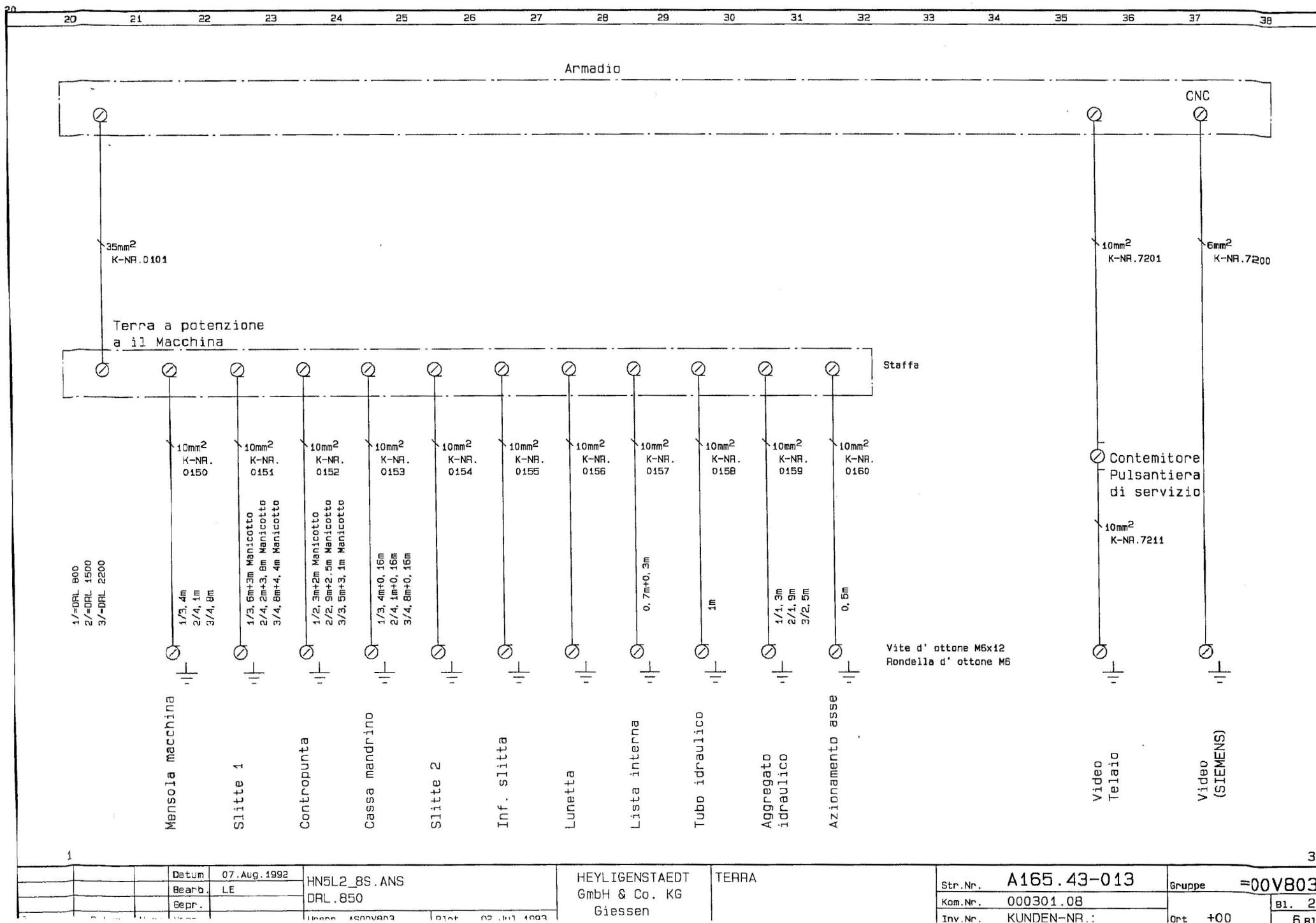
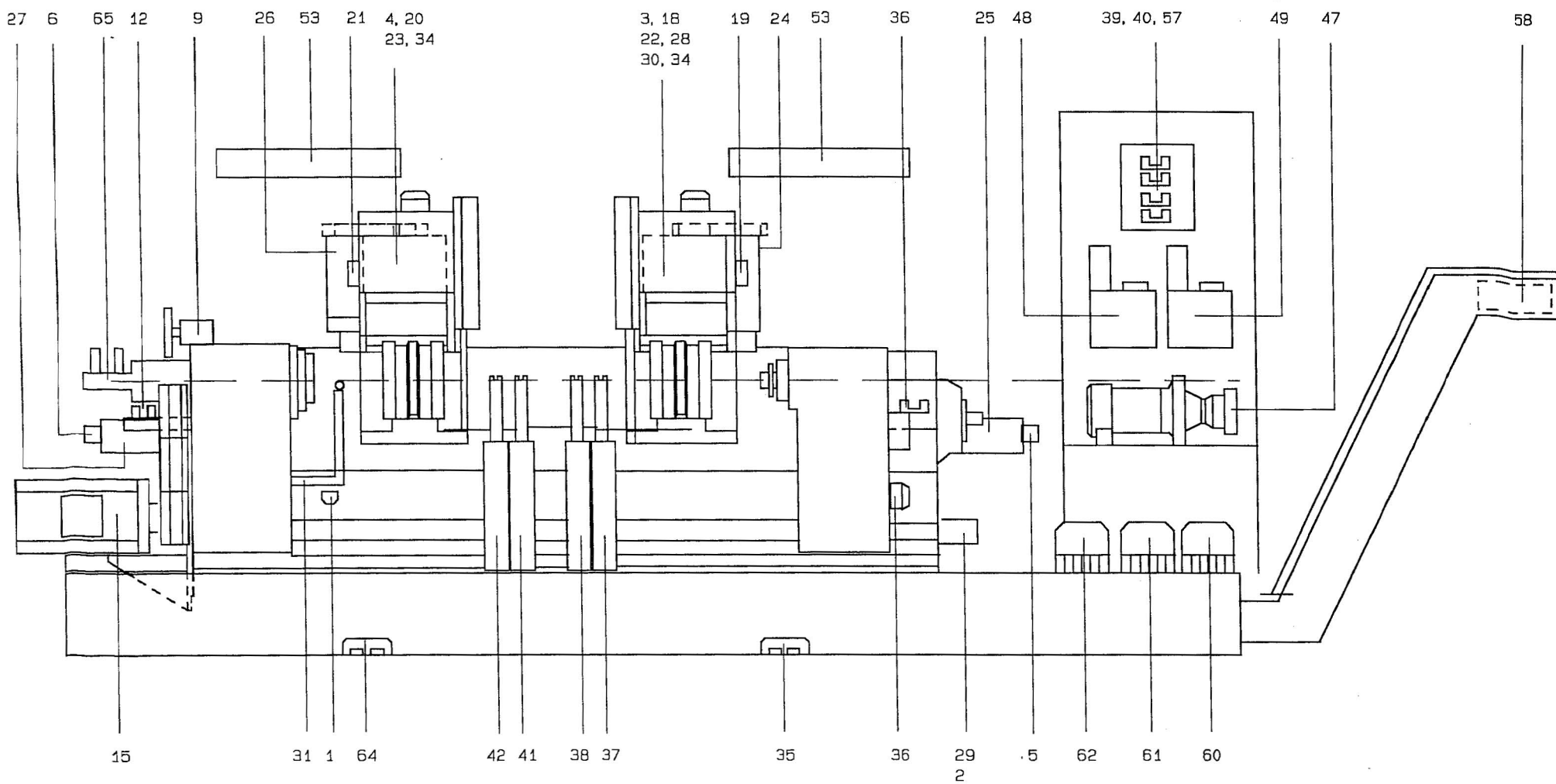


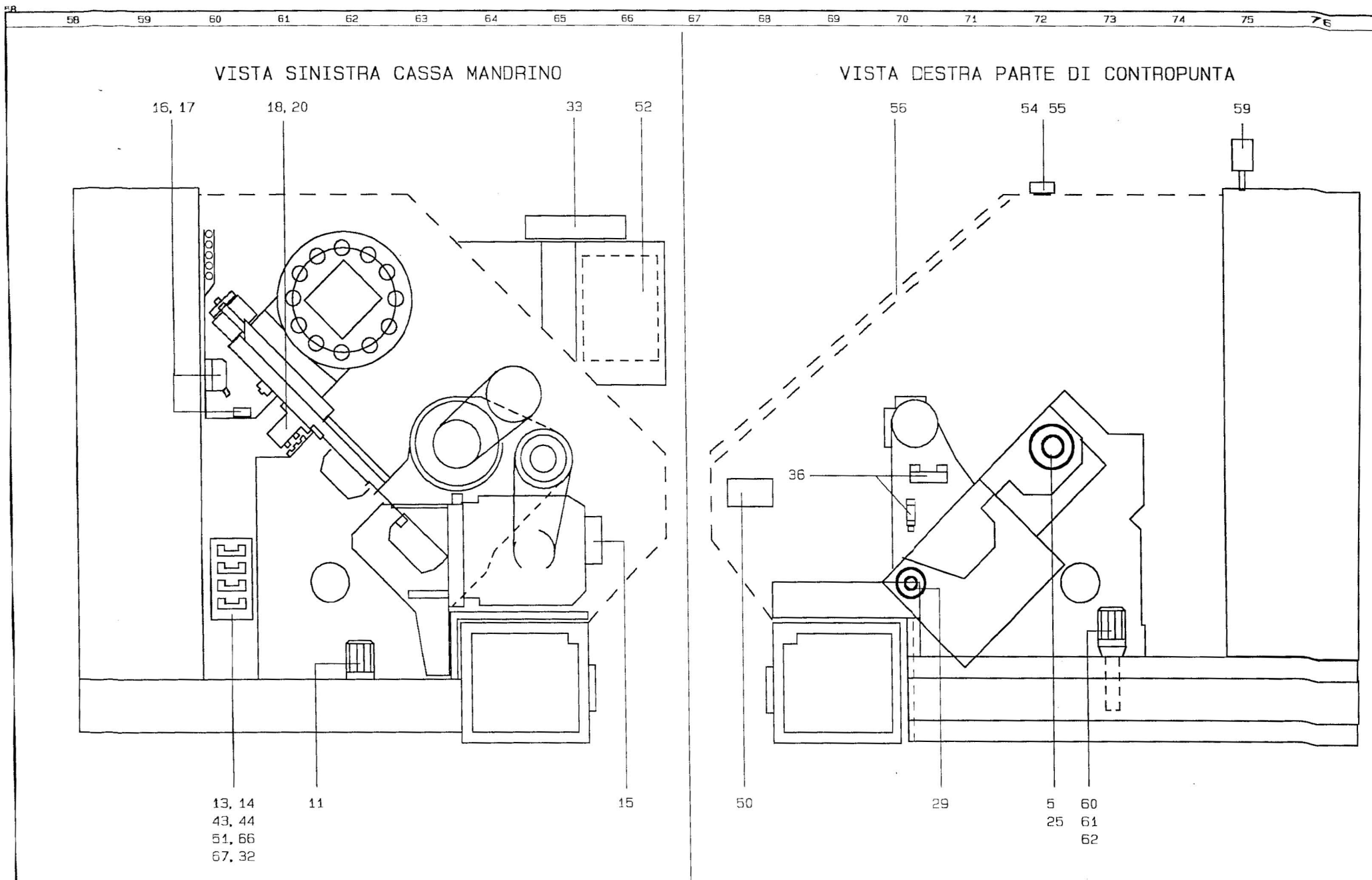
MORSETTIERA	
	% SOLO A HN15



PIANO ANTERIORE IL MACCHINA CON DUE SLITTA



		Datum	13. Aug. 1992	HN5L2_8S.ANS		HEYLIGENSTAEDT		PIANO ANTERIORE		Str.Nr. A165.43-013		Gruppe =00V803	
		Bearb.	LE	DRL.850		GmbH & Co. KG		MACCHINA		Kom.Nr. 000301.08		Bl. 3	
		Gepr.				Giessen				Inv.Nr. KUNDEN-NR.:		Ort + 6 Bl.	



3		5	
Datum	13. Aug. 1992	HN5L2_8S.ANS	HEYLIGENSTAEDT
Bearb.	LE	DRL .850	GmbH & Co. KG
Gepr.			Giessen
		VISTA DI FLANCO SINISTRA/DESTRA	
		Str.-Nr.	A165.43-013
		Kom.-Nr.	000301.08
		Inv.-Nr.	KUNDEN-NR.:
		Gruppe	=00V803
		Ort.	+
		B1.	4
		6 B1.	

77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95
RIF. PUNTO	OPZIONE	SOLO A HEYN..5	POSTO DI MONTAGGIO	EL. - APPARECCHIATURA	APPARECCHIATURA - CONTRASSEGNO													
1	X		01	FINE CORSA DISINSEZIONE AGGREGATO PARTE INF. SLITTA	25FC22 (09FC66)													
2			01	ASSE-FINE CORSA ASSE AUSILIARIO	09FC63, 09FC66													
3			08	SISTEMA DI MISURA DELLA LUNGHEZZA X-ASSE SLITTA 1	21A2.1, 21X2													
4			08	SISTEMA DI MISURA DELLA LUNGHEZZA X-ASSE SLITTA 2	121A2.1, 121X2													
5			08	SINCRON CONGEGNO DI MISURA Z-ASSE SLITTA 1	21A21, 21X21													
6			08	SINCRON CONGEGNO DI MISURA Z-ASSE SLITTA 2	121A21, 121X21													
7			08															
8			08															
9			08	SINCRON AZIONAMENTO MANDRINO	22A2, 22X2,													
10	X		08															
11			20	LUBRIFICAZIONE CASSA MANDRINO	54M3, 54BE03.4													
12			20	CAMBIO-COMMUTATORE SEGNALATIONE DI RITORNO	54B21, 54B27													
13			20	CAMBIO-COMMUTATORE COMANDO	54EV02.0, 54EV02.1													
14			20	FRENO MANDRINO	02FC04.7, 02EV02.2													
15			25	C.A.-AZIONAMENTO MANDRINO	02M22, 02M37, 02A20, 02X24, 22X40, 22A40													
16			30	SLITTE 1	25X1, 57CP02.3, 58FC14.6, 58FC14.7,													
17			30	SLITTE 2	125X1,													
18			30	L'INTERRUTTORE DI FINE CORSA Z-ASSE SLITTA 1	25FC2, 25FC4, 25FC1													
19			30	L'INTERRUTTORE DI FINE CORSA X-ASSE SLITTA 1	25FC7, 25FC9													
20			30	L'INTERRUT. DI FINE CORSA Z-ASSE/COLLISIONE SLITTA 2	125FC2, 125FC4, 125FC1, 125FC28, 125FC30													
21			30	L'INTERRUTTORE DI FINE CORSA X-ASSE SLITTA 2	125FC7, 125FC9													
22			39	REVOLVER UTENSILI 1 SINISTRA	61X1.1, 61A20, 61IA3, 61EV1, 61EV2.2, 61EV2.1, 61M3													
23			39	REVOLVER UTENSILI 2 DESTRA	161X1.1, 161A20, 161IA3, 161EV1, 161EV2.2, 161EV2.1, 161M3													
24			40	C.A.-SERVOMOTORE X-ASSE SLITTA 1	06B25, 06X24, 06M33, 06FR37, 06X33.1													
25			40	C.A.-SERVOMOTORE Z-ASSE SLITTA 1	06B65, 06X63, 06M71, 06X71.1													
26			40	C.A.-SERVOMOTORE X-ASSE SLITTA 2	106B25, 106X24, 106N33, 106FR37, 106X33.1													
27			40	C.A.-SERVOMOTORE Z-ASSE SLITTA 2	106B65, 106X63, 106N71, 106X71.1													
28	X		40															
29	X		40	C.A.-SERVOMOTORE AZIONAMENTO AUSILIARIO A SLITTA	09B25, 09X24, 09M33, 09X33.1													
30			41															
31	X		50	UTENSILE-MESSA A PUNTO MISURA SEGNALAT. DI RITORNO	72FC2, 72FC15.6, 72FC15.7													
32	X		50	UTENSILE-MESSA A PUNTO MISURA COMANDO	72EV06.3, 72EV06.4													
33	X		50	UTENSILE-SORVEGLIANZA ROTTURA WIDADRONIK	75A20, 75X1, 75X35, 175A20, 175X1,													
34	X		50	UTENSILE-SORVEG. ROTTURA WIDADRONIK SENSORE A.SCHL.	75A23, 75A30, 175A23, 175A30													

4

		Datum	08.Okt.1992	HN5L2_BS.ANS	HEYLIGENSTAEDT	APPARECCHIATURA-PIANTA	Str.Nr.	A165.43-013	Gruppe	=00V803
		Bearb.	LE	DRL.850	GmbH & Co. KG	MACCHINA	Kom.Nr.	000301.08		Bl. 5
		Gepr.			Giessen		Inv.Nr.	KUNDEN-NR.:	Ort +	68

6

4

6

Datum	08.Okt. 1992	HN5L2_BS.ANS	HEYLIGENSTAEDT	APPARECCHIATURA-PIANTA	Str.Nr.	A165.43-013	Gruppe	=00V803
Bearb.	LE	DRL.850	GmbH & Co. KG	MACCHINA	Kom.Nr.	000301.08		B1. 5
Gepr.			Giessen		Inv.Nr.	KUNDEN-NR.:	Ort +	6 B1.

RIF. - PUNTO	OPZIONE	SOLO A HEYN..5	POSTO DI MONTAGGIO	EL. - APPARECCHIATURA	APPARECCHIATURA - CONTRASSEGNO
35			55	CONTROPUNTA-INTERRUTTORE A ZOCCOLO	59SE13.1, 59SE13.4
36			55	CONTROPUNTA	59X1, 58CP15.0, 58EVO4.3, 59FC13.6, 59EV04.1, 59EV04.2, 59PT36
37	X		59	LUNETTA 1.1 CON SPOSTAMENTO	65X2, 65FC2, 65FC17.2, 65FC16.4, 70FC17.0, 70FC17.1, 57CP16.2
38	X		59	LUNETTA 1.2	66X2, 66FC17.2
39	X		59	LUNETTA 1.1 CON SPOSTAMENTO COMANDO	65FC16.5, 65EV06.6, 65EV06.7, 70EV07.0
40	X		59	LUNETTA 1.2 COMANDO	66EV07.1, 66EV07.2
41	X		59	LUNETTA 2.1 CON SPOSTAMENTO	67X2, 67FC2, 67FC18.0, 71FC17.5, 71FC17.6
42	X		59	LUNETTA 2.2	68X2, 68FC18.1
43	X		59	LUNETTA 2.1 CON SPOSTAMENTO COMANDO	67EV08.4, 67EV08.5, 71EV07.3
44	X		59	LUNETTA 2.2 COMANDO	68EV08.6, 68EV08.7
45					
46					
47			61	AGGREGATO IDRAULICO	50M3, 50CP02.7, 50CP02.6, 50EV19
48			61	LUBRIFICAZIONE SLITTA	57M3, 57FC02.2, 57CP02.4
49	X		61	LUBRIFICAZIONE LUNETTE	57M22, 57FC16.1, 57CP16.3
50	X		67	PEZZO-ELIMINARE SEGNALATIONE DI RITORNO	90X27, 90FC21.0, 90FC21.1
51	X		67	PEZZO-ELIMINARE COMANDO	90YA10.5, 90EV10.6
52			72	PANNELLO OPERATIVO	X5.1, X5.2, X5.4, X5H, X5H2, 29X1
53			78	ILLUMINAZIONE MACCHINA IN PROTEZIONE TRUCIOLI	19LS3, 19LS9
54			78	PROTEZIONE TRUCIOLI MONOP. CON CHIUSURA	51FC40, 51FC4.1, 51FC05.7, 51EV00.2
55			78	FINE CORSA PROTEZIONE TRUCIOLI APERTO	51FC21
56	X		78	SCHALTLEISTE PORTA DI PROTEZIONE	52FC04
57	X		78	PROTEZIONE TRUCIOLI SPOSTAMENTO COMANDO	52EV06.1, 52EV06.2
58			80	EVACUATORE TRUCIOLI	64M3
59	X		83	ILLUMINAZIONE	19EA23.7
60			84	POMPA MEZZO REFRIGERANTE 1	63M3, 73R17, 63YA06.0
61			84	POMPA MEZZO REFRIGERANTE 2	163M3,
62	X		84	POMPA MEZZO REFRIGERANTE (POMPA DI LAVAGGIO)	62M3, 62EV07.5, 63EV15, 62EV15
63			84	POMPA MEZZO REFRIGERANTE (POMPA DI LAVAGGIO 2)	162M3, 163EV15, 162EV15
64			87	PUNTA-INTERRUTTORE A ZOCCOLO	60SE05.3, 60SE05.6
65			87	PUNTA SEGNALATIONE DI RITORNO	60FC21, 60FC26, 60FC40, 60FC45, 60FC59, 60FC65
66			87	PUNTA COMANDO	60CP06.2, 60CP06.3, 60EV03.6, 60EV03.7, 60CP23.4, 60EV05.2, 60EV05.3
67	X		87	PUNTA SOVAPRESSIONE	80P14, 80P16, 80P27, 80Y30

5

=00A803/1

Datum	08.Okt.1992	HN5L2_BS.ANS	HEYLIGENSTAEDT	APPARECCHIATURA-PIANTA	Str.Nr.	A165.43-013	Gruppe	=00V803
Bearb.	LE	DRL.850	GmbH & Co. KG	MACCHINA	Kom.Nr.	000301.08		B1. 6
Gepf.			Giessen		Inv.Nr.	KUNDEN-NR.:	Ort +	6 B1.

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19													
L.F. NR.:	POSTO DI MONTAGGIO	CONNETTORE	APPARECC. CONTRASSEGNO.	CAVO NR.	CAVO-TIPO	W. K. Z.	RACCORDO A VITE	AB CAVO.RACC. A VITE			COMPL. -L.		
								SCHR.	800	1500	2200	800	1500
1	DATORE DI IMPULSI X-ASSE	HEIDENHAIN 9 P.BU.	21X2	K-NR.0801	3X2X0, 14+2X0, 5	5580010021	RACC. PG 36	3, 0		6, 0/8, 0/10,		9/11/13	
2	DATORE DI IMPULSI Z-ASSE	SOUR.12 POL.MASCHIO	21X21	K-NR.0803	4X2X0, 38+4X0, 5	5442306300	RACC. PG 36	"		3, 0/4, 0/5, 0		6/ 7/ 8	
3	SINCR0 MANDRINO	SOUR.12 POL.MASCHIO	22X2	K-NR.0804	4X2X0, 38+4X0, 5	5442306300	RACC. PG 36	"		5, 0/ —		8/ —	
4	RIS..						TAPPO						
5	RIS..						TAPPO						
6	RIS..						TAPPO						
%7	DATORE DI IMPUL. AIUTO-ASSE	SOUR.12 POL.MASCHIO	09X78	K-NR.0809	4X2X0, 38+4X0, 5	5442306300	RACC. PG 36	"		3, 0/4, 0/5, 0		6/ 7/ 8	
8	DATORE DI IMPULSI X-ASSE 2	HEIDENHAIN 9 P.BU.	121X2	K-NR.0851	3X2X0, 14+2X0, 5	5580010021	RACC. PG 36	"		6, 0/7, 0/8, 0		9/10/11	
9	DATORE DI IMPULSI Z-ASSE 2	SOUR.12 POL.MASCHIO	121X21	K-NR.0853	4X2X0, 38+4X0, 5	5442306300	RACC. PG 36	"		3, 0/ —		6/ —	
10	RIS..						TAPPO						
* 11	MONTRONIX	SUB.D 37 POL.MASCH.	75X21	K-NR.5013	CAVO		RACC. PG 36	"		7, 0/ —		10/ —	
* 12	MONTRONIX	SUB.D 37 POL.MASCH.	175X21	K-NR.5033	CAVO		RACC. PG 36	"		7, 0/ —		10/ —	
13	MOTORE FEEDBACK X-ASSE 1	7AL 12 POL. BU.	06X24	K-NR.4001	SCHERNO 12X0, 25	5442306100	RACC. PG 36	"		6, 0/8, 0/10,		9/11/13	
14	MOTORE FEEDBACK Z-ASSE 1	7AL 12 POL. BU.	06X63	K-NR.4005	SCHERNO 12X0, 25	5442306100	RACC. PG 36	"		3, 0/4, 0/5, 0		6/ 7/ 8	
15	RIS..						TAPPO						
16	MOTORE FEEDBACK X-ASSE 2	7AL 12 POL. BU.	106X24	K-NR.4011	SCHERNO 12X0, 25	5442306100	RACC. PG 36	"		7, 0/8, 0/9, 0		10/11/12	
17	MOTORE FEEDBACK Z-ASSE 2	7AL 12 POL. BU.	106X63	K-NR.4015	SCHERNO 12X0, 25	5442306100	RACC. PG 36	"		3, 0/ —		6/ —	
%18	MOTORE FEEDBACK AIUTO-ASSE	7AL 12 POL. BU.	09X24	K-NR.4031	SCHERNO 12X0, 25	5442306100	RACC. PG 36	"		3, 0/4, 0/5, 0		6/ 7/ 8	
19	RIS..						TAPPO						
20	RIS..						TAPPO						
ATTENZIONE !													
POSIZIONE SENZA							% =SOLO B.HN15						
TARGHETTA POSTO							* =OPZIONE						
APPRECCHIATURA							W.N.=RACCORDO						
SONO NOM A IL							A VITE.						
MACCHINA NECESSARI													

00V803/6

Datum	07.Okt.1992	HN5L2_BS.ANS	HEYLIGENSTAEDT	PANORAMICA	Str.Nr.	A165.43-013	Gruppe	=00A803
Bearb.	LE	DRL.850	GmbH & Co. KG	GUIDA CAVI	Kom.Nr.	000301.08		B1. 1
Gepr.			Giessen	IN CN / PC PARTE	Trv.Nr.	KIINDEN-NR.	Oct. +00	6.01

GUIDA CAVI IN CN / PC PARTE

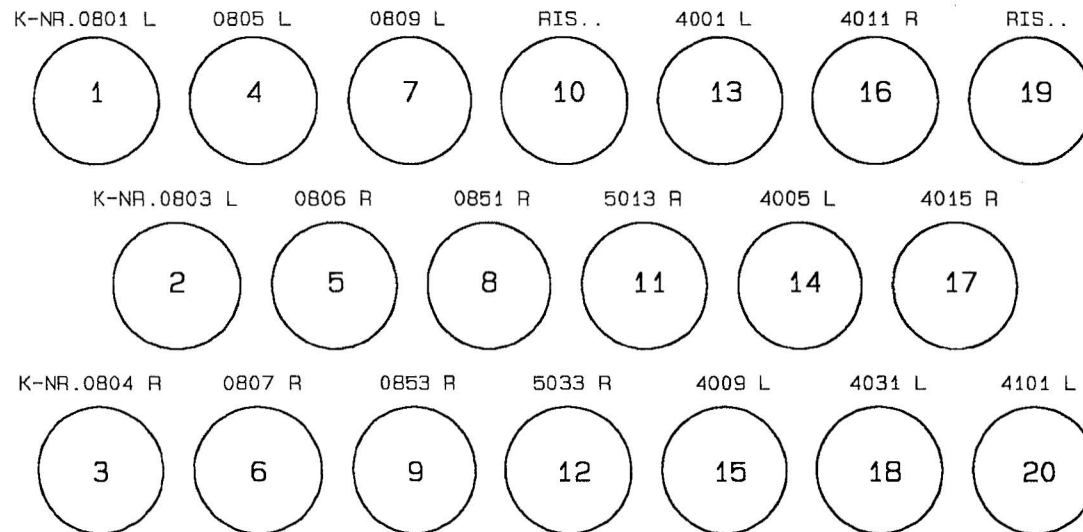
SUPERFICIE FLANGIA DOPO LA LAVORAZIONE ZN.NR.175.73-002
IN BASAMENTO ARMADIO

2

20x PG 36



ANCORETTA DI FISSAGGIO 490 LUNGO



1: 2 RAL 2004

L= CAVO A SINISTRA

R= CAVO A DESTRA

H= CAVO A DIETRO

JUMBO= CAVO ACC.TENS.
MANICOTTO JUMBO
(SU IL TETTO ARMADIO)

RIS..= RISERVA

385

510

3

		Datum	08.Okt.1992	HN5L2_BS.ANS	HEYLIGENSTAEDT	SUPERFICIE FLANGIA IN	Str.Nr.	A165.43-013	Gruppe	=00A803
		Bearb.	LE	DRL.850	GmbH & Co. KG	CN / PC PARTE	Kom.Nr.	000301.08		B1. 2
		Gepr.			Giessen		Inv.Nr.	KUNDEN-NR.:	Ort +	6 B1.
Erstellung	Datum	Name	Nr.	Urspr. AS00A803	Plot	02.Jul.1993				

39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57
L.F. NR.:	POSTO DI MONTAGGIO	CONNETTORE	APPARECC. CONTRASS.	CAVO NR.	CAVO-TIPO	W.K.Z.	RACCORDO A VITE	AB CAVO.RACC. A VITE			COMPL.-L.							
								SCHR.	800	1500	2200	800	1500	2200				
1	RIS..						TAPPO											
2	DISINS..INF. SLITTA.AGGREG.	FINE CORSA		K-NR.0103	PVC	3 X 1	5440600400	W.N.	PG 11	3, 0	4, 0/		7/					
%3	AIUTO-ASSE (SLITTA)	INTERR. DI FINE C.2	09S63/66	K-NR.0104	PVC	5 X 1	5440609800	W.N.	PG 11	"	5, 0/6, 0/7, 0		8/ 9/10					
% 4	POMPA LUBRIFICAZIONE SPIKA	PIN DI COLL. AVI M4		K-NR.2001	PVC	4X1, 5	5440602100	W.N.	PG 11	"	4, 0/		7/					
% 5	INTER. PRES. SORVEG. FLUSSO	CONNETT. MURR 2 LED		K-NR.2002	PVC	4 X 1	5440604100	W.N.	PG 11	"	4, 0/		7/					
% 6	BERO RAPPORTO DEL CAMBIO 1	CON. DI COLL.S20 Bu.		K-NR.2005	CAVO		5581010021	W.N.	PG 11	"	4, 0/		7/					
% 7	BERO RAPPORTO DEL CAMBIO 2	CON. DI COLL.S20 Bu.		K-NR.2006	CAVO		5581010021	W.N.	PG 11	"	4, 0/		7/					
% 8	MAGN. RAPPORTO DEL CAMBIO 1	CONN. MURR 1 LED		K-NR.2007	PVC	3 X 1	5440600400	W.N.	PG 11	"	3, 0/		6/					
% 9	MAGN. RAPPORTO DEL CAMBIO 2	CONN. MURR 1 LED		K-NR.2008	PVC	3 X 1	5440600400	W.N.	PG 11	"	3, 0/		6/					
\$ 10	BERO FRENO MANDRINO UNO	CON. DI COLL.S4 Bu.		K-NR.2021	CAVO		5580790021	W.N.	PG 11	"	4, 0/		10/					
% 10	INTER. PRESS.FRENO MAND.UNO	CONNETT. MURR 2 LED		K-NR.2021	PVC	4 X 1	5440604100	W.N.	PG 11	"	3, 0/		6/					
11	MAGN. FRENO MANDRINO UNO	CONNETT. MURR 1 LED		K-NR.2022	PVC	3 X 1	5440600400	W.N.	PG 11	"	3, 0/		6/					
* 12	TASTIERA PER MISURA MARPOSS	TUCHEL 5 pol.Bu.	72X1	K-NR.5001	2x0, 75		5442304400	W.N.	PG 11	"	5, 0/		8/					
* 13	TASTIERA PER MISURA IN POS.	CON. DI COLL.S20 Bu.	72FC15.6	K-NR.5002	CAVO		5580790021	W.N.	PG 11	"	7, 0/		10/					
* 14	TAS. PER MISURA IN POS.INIZ.	CON. DI COLL.S20 Bu.	72FC15.7	K-NR.5003	CAVO		5580790021	W.N.	PG 11	"	7, 0/		10/					
* 15	MAGN.TAS.DI MIS.IN POS.INIZ.	CONN. MURR 1 LED	72EV06.3	K-NR.5005	PVC	3 X 1	5440600400	W.N.	PG 11	"	3, 0/		6/					
* 16	MAG.TAS.DI MIS.IN POS. MIS.	CONN. MURR 1 LED	72EV06.4	K-NR.5006	PVC	3 X 1	5440600400	W.N.	PG 11	"	3, 0/		6/					
* 17	INT.PRESS.LUN. 1.1 CHIUSO.	CONN. MURR 2 LED	65FC16.5	K-NR.5906	PVC	4 X 1	5440604100	W.N.	PG 11	"	4, 0/5, 0/6, 0		7/ 8/ 9					
* 18	MAGN..LUNETTA 1.1 APRIRE	CONN. MURR 1 LED	65EV06.6	K-NR.5908	PVC	3 X 1	5440600400	W.N.	PG 11	"	4, 0/5, 0/6, 0		7/ 8/ 9					
* 19	MAGN..LUNETTA 1.1 CHIUDERE	CONN. MURR 1 LED	65EV06.7	K-NR.5909	PVC	3 X 1	5440600400	W.N.	PG 11	"	4, 0/5, 0/6, 0		7/ 8/ 9					
* 20	MAGN..LUNETTI BLOCC. ALLENT.	CONN. MURR 1 LED	70EV07.0	K-NR.5912	PVC	3 X 1	5440600400	W.N.	PG 11	"	4, 0/5, 0/6, 0		7/ 8/ 9					
ATTENZIONE !							\$ =SOLO B.HN5	ARMADIO MACCHINA										
POSIZIONE SENZA							% =SOLO B.HN15											
TARGHETTA POSTO							* =OPZIONE											
APPRECCHIATURA							W.N.=RACCORDO											
SONO NOM A IL							A VITE.											
MACCHINA NECESSARI																		
2																		
			Datum	07.Okt.1992	HN5L2_8S.ANS		HEYLIGENSTAEDT		PANORAMICA		Str.Nr.		A165.43-013		Gruppe		=00A803	
			Bearb.	LE	DRL.850		GmbH & Co. KG		GUIDA CAVI		Kom.Nr.		000301.08				B1. 3	
			Gepr.				Giessen		AZIONAMENTO SINISTRA		Inv.Nr.		KUNDEN-NR.:		Iort +00		6 B1.	

