKER

NUMBER: 4580/81

CUSTOM:

DIS: M.MAGNANI

DATE: 06/12/2011

SHEET: 03

P.M.C.

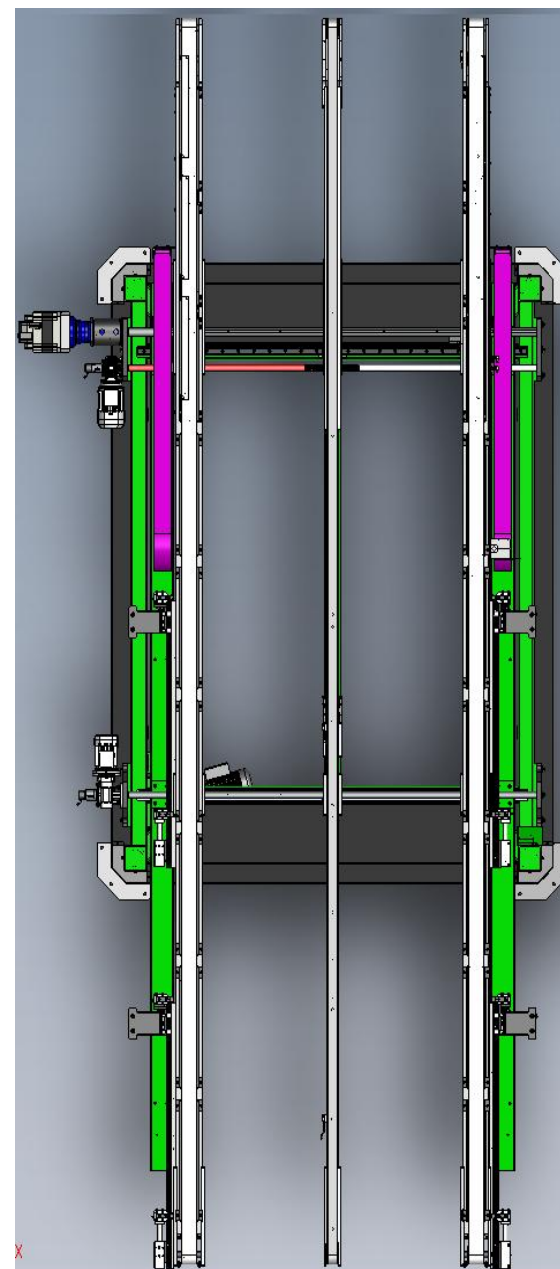
W1065
W1066
W1067
W1080

KL36
400V

W1068
W1069
W1070
W1071
W1072
W1073
W1074
W1075
W1076
W1079
W1083

M340B
M344B
M347B
M350B
M352B
M354B
M356B
M358B
M360B
M362B
M364B

400X300X120



REVIEW SHEETS

REVIEW PLAN

REV.	DATE	SIGN	MODIFICATION

00	06/12/2011 M.MAGNANI
01	15/01/2014 M.Magnani
REV.	DATE/SIGN



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TITLE: ZL=LAYOUT
DROW CODE:
LAY-OUT CAVI NASTRO DI CARICO
CUSTOM:
P.M.C.

