



Gruppo Proma

Tel.

Ditta/ClienteGruppo Proma

Descrizione progettoPressa S4-1600-5500-2470-LD

Numero di disegno01/2014

Commissione

Produttore (ditta)Gruppo Proma

Percorso

Nome progetto20120E_Proma_1600T

Marca

TipoS4-1600

Luogo d'installazione

Responsabile progetto

Particolarità dei componenti

Creato il28/12/2010

Elaborato il22/04/2014

Numero di pagine341

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=0/1	Copertina		27/01/2014		X
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=1/21	COMANDI GENERALI		23/01/2014		
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=4/1	ABILITAZIONI CARRI		23/01/2014		
=4/2	MOTORE CARRO FRONTE PREDISPOSIZIONE		27/01/2014		
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=5/1	POMPA GANCI E TRAMOGGE		23/01/2014		
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=7/8	BARRIERA FOTOELETTRICA FRONTE PREDISPOSIZIONE		23/01/2014		
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=27/0	LAYOUT TRAMOGGE PREDISPOSIZIONE		23/01/2014		
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=41/1	CILINDRI BILANCIATORI		23/01/2014		
=43/1	MOTORE REGOLAZIONE SLITTA		23/01/2014		
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=45/1	SOVRACCARICO PRESSA		27/01/2014		
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=53/1	AZIONAMENTO MOTORE PRINCIPALE		23/01/2014		
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=54/5	CAMME MACCHINA		23/01/2014		
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=54/7	CAMME MACCHINA		27/01/2014		
=62/1	ABILITAZIONE HARDWARE		27/01/2014		
=62/2	SELETTORE CICLI PRESSA		23/01/2014		
=62/3	FRIZIONE		23/01/2014		
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=62/6	MOTORE RAFFREDDAMENTO CENTRALINA FRIZIONE		27/01/2014		
=63/1	FRENO VOLANO		23/01/2014		
=90/1	POMPA LUBRIFICAZIONE		23/01/2014		
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=90/4	IMPIANTO LUBRIFICAZIONE TRAVERSA		23/01/2014		
=90/5	IMPIANTO LURIFICAZIONE SLITTA		23/01/2014		
=91/1	CONTROLLO STAMPI CARRO FRONTE PREDISPOSIZIONE		27/01/2014		
=91/2	CONTROLLO STAMPI CARRO RETRO PREDISPOSIZIONE		27/01/2014		
=91/3	AUTOMATISMI STAMPI CARRO FRONTE PREDISPOSIZIONE		23/01/2014		
=91/4	AUTOMATISMI STAMPI CARRO RETRO PREDISPOSIZIONE		23/01/2014		
=93/1	POMPA FRIZIONE		23/01/2014		
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=95/3	COMANDO BIMANUALE FRONTE SINISTRO		23/01/2014		
=95/4	COMANDO BIMANUALE RETRO SINISTRO		23/01/2014		
=96/1	INTERFACCIA CON TRASFERT		23/01/2014		
=96/2	INTERFACCIA CON TRASFERT		27/01/2014		
=96/3	INTERFACCIA CON TRASFERT		27/01/2014		
=96/4	INTERFACCIA CON TRASFERT		27/01/2014		
=98/1	Layout PLC		23/01/2014		

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=98/2	Layout PLC		23/01/2014		
=98/3	PANNELLO OPERATORE		27/01/2014		
=98/4	Layout Profibus		23/01/2014		
=98/5	Layout Ethernet		23/01/2014		
=98/6	Input Pressa		23/01/2014		
=98/7	Output Pressa		23/01/2014		
=98/8	Output Pressa		23/01/2014		
=98/9	I/O ANALOGICI		23/01/2014		
=98/10	PLC +PP		23/01/2014		
=98/11	PLC +PP		23/01/2014		
=98/12	PLC +PP		27/01/2014		
=98/13	PLC +PP		27/01/2014		
=98/14	PLC +PP		27/01/2014		
=98/15	PLC +PP		27/01/2014		
=98/16	PLC +PP		23/01/2014		
=98/17	PLC +PP		23/01/2014		
=98/18	PLC +PP		23/01/2014		
=98/19	PLC +PP		23/01/2014		
=98/20	PLC +PP		23/01/2014		
=98/21	PLC +PP		23/01/2014		
=98/25	PLC +AP		23/01/2014		
=98/26	PLC +AP		23/01/2014		
=98/27	PLC +AP		23/01/2014		
=98/28	PLC +AP		23/01/2014		
=98/29	PLC +AP		23/01/2014		
=98/30	PLC +AP		23/01/2014		
=98/31	PLC +AP		23/01/2014		
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=98/34	PLC +AP		23/01/2014		
=98/40	PLC +ATR		27/01/2014		
=98/41	PLC +ATR		27/01/2014		
=98/42	PLC +ATR		27/01/2014		

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=98/44	PLC +ATR		27/01/2014		
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=98/47	PLC +ATR		23/01/2014		
=98/48	PLC +ATR		23/01/2014		
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=98/50	PLC +ATR		23/01/2014		
=98/51	PLC +ATR		27/01/2014		
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=98/78	PLC +AMFS		27/01/2014		
=98/79	PLC +AMFS		27/01/2014		
=98/80	PLC +AMFS		27/01/2014		
=98/81	PLC +AMFS		27/01/2014		
=98/85	PLC +ABA		27/01/2014		
=98/86	PLC +ABA		27/01/2014		

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=98/118	PLC +ASLF		23/01/2014		
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=98/122	PLC +ASLR		27/01/2014		
=98/123	PLC +ASLR		27/01/2014		
=98/124	PLC +ASLR		23/01/2014		
=98/125	PLC +ASLR		23/01/2014		

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=98/129	PLC +ASLR		23/01/2014		
=98/130	PLC +ASLR		23/01/2014		
=98/131	PLC +ASLR		23/01/2014		
=99/1	Layout armadio principale		23/01/2014		
=99/2	Layout armadio principale		23/01/2014		
=99/3	Layout armadio principale		23/01/2014		
=99/3a	Legenda armadio elettrico : =1-F1 - =5-Q1		27/01/2014		
=99/3a.a	Legenda armadio elettrico : =5-K1 - =4-U2		27/01/2014		
=99/4	Cablaggio macchina		27/01/2014		
=99/10	Layout scatola slitta +ASLF/R		27/01/2014		
=99/11	Schema morsetti XSLF		27/01/2014		
=99/11.a	Schema morsetti XSLF		27/01/2014		
=99/11.b	Schema morsetti XSLF		27/01/2014		
=99/12	Schema morsetti XSLR		27/01/2014		
=99/16	Schema connettori C2SL1		27/01/2014		
=99/17	Schema connettori C2SL2		27/01/2014		
=99/20	Layout scatola traversa +ATR		27/01/2014		
=99/21	Schema morsetti XTR		27/01/2014		
=99/21.a	Schema morsetti XTR		27/01/2014		
=99/30	Layout scatola Montante SX Fronte+AMFS		27/01/2014		
=99/31	Schema morsetti XMS		27/01/2014		
=99/33	Schema connettori C2MS		27/01/2014		
=99/40	Layout scatola Montante SX Retro +AMRS		27/01/2014		
=99/41	Schema morsetti XMD		27/01/2014		
=99/50	Layout scatola Centrale Lubr. +ACL		27/01/2014		
=99/51	Schema morsetti XCL		27/01/2014		
=99/51.a	Schema morsetti XCL		27/01/2014		
=99/55	Layout scatola Basamento +ABA		27/01/2014		
=99/56	Schema morsetti XBA		27/01/2014		
=99/56.a	Schema morsetti XBA		27/01/2014		

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=99/61	Layout Pulpito. +PP		27/01/2014		
=99/62	Legenda armadio elettrico : =98-HM1 - =62-Q3		27/01/2014		
=99/63	Schema morsetti XPP		27/01/2014		
=99/63.a	Schema morsetti XPP		27/01/2014		
=99/70	Layout scatola Centrale Lubr. +ACF		27/01/2014		
=99/71	Schema morsetti XCF		27/01/2014		
=99/80	Scatola fissa carro fronte +CF		27/01/2014		
=99/81	Schema morsetti XPCF		27/01/2014		
=99/82	Schema morsetti XSCF		27/01/2014		
=99/85	Scatola fissa carro fronte +CR		27/01/2014		
=99/86	Schema morsetti XPCR		27/01/2014		
=99/87	Schema morsetti XSCR		27/01/2014		
=99/90	Scatola mobile carro fronte +CAF		27/01/2014		
=99/91	Schema morsetti XPCAF		27/01/2014		
=99/92	Schema morsetti XSCAF		27/01/2014		
=99/93	Schema connettori CCAF		27/01/2014		
=99/95	Scatola mobile carro retro +CARù		27/01/2014		
=99/96	Schema morsetti XPCAR		27/01/2014		
=99/97	Schema morsetti XSCAR		27/01/2014		
=99/98	Schema connettori CCAR		27/01/2014		
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=100/4.b	Schema morsetti XI3		27/01/2014		
=100/5	Schema morsetti XI4		27/01/2014		
=100/7	Schema morsetti XIL		27/01/2014		

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=100/11	Schema morsetti XEV		27/01/2014		
=100/12	Schema morsetti XEX2		27/01/2014		
=100/12.a	Schema morsetti XEX2		27/01/2014		
=100/13	Schema morsetti XPS		27/01/2014		
=100/14	Schema morsetti XP		27/01/2014		
=100/14.a	Schema morsetti XP		27/01/2014		
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			Elab.				Sommar				
			Verificato								
Modifica	Data	Nome	Origine								

Sommario identificativo struttura

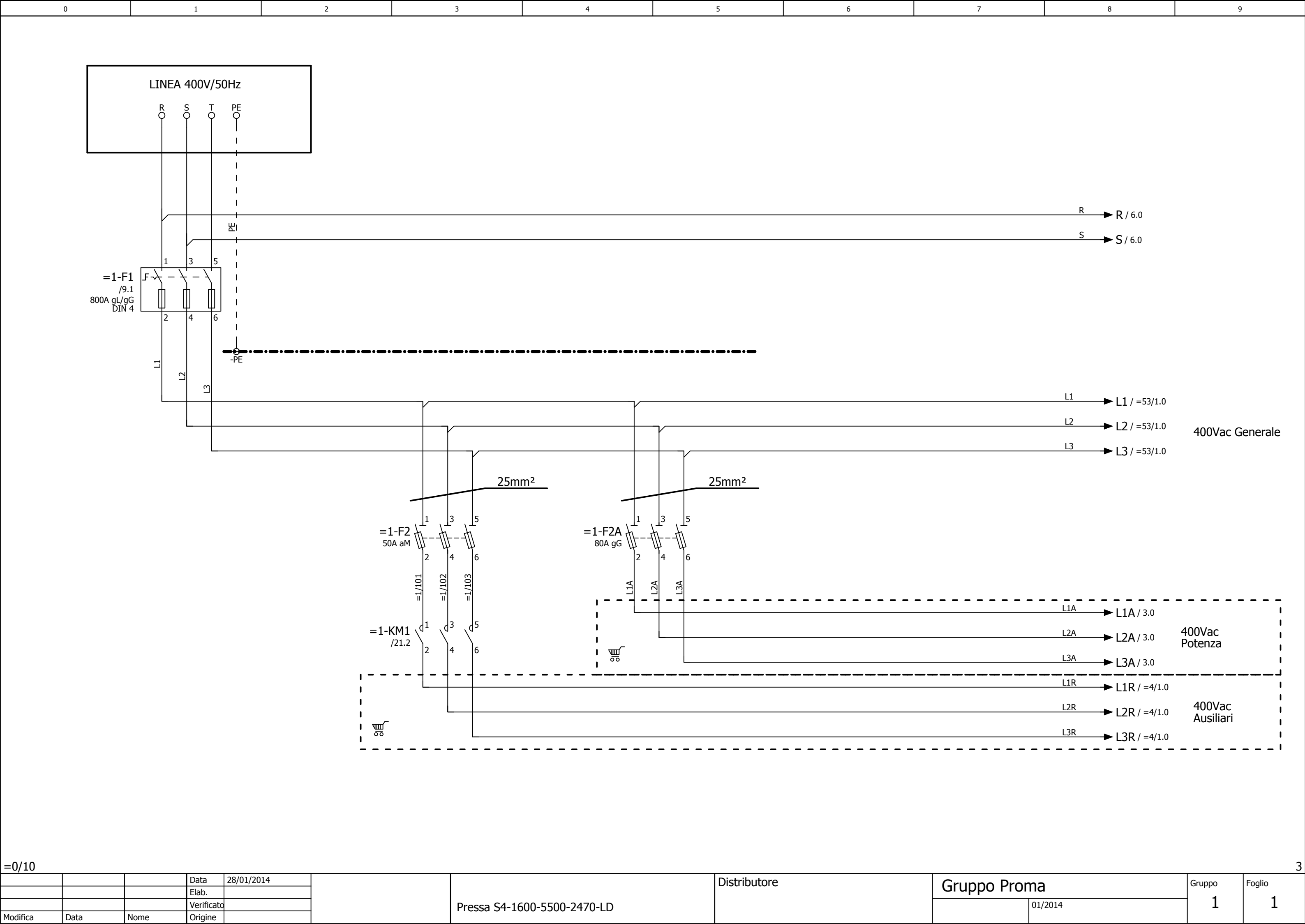
F24_001

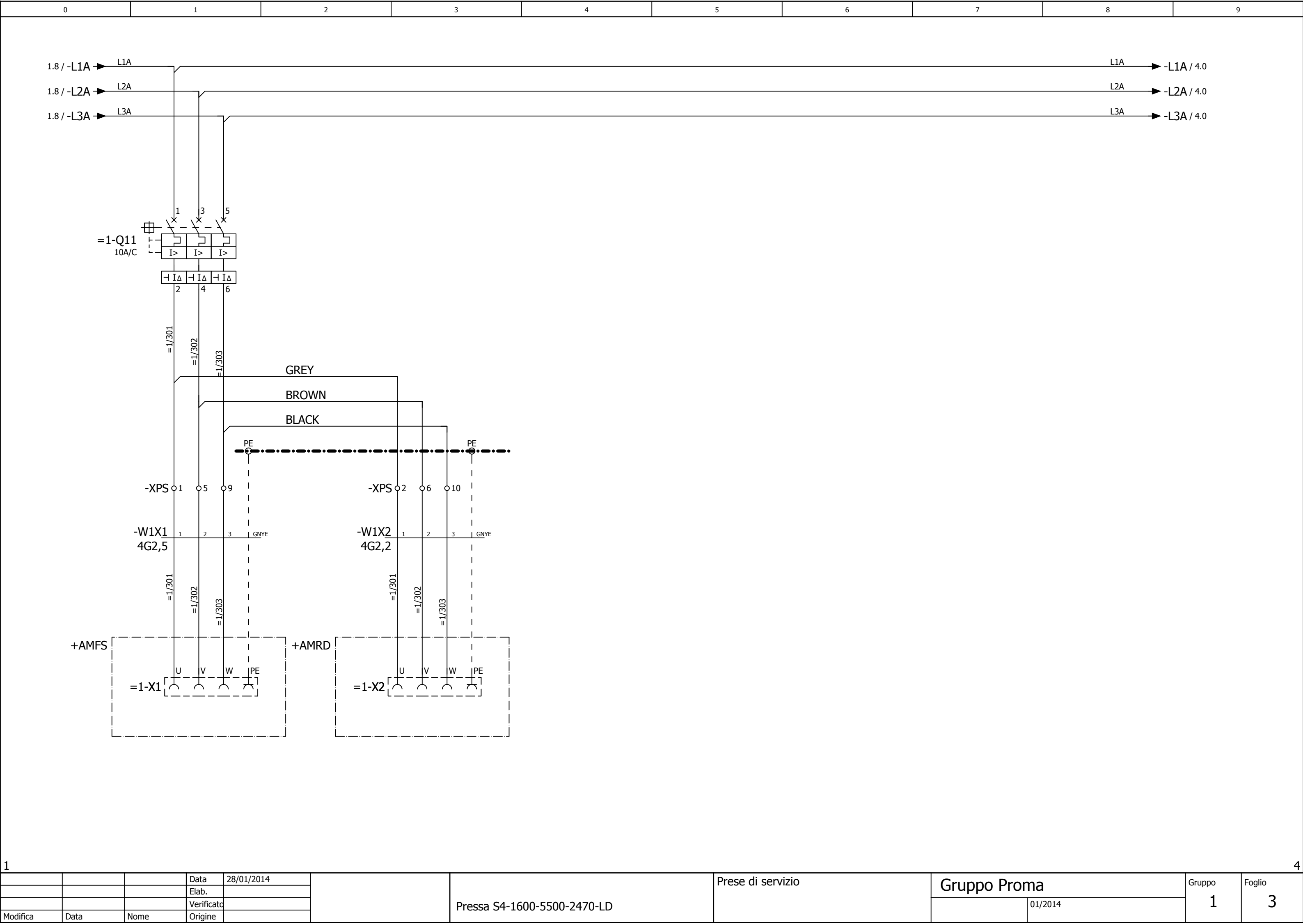
Designazione completa	Etichette	Descrizione struttura	Designazione completa	Etichette	Descrizione struttura
=0	Impianto	GENERALE	+AMFD	Luogo di montaggio	Montante fronte destro
=1	Impianto	ALIMENTAZIONI GENERALI	+AMFS	Luogo di montaggio	Montante fronte sinistro
=3	Impianto	Prova	+AMRD	Luogo di montaggio	Montante retro destro
=4	Impianto	CARRO	+AMRS	Luogo di montaggio	Montante retro sinistro
=5	Impianto	GANCI CARRO	+AMS	Luogo di montaggio	Montante sinistro
=7	Impianto	SCHERMI E FOTOCELLULE	+AP	Luogo di montaggio	Armadio Principale
=27	Impianto	TRAMOGGE	+ASL	Luogo di montaggio	Slitta
=30	Impianto	CONTROLLO SFORZO	+ASLF	Luogo di montaggio	Slitta Fronte
=40	Impianto	CLAMPS SLITTA	+ASLR	Luogo di montaggio	Slitta Retro
=41	Impianto	BILANCIATORI	+AT	Luogo di montaggio	Armadio transfer
=43	Impianto	REGOLAZIONE SLITTA	+ATR	Luogo di montaggio	Traversa
=45	Impianto	SOVRACCARICO	+BA	Luogo di montaggio	Basamento
=48	Impianto	BLOCCAGGI SICUREZZA SLITTA	+BIM	Luogo di montaggio	Bimanuale
=53	Impianto	MOTORE PRINCIPALE	+BM	Luogo di montaggio	Bordo macchina
=54	Impianto	CAMME	+CAF	Luogo di montaggio	Carro Fronte pressa
=62	Impianto	FRIZIONE	+CAM	Luogo di montaggio	Scatola a camme BALLUFF
=63	Impianto	FRENO VOLANO	+CAR	Luogo di montaggio	Carro Retro pressa
=90	Impianto	LUBRIFICAZIONE	+CF	Luogo di montaggio	Scatola aux carro fronte
=91	Impianto	AUSILIARI	+CR	Luogo di montaggio	Scatola aux carro retro
=93	Impianto	CENTRALE FRIZIONE	+MD	Luogo di montaggio	Montante DX
=95	Impianto	BIMANUALI	+MS	Luogo di montaggio	Montante SX
=96	Impianto	INTERFACCIA ESTERNA	+PP	Luogo di montaggio	Pulpito principale
=97	Impianto	MODULO SICUREZZE			
=98	Impianto	LAYOUT PLC			
=99	Impianto	LAYOUT ARMADIO E CASSETTE			
=100	Impianto	ELENCO MATERIALI			
=200	Impianto	LISTA MATERIALI			
+AA	Luogo di montaggio	Armadio Alimentatore			
+ABA	Luogo di montaggio	Scatola basamento			
+ACF	Luogo di montaggio	Centrale frizione			
+ACL	Luogo di montaggio	Centrale lubrifica			
+AFMS	Luogo di montaggio	Montante fronte sinistro			
+AMD	Luogo di montaggio	Montante destro			

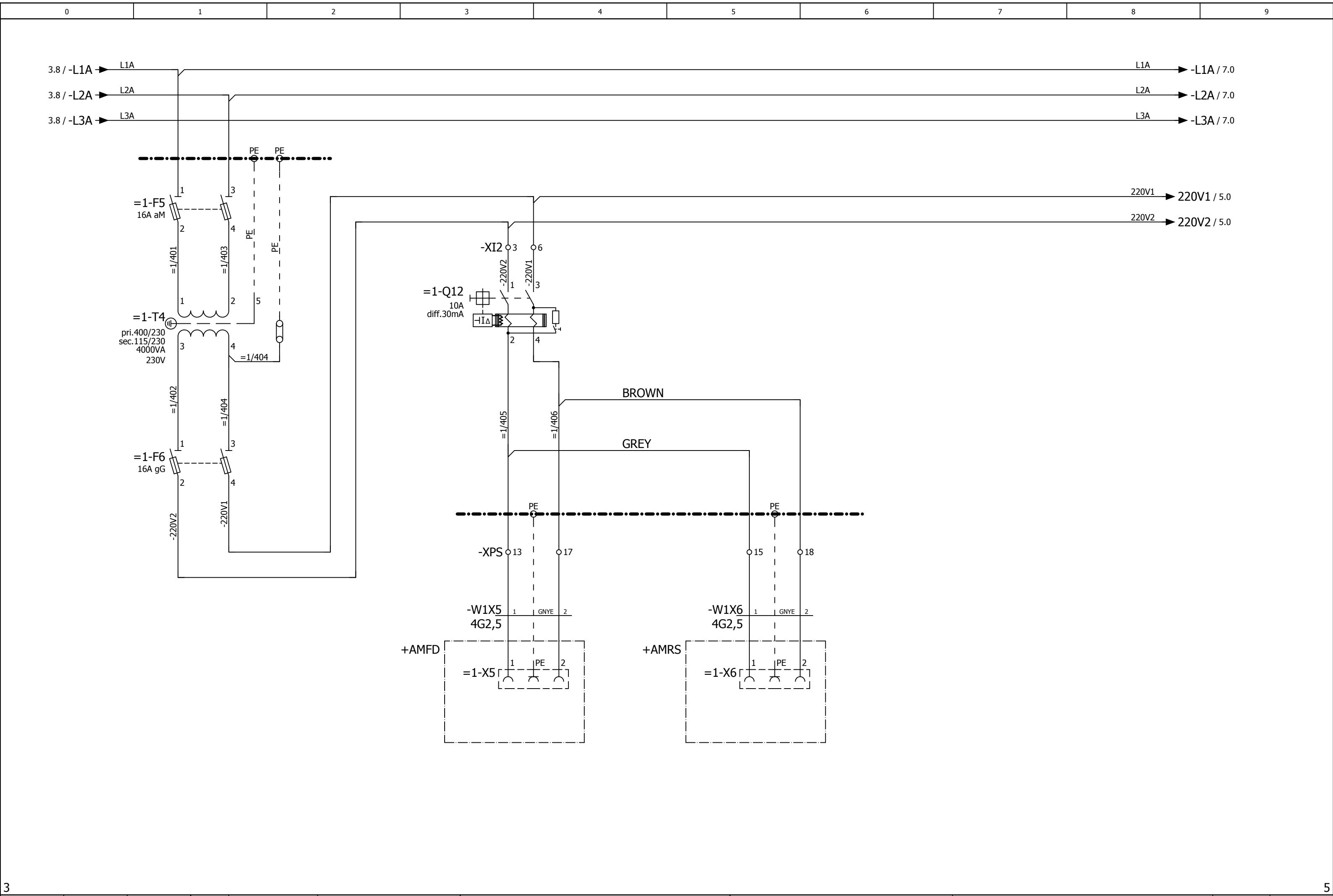
Alimentazione :	400Vac ±10% 3P+PE 50Hz Icc : 17kA Condizionati
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Potenza installata :	220KW
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Assorbimento :	MAX 400A
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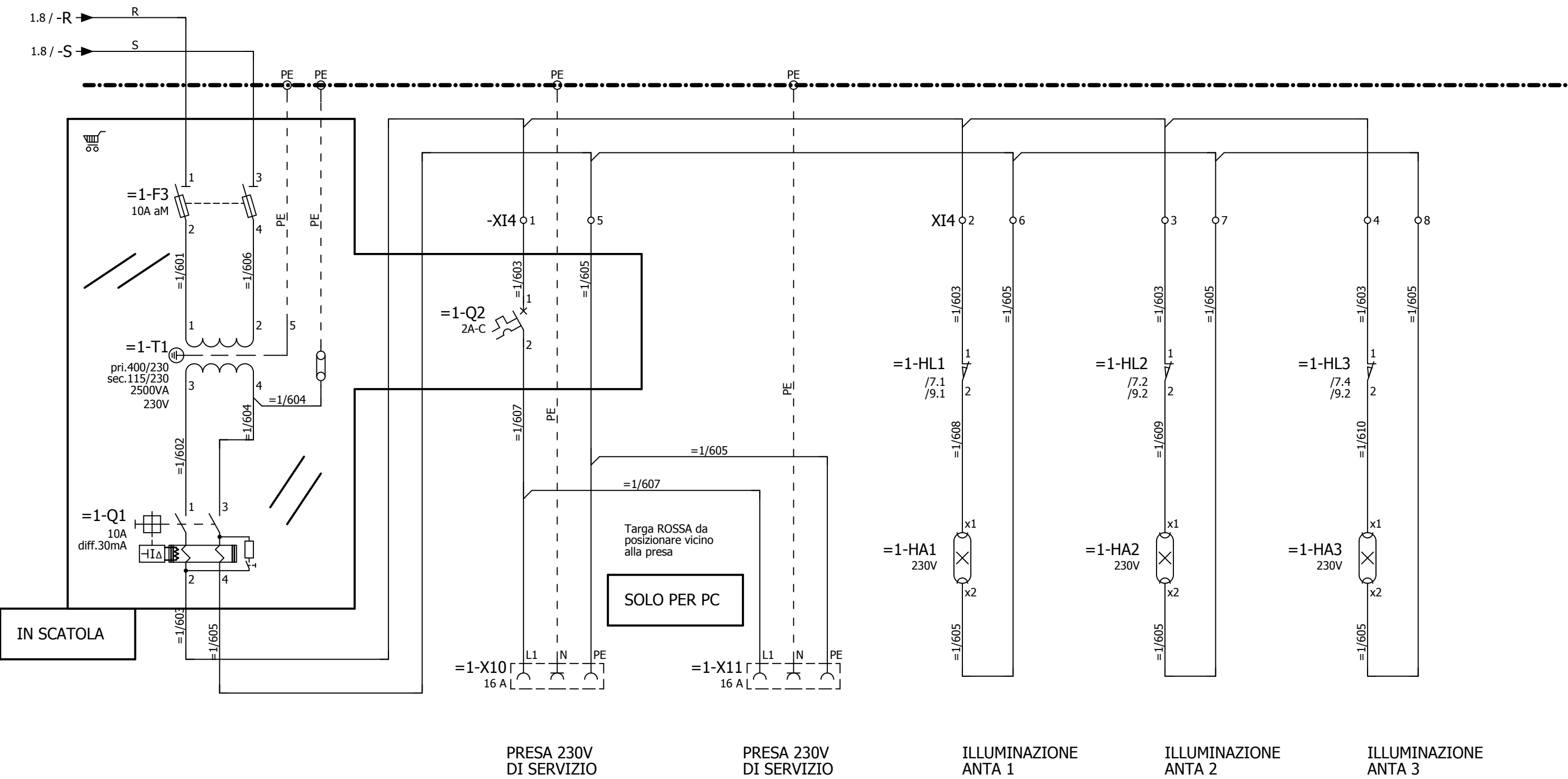






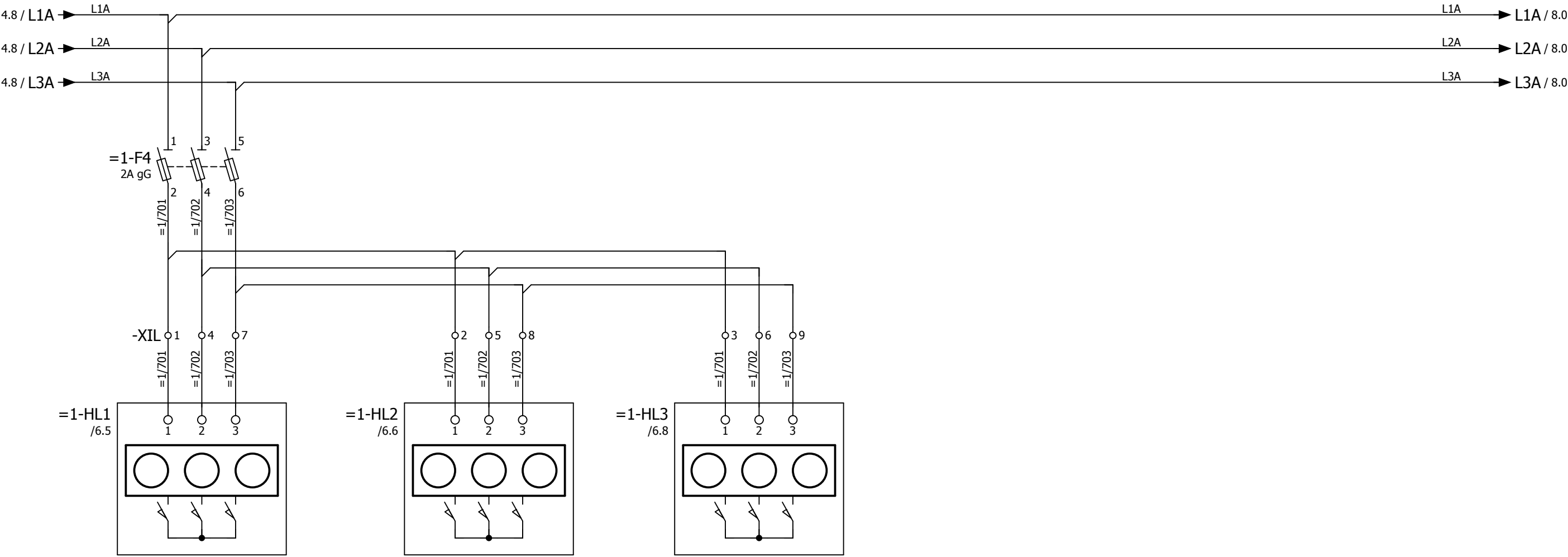


			Data	28/01/2014		Pressa S4-1600-5500-2470-LD	AUSILIARI 230V	Gruppo Proma		Gruppo 1	Foglio 5
			Elab.								
			Verificato								
Modifica	Data	Nome	Origine								



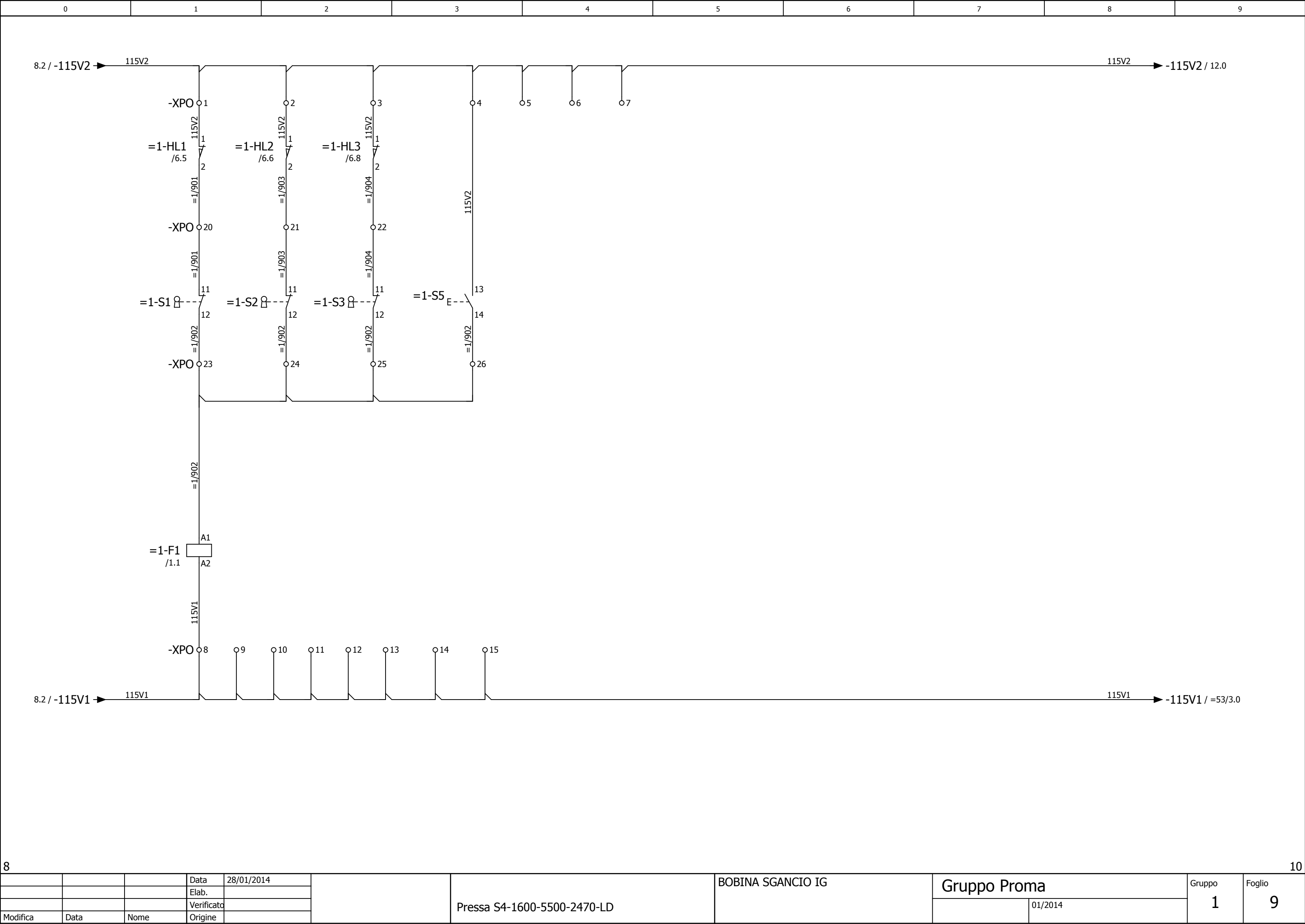
ATTENZIONE !!!!

IL CABLAGGIO DEI COMPONENTI DI QUESTA PAGINA VA ESEGUITO CON FILO ARANCIO

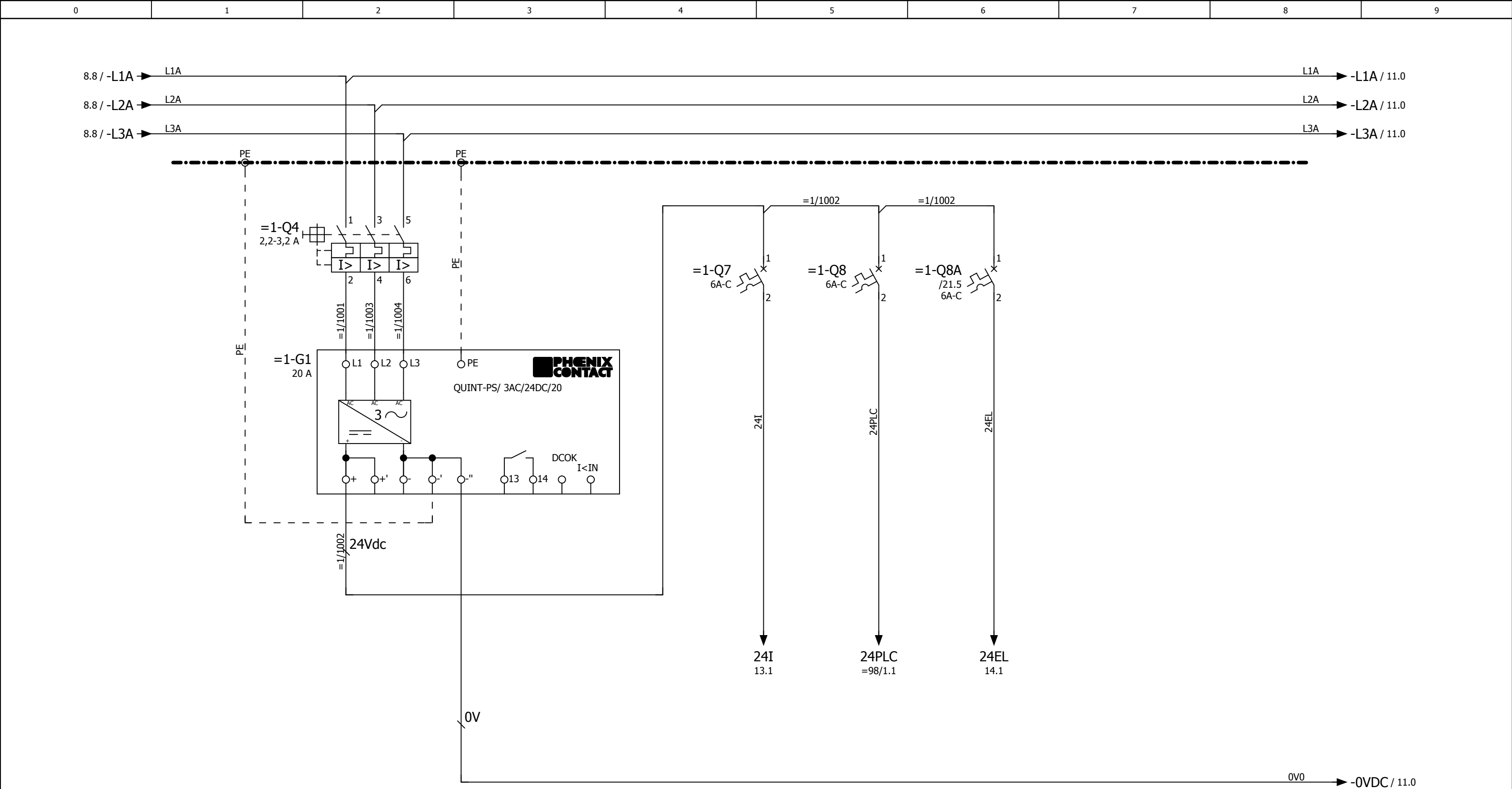




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			Elab.							
			Verificato							
Modifica	Data	Nome	Origine					01/2014		

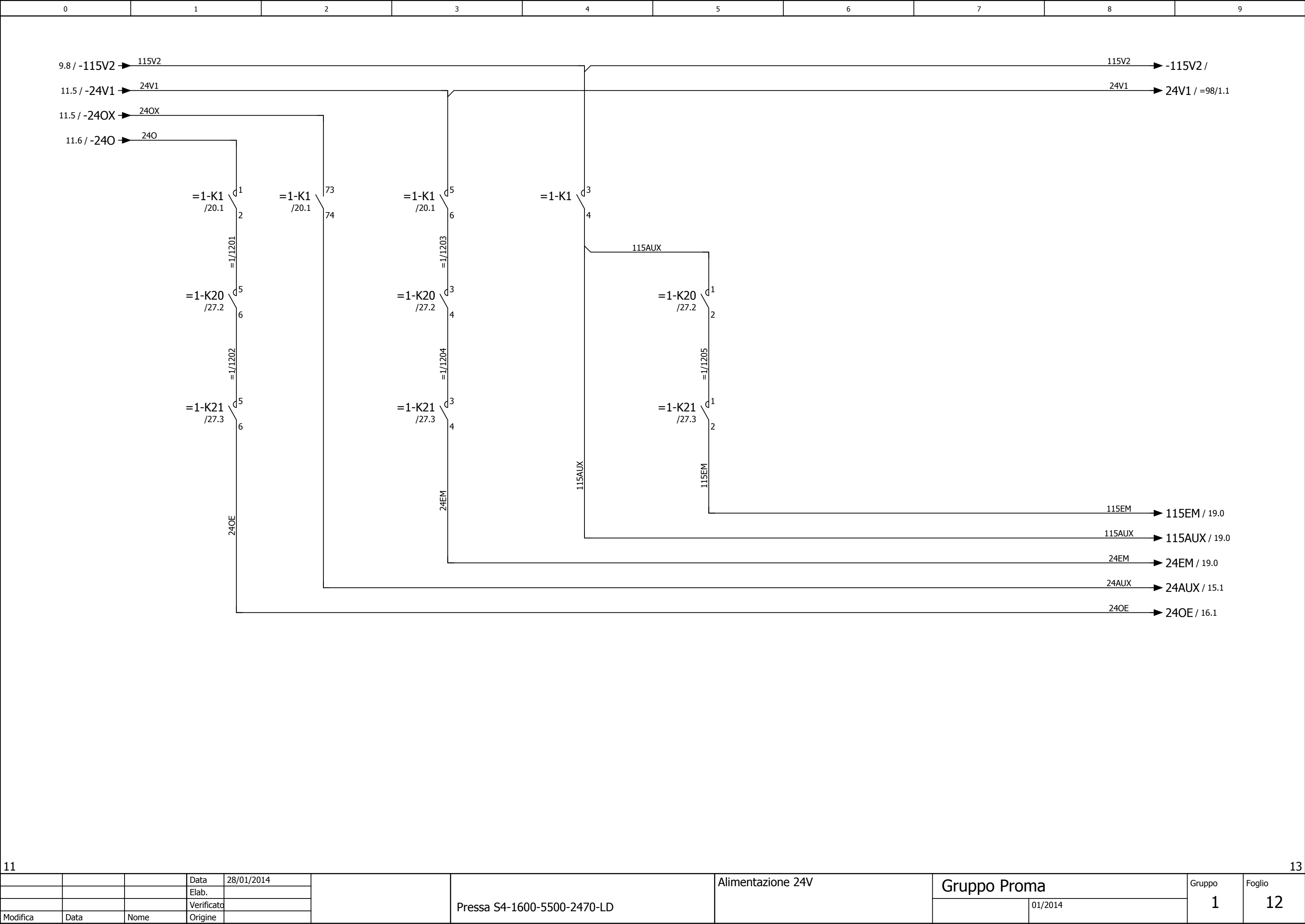


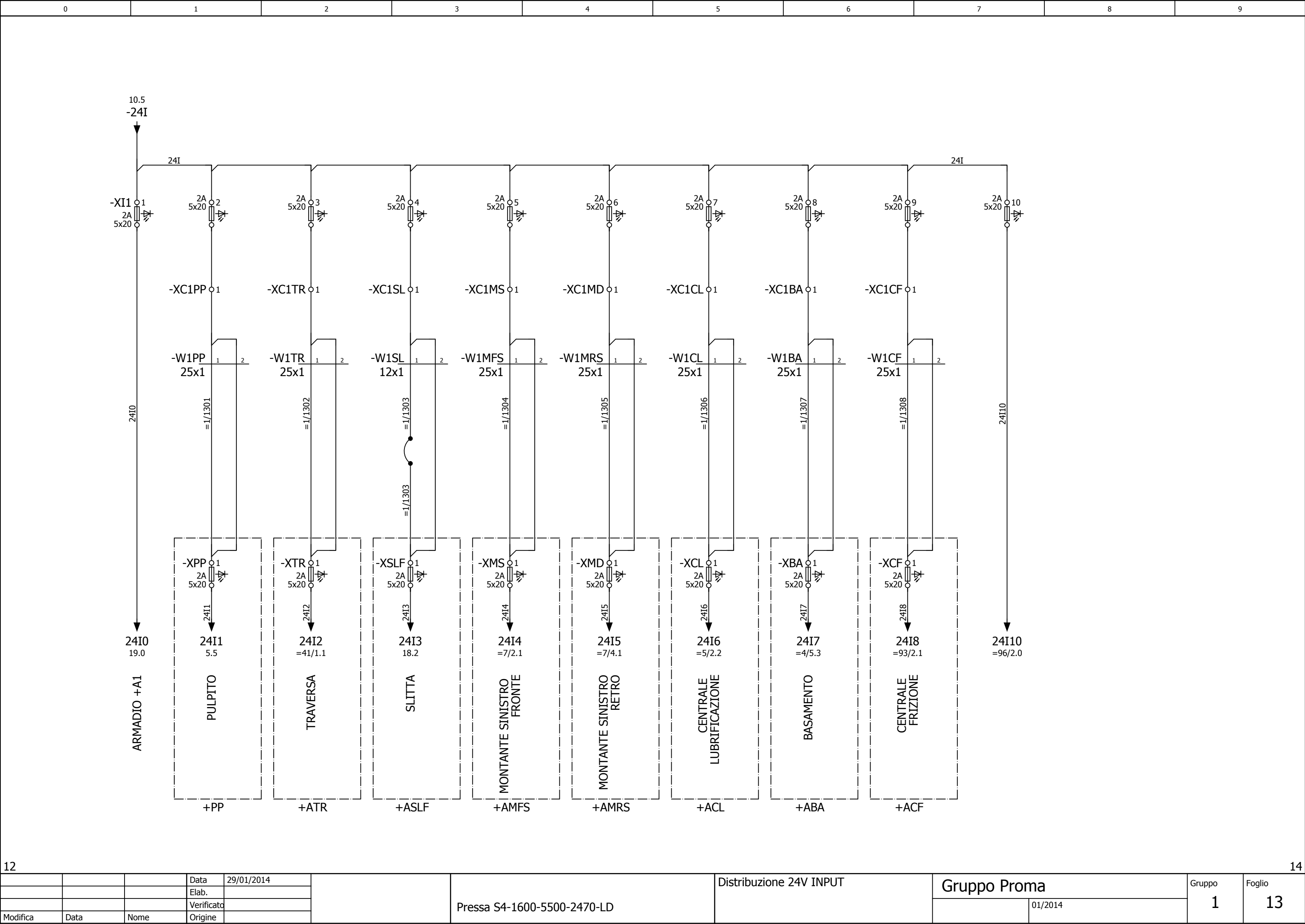
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			Elab.							
			Verificato							
Modifica	Data	Nome	Origine					01/2014	1	9



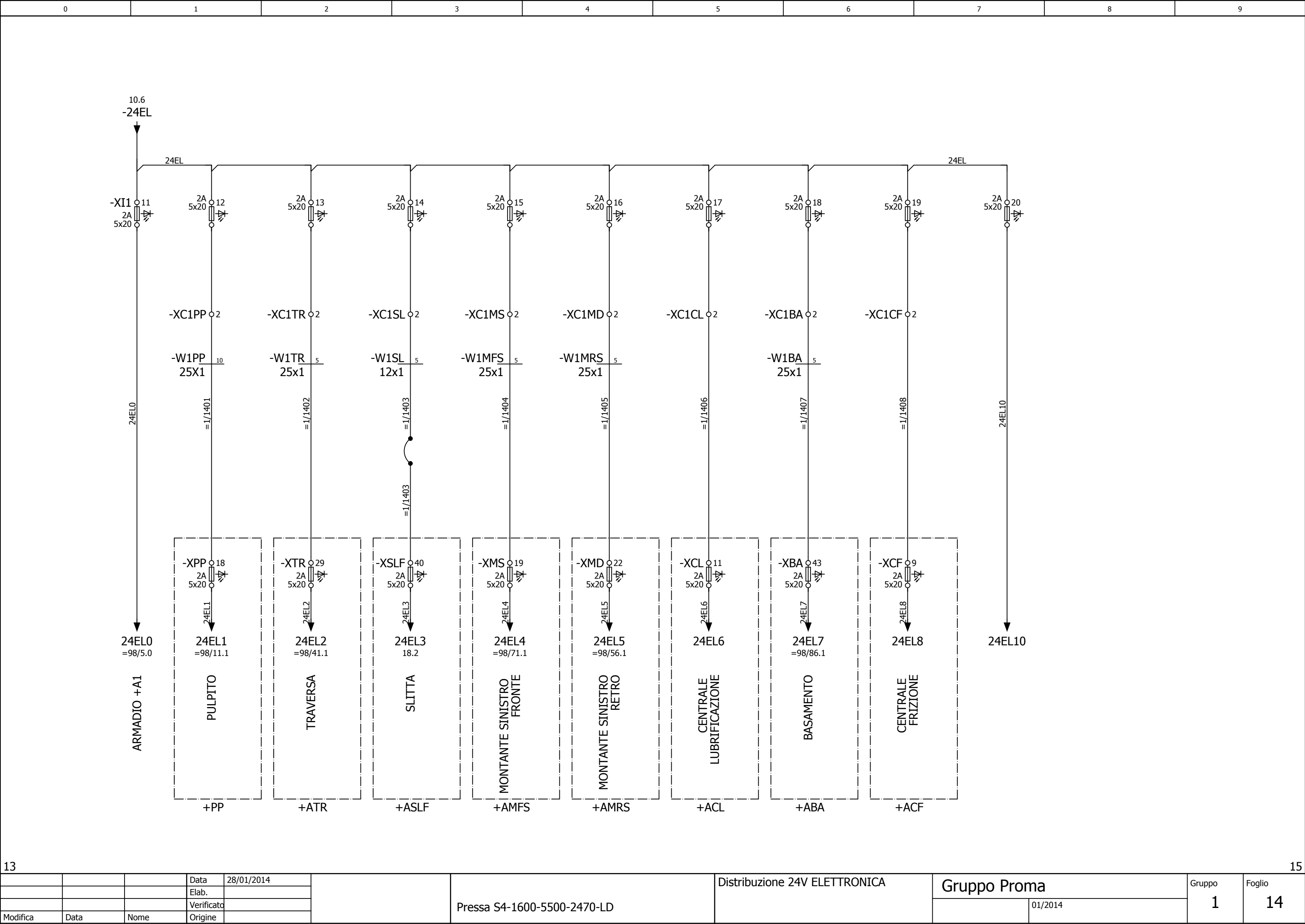


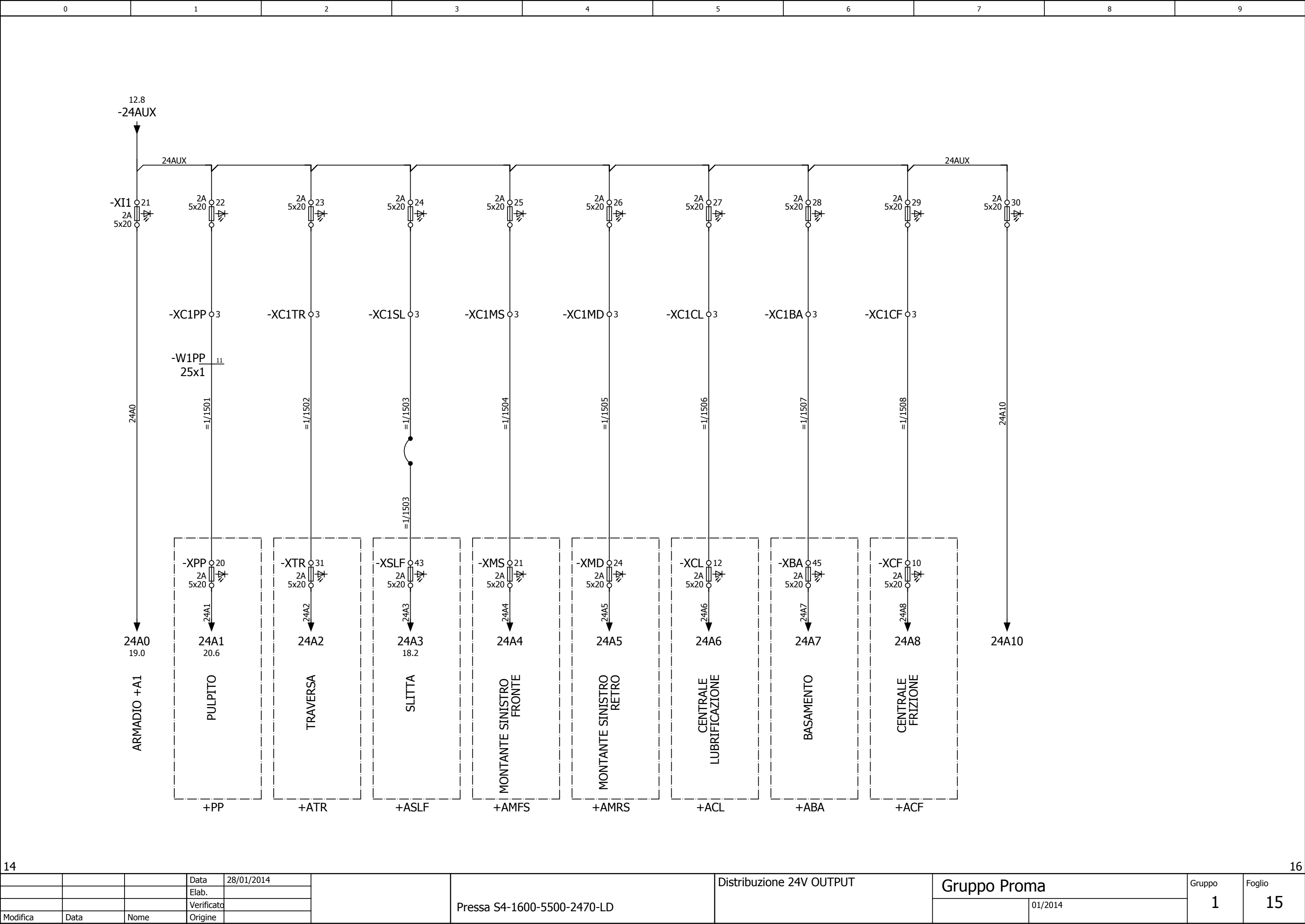
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			Elab.							
			Verificato							
Modifica	Data	Nome	Origine							

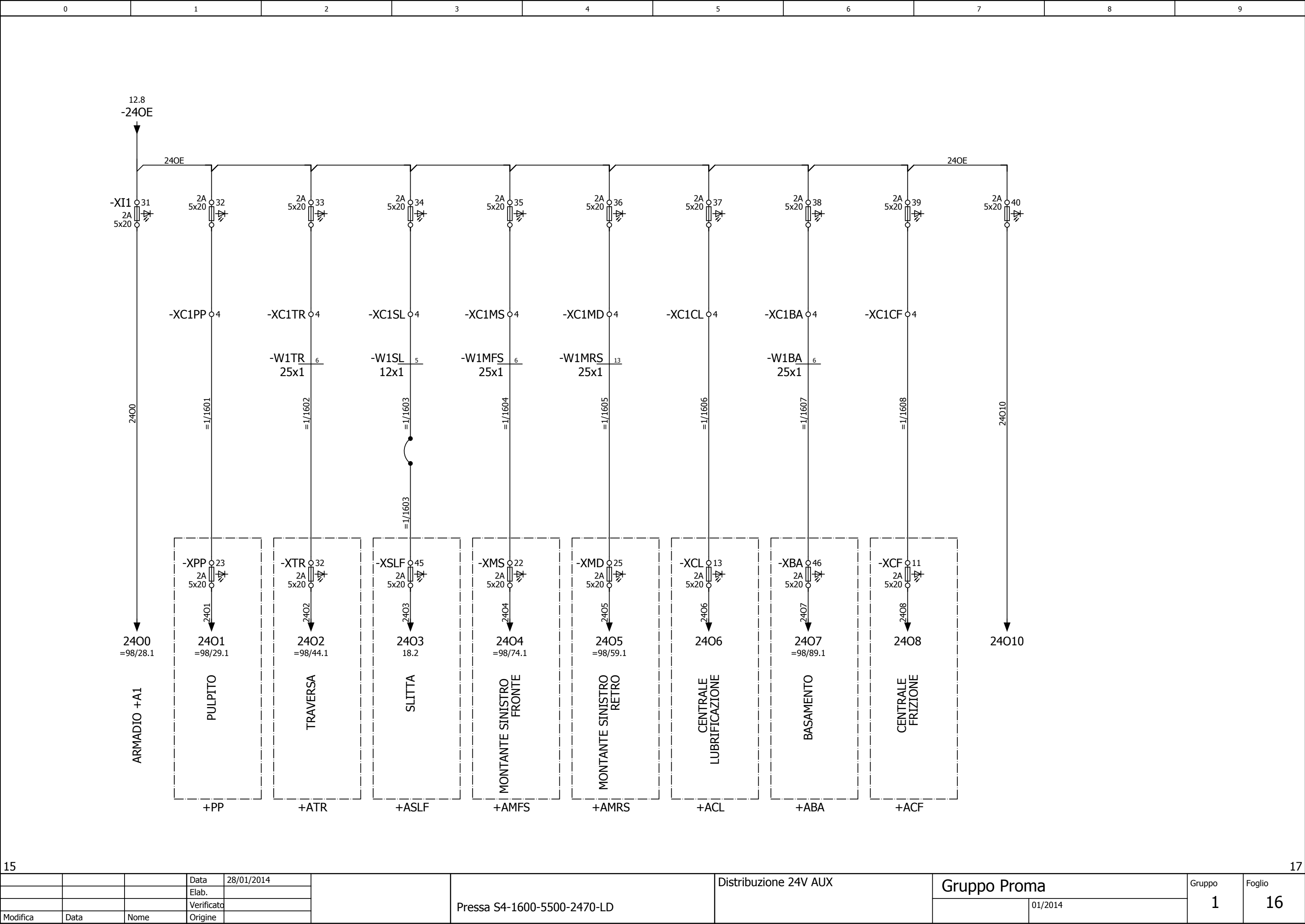


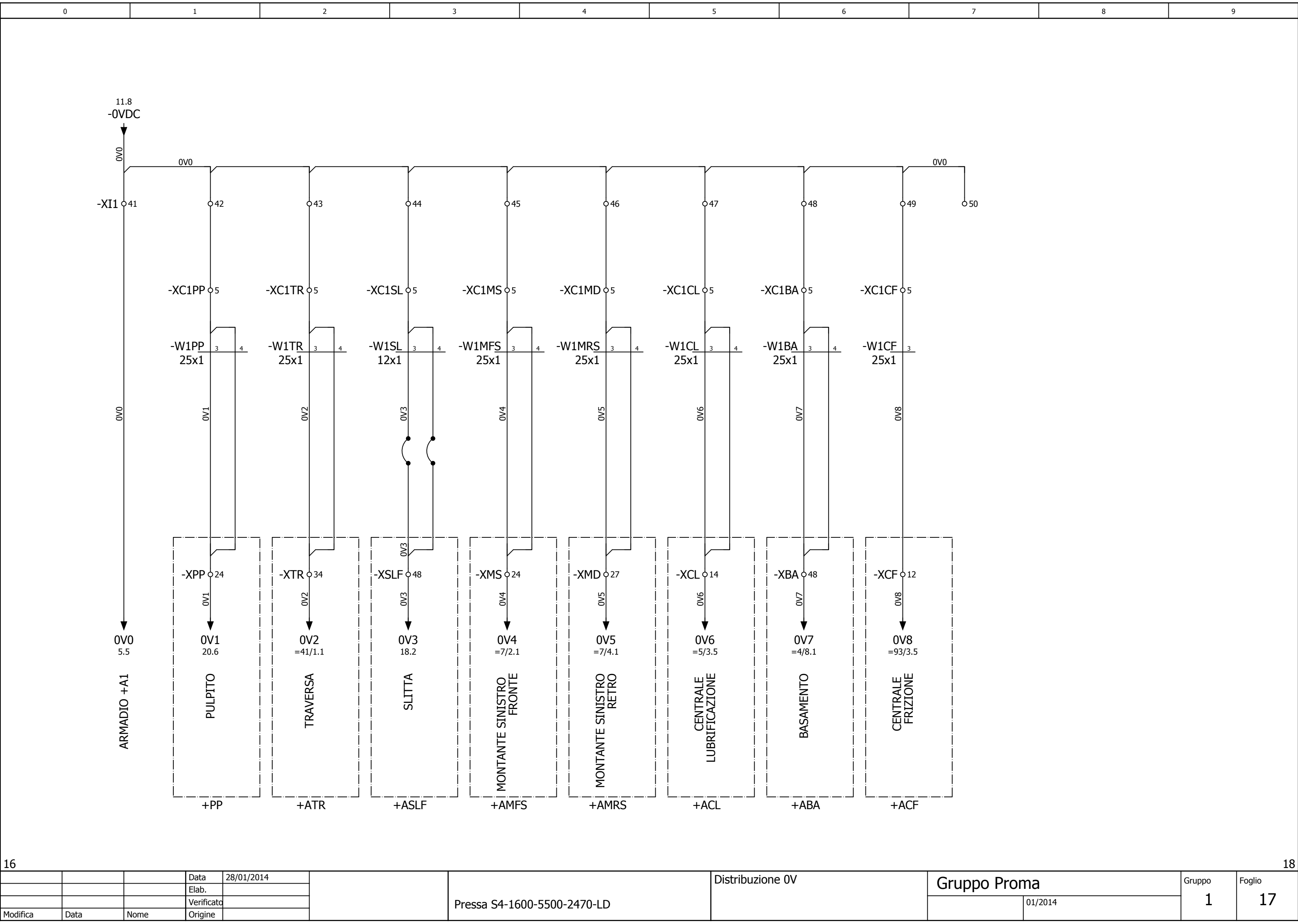


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			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

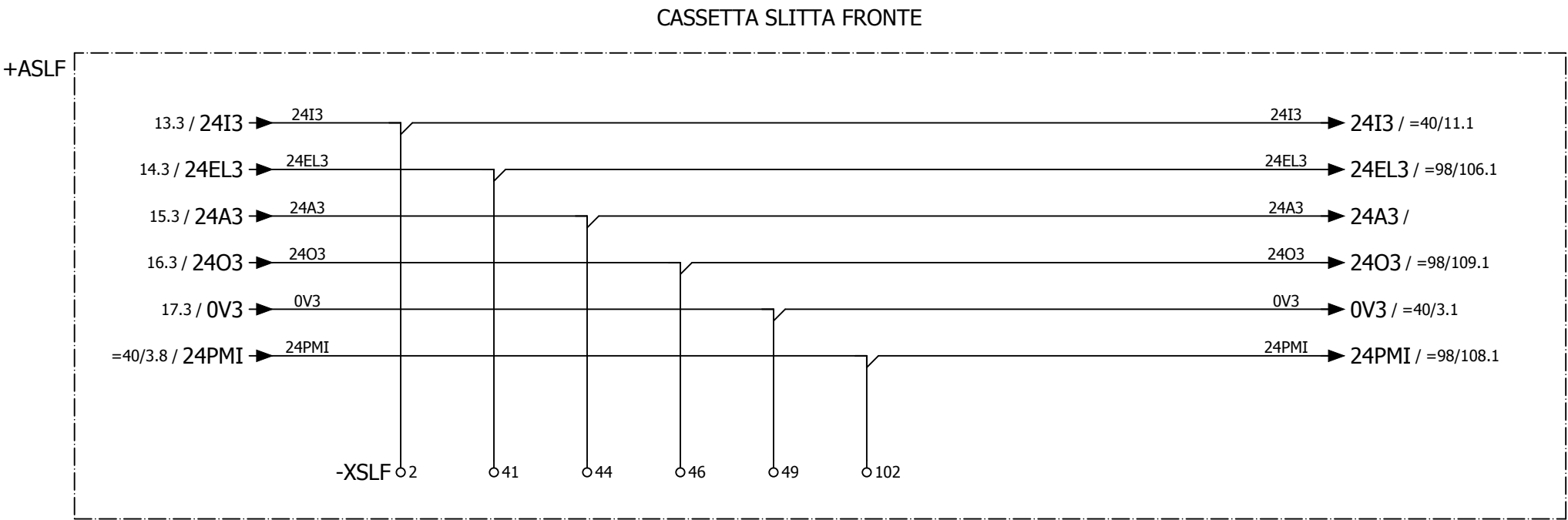








			Data	28/01/2014	Pressa S4-1600-5500-2470-LD	Distribuzione 0V	Gruppo Proma		Gruppo 1	Foglio 17
			Elab.							
			Verificato							
Modifica	Data	Nome	Origine							



			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

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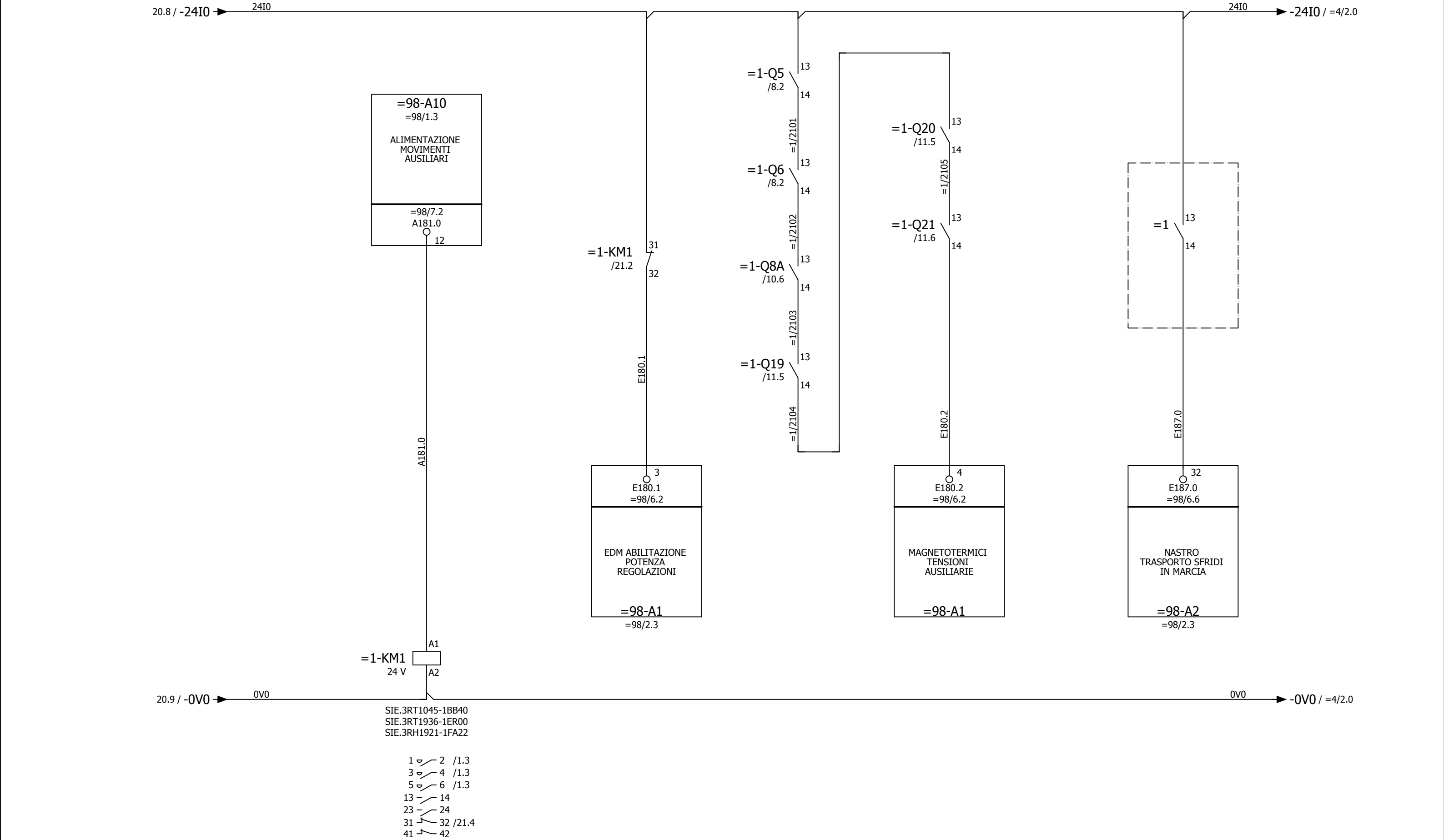
Pressa S4-1600-5500-2470-LD

Distribuzione Alimentazione Slitta

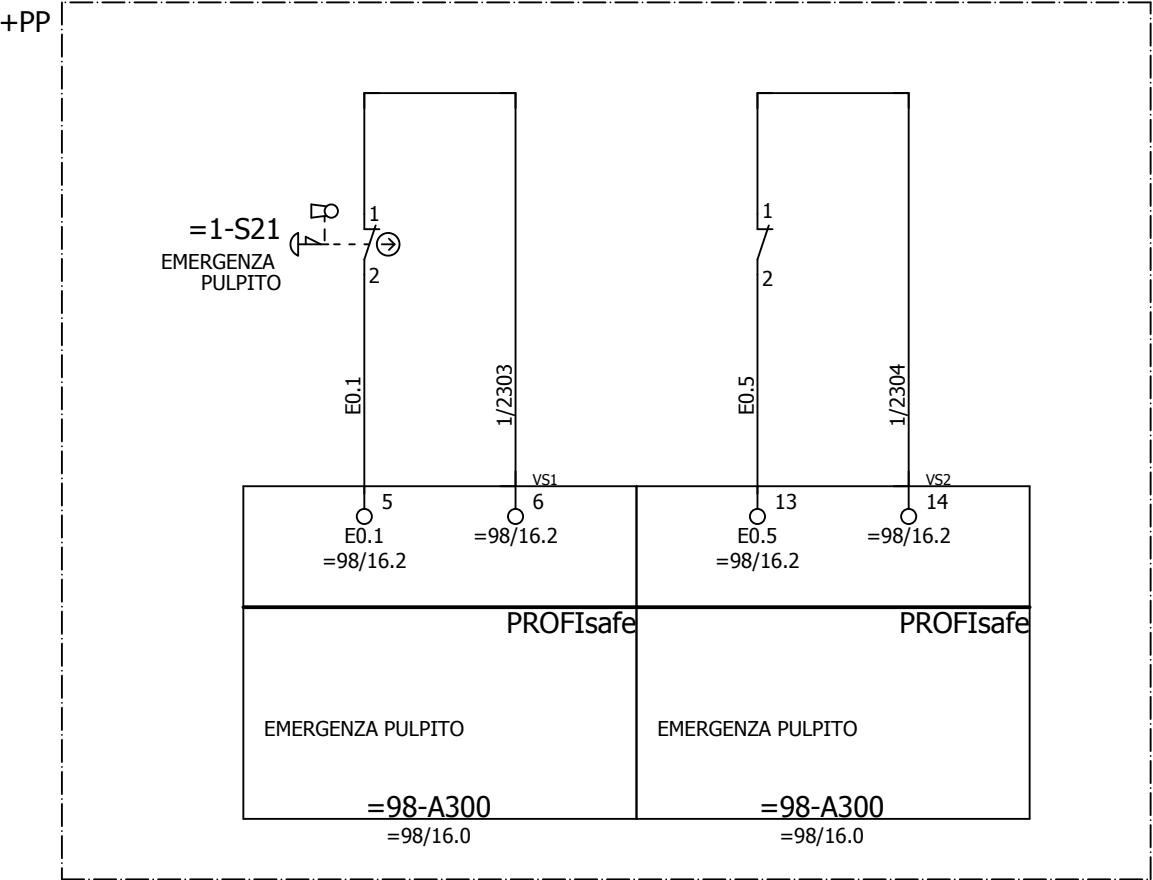
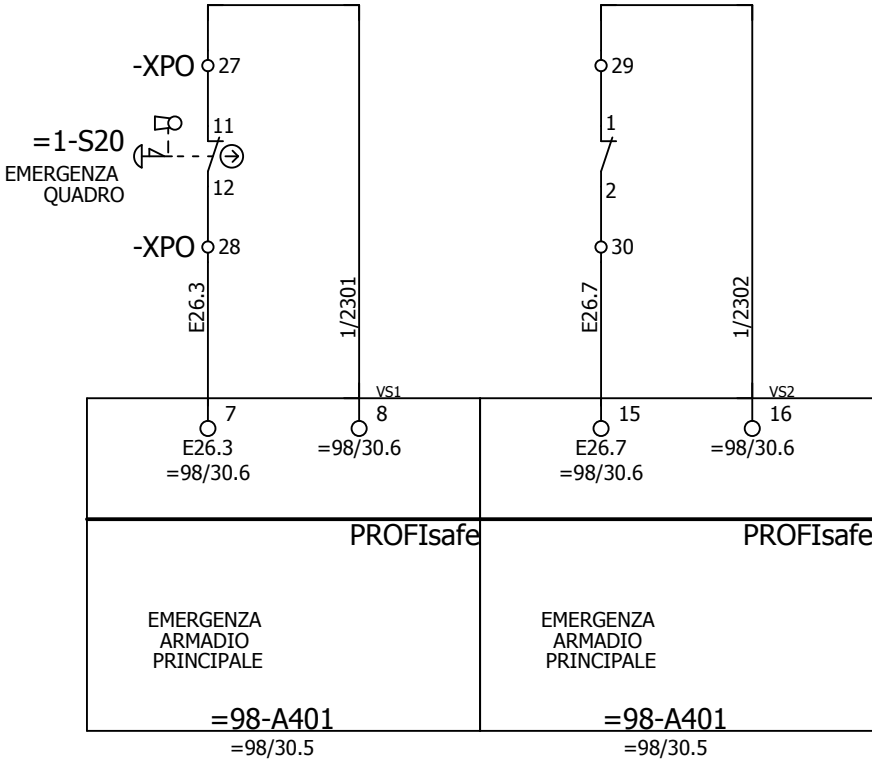
Gruppo Proma	
	01/2014

Gruppo
1

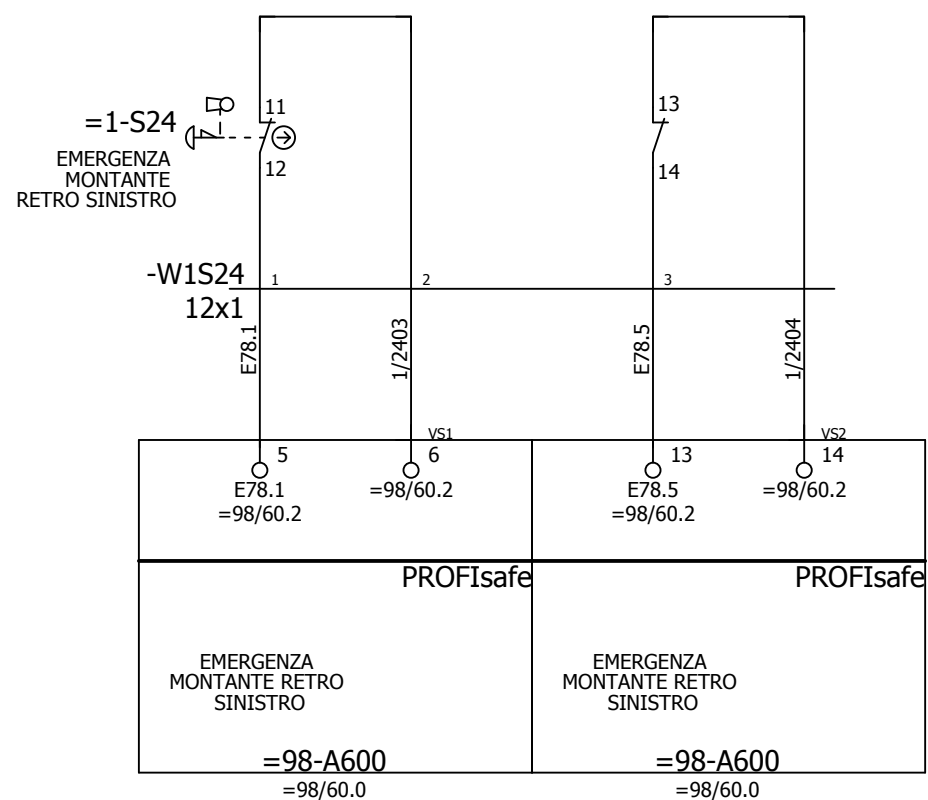
Foglio
18



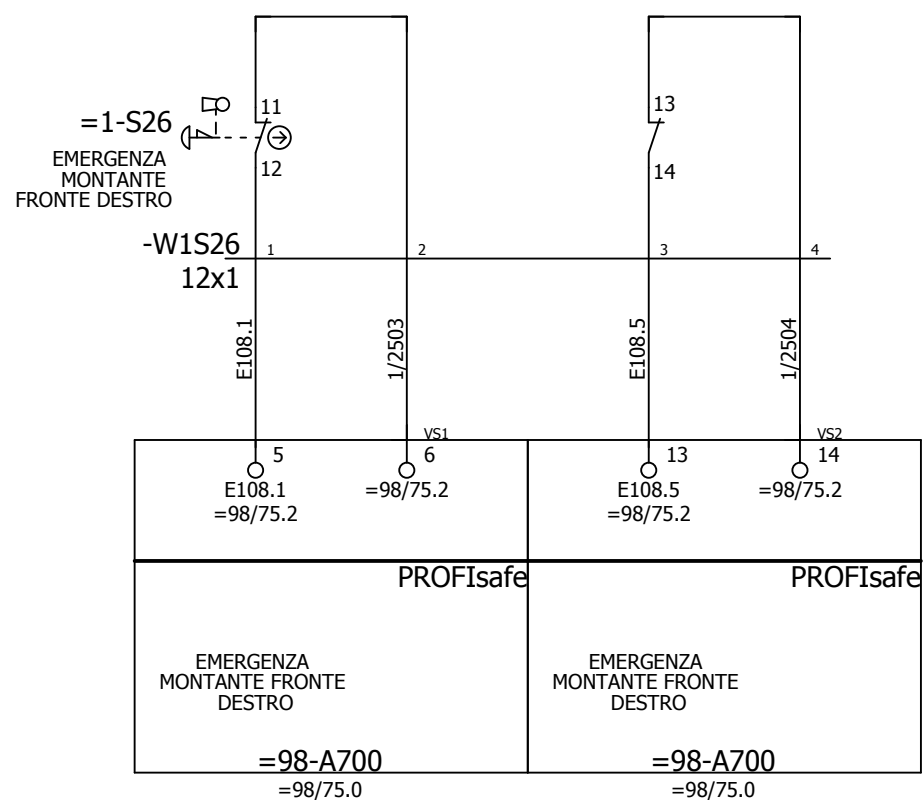


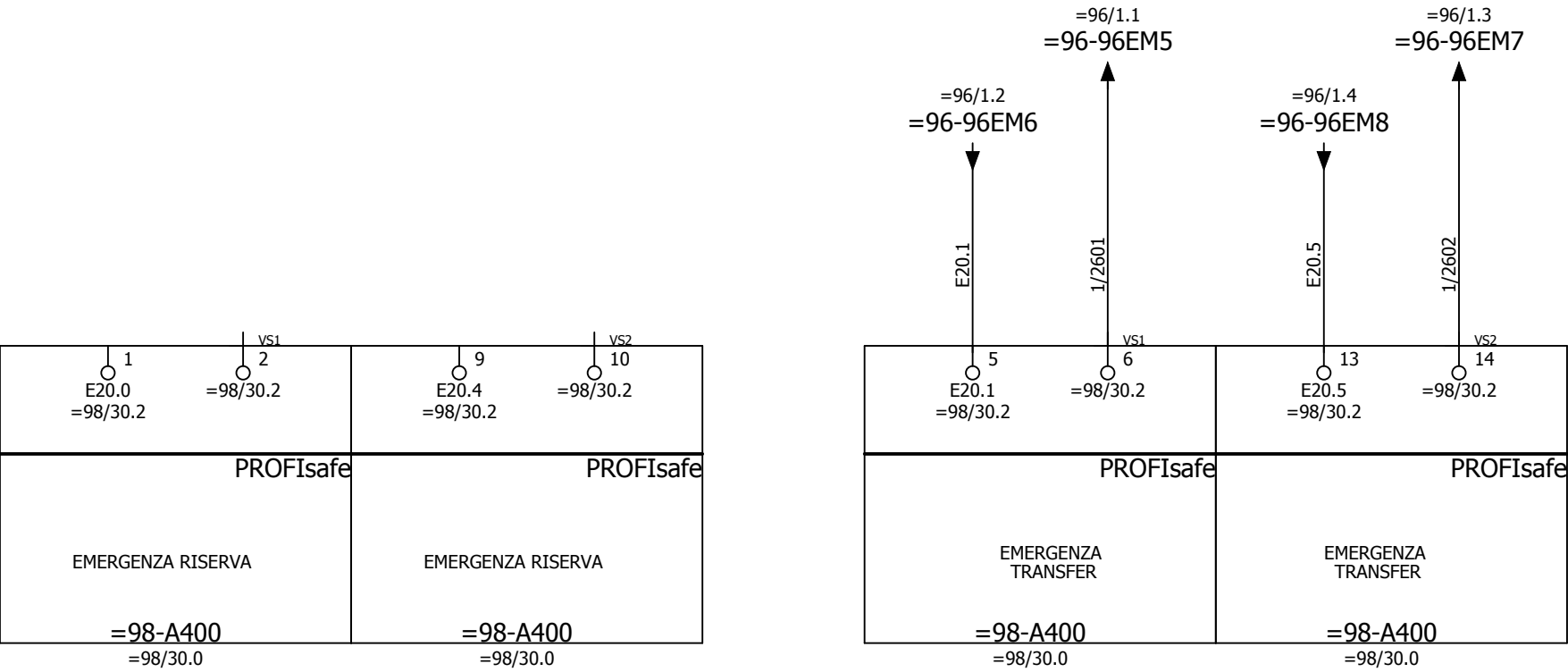


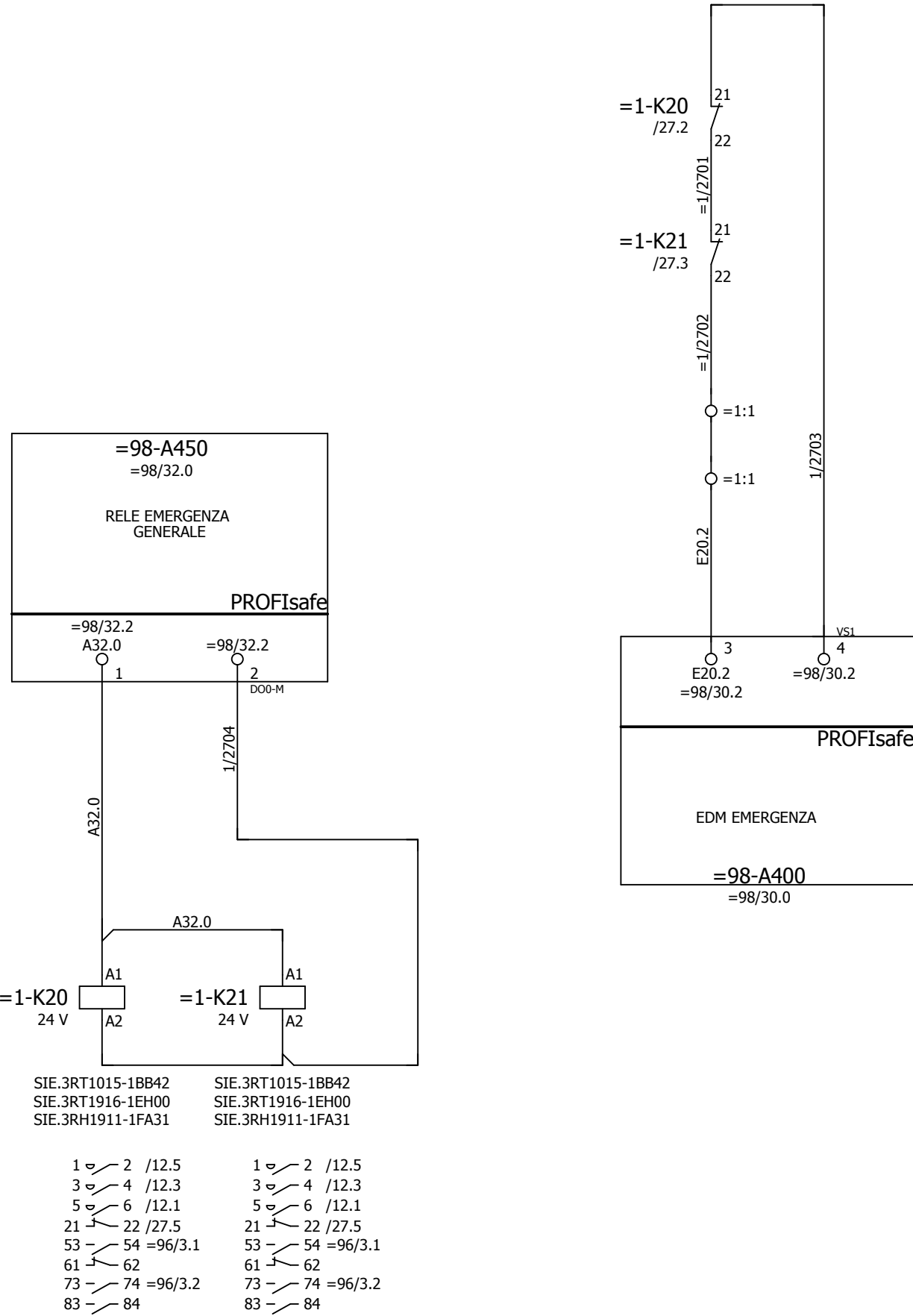
+AMRD

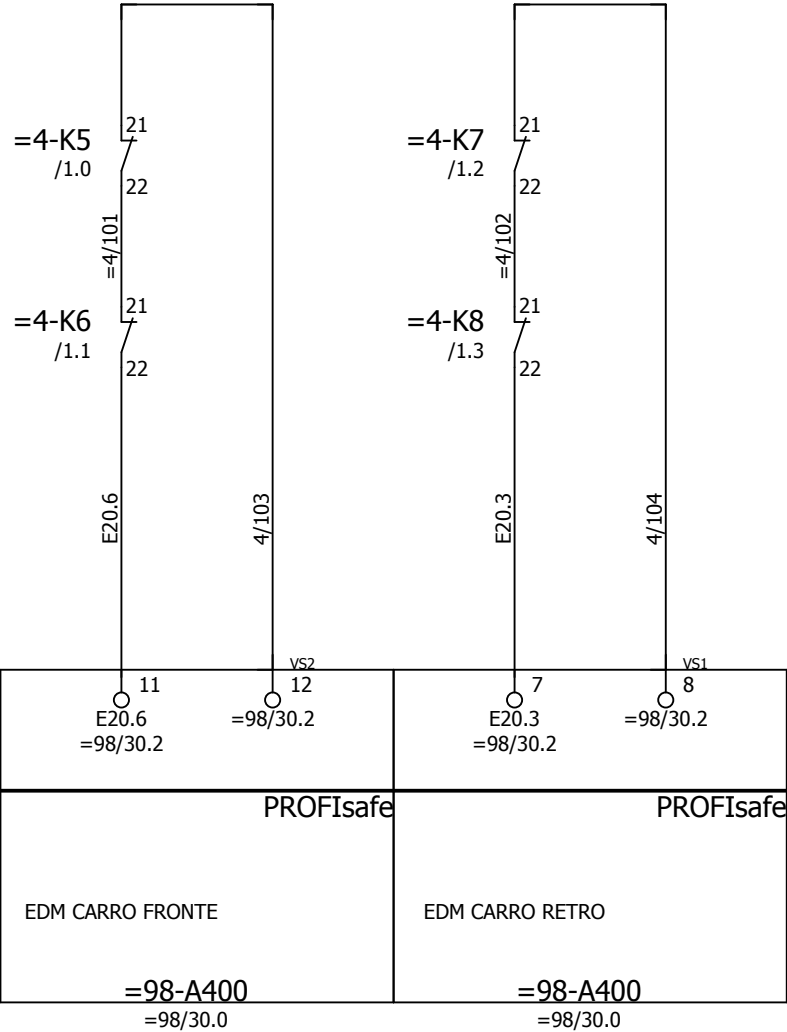
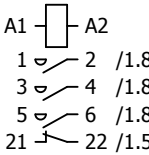
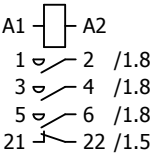
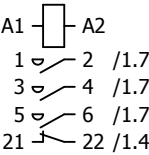
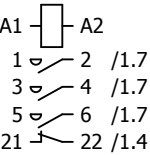
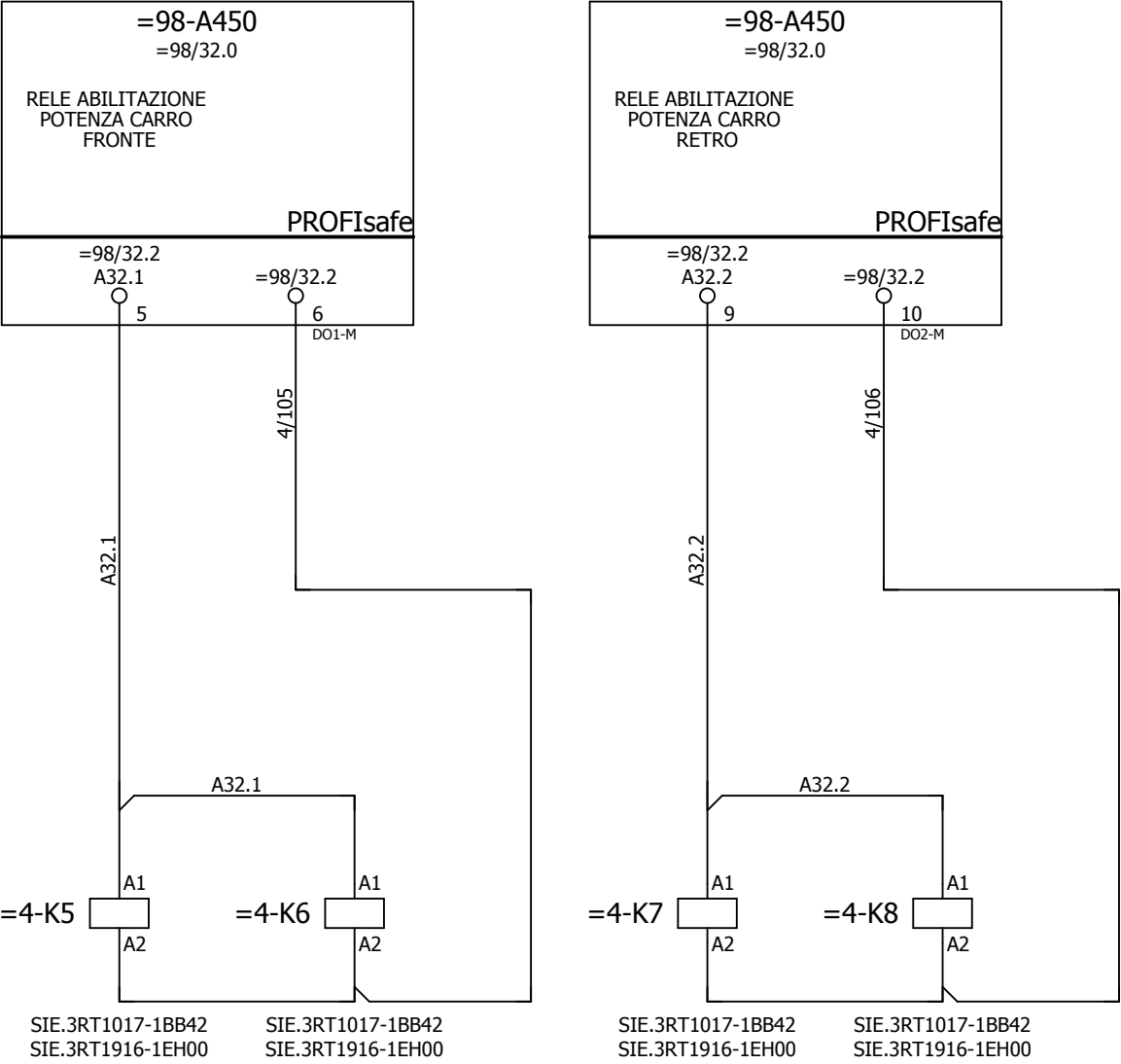
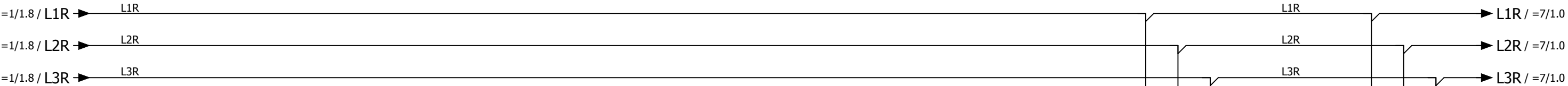


			Data	28/01/2014		Pressa S4-1600-5500-2470-LD	Emergenza	Gruppo Proma		Gruppo 1	Foglio 24
			Elab.								
			Verificato								
Modifica	Data	Nome	Origine								