L.F. NR.:		POSTO DI MONTAGGIO	CONNETTORE	APPARECC. CONTRASS.	CAVO NR.	CAVO-TIPO	W.K.Z.	RACCORDO A VITE		AB CAVO.RACC. A VITE			COMPL.-L.			
										SCHR.	800	1500	2200	800	1500	2200
* 21		MAGN..LUNETTA 1.2 APRIRE	CONNET. MURR 1 LED	66EV07.1	K-NR.5914	PVC 3 X 1	5440600400	W.N. PG 11		3, 0	4, 0/5, 0/6, 0			7/ 8/ 9		
* 22		MAGN..LUNETTA 1.2 CHIUDERE	CONNET. MURR 1 LED	66EV07.2	K-NR.5915	PVC 3 X 1	5440600400	W.N. PG 11		"	4, 0/5, 0/6, 0			7/ 8/ 9		
23		MAGN..PRESSIONE LUNETTA	CONNET. MURR 1 LED	70EV16	K-NR.5916	PVC 3 X 1	5440600400	W.N. PG 11		"	4, 0/5, 0/6, 0			7/ 8/ 9		
*%24		MAGN..LUNETTA 2.1 APRIRE	CONNET. MURR 1 LED		K-NR.5958	PVC 3 X 1	5440600400	W.N. PG 11		"	3, 0/ —			6/ —		
*%25		MAGN..LUNETTA 2.1 CHIUDERE	CONNET. MURR 1 LED		K-NR.5959	PVC 3 X 1	5440600400	W.N. PG 11		"	3, 0/ —			6/ —		
*%26		MAGN..LUNETTI BLOCC. ALLENT.	CONNET. MURR 1 LED		K-NR.5962	PVC 3 X 1	5440600400	W.N. PG 11		"	3, 0/ —			6/ —		
*%27		MAGN..LUNETTA 2.2 APRIRE	CONNET. MURR 1 LED		K-NR.5964	PVC 3 X 1	5440600400	W.N. PG 11		"	3, 0/ —			6/ —		
28		INT.PRES.MEZ.REF.FLUSSO.I.O.	FINE CAVI	163FC28.5	K-NR.8415	PVC 4 X 1	5440604100	W.N. PG 11		"	4, 0/5, 0/6, 0			7/ 8/ 9		
29		POMPA IDRAULICA	PIN DI COL. CAVI M4	50M3	K-NR.6101	PVC 4X1, 5	5440602100	W.N. PG 11		"	4, 0/5, 0/6, 0			7/ 8/ 9		
30		INDICAZIONE MORCHIA	CONNET. MURR 2 LED	50CP02.7	K-NR.6102	PVC 4X1	5440604100	W.N. PG 11		"	4, 0/5, 0/6, 0			7/ 8/ 9		
31		INT.PRES.PRES.DI SIST. I.O.	CONNET. MURR 2 LED	50CP02.6	K-NR.6103	PVC 4X1	5440604100	W.N. PG 11		"	4, 0/5, 0/6, 0			7/ 8/ 9		
32		MOTORE LUBRIFIC. SUTTA	PIN DI COL. CAVI M4	57M3	K-NR.6151	PVC 4X1	5440604100	W.N. PG 11		"	4, 0/5, 0/6, 0			7/ 8/ 9		
33		INT. A GALLEG. OLIO DISP.	CONNET. MURR 2 LED	57FC02.2	K-NR.6152	PVC 4X1	5440604100	W.N. PG 11		"	4, 0/5, 0/6, 0			7/ 8/ 9		
34		INT.PRES.PRES. DI LUBR.MIN	CONNET. MURR 2 LED	57CP02.4	K-NR.6153	PVC 4X1	5440604100	W.N. PG 11		"	4, 0/5, 0/6, 0			7/ 8/ 9		
* 35		MOTORE LUBRIFIC. LUNETTE	PIN DI COL. CAVI M4	57M22	K-NR.6155	PVC 4X1	5440604100	W.N. PG 11		"	4, 0/5, 0/6, 0			7/ 8/ 9		
* 36		INT. A GALL. OLIO DISP.	CONNET. MURR 2 LED	57FC16.1	K-NR.6156	PVC 4X1	5440604100	W.N. PG 11		"	4, 0/5, 0/6, 0			7/ 8/ 9		
* 37		INT.PRES.PRES. DI LUBR.MIN	CONNET. MURR 2 LED	57CP16.3	K-NR.6157	PVC 4X1	5440604100	W.N. PG 11		"	4, 0/5, 0/6, 0			7/ 8/ 9		
* 38		INT.PRES.MEZ.REF.FLUSSO.I.O.	FINE CAVI	63FC18.7	K-NR.8405	PVC 4X1	5440604100	W.N. PG 11		"	4, 0/5, 0/6, 0			7/ 8/ 9		
* 39		INT.PRES.MEZ.REF.FLUSSO.I.O.	CONNET. MURR 2 LED	62CL28.4	K-NR.8409	PVC 4X1	5440604100	W.N. PG 11		"	4, 0/5, 0/6, 0			7/ 8/ 9		
40		MAGN..ZONA DI LAVORO LAVAGG.	CONNET. MURR 1 LED	63EV04.4	K-NR.8407	PVC 3X1	5440600400	W.N. PG 11		"	4, 0/5, 0/6, 0			7/ 8/ 9		
ATTENZIONE !																
POSIZIONE SENZA																
TARGHETTA POSTO																
APPRECCHIATURA																
SONO NOM A IL																
MACCHINA NECESSARI																
											</					

Datum	07.Okt.1992	HN5L2_8S.ANS	HEYLIGENSTAEDT	PANORAMICA	Str.Nr.	A165.43-013	Gruppe	=00A803
Bearb.	LE	DRL.850	GmbH & Co. KG	GUIDA CAVI	Kam.Nr.	000301.08		Bl. 4
Gepr.			Giessen	AZIONAMENTO SINISTRA	Trv.Nr.	KINDEN-NR.	Art. +00	6 RT

77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95
L.F. NR.:	POSTO DI MONTAGGIO	CONNETTORE	APPARECC. CONTRASS.	CAVO NR.	CAVO-TIPO		W.K.Z.	RACCORDO A VITE		AB CAVO.RACC. A VITE			COMPL. -L.					
										SCHR.	800	1500	2200	800	1500	2200		
41	MAGN..TWS SINIST. MEZZO REF.	CONNETT. MURR 1 LED	163EV08.3	K-NR.8421	PVC	3X1	5440600400	W.N.	PG 11	3, 0	4, 0/5, 0/6, 0			7/	8/	9		
* 42	MAGN..PORTA PROT. APRIRE	CONNETT. MURR 1 LED	52EV06.1	K-NR.7815	PVC	3X1	5440600400	W.N.	PG 11	"	4, 0/5, 0/6, 0			7/	8/	9		
* 43	MAGN..PORTA PROT. CHIUDERE	CONNETT. MURR 1 LED	52EV06.2	K-NR.7816	PVC	3X1	5440600400	W.N.	PG 11	"	4, 0/5, 0/6, 0			7/	8/	9		
44	VAL.DI MIS.-SE.DI RIT. (TERM.)	BOSSOLA	73CT17	K-NR.8403	PVC	4X1	5440604100	W.N.	PG 11	"	4, 0/5, 0/6, 0			7/	8/	9		
* 45	MAGN..COMMUT.SU LAVAG.MAN.	CONNETT. MURR 1 LED	63EV01.5	K-NR.8404	PVC	3X1	5440600400	W.N.	PG 11	"	4, 0/5, 0/6, 0			7/	8/	9		
* 46	MAGN..COMMUT.SU LAVAG.PUNTA	CONNETT. MURR 1 LED	62EV07.5	K-NR.8408	PVC	3X1	5440600400	W.N.	PG 11	"	4, 0/5, 0/6, 0			7/	8/	9		
* 47	MAGN.. CENTR. MEZZO REFR.	CONNETT. MURR 1 LED	63EV12	K-NR.8410	PVC	3X1	5440600400	W.N.	PG 11	"	4, 0/5, 0/6, 0			7/	8/	9		
* 48	MAGN..CENTRALE LAVAGGIO	CONNETT. MURR 1 LED	62EV15	K-NR.8411	PVC	3X1	5440600400	W.N.	PG 11	"	4, 0/5, 0/6, 0			7/	8/	9		
* 49	MAGN..ACC.TENS..SCAR. VALV.	CONNETT. MURR 1 LED	60EV19	K-NR.8725	PVC	3X1	5440600400	W.N.	PG 11	"	4, 0/5, 0/6, 0			7/	8/	9		
50	INT.PRESS.PUNTA SERR.FUORI	CONNETT. MURR 2 LED	60CP06.2	K-NR.8711	PVC	4 X 1	5440604100	W.N.	PG 11	"	3, 0/			6/				
51	INT.PRESS.PUNTA SERR.INTER.	CONNETT. MURR 2 LED	60CP06.3	K-NR.8712	PVC	4 X 1	5440604100	W.N.	PG 11	"	3, 0/			6/				
52	MAGNETE PUNTA TENDERE	CONNETT. MURR 1 LED	60EV03.6	K-NR.8713	PVC	3 X 1	5440600400	W.N.	PG 11	"	3, 0/			6/				
53	MAGNETE PUNTA ALLENTARE	CONNETT. MURR 1 LED	60EV03.7	K-NR.8714	PVC	3 X 1	5440600400	W.N.	PG 11	"	3, 0/			6/				
* 54	INT.PRES.PORT.PART FRON.SER.	CONNETT. MURR 2 LED	60EV23.4	K-NR.8721	PVC	4 X 1	5440604100	W.N.	PG 11	"	3, 0/			6/				
* 55	MAG.PORT.PARTE FRONT.DAVAN.	CONNETT. MURR 1 LED	60EV05.2	K-NR.8723	PVC	3 X 1	5440600400	W.N.	PG 11	"	3, 0/			6/				
* 56	MAG.PORT.PARTE FRONT.INDIET.	CONNETT. MURR 1 LED	60EV05.3	K-NR.8724	PVC	3 X 1	5440600400	W.N.	PG 11	"	3, 0/			6/				
* 57	SOVRAPRESS. ENCODER PRESS.1	CONNETT. MURR 2 LED		K-NR.8726	SCHERNO	2 X 0, 75	5442304400	W.N.	PG 11	"	3, 0/			6/				
* 58	SOVRAPRESS. ENCODER PRESS.2	CONNETT. MURR 2 LED		K-NR.8727	SCHERNO	2 X 0, 75	5442304400	W.N.	PG 11	"	3, 0/			6/				
* 59	SOVRAPRESS.DATORE POSIZIONE	BOSCH.3 POL.+E BU		K-NR.8729	SCHERNO	3 X 0, 75	5442304700	W.N.	PG 11	"	3, 0/			6/				
* 60	MAG.PROPORT.DR.LIM..VALVOLA	CONNETT. MURR 1 LED		K-NR.8730	PVC	3 X 1	5440600400	W.N.	PG 11	"	3, 0/			6/				
ATTENZIONE !																		
POSIZIONE SENZA																		
TARGHETTA POSTO																		
APPRECCHIATURA																		
SONO NOM A IL																		
MACCHINA NECESSARI																		
								% =SOLO B.HN15										
								* =OPZIONE										
								W.N.=RACCORDO										
								A VITE.										
										ARMADIO								
												MACCHINA						

4

6

Datum	07.Okt.1992	HN5L2_8S.ANS	HEYLIGENSTAEDT	PANORAMICA	Str.Nr.	A165.43-013	Gruppe	=00A803
Bearb.	LE	DRL.850	GmbH & Co. KG	GUIDA CAVI	Kom.Nr.	000301.08		B1. 5
Gepr.			Giessen	AZIONAMENTO SINISTRA	Inv.Nr.	KUNDEN-NR.:	ort +00	6 Bl.

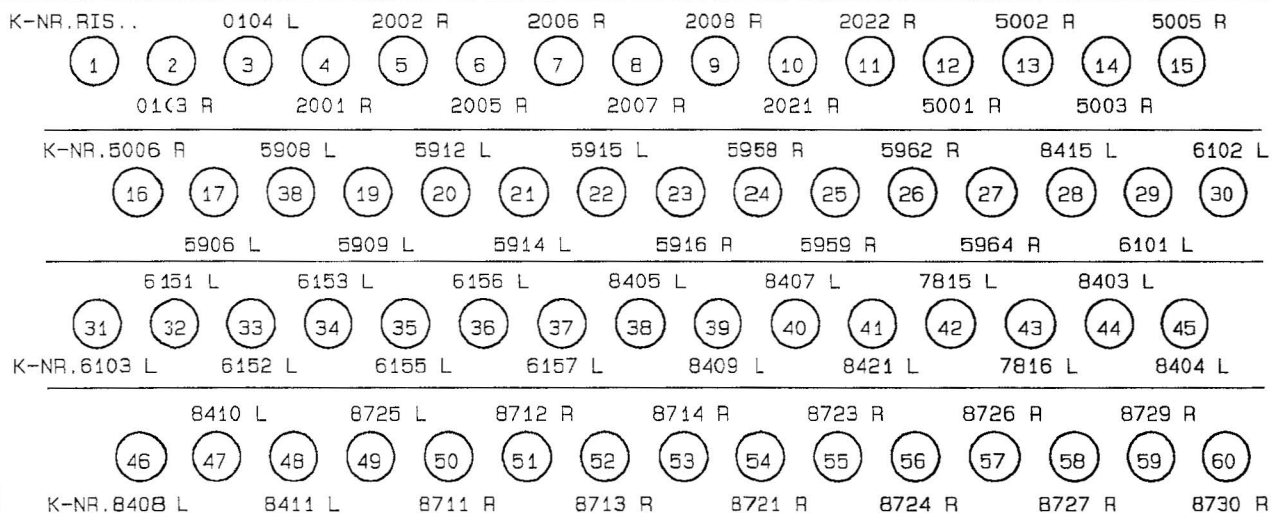
GUIDA CAVI AZIONAMENTO SINISTRA N12

SUPERFICIE FLANGIA DOPO LA LAVORAZIONE ZN.NR.175.73-001
IN BASAMENTO ARMADIO

3

60x PG 11

ANCORETTA DI FISSAGGIO 490 LUNGO



1:2 RAL 2004

L= CAVO A SINISTRA

R= CAVO A DESTRA

H= CAVO A DIETRO

JUMBO= CAVO ACC.TENS.
MANICOTTO JUMBO
(SU IL TETTO ARMADIO)

RIS..= RISERVA

385

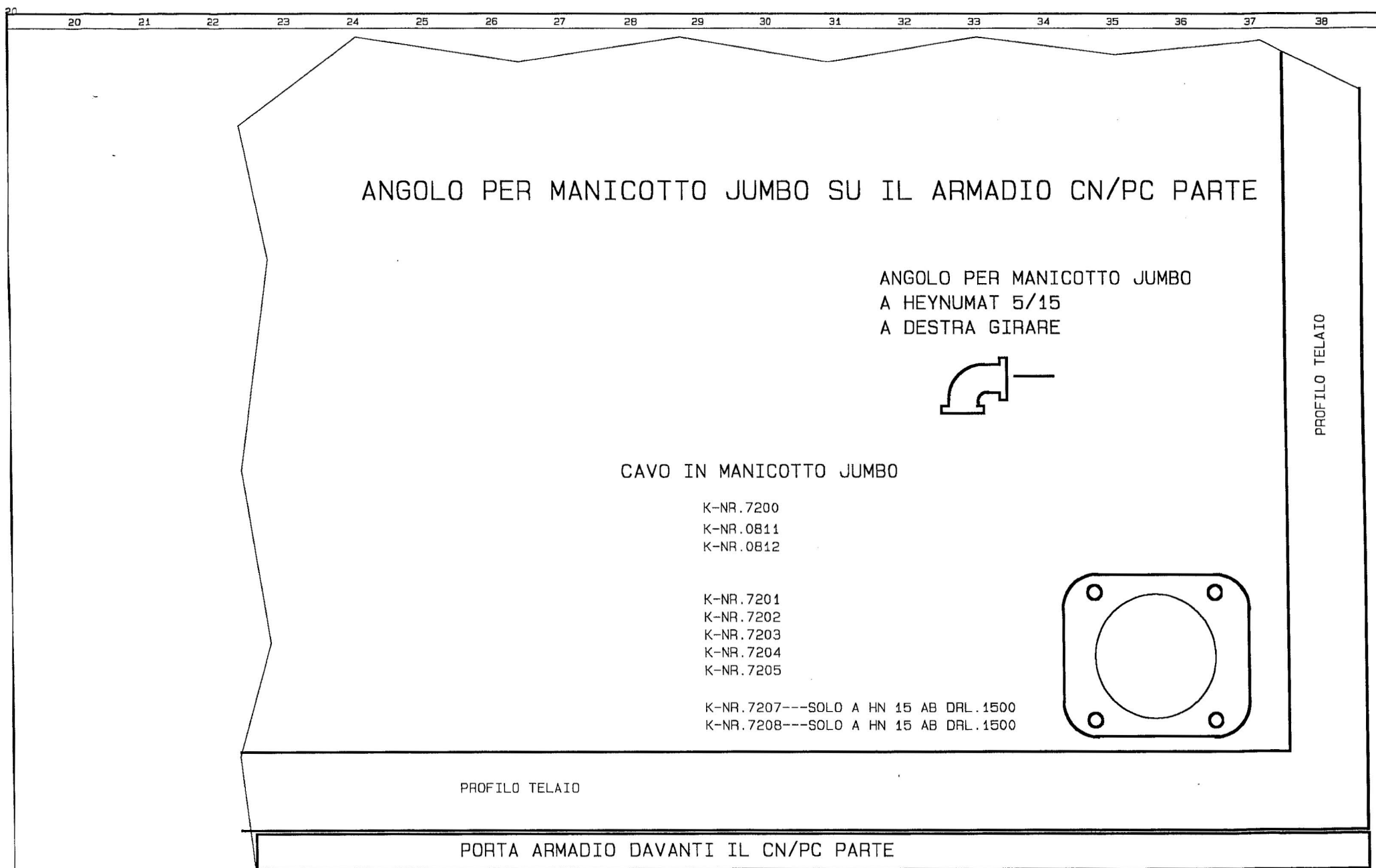
510

=008803/1

5			Datum	28. Aug. 1992	HN5L2_BS.ANS	HEYLIGENSTAEDT	SUPERFICIE FLANGIA IN	Str.Nr.	A165.43-013	Gruppe	=00A803
			Bearb.	LE	DRL.850	GmbH & Co. KG	AZIONAMENTO SINISTRA	Kom.Nr.	000301.08		B1. 6
			Gepr.			Giessen		Inv.Nr.	KUNDEN-NR.	Ort +	6 B1.

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
L.F. NR.:	POSTO DI MONTAGGIO	CONNETTORE	APPARECC. CONTRASS.	CAVO NR.	CAVO-TIPO	W.K.Z.	RACCORDO A VITE	AB CAVO.RACC. A VITE			COMPL.-L.								
								SCHR.	800	1500	2200	800	1500	2200					
1	PULSANTIERA DI SERVIZIO	ANGOLO+JUMBO				5140492000	MANICOT. JUMBO		2, 4/	—	—	2, 4/	—	—					
	VIDEO CNC	PIN DI COLL.CAVI M5	MONITOR	K-Nr.7200	PVC 1x6	5441410400	PASSAGGIO A	1, 5	4, 5/	—	—	6/	—	—					
	VIDEO CNC	SIEMENS 25P.SUB.BU.	MONITOR	K-Nr.0811	SCHERNO 2x2x0, 5	5442305000	PULS. DI SERV.	"	6, 5/	—	—	8/	—	—					
	PRESA LETTORE/PUNZONAMENTO	CANNON 25POL. Bu.	29X1	K-Nr.0812	SCHERNO 10x2x0, 14	5442305700	"	"	4, 5/	—	—	6/	—	—					
	BARRA DI TERRA CN	PIN DI COLL.CAVI M5		K-Nr.7201	PVC 1x10	5441410500	"	2, 0	5, 0/	—	—	7/	—	—					
	PULSANTIERA DI SERVIZIO	WIELAND TOP 10P.BU.	X5.1	K-Nr.7202	PVC 12x1	5440601600	"	3, 0	4, 0/	—	—	7/	—	—					
	PULSANTIERA DI SERVIZIO	WIELAND TOP 10P.BU.	X5.2	K-Nr.7203	PVC 12x1	5440601600	"	"	4, 0/	—	—	7/	—	—					
	PULSANT. DI SERV. EMERG.-DA	BOSSOLA	13PS04	K-Nr.7204	PVC 4x1	5440604100	"	3, 0	5, 0/	—	—	8/	—	—					
	PULSANTIERA DI SERVIZIO	SUB D 25 POL.BU.	X5.4	K-Nr.7205	PVC 21x0, 5	5440604900	"	"	5, 0/	—	—	8/	—	—					
											</								

			Datum	07.Okt.1992	HN5L2_8S.ANS DRL.850		HEYLIGENSTAEDT GmbH & Co. KG Giessen	PANORAMICA GUIDA CAVI MANICOTTO JUMBO.SU IL ARMADITO	Str.Nr.	A165.43-013	Gruppe	=00B803	B1. 1 7
			Bearb.	LE									
			Gepr.										
Feldname	Datum	Name	Modell		Umsatz	AS00R803	Plot	02.Jul.1993	Kom.Nr.	000301.08	Ort	+00	
									Inv.Nr.	KUNDEN-NR.:			



1				3														
			Datum	07. Aug. 1992	HN5L2_8S.ANS		HEYLIGENSTAEDT		ANGOLO PER MANICOTTO JUMBO		Str.Nr.		A165.43-013		Gruppe		=00B803	
			Bearb.	LE	DRL.850		GmbH & Co. KG		SU IL ARMADIO		Kom.Nr.		000301.08				Bl. 2	
			Gepr.				Giessen				Inv. Nr.		KUNDEN-NR. :		ort +		7 Bl.	
			Nr.		Lsgnr. AS00B803		Blot. 02. Jul. 1993											

L.F. NR.:		POSTO DI MONTAGGIO	CONNETTORE	APPARECC. CONTRASS.	CAVO NR.	CAVO-TIPO	W.K.Z.	RACCORDO A VITE	AB CAVO.RACC. A VITE				COMPL.-L.		
									SCHR.	800	1500	2200	800	1500	2200
15		RIS..						TAPPO							
16		RIS..						TAPPO							
17		TWS SLITTE 2 SINISTRA	ZOCCOLO.24 POL.	161X1	K-NR.3917	4x2x0, 38+4x0, 5	5442306300	} REIKU PG 21	3, 0	3, 0/			6/		
					K-NR.3918	SCHERNO 8x0, 5	5442303200		"	3, 0/			6/		
					K-NR.3919	PVC 4x1	5440604100		"	3, 0/			6/		
						REIKU-MANIC.PG 21	5140682000			2, 8/			3/		
18		SLITTE 2 SINISTRA	CONT.IL BECC. 24POL.	125X1	K-NR.3011	SCHERNO 20X0, 5	5442305100	W.N. PG 16	"	6, 0/7, 0/8, 0			9/10/11		
19		SLITTE 1 DESTRA	CONT.IL BECC. 24POL.	25X1	K-NR.3001	SUPERFLEX-N 12X1	5440603700	} REIKU PG 29	"	6, 0/8, 0/10,			9/11/13		
			HAN.24 POL. BU.		K-NR.3002	16X0, 5	5442303900		"	6, 0/8, 0/10,			9/11/13		
						REIKU-MANIC.PG 29	5140712000			5, 9/7, 9/9, 9			6/ 8/10		
20		MOTORE X-ASSE 1	7DD 6 POL.BU.	06X33.1	K-NR.4002	PUR 4X4+2X2X1, 5	5442307800	W.N. PG 29	1, 0	7, 0/9, 0/11,			8/10/12		
21		MOTORE Z-ASSE 1	7DD 6 POL.BU.	06X71.1	K-NR.4006	PUR 4X4+2X2X1, 5	5442307800	W.N. PG 29	"	4, 0/5, 0/6, 0			5/ 6/ 7		
22		RIS..						TAPPO							
23		MOTORE X-ASSE 2	7DD 6 POL.BU.	106X33.1	K-NR.4012	PUR 4X4+2X2X1, 5	5442307800	W.N. PG 29	"	6, 0/7, 0/8, 0			7/ 8/ 9		
24		MOTORE Z-ASSE 2	7DD 6 POL.BU.	106X71.1	K-NR.4016	PUR 4X4+2X2X1, 5	5442307800	W.N. PG 29	"	2, 0/			3/		
*25		MOTORE AIUTO-ASSE	7DN 6 POL.BU.	09X33.1	K-NR.4032	PUR 4X2, 5+2X2X1, 5	5442307100	W.N. PG 29	"	4, 0/5, 0/6, 0			5/ 6/ 7		
26		RIS..						TAPPO							
27		RIS..						TAPPO							
28															
29															
30	SIEMENS	AZIONAMENTO	MANDRINO	02MG	K-NR.2502	PVC 4 X 35	5440609700	RACCORDO A VITE.PG 36	0, 5	3, 5/			4/		
			PIN DI COLL. CAVI M												
								% =SOLO B.HN15							
								* =OPZIONE							
								W.N.=RACCORDO A VITE.							

3

5

		Datum	13. Aug. 1992	HN5L2_BS.ANS	HEYLIGENSTAEDT	PANORAMICA	Str.Nr.	A165.43-013	Gruppe	=00B803
		Bearb.	LE	DRL.850	GmbH & Co. KG	GUIDA CAVI	Kom.Nr.	000301.08		B1. 4
		Gepr.			Giessen	AZIONAMENTO DESTRA	Inv.Nr.	KUNDEN-NR.:	Ort +00	7 B1.

GUIDA CAVI AZIONAMENTO DESTRA N12

SUPERFICIE FLANGIA DOPO LA LAVORAZIONE ZN.NR.175.73-003
IN BASAMENTO ARMADIO

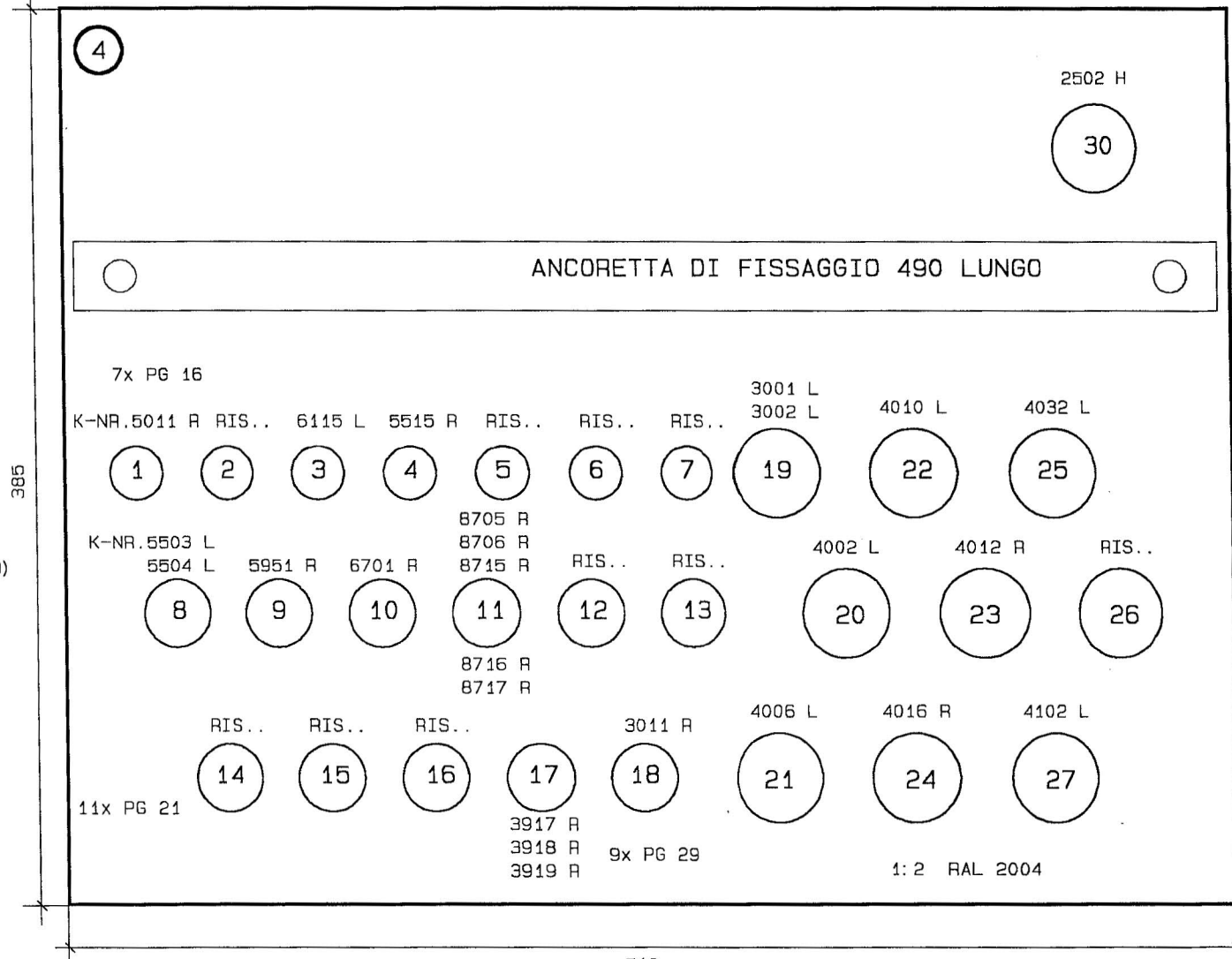
L= CAVO A SINISTRA

R= CAVO A DESTRA

H= CAVO A DIETRO

JUMBO= CAVO ACC.TENS. MANICOTTO
JUMBO (SU IL TETTO ARMADIO)

RIS.. = RISERVA



4			Datum	10. Jun. 1992	HN5L2_BS.ANS	HEYLIGENSTAEDT	SUPERFICIE FLANGIA IN	Str.Nr.	A165.43-013	Gruppe	=00B803	6
			Bearb.	LE	DRL.850	GmbH & Co. KG	AZIONAMENTO	Kom.Nr.	000301.08			B1. 5
			Gepr.			Giessen	DESTRA	Inv.Nr.	KUNDEN-NR.:	Ort +		7 B1.

