

OB1 - <offline>

"Main"

Nome:

Famiglia:

Autore:

Versione: 1.0

Versione blocco: 2

Data e ora Codice:

04/03/2015 13.50.08

Interfaccia: 15/02/1996 16.51.12

Lunghezze (blocco / codice / dati): 01128 00996 00024

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
TEMP		0.0	
OB1_EV_CLASS	Byte	0.0	
OB1_SCAN_1	Byte	1.0	
OB1_PRIORITY	Byte	2.0	
OB1_OB_NUMBR	Byte	3.0	
OB1_RESERVED_1	Byte	4.0	
OB1_RESERVED_2	Byte	5.0	
OB1_PREV_CYCLE	Int	6.0	
OB1_MIN_CYCLE	Int	8.0	
OB1_MAX_CYCLE	Int	10.0	
OB1_DATE_TIME	Date_And_Time	12.0	

Blocco: OB1 MAIN**Segmento: 1 BIT AUSILIARI**

```
CALL "GP_HP"          FC2          -- cyclic Baseprogram
CALL "GESTIONE MBHG"  FC34         -- Gestione Pulsantiera Portatile Handheld
```

Segmento: 2

```
CALL "MCP_IFM"          FC19          -- MCP-Signals to Interface, Variant M
  BAGNo      :=B#16#1
  ChanNo     := "HMI".E_Chan  DB19.DBB22 -- Channel displayed
  SpindleIFNo:=B#16#0
  FeedHold   := "Hold_Assi"   M102.2
  SpindleHold:= "Hold_Spindle" M102.3
```

Segmento: 3 BIT AUSILIARI

Segmento: 4 LAMPADA AUSILIARI INSERITI



Segmento: 5



Segmento: 6 CHIAMATA SOTTOPROGRAMMI

CALL	"SERVIZI_CN"	FC30	-- Servizi CN
CALL	"BLOCCO_LETTURA"	FC31	-- Blocco_Lettura
CALL	"ALLARMI A CN"	FC35	
CALL	"ASSI"	FC40	-- Gestione Assi
CALL	"ASSE_X"	FC41	-- Gestione Asse X1
CALL	"ASSE_Z"	FC42	-- Gestione Asse Z1
CALL	"ASSE_C"	FC43	-- Gestione Asse C1
CALL	"ASSE_X2"	FC44	-- Gestione Asse X2
CALL	"ASSE_Z2"	FC45	-- Gestione Asse Z2
CALL	"ASSE_C2"	FC46	-- Gestione Asse C2
CALL	"ASSE_A1"	FC48	
CALL	"ASSE_A2"	FC49	
CALL	"DEC_M"	FC51	

Segmento: 7 CHIAMATA SOTTOPROGRAMMI

CALL	"AUSILIARI"	FC60	-- SERVIZI AUSILIARI
CALL	"SELEZIONE CICLI"	FC50	
CALL	"WARNING_SISTEMA"	FC98	
CALL	"ALLARMI"	FC100	

Segmento: 8 CHIAMATA SOTTOPROGRAMMI

CALL	"QUOTE_ASSI"	FC113	
CALL	"POMPA LUBRIF. 1"	FC114	
CALL	"PORTE_RIPARI"	FC116	
CALL	"POMPA LUBRIF. 3"	FC161	
CALL	"POMPE WG1_WG2"	FC160	
CALL	"POMPA IDRAULICA"	FC115	
CALL	"EVACUATORE TRUCIOLI"	FC112	
CALL	"FRESATRICE 1"	FC120	
CALL	"FRESATRICE 2"	FC125	

Segmento: 9	CHIAMATA SOTTOPROGRAMMI

CALL	"CONTROLLO PEZZO"	FC151
CALL	"CARRO_SERRAGGIO_1"	FC154
CALL	"CUNEO DI SERRAGGIO"	FC155
CALL	"SLITTA A CROCE"	FC156
CALL	"STAFFA SERRAGGIO"	FC163
CALL	"AV/IND. CONTROP. 1"	FC164
CALL	"AV/IND. CONTROP. 2"	FC165
CALL	"MANDRINO 1"	FC170
CALL	"ACC/DISACC. CONTROP. 2"	FC171
CALL	"MANDRINO 2"	FC172
CALL	"ACC/DISACC. CONTROP. 1"	FC176
CALL	"SPORTELLLO TRUCIOLI 1"	FC178
CALL	"CARRO_SERRAGGIO2"	FC180
CALL	"TEMPERATURE"	FC181

Segmento: 10	CHIAMATA SOTTOPROGRAMMI

CALL	"INTERFACCIA PORTALE"	FC206
CALL	"PORTA DI CARICO"	FC227
CALL	"DISPOSITIVO PULIZIA"	FC259
CALL	"SPORTELLLO TRUCIOLI 1"	FC178
CALL	"SPORTELLLO TRUCIOLI 2"	FC179
CALL	"BLOCCAGGIO_PIEZZO"	FC301
CALL	"SBLOCCAGGIO_PIEZZO"	FC302
CALL	"ACCOPIAMENTO_1"	FC304
CALL	"ACCOPIAMENTO_2"	FC305
CALL	"POSIZIONE_ZERO_1"	FC306
CALL	"POSIZIONE_ZERO_2"	FC307
CALL	"TEMPI_CONTAPEZZI"	FC308
CALL	"RIT_INDIETRO_1"	FC310
CALL	"RIT_INDIETRO_2"	FC311
CALL	"CAMBIO UTENSILE 1"	FC312
CALL	"CAMBIO UTENSILE 2"	FC313
CALL	"CICLO LAVORO"	FC320
CALL	"GESTIONE_RICETTA"	FC610
CALL	"SALVATAGGIO RICETTA"	FC611
CALL	"COPIA RICETTA"	FC612
CALL	"LETTURA_RICETTA"	FC613

Segmento: 11

CALL "INTERFACCIA MDE" FC238

OB40 - <offline>

"HW_INT1" Hardware Interrupt 1

Nome: Famiglia:

Autore: Versione: 1.0

Versione blocco: 2

Data e ora Codice: 19/03/2013 14.59.20

Interfaccia: 06/12/1996 14.51.35

Lunghezze (blocco / codice / dati): 00156 00016 00032

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
TEMP		0.0	
OB40_EV_CLASS	Byte	0.0	
OB40_STRT_INF	Byte	1.0	
OB40_PRIORITY	Byte	2.0	
OB40_OB_NUMBR	Byte	3.0	
OB40_RESERVED_1	Byte	4.0	
OB40_MDL_ID	Byte	5.0	
OB40_MDL_ADDR	Int	6.0	
OB40_POINT_ADDR	DWord	8.0	
OB40_DATE_TIME	Date_And_Time	12.0	data for the Basic program
GP_IRFromNCK	Bool	20.0	Interrupt from NCK
GP_TM	Bool	20.1	Toolmanagment
GP_InPosition	Array [1..31] Of Bool	22.0	
GP_AuxFunction	Array [1..10] Of Bool	26.0	
GP_FMBlock	Array [1..10] Of Bool	28.0	

Blocco: OB40

Segmento: 1

CALL "GP_PRAL" FC3

-- alarmtriggered Baseprogram

//Insert User program from here

OB82 - <offline>

"I/O_FLT1" I/O Point Fault 1
Nome: **Famiglia:**
Autore: **Versione:** 1.0
Versione blocco: 2
Data e ora Codice: 03/02/2015 19.01.29
Interfaccia: 15/02/1996 16.51.13
Lunghezza (blocco / codice / dati): 00184 00026 00022

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
TEMP		0.0	
OB82_EV_CLASS	Byte	0.0	16#39, Event class 3, Entering event state, Internal fault event
OB82_FLT_ID	Byte	1.0	16#XX, Fault identification code
OB82_PRIORITY	Byte	2.0	Priority of OB Execution
OB82_OB_NUMBR	Byte	3.0	82 (Organization block 82, OB82)
OB82_RESERVED_1	Byte	4.0	Reserved for system
OB82_IO_FLAG	Byte	5.0	Input (01010100), Output (01010101)
OB82_MDL_ADDR	Word	6.0	Base address of module with fault
OB82_MDL_DEFECT	Bool	8.0	Module defective
OB82_INT_FAULT	Bool	8.1	Internal fault
OB82_EXT_FAULT	Bool	8.2	External fault
OB82_PNT_INFO	Bool	8.3	Point information
OB82_EXT_VOLTAGE	Bool	8.4	External voltage low
OB82_FLD_CONNCTR	Bool	8.5	Field wiring connector missing
OB82_NO_CONFIG	Bool	8.6	Module has no configuration data
OB82_CONFIG_ERR	Bool	8.7	Module has configuration error
OB82_MDL_TYPE	Byte	9.0	Type of module
OB82_SUB_MDL_ERR	Bool	10.0	Sub-Module is missing or has error
OB82_COMM_FAULT	Bool	10.1	Communication fault
OB82_MDL_STOP	Bool	10.2	Module is stopped
OB82_WTCH_DOG_FLT	Bool	10.3	Watch dog timer stopped module
OB82_INT_PS_FLT	Bool	10.4	Internal power supply fault
OB82_PRIM_BATT_FLT	Bool	10.5	Primary battery is in fault
OB82_BCKUP_BATT_FLT	Bool	10.6	Backup battery is in fault
OB82_RESERVED_2	Bool	10.7	Reserved for system
OB82_RACK_FLT	Bool	11.0	Rack fault, only for bus interface module
OB82_PROC_FLT	Bool	11.1	Processor fault
OB82_EPROM_FLT	Bool	11.2	EPROM fault
OB82_RAM_FLT	Bool	11.3	RAM fault
OB82_ADU_FLT	Bool	11.4	ADU fault
OB82_FUSE_FLT	Bool	11.5	Fuse fault
OB82_HW_INTR_FLT	Bool	11.6	Hardware interrupt input in fault
OB82_RESERVED_3	Bool	11.7	Reserved for system
OB82_DATE_TIME	Date_And_Time	12.0	Date and time OB82 started

Blocco: OB82 "I/O Point Fault"

Segmento: 1 Detailed Diagnosis in OB82 (interrupt)

```
CALL "GP_DIAG" FC5          -- Diagnosis alarm and Modul failure
PlcStop:=FALSE
```

OB85 - <offline>

"OBNL_FLT" OB Not Loaded Fault

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice: 07/02/2001 15.04.56

Interfaccia: 15/02/1996 16.51.10

Lunghezze (blocco / codice / dati): 00116 00002 00020

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
TEMP		0.0	
OB85_EV_CLASS	Byte	0.0	16#35 Event class 3
OB85_FLT_ID	Byte	1.0	16#XX, Fault identification code
OB85_PRIORITY	Byte	2.0	Priority of OB Execution
OB85_OB_NUMBR	Byte	3.0	85 (Organization block 85, OB85)
OB85_RESERVED_1	Byte	4.0	Reserved for system
OB85_RESERVED_2	Byte	5.0	Reserved for system
OB85_RESERVED_3	Int	6.0	Reserved for system
OB85_ERR_EV_CLASS	Byte	8.0	Class of event causing error
OB85_ERR_EV_NUM	Byte	9.0	Number of event causing error
OB85_OB_PRIOR	Byte	10.0	Priority of OB causing error
OB85_OB_NUM	Byte	11.0	Number of OB causing error
OB85_DATE_TIME	Date_And_Time	12.0	Date and time OB85 started

Blocco: OB85 "Organization Block (OB) Not Loaded Fault"

Segmento: 1

OB86 - <offline>

"RACK_FLT" Loss of Rack Fault

Nome: Famiglia:

Autore: Versione: 1.0

Versione blocco: 2

Data e ora Codice: 03/02/2015 19.01.51

Interfaccia: 15/02/1996 16.51.04

Lunghezze (blocco / codice / dati): 00142 00026 00022

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
TEMP		0.0	
OB86_EV_CLASS	Byte	0.0	16#38/39 Event class 3
OB86_FLT_ID	Byte	1.0	16#C1/C4/C5, Fault identification code
OB86_PRIORITY	Byte	2.0	Priority of OB Execution
OB86_OB_NUMBR	Byte	3.0	86 (Organization block 86, OB86)
OB86_RESERVED_1	Byte	4.0	Reserved for system
OB86_RESERVED_2	Byte	5.0	Reserved for system
OB86_MDL_ADDR	Word	6.0	Base address of IM module in rack with fault
OB86_RACKS_FLTD	Array [0..31] Of Bool	8.0	
OB86_DATE_TIME	Date_And_Time	12.0	Date and time OB86 started

Blocco: OB86 "Loss Of Rack Fault"**Segmento: 1 Detailed Diagnosis in OB86 (interrupt)**CALL "GP_DIAG" FC5
PlcStop:=FALSE

-- Diagnosis alarm and Modul failure

OB87 - <offline>

"COMM_FLT" Communication Fault

Nome: Famiglia:

Autore: Versione: 0.1

Versione blocco: 2

Data e ora Codice: 07/02/2001 15.04.59

Interfaccia: 15/02/1996 16.51.13

Lunghezze (blocco / codice / dati): 00110 00002 00020

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
TEMP		0.0	
OB87_EV_CLASS	Byte	0.0	16#39 Event class 3
OB87_FLT_ID	Byte	1.0	16#XX, Fault identification code
OB87_PRIORITY	Byte	2.0	Priority of OB Execution
OB87_OB_NUMBR	Byte	3.0	87 (Organization block 87, OB87)
OB87_RESERVED_1	Byte	4.0	Reserved for system
OB87_RESERVED_2	Byte	5.0	Reserved for system
OB87_RESERVED_3	Word	6.0	Reserved for system
OB87_RESERVED_4	DWord	8.0	Reserved for system
OB87_DATE_TIME	Date_And_Time	12.0	Date and time OB87 started

Blocco: OB87 "Communication Fault"

Segmento: 1

OB100 - <offline>

"RESTART" Complete Restart

Nome: Famiglia:

Autore: Versione: 1.0

Versione blocco: 2

Data e ora Codice: 01/12/2014 18.22.47

Interfaccia: 15/02/1996 16.51.10

Lunghezze (blocco / codice / dati): 00262 00148 00026

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
TEMP		0.0	
OB100_EV_CLASS	Byte	0.0	
OB100_STRTUP	Byte	1.0	
OB100_PRIORITY	Byte	2.0	
OB100_OB_NUMBR	Byte	3.0	
OB100_RESERVED_1	Byte	4.0	
OB100_RESERVED_2	Byte	5.0	
OB100_STOP	Word	6.0	
OB100_RESERVED_3	Word	8.0	
OB100_RESERVED_4	Word	10.0	
OB100_DATE_TIME	Date_And_Time	12.0	

Blocco: OB100

Segmento: 1

```

CALL  "RUN_UP" , "gp_par"      FB1 / DB7      -- Startup Baseprogram / Parameters for Base
                                program

MCPNum      :=1
MCP1In      :=P#E 80.0
MCP1Out     :=P#A 80.0
MCP1StatSend :=P#A 88.0
MCP1StatRec :=P#A 92.0
MCP1BusAdr  :=192
MCP1Timeout :=
MCP1Cycl    :=
MCP2In      :=
MCP2Out     :=
MCP2StatSend :=
MCP2StatRec :=
MCP2BusAdr  :=
MCP2Timeout :=
MCP2Cycl    :=
MCPMPI      :=
MCP1Stop    :=
MCP2Stop    :=
MCP1NotSend :=
MCP2NotSend :=
MCPSDB210   :=
MCPCopyDB77 :=
MCPBusType  :=B#16#55
BHG         :=0
BHGIn       :=
BHGOut      :=
BHGStatSend :=
BHGStatRec  :=
BHGInLen    :=

```

```
BHGOutLen      :=  
BHGTimeout     :=  
BHCycl         :=  
BHGRecGDNo     :=  
BHGRecGBZNo    :=  
BHGRecObjNo    :=  
BHGSendGDNo    :=  
BHGSendGBZNo   :=  
BHGSendObjNo   :=  
BGMPI          :=  
BHGStop        :=  
BHGNotSend     :=  
NCCyclTimeout  :=  
NCRunupTimeout :=  
ListMDecGrp    :=  
NCKomm         :=TRUE  
MMCToIF        :=TRUE  
HWheelMMC      :=  
ExtendALMsg    :=  
MsgUser        :=  
UserIR         :=  
IRAuxfuT       :=  
IRAuxfuH       :=  
IRAuxfuE       :=  
UserVersion    :=  
OpKeyNum       :=  
Op1KeyIn       :=  
Op1KeyOut      :=  
Op1KeyBusAdr   :=  
Op2KeyIn       :=  
Op2KeyOut      :=  
Op2KeyBusAdr   :=  
Op1KeyStop     :=  
Op2KeyStop     :=  
Op1KeyNotSend  :=  
Op2KeyNotSend  :=  
OpKeyBusType   :=  
IdentMcpBusAdr :=  
IdentMcpProfilNo :=  
IdentMcpBusType :=  
IdentMcpStrobe :=  
MaxBAG         :=  
MaxChan        :=  
MaxAxis        :=  
ActivChan      :=  
ActivAxis      :=  
UDInt          :=  
UDHex          :=  
UDReal         :=  
IdentMcpType    :=  
IdentMcpLengthIn :=  
IdentMcpLengthOut:=
```

```
//Insert User program from here
```

OB121 - <offline>

"PROG_ERR" Programming Error
Nome: **Famiglia:**
Autore: **Versione:** 0.1
 Versione blocco: 2
Data e ora Codice: 07/02/2001 15.03.56
 Interfaccia: 15/02/1996 16.51.14
Lunghezze (blocco / codice / dati): 00112 00002 00020

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
TEMP		0.0	
OB121_EV_CLASS	Byte	0.0	16#25, Event class 2, Entering event state, Internal fault event
OB121_SW_FLT	Byte	1.0	16#XX Software programming fault
OB121_PRIORITY	Byte	2.0	Priority of OB Execution
OB121_OB_NUMBR	Byte	3.0	121 (Organization block 121, OB121)
OB121_BLK_TYPE	Byte	4.0	16#88/8A/8B/8C/8E Type of block fault occurred in
OB121_RESERVED_1	Byte	5.0	Reserved for system
OB121_FLT_REG	Word	6.0	16#XX Specific register that caused fault
OB121_BLK_NUM	Word	8.0	Number of block that programming fault occurred in
OB121_PRG_ADDR	Word	10.0	Address in block where programming fault occurred
OB121_DATE_TIME	Date_And_Time	12.0	Date and time OB121 started

Blocco: OB121 "Programming Error"

Segmento: 1

OB122 - <offline>

"MOD_ERR" Module Access Error

Nome: Famiglia:

Autore: Versione: 0.1

Versione blocco: 2

Data e ora Codice: 28/04/2003 09.18.07

Interfaccia: 15/02/1996 16.51.10

Lunghezze (blocco / codice / dati): 00112 00002 00020

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
TEMP		0.0	
OB122_EV_CLASS	Byte	0.0	16#29, Event class 2, Entering event state, Internal fault event
OB122_SW_FLT	Byte	1.0	16#XX Software error code
OB122_PRIORITY	Byte	2.0	Priority of OB Execution
OB122_OB_NUMBR	Byte	3.0	122 (Organization block 122, OB122)
OB122_BLK_TYPE	Byte	4.0	16#88/8C/8E Type of block fault occurred in
OB122_MEM_AREA	Byte	5.0	Memory area where access error occurred
OB122_MEM_ADDR	Word	6.0	Memory address where access error occurred
OB122_BLK_NUM	Word	8.0	Block number in which error occurred
OB122_PRG_ADDR	Word	10.0	Program address where error occurred
OB122_DATE_TIME	Date_And_Time	12.0	Date and time OB1 started

Blocco: OB122 "Module Access Error"

Segmento: 1

FB1 - <offline>

"RUN_UP" Startup Baseprogram

Nome: RUN_UP Famiglia: _800D

Autore: NUMERIK Versione: 4.5

Versione blocco: 1

Data e ora Codice: 19/03/2013 14.59.20

Interfaccia: 02/05/1997 08.00.00

Lunghezze (blocco / codice / dati): 00538 00160 00028

Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Valore iniziale	Commento
IN		0.0		
MCPNum	Int	0.0	1	0 - no MCP
1 - 1 MCP (default)				
2 - 2 MCP's				
MCP1In	Pointer	2.0		
MCP1Out	Pointer	8.0		
MCP1StatSend	Pointer	14.0		
MCP1StatRec	Pointer	20.0		
MCP1BusAdr	Int	26.0	6	default
MCP1Timeout	S5Time	28.0	S5T#700MS	
MCP1Cycl	S5Time	30.0	S5T#200MS	
MCP2In	Pointer	32.0		
MCP2Out	Pointer	38.0		
MCP2StatSend	Pointer	44.0		
MCP2StatRec	Pointer	50.0		
MCP2BusAdr	Int	56.0	0	
MCP2Timeout	S5Time	58.0	S5T#700MS	
MCP2Cycl	S5Time	60.0	S5T#200MS	
MCPMPI	Bool	62.0	FALSE	
MCP1Stop	Bool	62.1	FALSE	
MCP2Stop	Bool	62.2	FALSE	
MCP1NotSend	Bool	62.3	FALSE	
MCP2NotSend	Bool	62.4	FALSE	
MCPsDB210	Bool	62.5	FALSE	
MCPCopyDB77	Bool	62.6	FALSE	
MCPBusType	Byte	63.0	B#16#33	
BHG	Int	64.0	0	
BHGIn	Pointer	66.0		
BHGOut	Pointer	72.0		
BHGStatSend	Pointer	78.0		
BHGStatRec	Pointer	84.0		
BHGInLen	Byte	90.0	B#16#6	
BHGOutLen	Byte	91.0	B#16#14	
BHGTimeout	S5Time	92.0	S5T#700MS	
BHGCycl	S5Time	94.0	S5T#100MS	
BHGRecGDNo	Int	96.0	2	
BHGRecGBZNo	Int	98.0	2	
BHGRecObjNo	Int	100.0	1	

Nome	Tipo di dati	Indirizzo	Valore iniziale	Commento
BHGSendGDNo	Int	102.0	2	
BHGSendGBZNo	Int	104.0	1	
BHGSendObjNo	Int	106.0	1	
BHGMPI	Bool	108.0	FALSE	
BHGStop	Bool	108.1	FALSE	
BHGNotSend	Bool	108.2	FALSE	
NCCyclTimeout	S5Time	110.0	S5T#200MS	
NCRunupTimeout	S5Time	112.0	S5T#50S	
ListMDecGrp	Int	114.0	0	
NCKomm	Bool	116.0	FALSE	
MMCToIF	Bool	116.1	TRUE	
HWheelMMC	Bool	116.2	TRUE	
ExtendAlMsg	Bool	116.3	FALSE	
MsgUser	Int	118.0	10	
UserIR	Bool	120.0	TRUE	
IRAuxfuT	Bool	120.1	FALSE	
IRAuxfuH	Bool	120.2	FALSE	
IRAuxfuE	Bool	120.3	FALSE	
UserVersion	Pointer	122.0		
OpKeyNum	Int	128.0	0	
Op1KeyIn	Pointer	130.0		
Op1KeyOut	Pointer	136.0		
Op1KeyBusAdr	Int	142.0	0	
Op2KeyIn	Pointer	144.0		
Op2KeyOut	Pointer	150.0		
Op2KeyBusAdr	Int	156.0	0	
Op1KeyStop	Bool	158.0	FALSE	
Op2KeyStop	Bool	158.1	FALSE	
Op1KeyNotSend	Bool	158.2	FALSE	
Op2KeyNotSend	Bool	158.3	FALSE	
OpKeyBusType	Byte	159.0	B#16#0	
IdentMcpBusAdr	Int	160.0	0	
IdentMcpProfilNo	Byte	162.0	B#16#0	
IdentMcpBusType	Byte	163.0	B#16#5	
IdentMcpStrobe	Bool	164.0	FALSE	
OUT		0.0		
MaxBAG	Int	166.0	0	
MaxChan	Int	168.0	0	
MaxAxis	Int	170.0	0	
ActivChan	Array [1..10] Of Bool	172.0		
ActivAxis	Array [1..31] Of Bool	174.0		
UDInt	Int	178.0	0	
UDHex	Int	180.0	0	
UDReal	Int	182.0	0	
IdentMcpType	Byte	184.0	B#16#0	
IdentMcpLengthIn	Byte	185.0	B#16#0	
IdentMcpLengthOut	Byte	186.0	B#16#0	

Nome	Tipo di dati	Indirizzo	Valore iniziale	Commento
IN_OUT		0.0		

Blocco: FB1 Basic program, start-up selection

FB2 - <offline>

"GET" read NC Variable

Nome: GET

Famiglia: _800D

Autore: NUMERIK

Versione: 4.5

Versione blocco: 2

Data e ora Codice: 19/03/2013 14.59.20

Interfaccia: 01/10/1995 08.00.00

Lunghezze (blocco / codice / dati): 00280 00064 00014

Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Valore iniziale	Commento
IN		0.0		
Req	Bool	0.0	FALSE	
NumVar	Int	2.0	0	
Addr1	Any	4.0		
Unit1	Byte	14.0	B#16#0	
Column1	Word	16.0	W#16#0	
Line1	Word	18.0	W#16#0	
Addr2	Any	20.0		
Unit2	Byte	30.0	B#16#0	
Column2	Word	32.0	W#16#0	
Line2	Word	34.0	W#16#0	
Addr3	Any	36.0		
Unit3	Byte	46.0	B#16#0	
Column3	Word	48.0	W#16#0	
Line3	Word	50.0	W#16#0	
Addr4	Any	52.0		
Unit4	Byte	62.0	B#16#0	
Column4	Word	64.0	W#16#0	
Line4	Word	66.0	W#16#0	
Addr5	Any	68.0		
Unit5	Byte	78.0	B#16#0	
Column5	Word	80.0	W#16#0	
Line5	Word	82.0	W#16#0	
Addr6	Any	84.0		
Unit6	Byte	94.0	B#16#0	
Column6	Word	96.0	W#16#0	
Line6	Word	98.0	W#16#0	
Addr7	Any	100.0		
Unit7	Byte	110.0	B#16#0	
Column7	Word	112.0	W#16#0	
Line7	Word	114.0	W#16#0	
Addr8	Any	116.0		
Unit8	Byte	126.0	B#16#0	
Column8	Word	128.0	W#16#0	
Line8	Word	130.0	W#16#0	
OUT		0.0		
Error	Bool	132.0	FALSE	
NDR	Bool	132.1	FALSE	

Nome	Tipo di dati	Indirizzo	Valore iniziale	Commento
State	Word	134.0	W#16#0	
IN_OUT		0.0		
RD1	Any	136.0		
RD2	Any	146.0		
RD3	Any	156.0		
RD4	Any	166.0		
RD5	Any	176.0		
RD6	Any	186.0		
RD7	Any	196.0		
RD8	Any	206.0		

Blocco: FB2 Read NC variables

MULTIINSTANZ

FB3 - <offline>

"PUT" write NC Variable

Nome: PUT Famiglia: _800D

Autore: NUMERIK Versione: 4.5

Versione blocco: 2

Data e ora Codice: 19/03/2013 14.59.20

Interfaccia: 01/10/1995 08.00.00

Lunghezze (blocco / codice / dati): 00280 00064 00014

Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Valore iniziale	Commento
IN		0.0		
Req	Bool	0.0	FALSE	
NumVar	Int	2.0	0	
Addr1	Any	4.0		
Unit1	Byte	14.0	B#16#0	
Column1	Word	16.0	W#16#0	
Line1	Word	18.0	W#16#0	
Addr2	Any	20.0		
Unit2	Byte	30.0	B#16#0	
Column2	Word	32.0	W#16#0	
Line2	Word	34.0	W#16#0	
Addr3	Any	36.0		
Unit3	Byte	46.0	B#16#0	
Column3	Word	48.0	W#16#0	
Line3	Word	50.0	W#16#0	
Addr4	Any	52.0		
Unit4	Byte	62.0	B#16#0	
Column4	Word	64.0	W#16#0	
Line4	Word	66.0	W#16#0	
Addr5	Any	68.0		
Unit5	Byte	78.0	B#16#0	
Column5	Word	80.0	W#16#0	
Line5	Word	82.0	W#16#0	
Addr6	Any	84.0		
Unit6	Byte	94.0	B#16#0	
Column6	Word	96.0	W#16#0	
Line6	Word	98.0	W#16#0	
Addr7	Any	100.0		
Unit7	Byte	110.0	B#16#0	
Column7	Word	112.0	W#16#0	
Line7	Word	114.0	W#16#0	
Addr8	Any	116.0		
Unit8	Byte	126.0	B#16#0	
Column8	Word	128.0	W#16#0	
Line8	Word	130.0	W#16#0	
OUT		0.0		
Error	Bool	132.0	FALSE	
Done	Bool	132.1	FALSE	

Nome	Tipo di dati	Indirizzo	Valore iniziale	Commento
State	Word	134.0	W#16#0	
IN_OUT		0.0		
SD1	Any	136.0		
SD2	Any	146.0		
SD3	Any	156.0		
SD4	Any	166.0		
SD5	Any	176.0		
SD6	Any	186.0		
SD7	Any	196.0		
SD8	Any	206.0		

Blocco: FB3 Write NC variables

MULTIINSTANZ

FB4 - <offline>

"PI_SERV" PI-Services 1

Nome: PI_SERV Famiglia: _800D

Autore: NUMERIK Versione: 4.5

Versione blocco: 2

Data e ora Codice: 19/03/2013 14.59.20

Interfaccia: 02/05/1997 08.00.00

Lunghezza (blocco / codice / dati): 00230 00064 00014

Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Valore iniziale	Commento
IN		0.0		
Req	Bool	0.0	FALSE	
PIService	Any	2.0		
Unit	Int	12.0	0	
Addr1	Any	14.0		
Addr2	Any	24.0		
Addr3	Any	34.0		
Addr4	Any	44.0		
WVar1	Word	54.0	W#16#0	
WVar2	Word	56.0	W#16#0	
WVar3	Word	58.0	W#16#0	
WVar4	Word	60.0	W#16#0	
WVar5	Word	62.0	W#16#0	
WVar6	Word	64.0	W#16#0	
WVar7	Word	66.0	W#16#0	
WVar8	Word	68.0	W#16#0	
WVar9	Word	70.0	W#16#0	
WVar10	Word	72.0	W#16#0	
OUT		0.0		
Error	Bool	74.0	FALSE	
Done	Bool	74.1	FALSE	
State	Word	76.0	W#16#0	
IN_OUT		0.0		

Blocco: FB4 General PI services

MULTIINSTANZ

FB5 - <offline>

"GETGUD" read GUD-Variable

Nome: GETGUD Famiglia: _800D

Autore: NUMERIK Versione: 4.5

Versione blocco: 2

Data e ora Codice: 19/03/2013 14.59.20

Interfaccia: 01/10/1995 08.00.00

Lunghezza (blocco / codice / dati): 00264 00064 00014

Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Valore iniziale	Commento
IN		0.0		
Req	Bool	0.0	FALSE	Start edge trigger
Addr	Any	2.0		Name String of Variable
Area	Byte	12.0	B#16#0	Area (NCK = 0, Channel = 2)
Unit	Byte	13.0	B#16#0	Unit
Index1	Int	14.0	0	Field index 1
Index2	Int	16.0	0	Field index 2
CnvtToken	Bool	18.0	FALSE	Conversion to 10 Byte Token
VarToken	Any	20.0		Struct with 10 Byte
OUT		0.0		
Error	Bool	30.0	FALSE	
Done	Bool	30.1	FALSE	
State	Word	32.0	W#16#0	
IN_OUT		0.0		
RD	Any	34.0		

Blocco: FB5 Read GUD variable

MULTIINSTANZ

FB7 - <offline>

"PI_SERV2" PI-Services 2

Nome: PI_SERV2 Famiglia: _800D

Autore: NUMERIK Versione: 4.5

Versione blocco: 2

Data e ora Codice: 19/03/2013 14.59.20

Interfaccia: 02/05/1997 08.00.00

Lunghezze (blocco / codice / dati): 00242 00064 00014

Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Valore iniziale	Commento
IN		0.0		
Req	Bool	0.0	FALSE	
PIService	Any	2.0		
Unit	Int	12.0	0	
Addr1	Any	14.0		
Addr2	Any	24.0		
Addr3	Any	34.0		
Addr4	Any	44.0		
WVar1	Word	54.0	W#16#0	
WVar2	Word	56.0	W#16#0	
WVar3	Word	58.0	W#16#0	
WVar4	Word	60.0	W#16#0	
WVar5	Word	62.0	W#16#0	
WVar6	Word	64.0	W#16#0	
WVar7	Word	66.0	W#16#0	
WVar8	Word	68.0	W#16#0	
WVar9	Word	70.0	W#16#0	
WVar10	Word	72.0	W#16#0	
WVar11	Word	74.0	W#16#0	
WVar12	Word	76.0	W#16#0	
WVar13	Word	78.0	W#16#0	
WVar14	Word	80.0	W#16#0	
WVar15	Word	82.0	W#16#0	
WVar16	Word	84.0	W#16#0	
OUT		0.0		
Error	Bool	86.0	FALSE	
Done	Bool	86.1	FALSE	
State	Word	88.0	W#16#0	
IN_OUT		0.0		

Blocco: FB7 General PI services

MULTIINSTANZ

FB9 - <offline>

"M2N" Several OPs/NCUs

Nome: M2N

Famiglia: _800D

Autore: NUMERIK

Versione: 4.5

Versione blocco: 1

Data e ora Codice: 19/03/2013 14.59.20

Interfaccia: 01/10/2001 08.00.00

Lunghezze (blocco / codice / dati): 00200 00046 00010

Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Valore iniziale	Commento
IN		0.0		
Quit	Bool	0.0	FALSE	Acknowledge alarms
OPMixedMode	Bool	0.1	FALSE	Mixed mode with non-M to N capable OP's deactivated!
ActivEnable	Bool	0.2	TRUE	No Function, use MMCx_SHIFT_LOCK
MCPEnable	Bool	0.3	TRUE	Activate machine control panel switchover
OUT		0.0		
Alarm1	Bool	2.0	FALSE	Alarm: Error HMI-Bus address, Bustype!
Alarm2	Bool	2.1	FALSE	Alarm: No confirmation HMI1 offline!
Alarm3	Bool	2.2	FALSE	Alarm: HMI1 won't go offline!
Alarm4	Bool	2.3	FALSE	Alarm: No confirmation HMI2 offline!
Alarm5	Bool	2.4	FALSE	Alarm: HMI2 won't go offline!
Alarm6	Bool	2.5	FALSE	Alarm: Polling-HMI won't go online!
Report	Bool	2.6	FALSE	Message:Sign of life monitoring
ErrorMMC	Bool	2.7	FALSE	Timeout by Switchover HMI
IN_OUT		0.0		

Blocco: FB9 M:N control unit switchover

FB10 - <offline>

"SI_Relais" Safety Integrated: Relais
Nome: SIrelais **Famiglia:** Sf_800D
Autore: NUMERIK **Versione:** 4.5
Versione blocco: 2
Data e ora Codice: 19/03/2013 14.59.20
Interfaccia: 08/05/2002 08.00.00
Lunghezze (blocco / codice / dati): 00212 00062 00014
Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Valore iniziale	Commento
IN		0.0		
In1	Bool	0.0	TRUE	Input 1
In2	Bool	0.1	TRUE	Input 2
In3	Bool	0.2	TRUE	Input 3
Quit1	Bool	0.3	FALSE	Quit1 Signal
Quit2	Bool	0.4	FALSE	Quit2 Signal
TimeValue1	Time	2.0	T#0MS	TimeValue for Output 1
TimeValue2	Time	6.0	T#0MS	TimeValue for Output 2
TimeValue3	Time	10.0	T#0MS	TimeValue for Output 3
OUT		0.0		
Out0	Bool	14.0	FALSE	Output without Delay
Out1	Bool	14.1	FALSE	Delayed Output to False by Timer 1
Out2	Bool	14.2	FALSE	Delayed Output to False by Timer 2
Out3	Bool	14.3	FALSE	Delayed Output to False by Timer 3
IN_OUT		0.0		
FirstRun	Bool	16.0	FALSE	True by User after 1. Start of SPL

Blocco: FB10 Safety relay (SI relay)

FB11 - <offline>

"SI_BrakeTest" Safety Integrated: Brake Test
Nome: BrakeTst **Famiglia:** Sf_800D
Autore: NUMERIK **Versione:** 4.5
 Versione blocco: 2
Data e ora Codice: 19/03/2013 14.59.20
 Interfaccia: 08/05/2002 08.00.00
Lunghezze (blocco / codice / dati): 00204 00064 00014
Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Valore iniziale	Commento
IN		0.0		
Start	Bool	0.0	FALSE	Start for Braketest
Quit	Bool	0.1	FALSE	Quit Error
Bclosed	Bool	0.2	FALSE	brake closed input(single channel - PLC)
Axis	Int	2.0	0	testing axisno.
TimerNo	Timer	4.0		Timer from User
TV_BTactiv	S5Time	6.0	S5T#0MS	TimeValue -> braketest activ
TV_Bclose	S5Time	8.0	S5T#0MS	TimeValue -> close Brake
TV_FeedCommand	S5Time	10.0	S5T#0MS	TimeValue -> force FeedCommand
TV_FXSreached	S5Time	12.0	S5T#0MS	TimeValue -> Fixed stop reached
TV_FXShold	S5Time	14.0	S5T#0MS	TimeValue -> test brake
OUT		0.0		
CloseBrake	Bool	16.0	FALSE	Signal Close brake
MoveAxis	Bool	16.1	FALSE	do move axis
Done	Bool	16.2	FALSE	
Error	Bool	16.3	FALSE	
State	Byte	17.0	B#16#0	Errorbyte
IN_OUT		0.0		

Blocco: FB11 Brake test

FB29 - <offline>

"DIAGNOSE" Signal recorder and data trigger diagnostics

Nome: Diag Famiglia: _800D

Autore: NUMERIK Versione: 4.5

Versione blocco: 1

Data e ora Codice: 19/03/2013 14.59.20

Interfaccia: 01/10/2001 08.00.00

Lunghezze (blocco / codice / dati): 00212 00054 00010

Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Valore iniziale
IN		0.0	
Func	Int	0.0	0
0 = No Function, 1 = Signalrecorder, 2 = Datatrigger			
Signal_1	Bool	2.0	FALSE
Signal_2	Bool	2.1	FALSE
Signal_3	Bool	2.2	FALSE
Signal_4	Bool	2.3	FALSE
Signal_5	Bool	2.4	FALSE
Signal_6	Bool	2.5	FALSE
Signal_7	Bool	2.6	FALSE
Signal_8	Bool	2.7	FALSE
NewCycle	Bool	3.0	FALSE
Var1	Byte	4.0	B#16#0
Var2	Int	6.0	0
Var3	Int	8.0	0
BufDB	Int	10.0	0
ClearBuf	Bool	12.0	FALSE
DataAdr	Pointer	14.0	
TestVal	Word	20.0	W#16#0
AndMask	Word	22.0	W#16#0
OUT		0.0	
TestIsTrue	Bool	24.0	FALSE
IN_OUT		0.0	
BufAddr	Int	26.0	0

Nome	Commento
IN	
Func	Function number
0 = No Function, 1 = Signalrecorder, 2 = Datatrigger	
Signal_1	
Signal_2	
Signal_3	
Signal_4	
Signal_5	
Signal_6	
Signal_7	
Signal_8	
NewCycle	
Var1	
Var2	
Var3	
BufDB	
ClearBuf	
DataAdr	Area pointer to testing word
TestVal	Value for triggering
AndMask	AND- Mask to the testing word
OUT	
TestIsTrue	
IN_OUT	
BufAddr	

Blocco: FB29 Signal diagnosis

FC2 - <offline>

"GP_HP" cyclic Baseprogram

Nome: GP_HP Famiglia: _800D

Autore: NUMERIK Versione: 4.5

Versione blocco: 1

Data e ora Codice: 19/03/2013 14.59.20

Interfaccia: 01/10/1995 08.00.00

Lunghezza (blocco / codice / dati): 00252 00138 00012

Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	

Blocco: FC2 Basic program, cyclic section

FC3 - <offline>

"GP_PRAL" alarmtriggered Baseprogram

Nome: GP_PRAL **Famiglia:** _800D

Autore: NUMERIK **Versione:** 4.5

Versione blocco: 1

Data e ora Codice: 19/03/2013 14.59.20

Interfaccia: 01/10/1995 08.00.00

Lunghezze (blocco / codice / dati): 00308 00188 00018

Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	

Blocco: FC3 Basic program, interrupt-controlled section

FC5 - <offline>

"GP_DIAG" Diagnosis alarm and Modul failure

Nome: Basics

Famiglia: _800D

Autore: NUMERIK

Versione: 4.5

Versione blocco: 1

Data e ora Codice: 19/03/2013 14.59.20

Interfaccia: 29/09/2004 08.00.00

Lunghezze (blocco / codice / dati): 00154 00046 00010

Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
PlcStop	Bool	0.0	
OUT		0.0	
IN_OUT		0.0	

Blocco: FC5

FC6 - <offline>

"TM_TRANS2" Transfer for Toolmanagment (Multitool)
Nome: TMTRANS2 **Famiglia:** _800D
Autore: NUMERIK **Versione:** 4.5
Versione blocco: 1
Data e ora Codice: 19/03/2013 14.59.20
Interfaccia: 01/09/2009 08.00.00
Lunghezza (blocco / codice / dati): 00274 00128 00026
Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
Start	Bool	0.0	
TaskIdent	Byte	1.0	
TaskIdentNo	Byte	2.0	
NewToolMag	Int	4.0	
NewToolLoc	Int	6.0	
OldToolMag	Int	8.0	
OldToolLoc	Int	10.0	
Status	Int	12.0	
MultitoolLoc	Int	14.0	
OUT		0.0	
Ready	Bool	16.0	
Error	Int	18.0	0 = no error
IN_OUT		0.0	

Blocco: FC6 Transfer block for tool management (multitool)

FC7 - <offline>

"TM_REV" Transfer for Revolverchange

Nome: TM_REV Famiglia: _800D

Autore: NUMERIK Versione: 4.5

Versione blocco: 1

Data e ora Codice: 19/03/2013 14.59.20

Interfaccia: 01/10/1995 08.00.00

Lunghezze (blocco / codice / dati): 00188 00072 00012

Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
Start	Bool	0.0	
ChgdRevNo	Byte	1.0	No. of Revolver, who had positioned
OUT		0.0	
Ready	Bool	2.0	
Error	Int	4.0	0 = no error
IN_OUT		0.0	

Blocco: FC7 Transfer block for tool change with revolver

FC8 - <offline>

"TM_TRANS" Transfer for Toolmanagment
Nome: TM_TRANS **Famiglia:** _800D
Autore: NUMERIK **Versione:** 4.5
Versione blocco: 1
Data e ora Codice: 19/03/2013 14.59.20
Interfaccia: 01/10/1995 08.00.00
Lunghezza (blocco / codice / dati): 00262 00120 00024
Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
Start	Bool	0.0	
TaskIdent	Byte	1.0	
TaskIdentNo	Byte	2.0	
NewToolMag	Int	4.0	
NewToolLoc	Int	6.0	
OldToolMag	Int	8.0	
OldToolLoc	Int	10.0	
Status	Int	12.0	
OUT		0.0	
Ready	Bool	14.0	
Error	Int	16.0	0 = no error
IN_OUT		0.0	

Blocco: FC8 Transfer block for tool management

FC9 - <offline>

"ASUP" asynchronous Subprograms

Nome: ASUP **Famiglia:** _800D**Autore:** NUMERIK **Versione:** 4.5**Versione blocco:** 1**Data e ora Codice:** 19/03/2013 14.59.20**Interfaccia:** 01/10/1995 08.00.00**Lunghezze (blocco / codice / dati):** 00266 00134 00016**Protezione** KNOW HOW**Proprietà dell'oggetto:**

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
Start	Bool	0.0	
ChanNo	Int	2.0	
IntNo	Int	4.0	
OUT		0.0	
Activ	Bool	6.0	
Done	Bool	6.1	
Error	Bool	6.2	
StartErr	Bool	6.3	
IN_OUT		0.0	
Ref	Word	8.0	

Blocco: FC9 Start-up of asynchronous subprograms

FC10 - <offline>

"AL_MSG" Alarms & Messages

Nome: AL_MSG Famiglia: _800D

Autore: NUMERIK Versione: 4.5

Versione blocco: 1

Data e ora Codice: 19/03/2013 14.59.20

Interfaccia: 01/10/1995 08.00.00

Lunghezze (blocco / codice / dati): 00162 00054 00008

Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
ToUserIF	Bool	0.0	If TRUE signals will act upon user interface-channel/axis DB's
Quit	Bool	0.1	Signal to acknowledge Fault messages
OUT		0.0	
IN_OUT		0.0	

Blocco: FC10 Error and operating messages

FC12 - <offline>

"Basics"

Nome: Basics

Famiglia: _800D

Autore: NUMERIK

Versione: 4.5

Versione blocco: 2

Data e ora Codice: 19/03/2013 14.59.20

Interfaccia: 01/10/1995 08.00.00

Lunghezze (blocco / codice / dati): 00094 00002 00000

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
Chan	Byte	0.0	Index of Chan
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC12

Segmento: 1

FC13 - <offline>

"BHGDISP" Displaycontrol for Handheld Unit

Nome: BHGDISP Famiglia: _800D

Autore: NUMERIK Versione: 4.5

Versione blocco: 1

Data e ora Codice: 19/03/2013 14.59.20

Interfaccia: 01/10/1995 08.00.00

Lunghezza (blocco / codice / dati): 00276 00138 00030

Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
Row	Byte	0.0	Display-line number, if value=3 text will be automatically wrapped
ChrArray	String[254]	2.0	Enter at least String[32]
Convert	Bool	258.0	Activate number formatting
Addr	Pointer	260.0	Pointer to Variable, which will be converted
DataType	Byte	266.0	Data type of the Variable
StringAddr	Int	268.0	Right justified string address. 1..32
Digits	Byte	270.0	Number of decimal places 1, 2, 3 or 4
OUT		0.0	
Error	Bool	272.0	Conversion or String error
IN_OUT		0.0	

Blocco: FC13 Display control for handheld unit

FC17 - <offline>

"YDelta" Y / Delta Control

Nome: YDelta Famiglia: _800D

Autore: NUMERIK Versione: 4.5

Versione blocco: 1

Data e ora Codice: 19/03/2013 14.59.20

Interfaccia: 01/10/1995 08.00.00

Lunghezza (blocco / codice / dati): 00230 00102 00018

Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
YDelta	Bool	0.0	Y or star = 0, Delta = 1
SpindleIFNo	Int	2.0	Spindle interface
TimeVal	S5Time	4.0	Time value
TimerNo	Int	6.0	Timer, specified by user
OUT		0.0	
Y	Bool	8.0	Output to "Y" or start contactor
Delta	Bool	8.1	Output to delta contactor
IN_OUT		0.0	
Ref	Word	10.0	

Blocco: FC17 Y/Delta Star/delta switchover

FC18 - <offline>

"SpinCtrl" Spindlecontrol / Part-, Positioning-axis
Nome: SpinCtrl **Famiglia:** _800D
Autore: NUMERIK **Versione:** 4.5
Versione blocco: 1
Data e ora Codice: 19/03/2013 14.59.20
Interfaccia: 01/10/1995 08.00.00
Lunghezza (blocco / codice / dati): 00260 00120 00022
Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
Start	Bool	0.0	
Stop	Bool	0.1	
Funct	Byte	1.0	
Mode	Byte	2.0	
AxisNo	Int	4.0	
Pos	Real	6.0	
FRate	Real	10.0	
OUT		0.0	
InPos	Bool	14.0	
Error	Bool	14.1	
State	Byte	15.0	
IN_OUT		0.0	

Blocco: FC18 Spindle control

FC19 - <offline>

"MCP_IFM" MCP-Signals to Interface, Variant M

Nome: MCP_IFM Famiglia: _800D

Autore: NUMERIK Versione: 4.5

Versione blocco: 1

Data e ora Codice: 19/03/2013 14.59.20

Interfaccia: 01/10/1995 08.00.00

Lunghezza (blocco / codice / dati): 00210 00090 00010

Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
BAGNo	Byte	0.0	Which BAG (Op. Mode Group) receives the selected operating mode
ChanNo	Byte	1.0	To which channel should the signals be sent
SpindleIFNo	Byte	2.0	Which axis interface is the spindle
OUT		0.0	
FeedHold	Bool	4.0	Feed Hold latching
SpindleHold	Bool	4.1	Spindle Stop latching
IN_OUT		0.0	

Blocco: FC19 Transmission of MCP signals to interface

FC21 - <offline>

"TRANSFER" Quick Datachannel

Nome: Transfer **Famiglia:** _800D**Autore:** NUMERIK **Versione:** 4.5**Versione blocco:** 1**Data e ora Codice:** 19/03/2013 14.59.20**Interfaccia:** 02/05/1997 08.00.00**Lunghezze (blocco / codice / dati):** 00290 00152 00026**Protezione** KNOW HOW**Proprietà dell'oggetto:**

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
Enable	Bool	0.0	
Funct	Byte	1.0	
S7Var	Any	2.0	
IVAR1	Int	12.0	
IVAR2	Int	14.0	
OUT		0.0	
Error	Bool	16.0	
ErrCode	Int	18.0	
IN_OUT		0.0	

Blocco: FC21 **PLC NCK data exchange**

FC22 - <offline>

"TM_DIR" Directioncontrol for Toolmanagment Mag.

Nome: TM_DIR Famiglia: _800D

Autore: NUMERIK Versione: 4.5

Versione blocco: 1

Data e ora Codice: 19/03/2013 14.59.20

Interfaccia: 01/10/1995 08.00.00

Lunghezze (blocco / codice / dati): 00268 00126 00016

Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
MagNo	Int	0.0	
ReqPos	Int	2.0	
ActPos	Int	4.0	
Offset	Byte	6.0	
Start	Bool	7.0	
OUT		0.0	
Cw	Bool	8.0	
Ccw	Bool	8.1	
InPos	Bool	8.2	
Diff	Int	10.0	
Error	Bool	12.0	
IN_OUT		0.0	

Blocco: FC22 Direction selection for tool management

FC24 - <offline>

"MCP_IFM2" MCP-Signals to Interface, Variant small
Nome: MCP_IFM2 **Famiglia:** _800D
Autore: NUMERIK **Versione:** 4.5
Versione blocco: 1
Data e ora Codice: 19/03/2013 14.59.20
Interfaccia: 02/05/1997 08.00.00
Lunghezza (blocco / codice / dati): 00212 00088 00010
Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
BAGNo	Byte	0.0	Which BAG (Op. Mode Group) receives the selected operating mode
ChanNo	Byte	1.0	To which channel should the signals be sent
SpindleIFNo	Byte	2.0	Which axis interface is the spindle
OUT		0.0	
FeedHold	Bool	4.0	Feed Hold latching
SpindleHold	Bool	4.1	Spindle Stop latching
SpindleDir	Bool	4.2	Spindle rotation + = 0, - = 1
IN_OUT		0.0	

Blocco: FC24 Transmission of MCP signals to interface

FC25 - <offline>

"MCP_IPT" MCP-Signals to Interface, Variant T

Nome: MCP_IPT Famiglia: _800D

Autore: NUMERIK Versione: 4.5

Versione blocco: 1

Data e ora Codice: 19/03/2013 14.59.20

Interfaccia: 01/10/1995 08.00.00

Lunghezza (blocco / codice / dati): 00210 00090 00010

Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
BAGNo	Byte	0.0	Which BAG (Op. Mode Group) receives the selected operating mode
ChanNo	Byte	1.0	To which channel should the signals be sent
SpindleIFNo	Byte	2.0	Which axis interface is the spindle
OUT		0.0	
FeedHold	Bool	4.0	Feed Hold latching
SpindleHold	Bool	4.1	Spindle Stop latching
IN_OUT		0.0	

Blocco: FC25 Transfer of MCP/OP signals to interface

FC26 - <offline>

"HPU_MCP" MCP-Signals of PHG to Interface

Nome: HPU_MCP Famiglia: _800D

Autore: NUMERIK Versione: 4.5

Versione blocco: 1

Data e ora Codice: 19/03/2013 14.59.20

Interfaccia: 02/05/1997 08.00.00

Lunghezze (blocco / codice / dati): 00166 00056 00010

Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
BAGNo	Byte	0.0	Which BAG (Op. Mode Group) receives the selected operating mode
ChanNo	Byte	1.0	To which channel should the signals be sent
OUT		0.0	
IN_OUT		0.0	

Blocco: FC26 Transfer of HT6/HT8 signals to the interface

FC30 - <offline>

"SERVIZI_CN" Servizi CN

Nome: Famiglia:

Autore: Versione: 0.1

Versione blocco: 2

Data e ora Codice: 06/03/2015 06.46.29

Interfaccia: 20/04/1999 12.42.27

Lunghezze (blocco / codice / dati): 00714 00582 00002

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC30 SERVIZI CN**Segmento: 1 modi operativi**

```

U      "BAG".E_AUTO DB11.DBX6.0      -- Active AUTOMATIC mode
=      "Auto"       M100.0           -- modo Auto
U      "BAG".E_MDA  DB11.DBX6.1      -- Active MDA mode
=      "Mda"        M100.1           -- modo Mda
U      "BAG".E_JOG  DB11.DBX6.2      -- Active JOG mode
U      "BAG".E_REF  DB11.DBX7.2      -- Active Machine function REF
=      "Ref"        M100.2           -- modo Ref
U      "BAG".E_JOG  DB11.DBX6.2      -- Active JOG mode
UN     "BAG".E_REF  DB11.DBX7.2      -- Active Machine function REF
=      "Jog"        M100.3           -- modo Jog

```

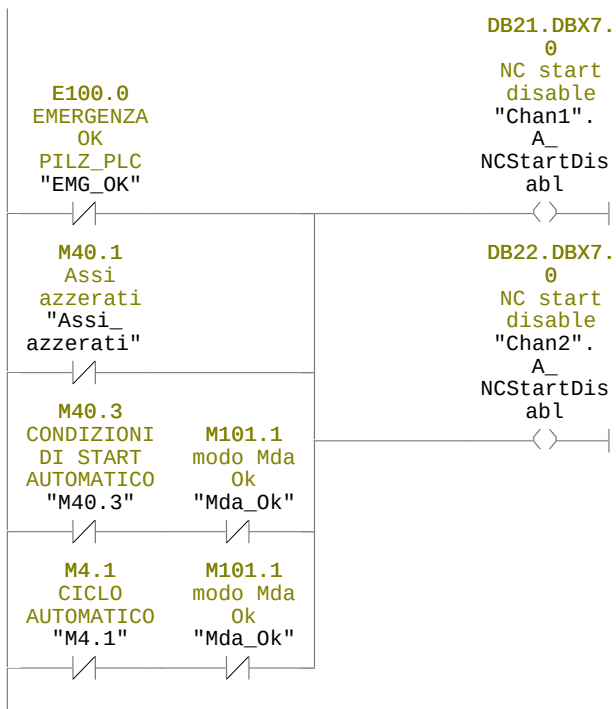
Segmento: 2 modi operativi OK

```

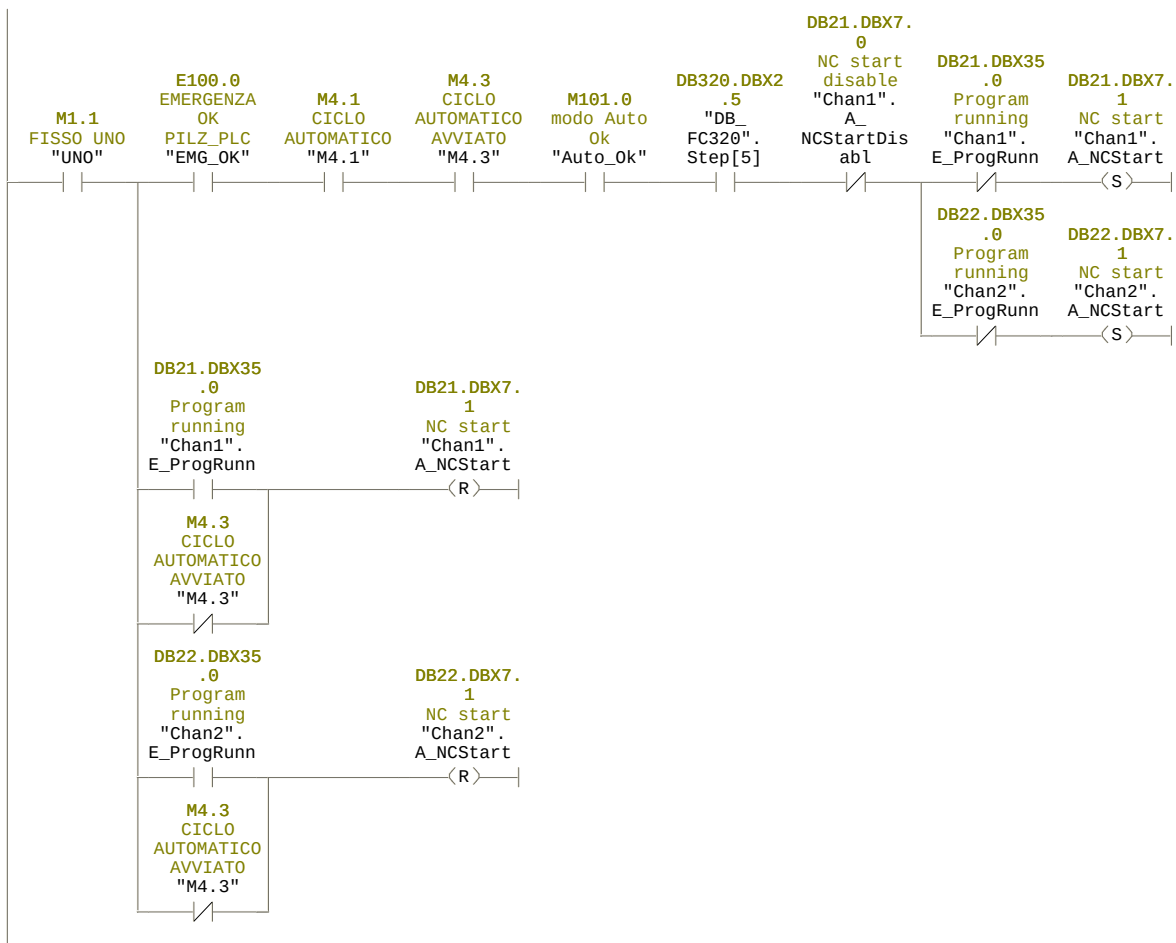
U      "Auto"       M100.0           -- modo Auto
U      "MacOk"      M60.1            -- MACCHINA OK
=      "Auto_Ok"    M101.0           -- modo Auto Ok
U      "Mda"        M100.1           -- modo Mda
U      "MacOk"      M60.1            -- MACCHINA OK
=      "Mda_Ok"     M101.1           -- modo Mda Ok
U      "Ref"        M100.2           -- modo Ref
U      "MacOk"      M60.1            -- MACCHINA OK
=      "Ref_Ok"     M101.2           -- modo Ref Ok
U      "Jog"        M100.3           -- modo Jog
U      "MacOk"      M60.1            -- MACCHINA OK
=      "JogOk"     M101.3           -- modo Jog Ok

```

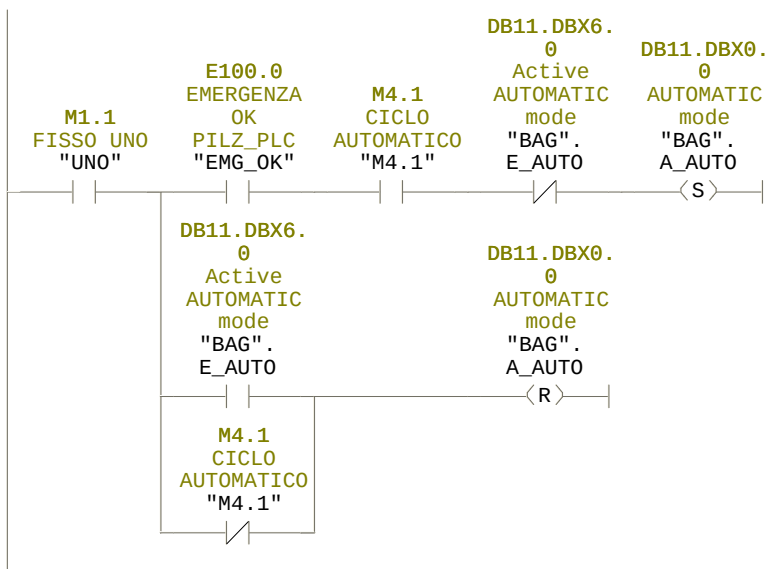

Segmento: 3 Blocca cycle start



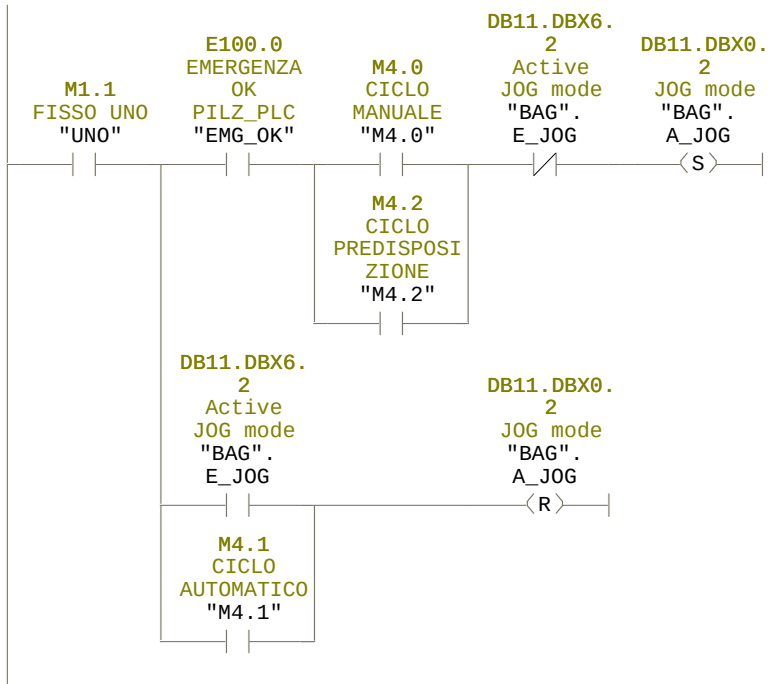
Segmento: 4 Start ciclo in automatico



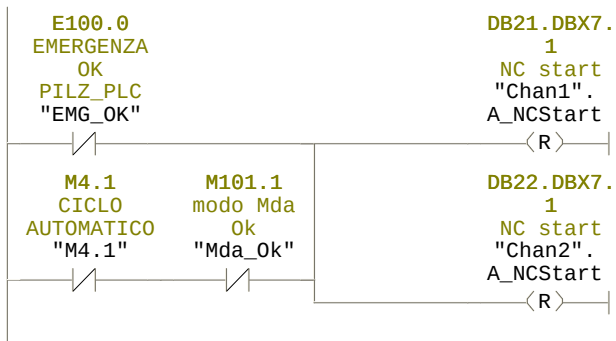
Segmento: 5 AUTOMATIC mode



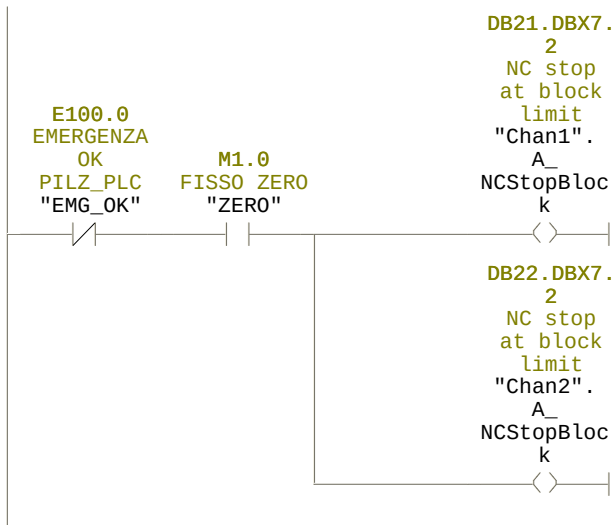
Segmento: 6 JOG mode



Segmento: 7 NC start



Segmento: 8 Richiesta hold a fine blocco



Segmento: 9 Hold mandrino su richiesta apertura porte



Segmento: 10 stato CICLO

U	"Chan1".E_ProgRunn	DB21.DBX35.0	-- Program running
U	"Chan2".E_ProgRunn	DB22.DBX35.0	-- Program running
=	"ciclo_Run"	M65.0	-- ciclo in corso
U	"Chan1".E_ProgStop	DB21.DBX35.2	-- Program stopped
U	"Chan2".E_ProgStop	DB22.DBX35.2	-- Program stopped
=	"ciclo_Stop"	M65.1	-- ciclo fermato

Segmento: 11 Rapid traverse override active

	L	"HMI".E_Chan	DB19.DBB22	-- Channel displayed
	L	1		
	==I			
	SPBN	p1		
	L	"Chan1".A_FD_OR	DB21.DBB4	-- Feedrate override
	T	"Chan2".A_FD_OR	DB22.DBB4	-- Feedrate override
p1:	NOP	0		
	L	"HMI".E_Chan	DB19.DBB22	-- Channel displayed
	L	2		
	==I			
	SPBN	p2		
	L	"Chan2".A_FD_OR	DB22.DBB4	-- Feedrate override
	T	"Chan1".A_FD_OR	DB21.DBB4	-- Feedrate override
p2:	NOP	0		
	L	"Chan1".A_FD_OR	DB21.DBB4	-- Feedrate override
	T	"Chan1".A_RT_OR	DB21.DBB5	-- Rapid traverse override
	L	"Chan2".A_FD_OR	DB22.DBB4	-- Feedrate override
	T	"Chan2".A_RT_OR	DB22.DBB5	-- Rapid traverse override

SET

S

"Chan1".A_RT_ORA

DB21.DBX6.6

-- Rapid traverse override active

S

"Chan1".A_FD_ORA

DB21.DBX6.7

-- Feedrate override active

S

"Chan2".A_RT_ORA

DB22.DBX6.6

-- Rapid traverse override active

S

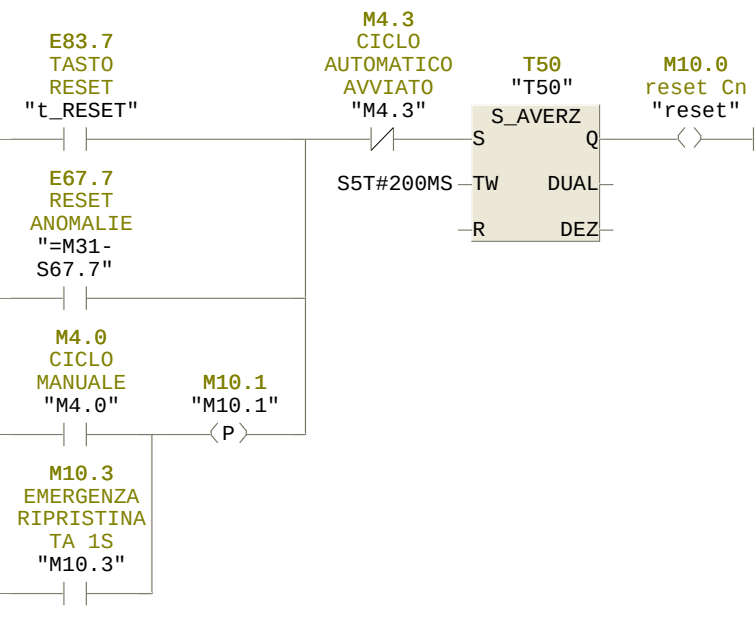
"Chan2".A_FD_ORA

DB22.DBX6.7

-- Feedrate override active

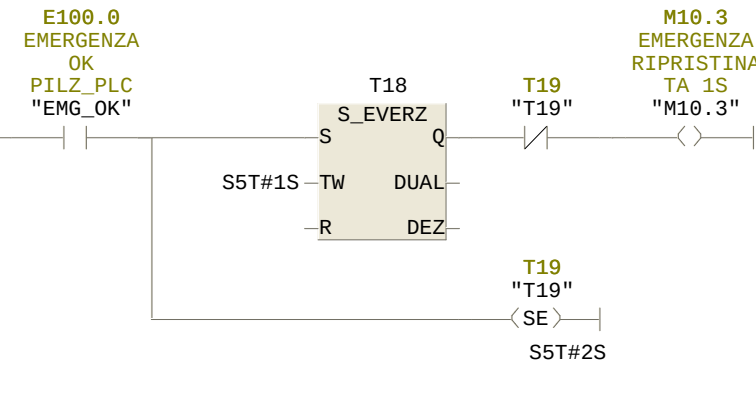
Segmento: 12

PULSANTI VARI



Segmento: 13

EMERGENZA RIPRISTINATA



Segmento: 14



Segmento: 15	CONDIZIONI DI START AUTOMATICO

DB301.DBX1

0.1
"DB_
FC301".
Mandrini_
bloccatiM40.3
CONDIZIONI
DI START
AUTOMATICO
"M40.3"

FC31 - <offline>

"BLOCCO_LETTURA" Blocco_Lettura
Nome: **Famiglia:**
Autore: **Versione:** 0.1
 Versione blocco: 2
Data e ora Codice: 17/02/2015 17.48.55
 Interfaccia: 20/04/1999 12.42.27
Lunghezze (blocco / codice / dati): 00206 00090 00000

Proprietà dell'oggetto:

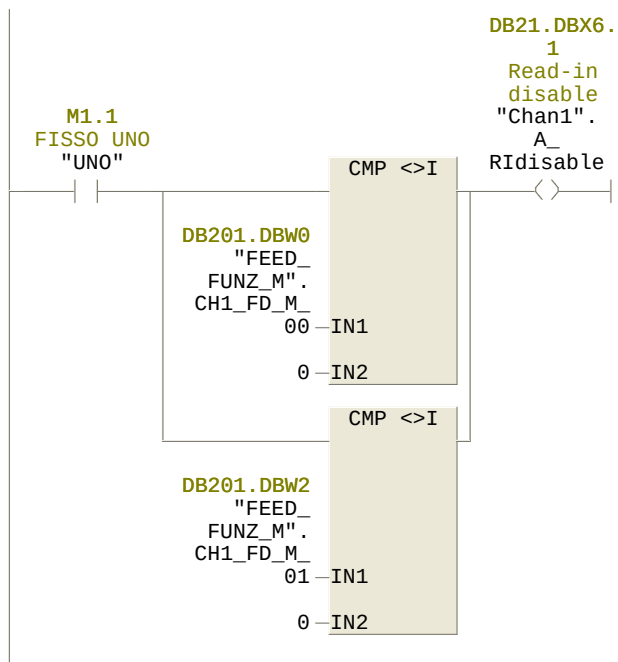
S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

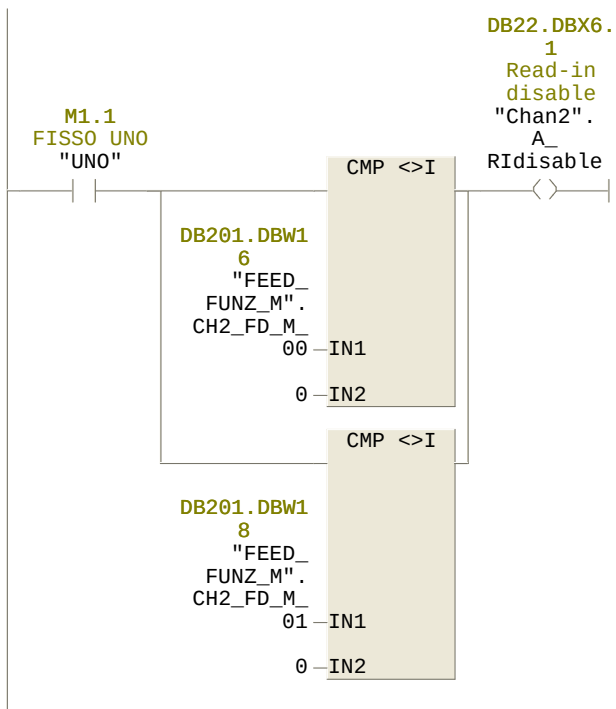
Blocco: FC31 BLOCCO LETTURA

gestione canale 1

Segmento: 1 CONTROLLO FUNZIONI M



Segmento: 2 CONTROLLO FUNZIONI M



FC34 - <offline>

"GESTIONE MBHG" Gestione Pulsantiera Portatile Handheld

Nome: Famiglia:

Autore: Versione: 0.0

Versione blocco: 2

Data e ora Codice: 17/02/2015 17.48.15

Interfaccia: 04/06/1998 15.37.13

Lunghezze (blocco / codice / dati): 00676 00426 00002

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
Error_1	Word	0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC34 GESTIONE PULSANTIERA MANUALE

tutti i tasti sono attivi solo con la chiave On

Segmento: 1 attiva BHG

```

U      "M14.0"          M14.0      -- PRESELEZIONE ASSE X2/ Z2
O      "M14.1"          M14.1      -- PRESELEZIONE ASSE X/ Z
O      "M14.2"          M14.2      -- PRESELEZIONE ASSE C2
O      "M14.3"          M14.3      -- PRESELEZIONE ASSE C
=      "PULSANTIERA_attiva" M103.0  -- Pulsantiera manuale attiva

```

Segmento: 2 selezione assi

```

U      "PULSANTIERA_attiva" M103.0      -- Pulsantiera manuale attiva
SPBN  M001
// asse X
U      "MANUALE_ASSI".JOG_P_X DB98.DBX0.2
O      "MANUALE_ASSI".JOG_M_X DB98.DBX0.3
UN     "asseX1_selezionato" M41.7      -- asse 1 selezionato
=      "t_asse X1"          E84.3      -- TASTO SELEZIONE ASSE 1 X1
// asse Z
U      "MANUALE_ASSI".JOG_P_Z DB98.DBX0.0
O      "MANUALE_ASSI".JOG_M_Z DB98.DBX0.1
UN     "asseZ1_selezionato" M42.7      -- asse 2 selezionato
=      "t_asse Z1"          E85.7      -- TASTO SELEZIONE ASSE 2 Z1
// asse C
U      "MANUALE_ASSI".JOG_P_C DB98.DBX0.4
O      "MANUALE_ASSI".JOG_M_C DB98.DBX0.5
UN     "asseC1_selezionato" M43.7      -- asse 3 selezionato
=      "t_asse C1"          E85.6      -- TASTO SELEZIONE ASSE 3 C1
// asse X2
U      "MANUALE_ASSI".JOG_P_X2 DB98.DBX1.0
O      "MANUALE_ASSI".JOG_M_X2 DB98.DBX1.1
UN     "asseX2_selezionato" M44.7      -- asse 4 selezionato
=      "t_asse X2"          E84.2      -- TASTO SELEZIONE ASSE 4 X2
// asse Z2
U      "MANUALE_ASSI".JOG_P_Z2 DB98.DBX0.6
O      "MANUALE_ASSI".JOG_M_Z2 DB98.DBX0.7
UN     "asseZ2_selezionato" M45.7      -- asse 5 selezionato
=      "t_asse Z2"          E85.5      -- TASTO SELEZIONE ASSE 5 Z2

```

```
// asse C2
U   "MANUALE_ASSI".JOG_P_C2  DB98.DBX1.2
O   "MANUALE_ASSI".JOG_M_C2  DB98.DBX1.3
UN  "asseZ2_selezionato"      M45.7          -- asse 5 selezionato
=   "t_asse C2"               E85.0          -- TASTO SELEZIONE ASSE 6 C2
```

M001: CLR

Segmento: 3 jog asse X

```
U   "PULSANTIERA_attiva"      M103.0          -- Pulsantiera manuale attiva
SPBN M004

// jog +
U   "asseX1_selezionato"      M41.7          -- asse 1 selezionato
U   "MANUALE_ASSI".JOG_P_X    DB98.DBX0.2
=   "AsseX1".A_Plus           DB31.DBX4.7      -- Traversing key plus
//jog -
U   "asseX1_selezionato"      M41.7          -- asse 1 selezionato
U   "MANUALE_ASSI".JOG_M_X    DB98.DBX0.3
=   "AsseX1".A_Minus         DB31.DBX4.6      -- Traversing key minus
M004: CLR
```

Segmento: 4 jog asse Z

```
U   "PULSANTIERA_attiva"      M103.0          -- Pulsantiera manuale attiva
SPBN M005

// jog +
U   "asseZ1_selezionato"      M42.7          -- asse 2 selezionato
U   "MANUALE_ASSI".JOG_P_Z    DB98.DBX0.0
=   "AsseZ1".A_Plus           DB32.DBX4.7      -- Traversing key plus
//jog -
U   "asseZ1_selezionato"      M42.7          -- asse 2 selezionato
U   "MANUALE_ASSI".JOG_M_Z    DB98.DBX0.1
=   "AsseZ1".A_Minus         DB32.DBX4.6      -- Traversing key minus
M005: CLR
```

Segmento: 5 jog asse C

```
U   "PULSANTIERA_attiva"      M103.0          -- Pulsantiera manuale attiva
SPBN M006

// jog +
U   "asseC1_selezionato"      M43.7          -- asse 3 selezionato
U   "MANUALE_ASSI".JOG_P_C    DB98.DBX0.4
=   "AsseC1".A_Plus           DB33.DBX4.7      -- Traversing key plus
//jog -
U   "asseC1_selezionato"      M43.7          -- asse 3 selezionato
U   "MANUALE_ASSI".JOG_M_C    DB98.DBX0.5
=   "AsseC1".A_Minus         DB33.DBX4.6      -- Traversing key minus
M006: CLR
```

Segmento: 6 jog asse X2

```
U   "PULSANTIERA_attiva"      M103.0          -- Pulsantiera manuale attiva
SPBN M007

// jog +
U   "asseX2_selezionato"      M44.7          -- asse 4 selezionato
U   "MANUALE_ASSI".JOG_P_X2   DB98.DBX1.0
=   "AsseX2".A_Plus           DB34.DBX4.7      -- Traversing key plus
//jog -
U   "asseX2_selezionato"      M44.7          -- asse 4 selezionato
U   "MANUALE_ASSI".JOG_M_X2   DB98.DBX1.1
=   "AsseX2".A_Minus         DB34.DBX4.6      -- Traversing key minus
M007: CLR
```

Segmento: 7	jog asse Z2

```

      U      "PULSANTIERA_attiva"      M103.0      -- Pulsantiera manuale attiva
      SPBN   M008

// jog +
      U      "asseZ2_selezionato"      M45.7      -- asse 5 selezionato
      U      "MANUALE_ASSI".JOG_P_Z2  DB98.DBX0.6
      =      "AsseZ2".A_Plus           DB35.DBX4.7      -- Traversing key plus
//jog -
      U      "asseZ2_selezionato"      M45.7      -- asse 5 selezionato
      U      "MANUALE_ASSI".JOG_M_Z2  DB98.DBX0.7
      =      "AsseZ2".A_Minus          DB35.DBX4.6      -- Traversing key minus
M008: CLR

```

Segmento: 8	jog asse C2

```

      U      "PULSANTIERA_attiva"      M103.0      -- Pulsantiera manuale attiva
      SPBN   M009

// jog +
      U      "asseC2_selezionato"      M46.7      -- asse 6 selezionato
      U      "MANUALE_ASSI".JOG_P_C2  DB98.DBX1.2
      =      "AsseC2".A_Plus           DB36.DBX4.7      -- Traversing key plus
//jog -
      U      "asseC2_selezionato"      M46.7      -- asse 6 selezionato
      U      "MANUALE_ASSI".JOG_M_C2  DB98.DBX1.3
      =      "AsseC2".A_Minus          DB36.DBX4.6      -- Traversing key minus
M009: CLR

```

Segmento: 9	Gestione tasti jog piu/meno e rapido

```

      U      "PULSANTIERA_attiva"      M103.0      -- Pulsantiera manuale attiva
      SPBN   M010

      U      "AsseX1".A_Plus           DB31.DBX4.7      -- Traversing key plus
      O      "AsseZ1".A_Plus           DB32.DBX4.7      -- Traversing key plus
      O      "AsseC1".A_Plus           DB33.DBX4.7      -- Traversing key plus
      O      "AsseX2".A_Plus           DB34.DBX4.7      -- Traversing key plus
      O      "AsseZ2".A_Plus           DB35.DBX4.7      -- Traversing key plus
      O      "AsseC2".A_Plus           DB36.DBX4.7      -- Traversing key plus
      =      "t_PIU"                   E84.7            -- TASTO DIREZIONE PIU

      U      "AsseX1".A_Minus          DB31.DBX4.6      -- Traversing key minus
      O      "AsseZ1".A_Minus          DB32.DBX4.6      -- Traversing key minus
      O      "AsseC1".A_Minus          DB33.DBX4.6      -- Traversing key minus
      O      "AsseX2".A_Minus          DB34.DBX4.6      -- Traversing key minus
      O      "AsseZ2".A_Minus          DB35.DBX4.6      -- Traversing key minus
      O      "AsseC2".A_Minus          DB36.DBX4.6      -- Traversing key minus
      =      "t_MENO"                  E84.6            -- TASTO DIREZIONE MENO

      U      "MANUALE_ASSI".RAPIDO     DB98.DBX1.4
      U      "Assi_azzerati"           M40.1            -- Assi azzerati
      =      "t_RAPIDO"                E84.5            -- TASTO RAPIDO
M010: CLR

```

FC35 - <offline>

"ALLARMI A CN"

Nome: diagnosi

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice: 04/03/2015 21.28.21

Interfaccia: 20/04/1999 10.02.01

Lunghezze (blocco / codice / dati): 00556 00378 00002

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC35 ALLARMI A CN**Segmento: 1 ALLARMI**

L	DB100.DBB	0
T	DB2.DBB	180
L	DB100.DBB	1
T	DB2.DBB	181
L	DB100.DBB	2
T	DB2.DBB	182
L	DB100.DBB	3
T	DB2.DBB	183
L	DB100.DBB	4
T	DB2.DBB	188
L	DB100.DBB	5
T	DB2.DBB	189
L	DB100.DBB	6
T	DB2.DBB	190
L	DB100.DBB	7
T	DB2.DBB	191
L	DB100.DBB	8
T	DB2.DBB	196
L	DB100.DBB	9
T	DB2.DBB	197
L	DB100.DBB	10
T	DB2.DBB	198
L	DB100.DBB	11
T	DB2.DBB	199
L	DB100.DBB	12
T	DB2.DBB	204
L	DB100.DBB	13

T	DB2.DBB	205
L	DB100.DBB	14
T	DB2.DBB	206
L	DB100.DBB	15
T	DB2.DBB	207
L	DB100.DBB	16
T	DB2.DBB	212
L	DB100.DBB	17
T	DB2.DBB	213
L	DB100.DBB	18
T	DB2.DBB	214
L	DB100.DBB	19
T	DB2.DBB	215

Segmento: 2	WARNING

L	DB99.DBB	0
T	DB2.DBB	220
L	DB99.DBB	1
T	DB2.DBB	221
L	DB99.DBB	2
T	DB2.DBB	222
L	DB99.DBB	3
T	DB2.DBB	223
L	DB99.DBB	4
T	DB2.DBB	228
L	DB99.DBB	5
T	DB2.DBB	229
L	DB99.DBB	6
T	DB2.DBB	230
L	DB99.DBB	7
T	DB2.DBB	231

Segmento: 3	MESSAGGI

184-187	192-195

L	DB97.DBB	0
T	DB2.DBB	184

Segmento: 4

QUIT:M10.0
OPPURE E67.7

CALL	"AL_MSG"	FC10	-- Alarms & Messages
ToUserIF:=FALSE			
Quit	:=M31-S67.7"	E67.7	-- RESET ANOMALIE

FC40 - <offline>

"ASSI" Gestione Assi

Nome: Assi_gen

Famiglia: assi

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice: 05/03/2015 08.21.56

Interfaccia: 20/04/1999 06.54.52

Lunghezze (blocco / codice / dati): 00366 00254 00002

Proprietà dell'oggetto:

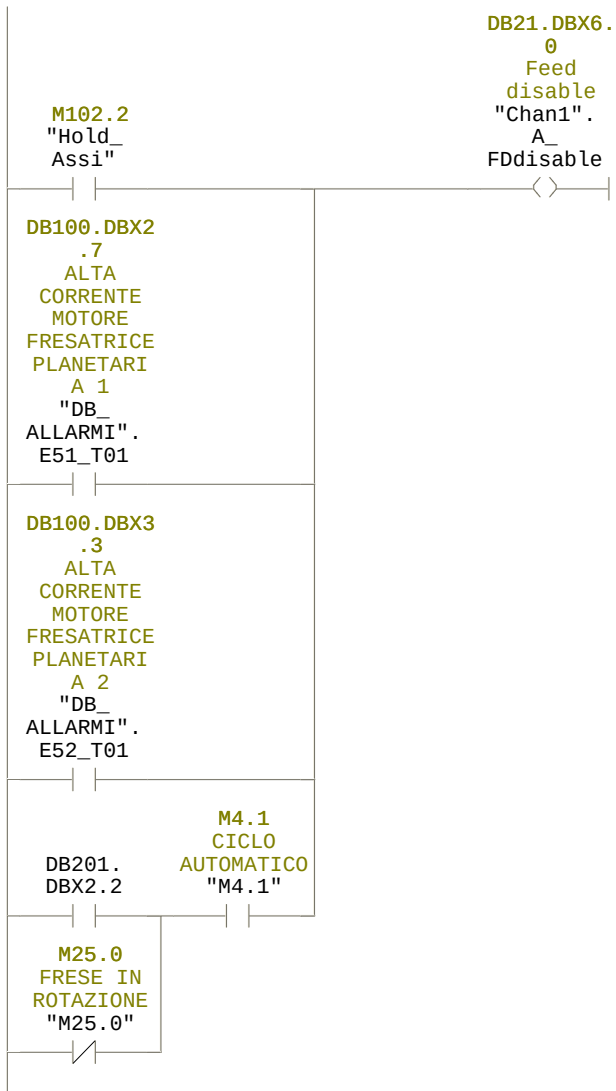
S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

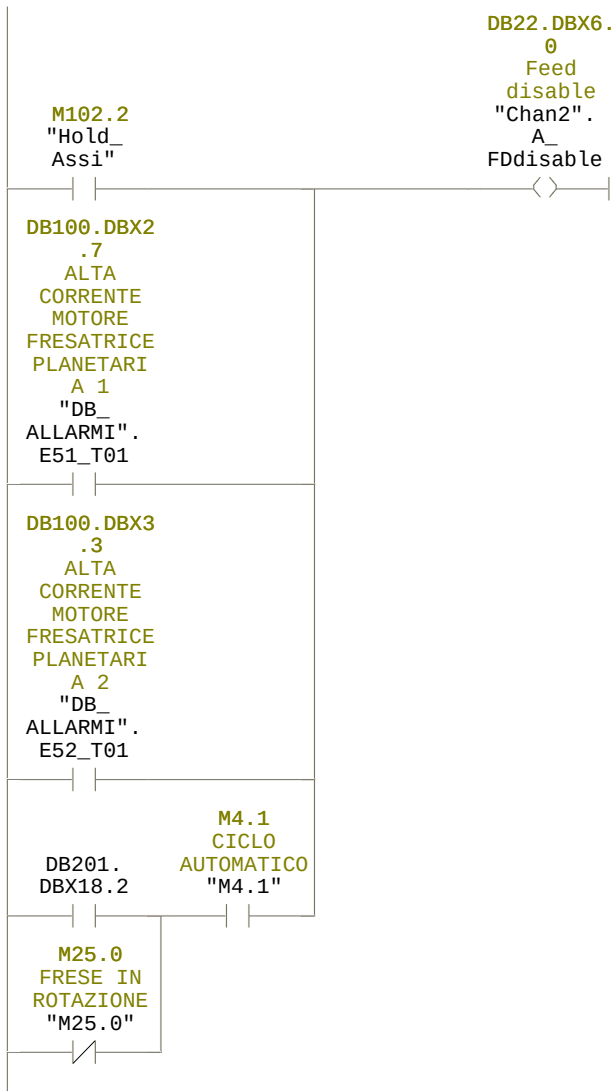
Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC40 GESTIONE GENERALE ASSI**Segmento: 1** verifica azionamento OK**Segmento: 2** verifica azionamento OK

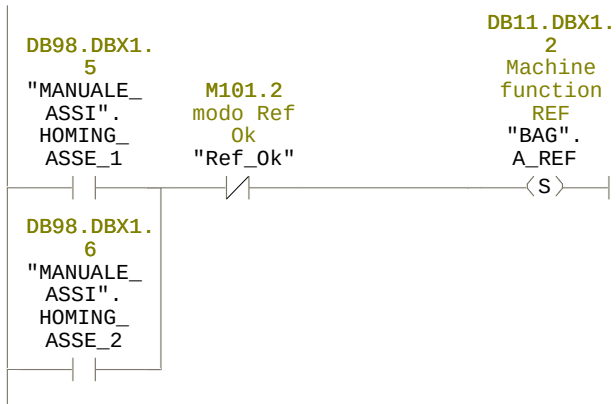
Segmento: 3 Feed disable



Segmento: 4 Feed disable

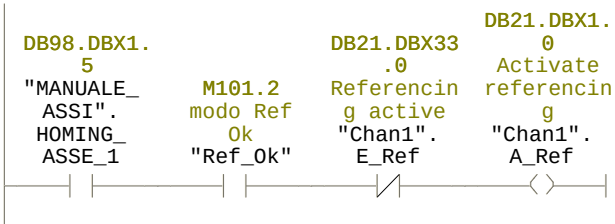


Segmento: 5 Machine function REF



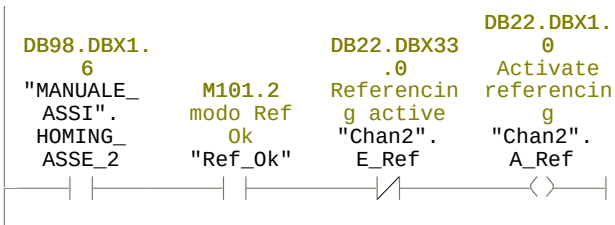
Segmento: 6 start ricerca zero

sequenza da DM 34110

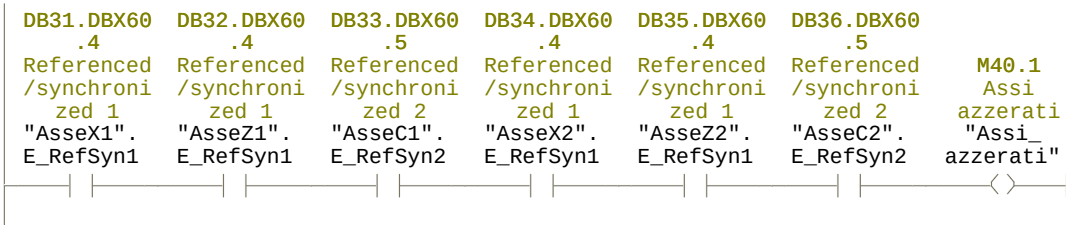


Segmento: 7 start ricerca zero

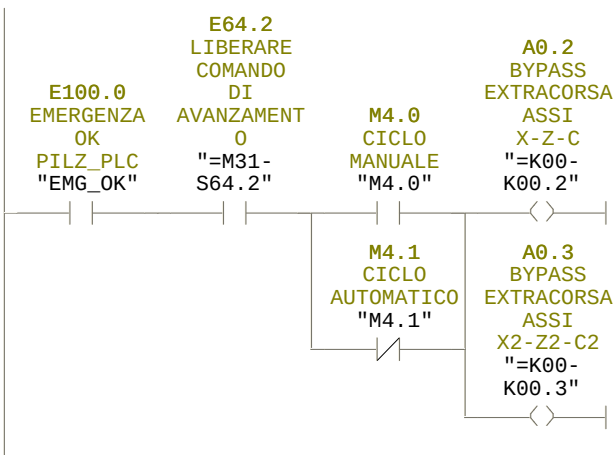
sequenza da DM 34110



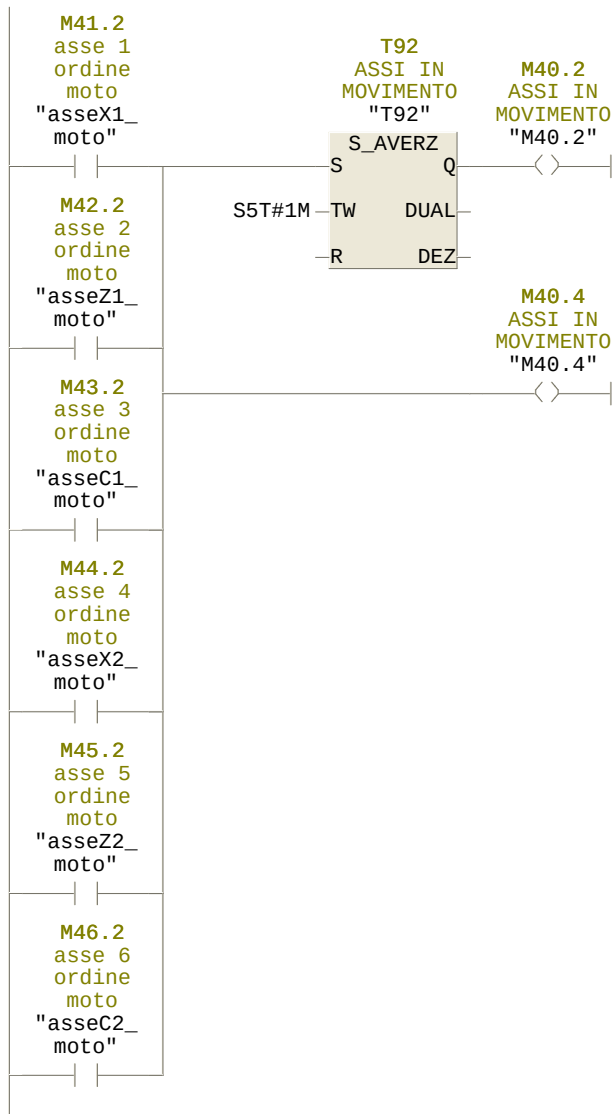
Segmento: 8 ASSI AZZERATI



Segmento: 9 BYPASS EXTRACORSA ASSI X-Z-C



Segmento: 10 ASSI IN MOVIMENTO



FC41 - <offline>

"ASSE_X" Gestione Asse X1

Nome: Famiglia: assi

Autore: Versione: 0.2

Versione blocco: 2

Data e ora Codice: 05/03/2015 08.40.39

Interfaccia: 13/05/2003 19.04.58

Lunghezze (blocco / codice / dati): 00686 00562 00016

Proprietà dell'oggetto:

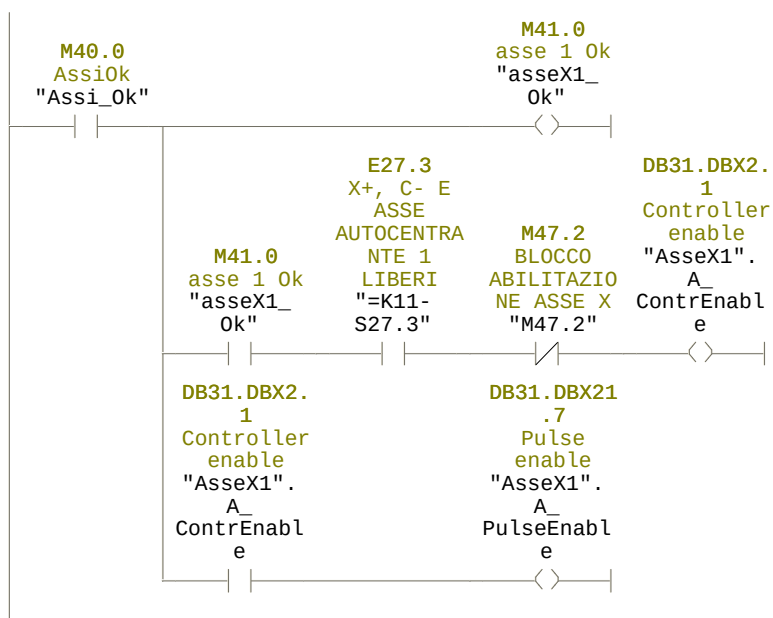
S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

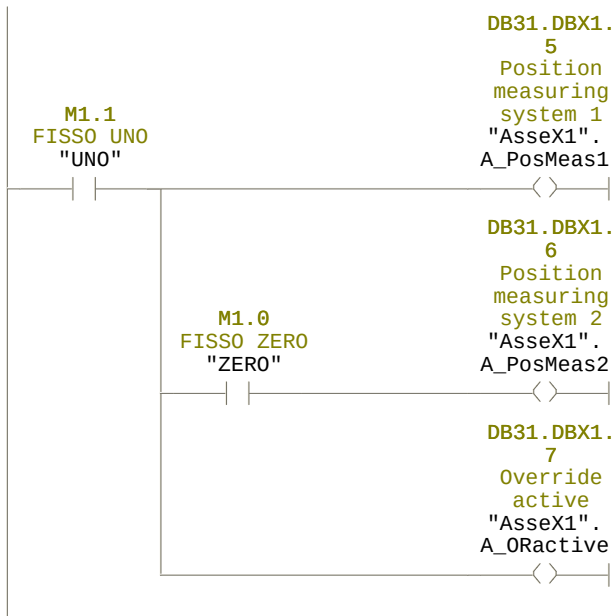
Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
fc_meno	Bool	0.0	
fc_piu	Bool	0.1	
fc_zero	Bool	0.2	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC41 ASSE 1 LINEARE

segnali su DB31

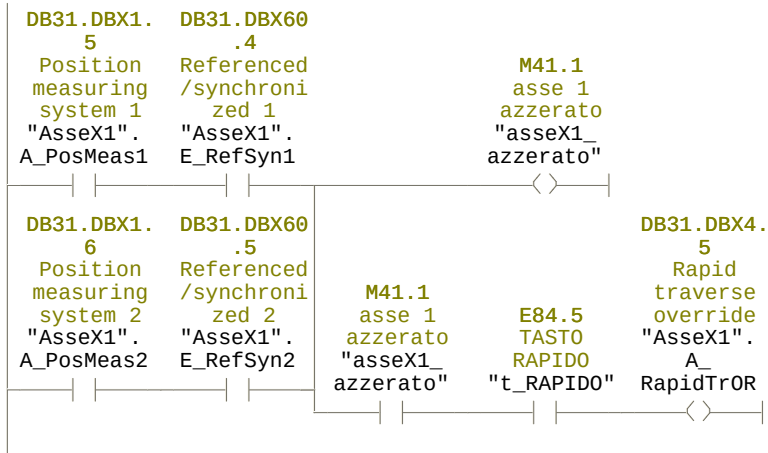
Segmento: 1 CONSENSI

Segmento: 2	SISTEMA MISURA

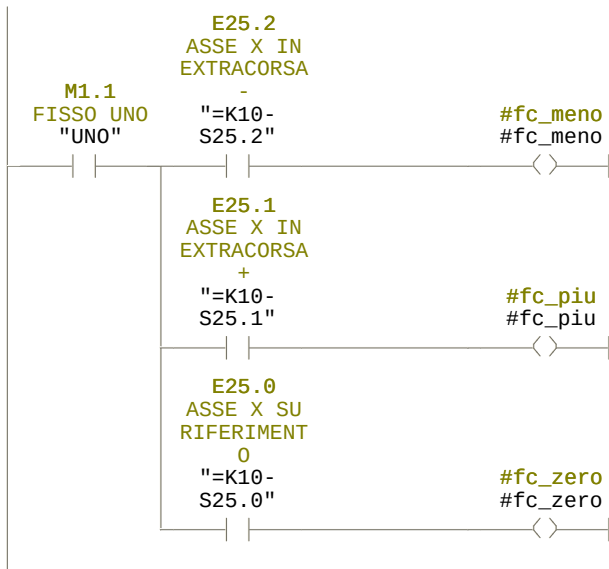


Segmento: 3	ASSE AZZERATO + ATTIVAZIONE RAPIDO

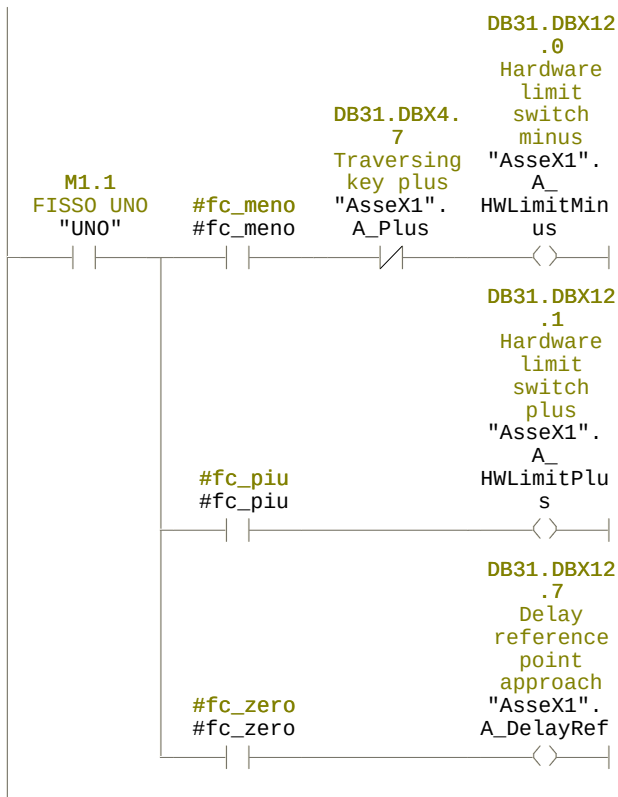
il rapido è attivo con asse azzerato



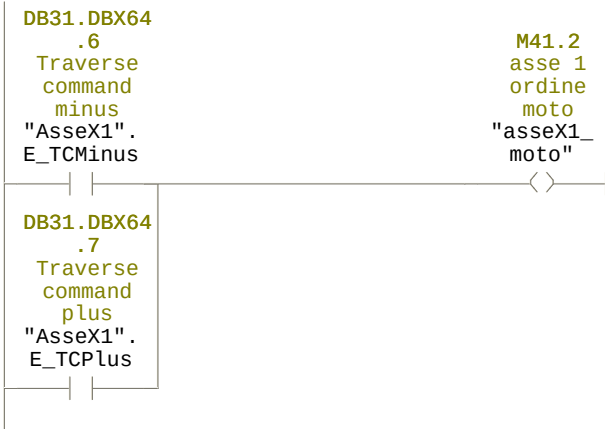
Segmento: 4 finecorsa



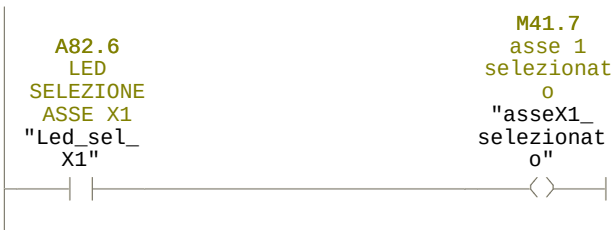
Segmento: 5 finecorsa Hw + Zero

DBX12.0 negativo
DBX12.1 positivo
DBX12.7 zero

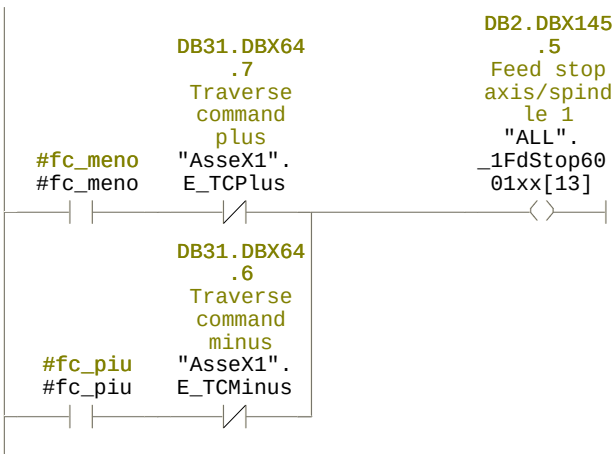
Segmento: 6 ORDINE MOTO



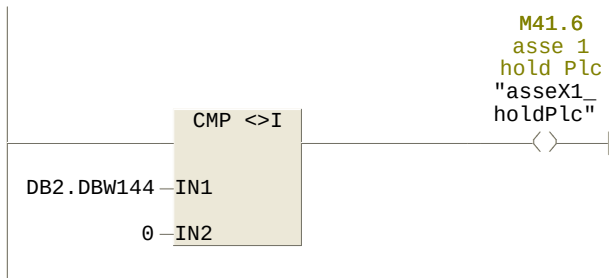
Segmento: 7 selezionato



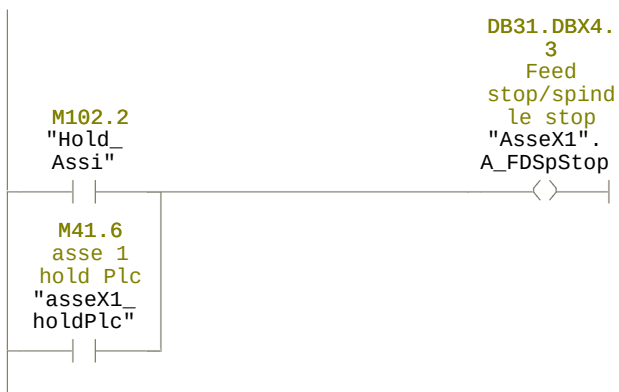
Segmento: 8 ALLARMI



Segmento: 9 HOLD da messaggio



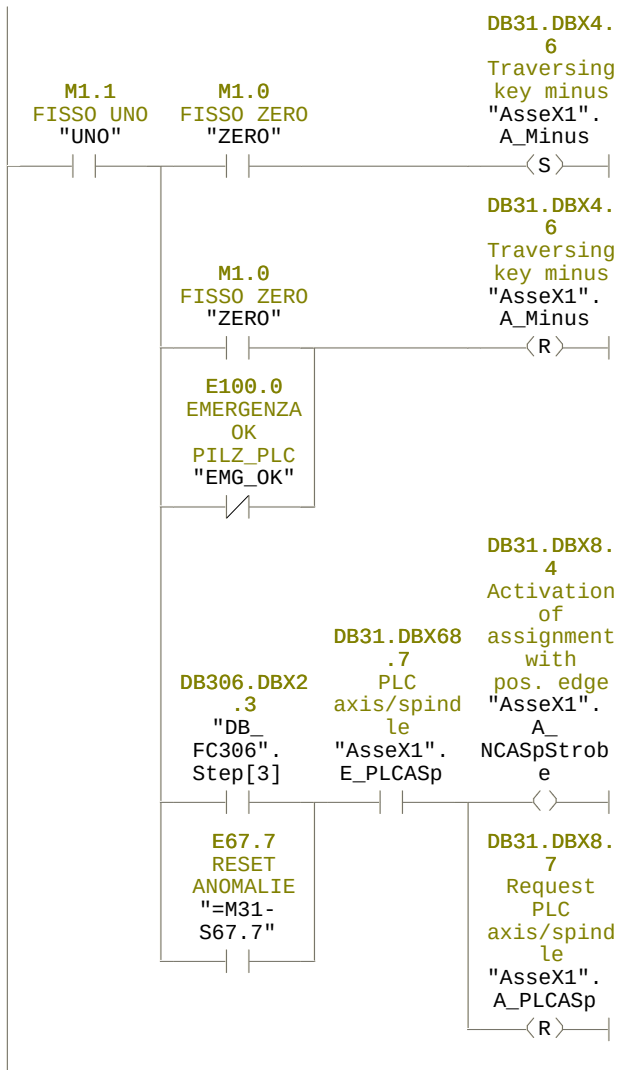
Segmento: 10 HOLD ASSE



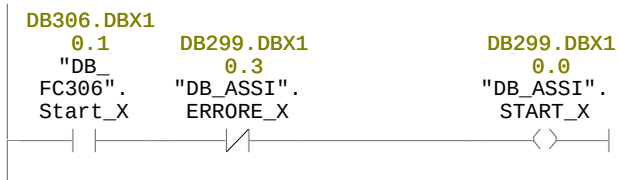
Segmento: 11



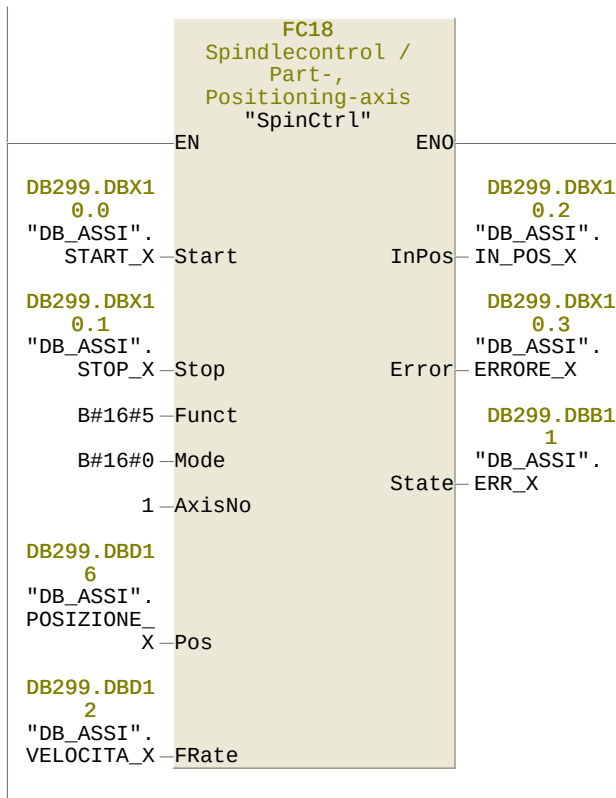
Segmento: 12 Jog



Segmento: 13



Segmento: 14



FC42 - <offline>

"ASSE_Z" Gestione Asse Z1

Nome: Famiglia: assi

Autore: Versione: 0.2

Versione blocco: 2

Data e ora Codice: 12/03/2015 15.13.00

Interfaccia: 13/05/2003 19.04.58

Lunghezze (blocco / codice / dati): 01040 00914 00016

Proprietà dell'oggetto:

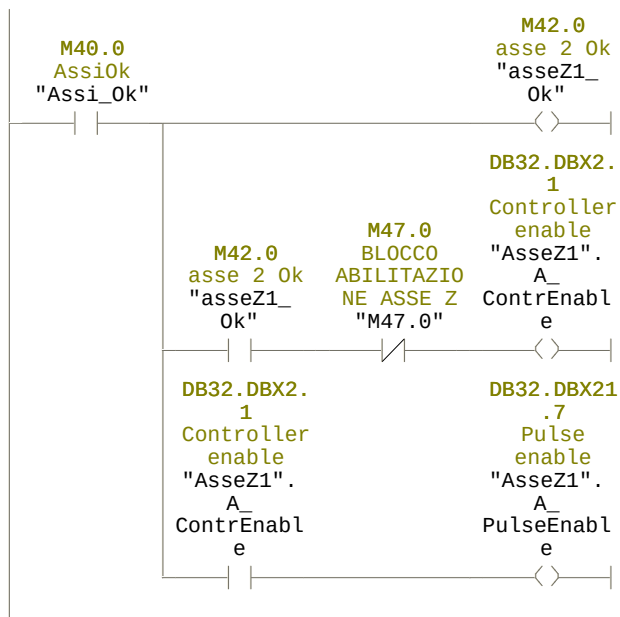
S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

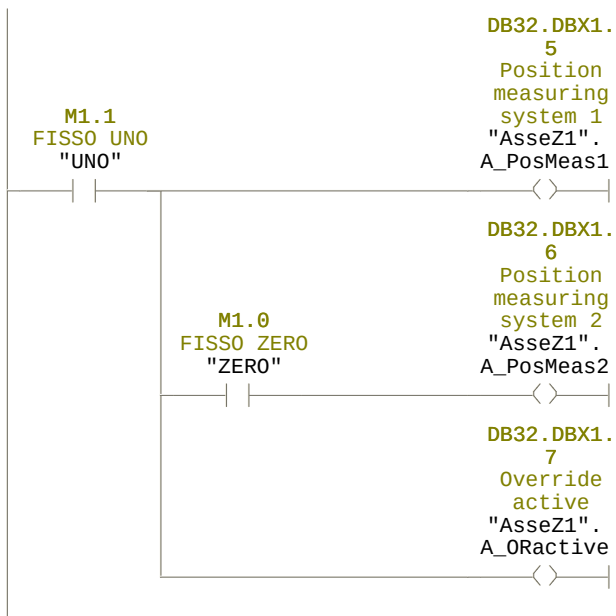
Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
fc_meno	Bool	0.0	
fc_piu	Bool	0.1	
fc_zero	Bool	0.2	
hold_all	Bool	0.3	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC42 ASSE 2 LINEARE

segnali su db32

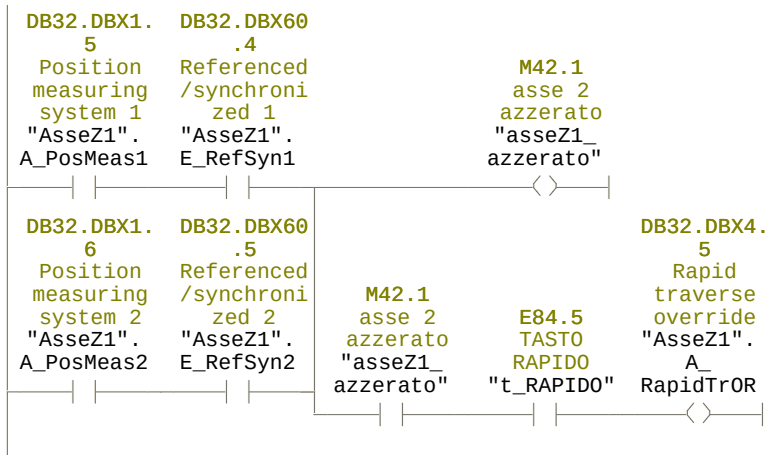
Segmento: 1 CONSENSI

Segmento: 2 SISTEMA MISURA

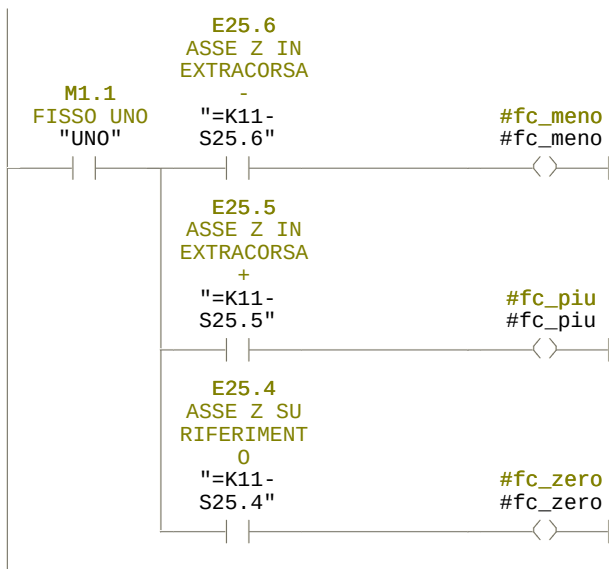


Segmento: 3 ASSE AZZERATO + ATTIVAZIONE RAPIDO

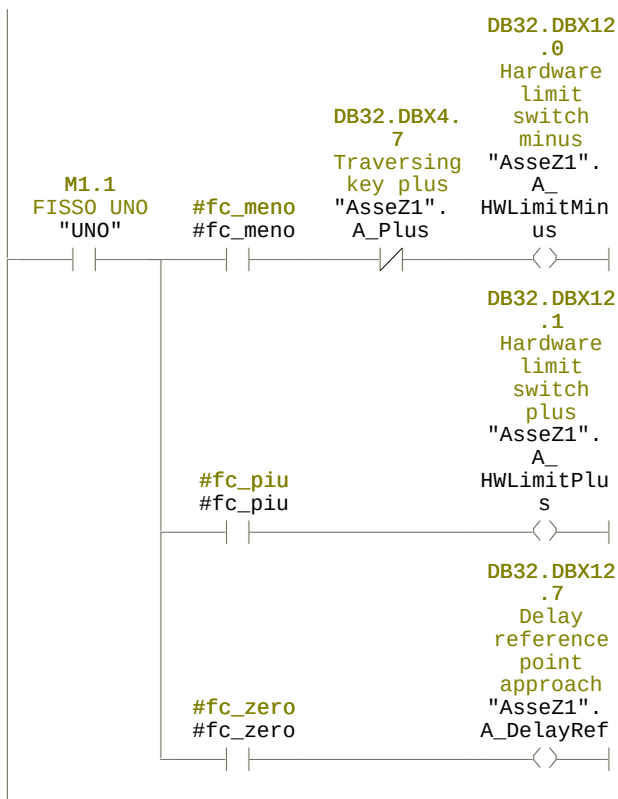
il rapido è attivo con asse azzerato



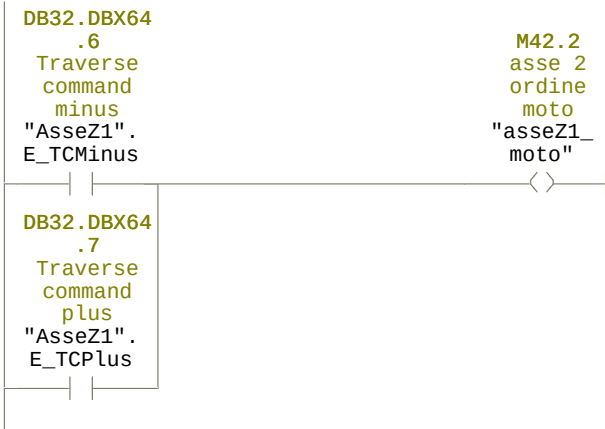
Segmento: 4 finecorsa



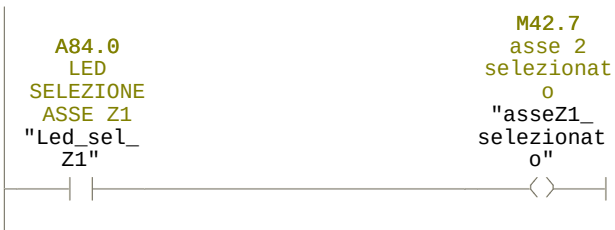
Segmento: 5 finecorsa Hw + Zero

DBX12.0 negativo
DBX12.1 positivo
DBX12.7 zero

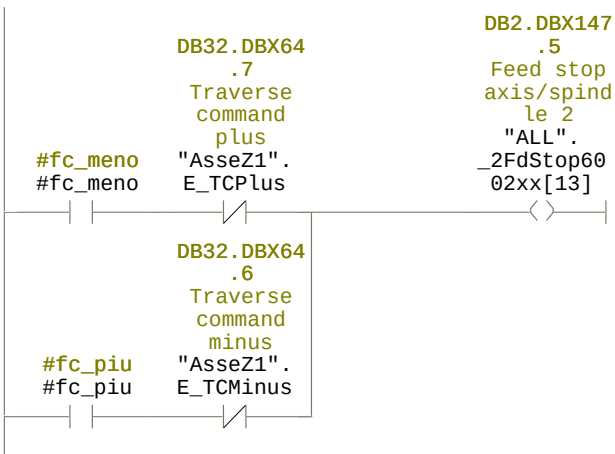
Segmento: 6 ORDINE MOTO



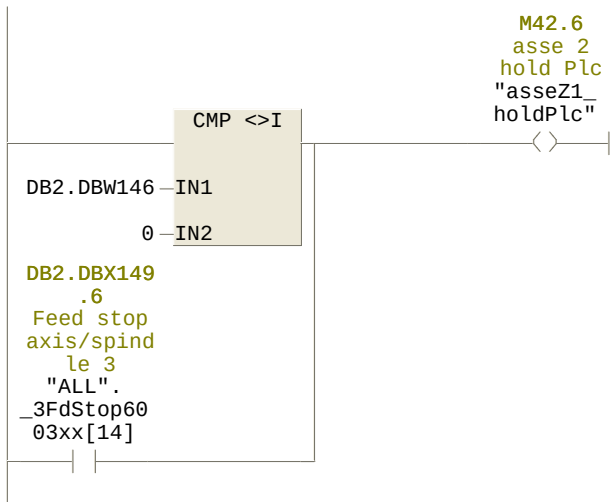
Segmento: 7 SELEZIONATO



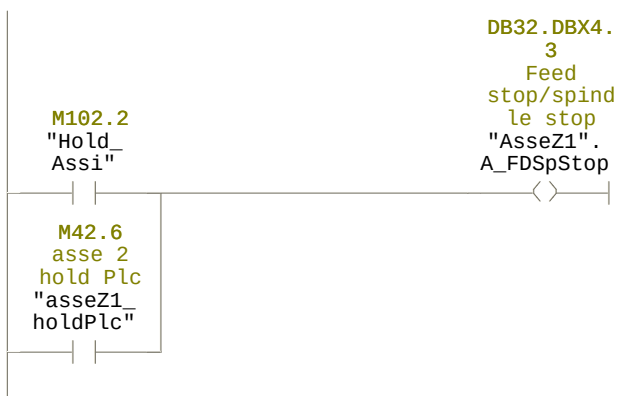
Segmento: 8 ALLARMI



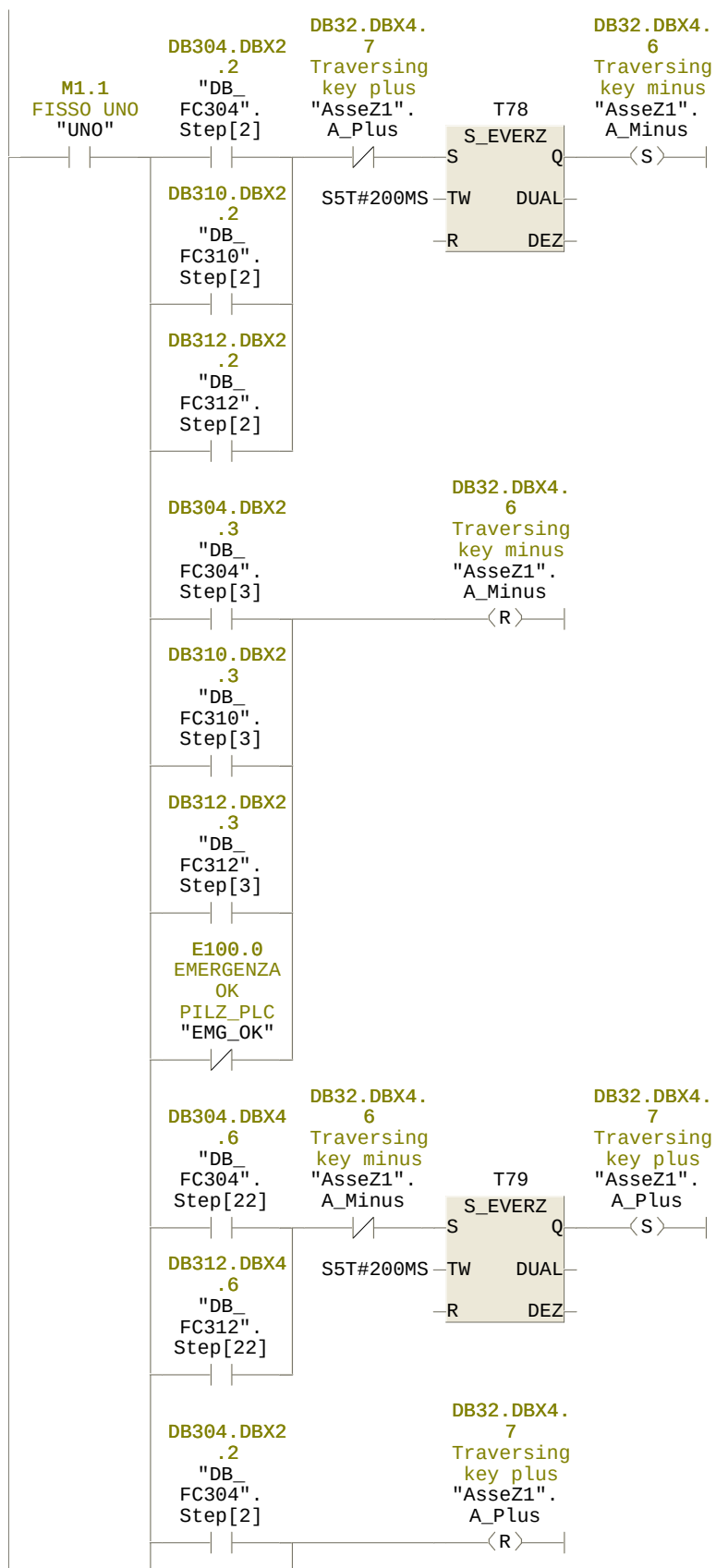
Segmento: 9 HOLD da messaggio

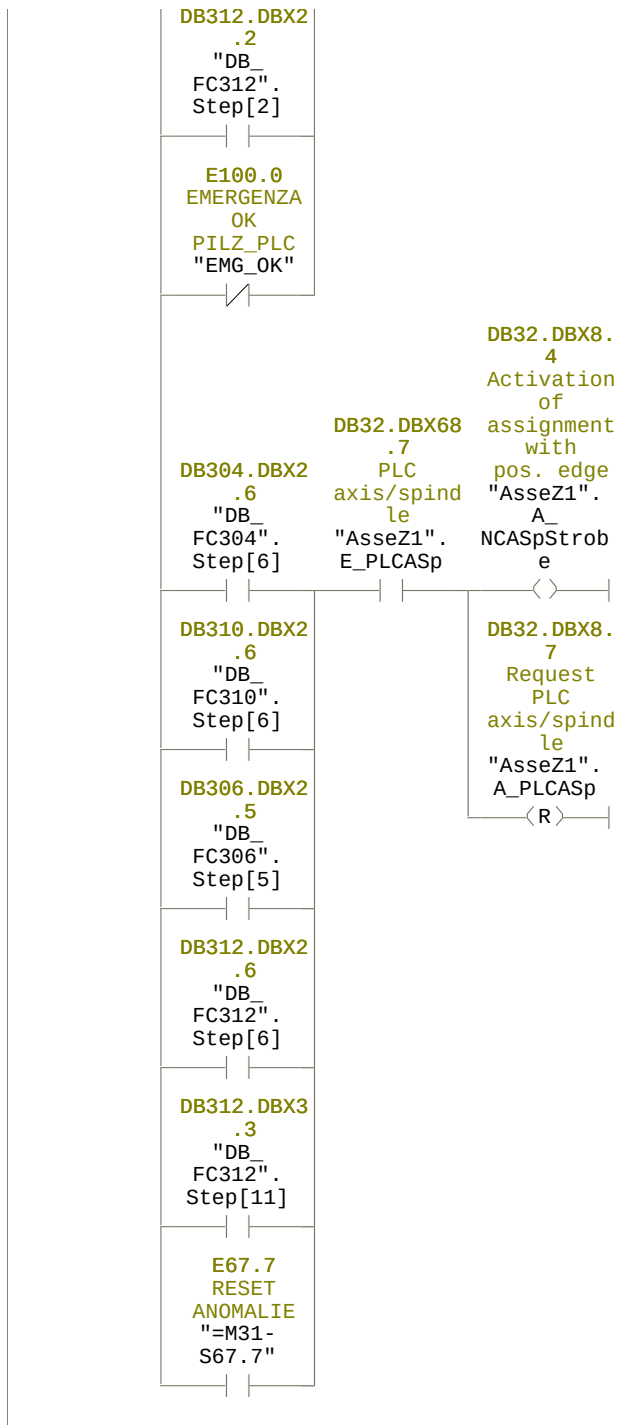


Segmento: 10 HOLD ASSE

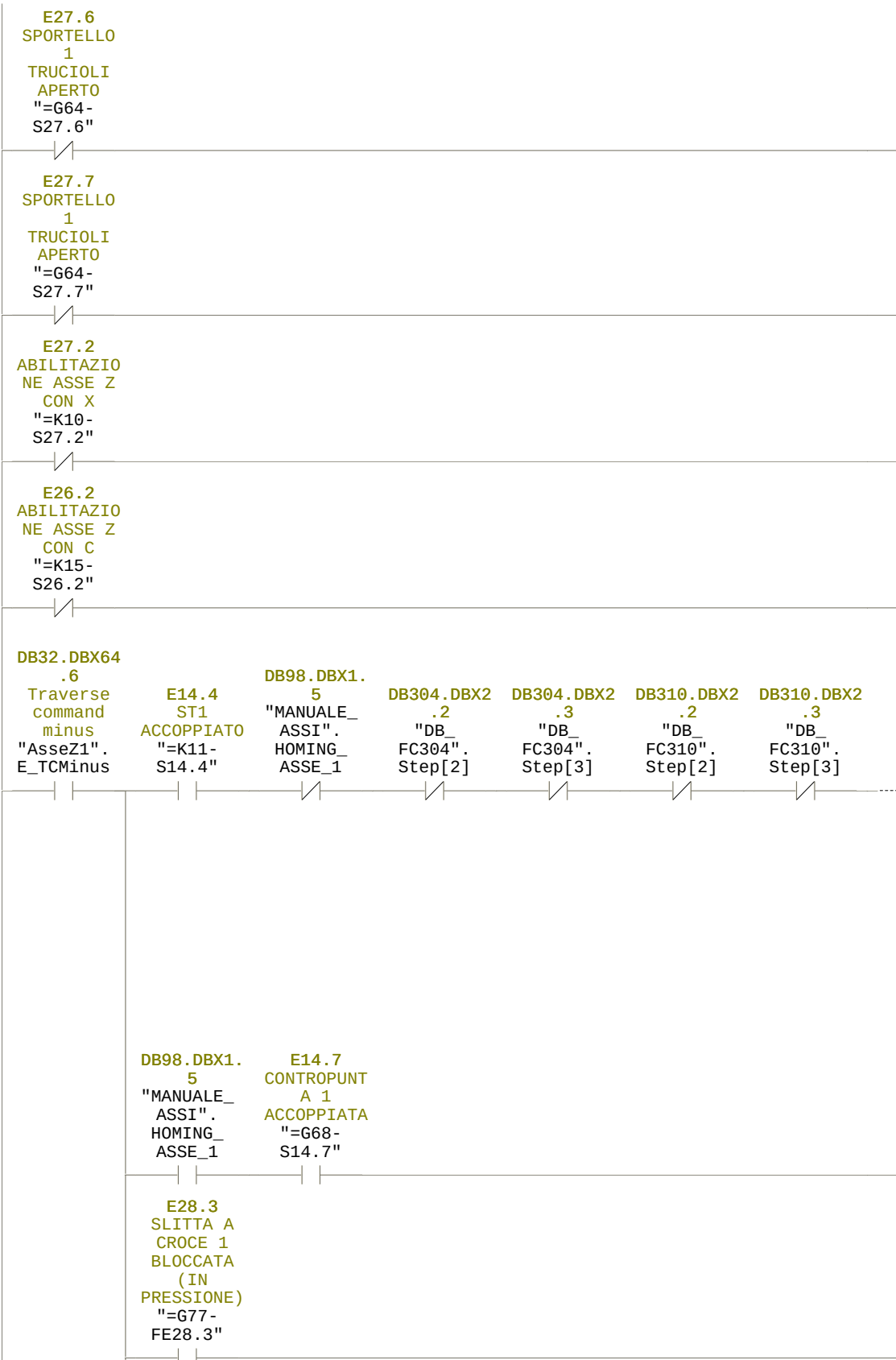


Segmento: 11 Jog



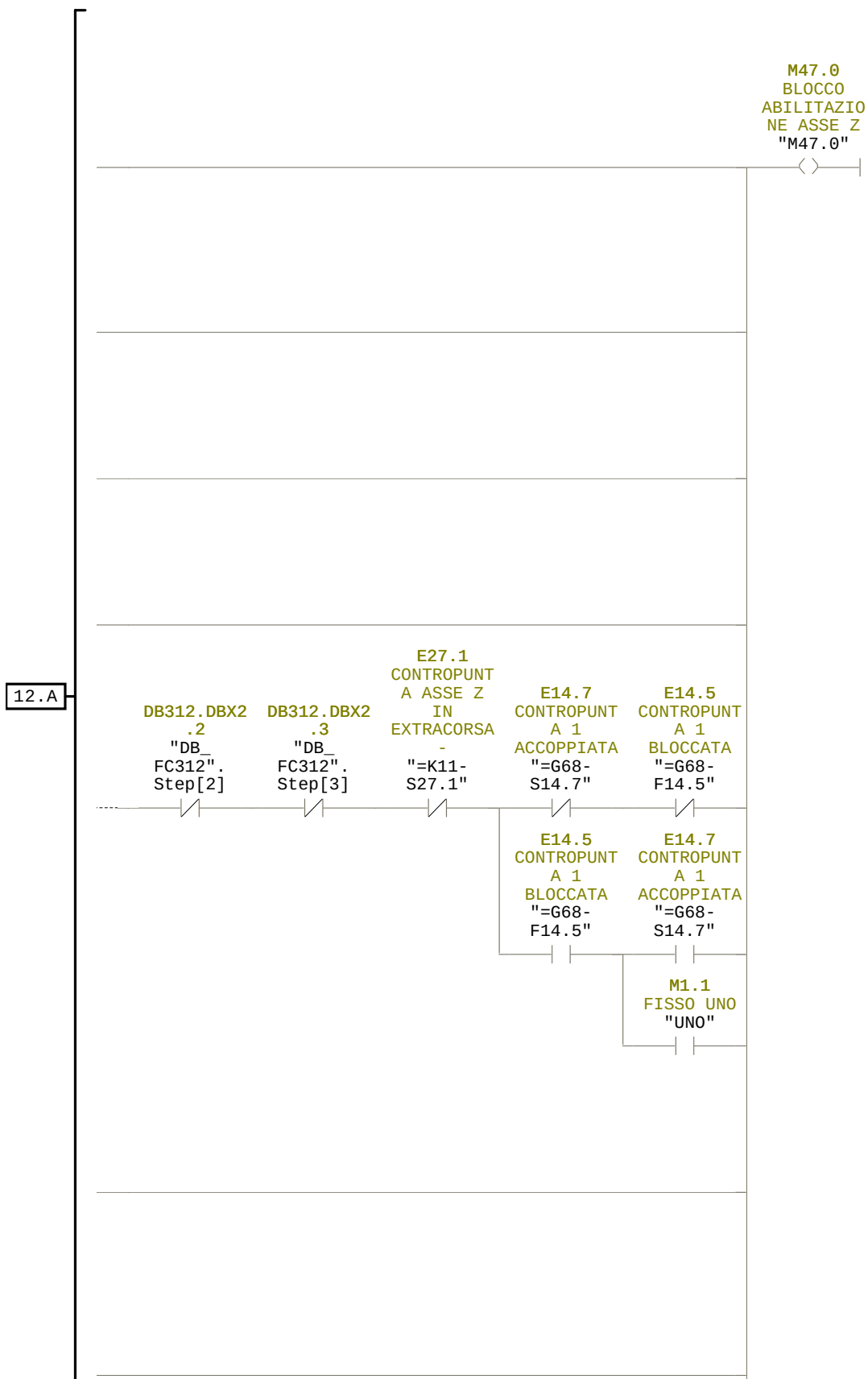


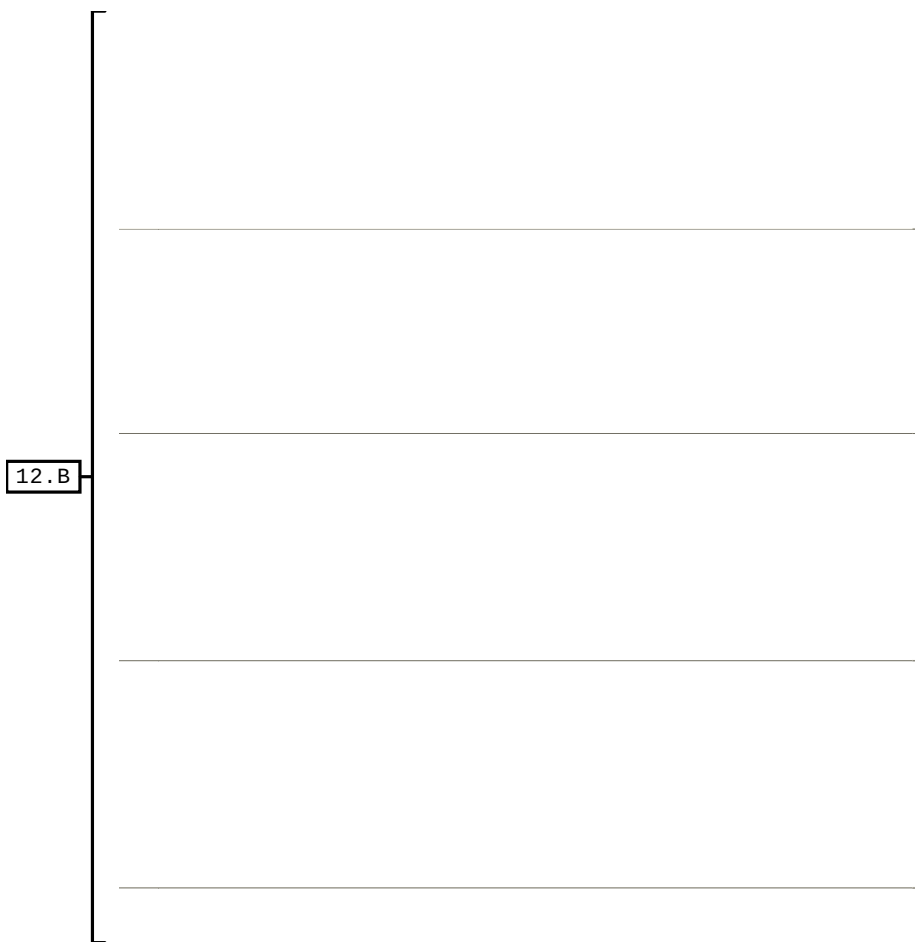
Segmento: 12 BLOCCO ABILITAZIONE ASSE Z



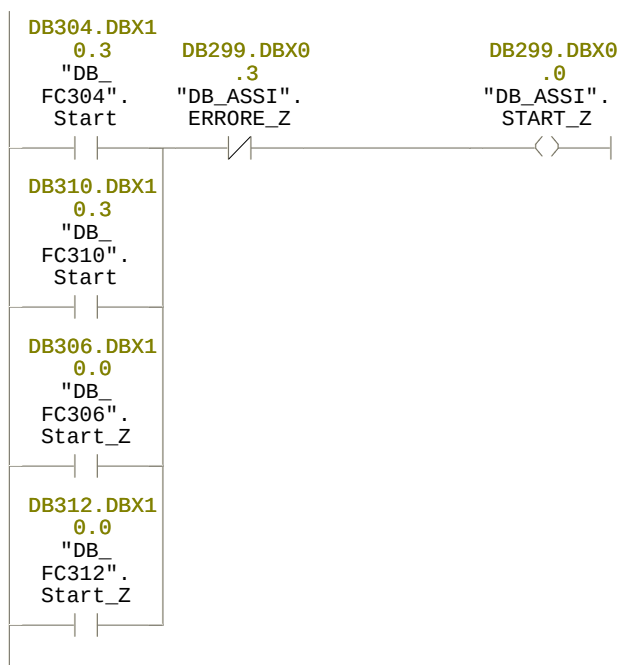
12.A



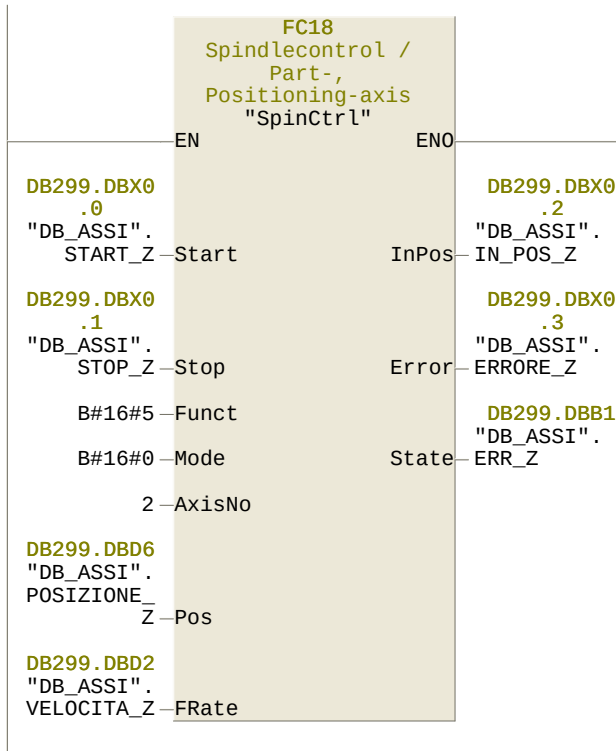




Segmento: 13



Segmento: 14



FC43 - <offline>

"ASSE_C" Gestione Asse C1

Nome: Famiglia: assi

Autore: Versione: 0.2

Versione blocco: 2

Data e ora Codice: 05/03/2015 08.40.56

Interfaccia: 13/05/2003 19.04.58

Lunghezze (blocco / codice / dati): 00704 00562 00016

Proprietà dell'oggetto:

S7_language

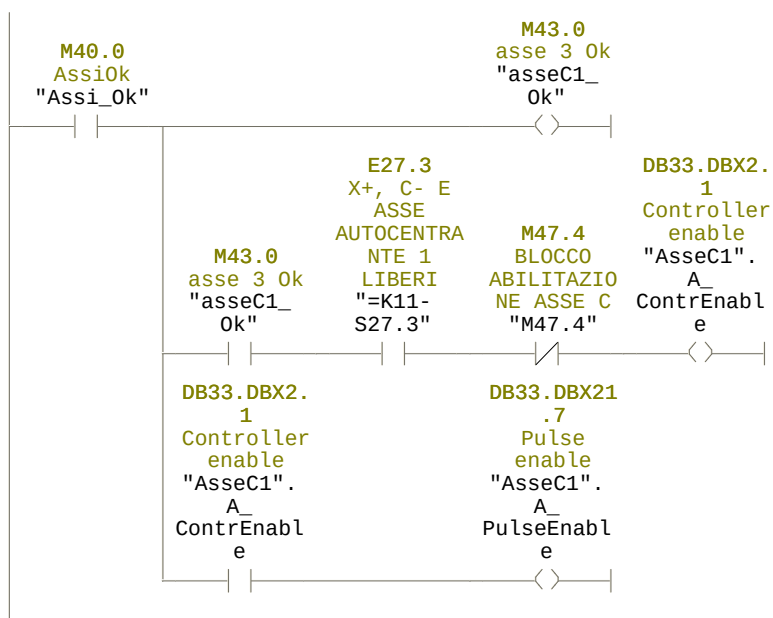
9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
fc_meno	Bool	0.0	
fc_piu	Bool	0.1	
fc_zero	Bool	0.2	
RETURN		0.0	
RET_VAL		0.0	

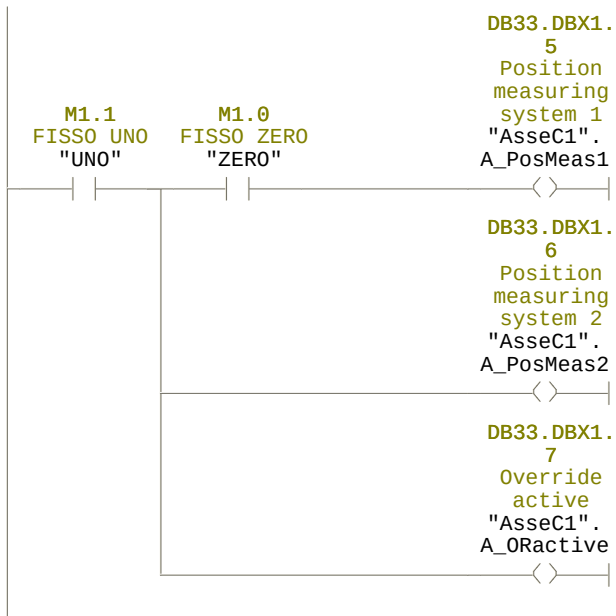
Blocco: FC43 ASSE 3 ROTATIVO

segnali su db33

Segmento: 1 CONSENSI

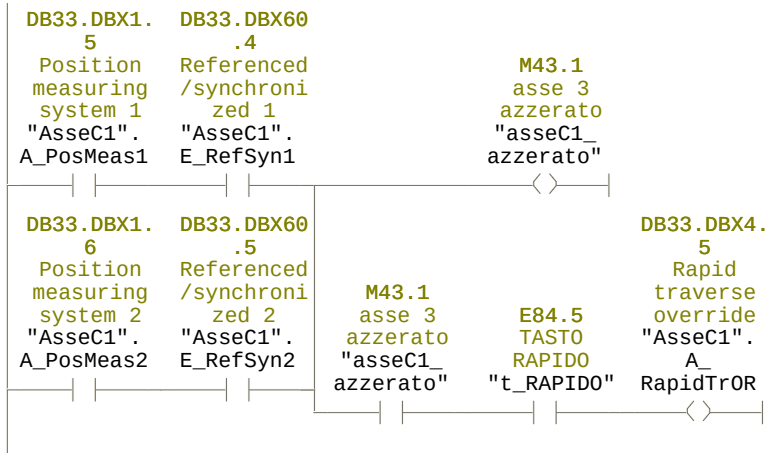


Segmento: 2	SISTEMA MISURA

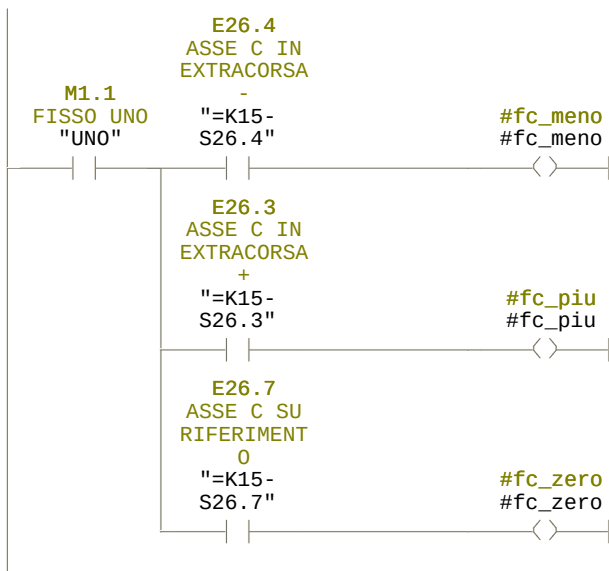


Segmento: 3	ASSE AZZERATO + ATTIVAZIONE RAPIDO

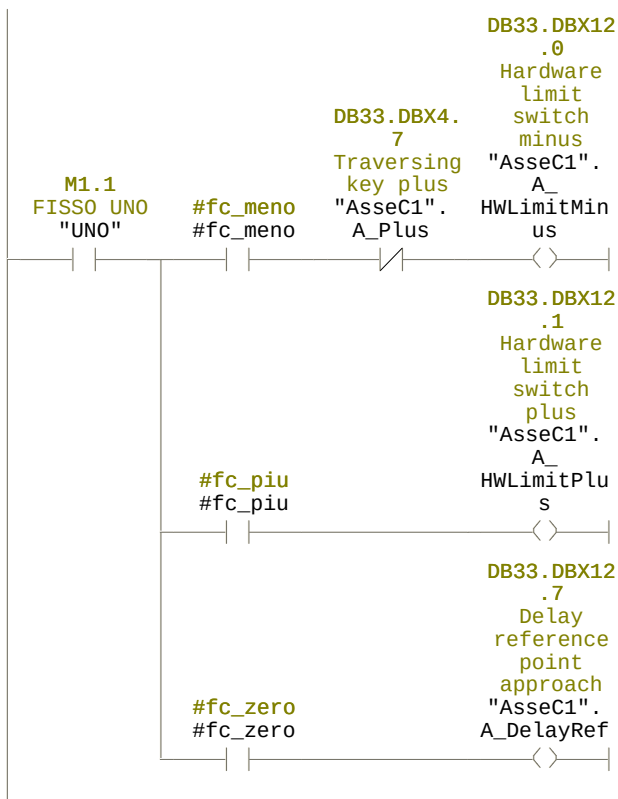
il rapido è attivo con asse azzerato



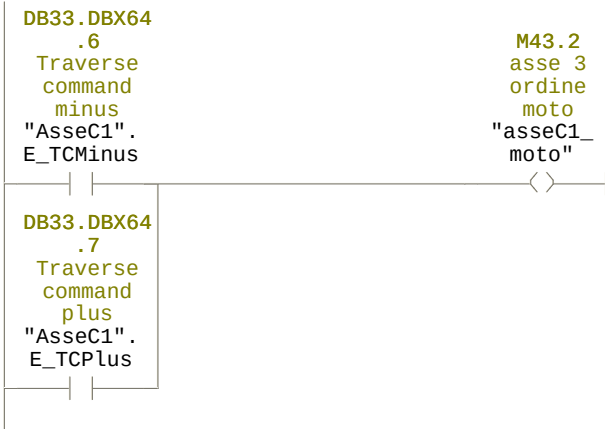
Segmento: 4 finecorsa



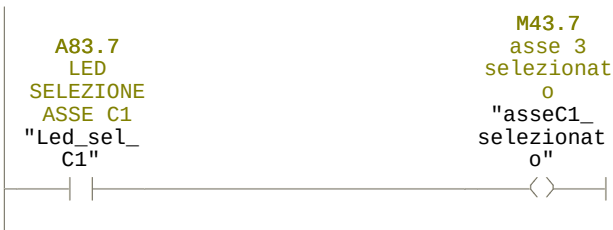
Segmento: 5 finecorsa Hw + Zero

DBX12.0 negativo
DBX12.1 positivo
DBX12.7 zero

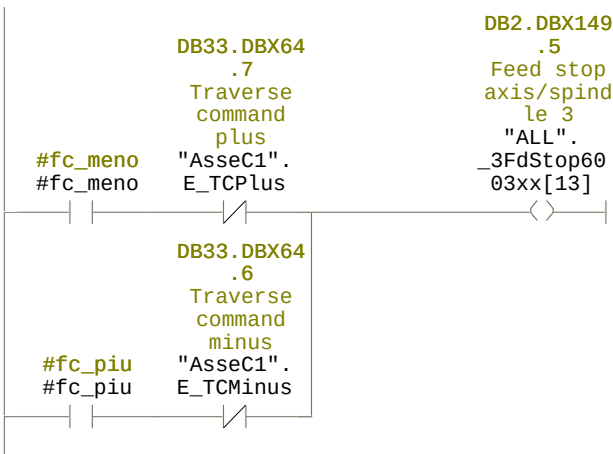
Segmento: 6 ORDINE MOTO



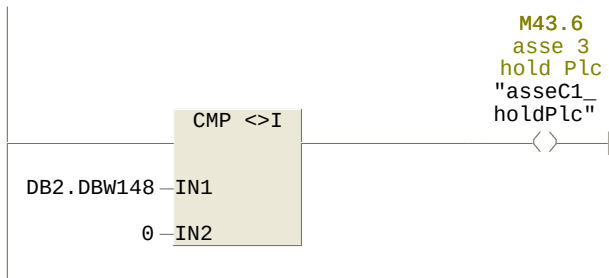
Segmento: 7 SELEZIONATO



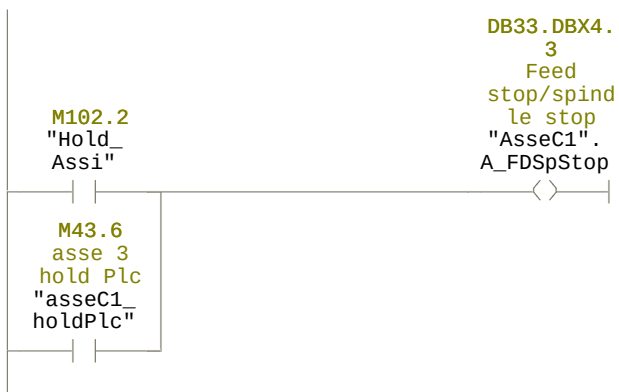
Segmento: 8 ALLARMI



Segmento: 9 HOLD da messaggio



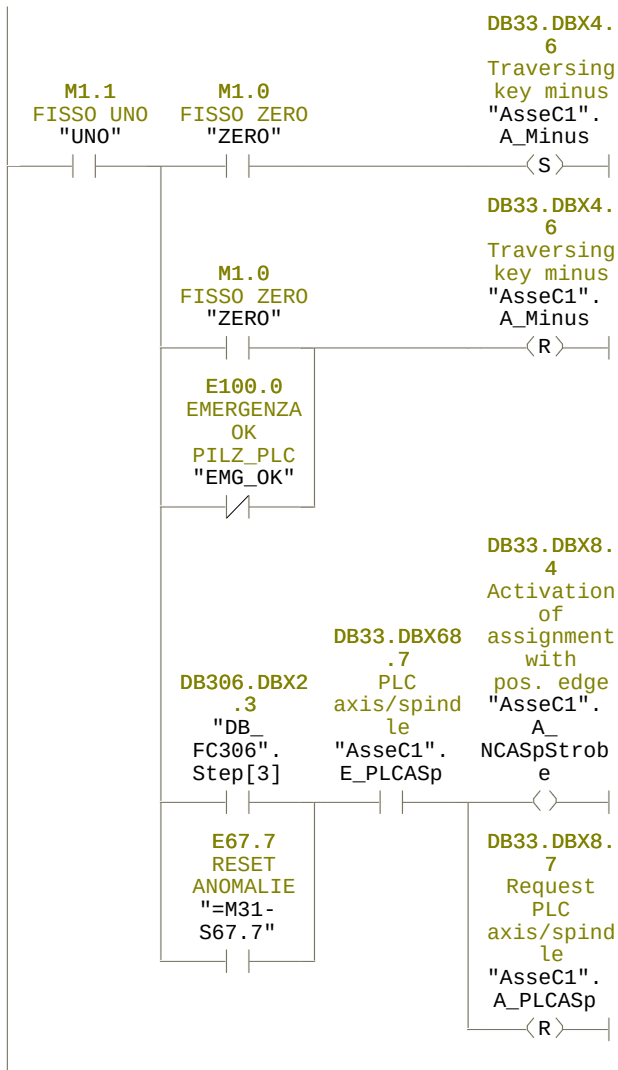
Segmento: 10 HOLD ASSE



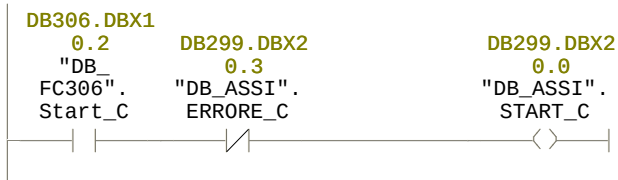
Segmento: 11



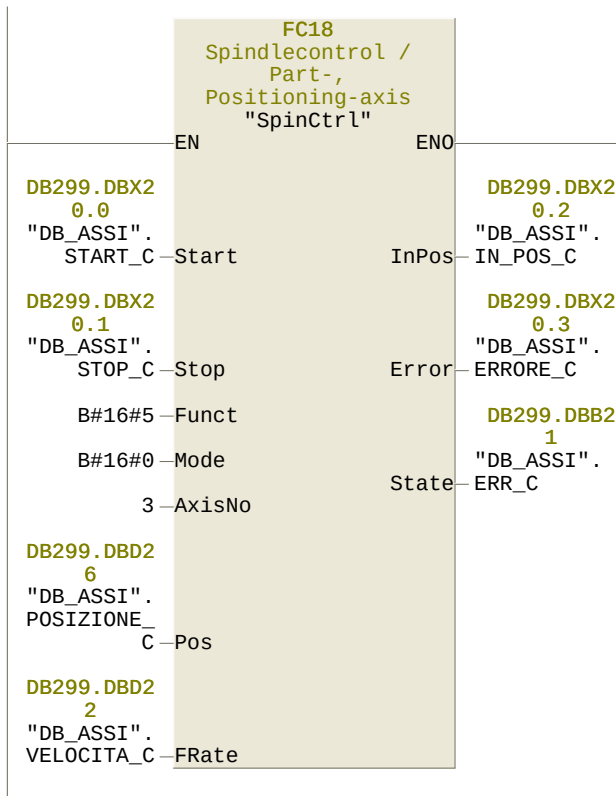
Segmento: 12 Jog



Segmento: 13



Segmento: 14



FC44 - <offline>

"ASSE_X2" Gestione Asse X2

Nome: Famiglia: assi

Autore: Versione: 0.2

Versione blocco: 2

Data e ora Codice: 17/02/2015 17.56.13

Interfaccia: 13/05/2003 19.04.58

Lunghezze (blocco / codice / dati): 00712 00564 00016

Proprietà dell'oggetto:

S7_language

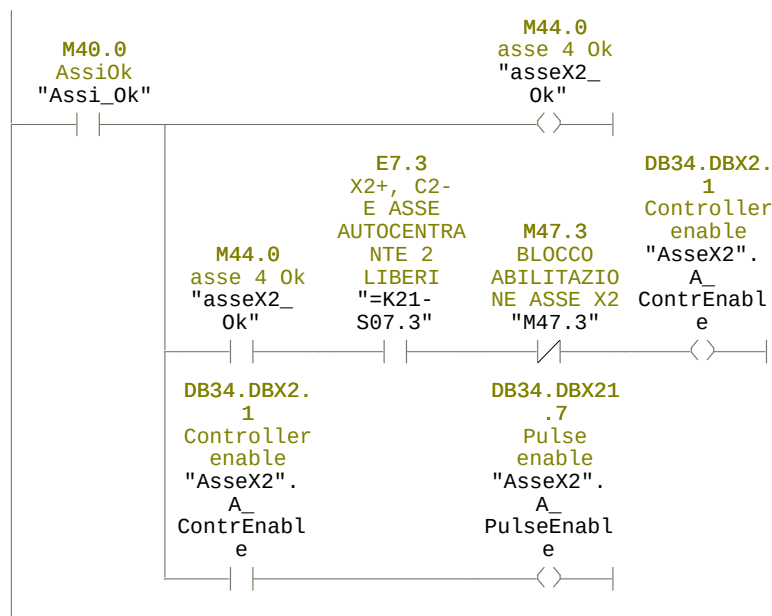
9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
fc_meno	Bool	0.0	
fc_piu	Bool	0.1	
fc_zero	Bool	0.2	
RETURN		0.0	
RET_VAL		0.0	

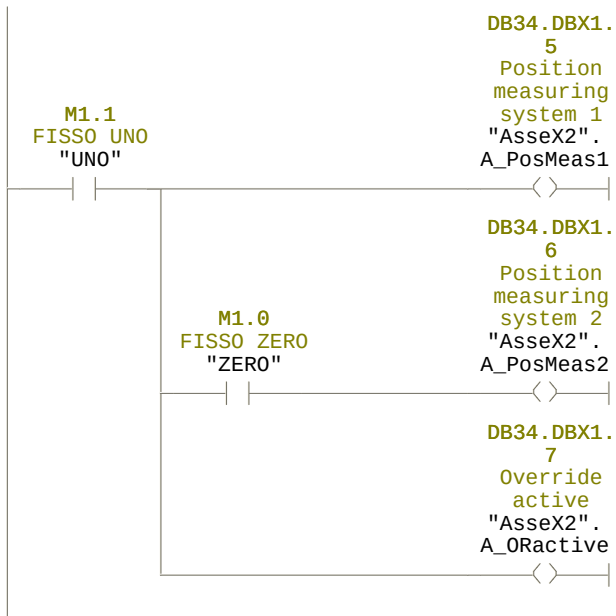
Blocco: FC44 ASSE 4 LINEARE

segnali su db34

Segmento: 1 CONSENSI

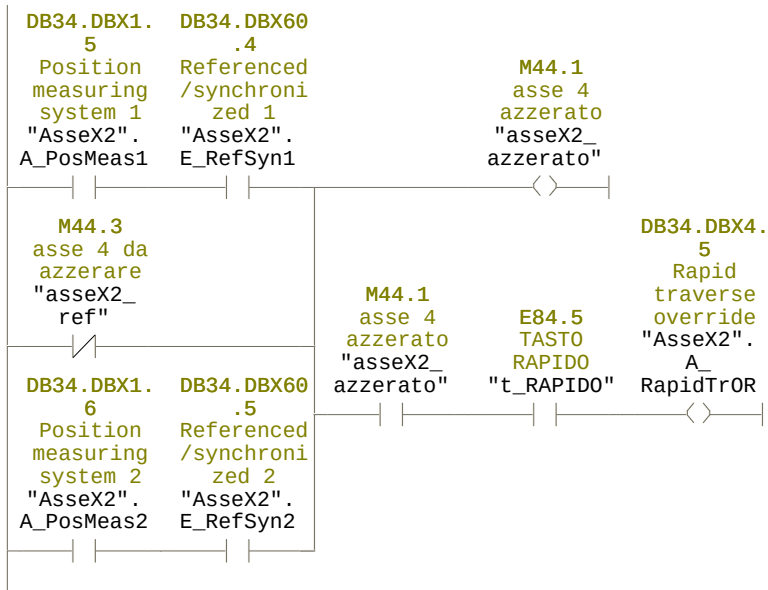


Segmento: 2 SISTEMA MISURA

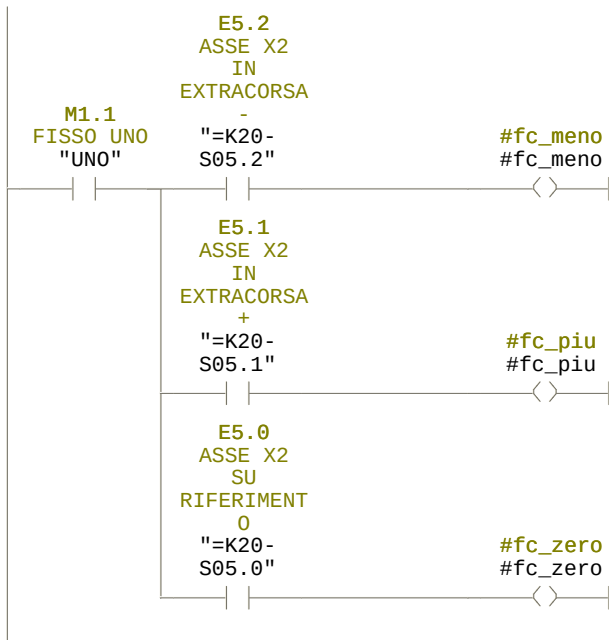


Segmento: 3 ASSE AZZERATO + ATTIVAZIONE RAPIDO

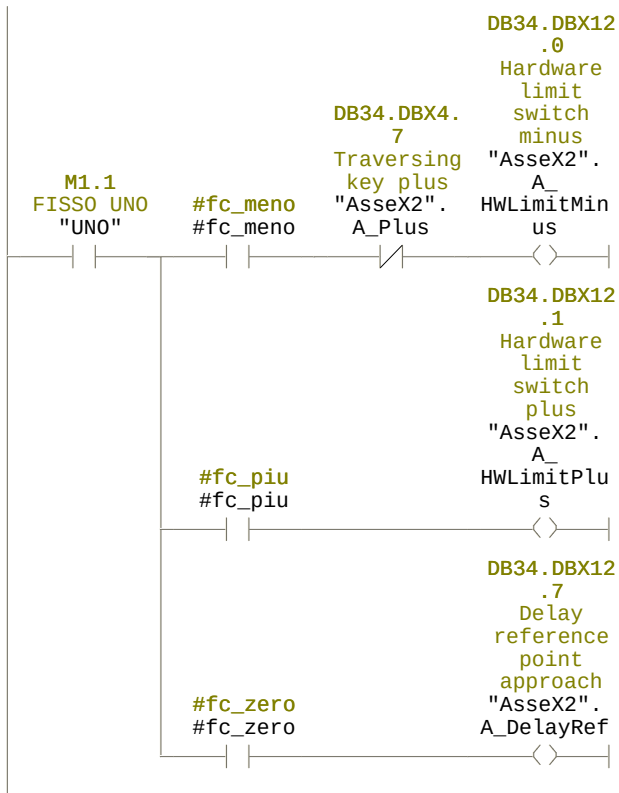
il rapido è attivo con asse azzerato



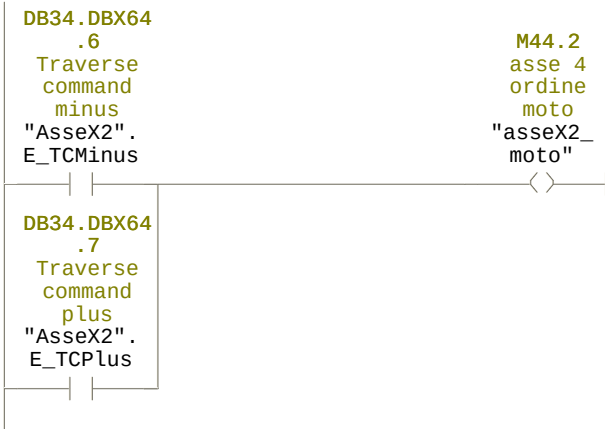
Segmento: 4 finecorsa



Segmento: 5 finecorsa Hw + Zero

DBX12.0 negativo
DBX12.1 positivo
DBX12.7 zero

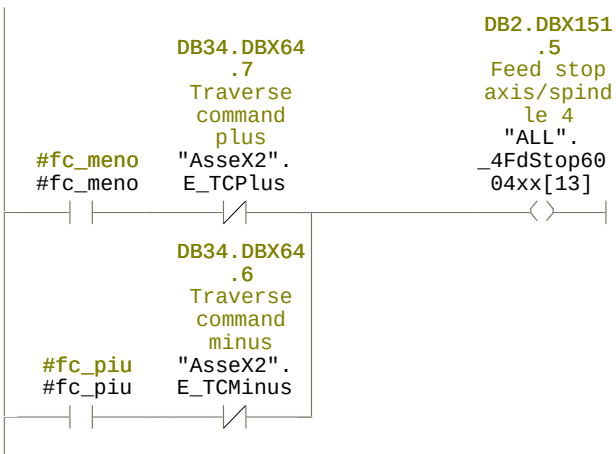
Segmento: 6 ORDINE MOTO



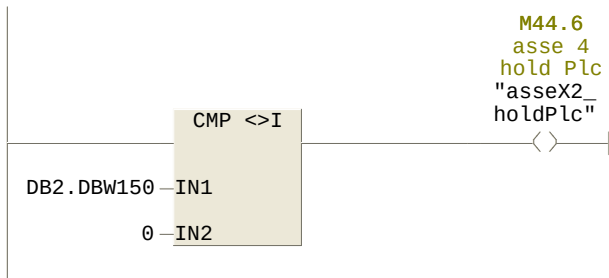
Segmento: 7 SELEZIONATO



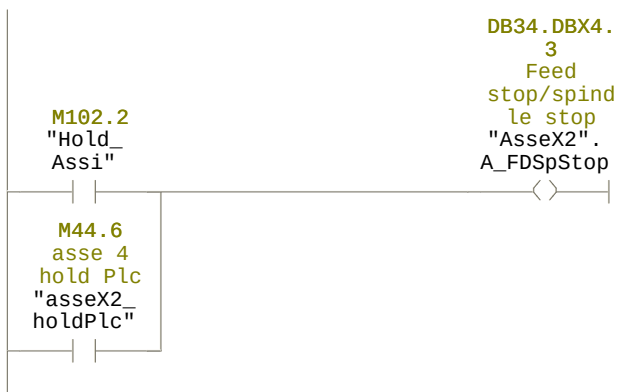
Segmento: 8 ALLARMI



Segmento: 9 HOLD da messaggio



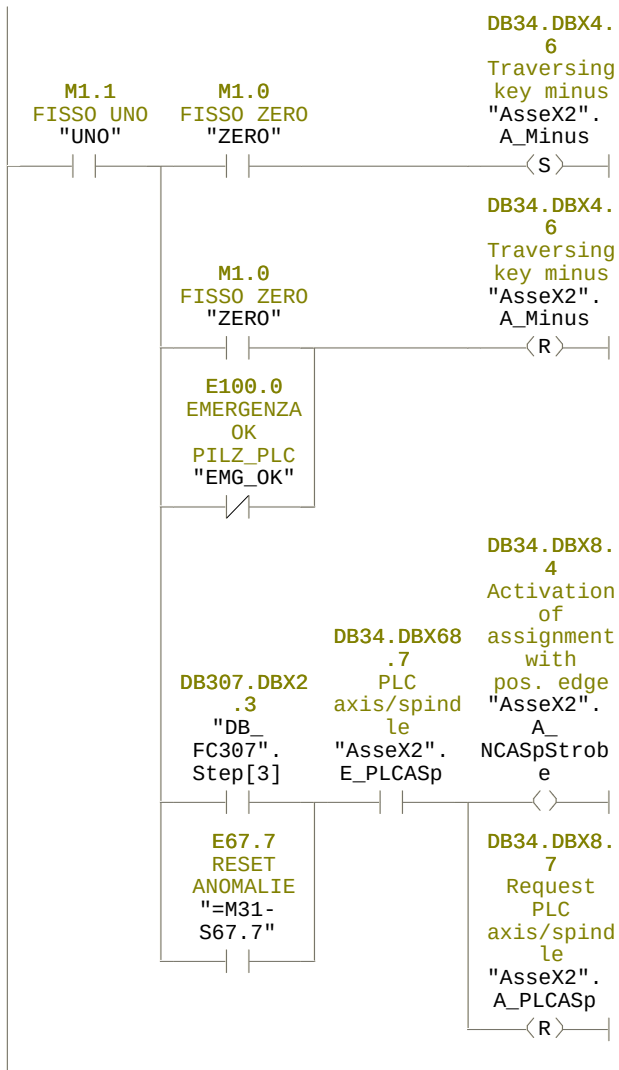
Segmento: 10 HOLD ASSE



Segmento: 11



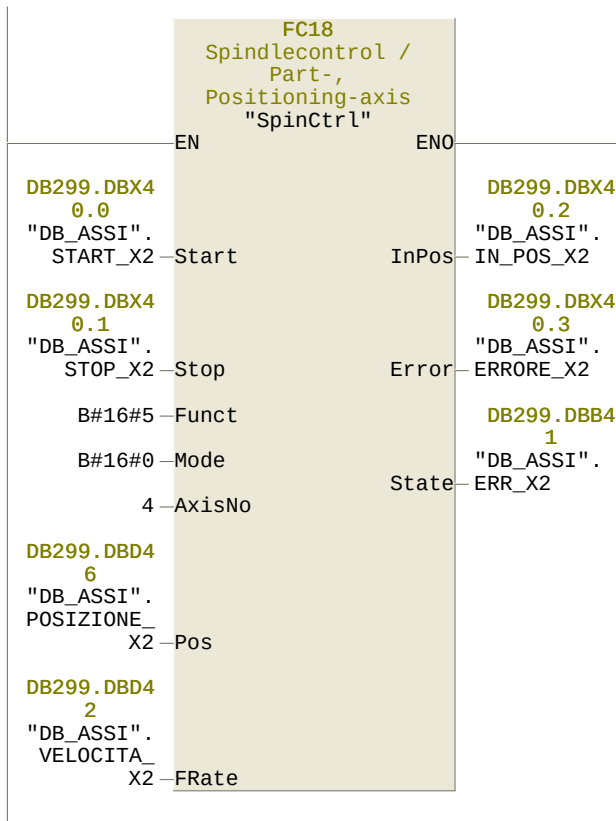
Segmento: 12 Jog



Segmento: 13



Segmento: 14



FC45 - <offline>

"ASSE_Z2" Gestione Asse Z2

Nome: Famiglia: assi

Autore: Versione: 0.2

Versione blocco: 2

Data e ora Codice: 12/03/2015 15.09.03

Interfaccia: 13/05/2003 19.04.58

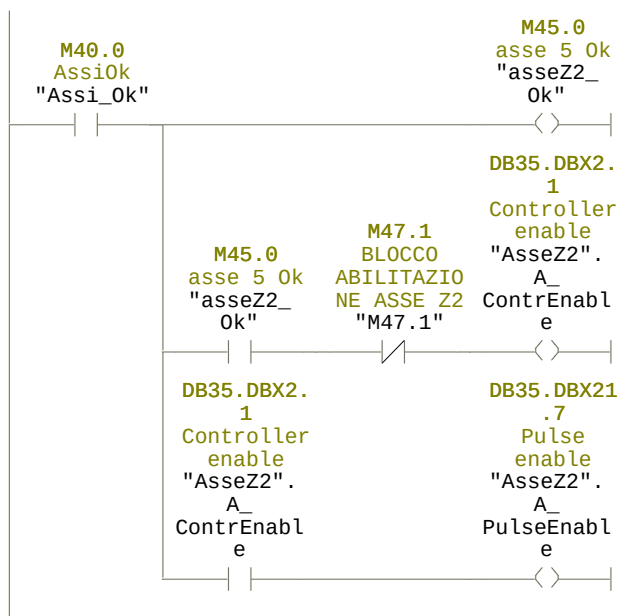
Lunghezze (blocco / codice / dati): 01044 00916 00016

Proprietà dell'oggetto:

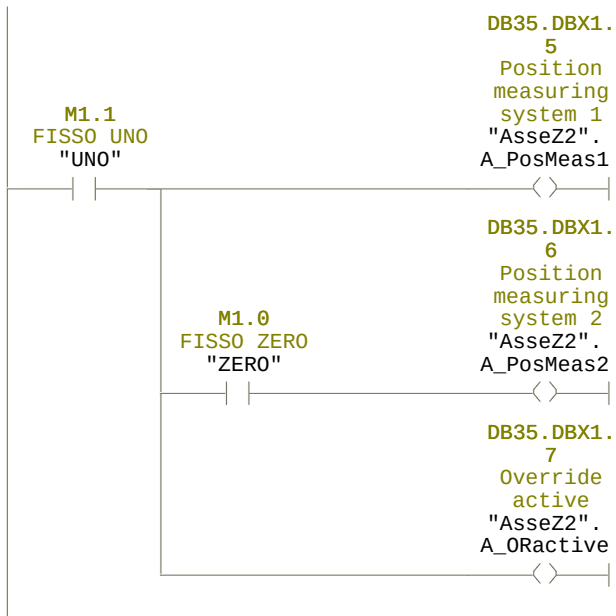
S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
fc_meno	Bool	0.0	
fc_piu	Bool	0.1	
fc_zero	Bool	0.2	
RETURN		0.0	
RET_VAL		0.0	

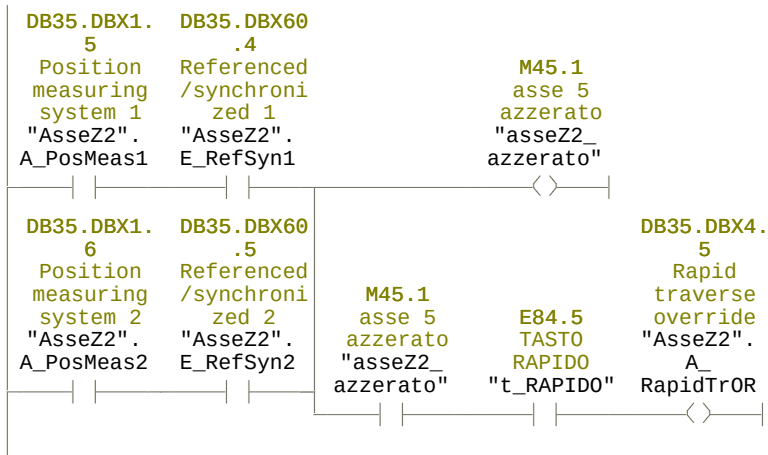
Blocco: FC45 ASSE 5 LINEARE**Segmento: 1 CONSENSI**

Segmento: 2 SISTEMA MISURA

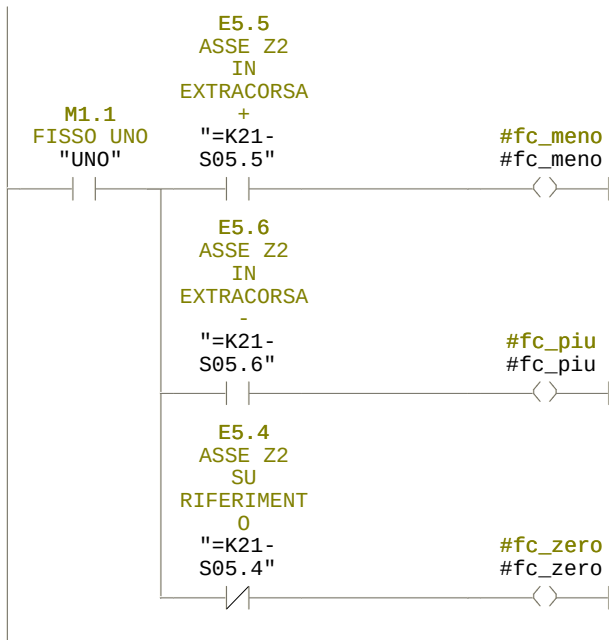


Segmento: 3 ASSE AZZERATO + ATTIVAZIONE RAPIDO

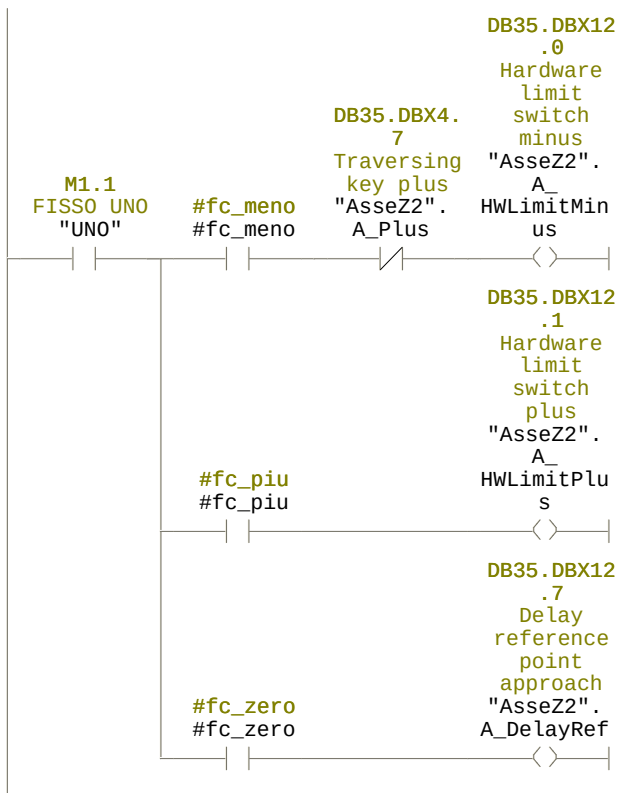
il rapido è attivo con asse azzerato



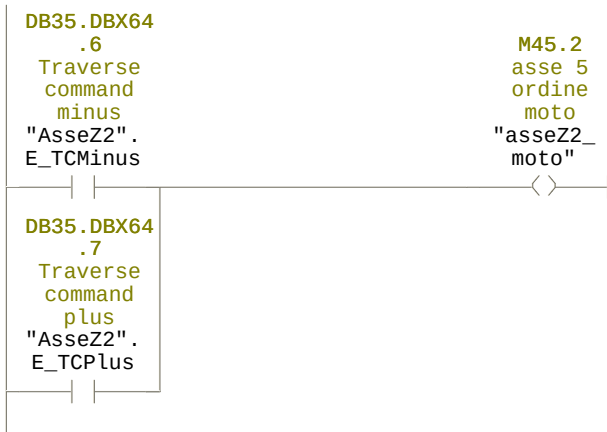
Segmento: 4 finecorsa



Segmento: 5 finecorsa Hw + Zero

DBX12.0 negativo
DBX12.1 positivo
DBX12.7 zero

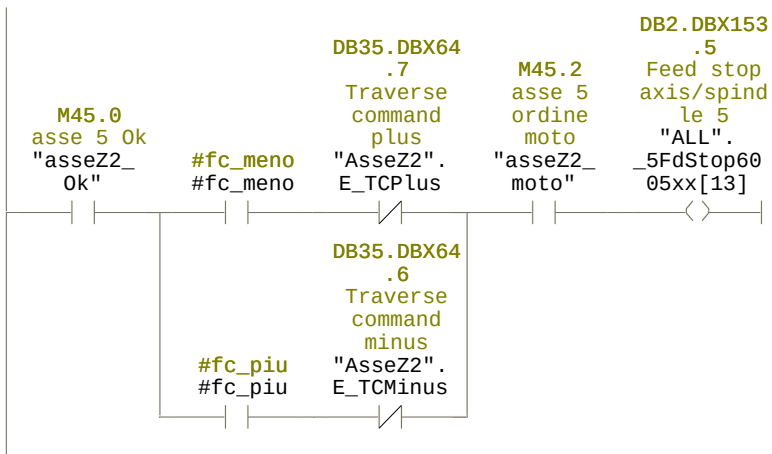
Segmento: 6 ORDINE MOTO



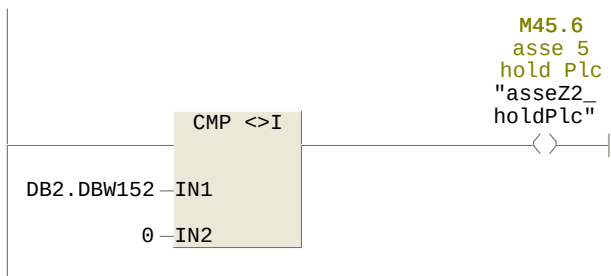
Segmento: 7 SELEZIONATO



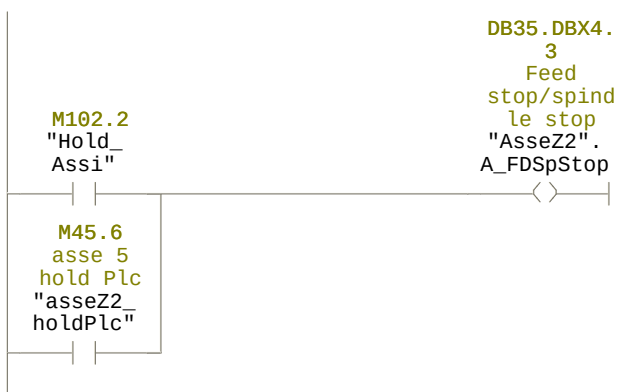
Segmento: 8 ALLARMI



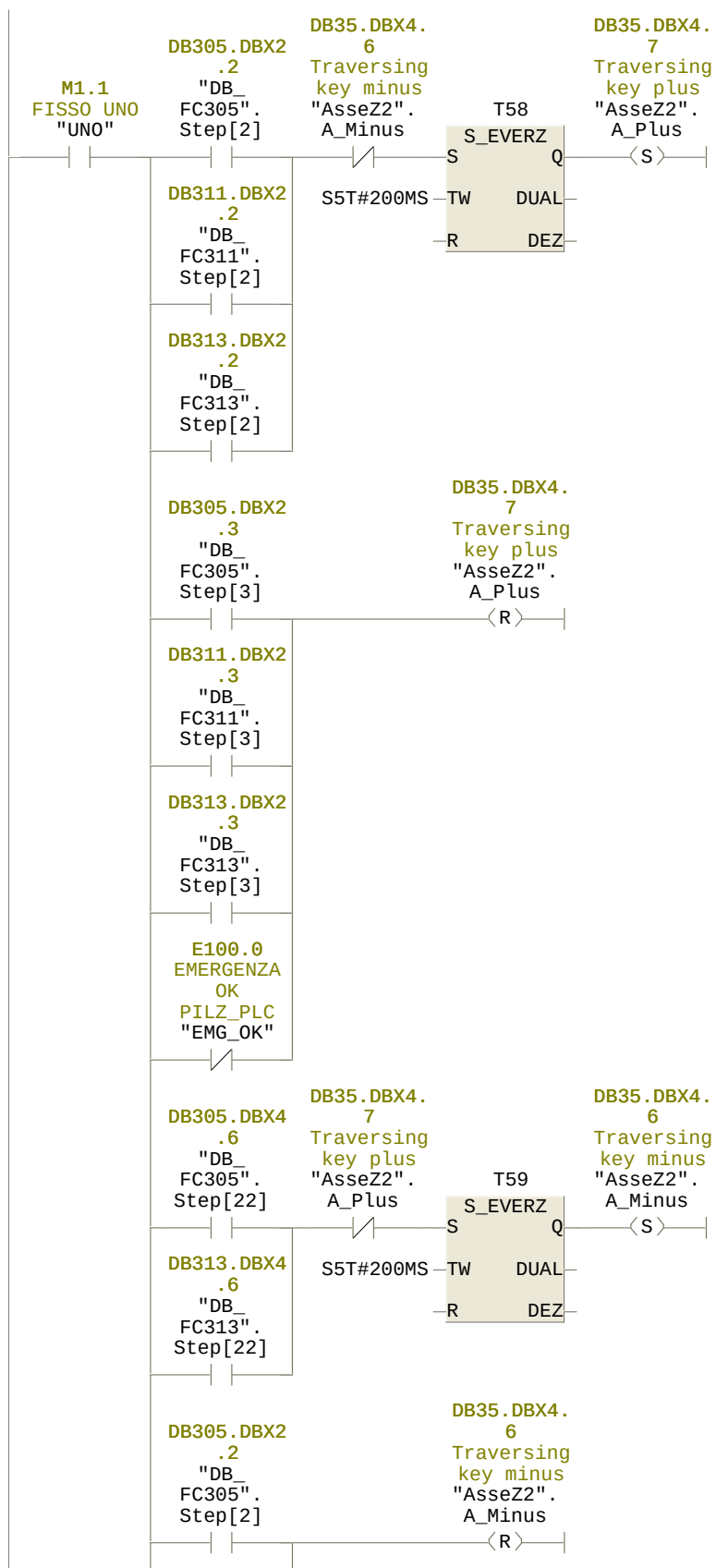
Segmento: 9 HOLD da messaggio

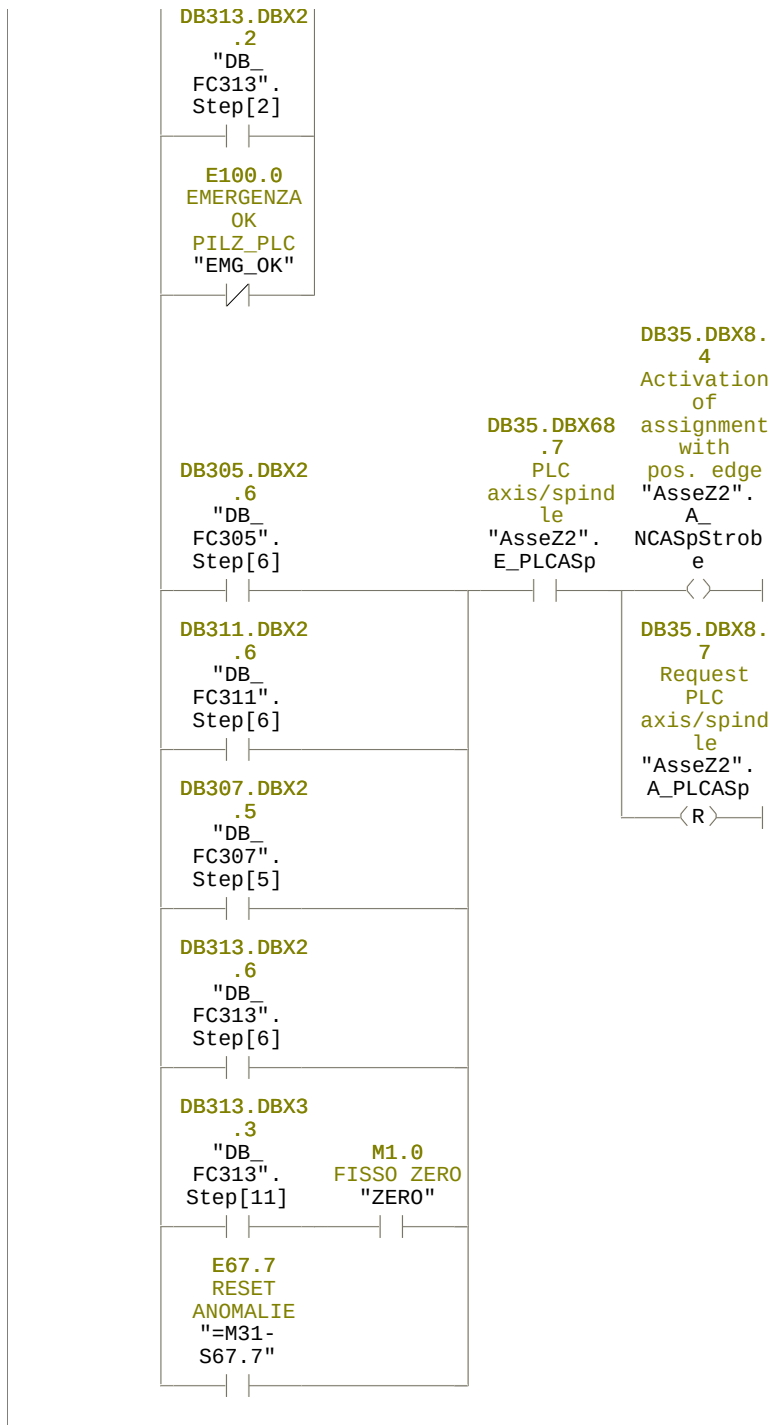


Segmento: 10 HOLD ASSE

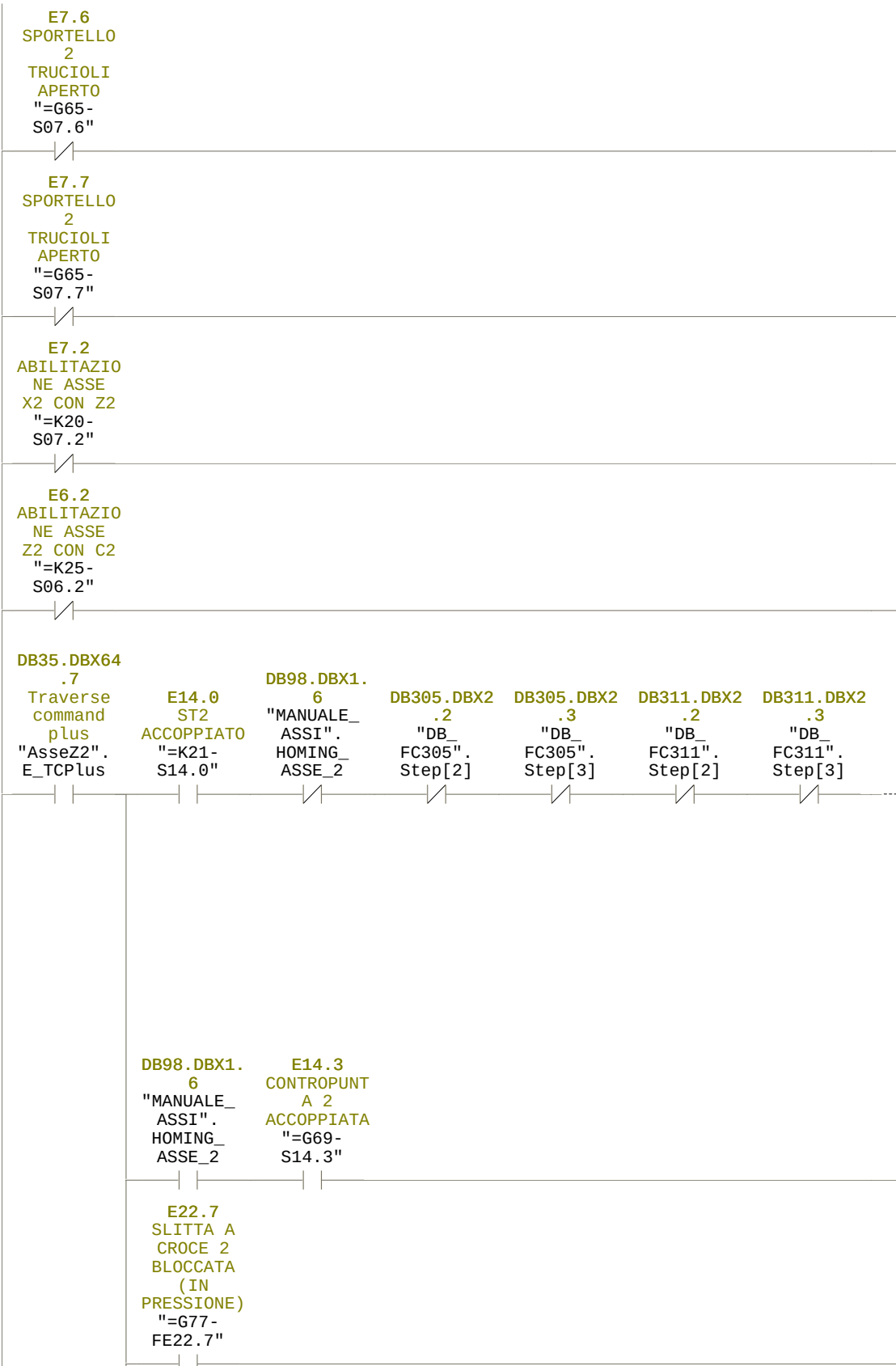


Segmento: 11	Jog



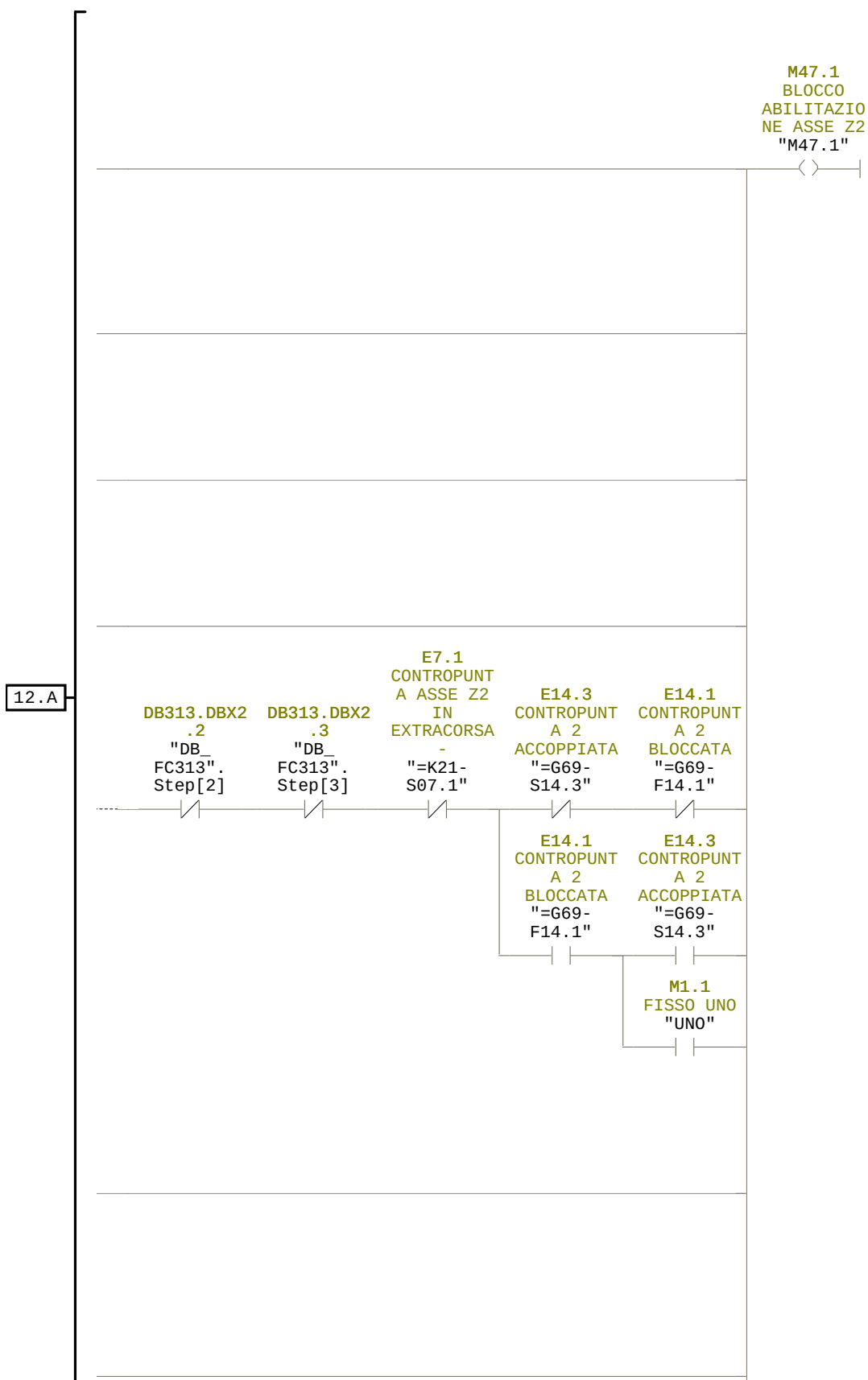


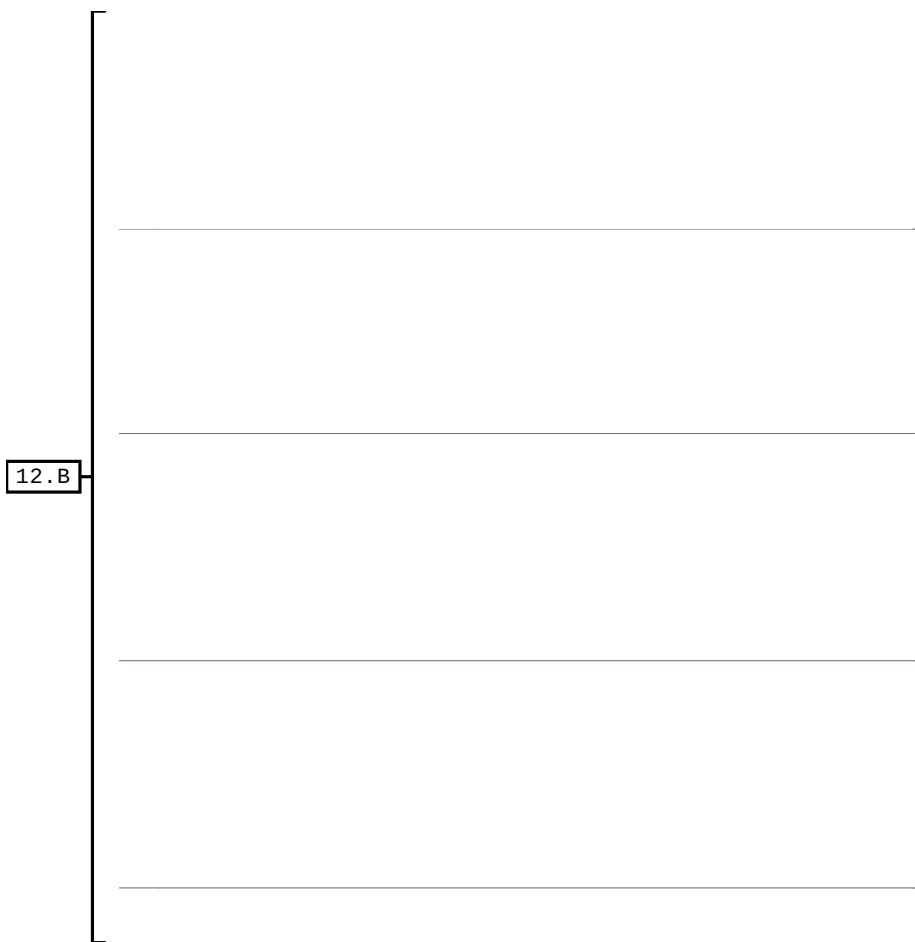
Segmento: 12 BLOCCO ABILITAZIONE ASSE Z2



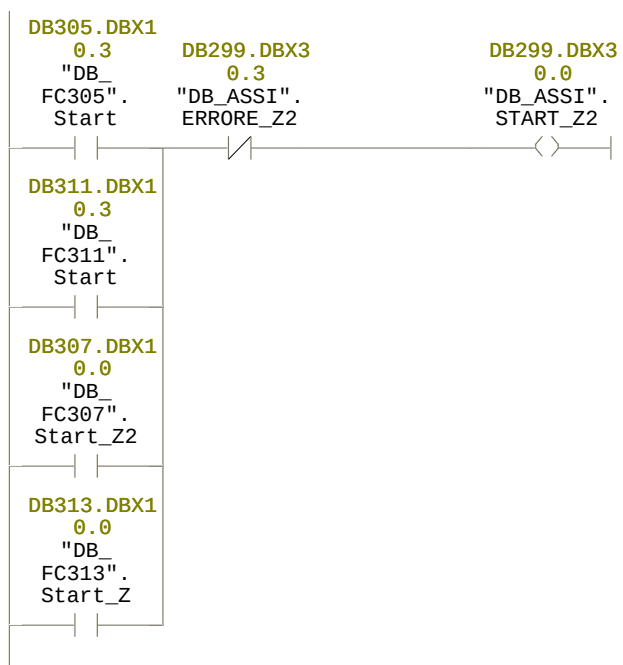
12.A



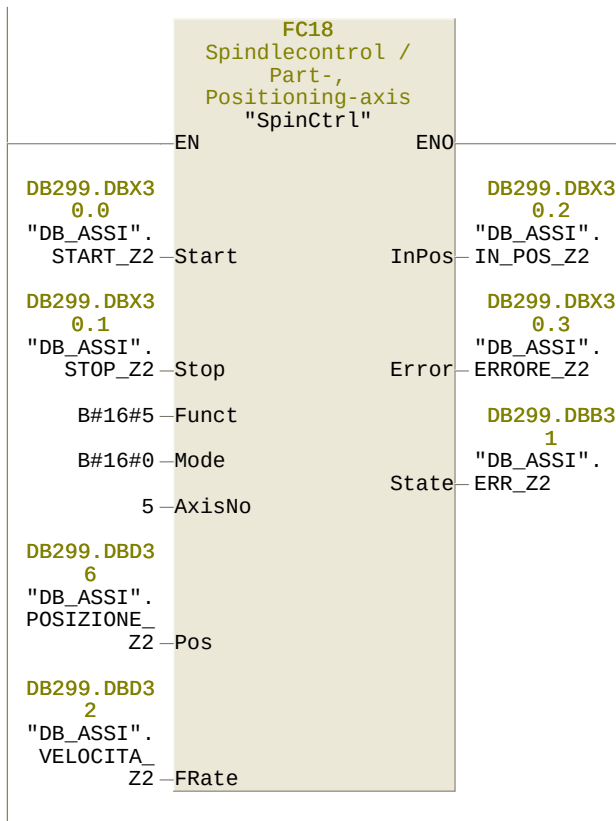




Segmento: 13



Segmento: 14



FC46 - <offline>

"ASSE_C2" Gestione Asse C2

Nome: Famiglia: assi

Autore: Versione: 0.2

Versione blocco: 2

Data e ora Codice: 17/02/2015 17.57.13

Interfaccia: 13/05/2003 19.04.58

Lunghezze (blocco / codice / dati): 00704 00562 00016

Proprietà dell'oggetto:

S7_language

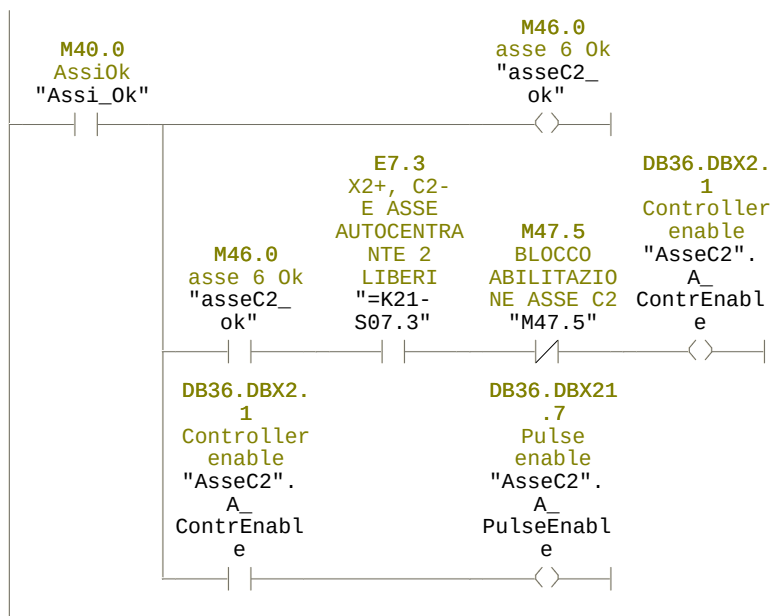
9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
fc_meno	Bool	0.0	
fc_piu	Bool	0.1	
fc_zero	Bool	0.2	
RETURN		0.0	
RET_VAL		0.0	

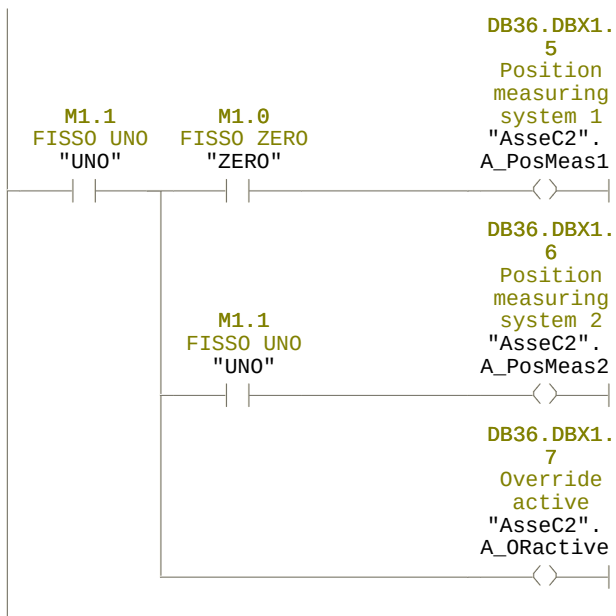
Blocco: FC46 ASSE 6 ROTATIVO

segnali su db33

Segmento: 1 CONSENSI

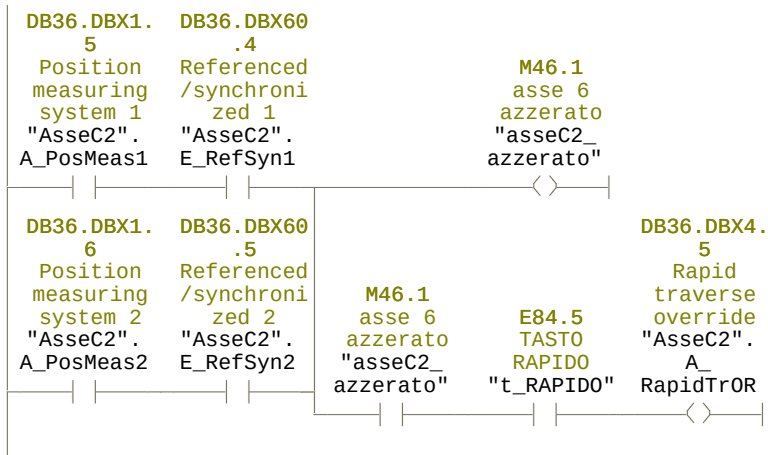


Segmento: 2	SISTEMA MISURA

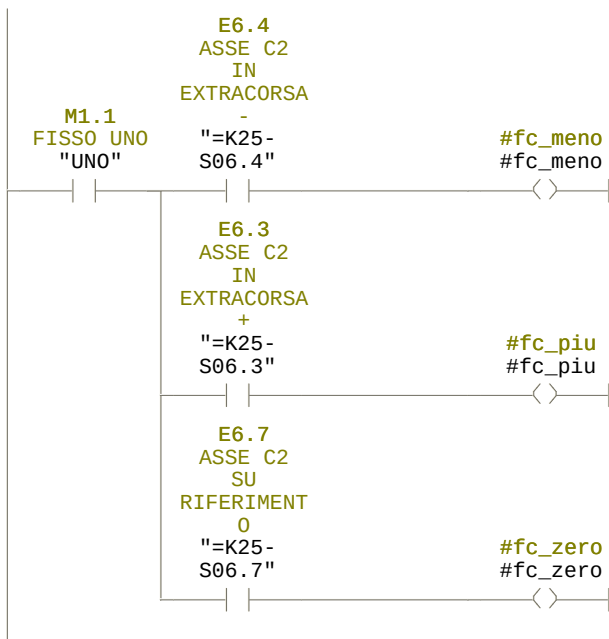


Segmento: 3	ASSE AZZERATO + ATTIVAZIONE RAPIDO

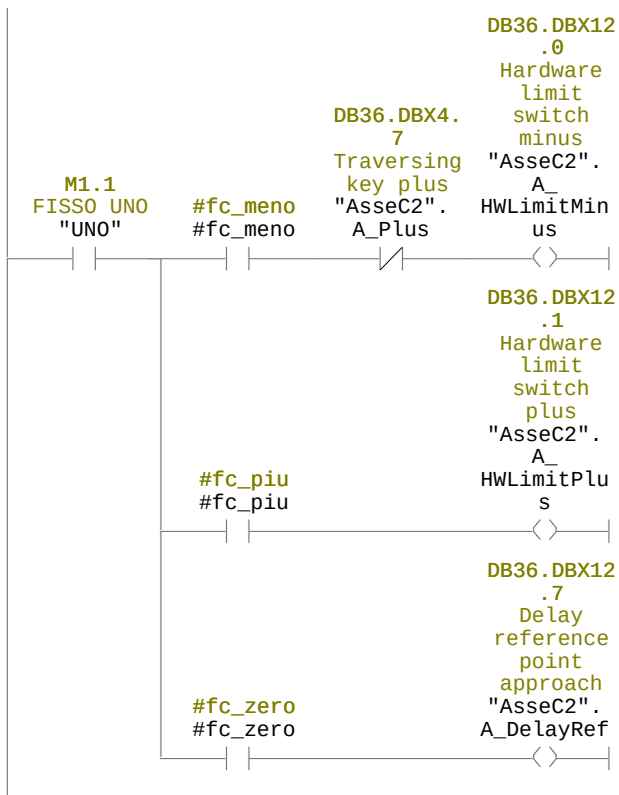
il rapido è attivo con asse azzerato



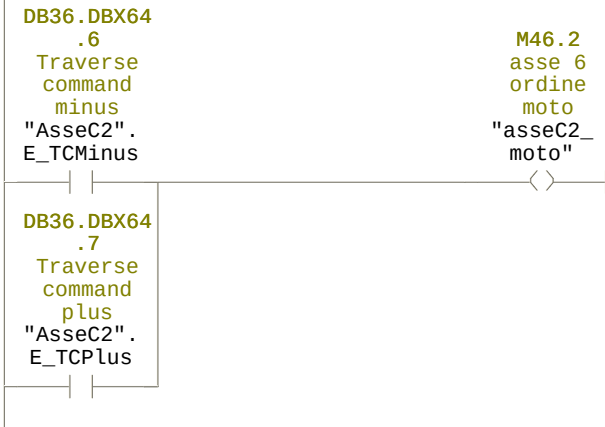
Segmento: 4 finecorsa



Segmento: 5 finecorsa Hw + Zero

DBX12.0 negativo
DBX12.1 positivo
DBX12.7 zero

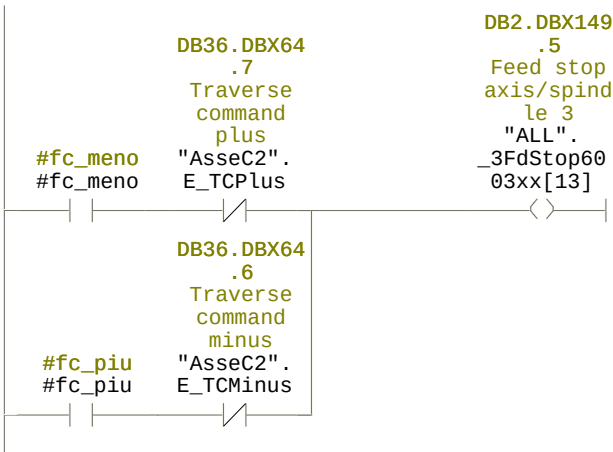
Segmento: 6 ORDINE MOTO



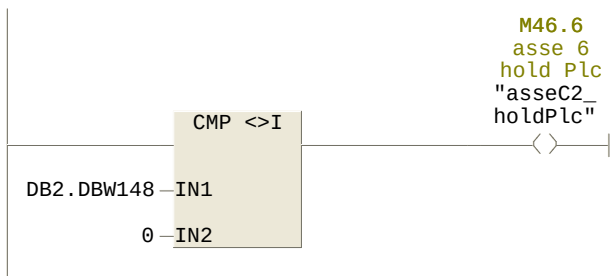
Segmento: 7 SELEZIONATO



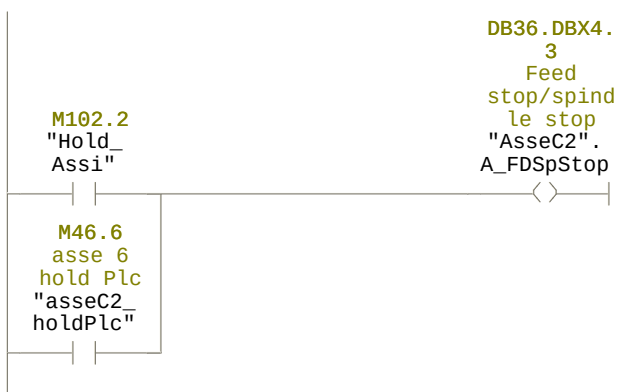
Segmento: 8 ALLARMI



Segmento: 9 HOLD da messaggio



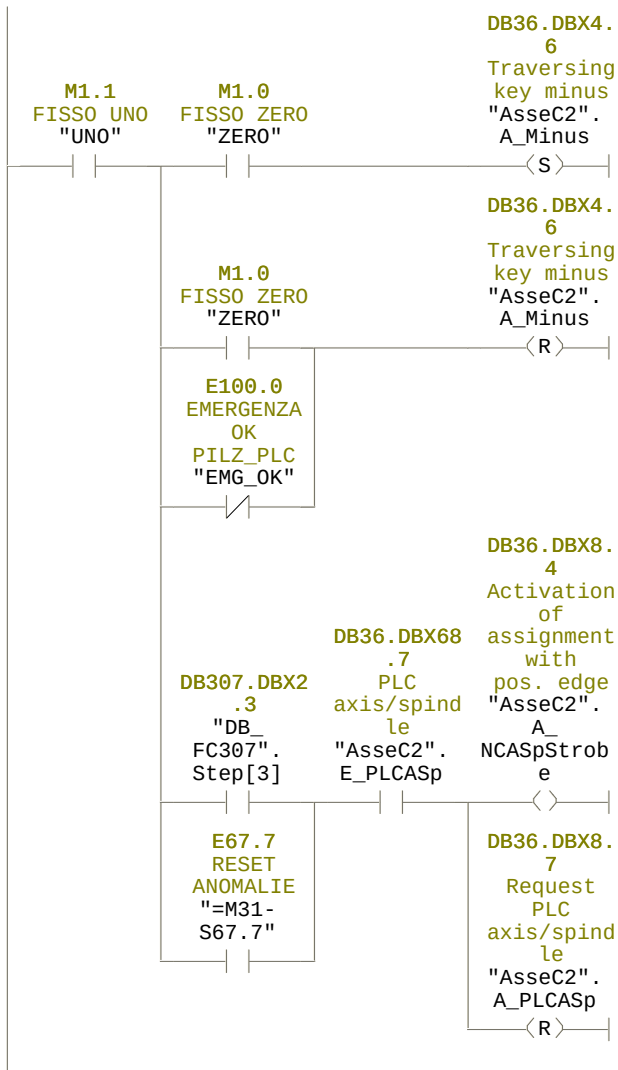
Segmento: 10 HOLD ASSE



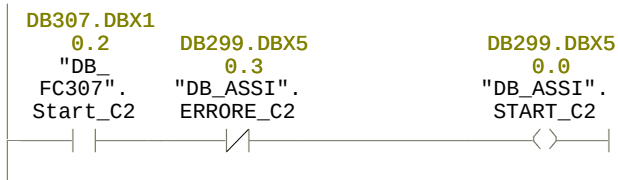
Segmento: 11



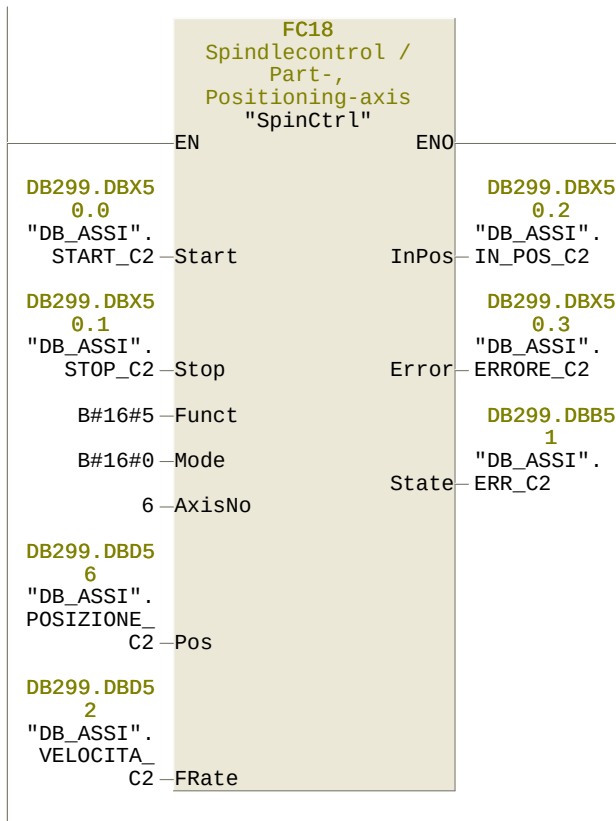
Segmento: 12 Jog



Segmento: 13



Segmento: 14



FC48 - <offline>

"ASSE_A1"

Nome:

Famiglia: assi

Autore:

Versione: 0.2

Versione blocco: 2

Data e ora Codice:

17/02/2015 17.46.52

Interfaccia: 13/05/2003 19.04.58

Lunghezze (blocco / codice / dati): 00198 00078 00002

Proprietà dell'oggetto:

S7_language

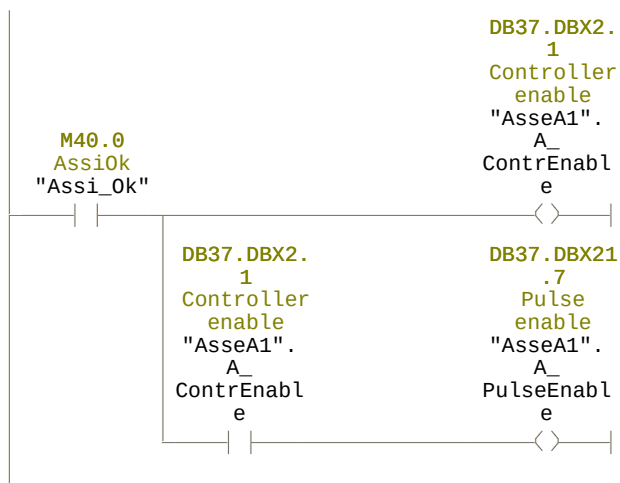
9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
fc_meno	Bool	0.0	
fc_piu	Bool	0.1	
fc_zero	Bool	0.2	
RETURN		0.0	
RET_VAL		0.0	

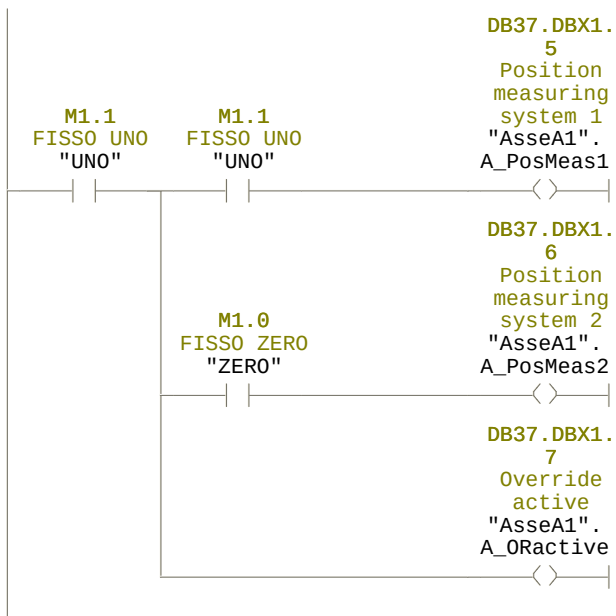
Blocco: FC48 ASSE 1 LINEARE

segnali su DB37

Segmento: 1 CONSENSI



Segmento: 2 SISTEMA MISURA



FC49 - <offline>

"ASSE_A2"

Nome:

Famiglia: assi

Autore:

Versione: 0.2

Versione blocco: 2

Data e ora Codice:

17/02/2015 17.46.46

Interfaccia: 13/05/2003 19.04.58

Lunghezze (blocco / codice / dati): 00198 00078 00002

Proprietà dell'oggetto:

S7_language

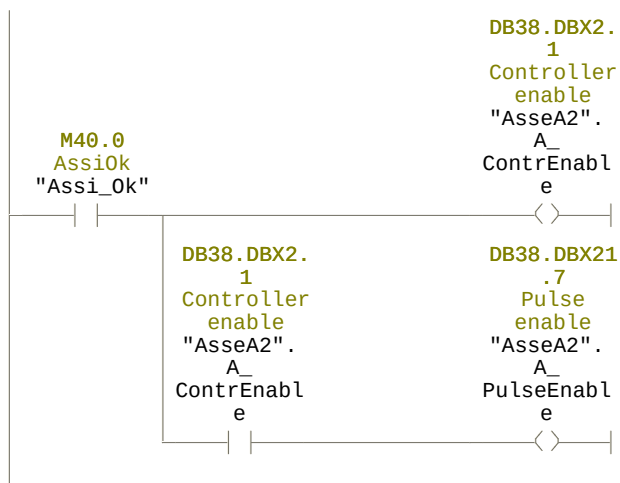
9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
fc_meno	Bool	0.0	
fc_piu	Bool	0.1	
fc_zero	Bool	0.2	
RETURN		0.0	
RET_VAL		0.0	

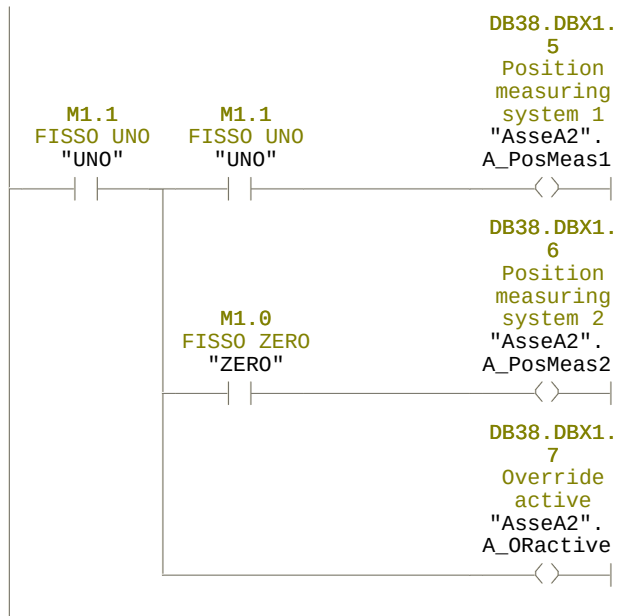
Blocco: FC49 ASSE 1 LINEARE

segnali su DB37

Segmento: 1 CONSENSI



Segmento: 2	SISTEMA MISURA



FC50 - <offline>

"SELEZIONE CICLI"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

13/03/2015 02.40.46

Interfaccia: 24/01/2015 11.36.28

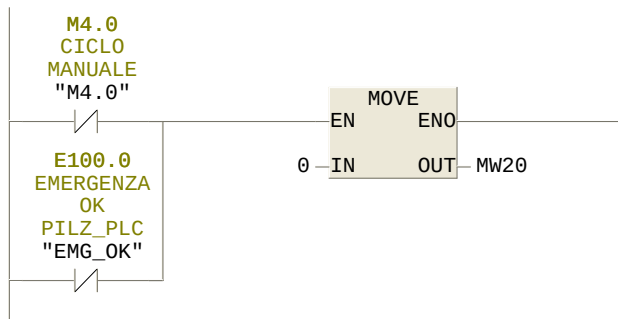
Lunghezze (blocco / codice / dati): 02538 02346 00002

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC50 PRESELEZIONE**Segmento: 1 RESET PRESELEZIONE****Segmento: 2 PROVALAMPADE**

Segmento: 3	COMANDO MANUALE EVACUATORE TRUCIOLI

U	"EMG_OK"	E100.0	-- EMERGENZA OK PILZ_PLC
U	"M4.0"	M4.0	-- CICLO MANUALE
U	"=M31-S67.1"	E67.1	-- EVACUATORE TRUCIOLI
S	"M20.0"	M20.0	-- COMANDO MANUALE EVACUATORE TRUCIOLI
O	"=M31-S67.2"	E67.2	-- SERRAGGIO PERNO BIELLA 1
O	"=M31-S73.0"	E73.0	-- SERRAGGIO PERNO BIELLA 2
O	"=M31-S67.3"	E67.3	-- CUNEO DI SERRAGGIO
O	"=M31-S67.4"	E67.4	-- STAFFA DI SERRAGGIO
O	"=M31-S67.0"	E67.0	-- AVANTI / INDIETRO CONTROPUNTA 2
O	"=M31-S72.7"	E72.7	-- AVANTI / INDIETRO CONTROPUNTA 1
O	"=M31-S66.5"	E66.5	-- APERTURA / CHIUSURA AUTOCENTRANTE 1
O	"=M31-S66.7"	E66.7	-- APERTURA / CHIUSURA AUTOCENTRANTE 2
R	"M20.0"	M20.0	-- COMANDO MANUALE EVACUATORE TRUCIOLI