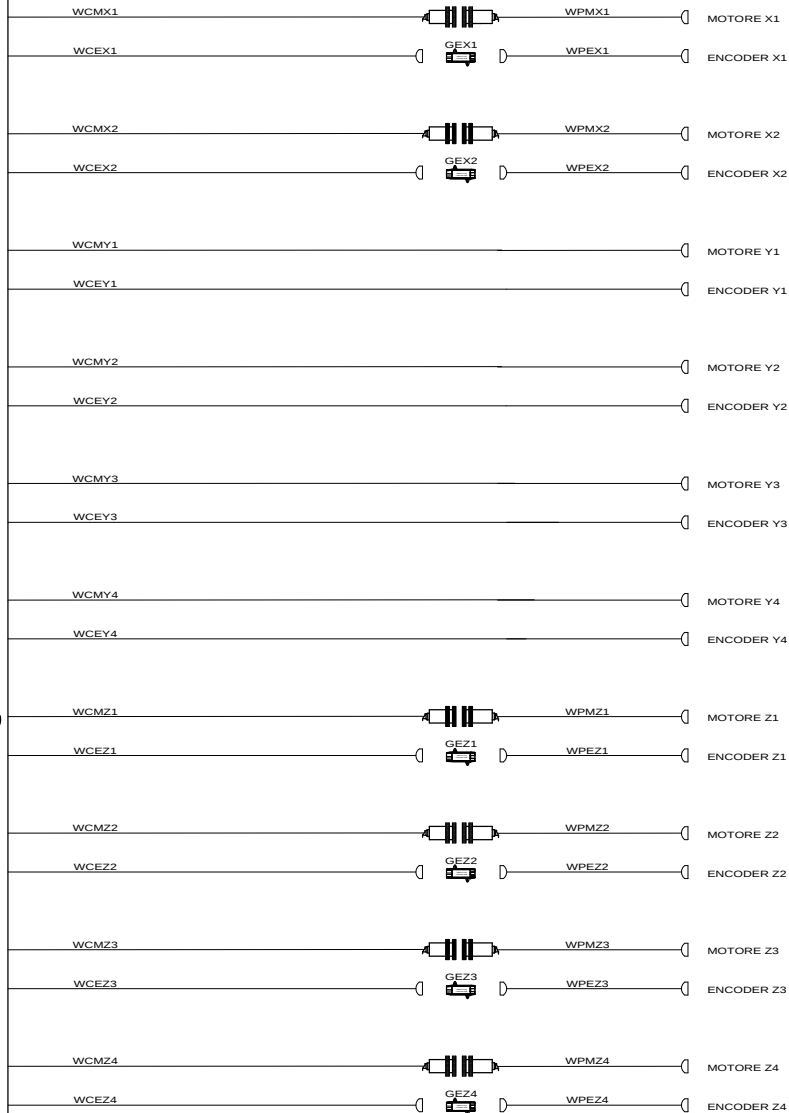
MACHINE: TRF 50/3+DESTACKER
NUMBER: 4580/81

DIS: M.MAGNANI

DATE: 06/12/2011

SHEET: 04

QE NORDA



QE NORDA



REVIEW SHEETS

REVIEW PLAN

00	06/12/2011	N.VITIELLO	PRIMA STESURA
REV:	DATE	SIGN	MODIFICATION

00	06/12/2011 M.MAGNANI
01	15/01/2014 M.Magnani
REV.	DATE/SIGN



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TITLE: ZL=LAYOUT
DROW CODE:
LAY-OUT CAVI MOTORI

CUSTOM:
P.M.C.