5

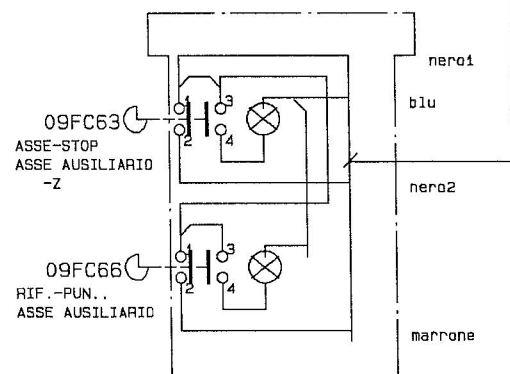
			Datum	07.Aug.1992	HN5L2_8S.ANS		HEYLIGENSTAEDT GmbH & Co. KG Giessen	PANORAMICA GUIDA CAVI AZIONAMENTO MANDRINO .U.ALIMENTAZIONE	Str.Nr.	A165.43-013	Gruppe	=00B803
			Bearb.	LE	DRL.850				Kom.Nr.	000301.08		
			Gepr.						Inv.Nr.	KUNDEN-NR.:	Ort	+00
Änderung	Datum	Name	Norm		Urspr.	A500B803	Plot	02.Jul.1993				

115	116	117	118	119	120	121	122	123	124	125	126	127	128	129	130	131	132	133																																				
GUIDA CAVI AZIONAMENTO MANDRINO + ALIMENTAZIONE																																																						
SUPERFICIE FLANGIA DOPO LA LAVORAZIONE ZN.NR.175.73-004 IN BASAMENTO ARMADIO																																																						
5 ANCORETTA DI FISSAGGIO 490 LUNGO K.NR.0101 H 2501 H 2504 H 1 2 5 1x Pg 13,5 1 x Pg 36 1 x Pg 11 RAL 2004																																																						
L= CAVO A SINISTRA																																																						
R= CAVO A DESTRA																																																						
H= CAVO A DIETRO																																																						
JUMBO= CAVO ACC.TENS. MANICOTTO																																																						
JUMBO (SU IL TETTO ARMADIO)																																																						
6																																																						
=01.001/1																																																						
<table><tr><td>Datum</td><td>07. Aug. 1992</td><td>HN5L2_8S. ANS</td><td>HEYLIGENSTAEDT</td><td>SUPERFICIE FLANGIA</td><td>Str.Nr.</td><td>A165.43-013</td><td>Gruppe</td><td>=00B803</td></tr><tr><td>Bearb.</td><td>LE</td><td>DRL.850</td><td>GmbH & Co. KG</td><td>AZIONAMENTO MANDRINO</td><td>Kam.Nr.</td><td>000301.08</td><td></td><td>B1. 7</td></tr><tr><td>Gepr.</td><td></td><td></td><td>Giessen</td><td>ALIMENTAZIONE</td><td>Inv.Nr.</td><td>KUNDEN-NR.:</td><td>Ort +</td><td>7 B1.</td></tr><tr><td>Änderung</td><td>Datum</td><td>Name</td><td>Norm</td><td>Urspr.</td><td>AS00B803</td><td>Plot</td><td>02. Jul. 1993</td><td></td></tr></table>																			Datum	07. Aug. 1992	HN5L2_8S. ANS	HEYLIGENSTAEDT	SUPERFICIE FLANGIA	Str.Nr.	A165.43-013	Gruppe	=00B803	Bearb.	LE	DRL.850	GmbH & Co. KG	AZIONAMENTO MANDRINO	Kam.Nr.	000301.08		B1. 7	Gepr.			Giessen	ALIMENTAZIONE	Inv.Nr.	KUNDEN-NR.:	Ort +	7 B1.	Änderung	Datum	Name	Norm	Urspr.	AS00B803	Plot	02. Jul. 1993	
Datum	07. Aug. 1992	HN5L2_8S. ANS	HEYLIGENSTAEDT	SUPERFICIE FLANGIA	Str.Nr.	A165.43-013	Gruppe	=00B803																																														
Bearb.	LE	DRL.850	GmbH & Co. KG	AZIONAMENTO MANDRINO	Kam.Nr.	000301.08		B1. 7																																														
Gepr.			Giessen	ALIMENTAZIONE	Inv.Nr.	KUNDEN-NR.:	Ort +	7 B1.																																														
Änderung	Datum	Name	Norm	Urspr.	AS00B803	Plot	02. Jul. 1993																																															

nero1	nero2	marrone	blu
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giallo/verde

5x1mm²
K-NR.0104



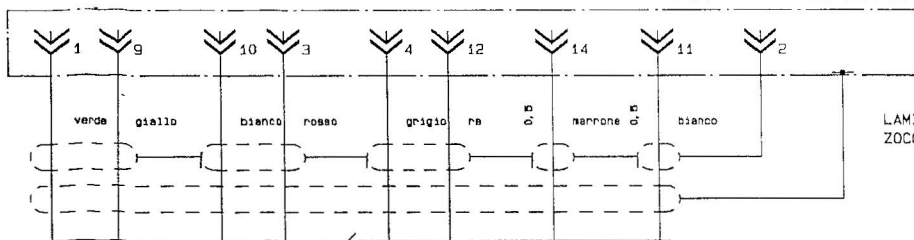
			Datum	05. Okt. 1992	HN5L2_BS.ANS DRL.850	HEYLIGENSTAEDT GmbH & Co. KG Giessen	INTERRUTTORE DI FINE CORSA ASSE AUSILIARIO	Str.Nr.	A165.43-013	Gruppe	=01.004	
			Bearb.	LE				Inv.Nr.	000301.08	Ort	+01	Bl. 1 1 Bl.
			Gepr.					Inv.Nr.	KUNDEN-NR.:			
Zeichnung	Colorat	Namen			Urspr. A001V004	Platz	02. Juli 1993					

CNC-ARMADIO

SIEMENS SINUMERIK 880T

POSTO D'INSERIZIONE B18/X131

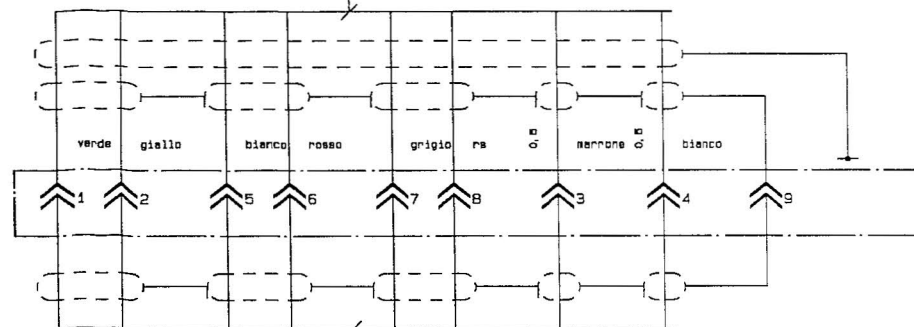
15 POLI
SUBMINIATUR
FEMMINA



LAMIERA SCHERM. CAVI
ZOCCOLO

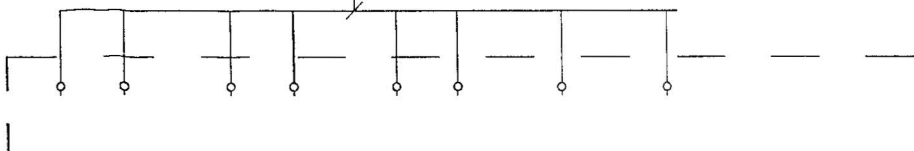
Raccordo a vite Pg16 verde
Riduzione Pg35/16

3x2x0, 14+2x0, 5mm²
K-NR.0801



21X2
9 poli
HEIDENHAIN
FEMMINA

CAVO



TESTA DI LETTURA

21A2

01.004/1

2

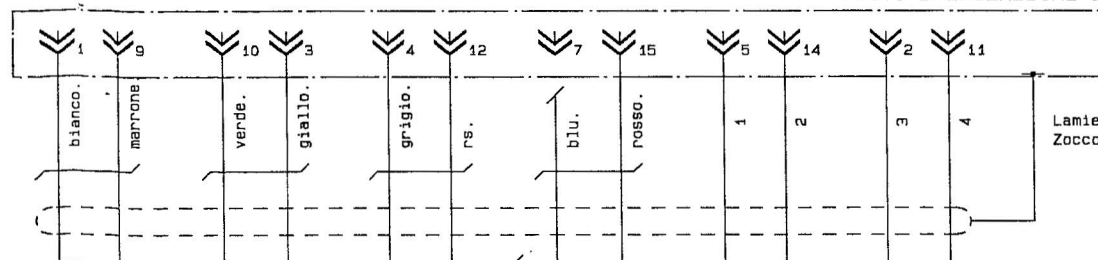
Datum	13.Feb.1992	HN5L2_8S.ANS	HEYLIGENSTAEDT	INCREMENTALI SISTEMA DI	Str.Nr.	A165.43-013	Gruppe	=08.801
Bearb.	LE	DRL.850	GmbH & Co. KG	MISURA DELLA LUNGHEZZA	Kom.Nr.	000301.08		B1. 1
Gepr.			Giessen	X-ASSE 880T	Inv.Nr.	KUNDEN-NR.:	Ort +08	2 B1.
Zeichnung	Datum	Name	Norm	Urspr. AS08VB01	Plot	02.JUL.1993		

20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38

SIEMENS SINUMERIK 880T

CNC-ARMADIO

POSTO D'INSERZIONE B18/X111

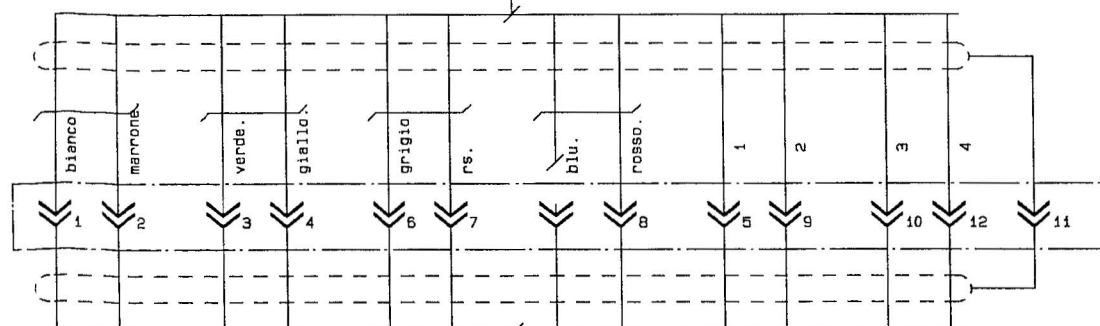


15pol
SUBMINIATUR CONNETTORE BU.

Lamiera scherm. cavi
Zoccolo

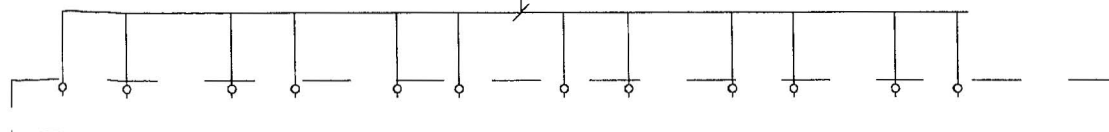
Raccordo a vite.Pg16 verde
Riduzione.Pg36/16

4x2x0,38+4x0,5mm²
K-NR.0803



21X21
12pol11
SOURIAU Maschio

CAVO



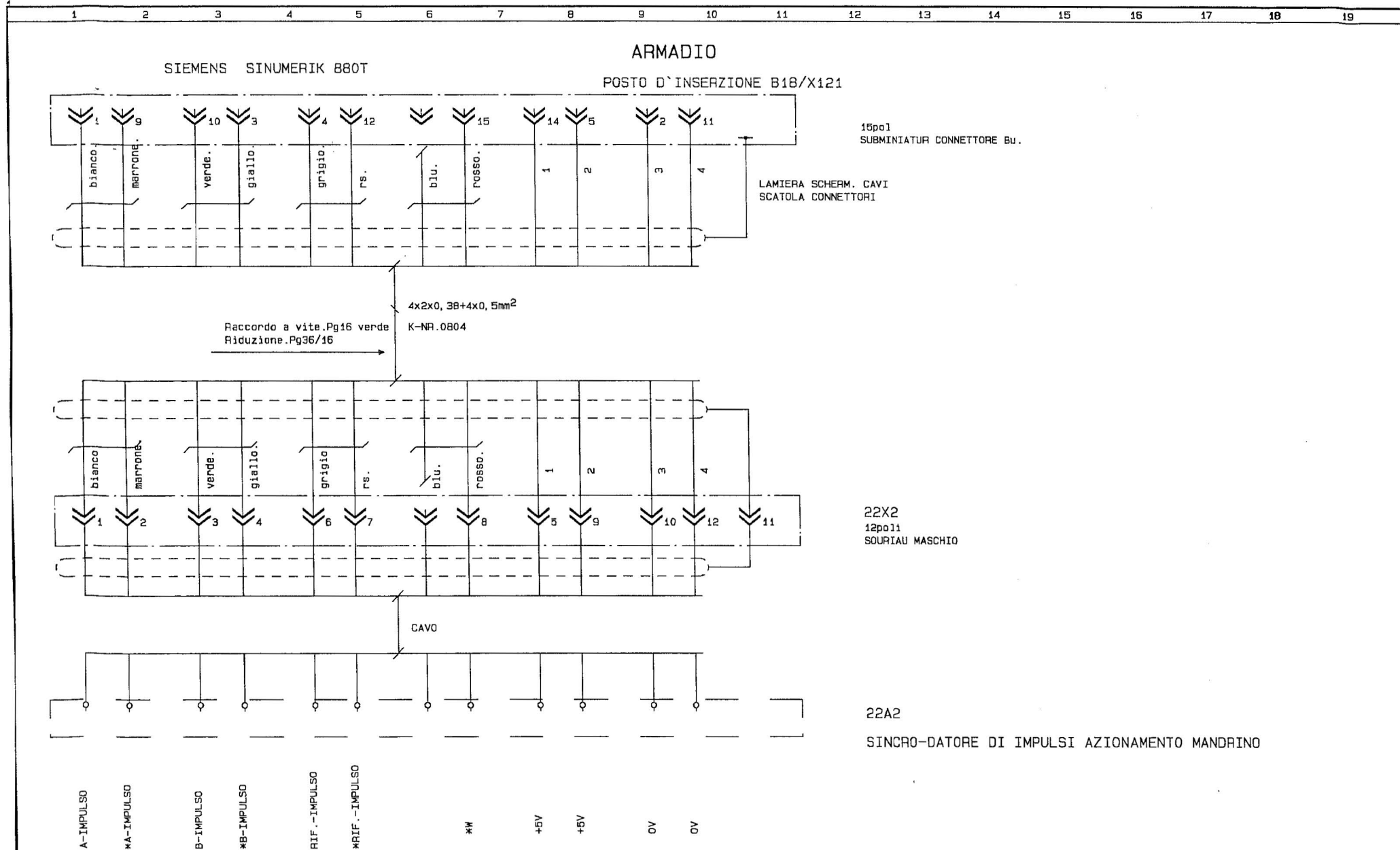
21A21

SINCRO-CONGEGNO DI MISURA
Z-ASSE

1

=08.802/1

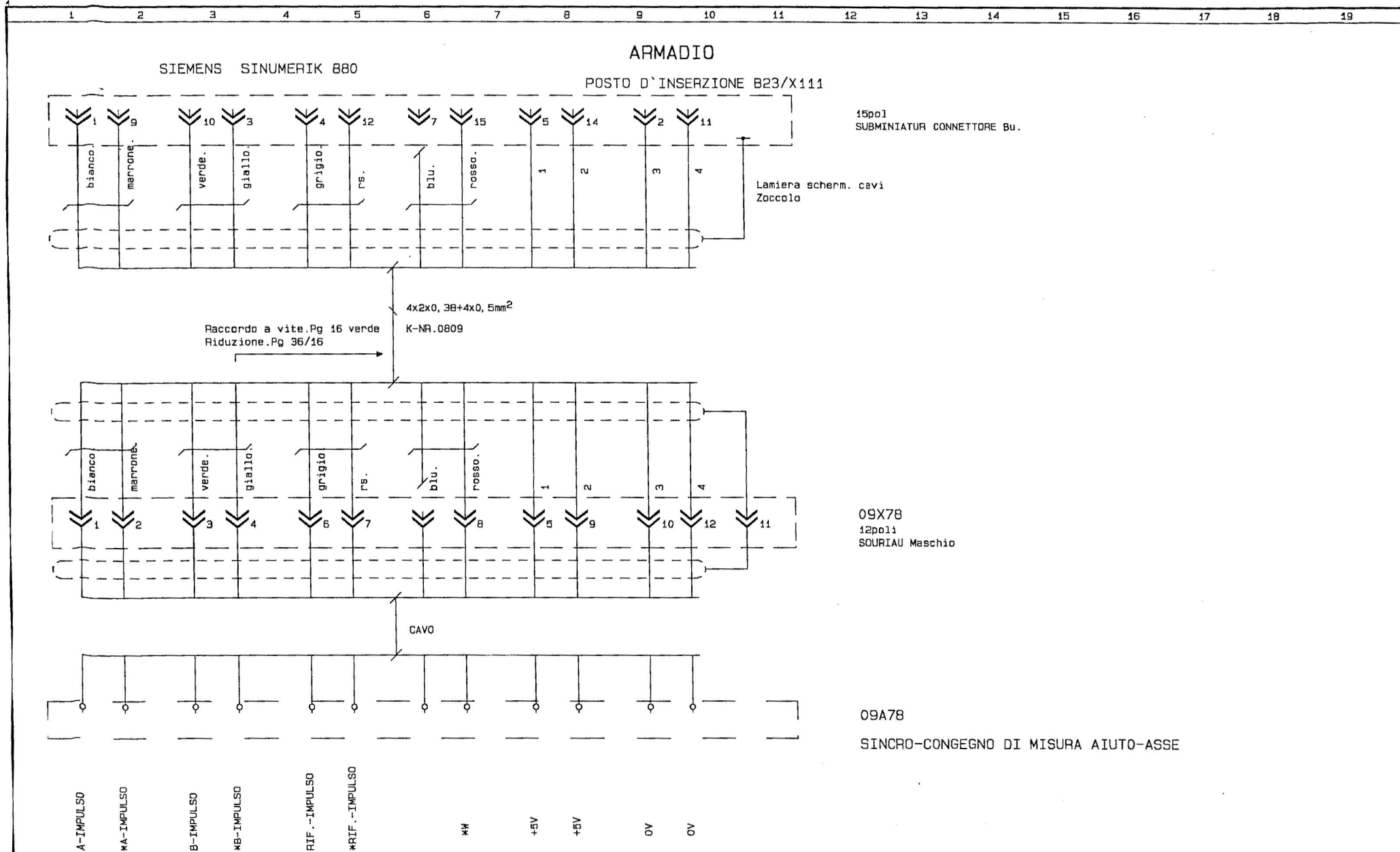
		Datum	10.Aug.1992	HN5L2_8S.ANS	HEYLIGENSTAEDT	ROTATORIO ENCODER	Str.Nr.	A165.43-013	Gruppe	=08.801
		Bearb.	LE	DRL.850	GmbH & Co. KG	Z-ASSE	Kom.Nr.	000301.08		B1. 2
		Gepr.			Giessen	880T	Inv.Nr.	KUNDEN-NR.:	Ort +08	2 B1.



08.801/2

=08.805/1

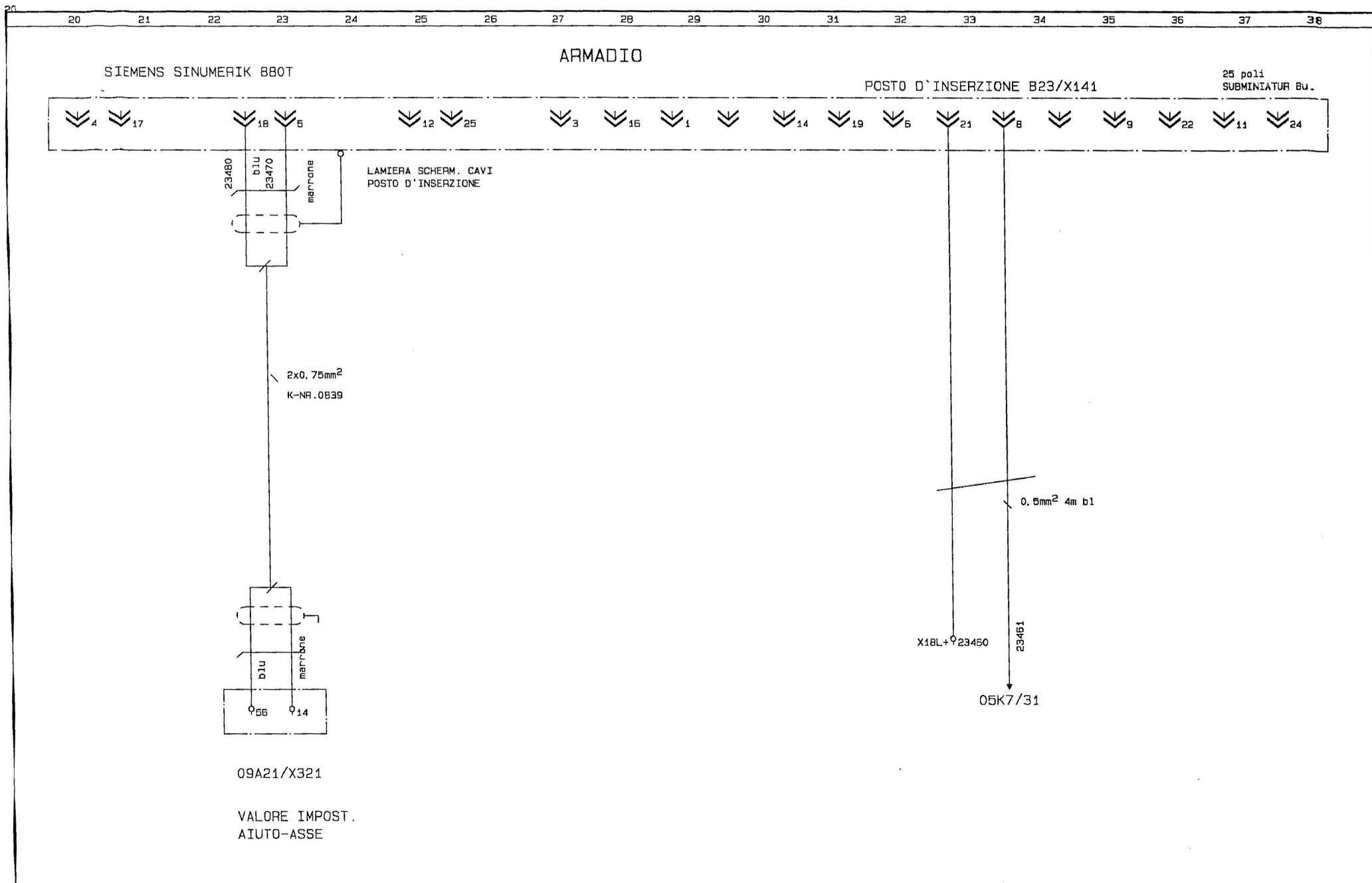
Datum	10. Aug. 1992	HN5L2_8S.ANS	HEYLIGENSTAEDT	ROTATORIO DATORE DI	Str.Nr.	A165.43-013	Gruppe	=08.802
Bearb.	LE	DRL.850	GmbH & Co. KG	IMPULSI AZIONAMENTO	Kom.Nr.	000301.08		B1. 1
Gepr.			Giessen	MANDRINO/880T	Inv.Nr.	KUNDEN-NR.:	Ort +08	1 B1.



=08.805/1

2

Datum	18.Feb.1992	HN5L2_8S.ANS	HEYLIGENSTAEDT	ROTATORIO ENCODER	Str.Nr.	A165.43-013	Gruppe	=08.807
Bearb.	LE	DRL.850	GmbH & Co. KG	ASSE AUSILIARIO	Kom.Nr.	000301.08		B1. 1
Gepr.			Giessen		Inv.Nr.	KUNDEN-NR.:	Ort +08	2 B1.

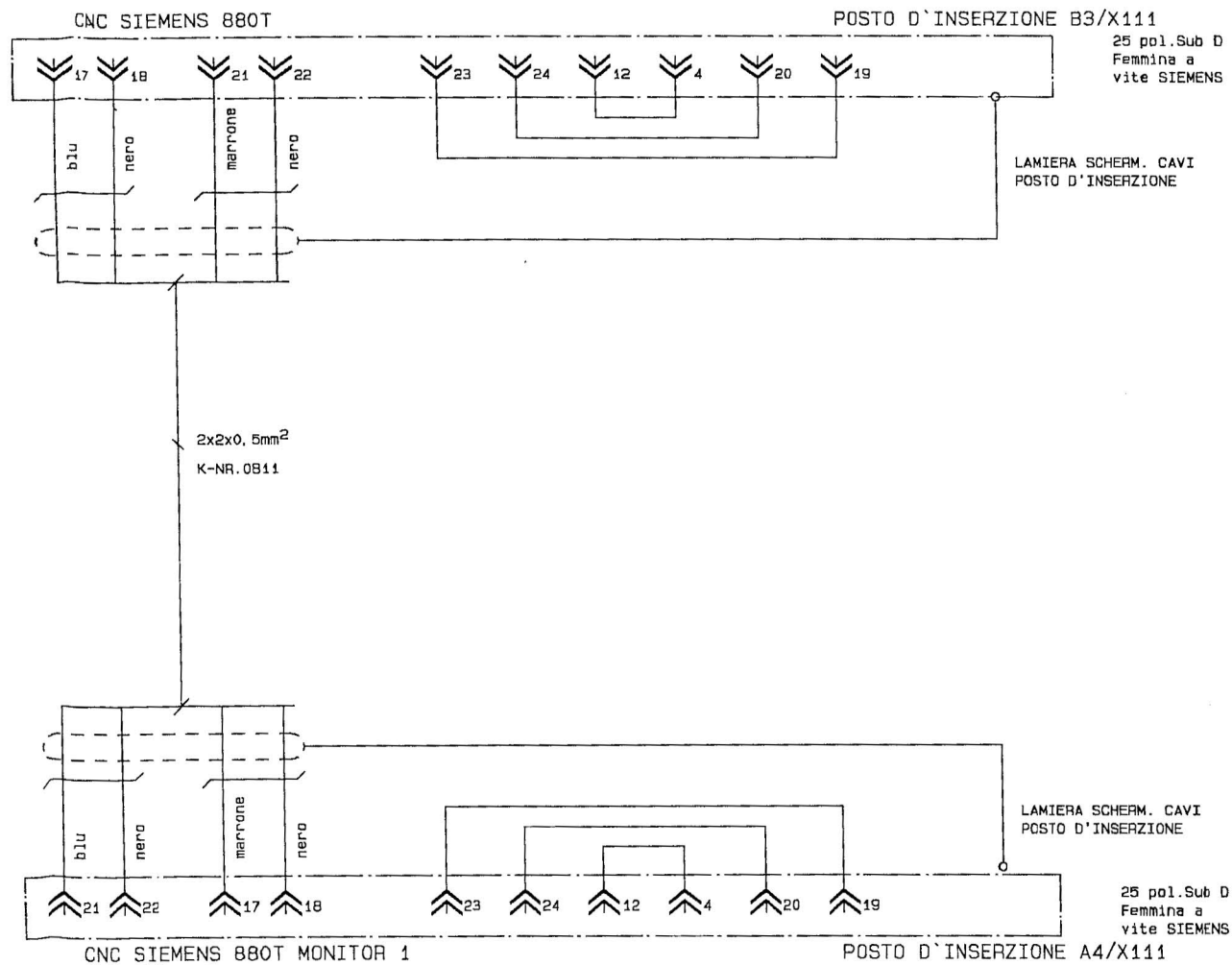


1

=08.809/1

Datum	07.Okt.1992	HN5L2_8S.ANS	HEYLIGENSTAEDT	VALORE IMPOSTATO U.SEGNALI	Str.Nr.	A165.43-013	Gruppe	=08.807
Bearb.	LE	DRL.850	GmbH & Co. KG	DA IL CNC	Kom.Nr.	000301.08		B1. 2
Gepr.			Giessen	SINUMERIK 880T	Inv.Nr.	KUNDEN-NR.:	Int +08	2 B1.

CNC ARMADIO



PANNELLO OPERATIVO 1 MACCHINA

=08.807/2

=08.814/1

Datum	08.Okt.1991	HN5L2_BS.ANS	HEYLIGENSTAEDT	INTERFACCIA	Str.Nr.	A165.43-013	Gruppe	=08.809
Bearb.	LE	DRL.850	GmbH & Co. KG	APPARECCHIATURA	Kom.Nr.	000301.08		B1. 1
Geph.			Giessen	CENTRALE-MONITOR 880T	Inv.Nr.	KUNDEN-NR.:	Ort +	1 B1.

ARMADIO SINUMERIK 880T

20.X121 ALIMENTAZIONE A IL CN

MORSETTO DI TERRA
A IL CN

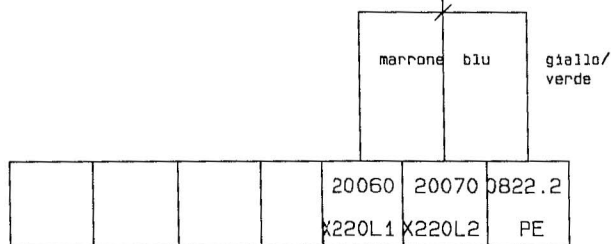
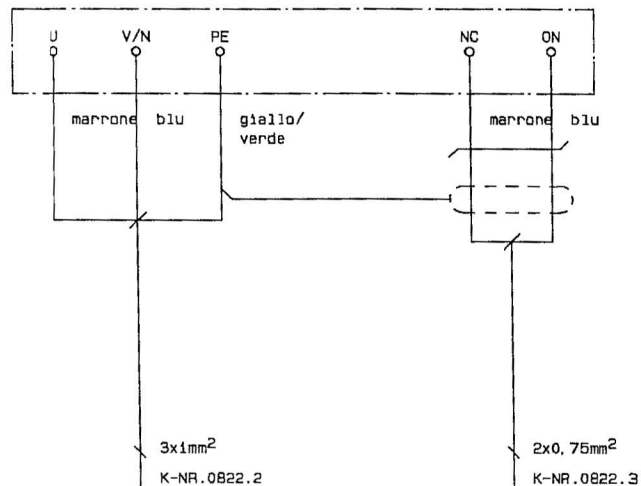
PE

giallo/verde

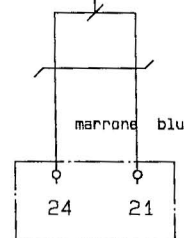
16mm² gnge
K-NR.0822

PE

0822/PE



MORSETTIERA



13K31
RELE

=08.809/1

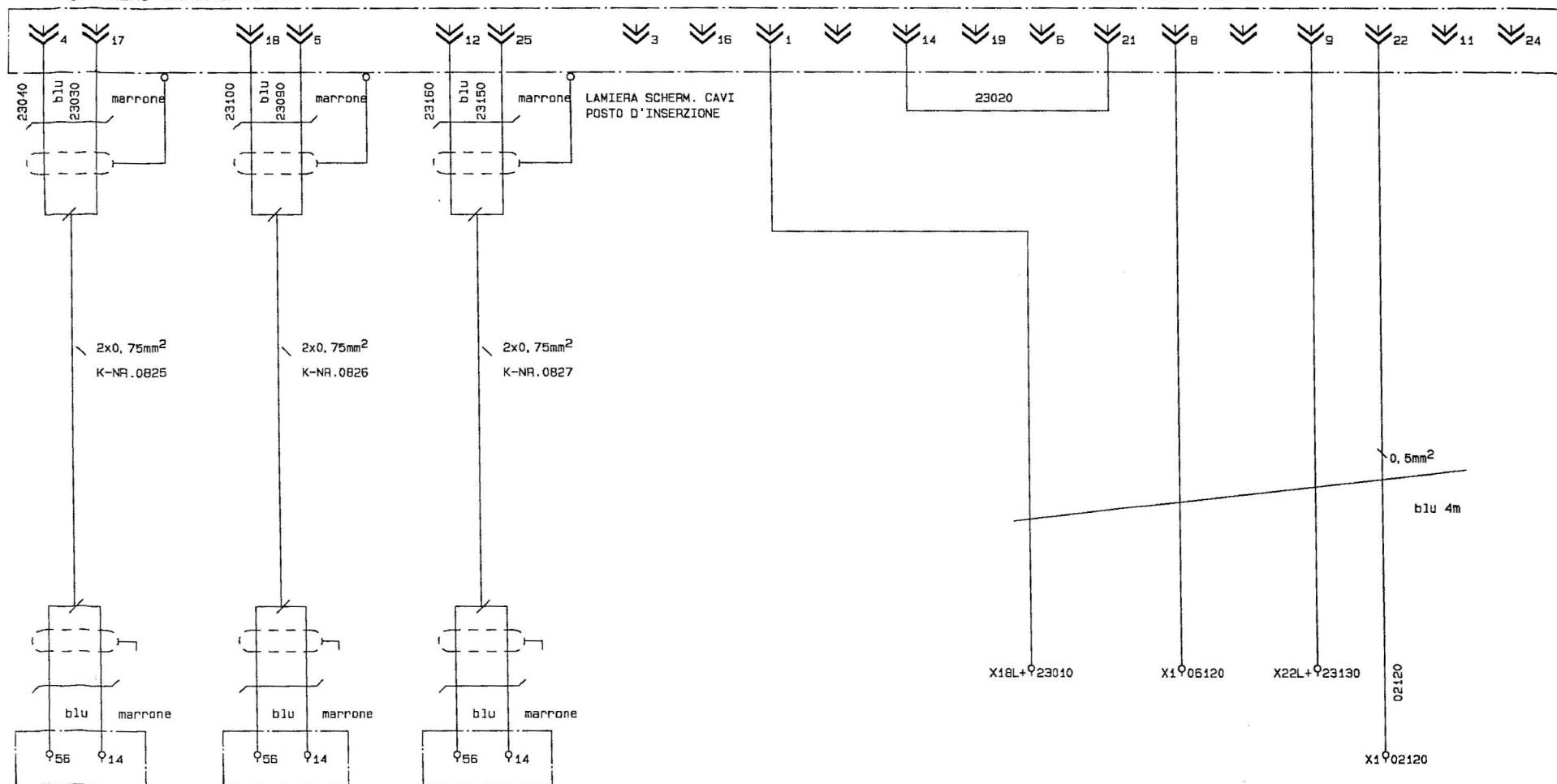
2

Datum	27. Aug. 1992	HN5L2_BS.ANS	HEYLIGENSTAEDT	ALIMENTAZIONE PER	Str.Nr.	A165.43-013	Gruppe	=08.814
Bearb.	LE	DRL.850	GmbH & Co. KG	SINUMERIK 880T	Kom.Nr.	000301.08		B1. 1
Gepr.			Giessen		Inv.Nr.	KUNDEN-NR.:	Ort +08	3 B1.