Segmento: 4	COMANDO MANUALE CUNEO DI SERRAGGIO

U	"EMG_OK"	E100.0	-- EMERGENZA OK PILZ_PLC
U	"M4.0"	M4.0	-- CICLO MANUALE
U	"=E09-KA02.2"	A2.2	-- MARCIA POMPA CENTRALINA IDRAULICA
UN	"M22.2"	M22.2	-- SOTTOCICLO IN FUNZIONE
U	"=M31-S67.3"	E67.3	-- CUNEO DI SERRAGGIO
S	"M20.1"	M20.1	-- COMANDO MANUALE CUNEO DI SERRAGGIO
O	"=M31-S67.2"	E67.2	-- SERRAGGIO PERNO BIELLA 1
O	"=M31-S73.0"	E73.0	-- SERRAGGIO PERNO BIELLA 2
O	"=M31-S67.4"	E67.4	-- STAFFA DI SERRAGGIO
O	"=M31-S67.0"	E67.0	-- AVANTI / INDIETRO CONTROPUNTA 2
O	"=M31-S67.1"	E67.1	-- EVACUATORE TRUCIOLI
O	"=M31-S72.7"	E72.7	-- AVANTI / INDIETRO CONTROPUNTA 1
O	"=M31-S66.5"	E66.5	-- APERTURA / CHIUSURA AUTOCENTRANTE 1
O	"=M31-S66.7"	E66.7	-- APERTURA / CHIUSURA AUTOCENTRANTE 2
O	"M22.2"	M22.2	-- SOTTOCICLO IN FUNZIONE
ON	"=E09-KA02.2"	A2.2	-- MARCIA POMPA CENTRALINA IDRAULICA
R	"M20.1"	M20.1	-- COMANDO MANUALE CUNEO DI SERRAGGIO

Segmento: 5	COMANDO MANUALE SERRAGGIO PERNO BIELLA 1

U	"EMG_OK"	E100.0	-- EMERGENZA OK PILZ_PLC
U	"M4.0"	M4.0	-- CICLO MANUALE
U	"=E09-KA02.2"	A2.2	-- MARCIA POMPA CENTRALINA IDRAULICA
UN	"M22.2"	M22.2	-- SOTTOCICLO IN FUNZIONE
U	"=M31-S67.2"	E67.2	-- SERRAGGIO PERNO BIELLA 1
S	"M20.4"	M20.4	-- COMANDO MANUALE SERRAGGIO PERNO BIELLA 1
O	"=M31-S73.0"	E73.0	-- SERRAGGIO PERNO BIELLA 2
O	"=M31-S67.3"	E67.3	-- CUNEO DI SERRAGGIO
O	"=M31-S67.4"	E67.4	-- STAFFA DI SERRAGGIO
O	"=M31-S67.0"	E67.0	-- AVANTI / INDIETRO CONTROPUNTA 2
O	"=M31-S67.1"	E67.1	-- EVACUATORE TRUCIOLI
O	"=M31-S72.7"	E72.7	-- AVANTI / INDIETRO CONTROPUNTA 1
O	"=M31-S66.5"	E66.5	-- APERTURA / CHIUSURA AUTOCENTRANTE 1
O	"=M31-S66.7"	E66.7	-- APERTURA / CHIUSURA AUTOCENTRANTE 2
O	"M22.2"	M22.2	-- SOTTOCICLO IN FUNZIONE
ON	"=E09-KA02.2"	A2.2	-- MARCIA POMPA CENTRALINA IDRAULICA
R	"M20.4"	M20.4	-- COMANDO MANUALE SERRAGGIO PERNO BIELLA 1

Segmento: 6	COMANDO MANUALE SERRAGGIO PERNO BIELLA 2

U	"EMG_OK"	E100.0	-- EMERGENZA OK PILZ_PLC
U	"M4.0"	M4.0	-- CICLO MANUALE
U	"=E09-KA02.2"	A2.2	-- MARCIA POMPA CENTRALINA IDRAULICA
UN	"M22.2"	M22.2	-- SOTTOCICLO IN FUNZIONE
U	"=M31-S73.0"	E73.0	-- SERRAGGIO PERNO BIELLA 2
S	"M20.5"	M20.5	-- COMANDO MANUALE SERRAGGIO PERNO BIELLA 2

0	"=M31-S67.2"	E67.2	-- SERRAGGIO PERNO BIELLA 1
0	"=M31-S67.3"	E67.3	-- CUNEO DI SERRAGGIO
0	"=M31-S67.4"	E67.4	-- STAFFA DI SERRAGGIO
0	"=M31-S67.0"	E67.0	-- AVANTI / INDIETRO CONTROPUNTA 2
0	"=M31-S67.1"	E67.1	-- EVACUATORE TRUCIOLI
0	"=M31-S72.7"	E72.7	-- AVANTI / INDIETRO CONTROPUNTA 1
0	"=M31-S66.5"	E66.5	-- APERTURA / CHIUSURA AUTOCENTRANTE 1
0	"=M31-S66.7"	E66.7	-- APERTURA / CHIUSURA AUTOCENTRANTE 2
0	"M22.2"	M22.2	-- SOTTOCICLO IN FUNZIONE
ON	"=E09-KA02.2"	A2.2	-- MARCIA POMPA CENTRALINA IDRAULICA
R	"M20.5"	M20.5	-- COMANDO MANUALE SERRAGGIO PERNO BIELLA 2

Segmento: 7	COMANDO MANUALE STAFFA DI SERRAGGIO

U	"EMG_OK"	E100.0	-- EMERGENZA OK PILZ_PLC
U	"M4.0"	M4.0	-- CICLO MANUALE
U	"=E09-KA02.2"	A2.2	-- MARCIA POMPA CENTRALINA IDRAULICA
UN	"M22.2"	M22.2	-- SOTTOCICLO IN FUNZIONE
U	"=M31-S67.4"	E67.4	-- STAFFA DI SERRAGGIO
S	"M20.6"	M20.6	-- COMANDO MANUALE STAFFA DI SERRAGGIO
0	"=M31-S67.2"	E67.2	-- SERRAGGIO PERNO BIELLA 1
0	"=M31-S67.3"	E67.3	-- CUNEO DI SERRAGGIO
0	"=M31-S73.0"	E73.0	-- SERRAGGIO PERNO BIELLA 2
0	"=M31-S67.0"	E67.0	-- AVANTI / INDIETRO CONTROPUNTA 2
0	"=M31-S67.1"	E67.1	-- EVACUATORE TRUCIOLI
0	"=M31-S72.7"	E72.7	-- AVANTI / INDIETRO CONTROPUNTA 1
0	"=M31-S66.5"	E66.5	-- APERTURA / CHIUSURA AUTOCENTRANTE 1
0	"=M31-S66.7"	E66.7	-- APERTURA / CHIUSURA AUTOCENTRANTE 2
0	"M22.2"	M22.2	-- SOTTOCICLO IN FUNZIONE
ON	"=E09-KA02.2"	A2.2	-- MARCIA POMPA CENTRALINA IDRAULICA
R	"M20.6"	M20.6	-- COMANDO MANUALE STAFFA DI SERRAGGIO

Segmento: 8	COMANDO MANUALE CONTROPUNTA 2

U	"EMG_OK"	E100.0	-- EMERGENZA OK PILZ_PLC
U	"M4.0"	M4.0	-- CICLO MANUALE
UN	"M22.2"	M22.2	-- SOTTOCICLO IN FUNZIONE
U	"=M31-S67.0"	E67.0	-- AVANTI / INDIETRO CONTROPUNTA 2
S	"M20.7"	M20.7	-- COMANDO MANUALE CONTROPUNTA 2
0	"=M31-S67.2"	E67.2	-- SERRAGGIO PERNO BIELLA 1
0	"=M31-S73.0"	E73.0	-- SERRAGGIO PERNO BIELLA 2
0	"=M31-S67.3"	E67.3	-- CUNEO DI SERRAGGIO
0	"=M31-S67.4"	E67.4	-- STAFFA DI SERRAGGIO
0	"=M31-S67.1"	E67.1	-- EVACUATORE TRUCIOLI
0	"=M31-S72.7"	E72.7	-- AVANTI / INDIETRO CONTROPUNTA 1
0	"=M31-S66.5"	E66.5	-- APERTURA / CHIUSURA AUTOCENTRANTE 1
0	"=M31-S66.7"	E66.7	-- APERTURA / CHIUSURA AUTOCENTRANTE 2
0	"M22.2"	M22.2	-- SOTTOCICLO IN FUNZIONE
R	"M20.7"	M20.7	-- COMANDO MANUALE CONTROPUNTA 2

Segmento: 9	COMANDO MANUALE CONTROPUNTA 1

U	"EMG_OK"	E100.0	-- EMERGENZA OK PILZ_PLC
U	"M4.0"	M4.0	-- CICLO MANUALE
UN	"M22.2"	M22.2	-- SOTTOCICLO IN FUNZIONE
U	"=M31-S72.7"	E72.7	-- AVANTI / INDIETRO CONTROPUNTA 1
S	"M21.1"	M21.1	-- COMANDO MANUALE CONTROPUNTA 1
0	"=M31-S67.2"	E67.2	-- SERRAGGIO PERNO BIELLA 1
0	"=M31-S73.0"	E73.0	-- SERRAGGIO PERNO BIELLA 2
0	"=M31-S67.3"	E67.3	-- CUNEO DI SERRAGGIO
0	"=M31-S67.4"	E67.4	-- STAFFA DI SERRAGGIO
0	"=M31-S67.0"	E67.0	-- AVANTI / INDIETRO CONTROPUNTA 2
0	"=M31-S67.1"	E67.1	-- EVACUATORE TRUCIOLI
0	"=M31-S66.5"	E66.5	-- APERTURA / CHIUSURA AUTOCENTRANTE 1
0	"=M31-S66.7"	E66.7	-- APERTURA / CHIUSURA AUTOCENTRANTE 2
0	"M22.2"	M22.2	-- SOTTOCICLO IN FUNZIONE
R	"M21.1"	M21.1	-- COMANDO MANUALE CONTROPUNTA 1

Segmento: 10	COMANDO MANUALE AUTOCENTRANTE 1

U	"EMG_OK"	E100.0	-- EMERGENZA OK PILZ_PLC
U	"M4.0"	M4.0	-- CICLO MANUALE
U	"=E09-KA02.2"	A2.2	-- MARCIA POMPA CENTRALINA IDRAULICA
UN	"M22.2"	M22.2	-- SOTTOCICLO IN FUNZIONE
U	"=M31-S66.5"	E66.5	-- APERTURA / CHIUSURA AUTOCENTRANTE 1
S	"M21.3"	M21.3	-- COMANDO MANUALE AUTOCENTRANTE 1
O	"=M31-S67.2"	E67.2	-- SERRAGGIO PERNO BIELLA 1
O	"=M31-S73.0"	E73.0	-- SERRAGGIO PERNO BIELLA 2
O	"=M31-S67.3"	E67.3	-- CUNEO DI SERRAGGIO
O	"=M31-S67.4"	E67.4	-- STAFFA DI SERRAGGIO
O	"=M31-S67.0"	E67.0	-- AVANTI / INDIETRO CONTROPUNTA 2
O	"=M31-S72.7"	E72.7	-- AVANTI / INDIETRO CONTROPUNTA 1
O	"=M31-S67.1"	E67.1	-- EVACUATORE TRUCIOLI
O	"=M31-S66.7"	E66.7	-- APERTURA / CHIUSURA AUTOCENTRANTE 2
O	"M22.2"	M22.2	-- SOTTOCICLO IN FUNZIONE
ON	"=E09-KA02.2"	A2.2	-- MARCIA POMPA CENTRALINA IDRAULICA
R	"M21.3"	M21.3	-- COMANDO MANUALE AUTOCENTRANTE 1

Segmento: 11	COMANDO MANUALE AUTOCENTRANTE 2

U	"EMG_OK"	E100.0	-- EMERGENZA OK PILZ_PLC
U	"M4.0"	M4.0	-- CICLO MANUALE
U	"=E09-KA02.2"	A2.2	-- MARCIA POMPA CENTRALINA IDRAULICA
UN	"M22.2"	M22.2	-- SOTTOCICLO IN FUNZIONE
U	"=M31-S66.7"	E66.7	-- APERTURA / CHIUSURA AUTOCENTRANTE 2
S	"M21.4"	M21.4	-- COMANDO MANUALE AUTOCENTRANTE 2
O	"=M31-S67.2"	E67.2	-- SERRAGGIO PERNO BIELLA 1
O	"=M31-S73.0"	E73.0	-- SERRAGGIO PERNO BIELLA 2
O	"=M31-S67.3"	E67.3	-- CUNEO DI SERRAGGIO
O	"=M31-S67.4"	E67.4	-- STAFFA DI SERRAGGIO
O	"=M31-S67.0"	E67.0	-- AVANTI / INDIETRO CONTROPUNTA 2
O	"=M31-S72.7"	E72.7	-- AVANTI / INDIETRO CONTROPUNTA 1
O	"=M31-S67.1"	E67.1	-- EVACUATORE TRUCIOLI
O	"=M31-S66.5"	E66.5	-- APERTURA / CHIUSURA AUTOCENTRANTE 1
O	"M22.2"	M22.2	-- SOTTOCICLO IN FUNZIONE
ON	"=E09-KA02.2"	A2.2	-- MARCIA POMPA CENTRALINA IDRAULICA
R	"M21.4"	M21.4	-- COMANDO MANUALE AUTOCENTRANTE 2

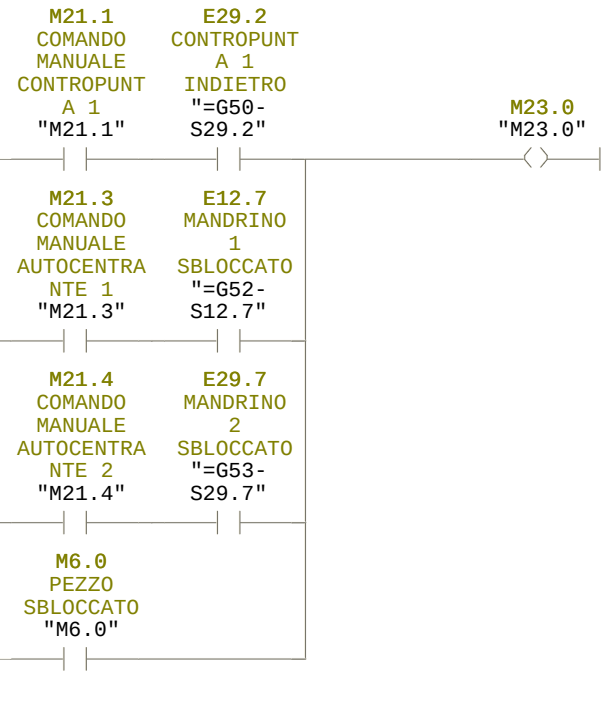
Segmento: 12

Segmento: 13 LAMPADA CONFERMA PRESELEZIONE -

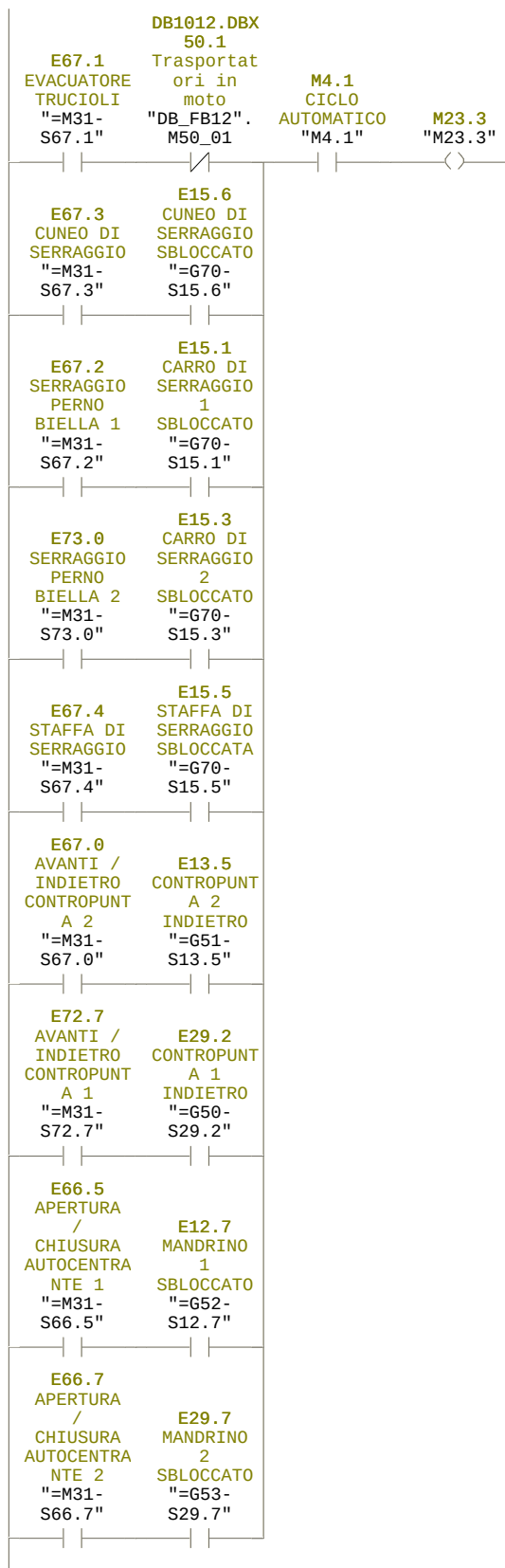


Segmento: 14

LAMPADA CONFERMA PRESELEZIONE -



Segmento: 15

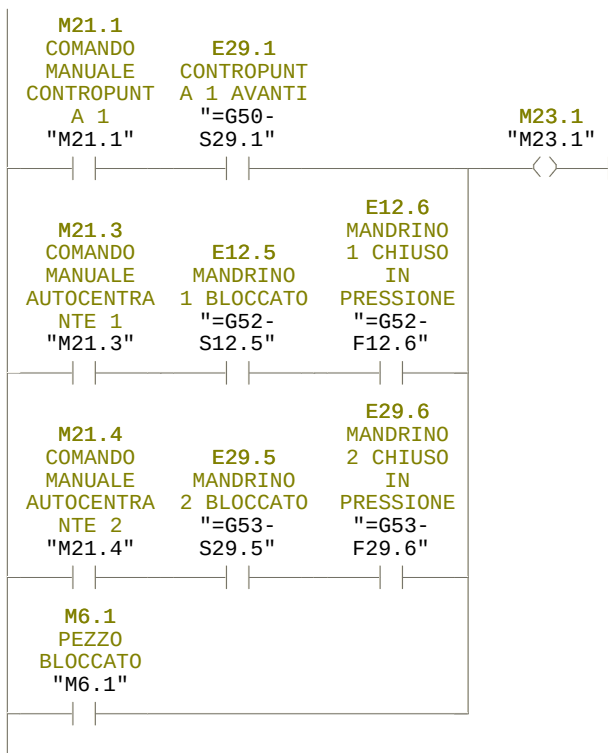


Segmento: 16

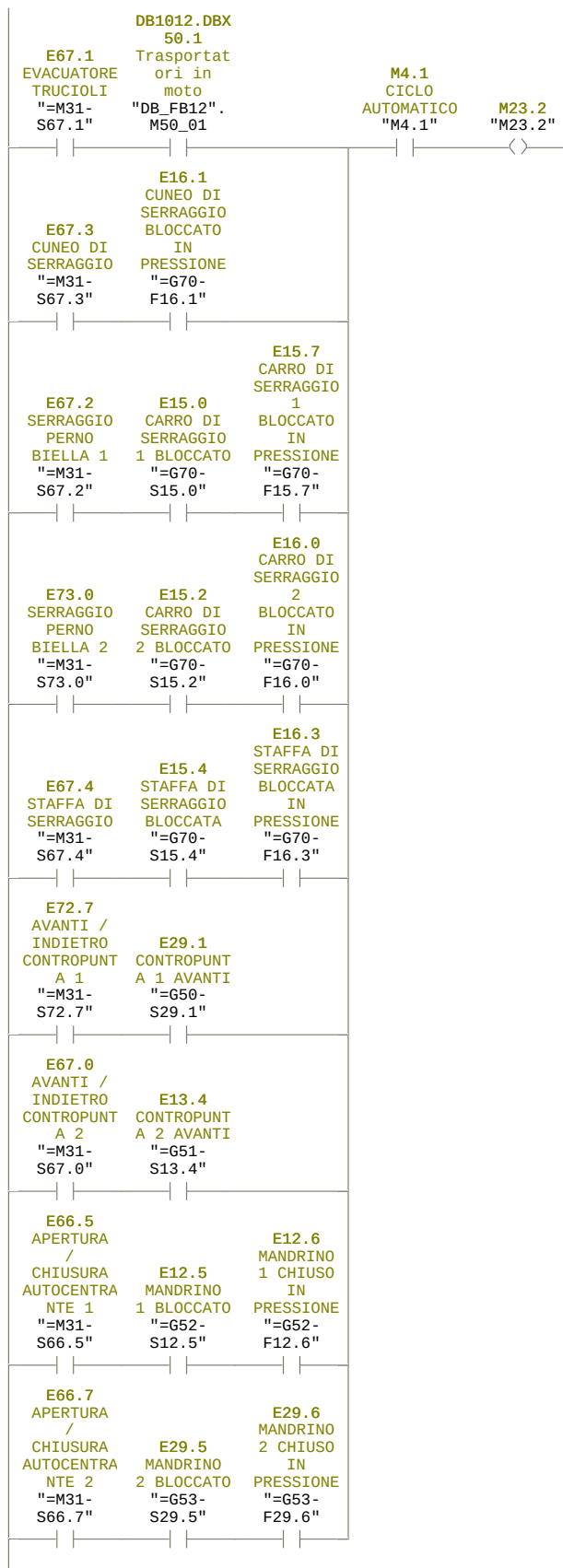
Segmento: 17 LAMPADA CONFERMA PRESELEZIONE +



Segmento: 18 LAMPADA CONFERMA PRESELEZIONE +

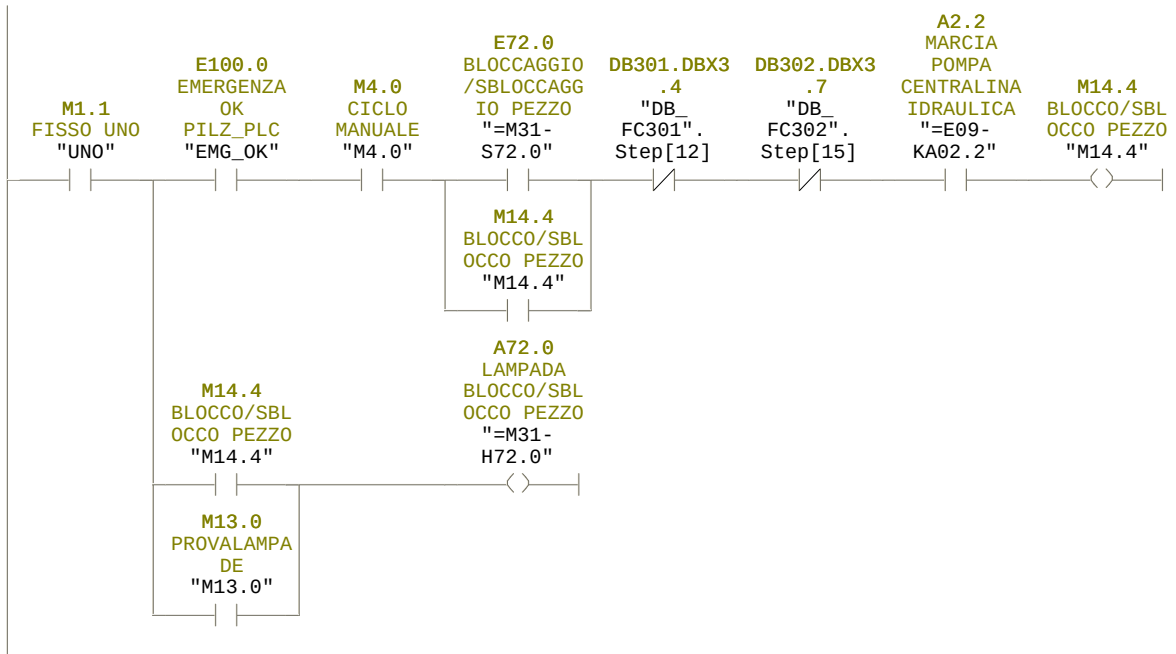


Segmento: 19

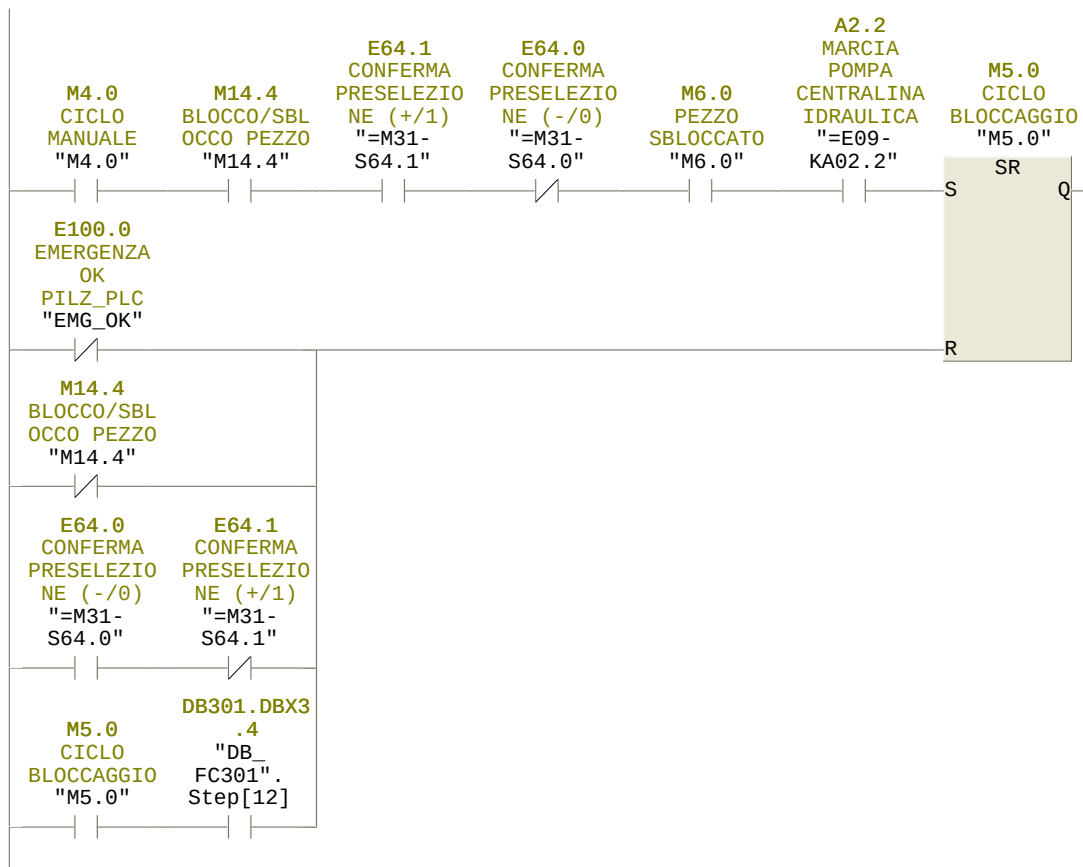


Segmento: 20

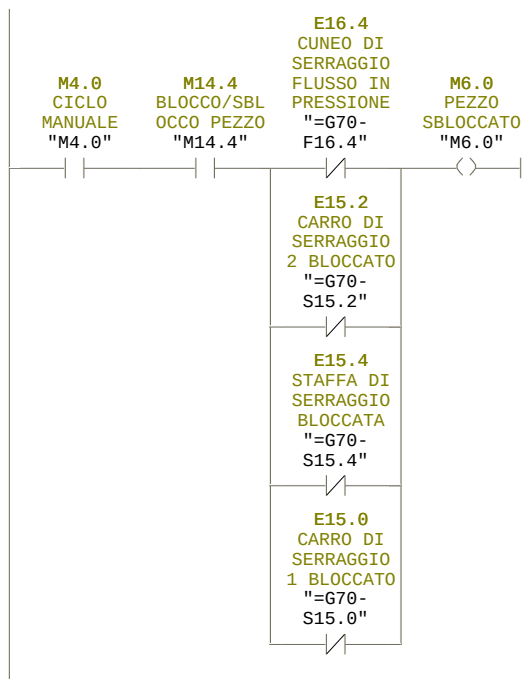
Segmento: 21 LAMPADA SBLOCCO PEZZO



Segmento: 22 CICLO BLOCCAGGIO PEZZO

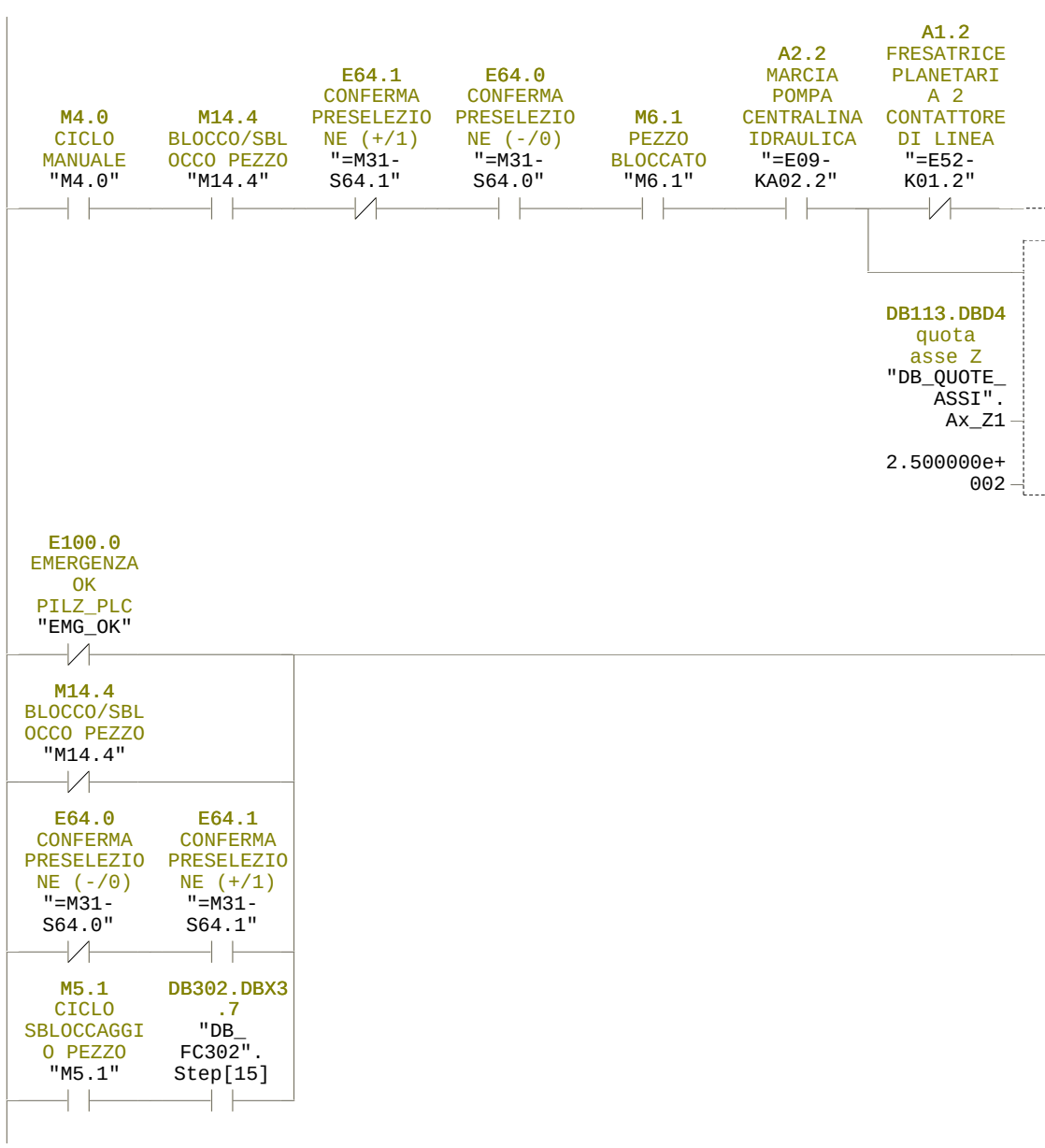


Segmento: 23 CICLO BLOCCAGGIO PEZZO

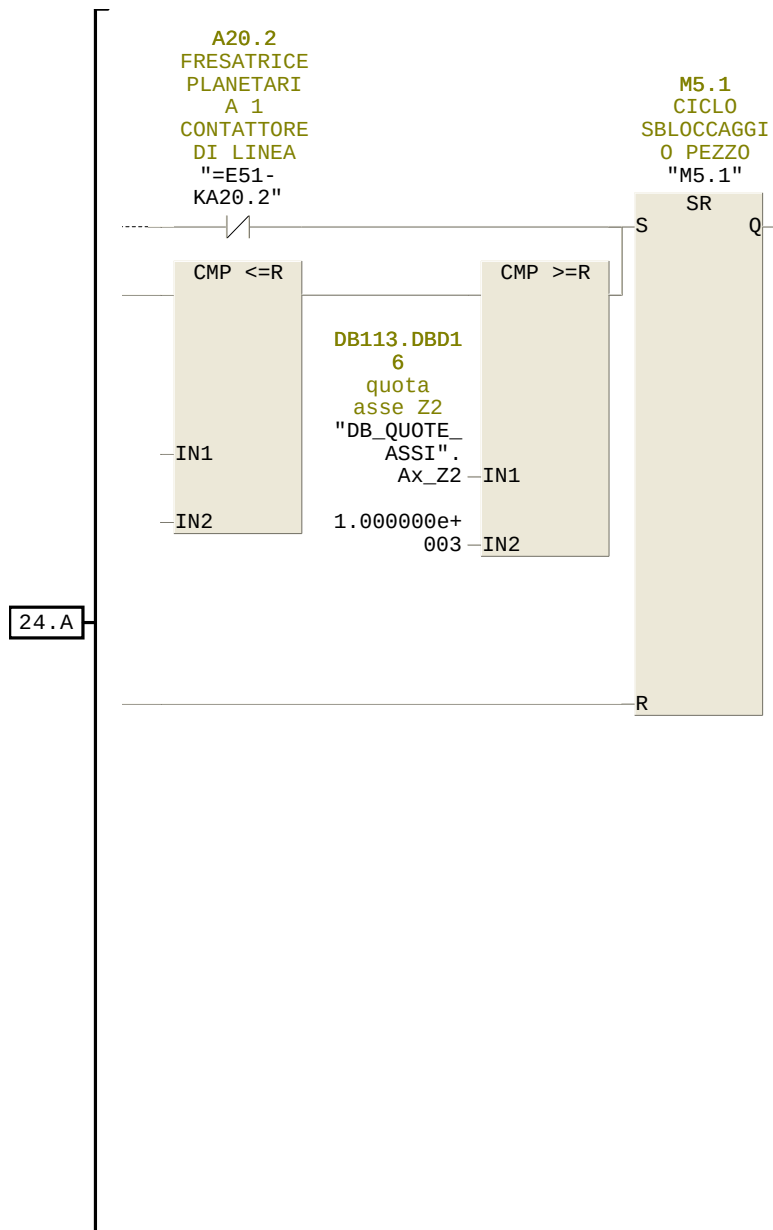


Segmento: 24 CICLO SBLOCCAGGIO PEZZO

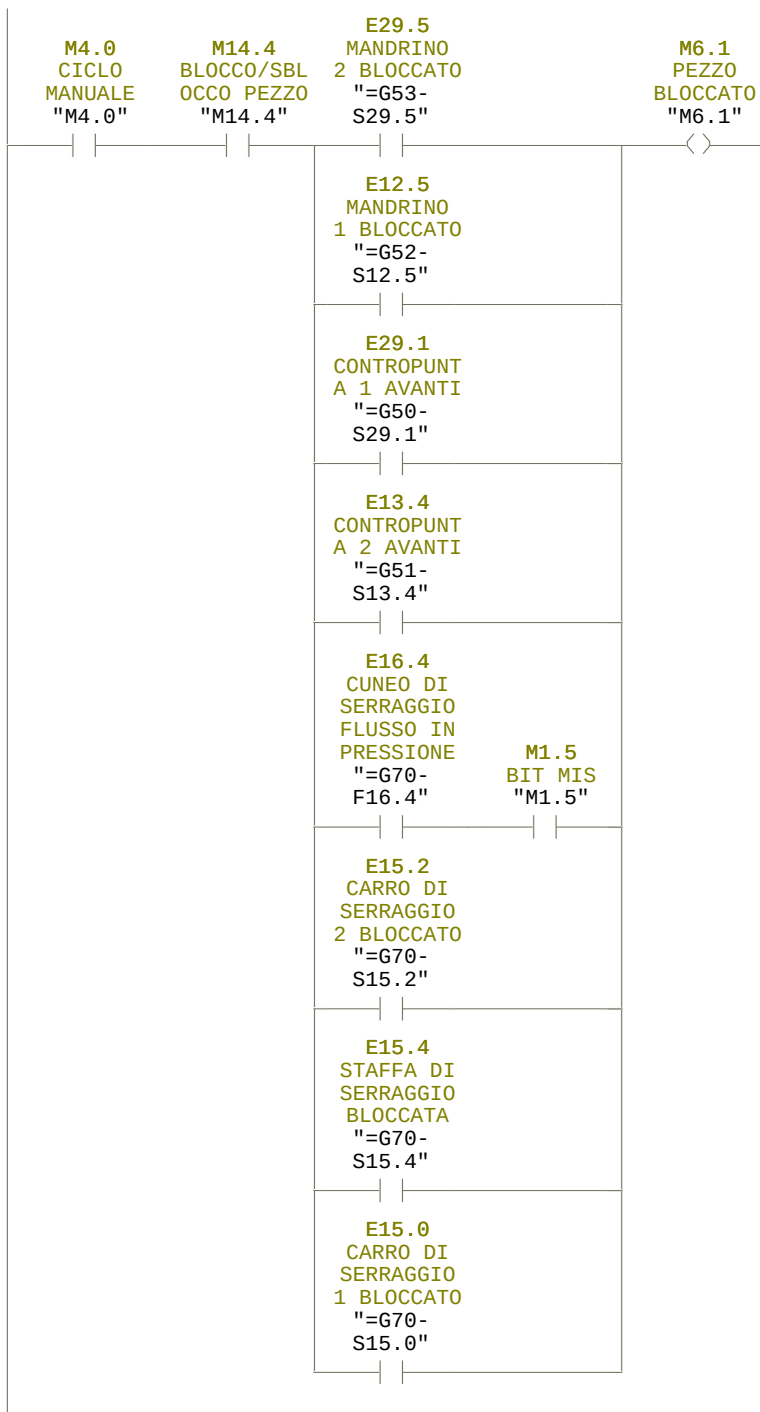
il ciclo di sbloccaggio in semiautomatico verifica le frese e la quota degli assi z e z2



24.A



Segmento: 25 CICLO SBLOCCAGGIO PEZZO



Segmento: 26

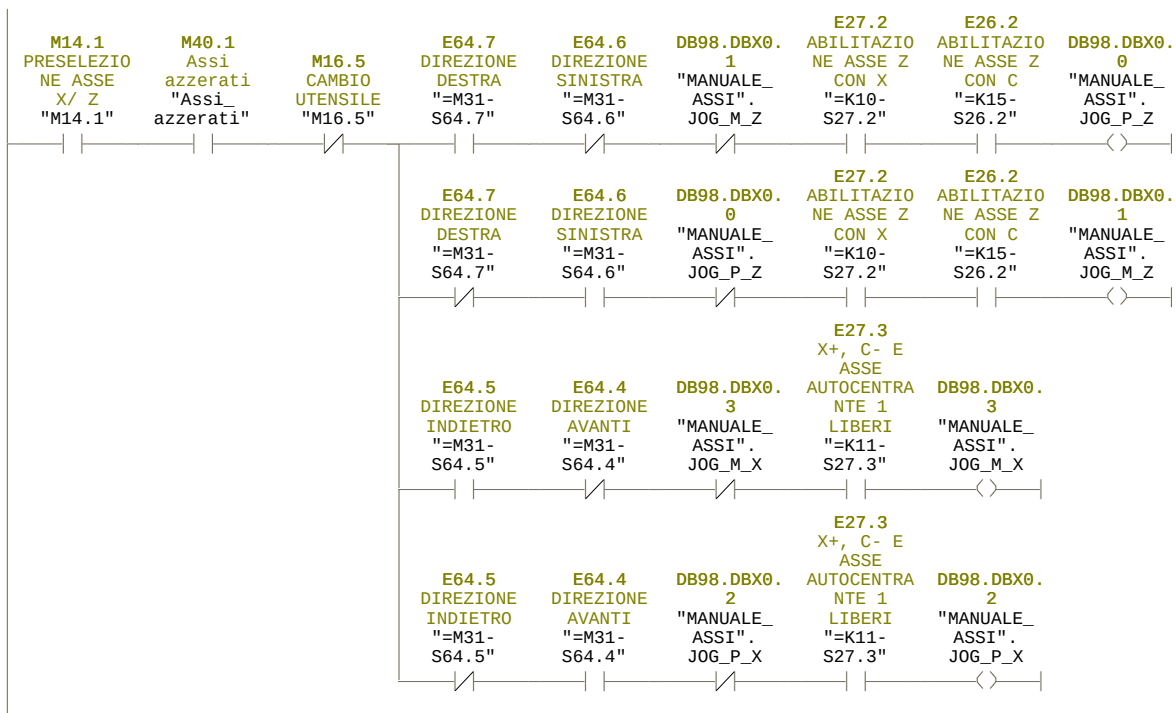
Segmento: 27 PRESELEZIONE ASSI

U	"M4.0"	M4.0	-- CICLO MANUALE
UN	"M22.2"	M22.2	-- SOTTOCICLO IN FUNZIONE
U	"=M31-S65.0"	E65.0	-- PRESELEZIONE ASSE X2/ Z2
S	"M14.0"	M14.0	-- PRESELEZIONE ASSE X2/ Z2
R	"M14.1"	M14.1	-- PRESELEZIONE ASSE X/ Z
R	"M14.2"	M14.2	-- PRESELEZIONE ASSE C2
R	"M14.3"	M14.3	-- PRESELEZIONE ASSE C
U	"M4.0"	M4.0	-- CICLO MANUALE
UN	"M22.2"	M22.2	-- SOTTOCICLO IN FUNZIONE
U	"=M31-S65.1"	E65.1	-- PRESELEZIONE X/ Z
S	"M14.1"	M14.1	-- PRESELEZIONE ASSE X/ Z
R	"M14.0"	M14.0	-- PRESELEZIONE ASSE X2/ Z2
R	"M14.2"	M14.2	-- PRESELEZIONE ASSE C2
R	"M14.3"	M14.3	-- PRESELEZIONE ASSE C
U	"M4.0"	M4.0	-- CICLO MANUALE
UN	"M22.2"	M22.2	-- SOTTOCICLO IN FUNZIONE
U	"=M31-S65.2"	E65.2	-- PRESELEZIONE ASSE C2
S	"M14.2"	M14.2	-- PRESELEZIONE ASSE C2
R	"M14.0"	M14.0	-- PRESELEZIONE ASSE X2/ Z2
R	"M14.1"	M14.1	-- PRESELEZIONE ASSE X/ Z
R	"M14.3"	M14.3	-- PRESELEZIONE ASSE C
U	"M4.0"	M4.0	-- CICLO MANUALE
UN	"M22.2"	M22.2	-- SOTTOCICLO IN FUNZIONE
U	"=M31-S65.3"	E65.3	-- PRESELEZIONE ASSE C
S	"M14.3"	M14.3	-- PRESELEZIONE ASSE C
R	"M14.0"	M14.0	-- PRESELEZIONE ASSE X2/ Z2
R	"M14.1"	M14.1	-- PRESELEZIONE ASSE X/ Z
R	"M14.2"	M14.2	-- PRESELEZIONE ASSE C2
UN	"M4.0"	M4.0	-- CICLO MANUALE
O	"M22.2"	M22.2	-- SOTTOCICLO IN FUNZIONE
ON	"EMG_OK"	E100.0	-- EMERGENZA OK PILZ PLC
R	"M14.0"	M14.0	-- PRESELEZIONE ASSE X2/ Z2
R	"M14.1"	M14.1	-- PRESELEZIONE ASSE X/ Z
R	"M14.2"	M14.2	-- PRESELEZIONE ASSE C2
R	"M14.3"	M14.3	-- PRESELEZIONE ASSE C

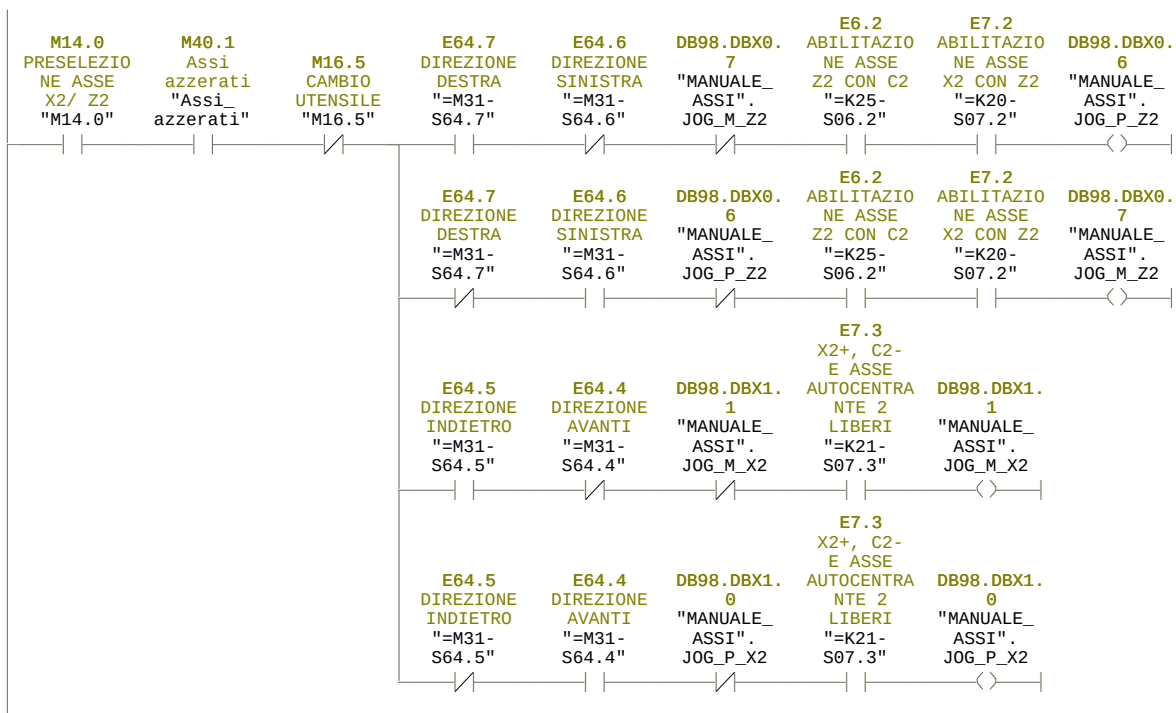
Segmento: 28 LAMPADE

U	"M14.0"	M14.0	-- PRESELEZIONE ASSE X2/ Z2
O	"M13.0"	M13.0	-- PROVALAMPADE
=	"=M31-H65.0"	A65.0	-- LAMPADA PRESELEZIONE ASSE X2/ Z2
U	"M14.1"	M14.1	-- PRESELEZIONE ASSE X/ Z
O	"M13.0"	M13.0	-- PROVALAMPADE
=	"=M31-H65.1"	A65.1	-- LAMPADA PRESELEZIONE ASSE X/ Z
U	"M14.2"	M14.2	-- PRESELEZIONE ASSE C2
O	"M13.0"	M13.0	-- PROVALAMPADE
=	"=M31-H65.2"	A65.2	-- LAMPADA PRESELEZIONE ASSE C2
U	"M14.3"	M14.3	-- PRESELEZIONE ASSE C
O	"M13.0"	M13.0	-- PROVALAMPADE
=	"=M31-H65.3"	A65.3	-- LAMPADA PRESELEZIONE ASSE C

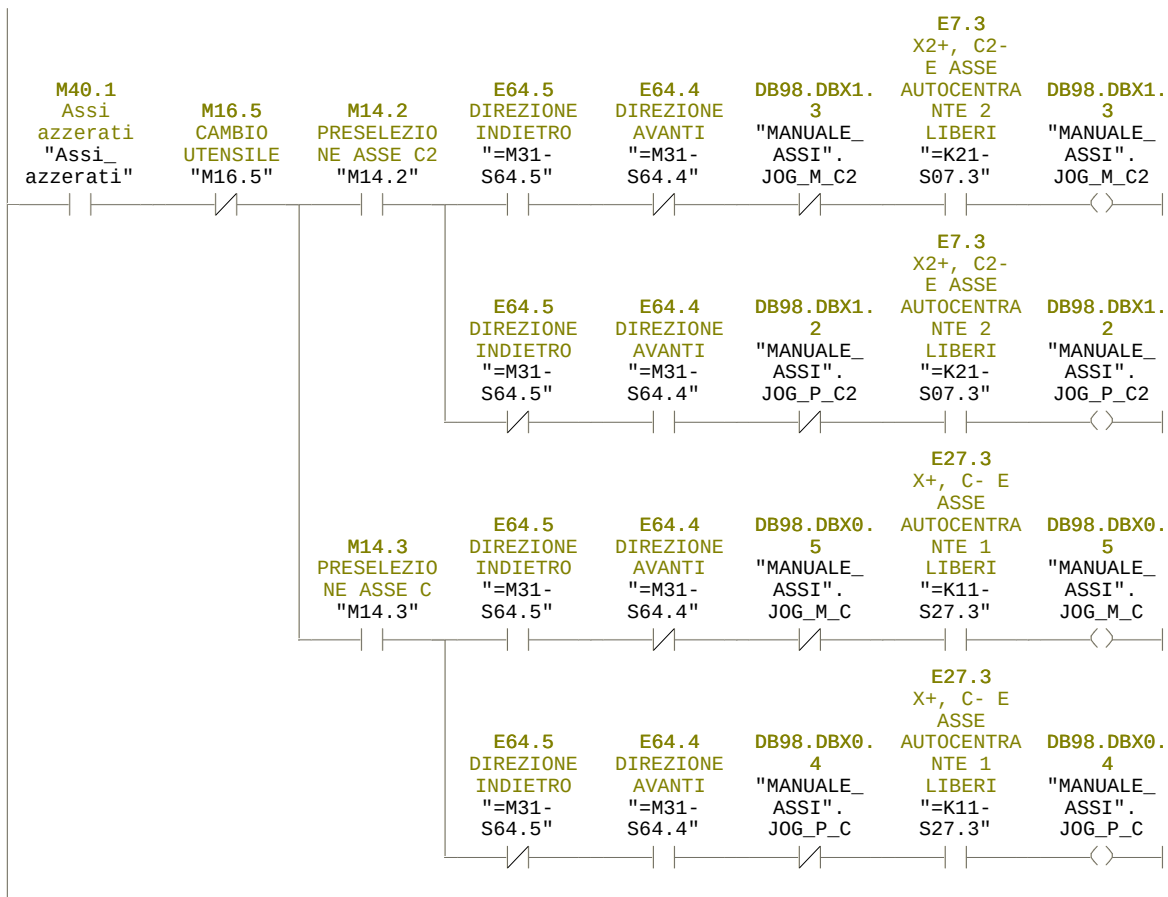
Segmento: 29 ASSI X/Z



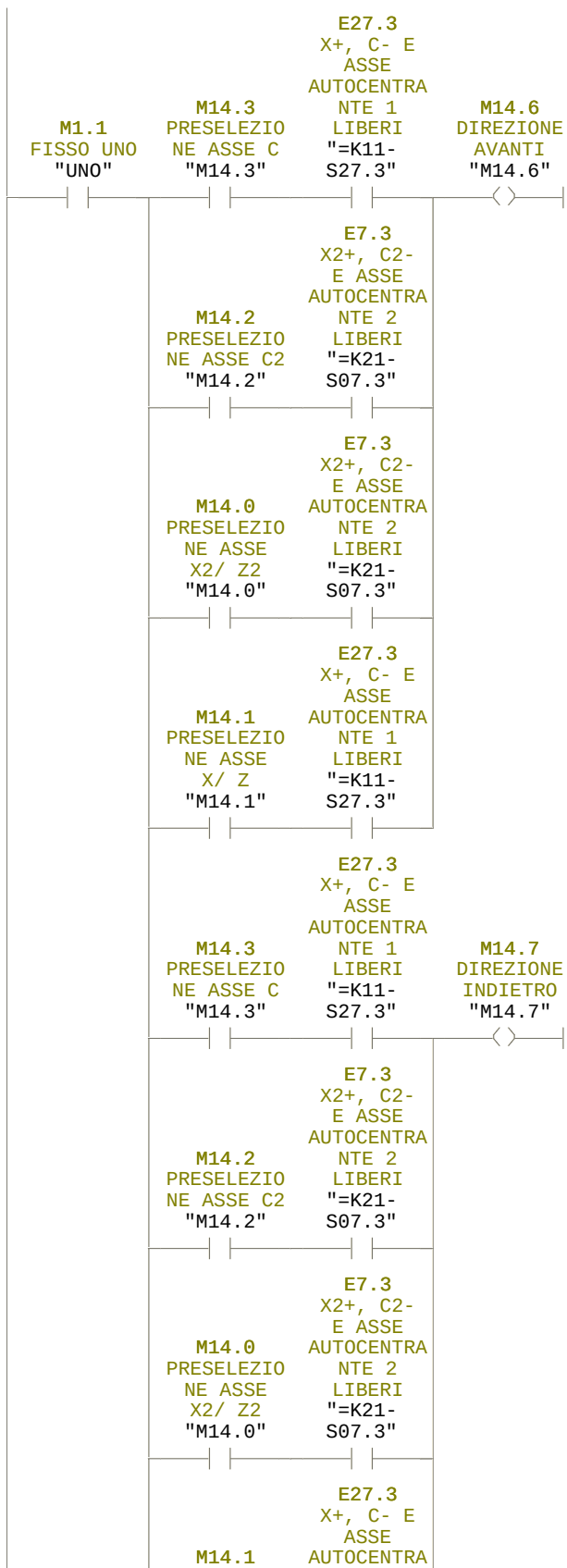
Segmento: 30 ASSI X2/Z2

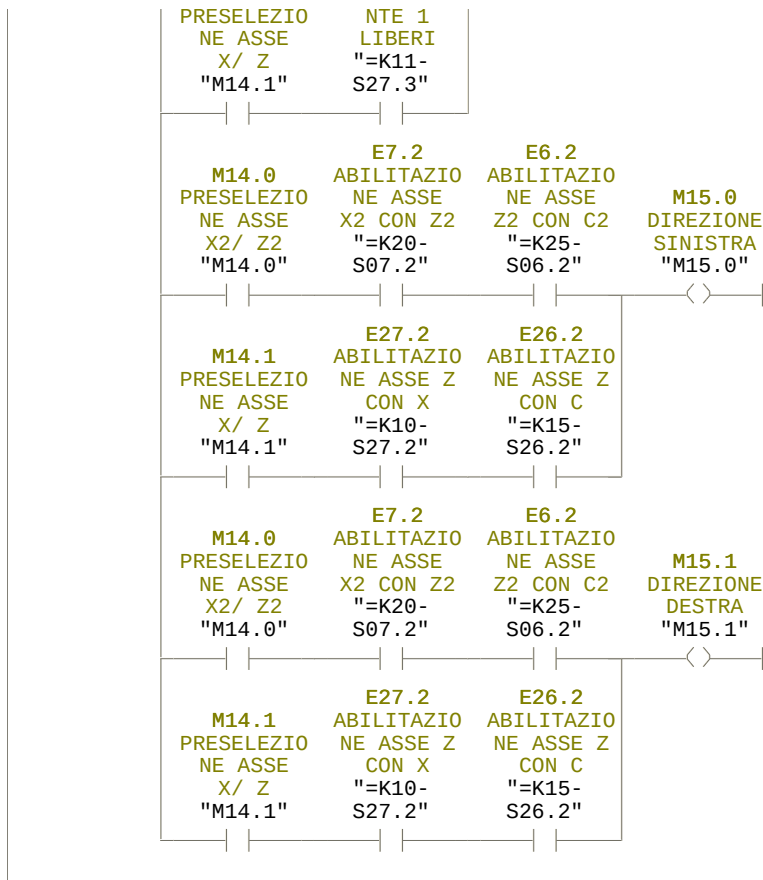


Segmento: 31 ASSI C/C2



Segmento: 32 LAMPADE

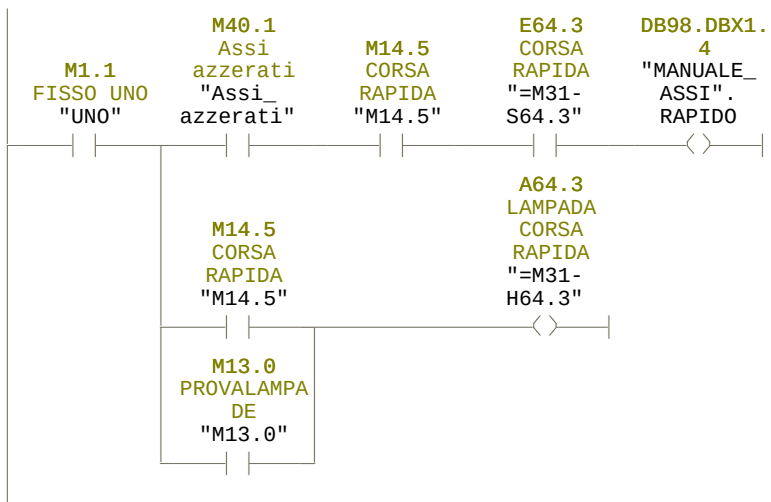




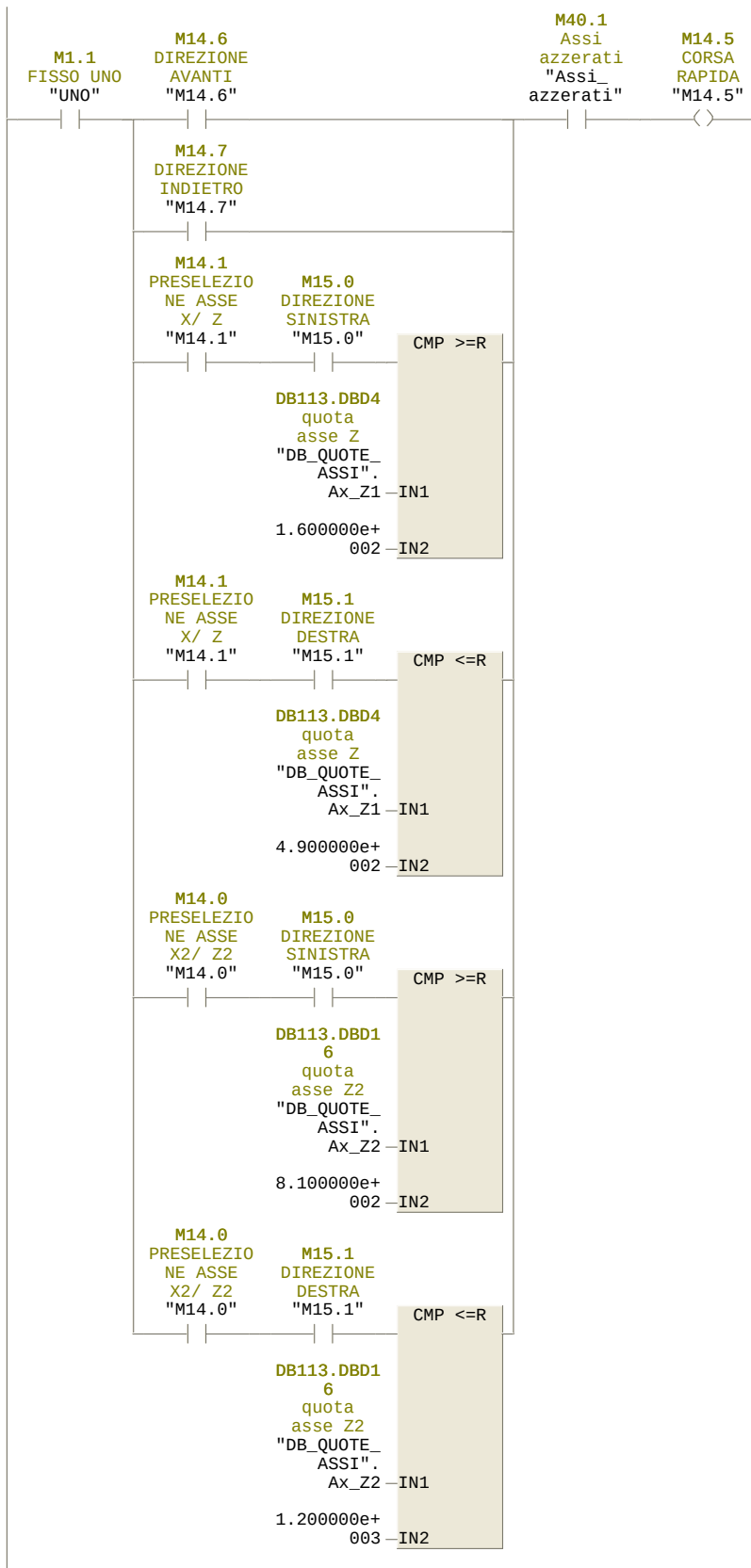
Segmento: 33 LAMPADA DIREZIONE AVANTI

U	"M14.6"	M14.6	-- DIREZIONE AVANTI
O	"M13.0"	M13.0	-- PROVALAMPADE
=	"=M31-H64.4"	A64.4	-- LAMPADA DIREZIONE AVANTI
U	"M14.7"	M14.7	-- DIREZIONE INDIETRO
O	"M13.0"	M13.0	-- PROVALAMPADE
=	"=M31-H64.5"	A64.5	-- LAMPADA DIREZIONE INDIETRO
U	"M15.0"	M15.0	-- DIREZIONE SINISTRA
O	"M13.0"	M13.0	-- PROVALAMPADE
=	"=M31-H64.6"	A64.6	-- LAMPADA DIREZIONE SINISTRA
U	"M15.1"	M15.1	-- DIREZIONE DESTRA
O	"M13.0"	M13.0	-- PROVALAMPADE
=	"=M31-H64.7"	A64.7	-- LAMPADA DIREZIONE DESTRA

Segmento: 34



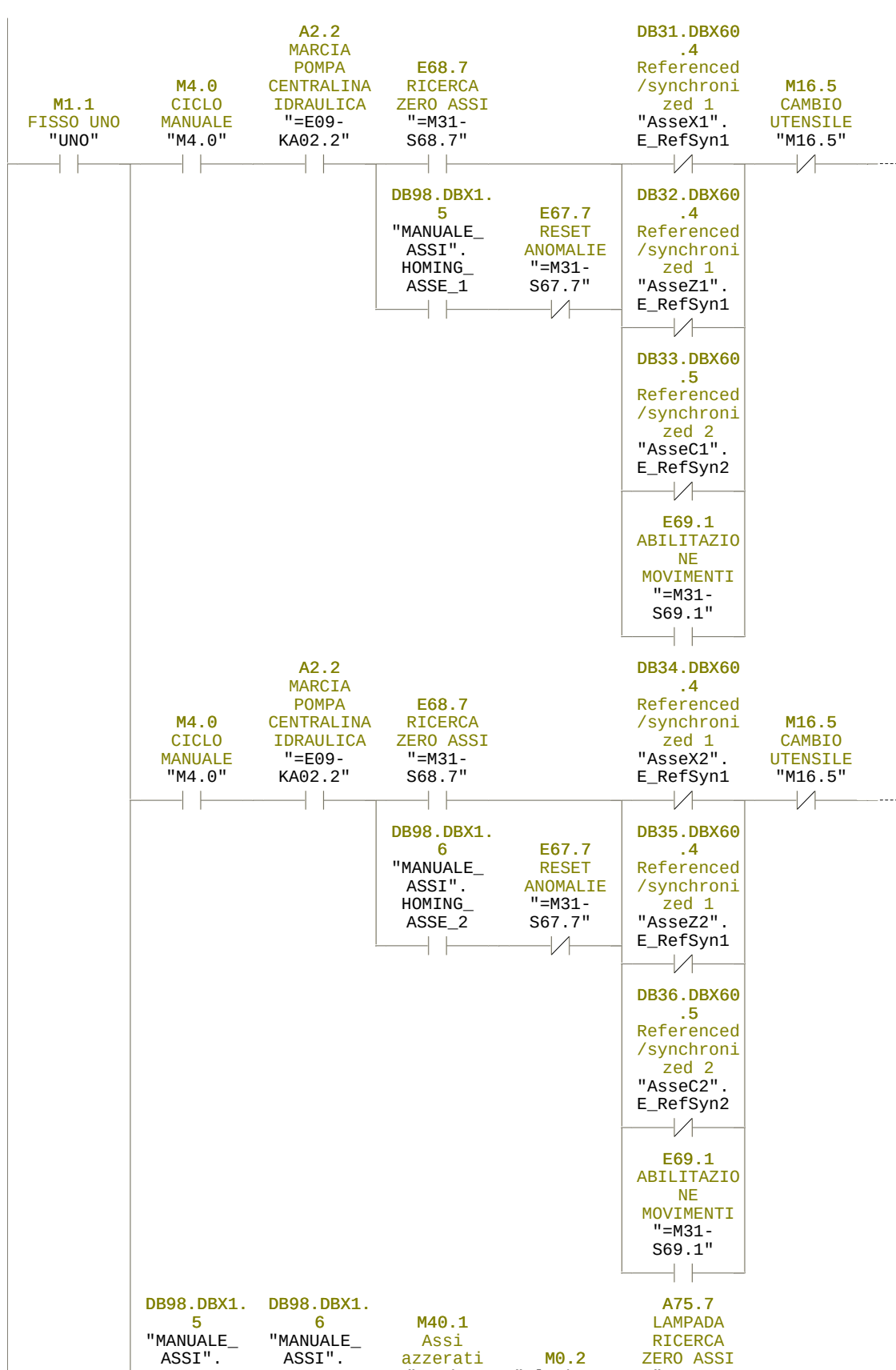
Segmento: 35 CORSA RAPIDA

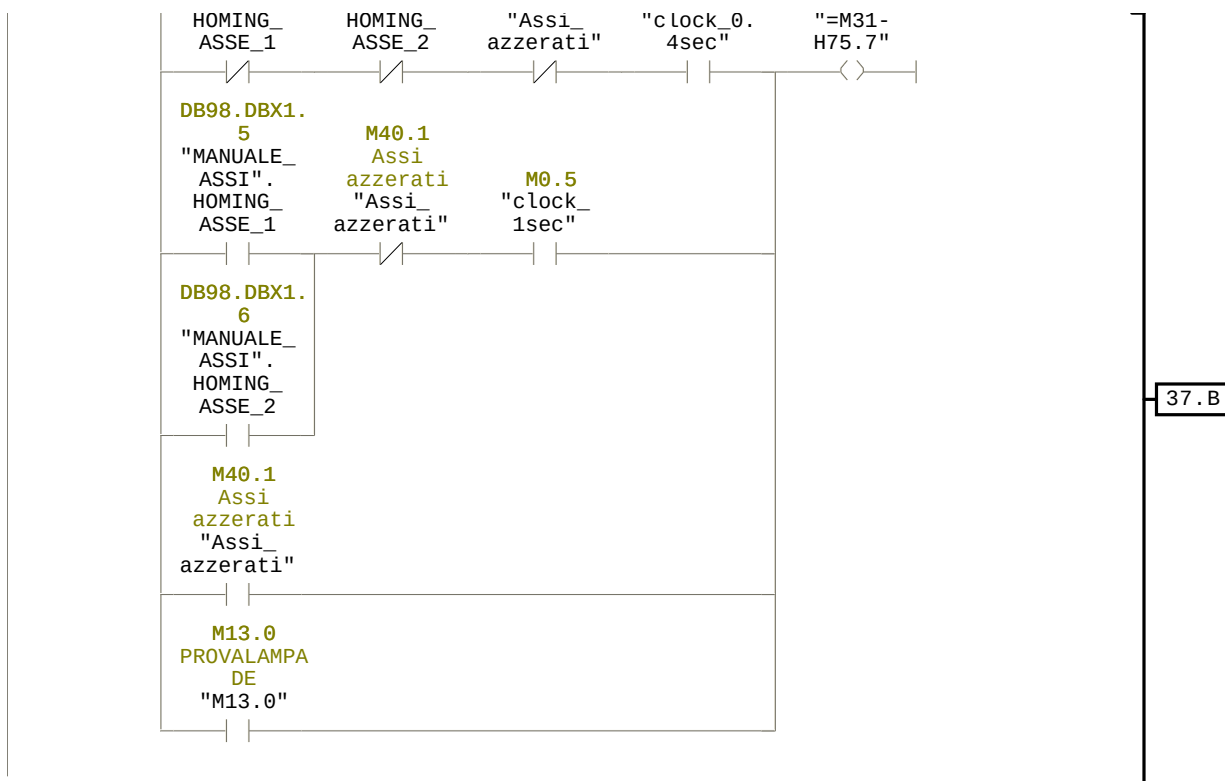


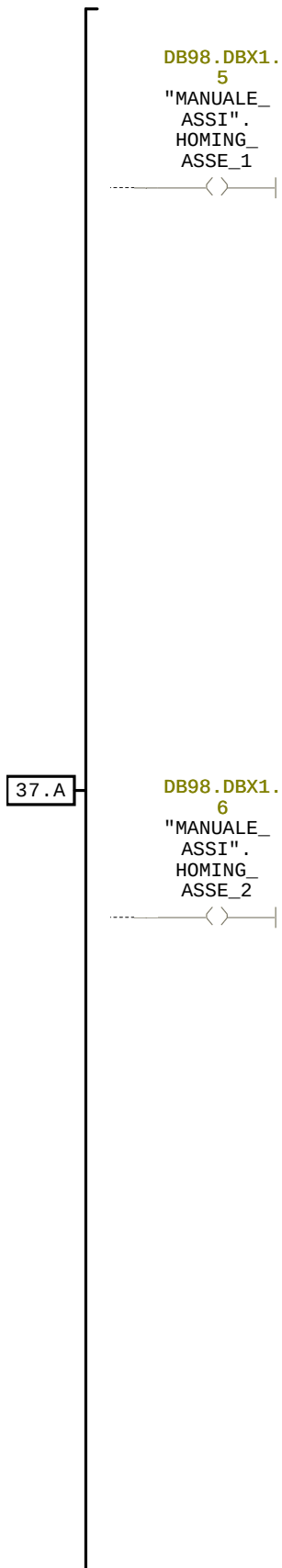
Segmento: 36



Segmento: 37 RICHIESTA HOMING





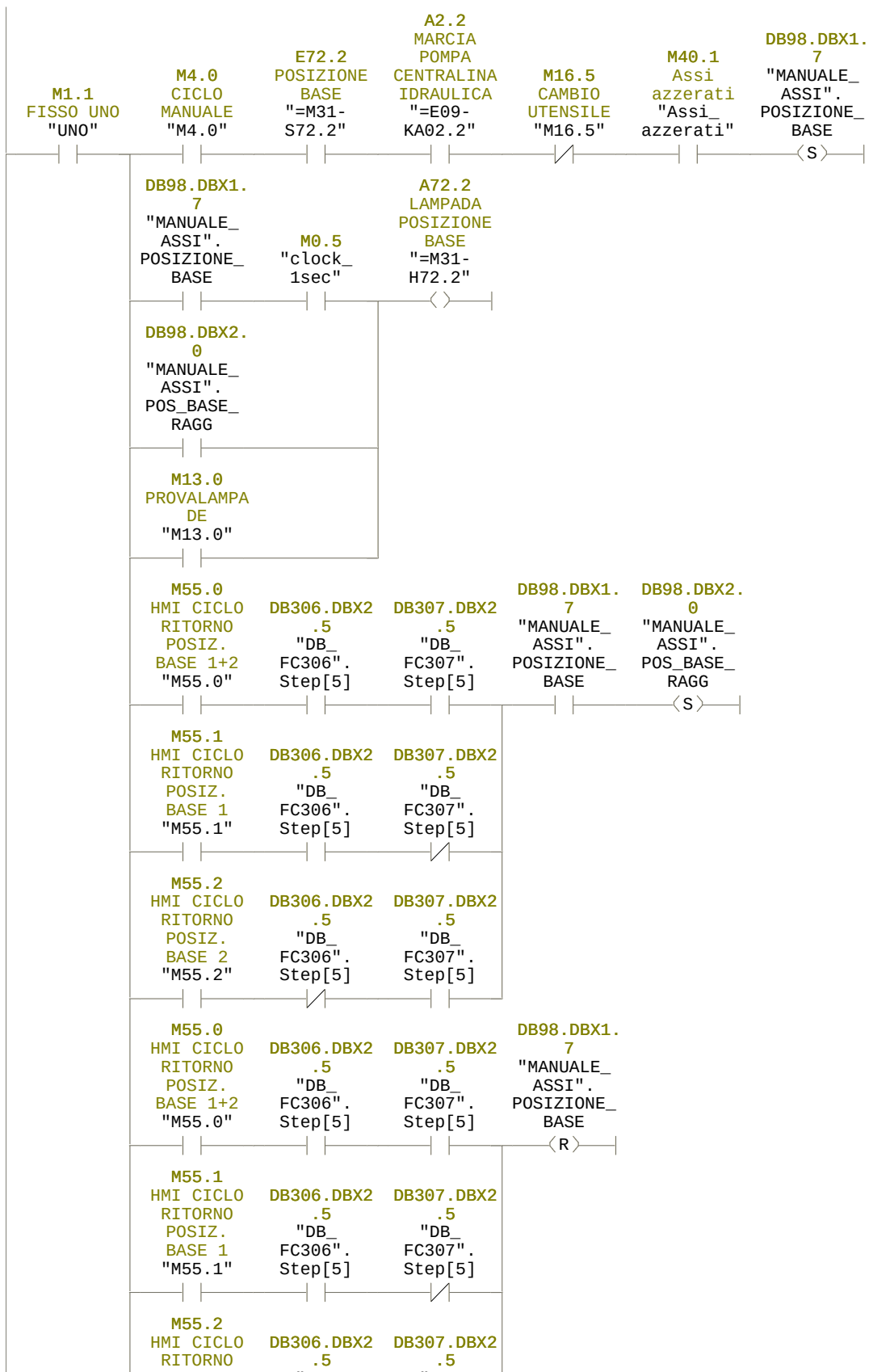


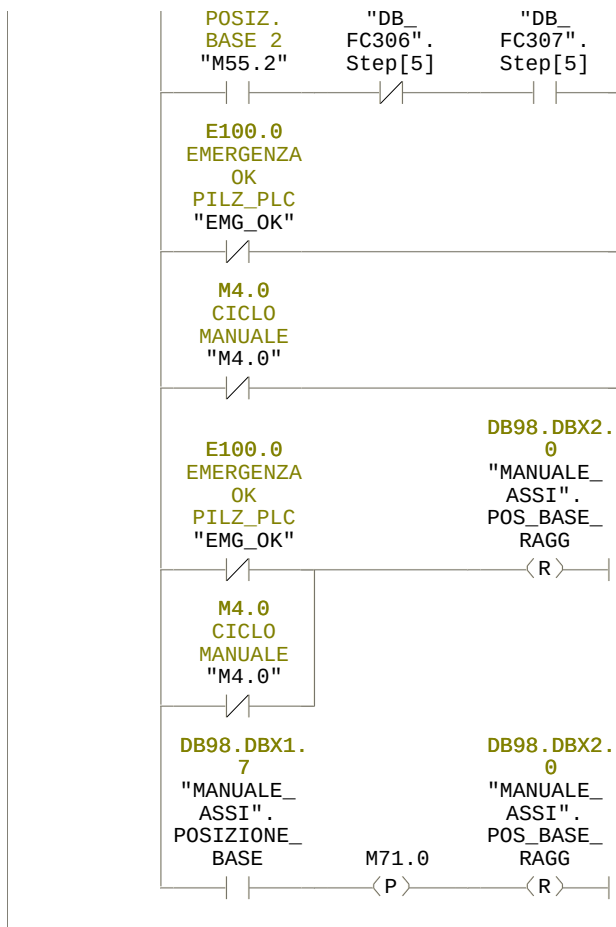


Segmento: 38



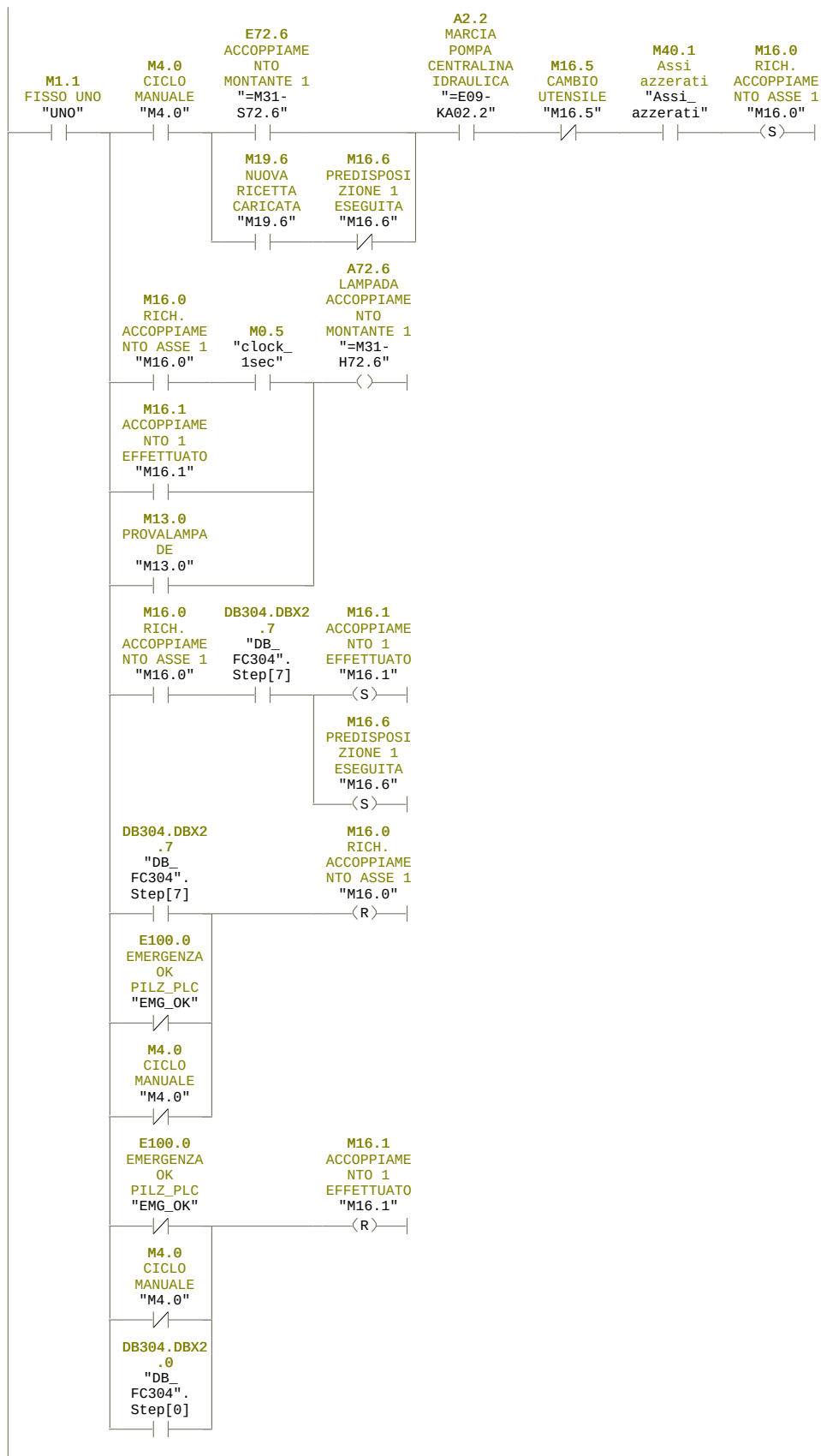
Segmento: 39 RICHIESTA POSIZIONE BASE



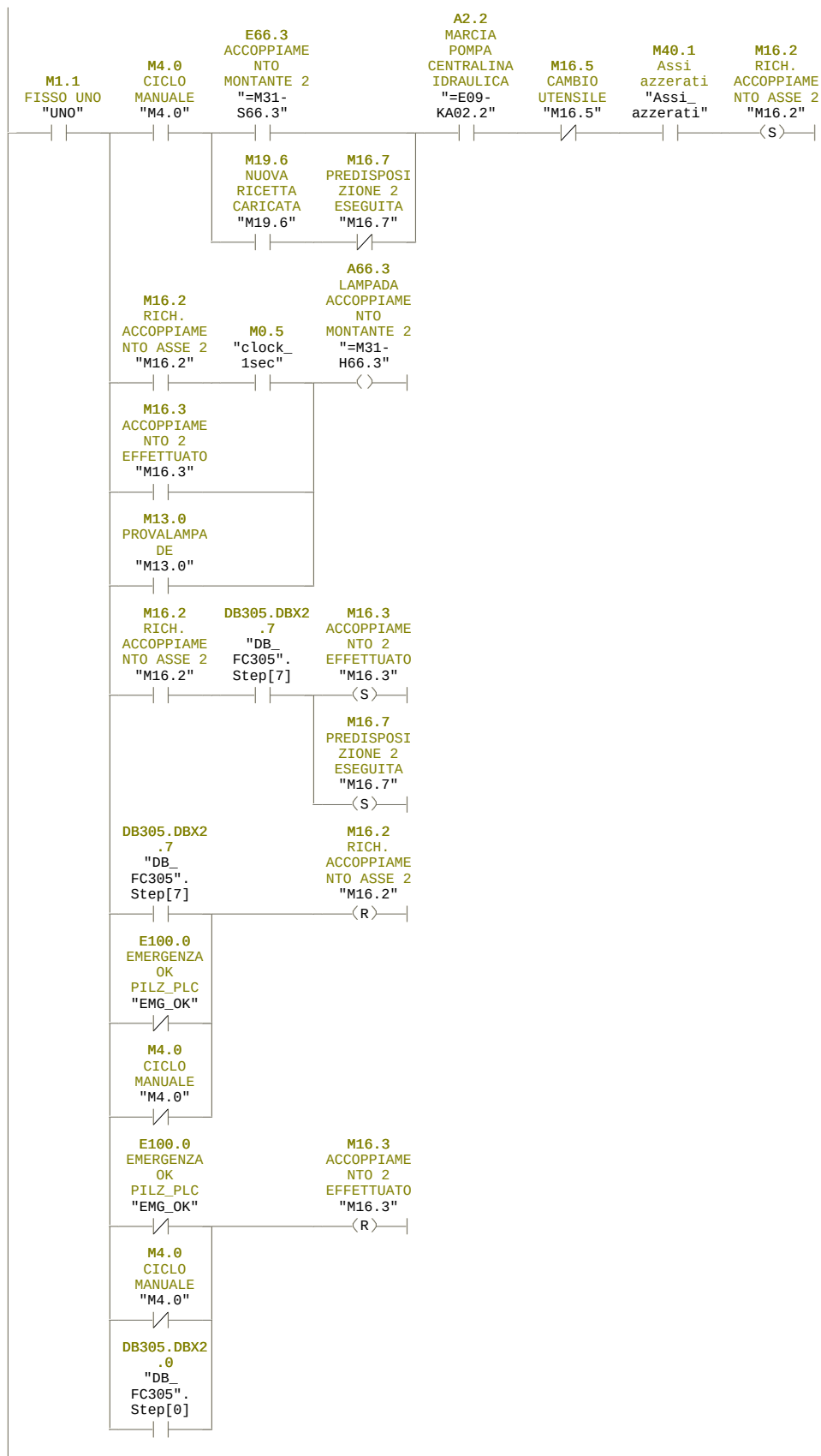


Segmento: 40

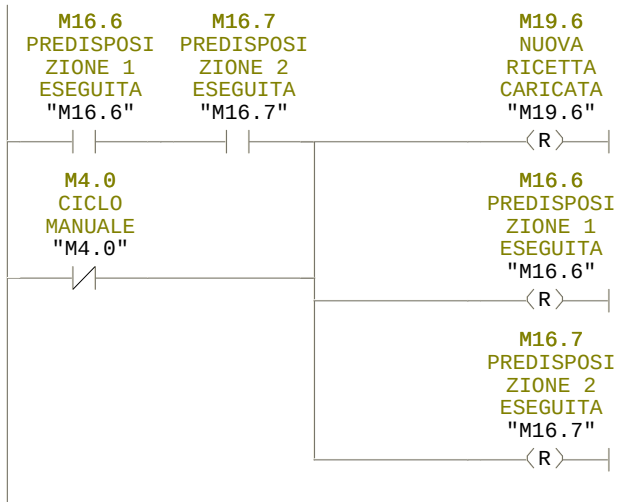
Segmento: 41 ACCOPPIAMENTO MONTANTE 1



Segmento: 42 ACCOPPIAMENTO MONTANTE 2



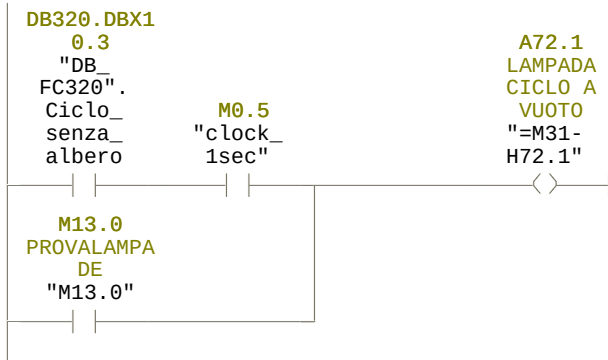
Segmento: 43 NUOVA RICETTA CARICATA

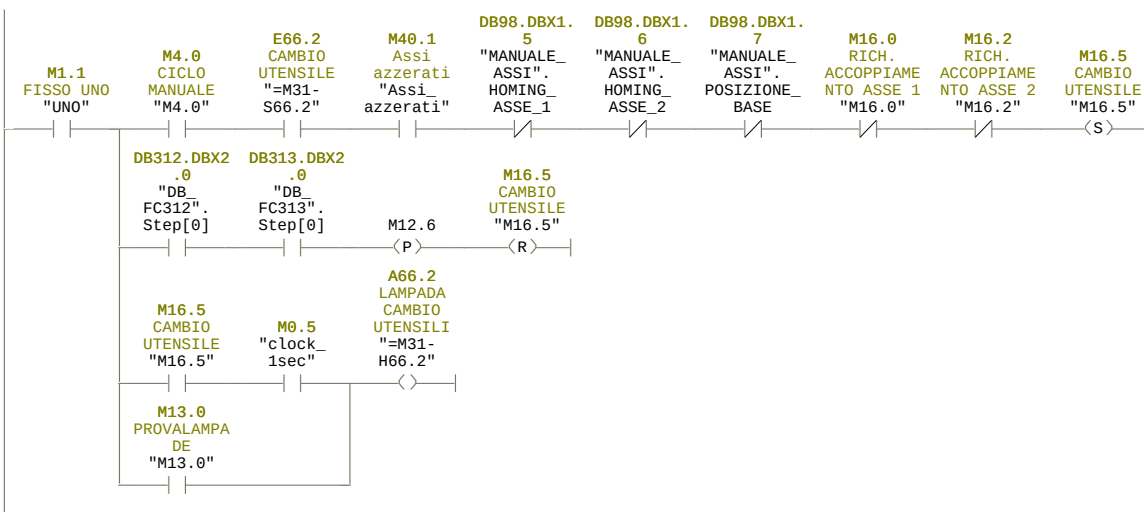


Segmento: 44



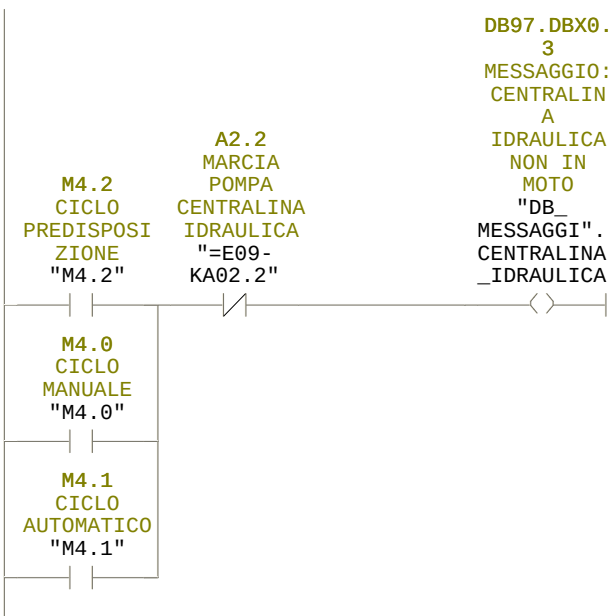
Segmento: 45 CICLO A VUOTO





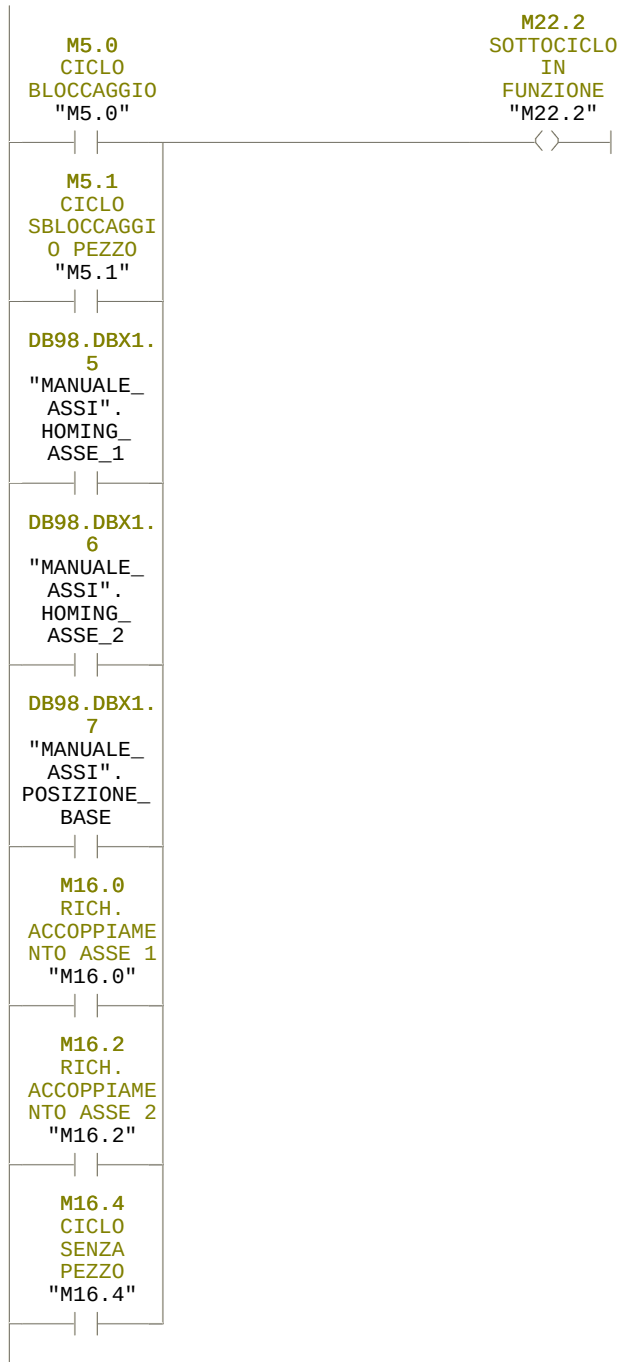
Segmento: 47

Segmento: 48	CENTRALINA IDRAULICA NON IN MOTO



Segmento: 49

Segmento: 50 SOTTOCICLO IN FUNZIONE



FC51 - <offline>

"DEC_M"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

18/02/2015 12.52.35

Interfaccia: 16/01/2015 23.10.55

Lunghezze (blocco / codice / dati): 02596 02410 00002

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC51**Segmento: 1 ROTAZIONE FRESA ORARIA**

U	"Chan1".MDyn[3]	DB21.DBX194.3	
S	"FUNZ_M".CH1_M3	DB101.DBX0.3	-- ROTAZIONE FRESA ORARIA
R	"FUNZ_M".CH1_M5	DB101.DBX0.5	-- ARRESTO ROTAZIONE FRESA
U	"Chan1".MDyn[5]	DB21.DBX194.5	
S	"FUNZ_M".CH1_M5	DB101.DBX0.5	-- ARRESTO ROTAZIONE FRESA
R	"FUNZ_M".CH1_M3	DB101.DBX0.3	-- ROTAZIONE FRESA ORARIA
U	"t_RESET"	E83.7	-- TASTO RESET
R	"FUNZ_M".CH1_M3	DB101.DBX0.3	-- ROTAZIONE FRESA ORARIA
U	"Chan1".MDyn[10]	DB21.DBX195.2	
S	"FUNZ_M".CH1_M10	DB101.DBX1.2	-- CHIUSURA GRIFFE DI SERRAGGIO 1 (MANDRINO)
R	"FUNZ_M".CH1_M11	DB101.DBX1.3	-- APERTURA GRIFFE DI SERRAGGIO 1 (MANDRINO)
U	"Chan1".MDyn[11]	DB21.DBX195.3	
S	"FUNZ_M".CH1_M11	DB101.DBX1.3	-- APERTURA GRIFFE DI SERRAGGIO 1 (MANDRINO)
R	"FUNZ_M".CH1_M10	DB101.DBX1.2	-- CHIUSURA GRIFFE DI SERRAGGIO 1 (MANDRINO)
U	"Chan1".MDyn[13]	DB21.DBX195.5	
S	"FUNZ_M".CH1_M13	DB101.DBX1.5	-- INSERIMENTO PULIZIA MEZZO DI BLOCCAGGIO
R	"FUNZ_M".CH1_M14	DB101.DBX1.6	-- DISINSERIMENTO PULIZIA MEZZO DI BLOCCAGGIO
U	"Chan1".MDyn[14]	DB21.DBX195.6	
S	"FUNZ_M".CH1_M14	DB101.DBX1.6	-- DISINSERIMENTO PULIZIA MEZZO DI BLOCCAGGIO
R	"FUNZ_M".CH1_M13	DB101.DBX1.5	-- INSERIMENTO PULIZIA MEZZO DI BLOCCAGGIO

Segmento: 2 LUNETTA 1

U	"Chan1".MDyn[24]	DB21.DBX197.0	
S	"FUNZ_M".CH1_M24	DB101.DBX3.0	-- APRIRE LUNETTA
R	"FUNZ_M".CH1_M25	DB101.DBX3.1	-- CHIUDERE LUNETTA
U	"Chan1".MDyn[25]	DB21.DBX197.1	
S	"FUNZ_M".CH1_M25	DB101.DBX3.1	-- CHIUDERE LUNETTA
R	"FUNZ_M".CH1_M24	DB101.DBX3.0	-- APRIRE LUNETTA

U	"Chan2".MDyn[24]	DB22.DBX197.0	
S	"FUNZ_M".CH2_M24	DB101.DBX53.0	-- APRIRE LUNETTA
R	"FUNZ_M".CH2_M25	DB101.DBX53.1	-- CHIUDERE LUNETTA
U	"Chan2".MDyn[25]	DB22.DBX197.1	
S	"FUNZ_M".CH2_M25	DB101.DBX53.1	-- CHIUDERE LUNETTA
R	"FUNZ_M".CH2_M24	DB101.DBX53.0	-- APRIRE LUNETTA
U	"t_RESET"	E83.7	-- TASTO RESET
ON	"EMG_OK"	E100.0	-- EMERGENZA OK PILZ_PLC
R	"FUNZ_M".CH1_M24	DB101.DBX3.0	-- APRIRE LUNETTA
R	"FUNZ_M".CH1_M25	DB101.DBX3.1	-- CHIUDERE LUNETTA
R	"FUNZ_M".CH2_M24	DB101.DBX53.0	-- APRIRE LUNETTA
R	"FUNZ_M".CH2_M25	DB101.DBX53.1	-- CHIUDERE LUNETTA

Segmento: 3	CONTROLLO BLOCCAGGIO

U	"Chan1".MDyn[26]	DB21.DBX197.2	
S	"FUNZ_M".CH1_M26	DB101.DBX3.2	-- CONTROLLO BLOCCAGGIO
U	"Chan2".MDyn[26]	DB22.DBX197.2	
S	"FUNZ_M".CH2_M26	DB101.DBX53.2	-- CONTROLLO BLOCCAGGIO

Segmento: 4	ALLENARE BLOCCAGGIO SUPPORTO SX

U	"Chan1".MDyn[32]	DB21.DBX198.0	
S	"FUNZ_M".CH1_M32	DB101.DBX4.0	-- ALLENARE BLOCCAGGIO SUPPORTO SX
R	"FUNZ_M".CH1_M33	DB101.DBX4.1	-- CHIUDERE BLOCCAGGIO SUPPORTO SX
U	"Chan1".MDyn[33]	DB21.DBX198.1	
S	"FUNZ_M".CH1_M33	DB101.DBX4.1	-- CHIUDERE BLOCCAGGIO SUPPORTO SX
R	"FUNZ_M".CH1_M32	DB101.DBX4.0	-- ALLENARE BLOCCAGGIO SUPPORTO SX
U	"Chan1".MDyn[36]	DB21.DBX198.4	
S	"FUNZ_M".CH1_M36	DB101.DBX4.4	-- AVANZAMENTO OVR 100%
R	"FUNZ_M".CH1_M37	DB101.DBX4.5	-- AVANZAMENTO RIDOTTO OVR 1%
U	"Chan1".MDyn[37]	DB21.DBX198.5	
S	"FUNZ_M".CH1_M37	DB101.DBX4.5	-- AVANZAMENTO RIDOTTO OVR 1%
R	"FUNZ_M".CH1_M36	DB101.DBX4.4	-- AVANZAMENTO OVR 100%

Segmento: 5	TRASPORTATORE TRUCIOLI INSERITO

U	"Chan1".MDyn[46]	DB21.DBX199.6	
S	"FUNZ_M".CH1_M46	DB101.DBX5.6	-- TRASPORTATORE TRUCIOLI INSERITO
R	"FUNZ_M".CH1_M47	DB101.DBX5.7	-- TRASPORTATORE TRUCIOLI DISINSERITO
U	"Chan1".MDyn[47]	DB21.DBX199.7	
S	"FUNZ_M".CH1_M47	DB101.DBX5.7	-- TRASPORTATORE TRUCIOLI DISINSERITO
R	"FUNZ_M".CH1_M46	DB101.DBX5.6	-- TRASPORTATORE TRUCIOLI INSERITO
U	"Chan1".MDyn[48]	DB21.DBX200.0	
S	"FUNZ_M".CH1_M48	DB101.DBX6.0	-- TRASPORTATORE TRUCIOLI 2 INSERITO
R	"FUNZ_M".CH1_M49	DB101.DBX6.1	-- TRASPORTATORE TRUCIOLI 2 DISINSERITO
U	"Chan1".MDyn[49]	DB21.DBX200.1	
S	"FUNZ_M".CH1_M49	DB101.DBX6.1	-- TRASPORTATORE TRUCIOLI 2 DISINSERITO
R	"FUNZ_M".CH1_M48	DB101.DBX6.0	-- TRASPORTATORE TRUCIOLI 2 INSERITO
U	"Chan1".MDyn[50]	DB21.DBX200.2	
S	"FUNZ_M".CH1_M50	DB101.DBX6.2	-- TRASPORTATORE TRUCIOLI 3 INSERITO
R	"FUNZ_M".CH1_M51	DB101.DBX6.3	-- TRASPORTATORE TRUCIOLI 3 DISINSERITO
U	"Chan1".MDyn[51]	DB21.DBX200.3	
S	"FUNZ_M".CH1_M51	DB101.DBX6.3	-- TRASPORTATORE TRUCIOLI 3 DISINSERITO
R	"FUNZ_M".CH1_M50	DB101.DBX6.2	-- TRASPORTATORE TRUCIOLI 3 INSERITO


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U   "Chan1".MDyn[58] DB21.DBX201.2
S   "FUNZ_M".CH1_M58 DB101.DBX7.2      -- APRIRE PORTE DI PROTEZIONE TRUCIOLI

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Segmento: 6	ALLENARE BLOCCAGGIO SUPPORTO DX

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U   "Chan1".MDyn[64] DB21.DBX202.0
S   "FUNZ_M".CH1_M64 DB101.DBX8.0      -- ALLENARE BLOCCAGGIO SUPPORTO DX
R   "FUNZ_M".CH1_M65 DB101.DBX8.1      -- CHIUDERE BLOCCAGGIO SUPPORTO DX

U   "Chan1".MDyn[65] DB21.DBX202.1
S   "FUNZ_M".CH1_M65 DB101.DBX8.1      -- CHIUDERE BLOCCAGGIO SUPPORTO DX
R   "FUNZ_M".CH1_M64 DB101.DBX8.0      -- ALLENARE BLOCCAGGIO SUPPORTO DX

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Segmento: 7	SPORTELLI TRUCIOLI 1 E 2

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U   "Chan1".MDyn[68] DB21.DBX202.4
S   "FUNZ_M".CH1_M68 DB101.DBX8.4      -- APRIRE BOTOLE TRUCIOLI 1
R   "FUNZ_M".CH1_M69 DB101.DBX8.5      -- CHIUDERE BOTOLE TRUCIOLI 1

U   "Chan1".MDyn[69] DB21.DBX202.5
S   "FUNZ_M".CH1_M69 DB101.DBX8.5      -- CHIUDERE BOTOLE TRUCIOLI 1
R   "FUNZ_M".CH1_M68 DB101.DBX8.4      -- APRIRE BOTOLE TRUCIOLI 1

U   "Chan2".MDyn[68] DB22.DBX202.4
S   "FUNZ_M".CH2_M68 DB101.DBX58.4     -- APRIRE BOTOLE TRUCIOLI 2
R   "FUNZ_M".CH2_M69 DB101.DBX58.5     -- CHIUDERE BOTOLE TRUCIOLI 2

U   "Chan2".MDyn[69] DB22.DBX202.5
S   "FUNZ_M".CH2_M69 DB101.DBX58.5     -- CHIUDERE BOTOLE TRUCIOLI 2
R   "FUNZ_M".CH2_M68 DB101.DBX58.4     -- APRIRE BOTOLE TRUCIOLI 2

U   "t_RESET"       E83.7               -- TASTO RESET
R   "FUNZ_M".CH1_M68 DB101.DBX8.4      -- APRIRE BOTOLE TRUCIOLI 1
R   "FUNZ_M".CH1_M69 DB101.DBX8.5      -- CHIUDERE BOTOLE TRUCIOLI 1
R   "FUNZ_M".CH2_M68 DB101.DBX58.4     -- APRIRE BOTOLE TRUCIOLI 2
R   "FUNZ_M".CH2_M69 DB101.DBX58.5     -- CHIUDERE BOTOLE TRUCIOLI 2

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Segmento: 8	ROTAZIONE FRESA ANTIORARIA

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U   "Chan2".MDyn[4] DB22.DBX194.4
S   "FUNZ_M".CH2_M4 DB101.DBX50.4      -- ROTAZIONE FRESA ANTIORARIA
R   "FUNZ_M".CH2_M5 DB101.DBX50.5      -- ARRESTO ROTAZIONE FRESA

U   "t_RESET"       E83.7               -- TASTO RESET
R   "FUNZ_M".CH2_M4 DB101.DBX50.4      -- ROTAZIONE FRESA ANTIORARIA

U   "Chan2".MDyn[5] DB22.DBX194.5
S   "FUNZ_M".CH2_M5 DB101.DBX50.5      -- ARRESTO ROTAZIONE FRESA
R   "FUNZ_M".CH2_M4 DB101.DBX50.4      -- ROTAZIONE FRESA ANTIORARIA

U   "Chan1".MDyn[30] DB21.DBX197.6
O   "reset"         M10.0               -- reset Cn
R   "FUNZ_M".CH1_M4 DB101.DBX0.4

U   "Chan2".MDyn[10] DB22.DBX195.2
S   "FUNZ_M".CH2_M10 DB101.DBX51.2     -- CHIUSURA GRIFFE DI SERRAGGIO 2 (MANDRINO)
R   "FUNZ_M".CH2_M11 DB101.DBX51.3     -- APERTURA GRIFFE DI SERRAGGIO 2 (MANDRINO)

U   "Chan2".MDyn[11] DB22.DBX195.3
S   "FUNZ_M".CH2_M11 DB101.DBX51.3     -- APERTURA GRIFFE DI SERRAGGIO 2 (MANDRINO)
R   "FUNZ_M".CH2_M10 DB101.DBX51.2     -- CHIUSURA GRIFFE DI SERRAGGIO 2 (MANDRINO)

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Segmento: 9	PULIZIA CANALE 1

U	"Chan1".MDyn[70]	DB21.DBX202.6	
S	"FUNZ_M".CH1_M70	DB101.DBX8.6	-- PULIRE MEZZO DI BLOCCAGGIO 1 INSERITO
R	"FUNZ_M".CH1_M71	DB101.DBX8.7	-- PULIRE MEZZO DI BLOCCAGGIO 1 DISINSERITO
U	"Chan1".MDyn[71]	DB21.DBX202.7	
S	"FUNZ_M".CH1_M71	DB101.DBX8.7	-- PULIRE MEZZO DI BLOCCAGGIO 1 DISINSERITO
R	"FUNZ_M".CH1_M70	DB101.DBX8.6	-- PULIRE MEZZO DI BLOCCAGGIO 1 INSERITO
U	"Chan1".MDyn[72]	DB21.DBX203.0	
S	"FUNZ_M".CH1_M72	DB101.DBX9.0	-- PULIRE LUNETTA 1 INSERITO
R	"FUNZ_M".CH1_M73	DB101.DBX9.1	-- PULIRE LUNETTA 1 DISINSERITO
U	"Chan1".MDyn[73]	DB21.DBX203.1	
S	"FUNZ_M".CH1_M73	DB101.DBX9.1	-- PULIRE LUNETTA 1 DISINSERITO
R	"FUNZ_M".CH1_M72	DB101.DBX9.0	-- PULIRE LUNETTA 1 INSERITO
U	"Chan1".MDyn[74]	DB21.DBX203.2	
S	"FUNZ_M".CH1_M74	DB101.DBX9.2	-- PULIRE SLITTA TRASVERSALE 1 INSERITO
R	"FUNZ_M".CH1_M75	DB101.DBX9.3	-- PULIRE SLITTA TRASVERSALE 1 DISINSERITO
U	"Chan1".MDyn[75]	DB21.DBX203.3	
S	"FUNZ_M".CH1_M75	DB101.DBX9.3	-- PULIRE SLITTA TRASVERSALE 1 DISINSERITO
R	"FUNZ_M".CH1_M74	DB101.DBX9.2	-- PULIRE SLITTA TRASVERSALE 1 INSERITO
U	"Chan1".MDyn[76]	DB21.DBX203.4	
S	"FUNZ_M".CH1_M76	DB101.DBX9.4	-- PULIRE BANCALE 1 INSERITO
R	"FUNZ_M".CH1_M77	DB101.DBX9.5	-- PULIRE BANCALE 1 DISINSERITO
U	"Chan1".MDyn[77]	DB21.DBX203.5	
S	"FUNZ_M".CH1_M77	DB101.DBX9.5	-- PULIRE BANCALE 1 DISINSERITO
R	"FUNZ_M".CH1_M76	DB101.DBX9.4	-- PULIRE BANCALE 1 INSERITO
U	"reset"	M10.0	-- reset Cn
R	"FUNZ_M".CH1_M74	DB101.DBX9.2	-- PULIRE SLITTA TRASVERSALE 1 INSERITO
R	"FUNZ_M".CH1_M75	DB101.DBX9.3	-- PULIRE SLITTA TRASVERSALE 1 DISINSERITO

Segmento: 10	PULIZIA CANALE 2

U	"Chan2".MDyn[70]	DB22.DBX202.6	
S	"FUNZ_M".CH2_M70	DB101.DBX58.6	-- PULIRE MEZZO DI BLOCCAGGIO 2 INSERITO
R	"FUNZ_M".CH2_M71	DB101.DBX58.7	-- PULIRE MEZZO DI BLOCCAGGIO 2 DISINSERITO
U	"Chan2".MDyn[71]	DB22.DBX202.7	
S	"FUNZ_M".CH2_M71	DB101.DBX58.7	-- PULIRE MEZZO DI BLOCCAGGIO 2 DISINSERITO
R	"FUNZ_M".CH2_M70	DB101.DBX58.6	-- PULIRE MEZZO DI BLOCCAGGIO 2 INSERITO
U	"Chan2".MDyn[72]	DB22.DBX203.0	
S	"FUNZ_M".CH2_M72	DB101.DBX59.0	-- PULIRE LUNETTA 2 INSERITO
R	"FUNZ_M".CH2_M73	DB101.DBX59.1	-- PULIRE LUNETTA 2 DISINSERITO
U	"Chan2".MDyn[73]	DB22.DBX203.1	
S	"FUNZ_M".CH2_M73	DB101.DBX59.1	-- PULIRE LUNETTA 2 DISINSERITO
R	"FUNZ_M".CH2_M72	DB101.DBX59.0	-- PULIRE LUNETTA 2 INSERITO
U	"Chan2".MDyn[74]	DB22.DBX203.2	
S	"FUNZ_M".CH2_M74	DB101.DBX59.2	-- PULIRE SLITTA TRASVERSALE 2 INSERITO
R	"FUNZ_M".CH2_M75	DB101.DBX59.3	-- PULIRE SLITTA TRASVERSALE 2 DISINSERITO
U	"Chan2".MDyn[75]	DB22.DBX203.3	
S	"FUNZ_M".CH2_M75	DB101.DBX59.3	-- PULIRE SLITTA TRASVERSALE 2 DISINSERITO
R	"FUNZ_M".CH2_M74	DB101.DBX59.2	-- PULIRE SLITTA TRASVERSALE 2 INSERITO
U	"Chan2".MDyn[76]	DB22.DBX203.4	
S	"FUNZ_M".CH2_M76	DB101.DBX59.4	-- PULIRE BANCALE 2 INSERITO
R	"FUNZ_M".CH2_M77	DB101.DBX59.5	-- PULIRE BANCALE 2 DISINSERITO
U	"Chan2".MDyn[77]	DB22.DBX203.5	
S	"FUNZ_M".CH2_M77	DB101.DBX59.5	-- PULIRE BANCALE 2 DISINSERITO
R	"FUNZ_M".CH2_M76	DB101.DBX59.4	-- PULIRE BANCALE 2 INSERITO
U	"reset"	M10.0	-- reset Cn
R	"FUNZ_M".CH2_M74	DB101.DBX59.2	-- PULIRE SLITTA TRASVERSALE 2 INSERITO
R	"FUNZ_M".CH2_M75	DB101.DBX59.3	-- PULIRE SLITTA TRASVERSALE 2 DISINSERITO

Segmento: 11	PORTELLO DI CARICO

U	"Chan1".MDyn[78]	DB21.DBX203.6	
S	"FUNZ_M".CH1_M78	DB101.DBX9.6	-- APRIRE PORTELLO DI CARICO
R	"FUNZ_M".CH1_M79	DB101.DBX9.7	-- CHIUDERE PORTELLO DI CARICO
U	"Chan1".MDyn[79]	DB21.DBX203.7	
S	"FUNZ_M".CH1_M79	DB101.DBX9.7	-- CHIUDERE PORTELLO DI CARICO
R	"FUNZ_M".CH1_M78	DB101.DBX9.6	-- APRIRE PORTELLO DI CARICO
U	"Chan2".MDyn[78]	DB22.DBX203.6	
S	"FUNZ_M".CH2_M78	DB101.DBX59.6	-- APRIRE PORTELLO DI CARICO
R	"FUNZ_M".CH2_M79	DB101.DBX59.7	-- CHIUDERE PORTELLO DI CARICO
U	"Chan2".MDyn[79]	DB22.DBX203.7	
S	"FUNZ_M".CH2_M79	DB101.DBX59.7	-- CHIUDERE PORTELLO DI CARICO
R	"FUNZ_M".CH2_M78	DB101.DBX59.6	-- APRIRE PORTELLO DI CARICO

Segmento: 12	CUNEO DI SERRAGGIO

U	"Chan1".MDyn[80]	DB21.DBX204.0	
S	"FUNZ_M".CH1_M80	DB101.DBX10.0	-- CUNEO DI SERRAGGIO CHIUDERE SENZA FUNZIONE
R	"FUNZ_M".CH1_M81	DB101.DBX10.1	-- CUNEO DI SERRAGGIO APRIRE SENZA FUNZIONE
U	"Chan1".MDyn[81]	DB21.DBX204.1	
S	"FUNZ_M".CH1_M81	DB101.DBX10.1	-- CUNEO DI SERRAGGIO APRIRE SENZA FUNZIONE
R	"FUNZ_M".CH1_M80	DB101.DBX10.0	-- CUNEO DI SERRAGGIO CHIUDERE SENZA FUNZIONE
U	"Chan2".MDyn[80]	DB22.DBX204.0	
S	"FUNZ_M".CH2_M80	DB101.DBX60.0	-- CUNEO DI SERRAGGIO CHIUDERE SENZA FUNZIONE
R	"FUNZ_M".CH2_M81	DB101.DBX60.1	-- CUNEO DI SERRAGGIO APRIRE SENZA FUNZIONE
U	"Chan2".MDyn[81]	DB22.DBX204.1	
S	"FUNZ_M".CH2_M81	DB101.DBX60.1	-- CUNEO DI SERRAGGIO APRIRE SENZA FUNZIONE
R	"FUNZ_M".CH2_M80	DB101.DBX60.0	-- CUNEO DI SERRAGGIO CHIUDERE SENZA FUNZIONE

Segmento: 13	SERRAGGIO PERNO BIELLE 1

U	"Chan1".MDyn[84]	DB21.DBX204.4	
S	"FUNZ_M".CH1_M84	DB101.DBX10.4	-- SERRAGGIO PERNO BIELLE 1 INDIETRO
R	"FUNZ_M".CH1_M85	DB101.DBX10.5	-- SERRAGGIO PERNO 1 AVANTI SENZA FUNZIONE DI BLOC
		CAGGIO	
U	"Chan1".MDyn[85]	DB21.DBX204.5	
S	"FUNZ_M".CH1_M85	DB101.DBX10.5	-- SERRAGGIO PERNO 1 AVANTI SENZA FUNZIONE DI BLOC
		CAGGIO	
R	"FUNZ_M".CH1_M84	DB101.DBX10.4	-- SERRAGGIO PERNO BIELLE 1 INDIETRO
U	"Chan1".MDyn[86]	DB21.DBX204.6	
S	"FUNZ_M".CH1_M86	DB101.DBX10.6	-- SERRAGGIO PERNO 1 INDIETRO CON FUNZIONE DI BLOC
		CAGGIO	
R	"FUNZ_M".CH1_M87	DB101.DBX10.7	-- SERRAGGIO PERNO 1 AVANTI CON FUNZIONE DI BLOCCA
		GGIO	
U	"Chan1".MDyn[87]	DB21.DBX204.7	
S	"FUNZ_M".CH1_M87	DB101.DBX10.7	-- SERRAGGIO PERNO 1 AVANTI CON FUNZIONE DI BLOCCA
		GGIO	
R	"FUNZ_M".CH1_M86	DB101.DBX10.6	-- SERRAGGIO PERNO 1 INDIETRO CON FUNZIONE DI BLOC
		CAGGIO	
U	"Chan2".MDyn[84]	DB22.DBX204.4	
S	"FUNZ_M".CH2_M84	DB101.DBX60.4	-- SERRAGGIO PERNO BIELLE 1 INDIETRO
R	"FUNZ_M".CH2_M85	DB101.DBX60.5	-- SERRAGGIO PERNO 1 AVANTI SENZA FUNZIONE DI BLOC
		CAGGIO	
U	"Chan2".MDyn[85]	DB22.DBX204.5	
S	"FUNZ_M".CH2_M85	DB101.DBX60.5	-- SERRAGGIO PERNO 1 AVANTI SENZA FUNZIONE DI BLOC
		CAGGIO	

R	"FUNZ_M".CH2_M84	DB101.DBX60.4	-- SERRAGGIO PERNO BIELLE 1 INDIETRO
U	"Chan2".MDyn[86]	DB22.DBX204.6	
S	"FUNZ_M".CH2_M86	DB101.DBX60.6 CAGGIO	-- SERRAGGIO PERNO 1 INDIETRO CON FUNZIONE DI BLOC
R	"FUNZ_M".CH2_M87	DB101.DBX60.7 GGIO	-- SERRAGGIO PERNO 1 AVANTI CON FUNZIONE DI BLOCCA
U	"Chan2".MDyn[87]	DB22.DBX204.7	
S	"FUNZ_M".CH2_M87	DB101.DBX60.7 GGIO	-- SERRAGGIO PERNO 1 AVANTI CON FUNZIONE DI BLOCCA
R	"FUNZ_M".CH2_M86	DB101.DBX60.6 CAGGIO	-- SERRAGGIO PERNO 1 INDIETRO CON FUNZIONE DI BLOC

Segmento: 14	SERRAGGIO PERNO BIELLE 2

U	"Chan1".MDyn[88]	DB21.DBX205.0	
S	"FUNZ_M".CH1_M88	DB101.DBX11.0 E DI BLOCCAGGIO	-- SERRAGGIO PERNO BIELLA 2 INDIETRO SENZA FUNZION
R	"FUNZ_M".CH1_M89	DB101.DBX11.1 DI BLOCCAGGIO	-- SERRAGGIO PERNO BIELLA 2 AVANTI SENZA FUNZIONE
U	"Chan1".MDyn[89]	DB21.DBX205.1	
S	"FUNZ_M".CH1_M89	DB101.DBX11.1 DI BLOCCAGGIO	-- SERRAGGIO PERNO BIELLA 2 AVANTI SENZA FUNZIONE
R	"FUNZ_M".CH1_M88	DB101.DBX11.0 E DI BLOCCAGGIO	-- SERRAGGIO PERNO BIELLA 2 INDIETRO SENZA FUNZION
U	"Chan1".MDyn[90]	DB21.DBX205.2	
S	"FUNZ_M".CH1_M90	DB101.DBX11.2 DI BLOCCAGGIO	-- SERRAGGIO PERNO BIELLA 2 INDIETRO CON FUNZIONE
R	"FUNZ_M".CH1_M91	DB101.DBX11.3 BLOCCAGGIO	-- SERRAGGIO PERNO BIELLA 2 AVANTI CON FUNZIONE DI
U	"Chan1".MDyn[91]	DB21.DBX205.3	
S	"FUNZ_M".CH1_M91	DB101.DBX11.3 BLOCCAGGIO	-- SERRAGGIO PERNO BIELLA 2 AVANTI CON FUNZIONE DI
R	"FUNZ_M".CH1_M90	DB101.DBX11.2 DI BLOCCAGGIO	-- SERRAGGIO PERNO BIELLA 2 INDIETRO CON FUNZIONE
U	"Chan2".MDyn[88]	DB22.DBX205.0	
S	"FUNZ_M".CH2_M88	DB101.DBX61.0 E DI BLOCCAGGIO	-- SERRAGGIO PERNO BIELLA 2 INDIETRO SENZA FUNZION
R	"FUNZ_M".CH2_M89	DB101.DBX61.1 DI BLOCCAGGIO	-- SERRAGGIO PERNO BIELLA 2 AVANTI SENZA FUNZIONE
U	"Chan2".MDyn[89]	DB22.DBX205.1	
S	"FUNZ_M".CH2_M89	DB101.DBX61.1 DI BLOCCAGGIO	-- SERRAGGIO PERNO BIELLA 2 AVANTI SENZA FUNZIONE
R	"FUNZ_M".CH2_M88	DB101.DBX61.0 E DI BLOCCAGGIO	-- SERRAGGIO PERNO BIELLA 2 INDIETRO SENZA FUNZION
U	"Chan2".MDyn[90]	DB22.DBX205.2	
S	"FUNZ_M".CH2_M90	DB101.DBX61.2 DI BLOCCAGGIO	-- SERRAGGIO PERNO BIELLA 2 INDIETRO CON FUNZIONE
R	"FUNZ_M".CH2_M91	DB101.DBX61.3 BLOCCAGGIO	-- SERRAGGIO PERNO BIELLA 2 AVANTI CON FUNZIONE DI
U	"Chan2".MDyn[91]	DB22.DBX205.3	
S	"FUNZ_M".CH2_M91	DB101.DBX61.3 BLOCCAGGIO	-- SERRAGGIO PERNO BIELLA 2 AVANTI CON FUNZIONE DI
R	"FUNZ_M".CH2_M90	DB101.DBX61.2 DI BLOCCAGGIO	-- SERRAGGIO PERNO BIELLA 2 INDIETRO CON FUNZIONE

Segmento: 15	STAFFA DI SERRAGGIO CANALE 1

U	"Chan1".MDyn[92]	DB21.DBX205.4	
S	"FUNZ_M".CH1_M92	DB101.DBX11.4 BLOCCAGGIO	-- STAFFA DI SERRAGGIO INDIETRO SENZA FUNZIONE DI
R	"FUNZ_M".CH1_M93	DB101.DBX11.5 OCCAGGIO	-- STAFFA DI SERRAGGIO AVANTI SENZA FUNZIONE DI BL
U	"Chan1".MDyn[93]	DB21.DBX205.5	

S	"FUNZ_M".CH1_M93	DB101.DBX11.5	-- STAFFA DI SERRAGGIO AVANTI SENZA FUNZIONE DI BL
R	"FUNZ_M".CH1_M93	DB101.DBX11.5	OCCAGGIO -- STAFFA DI SERRAGGIO AVANTI SENZA FUNZIONE DI BL
U	"Chan1".MDyn[94]	DB21.DBX205.6	
S	"FUNZ_M".CH1_M94	DB101.DBX11.6	-- STAFFA DI SERRAGGIO INDIETRO CON FUNZIONE DI BL
R	"FUNZ_M".CH1_M95	DB101.DBX11.7	OCCAGGIO -- STAFFA DI SERRAGGIO AVANTI CON FUNZIONE DI BLOC
U	"Chan1".MDyn[95]	DB21.DBX205.7	
S	"FUNZ_M".CH1_M95	DB101.DBX11.7	-- STAFFA DI SERRAGGIO AVANTI CON FUNZIONE DI BLOC
R	"FUNZ_M".CH1_M94	DB101.DBX11.6	OCCAGGIO -- STAFFA DI SERRAGGIO INDIETRO CON FUNZIONE DI BL

Segmento: 16	STAFFA DI SERRAGGIO CANALE 2

U	"Chan2".MDyn[92]	DB22.DBX205.4	
S	"FUNZ_M".CH2_M92	DB101.DBX61.4	-- STAFFA DI SERRAGGIO INDIETRO SENZA FUNZIONE DI
R	"FUNZ_M".CH2_M93	DB101.DBX61.5	BLOCCAGGIO -- STAFFA DI SERRAGGIO AVANTI SENZA FUNZIONE DI BL
U	"Chan2".MDyn[93]	DB22.DBX205.5	
S	"FUNZ_M".CH2_M93	DB101.DBX61.5	OCCAGGIO -- STAFFA DI SERRAGGIO AVANTI SENZA FUNZIONE DI BL
R	"FUNZ_M".CH2_M93	DB101.DBX61.5	OCCAGGIO -- STAFFA DI SERRAGGIO AVANTI SENZA FUNZIONE DI BL
U	"Chan2".MDyn[94]	DB22.DBX205.6	
S	"FUNZ_M".CH2_M94	DB101.DBX61.6	-- STAFFA DI SERRAGGIO INDIETRO CON FUNZIONE DI BL
R	"FUNZ_M".CH2_M95	DB101.DBX61.7	OCCAGGIO -- STAFFA DI SERRAGGIO AVANTI CON FUNZIONE DI BLOC
U	"Chan2".MDyn[95]	DB22.DBX205.7	
S	"FUNZ_M".CH2_M95	DB101.DBX61.7	-- STAFFA DI SERRAGGIO AVANTI CON FUNZIONE DI BLOC
R	"FUNZ_M".CH2_M94	DB101.DBX61.6	OCCAGGIO -- STAFFA DI SERRAGGIO INDIETRO CON FUNZIONE DI BL

Segmento: 17	CONTROPUNTA 1 E 2

U	"Chan1".MDyn[18]	DB21.DBX196.2	
S	"FUNZ_M".CH1_M18	DB101.DBX2.2	-- CONTROPUNTA 1 SX AVANTI 0 SENZA FUNZIONE D
R	"FUNZ_M".CH1_M19	DB101.DBX2.3	I BLOCCAGGIO -- CONTROPUNTA 1 SX INDIETRO 0 SENZA FUNZIONE DI
U	"Chan1".MDyn[19]	DB21.DBX196.3	
S	"FUNZ_M".CH1_M19	DB101.DBX2.3	BLOCCAGGIO -- CONTROPUNTA 1 SX INDIETRO 0 SENZA FUNZIONE DI
R	"FUNZ_M".CH1_M18	DB101.DBX2.2	I BLOCCAGGIO -- CONTROPUNTA 1 SX AVANTI 0 SENZA FUNZIONE D
U	"Chan2".MDyn[18]	DB22.DBX196.2	
S	"FUNZ_M".CH2_M18	DB101.DBX52.2	-- CONTROPUNTA 2 DX AVANTI 0 SENZA FUNZIONE D
R	"FUNZ_M".CH2_M19	DB101.DBX52.3	BLOCCAGGIO -- CONTROPUNTA 2 DX INDIETRO 0 SENZA FUNZIONE DI
U	"Chan2".MDyn[19]	DB22.DBX196.3	
S	"FUNZ_M".CH2_M19	DB101.DBX52.3	BLOCCAGGIO -- CONTROPUNTA 2 DX INDIETRO 0 SENZA FUNZIONE DI
R	"FUNZ_M".CH2_M18	DB101.DBX52.2	I BLOCCAGGIO -- CONTROPUNTA 2 DX AVANTI 0 SENZA FUNZIONE D

Segmento: 18	FINE PROGRAMMA

U	"Chan1".MDyn[60]	DB21.DBX201.4	
S	"FUNZ_M".CH1_M60	DB101.DBX7.4	-- FINE LAVORAZIONE - CAMBIO PEZZO
R	"FUNZ_M".CH1_M61	DB101.DBX7.5	-- INIZIO LAVORAZIONE
U	"Chan2".MDyn[60]	DB22.DBX201.4	
S	"FUNZ_M".CH2_M60	DB101.DBX57.4	-- FINE LAVORAZIONE - CAMBIO PEZZO
R	"FUNZ_M".CH2_M61	DB101.DBX57.5	-- INIZIO LAVORAZIONE

Segmento: 19	INIZIO PROGRAMMA

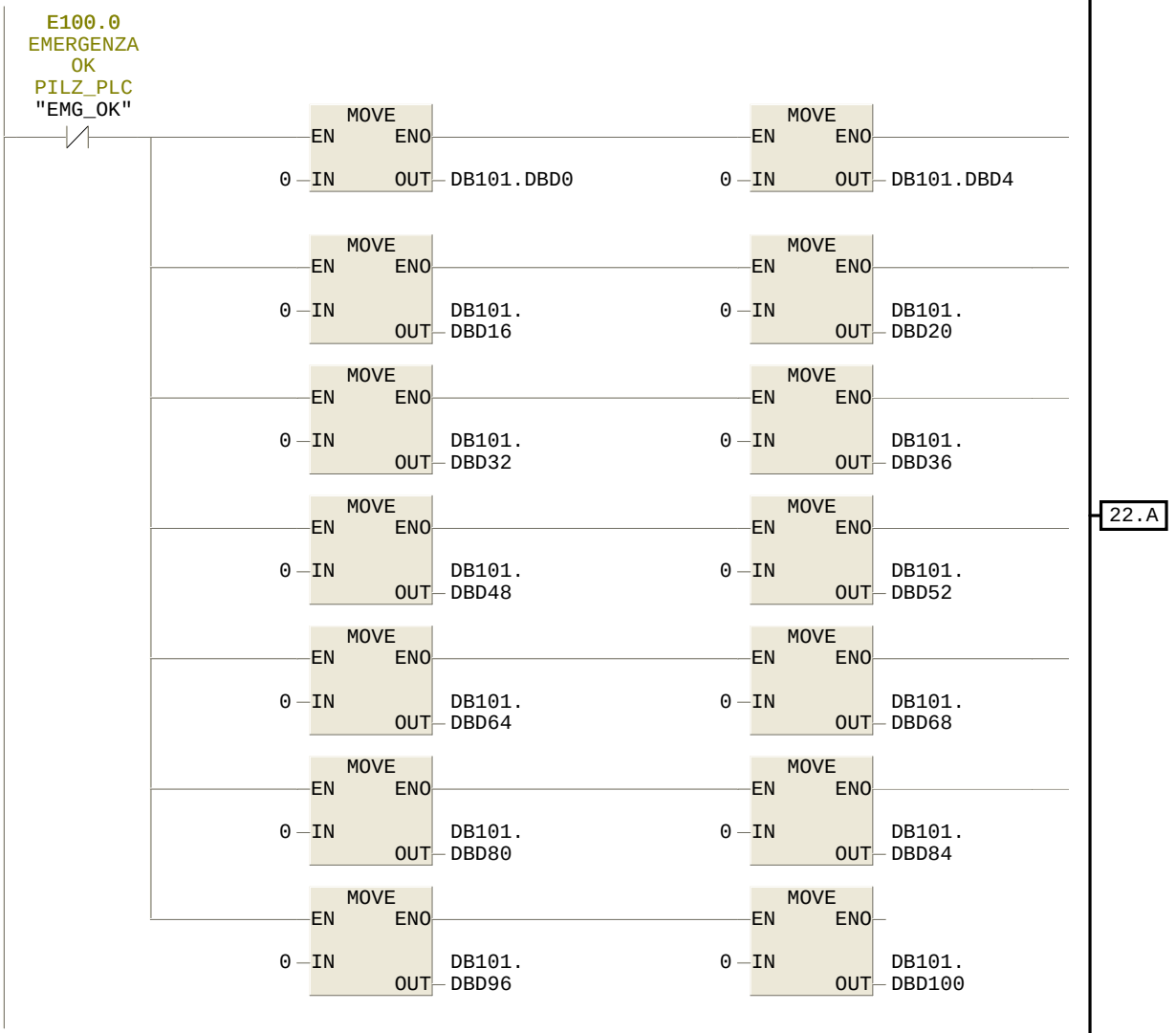
U	"Chan1".MDyn[61]	DB21.DBX201.5	
S	"FUNZ_M".CH1_M61	DB101.DBX7.5	-- INIZIO LAVORAZIONE
R	"FUNZ_M".CH1_M60	DB101.DBX7.4	-- FINE LAVORAZIONE - CAMBIO PEZZO
U	"Chan2".MDyn[61]	DB22.DBX201.5	
S	"FUNZ_M".CH2_M61	DB101.DBX57.5	-- INIZIO LAVORAZIONE
R	"FUNZ_M".CH2_M60	DB101.DBX57.4	-- FINE LAVORAZIONE - CAMBIO PEZZO

Segmento: 20	SLITTE A CROCE

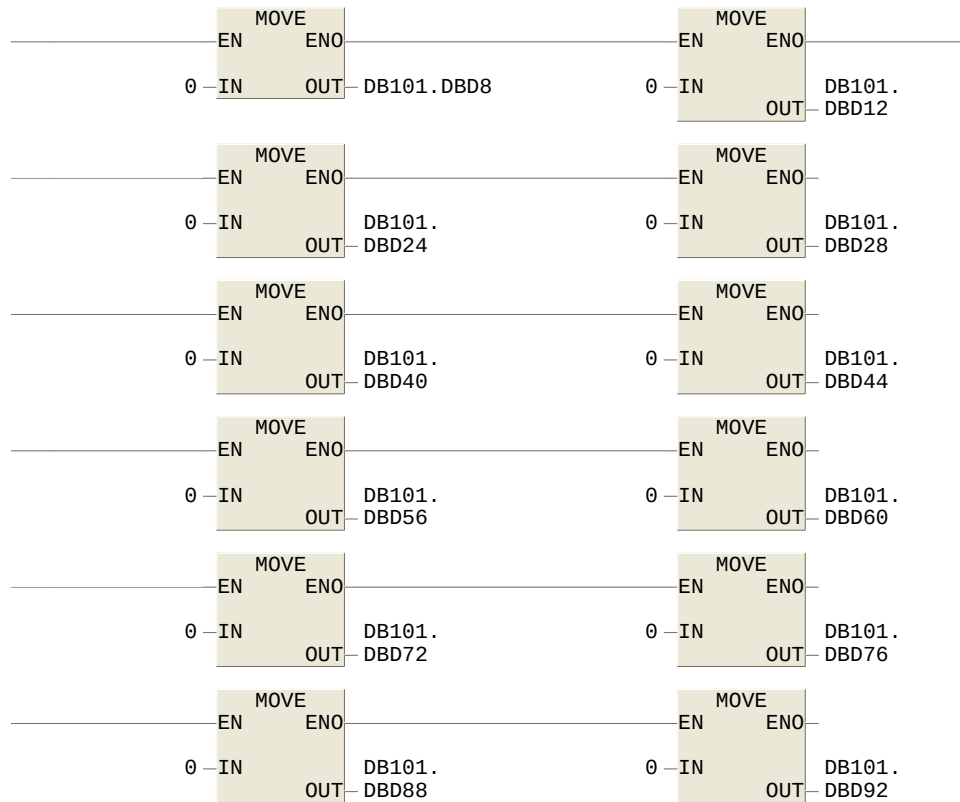
U	"Chan1".MDyn[54]	DB21.DBX200.6	
S	"FUNZ_M".CH1_M54	DB101.DBX6.6	-- BLOCCAGGIO SLITTA A CROCE 1
R	"FUNZ_M".CH1_M55	DB101.DBX6.7	-- SBLOCCAGGIO SLITTA A CROCE 1
U	"Chan1".MDyn[55]	DB21.DBX200.7	
S	"FUNZ_M".CH1_M55	DB101.DBX6.7	-- SBLOCCAGGIO SLITTA A CROCE 1
R	"FUNZ_M".CH1_M54	DB101.DBX6.6	-- BLOCCAGGIO SLITTA A CROCE 1
U	"Chan2".MDyn[54]	DB22.DBX200.6	
S	"FUNZ_M".CH2_M54	DB101.DBX56.6	-- BLOCCAGGIO SLITTA A CROCE 2
R	"FUNZ_M".CH2_M55	DB101.DBX56.7	-- SBLOCCAGGIO SLITTA A CROCE 2
U	"Chan2".MDyn[55]	DB22.DBX200.7	
S	"FUNZ_M".CH2_M55	DB101.DBX56.7	-- SBLOCCAGGIO SLITTA A CROCE 2
R	"FUNZ_M".CH2_M54	DB101.DBX56.6	-- BLOCCAGGIO SLITTA A CROCE 2

Segmento: 21

Segmento: 22 AZZERAMENTO FUNZIONI M



22.A



FC52 - <offline>

"DEC_H"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

26/01/2015 16.45.54

Interfaccia: 16/01/2015 23.27.59

Lunghezze (blocco / codice / dati): 01032 00938 00000

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

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OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC52**Segmento: 1 decodifica funzioni H canale 1**

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U      "Chan1".H1Change  DB21.DBX64.0      -- H function 1 change
SPBN   HCH1
L      "Chan1".H1        DB21.DBD142      -- H function 1 (REAL)
L      L#2001
==I
S      "FUNZ_H".H2001    DB102.DBX0.0      -- LEGGERE DA PLCLA MEMORIA DELLA POSIZIONE DEL SU
PPORT0

TAK
L      L#2010
==I
S      "FUNZ_H".H2010    DB102.DBX0.2      -- IMMISSIONE RICHIESTA SI/NO (DIALOGO DELL'OPERAT
ORE)

TAK
L      2040
==I
S      "FUNZ_H".H2040    DB102.DBX2.0      -- TERMINATO PROGRAMMA DELLA POSIZIONE BASE
TAK
L      2041
==I
S      "FUNZ_H".H2041    DB102.DBX2.1      -- TERMINATO PROGRAMMA BLOCCAGGIO -SBLOCCAGGIO DEL
LA MACCHINA

TAK
L      2046
==I
S      "FUNZ_H".H2046    DB102.DBX2.6      -- TRASPORTATORE TRUCIOLI 2 INSERITO
R      "FUNZ_H".H2047    DB102.DBX2.7      -- TRASPORTATORE TRUCIOLI 2 DISINSERITO

TAK
L      2047
==I
S      "FUNZ_H".H2047    DB102.DBX2.7      -- TRASPORTATORE TRUCIOLI 2 DISINSERITO
R      "FUNZ_H".H2046    DB102.DBX2.6      -- TRASPORTATORE TRUCIOLI 2 INSERITO

TAK
L      2048
==I
S      "FUNZ_H".H2048    DB102.DBX3.0      -- TRASPORTATORE TRUCIOLI 3 INSERITO

```

R	"FUNZ_H".H2049	DB102.DBX3.1	-- TRASPORTATORE TRUCIOLI 3 DISINSERITO	
TAK L ==I	2049			
S	"FUNZ_H".H2049	DB102.DBX3.1	-- TRASPORTATORE TRUCIOLI 3 DISINSERITO	
R	"FUNZ_H".H2048	DB102.DBX3.0	-- TRASPORTATORE TRUCIOLI 3 INSERITO	
TAK L ==I	2071			
S	"FUNZ_H".H2071	DB102.DBX5.1	-- BLOCCARE ASSE Z1 FINO A SEGNALARE SPORTELLI TRU	
		CIOLI APERTI DA WG2		
TAK L ==I	2072			
S	"FUNZ_H".H2072	DB102.DBX5.2	-- BLOCCARE ASSE Z1 FINO A SEGNALARE SPORTELLI TRU	
		CIOLI APERTI DA WG1		
TAK L ==I	2191			
S	"FUNZ_H".H2191	DB102.DBX6.1	-- SOSTITUZIONE UTENSILE IN CORSO	
TAK L ==I	2192			
S	"FUNZ_H".H2192	DB102.DBX6.2	-- SOSTITUZIONE UTENSILE IN CONCLUSA	
TAK L ==I	2201			
S	"FUNZ_H".H2201	DB102.DBX7.1	-- COMANDO MANDRINO 1 DEL CANALE IN CUI SI TROVA H	
		2201		
TAK L ==I	2202			
S	"FUNZ_H".H2202	DB102.DBX7.2	-- COMANDO MANDRINO 2 DEL CANALE IN CUI SI TROVA H	
		2202		
TAK L ==I	2630			
S	"FUNZ_H".H2630	DB102.DBX10.0	-- CONTROPUNTA 1 SX AVANTI	0 SENZA FUNZIONE D
		I BLOCCAGGIO		
R	"FUNZ_H".H2631	DB102.DBX10.1	-- CONTROPUNTA 1 SX INDIETRO	0 SENZA FUNZIONE DI
		BLOCCAGGIO		
TAK L ==I	2631			
S	"FUNZ_H".H2631	DB102.DBX10.1	-- CONTROPUNTA 1 SX INDIETRO	0 SENZA FUNZIONE DI
		BLOCCAGGIO		
R	"FUNZ_H".H2630	DB102.DBX10.0	-- CONTROPUNTA 1 SX AVANTI	0 SENZA FUNZIONE D
		I BLOCCAGGIO		
TAK L ==I	2632			
S	"FUNZ_H".H2632	DB102.DBX10.2	-- CONTROPUNTA 2 DX AVANTI	0 SENZA FUNZIONE D
		I BLOCCAGGIO		
R	"FUNZ_H".H2633	DB102.DBX10.3	-- CONTROPUNTA 2 DX INDIETRO	0 SENZA FUNZIONE DI
		BLOCCAGGIO		
TAK L ==I	2633			
S	"FUNZ_H".H2633	DB102.DBX10.3	-- CONTROPUNTA 2 DX INDIETRO	0 SENZA FUNZIONE DI
		BLOCCAGGIO		
R	"FUNZ_H".H2632	DB102.DBX10.2	-- CONTROPUNTA 2 DX AVANTI	0 SENZA FUNZIONE D
		I BLOCCAGGIO		
TAK L ==I	2634			
S	"FUNZ_H".H2634	DB102.DBX10.4	-- MANDRINO DI SERRAGGIO 1 SX BLOCCARE	0 SENZ
		A FUNZIONE DI BLOCCAGGIO		

R	"FUNZ_H".H2635	DB102.DBX10.5	-- MANDRINO DI SERRAGGIO 1 SX SBLOCCARE	0 SEN
		ZA FUNZIONE DI BLOCCAGGIO		
TAK	2635			
L				
==I				
S	"FUNZ_H".H2635	DB102.DBX10.5	-- MANDRINO DI SERRAGGIO 1 SX SBLOCCARE	0 SEN
		ZA FUNZIONE DI BLOCCAGGIO		
R	"FUNZ_H".H2634	DB102.DBX10.4	-- MANDRINO DI SERRAGGIO 1 SX BLOCCARE	0 SENZ
		A FUNZIONE DI BLOCCAGGIO		
TAK	2636			
L				
==I				
S	"FUNZ_H".H2636	DB102.DBX10.6	-- MANDRINO DI SERRAGGIO 2 DX BLOCCARE	0 SENZ
		A FUNZIONE DI BLOCCAGGIO		
R	"FUNZ_H".H2637	DB102.DBX10.7	-- MANDRINO DI SERRAGGIO 2 DX SBLOCCARE	0 SEN
		ZA FUNZIONE DI BLOCCAGGIO		
TAK	2637			
L				
==I				
S	"FUNZ_H".H2637	DB102.DBX10.7	-- MANDRINO DI SERRAGGIO 2 DX SBLOCCARE	0 SEN
		ZA FUNZIONE DI BLOCCAGGIO		
R	"FUNZ_H".H2636	DB102.DBX10.6	-- MANDRINO DI SERRAGGIO 2 DX BLOCCARE	0 SENZ
		A FUNZIONE DI BLOCCAGGIO		
TAK	2694			
L				
==I				
S	"FUNZ_H".H2694	DB102.DBX13.4	-- CONTROLLO IMPIANTO VALVOLA ON	
R	"FUNZ_H".H2695	DB102.DBX13.5	-- CONTROLLO IMPIANTO VALVOLA OFF	
TAK	2695			
L				
==I				
S	"FUNZ_H".H2695	DB102.DBX13.5	-- CONTROLLO IMPIANTO VALVOLA OFF	
R	"FUNZ_H".H2694	DB102.DBX13.4	-- CONTROLLO IMPIANTO VALVOLA ON	
TAK	2696			
L				
==I				
S	"FUNZ_H".H2696	DB102.DBX13.6	-- CONTROLLO IMPIANTO PARTE PRESENTE / SERRATA?	
TAK	2698			
L				
==I				
S	"FUNZ_H".H2698	DB102.DBX14.0	-- DECORSO DI LAVORO CON PEZZO	
R	"FUNZ_H".H2699	DB102.DBX14.1	-- DECORSO DI LAVORO SENZA PEZZO	
TAK	2699			
L				
==I				
S	"FUNZ_H".H2699	DB102.DBX14.1	-- DECORSO DI LAVORO SENZA PEZZO	
R	"FUNZ_H".H2698	DB102.DBX14.0	-- DECORSO DI LAVORO CON PEZZO	
TAK	2724			
L				
==I				
S	"FUNZ_H".H2724	DB102.DBX16.4		
R	"FUNZ_H".H2725	DB102.DBX16.5		
TAK	2725			
L				
==I				
S	"FUNZ_H".H2725	DB102.DBX16.5		
R	"FUNZ_H".H2724	DB102.DBX16.4		
TAK	2726			
L				
==I				
S	"FUNZ_H".H2726	DB102.DBX16.6		
R	"FUNZ_H".H2727	DB102.DBX16.7		
TAK	2727			
L				
==I				
S	"FUNZ_H".H2727	DB102.DBX16.7		
R	"FUNZ_H".H2726	DB102.DBX16.6		

TAK			
L	2750		
==I			
S	"FUNZ_H".H2750	DB102.DBX17.0	-- SERRAGGIO PERNO BIELLE 1 INDIETRO
R	"FUNZ_H".H2751	DB102.DBX17.1	-- SERRAGGIO PERNO 1 AVANTI SENZA FUNZIONE DI BLOC
		CAGGIO	
TAK			
L	2751		
==I			
S	"FUNZ_H".H2751	DB102.DBX17.1	-- SERRAGGIO PERNO 1 AVANTI SENZA FUNZIONE DI BLOC
		CAGGIO	
R	"FUNZ_H".H2750	DB102.DBX17.0	-- SERRAGGIO PERNO BIELLE 1 INDIETRO
TAK			
L	2752		
==I			
S	"FUNZ_H".H2752	DB102.DBX17.2	-- SERRAGGIO PERNO 1 INDIETRO CON FUNZIONE DI BLOC
		CAGGIO	
R	"FUNZ_H".H2753	DB102.DBX17.3	-- SERRAGGIO PERNO 1 AVANTI CON FUNZIONE DI BLOCCA
		GGIO	
TAK			
L	2753		
==I			
S	"FUNZ_H".H2753	DB102.DBX17.3	-- SERRAGGIO PERNO 1 AVANTI CON FUNZIONE DI BLOCCA
		GGIO	
R	"FUNZ_H".H2752	DB102.DBX17.2	-- SERRAGGIO PERNO 1 INDIETRO CON FUNZIONE DI BLOC
		CAGGIO	
TAK			
L	2754		
==I			
S	"FUNZ_H".H2754	DB102.DBX17.4	-- LUNEC DI SERRAGGIO INDIETRO SENZA FUNZIONE
R	"FUNZ_H".H2755	DB102.DBX17.5	-- LUNEC DI SERRAGGIO AVANTI SENZA FUNZIONE
TAK			
L	2755		
==I			
S	"FUNZ_H".H2755	DB102.DBX17.5	-- LUNEC DI SERRAGGIO AVANTI SENZA FUNZIONE
R	"FUNZ_H".H2754	DB102.DBX17.4	-- LUNEC DI SERRAGGIO INDIETRO SENZA FUNZIONE
TAK			
L	2756		
==I			
S	"FUNZ_H".H2756	DB102.DBX17.6	-- LUNEC DI SERRAGGIO INDIETRO CON FUNZIONE
R	"FUNZ_H".H2757	DB102.DBX17.7	-- LUNEC DI SERRAGGIO AVANTI CON FUNZIONE
TAK			
L	2757		
==I			
S	"FUNZ_H".H2757	DB102.DBX17.7	-- LUNEC DI SERRAGGIO AVANTI CON FUNZIONE
R	"FUNZ_H".H2756	DB102.DBX17.6	-- LUNEC DI SERRAGGIO INDIETRO CON FUNZIONE
TAK			
L	2758		
==I			
S	"FUNZ_H".H2758	DB102.DBX18.0	-- STAFFA DI SERRAGGIO INDIETRO SENZA FUNZIONE DI
		BLOCCAGGIO	
R	"FUNZ_H".H2759	DB102.DBX18.1	-- STAFFA DI SERRAGGIO AVANTI SENZA FUNZIONE DI BL
		OCCAGGIO	
TAK			
L	2759		
==I			
S	"FUNZ_H".H2759	DB102.DBX18.1	-- STAFFA DI SERRAGGIO AVANTI SENZA FUNZIONE DI BL
		OCCAGGIO	
R	"FUNZ_H".H2758	DB102.DBX18.0	-- STAFFA DI SERRAGGIO INDIETRO SENZA FUNZIONE DI
		BLOCCAGGIO	
TAK			
L	2760		
==I			
S	"FUNZ_H".H2760	DB102.DBX18.2	-- STAFFA DI SERRAGGIO INDIETRO CON FUNZIONE DI BL
		OCCAGGIO	
R	"FUNZ_H".H2761	DB102.DBX18.3	-- STAFFA DI SERRAGGIO AVANTI CON FUNZIONE DI BLOC
		CAGGIO	
TAK			
L	2761		

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==I
S  "FUNZ_H".H2761  DB102.DBX18.3  -- STAFFA DI SERRAGGIO AVANTI CON FUNZIONE DI BLOC
                        CAGGIO
R  "FUNZ_H".H2760  DB102.DBX18.2  -- STAFFA DI SERRAGGIO INDIETRO CON FUNZIONE DI BL
                        OCCAGGIO

TAK
L  2762
==I
S  "FUNZ_H".H2762  DB102.DBX18.4  -- SERRAGGIO PERNO BIELLA 2 INDIETRO SENZA FUNZION
                        E DI BLOCCAGGIO
R  "FUNZ_H".H2763  DB102.DBX18.5  -- SERRAGGIO PERNO BIELLA 2 AVANTI SENZA FUNZIONE
                        DI BLOCCAGGIO

TAK
L  2763
==I
S  "FUNZ_H".H2763  DB102.DBX18.5  -- SERRAGGIO PERNO BIELLA 2 AVANTI SENZA FUNZIONE
                        DI BLOCCAGGIO
R  "FUNZ_H".H2762  DB102.DBX18.4  -- SERRAGGIO PERNO BIELLA 2 INDIETRO SENZA FUNZION
                        E DI BLOCCAGGIO

TAK
L  2764
==I
S  "FUNZ_H".H2764  DB102.DBX18.6  -- SERRAGGIO PERNO BIELLA 2 INDIETRO CON FUNZIONE
                        DI BLOCCAGGIO
R  "FUNZ_H".H2765  DB102.DBX18.7  -- SERRAGGIO PERNO BIELLA 2 AVANTI CON FUNZIONE DI
                        BLOCCAGGIO

TAK
L  2765
==I
S  "FUNZ_H".H2765  DB102.DBX18.7  -- SERRAGGIO PERNO BIELLA 2 AVANTI CON FUNZIONE DI
                        BLOCCAGGIO
R  "FUNZ_H".H2764  DB102.DBX18.6  -- SERRAGGIO PERNO BIELLA 2 INDIETRO CON FUNZIONE
                        DI BLOCCAGGIO

TAK
L  2767
==I
S  "FUNZ_H".H2767  DB102.DBX19.1  -- ????????????????

TAK
L  2779
==I
S  "FUNZ_H".H2779  DB102.DBX19.2  -- ????????????????

TAK
L  3090
==I
S  "FUNZ_H".H3090  DB102.DBX19.3  -- ????????????????

HCH1: NOP  0
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FC60 - <offline>

"AUSILIARI"

SERVIZI AUSILIARI

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

05/03/2015 22.03.58

Interfaccia:

20/04/1999 07.07.22

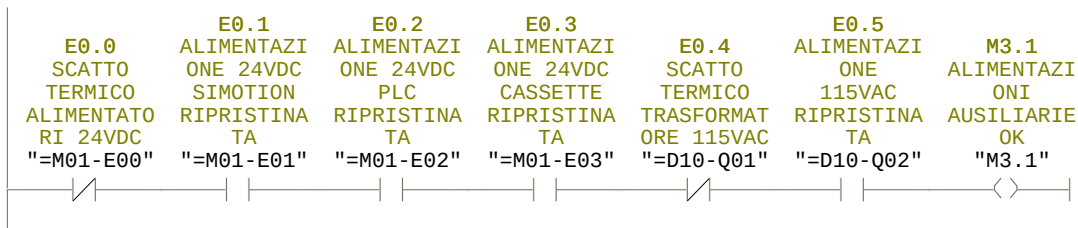
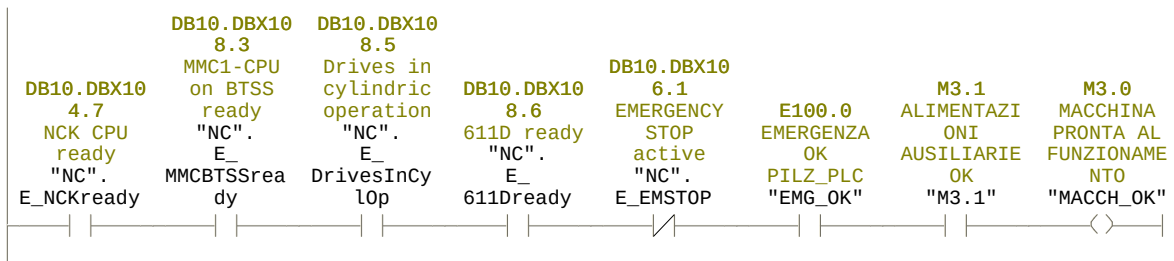
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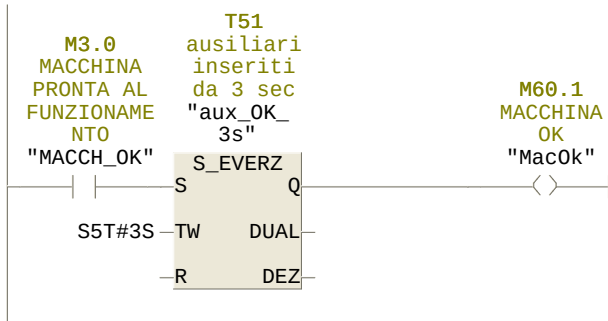
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9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

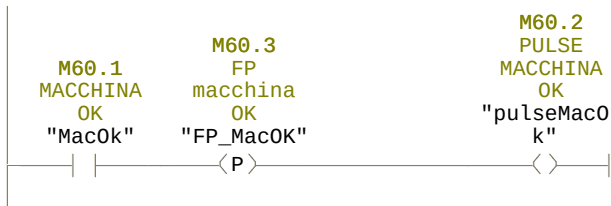
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RET_VAL		0.0	

Blocco: FC60 SERVIZI AUSILIARI - GENERALI**Segmento: 1 CONTROLLO ALIMENTAZIONI****Segmento: 2 INSERZIONE AUSILIARI**

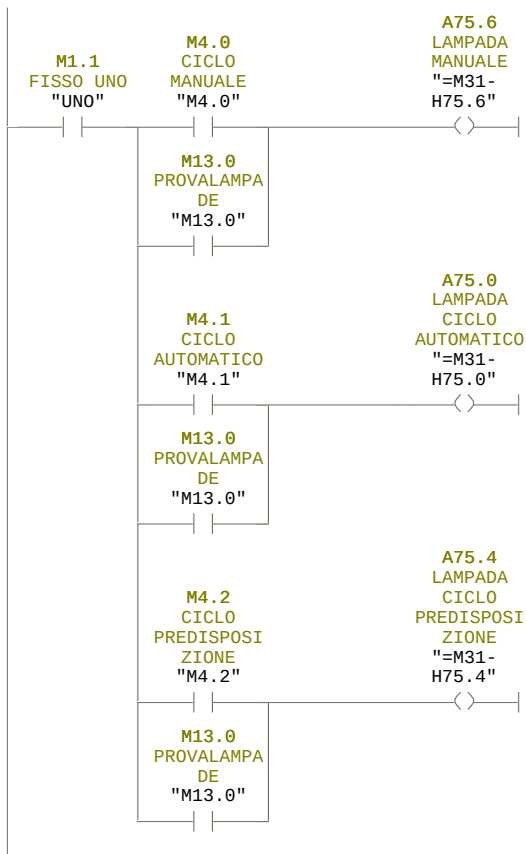
Segmento: 3 RITARDO AUSILIARI INSERITI



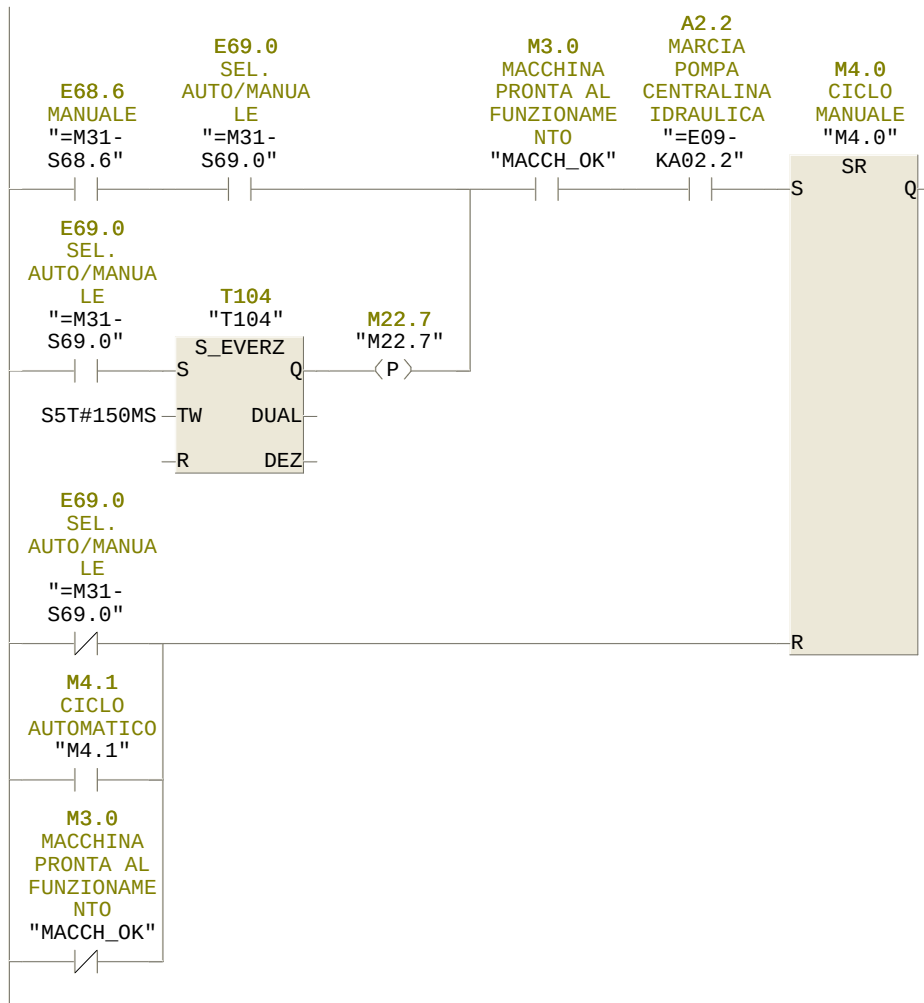
Segmento: 4 MACCHINA Ok



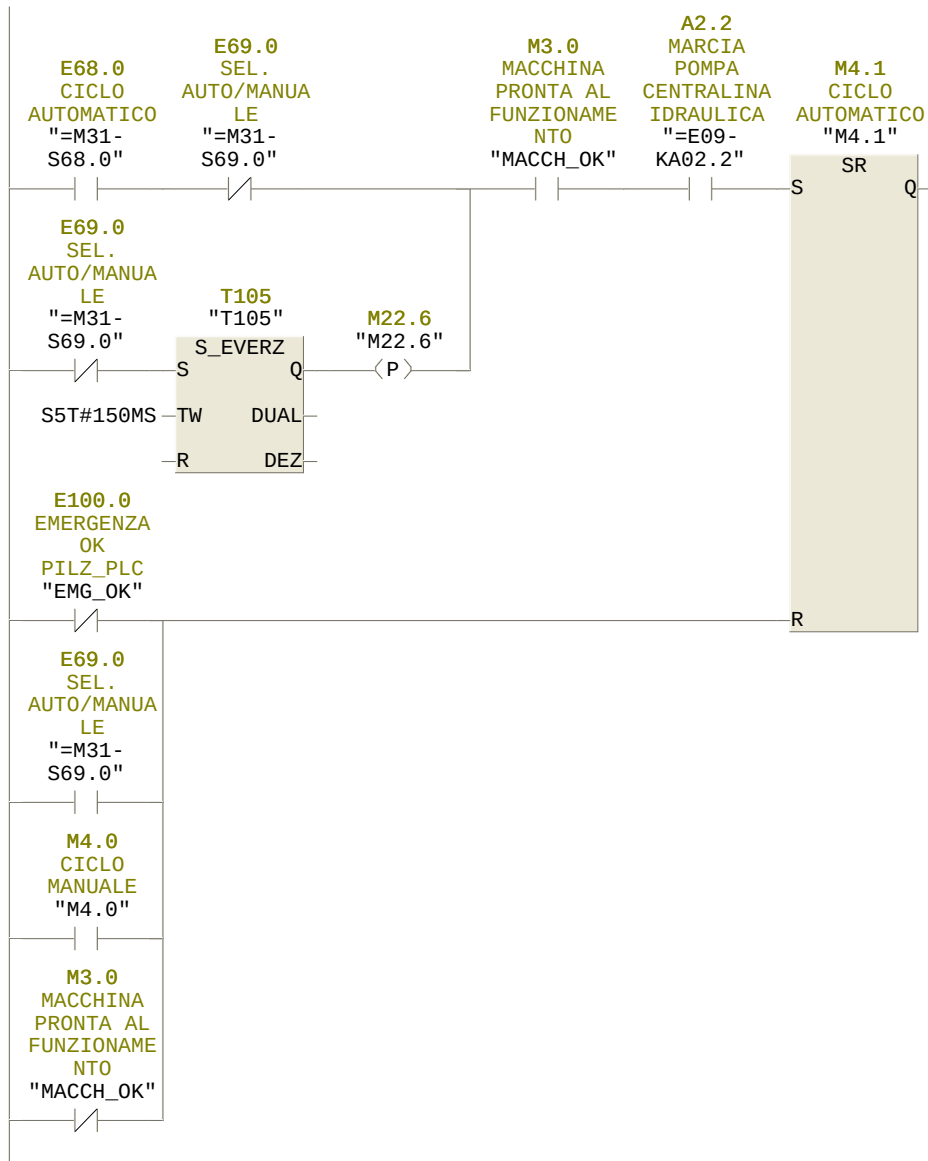
Segmento: 5 LAMPADE



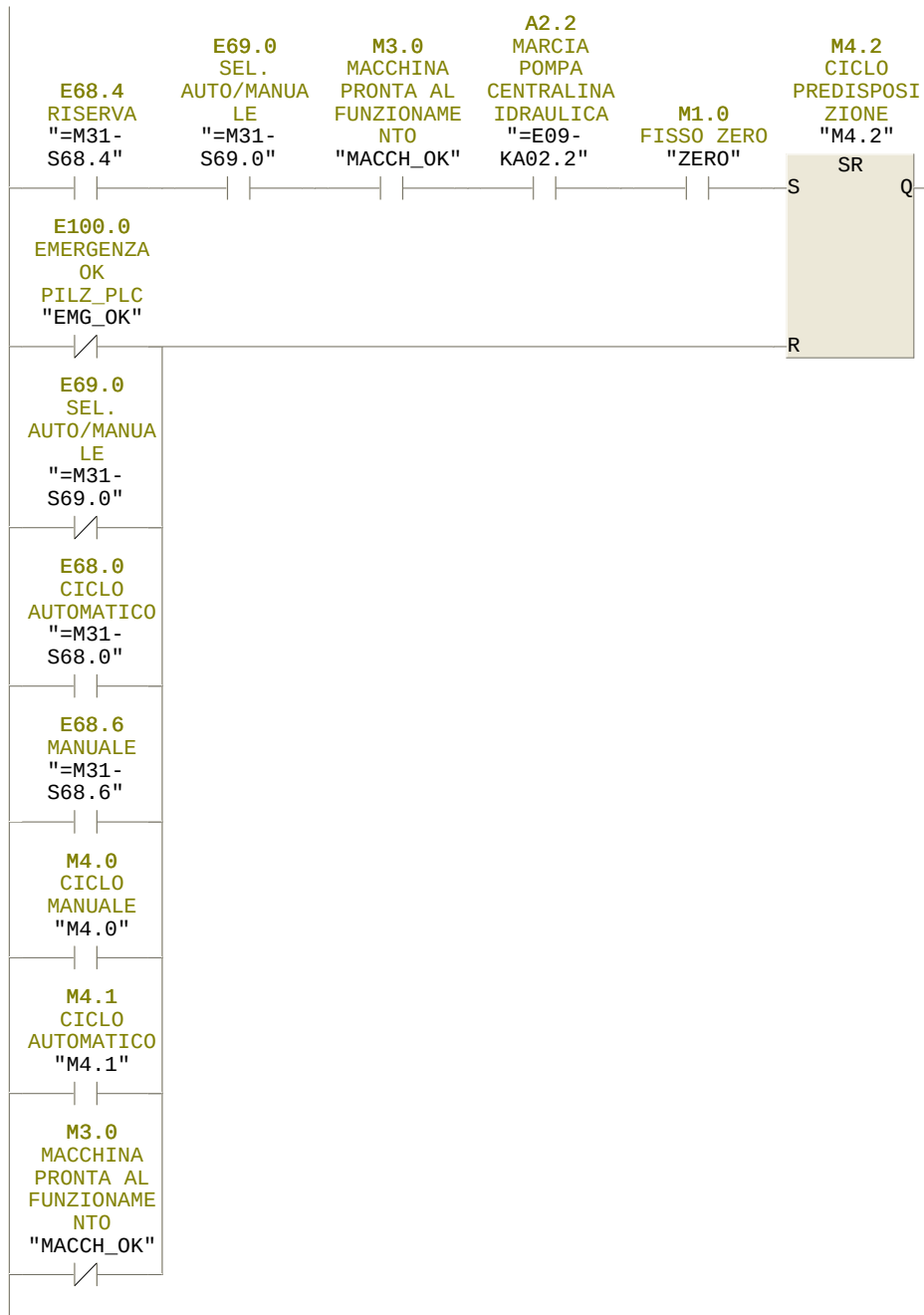
Segmento: 6 CICLO MANUALE



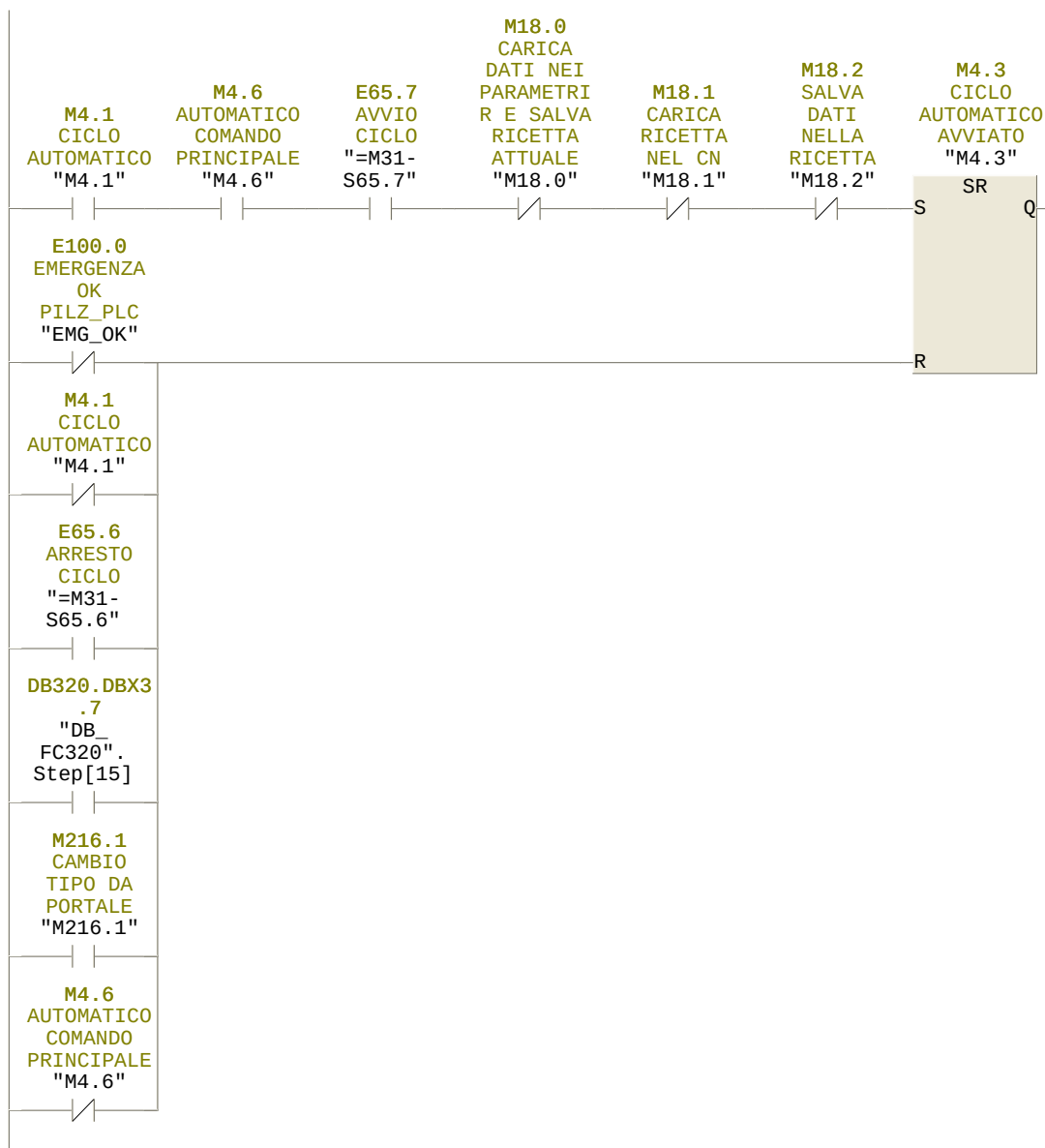
Segmento: 7 CICLO AUTOMATICO



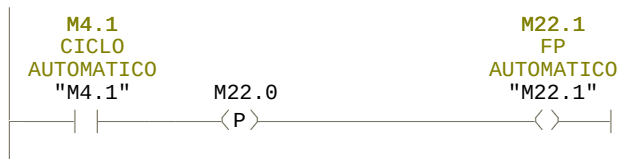
Segmento: 8 CICLO PREDISPOSIZIONE



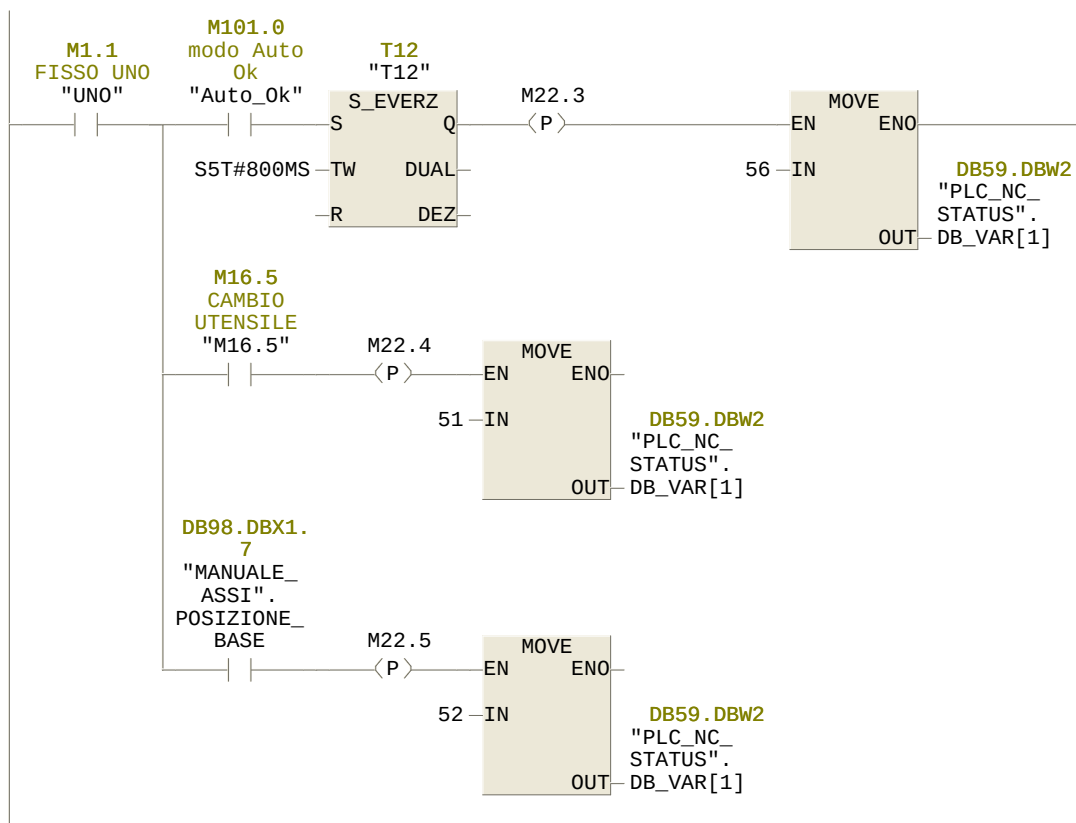
Segmento: 9 CICLO AUTOMATICO AVVIATO



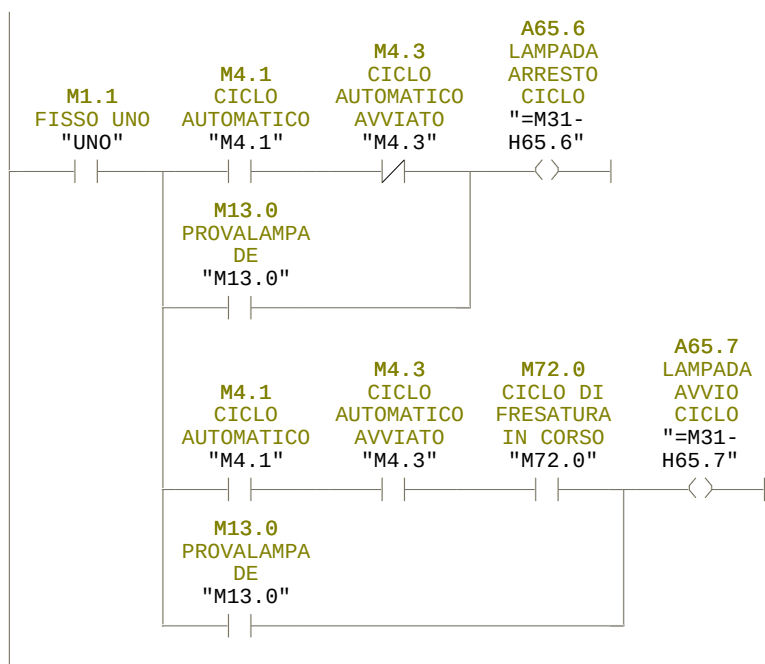
Segmento: 10 FP AUTOMATICO



Segmento: 11 IMPULSO DI EMERGENZA DA 500MS



Segmento: 12 LAMPADA ARRESTO / AVVIO CICLO



Segmento: 13

EMERGENZA CN

U	"reset"	M10.0	-- reset Cn
U	"NC".A_EMERGENCY	DB10.DBX56.1	-- Emergency stop
R	"NC".A_EMERGENCY	DB10.DBX56.1	-- Emergency stop
U(	"EMG_OK"	E100.0	-- EMERGENZA OK PILZ_PLC
ON	"NC".E_NCKready	DB10.DBX104.7	-- NCK CPU ready
)			
S	"NC".A_EMERGENCY	DB10.DBX56.1	-- Emergency stop
U	"reset"	M10.0	-- reset Cn
U	"NC".E_EMSTOP	DB10.DBX106.1	-- EMERGENCY STOP active
=	"NC".A_EMERGENCY_Ackn	DB10.DBX56.2	-- Acknowledge emergency stop
=	"BAG".A_MGReset	DB11.DBX0.7	-- Mode group reset

Segmento: 14

Reset

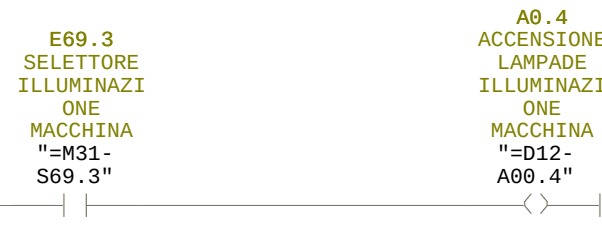


Segmento: 15



Segmento: 16

ACCENSIONE LAMPADE ILLUMINAZIONE MACCHINA



Segmento: 17



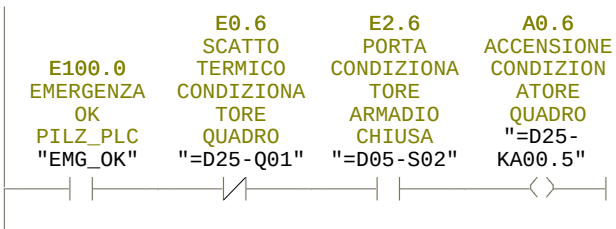
Segmento: 18 CICLO DI LAVORAZIONE ATTIVO



Segmento: 19



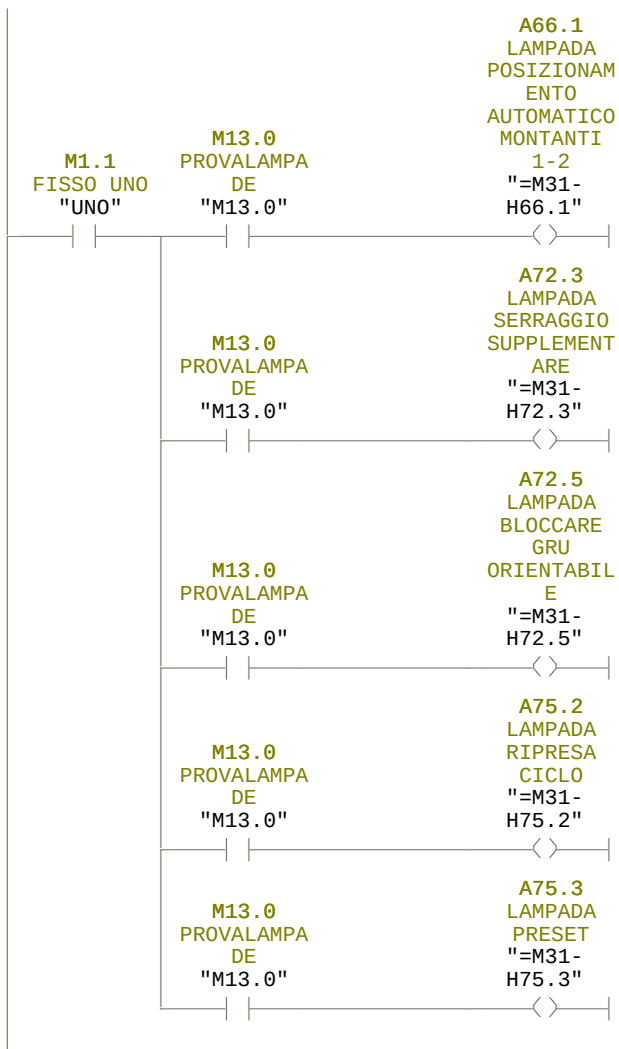
Segmento: 20 ACCENSIONE CONDIZIONATORE QUADRO



Segmento: 21

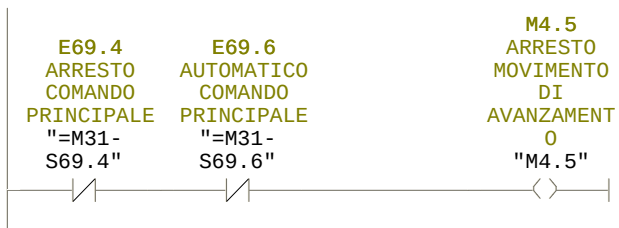


Segmento: 22 LAMPADA POSIZIONAMENTO AUTOMATICO MONTANTI 1-2

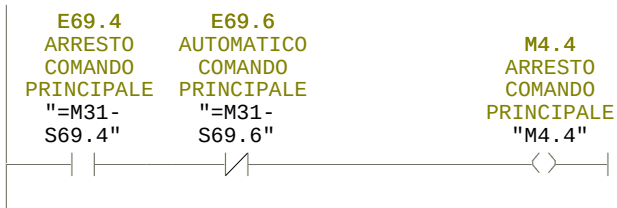


Segmento: 23

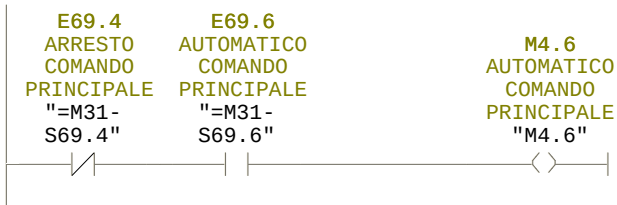
Segmento: 24 ARRESTO MOVIMENTO DI AVANZAMENTO



Segmento: 25	ARRESTO COMANDO PRINCIPALE



Segmento: 26	AUTOMATICO COMANDO PRINCIPALE



FC90 - <offline>

"PAGINE"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

05/02/2015 13.10.47

Interfaccia: 05/02/2015 13.08.15

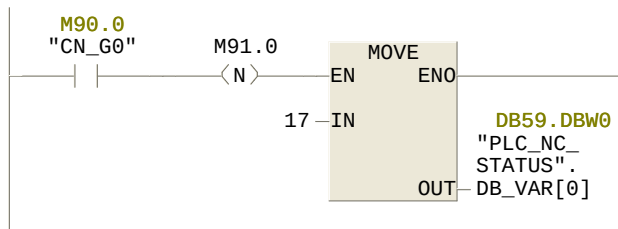
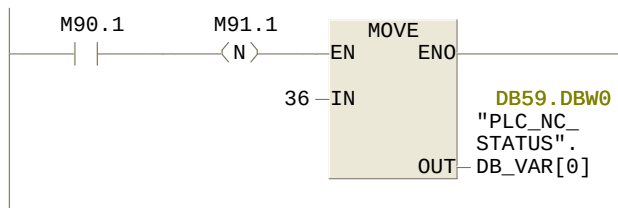
Lunghezze (blocco / codice / dati): 00144 00046 00000

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC90**Segmento: 1****Segmento: 2**

FC98 - <offline>

"WARNING_SISTEMA"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

11/03/2015 12.21.56

Interfaccia: 31/01/2015 12.32.00

Lunghezze (blocco / codice / dati): 00120 00028 00000

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC98 WARNING**Segmento: 1 S.T. CONDIZIONATORE**

U	"=D25-Q01"	E0.6	-- SCATTO TERMICO CONDIZIONATORE QUADRO
S	"DB_WARNING".D25_Q01	DB99.DBX0.0	-- S.T. CONDIZIONATORE
UN	"=D25-F01"	E2.4	-- TEMPERATURA OK INTERNO QUADRO
S	"DB_WARNING".D25_F01	DB99.DBX0.1	-- TEMPERATURA ALTA ARMADIO ELETTRICO
UN	"=E54-Q01"	E4.2	-- SCATTO TERMICO ALIMENTAZIONE GRU ORIENTABIL
		E	
U	"ZERO"	M1.0	-- FISSO ZERO
S	"DB_WARNING".E54_Q01	DB99.DBX0.2	-- S.T. GRU ORIENTABILE

FC99 - <offline>

"BITSUM"

Nome: BITSUM**Famiglia:** CONVERT**Autore:** SEA**Versione:** 2.0**Versione blocco:** 2**Data e ora Codice:** 11/04/2000 10.16.18**Interfaccia:** 14/10/1996 13.44.31**Lunghezze (blocco / codice / dati):** 00168 00064 00004**Protezione** KNOW HOW**Proprietà dell'oggetto:**

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
IN	DWord	0.0	
OUT		0.0	
IN_OUT		0.0	

Blocco: FC99 BITSUM (Sum Number of Bits)

FC100 - <offline>

"ALLARMI"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

06/03/2015 21.29.23

Interfaccia: 24/01/2015 11.04.16

Lunghezze (blocco / codice / dati): 01124 00982 00002

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC100 ALLARMI**Segmento: 1 ALIMENTAZIONI AUSILIARIE**

U	"=M01-E00"	E0.0	-- SCATTO TERMICO ALIMENTATORI 24VDC
S	"DB_ALLARMI".D08_Q01	DB100.DBX0.0	-- S.T. ALIMENTATORI 24VDC
UN	"=M01-E01"	E0.1	-- ALIMENTAZIONE 24VDC SIMOTION RIPRISTINATA
S	"DB_ALLARMI".SIMOTION	DB100.DBX0.1	-- S.T. ALIMENTAZIONE 24VDC SIMOTION
UN	"=M01-E02"	E0.2	-- ALIMENTAZIONE 24VDC PLC RIPRISTINATA
S	"DB_ALLARMI".PLC	DB100.DBX0.2	-- S.T. ALIMENTAZIONE 24VDC PLC
UN	"=M01-E03"	E0.3	-- ALIMENTAZIONE 24VDC CASSETTE RIPRISTINATA
S	"DB_ALLARMI".CASSETTE	DB100.DBX0.3	-- S.T. ALIMENTAZIONE 24VDC CASSETTE
U	"=D10-Q01"	E0.4	-- SCATTO TERMICO TRASFORMATORE 115VAC
S	"DB_ALLARMI".D10_Q01	DB100.DBX0.4	-- S.T. ALIMENTAZIONE TRAF0 115VAC
UN	"=D10-Q02"	E0.5	-- ALIMENTAZIONE 115VAC RIPRISTINATA
S	"DB_ALLARMI".D10_Q02	DB100.DBX0.5	-- S.T. USCITA TRAF0 115VAC

Segmento: 2 SCATTI TERMICI MOTORI

U	"=E08-Q01"	E3.4	-- SCATTO TERMICO EVACUATORE TRUCIOLI 1
UN	"M2.4"	M2.4	-- CICLO DI LAVORAZIONE ATTIVO
S	"DB_ALLARMI".E08_Q02	DB100.DBX1.0	-- S.T. EVACUATORE TRUCIOLI 2
U	"=E08-Q02"	E3.5	-- SCATTO TERMICO EVACUATORE TRUCIOLI 2
UN	"M2.4"	M2.4	-- CICLO DI LAVORAZIONE ATTIVO
S	"DB_ALLARMI".E08_Q03	DB100.DBX1.2	-- S.T. EVACUATORE TRUCIOLI 3
U	"=E08-Q03"	E3.6	-- SCATTO TERMICO EVACUATORE TRUCIOLI 3
UN	"M2.4"	M2.4	-- CICLO DI LAVORAZIONE ATTIVO
S	"DB_ALLARMI".E09_Q01	DB100.DBX1.4	-- S.T. CENTRALINA IDRAULICA
U	"=E51-Q01"	E4.0	-- SCATTO TERMICO FRESATRICE PLANETARIA 1
S	"DB_ALLARMI".E51_Q01	DB100.DBX2.5	-- S.T. FRESATRICE PLANETARIA 1
U	"=E51-Q02"	E4.1	-- SCATTO TERMICO FRESATRICE PLANETARIA 2

S	"DB_ALLARMI".E52_Q01	DB100.DBX3.1	-- S.T. FRESATRICE PLANETARIA 2
U	"=E61-Q01"	E4.3	-- SCATTO TERMICO POMPA LUBRIFICAZIONE 1
UN	"M2.4"	M2.4	-- CICLO DI LAVORAZIONE ATTIVO
S	"DB_ALLARMI".E61_F20_2	DB100.DBX4.1	-- MANCANZA PRESSIONE LUBRIFICAZIONE SLITTA
		A CROCE 1	
U	"=E62-Q01"	E4.4	-- SCATTO TERMICO POMPA LUBRIFICAZIONE 2 WG1
UN	"M2.4"	M2.4	-- CICLO DI LAVORAZIONE ATTIVO
S	"DB_ALLARMI".E62_Q01	DB100.DBX5.2	-- S.T. POMPA LUBRIFICAZIONE 2 WG1
U	"=E62-Q02"	E4.5	-- SCATTO TERMICO POMPA LUBRIFICAZIONE 2 WG2
UN	"M2.4"	M2.4	-- CICLO DI LAVORAZIONE ATTIVO
S	"DB_ALLARMI".E62_Q02	DB100.DBX5.6	-- S.T. POMPA LUBRIFICAZIONE 2 WG2
U	"=E63-Q01"	E4.6	-- SCATTO TERMICO POMPA LUBRIFICAZIONE 3
UN	"M2.4"	M2.4	-- CICLO DI LAVORAZIONE ATTIVO
S	"DB_ALLARMI".E63_Q01	DB100.DBX6.2	-- S.T. POMPA LUBRIFICAZIONE 3

Segmento: 3	EMERGENZA

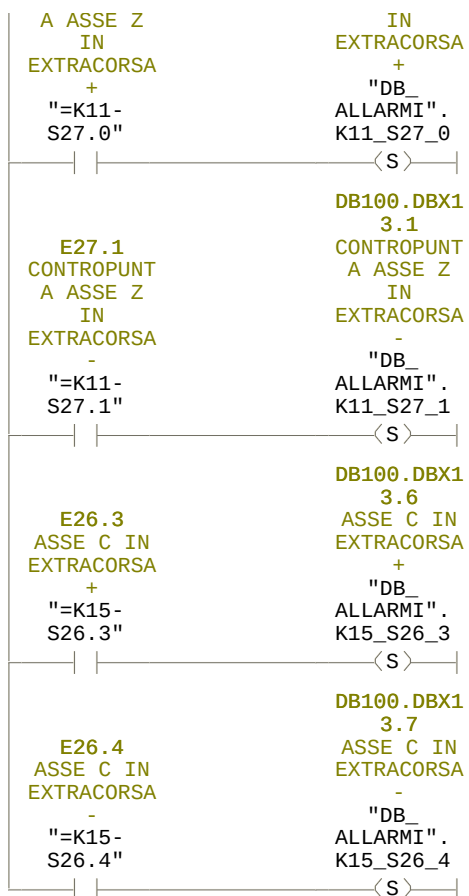
UN	"EMG_OK"	E100.0	-- EMERGENZA OK PILZ_PLC
S	"DB_ALLARMI".EMERGENZA	DB100.DBX17.0	-- EMERGENZA MACCHINA
U	"E100.1"	E100.1	-- ANOMALIA FEEDBACK PILZ_PLC
S	"DB_ALLARMI".M31_I13	DB100.DBX16.4	-- FEEDBACK CONTATTORI EMERGENZA
UN	"E100.2"	E100.2	-- PORTA 1 CHIUSA PILZ_PLC
S	"DB_ALLARMI".M03_S01	DB100.DBX16.5	-- PORTA 1 APERTA
UN	"E100.3"	E100.3	-- PORTA 2 CHIUSA PILZ_PLC
S	"DB_ALLARMI".M04_S01	DB100.DBX16.6	-- PORTA 2 APERTA
UN	"E100.4"	E100.4	-- PORTA 3 CHIUSA PILZ_PLC
S	"DB_ALLARMI".M04_S03	DB100.DBX16.7	-- PORTA 3 APERTA
UN	"E100.5"	E100.5	-- CHIAVE DI SICUREZZA PILZ_PLC
S	"DB_ALLARMI".M31_S02	DB100.DBX16.3	-- CHIAVE DI SICUREZZA MACCHINA
U	"E100.6"	E100.6	-- PULSANTE EMERGENZA QUADRO PILZ_PLC
S	"DB_ALLARMI".M00_S01	DB100.DBX16.1	-- PULSANTE EMERGENZA QUADRO GENERALE PREMUT
		0	
U	"E100.7"	E100.7	-- PULSANTE EMERGENZA PULPITO PILZ_PLC
S	"DB_ALLARMI".M31_S01	DB100.DBX16.2	-- PULSANTE EMERGENZA PULPITO PREMUTO

Segmento: 4	MANCANZA PRESSIONE ARIA MACCHINA

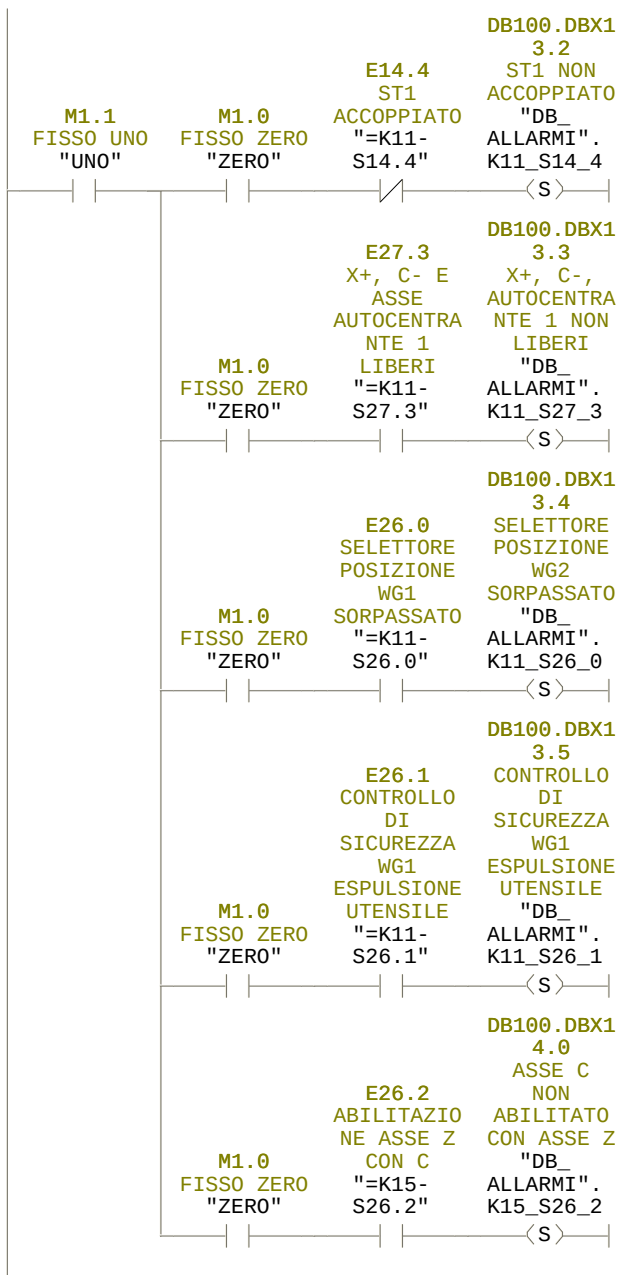


Segmento: 5 EXTRACORSA ASSE X-C-Z



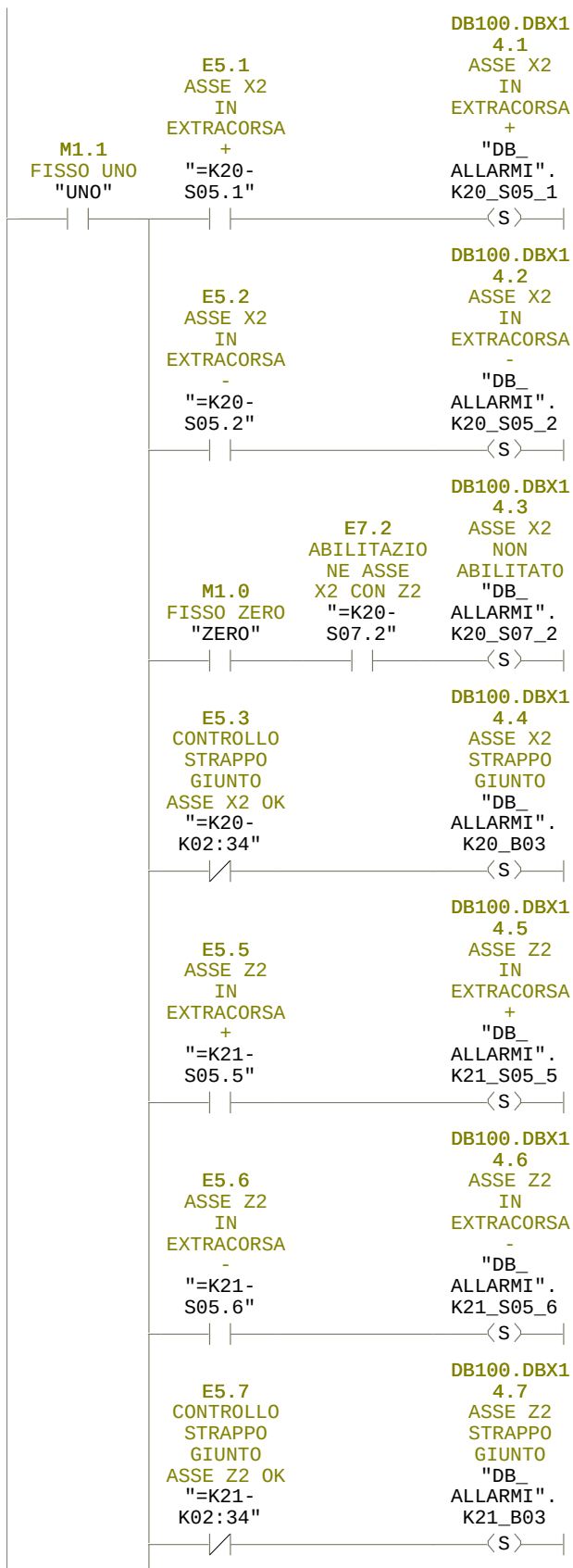


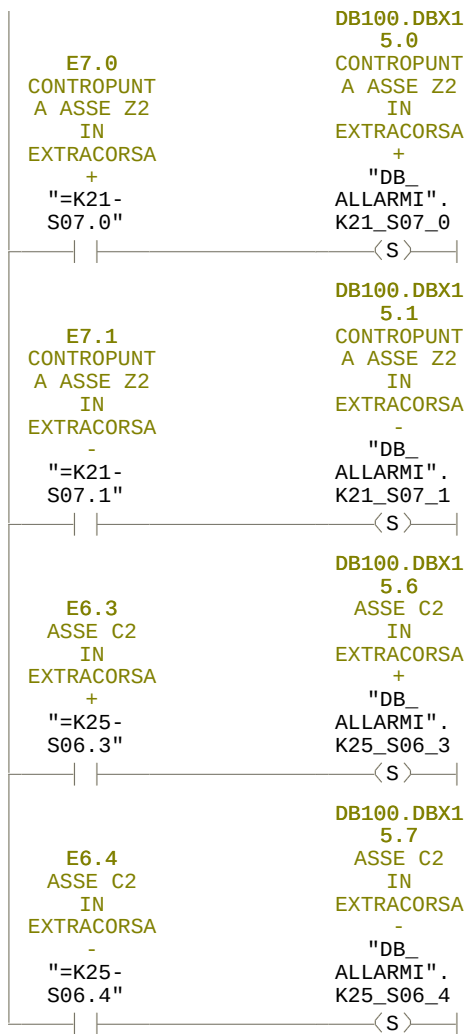
Segmento: 6 CONTROLLI ASSE X-C-Z



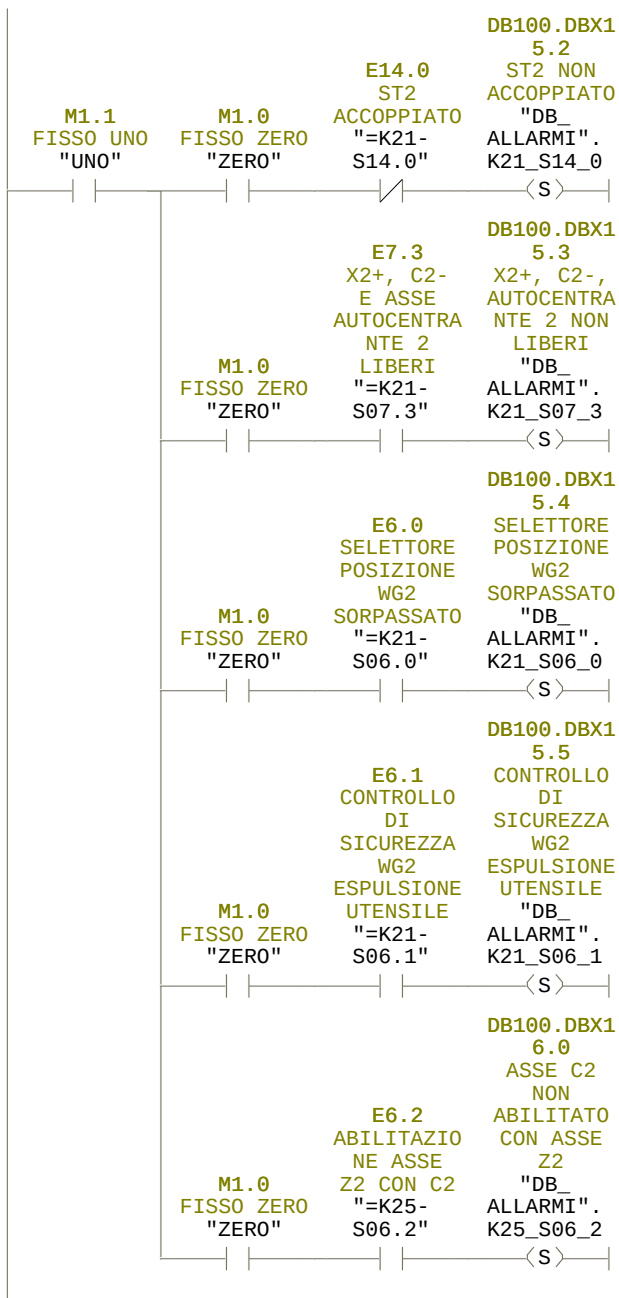
Segmento: 7

Segmento: 8 EXTRACORSA ASSE X2-C2-Z2





Segmento: 9 CONTROLLI ASSE X2-C2-Z2



Segmento: 10

Segmento: 11



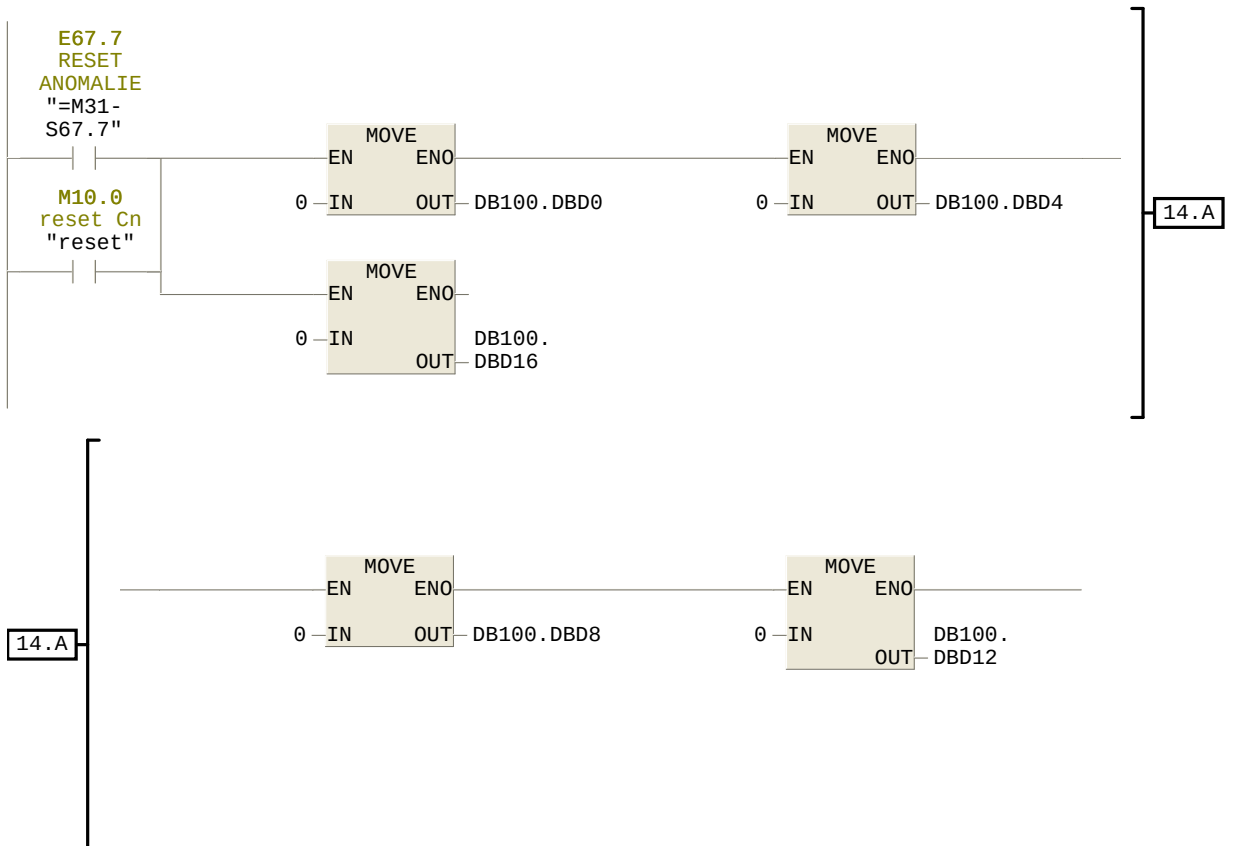
Segmento: 12



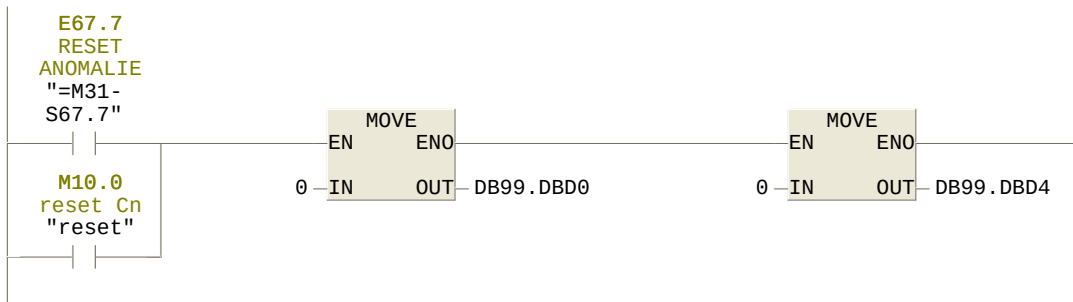
Segmento: 13



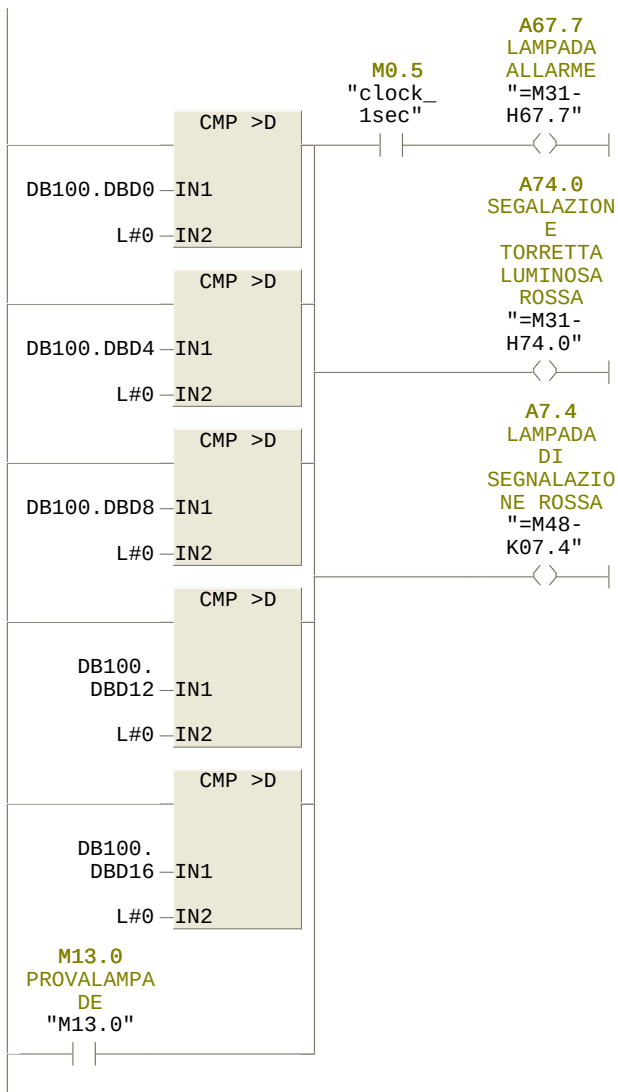
Segmento: 14 RESET ALLARMI



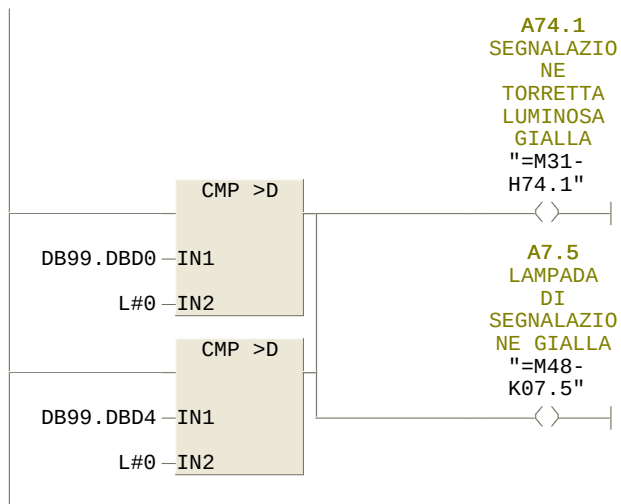
Segmento: 15 RESET WARNING



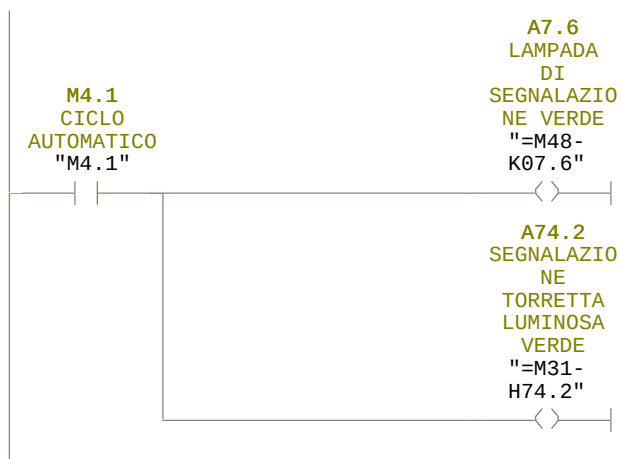
Segmento: 16 LAMPADA ALLARME



Segmento: 17 LAMPADA WARNING



Segmento: 18 LAMPADA DI SEGNALAZIONE VERDE



FC104 - <offline>

"Tasti_T"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

17/02/2015 17.46.36

Interfaccia: 20/05/2003 20.09.37

Lunghezze (blocco / codice / dati): 00332 00210 00000

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC104 TASTI T on-off

Segmento: 1 t01 seleeziona canale 1

U	"TASTO_01"	E87.7	-- TASTO 01
FP	"TASTI".STAT17	DB115.DBX2.1	
S	"TASTI".T1_CH1	DB115.DBX0.1	
R	"TASTI".T3_CH2	DB115.DBX0.3	

Segmento: 2 t02

U	"TASTO_02"	E87.6	-- TASTO 02
=	"TASTI".T2	DB115.DBX0.2	

Segmento: 3 t03 seleeziona canale 2

U	"TASTO_03"	E87.5	-- TASTO 03
FP	"TASTI".STAT19	DB115.DBX2.3	
S	"TASTI".T3_CH2	DB115.DBX0.3	
R	"TASTI".T1_CH1	DB115.DBX0.1	

Segmento: 4 t04

U	"TASTO_04"	E87.4	-- TASTO 04
=	"TASTI".T4	DB115.DBX0.4	

Segmento: 5 t05

U	"TASTO_05"	E87.3	-- TASTO 05
=	"TASTI".T5	DB115.DBX0.5	

Segmento: 6 t06

U	"TASTO_06"	E87.2	-- TASTO 06
=	"TASTI".T6	DB115.DBX0.6	

Segmento: 7 t07

U	"TASTO_07"	E87.1	-- TASTO 07
=	"TASTI".T7	DB115.DBX0.7	

Segmento: 8 t08

U	"TASTO_08"	E87.0	-- TASTO 08
=	"TASTI".T8	DB115.DBX1.0	

Segmento: 9 t9

U	"TASTO_09_Lubrificazione"	E86.7	-- TASTO 09
=	"TASTI".T9	DB115.DBX1.1	

Segmento: 10 t10

U	"TASTO_10"	E86.6	-- TASTO 10
=	"TASTI".T10	DB115.DBX1.2	

Segmento: 11 t11

U	"TASTO_11"	E86.5	-- TASTO 11
=	"TASTI".T11	DB115.DBX1.3	

Segmento: 12 t12

U	"TASTO_12"	E86.4	-- TASTO 12
=	"TASTI".T12	DB115.DBX1.4	

Segmento: 13 t13

U	"TASTO_13"	E86.3	-- TASTO 13_LUBRIFICAZIONE 3
=	"TASTI".T13	DB115.DBX1.5	

Segmento: 14 t14

U	"TASTO_14"	E86.2	-- TASTO 14
=	"TASTI".T14	DB115.DBX1.6	

Segmento: 15 t15

U	"TASTO_15"	E86.1	-- TASTO 15_LUBRIFICAZIONE 1
UN	"TASTI".STAT28	DB115.DBX3.4	
S	"TASTI".T15_LUCE_LAVORO	DB115.DBX1.7	
UN	"=K21-S06.1"	E6.1	-- CONTROLLO DI SICUREZZA WG2 ESPULSIONE UT
		ENSILE	
U	"TASTI".T15_LUCE_LAVORO	DB115.DBX1.7	
S	"TASTI".STAT28	DB115.DBX3.4	
U	"=K21-S06.1"	E6.1	-- CONTROLLO DI SICUREZZA WG2 ESPULSIONE UT
		ENSILE	
U	"TASTI".STAT28	DB115.DBX3.4	
S	"TASTI".STAT44	DB115.DBX5.4	

UN	"=K21-S06.1"	E6.1	-- CONTROLLO DI SICUREZZA WG2 ESPULSIONE UT
		ENSILE	
U	"TASTI".STAT44	DB115.DBX5.4	
R	"TASTI".T15_LUCE_LAVORO	DB115.DBX1.7	
R	"TASTI".STAT28	DB115.DBX3.4	
R	"TASTI".STAT44	DB115.DBX5.4	

Segmento: 16

U	"t_sel_axis_11Prova Lamp"	E85.3	-- TASTO SELEZIONE ASSE 11 PROVA LAMPADE
=	"prova lampade"	M11.1	

FC105 - <offline>

"SCALE"

Nome: SCALE

Famiglia: CONVERT

Autore: SEA

Versione: 2.1

Versione blocco: 2

Data e ora Codice: 11/04/2000 10.16.18

Interfaccia: 14/10/1996 13.28.29

Lunghezze (blocco / codice / dati): 00336 00208 00020

Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
IN	Int	0.0	input value to be scaled
HI_LIM	Real	2.0	upper limit in engineering units
LO_LIM	Real	6.0	lower limit in engineering units
BIPOLAR	Bool	10.0	1=bipolar; 0=unipolar
OUT		0.0	
OUT	Real	14.0	result of the scale conversion
IN_OUT		0.0	

Blocco: FC105 SCALING VALUES

FC112 - <offline>

"EVACUATORE TRUCIOLI"

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 11/02/2015 13.01.49
Interfaccia: 23/01/2015 13.12.08
Lunghezze (blocco / codice / dati): 00580 00432 00002

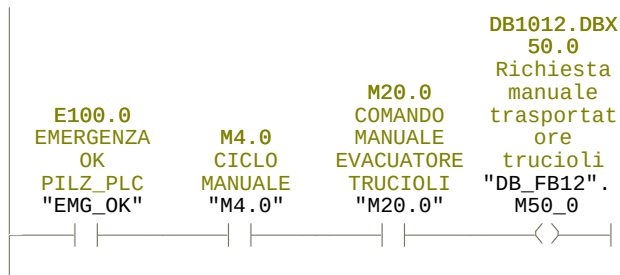
Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

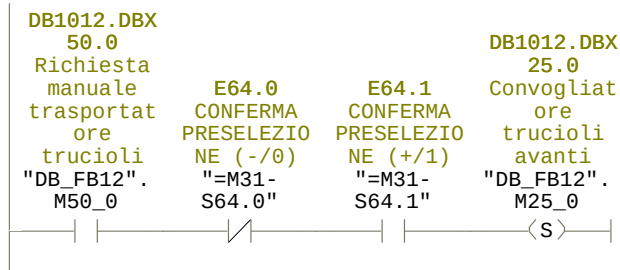
Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC112

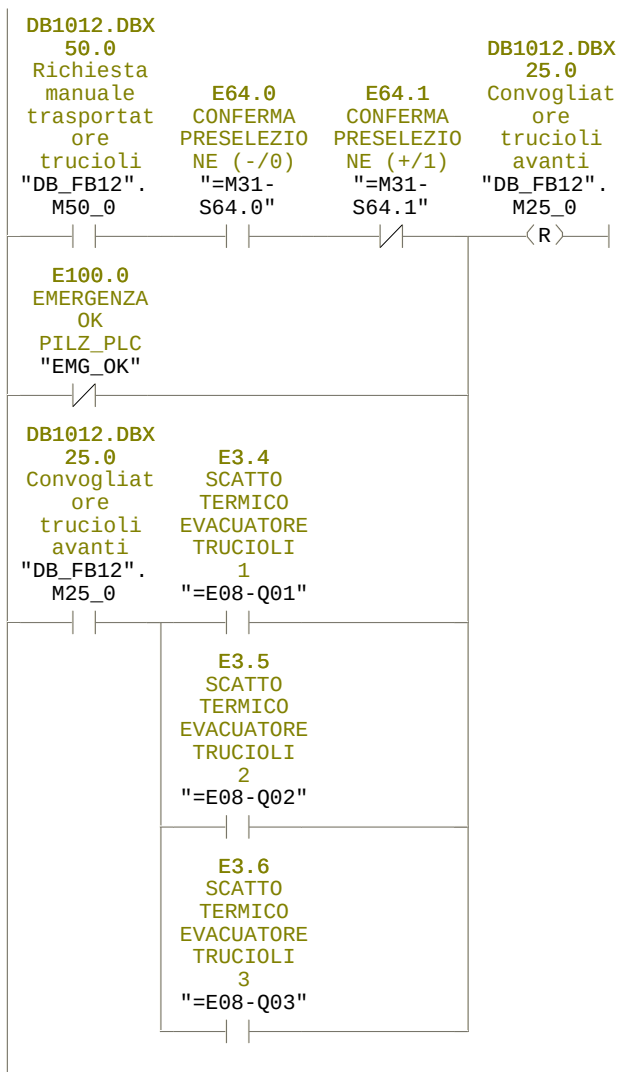
Segmento: 1 Richiesta manuale trasportatore trucioli



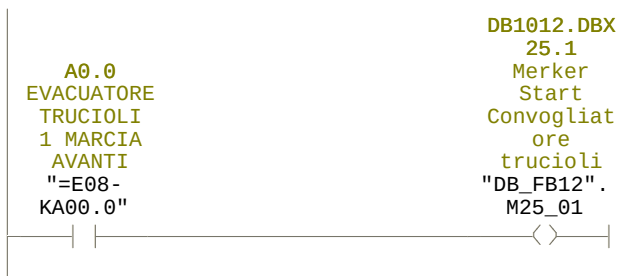
Segmento: 2 Convogliatore trucioli avanti



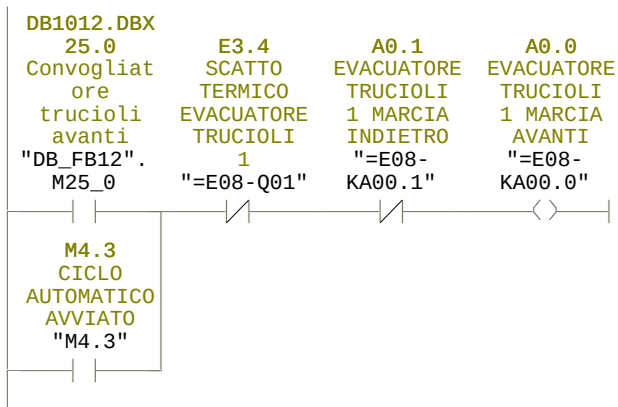
Segmento: 3	Convogliatore trucioli avanti



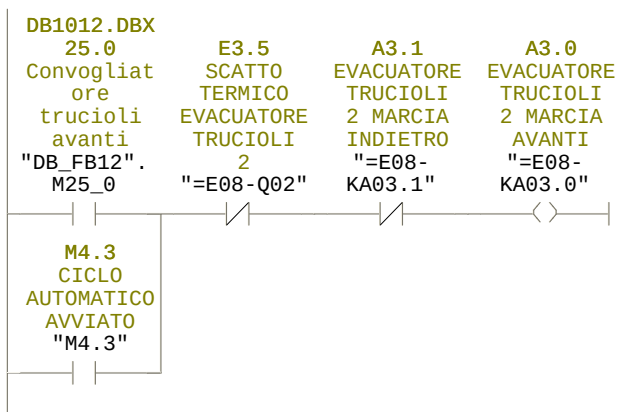
Segmento: 4	Merker Start Convogliatore trucioli



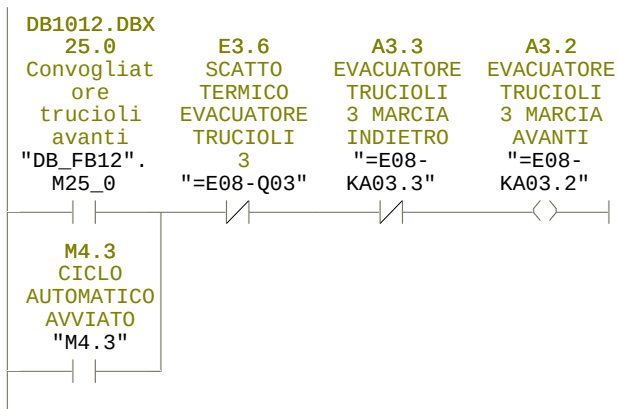
Segmento: 5 EVACUATORE TRUCIOLI 1 MARCIA AVANTI



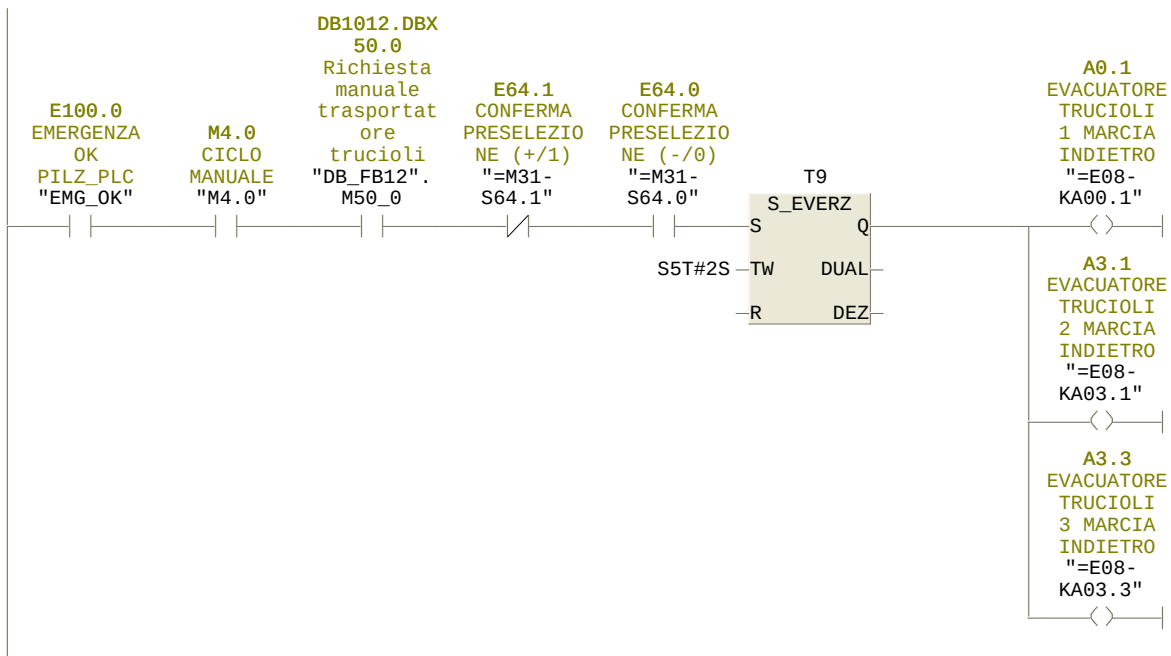
Segmento: 6 EVACUATORE TRUCIOLI 2 MARCIA AVANTI



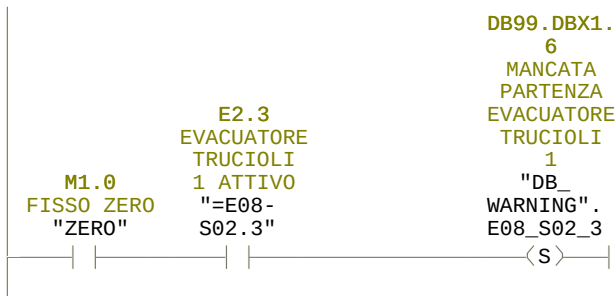
Segmento: 7 EVACUATORE TRUCIOLI 3 MARCIA AVANTI



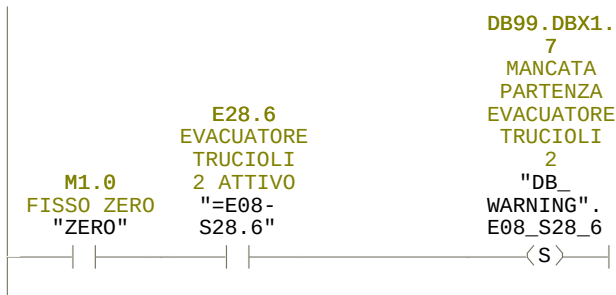
Segmento: 8	EVACUATORE TRUCIOLI MARCIA INDIETRO



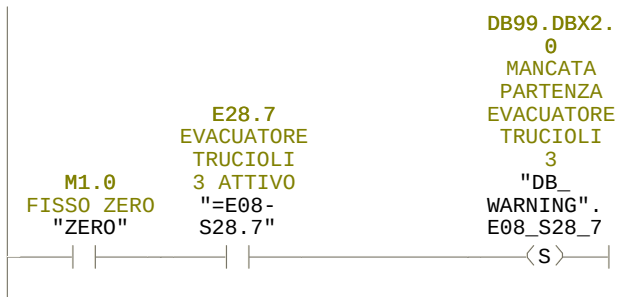
Segmento: 9	MANCATA PARTENZA EVACUATORE TRUCIOLI 1



Segmento: 10	MANCATA PARTENZA EVACUATORE TRUCIOLI 2



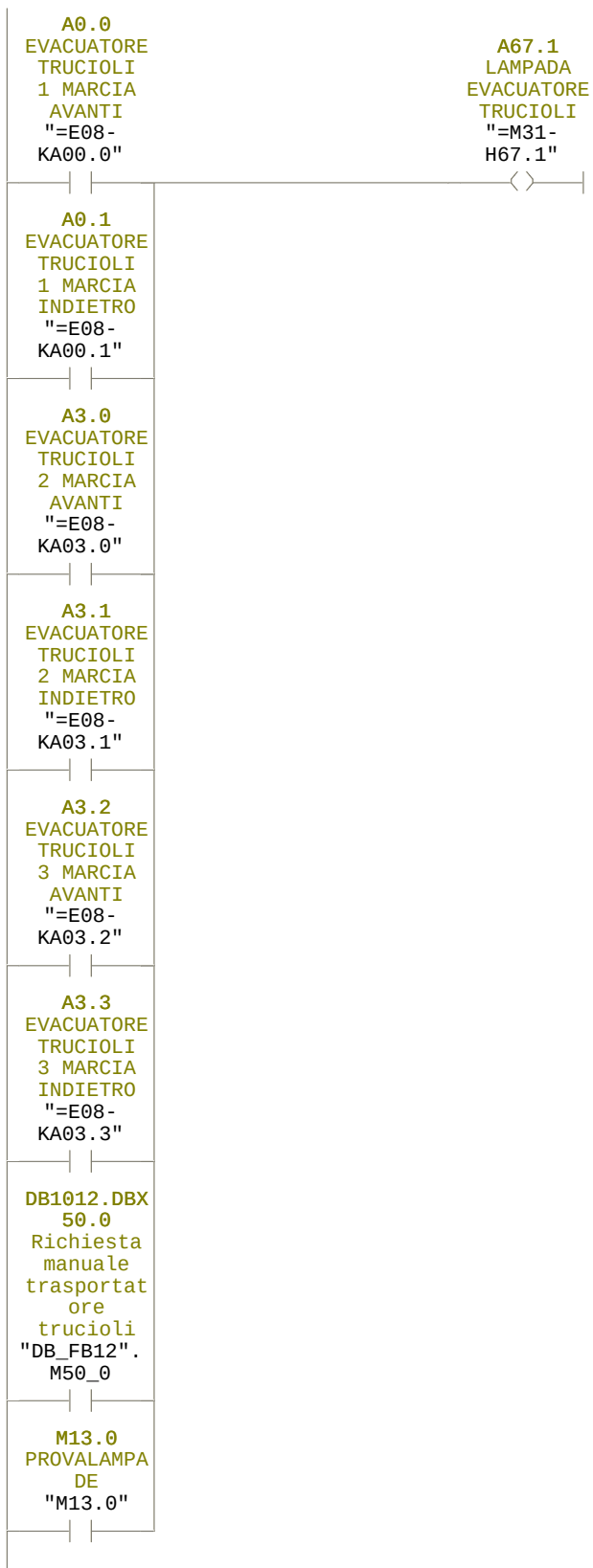
Segmento: 11	MANCATA PARTENZA EVACUATORE TRUCIOLI 3



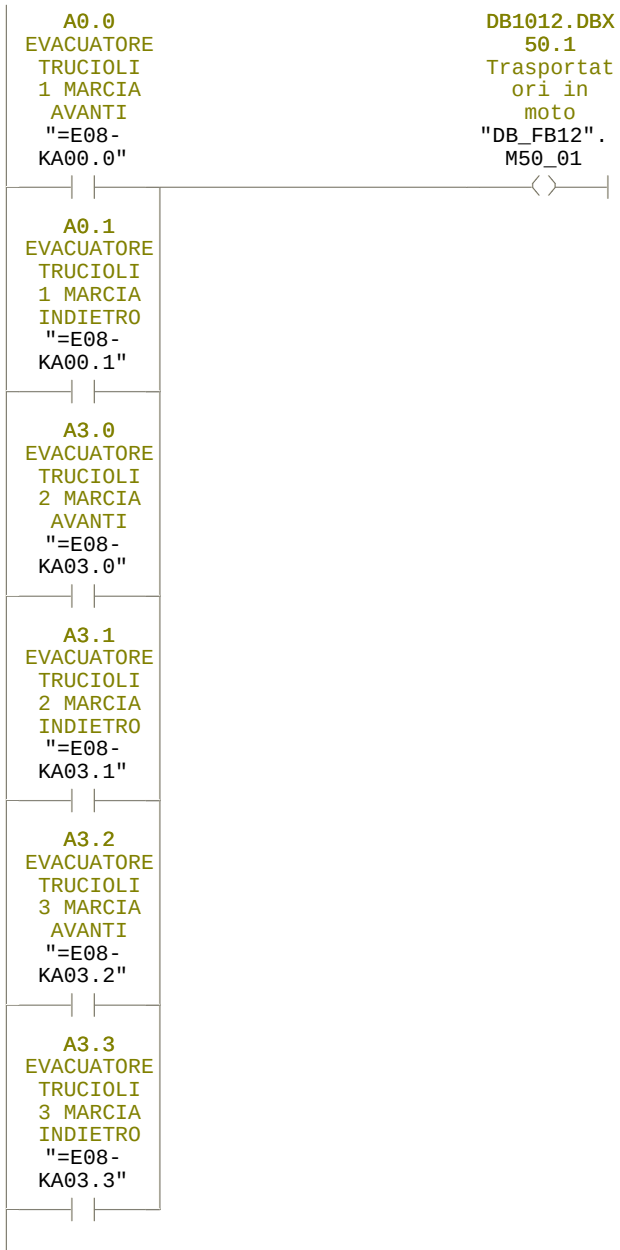
Segmento: 12



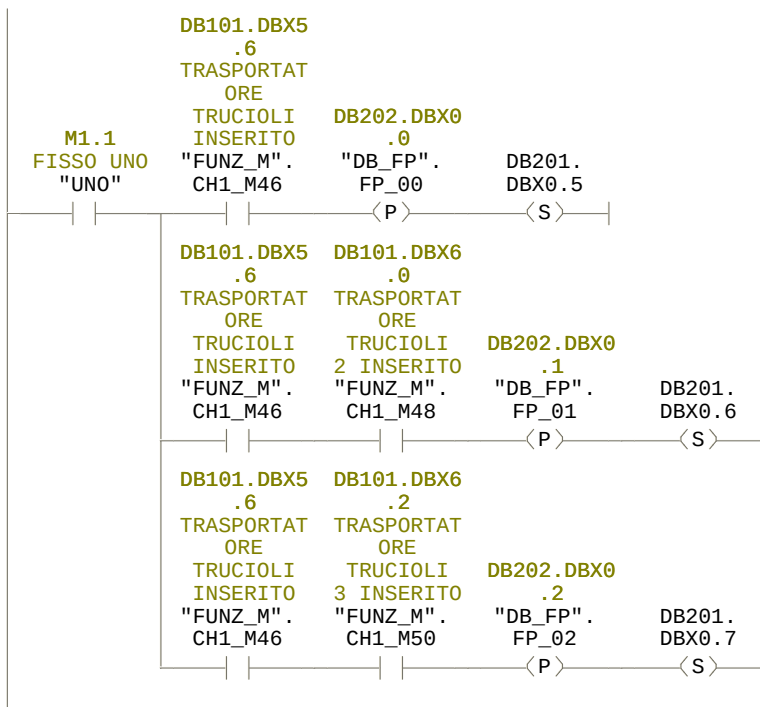
Segmento: 13	LAMPADA EVACUATORE TRUCIOLI



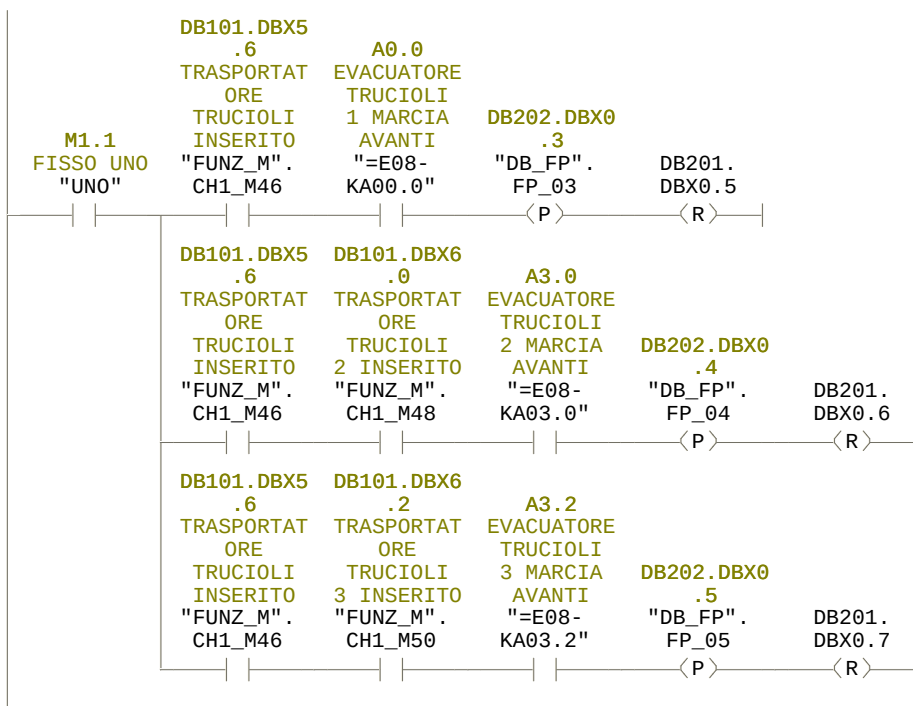
Segmento: 14	Trasportatori in moto



Segmento: 15	FEDDBACK FUNZIONI M



Segmento: 16	FEDDBACK FUNZIONI M



FC113 - <offline>

"QUOTE_ASSI"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

18/02/2015 09.44.05

Interfaccia: 20/05/2003 20.09.37

Lunghezze (blocco / codice / dati): 01022 00890 00010

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
aux_error	Bool	0.0	
aux_state	Word	2.0	
app	Bool	4.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC113 GESTIONE LETTURA QUOTE ASSI

utilizza

DB114 come dati da leggere creata con NC Var

DB119 come istanza di FB2

Segmento: 1 richiamo FB2 istanza DB119