VS2

12

=98/30.2

VS1

8

=98/30.2

4/103

4/104

PROFIsafe

EDM CARRO FRONTE

=98-A400

=98/30.0

VS2

12

=98/30.2

VS1

8

=98/30.2

4/103

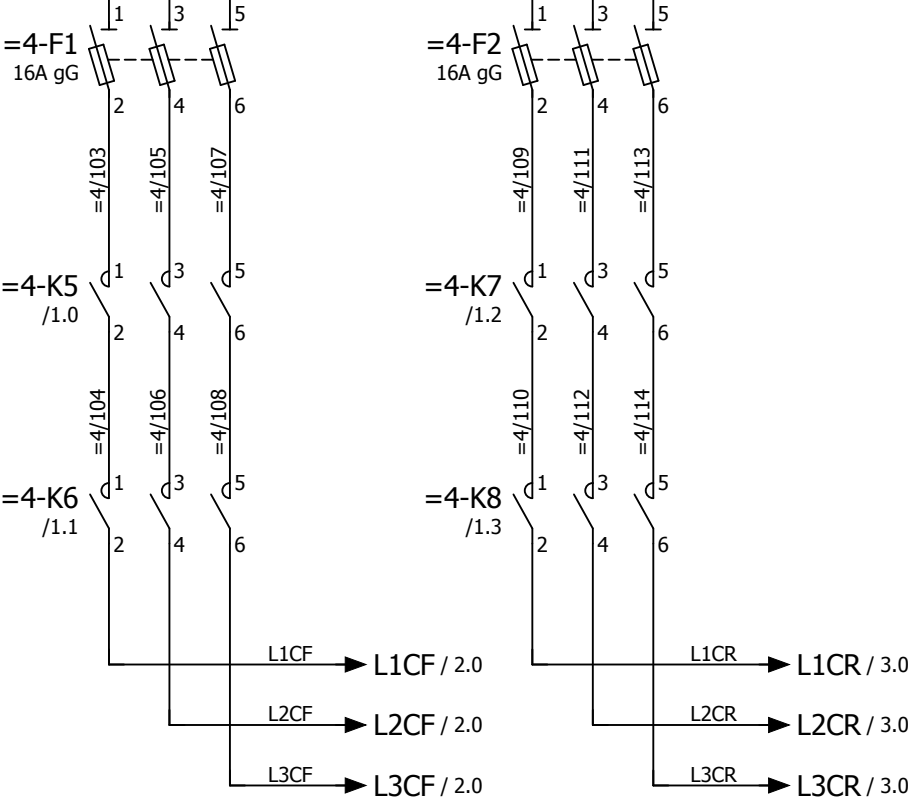
4/104

PROFIsafe

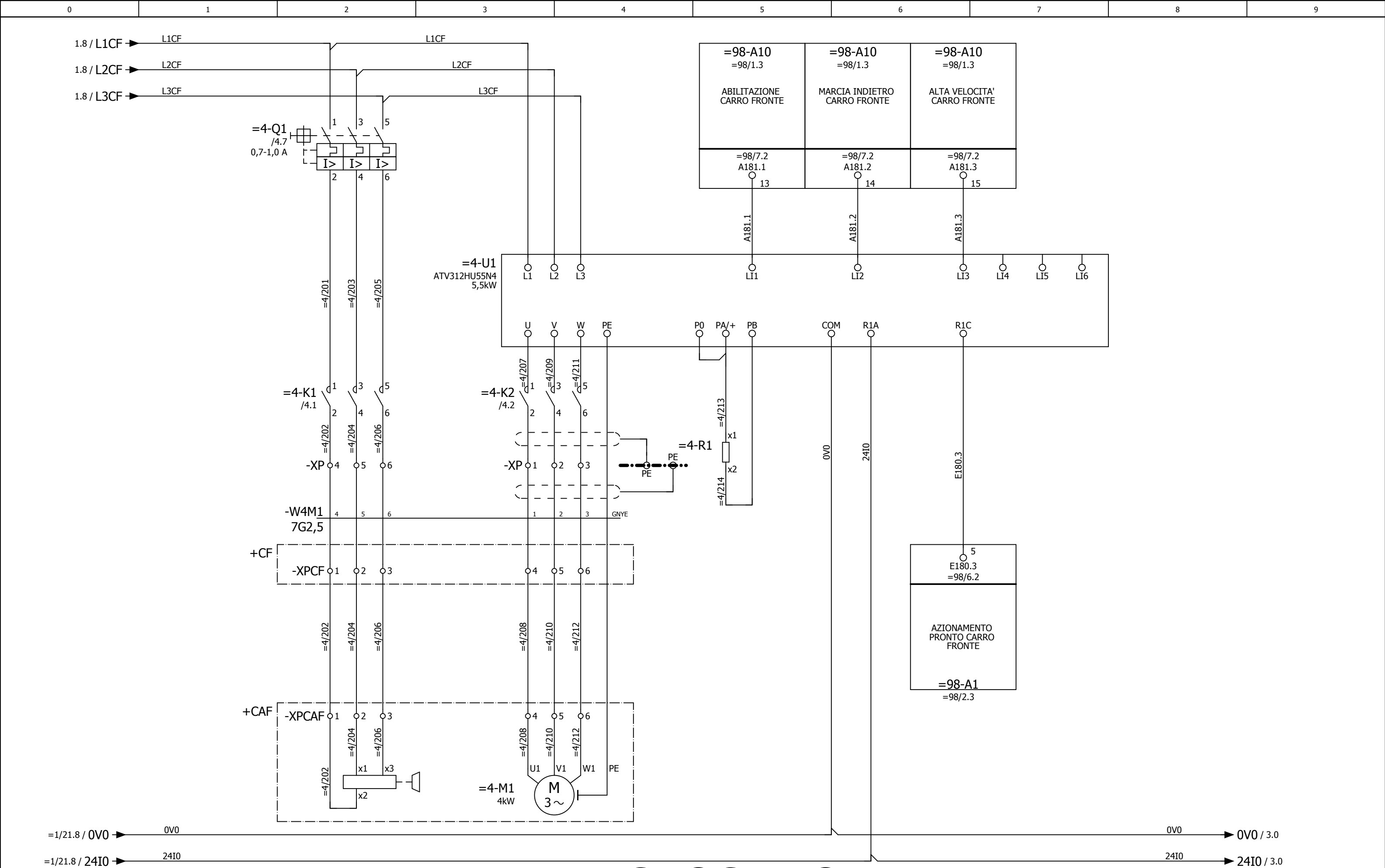
EDM CARRO RETRO

=98-A400

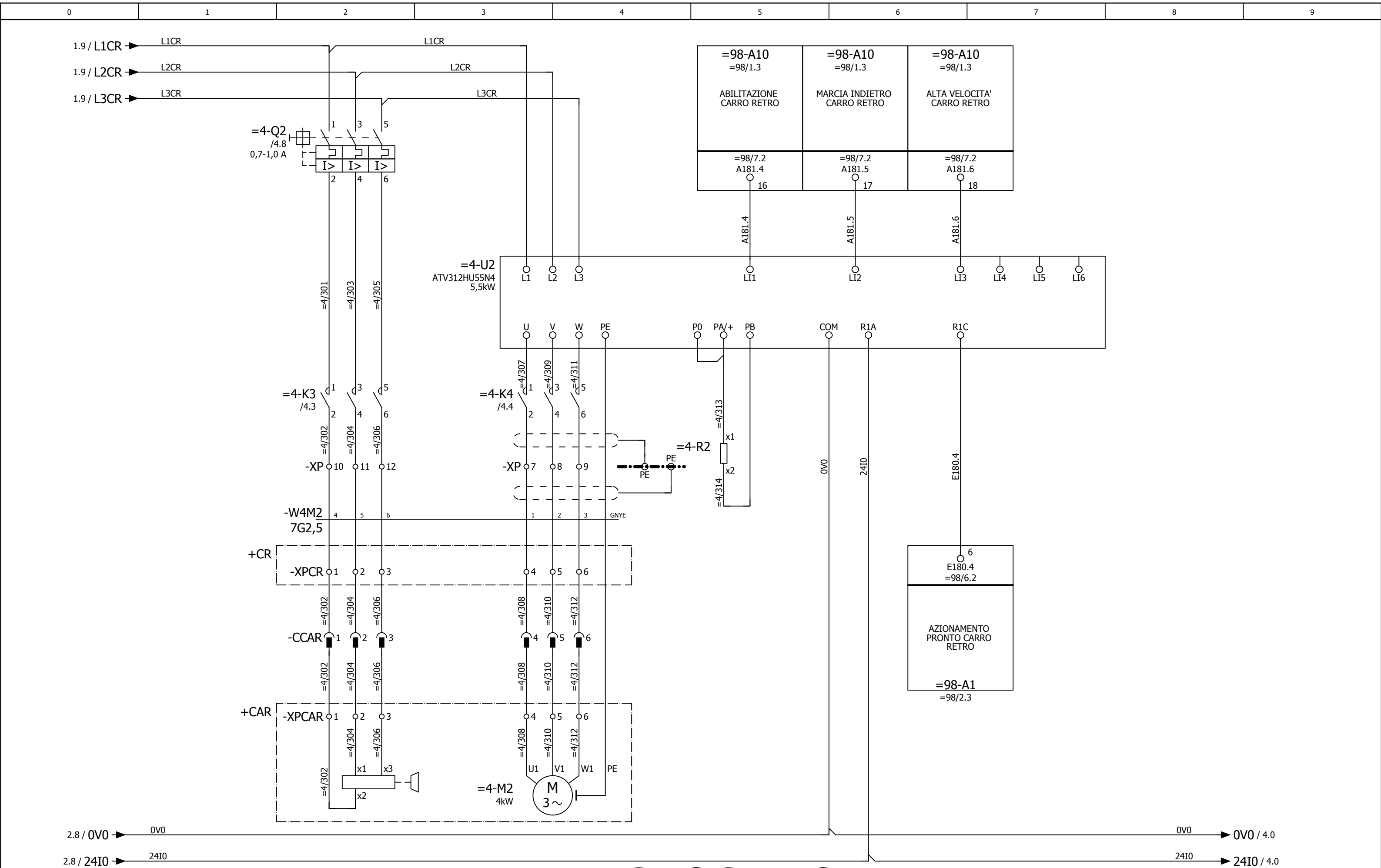
=98/30.0



PREDISPOSIZIONE



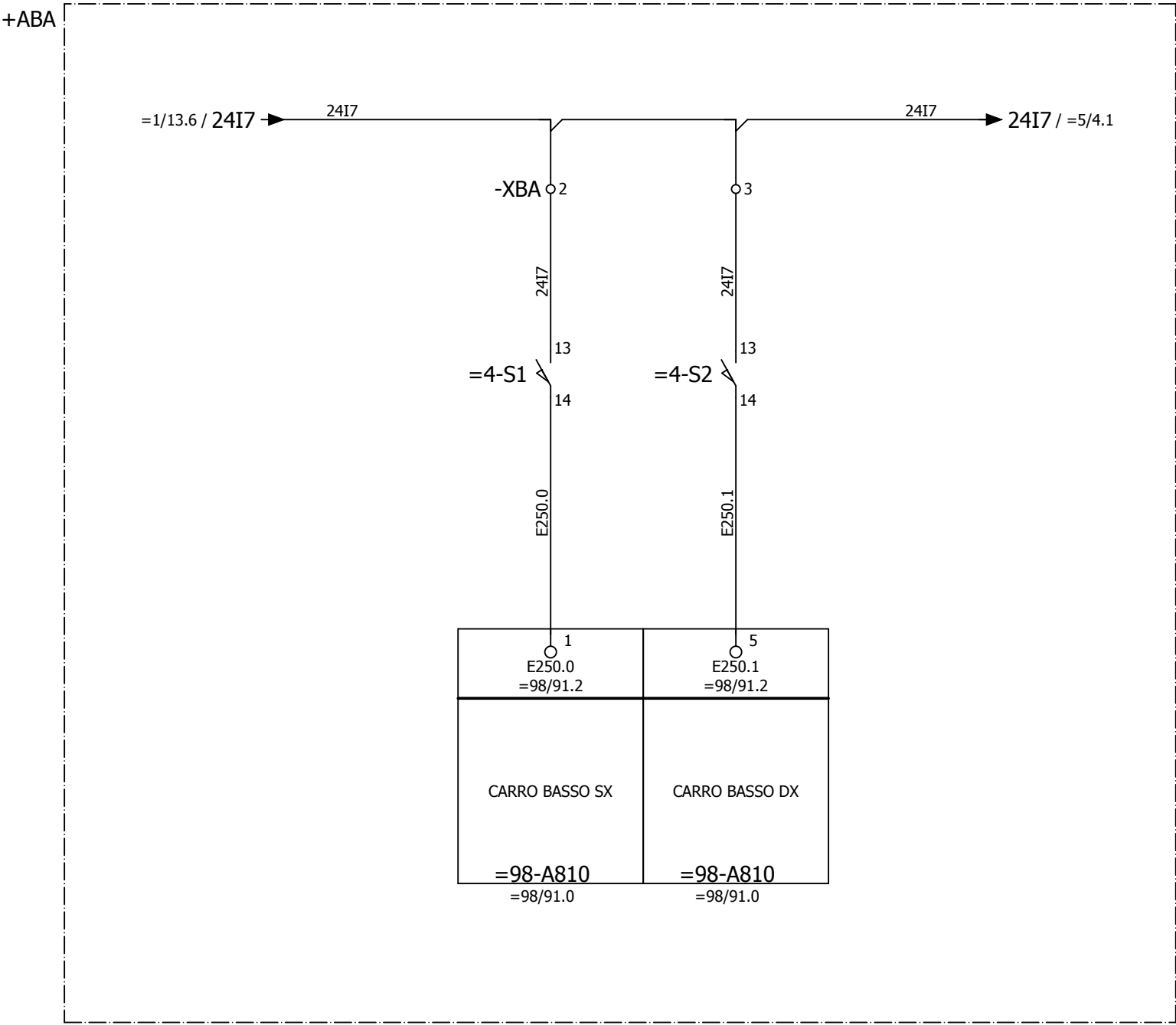
PREDISPOSIZIONE

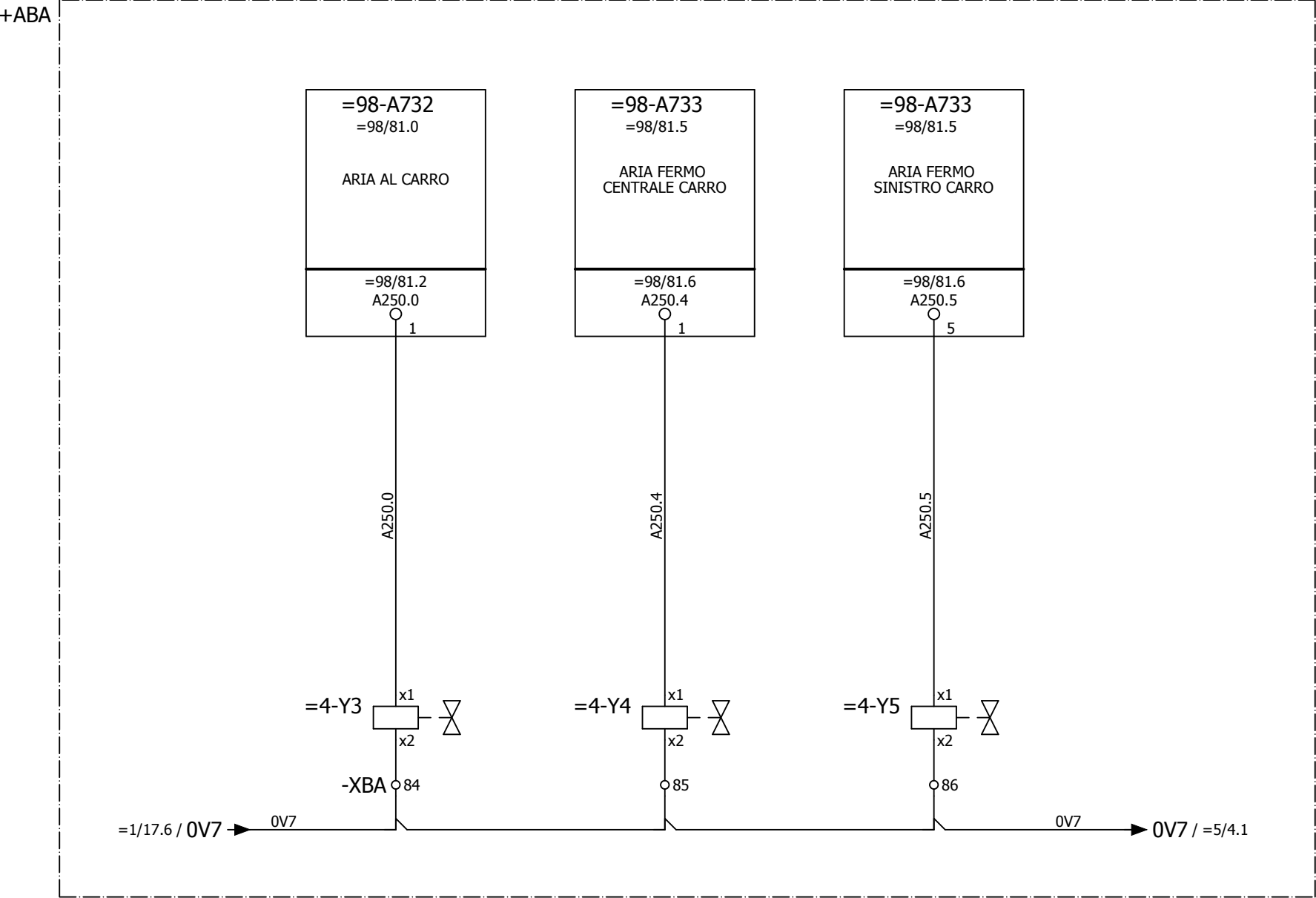


PREDISPOSIZIONE



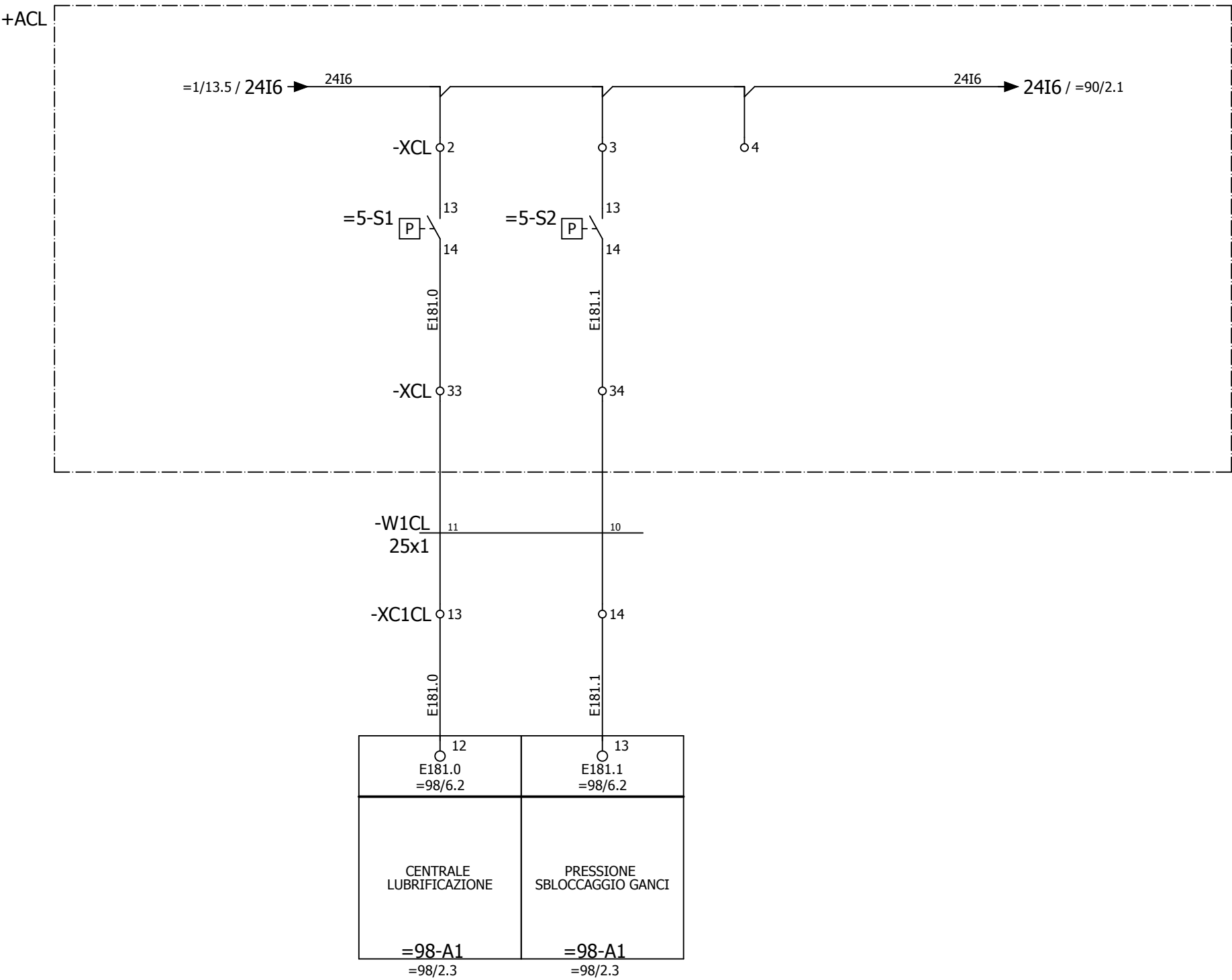
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			Elab.								
			Verificato								
Modifica	Data	Nome	Origine								



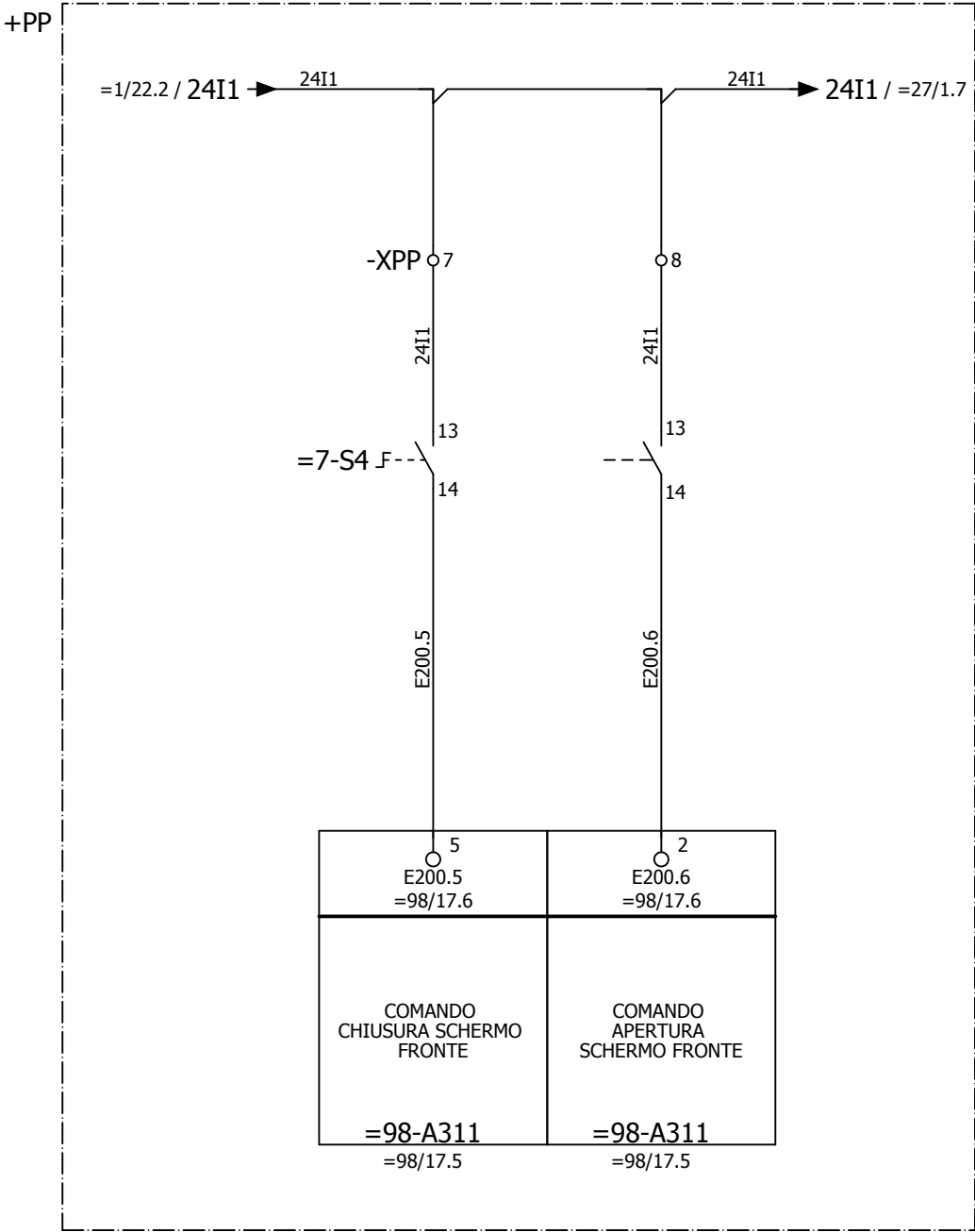
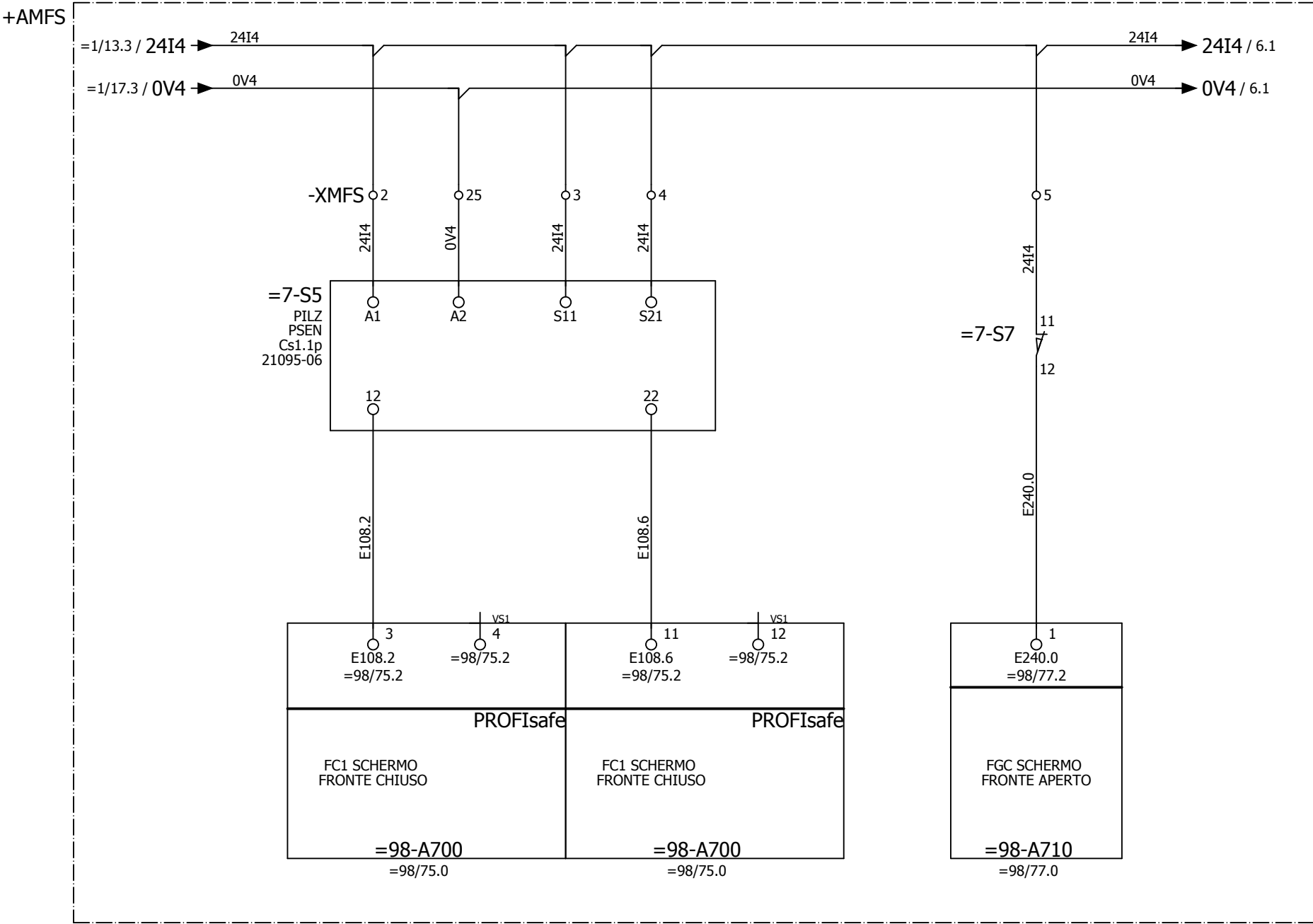


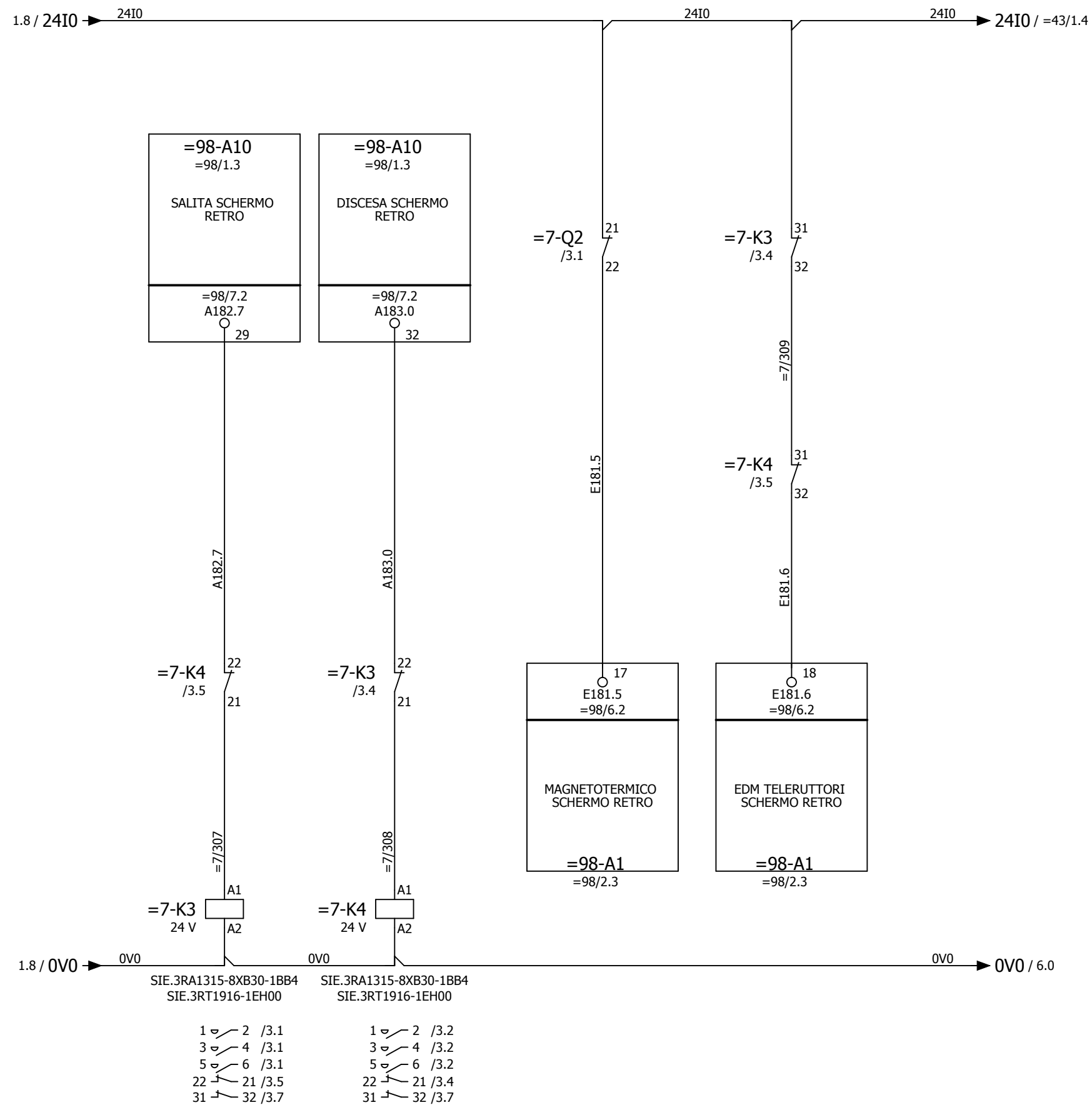
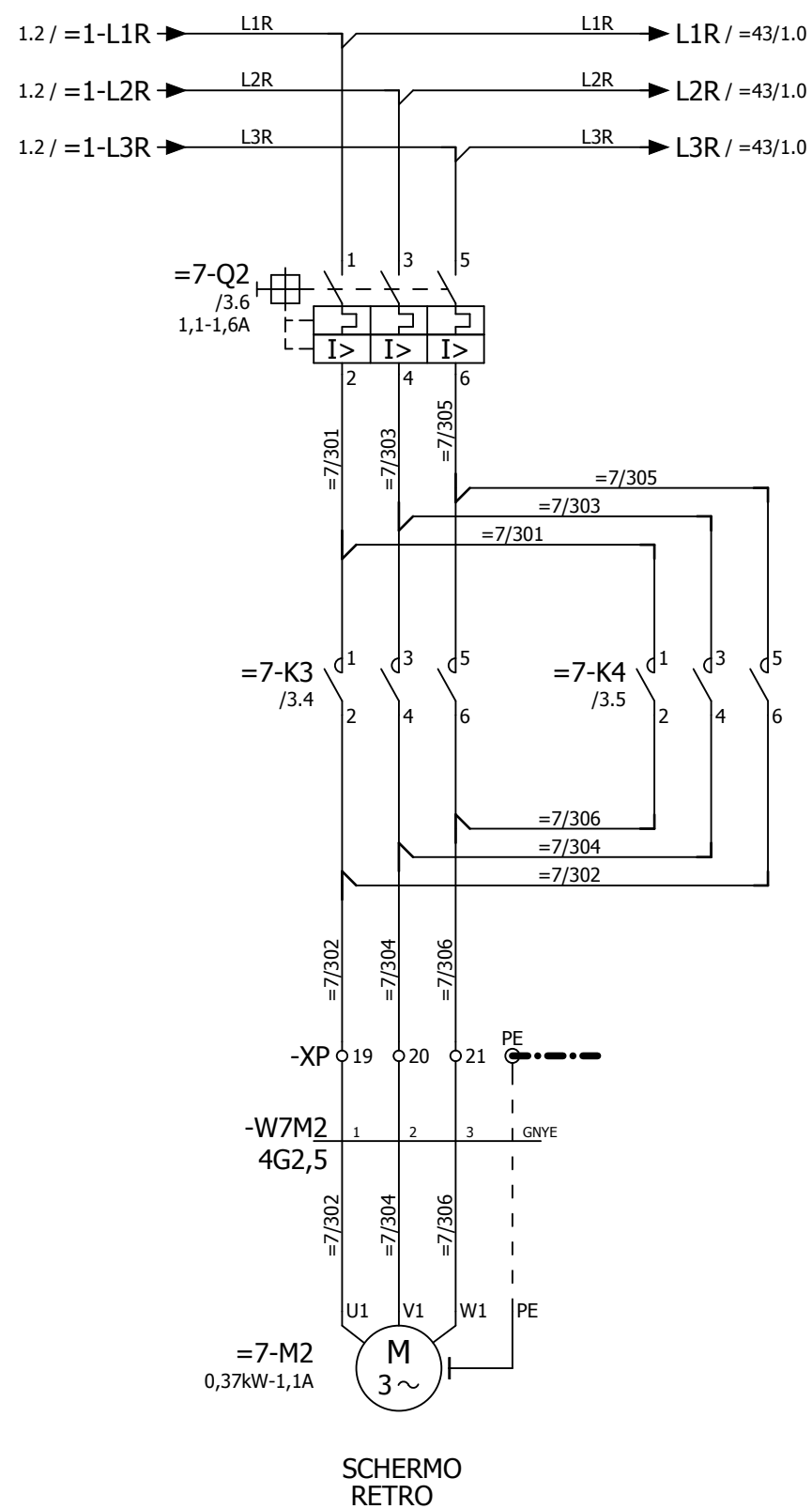


			Data	28/01/2014		Pressa S4-1600-5500-2470-LD	POMPA GANCI E TRAMOGGE	Gruppo Proma		Gruppo 5	Foglio 1
			Elab.								
			Verificato								
Modifica	Data	Nome	Origine						01/2014		

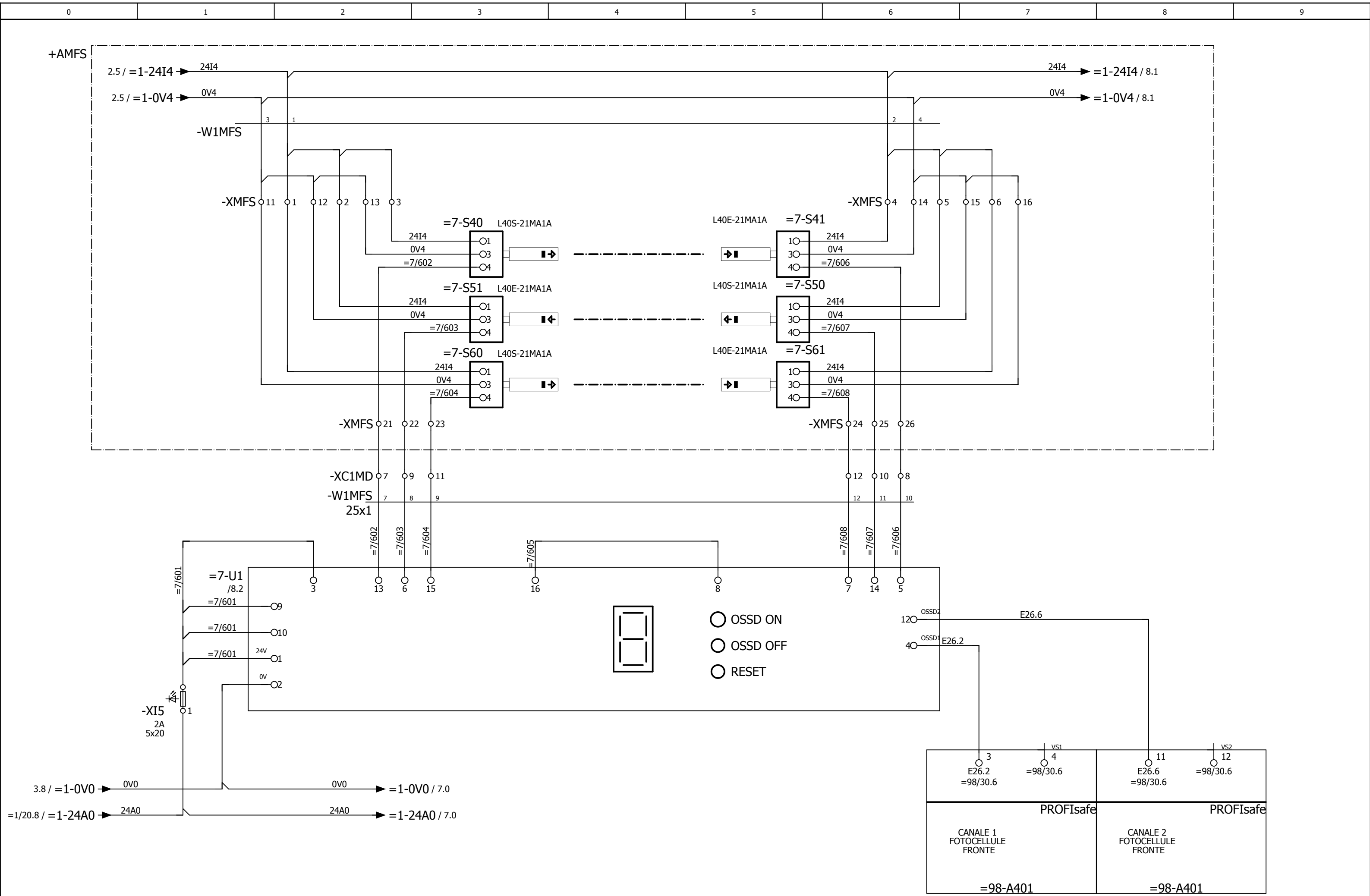


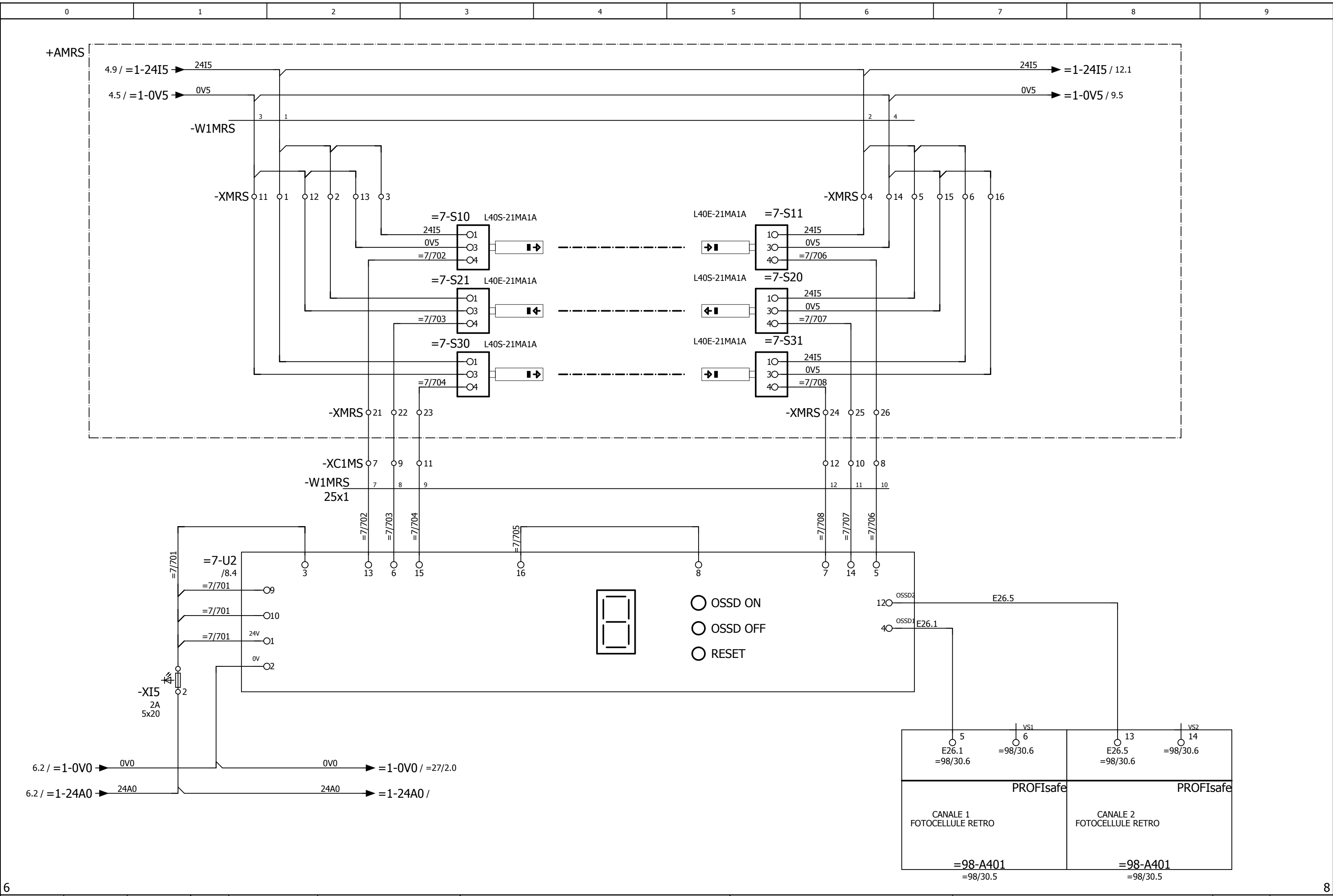


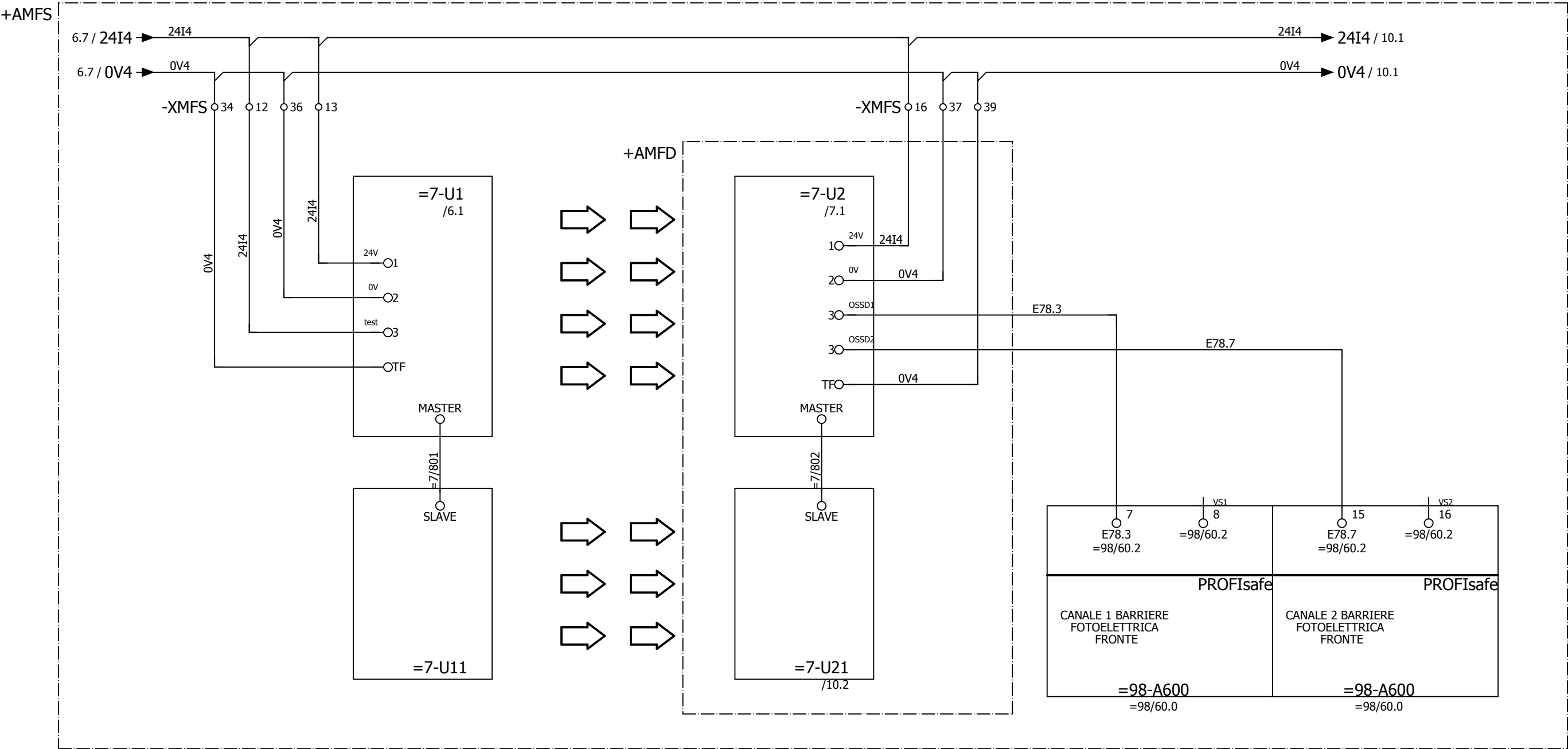




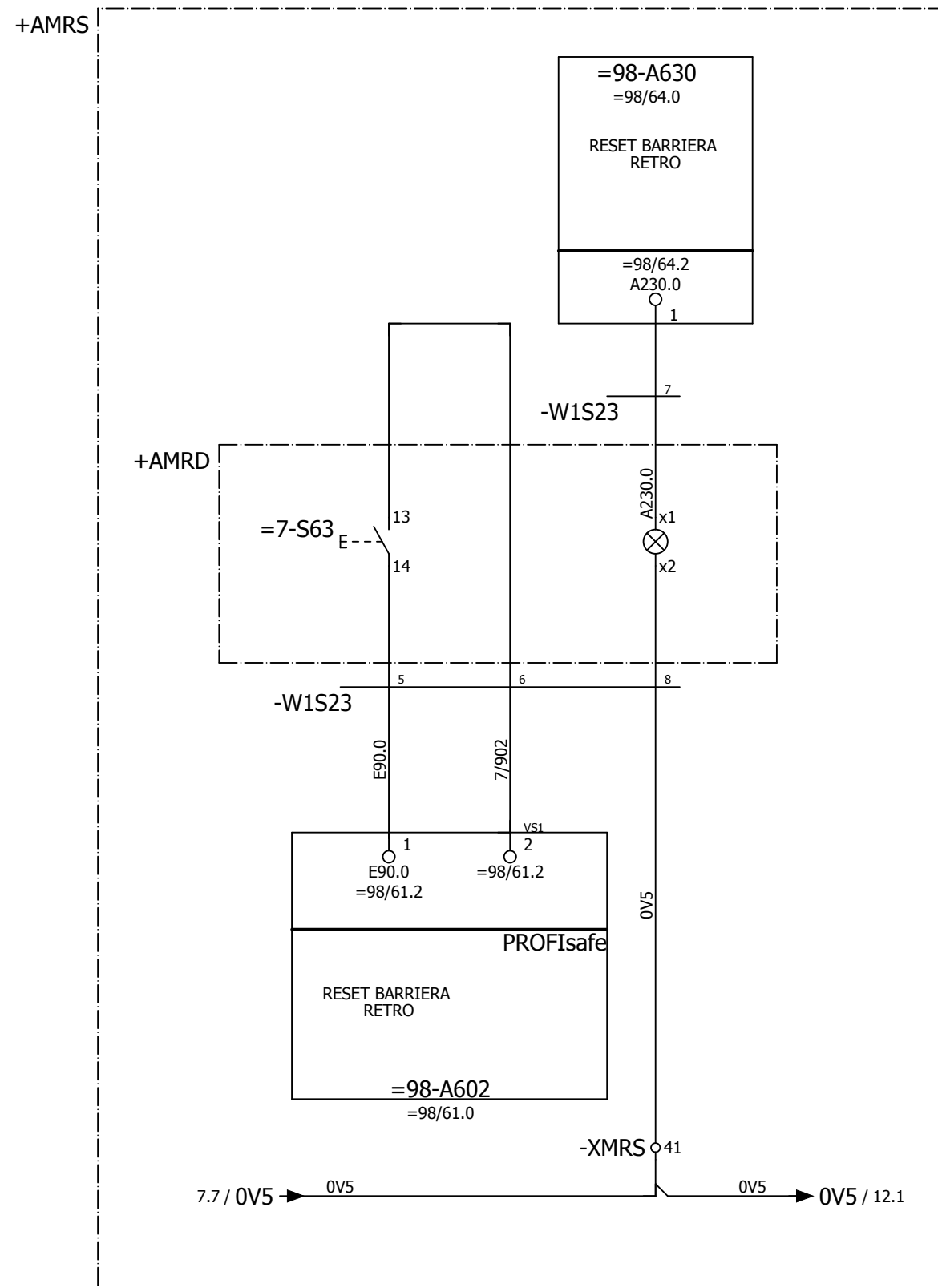
			Data	28/01/2014	Pressa S4-1600-5500-2470-LD	SCHERMO RETRO	Gruppo Proma		Gruppo 7	Foglio 3
			Elab.							
			Verificato							
Modifica	Data	Nome	Origine					01/2014		

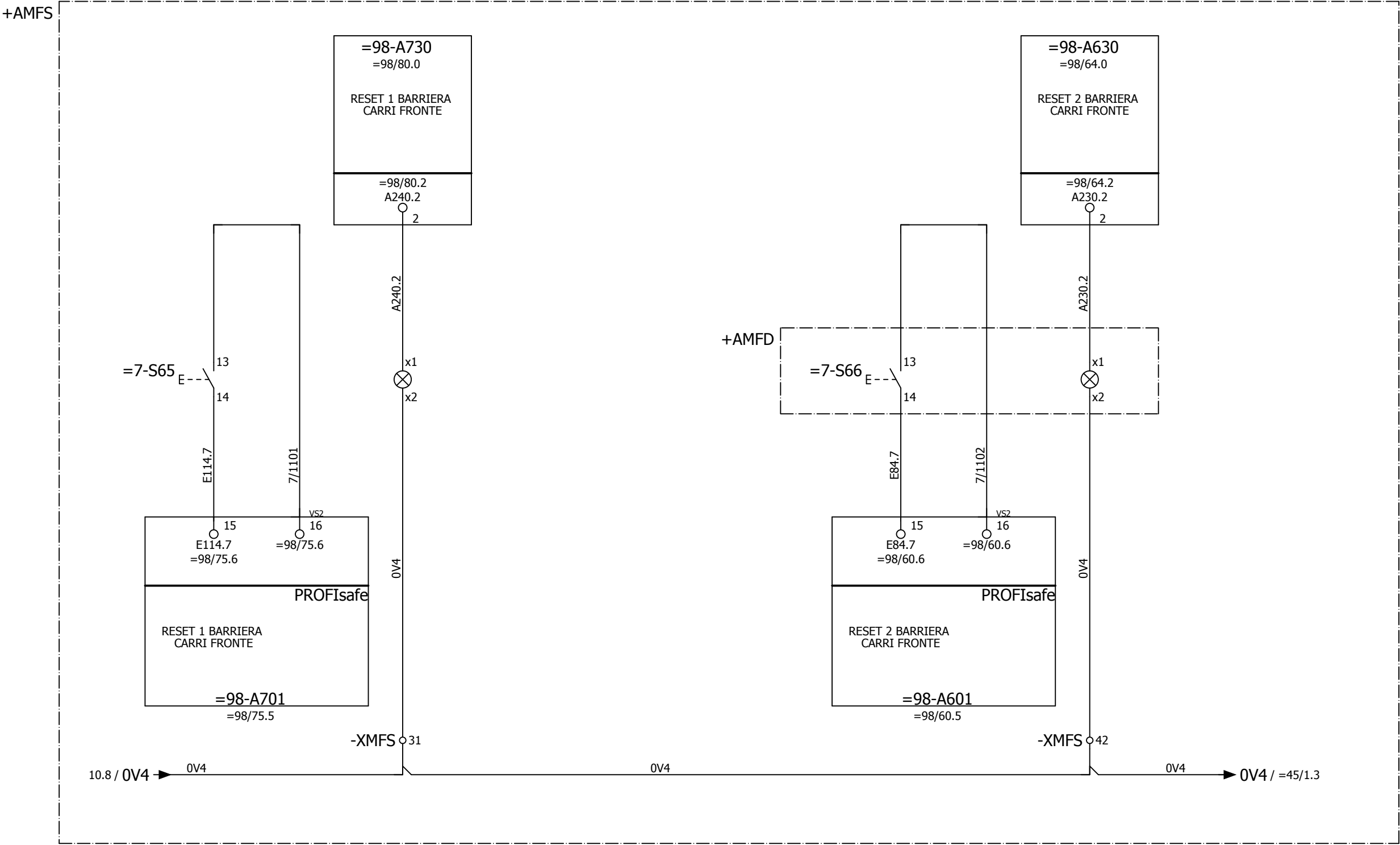






PREDISPOSIZIONE





PREDISPOSIZIONE

			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

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Pressa S4-1600-5500-2470-LD

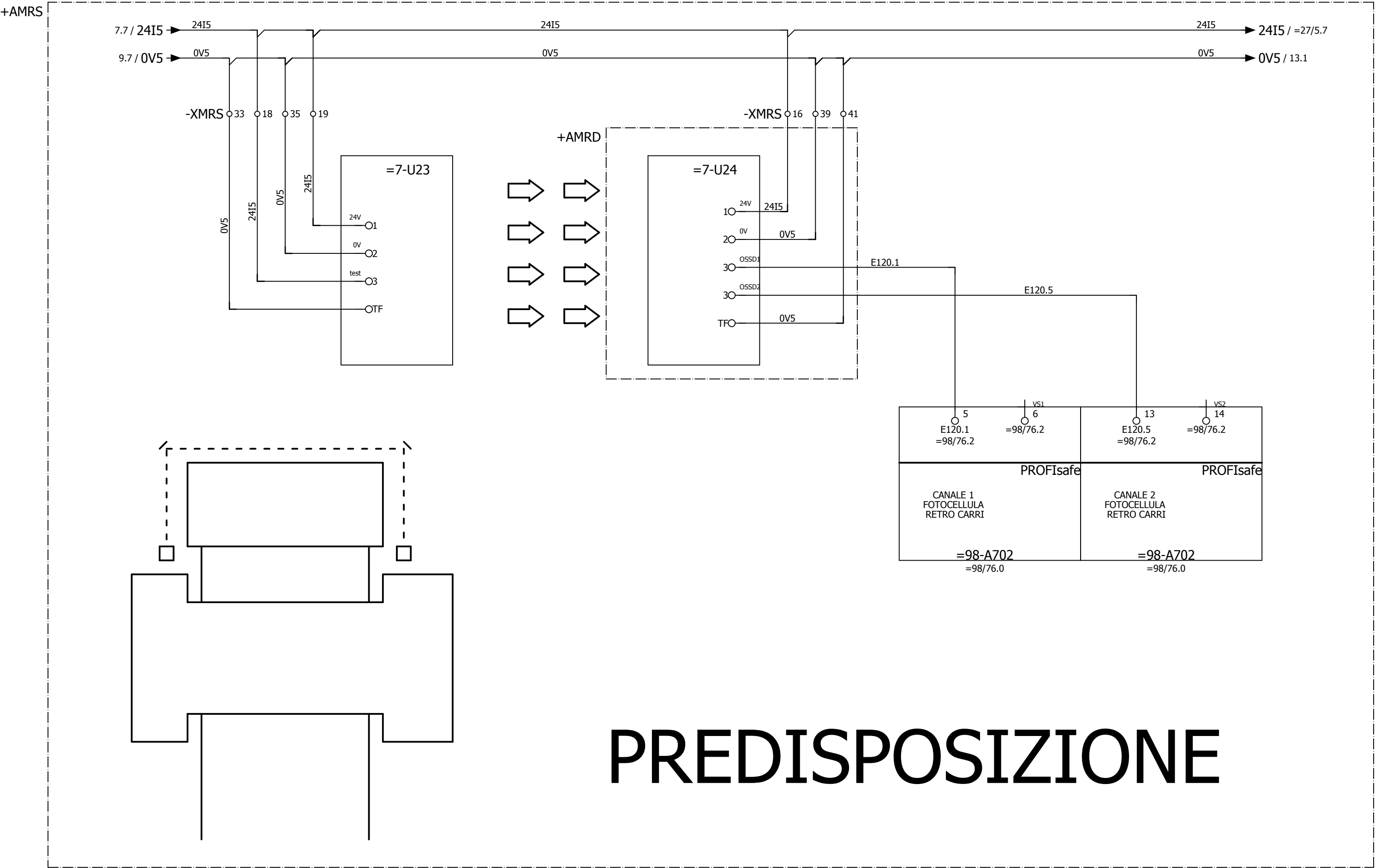
RESET FOTOCELLULE
CARRI FRONTE
PREDISPOSIZIONE

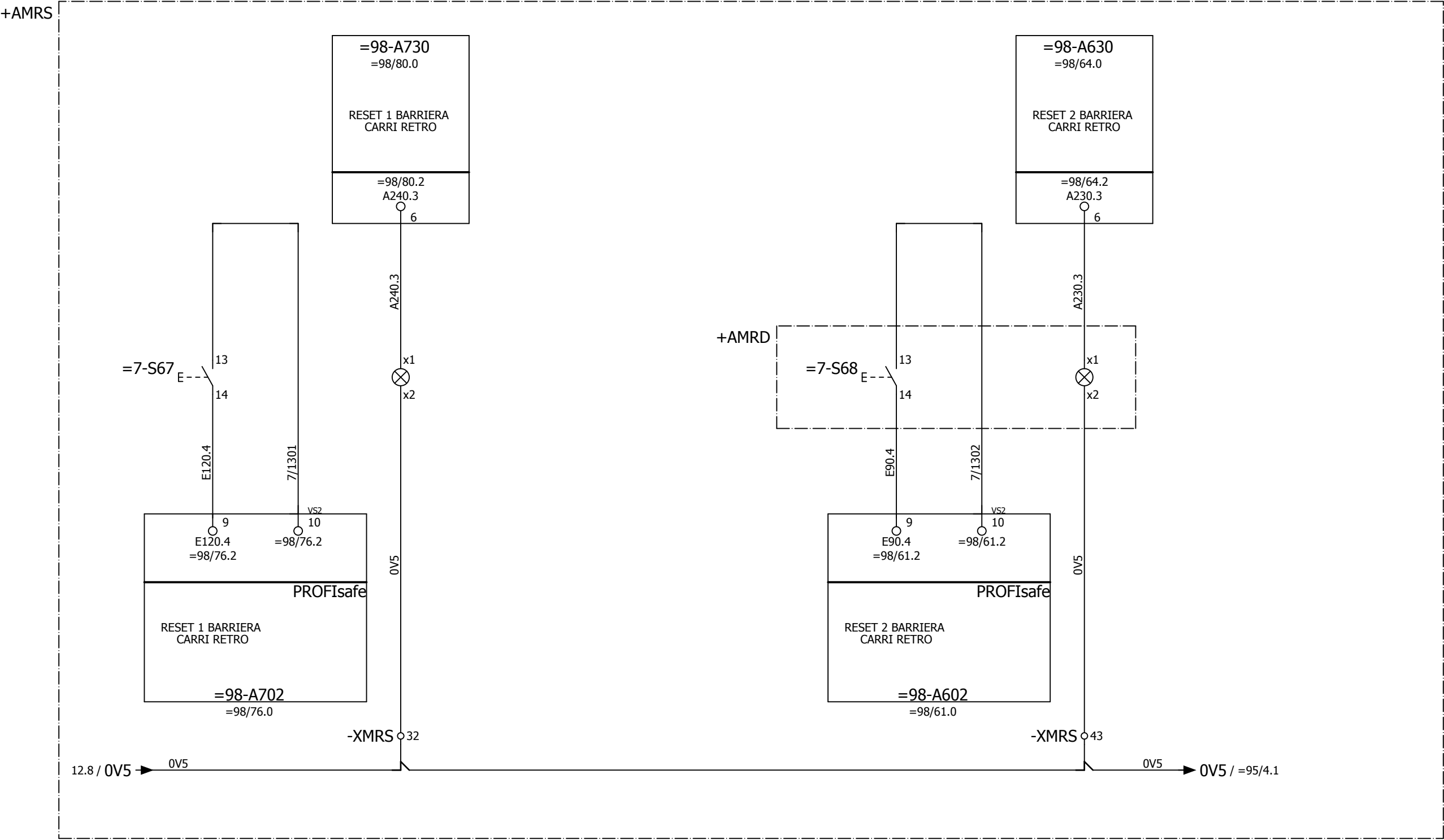
Gruppo Proma

01/2014

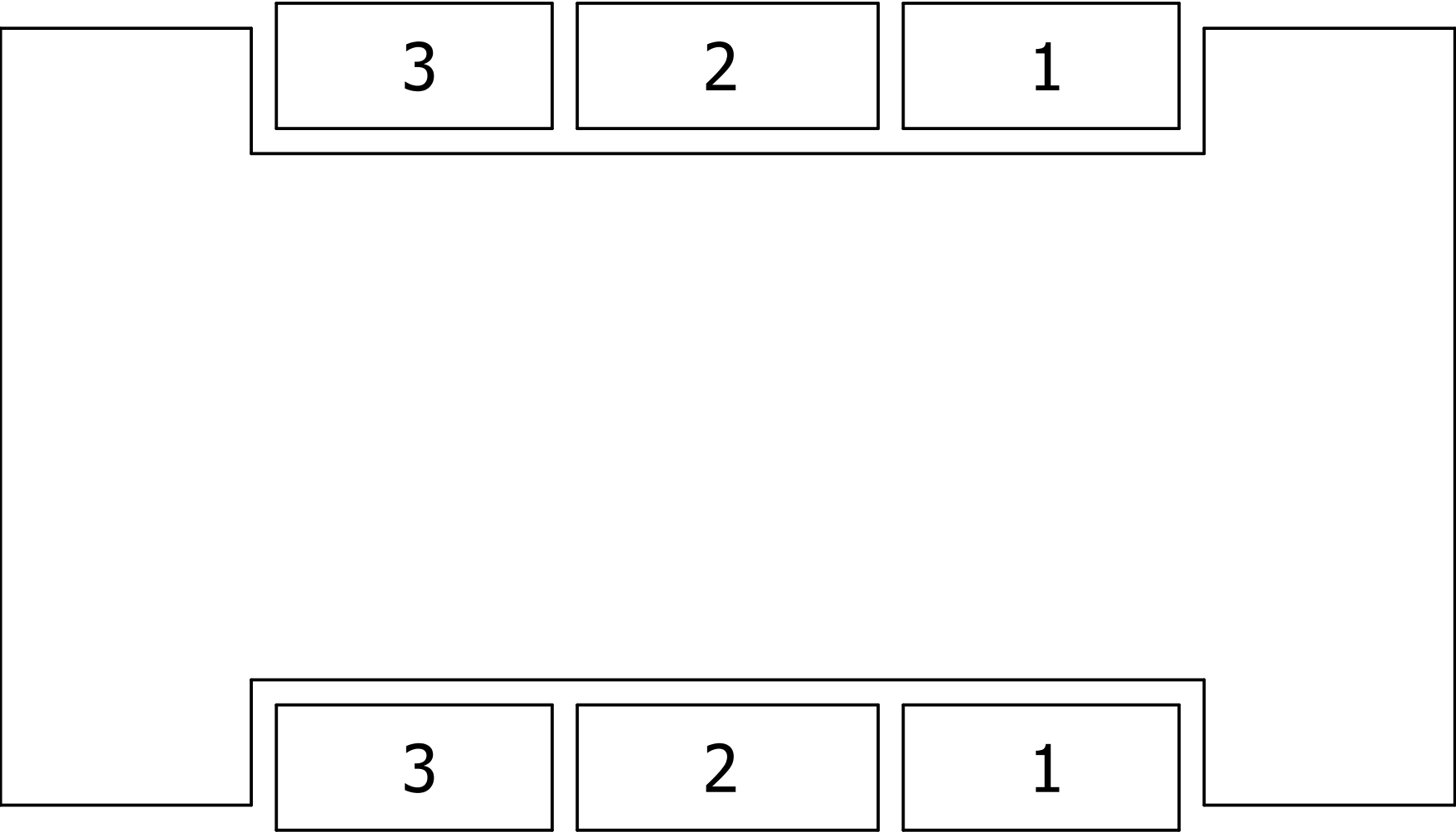
Gruppo
7

Foglio
11

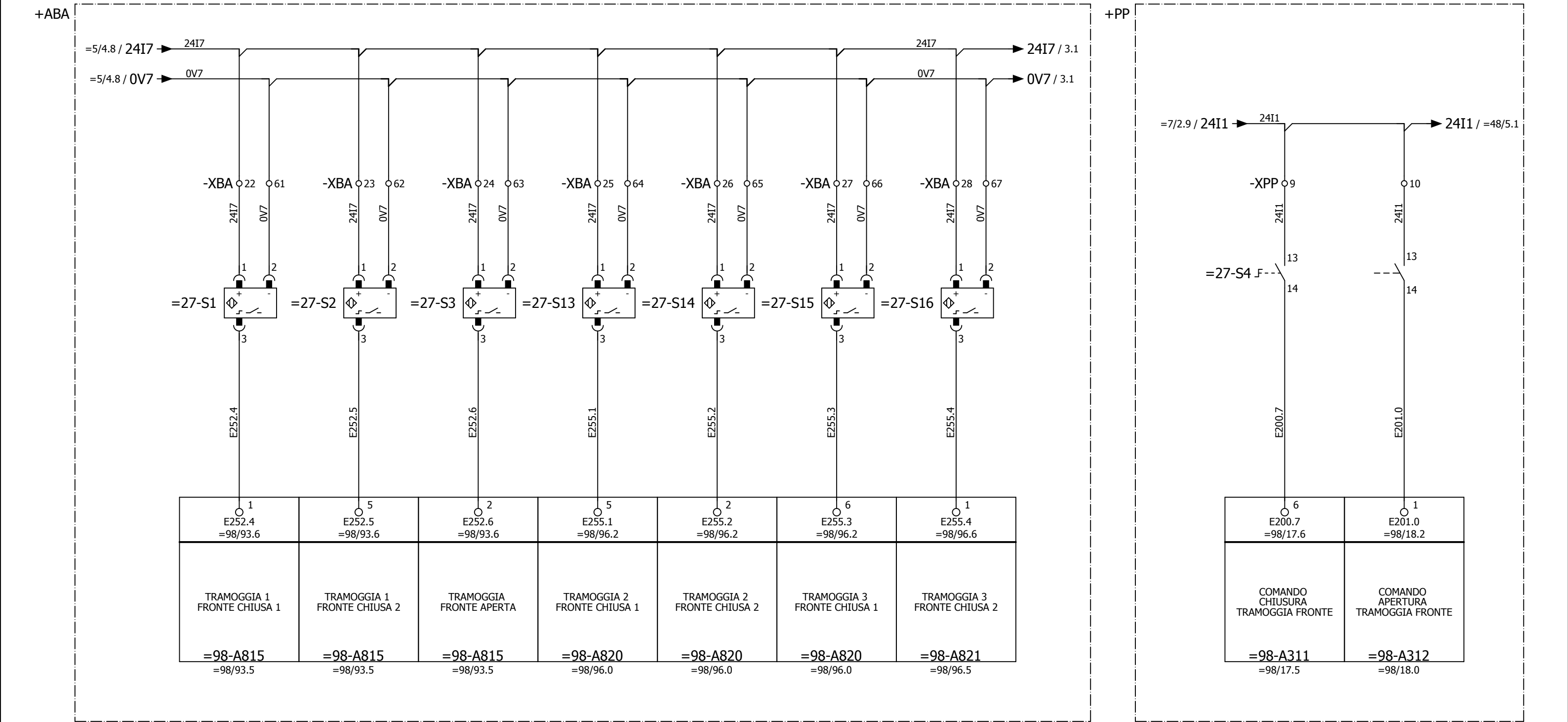




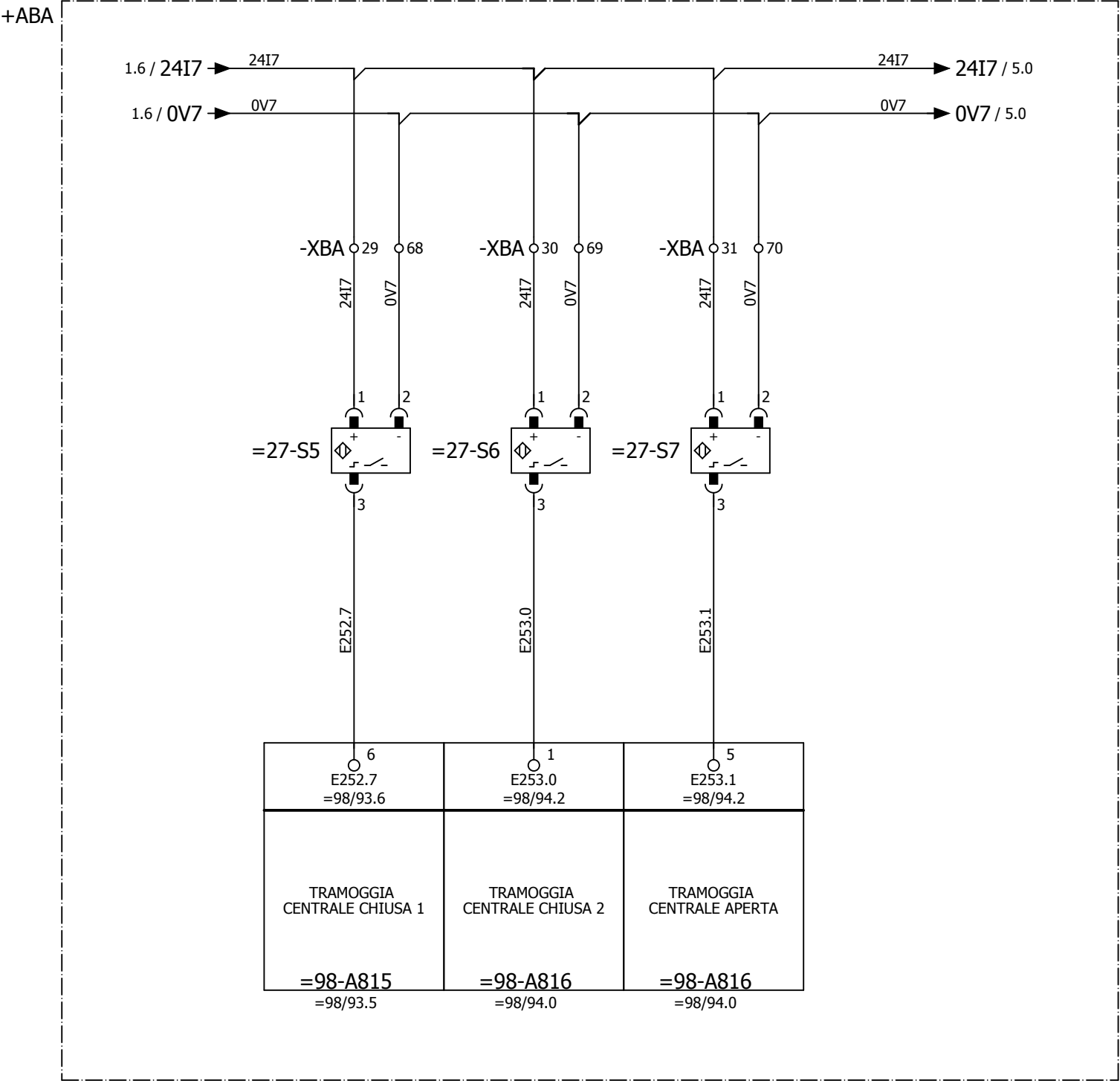
PREDISPOSIZIONE



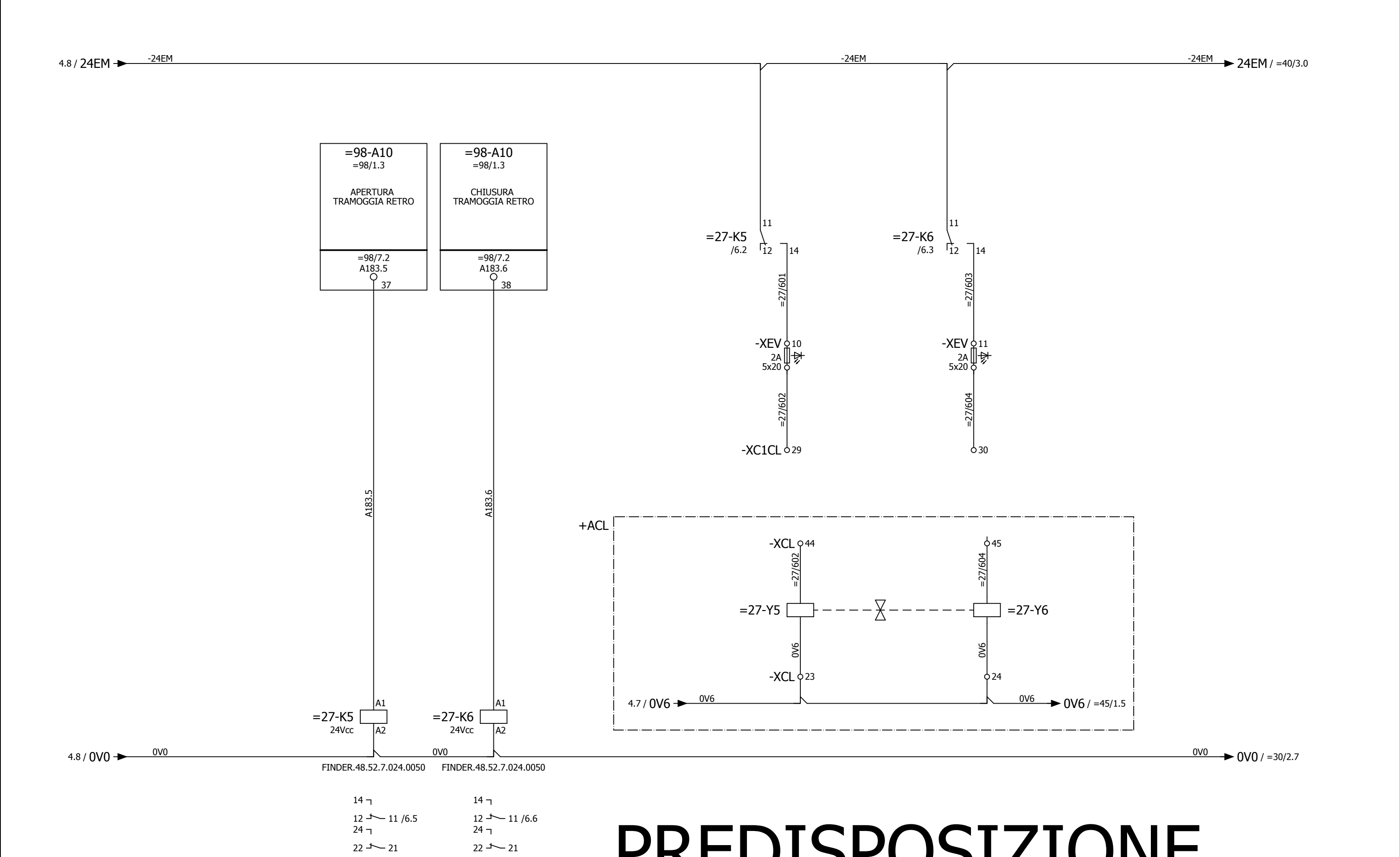
LAYOUT TRAMOGGE



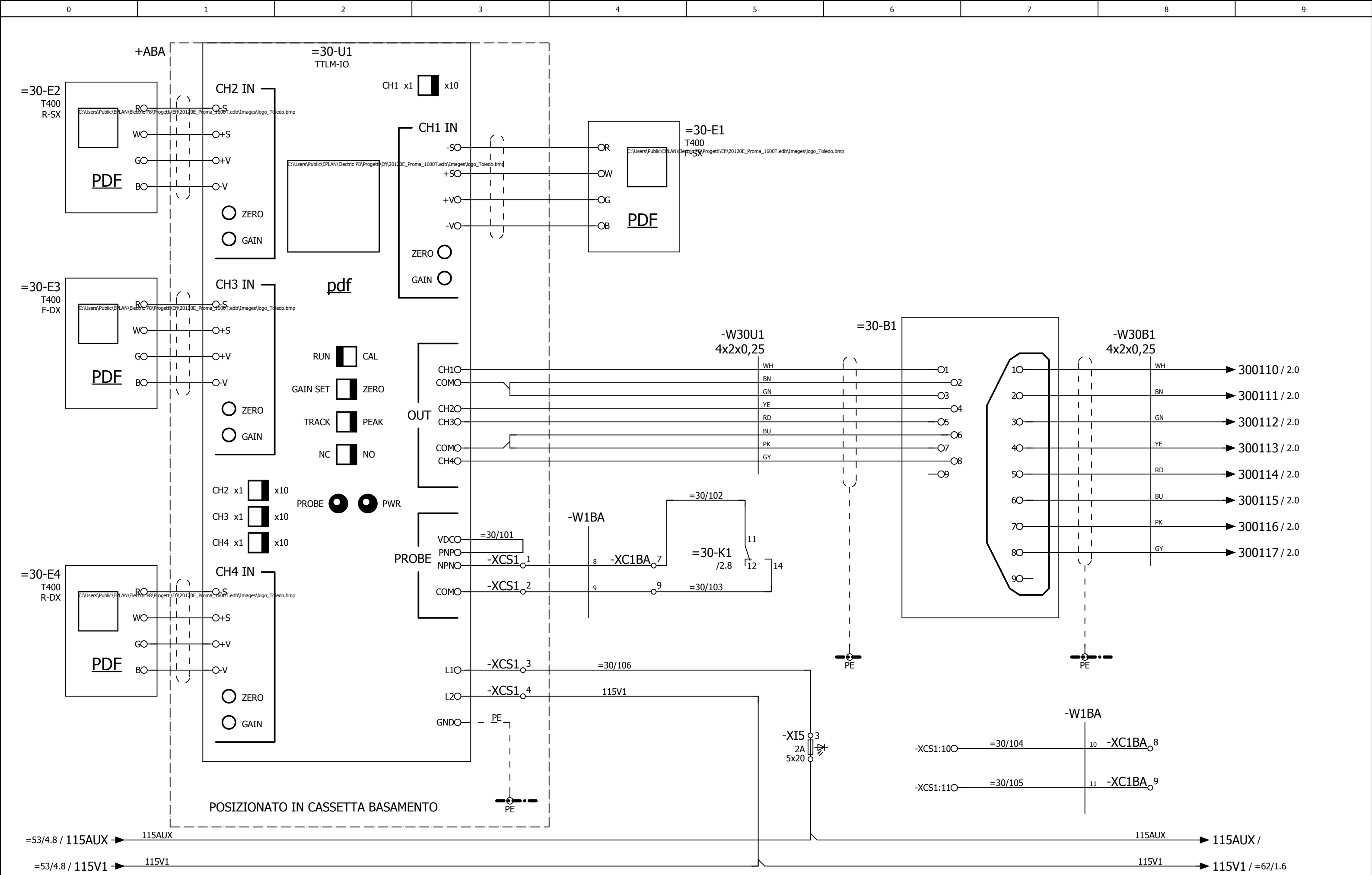
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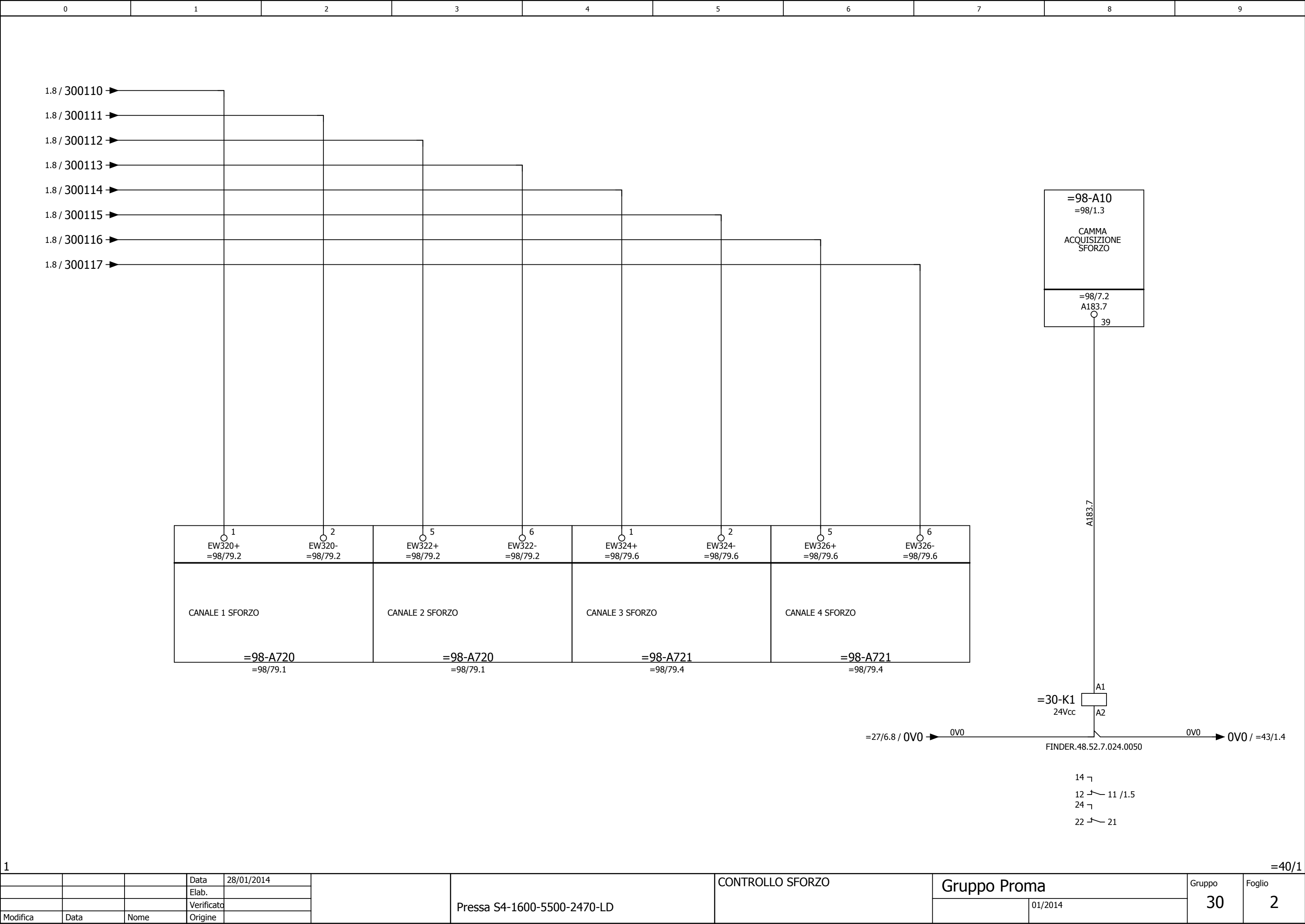


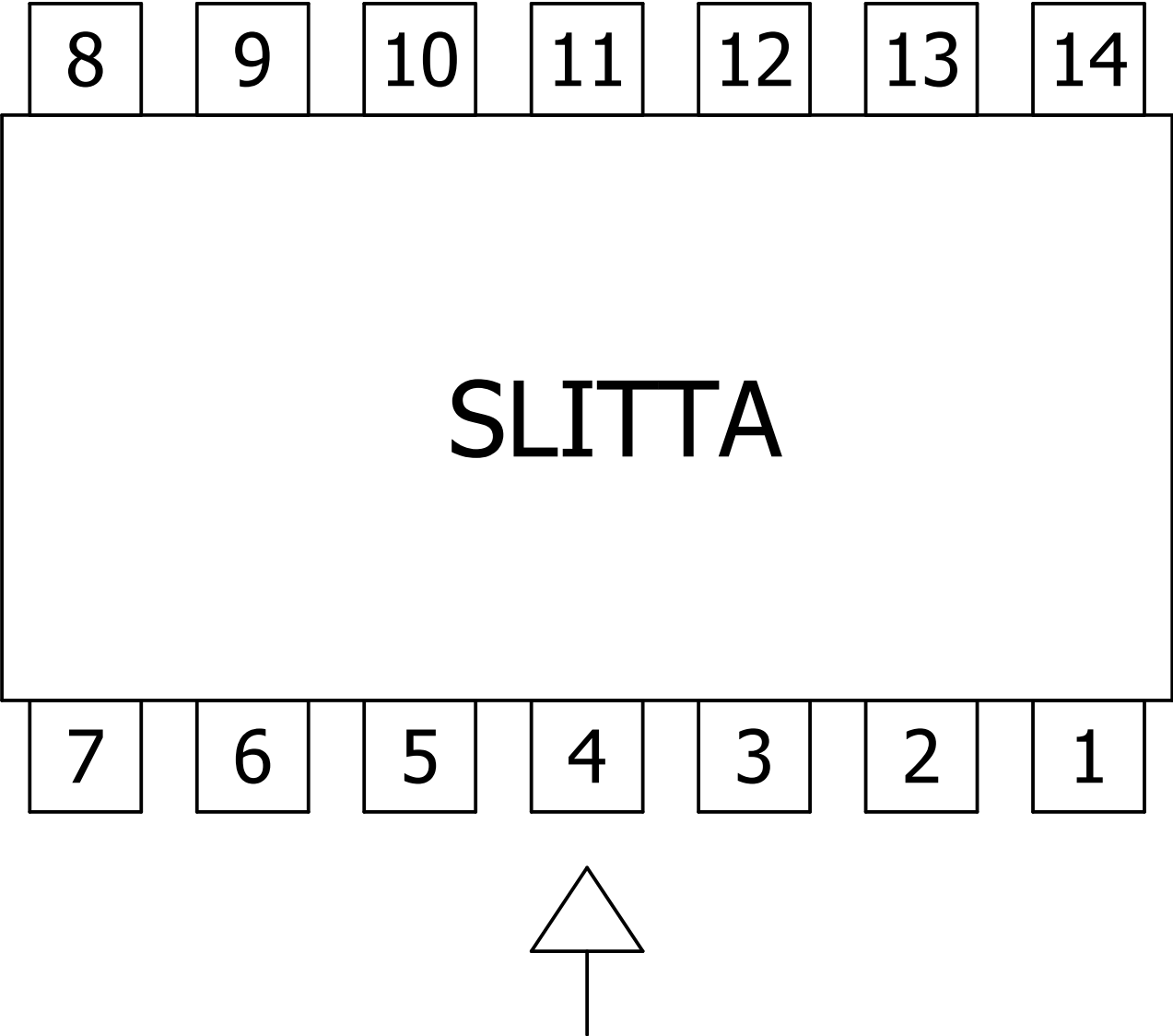
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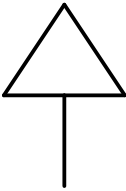
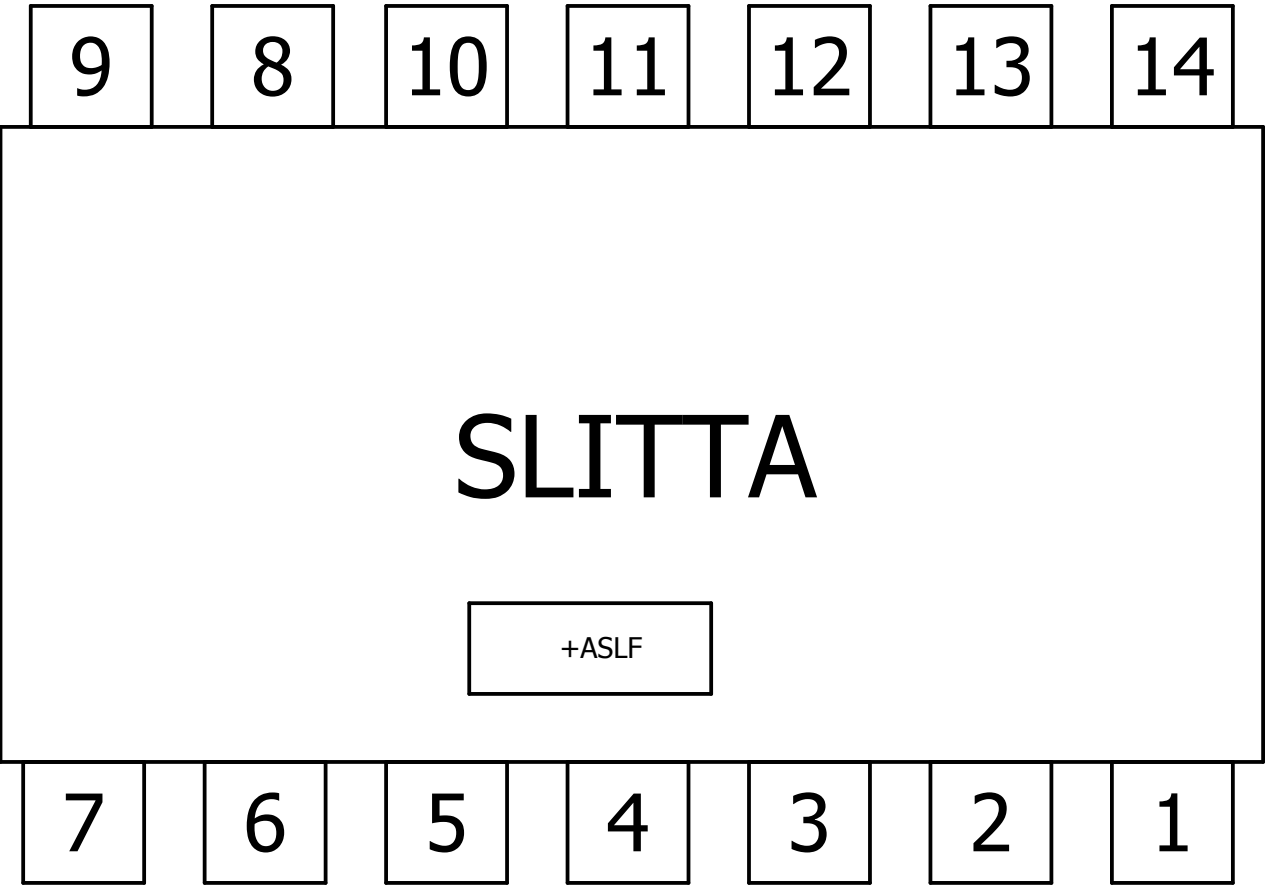
PREDISPOSIZIONE