SIEMENS SINUMERIK 880T

POSTO D'INSERZIONE B18/X141

25 poli
SUBMINIATUR Bu.



02A20/X111

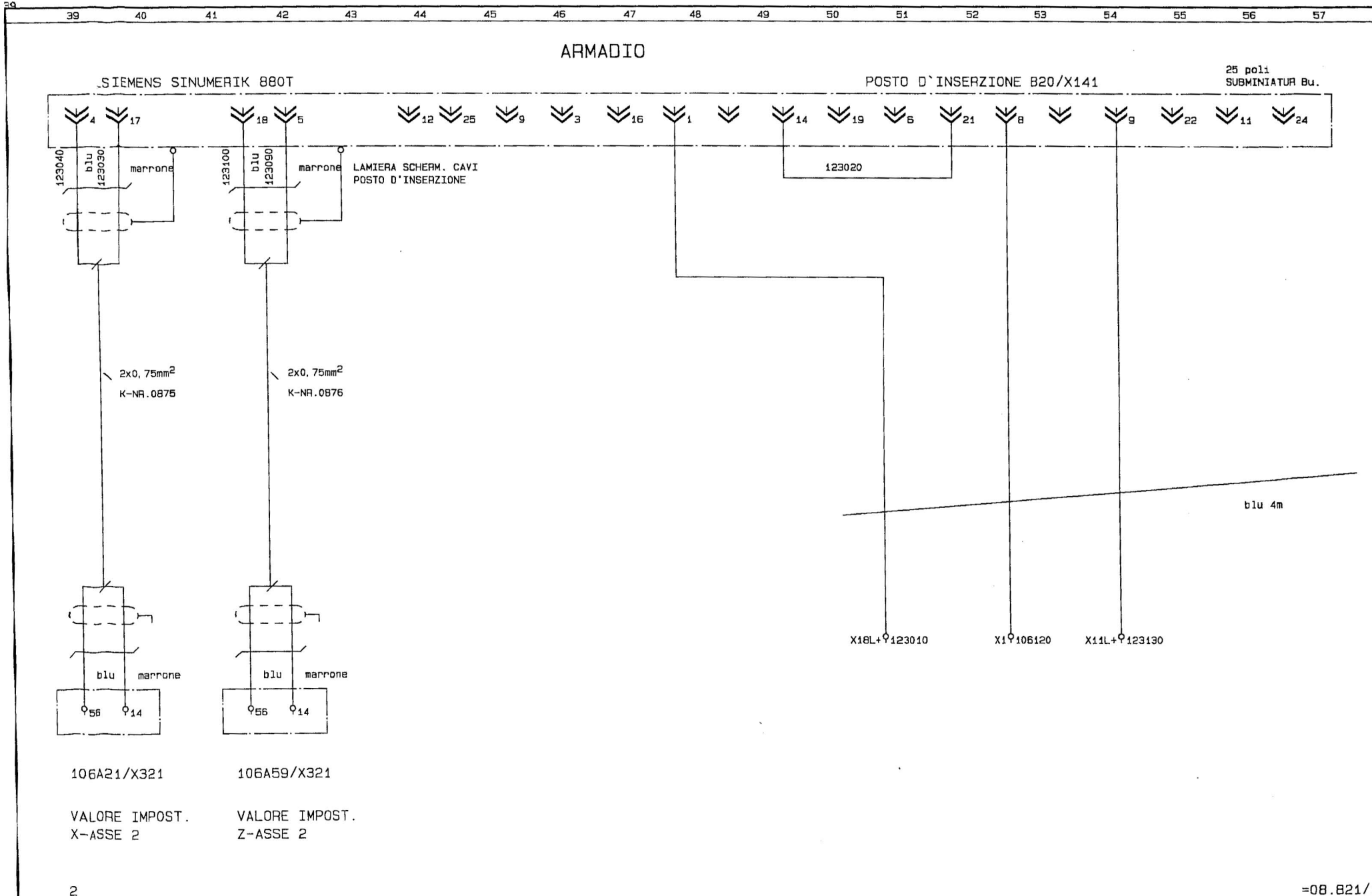
VALORE IMPOST.
AZIONAMENTO MANDRINO

Datum	05.Okt.1992	HN5L2_BS.ANS DRL.850
Bearb.	LE	
Gepr.		

HEYLIGENSTAEDT
GmbH & Co. KG
Giessen

VALORE IMPOSTATO U.SEGNALI
DA IL CNC
SIEMENS 880T

Str.Nr.	A165.43-013	Gruppe	=08.814
Kam.Nr.	000301.08		B1. 2
Inv.Nr.	KUNDEN-NR.:	Ort +08	3 Bl.



2

=08.821/1

Datum	05.Okt.1992	HN5L2_BS.ANS	HEYLIGENSTAEDT	VALORE IMPOSTATO U.SEGNALI	Str.Nr.	A165.43-013	Gruppe	=08.814
Bearb.	LE	DRL.850	GmbH & Co. KG	DA IL CNC	Kom.Nr.	000301.08		Bl. 3
Gepr.			Giessen	SIEMENS 880T	Inv.Nr.	KUNDEN-NR.:	ort +08	3 Bl.

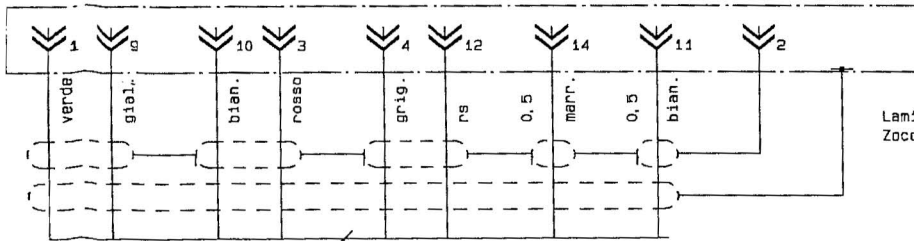
CNC-ARMADIO

SIEMENS SINUMERIK 880T

POSTO D'INSERZIONE B20/X131

15 poli
SUBMINIATUR
FEMMINA

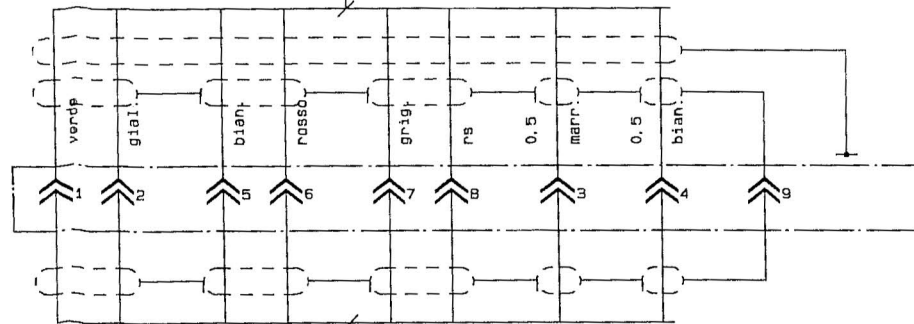
Lamiera scherm. cavi
Zoccolo



3X2X0, 14+2x0, 5mm²

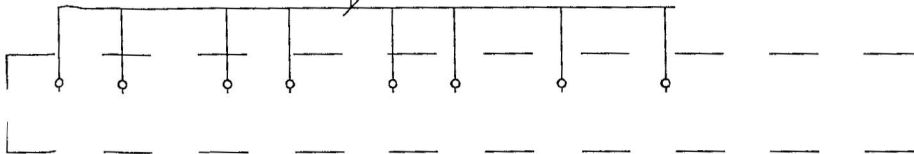
Raccordo a vite Pg16 verde
Riduzione Pg36/16

K-NR.0851



121X2
9 poli
HEIDENHAIN
FEMMINA SPIRALE FUORI

CAVO



TESTA DI LETTURA

121A2

=08.814/3

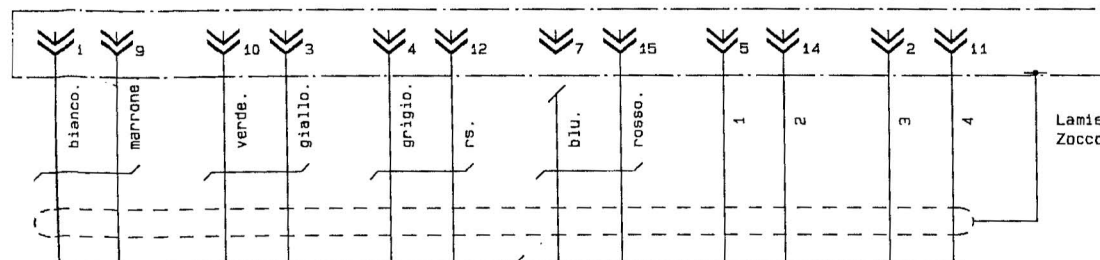
2

Datum	11. Aug. 1992	HN5L2_8S.ANS	HEYLIGENSTAEDT	INCR.	Str.Nr.	A165.43-013	Gruppe	=08.821
Bearb.	LE	DRL.850	GmbH & Co. KG	SISTEMA DI MISURA	Kom.Nr.	000301.08		B1. 1
Gepr.			Giessen	DELLA LUNGHEZZA X-ASSE 2	Inv.Nr.	KUNDEN-NR.:	art +08	2 B1.

CNC-ARMADIO

SIEMENS SINUMERIK 880T

POSTO D'INSERZIONE B20/X111

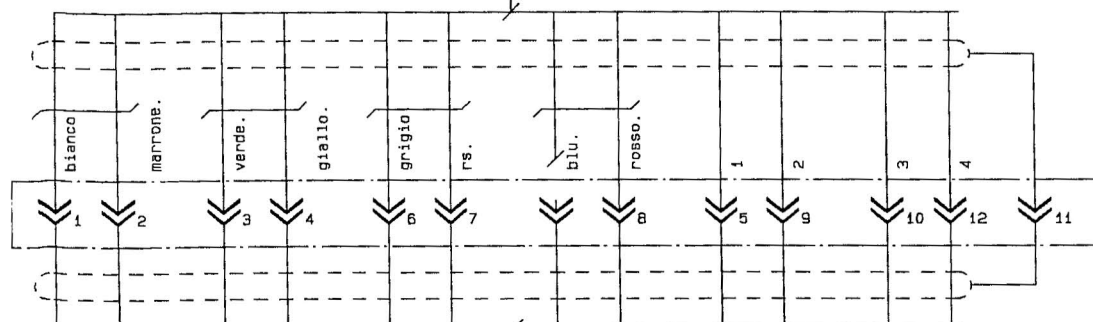


15pol
SUBMINIATUR CONNETTORE Bu.

Lamiera scherm. cavi
Zoccolo

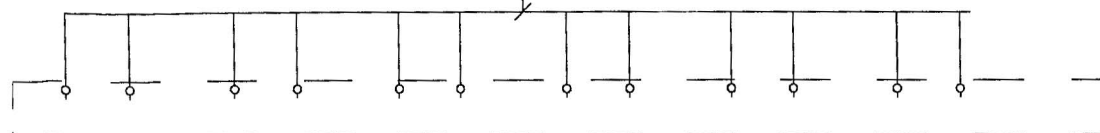
Raccordo a vite Pg16 verde
Riduzione Pg36/16

4x2x0, 3B+4x0, 5mm²
K-NR.0853



121X21
12pol11
SOURIAU Maschio

CAVO



121A21
SINCR0-CONGEGNO DI MISURA
Z-ASSE

A-IMPULSO

*A-IMPULSO

B-IMPULSO

*B-IMPULSO

RIF.-IMPULSO

*RIF.-IMPULSO

**

+5V

+5V

0V

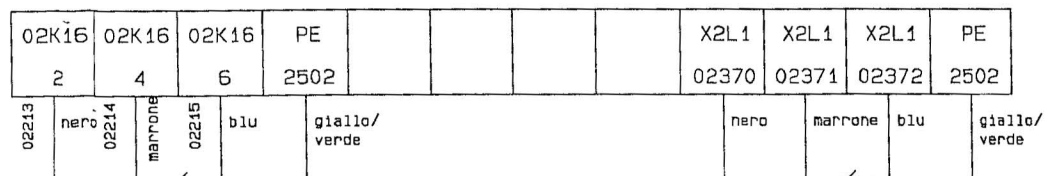
0V

1

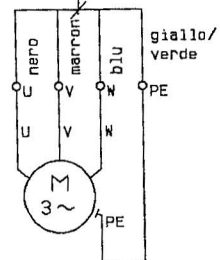
=25.001/1

Datum	11. Aug. 1992	HN5L2_8S.ANS	HEYLIGENSTAEDT	ROTATORIO ENCODER	Str.Nr.	A165.43-013	Gruppe	=08.821
Bearb.	LE	DRL.850	GmbH & Co. KG	Z-ASSE 2 880T	Kom.Nr.	000301.08		B1. 2
Geph.			Giessen		Inv.Nr.	KUNDEN-NR.:	Ort +08	2 B1.

ARMADIO DI POTENZA



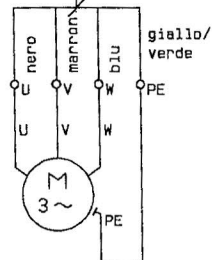
4x35mm²
K-NR.2502



02M22

C.A.
AZIONAMENTO MANDRINO

4x1,5mm²
K-NR.2504



02M37

VENTILATORE

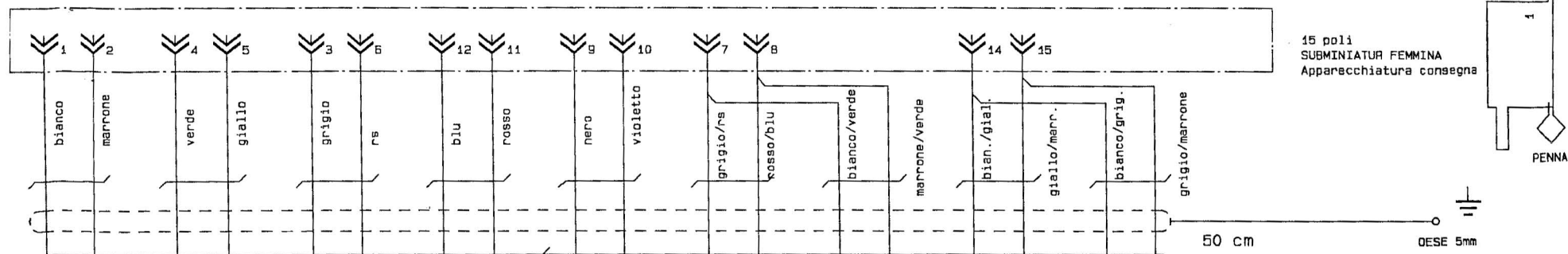
=06.821/2

2

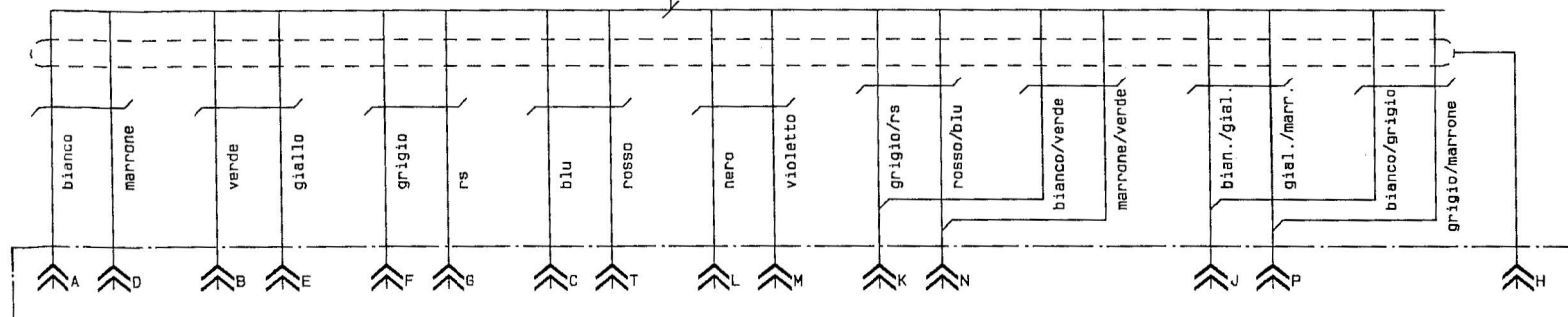
Datum	07.Okt.1992	HN5L2_BS.ANS	HEYLIGENSTAEDT	C.A.-AZIONAMENTO MANDRINO	Str.Nr.	A165.43-013	Gruppe	=25.001
Bearb.	LE	DRL.850	GmbH & Co. KG	SIEMENS	Kom.Nr.	000301.08		B1. 1
Gepr.			Giessen		Inv.Nr.	KUNDEN-NR.:	Ort +25	2 B1.

ARMADIO DI POTENZA

TRANSISTORE-CONVERTITORE IMPULSI POSTO D'INSERIZIONE U1/X131



Raccordo a vite.Pg16 verde
Riduzione.Pg36/16



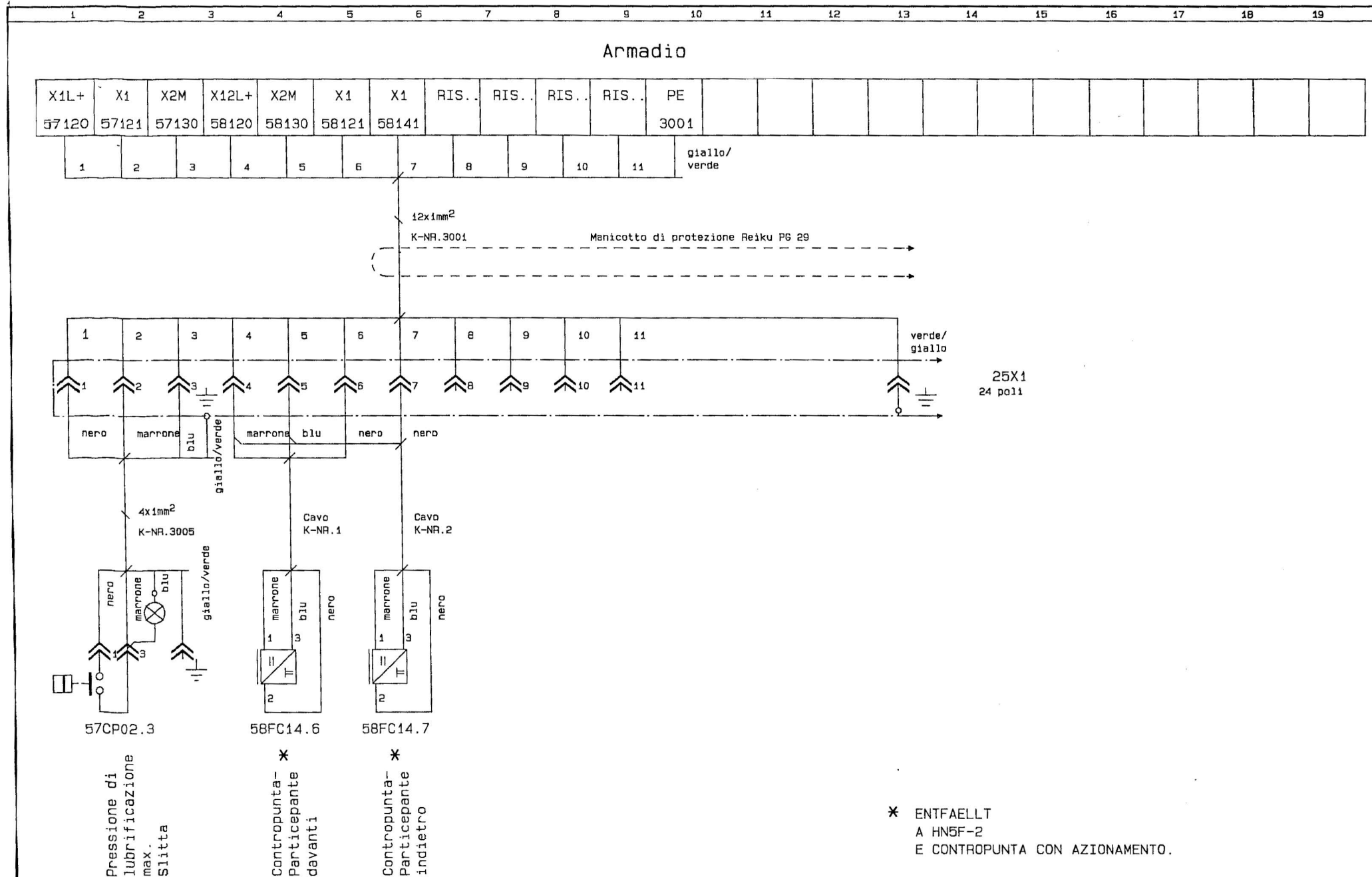
02A24

DATORE IMPULSI A AZIONAMENTO MANDRINO

1

=30.801/1

Datum	25. Aug. 1992	HN5L2_8S.ANS	HEYLIGENSTAEDT	C.A.-AZIONAMENTO MANDRINO	Str.Nr.	A165.43-013	Gruppe	=25.001
Bearb.	LE	DRL.850	GmbH & Co. KG	SIEMENS	Kom.Nr.	000301.08		B1. 2
Gepr.			Giessen		Inv.Nr.	KUNDEN-NR.:	Ort +25	2 B1.



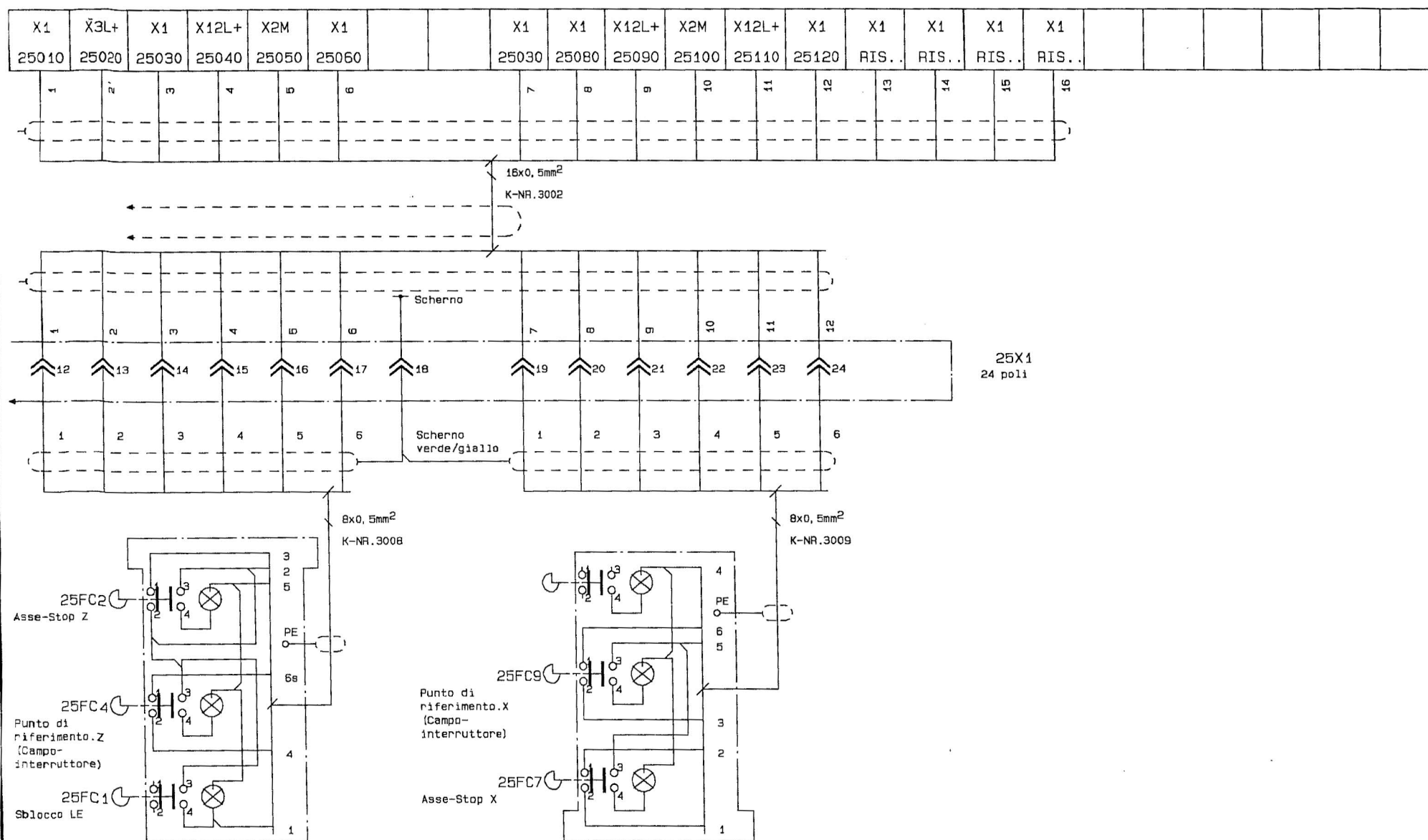
* ENTFAELLT
A HN5F-2
E CONTROPUNTA CON AZIONAMENTO.

=25.001/2

2

Datum	05.Okt.1992	HN5L2_BS.ANS	HEYLIGENSTAEDT	SLITTE	Str.Nr.	A165.43-013	Gruppe	=30.801
Bearb.	LE	DRL.850	GmbH & Co. KG		Kom.Nr.	000301.08		Bl. 1
Gepr.			Giessen		Inv.Nr.	KUNDEN-NR.:	Ort +30	2 Bl.

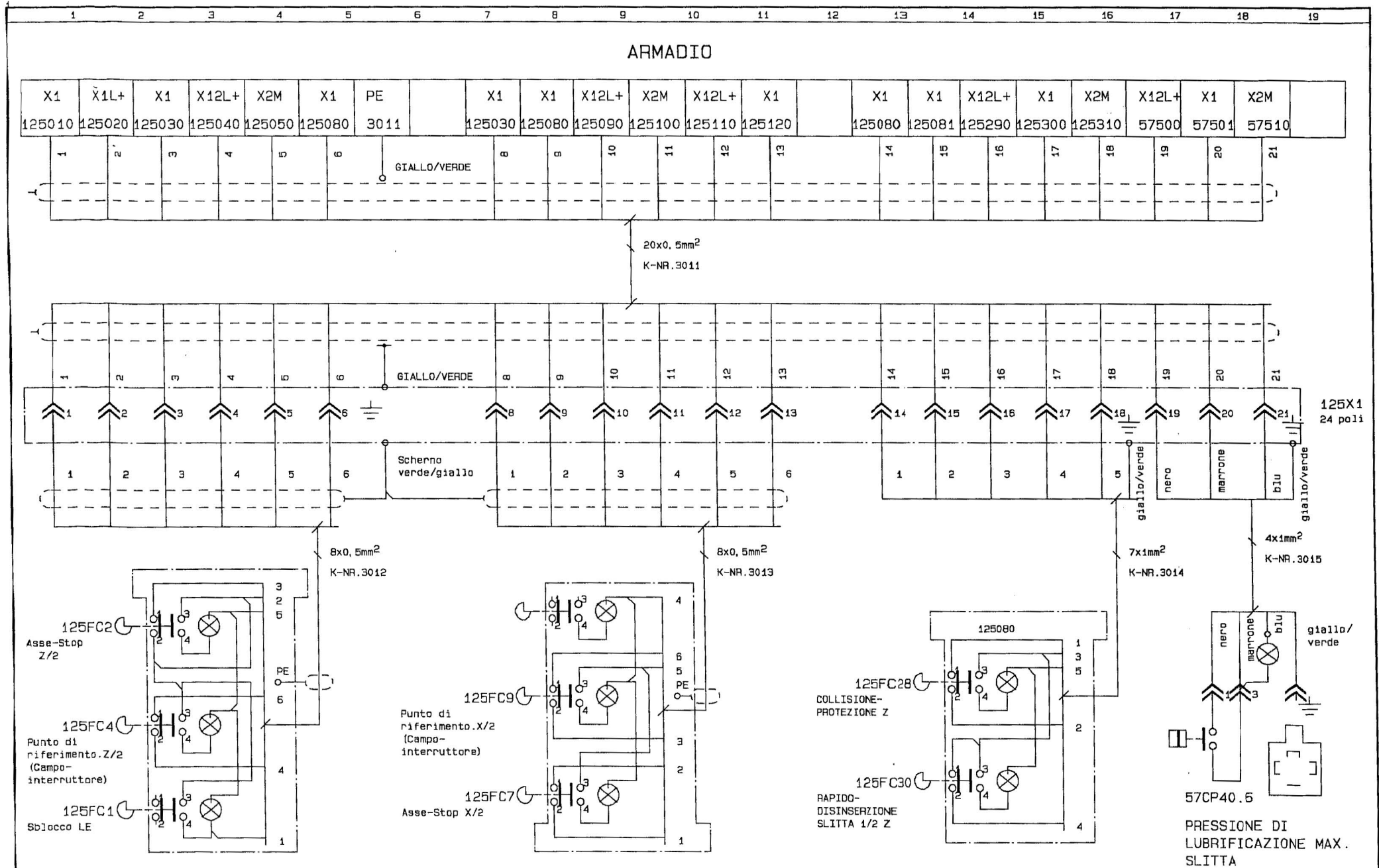
ARMADIO



1

=30.806/1

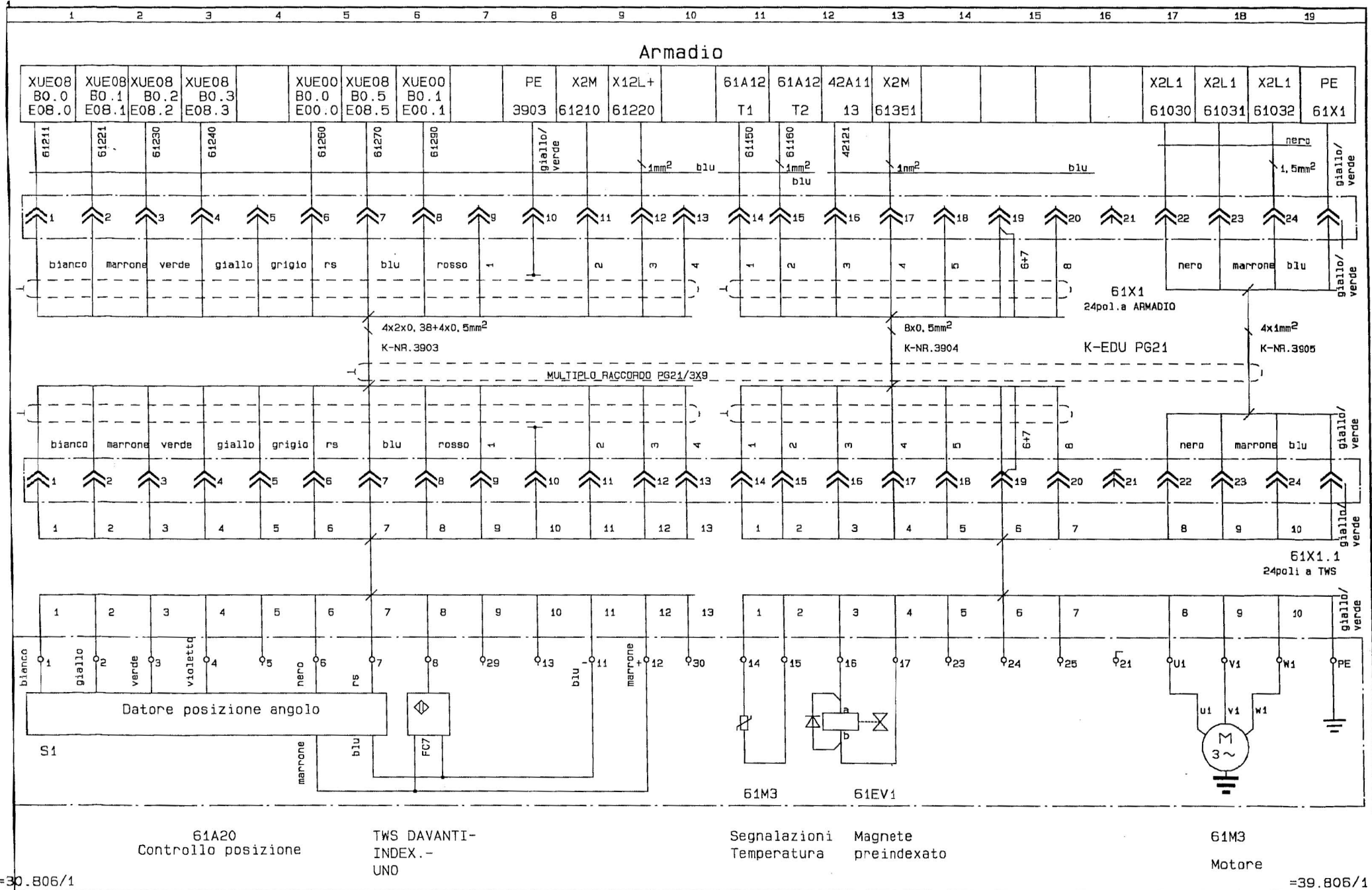
Datum	06.Okt.1992	HN5L2_BS.ANS	HEYLIGENSTAEDT	SLITTE L'INTERRUTTORE	Str.Nr.	A165.43-013	Gruppe	=30.801
Bearb.	LE	DRL.850	GmbH & Co. KG	DI FINE CORSA	Kom.Nr.	000301.08		B1. 2
Gepr.			Giessen	Z+X-ASSE	Inv.Nr.	KUNDEN-NR.:	Art +30	2 B1.