```

U      "clock_1sec"                M0.5
SPB    noc1

CALL   "GET" , DB218                FB2
Req    := "clock_0.5sec"            M0.3      -- read NC Variable
NumVar := 6
Addr1  := "NC_VAR".C1_SGA_actProgPos1_10  P#DB114.DBX0.0
Unit1   :=
Column1:=
Line1   :=
Addr2  := "NC_VAR".C1_SGA_actProgPos2_10  P#DB114.DBX10.0
Unit2   :=
Column2:=
Line2   :=
Addr3  := "NC_VAR".C1_SGA_actProgPos3_10  P#DB114.DBX20.0
Unit3   :=
Column3:=
Line3   :=
Addr4  := "NCVAR1".A2_M_POS_LIMIT_PLUS_z  P#DB121.DBX0.0
Unit4   :=
Column4:=
Line4   :=
Addr5  := "NCVAR1".A5_M_POS_LIMIT_MINUS_z2 P#DB121.DBX10.0
Unit5   :=
Column5:=
Line5   :=
Addr6  := "NCVAR".C1_RP_R73_1           P#DB120.DBX20.0
Unit6   :=
Column6:=
Line6   :=
Addr7  :=
Unit7   :=

```

```

Column7:=
Line7 :=
Addr8 :=
Unit8 :=
Column8:=
Line8 :=
Error :=#aux_error          #aux_error
NDR :=
State :=#aux_state          #aux_state
RD1 :="DB_QUOTE_ASSI".Ax_X1  DB113.DBD0      -- quota asse X
RD2 :="DB_QUOTE_ASSI".Ax_Z1  DB113.DBD4      -- quota asse Z
RD3 :="DB_QUOTE_ASSI".Ax_C1  DB113.DBD8      -- quota asse C
RD4 :="DB_QUOTE_ASSI".FC_SOFTWARE_P_Z  DB113.DBD104  -- Finecorsa software piu asse
                                         Z
RD5 :="DB_QUOTE_ASSI".FC_SOFTWARE_M_Z2  DB113.DBD108  -- Finecorsa software meno ass
                                         e Z2
RD6 :="DB_QUOTE_ASSI".R72_CH1  DB113.DBD48
RD7 :=
RD8 :=
noc1: NOP 0

```

Segmento: 2	richiamo FB2 istanza DB119