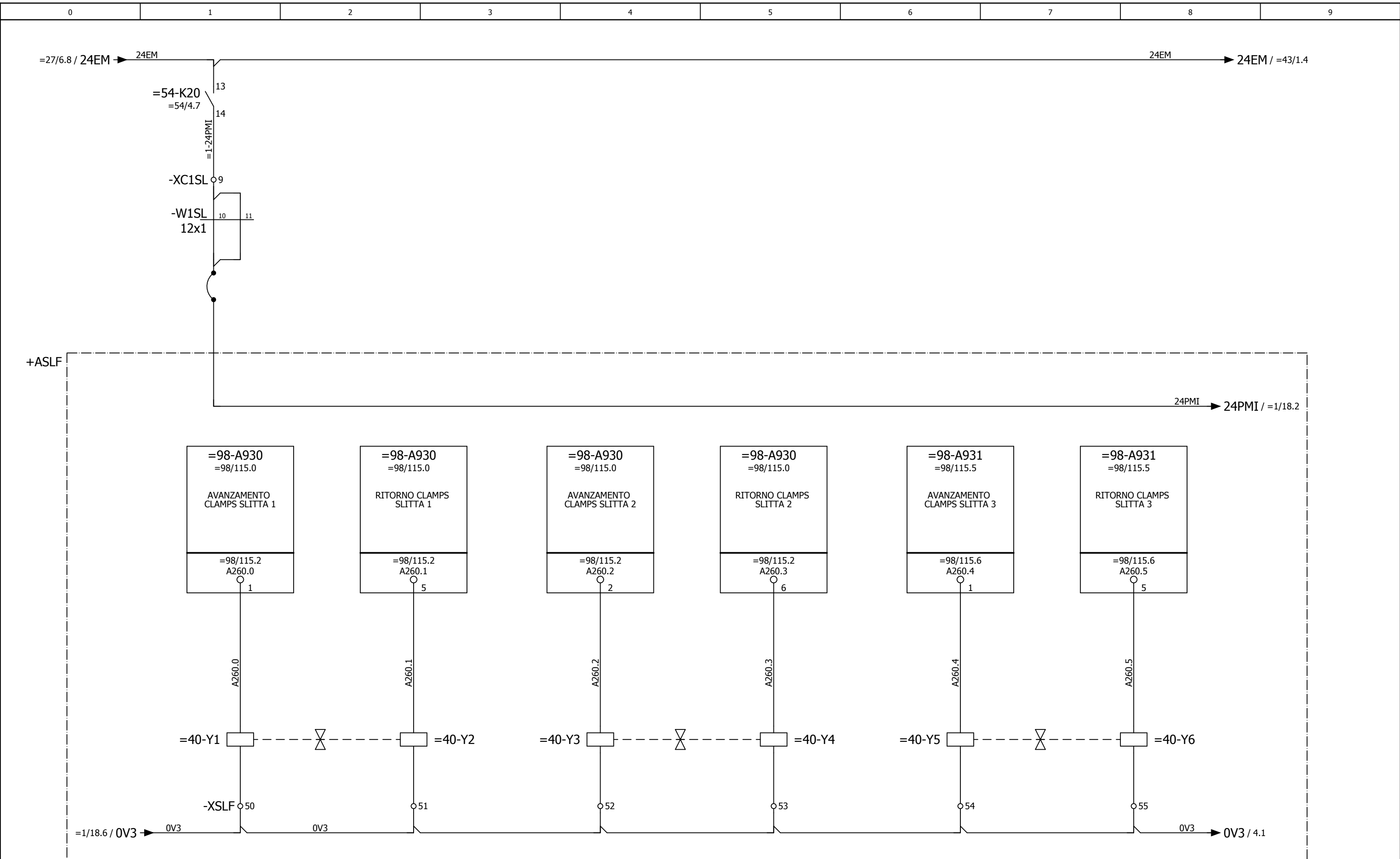




FRONTE

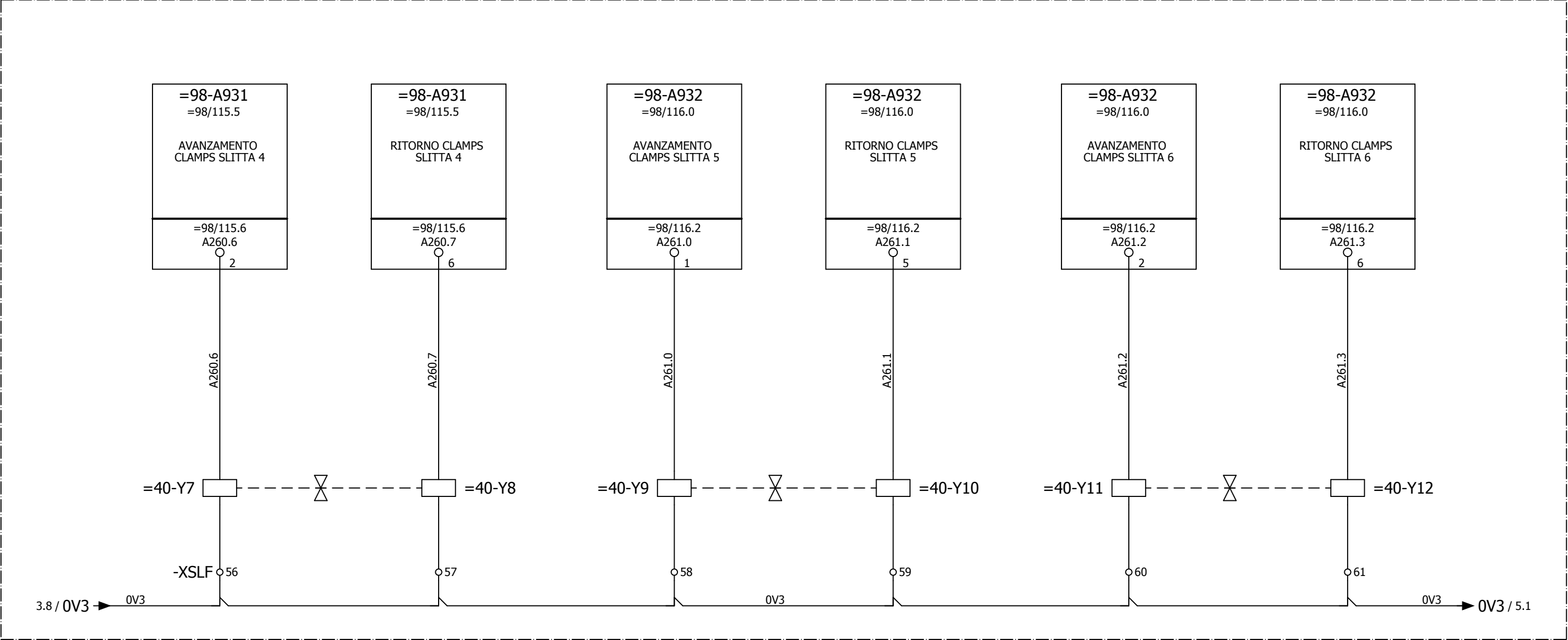


FRONTE



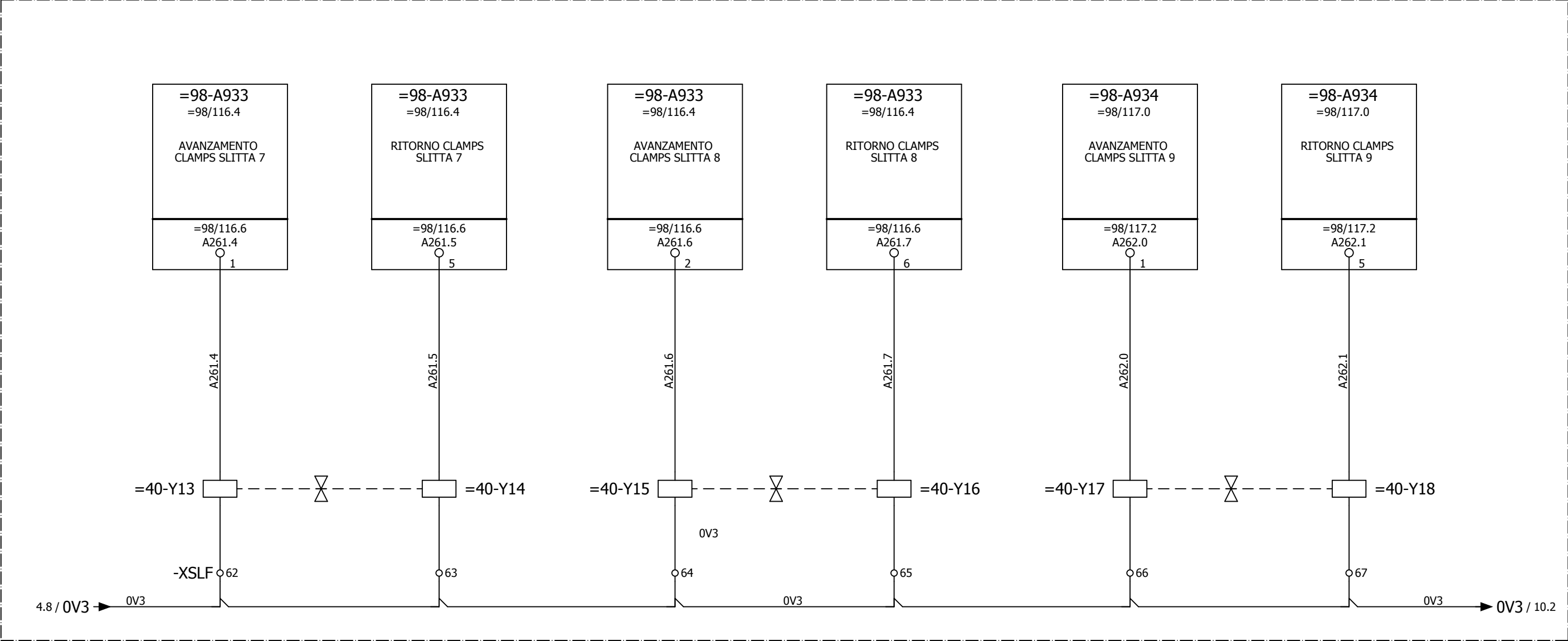
PREDISPOSIZIONE

+ASLF

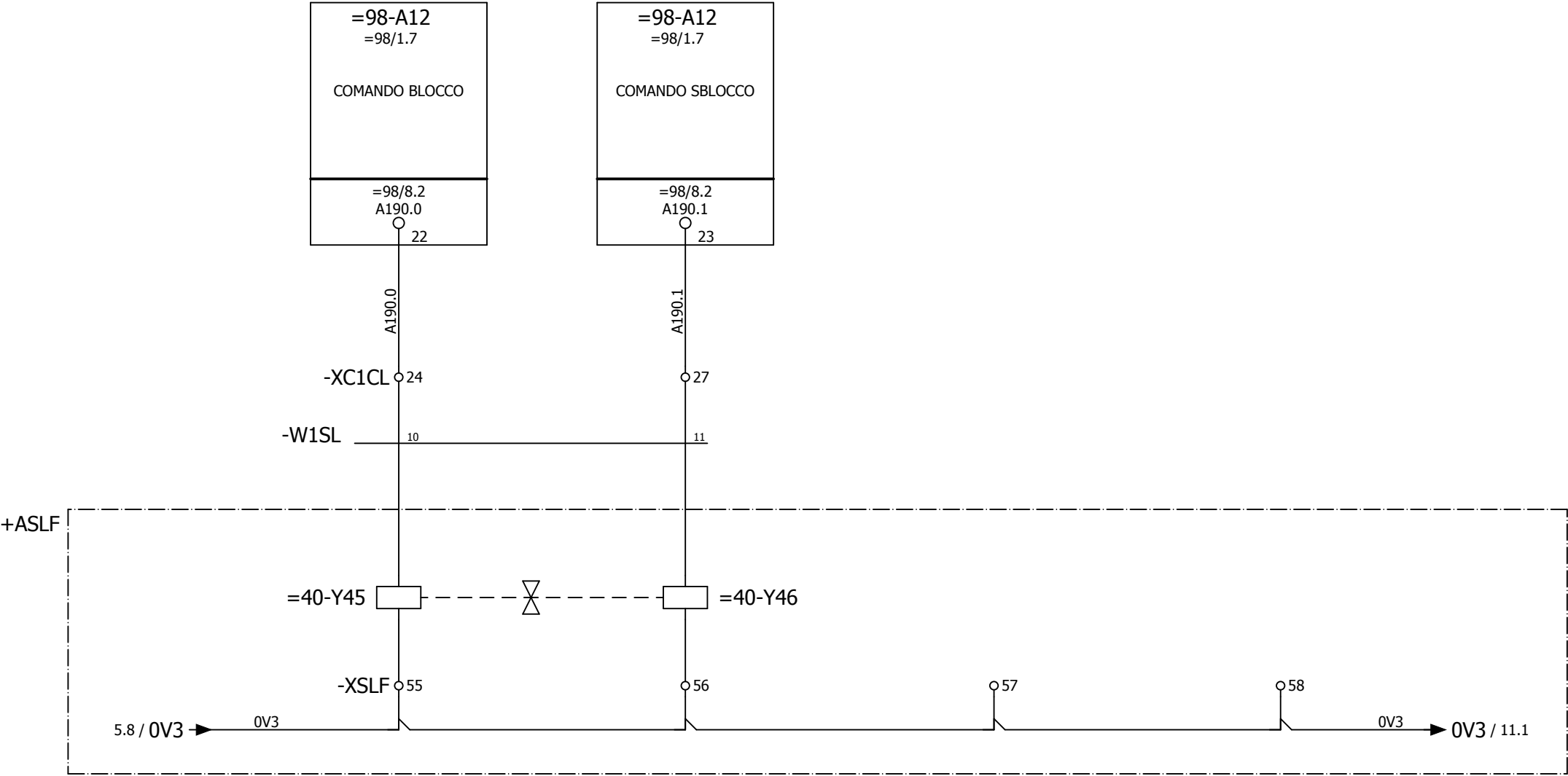


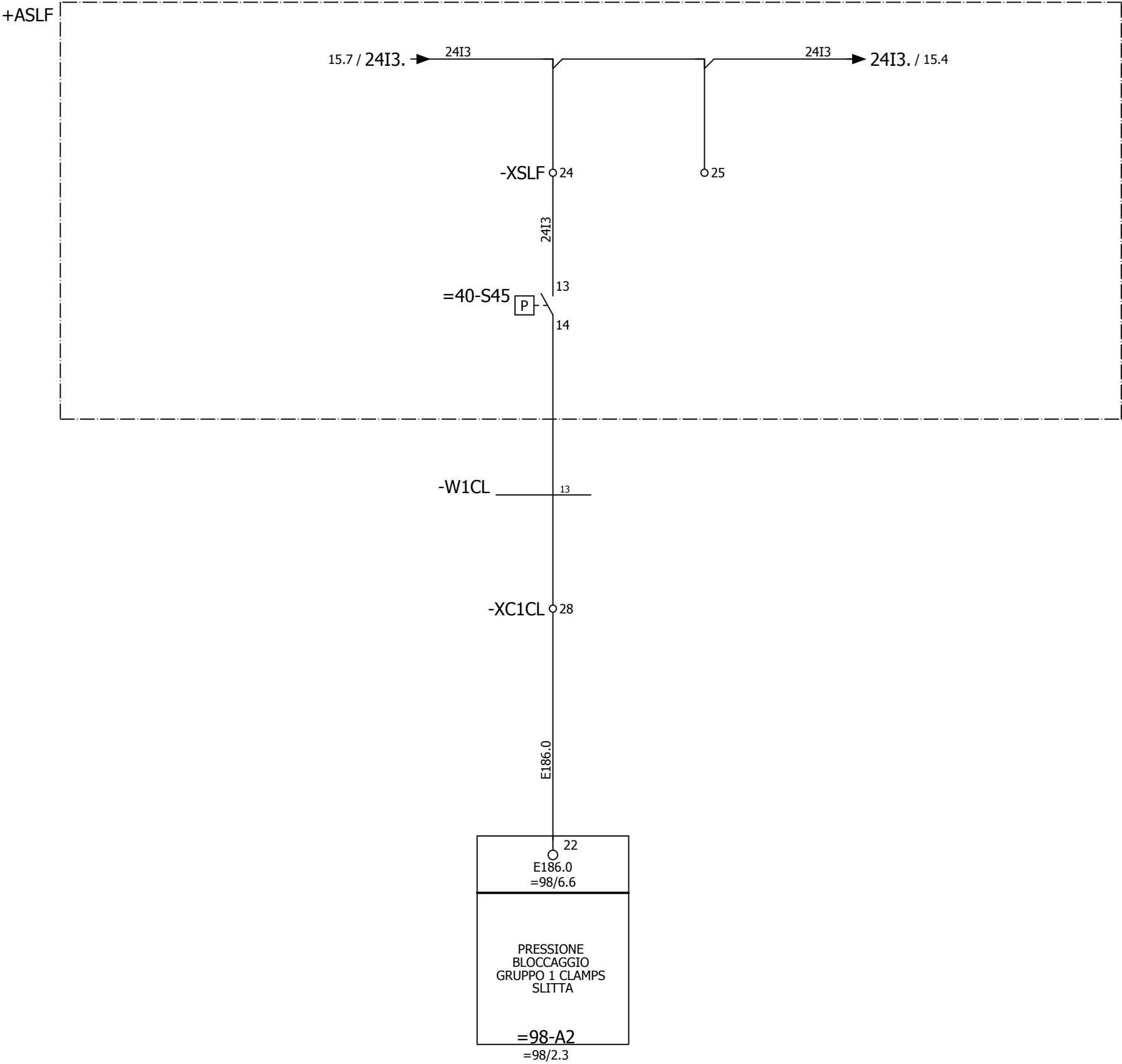
PREDISPOSIZIONE

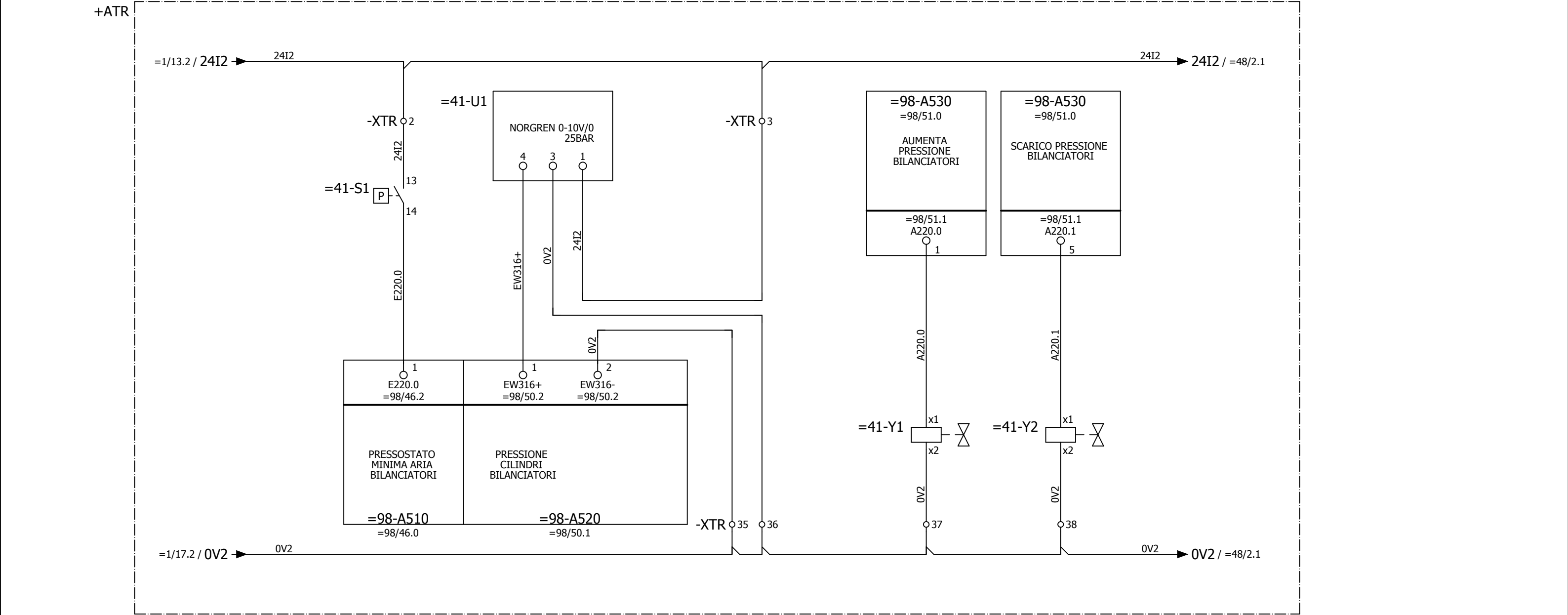
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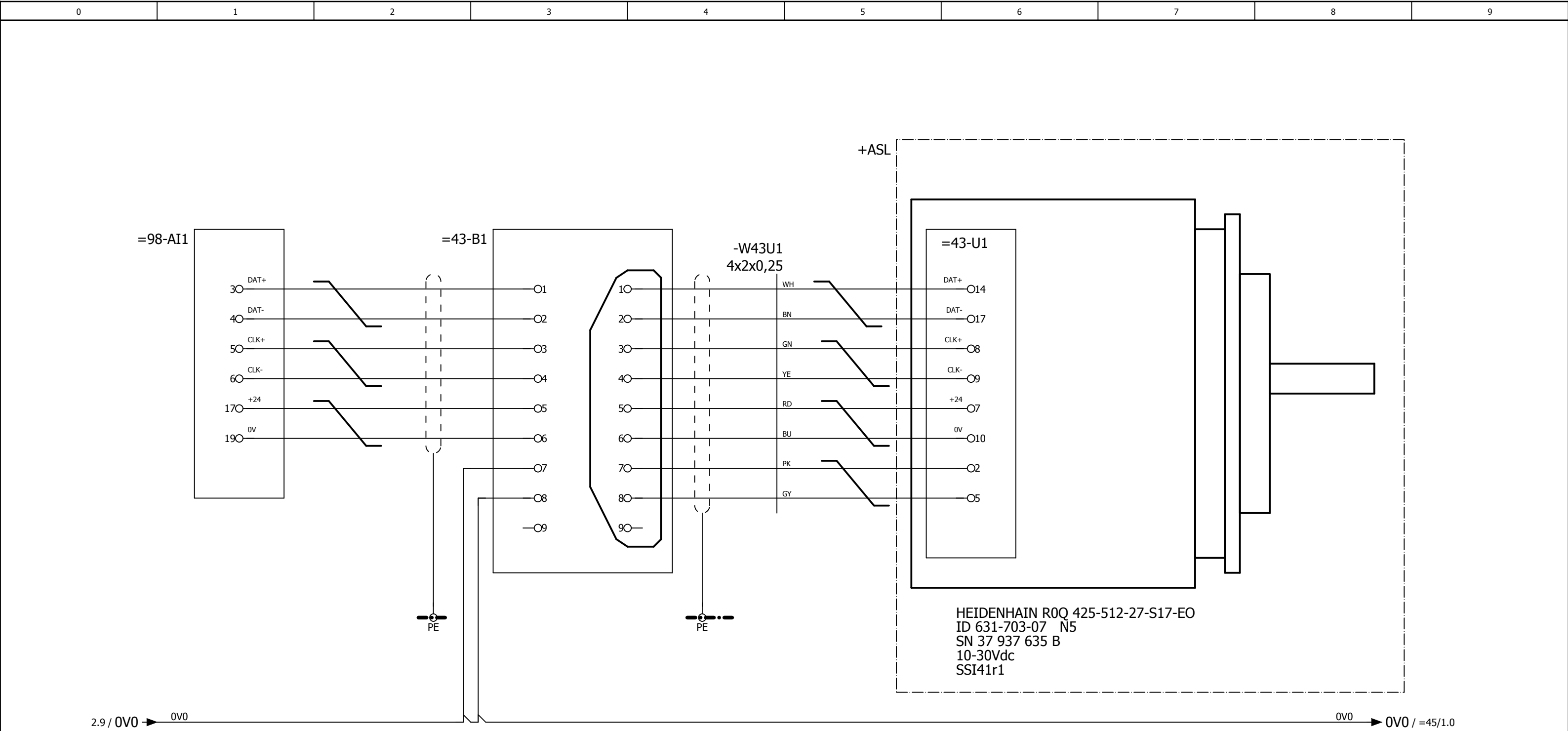


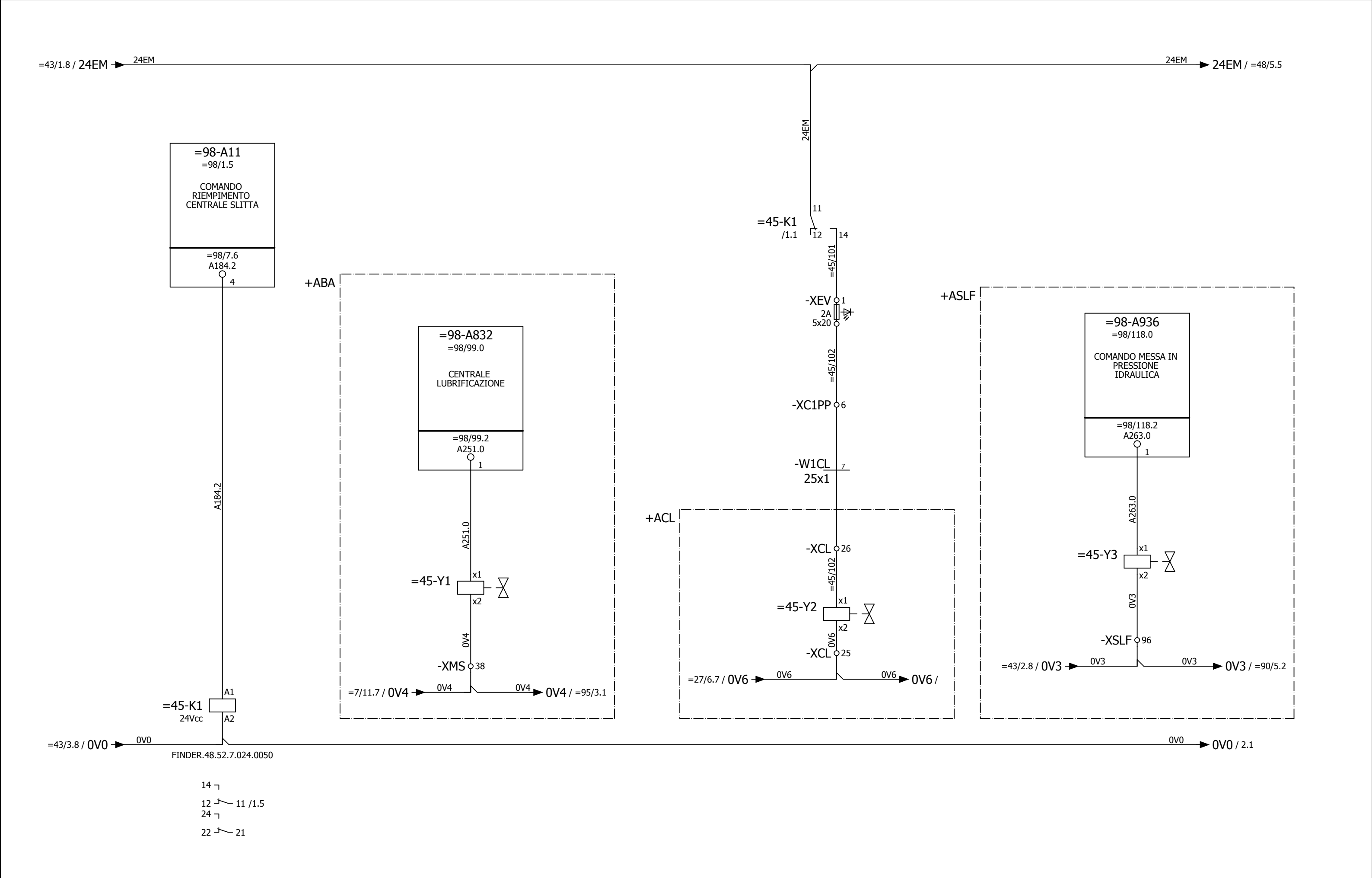
PREDISPOSIZIONE

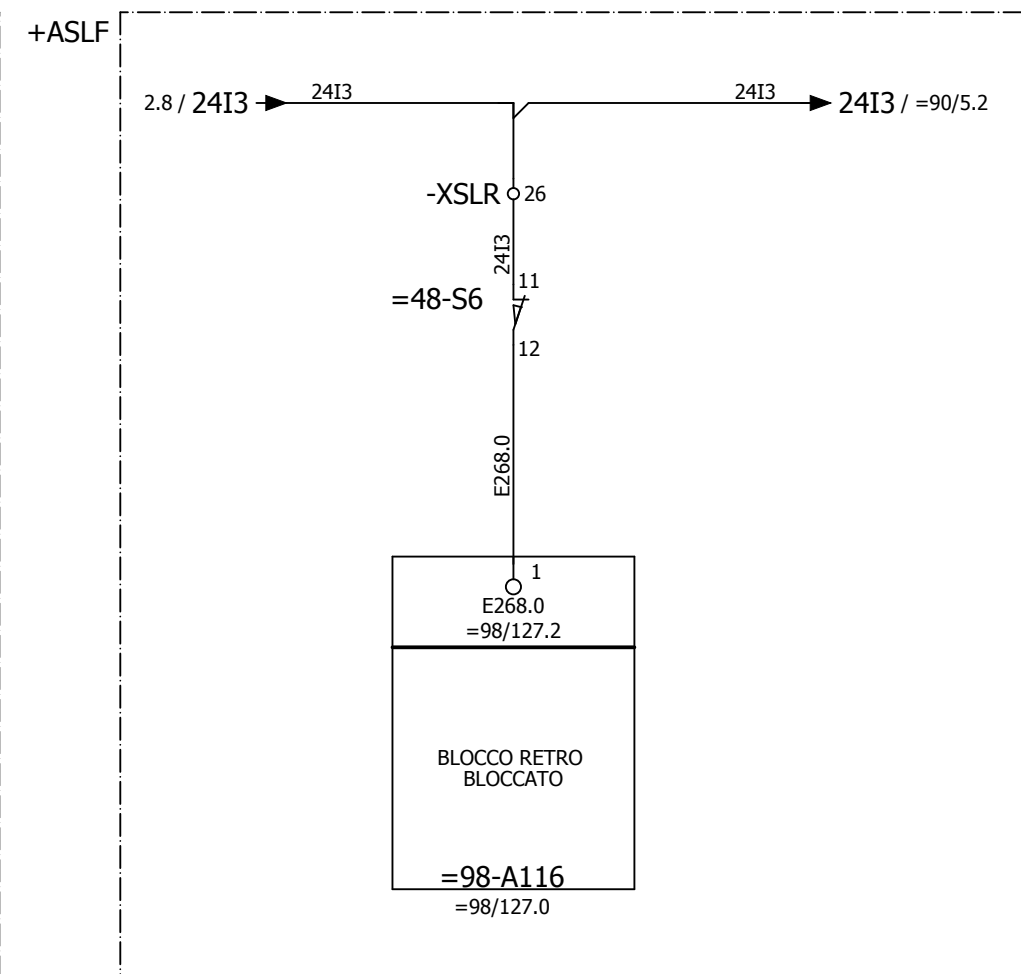
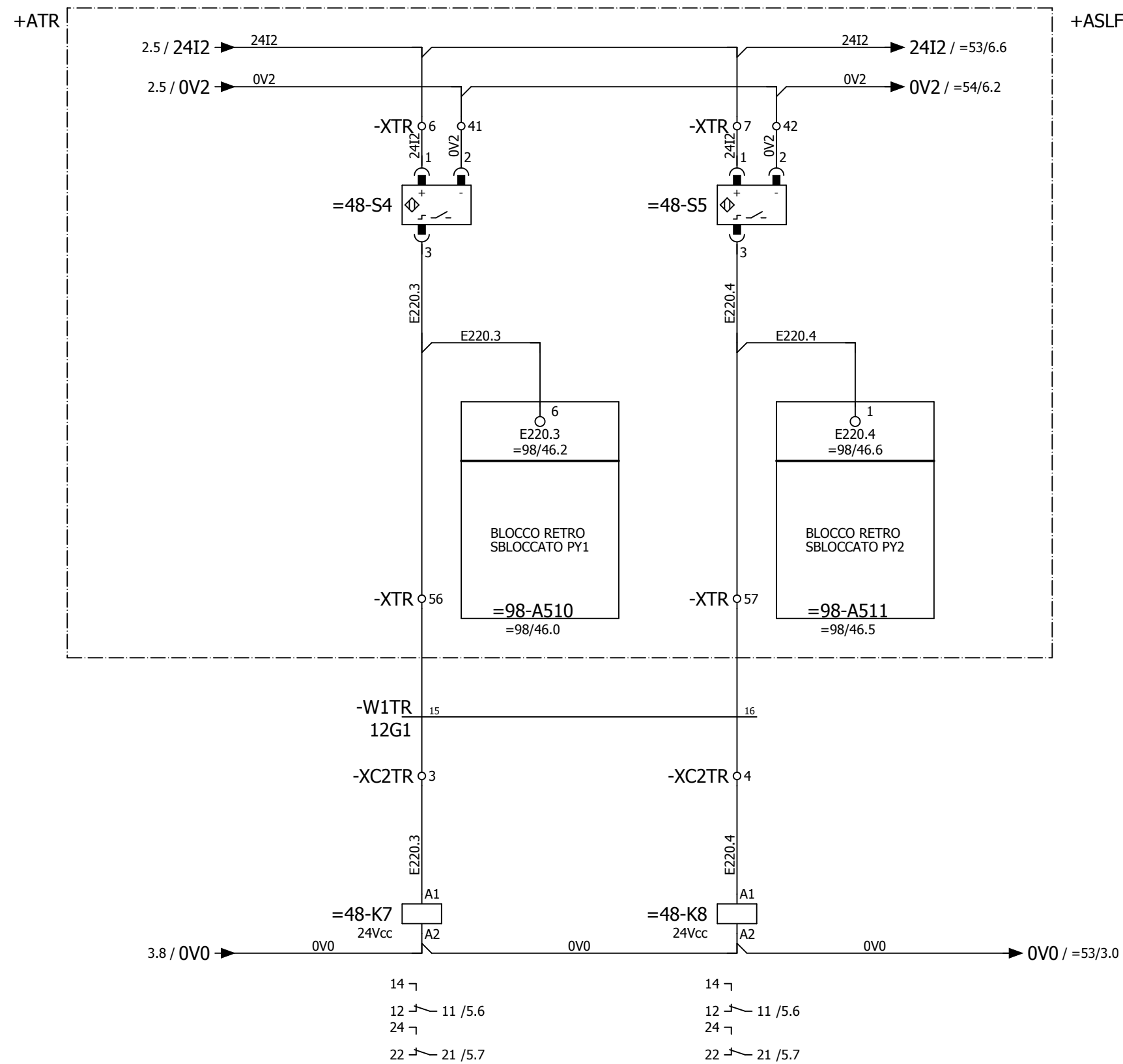


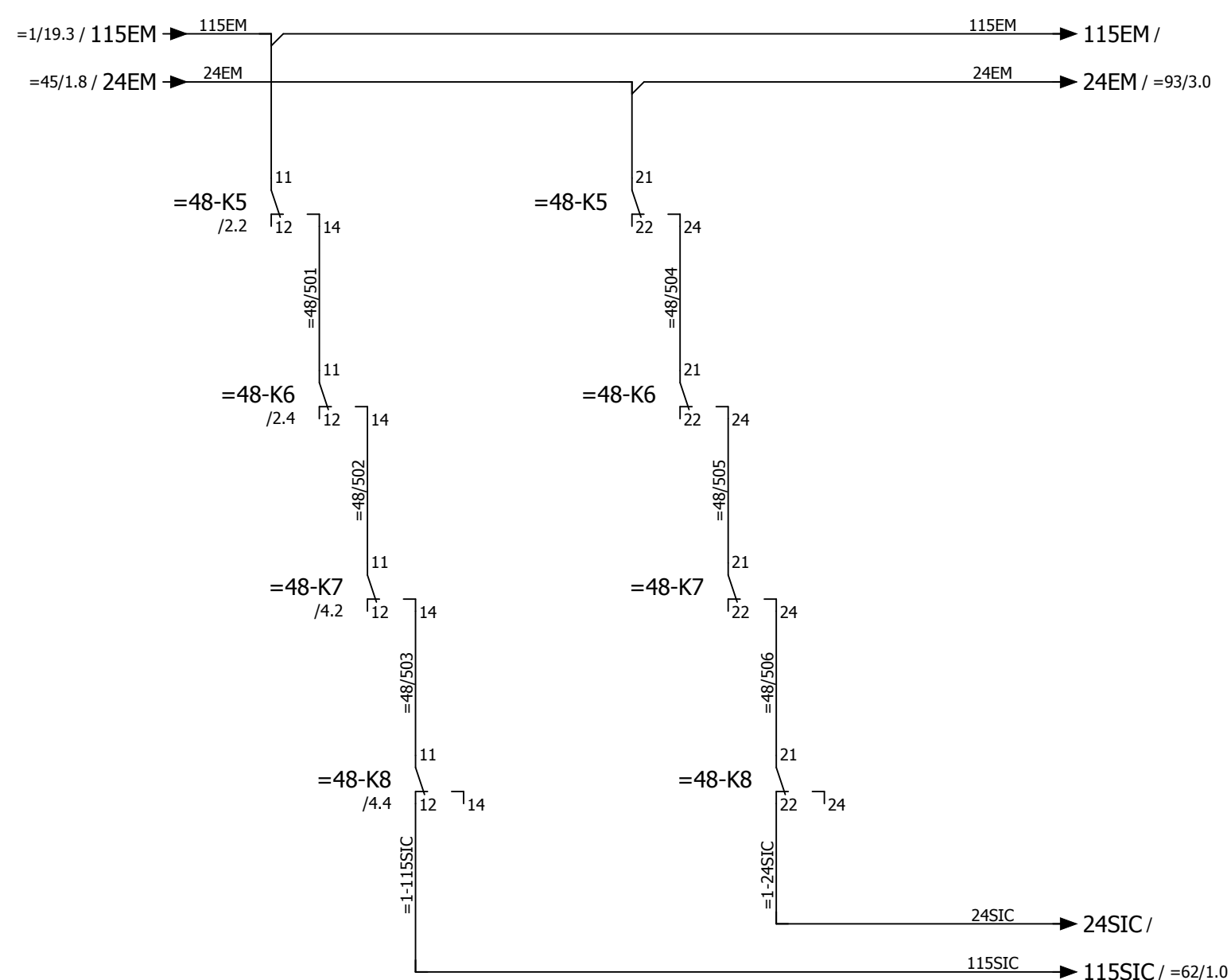
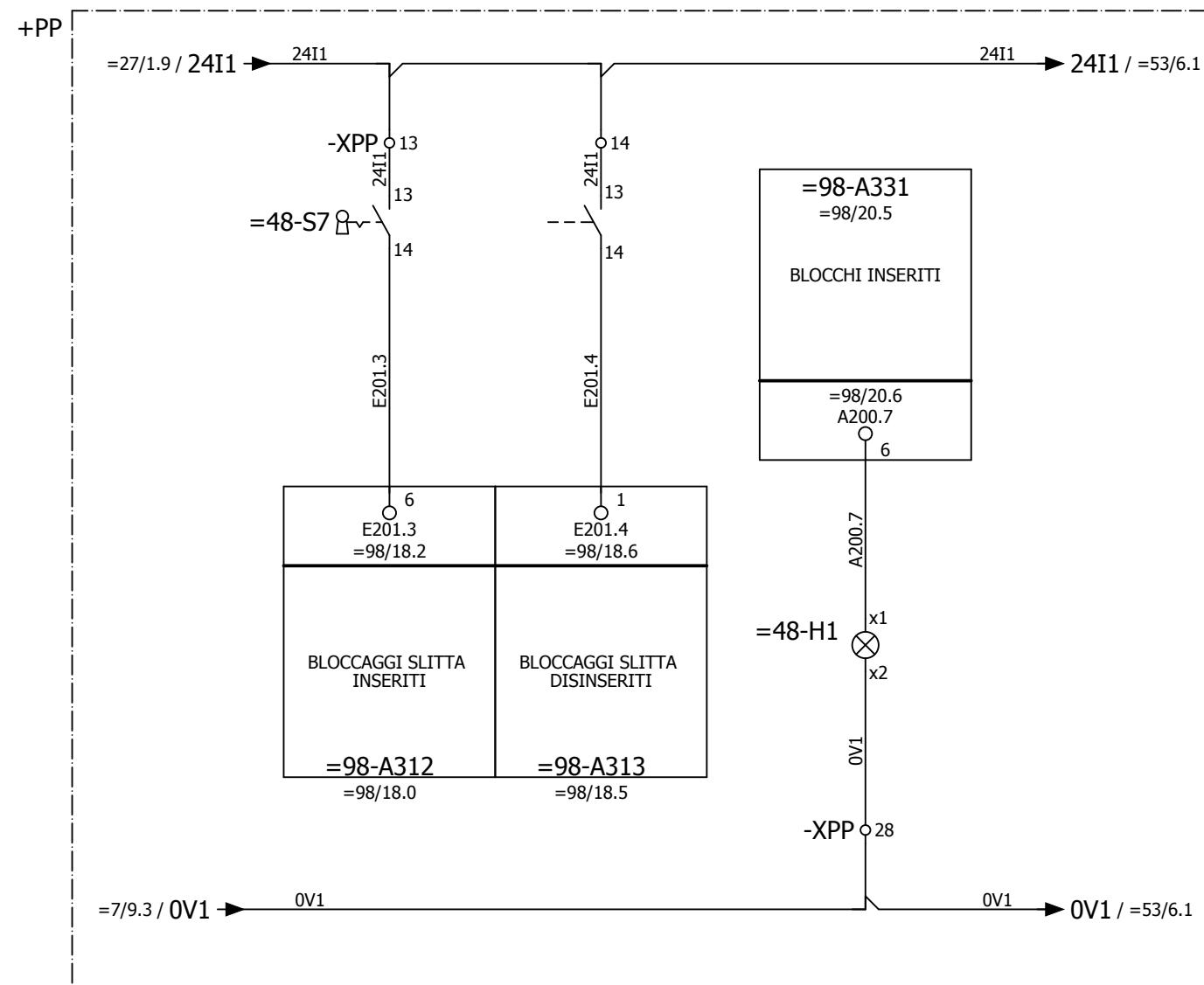








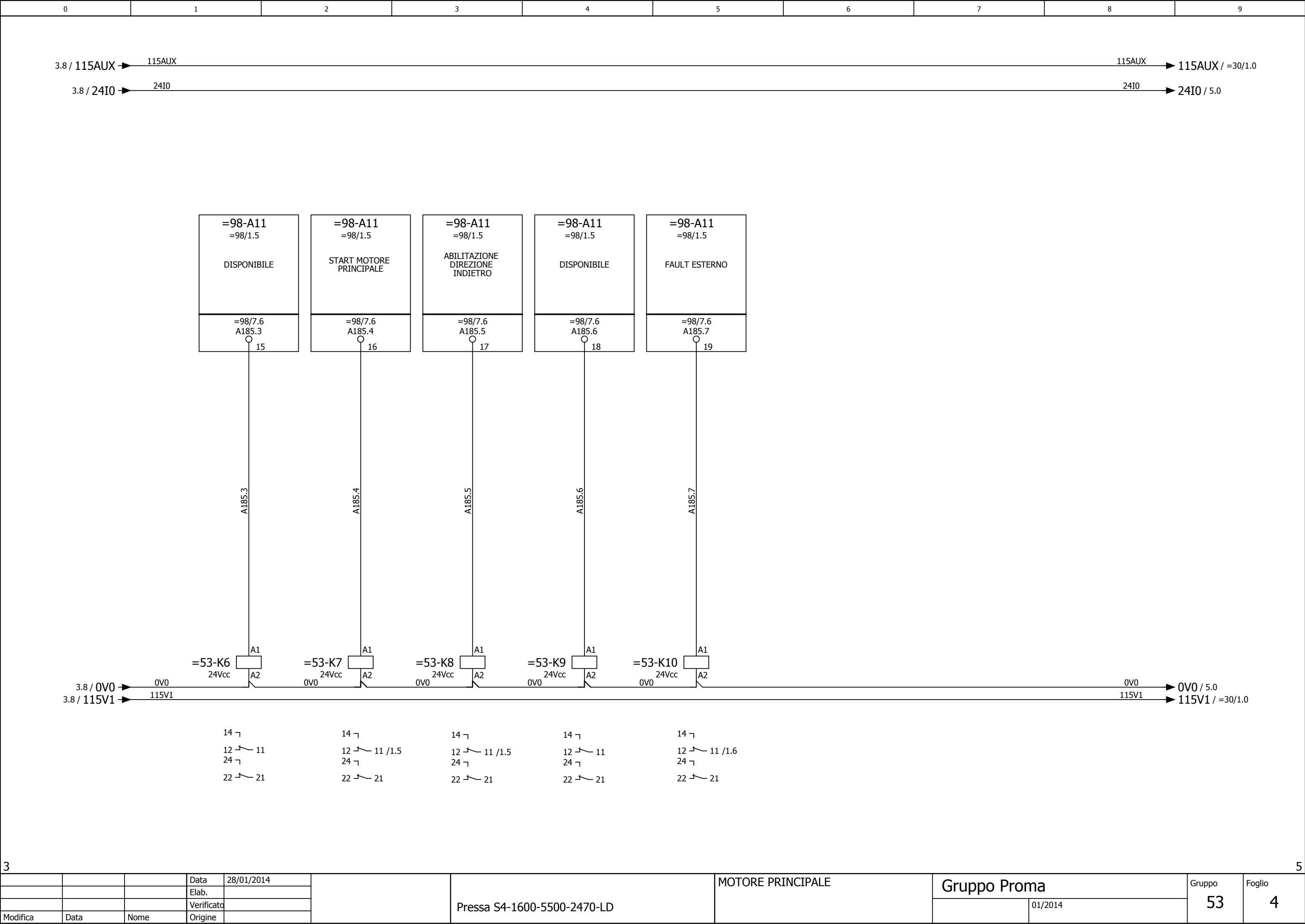




			Data	28/01/2014	Pressa S4-1600-5500-2470-LD	AUSILIARI BLOCCHI SICUREZZA	Gruppo Proma		Gruppo 48	Foglio 5
			Elab.							
			Verificato							
Modifica	Data	Nome	Origine							



			Data	28/01/2014		Pressa S4-1600-5500-2470-LD	MOTORE PRINCIPALE	Gruppo Proma		Gruppo 53	Foglio 3
			Elab.								
			Verificato								
Modifica	Data	Nome	Origine								



=98-A11
=98/1.5

FAULT ESTERNO

=98/7.6
A185.7

19

A185.7

A1

24Vcc

A2

14

12

24

22

11 / 1.6

21

21

21

3.8 / 0V0

0V0

0V0

0V0 / 5.0

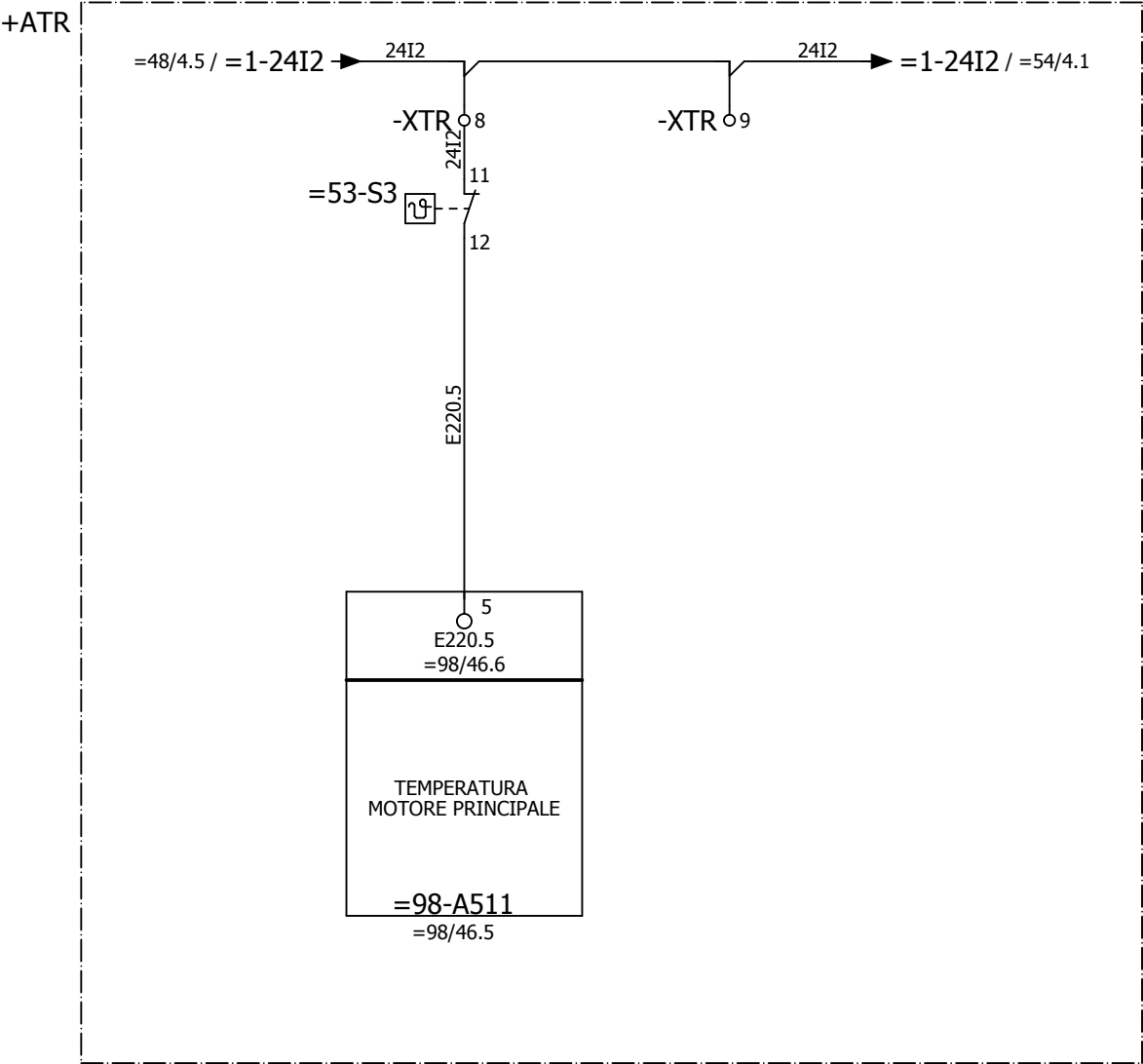
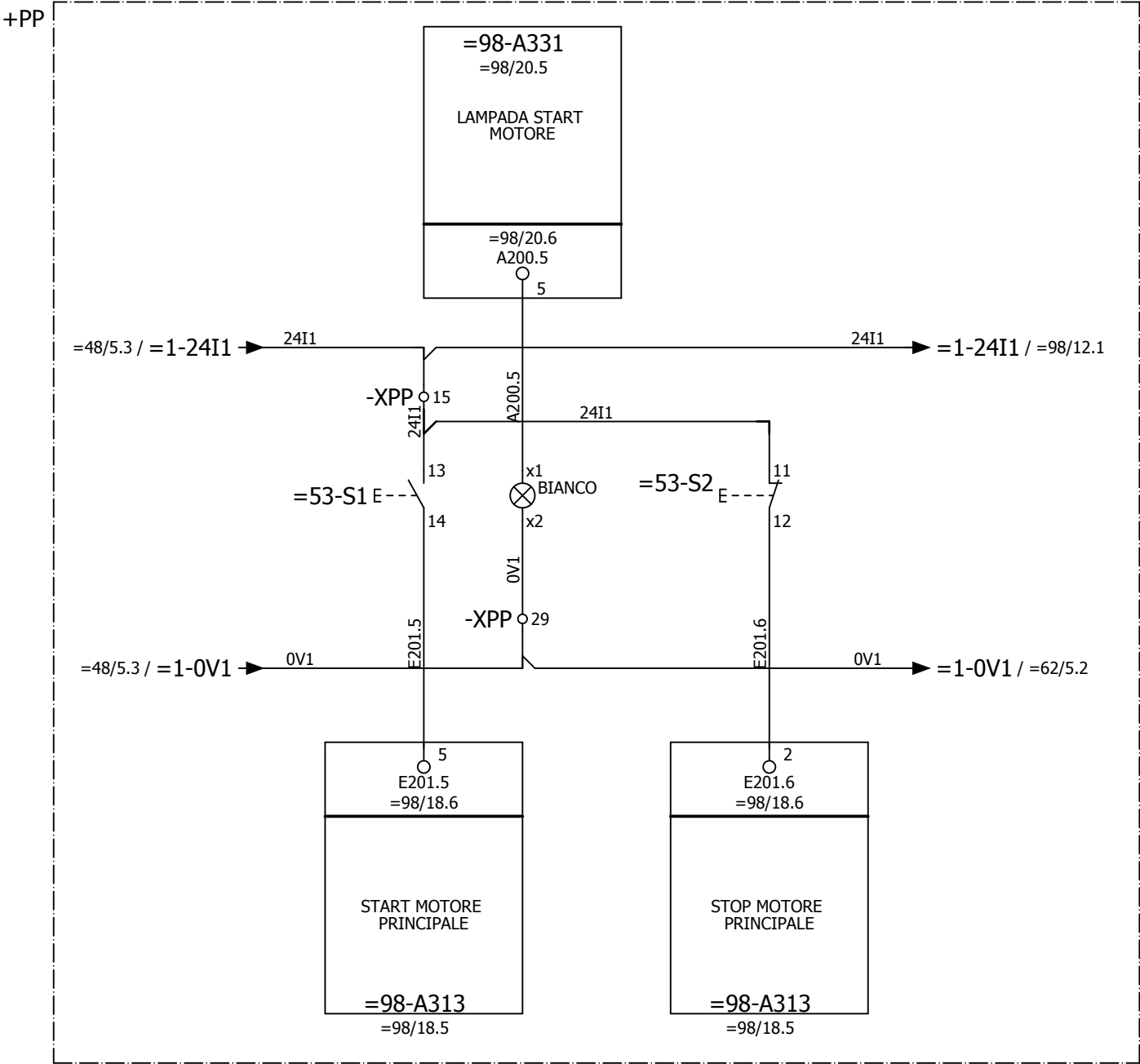
3.8 / 115V1

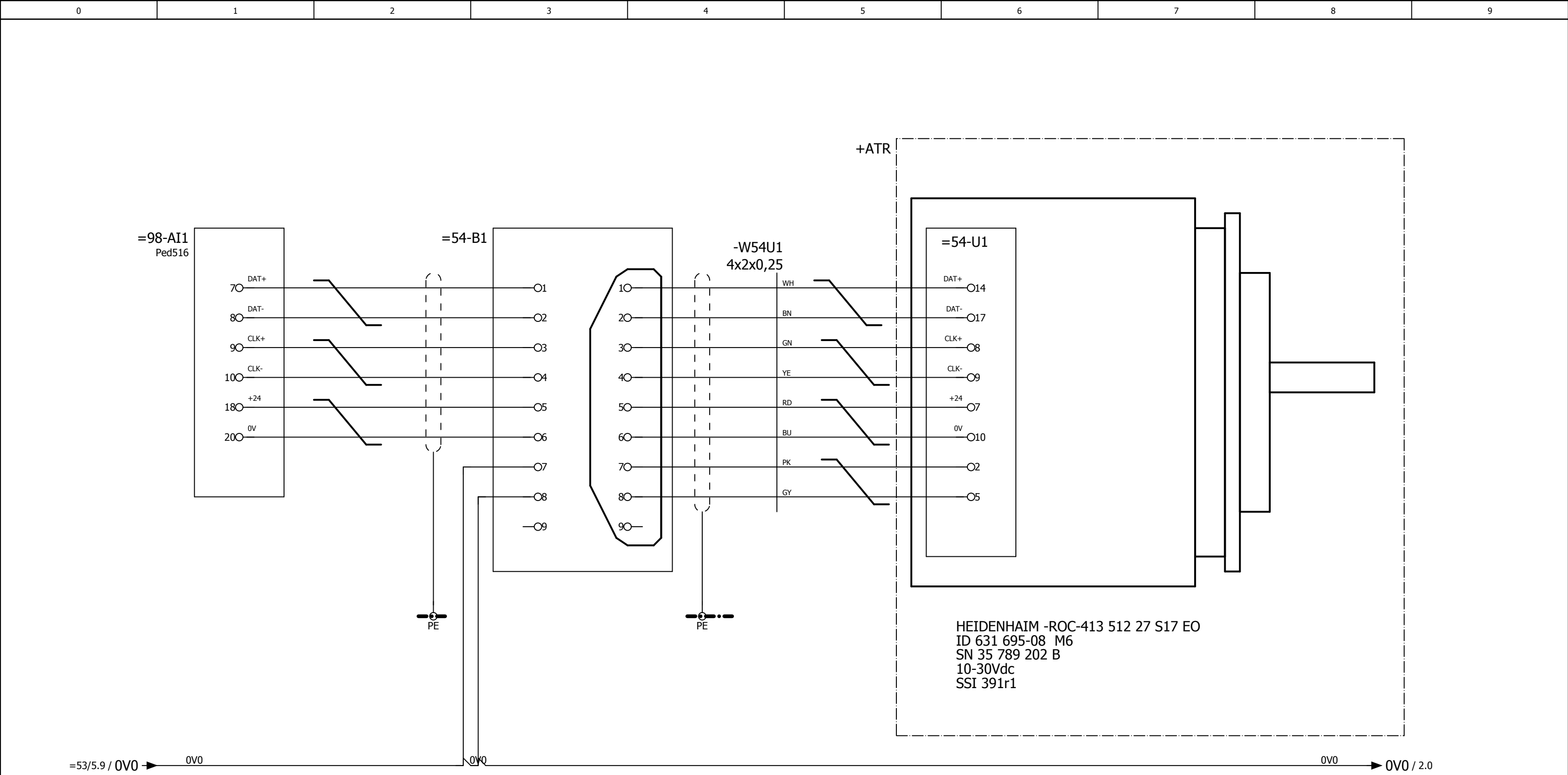
115V1

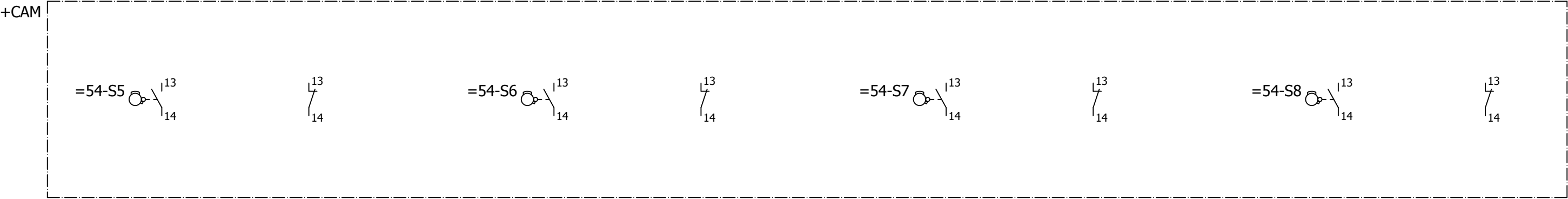
115V1

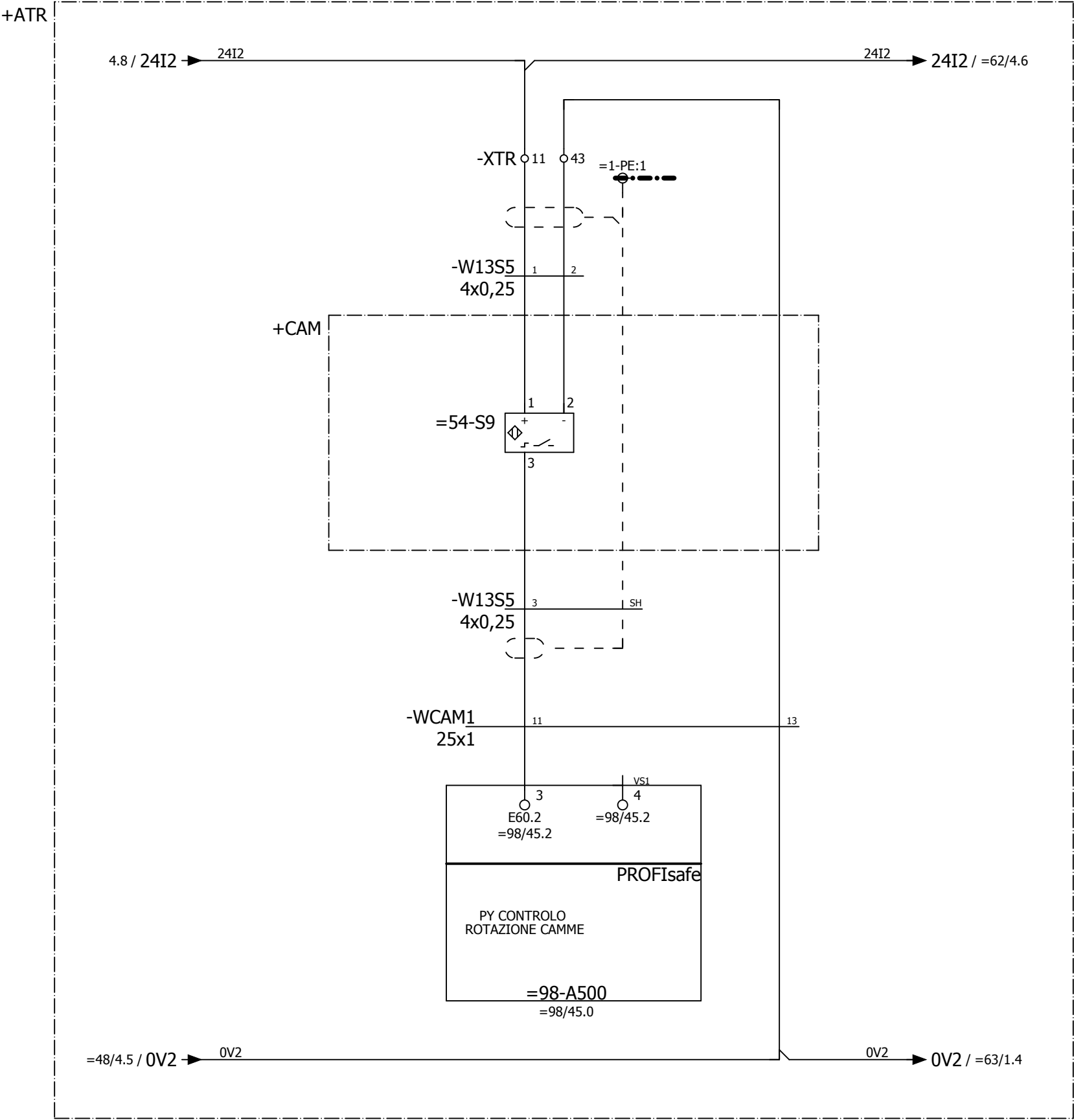
115V1 / =30/1.0

			Data	28/01/2014	Pressa S4-1600-5500-2470-LD	VENTILATORE MOTORE PRINCIPALE	Gruppo Proma		Gruppo 53	Foglio 5
			Elab.							
			Verificato							
Modifica	Data	Nome	Origine					01/2014		

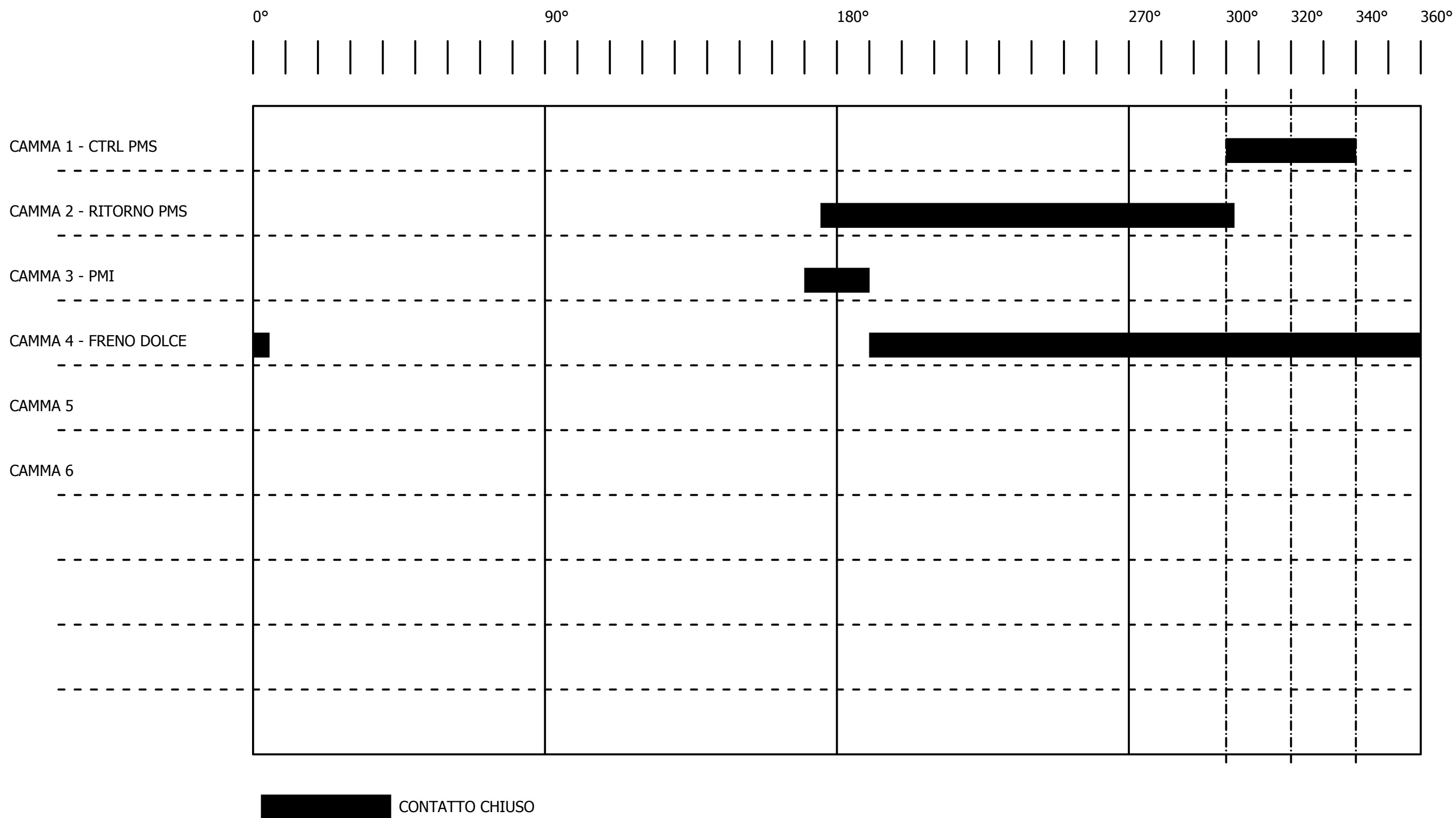




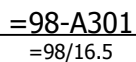


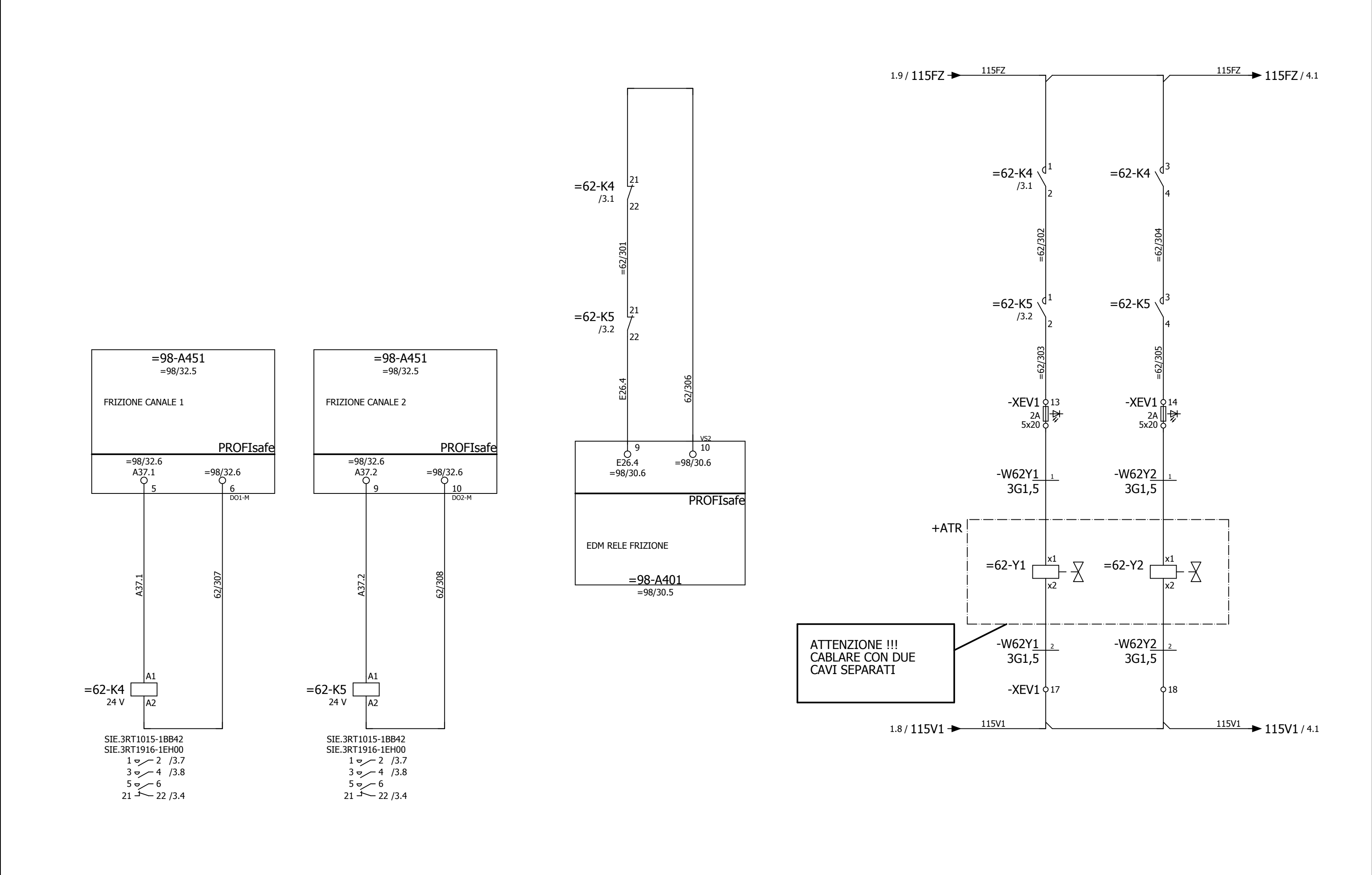


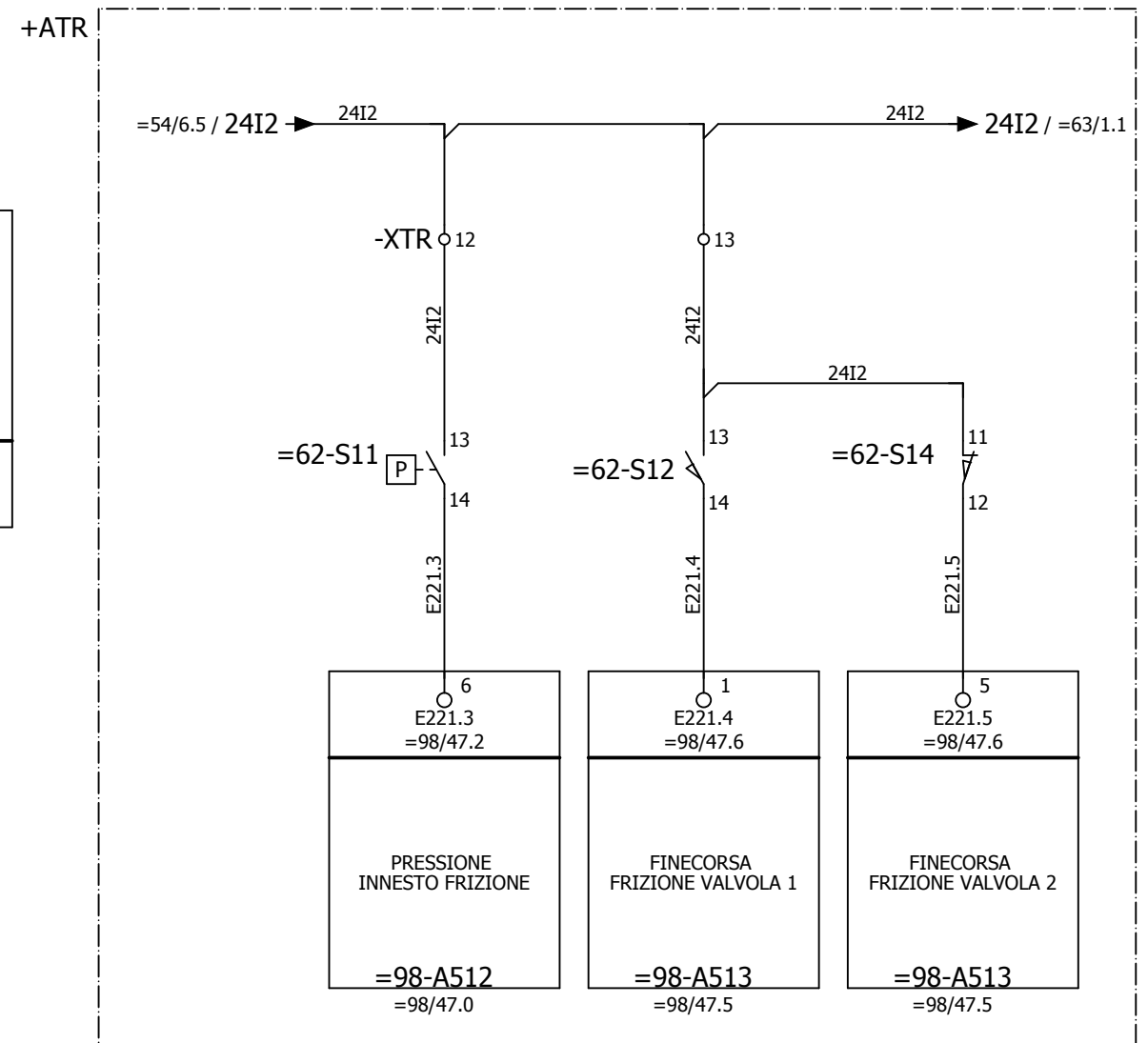
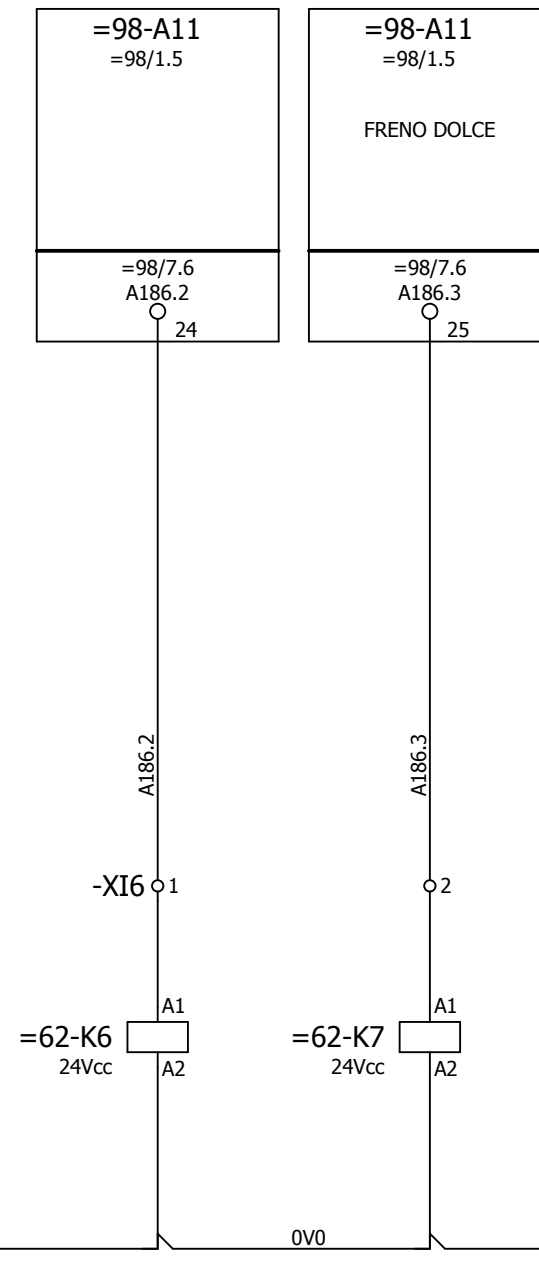
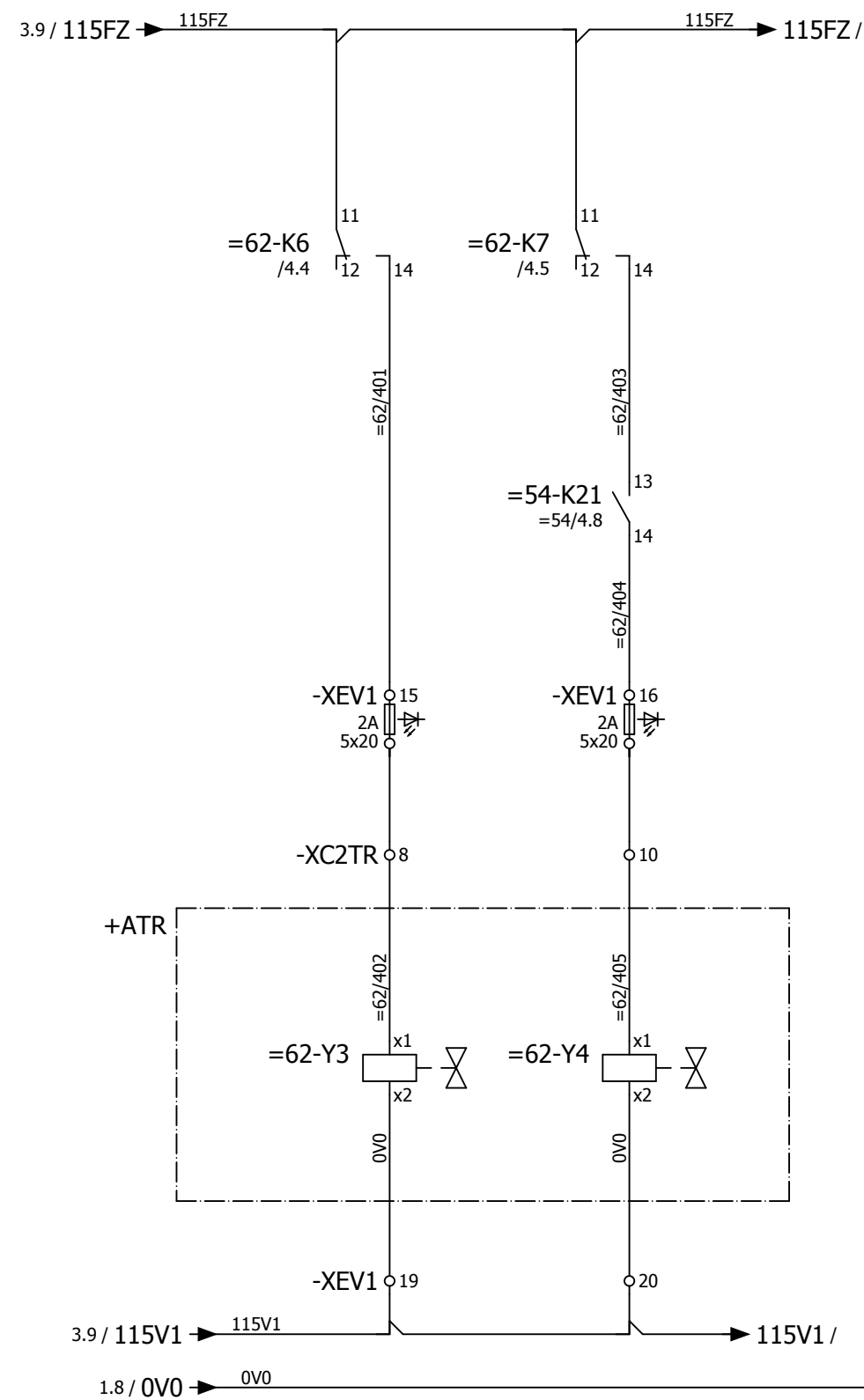
0	1	2	3	4	5	6	7	8	9
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			Data	28/01/2014		Pressa S4-1600-5500-2470-LD	CAMME MACCHINA	Gruppo Proma		Gruppo 54	Foglio 7
			Elab.								
			Verificato								
Modifica	Data	Nome	Origine								

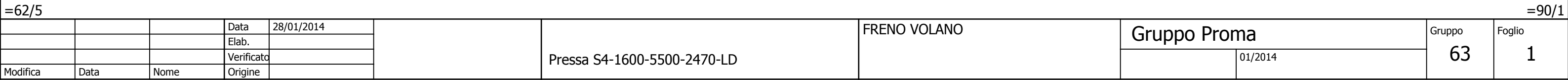






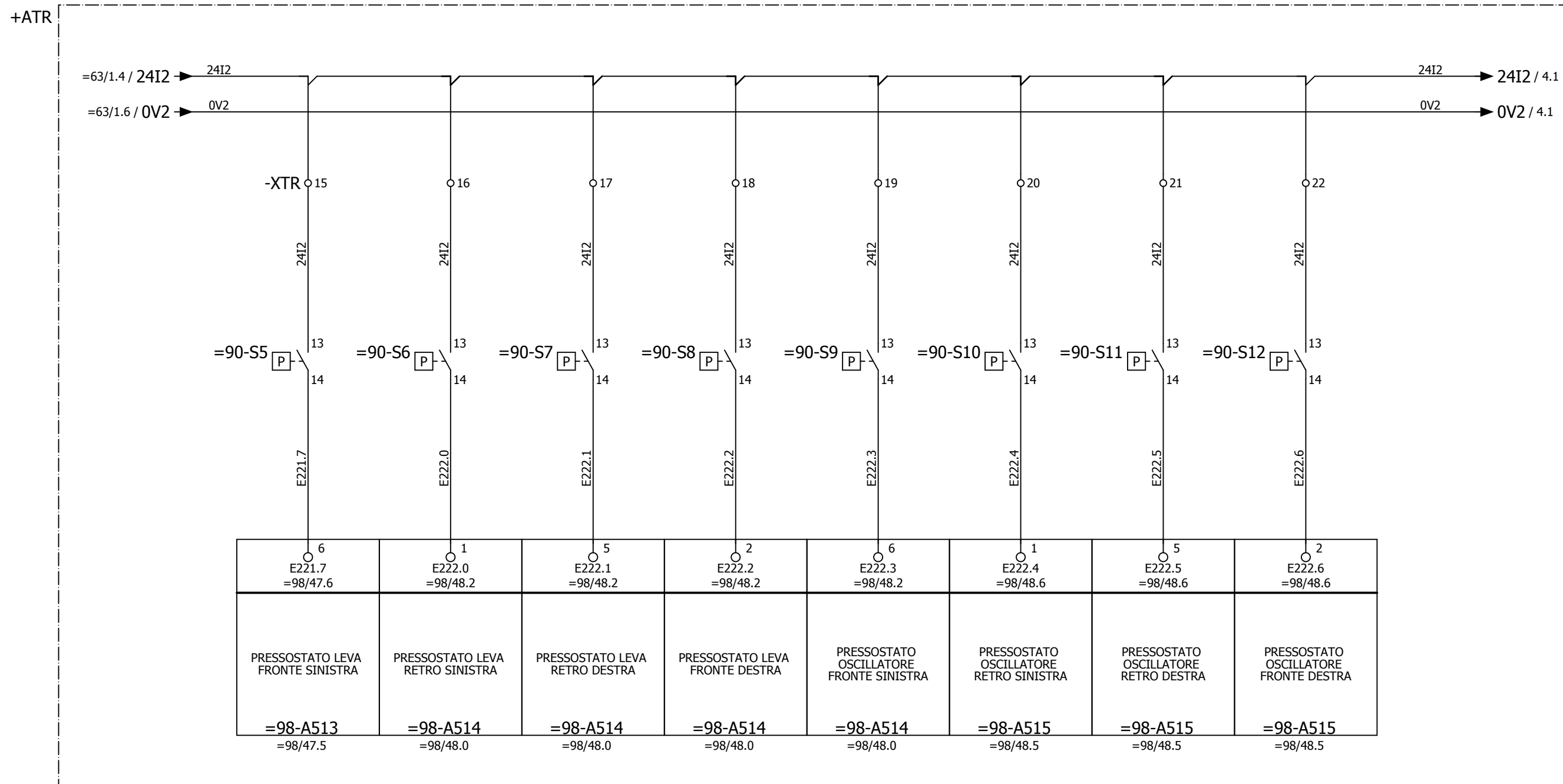
			Data	24/03/2014		Pressa S4-1600-5500-2470-LD	FRIZIONE	Gruppo Proma		Gruppo 62	Foglio 4
			Elab.								
			Verificato								
Modifica	Data	Nome	Origine								



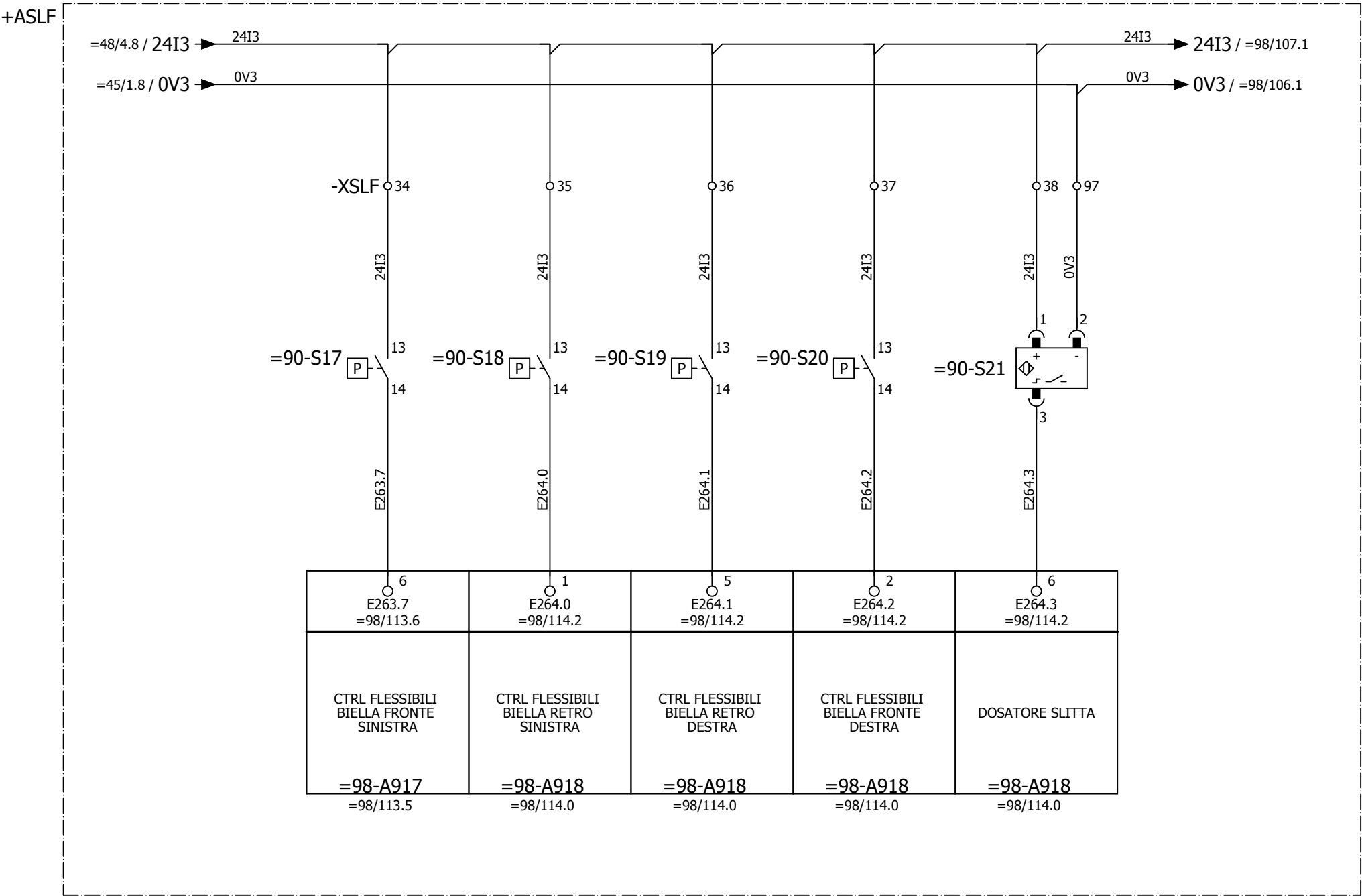


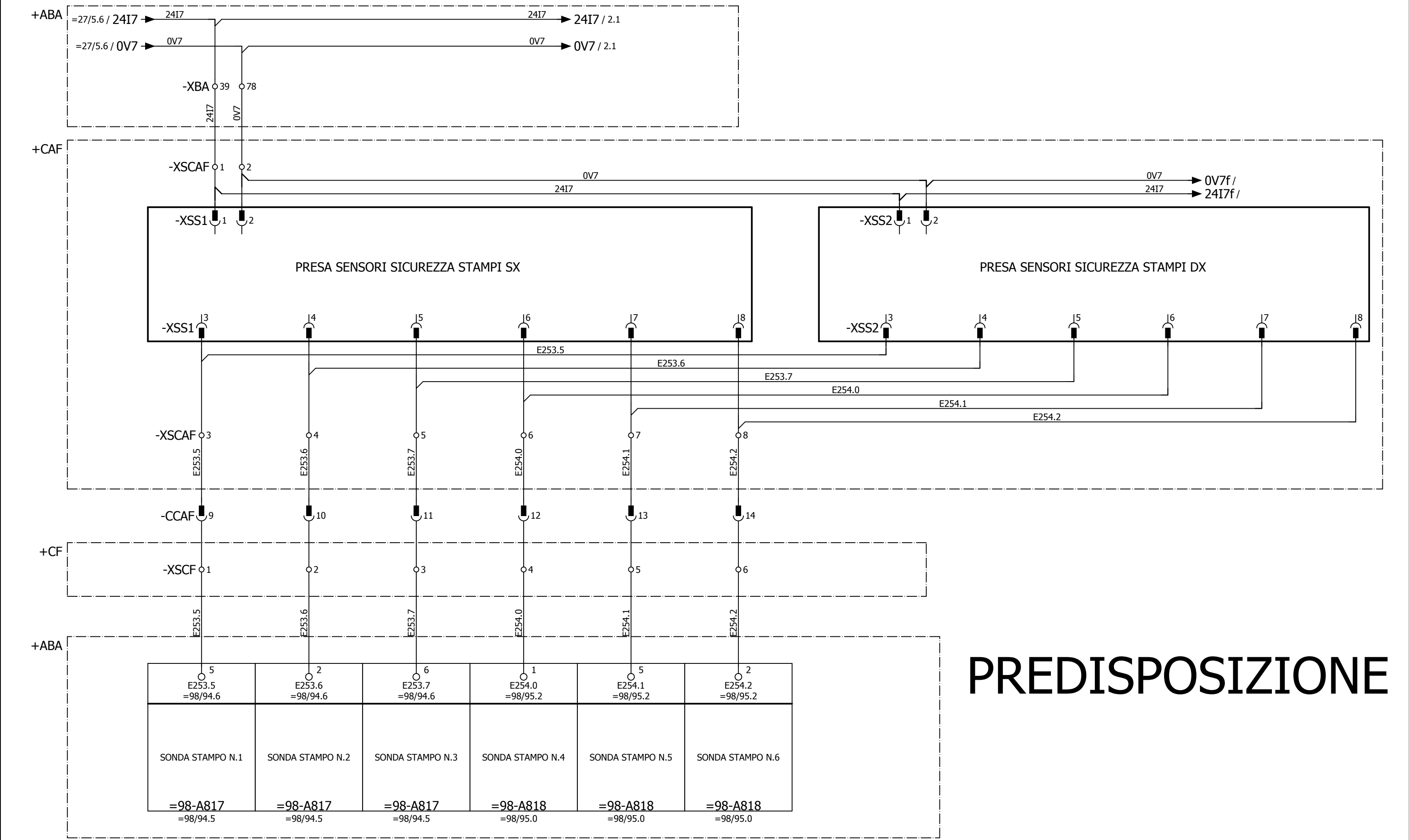


			Data	28/01/2014		Pressa S4-1600-5500-2470-LD	POMPA LUBRIFICAZIONE	Gruppo Proma		Gruppo 90	Foglio 1
			Elab.								
			Verificato								
Modifica	Data	Nome	Origine								

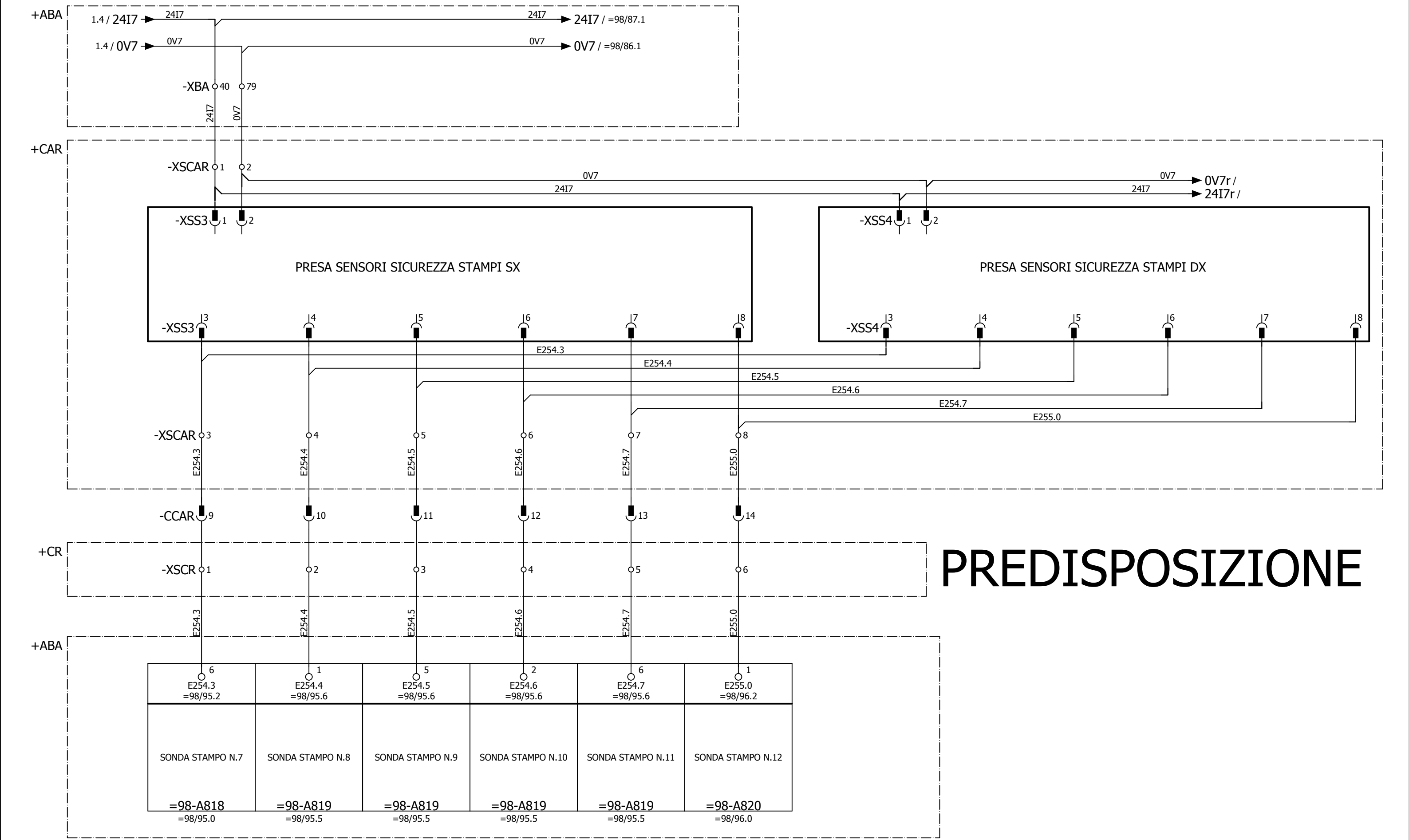




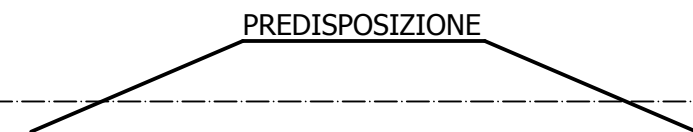




PREDISPOSIZIONE



PREDISPOSIZIONE

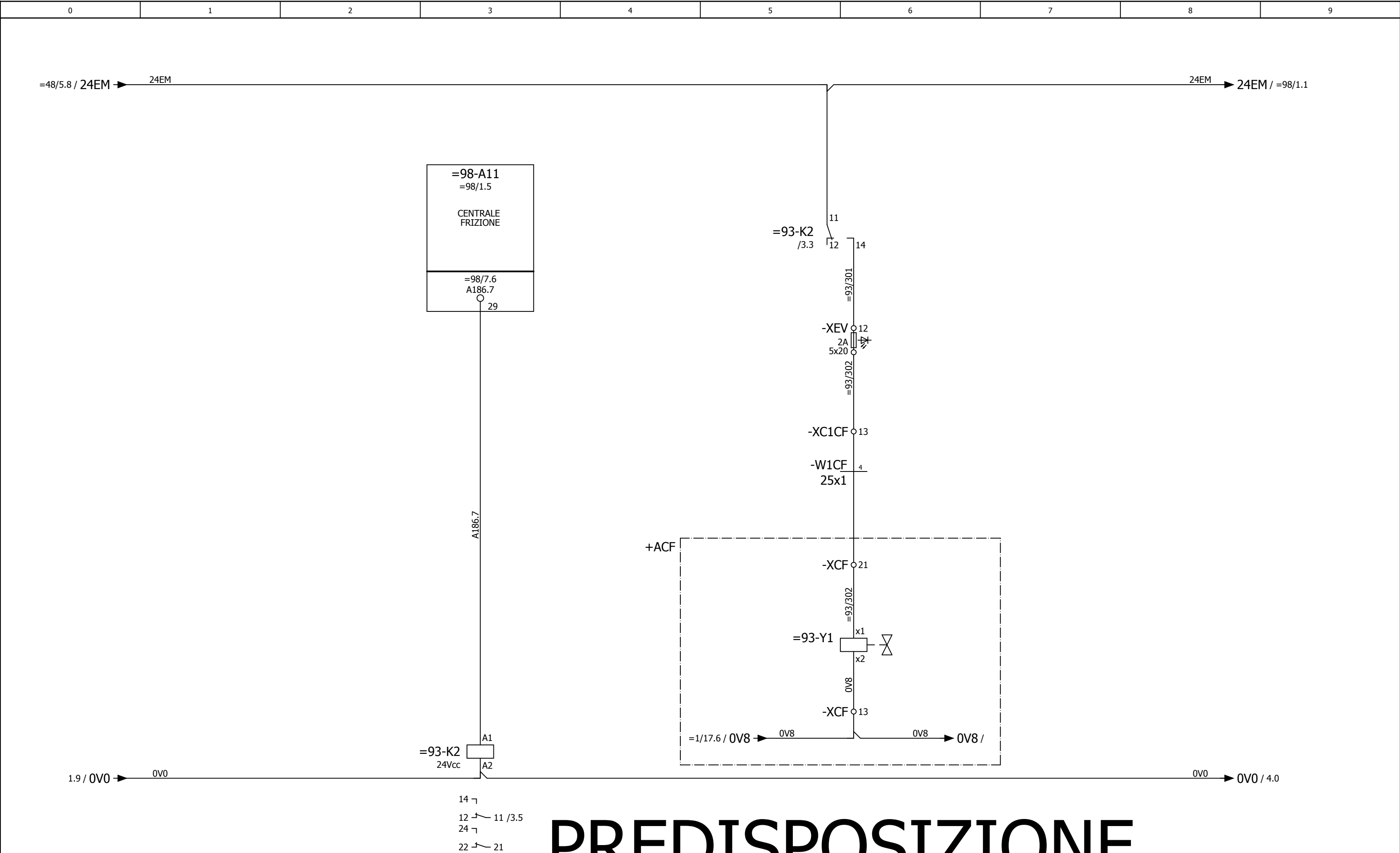




PREDISPOSIZIONE

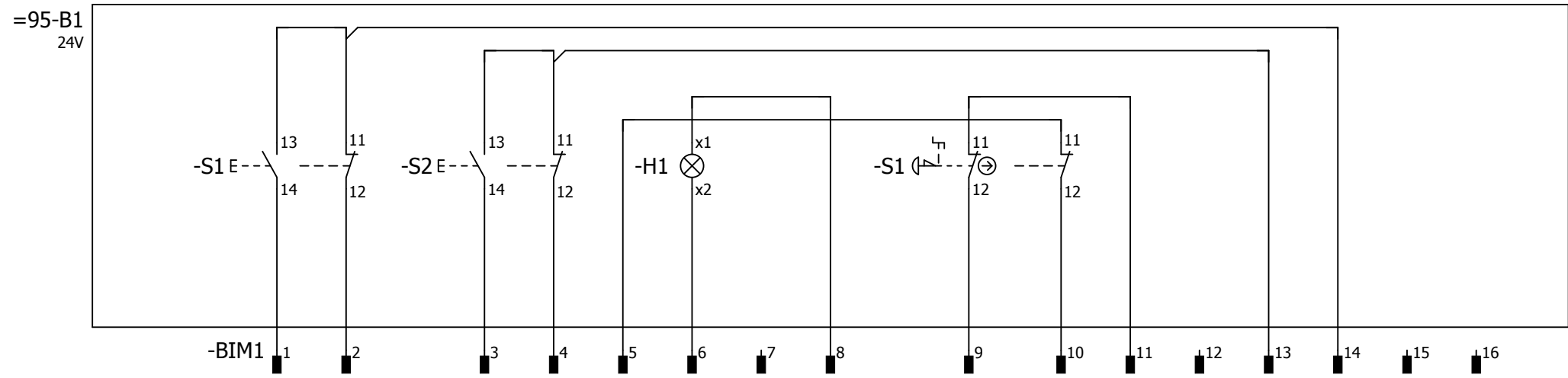


			Data	28/01/2014		Pressa S4-1600-5500-2470-LD	POMPA FRIZIONE	Gruppo Proma		Gruppo 93	Foglio 1
			Elab.								
			Verificato								
Modifica	Data	Nome	Origine								