=30.801/2

=39.801/1

		Datum	05.Okt.1992	HN5L2_BS.ANS	HEYLIGENSTAEDT	SLITTE 2	Str.Nr.	A165.43-013	Gruppe	=30.806
		Bearb.	LE	DRL.850	GmbH & Co. KG	INTERRUTTORE DI FINE CORSA	Kom.Nr.	000301.08		B1. 1
		Gepr.			Giessen	Z+X-ASSE	Inv.Nr.	KUNDEN-NR.:	Ort +30	1 B1.

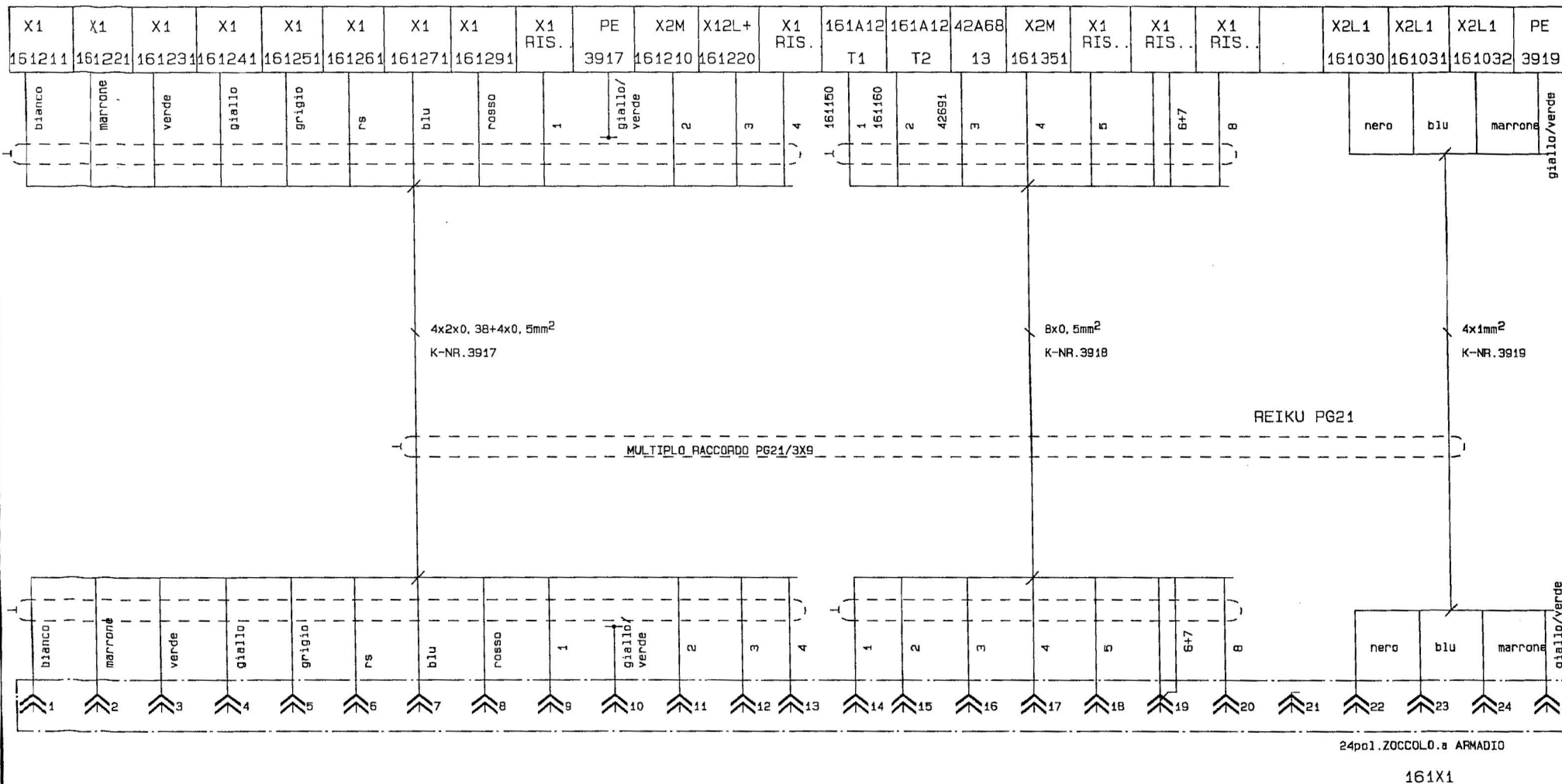


=39.806/1

=39.806/1

Datum 07.Okt.1992		HN5L2_8S.ANS		HEYLIGENSTAEDT		REVOLVER UTENSILI		Str.Nr. A165.43-013		Gruppe =39.801	
Bearb. LE		DRL.850		GmbH & Co. KG		Kom.Nr. 000301.08		Inv.Nr. KUNDEN-NR.:		B1. 1	
Gedr.		Ursnr. AS39VB01		P10t 02.Jul.1993						Ort +39	

Armadio



24pp1.ZOCCOLO.a ARMADIO

161X1

1

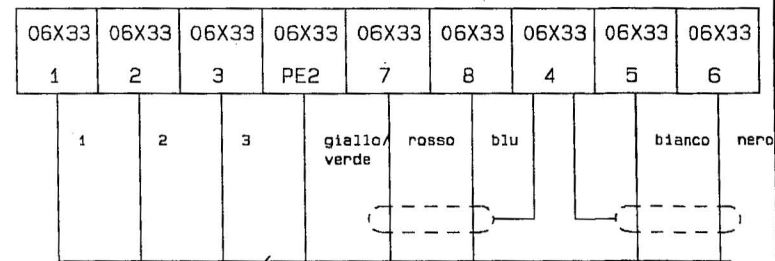
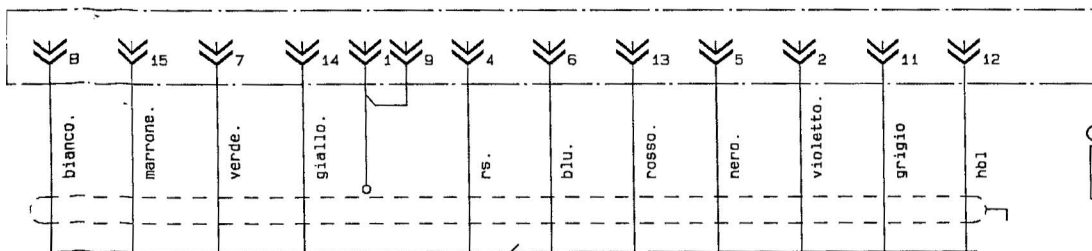
$$= 40.001/1$$

			Datum	07.0kt.1992	HN5L2_BS.ANS	HEYLIGENSTAEDT	REVOLVER UTENSILI 2	Str.Nr.	A165.43-013	Gruppe	=39.806	
			Bearb.	LE	DRL 850	GmbH & Co. KG	COLLEGAM..CAVO.MORS..-PRESA	Kom.Nr.	000301.08			B1. 2
			Gepr.			Giessen	SLITTA 2 SINISTRA	Inv. Nr.	KUNDEN-NR.	Int. +39		2 a

ARMADIO DI POTENZA

PRESA X311 a ASSE-MODULO 06A21

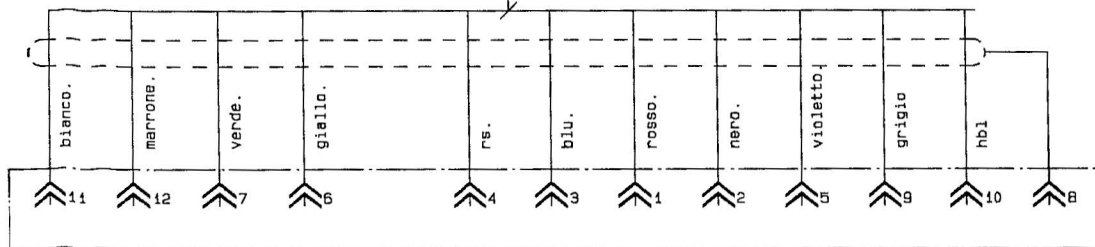
15 pol Bu.
Sub-Min-D
Chiusura-
scorrevole
6FC9348-7AT



Raccordo a vite.Pg16 nero
Riduzione.Pg36/16

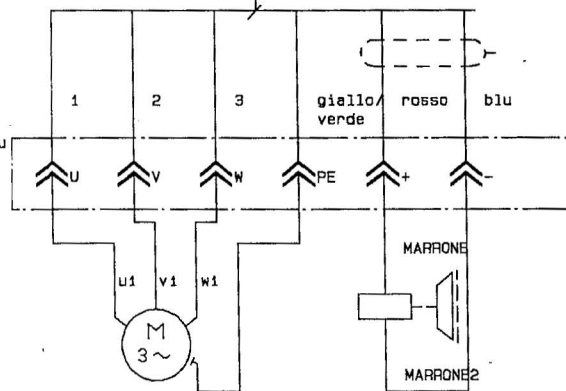
12x0,25mm²
K-NR.4001

4x4+2x2x1,5mm²
K-NR.4002



06X24
12 pol.Str.Bu
A MOTORE
SIEMENS
6FC9348-7AL

06X33.1
6 pol.Bu.
A MOTORE
SIEMENS
6FC9348-70D



06M33
MOTORE

06FR37
FRENO

TACHIMETRICA

06B25

MOTORE-SIGNALATIONE DI RITORNO

=39.806/2

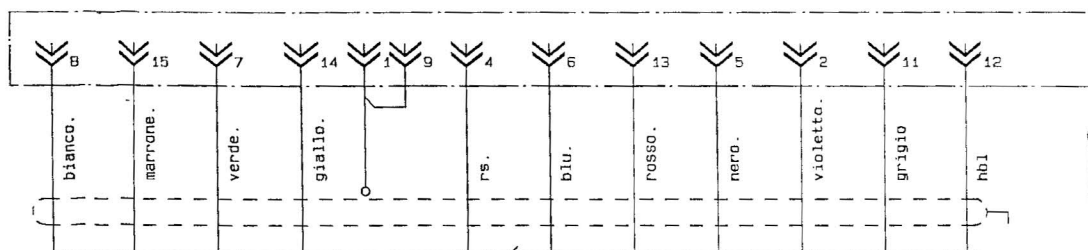
ANSCHLUSSPLAN	Datum	24.Feb.1992	HN5L2_BS.ANS
HN5	Bearb.	LE	DRL.850
	Gepr.		
	Urspr.	AS40V001	Print 02.01.1993

HEYLIGENSTAEDT
GmbH & Co. KG
Giessen

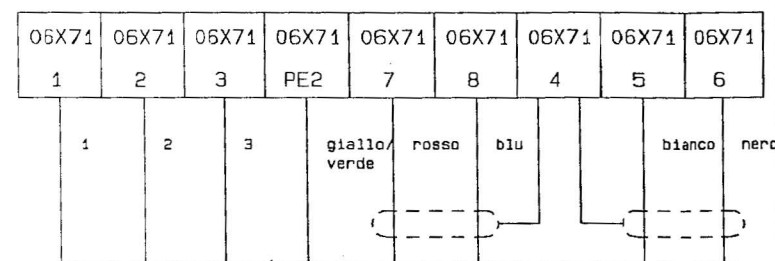
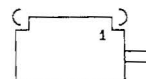
C.A.-SERVOMOTORE (SSW)
X-ASSE SLITTA 1

Str.Nr.	A165.43-013	Gruppe	=40.001
Kom.Nr.	000301.08		
Inv.Nr.	KUNDEN-NR.:	Ort	+40
			B1. 1
			2 B1.

PRESA X311 a ASSE-MODULO 06A59

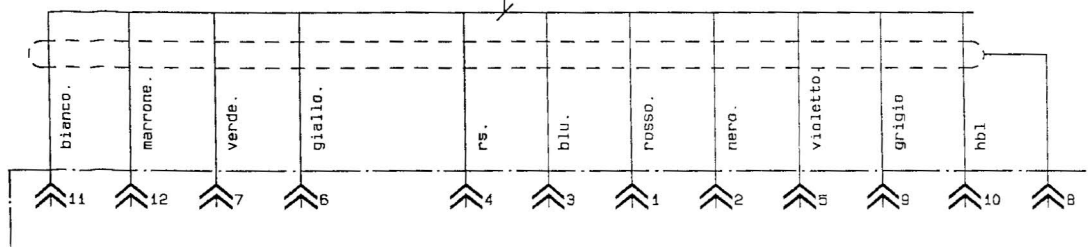


15 pol Bu.
Sub-Min-D
Chiusura-
scorrevole
6FC9348-7AT

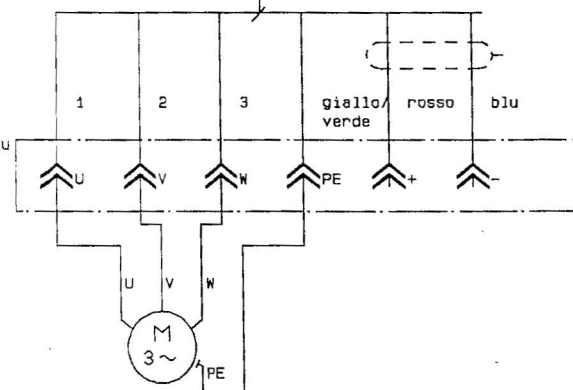


┐ Raccordo a vite.Pg16 nero
Riduzione.Pg36/16

12x0,25mm²
K-NR.4005



06X63
12 pol.Str.Bu
A MOTORE
SIEMENS
6FC9348-7AL



06X71.1
6 pol.Bu.
A MOTORE
SIEMENS
6FC9348-7DD
6FC9348-7DE

TACHIMETRICA

06B65

MOTORE-SEGNAZIONE DI RITORNO

06M71

MOTORE

1

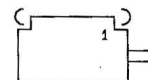
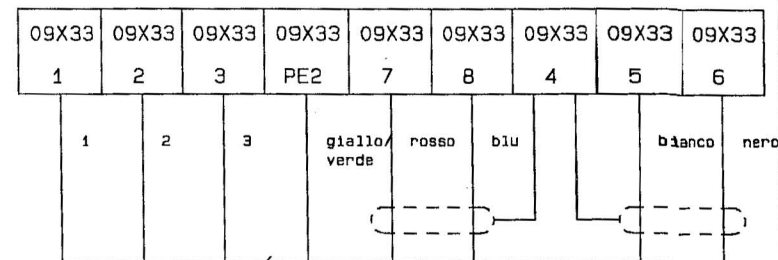
$$=40.003/1$$

ANSCHLUSSPLAN	Datum	16. Mär. 1992	HN5L2_BS.ANS DRL.850	HEYLIGENSTAEDT GmbH & Co. KG Giessen	C.A.-SERVOMOTORE (SSW) Z-ASSE SLITTA 1	Str.Nr.	A165.43-013	Gruppe	=40.001
HN5	Bearb.	LE				Kom.Nr.	000301.08		B1. 2
	Gepr.					Inv. Nr.	KUNDEN-NR. :	art. +40	2 B1

ARMADIO DI POTENZA

PRESA X311 a ASSE-MODULO 09A21

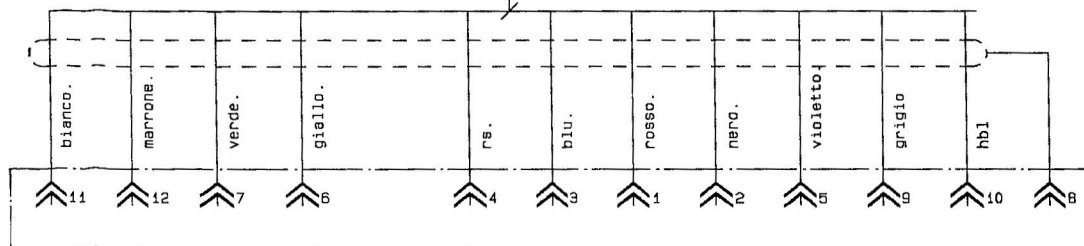
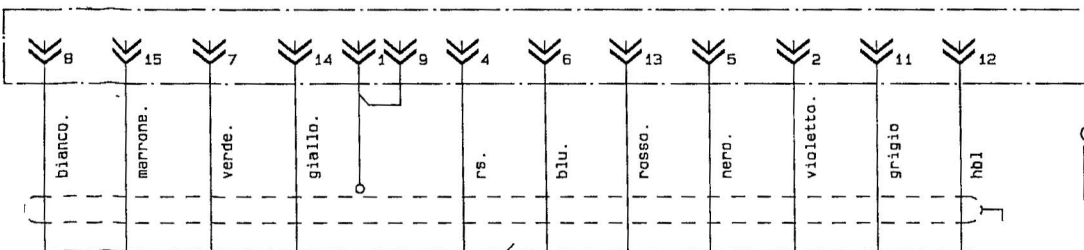
15 pol Bu.
Sub-Min-D
Chiusura-
scorrevole
6FC9348-7AT



Raccordo a vite.Pg16 nero
Riduzione.Pg36/16

12x0,25mm²
K-NR.4031

4x2,5+2x2x1,5mm²
K-NR.4032



P15

DPRR

DPRS

DPRT

MASSA

PTC

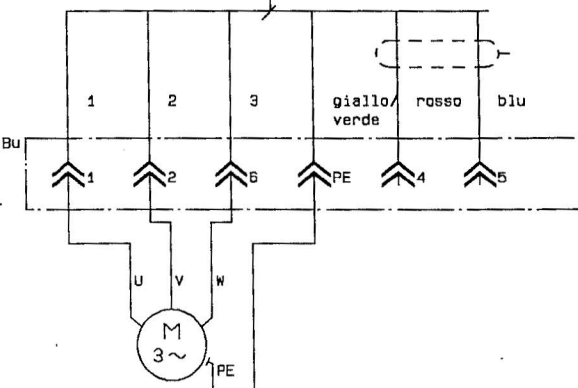
PTC

TACHIMETRICA

09B25

MOTORE-SIGNALATION DI RITORNO

09X24
12 pol.Str.Bu
A MOTORE
SIEMENS
6FC9348-7AL



09X33.1
6 pol.Bu.
A MOTORE
SIEMENS
6FC9348-7DN

09M33
MOTORE

=40.001/2

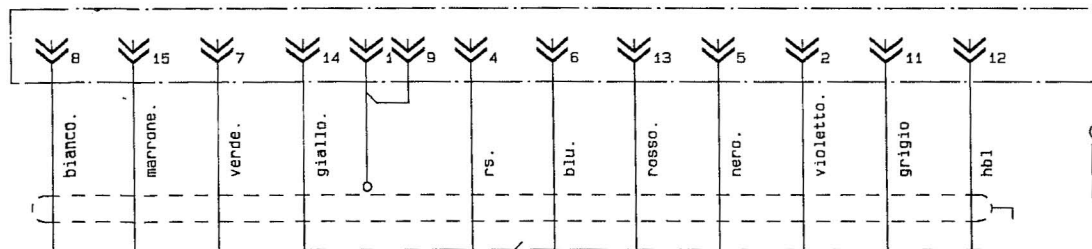
=40.006/1

Datum	24.Feb.1992	HN5L2_BS.ANS	HEYLIGENSTAEDT	C.A.-SERVOMOTORE (SSW)	Str.Nr.	A165.43-013	Gruppe	=40.003
Bearb.	LE	DRL.850	GmbH & Co. KG	ASSE AUSILIARIO A SLITTA	Kom.Nr.	000301.08		B1. 1
Gepr.			Giessen	(CONTROPUNTA O LUNETTA)	Inv.Nr.	KUNDEN-NR.:	Ort +40	1 B1.

ARMADIO DI POTENZA

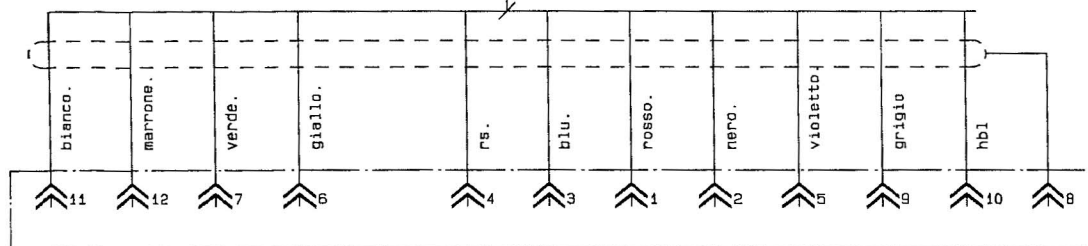
PRESA X311 a ASSE-MODULO 106A21

15 pol Bu.
Sub-Min-D
Chiusura-
scorrevole
6FC9348-7AT



Raccordo a vite.Pg16 nero
Riduzione.Pg36/16

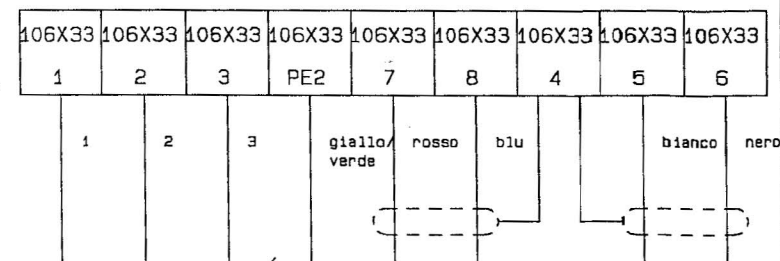
12x0,25mm²
K-NR.4011



TACHIMETRICA

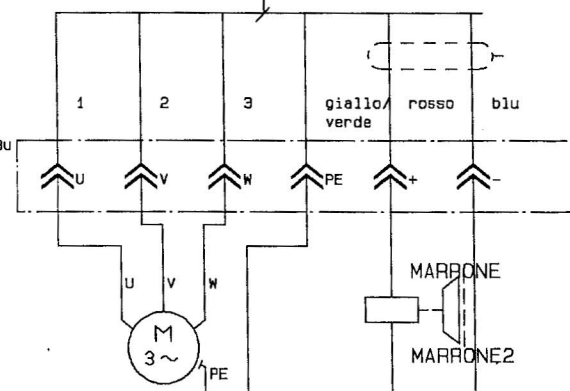
106B25

MOTORE-SEGNAZIONE DI RITORNO



4x4+2x2x1,5mm²
K-NR.4012

106X24
12 pol.Str.Bu
A MOTORE
SIEMENS
6FC9348-7AL



106M33
MOTORE

106FR37
FRENO

106X33.1
6 pol.Bu.
A MOTORE
SIEMENS
6FC9348-7DD

=40.003/1

Datum	05.Okt.1992	HN5L2_8S.ANS
Bearb.	LE	DRL.850
Gepr.		

HEYLIGENSTAEDT
GmbH & Co. KG
Giessen

C.A.-SERVOMOTORE (SSW)
X-ASSE SLITTA 2

Str.Nr. A165.43-013
Kom.Nr. 000301.08
Inv.Nr. KUNDEN-NR.:

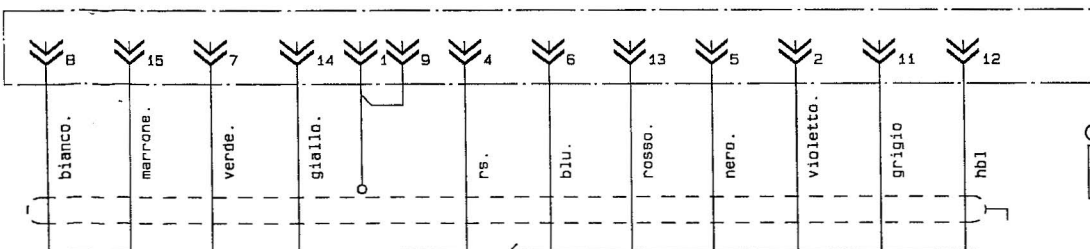
Gruppe =40.006
Bl. 1
Art +40
2 Bl.

2

ARMADIO DI POTENZA

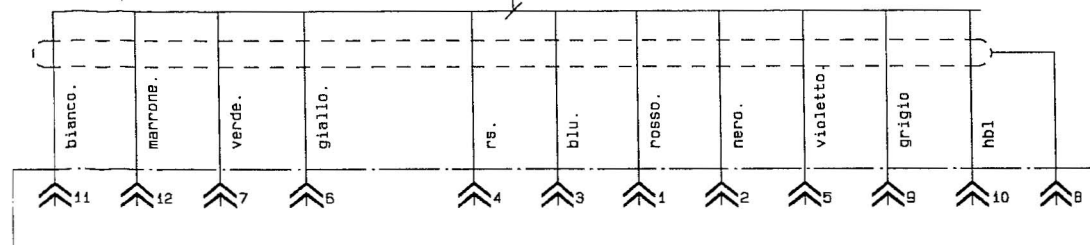
PRESA X311 a ASSE-MODULO 106A59

15 pol. Bu.
Sub-Min-D
Chiusura-
scorrevole
6FC9348-7AT



Raccordo a vite.Pg16 nero
Riduzione.Pg35/16

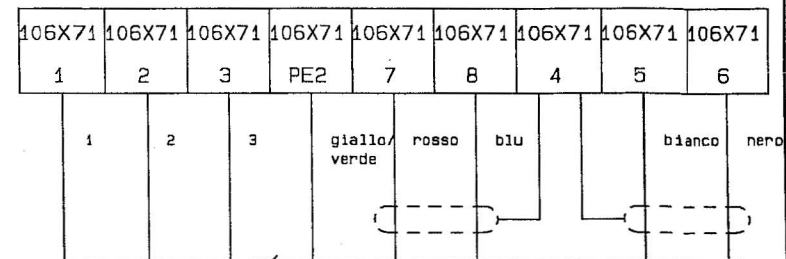
12x0,25mm²
K-NR.4015



TACHIMETRICA

106B65

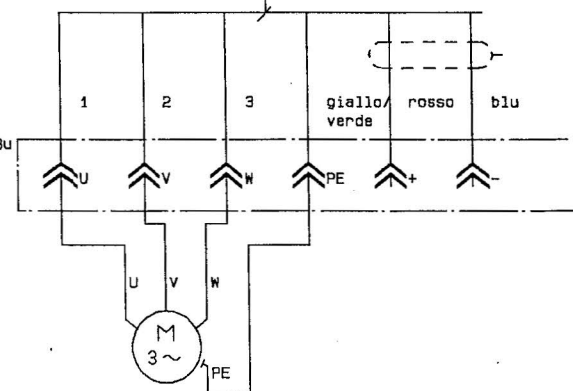
MOTORE-SIGNALATION DI RITORNO



(A HN 5-15) =

4x4+2x2x1,5mm²
K-NR.4016

106X63
12 pol.Str.Bu
A MOTORE
SIEMENS
6FC9348-7AL



106X71.1
6 pol.Bu.
A MOTORE
SIEMENS
6FC9348-7DD
6FC9348-7DE

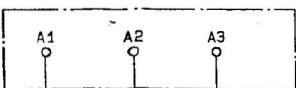
106M71

MOTORE

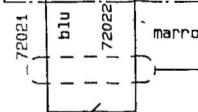
=50.801/1

1	Datum	06.Okt.1992	HN5L2_8S.ANS	HEYLIGENSTAEDT	C.A.-SERVOMOTORE (SSW)	Str.Nr.	A165.43-013	Gruppe	=40.006
	Bearb.	LE	DRL.850	GmbH & Co. KG	Z-ASSE SLITTA 2	Kom.Nr.	000301.08		B1. 2
	Gepr.			Giessen		Inv.Nr.	KUNDEN-NR.:	ort +40	2 B1.