```

UN  "clock_1sec"          M0.5
SPB  noc2

CALL  "GET" , DB219          FB2          -- read NC Variable
Req   :="clock_0.5sec"      M0.3
NumVar :=6
Addr1 :="NC_VAR".C2_SGA_actProgPos1_10  P#DB114.DBX30.0
Unit1 :=
Column1:=
Line1 :=
Addr2 :="NC_VAR".C2_SGA_actProgPos2_10  P#DB114.DBX40.0
Unit2 :=
Column2:=
Line2 :=
Addr3 :="NC_VAR".C2_SGA_actProgPos3_10  P#DB114.DBX50.0
Unit3 :=
Column3:=
Line3 :=
Addr4 :=
Unit4 :=
Column4:=
Line4 :=
Addr5 :="NCVAR".C2_RP_R72_1          P#DB120.DBX90.0
Unit5 :=
Column5:=
Line5 :=
Addr6 :="NCVAR".C2_RP_R73_1          P#DB120.DBX100.0
Unit6 :=
Column6:=
Line6 :=
Addr7 :=
Unit7 :=
Column7:=
Line7 :=
Addr8 :=
Unit8 :=
Column8:=
Line8 :=
Error :=#aux_error          #aux_error
NDR :=
State :=#aux_state          #aux_state
RD1 :="DB_QUOTE_ASSI".Ax_X2  DB113.DBD12      -- quota asse X2
RD2 :="DB_QUOTE_ASSI".Ax_Z2  DB113.DBD16      -- quota asse Z2
RD3 :="DB_QUOTE_ASSI".Ax_C2  DB113.DBD20      -- quota asse C2
RD4 :=
RD5 :="DB_QUOTE_ASSI".R71_CH2  DB113.DBD76
RD6 :="DB_QUOTE_ASSI".R72_CH2  DB113.DBD80
RD7 :=
RD8 :=
noc2: NOP 0

```

FC114 - <offline>

"POMPA LUBRIF. 1"

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:** 2**Data e ora Codice:**

04/03/2015 21.27.35

Interfaccia: 23/01/2015 10.01.03**Lunghezze (blocco / codice / dati):** 00928 00744 00002**Proprietà dell'oggetto:**

S7_language

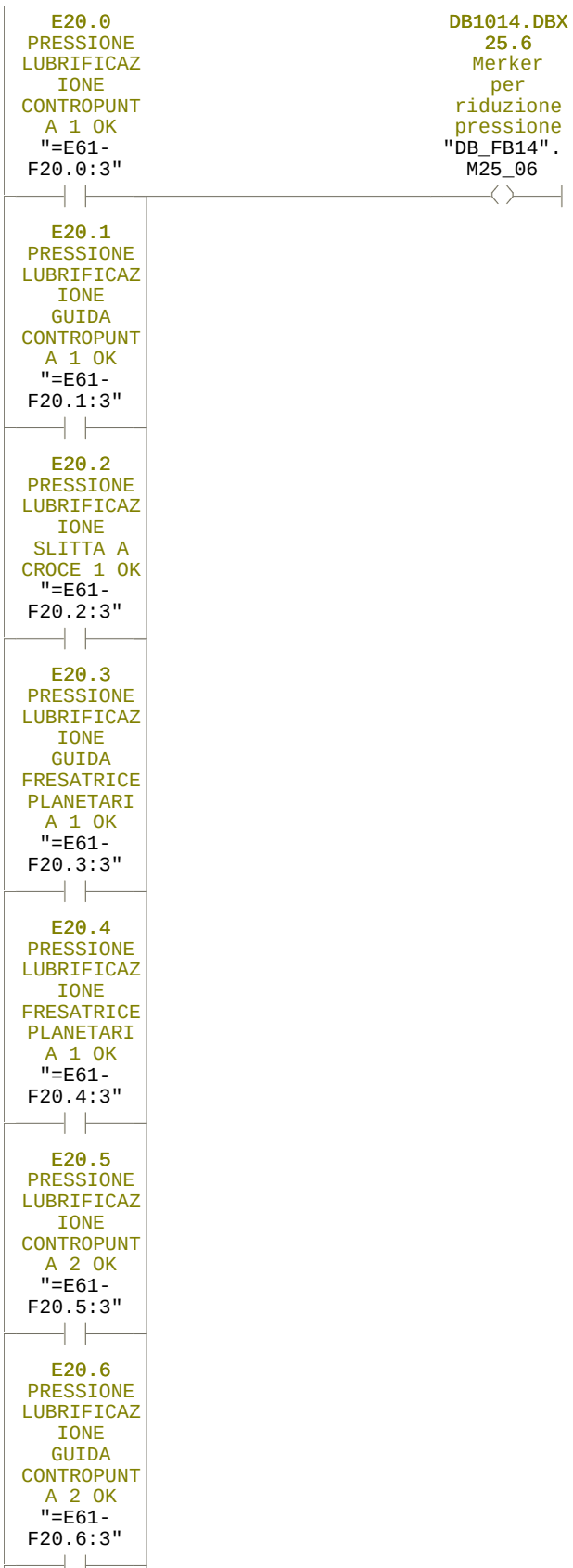
9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC114 POMPA LUBRIFICAZIONE 1

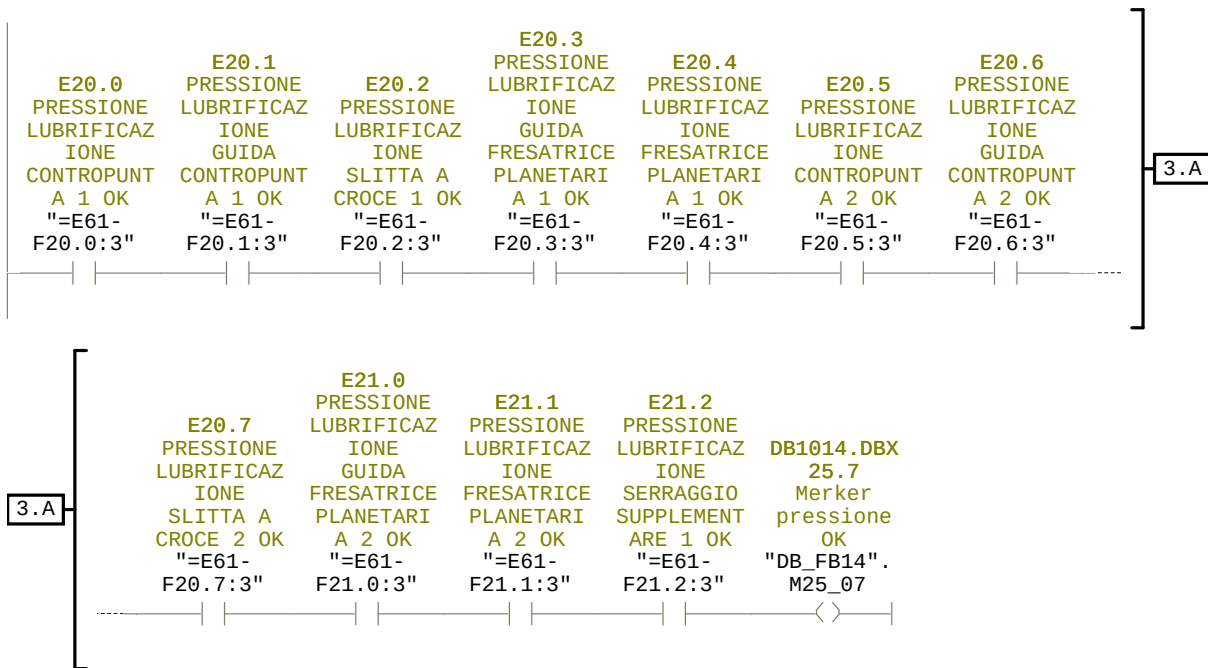
Segmento: 1

Segmento: 2	Merker per riduzione pressione

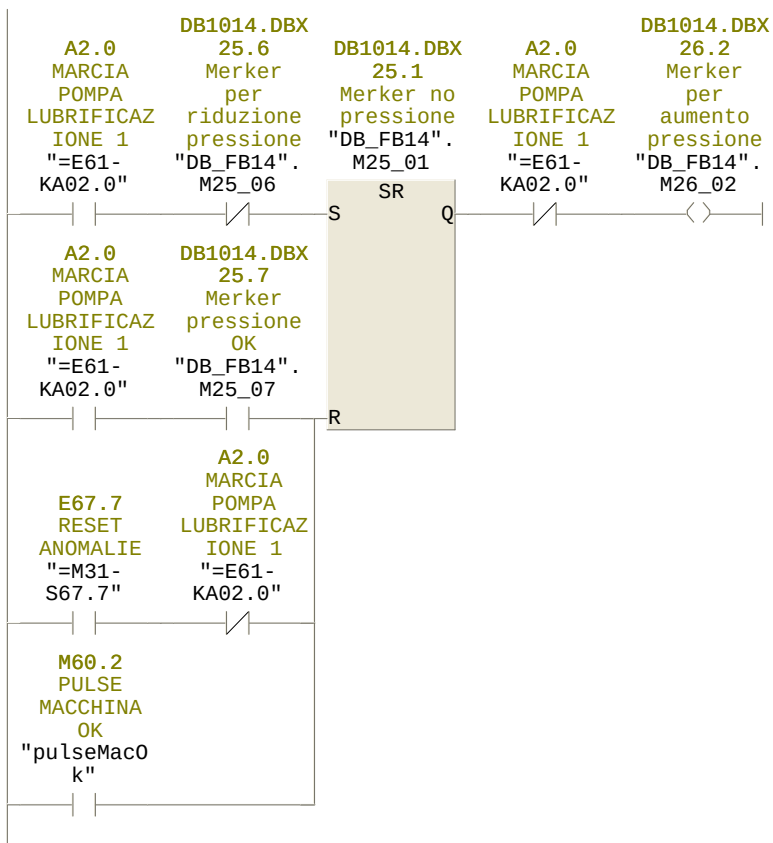


E20.7 PRESSIONE LUBRIFICAZ IONE SLITTA A CROCE 2 OK "=E61- F20.7:3"	
E21.0 PRESSIONE LUBRIFICAZ IONE GUIDA FRESATRICE PLANETARI A 2 OK "=E61- F21.0:3"	
E21.1 PRESSIONE LUBRIFICAZ IONE FRESATRICE PLANETARI A 2 OK "=E61- F21.1:3"	
E21.2 PRESSIONE LUBRIFICAZ IONE SERRAGGIO SUPPLEMENT ARE 1 OK "=E61- F21.2:3"	

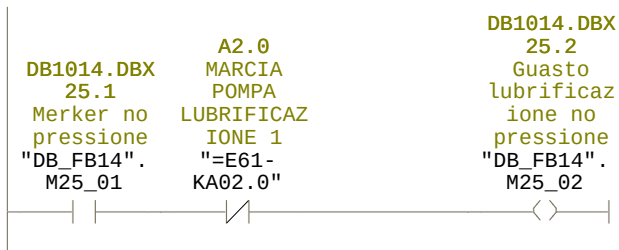
Segmento: 3 Merker pressione OK



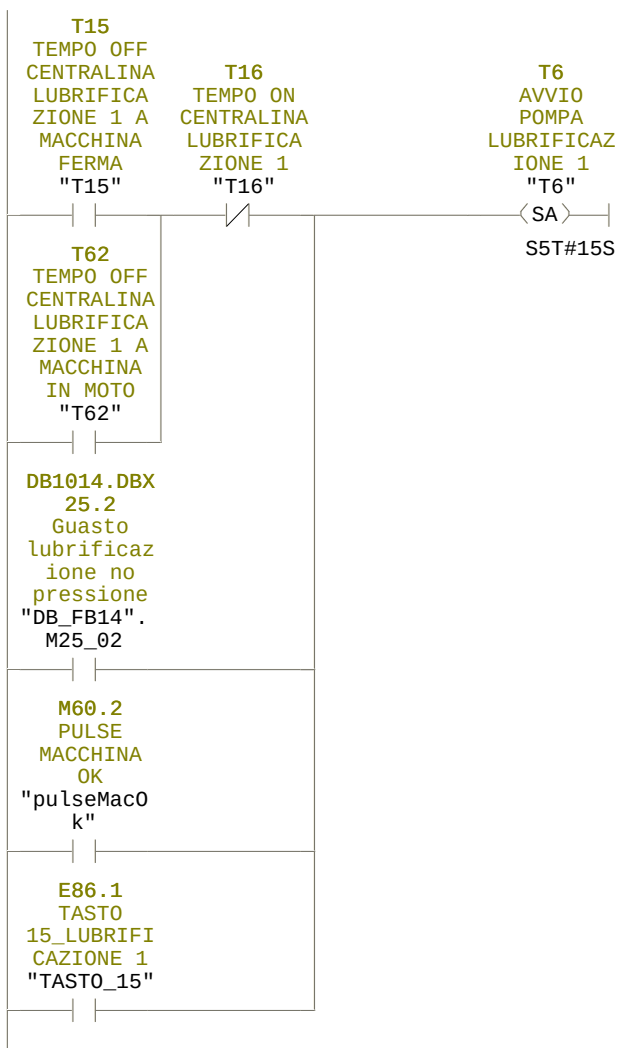
Segmento: 4 Merker mancanza pressione pressione



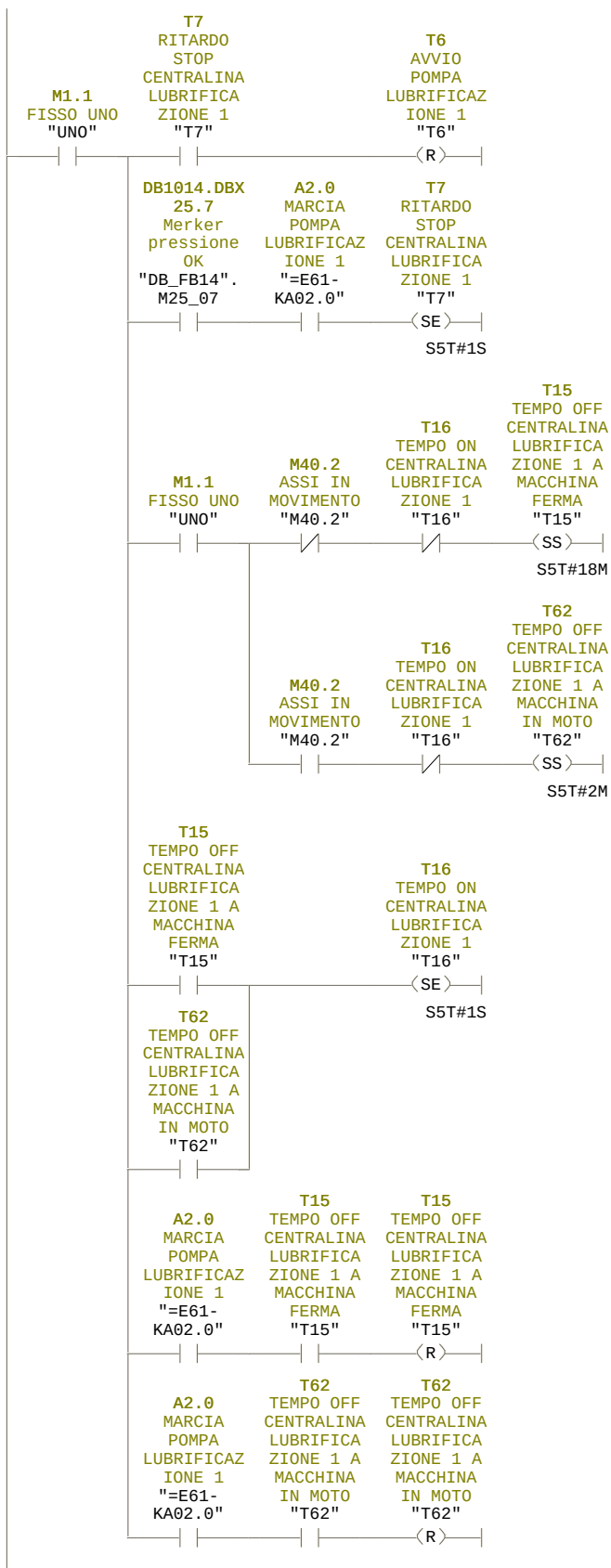
Segmento: 5 Guasto lubrificazione no pressione



Segmento: 6 AVVIO POMPA LUBRIFICAZIONE 1

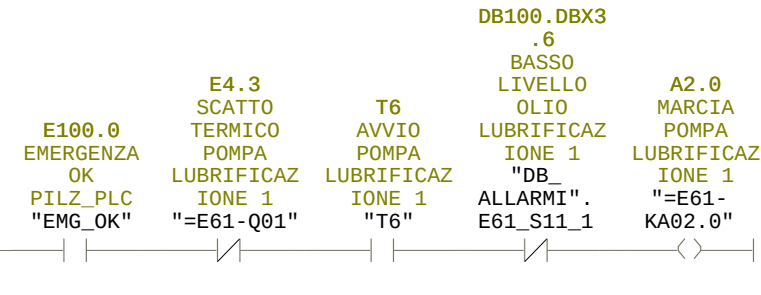


Segmento: 7	AVVIO POMPA LUBRIFICAZIONE 1



Segmento: 8

MARCIA POMPA LUBRIFICAZIONE 1



Segmento: 9

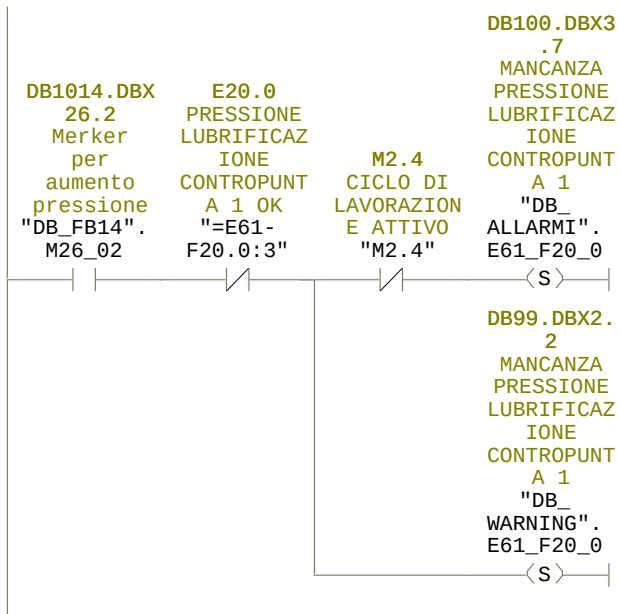
LED TASTO 15



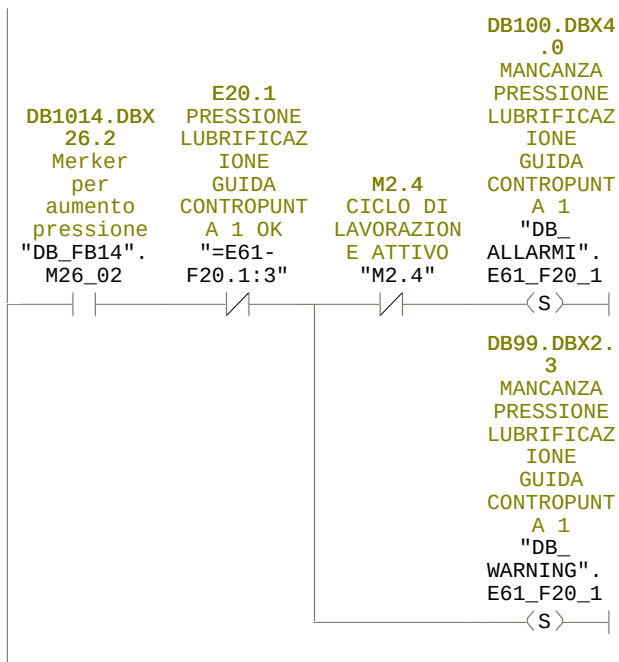
Segmento: 10



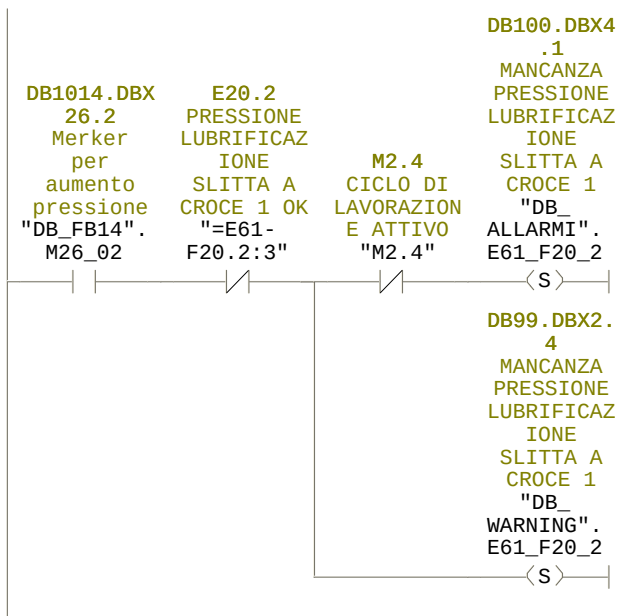
Segmento: 11 MANCANZA PRESSIONE LUBRIFICAZIONE CONTROPUNTA 1



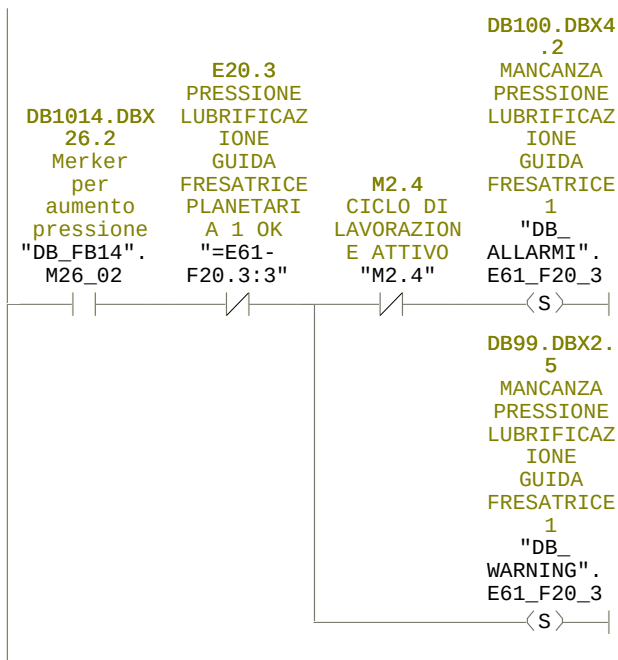
Segmento: 12 MANCANZA PRESSIONE LUBRIFICAZIONE GUIDA CONTROPUNTA 1



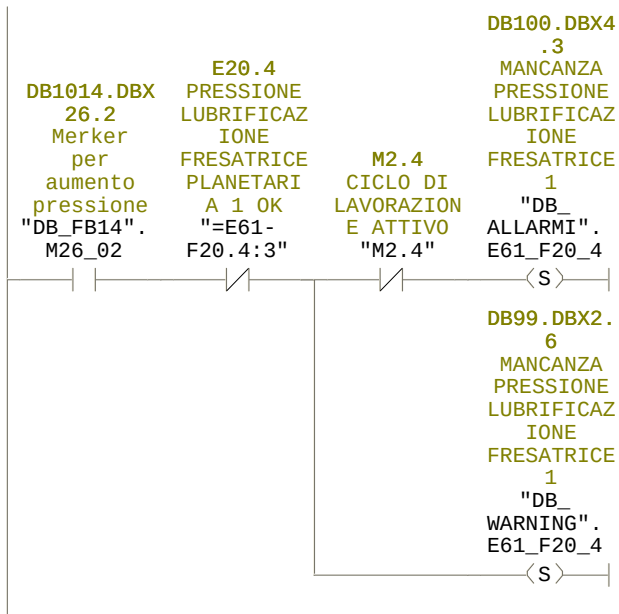
Segmento: 13 MANCANZA PRESSIONE LUBRIFICAZIONE SLITTA A CROCE 1



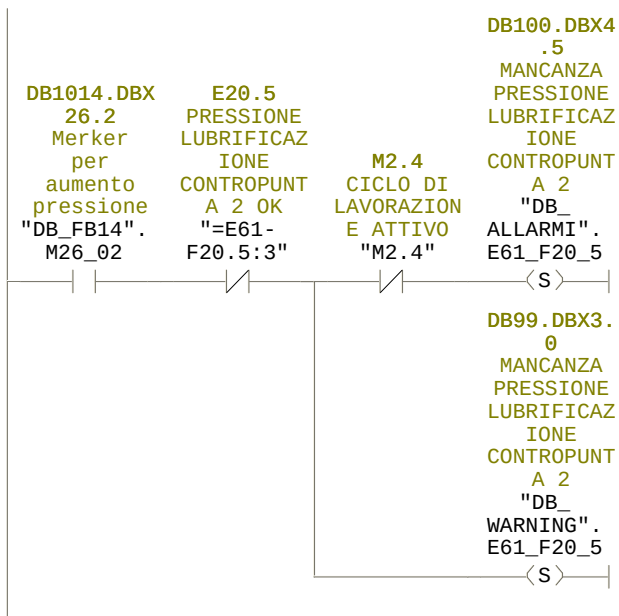
Segmento: 14 MANCANZA PRESSIONE LUBRIFICAZIONE GUIDA FRESATRICE 1



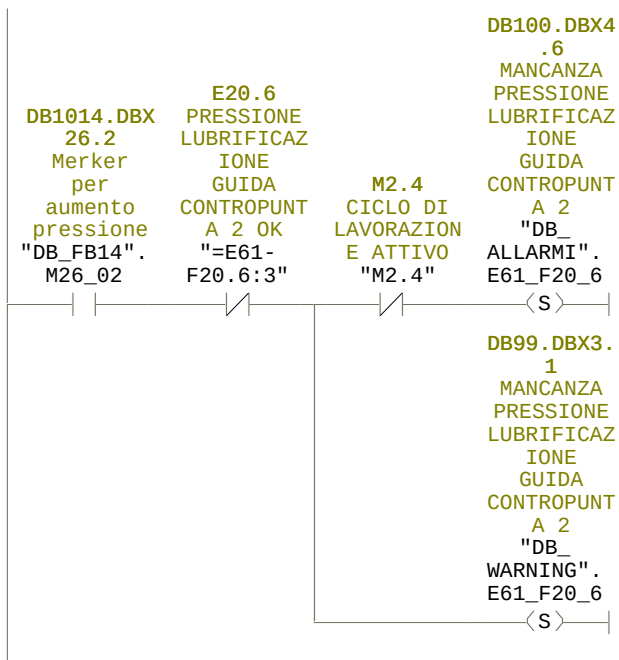
Segmento: 15 MANCANZA PRESSIONE LUBRIFICAZIONE FRESATRICE 1



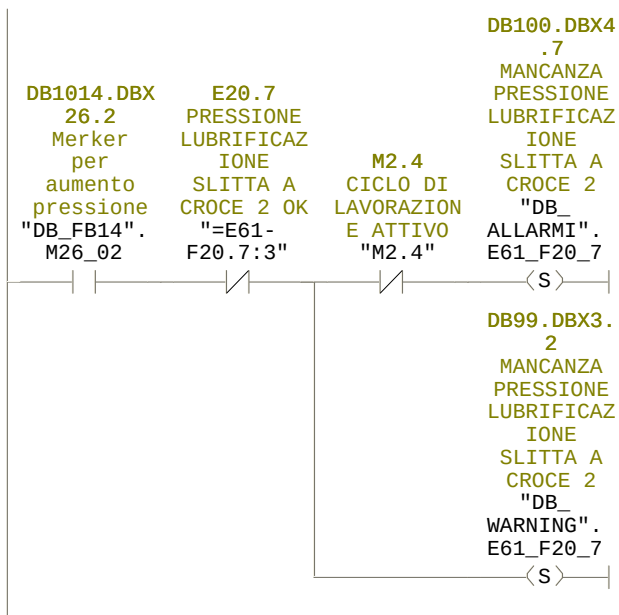
Segmento: 16 MANCANZA PRESSIONE LUBRIFICAZIONE CONTROPUNTA 2



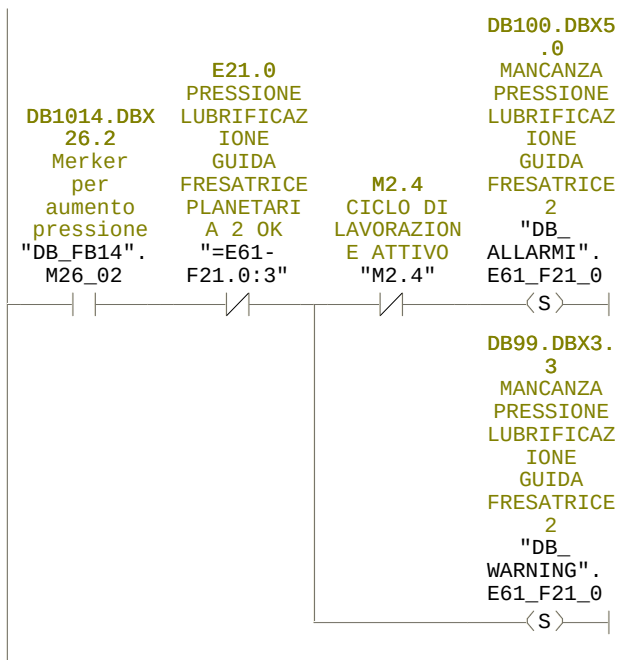
Segmento: 17 MANCANZA PRESSIONE LUBRIFICAZIONE GUIDA CONTROPUNTA 2



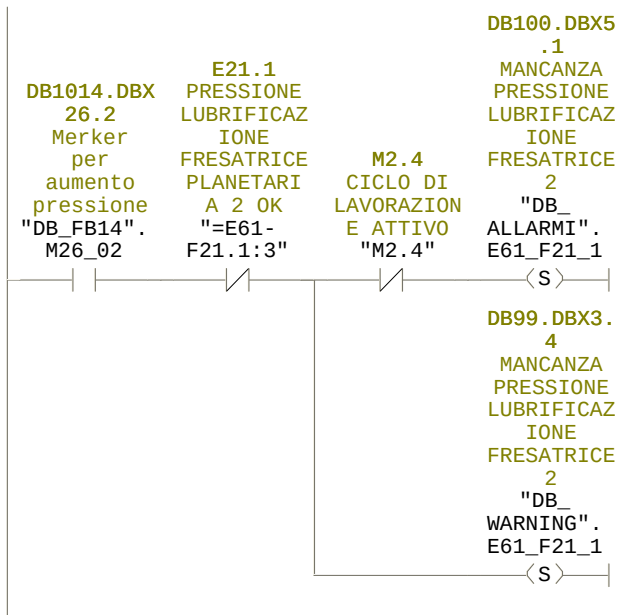
Segmento: 18 MANCANZA PRESSIONE LUBRIFICAZIONE SLITTA A CROCE 2



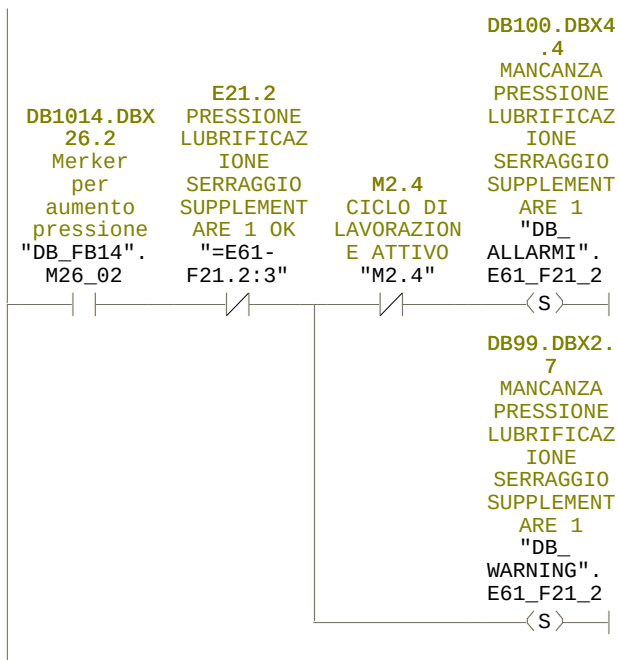
Segmento: 19 MANCANZA PRESSIONE LUBRIFICAZIONE GUIDA FRESATRICE 2



Segmento: 20 MANCANZA PRESSIONE LUBRIFICAZIONE FRESATRICE 2



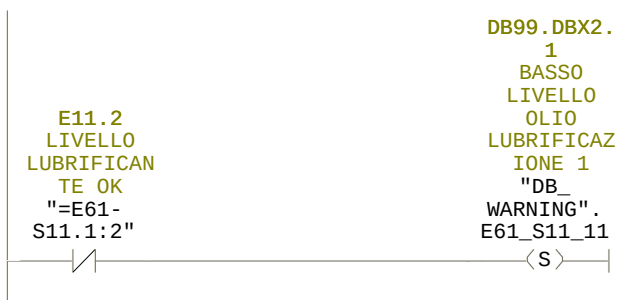
Segmento: 21 MANCANZA PRESSIONE LUBRIFICAZIONE SERRAGGIO SUPPLEMENTARE 1



Segmento: 22 BASSO LIVELLO OLIO LUBRIFICAZIONE 1



Segmento: 23 BASSO LIVELLO OLIO LUBRIFICAZIONE 1



FC115 - <offline>

"POMPA IDRAULICA"

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:** 2**Data e ora Codice:**

12/02/2015 08.28.51

Interfaccia: 23/01/2015 11.29.19**Lunghezze (blocco / codice / dati):** 00750 00614 00016**Proprietà dell'oggetto:**

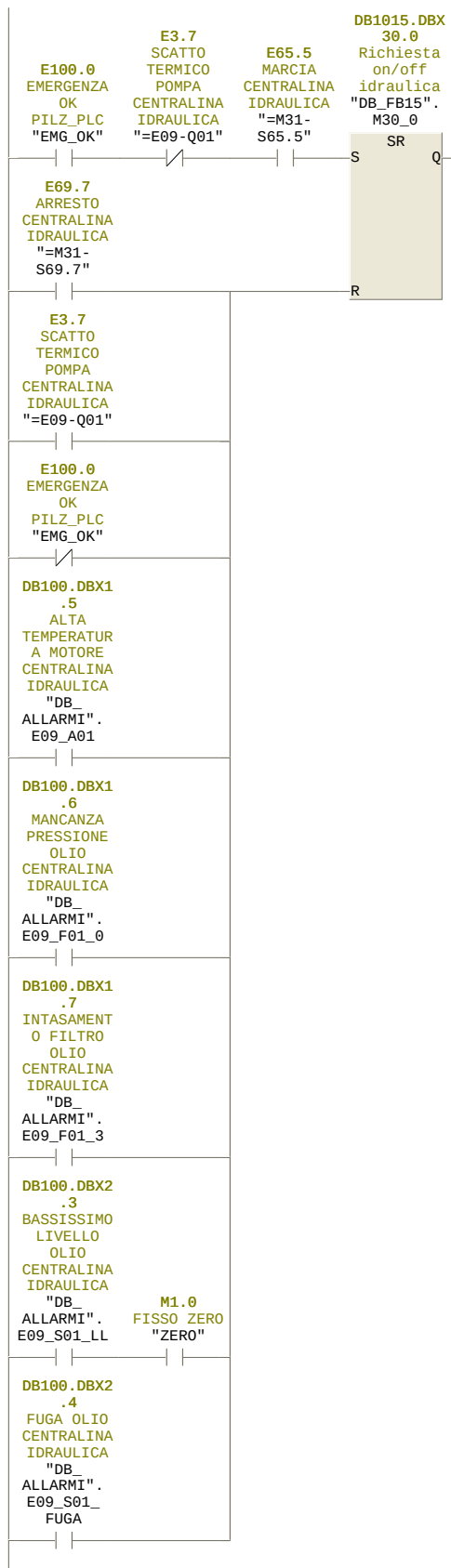
S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

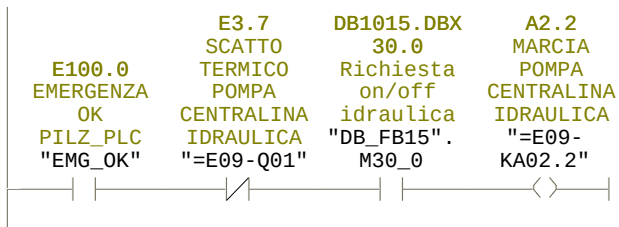
Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC115 POMPA IDRAULICA

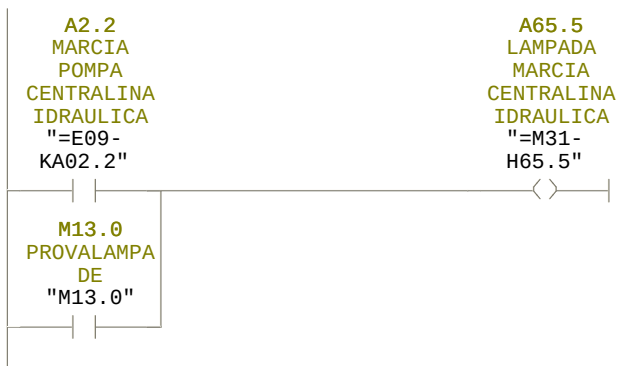
Segmento: 1 Richiesta on/off idraulica



Segmento: 2 MARCIA POMPA CENTRALINA IDRAULICA

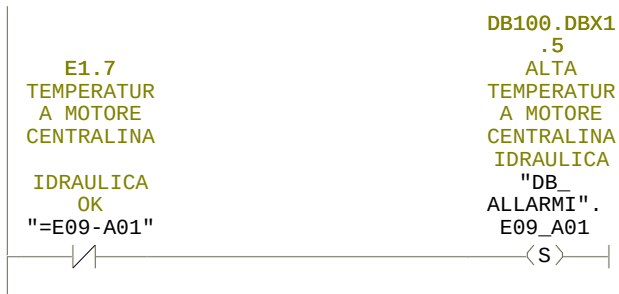


Segmento: 3 LAMPADA MARCIA POMPA CENTRALINA IDRAULICA

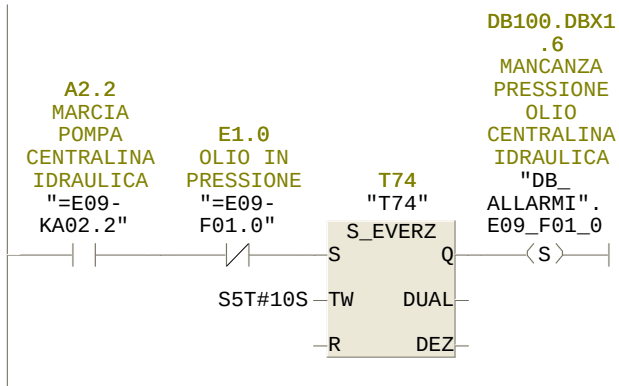


Segmento: 4

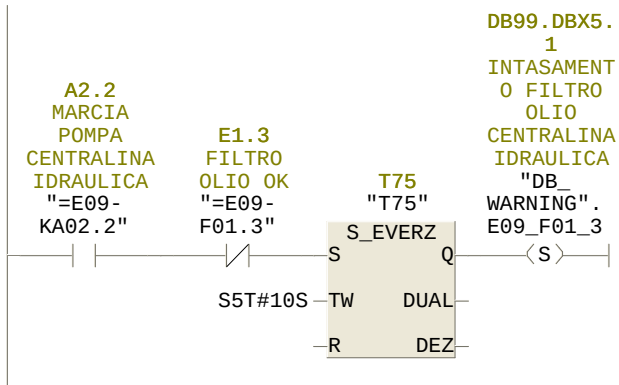
Segmento: 5 ALTA TEMPERATURA MOTORE CENTRALINA IDRAULICA



Segmento: 6 MANCANZA PRESSIONE OLIO CENTRALINA IDRAULICA



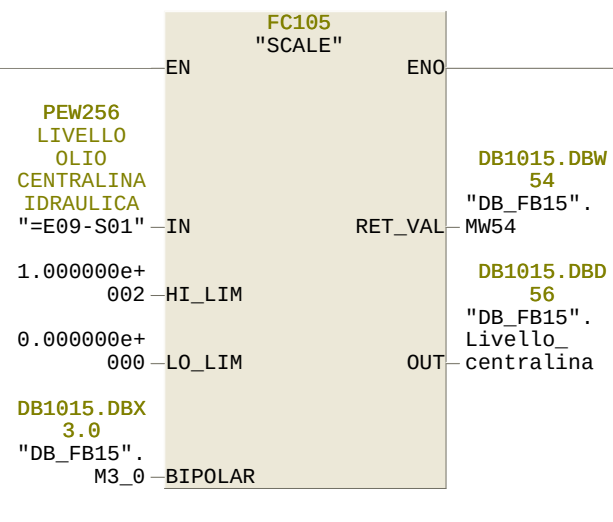
Segmento: 7 INTASAMENTO FILTRO OLIO CENTRALINA IDRAULICA



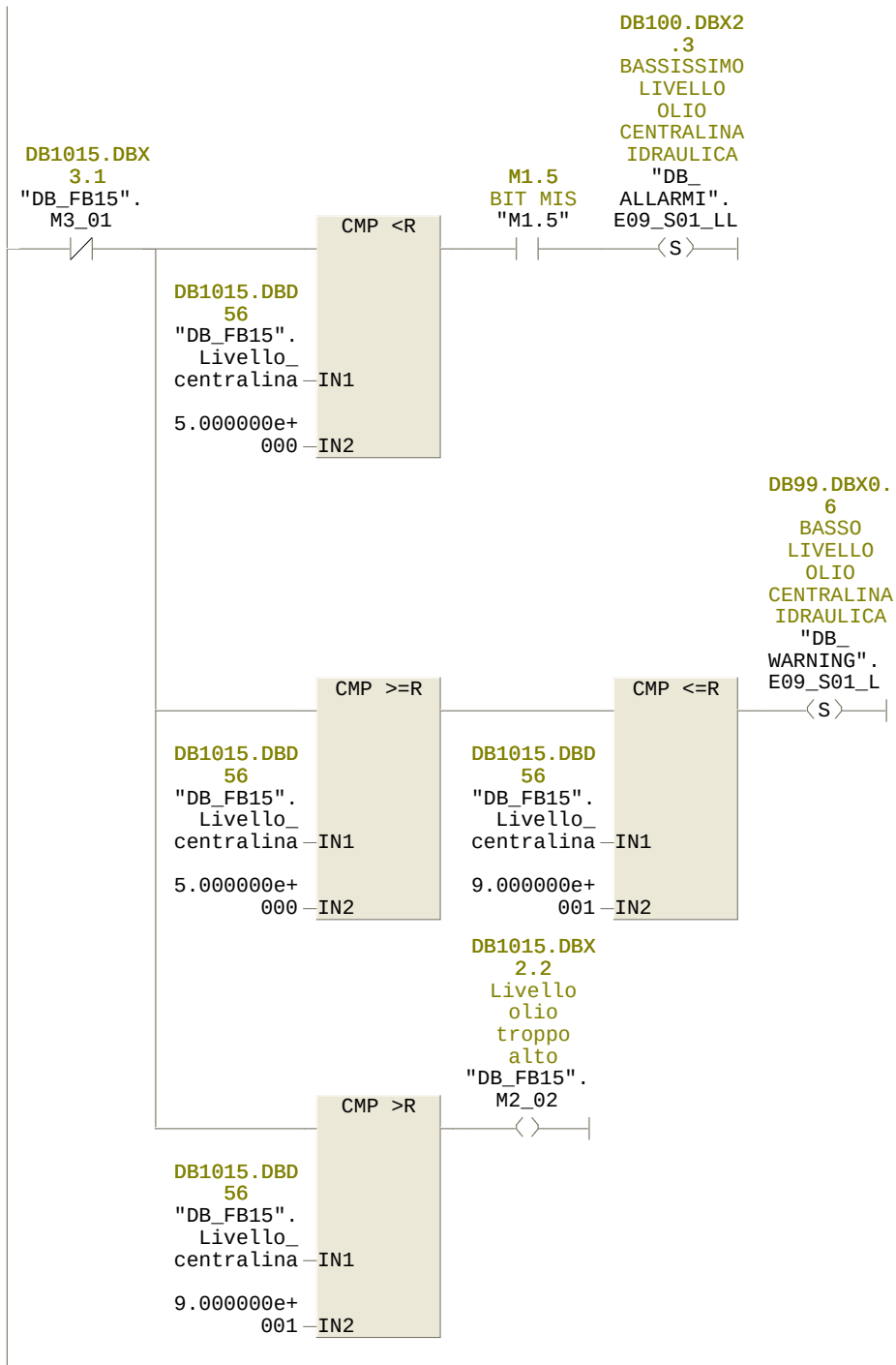
Segmento: 8

Segmento: 9

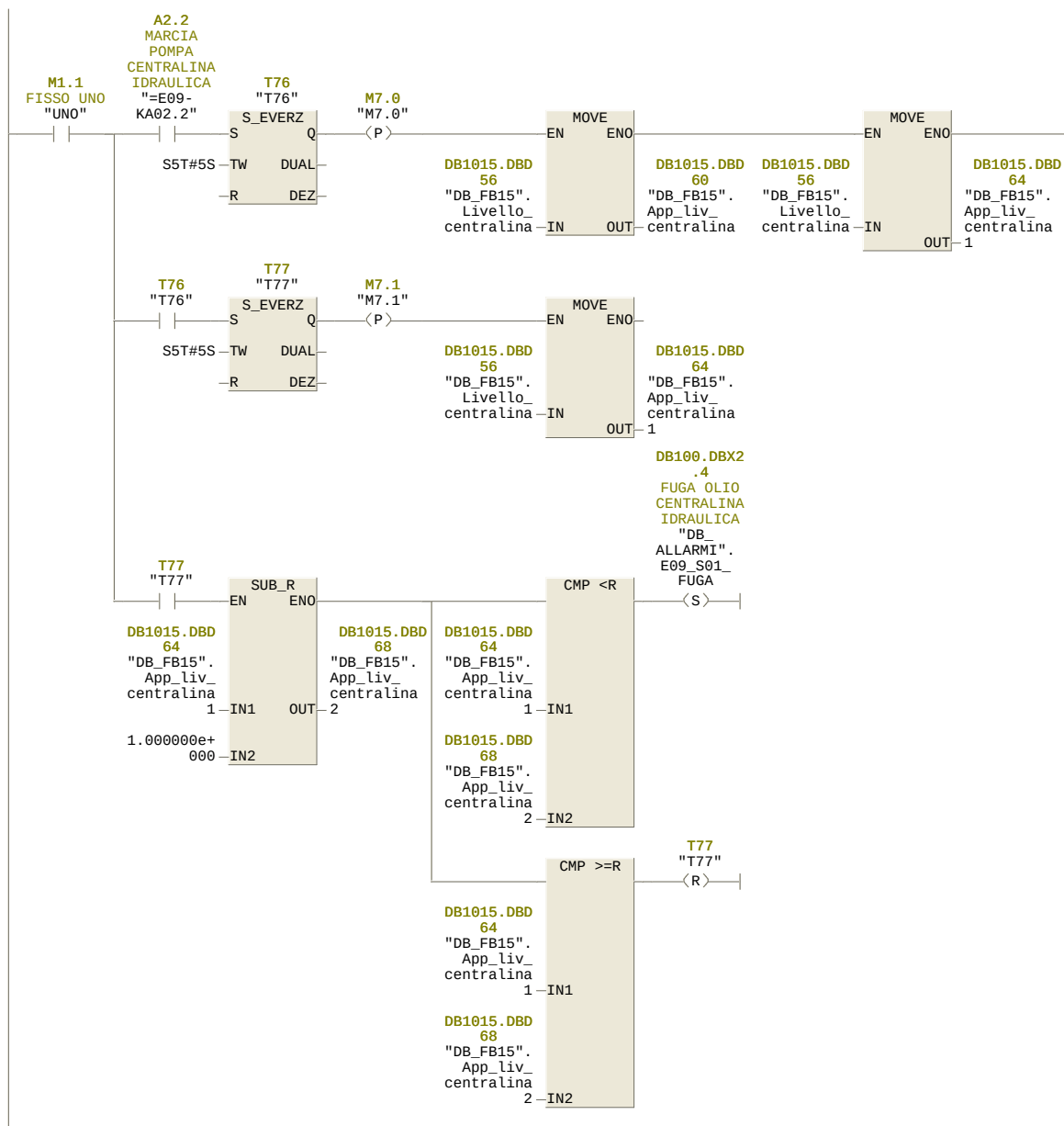
Livello centralina oleodinamica



Segmento: 10 Livello olio "segnalazione"



Segmento: 11 CONTROLLO PERDITE OLIO



FC116 - <offline>

"PORTE_RIPARI"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

05/03/2015 08.57.04

Interfaccia: 02/02/2015 17.26.41

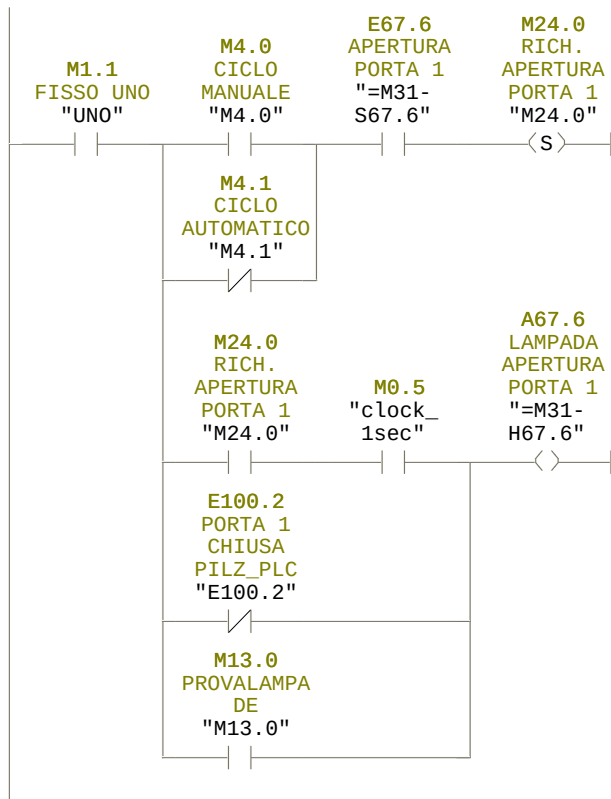
Lunghezze (blocco / codice / dati): 00284 00176 00002

Proprietà dell'oggetto:

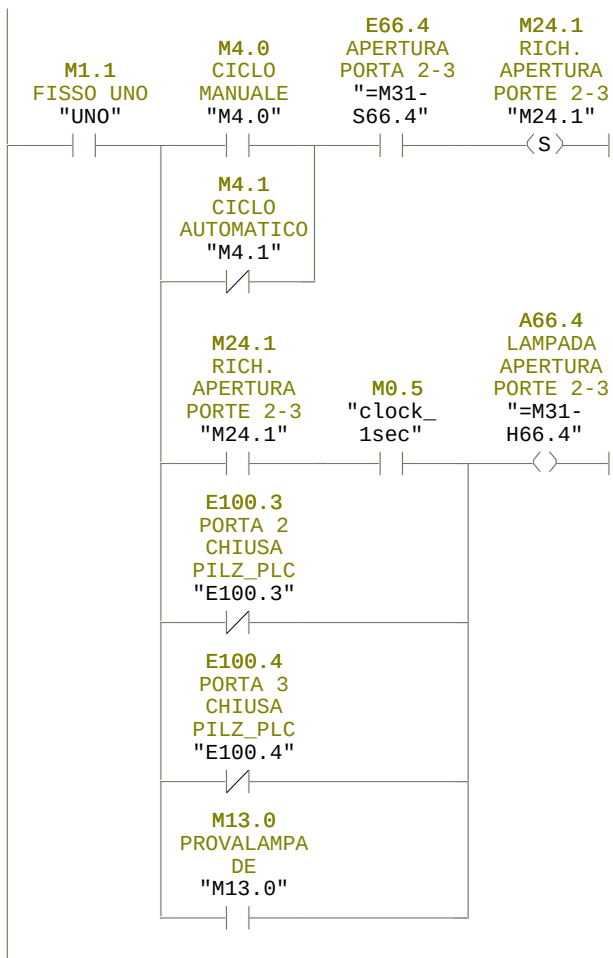
S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC116 RIPARI MACCHINA**Segmento: 1 LAMPADA APERTURA PORTA 1**

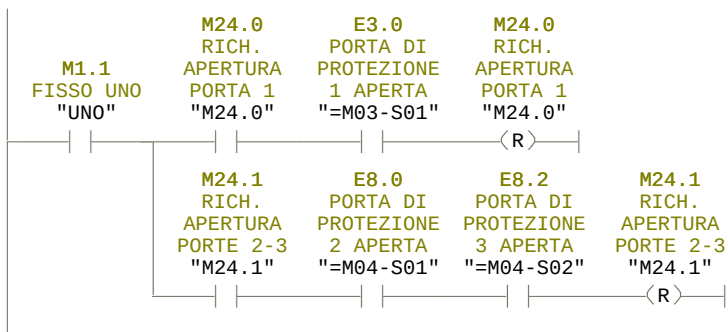
Segmento: 2 LAMPADA APERTURA PORTE 2-3



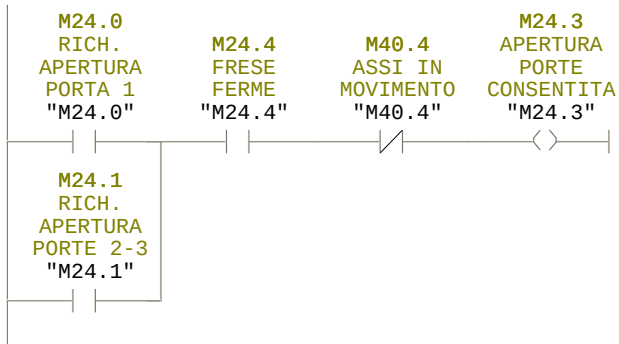
Segmento: 3



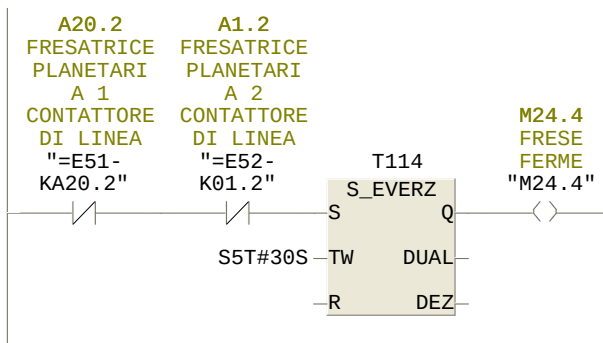
Segmento: 4 RICH. APERTURA PORTA 1



Segmento: 5 APERTURA PORTE CONSENTITA



Segmento: 6 FRESE FERME



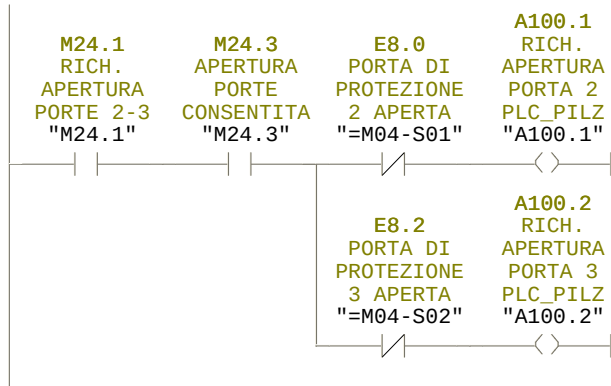
Segmento: 7



Segmento: 8 RICH. APERTURA PORTA 1 PLC_PILZ



Segmento: 9	RICH. APERTURA PORTA 1 PLC_PILZ



FC120 - <offline>

"FRESATRICE 1"

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 13/03/2015 02.28.35
Interfaccia: 23/01/2015 13.53.41
Lunghezze (blocco / codice / dati): 00834 00692 00018

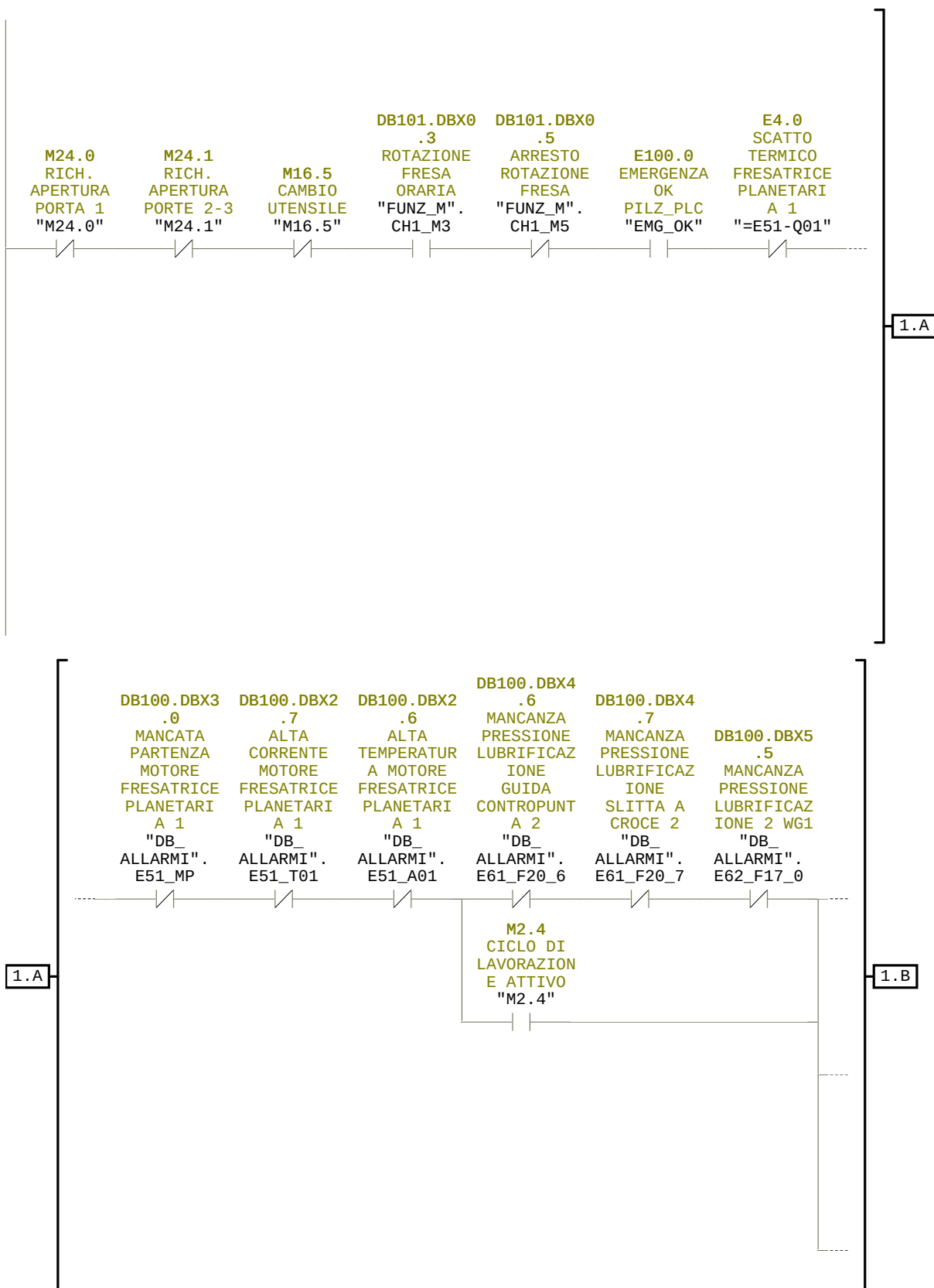
Proprietà dell'oggetto:

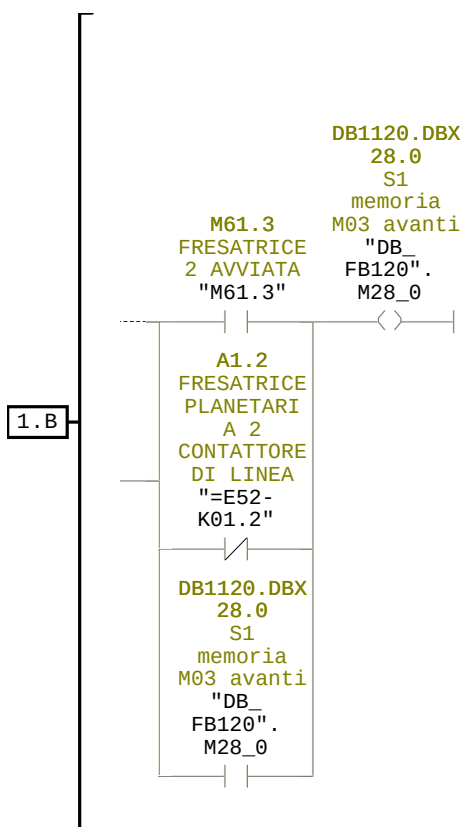
S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

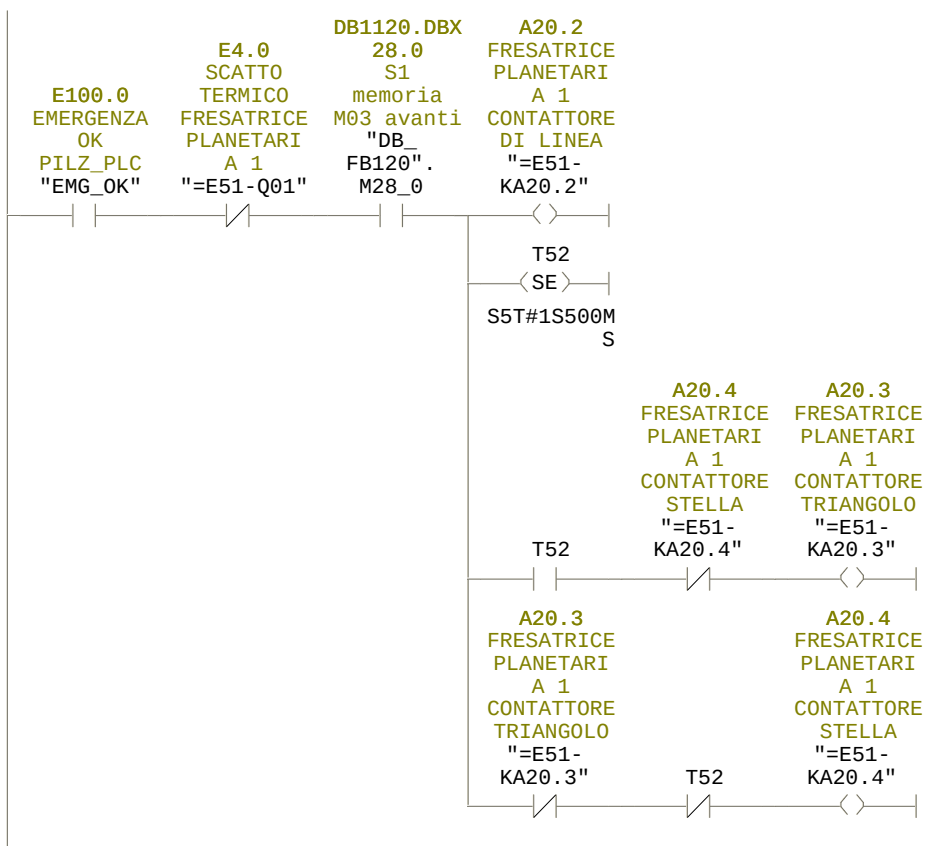
Blocco: FC120 FRESATRICE 1

Segmento: 1 S1 memoria M03 avanti



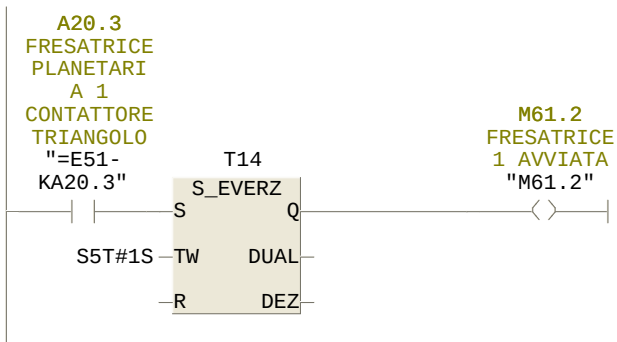


Segmento: 2 FRESATRICE PLANETARIA 1

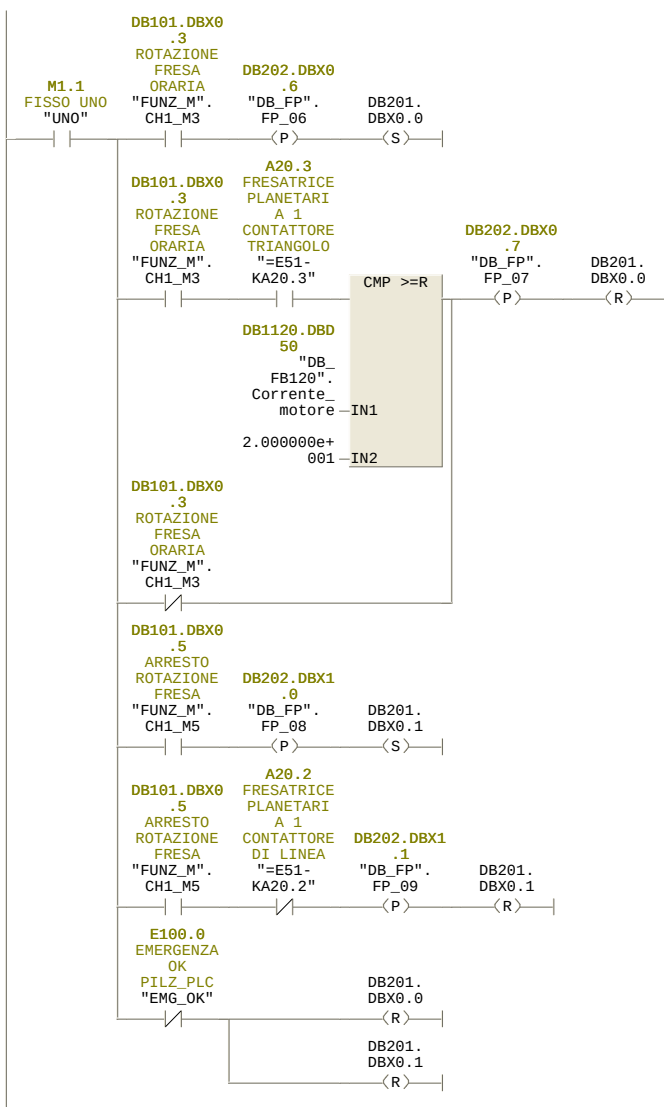


Segmento: 3 FRESATRICE 1 AVVIATA

SEGNALE PER FRESATRICE 2



Segmento: 4 FEEDBACK FUNZIONE M



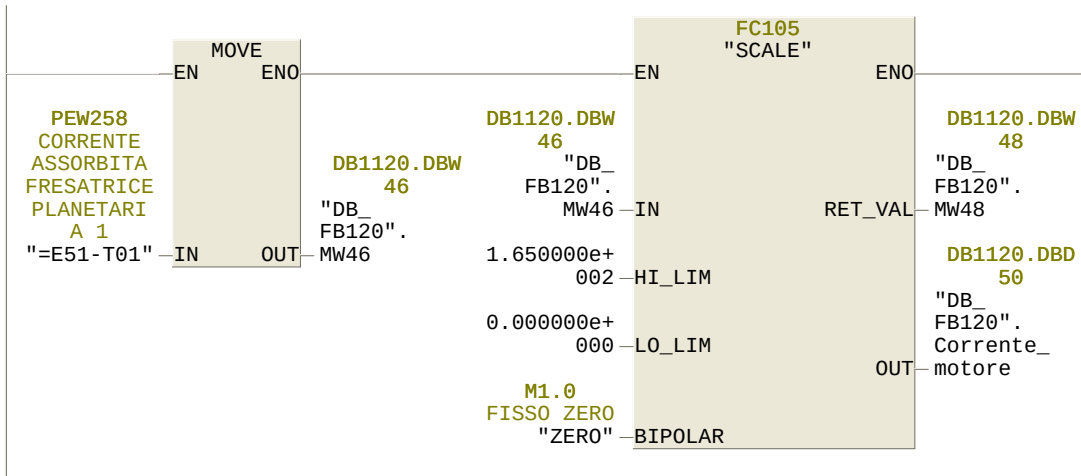
Segmento: 5

Segmento: 6 ALTA TEMPERATURA MOTORE FRESATRICE PLANETARIA 1

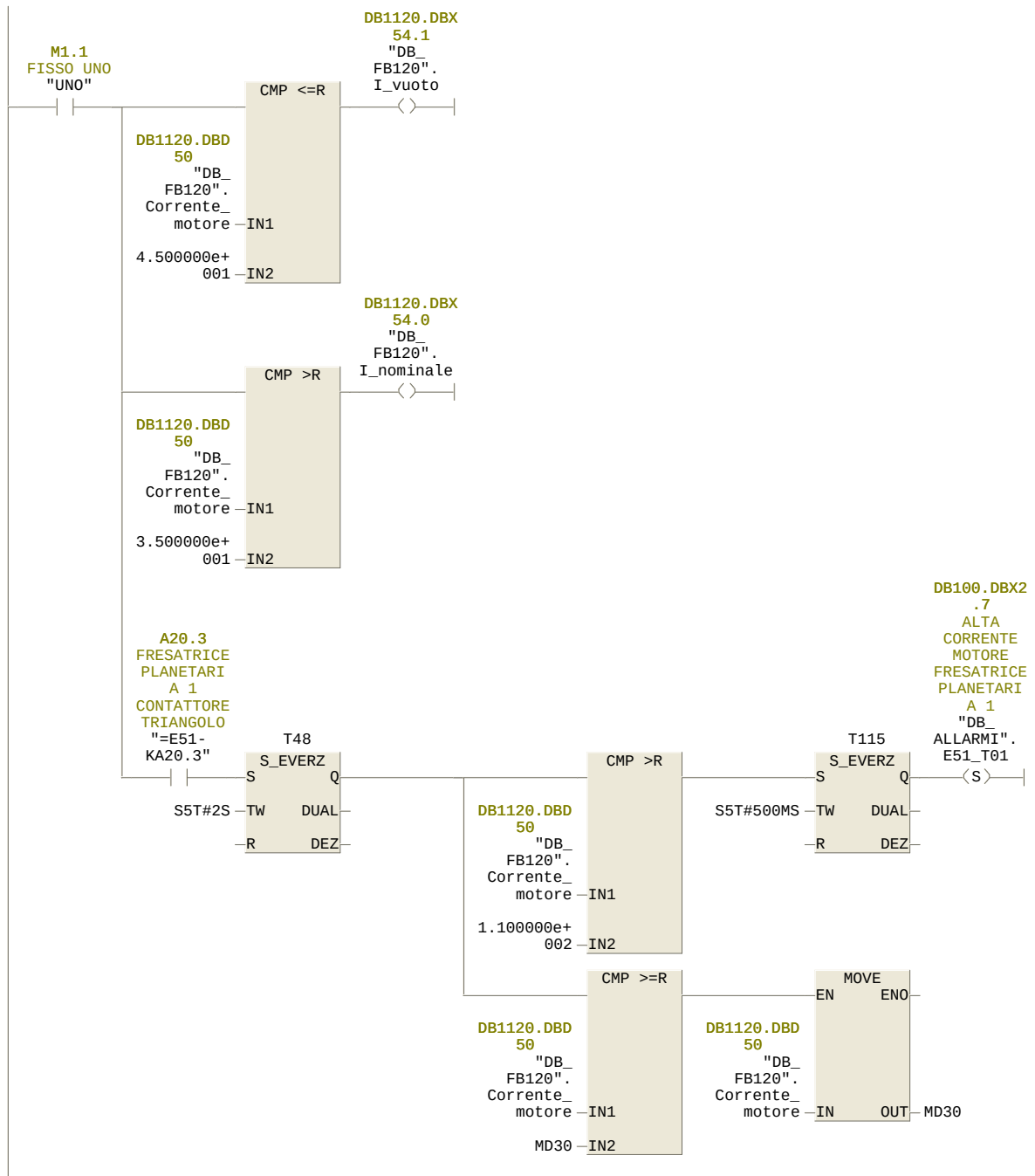
E31.0
TEMPERATUR
A MOTORE
FRESATRICE
PLANETARI
A 1 OK
"=E51-A01"

DB100.DBX2
.6
ALTA
TEMPERATUR
A MOTORE
FRESATRICE
PLANETARI
A 1
"DB_
ALLARMI".
E51_A01
(S)

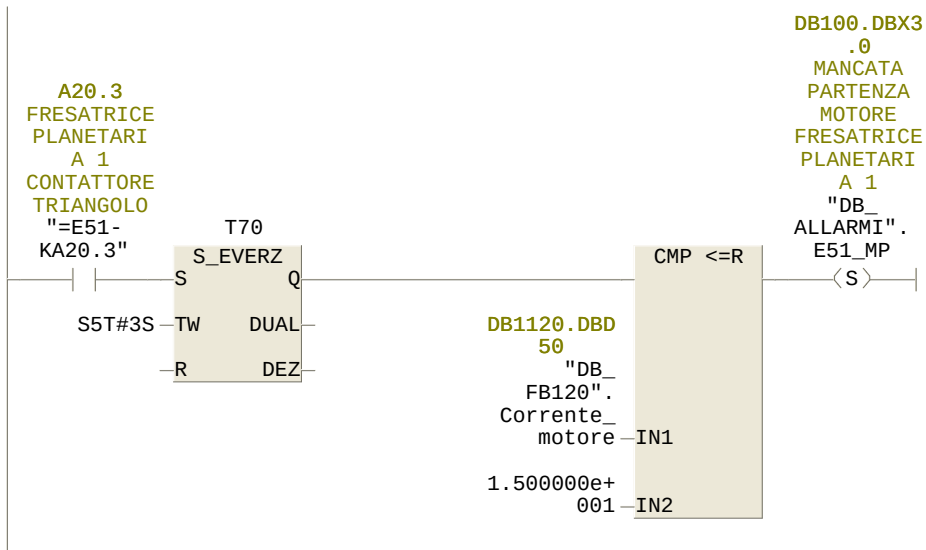
Segmento: 7 Corrente motore



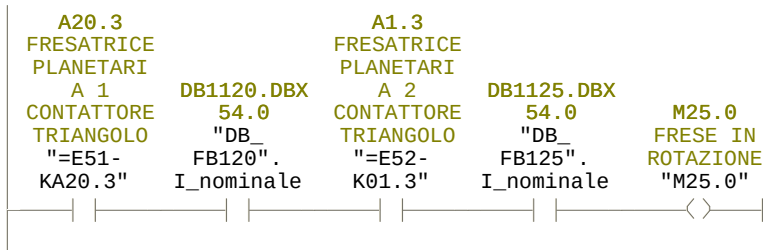
Segmento: 8 Gestione soglie corrente fresa



Segmento: 9 MANCATA PARTENZA MOTORE FRESA PLANETARIA 1



Segmento: 10 FRESE IN ROTAZIONE



FC125 - <offline>

"FRESATRICE 2"

Nome:
Autore:
Data e ora Codice:
Interfaccia:
Lunghezze (blocco / codice / dati):

Famiglia:
Versione: 0.1
Versione blocco: 2
13/03/2015 02.29.14
23/01/2015 13.53.59
00764 00630 00018

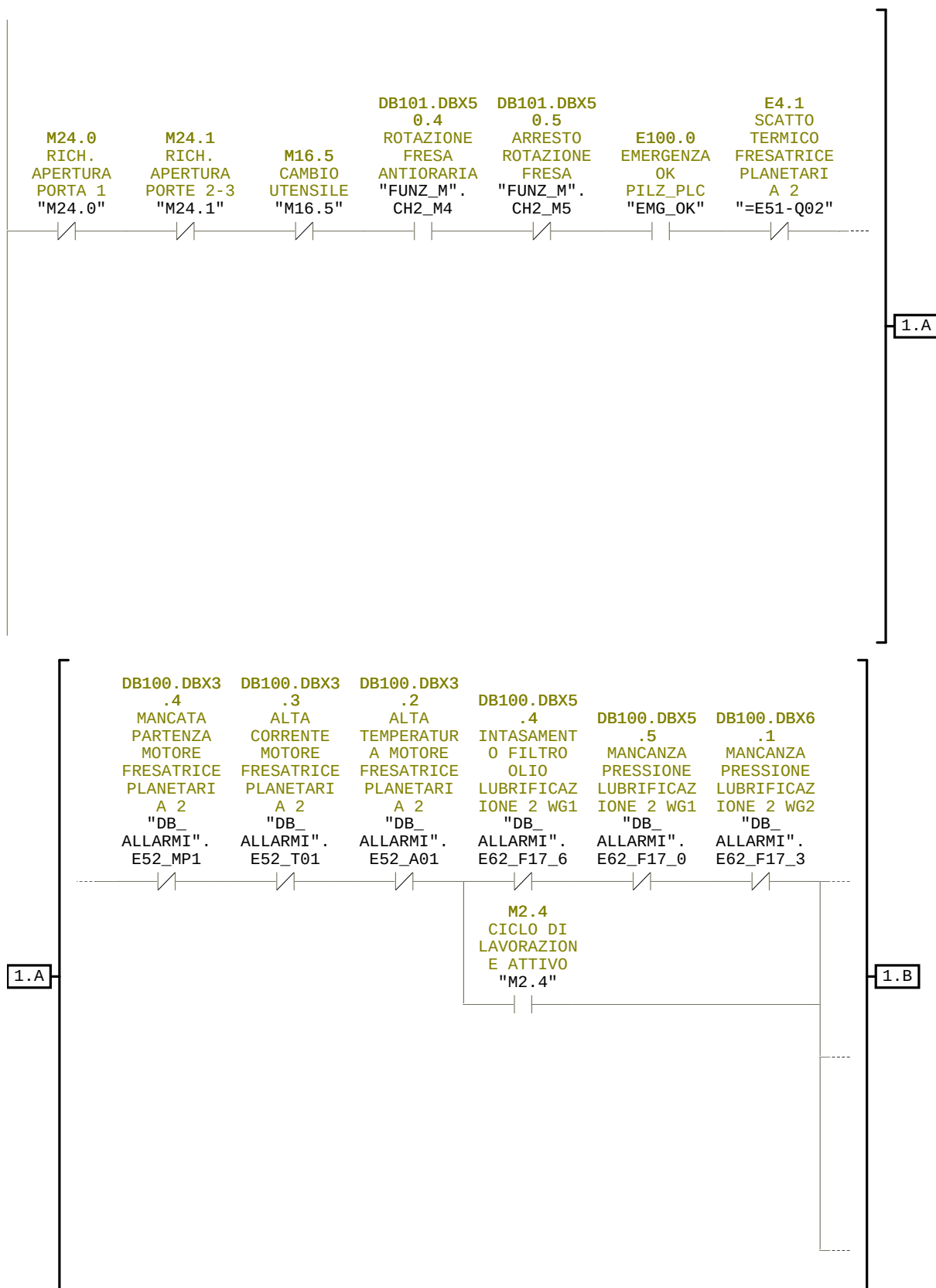
Proprietà dell'oggetto:

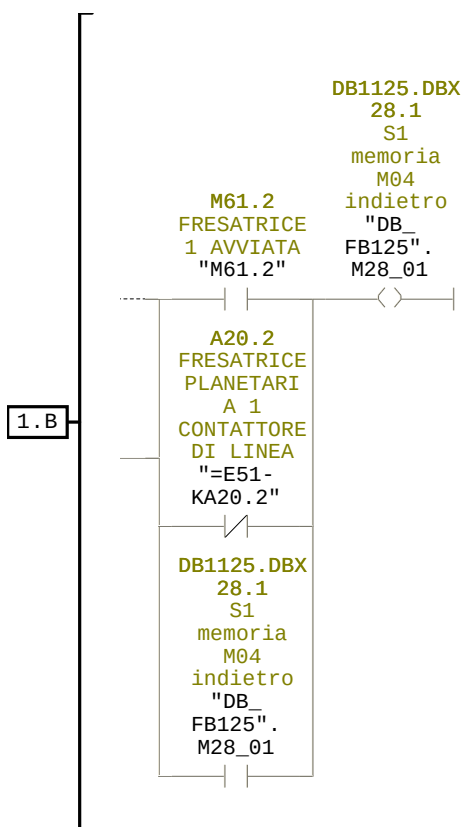
S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

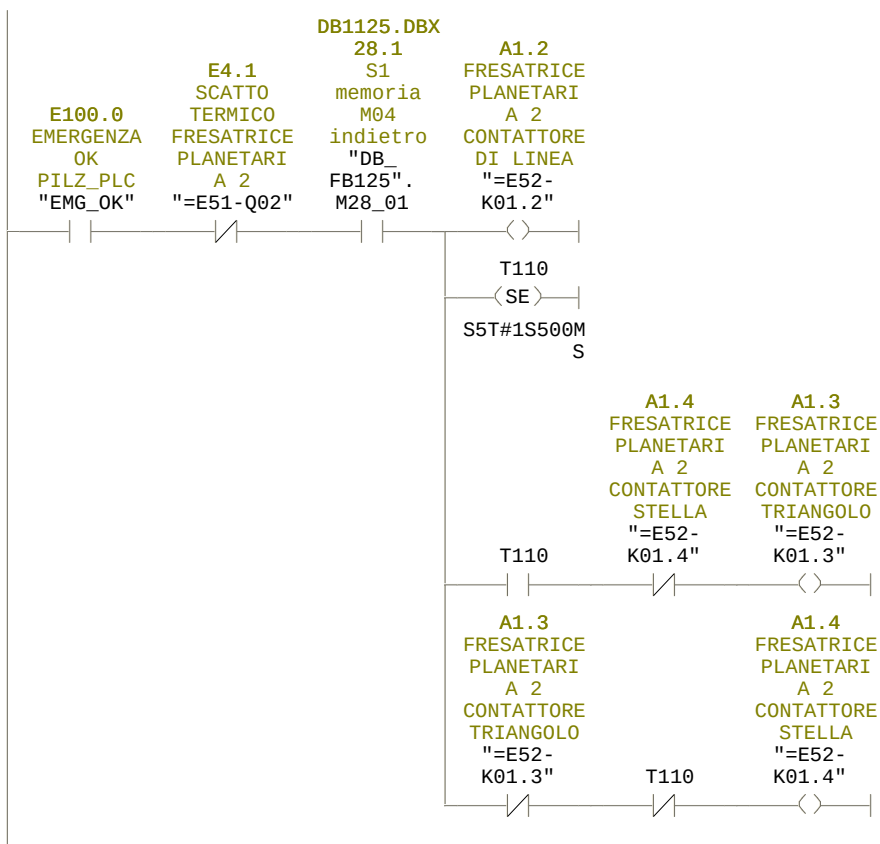
Blocco: FC125 FRESATRICE 2

Segmento: 1 S1 memoria M04 indietro

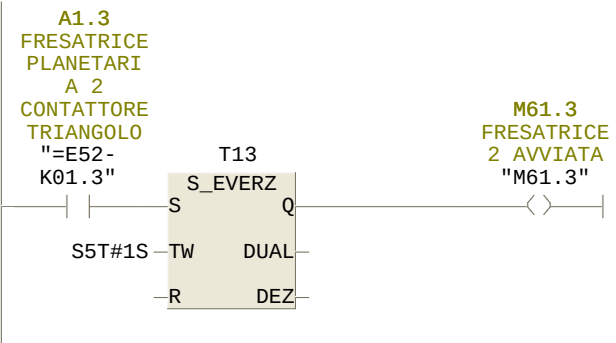




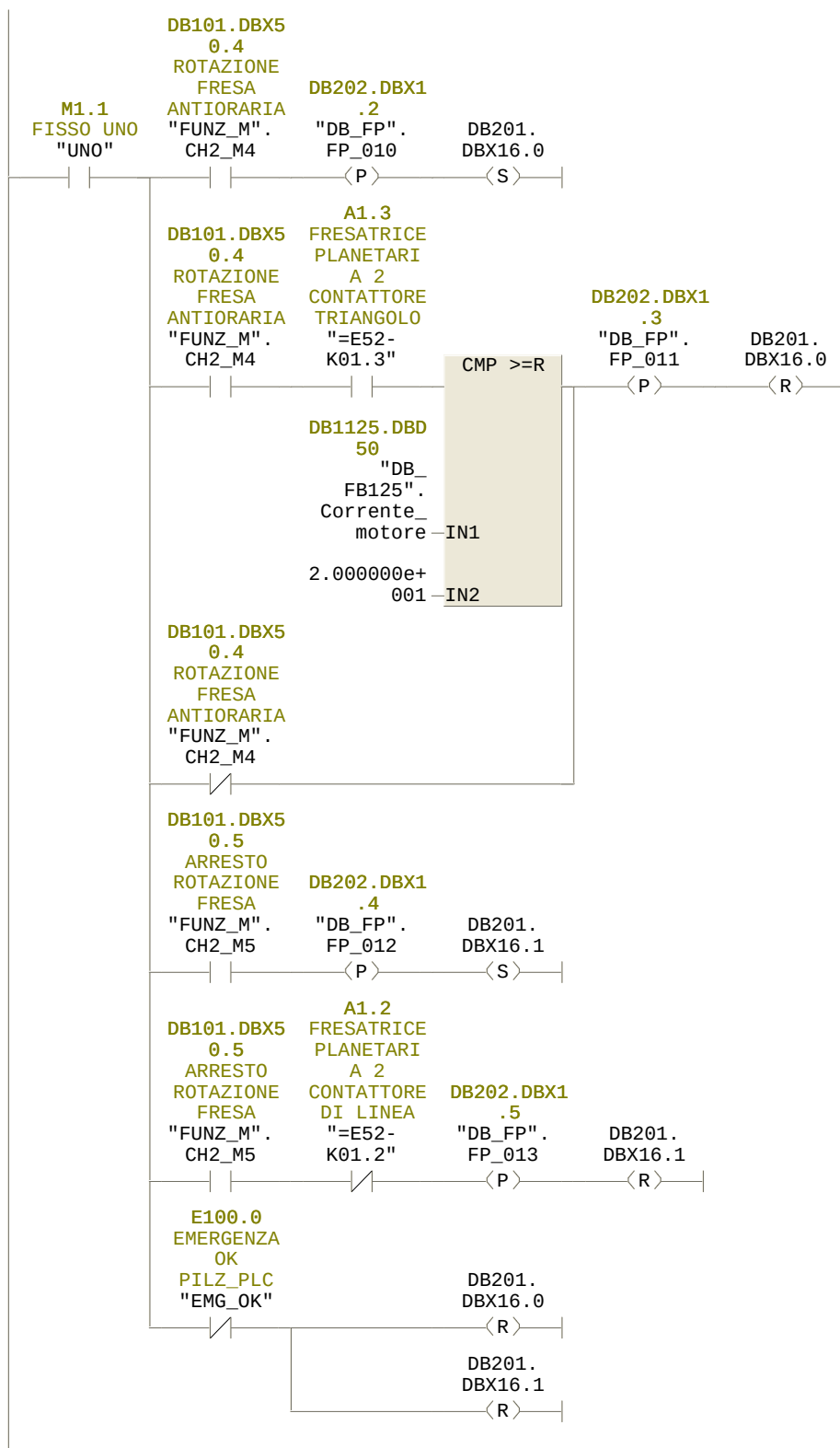
Segmento: 2 FRESATRICE PLANETARIA 2



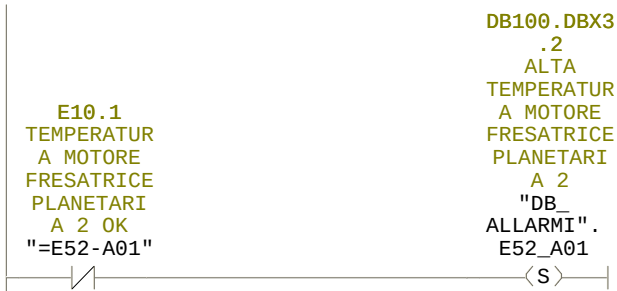
Segmento: 3	FRESATRICE 2 AVVIATA
SEGNALE PER FRESATRICE 1	



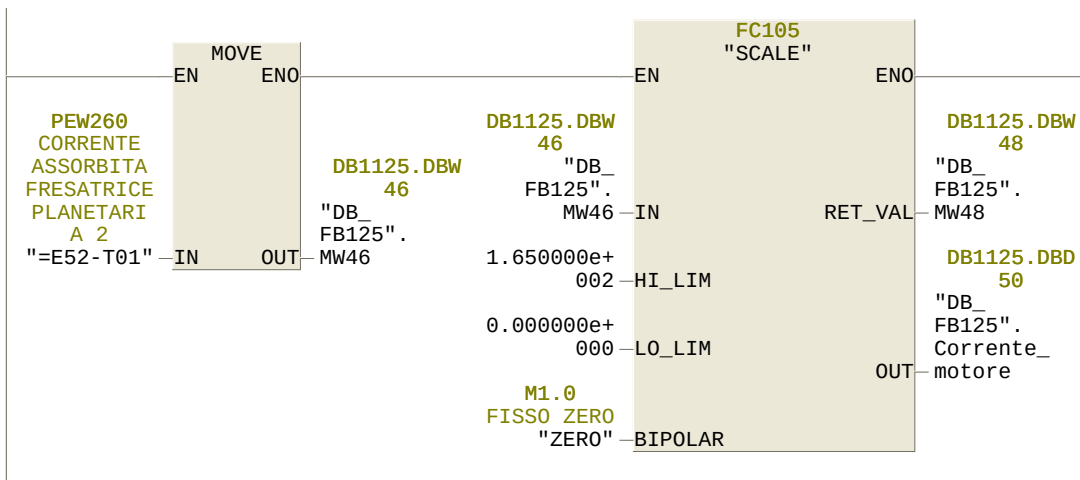
Segmento: 5 FEEDBACK FUNZIONE M



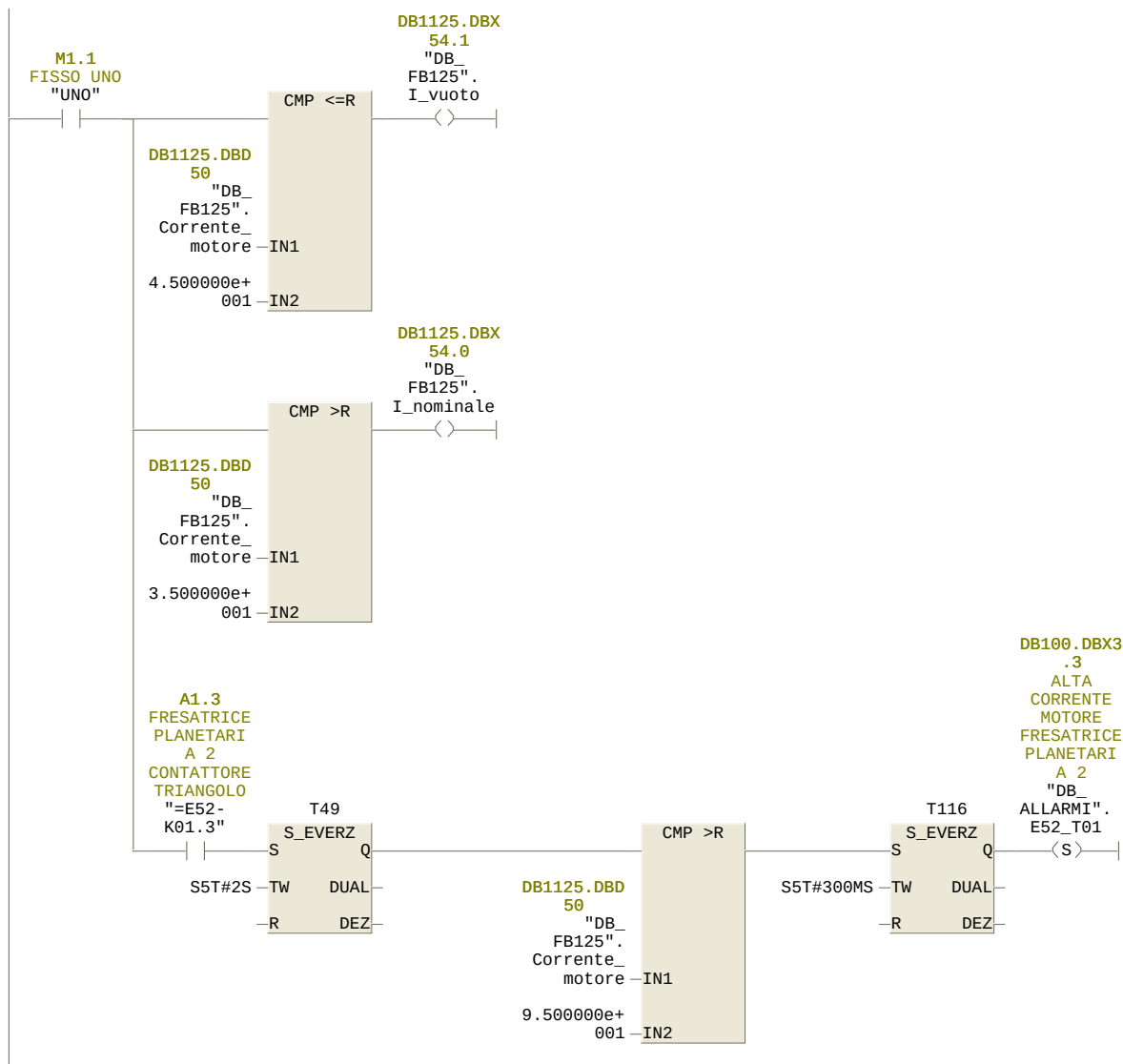
Segmento: 6 ALTA TEMPERATURA MOTORE FRESATRICE PLANETARIA 2



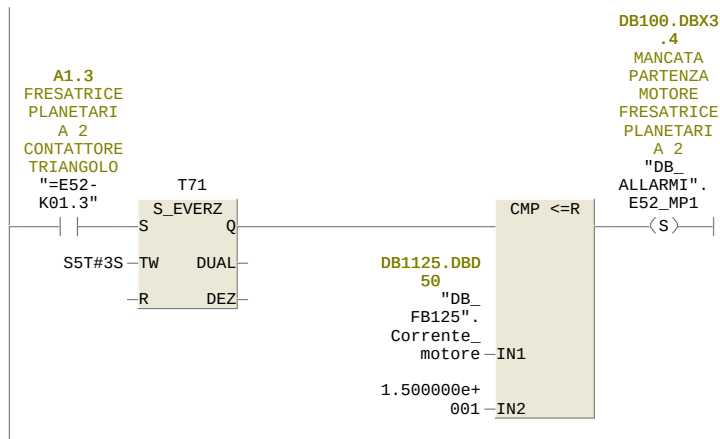
Segmento: 7 Corrente motore



Segmento: 8 Gestione soglie corrente fresa



Segmento: 9 MANCATA PARTENZA MOTORE FRESA PLANETARIA 2



FC151 - <offline>

"CONTROLLO PEZZO"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

06/03/2015 12.55.02

Interfaccia: 23/01/2015 15.12.05

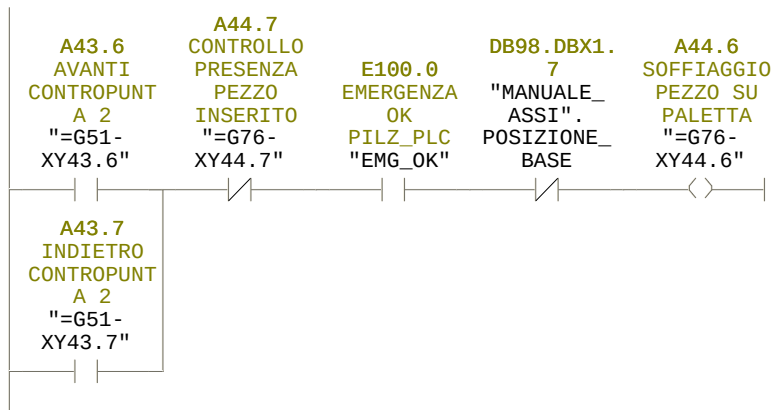
Lunghezze (blocco / codice / dati): 00212 00100 00002

Proprietà dell'oggetto:

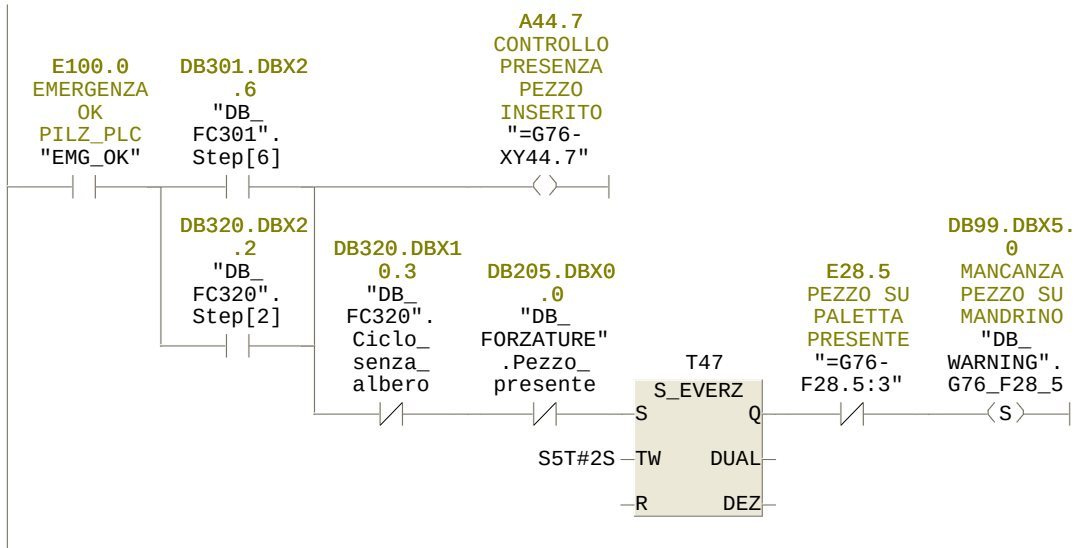
S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC151 SOFFIAGGIO PEZZO**Segmento: 1 SOFFIAGGIO PEZZO SU PALETTA**

Segmento: 2 CONTROLLO PRESENZA PEZZO INSERITO



FC154 - <offline>

"CARRO_SERRAGGIO_1"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

11/03/2015 14.30.34

Interfaccia: 27/01/2015 13.26.15

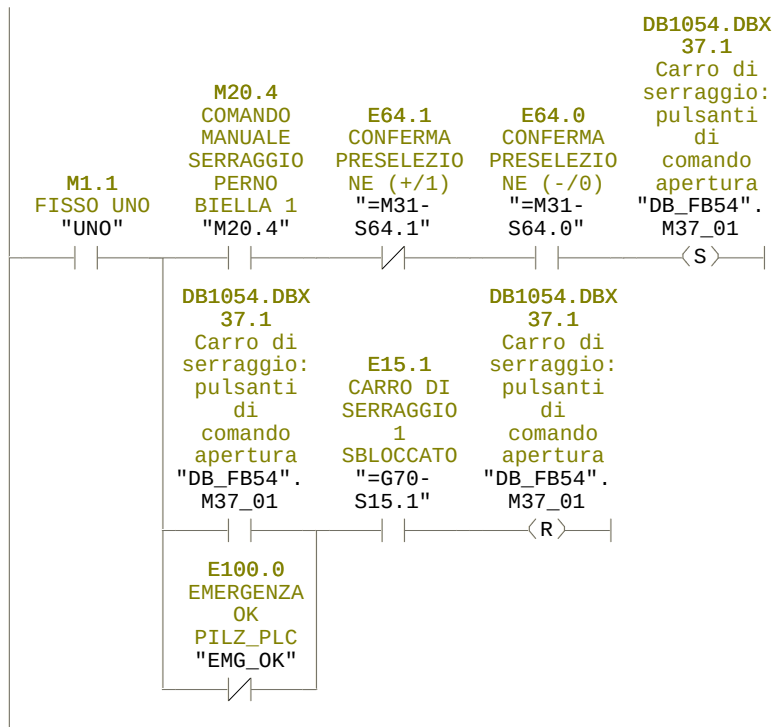
Lunghezze (blocco / codice / dati): 00480 00316 00002

Proprietà dell'oggetto:

S7_language

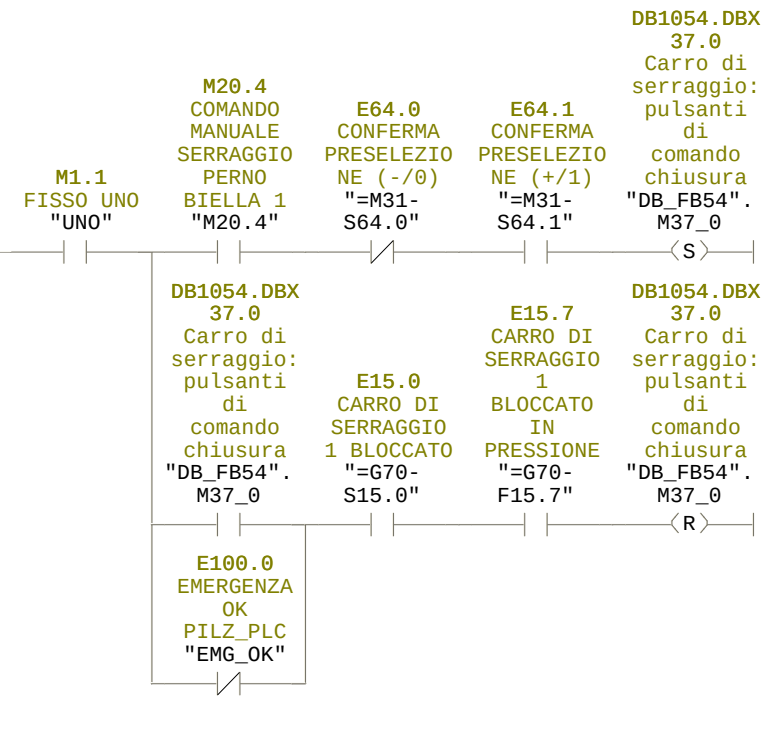
9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

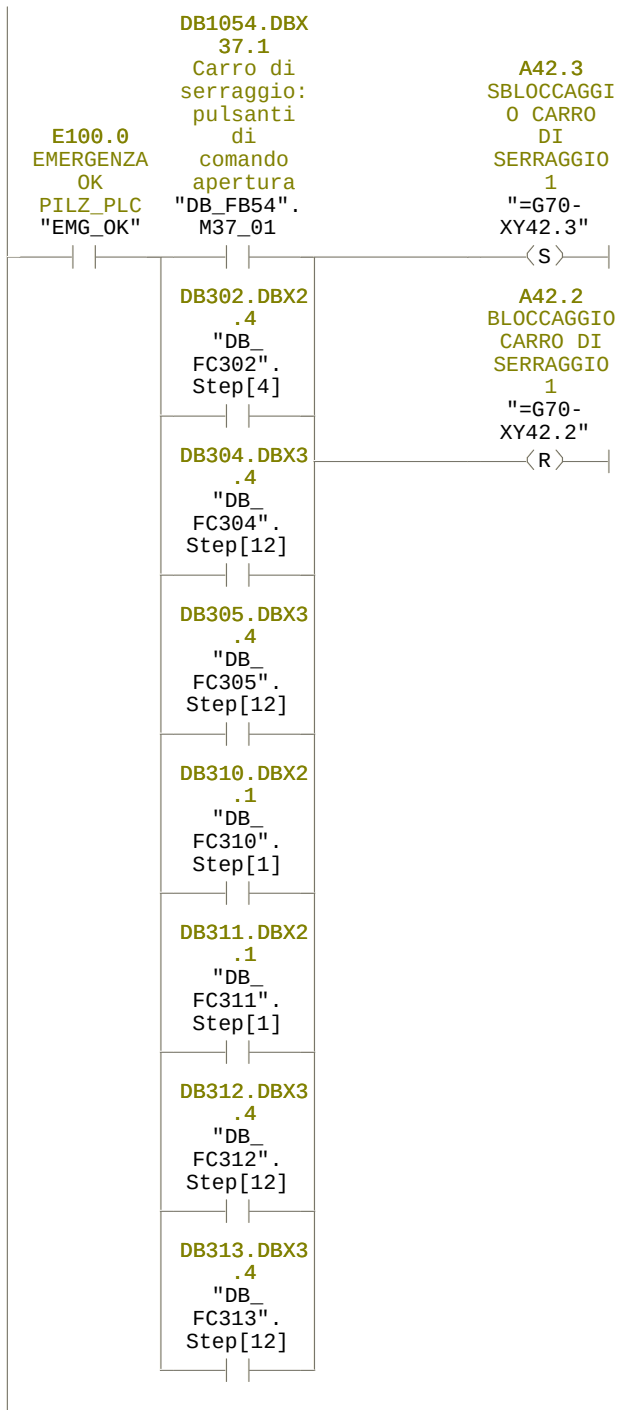
Blocco: FC154 CARRO SERRAGGIO 1**Segmento: 1 Carro di serraggio: pulsanti di comando apertura**

Segmento: 2

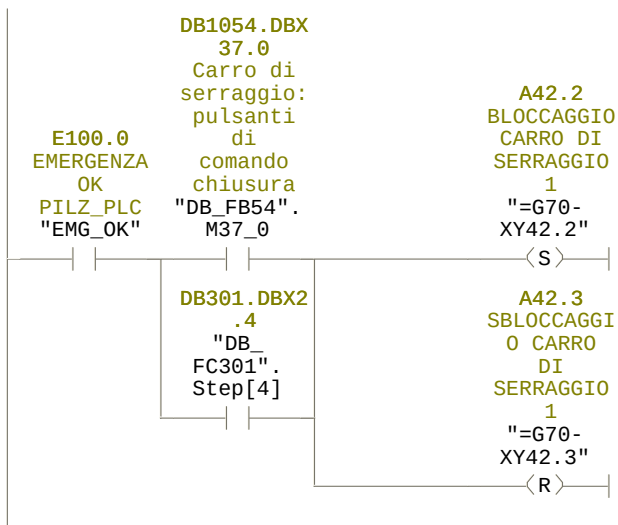
Carro di serraggio: pulsanti di comando fermare



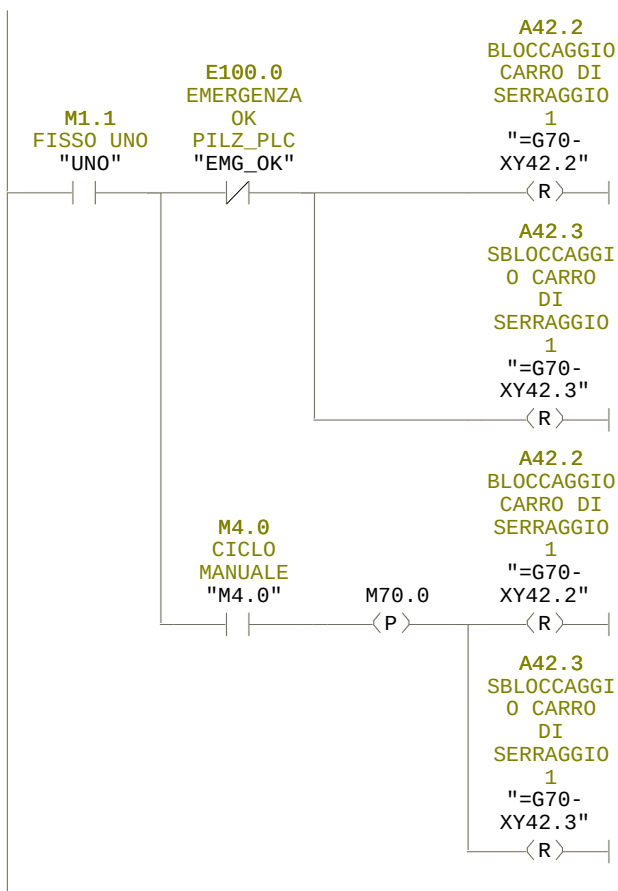
Segmento: 3 SBLOCCAGGIO CARRO DI SERRAGGIO 1



Segmento: 4	BLOCCAGGIO CARRO DI SERRAGGIO 1



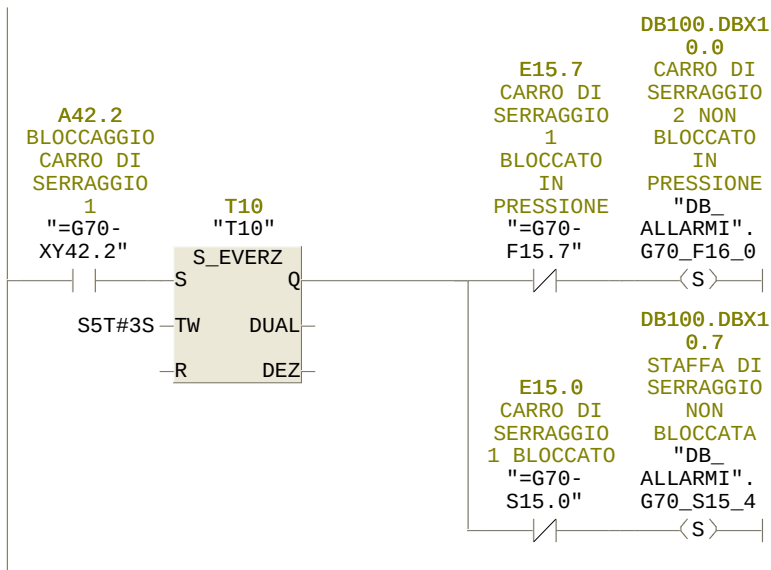
Segmento: 5	BLOCCAGGIO CARRO DI SERRAGGIO 1



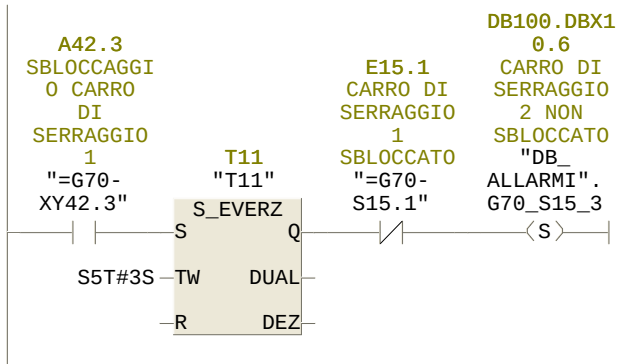
Segmento: 6



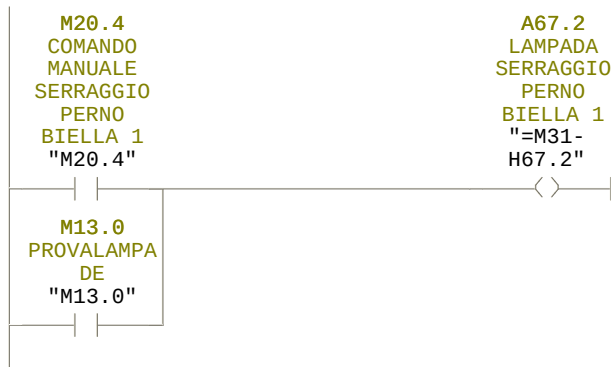
Segmento: 7 CARRO DI SERRAGGIO 1 NON BLOCCATO



Segmento: 8 CARRO DI SERRAGGIO 1 NON SBLOCCATO



Segmento: 9	LAMPADA SERRAGGIO PERNO BIELLA 1



FC155 - <offline>

"CUNEO DI SERRAGGIO"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

11/03/2015 14.34.14

Interfaccia: 23/01/2015 15.26.31

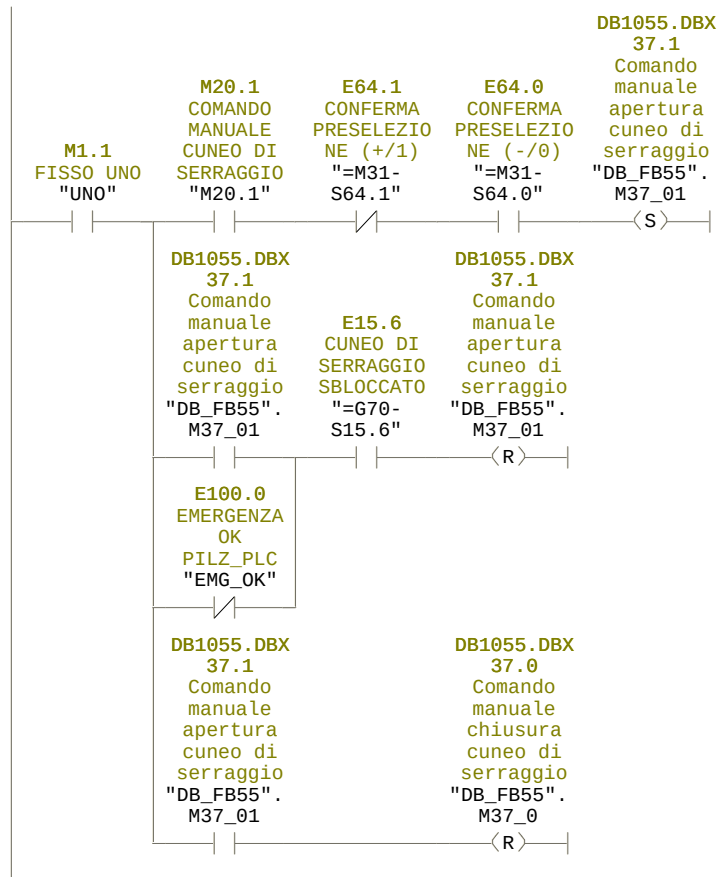
Lunghezze (blocco / codice / dati): 00722 00558 00002

Proprietà dell'oggetto:

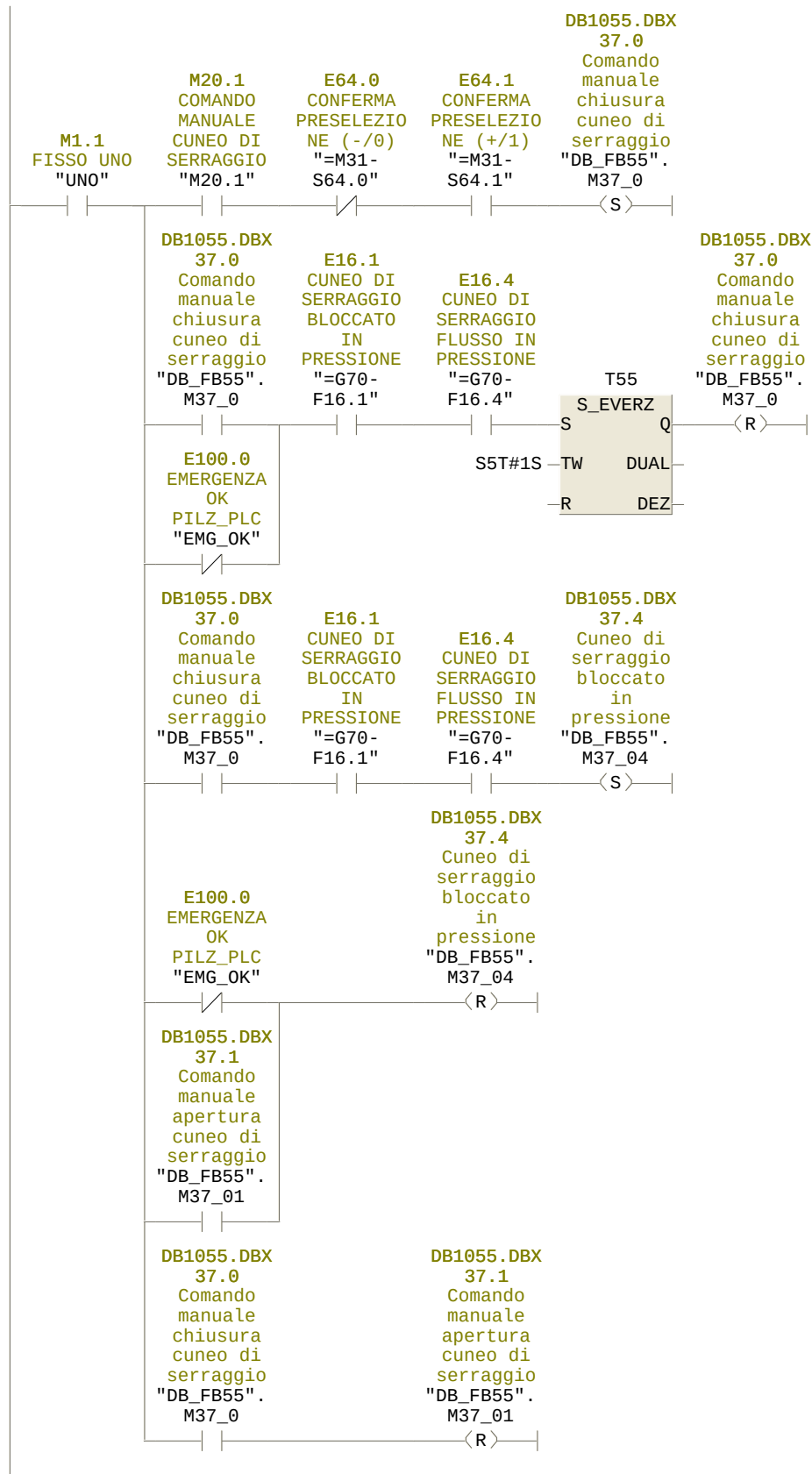
S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

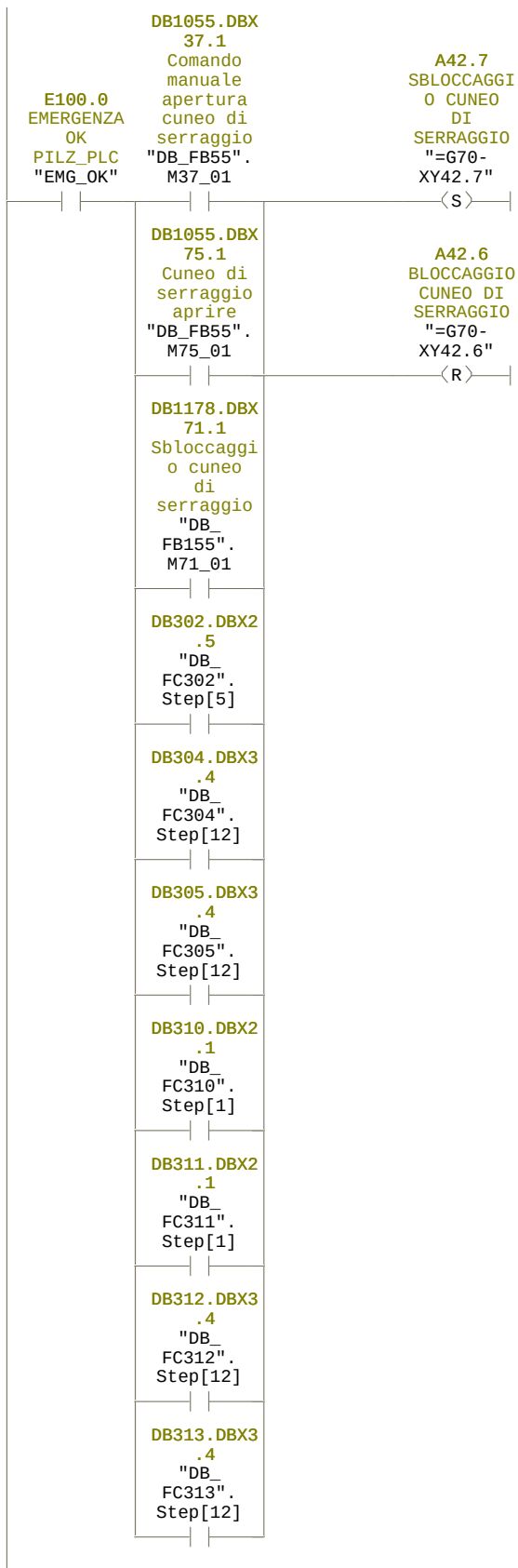
Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC155 CUNEO DI SERRAGGIO**Segmento: 1 Comando manuale apertura cuneo di serraggio**

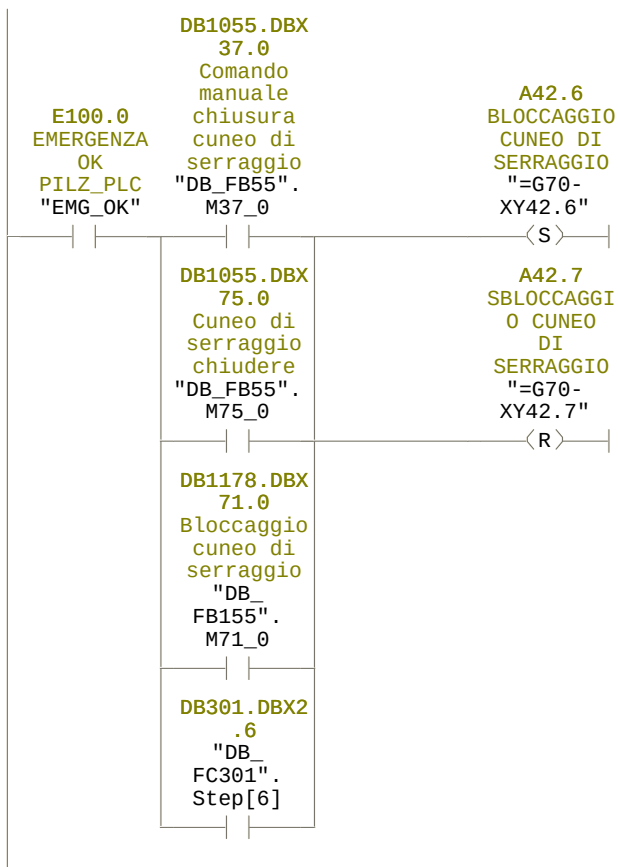
Segmento: 2 Comando manuale chiusura cuneo di serraggio



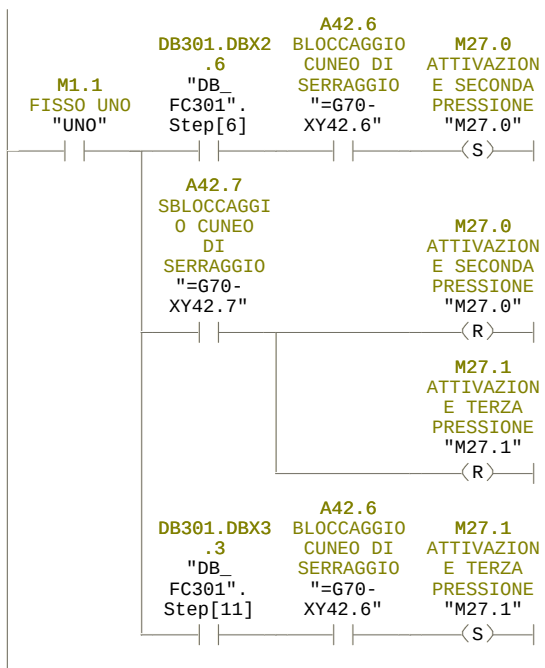
Segmento: 3 SBLOCCAGGIO CUNEO DI SERRAGGIO



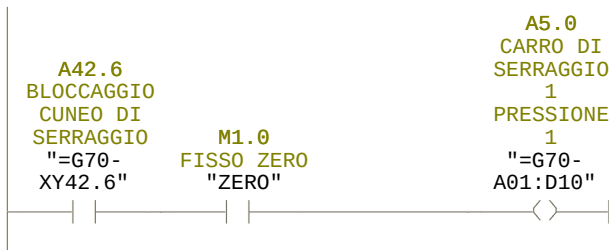
Segmento: 4 BLOCCAGGIO CUNEO DI SERRAGGIO



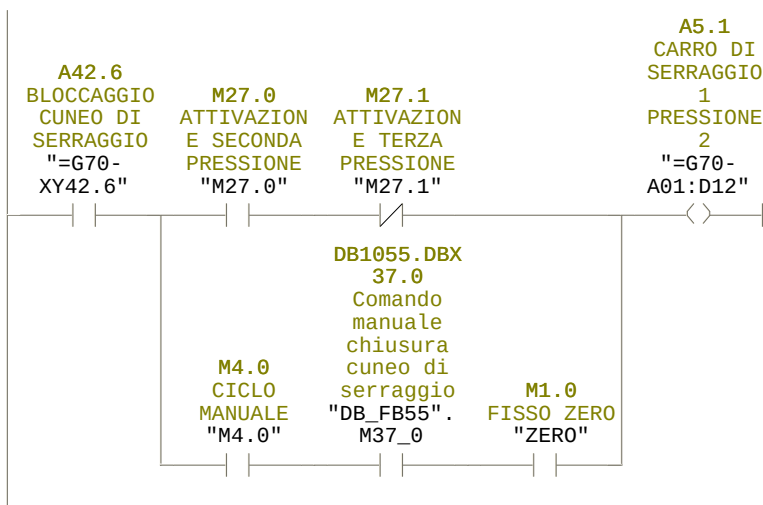
Segmento: 5 ATTIVAZIONE PRESSIONI DI BLOCCAGGIO CUNEO



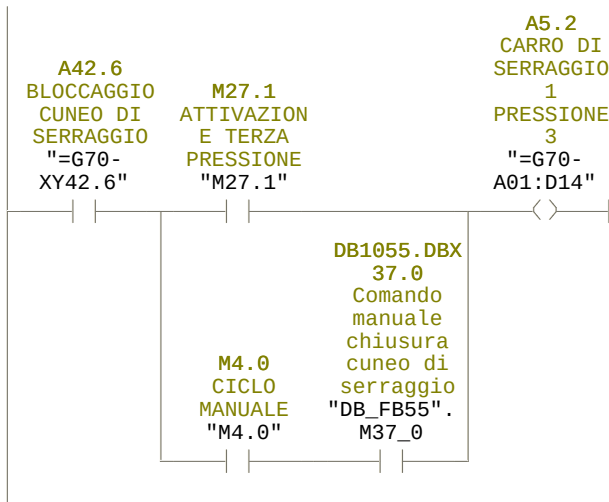
Segmento: 6 CARRO DI SERRAGGIO 1 PRESSIONE 1



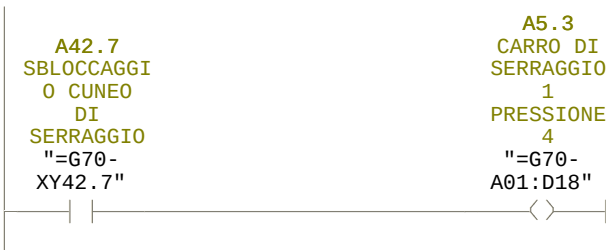
Segmento: 7 CARRO DI SERRAGGIO 1 PRESSIONE 2



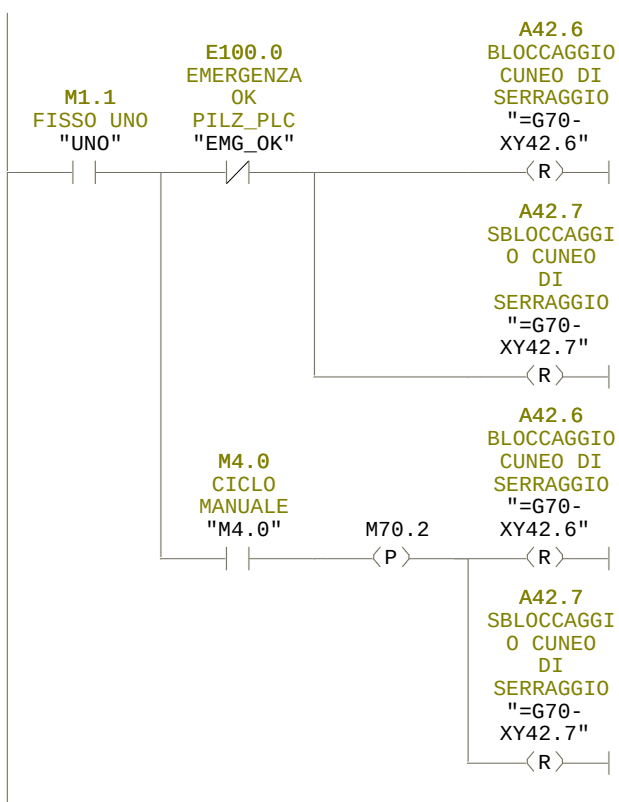
Segmento: 8 CARRO DI SERRAGGIO 1 PRESSIONE 3



Segmento: 9 CARRO DI SERRAGGIO 1 PRESSIONE 4

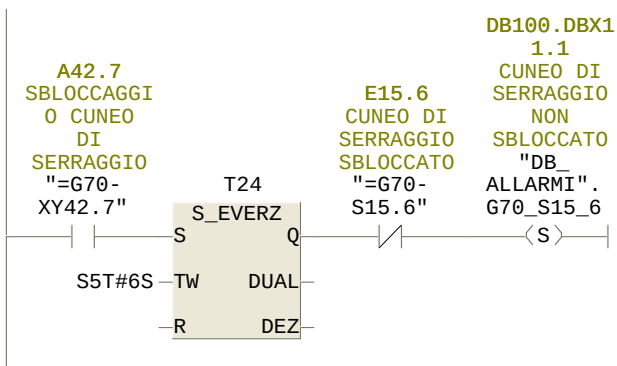
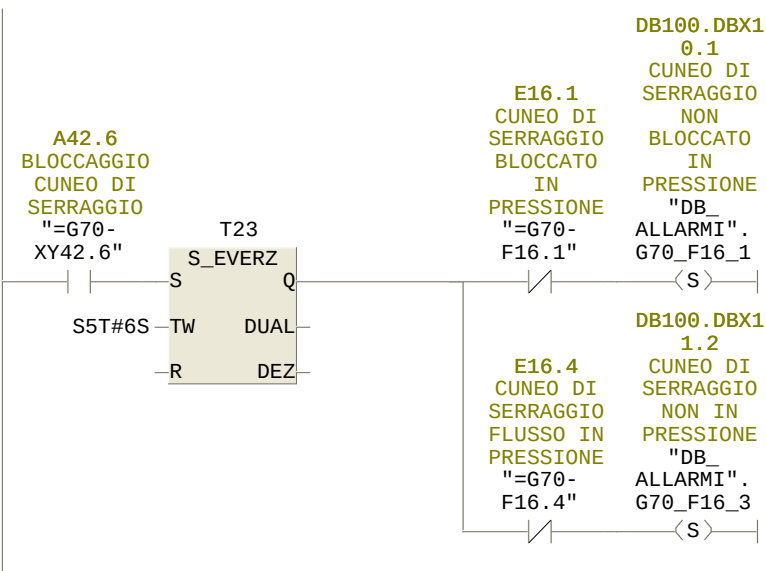


Segmento: 10 BLOCCAGGIO CUNEO DI SERRAGGIO



Segmento: 11





FC156 - <offline>

"SLITTA A CROCE"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

11/03/2015 14.35.23

Interfaccia: 06/02/2015 15.55.53

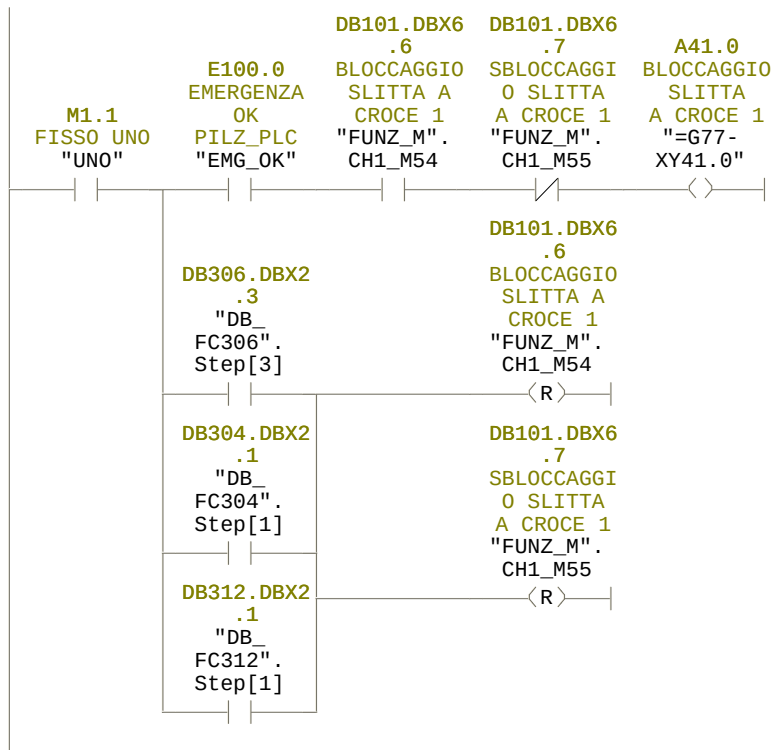
Lunghezze (blocco / codice / dati): 00584 00478 00002

Proprietà dell'oggetto:

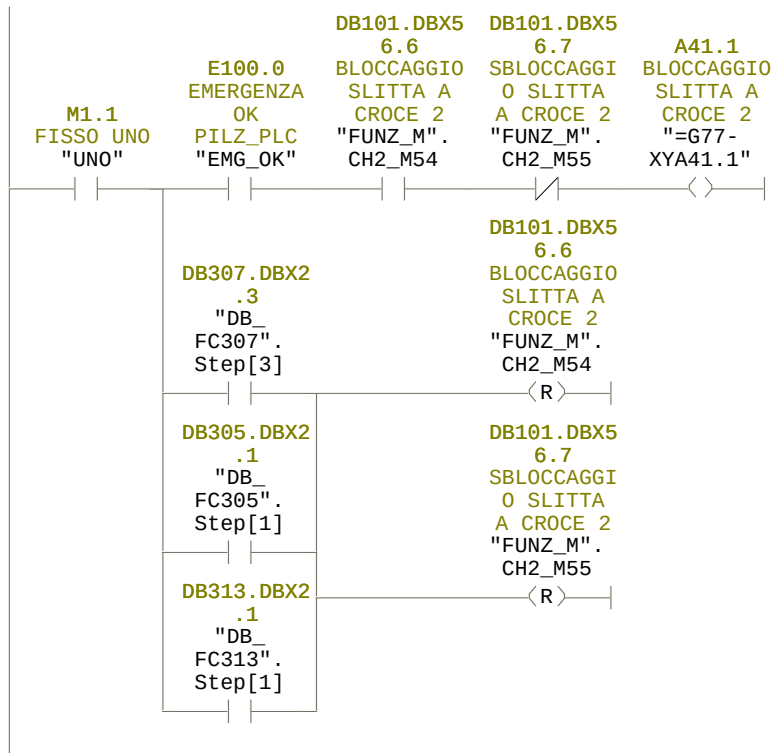
S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

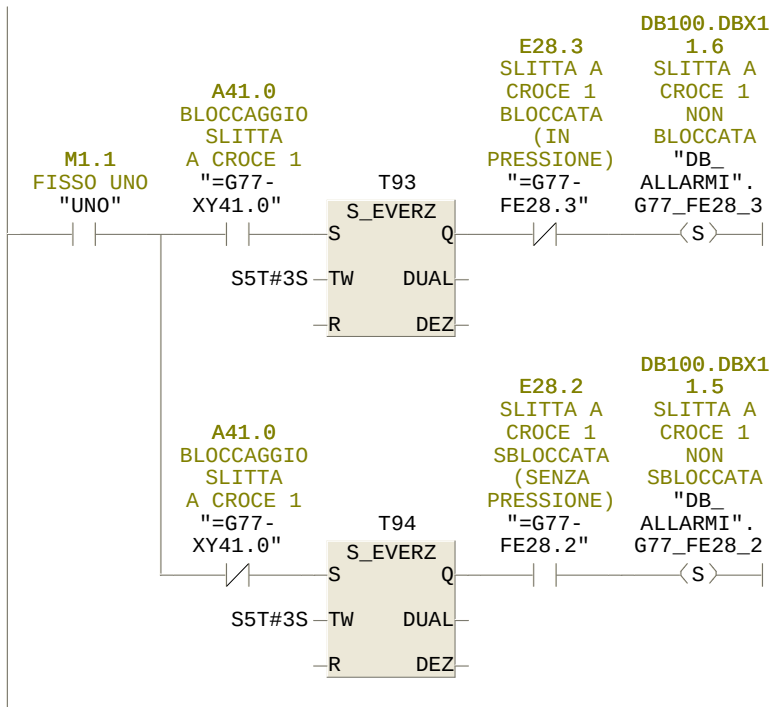
Blocco: FC156 SLITTA A CROCE**Segmento: 1 BLOCCAGGIO SLITTA A CROCE 1**

Segmento: 2 BLOCCAGGIO SLITTA A CROCE 2

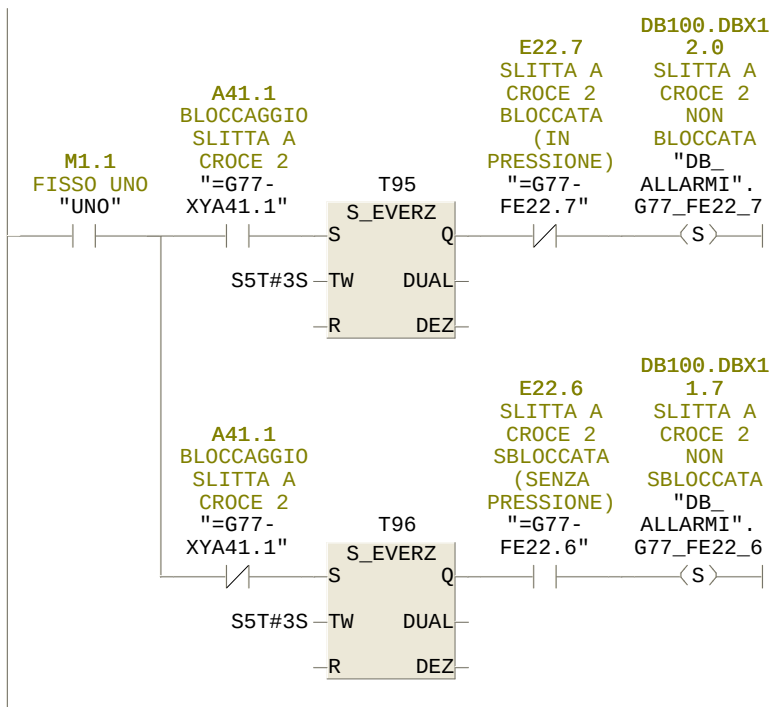


Segmento: 3

Segmento: 4	ALLARMI SLITTA A CROCE 1

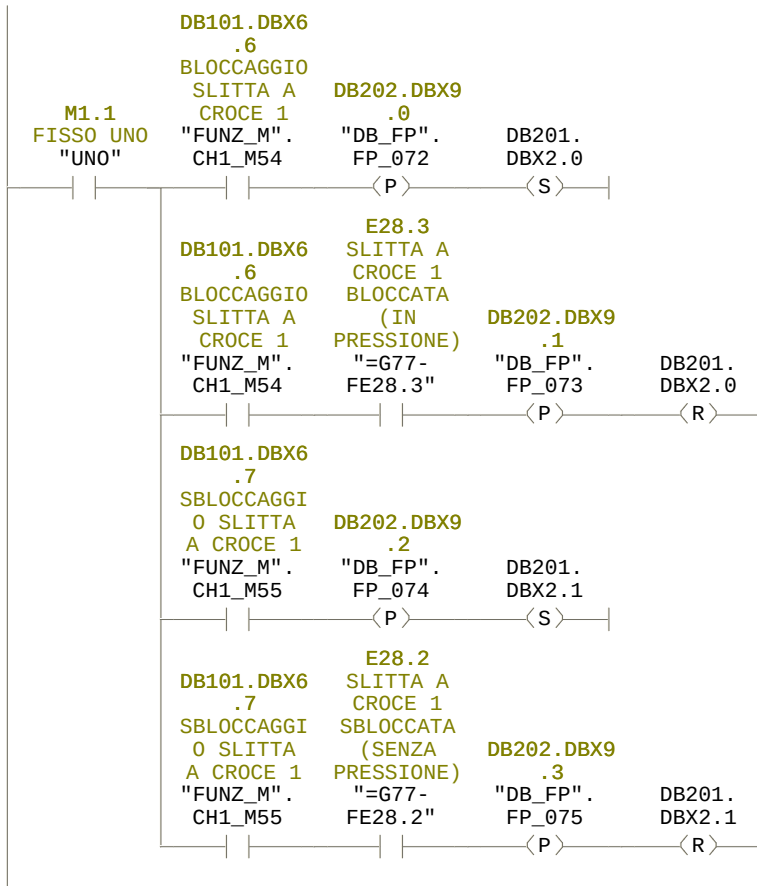


Segmento: 5	ALLARMI SLITTA A CROCE 2

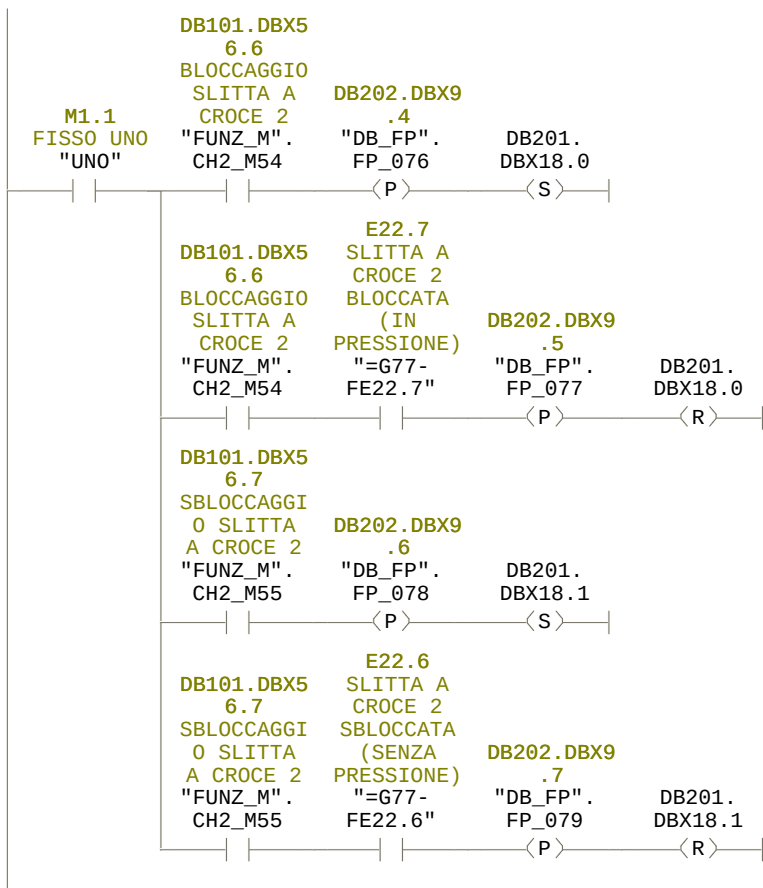


Segmento: 6

Segmento: 7



Segmento: 8



FC160 - <offline>

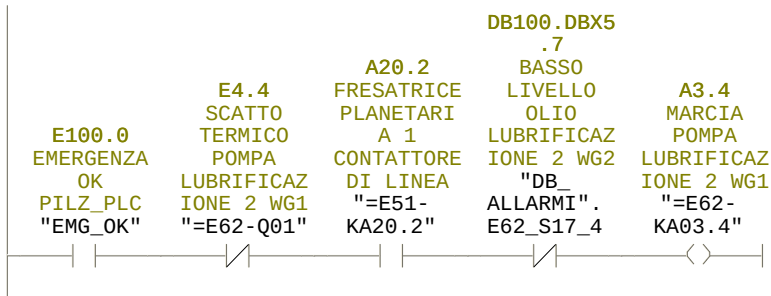
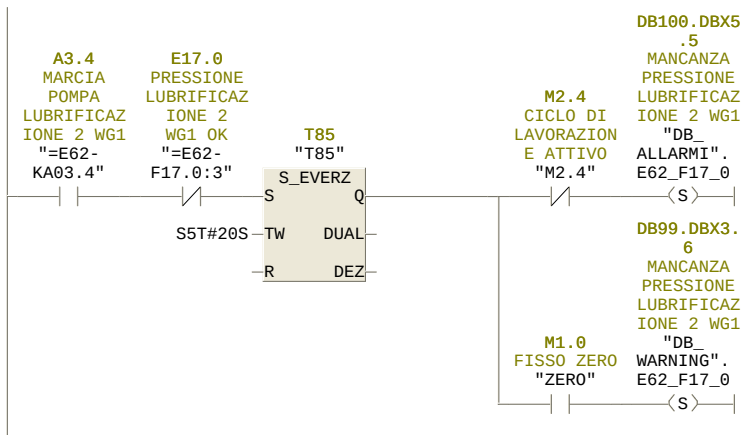
"POMPE WG1_WG2"

Nome: Famiglia:
Autore: Versione: 0.1
Versione blocco: 2
Data e ora Codice: 13/03/2015 04.16.50
Interfaccia: 23/01/2015 11.06.55
Lunghezze (blocco / codice / dati): 00386 00250 00002

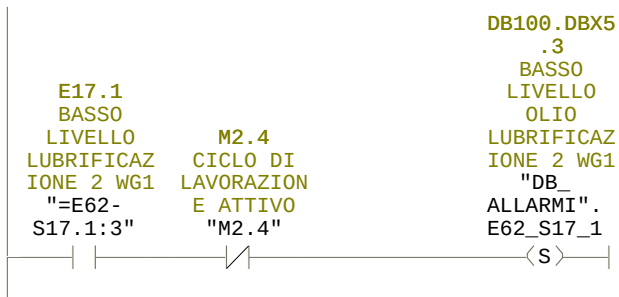
Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

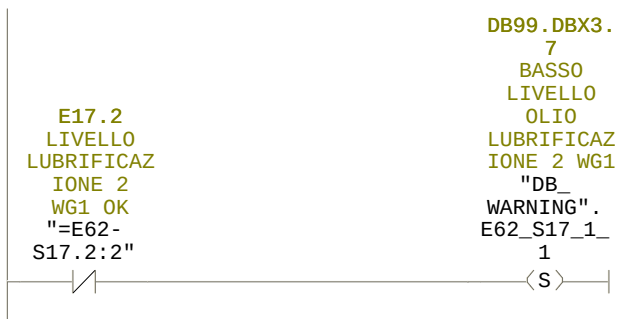
Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC160 POMPE WG**Segmento: 1 MARCIA POMPA LUBRIFICAZIONE 2 WG1****Segmento: 2 MANCANZA PRESSIONE LUBRIFICAZIONE 2 WG1**

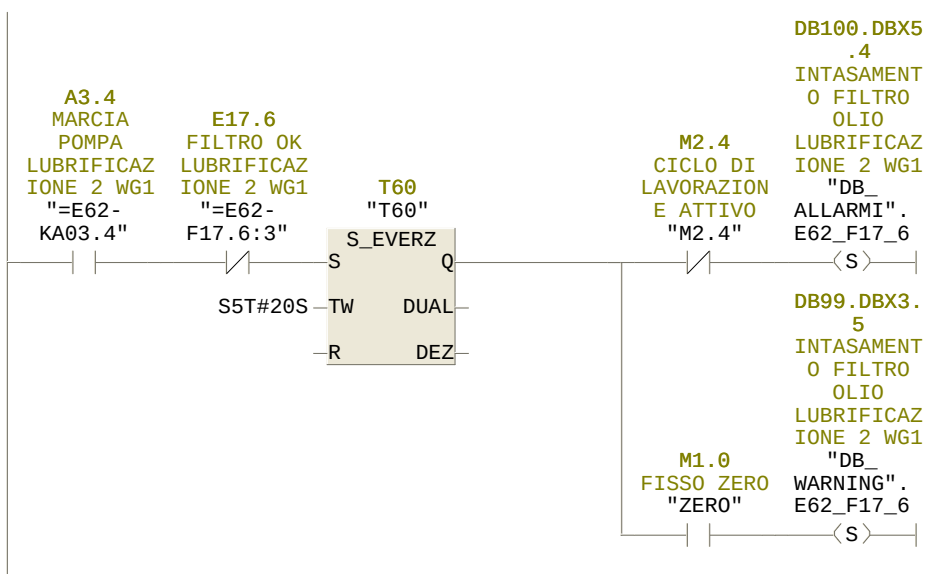
Segmento: 3 BASSO LIVELLO OLIO LUBRIFICAZIONE 2 WG1



Segmento: 4 BASSO LIVELLO OLIO LUBRIFICAZIONE 2 WG1



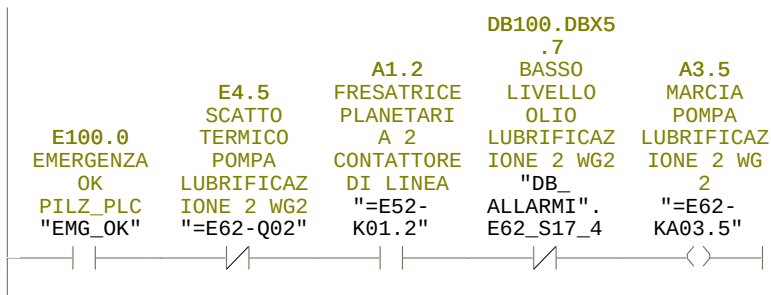
Segmento: 5 INTASAMENTO FILTRO OLIO LUBRIFICAZIONE 2 WG1



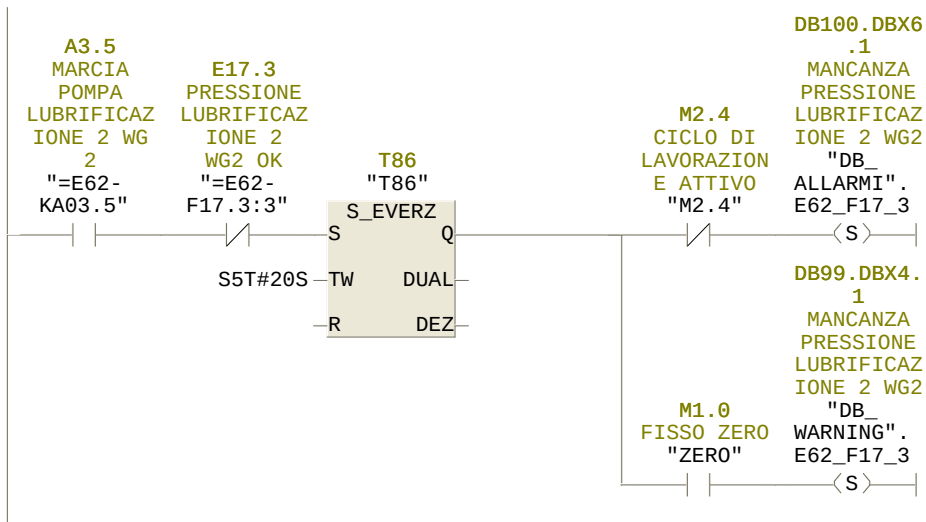
Segmento: 6



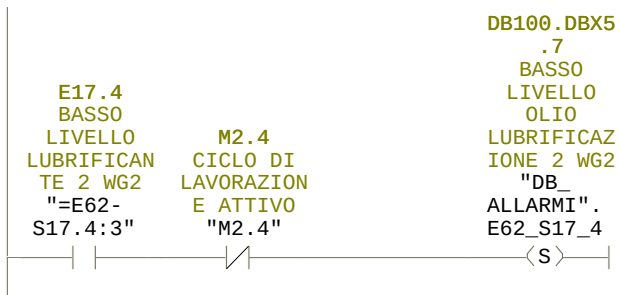
Segmento: 7 MARCIA POMPA LUBRIFICAZIONE 2 WG 2



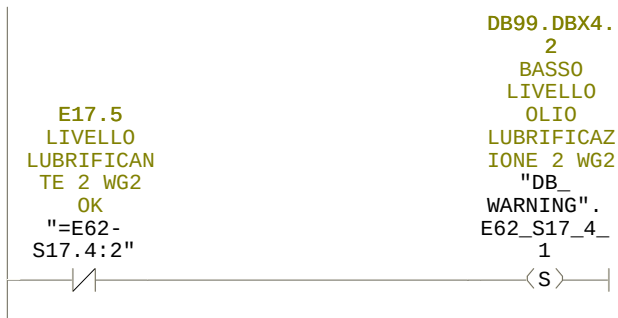
Segmento: 8 MANCANZA PRESSIONE LUBRIFICAZIONE 2 WG2



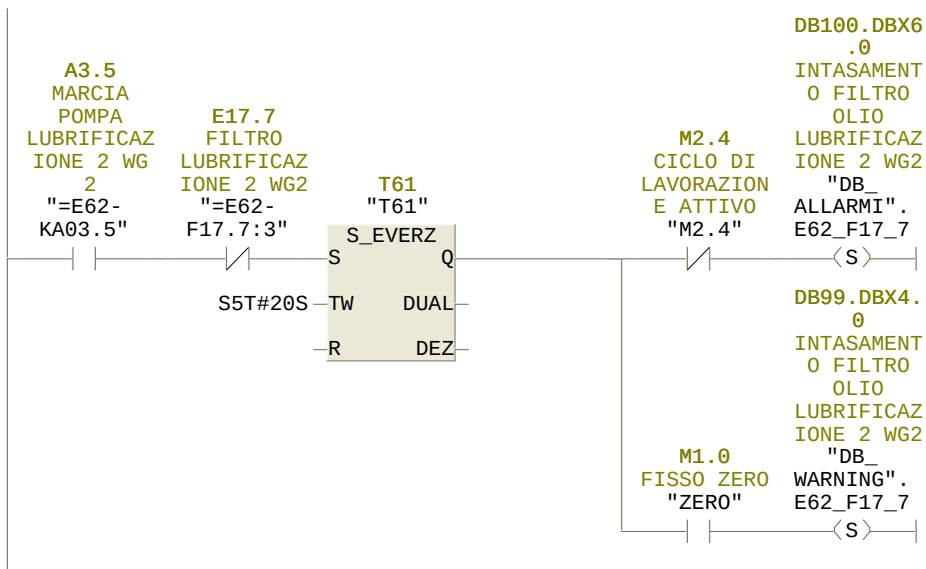
Segmento: 9 BASSO LIVELLO OLIO LUBRIFICAZIONE 2 WG2



Segmento: 10	BASSO LIVELLO OLIO LUBRIFICAZIONE 2 WG2



Segmento: 11	INTASAMENTO FILTRO OLIO LUBRIFICAZIONE 2 WG2



FC161 - <offline>

"POMPA LUBRIF. 3"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

12/03/2015 18.04.28

Interfaccia: 23/01/2015 10.48.01

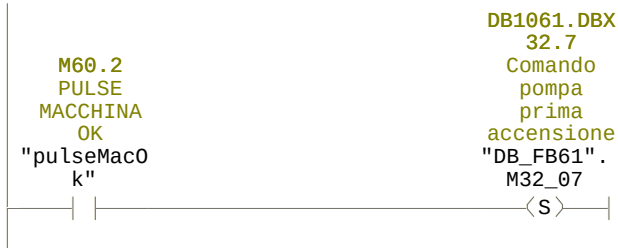
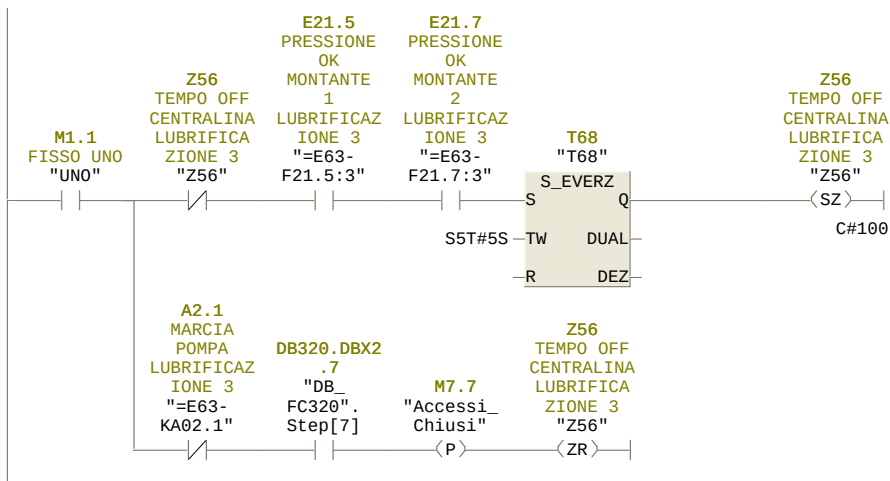
Lunghezze (blocco / codice / dati): 00568 00438 00002

Proprietà dell'oggetto:

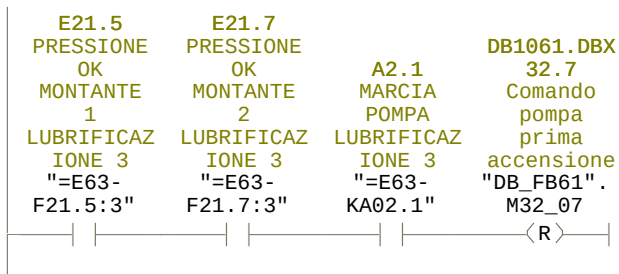
S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

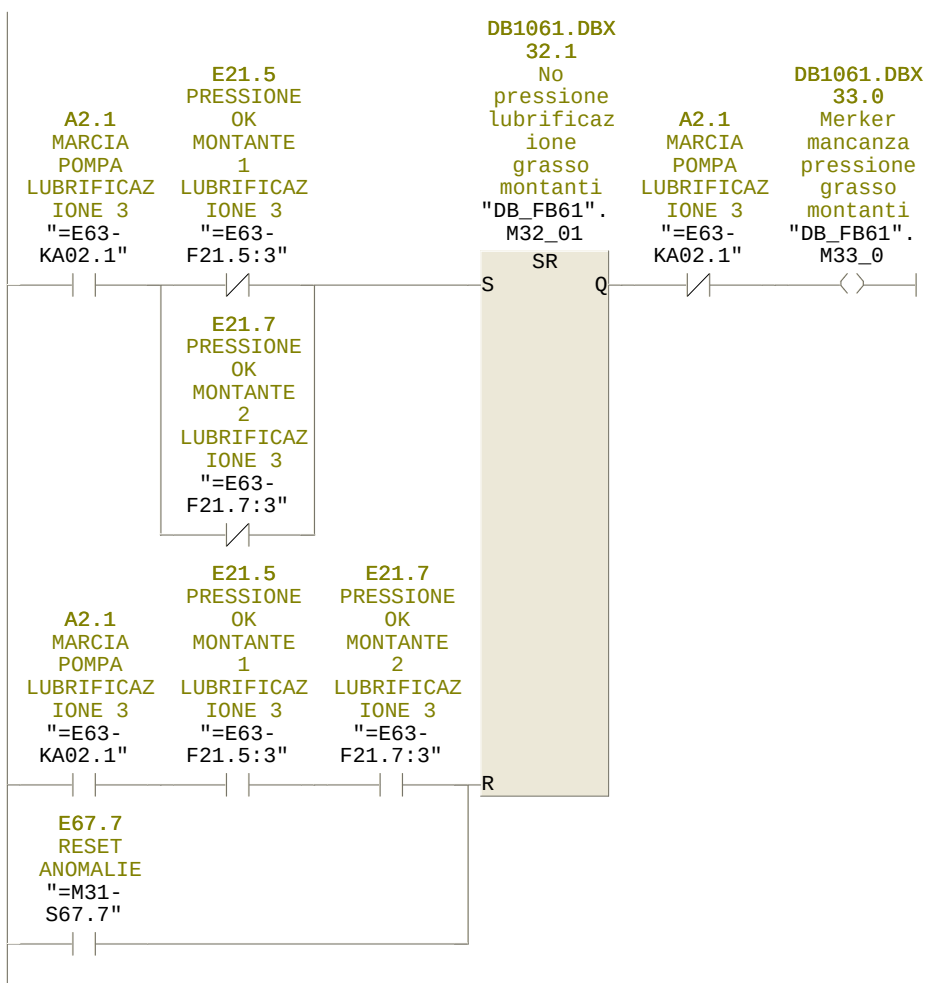
Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC161 POMPA LUBRIFICAZIONE 3**Segmento: 1 Comando pompa prima accensione****Segmento: 2 TEMPO OFF CENTRALINA LUBRIFICAZIONE 3**

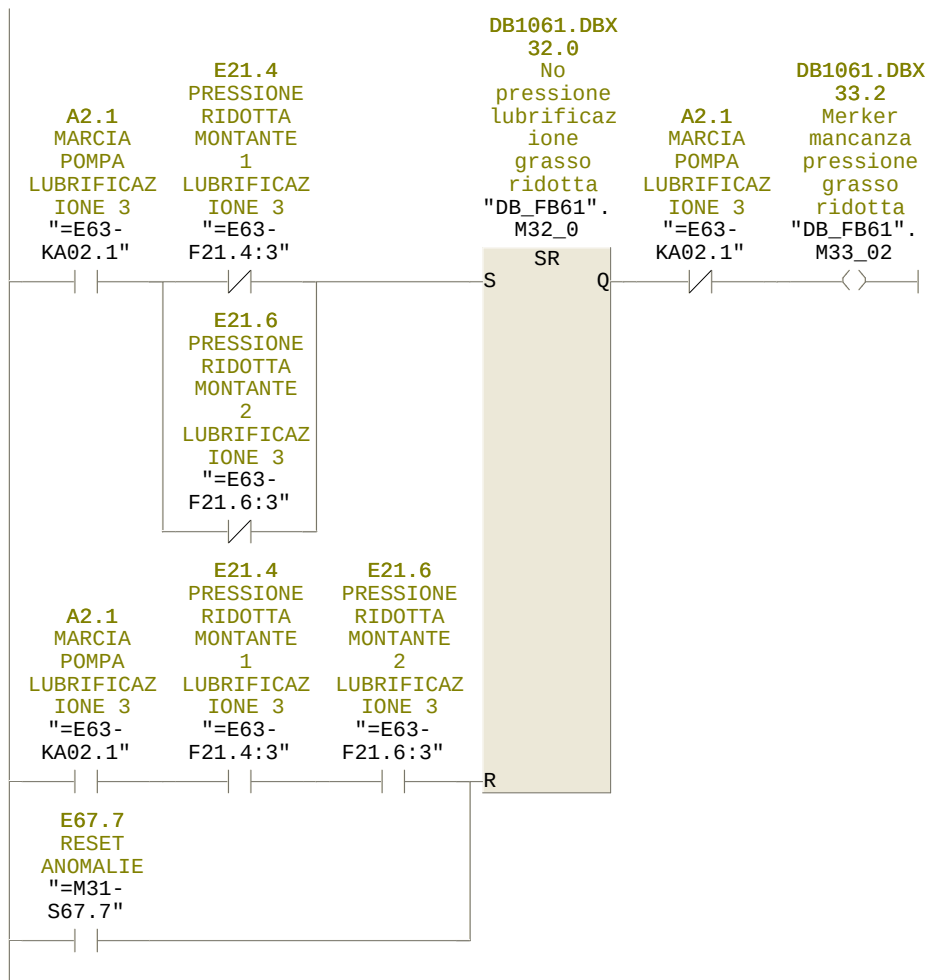
Segmento: 3 Guasto lubrificazione a grasso



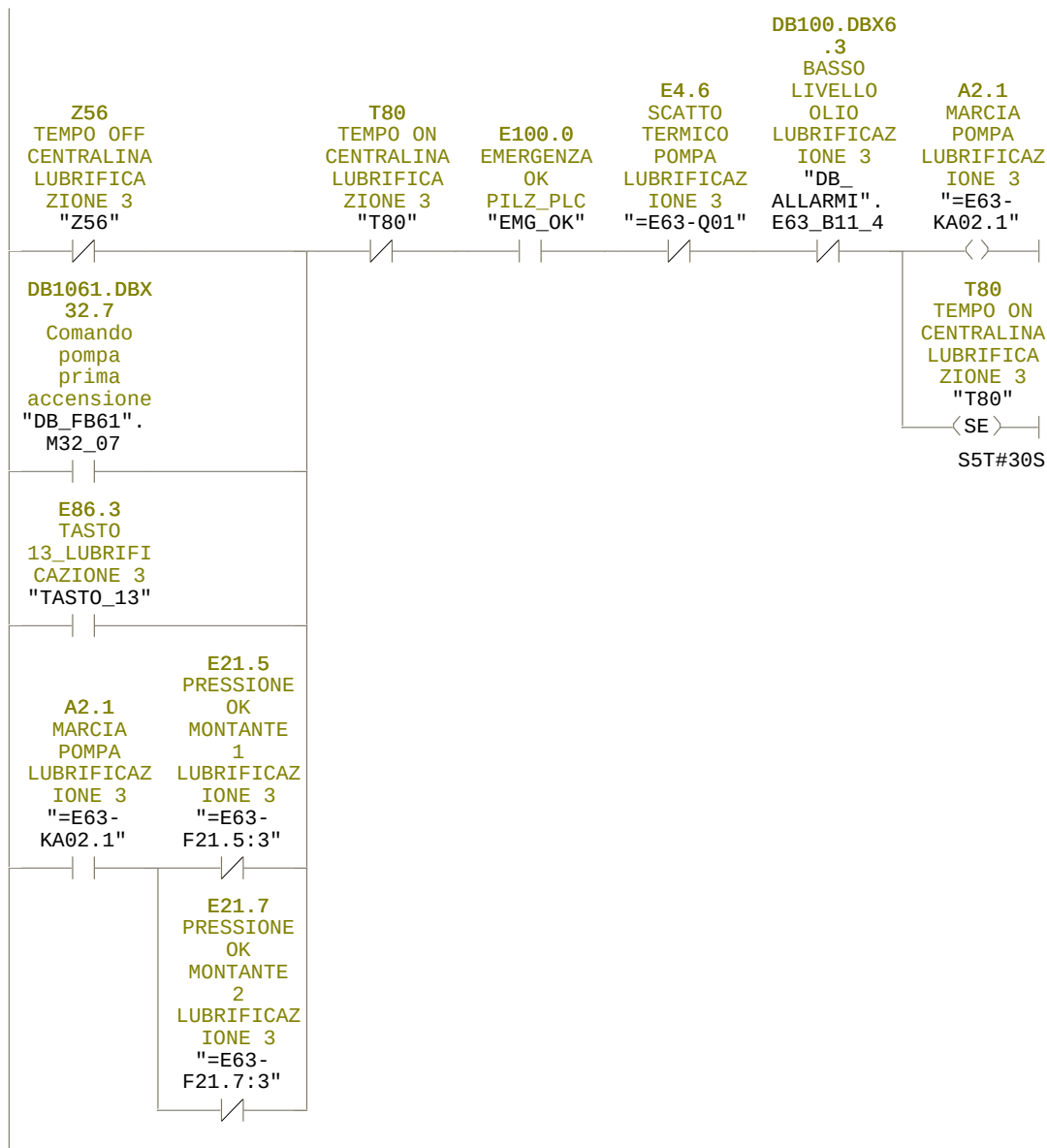
Segmento: 4 No pressione lubrificazione grasso montanti



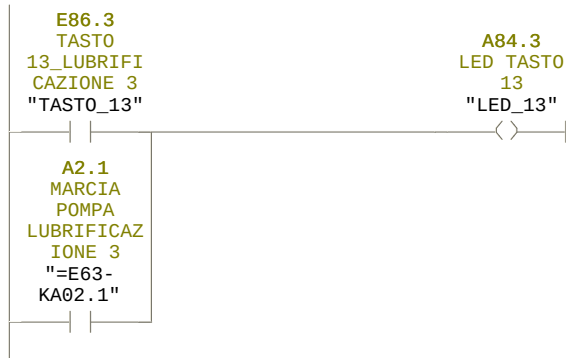
Segmento: 5	No pressione lubrificazione grasso ridotta



Segmento: 6 MARCIA POMPA LUBRIFICAZIONE 3



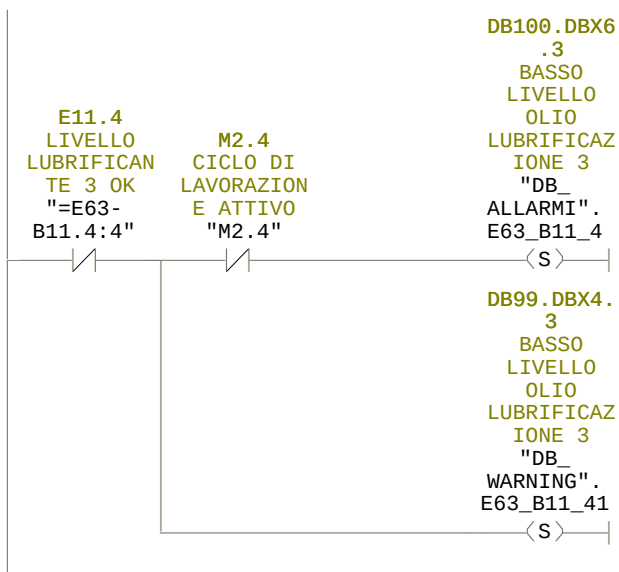
Segmento: 7 LED TASTO 13



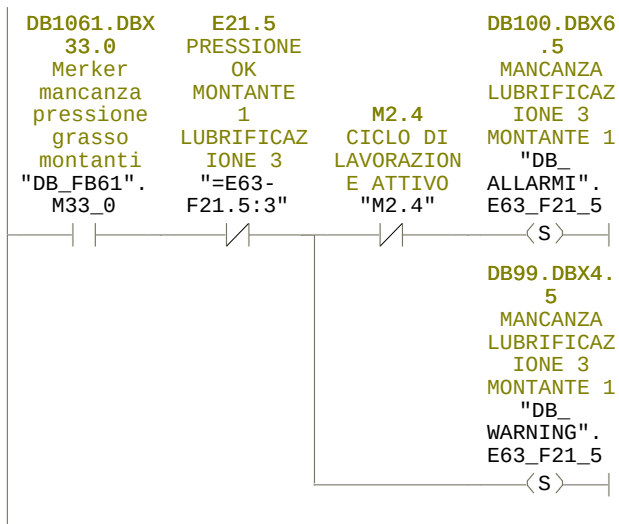
Segmento: 8



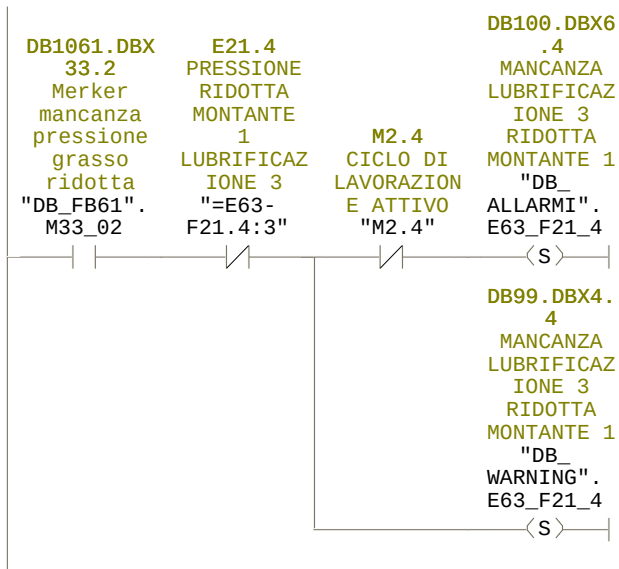
Segmento: 9 BASSO LIVELLO OLIO LUBRIFICAZIONE 3



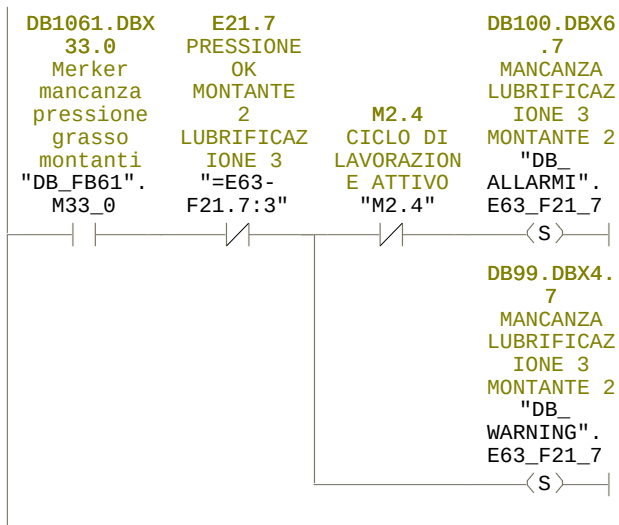
Segmento: 10 MANCANZA LUBRIFICAZIONE 3 MONTANTE 1



Segmento: 11 MANCANZA LUBRIFICAZIONE 3 RIDOTTA MONTANTE 1

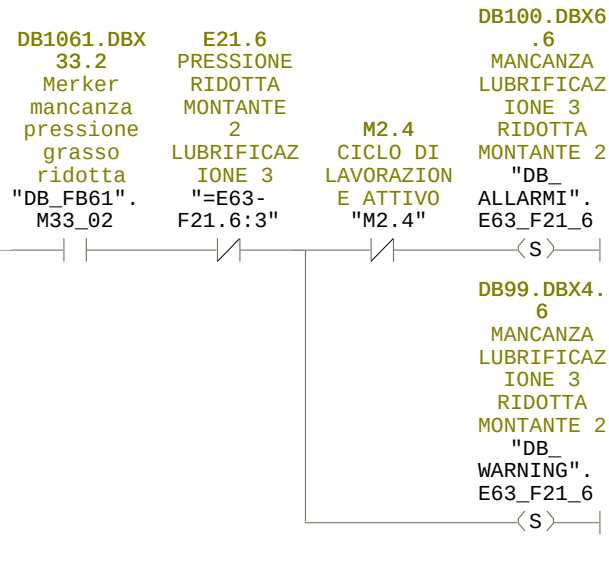


Segmento: 12 MANCANZA LUBRIFICAZIONE 3 MONTANTE 2



Segmento: 13

MANCANZA LUBRIFICAZIONE 3 RIDOTTA MONTANTE 2



FC163 - <offline>

"STAFFA SERRAGGIO"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

11/03/2015 14.36.35

Interfaccia: 27/01/2015 15.17.46

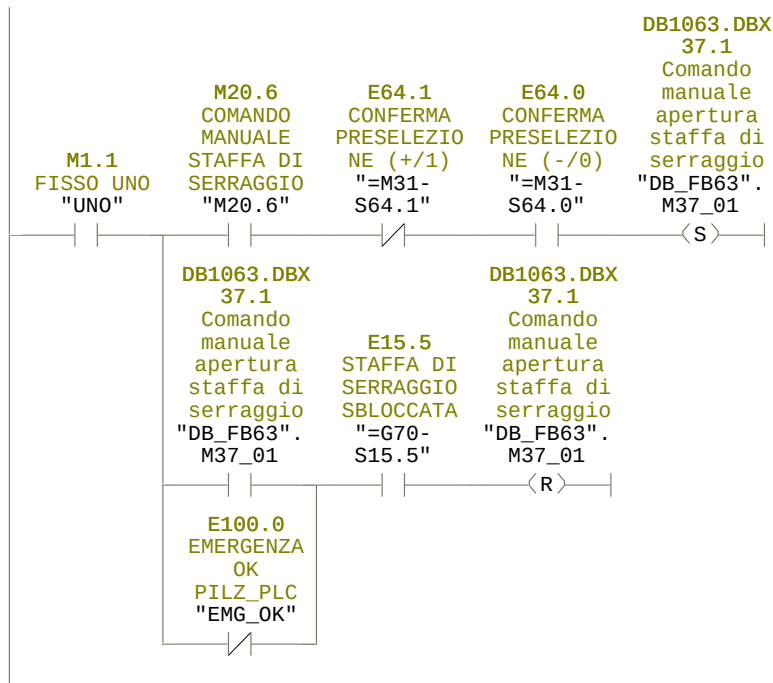
Lunghezze (blocco / codice / dati): 00488 00330 00002

Proprietà dell'oggetto:

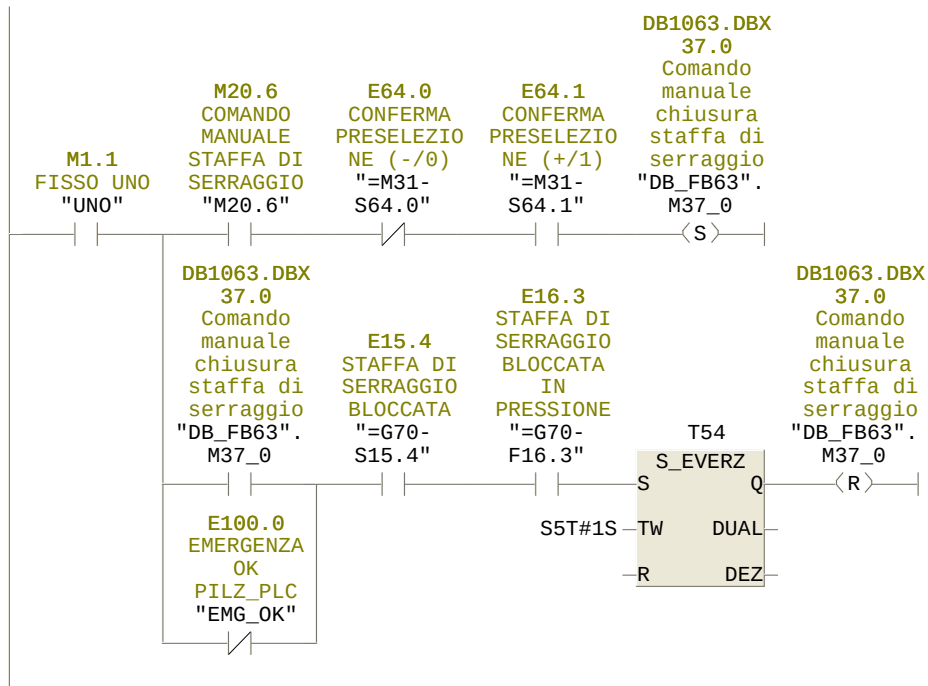
S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

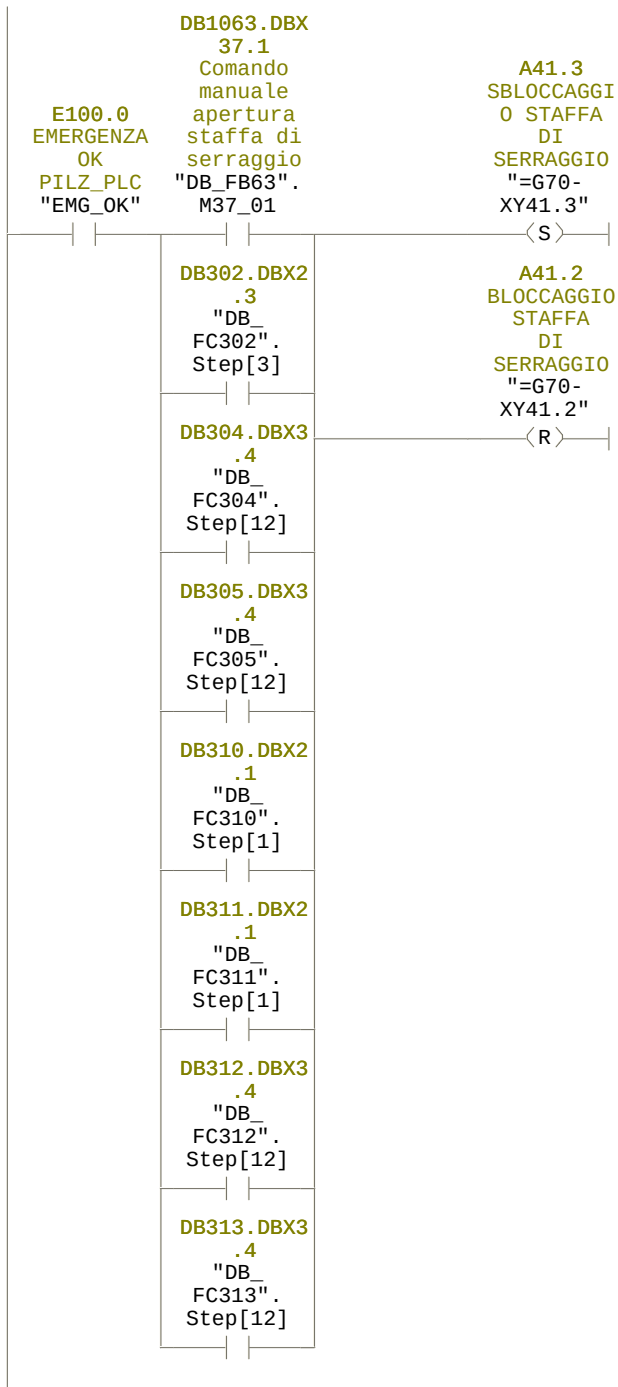
Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC163 STAFFA SERRAGGIO**Segmento: 1 Comando manuale apertura staffa di serraggio**

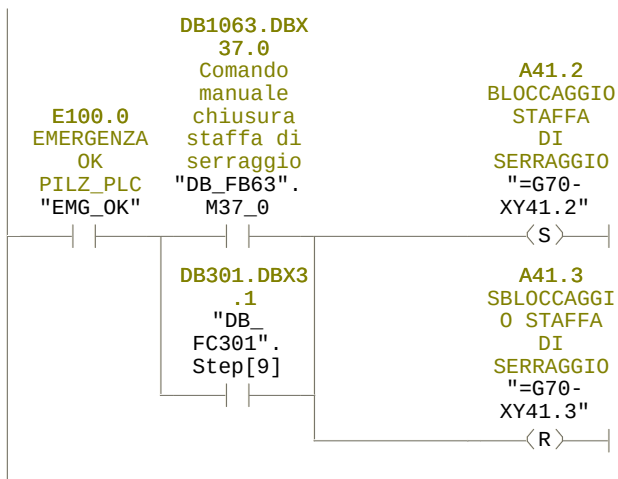
Segmento: 2	Comando manuale chiusura staffa di serraggio



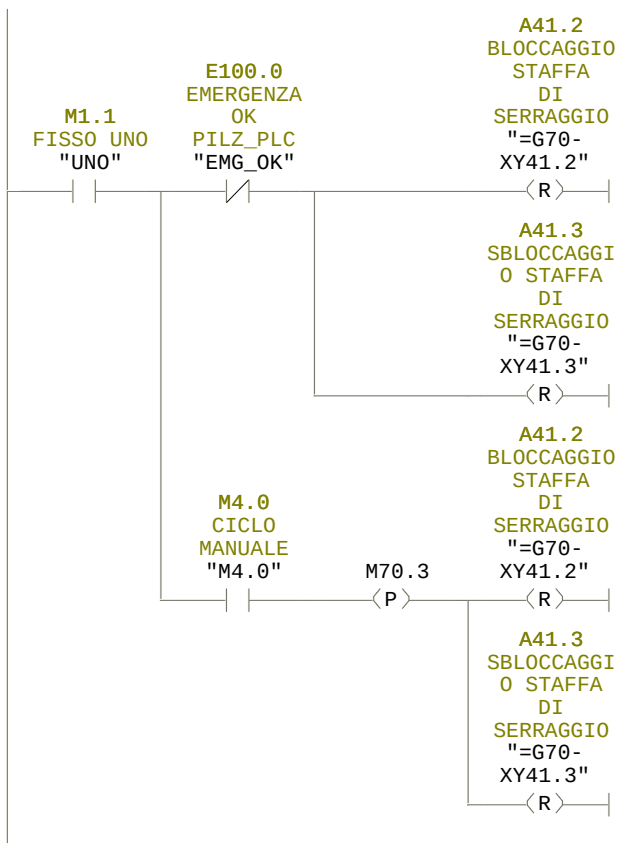
Segmento: 3	SBLOCCAGGIO STAFFA DI SERRAGGIO



Segmento: 4 BLOCCAGGIO STAFFA DI SERRAGGIO



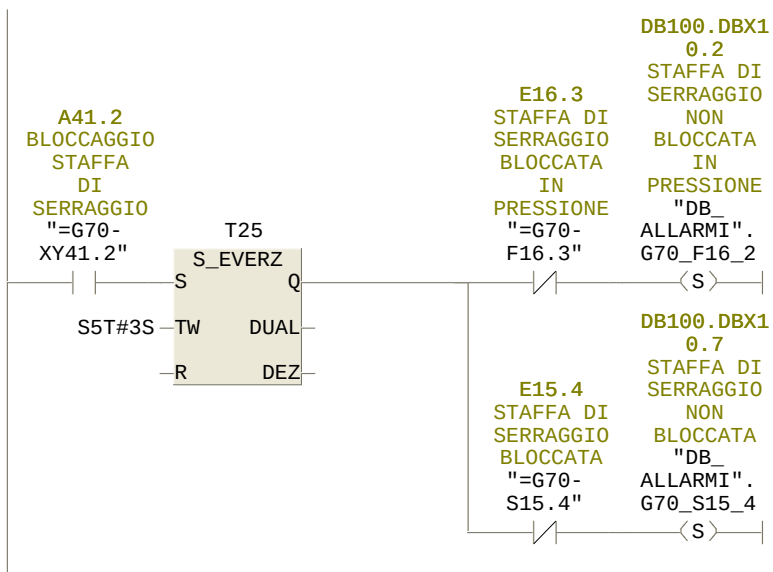
Segmento: 5 BLOCCAGGIO STAFFA DI SERRAGGIO



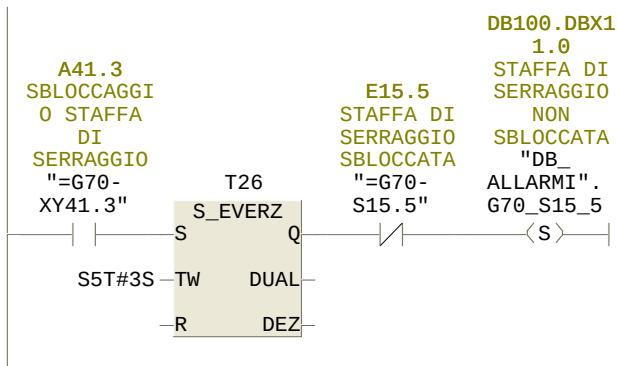
Segmento: 6



Segmento: 7 STAFFA DI SERRAGGIO NON BLOCCATA



Segmento: 8 STAFFA DI SERRAGGIO NON SBLOCCATA



Segmento: 9	LAMPADA STAFFA DI SERRAGGIO



FC164 - <offline>

"AV/IND. CONTROP. 1"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

11/03/2015 14.37.36

Interfaccia: 27/01/2015 15.30.36

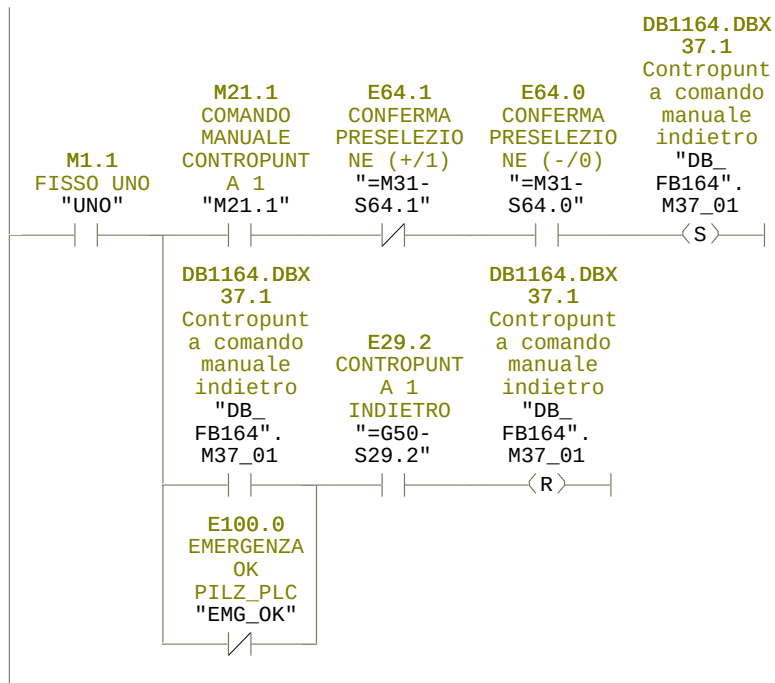
Lunghezze (blocco / codice / dati): 00402 00240 00002

Proprietà dell'oggetto:

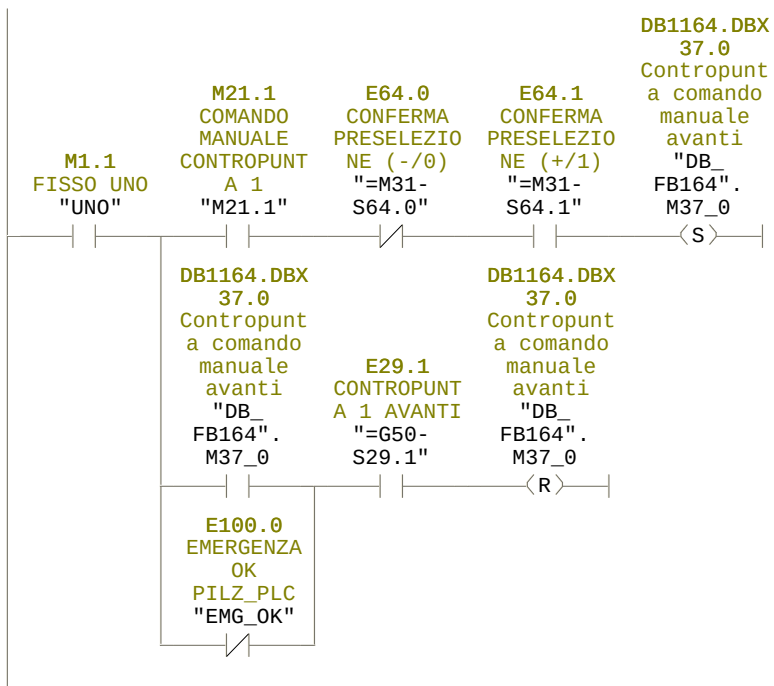
S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC164 AV/IND. CONTROPUNTA 1**Segmento: 1 Contropunta comando manuale indietro**

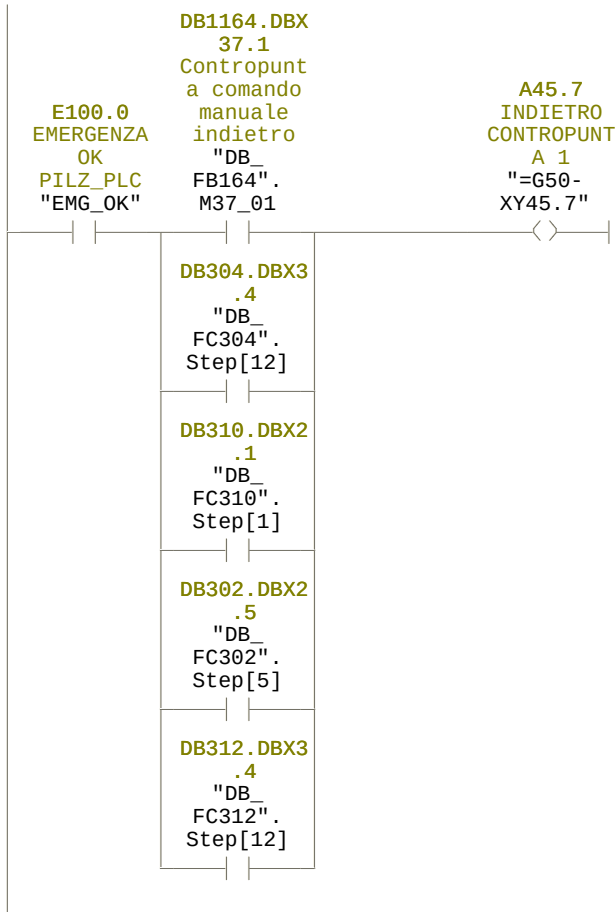
Segmento: 2	Contropunta comando manuale avanti



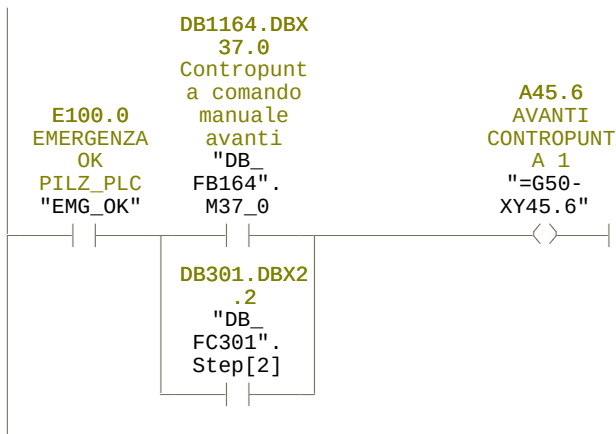
Segmento: 3



Segmento: 4 INDIETRO CONTROPUNTA 1



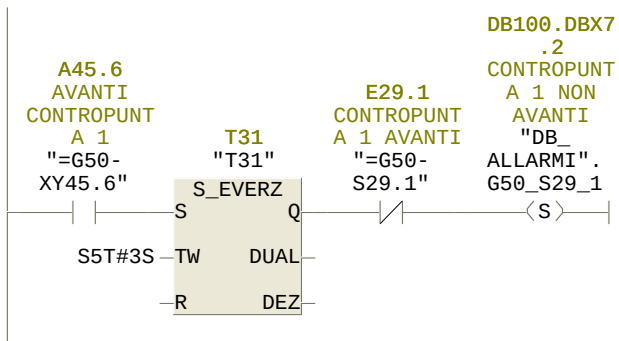
Segmento: 5 AVANTI CONTROPUNTA 1



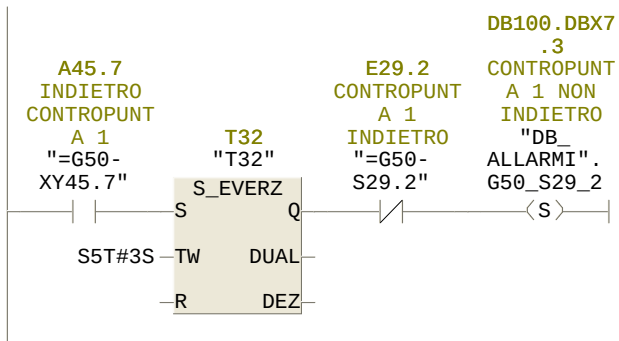
Segmento: 6



Segmento: 7 CONTROPUNTA 1 NON AVANTI



Segmento: 8 CONTROPUNTA 1 NON INDIETRO



Segmento: 9 LAMPADA CONTROPUNTA 1



FC165 - <offline>

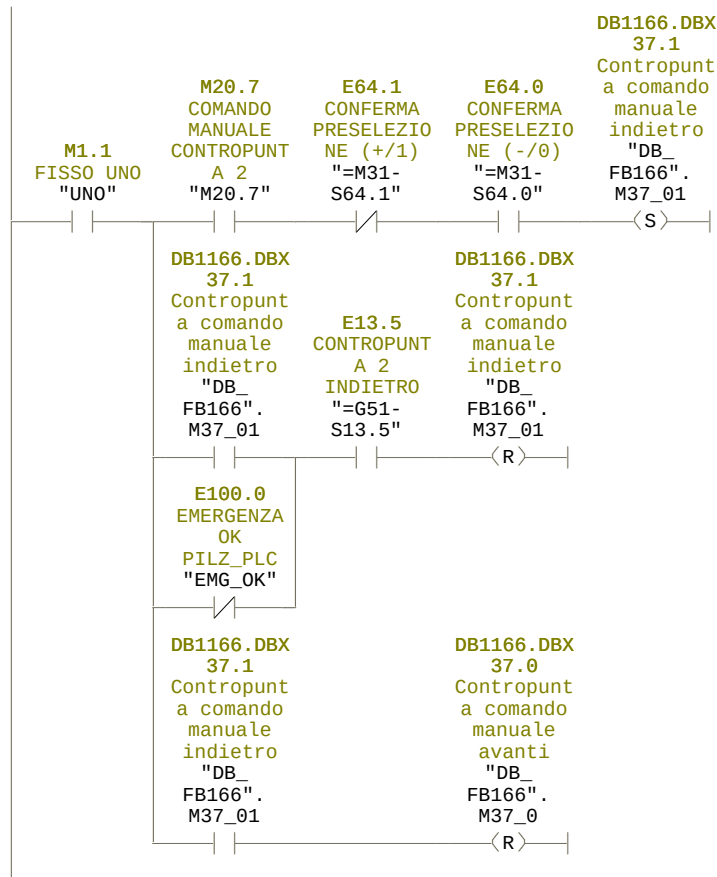
"AV/IND. CONTROP. 2"

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 11/03/2015 14.38.15
Interfaccia: 27/01/2015 15.30.56
Lunghezze (blocco / codice / dati): 00466 00298 00002

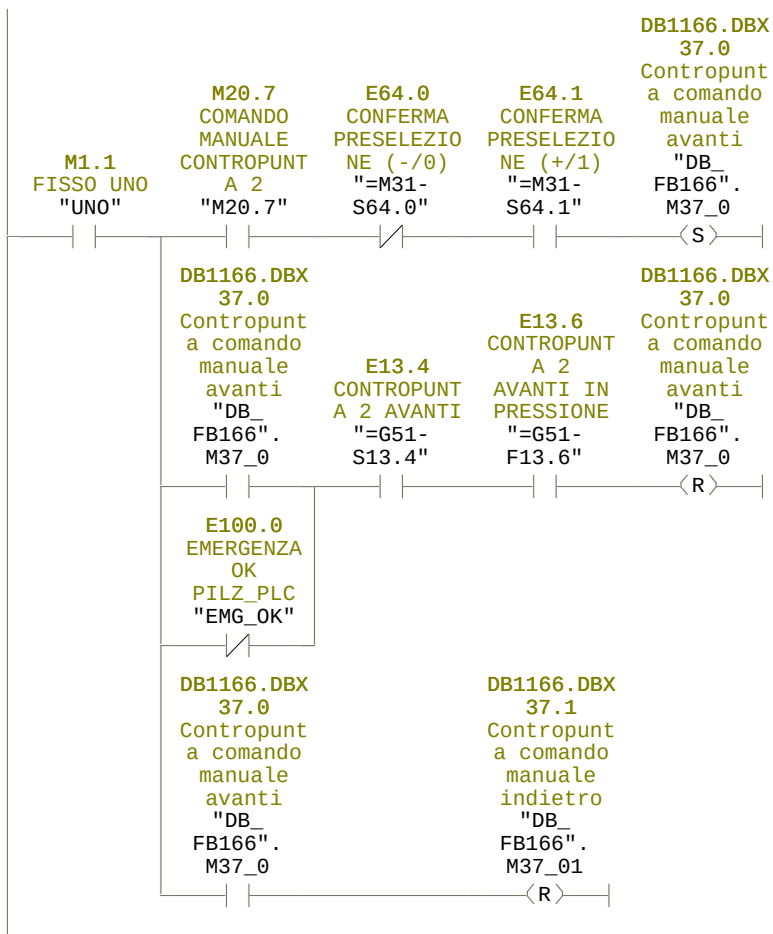
Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

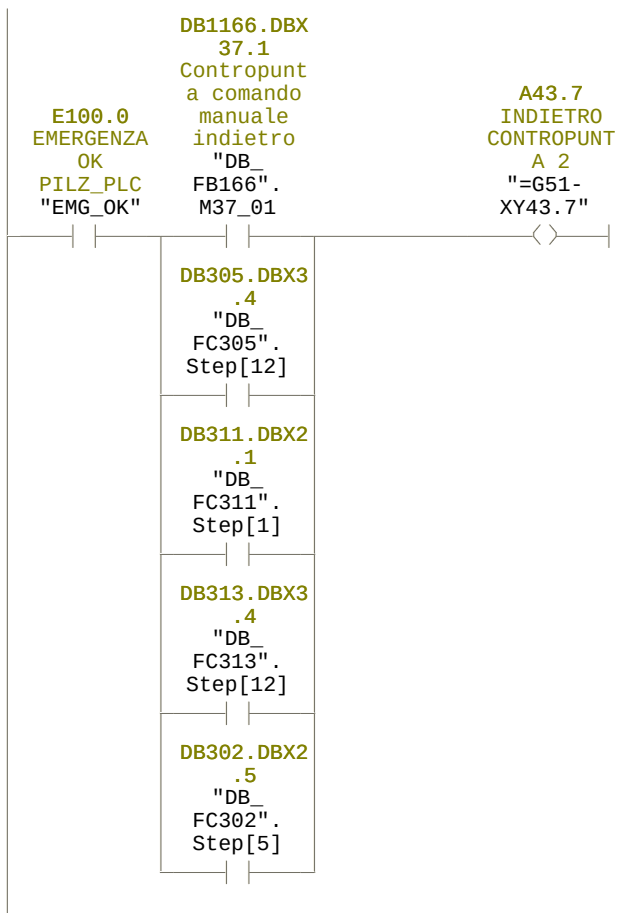
Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC165 AV/IND. CONTROPUNTA 2**Segmento: 1 Contropunta comando manuale indietro**

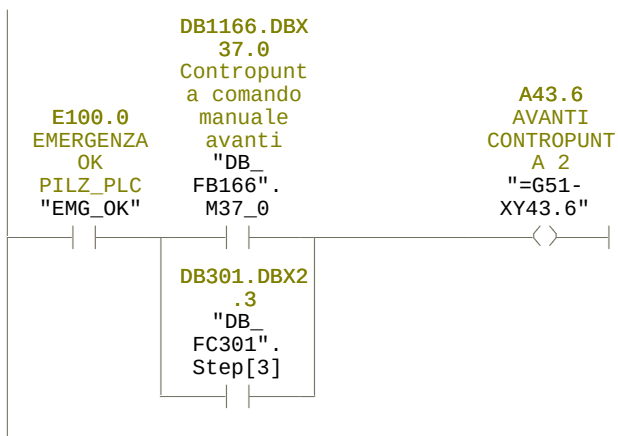
Segmento: 2 Contropunta comando manuale avanti



Segmento: 3 INDIETRO CONTROPUNTA 2

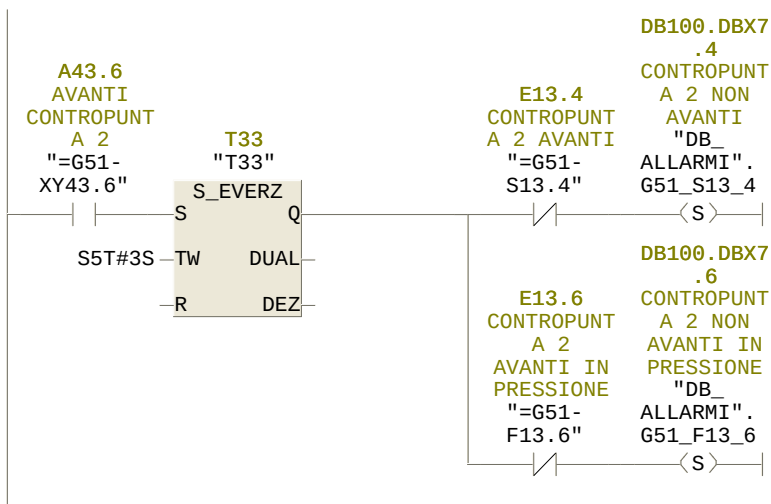


Segmento: 4 AVANTI CONTROPUNTA 2

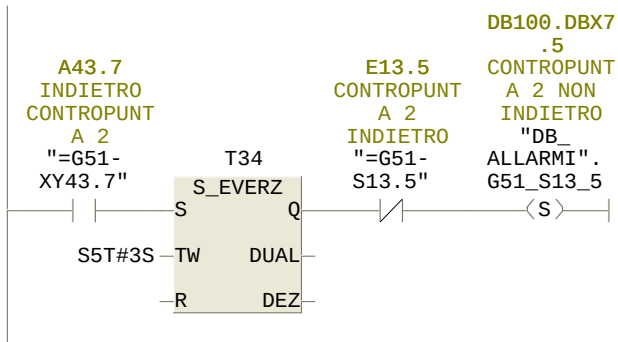


Segmento: 5

Segmento: 6 CONTROPUNTA 2 NON AVANTI



Segmento: 7 CONTROPUNTA 2 NON INDIETRO



Segmento: 8 LAMPADA CONTROPUNTA 2



FC170 - <offline>

"MANDRINO 1"

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 06/03/2015 02.14.27
Interfaccia: 27/01/2015 15.30.00
Lunghezze (blocco / codice / dati): 00466 00292 00002

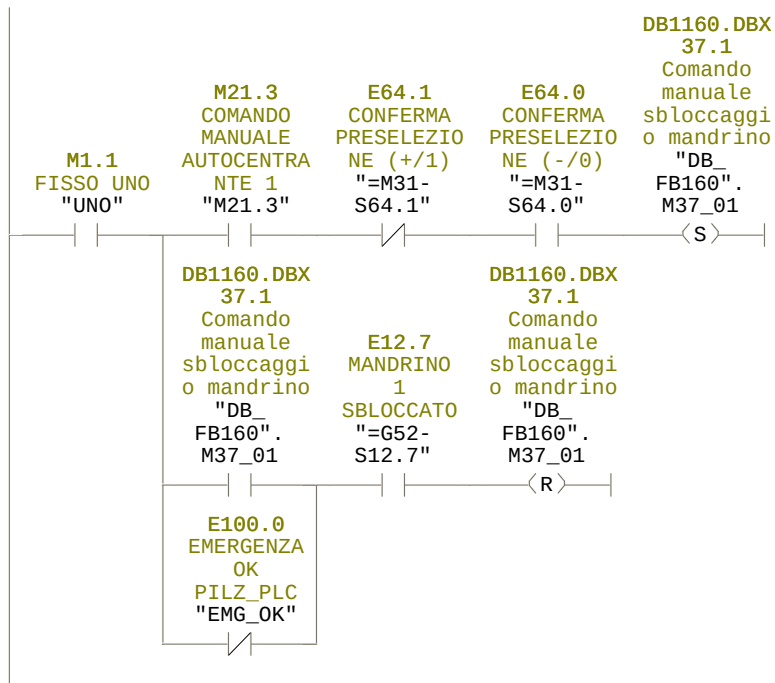
Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

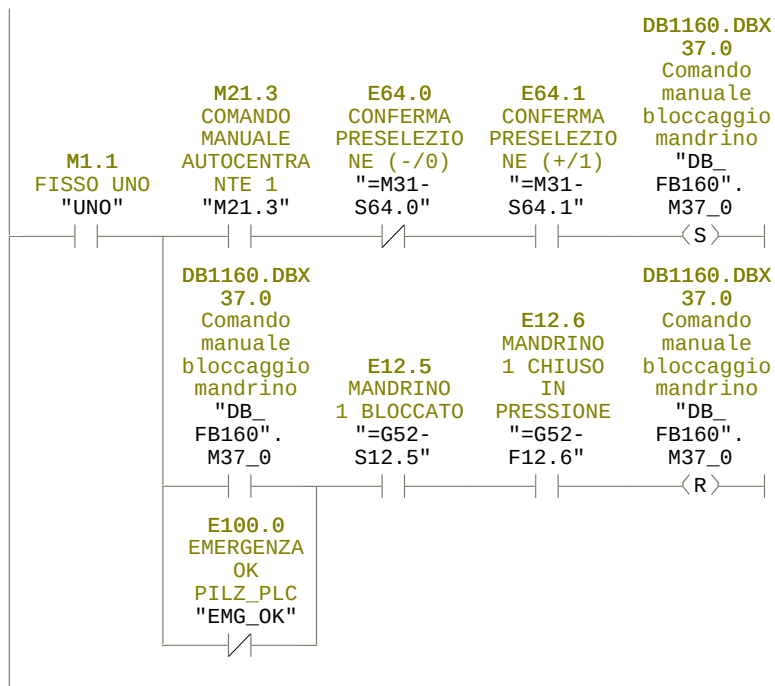
Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC170 MANDRINO 1

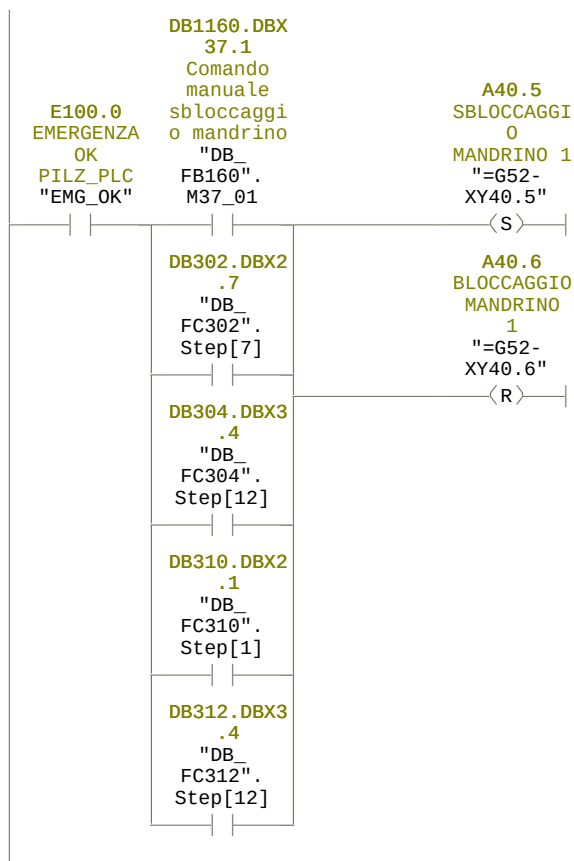
Segmento: 1 Comando manuale mandrino fuori



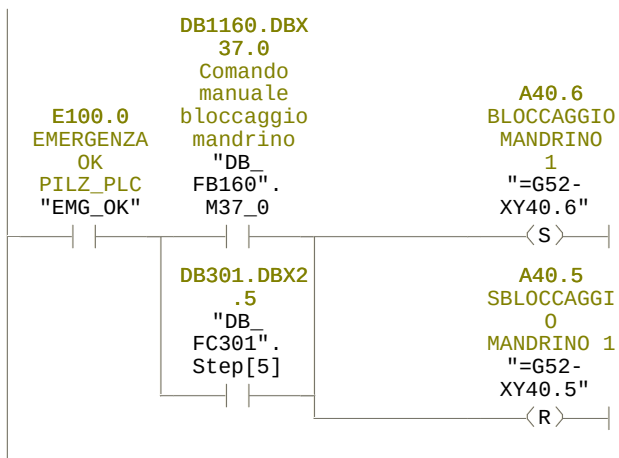
Segmento: 2 Comando manuale mandrino dentro



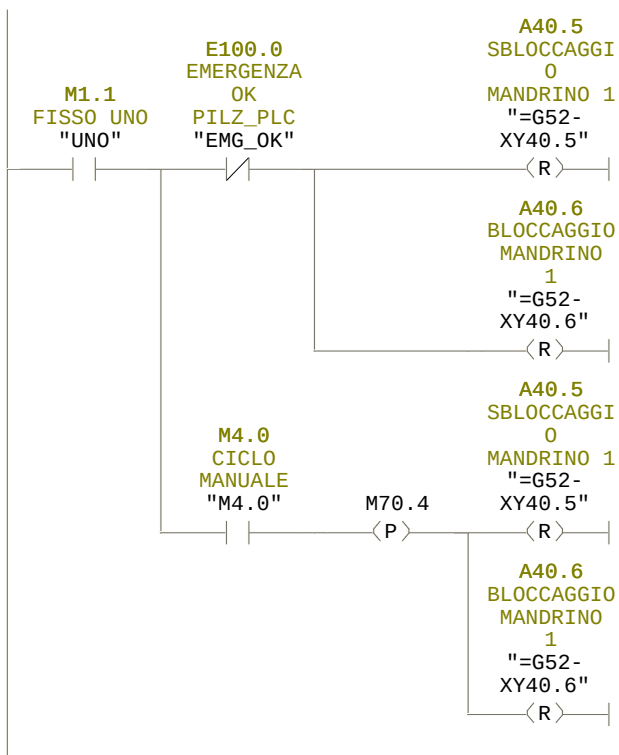
Segmento: 3 SBLOCCAGGIO MANDRINO 1



Segmento: 4 BLOCCAGGIO MANDRINO 1



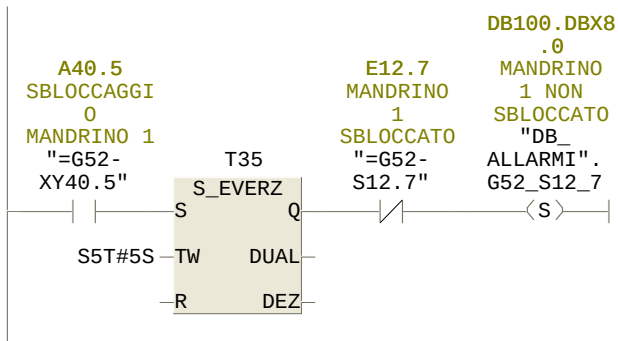
Segmento: 5 SBLOCCAGGIO MANDRINO 1



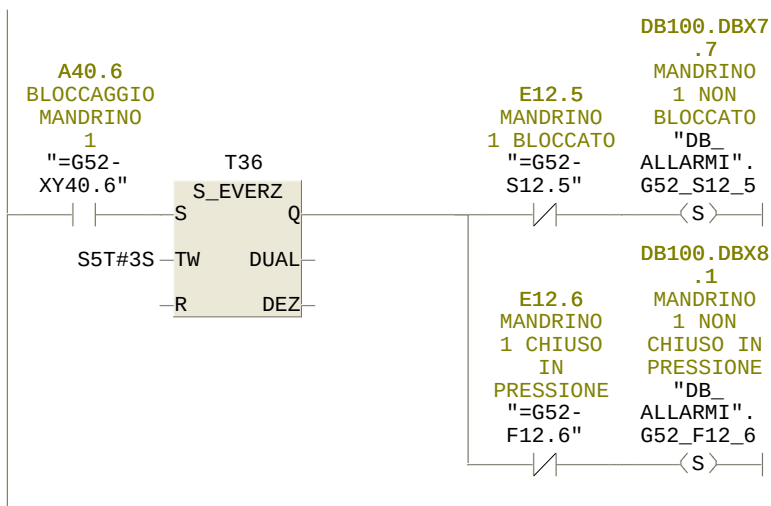
Segmento: 6



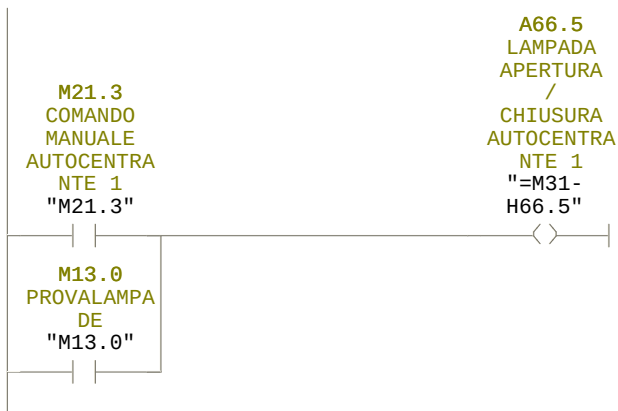
Segmento: 7 MANDRINO 1 NON SBLOCCATO



Segmento: 8 MANDRINO 1 NON BLOCCATO



Segmento: 9 LAMPADA APERTURA / CHIUSURA AUTOCENTRANTE 1



FC171 - <offline>

"ACC/DISACC. CONTROP. 2"

Nome:
Autore:
Data e ora Codice:
Interfaccia:
Lunghezze (blocco / codice / dati):

Famiglia:
Versione: 0.1
Versione blocco: 2
12/03/2015 15.03.17
27/01/2015 15.31.23
00480 00280 00002

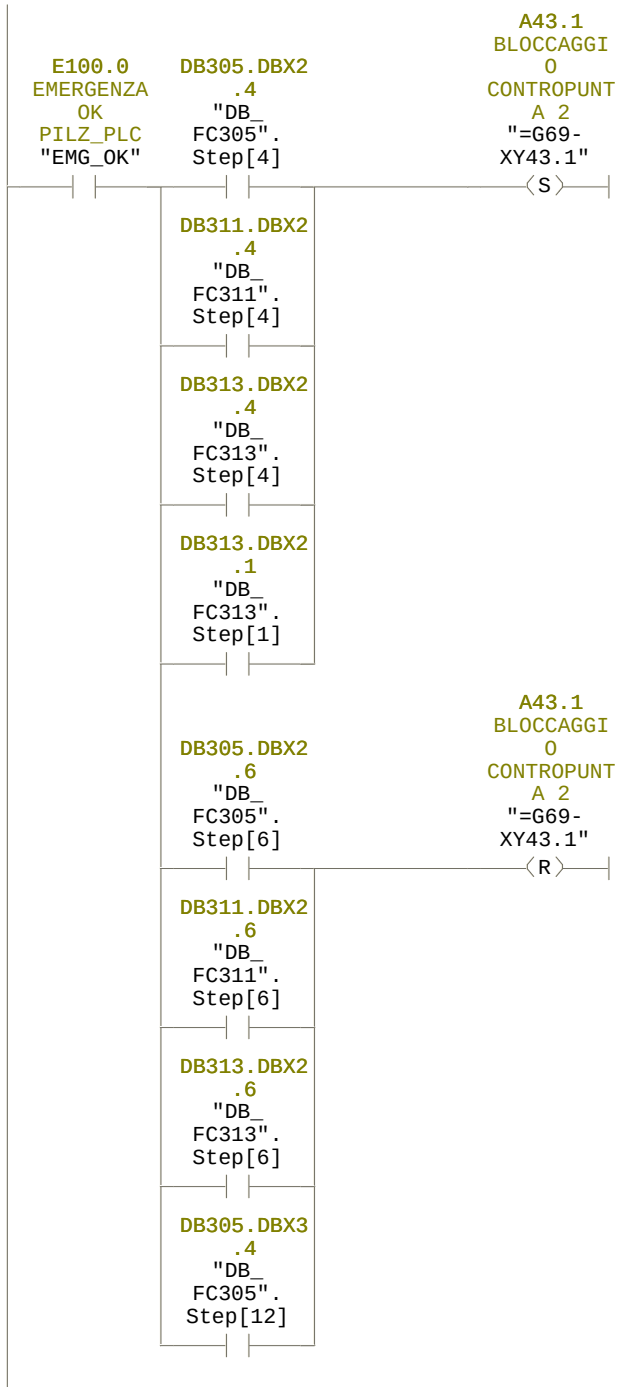
Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

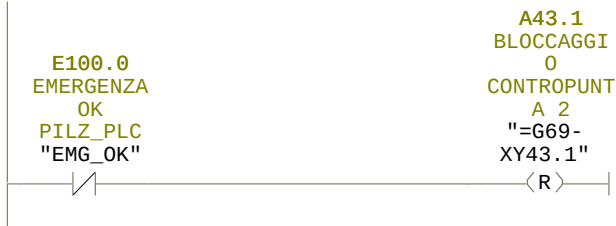
Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC171 ACC/DISACC. CONTROPUNTA 2

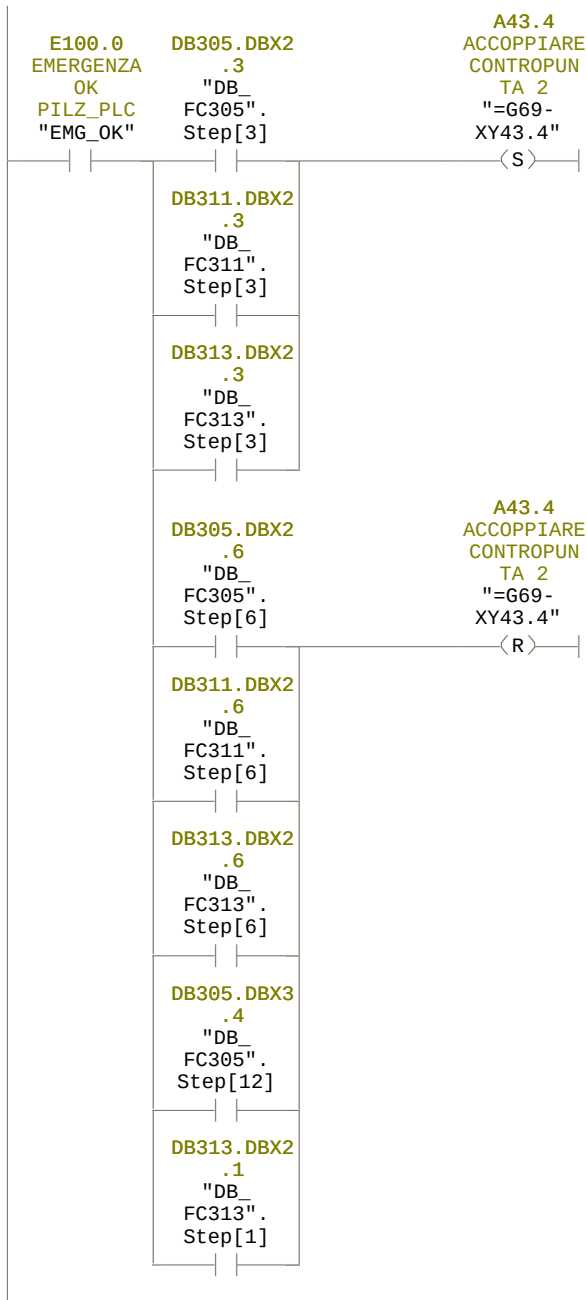
Segmento: 1	BLOCCAGGIO CONTROPUNTA 2



Segmento: 2	BLOCCAGGIO CONTROPUNTA 2



Segmento: 3	ACCOPIARE CONTROPUNTA 2



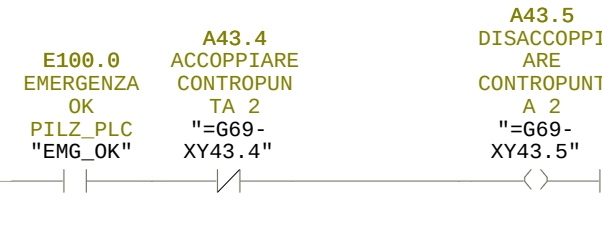
Segmento: 4

ACCOPIARE CONTROPUNTA 2



Segmento: 5

DISACCOPIARE CONTROPUNTA 2

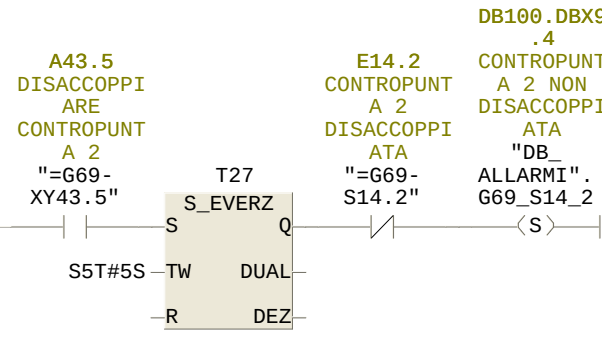


Segmento: 6

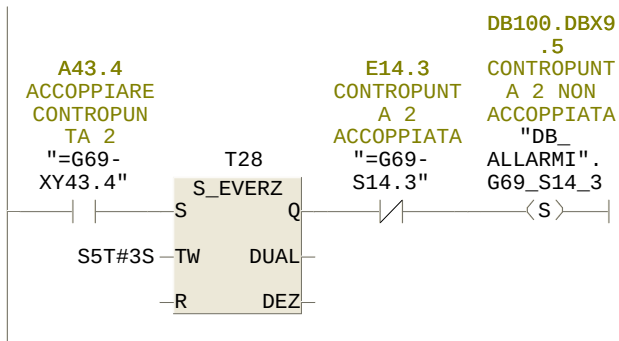


Segmento: 7

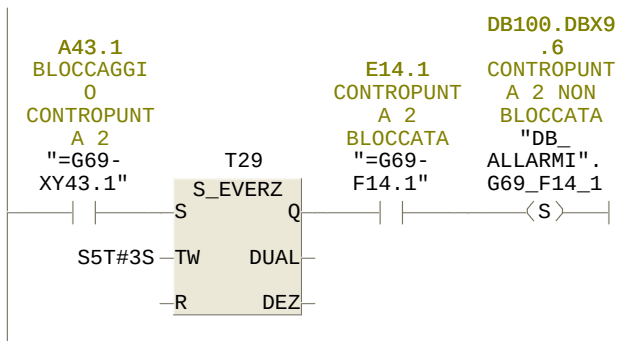
CONTROPUNTA 2 NON DISACCOPIATA



Segmento: 8	CONTROPUNTA 2 NON	ACCOPIATA



Segmento: 9	CONTROPUNTA 2 NON	BLOCCATA



FC172 - <offline>

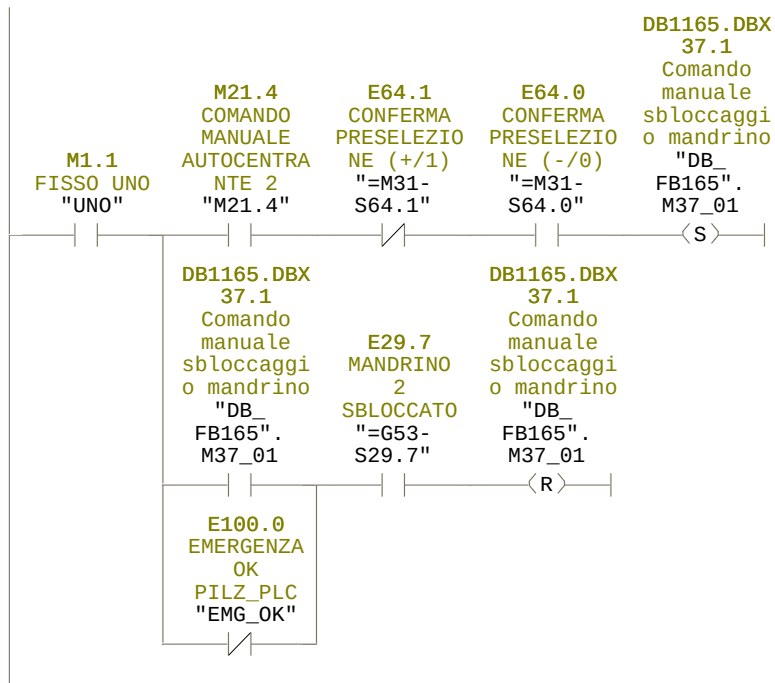
"MANDRINO 2"

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 11/03/2015 14.39.31
Interfaccia: 27/01/2015 15.30.22
Lunghezze (blocco / codice / dati): 00448 00292 00002

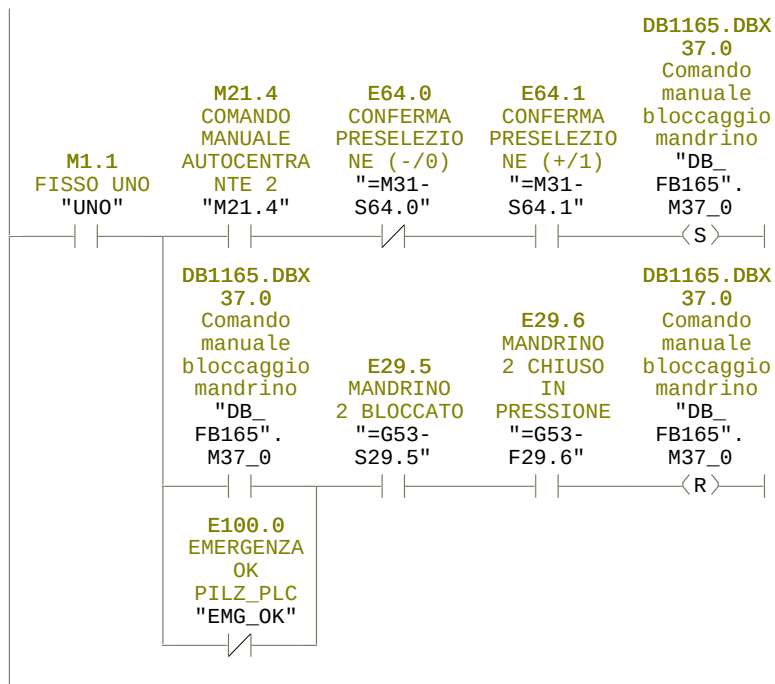
Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

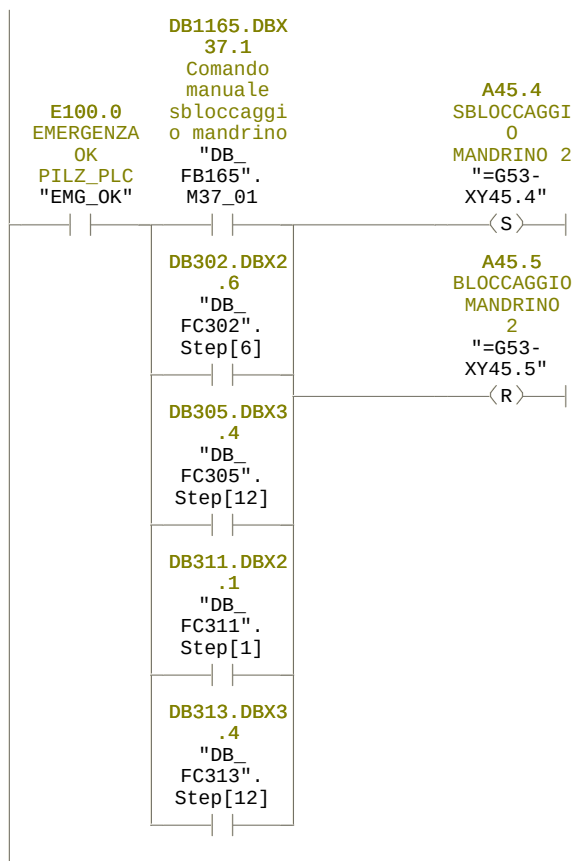
Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC172 MANDRINO 2**Segmento: 1 Comando manuale mandrino fuori**

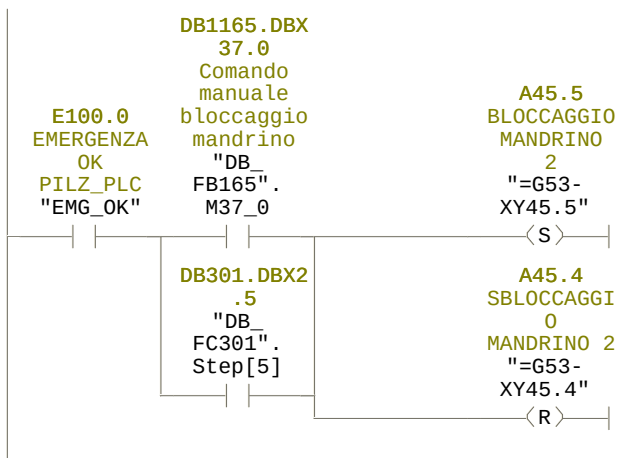
Segmento: 2 Comando manuale mandrino dentro



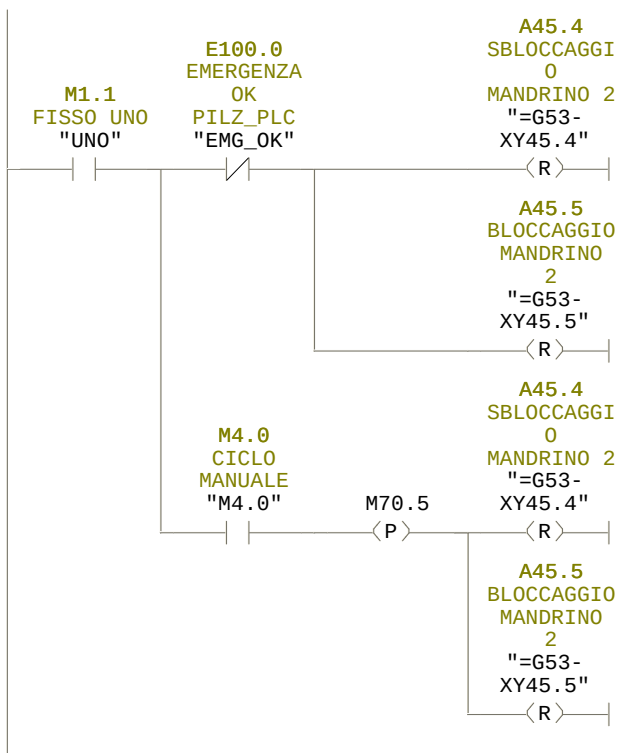
Segmento: 3 SBLOCCAGGIO MANDRINO 2



Segmento: 4 BLOCCAGGIO MANDRINO 2

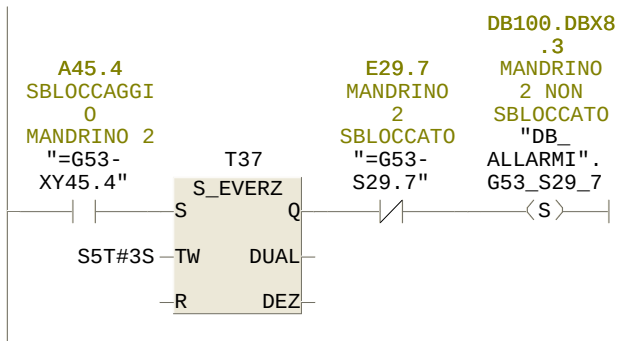


Segmento: 5 SBLOCCAGGIO MANDRINO 2

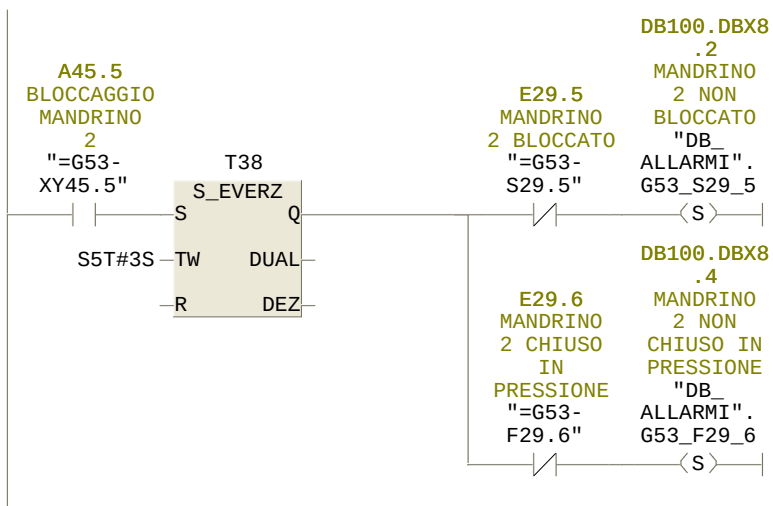


Segmento: 6

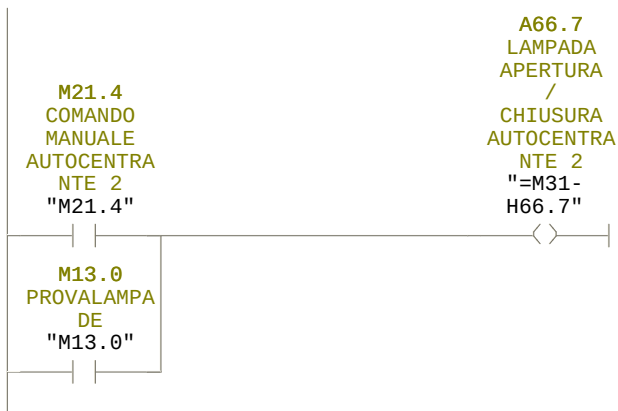
Segmento: 7 MANDRINO 2 NON SBLOCCATO



Segmento: 8 MANDRINO 2 NON BLOCCATO



Segmento: 9 LAMPADA APERTURA / CHIUSURA AUTOCENTRANTE 2



FC176 - <offline>

"ACC/DISACC. CONTROP. 1"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

11/03/2015 14.41.12

Interfaccia: 27/01/2015 15.31.51

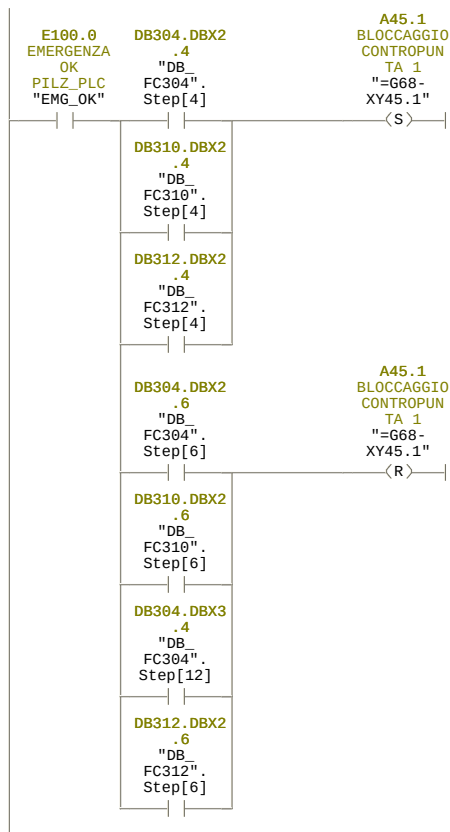
Lunghezze (blocco / codice / dati): 00462 00262 00002

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

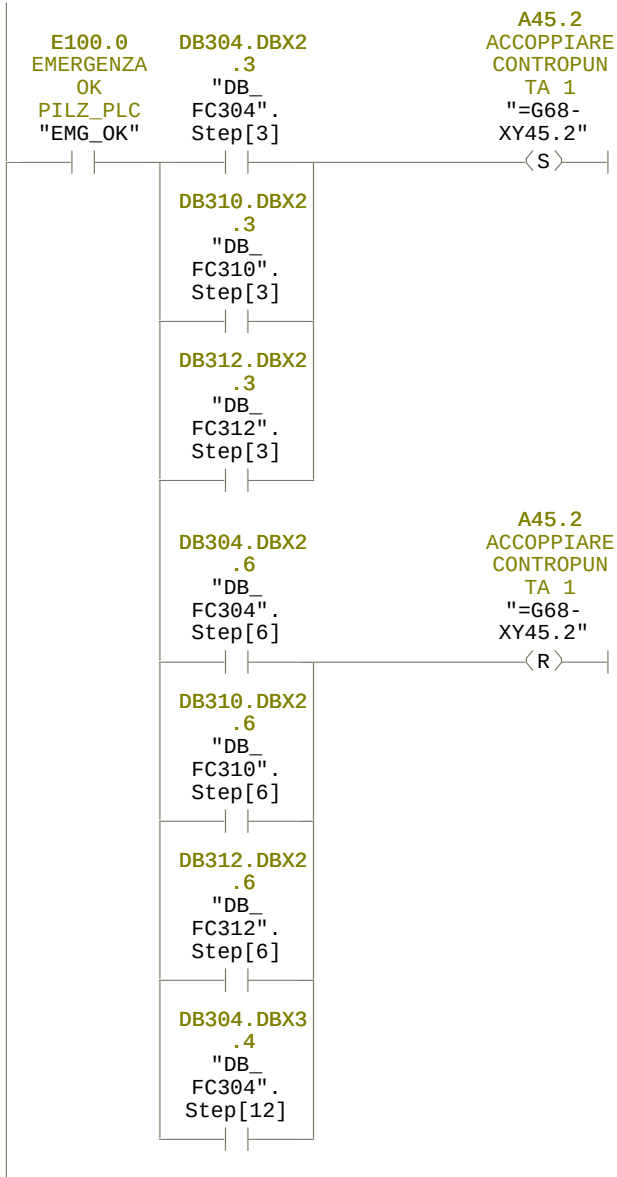
Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC176 ACC/DISACC. CONTROPUNTA 1**Segmento: 1 BLOCCAGGIO CONTROPUNTA 1**

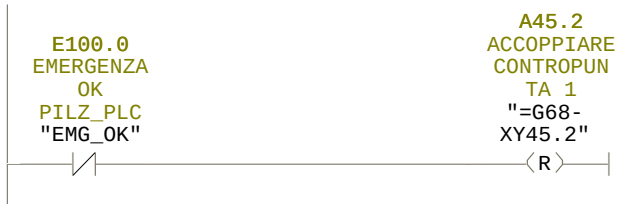
Segmento: 2 BLOCCAGGIO CONTROPUNTA 1



Segmento: 3 ACCOPPIATORE CONTROPUNTA 1



Segmento: 4 ACCOPPIATORE CONTROPUNTA 1



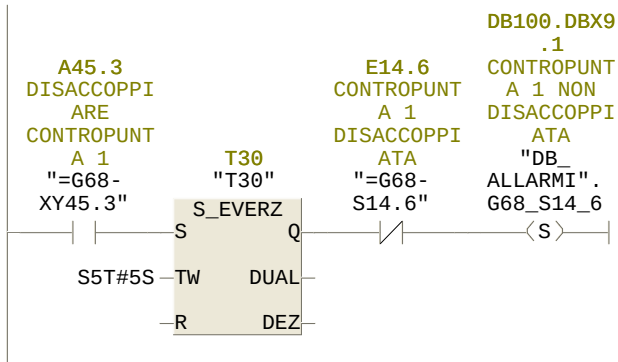
Segmento: 5 DISACCOPIATORE CONTROPUNTA 1



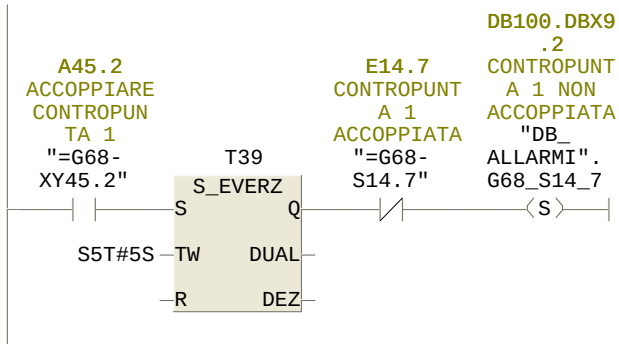
Segmento: 6



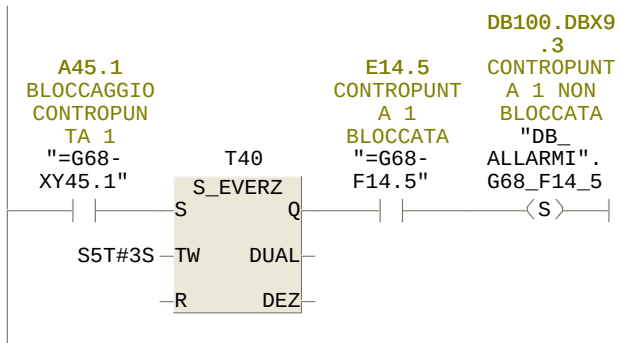
Segmento: 7 CONTROPUNTA 1 NON DISACCOPIATA



Segmento: 8	CONTROPUNTA 1 NON	ACCOPIATA



Segmento: 9	CONTROPUNTA 1 NON	BLOCCATA



FC178 - <offline>

"SPORTELLO TRUCIOLI 1"

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 06/03/2015 11.21.46
Interfaccia: 24/01/2015 17.35.29
Lunghezze (blocco / codice / dati): 00442 00294 00002

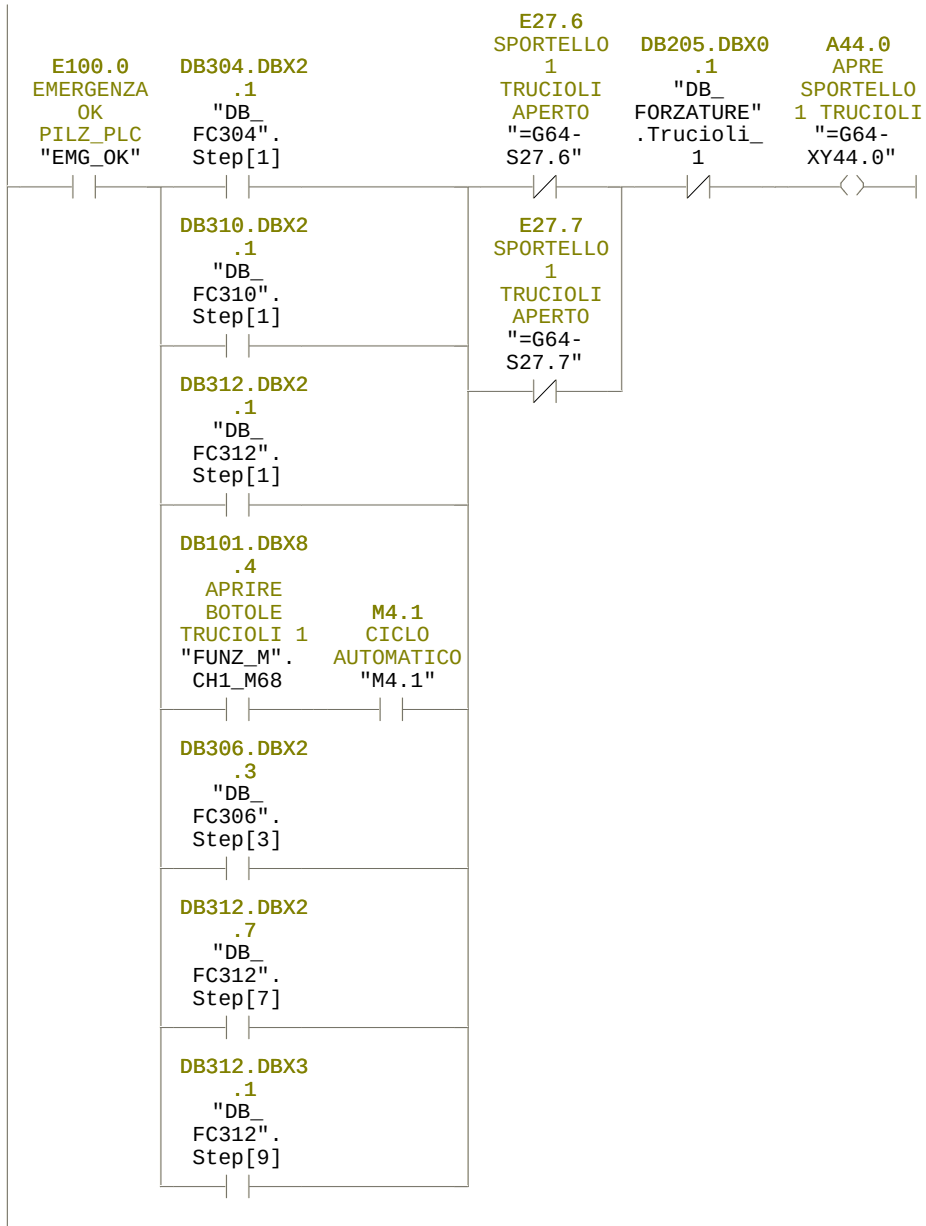
Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

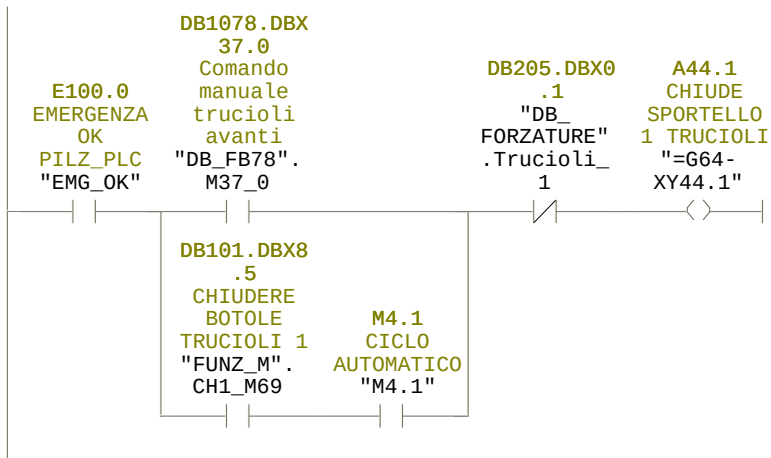
Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC178 SPORTELLO TRUCIOLI 1

Segmento: 1 APRE SPORTELLLO 1 TRUCIOLI



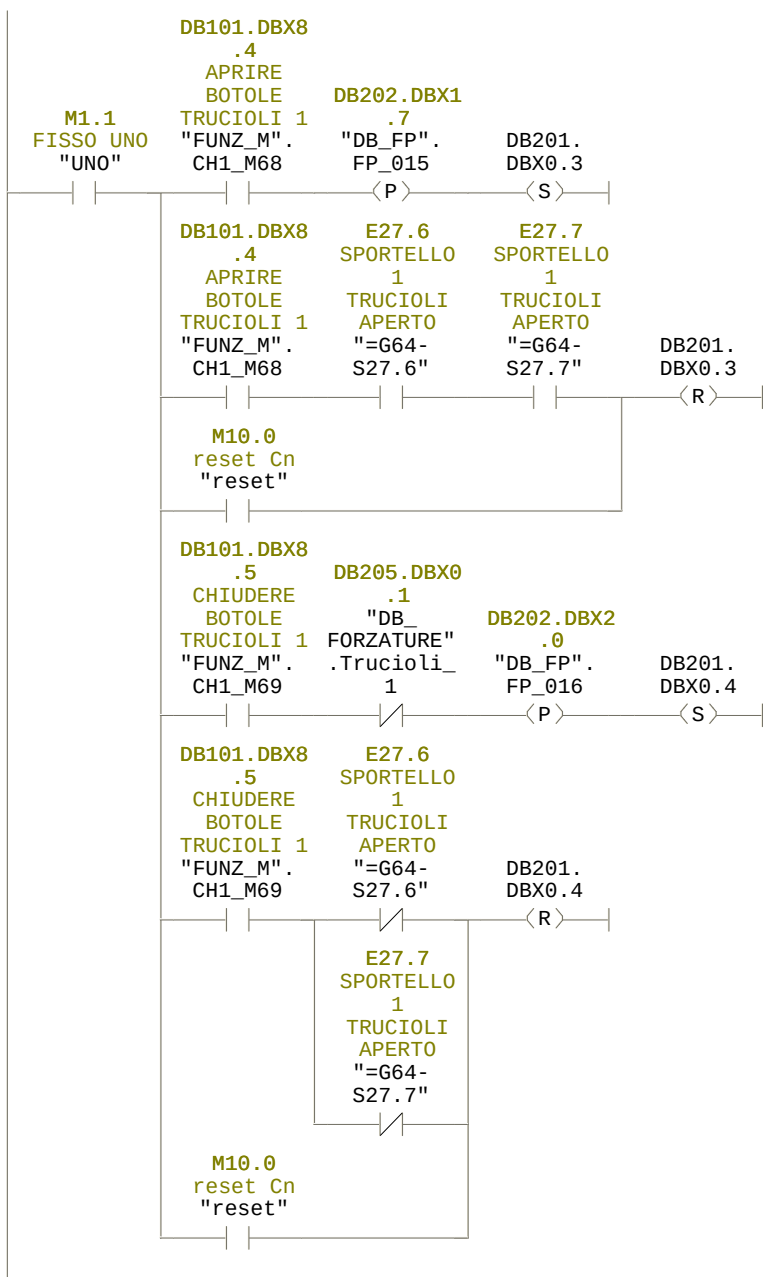
Segmento: 2	CHIUDE SPORTELLLO 1 TRUCIOLI



Segmento: 3

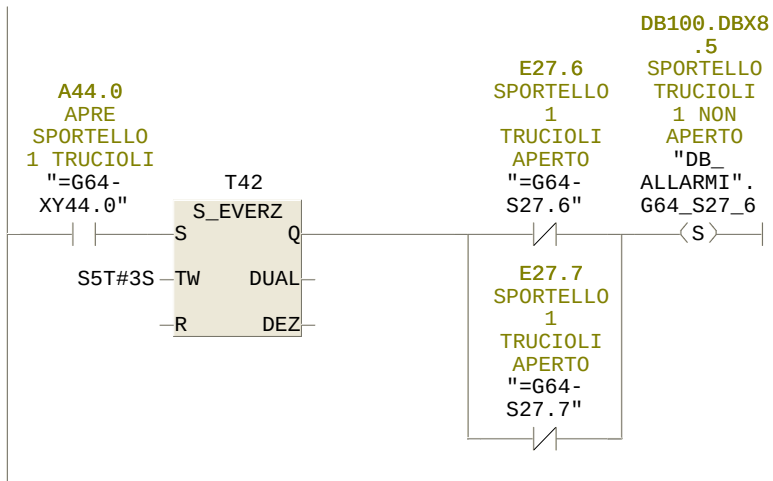


Segmento: 4

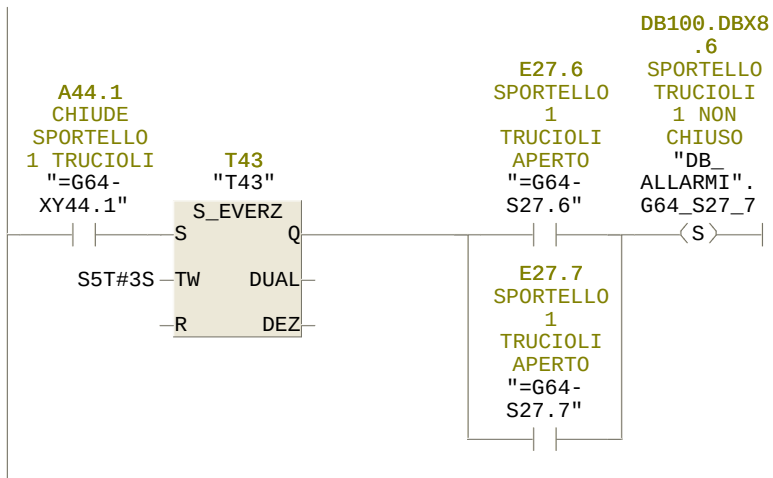


Segmento: 5

Segmento: 6 SPORTELLO TRUCIOLI 1 NON APERTO



Segmento: 7 SPORTELLO TRUCIOLI 1 NON CHIUSO



FC179 - <offline>

"SPORTELLO TRUCIOLI 2"

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 11/03/2015 14.42.40
Interfaccia: 24/01/2015 17.35.54
Lunghezze (blocco / codice / dati): 00436 00294 00002

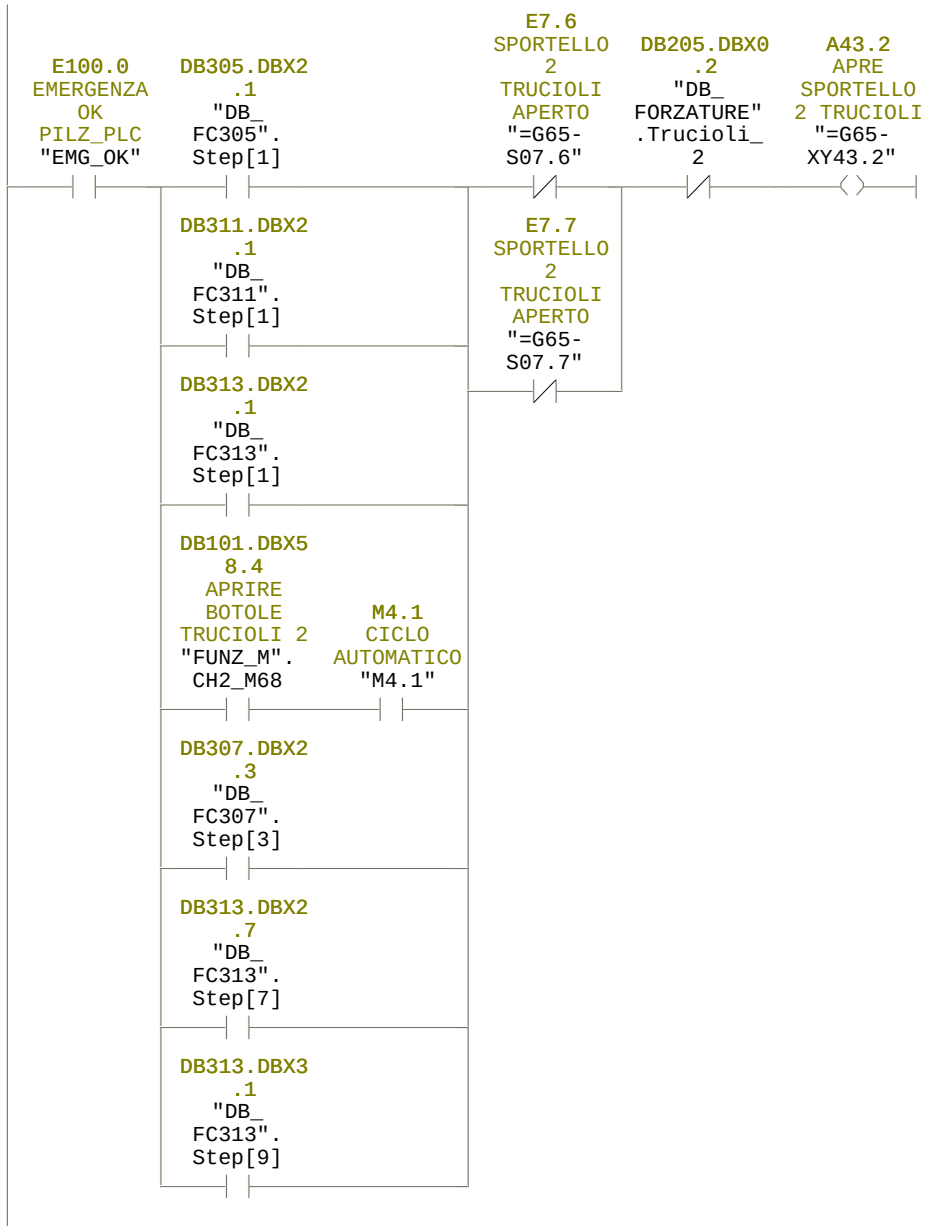
Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

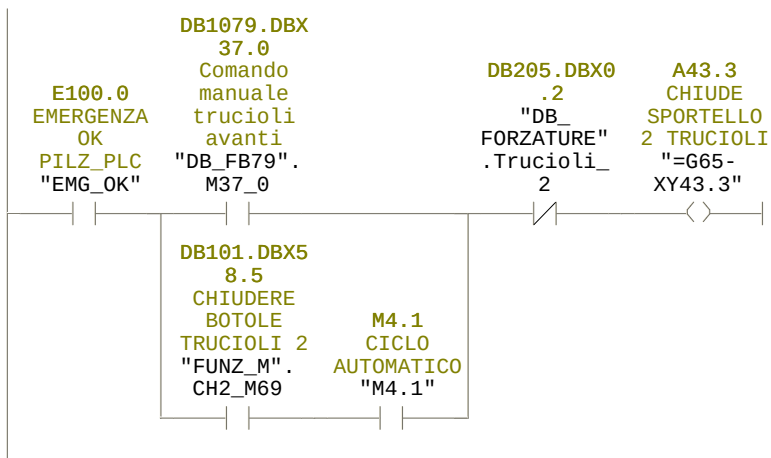
Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC179 SPORTELLO TRUCIOLI 2

Segmento: 1 APRE SPORTELLLO 2 TRUCIOLI



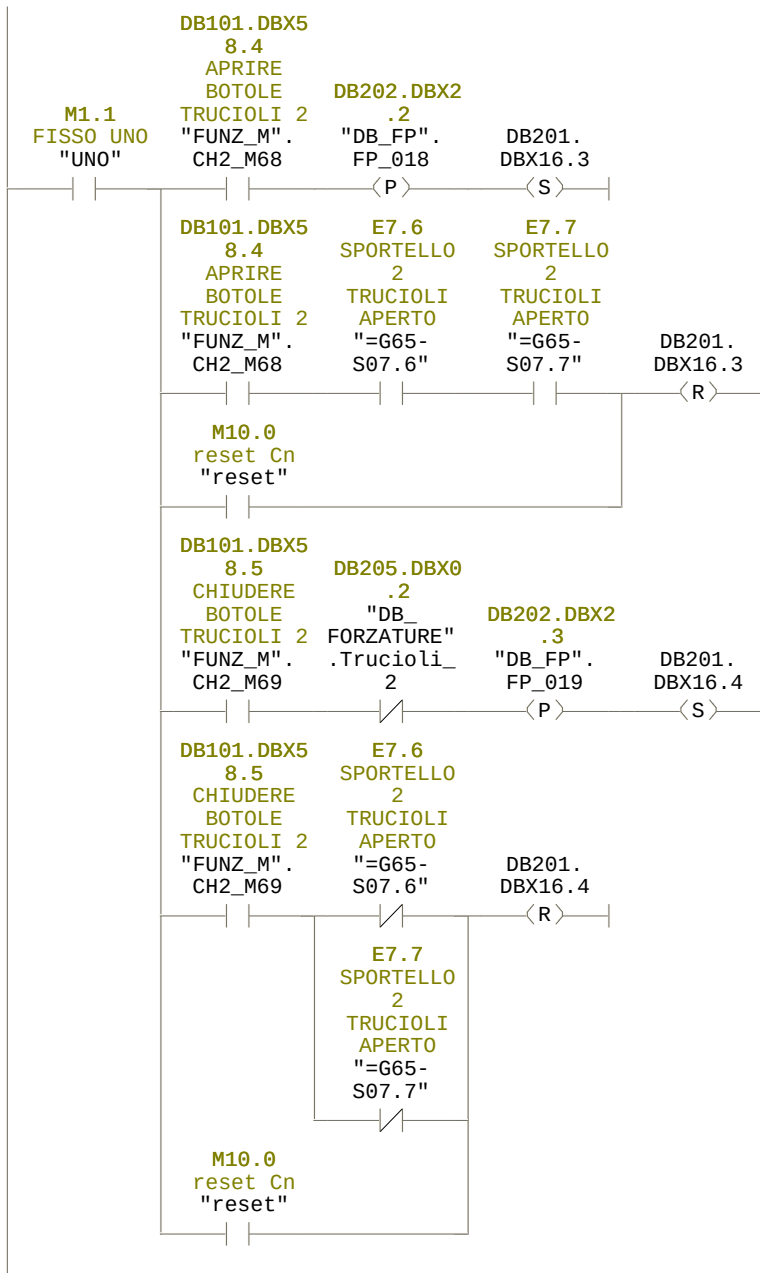
Segmento: 2	CHIUDE SPORTELLLO 2 TRUCIOLI



Segmento: 3

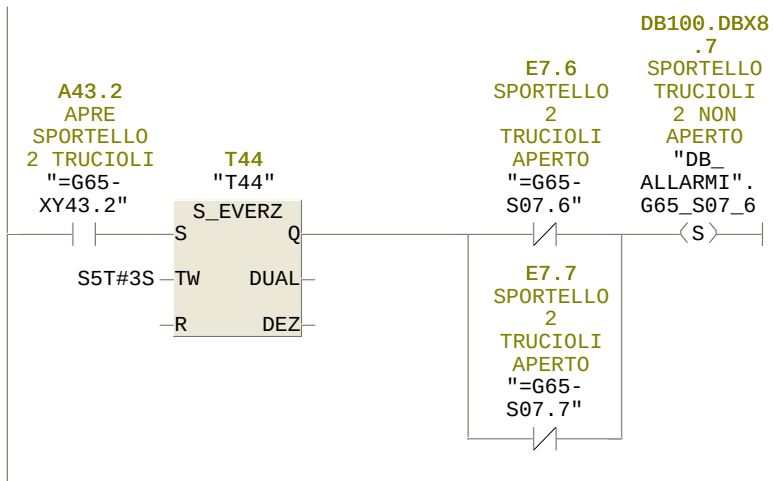


Segmento: 4

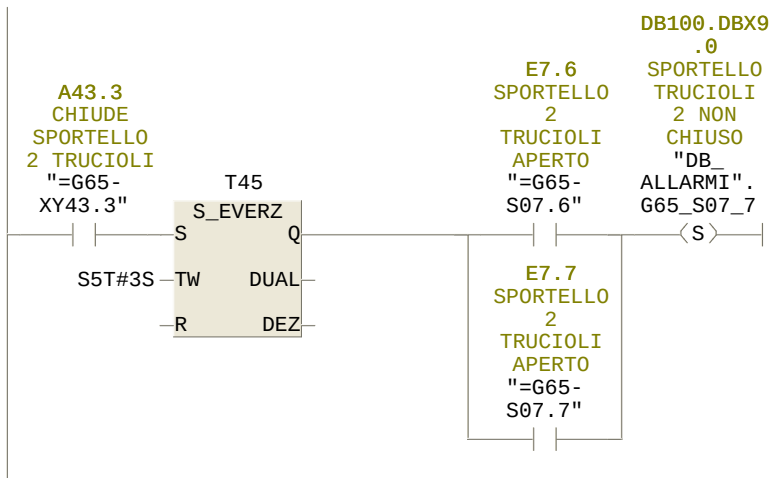


Segmento: 5

Segmento: 6 SPORTELLO TRUCIOLI 2 NON APERTO



Segmento: 7 SPORTELLO TRUCIOLI 2 NON CHIUSO



FC180 - <offline>

"CARRO_SERRAGGIO2"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

11/03/2015 14.43.31

Interfaccia: 27/01/2015 13.27.30

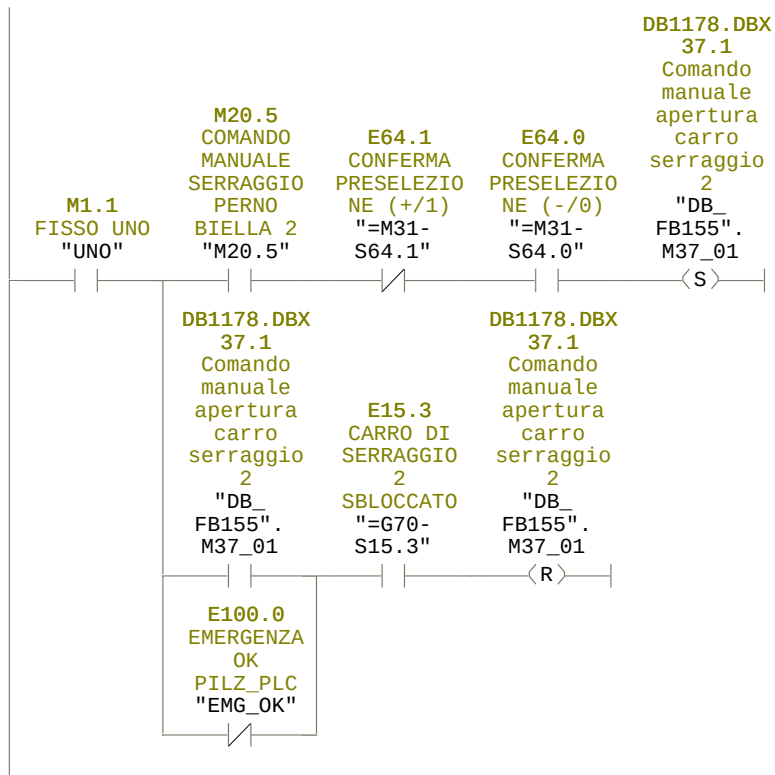
Lunghezze (blocco / codice / dati): 00492 00330 00002

Proprietà dell'oggetto:

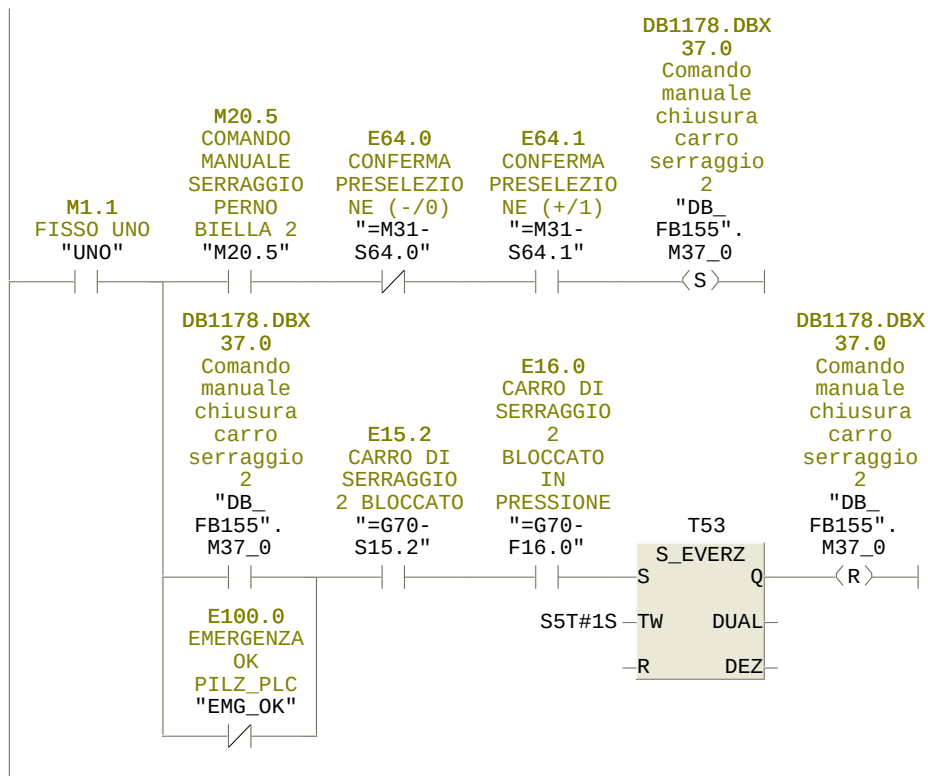
S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

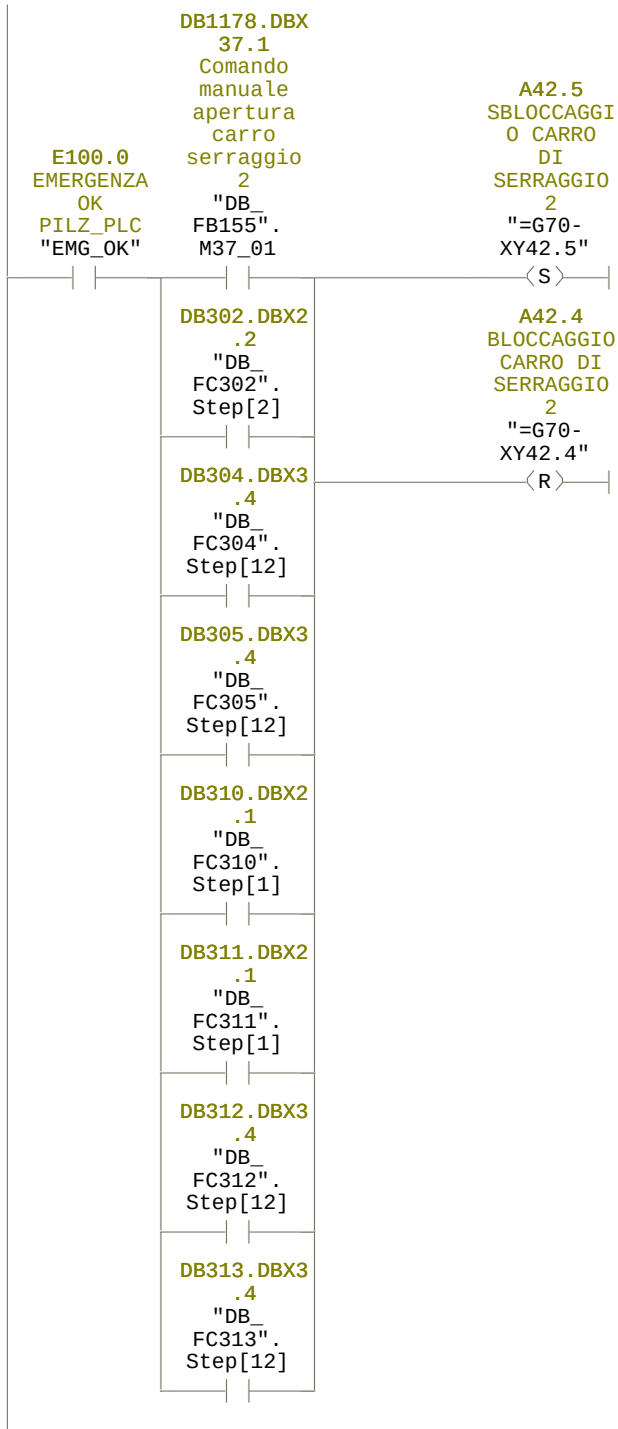
Blocco: FC180 CARRO SERRAGGIO 2**Segmento: 1 Comando manuale apertura carro serraggio 2**

Segmento: 2 Comando manuale chiusura carro serraggio 2

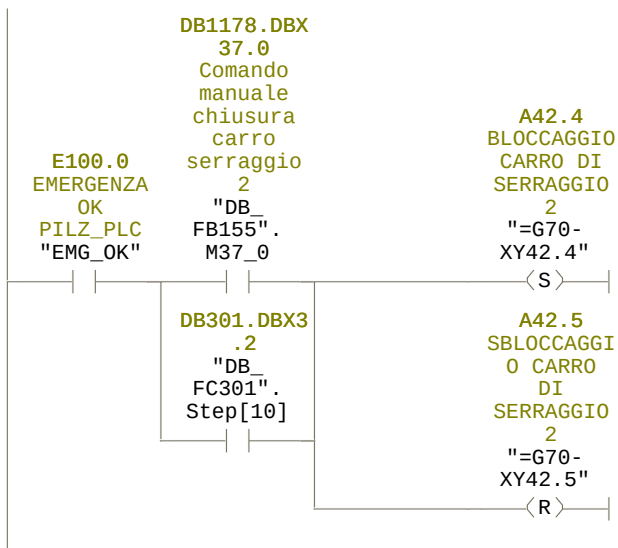


Segmento: 3

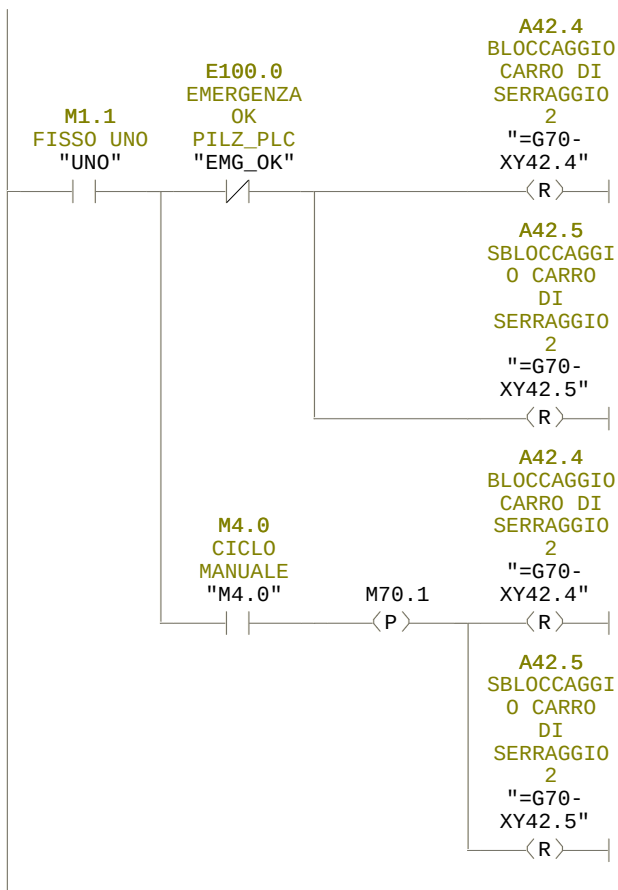
Segmento: 4	SBLOCCAGGIO CARRO DI SERRAGGIO 2



Segmento: 5 BLOCCAGGIO CARRO DI SERRAGGIO 2



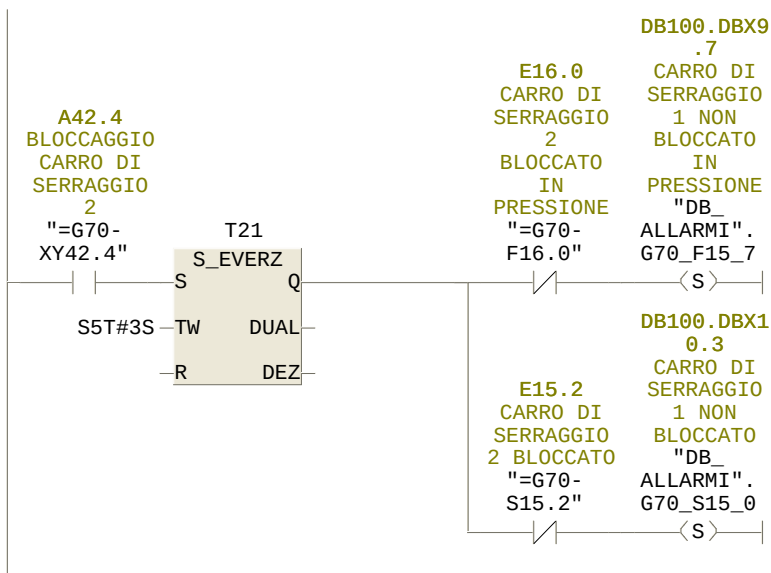
Segmento: 6 BLOCCAGGIO CARRO DI SERRAGGIO 2



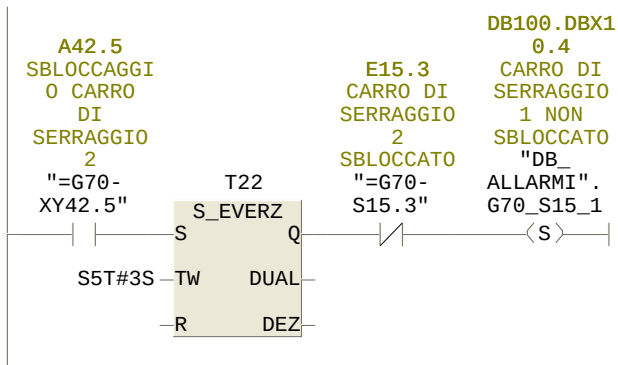
Segmento: 7

Segmento: 8

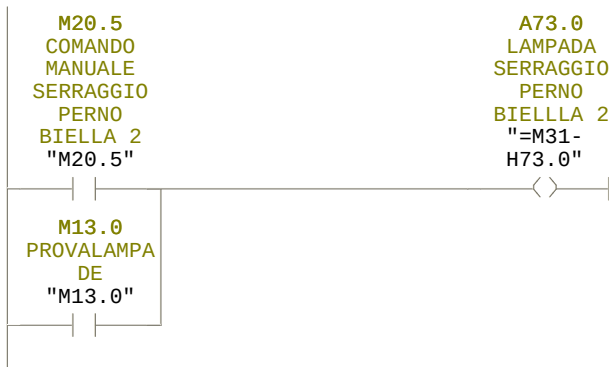
Segmento: 9 CARRO DI SERRAGGIO 2 NON BLOCCATO



Segmento: 10 CARRO DI SERRAGGIO 2 NON SBLOCCATO



Segmento: 11	LAMPADA SERRAGGIO PERNO BIELLA 2



FC181 - <offline>

"TEMPERATURE"

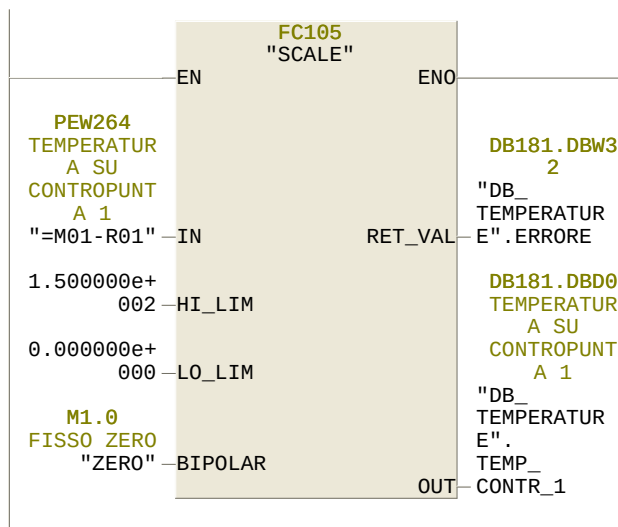
Nome:
Autore:
Data e ora Codice:
Interfaccia:
Lunghezze (blocco / codice / dati): 00574 00472 00016

Famiglia:
Versione: 0.1
Versione blocco: 2
 16/02/2015 18.37.30
 06/02/2015 13.30.35

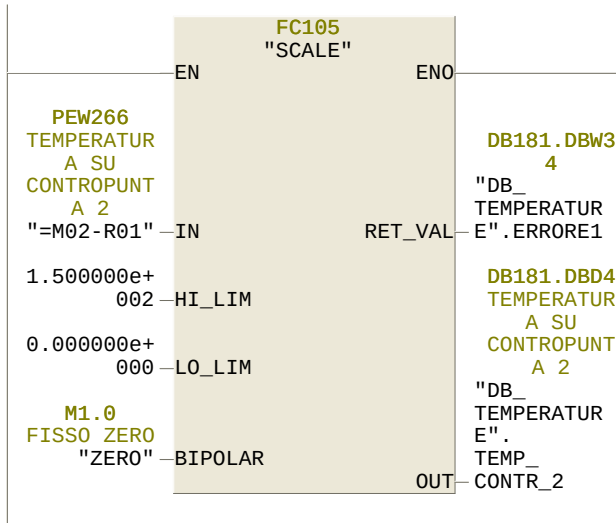
Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

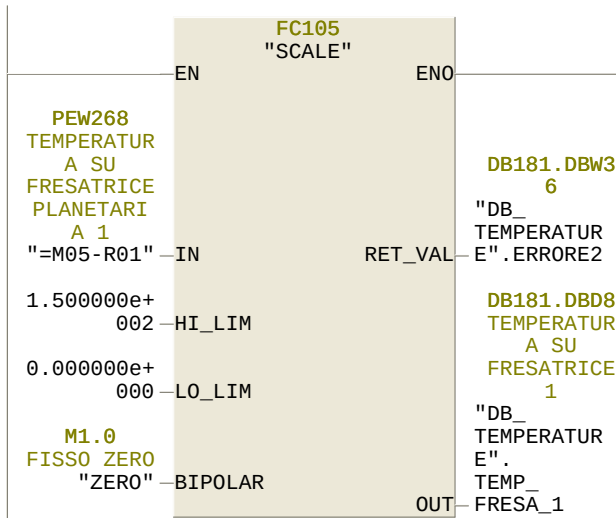
Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC181 TEMPERATURE**Segmento: 1 TEMPERATURA CONTROPUNTA 1**

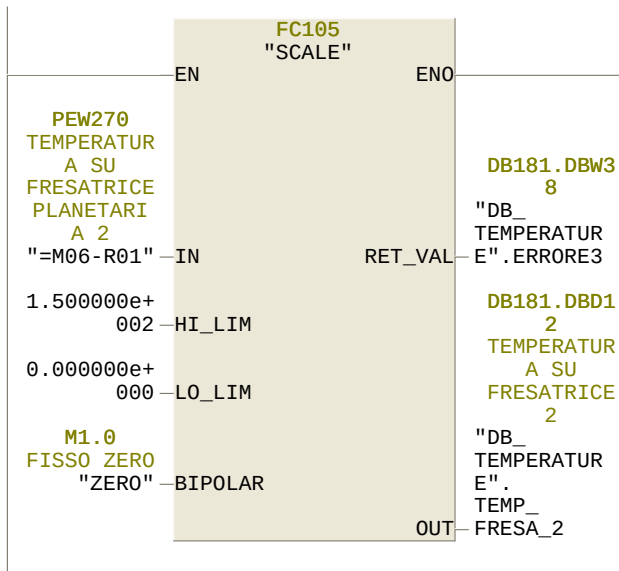
Segmento: 2	TEMPERATURA CONTROPUNTA 2



Segmento: 3	TEMPERATURA FRESATRICE 1



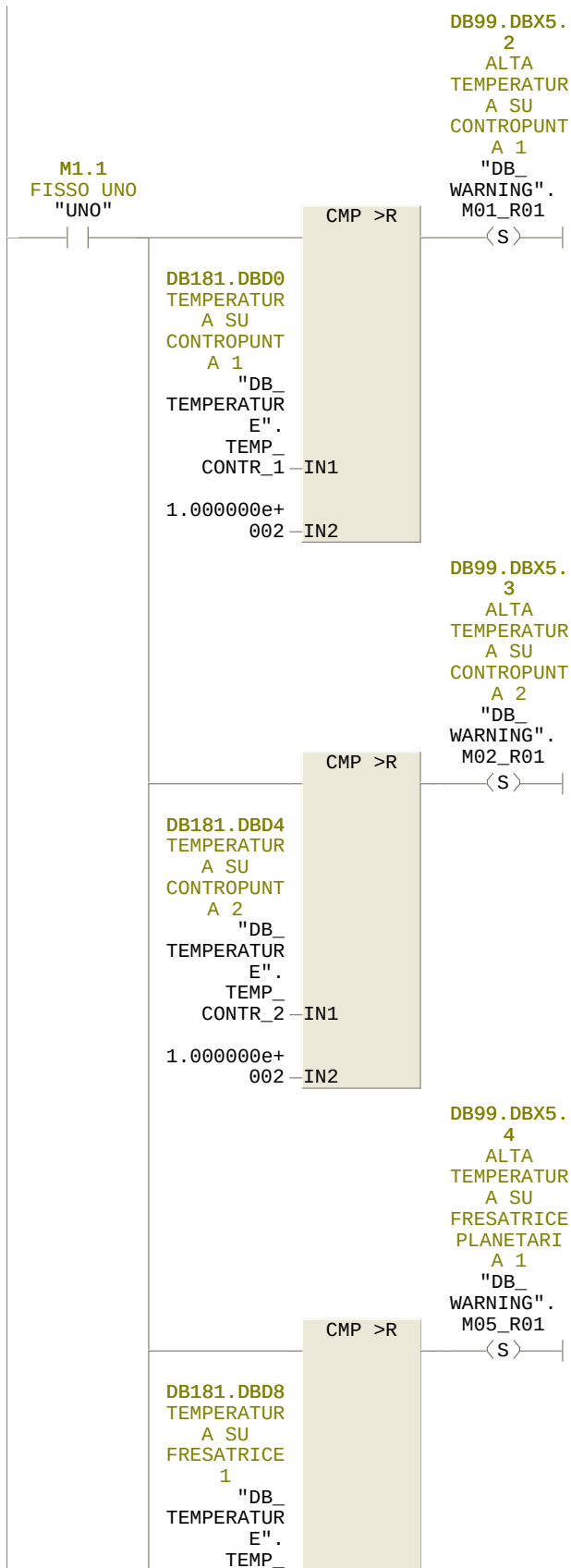
Segmento: 4	TEMPERATURA FRESATRICE 2

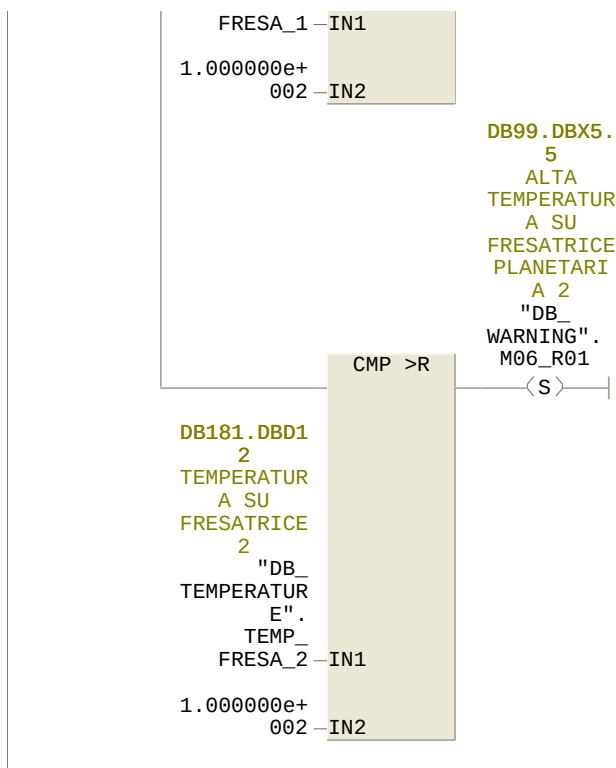


Segmento: 5



Segmento: 6 ALTA TEMPERATURA SU CONTROPUNTA 1





FC206 - <offline>

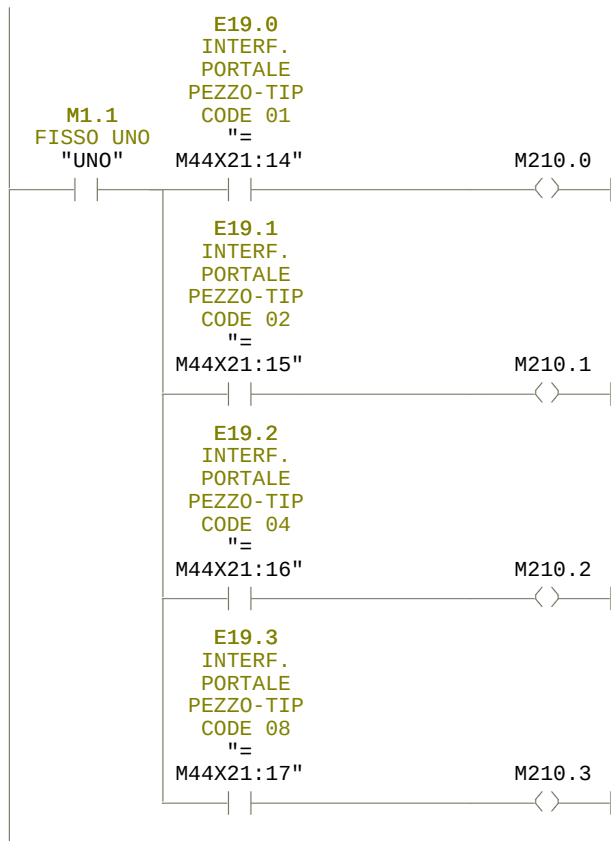
"INTERFACCIA PORTALE"

Nome: Famiglia:
Autore: Versione: 0.1
Data e ora Codice: 13/03/2015 21.48.15
Interfaccia: 05/02/2015 15.45.50
Lunghezze (blocco / codice / dati): 00820 00638 00002

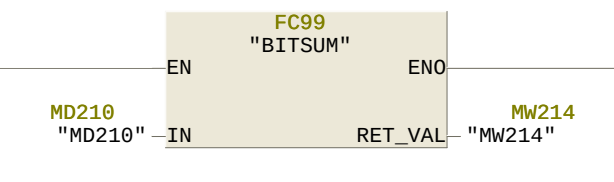
Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

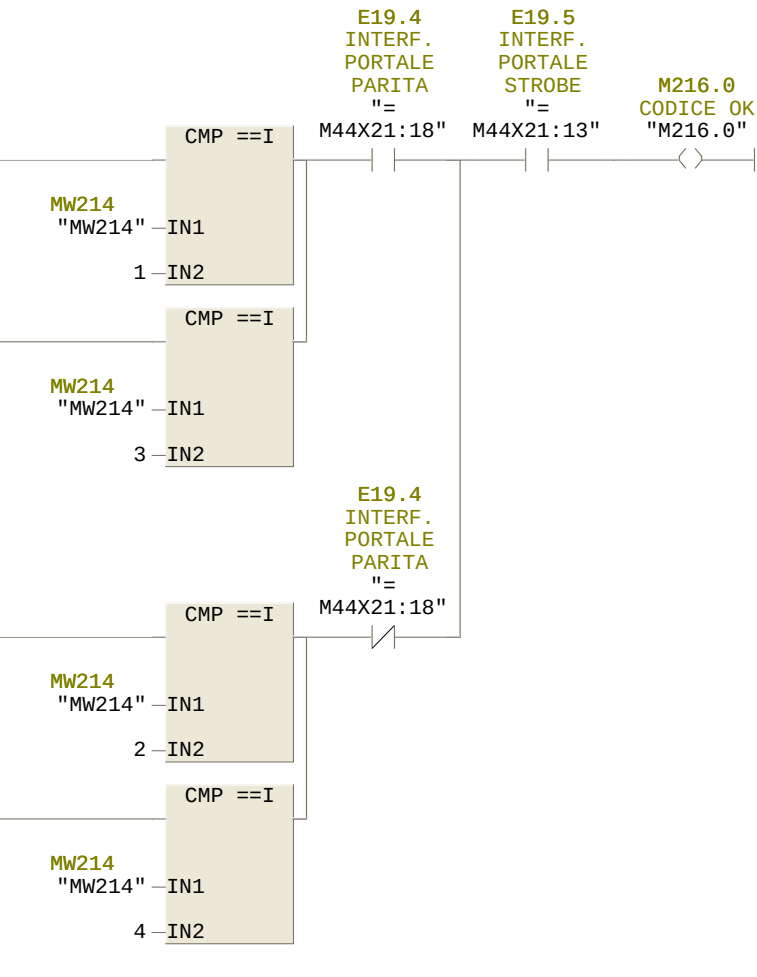
Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC206 INTERFACCIAMENTO PORTALE**Segmento: 1 CODICI DA PORTALE**

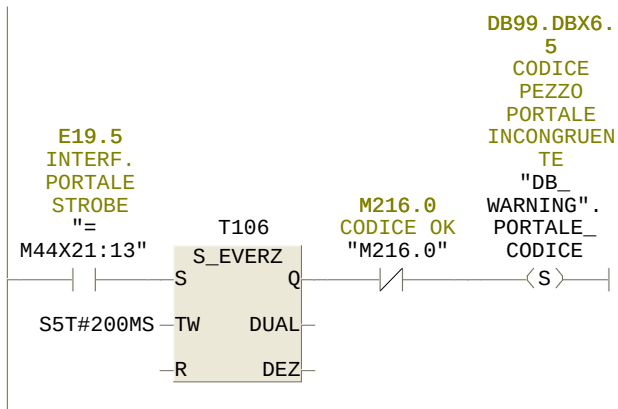
Segmento: 2	CONTROLLO BIT PRESENTI
CONTROLLO QUANTI BIT SONO PRESENTI PER CONTROLLO PARITA	



Segmento: 3	CODICE OK
CONTROLLO CONGRUENZA CODICE SPEDITO DA PORTALE	

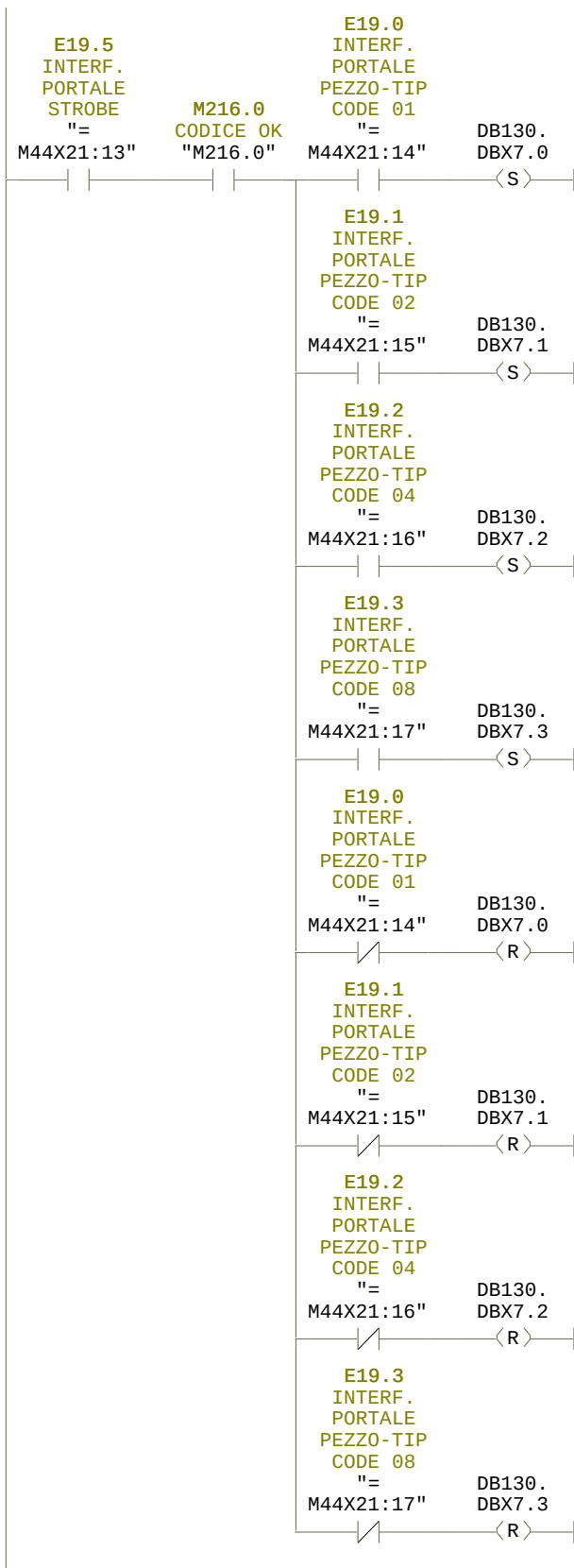


Segmento: 4	CODICE PEZZO PORTALE INCONGRUENTE



Segmento: 5

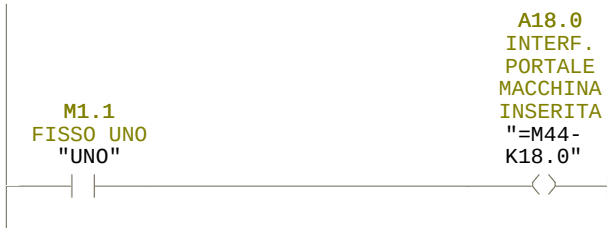
DB130.DBW6= TIPO DI ALBERO DA PORTALE



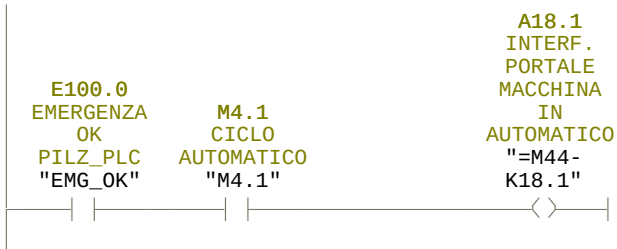
Segmento: 6



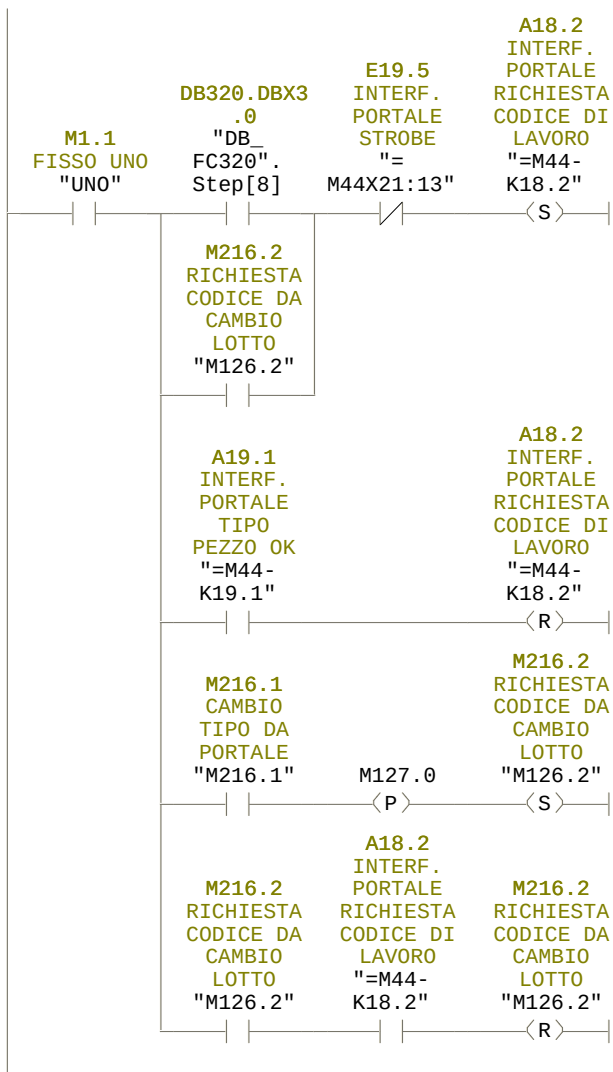
Segmento: 7 INTERF. PORTALE MACCHINA INSERITA



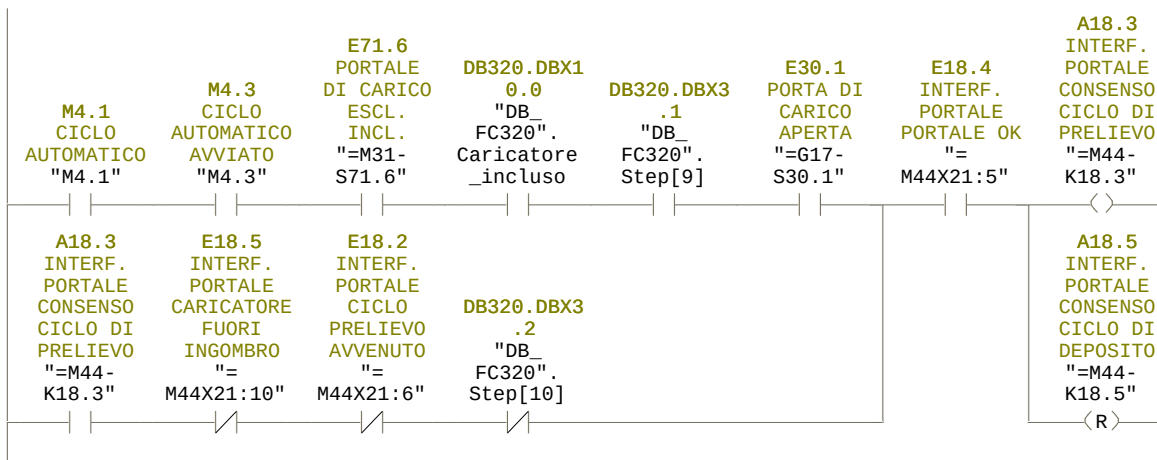
Segmento: 8 INTERF. PORTALE MACCHINA IN AUTOMATICO



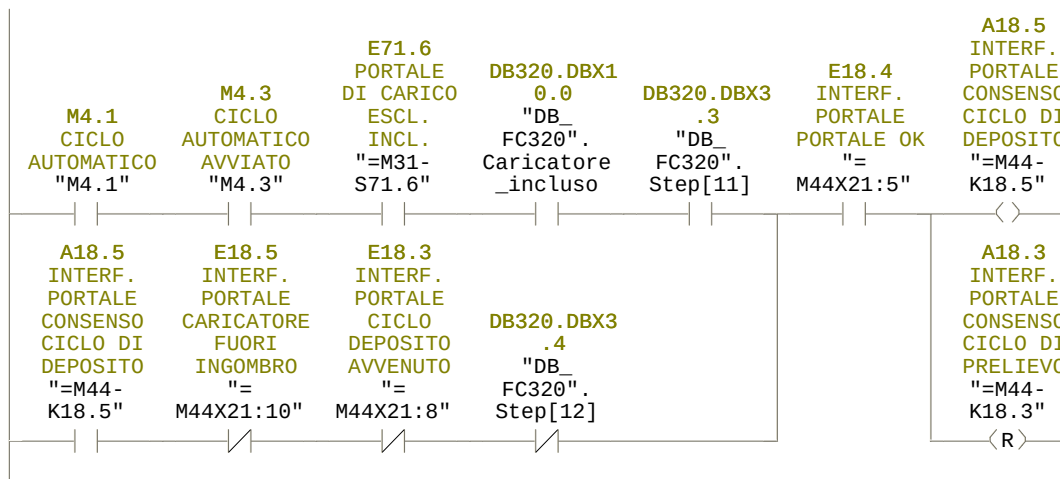
Segmento: 9 INTERF. PORTALE RICHIESTA CODICE DI LAVORO



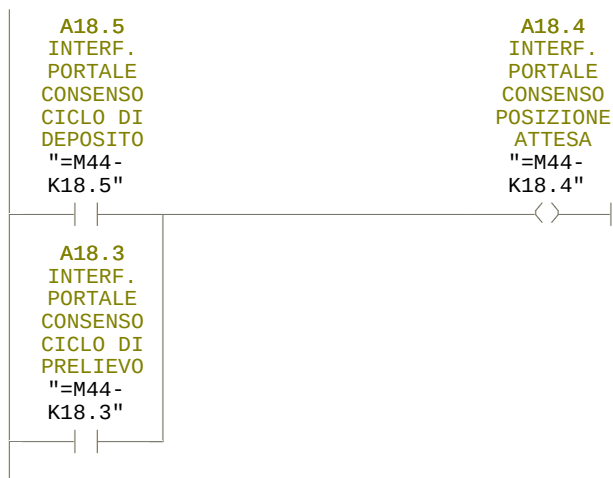
Segmento: 10 INTERF. PORTALE CONSENSO CICLO DI PRELIEVO



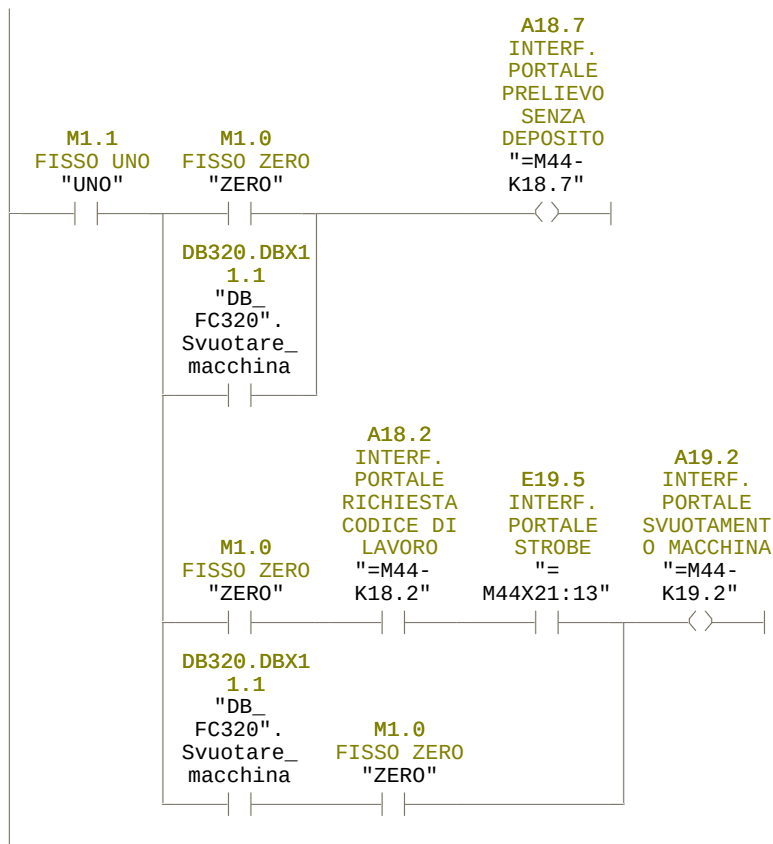
Segmento: 11 INTERF. PORTALE CONSENSO CICLO DI DEPOSITO



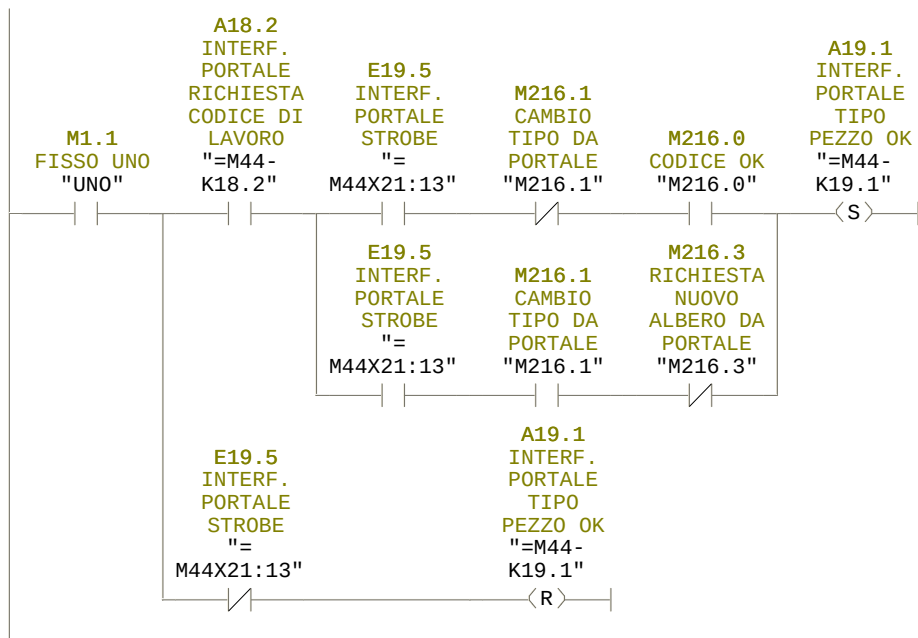
Segmento: 12 INTERF. PORTALE CONSENSO POSIZIONE ATTESA



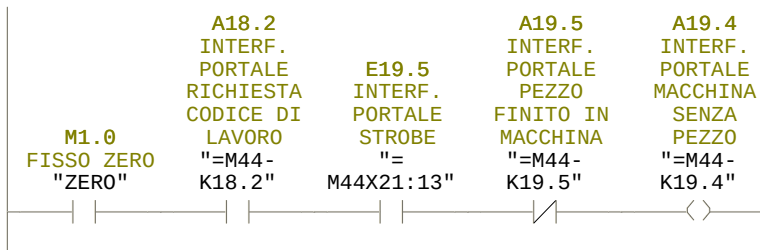
Segmento: 13	INTERF. PORTALE SVUOTAMENTO



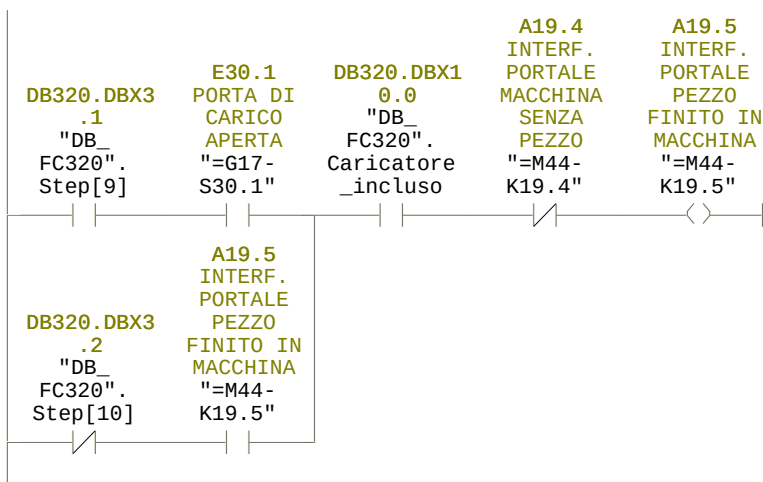
Segmento: 14	INTERF. PORTALE PEZZO-TIP OK CARICATORE PRONTO AL CAMBIO



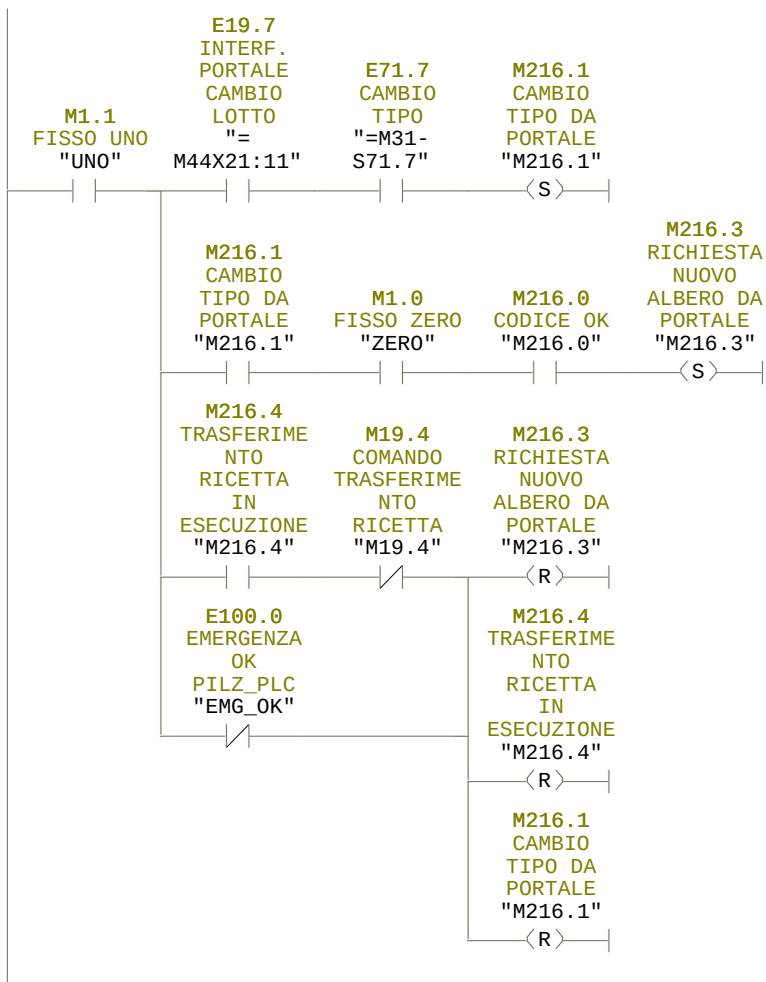
Segmento: 15 INTERF. PORTALE NESSUN PEZZO IN MACCHINA



Segmento: 16 INTERF. PORTALE PEZZO FINITO IN MACCHINA

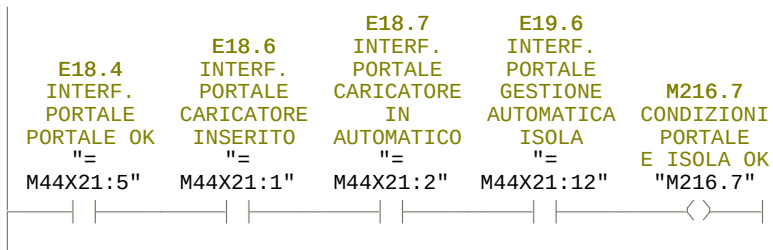


Segmento: 17 CAMBIO TIPO DA PORTALE



Segmento: 18

Segmento: 19 CONDIZIONI PORTALE E ISOLA OK



FC207 - <offline>

""

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 25/02/2015 09.05.44
Interfaccia: 05/02/2015 15.45.50
Lunghezze (blocco / codice / dati): 00604 00422 00002

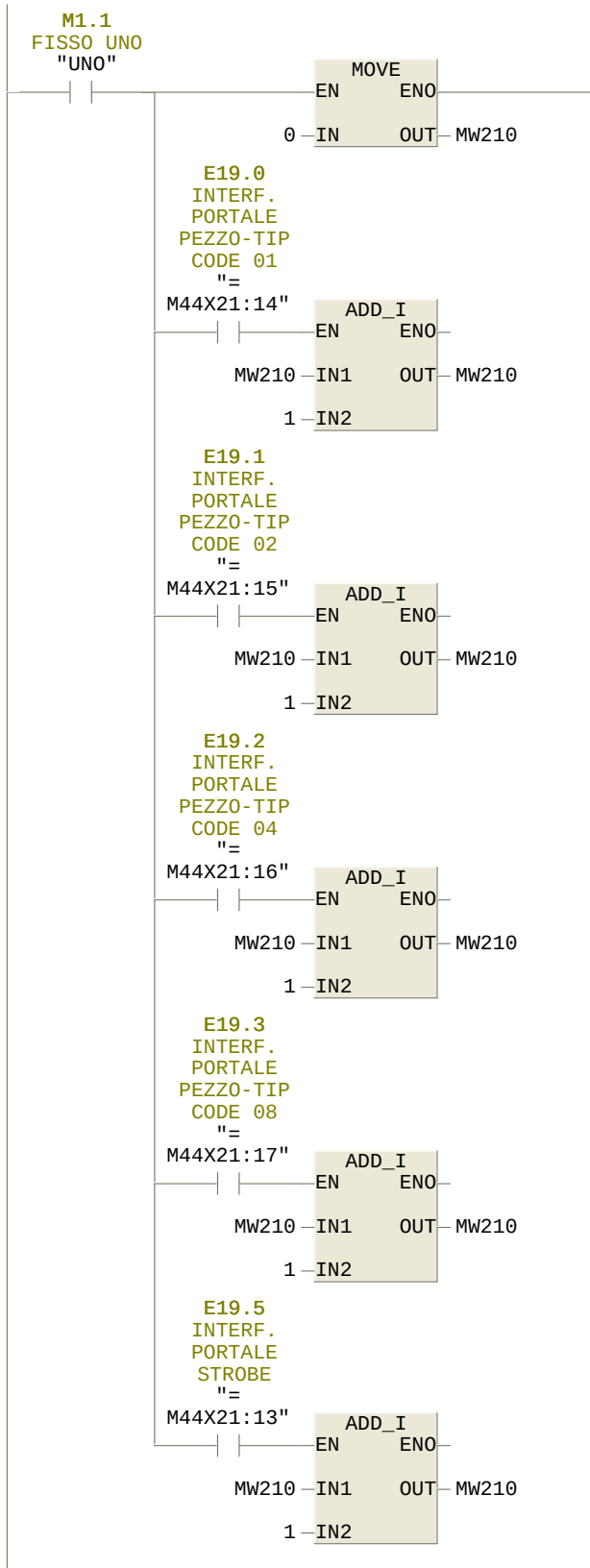
Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

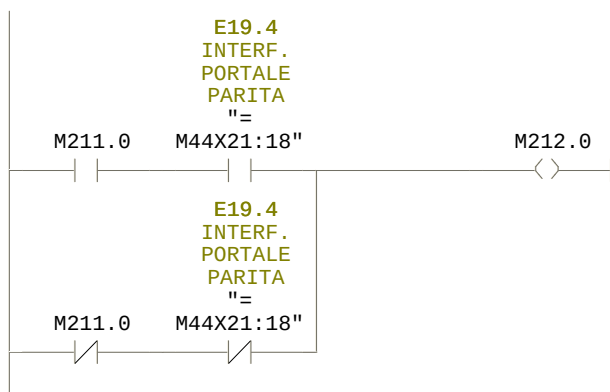
Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC207 INTERFACCIAMENTO PORTALE

Segmento: 1 CODICI DA PORTALE

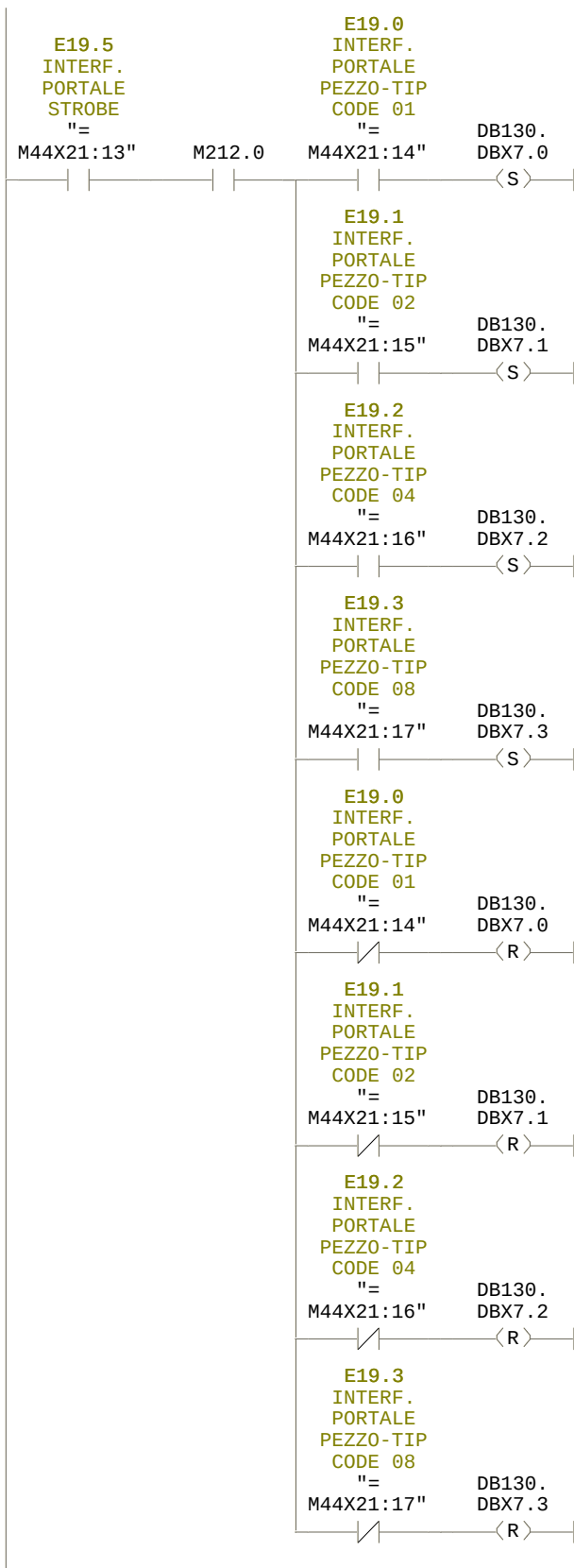


Segmento: 2 PARITA OK



Segmento: 3

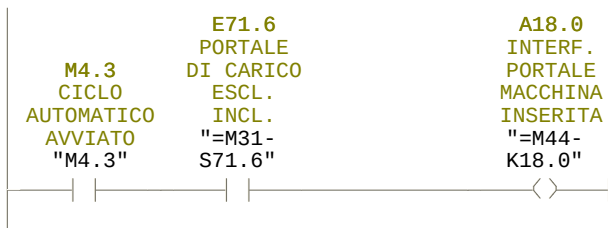
DB130.DBW6= TIPO DI ALBERO DA PORTALE



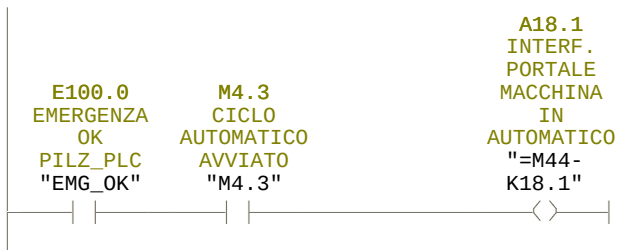
Segmento: 4



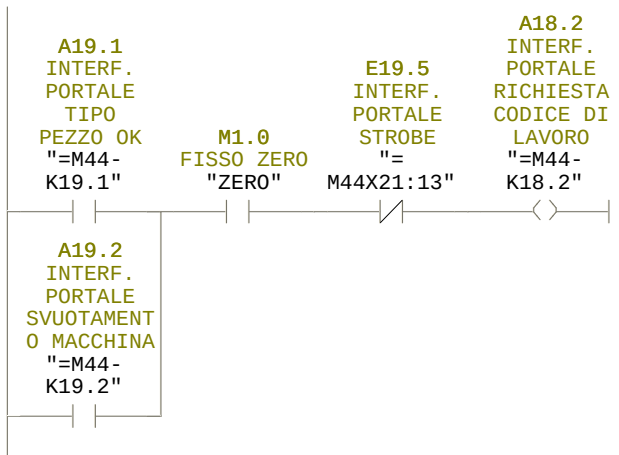
Segmento: 5 INTERF. PORTALE SISTEMA INSERITO



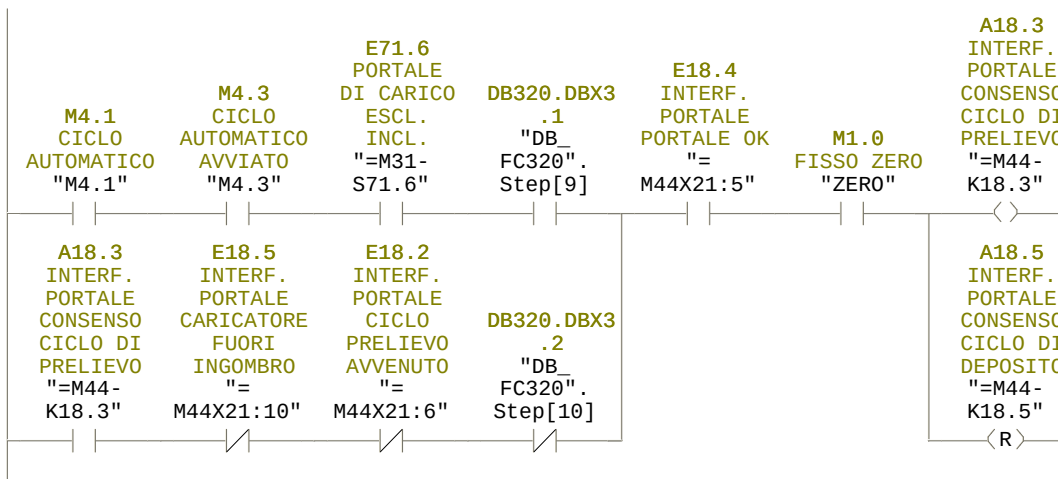
Segmento: 6 INTERF. PORTALE SISTEMA IN AUTOMATICO



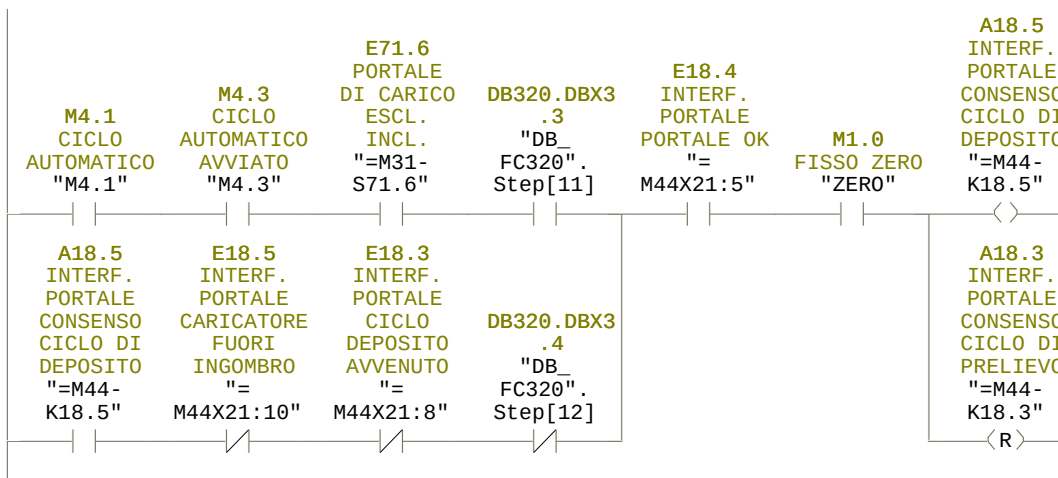
Segmento: 7 INTERF. PORTALE RICHIESTA CODICE DI LAVORO



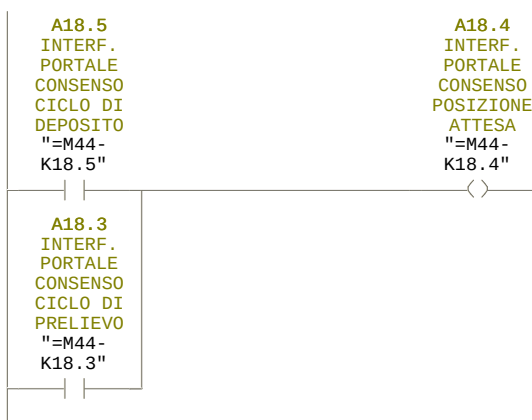
Segmento: 8	INTERF. PORTALE ABILITAZIONE SCARICO



Segmento: 9	INTERF. PORTALE ABILITAZIONE CARICO



Segmento: 10	INTERF. PORTALE ABILITAZIONE CARICO/SCARICO

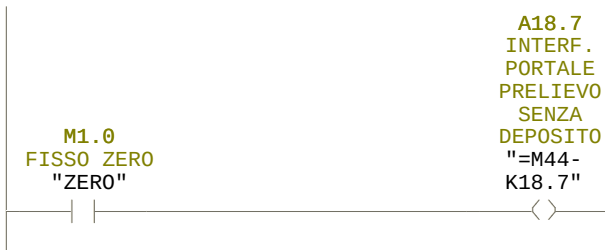


Segmento: 11	INTERF. PORTALE PEZZO SBLOCCATO

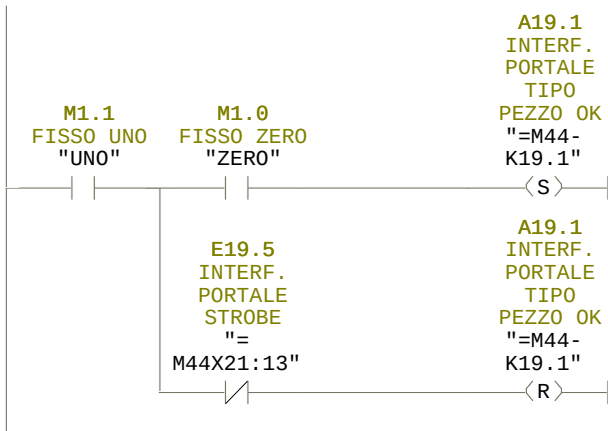
non usato



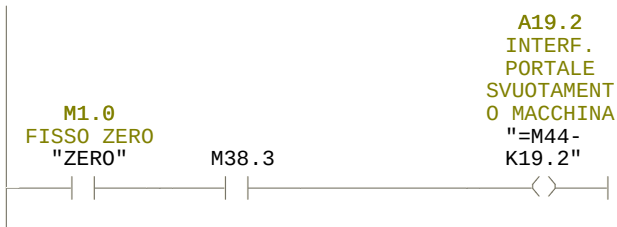
Segmento: 12	INTERF. PORTALE VUOTARE MACCHINA (PRELIEVO SENZA DEPOSITO)



Segmento: 13	INTERF. PORTALE PEZZO-TIPO OK CARICATORE PRONTO AL CAMBIO