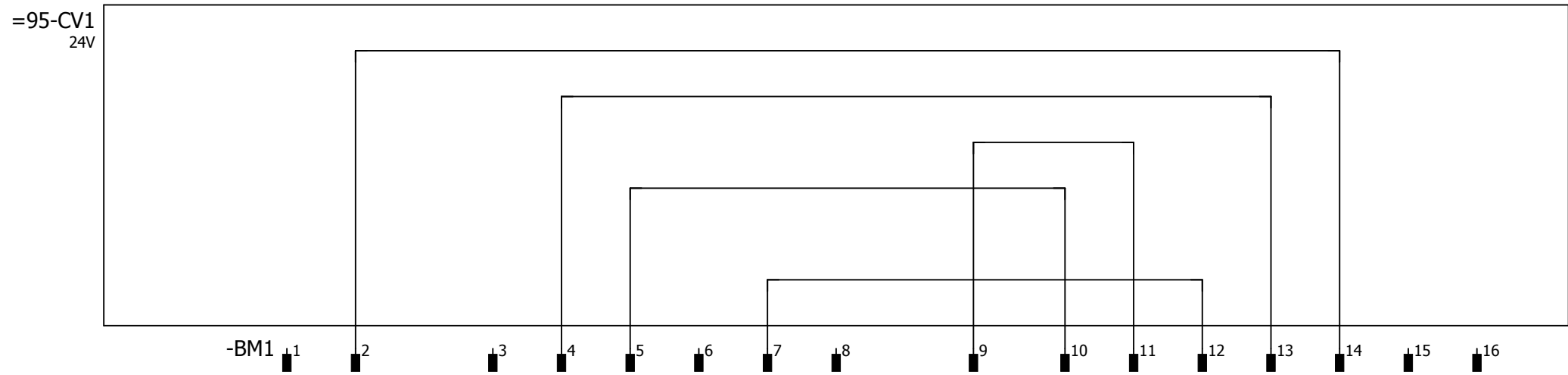


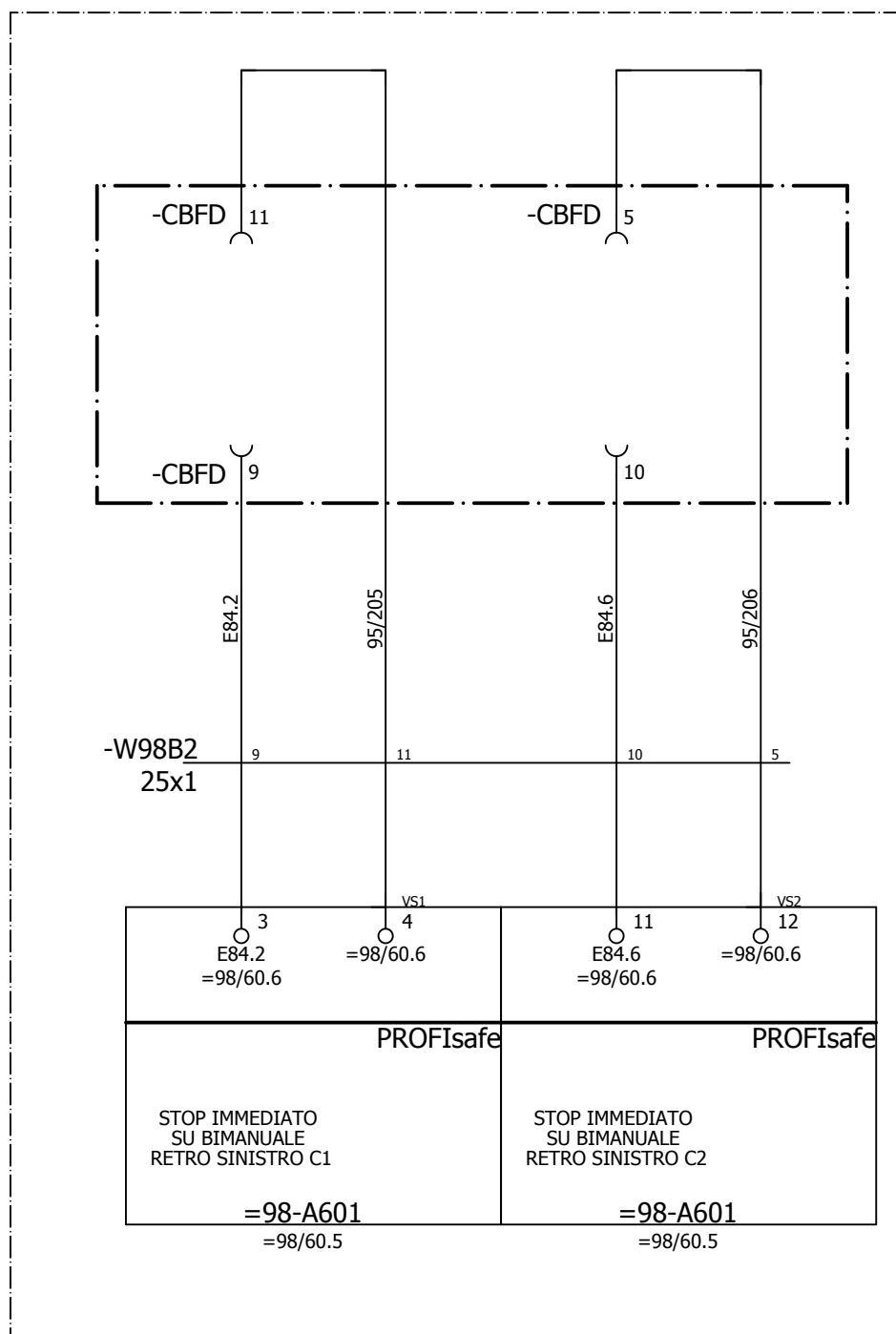
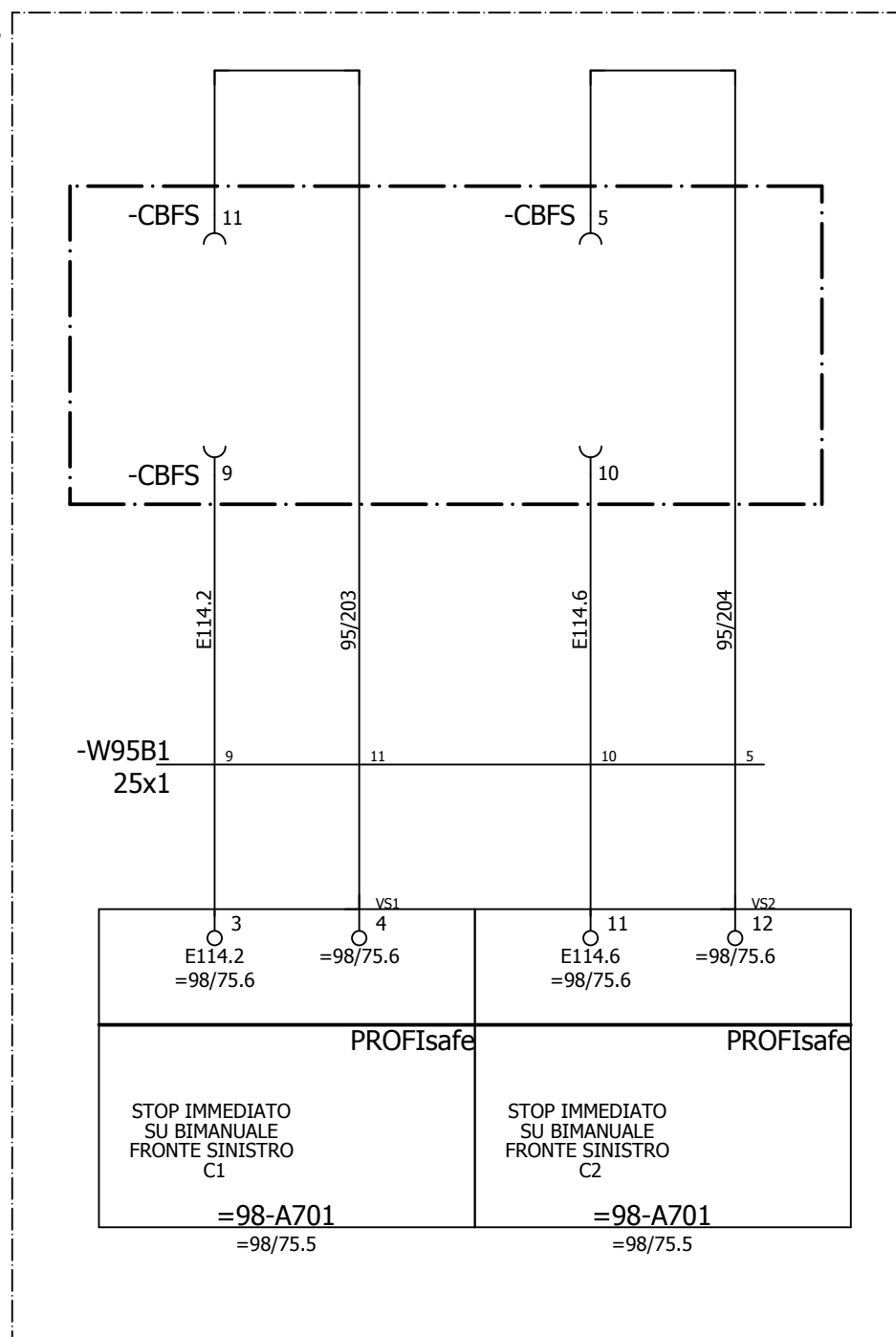
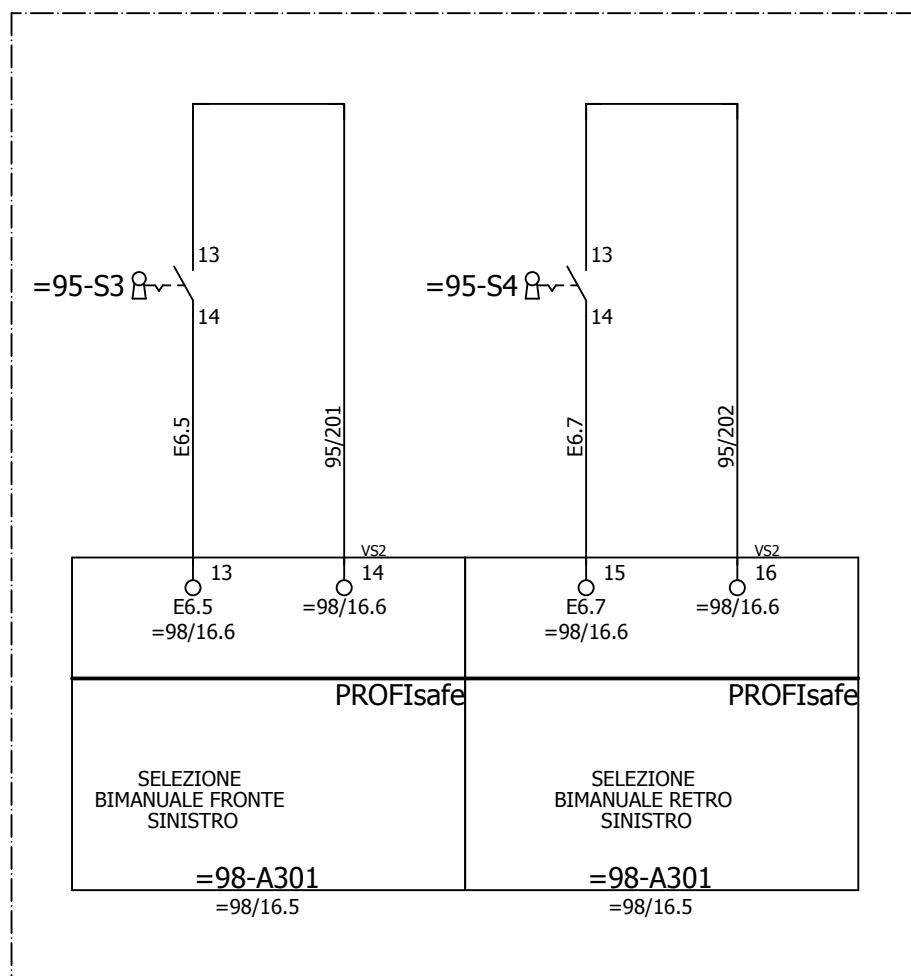


CABLAGGIO DEL COMANDO BIMANUALE

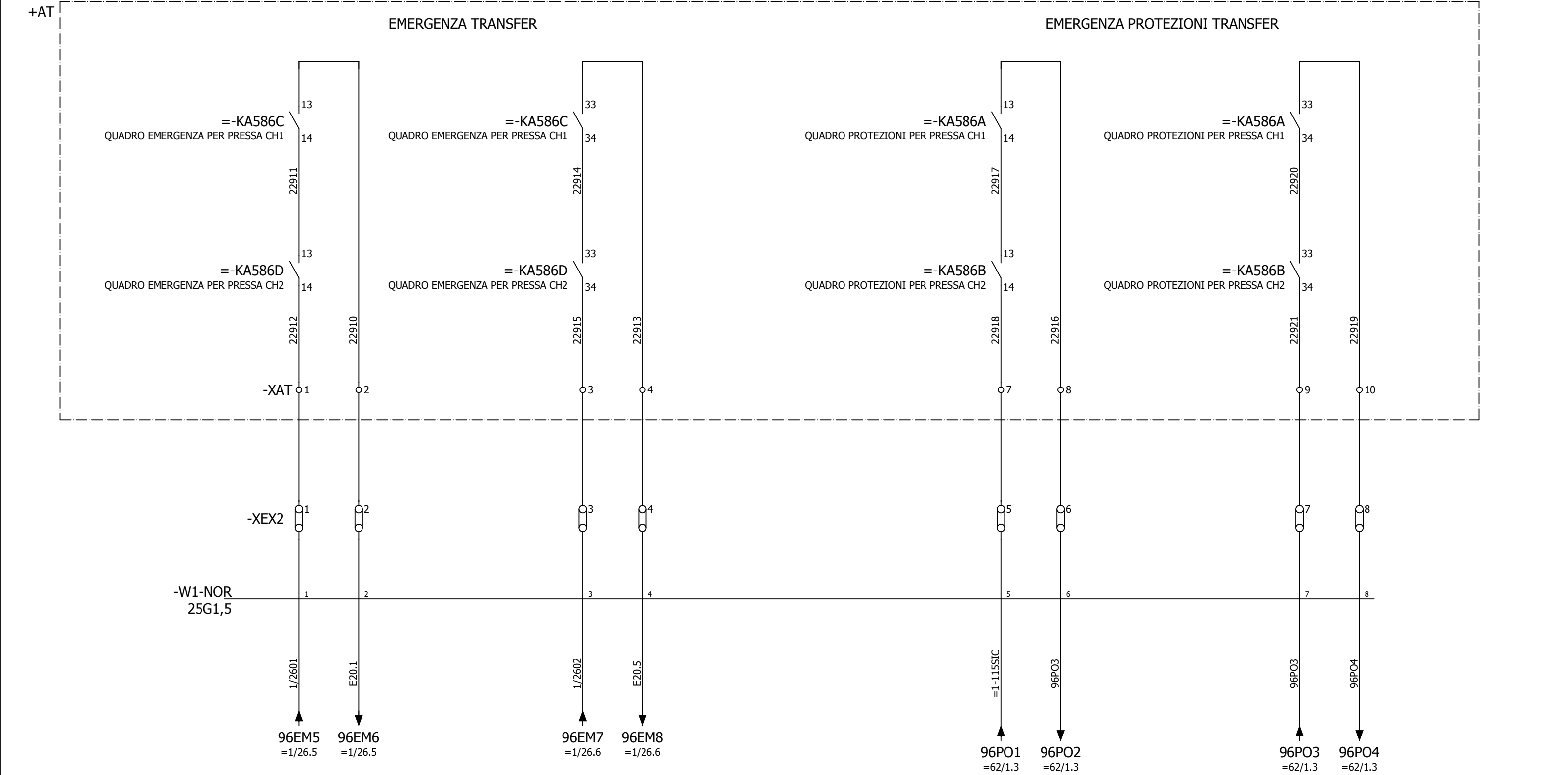


CABLAGGIO DELLA SPINA CIECA



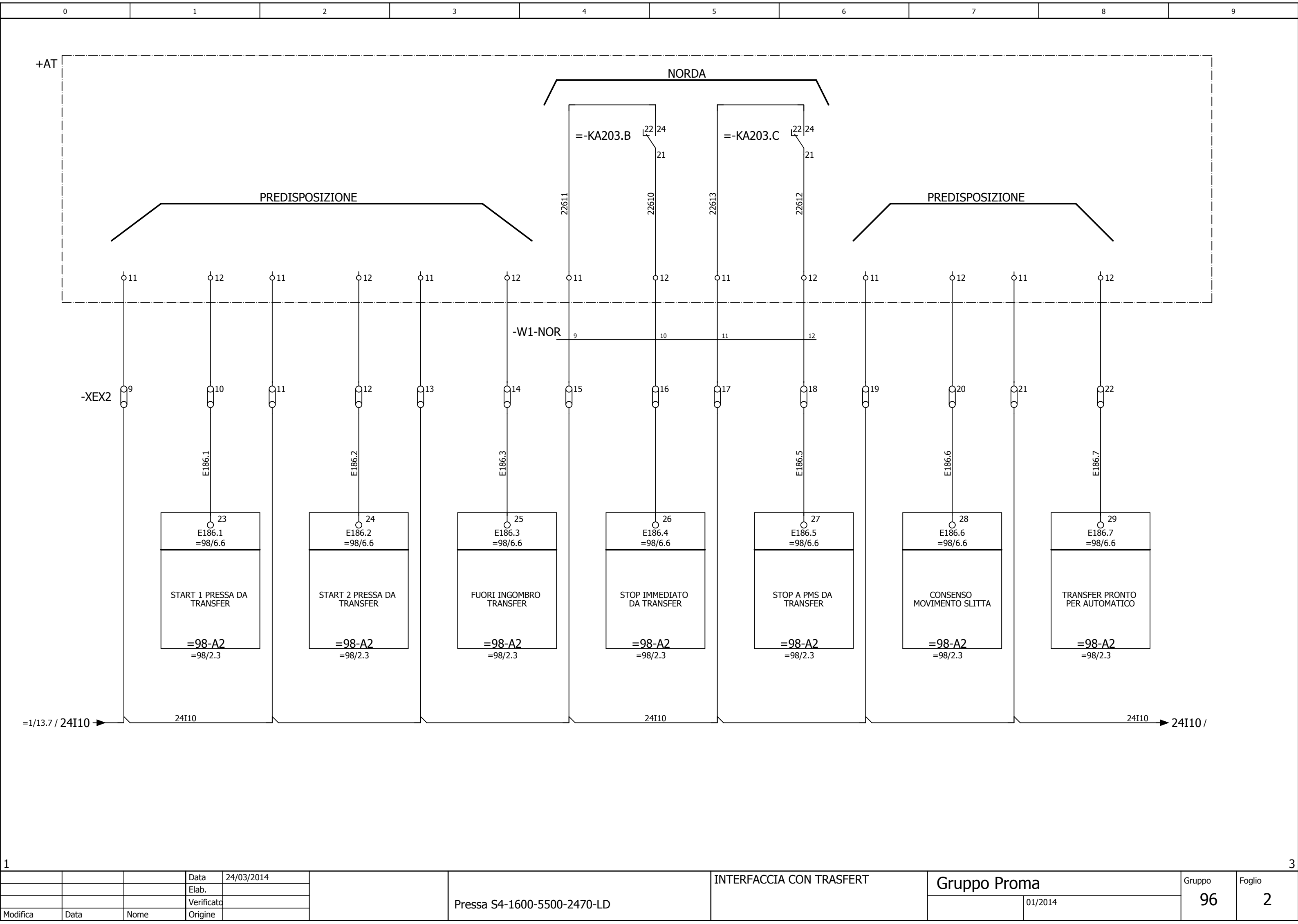


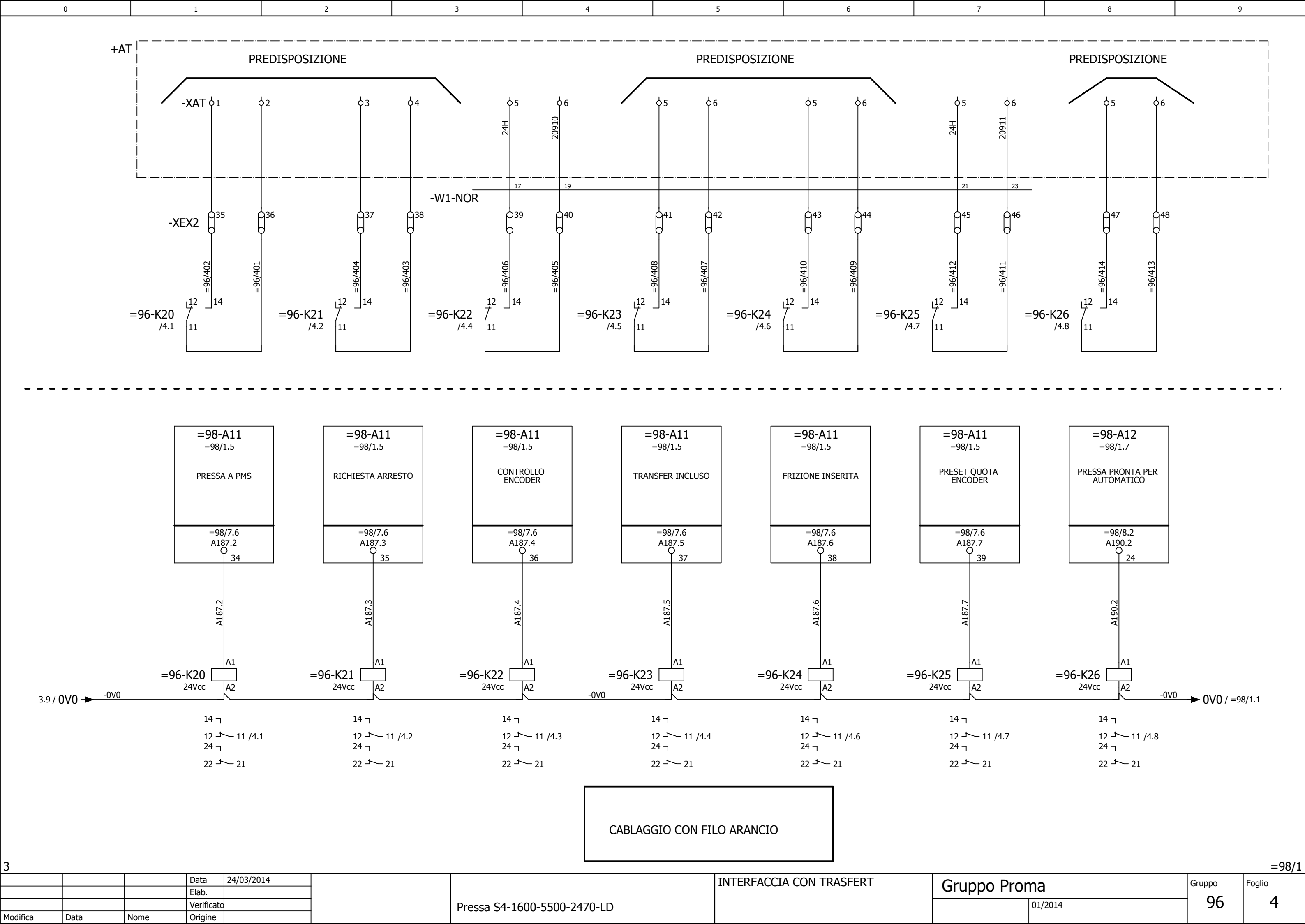




=95/4

2





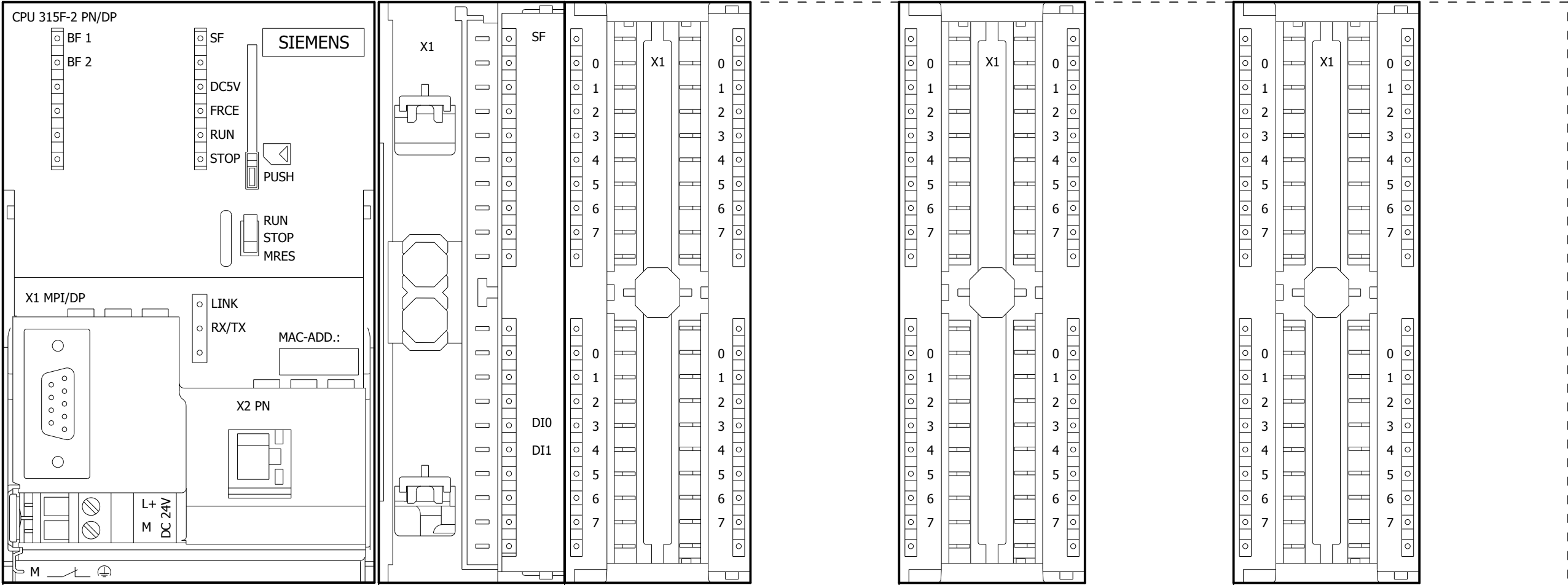
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/4.1

-AAI1

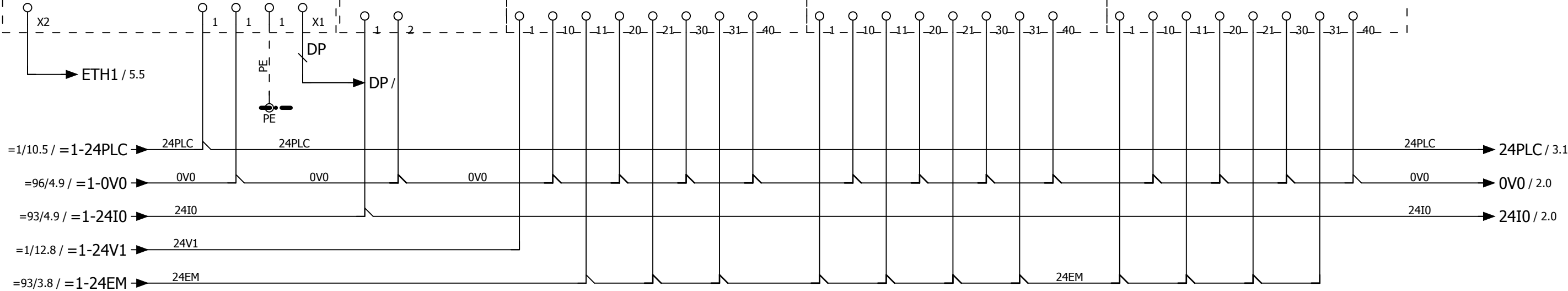
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-A11

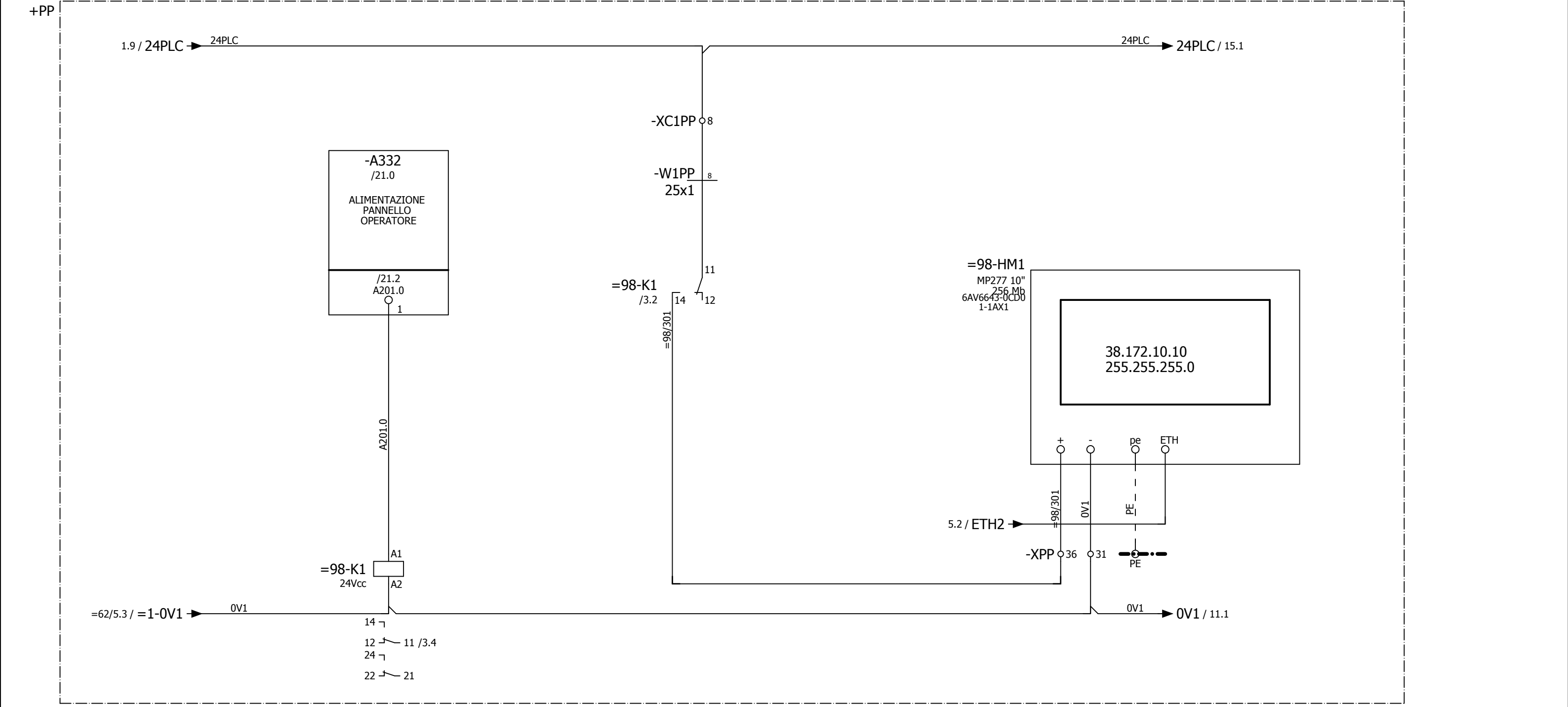
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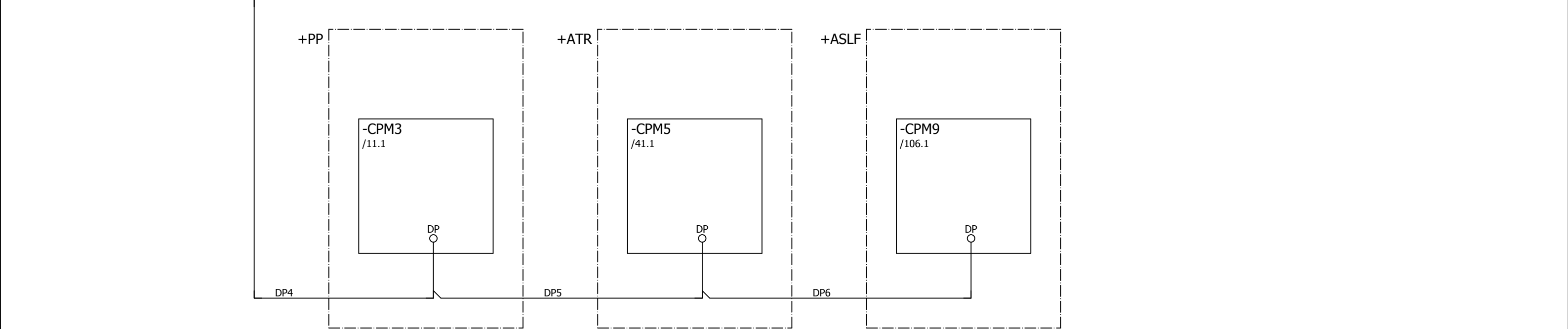
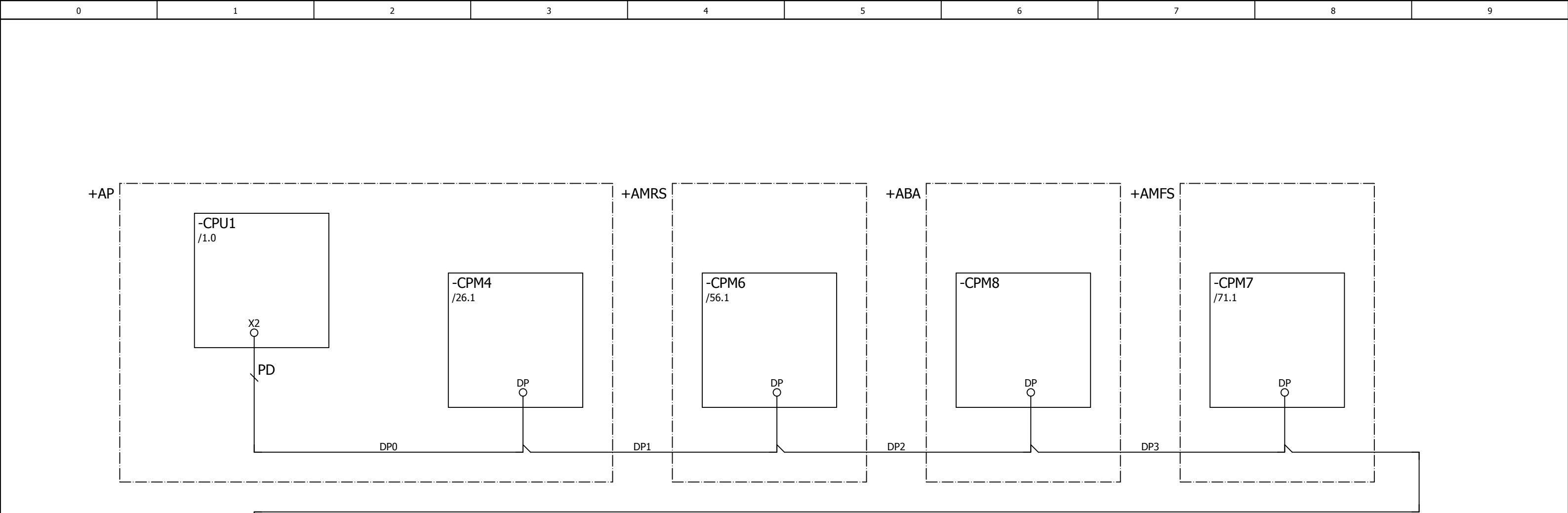


38.172.10.2
255.255.255.0











-A1

	1		
	+○		
	2		
E180.0○	=1/20.8	=1-K1:64	AUSILIARI INSERITI
E180.1○	=1/21.4	=1-KM1:32	EDM ABILITAZIONE POTENZA REGOLAZIONI
	3		
E180.2○	=1/21.6	=1-Q21:14	MAGNETOTERMICI TENSIONI AUSILIARIE
	4		
E180.3○	=4/2.6	=4-U1:R1C	AZIONAMENTO PRONTO CARRO FRONTE
	5		
E180.4○	=4/3.6	=4-U2:R1C	AZIONAMENTO PRONTO CARRO RETRO
	6		
E180.5○	=4/4.7	=4-Q1:22	MAGNETOTERMICO FRENO CARRO FRONTE
	7		
E180.6○	=4/4.8	=4-Q2:22	MAGNETOTERMICO FRENO CARRO RETRO
	8		
E180.7○	=5/1.6	=5-Q1:22	MAGNETOTERMICO POMPA GANCI CARRO
	9		
	12		
E181.0○	=5/2.3	=5-S1:14	CENTRALE LUBRIFICAZIONE
	13		
E181.1○	=5/2.4	=5-S2:14	PRESSIONE SBLOCCAGGIO GANCI
	14		
E181.2○			
	15		
E181.3○	=7/1.6	=7-Q1:22	MAGNETOTERMICO SCHERMO FRONTE
	16		
E181.4○	=7/1.7	=7-K2:32	EDM TELERUTTORI SCHERMO FRONTE
	17		
E181.5○	=7/3.6	=7-Q2:22	MAGNETOTERMICO SCHERMO RETRO
	18		
E181.6○	=7/3.7	=7-K4:32	EDM TELERUTTORI SCHERMO RETRO
	19		
E181.7○	=43/1.6	=43-Q1:22	MAGNETOTERMICO REGOLAZIONE SLITTA
	20		
	-○		
	21		
	+○		
	22		
E182.0○	=43/1.7	=43-K2:32	EDM TELERUTTORI REGOLAZIONE SLITTA
	23		
E182.1○	=93/4.6	=93-Q2:22	SCATTO TERMICO MOTORE RAFFREDDAMENTO OLIO FRIZIONE
	24		
E182.2○	=48/1.7	=48-Q1:22	MAGNETOTERMICO BLOCCO FRONTE
	25		
E182.3○	=48/1.8	=48-K2:32	EDM TELERUTTORI BLOCCO FRONTE
	26		
E182.4○	=48/3.7	=48-Q2:22	MAGNETOTERMICO BLOCCO RETRO
	27		
E182.5○	=48/3.8	=48-K4:32	EDM TELERUTTORI BLOCCO RETRO
	28		
E182.6○			
	29		
E182.7○			
	32		
E183.0○	=90/2.7	=90-S24:12	FILTRO RECUPERO INTASATO
	33		
E183.1○	=53/5.6	=53-Q1:22	MAGNETOTERMICO VENTILATORE MOTORE PRINCIPALE
	34		
E183.2○	=90/1.7	=90-Q1:22	MAGNETOTERMICO POMPA LUBRIFICAZIONE
	35		
E183.3○	=90/2.2	=90-S1:14	CENTRALE LUBRIFICAZIONE
	36		
E183.4○	=90/2.3	=90-S2:12	FILTRO 1 LUBRIFICAZIONE INTASATO
	37		
E183.5○	=90/2.4	=90-S3:12	FILTRO 2 LUBRIFICAZIONE INTASATO
	38		
E183.6○	=90/2.5	=90-S4:12	FILTRO RICICLO INTASATO
	39		
E183.7○	=90/2.5	=90-S22:14	TEMPERATURE RISCALDO OLIO
	40		
	+○		

-A2

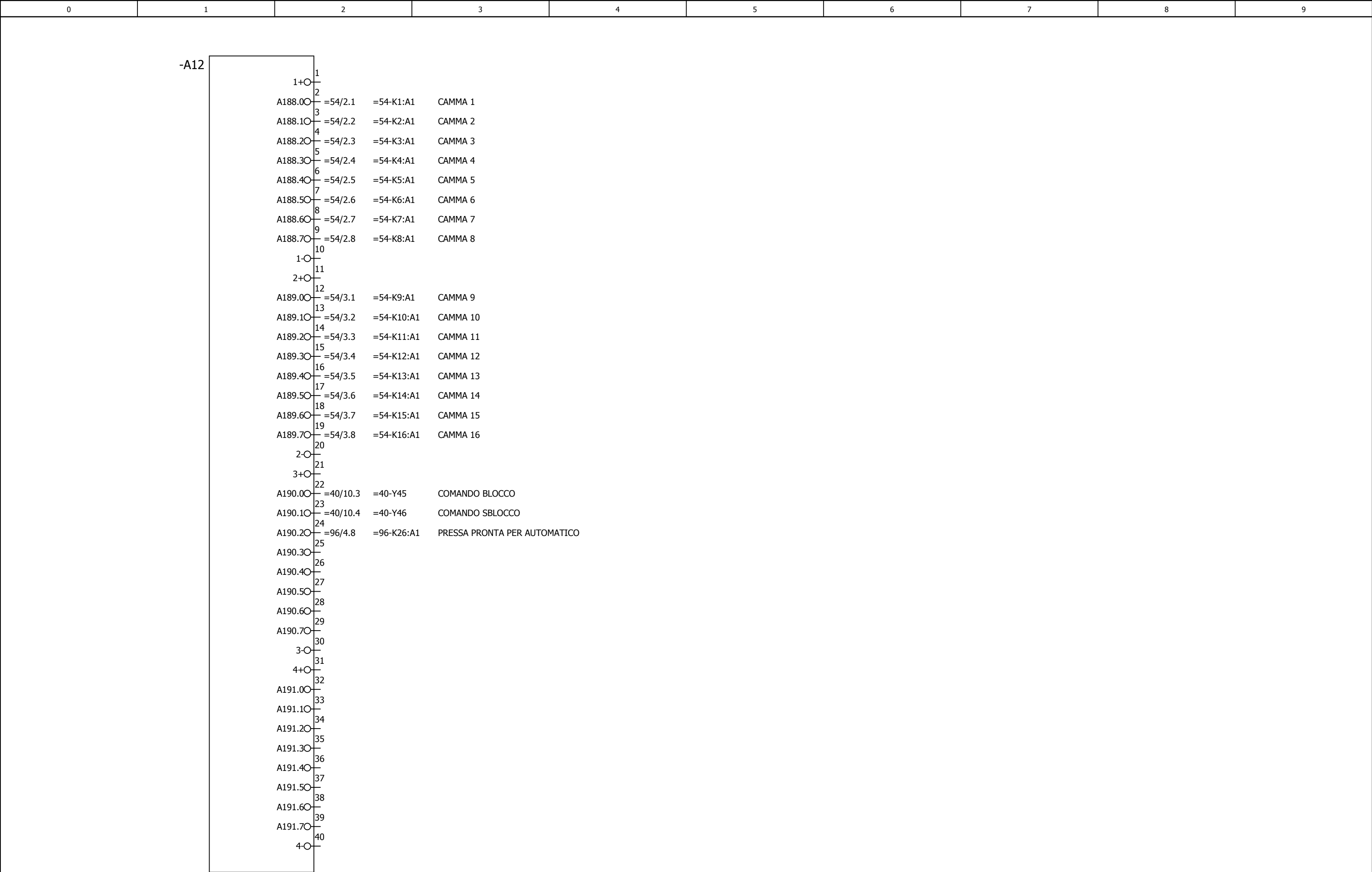
	1		
	+○		
	2		
E184.0○	=90/2.6	=90-S23:12	TEMPERATURA MASSIMA OLIO
	3		
E184.1○	=93/1.6	=93-Q1:22	MAGNETOTERMICO POMPA FRIZIONE
	4		
E184.2○	=93/2.2	=93-S1:14	CENTRALE FRIZIONE
	5		
E184.3○	=93/2.3	=93-S2:12	TEMPERATURA MASSIMA OLIO FRIZIONE
	6		
E184.4○	=93/2.4	=93-S3:14	TEMPERATURA RAFFREDDAMENTO OLIO FRIZIONE
	7		
E184.5○	=93/2.5	=93-S4:14	MINIMA PRESSIONE LINEA FRIZIONE
	8		
E184.6○	=93/2.5	=93-S5:12	FILTRO 1 LINEA FRIZIONE
	9		
E184.7○	=93/2.6	=93-S6:12	FILTRO 2 LINEA FRIZIONE
	12		
E185.0○	=93/2.7	=93-S7:14	FLUSSOSTATO OLIO FRIZIONE
	13		
E185.1○			
	14		
E185.2○			
	15		
E185.3○	=53/1.6	=53-U1:11	AZIONAMENTO PRONTO
	16		
E185.4○	=53/3.6	=53-R1:14	SOVRATEMPERATURA RESISTENZE FRENATURA
	17		
E185.5○			
	18		
E185.6○			
	19		
E185.7○			
	20		
	-○		
	21		
	+○		
	22		
E186.0○	=40/15.5	=40-S45:14	PRESSIONE BLOCCAGGIO GRUPPO 1 CLAMPS SLITTA
	23		
E186.1○	=96/2.1	:12	START 1 PRESSA DA TRANSFER
	24		
E186.2○	=96/2.2	:12	START 2 PRESSA DA TRANSFER
	25		
E186.3○	=96/2.3	:12	FUORI INGOMBRO TRANSFER
	26		
E186.4○	=96/2.5	-KA203.B:21	STOP IMMEDIATO DA TRANSFER
	27		
E186.5○	=96/2.6	-KA203.C:21	STOP A PMS DA TRANSFER
	28		
E186.6○	=96/2.7	:12	CONSENSO MOVIMENTO SLITTA
	29		
E186.7○	=96/2.8	:12	TRANSFER PRONTO PER AUTOMATICO
	32		
E187.0○	=1/21.8	=1:14	NASTRO TRASPORTO SFRIDI IN MARCIA
	33		
E187.1○			
	34		
E187.2○			
	35		
E187.3○			
	36		
E187.4○			
	37		
E187.5○			
	38		
E187.6○			
	39		
E187.7○			
	40		
	+○		

-A10

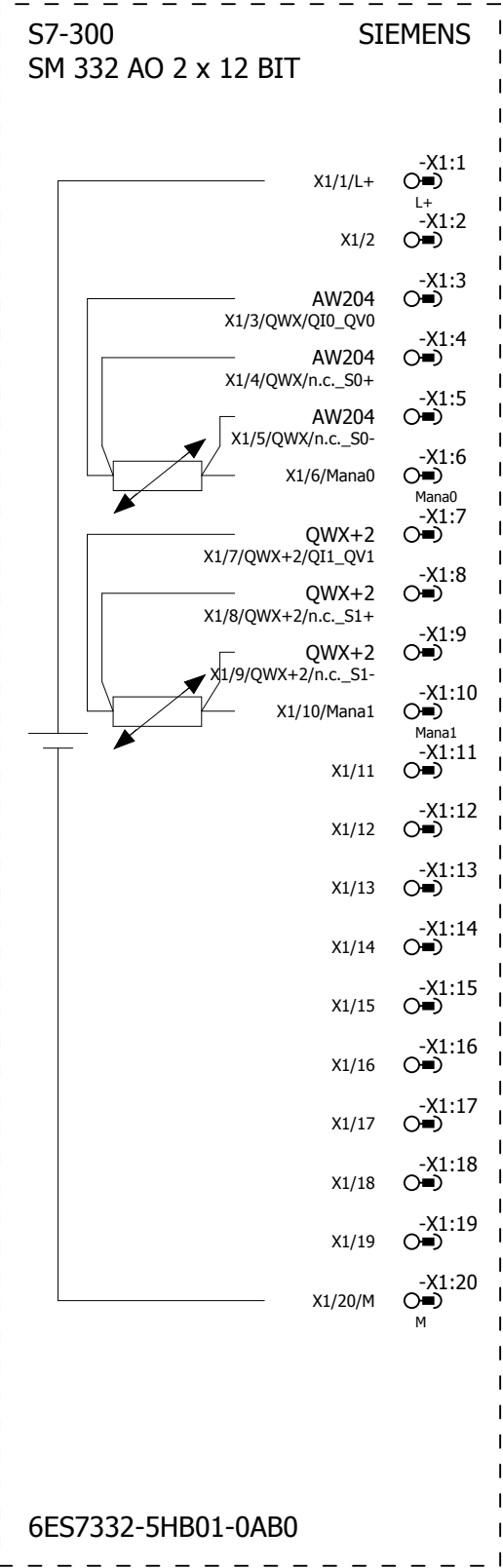
	1		
1+	1		
	2		
A180.0	2		
	3		
A180.1	3		
	4		
A180.2	4		
	5		
A180.3	5		
	6		
A180.4	6		
	7		
A180.5	7		
	8		
A180.6	8		
	9		
A180.7	9		
	10		
1-	10		
	11		
2+	11		
	12		
A181.0	12	=1/21.2	=1-KM1:A1 ALIMENTAZIONE MOVIMENTI AUSILIARI
	13		
A181.1	13	=4/2.5	=4-U1:LI1 ABILITAZIONE CARRO FRONTE
	14		
A181.2	14	=4/2.6	=4-U1:LI2 MARCIA INDIETRO CARRO FRONTE
	15		
A181.3	15	=4/2.6	=4-U1:LI3 ALTA VELOCITA' CARRO FRONTE
	16		
A181.4	16	=4/3.5	=4-U2:LI1 ABILITAZIONE CARRO RETRO
	17		
A181.5	17	=4/3.6	=4-U2:LI2 MARCIA INDIETRO CARRO RETRO
	18		
A181.6	18	=4/3.6	=4-U2:LI3 ALTA VELOCITA' CARRO RETRO
	19		
A181.7	19	=62/1.1	=62-K2:A1 STOP IMMEDIATO
	20		
2-	20		
	21		
3+	21		
	22		
A182.0	22	=5/1.4	=5-K1:A1 POMPA GANCI CARRO
	23		
A182.1	23	=5/3.1	=5-K3:A1 VALVOLA BLOCCAGGIO CARRO
	24		
A182.2	24	=5/3.2	=5-K4:A1 VALVOLA SBLOCCAGGIO CARRO
	25		
A182.3	25	=5/3.3	=5-K5:A1 VALVOLA SBLOCCAGGIO CARRO
	26		
A182.4	26	=5/3.4	=5-K6:A1 CENTRALE LUBRIFICAZIONE
	27		
A182.5	27	=7/1.4	=7-K1:A1 SALITA SCHERMO FRONTE
	28		
A182.6	28	=7/1.5	=7-K2:A1 DISCESA SCHERMO FRONTE
	29		
A182.7	29	=7/3.4	=7-K3:A1 SALITA SCHERMO RETRO
	30		
3-	30		
	31		
4+	31		
	32		
A183.0	32	=7/3.5	=7-K4:A1 DISCESA SCHERMO RETRO
	33		
A183.1	33	=27/2.2	=27-K1:A1 APERTURA TRAMOGGIA FRONTE
	34		
A183.2	34	=27/2.3	=27-K2:A1 CENTRALE LUBRIFICAZIONE
	35		
A183.3	35	=27/4.2	=27-K3:A1 APERTURA TRAMOGGIA CENTRALE
	36		
A183.4	36	=27/4.3	=27-K4:A1 CENTRALE LUBRIFICAZIONE
	37		
A183.5	37	=27/6.2	=27-K5:A1 APERTURA TRAMOGGIA RETRO
	38		
A183.6	38	=27/6.3	=27-K6:A1 CHIUSURA TRAMOGGIA RETRO
	39		
A183.7	39	=30/2.8	=30-K1:A1 CAMMA ACQUISIZIONE SFORZO
	40		
4-	40		

-A11

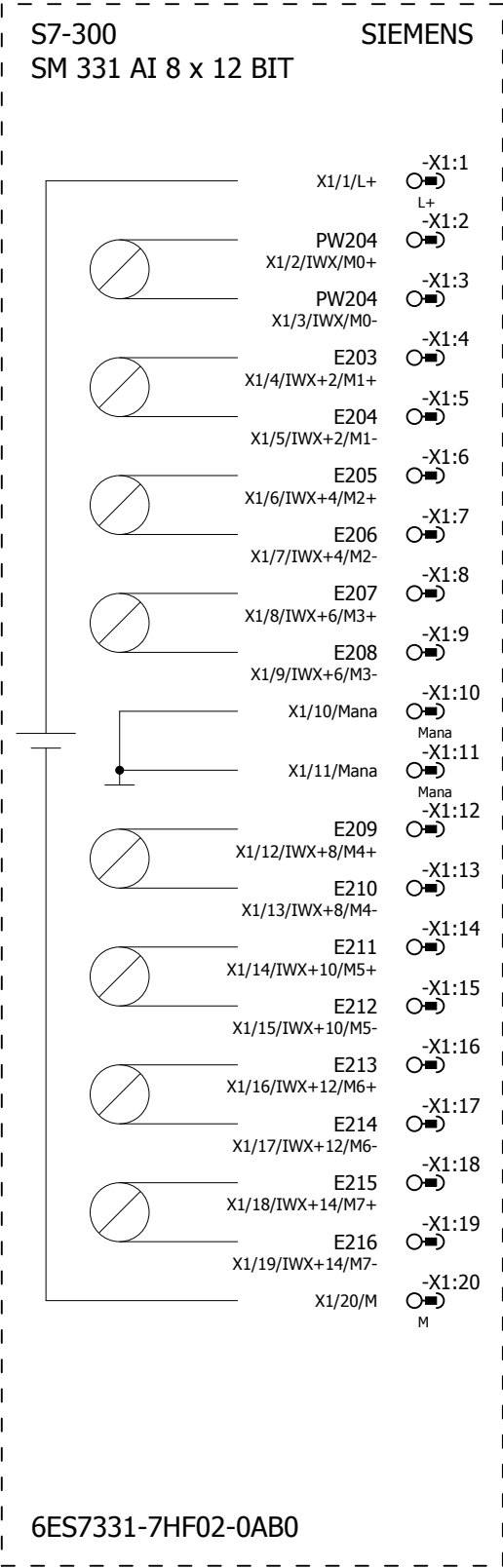
	1		
1+	1		
	2		
A184.0	2	=43/2.1	=43-K3:A1 SALITA REGOLAZIONE SLITTA
	3		
A184.1	3	=43/2.2	=43-K4:A1 DISCESA REGOLAZIONE SLITTA
	4		
A184.2	4	=45/1.1	=45-K1:A1 COMANDO RIEMPIMENTO CENTRALE SLITTA
	5		
A184.3	5	=45/2.8	=45-K5:A1 BYPASS SOVRACCARICO
	6		
A184.4	6	=93/4.4	=93-K3:A1 MOTORE RAFREDDAMENTO CENTRALINA FRIZIONE
	7		
A184.5	7	=48/1.4	=48-K1:A1 SALITA BLOCCO FRONTE
	8		
A184.6	8	=48/1.6	=48-K2:A1 DISCESA BLOCCO FRONTE
	9		
A184.7	9	=48/3.4	=48-K3:A1 SALITA BLOCCO RETRO
	10		
1-	10		
	11		
2+	11		
	12		
A185.0	12	=48/3.6	=48-K4:A1 DISCESA BLOCCO RETRO
	13		
A185.1	13		
	14		
A185.2	14	=53/3.4	=53-K1:A1 ABILITAZIONE ALIMENTAZIONE INVERTER
	15		
A185.3	15	=53/4.1	=53-K6:A1 DISPONIBILE
	16		
A185.4	16	=53/4.2	=53-K7:A1 START MOTORE PRINCIPALE
	17		
A185.5	17	=53/4.3	=53-K8:A1 ABILITAZIONE DIREZIONE INDIETRO
	18		
A185.6	18	=53/4.4	=53-K9:A1 DISPONIBILE
	19		
A185.7	19	=53/4.5	=53-K10:A1 FAULT ESTERNO
	20		
2-	20		
	21		
3+	21		
	22		
A186.0	22	=53/5.4	=53-K11:A1 VENTILATORE MOTORE PRINCIPALE
	23		
A186.1	23	=62/1.2	=62-K3:A1 ABILITAZIONE GENERALE FRIZIONE
	24		
A186.2	24	=62/4.4	=62-K6:A1
	25		
A186.3	25	=62/4.5	=62-K7:A1 FRENO DOLCE
	26		
A186.4	26	=90/1.5	=90-K1:A1 POMPA LUBRIFICAZIONE
	27		
A186.5	27	=90/1.6	=90-K2:A1 RESISTENZE RISCALDO OLIO
	28		
A186.6	28	=93/1.4	=93-K1:A1 POMPA FRIZIONE
	29		
A186.7	29	=93/3.3	=93-K2:A1 CENTRALE FRIZIONE
	30		
3-	30		
	31		
4+	31		
	32		
A187.0	32	=96/3.1	=96-K10:A1 PREDISPOSIZIONE
	33		
A187.1	33	=96/3.2	=96-K11:A1 PREDISPOSIZIONE
	34		
A187.2	34	=96/4.1	=96-K20:A1 PRESSA A PMS
	35		
A187.3	35	=96/4.2	=96-K21:A1 RICHIESTA ARRESTO
	36		
A187.4	36	=96/4.4	=96-K22:A1 CONTROLLO ENCODER
	37		
A187.5	37	=96/4.5	=96-K23:A1 TRANSFER INCLUSO
	38		
A187.6	38	=96/4.6	=96-K24:A1 FRIZIONE INSERITA
	39		
A187.7	39	=96/4.7	=96-K25:A1 PRESET QUOTA ENCODER
	40		
4-	40		



-AA10
/2.4
=53/1.6
Rack X
Slot Y
SIE.6ES7332-5HB01-0AB0



-AA11
/2.5
=53/1.4
Rack X
Slot Y
SIE.6ES7331-7HF02-0AB0



+PP

=1/14.1 / 24EL1

3.7 / 0V1

24EL6

-XPP 19

32 0V1

0V1 / 12.1

24EL1

0V1

-CPM3
/10.2
/4.2
Rack X
Slot Y

1L+
1
1/1L+

2L+
2
2/2L+

1M
3
3/1M

2M
4
4/2M

6ES7151-1BA02-0AB0 IM 151-1 HIGH FEATURE SIEMENS

			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

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Pressa S4-1600-5500-2470-LD

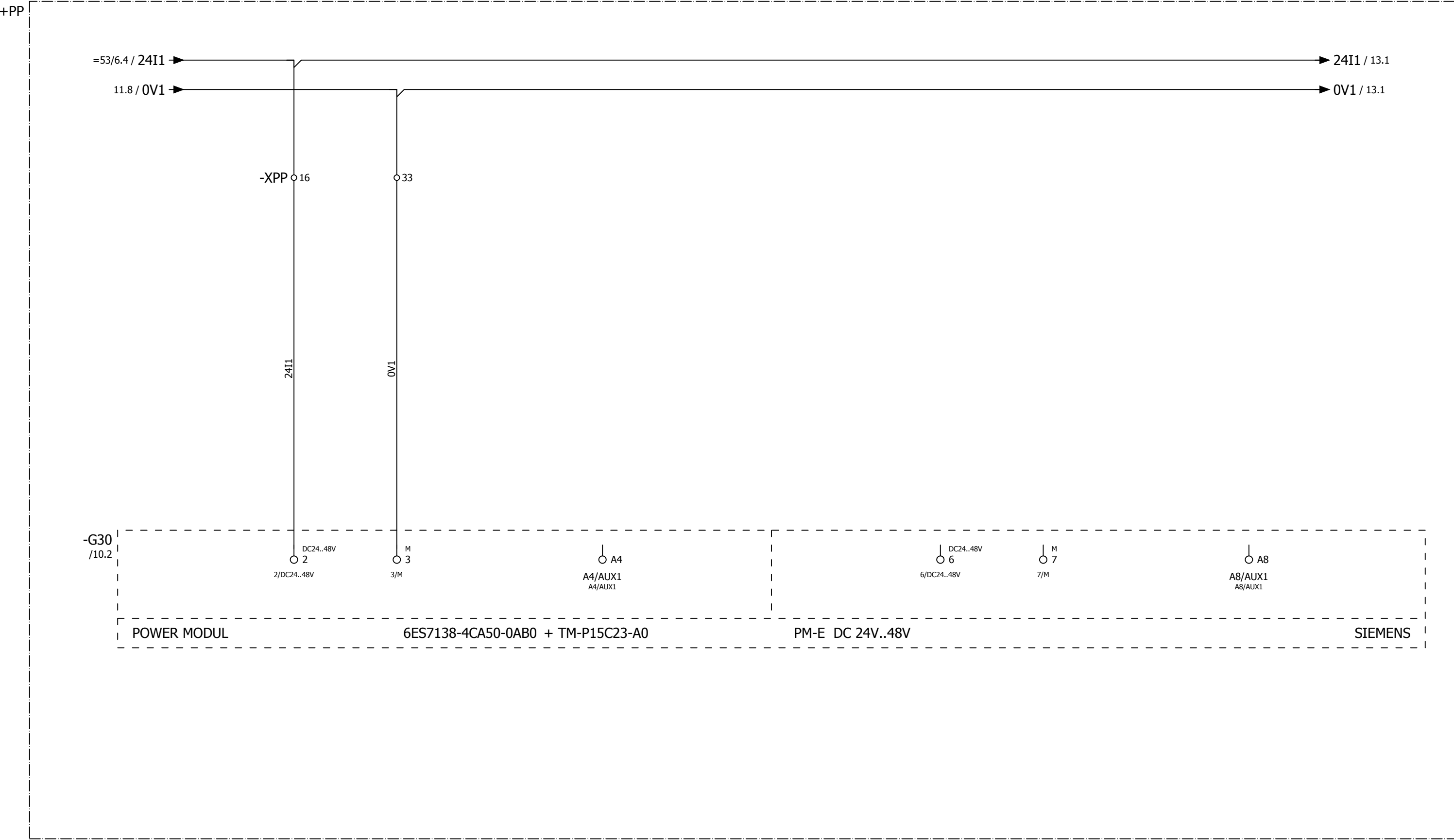
PLC +PP

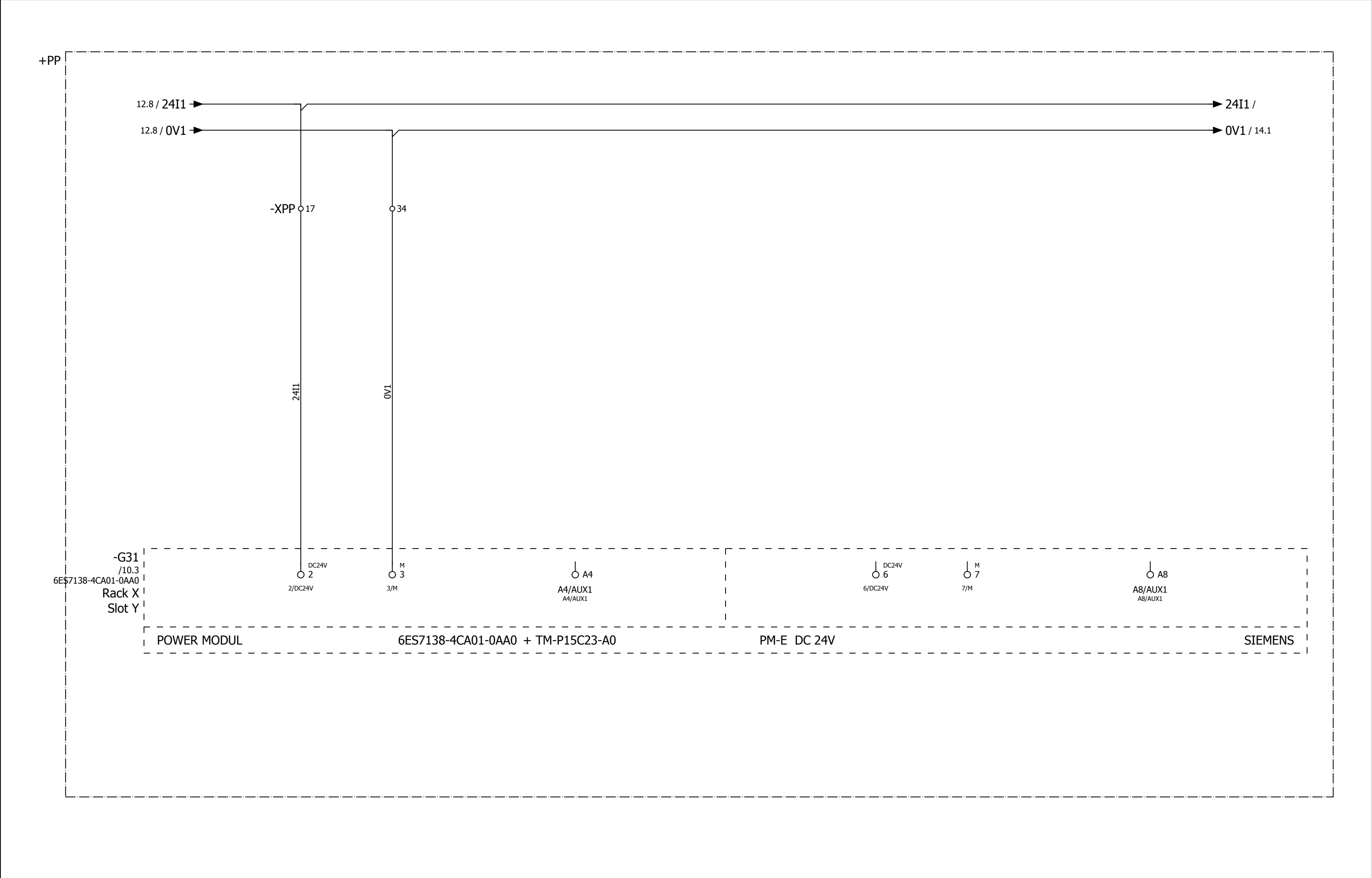
Gruppo Proma

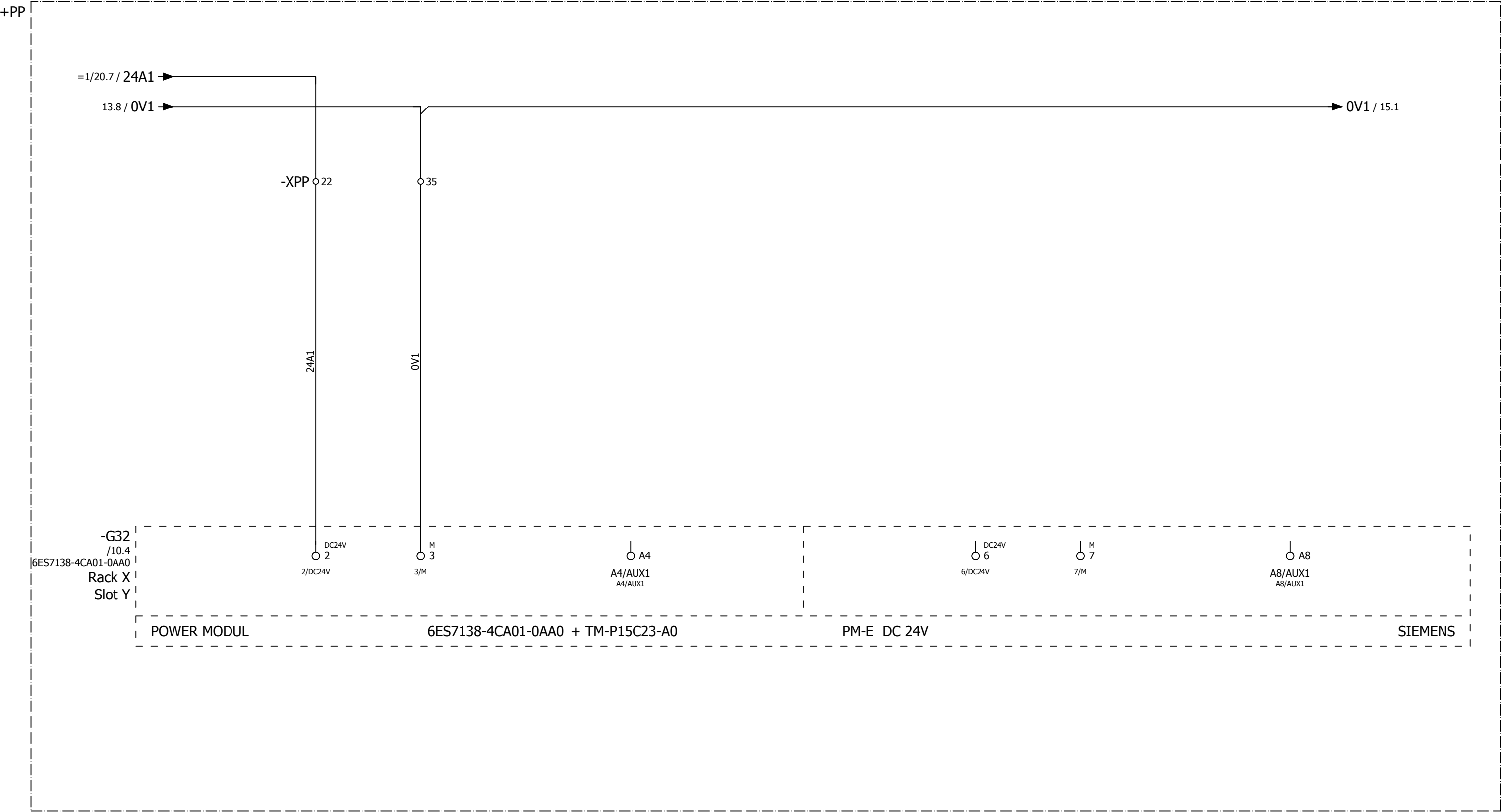
01/2014

Gruppo
98

Foglio
11







			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

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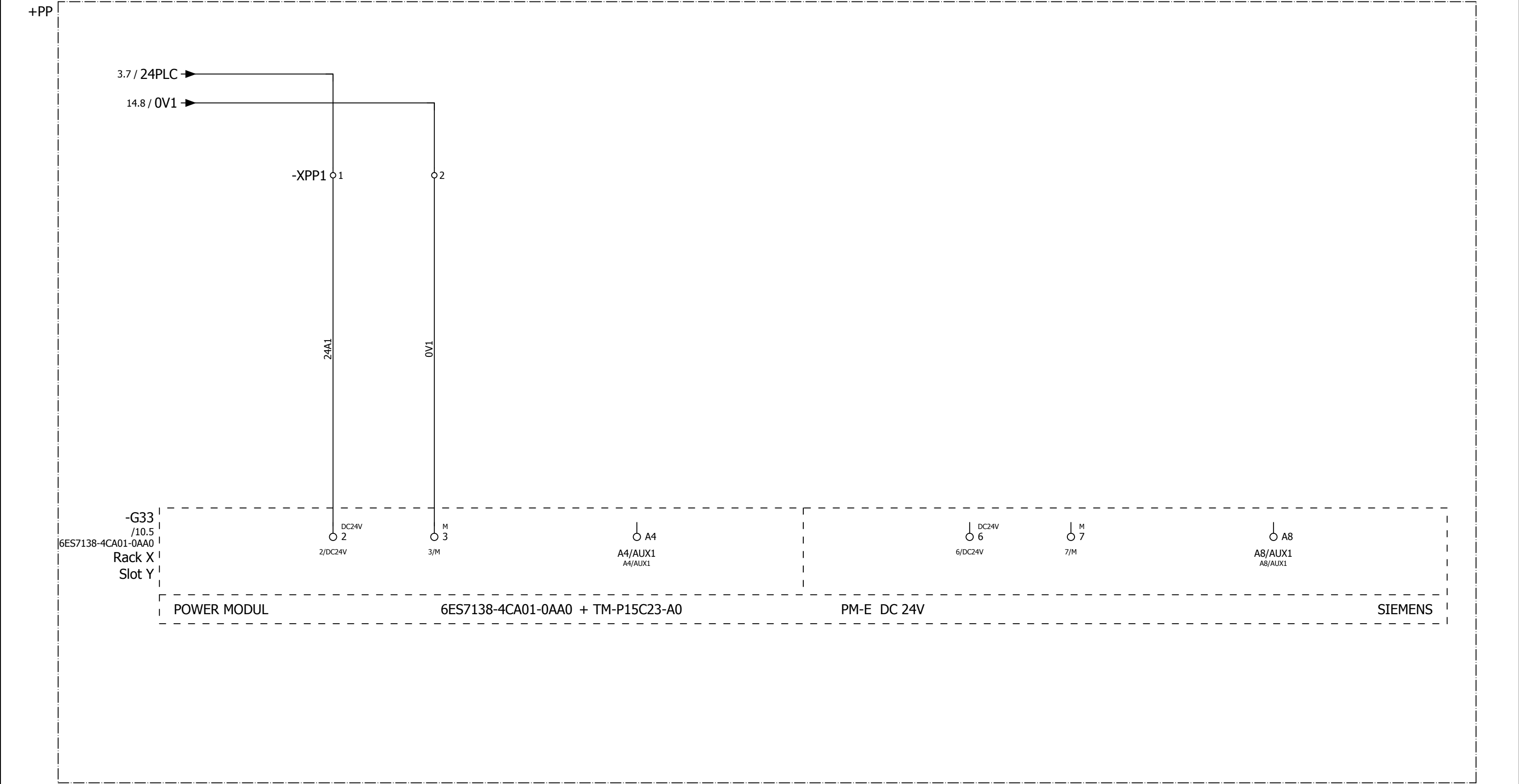
Pressa S4-1600-5500-2470-LD

PLC +PP

Gruppo Proma	
	01/2014

Gruppo	98
Foglio	

14

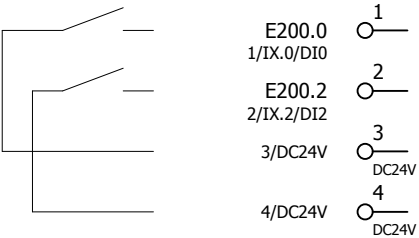


+PP

-A310
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

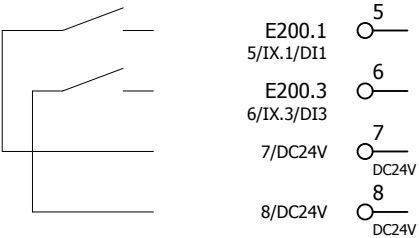
ET200S
4 DI DC 24 V HF

SIEMENS



=1/22.2 =1-S9:14
=1/22.5 =1-S11:14

MOVIMENTO GENERALE "-"
RESET ALLARMI



=1/22.3 =1-S10:14

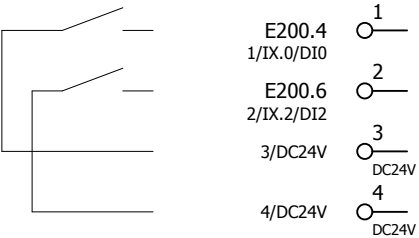
MOVIMENTO GENERALE "+"

6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A311
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

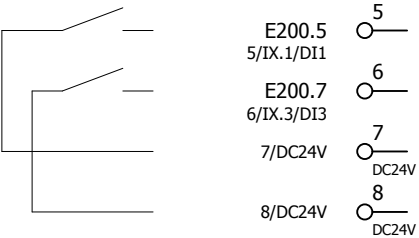
ET200S
4 DI DC 24 V HF

SIEMENS



=7/2.8 =7-S4:14

COMANDO APERTURA SCHERMO FRONTE



=7/2.7 =7-S4:14
=27/1.8 =27-S4:14

COMANDO CHIUSURA SCHERMO FRONTE
COMANDO CHIUSURA TRAMOGGIA FRONTE

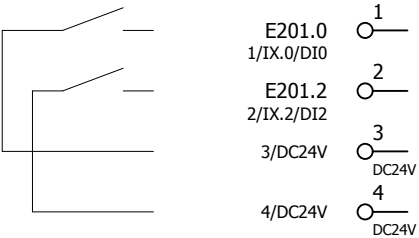
6ES7131-4BD01-0AB0
+ TM-E15C24-01

+PP

-A312
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

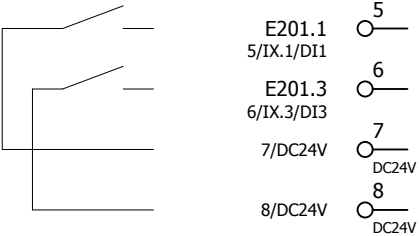
ET200S
4 DI DC 24 V HF

SIEMENS



=27/1.8 =27-S4:14

COMANDO APERTURA TRAMOGGIA FRONTE



=1/22.7 =1-S12:14

=48/5.1 =48-S7:14

MOVIMENTI AUSILIARI ON

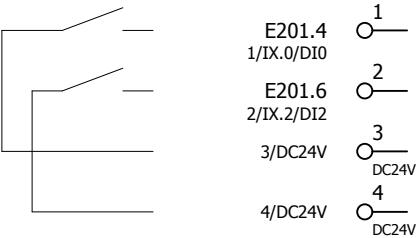
BLOCCAGGI SLITTA INSERITI

6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A313
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS

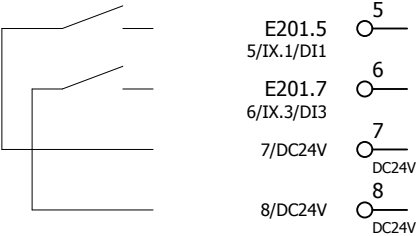


=48/5.2 =48-S7:14

BLOCCAGGI SLITTA DISINSERITI

=53/6.3 =53-S2:12

STOP MOTORE PRINCIPALE



=53/6.2 =53-S1:14

START MOTORE PRINCIPALE

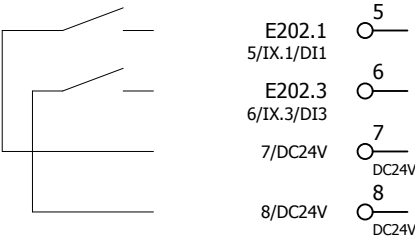
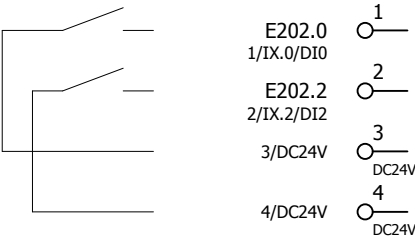
6ES7131-4BD01-0AB0
+ TM-E15C24-01

+PP

-A314
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS

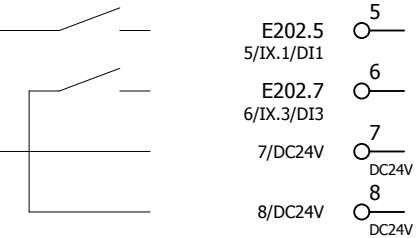
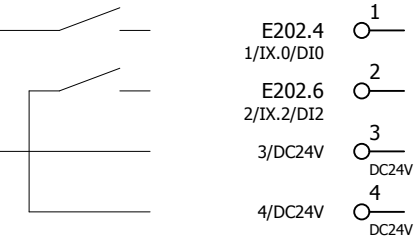


6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A315
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS



6ES7131-4BD01-0AB0
+ TM-E15C24-01

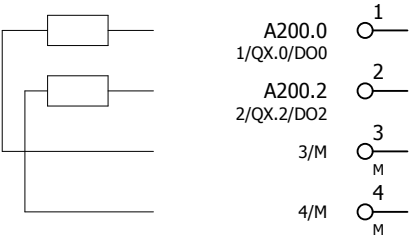
			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

+PP

-A330
SIE.6ES7132-4BD02-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DO DC24V 0,5A ST

SIEMENS



=1/22.2

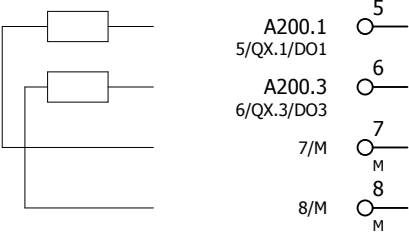
=1-S9:x1

LAMPADA MOVIMENTO "-"

=1/22.6

=1-S11:x1

LAMPADA PRESENZA ALLARMI



=1/22.4

=1-S10:x1

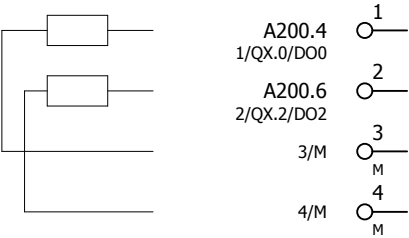
LAMPADA MOVIMENTO "+"

6ES7132-4BD02-0AA0
+ TM-E15C24-01

-A331
SIE.6ES7132-4BD02-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DO DC24V 0,5A ST

SIEMENS



=7/9.3

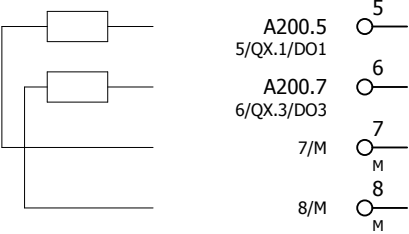
=7-S62:x1

RESET BARRIERA FRONTE

=62/5.3

=62-S9:x1

LAMPADA CICLO AUTOMATICO



=53/6.2

=53-S1:x1

LAMPADA START MOTORE

=48/5.3

=48-H1:x1

BLOCCHI INSERITI

6ES7132-4BD02-0AA0
+ TM-E15C24-01

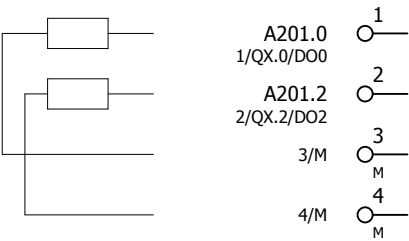
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			Verificato	
Modifica	Data	Nome	Origine	

+PP

-A332
SIE.6ES7132-4BD02-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DO DC24V 0,5A ST

SIEMENS



/3.2

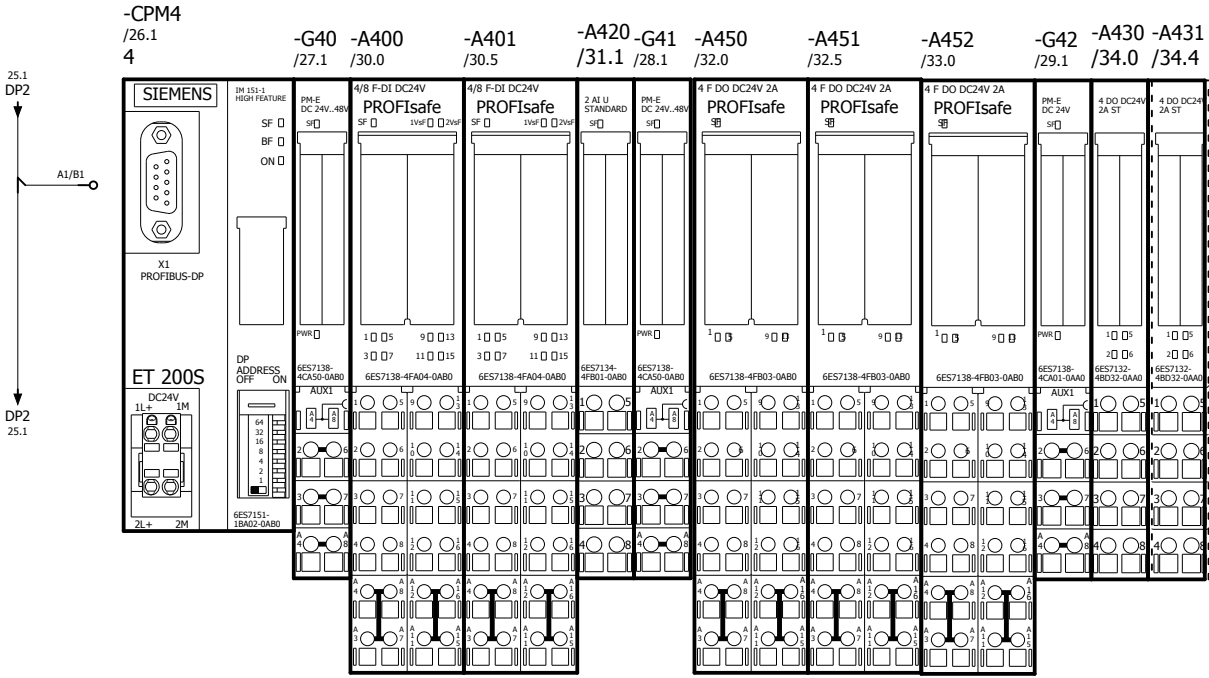
-K1:A1

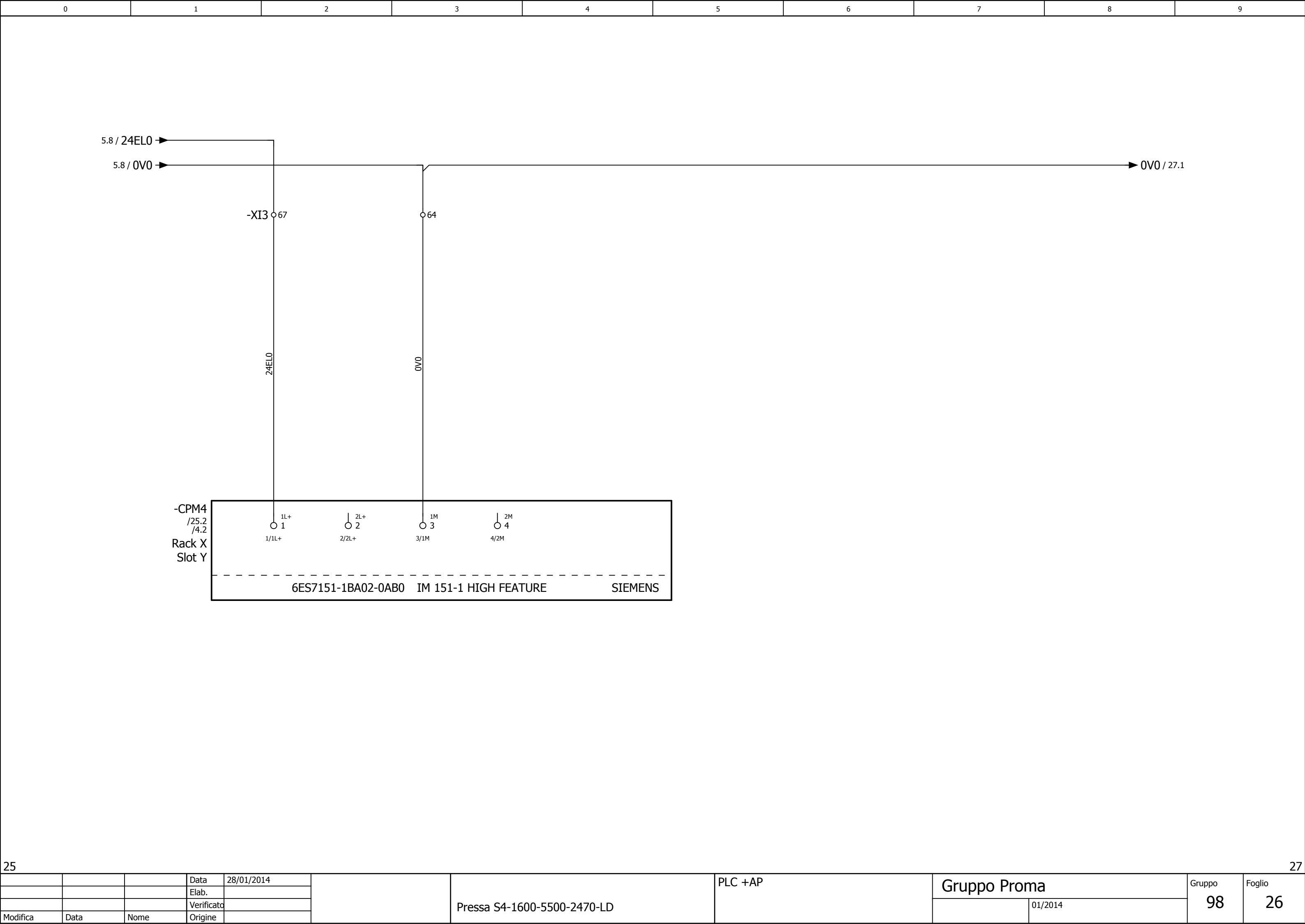
ALIMENTAZIONE PANNELLO OPERATORE

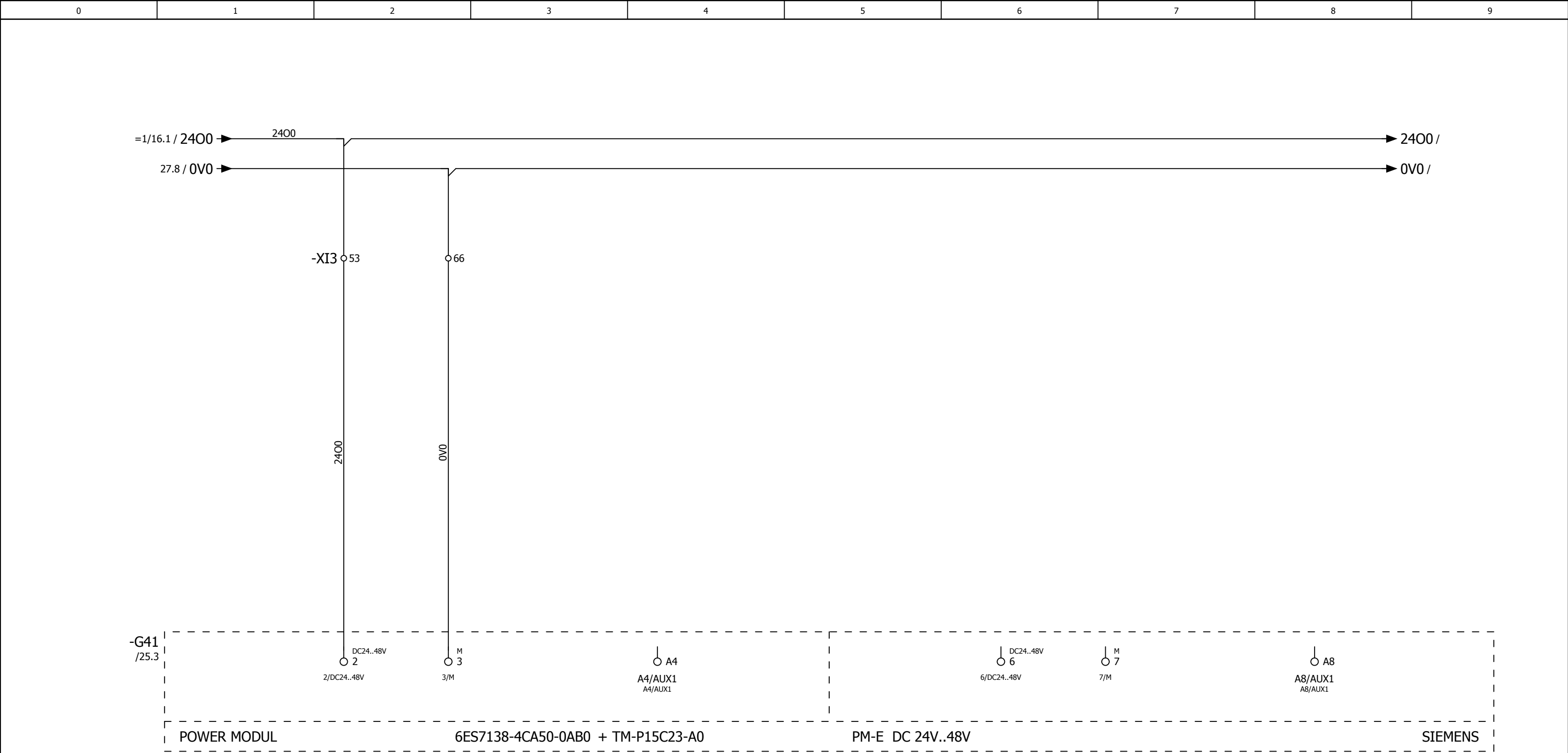
6ES7132-4BD02-0AA0
+ TM-E15C24-01

			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

			PLC +PP	Gruppo Proma	Gruppo	Foglio
					98	21
					01/2014	
			Pressa S4-1600-5500-2470-LD			









			Data	28/01/2014		Pressa S4-1600-5500-2470-LD	PLC +AP	Gruppo Proma		Gruppo 98	Foglio 29
			Elab.								
			Verificato								
Modifica	Data	Nome	Origine								