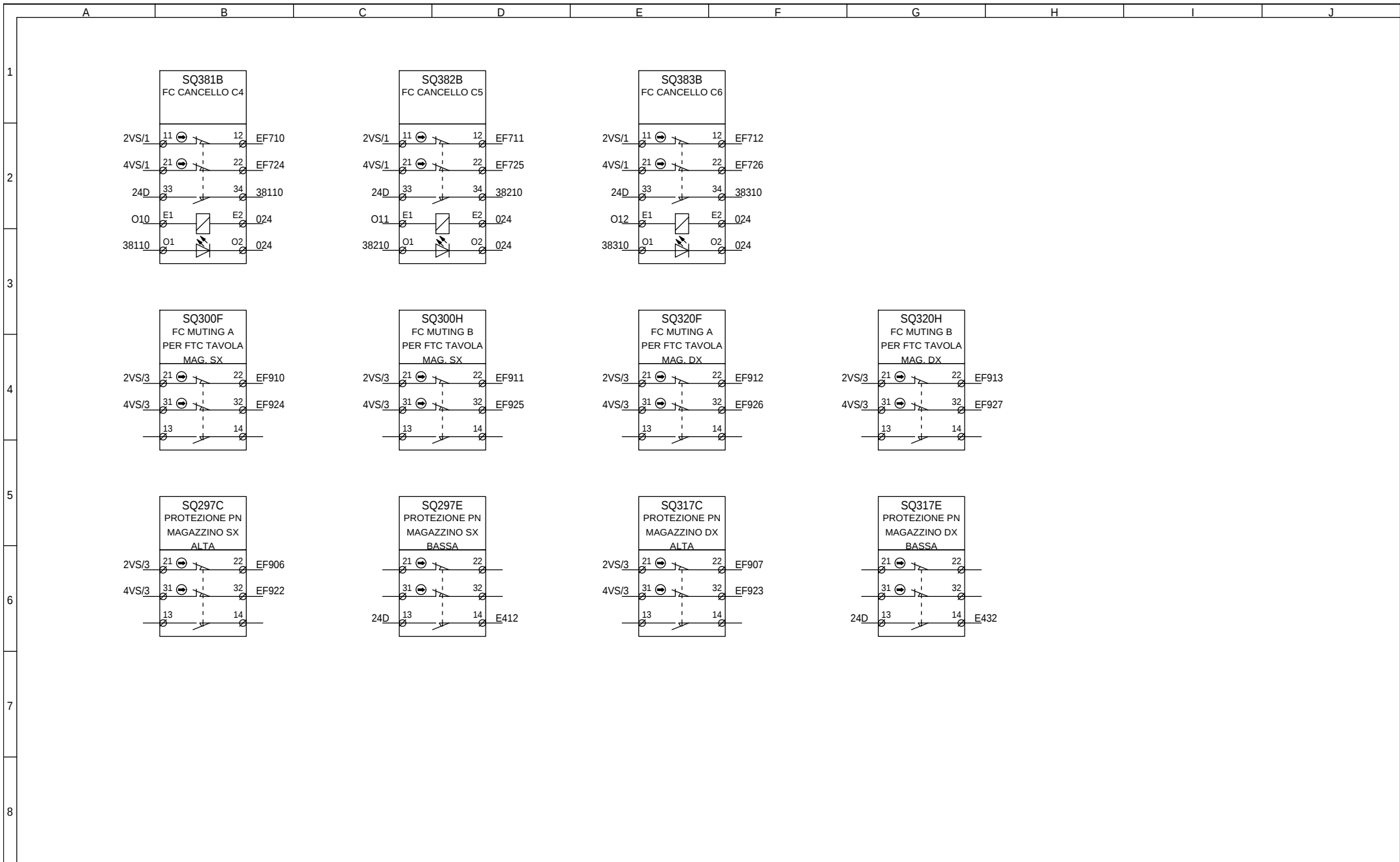
DIS: M.MAGNANI

MACHINE: TRF 50/3+DESTACKER

NUMBER: 4580/81

DATE: 06/12/2011

SHEET: 05



REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 Località Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET	10
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81		
							TITLE: ZL=LAYOUT WIRING DIAGRAM FC PROTEZIONI				
00	06/12/2011	N.VITIELLO	PRIMA STESURA				DIS.: M.MAGNANI		DATE: 06/12/2011	05	10
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN						



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NOTES

[illegible]

REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 - Loc. Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM				SHEET	01
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER		NUMBER:4580/81			
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.					
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: ZZ=NOTE					
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		NOTE		DIS.: M.MAGNANI	DATE: 06/12/2011	01	02

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REVIEW SHEETS				REVIEW PLAN		WIRING DIAGRAM				SHEET 02
				00	06/12/2011 M.MAGNANI	MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani	CUSTOM.: P.M.C.		NUMBER:4580/81		
						TITLE: ZZ=NOTE NOTE				
00	06/12/2011	N.VITIELLO	PRIMA STESURA			DIS.: M.MAGNANI		DATE: 06/12/2011		01 ◀ ▶ 03
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN					



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REVIEW SHEETS				REVIEW PLAN		 Via Case Sparse, 103 Località Folzano 25124 Brescia - Italy E-mail: info@nordaspa.com www.nordaspa.com Phone +390302165311 Fax +390302165350	WIRING DIAGRAM			SHEET	03
				00	06/12/2011 M.MAGNANI		MACHINE: TRF 50/3+DESTACKER				
				01	15/01/2014 M.Magnani		CUSTOM.: P.M.C.		NUMBER:4580/81	02 ◀▶ 03	
00	06/12/2011	N.VITIELLO	PRIMA STESURA				TITLE: ZZ=NOTE NOTE				
REV.	DATE	SIGN	MODIFICATION	REV.	DATE/SIGN		DIS.: M.MAGNANI		DATE: 06/12/2011		