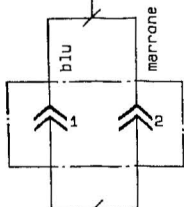
RENISHAW MI 8



72A2



2X0.75mm²
K-NR.5001



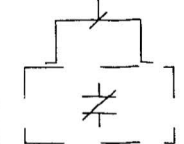
72X1
5 poli TUCHEL
A IL PARETE SPRUZZARE

CAVO
CON GIUNTO



72X1
CONNETTORE DI COLLEGAMENTO
IN BRACCIO DI MISURA

CAVO
CON CONNETTORE



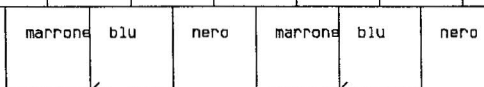
72FC2

RENISHAW
TASTIERA PER MISURA

=40.006/2

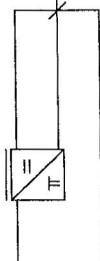
ARMADIO

X12L+	X2M	X1	X12L+	X2M	X1									42A72	X2M	PE	42A72	X2M	PE
72080	72090	72081	72100	72110	72101									5	72161	5005	7	72181	5006



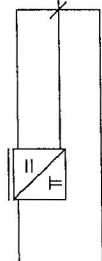
CAVO
CON CONNETTORE
K-NR.5002

CAVO
CON CONNETTORE
K-NR.5003



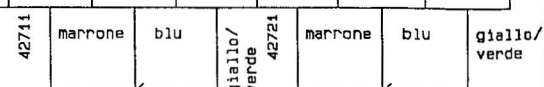
72FC15.6

BERO
TASTIERA PER
MISURA IN
POSIZIONE
INIZIALE



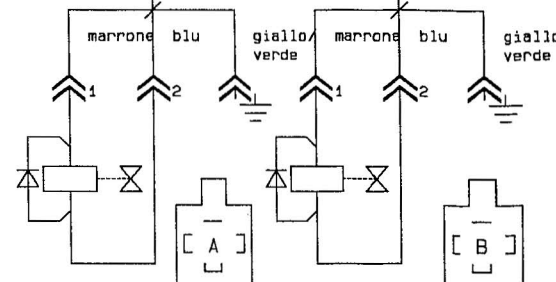
72FC15.7

BERO
TASTIERA PER
MISURA IN
POSIZIONE DI
MISURA



3x1mm²
K-NR.5005

3x1mm²
K-NR.5006



72EV06.3

72EV06.4

MAGN..TASTATORE
DI MISURA
IN POSIZIONE
INIZIALE
ORIENTARE

MAGN..TASTATORE
DI MISURA
IN POSIZIONE
DI MISURA
ORIENTARE

=50.003/1

Datum	05.Okt.1992
Bearb.	LE
Gepr.	

HN5L2_8S.ANS
DRL.850

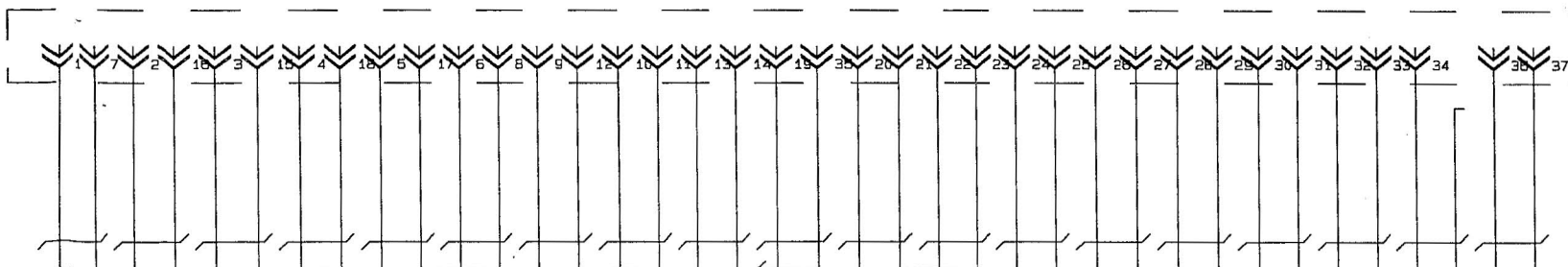
HEYLIGENSTAEDT
GmbH & Co. KG
Giessen

UTENSILE-MESSA A PUNTO
MISURE
RENISHAW

Str.Nr.	A165.43-013
Kom.Nr.	000301.08
Inv.Nr.	KUNDEN-NR.:

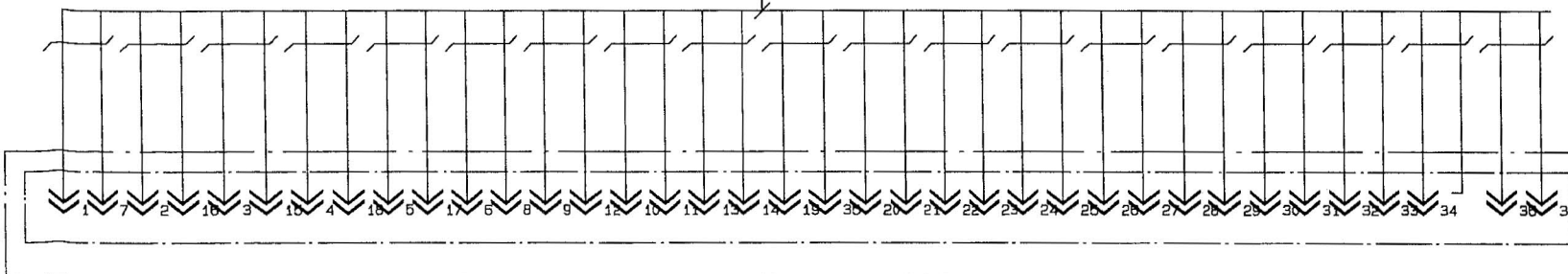
Gruppe	=50.801
Bl.	1
ort	+50
	1 Bl.

ARMADIO ADATTATORE DI MORSETTI 75XU1



37 poli
SUBMINIATUR Bu.
Connettore a vite

CAVO
CONSEGNA
MONTRONIX

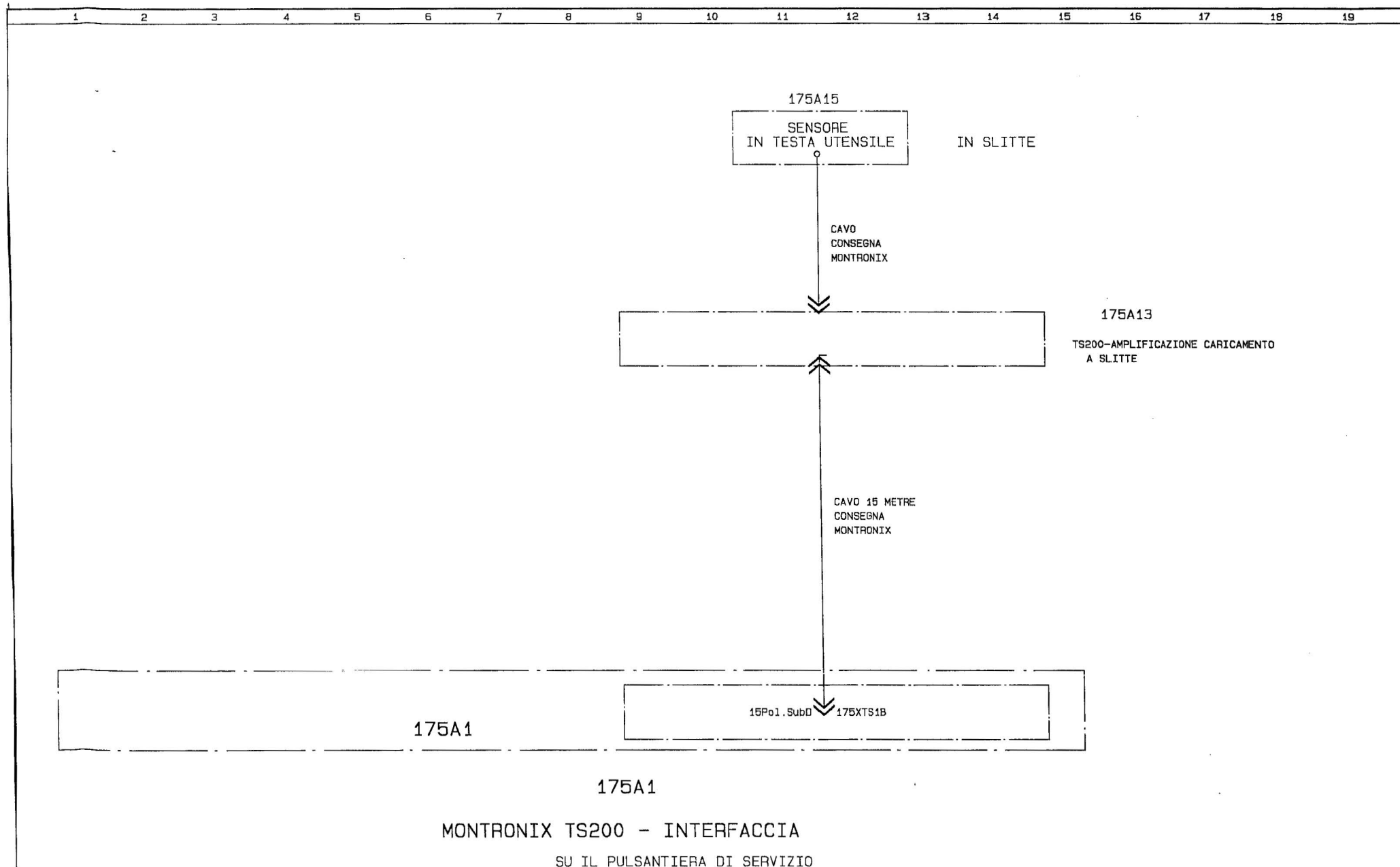


75XTS2A
37 poli
SUBMINIATUR MASCHIO.
Connettore a vite

75A1
MONTRONIX TS200 -INTERFACCIA
SU IL PULSANTIERA DI SERVIZIO

=50.008/1

1	Datum	28. Aug. 1992	HN5L2_BS.ANS	HEYLIGENSTAEDT	UTENSILE-SORVEGLIANZA	Str.Nr.	A165.43-013	Gruppe	=50.003
		LE					Kom.Nr.		
		Gepr.					Inv.Nr.		
			DRL.850	GmbH & Co. KG	RUTTURA		000301.08		B1. 2
			Usano 4050V003	Giessen	MONTRONIX		KUNDEN-NR.:	Art +50	2 B1.

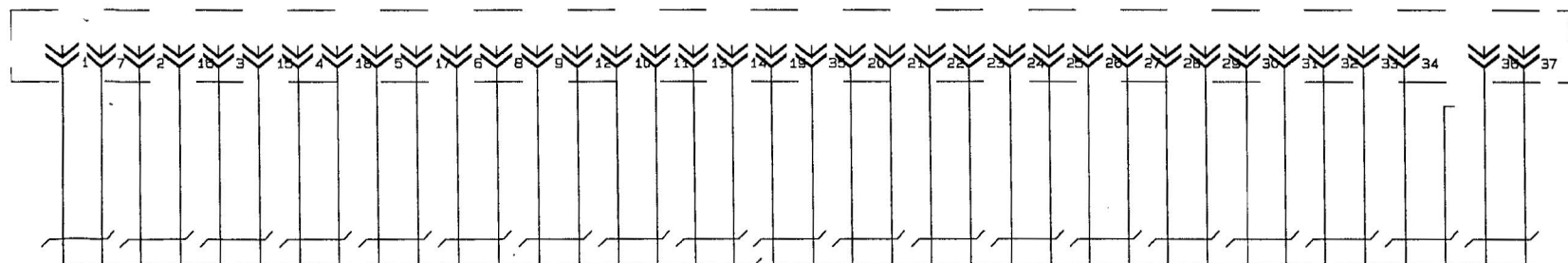


=50.003/2

2

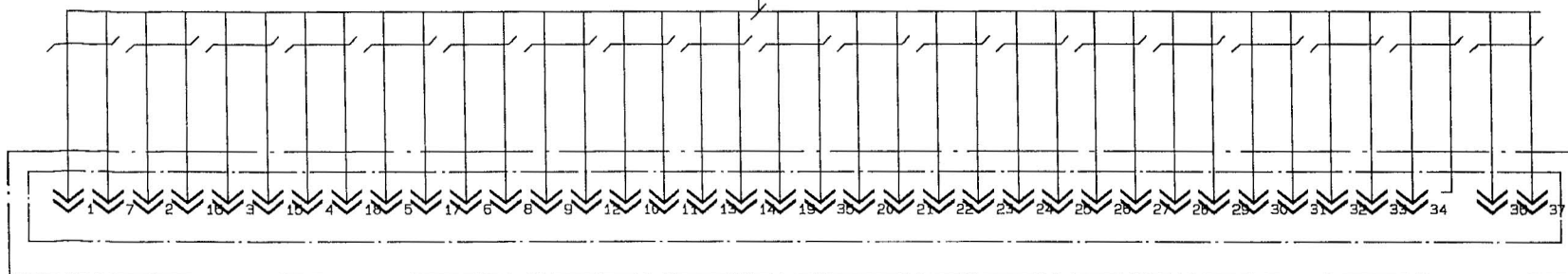
		Datum	28. Aug. 1992	HN5L2_8S.ANS	HEYLIGENSTAEDT	UTENSILE-SORVEGLIANZA	Str.Nr.	A165.43-013	Gruppe	=50.008
		Bearb.	LE	DRL.850	GmbH & Co. KG	RUTTURA	Kom.Nr.	000301.08		B1. 1
		Gepr.			Giessen	MONTRONIX	Inv.Nr.	KUNDEN-NR.:	ort +50	2 B1.

ARMADIO ADATTATORE DI MORSETTI 175XU1



37 poli
SUBMINIATUR Bu.
Connettore a vite

CAVO
CONSEGNA
MONTRONIX



175XTS2B
37 poli
SUBMINIATUR MASCHIO.
Connettore a vite

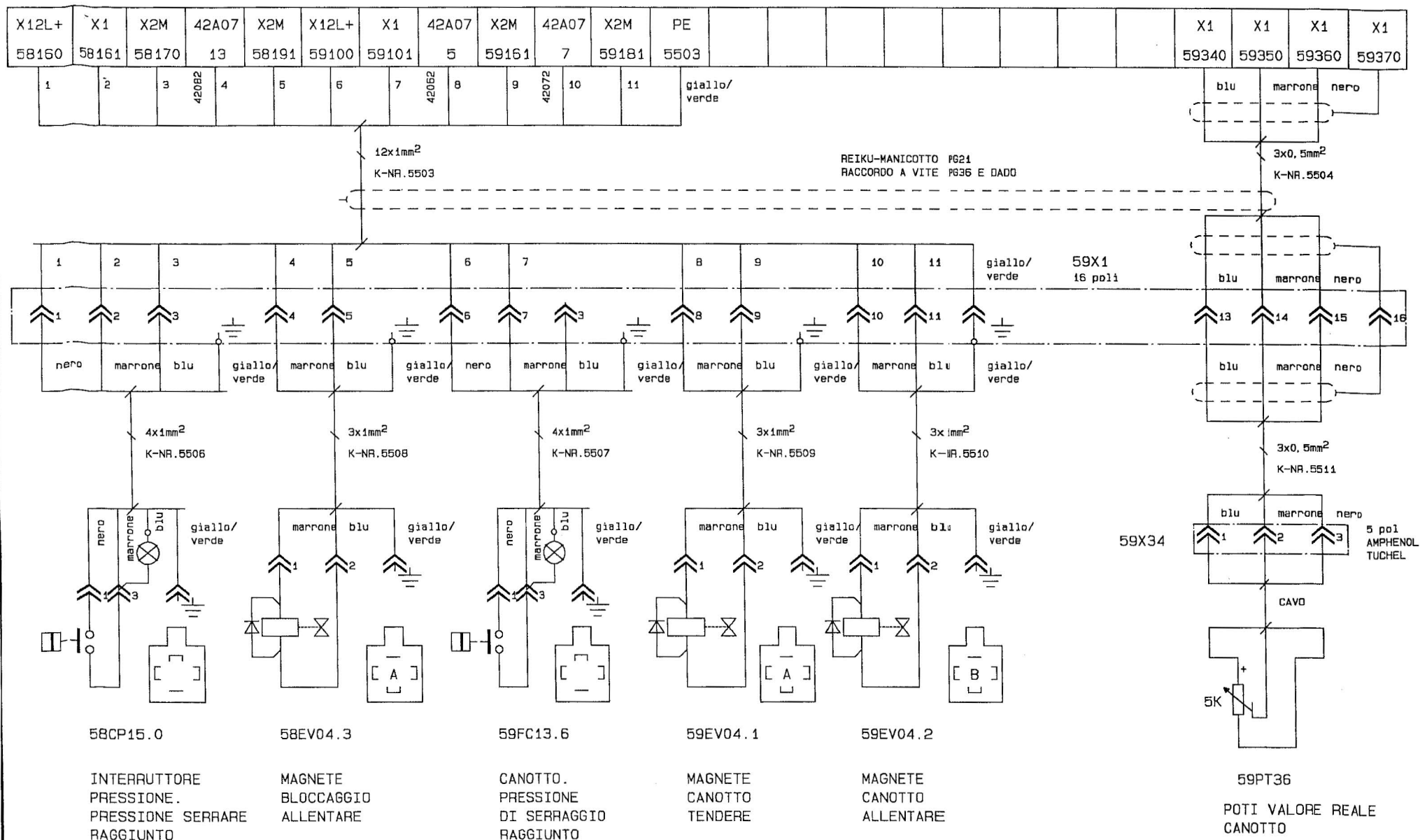
175A1
MONTRONIX TS200 -INTERFACCIA
SU IL PULSANTIERA DI SERVIZIO

1

=55.801/2

		Datum	28.Aug.1992	HN5L2_8S.ANS	HEYLIGENSTAEDT	UTENSILE-SORVEGLIANZA	Str.Nr.	A165.43-013	Gruppe	=50.008
		Bearb.	LE	DRL.850	GmbH & Co. KG	RUTTORA	Kom.Nr.	000301.08		B1. 2
		Gepr.			Giessen	MONTRONIX	Inv.Nr.	KUNDEN-NR.:	Ort +50	2 B1.
Edizione	Datum	Nome	Nome	Disegn.	4050V008	Plot	02.Jul.1993			

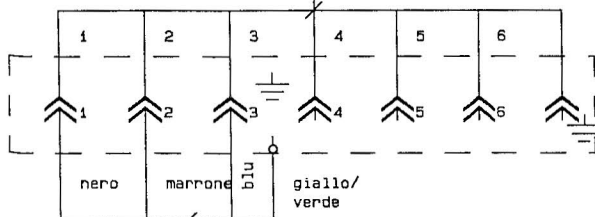
ARMADIO



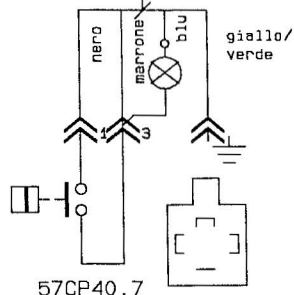
ARMADIO

X12L+	X1	X2M	X1 RIS..	X1 RIS..	X1 RIS..	PE
57520	57521	57530				5515
1	2	3	4	5	6	giallo/ verde

K-NR.5515
7x1 mm²
Pg 11



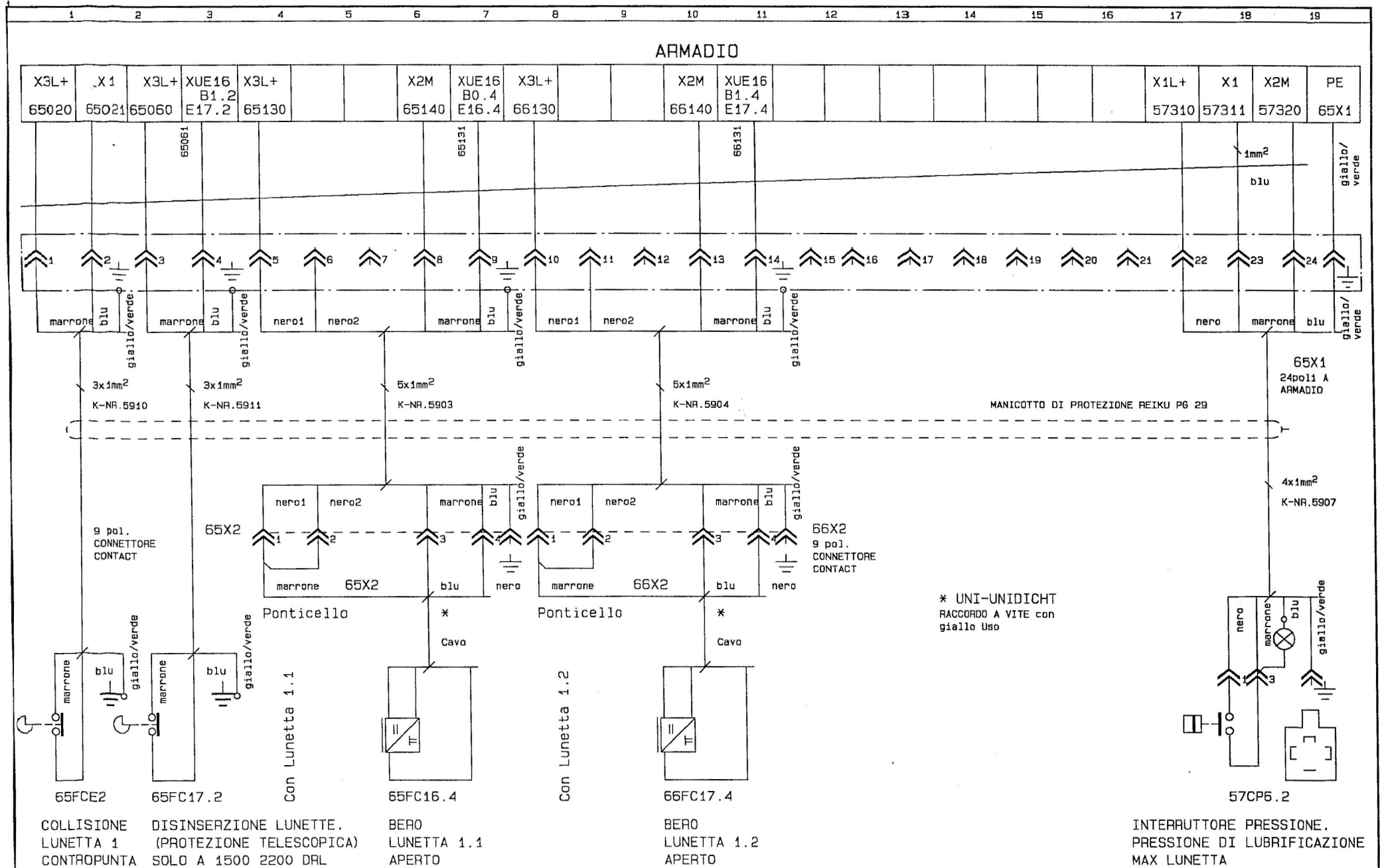
59X2
6 pol. HAN
ZOCOLO.
A CONTROPUNTA



57CP40.7

PRESSIONE DI LUBRIFICAZIONE MAX.
CONTROPUNTA

		Datum	03.Mar.1993	HN5L2_8S.ANS	HEYLIGENSTAEDT	PRESSIONE DI	Str.Nr.	A165.43-013	Gruppe	=55.801
		Bearb.	SCH	DRL.850	GmbH & Co. KG	LUBRIFICAZIONE	Kom.Nr.	000301.08		B1. 3
		Gepr.			Giessen	CONTROPUNTA	Inv.Nr.	KUNDEN-NR.:	Ort +	3 B1.
Änderung	Datum	Name	Norm	Urspr.	Plot	02.Jul.1993				

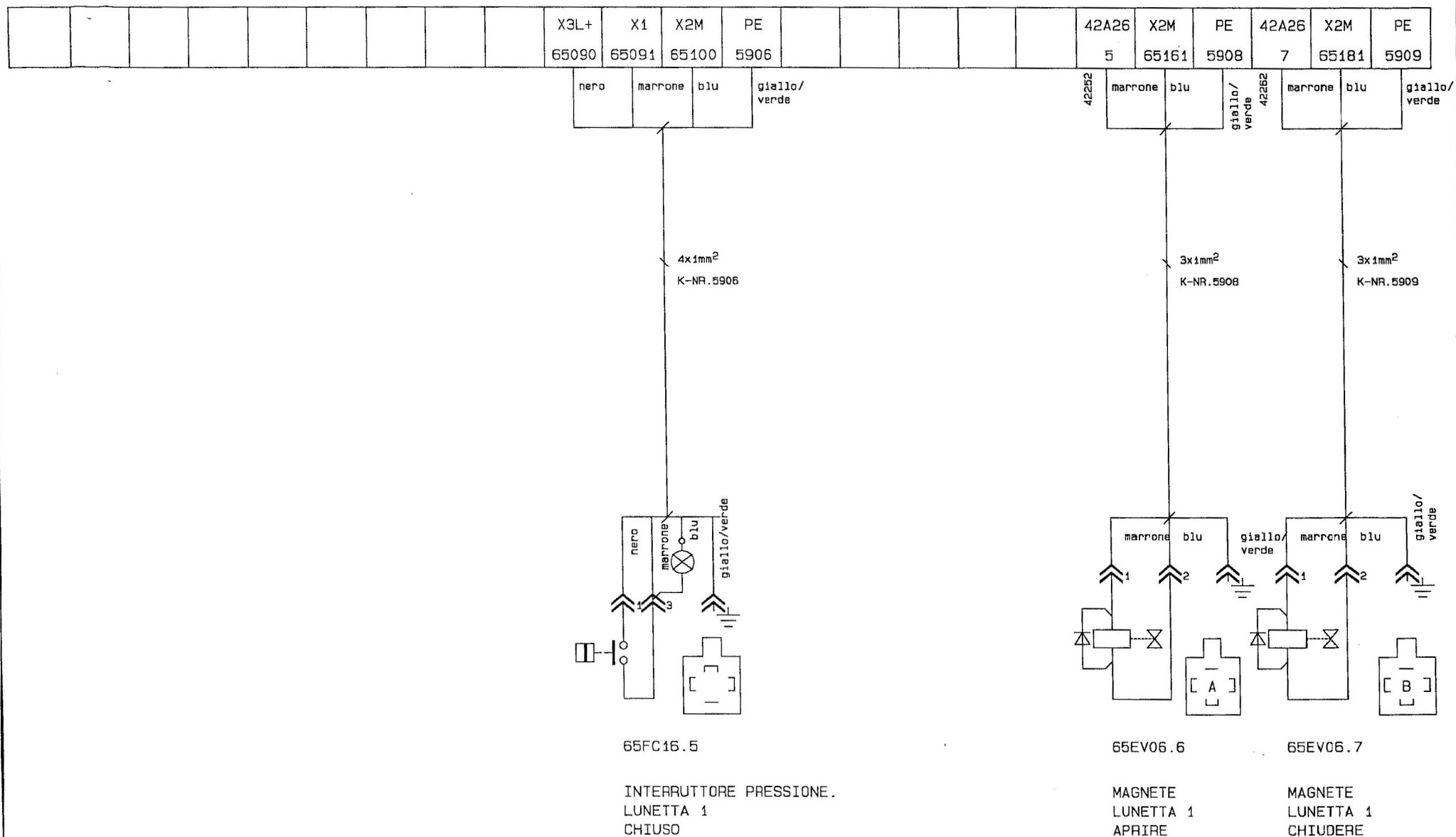


=55.801/3

2

Datum	07.Okt. 1992	HN5L2_BS.ANS	HEYLIGENSTAEDT	LUNETTA 1	Str.Nr.	A165.43-013	Gruppe	=59.801
Bearb.	LE	DRL.850	GmbH & Co. KG	CON SPOSTAMENTO	Kom.Nr.	000301.08		B1. 1
Gepr.			Giessen		Inv.Nr.	KUNDEN-NR.:	ort +59	4 B1.

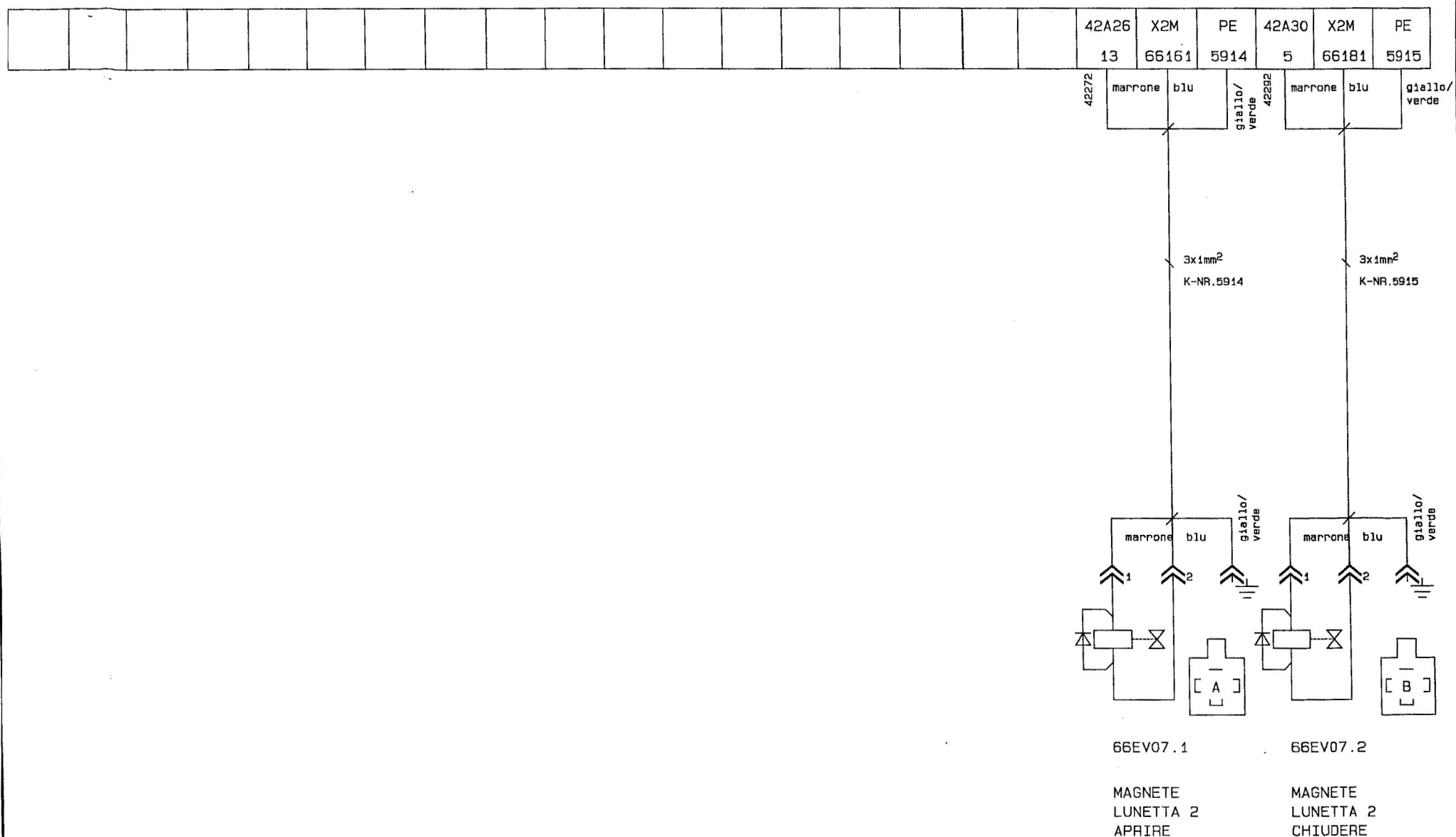
ARMADIO



			Datum	06.Okt.1992	HN5L2_8S.ANS		HEYLIGENSTAEDT GmbH & Co. KG Giessen	LUNETTA 1 SEGNALE DI RITORNO E COMANDO	Str.Nr.	A165.43-013	Gruppe	=59.801	
			Bearb.	LE	DRL.850				Kom.Nr.	000301.08			B1. 2
			Gepr.						Inv.Nr.	KUNDEN-NR.:			4 B1.
Indagung	Datum	Name	Name		Urspr.	AS59V801	Plot	02.Jul.1993			ort	+59	

39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57

ARMADIO



2

4

Datum 06.Okt.1992
 Bearb. LE
 Gepr.