+AP

-A400

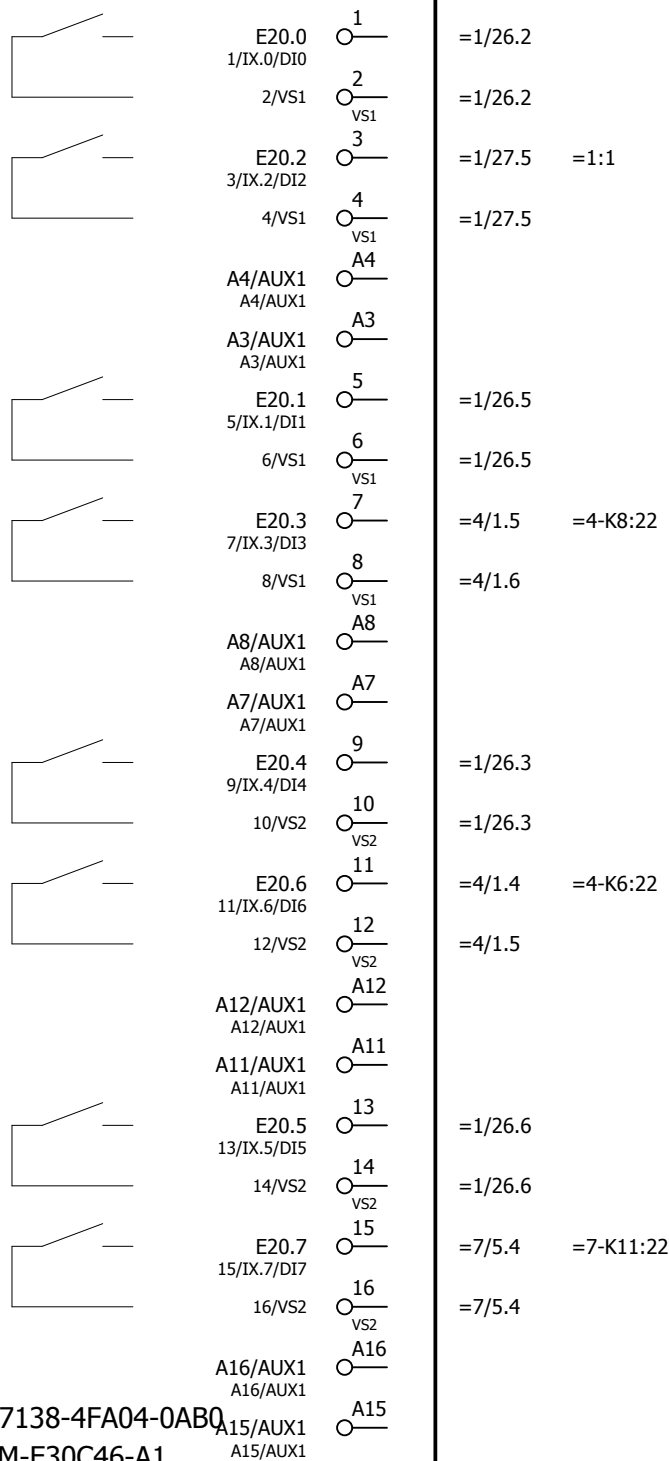
SIE.6ES7138-4FA04-0AB0

SIE.6ES7193-4CF50-0AA0

ET200S

SIEMENS

4/8 F-DI DC24V PROFIsafe



6ES7138-4FA04-0ABQ
+ TM-E30C46-A1

-A401

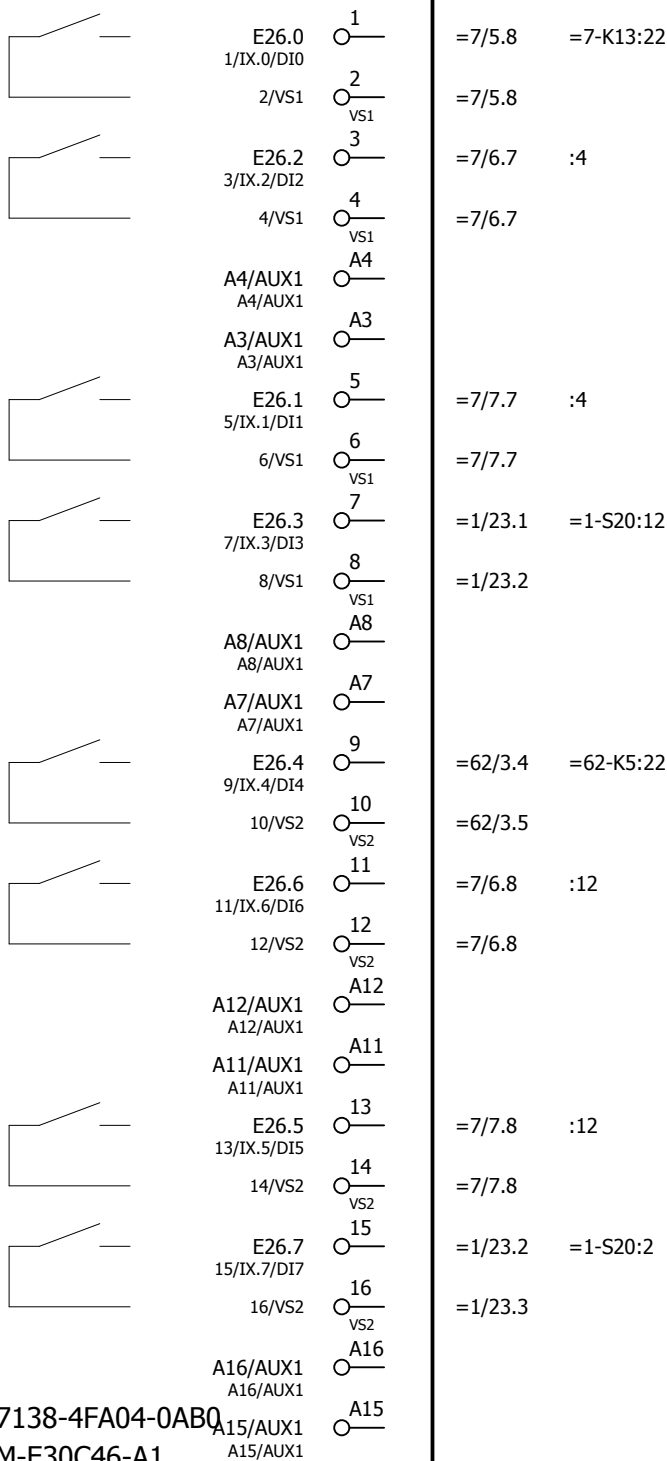
SIE.6ES7138-4FA04-0AB0

SIE.6ES7193-4CF50-0AA0

ET200S

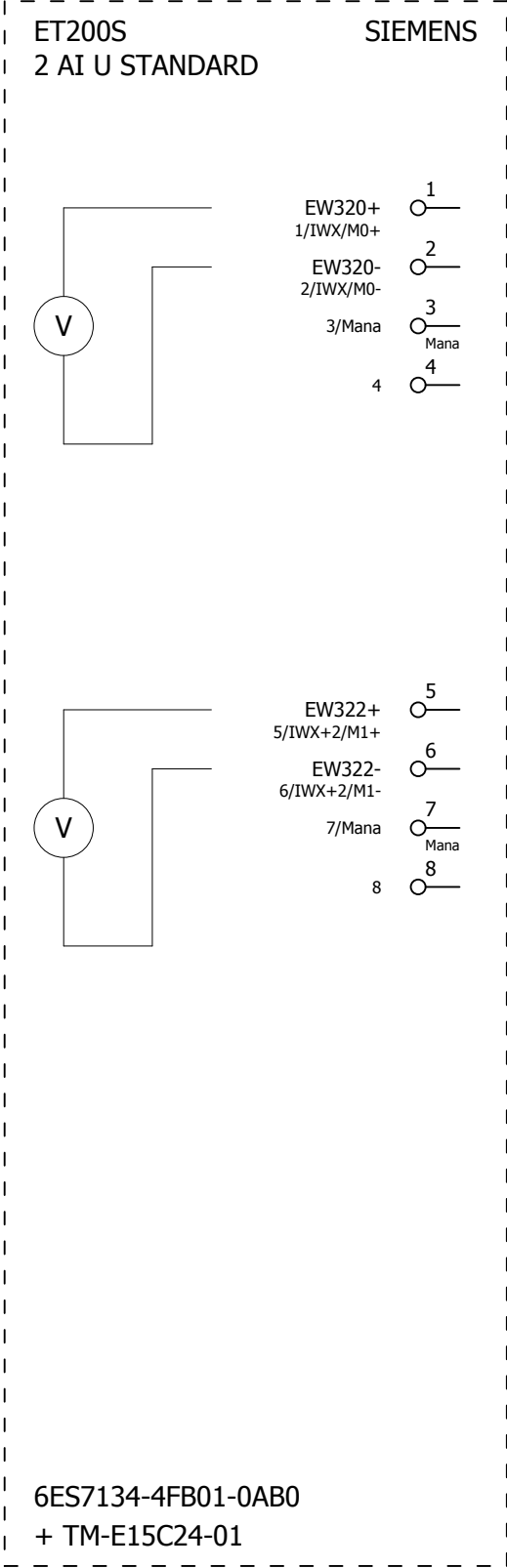
SIEMENS

4/8 F-DI DC24V PROFIsafe



6ES7138-4FA04-0AB0
+ TM-E30C46-A1

-A420
SIE.6ES7134-4FB01-0AB0
SIE.6ES7193-4CB30-0AA0



6ES7134-4FB01-0AB0

+ TM-E15C24-01

			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

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Pressa S4-1600-5500-2470-LD

PLC +AP

Gruppo Proma

01/2014

Gruppo
98

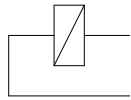
Foglio
31

+AP

-A450
SIE.6ES7138-4FB03-0AB0
SIE.6ES7193-4CF50-0AA0

ET200S
4 F DO DC24V 2A PROFIsafe

SIEMENS



A32.0
1/QX.0/DO0-P



=1/27.2

=1-K20:A1

2/DO0-M



=1/27.3

DO0-M

3



4



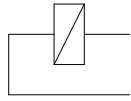
A4/AUX1

A4/AUX1



A3/AUX1

A3/AUX1



A32.1
5/QX.1/DO1-P



=4/1.0

=4-K5:A1

6/DO1-M



=4/1.1

DO1-M

7



8



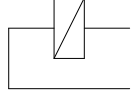
A8/AUX1

A8/AUX1



A7/AUX1

A7/AUX1



A32.2
9/QX.2/DO2-P



=4/1.2

=4-K7:A1

10/DO2-M



=4/1.3

DO2-M

11



12



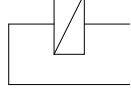
A12/AUX1

A12/AUX1



A11/AUX1

A11/AUX1



A32.3
13/QX.3/DO3-P



=7/5.1

=7-K10:A1

14/DO3-M



=7/5.2

DO3-M

15



16



A16/AUX1

A16/AUX1



A15/AUX1

A15/AUX1

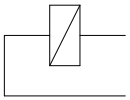


6ES7138-4FB03-0AB0
+ TM-E30C46-A1

-A451
SIE.6ES7138-4FB03-0AB0
SIE.6ES7193-4CF50-0AA0

ET200S
4 F DO DC24V 2A PROFIsafe

SIEMENS



A37.0
1/QX.0/DO0-P



=7/5.5

=7-K12:A1

SCHERMI CHIUSI RETRO

2/DO0-M



=7/5.6

DO0-M

3



4



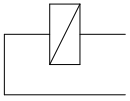
A4/AUX1

A4/AUX1



A3/AUX1

A3/AUX1



A37.1
5/QX.1/DO1-P



=62/3.1

=62-K4:A1

FRIZIONE CANALE 1

6/DO1-M



=62/3.1

DO1-M

7



8



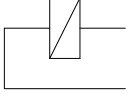
A8/AUX1

A8/AUX1



A7/AUX1

A7/AUX1



A37.2
9/QX.2/DO2-P



=62/3.2

=62-K5:A1

FRIZIONE CANALE 2

10/DO2-M



=62/3.3

DO2-M

11



12



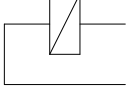
A12/AUX1

A12/AUX1



A11/AUX1

A11/AUX1



A37.3
13/QX.3/DO3-P



=62/3.2

=62-K5:A1

FRIZIONE CANALE 2

14/DO3-M



=62/3.3

DO3-M

15



16



A16/AUX1

A16/AUX1



A15/AUX1

A15/AUX1

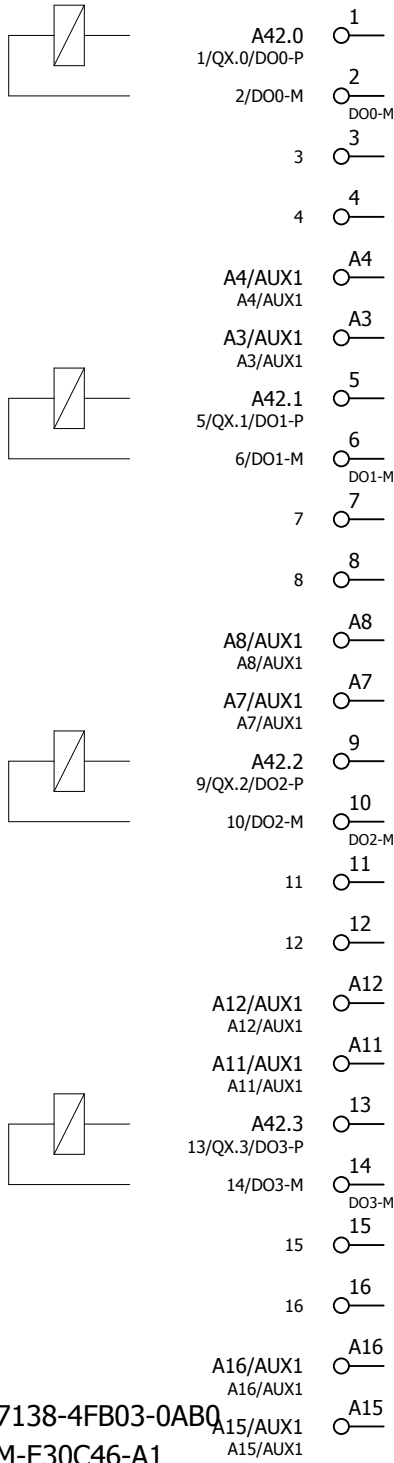


6ES7138-4FB03-0AB0
+ TM-E30C46-A1

+AP

-A452
SIE.6ES7138-4FB03-0AB0
SIE.6ES7193-4CF50-0AA0

ET200S SIEMENS
4 F DO DC24V 2A PROFIsafe



6ES7138-4FB03-0AB0
+ TM-E30C46-A1

			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

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Pressa S4-1600-5500-2470-LD

PLC +AP

Gruppo Proma

01/2014

Gruppo

98

Foglio

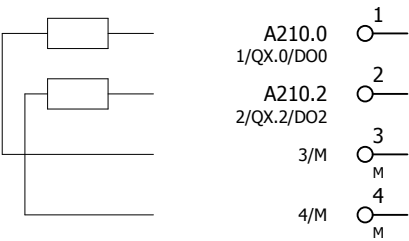
33

+AP

-A430
SIE.6ES7132-4BD32-0AA0
SIE.6ES7193-4CB30-0AA0

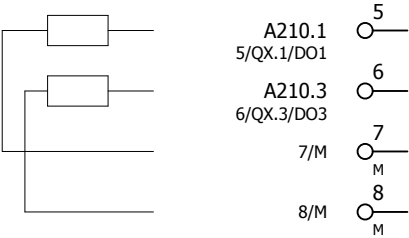
ET200S
4 DO DC24V 2A ST

SIEMENS



=4/4.1 =4-K1:A1

COMANDO POTENZA CARRO FRONTE



=4/4.3 =4-K3:A1

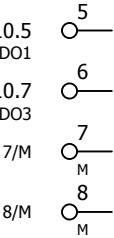
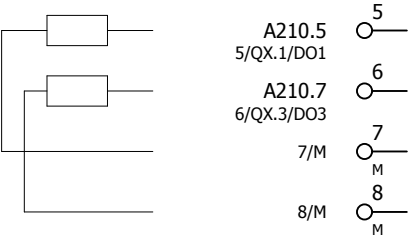
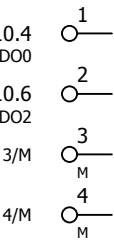
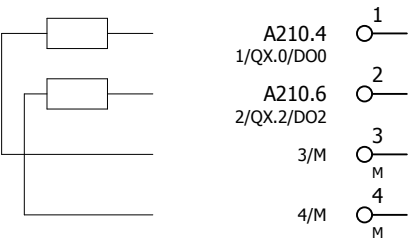
COMANDO POTENZA CARRO RETRO

6ES7132-4BD32-0AA0
+ TM-E15C24-01

-A431
SIE.6ES7132-4BD32-0AA0
SIE.6ES7193-4CB30-0AA0

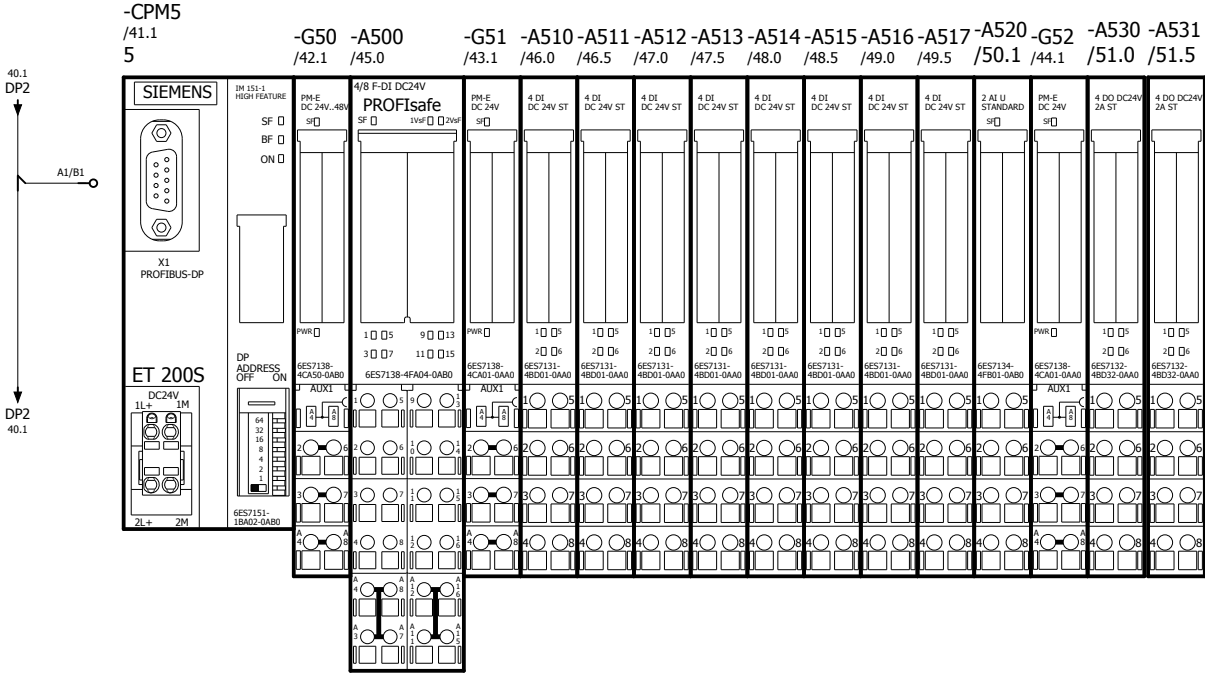
ET200S
4 DO DC24V 2A ST

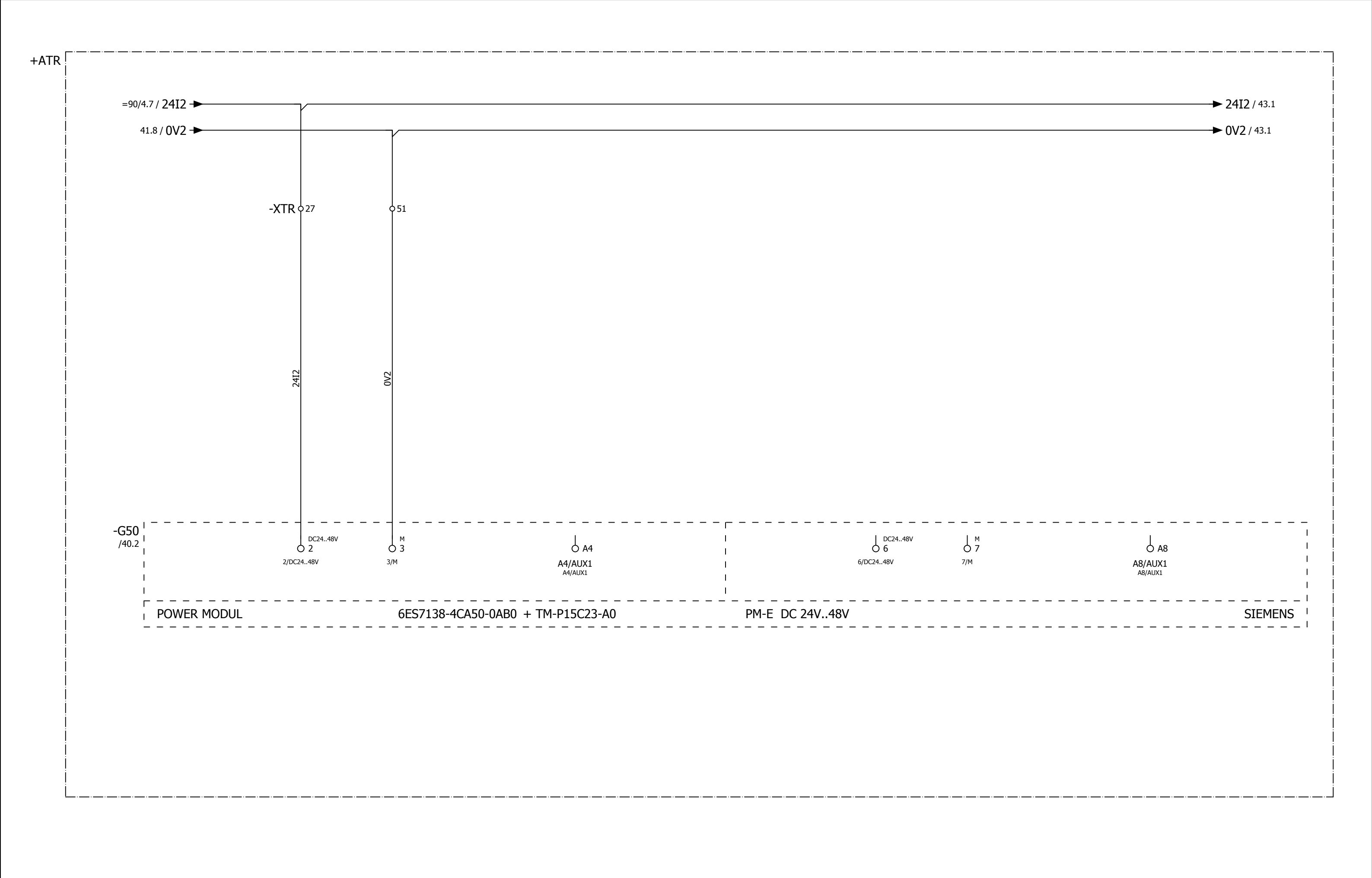
SIEMENS

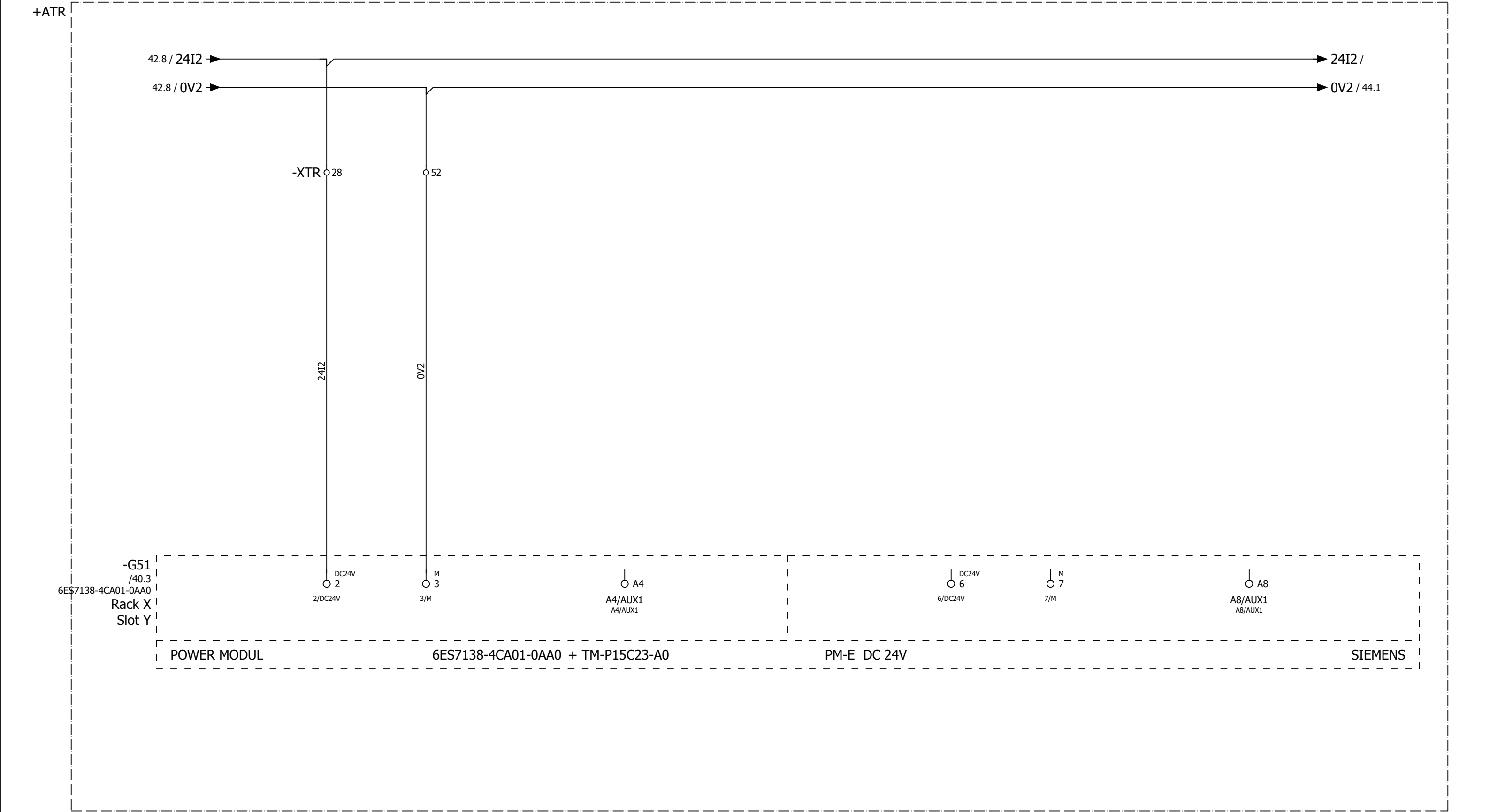


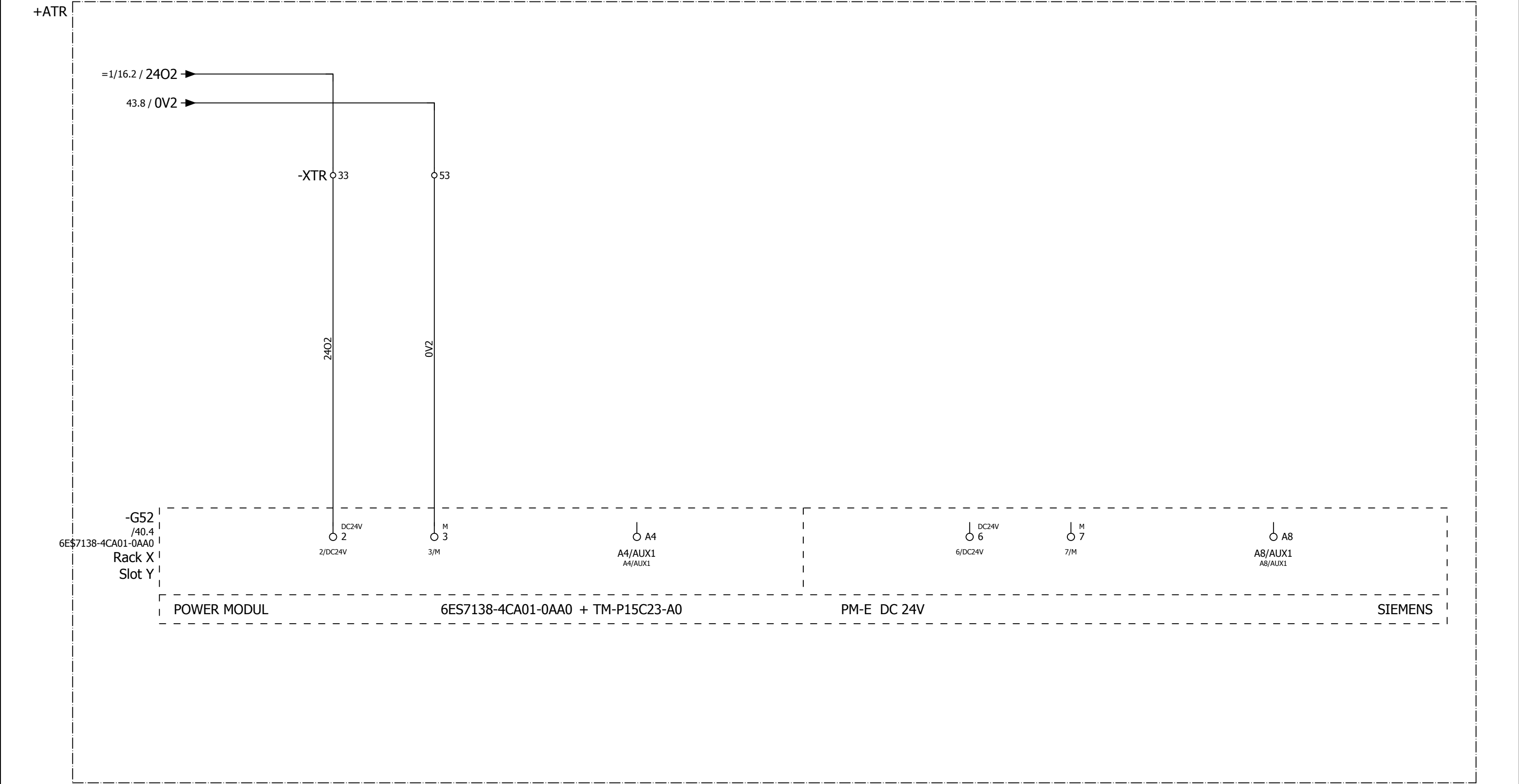
6ES7132-4BD32-0AA0
+ TM-E15C24-01

+ATR









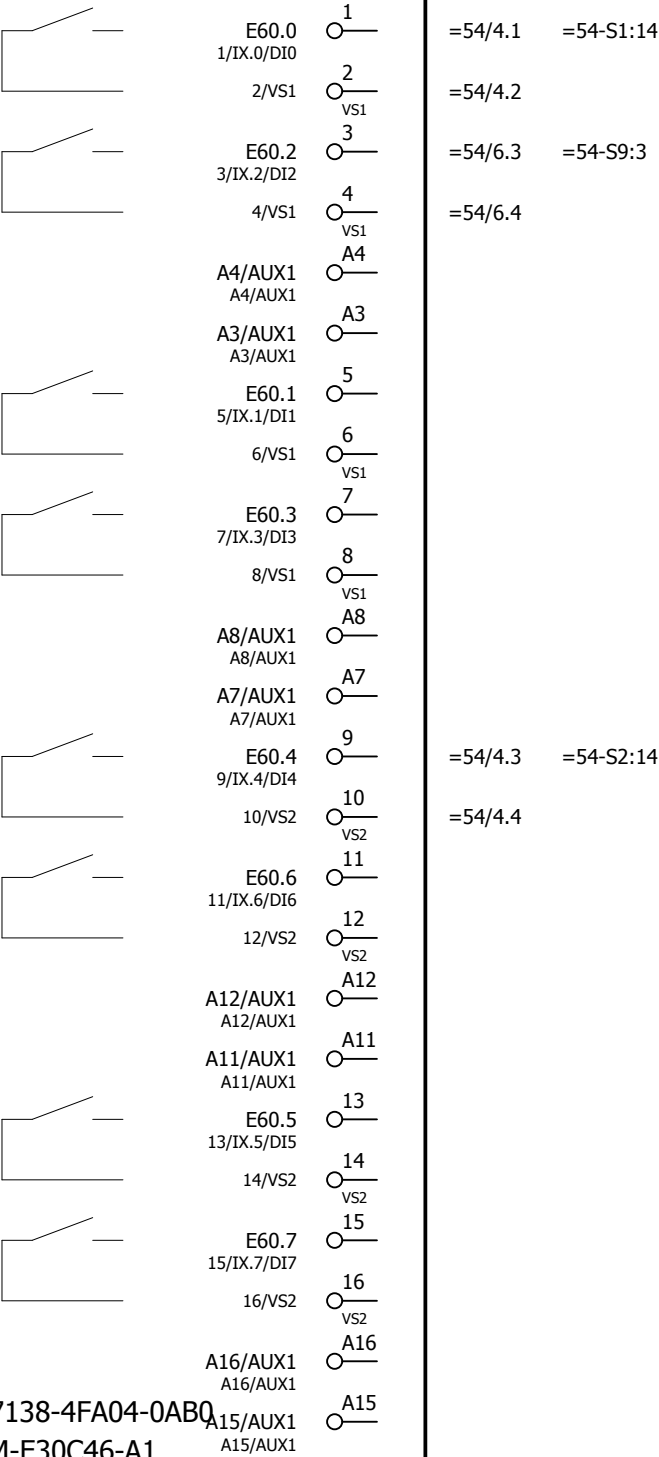
+ATR

-A500
SIE.6ES7138-4FA04-0AB0
SIE.6ES7193-4CF50-0AA0

ET200S

4/8 F-DI DC24V PROFIsafe

SIEMENS



6ES7138-4FA04-0AB0
+ TM-E30C46-A1

			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

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Pressa S4-1600-5500-2470-LD

PLC +ATR

Gruppo Proma

01/2014

Gruppo

98

Foglio

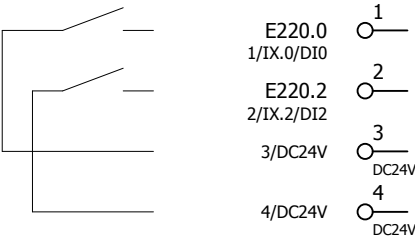
45

+ATR

-A510
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS

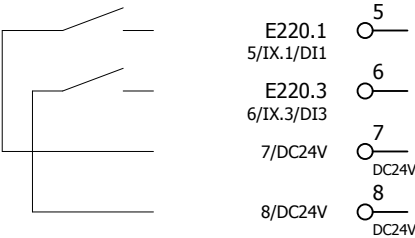


=41/1.2 =41-S1:14

=48/2.4 =48-S1:3

PRESSOSTATO MINIMA ARIA BILANCIATORI

BLOCCO FRONTE SBLOCCATO PY2



=48/2.3 =48-K1:122

=48/4.3 =48-K3:122

BLOCCO FRONTE SBLOCCATO PY1

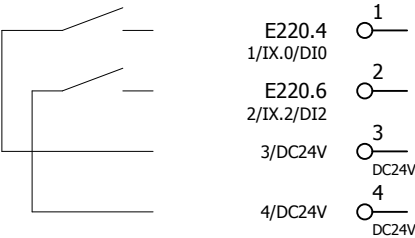
BLOCCO RETRO SBLOCCATO PY1

6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A511
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

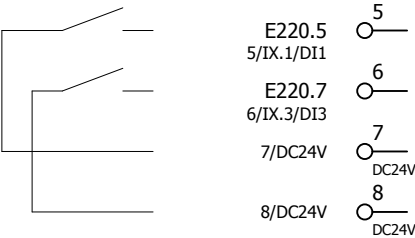
ET200S
4 DI DC 24 V HF

SIEMENS



=48/4.4 =48-S4:3

BLOCCO RETRO SBLOCCATO PY2



=53/6.7 =53-S3:12

=54/4.2 =54-S1:14

TEMPERATURA MOTORE PRINCIPALE

CAMMA PMS

6ES7131-4BD01-0AB0
+ TM-E15C24-01

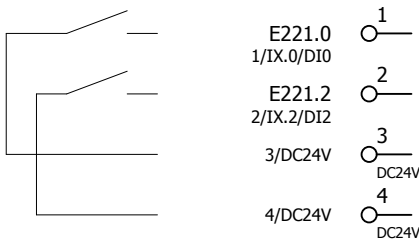
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			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

+ATR

-A512
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS

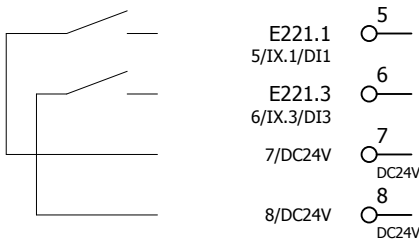


=54/4.5 =54-S2:14

CAMMA RITORNO A PMS

=54/4.9 =54-S4:14

CAMMA FRENO DOLCE



=54/4.6 =54-S3:14

CAMMA PMI

=62/4.7 =62-S11:14

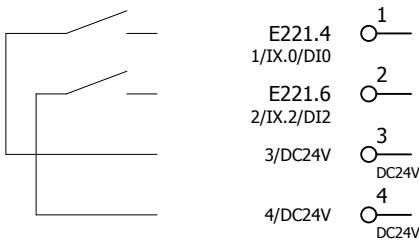
PRESSIONE INNESTO FRIZIONE

6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A513
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS

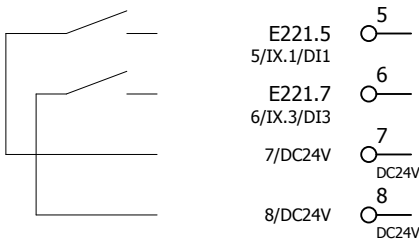


=62/4.7 =62-S12:14

FINECORSA FRIZIONE VALVOLA 1

=63/1.3 =63-S1:14

PRESSIONE SBLOCCAGGIO FRENO VOLANO



=62/4.8 =62-S14:12

FINECORSA FRIZIONE VALVOLA 2

=90/3.2 =90-S5:14

PRESSOSTATO LEVA FRONTE SINISTRA

6ES7131-4BD01-0AB0
+ TM-E15C24-01

			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

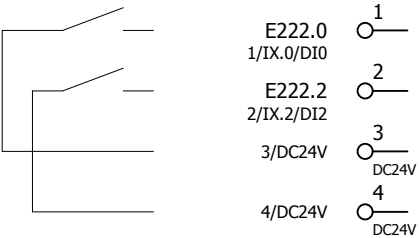
+ATR

-A514

SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS

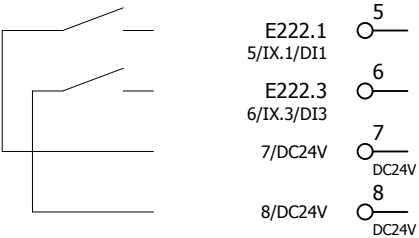


=90/3.2 =90-S6:14

PRESSOSTATO LEVA RETRO SINISTRA

=90/3.4 =90-S8:14

PRESSOSTATO LEVA FRONTE DESTRA



=90/3.3 =90-S7:14

PRESSOSTATO LEVA RETRO DESTRA

=90/3.5 =90-S9:14

PRESSOSTATO OSCILLATORE FRONTE SINISTRA

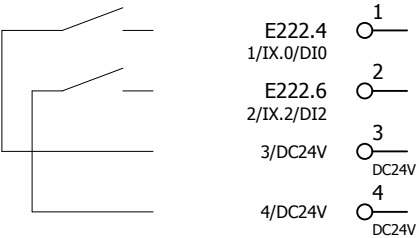
6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A515

SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS

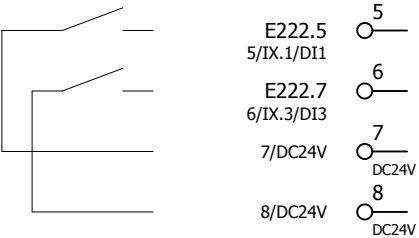


=90/3.5 =90-S10:14

PRESSOSTATO OSCILLATORE RETRO SINISTRA

=90/3.7 =90-S12:14

PRESSOSTATO OSCILLATORE FRONTE DESTRA



=90/3.6 =90-S11:14

PRESSOSTATO OSCILLATORE RETRO DESTRA

=90/4.2 =90-S13:3

DOSATORE TRAVERSA ANTERIORE

6ES7131-4BD01-0AB0
+ TM-E15C24-01

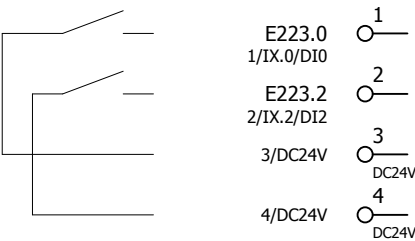
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			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

+ATR

-A516
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS



=90/4.3 =90-S14:3

DOSATORE TRAVERSA POSTERIORE

=90/4.5 =90-S16:3

DOSATORE CILINDRI BILANCIATORI

=90/4.4 =90-S15:3

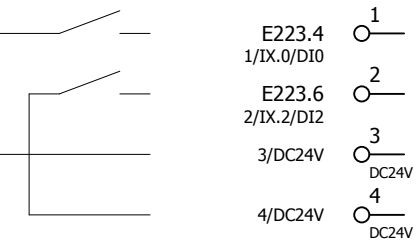
DOSATORE VOLANO

6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A517
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS

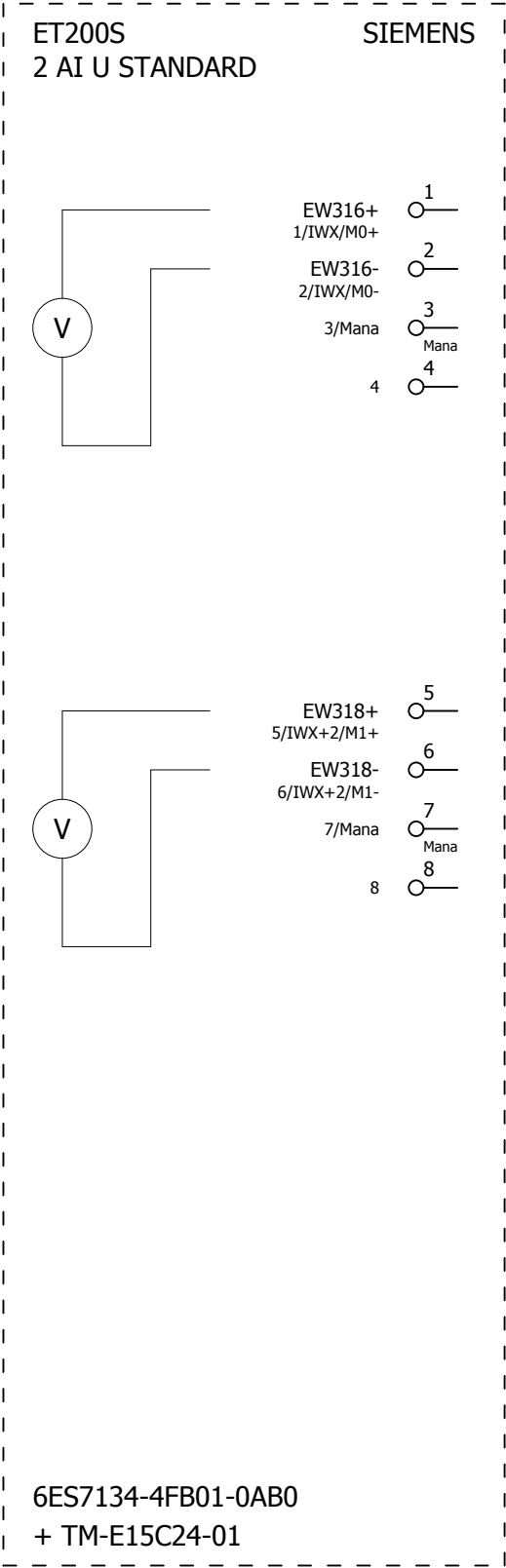


6ES7131-4BD01-0AB0
+ TM-E15C24-01

			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

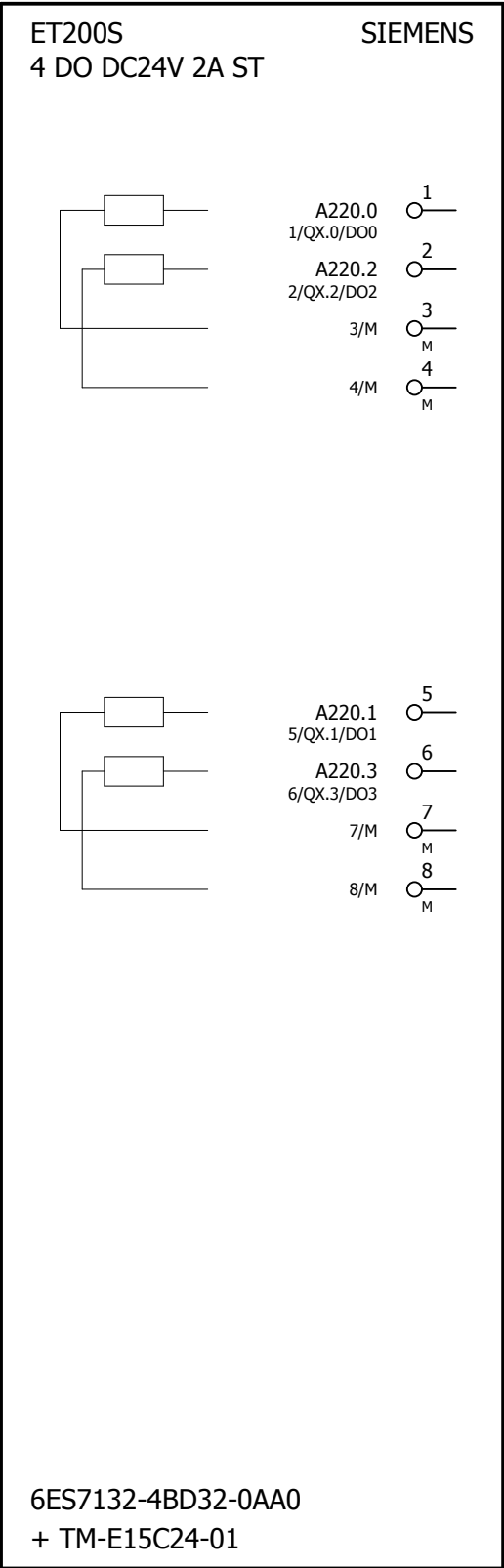
+ATR

-A520
SIE.6ES7134-4FB01-0AB0
SIE.6ES7193-4CB30-0AA0



+ATR

-A530
SIE.6ES7132-4BD32-0AA0
SIE.6ES7193-4CB30-0AA0



6ES7132-4BD32-0AA0
+ TM-E15C24-01

=41/1.5

=41-Y1:x1

AUMENTA PRESSIONE BILANCIATORI

=63/1.5

=63-Y1:x1

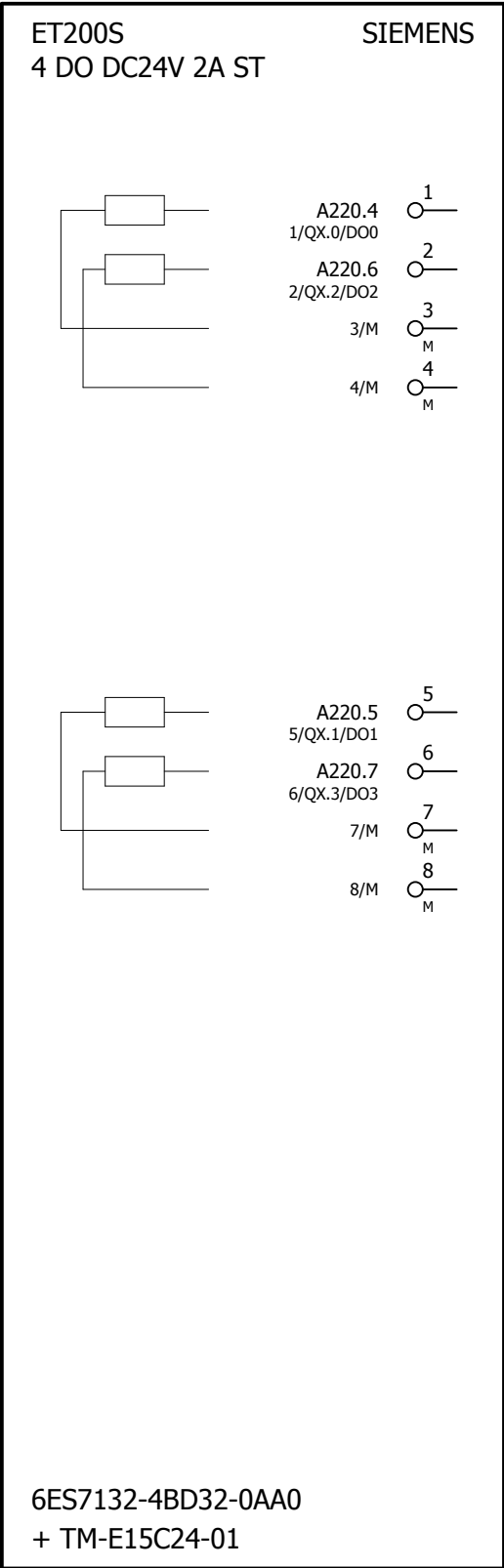
FRENO VOLANO

=41/1.6

=41-Y2:x1

SCARICO PRESSIONE BILANCIATORI

-A531
SIE.6ES7132-4BD32-0AA0
SIE.6ES7193-4CB30-0AA0



6ES7132-4BD32-0AA0
+ TM-E15C24-01

=90/4.6

=90-Y1:x1

LUBRIFICAZIONE BILANCIATORI

			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

-CPM6
/56.1
6

-G60
/57.1

-A600
/60.0

-A601
/60.5

-A602
/61.0

-G61
/58.1

-A610
/62.0

-A611
/62.5

-A612
/63.0

-A613
/63.5

-G62
/59.1

-A630
/64.0

-A631
/64.5

SIEMENS
X1
PROFIBUS-DP

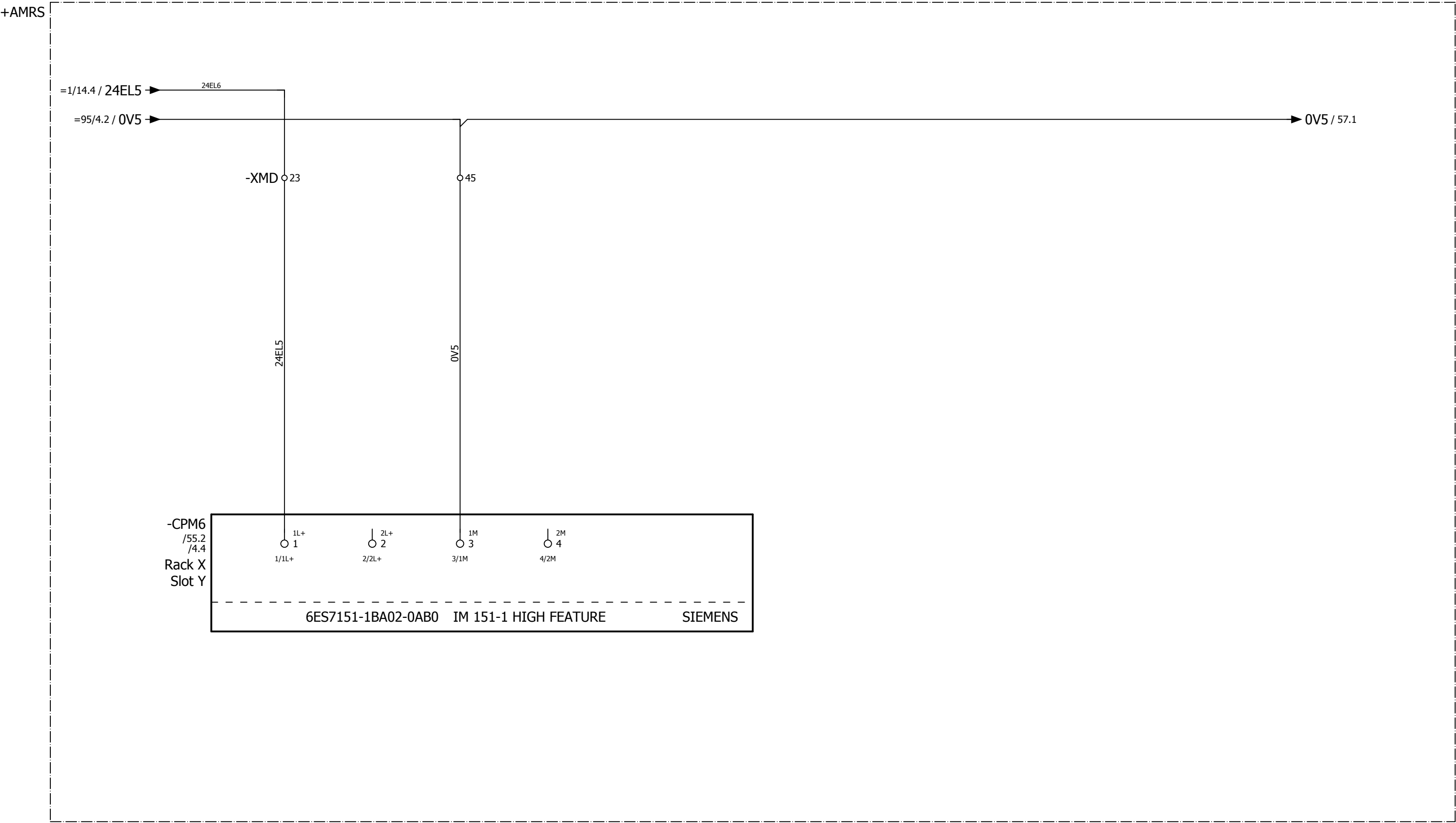
ET 200S
DC24V
1L+ 1M
2L+ 2M

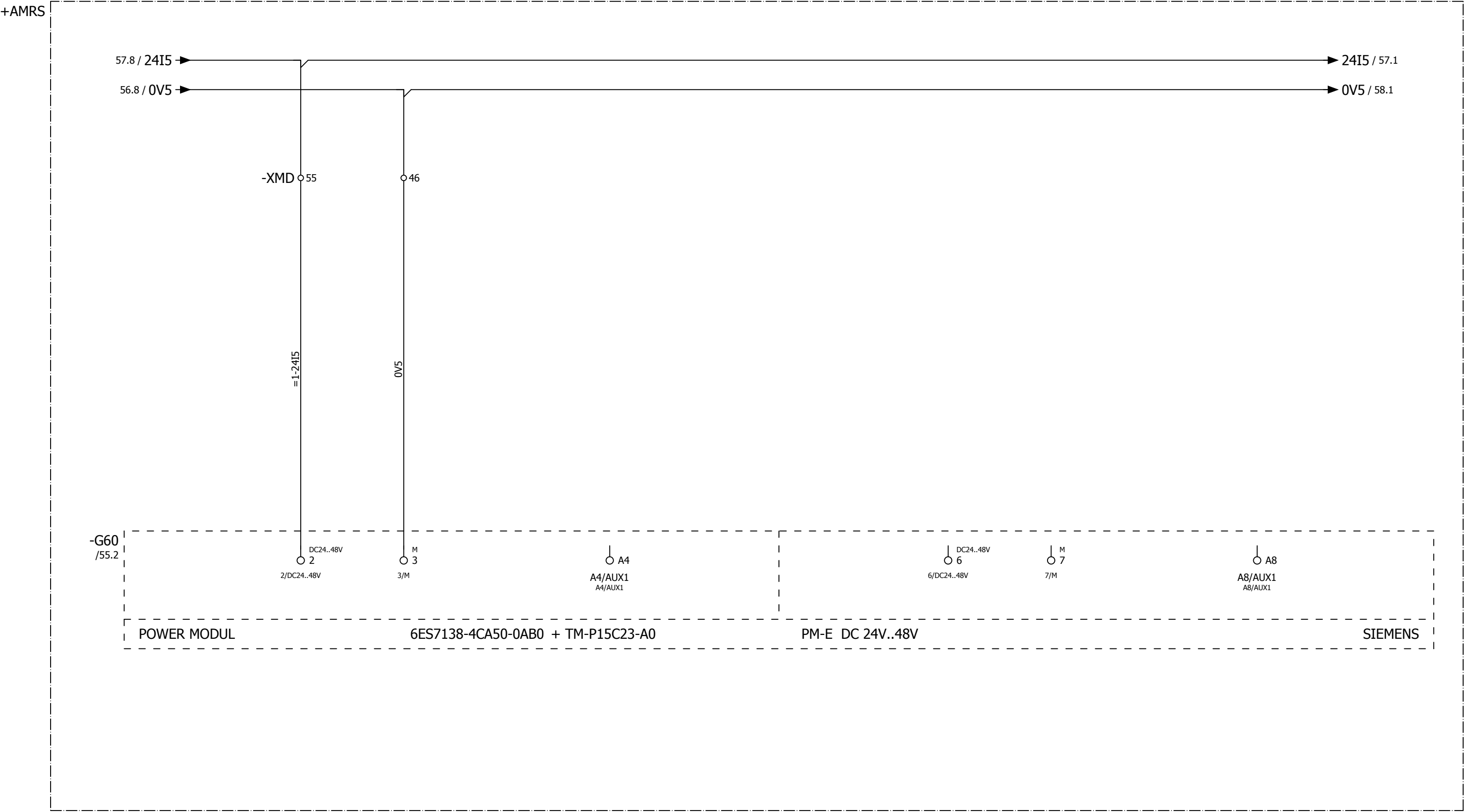
Pin Assignments:

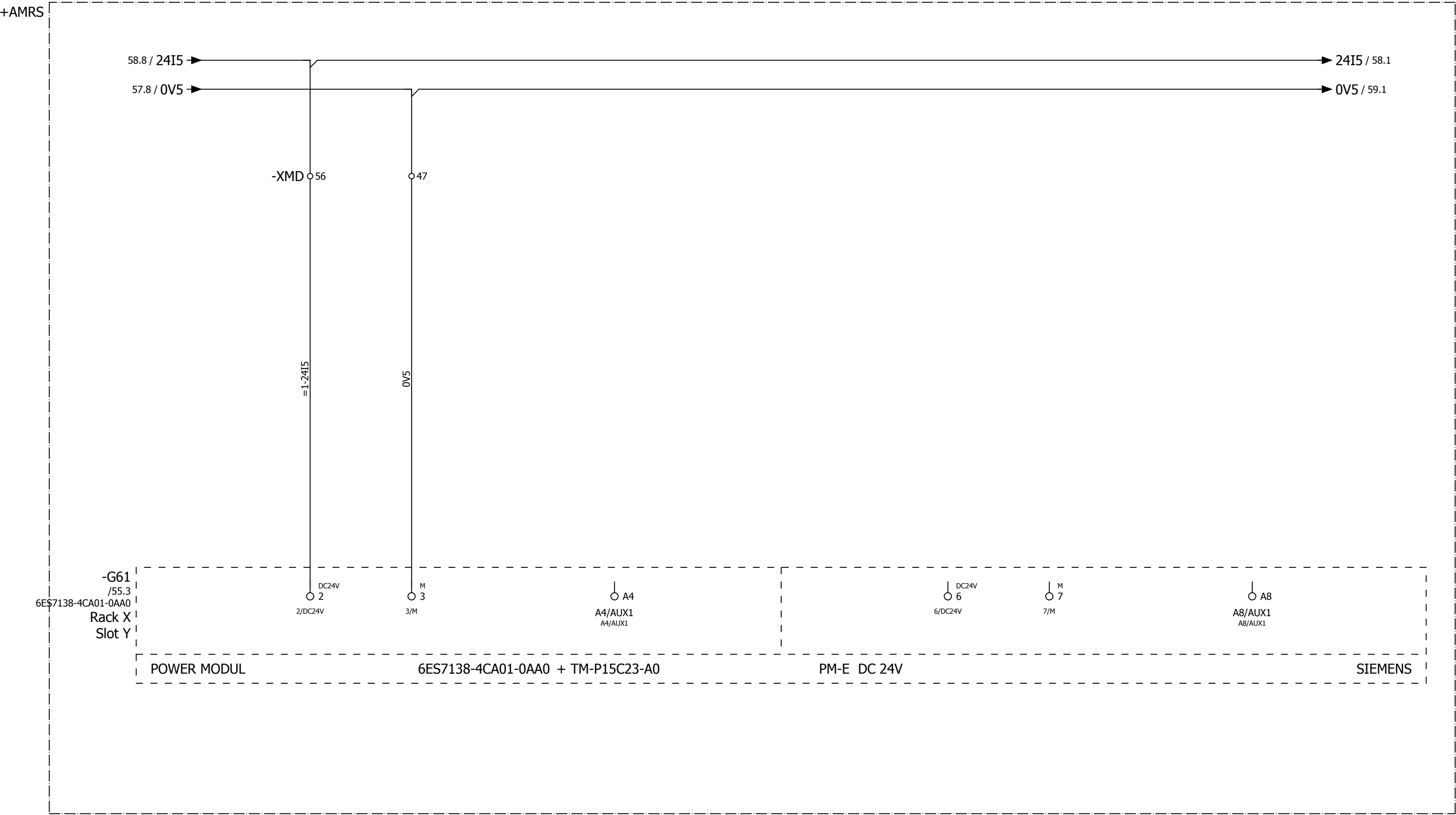
- CPM6:** SF 0, BF 0, ON 0
- G60:** PM-E DC 24V, 48V; 1 0 05, 9 0 13, 3 0 07, 11 0 15
- A600:** 4/8 F-DI DC24V; PROFIsafe SF 0, 1VW 0, 2VW 0
- A601:** 4/8 F-DI DC24V; PROFIsafe SF 0, 1VW 0, 2VW 0
- A602:** 4/8 F-DI DC24V; PROFIsafe SF 0, 1VW 0, 2VW 0
- G61:** PM-E DC 24V; 1 0 05, 9 0 13, 3 0 07, 11 0 15
- A610:** 4 DI DC 24V ST; 1 0 05, 9 0 13, 3 0 07, 11 0 15
- A611:** 4 DI DC 24V ST; 1 0 05, 9 0 13, 3 0 07, 11 0 15
- A612:** 4 DI DC 24V ST; 1 0 05, 9 0 13, 3 0 07, 11 0 15
- A613:** 4 DI DC 24V ST; 1 0 05, 9 0 13, 3 0 07, 11 0 15
- G62:** PM-E DC 24V; 1 0 05, 9 0 13, 3 0 07, 11 0 15
- A630:** 4 DO DC24V 2A ST; 1 0 05, 9 0 13, 3 0 07, 11 0 15
- A631:** 4 DO DC24V 2A ST; 1 0 05, 9 0 13, 3 0 07, 11 0 15

ET 200S DC24V Terminal Block:

- 1L+ 1M
- 2L+ 2M
- 3L+ 3M
- 4L+ 4M
- 5L+ 5M
- 6L+ 6M
- 7L+ 7M
- 8L+ 8M
- 9L+ 9M
- 10L+ 10M
- 11L+ 11M
- 12L+ 12M
- 13L+ 13M
- 14L+ 14M
- 15L+ 15M
- 16L+ 16M
- 17L+ 17M
- 18L+ 18M
- 19L+ 19M
- 20L+ 20M
- 21L+ 21M
- 22L+ 22M
- 23L+ 23M
- 24L+ 24M







			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

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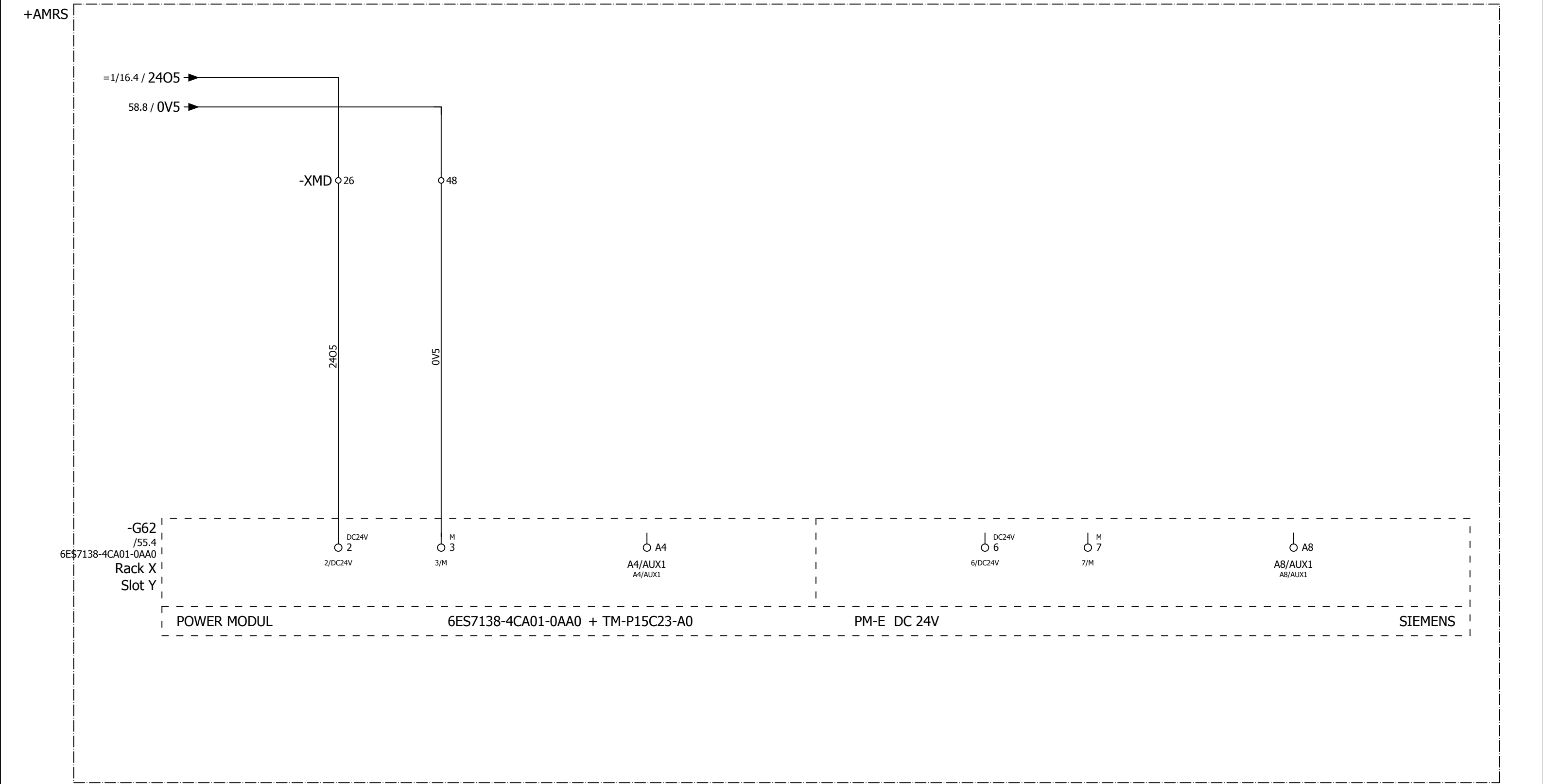
Pressa S4-1600-5500-2470-LD

PLC +AMRS

Gruppo Proma	
	01/2014

Gruppo
98

Foglio
58

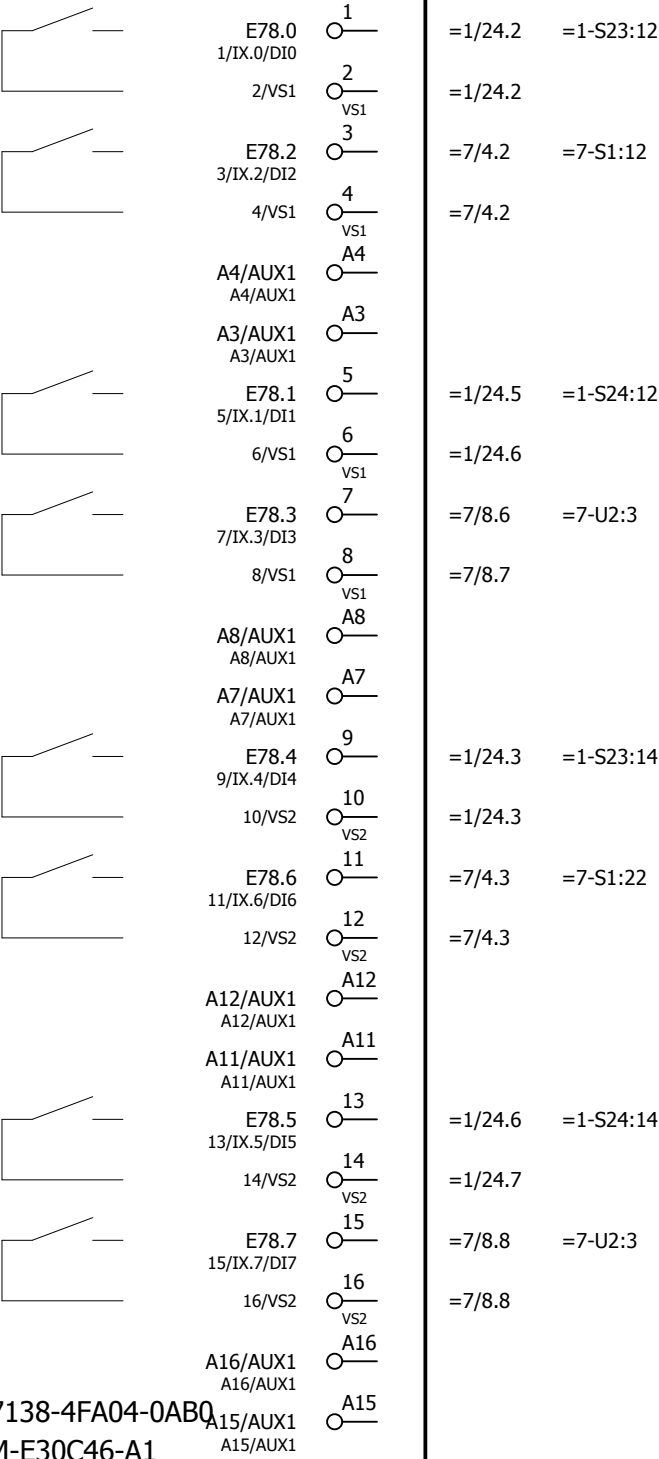


+AMRS

-A600
SIE.6ES7138-4FA04-0AB0
SIE.6ES7193-4CF50-0AA0

ET200S
4/8 F-DI DC24V PROFIsafe

SIEMENS

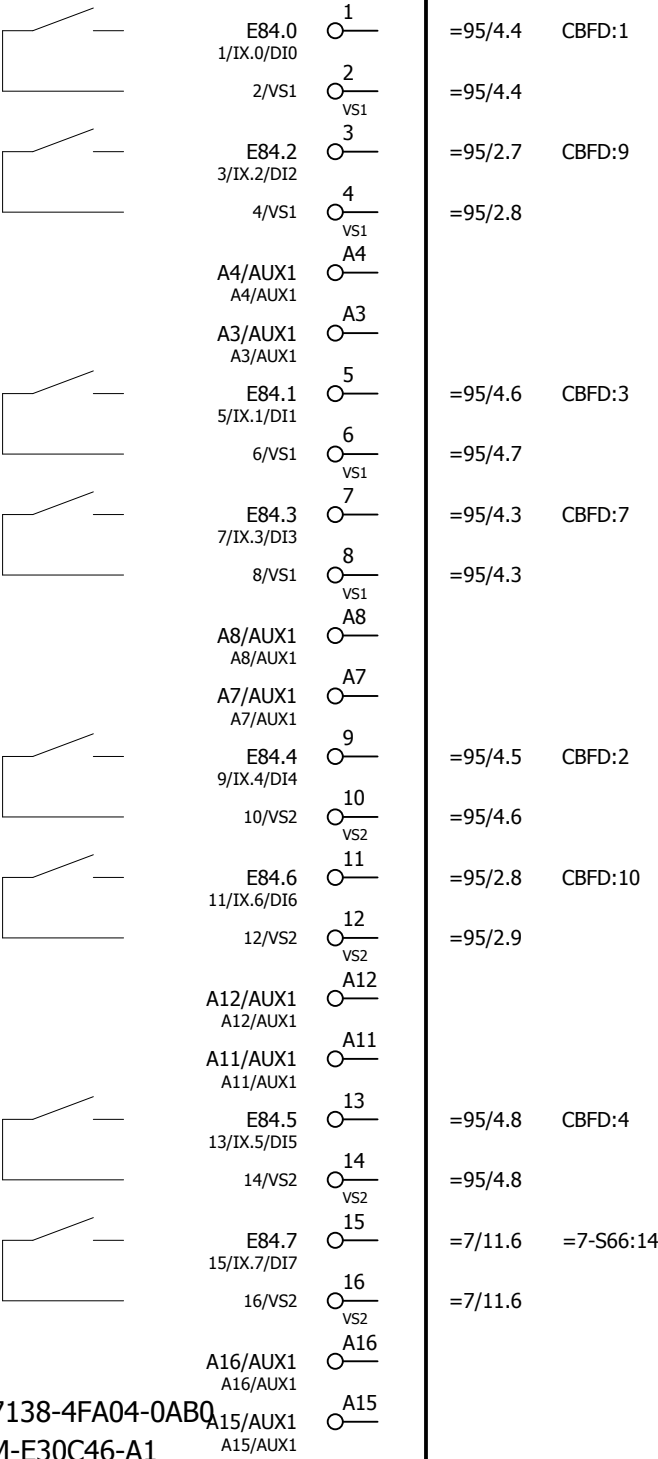


6ES7138-4FA04-0AB0
+ TM-E30C46-A1

-A601
SIE.6ES7138-4FA04-0AB0
SIE.6ES7193-4CF50-0AA0

ET200S
4/8 F-DI DC24V PROFIsafe

SIEMENS



6ES7138-4FA04-0AB0
+ TM-E30C46-A1

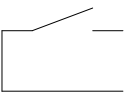
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			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

+AMRS

-A602
SIE.6ES7138-4FA04-0AB0
SIE.6ES7193-4CF50-0AA0

ET200S
4/8 F-DI DC24V PROFIsafe

SIEMENS

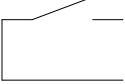


E90.0
1/IX.0/DI0



=7/9.6

=7-S63:14

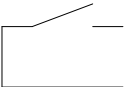


E90.2
3/IX.2/DI2



=62/5.6

=62-S15:12

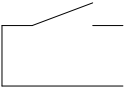


E90.1
5/IX.1/DI1



=7/10.6

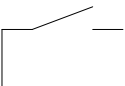
=7-U22:3



E90.3
7/IX.3/DI3



=7/10.7

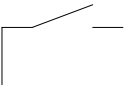


E90.4
9/IX.4/DI4



=7/13.6

=7-S68:14

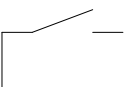


E90.6
11/IX.6/DI6



=62/5.8

=62-S15:12

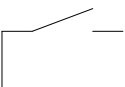


E90.5
13/IX.5/DI5



=7/10.8

=7-U22:3



E90.7
15/IX.7/DI7



=7/10.8

A16/AUX1
A16/AUX1



A15/AUX1
A15/AUX1



6ES7138-4FA04-0AB0
+ TM-E30C46-A1

			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

Pressa S4-1600-5500-2470-LD

PLC +AMRS

Gruppo Proma

01/2014

Gruppo

98

Foglio

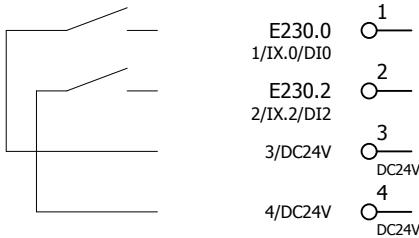
61

+AMRS

-A610
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

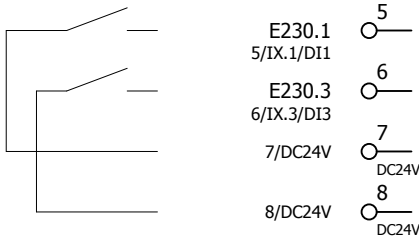
SIEMENS



=7/4.4

=7-S3:12

FGC SCHERMO RETRO APERTO



=7/4.7

=7-S8:14

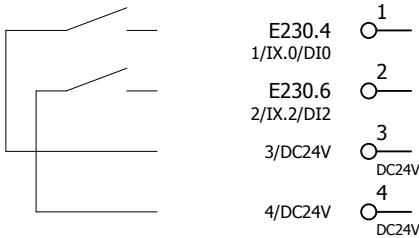
COMANDO CHIUSURA SCHERMO RETRO

6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A611
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS



=7/4.8

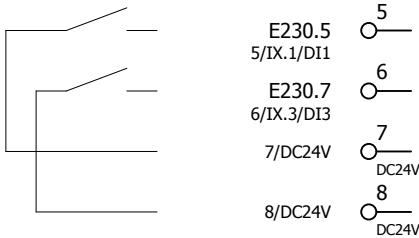
=7-S8:14

COMANDO APERTURA SCHERMO RETRO

=27/5.8

=27-S12:14

COMANDO APERTURA TRAMOGGIA RETRO



=27/5.8

=27-S12:14

COMANDO CHIUSURA TRAMOGGIA RETRO

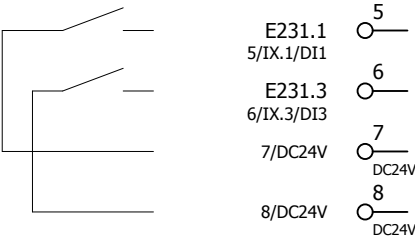
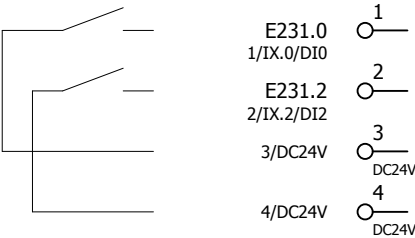
6ES7131-4BD01-0AB0
+ TM-E15C24-01

+AMRS

-A612
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS

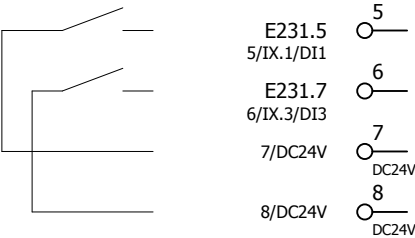
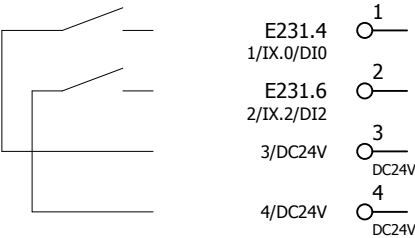


6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A613
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS



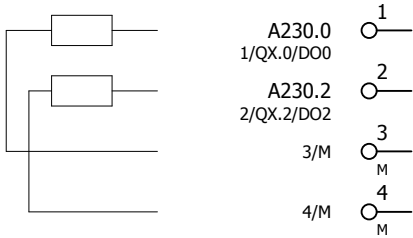
6ES7131-4BD01-0AB0
+ TM-E15C24-01

+AMRS

-A630
SIE.6ES7132-4BD32-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DO DC24V 2A ST

SIEMENS



=7/9.7

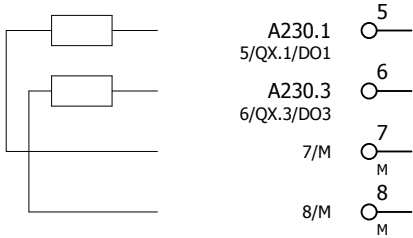
=7-S63:x1

RESET BARRIERA RETRO

=7/11.7

=7-S66:x1

RESET 2 BARRIERA CARRI FRONTE



=95/4.1

CBFD:6

LAMPADA BIMANUALE PRONTO

=7/13.7

=7-S68:x1

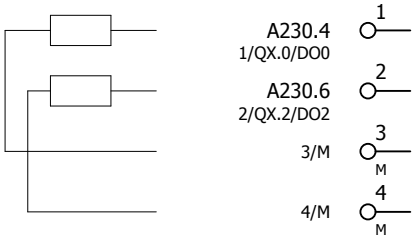
RESET 2 BARRIERA CARRI RETRO

6ES7132-4BD32-0AA0
+ TM-E15C24-01

-A631
SIE.6ES7132-4BD32-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DO DC24V 2A ST

SIEMENS



A230.4
1/QX.0/DO0

A230.6
2/QX.2/DO2

3/M

4/M

A230.5
5/QX.1/DO1

A230.7
6/QX.3/DO3

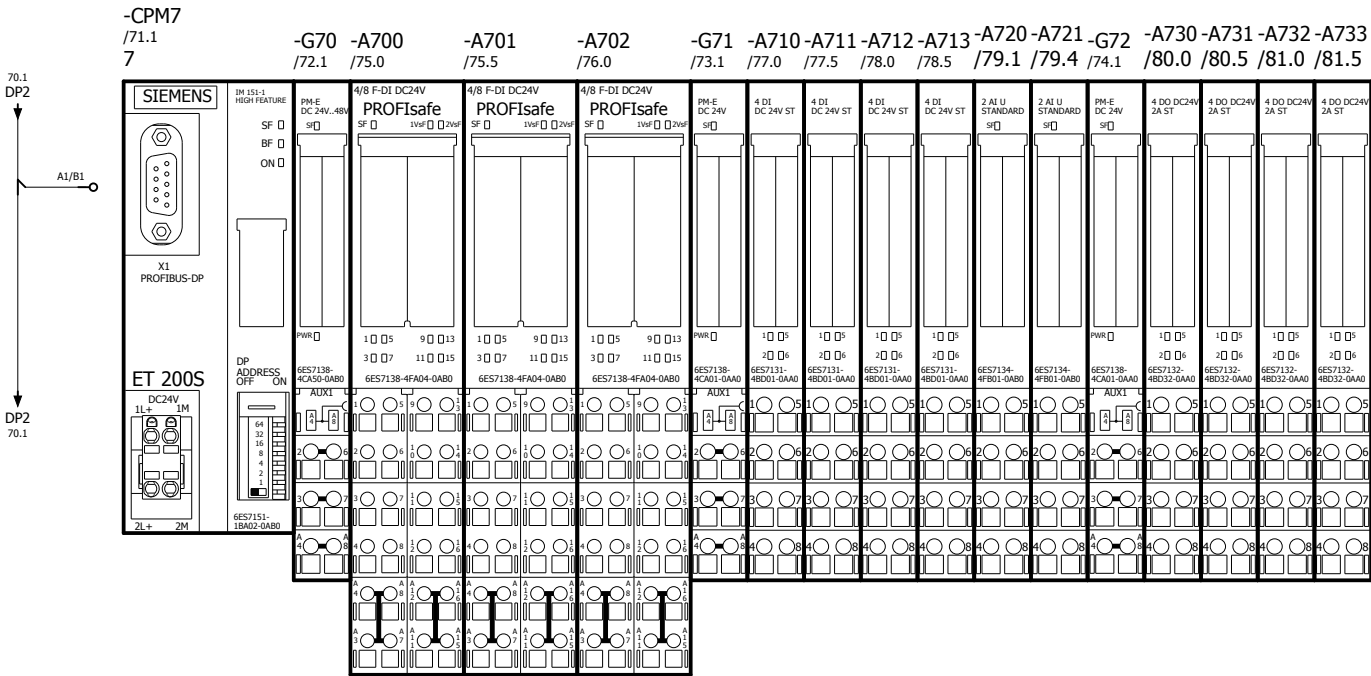
7/M

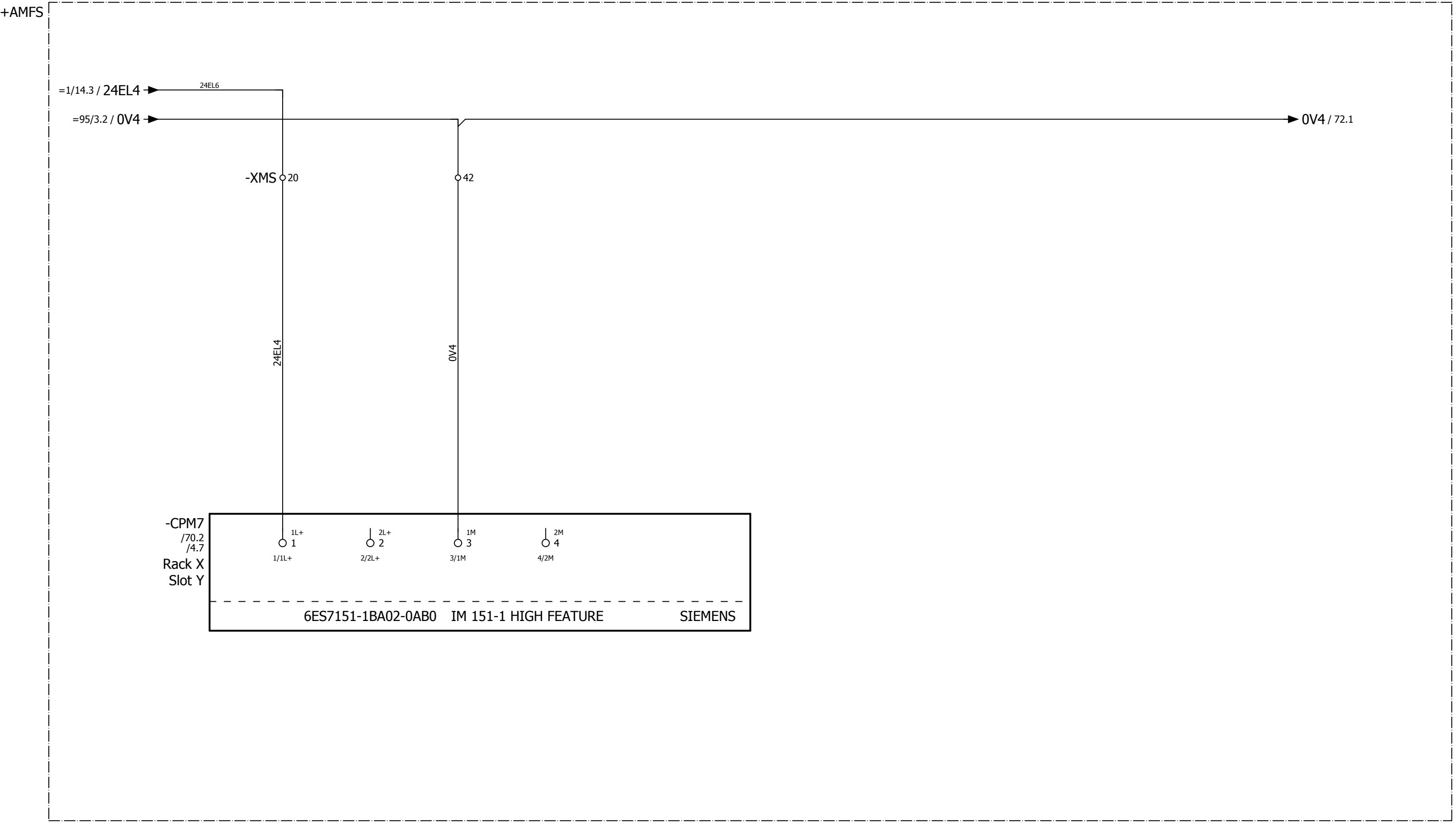
8/M

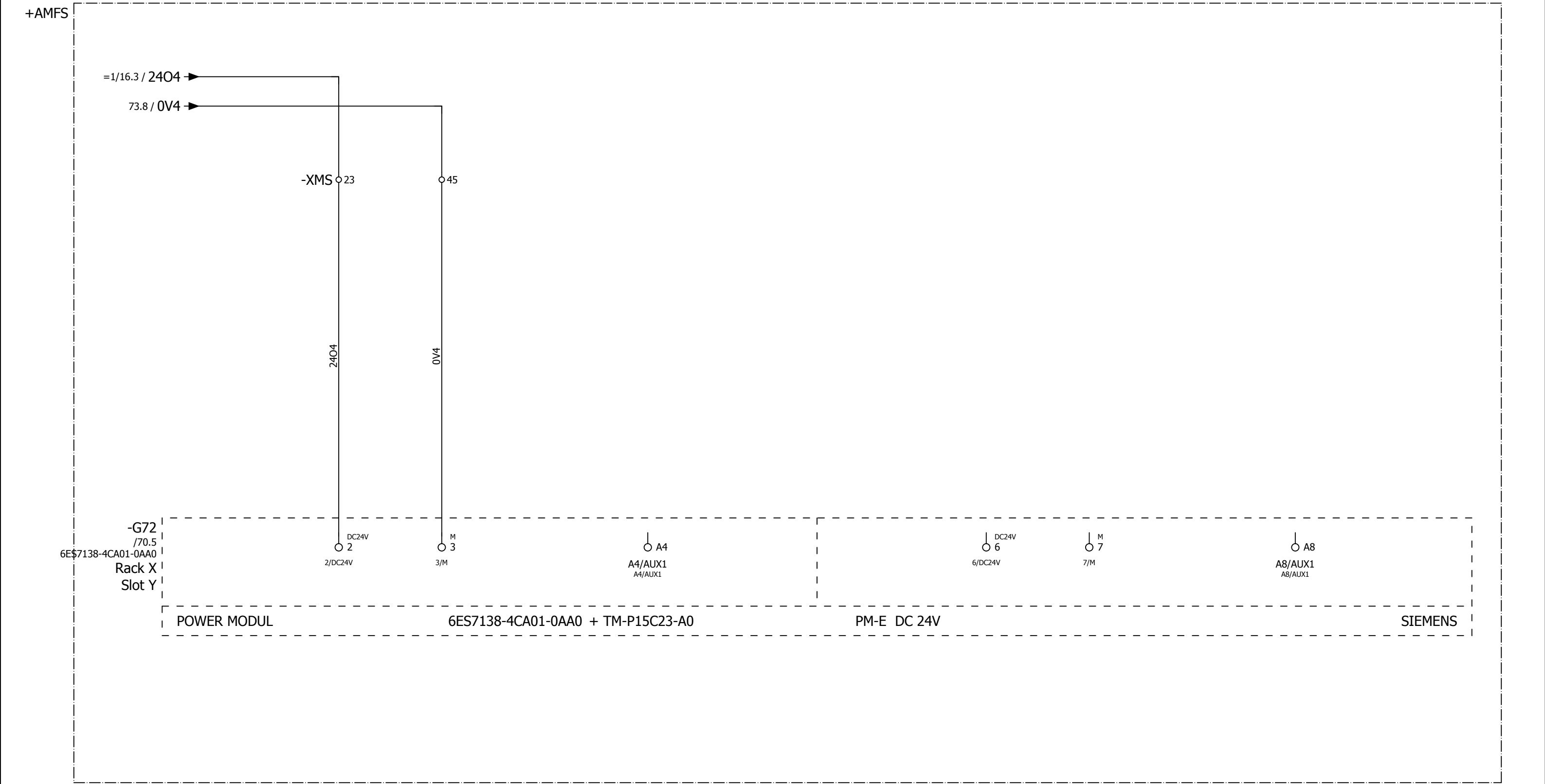
6ES7132-4BD32-0AA0
+ TM-E15C24-01

			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

+AMFS







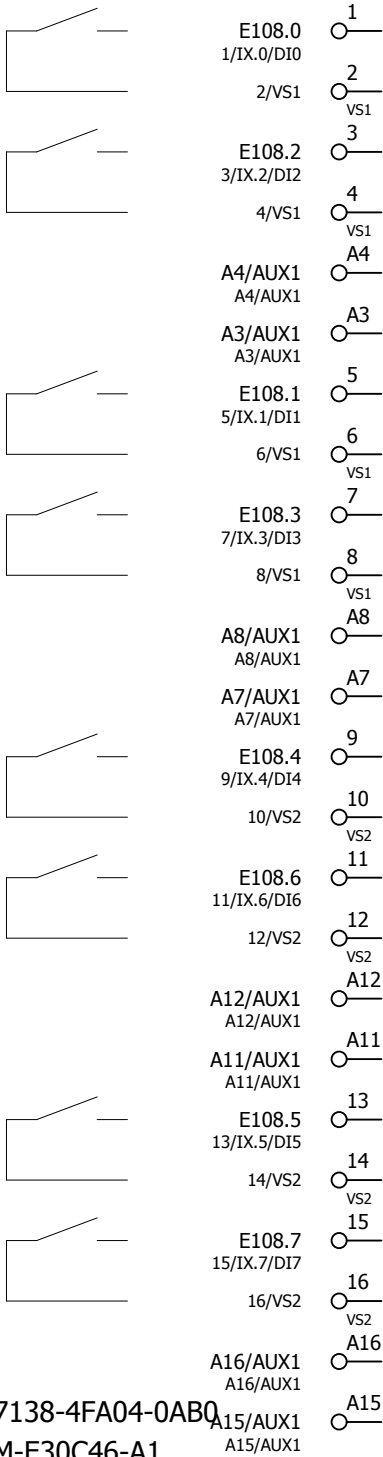
+AMFS

-A700

SIE.6ES7138-4FA04-0AB0
SIE.6ES7193-4CF50-0AA0

ET200S
4/8 F-DI DC24V PROFIsafe

SIEMENS



=1/25.2 =1-S25:12

=1/25.2

=7/2.1 =7-S5:12

=7/2.2

=1/25.5 =1-S26:12

=1/25.6

=1/25.3 =1-S25:14

=1/25.3

=7/2.3 =7-S5:22

=7/2.3

=1/25.6 =1-S26:14

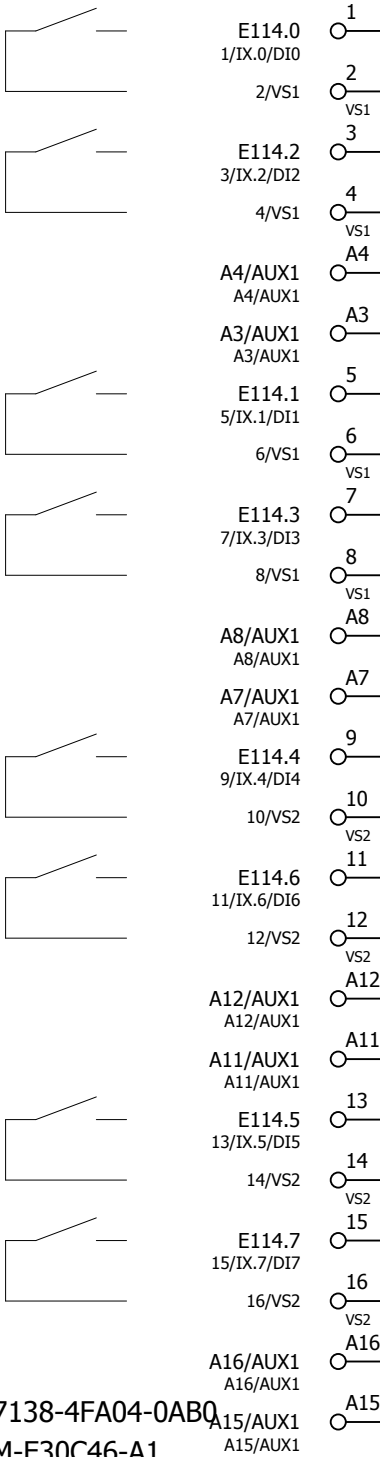
=1/25.7

-A701

SIE.6ES7138-4FA04-0AB0
SIE.6ES7193-4CF50-0AA0

ET200S
4/8 F-DI DC24V PROFIsafe

SIEMENS



=95/3.4 CBFS:1

=95/3.4

=95/2.4 CBFS:9

=95/2.4

=95/3.6 CBFS:3

=95/3.7

=95/3.3 CBFS:7

=95/3.3

=95/3.5 CBFS:2

=95/3.6

=95/2.5 CBFS:10

=95/2.6

=95/3.8 CBFS:4

=95/3.8

=7/11.2 =7-S65:14

=7/11.2

			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

+AMFS

-A702

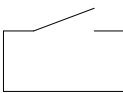
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SIE.6ES7193-4CF50-0AA0

ET200S

SIEMENS

4/8 F-DI DC24V PROFIsafe

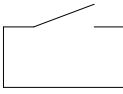


E120.0

1/IX.0/DI0



2/VS1



E120.2

3/IX.2/DI2



4/VS1



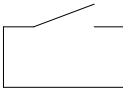
A4/AUX1

A4/AUX1



A3/AUX1

A3/AUX1

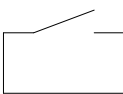


E120.1

5/IX.1/DI1



6/VS1



E120.3

7/IX.3/DI3



8/VS1



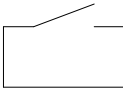
A8/AUX1

A8/AUX1



A7/AUX1

A7/AUX1

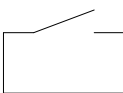


E120.4

9/IX.4/DI4



10/VS2



E120.6

11/IX.6/DI6



12/VS2



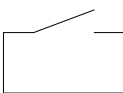
A12/AUX1

A12/AUX1



A11/AUX1

A11/AUX1

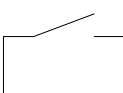


E120.5

13/IX.5/DI5



14/VS2



E120.7

15/IX.7/DI7



16/VS2



A16/AUX1

A16/AUX1



6ES7138-4FA04-0AB0

+ TM-E30C46-A1

A15/AUX1

A15/AUX1



=7/14.4

=7-S69:12

=7/14.4

=7/12.6

=7-U24:3

=7/12.7

=7/13.2

=7-S67:14

=7/13.2

=7/12.8

=7-U24:3

=7/12.8

			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

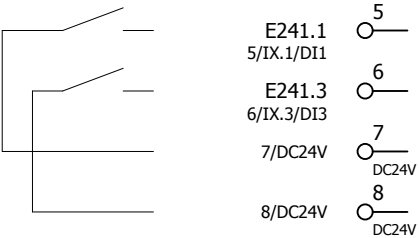
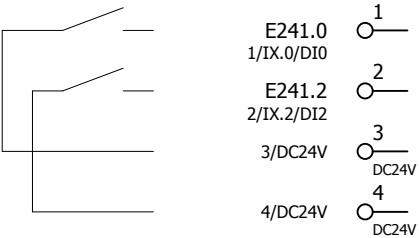
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			Elab.								
			Verificato								
Modifica	Data	Nome	Origine						01/2014		