Segmento: 14	INTERF. PORTALE SVUOTAMENTO PER CAMBIO TIPO



FC227 - <offline>

"PORTA DI CARICO"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

05/03/2015 17.20.31

Interfaccia: 23/01/2015 15.02.49

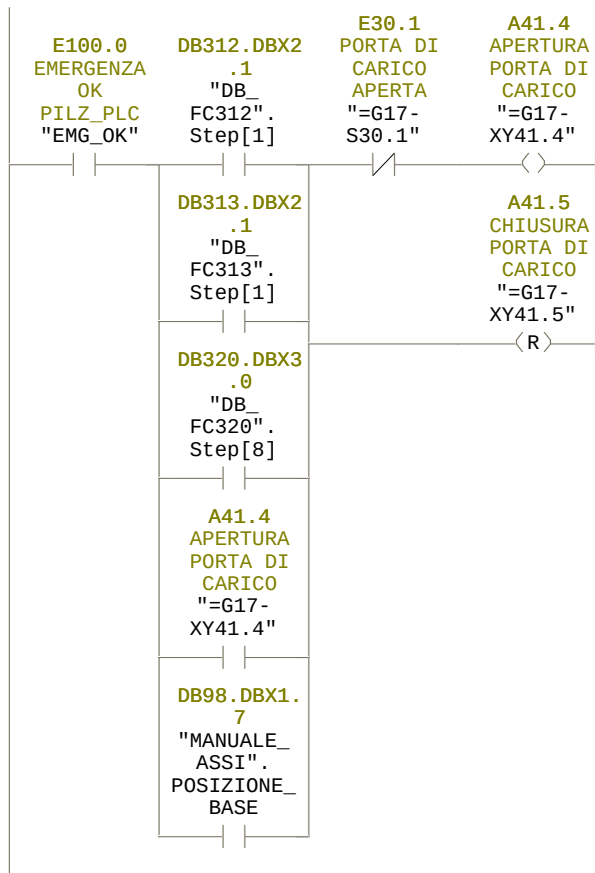
Lunghezze (blocco / codice / dati): 00288 00152 00002

Proprietà dell'oggetto:

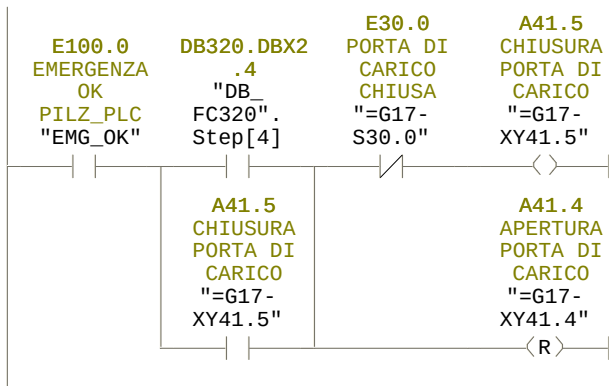
S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC227 PORTA DI CARICO**Segmento: 1 APERTURA PORTA DI CARICO**

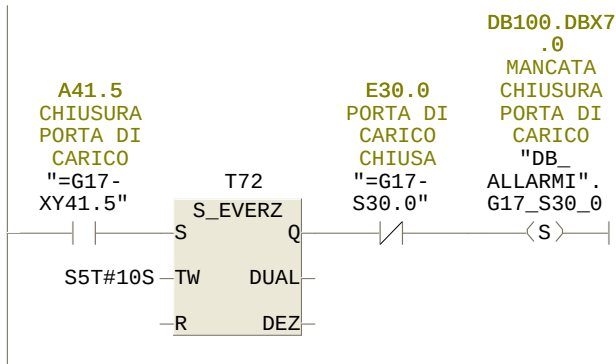
Segmento: 2 CHIUSURA PORTA DI CARICO



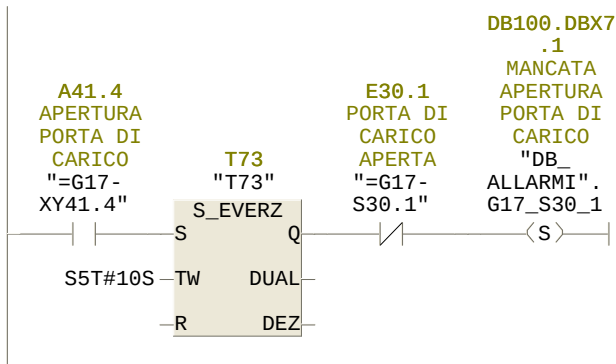
Segmento: 3



Segmento: 4 MANCATA CHIUSURA PORTA DI CARICO



Segmento: 5 MANCATA APERTURA PORTA DI CARICO



FC238 - <offline>

"INTERFACCIA MDE"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

05/03/2015 12.23.55

Interfaccia: 05/02/2015 15.53.24

Lunghezze (blocco / codice / dati): 00302 00170 00000

Proprietà dell'oggetto:

S7_language

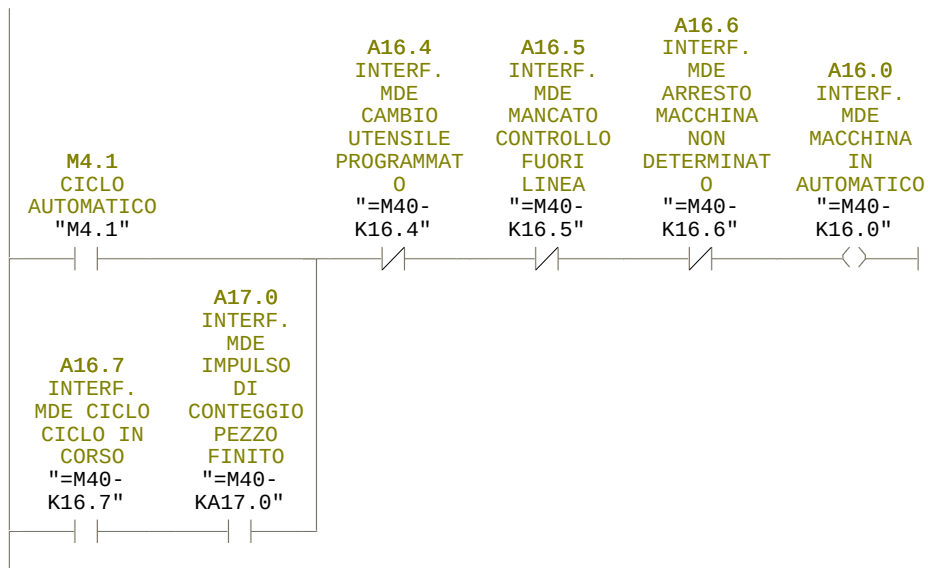
9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

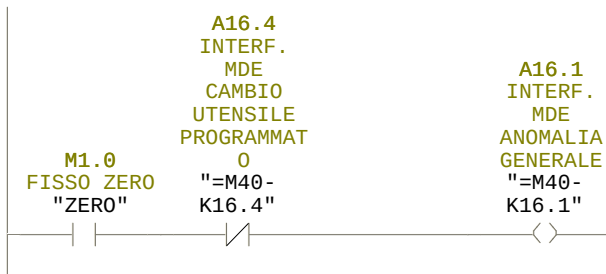
Blocco: FC238 INTERFACCIAMENTO MDE

Segmento: 1

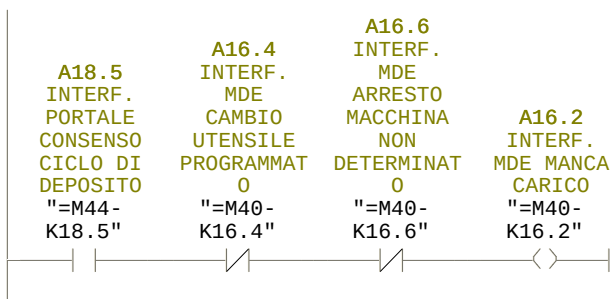
Segmento: 2 INTERF. MDE MACCHINA IN AUTOMATICO



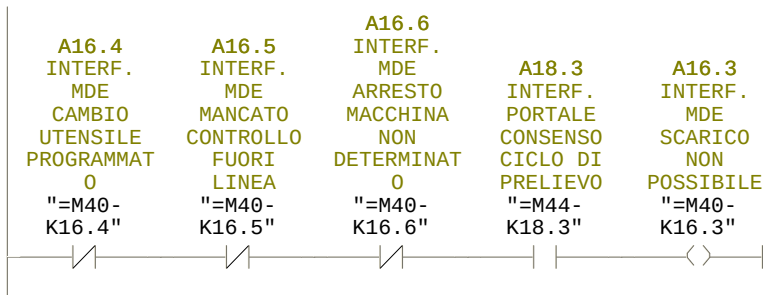
Segmento: 3 INTERF. MDE ANOMALIA GENERALE



Segmento: 4 INTERF. MDE MANCA CARICO



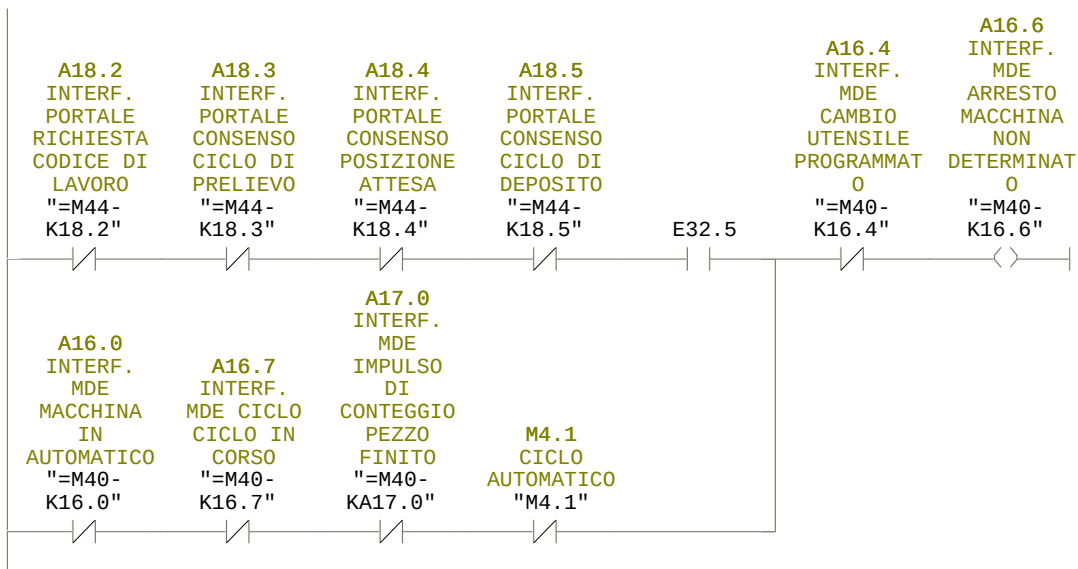
Segmento: 5 INTERF. MDE SCARICO NON POSSIBILE



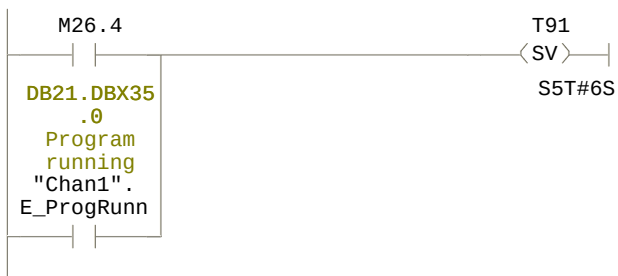
Segmento: 6

Segmento: 7

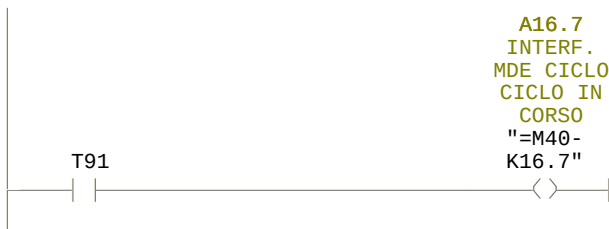
Segmento: 8 INTERF. MDE ARRESTO MACCHINA NON DETERMINATO



Segmento: 9



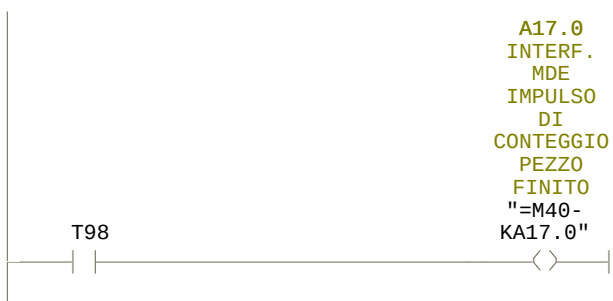
Segmento: 10 INTERF. MDE CICLO CICLO IN CORSO



Segmento: 11



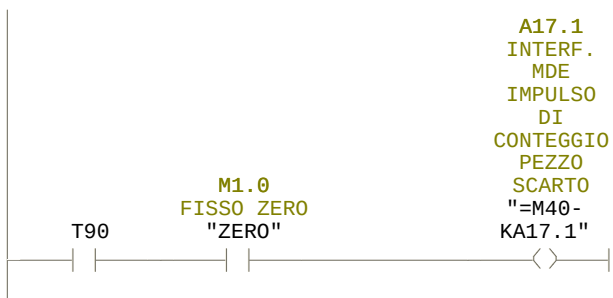
Segmento: 12 INTERF. MDE IMPULSO DI CONTEGGIO PEZZO FINITO



Segmento: 13



Segmento: 14 INTERF. MDE IMPULSO DI CONTEGGIO PEZZO SCARTO



Segmento: 15 INTERF. MDE PEZZO-TIP CODE 01



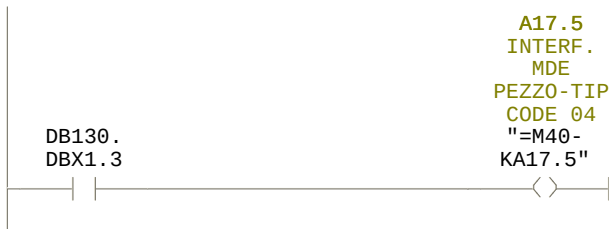
Segmento: 16 INTERF. MDE PEZZO-TIP CODE 02



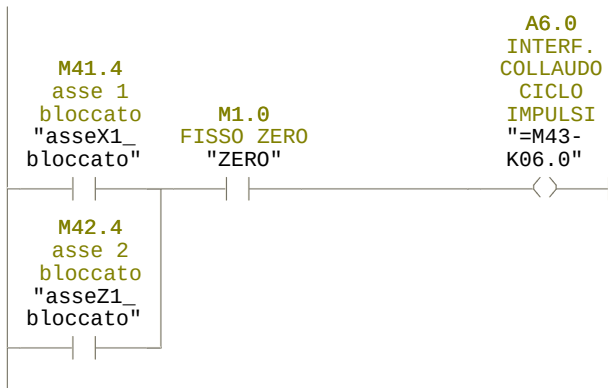
Segmento: 17 INTERF. MDE PEZZO-TIP CODE 03



Segmento: 18 INTERF. MDE PEZZO-TIP CODE 04



Segmento: 19	INTERF. COLLAUDO CICLO IMPULSI



FC259 - <offline>

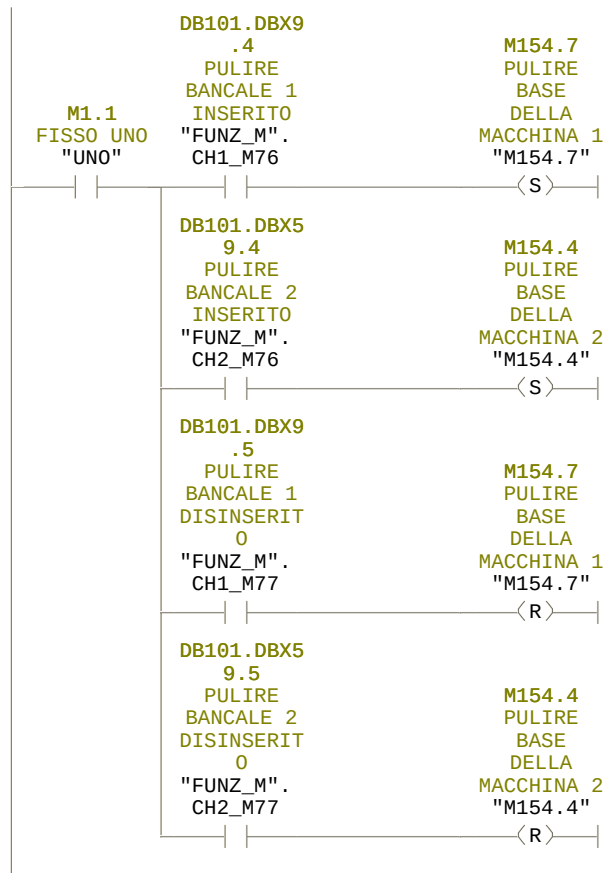
"DISPOSITIVO PULIZIA"

Nome: Famiglia:
Autore: Versione: 0.1
Versione blocco: 2
Data e ora Codice: 25/02/2015 12.38.35
Interfaccia: 23/01/2015 15.18.40
Lunghezze (blocco / codice / dati): 00832 00612 00002

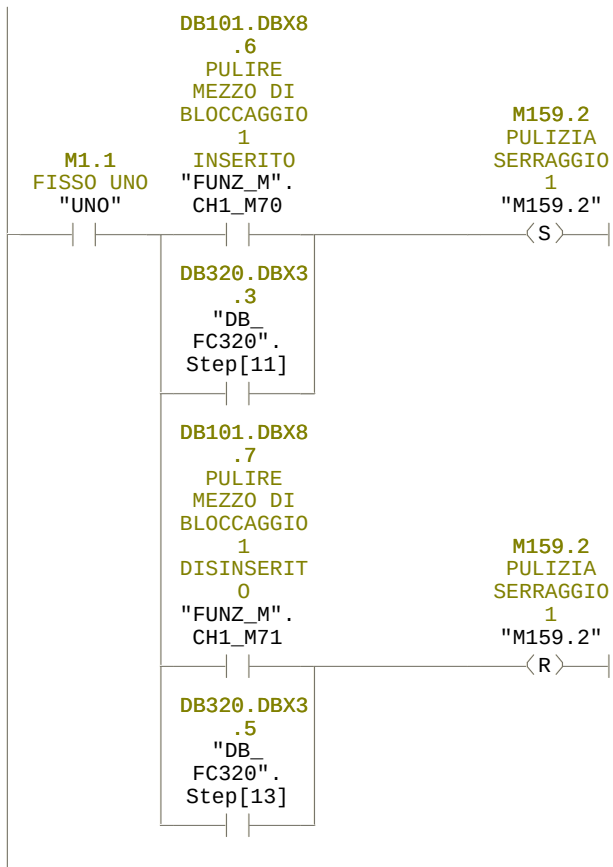
Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

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OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC259 DISPOSITIVO DI PULIZIA**Segmento: 1 PULIRE BASE DELLA MACCHINA**

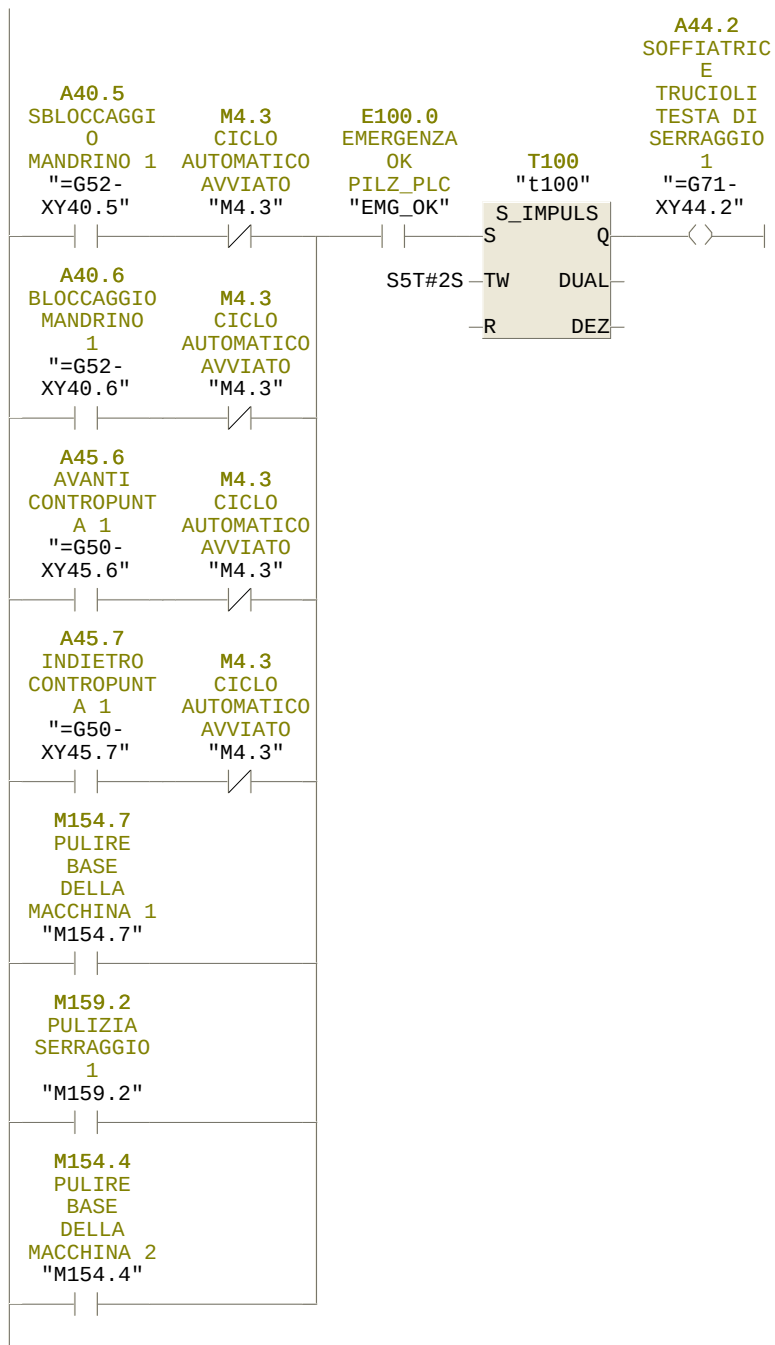
Segmento: 2	PULIZIA SERRAGGIO 1



Segmento: 3

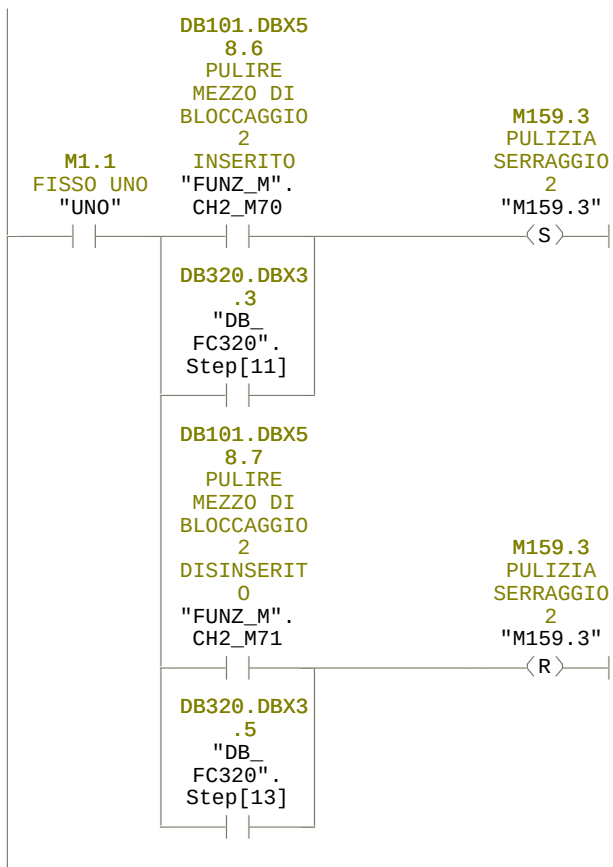


Segmento: 4	SOFFIATRICE TRUCIOLI TESTA DI SERRAGGIO 1

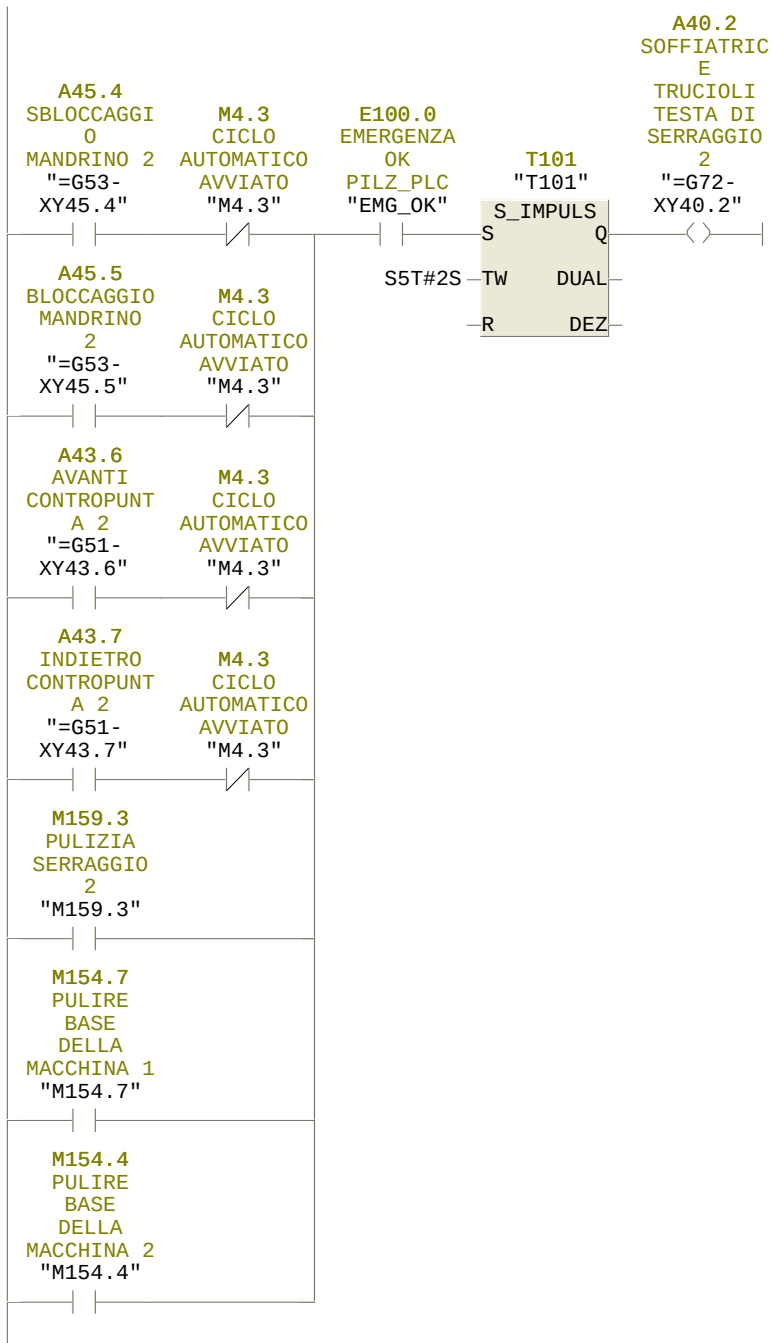


Segmento: 5

Segmento: 6 PULIZIA SERRAGGIO 2

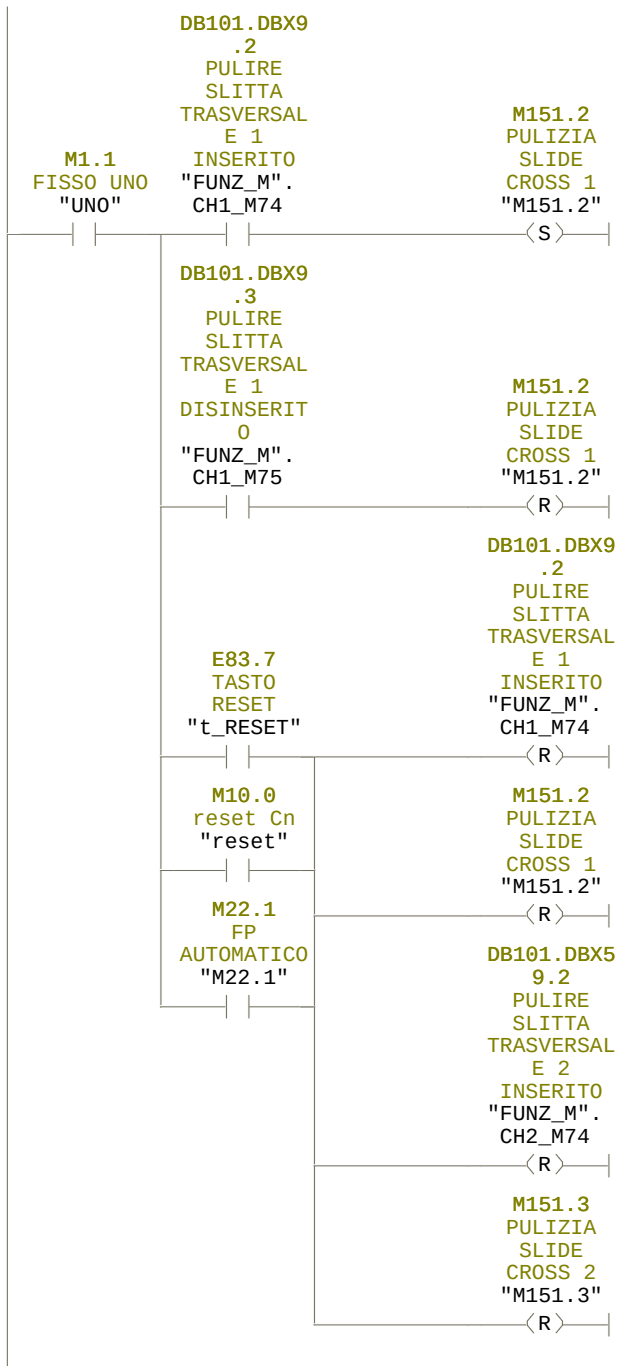


Segmento: 7	SOFFIATRICE TRUCIOLI TESTA DI SERRAGGIO 2

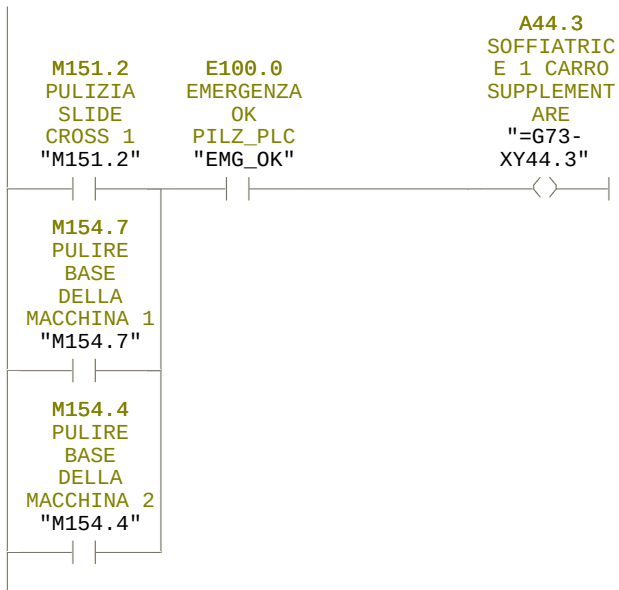


Segmento: 8

Segmento: 9 PULIZIA SLIDE CROSS 1

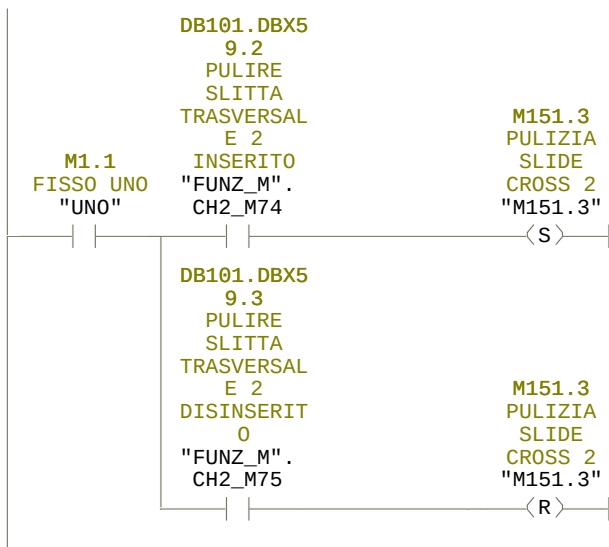


Segmento: 10 SOFFIATRICE 1 CARRO SUPPLEMENTARE

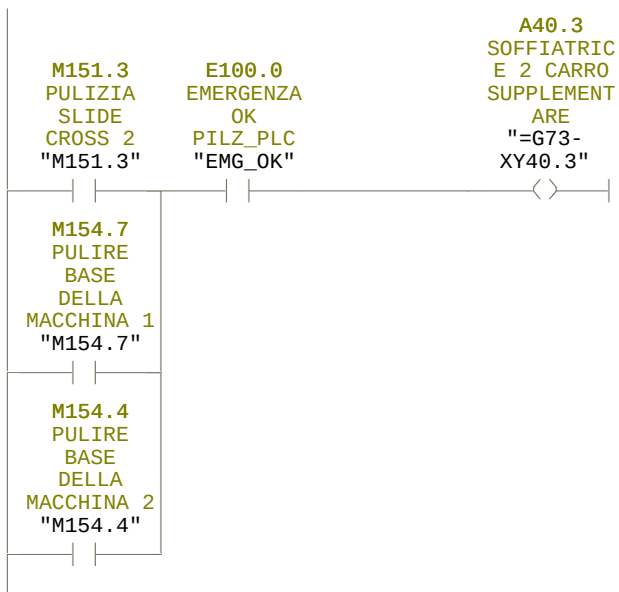


Segmento: 11

Segmento: 12 PULIZIA SLIDE CROSS 2

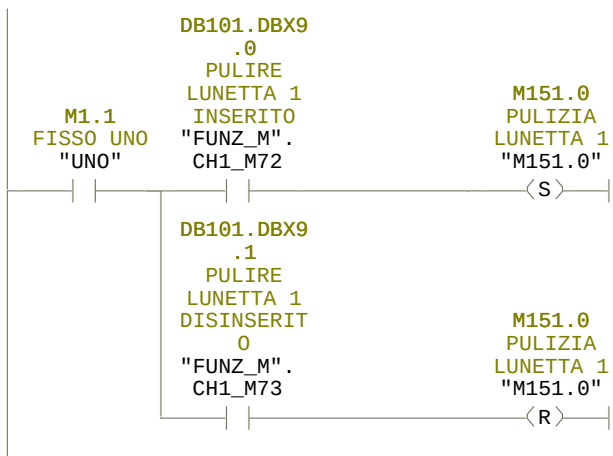


Segmento: 13 SOFFIATRICE 2 CARRO SUPPLEMENTARE

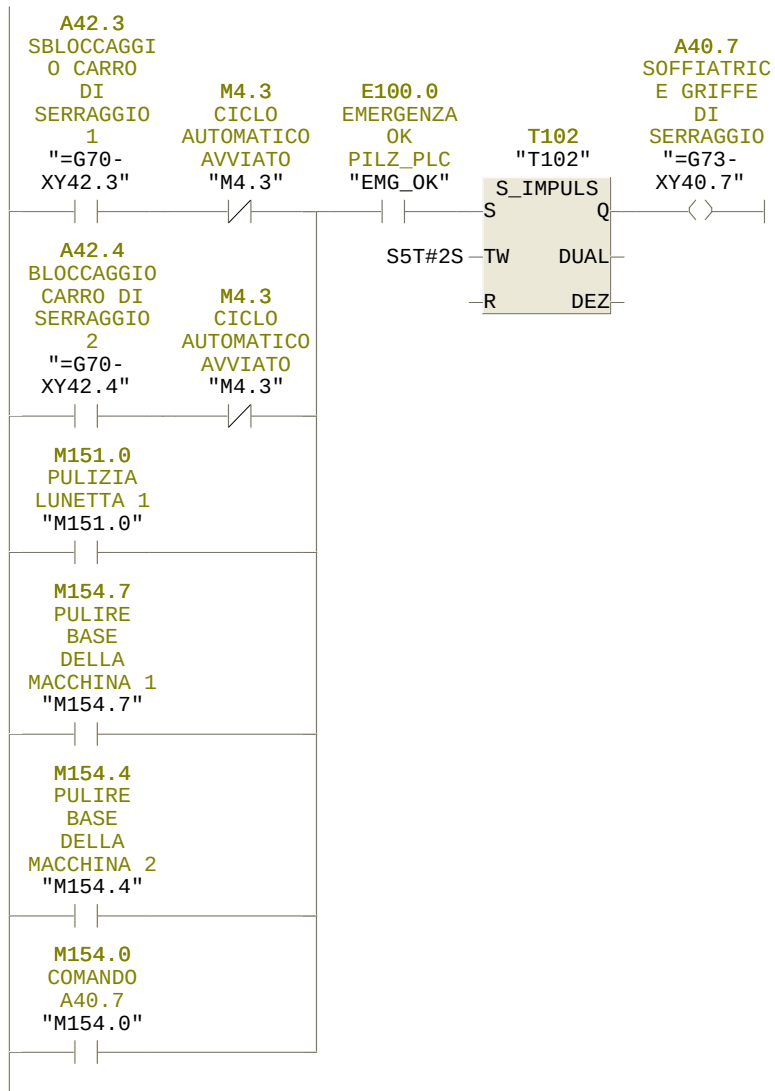


Segmento: 14

Segmento: 15 PULIZIA LUNETTA 1

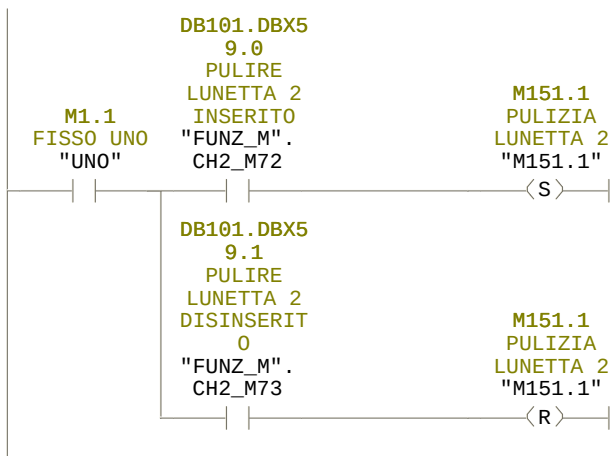


Segmento: 16	SOFFIATRICE GRIFFE DI SERRAGGIO

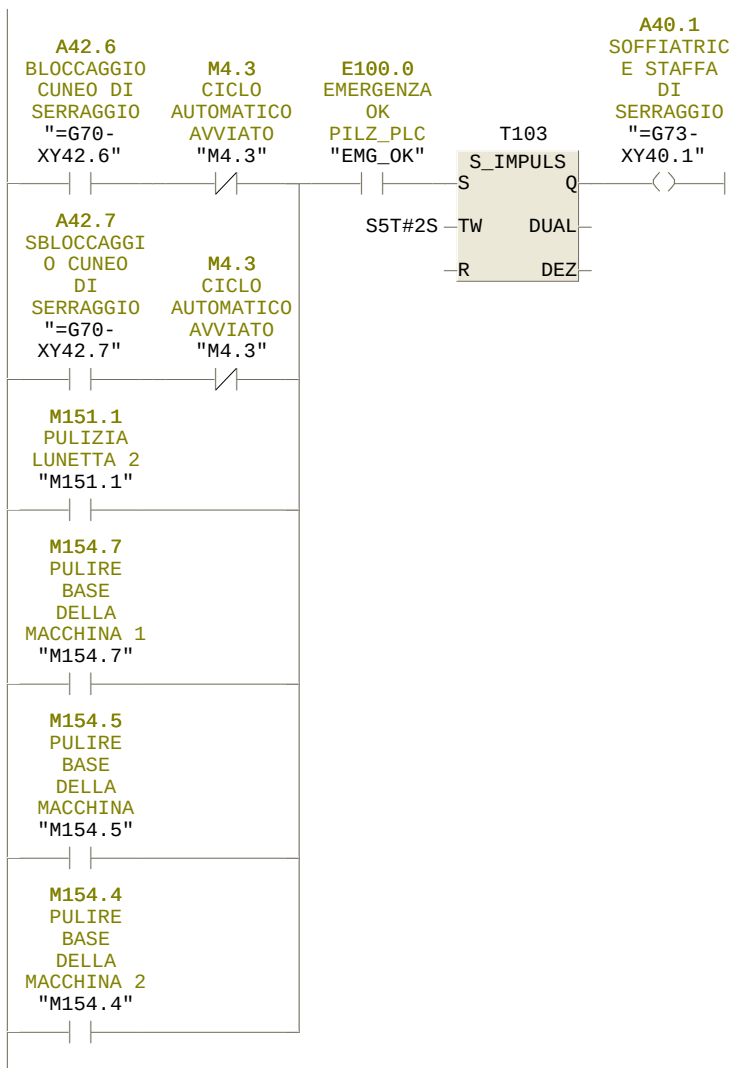


Segmento: 17

Segmento: 18 PULIZIA LUNETTA 2

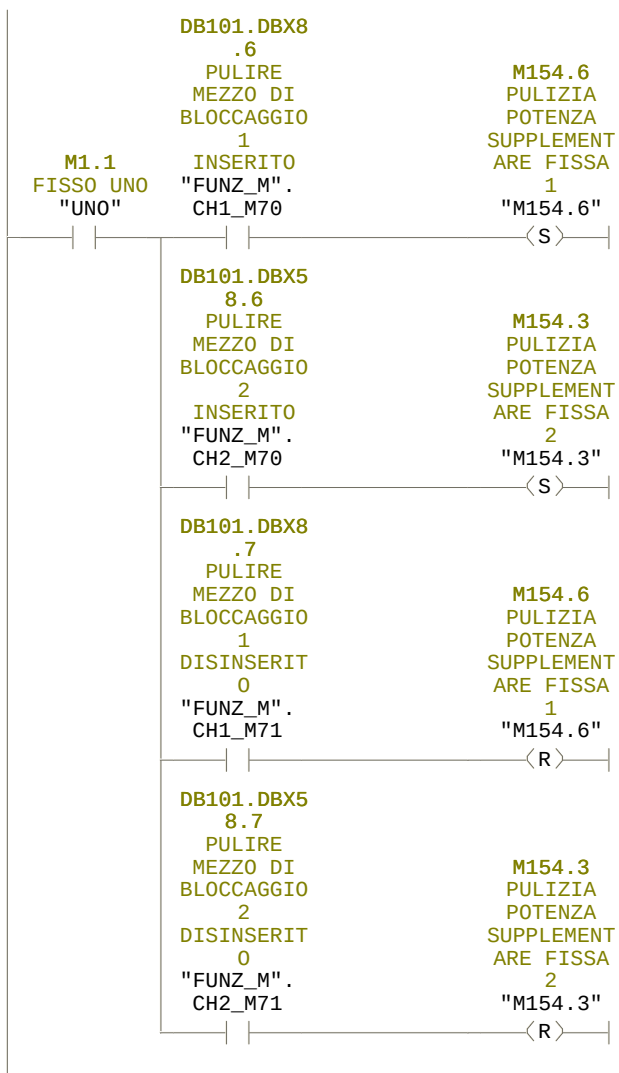


Segmento: 19 SOFFIATRICE STAFFA DI SERRAGGIO

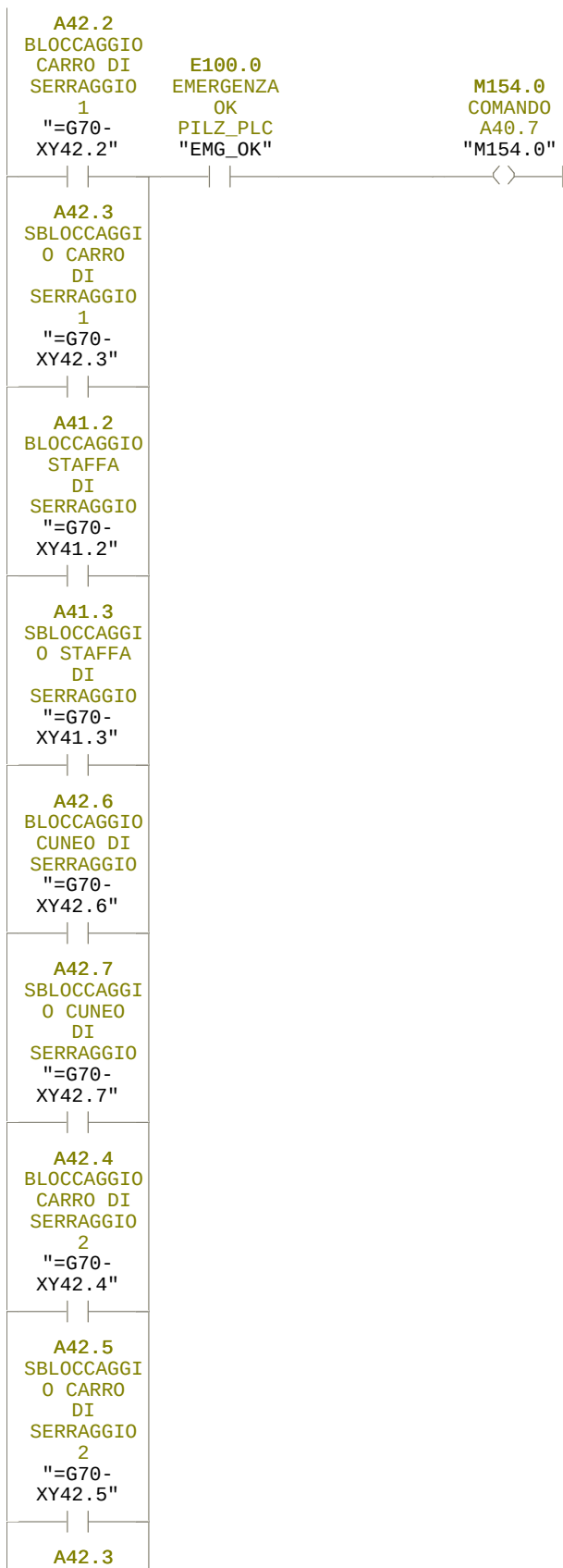


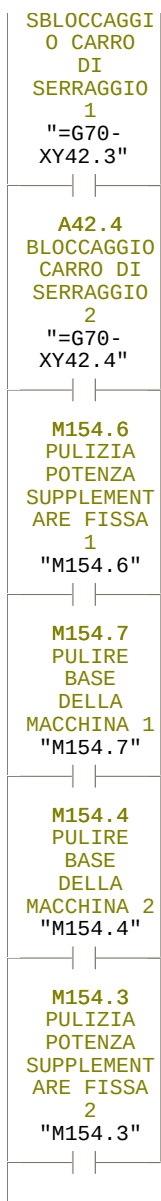
Segmento: 20

Segmento: 21 PULIZIA POTENZA SUPPLEMENTARE FISSA



Segmento: 22 SOFFIATRICE GRIFFE DI SERRAGGIO





FC300 - <offline>

"FC_CICLO"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

29/01/2015 11.26.55

Interfaccia: 19/08/2014 12.30.26

Lunghezze (blocco / codice / dati): 03376 03092 00000

Proprietà dell'oggetto:

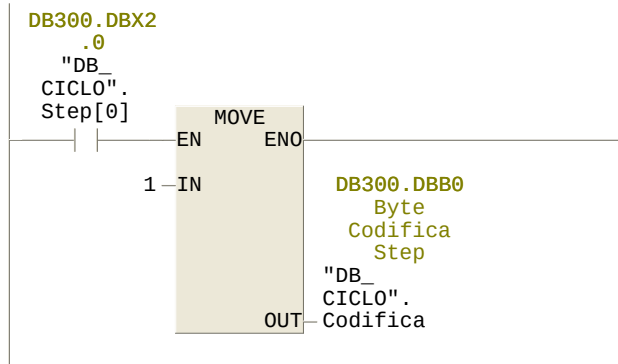
S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

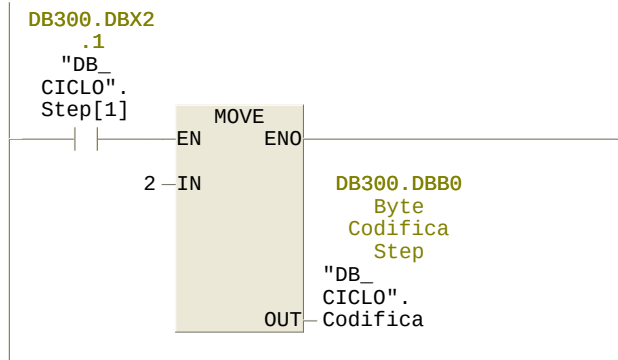
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IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC300

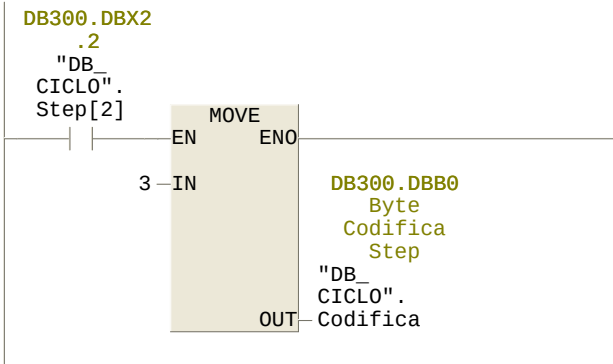
Segmento: 1 Step 0 -



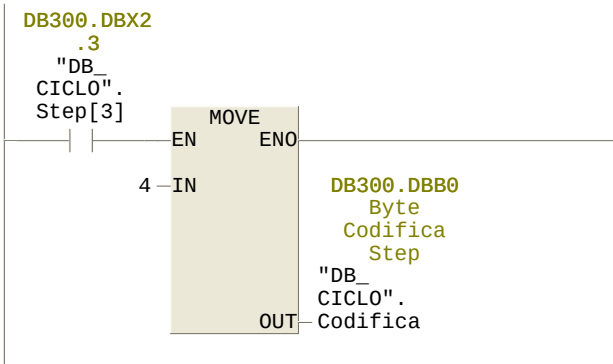
Segmento: 2 Step 1 -



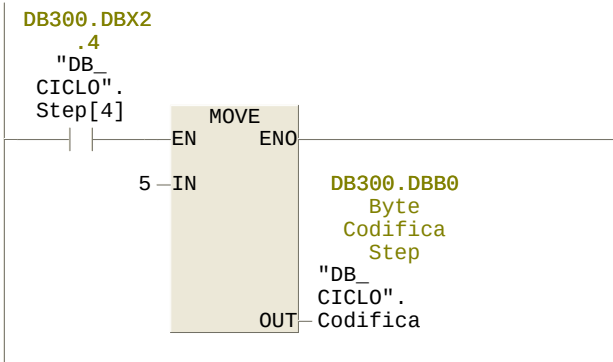
Segmento: 3 Step 2 -



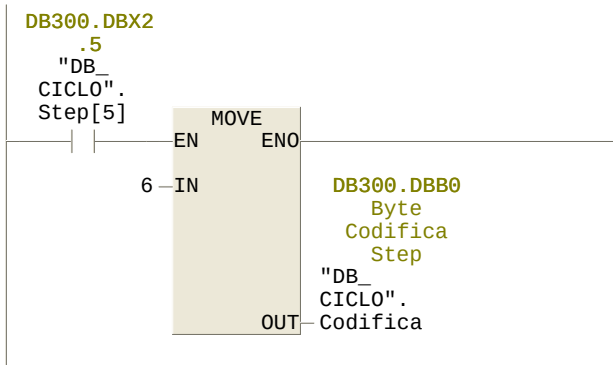
Segmento: 4 Step 3 -



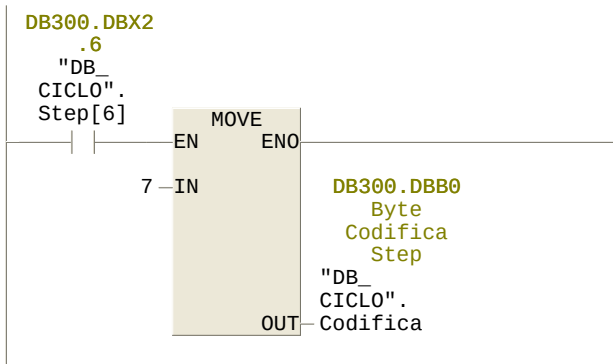
Segmento: 5 Step 4 -



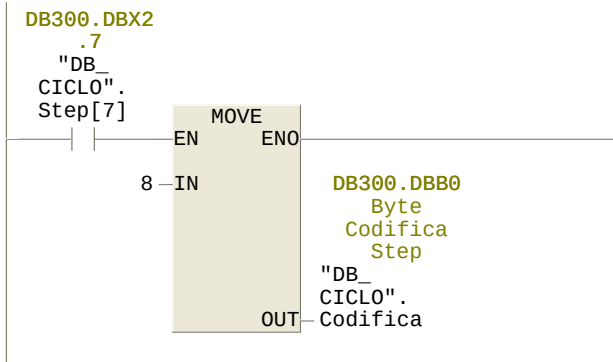
Segmento: 6 Step 5 -



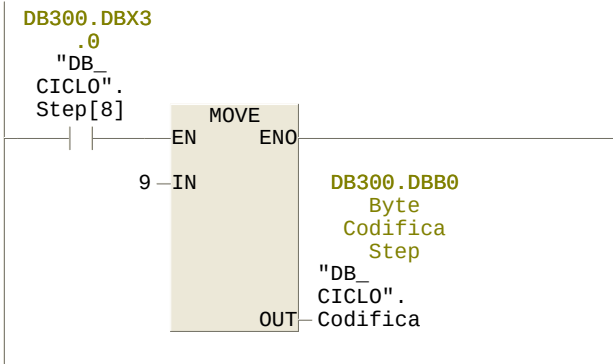
Segmento: 7 Step 6 -



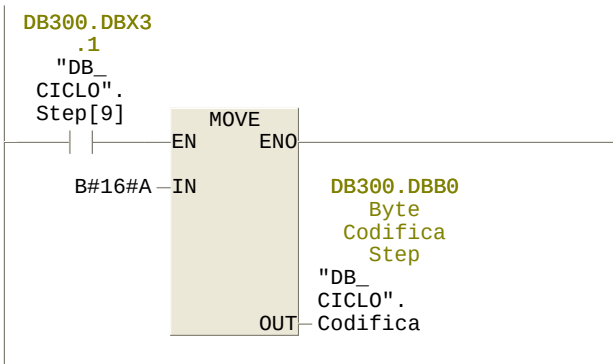
Segmento: 8 Step 7 -



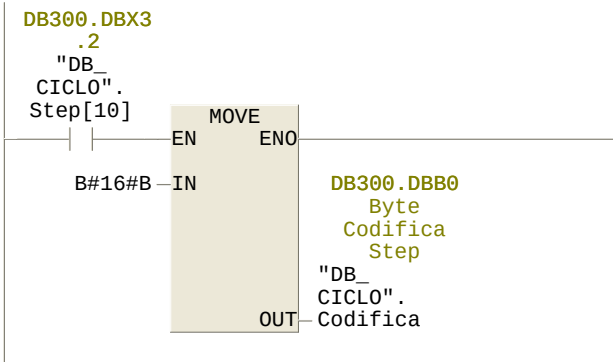
Segmento: 9 Step 8 -



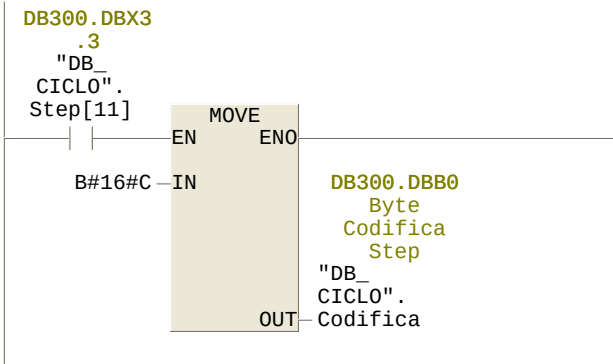
Segmento: 10 Step 9 -



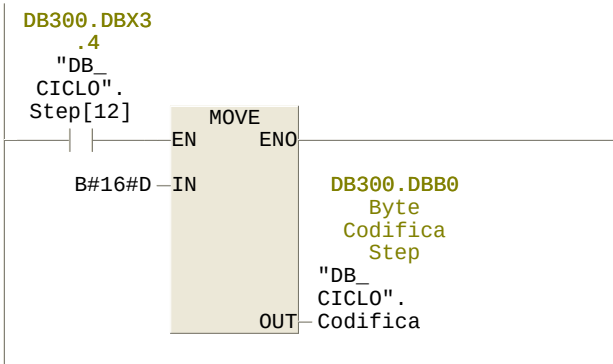
Segmento: 11 Step 10 -



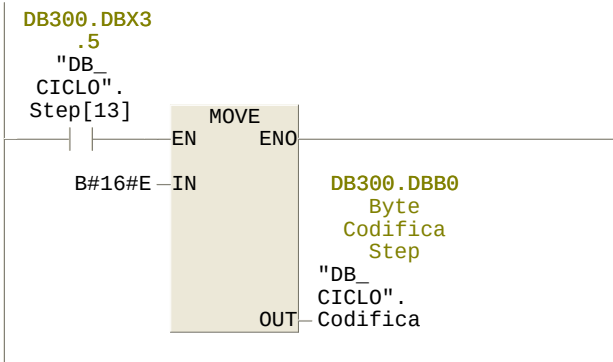
Segmento: 12 Step 11 -



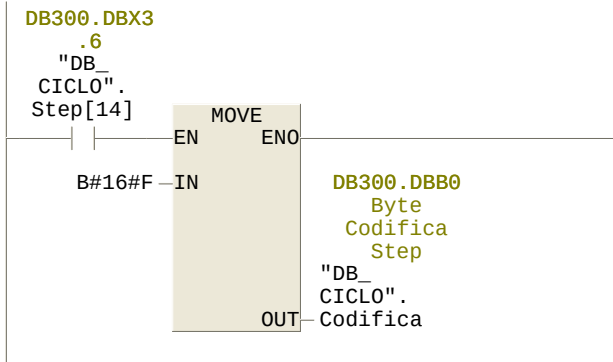
Segmento: 13 Step 12 -



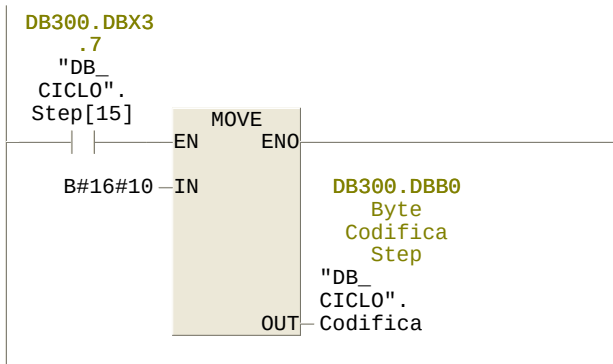
Segmento: 14 Step 13 -



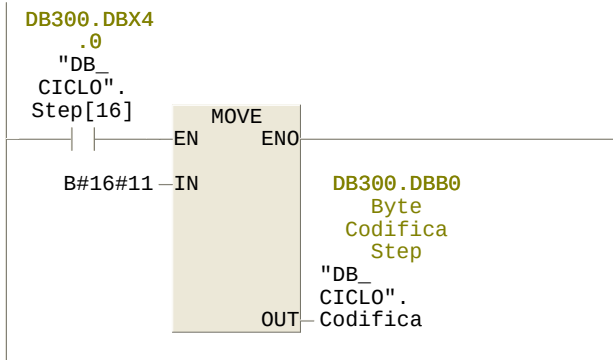
Segmento: 15 Step 14 -



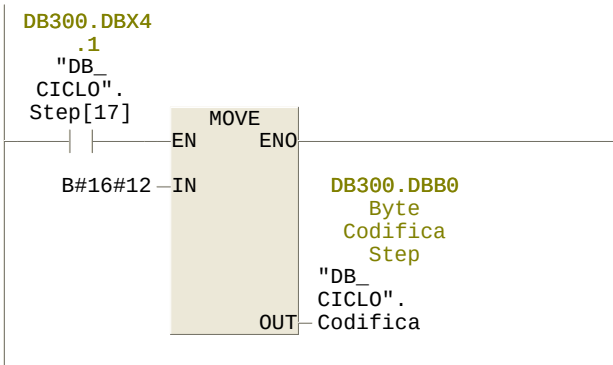
Segmento: 16 Step 15 -



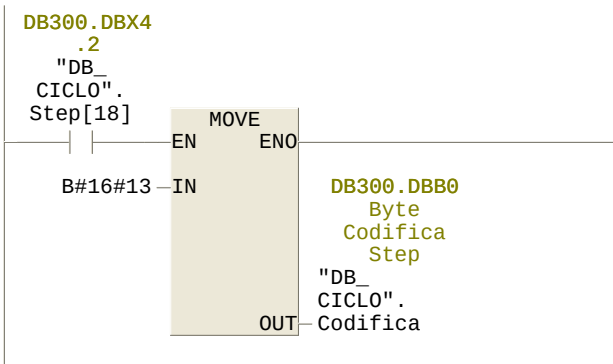
Segmento: 17 Step 16 -



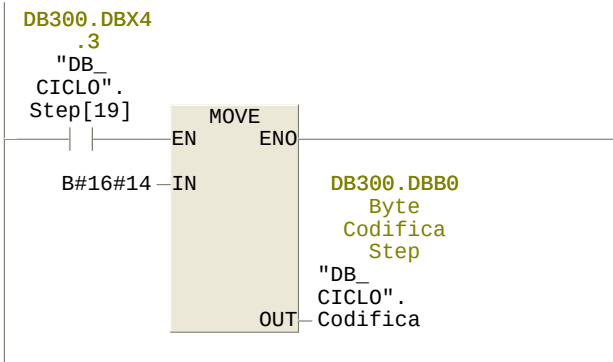
Segmento: 18 Step 17 -



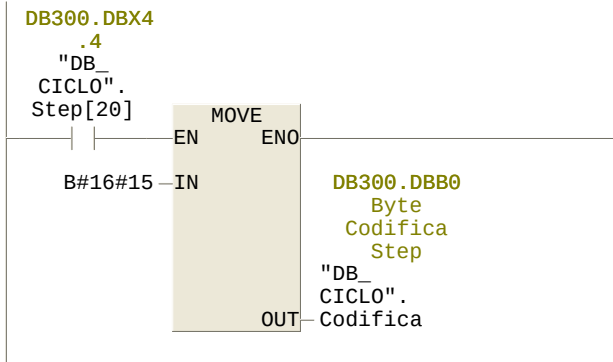
Segmento: 19 Step 18 -



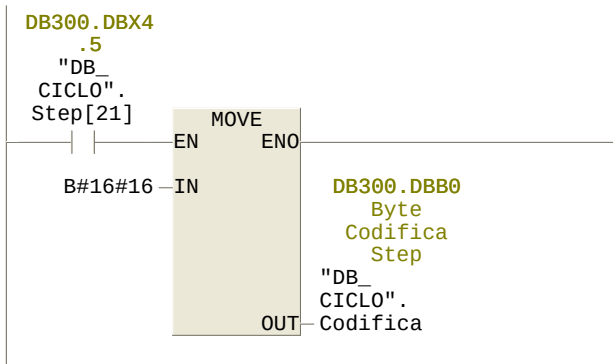
Segmento: 20 Step 19 -



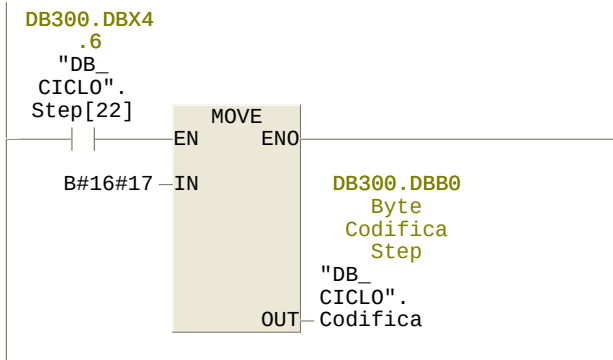
Segmento: 21 Step 20 -



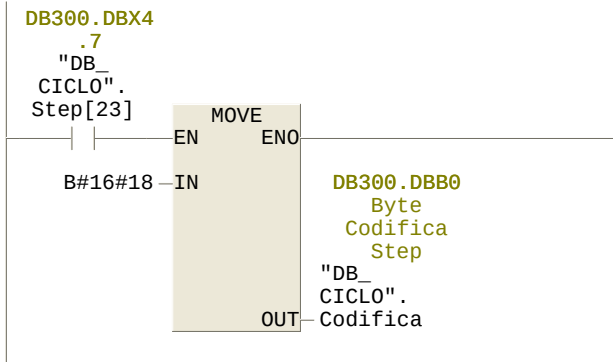
Segmento: 22 Step 21 -



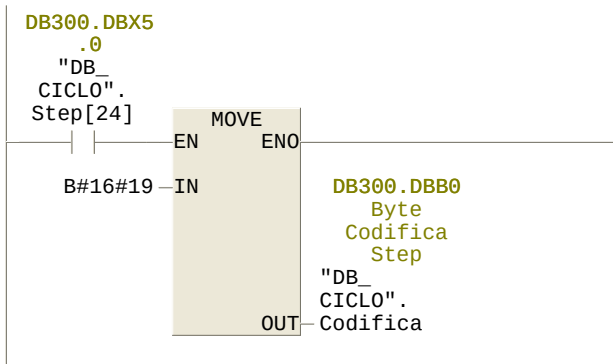
Segmento: 23 Step 22 -



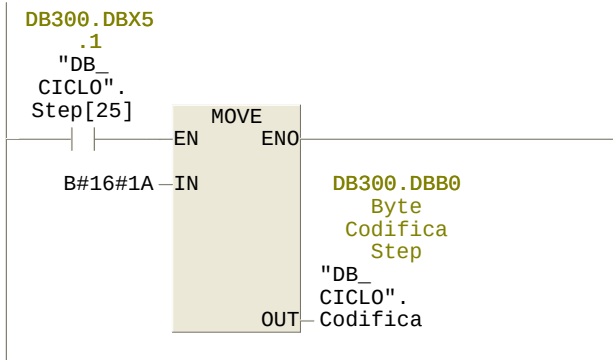
Segmento: 24 Step 23 -



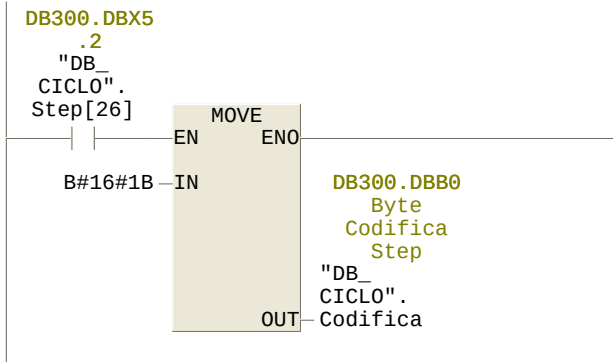
Segmento: 25 Step 24 -



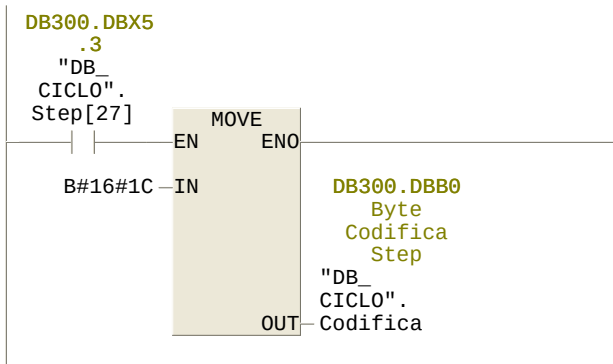
Segmento: 26 Step 25 -



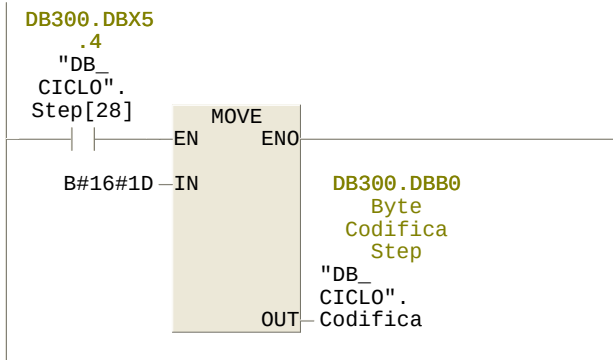
Segmento: 27 Step 26 -



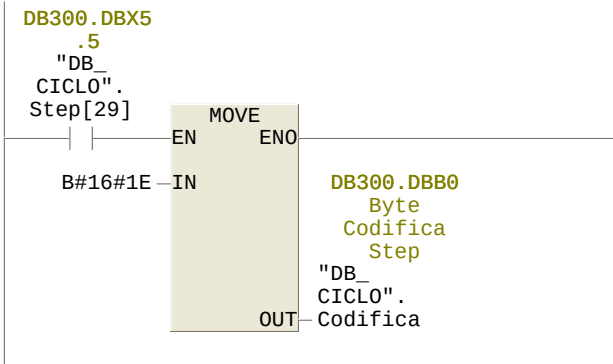
Segmento: 28 Step 27 -



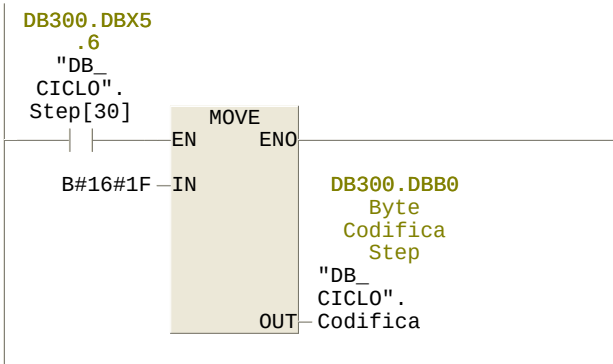
Segmento: 29 Step 28 -



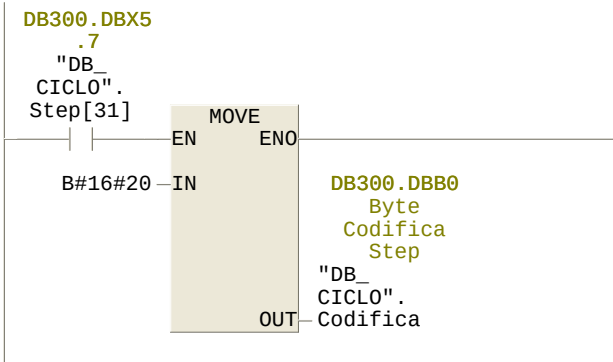
Segmento: 30 Step 29 -



Segmento: 31 Step 30 -

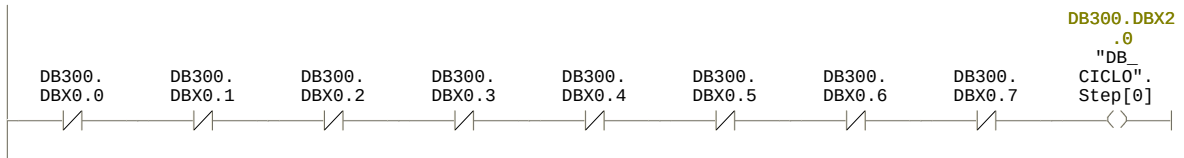


Segmento: 32 Step 31 -

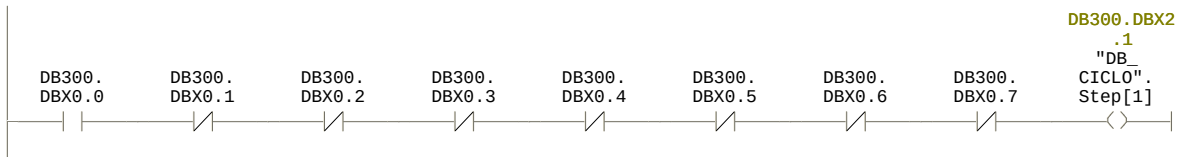


Segmento: 33

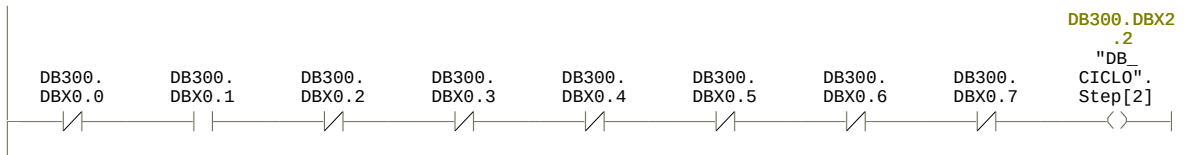
Segmento: 34 Codifica Step 0



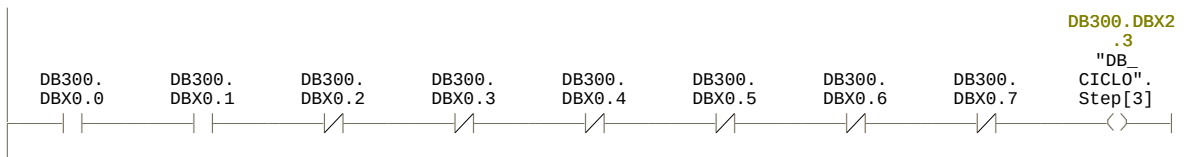
Segmento: 35 Codifica Step 1



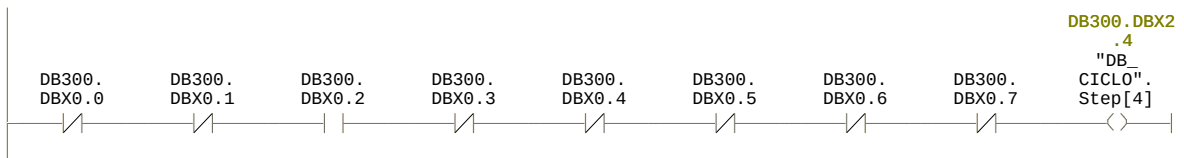
Segmento: 36 Codifica Step 2



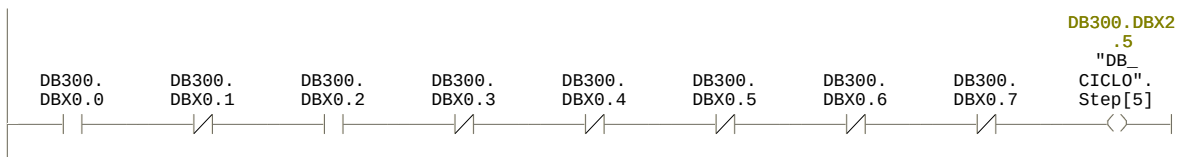
Segmento: 37 Codifica Step 3



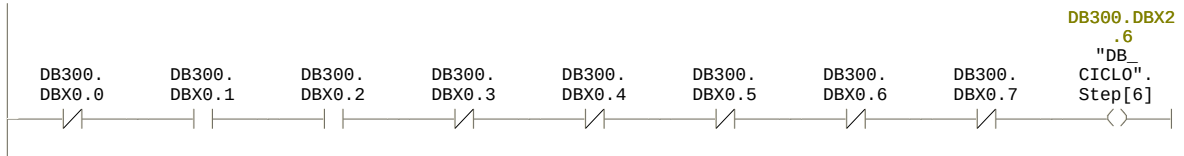
Segmento: 38 Codifica Step 4



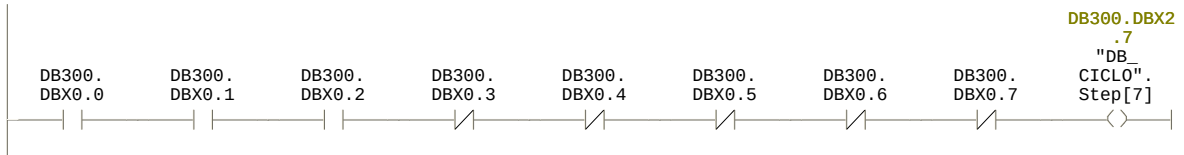
Segmento: 39 Codifica Step 5



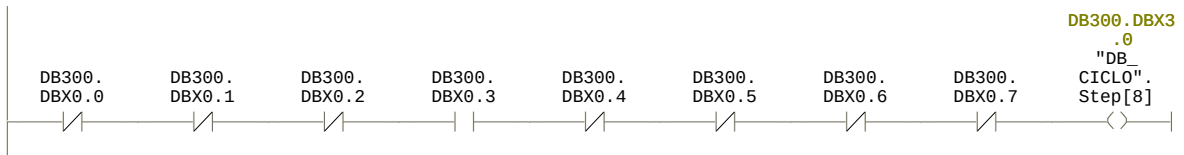
Segmento: 40 Codifica Step 6



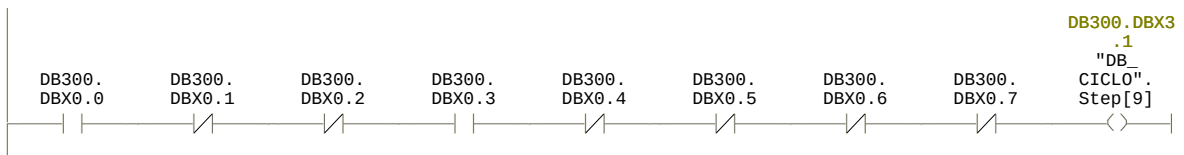
Segmento: 41 Codifica Step 7



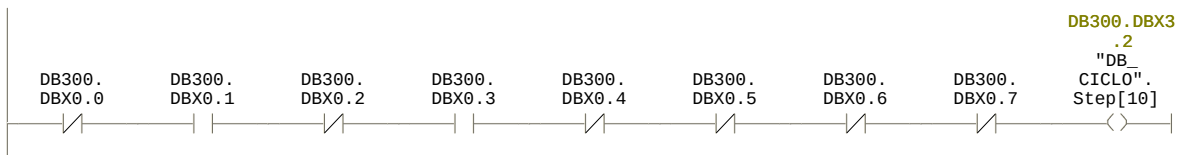
Segmento: 42 Codifica Step 8



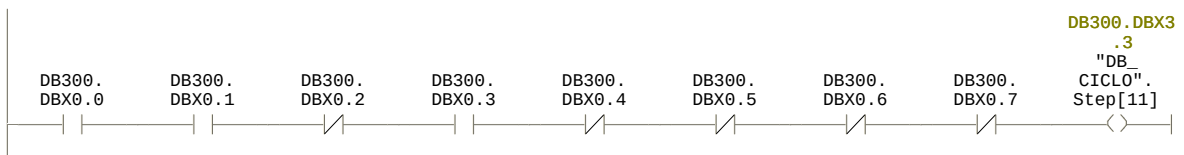
Segmento: 43 Codifica Step 9



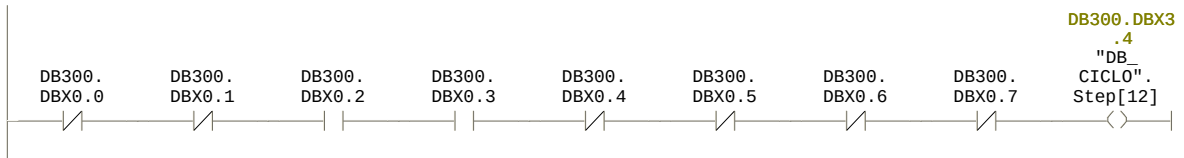
Segmento: 44 Codifica Step 10



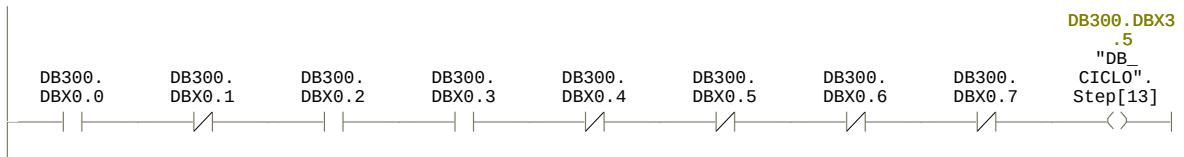
Segmento: 45 Codifica Step 11



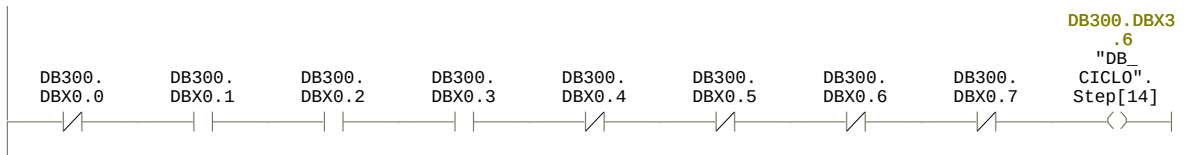
Segmento: 46 Codifica Step 12



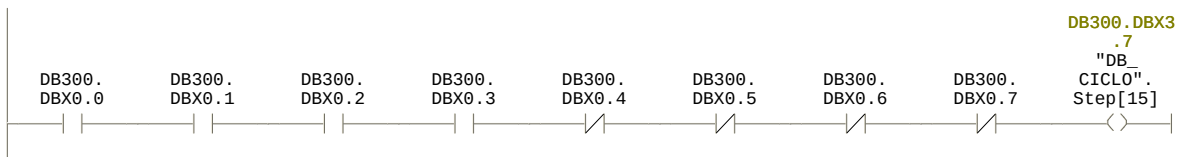
Segmento: 47 Codifica Step 13



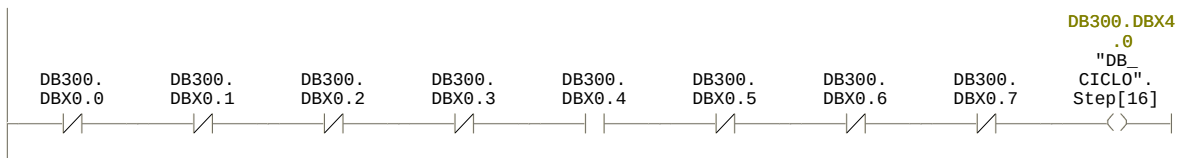
Segmento: 48 Codifica Step 14



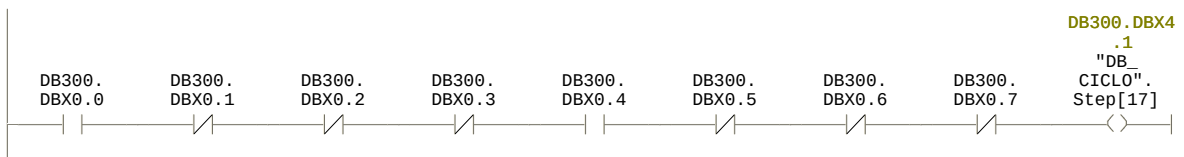
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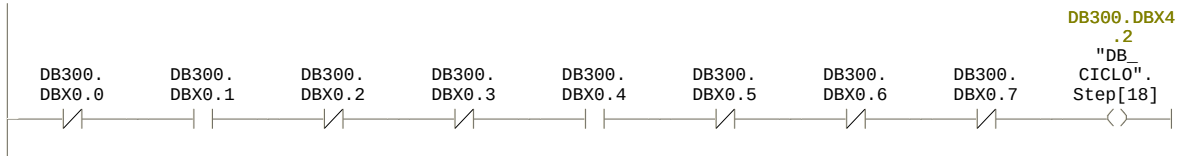
Segmento: 50 Codifica Step 16



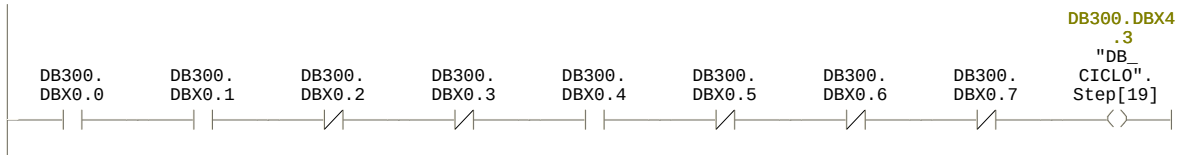
Segmento: 51 Codifica Step 17



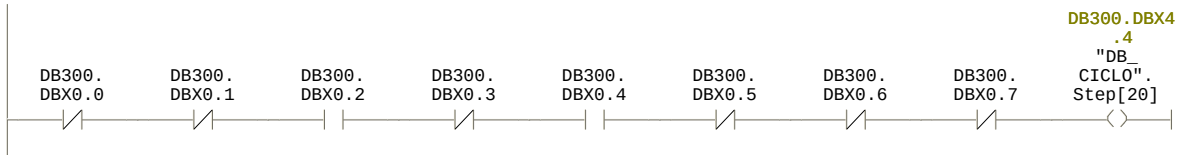
Segmento: 52 Codifica Step 18



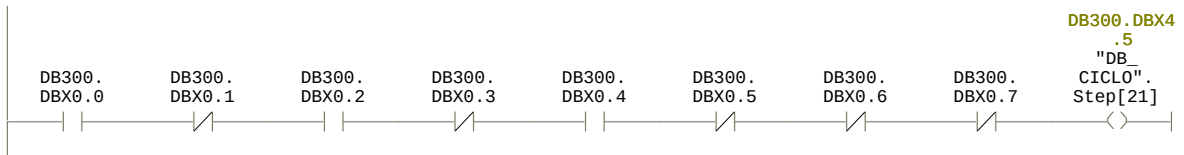
Segmento: 53 Codifica Step 19



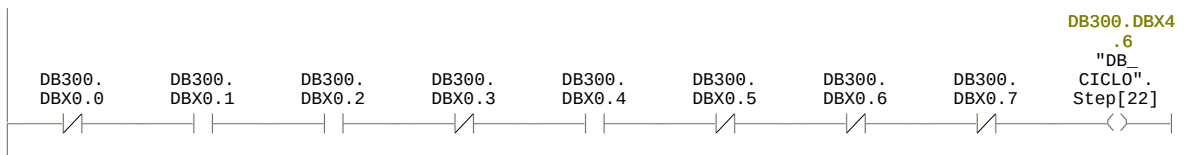
Segmento: 54 Codifica Step 20



Segmento: 55 Codifica Step 21



Segmento: 56 Codifica Step 22



Segmento: 57 Codifica Step 23



Segmento: 58 Codifica Step 24



Segmento: 59 Codifica Step 25



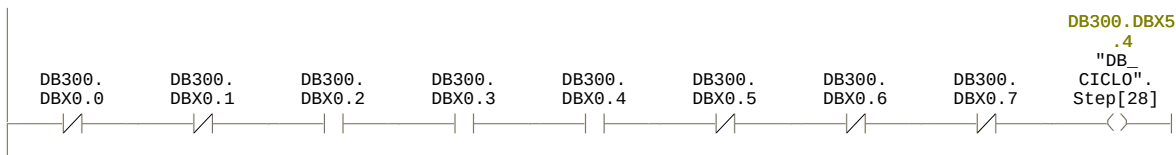
Segmento: 60 Codifica Step 26



Segmento: 61 Codifica Step 27



Segmento: 62 Codifica Step 28



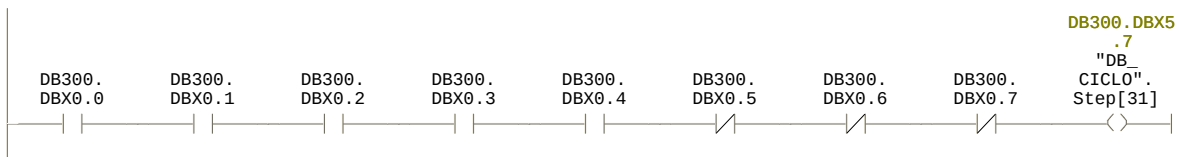
Segmento: 63 Codifica Step 29



Segmento: 64 Codifica Step 30



Segmento: 65 Codifica Step 31



FC301 - <offline>

"BLOCCAGGIO_PEZZO"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

12/03/2015 13.23.15

Interfaccia: 19/08/2014 12.30.26

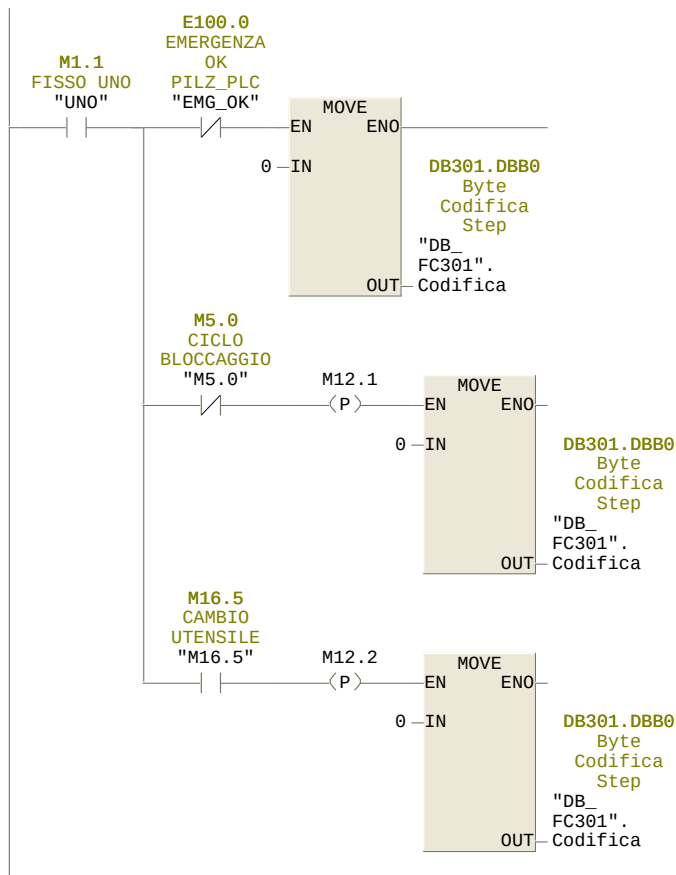
Lunghezze (blocco / codice / dati): 03324 03040 00002

Proprietà dell'oggetto:

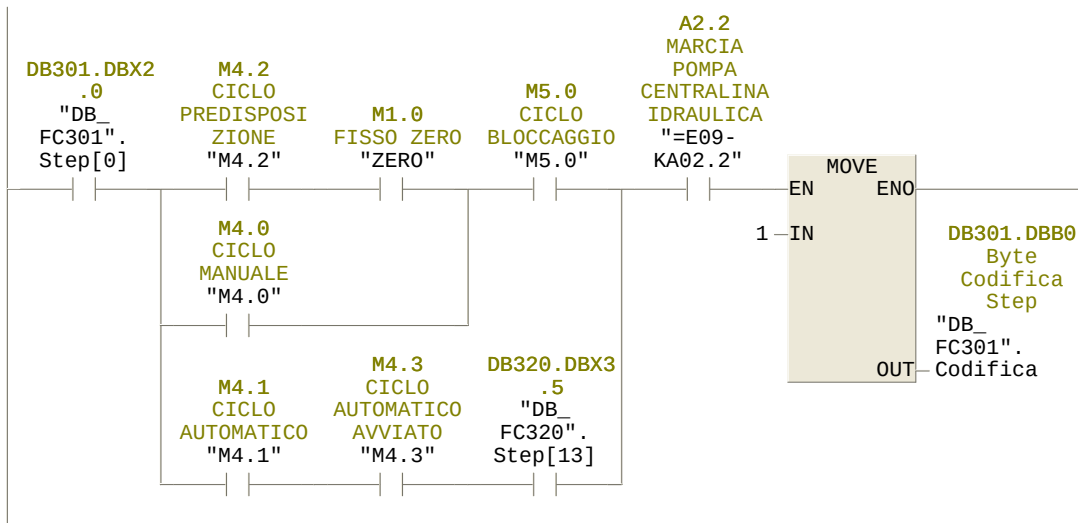
S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
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OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

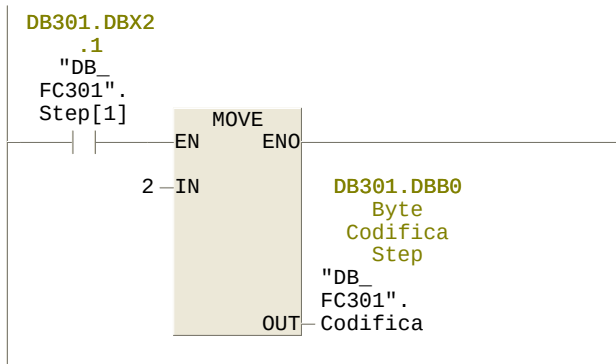
Blocco: FC301 BLOCCAGGIO PEZZO**Segmento: 1 Azzeramento cicli**

Segmento: 2 Step 0 -



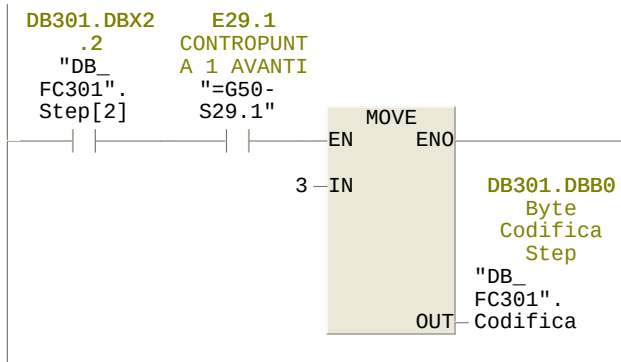
Segmento: 3 Step 1 -

aspetto L777



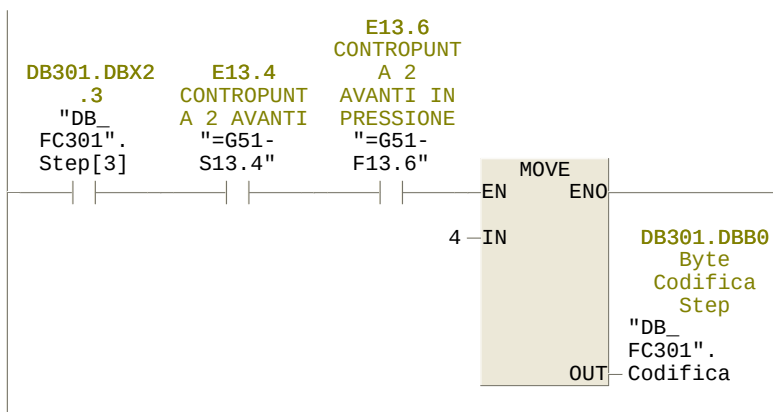
Segmento: 4 Step 2

Contropunta 2 avanti



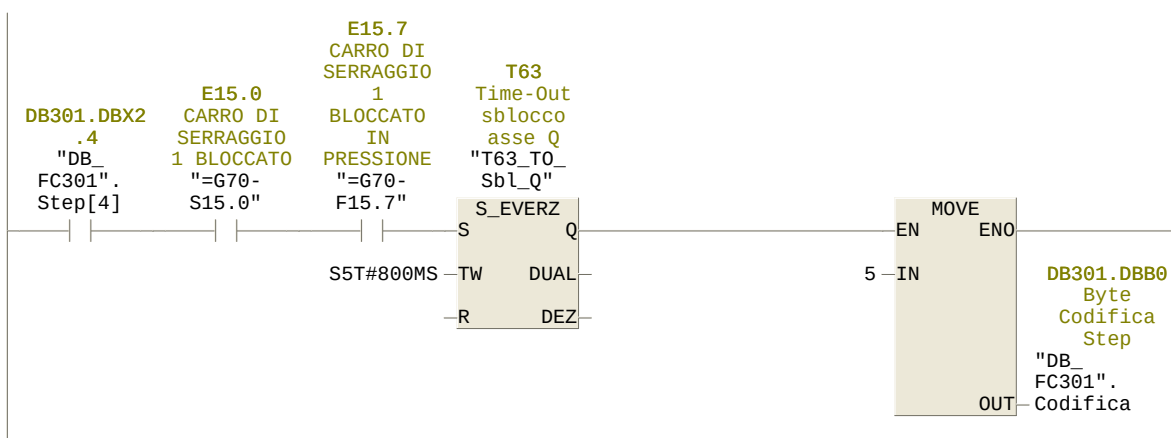
Segmento: 5 Step 3 -

Contropunta 1 avanti



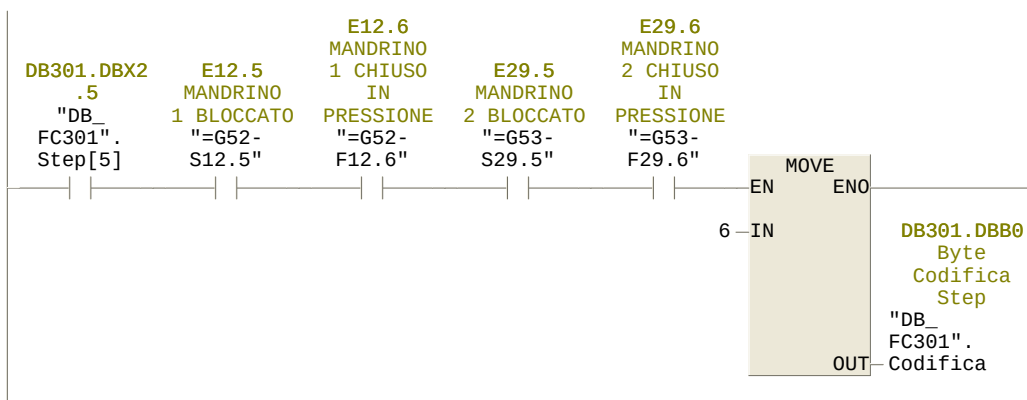
Segmento: 6 Step 4 -

Serraggio perno 1 avanti con funzione di bloccaggio



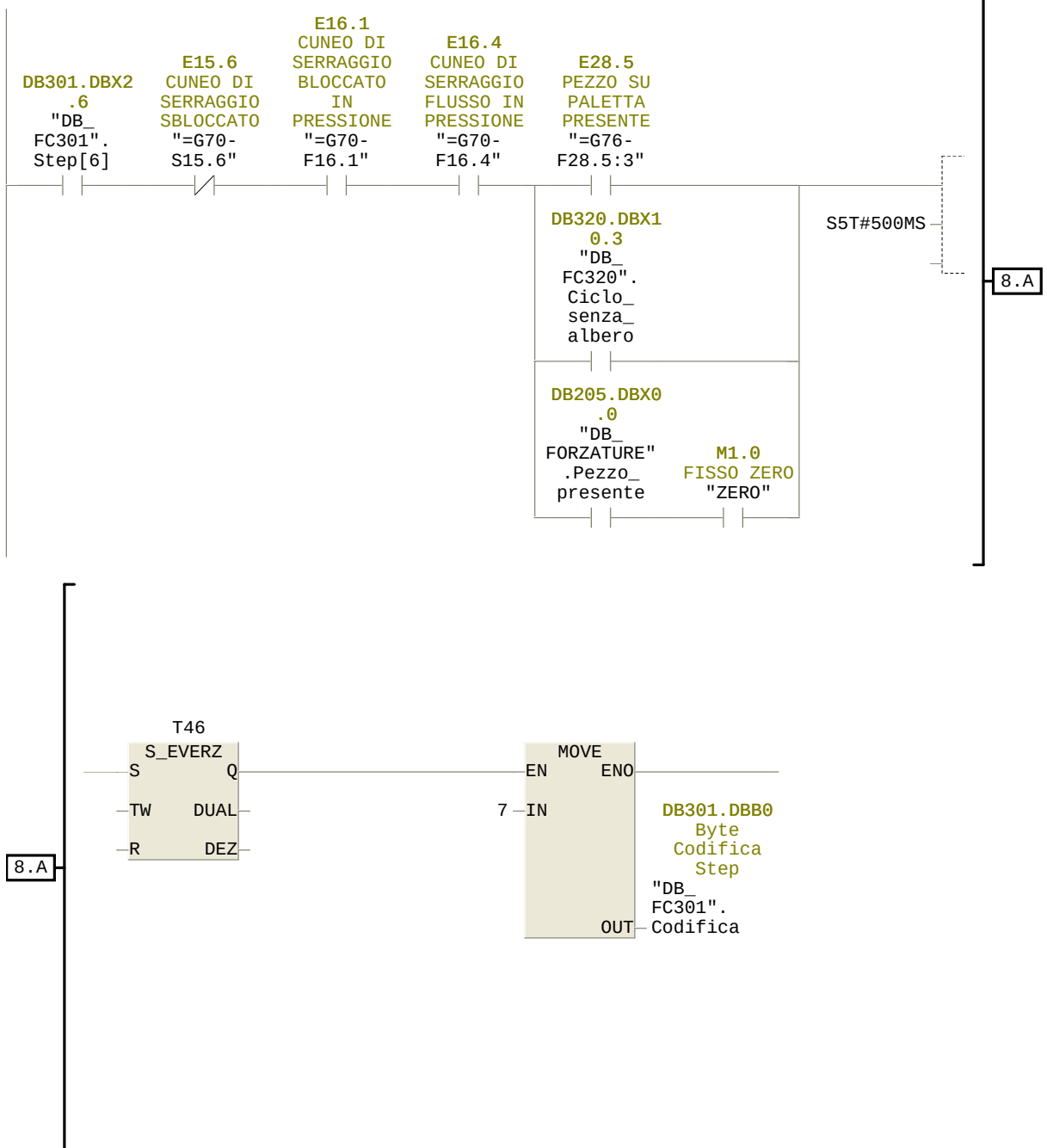
Segmento: 7 Step 5 -

Chiusura mandrini 1 e 2



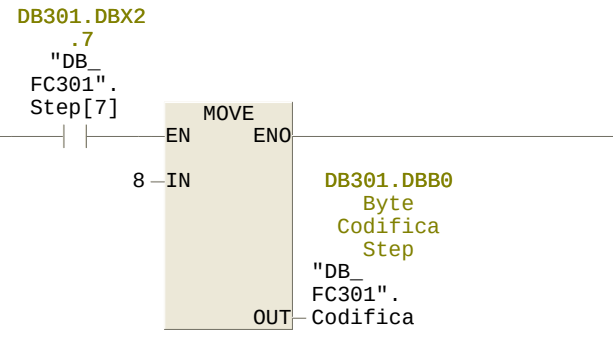
Segmento: 8 Step 6 -

Cuneo di serraggio avanti con pressione



Segmento: 9

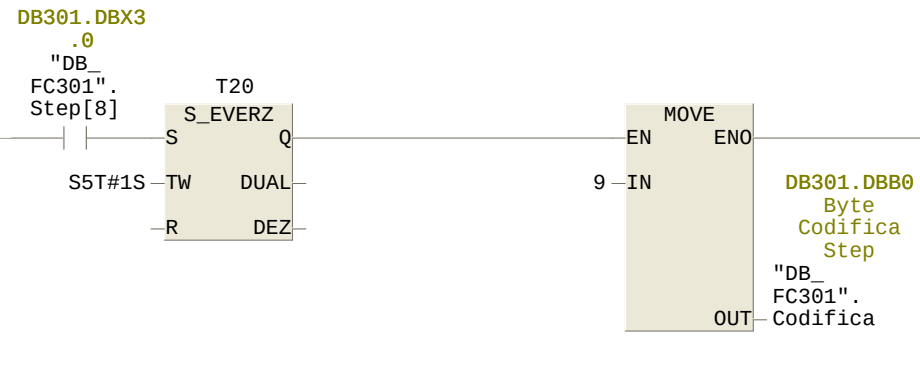
Step 7 -



Segmento: 10

Step 8 -

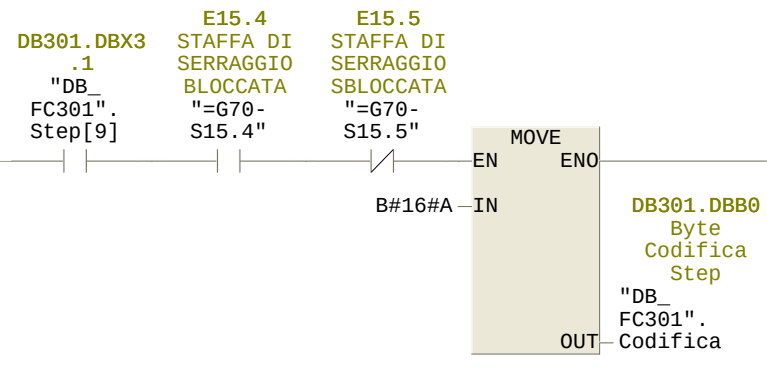
Pausa



Segmento: 11

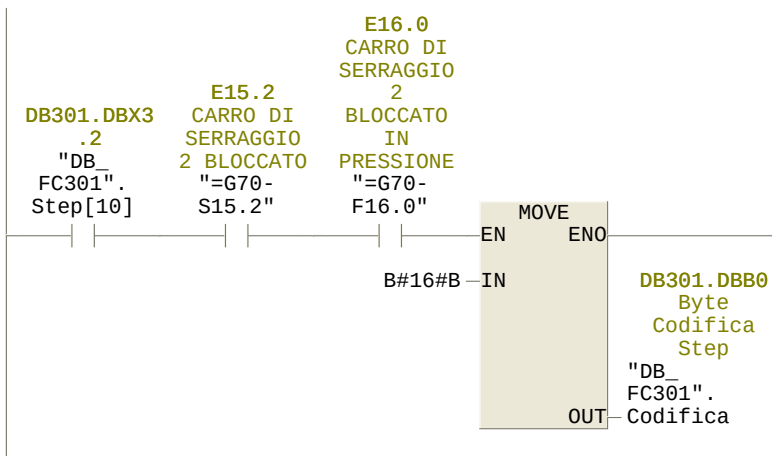
Step 9 -

Staffa di serraggio avanti con funzione di blocco

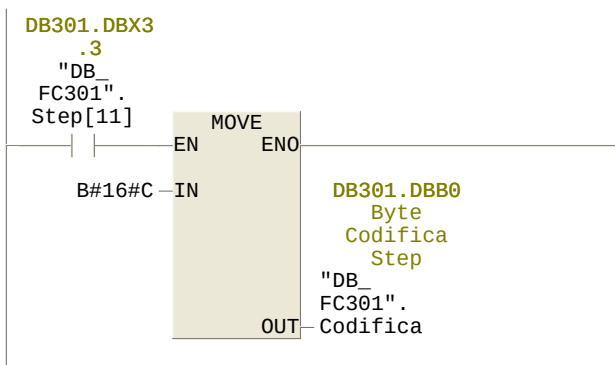


Segmento: 12 Step 10 -

Serraggio perno 2 avanti con funzione di bloccaggio

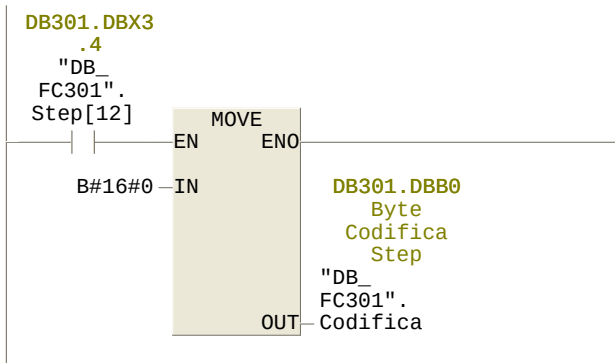


Segmento: 13 Step 11 -



Segmento: 14 Step 12 -

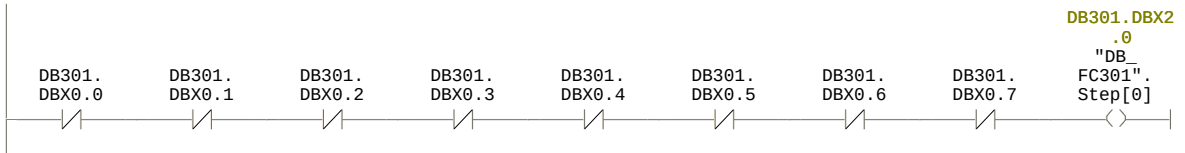
FINE PROGRAMMA



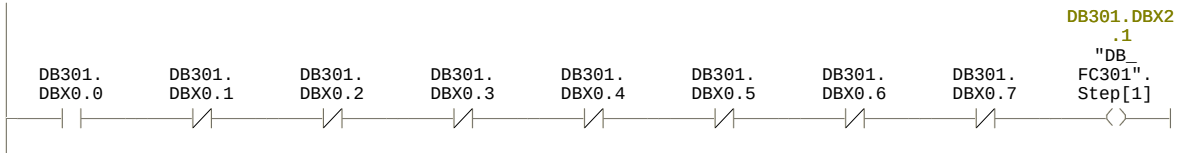
Segmento: 15



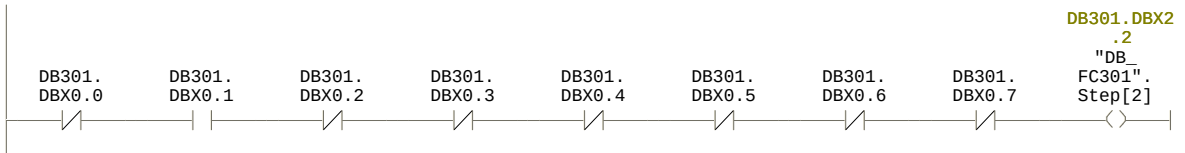
Segmento: 16 Codifica Step 0



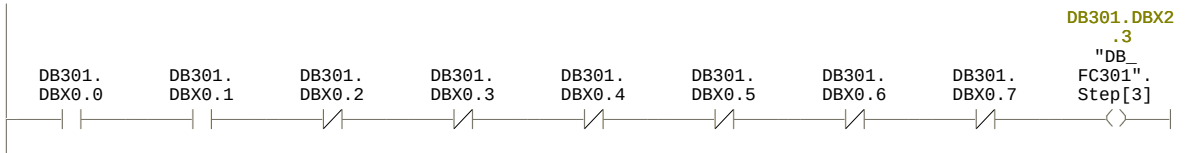
Segmento: 17 Codifica Step 1



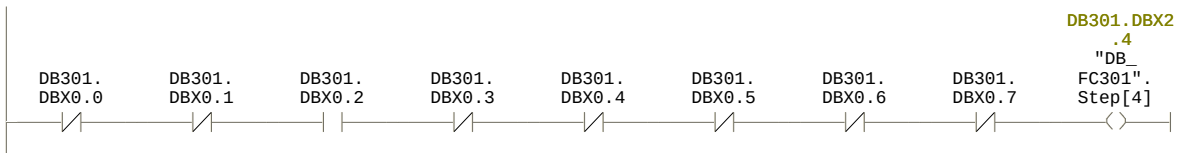
Segmento: 18 Codifica Step 2



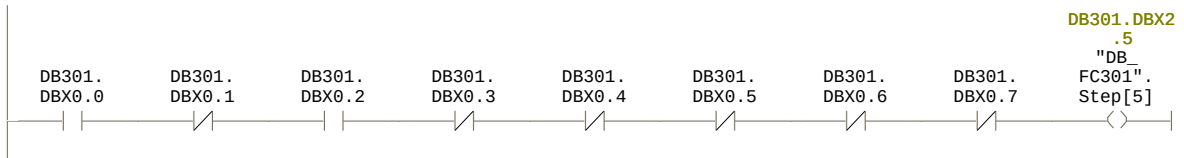
Segmento: 19 Codifica Step 3



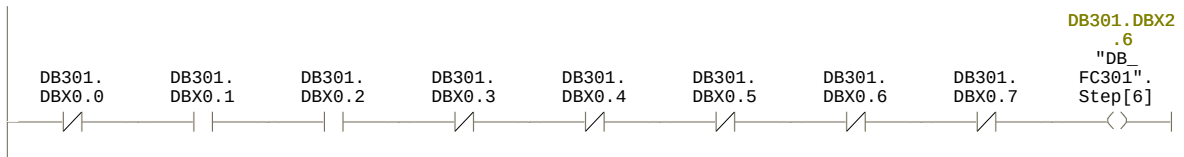
Segmento: 20 Codifica Step 4



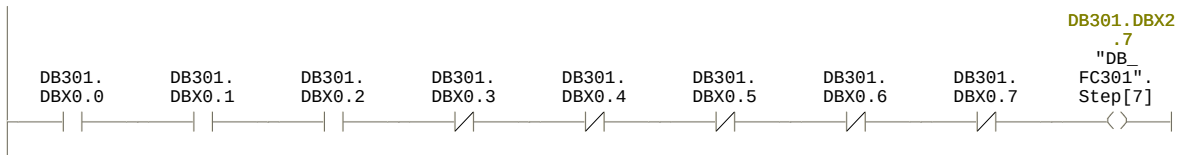
Segmento: 21 Codifica Step 5



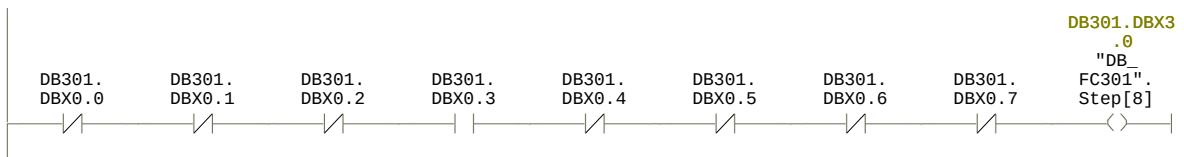
Segmento: 22 Codifica Step 6



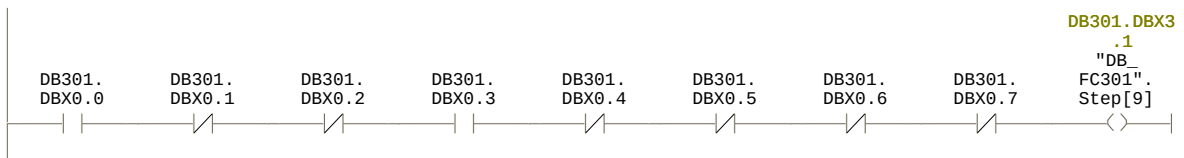
Segmento: 23 Codifica Step 7



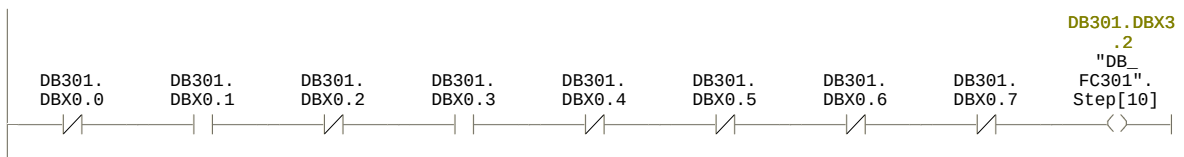
Segmento: 24 Codifica Step 8



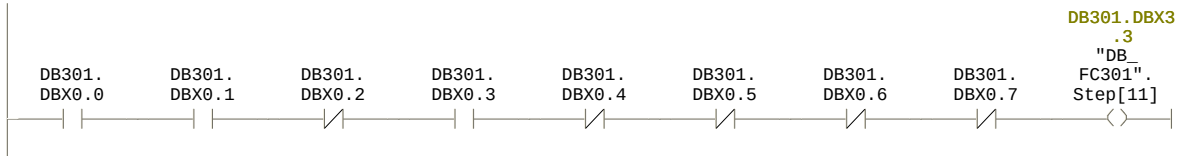
Segmento: 25 Codifica Step 9



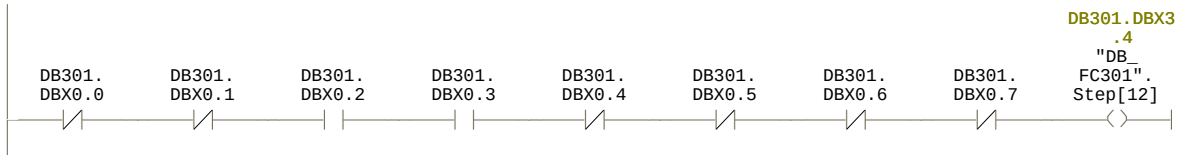
Segmento: 26 Codifica Step 10



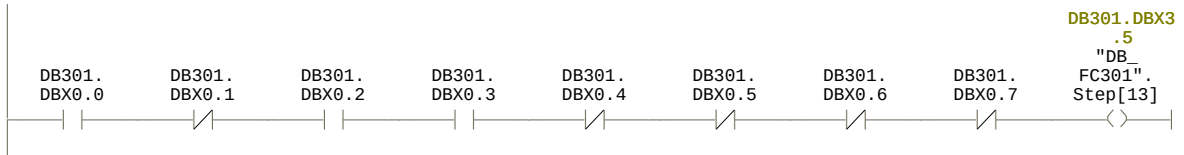
Segmento: 27 Codifica Step 11



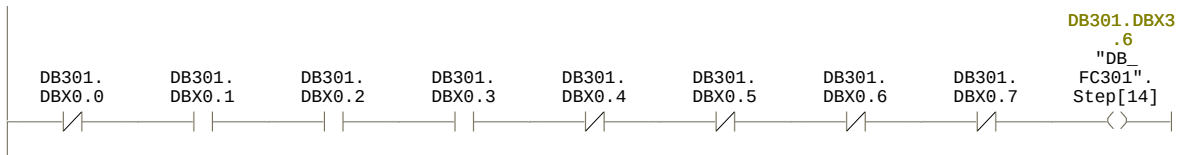
Segmento: 28 Codifica Step 12



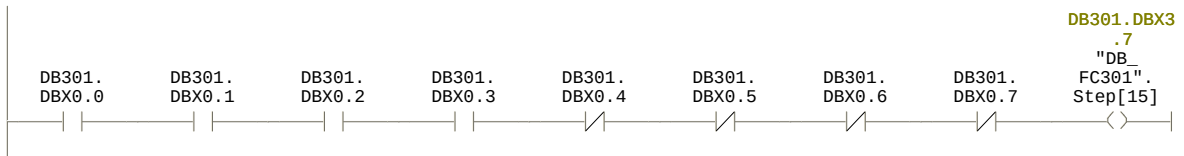
Segmento: 29 Codifica Step 13



Segmento: 30 Codifica Step 14



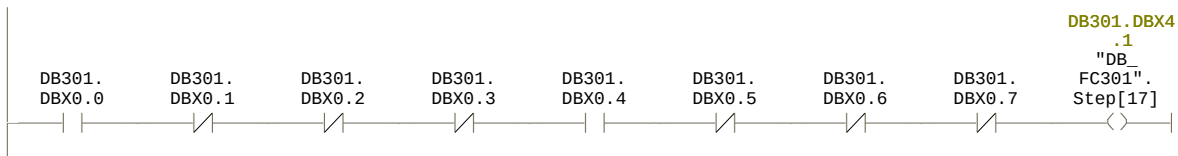
Segmento: 31 Codifica Step 15



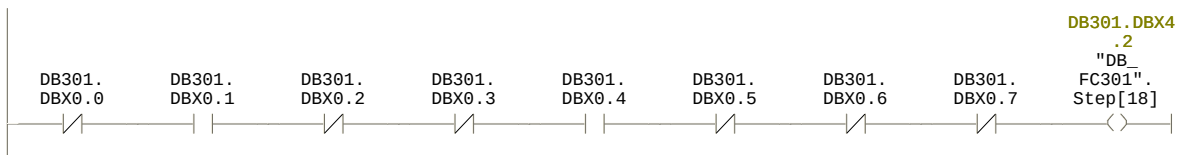
Segmento: 32 Codifica Step 16



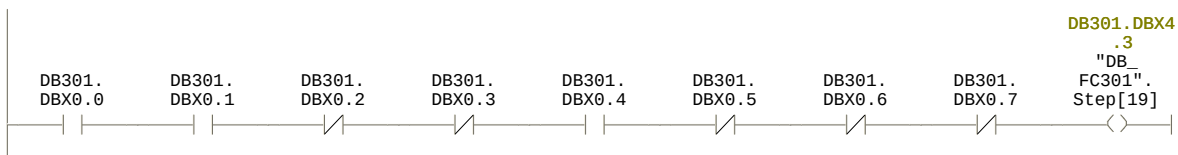
Segmento: 33 Codifica Step 17



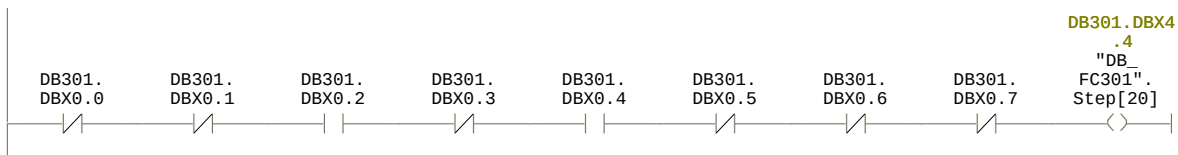
Segmento: 34 Codifica Step 18



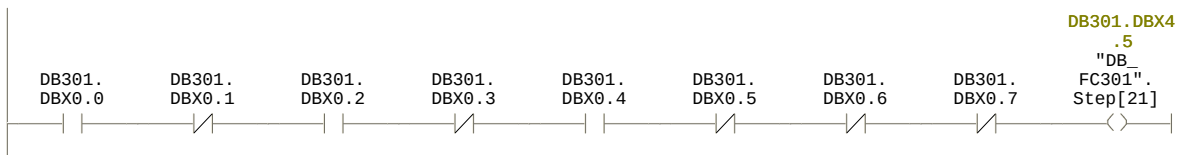
Segmento: 35 Codifica Step 19



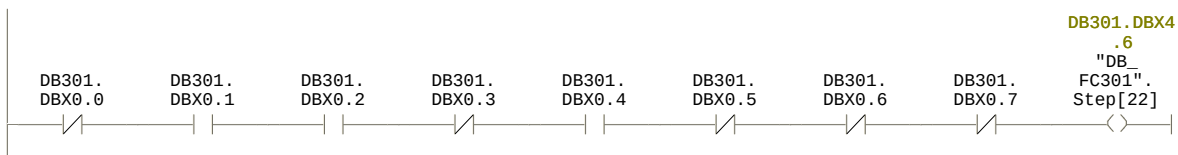
Segmento: 36 Codifica Step 20



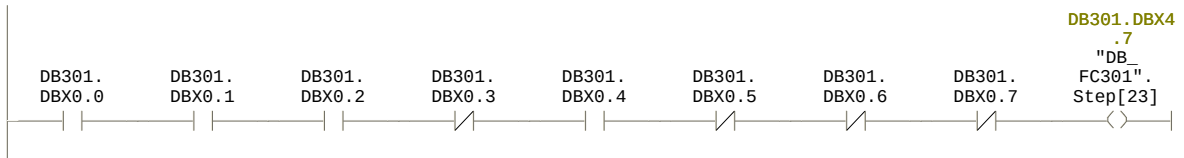
Segmento: 37 Codifica Step 21



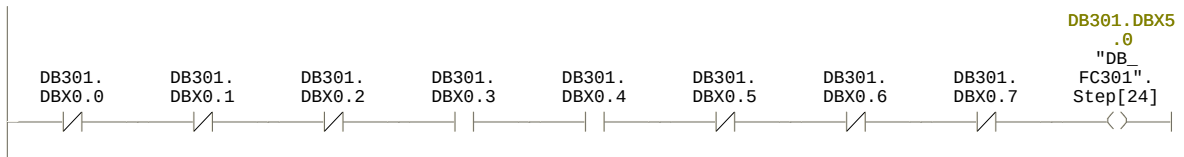
Segmento: 38 Codifica Step 22



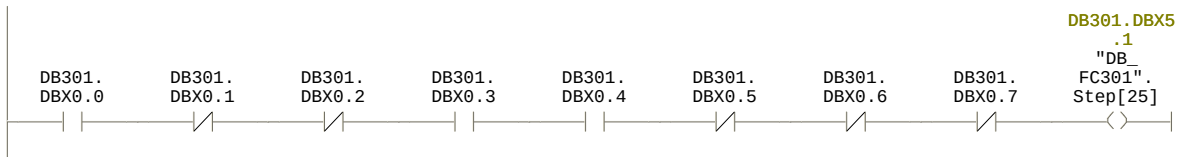
Segmento: 39 Codifica Step 23



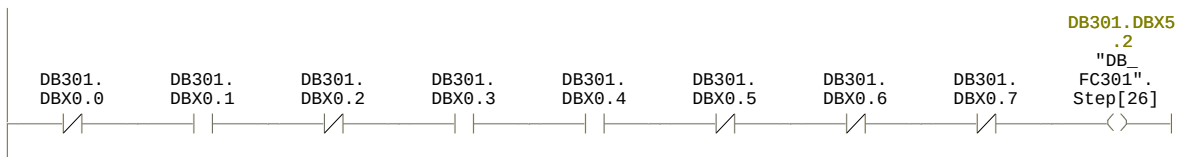
Segmento: 40 Codifica Step 24



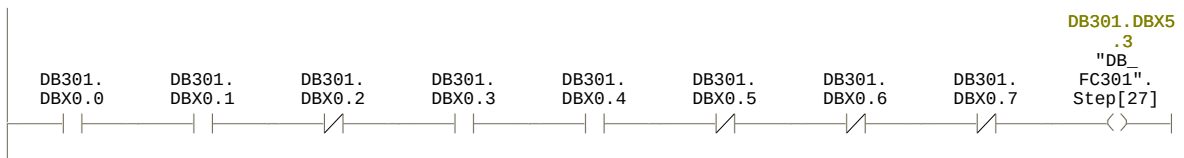
Segmento: 41 Codifica Step 25



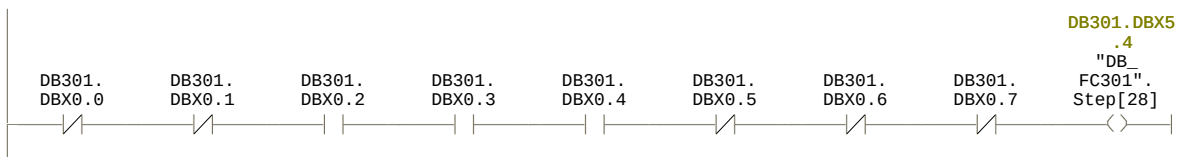
Segmento: 42 Codifica Step 26



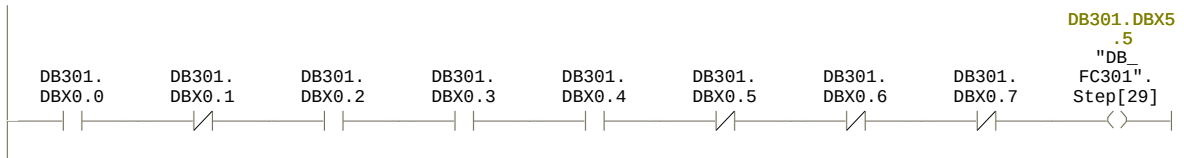
Segmento: 43 Codifica Step 27



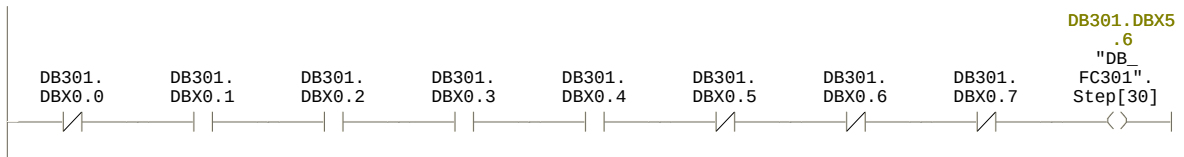
Segmento: 44 Codifica Step 28



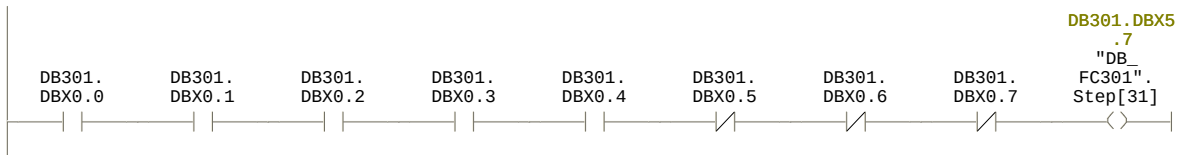
Segmento: 45 Codifica Step 29



Segmento: 46 Codifica Step 30



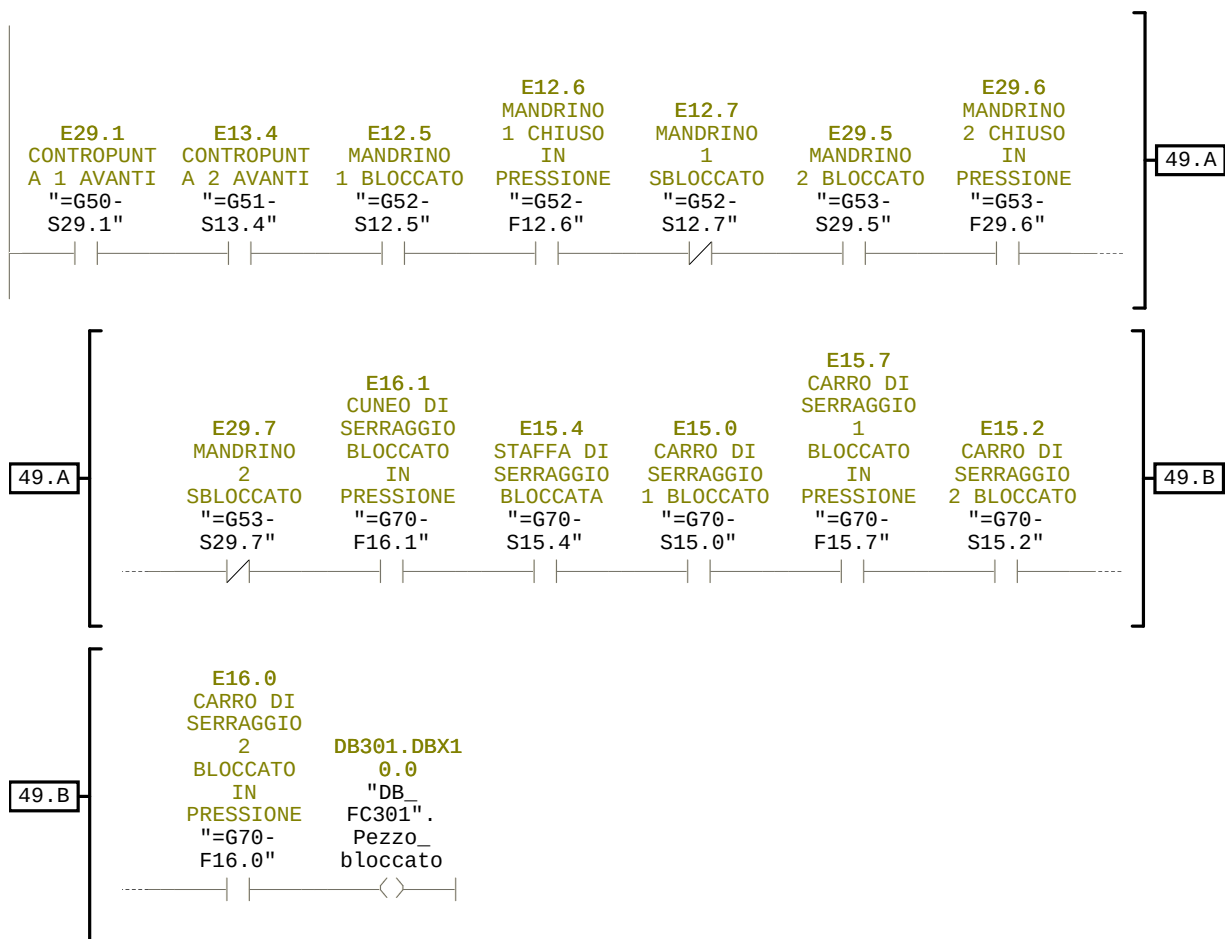
Segmento: 47 Codifica Step 31



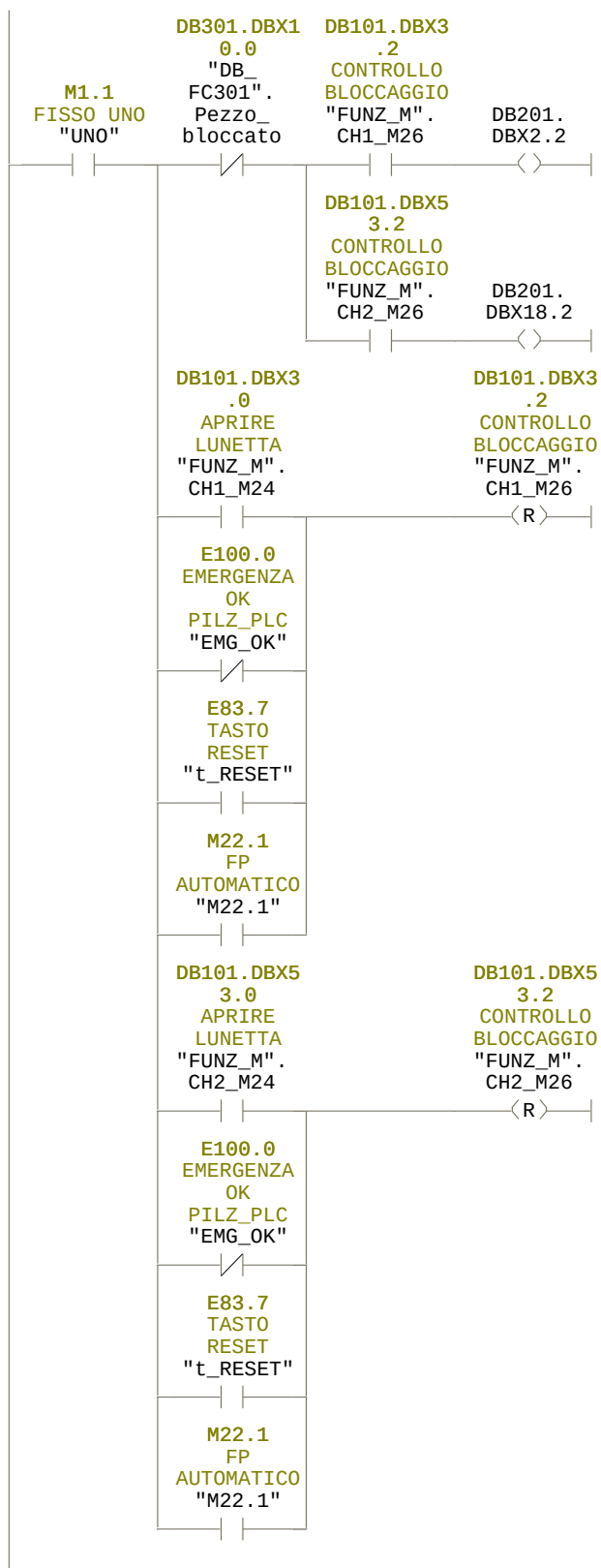
Segmento: 48



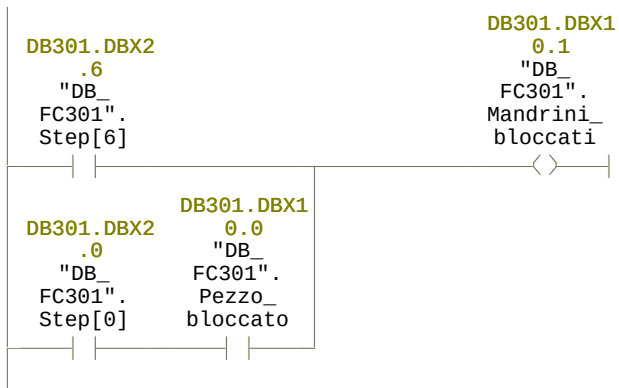
Segmento: 49 PEZZO BLOCCATO PRONTO PER LAVORAZIONE



Segmento: 50 PEZZO BLOCCATO PRONTO PER LAVORAZIONE



Segmento: 51 MANDRINI BLOCCATI



FC302 - <offline>

"SBLOCCAGGIO_PEUZZO"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

11/03/2015 14.22.54

Interfaccia: 19/08/2014 12.30.26

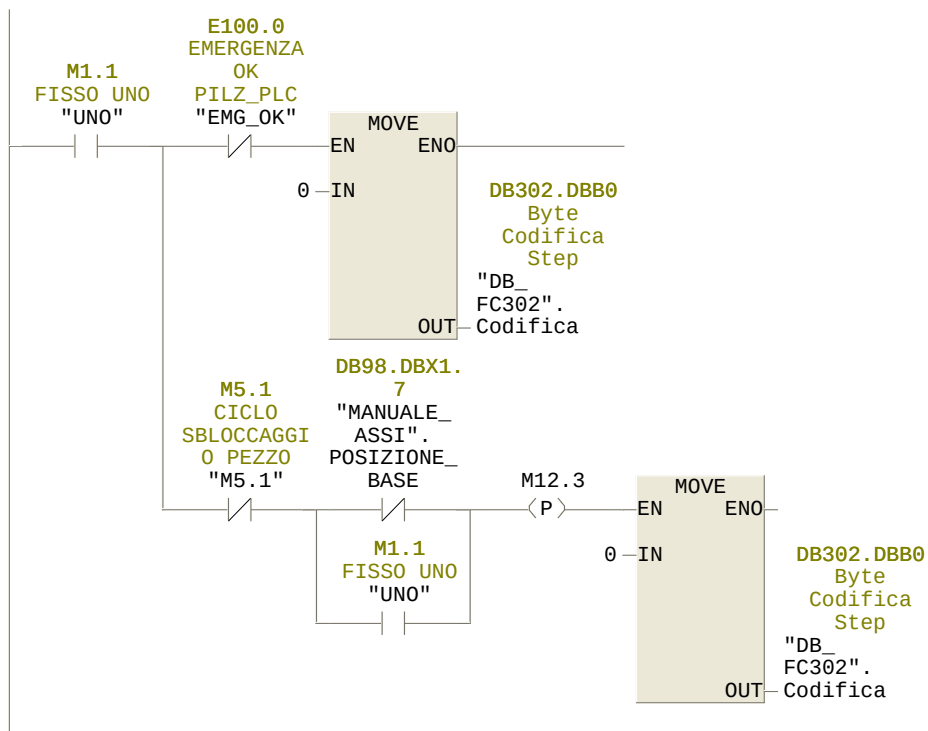
Lunghezze (blocco / codice / dati): 03020 02736 00002

Proprietà dell'oggetto:

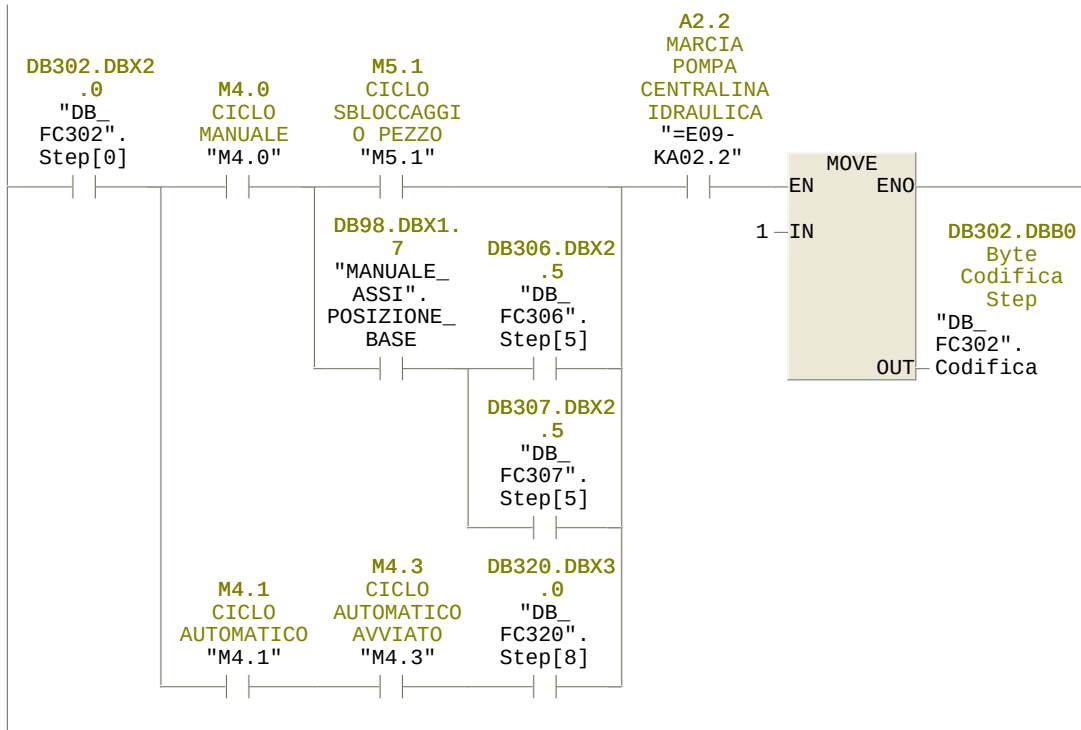
S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

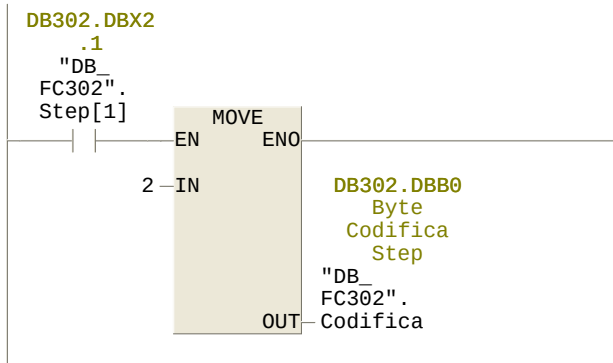
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OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
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RET_VAL		0.0	

Blocco: FC302 SBLOCCAGGIO PEZZO**Segmento: 1 Azzeramento cicli**

Segmento: 2 Step 0 -

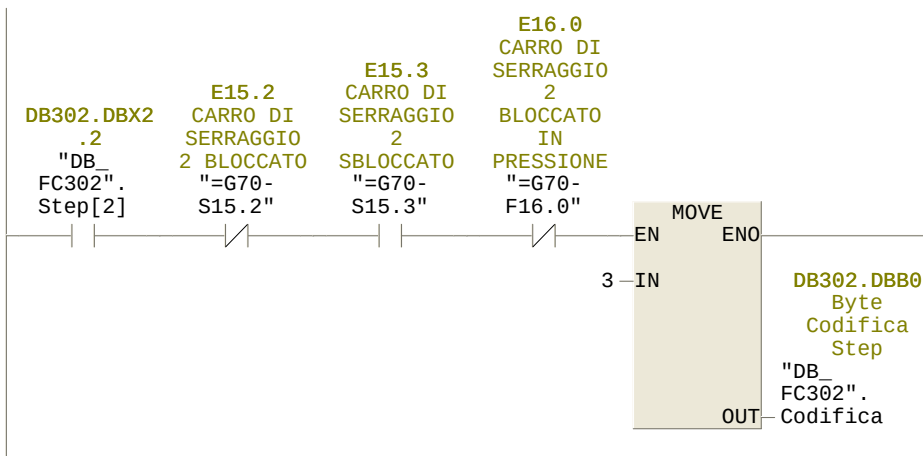


Segmento: 3 Step 1 -



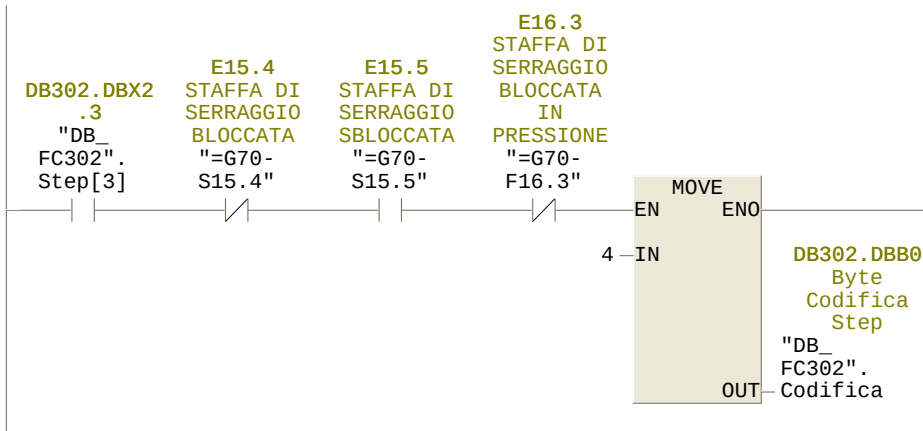
Segmento: 4 Step 2 -

Serraggio perno biella 2 indietro



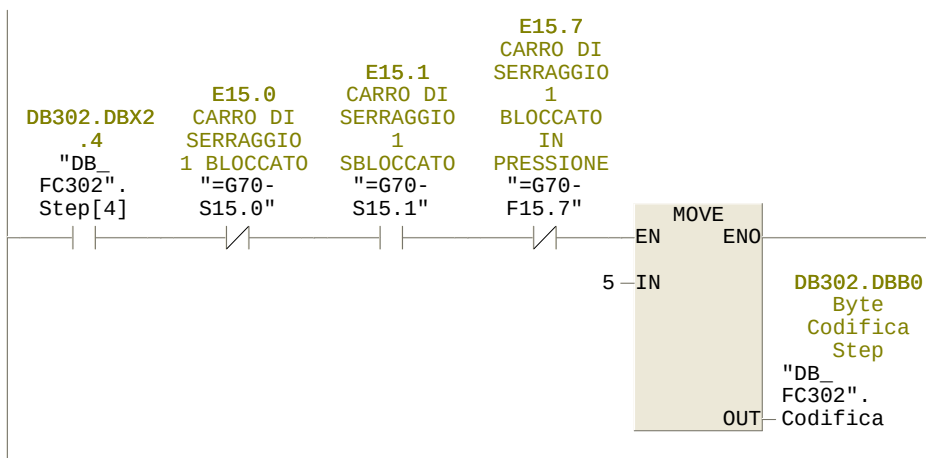
Segmento: 5 Step 3 -

Staffa di serraggio indietro



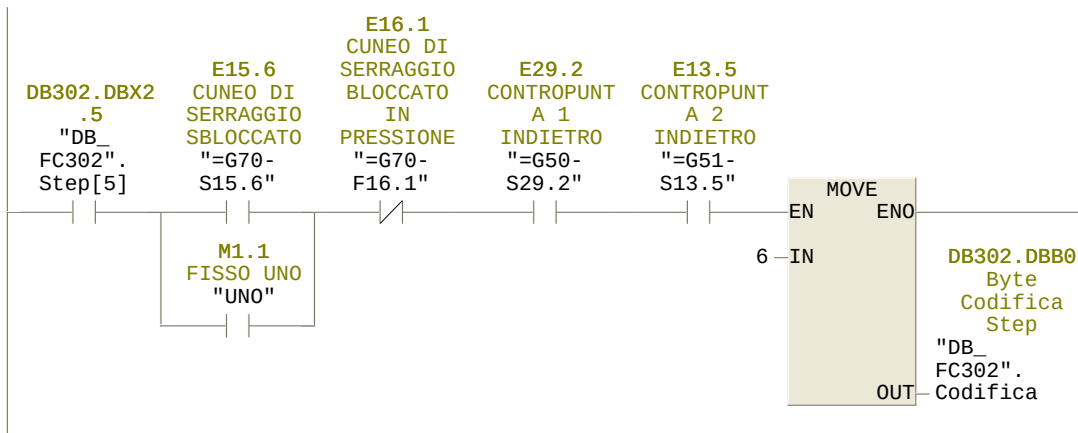
Segmento: 6 Step 4 -

Serraggio perno bielle 1 indietro



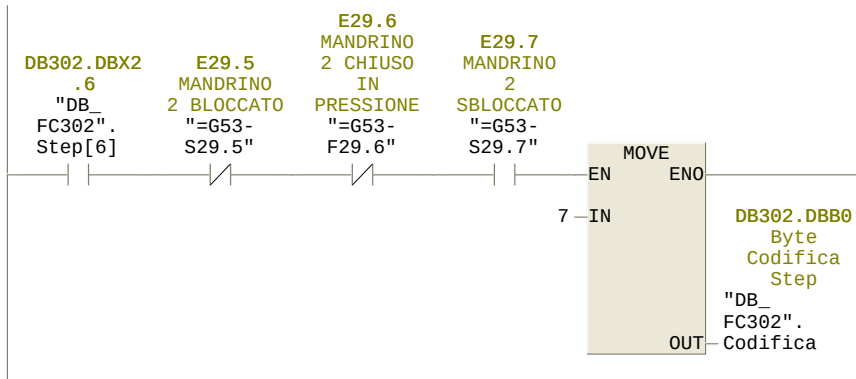
Segmento: 7 Step 5 -

Cuneo di serraggio indietro



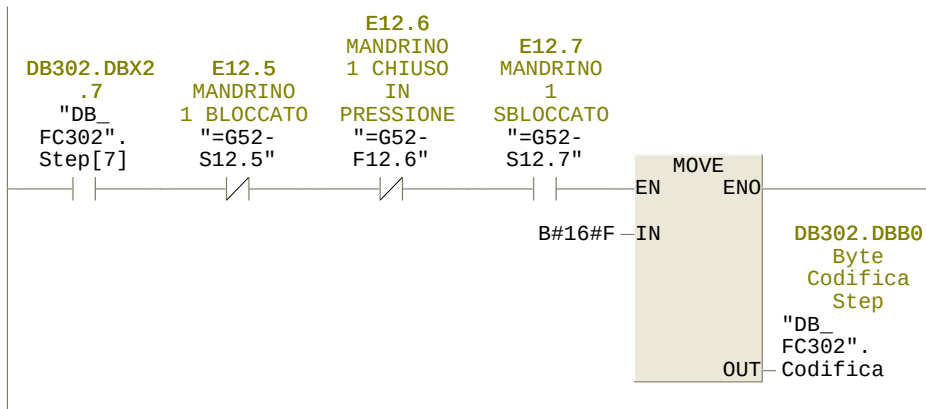
Segmento: 8 Step 6 -

Mandrino 2 sbloccare



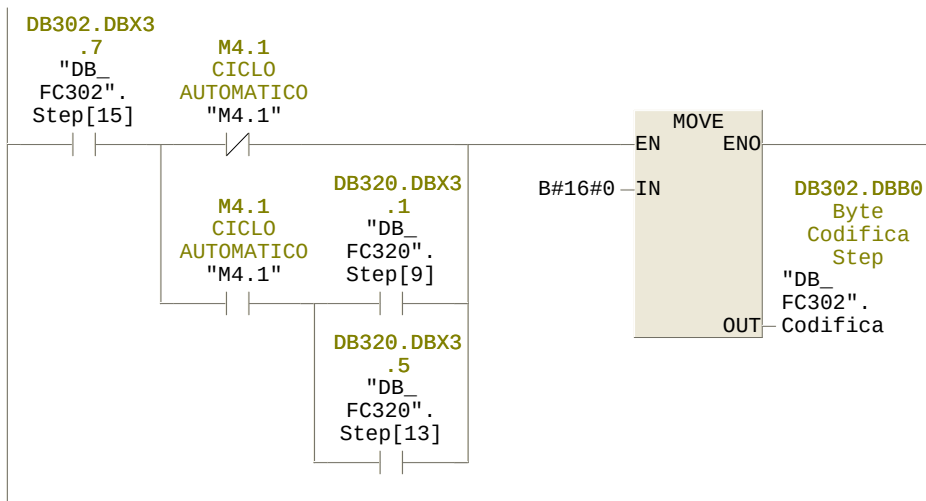
Segmento: 9 Step 7 -

Mandrino 1 sbloccare



Segmento: 10 Step 15 -

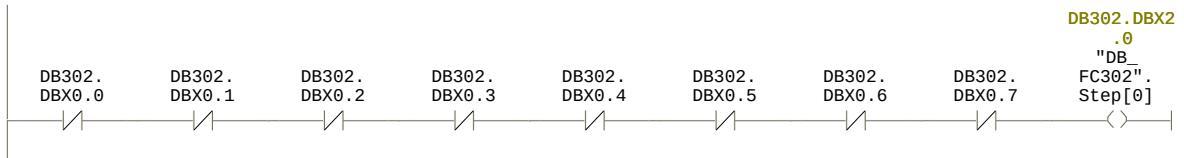
Salta a fine programma



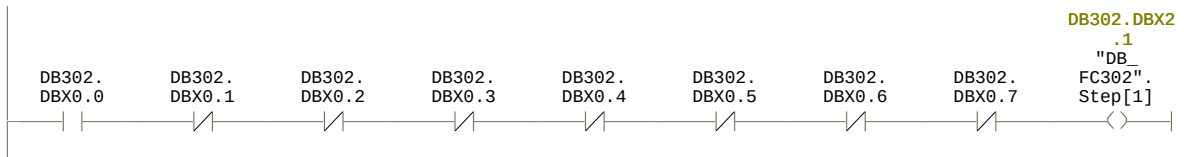
Segmento: 11

Segmento: 12

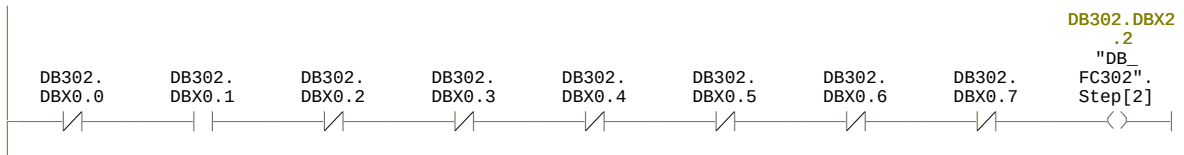
Segmento: 13 Codifica Step 0



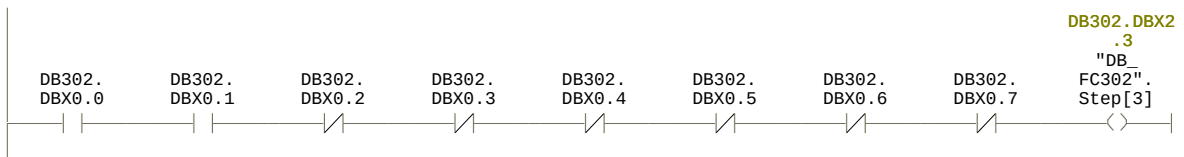
Segmento: 14 Codifica Step 1



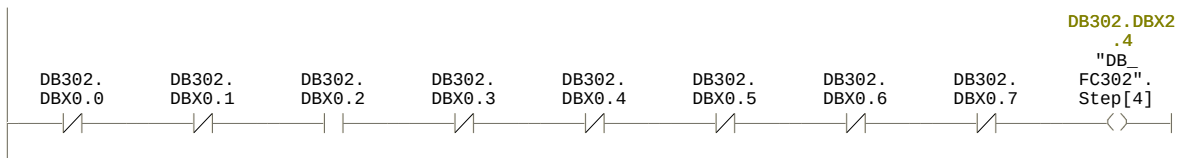
Segmento: 15 Codifica Step 2



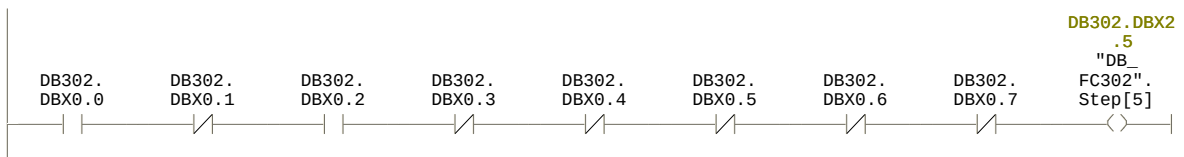
Segmento: 16 Codifica Step 3



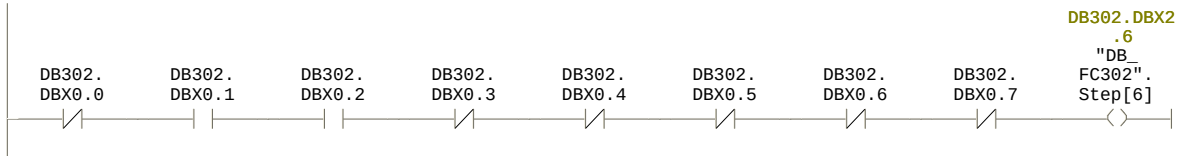
Segmento: 17 Codifica Step 4



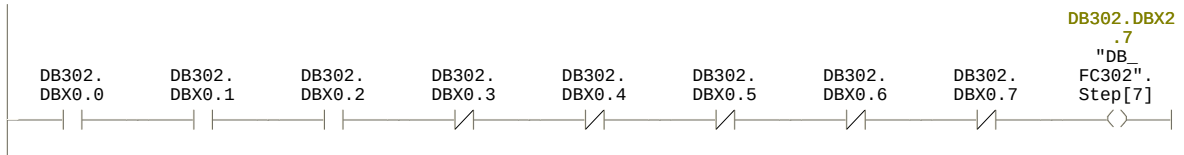
Segmento: 18 Codifica Step 5



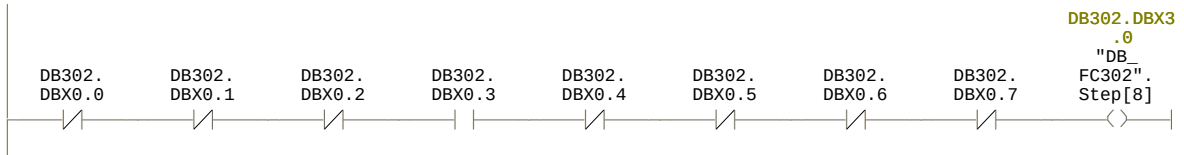
Segmento: 19 Codifica Step 6



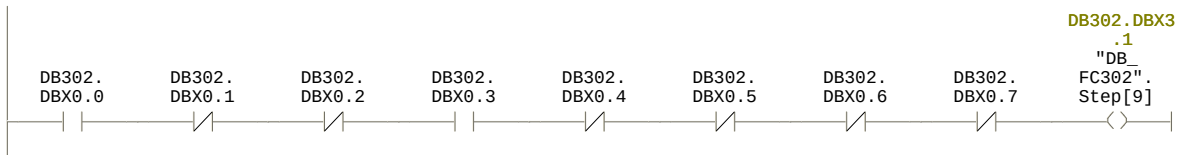
Segmento: 20 Codifica Step 7



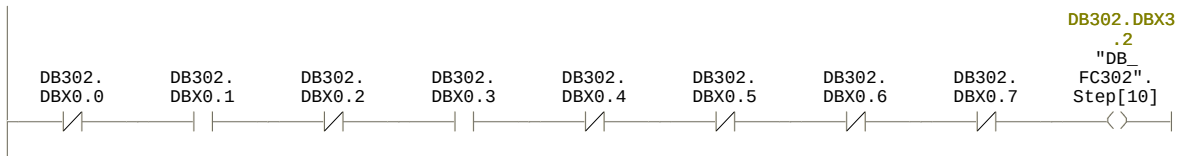
Segmento: 21 Codifica Step 8



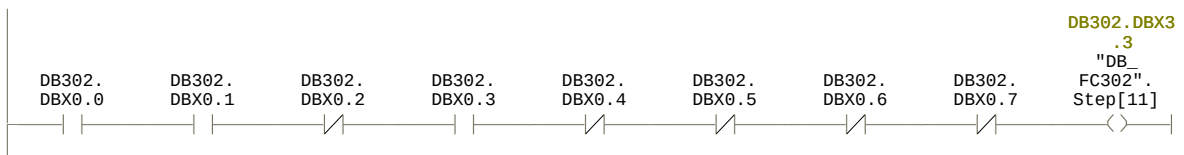
Segmento: 22 Codifica Step 9



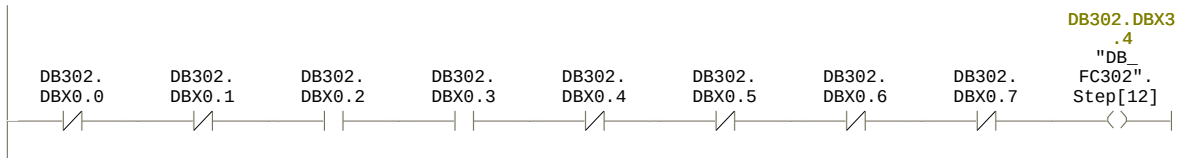
Segmento: 23 Codifica Step 10



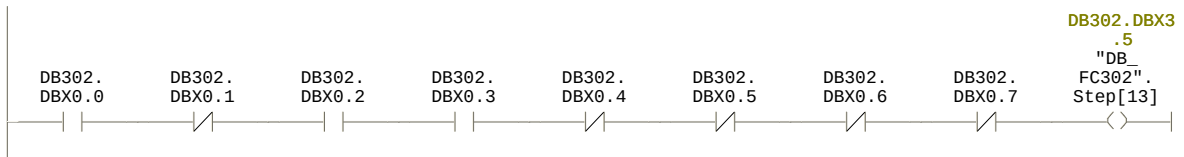
Segmento: 24 Codifica Step 11



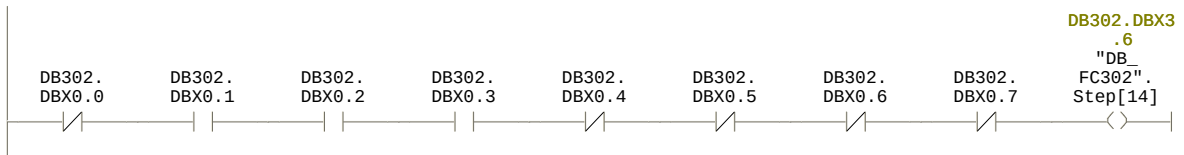
Segmento: 25 Codifica Step 12



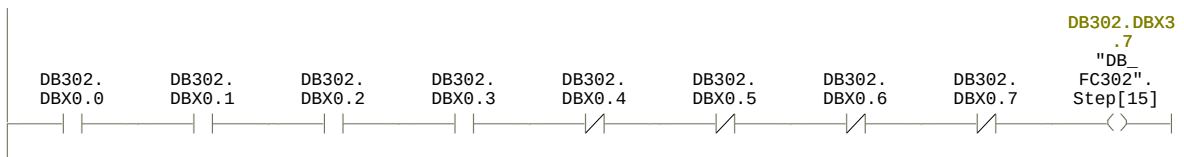
Segmento: 26 Codifica Step 13



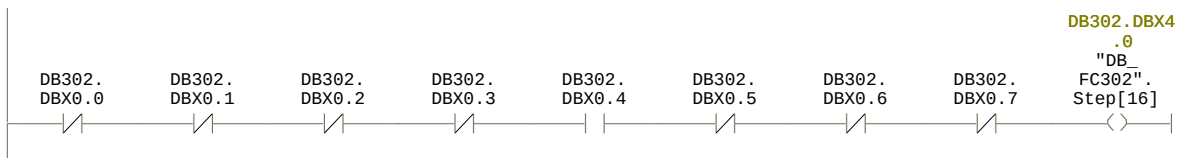
Segmento: 27 Codifica Step 14



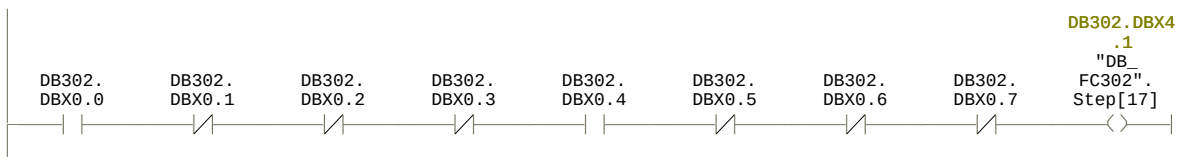
Segmento: 28 Codifica Step 15



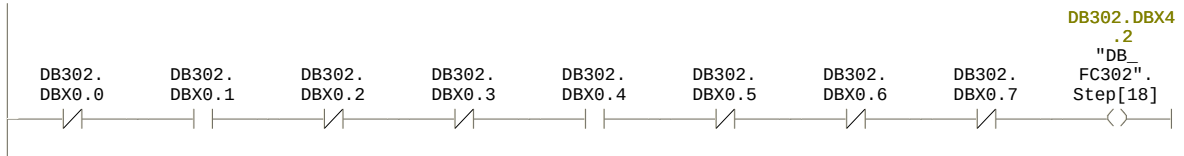
Segmento: 29 Codifica Step 16



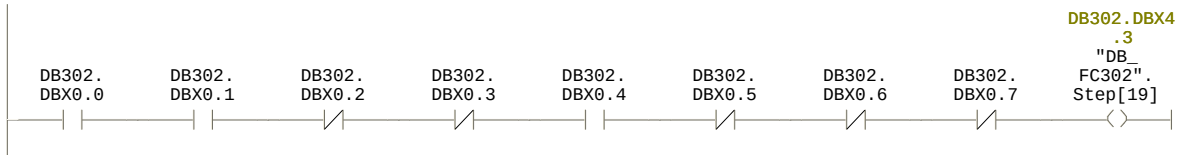
Segmento: 30 Codifica Step 17



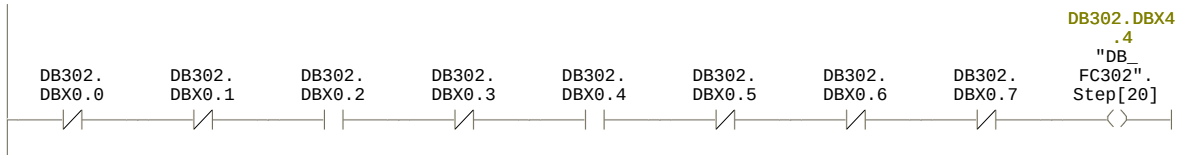
Segmento: 31 Codifica Step 18



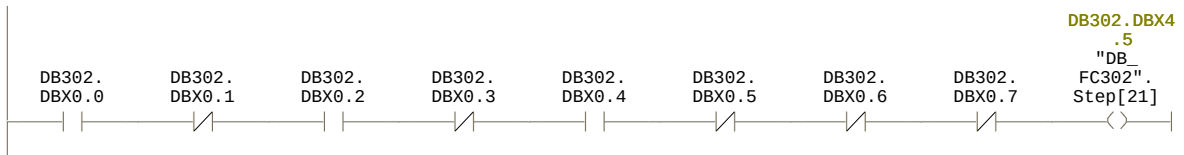
Segmento: 32 Codifica Step 19



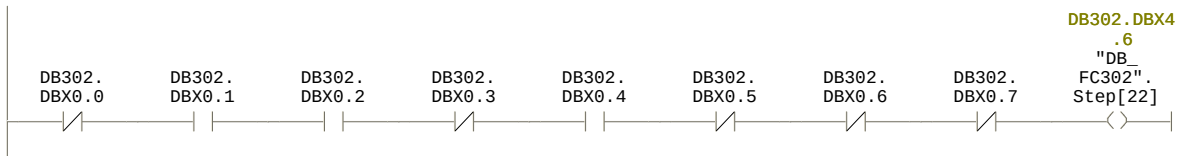
Segmento: 33 Codifica Step 20



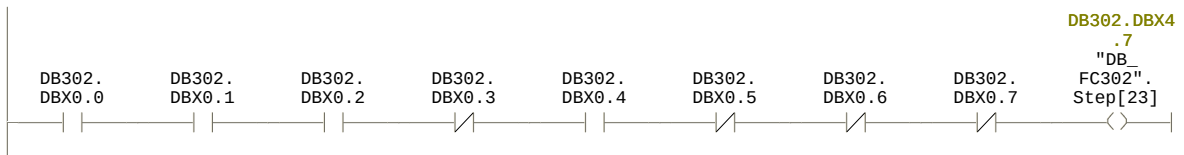
Segmento: 34 Codifica Step 21



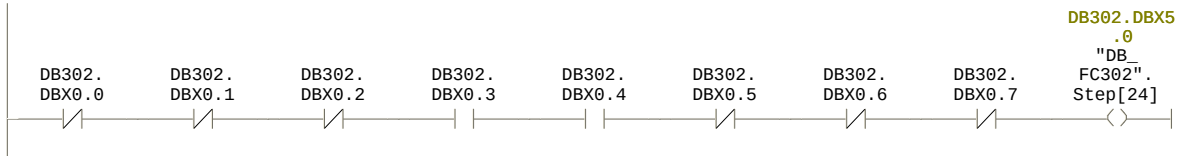
Segmento: 35 Codifica Step 22



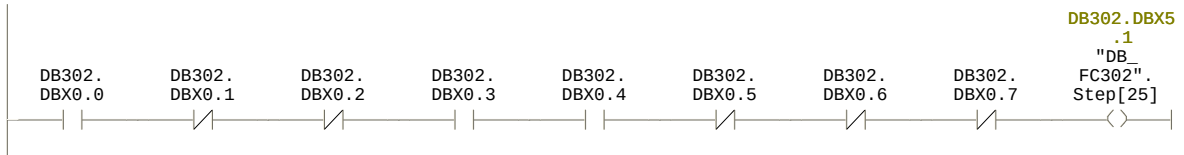
Segmento: 36 Codifica Step 23



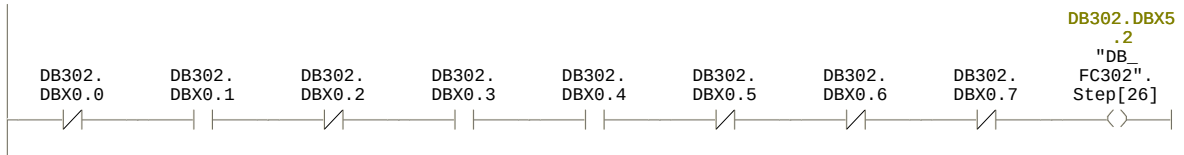
Segmento: 37 Codifica Step 24



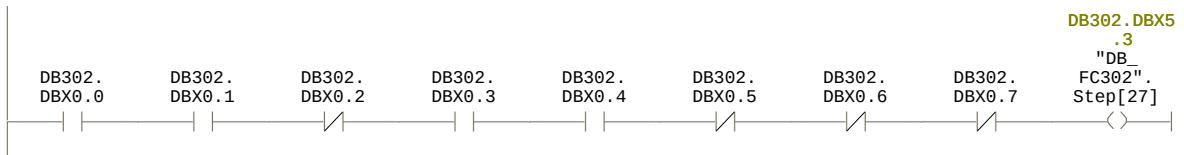
Segmento: 38 Codifica Step 25



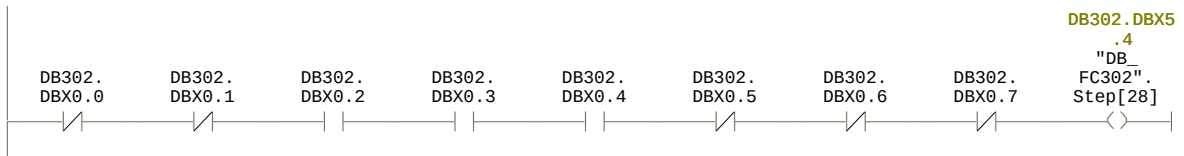
Segmento: 39 Codifica Step 26



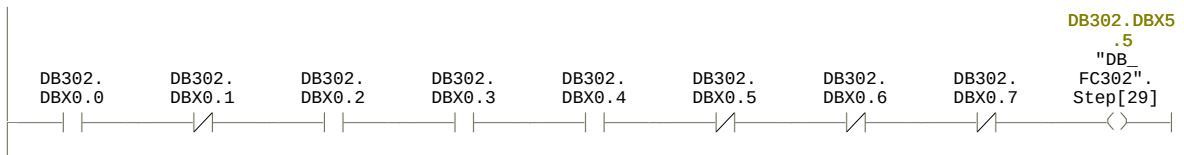
Segmento: 40 Codifica Step 27



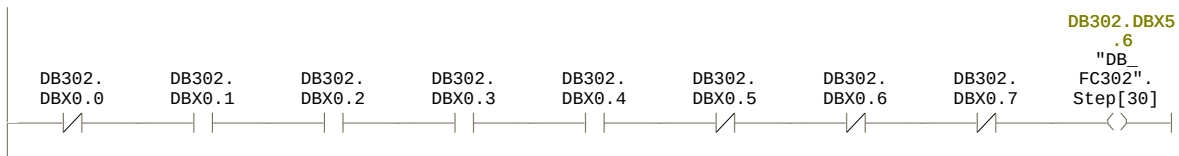
Segmento: 41 Codifica Step 28



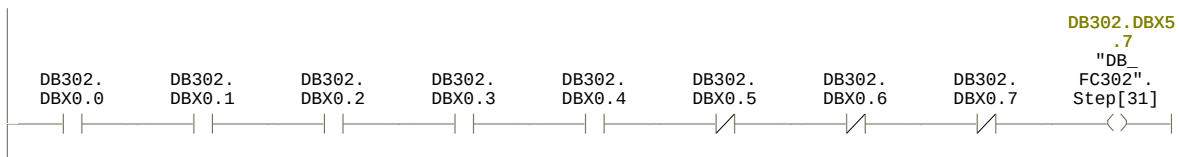
Segmento: 42 Codifica Step 29



Segmento: 43 Codifica Step 30



Segmento: 44 Codifica Step 31



FC303 - <offline>

"SPF_900"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

28/01/2015 23.58.17

Interfaccia: 19/08/2014 12.30.26

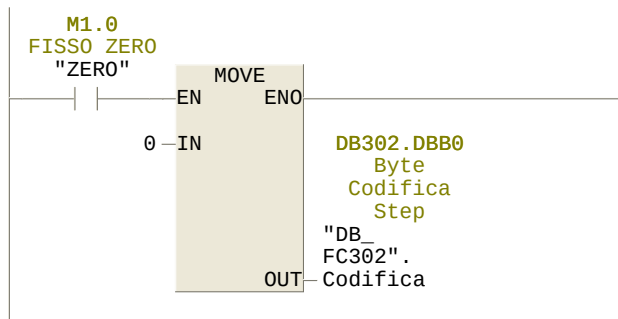
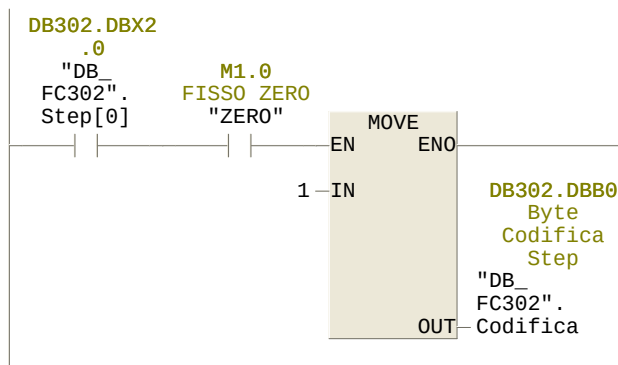
Lunghezze (blocco / codice / dati): 03166 02884 00000

Proprietà dell'oggetto:

S7_language

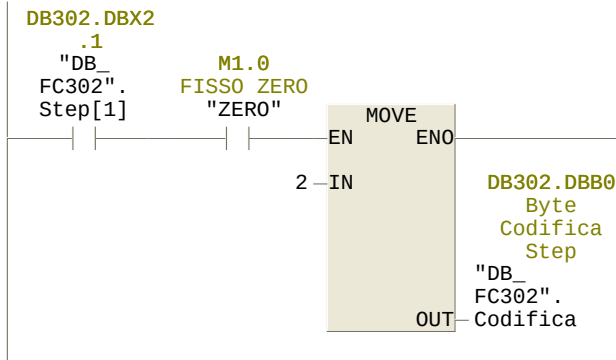
9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

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RET_VAL		0.0	

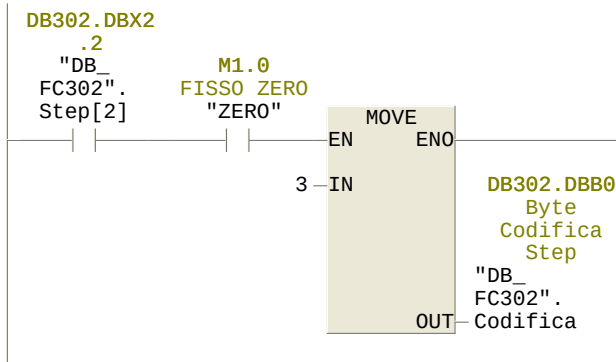
Blocco: FC303 SPF900**Segmento: 1** Azzeramento cicli**Segmento: 2** Step 0 -

Segmento: 3 Step 1 -

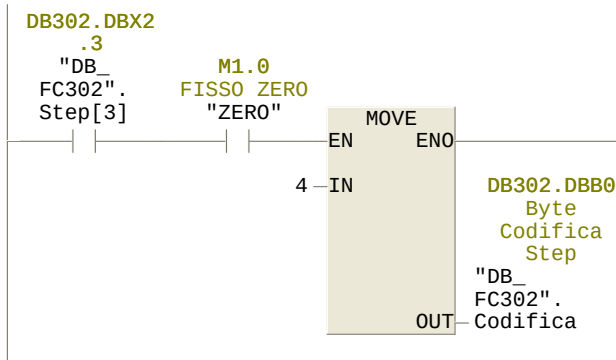
aspetto L777



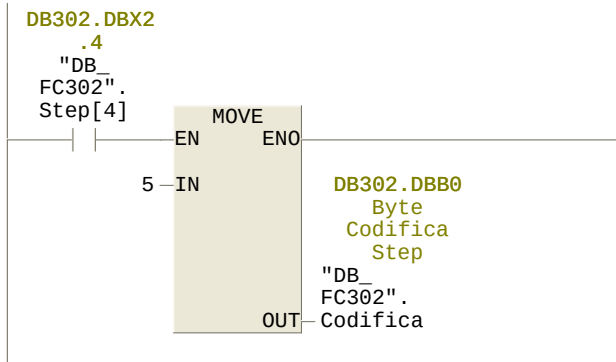
Segmento: 4 Step 2 -



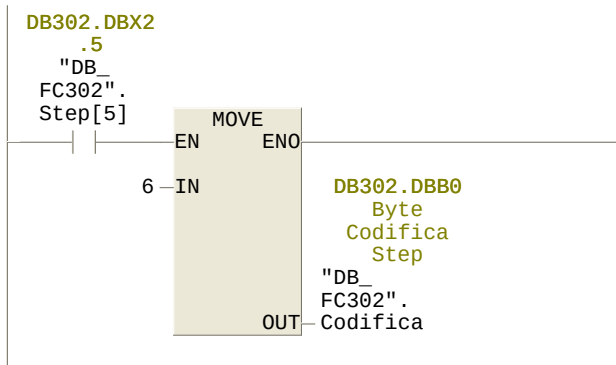
Segmento: 5 Step 3 -



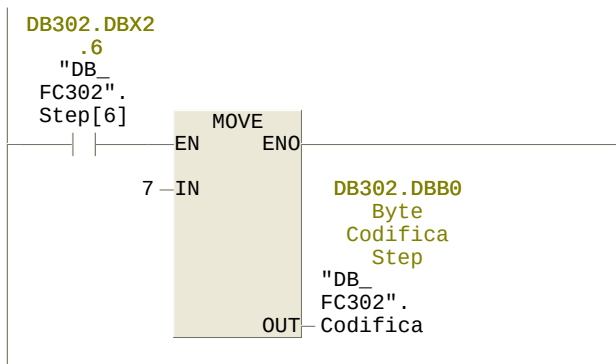
Segmento: 6 Step 4 -

M24 M26
Aprire lunette

Segmento: 7 Step 5 -

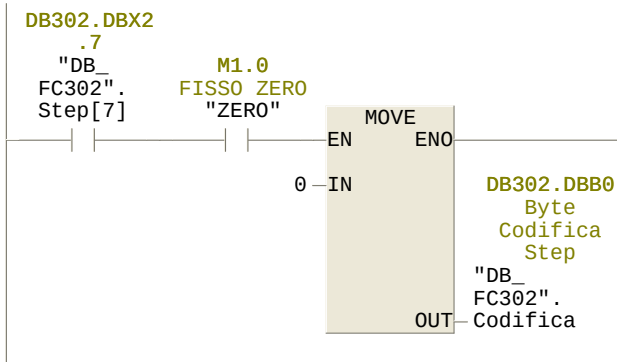
H2724
Aprire lunetta 1 con blocco immissione fino all'apertura

Segmento: 8 Step 6 -

H2726
Aprire lunetta 2 con blocco immissione fino all'apertura

Segmento: 9 Step 7 -

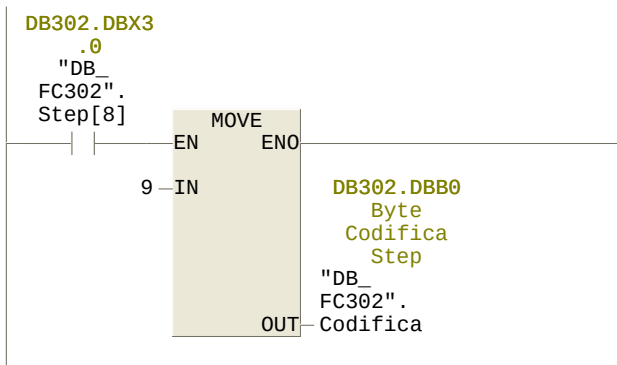
Uscita



Segmento: 10 Step 8 -

H2724

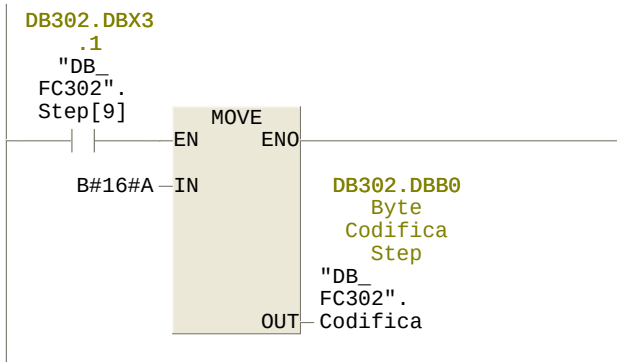
Aprire lunetta 1 con blocco immissione fino all'apertura



Segmento: 11 Step 9 -

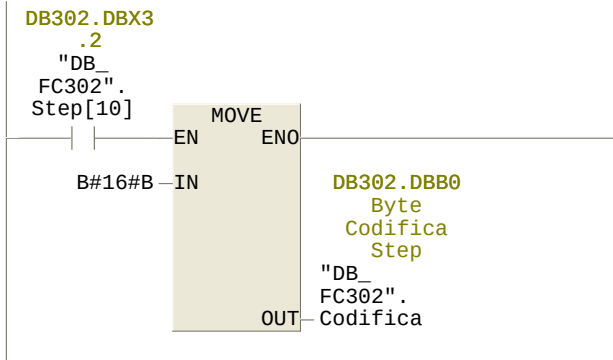
M1:68 M2:68

Aprire botole trucioli

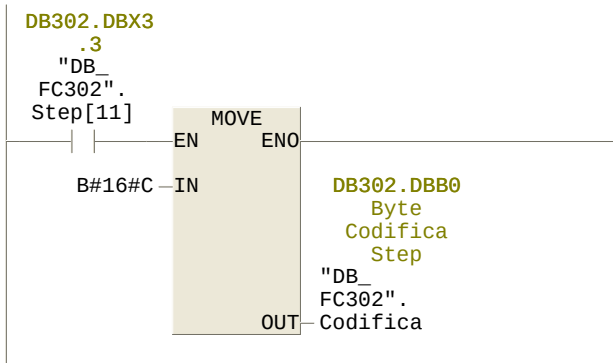


Segmento: 12 Step 10 -

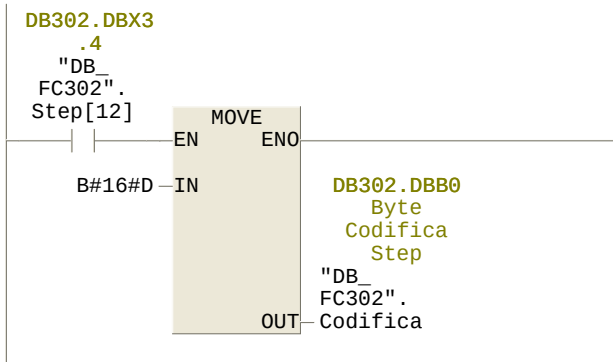
Calcolo



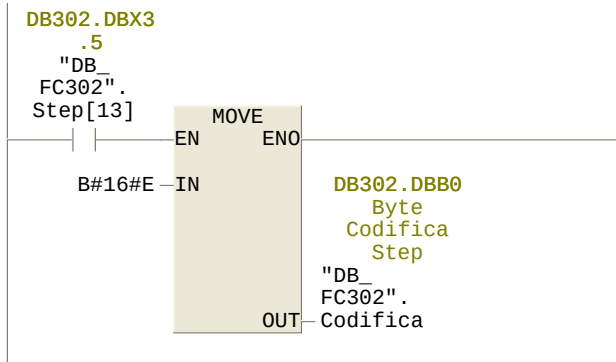
Segmento: 13 Step 11 -

M99
Abilitazione

Segmento: 14 Step 12 -

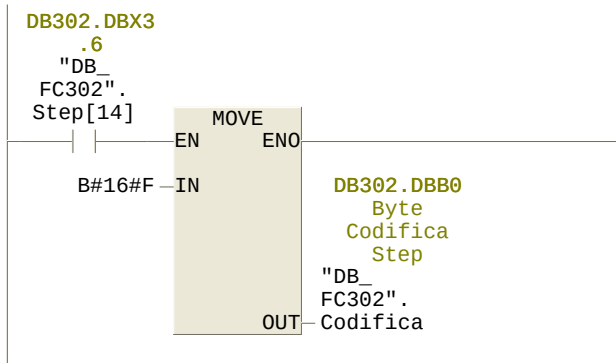
H2699
Decorso di lavoro senza pezzo

Segmento: 15 Step 13 -

M1:5 M2:5
Arresto mandrini

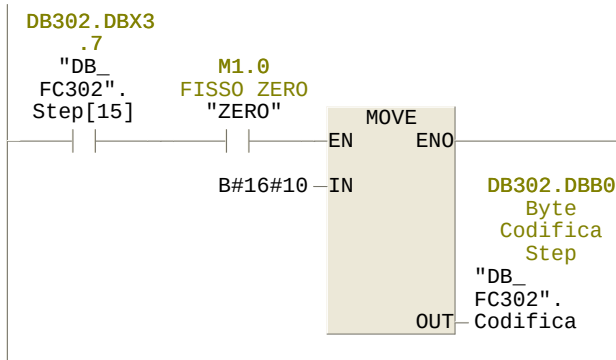
Segmento: 16 Step 14 -

Chiamata programma L11



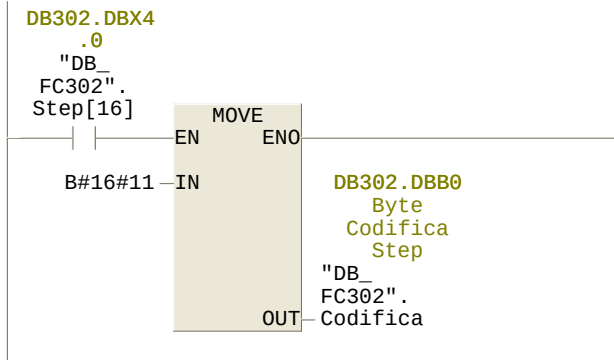
Segmento: 17 Step 15 -

Calcoli



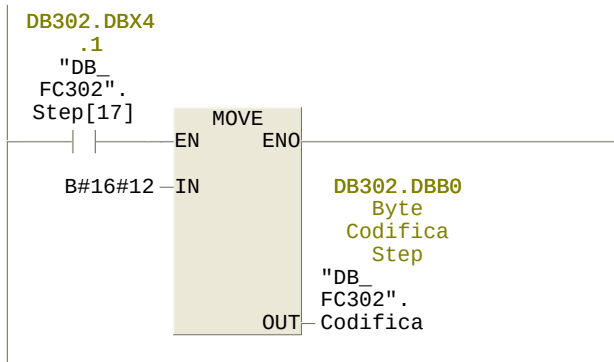
Segmento: 18 Step 16 -

M64



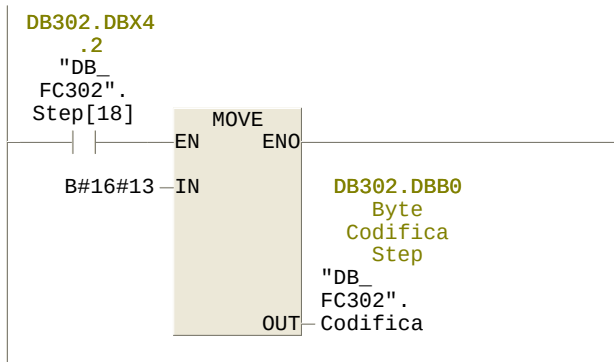
Segmento: 19 Step 17 -

Spostamento



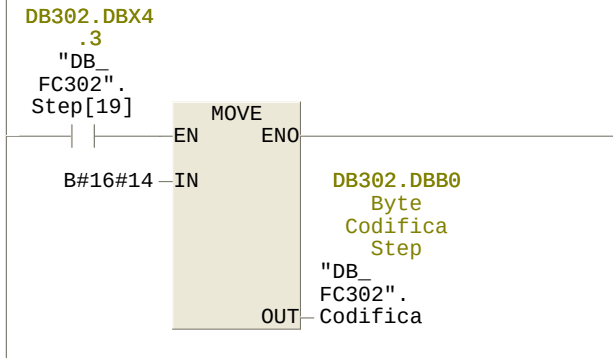
Segmento: 20 Step 18 -

Spostamento



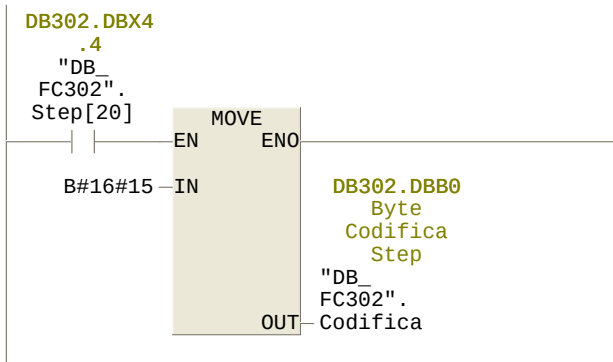
Segmento: 21 Step 19 -

M65



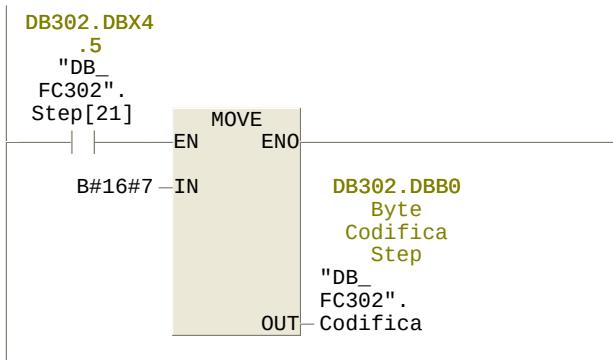
Segmento: 22 Step 20 -

Calcoli



Segmento: 23 Step 21 -

Uscita programma



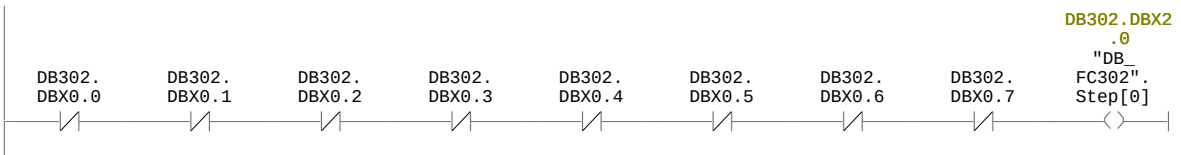
Segmento: 24



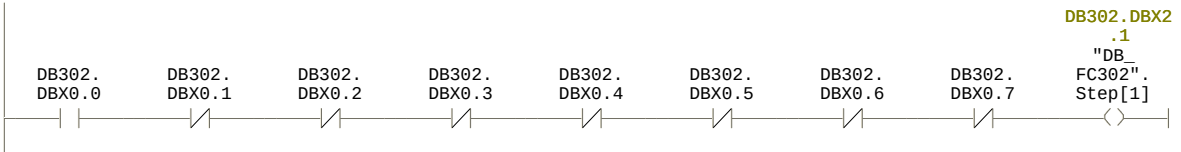
Segmento: 25



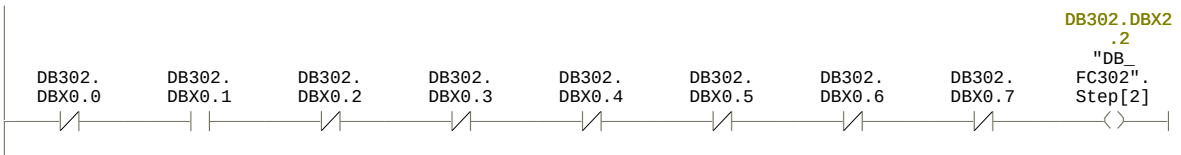
Segmento: 26 Codifica Step 0



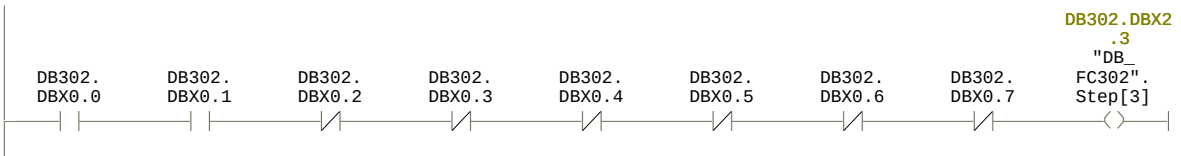
Segmento: 27 Codifica Step 1



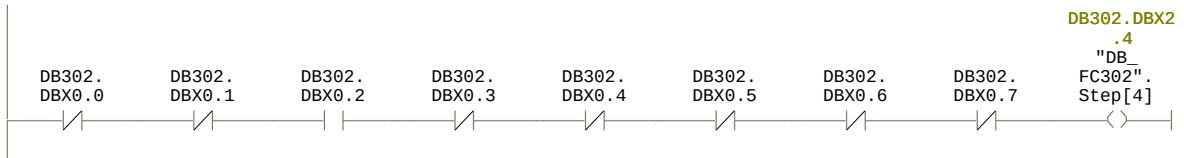
Segmento: 28 Codifica Step 2



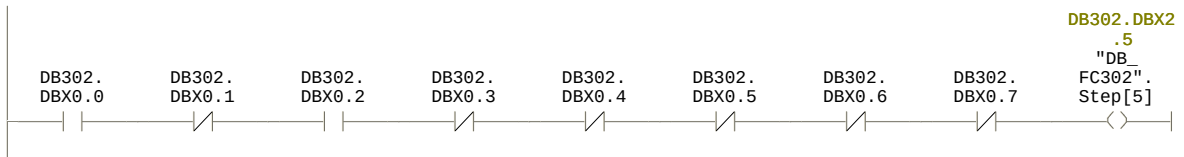
Segmento: 29 Codifica Step 3



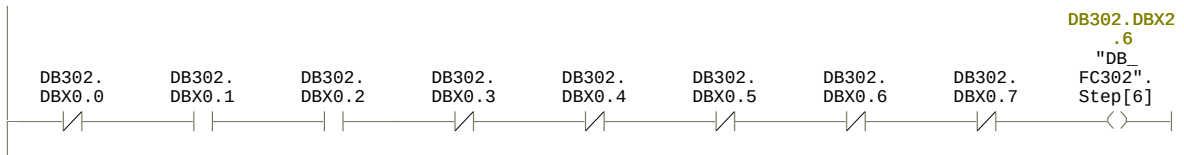
Segmento: 30 Codifica Step 4



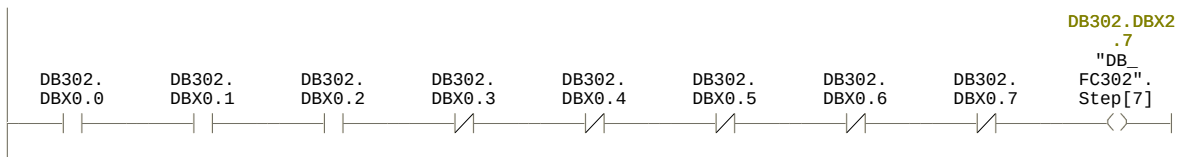
Segmento: 31 Codifica Step 5



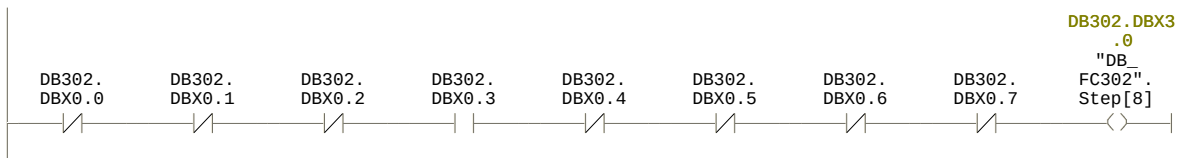
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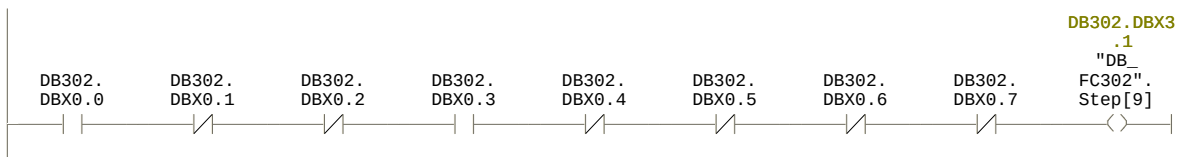
Segmento: 33 Codifica Step 7



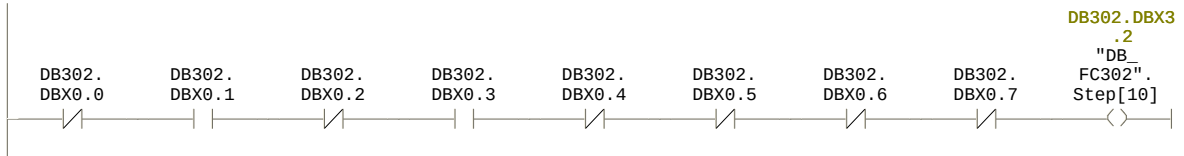
Segmento: 34 Codifica Step 8



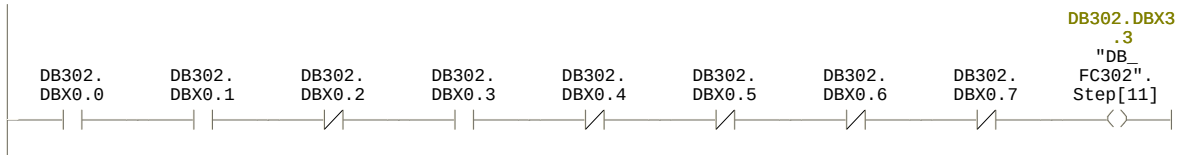
Segmento: 35 Codifica Step 9



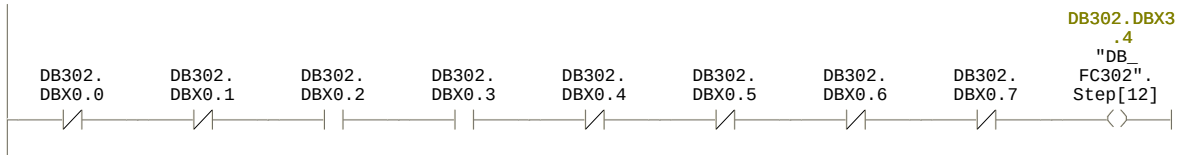
Segmento: 36 Codifica Step 10



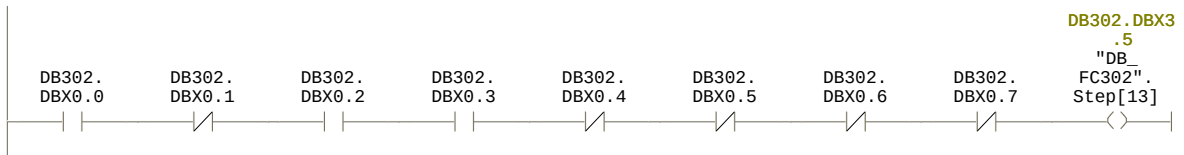
Segmento: 37 Codifica Step 11



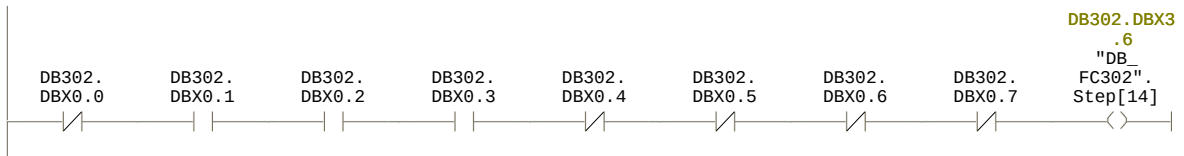
Segmento: 38 Codifica Step 12



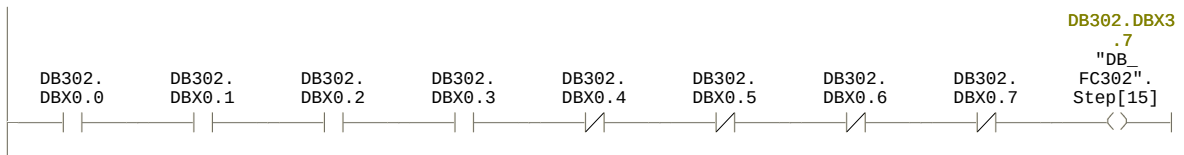
Segmento: 39 Codifica Step 13



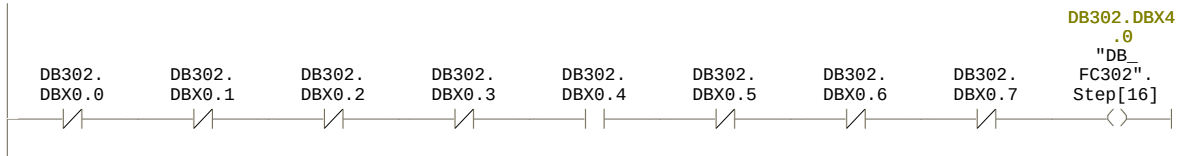
Segmento: 40 Codifica Step 14



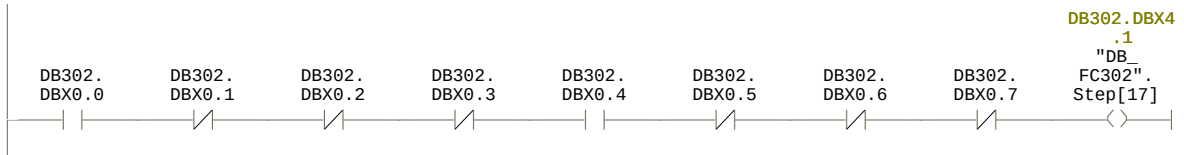
Segmento: 41 Codifica Step 15



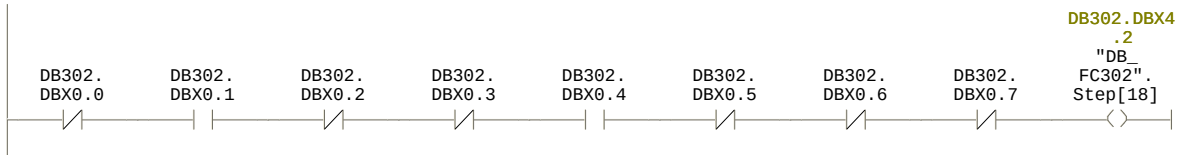
Segmento: 42 Codifica Step 16



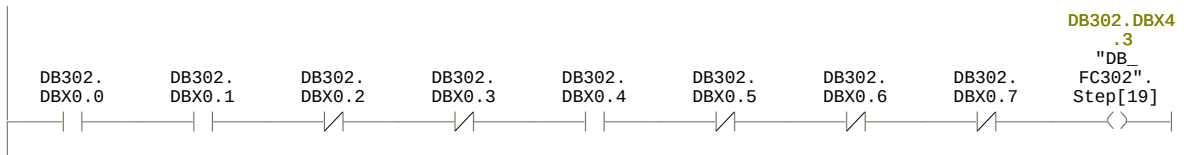
Segmento: 43 Codifica Step 17



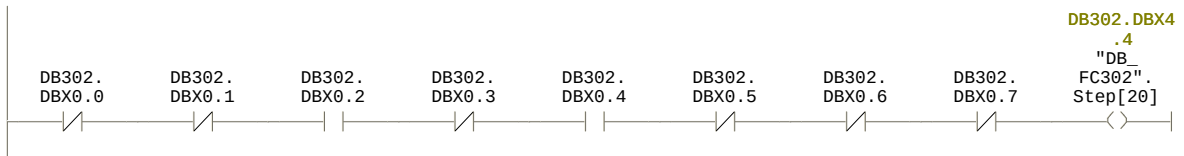
Segmento: 44 Codifica Step 18



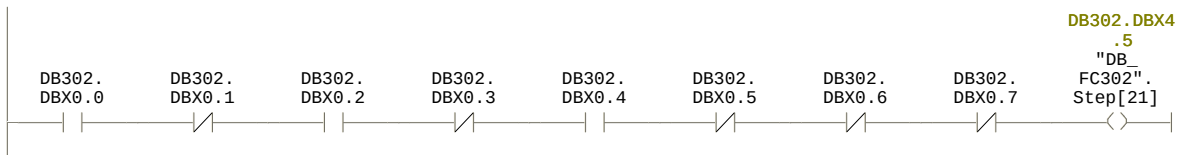
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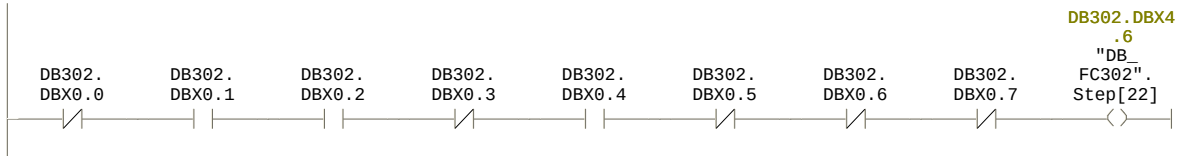
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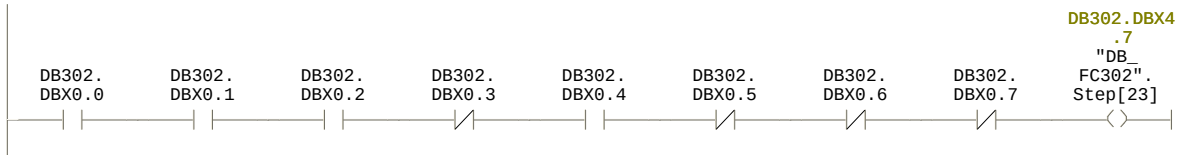
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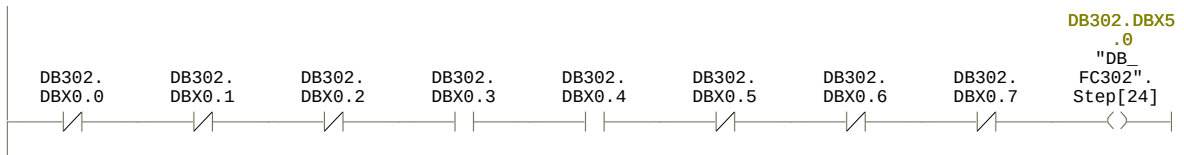
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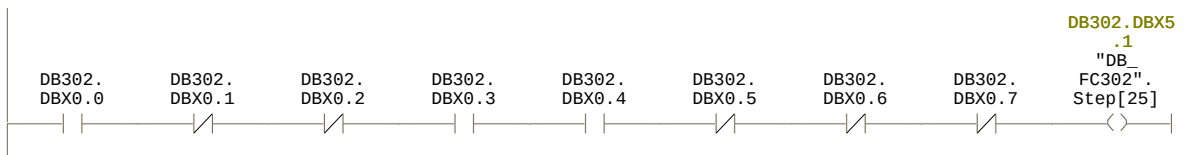
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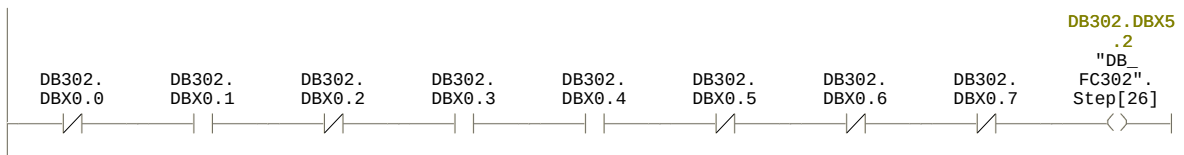
Segmento: 50 Codifica Step 24



Segmento: 51 Codifica Step 25



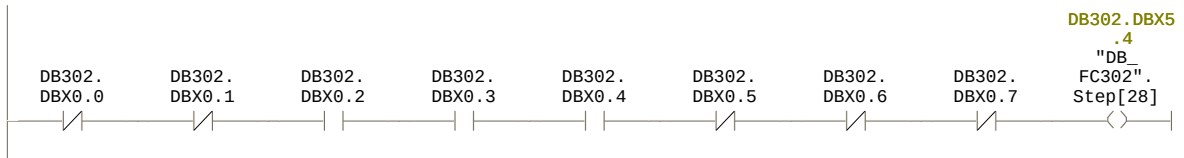
Segmento: 52 Codifica Step 26



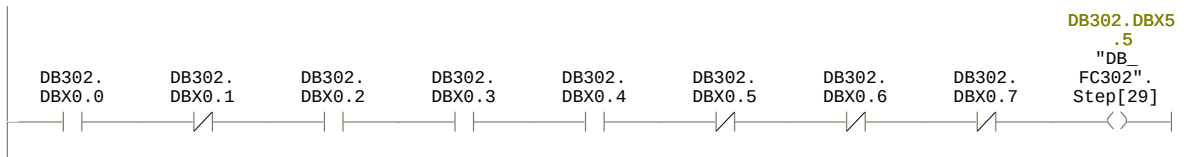
Segmento: 53 Codifica Step 27



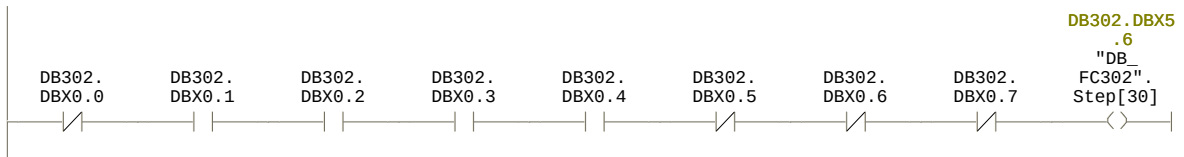
Segmento: 54 Codifica Step 28



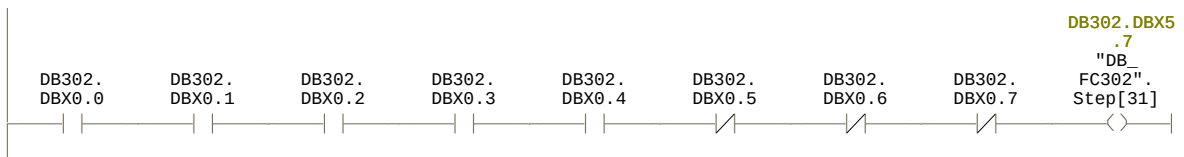
Segmento: 55 Codifica Step 29



Segmento: 56 Codifica Step 30



Segmento: 57 Codifica Step 31



FC304 - <offline>

"ACCOPIAMENTO_1"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

05/03/2015 23.05.49

Interfaccia: 19/08/2014 12.30.26

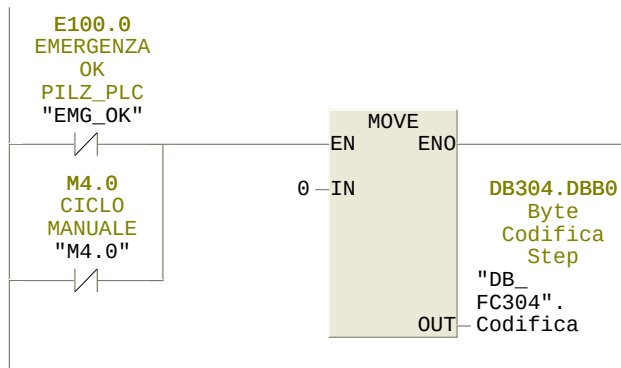
Lunghezze (blocco / codice / dati): 03740 03430 00002

Proprietà dell'oggetto:

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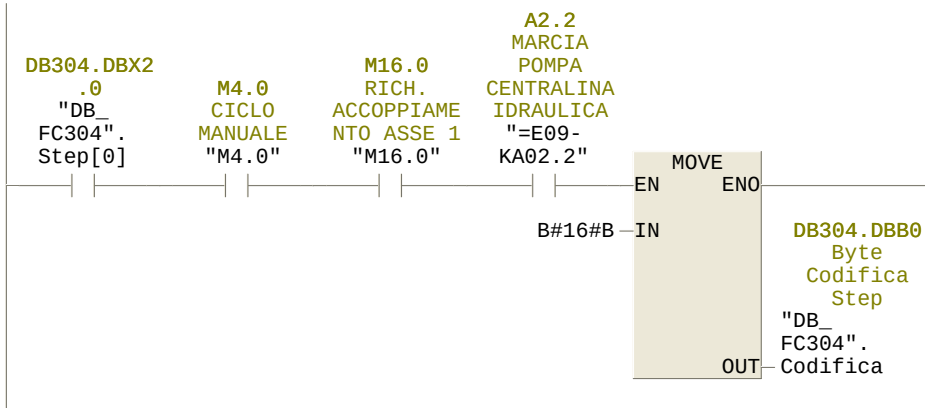
9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

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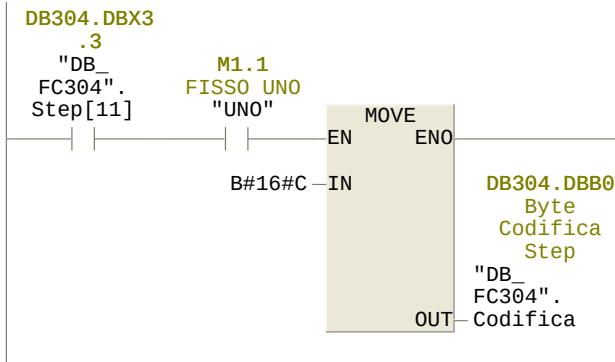
Blocco: FC304 ACCOPIAMENTO 1**Segmento: 1 Azzeramento****Segmento: 2**

Segmento: 3 Step 0 -

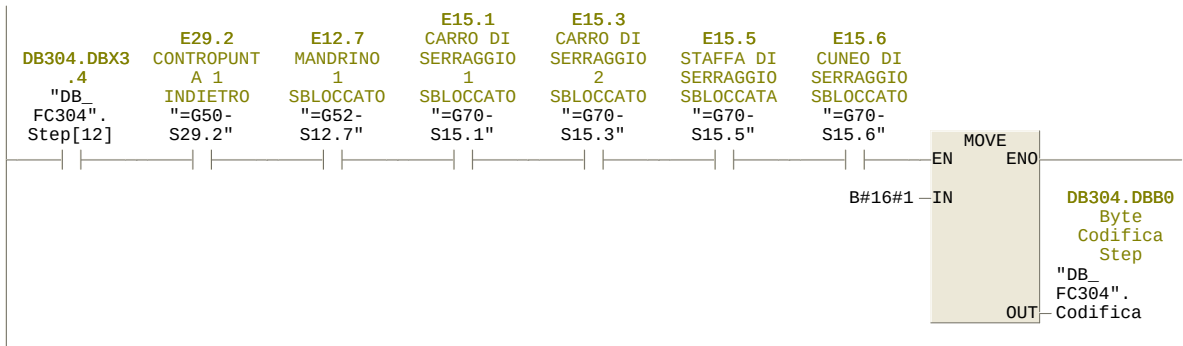
Start sottoprogramma



Segmento: 4 Step 11 -

Controllo condizioni iniziali della macchina
(mandrino, contropunta, carri serraggio, staffa e cuneo)

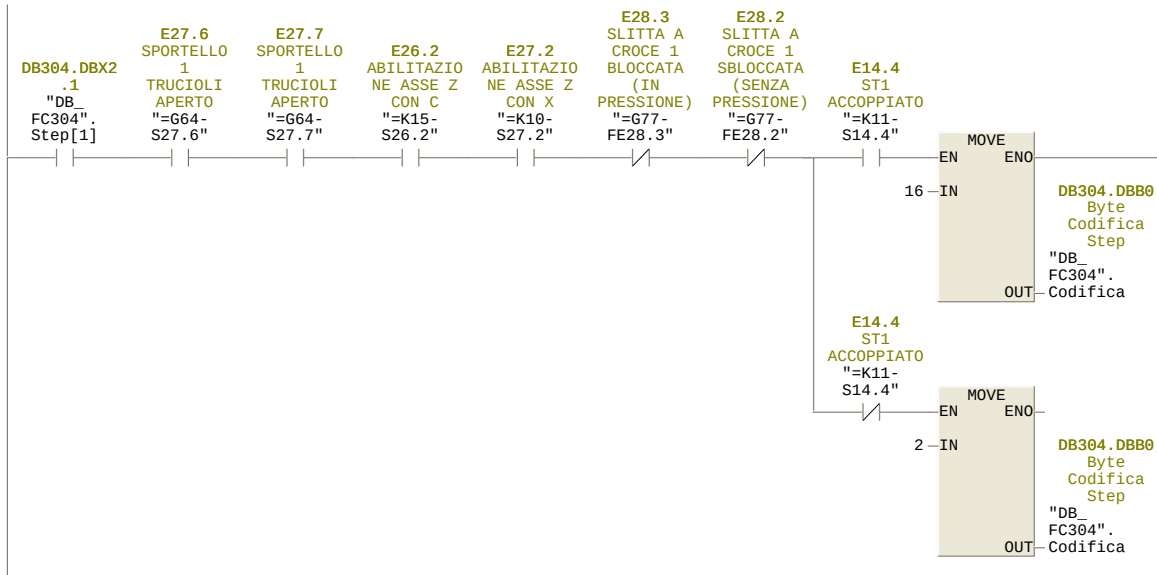
Segmento: 5 Step 12 -

Controllo condizioni iniziali della macchina
(mandrino, contropunta, carri serraggio, staffa e cuneo)

Segmento: 6 Step 1 -

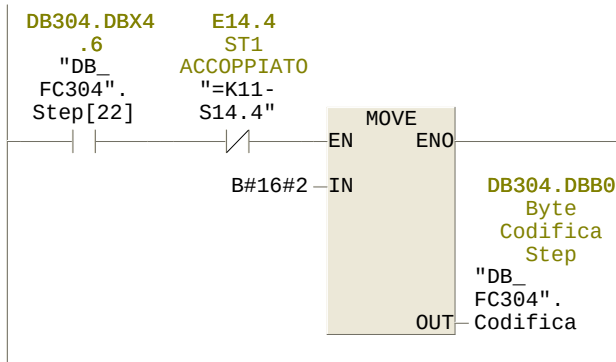
Controllo quota X-C a quota zero
Controllo sportelli trucioli aperti

Controllo slitta a croce

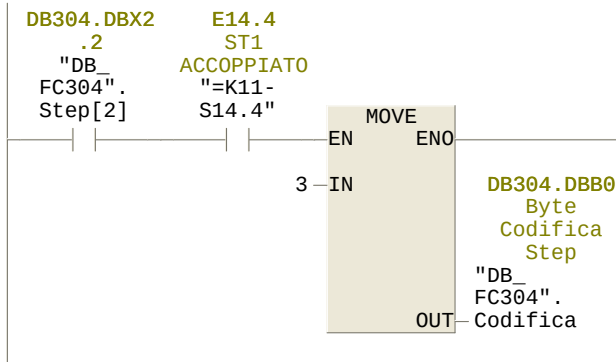


Segmento: 7 Step 22 -

Se asse Z si trova in zona di accoppiamento, lo sposto in avanti

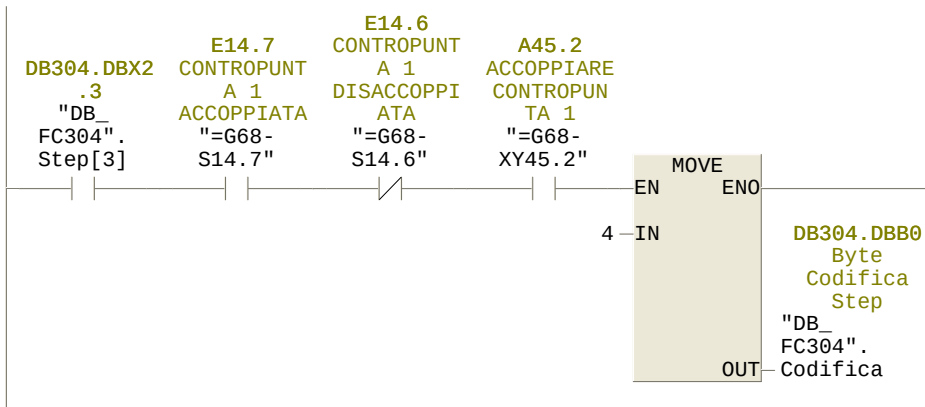


Segmento: 8 Step 2 -

Richiamo Z in posizione -
Attendo FC posizione di accoppiamento

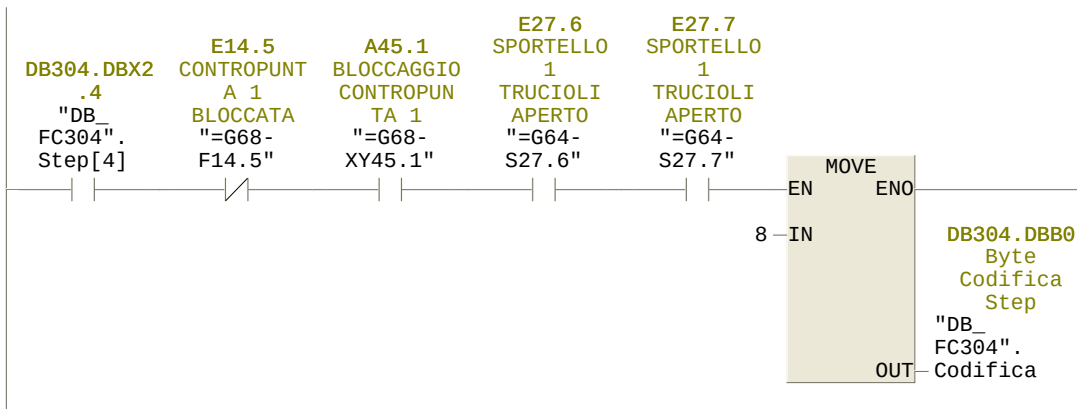
Segmento: 9 Step 3 -

Accoppiamento macchina



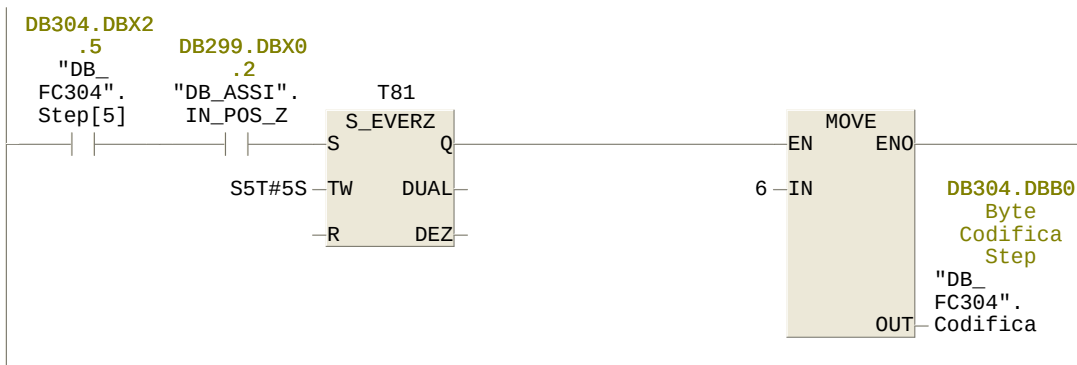
Segmento: 10 Step 4 -

Sblocco macchina



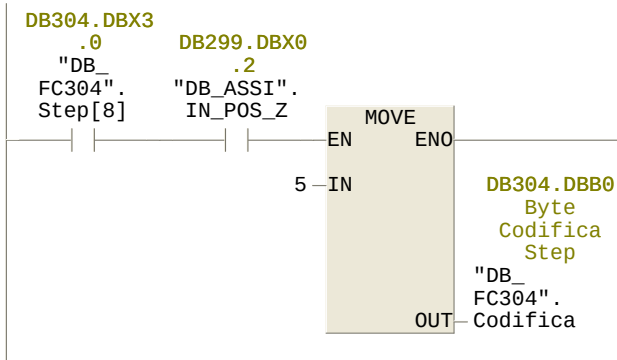
Segmento: 11 Step 5 -

Spostamento Z in posizione di lavoro

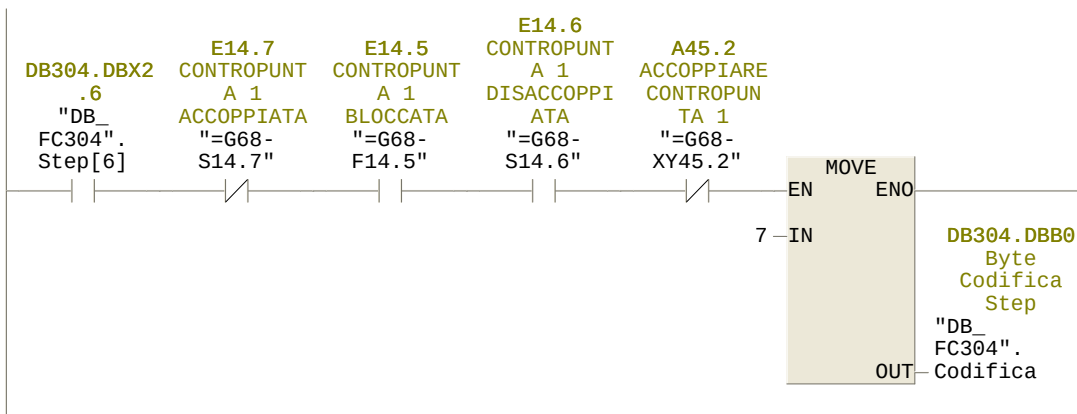


Segmento: 12 Step 8 -

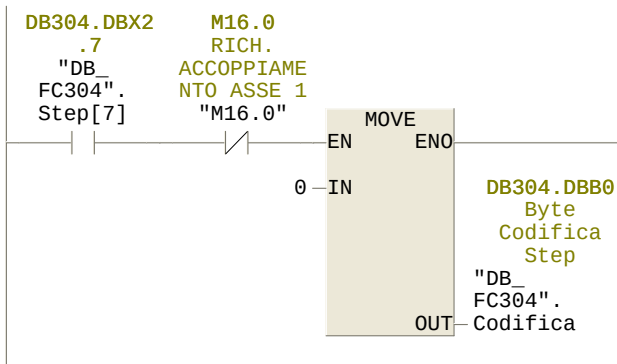
Spostamento Z in posizione tutto aperto



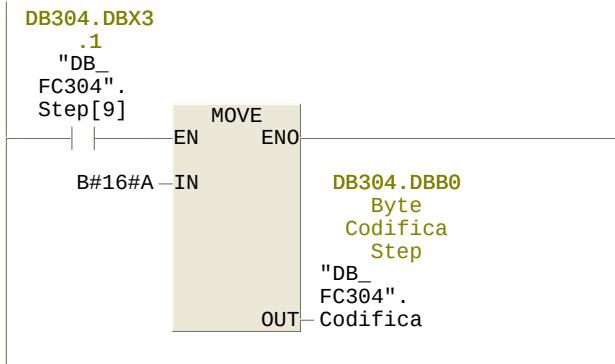
Segmento: 13 Step 6 -

Tolgo accoppiamento macchina
Fine sottoprogramma

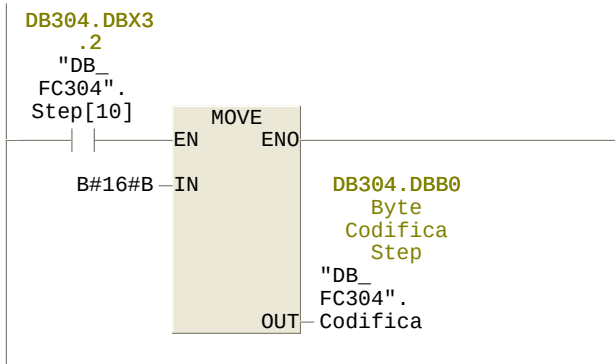
Segmento: 14 Step 7 -



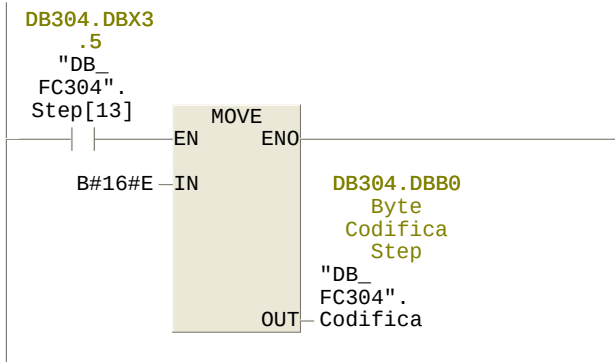
Segmento: 15 Step 9 -



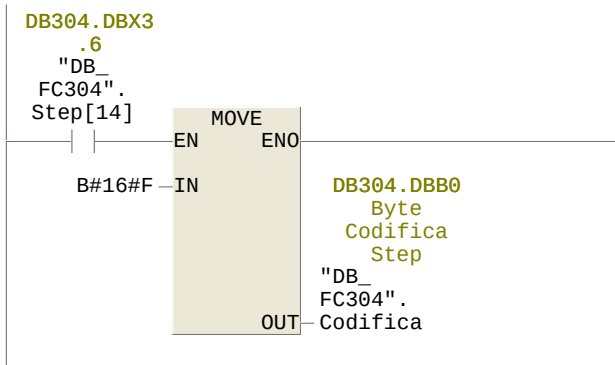
Segmento: 16 Step 10 -



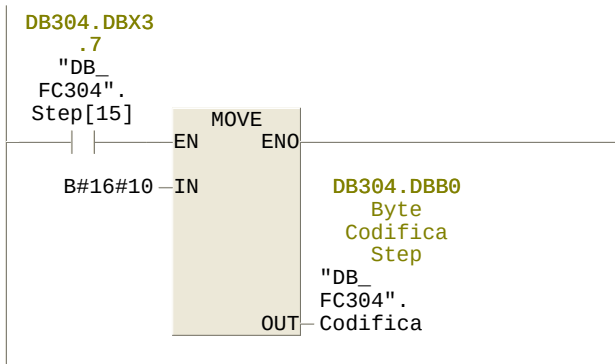
Segmento: 17 Step 13 -



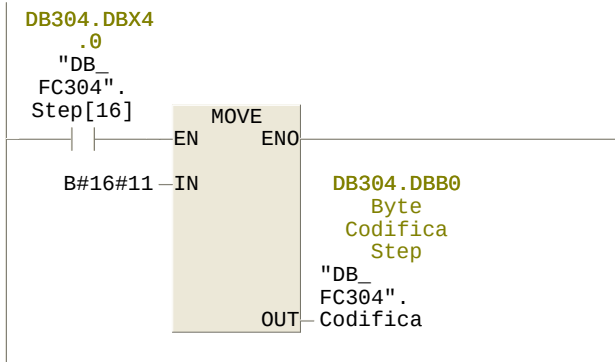
Segmento: 18 Step 14 -



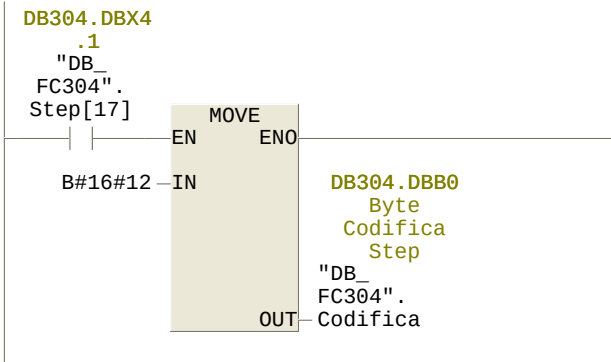
Segmento: 19 Step 15 -



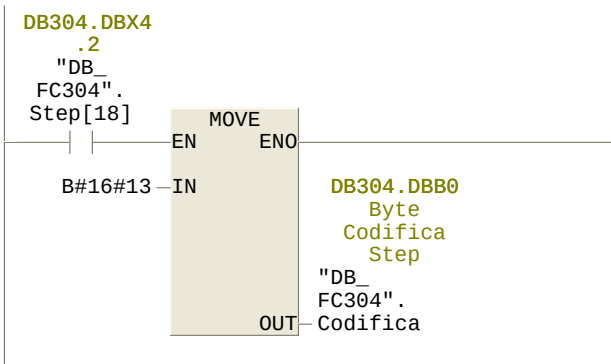
Segmento: 20 Step 16 -



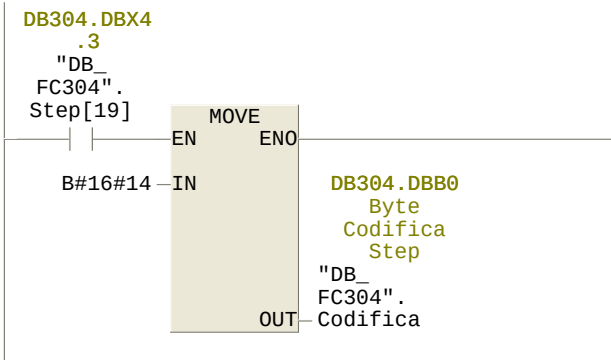
Segmento: 21 Step 17 -



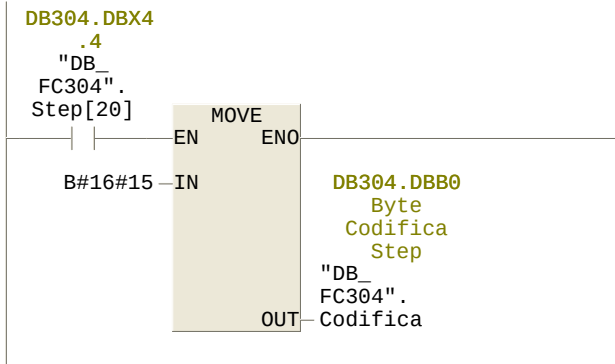
Segmento: 22 Step 18 -



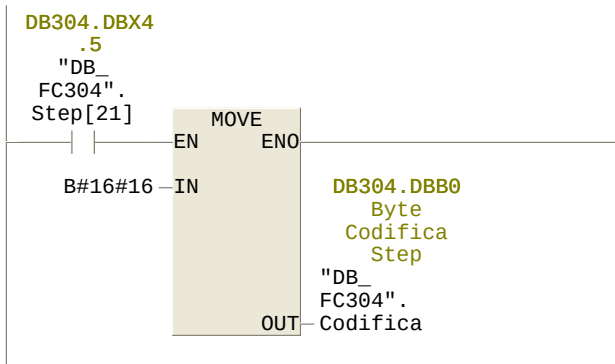
Segmento: 23 Step 19 -



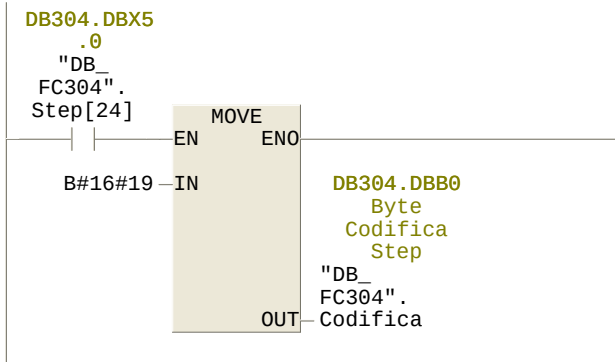
Segmento: 24 Step 20 -



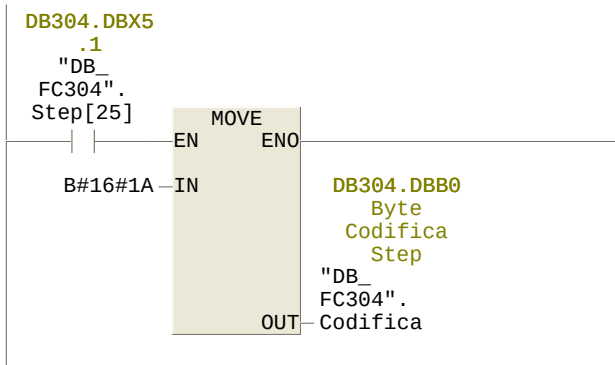
Segmento: 25 Step 21 -



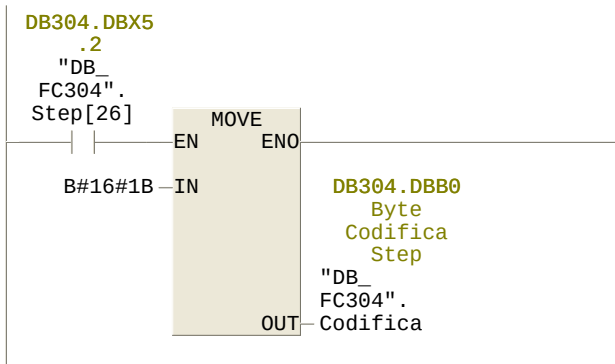
Segmento: 26 Step 24 -



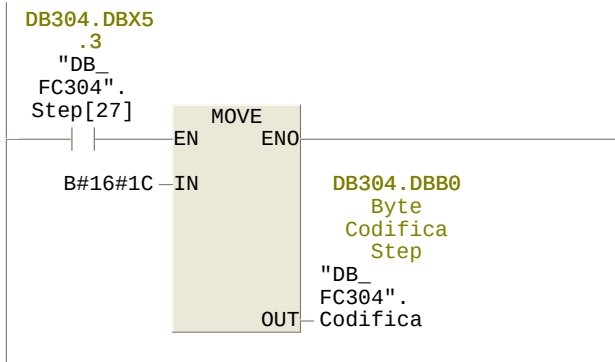
Segmento: 27 Step 25 -



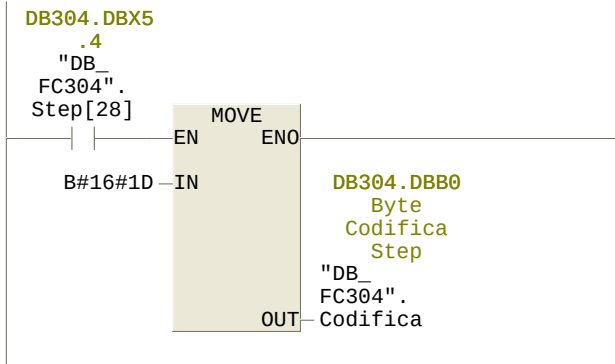
Segmento: 28 Step 26 -



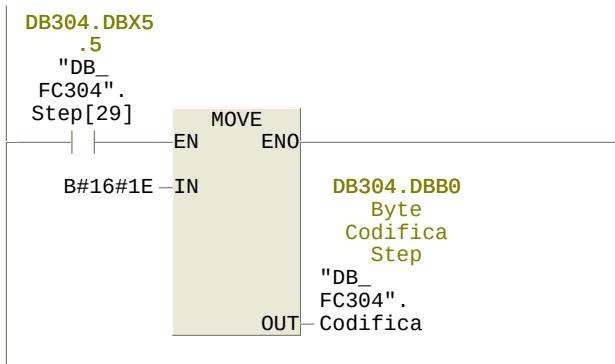
Segmento: 29 Step 27 -



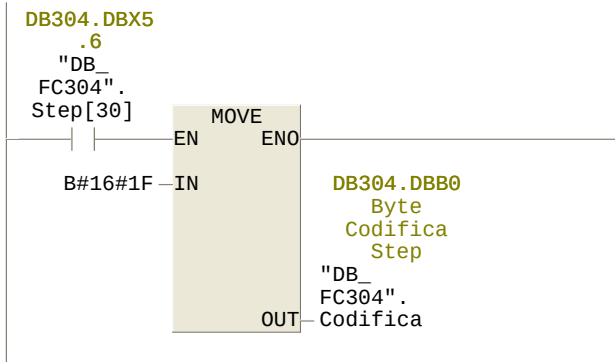
Segmento: 30 Step 28 -



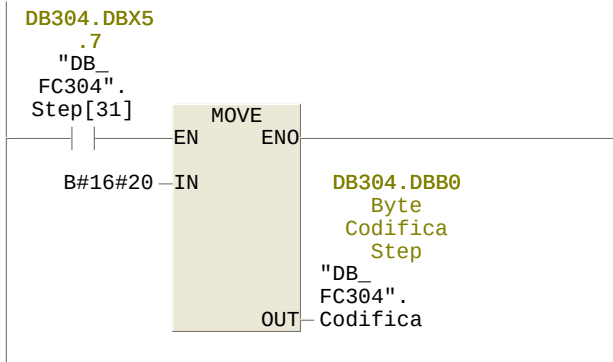
Segmento: 31 Step 29 -



Segmento: 32 Step 30 -



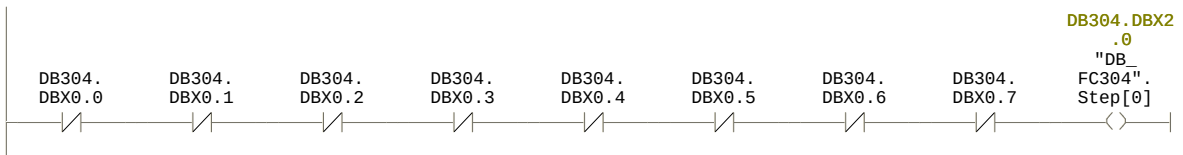
Segmento: 33 Step 31 -



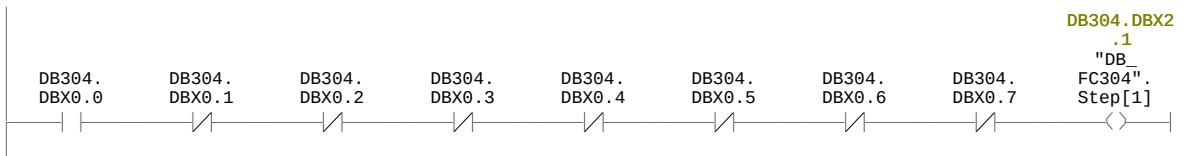
Segmento: 34



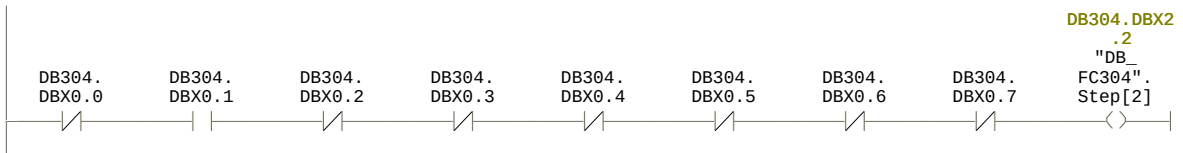
Segmento: 35 Codifica Step 0



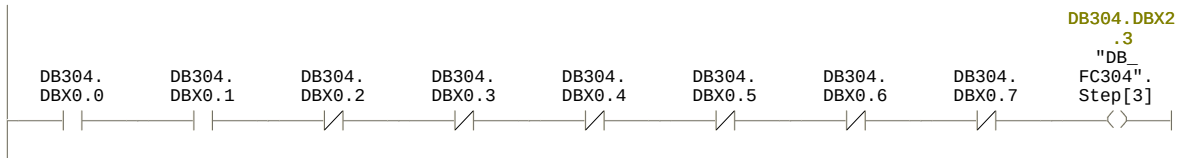
Segmento: 36 Codifica Step 1



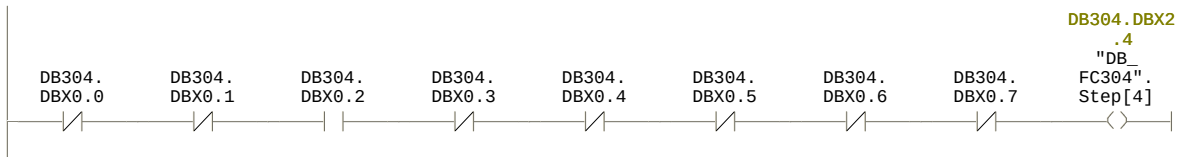
Segmento: 37 Codifica Step 2



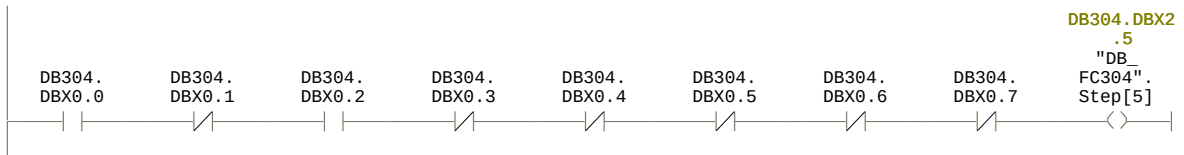
Segmento: 38 Codifica Step 3



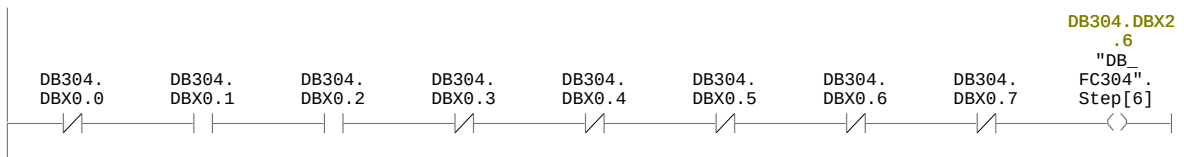
Segmento: 39 Codifica Step 4



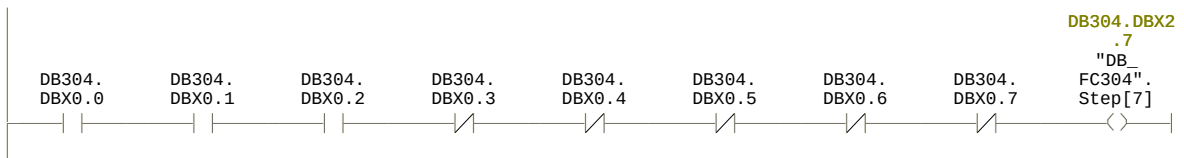
Segmento: 40 Codifica Step 5



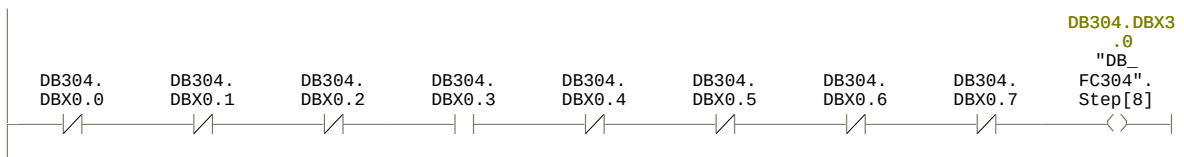
Segmento: 41 Codifica Step 6



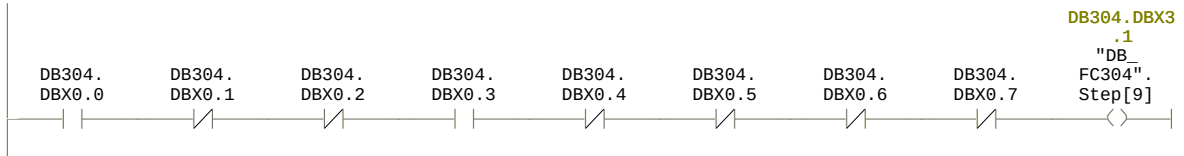
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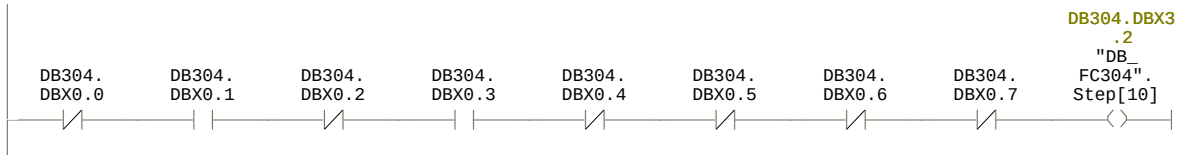
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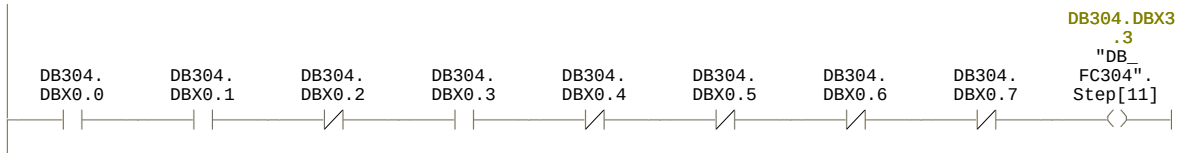
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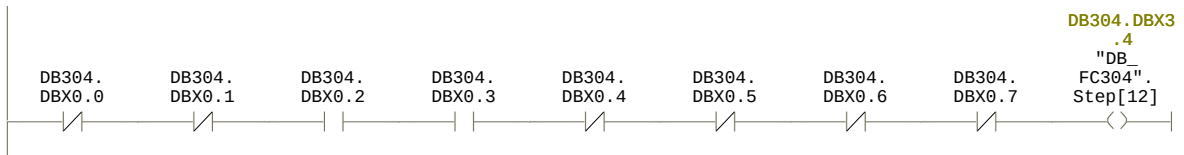
Segmento: 45 Codifica Step 10



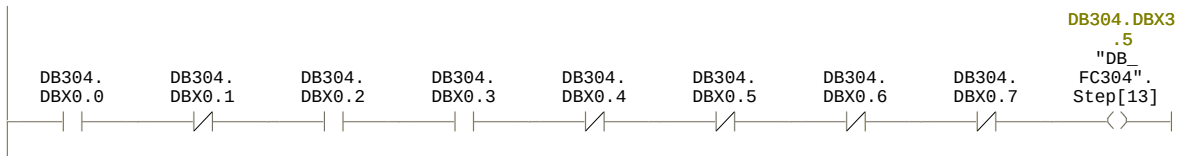
Segmento: 46 Codifica Step 11



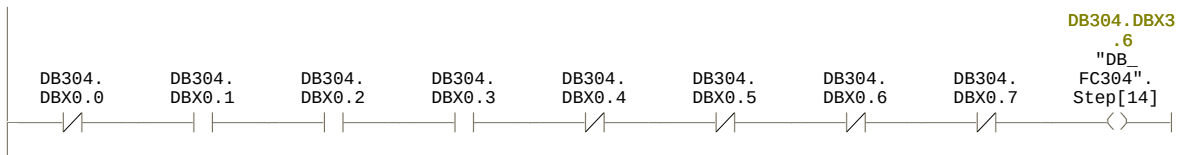
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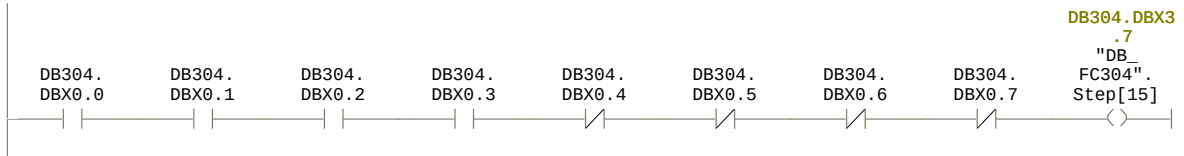
Segmento: 48 Codifica Step 13



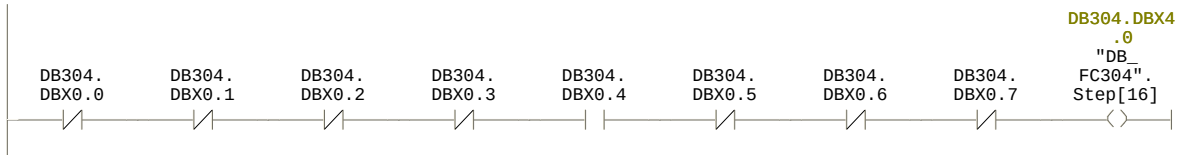
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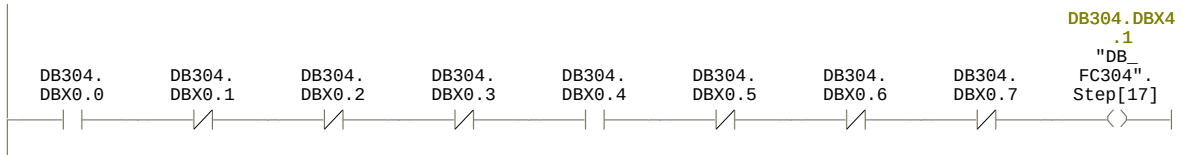
Segmento: 50 Codifica Step 15



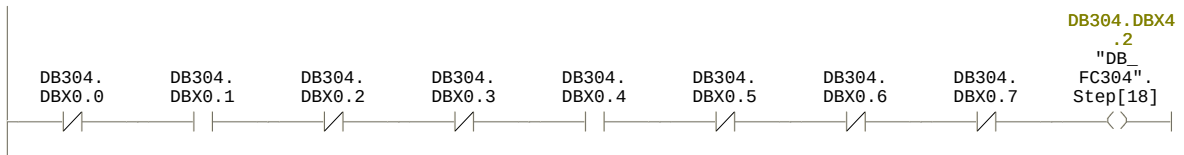
Segmento: 51 Codifica Step 16



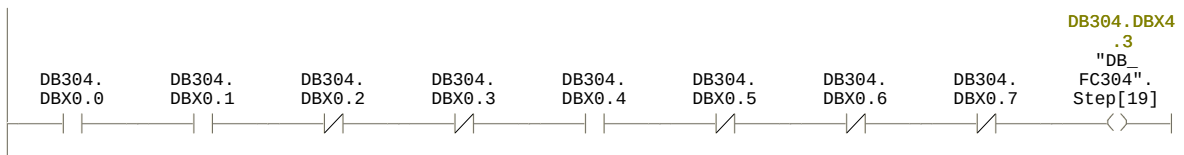
Segmento: 52 Codifica Step 17



Segmento: 53 Codifica Step 18



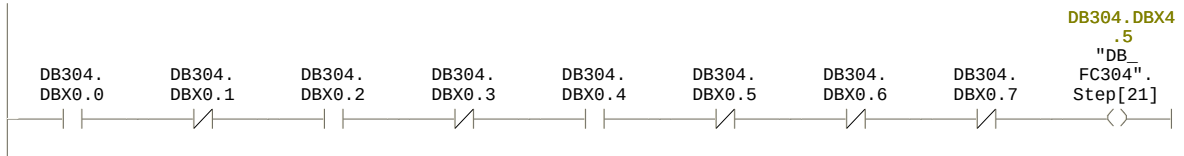
Segmento: 54 Codifica Step 19



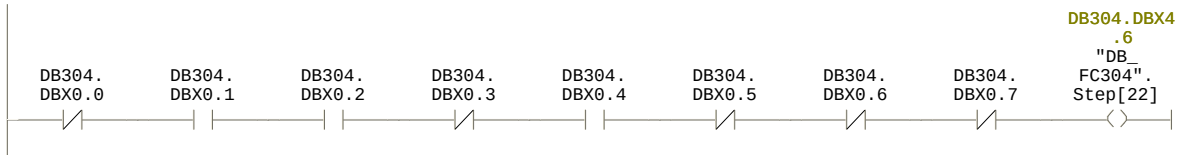
Segmento: 55 Codifica Step 20



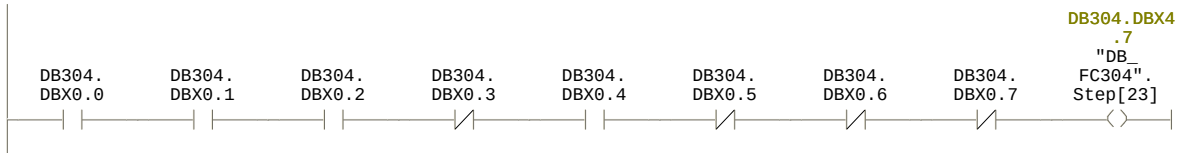
Segmento: 56 Codifica Step 21



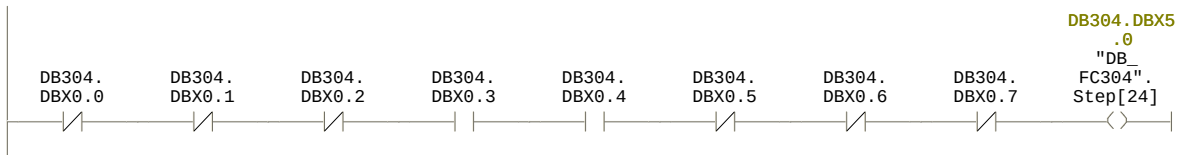
Segmento: 57 Codifica Step 22



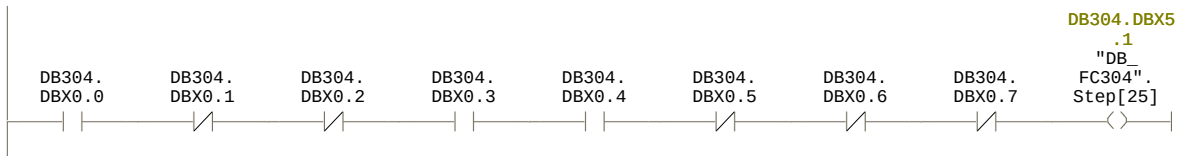
Segmento: 58 Codifica Step 23



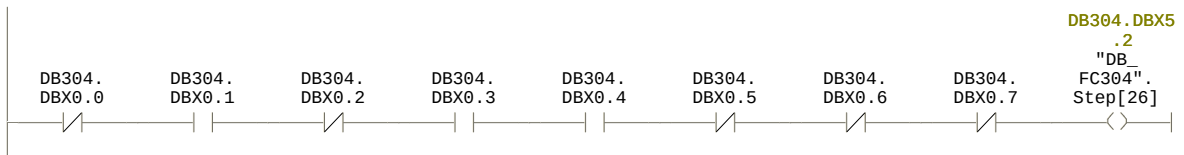
Segmento: 59 Codifica Step 24



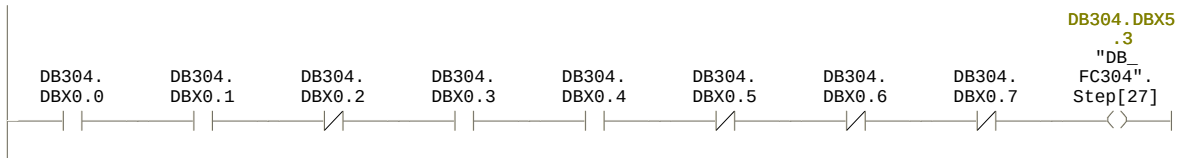
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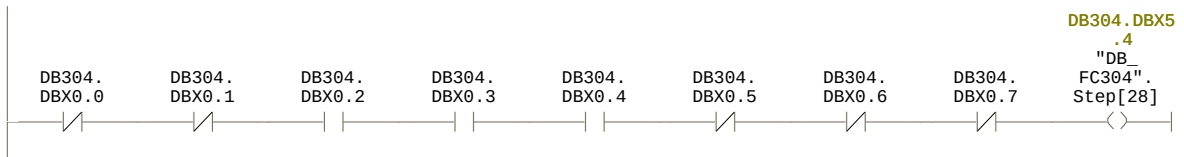
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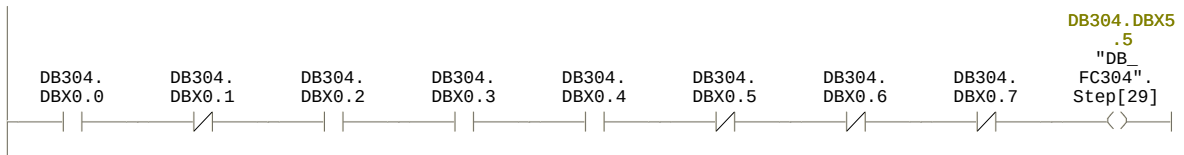
Segmento: 62 Codifica Step 27



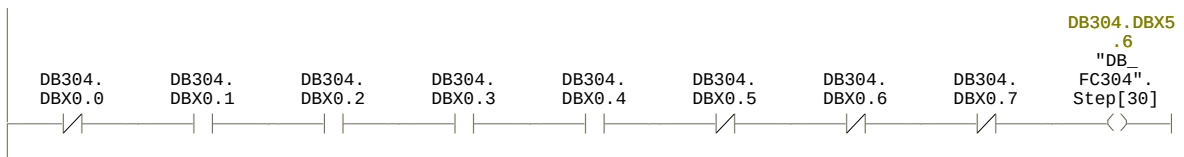
Segmento: 63 Codifica Step 28



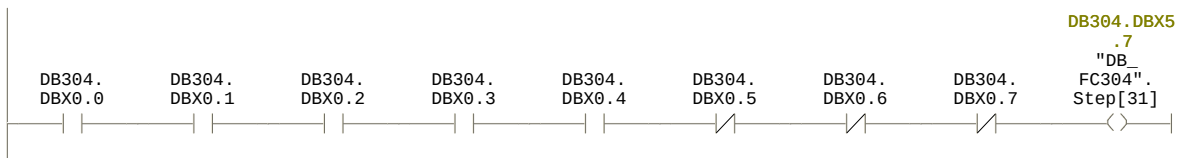
Segmento: 64 Codifica Step 29



Segmento: 65 Codifica Step 30



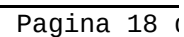
Segmento: 66 Codifica Step 31



Segmento: 67



DB600.DBD84



FC305 - <offline>

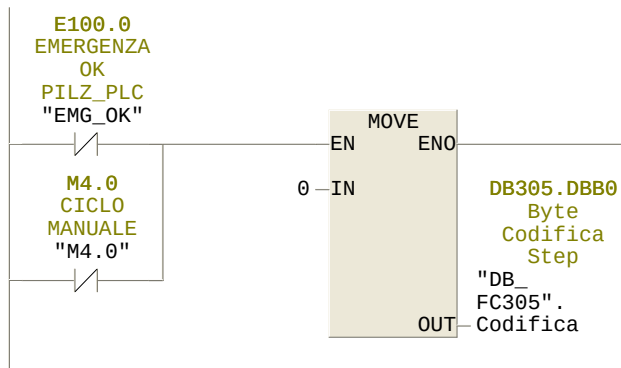
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Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 05/03/2015 23.05.30
Interfaccia: 19/08/2014 12.30.26
Lunghezze (blocco / codice / dati): 03774 03466 00002

Proprietà dell'oggetto:

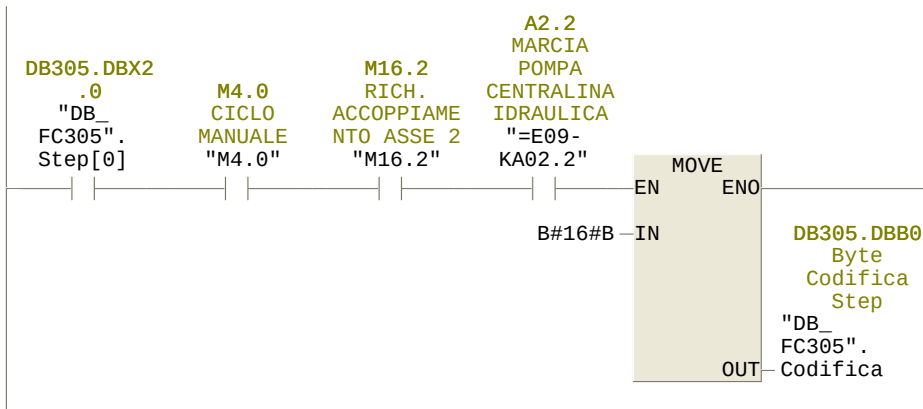
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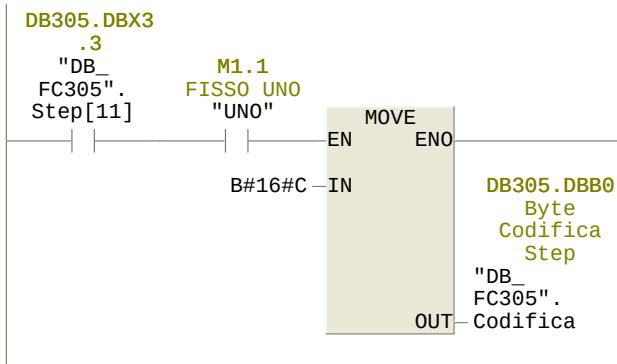
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Segmento: 3 Step 0 -

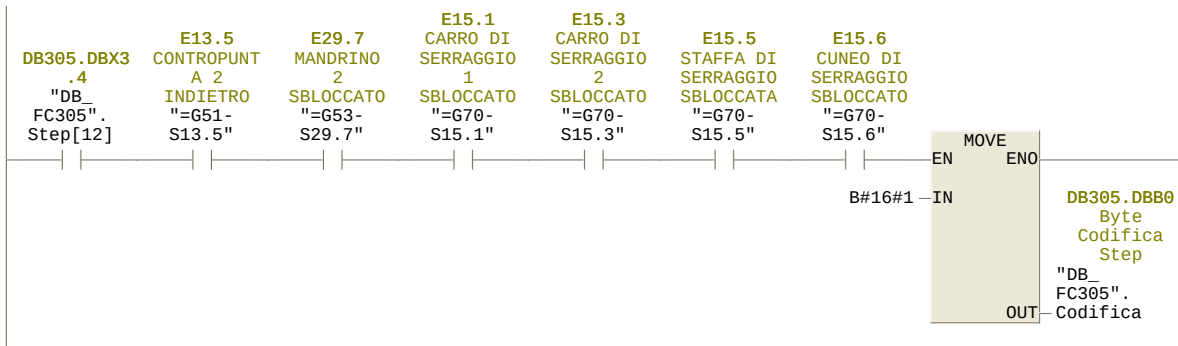
Start sottoprogramma



Segmento: 4 Step 11 -

Controllo condizioni iniziali della macchina
(mandrino, contropunta, carri serraggio, staffa e cuneo)

Segmento: 5 Step 12 -

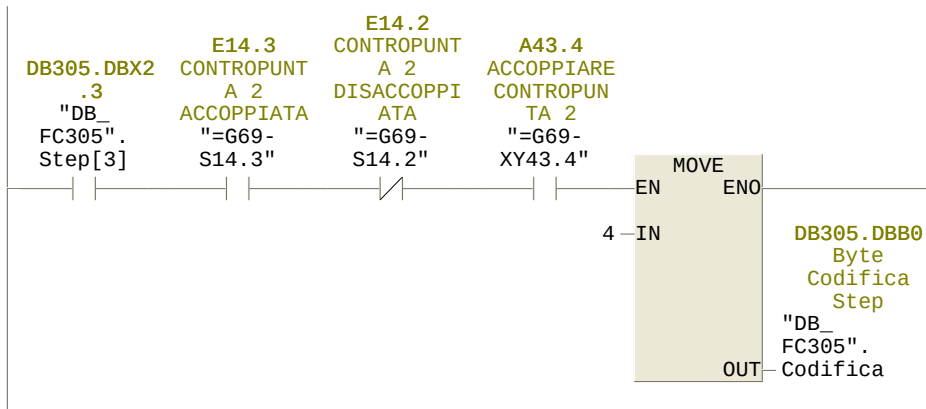
Controllo condizioni iniziali della macchina
(mandrino, contropunta, carri serraggio, staffa e cuneo)

Segmento: 6 Step 1 -

Controllo quota X2-C2 a quota zero
Controllo sportelli trucioli aperti

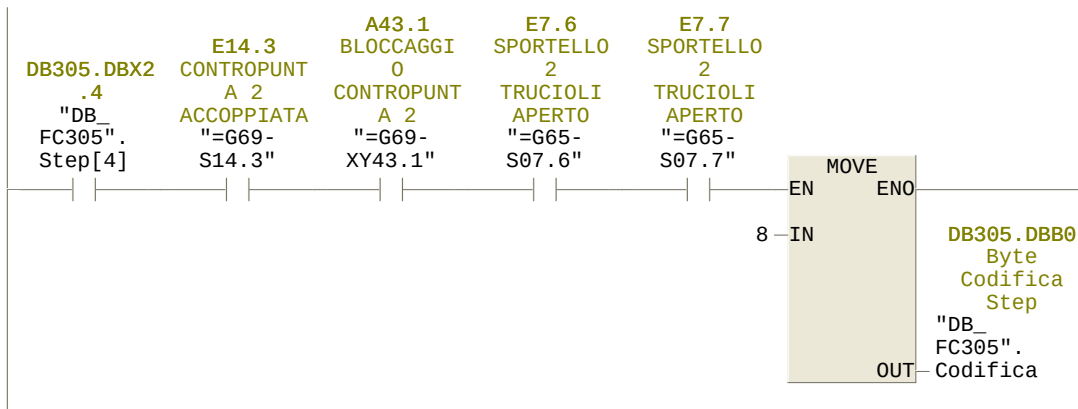
Segmento: 9 Step 3 -

Accoppiamento macchina



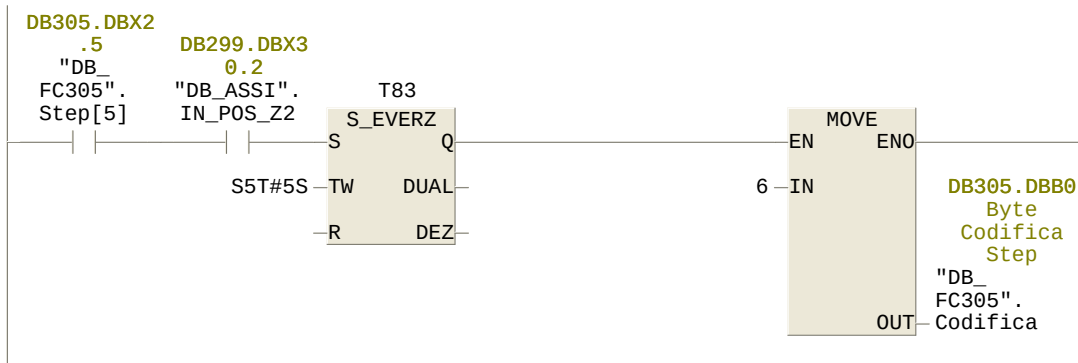
Segmento: 10 Step 4 -

Sblocco macchina



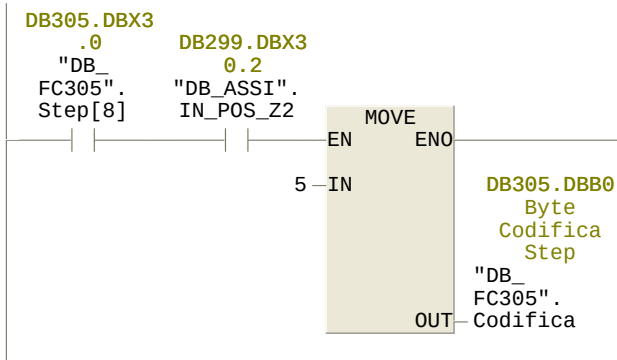