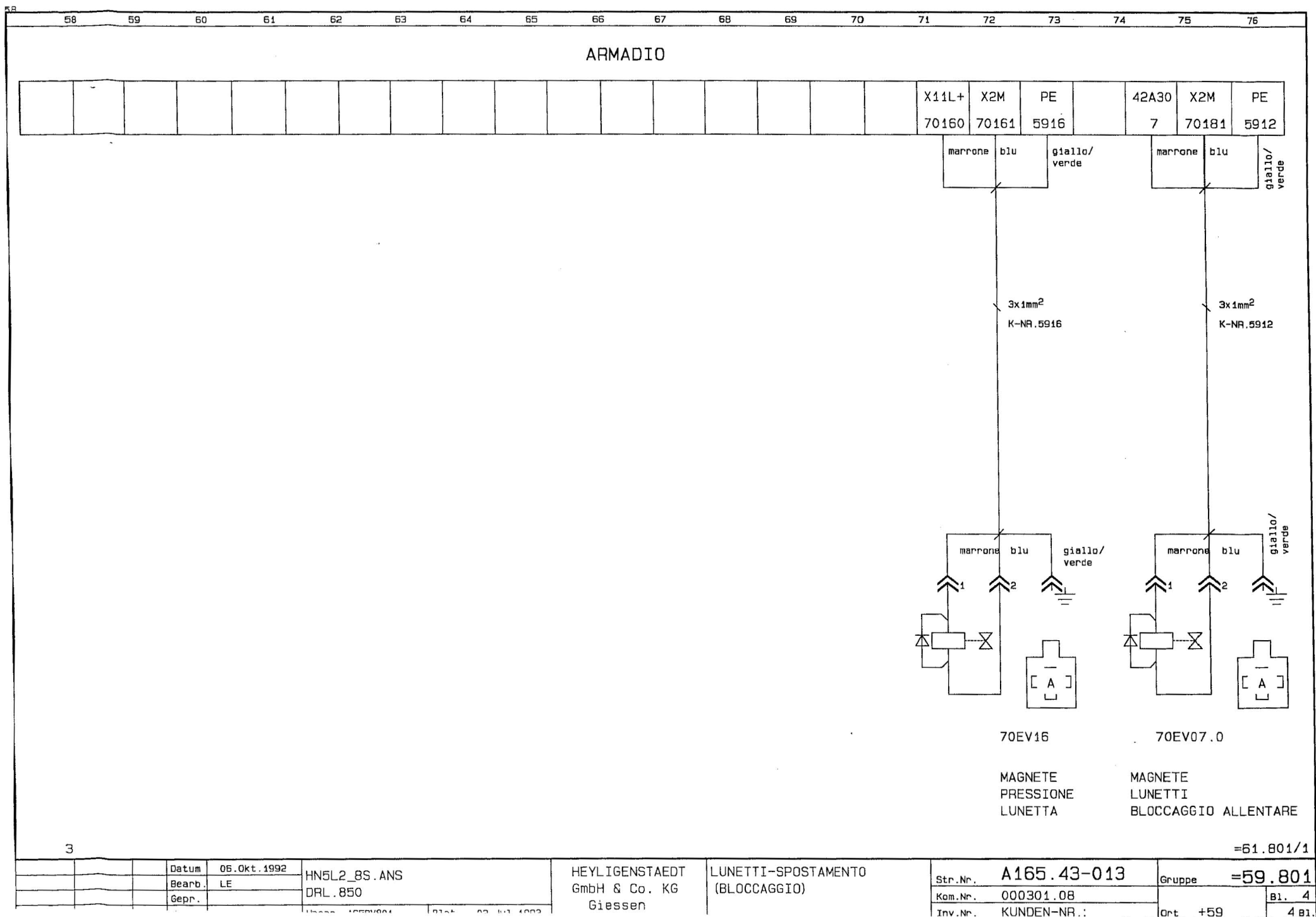
HN5L2_BS.ANS
 DRL.850

HEYLIGENSTAEDT
 GmbH & Co. KG
 Giessen

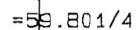
LUNETTA 2
 COMANDO

Str.Nr. A165.43-013
 Kom.Nr. 000301.08
 Inv.Nr. KUNDEN-NR.:

Gruppe =59.801
 Bl. 3
 Ort +59 4 Bl.

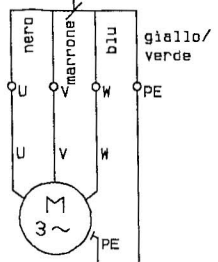
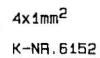
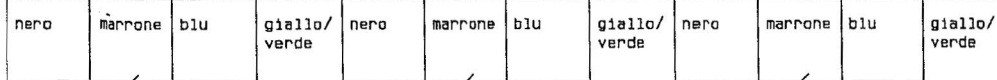


nero	marrone	blu	giallo/ verde	nero	marrone	blu	giallo/ verde	nero	marrone	blu	giallo/ verde
------	---------	-----	------------------	------	---------	-----	------------------	------	---------	-----	------------------

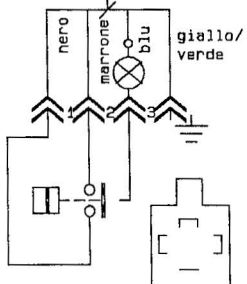


			Datum	05.Okt.1992	HN5L2_BS.ANS DRL.850	HEYLIGENSTAEDT GmbH & Co. KG Giessen	AGGREGATO IDRAULICO	Str.Nr.	A165.43-013	Gruppe	=61.801		
			Bearb.	LE						Kom.Nr.	000301.08		B1. 1
			Gepr.							Inv.Nr.	KUNDFN-NR.	Art. +61	4 B

ARMADIO

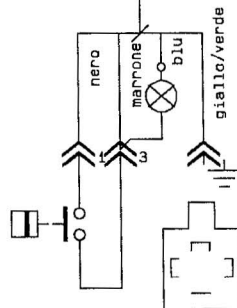
[illegible]

57M3
MOTORE
LUBRIFICAZIONE



57FC02.2

INTERRUTTORE A
GALLEGIANTE
LIVELLO OLIO



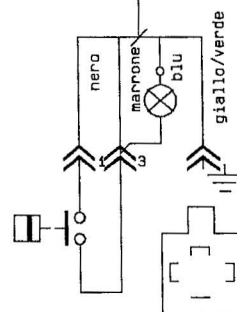
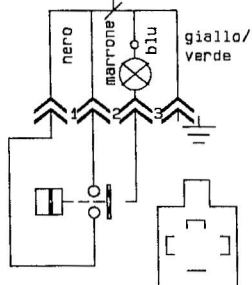
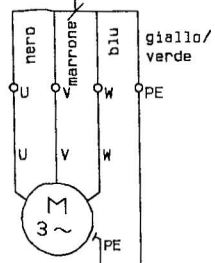
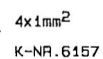
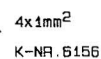
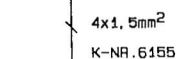
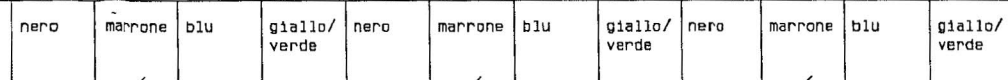
57CP02.4

PRESSIONE DI
LUBRIFICAZIONE

MIN

			Datum	06.Okt.1992	HN5L2_8S.ANS DRL.850	HEYLIGENSTAEDT GmbH & Co. KG Giessen	LUBRIFICAZIONE SLITTA	Str.Nr.	A165.43-013	Gruppe	=61.801	
			Bearb.	LE				Kom.Nr.	000301.08			B1. 2
			Gepr.					Inv.Nr.	KUNDEN-NR.:	ort +61		4 Bl.

ARMADIO

[illegible]

57M22

MOTORE
LUBRIFICAZIONE

57FC16.1

INTERRUTTORE A
GALLEGIANTE
LIVELLO OLIO

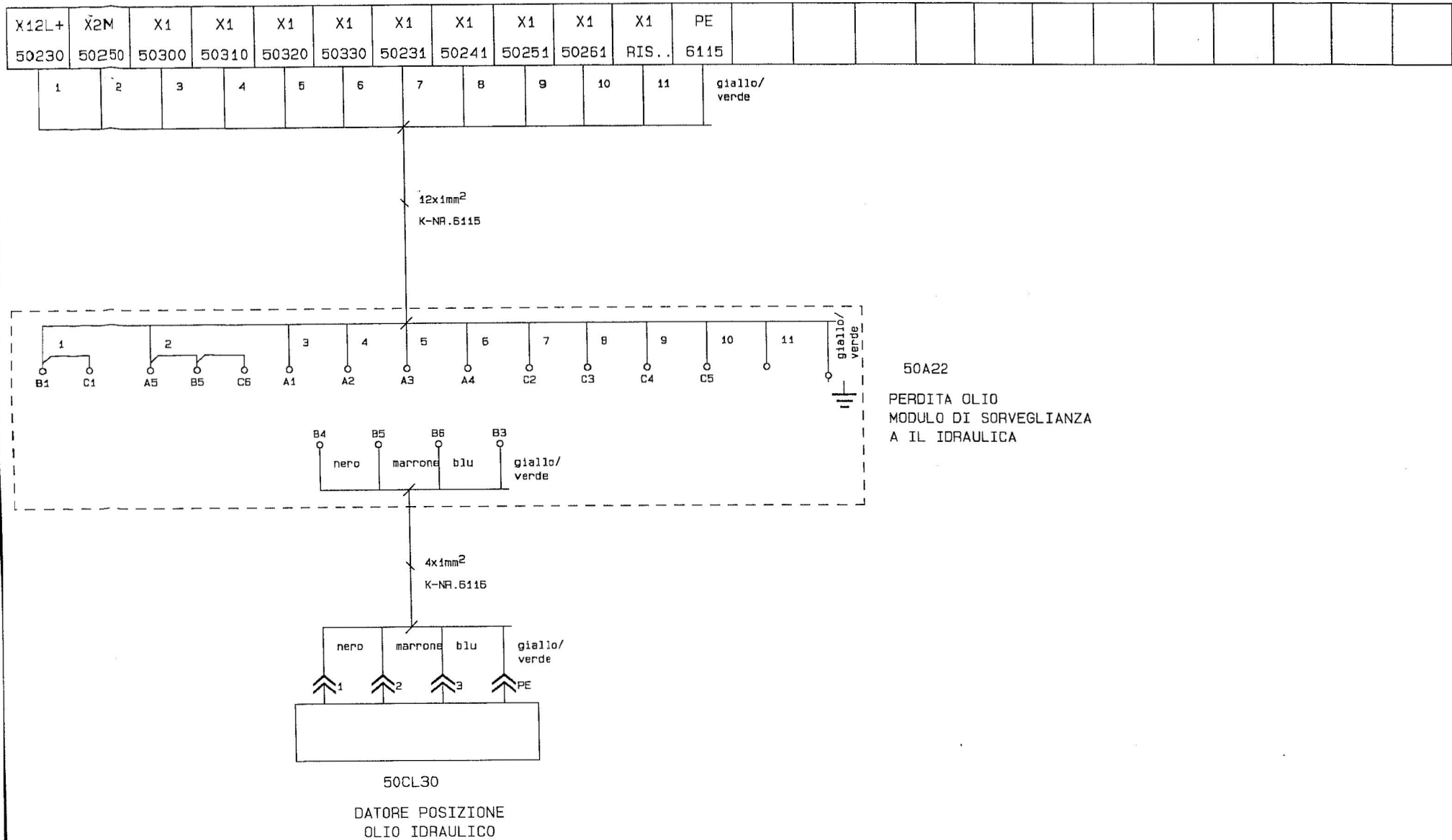
57CP16.3

PRESSIONE DI
LUBRIFICAZIONE
MIN
LUNETTA

ATTENZIONE!
SOLO IN COLLEGAMENTO
CON LUNETTA

		Datum	06.Okt.1992	HN5L2_8S.ANS	HEYLIGENSTAEDT	LUBRIFICAZIONE LUNETTE	Str.Nr.	A165.43-013	Gruppe	=61.801
		Bearb.	LE	DRL.850	GmbH & Co. KG		Kom.Nr.	000301.08		B1. 3
		Gepr.			Giessen		Inv.Nr.	KUNDEN-NR.:	Art. +61	4 B1

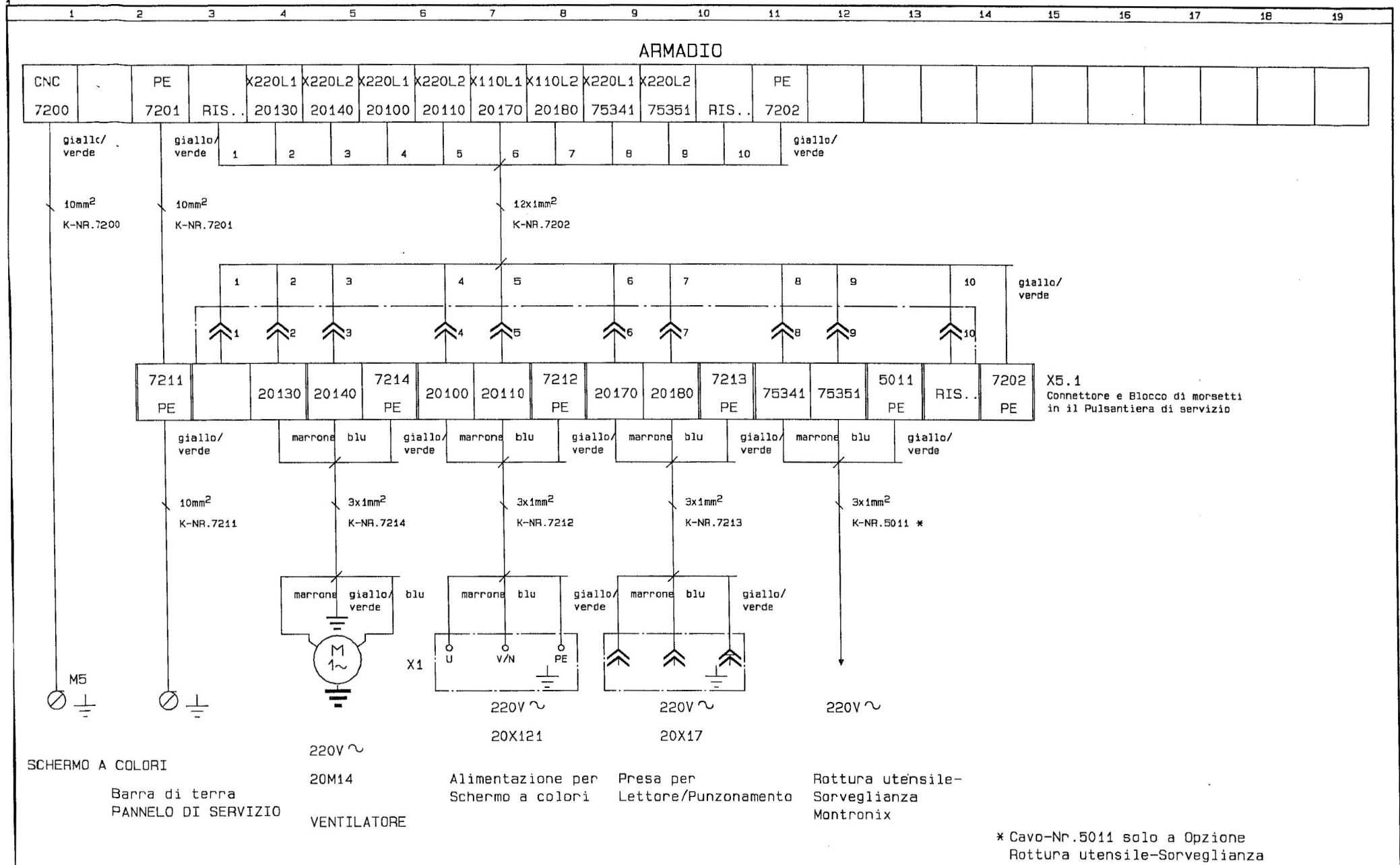
ARMADIO



3

$$= 72.801/1$$

		Datum	06.Okt.1992	HN5L2_8S.ANS	HEYLIGENSTAEDT	PERDITA OLIO	Str.Nr.	A165.43-013	Gruppe	=61.801
		Bearb.	LE	DRL.850	GmbH & Co. KG	MODULO DI SORVEGLIANZA	Kom.Nr.	000301.08		B1. 4
		Gepr.			Giessen	A AGGREGATO IDRAULICO	Inv.Nr.	KUNDEN-NR.:	ort +61	4 B1.



=51.801/4

2

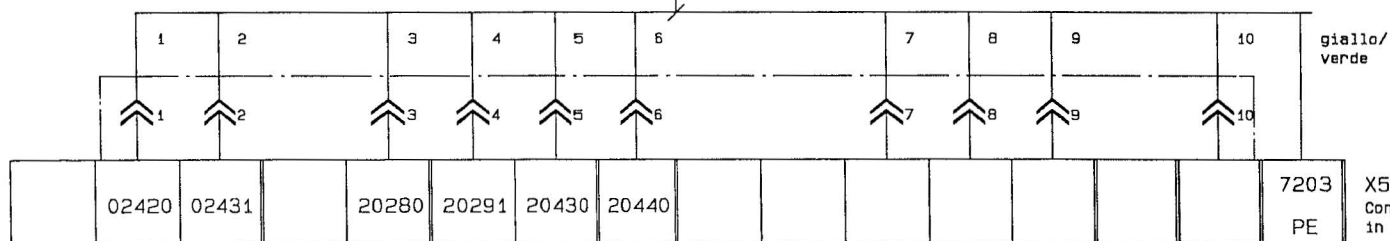
Datum 28. Aug. 1992 Bearb. LE Gepr.	HN5L2_8S.ANS DRL.850	HEYLIGENSTAEDT GmbH & Co. KG Giessen	PANNELLO OPERATIVO 220V	Str.Nr. A165.43-013 Kom.Nr. 000301.08 Inv.Nr. KUNDEN-NR.:	Gruppe =72.801 Bl. 1 Ort +72 4 Bl.
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ARMADIO

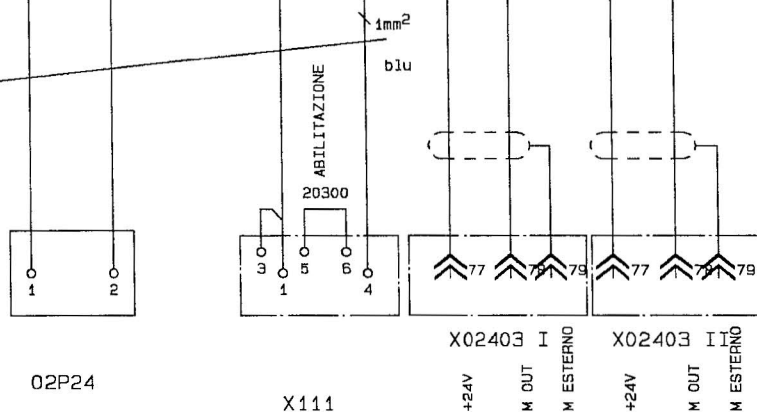
X1	X1	X1L+	X1	X1L+	X2M	X1	X1			PE
02420	02431	20280	20291	20430	20440					7203

1	2	3	4	5	6	7	8	9	10	giallo/ verde
---	---	---	---	---	---	---	---	---	----	------------------

12x1mm²
K-NR.7203



X5.2
Connettore e Blocco di morsetti
in 11 Pulsantiera di servizio



Visualizzazione
carico
in %

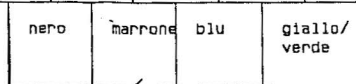
CNC
PANN. OP..TABULA.

ALIMENTAZIONE
MODULO LOGICO
X02401

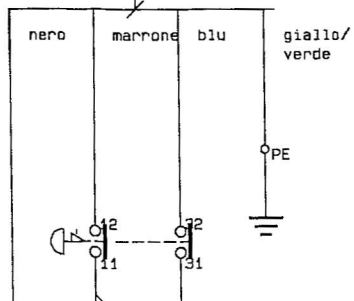
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3

Datum	06.Okt.1992	HN5L2_BS.ANS	HEYLIGENSTAEDT	PANNELLO OPERATIVO	Str.Nr.	A165.43-013	Gruppe	=72.801
Bearb.	LE	DRL.850	GmbH & Co. KG		Kom.Nr.	000301.08		B1. 2
Gepr.			Giessen		Inv.Nr.	KUNDEN-NR.:	Ort +72	4 B1.

[illegible]

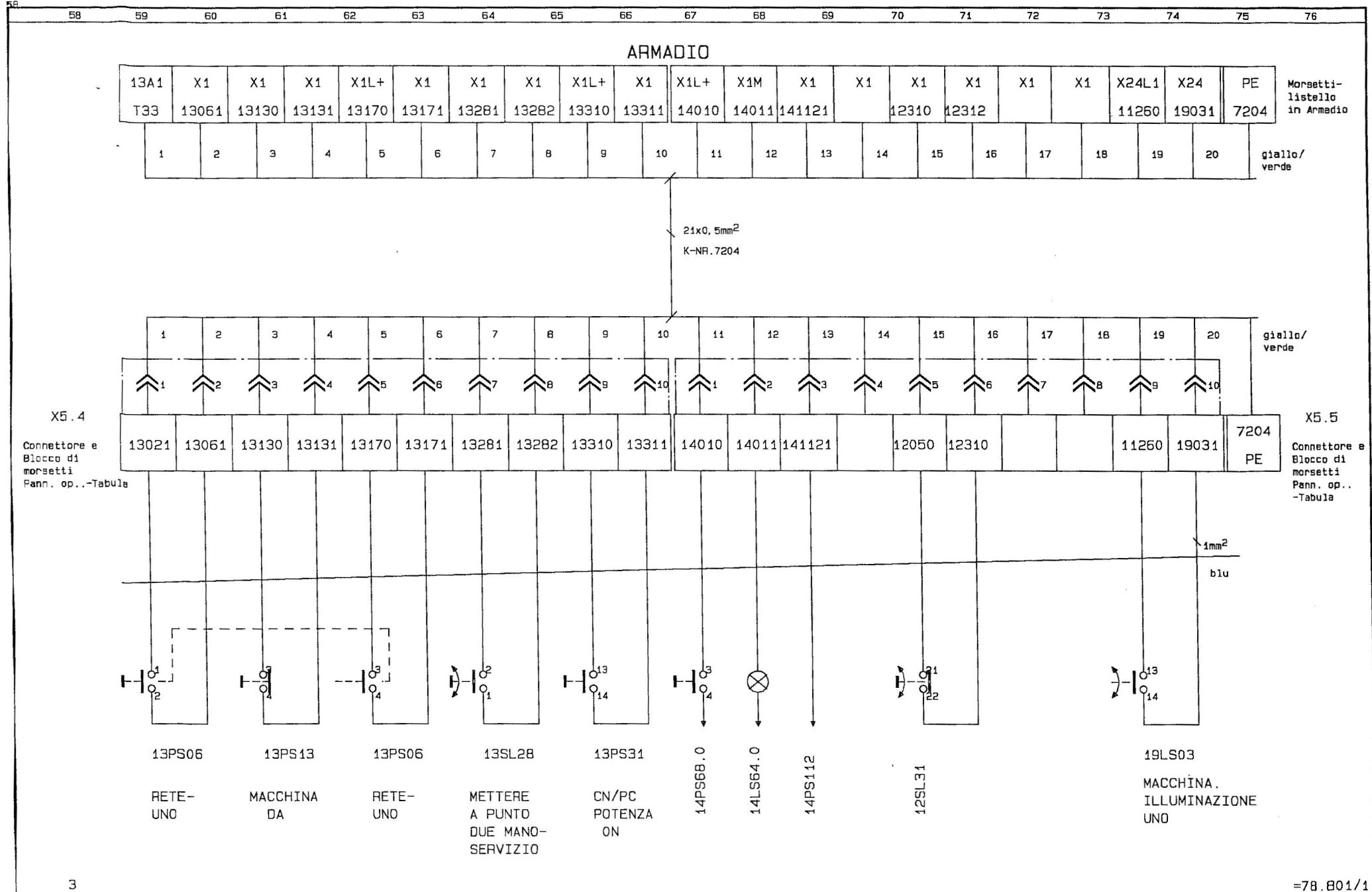
4x1mm²
K-NR.7205



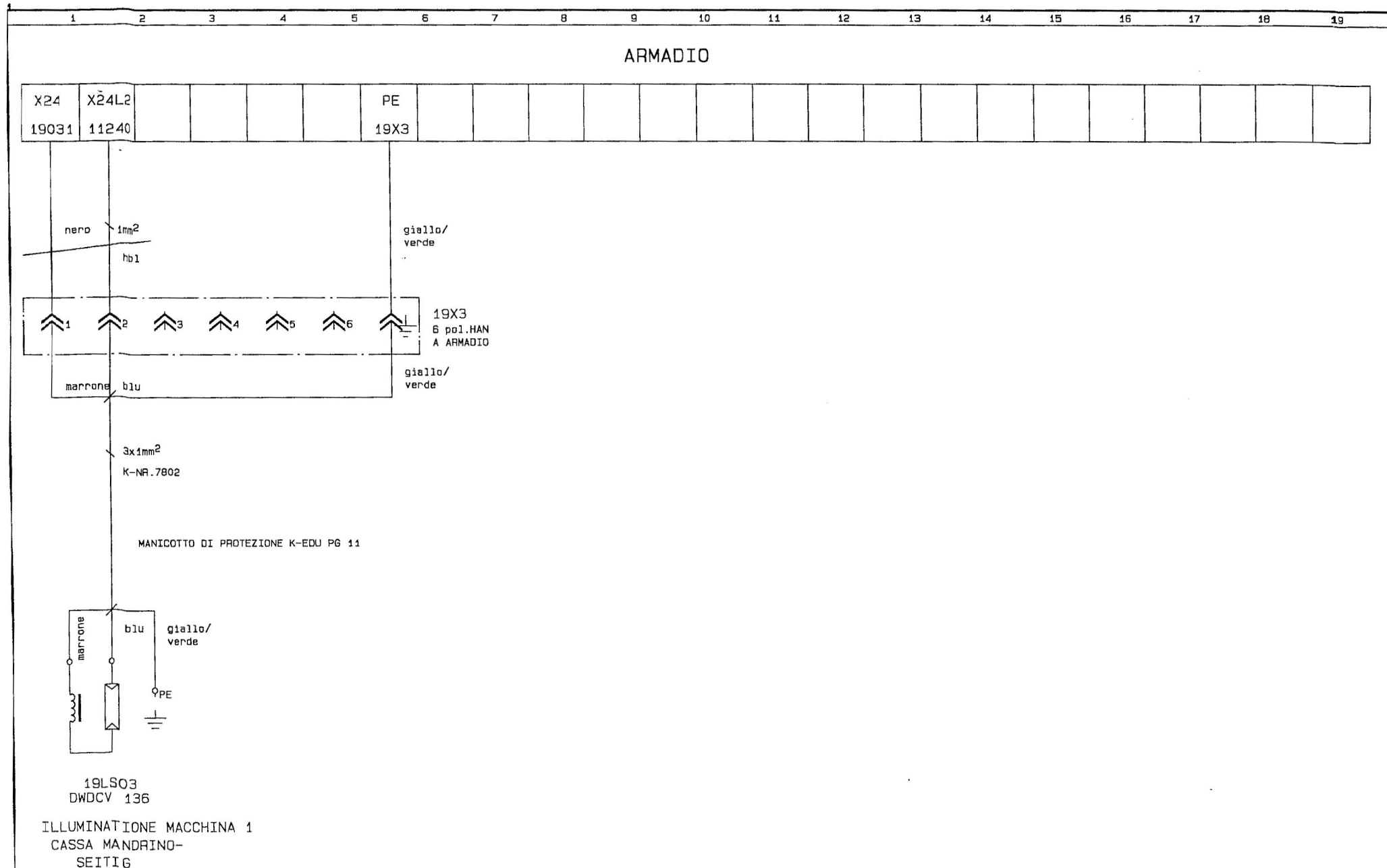
13PS03

EMERGENZA-DA
MACCHINA

			Datum	06.Okt.1992	HN5L2_8S.ANS DRL.850		HEYLIGENSTAEDT GmbH & Co. KG Giessen	EMERGENZA-DA PANNELLO OPERATIVO	Str.Nr.	A165.43-013	Gruppe	=72.801
			Bearb.	LE					Kom.Nr.	000301.08		B1. 3
			Gepr.						Inv.Nr.	KUNDEN-NR.:	Ort +72	4 B1
Tagesnr.	Datum	Umsatz	Monat		Umsatz	AS72V801	Plot	02.Jul.1993				



		Datum	06.Okt.1992	HN5L2_8S.ANS DRL.850	HEYLIGENSTAEDT GmbH & Co. KG Giessen	PANNELLO OPERATIVO	Str.Nr.	A165.43-013.	Gruppe	=72.801
		Bearb.	LE				Kom.Nr.	000301.08		B1. 4
		Gepr.					Inv.Nr.	KUNDEN-NR.:	Ort. +72	4 B1.
				Urspr.			AS72V804			
				Plot			02.01.1993			

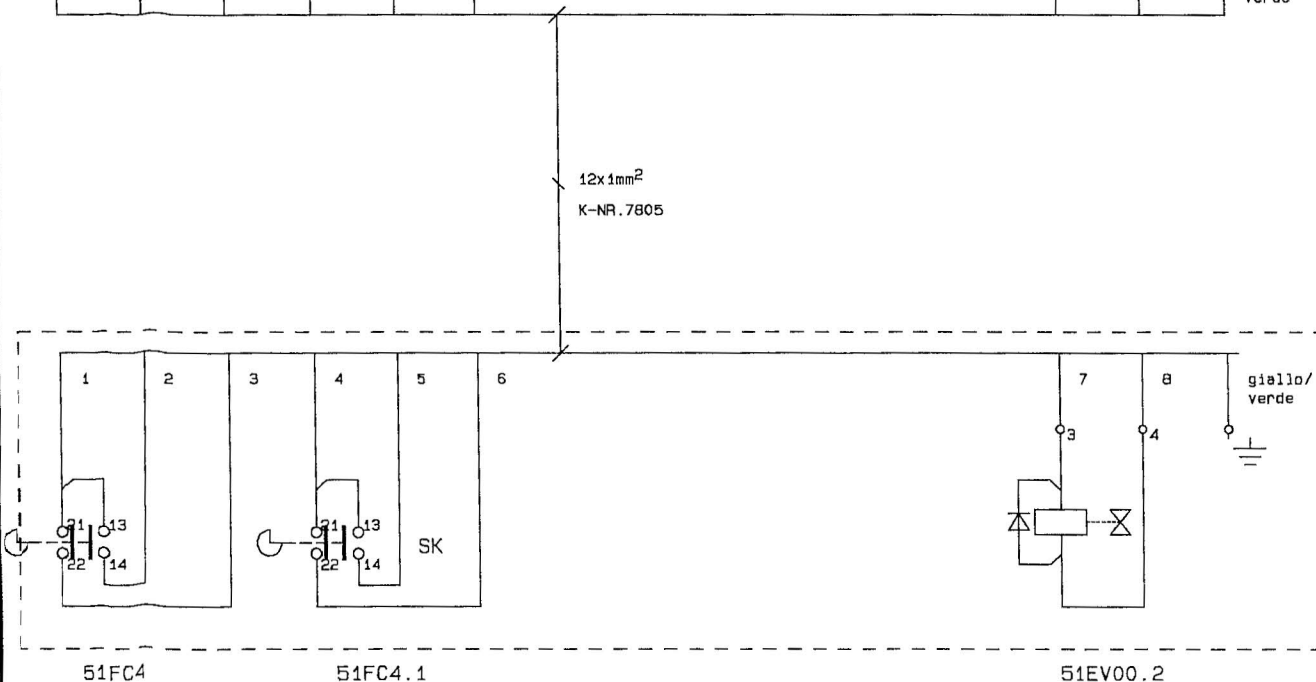
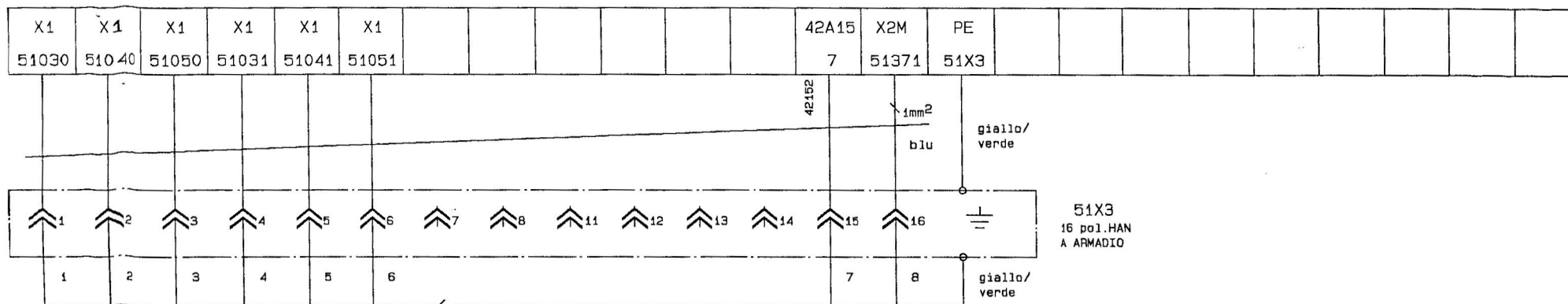


=72.801/4

2

		Datum	06.Okt.1992	HN5L2_8S.ANS	HEYLIGENSTAEDT	ILLUMINATIONE MACCHINA	Str.Nr.	A165.43-013	Gruppe	=78.801
		Bearb.	LE	DRL.850	GmbH & Co. KG	IN PROTEZIONE TRUCIOLI	Kom.Nr.	000301.08		Bl. 1
		Gepr.			Giessen		Inv.Nr.	KUNDEN-NR.:	Art +78	3 Bl.