+AMFS

-A712
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS

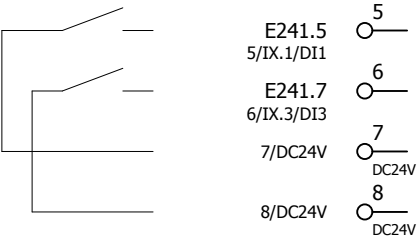
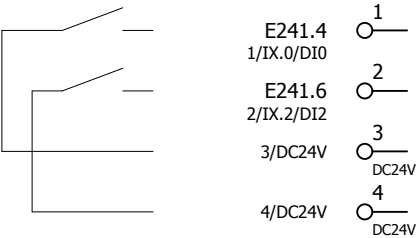


6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A713
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS



6ES7131-4BD01-0AB0
+ TM-E15C24-01

			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

6ES7134-4FB01-0AB0
+ TM-E15C24-01

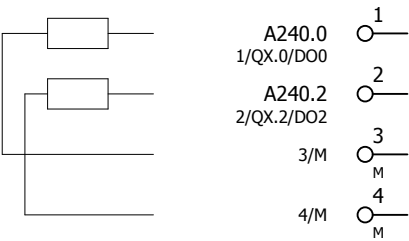
+AMFS

-A730

SIE.6ES7132-4BD32-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DO DC24V 2A ST

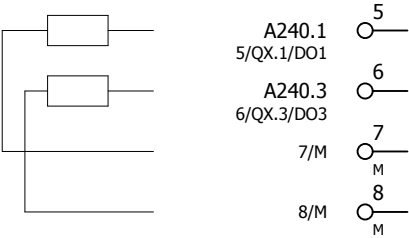
SIEMENS



=7/11.3

=7-S65:x1

RESET 1 BARRIERA CARRI FRONTE



=95/3.1

CBFS:6

LAMPADA BIMANUALE PRONTO

=7/13.3

=7-S67:x1

RESET 1 BARRIERA CARRI RETRO

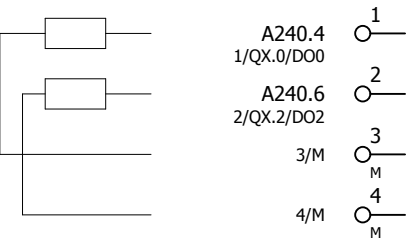
6ES7132-4BD32-0AA0
+ TM-E15C24-01

-A731

SIE.6ES7132-4BD32-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DO DC24V 2A ST

SIEMENS



A240.4
1/QX.0/DO0

A240.6
2/QX.2/DO2

3/M

4/M

A240.5
5/QX.1/DO1

A240.7
6/QX.3/DO3

7/M

8/M

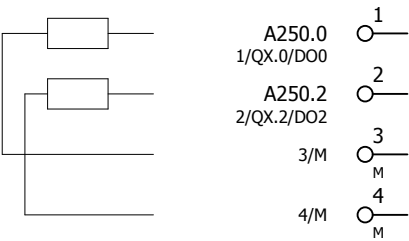
6ES7132-4BD32-0AA0
+ TM-E15C24-01

+AMFS

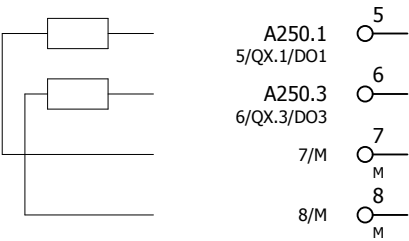
-A732
SIE.6ES7132-4BD32-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DO DC24V 2A ST

SIEMENS



=4/8.2 =4-Y3:x1 ARIA AL CARRO

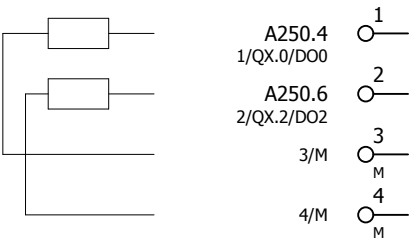


6ES7132-4BD32-0AA0
+ TM-E15C24-01

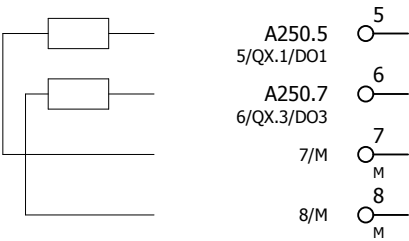
-A733
SIE.6ES7132-4BD32-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DO DC24V 2A ST

SIEMENS



=4/8.3 =4-Y4:x1 ARIA FERMO CENTRALE CARRO



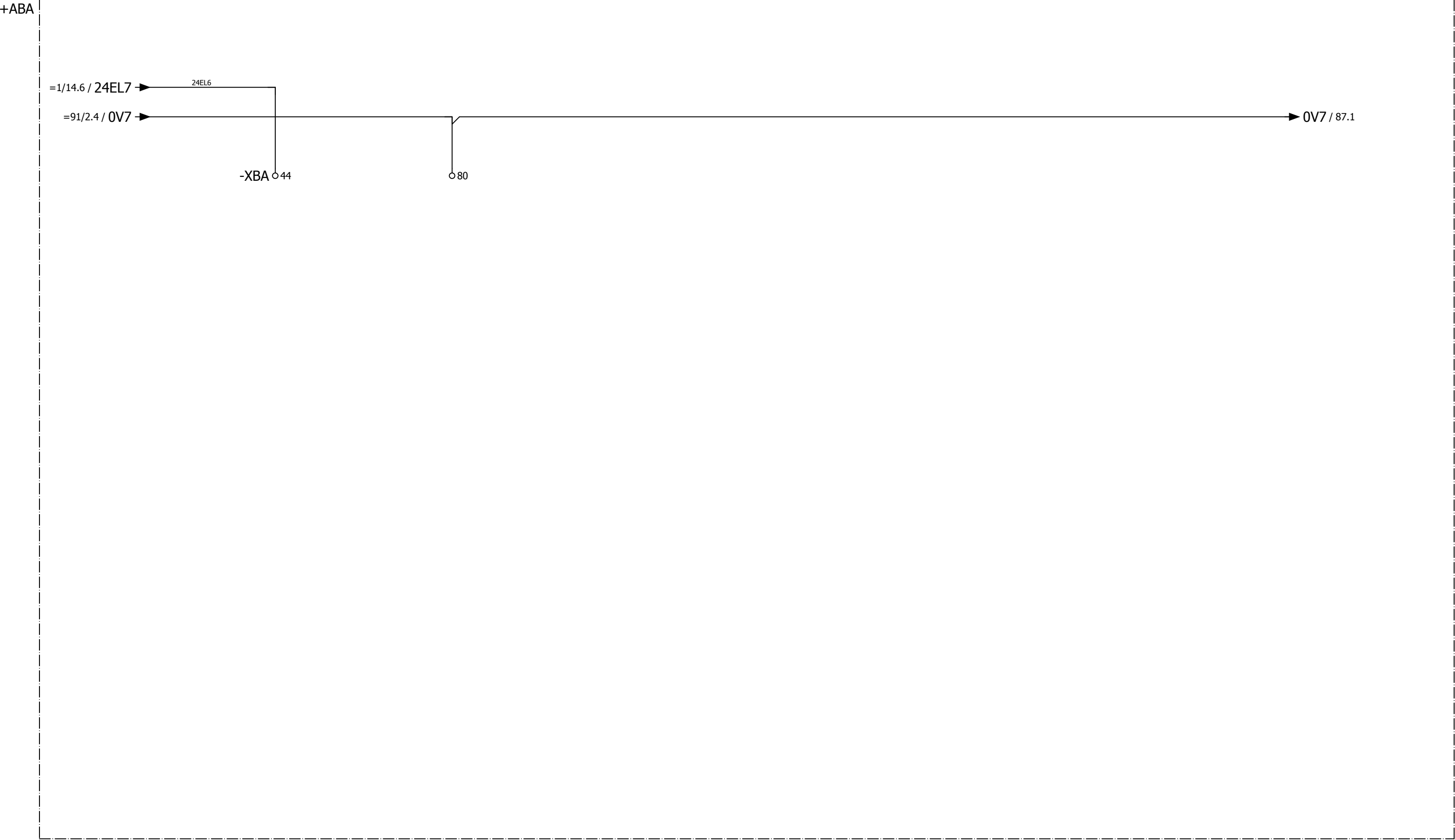
=4/8.4 =4-Y5:x1 ARIA FERMO SINISTRO CARRO

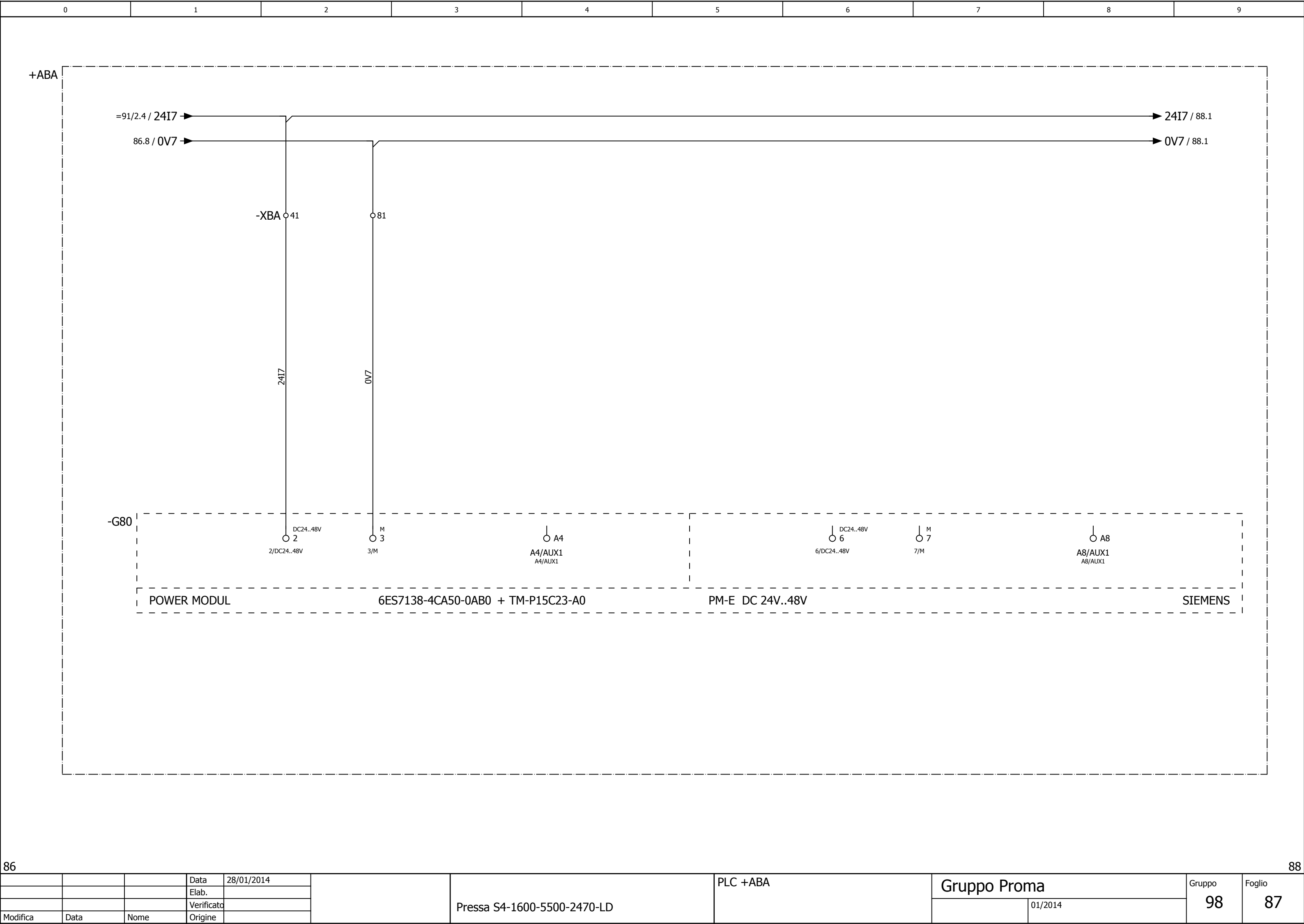
6ES7132-4BD32-0AA0
+ TM-E15C24-01

			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

-CPM8

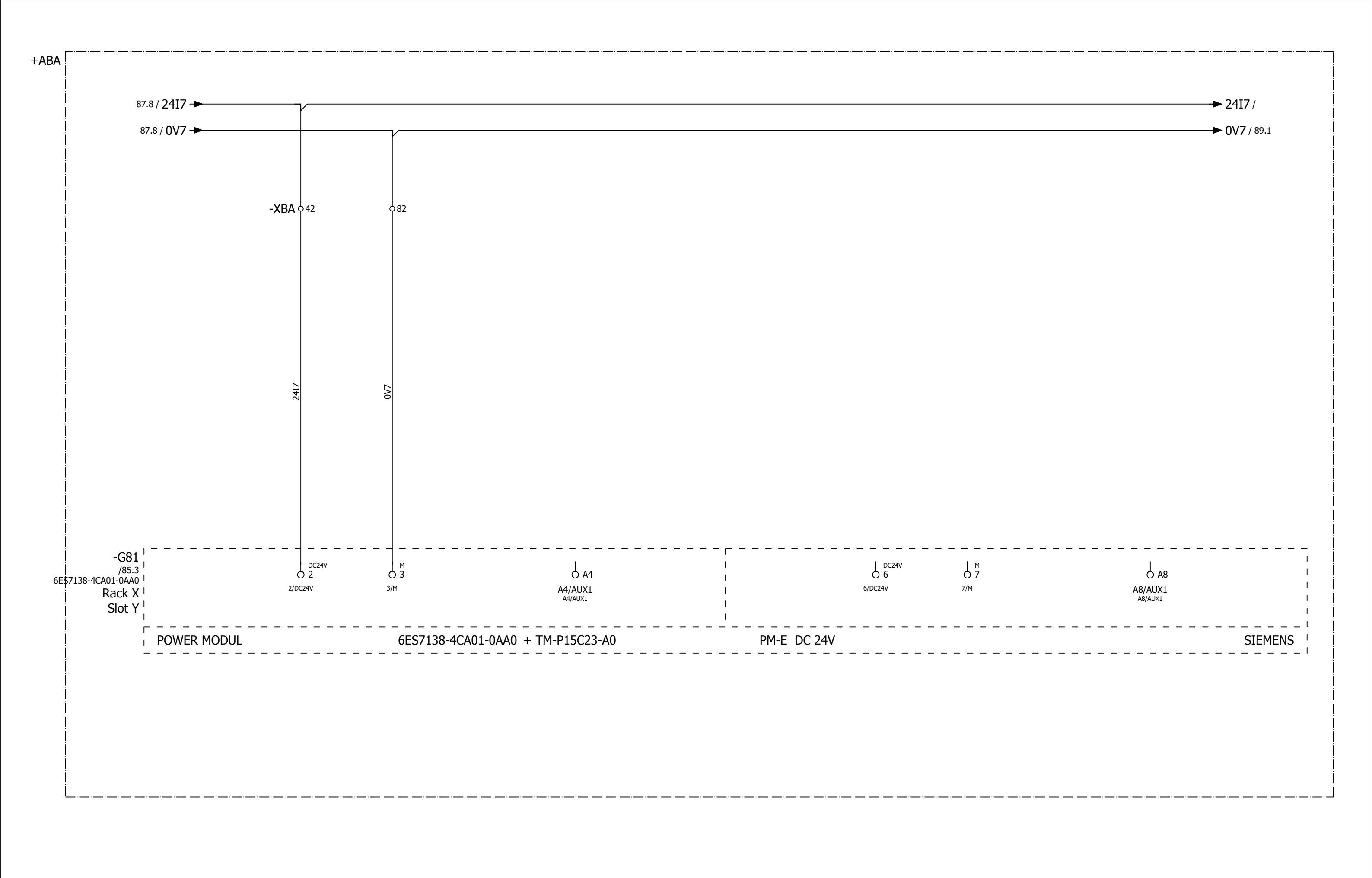
	-G81	-A810	-A811	-A812	-A813	-A814	-A815	-A816	-A817	-A818	-A819	-A820	-A821	-A822	-A823	-G82	-A830	-A831	-A832	-A833
	/88.1	/91.0	/91.5	/92.0	/92.5	/93.0	/93.5	/94.0	/94.5	/95.0	/95.5	/96.0	/96.5	/97.0	/97.5	/89.1	/98.0	/98.5	/99.0	/99.4
SIEMENS																				
X1 PROFIBUS-DP																				
ET 200S																				

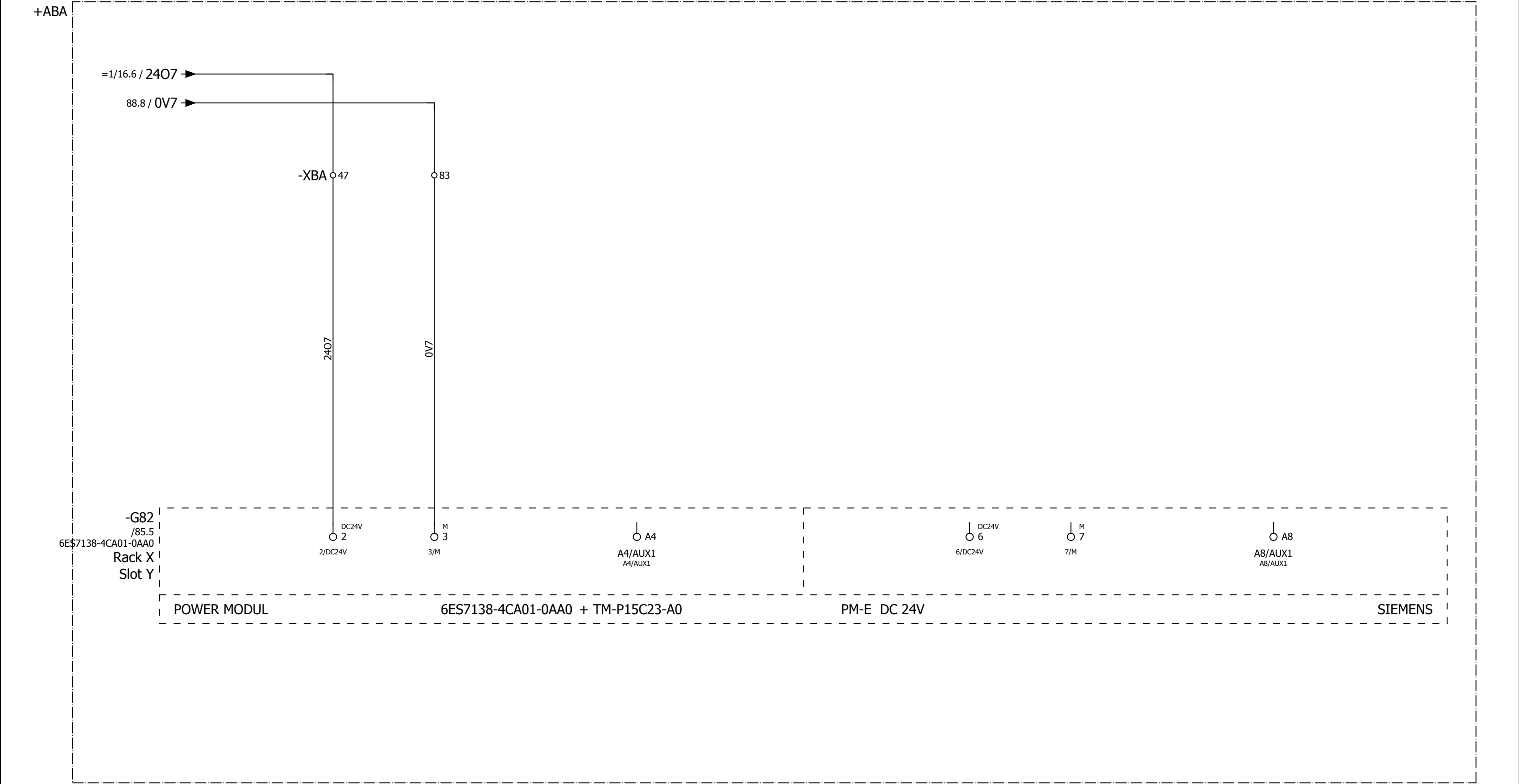




86

88



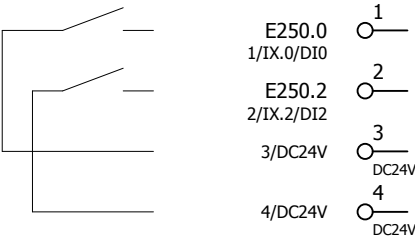


+ABA

-A810
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

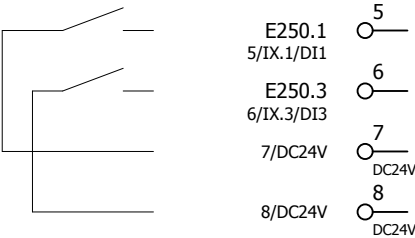
ET200S
4 DI DC 24 V HF

SIEMENS



=4/5.4 =4-S1:14

CARRO BASSO SX



=4/5.4 =4-S2:14

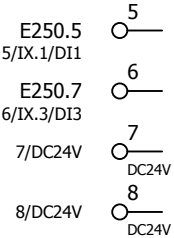
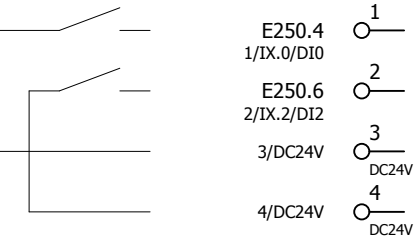
CARRO BASSO DX

6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A811
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS



6ES7131-4BD01-0AB0
+ TM-E15C24-01

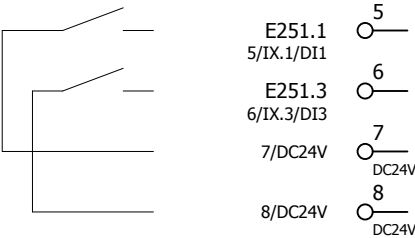
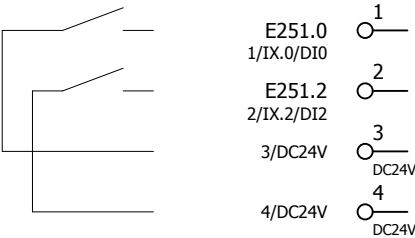
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			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

+ABA

-A812
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS

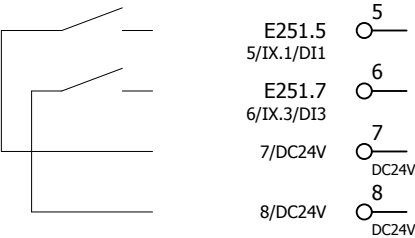
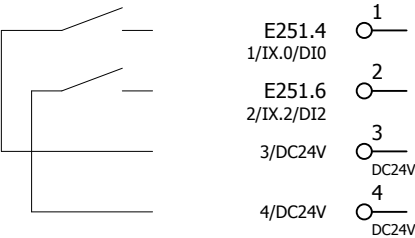


6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A813
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS



6ES7131-4BD01-0AB0
+ TM-E15C24-01

=5/4.2

=5-S3:3

GANCIO FRONTE SINISTRO CHIUSO

=5/4.3

=5-S5:3

GANCIO RETRO SINISTRO CHIUSO

=5/4.2

=5-S4:3

GANCIO FRONTE SINISTRO APERTO

=5/4.4

=5-S6:3

GANCIO RETRO SINISTRO APERTO

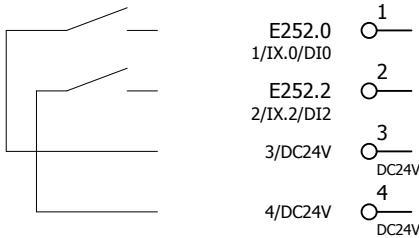
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			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

+ABA

-A814
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SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS

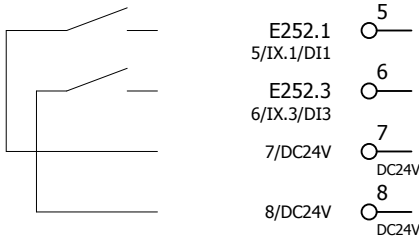


=5/4.5 =5-S7:3

GANCIO FRONTE DESTRO CHIUSO

=5/4.6 =5-S9:3

GANCIO RETRO DESTRO CHIUSO



=5/4.5 =5-S8:3

GANCIO FRONTE DESTRO APERTO

=5/4.7 =5-S10:3

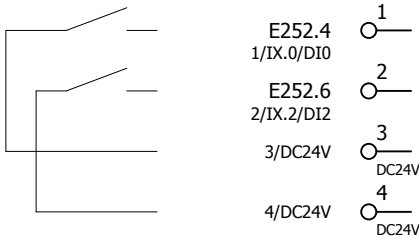
GANCIO RETRO DESTRO APERTO

6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A815
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS

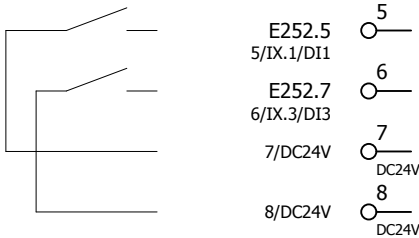


=27/1.1 =27-S1:3

TRAMOGGIA 1 FRONTE CHIUSA 1

=27/1.3 =27-S3:3

TRAMOGGIA FRONTE APERTA



=27/1.2 =27-S2:3

TRAMOGGIA 1 FRONTE CHIUSA 2

=27/3.2 =27-S5:3

TRAMOGGIA CENTRALE CHIUSA 1

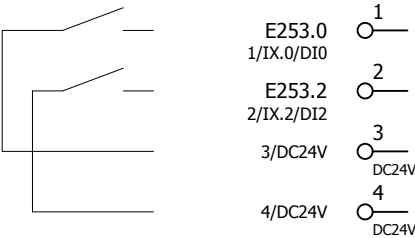
6ES7131-4BD01-0AB0
+ TM-E15C24-01

+ABA

-A816
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS

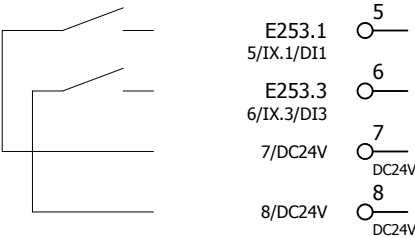


=27/3.3 =27-S6:3

TRAMOGGIA CENTRALE CHIUSA 2

=27/5.1 =27-S9:3

TRAMOGGIA 1 RETRO CHIUSA 1



=27/3.3 =27-S7:3

TRAMOGGIA CENTRALE APERTA

=27/5.2 =27-S10:3

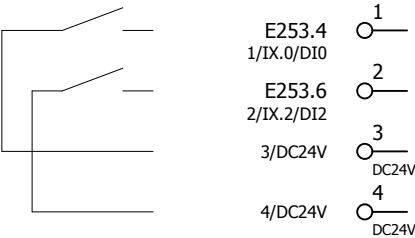
TRAMOGGIA 1 RETRO CHIUSA 2

6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A817
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS

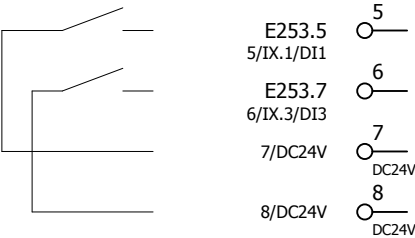


=27/5.2 =27-S11:3

TRAMOGGIA RETRO APERTA

=91/1.2 XSS1:4

SONDA STAMPO N.2



=91/1.1 XSS1:3

SONDA STAMPO N.1

=91/1.2 XSS1:5

SONDA STAMPO N.3

6ES7131-4BD01-0AB0
+ TM-E15C24-01

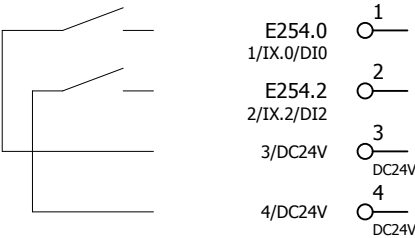
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			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

+ABA

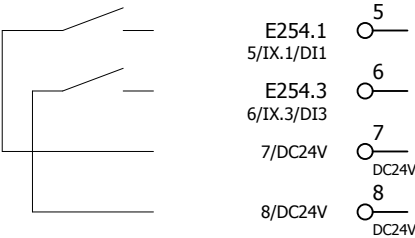
-A818
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS



=91/1.3	XSS1:6	SONDA STAMPO N.4
=91/1.5	XSS1:8	SONDA STAMPO N.6



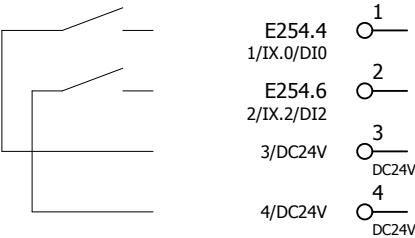
=91/1.4	XSS1:7	SONDA STAMPO N.5
=91/2.1	XSS3:3	SONDA STAMPO N.7

6ES7131-4BD01-0AB0
+ TM-E15C24-01

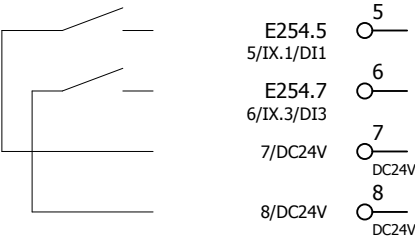
-A819
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS



=91/2.2	XSS3:4	SONDA STAMPO N.8
=91/2.3	XSS3:6	SONDA STAMPO N.10



=91/2.2	XSS3:5	SONDA STAMPO N.9
=91/2.4	XSS3:7	SONDA STAMPO N.11

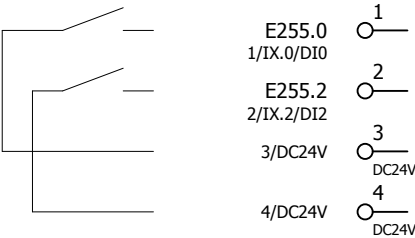
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+ TM-E15C24-01

+ABA

-A820
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ET200S
4 DI DC 24 V HF

SIEMENS



=91/2.5

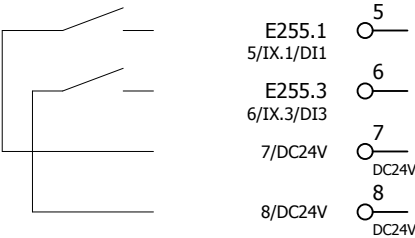
XSS3:8

SONDA STAMPO N.12

=27/1.4

=27-S14:3

TRAMOGGIA 2 FRONTE CHIUSA 2



=27/1.3

=27-S13:3

TRAMOGGIA 2 FRONTE CHIUSA 1

=27/1.5

=27-S15:3

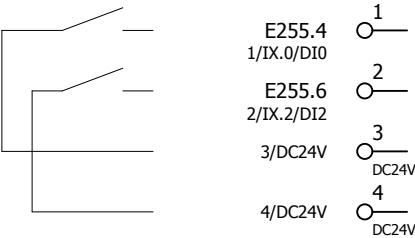
TRAMOGGIA 3 FRONTE CHIUSA 1

6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A821
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SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS



=27/1.6

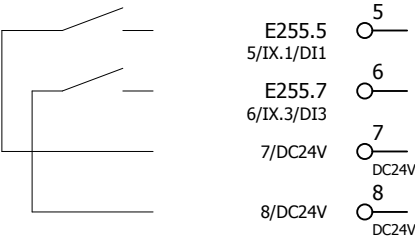
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TRAMOGGIA 3 FRONTE CHIUSA 2

=27/5.4

=27-S19:3

TRAMOGGIA 2 RETRO CHIUSA 2



=27/5.3

=27-S18:3

TRAMOGGIA 2 RETRO CHIUSA 1

=27/5.5

=27-S20:3

TRAMOGGIA RETRO 3 CHIUSA 1

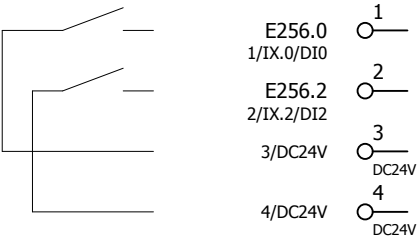
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+ TM-E15C24-01

+ABA

-A822
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SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

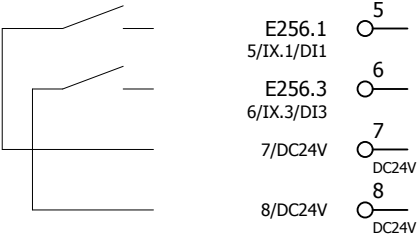
SIEMENS



=27/5.6

=27-S21:3

TRAMOGGIA RETRO 3 CHIUSA 2

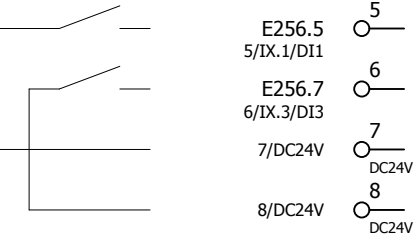
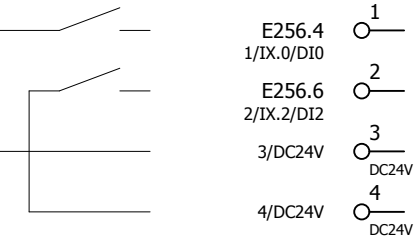


6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A823
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS



6ES7131-4BD01-0AB0
+ TM-E15C24-01

			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

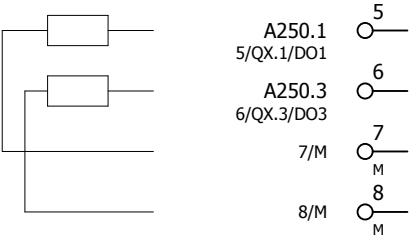
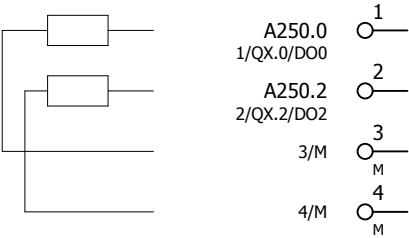
+ABA

-A830

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ET200S
4 DO DC24V 0,5A ST

SIEMENS



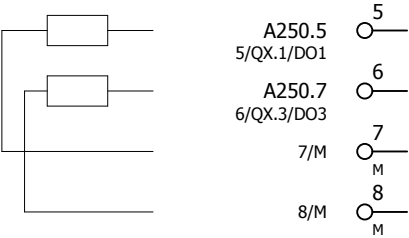
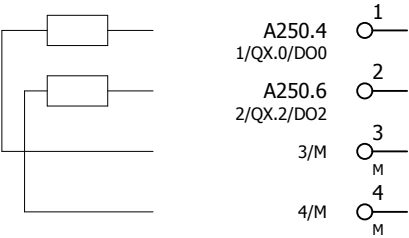
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+ TM-E15C24-01

-A831

SIE.6ES7132-4BD02-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DO DC24V 0,5A ST

SIEMENS



6ES7132-4BD02-0AA0
+ TM-E15C24-01

			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

			PLC +ABA	Gruppo Proma	Gruppo	Foglio
					98	98
					01/2014	
			Pressa S4-1600-5500-2470-LD			

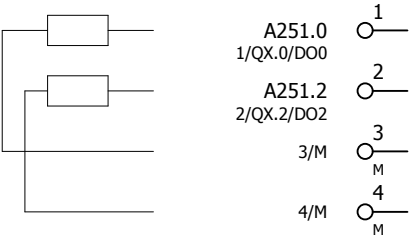
+ABA

-A832

SIE.6ES7132-4BD02-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DO DC24V 0,5A ST

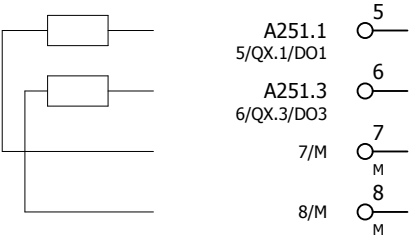
SIEMENS



=45/1.3

=45-Y1:x1

CENTRALE LUBRIFICAZIONE



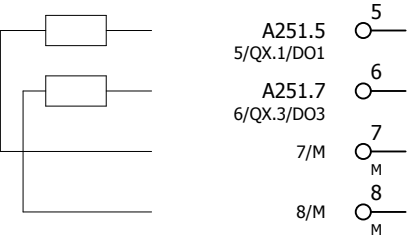
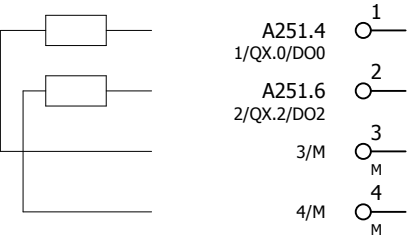
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+ TM-E15C24-01

-A833

SIE.6ES7132-4BD02-0AA0
SIE.6ES7193-4CB30-0AA0

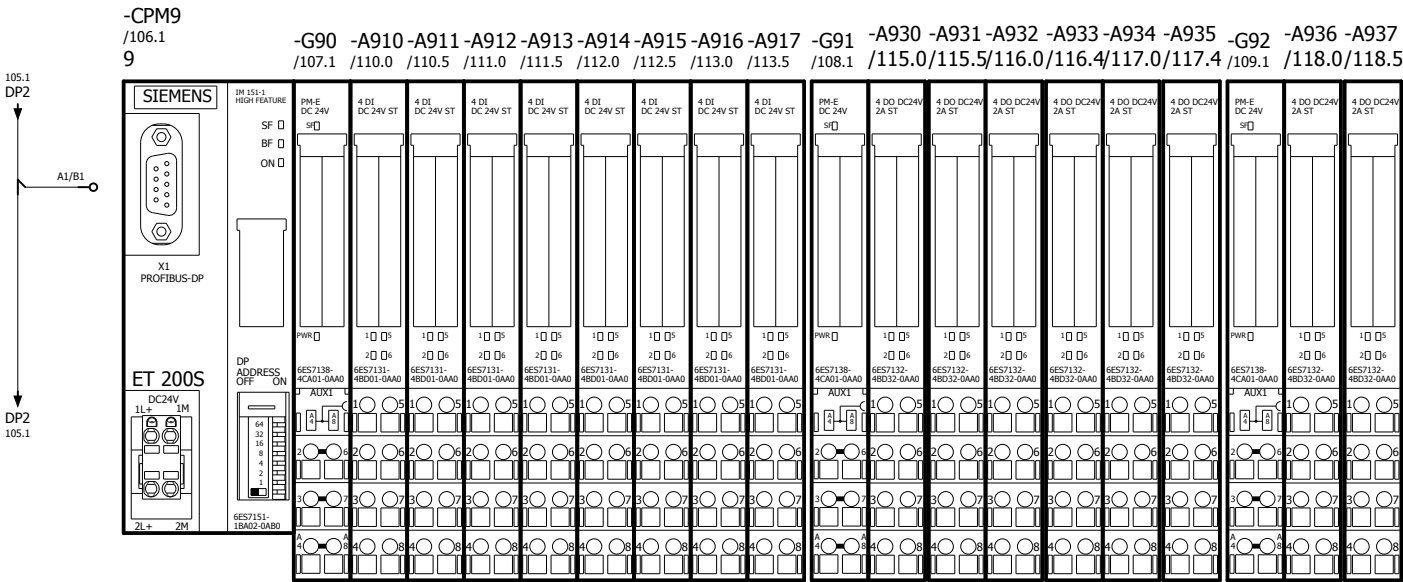
ET200S
4 DO DC24V 0,5A ST

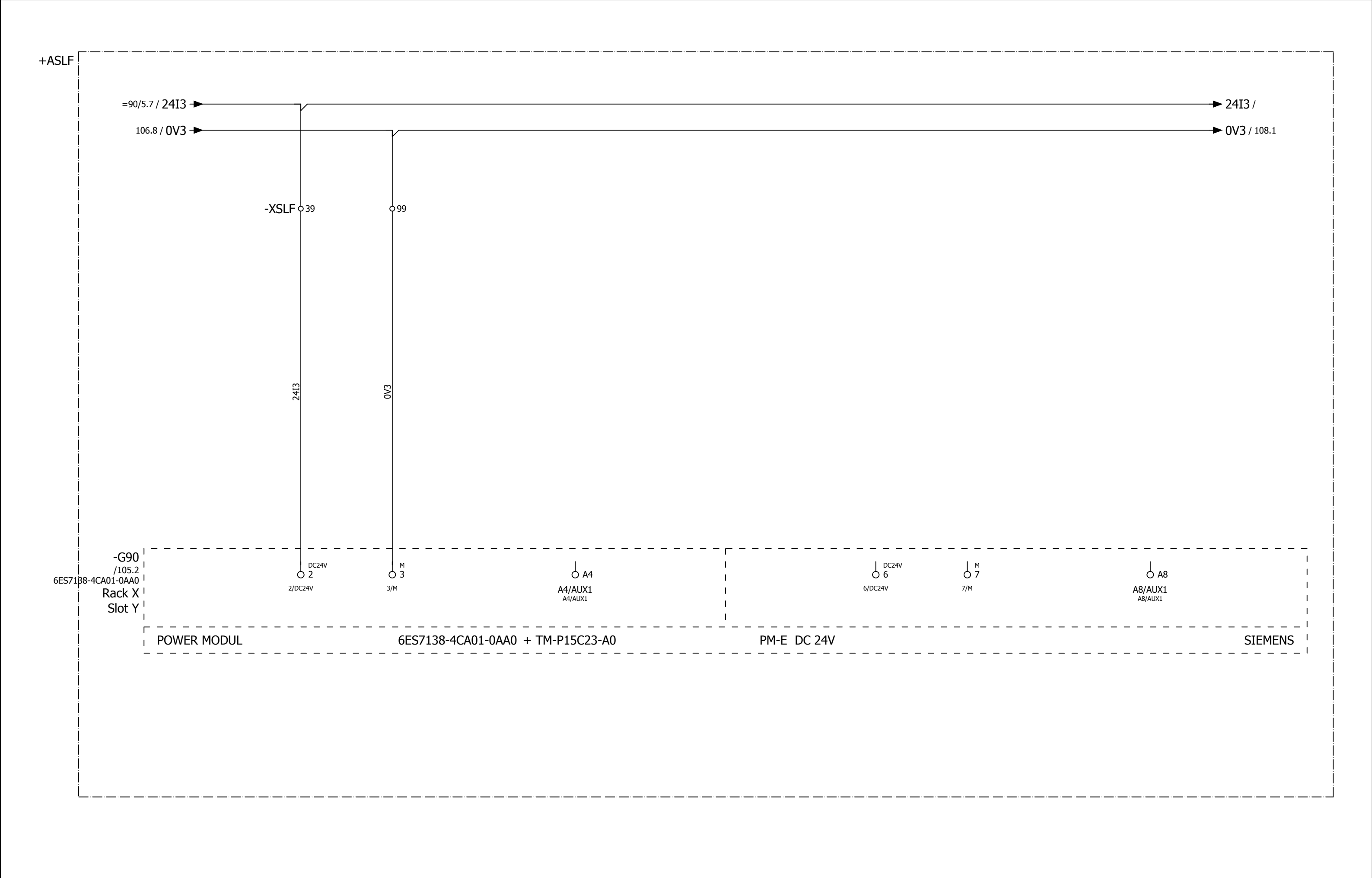
SIEMENS

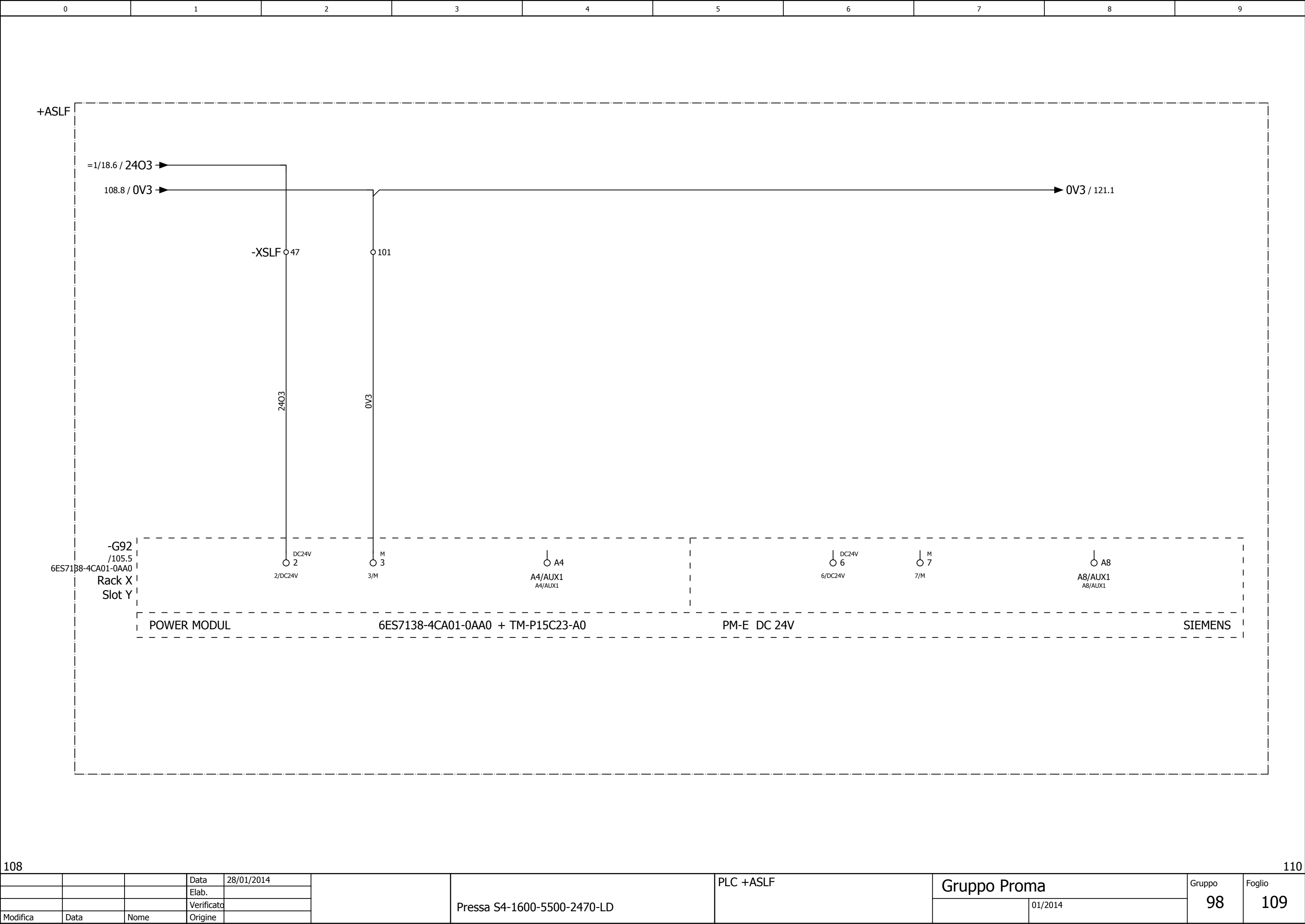


6ES7132-4BD02-0AA0
+ TM-E15C24-01

+ASLF





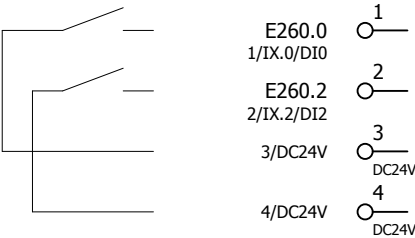


+ASLF

-A910
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS

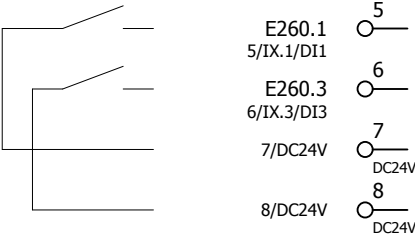


=40/11.1 =40-S1:3

CLAMPS SLITTA 1 AVANTI

=40/11.2 =40-S3:3

CLAMPS SLITTA 2 AVANTI



=40/11.2 =40-S2:3

CLAMPS SLITTA 1 INDIETRO

=40/11.3 =40-S4:3

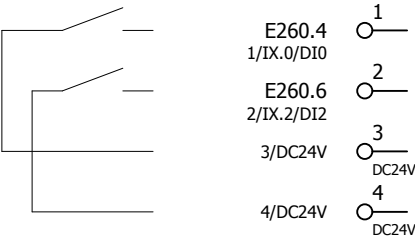
CLAMPS SLITTA 2 INDIETRO

6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A911
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS

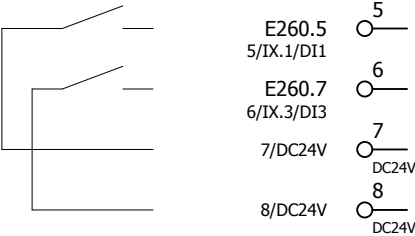


=40/11.4 =40-S5:3

CLAMPS SLITTA 3 AVANTI

=40/11.6 =40-S7:3

CLAMPS SLITTA 4 AVANTI



=40/11.5 =40-S6:3

CLAMPS SLITTA 3 INDIETRO

=40/11.6 =40-S8:3

CLAMPS SLITTA 4 INDIETRO

6ES7131-4BD01-0AB0
+ TM-E15C24-01

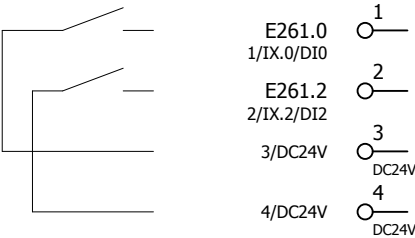
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			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

+ASLF

-A912
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SIE.6ES7193-4CB30-0AA0

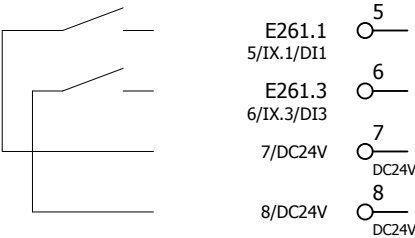
ET200S
4 DI DC 24 V HF

SIEMENS



=40/11.7 =40-S9:3
=40/12.1 =40-S11:3

CLAMPS SLITTA 5 AVANTI
CLAMPS SLITTA 6 AVANTI



=40/11.8 =40-S10:3
=40/12.2 =40-S12:3

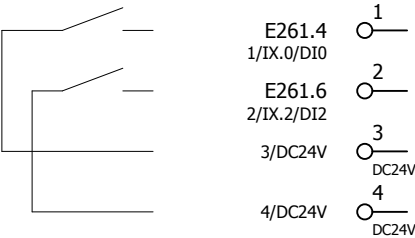
CLAMPS SLITTA 5 INDIETRO
CLAMPS SLITTA 6 INDIETRO

6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A913
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

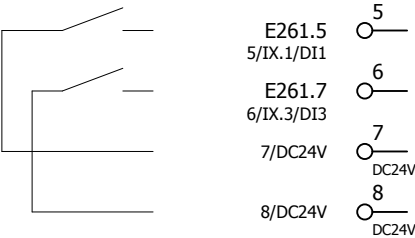
ET200S
4 DI DC 24 V HF

SIEMENS



=40/12.2 =40-S13:3
=40/12.4 =40-S15:3

CLAMPS SLITTA 7 AVANTI
CLAMPS SLITTA 8 AVANTI



=40/12.3 =40-S14:3
=40/12.5 =40-S16:3

CLAMPS SLITTA 7 INDIETRO
CLAMPS SLITTA 8 INDIETRO

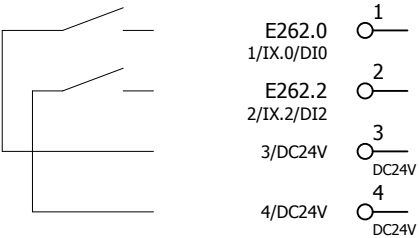
6ES7131-4BD01-0AB0
+ TM-E15C24-01

+ASLF

-A914
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SIE.6ES7193-4CB30-0AA0

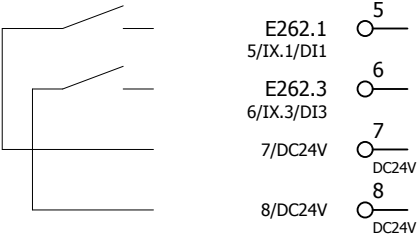
ET200S
4 DI DC 24 V HF

SIEMENS



=40/12.6 =40-S17:3

CLAMPS SLITTA 9 AVANTI



=40/12.6 =40-S18:3

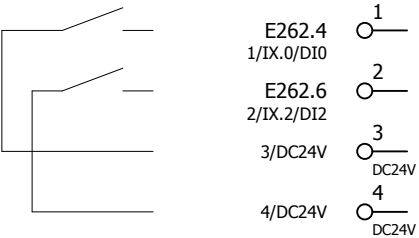
CLAMPS SLITTA 9 INDIETRO

6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A915
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

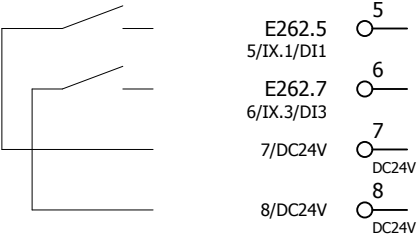
ET200S
4 DI DC 24 V HF

SIEMENS



=43/2.4 =43-S3:3

CRL ROTAZIONE SINISTRA



=43/2.5 =43-S4:3

CTRL ROTAZIONE DESTRA

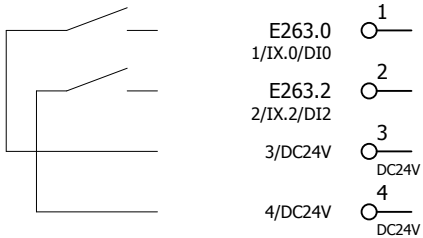
6ES7131-4BD01-0AB0
+ TM-E15C24-01

+ASLF

-A916
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SIE.6ES7193-4CB30-0AA0

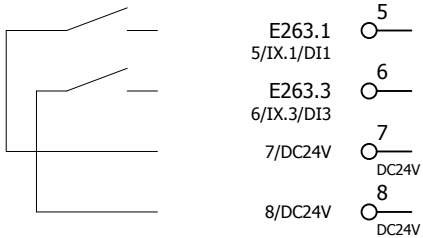
ET200S
4 DI DC 24 V HF

SIEMENS



=43/2.7 -A11:3
=45/2.2 =45-S2:14

FINECORSА ALTO REGOLAZIONE SLITTA
LIVELLO MINIMO SOVRACCARICO



=43/2.7 =43-S1:14
=45/2.3 =45-S3:12

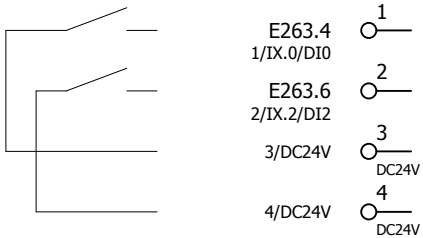
FINECORSА BASSO REGOLAZIONE SLITTA
LIVELLO MASSIMO SOVRACCARICO

6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A917
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

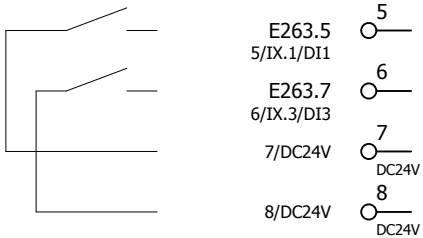
ET200S
4 DI DC 24 V HF

SIEMENS



=45/2.4 =45-S4:12
=48/2.7 =48-S3:12

PRESSIONE RIEMPIMENTO SOVRACCARICO
BLOCCO FRONTE BLOCCATO



=45/2.5 =45-S1:14
=90/5.3 =90-S17:14

PRESSIONE MINIMA SOVRACCARICO
CTRL FLESSIBILI BIELLA FRONTE SINISTRA

6ES7131-4BD01-0AB0
+ TM-E15C24-01

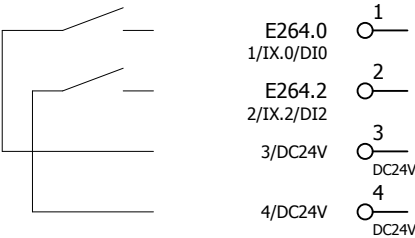
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Modifica	Data	Nome	Origine	

+ASLF

-A918
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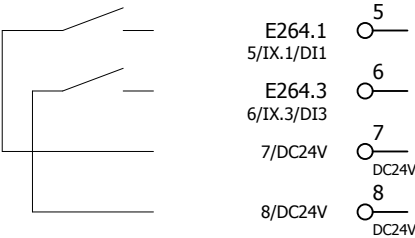
ET200S
4 DI DC 24 V HF

SIEMENS



=90/5.4 =90-S18:14
=90/5.5 =90-S20:14

CTRL FLESSIBILI BIELLA RETRO SINISTRA
CTRL FLESSIBILI BIELLA FRONTE DESTRA



=90/5.5 =90-S19:14
=90/5.6 =90-S21:3

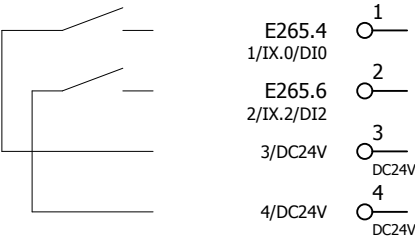
CTRL FLESSIBILI BIELLA RETRO DESTRA
DOSATORE SLITTA

6ES7131-4BD01-0AB0
+ TM-E15C24-01

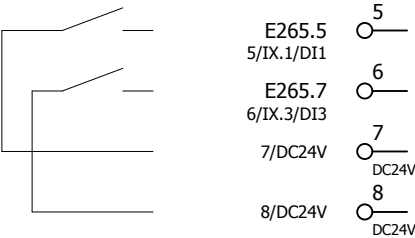
-A919
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS



E265.4 1/IX.0/DI0
E265.6 2/IX.2/DI2
3/DC24V
4/DC24V



E265.5 5/IX.1/DI1
E265.7 6/IX.3/DI3
7/DC24V
8/DC24V

6ES7131-4BD01-0AB0
+ TM-E15C24-01

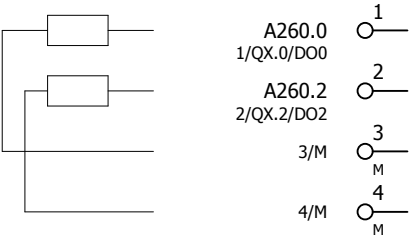
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Modifica	Data	Nome	Origine	

+ASLF

-A930
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SIE.6ES7193-4CB30-0AA0

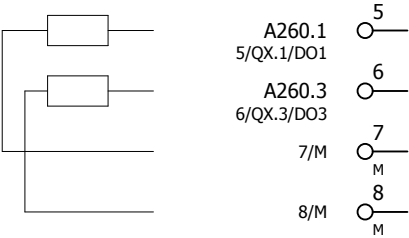
ET200S
4 DO DC24V 0,5A ST

SIEMENS



=40/3.1 =40-Y1
=40/3.4 =40-Y3

AVANZAMENTO CLAMPS SLITTA 1
AVANZAMENTO CLAMPS SLITTA 2



=40/3.2 =40-Y2
=40/3.5 =40-Y4

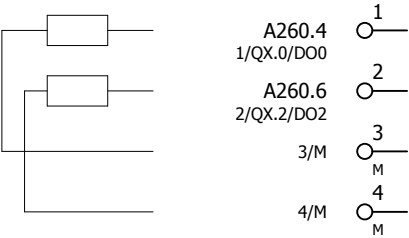
RITORNO CLAMPS SLITTA 1
RITORNO CLAMPS SLITTA 2

6ES7132-4BD02-0AA0
+ TM-E15C24-01

-A931
SIE.6ES7132-4BD02-0AA0
SIE.6ES7193-4CB30-0AA0

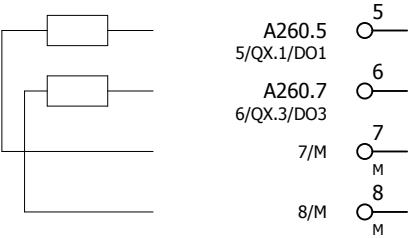
ET200S
4 DO DC24V 0,5A ST

SIEMENS



=40/3.6 =40-Y5
=40/4.1 =40-Y7

AVANZAMENTO CLAMPS SLITTA 3
AVANZAMENTO CLAMPS SLITTA 4



=40/3.8 =40-Y6
=40/4.2 =40-Y8

RITORNO CLAMPS SLITTA 3
RITORNO CLAMPS SLITTA 4

6ES7132-4BD02-0AA0
+ TM-E15C24-01

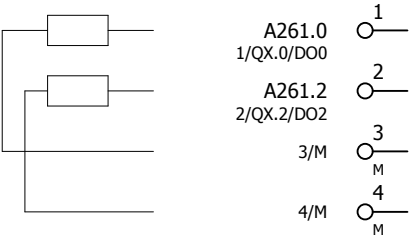
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Modifica	Data	Nome	Origine	

+ASLF

-A932
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SIE.6ES7193-4CB30-0AA0

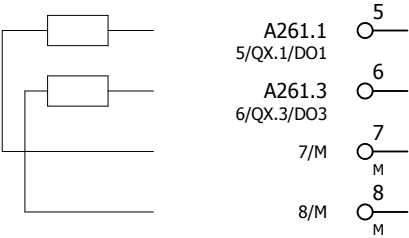
ET200S
4 DO DC24V 0,5A ST

SIEMENS



=40/4.4 =40-Y9
=40/4.6 =40-Y11

AVANZAMENTO CLAMPS SLITTA 5
AVANZAMENTO CLAMPS SLITTA 6



=40/4.5 =40-Y10
=40/4.8 =40-Y12

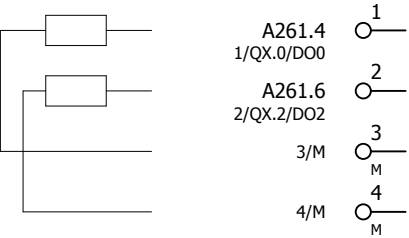
RITORNO CLAMPS SLITTA 5
RITORNO CLAMPS SLITTA 6

6ES7132-4BD02-0AA0
+ TM-E15C24-01

-A933
SIE.6ES7132-4BD02-0AA0
SIE.6ES7193-4CB30-0AA0

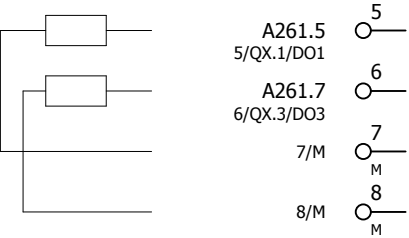
ET200S
4 DO DC24V 0,5A ST

SIEMENS



=40/5.1 =40-Y13
=40/5.4 =40-Y15

AVANZAMENTO CLAMPS SLITTA 7
AVANZAMENTO CLAMPS SLITTA 8



=40/5.2 =40-Y14
=40/5.5 =40-Y16

RITORNO CLAMPS SLITTA 7
RITORNO CLAMPS SLITTA 8

6ES7132-4BD02-0AA0
+ TM-E15C24-01

			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

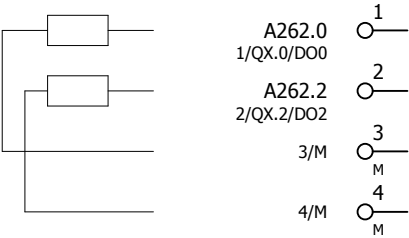
+ASLF

-A934

SIE.6ES7132-4BD02-0AA0
SIE.6ES7193-4CB30-0AA0

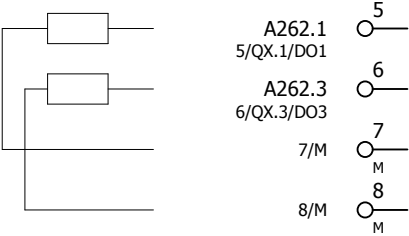
ET200S
4 DO DC24V 0,5A ST

SIEMENS



=40/5.6 =40-Y17

AVANZAMENTO CLAMPS SLITTA 9



=40/5.8 =40-Y18

RITORNO CLAMPS SLITTA 9

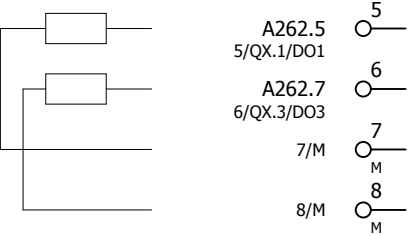
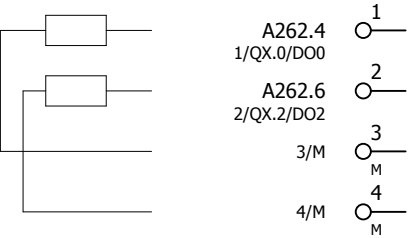
6ES7132-4BD02-0AA0
+ TM-E15C24-01

-A935

SIE.6ES7132-4BD02-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DO DC24V 0,5A ST

SIEMENS



6ES7132-4BD02-0AA0
+ TM-E15C24-01

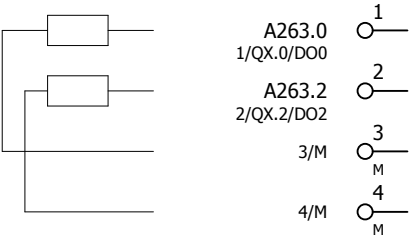
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			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

+ASLF

-A936
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SIE.6ES7193-4CB30-0AA0

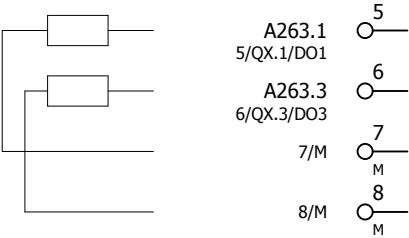
ET200S
4 DO DC24V 2A ST

SIEMENS



=45/1.8 =45-Y3:x1

COMANDO MESSA IN PRESSIONE IDRAULICA

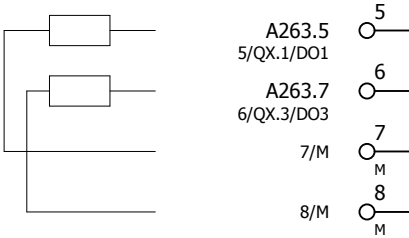
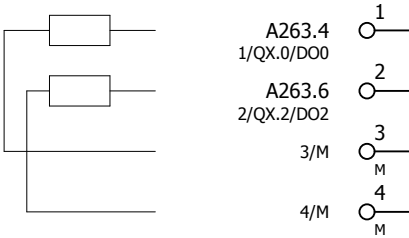


6ES7132-4BD32-0AA0
+ TM-E15C24-01

-A937
SIE.6ES7132-4BD32-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DO DC24V 2A ST

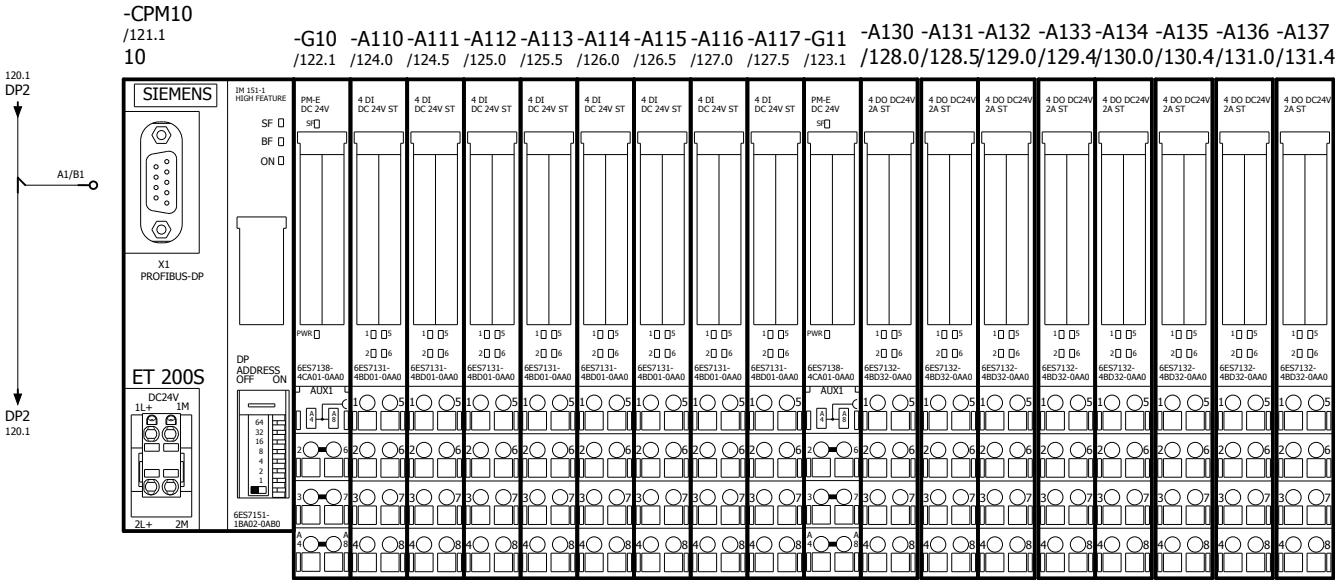
SIEMENS

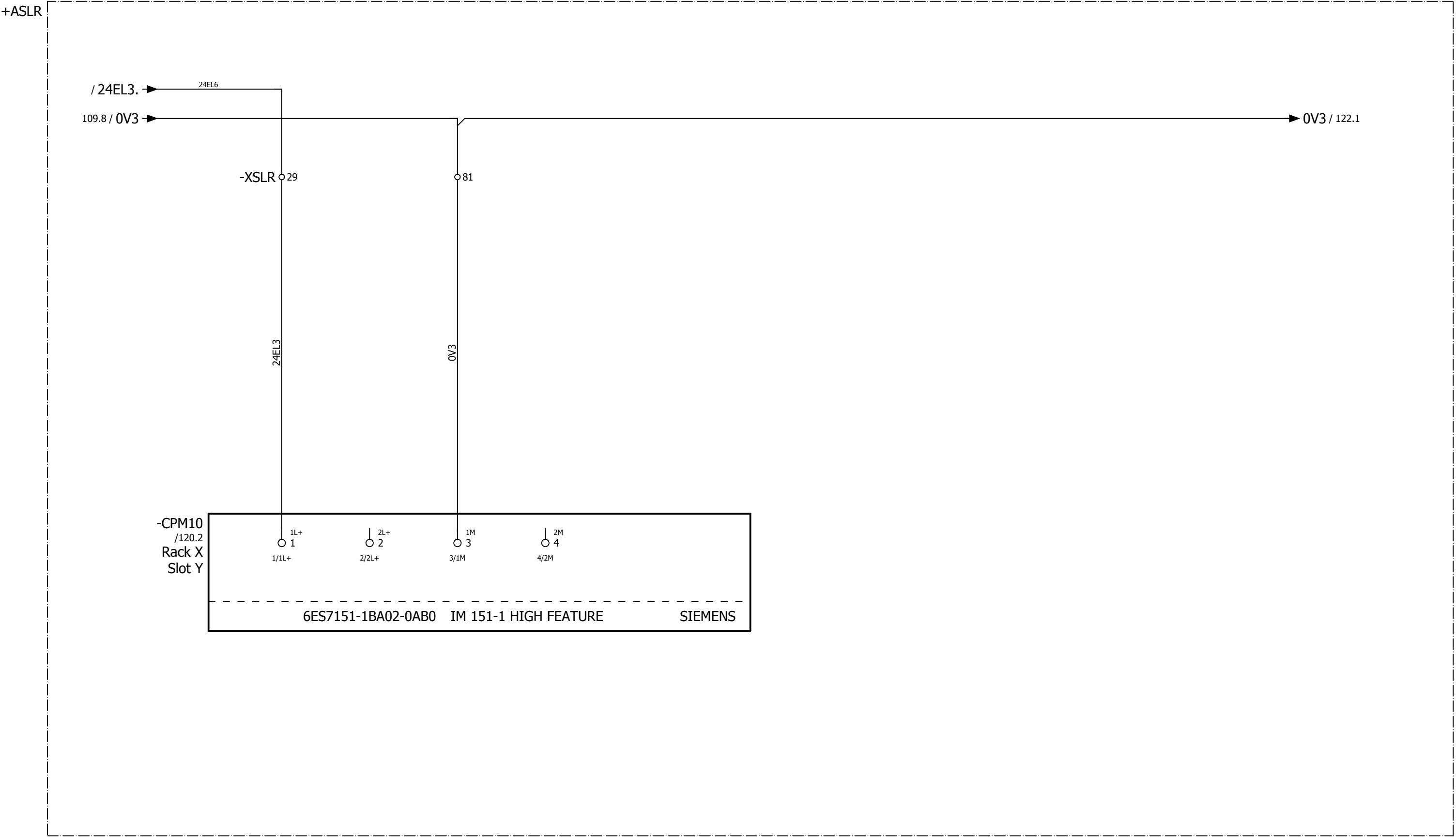


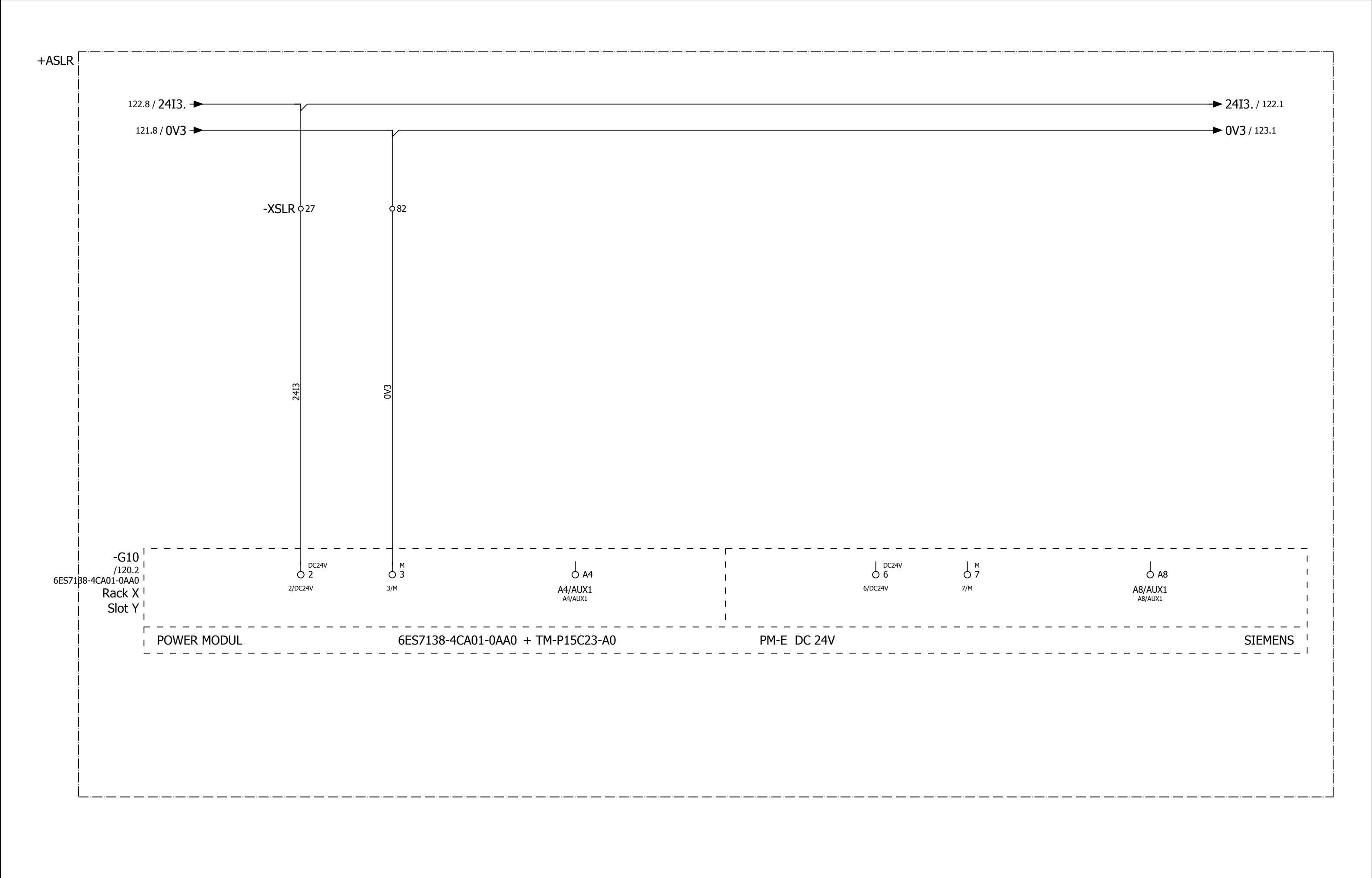
6ES7132-4BD32-0AA0
+ TM-E15C24-01

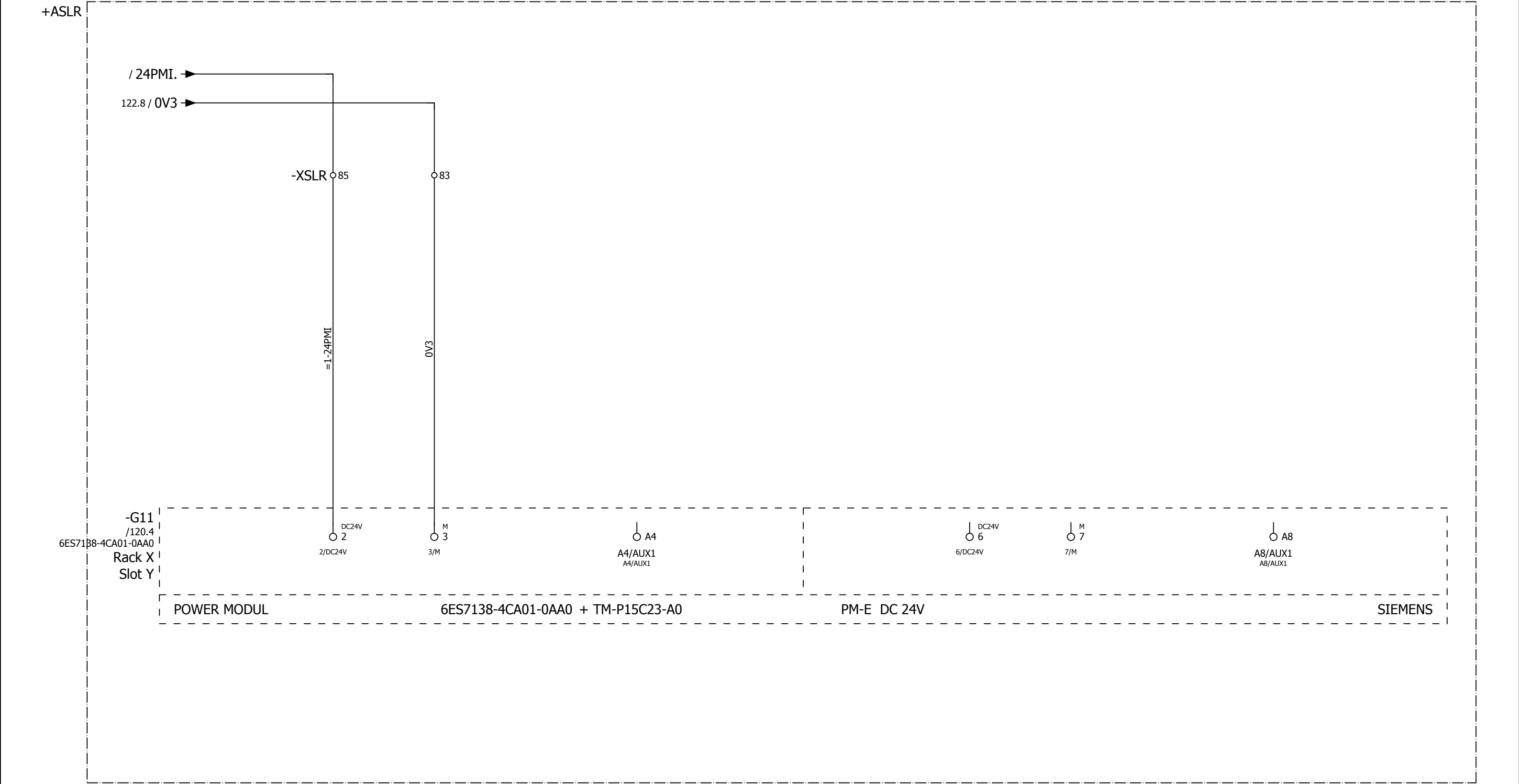
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			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

+ASLR







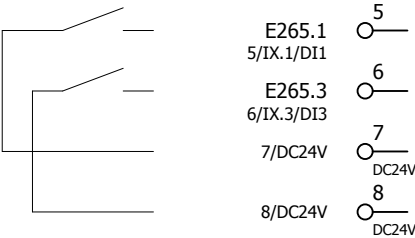
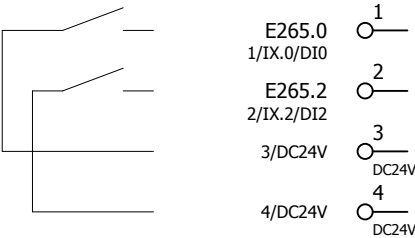


+ASLR

-A110
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS

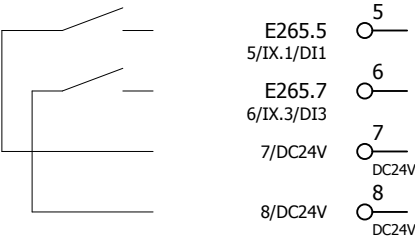
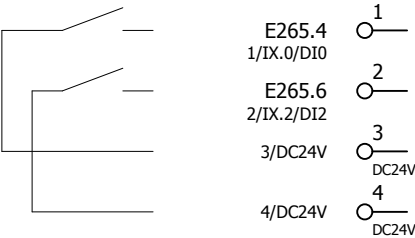


6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A111
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS



6ES7131-4BD01-0AB0
+ TM-E15C24-01

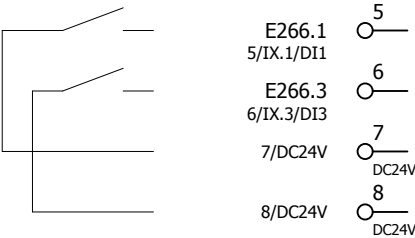
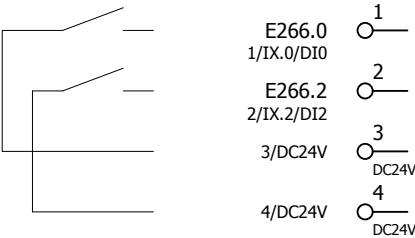
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			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

+ASLR

-A112
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS

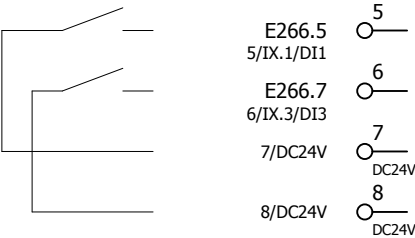
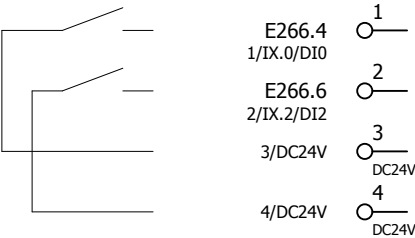


6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A113
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS



6ES7131-4BD01-0AB0
+ TM-E15C24-01

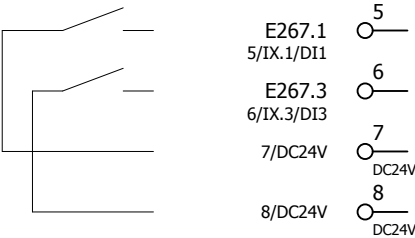
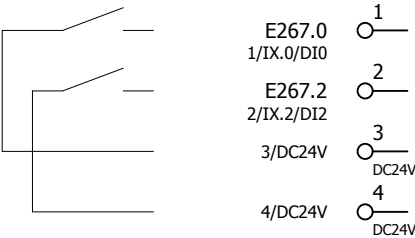
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			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

+ASLR

-A114
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS

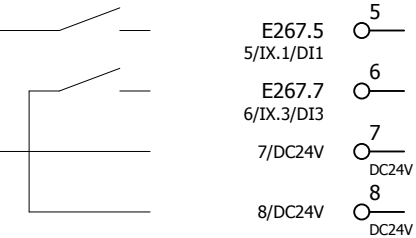
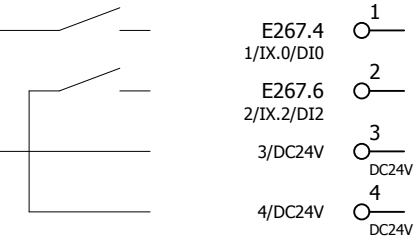


6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A115
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS



6ES7131-4BD01-0AB0
+ TM-E15C24-01

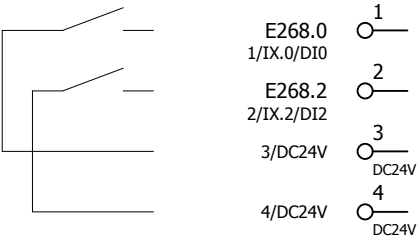
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			Verificato	
Modifica	Data	Nome	Origine	

+ASLR

-A116
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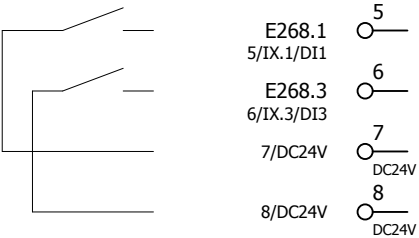
ET200S
4 DI DC 24 V HF

SIEMENS



=48/4.7 =48-S6:12

BLOCCO RETRO BLOCCATO

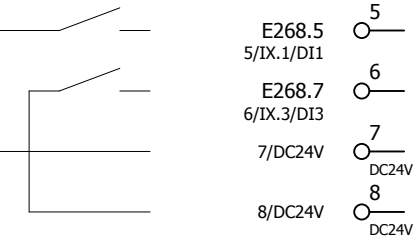
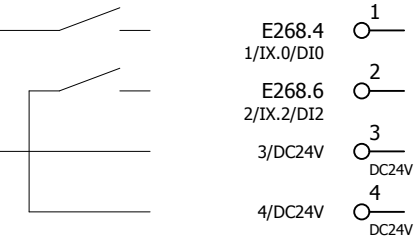


6ES7131-4BD01-0AB0
+ TM-E15C24-01

-A117
SIE.6ES7131-4BD01-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DI DC 24 V HF

SIEMENS



6ES7131-4BD01-0AB0
+ TM-E15C24-01

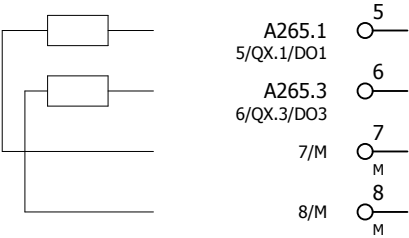
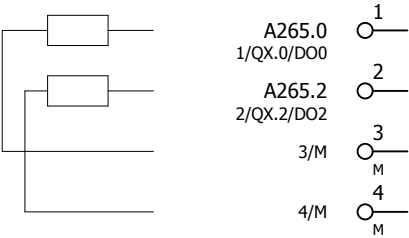
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			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

+ASLR

-A130
SIE.6ES7132-4BD02-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DO DC24V 0,5A ST

SIEMENS

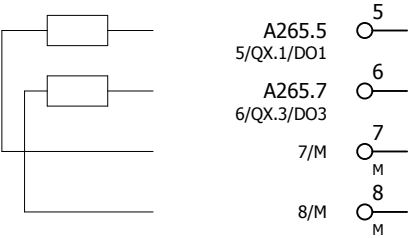
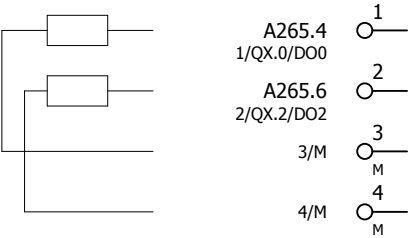


6ES7132-4BD02-0AA0
+ TM-E15C24-01

-A131
SIE.6ES7132-4BD02-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DO DC24V 0,5A ST

SIEMENS



6ES7132-4BD02-0AA0
+ TM-E15C24-01

			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

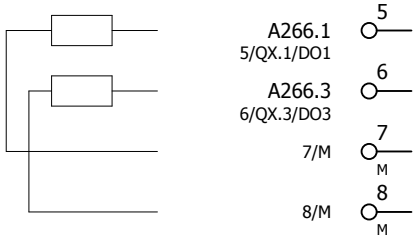
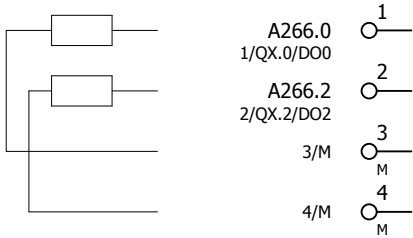
+ASLR

-A132

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SIE.6ES7193-4CB30-0AA0

ET200S
4 DO DC24V 0,5A ST

SIEMENS



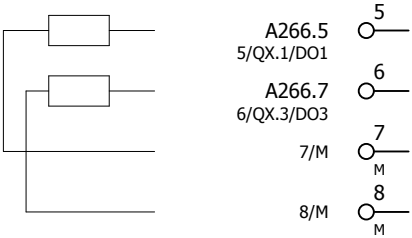
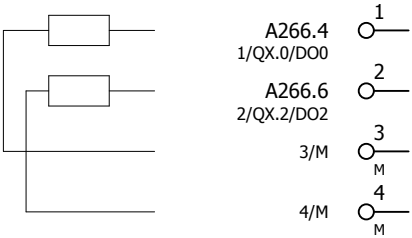
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+ TM-E15C24-01

-A133

SIE.6ES7132-4BD02-0AA0
SIE.6ES7193-4CB30-0AA0

ET200S
4 DO DC24V 0,5A ST

SIEMENS



6ES7132-4BD02-0AA0
+ TM-E15C24-01

			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

				PLC +ASLR	Gruppo Proma	Gruppo	Foglio
			Pressa S4-1600-5500-2470-LD			98	129
						01/2014	

			Data	28/01/2014	Pressa S4-1600-5500-2470-LD	PLC +ASLR	Gruppo Proma		Gruppo 98	Foglio 130
			Elab.							
			Verificato							
Modifica	Data	Nome	Origine					01/2014		

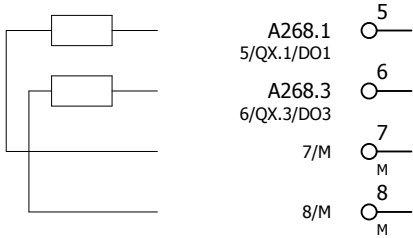
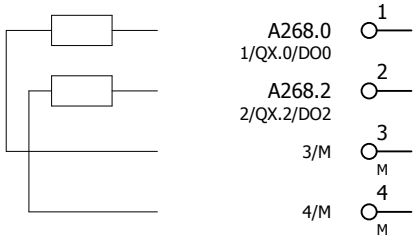
+ASLR

-A136

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SIE.6ES7193-4CB30-0AA0

ET200S
4 DO DC24V 0,5A ST

SIEMENS



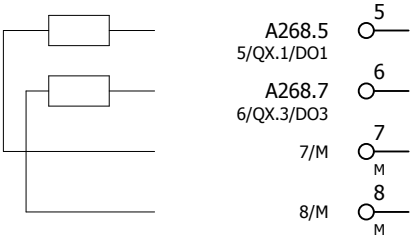
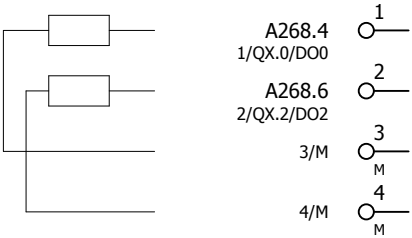
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+ TM-E15C24-01

-A137

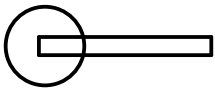
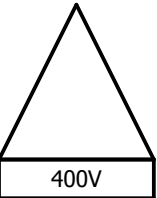
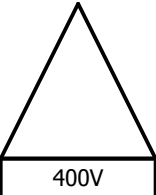
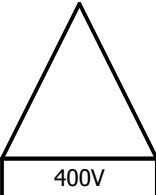
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SIE.6ES7193-4CB30-0AA0

ET200S
4 DO DC24V 0,5A ST

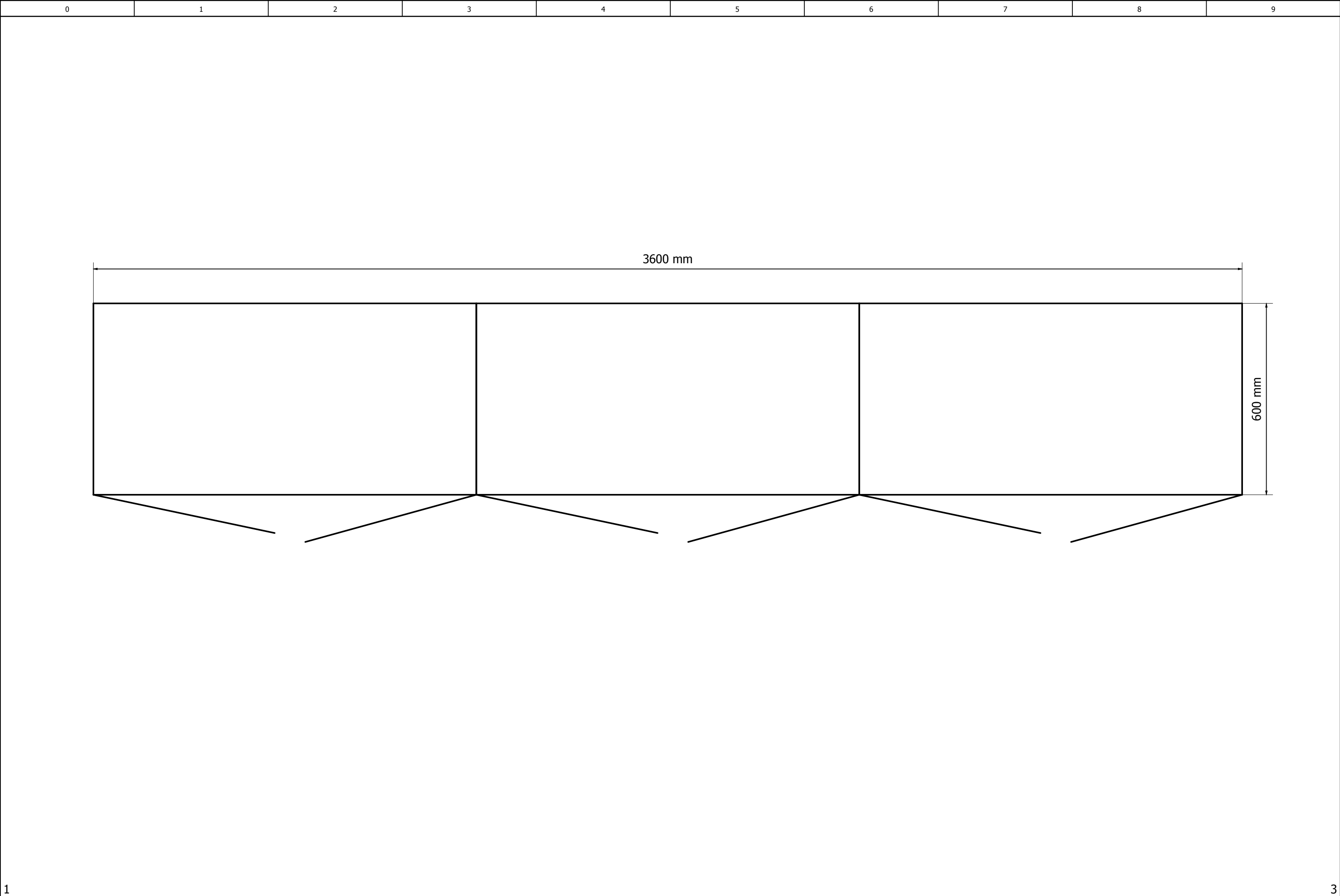
SIEMENS



6ES7132-4BD02-0AA0
+ TM-E15C24-01

	  		 		 	2000 mm
			200 mm			
3600 mm						

			Data	28/01/2014	Pressa S4-1600-5500-2470-LD	Layout armadio principale	Gruppo Proma		Gruppo 99	Foglio 1
			Elab.							
			Verificato							
Modifica	Data	Nome	Origine							