Segmento: 11 Step 5 -

Spostamento Z2 in posizione di lavoro

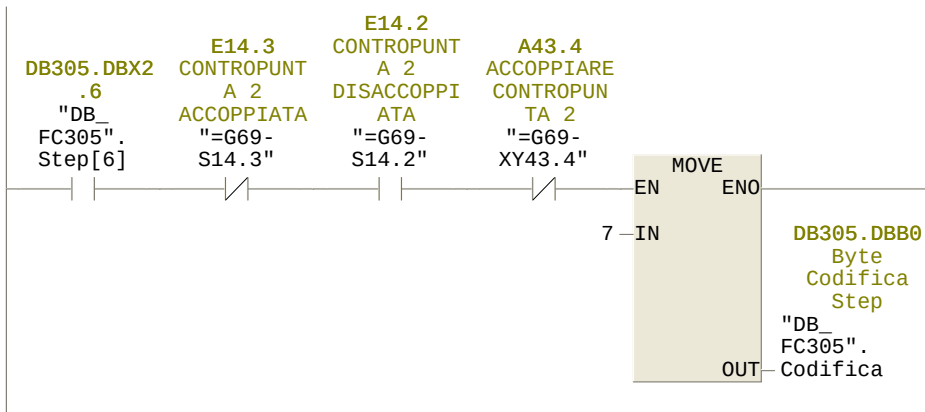


Segmento: 12 Step 8 -

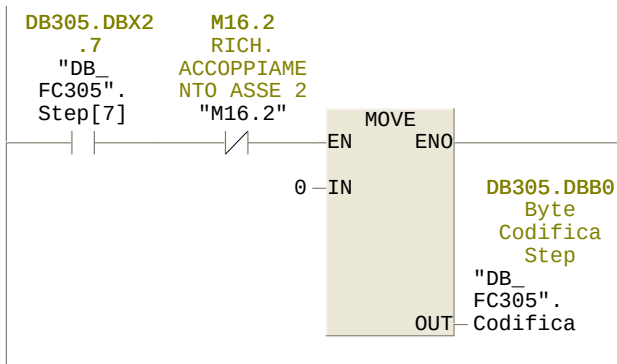
Spostamento Z2 in posizione tutto aperto



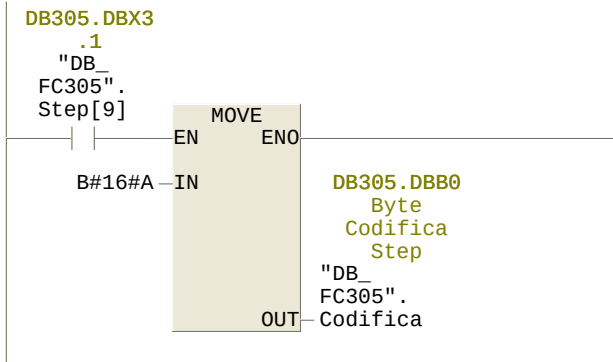
Segmento: 13 Step 6 -

Tolgo accoppiamento macchina
Fine sottoprogramma

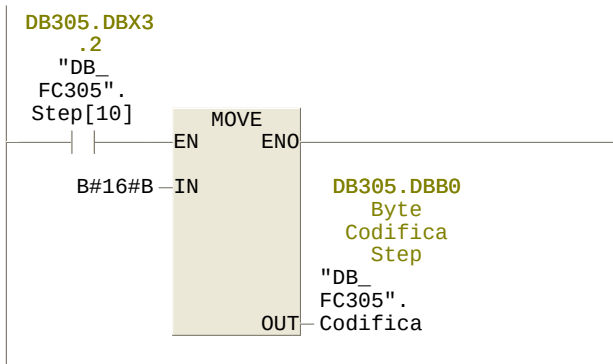
Segmento: 14 Step 7 -



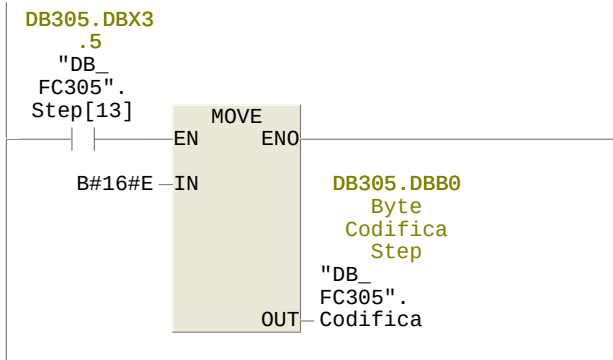
Segmento: 15 Step 9 -



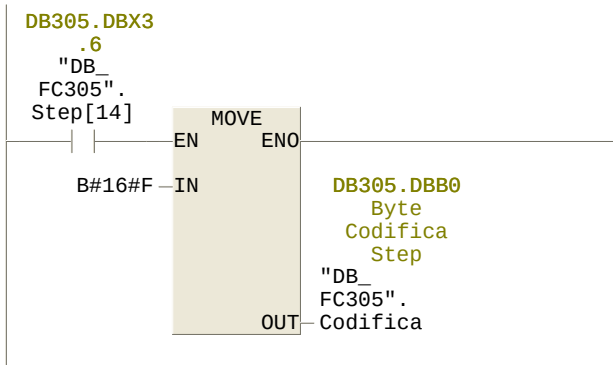
Segmento: 16 Step 10 -



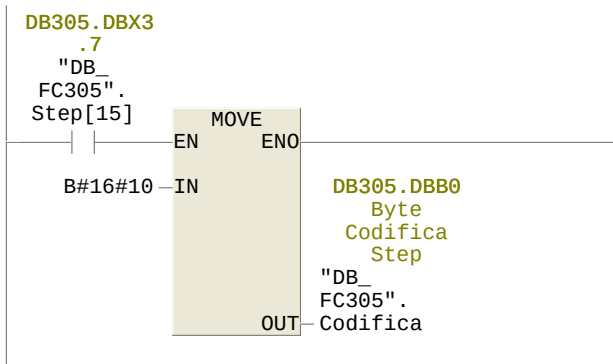
Segmento: 17 Step 13 -



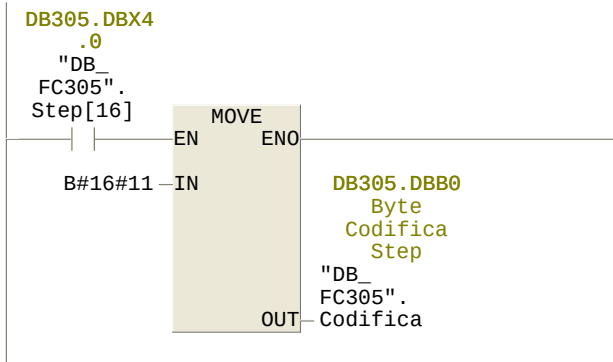
Segmento: 18 Step 14 -



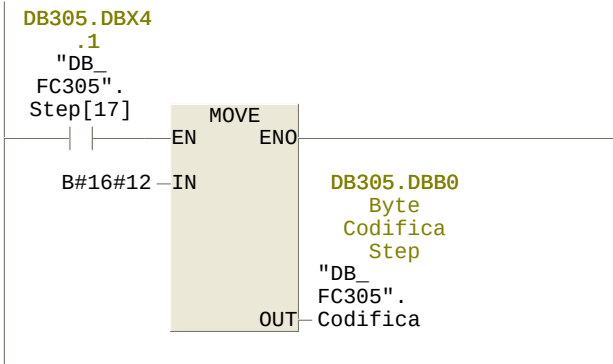
Segmento: 19 Step 15 -



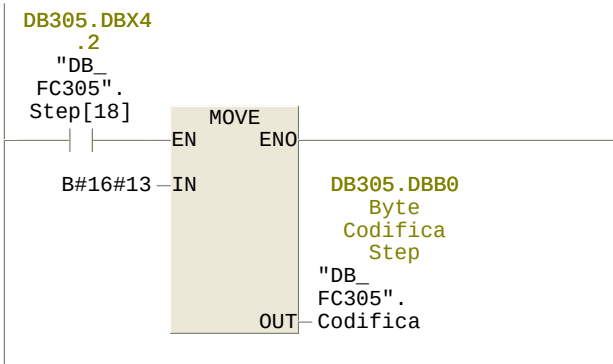
Segmento: 20 Step 16 -



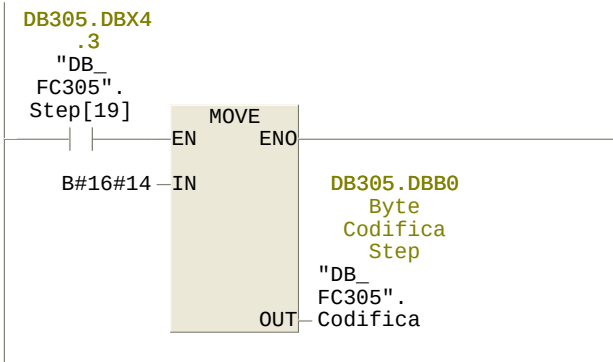
Segmento: 21 Step 17 -



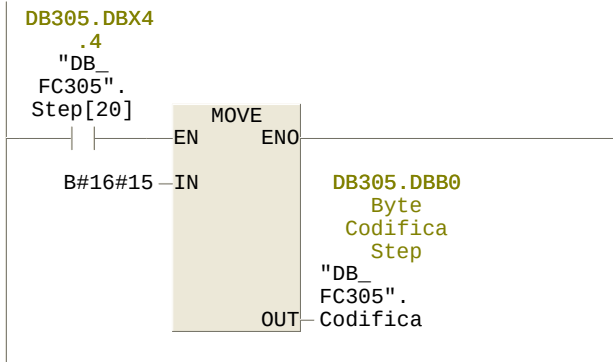
Segmento: 22 Step 18 -



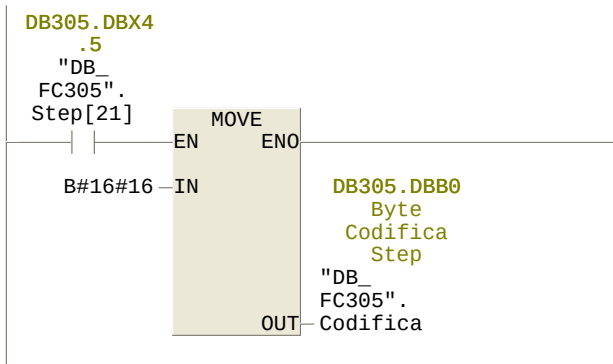
Segmento: 23 Step 19 -



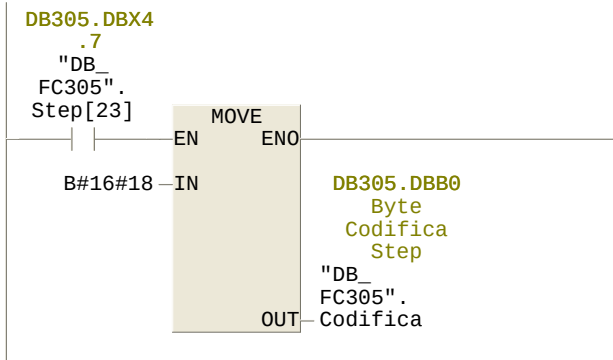
Segmento: 24 Step 20 -



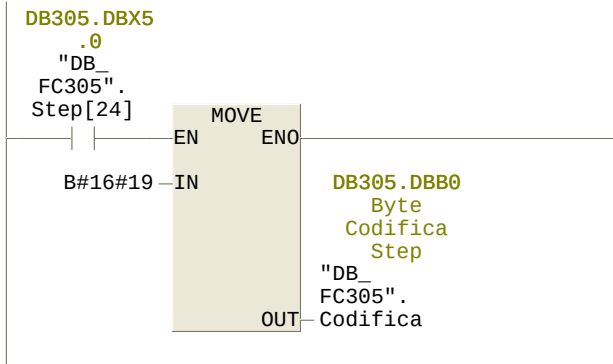
Segmento: 25 Step 21 -



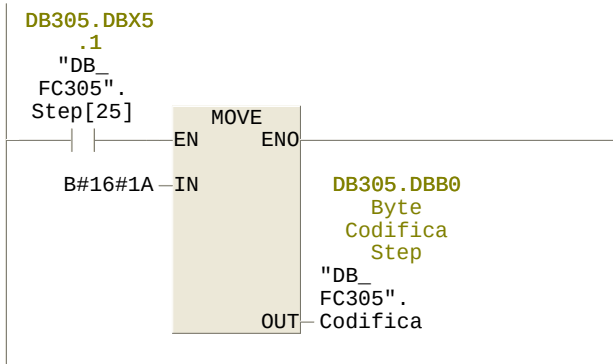
Segmento: 26 Step 23 -



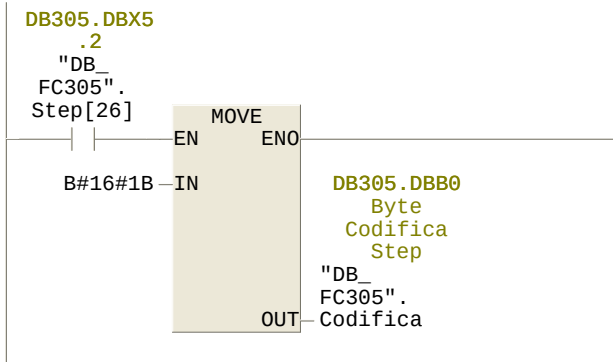
Segmento: 27 Step 24 -



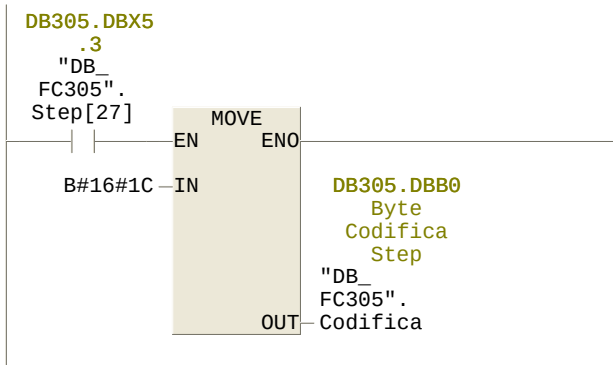
Segmento: 28 Step 25 -



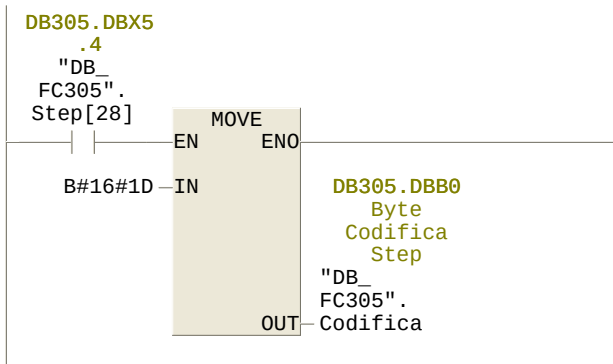
Segmento: 29 Step 26 -



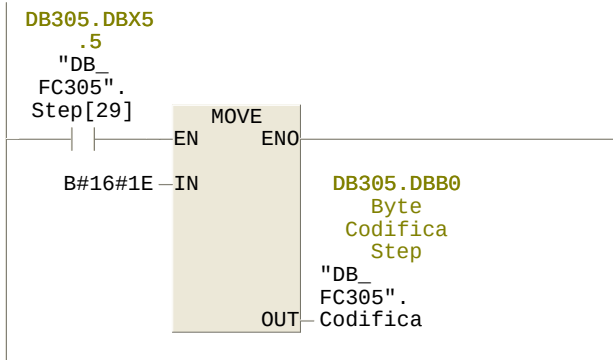
Segmento: 30 Step 27 -



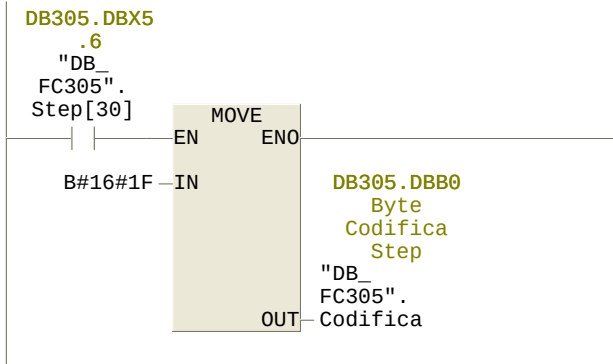
Segmento: 31 Step 28 -



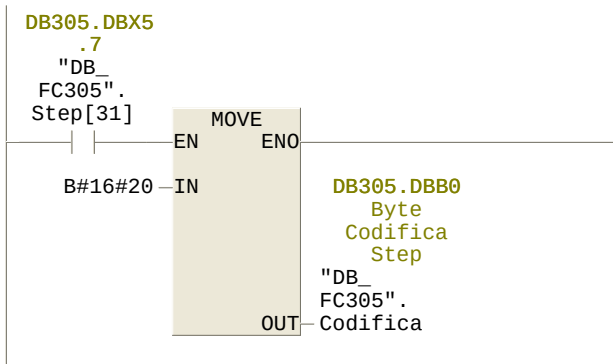
Segmento: 32 Step 29 -



Segmento: 33 Step 30 -



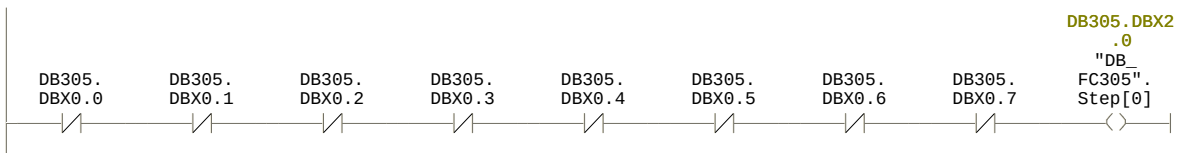
Segmento: 34 Step 31 -



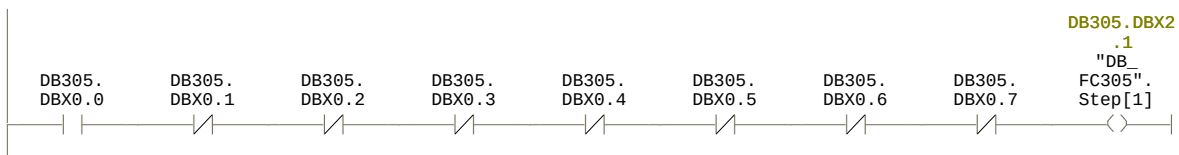
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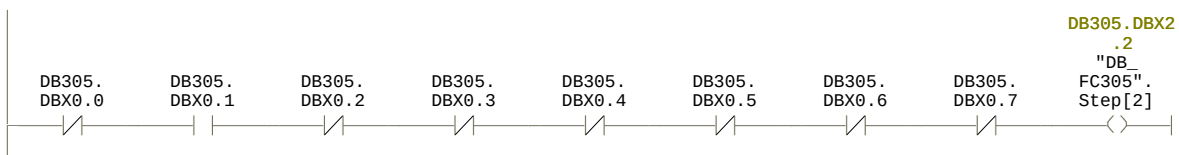
Segmento: 36 Codifica Step 0



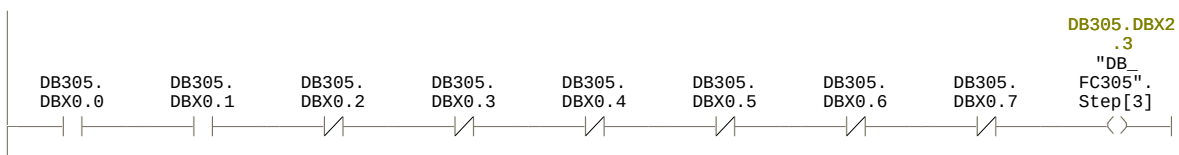
Segmento: 37 Codifica Step 1



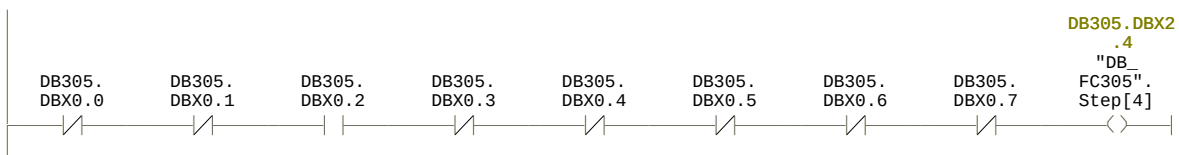
Segmento: 38 Codifica Step 2



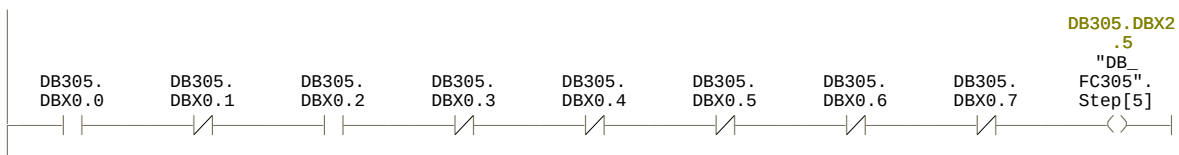
Segmento: 39 Codifica Step 3



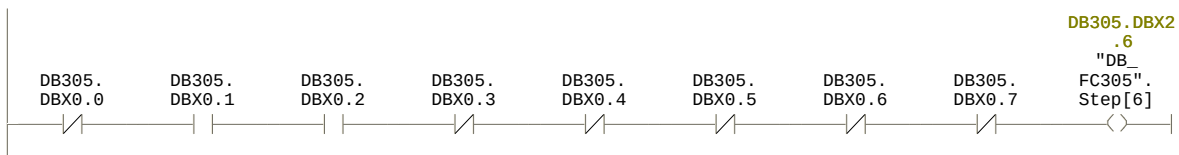
Segmento: 40 Codifica Step 4



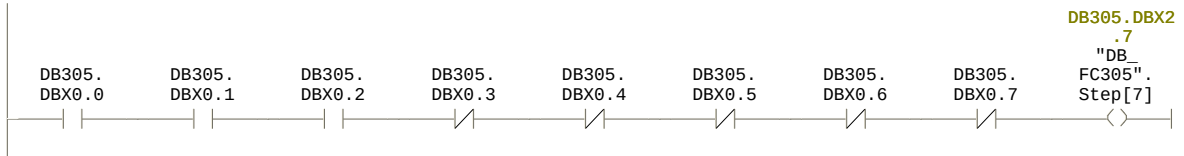
Segmento: 41 Codifica Step 5



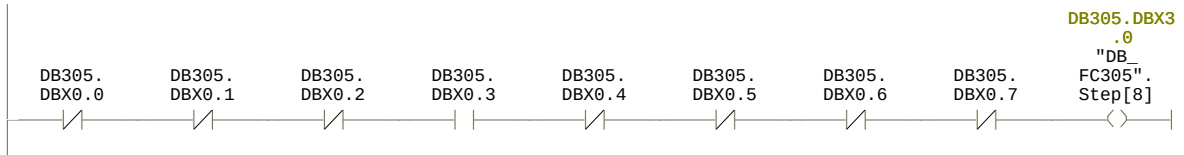
Segmento: 42 Codifica Step 6



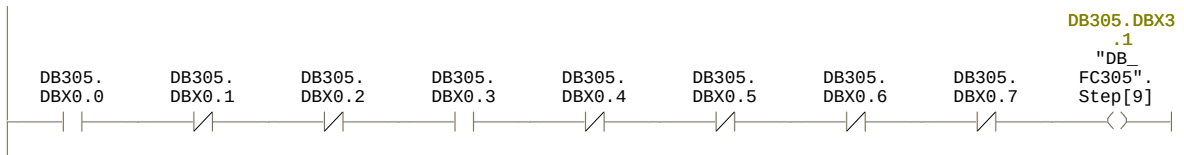
Segmento: 43 Codifica Step 7



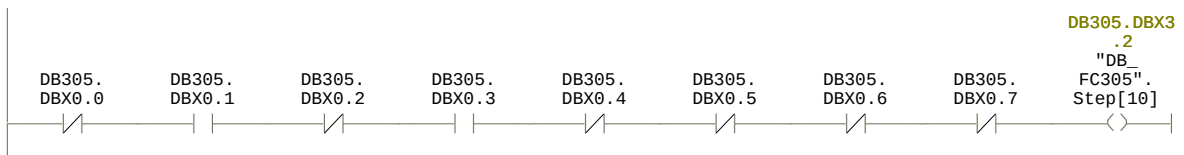
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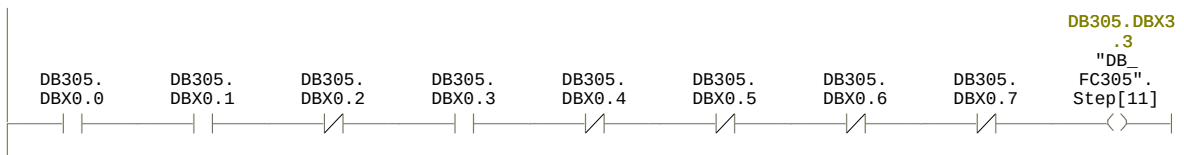
Segmento: 45 Codifica Step 9



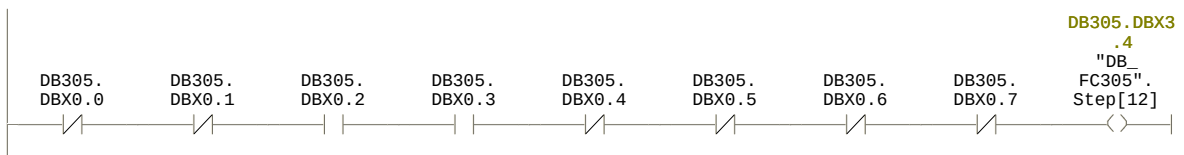
Segmento: 46 Codifica Step 10



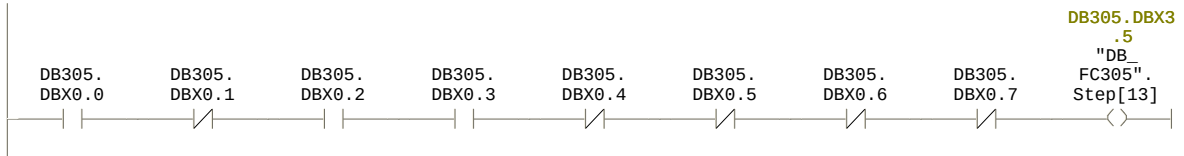
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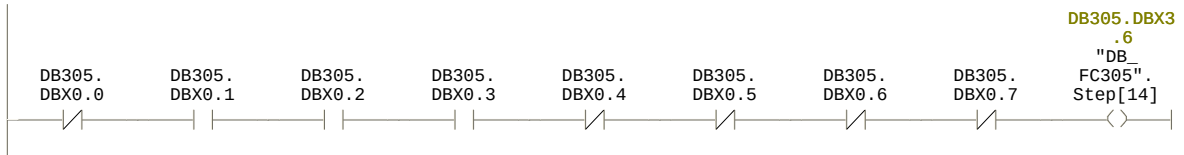
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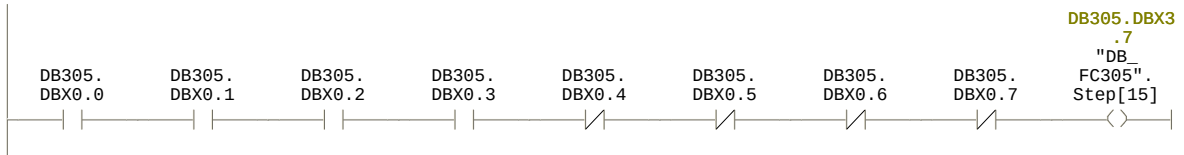
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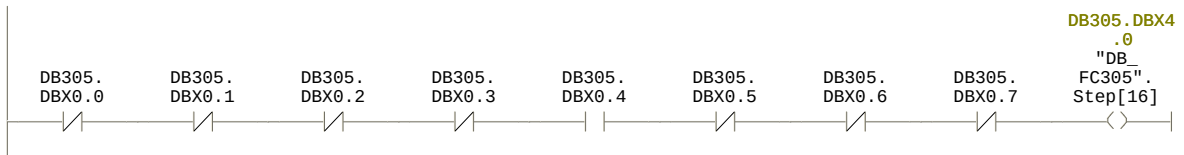
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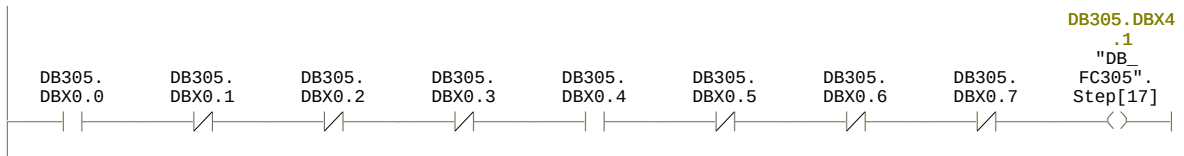
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Segmento: 52 Codifica Step 16



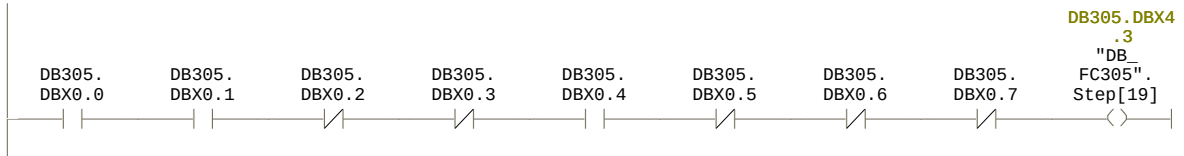
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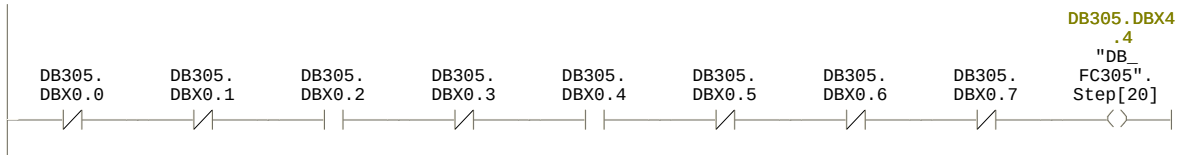
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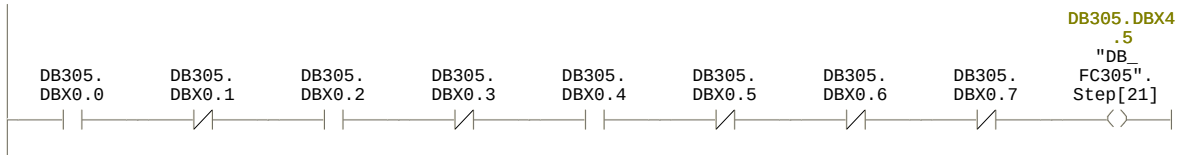
Segmento: 55 Codifica Step 19



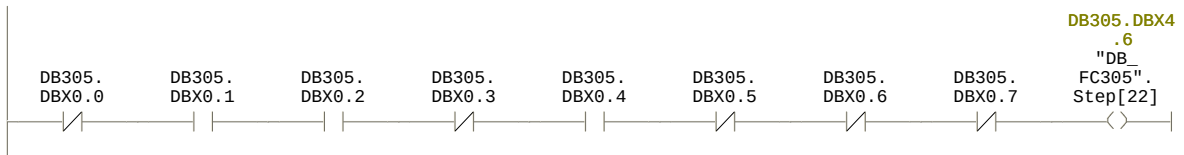
Segmento: 56 Codifica Step 20



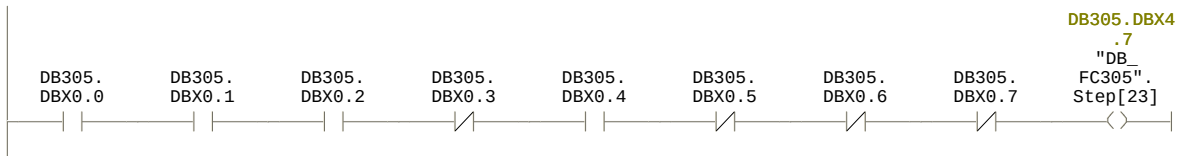
Segmento: 57 Codifica Step 21



Segmento: 58 Codifica Step 22



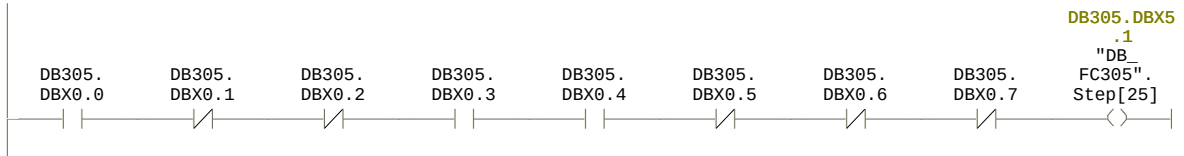
Segmento: 59 Codifica Step 23



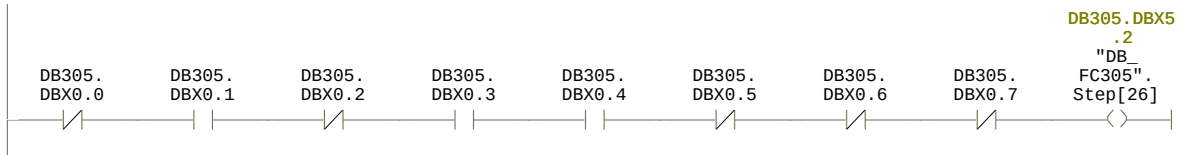
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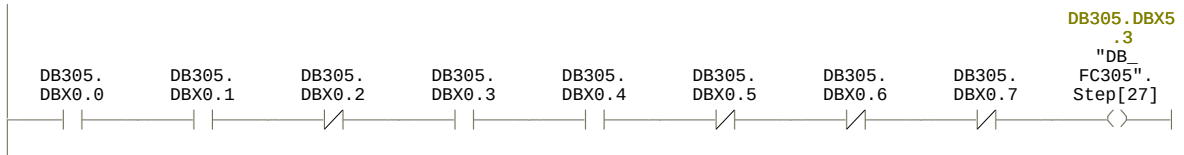
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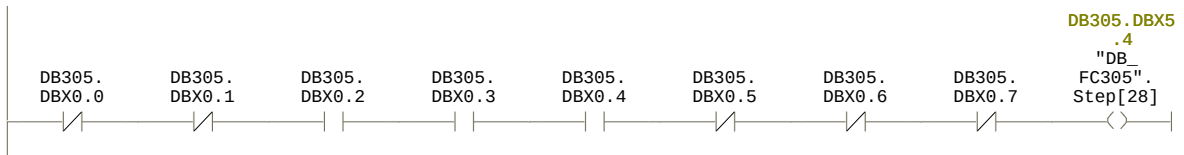
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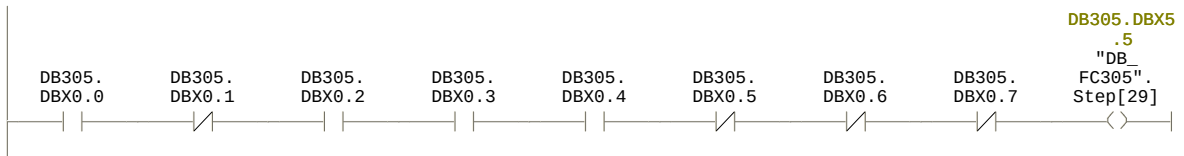
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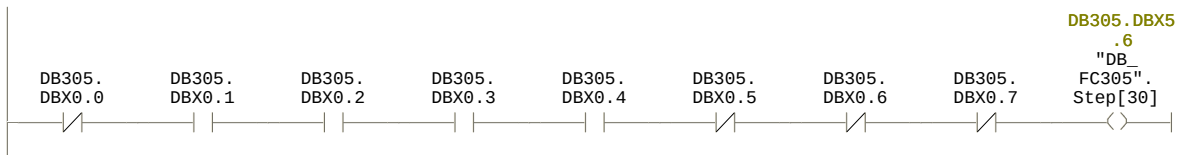
Segmento: 64 Codifica Step 28



Segmento: 65 Codifica Step 29



Segmento: 66 Codifica Step 30



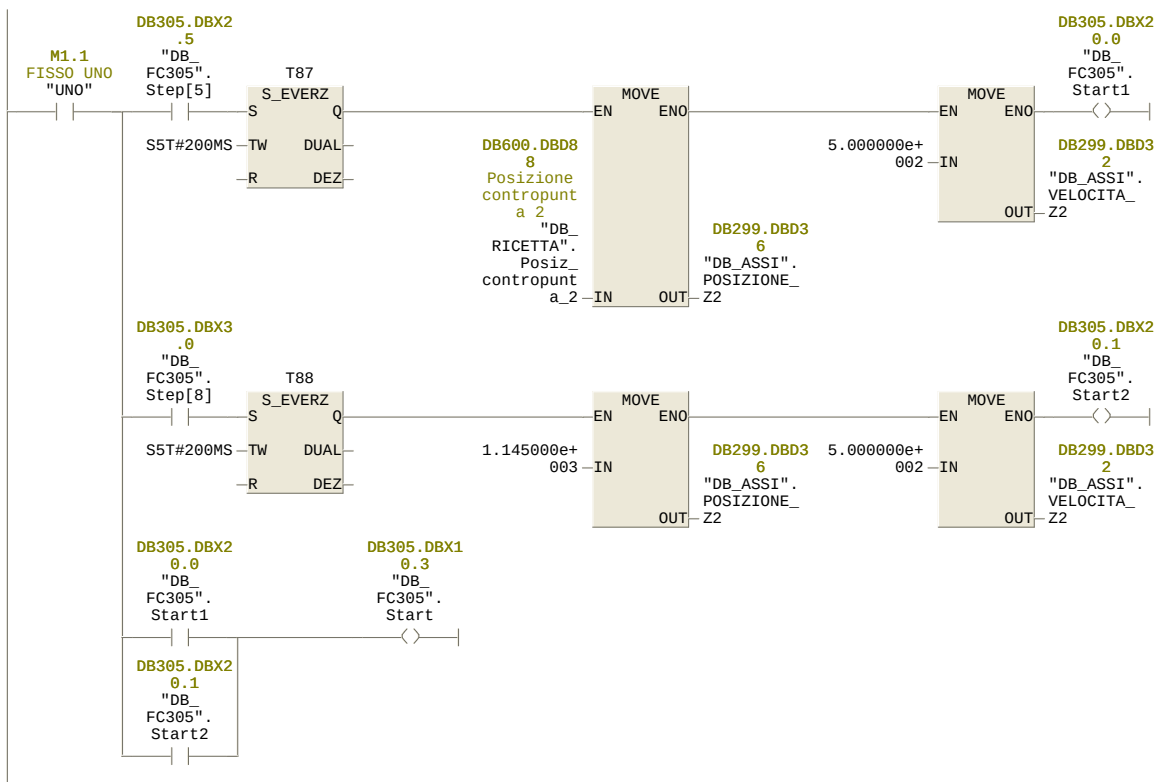
Segmento: 67 Codifica Step 31



Segmento: 68

Segmento: 69 Richiamo asse Z2 in posizione di accoppiamento

1047 4 CILINDRI
1138 5 CILINDRI
DB113.DBD72
1145
DB600.DBD88



FC306 - <offline>

"POSIZIONE_ZERO_1"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

11/03/2015 14.21.41

Interfaccia: 19/08/2014 12.30.26

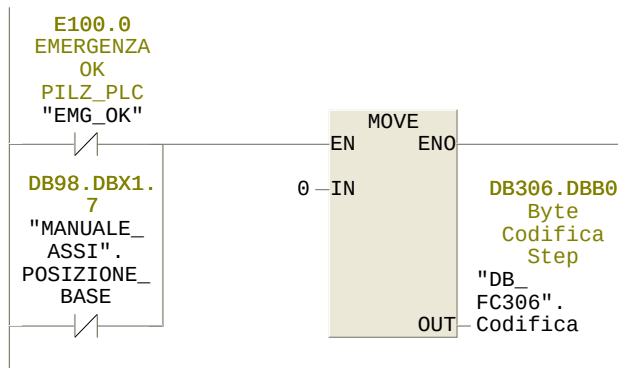
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Proprietà dell'oggetto:

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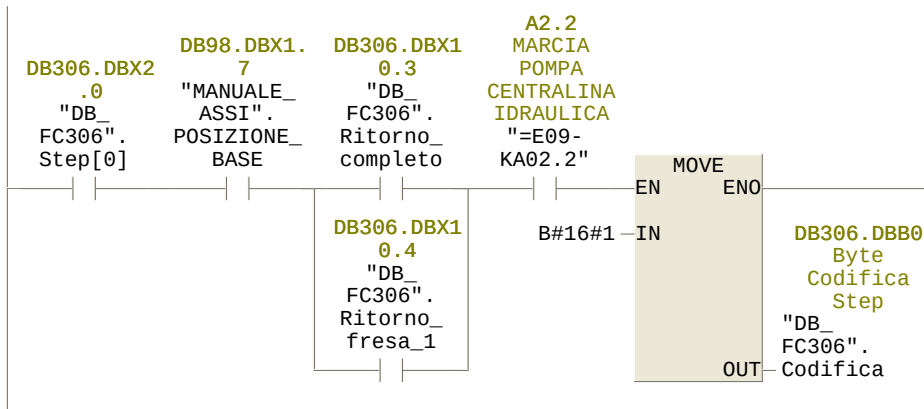
9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
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OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC306 ACCOPPIAMENTO 1**Segmento: 1 Azzeramento****Segmento: 2**

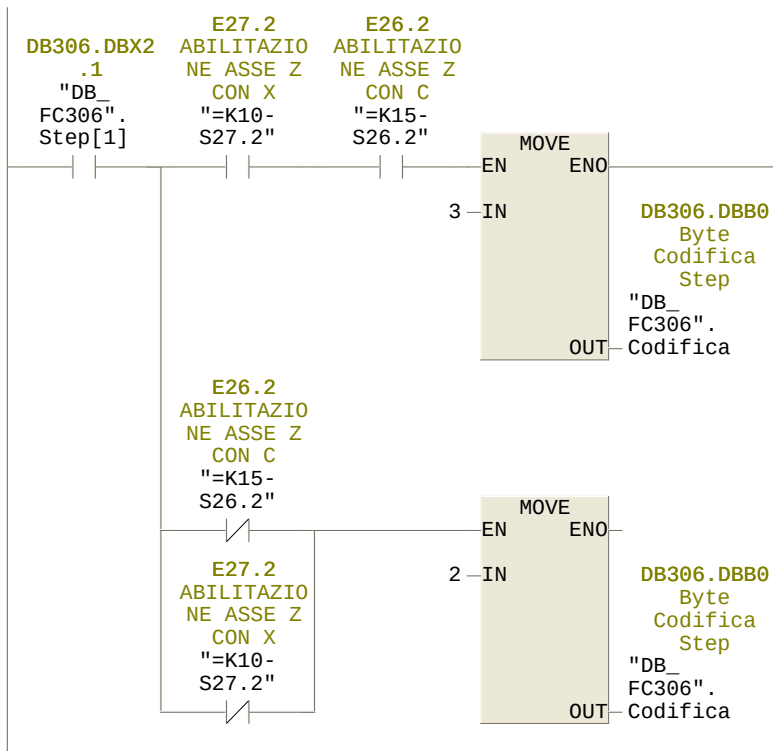
Segmento: 3 Step 0 -

Start sottoprogramma



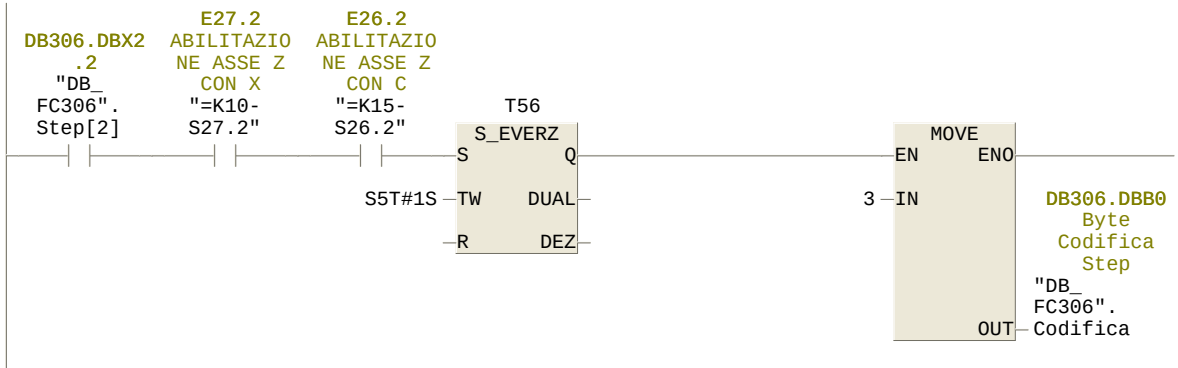
Segmento: 4 Step 1 -

Controllo X e C altrimenti li porto in condizioni di non interferenza con Z



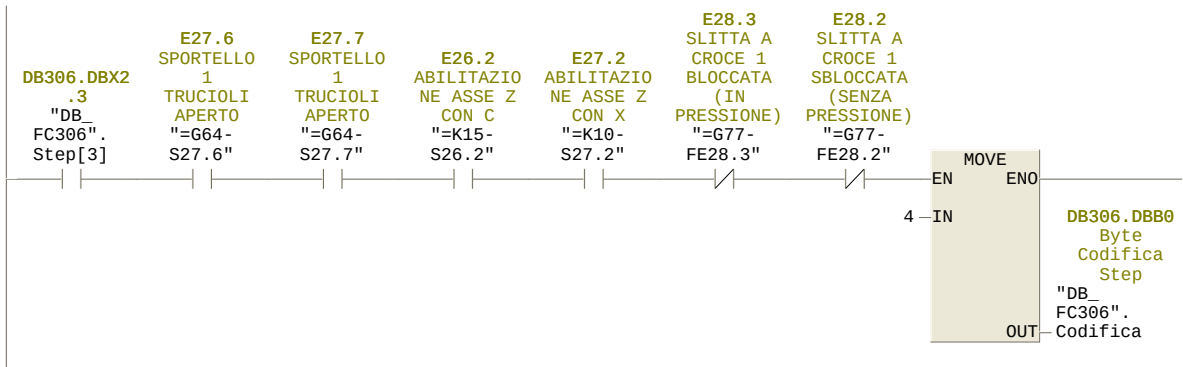
Segmento: 5 Step 2 -

Controllo X e C altrimenti li porto in condizioni di non interferenza con Z



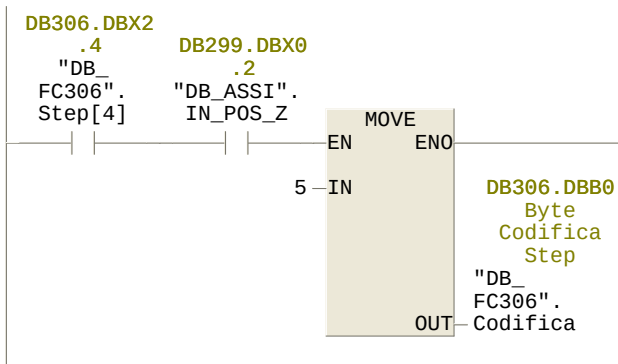
Segmento: 6 Step 3 -

Controllo sportelli trucioli aperti e slitta a croce

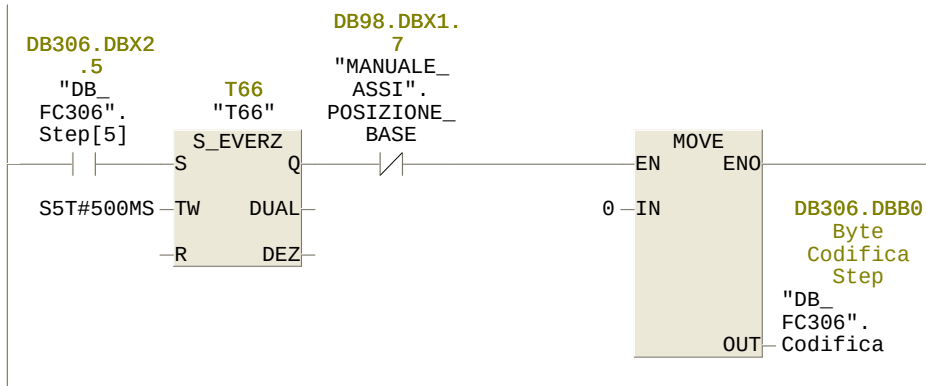


Segmento: 7 Step 4 -

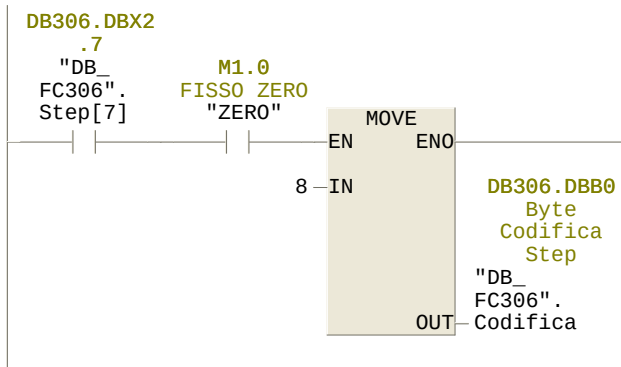
Richiamo Z in posizione -



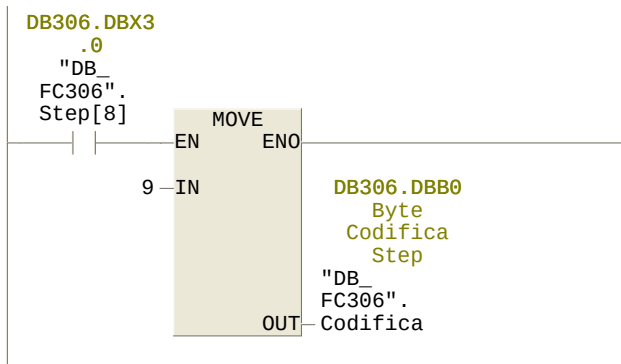
Segmento: 8 Step 5 -



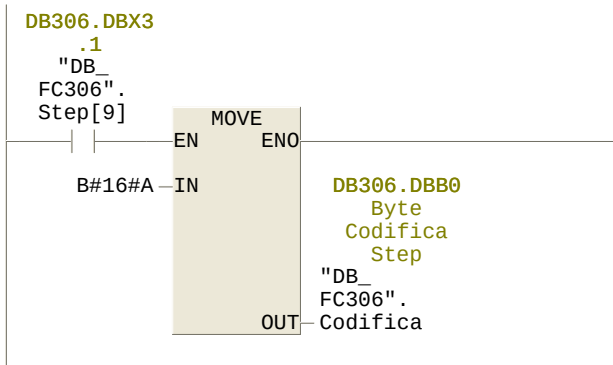
Segmento: 9 Step 7 -



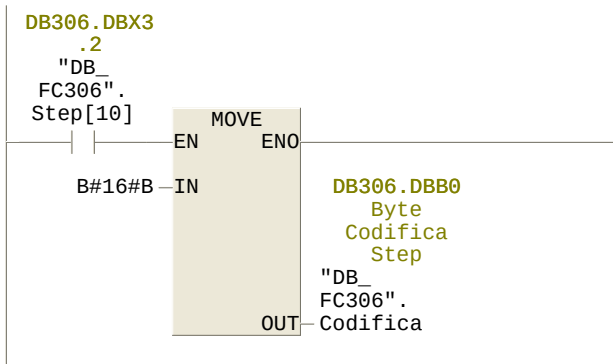
Segmento: 10 Step 8 -



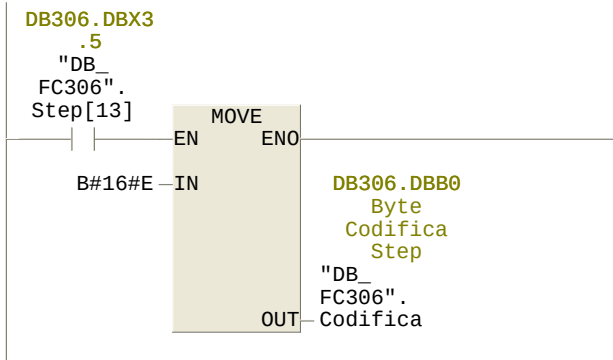
Segmento: 11 Step 9 -



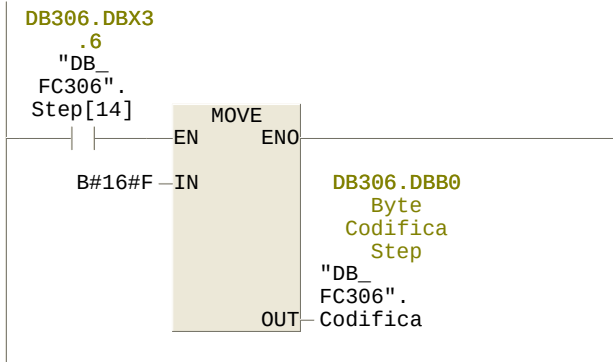
Segmento: 12 Step 10 -



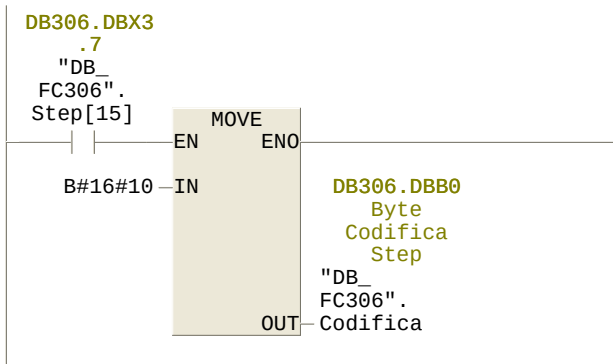
Segmento: 13 Step 13 -



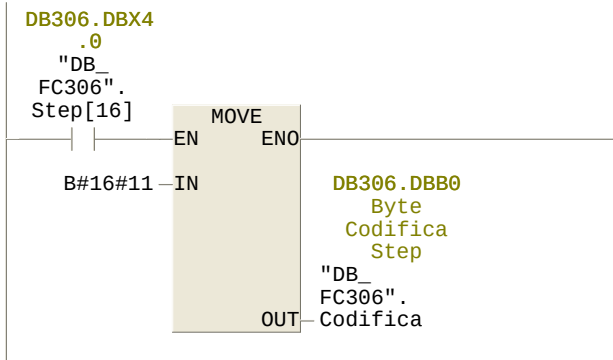
Segmento: 14 Step 14 -



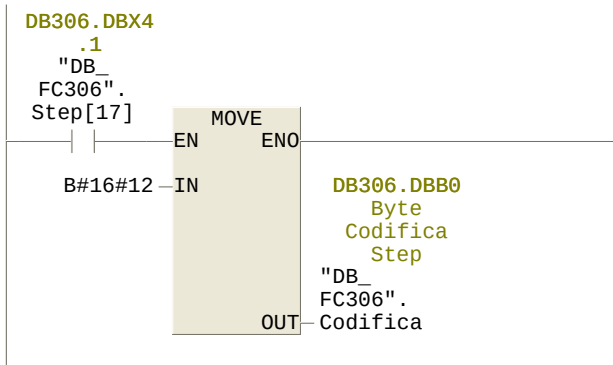
Segmento: 15 Step 15 -



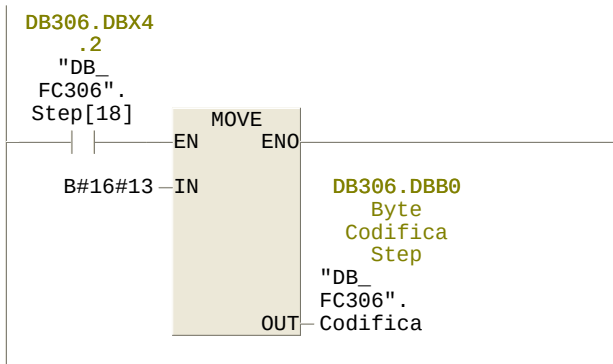
Segmento: 16 Step 16 -



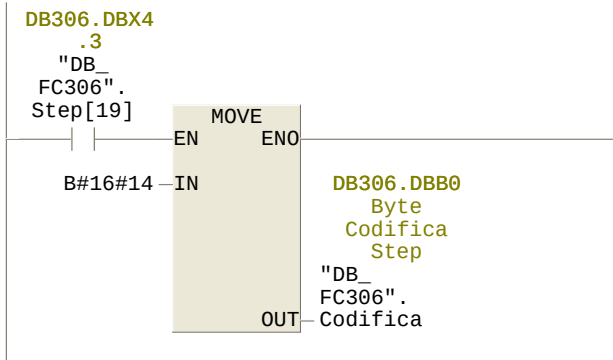
Segmento: 17 Step 17 -



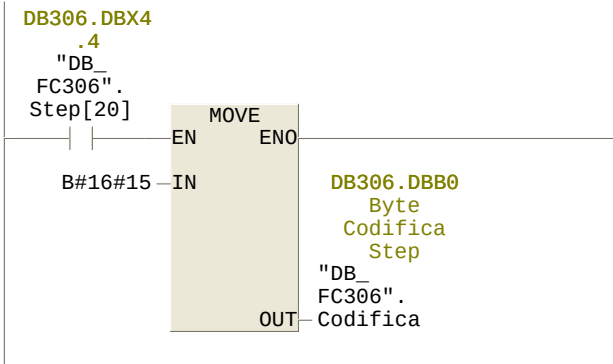
Segmento: 18 Step 18 -



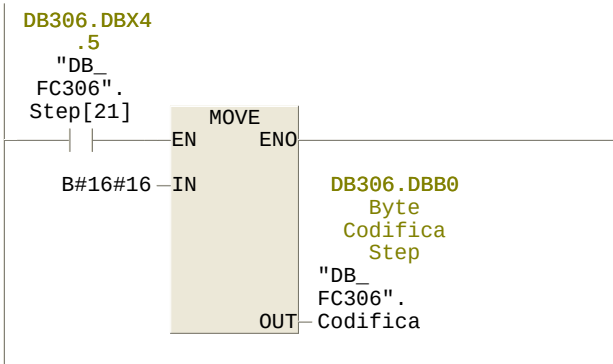
Segmento: 19 Step 19 -



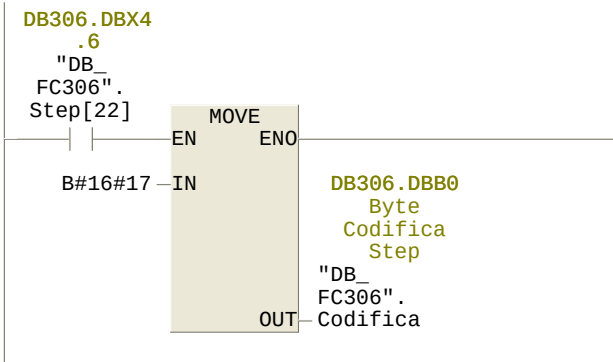
Segmento: 20 Step 20 -



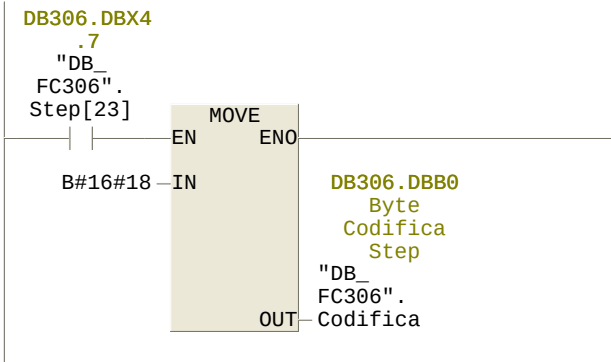
Segmento: 21 Step 21 -



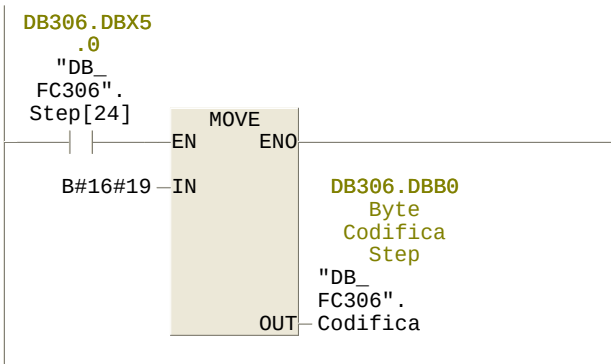
Segmento: 22 Step 22 -



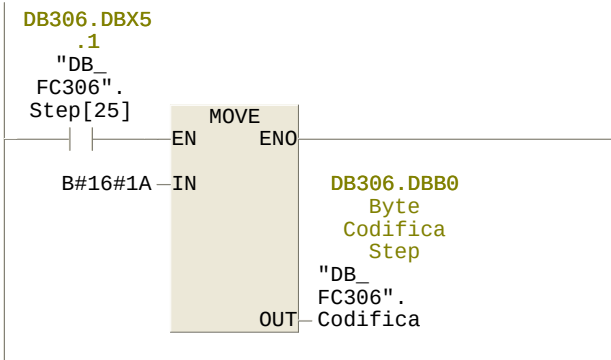
Segmento: 23 Step 23 -



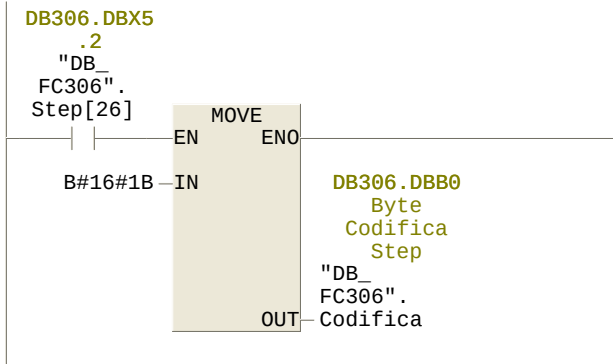
Segmento: 24 Step 24 -



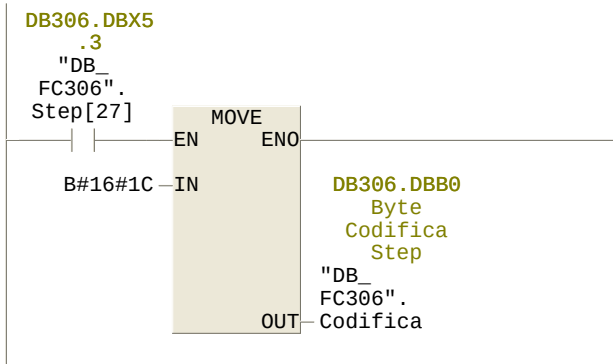
Segmento: 25 Step 25 -



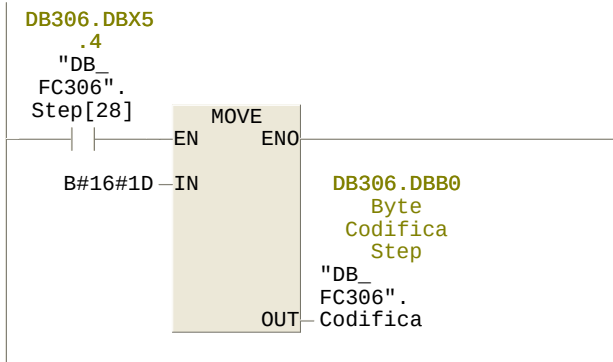
Segmento: 26 Step 26 -



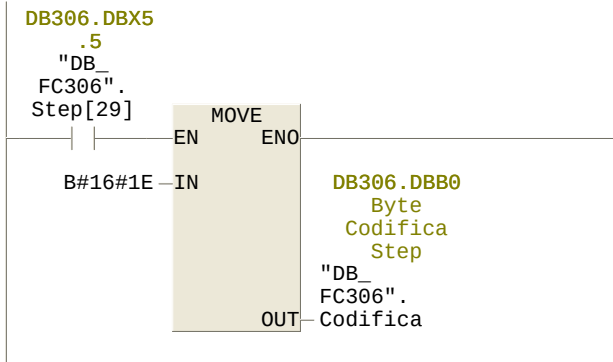
Segmento: 27 Step 27 -



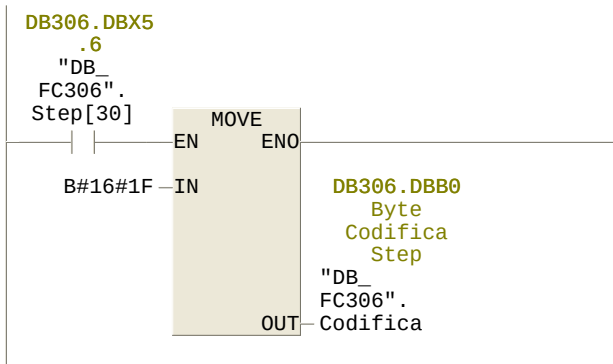
Segmento: 28 Step 28 -



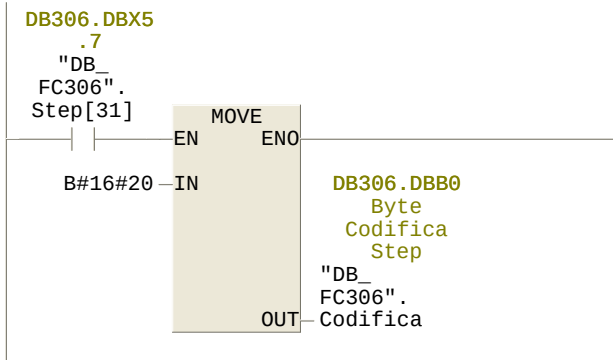
Segmento: 29 Step 29 -



Segmento: 30 Step 30 -



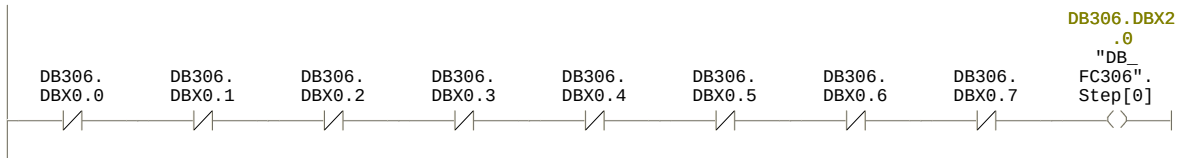
Segmento: 31 Step 31 -



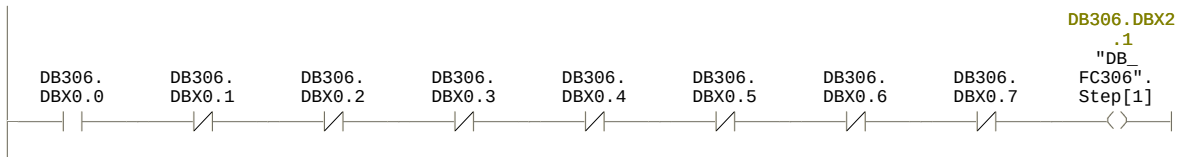
Segmento: 32



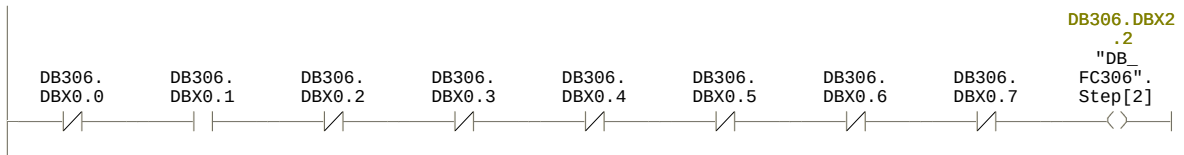
Segmento: 33 Codifica Step 0



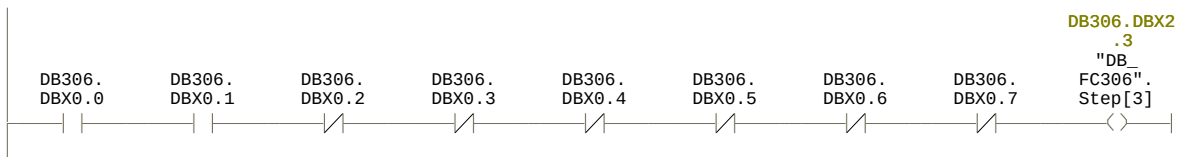
Segmento: 34 Codifica Step 1



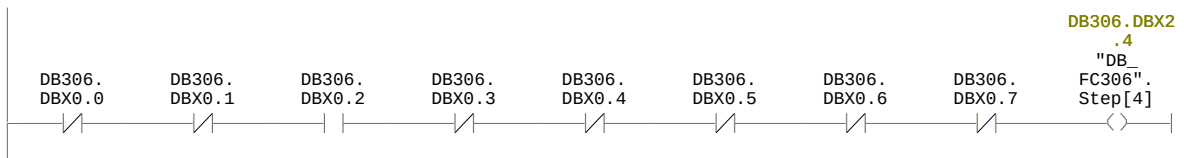
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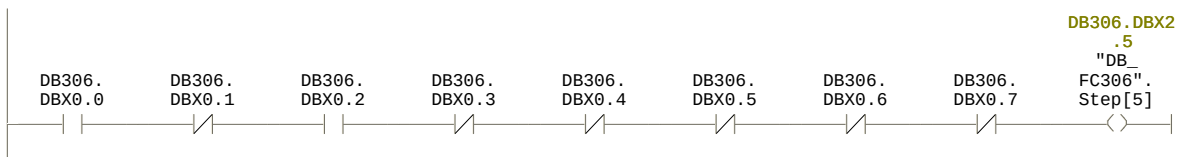
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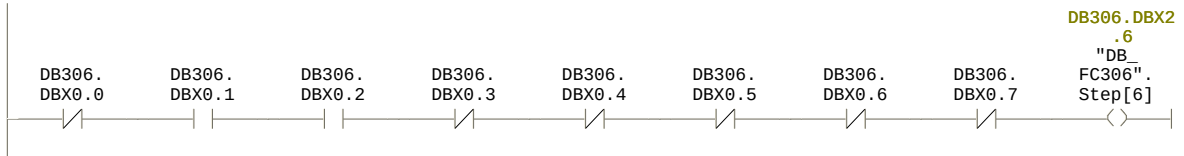
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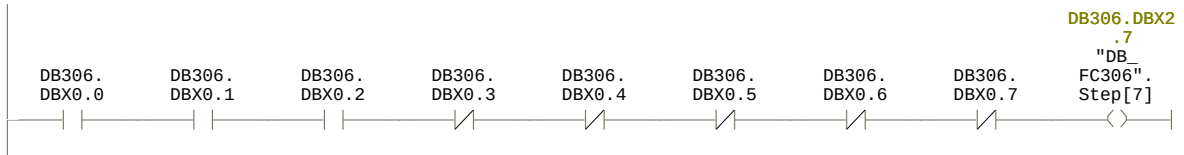
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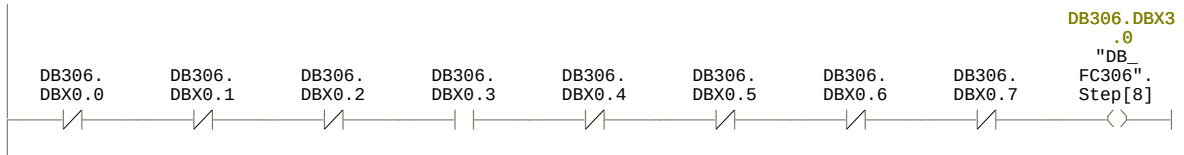
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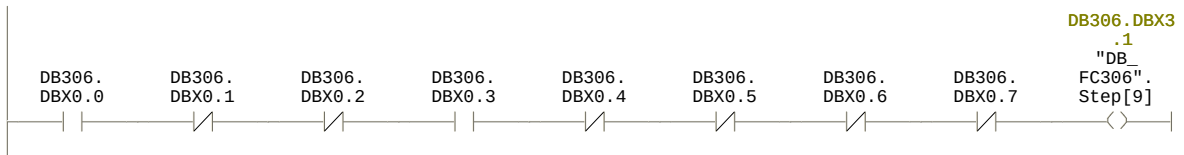
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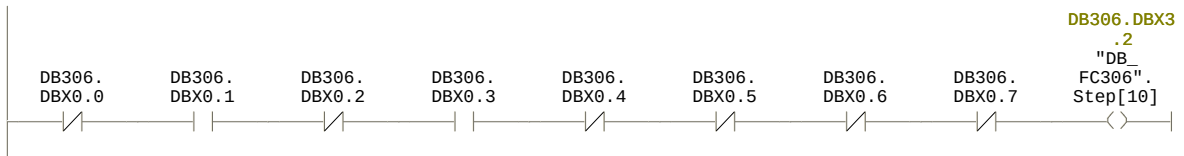
Segmento: 41 Codifica Step 8



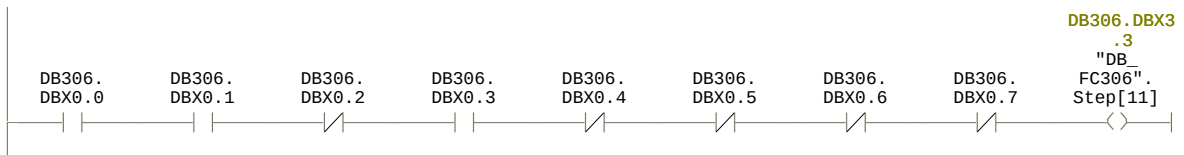
Segmento: 42 Codifica Step 9



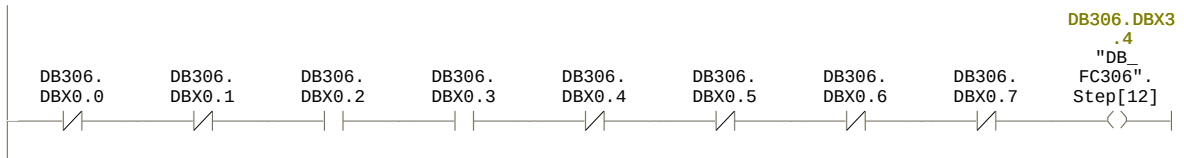
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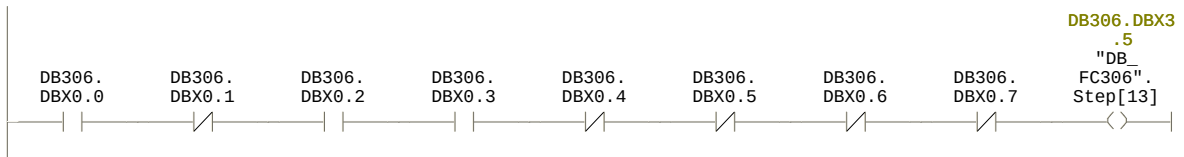
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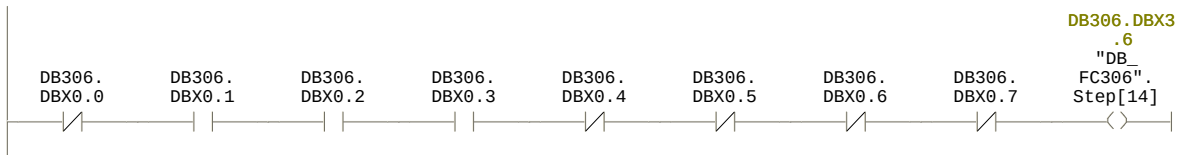
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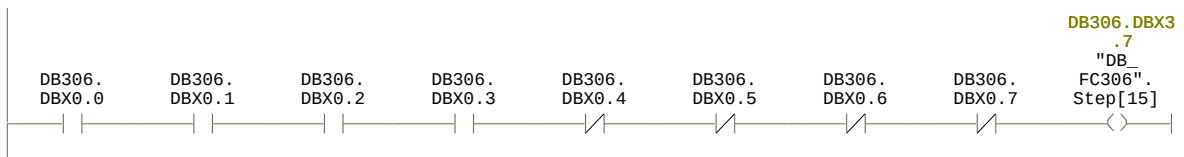
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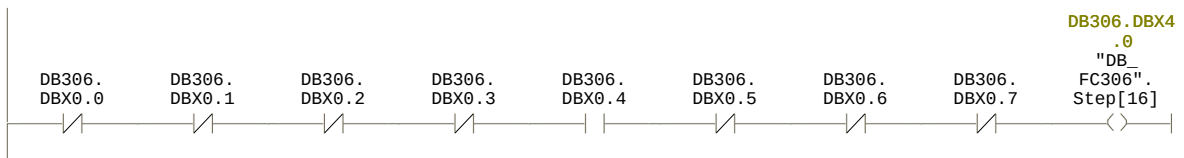
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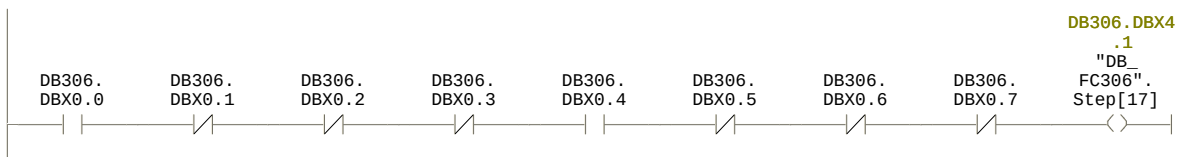
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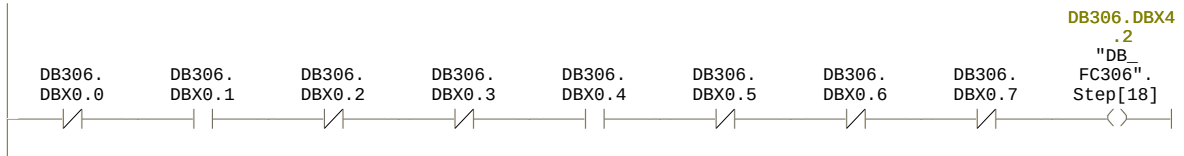
Segmento: 49 Codifica Step 16



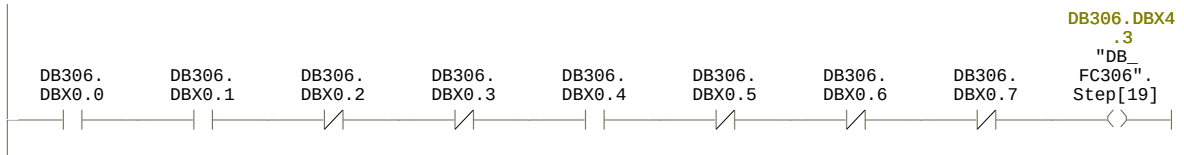
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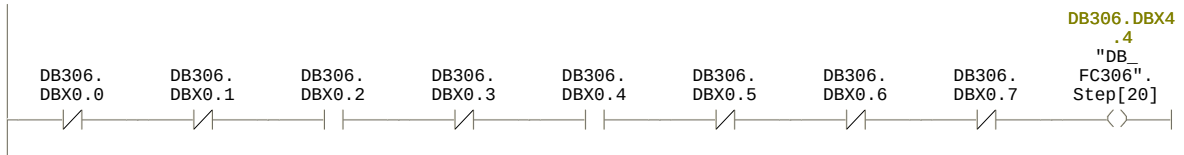
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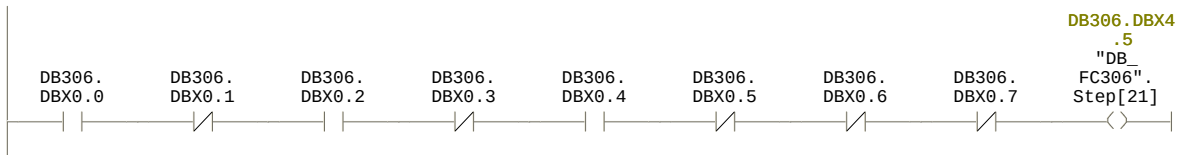
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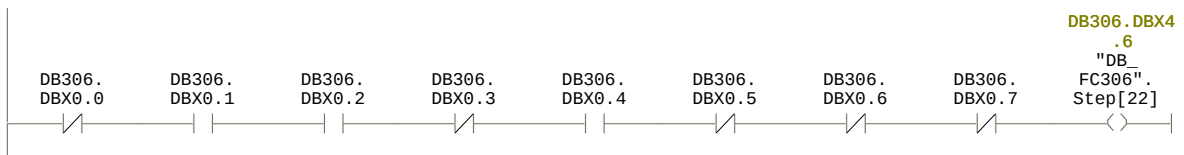
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Segmento: 54 Codifica Step 21



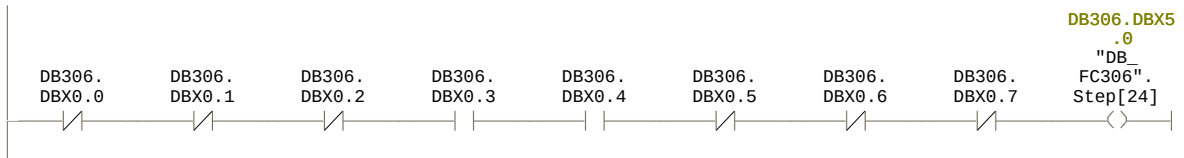
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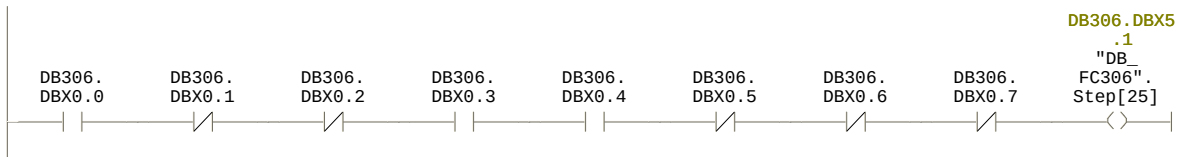
Segmento: 56 Codifica Step 23



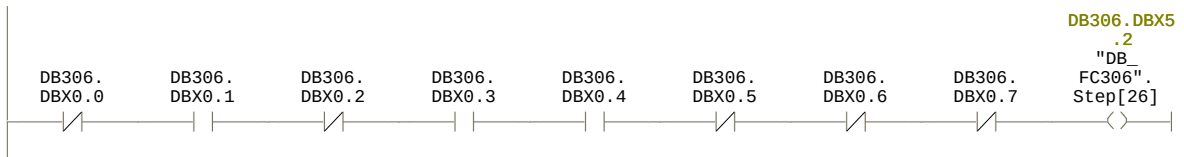
Segmento: 57 Codifica Step 24



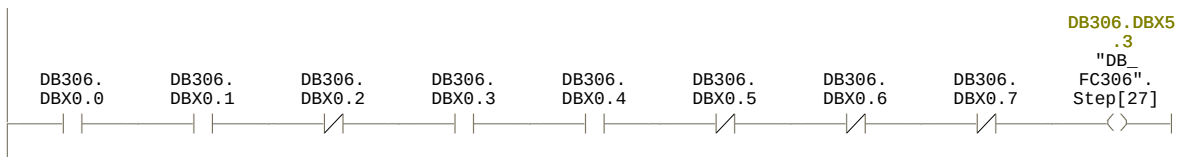
Segmento: 58 Codifica Step 25



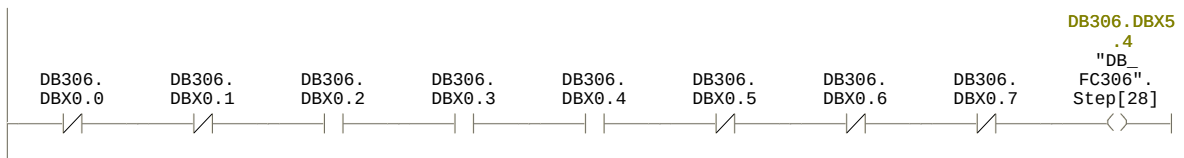
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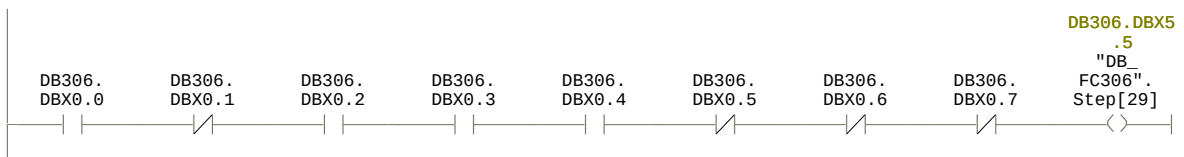
Segmento: 60 Codifica Step 27



Segmento: 61 Codifica Step 28



Segmento: 62 Codifica Step 29



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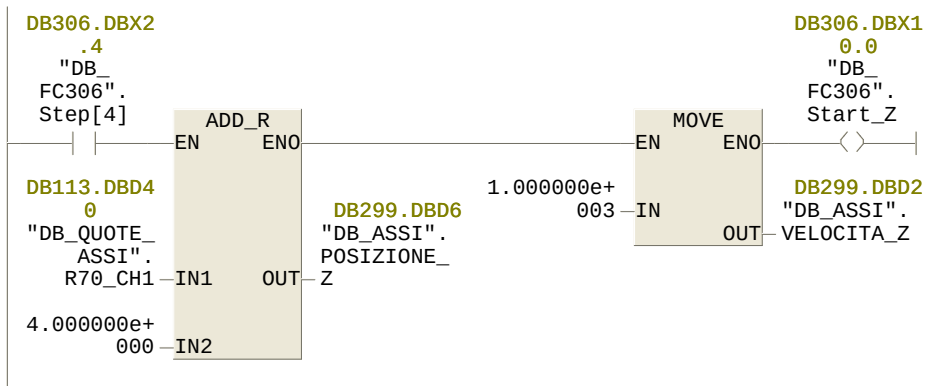
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DBX0.4 DB306.
DBX0.5 DB306.
DBX0.6 DB306.
DBX0.7 DB306.DBX5
.7
"DB_ FC306".
Step[31]

The diagram illustrates a control sequence for enabling machine axes. It consists of two parallel logic paths that both lead to updating machine parameters in the DB306 block.

- Top Path:**
 - Starts with a normally open contact labeled **DB306.DBX2 .2** and **"DB_ FC306". Step[2]**.
 - Followed by a set coil (S) for **E27.2 ABILITAZIONE ASSE Z CON X**, with a comment **"=K10-S27.2"**.
 - Then a timer block **SUB_R** with **EN** and **ENO** terminals.
- Bottom Path:**
 - Starts with a normally open contact labeled **E26.2 ABILITAZIONE ASSE Z CON C**, with a comment **"=K15-S26.2"**.
 - Followed by a set coil (S) for **E26.2 ABILITAZIONE ASSE Z CON C**.
 - Then a timer block **MOME** (likely a typo for MOVE) with **EN** and **ENO** terminals.
- Common Output and Parameter Updates:**
 - Both paths converge to a common output line that branches into two parallel outputs.
 - The first output is **DB299.DBD1 1.000000e+003**, which feeds into a **MOME** block to update **DB306.DBX1 0.1** (labeled **"DB_ FC306". Start_X**).
 - The second output is **DB299.DBD2 5.000000e+002**, which feeds into a **MOME** block to update **DB306.DBX1 0.2** (labeled **"DB_ FC306". Start_C**).

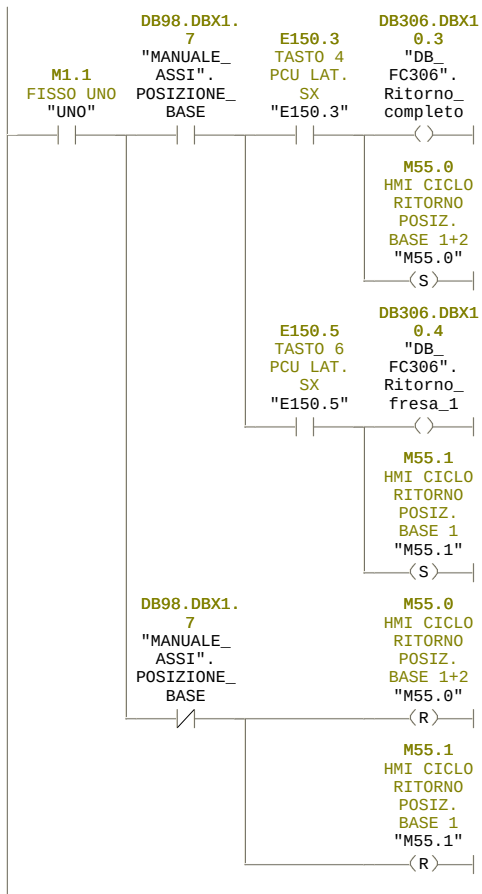
Additional data blocks and variables shown in the diagram include **DB113.DBD4 4** (labeled **"DB_QUOTE_ASSI". R71_CH1**), **DB299.DBD1 2** (labeled **"DB_ASSI". VELOCITA_X**), and **DB299.DBD2 2** (labeled **"DB_ASSI". VELOCITA_C**).

Segmento: 67 Richiamo asse Z in posizione di lavoro



Segmento: 68

Segmento: 69 Comandi ritorno a zero



FC307 - <offline>

"POSIZIONE_ZERO_2"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

11/03/2015 14.22.27

Interfaccia: 19/08/2014 12.30.26

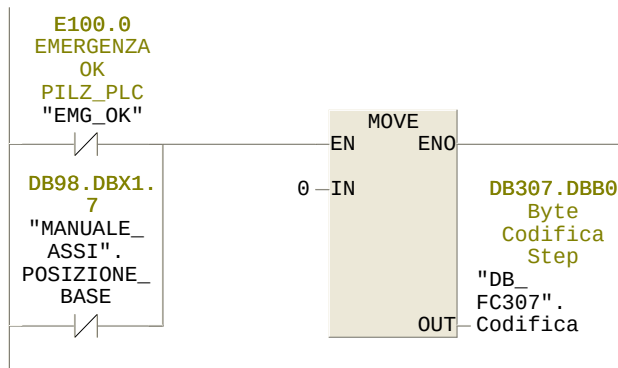
Lunghezze (blocco / codice / dati): 03826 03518 00002

Proprietà dell'oggetto:

S7_language

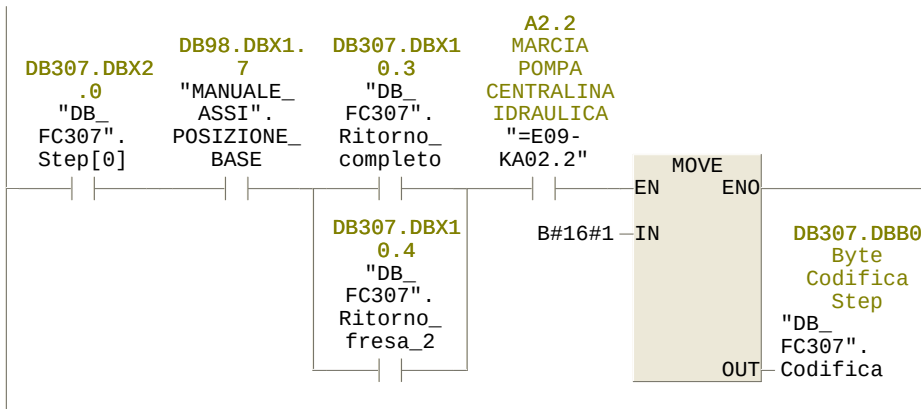
9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC307 ACCOPPIAMENTO 1**Segmento: 1 Azzeramento****Segmento: 2**

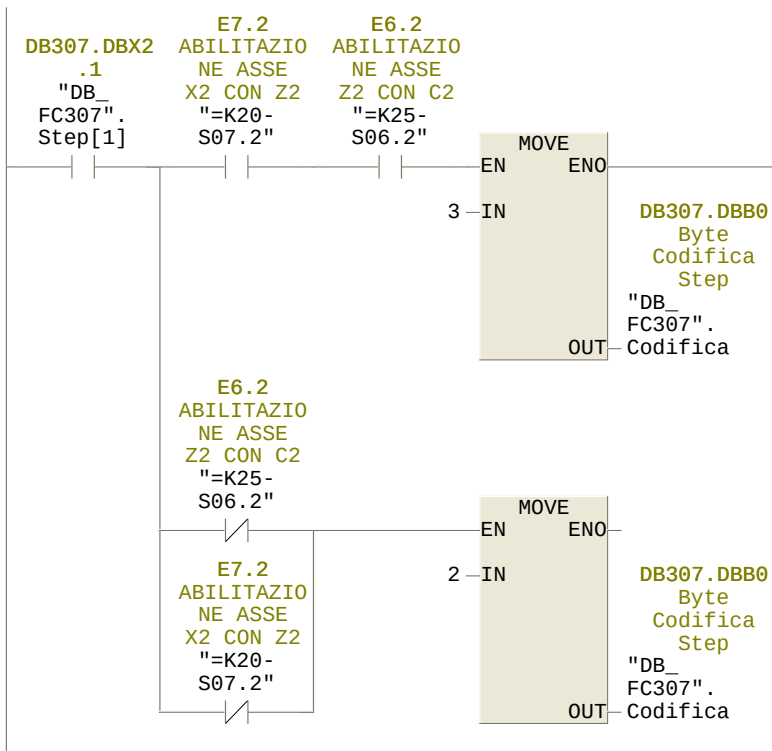
Segmento: 3 Step 0 -

Start sottoprogramma



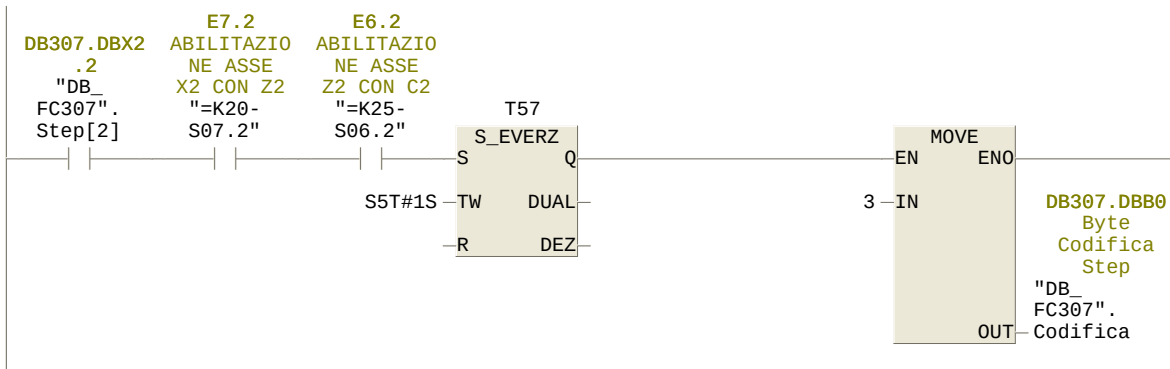
Segmento: 4 Step 1 -

Controllo X2 e C2 altrimenti li porto in condizioni di non interferenza con Z2



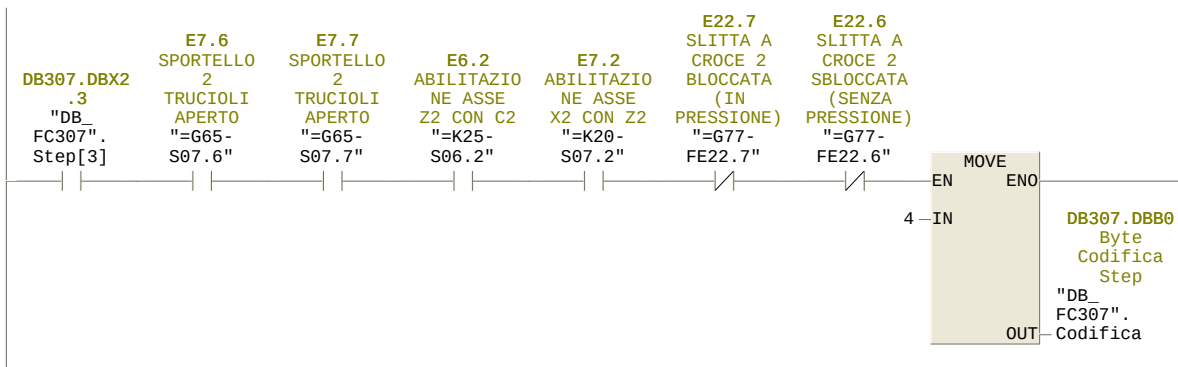
Segmento: 5 Step 2 -

Controllo X2 e C2 altrimenti li porto in condizioni di non interferenza con Z2



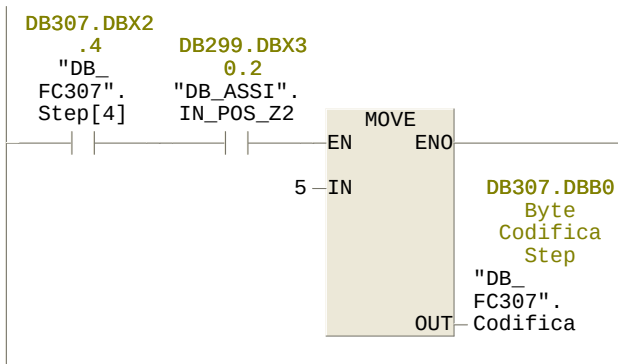
Segmento: 6 Step 3 -

Controllo sportelli trucioli aperti e slitta a croce

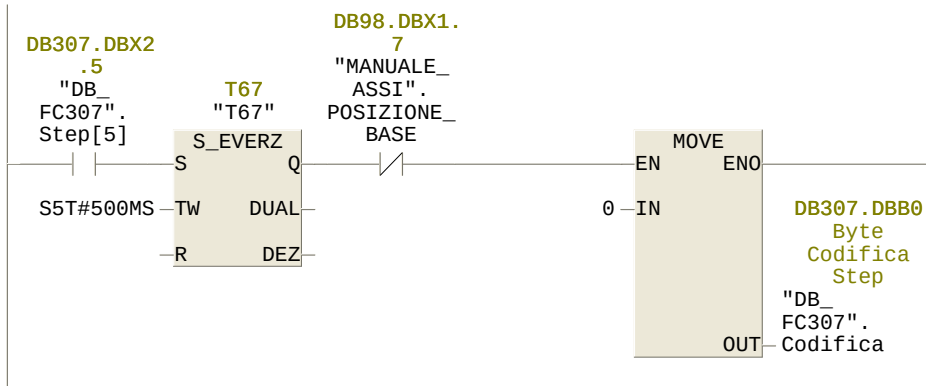


Segmento: 7 Step 4 -

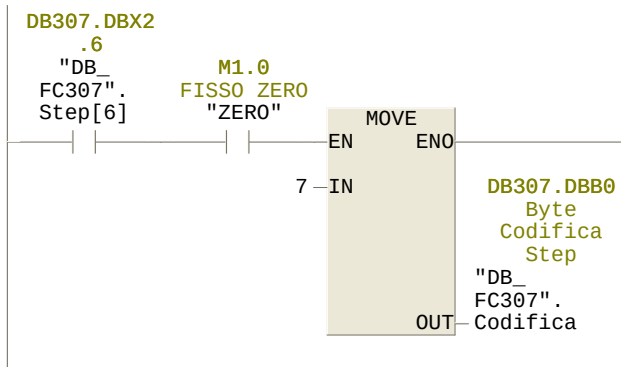
Richiamo Z2 in posizione -



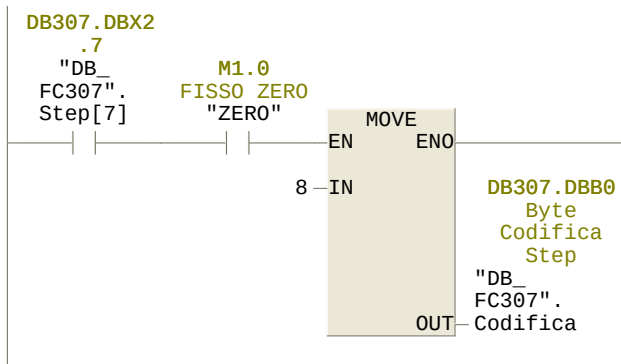
Segmento: 8 Step 5 -



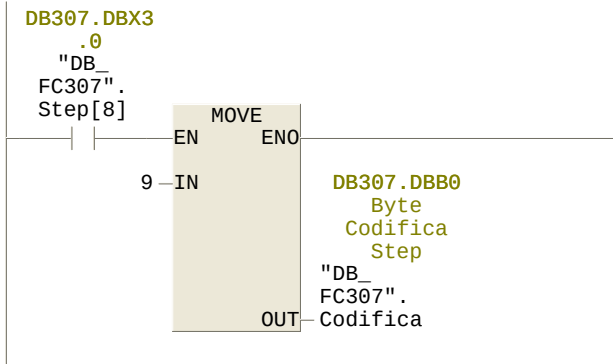
Segmento: 9 Step 6 -



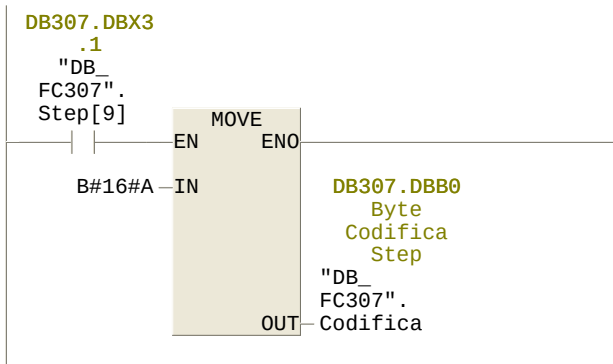
Segmento: 10 Step 7 -



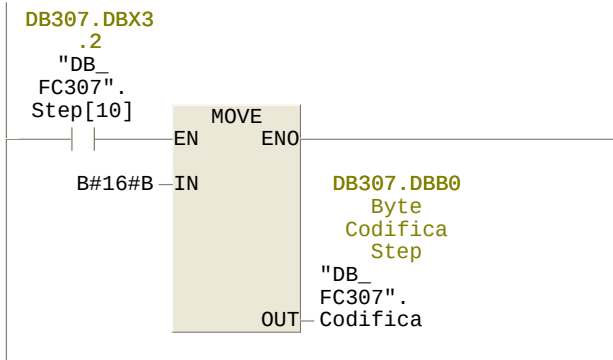
Segmento: 11 Step 8 -



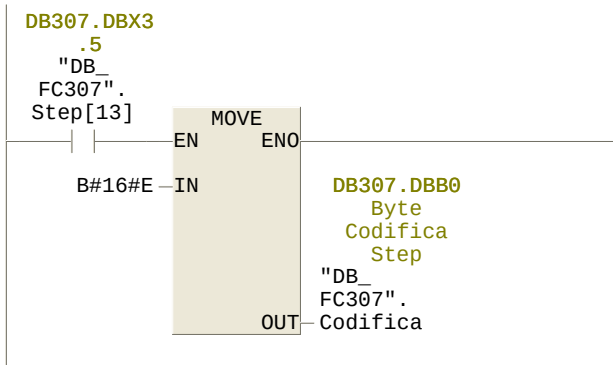
Segmento: 12 Step 9 -



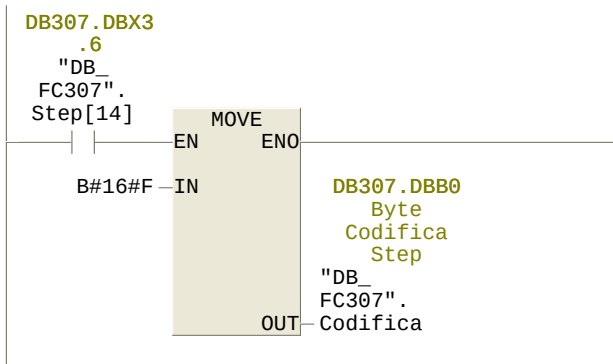
Segmento: 13 Step 10 -



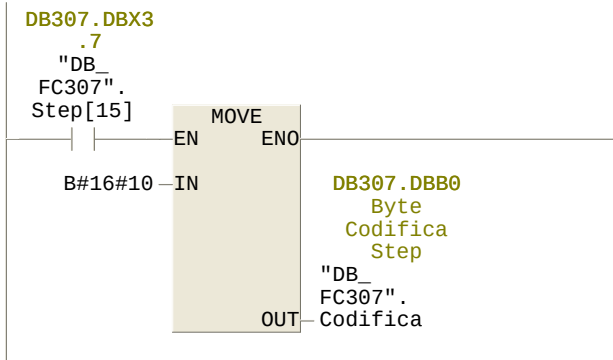
Segmento: 14 Step 13 -



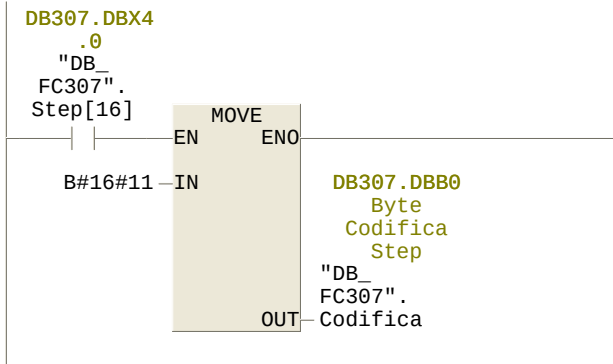
Segmento: 15 Step 14 -



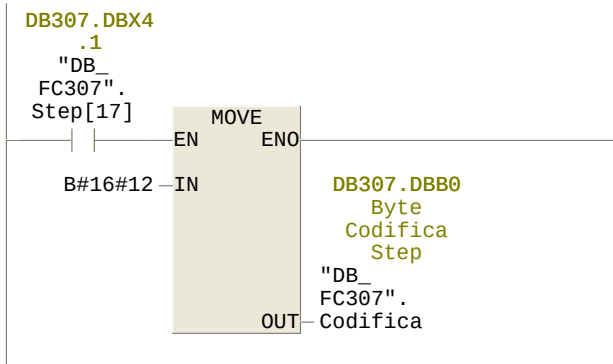
Segmento: 16 Step 15 -



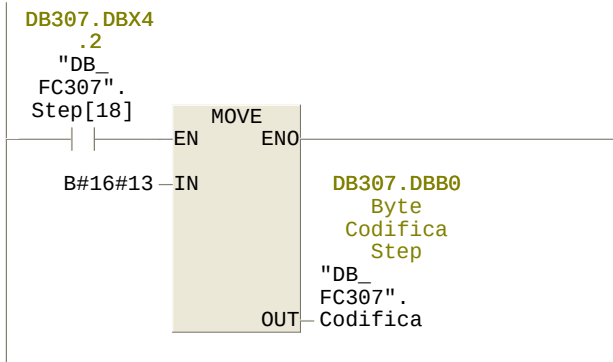
Segmento: 17 Step 16 -



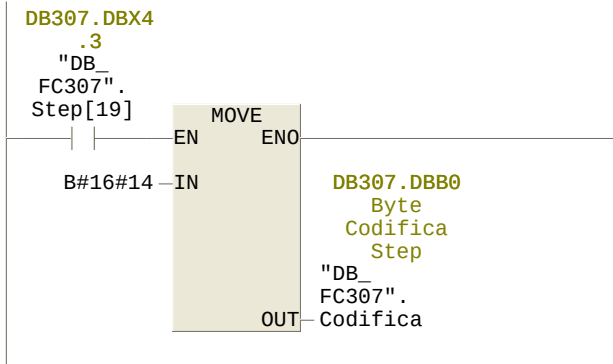
Segmento: 18 Step 17 -



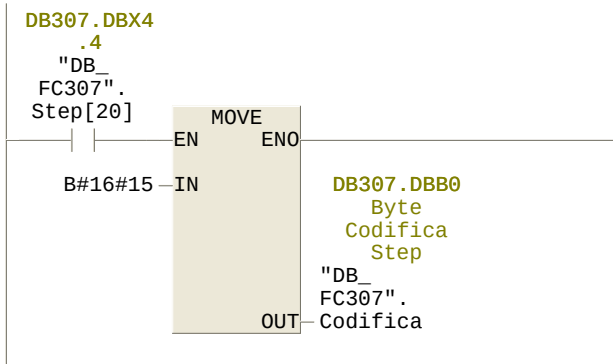
Segmento: 19 Step 18 -



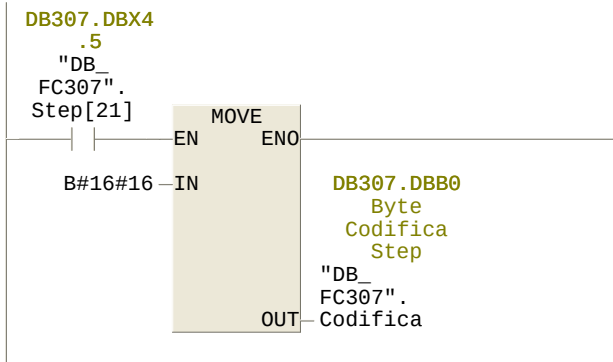
Segmento: 20 Step 19 -



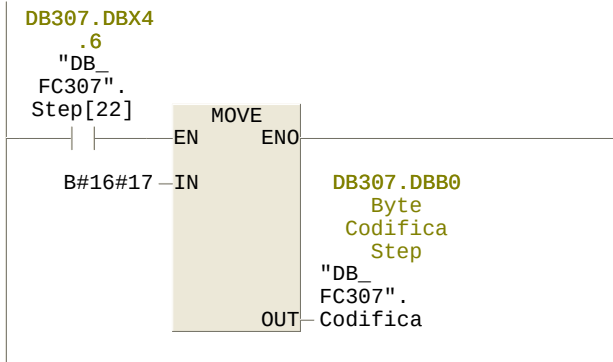
Segmento: 21 Step 20 -



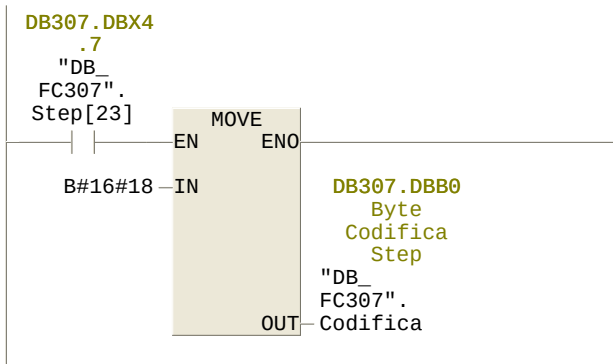
Segmento: 22 Step 21 -



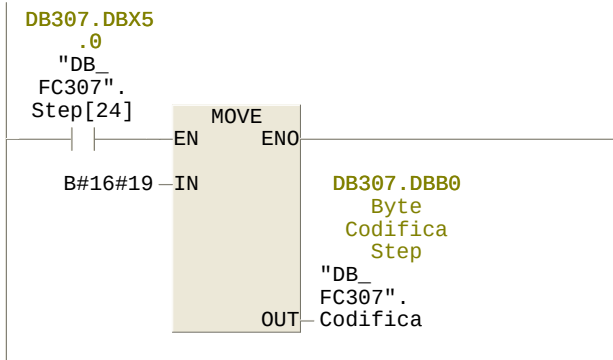
Segmento: 23 Step 22 -



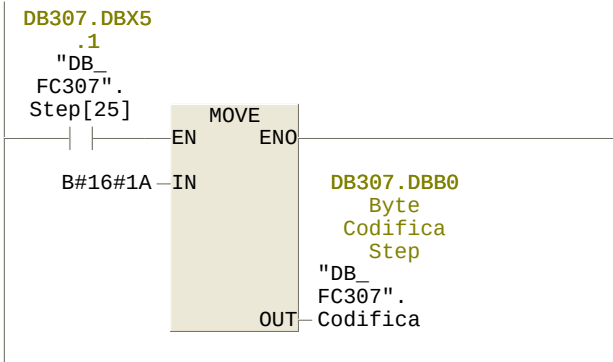
Segmento: 24 Step 23 -



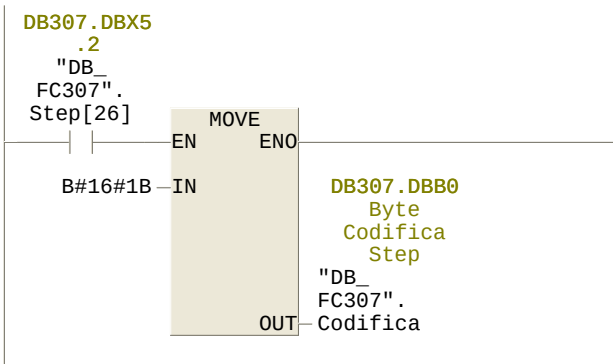
Segmento: 25 Step 24 -



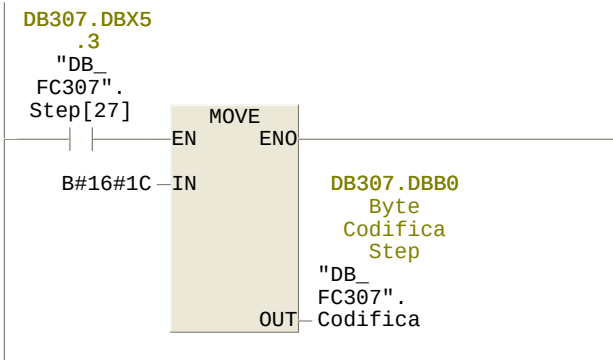
Segmento: 26 Step 25 -



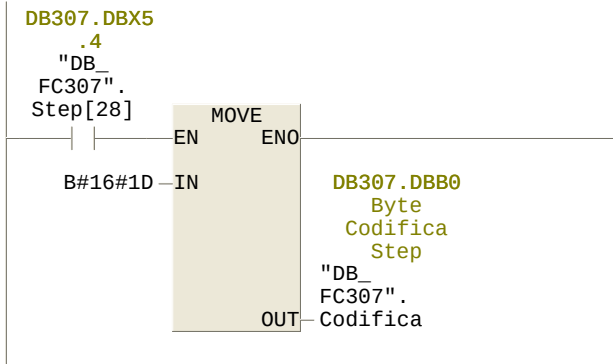
Segmento: 27 Step 26 -



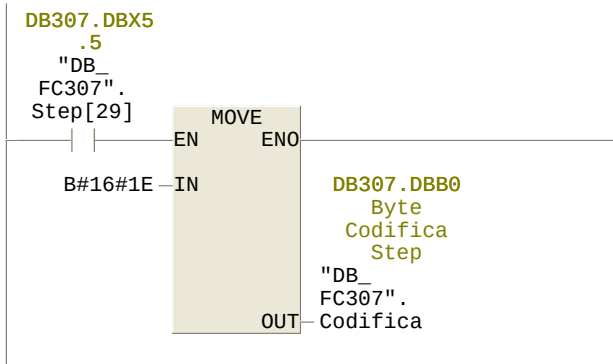
Segmento: 28 Step 27 -



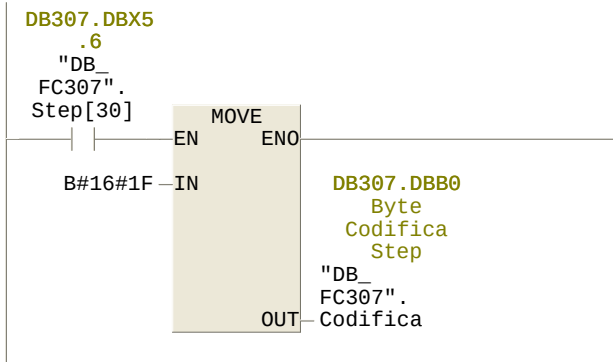
Segmento: 29 Step 28 -



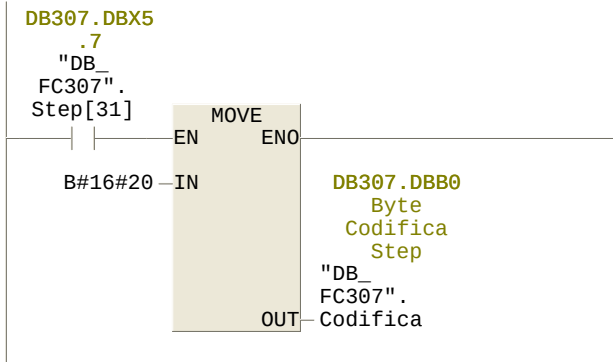
Segmento: 30 Step 29 -



Segmento: 31 Step 30 -



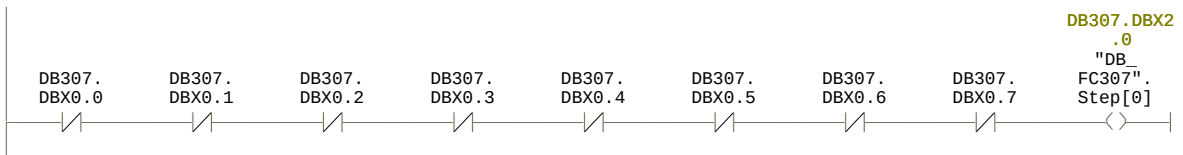
Segmento: 32 Step 31 -



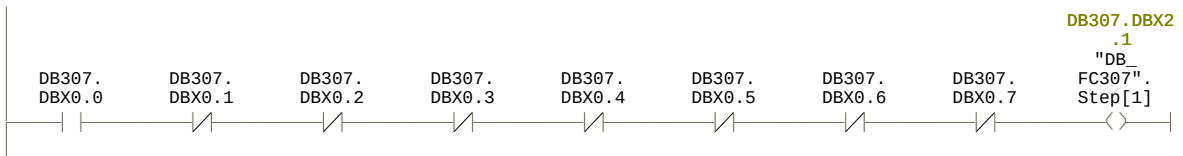
Segmento: 33



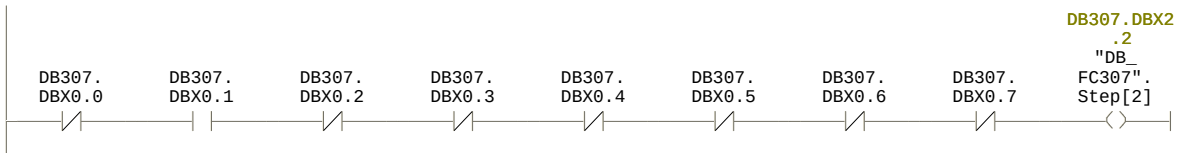
Segmento: 34 Codifica Step 0



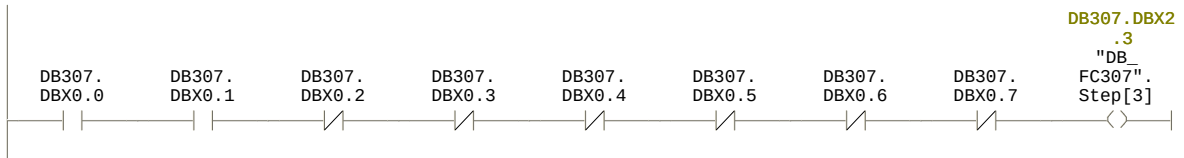
Segmento: 35 Codifica Step 1



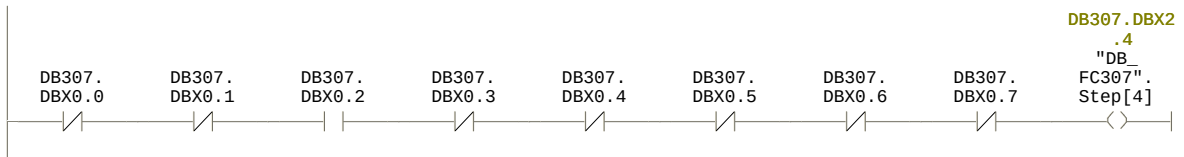
Segmento: 36 Codifica Step 2



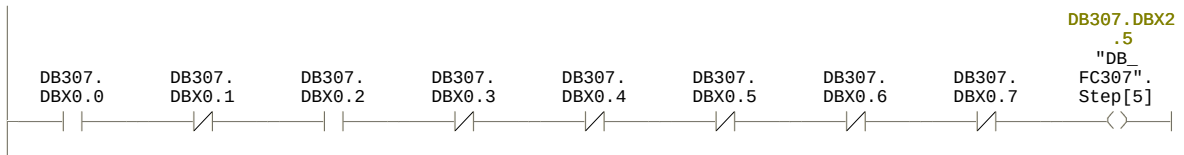
Segmento: 37 Codifica Step 3



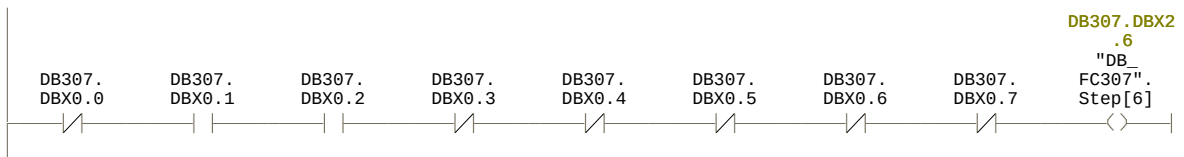
Segmento: 38 Codifica Step 4



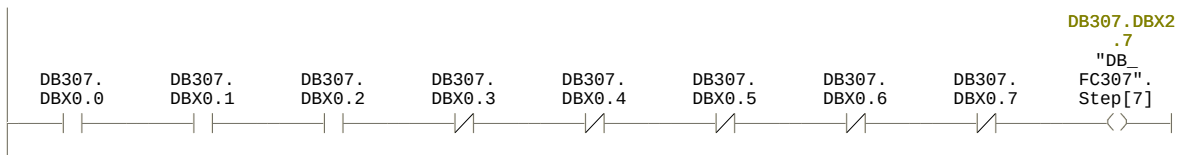
Segmento: 39 Codifica Step 5



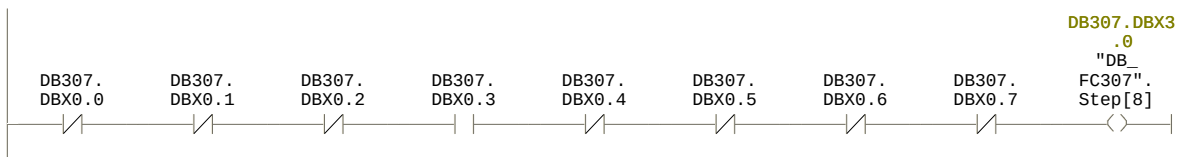
Segmento: 40 Codifica Step 6



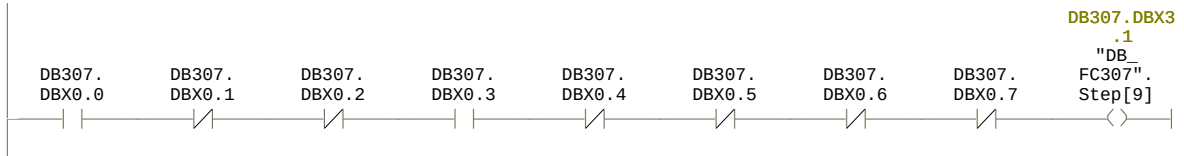
Segmento: 41 Codifica Step 7



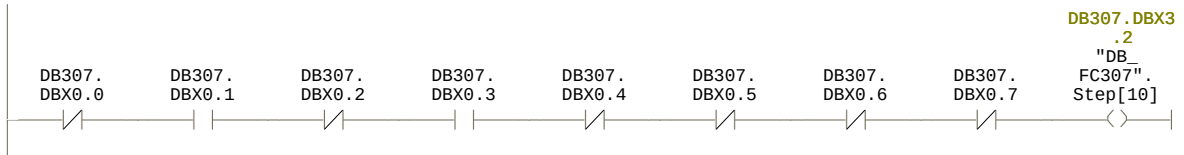
Segmento: 42 Codifica Step 8



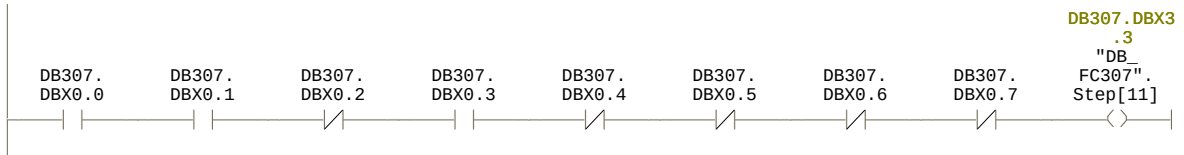
Segmento: 43 Codifica Step 9



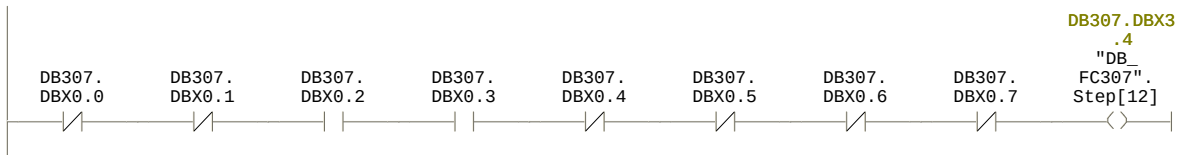
Segmento: 44 Codifica Step 10



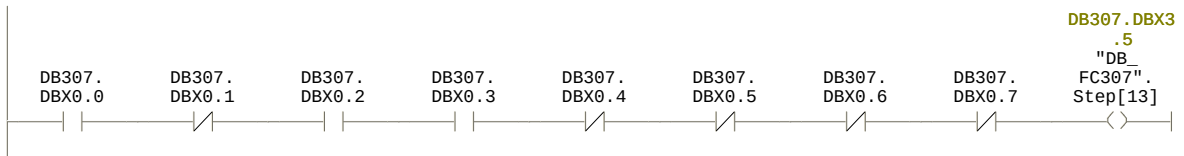
Segmento: 45 Codifica Step 11



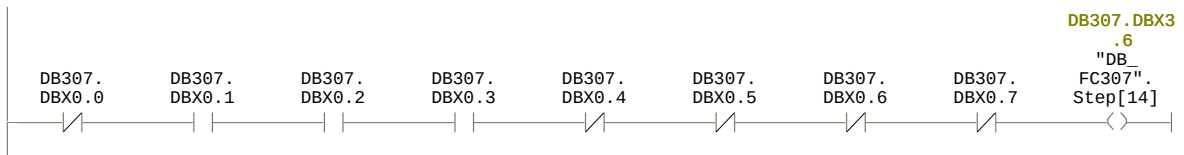
Segmento: 46 Codifica Step 12



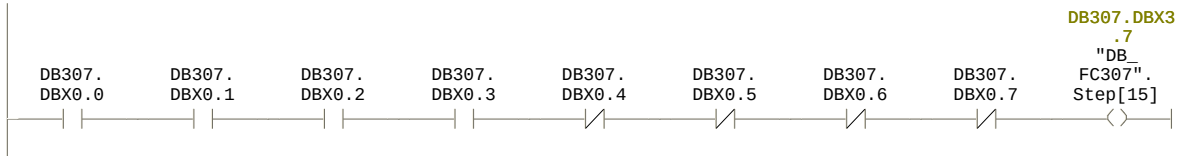
Segmento: 47 Codifica Step 13



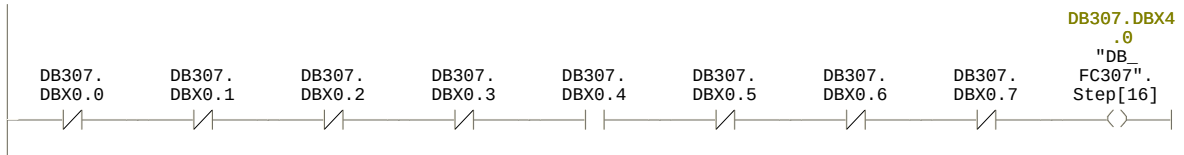
Segmento: 48 Codifica Step 14



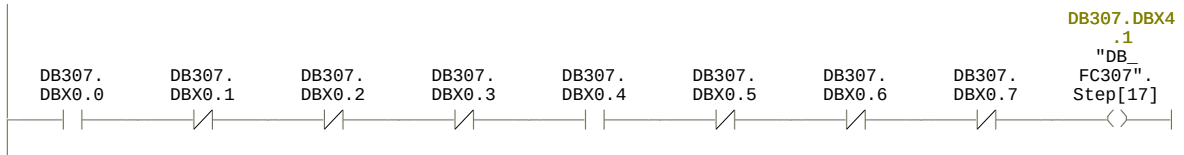
Segmento: 49 Codifica Step 15



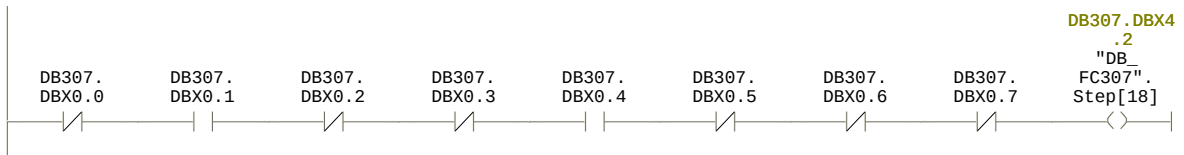
Segmento: 50 Codifica Step 16



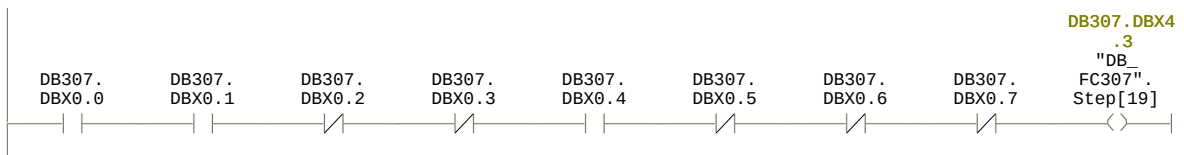
Segmento: 51 Codifica Step 17



Segmento: 52 Codifica Step 18



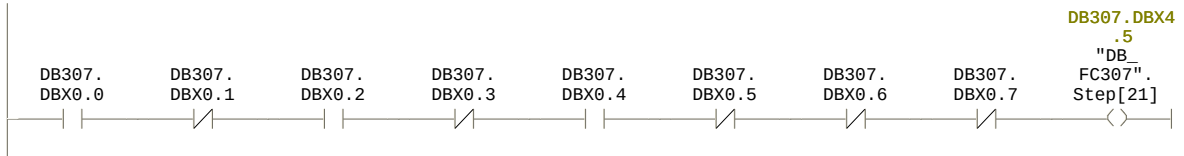
Segmento: 53 Codifica Step 19



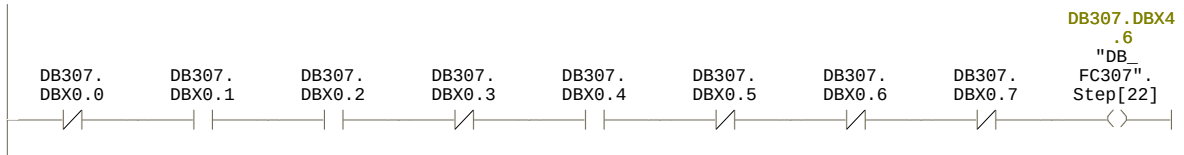
Segmento: 54 Codifica Step 20



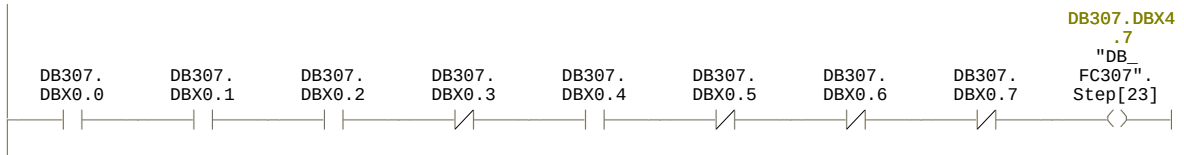
Segmento: 55 Codifica Step 21



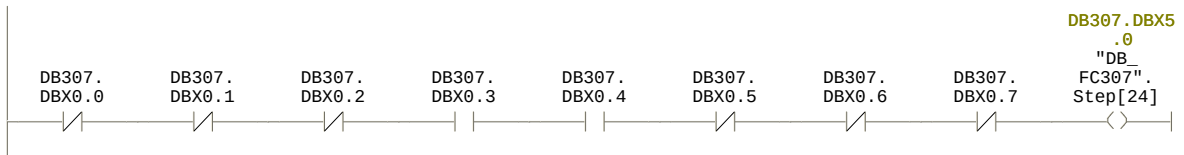
Segmento: 56 Codifica Step 22



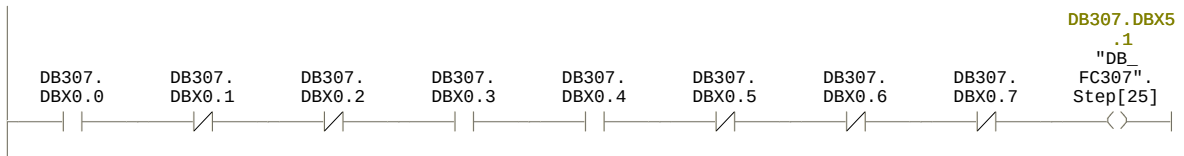
Segmento: 57 Codifica Step 23



Segmento: 58 Codifica Step 24



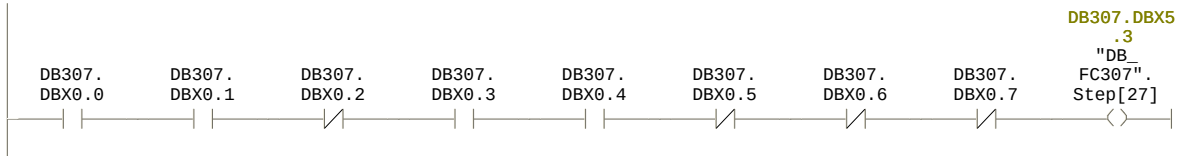
Segmento: 59 Codifica Step 25



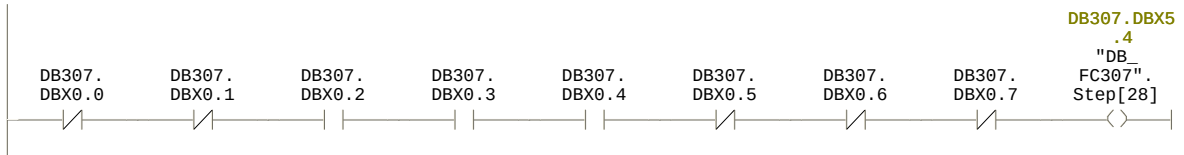
Segmento: 60 Codifica Step 26



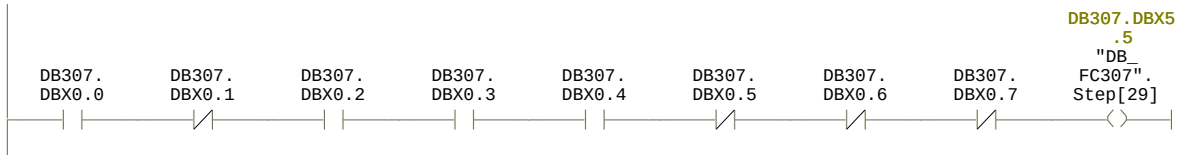
Segmento: 61 Codifica Step 27



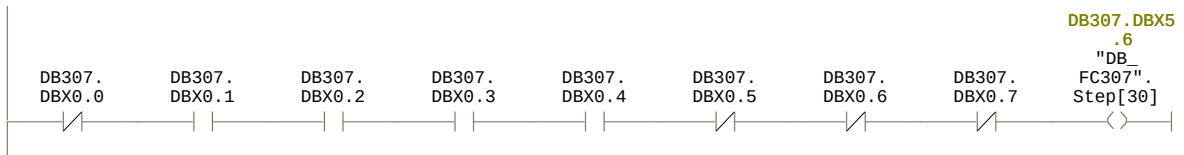
Segmento: 62 Codifica Step 28



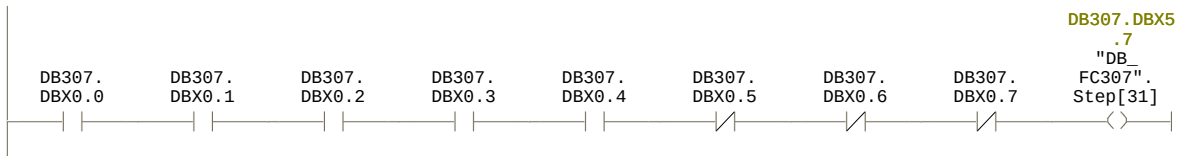
Segmento: 63 Codifica Step 29



Segmento: 64 Codifica Step 30

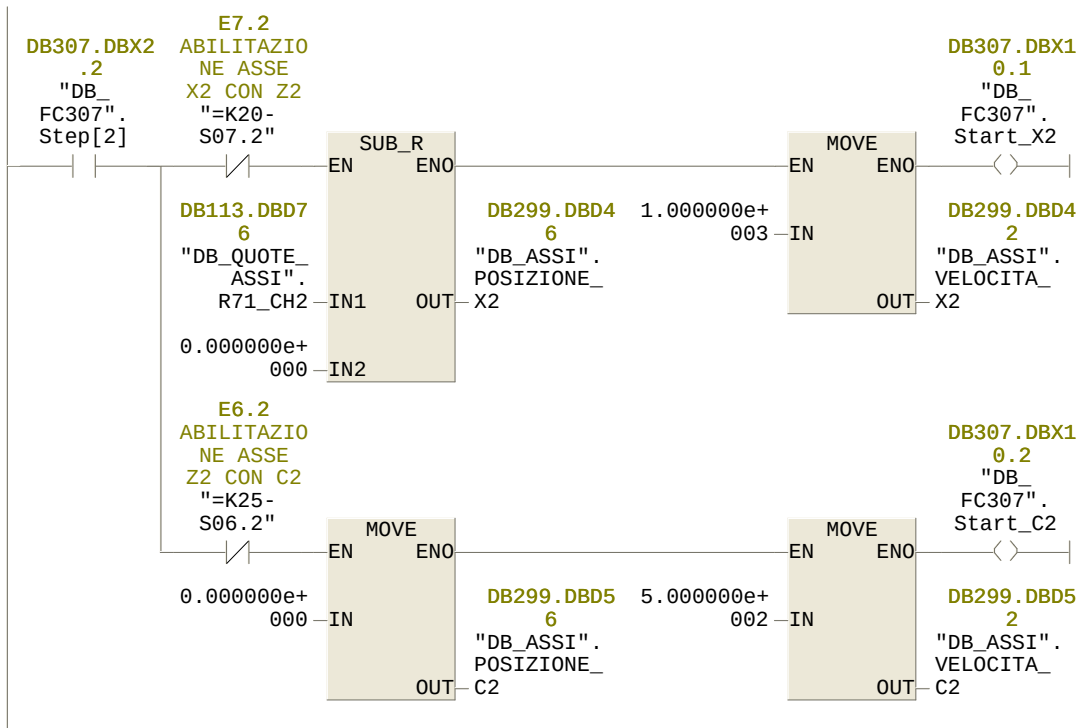


Segmento: 65 Codifica Step 31

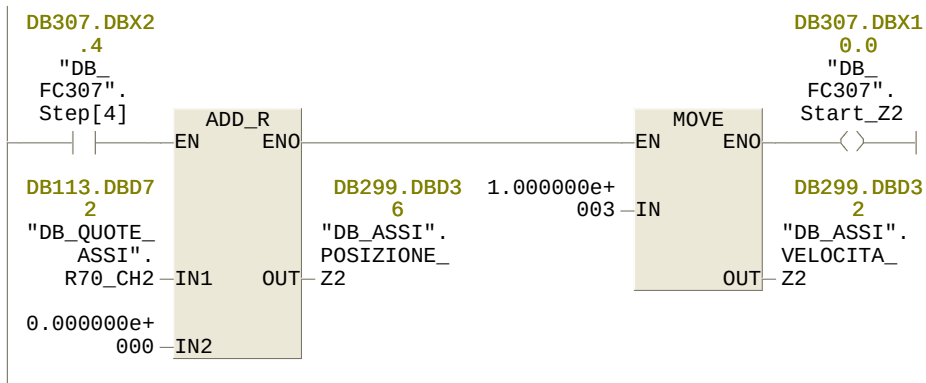


Segmento: 66

Segmento: 67 Richiamo asse X2 e C2

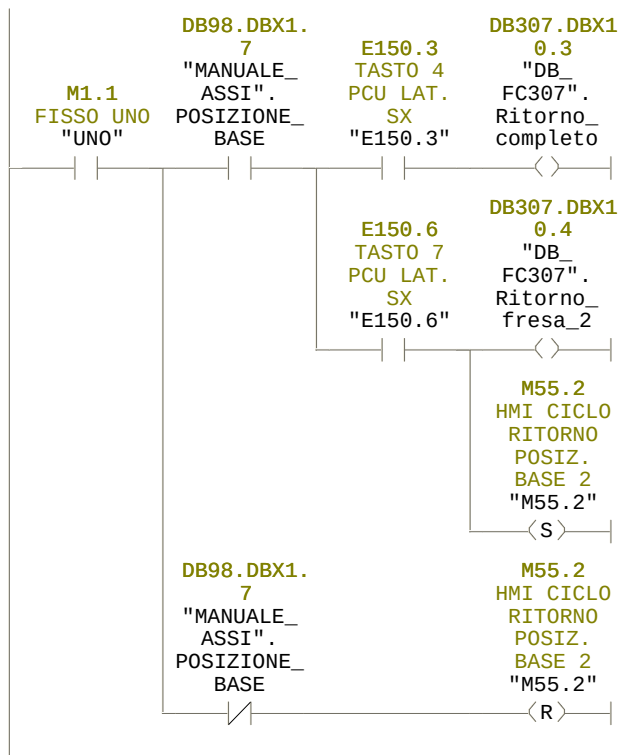


Segmento: 68 Richiamo asse Z2 in posizione di lavoro



Segmento: 69

Segmento: 70 Comandi ritorno a zero



FC308 - <offline>

"TEMPI_CONTAPEZZI"

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:** 2**Data e ora Codice:**

13/03/2015 04.13.27

Interfaccia: 23/02/2015 14.04.27**Lunghezze (blocco / codice / dati):** 01392 01214 00004**Proprietà dell'oggetto:**

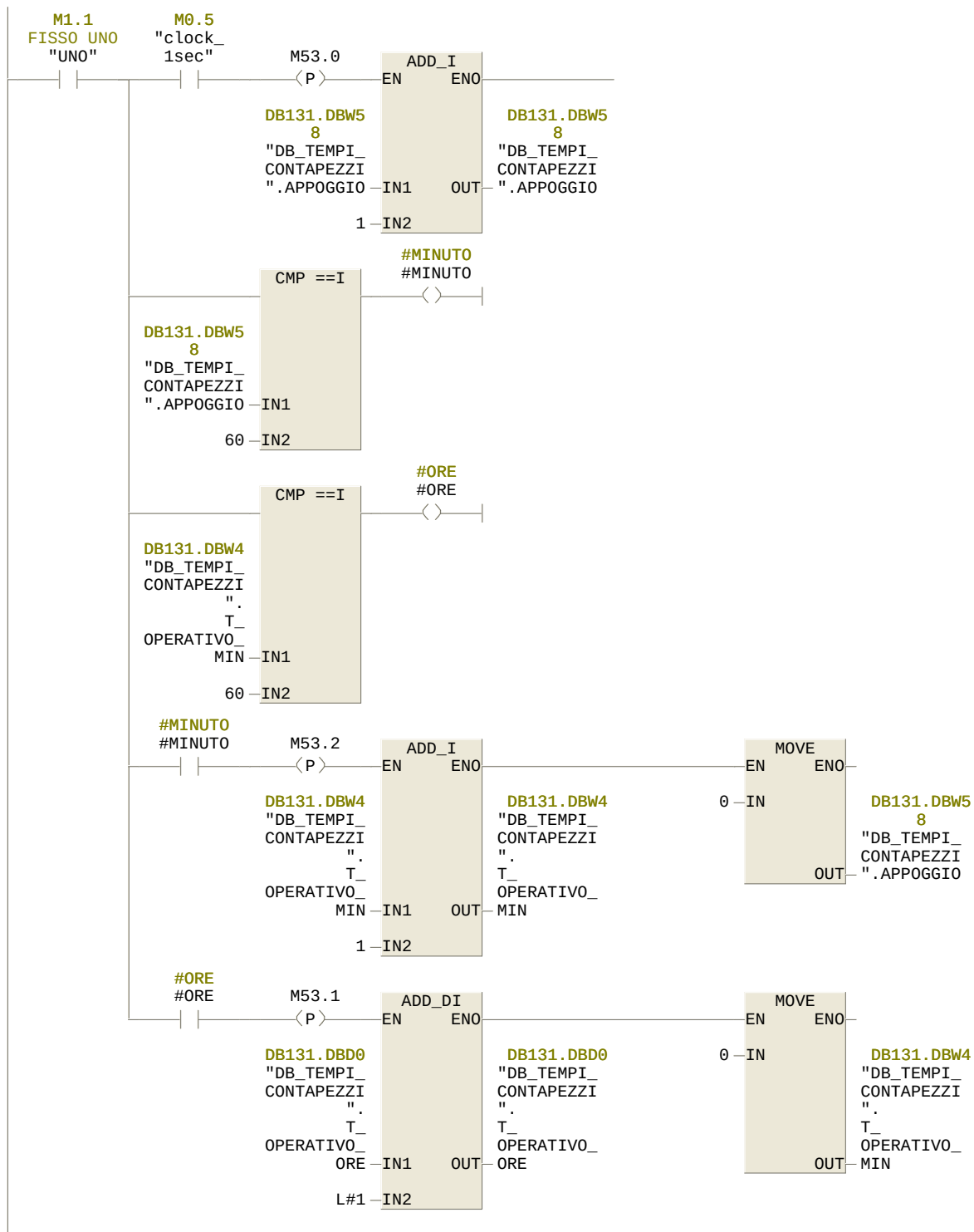
S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
APPOGGIO	Int	0.0	
FP	Bool	2.0	
MINUTO	Bool	2.1	
MINUTO2	Bool	2.2	
MINUTO1	Bool	2.3	
ORE2	Bool	2.4	
ORE	Bool	2.5	
ORE1	Bool	2.6	
MINUTO3	Bool	2.7	
RETURN		0.0	
RET_VAL		0.0	

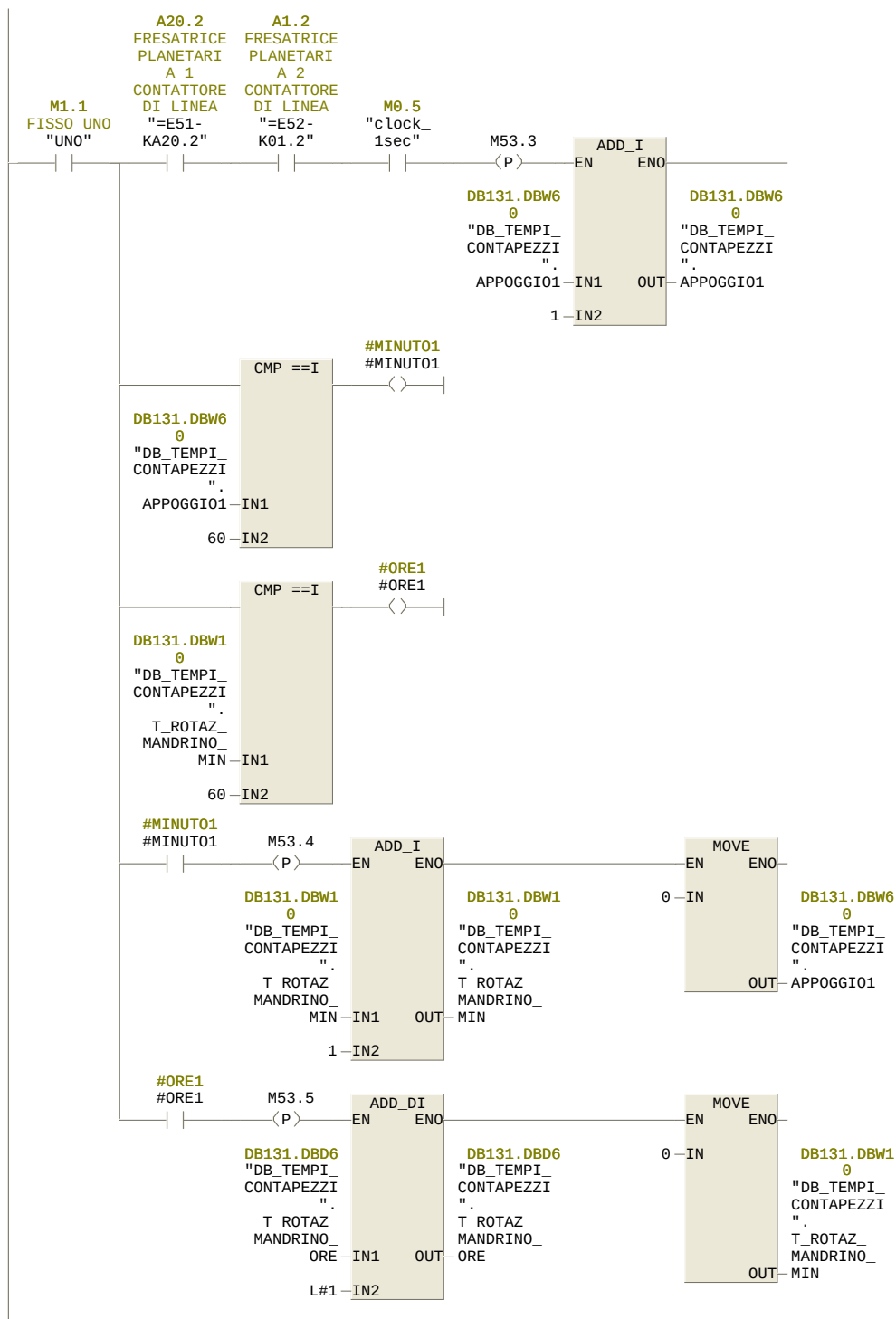
Blocco: FC308

Segmento: 1 TEMPO OPERATIVO ORE/MINUTI



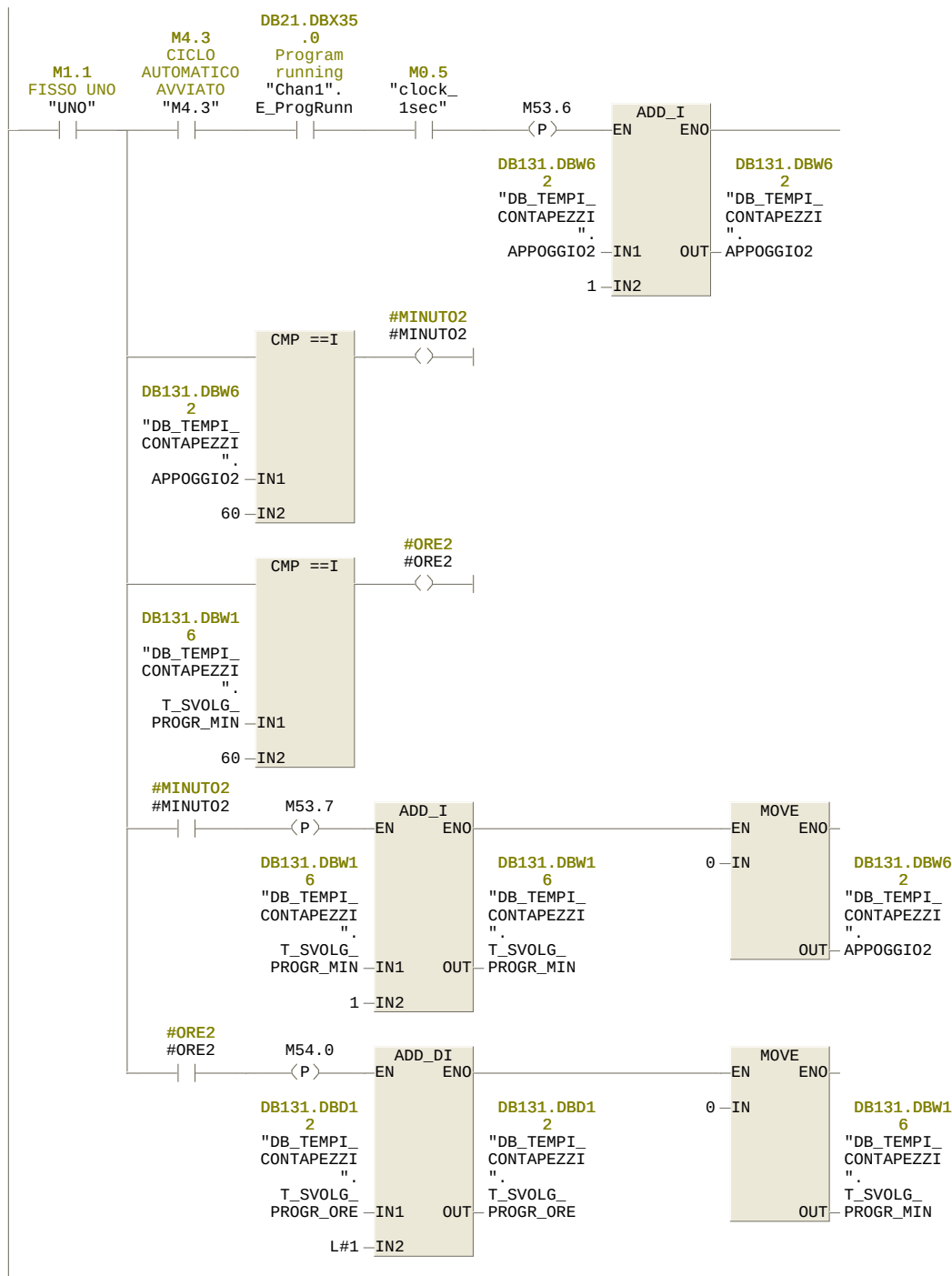
Segmento: 2

Segmento: 3 TEMPO MANDRINO ORE/MINUTI



Segmento: 4

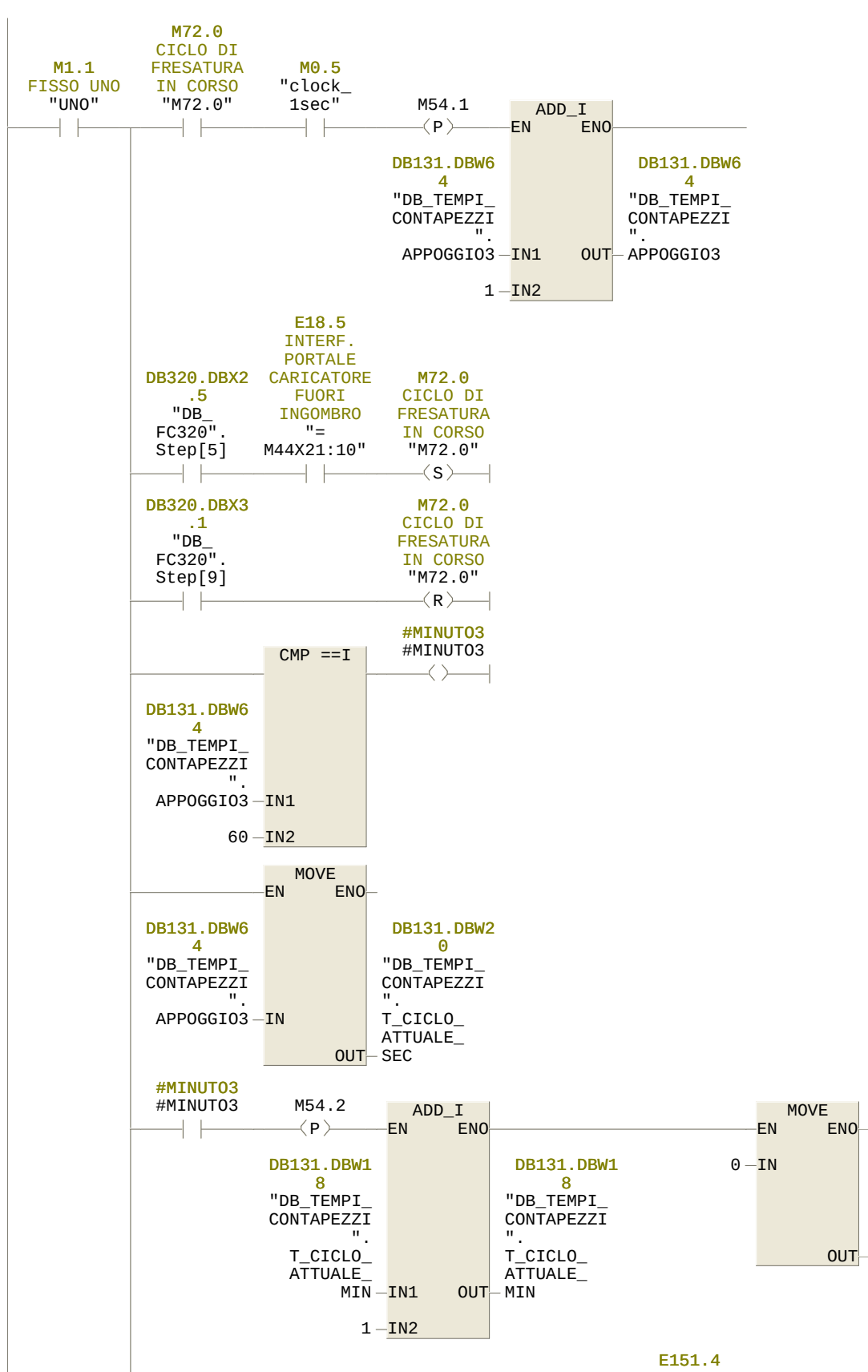
Segmento: 5 TEMPO SVOLGIMENTO PROGRAMMA ORE/MINUTI



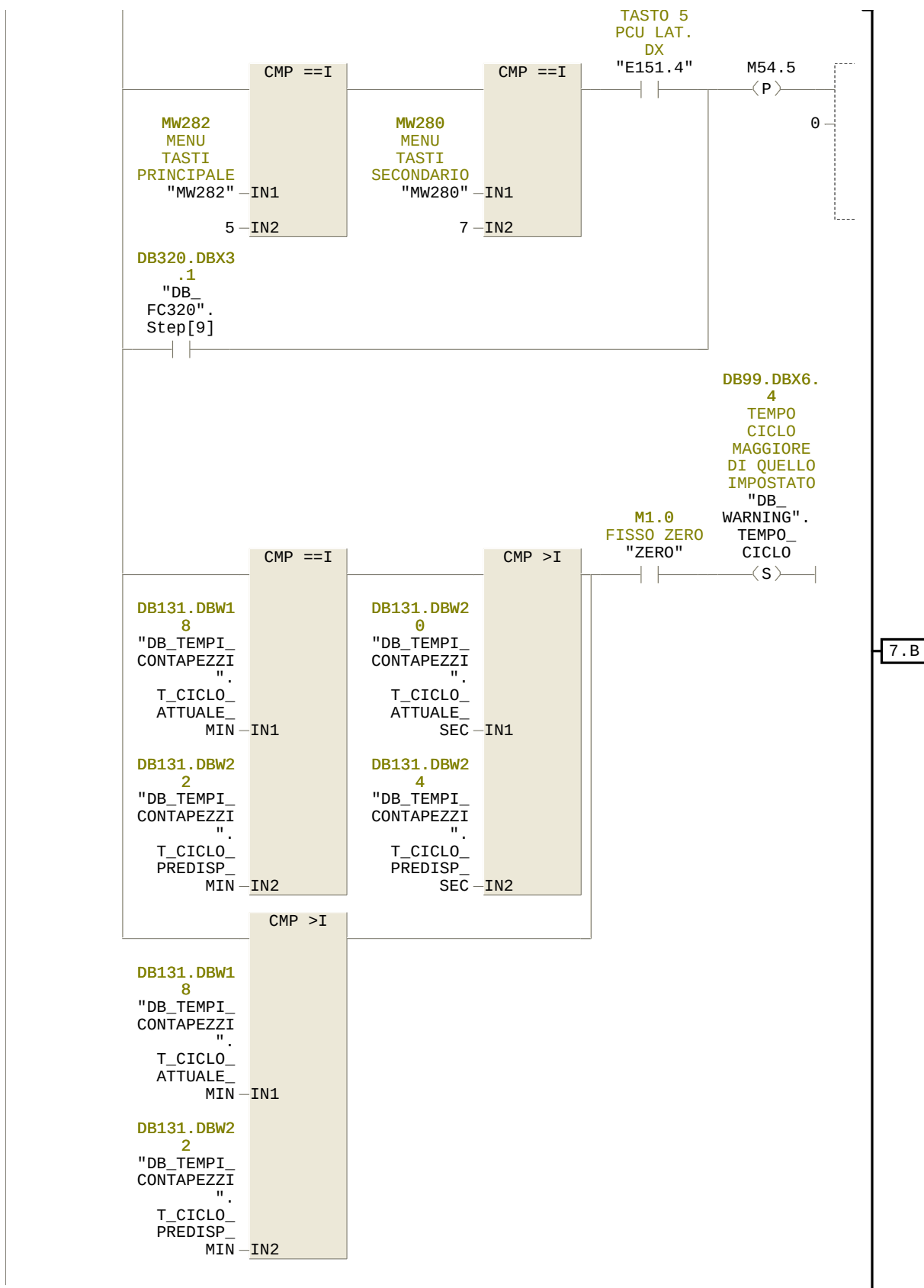
Segmento: 6



Segmento: 7	TEMPO CICLO ATTUALE MINUTI/SECONDI



7.A



7.A

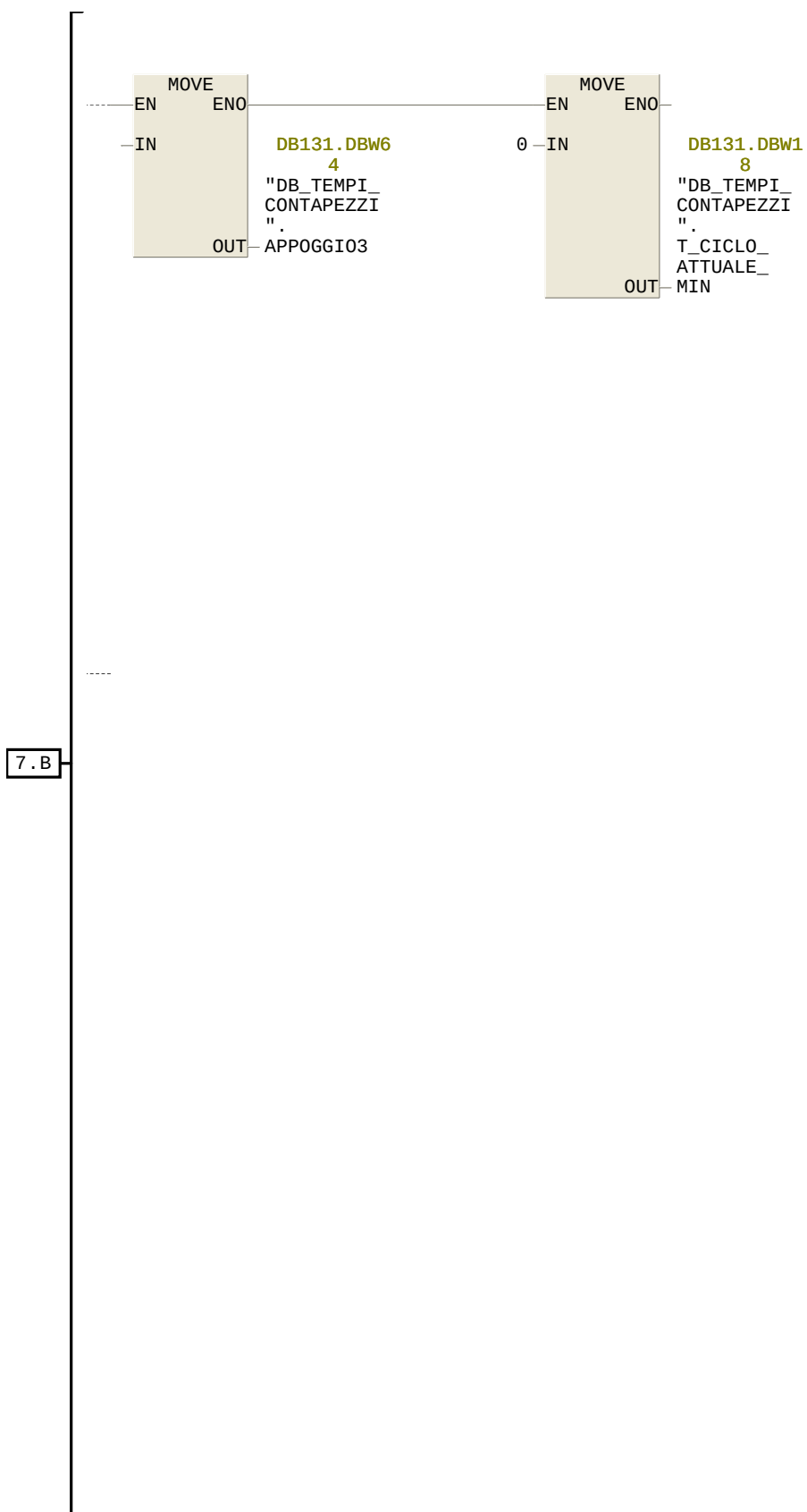
DB131.DBW6

4

"DB_TEMPI_
CONTAPEZZI

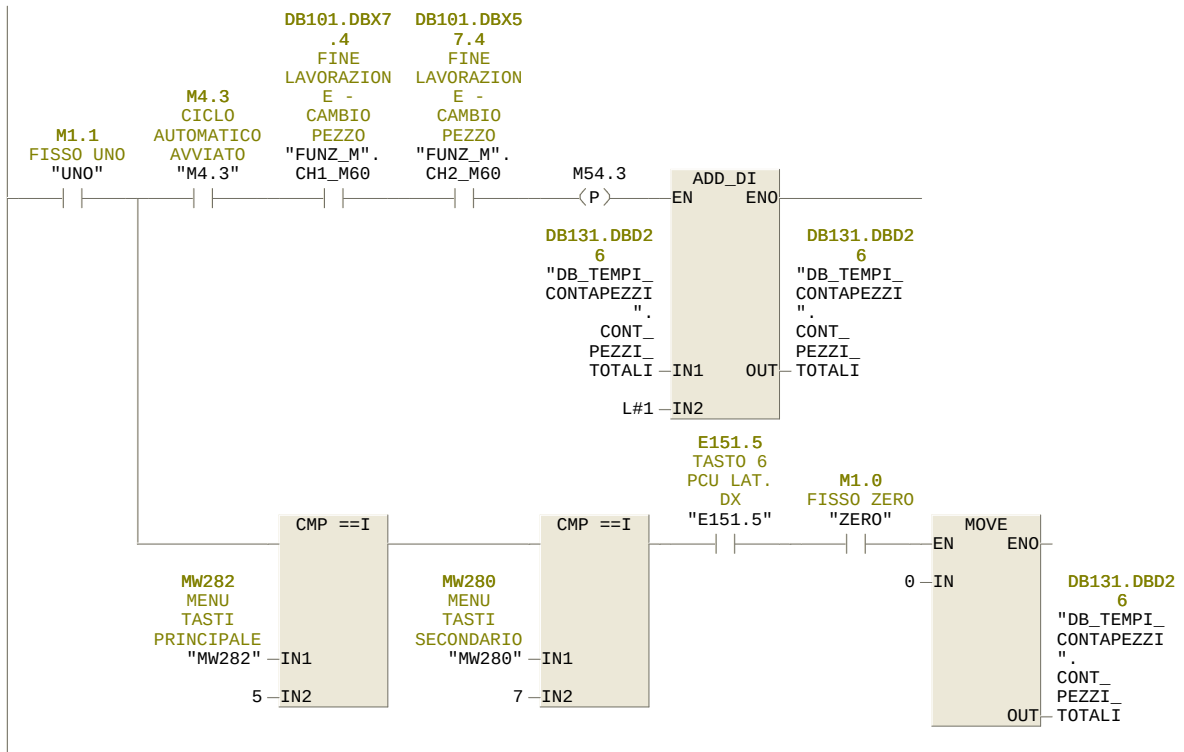
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APPOGGIO3



Segmento: 8

Segmento: 9 CONTAPEZZI TOTALE



Pagina 11 (

FC310 - <offline>

"RIT_INDIETRO_1"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

04/03/2015 19.57.07

Interfaccia: 19/08/2014 12.30.26

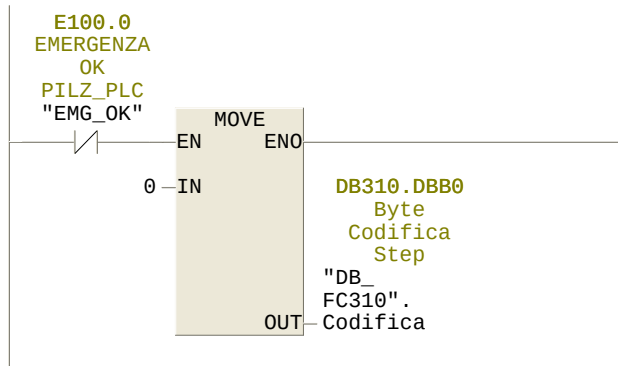
Lunghezze (blocco / codice / dati): 03546 03242 00000

Proprietà dell'oggetto:

S7_language

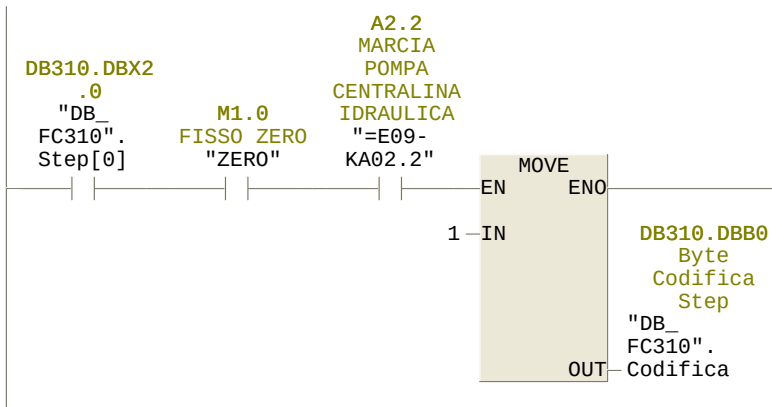
9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
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OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC310 RITORNO INDIETRO 1**Segmento: 1 Azzeramento****Segmento: 2**

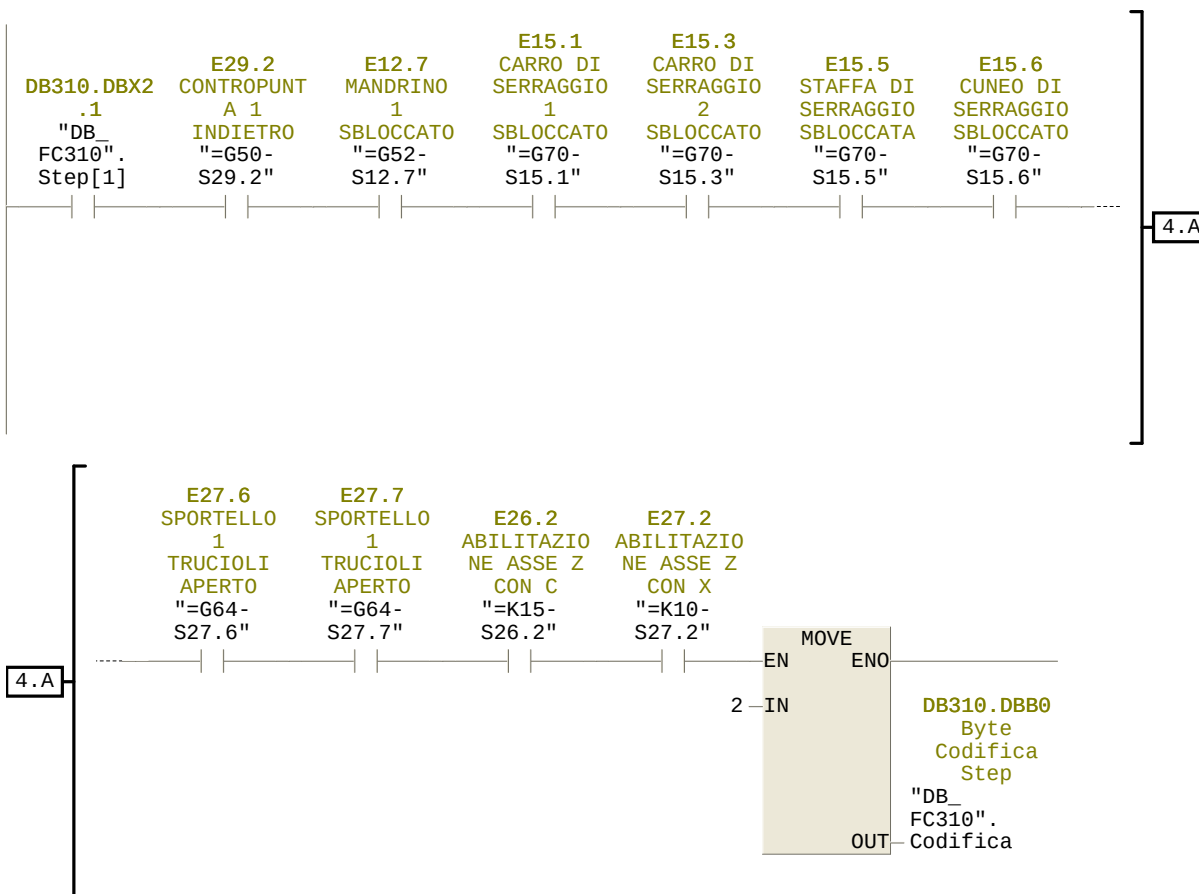
Segmento: 3 Step 0 -

Start sottoprogramma

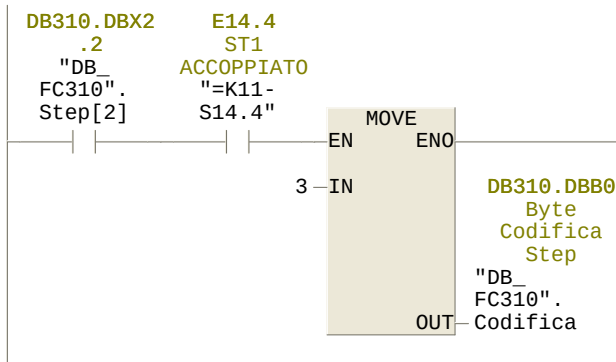


Segmento: 4 Step 1 -

Controllo condizioni iniziali della macchina
(mandrino, contropunta, carri serraggio, staffa e cuneo)
Controllo quota X-C a quota zero
Controllo sportelli trucioli aperti

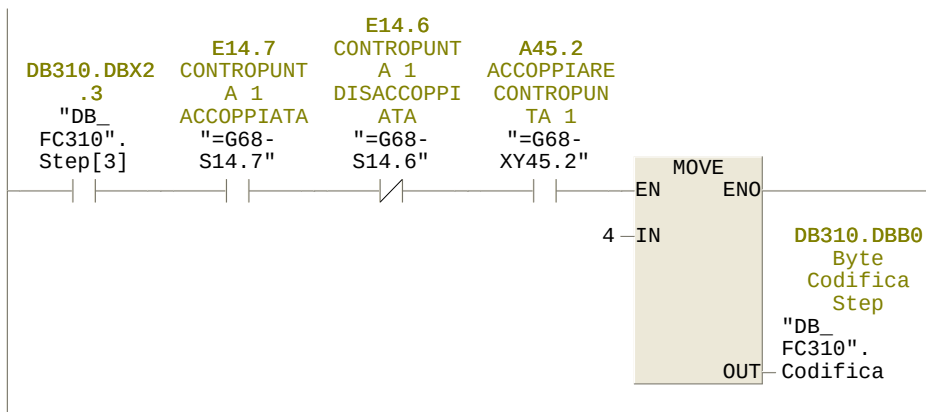


Segmento: 5 Step 2 -

Richiamo Z in posizione -
Attendo FC posizione di accoppiamento

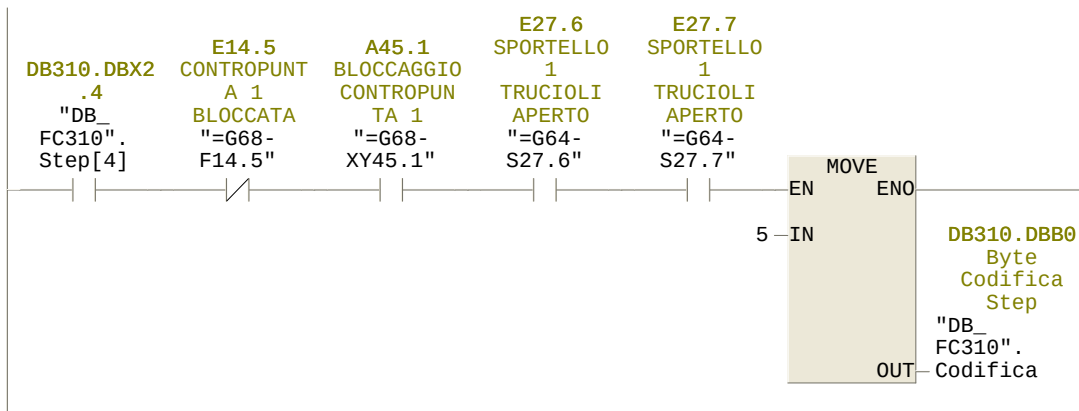
Segmento: 6 Step 3 -

Accoppiamento macchina



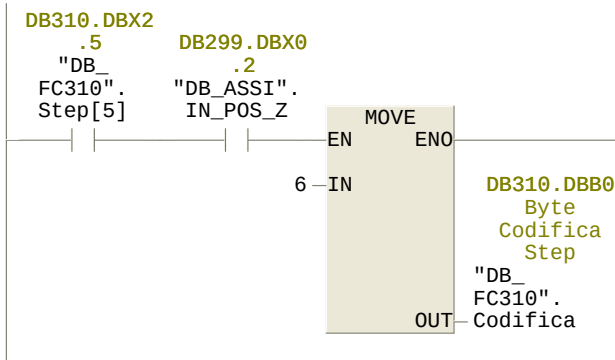
Segmento: 7 Step 4 -

Sblocco macchina

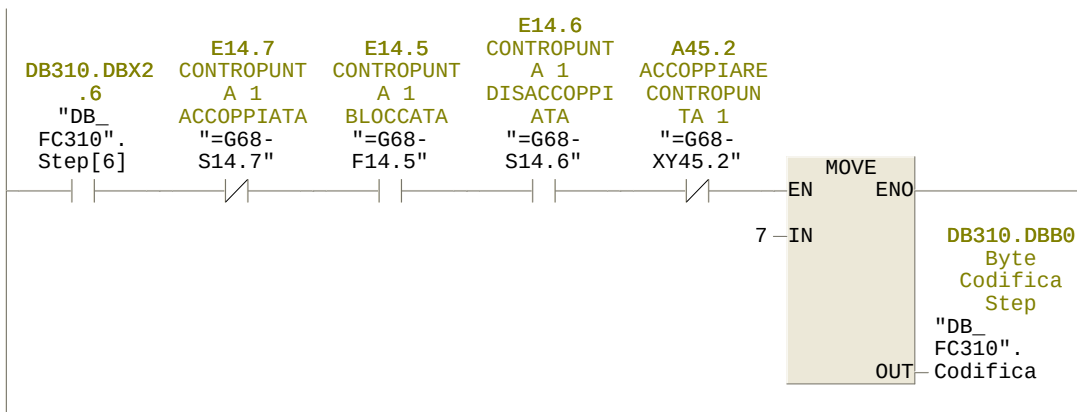


Segmento: 8 Step 5 -

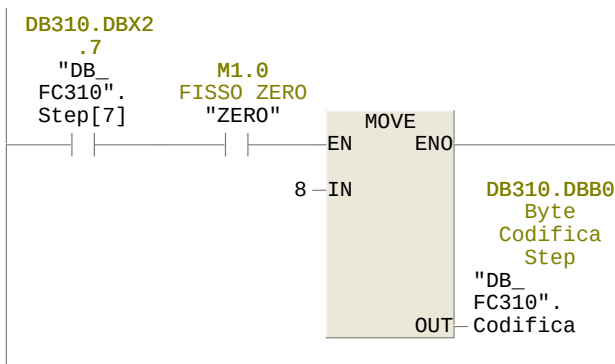
Spostamento Z in posizione di lavoro



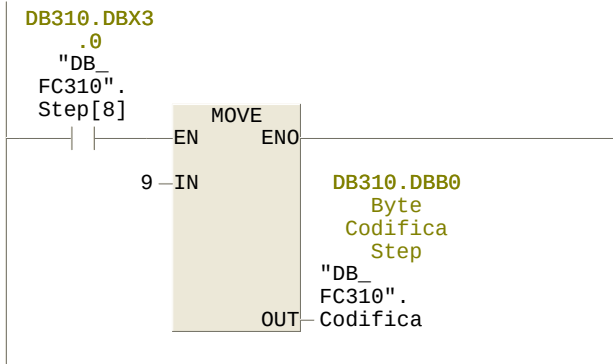
Segmento: 9 Step 6 -

Tolgo accoppiamento macchina
Fine sottoprogramma

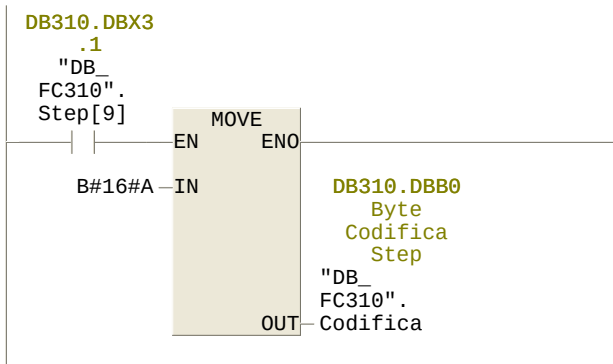
Segmento: 10 Step 7 -



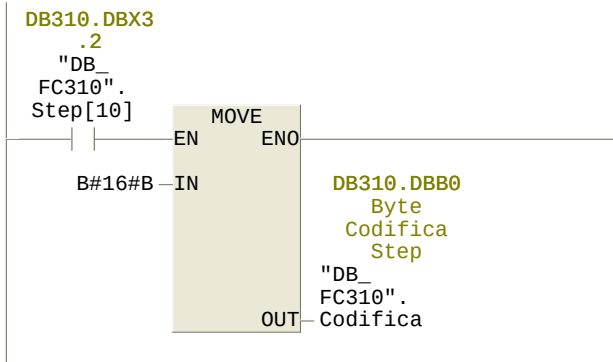
Segmento: 11 Step 8 -



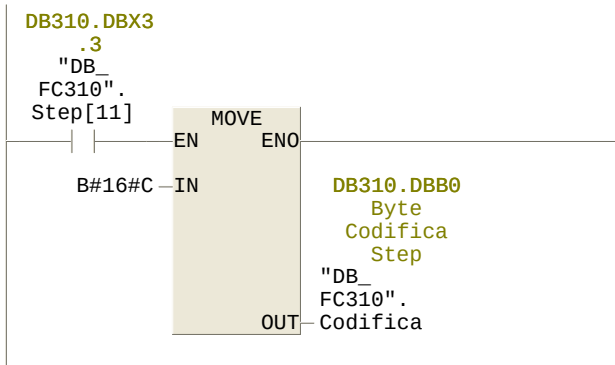
Segmento: 12 Step 9 -



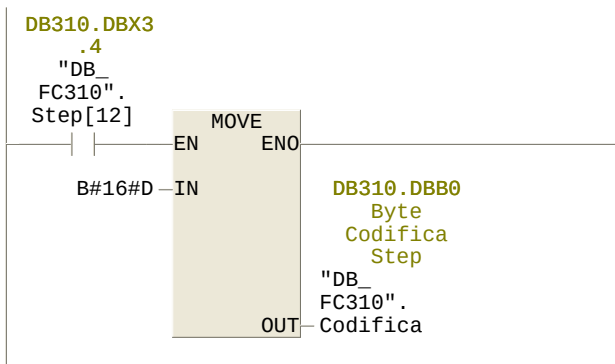
Segmento: 13 Step 10 -



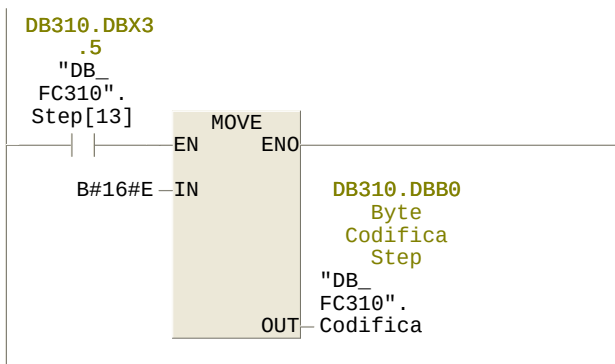
Segmento: 14 Step 11 -



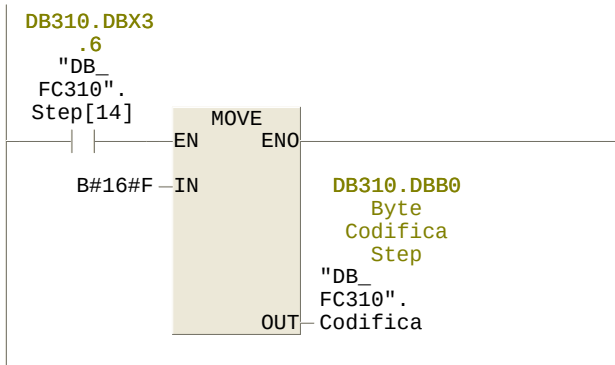
Segmento: 15 Step 12 -



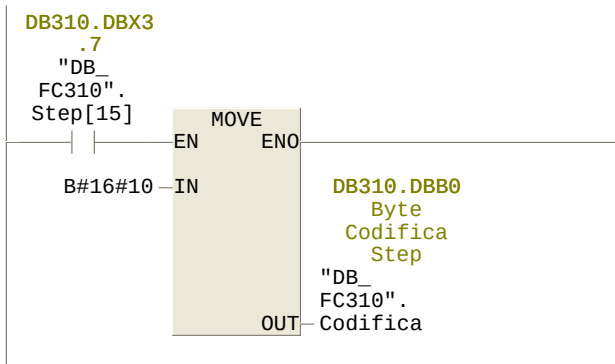
Segmento: 16 Step 13 -



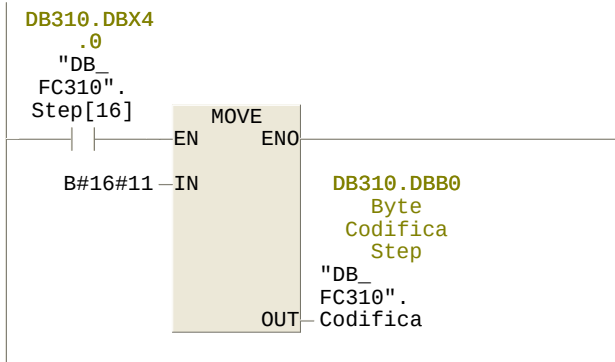
Segmento: 17 Step 14 -



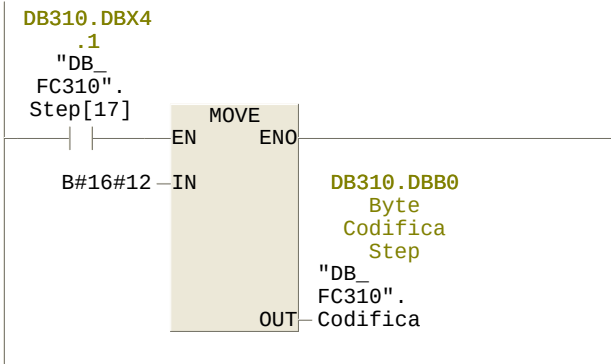
Segmento: 18 Step 15 -



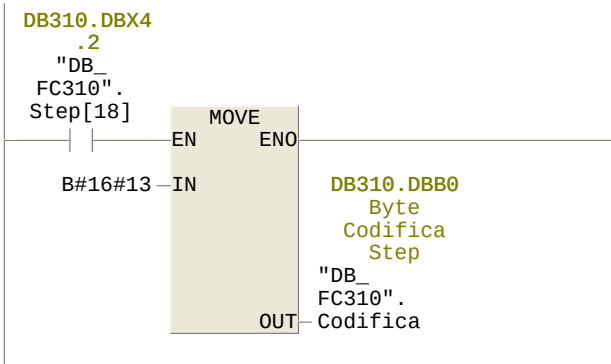
Segmento: 19 Step 16 -



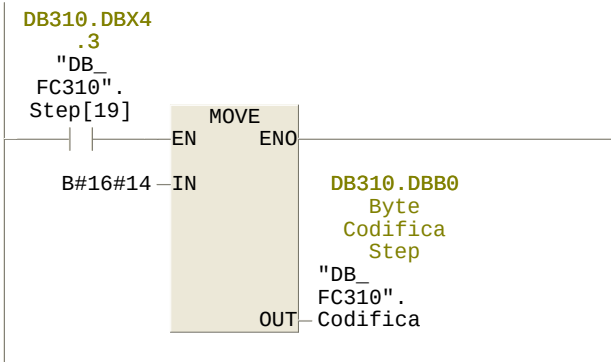
Segmento: 20 Step 17 -



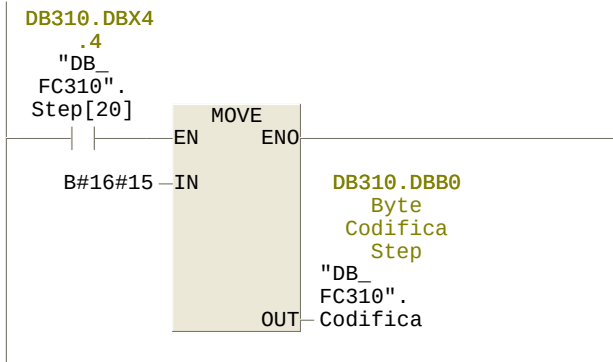
Segmento: 21 Step 18 -



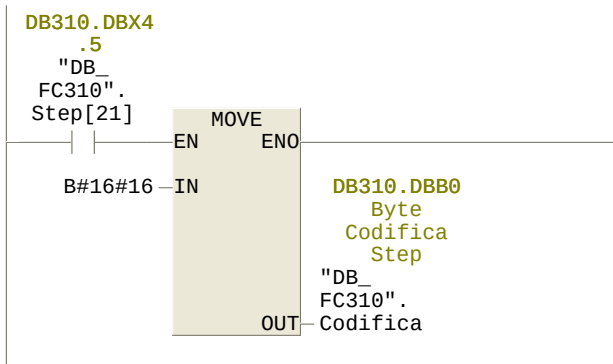
Segmento: 22 Step 19 -



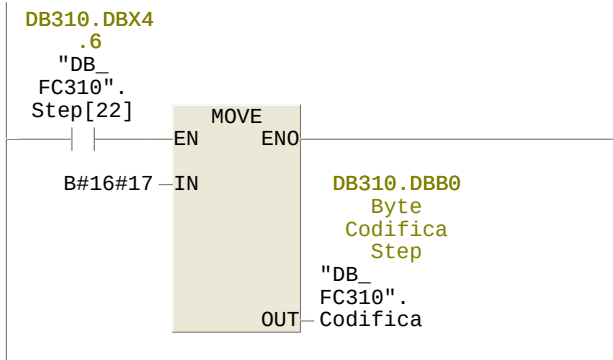
Segmento: 23 Step 20 -



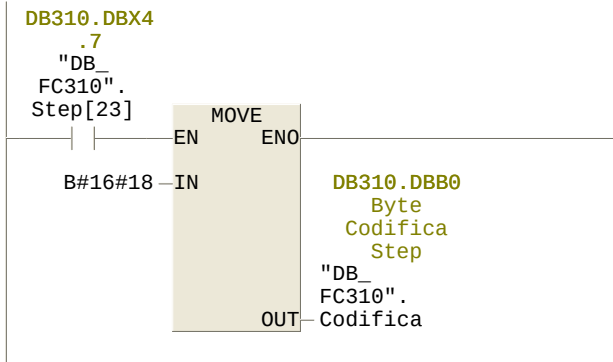
Segmento: 24 Step 21 -



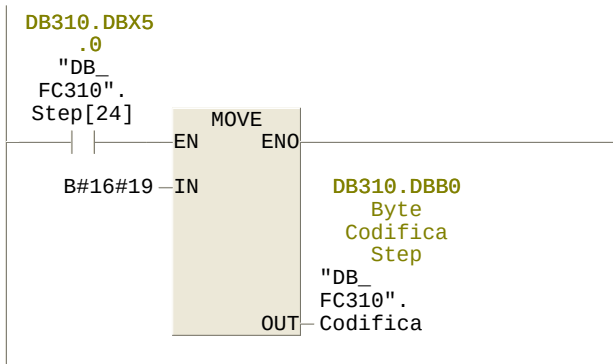
Segmento: 25 Step 22 -



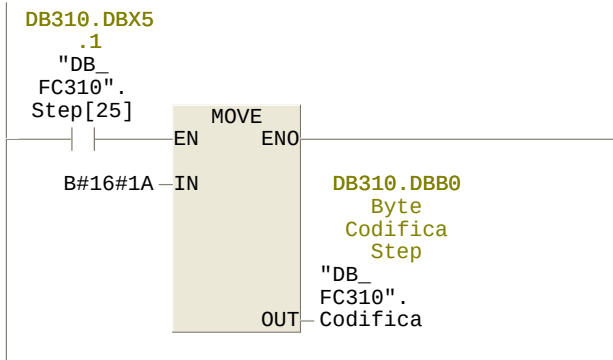
Segmento: 26 Step 23 -



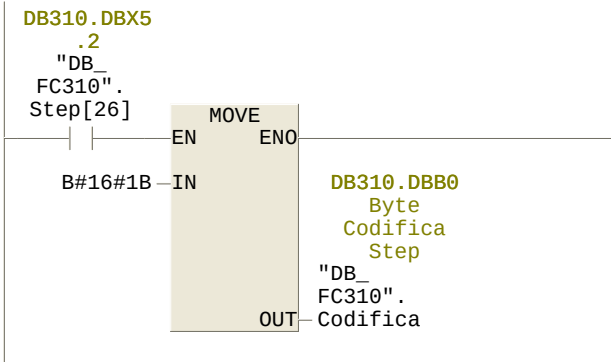
Segmento: 27 Step 24 -



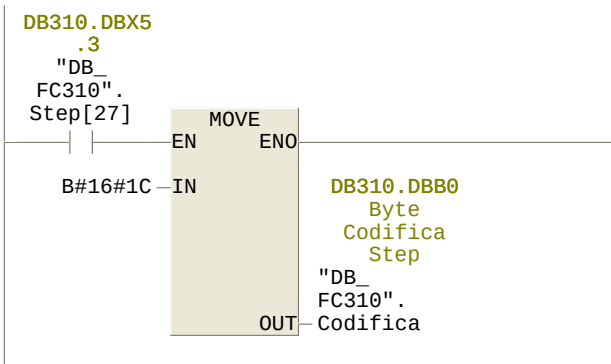
Segmento: 28 Step 25 -



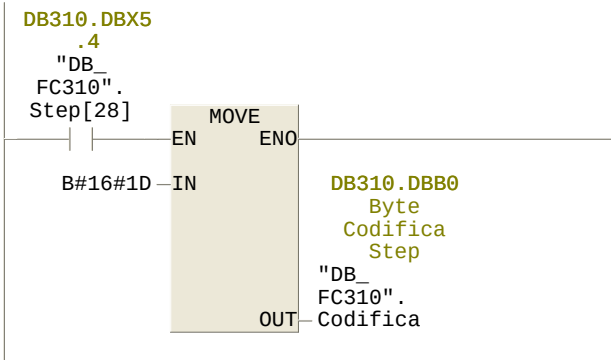
Segmento: 29 Step 26 -



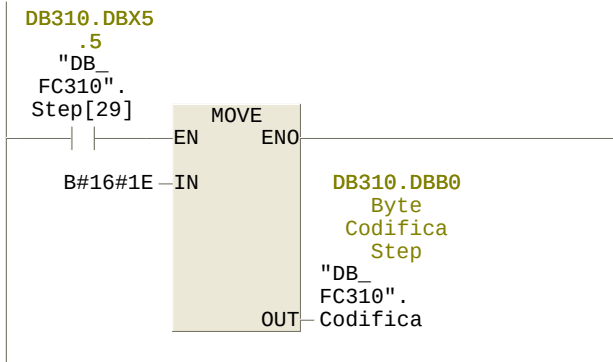
Segmento: 30 Step 27 -



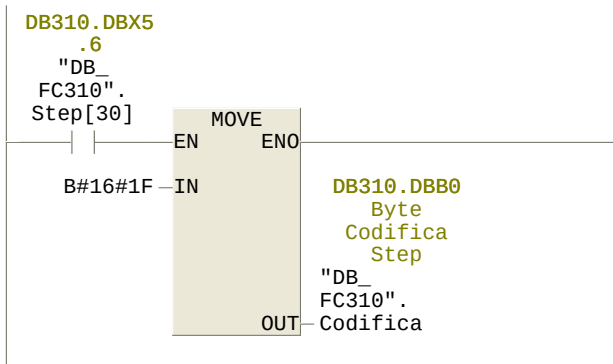
Segmento: 31 Step 28 -



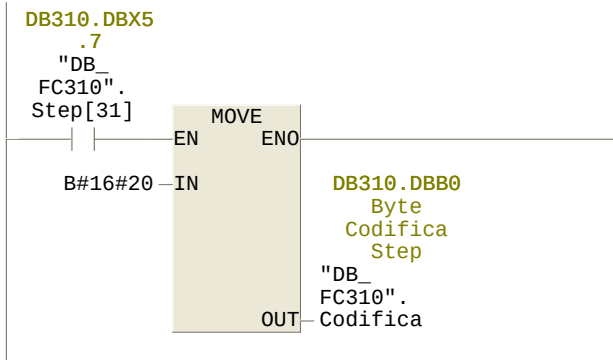
Segmento: 32 Step 29 -



Segmento: 33 Step 30 -

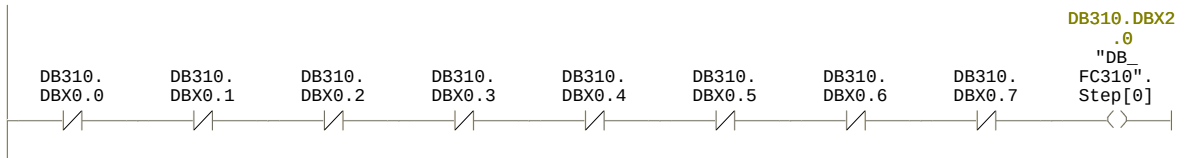


Segmento: 34 Step 31 -

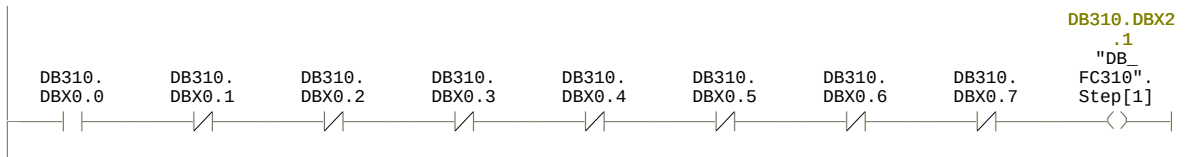


Segmento: 35

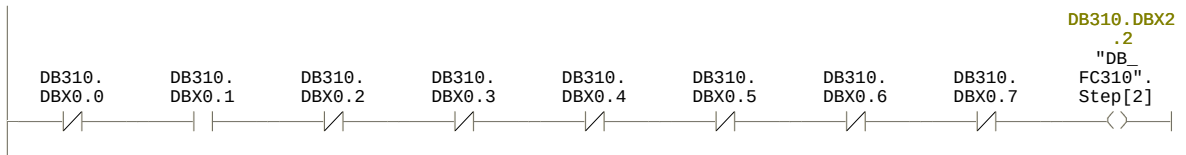
Segmento: 36 Codifica Step 0



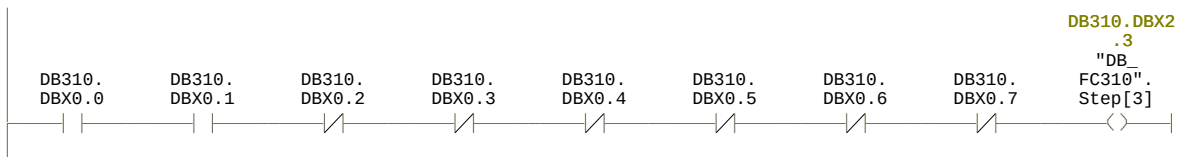
Segmento: 37 Codifica Step 1



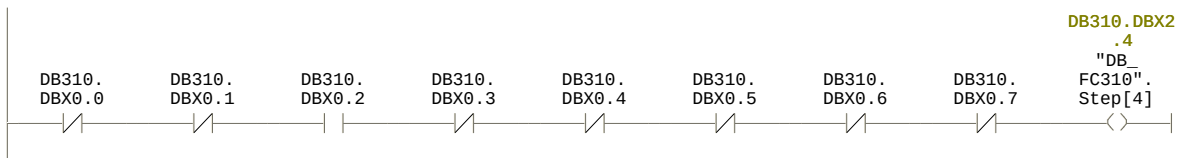
Segmento: 38 Codifica Step 2



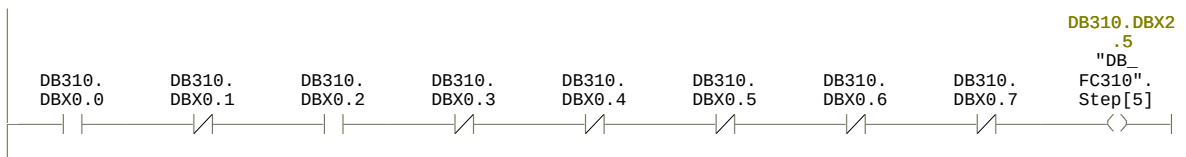
Segmento: 39 Codifica Step 3



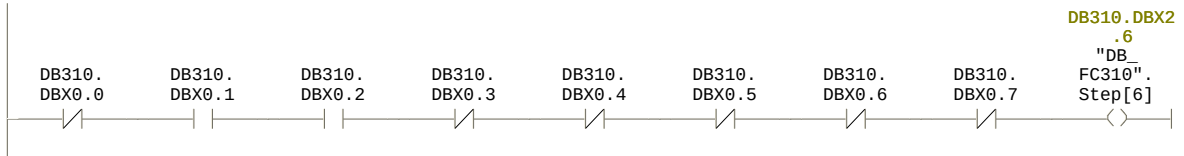
Segmento: 40 Codifica Step 4



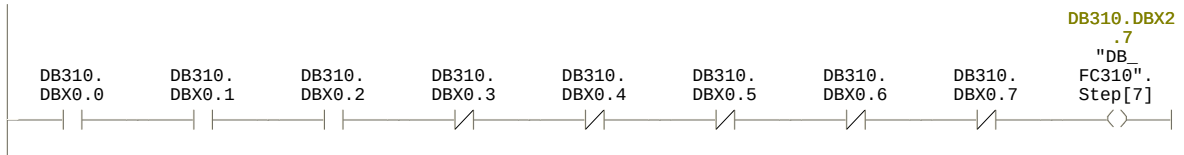
Segmento: 41 Codifica Step 5



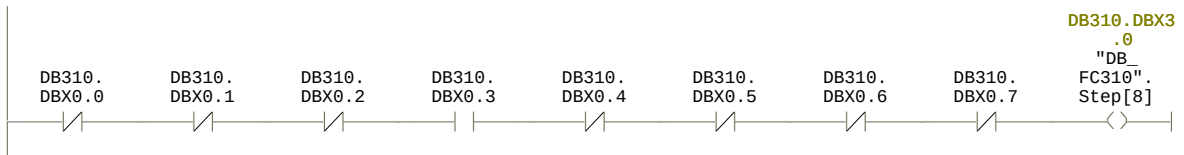
Segmento: 42 Codifica Step 6



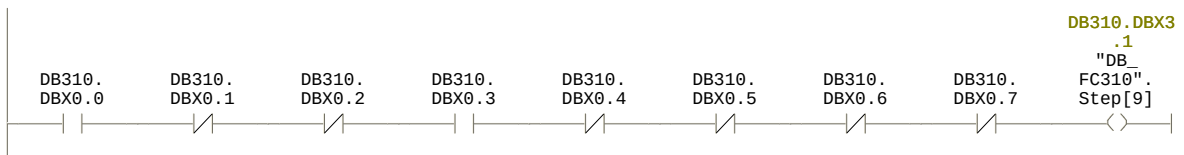
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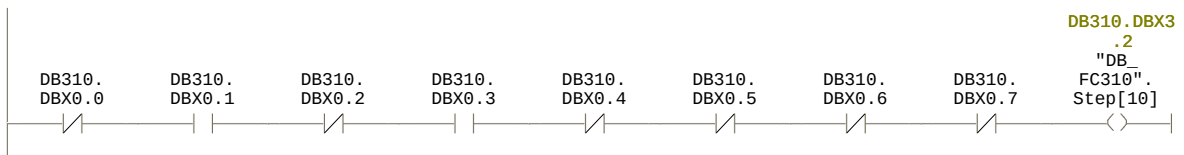
Segmento: 44 Codifica Step 8



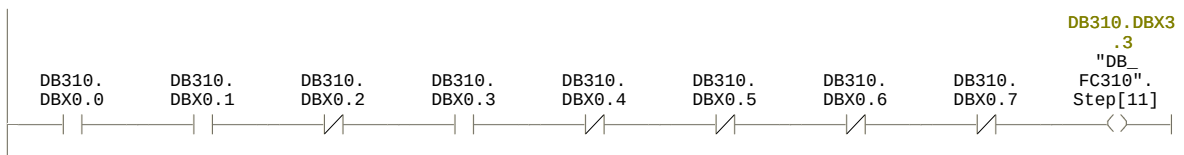
Segmento: 45 Codifica Step 9



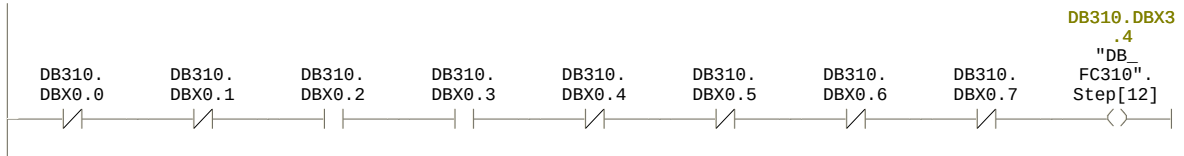
Segmento: 46 Codifica Step 10



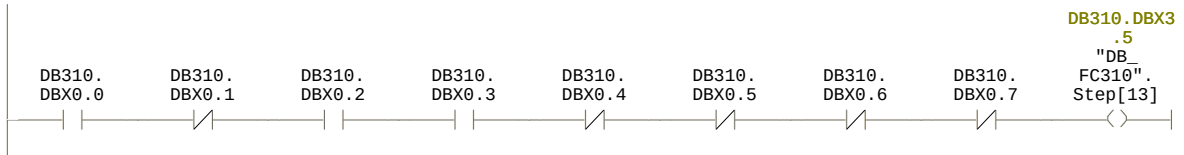
Segmento: 47 Codifica Step 11



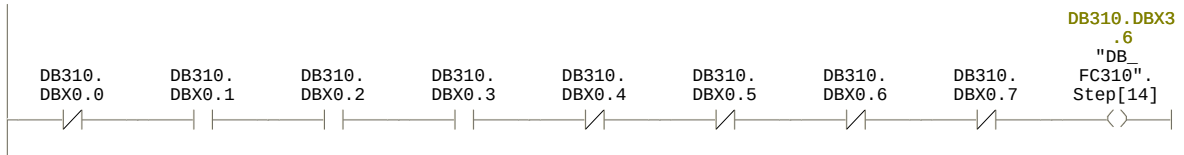
Segmento: 48 Codifica Step 12



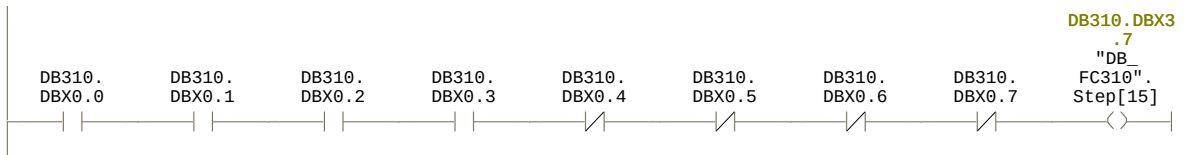
Segmento: 49 Codifica Step 13



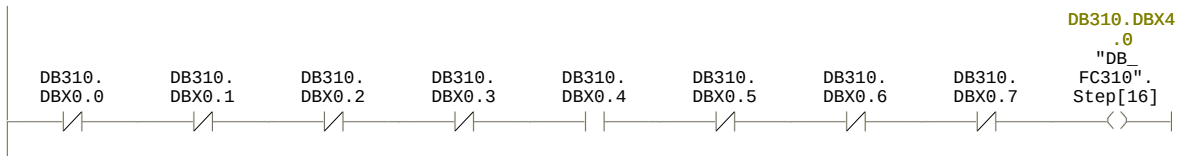
Segmento: 50 Codifica Step 14



Segmento: 51 Codifica Step 15



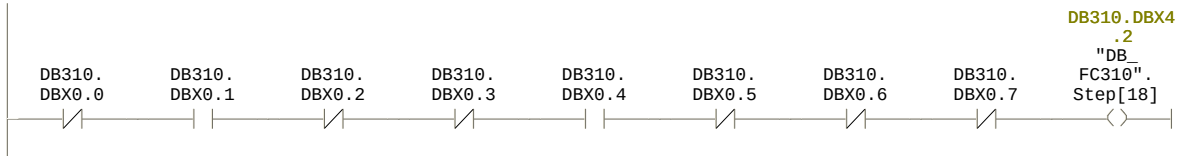
Segmento: 52 Codifica Step 16



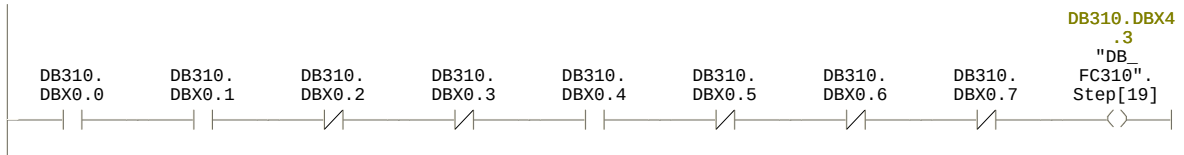
Segmento: 53 Codifica Step 17



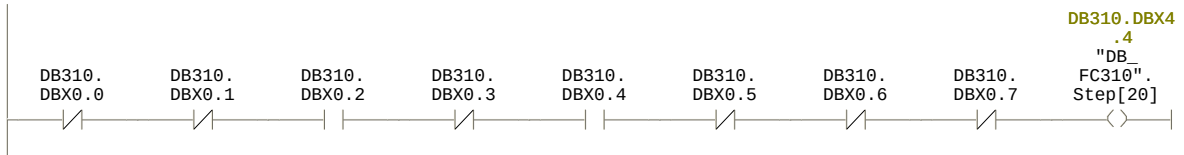
Segmento: 54 Codifica Step 18



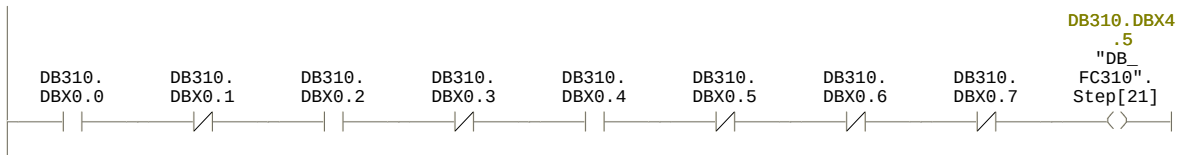
Segmento: 55 Codifica Step 19



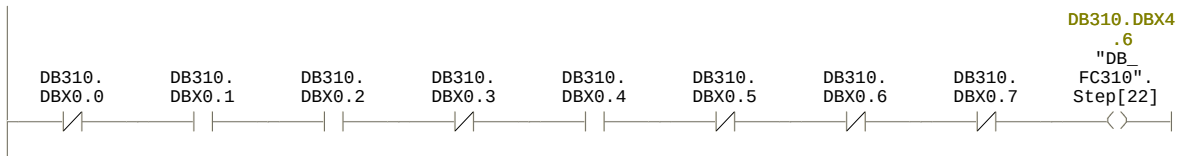
Segmento: 56 Codifica Step 20



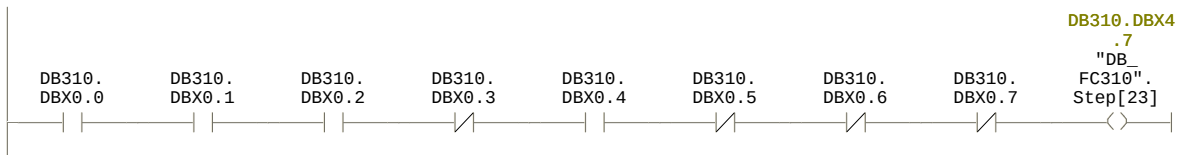
Segmento: 57 Codifica Step 21



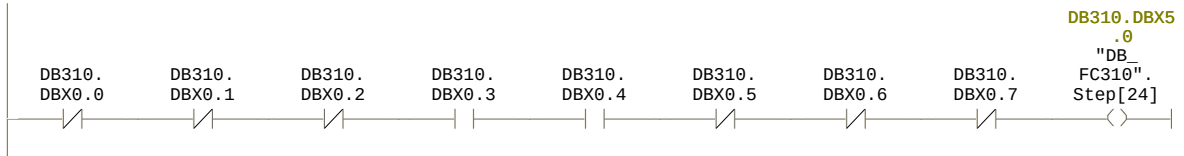
Segmento: 58 Codifica Step 22



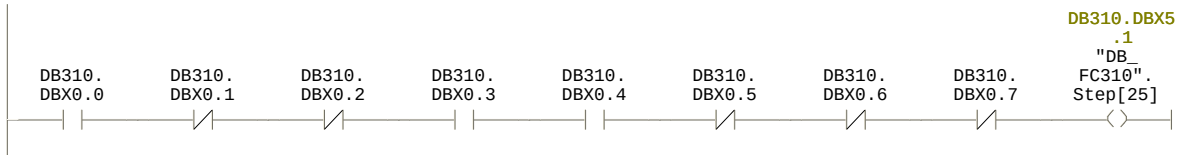
Segmento: 59 Codifica Step 23



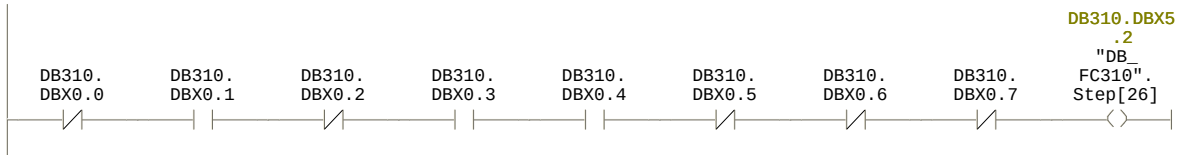
Segmento: 60 Codifica Step 24



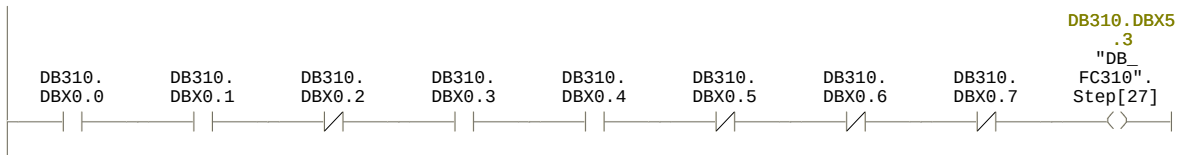
Segmento: 61 Codifica Step 25



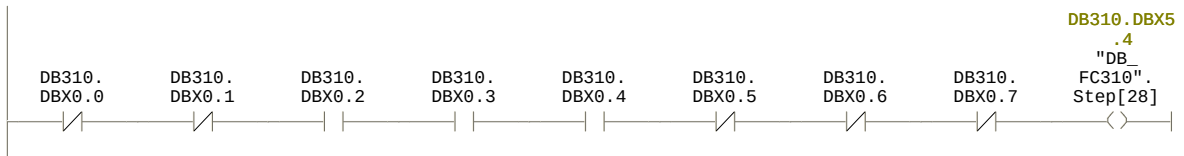
Segmento: 62 Codifica Step 26



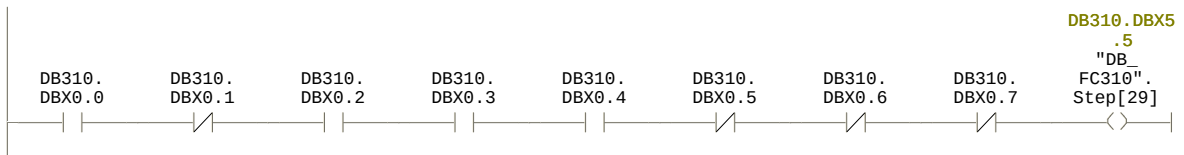
Segmento: 63 Codifica Step 27



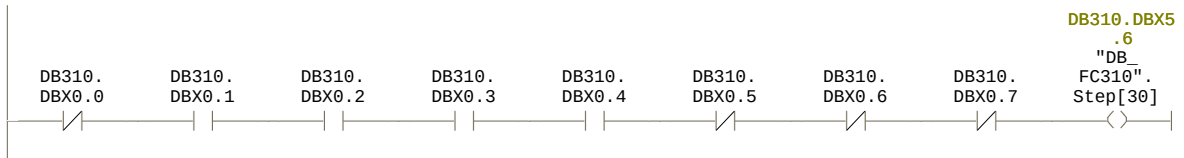
Segmento: 64 Codifica Step 28



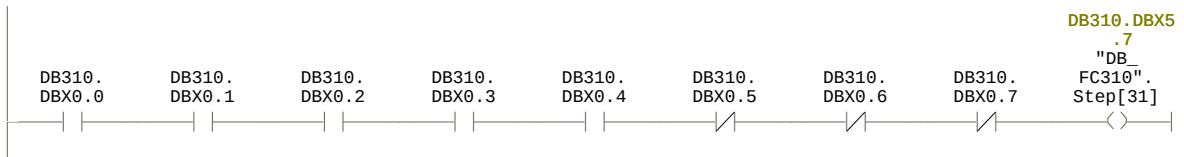
Segmento: 65 Codifica Step 29



Segmento: 66 Codifica Step 30



Segmento: 67 Codifica Step 31



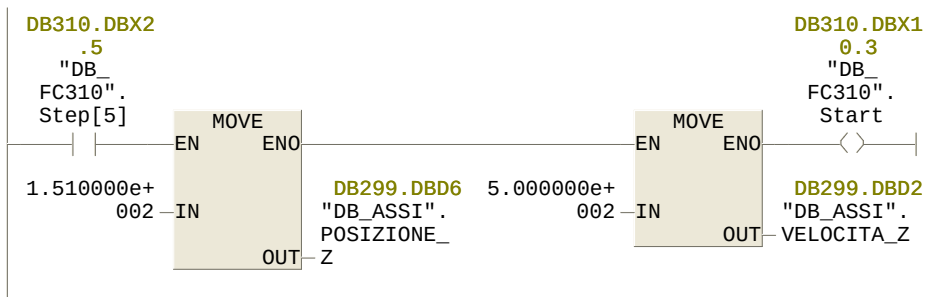
Segmento: 68



Segmento: 69 Richiamo asse Z in posizione di accoppiamento



Segmento: 70 Richiamo asse Z in posizione di lavoro



FC311 - <offline>

"RIT_INDIETRO_2"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

11/02/2015 12.36.08

Interfaccia: 19/08/2014 12.30.26

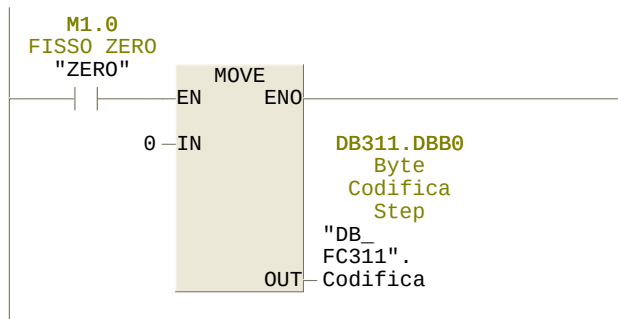
Lunghezze (blocco / codice / dati): 03546 03240 00000

Proprietà dell'oggetto:

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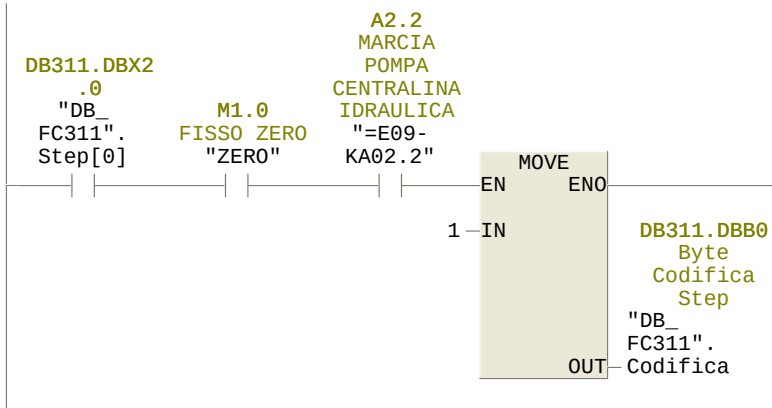
9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
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OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC311 RITORNO INDIETRO 2**Segmento: 1 Azzeramento****Segmento: 2**

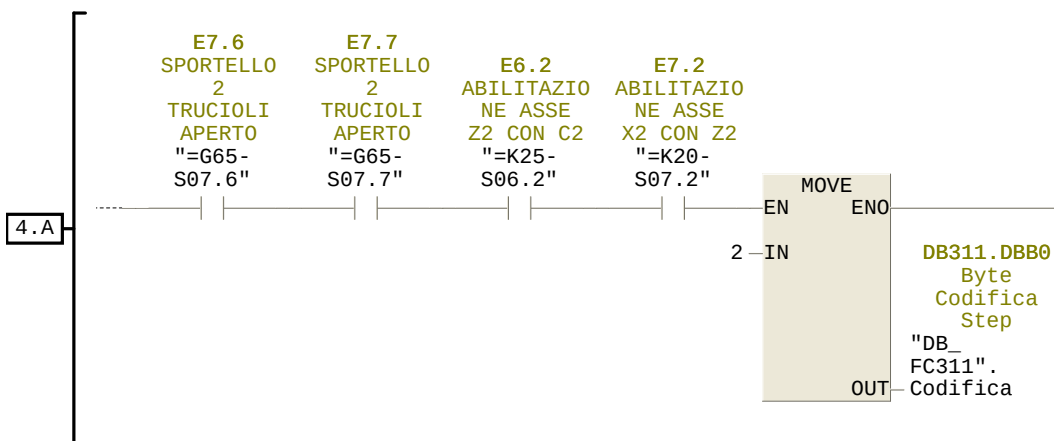
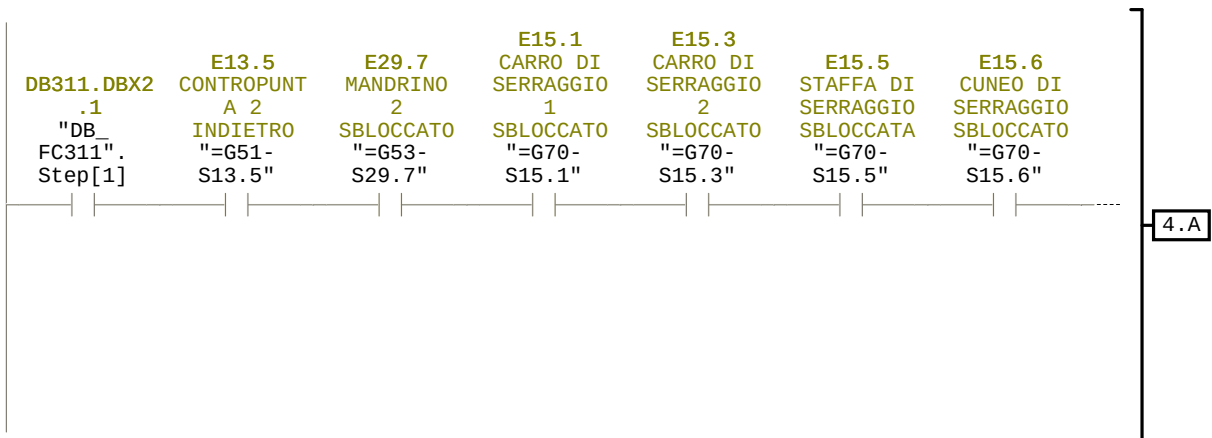
Segmento: 3 Step 0 -

Start sottoprogramma

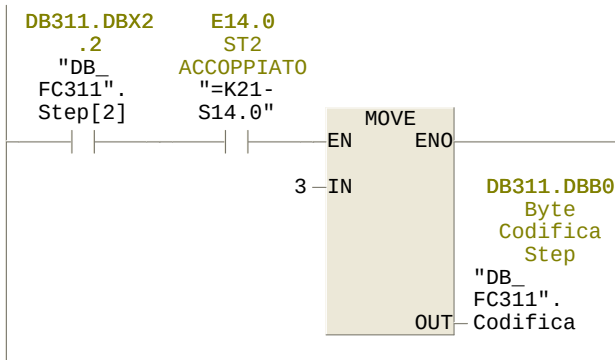


Segmento: 4 Step 1 -

Controllo condizioni iniziali della macchina
(mandrino, contropunta, carri serraggio, staffa e cuneo)
Controllo quota X2-C2 a quota zero
Controllo sportelli trucioli aperti

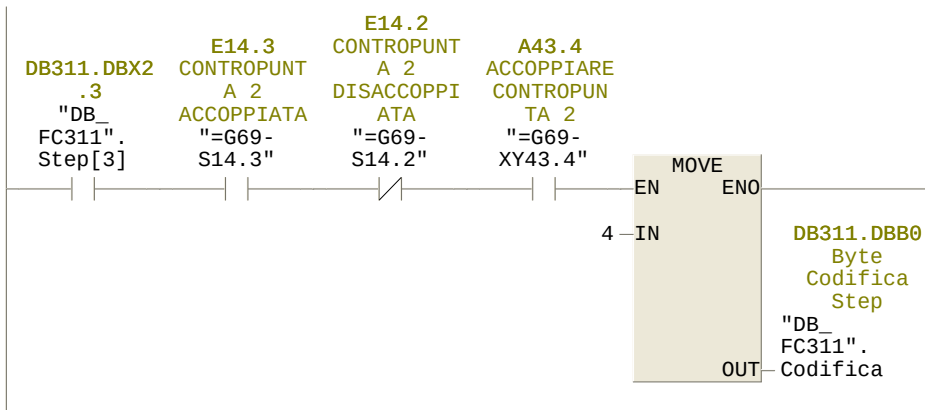


Segmento: 5 Step 2 -

Richiamo Z2 in posizione -
Attendo FC posizione di accoppiamento

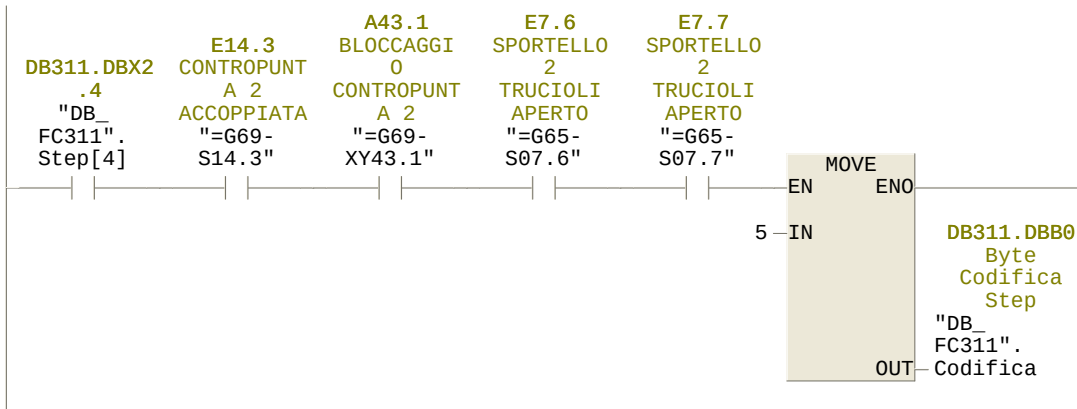
Segmento: 6 Step 3 -

Accoppiamento macchina



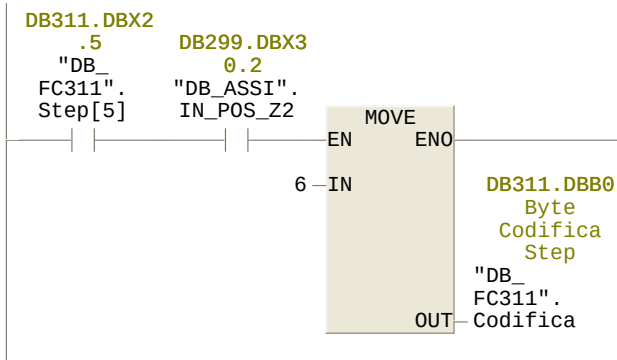
Segmento: 7 Step 4 -

Sblocco macchina

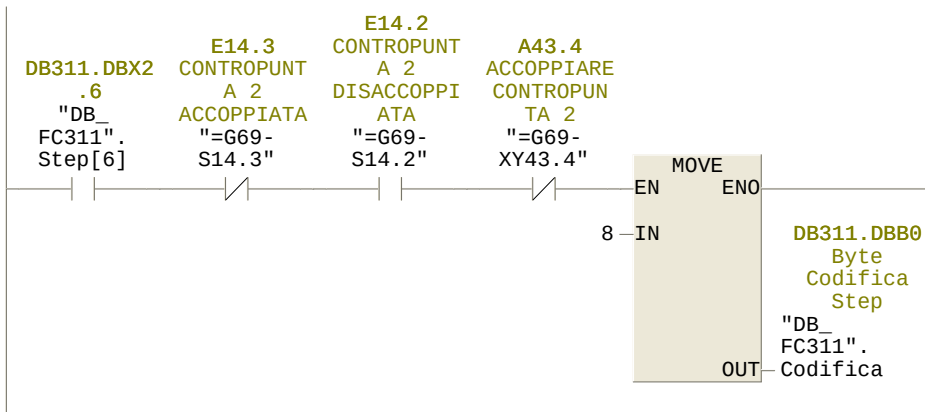


Segmento: 8 Step 5 -

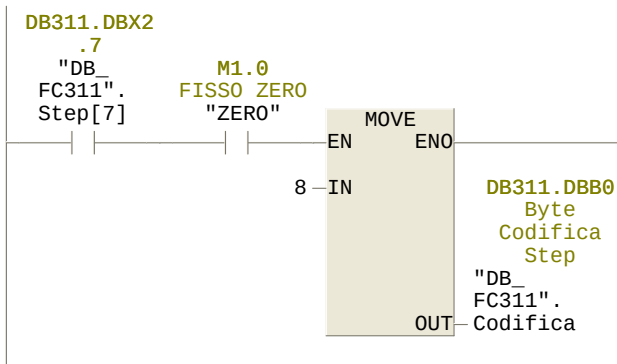
Spostamento Z2 in posizione di lavoro



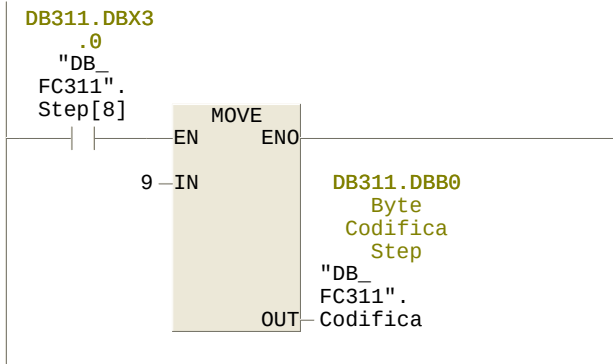
Segmento: 9 Step 6 -

Tolgo accoppiamento macchina
Fine sottoprogramma

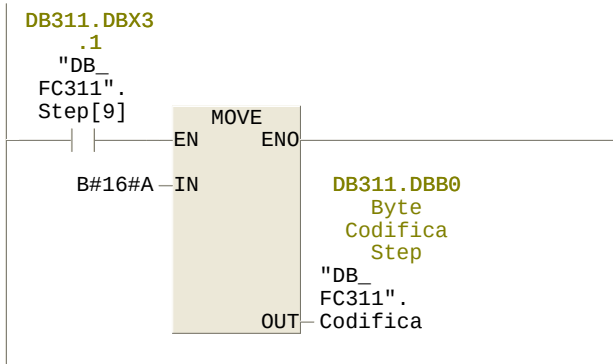
Segmento: 10 Step 7 -



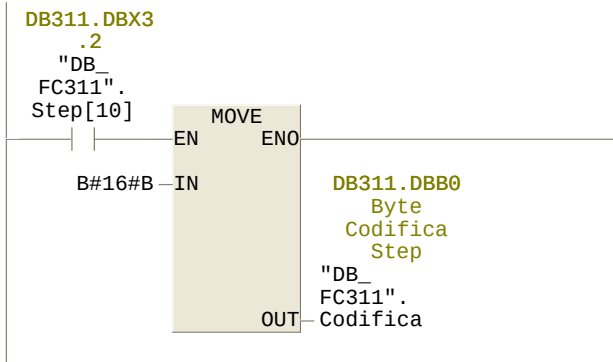
Segmento: 11 Step 8 -



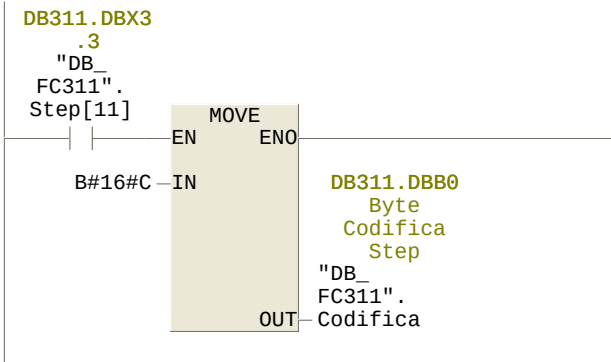
Segmento: 12 Step 9 -



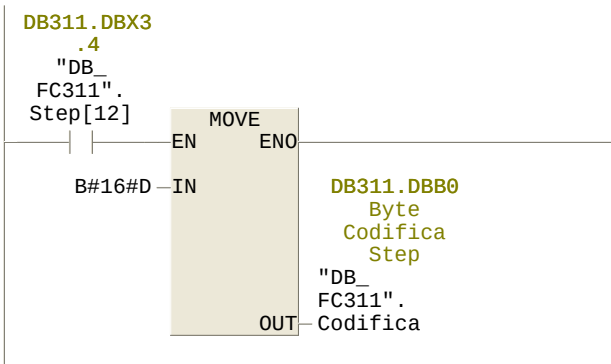
Segmento: 13 Step 10 -



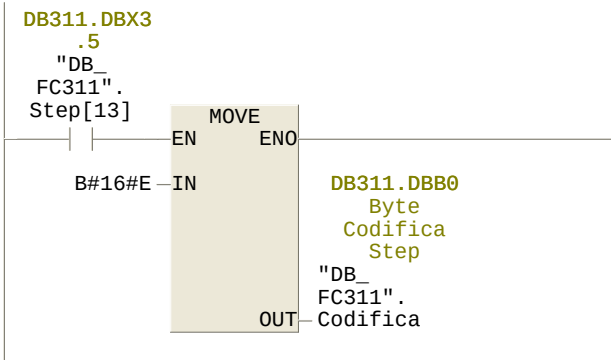
Segmento: 14 Step 11 -



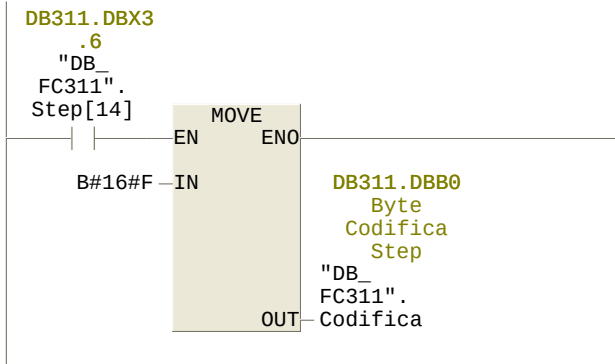
Segmento: 15 Step 12 -



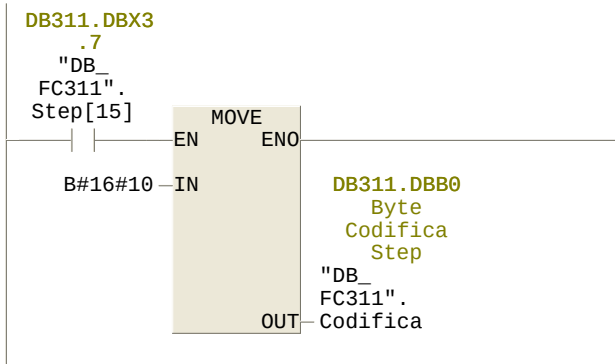
Segmento: 16 Step 13 -



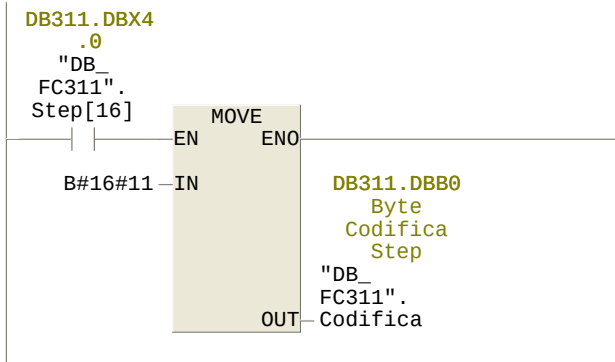
Segmento: 17 Step 14 -



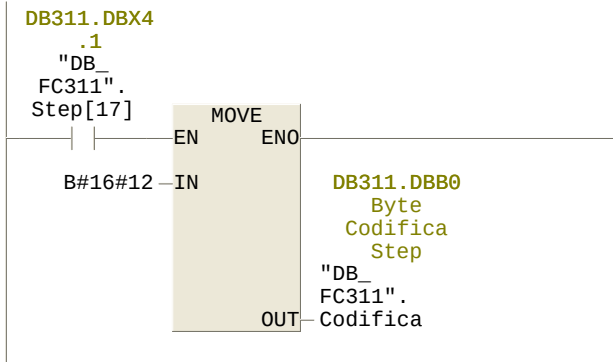
Segmento: 18 Step 15 -



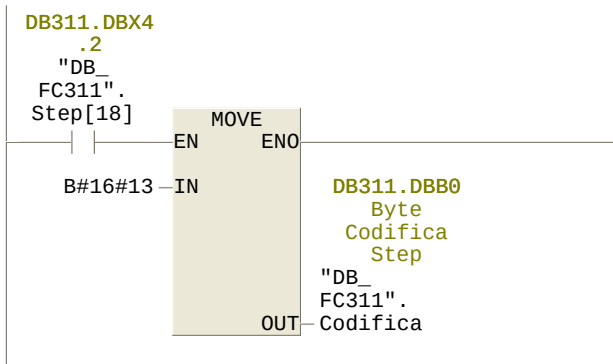
Segmento: 19 Step 16 -



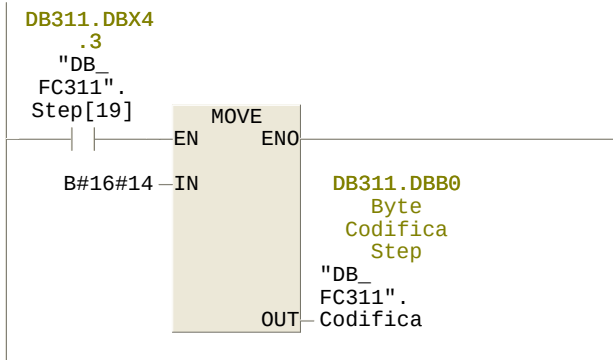
Segmento: 20 Step 17 -



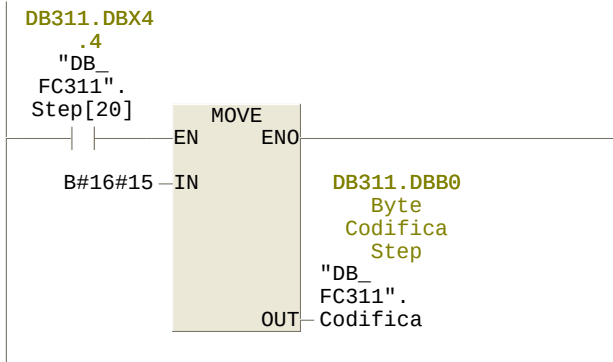
Segmento: 21 Step 18 -



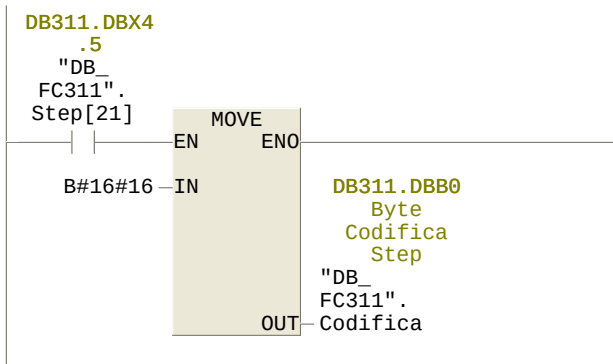
Segmento: 22 Step 19 -



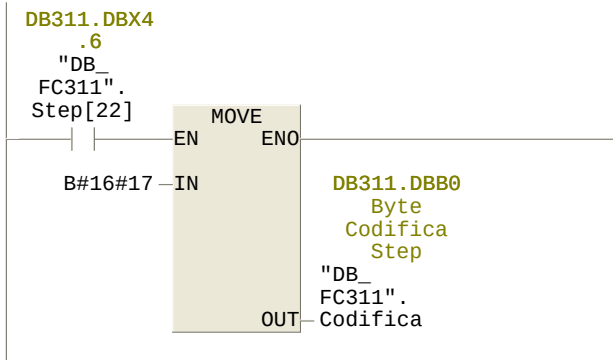
Segmento: 23 Step 20 -



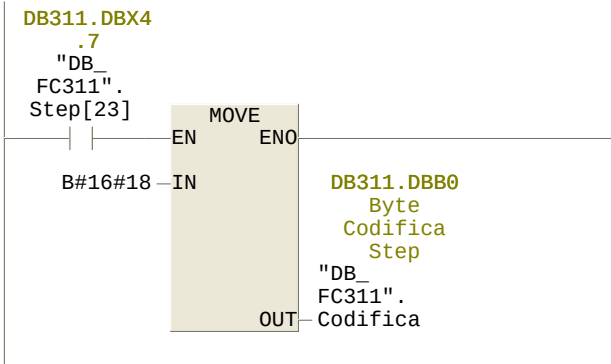
Segmento: 24 Step 21 -



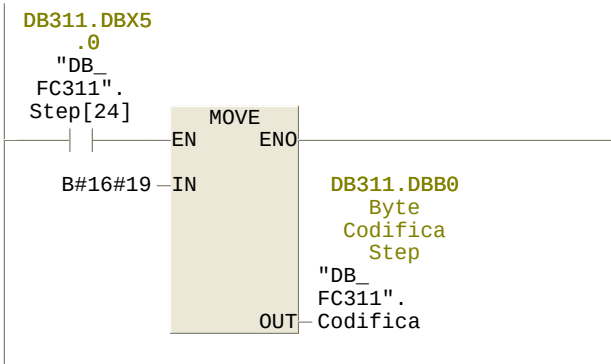
Segmento: 25 Step 22 -



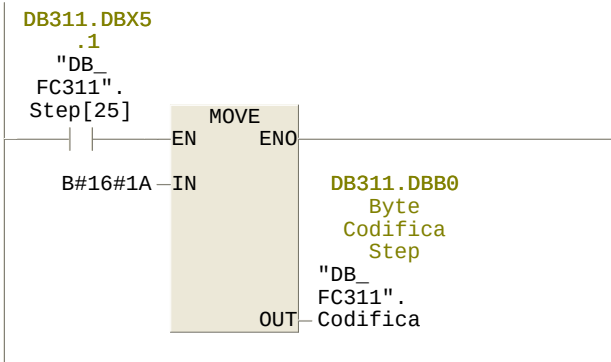
Segmento: 26 Step 23 -



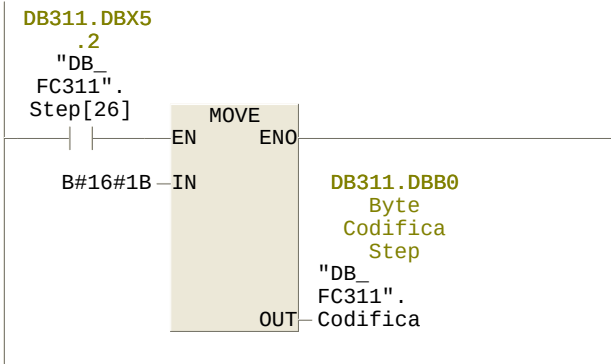
Segmento: 27 Step 24 -



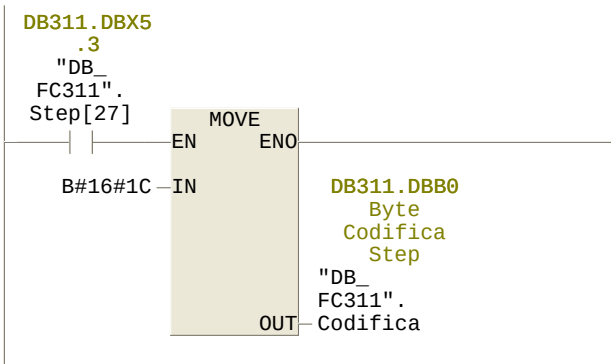
Segmento: 28 Step 25 -



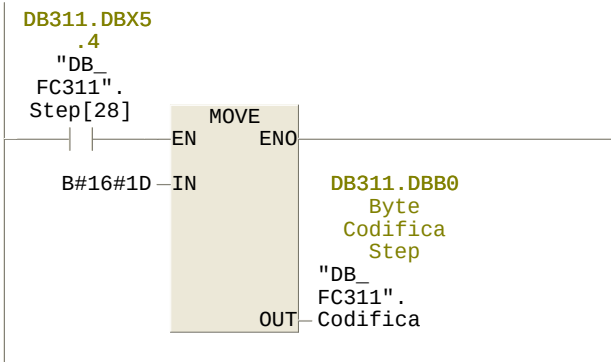
Segmento: 29 Step 26 -



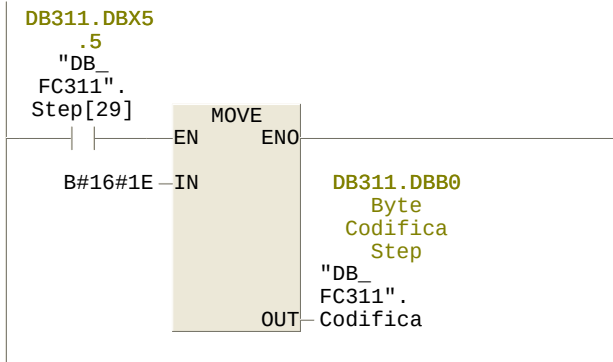
Segmento: 30 Step 27 -



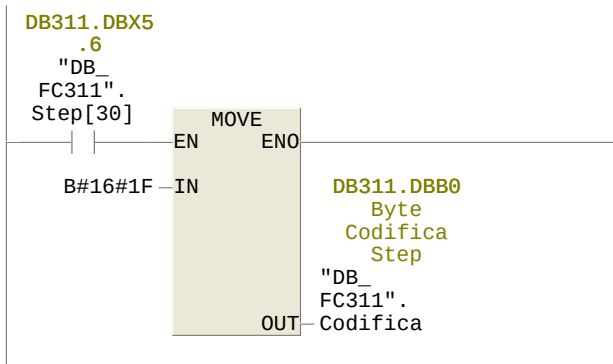
Segmento: 31 Step 28 -



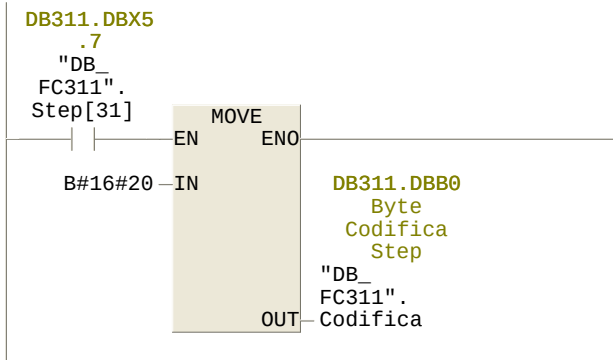
Segmento: 32 Step 29 -



Segmento: 33 Step 30 -



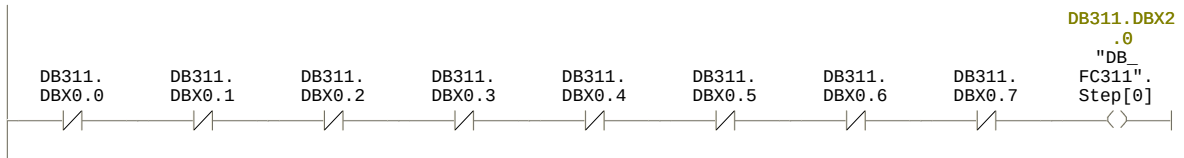
Segmento: 34 Step 31 -



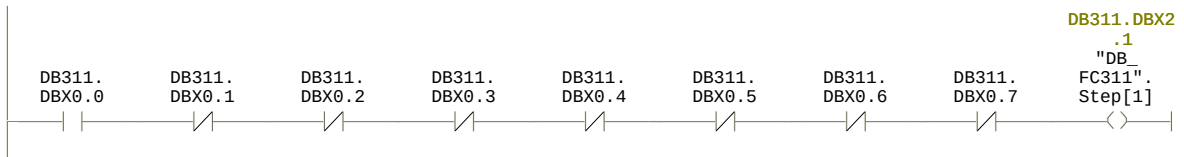
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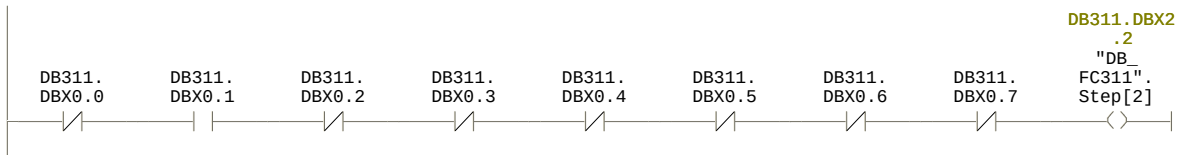
Segmento: 36 Codifica Step 0



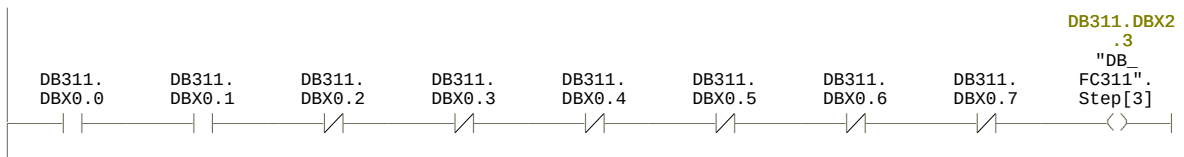
Segmento: 37 Codifica Step 1



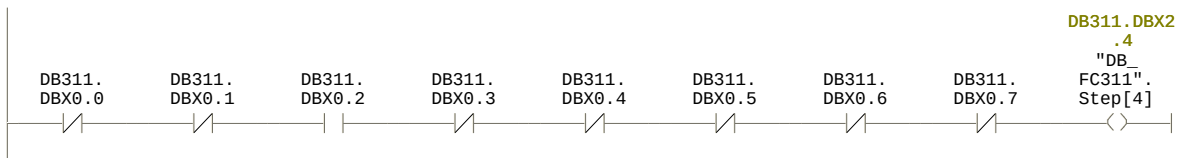
Segmento: 38 Codifica Step 2



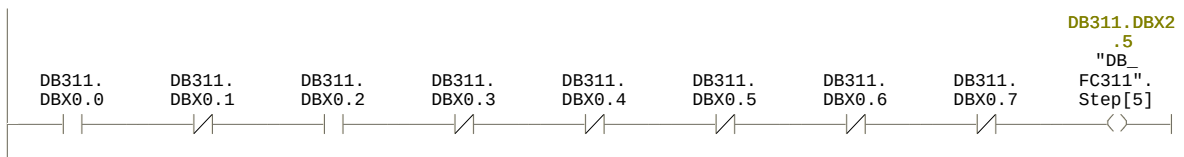
Segmento: 39 Codifica Step 3



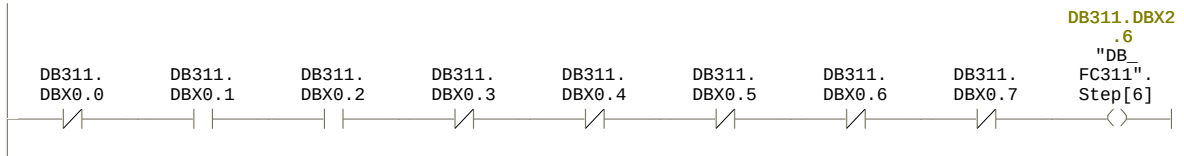
Segmento: 40 Codifica Step 4



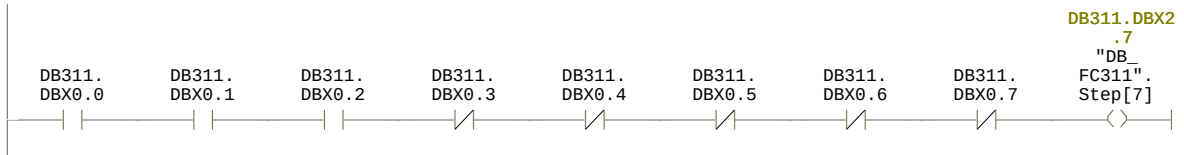
Segmento: 41 Codifica Step 5



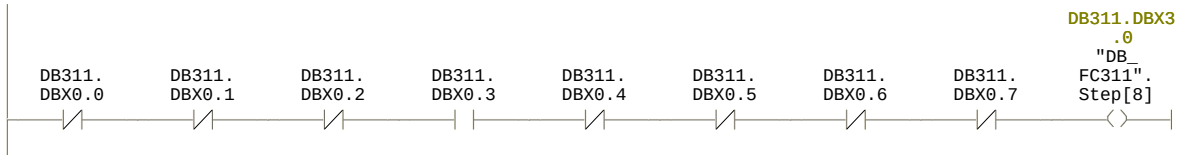
Segmento: 42 Codifica Step 6



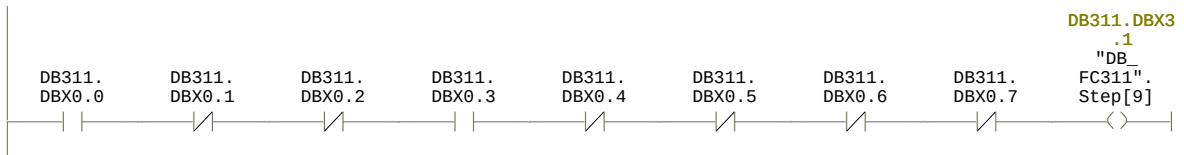
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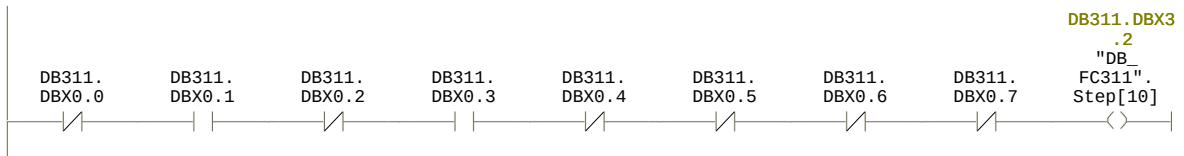
Segmento: 44 Codifica Step 8



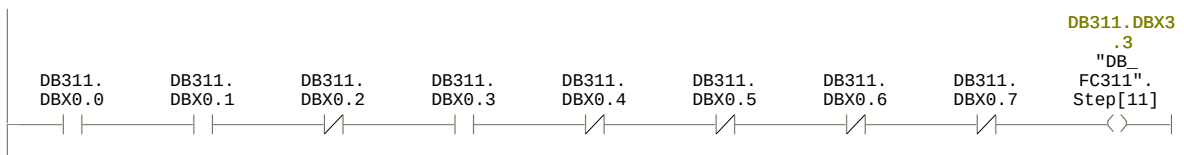
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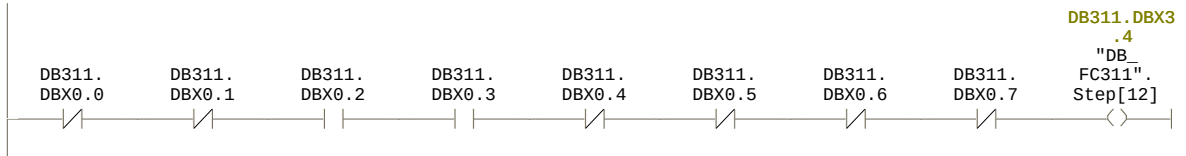
Segmento: 46 Codifica Step 10



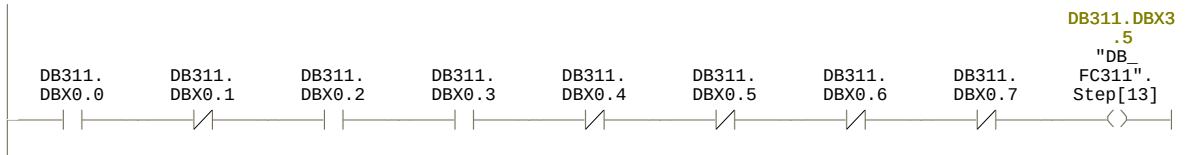
Segmento: 47 Codifica Step 11



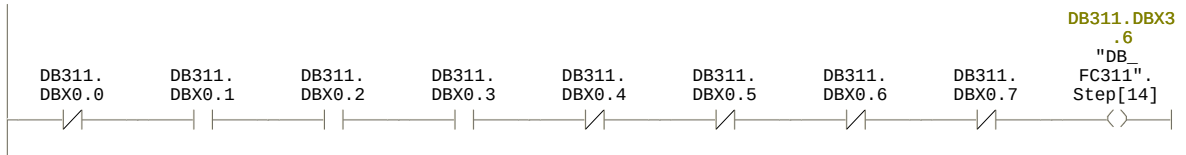
Segmento: 48 Codifica Step 12



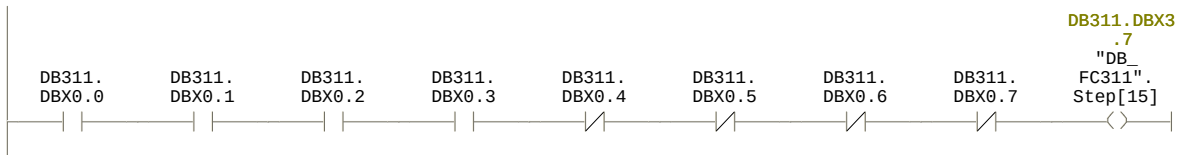
Segmento: 49 Codifica Step 13



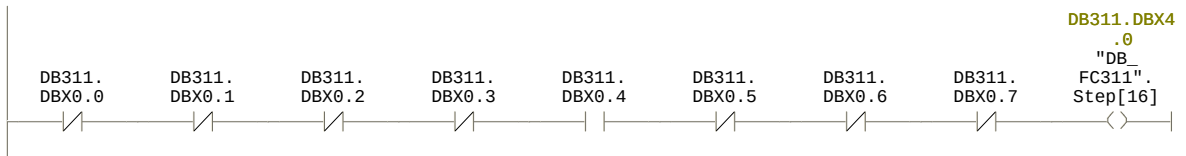
Segmento: 50 Codifica Step 14



Segmento: 51 Codifica Step 15



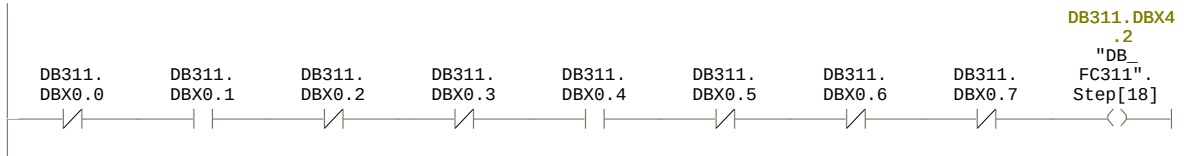
Segmento: 52 Codifica Step 16



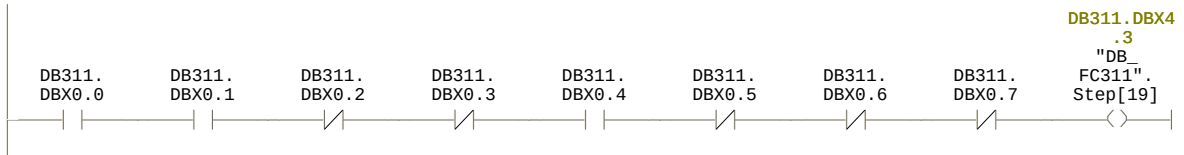
Segmento: 53 Codifica Step 17



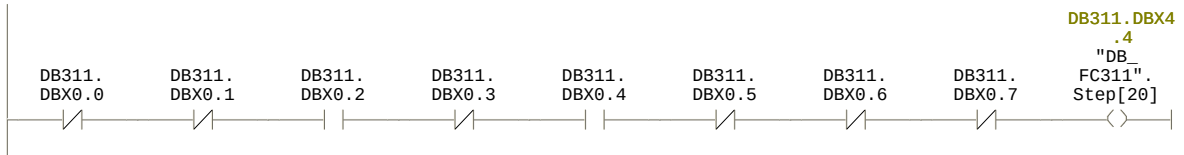
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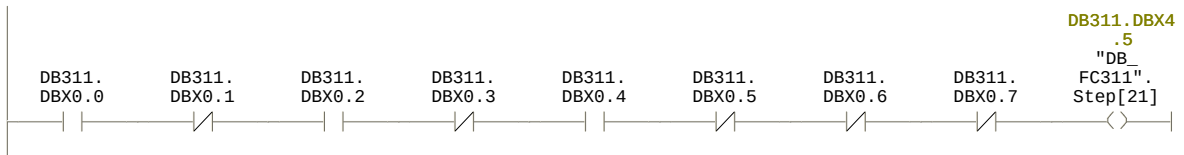
Segmento: 55 Codifica Step 19



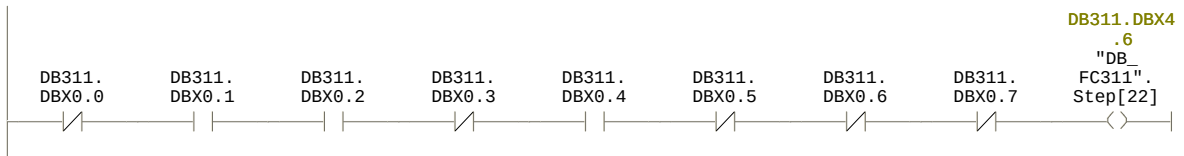
Segmento: 56 Codifica Step 20



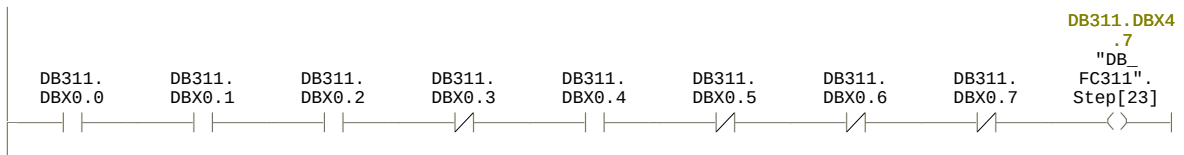
Segmento: 57 Codifica Step 21



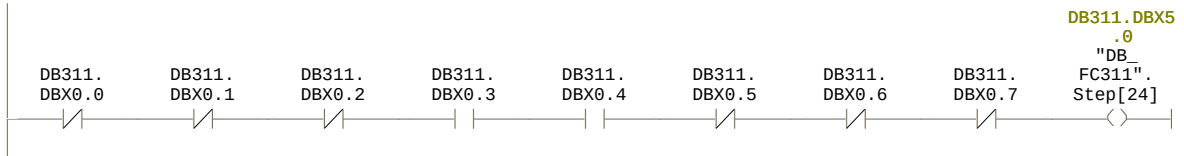
Segmento: 58 Codifica Step 22



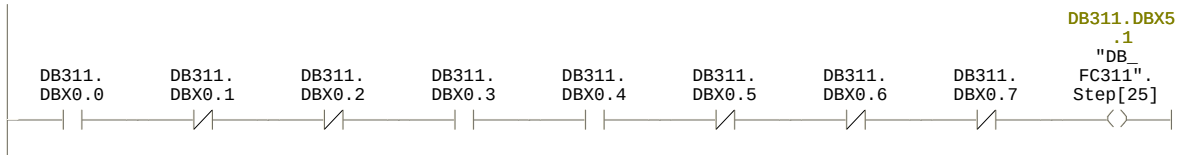
Segmento: 59 Codifica Step 23