ARMADIO



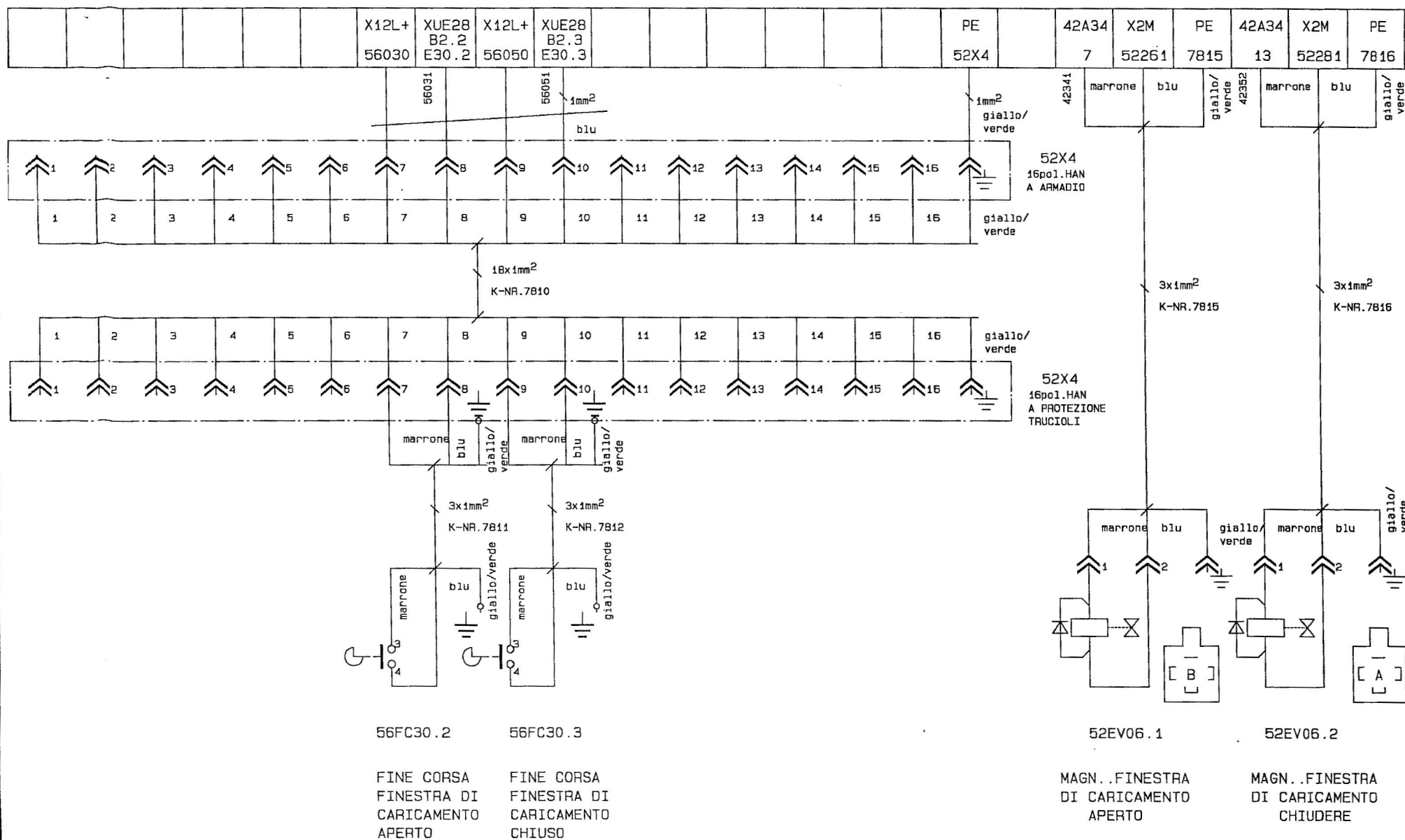
FINE CORSA
PROTEZIONE TRUCIOLI
BLOCCA

FINE CORSA
PROTEZIONE TRUCIOLI
CHIUSO

MAGN..PROTEZIONE TRUCIOLI
BLOCCARE

			Datum	05. Okt. 1992	HN5L2_BS.ANS DRL.850	HEYLIGENSTAEDT GmbH & Co. KG Giessen	PROTEZIONE TRUCIOLI MONOP. CON CHIUSURA	Str.Nr.	A165.43-013	Gruppe	=78.801		
			Bearb.	LE				Kom.Nr.	000301.08			Bil.	2
			Gepr.					Inv.Nr.	KUNDEN-NR.	Ant.	+78		3

ARMADIO



2

=83.801/1

Datum 06.Okt.1992
 Bearb. LE
 Gepr.

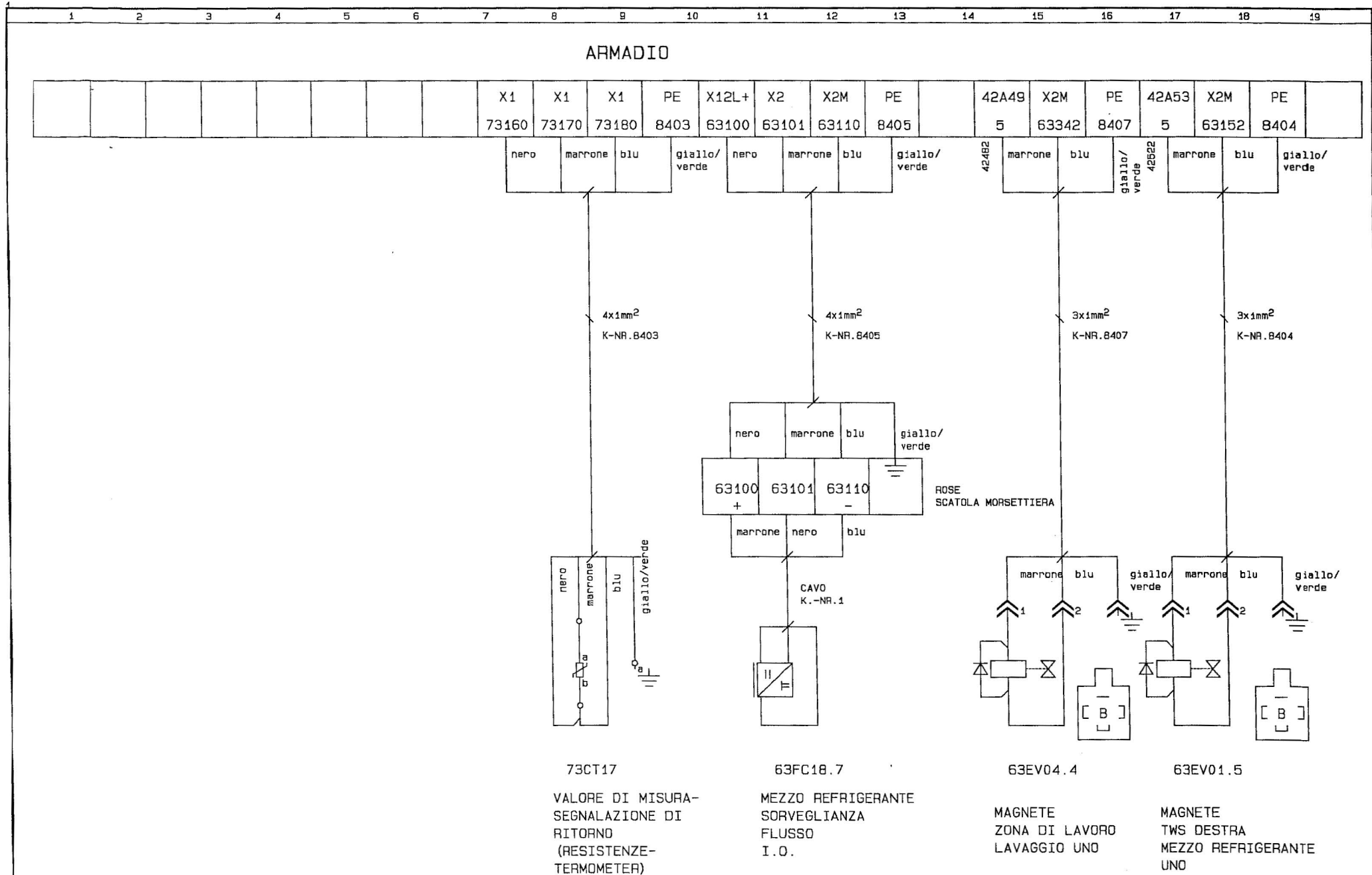
HN5L2_BS.ANS
 DRL.850

HEYLIGENSTAEDT
 GmbH & Co. KG
 Giessen

PROTEZIONE TRUCIOLI CON
 FINESTRA DI CARICAMENTO

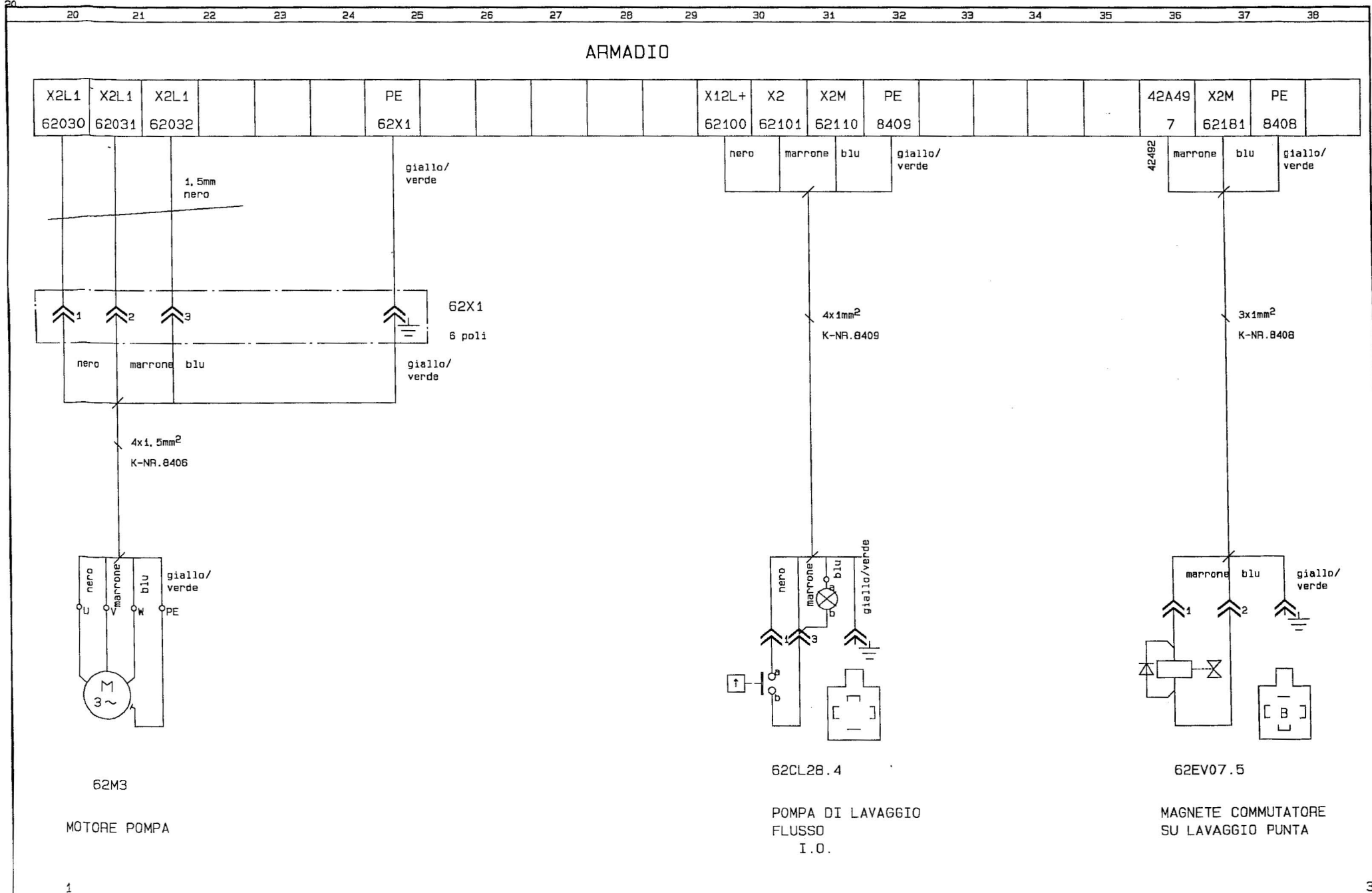
Str.Nr. A165.43-013
 Kom.Nr. 000301.08
 Inv.Nr. KUNDEN-NR.:

Gruppe =78.801
 B1. 3
 Ort +78 3 B1.



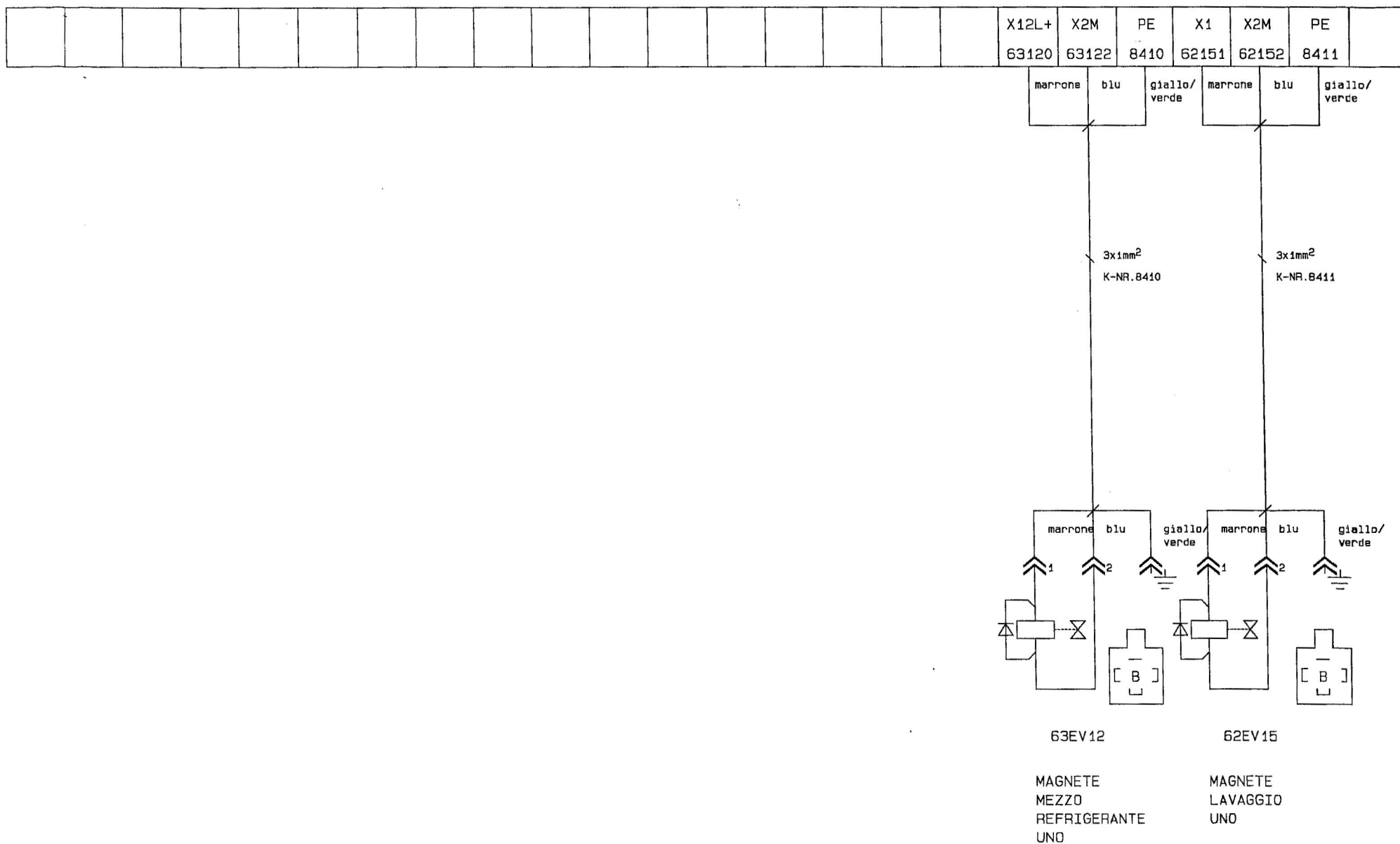
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		Datum	06.Okt.1992	HN5L2_BS.ANS DRL.850	HEYLIGENSTAEDT GmbH & Co. KG Giessen	POMPA MEZZO REFRIGERANTE 1	Str.Nr.	A165.43-013	Gruppe	=84.801
		Bearb.	LE							
		Gepr.								
							Kom.Nr.	000301.08		B1. 1
							Inv.Nr.	KUNDEN-NR.:	Ort +84	3 B1.

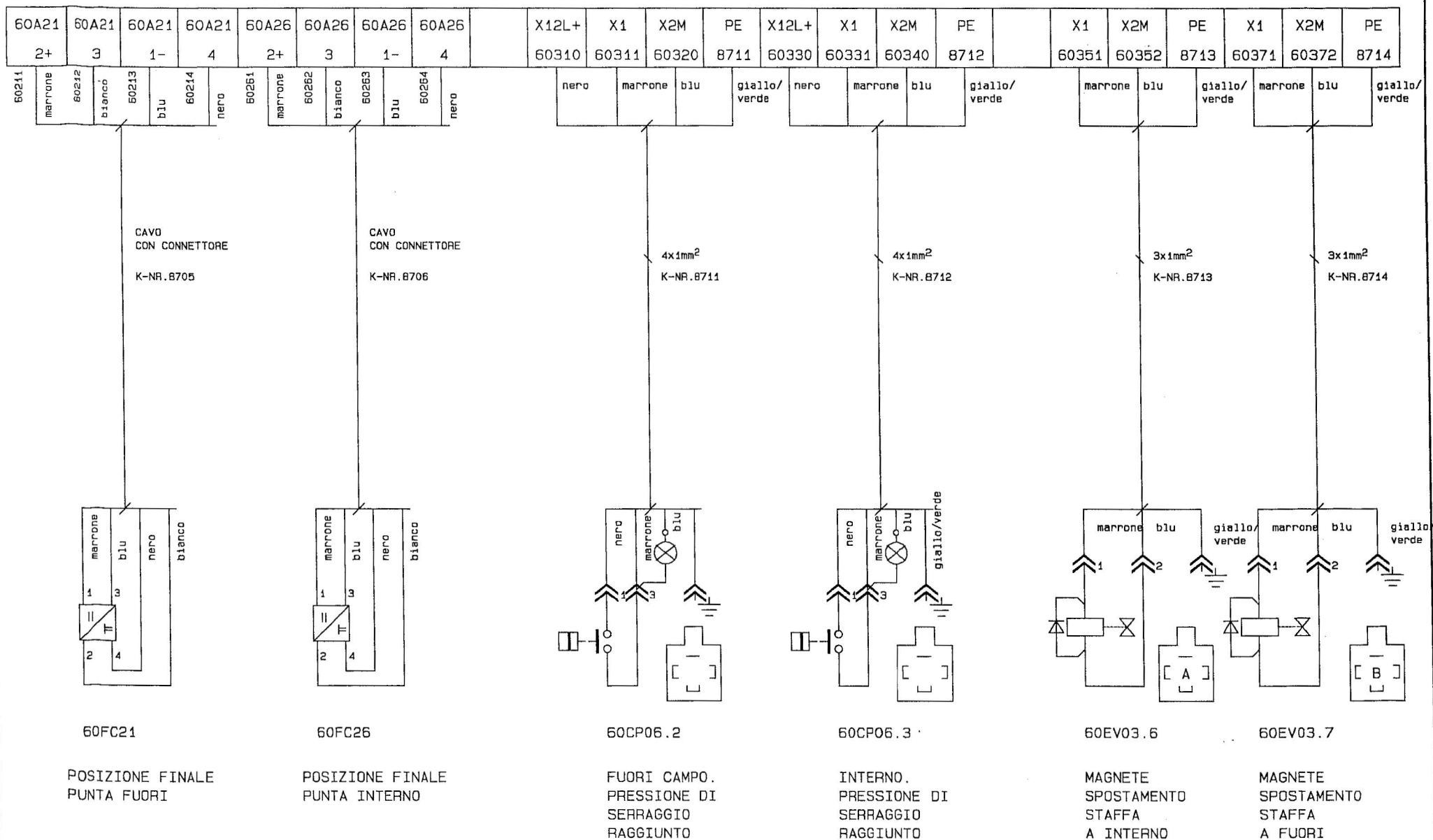


		Datum	06.Okt.1992	HN5L2_8S.ANS	HEYLIGENSTAEDT	POMPA MEZZO REFRIGERANTE	Str.Nr.	A165.43-013	Gruppe	=84.801
		Bearb.	LE	DRL.850	GmbH & Co. KG	(POMPA DI LAVAGGIO)	Kom.Nr.	000301.08		B1. 2
		Gepr.			Giessen		Inv.Nr.	KUNDEN-NR.:	Ort	+84 3 B1.

ARMADIO


$$= 84.806 / 1$$

ARMADIO

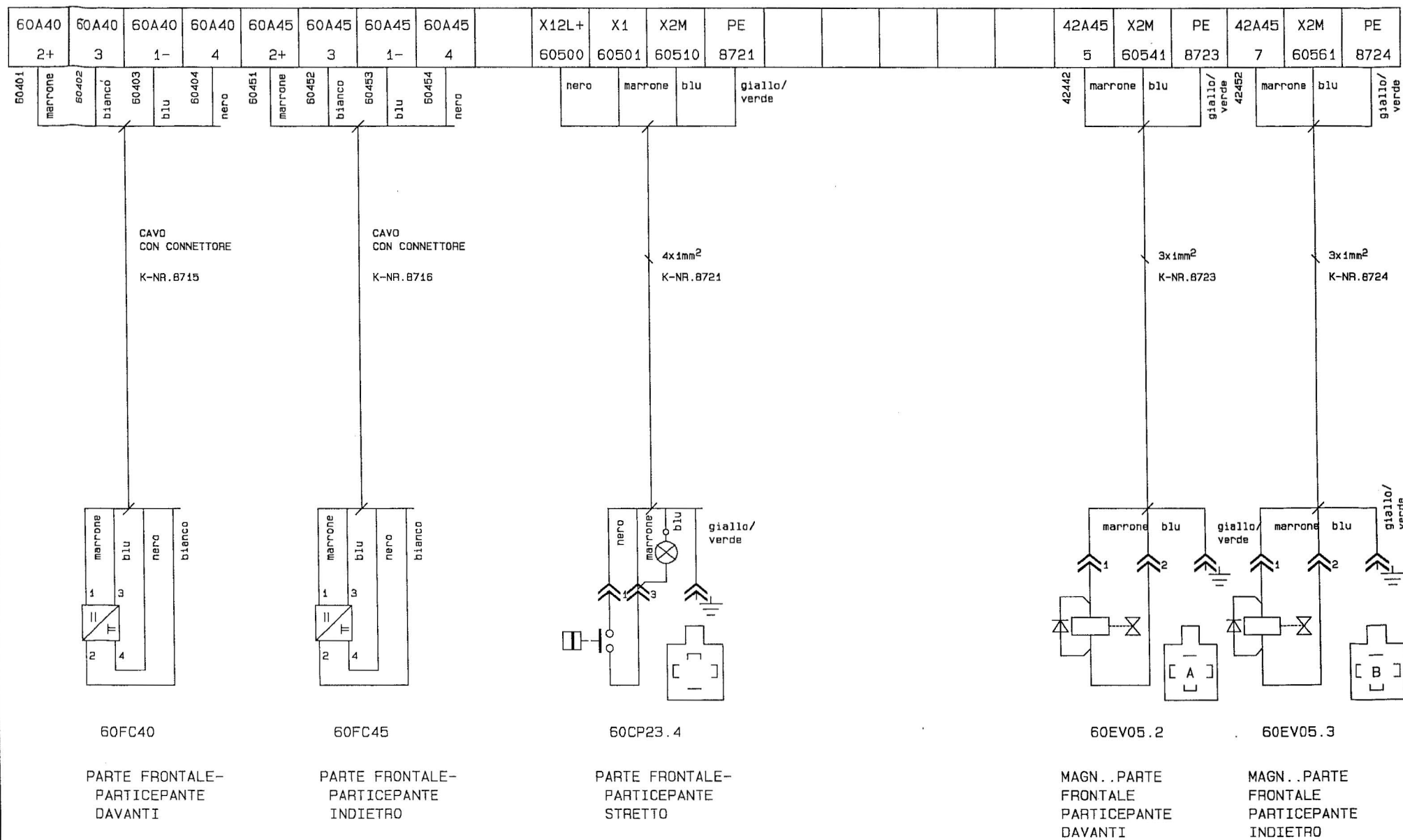


=84.806/1

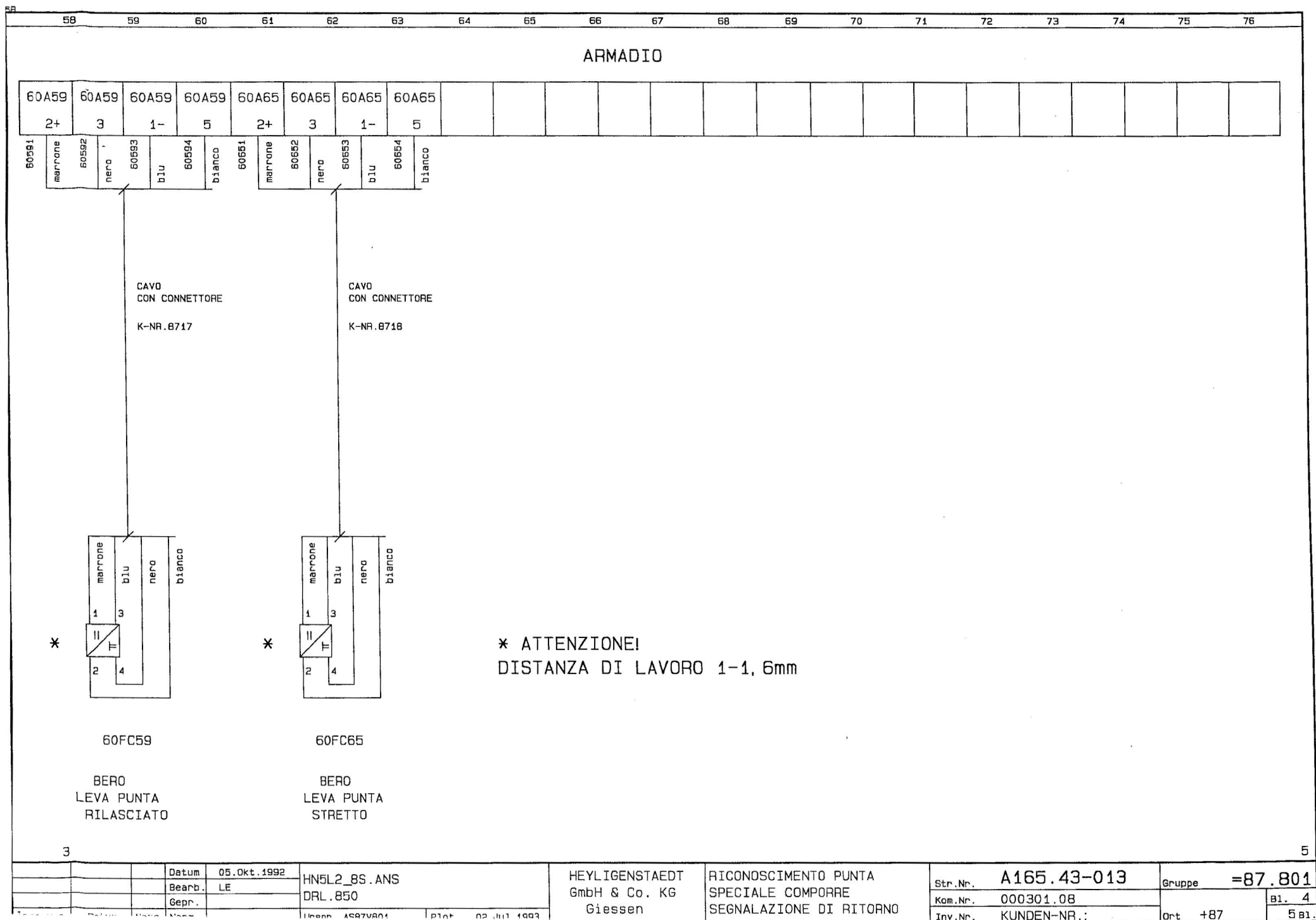
3

Datum	05.Okt.1992	HN5L2_BS.ANS	HEYLIGENSTAEDT	PUNTA-SIGNALATIONE	Str.Nr.	A165.43-013	Gruppe	=87.801
Bearb.	LE	DRL.850	GmbH & Co. KG	DI RITORNO	Kom.Nr.	000301.08		B1. 2
Gepr.			Giessen	E COMANDO	Inv.Nr.	KUNDEN-NR.:	Art. +87	5 Bl.
Urspr.	AS87V801	Plot	02.Jul.1993					

ARMADIO



Datum	06.Okt.1992	HN5L2_BS.ANS	HEYLIGENSTAEDT	PORTATORE PARTE FRONTALE	Str.Nr.	A165.43-013	Gruppe	=87.801
Bearb.	LE	DRL.850	GmbH & Co. KG	SEGNALATIONE DI RITORNO	Kom.Nr.	000301.08		B1. 3
Gepr.			Giessen	U.COMANDO	Inv.Nr.	KUNDEN-NR.:	Ort +87	5 R1.



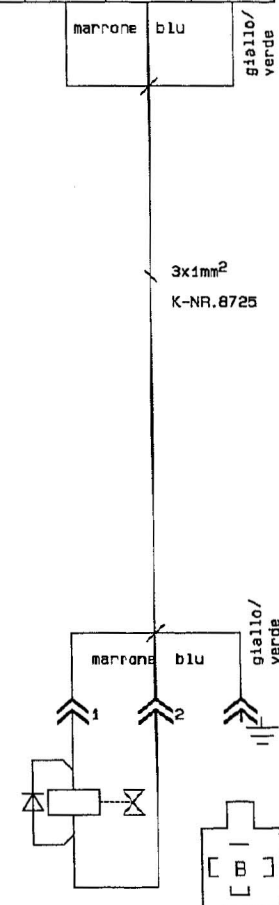
Datum	05.Okt.1992
Bearb.	LE
Gepr.	
HN5L2_BS.ANS	
DRL.850	

HEYLIGENSTAEDT
GmbH & Co. KG
Giessen

RICONOSCIMENTO PUNTA
SPECIALE COMPORRE
SEGNALAZIONE DI RITORNO

Str.Nr.	A165.43-013	Gruppe	=87.801
Kom.Nr.	000301.08	B1.	4
Inv.Nr.	KUNDEN-NR.:	Ort	+87

																	X13L+	X2M	PE
																	50190	50191	8725



MAGNETE
ACC. TENS.
SCARICO VALVOLA

			Datum	06.Okt.1992	HN5L2_8S.ANS		HEYLIGENSTAEDT GmbH & Co. KG Giessen	ACC.TENS. SCARICO VALVOLA A AGGREGATO IDRAULICO	Str.Nr.	A165.43-013	Gruppe	=87.801	
			Bearb.	LE	DRL.850				Kom.Nr.	000301.08			B1. 5
			Gepr.						Inv.Nr.	KUNDEN-NR.:			5 B1
Indepose	Datum	Name	Norm		Urspr. AS87V801	Plot	02.Jul1.1993				Ort	+61	