[illegible]

Legenda armadio elettrico

efi_F18_001

Numero posizione	Sigla elemento funzionale	Numero tipo	Numero articolo	Produttore	Osservazione
1	=1-F1	3650.3121	SOCOM.3650.3121	SOCOM	
2	=53-U1	SPDM850 RGB	ANS.SPDM850 RGB	ANS	
3	=53-U2	SPAM035U1D	ANS.SPAM016U1D	ANS	
4	=53-K1	3RT10576-6AF36	SIE.3RT1076-6AF36	SIEMEN	
5	=53-F2	3NW7033	SIE.3NW7033	SIEMEN	
6	=53-F4	3NW7023	SIE.3NW7023	SIEMEN	
7	=53-K2	3RT1025-1BB40	SIE.3RT1025-1BB40	SIEMEN	
8		ERIFLEX NB160	ERICO.563201	ERICO	
9		ERIFLEX NB160	ERICO.563201	ERICO	
10	=1-F2	3NW7231	SIE.3NW7231	SIEMEN	
11	=1-F2A	3NW7231	SIE.3NW7231	SIEMEN	
12	=1-KM1	3RT1045-1BB40	SIE.3RT1045-1BB40	SIEMEN	
13		GW 40 003	GW 40 003	GW	
14	=1-F3	3NW7023	SIE.3NW7023	SIEMEN	
15	=1-Q1	5SU3767-0KW10	SIE.5SU3767-0KW10	SIEMEN	
16	=1-Q2	5SX2 102-7	SIE.5SX2 102-7	SIEMEN	
17	=1-F4	3NW7033	SIE.3NW7033	SIEMEN	
18	=1-F5	3NW7023	SIE.3NW7023	SIEMEN	
19	=1-Q11	5SY6 310-7	SIE.5SY6 310-7	SIEMEN	
20	=1-Q5	5SX2 210-8	SIE.5SX2 210-8	SIEMEN	
21	=1-Q4	3RV1021-1DA10	SIE.3RV1021-1DA10	SIEMEN	
22	=1-Q14	3RV1021-1DA10	SIE.3RV1021-1DA10	SIEMEN	
23	=1-F6	3NW7023	SIE.3NW7023	SIEMEN	
24	=1-F7	3NW7023	SIE.3NW7023	SIEMEN	
25	=1-F8	3NW7023	SIE.3NW7023	SIEMEN	
26	=1-Q12	5SU3767-0KW10	SIE.5SU3767-0KW10	SIEMEN	
27	=1-Q6	5SX206-7	SIE.5SX2206-7	SIEMEN	
28	=1-Q7	5SX2106-7	SIE.5SX2106-7	SIEMEN	
29	=1-Q8	5SX2106-7	SIE.5SX2106-7	SIEMEN	
30	=1-Q8A	5SX2106-7	SIE.5SX2106-7	SIEMEN	
31	=1-Q19	5SX2106-7	SIE.5SX2106-7	SIEMEN	
32	=1-Q20	5SX2106-7	SIE.5SX2106-7	SIEMEN	
33	=1-Q21	5SX2106-7	SIE.5SX2106-7	SIEMEN	
34	=1-T1	EM22K5	TRI.EM2K5	TRI	
35	=1-T4	EM2 4K	TRI.EM2 4K	TRI	
36	=1-T5	EMI1K115	TRI.EMI1K115	TRI	
37	=1-G1	QUINT-PS/ 3AC/24DC/20	PXC.2866792	PXC	
38	=1-G2	QUINT-PS/ 3AC/24DC/20	PXC.2866792	PXC	
39	=1-K1	3RT1015-1BB41	SIE.3RT1015-1BB41	SIEMEN	
40	=1-K2	3RT1015-1BB42	SIE.3RT1015-1BB42	SIEMEN	
41	=1-X10	SD-D/SC/LA	PHO.2964898	PXC	
42	=1-X11	SD-D/SC/LA	PHO.2964898	PXC	
43	=1-K20	3RT1015-1BB42	SIE.3RT1015-1BB42	SIEMEN	
44	=1-K21	3RT1015-1BB42	SIE.3RT1015-1BB42	SIEMEN	
45	=4-F1	3NW7033	SIE.3NW7033	SIEMEN	
46	=4-F2	3NW7033	SIE.3NW7033	SIEMEN	
51	=4-Q1	3RV10 21-0JA15	SIE.3RV10 21-0JA15	SIEMEN	
52	=4-Q2	3RV10 21-0JA15	SIE.3RV10 21-0JA15	SIEMEN	
53	=4-K1	3RT1015-1BB42	SIE.3RT1015-1BB42	SIEMEN	
54	=4-K2	3RT1017-1BB42	SIE.3RT1017-1BB42	SIEMEN	
55	=4-K3	3RT1015-1BB42	SIE.3RT1015-1BB42	SIEMEN	
56	=4-K4	3RT1017-1BB42	SIE.3RT1017-1BB42	SIEMEN	
57	=4-K5	3RT1017-1BB42	SIE.3RT1017-1BB42	SIEMEN	
58	=4-K6	3RT1017-1BB42	SIE.3RT1017-1BB42	SIEMEN	
59	=4-K7	3RT1017-1BB42	SIE.3RT1017-1BB42	SIEMEN	
60	=4-K8	3RT1017-1BB42	SIE.3RT1017-1BB42	SIEMEN	
63	=5-Q1	3RV1021-1JA15	SIE.3RV1021-1JA15	SIEMEN	

0

1

2

3

4

5

6

7

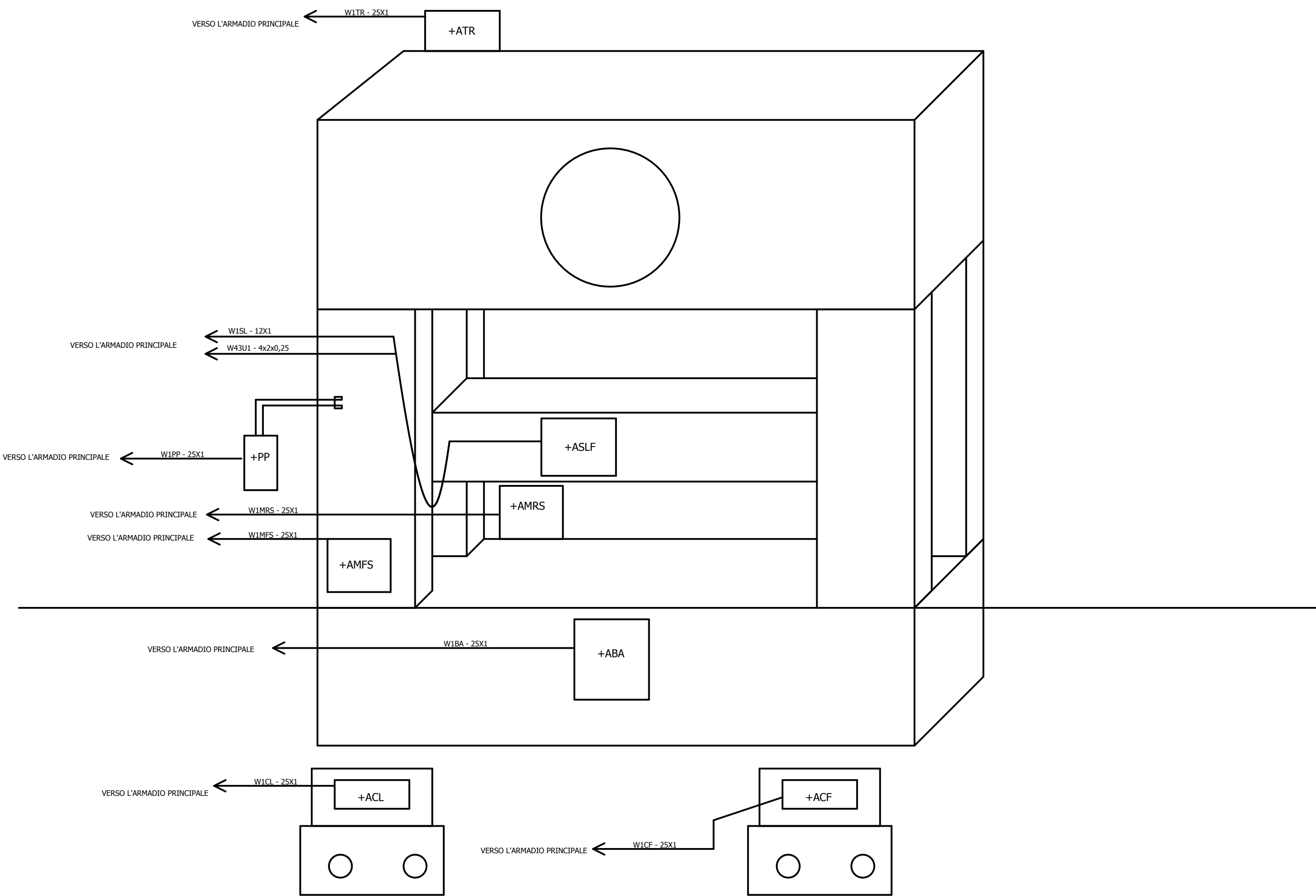
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9

Legenda armadio elettrico

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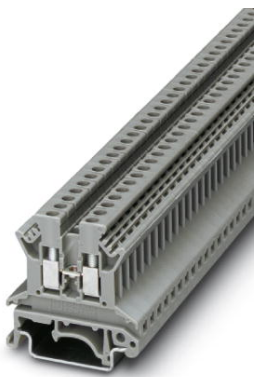
Numero posizione	Sigla elemento funzionale	Numero tipo	Numero articolo	Produttore	Osservazione
64	=5-K1	3RT1017-1BB42	SIE.3RT1017-1BB42	SIEMEN	
65	=7-Q1	3RV1021-1KA15	SIE.3RV1021-1KA15	SIEMEN	
66	=7-Q2	3RV1021-1KA15	SIE.3RV1021-1KA15	SIEMEN	
67	=7-K1	3RA1315-8XB30-1BB4	SIE.3RA1315-8XB30-1BB4	SIEMEN	
68	=7-K3	3RA1315-8XB30-1BB4	SIE.3RA1315-8XB30-1BB4	SIEMEN	
69	=7-K10	3RT1015-1BB42	SIE.3RT1015-1BB42	SIEMEN	
70	=7-K11	3RT1015-1BB42	SIE.3RT1015-1BB42	SIEMEN	
71	=7-K12	3RT1015-1BB42	SIE.3RT1015-1BB42	SIEMEN	
72	=7-K13	3RT1015-1BB42	SIE.3RT1015-1BB42	SIEMEN	
73	=43-Q1	3RV1031-4HA10	SIE.3RV1031-4HA10	SIEMEN	
74	=43-K1	3RA1336-8XB30-1BB4	SIE.3RA1336-8XB30-1BB4	SIEMEN	
75	=45-Q1	3RV1021-1EA15	SIE.3RV1021-1EA15	SIEMEN	
76	=45-K6	3RT1017-1BB42	SIE.3RT1017-1BB42	SIEMEN	
77	=48-Q1	3RV1021-1JA15	SIE.3RV1021-1JA15	SIEMEN	
78	=48-Q2	3RV1021-1JA15	SIE.3RV1021-1JA15	SIEMEN	
79	=48-K1	3RA1317-8XB30-1BB4	SIE.3RA1317-8XB30-1BB4	SIEMEN	
80	=48-K3	3RA1317-8XB30-1BB4	SIE.3RA1317-8XB30-1BB4	SIEMEN	
81	=53-K4	3RH1131-1BB40	SIE.3RH1131-1BB40	SIEMEN	
82	=53-K5	3RH1131-1BB40	SIE.3RH1131-1BB40	SIEMEN	
83	=53-K11	3RT1015-1BB42	SIE.3RT1015-1BB42	SIEMEN	
84	=53-Q1	3RV1021-1HA15	SIE.3RV1021-1HA15	SIEMEN	
85	=54-K20	3RH1131-1BB40	SIE.3RH1131-1BB40	SIEMEN	
86	=54-K21	3RH1131-1BB40	SIE.3RH1131-1BB40	SIEMEN	
87	=62-K1	3RH1131-1BB40	SIE.3RH1131-1BB40	SIEMEN	
88	=62-K2	3RH1131-1BB40	SIE.3RH1131-1BB40	SIEMEN	
89	=62-K3	3RH1131-1BB40	SIE.3RH1131-1BB40	SIEMEN	
90	=62-K4	3RT1015-1BB42	SIE.3RT1015-1BB42	SIEMEN	
91	=62-K5	3RT1015-1BB42	SIE.3RT1015-1BB42	SIEMEN	
92	=90-Q1	3RV1021-1GA10	SIE.3RV1021-1GA10	SIEMEN	
93	=90-F1	3NW7033	SIE.3NW7033	SIEMEN	
94	=90-K1	3RT1017-1BB42	SIE.3RT1017-1BB42	SIEMEN	
95	=90-K2	3RT1017-1BB42	SIE.3RT1017-1BB42	SIEMEN	
96	=93-Q1	3RV1021-1KA15	SIE.3RV1021-1KA15	SIEMEN	
97	=93-K1	3RT1017-1BB42	SIE.3RT1017-1BB42	SIEMEN	
98	=98-CPU1	6ES7315-2FH13-0AB0	SIE.6ES7315-2FH13-0AB0	SIEMENS AG	
99	=98-A10	6ES7322-1BL00-0AA0	SIE.6ES7322-1BL00-0AA0	SIEMENS AG	
100	=98-A11	6ES7322-1BL00-0AA0	SIE.6ES7322-1BL00-0AA0	SIEMENS AG	
101	=98-A12	6ES7322-1BL00-0AA0	SIE.6ES7322-1BL00-0AA0	SIEMENS AG	
102	=98-A1	6ES7321-1BL00-0AA0	SIE.6ES7321-1BL00-0AA0	SIEMENS AG	
103	=98-A2	6ES7321-1BL00-0AA0	SIE.6ES7321-1BL00-0AA0	SIEMENS AG	
104	=98-CPM4	6ES7151-1BA02-0AB0	SIE.6ES7151-1BA02-0AB0	SIEMENS AG	
105	=98-G40	6ES7193-4CD30-0AA0	SIE.6ES7193-4CD30-0AA0	SIEMENS AG	
106	=98-A400	6ES7193-4CF50-0AA0	SIE.6ES7193-4CF50-0AA0	SIEMENS AG	
107	=98-A401	6ES7193-4CF50-0AA0	SIE.6ES7193-4CF50-0AA0	SIEMENS AG	
108	=98-G41	6ES7193-4CD30-0AA0	SIE.6ES7193-4CD30-0AA0	SIEMENS AG	
109	=98-A450	6ES7193-4CF50-0AA0	SIE.6ES7193-4CF50-0AA0	SIEMENS AG	
110	=98-A451	6ES7193-4CF50-0AA0	SIE.6ES7193-4CF50-0AA0	SIEMENS AG	
111	=98-A452	6ES7193-4CF50-0AA0	SIE.6ES7193-4CF50-0AA0	SIEMENS AG	
112	=98-G42	6ES7193-4CD30-0AA0	SIE.6ES7193-4CD30-0AA0	SIEMENS AG	
113	=98-A430	6ES7193-4CB30-0AA0	SIE.6ES7193-4CB30-0AA0	SIEMENS AG	
114	=98-A431	6ES7193-4CB30-0AA0	SIE.6ES7193-4CB30-0AA0	SIEMENS AG	
115	=4-U1	ATV312HU55N4	TEL.ATV312HU55N4	TEL	
116	=4-U2	ATV312HU55N4	TEL.ATV312HU55N4	TEL	





Schema morsetti

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	Nome cavo							Striscia di prese XSLF				Nome cavo	W1SL					Pagina/Colonna
	Tipo cavo							Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione	Sigla Filo	Tipo cavo	FLEXOIL 12X1			
	Testo funzionale																	
SLITTA										1		XC1SL UT 4-HESILED 24 (5X20) =1/1303			1			=1/13.3
												5x20-2A						
										2								=1/18.2
CLAMPS SLITTA 1 AVANTI								=40-S1	1	3					1			=40/11.1
CLAMPS SLITTA 1 INDIETRO								=40-S2	1	4								=40/11.2
CLAMPS SLITTA 2 AVANTI								=40-S3	1	5								=40/11.2
CLAMPS SLITTA 2 INDIETRO								=40-S4	1	6								=40/11.3
CLAMPS SLITTA 3 AVANTI								=40-S5	1	7								=40/11.4
CLAMPS SLITTA 3 INDIETRO								=40-S6	1	8								=40/11.5
CLAMPS SLITTA 4 AVANTI								=40-S7	1	9								=40/11.6
CLAMPS SLITTA 4 INDIETRO								=40-S8	1	10								=40/11.6
CLAMPS SLITTA 5 AVANTI								=40-S9	1	11								=40/11.7
CLAMPS SLITTA 5 INDIETRO								=40-S10	1	12								=40/11.8
CLAMPS SLITTA 6 AVANTI								=40-S11	1	13								=40/12.1
CLAMPS SLITTA 6 INDIETRO								=40-S12	1	14								=40/12.2
CLAMPS SLITTA 7 AVANTI								=40-S13	1	15								=40/12.2
CLAMPS SLITTA 7 INDIETRO								=40-S14	1	16								=40/12.3
CLAMPS SLITTA 8 AVANTI								=40-S15	1	17								=40/12.4
CLAMPS SLITTA 8 INDIETRO								=40-S16	1	18								=40/12.5
CLAMPS SLITTA 9 AVANTI								=40-S17	1	19								=40/12.6
CLAMPS SLITTA 9 INDIETRO								=40-S18	1	20								=40/12.6
PRESSIONE BLOCCAGGIO GRUPPO 1 CLAMPS SLITTA								=40-S45	13	24								=40/15.5
=										25								=40/15.6
CRL ROTAZIONE SINISTRA								=43-S3	1	25								=43/2.4
CTRL ROTAZIONE DESTRA								=43-S4	1	26								=43/2.5
FINECORSА ALTO REGOLAZIONE SLITTA								=43-S1	13	27								=43/2.7
FINECORSА BASSO REGOLAZIONE SLITTA								=43-S2	13	28								=43/2.7
LIVELLO MINIMO SOVRACCARICO								=45-S2	13	29								=45/2.2
LIVELLO MASSIMO SOVRACCARICO								=45-S3	11	30								=45/2.3
PRESSIONE RIEMPIMENTO SOVRACCARICO								=45-S4	11	31								=45/2.4
PRESSIONE MINIMA SOVRACCARICO								=45-S1	13	32								=45/2.5
BLOCCO FRONTE BLOCCATO								=48-S3	11	33		XSLR	24I3					=48/2.7
CTRL FLESSIBILI BIELLA FRONTE SINISTRA								=90-S17	13	34		XSLR	24I3					=90/5.3
CTRL FLESSIBILI BIELLA RETRO SINISTRA								=90-S18	13	35								=90/5.4
CTRL FLESSIBILI BIELLA RETRO DESTRA								=90-S19	13	36								=90/5.5

			Data	28/01/2014	Pressa S4-1600-5500-2470-LD	Schema morsetti XSLF	Gruppo Proma		Gruppo 99	Foglio 11
			Elab.					01/2014		
			Verificato							
Modifica	Data	Nome	Origine							

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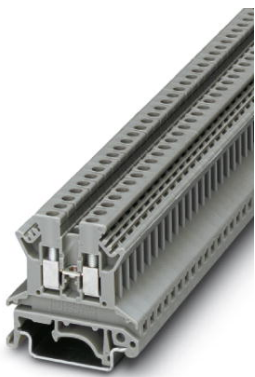
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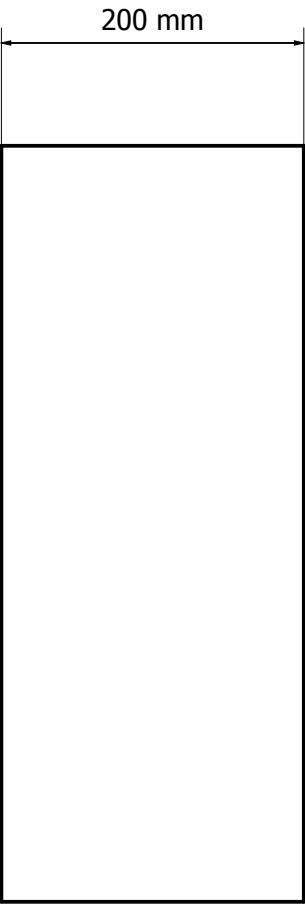
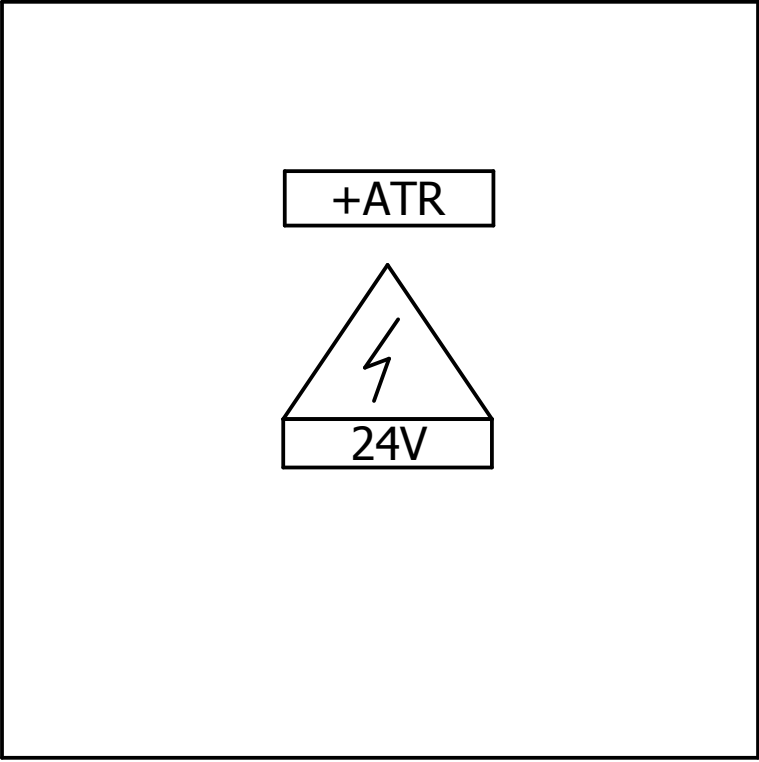
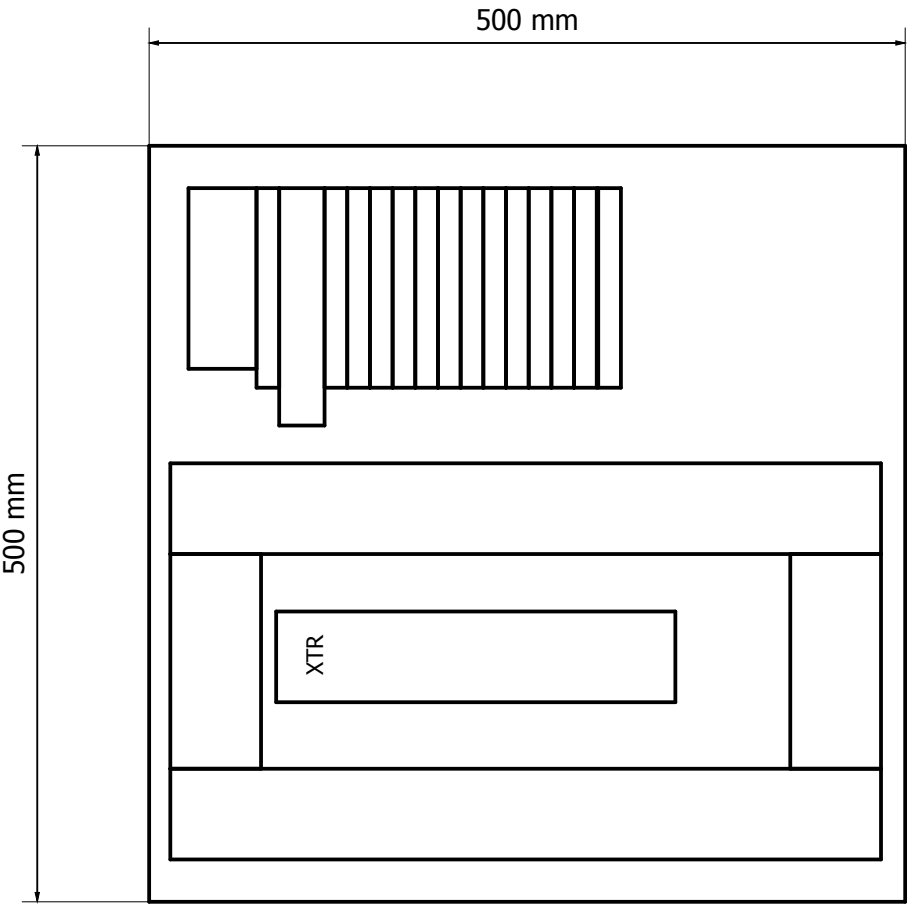
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									Nome cavo	Tipo cavo	Striscia di prese XSLF					Nome cavo	W1SL				Pagina/Colonna
												Designazione destinazione	Attacco	Morsetto	Ponticello			Designazione destinazione	Sigla Filo	Tipo cavo	
Testo funzionale																					
RITORNO CLAMPS SLITTA 8											=40-Y16		65							=40/5.5	
AVANZAMENTO CLAMPS SLITTA 9											=40-Y17		66							=40/5.6	
RITORNO CLAMPS SLITTA 9											=40-Y18		67							=40/5.8	
CLAMPS SLITTA 1 AVANTI											=40-S1	2	72							=40/11.1	
CLAMPS SLITTA 1 INDIETRO											=40-S2	2	73							=40/11.2	
CLAMPS SLITTA 2 AVANTI											=40-S3	2	74							=40/11.3	
CLAMPS SLITTA 2 INDIETRO											=40-S4	2	75							=40/11.3	
CLAMPS SLITTA 3 AVANTI											=40-S5	2	76							=40/11.4	
CLAMPS SLITTA 3 INDIETRO											=40-S6	2	77							=40/11.5	
CLAMPS SLITTA 4 AVANTI											=40-S7	2	78							=40/11.6	
CLAMPS SLITTA 4 INDIETRO											=40-S8	2	79							=40/11.7	
CLAMPS SLITTA 5 AVANTI											=40-S9	2	80							=40/11.7	
CLAMPS SLITTA 5 INDIETRO											=40-S10	2	81							=40/11.8	
CLAMPS SLITTA 6 AVANTI											=40-S11	2	82							=40/12.1	
CLAMPS SLITTA 6 INDIETRO											=40-S12	2	83							=40/12.2	
CLAMPS SLITTA 7 AVANTI											=40-S13	2	84							=40/12.3	
CLAMPS SLITTA 7 INDIETRO											=40-S14	2	85							=40/12.3	
CLAMPS SLITTA 8 AVANTI											=40-S15	2	86							=40/12.4	
CLAMPS SLITTA 8 INDIETRO											=40-S16	2	87							=40/12.5	
CLAMPS SLITTA 9 AVANTI											=40-S17	2	88							=40/12.6	
CLAMPS SLITTA 9 INDIETRO											=40-S18	2	89							=40/12.7	
CRL ROTAZIONE SINISTRA											=43-S3	2	94							=43/2.4	
CTRL ROTAZIONE DESTRA											=43-S4	2	95							=43/2.5	
COMANDO MESSA IN PRESSIONE IDRAULICA											=45-Y3	x2	96							=45/1.8	
DOSATORE SLITTA											=90-S21	2	97							=90/5.6	
											=98-CPM9	3	98							=98/106.3	
											=98-G90	3	99							=98/107.2	
											=98-G91	3	100							=98/108.2	
											=98-G92	3	101							=98/109.2	
													102		XSLR						
															XC1SL		24PMI	10		=1/18.4	
											=98-G91	2	103							=98/108.2	
PRESSIONE MINIMA SOVRACCARICO											=45-S1	14	104		=98-A917		E263.5			=45/2.5	
																XC2SL		E263.5			

Schema morsetti

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 Testo funzionale									Nome cavo	Striscia di prese XSLR						Nome cavo						Pagina/Colonna
									Tipo cavo	Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione	Sigla Filo	Tipo cavo						
BLOCCO RETRO BLOCCATO										=48-S6	11	26	.	XSLF	24I3							=48/4.7
														XSLF	24I3							
										=98-G10	2	27	└									=98/122.2
										=98-CPM10	1	29	.									=98/121.2
										=98-CPM10	3	81	┌	XSLF								=98/121.3
										=98-G10	3	82	┌									=98/122.2
										=98-G11	3	83	┌									=98/123.2
										=98-G11	2	85	.									=98/123.2



			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

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Pressa S4-1600-5500-2470-LD

Layout scatola traversa +ATR

Gruppo Proma	
	01/2014

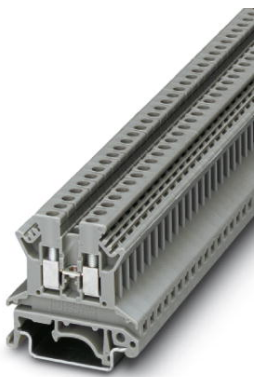
Gruppo
99

Foglio
20

 Testo funzionale									Nome cavo	Striscia di prese XTR						Nome cavo	W1TR					Pagina/Colonna	
												Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione	Sigla Filo	Tipo cavo	FLEXOIL 25X1				
TRAVERSA												1		XC1TR	UT 4-HESILED 24 (5X20)	=1/1302		1				=1/13.2	
														5x20-2A					1				=41/1.2
PRESSOSTATO MINIMA ARIA BILANCIATORI										=41-S1	13	2											=41/1.4
PRESSIONE CILINDRI BILANCIATORI										=41-U1	1	3											=48/2.2
										=48-S1	1	4										=48/2.4	
BLOCCO FRONTE SBLOCCATO PY1										=48-S2	1	5										=48/4.2	
										=48-S4	1	6										=48/4.4	
BLOCCO RETRO SBLOCCATO PY1										=48-S5	1	7										=53/6.7	
TEMPERATURA MOTORE PRINCIPALE										=53-S3	11	8										=53/6.7	
=											9										=54/4.2		
CAMMA PMS								12		=54-S1	13	10										=54/6.3	
PY CONTROLLO ROTAZIONE CAMME							1			=54-S9	1	11										=62/4.7	
PRESSIONE INNESTO FRIZIONE										=62-S11	13	12										=62/4.7	
FINECORSA FRIZIONE VALVOLA 1										=62-S12	13	13										=63/1.3	
PRESSIONE SBLOCCAGGIO FRENO VOLANO										=63-S1	13	14									=90/3.2		
PRESSOSTATO LEVA FRONTE SINISTRA										=90-S5	13	15										=90/3.2	
PRESSOSTATO LEVA RETRO SINISTRA										=90-S6	13	16										=90/3.3	
PRESSOSTATO LEVA RETRO DESTRA										=90-S7	13	17										=90/3.4	
PRESSOSTATO LEVA FRONTE DESTRA										=90-S8	13	18										=90/3.5	
PRESSOSTATO OSCILLATORE FRONTE SINISTRA										=90-S9	13	19									=90/3.5		
PRESSOSTATO OSCILLATORE RETRO SINISTRA										=90-S10	13	20										=90/3.6	
PRESSOSTATO OSCILLATORE RETRO DESTRA										=90-S11	13	21										=90/3.7	
PRESSOSTATO OSCILLATORE FRONTE DESTRA										=90-S12	13	22										=90/4.2	
DOSATORE TRAVERSA ANTERIORE										=90-S13	1	23										=90/4.3	
DOSATORE TRAVERSA POSTERIORE										=90-S14	1	24									=90/4.4		
DOSATORE VOLANO										=90-S15	1	25										=90/4.5	
DOSATORE CILINDRI BILANCIATORI										=90-S16	1	26										=98/42.2	
										=98-G50	2	27										=98/43.2	
										=98-G51	2	28											
TRAVERSA												29		XC1TR	UT 4-HESILED 24 (5X20)	=1/1402	5				=1/14.2		
														5x20-2A									
										=98-CPM5	1	30									=98/41.2		
TRAVERSA												31		XC1TR	UT 4-HESILED 24 (5X20)	=1/1502					=1/15.2		
															5x20-2A								
TRAVERSA												32		XC1TR	UT 4-HESILED 24 (5X20)	=1/1602	6				=1/16.2		

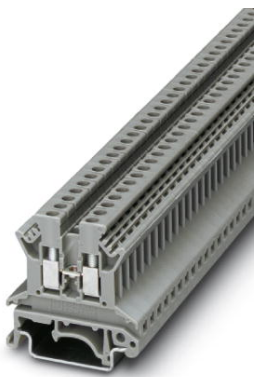
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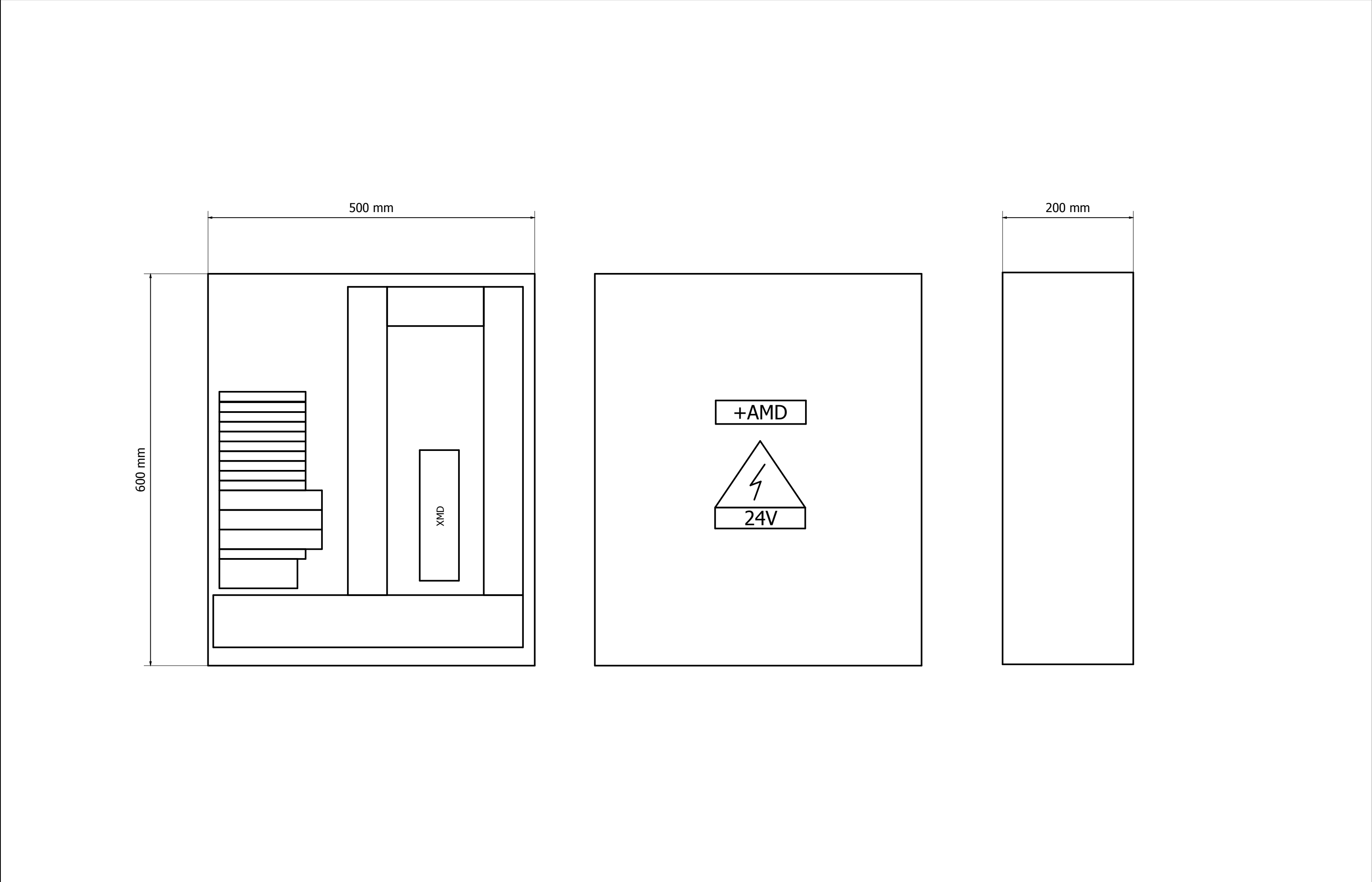
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								WCAM1	W13S5	Nome cavo	Striscia di prese XTR					Nome cavo		WCAM1				Pagina/Colonna		
								FLEXOIL 25X1	ELECTRONIC-LTY(C)-Y		Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione	Sigla Filo	Tipo cavo	FLEXOIL 25X1	FLEXOIL 25X1					
Testo funzionale																								
TRAVERSA																								
PRESSIONE CILINDRI BILANCIATORI																								
=																								
AUMENTA PRESSIONE BILANCIATORI																								
SCARICO PRESSIONE BILANCIATORI																								
BLOCCO FRONTE SBLOCCATO PY1																								
BLOCCO RETRO SBLOCCATO PY1																								
PY CONTROLLO ROTAZIONE CAMME									2															
FRENO VOLANO																								
DOSATORE TRAVERSA ANTERIORE																								
DOSATORE TRAVERSA POSTERIORE																								
DOSATORE VOLANO																								
DOSATORE CILINDRI BILANCIATORI																								
LUBRIFICAZIONE BILANCIATORI																								
BLOCCO FRONTE SBLOCCATO PY1																								
BLOCCO RETRO SBLOCCATO PY1																								
CAMMA PMI								8																
=								9																

Schema morsetti

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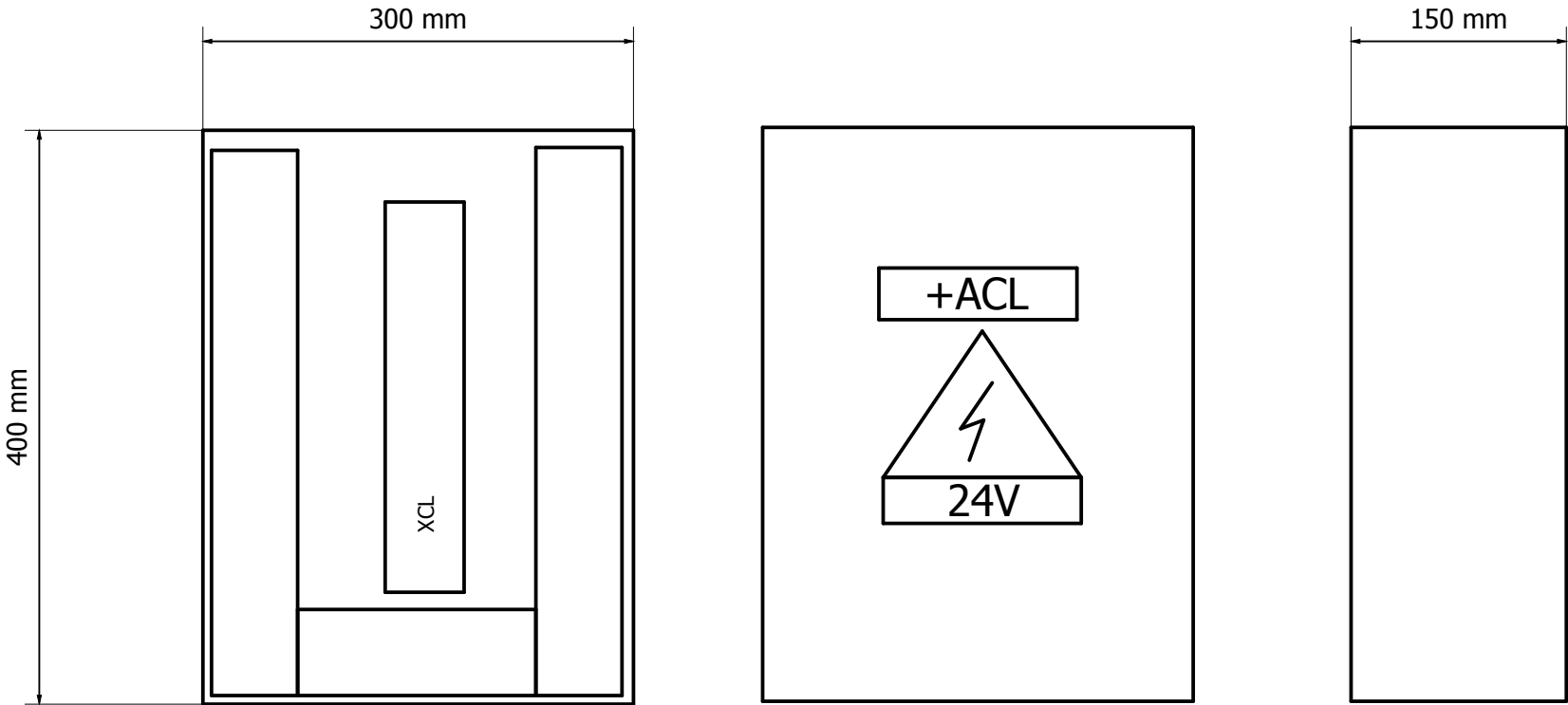
 Testo funzionale							W95B1	Nome cavo	Striscia di prese XMS					Nome cavo	W1MFS					Pagina/Colonna
							FLEXOIL 25X1	Tipo cavo	Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione	Sigla Filo	Tipo cavo	FLEXOIL 25X1				
MONTANTE SINISTRO FRONTE									XMFS	2	1	.	XC1MS UT 4-HESILED 24 (5X20) =1/1304			1				=1/13.3
													5x20-2A							
									=98-G70	2	17	└─	XMFS	24I4		1				=98/72.2
									=98-G71	2	18	└─								=98/73.2
MONTANTE SINISTRO FRONTE											19	└─	XC1MS UT 4-HESILED 24 (5X20) =1/1404			5				=1/14.3
												└─	5x20-2A							
									=98-CPM7	1	20	└─								=98/71.2
MONTANTE SINISTRO FRONTE											21	.	XC1MS UT 4-HESILED 24 (5X20) =1/1504							=1/15.3
													5x20-2A							
MONTANTE SINISTRO FRONTE											22	└─	XC1MS UT 4-HESILED 24 (5X20) =1/1604			6				=1/16.3
												└─	5x20-2A							
									=98-G72	2	23	└─								=98/74.2
MONTANTE SINISTRO FRONTE								8			24	└─	XC1MS	0V4		3				=1/17.3
CENTRALE LUBRIFICAZIONE									=45-Y1	x2	38	└─	XMFS	0V4						=45/1.3
LAMPADA BIMANUALE PRONTO									CBFS	8	40	└─								=95/3.1
ARIA AL CARRO									=4-Y3	x2	49	└─	XMFS	0V4						=4/8.2
									=98-CPM7	3	42	└─								=98/71.3
									=98-G70	3	43	└─								=98/72.2
									=98-G71	3	44	└─								=98/73.2
									=98-G72	3	45	└─								=98/74.2



Schema morsetti

efi_F13_001

									Nome cavo	Striscia di prese XMD					Nome cavo						Pagina/Colonna	
Testo funzionale																						
MONTANTE SINISTRO RETRO										XMRS	4	1	•	XC1MD UT 4-HESILED 24 (5X20)	=1/1305		1				=1/13.4	
														5x20-2A								
COMANDO CHIUSURA TRAMOGGIA RETRO										=27-S12	13	20	└─┘	XMRS	24I5			1				=27/5.8
COMANDO APERTURA TRAMOGGIA RETRO										=27-S12	13	21	└─┘									=27/5.9
MONTANTE SINISTRO RETRO											22	└─┘	XC1MD UT 4-HESILED 24 (5X20)	=1/1405		5				=1/14.4		
														5x20-2A								
										=98-CPM6	1	23	└─┘									=98/56.2
MONTANTE SINISTRO RETRO												24	•	XC1MD UT 4-HESILED 24 (5X20)	=1/1505							=1/15.4
														5x20-2A								
MONTANTE SINISTRO RETRO											25	└─┘	XC1MD UT 4-HESILED 24 (5X20)	=1/1605		13				=1/16.4		
														5x20-2A								
										=98-G62	2	26	└─┘									=98/59.2
MONTANTE SINISTRO RETRO										XMRS	28	27	•	XC1MD	0V5			3				=1/17.4
LAMPADA BIMANUALE PRONTO										XMRS	43	44	└─┘	CBFD	0V5				8			=95/4.1
										=98-CPM6	3	45	└─┘							=98/56.3		
										=98-G60	3	46	└─┘								=98/57.2	
										=98-G61	3	47	└─┘									=98/58.2
										=98-G62	3	48	└─┘									=98/59.2
										=98-G60	2	55	└─┘									=98/57.2
										=98-G61	2	56	└─┘									=98/58.2



			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

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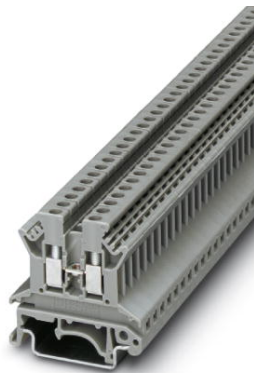
Pressa S4-1600-5500-2470-LD

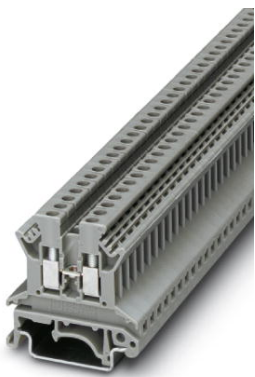
Layout scatola Centrale Lubr. +ACL

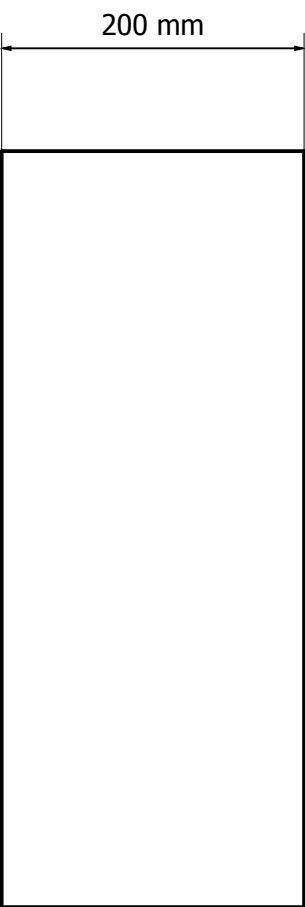
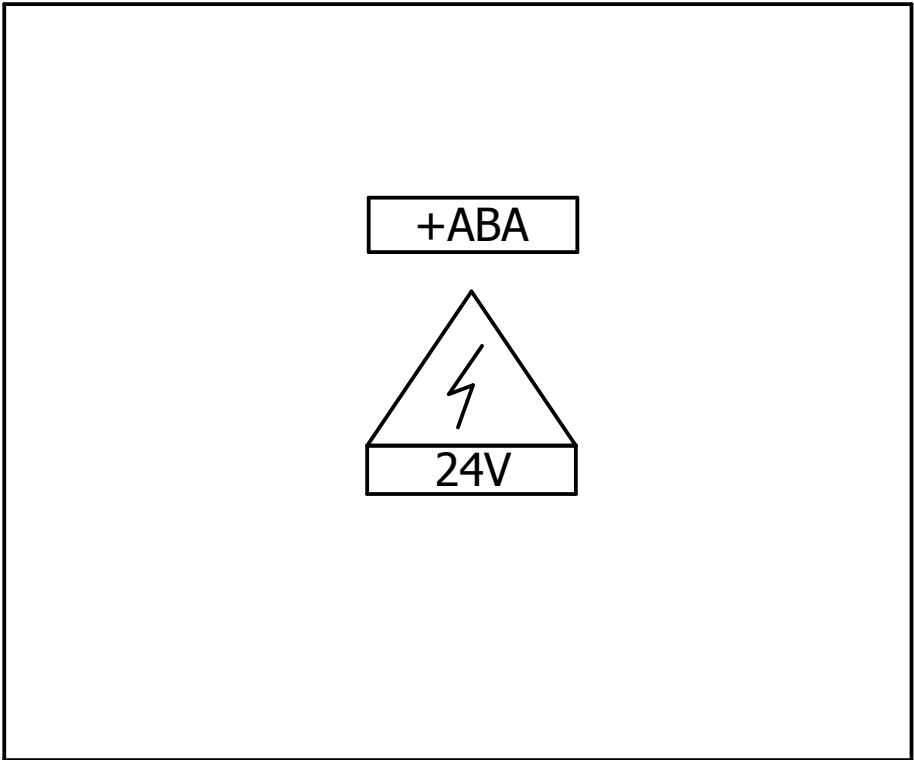
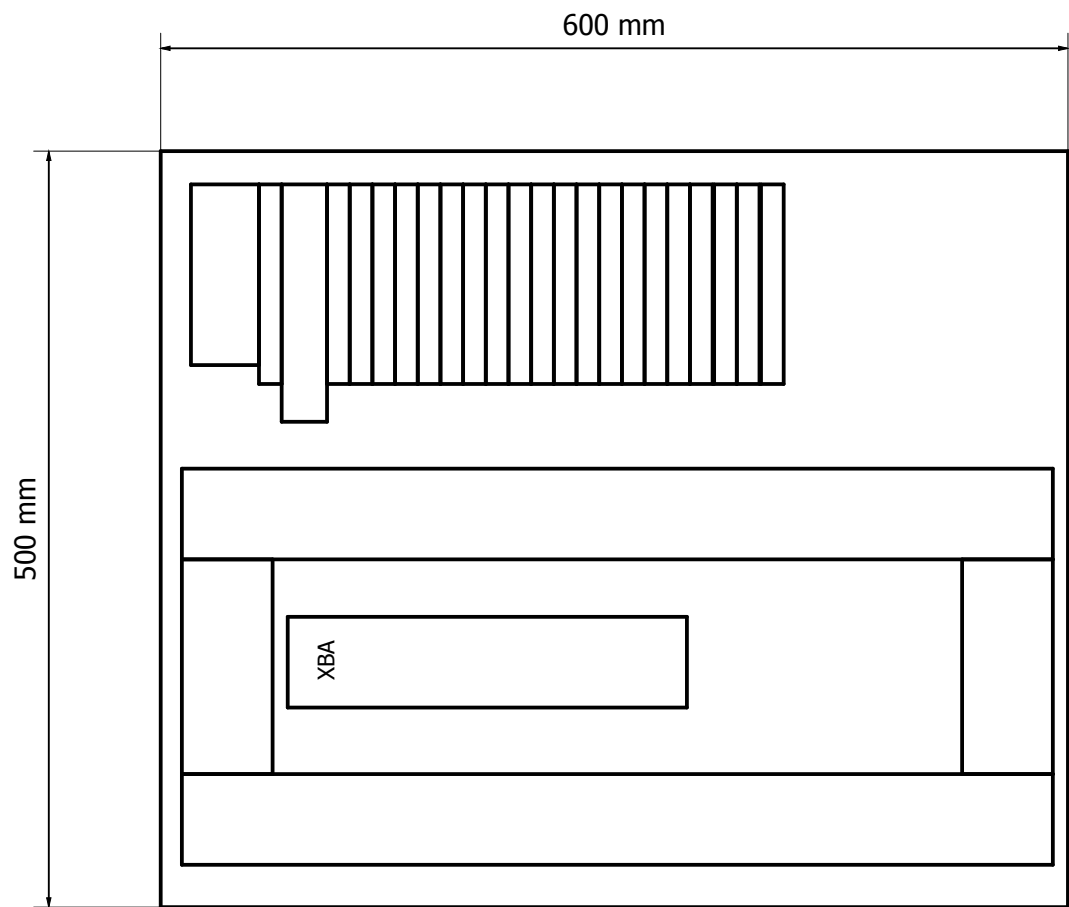
Gruppo Proma	
	01/2014

Gruppo
99

Foglio
50

									Nome cavo	Striscia di prese XCL					Nome cavo	W1CL					Pagina/Colonna
Testo funzionale									Tipo cavo	Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione	Sigla Filo	Tipo cavo	FLEXOIL 25X1				
CENTRALE LUBRIFICAZIONE												1		XC1CL UT 4-HESILED 24 (5X20)	=1/1306		1			=1/13.5	
														5x20-2A							
CENTRALE LUBRIFICAZIONE										=5-S1	13	2						1			=5/2.3
PRESSIONE SBLOCCAGGIO GANCI										=5-S2	13	3									=5/2.3
=											4								=5/2.4		
CENTRALE LUBRIFICAZIONE										=90-S1	13	5								=90/2.2	
FILTRO 1 LUBRIFICAZIONE INTASATO										=90-S2	11	6									=90/2.3
FILTRO 2 LUBRIFICAZIONE INTASATO										=90-S3	11	7									=90/2.4
FILTRO RECUPERO INTASATO										=90-S24	11	46									=90/2.7
FILTRO RICICLO INTASATO										=90-S4	11	8									=90/2.5
TEMPERATURE RISCALDO OLIO										=90-S22	13	9								=90/2.5	
TEMPERATURA MASSIMA OLIO										=90-S23	11	10									=90/2.6
CENTRALE LUBRIFICAZIONE												11	•	XC1CL UT 4-HESILED 24 (5X20)	=1/1406						=1/14.5
														5x20-2A							
CENTRALE LUBRIFICAZIONE												12	•	XC1CL UT 4-HESILED 24 (5X20)	=1/1506					=1/15.5	
														5x20-2A							
CENTRALE LUBRIFICAZIONE												13	•	XC1CL UT 4-HESILED 24 (5X20)	=1/1606						=1/16.5
														5x20-2A							
CENTRALE LUBRIFICAZIONE												14		XC1CL	0V6			3			=1/17.5
=										=5-Y1	x2	15								=5/3.5	
=										=5-Y2	x2	16								=5/3.6	
=										=5-Y3	x2	17									=5/3.7
=										=5-Y4	x2	18									=5/3.8
=										=27-Y1		19									=27/2.5
=										=27-Y2		20									=27/2.7
=										=27-Y3		21								=27/4.5	
=										=27-Y4		22									=27/4.7
CHIUSURA TRAMOGGIA RETRO										=27-Y5		23									=27/6.5
=										=27-Y6		24									=27/6.7
CENTRALE LUBRIFICAZIONE										=45-Y2	x2	25									
=										=45-Y2	x1	26	•	XC1PP			7			=45/1.6	
=										=90-S1	14	27	•	XC1CL			12				=90/2.2
FILTRO 1 LUBRIFICAZIONE INTASATO										=90-S2	12	28	•	XC1CL			14				=90/2.3
FILTRO 2 LUBRIFICAZIONE INTASATO										=90-S3	12	29	•	XC1CL			15				=90/2.4
FILTRO RECUPERO INTASATO										=90-S24	12	47	•	XC1CL			20				=90/2.7

								Nome cavo	Striscia di prese XCL					Nome cavo	W1CL					Pagina/Colonna
								Tipo cavo	Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione	Sigla Filo	Tipo cavo	FLEXOIL 25X1				
Testo funzionale																				
FILTRO RICICLO INTASATO									=90-S4	12	30	•	XC1CL			16				=90/2.5
TEMPERATURE RISCALDO OLIO									=90-S22	14	31	•	XC1CL			18				=90/2.5
TEMPERATURA MASSIMA OLIO									=90-S23	12	32	•	XC1CL			19				=90/2.6
CENTRALE LUBRIFICAZIONE									=5-S1	14	33	•	XC1CL			11				=5/2.3
PRESSIONE SBLOCCAGGIO GANCI									=5-S2	14	34	•	XC1CL			10				=5/2.3
CENTRALE LUBRIFICAZIONE									=5-Y1	x1	36	•	XC1CL			5				=5/3.5
=									=5-Y2	x1	37	•	XC1CL			6				=5/3.6
=									=5-Y3	x1	38	•								=5/3.7
=									=5-Y4	x1	39	•								=5/3.8
=									=27-Y1		40	•								=27/2.5
=									=27-Y2		41	•								=27/2.7
=									=27-Y3		42	•								=27/4.5
=									=27-Y4		43	•								=27/4.7
CHIUSURA TRAMOGGIA RETRO											44	•	=27-Y5	=27/602						=27/6.5
=									=27-Y6		45	•								=27/6.7



			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

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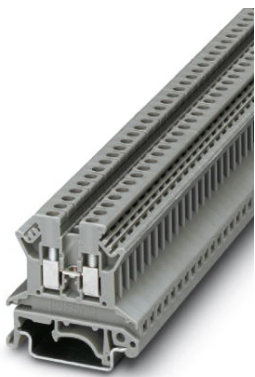
Pressa S4-1600-5500-2470-LD

Layout scatola Basamento +ABA

Gruppo Proma	
	01/2014

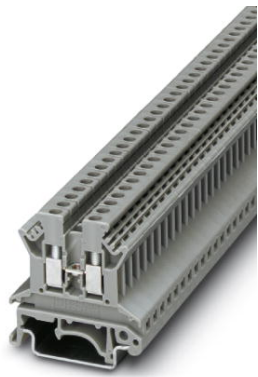
Gruppo
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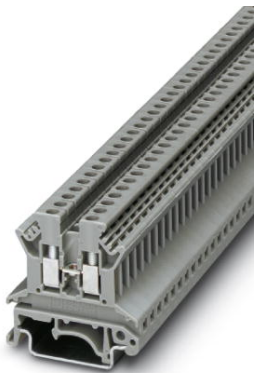
Foglio
55

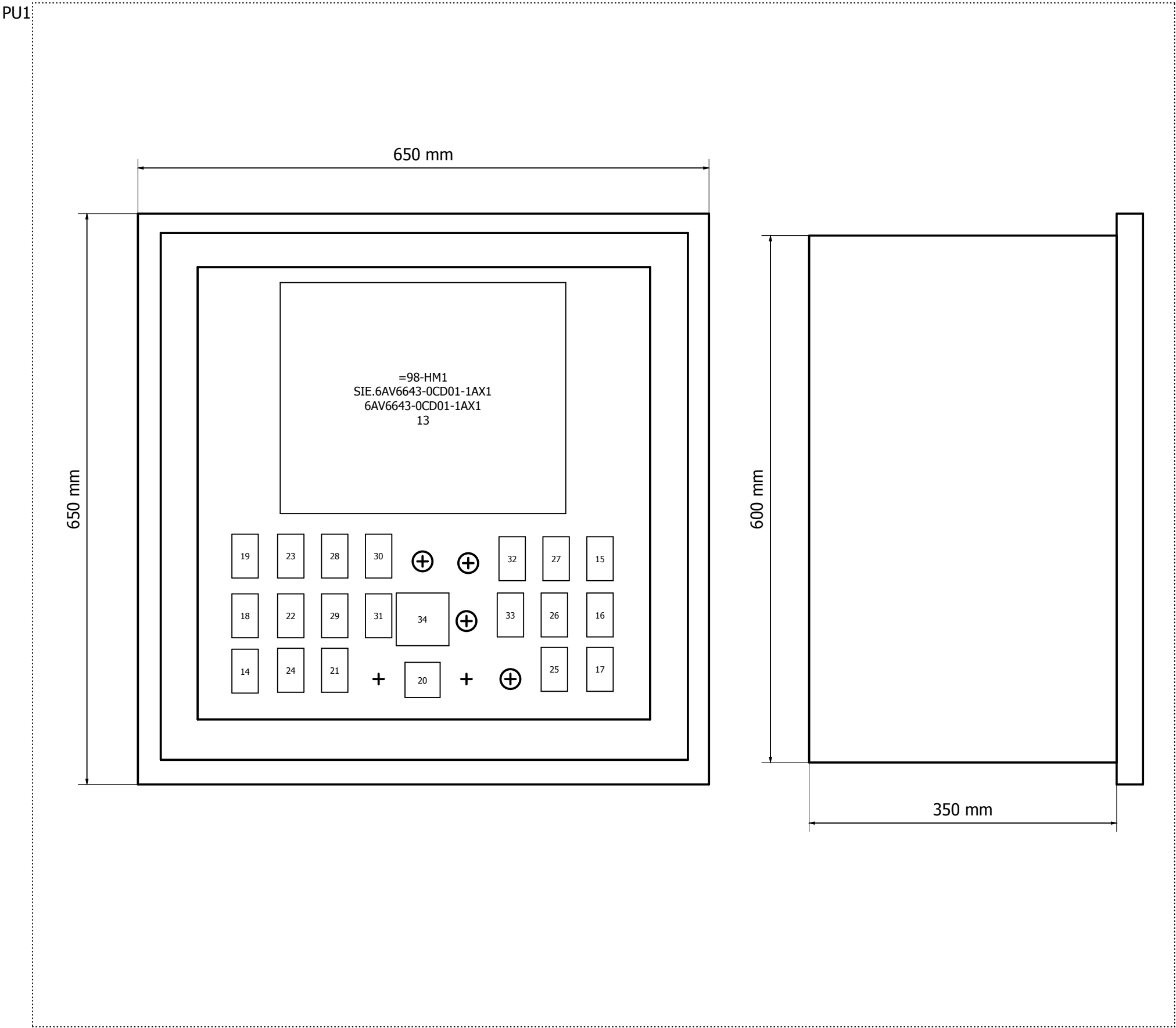
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								Tipo cavo	Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione	Sigla Filo	Tipo cavo	FLEXOIL 25X1				
Testo funzionale																				
BASAMENTO											1		XC1BA UT 4-HESILED 24 (5X20) =1/1307			1				=1/13.6
													5x20-2A							
CARRO BASSO SX									=4-S1	13	2					1				=4/5.4
CARRO BASSO DX									=4-S2	13	3									=4/5.4
GANCIO FRONTE SINISTRO CHIUSO									=5-S3	1	14									=5/4.1
GANCIO FRONTE SINISTRO APERTO									=5-S4	1	15									=5/4.2
GANCIO RETRO SINISTRO CHIUSO									=5-S5	1	16									=5/4.3
GANCIO RETRO SINISTRO APERTO									=5-S6	1	17									=5/4.4
GANCIO FRONTE DESTRO CHIUSO									=5-S7	1	18									=5/4.5
GANCIO FRONTE DESTRO APERTO									=5-S8	1	19									=5/4.5
GANCIO RETRO DESTRO CHIUSO									=5-S9	1	20									=5/4.6
GANCIO RETRO DESTRO APERTO									=5-S10	1	21									=5/4.7
TRAMOGGIA 1 FRONTE CHIUSA 1									=27-S1	1	22									=27/1.1
TRAMOGGIA 1 FRONTE CHIUSA 2									=27-S2	1	23									=27/1.2
TRAMOGGIA FRONTE APERTA									=27-S3	1	24									=27/1.3
TRAMOGGIA 2 FRONTE CHIUSA 1									=27-S13	1	25									=27/1.3
TRAMOGGIA 2 FRONTE CHIUSA 2									=27-S14	1	26									=27/1.4
TRAMOGGIA 3 FRONTE CHIUSA 1									=27-S15	1	27									=27/1.5
TRAMOGGIA 3 FRONTE CHIUSA 2									=27-S16	1	28									=27/1.6
TRAMOGGIA CENTRALE CHIUSA 1									=27-S5	1	29									=27/3.2
TRAMOGGIA CENTRALE CHIUSA 2									=27-S6	1	30									=27/3.3
TRAMOGGIA CENTRALE APERTA									=27-S7	1	31									=27/3.3
TRAMOGGIA 1 RETRO CHIUSA 1									=27-S9	1	32									=27/5.1
TRAMOGGIA 1 RETRO CHIUSA 2									=27-S10	1	33									=27/5.2
TRAMOGGIA RETRO APERTA									=27-S11	1	34									=27/5.2
TRAMOGGIA 2 RETRO CHIUSA 1									=27-S18	1	35									=27/5.3
TRAMOGGIA 2 RETRO CHIUSA 2									=27-S19	1	36									=27/5.4
TRAMOGGIA RETRO 3 CHIUSA 1									=27-S20	1	37									=27/5.5
TRAMOGGIA RETRO 3 CHIUSA 2									=27-S21	1	38									=27/5.6
SONDA STAMPO N.1									XSCAF	1	39									=91/1.1
SONDA STAMPO N.7									XSCAR	1	40									=91/2.1
									=98-G80	2	41									=98/87.2
									=98-G81	2	42									=98/88.2
BASAMENTO											43		XC1BA UT 4-HESILED 24 (5X20) =1/1407			5				=1/14.6
													5x20-2A							

Schema morsetti

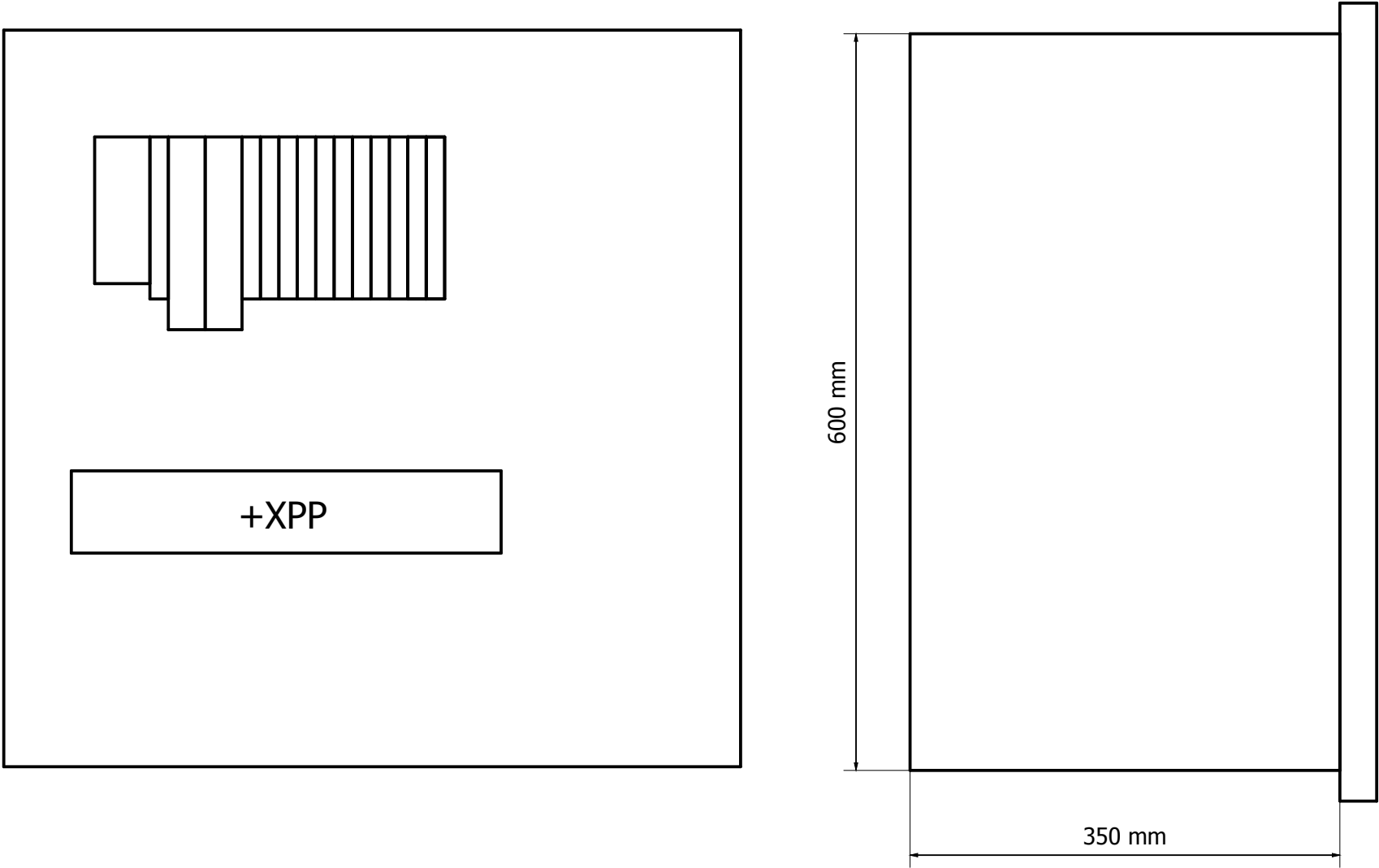
efi_F13_001



									Nome cavo	Striscia di prese XBA						Nome cavo	W1BA					Pagina/Colonna
Testo funzionale									Tipo cavo	Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione	Sigla Filo	Tipo cavo	FLEXOIL 25X1					
										=98-CPM8	1	44									=98/86.2	
BASAMENTO												45	.	XC1BA UT 4-HESILED 24 (5X20)	=1/1507						=1/15.6	
														5x20-2A								
BASAMENTO												46		XC1BA UT 4-HESILED 24 (5X20)	=1/1607			6				=1/16.6
													5x20-2A									
										=98-G82	2	47									=98/89.2	
BASAMENTO												48		XC1BA	0V7			3				=1/17.6
GANCIO FRONTE SINISTRO CHIUSO										=5-S3	2	53										=5/4.2
GANCIO FRONTE SINSTRO APERTO										=5-S4	2	54										=5/4.2
GANCIO RETRO SINISTRO CHIUSO										=5-S5	2	55										=5/4.3
GANCIO RETRO SINISTRO APERTO										=5-S6	2	56									=5/4.4	
GANCIO FRONTE DESTRO CHIUSO										=5-S7	2	57										=5/4.5
GANCIO FRONTE DESTRO APERTO										=5-S8	2	58										=5/4.6
GANCIO RETRO DESTRO CHIUSO										=5-S9	2	59										=5/4.6
GANCIO RETRO DESTRO APERTO										=5-S10	2	60										=5/4.7
TRAMOGGIA 1 FRONTE CHIUSA 1										=27-S1	2	61									=27/1.1	
TRAMOGGIA 1 FRONTE CHIUSA 2										=27-S2	2	62										=27/1.2
TRAMOGGIA FRONTE APERTA										=27-S3	2	63										=27/1.3
TRAMOGGIA 2 FRONTE CHIUSA 1										=27-S13	2	64										=27/1.3
TRAMOGGIA 2 FRONTE CHIUSA 2										=27-S14	2	65										=27/1.4
TRAMOGGIA 3 FRONTE CHIUSA 1										=27-S15	2	66									=27/1.5	
TRAMOGGIA 3 FRONTE CHIUSA 2										=27-S16	2	67										=27/1.6
TRAMOGGIA CENTRALE CHIUSA 1										=27-S5	2	68										=27/3.2
TRAMOGGIA CENTRALE CHIUSA 2										=27-S6	2	69										=27/3.3
TRAMOGGIA CENTRALE APERTA										=27-S7	2	70										=27/3.3
TRAMOGGIA 1 RETRO CHIUSA 1										=27-S9	2	71									=27/	



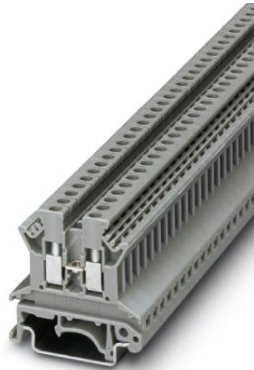
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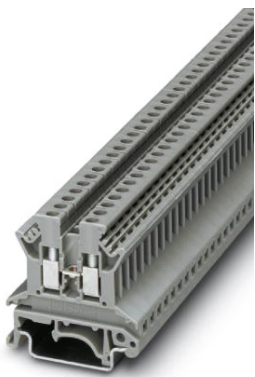


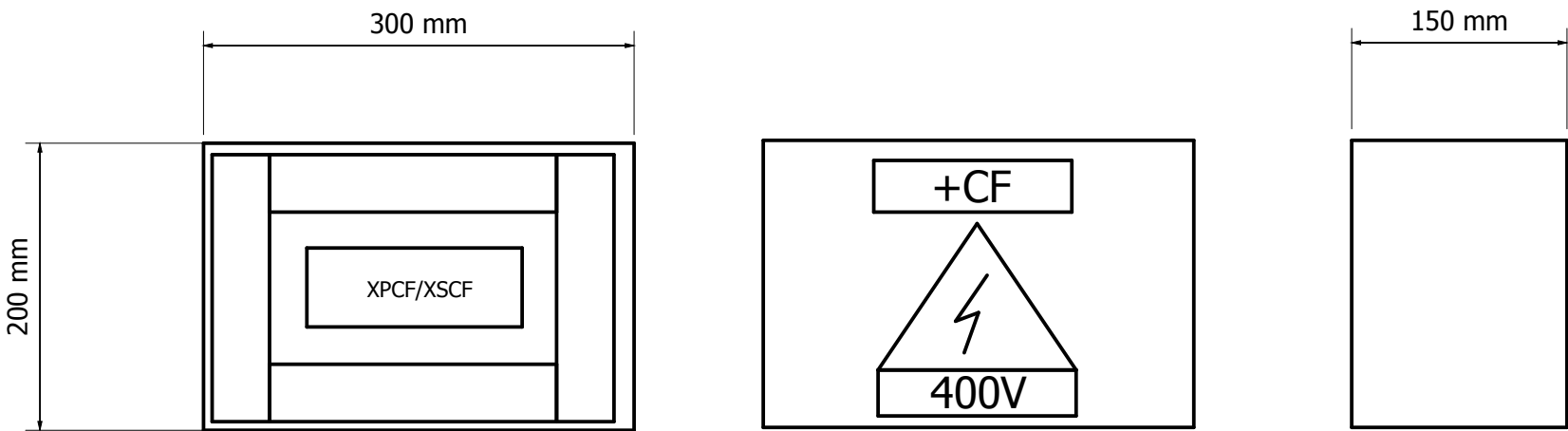
Legenda armadio elettrico

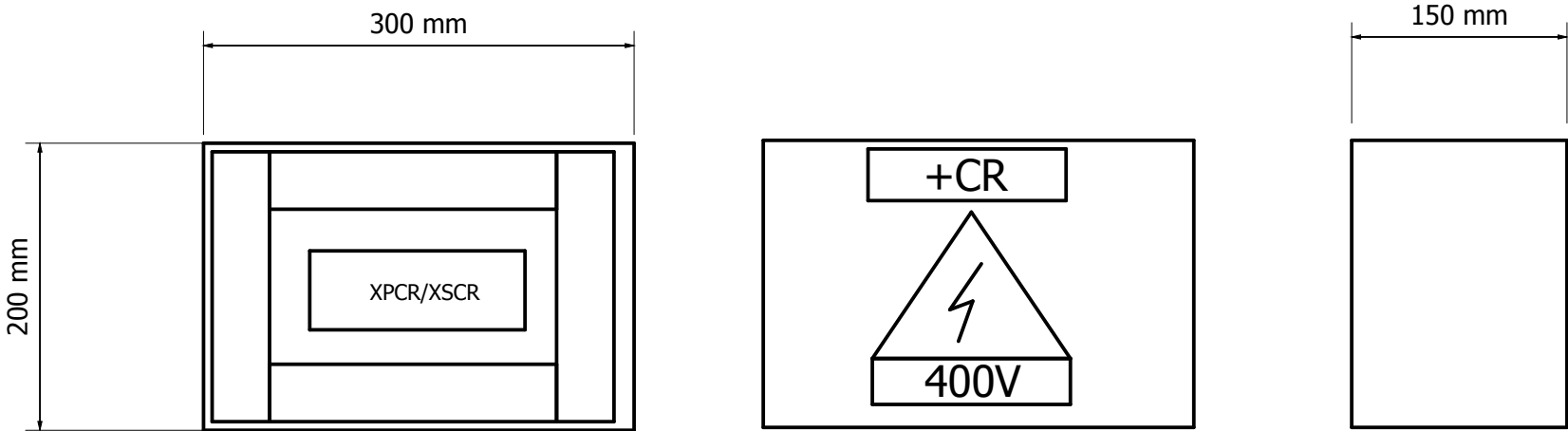
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			Data	28/01/2014	Pressa S4-1600-5500-2470-LD	Legenda armadio elettrico : =98-HM1 - =62-Q3	Gruppo Proma		Gruppo 99	Foglio 62
			Elab.					01/2014		
			Verificato							
Modifica	Data	Nome	Origine							

									Nome cavo	Striscia di prese XPP					Nome cavo	W1PP						Pagina/Colonna
Testo funzionale																						
PULPITO												1		XC1PP UT 4-HESILED 24 (5X20) =1/1301		1					=1/13.1	
								=1-S27		13	2		5x20-2A			1						=1/5.5
								=1-S8		13	3											=1/20.1
MOVIMENTO GENERALE "-"										13	4										=1/22.2	
COMANDO CHIUSURA SCHERMO FRONTE										=7-S4	13	7									=7/2.7	
COMANDO APERTURA SCHERMO FRONTE								=7-S4		13	8										=7/2.8	
COMANDO CHIUSURA TRAMOGGIA FRONTE								=27-S4		13	9										=27/1.8	
COMANDO APERTURA TRAMOGGIA FRONTE								=27-S4		13	10										=27/1.9	
BLOCCAGGI SLITTA INSERITI										13	13										=48/5.1	
BLOCCAGGI SLITTA DISINSERITI										=48-S7	13	14									=48/5.2	
START MOTORE PRINCIPALE								=53-S1		13	15										=53/6.2	
								=98-G30		2	16										=98/12.2	
								=98-G31		2	17											=98/13.2
PULPITO											18		XC1PP UT 4-HESILED 24 (5X20) =1/1401			10					=1/14.1	
													5x20-2A									
								=98-CPM3	1	19											=98/11.2	
PULPITO											20		XC1PP UT 4-HESILED 24 (5X20) =1/1501			11					=1/15.1	
													5x20-2A									
										x1	21										=1/20.6	
										=98-G32	2	22									=98/14.2	
PULPITO								XI3		41	23		XC1PP UT 4-HESILED 24 (5X20) =1/1601								=1/16.1	
													5x20-2A									
PULPITO												24		XC1PP		0V1	3					=1/17.1
										x2	25										=1/20.6	
LAMPADA MOVIMENTO "-"										=1-S9	x2	26									=1/22.2	
RESET BARRIERA FRONTE								=7-S62		x2	27											=7/9.3
BLOCCHI INSERITI								=48-H1		x2	28											=48/5.3
LAMPADA START MOTORE								=53-S1		x2	29											=53/6.2
LAMPADA CICLO AUTOMATICO										x2	30		=98-K1	0V1							=62/5.3	
ALIMENTAZIONE PANNELLO OPERATORE										=98-HM1	-	31		=98-K1							=98/3.7	
								=98-CPM3		3	32											=98/11.3
								=98-G30		3	33											=98/12.2
								=98-G31		3	34											=98/13.2
										3	35		XPP1								=98/14.2	

 Testo funzionale								Nome cavo	Striscia di prese XPP					Nome cavo	W1PP					Pagina/Colonna
								Tipo cavo	Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione	Sigla Filo	Tipo cavo	FLEXOIL 25G1,5				
ALIMENTAZIONE PANNELLO OPERATORE									=98-HM1	+	36	•	=98-K1	=98/301						=98/3.6
									=1-S27	14	37	•	=1-K2	=1/505		1				=1/5.5
									=1-S8	1	38	•	XC2PP			6				=1/20.2
									=1-S8	2	39	•	XC2PP			7				=1/20.1
									=1-S9	x1	40	•	=98-A330	A200.0						=1/22.2
LAMPADA MOVIMENTO "-"									=1-S10	x1	41	•	=98-A330	A200.1						=1/22.3
LAMPADA MOVIMENTO "+"									=1-S11	x1	42	•	=98-A330	A200.2						=1/22.6
LAMPADA PRESENZA ALLARMI																				





			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

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Pressa S4-1600-5500-2470-LD

Scatola fissa carro fronte +CR

Gruppo Proma	
	01/2014

Gruppo
99

Foglio
85

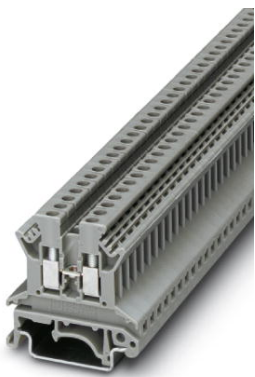
Schema morsetti

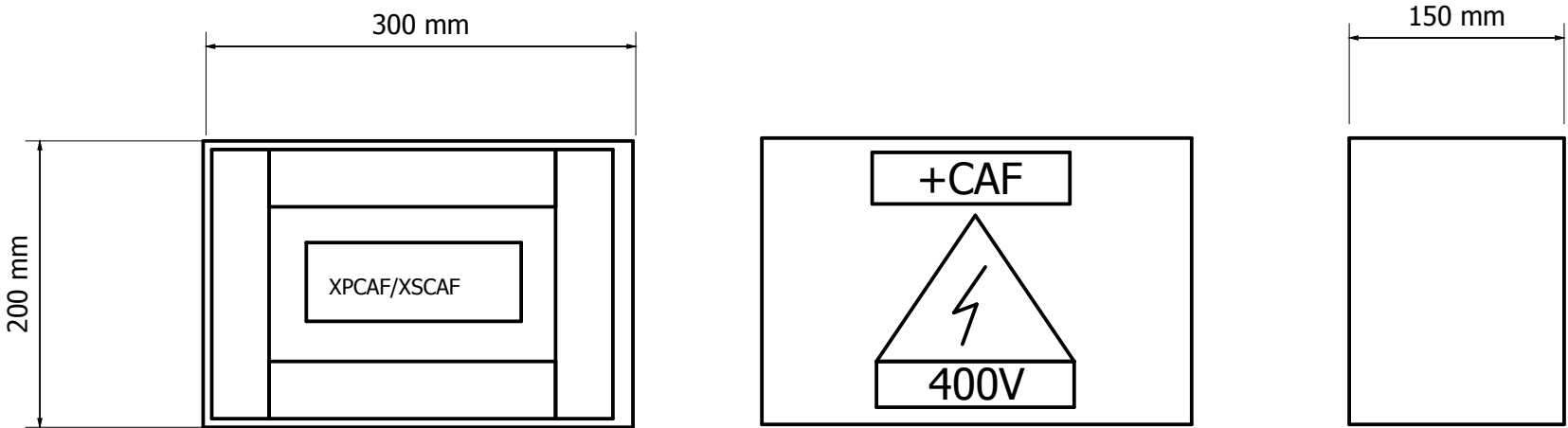
efi_F13_001



Schema morsetti

efi_F13_001

 Testo funzionale									Nome cavo	Striscia di prese XSCR						Nome cavo						Pagina/Colonna
									Tipo cavo	Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione	Sigla Filo	Tipo cavo						
SONDA STAMPO N.7										CCAR	9	1	•	=98-A818	E254.3							=91/2.1
SONDA STAMPO N.8										CCAR	10	2	•	=98-A819	E254.4							=91/2.2
SONDA STAMPO N.9										CCAR	11	3	•	=98-A819	E254.5							=91/2.2
SONDA STAMPO N.10										CCAR	12	4	•	=98-A819	E254.6							=91/2.3
SONDA STAMPO N.11										CCAR	13	5	•	=98-A819	E254.7							=91/2.4
SONDA STAMPO N.12										CCAR	14	6	•	=98-A820	E255.0							=91/2.5
AUSILIARI 3										CCAR	15	7	•	=98-A831	A250.6							=91/4.2
AUSILIARI 4										CCAR	17	8	•	=98-A832	A251.0							=91/4.5
AUSILIARI 3										CCAR	16	9	•	=98-A831	A250.7							=91/4.3
										CCAR	18	10	•	=98-A832	A251.1							=91/4.6



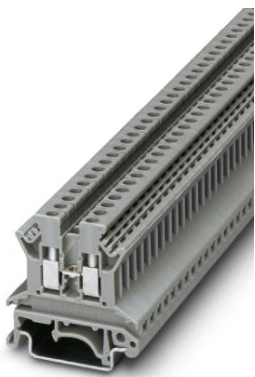
Schema morsetti

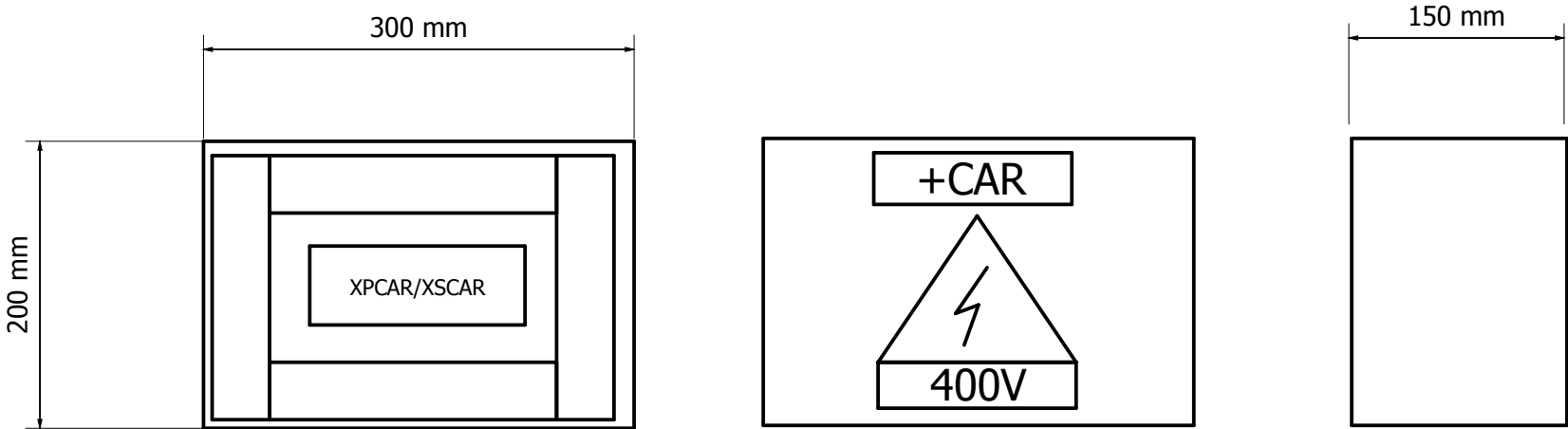
efi_F13_001



Schema morsetti

efi_F13_001

 Testo funzionale									Nome cavo	Striscia di prese XSCAF						Nome cavo						Pagina/Colonna
									Tipo cavo	Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione	Sigla Filo	Tipo cavo						
SONDA STAMPO N.1										XSS1	1	1	.	XBA	24I7							=91/1.1
										XSS2	1											
SONDA STAMPO N.1										XSS1	2	2	.	XBA	0V7							=91/1.1
										XSS2	2											
SONDA STAMPO N.1										XSS1	3	3	.	CCAF	E253.5							=91/1.1
										XSS2	3											
SONDA STAMPO N.2										XSS1	4	4	.	CCAF	E253.6							=91/1.2
										XSS2	4											
SONDA STAMPO N.3										XSS1	5	5	.	CCAF	E253.7							=91/1.2
										XSS2	5											
SONDA STAMPO N.4										XSS1	6	6	.	CCAF	E254.0							=91/1.3
										XSS2	6											
SONDA STAMPO N.5										XSS1	7	7	.	CCAF	E254.1							=91/1.4
										XSS2	7											
SONDA STAMPO N.6										XSS1	8	8	.	CCAF	E254.2							=91/1.5
										XSS2	8											
AUSILIARI 1										=91-Y1		9	.	CCAF								=91/3.2
AUSILIARI 2										=91-Y3		10	.	CCAF								=91/3.5
AUSILIARI 1										=91-Y2		11	.	CCAF								=91/3.3
										=91-Y4		12	.	CCAF								=91/3.6
AUSILIARI 1										=91-Y1		13	⋮	XSS2	0V7							=91/3.2
=										=91-Y2		14	⋮									=91/3.3
AUSILIARI 2										=91-Y3		15	⋮									=91/3.5
										=91-Y4		16	⋮									=91/3.6



			Data	28/01/2014
			Elab.	
			Verificato	
Modifica	Data	Nome	Origine	

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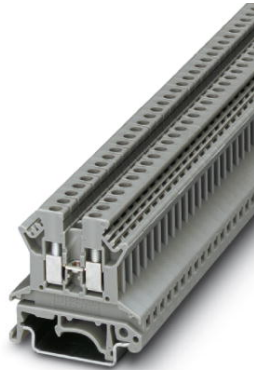
Pressa S4-1600-5500-2470-LD

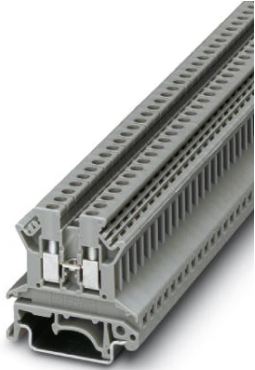
Scatola mobile carro retro +CARù

Gruppo Proma	
	01/2014

Gruppo
99

Foglio
95

									Nome cavo	Striscia di prese XPCAR						Nome cavo					Pagina/Colonna
											Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione		Sigla Filo	Tipo cavo			
Testo funzionale											x2	1	•	CCAR	=4/302						=4/3.2
										x1	2	•	CCAR	=4/304						=4/3.2	
										x3	3	•	CCAR	=4/306						=4/3.2	
										=4-M2	U1	4	•	CCAR	=4/308						=4/3.3
										=4-M2	V1	5	•	CCAR	=4/310						=4/3.3
										=4-M2	W1	6	•	CCAR	=4/312						=4/3.4

 Testo funzionale									Nome cavo	Striscia di prese XSCAR						Nome cavo						Pagina/Colonna
									Tipo cavo	Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione	Sigla Filo	Tipo cavo						
SONDA STAMPO N.7										XSS3	1	1	•	XBA	24I7							=91/2.1
										XSS4	1											
SONDA STAMPO N.7										XSS3	2	2	•	XBA	0V7							=91/2.1
										XSS4	2											
SONDA STAMPO N.7										XSS3	3	3	•	CCAR	E254.3							=91/2.1
										XSS4	3											
SONDA STAMPO N.8										XSS3	4	4	•	CCAR	E254.4							=91/2.2
										XSS4	4											
SONDA STAMPO N.9										XSS3	5	5	•	CCAR	E254.5							=91/2.2
										XSS4	5											
SONDA STAMPO N.10										XSS3	6	6	•	CCAR	E254.6							=91/2.3
										XSS4	6											
SONDA STAMPO N.11										XSS3	7	7	•	CCAR	E254.7							=91/2.4
										XSS4	7											
SONDA STAMPO N.12										XSS3	8	8	•	CCAR	E255.0							=91/2.5
										XSS4	8											
AUSILIARI 3										=91-Y5		9	•	CCAR								=91/4.2
AUSILIARI 4										=91-Y7		10	•	CCAR								=91/4.5
AUSILIARI 3										=91-Y6		11	•	CCAR								=91/4.3
										=91-Y8		12	•	CCAR								=91/4.6
AUSILIARI 3										=91-Y5		13	•	XSS4	0V7							=91/4.2
=										=91-Y6		14	•									=91/4.3
AUSILIARI 4										=91-Y7		15	•									=91/4.5
										=91-Y8		16	•									=91/4.6

Schema connettori

efi_F22_001

[illegible]

Sommario morsettiere

F14_001

Morsettiera	Testo definizione morsettiera	Morsetti					Pagina grafica degli schemi dei morsetti
		primo	ultimo	Somma PE	Somma N	Quantità totale	
XBA		1	83	0	0	69	=99/56
XC1BA		1	9	0	0	8	
XC1CF		1	13	0	0	13	
XC1CL		1	30	0	0	27	
XC1MD		1	12	0	0	11	
XC1MS		1	12	0	0	11	
XC1PP		1	8	0	0	7	
XC1SL		1	9	0	0	6	
XC1TR		1	5	0	0	5	
XC2PP		8	9	0	0	2	
XC2SL		3	9	0	0	3	
XC2TR		1	10	0	0	10	
XCAM		1	32	0	0	32	
XCF		1	21	0	0	21	=99/71
XCL		1	45	0	0	46	=99/51
XCS1		1	9	0	0	5	
XEV		1	12	0	0	12	=100/11
XEV1		13	20	0	0	8	
XEX2		1	48	0	0	48	=100/12
XFZ		1	4	0	0	4	=100/10
XHL		1	4	0	0	4	=100/9
XI1		1	50	0	0	50	=100/2
XI2		1	6	0	0	6	=100/3
XI3		1	88	0	0	88	=100/4
XI4		1	8	0	0	8	=100/5
XI5		1	3	0	0	3	
XI6		1	2	0	0	2	
XIL		1	9	0	0	9	=100/7
XMD		1	56	0	0	16	=99/41
XMFS		2	26	0	0	39	
XMRS		4	26	0	0	34	
XMS		1	45	0	0	16	=99/31
XP		1	49	0	0	45	=100/14
XPCAF		1	6	0	0	6	=99/91
XPCAR		1	6	0	0	6	=99/96
XPCF		1	6	0	0	6	=99/81
XPCR		1	6	0	0	6	=99/86

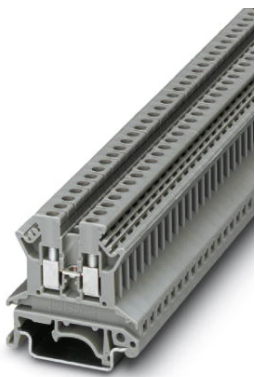
Sommario morsettiere

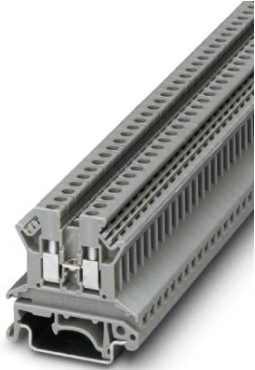
F14_001

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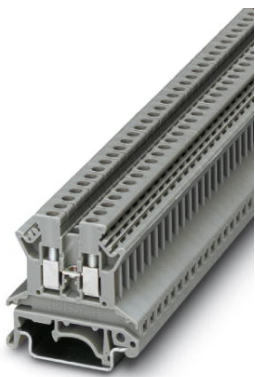
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			Elab.							100	1.a
			Verificato								
Modifica	Data	Nome	Origine						01/2014		