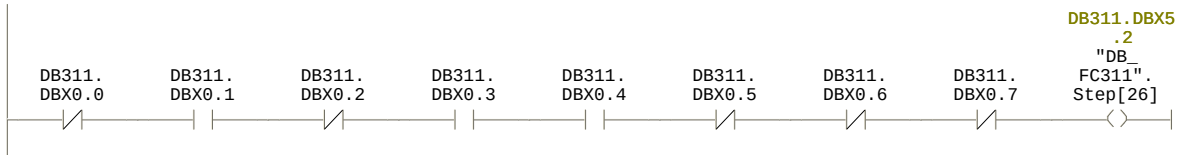
Segmento: 60 Codifica Step 24



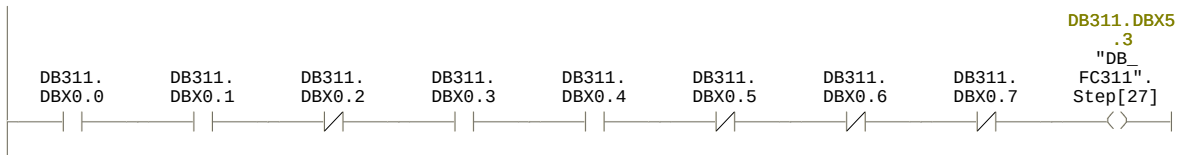
Segmento: 61 Codifica Step 25



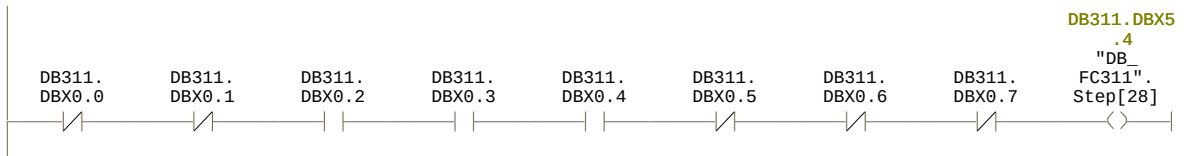
Segmento: 62 Codifica Step 26



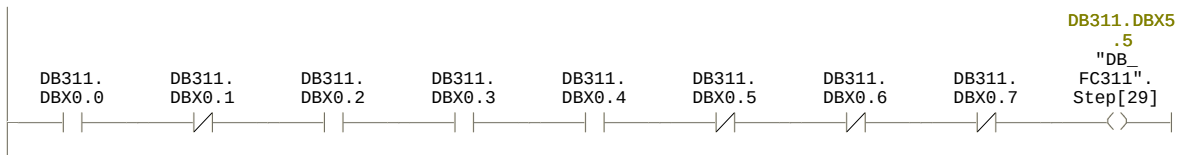
Segmento: 63 Codifica Step 27



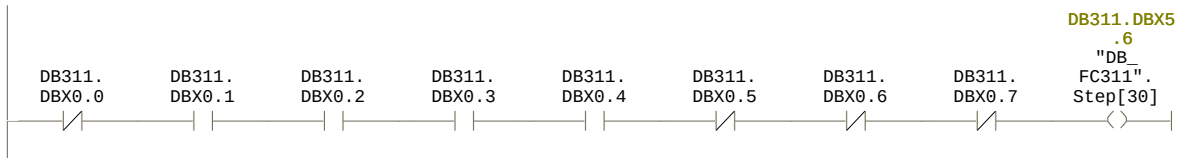
Segmento: 64 Codifica Step 28



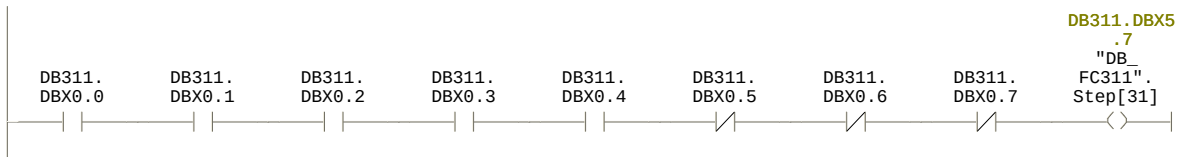
Segmento: 65 Codifica Step 29



Segmento: 66 Codifica Step 30



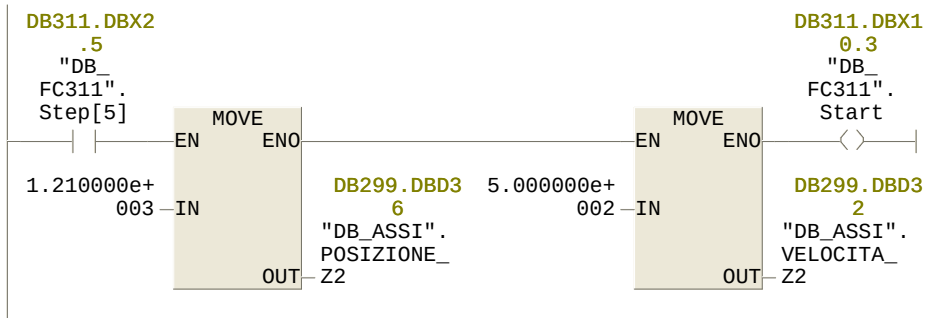
Segmento: 67 Codifica Step 31



Segmento: 68



Segmento: 69 Richiamo asse Z2 in posizione di accoppiamento



FC312 - <offline>

"CAMBIO UTENSILE 1"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

12/03/2015 16.20.58

Interfaccia: 19/08/2014 12.30.26

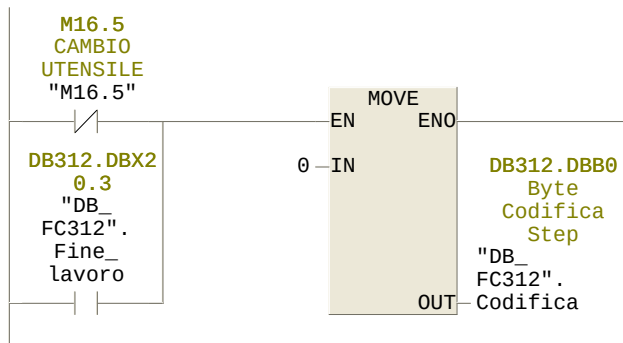
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Proprietà dell'oggetto:

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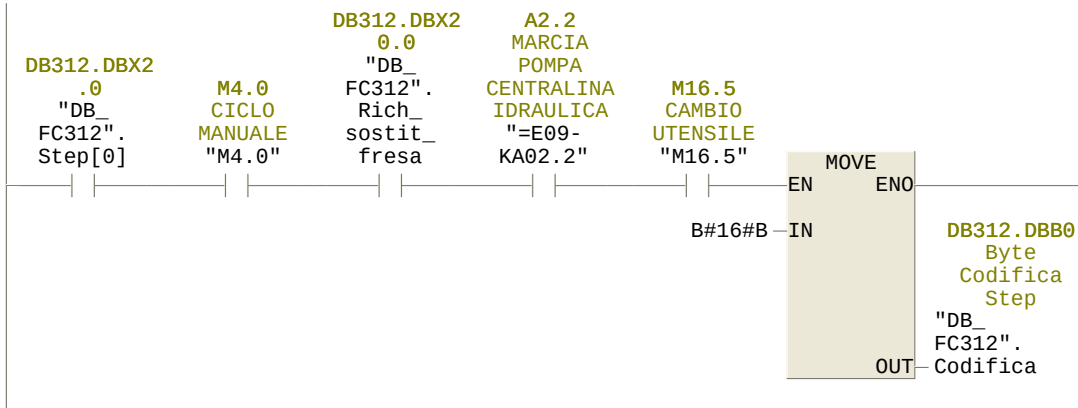
9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

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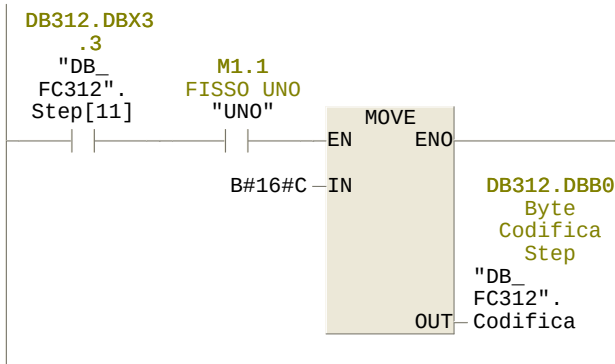
Blocco: FC312 CAMBIO UTENSILE 1**Segmento: 1 Azzeramento****Segmento: 2**

Segmento: 3 Step 0 -

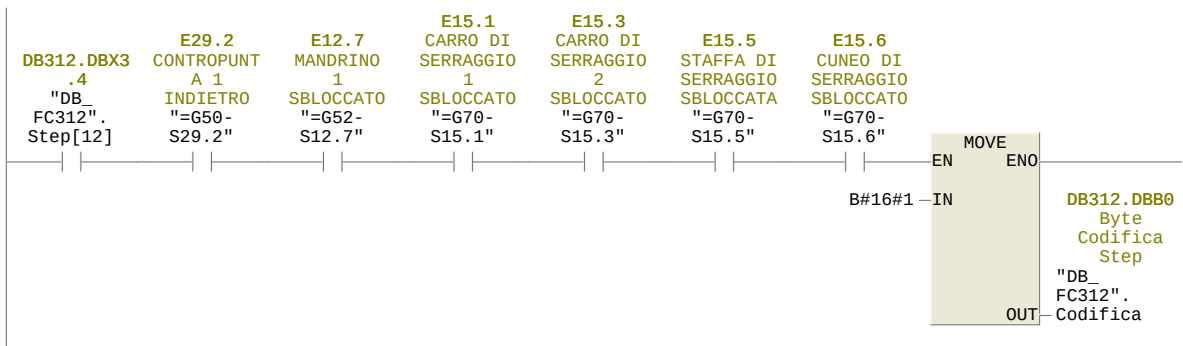
Start sottoprogramma con condizione esterna da OP



Segmento: 4 Step 11 -

Controllo condizioni iniziali della macchina
(mandrino, contropunta, carri serraggio, staffa e cuneo)

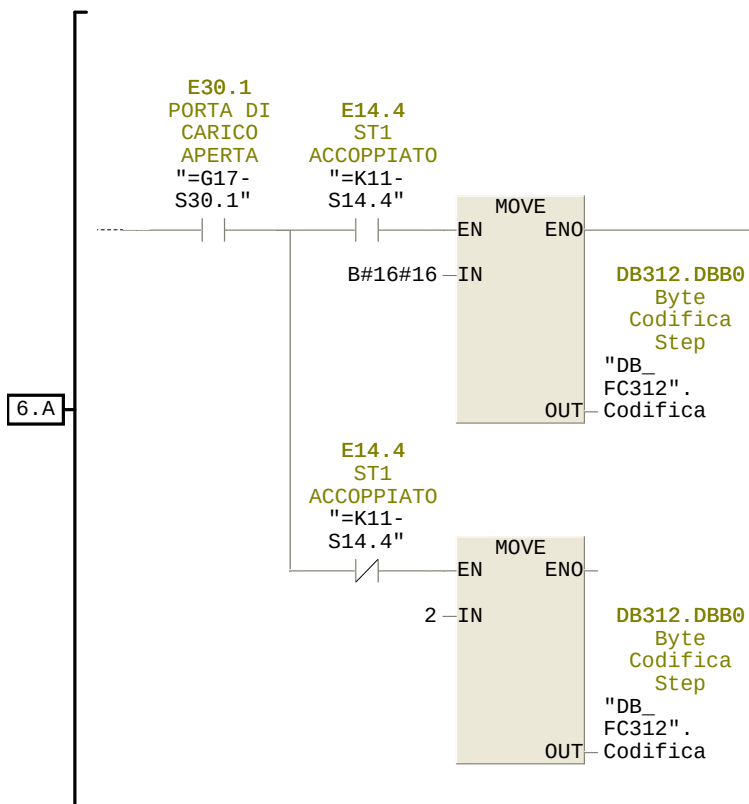
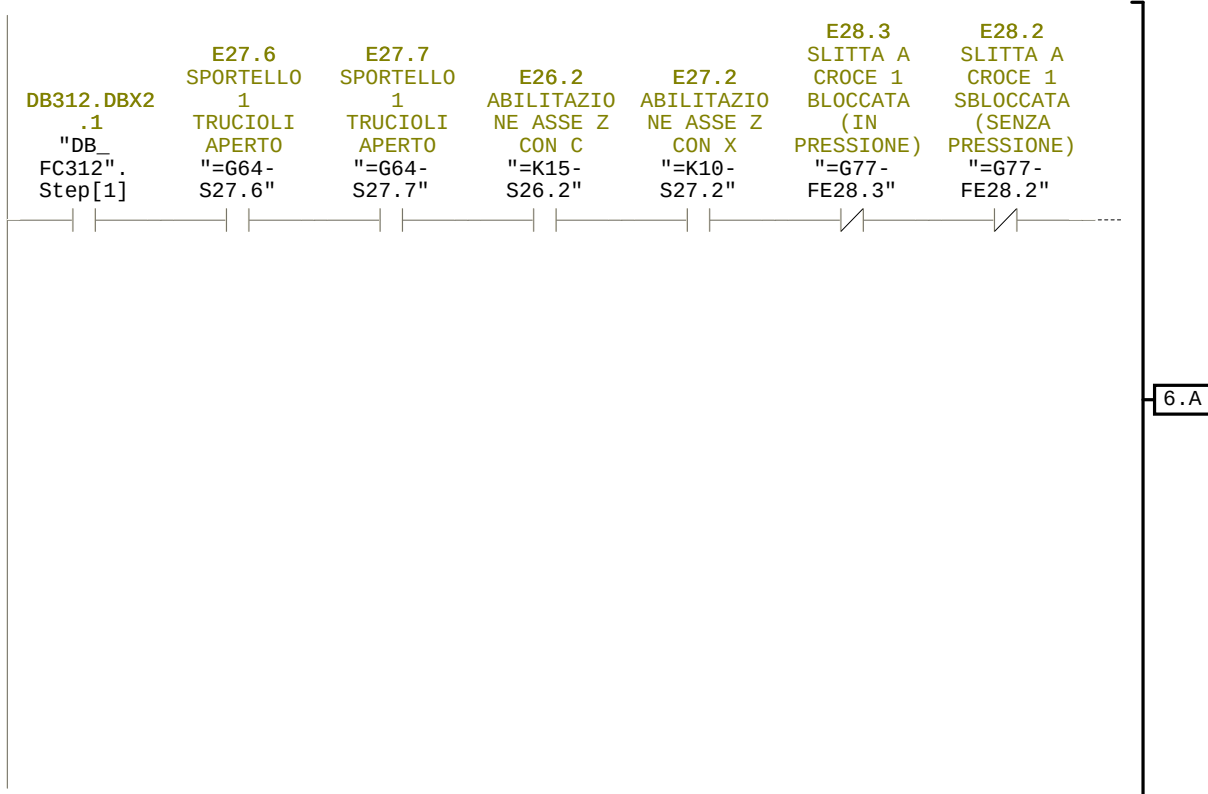
Segmento: 5 Step 12 -

Controllo condizioni iniziali della macchina
(mandrino, contropunta, carri serraggio, staffa e cuneo)

Segmento: 6 Step 1 -

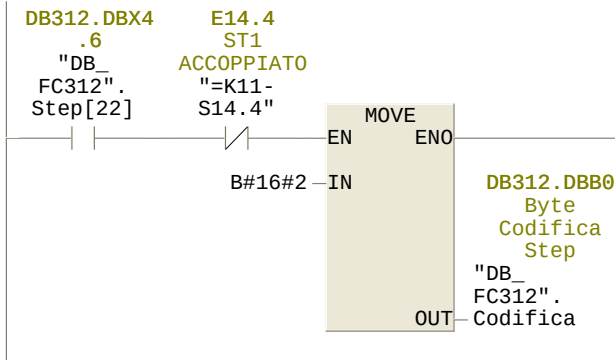
Controllo quota X-C a quota zero
Controllo sportelli trucioli aperti

Controllo porta di carico aperta
Controllo slitta a croce

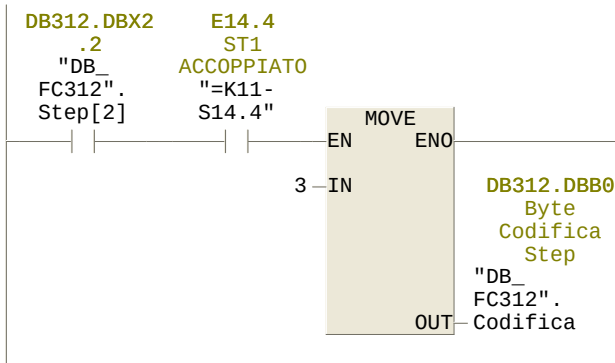


Segmento: 7 Step 22 -

Se asse Z si trova in zona di accoppiamento, lo sposto in avanti

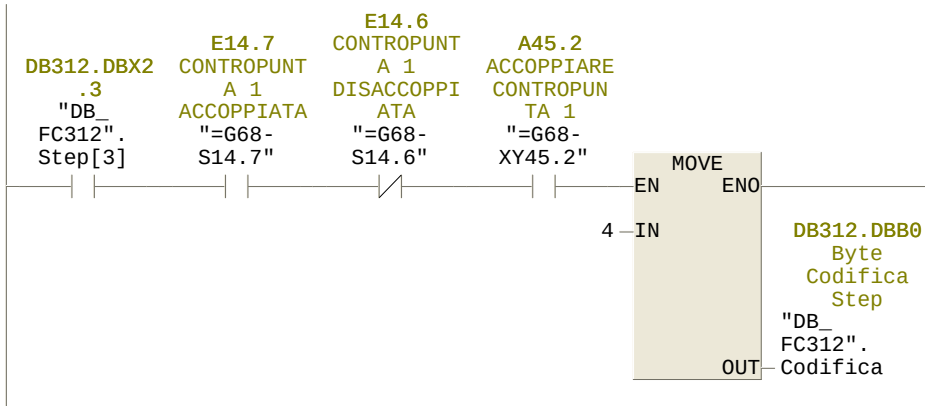


Segmento: 8 Step 2 -

Richiamo Z in posizione -
Attendo FC posizione di accoppiamento

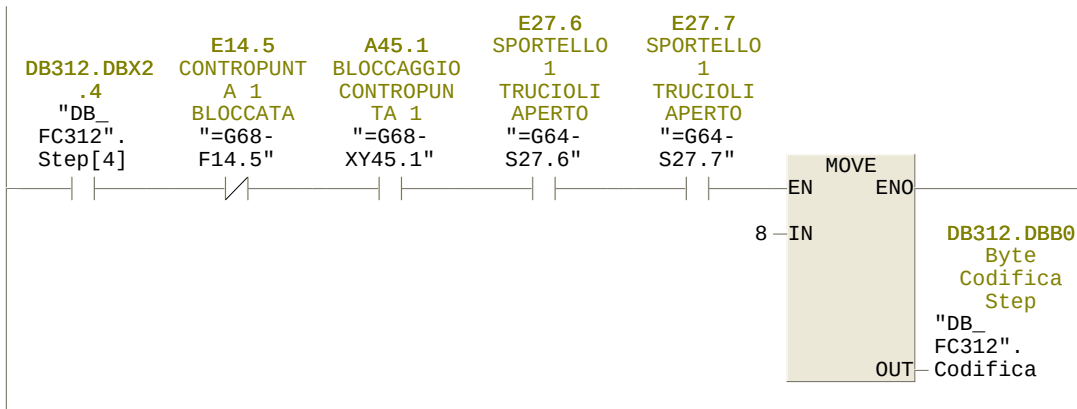
Segmento: 9 Step 3 -

Accoppiamento macchina



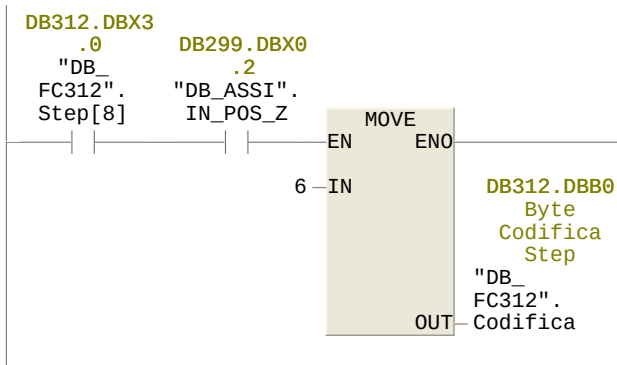
Segmento: 10 Step 4 -

Sblocco macchina



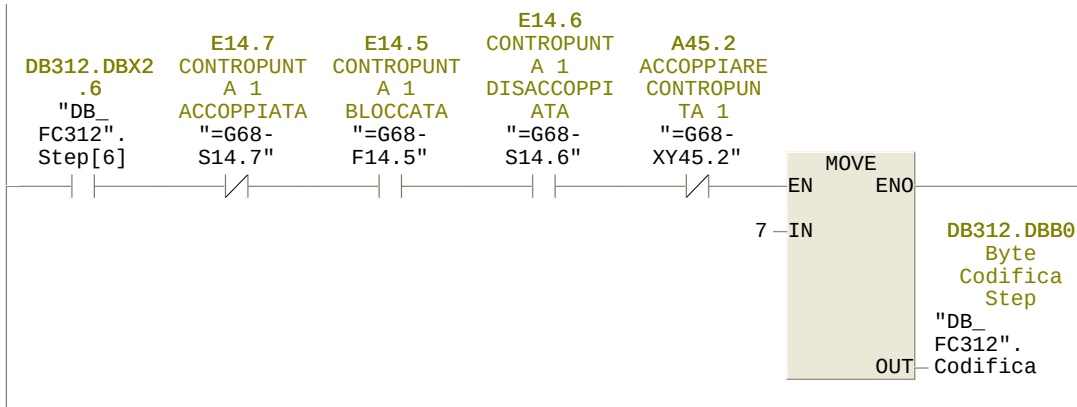
Segmento: 11 Step 8 -

Spostamento Z in posizione tutto aperto



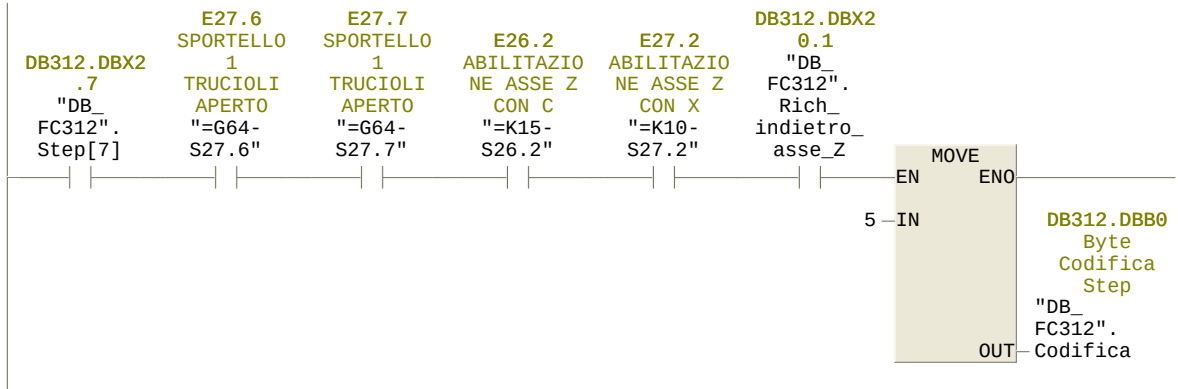
Segmento: 12 Step 6 -

Tolgo accoppiamento macchina



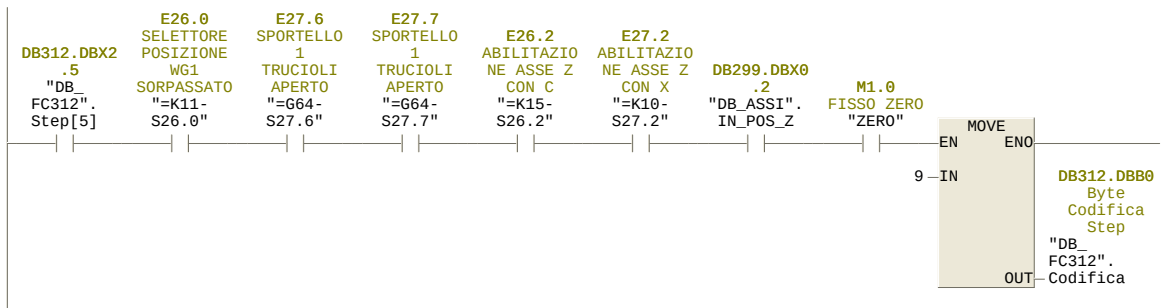
Segmento: 13 Step 7 -

Attesa conferma operatore di fresa non serrata



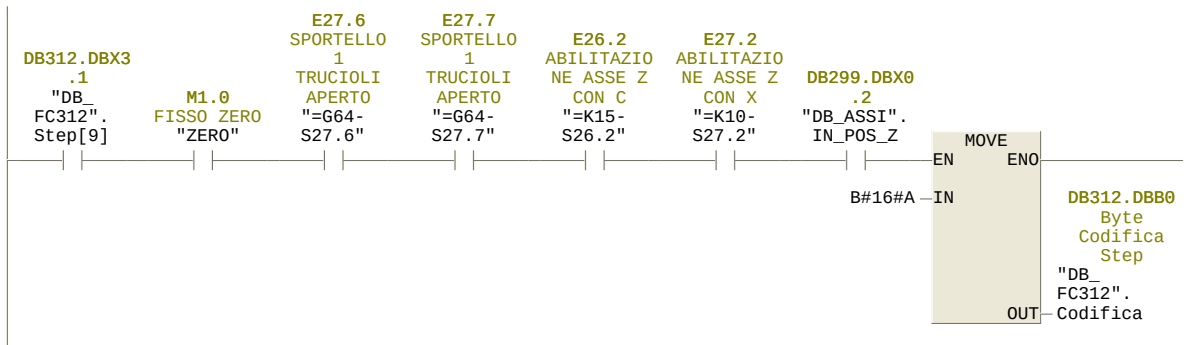
Segmento: 14 Step 5 -

Dopo ok operatore spostato Z indietro



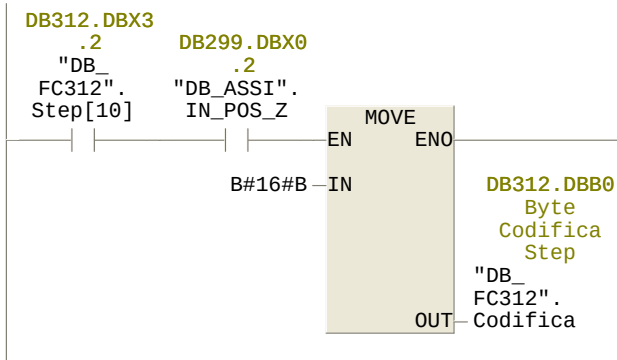
Segmento: 15 Step 9 -

Spostato asse Z avanti



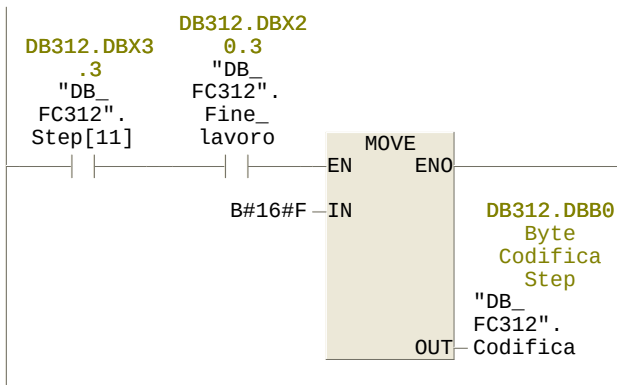
Segmento: 16 Step 10 -

Spostamento Z in avanti

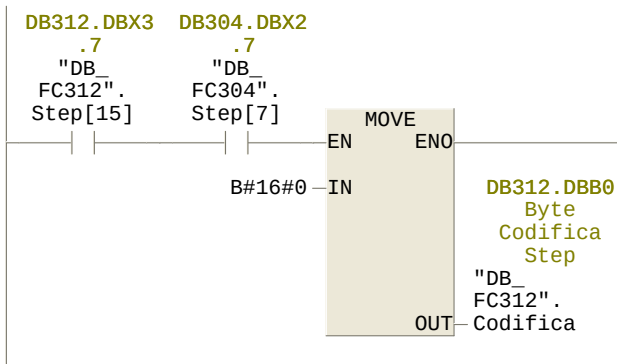


Segmento: 17 Step 11 -

Attendo OK da operatore



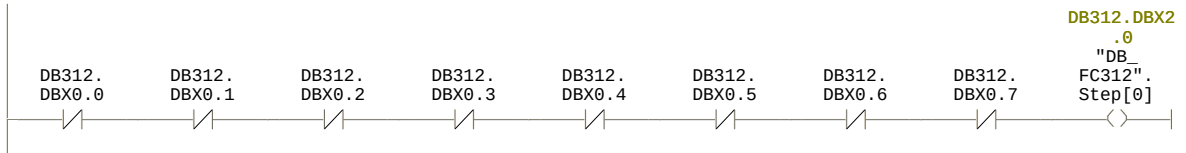
Segmento: 18 Step 12 -

Chiamo sottoprogramma accoppiamento
Fine sottoprogramma

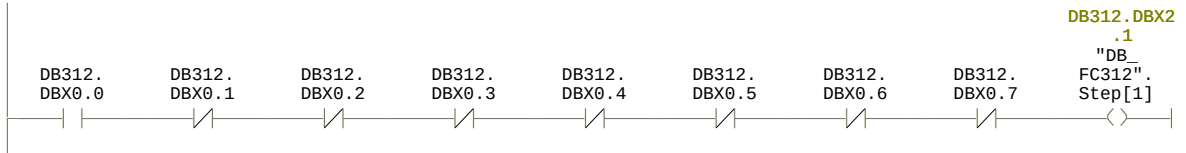
Segmento: 19



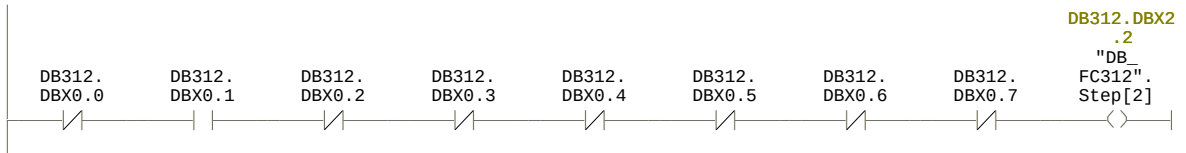
Segmento: 20 Codifica Step 0



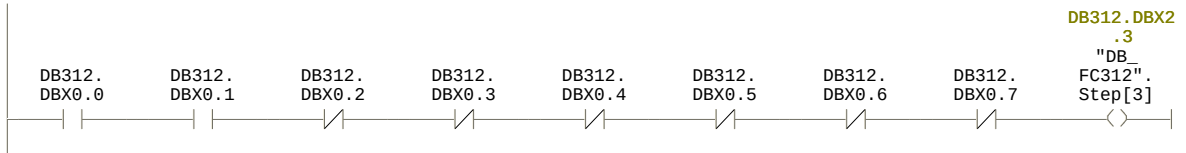
Segmento: 21 Codifica Step 1



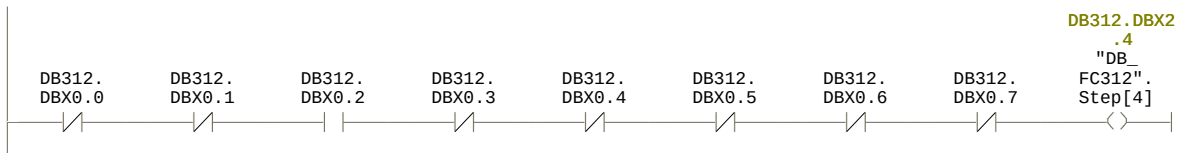
Segmento: 22 Codifica Step 2



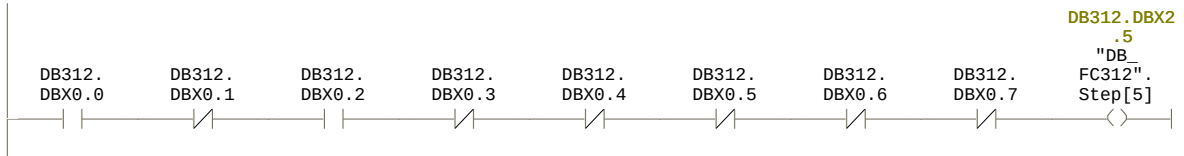
Segmento: 23 Codifica Step 3



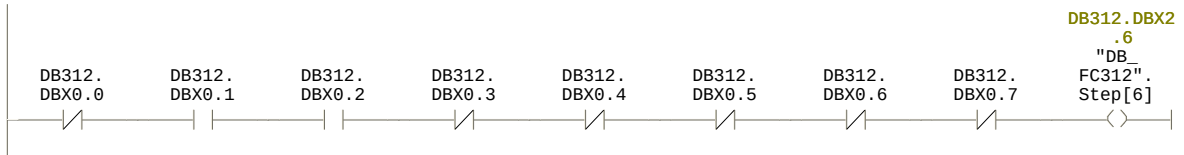
Segmento: 24 Codifica Step 4



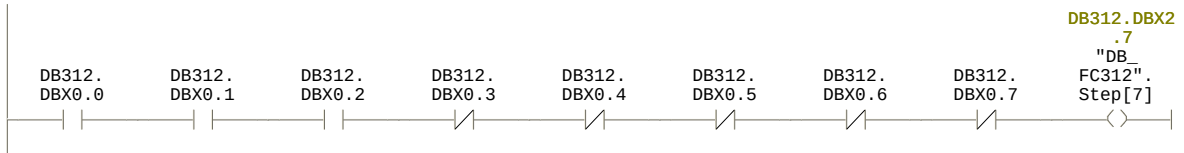
Segmento: 25 Codifica Step 5



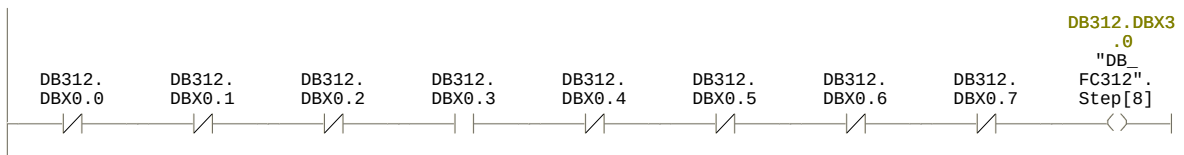
Segmento: 26 Codifica Step 6



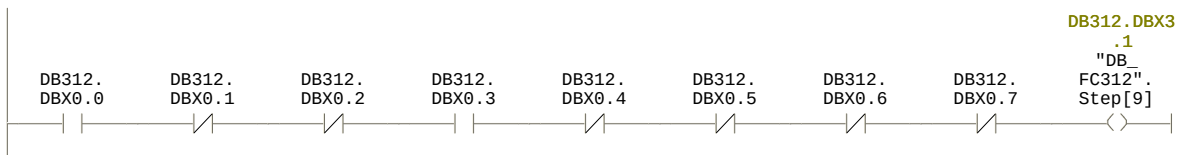
Segmento: 27 Codifica Step 7



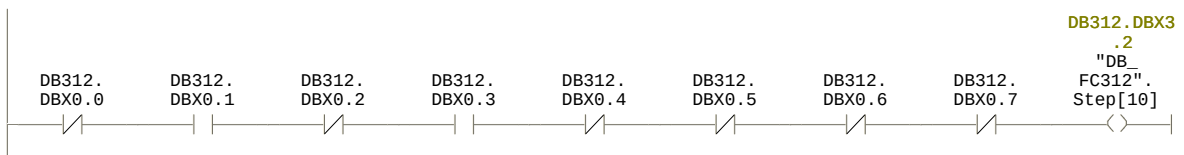
Segmento: 28 Codifica Step 8



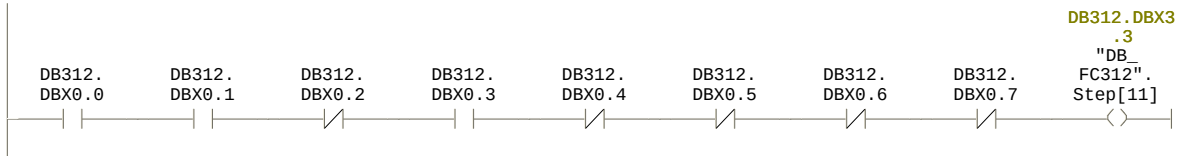
Segmento: 29 Codifica Step 9



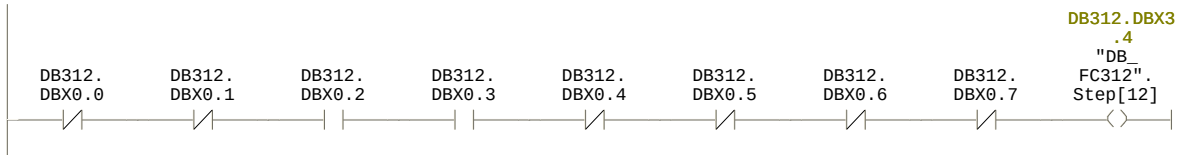
Segmento: 30 Codifica Step 10



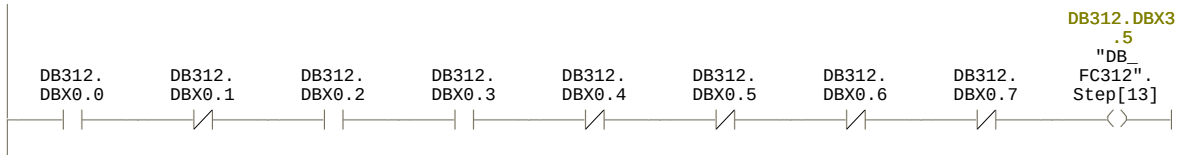
Segmento: 31 Codifica Step 11



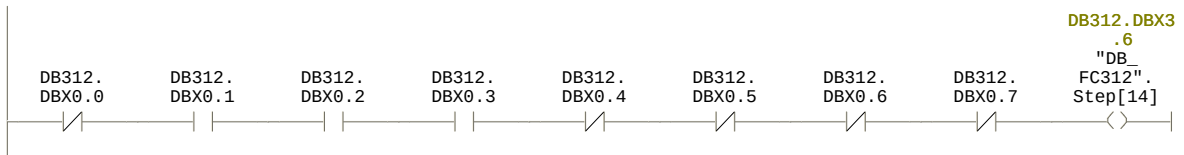
Segmento: 32 Codifica Step 12



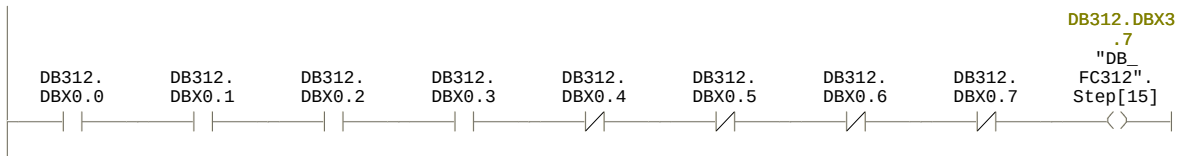
Segmento: 33 Codifica Step 13



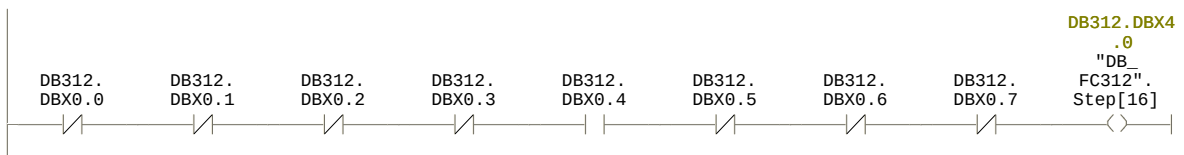
Segmento: 34 Codifica Step 14



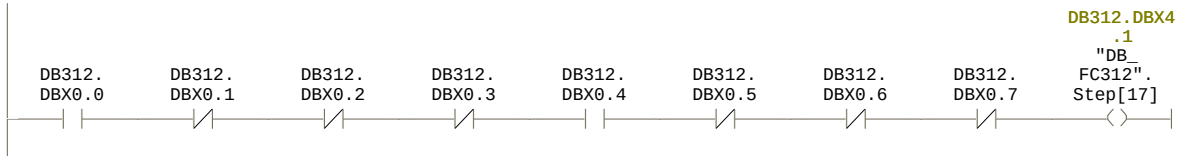
Segmento: 35 Codifica Step 15



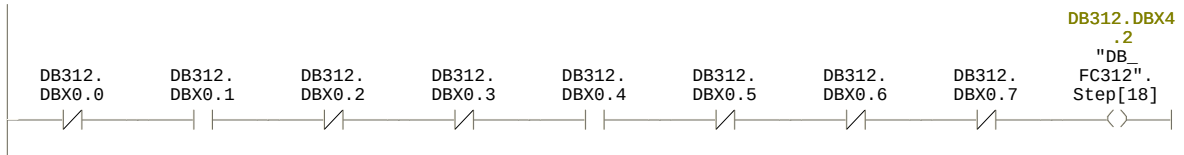
Segmento: 36 Codifica Step 16



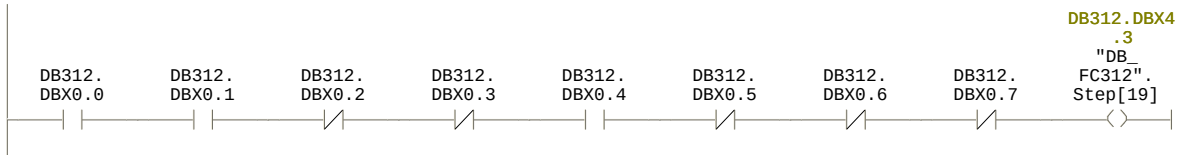
Segmento: 37 Codifica Step 17



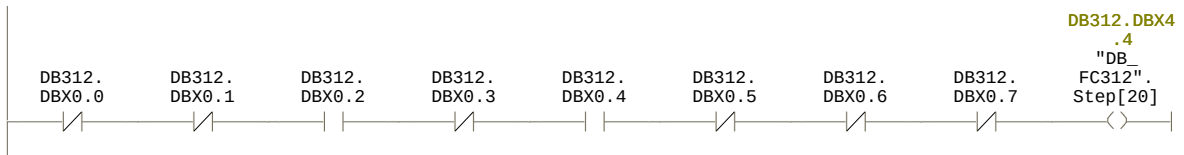
Segmento: 38 Codifica Step 18



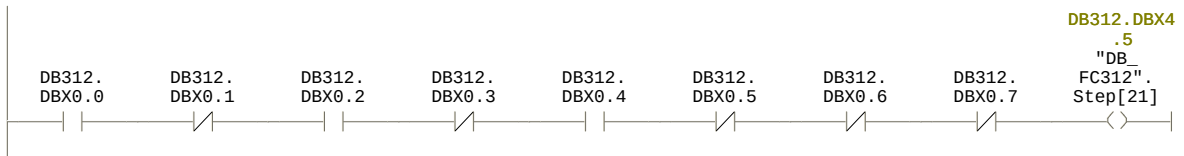
Segmento: 39 Codifica Step 19



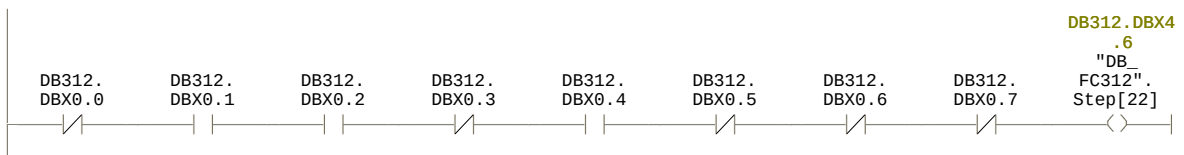
Segmento: 40 Codifica Step 20



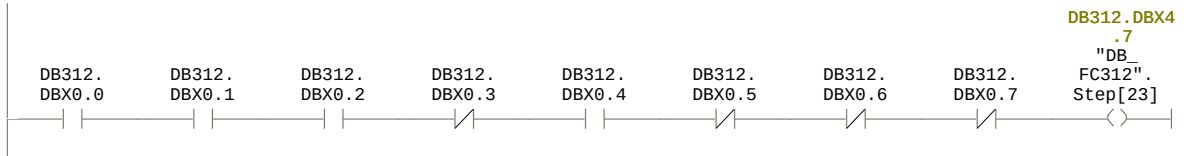
Segmento: 41 Codifica Step 21



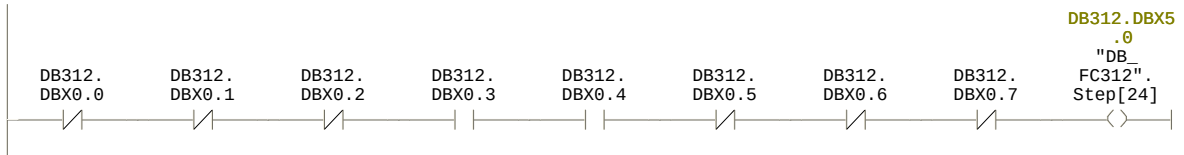
Segmento: 42 Codifica Step 22



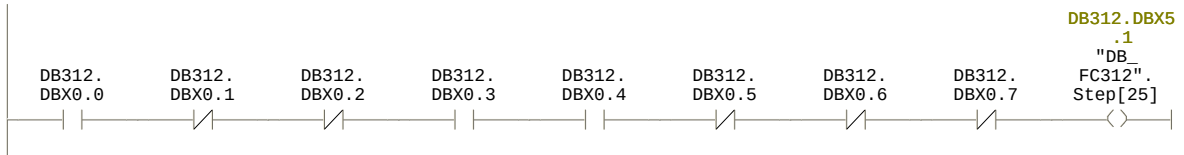
Segmento: 43 Codifica Step 23



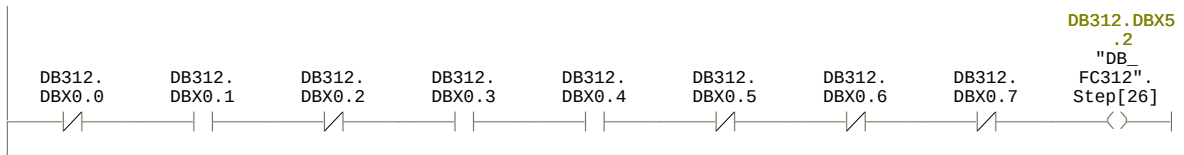
Segmento: 44 Codifica Step 24



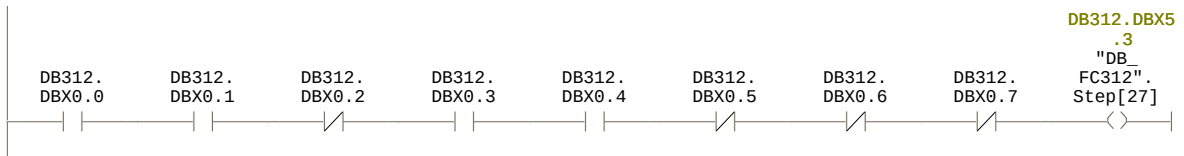
Segmento: 45 Codifica Step 25



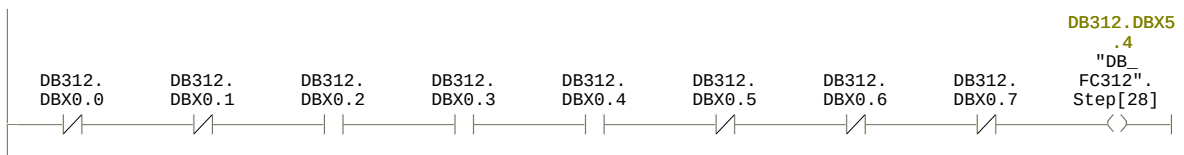
Segmento: 46 Codifica Step 26



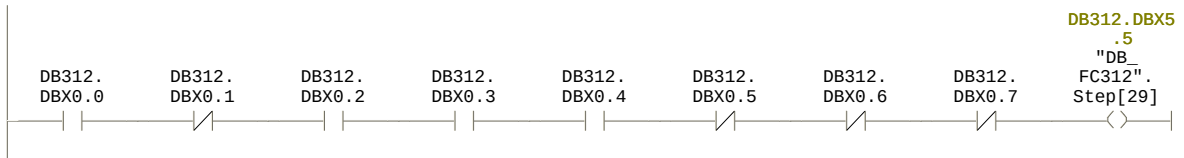
Segmento: 47 Codifica Step 27



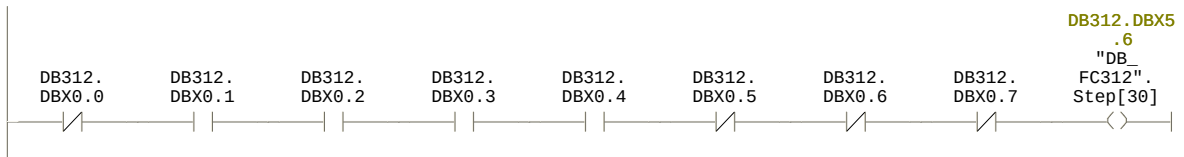
Segmento: 48 Codifica Step 28



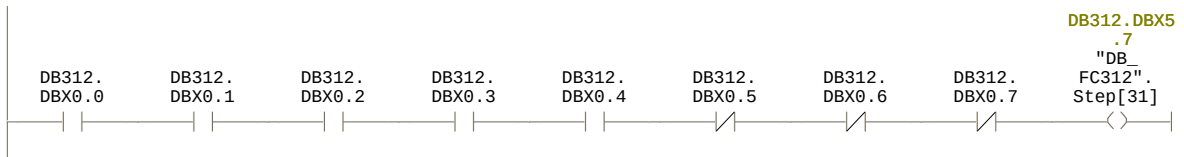
Segmento: 49 Codifica Step 29



Segmento: 50 Codifica Step 30



Segmento: 51 Codifica Step 31



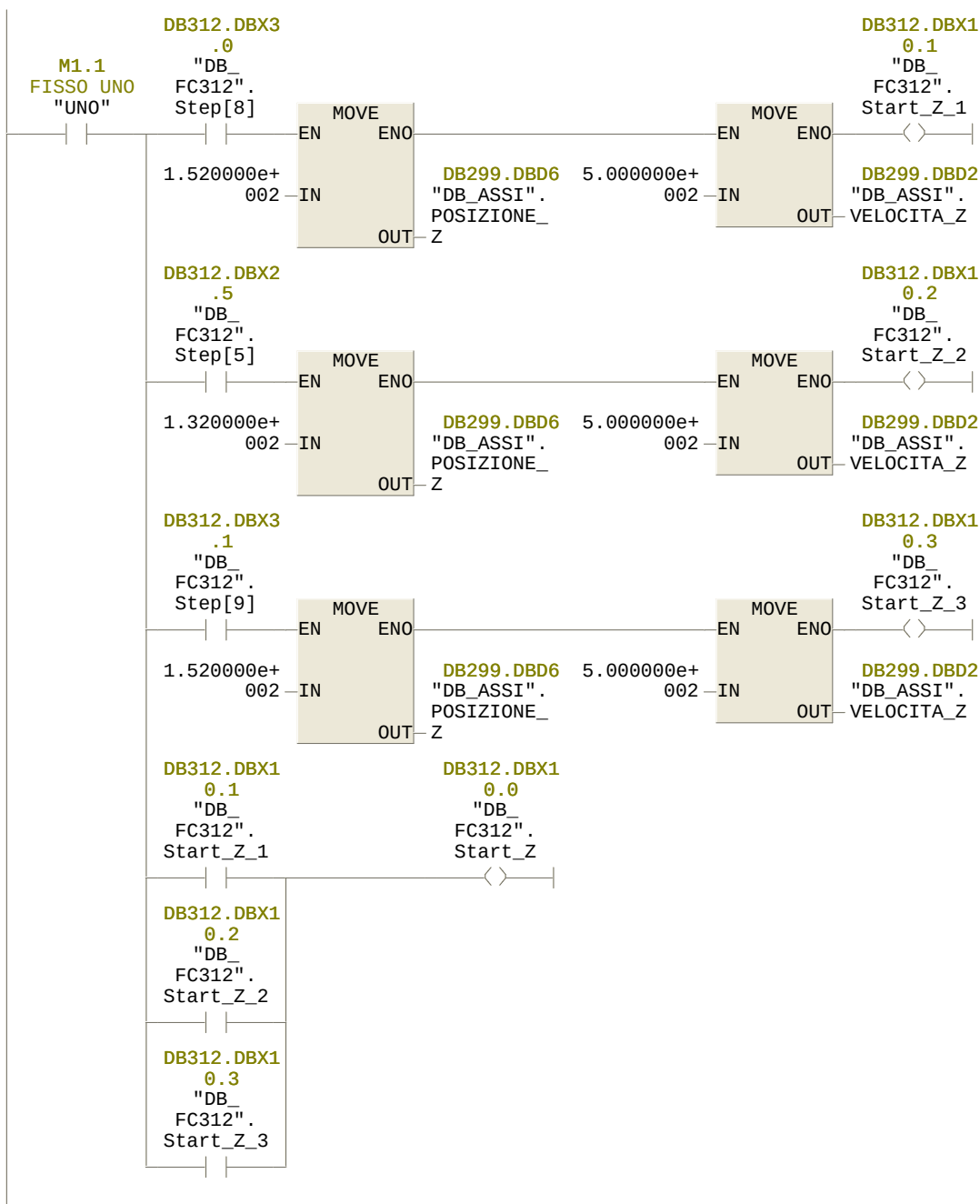
Segmento: 52



Segmento: 53

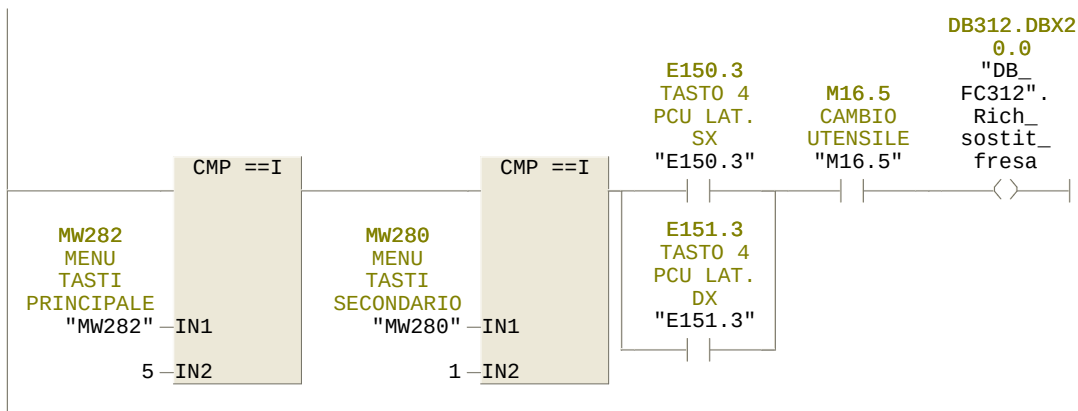


Segmento: 54 Richiamo asse Z in posizione di lavoro

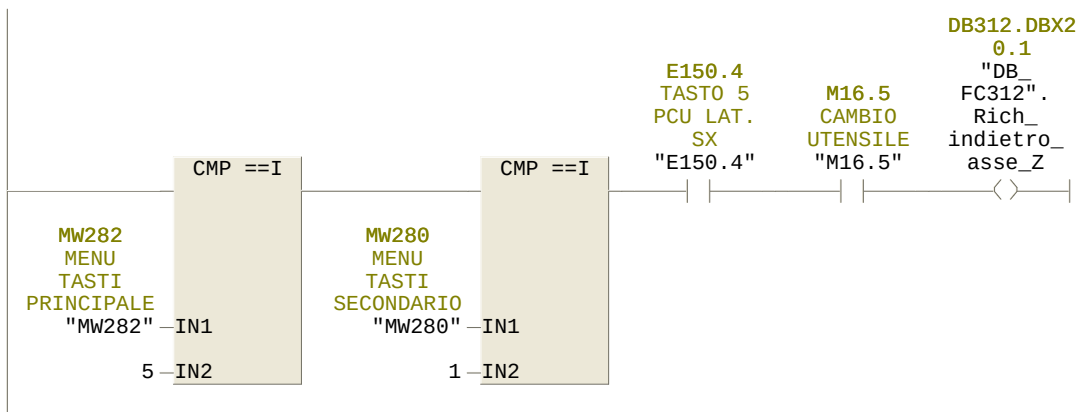


Segmento: 55

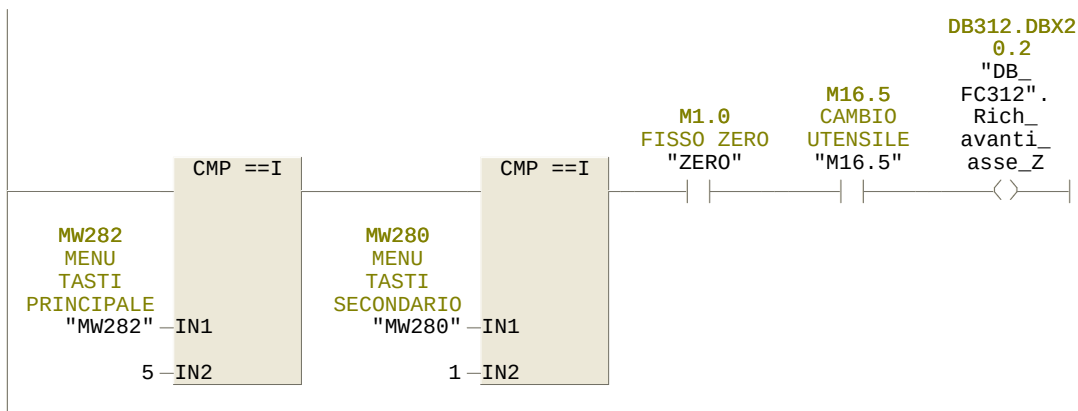
Segmento: 56 RICHIESTA SOSTITUZIONE FRESA



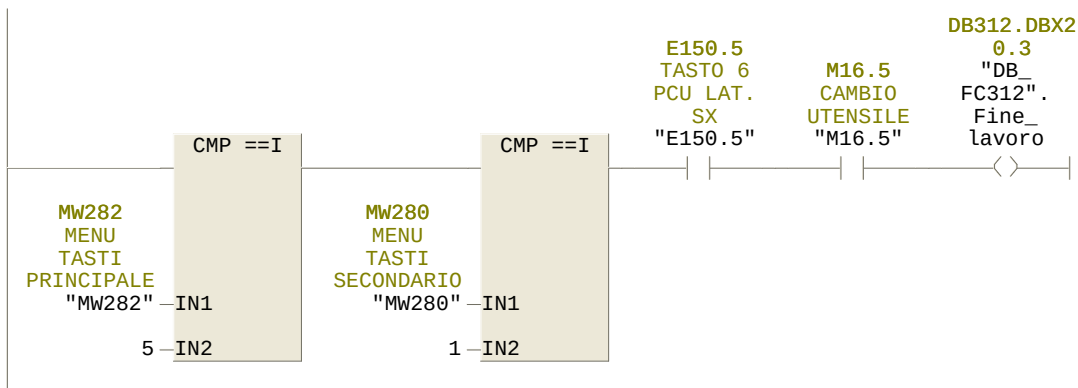
Segmento: 57 RICHIESTA INDIETRO ASSE Z



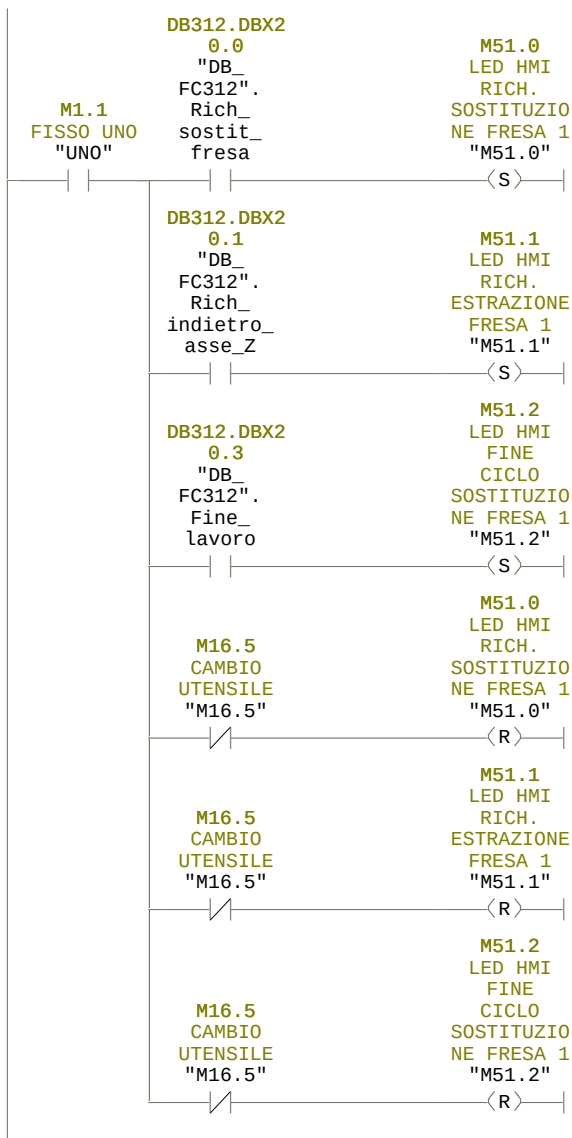
Segmento: 58 RICHIESTA AVANTI ASSE Z



Segmento: 59 FINE CAMBIO FRESA



Segmento: 60 LED HMI RICH.



FC313 - <offline>

"CAMBIO UTENSILE 2"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

12/03/2015 16.21.09

Interfaccia: 19/08/2014 12.30.26

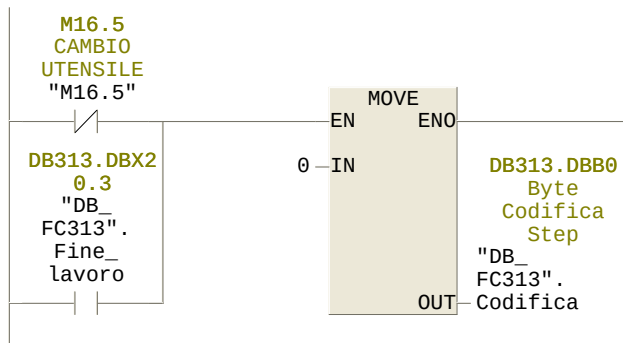
Lunghezze (blocco / codice / dati): 03778 03448 00002

Proprietà dell'oggetto:

S7_language

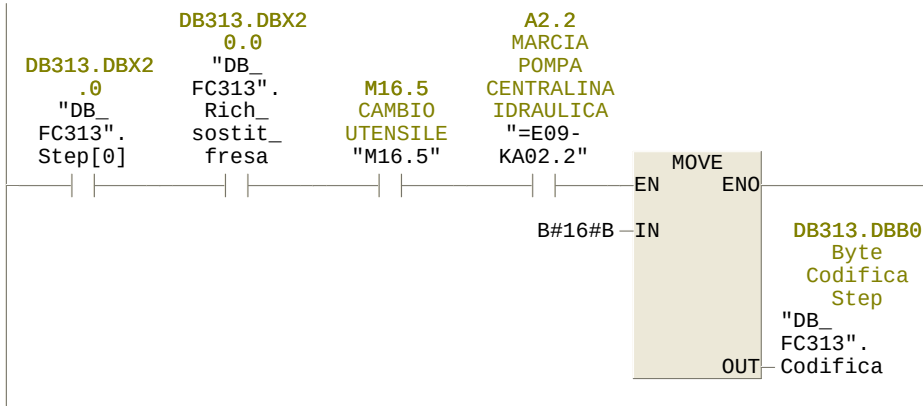
9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
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OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

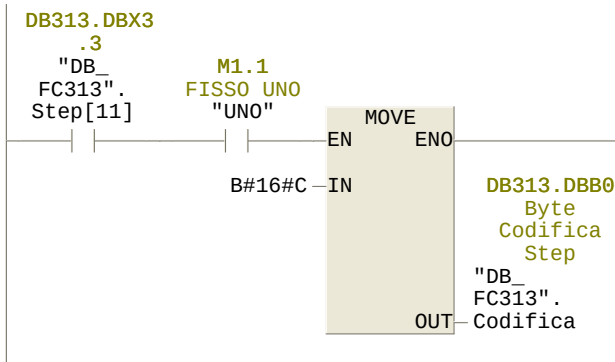
Blocco: FC313 CAMBIO UTENSILE 2**Segmento: 1 Azzeramento****Segmento: 2**

Segmento: 3 Step 0 -

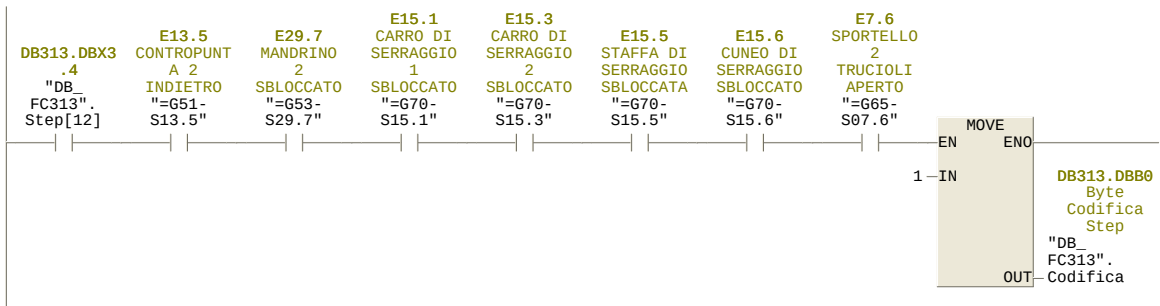
Start sottoprogramma con condizione esterna da OP



Segmento: 4 Step 11 -

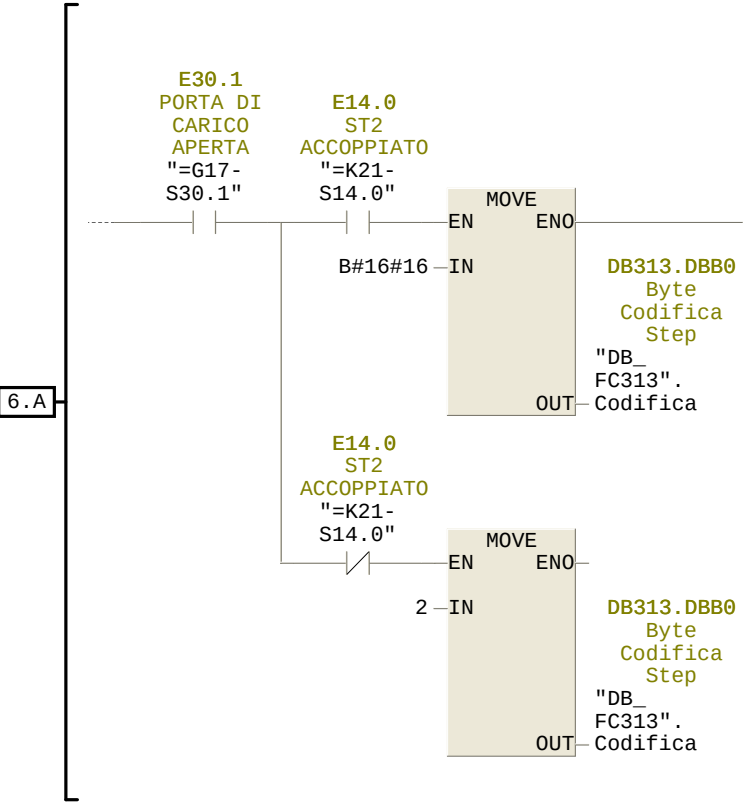
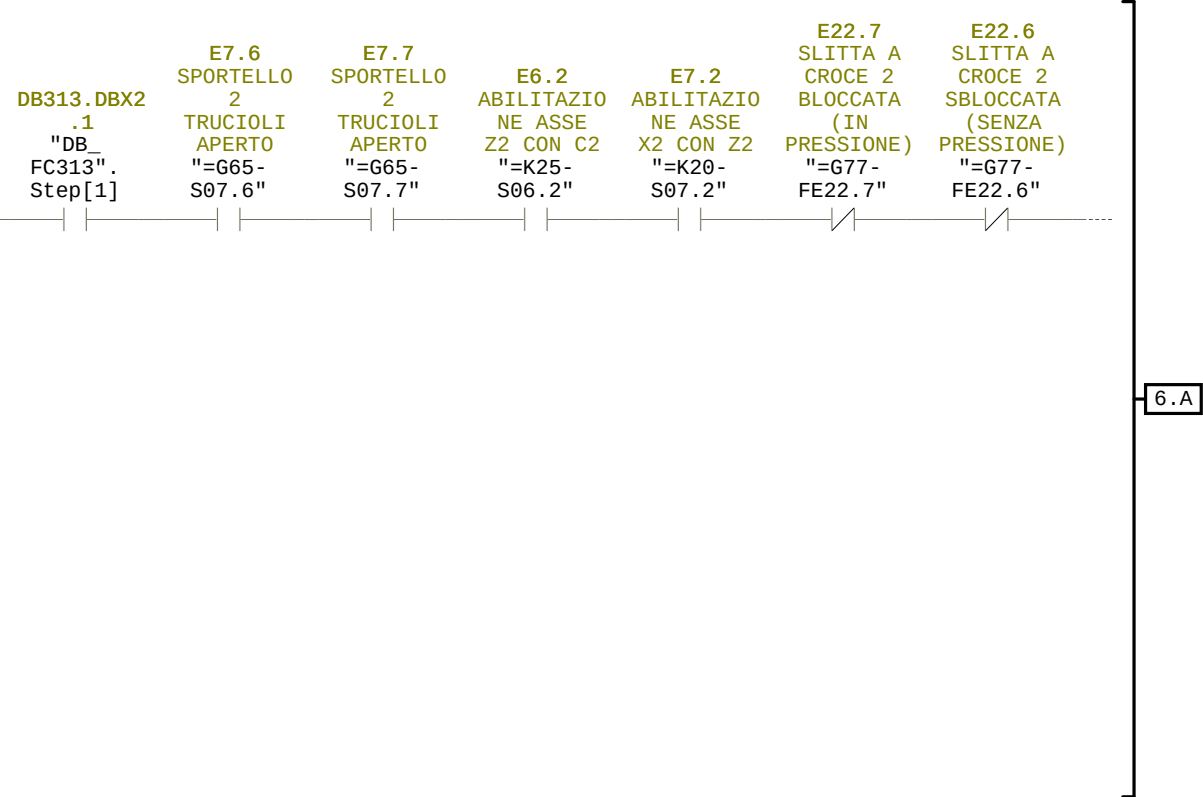
Controllo condizioni iniziali della macchina
(mandrino, contropunta, carri serraggio, staffa e cuneo)

Segmento: 5 Step 12 -

Controllo condizioni iniziali della macchina
(mandrino, contropunta, carri serraggio, staffa e cuneo)

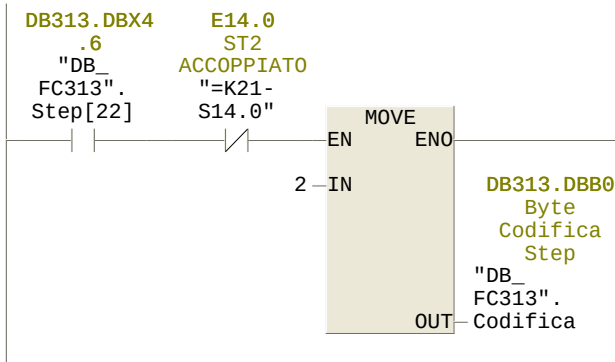
Segmento: 6 Step 1 -

Controllo quota X2-C2 a quota zero
Controllo sportelli trucioli aperti
Controllo porta di carico aperta
Controllo slitta a croce

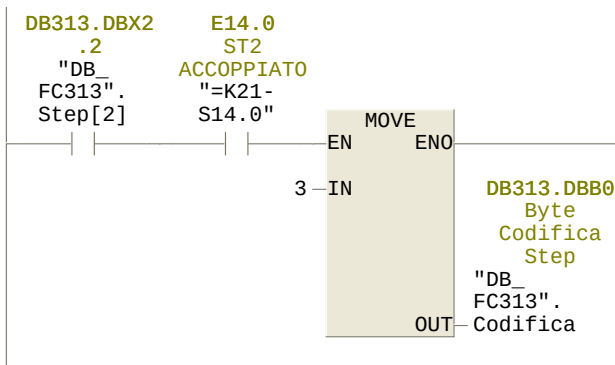


Segmento: 7 Step 22 -

Se asse Z2 si trova in zona di accoppiamento, lo sposto in avanti

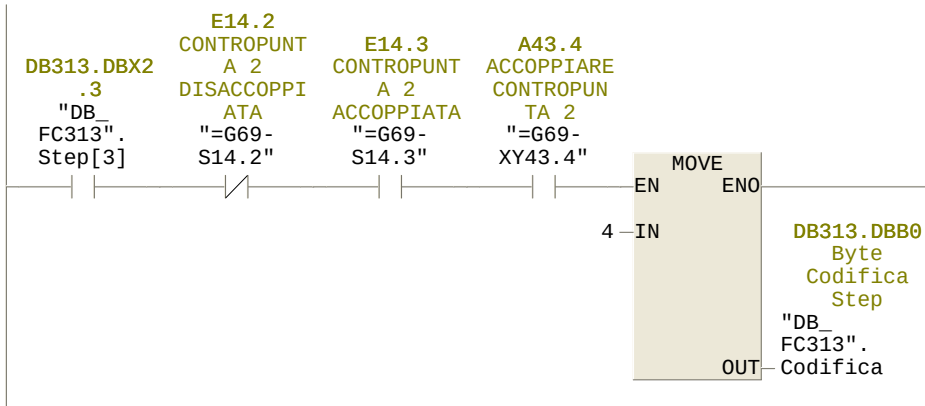


Segmento: 8 Step 2 -

Richiamo Z2 in posizione -
Attendo FC posizione di accoppiamento

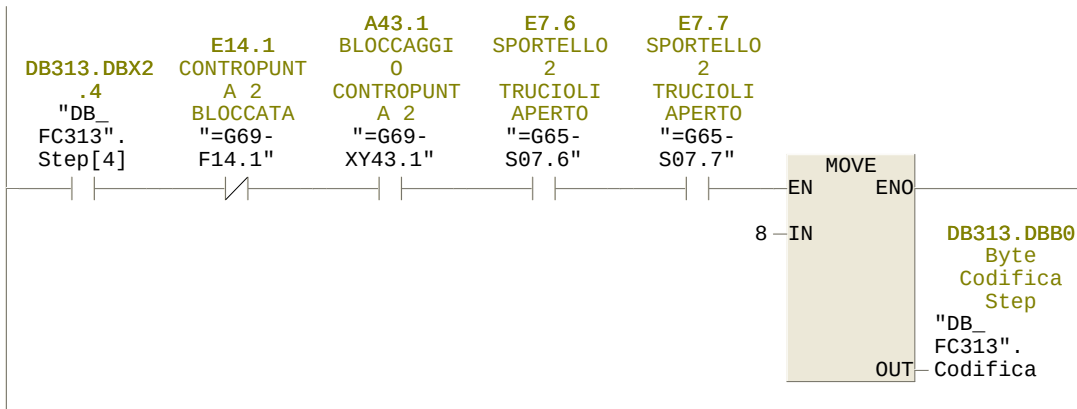
Segmento: 9 Step 3 -

Accoppiamento macchina



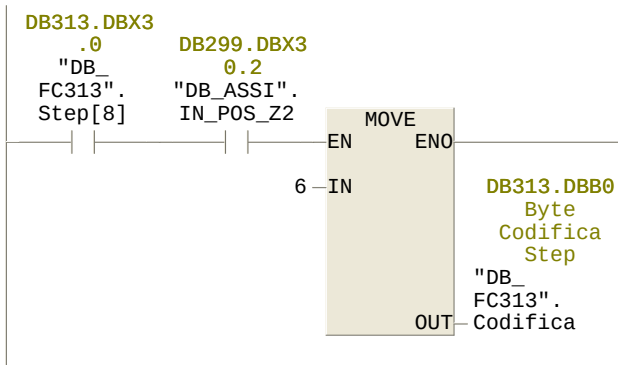
Segmento: 10 Step 4 -

Sblocco macchina



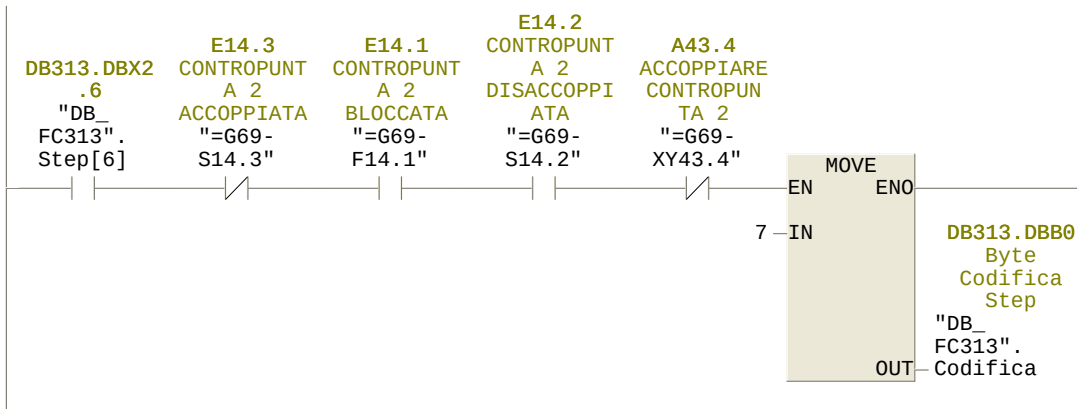
Segmento: 11 Step 8 -

Spostamento Z2 in posizione tutto aperto



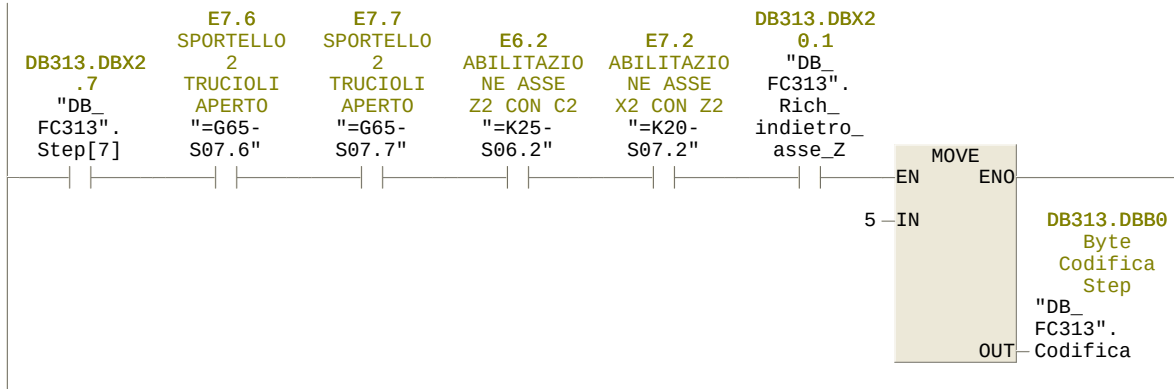
Segmento: 12 Step 6 -

Tolgo accoppiamento macchina



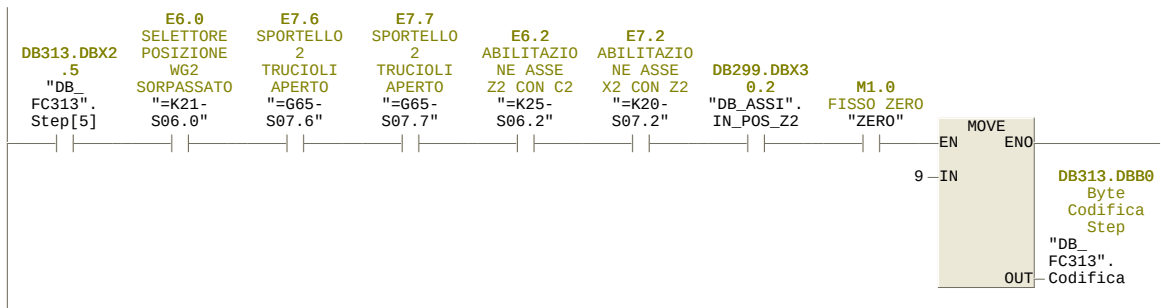
Segmento: 13 Step 7 -

Attesa conferma operatore di fresa non serrata



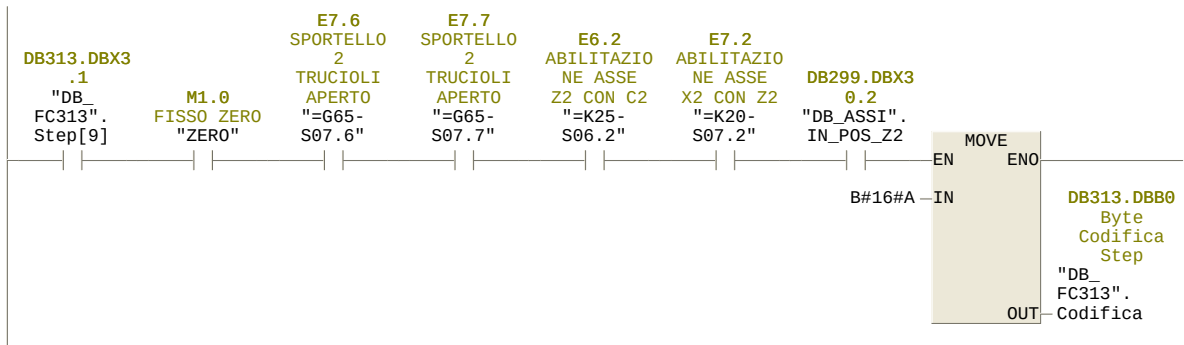
Segmento: 14 Step 5 -

Dopo ok operatore spostato Z2 indietro



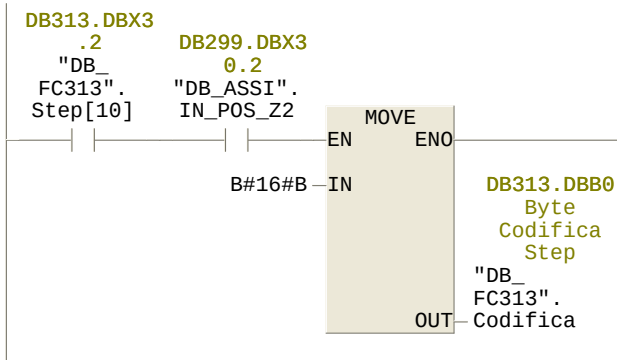
Segmento: 15 Step 9 -

Spostamento asse Z avanti

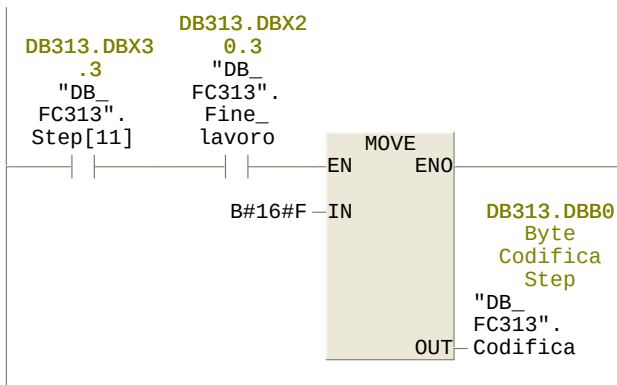


Segmento: 16 Step 10 -

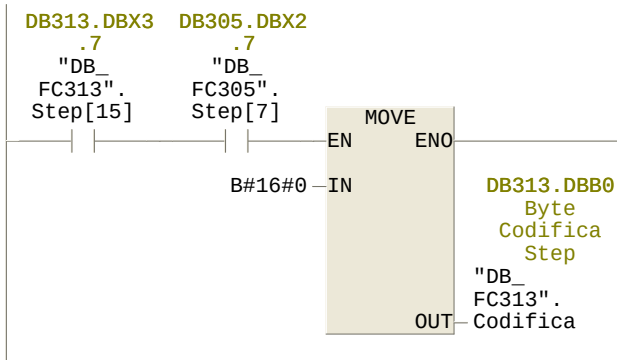
Spostamento Z2 in avanti



Segmento: 17 Step 11 -



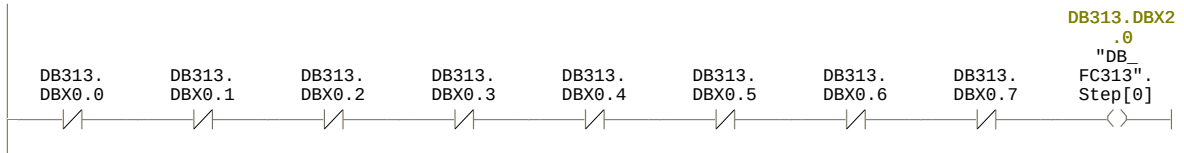
Segmento: 18 Step 12 -

Chiamo sottoprogramma accoppiamento
Fine sottoprogramma

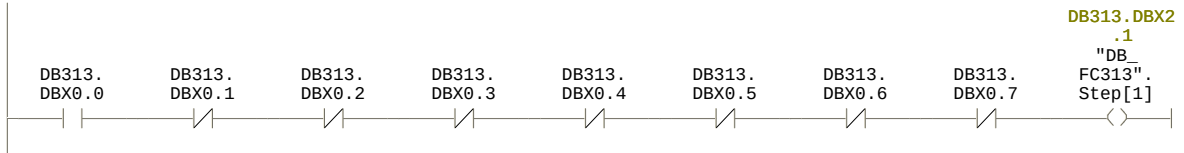
Segmento: 19



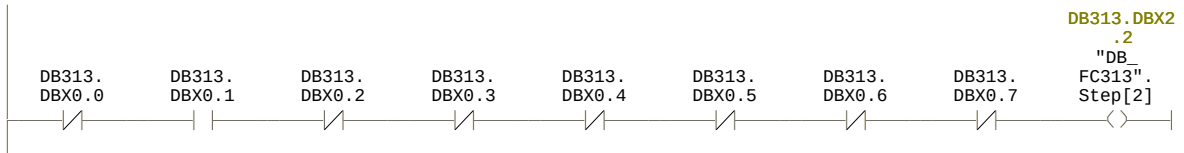
Segmento: 20 Codifica Step 0



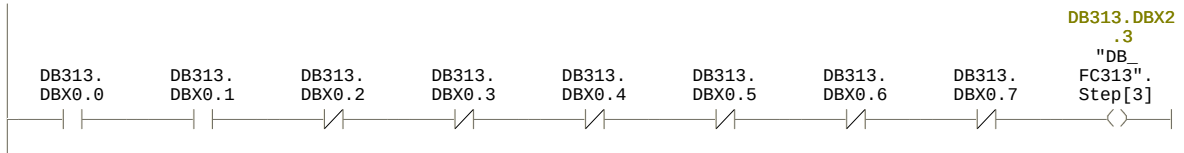
Segmento: 21 Codifica Step 1



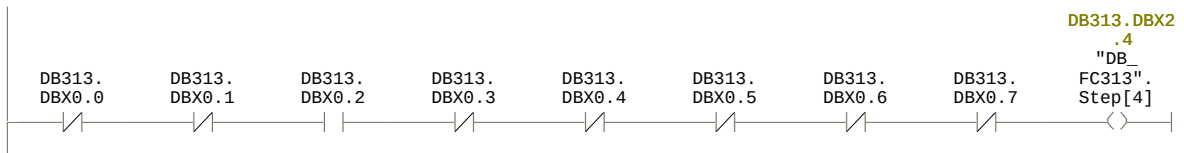
Segmento: 22 Codifica Step 2



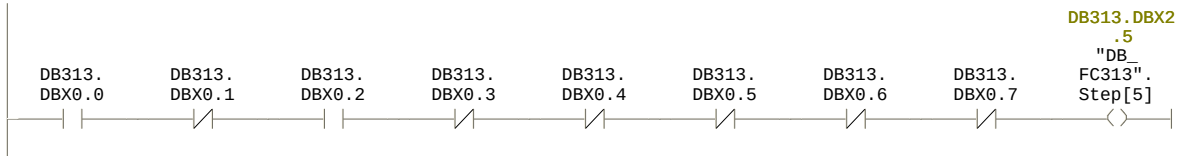
Segmento: 23 Codifica Step 3



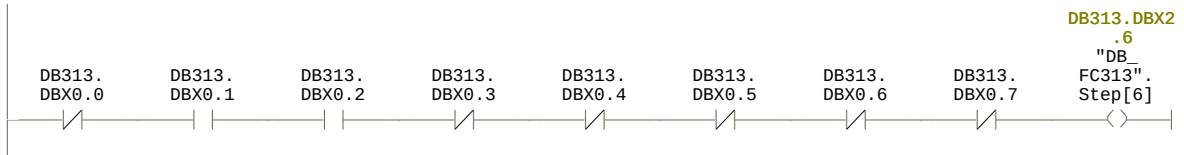
Segmento: 24 Codifica Step 4



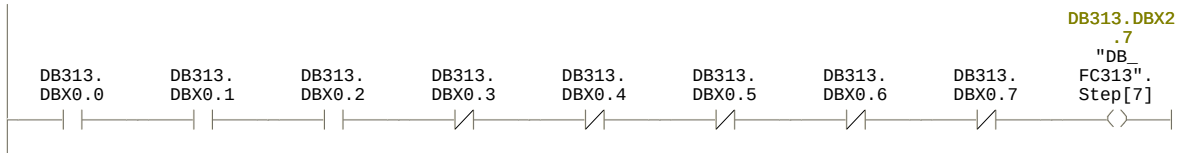
Segmento: 25 Codifica Step 5



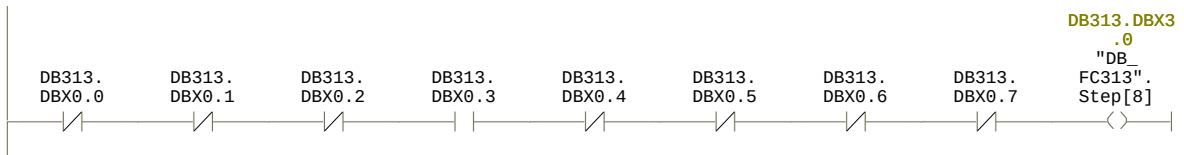
Segmento: 26 Codifica Step 6



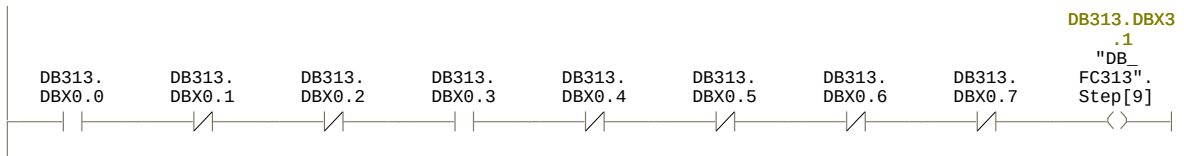
Segmento: 27 Codifica Step 7



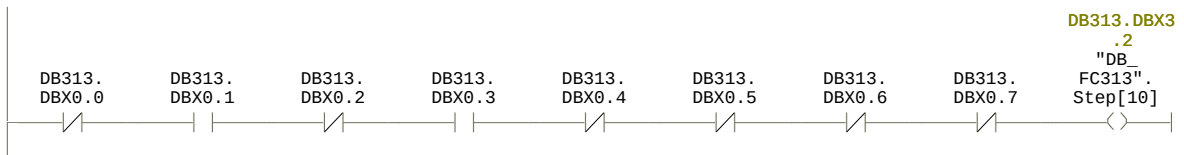
Segmento: 28 Codifica Step 8



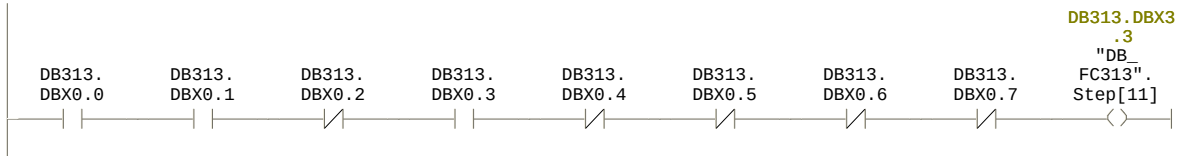
Segmento: 29 Codifica Step 9



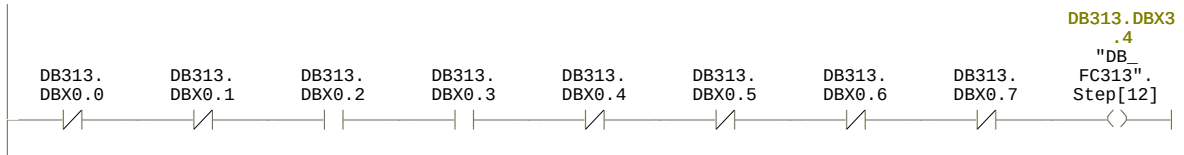
Segmento: 30 Codifica Step 10



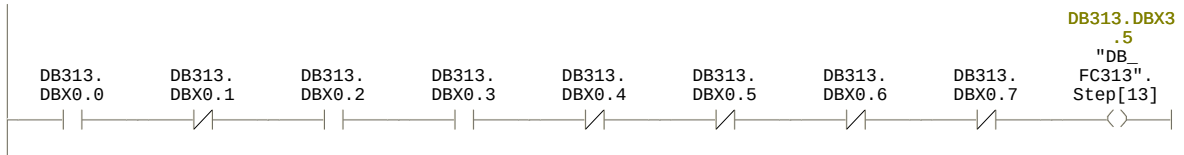
Segmento: 31 Codifica Step 11



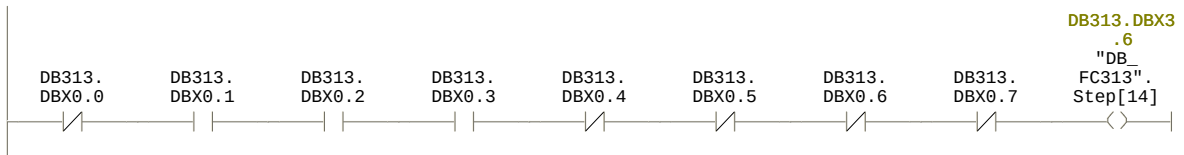
Segmento: 32 Codifica Step 12



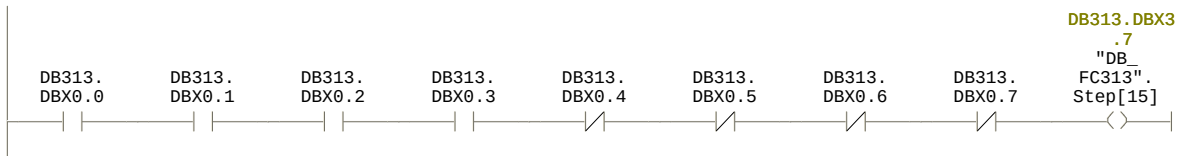
Segmento: 33 Codifica Step 13



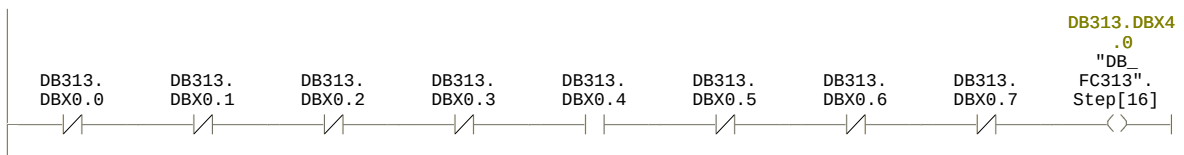
Segmento: 34 Codifica Step 14



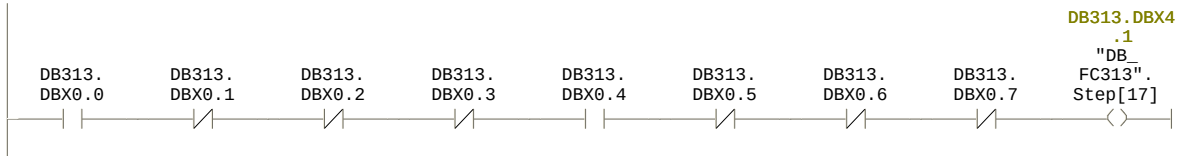
Segmento: 35 Codifica Step 15



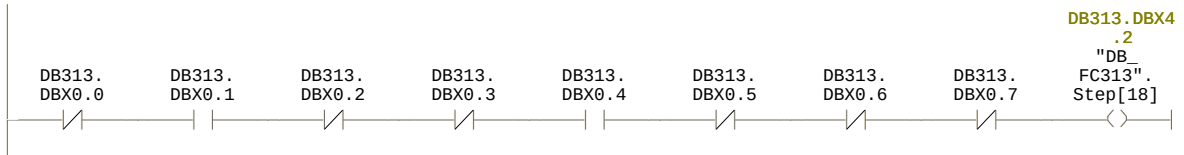
Segmento: 36 Codifica Step 16



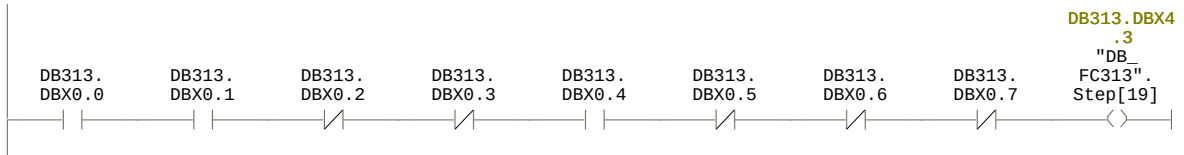
Segmento: 37 Codifica Step 17



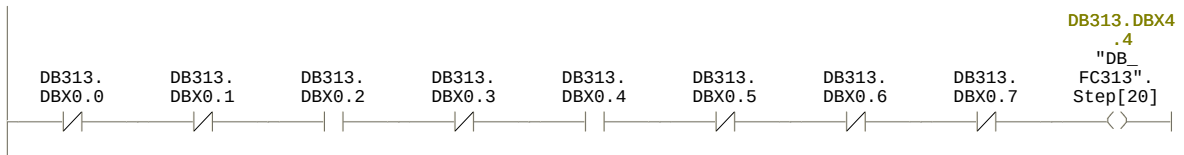
Segmento: 38 Codifica Step 18



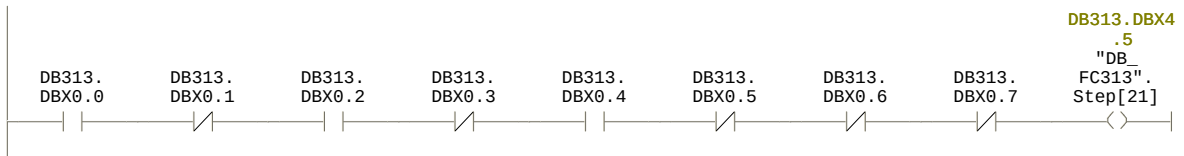
Segmento: 39 Codifica Step 19



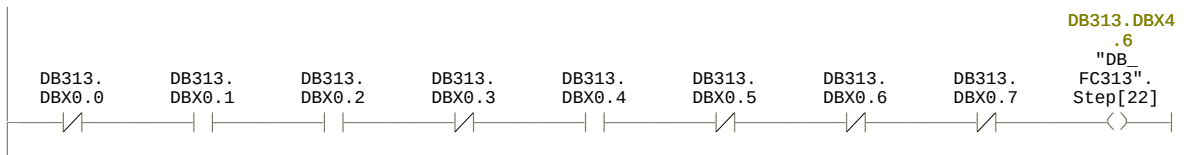
Segmento: 40 Codifica Step 20



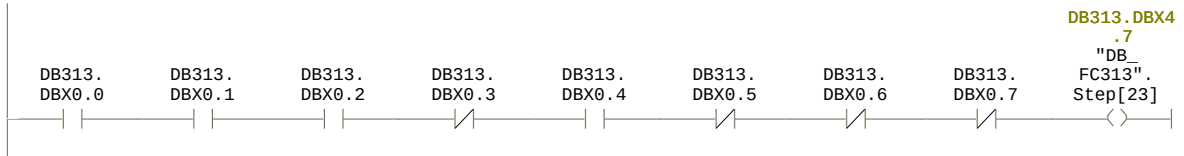
Segmento: 41 Codifica Step 21



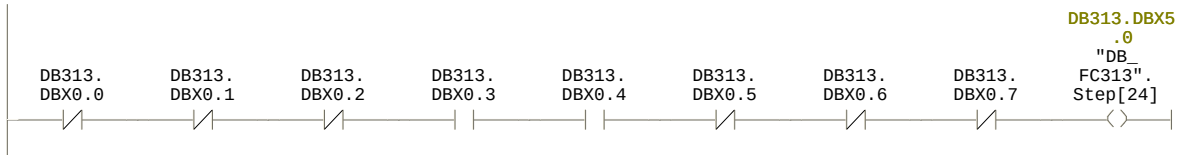
Segmento: 42 Codifica Step 22



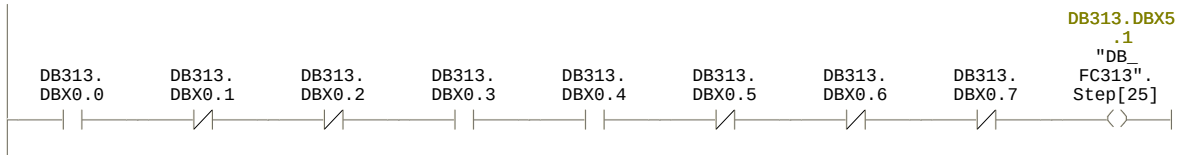
Segmento: 43 Codifica Step 23



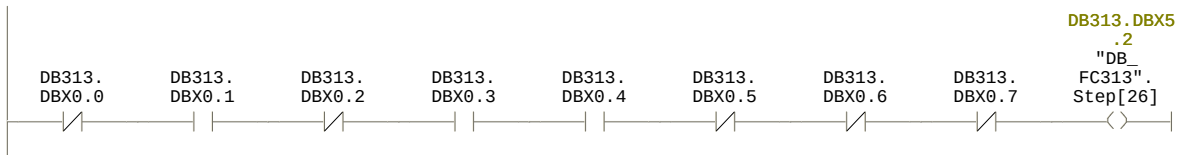
Segmento: 44 Codifica Step 24



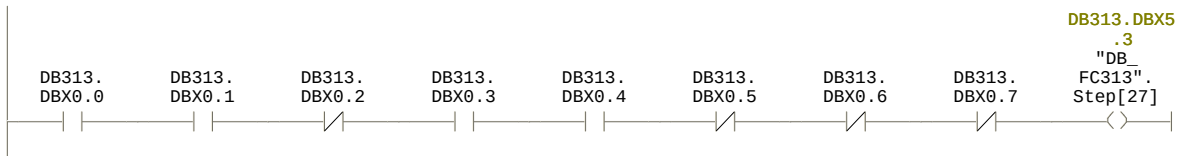
Segmento: 45 Codifica Step 25



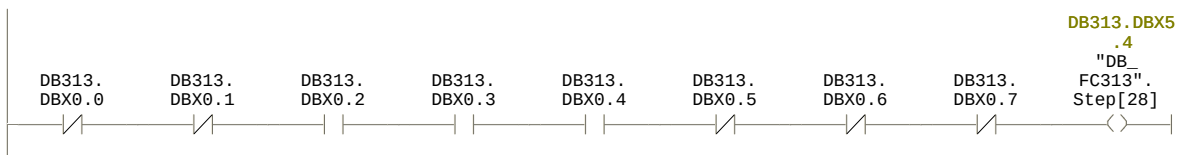
Segmento: 46 Codifica Step 26



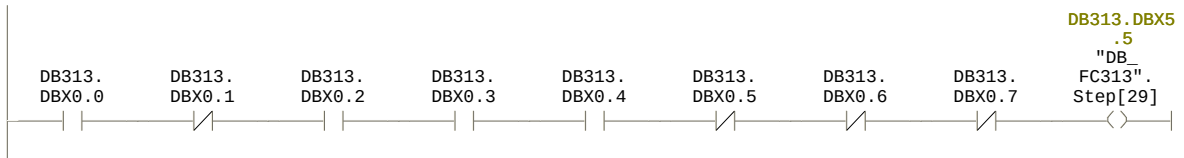
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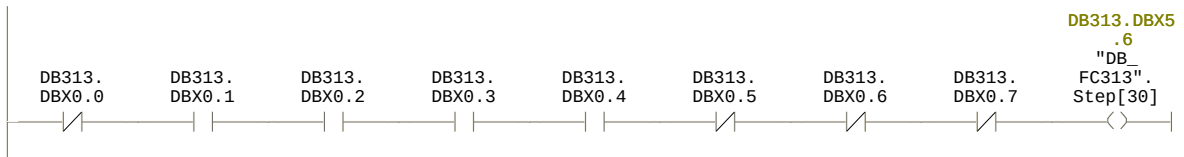
Segmento: 48 Codifica Step 28



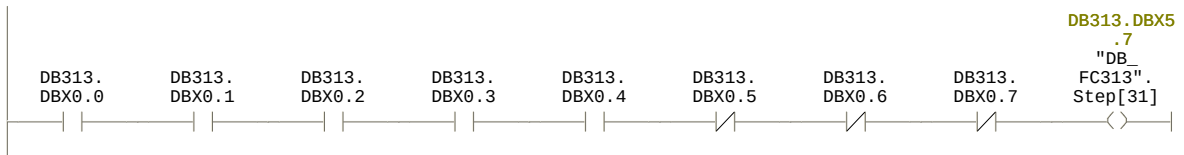
Segmento: 49 Codifica Step 29



Segmento: 50 Codifica Step 30



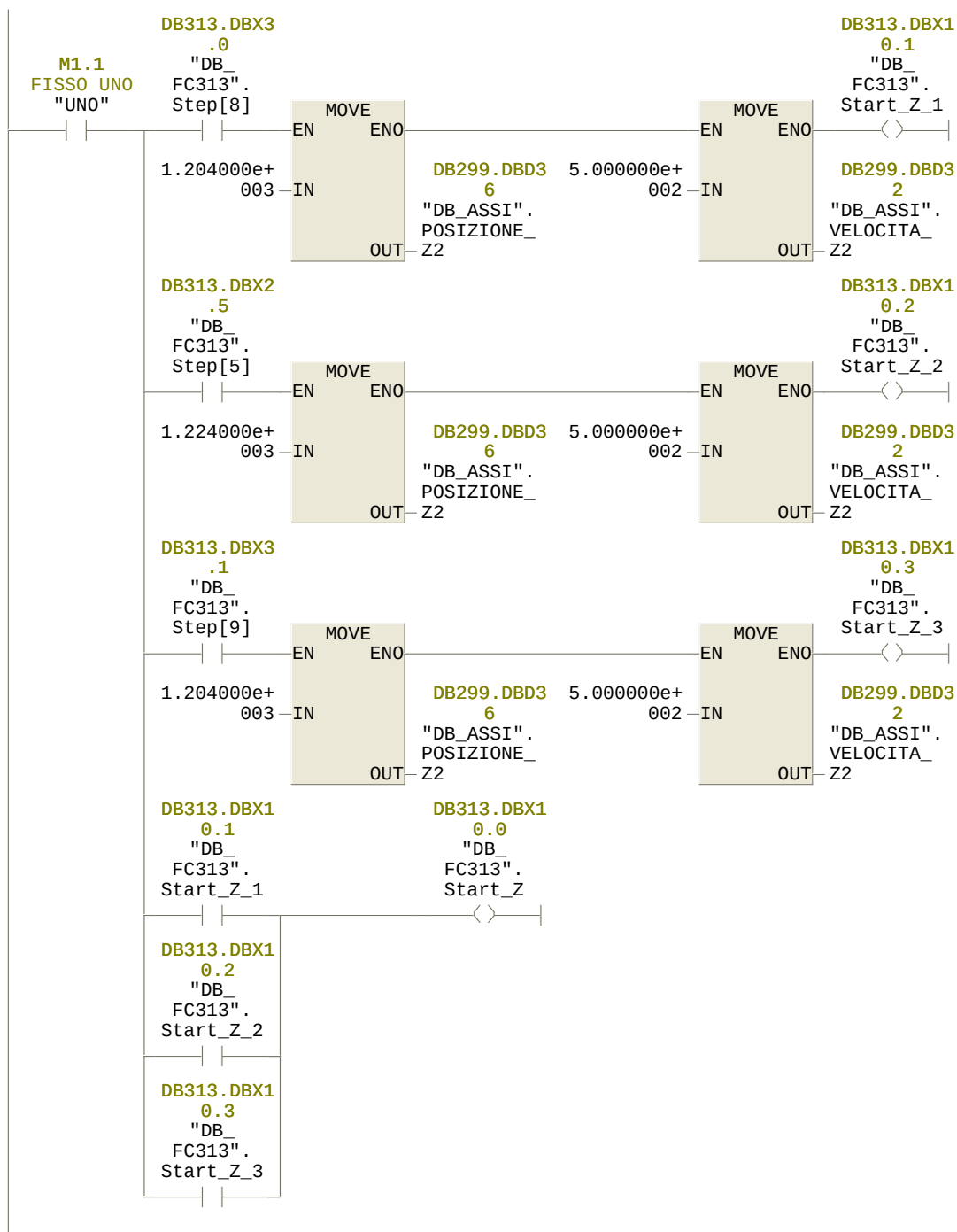
Segmento: 51 Codifica Step 31



Segmento: 52

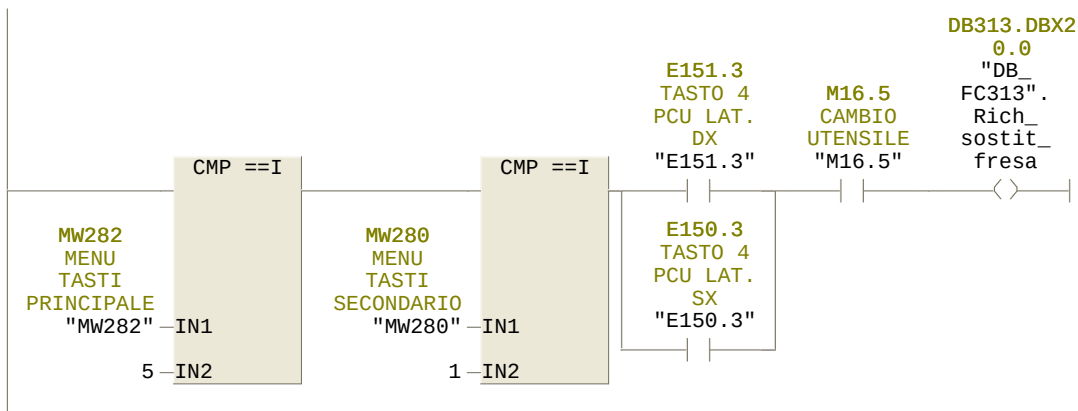
Segmento: 53

Segmento: 54 Richiamo asse Z in posizione di lavoro

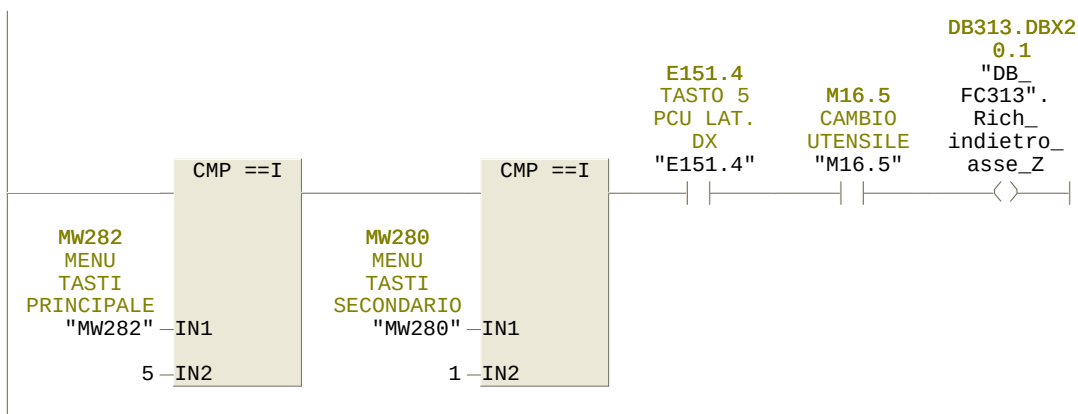


Segmento: 55

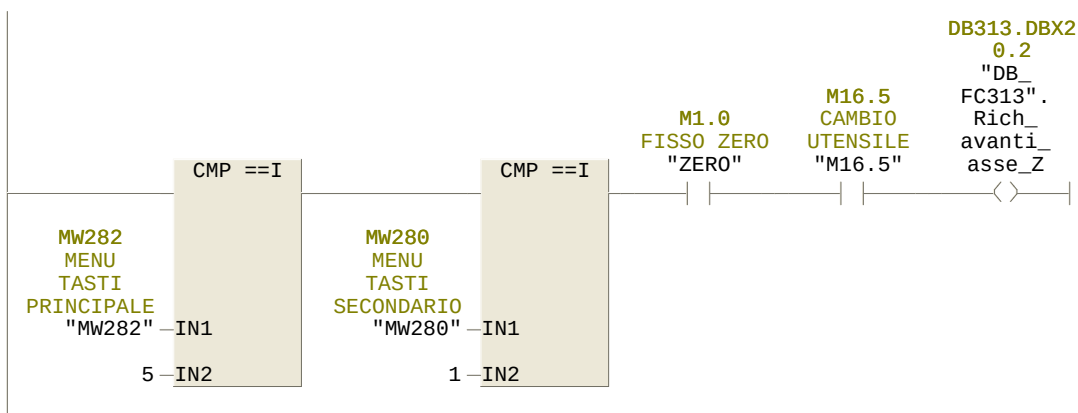
Segmento: 56 RICHIESTA SOSTITUZIONE FRESA



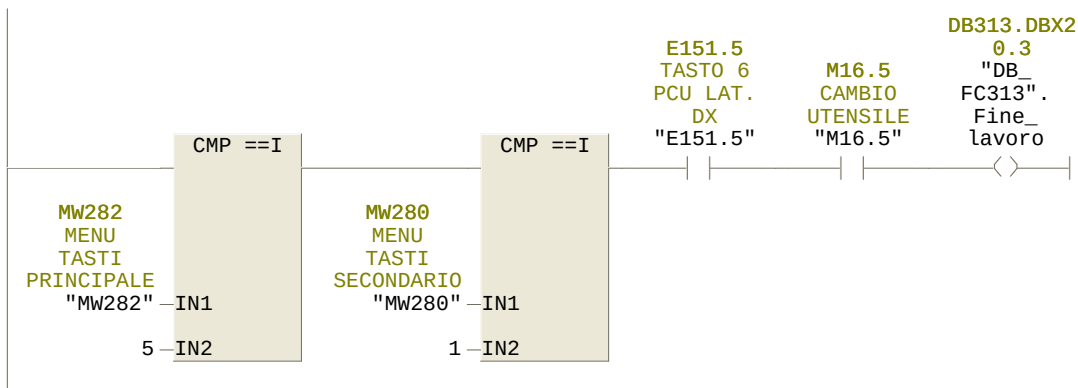
Segmento: 57 RICHIESTA INDIETRO ASSE Z



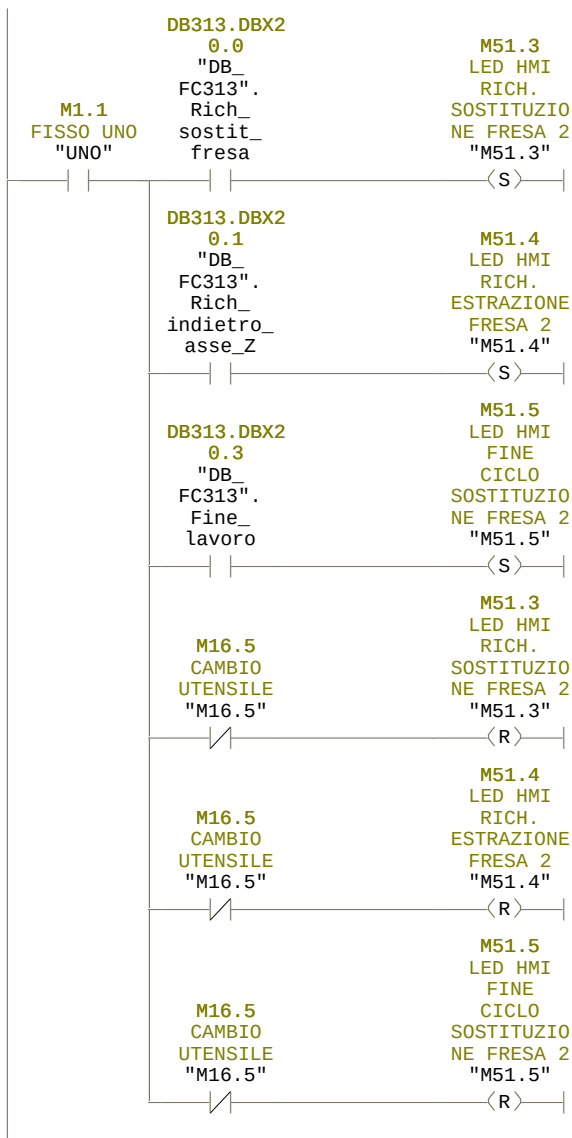
Segmento: 58 RICHIESTA AVANTI ASSE Z



Segmento: 59 FINE CAMBIO FRESA



Segmento: 60 LED HMI RICH.



FC314 - <offline>

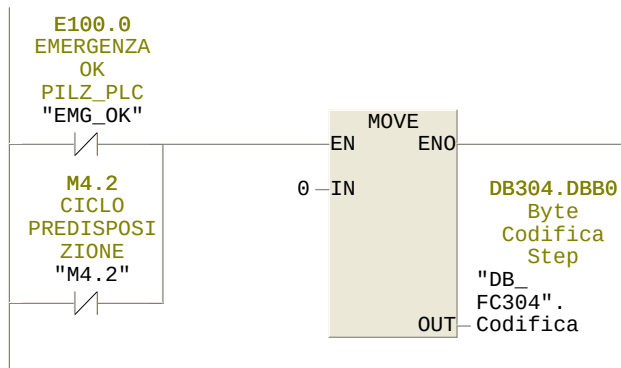
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Autore: Versione: 0.1
Versione blocco: 2
Data e ora Codice: 09/02/2015 17.40.47
Interfaccia: 19/08/2014 12.30.26
Lunghezze (blocco / codice / dati): 03594 03286 00002

Proprietà dell'oggetto:

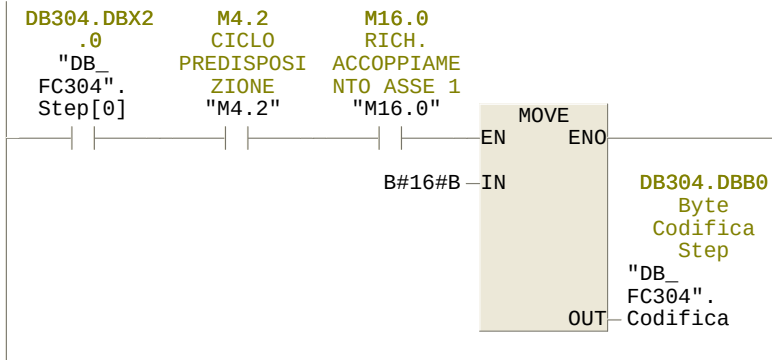
S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

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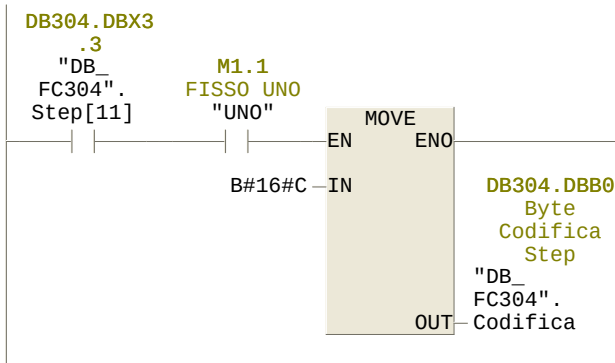
Blocco: FC314 ACCOPPIAMENTO 1**Segmento: 1** Azzeramento**Segmento: 2**

Segmento: 3 Step 0 -

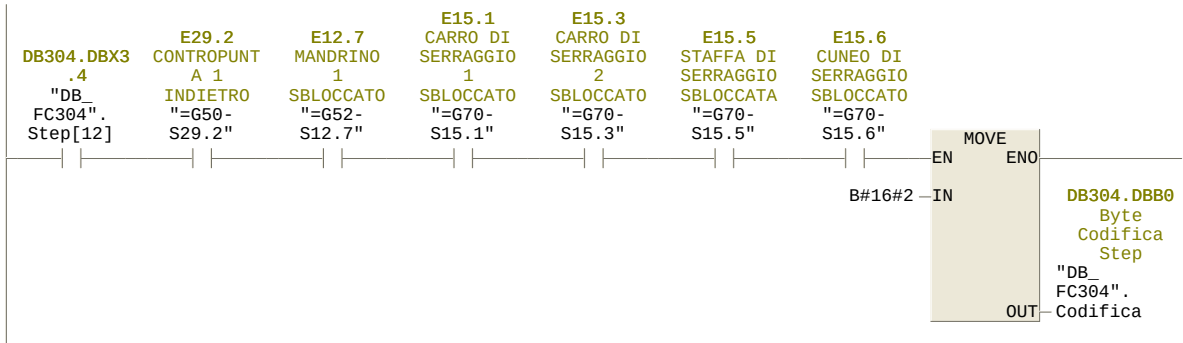
Start sottoprogramma



Segmento: 4 Step 11 -

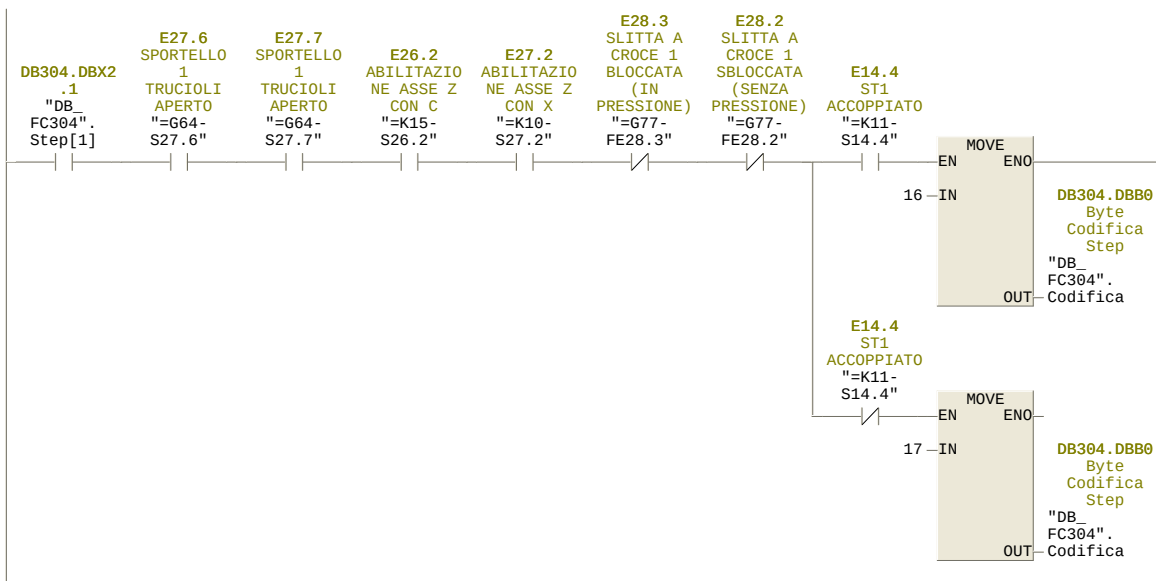
Controllo condizioni iniziali della macchina
(mandrino, contropunta, carri serraggio, staffa e cuneo)

Segmento: 5 Step 12 -

Controllo condizioni iniziali della macchina
(mandrino, contropunta, carri serraggio, staffa e cuneo)

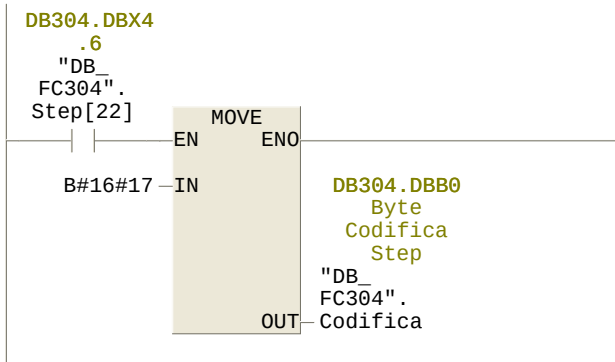
Segmento: 6 Step 1 -

Controllo quota X-C a quota zero
Controllo sportelli trucioli aperti
Controllo slitta a croce

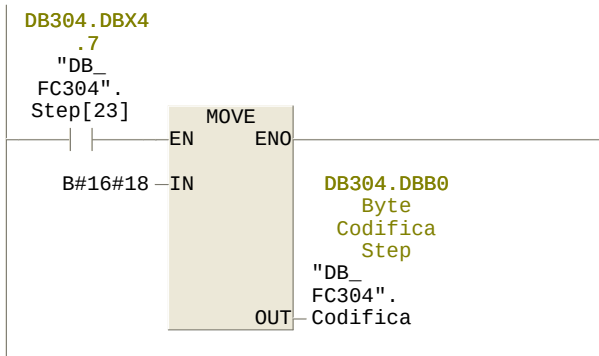


Segmento: 7 Step 22 -

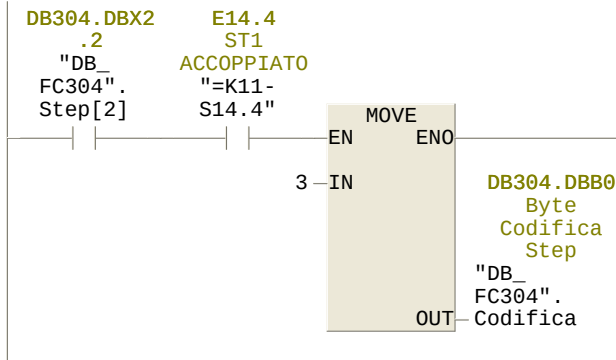
Se asse Z si trova in zona di accoppiamento, lo sposto in avanti



Segmento: 8 Step 23 -

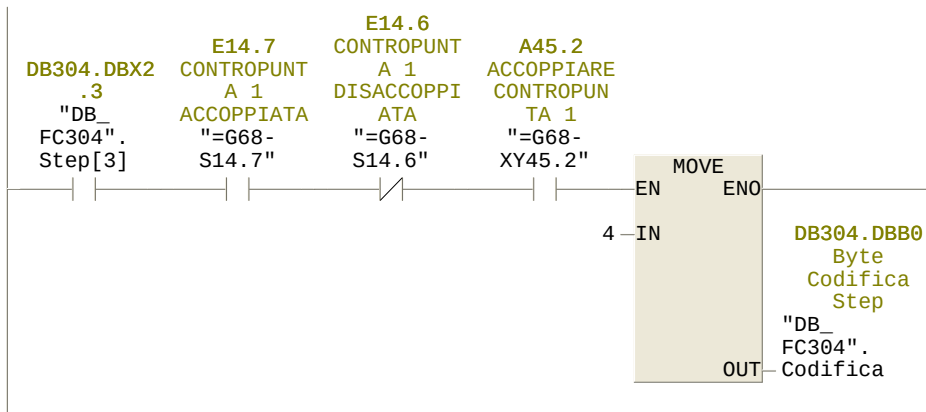


Segmento: 9 Step 2 -

Richiamo Z in posizione -
Attendo FC posizione di accoppiamento

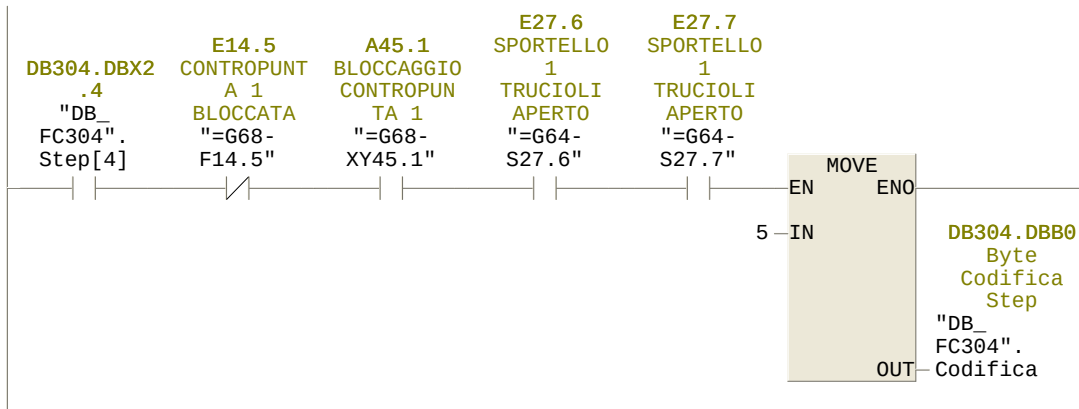
Segmento: 10 Step 3 -

Accoppiamento macchina



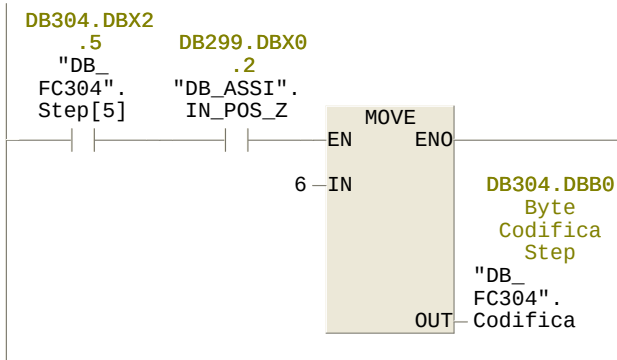
Segmento: 11 Step 4 -

Sblocco macchina

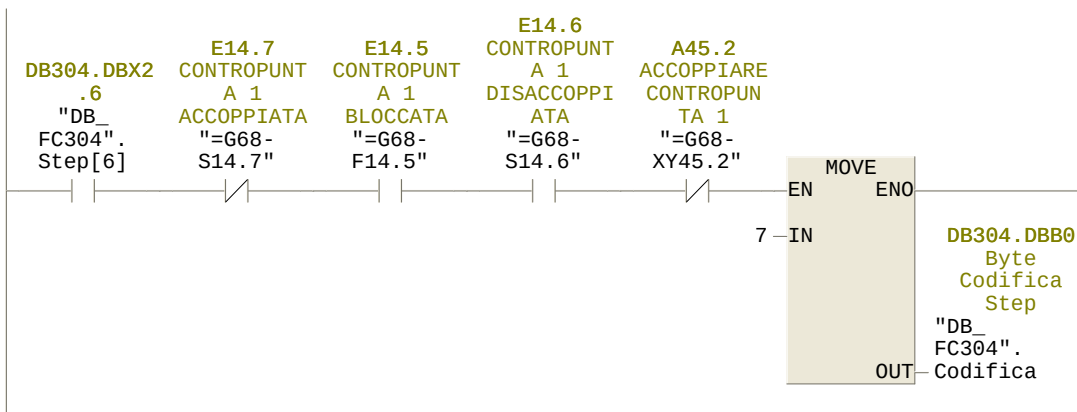


Segmento: 12 Step 5 -

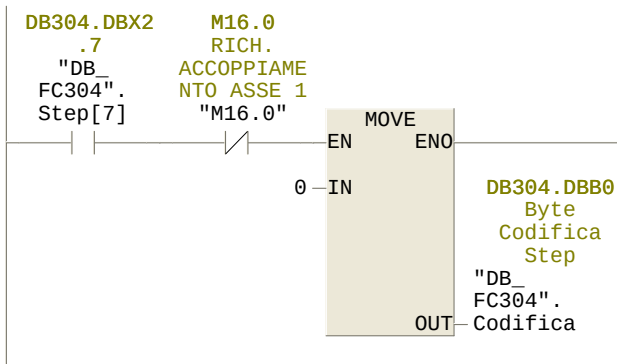
Spostamento Z in posizione di lavoro



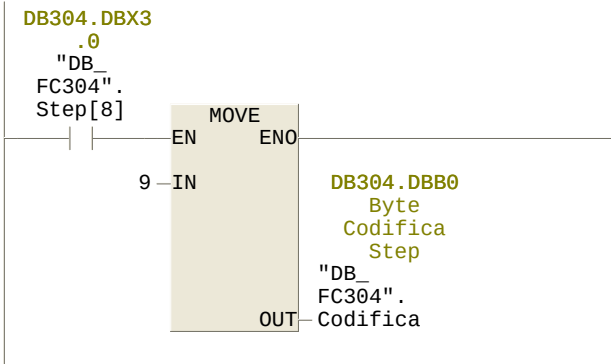
Segmento: 13 Step 6 -

Tolgo accoppiamento macchina
Fine sottoprogramma

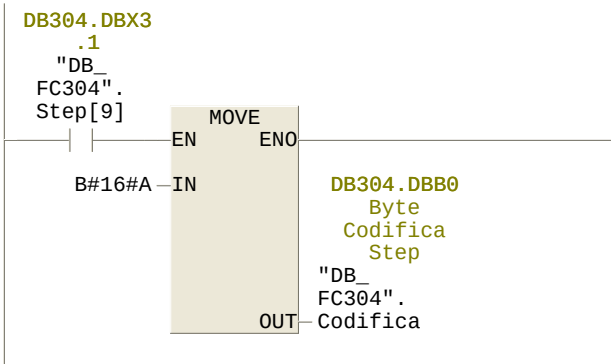
Segmento: 14 Step 7 -



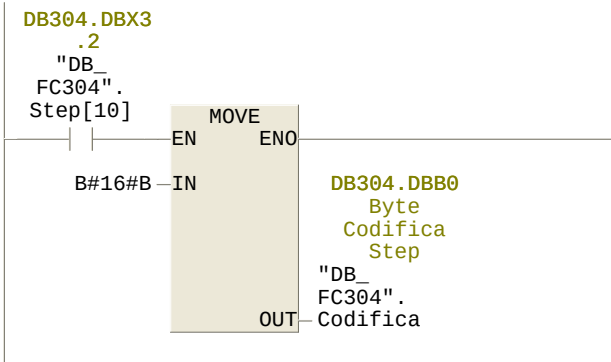
Segmento: 15 Step 8 -



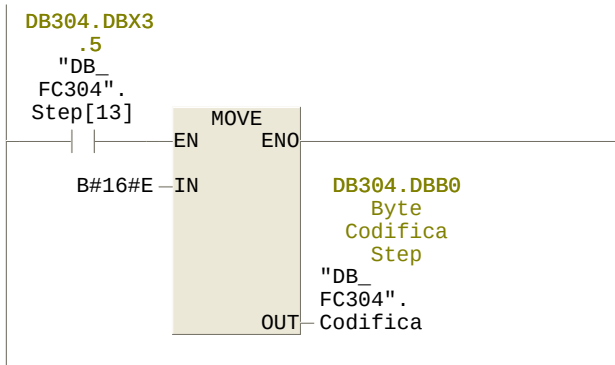
Segmento: 16 Step 9 -



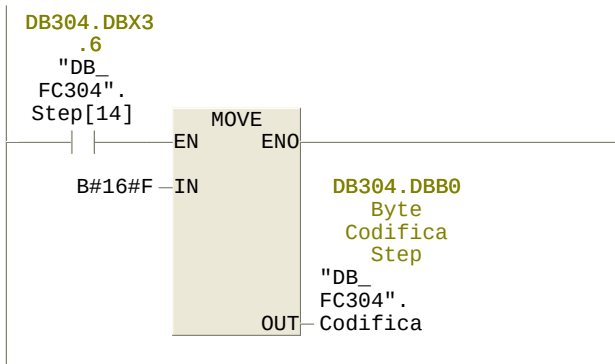
Segmento: 17 Step 10 -



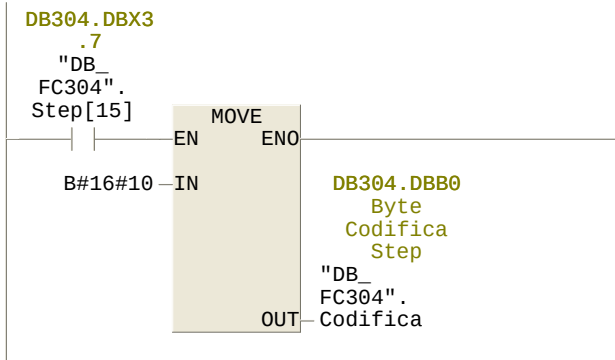
Segmento: 18 Step 13 -



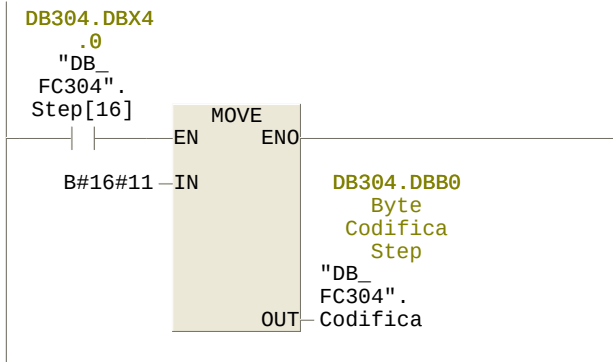
Segmento: 19 Step 14 -



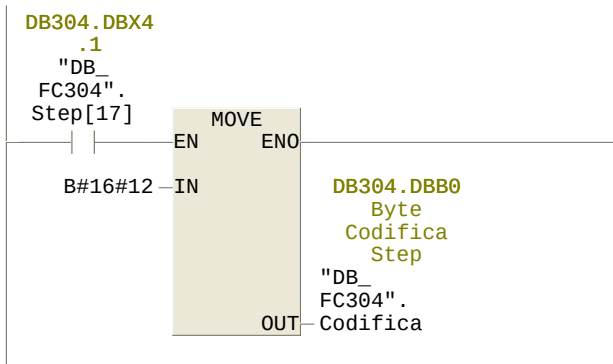
Segmento: 20 Step 15 -



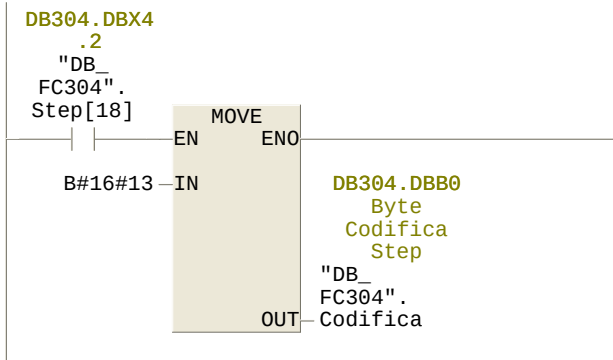
Segmento: 21 Step 16 -



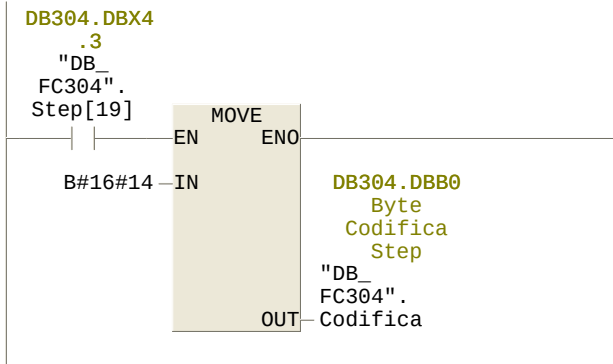
Segmento: 22 Step 17 -



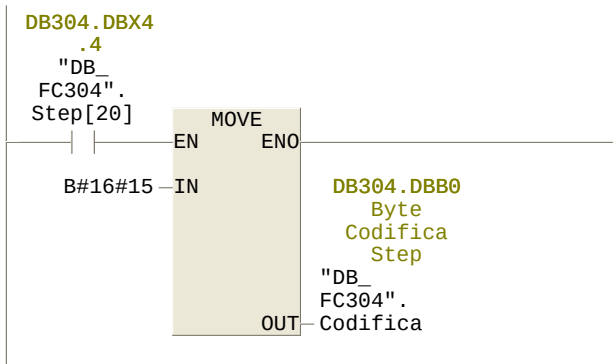
Segmento: 23 Step 18 -



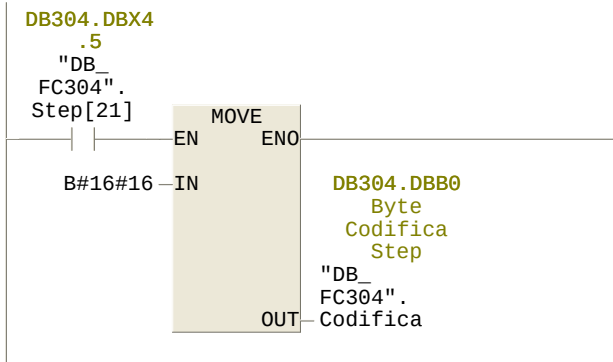
Segmento: 24 Step 19 -



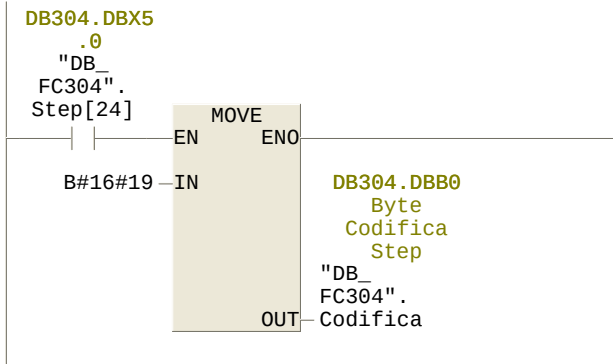
Segmento: 25 Step 20 -



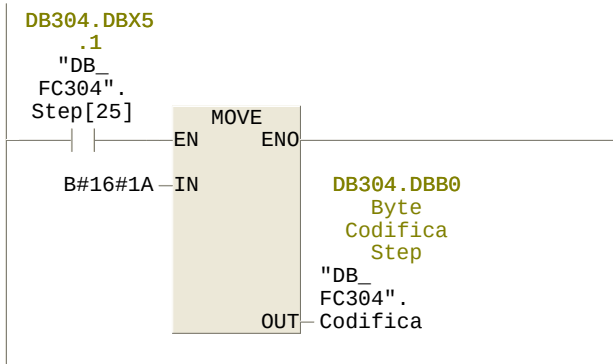
Segmento: 26 Step 21 -



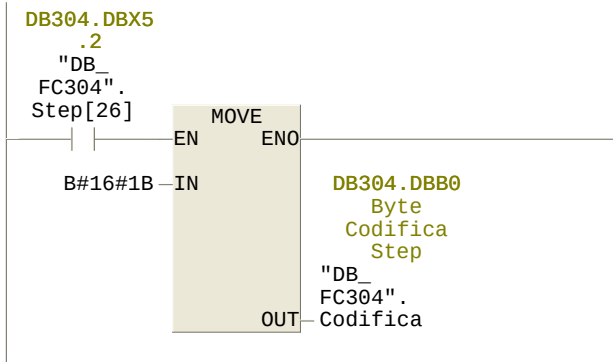
Segmento: 27 Step 24 -



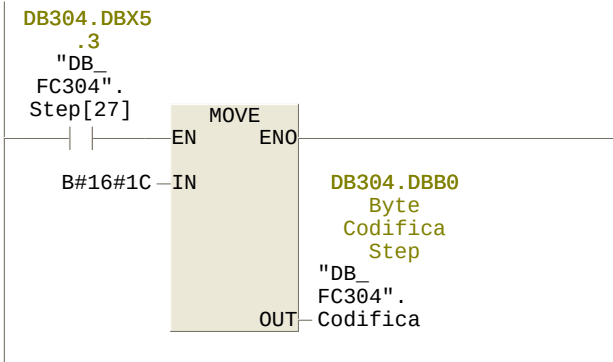
Segmento: 28 Step 25 -



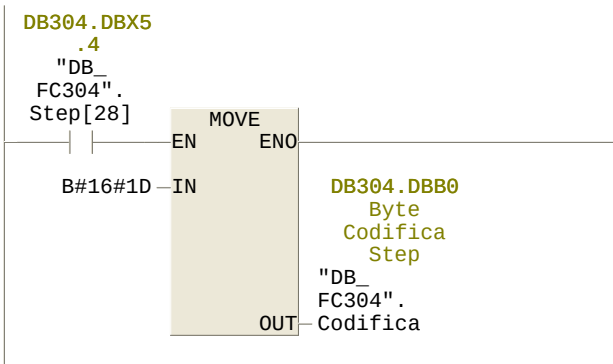
Segmento: 29 Step 26 -



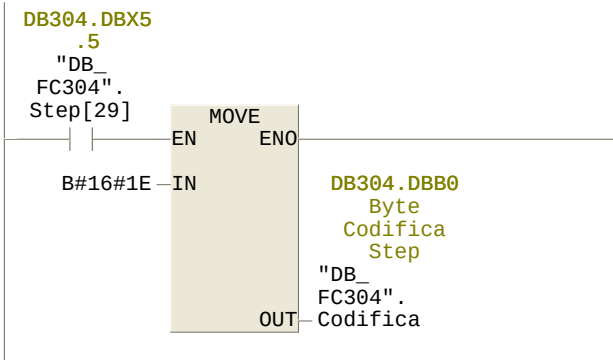
Segmento: 30 Step 27 -



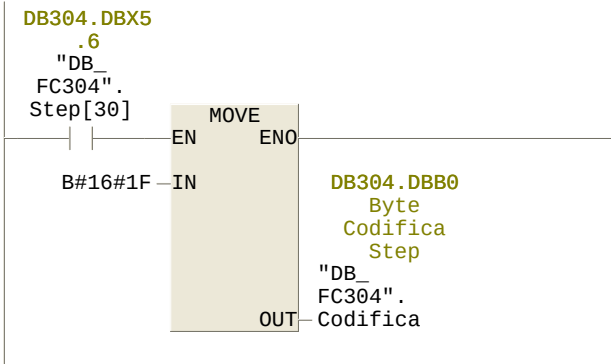
Segmento: 31 Step 28 -



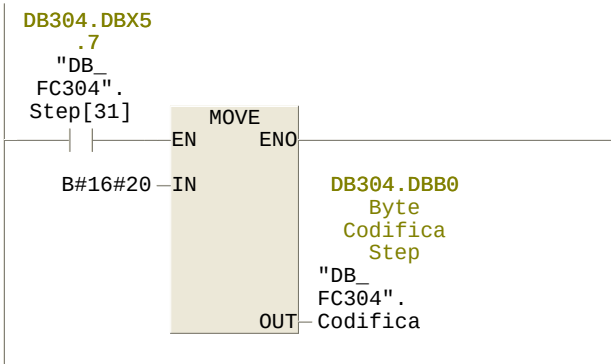
Segmento: 32 Step 29 -



Segmento: 33 Step 30 -



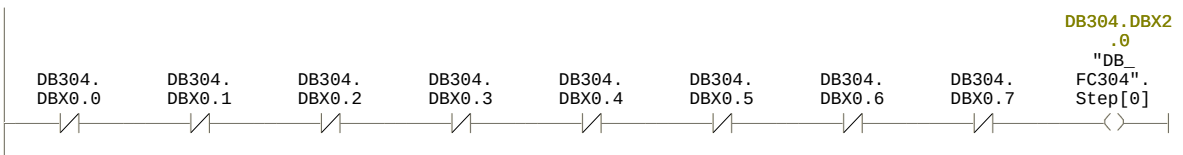
Segmento: 34 Step 31 -



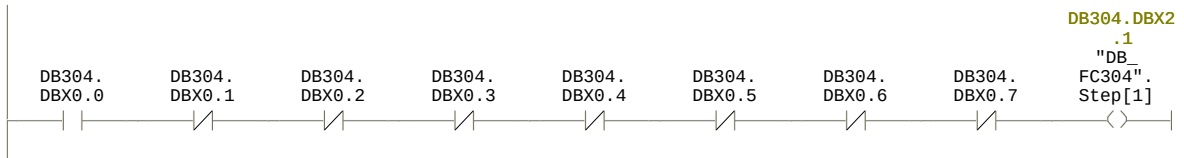
Segmento: 35



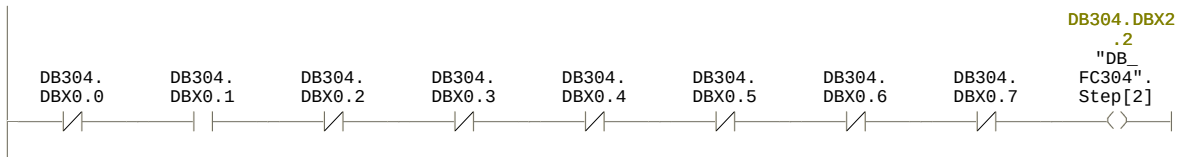
Segmento: 36 Codifica Step 0



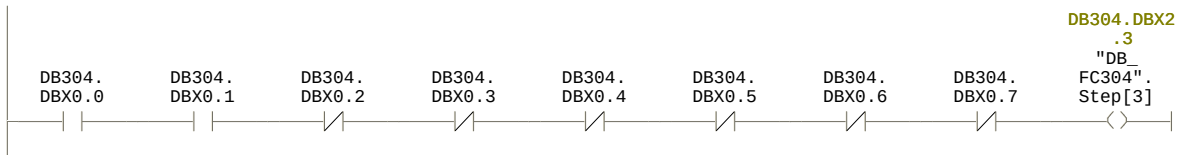
Segmento: 37 Codifica Step 1



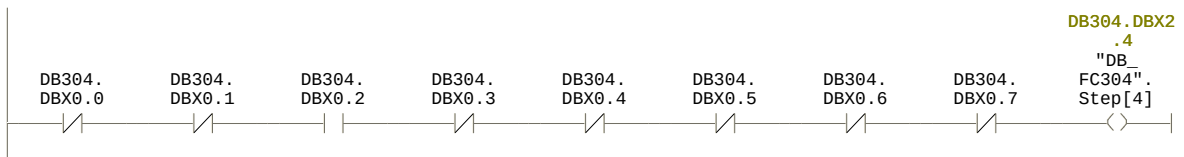
Segmento: 38 Codifica Step 2



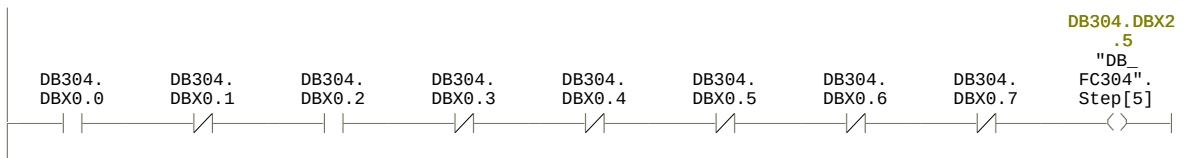
Segmento: 39 Codifica Step 3



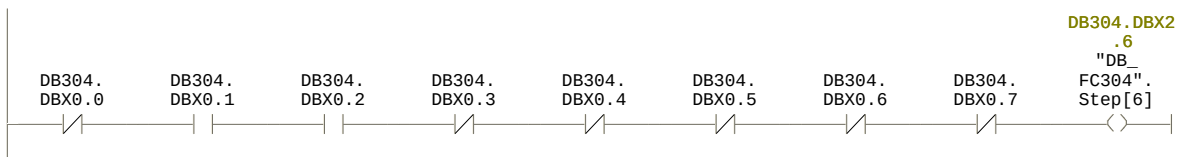
Segmento: 40 Codifica Step 4



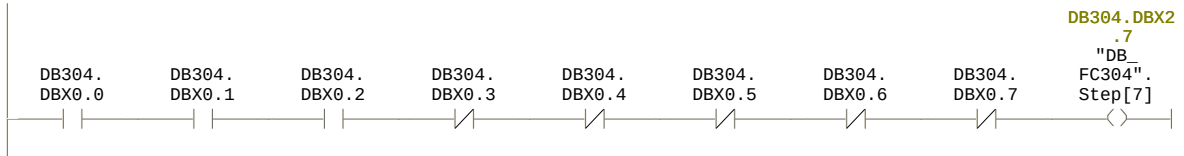
Segmento: 41 Codifica Step 5



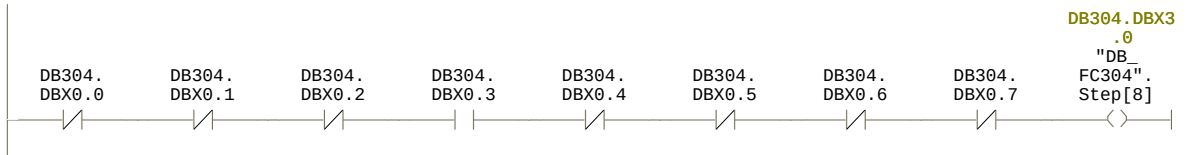
Segmento: 42 Codifica Step 6



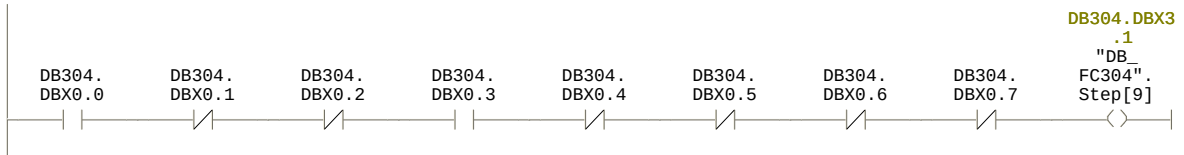
Segmento: 43 Codifica Step 7



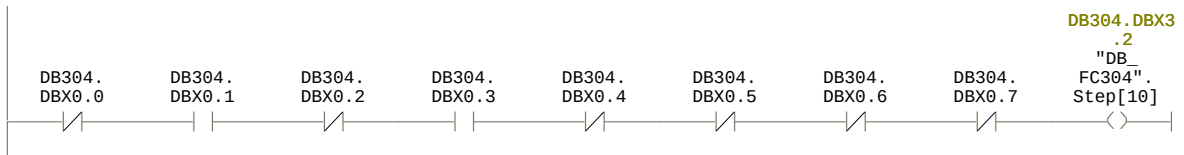
Segmento: 44 Codifica Step 8



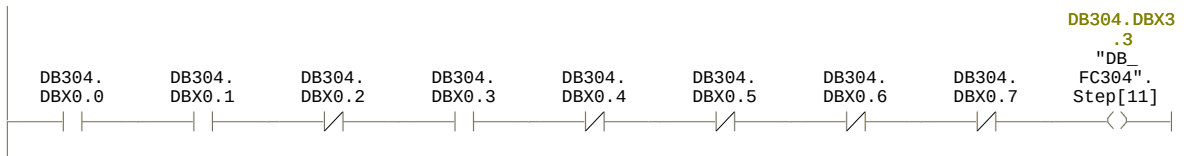
Segmento: 45 Codifica Step 9



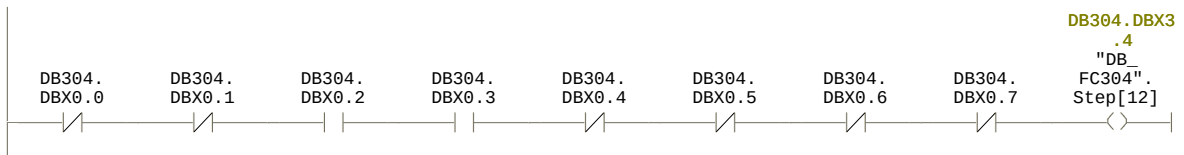
Segmento: 46 Codifica Step 10



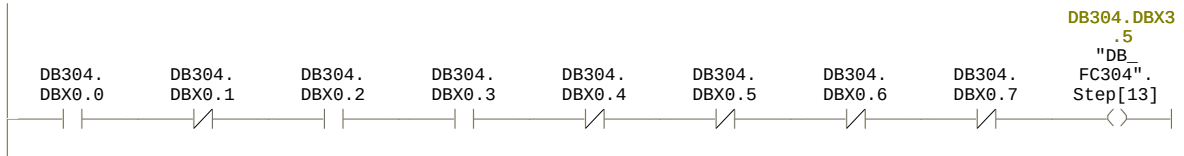
Segmento: 47 Codifica Step 11



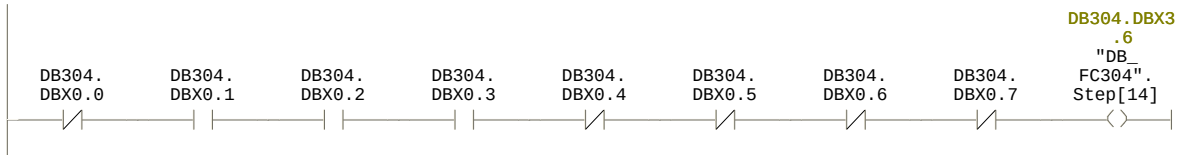
Segmento: 48 Codifica Step 12



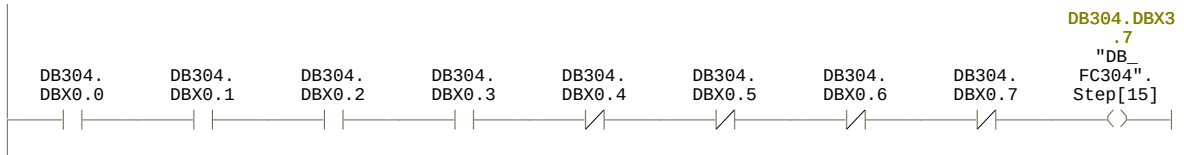
Segmento: 49 Codifica Step 13



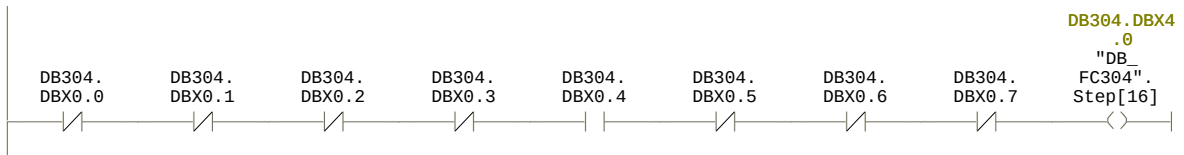
Segmento: 50 Codifica Step 14



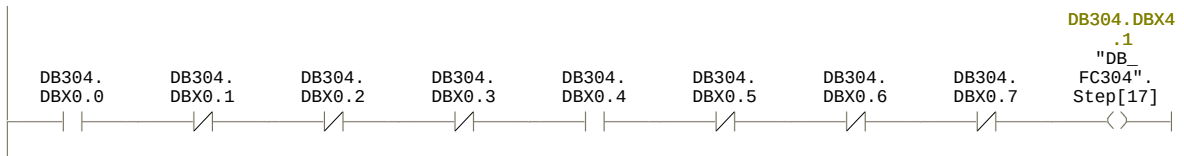
Segmento: 51 Codifica Step 15



Segmento: 52 Codifica Step 16



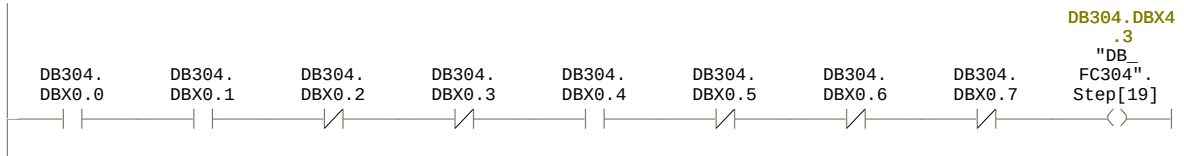
Segmento: 53 Codifica Step 17



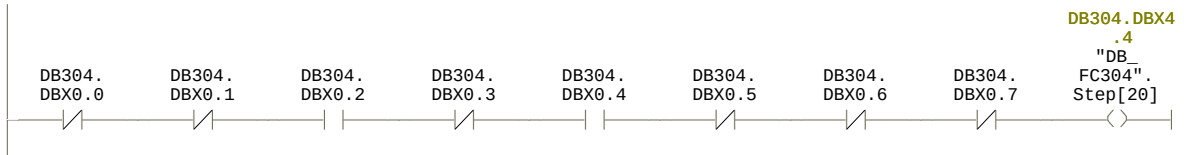
Segmento: 54 Codifica Step 18



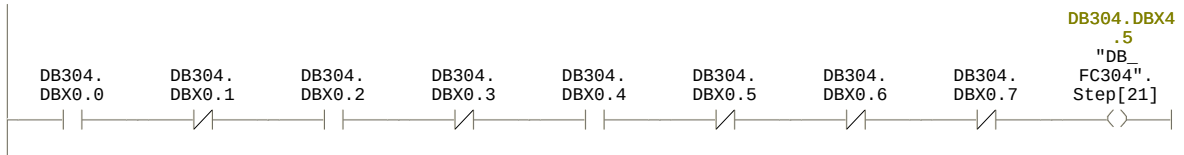
Segmento: 55 Codifica Step 19



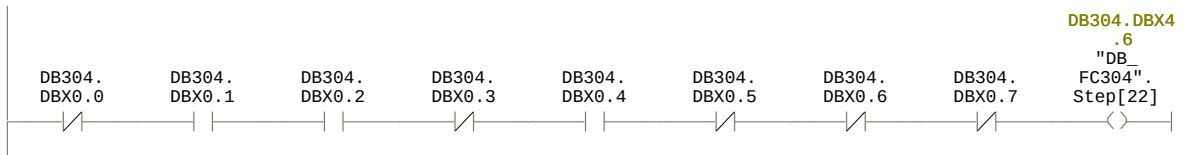
Segmento: 56 Codifica Step 20



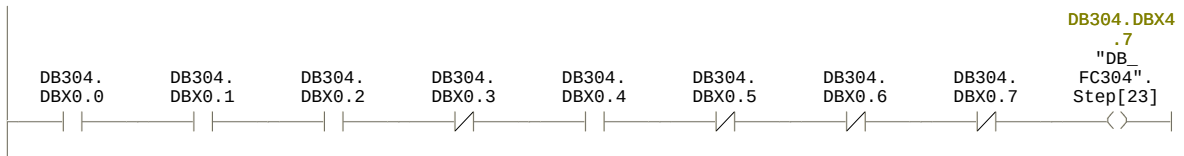
Segmento: 57 Codifica Step 21



Segmento: 58 Codifica Step 22



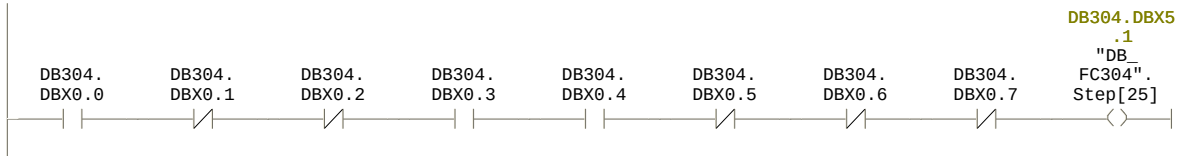
Segmento: 59 Codifica Step 23



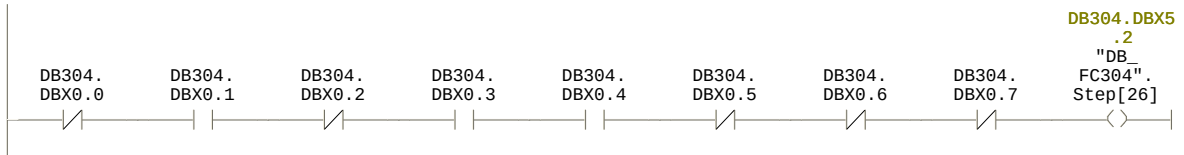
Segmento: 60 Codifica Step 24



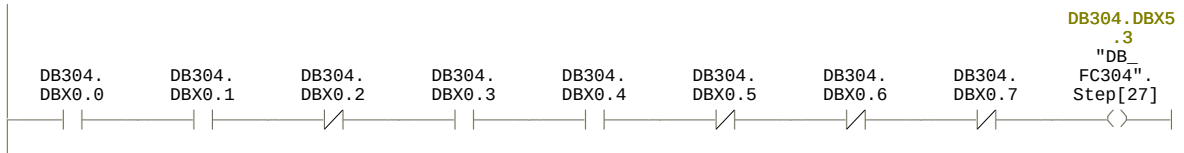
Segmento: 61 Codifica Step 25



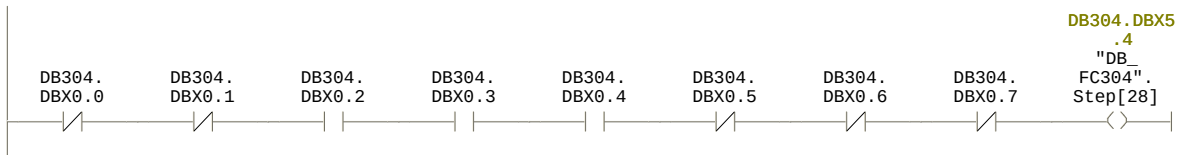
Segmento: 62 Codifica Step 26



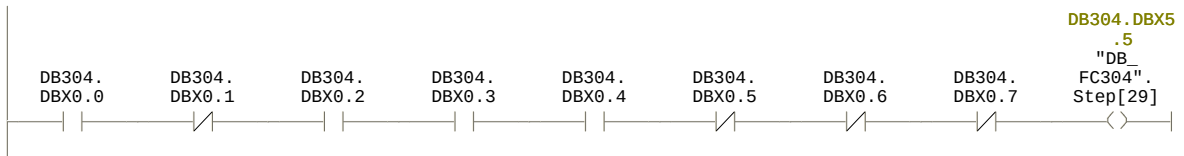
Segmento: 63 Codifica Step 27



Segmento: 64 Codifica Step 28



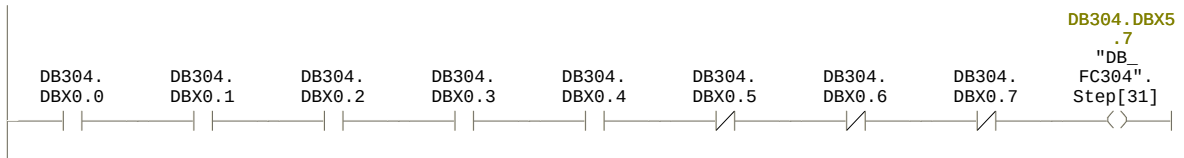
Segmento: 65 Codifica Step 29



Segmento: 66 Codifica Step 30



Segmento: 67 Codifica Step 31



Segmento: 68



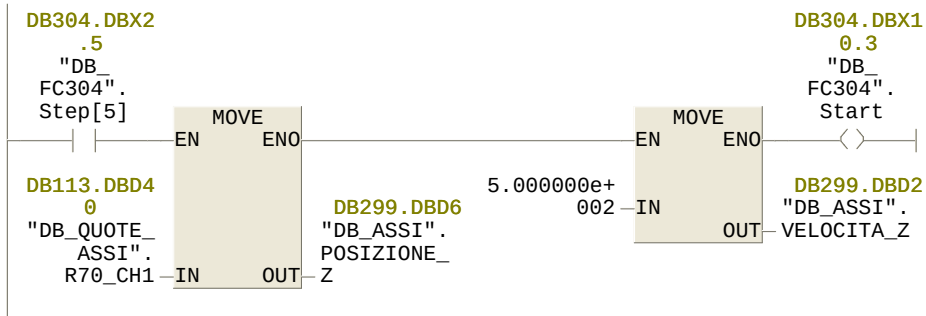
Segmento: 69



Segmento: 70 Richiamo asse Z in posizione di lavoro

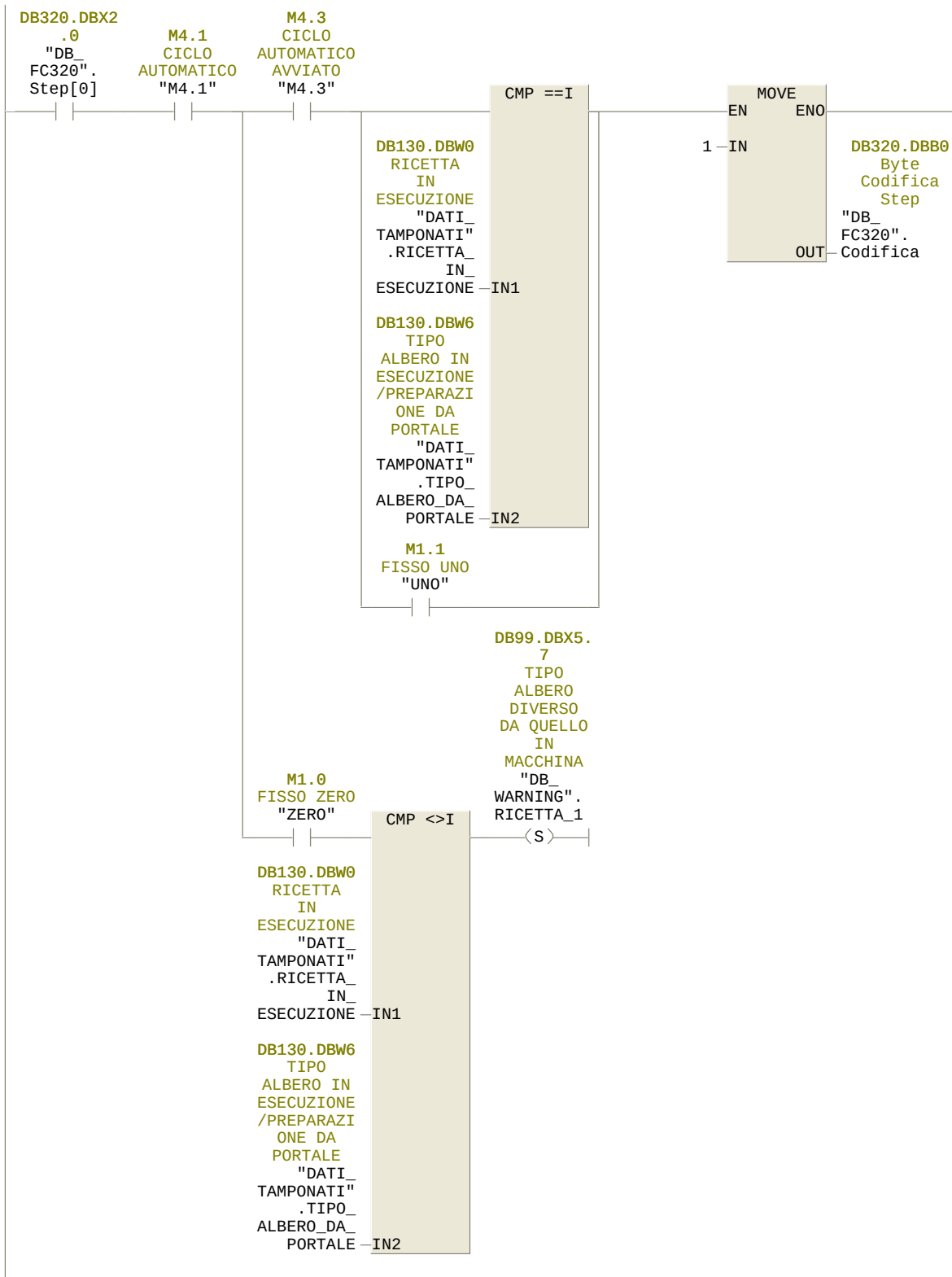
DB113.DBD40

1520



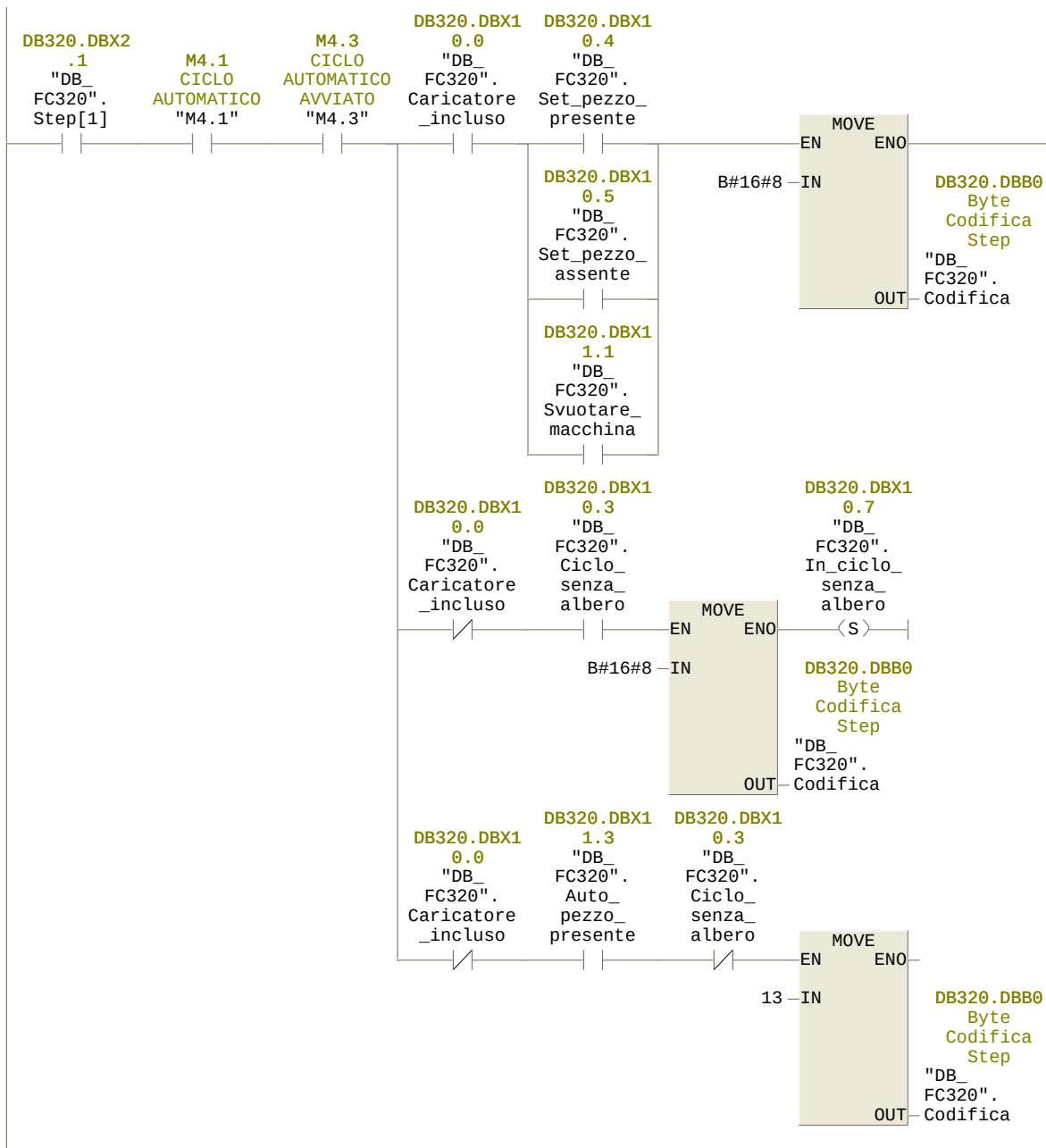
Segmento: 3 Step 0 -

CONTROLLO TIPO DI ALBERO



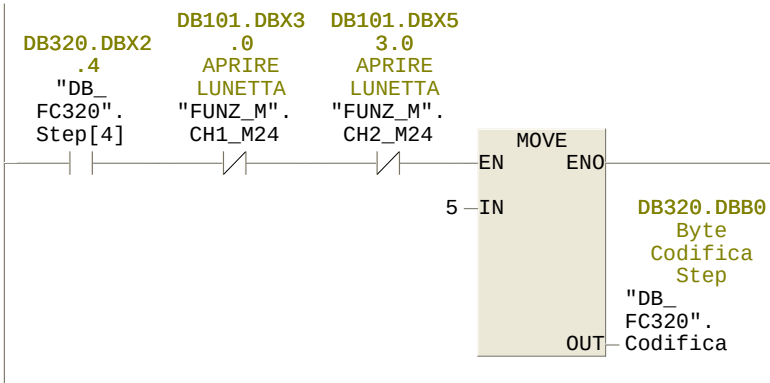
Segmento: 4 Step 1 -

VERIFICA DELLA PRESENZA DEL PEZZO IN MACCHINA



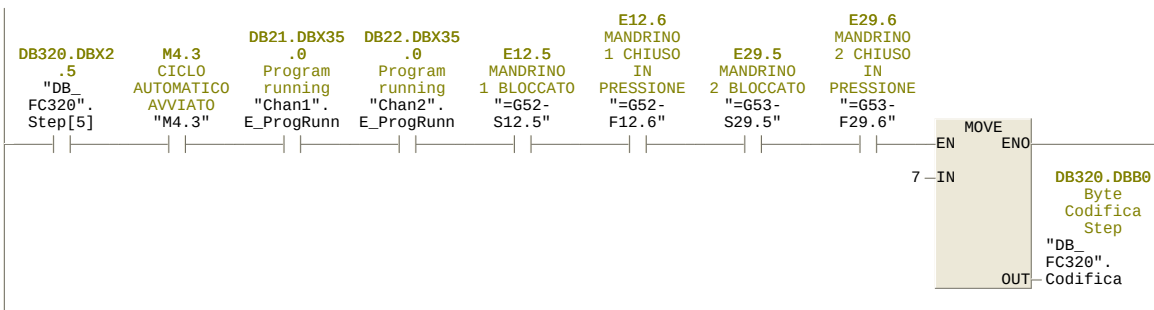
Segmento: 7 Step 4 -

INIZIO CHIUSURA PORTA SUPERIORE



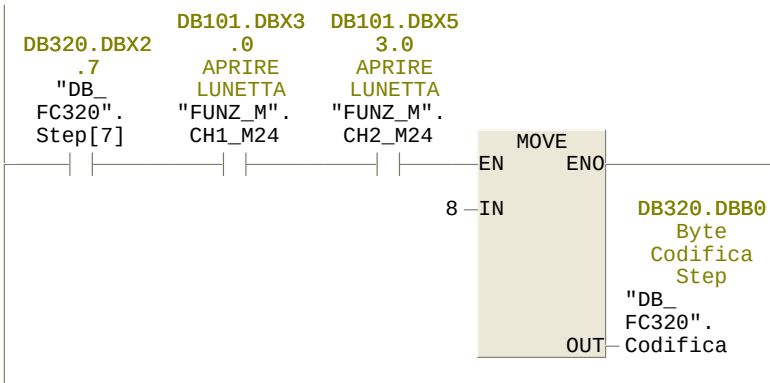
Segmento: 8 Step 5 -

START CICLO AUTOMATICO



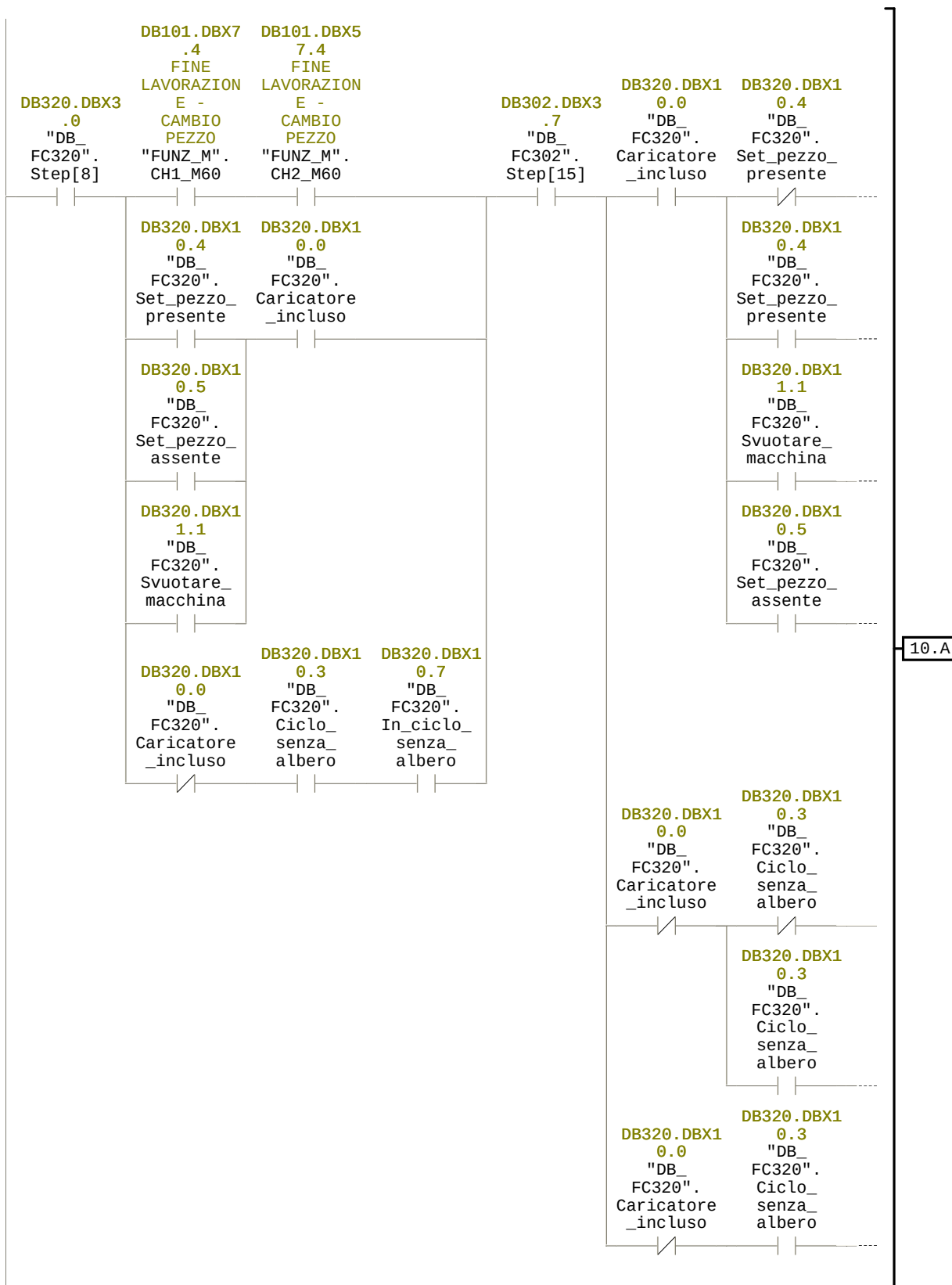
Segmento: 9 Step 7 -

CICLO DI LAVORAZIONE FINITO DA CN.



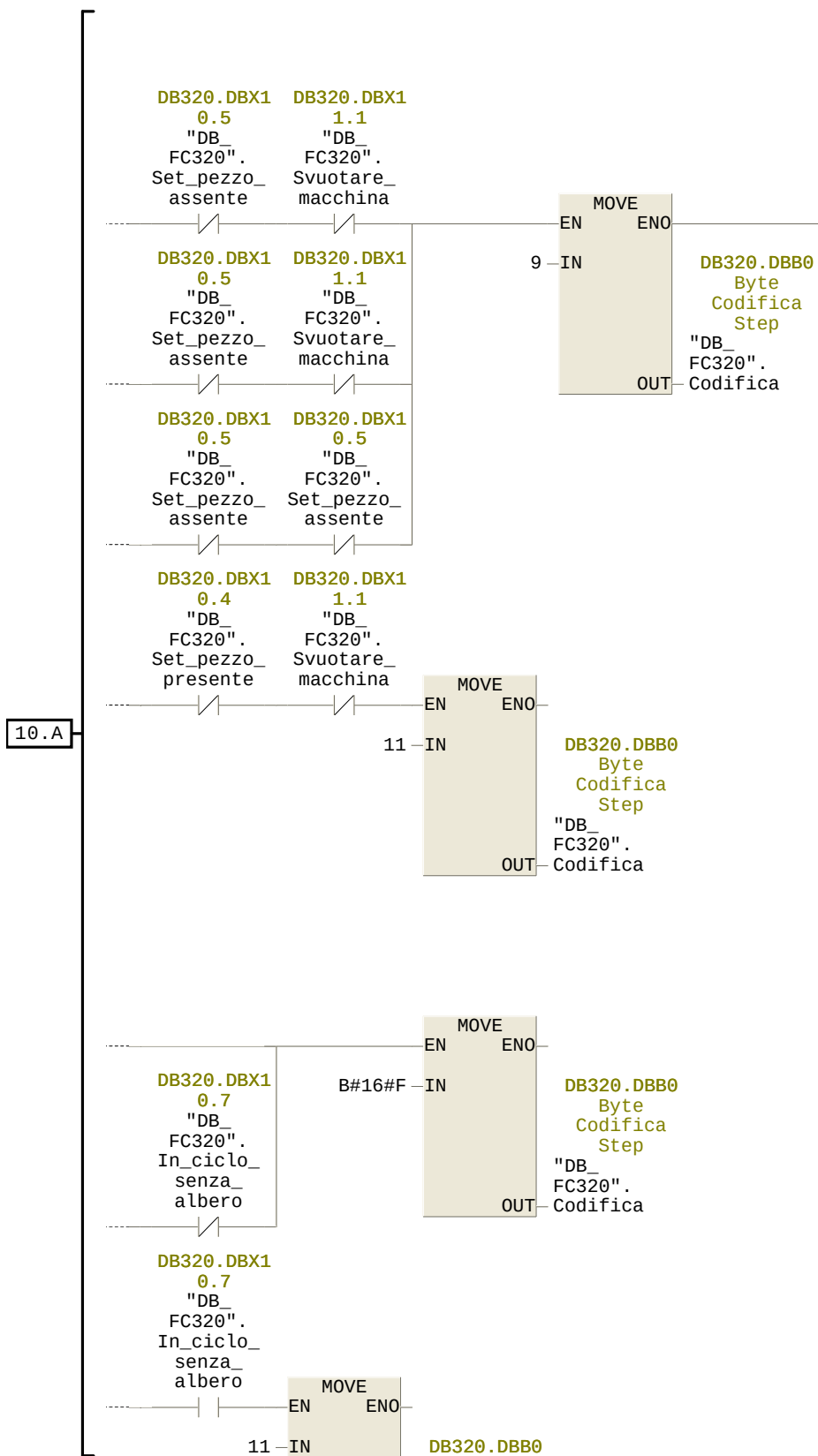
Segmento: 10 Step 8 -

APERTURA PORTA SUPERIORE E SBLOCCAGGIO PEZZO. ATTENDO FINE PROGRAMMA.
SE IL PORTALE E ESCLUSO, SE NON HO ESEGUITO UN CICLO VADO AVANTI, ALTRIMENTI
ESCO DAL PROGRAMMA





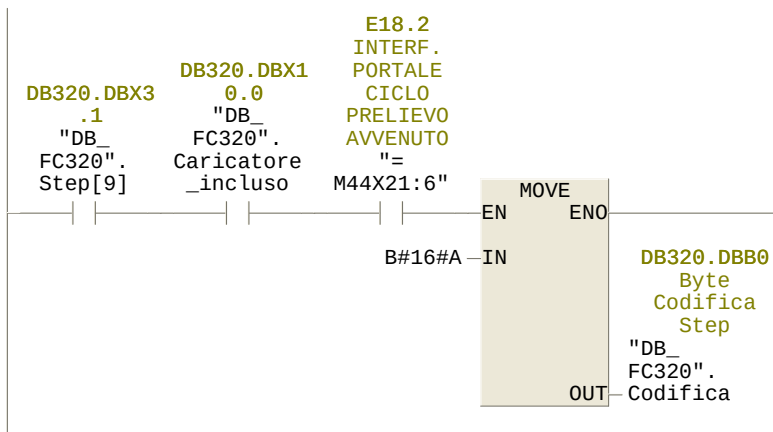
10.B





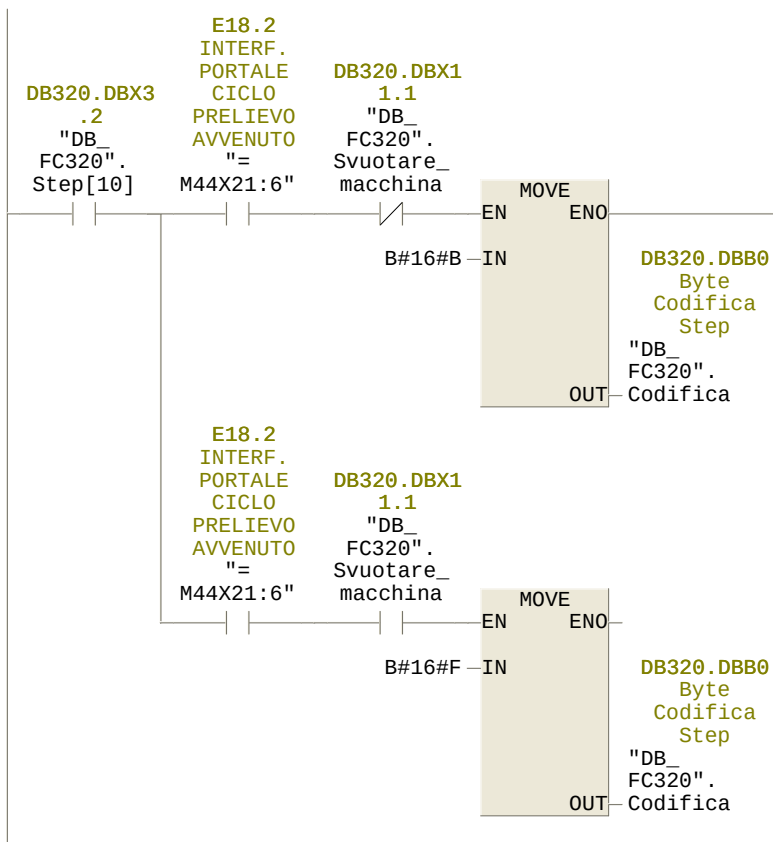
Segmento: 11 Step 9 -

CHIAMATA A PORTALE PER SCARICO PEZZO



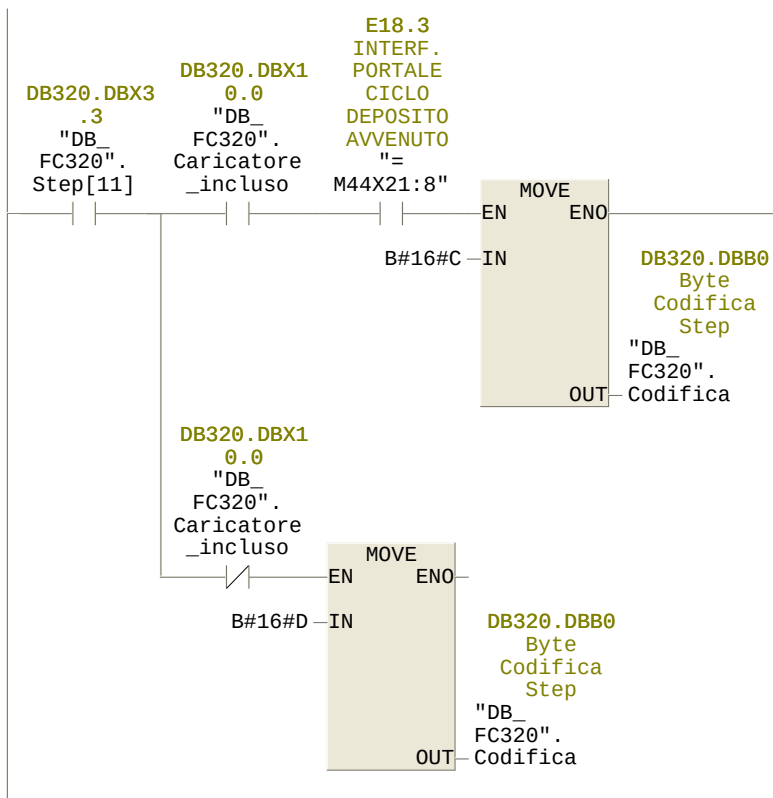
Segmento: 12 Step 10 -

ATTESA PORTALE PER FINE CICLO DI SCARICO



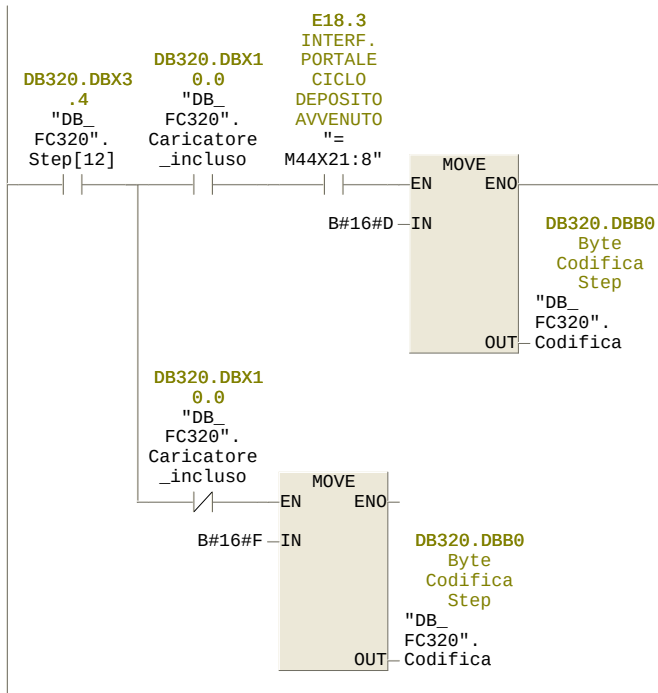
Segmento: 13 Step 11 -

ATTESA PORTALE PER CICLO DI CARICO

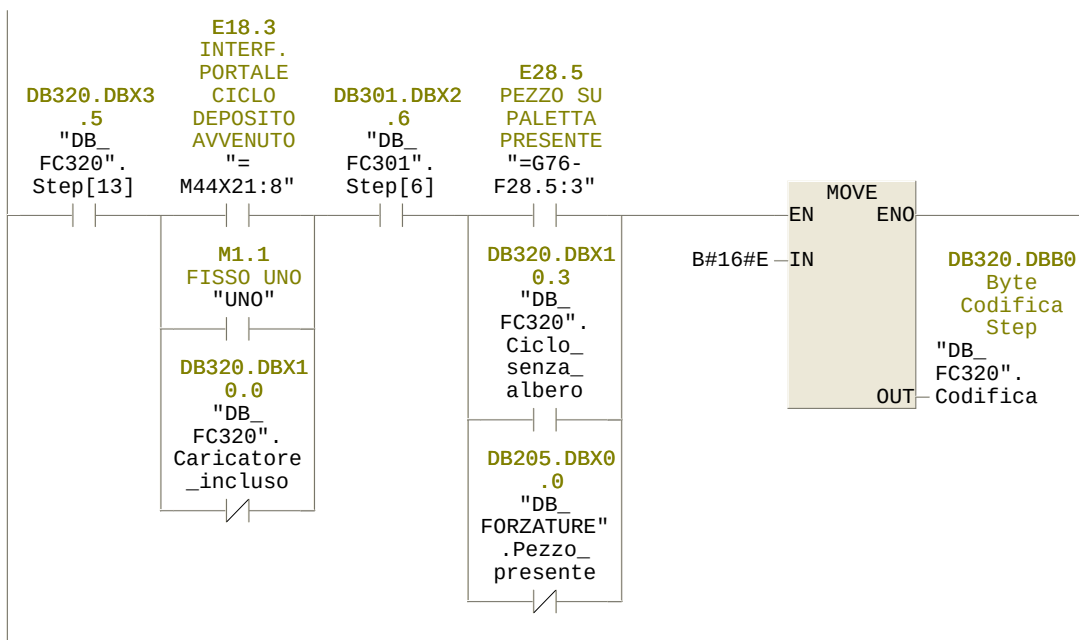


Segmento: 14 Step 12 -

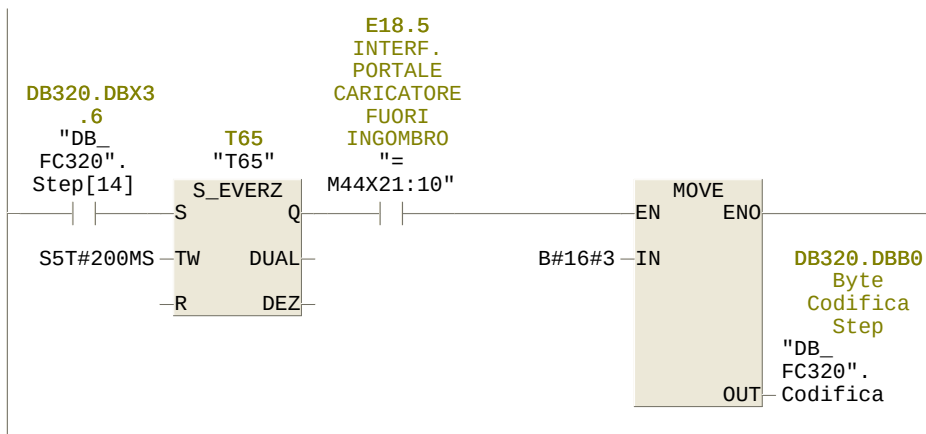
ATTESA PORTALE PER CICLO DI CARICO



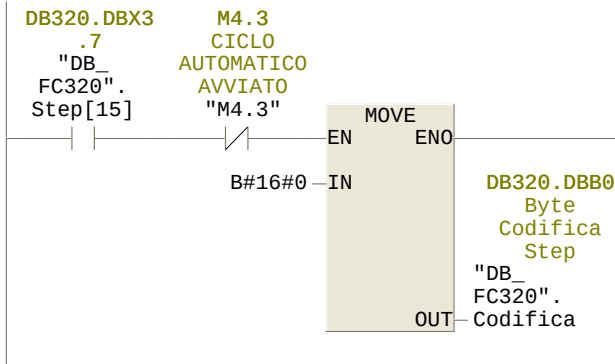
ATTESA CICLO DI BLOCCAGGIO PRIMA PARTE (FINO A BLOCCO MANDRINI E CONTROLLO PRESENZA PEZZO)



ATTESA PORTALE FUORI INGOMBRO POI INIZIO CICLO DI LAVORO

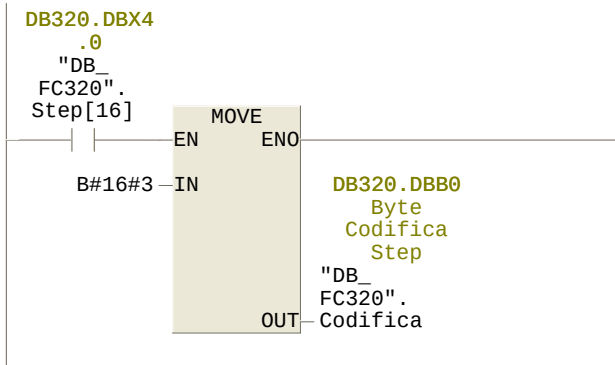


Segmento: 17 Step 15 -



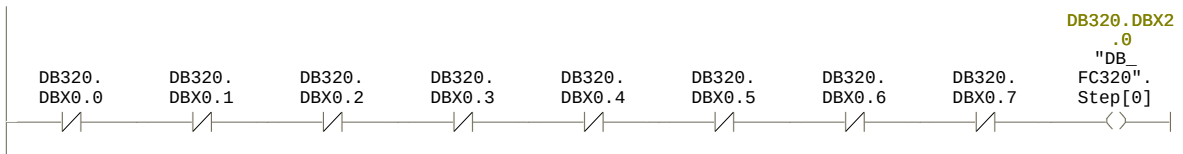
Segmento: 18 Step 16 -

INIZIO CICLO DI LAVORO

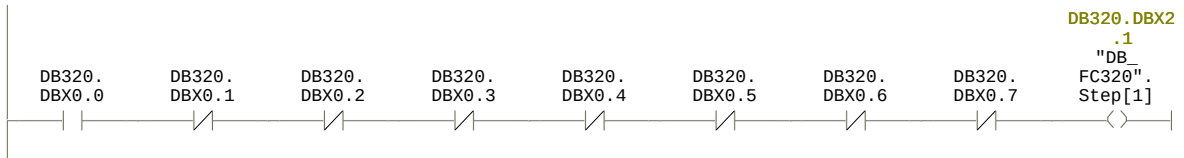


Segmento: 19

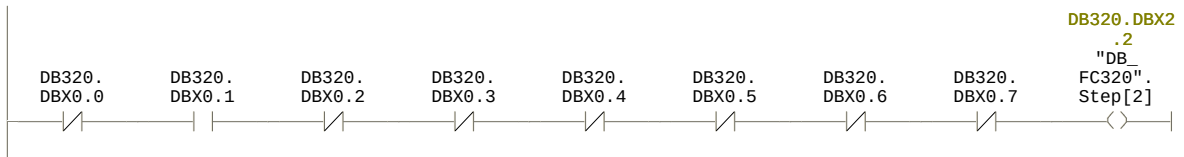
Segmento: 20 Codifica Step 0



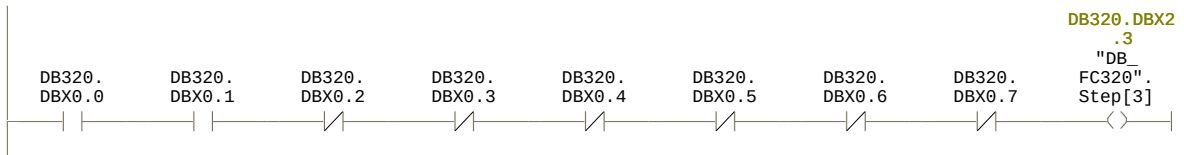
Segmento: 21 Codifica Step 1



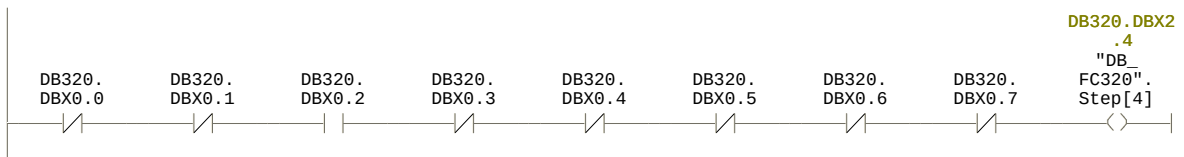
Segmento: 22 Codifica Step 2



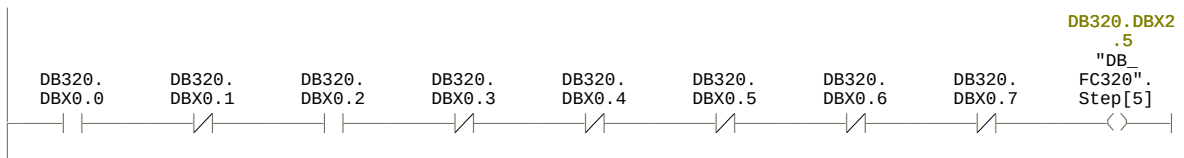
Segmento: 23 Codifica Step 3



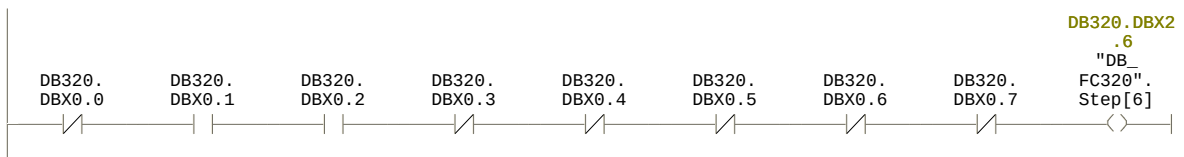
Segmento: 24 Codifica Step 4



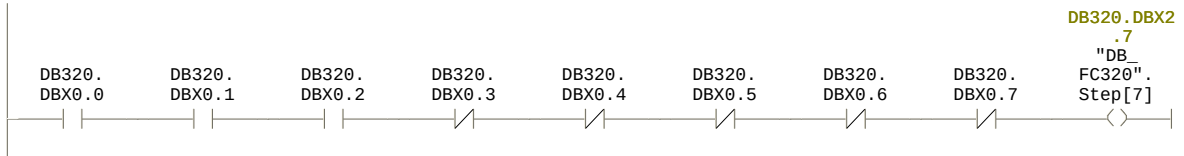
Segmento: 25 Codifica Step 5



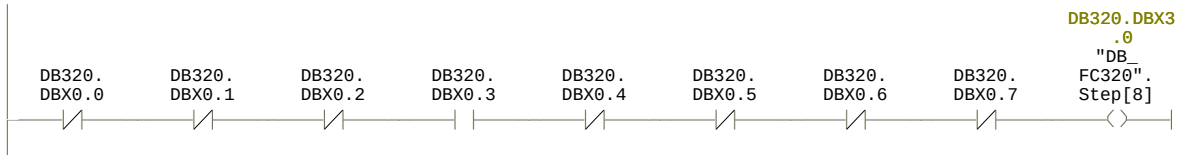
Segmento: 26 Codifica Step 6



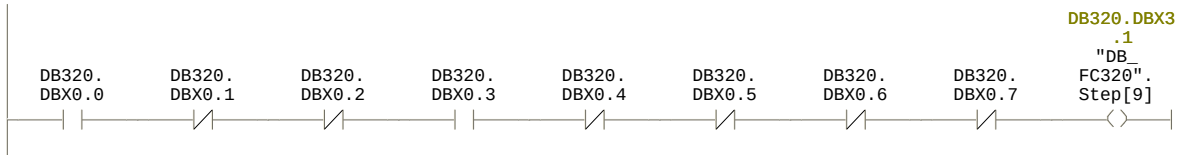
Segmento: 27 Codifica Step 7



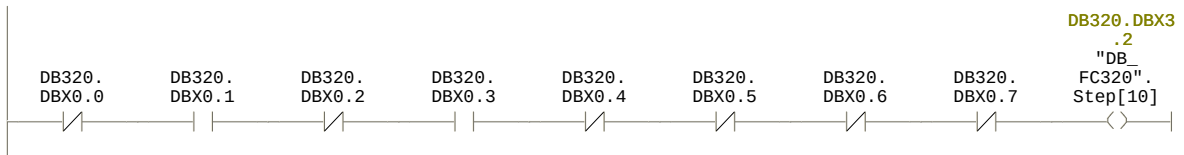
Segmento: 28 Codifica Step 8



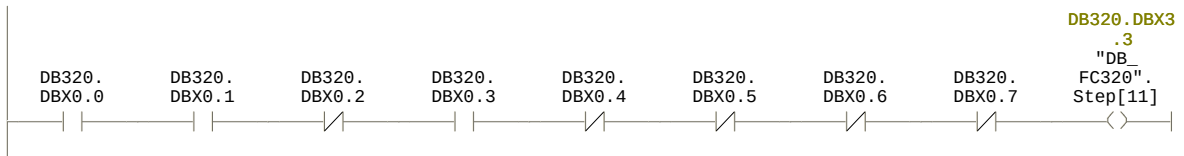
Segmento: 29 Codifica Step 9



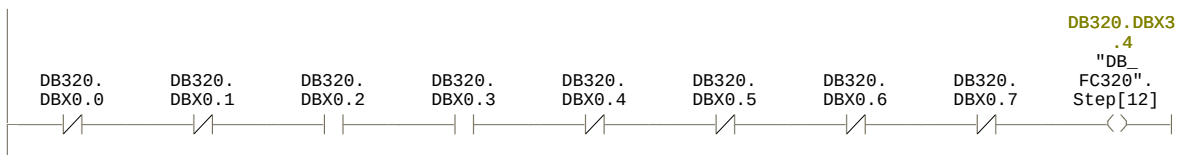
Segmento: 30 Codifica Step 10



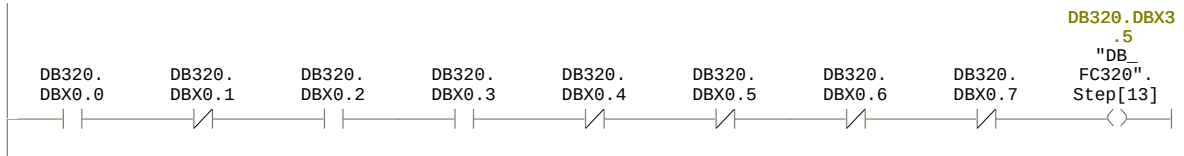
Segmento: 31 Codifica Step 11



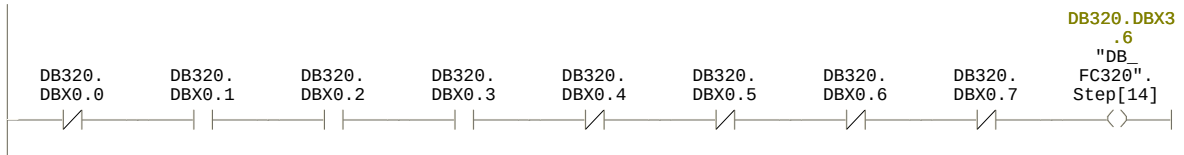
Segmento: 32 Codifica Step 12



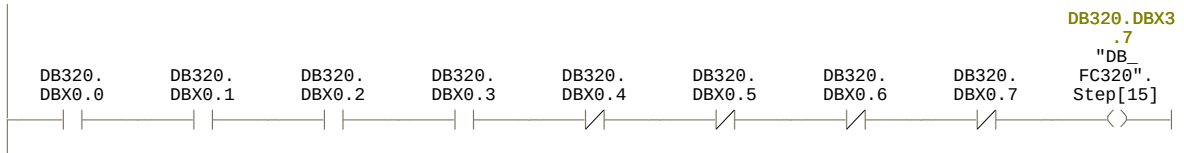
Segmento: 33 Codifica Step 13



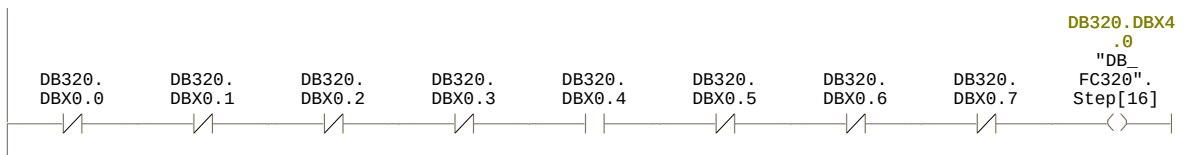
Segmento: 34 Codifica Step 14



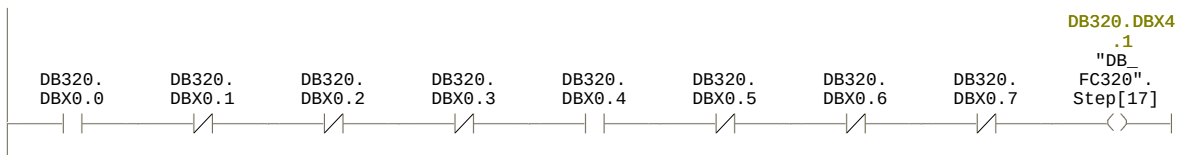
Segmento: 35 Codifica Step 15



Segmento: 36 Codifica Step 16



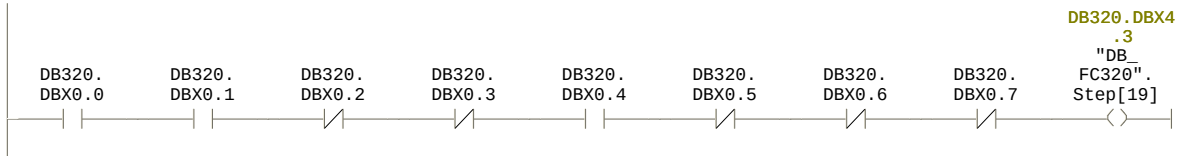
Segmento: 37 Codifica Step 17



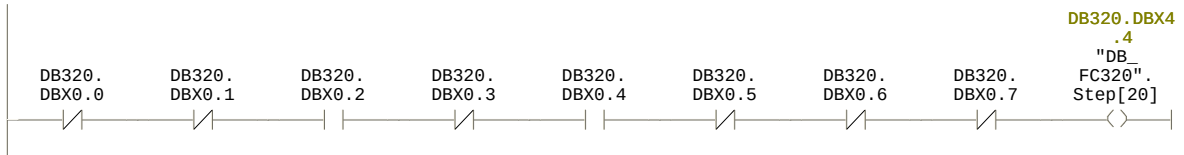
Segmento: 38 Codifica Step 18



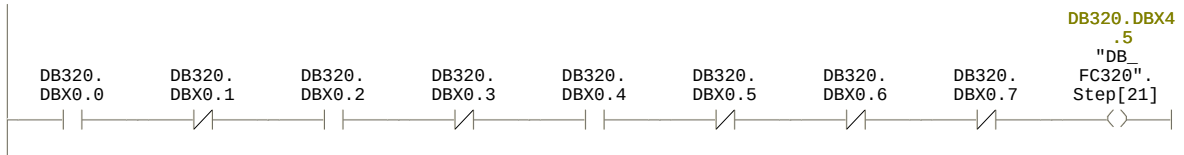
Segmento: 39 Codifica Step 19



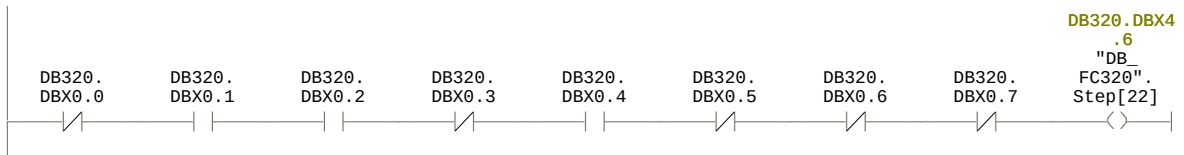
Segmento: 40 Codifica Step 20



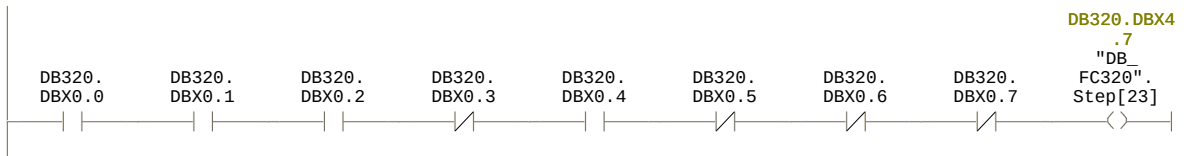
Segmento: 41 Codifica Step 21



Segmento: 42 Codifica Step 22



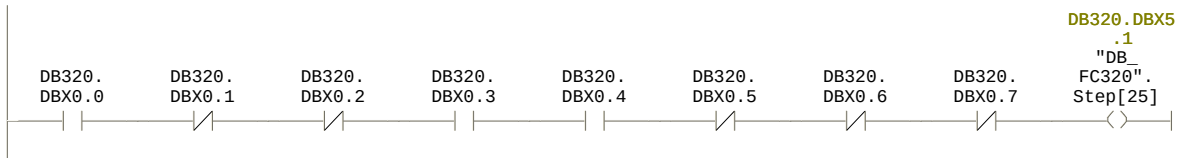
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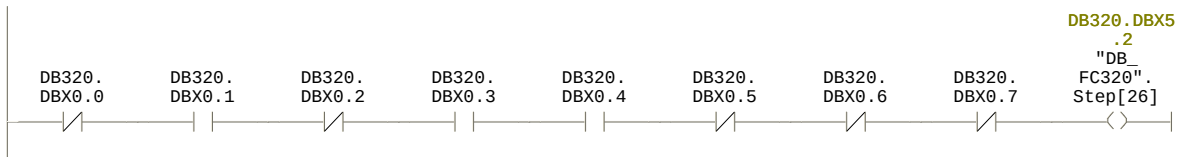
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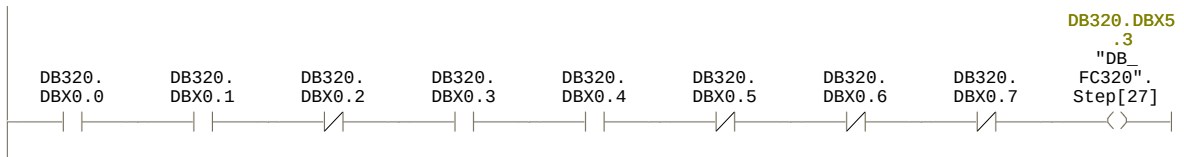
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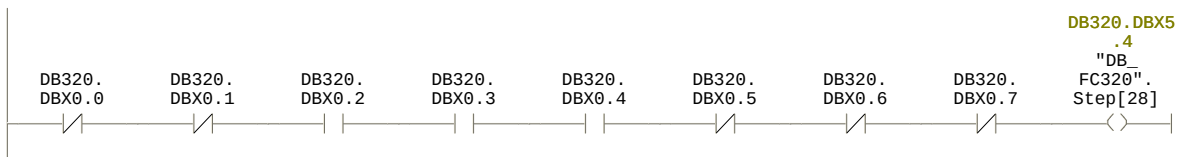
Segmento: 46 Codifica Step 26



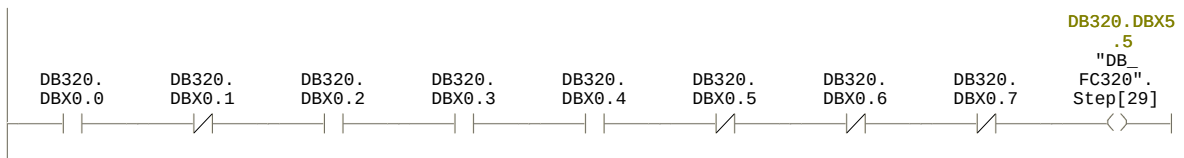
Segmento: 47 Codifica Step 27



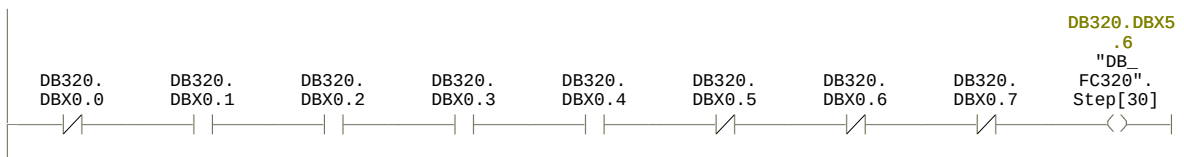
Segmento: 48 Codifica Step 28



Segmento: 49 Codifica Step 29



Segmento: 50 Codifica Step 30

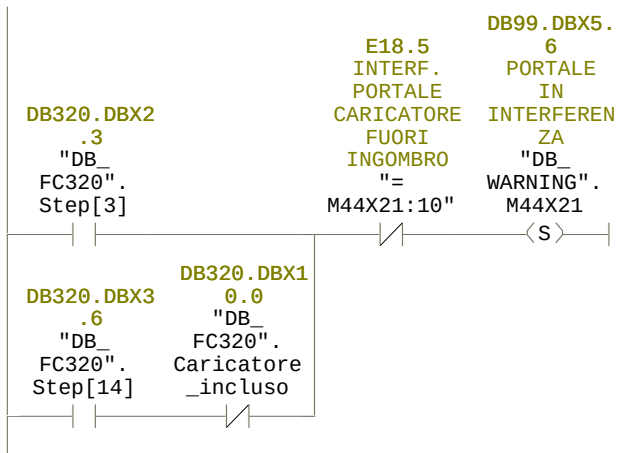


Segmento: 51 Codifica Step 31

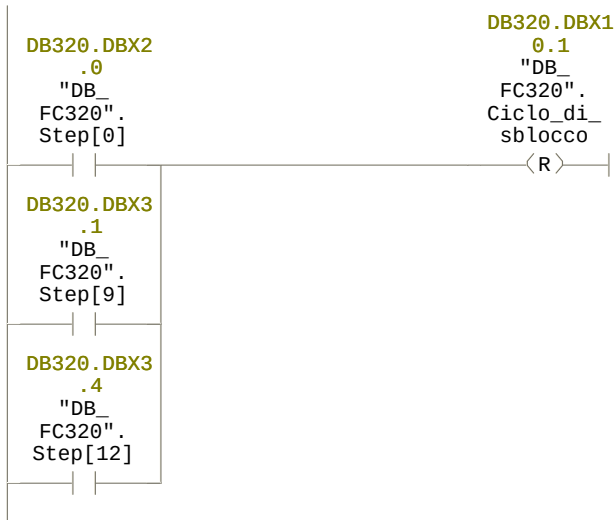


Segmento: 52

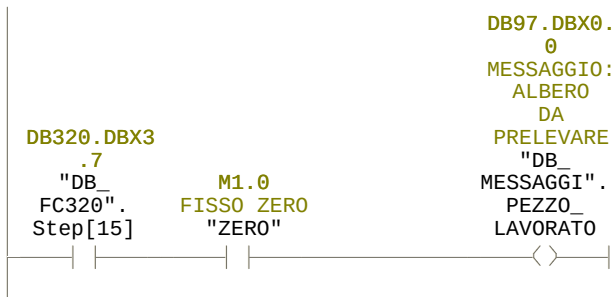
Segmento: 53 PORTALE IN INTERFERENZA



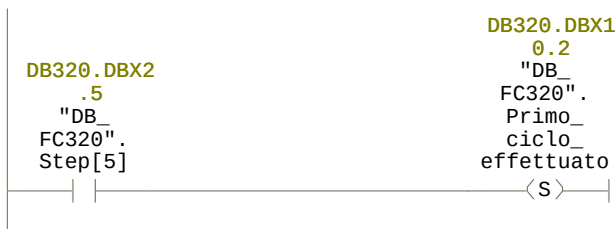
Segmento: 54



Segmento: 55 MESSAGGIO: ALBERO DA PRELEVARE



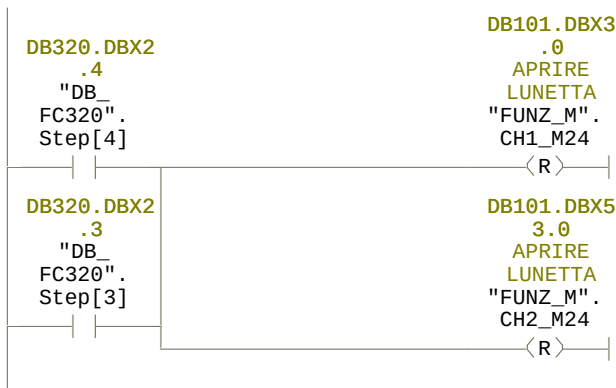
Segmento: 56



Segmento: 57

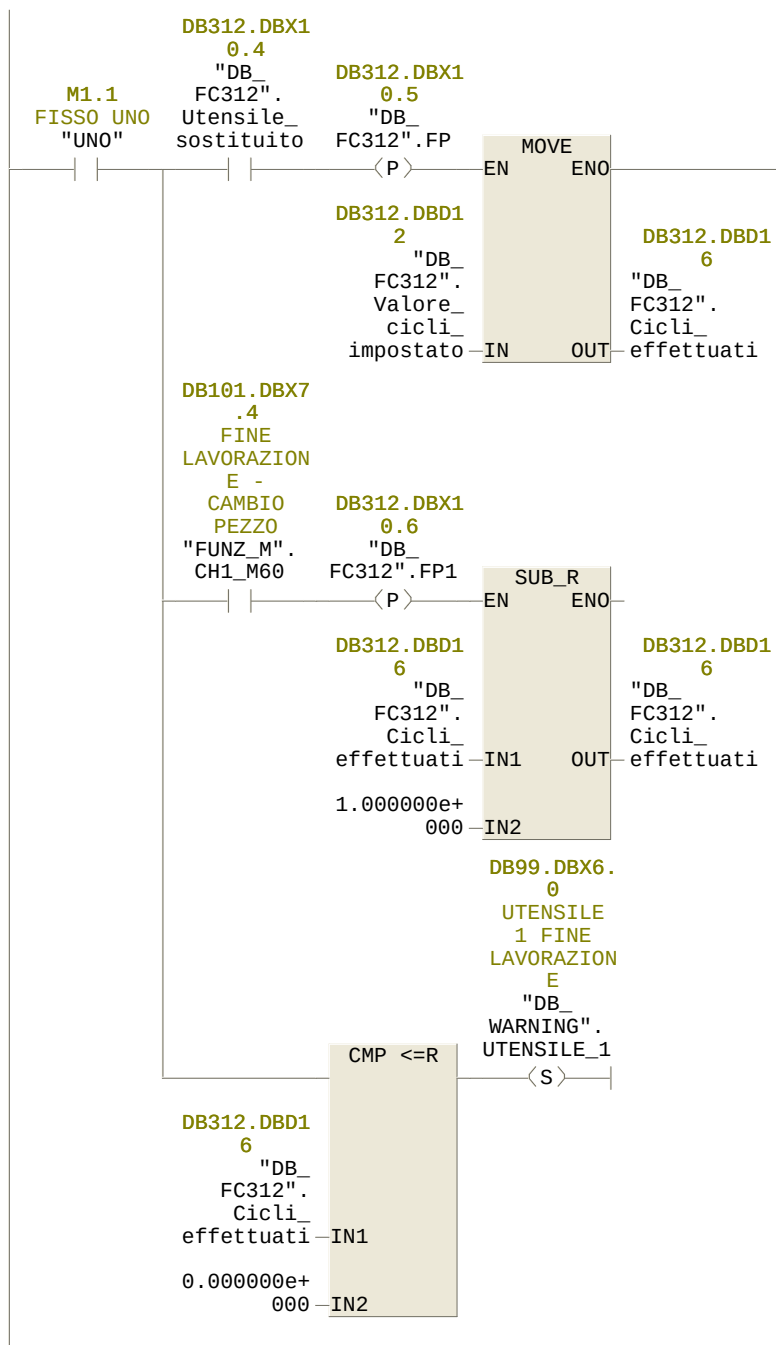


Segmento: 58 APRIRE LUNETTA

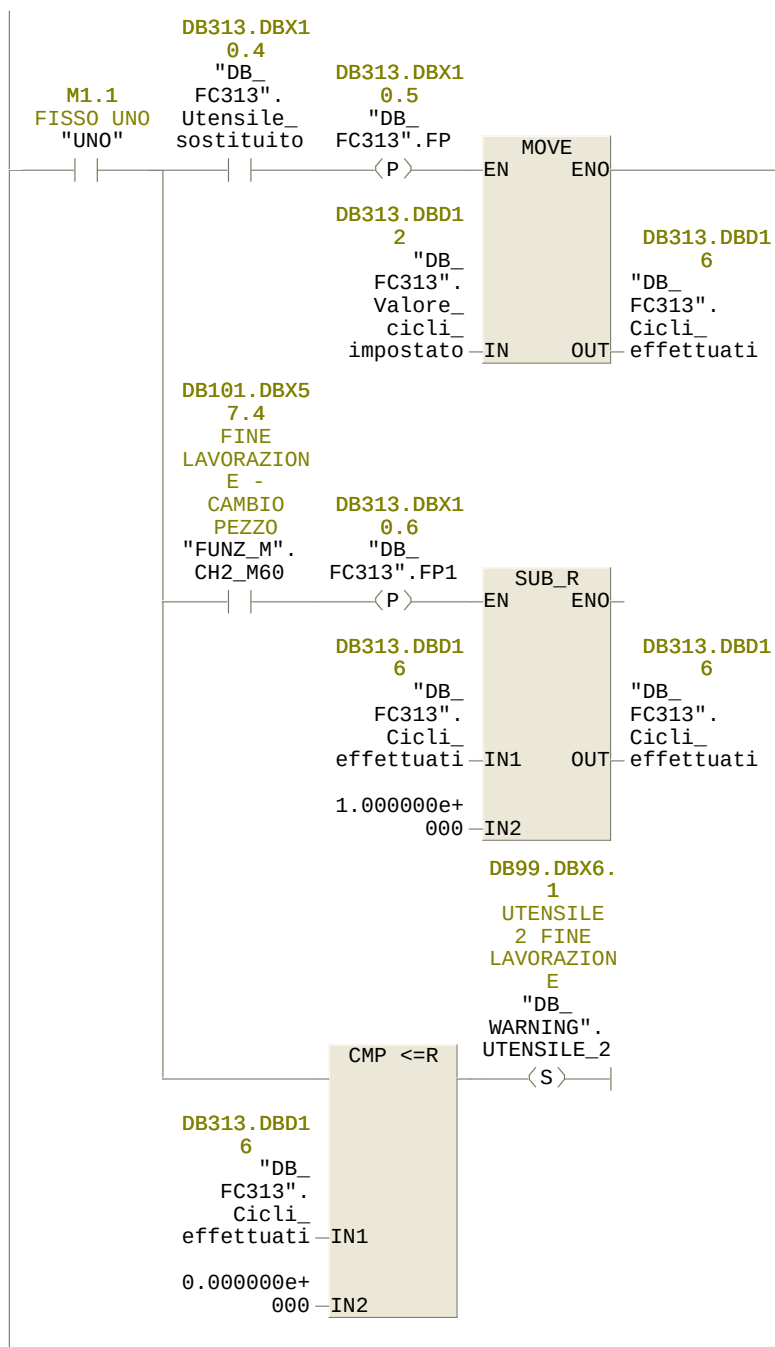


Segmento: 59

Segmento: 60 UTENSILE 1 FINE LAVORAZIONE



Segmento: 61 UTENSILE 2 FINE LAVORAZIONE



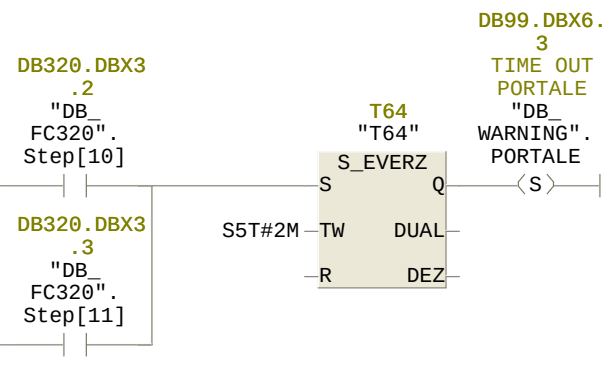
Segmento: 62 ALLARME FRESE FERME



Segmento: 63



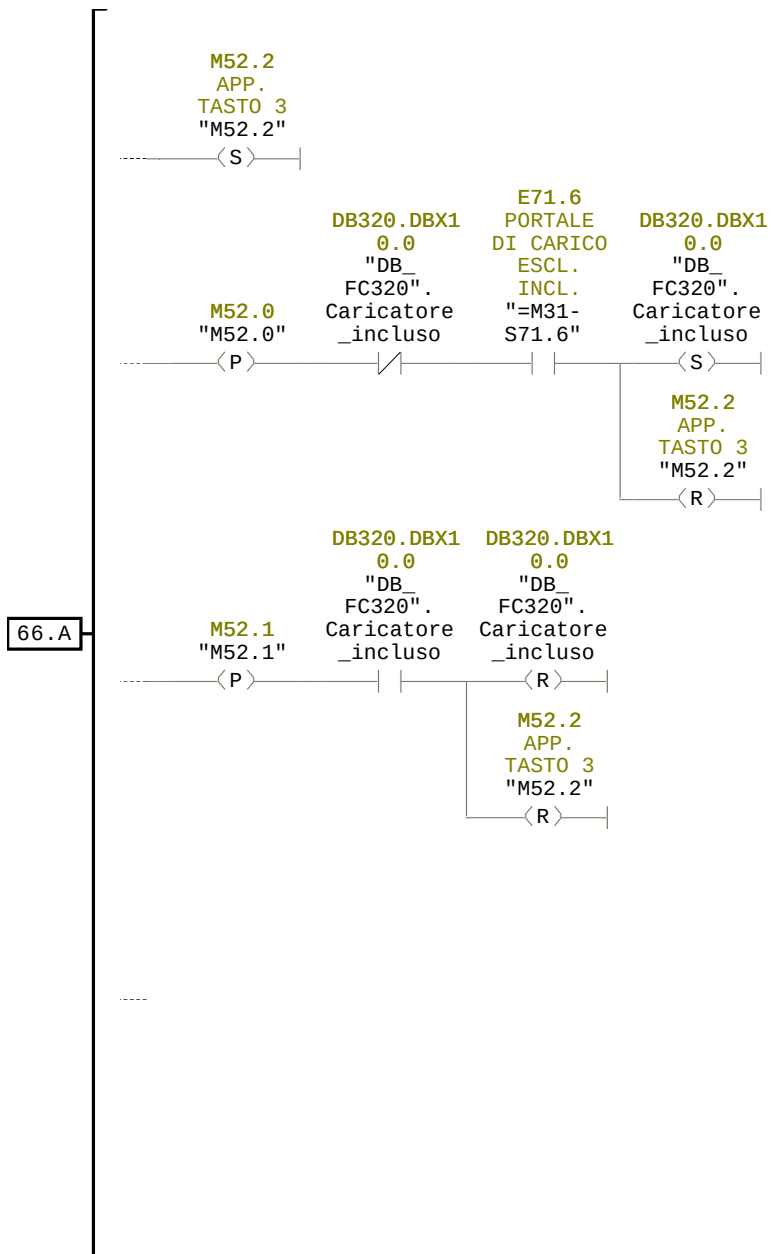
Segmento: 64 ALLARME TIMEOUT PORTALE



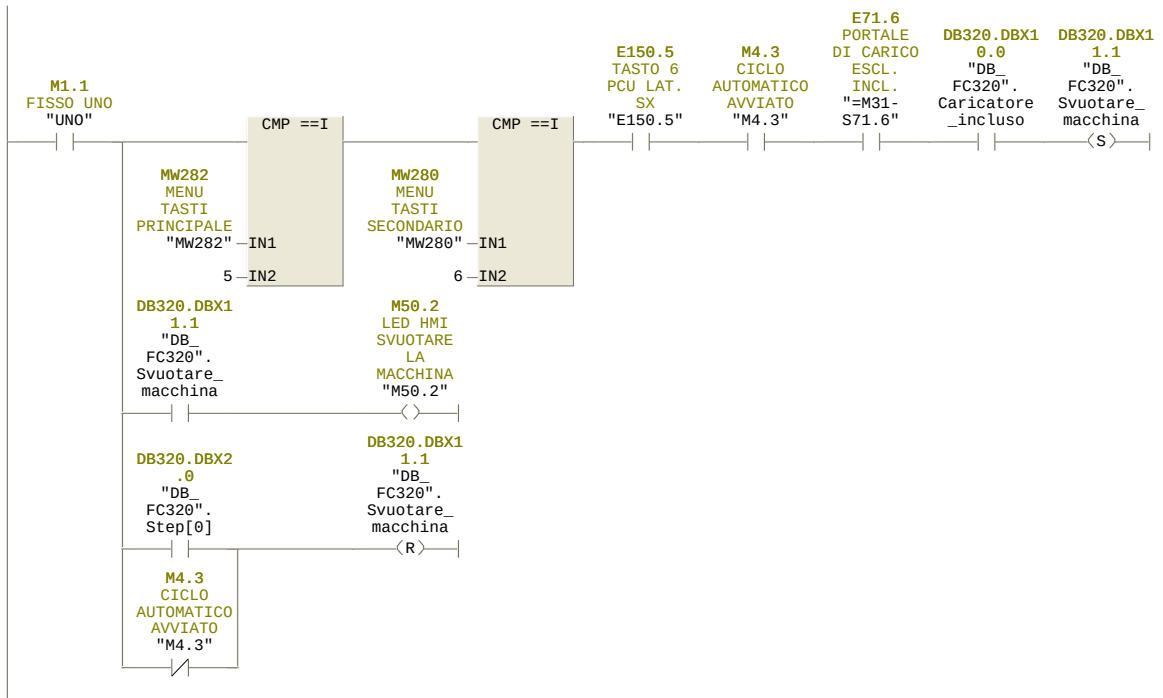
Segmento: 65



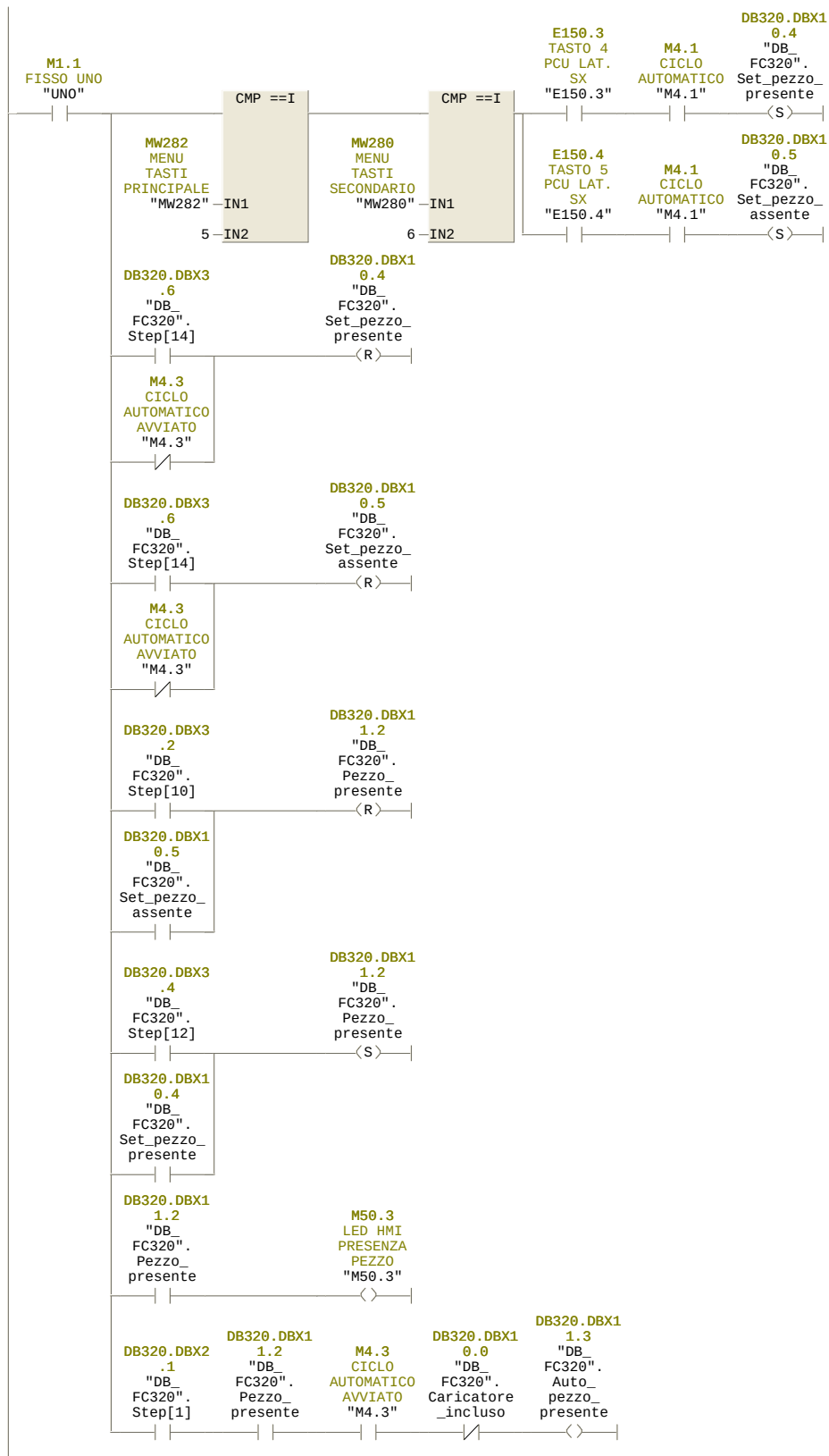
66.A



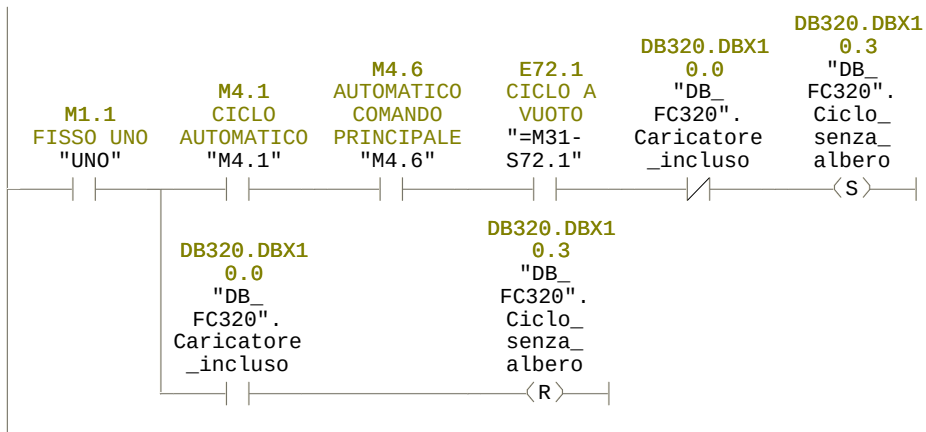
Segmento: 67 SVUOTARE LA MACCHINA



Segmento: 68 PRESENZA PEZZO



Segmento: 69 CICLO SENZA ALBERO



FC321 - <offline>

"CAMBIO_ALBERO"

Nome: Famiglia:
Autore: Versione: 0.1
Versione blocco: 2
Data e ora Codice: 17/02/2015 12.37.43
Interfaccia: 19/08/2014 12.30.26
Lunghezze (blocco / codice / dati): 03446 03152 00000

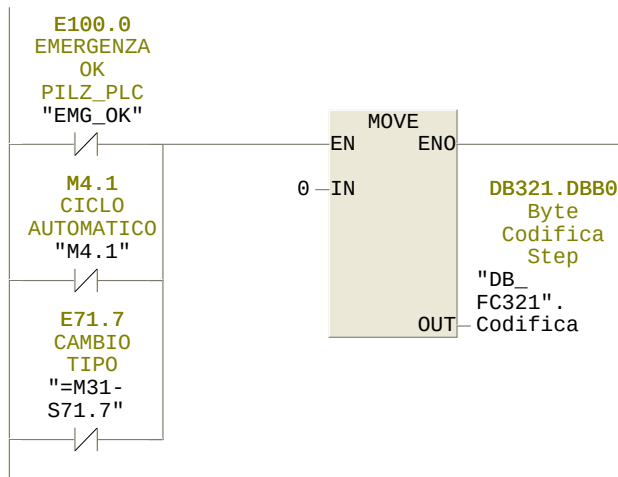
Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
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OUT		0.0	
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TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

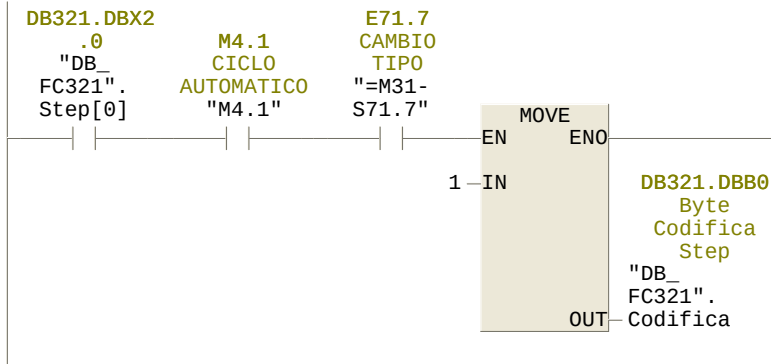
Blocco: FC321 CICLO CAMBIO ALBERO IN AUTOMATICO

Segmento: 1 Step 0 -



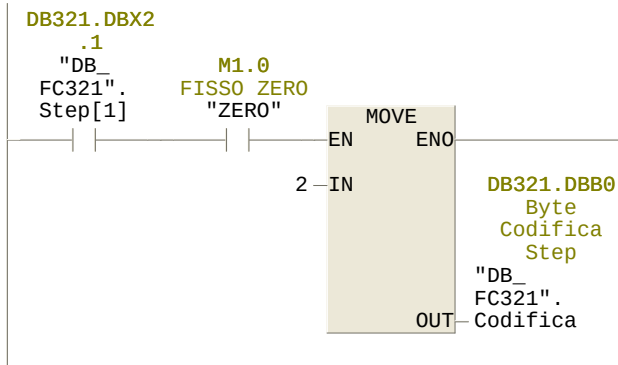
Segmento: 2

Segmento: 3 Step 0 -

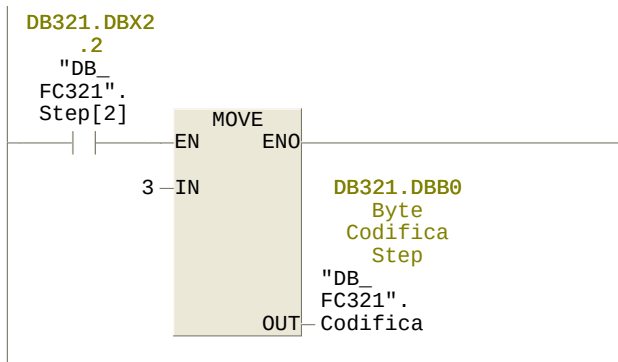


Segmento: 4 Step 1 -

CONTROLLO SVUOTAMENTO EFFETTUATO MACCHINA

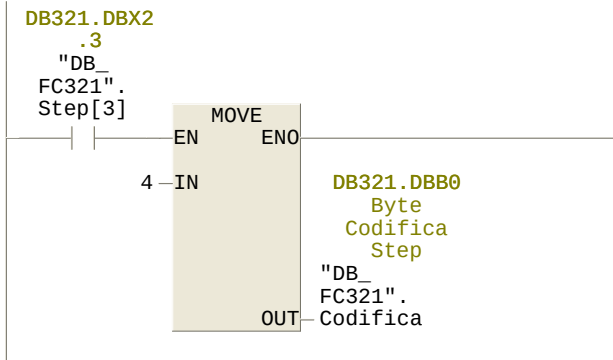


Segmento: 5 Step 2 -



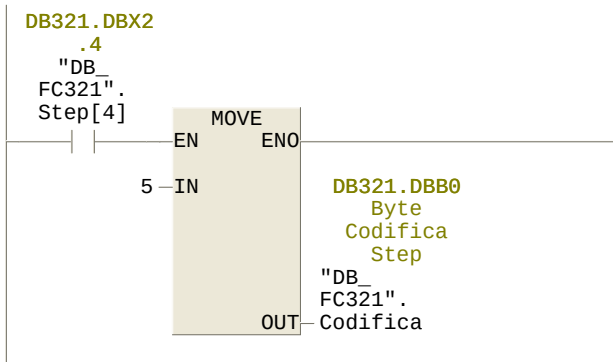
Segmento: 6 Step 3 -

ESEGUO CAMBIO FORMATO

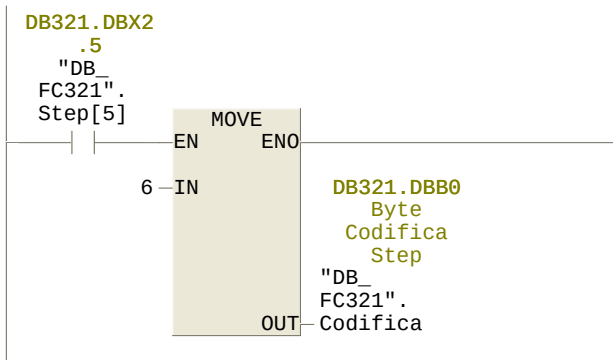


Segmento: 7 Step 4 -

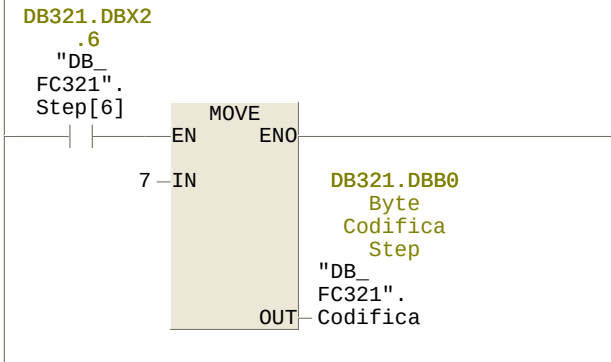
CAMBIO FORMATO ESEGUITO



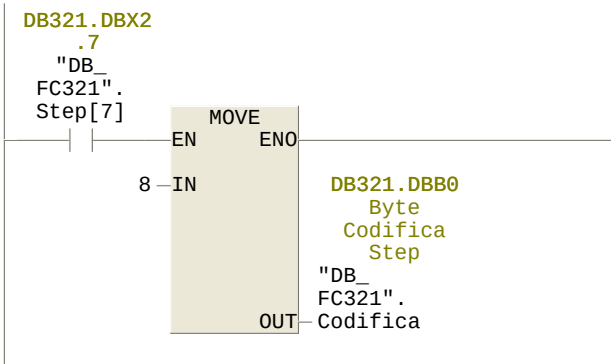
Segmento: 8 Step 5 -



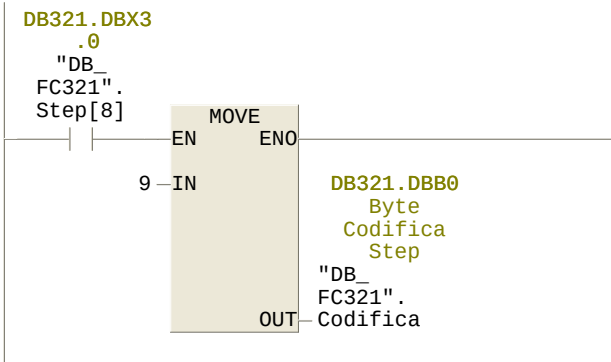
Segmento: 9 Step 6 -



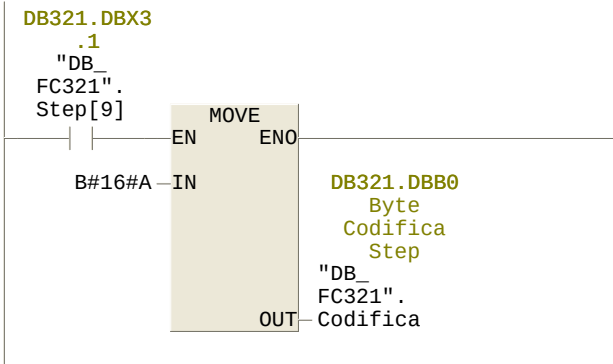
Segmento: 10 Step 7 -



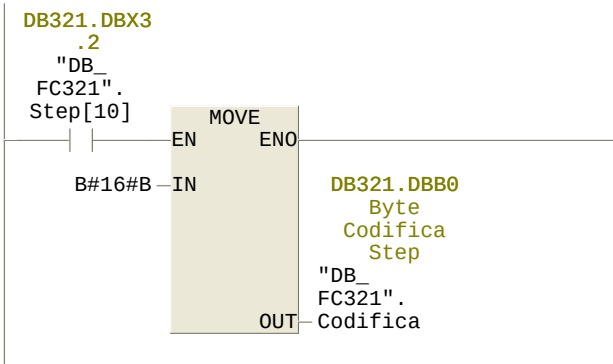
Segmento: 11 Step 8 -



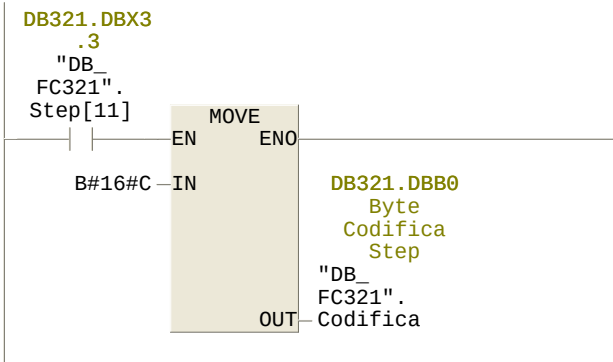
Segmento: 12 Step 9 -



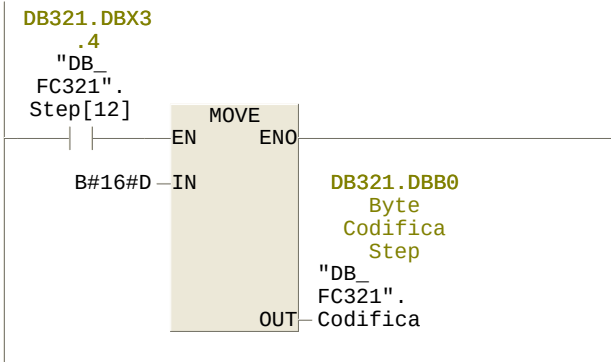
Segmento: 13 Step 10 -



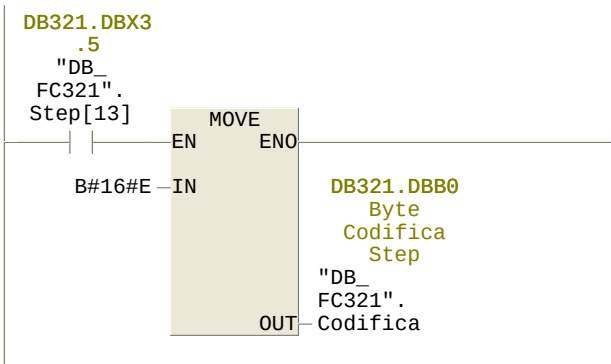
Segmento: 14 Step 11 -



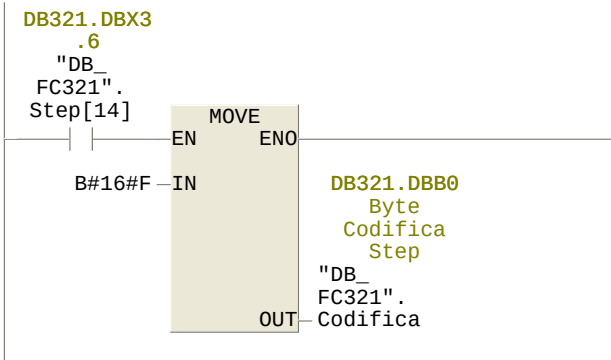
Segmento: 15 Step 12 -



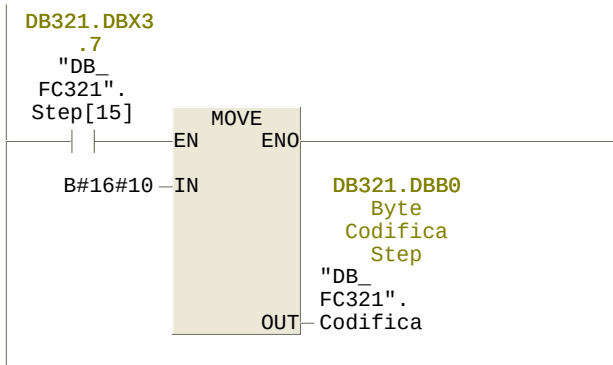
Segmento: 16 Step 13 -



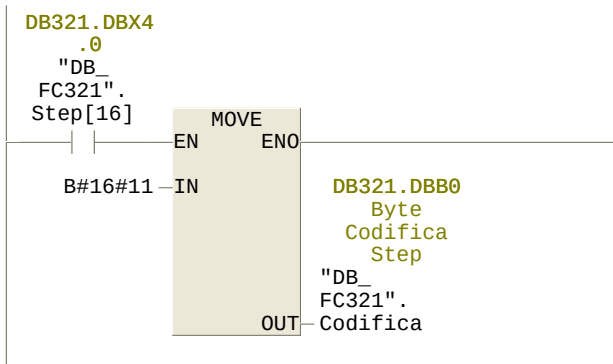
Segmento: 17 Step 14 -



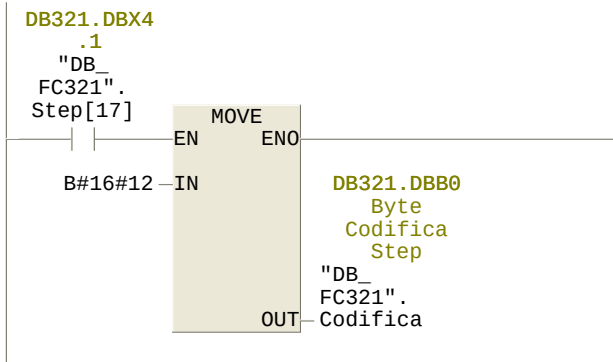
Segmento: 18 Step 15 -



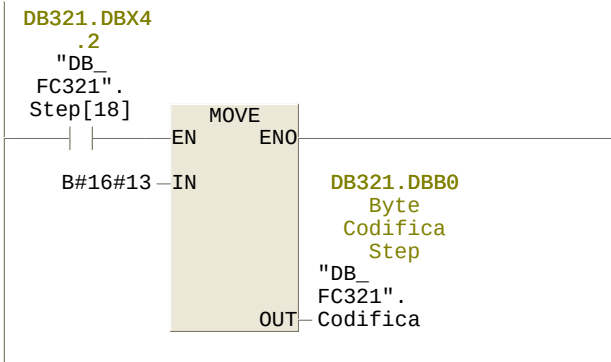
Segmento: 19 Step 16 -



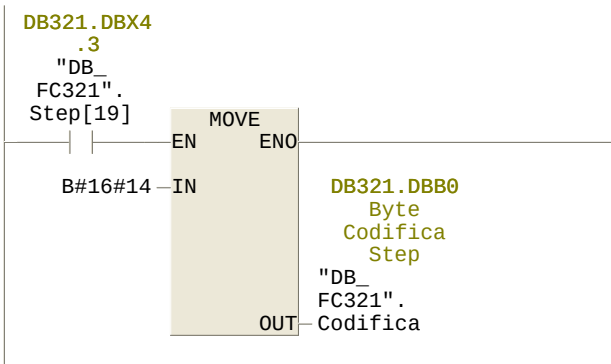
Segmento: 20 Step 17 -



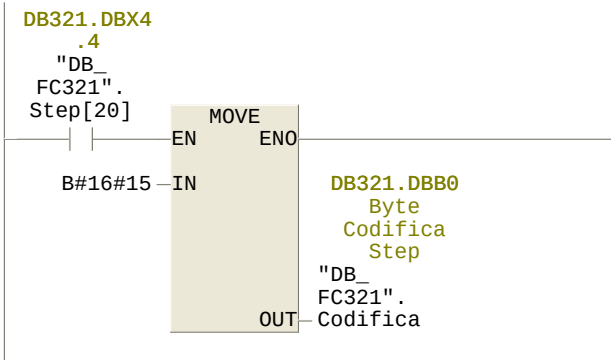
Segmento: 21 Step 18 -



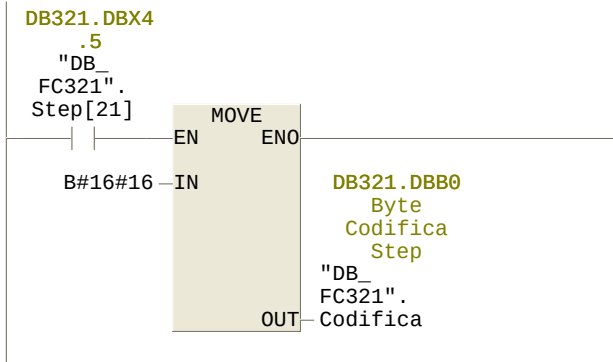
Segmento: 22 Step 19 -



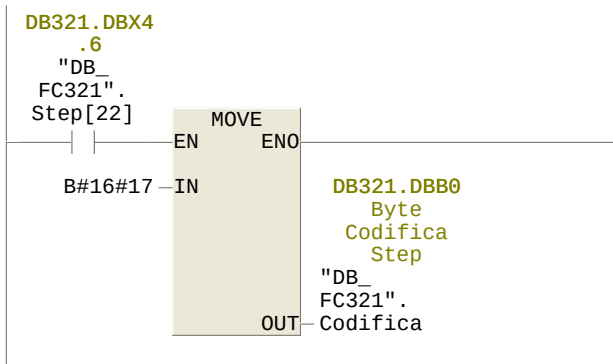
Segmento: 23 Step 20 -



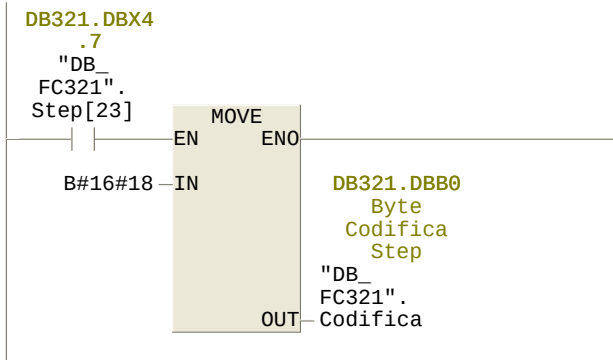
Segmento: 24 Step 21 -



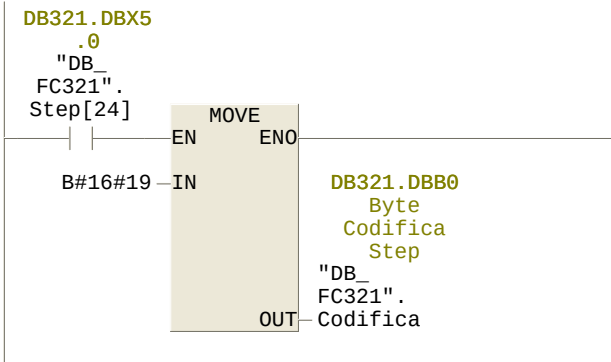
Segmento: 25 Step 22 -



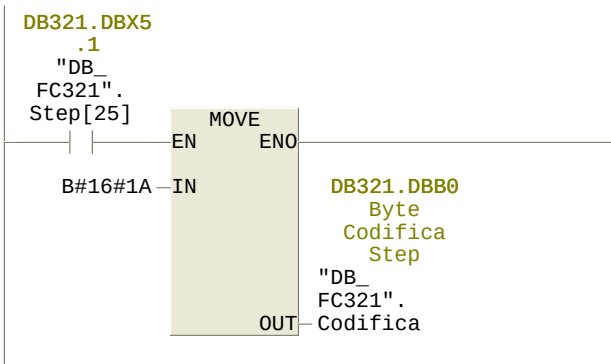
Segmento: 26 Step 23 -



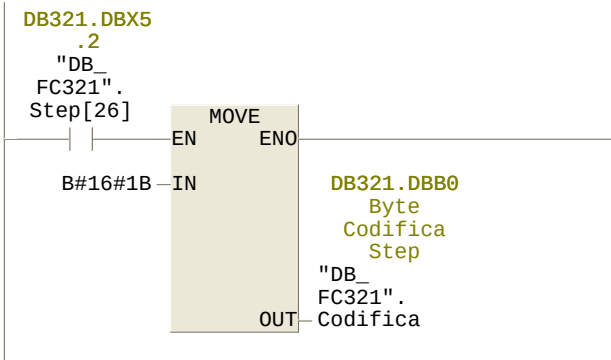
Segmento: 27 Step 24 -



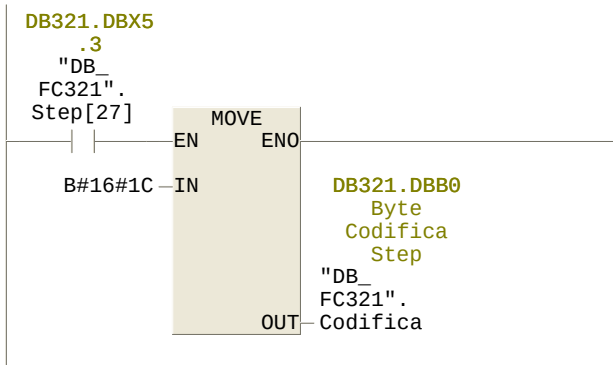
Segmento: 28 Step 25 -



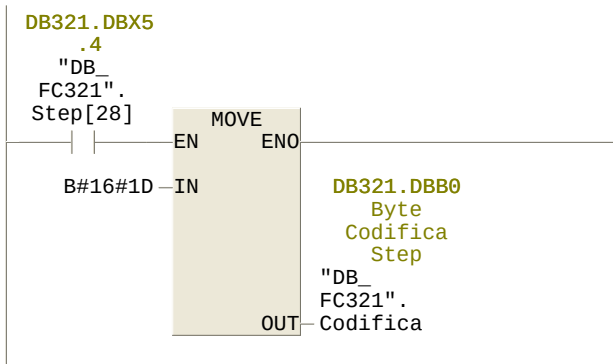
Segmento: 29 Step 26 -



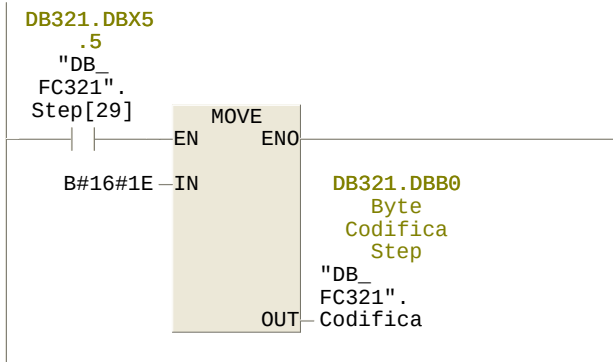
Segmento: 30 Step 27 -



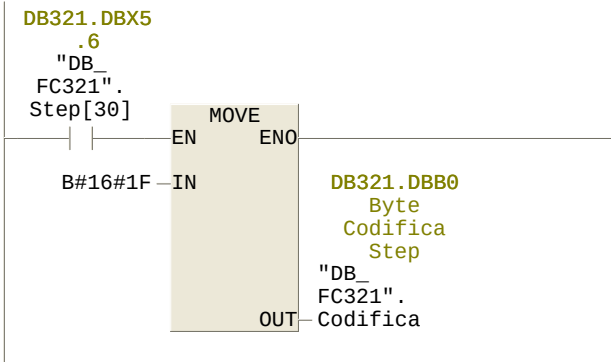
Segmento: 31 Step 28 -



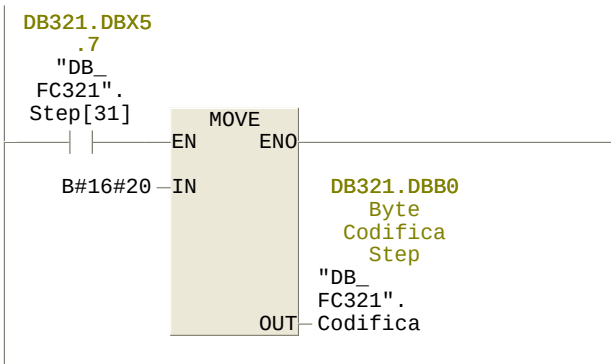
Segmento: 32 Step 29 -



Segmento: 33 Step 30 -



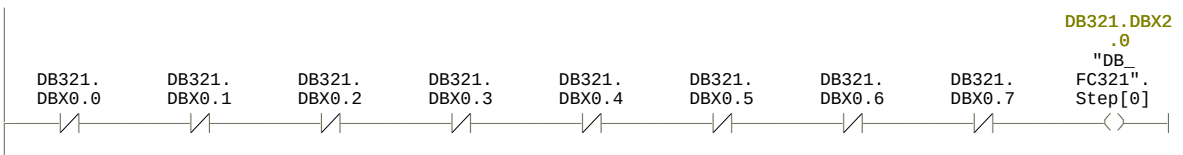
Segmento: 34 Step 31 -



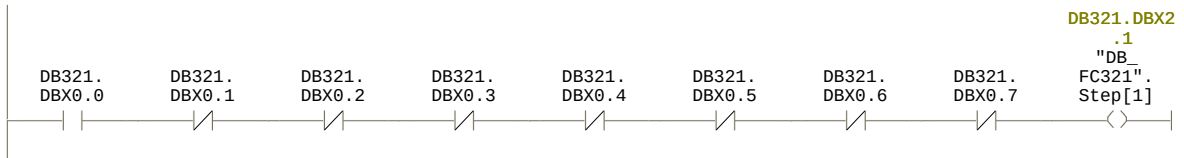
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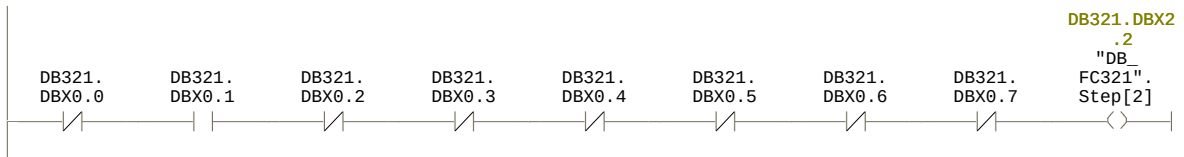
Segmento: 36 Codifica Step 0



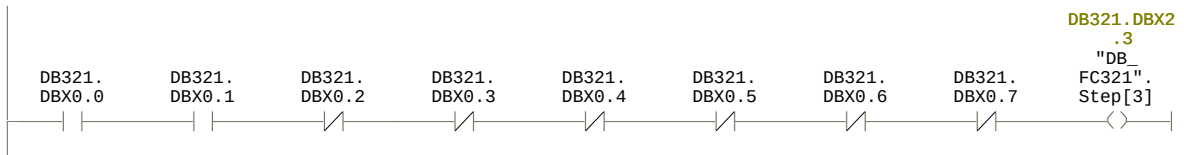
Segmento: 37 Codifica Step 1



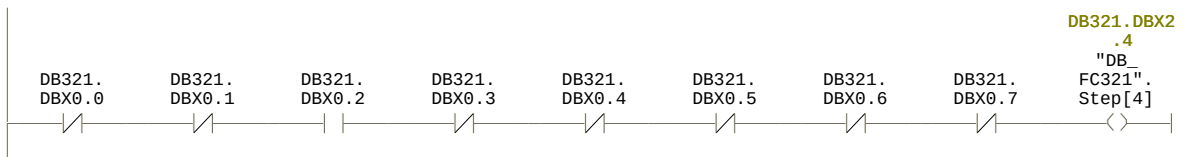
Segmento: 38 Codifica Step 2



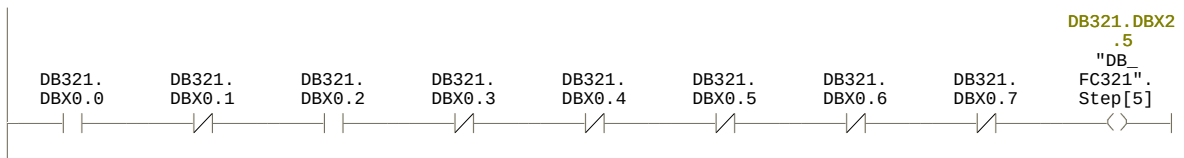
Segmento: 39 Codifica Step 3



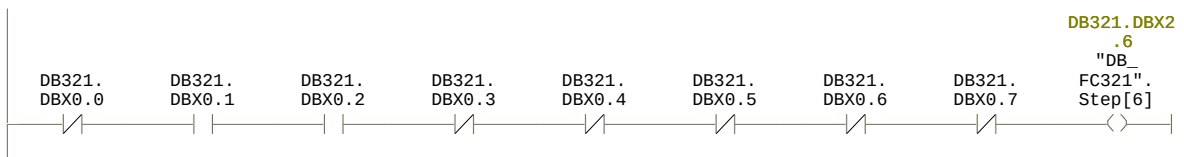
Segmento: 40 Codifica Step 4



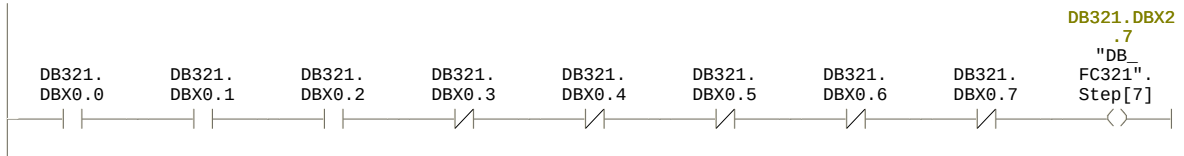
Segmento: 41 Codifica Step 5



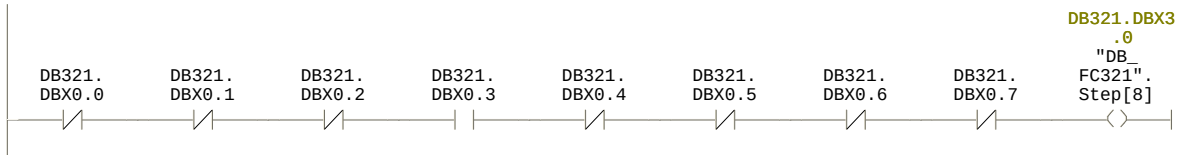
Segmento: 42 Codifica Step 6



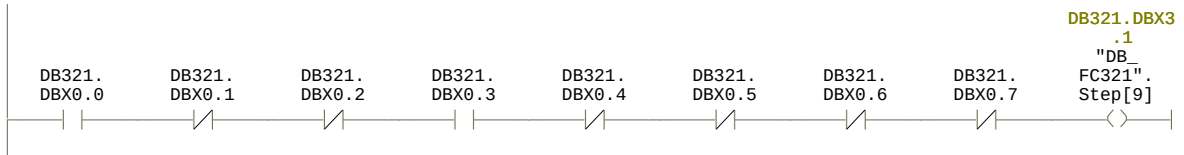
Segmento: 43 Codifica Step 7



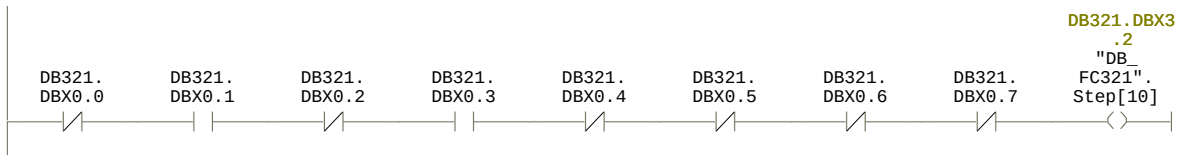
Segmento: 44 Codifica Step 8



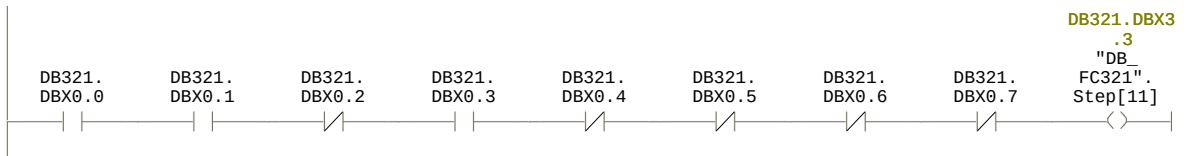
Segmento: 45 Codifica Step 9



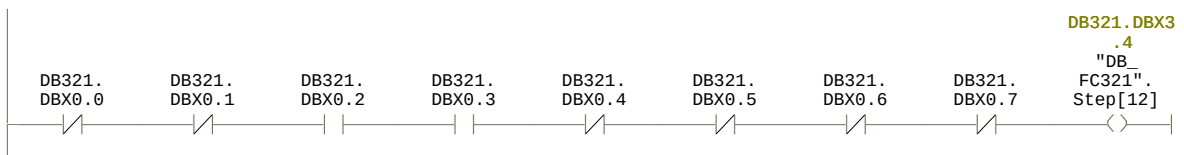
Segmento: 46 Codifica Step 10



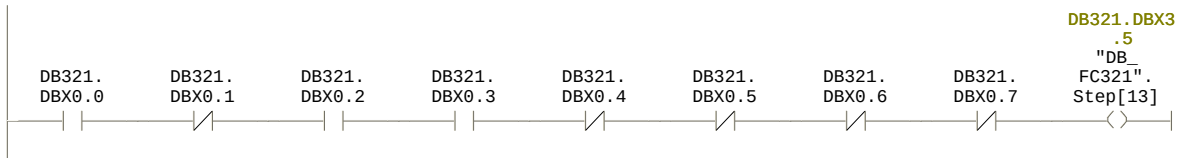
Segmento: 47 Codifica Step 11



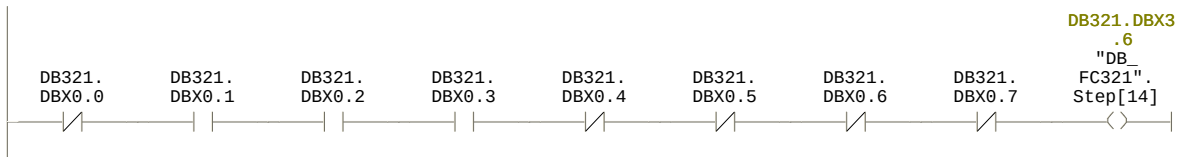
Segmento: 48 Codifica Step 12



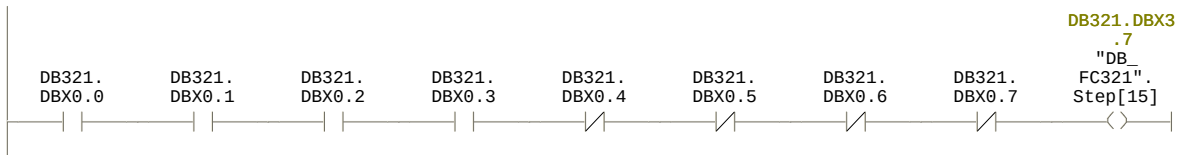
Segmento: 49 Codifica Step 13



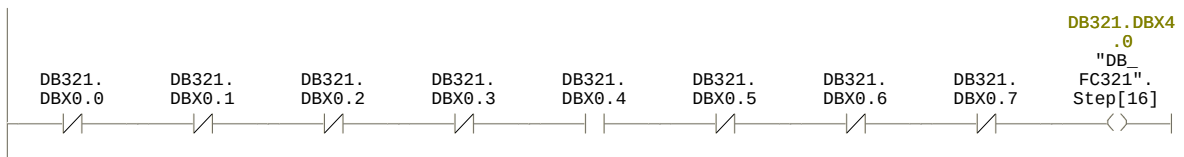
Segmento: 50 Codifica Step 14



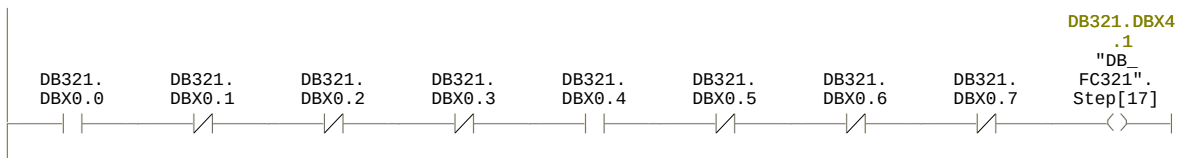
Segmento: 51 Codifica Step 15



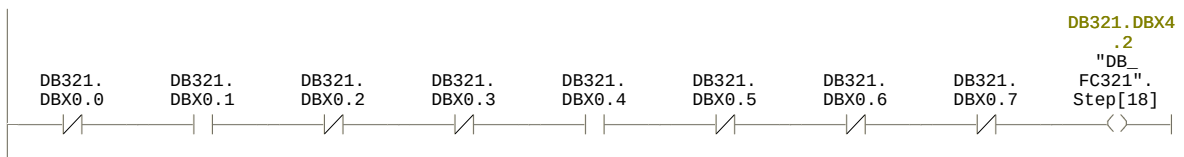
Segmento: 52 Codifica Step 16



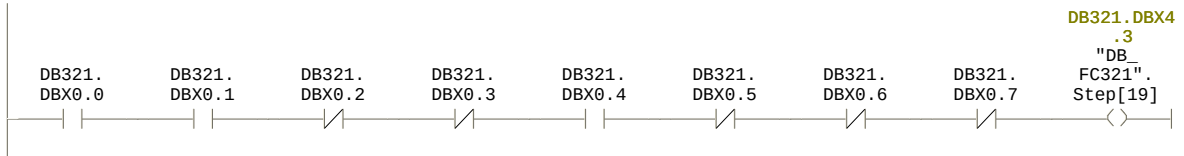
Segmento: 53 Codifica Step 17



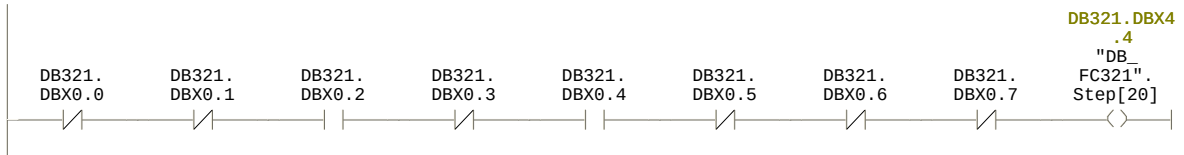
Segmento: 54 Codifica Step 18



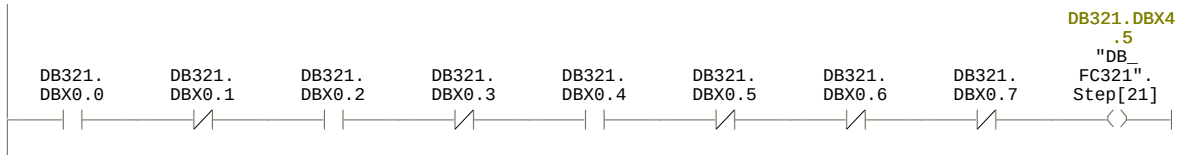
Segmento: 55 Codifica Step 19



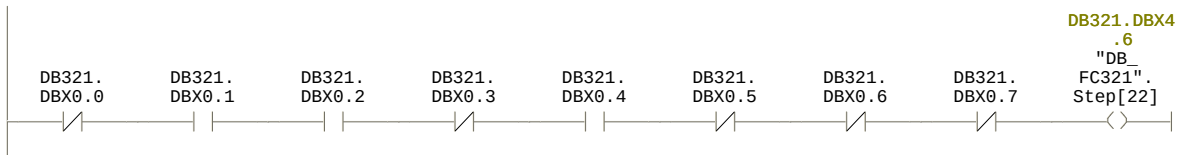
Segmento: 56 Codifica Step 20



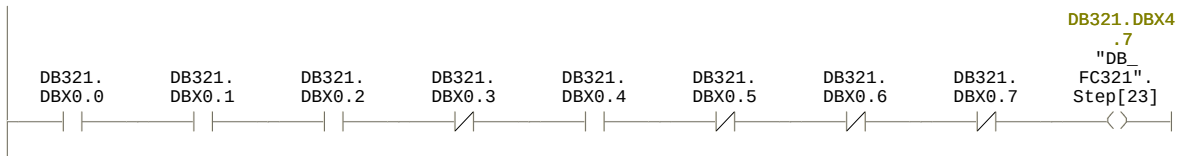
Segmento: 57 Codifica Step 21



Segmento: 58 Codifica Step 22



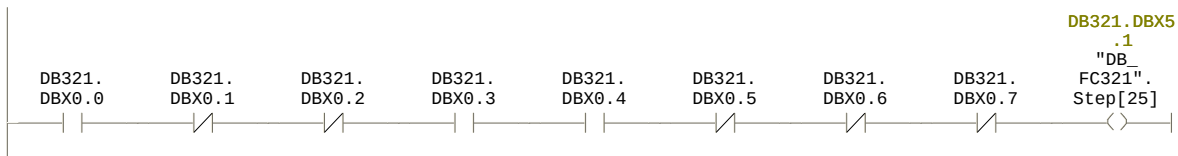
Segmento: 59 Codifica Step 23



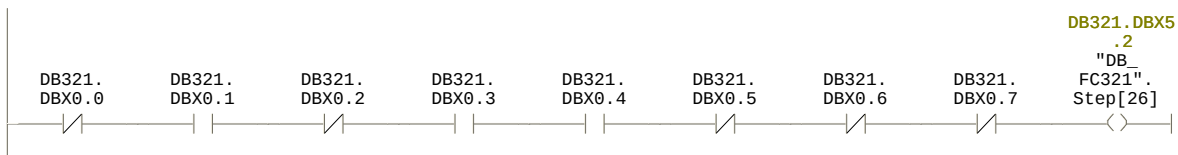
Segmento: 60 Codifica Step 24



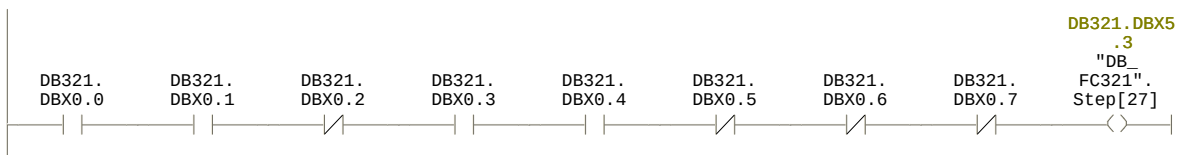
Segmento: 61 Codifica Step 25



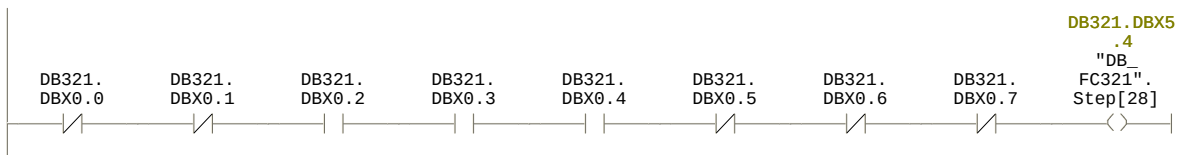
Segmento: 62 Codifica Step 26



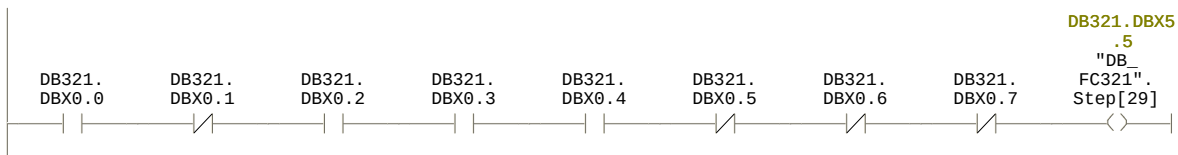
Segmento: 63 Codifica Step 27



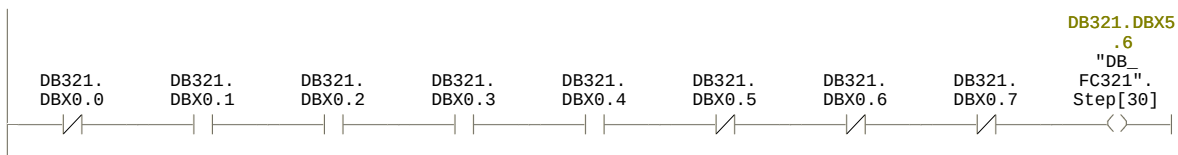
Segmento: 64 Codifica Step 28



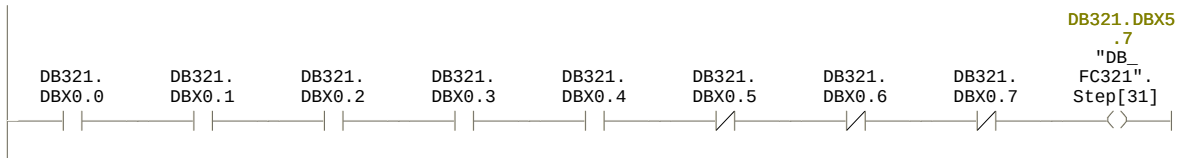
Segmento: 65 Codifica Step 29



Segmento: 66 Codifica Step 30



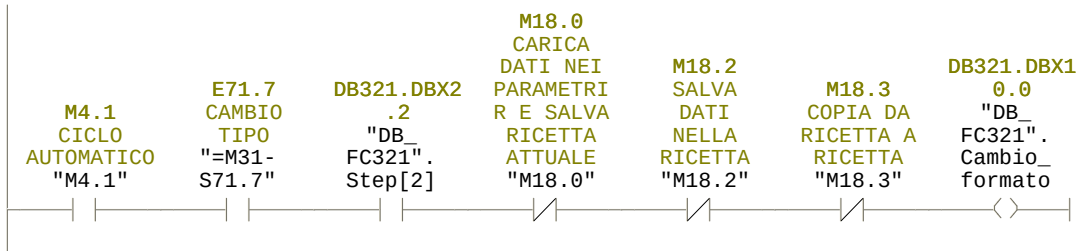
Segmento: 67 Codifica Step 31



Segmento: 68



Segmento: 69 CAMBIO FORMATO



FC610 - <offline>

"GESTIONE_RICETTA"

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:** 2**Data e ora Codice:**

13/03/2015 06.48.53

Interfaccia: 09/02/2015 11.26.14**Lunghezze (blocco / codice / dati):** 01578 01438 00010**Proprietà dell'oggetto:**

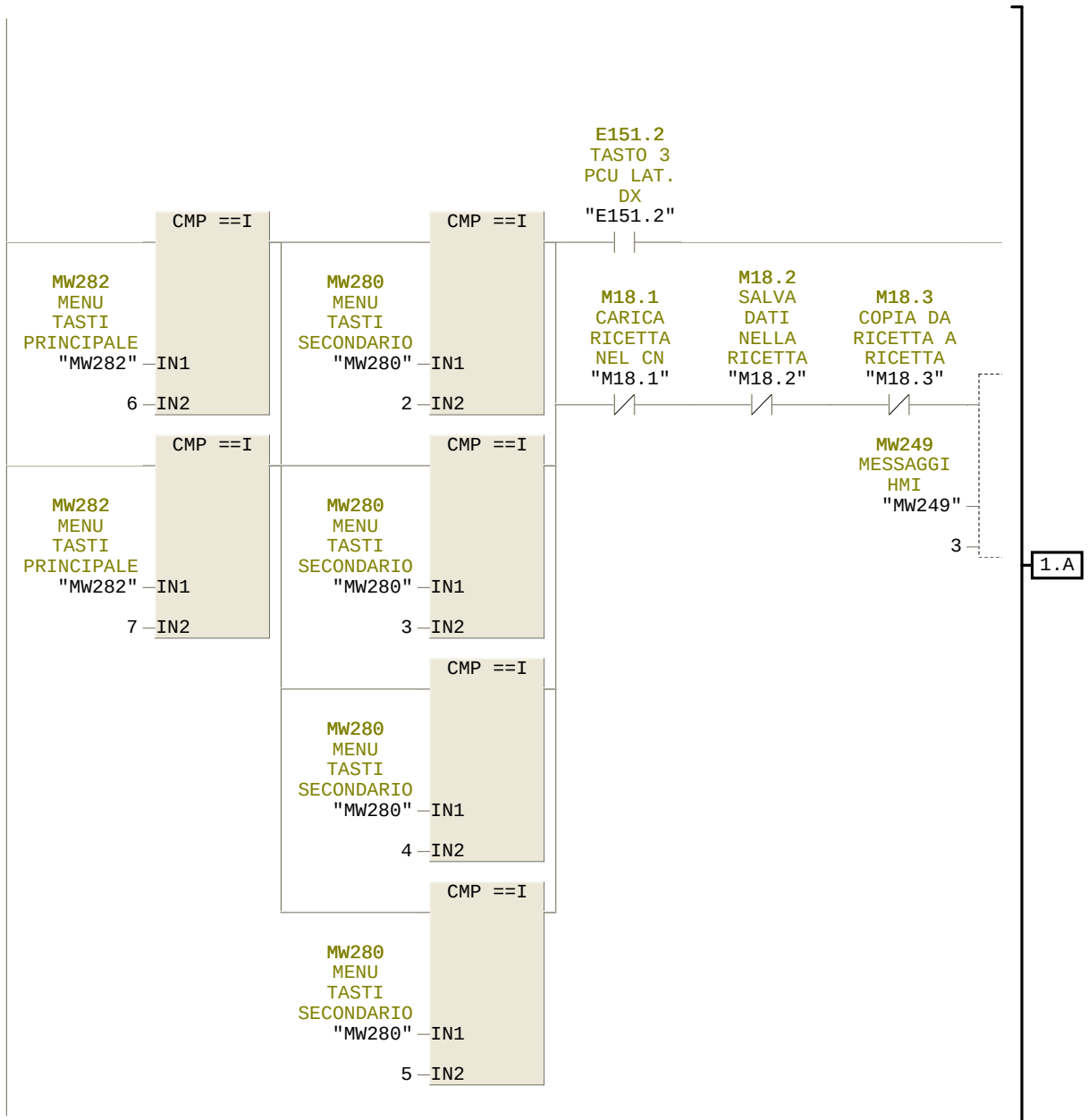
S7_language

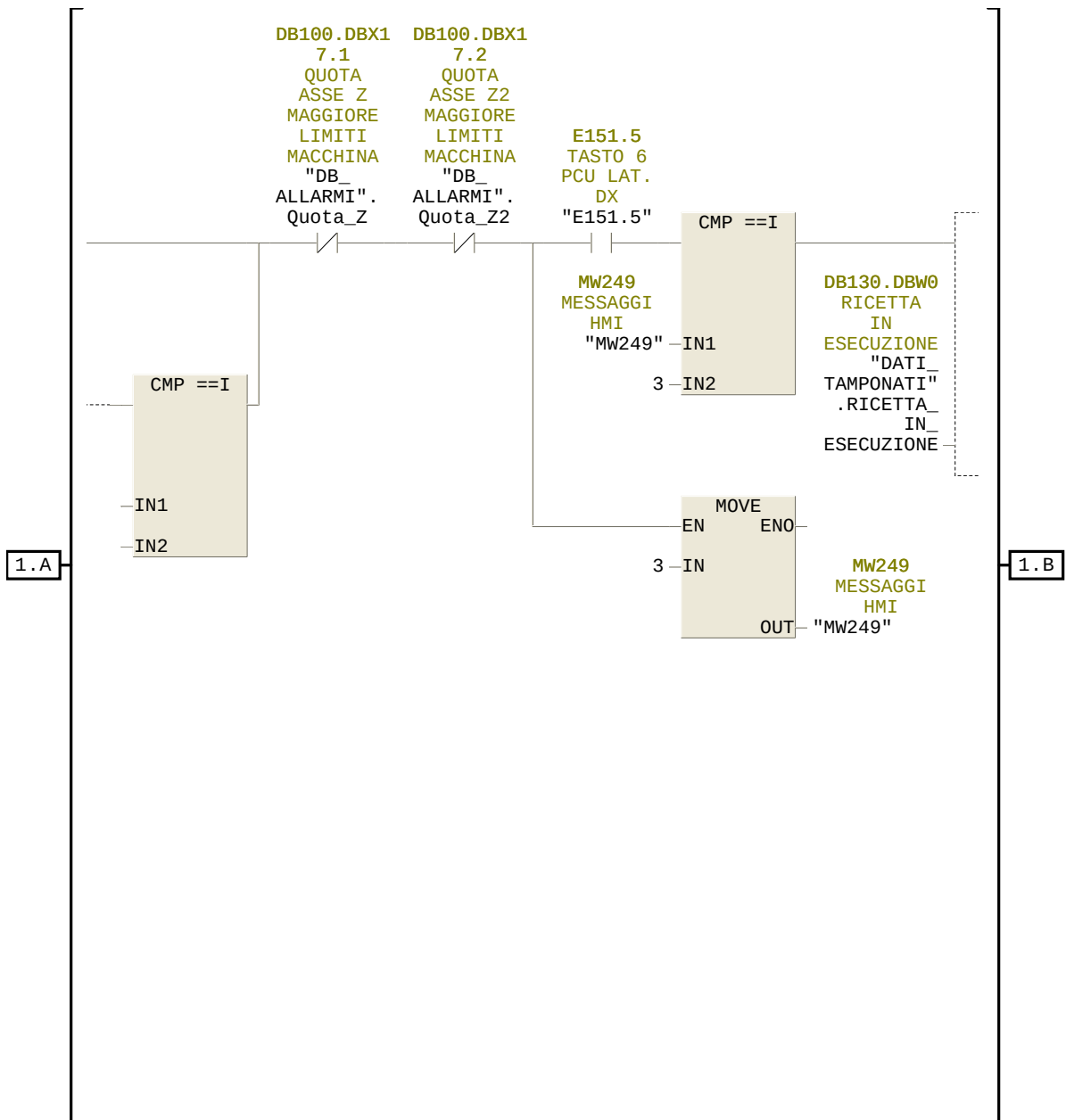
9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

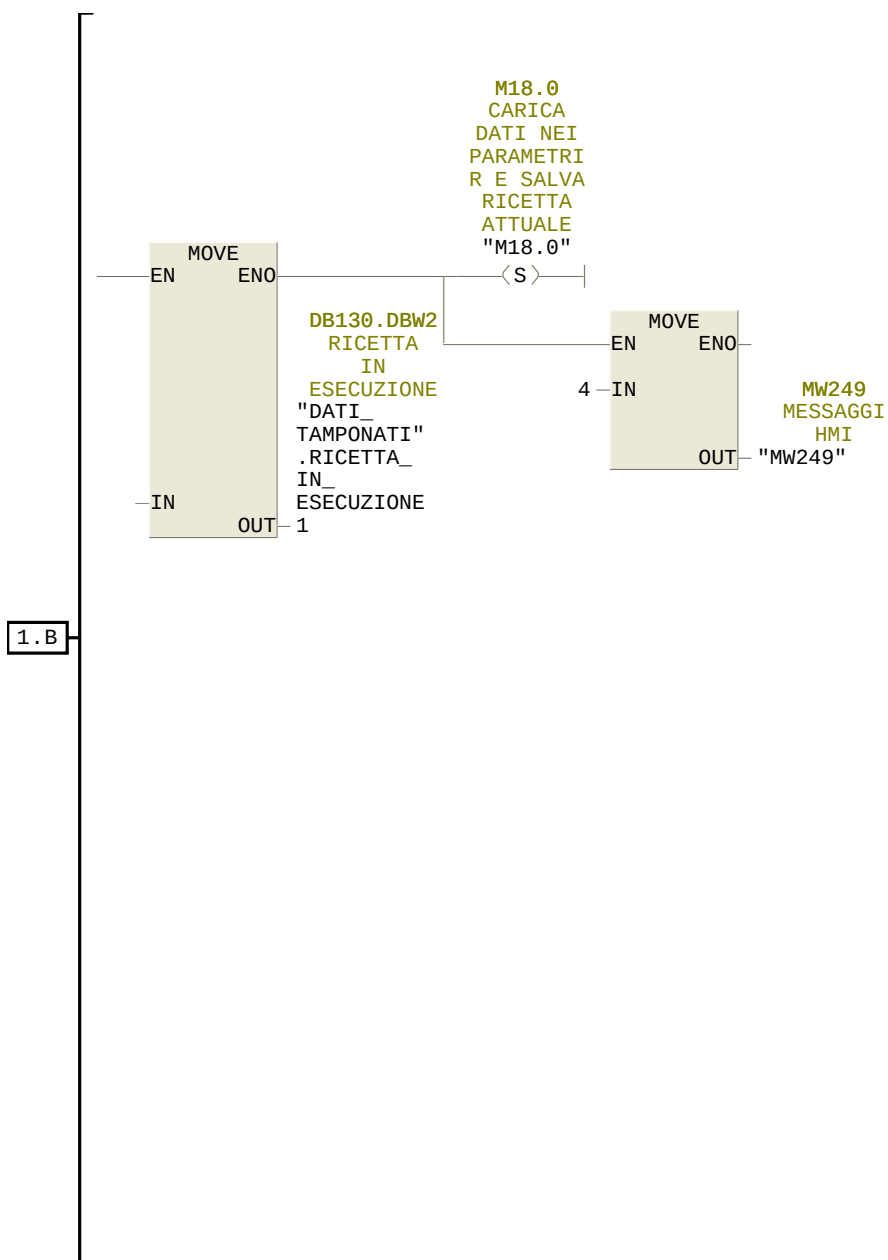
Nome	Tipo di dati	Indirizzo	Commento
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OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
quota_z	Real	0.0	
quota_z2	Real	4.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC610 GESTIONE RICETTA

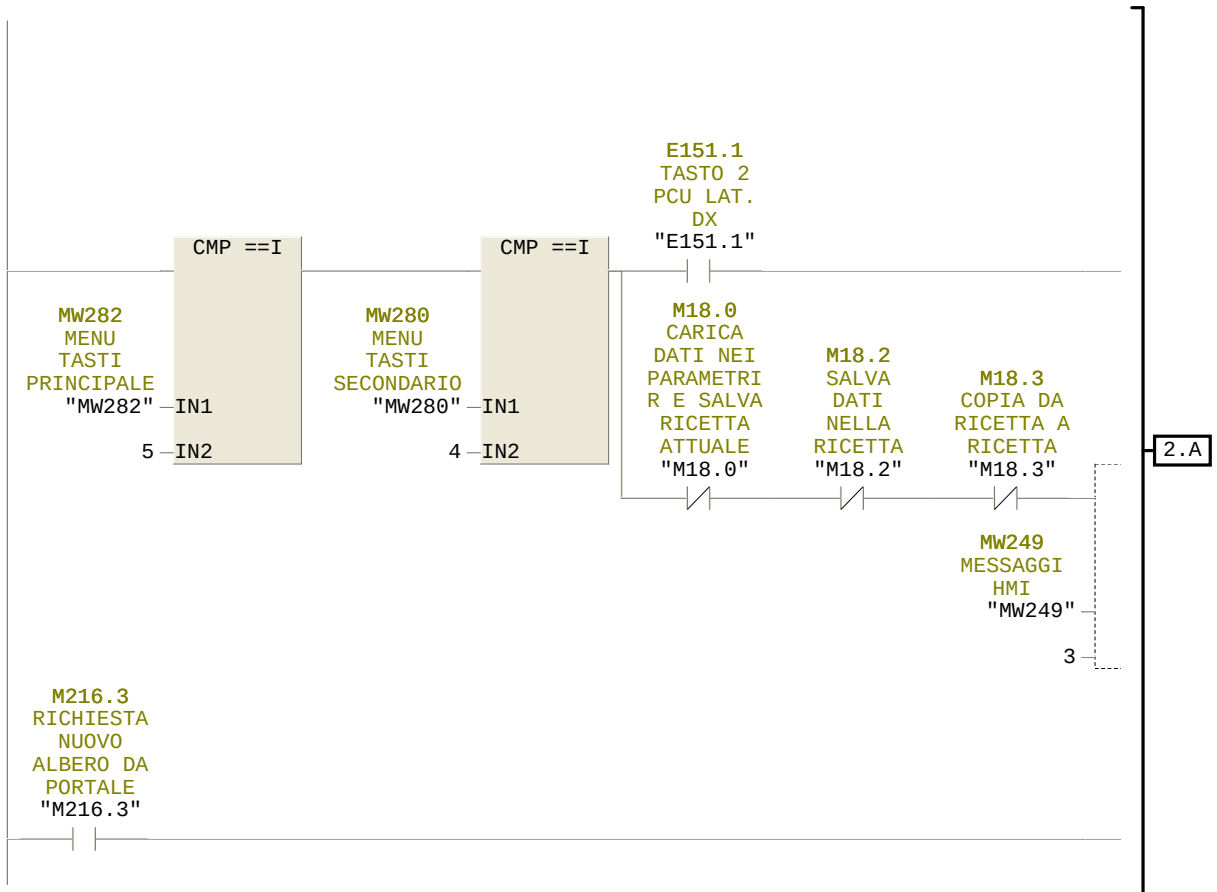
Segmento: 1 CARICAMENTO DATI RICETTA NEI PARAMETRI R

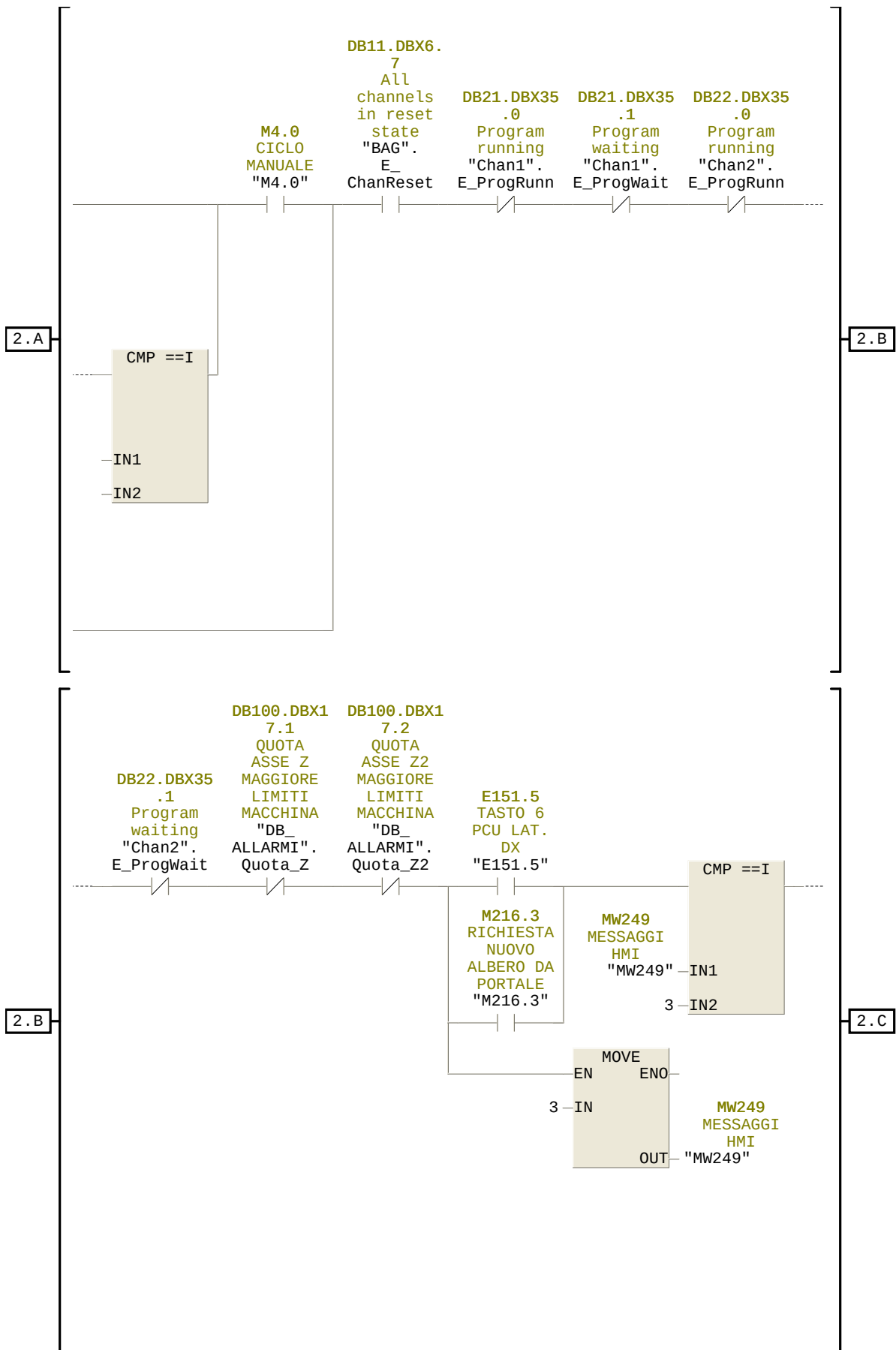


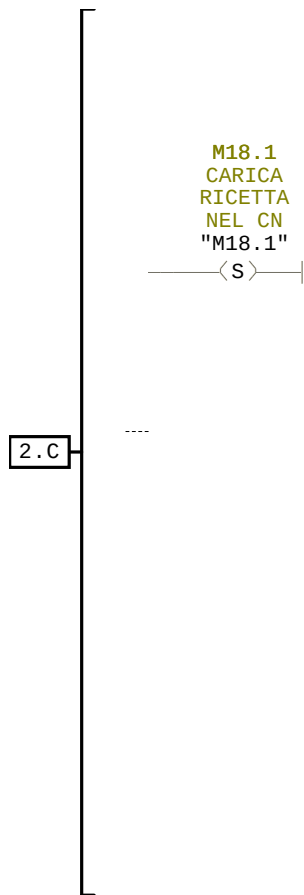




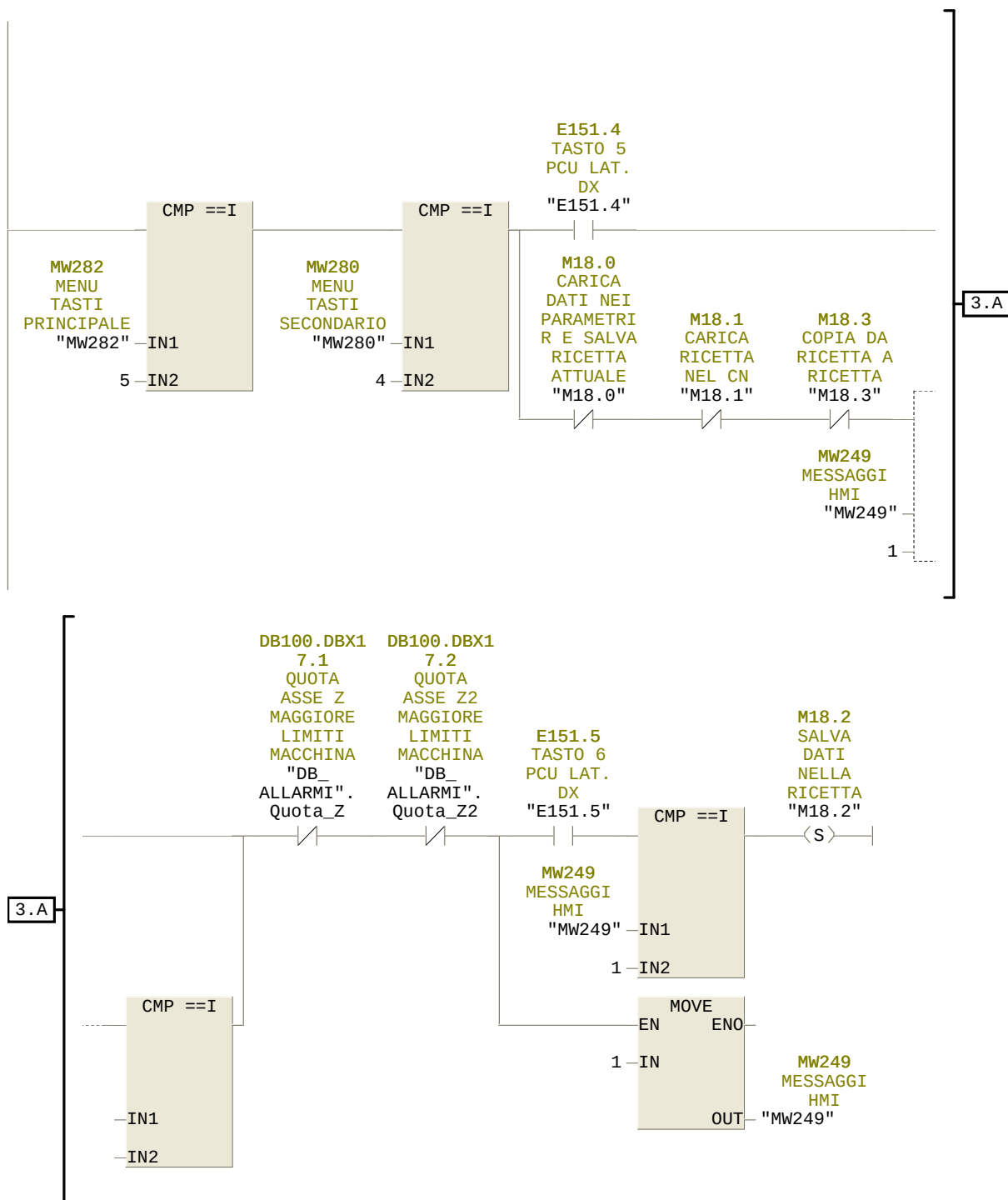
Segmento: 2 CARICAMENTO DATI RICETTA A CN



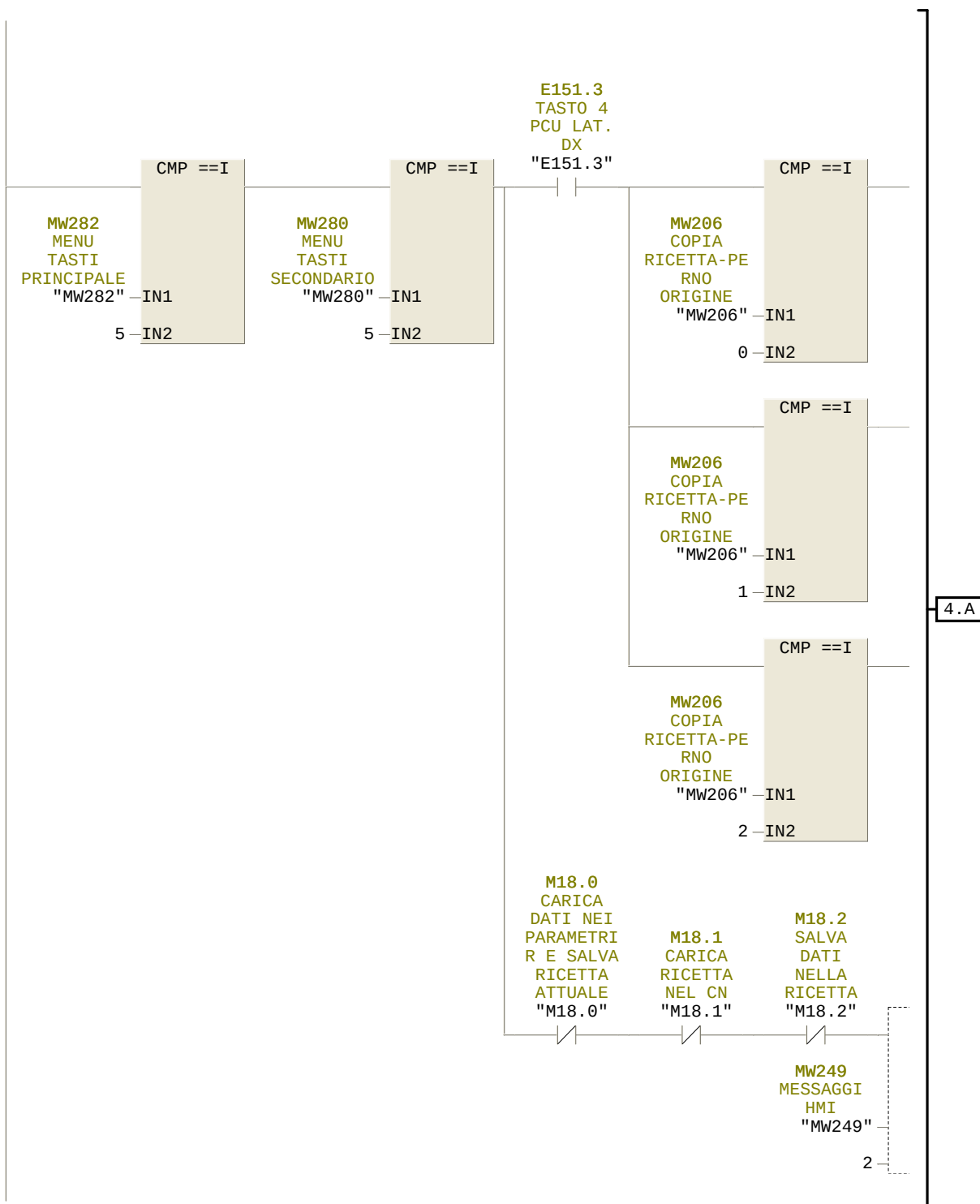


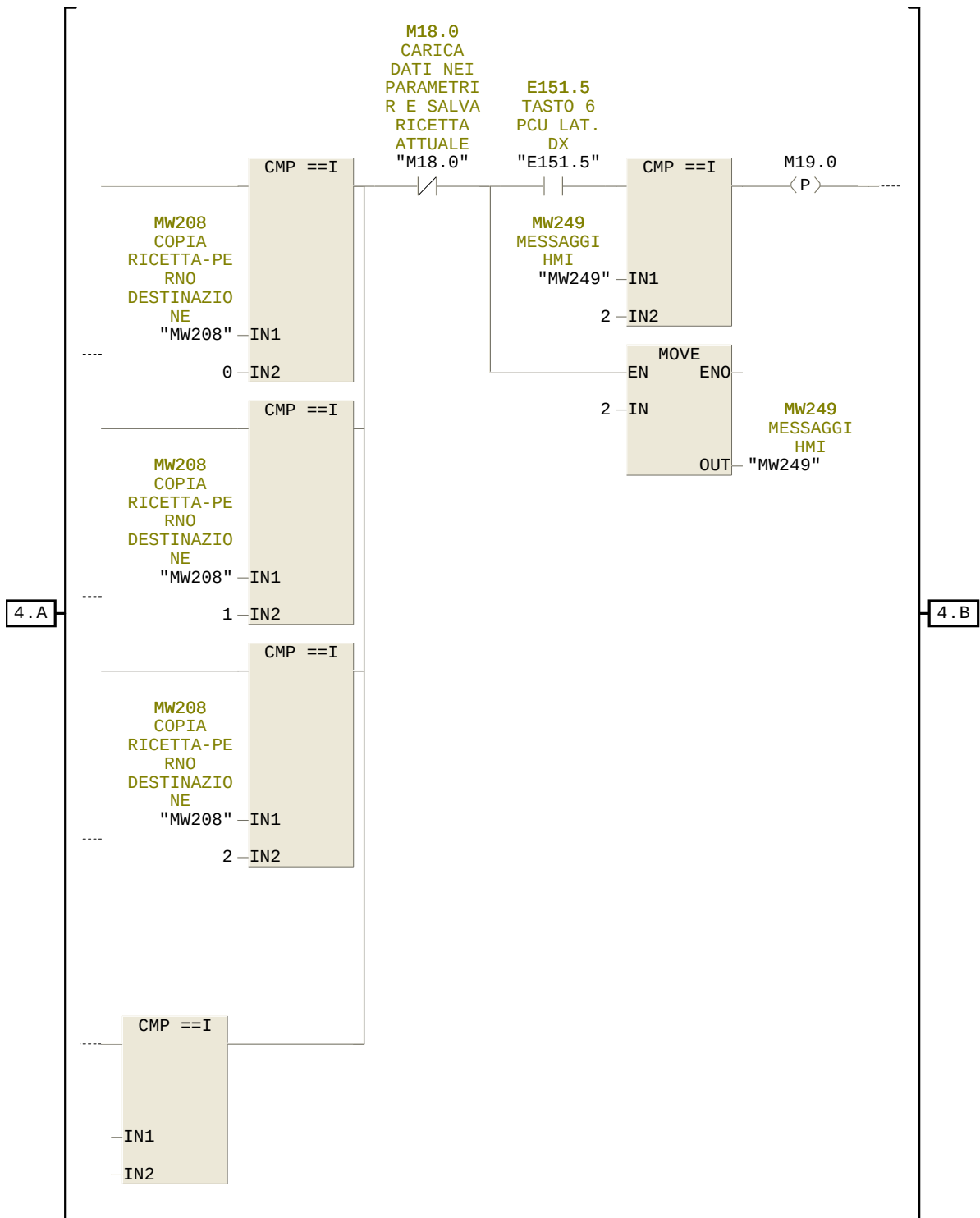


Segmento: 3 SALVATAGGIO DATI RICETTA NEI DB



Segmento: 4 COPIA DA RICETTA A RICETTA



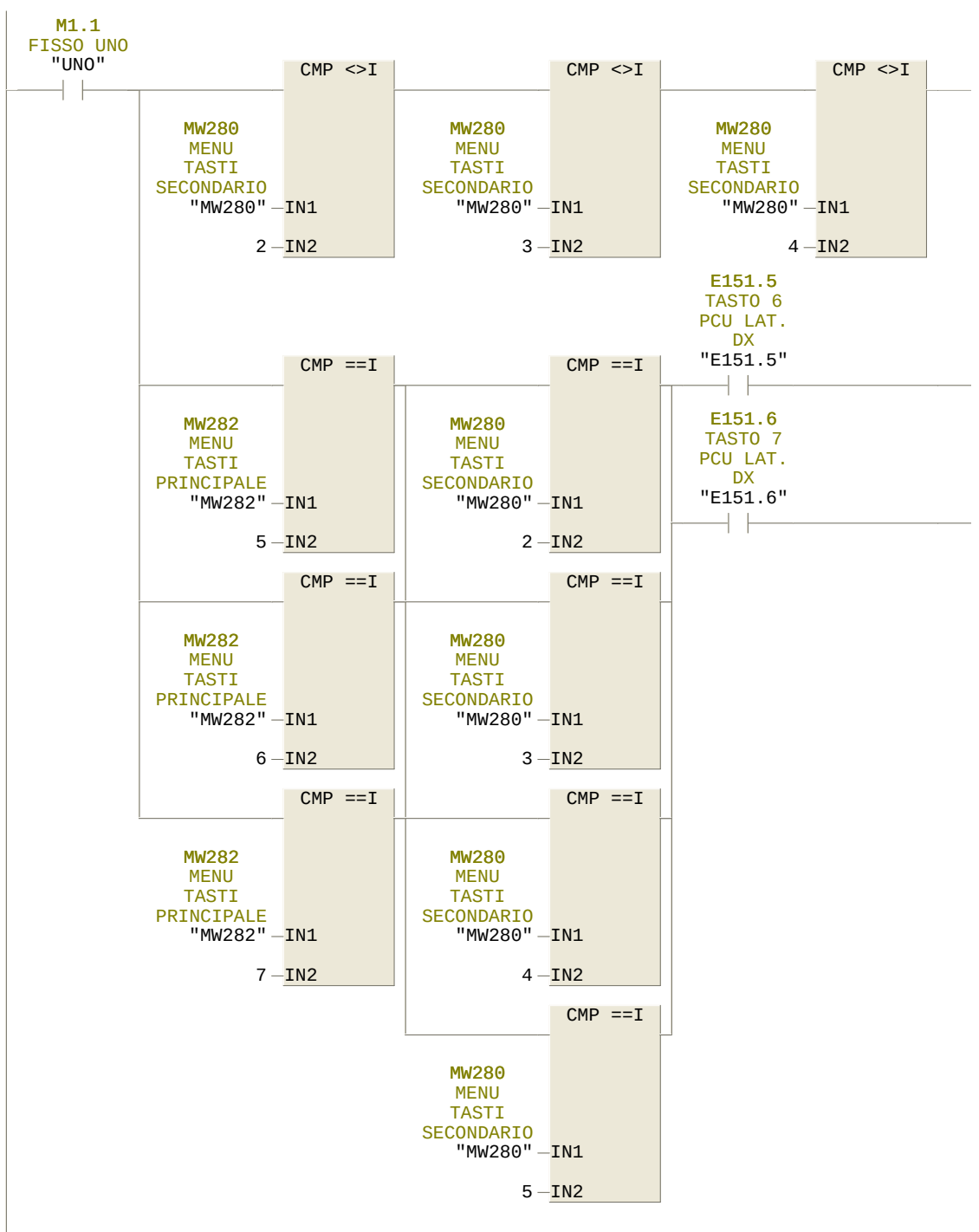


M18.3
COPIA DA
RICETTA A
RICETTA
"M18.3"

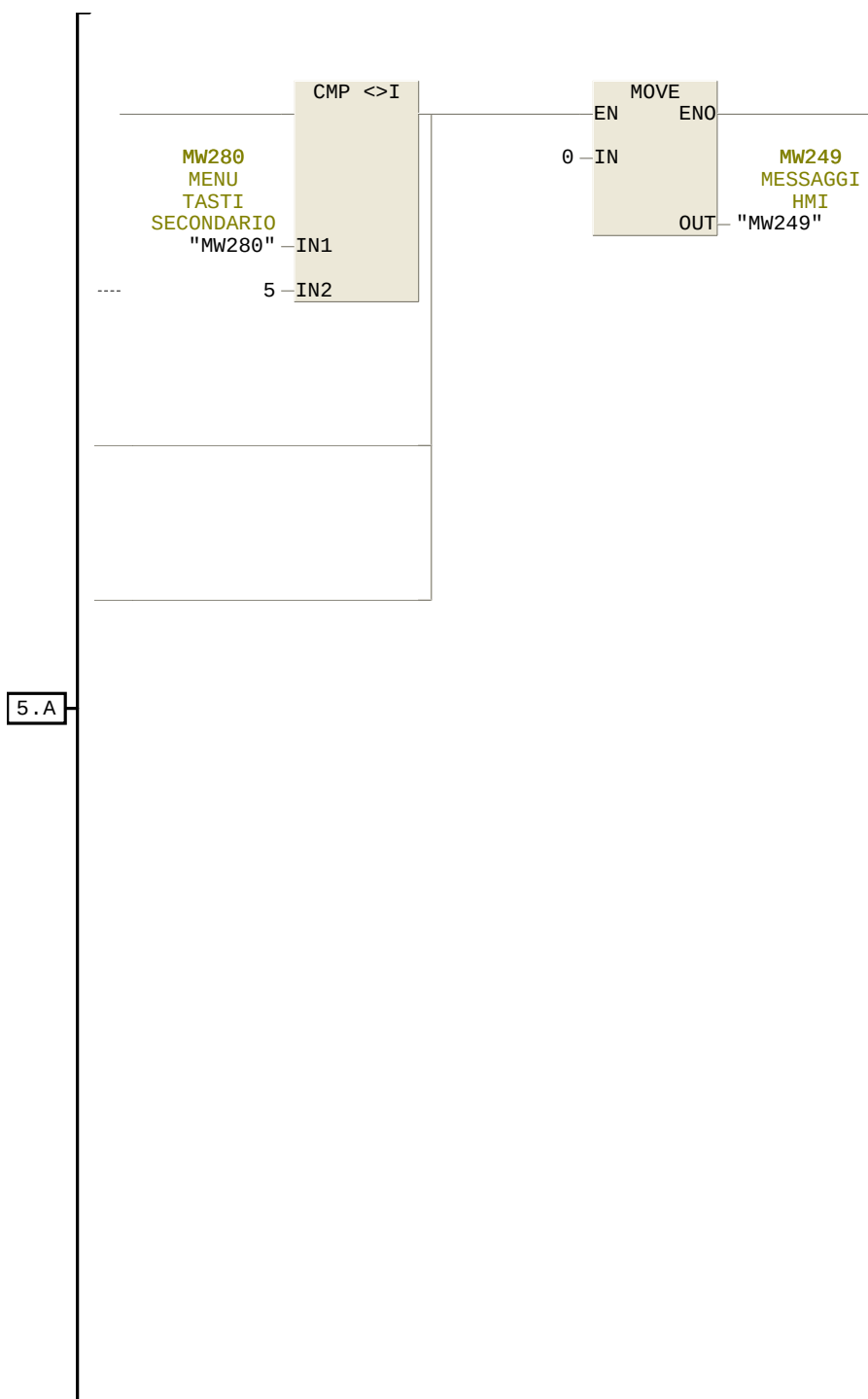
⟨S⟩

4.B

Segmento: 5 AZZERAMENTO MESSAGGI



5.A



Segmento: 6 BIT RICETTA ATTIVA NEL CN