									Nome cavo	Striscia di prese XI1						Nome cavo						Pagina/Colonna
Testo funzionale											Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione		Sigla Filo					
ARMADIO +A1										XI3	1	1	└─	=1-Q7	UT 4-HESILED 24 (5X20)	24I						=1/13.0
															5x20-2A							
PULPITO										XC1PP	1	2	└─		UT 4-HESILED 24 (5X20)							=1/13.1
															5x20-2A							
TRAVERSA										XC1TR	1	3	└─		UT 4-HESILED 24 (5X20)							=1/13.2
															5x20-2A							
SLITTA									XC1SL	1	4	└─		UT 4-HESILED 24 (5X20)							=1/13.3	
															5x20-2A							
MONTANTE SINISTRO FRONTE										XC1MS	1	5	└─		UT 4-HESILED 24 (5X20)							=1/13.3
															5x20-2A							
MONTANTE SINISTRO RETRO															5x20-2A							
										XC1MD	1	6	└─		UT 4-HESILED 24 (5X20)							=1/13.4
																5x20-2A						
CENTRALE LUBRIFICAZIONE										XC1CL	1	7	└─		UT 4-HESILED 24 (5X20)							=1/13.5
															5x20-2A							
BASAMENTO										XC1BA	1	8	└─		UT 4-HESILED 24 (5X20)							=1/13.6
															5x20-2A							
CENTRALE FRIZIONE										XC1CF	1	9	└─		UT 4-HESILED 24 (5X20)							=1/13.7
															5x20-2A							
CENTRALE FRIZIONE										XEX2	9	10	└─		UT 4-HESILED 24 (5X20)							=1/13.7
															5x20-2A							
															5x20-2A							
ARMADIO +A1										=98-U1	+24	11	└─	=1-Q8A	UT 4-HESILED 24 (5X20)	24EL						=1/14.0
															5x20-2A							
PULPITO										XC1PP	2	12	└─		UT 4-HESILED 24 (5X20)							=1/14.1
															5x20-2A							
TRAVERSA										XC1TR	2	13	└─		UT 4-HESILED 24 (5X20)							=1/14.2
															5x20-2A							
SLITTA										XC1SL	2	14	└─		UT 4-HESILED 24 (5X20)							=1/14.3
															5x20-2A							
MONTANTE SINISTRO FRONTE										XC1MS	2	15	└─		UT 4-HESILED 24 (5X20)							=1/14.3
															5x20-2A							
MONTANTE SINISTRO RETRO															5x20-2A							
										XC1MD	2	16	└─		UT 4-HESILED 24 (5X20)							=1/14.4
																5x20-2A						
CENTRALE LUBRIFICAZIONE										XC1CL	2	17	└─		UT 4-HESILED 24 (5X20)							=1/14.5
															5x20-2A							
BASAMENTO										XC1BA	2	18	└─		UT 4-HESILED 24 (5X20)							=1/14.6
															5x20-2A							
															5x20-2A							

 Testo funzionale									Nome cavo	Striscia di prese XI1						Nome cavo						Pagina/Colonna
									Tipo cavo	Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione	Sigla Filo	Tipo cavo						
CENTRALE FRIZIONE										XC1CF	2	19		5x20-2A UT 4-HESILED 24 (5X20)								=1/14.7
CENTRALE FRIZIONE												20		5x20-2A UT 4-HESILED 24 (5X20)								=1/14.7
														5x20-2A								
														UT 4-HESILED 24 (5X20)								
ARMADIO +A1										XI3	54	21		=1-K1 UT 4-HESILED 24 (5X20)	24AUX							=1/15.0
														5x20-2A								
PULPITO										XC1PP	3	22		UT 4-HESILED 24 (5X20)								=1/15.1
														5x20-2A								
TRAVERSA										XC1TR	3	23		UT 4-HESILED 24 (5X20)								=1/15.2
														5x20-2A								
SLITTA										XC1SL	3	24		UT 4-HESILED 24 (5X20)								=1/15.3
														5x20-2A								
MONTANTE SINISTRO FRONTE										XC1MS	3	25		UT 4-HESILED 24 (5X20)								=1/15.3
														5x20-2A								
MONTANTE SINISTRO RETRO										XC1MD	3	26		UT 4-HESILED 24 (5X20)								=1/15.4
														5x20-2A								
CENTRALE LUBRIFICAZIONE										XC1CL	3	27		UT 4-HESILED 24 (5X20)								=1/15.5
														5x20-2A								
BASAMENTO										XC1BA	3	28		UT 4-HESILED 24 (5X20)								=1/15.6
														5x20-2A								
CENTRALE FRIZIONE										XC1CF	3	29		UT 4-HESILED 24 (5X20)								=1/15.7
														5x20-2A								
CENTRALE FRIZIONE												30		UT 4-HESILED 24 (5X20)								=1/15.7
														5x20-2A								
														UT 4-HESILED 24 (5X20)								
ARMADIO +A1										XI3	53	31		=1-K21 UT 4-HESILED 24 (5X20)	24OE							=1/16.0
														5x20-2A								
PULPITO										XC1PP	4	32		UT 4-HESILED 24 (5X20)								=1/16.1
														5x20-2A								
TRAVERSA										XC1TR	4	33		UT 4-HESILED 24 (5X20)								=1/16.2
														5x20-2A								
SLITTA										XC1SL	4	34		UT 4-HESILED 24 (5X20)								=1/16.3
														5x20-2A								
MONTANTE SINISTRO FRONTE										XC1MS	4	35		UT 4-HESILED 24 (5X20)								=1/16.3
														5x20-2A								

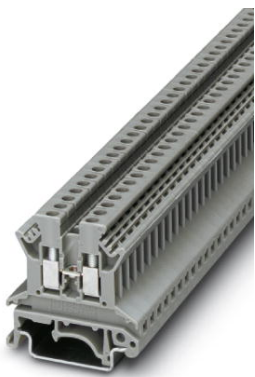
 Testo funzionale									Nome cavo	Striscia di prese XI1					Nome cavo						Pagina/Colonna
									Tipo cavo	Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione	Sigla Filo	Tipo cavo					
MONTANTE SINISTRO RETRO										XC1MD	4	36	┌	UT 4-HESILED 24 (5X20)							=1/16.4
														5x20-2A							
CENTRALE LUBRIFICAZIONE										XC1CL	4	37	┌	UT 4-HESILED 24 (5X20)							=1/16.5
														5x20-2A							
BASAMENTO										XC1BA	4	38	┌	UT 4-HESILED 24 (5X20)							=1/16.6
														5x20-2A							
CENTRALE FRIZIONE										XC1CF	4	39	┌	UT 4-HESILED 24 (5X20)							=1/16.7
														5x20-2A							
CENTRALE FRIZIONE												40	└	UT 4-HESILED 24 (5X20)							=1/16.7
														5x20-2A							
ARMADIO +A1										=1-K2	A2	41	●	=1-G2	0V0						=1/17.0
PULPITO										XC1PP	5	42	●								=1/17.1
TRAVERSA										XC1TR	5	43	●								=1/17.2
SLITTA										XC1SL	5	44	●								=1/17.3
MONTANTE SINISTRO FRONTE										XC1MS	5	45	●								=1/17.3
MONTANTE SINISTRO RETRO										XC1MD	5	46	●								=1/17.4
CENTRALE LUBRIFICAZIONE										XC1CL	5	47	●								=1/17.5
BASAMENTO										XC1BA	5	48	●								=1/17.6
CENTRALE FRIZIONE										XC1CF	5	49	●								=1/17.7
=												50	●								=1/17.7

									Nome cavo	Striscia di prese XI2						Nome cavo							
											Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione		Sigla Filo	Tipo cavo					
Testo funzionale																							
ILLUMINAZIONE ZONA LAVORO 1										=1-F7	1	1									=1/5.2		
VENTILAZIONE ARMADIO								=1-F8		1	2												=1/5.7
								=1-Q12		1	3			=1-F6	-220V2								=1/4.3
ILLUMINAZIONE ZONA LAVORO 1								=1-F7		3	4												=1/5.2
VENTILAZIONE ARMADIO								=1-F8		3	5												=1/5.8
										=1-Q12	3	6		=1-F6	-220V1							=1/4.3	

								Nome cavo	Striscia di prese XI3					Nome cavo						Pagina/Colonna
								Tipo cavo	Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione	Sigla Filo	Tipo cavo					
Testo funzionale											34	•								=1/19.4
											35	•								=1/19.5
											36	•								=1/19.5
											37	•								=1/19.5
											38	•								=1/19.6
											39	•								=1/19.6
											40	•								=1/19.6
									=98-G42	2	41	•	XPP	24O1						=98/29.2
											42	•	=1-K21	24EM						=1/19.1
												•	=5-K3	24EM						
											43	•								=1/19.1
											44	•								=1/19.1
											45	•								=1/19.2
											46	•								=1/19.2
											47	•								=1/19.2
											48	•								=1/19.2
											49	•								=1/19.3
											50	•								=1/19.3
											51	•								=1/19.3
									=98-G40	2	52	•	=98-AA11	24I0						=98/27.2
									=98-G41	2	53	•	XI1	24O0						=98/28.2
											54	•	XI1	24A0						=1/19.1
												•	XPO	24A0						
											55	•								=1/19.1
											56	•								=1/19.1
											57	•								=1/19.2
											58	•								=1/19.2
											59	•								=1/19.2
											60	•								=1/19.2
											61	•								=1/19.3
											62	•								=1/19.3
											63	•								=1/19.3
									=98-CPM4	3	64	•	=98-U1	0V0						=98/26.3
									=98-G40	3	65	•								=98/27.2
									=98-G41	3	66	•								=98/28.2

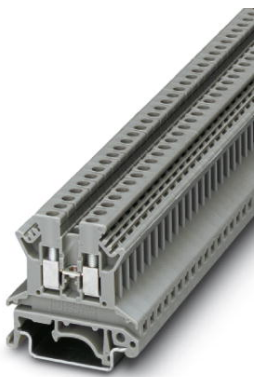
Schema morsetti

efi_F13_001

								Nome cavo	Striscia di prese XIL						Nome cavo									
	Testo funzionale								Tipo cavo		Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione	Sigla Filo	Tipo cavo						Pagina/Colonna	
											=1-HL1	1	1		=1-F4	=1/701						=1/7.1		
											=1-HL2	1	2									=1/7.2		
											=1-HL3	1	3									=1/7.4		
											=1-HL1	2	4		=1-F4	=1/702						=1/7.1		
											=1-HL2	2	5									=1/7.3		
											=1-HL3	2	6		=1-F4	=1/703						=1/7.4		
											=1-HL1	3	7									=1/7.1		
											=1-HL2	3	8									=1/7.3		
											=1-HL3	3	9									=1/7.4		

Schema morsetti

efi_F13_001

								Nome cavo	Striscia di prese XPO						Nome cavo					Pagina/Colonna		
									Attacco	Morsetto	Ponticello	Designazione destinazione	Sigla Filo		Tipo cavo							
	Testo funzionale																					
									=1-HL1	1	1		=1-Q6	115V2						=1/9.1		
									=1-HL2	1	2									=1/9.2		
									=1-HL3	1	3									=1/9.2		
									=1-S5	13	4									=1/9.3		
											5									=1/9.3		
											6									=1/9.4		
											7		=1-K1	115V2						=1/9.4		
									=1-F1	A2	8		=1-Q6	115V1						=1/9.1		
											9									=1/9.1		
											10									=1/9.2		
											11									=1/9.2		
											12									=1/9.2		
											13									=1/9.2		
											14									=1/9.3		
											15		=53-K5	115V1						=1/9.3		
									=1-H20	x1	16		=1-K1							=1/20.4		
													=1-K1	24I0								
									=1-H21	x1	17		XI3	24A0						=1/20.5		
													XI5	24A0								
									=1-H20	x2	18		=1-K1	0V0						=1/20.4		
													=1-KM1	0V0								
									=1-H21	x2	19									=1/20.5		
									=1-S1	11	20		=1-HL1	=1/901						=1/9.1		
									=1-S2	11	21		=1-HL2	=1/903						=1/9.2		
									=1-S3	11	22		=1-HL3	=1/904						=1/9.2		
									=1-S1	12	23		=1-F1	=1/902						=1/9.1		
									=1-S2	12	24									=1/9.2		
									=1-S3	12	25									=1/9.2		
									=1-S5	14	26									=1/9.3		
									=1-S20	11	27									=1/23.1		
EMERGENZA ARMADIO PRINCIPALE									=1-S20	12	28		=98-A401	E26.3						=1/23.1		
=									=1-S20	1	29									=1/23.2		
=									=1-S20	2	30		=98-A401	E26.7						=1/23.2		

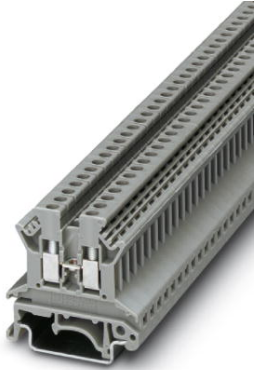
Schema morsetti

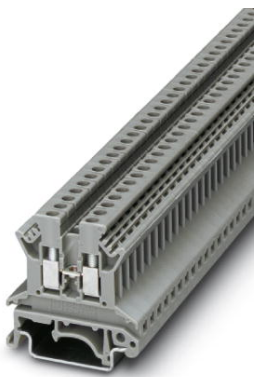
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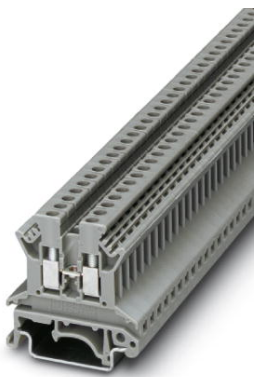
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Schema morsetti

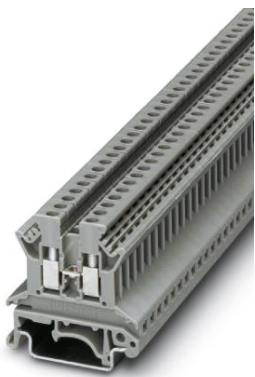
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 Testo funzionale									Nome cavo	Striscia di prese XEV					Nome cavo						Pagina/Colonna
									Tipo cavo	Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione	Sigla Filo	Tipo cavo					
CENTRALE LUBRIFICAZIONE										XC1PP	6	1	•	=45-K1 UT 4-HESILED 24 (5X20)	=45/101						=45/1.6
														5x20-2A							
CENTRALE LUBRIFICAZIONE										XC1CL	16	2	•	=5-K3 UT 4-HESILED 24 (5X20)	=5/301						=5/3.5
CENTRALE LUBRIFICAZIONE										XC1CL	17	3	•	=5-K4 UT 4-HESILED 24 (5X20)	=5/303						=5/3.6
														5x20-2A							
CENTRALE LUBRIFICAZIONE										XC1CL	18	4	•	=5-K5 UT 4-HESILED 24 (5X20)	=5/305						=5/3.7
														5x20-2A							
CENTRALE LUBRIFICAZIONE										XC1CL	19	5	•	=5-K6 UT 4-HESILED 24 (5X20)	=5/307						=5/3.8
														5x20-2A							
CENTRALE LUBRIFICAZIONE										XC1CL	20	6	•	=27-K1 UT 4-HESILED 24 (5X20)	=27/201						=27/2.5
														5x20-2A							
CENTRALE LUBRIFICAZIONE										XC1CL	21	7	•	=27-K2 UT 4-HESILED 24 (5X20)	=27/203						=27/2.7
														5x20-2A							
CENTRALE LUBRIFICAZIONE										XC1CL	22	8	•	=27-K3 UT 4-HESILED 24 (5X20)	=27/401						=27/4.5
														5x20-2A							
CENTRALE LUBRIFICAZIONE										XC1CL	23	9	•	=27-K4 UT 4-HESILED 24 (5X20)	=27/403						=27/4.7
														5x20-2A							
CHIUSURA TRAMOGGIA RETRO										XC1CL	29	10	•	=27-K5 UT 4-HESILED 24 (5X20)	=27/601						=27/6.5
														5x20-2A							
CHIUSURA TRAMOGGIA RETRO										XC1CL	30	11	•	=27-K6 UT 4-HESILED 24 (5X20)	=27/603						=27/6.7
														5x20-2A							
CENTRALE FRIZIONE										XC1CF	13	12	•	=93-K2 UT 4-HESILED 24 (5X20)	=93/301						=93/3.6
														5x20-2A							

 Testo funzionale								W1-NOR	Nome cavo	Striscia di prese XEX2					Nome cavo	W1-NOR					Pagina/Colonna
								FG7OR (25G1,5)	Tipo cavo	Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione	Sigla Filo	Tipo cavo	FG7OR (25G1,5)				
												1	.	XAT							=96/1.1
							2			=98-A400	5	2	.	XAT							=96/1.2
												3	.	XAT							=96/1.3
							4			=98-A400	13	4	.	XAT							=96/1.4
							5			XFZ	1	5	.	XAT							=96/1.6
							6			XFZ	2	6	.	XAT							=96/1.6
							7			XFZ	3	7	.	XAT							=96/1.8
							8			XFZ	4	8	.	XAT							=96/1.8
										XI1	10	9	└─┐								=96/2.0
START 1 PRESSA DA TRANSFER										=98-A2	23	10									=96/2.1
=												11	└─┐								=96/2.2
START 2 PRESSA DA TRANSFER										=98-A2	24	12	.								=96/2.2
=												13	└─┐								=96/2.3
										=1-K20	53	23	.	XAT	2VS/2		13				=96/3.1
FUORI INGOMBRO TRANSFER										=98-A2	25	14	.								=96/2.3
PREDISPOSIZIONE										=1-K21	54	24	.	XAT	EF810		14				=96/3.1
FUORI INGOMBRO TRANSFER												15	└─┐				9				=96/2.4
PREDISPOSIZIONE										=1-K20	73	25	.	XAT	4VS/2		15				=96/3.2
STOP A PMS DA TRANSFER										=98-A2	26	16	.				10				=96/2.5
PREDISPOSIZIONE										=1-K21	74	26	.	XAT	EF824		16				=96/3.2
STOP A PMS DA TRANSFER												17	└─┐				11				=96/2.5
PREDISPOSIZIONE										=7-K10	1	27	.	XAT	2VS/2		17				=96/3.3
STOP IMMEDIATO DA TRANSFER										=98-A2	27	18	.				12				=96/2.6
PREDISPOSIZIONE										=7-K12	1	31	.	XAT	2VS/2		21				=96/3.4
STOP IMMEDIATO DA TRANSFER												19	└─┐								=96/2.6
PREDISPOSIZIONE										=7-K11	2	28	.	XAT	EF806		18				=96/3.3
CONSENSO MOVIMENTO SLITTA										=98-A2	28	20	.								=96/2.7
PREDISPOSIZIONE										=7-K13	2	32	.	XAT	EF807		22				=96/3.5
CONSENSO MOVIMENTO SLITTA												21	└─┐								=96/2.7
PREDISPOSIZIONE										=7-K10	3	29	.	XAT	4VS/2		19				=96/3.3
TRANSFER PRONTO PER AUTOMATICO										=98-A2	29	22	.								=96/2.8
PREDISPOSIZIONE										=7-K12	3	33	.	XAT	4VS/2		23				=96/3.5
=										=7-K11	4	30	.	XAT	EF822		20				=96/3.4
=										=7-K13	4	34	.	XAT	EF823		24				=96/3.5
										=96-K20	14	35	.	XAT							=96/4.1

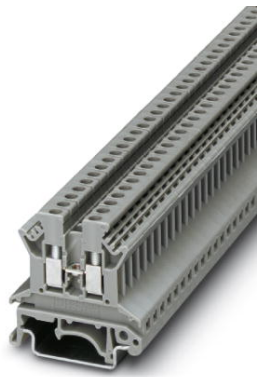
 Testo funzionale									Nome cavo	Striscia di prese XEX2					Nome cavo						Pagina/Colonna
									Tipo cavo	Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione	Sigla Filo	Tipo cavo					
PRESSA A PMS										=96-K20	11	36	•	XAT							=96/4.1
=										=96-K21	14	37	•	XAT							=96/4.2
RICHIESTA ARRESTO										=96-K21	11	38	•	XAT							=96/4.3
=										=96-K22	14	39	•	XAT	24H						=96/4.3
CONTROLLO ENCODER										=96-K23	14	41	•	XAT							=96/4.5
TRANSFER INCLUSO										=96-K24	14	43	•	XAT							=96/4.6
FRIZIONE INSERITA										=96-K25	14	45	•	XAT	24H						=96/4.7
PRESET QUOTA ENCODER										=96-K26	14	47	•	XAT							=96/4.8
CONTROLLO ENCODER										=96-K22	11	40	•	XAT	20910						=96/4.4
TRANSFER INCLUSO										=96-K23	11	42	•	XAT							=96/4.5
FRIZIONE INSERITA										=96-K24	11	44	•	XAT							=96/4.6
PRESET QUOTA ENCODER										=96-K25	11	46	•	XAT	20911						=96/4.7
PRESSA PRONTA PER AUTOMATICO										=96-K26	11	48	•	XAT							=96/4.8

									Nome cavo	Striscia di prese XPS					Nome cavo						Pagina/Colonna
Testo funzionale																					
								1		=1-X1	U	1	┌		=1/301						=1/3.1
							1			=1-X2	U	2	└								=1/3.3
							2			=1-X1	V	5	┌		=1/302						=1/3.1
							2			=1-X2	V	6	└								=1/3.3
							3			=1-X1	W	9	┌		=1/303						=1/3.1
							3			=1-X2	W	10	└								=1/3.3
						1				=1-X5	1	13	┌	=1-Q12	=1/405						=1/4.3
					1					=1-X6	1	15	└								=1/4.5
						2				=1-X5	2	17	┌	=1-Q12	=1/406						=1/4.4
					2					=1-X6	2	18	└								=1/4.6

	W48M1	W62M1	W43M1	W7M2	W7M1	W5M1	W4M2	W4M1	Nome cavo	Striscia di prese XP					Nome cavo					Pagina/Colonna
	FLEXOIL	FLEXOIL	FLEXOIL	FLEXOIL	FLEXOIL	FLEXOIL	FLEXOIL	FLEXOIL	Tipo cavo	Designazione destinazione	Attacco	Morsetto	Ponticello	Designazione destinazione	Sigla Filo	Tipo cavo				
Testo funzionale								1		XPCF	4	1	.	=4-K2						=4/2.3
								2		XPCF	5	2	.	=4-K2						=4/2.3
								3		XPCF	6	3	.	=4-K2						=4/2.4
								4		XPCF	1	4	.	=4-K1	=4/202					=4/2.2
								5		XPCF	2	5	.	=4-K1	=4/204					=4/2.2
								6		XPCF	3	6	.	=4-K1	=4/206					=4/2.2
							1			XPCR	4	7	.	=4-K4						=4/3.3
							2			XPCR	5	8	.	=4-K4						=4/3.3
							3			XPCR	6	9	.	=4-K4						=4/3.4
							4			XPCR	1	10	.	=4-K3	=4/302					=4/3.2
							5			XPCR	2	11	.	=4-K3	=4/304					=4/3.2
							6			XPCR	3	12	.	=4-K3	=4/306					=4/3.2
MOTORE POMPA GANCI						1				=5-M1	U1	13	.	=5-K1	=5/102					=5/1.2
=						2				=5-M1	V1	14	.	=5-K1	=5/104					=5/1.2
=						3				=5-M1	W1	15	.	=5-K1	=5/106					=5/1.2
					1					=7-M1	U1	16	.	=7-K1	=7/102					=7/1.1
SCHERMO FRONTE					2					=7-M1	V1	17	.	=7-K1	=7/104					=7/1.1
=					3					=7-M1	W1	18	.	=7-K1	=7/106					=7/1.1
				1						=7-M2	U1	19	.	=7-K3	=7/302					=7/3.1
SCHERMO RETRO				2						=7-M2	V1	20	.	=7-K3	=7/304					=7/3.1
=				3						=7-M2	W1	21	.	=7-K3	=7/306					=7/3.1
			1							=43-M1	U1	22	.	=43-K1	=43/102					=43/1.2
REGOLAZIONE SLITTA			2							=43-M1	V1	23	.	=43-K1	=43/104					=43/1.2
=			3							=43-M1	W1	24	.	=43-K1	=43/106					=43/1.2
MOTORE VENTILATORE		1								=62-M1	U1	25	.	=62-K6	=62/602					=62/6.2
=		2								=62-M1	V1	26	.	=62-K6	=62/604					=62/6.2
=		3								=62-M1	W1	27	.	=62-K6	=62/606					=62/6.2
	1									=48-M1	U1	28	.	=48-K1	=48/102					=48/1.2
	2									=48-M1	V1	29	.	=48-K1	=48/104					=48/1.2
	3									=48-M1	W1	30	.	=48-K1	=48/106					=48/1.2

Schema morsetti

efi_F13_001



Striscia di prese
XP

Nome cavo

Tipo cavo

Sigla Filo

Morsetto

Attacco

Nome cavo

Tipo cavo

Designazione destinazione

Designazione destinazione

Pagina/Colonna

[illegible]

Distinta articoli

F01_001

Sigla elemento funzionale	Quantità	Designazione	Numero tipo	Fornitore	Numero articolo
	2	Ripartitore di tensione	ERIFLEX NB160	ERICO	ERICO.563201
	1	Centralino da parete	GW 40 003	GW	GW 40 003
=1-F1	3	Fusibile Taglia 4 gG 800A	DIN 4 gG 800A	GEN	GEN.DIN 4_800AgG_1
=1-F1	1	Sezionatore con fusibile	3650.3121	SOCOM	SOCOM.3650.3121
=1-F1	1	Bobina di sgancio	3990.1110	SOCOM	SOCOM.3990.1110
=1-F1	1	Asta prolunga 320mm	1401-1532	SOCOM	SOCOM.1401-1532
=1-F1	1	Maniglia esterna	1431-3511	SOCOM	SOCOM.1431-3511
=1-F1	1	Coprimorsetti a monte per taglia 800-1250A	3998.3120	SOCOM	SOCOM.3998.3120
=1-F1	2	Schermo tra le fase	2998.0003	SOCOM	SOCOM.2998.0003
=1-F2	3	Fusibile 22x58 aM 50A	22x58aM-50A	GEN	GE.22x58aM-50A
=1-F2	1	Base fusibile 22x58 3P	3NW7231	SIEMEN	SIE.3NW7231
=1-F2A	3	Fusibile 22x58 gG 80A	22x58 gG-80A	GEN	GE.22x58gG-80A
=1-F2A	1	Base fusibile 22x58 3P	3NW7231	SIEMEN	SIE.3NW7231
=1-F3	2	Fusibile 10x38 aM 10A	10x38 aM-10A	GEN	GE.10x38aM-10A
=1-F3	1	Base fusibile 10x38 2P	3NW7023	SIEMEN	SIE.3NW7023
=1-F4	1	Fusibile 10x38 gG-2A	10x38gG-2A	GEN	GE.10x38gG-2A
=1-F4	1	Base fusibile 10x38 3P	3NW7033	SIEMEN	SIE.3NW7033
=1-F5	2	Fusibile 10x38 aM	10x38 aM-16A	GEN	GE.10x38aM-16A
=1-F5	1	Base fusibile 10x38 2P	3NW7023	SIEMEN	SIE.3NW7023
=1-F6	2	Fusibile 10x38gG-16A	10x38gG-16A	GEN	GE.10x38gG-16A
=1-F6	1	Base fusibile 10x38 2P	3NW7023	SIEMEN	SIE.3NW7023
=1-F7	2	Fusibile 10x38 gG 4A	10x38 gG-4A	GEN	GE.10x38gG-4A
=1-F7	1	Base fusibile 10x38 2P	3NW7023	SIEMEN	SIE.3NW7023
=1-F8	1	Fusibile 10x38 gG-2A	10x38gG-2A	GEN	GE.10x38gG-2A
=1-F8	1	Base fusibile 10x38 2P	3NW7023	SIEMEN	SIE.3NW7023
=1-G1	1	Alimentatore	QUINT-PS/ 3AC/24DC/20	PXC	PXC.2866792
=1-G2	1	Alimentatore	QUINT-PS/ 3AC/24DC/20	PXC	PXC.2866792
=1-H5	1	Lampada 13W	050PE13	ELFIN	ELFIN.050PE13
=1-H20	1	Spia con LED 24V	XB4-BVB1	TEL	TEL.XB4-BVB1
=1-H21	1	Spia con LED 24V	XB4-BVB1	TEL	TEL.XB4-BVB1
=1-H22	1	Spia con LED 24V	XB4-BVB1	TEL	TEL.XB4-BVB1
=1-HA1	1	Lampada 13W	050PE13	ELFIN	ELFIN.050PE13
=1-HA1	1	Connettore per lampada ELFIN	050C7	ELFIN	ELFIN.050C7
=1-HA2	1	Lampada 13W	050PE13	ELFIN	ELFIN.050PE13
=1-HA2	1	Connettore per lampada ELFIN	050C7	ELFIN	ELFIN.050C7
=1-HA3	1	Lampada 13W	050PE13	ELFIN	ELFIN.050PE13
=1-HA3	1	Connettore per lampada ELFIN	050C7	ELFIN	ELFIN.050C7
=1-HL1	1	Lampeggiatore completi di Finecorsa 2 contatti n.c. + 2NC	050ASL500FI03	ELFIN	ELFIN.050ASL500FI03
=1-HL2	1	Lampeggiatore completi di Finecorsa 2 contatti n.c. + 2NC	050ASL500FI03	ELFIN	ELFIN.050ASL500FI03
=1-HL3	1	Lampeggiatore completi di Finecorsa 2 contatti n.c. + 2NC	050ASL500FI03	ELFIN	ELFIN.050ASL500FI03
=1-K1	1	Blocco interruttore ausiliario	3RH1911-1FA40	SIEMEN	SIE.3RH1911-1FA40
=1-K1	1	Teleruttore	3RT1015-1BB41	SIEMEN	SIE.3RT1015-1BB41
=1-K1	1	Teleruttore	3RT1015-1BB42	SIEMEN	SIE.3RT1015-1BB42
=1-K1	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00
=1-K2	1	Teleruttore	3RT1015-1BB42	SIEMEN	SIE.3RT1015-1BB42
=1-K2	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00
=1-K20	1	Teleruttore	3RT1015-1BB42	SIEMEN	SIE.3RT1015-1BB42
=1-K20	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00
=1-K20	1	Blocco interruttore ausiliario	3RH1911-1FA31	SIEMEN	SIE.3RH1911-1FA31
=1-K21	1	Teleruttore	3RT1015-1BB42	SIEMEN	SIE.3RT1015-1BB42
=1-K21	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00
=1-K21	1	Blocco interruttore ausiliario	3RH1911-1FA31	SIEMEN	SIE.3RH1911-1FA31
=1-KM1	1	Teleruttore	3RT1045-1BB40	SIEMEN	SIE.3RT1045-1BB40
=1-KM1	1	Blocco contatti ausiliari	3RH1921-1FA22	SIEMEN	SIE.3RH1921-1FA22
=1-KM1	1	Relè di sovratensione	3RT1936-1ER00	SIEMEN	SIE.3RT1936-1ER00
=1-Q1	1	Interruttore differenziale	5SU3767-0KW10	SIEMEN	SIE.5SU3767-0KW10

=100/14.a

1.a

Distinta articoli

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Sigla elemento funzionale	Quantità	Designazione	Numero tipo	Fornitore	Numero articolo
=1-Q2	1	Automatico, unipolare, C 2 A	5SX2 102-7	SIEMEN	SIE.5SX2 102-7
=1-Q4	1	Salvatore	3RV1021-1DA10	SIEMEN	SIE.3RV1021-1DA10
=1-Q5	1	Interruttore automatico di potenza	5SX2 210-8	SIEMEN	SIE.5SX2 210-8
=1-Q5	1	Interruttore ausiliario	5SX9 100	SIEMEN	SIE.5SX9 100
=1-Q6	1	Interruttore automatico di potenza	5SX206-7	SIEMEN	SIE.5SX2206-7
=1-Q6	1	Interruttore ausiliario	5SX9 100	SIEMEN	SIE.5SX9 100
=1-Q7	1	Interruttore automatico di potenza	5SX2106-7	SIEMEN	SIE.5SX2106-7
=1-Q8	1	Interruttore automatico di potenza	5SX2106-7	SIEMEN	SIE.5SX2106-7
=1-Q8A	1	Interruttore automatico di potenza	5SX2106-7	SIEMEN	SIE.5SX2106-7
=1-Q11	1	Blocco differenziale 30mA per 5SY	5SM2 332-6	SIEMEN	SIE.5SM2 332-6
=1-Q11	1	Interruttore magnetotermico 10A	5SY6 310-7	SIEMEN	SIE.5SY6 310-7
=1-Q12	1	Interruttore differenziale	5SU3767-0KW10	SIEMEN	SIE.5SU3767-0KW10
=1-Q14	1	Salvatore	3RV1021-1DA10	SIEMEN	SIE.3RV1021-1DA10
=1-Q19	1	Interruttore automatico di potenza	5SX2106-7	SIEMEN	SIE.5SX2106-7
=1-Q19	1	Interruttore ausiliario	5SX9 100	SIEMEN	SIE.5SX9 100
=1-Q20	1	Interruttore automatico di potenza	5SX2106-7	SIEMEN	SIE.5SX2106-7
=1-Q20	1	Interruttore ausiliario	5SX9 100	SIEMEN	SIE.5SX9 100
=1-Q21	1	Interruttore automatico di potenza	5SX2106-7	SIEMEN	SIE.5SX2106-7
=1-Q21	1	Interruttore ausiliario	5SX9 100	SIEMEN	SIE.5SX9 100
=1-S1	1	Selettore a chiave 2p rit.a SX	ZB4-BG6	TEL	TEL.ZB4-BG6
=1-S1	1	Corpo completo 1nc	ZB4-BZ102	TEL	TEL.ZB4-BZ102
=1-S2	1	Selettore a chiave 2p rit.a SX	ZB4-BG6	TEL	TEL.ZB4-BG6
=1-S2	1	Corpo completo 1nc	ZB4-BZ102	TEL	TEL.ZB4-BZ102
=1-S3	1	Selettore a chiave 2p rit.a SX	ZB4-BG6	TEL	TEL.ZB4-BG6
=1-S3	1	Corpo completo 1nc	ZB4-BZ102	TEL	TEL.ZB4-BZ102
=1-S5	1	Apparecchio completo, pulsante GIALLO	XB4-BA51	TEL	TEL.XB4-BA51
=1-S8	1	Selettore a chiave 3p rit.al centro	ZB4-BG7	TEL	TEL.ZB4-BG7
=1-S8	1	Corpo completo 1nc+1na	ZB4-BZ105	TEL	TEL.ZB4-BZ105
=1-S9	1	Apparecchio completo, pulsante lumin. bianco 24V	XB4-BW31B5	TEL	TEL.XB4-BW31B5
=1-S10	1	Apparecchio completo, pulsante lumin. bianco 24V	XB4-BW31B5	TEL	TEL.XB4-BW31B5
=1-S11	1	Apparecchio completo, pulsante lumin.BLU 24V	XB4-BW36B5	TEL	TEL.XB4-BW36B5
=1-S11	1	Elemento di contatto, 1 n.o.	ZBE-101	TEL	TEL.ZBE-101
=1-S20	1	Apparecchio completo, pulsante emergenza	XB4-BS9445	TEL	TEL.XB4-BS9445
=1-S20	1	Elemento di contatto, 1 n.c.	ZBE-102	TEL	TEL.ZBE-102
=1-S21	1	Apparecchio completo, pulsante emergenza	XB4-BS9445	TEL	TEL.XB4-BS9445
=1-S21	1	Elemento di contatto, 1 n.c.	ZBE-102	TEL	TEL.ZBE-102
=1-S23	1	Apparecchio completo, pulsante emergenza	XB4-BS9445	TEL	TEL.XB4-BS9445
=1-S23	1	Elemento di contatto, 1 n.c.	ZBE-102	TEL	TEL.ZBE-102
=1-S24	1	Apparecchio completo, pulsante emergenza	XB4-BS9445	TEL	TEL.XB4-BS9445
=1-S24	1	Elemento di contatto, 1 n.c.	ZBE-102	TEL	TEL.ZBE-102
=1-S25	1	Apparecchio completo, pulsante emergenza	XB4-BS9445	TEL	TEL.XB4-BS9445
=1-S25	1	Elemento di contatto, 1 n.c.	ZBE-102	TEL	TEL.ZBE-102
=1-S26	1	Apparecchio completo, pulsante emergenza	XB4-BS9445	TEL	TEL.XB4-BS9445
=1-S26	1	Elemento di contatto, 1 n.c.	ZBE-102	TEL	TEL.ZBE-102
=1-S27	1	Apparecchio completo, selettore 2p fisse	XB4-BD21	TEL	TEL.XB4-BD21
=1-T1	1	Trasformatore	EM22K5	TRI	TRI.EM2K5
=1-T4	1	Trasformatore	EM2 4K	TRI	TRI.EM2 4K
=1-T5	1	Trasformatore	EMI1K115	TRI	TRI.EMI1K115
=1-X10	1	Presa ad innesto	SD-D/SC/LA	PXC	PHO.2964898
=1-X11	1	Presa ad innesto	SD-D/SC/LA	PXC	PHO.2964898
=4-F1	3	Fusibile 10x38gG-16A	10x38gG-16A	GEN	GE.10x38gG-16A
=4-F1	1	Base fusibile 10x38 3P	3NW7033	SIEMEN	SIE.3NW7033
=4-F2	3	Fusibile 10x38gG-16A	10x38gG-16A	GEN	GE.10x38gG-16A
=4-F2	1	Base fusibile 10x38 3P	3NW7033	SIEMEN	SIE.3NW7033
=4-K1	1	Teleruttore	3RT1015-1BB42	SIEMEN	SIE.3RT1015-1BB42
=4-K1	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00

0	1	2	3	4	5	6	7	8	9	
Distinta articoli										F01_001
Sigla elemento funzionale	Quantità	Designazione	Numero tipo	Fornitore	Numero articolo					
=4-K2	1	Teleruttore	3RT1017-1BB42	SIEMEN	SIE.3RT1017-1BB42					
=4-K2	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00					
=4-K3	1	Teleruttore	3RT1015-1BB42	SIEMEN	SIE.3RT1015-1BB42					
=4-K3	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00					
=4-K4	1	Teleruttore	3RT1017-1BB42	SIEMEN	SIE.3RT1017-1BB42					
=4-K4	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00					
=4-K5	1	Teleruttore	3RT1017-1BB42	SIEMEN	SIE.3RT1017-1BB42					
=4-K5	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00					
=4-K6	1	Teleruttore	3RT1017-1BB42	SIEMEN	SIE.3RT1017-1BB42					
=4-K6	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00					
=4-K7	1	Teleruttore	3RT1017-1BB42	SIEMEN	SIE.3RT1017-1BB42					
=4-K7	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00					
=4-K8	1	Teleruttore	3RT1017-1BB42	SIEMEN	SIE.3RT1017-1BB42					
=4-K8	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00					
=4-Q1	1	Salvatore	3RV10 21-0JA15	SIEMEN	SIE.3RV10 21-0JA15					
=4-Q2	1	Salvatore	3RV10 21-0JA15	SIEMEN	SIE.3RV10 21-0JA15					
=4-S23	1	Apparecchio completo, selettore 3p ritorno al centro	XB4-BD53	TEL	TEL.XB4-BD53					
=4-U1	1	AC Inverter 5,5kW	ATV312HU55N4	TEL	TEL.ATV312HU55N4					
=4-U2	1	AC Inverter 5,5kW	ATV312HU55N4	TEL	TEL.ATV312HU55N4					
=5-K1	1	Teleruttore	3RT1017-1BB42	SIEMEN	SIE.3RT1017-1BB42					
=5-K1	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00					
=5-K3	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050					
=5-K4	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050					
=5-K5	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050					
=5-K6	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050					
=5-Q1	1	Salvatore	3RV1021-1JA15	SIEMEN	SIE.3RV1021-1JA15					
=7-K1	1	Teleruttore	3RA1315-8XB30-1BB4	SIEMEN	SIE.3RA1315-8XB30-1BB4					
=7-K1	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00					
=7-K2	1	Teleruttore	3RA1315-8XB30-1BB4	SIEMEN	SIE.3RA1315-8XB30-1BB4					
=7-K2	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00					
=7-K3	1	Teleruttore	3RA1315-8XB30-1BB4	SIEMEN	SIE.3RA1315-8XB30-1BB4					
=7-K3	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00					
=7-K4	1	Teleruttore	3RA1315-8XB30-1BB4	SIEMEN	SIE.3RA1315-8XB30-1BB4					
=7-K4	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00					
=7-K10	1	Teleruttore	3RT1015-1BB42	SIEMEN	SIE.3RT1015-1BB42					
=7-K10	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00					
=7-K11	1	Teleruttore	3RT1015-1BB42	SIEMEN	SIE.3RT1015-1BB42					
=7-K11	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00					
=7-K12	1	Teleruttore	3RT1015-1BB42	SIEMEN	SIE.3RT1015-1BB42					
=7-K12	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00					
=7-K13	1	Teleruttore	3RT1015-1BB42	SIEMEN	SIE.3RT1015-1BB42					
=7-K13	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00					
=7-Q1	1	Salvatore	3RV1011-1AA15	SIEMEN	SIE.3RV1011-1AA15					
=7-Q1	1	Salvatore	3RV1021-1KA15	SIEMEN	SIE.3RV1021-1KA15					
=7-Q1	1	Contatto aux frontale per interruttori automatici S0-S3	3RV1901-1E	SIEMEN	SIE.3RV1901-1E					
=7-Q2	1	Salvatore	3RV1011-1AA15	SIEMEN	SIE.3RV1011-1AA15					
=7-Q2	1	Salvatore	3RV1021-1KA15	SIEMEN	SIE.3RV1021-1KA15					
=7-Q2	1	Contatto aux frontale per interruttori automatici S0-S3	3RV1901-1E	SIEMEN	SIE.3RV1901-1E					
=7-S1	1		PSENC S 2.1P/PSENC S 2.1	PILZ	PILZ.540 000					
=7-S4	1	Apparecchio completo, selettore 3p ritorno al centro	XB4-BD53	TEL	TEL.XB4-BD53					
=7-S5	1		PSENC S 2.1P/PSENC S 2.1	PILZ	PILZ.540 000					
=7-S8	1	Apparecchio completo, selettore 3p ritorno al centro	XB4-BD53	TEL	TEL.XB4-BD53					
=7-S10	1		L40E21-MA1A	PILZ	L40E21-MA1A					
=7-S11	1		L40S21-MA1A	PILZ	L40S21-MA1A					
=7-S20	1		L40S21-MA1A	PILZ	L40S21-MA1A					
=7-S21	1		L40E21-MA1A	PILZ	L40E21-MA1A					

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Sigla elemento funzionale	Quantità	Designazione	Numero tipo	Fornitore	Numero articolo
=7-S30	1		L40E21-MA1A	PILZ	L40E21-MA1A
=7-S31	1		L40S21-MA1A	PILZ	L40S21-MA1A
=7-S40	1		L40E21-MA1A	PILZ	L40E21-MA1A
=7-S41	1		L40S21-MA1A	PILZ	L40S21-MA1A
=7-S51	1		L40E21-MA1A	PILZ	L40E21-MA1A
=7-S60	1		L40E21-MA1A	PILZ	L40E21-MA1A
=7-S62	1	Apparecchio completo, pulsante lumin. rosso 24V	XB4-BW35B5	TEL	TEL.XB4-BW35B5
=7-S63	1	Apparecchio completo, pulsante lumin. rosso 24V	XB4-BW35B5	TEL	TEL.XB4-BW35B5
=7-S65	1	Apparecchio completo, pulsante lumin. rosso 24V	XB4-BW35B5	TEL	TEL.XB4-BW35B5
=7-S66	1	Apparecchio completo, pulsante lumin. rosso 24V	XB4-BW35B5	TEL	TEL.XB4-BW35B5
=7-S67	1	Apparecchio completo, pulsante lumin. rosso 24V	XB4-BW35B5	TEL	TEL.XB4-BW35B5
=7-S68	1	Apparecchio completo, pulsante lumin. rosso 24V	XB4-BW35B5	TEL	TEL.XB4-BW35B5
=27-K1	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=27-K2	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=27-K3	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=27-K4	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=27-K5	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=27-K6	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=27-S4	1	Apparecchio completo, selettore 3p ritorno al centro	XB4-BD53	TEL	TEL.XB4-BD53
=27-S8	1	Apparecchio completo, selettore 3p ritorno al centro	XB4-BD53	TEL	TEL.XB4-BD53
=27-S12	1	Apparecchio completo, selettore 3p ritorno al centro	XB4-BD53	TEL	TEL.XB4-BD53
=30-B1	1	Modulo d'interfaccia	RS SD9S LP3R	WEI	WEI.8019930000
=30-E1	1		T400	TOL	TOL. T400
=30-E2	1		T400	TOL	TOL. T400
=30-E3	1		T400	TOL	TOL. T400
=30-E4	1		T400	TOL	TOL. T400
=30-K1	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=30-U1	1		TTLM-IO 4CH	TOL	TOL. TTLM-IO 4CH
=41-U1	1		ID0862380	NORGREN	ID0862380
=43-B1	1	Modulo d'interfaccia	RS SD9S LP3R	WEI	WEI.8019930000
=43-K1	1	Teleruttore	3RA1336-8XB30-1BB4	SIEMEN	SIE.3RA1336-8XB30-1BB4
=43-K1	1	Blocco contatti ausiliari	3RH1921-1FA22	SIEMEN	SIE.3RH1921-1FA22
=43-K1	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00
=43-K2	1	Blocco contatti ausiliari	3RH1921-1FA22	SIEMEN	SIE.3RH1921-1FA22
=43-K2	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00
=43-K3	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=43-K4	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=43-K5	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=43-K6	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=43-Q1	1	Salvatore	3RV1031-4HA10	SIEMEN	SIE.3RV1031-4HA10
=43-Q1	1	Contatto aux frontale per interruttori automatici S0-S3	3RV1901-1E	SIEMEN	SIE.3RV1901-1E
=45-K1	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=45-K4	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=45-K5	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=45-K6	1	Teleruttore	3RT1017-1BB42	SIEMEN	SIE.3RT1017-1BB42
=45-Q1	1	Salvatore	3RV1021-1EA15	SIEMEN	SIE.3RV1021-1EA15
=48-H1	1	Spia con LED 24V	XB4-BVB1	TEL	TEL.XB4-BVB1
=48-K1	1	Teleruttore	3RA1317-8XB30-1BB4	SIEMEN	SIE.3RA1317-8XB30-1BB4
=48-K1	1	Blocco interruttore ausiliario	3RH1911-1FA22	SIEMEN	SIE.3RH1911-1FA22
=48-K1	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00
=48-K2	1	Blocco interruttore ausiliario	3RH1911-1FA22	SIEMEN	SIE.3RH1911-1FA22
=48-K2	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00
=48-K3	1	Teleruttore	3RA1317-8XB30-1BB4	SIEMEN	SIE.3RA1317-8XB30-1BB4
=48-K3	1	Blocco interruttore ausiliario	3RH1911-1FA22	SIEMEN	SIE.3RH1911-1FA22
=48-K3	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00
=48-K4	1	Blocco interruttore ausiliario	3RH1911-1FA22	SIEMEN	SIE.3RH1911-1FA22

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Sigla elemento funzionale	Quantità	Designazione	Numero tipo	Fornitore	Numero articolo
=48-K4	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00
=48-K5	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=48-K6	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=48-K7	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=48-K8	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=48-Q1	1	Salvamatore	3RV1021-1JA15	SIEMEN	SIE.3RV1021-1JA15
=48-Q2	1	Salvamatore	3RV1021-1JA15	SIEMEN	SIE.3RV1021-1JA15
=48-S7	1	Apparecchio completo, selettore 2p fisse	XB4-BG41	TEL	TEL.XB4-BG41
=53-F2	1	Base fusibile 10x38 3P	3NW7033	SIEMEN	SIE.3NW7033
=53-F4	1	Base fusibile 10x38 2P	3NW7023	SIEMEN	SIE.3NW7023
=53-K1	1	Teleruttore ausiliario	3RH1131-1BB40	SIEMEN	SIE.3RH1131-1BB40
=53-K1	1	Teleruttore	3RT10576-6AF36	SIEMEN	SIE.3RT1076-6AF36
=53-K1	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00
=53-K2	1	Teleruttore	3RT1025-1BB40	SIEMEN	SIE.3RT1025-1BB40
=53-K4	1	Teleruttore ausiliario	3RH1131-1BB40	SIEMEN	SIE.3RH1131-1BB40
=53-K5	1	Teleruttore ausiliario	3RH1131-1BB40	SIEMEN	SIE.3RH1131-1BB40
=53-K5	1	Teleruttore	3RT10576-6AF36	SIEMEN	SIE.3RT1076-6AF36
=53-K5	1	Relè di sovratensione	3RT1956-1CC00	SIEMEN	SIE.3RT1956-1CC00
=53-K5	1	Calotta protezione contatti	3RT1966-4EA1	SIEMEN	SIE.3RT1966-4EA1
=53-K6	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=53-K7	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=53-K8	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=53-K9	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=53-K10	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=53-K11	1	Teleruttore	3RT1015-1BB42	SIEMEN	SIE.3RT1015-1BB42
=53-K11	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00
=53-Q1	1	Salvamatore	3RV1021-1BA15	SIEMEN	SIE.3RV1021-1BA15
=53-Q1	1	Salvamatore	3RV1021-1HA15	SIEMEN	SIE.3RV1021-1HA15
=53-R1	1	MX42W		SIEI	MX42W/MRIG G40K 6R IP20
=53-S1	1	Apparecchio completo, pulsante lumin. bianco 24V	XB4-BW31B5	TEL	TEL.XB4-BW31B5
=53-S2	1	Apparecchio completo, pulsante rosso	XB4-BA42	TEL	TEL.XB4-BA42
=53-U1	1	CC Converter 850A	SPDM850 RGB	ANS	ANS.SPDM850 RGB
=53-U1	1	Inverter 160kW	M530Y ODP-64160-EL	SIEI	SIEI.M530Y ODP-64160-EL
=53-U2	1	Eccitatrice esterna per SPDM	SPAM035U1D	ANS	ANS.SPAM016U1D
=54-B1	1	Modulo d'interfaccia	RS SD9S LP3R	WEI	WEI.8019930000
=54-K1	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=54-K2	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=54-K3	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=54-K4	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=54-K5	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=54-K6	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=54-K7	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=54-K8	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=54-K9	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=54-K10	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=54-K11	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=54-K12	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=54-K13	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=54-K14	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=54-K15	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=54-K16	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=54-K20	1	Teleruttore ausiliario	3RH1131-1BB40	SIEMEN	SIE.3RH1131-1BB40
=54-K20	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00
=54-K21	1	Teleruttore ausiliario	3RH1131-1BB40	SIEMEN	SIE.3RH1131-1BB40
=54-K21	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00
=62-K1	1	Teleruttore ausiliario	3RH1131-1AF00	SIEMEN	SIE.3RH1131-1AF00

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Sigla elemento funzionale	Quantità	Designazione	Numero tipo	Fornitore	Numero articolo
=62-K1	1	Teleruttore ausiliario	3RH1131-1BB40	SIEMEN	SIE.3RH1131-1BB40
=62-K2	1	Teleruttore ausiliario	3RH1131-1BB40	SIEMEN	SIE.3RH1131-1BB40
=62-K2	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00
=62-K3	1	Teleruttore ausiliario	3RH1131-1BB40	SIEMEN	SIE.3RH1131-1BB40
=62-K3	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00
=62-K4	1	Teleruttore	3RT1015-1BB42	SIEMEN	SIE.3RT1015-1BB42
=62-K4	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00
=62-K5	1	Teleruttore	3RT1015-1BB42	SIEMEN	SIE.3RT1015-1BB42
=62-K5	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00
=62-K6	1	Teleruttore	3RT1017-1BB42	SIEMEN	SIE.3RT1017-1BB42
=62-K6	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00
=62-K7	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=62-Q1	1	Salvatore	3RV1021-1BA15	SIEMEN	SIE.3RV1021-1BA15
=62-Q3	1	Commutatore a camme 4 posizioni	K1D-004N	TEL	TEL.K1D-004N
=62-Q3	1	testa a chiave per commutatore a camme	KBD-1S	TEL	TEL.KBD-1S
=62-S9	1	Apparecchio completo, pulsante lumin. VERDE 24V	XB4-BW33B5	TEL	TEL.XB4-BW33B5
=62-S10	1	Apparecchio completo, pulsante rosso	XB4-BA42	TEL	TEL.XB4-BA42
=90-F1	3	Fusibile 10x38gG-10A	10x38gG-10A	GEN	GE.10x38gG-10A
=90-F1	1	Base fusibile 10x38 3P	3NW7033	SIEMEN	SIE.3NW7033
=90-K1	1	Teleruttore	3RT1017-1BB42	SIEMEN	SIE.3RT1017-1BB42
=90-K1	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00
=90-K2	1	Teleruttore	3RT1017-1BB42	SIEMEN	SIE.3RT1017-1BB42
=90-K2	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00
=90-Q1	1	Salvatore	3RV1021-1EA15	SIEMEN	SIE.3RV1021-1EA15
=90-Q1	1	Salvatore	3RV1021-1GA10	SIEMEN	SIE.3RV1021-1GA10
=93-K1	1	Teleruttore	3RT1017-1BB42	SIEMEN	SIE.3RT1017-1BB42
=93-K1	1	Relè di sovratensione	3RT1916-1EH00	SIEMEN	SIE.3RT1916-1EH00
=93-K2	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=93-Q1	1	Salvatore	3RV1021-1KA15	SIEMEN	SIE.3RV1021-1KA15
=95-B1	1	Spia con LED 24V	XB4-BVB6	TEL	TEL.XB4-BVB6
=95-B1	1	Comando bimanuale con 2	XY2 SB714	TEL	TEL.XY2 SB714
=95-CV1	1	Comando bimanuale con 2	XY2 SB714	TEL	TEL.XY2 SB714
=95-CV1	1	Spia con LED 24V	XB4-BVB6	TEL	TEL.XB4-BVB6
=95-S1	1	Apparecchio completo, selettore 2p fisse	XB4-BG41	TEL	TEL.XB4-BG41
=95-S3	1	Apparecchio completo, selettore 2p fisse	XB4-BG41	TEL	TEL.XB4-BG41
=95-S4	1	Apparecchio completo, selettore 2p fisse	XB4-BG41	TEL	TEL.XB4-BG41
=96-K10	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=96-K11	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=96-K20	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=96-K21	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=96-K22	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=96-K23	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=96-K24	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=96-K25	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=96-K26	1	Relè 2 contatto in scambio 24Vcc	48.52.7.024.0050	FINDER	FINDER.48.52.7.024.0050
=98-A1	1		6ES7321-1BL00-0AA0	SIEMENS AG	SIE.6ES7321-1BL00-0AA0
=98-A1	1	Connettore frontale 40poli con conduttori 5m	6ES7922-3BF00-0AC0	SIEMENS AG	SIE.6ES7922-3BF00-0AC0
=98-A2	1		6ES7321-1BL00-0AA0	SIEMENS AG	SIE.6ES7321-1BL00-0AA0
=98-A2	1	Connettore frontale 40poli con conduttori 5m	6ES7922-3BF00-0AC0	SIEMENS AG	SIE.6ES7922-3BF00-0AC0
=98-A10	1		6ES7322-1BL00-0AA0	SIEMENS AG	SIE.6ES7322-1BL00-0AA0
=98-A10	1	Connettore frontale 40poli con conduttori 5m	6ES7922-3BF00-0AC0	SIEMENS AG	SIE.6ES7922-3BF00-0AC0
=98-A11	1		6ES7322-1BL00-0AA0	SIEMENS AG	SIE.6ES7322-1BL00-0AA0
=98-A11	1	Connettore frontale 40poli con conduttori 5m	6ES7922-3BF00-0AC0	SIEMENS AG	SIE.6ES7922-3BF00-0AC0
=98-A12	1		6ES7322-1BL00-0AA0	SIEMENS AG	SIE.6ES7322-1BL00-0AA0
=98-A12	1	Connettore frontale 40poli con conduttori 5m	6ES7922-3BF00-0AC0	SIEMENS AG	SIE.6ES7922-3BF00-0AC0
=98-A110	1		6ES7131-4BD01-0AA0	SIEMENS AG	SIE.6ES7131-4BD01-0AA0

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Sigla elemento funzionale	Quantità	Designazione	Numero tipo	Fornitore	Numero articolo
=98-A401	1		6ES7193-4CF50-0AA0	SIEMENS AG	SIE.6ES7193-4CF50-0AA0
=98-A420	1		6ES7134-4FB01-0AB0	SIEMENS AG	SIE.6ES7134-4FB01-0AB0
=98-A420	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A430	1		6ES7132-4BD32-0AA0	SIEMENS AG	SIE.6ES7132-4BD32-0AA0
=98-A430	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A431	1		6ES7132-4BD32-0AA0	SIEMENS AG	SIE.6ES7132-4BD32-0AA0
=98-A431	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A450	1		6ES7138-4FB03-0AB0	SIEMENS AG	SIE.6ES7138-4FB03-0AB0
=98-A450	1		6ES7193-4CF50-0AA0	SIEMENS AG	SIE.6ES7193-4CF50-0AA0
=98-A451	1		6ES7138-4FB03-0AB0	SIEMENS AG	SIE.6ES7138-4FB03-0AB0
=98-A451	1		6ES7193-4CF50-0AA0	SIEMENS AG	SIE.6ES7193-4CF50-0AA0
=98-A452	1		6ES7138-4FB03-0AB0	SIEMENS AG	SIE.6ES7138-4FB03-0AB0
=98-A452	1		6ES7193-4CF50-0AA0	SIEMENS AG	SIE.6ES7193-4CF50-0AA0
=98-A500	1		6ES7138-4FA04-0AB0	SIEMENS AG	SIE.6ES7138-4FA04-0AB0
=98-A500	1		6ES7193-4CF50-0AA0	SIEMENS AG	SIE.6ES7193-4CF50-0AA0
=98-A510	1		6ES7131-4BD01-0AA0	SIEMENS AG	SIE.6ES7131-4BD01-0AA0
=98-A510	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A511	1		6ES7131-4BD01-0AA0	SIEMENS AG	SIE.6ES7131-4BD01-0AA0
=98-A511	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A512	1		6ES7131-4BD01-0AA0	SIEMENS AG	SIE.6ES7131-4BD01-0AA0
=98-A512	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A513	1		6ES7131-4BD01-0AA0	SIEMENS AG	SIE.6ES7131-4BD01-0AA0
=98-A513	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A514	1		6ES7131-4BD01-0AA0	SIEMENS AG	SIE.6ES7131-4BD01-0AA0
=98-A514	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A515	1		6ES7131-4BD01-0AA0	SIEMENS AG	SIE.6ES7131-4BD01-0AA0
=98-A515	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A516	1		6ES7131-4BD01-0AA0	SIEMENS AG	SIE.6ES7131-4BD01-0AA0
=98-A516	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A517	1		6ES7131-4BD01-0AA0	SIEMENS AG	SIE.6ES7131-4BD01-0AA0
=98-A517	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A520	1		6ES7134-4FB01-0AB0	SIEMENS AG	SIE.6ES7134-4FB01-0AB0
=98-A520	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A530	1		6ES7132-4BD32-0AA0	SIEMENS AG	SIE.6ES7132-4BD32-0AA0
=98-A530	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A531	1		6ES7132-4BD32-0AA0	SIEMENS AG	SIE.6ES7132-4BD32-0AA0
=98-A531	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A600	1		6ES7138-4FA04-0AB0	SIEMENS AG	SIE.6ES7138-4FA04-0AB0
=98-A600	1		6ES7193-4CF50-0AA0	SIEMENS AG	SIE.6ES7193-4CF50-0AA0
=98-A601	1		6ES7138-4FA04-0AB0	SIEMENS AG	SIE.6ES7138-4FA04-0AB0
=98-A601	1		6ES7193-4CF50-0AA0	SIEMENS AG	SIE.6ES7193-4CF50-0AA0
=98-A602	1		6ES7138-4FA04-0AB0	SIEMENS AG	SIE.6ES7138-4FA04-0AB0
=98-A602	1		6ES7193-4CF50-0AA0	SIEMENS AG	SIE.6ES7193-4CF50-0AA0
=98-A610	1		6ES7131-4BD01-0AA0	SIEMENS AG	SIE.6ES7131-4BD01-0AA0
=98-A610	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A611	1		6ES7131-4BD01-0AA0	SIEMENS AG	SIE.6ES7131-4BD01-0AA0
=98-A611	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A612	1		6ES7131-4BD01-0AA0	SIEMENS AG	SIE.6ES7131-4BD01-0AA0
=98-A612	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A613	1		6ES7131-4BD01-0AA0	SIEMENS AG	SIE.6ES7131-4BD01-0AA0
=98-A613	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A630	1		6ES7132-4BD32-0AA0	SIEMENS AG	SIE.6ES7132-4BD32-0AA0
=98-A630	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A631	1		6ES7132-4BD32-0AA0	SIEMENS AG	SIE.6ES7132-4BD32-0AA0
=98-A631	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A700	1		6ES7138-4FA04-0AB0	SIEMENS AG	SIE.6ES7138-4FA04-0AB0

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Sigla elemento funzionale	Quantità	Designazione	Numero tipo	Fornitore	Numero articolo
=98-A830	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A831	1		6ES7132-4BD02-0AA0	SIEMENS AG	SIE.6ES7132-4BD02-0AA0
=98-A831	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A832	1		6ES7132-4BD02-0AA0	SIEMENS AG	SIE.6ES7132-4BD02-0AA0
=98-A832	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A833	1		6ES7132-4BD02-0AA0	SIEMENS AG	SIE.6ES7132-4BD02-0AA0
=98-A833	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A910	1		6ES7131-4BD01-0AA0	SIEMENS AG	SIE.6ES7131-4BD01-0AA0
=98-A910	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A911	1		6ES7131-4BD01-0AA0	SIEMENS AG	SIE.6ES7131-4BD01-0AA0
=98-A911	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A912	1		6ES7131-4BD01-0AA0	SIEMENS AG	SIE.6ES7131-4BD01-0AA0
=98-A912	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A913	1		6ES7131-4BD01-0AA0	SIEMENS AG	SIE.6ES7131-4BD01-0AA0
=98-A913	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A914	1		6ES7131-4BD01-0AA0	SIEMENS AG	SIE.6ES7131-4BD01-0AA0
=98-A914	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A915	1		6ES7131-4BD01-0AA0	SIEMENS AG	SIE.6ES7131-4BD01-0AA0
=98-A915	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A916	1		6ES7131-4BD01-0AA0	SIEMENS AG	SIE.6ES7131-4BD01-0AA0
=98-A916	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A917	1		6ES7131-4BD01-0AA0	SIEMENS AG	SIE.6ES7131-4BD01-0AA0
=98-A917	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
=98-A918	1		6ES7131-4BD01-0AA0	SIEMENS AG	SIE.6ES7131-4BD01-0AA0
=98-A918	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
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=98-A919	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
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=98-A930	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
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=98-A932	1		6ES7132-4BD02-0AA0	SIEMENS AG	SIE.6ES7132-4BD02-0AA0
=98-A932	1		6ES7193-4CB30-0AA0	SIEMENS AG	SIE.6ES7193-4CB30-0AA0
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=98-AA10	2		6ES7332-5HB01-0AB0	SIEMENS AG	SIE.6ES7332-5HB01-0AB0
=98-AA10	1	Connettore frontale 40poli con conduttori 5m	6ES7922-3BF00-0AC0	SIEMENS AG	SIE.6ES7922-3BF00-0AC0
=98-AA11	1		6ES7331-7HF02-0AB0	SIEMENS AG	SIE.6ES7331-7HF02-0AB0
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=98-AAI1	1		6ES7338-4BC01-0AB0	SIEMENS AG	SIE.6ES7338-4BC01-0AB0
=98-AAI1	1		6ES7392-1AJ00-0AA0	SIEMENS AG	SIE.6ES7392-1AJ00-0AA0
=98-CPM3	1		6ES7151-1BA02-0AB0	SIEMENS AG	SIE.6ES7151-1BA02-0AB0
=98-CPM3	1	Connettore DP senza presa PG	6ES7972-0BA12-0XA0	SIEMENS AG	SIE.6ES7972-0BA12-0XA0
=98-CPM4	1		6ES7151-1BA02-0AB0	SIEMENS AG	SIE.6ES7151-1BA02-0AB0
=98-CPM4	1	Connettore DP senza presa PG	6ES7972-0BA12-0XA0	SIEMENS AG	SIE.6ES7972-0BA12-0XA0
=98-CPM5	1		6ES7151-1BA02-0AB0	SIEMENS AG	SIE.6ES7151-1BA02-0AB0
=98-CPM5	1	Connettore DP senza presa PG	6ES7972-0BA12-0XA0	SIEMENS AG	SIE.6ES7972-0BA12-0XA0

Distinta articoli

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Sigla elemento funzionale	Quantità	Designazione	Numero tipo	Fornitore	Numero articolo
=98-CPM6	1		6ES7151-1BA02-0AB0	SIEMENS AG	SIE.6ES7151-1BA02-0AB0
=98-CPM6	1	Connettore DP senza presa PG	6ES7972-0BA12-0XA0	SIEMENS AG	SIE.6ES7972-0BA12-0XA0
=98-CPM7	1		6ES7151-1BA02-0AB0	SIEMENS AG	SIE.6ES7151-1BA02-0AB0
=98-CPM7	1	Connettore DP senza presa PG	6ES7972-0BA12-0XA0	SIEMENS AG	SIE.6ES7972-0BA12-0XA0
=98-CPM8	1		6ES7151-1BA02-0AB0	SIEMENS AG	SIE.6ES7151-1BA02-0AB0
=98-CPM8	1	Connettore DP senza presa PG	6ES7972-0BA12-0XA0	SIEMENS AG	SIE.6ES7972-0BA12-0XA0
=98-CPM9	1		6ES7151-1BA02-0AB0	SIEMENS AG	SIE.6ES7151-1BA02-0AB0
=98-CPM9	1	Connettore DP senza presa PG	6ES7972-0BA12-0XA0	SIEMENS AG	SIE.6ES7972-0BA12-0XA0
=98-CPM10	1		6ES7151-1BA02-0AB0	SIEMENS AG	SIE.6ES7151-1BA02-0AB0
=98-CPM10	1	Connettore DP senza presa PG	6ES7972-0BA12-0XA0	SIEMENS AG	SIE.6ES7972-0BA12-0XA0
=98-CPU1	1		6ES7315-2FH13-0AB0	SIEMENS AG	SIE.6ES7315-2FH13-0AB0
=98-CPU1	1	Connettore DP con presa PG	6ES7972-0BB12-0XA0	SIEMENS AG	SIE.6ES7972-0BB12-0XA0
=98-CPU1	1	Micro memory card 512K	6ES7953-8LJ00-0AA0	SIEMENS AG	SIE.6ES7953-8LJ00-0AA0
=98-G10	1			SIEMEN	SIE.6ES7138-4CA01-0AA0
=98-G10	1		6ES7193-4CD30-0AA0	SIEMENS AG	SIE.6ES7193-4CD30-0AA0
=98-G11	1			SIEMEN	SIE.6ES7138-4CA01-0AA0
=98-G11	1		6ES7193-4CD30-0AA0	SIEMENS AG	SIE.6ES7193-4CD30-0AA0
=98-G30	1		6ES7138-4CA50-0AB0	SIEMENS AG	SIE.6ES7138-4CA50-0AB0
=98-G30	1		6ES7193-4CD30-0AA0	SIEMENS AG	SIE.6ES7193-4CD30-0AA0
=98-G31	1			SIEMEN	SIE.6ES7138-4CA01-0AA0
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=98-G32	1		6ES7193-4CD30-0AA0	SIEMENS AG	SIE.6ES7193-4CD30-0AA0
=98-G33	1			SIEMEN	SIE.6ES7138-4CA01-0AA0
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=98-G41	1		6ES7138-4CA50-0AB0	SIEMENS AG	SIE.6ES7138-4CA50-0AB0
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=98-G50	1		6ES7193-4CD30-0AA0	SIEMENS AG	SIE.6ES7193-4CD30-0AA0
=98-G51	1			SIEMEN	SIE.6ES7138-4CA01-0AA0
=98-G51	1		6ES7193-4CD30-0AA0	SIEMENS AG	SIE.6ES7193-4CD30-0AA0
=98-G52	1			SIEMEN	SIE.6ES7138-4CA01-0AA0
=98-G52	1		6ES7193-4CD30-0AA0	SIEMENS AG	SIE.6ES7193-4CD30-0AA0
=98-G60	1		6ES7138-4CA50-0AB0	SIEMENS AG	SIE.6ES7138-4CA50-0AB0
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=98-G61	1			SIEMEN	SIE.6ES7138-4CA01-0AA0
=98-G61	1		6ES7193-4CD30-0AA0	SIEMENS AG	SIE.6ES7193-4CD30-0AA0
=98-G62	1			SIEMEN	SIE.6ES7138-4CA01-0AA0
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=98-G70	1		6ES7138-4CA50-0AB0	SIEMENS AG	SIE.6ES7138-4CA50-0AB0
=98-G70	1		6ES7193-4CD30-0AA0	SIEMENS AG	SIE.6ES7193-4CD30-0AA0
=98-G71	1			SIEMEN	SIE.6ES7138-4CA01-0AA0
=98-G71	1		6ES7193-4CD30-0AA0	SIEMENS AG	SIE.6ES7193-4CD30-0AA0
=98-G72	1			SIEMEN	SIE.6ES7138-4CA01-0AA0
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=98-G80	1		6ES7138-4CA50-0AB0	SIEMENS AG	SIE.6ES7138-4CA50-0AB0
=98-G80	1		6ES7193-4CD30-0AA0	SIEMENS AG	SIE.6ES7193-4CD30-0AA0
=98-G81	1			SIEMEN	SIE.6ES7138-4CA01-0AA0
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=98-G82	1			SIEMEN	SIE.6ES7138-4CA01-0AA0
=98-G82	1		6ES7193-4CD30-0AA0	SIEMENS AG	SIE.6ES7193-4CD30-0AA0
=98-G90	1			SIEMEN	SIE.6ES7138-4CA01-0AA0

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Riepilogo distinta articoli

F02_001

[illegible]

1.1

10.a

			Data	28/01/2014	Pressa S4-1600-5500-2470-LD	Riepilogo distinta articoli	Gruppo Proma		Gruppo 200	Foglio 10
			Elab.							
			Verificato							
Modifica	Data	Nome	Origine							

Riepilogo distinta articoli

F02_001

[illegible]

			Data	28/01/2014	Pressa S4-1600-5500-2470-LD	Riepilogo distinta articoli	Gruppo Proma		Gruppo 200	Foglio 10.a
			Elab.							
			Verificato							
Modifica	Data	Nome	Origine							

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Riepilogo distinta articoli

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[illegible]

10.a

10.c

			Data	28/01/2014	Pressa S4-1600-5500-2470-LD	Riepilogo distinta articoli	Gruppo Proma		Gruppo 200	Foglio 10.b
			Elab.							
			Verificato							
Modifica	Data	Nome	Origine							

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Riepilogo distinta articoli

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[illegible]

10.b

10.d

			Data	28/01/2014	Pressa S4-1600-5500-2470-LD	Riepilogo distinta articoli	Gruppo Proma		Gruppo 200	Foglio 10.c
			Elab.							
			Verificato							
Modifica	Data	Nome	Origine						01/2014	

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Riepilogo distinta articoli

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[illegible]

10.c

10.e

			Data	28/01/2014	Pressa S4-1600-5500-2470-LD	Riepilogo distinta articoli	Gruppo Proma		Gruppo 200	Foglio 10.d
			Elab.							
			Verificato							
Modifica	Data	Nome	Origine						01/2014	

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Riepilogo distinta articoli

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[illegible]

10.d

10.f

			Data	28/01/2014	Pressa S4-1600-5500-2470-LD	Riepilogo distinta articoli	Gruppo Proma		Gruppo 200	Foglio 10.e
			Elab.							
			Verificato							
Modifica	Data	Nome	Origine							

Riepilogo distinta articoli

F02_001

[illegible]

10.e

10.g

			Data	28/01/2014	Pressa S4-1600-5500-2470-LD	Riepilogo distinta articoli	Gruppo Proma		Gruppo 200	Foglio 10.f
			Elab.					01/2014		
			Verificato							
Modifica	Data	Nome	Origine							

Riepilogo distinta articoli

F02_001

[illegible]

10.g

10.i

			Data	28/01/2014	Pressa S4-1600-5500-2470-LD	Riepilogo distinta articoli	Gruppo Proma		Gruppo	Foglio
			Elab.						200	10.h
			Verificato							
Modifica	Data	Nome	Origine						01/2014	

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Riepilogo distinta articoli

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[illegible]

10.i

10.k

			Data	28/01/2014		Pressa S4-1600-5500-2470-LD	Riepilogo distinta articoli	Gruppo Proma		Gruppo 200	Foglio 10.j
			Elab.								
			Verificato								
Modifica	Data	Nome	Origine								

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Riepilogo distinta articoli

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[illegible]

10.j

10.1

			Data	28/01/2014	Pressa S4-1600-5500-2470-LD	Riepilogo distinta articoli	Gruppo Proma		Gruppo 200	Foglio 10.k
			Elab.					01/2014		
			Verificato							
Modifica	Data	Nome	Origine							

Riepilogo distinta articoli

F02_001

N° ordine	Quantità	Descrizione Designazione	Numero tipo Numero articolo	Produttore Fornitore	Prezzo unitario	Prezzo totale	Pos.
3NW7023	6 Stück	Base fusibile 10x38 2P	3NW7023 SIE.3NW7023	SIEMEN SIEMEN	0,00	0,00	
3NW7033	5 Stück	Base fusibile 10x38 3P	3NW7033 SIE.3NW7033	SIEMEN SIEMEN	0,00	0,00	
3NW7231	2 Stück	Base fusibile 22x58 3P	3NW7231 SIE.3NW7231	SIEMEN SIEMEN	0,00	0,00	
3RA1315-8XB30-1BB4	4 Stück	Teleruttore	3RA1315-8XB30-1BB4 SIE.3RA1315-8XB30-1BB4	SIEMEN SIEMEN	0,00	0,00	
3RA1317-8XB30-1BB4	2 Stück	Teleruttore	3RA1317-8XB30-1BB4 SIE.3RA1317-8XB30-1BB4	SIEMEN SIEMEN	0,00	0,00	
3RA1336-8XB30-1BB4	1 Stück	Teleruttore	3RA1336-8XB30-1BB4 SIE.3RA1336-8XB30-1BB4	SIEMEN SIEMEN	0,00	0,00	
3RH1131-1AF00	1 Stück	Teleruttore ausiliario	3RH1131-1AF00 SIE.3RH1131-1AF00	SIEMEN SIEMEN	0,00	0,00	
3RH1131-1BB40	8 Stück	Teleruttore ausiliario	3RH1131-1BB40 SIE.3RH1131-1BB40	SIEMEN SIEMEN	0,00	0,00	
3RH1911-1FA22	4 Stück	Blocco interruttore ausiliario	3RH1911-1FA22 SIE.3RH1911-1FA22	SIEMEN SIEMEN	0,00	0,00	
3RH1911-1FA40	1 Stück	Blocco interruttore ausiliario	3RH1911-1FA40 SIE.3RH1911-1FA40	SIEMEN SIEMEN	0,00	0,00	
3RT1045-1BB40	1 Stück	Teleruttore	3RT1045-1BB40 SIE.3RT1045-1BB40	SIEMEN SIEMEN	0,00	0,00	
3RH1921-1FA22	3 Stück	Blocco contatti ausiliari	3RH1921-1FA22 SIE.3RH1921-1FA22	SIEMEN SIEMEN	0,00	0,00	
3RT1015-1BB41	1 Stück	Teleruttore	3RT1015-1BB41 SIE.3RT1015-1BB41	SIEMEN SIEMEN	0,00	0,00	
3RT1015-1BB42	13 Stück	Teleruttore	3RT1015-1BB42 SIE.3RT1015-1BB42	SIEMEN SIEMEN	0,00	0,00	
3RT1017-1BB42	12 Stück	Teleruttore	3RT1017-1BB42 SIE.3RT1017-1BB42	SIEMEN SIEMEN	0,00	0,00	
3RT1025-1BB40	1 Stück	Teleruttore	3RT1025-1BB40 SIE.3RT1025-1BB40	SIEMEN SIEMEN	0,00	0,00	
3RT1076-6AF36	2 Stück	Teleruttore	3RT10576-6AF36 SIE.3RT1076-6AF36	SIEMEN SIEMEN	0,00	0,00	
3RT1916-1EH00	39 Stück	Relè di sovratensione	3RT1916-1EH00 SIE.3RT1916-1EH00	SIEMEN SIEMEN	0,00	0,00	
3RH1911-1FA31	2 Stück	Blocco interruttore ausiliario	3RH1911-1FA31 SIE.3RH1911-1FA31	SIEMEN SIEMEN	0,00	0,00	

Riepilogo distinta articoli

F02_001

N° ordine	Quantità	Descrizione Designazione	Numero tipo Numero articolo	Produttore Fornitore	Prezzo unitario	Prezzo totale	Pos.
3RT1936-1ER00	1 Stück	Relè di sovratensione	3RT1936-1ER00 SIE.3RT1936-1ER00	SIEMEN SIEMEN	0,00	0,00	
3RT1956-1CC00	1 Stück	Relè di sovratensione	3RT1956-1CC00 SIE.3RT1956-1CC00	SIEMEN SIEMEN	0,00	0,00	
3RT1966-4EA1	1 Stück	Calotta protezione contatti	3RT1966-4EA1 SIE.3RT1966-4EA1	SIEMEN SIEMEN	0,00	0,00	
3RV10 21-0JA15	2 Stück	Salvamotore	3RV10 21-0JA15 SIE.3RV10 21-0JA15	SIEMEN SIEMEN	0,00	0,00	
3RV1011-1AA15	2 Stück	Salvamotore	3RV1011-1AA15 SIE.3RV1011-1AA15	SIEMEN SIEMEN	0,00	0,00	
3RV1021-1BA15	2 Stück	Salvamotore	3RV1021-1BA15 SIE.3RV1021-1BA15	SIEMEN SIEMEN	0,00	0,00	
3RV1021-1DA10	2 Stück	Salvamotore	3RV1021-1DA10 SIE.3RV1021-1DA10	SIEMEN SIEMEN	0,00	0,00	
3RV1021-1EA15	2 Stück	Salvamotore	3RV1021-1EA15 SIE.3RV1021-1EA15	SIEMEN SIEMEN	0,00	0,00	
3RV1021-1GA10	1 Stück	Salvamotore	3RV1021-1GA10 SIE.3RV1021-1GA10	SIEMEN SIEMEN	0,00	0,00	
3RV1021-1HA15	1 Stück	Salvamotore	3RV1021-1HA15 SIE.3RV1021-1HA15	SIEMEN SIEMEN	0,00	0,00	
3RV1021-1JA15	3 Stück	Salvamotore	3RV1021-1JA15 SIE.3RV1021-1JA15	SIEMEN SIEMEN	0,00	0,00	
3RV1021-1KA15	3 Stück	Salvamotore	3RV1021-1KA15 SIE.3RV1021-1KA15	SIEMEN SIEMEN	0,00	0,00	
3RV1031-4HA10	1 Stück	Salvamotore	3RV1031-4HA10 SIE.3RV1031-4HA10	SIEMEN SIEMEN	0,00	0,00	
3RV1901-1E	3 Stück	Contatto aux frontale per interruttori automatici S0-S3	3RV1901-1E SIE.3RV1901-1E	SIEMEN SIEMEN	0,00	0,00	
5SM2 332-6	1 Stück	Blocco differenziale 30mA per 5SY	5SM2 332-6 SIE.5SM2 332-6	SIEMEN SIEMEN	0,00	0,00	
5SU3767-0KW10	2 Stück	Interruttore differenziale	5SU3767-0KW10 SIE.5SU3767-0KW10	SIEMEN SIEMEN	0,00	0,00	
5SX2 102-7	1 Stück	Automatico, unipolare, C 2 A	5SX2 102-7 SIE.5SX2 102-7	SIEMEN SIEMEN	0,00	0,00	
5SX2 210-8	1 Stück	Interruttore automatico di potenza	5SX2 210-8 SIE.5SX2 210-8	SIEMEN SIEMEN	0,00	0,00	
5SX2106-7	6 Stück	Interruttore automatico di potenza	5SX2106-7 SIE.5SX2106-7	SIEMEN SIEMEN	0,00	0,00	

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Riepilogo distinta articoli

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			Data	28/01/2014		Pressa S4-1600-5500-2470-LD	Riepilogo distinta articoli	Gruppo Proma		Gruppo 200	Foglio 10.n
			Elab.								
			Verificato								
Modifica	Data	Nome	Origine						01/2014		

Riepilogo distinta articoli

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N° ordine	Quantità	Descrizione Designazione	Numero tipo Numero articolo	Produttore Fornitore	Prezzo unitario	Prezzo totale	Pos.
6ES7131-4BD01-0AA0	54		6ES7131-4BD01-0AA0 SIE.6ES7131-4BD01-0AA0	SIEMENS AG SIEMENS AG	0,00	0,00	
6ES7132-4BD02-0AA0	21		6ES7132-4BD02-0AA0 SIE.6ES7132-4BD02-0AA0	SIEMENS AG SIEMENS AG	0,00	0,00	
6ES7132-4BD32-0AA0	12		6ES7132-4BD32-0AA0 SIE.6ES7132-4BD32-0AA0	SIEMENS AG SIEMENS AG	0,00	0,00	
6ES7134-4FB01-0AB0	4		6ES7134-4FB01-0AB0 SIE.6ES7134-4FB01-0AB0	SIEMENS AG SIEMENS AG	0,00	0,00	
6ES7138-4CA50-0AB0	7		6ES7138-4CA50-0AB0 SIE.6ES7138-4CA50-0AB0	SIEMENS AG SIEMENS AG	0,00	0,00	
6ES7138-4FA04-0AB0	12		6ES7138-4FA04-0AB0 SIE.6ES7138-4FA04-0AB0	SIEMENS AG SIEMENS AG	0,00	0,00	
6ES7138-4FB03-0AB0	3		6ES7138-4FB03-0AB0 SIE.6ES7138-4FB03-0AB0	SIEMENS AG SIEMENS AG	0,00	0,00	
6ES7151-1BA02-0AB0	8		6ES7151-1BA02-0AB0 SIE.6ES7151-1BA02-0AB0	SIEMENS AG SIEMENS AG	0,00	0,00	
6ES7193-4CB30-0AA0	91		6ES7193-4CB30-0AA0 SIE.6ES7193-4CB30-0AA0	SIEMENS AG SIEMENS AG	0,00	0,00	
6ES7193-4CD30-0AA0	24		6ES7193-4CD30-0AA0 SIE.6ES7193-4CD30-0AA0	SIEMENS AG SIEMENS AG	0,00	0,00	
6ES7193-4CF50-0AA0	15		6ES7193-4CF50-0AA0 SIE.6ES7193-4CF50-0AA0	SIEMENS AG SIEMENS AG		0,00	
6ES7315-2FH13-0AB0	1		6ES7315-2FH13-0AB0 SIE.6ES7315-2FH13-0AB0	SIEMENS AG SIEMENS AG	0,00	0,00	
6ES7321-1BL00-0AA0	2		6ES7321-1BL00-0AA0 SIE.6ES7321-1BL00-0AA0	SIEMENS AG SIEMENS AG	0,00	0,00	
6ES7322-1BL00-0AA0	3 Stück		6ES7322-1BL00-0AA0 SIE.6ES7322-1BL00-0AA0	SIEMENS AG SIEMENS AG	0,00	0,00	
6ES7331-7HF02-0AB0	1		6ES7331-7HF02-0AB0 SIE.6ES7331-7HF02-0AB0	SIEMENS AG SIEMENS AG	0,00	0,00	
6ES7331-7KF02-0AB0	1 Stück		6ES7331-7KF02-0AB0 SIE.6ES7331-7KF02-0AB0	SIEMENS AG SIEMENS AG	0,00	0,00	
6ES7332-5HB01-0AB0	2		6ES7332-5HB01-0AB0 SIE.6ES7332-5HB01-0AB0	SIEMENS AG SIEMENS AG	0,00	0,00	
6ES7338-4BC01-0AB0	1		6ES7338-4BC01-0AB0 SIE.6ES7338-4BC01-0AB0	SIEMENS AG SIEMENS AG	0,00	0,00	
6ES7392-1AJ00-0AA0	1		6ES7392-1AJ00-0AA0 SIE.6ES7392-1AJ00-0AA0	SIEMENS AG SIEMENS AG	0,00	0,00	

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Riepilogo distinta articoli

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			Data	28/01/2014	Pressa S4-1600-5500-2470-LD	Riepilogo distinta articoli	Gruppo Proma		Gruppo 200	Foglio 10.p
			Elab.							
			Verificato							
Modifica	Data	Nome	Origine							

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Riepilogo distinta articoli

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			Data	28/01/2014	Pressa S4-1600-5500-2470-LD	Riepilogo distinta articoli	Gruppo Proma		Gruppo	Foglio	
			Elab.							200	10.q
			Verificato								
Modifica	Data	Nome	Origine						01/2014		

Riepilogo distinta articoli

F02_001

N° ordine	Quantità	Descrizione Designazione	Numero tipo Numero articolo	Produttore Fornitore	Prezzo unitario	Prezzo totale	Pos.
ATV312HU55N4	2	AC Inverter 5,5kW	ATV312HU55N4 TEL.ATV312HU55N4	TEL TEL	0,00	0,00	
K1D-004N	1 Stück	Commutatore a camme 4 posizioni	K1D-004N TEL.K1D-004N	TEL TEL	0,00	0,00	
KBD-1S	1 Stück	testa a chiave per commutatore a camme	KBD-1S TEL.KBD-1S	TEL TEL	0,00	0,00	
XB4-BA42	2 Stück	Apparecchio completo, pulsante rosso	XB4-BA42 TEL.XB4-BA42	TEL TEL	0,00	0,00	
XB4-BA51	1 Stück	Apparecchio completo, pulsante GIALLO	XB4-BA51 TEL.XB4-BA51	TEL TEL	0,00	0,00	
XB4-BD21	1 Stück	Apparecchio completo, selettore 2p fisse	XB4-BD21 TEL.XB4-BD21	TEL TEL	0,00	0,00	
XB4-BD53	6 Stück	Apparecchio completo, selettore 3p ritorno al centro	XB4-BD53 TEL.XB4-BD53	TEL TEL	0,00	0,00	
XB4-BG41	4 Stück	Apparecchio completo, selettore 2p fisse	XB4-BG41 TEL.XB4-BG41	TEL TEL	0,00	0,00	
XB4-BS9445	6 Stück	Apparecchio completo, pulsante emergenza	XB4-BS9445 TEL.XB4-BS9445	TEL TEL	0,00	0,00	
XB4-BVB1	4 Stück	Spia con LED 24V	XB4-BVB1 TEL.XB4-BVB1	TEL TEL	0,00	0,00	
XY2 SB714	2 Stück	Comando bimanuale con 2	XY2 SB714 TEL.XY2 SB714	TEL TEL	0,00	0,00	
XB4-BVB6	2 Stück	Spia con LED 24V	XB4-BVB6 TEL.XB4-BVB6	TEL TEL	0,00	0,00	
XB4-BW31B5	3 Stück	Apparecchio completo, pulsante lumin. bianco 24V	XB4-BW31B5 TEL.XB4-BW31B5	TEL TEL	0,00	0,00	
XB4-BW33B5	1 Stück	Apparecchio completo, pulsante lumin. VERDE 24V	XB4-BW33B5 TEL.XB4-BW33B5	TEL TEL	0,00	0,00	
XB4-BW35B5	6 Stück	Apparecchio completo, pulsante lumin. rosso 24V	XB4-BW35B5 TEL.XB4-BW35B5	TEL TEL	0,00	0,00	
XB4-BW36B5	1 Stück	Apparecchio completo, pulsante lumin.BLU 24V	XB4-BW36B5 TEL.XB4-BW36B5	TEL TEL	0,00	0,00	
ZB4-BG6	3 Stück	Selettore a chiave 2p rit.a SX	ZB4-BG6 TEL.ZB4-BG6	TEL TEL	0,00	0,00	
ZB4-BG7	1 Stück	Selettore a chiave 3p rit.al centro	ZB4-BG7 TEL.ZB4-BG7	TEL TEL	0,00	0,00	
ZB4-BZ102	3 Stück	Corpo completo 1nc	ZB4-BZ102 TEL.ZB4-BZ102	TEL TEL	0,00	0,00	

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Riepilogo distinta articoli

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			Data	28/01/2014	Pressa S4-1600-5500-2470-LD	Riepilogo distinta articoli	Gruppo Proma		Gruppo 200	Foglio 10.s
			Elab.							
			Verificato							
Modifica	Data	Nome	Origine							

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Riepilogo distinta articoli

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			Data	28/01/2014		Pressa S4-1600-5500-2470-LD	Riepilogo distinta articoli	Gruppo Proma		Gruppo 200	Foglio 10.t
			Elab.								
			Verificato								
Modifica	Data	Nome	Origine								

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Riepilogo distinta articoli

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			Data	28/01/2014		Pressa S4-1600-5500-2470-LD	Riepilogo distinta articoli	Gruppo Proma		Gruppo 200	Foglio 10.u
			Elab.								
			Verificato								
Modifica	Data	Nome	Origine								

Riepilogo distinta articoli

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			Data	28/01/2014	Pressa S4-1600-5500-2470-LD	Riepilogo distinta articoli	Gruppo Proma		Gruppo 200	Foglio 10.v
			Elab.					01/2014		
			Verificato							
Modifica	Data	Nome	Origine							

0	1	2	3	4	5	6	7	8	9
Sommario dei cavi									F10_001
Nome cavo	Fonte (da)	Destinazione (bis)	Tipo cavo	tutti i conduttori	conduttori utilizzati	Sezione [mm]	Lunghezza [m]	Testo funzionale	Pagina grafica dello schema cablaggio
W1-NOR	XEX2	=98-A400	FG7OR (25G1,5)	25G	22	1,5			
		XFZ							
		XAT							
W1BA	XBA	XC1BA	FLEXOIL 25X1	25	8	1		BASAMENTO	
	XCS1								
	=30-XCS1								
W1CF	XC1CF	XCF	FLEXOIL 25X1	25	10	1		CENTRALE FRIZIONE	
W1CL	XC1CL	XCL	FLEXOIL 25X1	25	17	1		CENTRALE LUBRIFICAZIONE	
	XC1PP	=40-Y45							
		=40-Y46							
		=40-S45							
W1MFS	XC1MD	=7-U1	FLEXOIL 25X1	25	16	1		MONTANTE SINISTRO FRONTE	
	XC1MS	XMS							
	XMFS								
W1MRS	XC1MD	XMD	FLEXOIL 25X1	25	16	1		MONTANTE SINISTRO RETRO	
	XC1MS	=7-U2							
	XMRS								
W1PP	XPP	XC1PP	FLEXOIL 25G1,5	25G	8	1,5			
	=98-K1	=1-K2							
		XC2PP							
W1S23	XMRS	=7-S8	FLEXOIL 12X1	12	8	1		EMERGENZA MONTANTE RETRO DESTRO	
	=7-S63	=98-A600							
	=1-S23	=98-A602							
	=98-A610	=98-A630							
	=98-A611								
W1S24	=1-S24	=98-A600	FLEXOIL 12X1	12	2	1		EMERGENZA MONTANTE RETRO SINISTRO	
W1S25	=1-S25	=98-A700	FLEXOIL 12X1	12	2	1		EMERGENZA MONTANTE FRONTE SINISTRO	
W1S26	=1-S26	=98-A700	FLEXOIL 12X1	12	2	1		EMERGENZA MONTANTE FRONTE DESTRO	
W1SL	XC1SL	XSLF	FLEXOIL 12X1	12	10	1		SLITTA	
	XC2SL	=43-S1							
		=43-S2							
W1TR	XC1TR	XTR	FLEXOIL 25X1	25	12	1		TRAVERSA	
	XC2TR	=62-Y5							
W1X1	XPS	=1-X1	FLEXOIL	4G	4	2,5			
	PE								
W1X2	XPS	=1-X2	FLEXOIL	4G	4	2,2			
	PE								
W1X5	XPS	=1-X5	FLEXOIL	4G	3	2,5			
	PE								
W1X6	XPS	=1-X6	FLEXOIL	4G	3	2,5			
	PE								
W4M1	XP	XPCF	FLEXOIL	7G	7	2,5			
	=4-M1	=4-U1							
W4M2	XP	XPCR	FLEXOIL	7G	7	2,5			

0	1	2	3	4	5	6	7	8	9
Sommar io dei cavi									F10_001
Nome cavo	Fonte (da)	Destinazione (bis)	Tipo cavo	tutti i conduttori	conduttori utilizzati	Sezione [mm]	Lunghezza [m]	Testo funzionale	Pagina grafica dello schema cablaggio
	=4-M2	=4-U2							
W5M1	XP	=5-M1	FLEXOIL	4G	4	2,5		MOTORE POMPA GANCI	
	PE								
W7M1	XP	=7-M1	FLEXOIL	4G	4	2,5			
	PE								
W7M2	XP	=7-M2	FLEXOIL	4G	4	2,5			
	PE								
W13S5	XTR	=54-S9	ELECTRONIC-LIY(C)-Y	4	3	0,25		PY CONTROL o ROTAZIONE CAMME	
	=98-A500	=1-PE							
W30B1	=30-B1	=98-A720	LIY(C)	4x2	8	0,25			
		=98-A721							
W30U1	=30-B1	=30-U1	LIY(C)	4x2	8	0,25			
W43M1	XP	=43-M1	FLEXOIL	4G	4	16			
	PE								
W43U1	=43-B1	=43-U1	LIY(C)	4x2	8	0,25			
W48M1	XP	=48-M1	FLEXOIL	4G	4	2,5			
	PE								
W48M2	XP	=48-M2	FLEXOIL	4G	4	2,5		MOTORE BLOCCO SICUREZZA RETRO	
	PE								
W53M2	XP	=53-M2	FLEXOIL	4G	4	2,5		MOTORE VENTILATORE	
	PE								
W53R1	=53-R1	=98-A2	FG7OR (7G1)	7G	1	1		SOVRATEMPERATURA RESISTENZE FRENATURA	
W53R2	=53-R1	=53-U1	FG7OR	4G	2	10			
W54U1	=54-B1	=54-U1	LIY(C)	4x2	8	0,25			
W62M1	XP	=62-M1	FLEXOIL	4G	4	2,5		MOTORE VENTILATORE	
	PE								
W62Y1	XEV1	=62-Y1	FLEXOIL	3G	2	1,5		EDM RELE FRIZIONE	
W62Y2	XEV1	=62-Y2	FLEXOIL	3G	2	1,5		=	
W90M1	XP	=90-M1	FLEXOIL	4G	4	2,5		MOTORE POMPA LUBRIFICAZIONE	
	PE								
W90R1	XP	=90-R1	FLEXOIL	4G	4	2,5		RESISTENZE RISCALDO OLIO	
	PE								
W93M1	XP	=93-M1	FLEXOIL	4G	4	4		MOTORE POMPA FRIZIONE	
	PE								
W95B1	CBFS	=98-A701	FLEXOIL 25X1	25	10	1		STOP IMMEDIATO SU BIMANUALE FRONTE SINISTRO C1	
		=98-A730							
		XMS							
W95B2	CBFD	=98-A601			8			LAMPADA BIMANUALE PRONTO	
		=98-A630							
		XMD							
W98B2	CBFD	=98-A601	FLEXOIL 25X1	25	2	1		STOP IMMEDIATO SU BIMANUALE RETRO SINISTRO C1	
WCAM1	XTR	=54-S4	FLEXOIL 25X1	25	11	1		CAMMA PMS	
	=54-S1	=98-A500							
	=54-S3	=98-A511							
	=54-S2								
	=98-A512								

Sommario dei cavi

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			Data	28/01/2014	Pressa S4-1600-5500-2470-LD	Sommario cavi : WH5 - WH6	Gruppo Proma		Gruppo 200	Foglio 20.b
			Elab.							
			Verificato							
Modifica	Data	Nome	Origine							