```
L      "DATI_TAMPONATI".RICETTA_IN_ESECUZIONE  DB130.DBW0      -- RICETTA IN ESECUZIONE
L      1
==I
=      M      204.0

L      "DATI_TAMPONATI".RICETTA_IN_ESECUZIONE  DB130.DBW0      -- RICETTA IN ESECUZIONE
L      2
==I
=      M      204.1

L      "DATI_TAMPONATI".RICETTA_IN_ESECUZIONE  DB130.DBW0      -- RICETTA IN ESECUZIONE
```



```
L      3
==I
=      M      204.2

L      "DATI_TAMPONATI".RICETTA_IN_ESECUZIONE  DB130.DBW0      -- RICETTA IN ESECUZIONE
L      4
==I
=      M      204.3

L      "DATI_TAMPONATI".RICETTA_IN_ESECUZIONE  DB130.DBW0      -- RICETTA IN ESECUZIONE
L      5
==I
=      M      204.4

L      "DATI_TAMPONATI".RICETTA_IN_ESECUZIONE  DB130.DBW0      -- RICETTA IN ESECUZIONE
L      6
==I
=      M      204.5

L      "DATI_TAMPONATI".RICETTA_IN_ESECUZIONE  DB130.DBW0      -- RICETTA IN ESECUZIONE
L      7
==I
=      M      204.6

L      "DATI_TAMPONATI".RICETTA_IN_ESECUZIONE  DB130.DBW0      -- RICETTA IN ESECUZIONE
L      8
==I
=      M      204.7

L      "DATI_TAMPONATI".RICETTA_IN_ESECUZIONE  DB130.DBW0      -- RICETTA IN ESECUZIONE
L      9
==I
=      M      205.0

L      "DATI_TAMPONATI".RICETTA_IN_ESECUZIONE  DB130.DBW0      -- RICETTA IN ESECUZIONE
L      10
==I
=      M      205.1

L      "DATI_TAMPONATI".RICETTA_IN_ESECUZIONE  DB130.DBW0      -- RICETTA IN ESECUZIONE
L      11
==I
=      M      205.2

L      "DATI_TAMPONATI".RICETTA_IN_ESECUZIONE  DB130.DBW0      -- RICETTA IN ESECUZIONE
L      12
==I
=      M      205.3

L      "DATI_TAMPONATI".RICETTA_IN_ESECUZIONE  DB130.DBW0      -- RICETTA IN ESECUZIONE
L      13
==I
=      M      205.4

L      "DATI_TAMPONATI".RICETTA_IN_ESECUZIONE  DB130.DBW0      -- RICETTA IN ESECUZIONE
L      14
==I
=      M      205.5

L      "DATI_TAMPONATI".RICETTA_IN_ESECUZIONE  DB130.DBW0      -- RICETTA IN ESECUZIONE
L      15
==I
=      M      205.6

L      "DATI_TAMPONATI".RICETTA_IN_ESECUZIONE  DB130.DBW0      -- RICETTA IN ESECUZIONE
L      16
==I
=      M      205.7
```

Segmento: 7



Segmento: 8IDENTIFICAZIONE PAGINE PCU

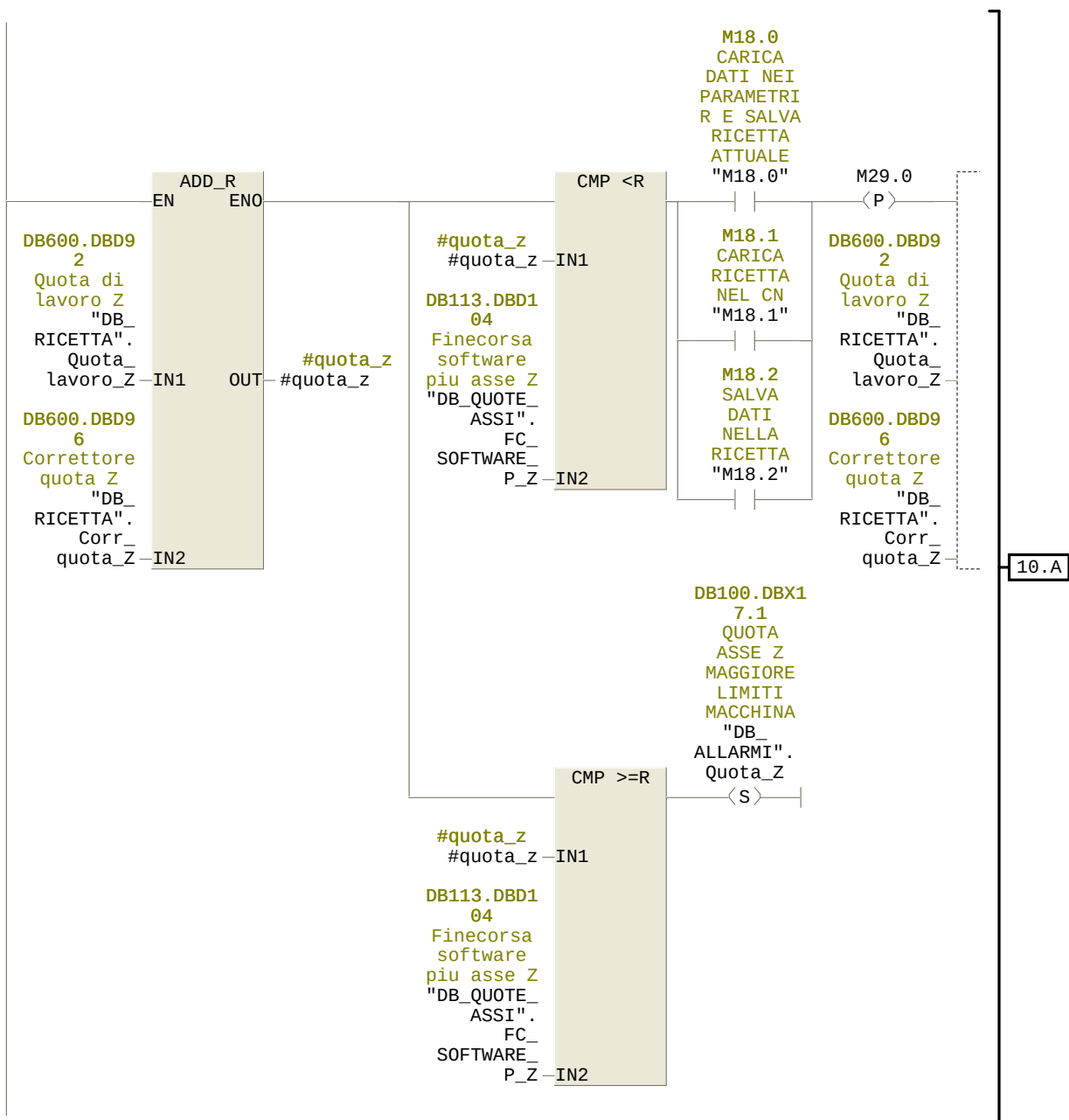
MW280= MENU SECONDARIO
MW282= MENU PRINCIPALE

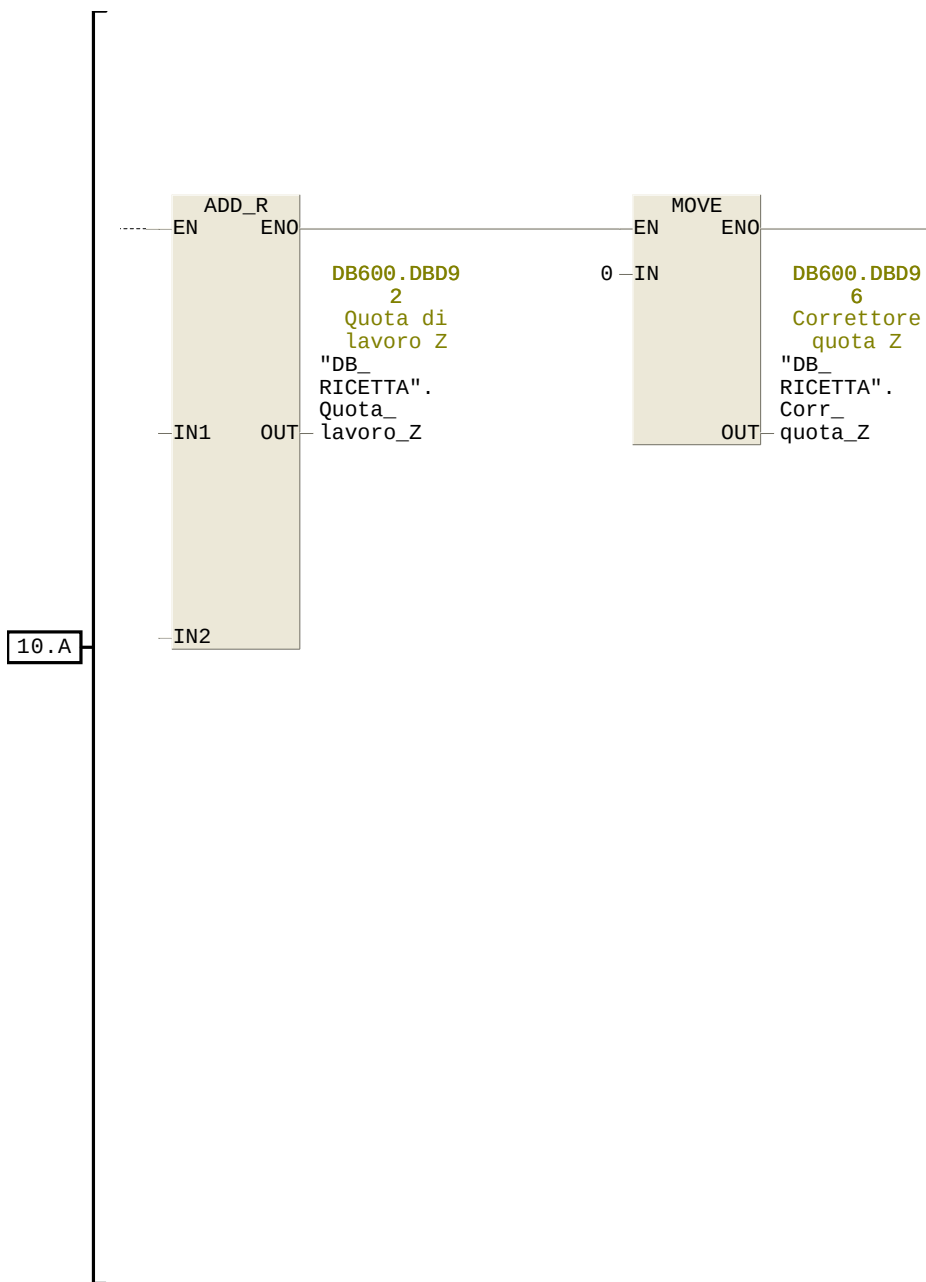


Segmento: 9

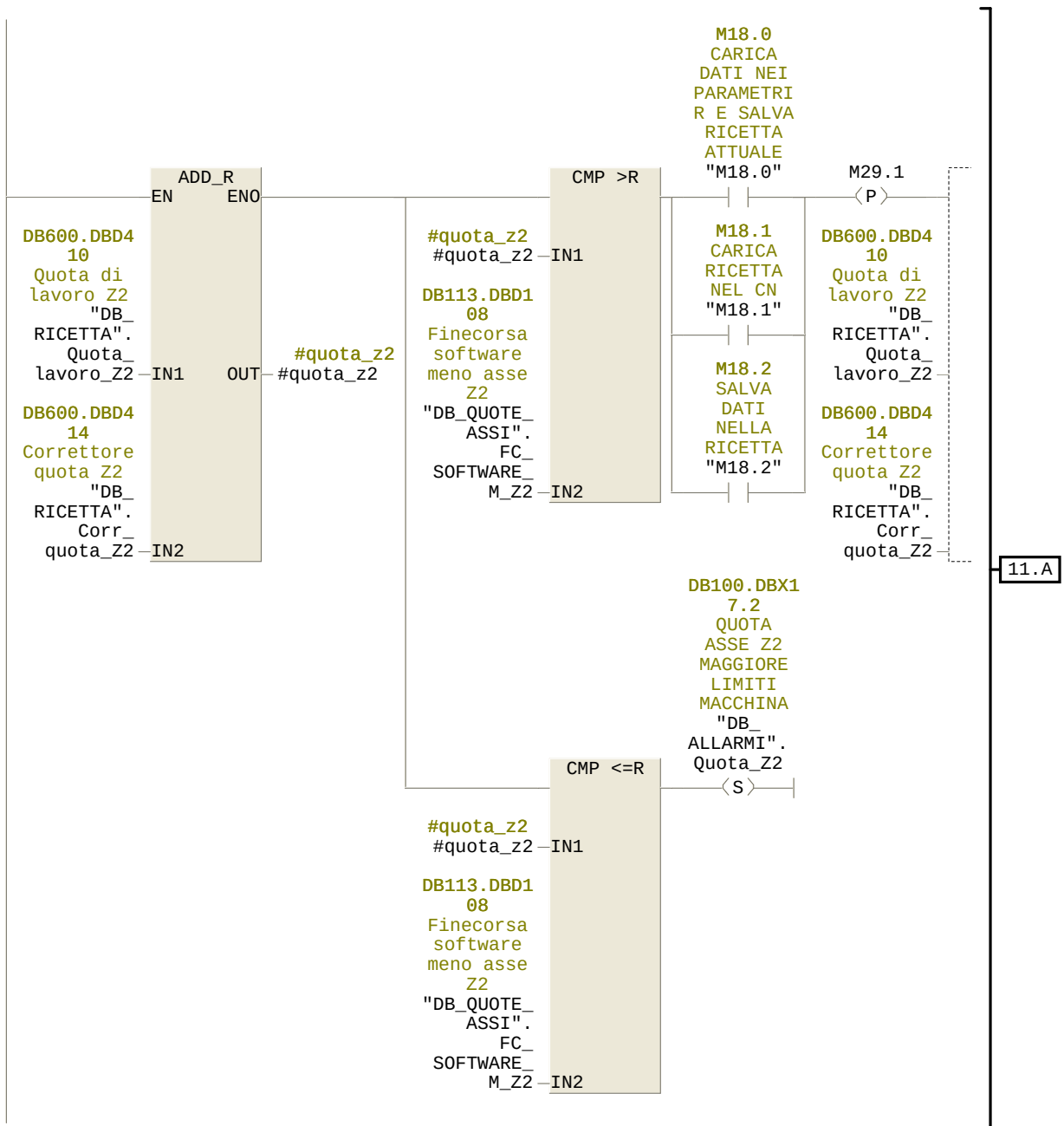


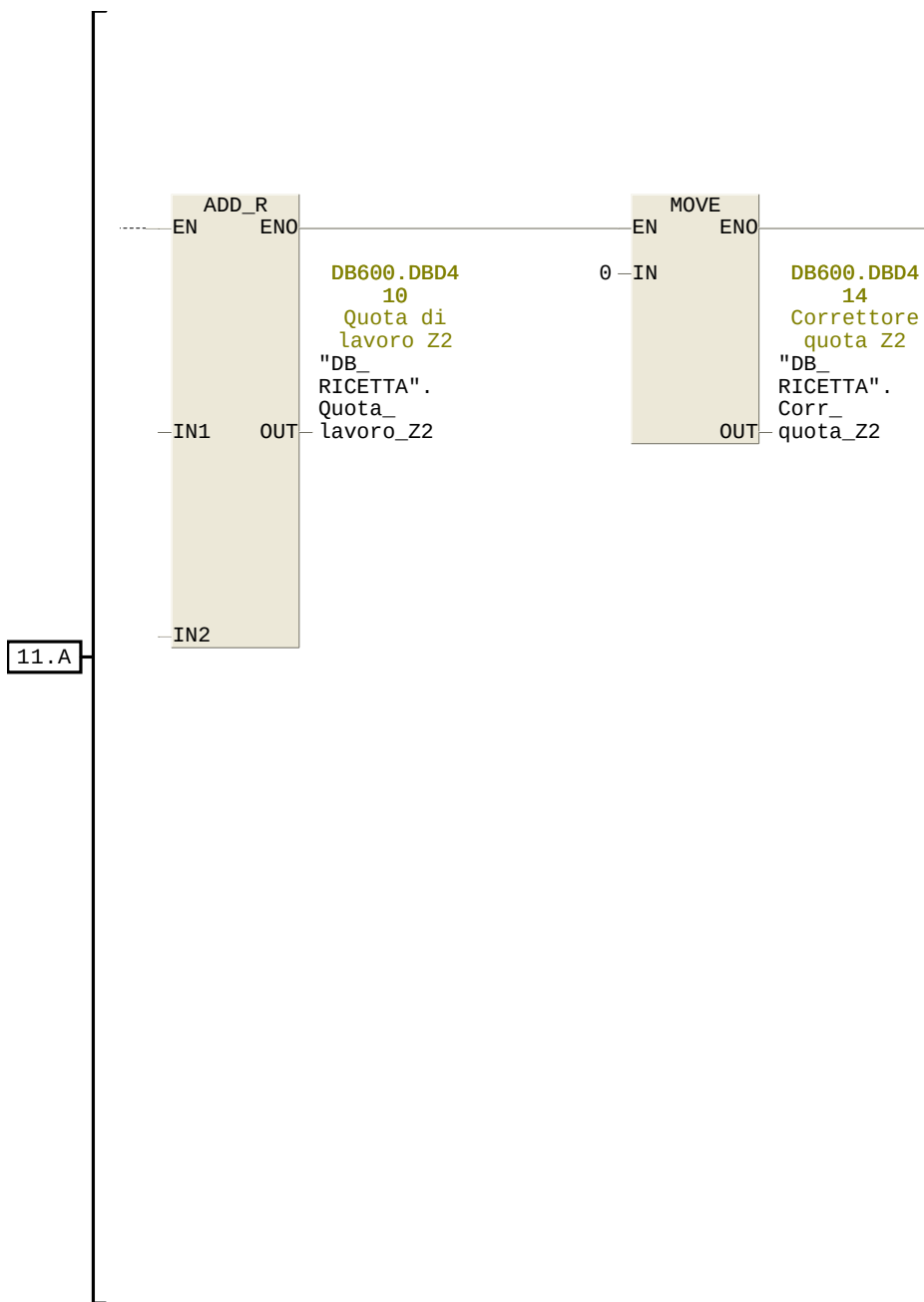
Segmento: 10 CONTROLLO CORREZIONE QUOTA Z DA HMI





Segmento: 11 CONTROLLO CORREZIONE QUOTA Z2 DA HMI





FC611 - <offline>

"SALVATAGGIO RICETTA"

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 17/02/2015 10.25.20
Interfaccia: 09/02/2015 11.26.14
Lunghezze (blocco / codice / dati): 03432 03212 00022

Proprietà dell'oggetto:

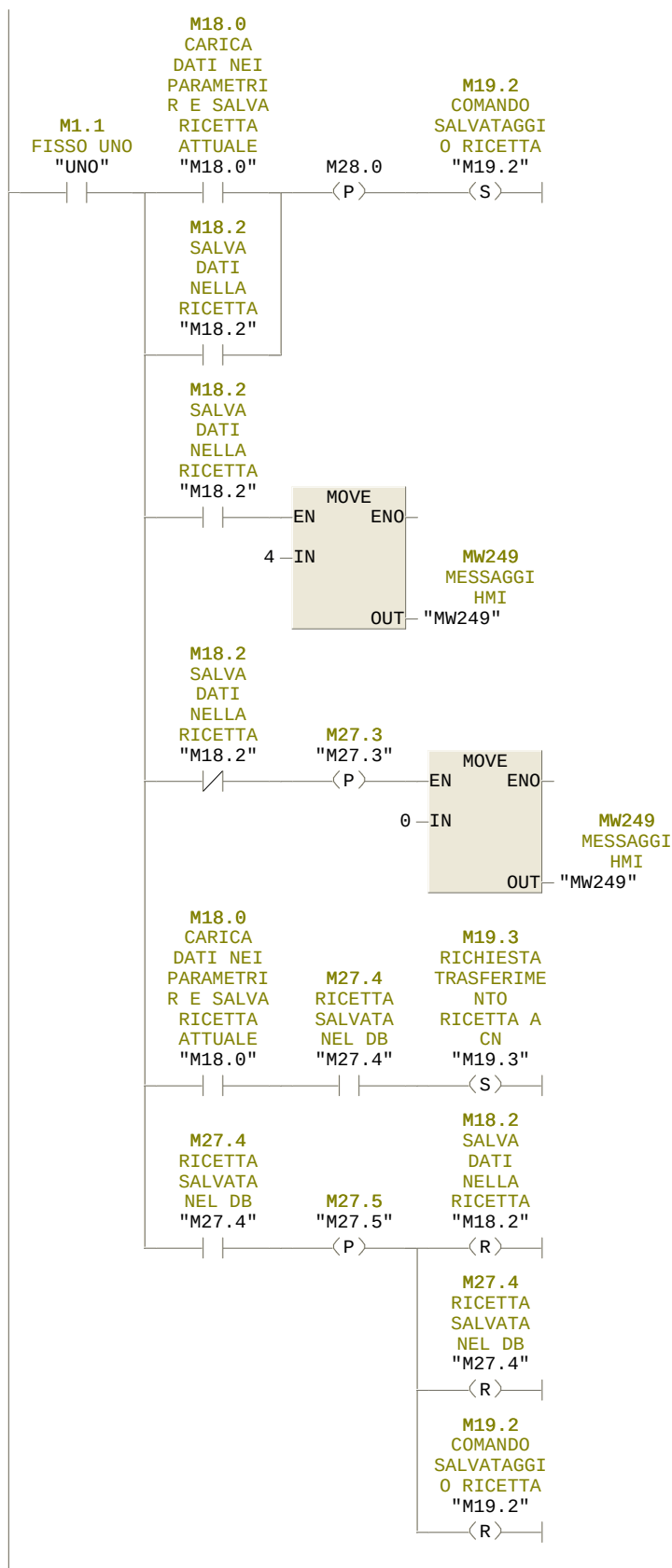
S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
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OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC611 SALVATAGGIO DATI RICETTA NEI DB

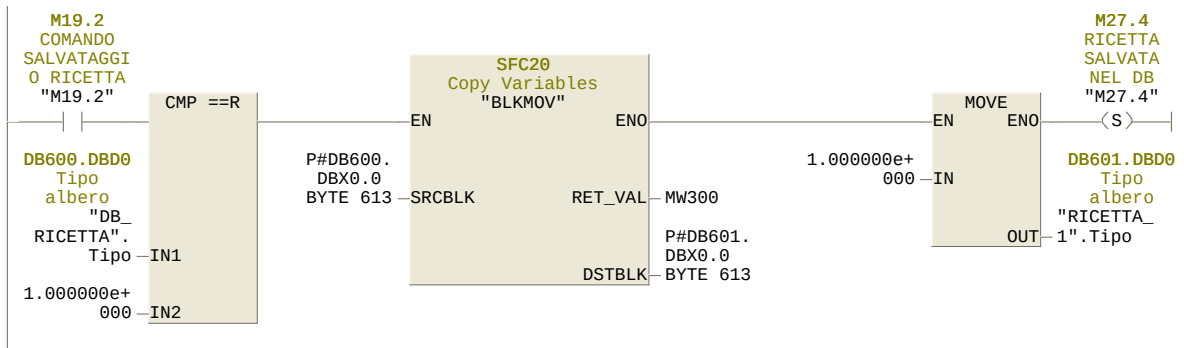
Segmento: 1

Segmento: 2 SALVA DATI NELLA RICETTA

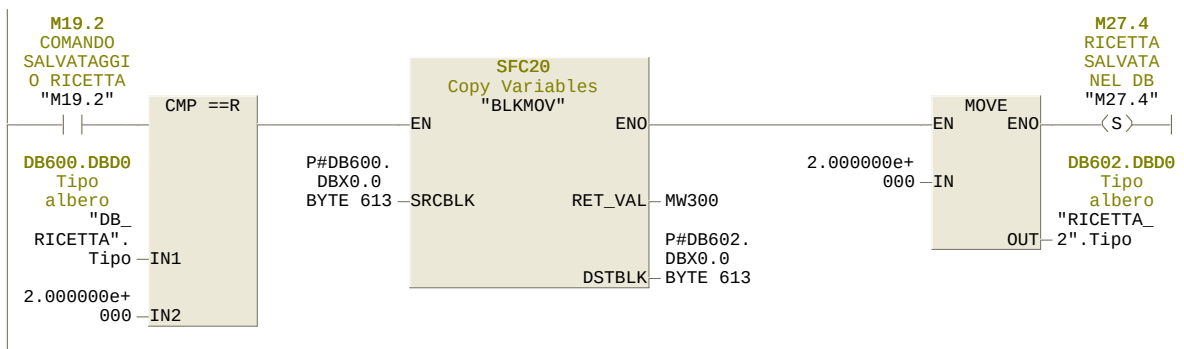


Segmento: 3

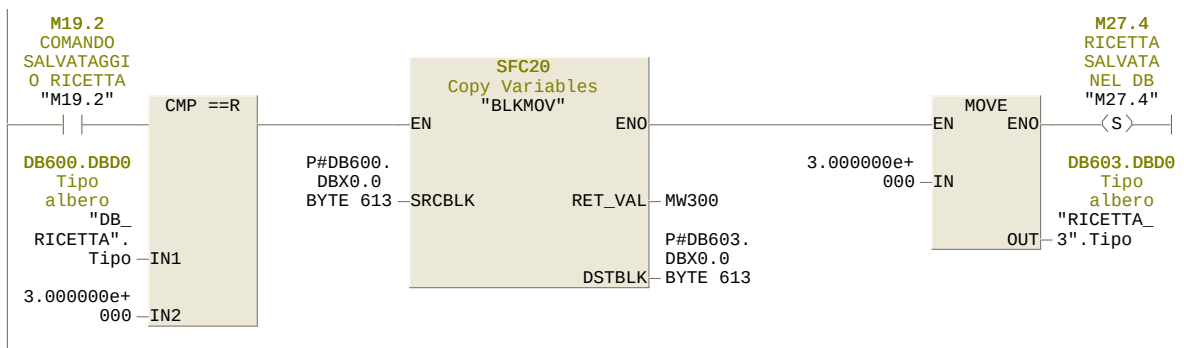
Segmento: 4 RICETTA 1



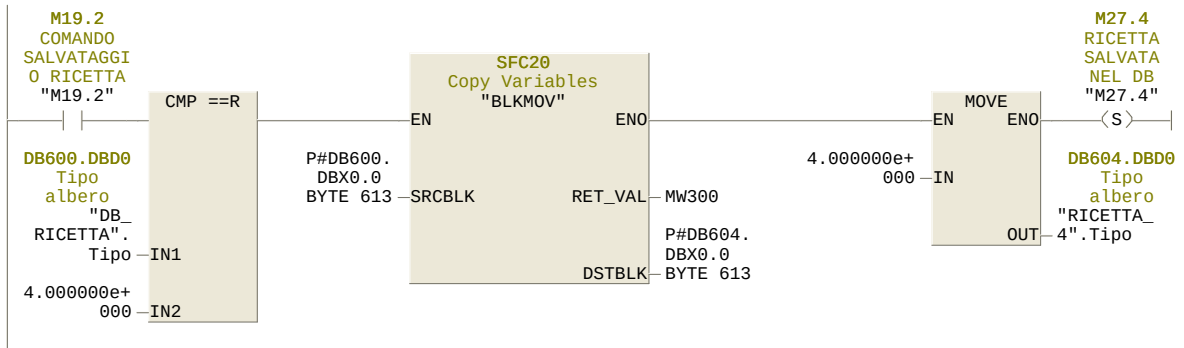
Segmento: 5 RICETTA 2



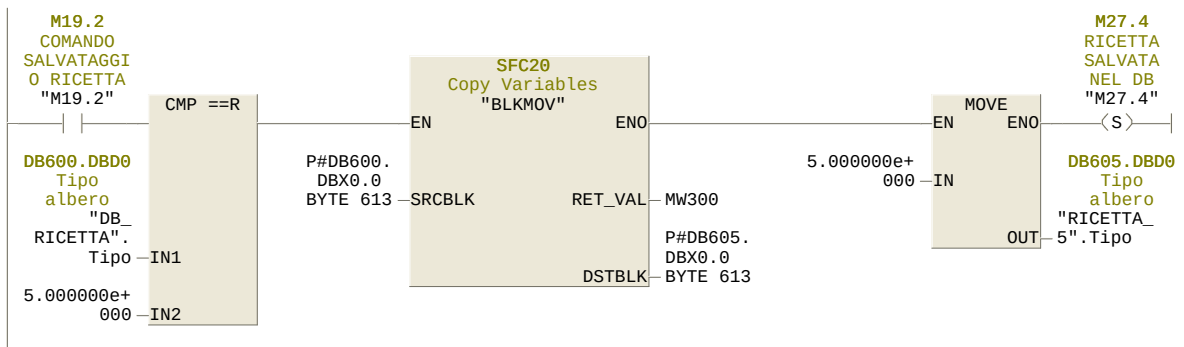
Segmento: 6 RICETTA 3



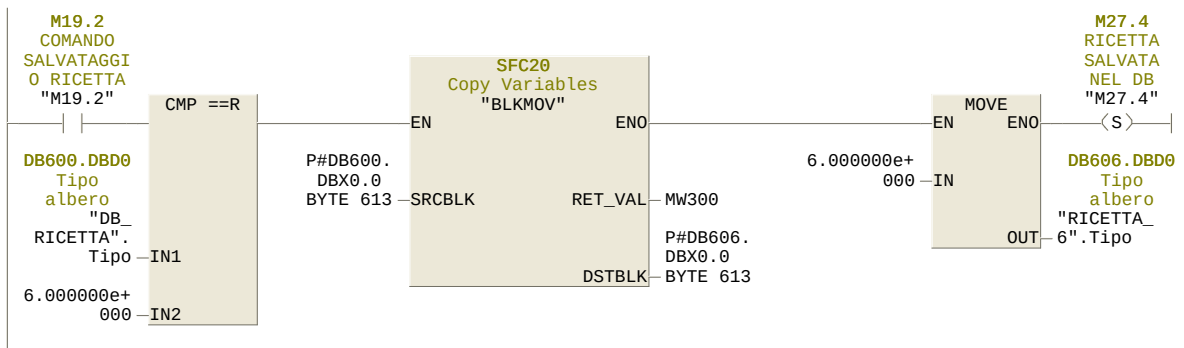
Segmento: 7 RICETTA 4



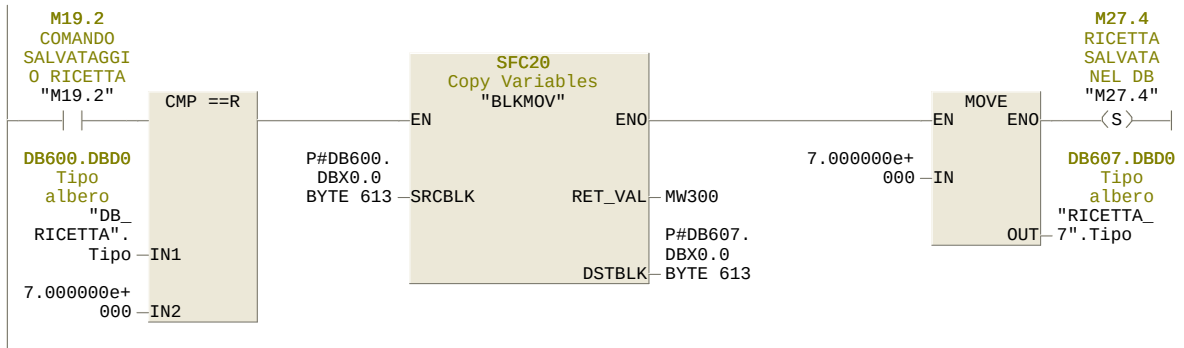
Segmento: 8 RICETTA 5



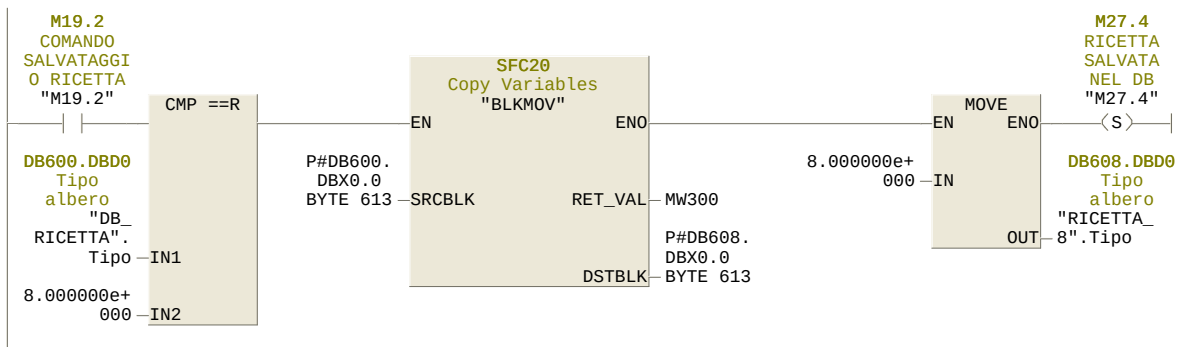
Segmento: 9 RICETTA 6



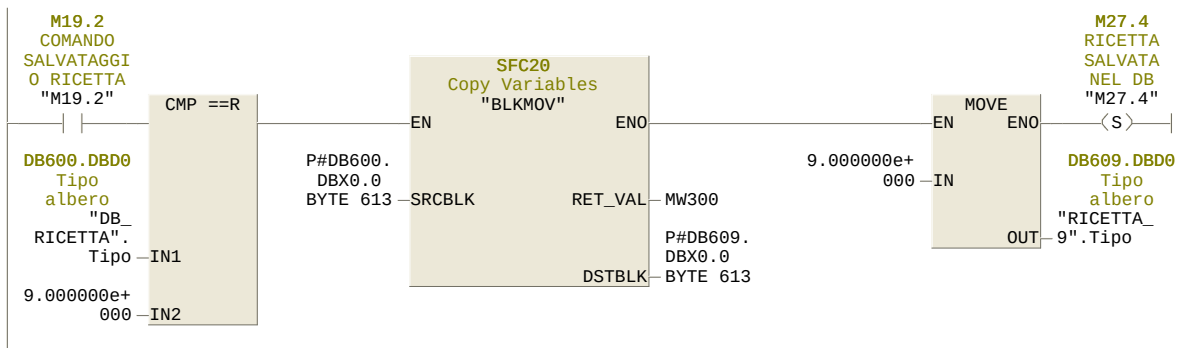
Segmento: 10 RICETTA 7



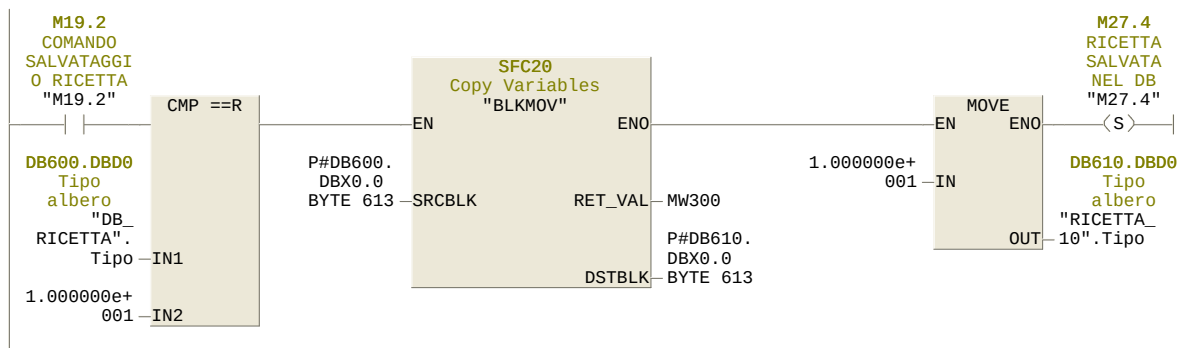
Segmento: 11 RICETTA 8



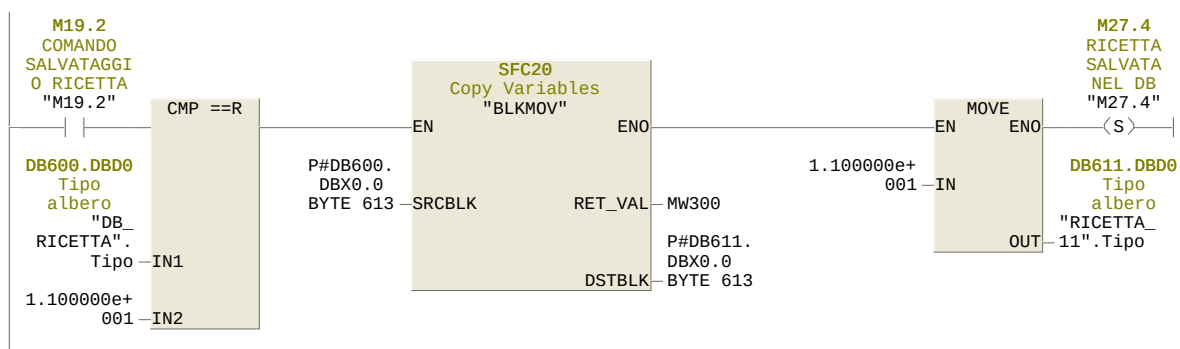
Segmento: 12 RICETTA 9



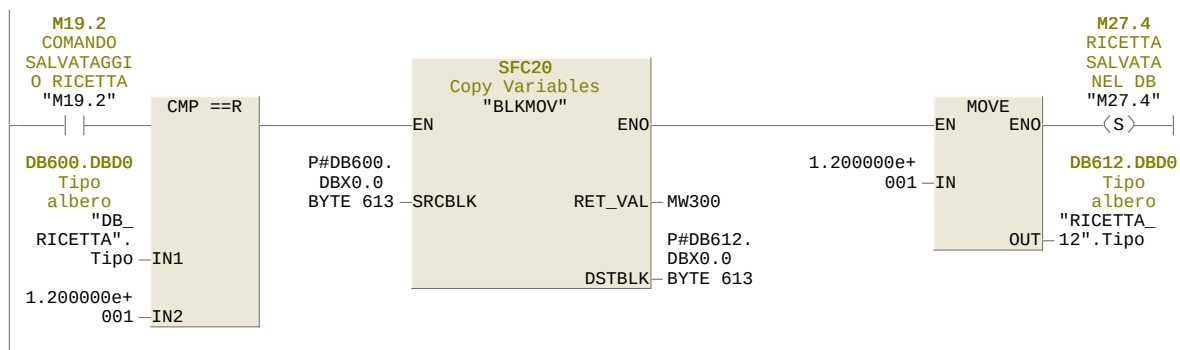
Segmento: 13 RICETTA 10



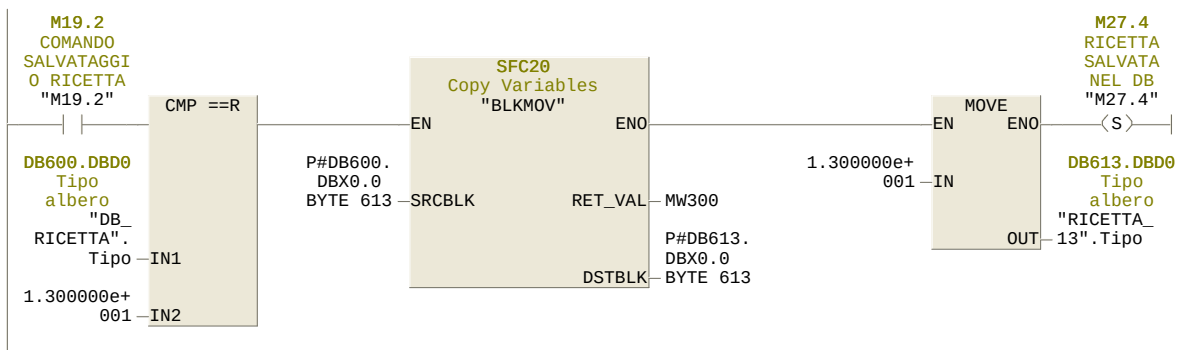
Segmento: 14 RICETTA 11



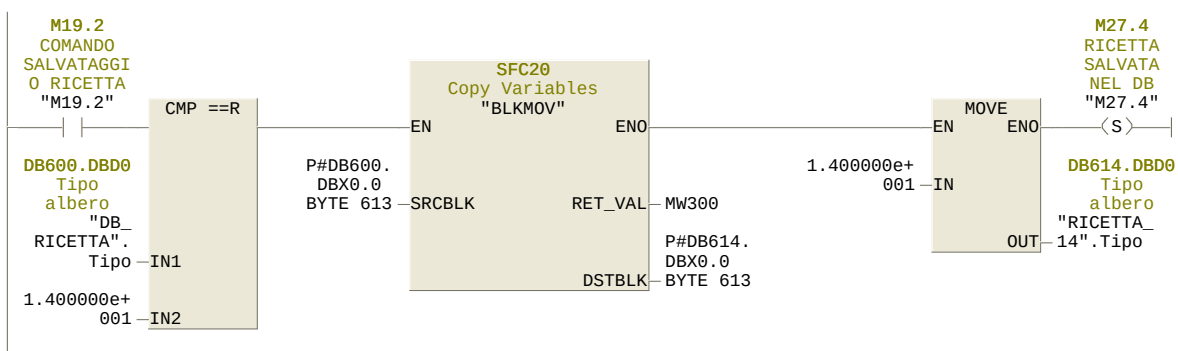
Segmento: 15 RICETTA 12



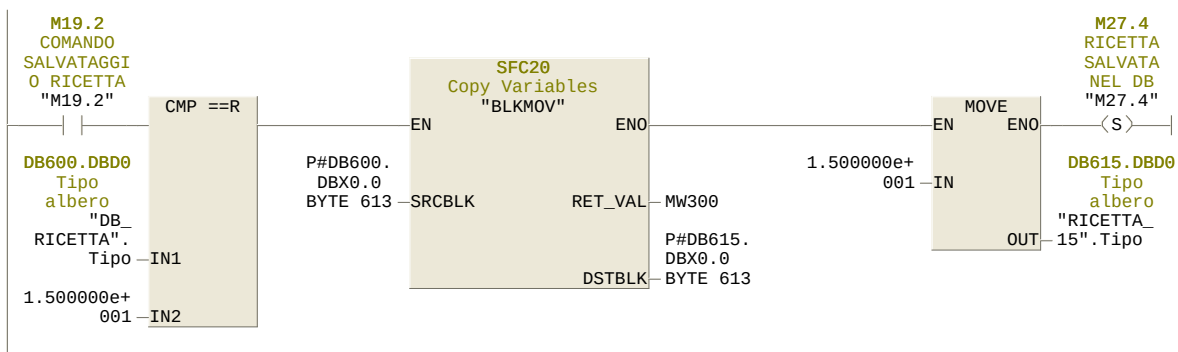
Segmento: 16 RICETTA 13



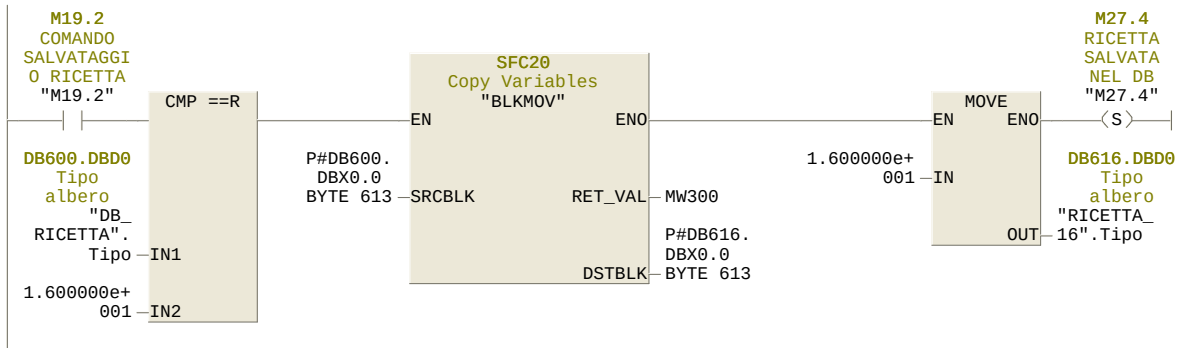
Segmento: 17 RICETTA 14



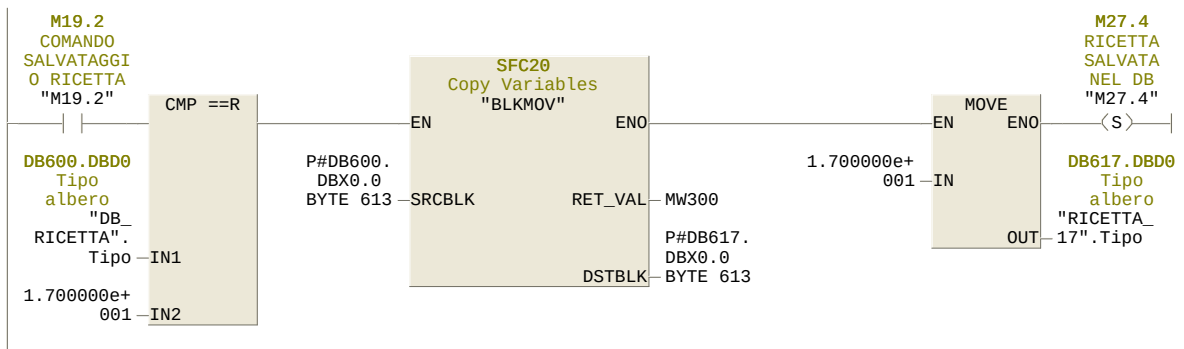
Segmento: 18 RICETTA 15



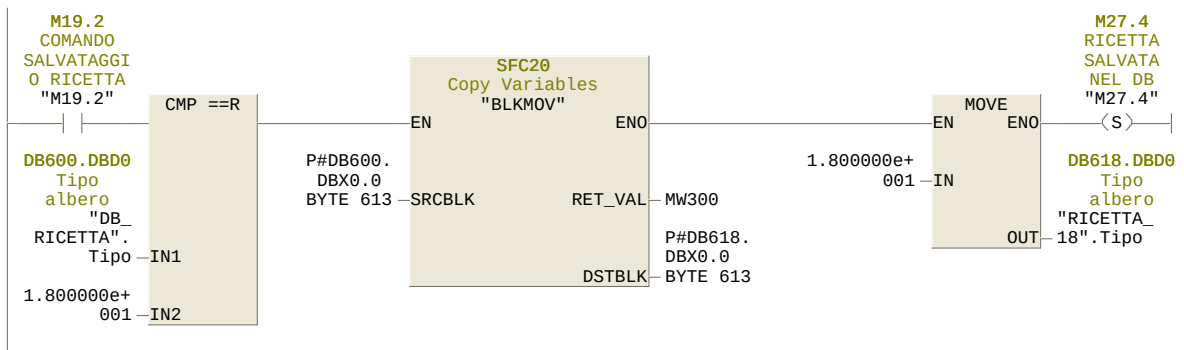
Segmento: 19 RICETTA 16



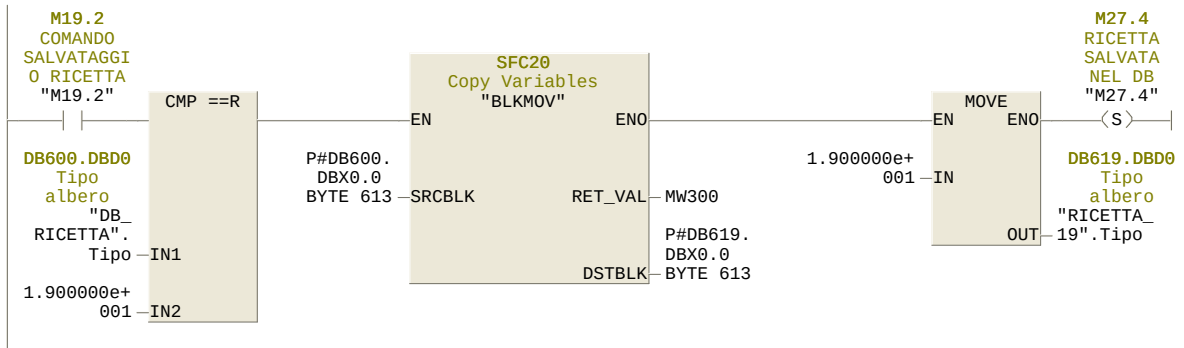
Segmento: 20 RICETTA 17



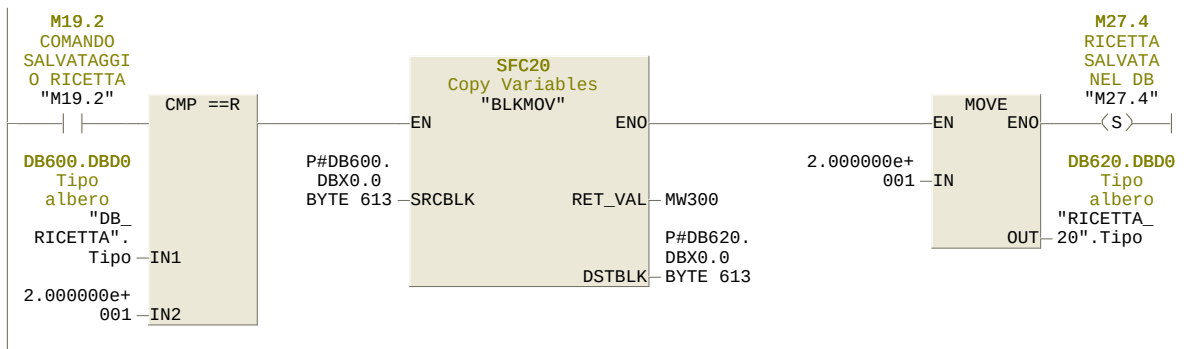
Segmento: 21 RICETTA 18



Segmento: 22 RICETTA 19



Segmento: 23 RICETTA 20



FC612 - <offline>

"COPIA RICETTA"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

13/03/2015 18.13.33

Interfaccia: 09/02/2015 11.26.14

Lunghezze (blocco / codice / dati): 00766 00588 00024

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
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IN_OUT		0.0	
TEMP		0.0	
ORIGINE	Int	0.0	
DESTINAZIONE	Int	2.0	
INDICE	DInt	4.0	
INDICE1	DInt	8.0	
INDICE2	DInt	12.0	
INDICE3	DInt	16.0	
INDICE4	DInt	20.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC612 COPIA RICETTA**Segmento: 1**

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      U      "UN0"      M1.1      -- FISSO UNO
      =      L      8.0
      U      L      8.0
      U(
      L      "MW200"      MW200      -- COPIA RICETTA-RICETTA ORIGINE
      L      1
      <I
      )
      SPBNB _001
      L      1
      T      "MW200"      MW200      -- COPIA RICETTA-RICETTA ORIGINE
_001: NOP      0
      U      L      8.0
      U(
      L      "MW200"      MW200      -- COPIA RICETTA-RICETTA ORIGINE
      L      11
      >I
      )
      SPBNB _002
      L      11
      T      "MW200"      MW200      -- COPIA RICETTA-RICETTA ORIGINE
_002: NOP      0
      U      L      8.0
      U(
      L      "MW202"      MW202      -- COPIA RICETTA-RICETTA DESTINAZIONE
      L      1
      <I
      )

```



```
SPBNB _003
L 1
T "MW202" MW202 -- COPIA RICETTA-RICETTA DESTINAZIONE
_003: NOP 0
U L 8.0
U(
L "MW202" MW202 -- COPIA RICETTA-RICETTA DESTINAZIONE
L 11
>I
)
SPBNB _004
L 11
T "MW202" MW202 -- COPIA RICETTA-RICETTA DESTINAZIONE
_004: NOP 0
U L 8.0
U(
L "MW206" MW206 -- COPIA RICETTA-PERNO ORIGINE
L 0
<I
)
SPBNB _005
L 0
T "MW206" MW206 -- COPIA RICETTA-PERNO ORIGINE
_005: NOP 0
U L 8.0
U(
L "MW206" MW206 -- COPIA RICETTA-PERNO ORIGINE
L 2
>I
)
SPBNB _006
L 2
T "MW206" MW206 -- COPIA RICETTA-PERNO ORIGINE
_006: NOP 0
U L 8.0
U(
L "MW208" MW208 -- COPIA RICETTA-PERNO DESTINAZIONE
L 0
<I
)
SPBNB _007
L 0
T "MW208" MW208 -- COPIA RICETTA-PERNO DESTINAZIONE
_007: NOP 0
U L 8.0
U(
L "MW208" MW208 -- COPIA RICETTA-PERNO DESTINAZIONE
L 2
>I
)
SPBNB _008
L 2
T "MW208" MW208 -- COPIA RICETTA-PERNO DESTINAZIONE
_008: NOP 0
```

Segmento: 2	CONDIZIONI DI COPIATURA RICETTE

```
U "UNO" M1.1 -- FISSO UNO
= L 8.0
U L 8.0
U(
L "MW206" MW206 -- COPIA RICETTA-PERNO ORIGINE
L 0
==I
)
U(
L "MW208" MW208 -- COPIA RICETTA-PERNO DESTINAZIONE
L 0
==I
)
= "M8.0" M8.0 -- COPIA PERNO 1 E PERNO 2
U L 8.0
U(
L "MW206" MW206 -- COPIA RICETTA-PERNO ORIGINE
L 1
==I
)
U(
```

```
L      "MW208"      MW208      -- COPIA RICETTA-PERNO DESTINAZIONE
L      1
==I
)
=      "M8.1"      M8.1      -- COPIA PERNO 1 IN PERNO 1
U      L      8.0
U(
L      "MW206"      MW206      -- COPIA RICETTA-PERNO ORIGINE
L      2
==I
)
U(
L      "MW208"      MW208      -- COPIA RICETTA-PERNO DESTINAZIONE
L      2
==I
)
=      "M8.2"      M8.2      -- COPIA PERNO 2 IN PERNO 2
```

Segmento: 3

```
L      "MW200"      MW200      -- COPIA RICETTA-RICETTA ORIGINE
L      600
+I
T      #ORIGINE      #ORIGINE

L      "MW202"      MW202      -- COPIA RICETTA-RICETTA DESTINAZIONE
L      600
+I
T      #DESTINAZIONE #DESTINAZIONE
```

Segmento: 4	SOVRASCRIVI RICETTA INTERA NEL DB

```
U      "M18.3"      M18.3      -- COPIA DA RICETTA A RICETTA
U      "M8.0"      M8.0      -- COPIA PERNO 1 E PERNO 2
SPBN   FINE
L      0
T      #INDICE      #INDICE
IN_C:  NOP      0

AUF    DB [#ORIGINE] #ORIGINE
L      DBD [#INDICE] #INDICE

AUF    DB [#DESTINAZIONE] #DESTINAZIONE
T      DBD [#INDICE] #INDICE

L      #INDICE      #INDICE
L      32
+D
T      #INDICE      #INDICE

L      4912
<D
SPB    IN_C

U      "M18.3"      M18.3      -- COPIA DA RICETTA A RICETTA
R      "M18.3"      M18.3      -- COPIA DA RICETTA A RICETTA

FINE:  NOP      0
```

Segmento: 5	COPIA DA PERNO 1 A PERNO 1

```
U      "M18.3"      M18.3      -- COPIA DA RICETTA A RICETTA
U      "M8.1"      M8.1      -- COPIA PERNO 1 IN PERNO 1
SPBN   UNO

L      0
T      #INDICE1     #INDICE1
```

```
      L      0
      T      #INDICE2          #INDICE2

IN_1: NOP      0

      AUF    DB [#ORIGINE]      #ORIGINE
      L      DBD [#INDICE1]     #INDICE1

      AUF    DB [#DESTINAZIONE] #DESTINAZIONE
      T      DBD [#INDICE2]     #INDICE2

      L      #INDICE1          #INDICE1
      L      32
      +D
      T      #INDICE1          #INDICE1

      L      #INDICE2          #INDICE2
      L      32
      +D
      T      #INDICE2          #INDICE2

      L      2544
      <D
      SPB    IN_1

      U      "M18.3"            M18.3          -- COPIA DA RICETTA A RICETTA
      R      "M18.3"            M18.3          -- COPIA DA RICETTA A RICETTA

UNO:  NOP      0
```

Segmento: 6	COPIA DA PERNO 2 A PERNO 2

```
      U      "M18.3"            M18.3          -- COPIA DA RICETTA A RICETTA
      U      "M8.2"             M8.2           -- COPIA PERNO 2 IN PERNO 2
      SPBN    DUE

      L      2544
      T      #INDICE3          #INDICE3

      L      2544
      T      #INDICE4          #INDICE4

IN_2: NOP      0

      AUF    DB [#ORIGINE]      #ORIGINE
      L      DBD [#INDICE3]     #INDICE3

      AUF    DB [#DESTINAZIONE] #DESTINAZIONE
      T      DBD [#INDICE4]     #INDICE4

      L      #INDICE3          #INDICE3
      L      32
      +D
      T      #INDICE3          #INDICE3

      L      #INDICE4          #INDICE4
      L      32
      +D
      T      #INDICE4          #INDICE4

      L      4912
      <D
      SPB    IN_2

      U      "M18.3"            M18.3          -- COPIA DA RICETTA A RICETTA
      R      "M18.3"            M18.3          -- COPIA DA RICETTA A RICETTA

DUE:  NOP      0
```

FC613 - <offline>

"LETTURA_RICETTA"

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:** 2**Data e ora Codice:**

05/03/2015 23.03.13

Interfaccia: 09/02/2015 11.26.14**Lunghezze (blocco / codice / dati):** 03716 03478 00026**Proprietà dell'oggetto:**

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

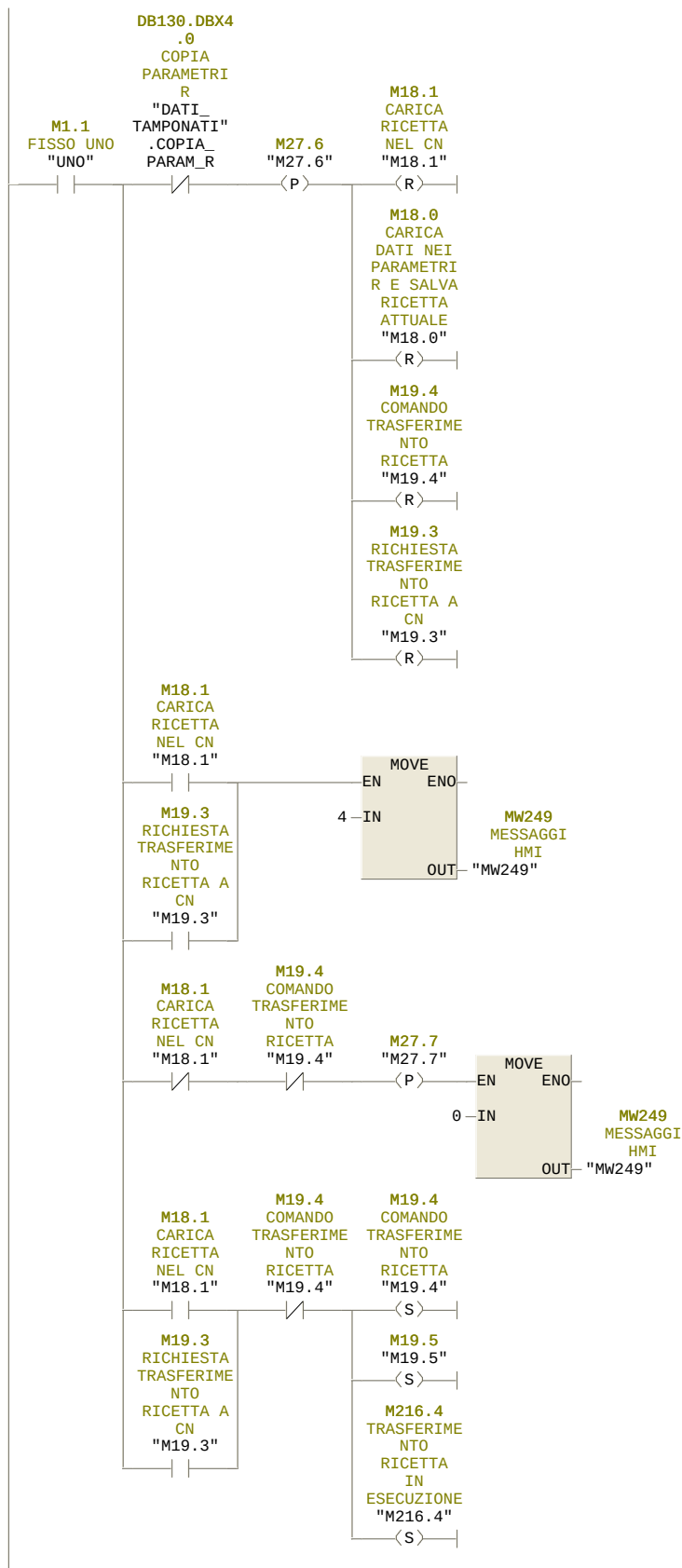
Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RICETTA	DInt	0.0	
RETURN		0.0	
RET_VAL		0.0	

Blocco: FC613 LETTURA RICETTA E CARICAMENTO NEI PARAMETRI R

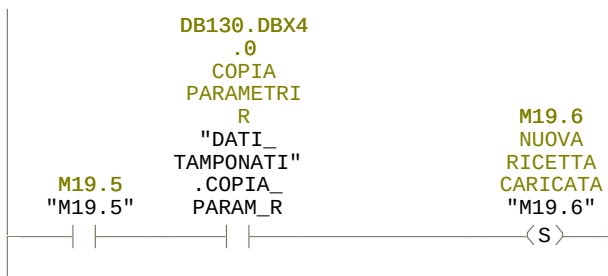
SI UTILIZZA SCRIPT NELL'HMI

Segmento: 1

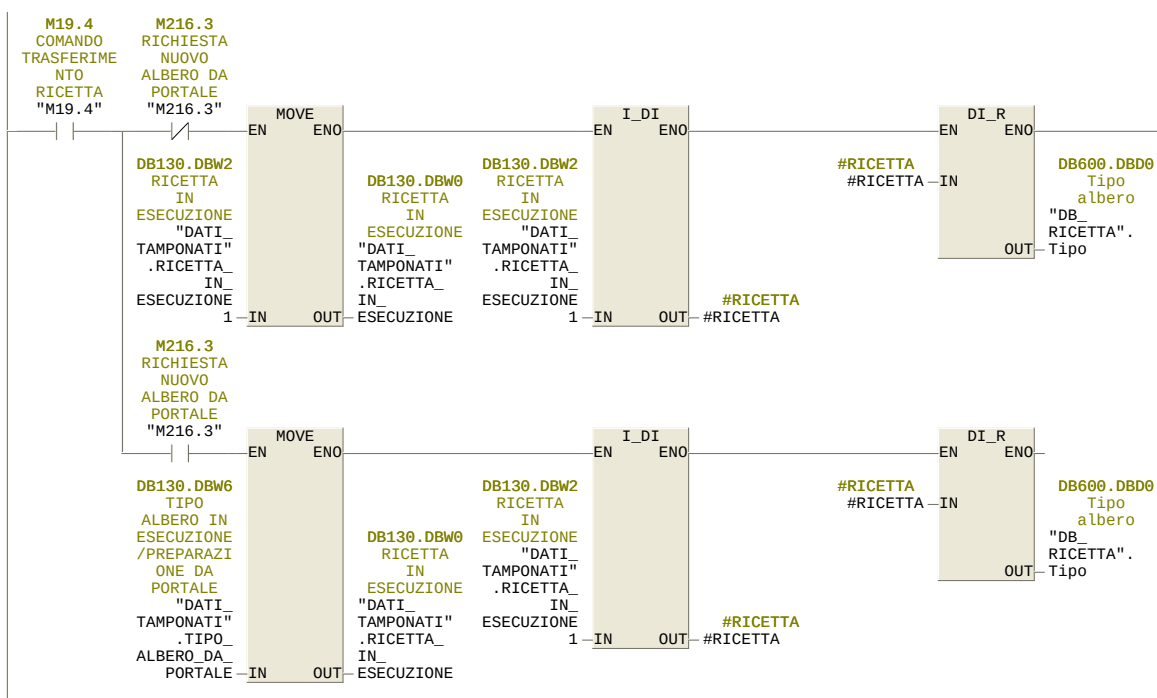
Segmento: 2 CARICA RICETTA NEL CN



Segmento: 3 COMANDO ATTREZZAGGIO MACCHINA DOPO CAMBIO CODICE

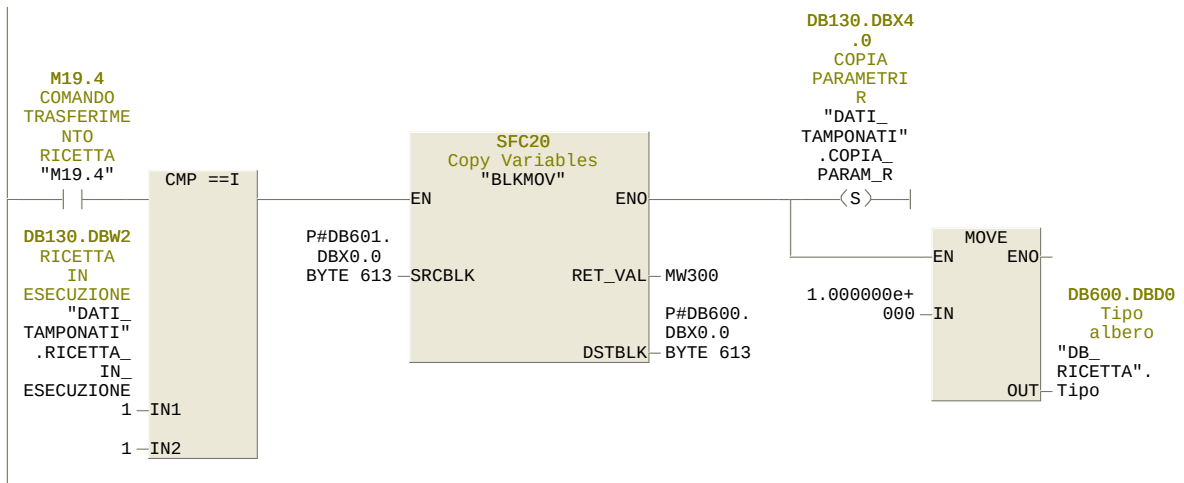


Segmento: 4 VISUALIZZAZIONE NUMERO RICETTA

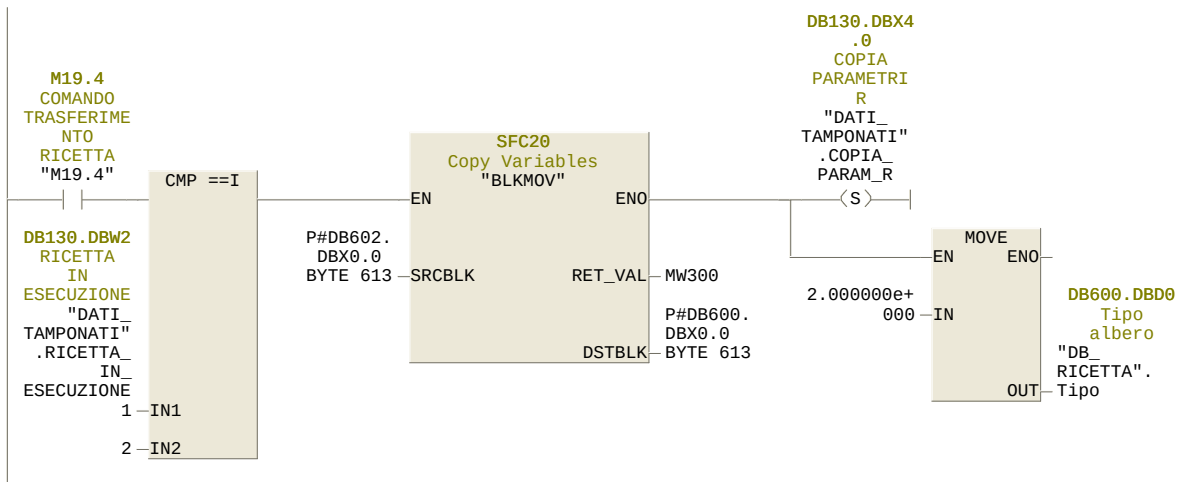


Segmento: 5

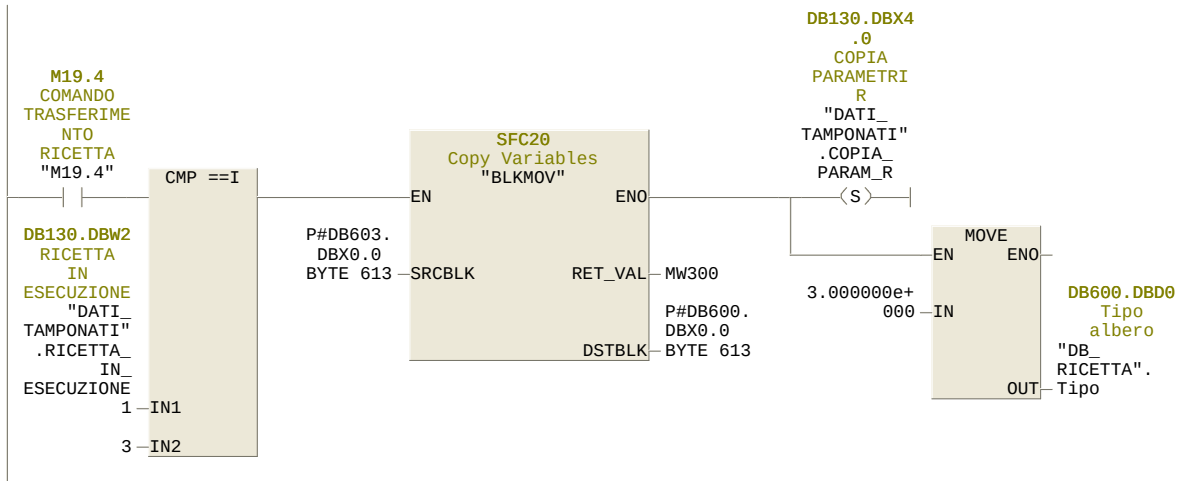
Segmento: 6 RICETTA 1



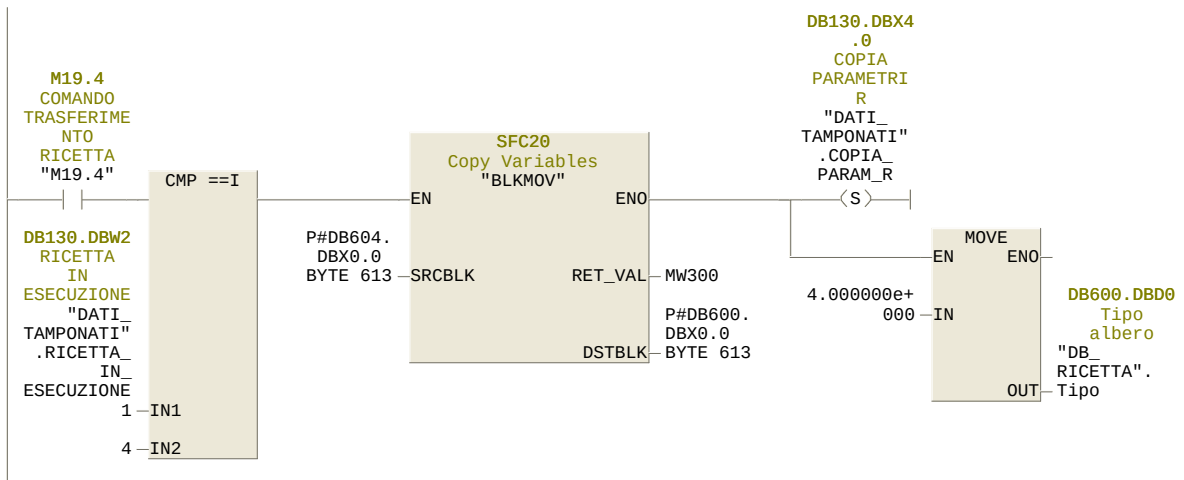
Segmento: 7 RICETTA 2



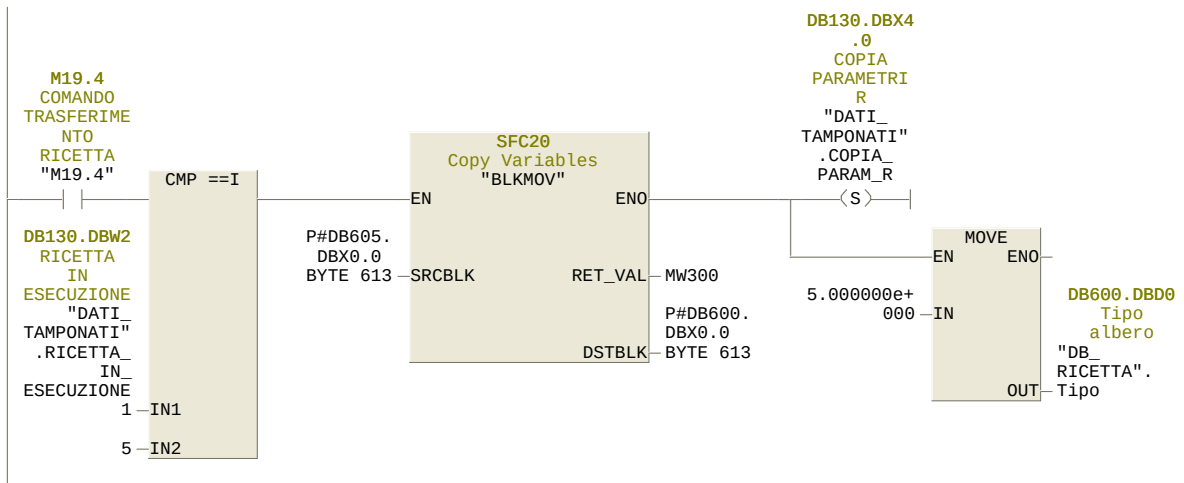
Segmento: 8 RICETTA 3



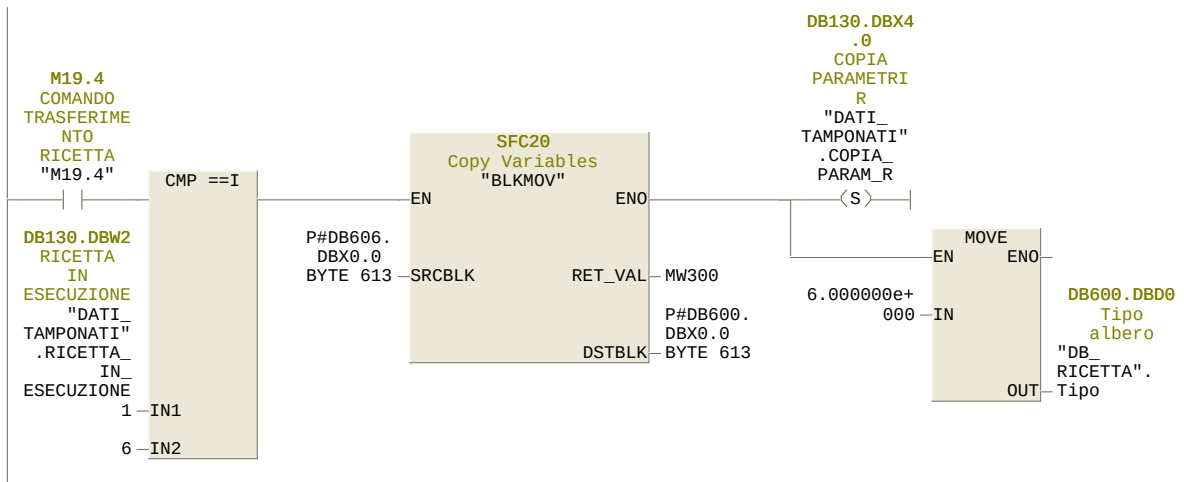
Segmento: 9 RICETTA 4



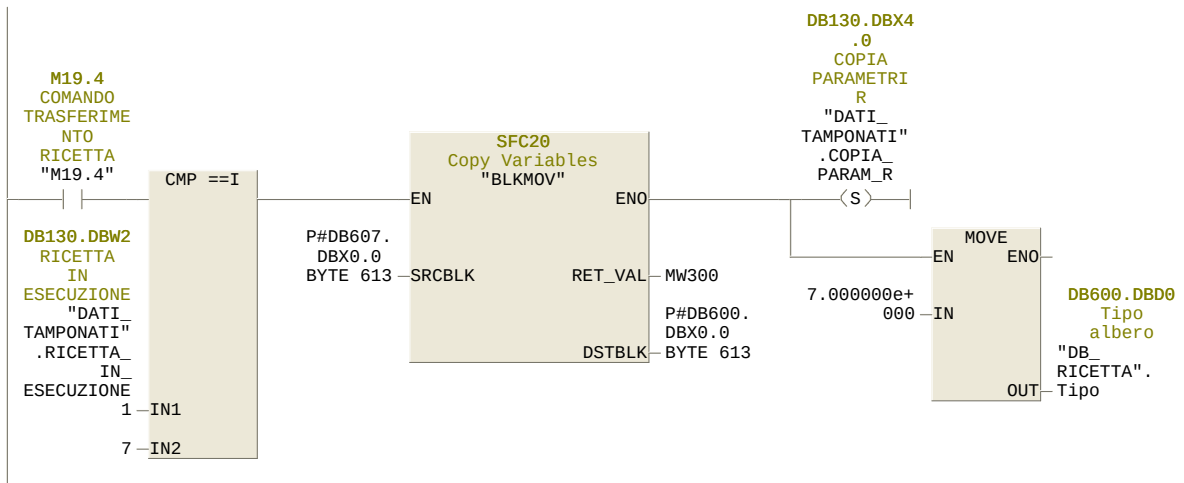
Segmento: 10 RICETTA 5



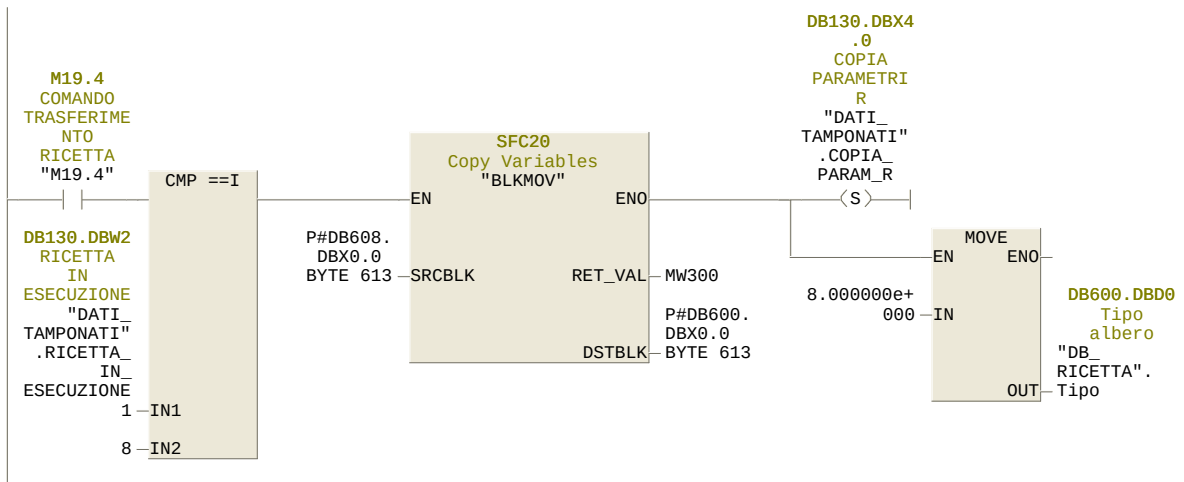
Segmento: 11 RICETTA 6



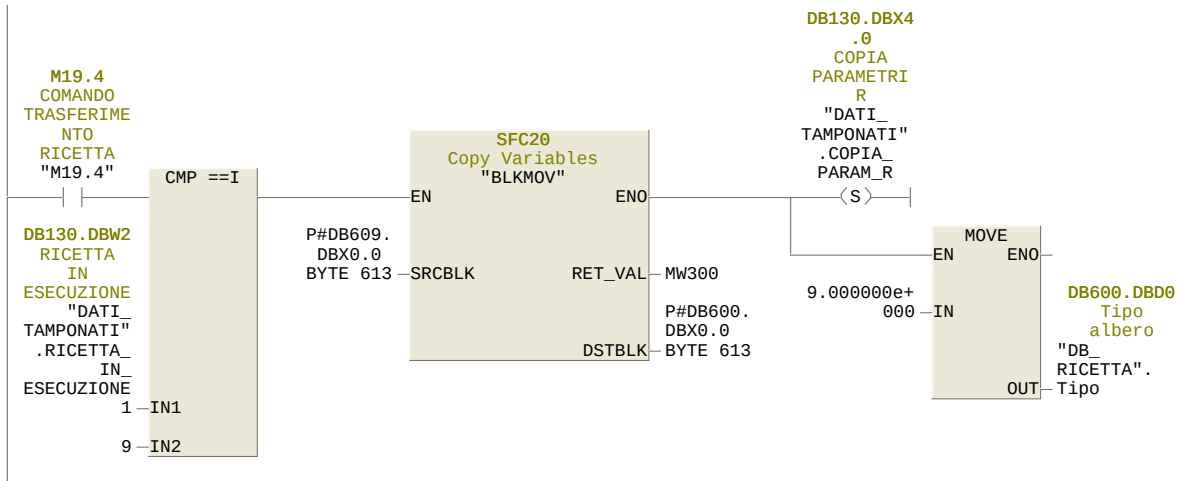
Segmento: 12 RICETTA 7



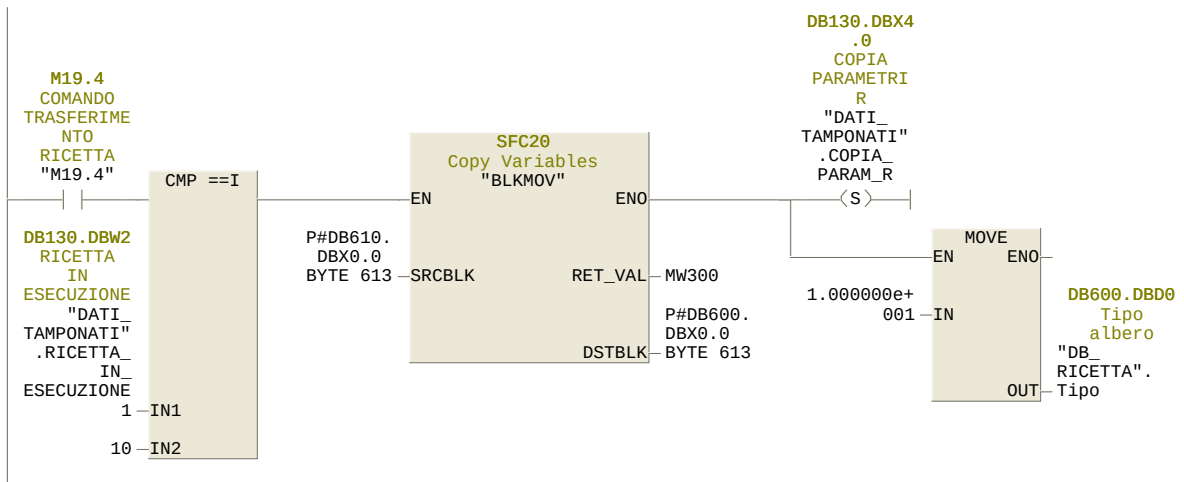
Segmento: 13 RICETTA 8



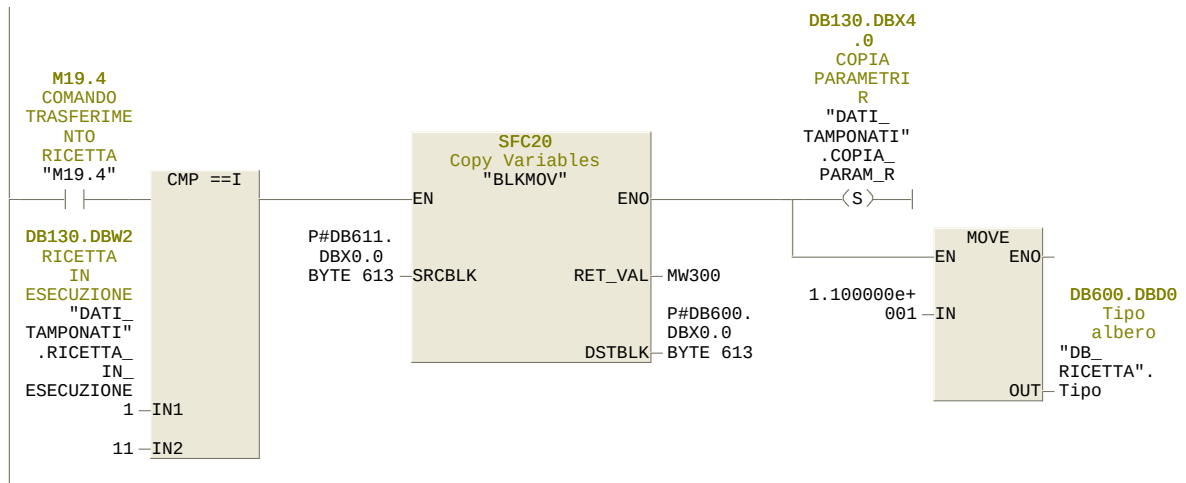
Segmento: 14 RICETTA 9



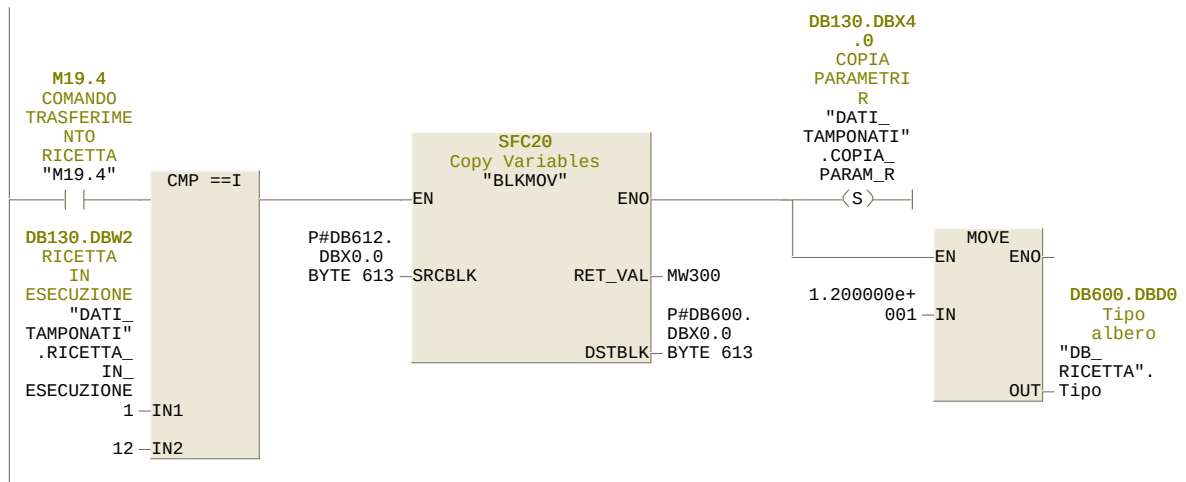
Segmento: 15 RICETTA 10



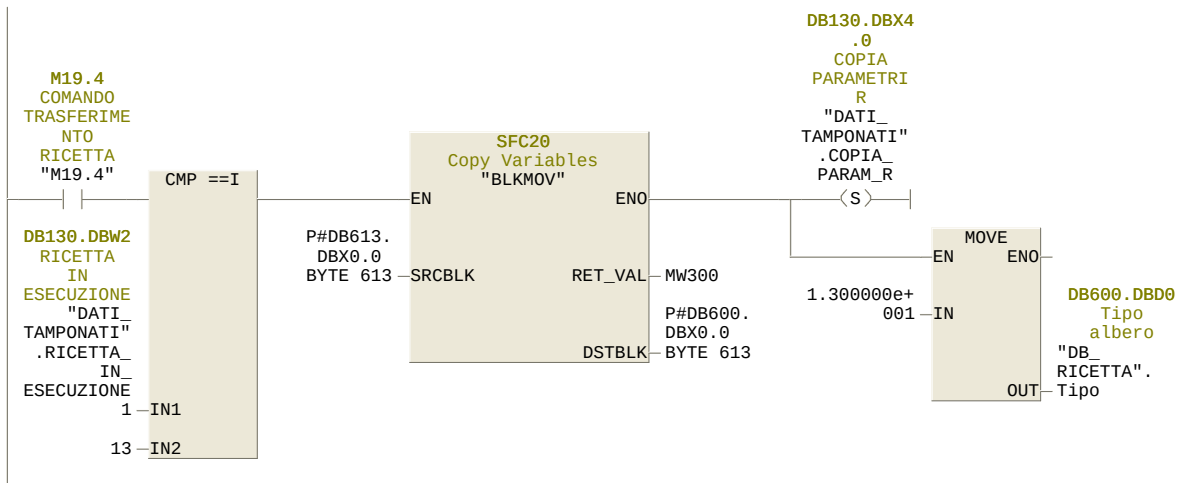
Segmento: 16 RICETTA 11



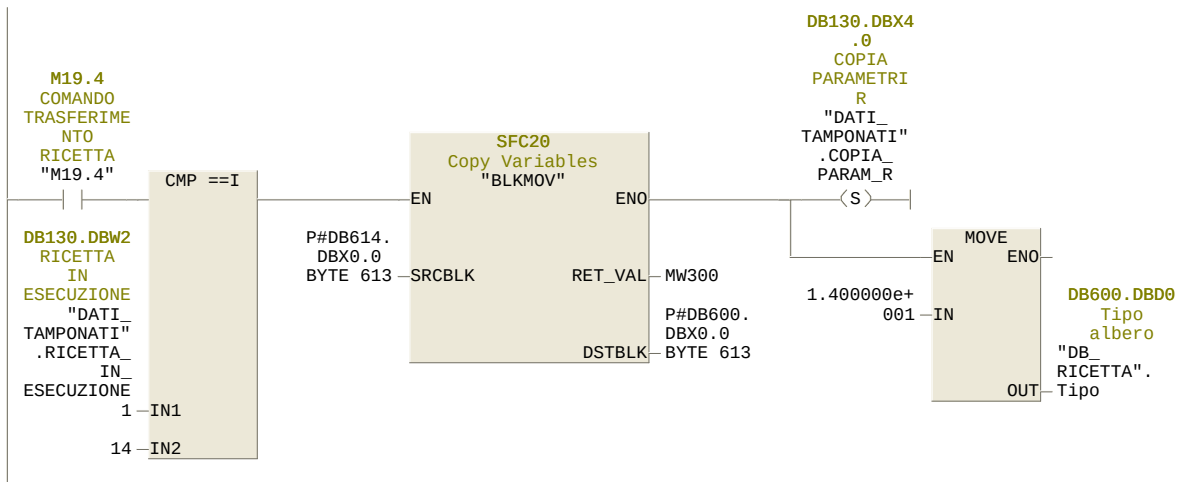
Segmento: 17 RICETTA 12



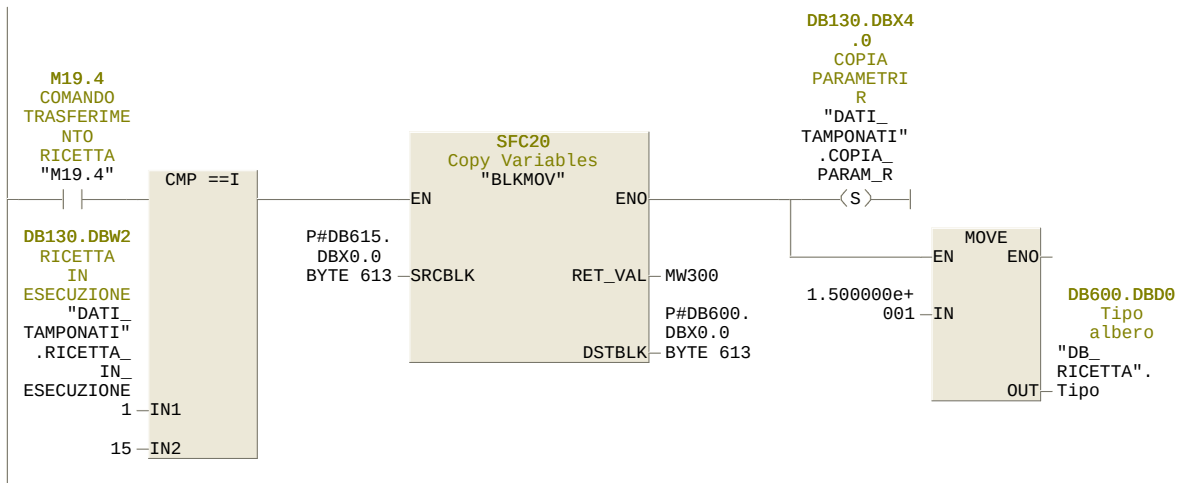
Segmento: 18 RICETTA 13



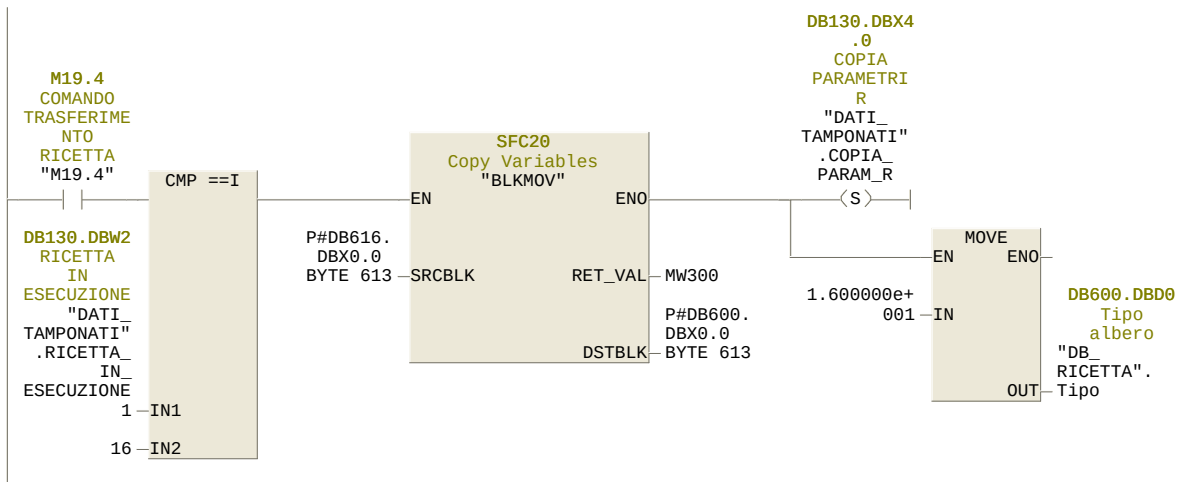
Segmento: 19 RICETTA 14



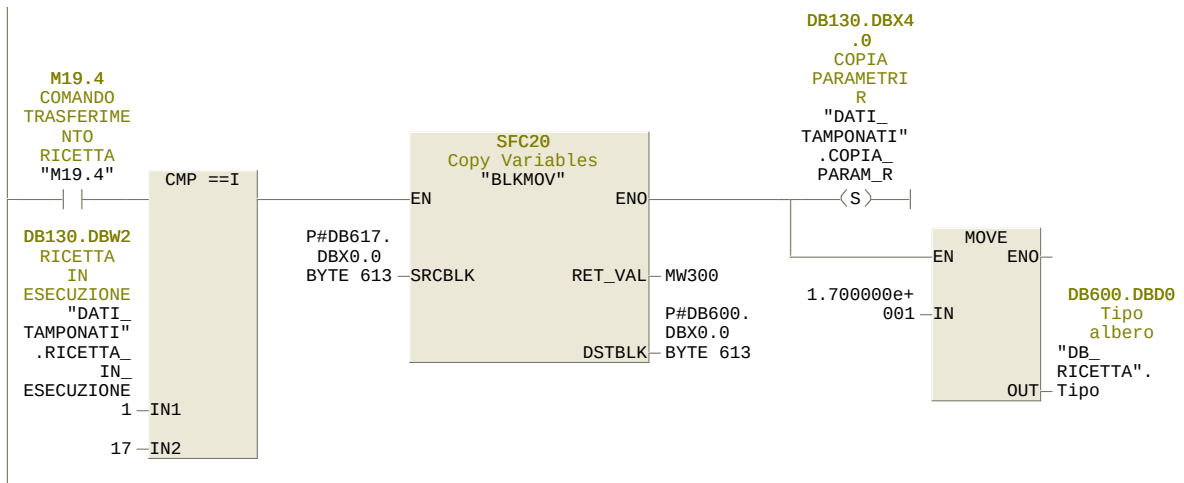
Segmento: 20 RICETTA 15



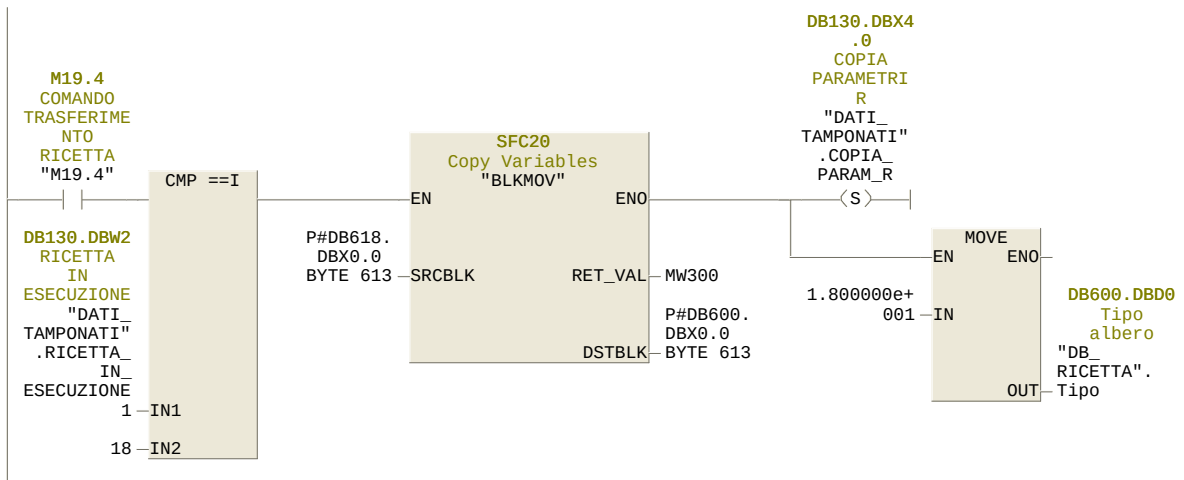
Segmento: 21 RICETTA 16



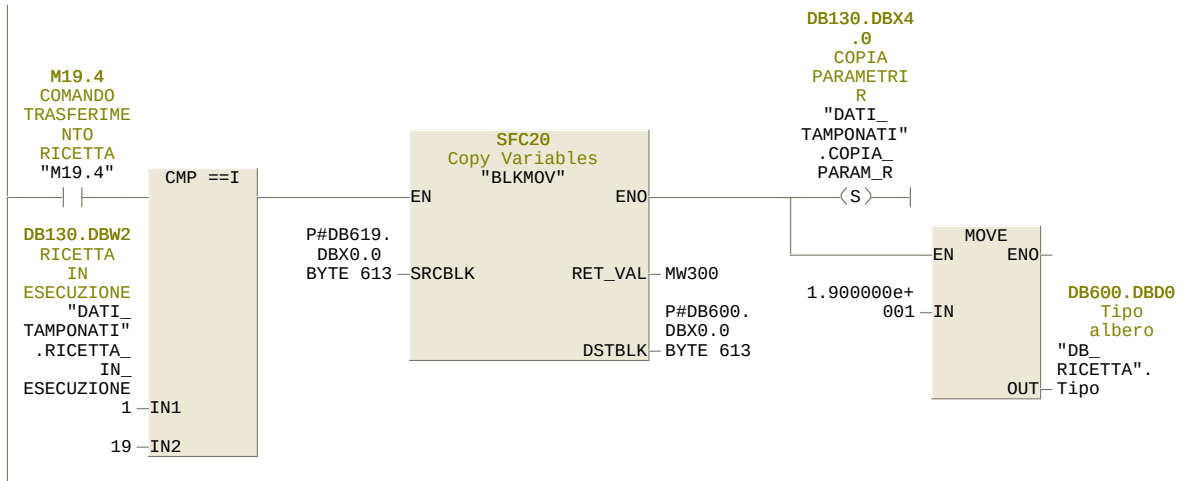
Segmento: 22 RICETTA 17



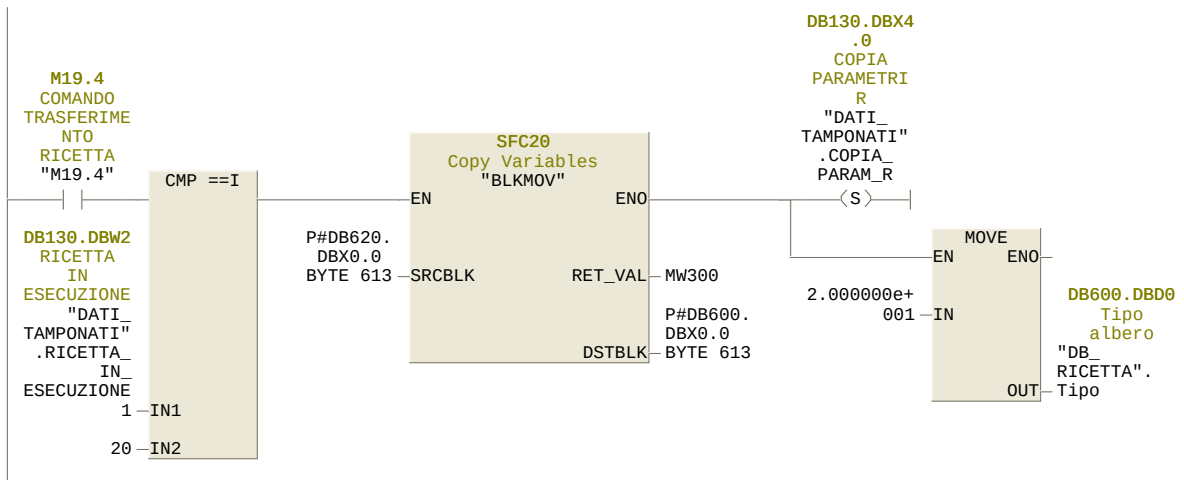
Segmento: 23 RICETTA 18



Segmento: 24 RICETTA 19



Segmento: 25 RICETTA 20



FC1005 - <offline>

""

Nome: AG_SEND **Famiglia:** CP_300
Autore: SIMATIC **Versione:** 4.5
 Versione blocco: 2
Data e ora Codice: 19/03/2013 14.59.00
 Interfaccia: 01/01/1990 00.02.59
Lunghezza (blocco / codice / dati): 02172 01782 00076
Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
ACT	Bool	0.0	Activate job
ID	Int	2.0	Connection ID 1..16
LADDR	Word	4.0	Module address in hardware configuration
SEND	Any	6.0	Data destination
LEN	Int	16.0	Buffer for send data
OUT		0.0	
DONE	Bool	18.0	Job done without errors
ERROR	Bool	18.1	ERROR code
STATUS	Word	20.0	STATUS code
Begin: diese Lokaldaten müssen ab Byte 0 beginnen			
IN_OUT		0.0	

Nome	Tipo di dati		
ID	Int		
		S7_co	agag
		S7_server1	connection
LADDR	Word		
		S7_co	agag
		S7_server1	connection

Blocco: FC1005

FC1006 - <offline>

""

Nome: AG_RECV **Famiglia:** CP_300
Autore: SIMATIC **Versione:** 5.0
 Versione blocco: 2
Data e ora Codice: 19/03/2013 14.59.00
 Interfaccia: 01/01/1990 00.02.38
Lunghezza (blocco / codice / dati): 01626 01316 00064
Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Nome	Tipo di dati	Indirizzo	Commento
IN		0.0	
ID	Int	0.0	Connection ID 1..16
LADDR	Word	2.0	Module address in hardware configuration
RECV	Any	4.0	Buffer for received data
OUT		0.0	
NDR	Bool	14.0	Indicates whether new data were received
ERROR	Bool	14.1	ERROR code
STATUS	Word	16.0	STATUS code
LEN	Int	18.0	Number of received bytes
Begin: diese Lokaldaten müssen ab Byte 0 beginnen			
IN_OUT		0.0	

Nome	Tipo di dati		
ID	Int		
		S7_co	agag
		S7_server1	connection
LADDR	Word		
		S7_co	agag
		S7_server1	connection

Blocco: FC1006

DB2 - <offline>

"ALL"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT2

Nome:**Famiglia:****Autore:****Versione:**

0.1

Versione blocco:

2

Lunghezza (blocco / dati):

01128 / 00260

Data e ora**Codice:**

10/03/2014 11.31.01

Interfaccia:

01/10/1995 08.00.00

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)

09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	C1.FDD_5100xx[0]	BOOL	FALSE	FALSE	Feed disable A.no.51000-510015
0.1	C1.FDD_5100xx[1]	BOOL	FALSE	FALSE	
0.2	C1.FDD_5100xx[2]	BOOL	FALSE	FALSE	
0.3	C1.FDD_5100xx[3]	BOOL	FALSE	FALSE	
0.4	C1.FDD_5100xx[4]	BOOL	FALSE	FALSE	
0.5	C1.FDD_5100xx[5]	BOOL	FALSE	FALSE	
0.6	C1.FDD_5100xx[6]	BOOL	FALSE	FALSE	
0.7	C1.FDD_5100xx[7]	BOOL	FALSE	FALSE	
1.0	C1.FDD_5100xx[8]	BOOL	FALSE	FALSE	
1.1	C1.FDD_5100xx[9]	BOOL	FALSE	FALSE	
1.2	C1.FDD_5100xx[10]	BOOL	FALSE	FALSE	
1.3	C1.FDD_5100xx[11]	BOOL	FALSE	FALSE	
1.4	C1.FDD_5100xx[12]	BOOL	FALSE	FALSE	
1.5	C1.FDD_5100xx[13]	BOOL	FALSE	FALSE	
1.6	C1.FDD_5100xx[14]	BOOL	FALSE	FALSE	
1.7	C1.FDD_5100xx[15]	BOOL	FALSE	FALSE	
2.0	C1.FDD_RID_5101xx[0]	BOOL	FALSE	FALSE	Feed and read-in disable A.no.510100-510131
2.1	C1.FDD_RID_5101xx[1]	BOOL	FALSE	FALSE	
2.2	C1.FDD_RID_5101xx[2]	BOOL	FALSE	FALSE	
2.3	C1.FDD_RID_5101xx[3]	BOOL	FALSE	FALSE	
2.4	C1.FDD_RID_5101xx[4]	BOOL	FALSE	FALSE	
2.5	C1.FDD_RID_5101xx[5]	BOOL	FALSE	FALSE	
2.6	C1.FDD_RID_5101xx[6]	BOOL	FALSE	FALSE	
2.7	C1.FDD_RID_5101xx[7]	BOOL	FALSE	FALSE	
3.0	C1.FDD_RID_5101xx[8]	BOOL	FALSE	FALSE	
3.1	C1.FDD_RID_5101xx[9]	BOOL	FALSE	FALSE	
3.2	C1.FDD_RID_5101xx[10]	BOOL	FALSE	FALSE	
3.3	C1.FDD_RID_5101xx[11]	BOOL	FALSE	FALSE	
3.4	C1.FDD_RID_5101xx[12]	BOOL	FALSE	FALSE	
3.5	C1.FDD_RID_5101xx[13]	BOOL	FALSE	FALSE	
3.6	C1.FDD_RID_5101xx[14]	BOOL	FALSE	FALSE	
3.7	C1.FDD_RID_5101xx[15]	BOOL	FALSE	FALSE	
4.0	C1.FDD_RID_5101xx[16]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
4.1	C1.FDD_RID_5101xx[17]	BOOL	FALSE	FALSE	
4.2	C1.FDD_RID_5101xx[18]	BOOL	FALSE	FALSE	
4.3	C1.FDD_RID_5101xx[19]	BOOL	FALSE	FALSE	
4.4	C1.FDD_RID_5101xx[20]	BOOL	FALSE	FALSE	
4.5	C1.FDD_RID_5101xx[21]	BOOL	FALSE	FALSE	
4.6	C1.FDD_RID_5101xx[22]	BOOL	FALSE	FALSE	
4.7	C1.FDD_RID_5101xx[23]	BOOL	FALSE	FALSE	
5.0	C1.FDD_RID_5101xx[24]	BOOL	FALSE	FALSE	
5.1	C1.FDD_RID_5101xx[25]	BOOL	FALSE	FALSE	
5.2	C1.FDD_RID_5101xx[26]	BOOL	FALSE	FALSE	
5.3	C1.FDD_RID_5101xx[27]	BOOL	FALSE	FALSE	
5.4	C1.FDD_RID_5101xx[28]	BOOL	FALSE	FALSE	
5.5	C1.FDD_RID_5101xx[29]	BOOL	FALSE	FALSE	
5.6	C1.FDD_RID_5101xx[30]	BOOL	FALSE	FALSE	
5.7	C1.FDD_RID_5101xx[31]	BOOL	FALSE	FALSE	
6.0	C1.RID_5102xx[0]	BOOL	FALSE	FALSE	Read-in disable A.no.510200-510231
6.1	C1.RID_5102xx[1]	BOOL	FALSE	FALSE	
6.2	C1.RID_5102xx[2]	BOOL	FALSE	FALSE	
6.3	C1.RID_5102xx[3]	BOOL	FALSE	FALSE	
6.4	C1.RID_5102xx[4]	BOOL	FALSE	FALSE	
6.5	C1.RID_5102xx[5]	BOOL	FALSE	FALSE	
6.6	C1.RID_5102xx[6]	BOOL	FALSE	FALSE	
6.7	C1.RID_5102xx[7]	BOOL	FALSE	FALSE	
7.0	C1.RID_5102xx[8]	BOOL	FALSE	FALSE	
7.1	C1.RID_5102xx[9]	BOOL	FALSE	FALSE	
7.2	C1.RID_5102xx[10]	BOOL	FALSE	FALSE	
7.3	C1.RID_5102xx[11]	BOOL	FALSE	FALSE	
7.4	C1.RID_5102xx[12]	BOOL	FALSE	FALSE	
7.5	C1.RID_5102xx[13]	BOOL	FALSE	FALSE	
7.6	C1.RID_5102xx[14]	BOOL	FALSE	FALSE	
7.7	C1.RID_5102xx[15]	BOOL	FALSE	FALSE	
8.0	C1.RID_5102xx[16]	BOOL	FALSE	FALSE	
8.1	C1.RID_5102xx[17]	BOOL	FALSE	FALSE	
8.2	C1.RID_5102xx[18]	BOOL	FALSE	FALSE	
8.3	C1.RID_5102xx[19]	BOOL	FALSE	FALSE	
8.4	C1.RID_5102xx[20]	BOOL	FALSE	FALSE	
8.5	C1.RID_5102xx[21]	BOOL	FALSE	FALSE	
8.6	C1.RID_5102xx[22]	BOOL	FALSE	FALSE	
8.7	C1.RID_5102xx[23]	BOOL	FALSE	FALSE	
9.0	C1.RID_5102xx[24]	BOOL	FALSE	FALSE	
9.1	C1.RID_5102xx[25]	BOOL	FALSE	FALSE	
9.2	C1.RID_5102xx[26]	BOOL	FALSE	FALSE	
9.3	C1.RID_5102xx[27]	BOOL	FALSE	FALSE	
9.4	C1.RID_5102xx[28]	BOOL	FALSE	FALSE	
9.5	C1.RID_5102xx[29]	BOOL	FALSE	FALSE	
9.6	C1.RID_5102xx[30]	BOOL	FALSE	FALSE	
9.7	C1.RID_5102xx[31]	BOOL	FALSE	FALSE	
10.0	C1.NCSD_5103xx[0]	BOOL	FALSE	FALSE	NC start disable A.no.510300-510315
10.1	C1.NCSD_5103xx[1]	BOOL	FALSE	FALSE	
10.2	C1.NCSD_5103xx[2]	BOOL	FALSE	FALSE	
10.3	C1.NCSD_5103xx[3]	BOOL	FALSE	FALSE	
10.4	C1.NCSD_5103xx[4]	BOOL	FALSE	FALSE	
10.5	C1.NCSD_5103xx[5]	BOOL	FALSE	FALSE	
10.6	C1.NCSD_5103xx[6]	BOOL	FALSE	FALSE	
10.7	C1.NCSD_5103xx[7]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
11.0	C1.NCSD_5103xx[8]	BOOL	FALSE	FALSE	
11.1	C1.NCSD_5103xx[9]	BOOL	FALSE	FALSE	
11.2	C1.NCSD_5103xx[10]	BOOL	FALSE	FALSE	
11.3	C1.NCSD_5103xx[11]	BOOL	FALSE	FALSE	
11.4	C1.NCSD_5103xx[12]	BOOL	FALSE	FALSE	
11.5	C1.NCSD_5103xx[13]	BOOL	FALSE	FALSE	
11.6	C1.NCSD_5103xx[14]	BOOL	FALSE	FALSE	
11.7	C1.NCSD_5103xx[15]	BOOL	FALSE	FALSE	
12.0	C1.FdStop_1_5111xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 1 A.no.511100-511115
12.1	C1.FdStop_1_5111xx[1]	BOOL	FALSE	FALSE	
12.2	C1.FdStop_1_5111xx[2]	BOOL	FALSE	FALSE	
12.3	C1.FdStop_1_5111xx[3]	BOOL	FALSE	FALSE	
12.4	C1.FdStop_1_5111xx[4]	BOOL	FALSE	FALSE	
12.5	C1.FdStop_1_5111xx[5]	BOOL	FALSE	FALSE	
12.6	C1.FdStop_1_5111xx[6]	BOOL	FALSE	FALSE	
12.7	C1.FdStop_1_5111xx[7]	BOOL	FALSE	FALSE	
13.0	C1.FdStop_1_5111xx[8]	BOOL	FALSE	FALSE	
13.1	C1.FdStop_1_5111xx[9]	BOOL	FALSE	FALSE	
13.2	C1.FdStop_1_5111xx[10]	BOOL	FALSE	FALSE	
13.3	C1.FdStop_1_5111xx[11]	BOOL	FALSE	FALSE	
13.4	C1.FdStop_1_5111xx[12]	BOOL	FALSE	FALSE	
13.5	C1.FdStop_1_5111xx[13]	BOOL	FALSE	FALSE	
13.6	C1.FdStop_1_5111xx[14]	BOOL	FALSE	FALSE	
13.7	C1.FdStop_1_5111xx[15]	BOOL	FALSE	FALSE	
14.0	C1.FdStop_2_5112xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 2 A.no.511200-511215
14.1	C1.FdStop_2_5112xx[1]	BOOL	FALSE	FALSE	
14.2	C1.FdStop_2_5112xx[2]	BOOL	FALSE	FALSE	
14.3	C1.FdStop_2_5112xx[3]	BOOL	FALSE	FALSE	
14.4	C1.FdStop_2_5112xx[4]	BOOL	FALSE	FALSE	
14.5	C1.FdStop_2_5112xx[5]	BOOL	FALSE	FALSE	
14.6	C1.FdStop_2_5112xx[6]	BOOL	FALSE	FALSE	
14.7	C1.FdStop_2_5112xx[7]	BOOL	FALSE	FALSE	
15.0	C1.FdStop_2_5112xx[8]	BOOL	FALSE	FALSE	
15.1	C1.FdStop_2_5112xx[9]	BOOL	FALSE	FALSE	
15.2	C1.FdStop_2_5112xx[10]	BOOL	FALSE	FALSE	
15.3	C1.FdStop_2_5112xx[11]	BOOL	FALSE	FALSE	
15.4	C1.FdStop_2_5112xx[12]	BOOL	FALSE	FALSE	
15.5	C1.FdStop_2_5112xx[13]	BOOL	FALSE	FALSE	
15.6	C1.FdStop_2_5112xx[14]	BOOL	FALSE	FALSE	
15.7	C1.FdStop_2_5112xx[15]	BOOL	FALSE	FALSE	
16.0	C1.FdStop_3_5113xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 3 A.no.511300-511315
16.1	C1.FdStop_3_5113xx[1]	BOOL	FALSE	FALSE	
16.2	C1.FdStop_3_5113xx[2]	BOOL	FALSE	FALSE	
16.3	C1.FdStop_3_5113xx[3]	BOOL	FALSE	FALSE	
16.4	C1.FdStop_3_5113xx[4]	BOOL	FALSE	FALSE	
16.5	C1.FdStop_3_5113xx[5]	BOOL	FALSE	FALSE	
16.6	C1.FdStop_3_5113xx[6]	BOOL	FALSE	FALSE	
16.7	C1.FdStop_3_5113xx[7]	BOOL	FALSE	FALSE	
17.0	C1.FdStop_3_5113xx[8]	BOOL	FALSE	FALSE	
17.1	C1.FdStop_3_5113xx[9]	BOOL	FALSE	FALSE	
17.2	C1.FdStop_3_5113xx[10]	BOOL	FALSE	FALSE	
17.3	C1.FdStop_3_5113xx[11]	BOOL	FALSE	FALSE	
17.4	C1.FdStop_3_5113xx[12]	BOOL	FALSE	FALSE	
17.5	C1.FdStop_3_5113xx[13]	BOOL	FALSE	FALSE	
17.6	C1.FdStop_3_5113xx[14]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
17.7	C1.FdStop_3_5113xx[15]	BOOL	FALSE	FALSE	
18.0	C2.FDD_5200xx[0]	BOOL	FALSE	FALSE	Feed disable A.no.520000-520015
18.1	C2.FDD_5200xx[1]	BOOL	FALSE	FALSE	
18.2	C2.FDD_5200xx[2]	BOOL	FALSE	FALSE	
18.3	C2.FDD_5200xx[3]	BOOL	FALSE	FALSE	
18.4	C2.FDD_5200xx[4]	BOOL	FALSE	FALSE	
18.5	C2.FDD_5200xx[5]	BOOL	FALSE	FALSE	
18.6	C2.FDD_5200xx[6]	BOOL	FALSE	FALSE	
18.7	C2.FDD_5200xx[7]	BOOL	FALSE	FALSE	
19.0	C2.FDD_5200xx[8]	BOOL	FALSE	FALSE	
19.1	C2.FDD_5200xx[9]	BOOL	FALSE	FALSE	
19.2	C2.FDD_5200xx[10]	BOOL	FALSE	FALSE	
19.3	C2.FDD_5200xx[11]	BOOL	FALSE	FALSE	
19.4	C2.FDD_5200xx[12]	BOOL	FALSE	FALSE	
19.5	C2.FDD_5200xx[13]	BOOL	FALSE	FALSE	
19.6	C2.FDD_5200xx[14]	BOOL	FALSE	FALSE	
19.7	C2.FDD_5200xx[15]	BOOL	FALSE	FALSE	
20.0	C2.FDD_RID_5201xx[0]	BOOL	FALSE	FALSE	Feed and read-in disable A.no.520100-520131
20.1	C2.FDD_RID_5201xx[1]	BOOL	FALSE	FALSE	
20.2	C2.FDD_RID_5201xx[2]	BOOL	FALSE	FALSE	
20.3	C2.FDD_RID_5201xx[3]	BOOL	FALSE	FALSE	
20.4	C2.FDD_RID_5201xx[4]	BOOL	FALSE	FALSE	
20.5	C2.FDD_RID_5201xx[5]	BOOL	FALSE	FALSE	
20.6	C2.FDD_RID_5201xx[6]	BOOL	FALSE	FALSE	
20.7	C2.FDD_RID_5201xx[7]	BOOL	FALSE	FALSE	
21.0	C2.FDD_RID_5201xx[8]	BOOL	FALSE	FALSE	
21.1	C2.FDD_RID_5201xx[9]	BOOL	FALSE	FALSE	
21.2	C2.FDD_RID_5201xx[10]	BOOL	FALSE	FALSE	
21.3	C2.FDD_RID_5201xx[11]	BOOL	FALSE	FALSE	
21.4	C2.FDD_RID_5201xx[12]	BOOL	FALSE	FALSE	
21.5	C2.FDD_RID_5201xx[13]	BOOL	FALSE	FALSE	
21.6	C2.FDD_RID_5201xx[14]	BOOL	FALSE	FALSE	
21.7	C2.FDD_RID_5201xx[15]	BOOL	FALSE	FALSE	
22.0	C2.FDD_RID_5201xx[16]	BOOL	FALSE	FALSE	
22.1	C2.FDD_RID_5201xx[17]	BOOL	FALSE	FALSE	
22.2	C2.FDD_RID_5201xx[18]	BOOL	FALSE	FALSE	
22.3	C2.FDD_RID_5201xx[19]	BOOL	FALSE	FALSE	
22.4	C2.FDD_RID_5201xx[20]	BOOL	FALSE	FALSE	
22.5	C2.FDD_RID_5201xx[21]	BOOL	FALSE	FALSE	
22.6	C2.FDD_RID_5201xx[22]	BOOL	FALSE	FALSE	
22.7	C2.FDD_RID_5201xx[23]	BOOL	FALSE	FALSE	
23.0	C2.FDD_RID_5201xx[24]	BOOL	FALSE	FALSE	
23.1	C2.FDD_RID_5201xx[25]	BOOL	FALSE	FALSE	
23.2	C2.FDD_RID_5201xx[26]	BOOL	FALSE	FALSE	
23.3	C2.FDD_RID_5201xx[27]	BOOL	FALSE	FALSE	
23.4	C2.FDD_RID_5201xx[28]	BOOL	FALSE	FALSE	
23.5	C2.FDD_RID_5201xx[29]	BOOL	FALSE	FALSE	
23.6	C2.FDD_RID_5201xx[30]	BOOL	FALSE	FALSE	
23.7	C2.FDD_RID_5201xx[31]	BOOL	FALSE	FALSE	
24.0	C2.RID_5202xx[0]	BOOL	FALSE	FALSE	Read-in disable A.no.520200-520231
24.1	C2.RID_5202xx[1]	BOOL	FALSE	FALSE	
24.2	C2.RID_5202xx[2]	BOOL	FALSE	FALSE	
24.3	C2.RID_5202xx[3]	BOOL	FALSE	FALSE	
24.4	C2.RID_5202xx[4]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
24.5	C2.RID_5202xx[5]	BOOL	FALSE	FALSE	
24.6	C2.RID_5202xx[6]	BOOL	FALSE	FALSE	
24.7	C2.RID_5202xx[7]	BOOL	FALSE	FALSE	
25.0	C2.RID_5202xx[8]	BOOL	FALSE	FALSE	
25.1	C2.RID_5202xx[9]	BOOL	FALSE	FALSE	
25.2	C2.RID_5202xx[10]	BOOL	FALSE	FALSE	
25.3	C2.RID_5202xx[11]	BOOL	FALSE	FALSE	
25.4	C2.RID_5202xx[12]	BOOL	FALSE	FALSE	
25.5	C2.RID_5202xx[13]	BOOL	FALSE	FALSE	
25.6	C2.RID_5202xx[14]	BOOL	FALSE	FALSE	
25.7	C2.RID_5202xx[15]	BOOL	FALSE	FALSE	
26.0	C2.RID_5202xx[16]	BOOL	FALSE	FALSE	
26.1	C2.RID_5202xx[17]	BOOL	FALSE	FALSE	
26.2	C2.RID_5202xx[18]	BOOL	FALSE	FALSE	
26.3	C2.RID_5202xx[19]	BOOL	FALSE	FALSE	
26.4	C2.RID_5202xx[20]	BOOL	FALSE	FALSE	
26.5	C2.RID_5202xx[21]	BOOL	FALSE	FALSE	
26.6	C2.RID_5202xx[22]	BOOL	FALSE	FALSE	
26.7	C2.RID_5202xx[23]	BOOL	FALSE	FALSE	
27.0	C2.RID_5202xx[24]	BOOL	FALSE	FALSE	
27.1	C2.RID_5202xx[25]	BOOL	FALSE	FALSE	
27.2	C2.RID_5202xx[26]	BOOL	FALSE	FALSE	
27.3	C2.RID_5202xx[27]	BOOL	FALSE	FALSE	
27.4	C2.RID_5202xx[28]	BOOL	FALSE	FALSE	
27.5	C2.RID_5202xx[29]	BOOL	FALSE	FALSE	
27.6	C2.RID_5202xx[30]	BOOL	FALSE	FALSE	
27.7	C2.RID_5202xx[31]	BOOL	FALSE	FALSE	
28.0	C2.NCSD_5203xx[0]	BOOL	FALSE	FALSE	NC start disable A.no.520300-520315
28.1	C2.NCSD_5203xx[1]	BOOL	FALSE	FALSE	
28.2	C2.NCSD_5203xx[2]	BOOL	FALSE	FALSE	
28.3	C2.NCSD_5203xx[3]	BOOL	FALSE	FALSE	
28.4	C2.NCSD_5203xx[4]	BOOL	FALSE	FALSE	
28.5	C2.NCSD_5203xx[5]	BOOL	FALSE	FALSE	
28.6	C2.NCSD_5203xx[6]	BOOL	FALSE	FALSE	
28.7	C2.NCSD_5203xx[7]	BOOL	FALSE	FALSE	
29.0	C2.NCSD_5203xx[8]	BOOL	FALSE	FALSE	
29.1	C2.NCSD_5203xx[9]	BOOL	FALSE	FALSE	
29.2	C2.NCSD_5203xx[10]	BOOL	FALSE	FALSE	
29.3	C2.NCSD_5203xx[11]	BOOL	FALSE	FALSE	
29.4	C2.NCSD_5203xx[12]	BOOL	FALSE	FALSE	
29.5	C2.NCSD_5203xx[13]	BOOL	FALSE	FALSE	
29.6	C2.NCSD_5203xx[14]	BOOL	FALSE	FALSE	
29.7	C2.NCSD_5203xx[15]	BOOL	FALSE	FALSE	
30.0	C2.FdStop_1_5211xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 1 A.no.521100-521115
30.1	C2.FdStop_1_5211xx[1]	BOOL	FALSE	FALSE	
30.2	C2.FdStop_1_5211xx[2]	BOOL	FALSE	FALSE	
30.3	C2.FdStop_1_5211xx[3]	BOOL	FALSE	FALSE	
30.4	C2.FdStop_1_5211xx[4]	BOOL	FALSE	FALSE	
30.5	C2.FdStop_1_5211xx[5]	BOOL	FALSE	FALSE	
30.6	C2.FdStop_1_5211xx[6]	BOOL	FALSE	FALSE	
30.7	C2.FdStop_1_5211xx[7]	BOOL	FALSE	FALSE	
31.0	C2.FdStop_1_5211xx[8]	BOOL	FALSE	FALSE	
31.1	C2.FdStop_1_5211xx[9]	BOOL	FALSE	FALSE	
31.2	C2.FdStop_1_5211xx[10]	BOOL	FALSE	FALSE	
31.3	C2.FdStop_1_5211xx[11]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
31.4	C2.FdStop_1_5211xx[12]	BOOL	FALSE	FALSE	
31.5	C2.FdStop_1_5211xx[13]	BOOL	FALSE	FALSE	
31.6	C2.FdStop_1_5211xx[14]	BOOL	FALSE	FALSE	
31.7	C2.FdStop_1_5211xx[15]	BOOL	FALSE	FALSE	
32.0	C2.FdStop_2_5212xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 2 A.no.521200-521215
32.1	C2.FdStop_2_5212xx[1]	BOOL	FALSE	FALSE	
32.2	C2.FdStop_2_5212xx[2]	BOOL	FALSE	FALSE	
32.3	C2.FdStop_2_5212xx[3]	BOOL	FALSE	FALSE	
32.4	C2.FdStop_2_5212xx[4]	BOOL	FALSE	FALSE	
32.5	C2.FdStop_2_5212xx[5]	BOOL	FALSE	FALSE	
32.6	C2.FdStop_2_5212xx[6]	BOOL	FALSE	FALSE	
32.7	C2.FdStop_2_5212xx[7]	BOOL	FALSE	FALSE	
33.0	C2.FdStop_2_5212xx[8]	BOOL	FALSE	FALSE	
33.1	C2.FdStop_2_5212xx[9]	BOOL	FALSE	FALSE	
33.2	C2.FdStop_2_5212xx[10]	BOOL	FALSE	FALSE	
33.3	C2.FdStop_2_5212xx[11]	BOOL	FALSE	FALSE	
33.4	C2.FdStop_2_5212xx[12]	BOOL	FALSE	FALSE	
33.5	C2.FdStop_2_5212xx[13]	BOOL	FALSE	FALSE	
33.6	C2.FdStop_2_5212xx[14]	BOOL	FALSE	FALSE	
33.7	C2.FdStop_2_5212xx[15]	BOOL	FALSE	FALSE	
34.0	C2.FdStop_3_5213xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 3 A.no.521300-521315
34.1	C2.FdStop_3_5213xx[1]	BOOL	FALSE	FALSE	
34.2	C2.FdStop_3_5213xx[2]	BOOL	FALSE	FALSE	
34.3	C2.FdStop_3_5213xx[3]	BOOL	FALSE	FALSE	
34.4	C2.FdStop_3_5213xx[4]	BOOL	FALSE	FALSE	
34.5	C2.FdStop_3_5213xx[5]	BOOL	FALSE	FALSE	
34.6	C2.FdStop_3_5213xx[6]	BOOL	FALSE	FALSE	
34.7	C2.FdStop_3_5213xx[7]	BOOL	FALSE	FALSE	
35.0	C2.FdStop_3_5213xx[8]	BOOL	FALSE	FALSE	
35.1	C2.FdStop_3_5213xx[9]	BOOL	FALSE	FALSE	
35.2	C2.FdStop_3_5213xx[10]	BOOL	FALSE	FALSE	
35.3	C2.FdStop_3_5213xx[11]	BOOL	FALSE	FALSE	
35.4	C2.FdStop_3_5213xx[12]	BOOL	FALSE	FALSE	
35.5	C2.FdStop_3_5213xx[13]	BOOL	FALSE	FALSE	
35.6	C2.FdStop_3_5213xx[14]	BOOL	FALSE	FALSE	
35.7	C2.FdStop_3_5213xx[15]	BOOL	FALSE	FALSE	
36.0	C3.FDD_5300xx[0]	BOOL	FALSE	FALSE	Feed disable A.no.530000-530015
36.1	C3.FDD_5300xx[1]	BOOL	FALSE	FALSE	
36.2	C3.FDD_5300xx[2]	BOOL	FALSE	FALSE	
36.3	C3.FDD_5300xx[3]	BOOL	FALSE	FALSE	
36.4	C3.FDD_5300xx[4]	BOOL	FALSE	FALSE	
36.5	C3.FDD_5300xx[5]	BOOL	FALSE	FALSE	
36.6	C3.FDD_5300xx[6]	BOOL	FALSE	FALSE	
36.7	C3.FDD_5300xx[7]	BOOL	FALSE	FALSE	
37.0	C3.FDD_5300xx[8]	BOOL	FALSE	FALSE	
37.1	C3.FDD_5300xx[9]	BOOL	FALSE	FALSE	
37.2	C3.FDD_5300xx[10]	BOOL	FALSE	FALSE	
37.3	C3.FDD_5300xx[11]	BOOL	FALSE	FALSE	
37.4	C3.FDD_5300xx[12]	BOOL	FALSE	FALSE	
37.5	C3.FDD_5300xx[13]	BOOL	FALSE	FALSE	
37.6	C3.FDD_5300xx[14]	BOOL	FALSE	FALSE	
37.7	C3.FDD_5300xx[15]	BOOL	FALSE	FALSE	
38.0	C3.FDD_RID_5301xx[0]	BOOL	FALSE	FALSE	Feed and read-in disable A.no.530100-530131

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
38.1	C3.FDD_RID_5301xx[1]	BOOL	FALSE	FALSE	
38.2	C3.FDD_RID_5301xx[2]	BOOL	FALSE	FALSE	
38.3	C3.FDD_RID_5301xx[3]	BOOL	FALSE	FALSE	
38.4	C3.FDD_RID_5301xx[4]	BOOL	FALSE	FALSE	
38.5	C3.FDD_RID_5301xx[5]	BOOL	FALSE	FALSE	
38.6	C3.FDD_RID_5301xx[6]	BOOL	FALSE	FALSE	
38.7	C3.FDD_RID_5301xx[7]	BOOL	FALSE	FALSE	
39.0	C3.FDD_RID_5301xx[8]	BOOL	FALSE	FALSE	
39.1	C3.FDD_RID_5301xx[9]	BOOL	FALSE	FALSE	
39.2	C3.FDD_RID_5301xx[10]	BOOL	FALSE	FALSE	
39.3	C3.FDD_RID_5301xx[11]	BOOL	FALSE	FALSE	
39.4	C3.FDD_RID_5301xx[12]	BOOL	FALSE	FALSE	
39.5	C3.FDD_RID_5301xx[13]	BOOL	FALSE	FALSE	
39.6	C3.FDD_RID_5301xx[14]	BOOL	FALSE	FALSE	
39.7	C3.FDD_RID_5301xx[15]	BOOL	FALSE	FALSE	
40.0	C3.FDD_RID_5301xx[16]	BOOL	FALSE	FALSE	
40.1	C3.FDD_RID_5301xx[17]	BOOL	FALSE	FALSE	
40.2	C3.FDD_RID_5301xx[18]	BOOL	FALSE	FALSE	
40.3	C3.FDD_RID_5301xx[19]	BOOL	FALSE	FALSE	
40.4	C3.FDD_RID_5301xx[20]	BOOL	FALSE	FALSE	
40.5	C3.FDD_RID_5301xx[21]	BOOL	FALSE	FALSE	
40.6	C3.FDD_RID_5301xx[22]	BOOL	FALSE	FALSE	
40.7	C3.FDD_RID_5301xx[23]	BOOL	FALSE	FALSE	
41.0	C3.FDD_RID_5301xx[24]	BOOL	FALSE	FALSE	
41.1	C3.FDD_RID_5301xx[25]	BOOL	FALSE	FALSE	
41.2	C3.FDD_RID_5301xx[26]	BOOL	FALSE	FALSE	
41.3	C3.FDD_RID_5301xx[27]	BOOL	FALSE	FALSE	
41.4	C3.FDD_RID_5301xx[28]	BOOL	FALSE	FALSE	
41.5	C3.FDD_RID_5301xx[29]	BOOL	FALSE	FALSE	
41.6	C3.FDD_RID_5301xx[30]	BOOL	FALSE	FALSE	
41.7	C3.FDD_RID_5301xx[31]	BOOL	FALSE	FALSE	
42.0	C3.RID_5302xx[0]	BOOL	FALSE	FALSE	Read-in disable A.no.530200-530231
42.1	C3.RID_5302xx[1]	BOOL	FALSE	FALSE	
42.2	C3.RID_5302xx[2]	BOOL	FALSE	FALSE	
42.3	C3.RID_5302xx[3]	BOOL	FALSE	FALSE	
42.4	C3.RID_5302xx[4]	BOOL	FALSE	FALSE	
42.5	C3.RID_5302xx[5]	BOOL	FALSE	FALSE	
42.6	C3.RID_5302xx[6]	BOOL	FALSE	FALSE	
42.7	C3.RID_5302xx[7]	BOOL	FALSE	FALSE	
43.0	C3.RID_5302xx[8]	BOOL	FALSE	FALSE	
43.1	C3.RID_5302xx[9]	BOOL	FALSE	FALSE	
43.2	C3.RID_5302xx[10]	BOOL	FALSE	FALSE	
43.3	C3.RID_5302xx[11]	BOOL	FALSE	FALSE	
43.4	C3.RID_5302xx[12]	BOOL	FALSE	FALSE	
43.5	C3.RID_5302xx[13]	BOOL	FALSE	FALSE	
43.6	C3.RID_5302xx[14]	BOOL	FALSE	FALSE	
43.7	C3.RID_5302xx[15]	BOOL	FALSE	FALSE	
44.0	C3.RID_5302xx[16]	BOOL	FALSE	FALSE	
44.1	C3.RID_5302xx[17]	BOOL	FALSE	FALSE	
44.2	C3.RID_5302xx[18]	BOOL	FALSE	FALSE	
44.3	C3.RID_5302xx[19]	BOOL	FALSE	FALSE	
44.4	C3.RID_5302xx[20]	BOOL	FALSE	FALSE	
44.5	C3.RID_5302xx[21]	BOOL	FALSE	FALSE	
44.6	C3.RID_5302xx[22]	BOOL	FALSE	FALSE	
44.7	C3.RID_5302xx[23]	BOOL	FALSE	FALSE	
45.0	C3.RID_5302xx[24]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
45.1	C3.RID_5302xx[25]	BOOL	FALSE	FALSE	
45.2	C3.RID_5302xx[26]	BOOL	FALSE	FALSE	
45.3	C3.RID_5302xx[27]	BOOL	FALSE	FALSE	
45.4	C3.RID_5302xx[28]	BOOL	FALSE	FALSE	
45.5	C3.RID_5302xx[29]	BOOL	FALSE	FALSE	
45.6	C3.RID_5302xx[30]	BOOL	FALSE	FALSE	
45.7	C3.RID_5302xx[31]	BOOL	FALSE	FALSE	
46.0	C3.NCSD_5303xx[0]	BOOL	FALSE	FALSE	NC start disable A.no.530300-530315
46.1	C3.NCSD_5303xx[1]	BOOL	FALSE	FALSE	
46.2	C3.NCSD_5303xx[2]	BOOL	FALSE	FALSE	
46.3	C3.NCSD_5303xx[3]	BOOL	FALSE	FALSE	
46.4	C3.NCSD_5303xx[4]	BOOL	FALSE	FALSE	
46.5	C3.NCSD_5303xx[5]	BOOL	FALSE	FALSE	
46.6	C3.NCSD_5303xx[6]	BOOL	FALSE	FALSE	
46.7	C3.NCSD_5303xx[7]	BOOL	FALSE	FALSE	
47.0	C3.NCSD_5303xx[8]	BOOL	FALSE	FALSE	
47.1	C3.NCSD_5303xx[9]	BOOL	FALSE	FALSE	
47.2	C3.NCSD_5303xx[10]	BOOL	FALSE	FALSE	
47.3	C3.NCSD_5303xx[11]	BOOL	FALSE	FALSE	
47.4	C3.NCSD_5303xx[12]	BOOL	FALSE	FALSE	
47.5	C3.NCSD_5303xx[13]	BOOL	FALSE	FALSE	
47.6	C3.NCSD_5303xx[14]	BOOL	FALSE	FALSE	
47.7	C3.NCSD_5303xx[15]	BOOL	FALSE	FALSE	
48.0	C3.FdStop_1_5311xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 1 A.no.531100-531115
48.1	C3.FdStop_1_5311xx[1]	BOOL	FALSE	FALSE	
48.2	C3.FdStop_1_5311xx[2]	BOOL	FALSE	FALSE	
48.3	C3.FdStop_1_5311xx[3]	BOOL	FALSE	FALSE	
48.4	C3.FdStop_1_5311xx[4]	BOOL	FALSE	FALSE	
48.5	C3.FdStop_1_5311xx[5]	BOOL	FALSE	FALSE	
48.6	C3.FdStop_1_5311xx[6]	BOOL	FALSE	FALSE	
48.7	C3.FdStop_1_5311xx[7]	BOOL	FALSE	FALSE	
49.0	C3.FdStop_1_5311xx[8]	BOOL	FALSE	FALSE	
49.1	C3.FdStop_1_5311xx[9]	BOOL	FALSE	FALSE	
49.2	C3.FdStop_1_5311xx[10]	BOOL	FALSE	FALSE	
49.3	C3.FdStop_1_5311xx[11]	BOOL	FALSE	FALSE	
49.4	C3.FdStop_1_5311xx[12]	BOOL	FALSE	FALSE	
49.5	C3.FdStop_1_5311xx[13]	BOOL	FALSE	FALSE	
49.6	C3.FdStop_1_5311xx[14]	BOOL	FALSE	FALSE	
49.7	C3.FdStop_1_5311xx[15]	BOOL	FALSE	FALSE	
50.0	C3.FdStop_2_5312xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 2 A.no.531200-531215
50.1	C3.FdStop_2_5312xx[1]	BOOL	FALSE	FALSE	
50.2	C3.FdStop_2_5312xx[2]	BOOL	FALSE	FALSE	
50.3	C3.FdStop_2_5312xx[3]	BOOL	FALSE	FALSE	
50.4	C3.FdStop_2_5312xx[4]	BOOL	FALSE	FALSE	
50.5	C3.FdStop_2_5312xx[5]	BOOL	FALSE	FALSE	
50.6	C3.FdStop_2_5312xx[6]	BOOL	FALSE	FALSE	
50.7	C3.FdStop_2_5312xx[7]	BOOL	FALSE	FALSE	
51.0	C3.FdStop_2_5312xx[8]	BOOL	FALSE	FALSE	
51.1	C3.FdStop_2_5312xx[9]	BOOL	FALSE	FALSE	
51.2	C3.FdStop_2_5312xx[10]	BOOL	FALSE	FALSE	
51.3	C3.FdStop_2_5312xx[11]	BOOL	FALSE	FALSE	
51.4	C3.FdStop_2_5312xx[12]	BOOL	FALSE	FALSE	
51.5	C3.FdStop_2_5312xx[13]	BOOL	FALSE	FALSE	
51.6	C3.FdStop_2_5312xx[14]	BOOL	FALSE	FALSE	
51.7	C3.FdStop_2_5312xx[15]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
52.0	C3.FdStop_3_5313xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 3 A.no.531300-531315
52.1	C3.FdStop_3_5313xx[1]	BOOL	FALSE	FALSE	
52.2	C3.FdStop_3_5313xx[2]	BOOL	FALSE	FALSE	
52.3	C3.FdStop_3_5313xx[3]	BOOL	FALSE	FALSE	
52.4	C3.FdStop_3_5313xx[4]	BOOL	FALSE	FALSE	
52.5	C3.FdStop_3_5313xx[5]	BOOL	FALSE	FALSE	
52.6	C3.FdStop_3_5313xx[6]	BOOL	FALSE	FALSE	
52.7	C3.FdStop_3_5313xx[7]	BOOL	FALSE	FALSE	
53.0	C3.FdStop_3_5313xx[8]	BOOL	FALSE	FALSE	
53.1	C3.FdStop_3_5313xx[9]	BOOL	FALSE	FALSE	
53.2	C3.FdStop_3_5313xx[10]	BOOL	FALSE	FALSE	
53.3	C3.FdStop_3_5313xx[11]	BOOL	FALSE	FALSE	
53.4	C3.FdStop_3_5313xx[12]	BOOL	FALSE	FALSE	
53.5	C3.FdStop_3_5313xx[13]	BOOL	FALSE	FALSE	
53.6	C3.FdStop_3_5313xx[14]	BOOL	FALSE	FALSE	
53.7	C3.FdStop_3_5313xx[15]	BOOL	FALSE	FALSE	
54.0	C4.FDD_5400xx[0]	BOOL	FALSE	FALSE	Feed disable A.no.540000-540015
54.1	C4.FDD_5400xx[1]	BOOL	FALSE	FALSE	
54.2	C4.FDD_5400xx[2]	BOOL	FALSE	FALSE	
54.3	C4.FDD_5400xx[3]	BOOL	FALSE	FALSE	
54.4	C4.FDD_5400xx[4]	BOOL	FALSE	FALSE	
54.5	C4.FDD_5400xx[5]	BOOL	FALSE	FALSE	
54.6	C4.FDD_5400xx[6]	BOOL	FALSE	FALSE	
54.7	C4.FDD_5400xx[7]	BOOL	FALSE	FALSE	
55.0	C4.FDD_5400xx[8]	BOOL	FALSE	FALSE	
55.1	C4.FDD_5400xx[9]	BOOL	FALSE	FALSE	
55.2	C4.FDD_5400xx[10]	BOOL	FALSE	FALSE	
55.3	C4.FDD_5400xx[11]	BOOL	FALSE	FALSE	
55.4	C4.FDD_5400xx[12]	BOOL	FALSE	FALSE	
55.5	C4.FDD_5400xx[13]	BOOL	FALSE	FALSE	
55.6	C4.FDD_5400xx[14]	BOOL	FALSE	FALSE	
55.7	C4.FDD_5400xx[15]	BOOL	FALSE	FALSE	
56.0	C4.FDD_RID_5401xx[0]	BOOL	FALSE	FALSE	Feed and read-in disable A.no.540100-540131
56.1	C4.FDD_RID_5401xx[1]	BOOL	FALSE	FALSE	
56.2	C4.FDD_RID_5401xx[2]	BOOL	FALSE	FALSE	
56.3	C4.FDD_RID_5401xx[3]	BOOL	FALSE	FALSE	
56.4	C4.FDD_RID_5401xx[4]	BOOL	FALSE	FALSE	
56.5	C4.FDD_RID_5401xx[5]	BOOL	FALSE	FALSE	
56.6	C4.FDD_RID_5401xx[6]	BOOL	FALSE	FALSE	
56.7	C4.FDD_RID_5401xx[7]	BOOL	FALSE	FALSE	
57.0	C4.FDD_RID_5401xx[8]	BOOL	FALSE	FALSE	
57.1	C4.FDD_RID_5401xx[9]	BOOL	FALSE	FALSE	
57.2	C4.FDD_RID_5401xx[10]	BOOL	FALSE	FALSE	
57.3	C4.FDD_RID_5401xx[11]	BOOL	FALSE	FALSE	
57.4	C4.FDD_RID_5401xx[12]	BOOL	FALSE	FALSE	
57.5	C4.FDD_RID_5401xx[13]	BOOL	FALSE	FALSE	
57.6	C4.FDD_RID_5401xx[14]	BOOL	FALSE	FALSE	
57.7	C4.FDD_RID_5401xx[15]	BOOL	FALSE	FALSE	
58.0	C4.FDD_RID_5401xx[16]	BOOL	FALSE	FALSE	
58.1	C4.FDD_RID_5401xx[17]	BOOL	FALSE	FALSE	
58.2	C4.FDD_RID_5401xx[18]	BOOL	FALSE	FALSE	
58.3	C4.FDD_RID_5401xx[19]	BOOL	FALSE	FALSE	
58.4	C4.FDD_RID_5401xx[20]	BOOL	FALSE	FALSE	
58.5	C4.FDD_RID_5401xx[21]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
58.6	C4.FDD_RID_5401xx[22]	BOOL	FALSE	FALSE	
58.7	C4.FDD_RID_5401xx[23]	BOOL	FALSE	FALSE	
59.0	C4.FDD_RID_5401xx[24]	BOOL	FALSE	FALSE	
59.1	C4.FDD_RID_5401xx[25]	BOOL	FALSE	FALSE	
59.2	C4.FDD_RID_5401xx[26]	BOOL	FALSE	FALSE	
59.3	C4.FDD_RID_5401xx[27]	BOOL	FALSE	FALSE	
59.4	C4.FDD_RID_5401xx[28]	BOOL	FALSE	FALSE	
59.5	C4.FDD_RID_5401xx[29]	BOOL	FALSE	FALSE	
59.6	C4.FDD_RID_5401xx[30]	BOOL	FALSE	FALSE	
59.7	C4.FDD_RID_5401xx[31]	BOOL	FALSE	FALSE	
60.0	C4.RID_5402xx[0]	BOOL	FALSE	FALSE	Read-in disable A.no.540200-540231
60.1	C4.RID_5402xx[1]	BOOL	FALSE	FALSE	
60.2	C4.RID_5402xx[2]	BOOL	FALSE	FALSE	
60.3	C4.RID_5402xx[3]	BOOL	FALSE	FALSE	
60.4	C4.RID_5402xx[4]	BOOL	FALSE	FALSE	
60.5	C4.RID_5402xx[5]	BOOL	FALSE	FALSE	
60.6	C4.RID_5402xx[6]	BOOL	FALSE	FALSE	
60.7	C4.RID_5402xx[7]	BOOL	FALSE	FALSE	
61.0	C4.RID_5402xx[8]	BOOL	FALSE	FALSE	
61.1	C4.RID_5402xx[9]	BOOL	FALSE	FALSE	
61.2	C4.RID_5402xx[10]	BOOL	FALSE	FALSE	
61.3	C4.RID_5402xx[11]	BOOL	FALSE	FALSE	
61.4	C4.RID_5402xx[12]	BOOL	FALSE	FALSE	
61.5	C4.RID_5402xx[13]	BOOL	FALSE	FALSE	
61.6	C4.RID_5402xx[14]	BOOL	FALSE	FALSE	
61.7	C4.RID_5402xx[15]	BOOL	FALSE	FALSE	
62.0	C4.RID_5402xx[16]	BOOL	FALSE	FALSE	
62.1	C4.RID_5402xx[17]	BOOL	FALSE	FALSE	
62.2	C4.RID_5402xx[18]	BOOL	FALSE	FALSE	
62.3	C4.RID_5402xx[19]	BOOL	FALSE	FALSE	
62.4	C4.RID_5402xx[20]	BOOL	FALSE	FALSE	
62.5	C4.RID_5402xx[21]	BOOL	FALSE	FALSE	
62.6	C4.RID_5402xx[22]	BOOL	FALSE	FALSE	
62.7	C4.RID_5402xx[23]	BOOL	FALSE	FALSE	
63.0	C4.RID_5402xx[24]	BOOL	FALSE	FALSE	
63.1	C4.RID_5402xx[25]	BOOL	FALSE	FALSE	
63.2	C4.RID_5402xx[26]	BOOL	FALSE	FALSE	
63.3	C4.RID_5402xx[27]	BOOL	FALSE	FALSE	
63.4	C4.RID_5402xx[28]	BOOL	FALSE	FALSE	
63.5	C4.RID_5402xx[29]	BOOL	FALSE	FALSE	
63.6	C4.RID_5402xx[30]	BOOL	FALSE	FALSE	
63.7	C4.RID_5402xx[31]	BOOL	FALSE	FALSE	
64.0	C4.NCSD_5403xx[0]	BOOL	FALSE	FALSE	NC start disable A.no.540300-540315
64.1	C4.NCSD_5403xx[1]	BOOL	FALSE	FALSE	
64.2	C4.NCSD_5403xx[2]	BOOL	FALSE	FALSE	
64.3	C4.NCSD_5403xx[3]	BOOL	FALSE	FALSE	
64.4	C4.NCSD_5403xx[4]	BOOL	FALSE	FALSE	
64.5	C4.NCSD_5403xx[5]	BOOL	FALSE	FALSE	
64.6	C4.NCSD_5403xx[6]	BOOL	FALSE	FALSE	
64.7	C4.NCSD_5403xx[7]	BOOL	FALSE	FALSE	
65.0	C4.NCSD_5403xx[8]	BOOL	FALSE	FALSE	
65.1	C4.NCSD_5403xx[9]	BOOL	FALSE	FALSE	
65.2	C4.NCSD_5403xx[10]	BOOL	FALSE	FALSE	
65.3	C4.NCSD_5403xx[11]	BOOL	FALSE	FALSE	
65.4	C4.NCSD_5403xx[12]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
65.5	C4.NCSD_5403xx[13]	BOOL	FALSE	FALSE	
65.6	C4.NCSD_5403xx[14]	BOOL	FALSE	FALSE	
65.7	C4.NCSD_5403xx[15]	BOOL	FALSE	FALSE	
66.0	C4.FdStop_1_5411xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 1 A.no.541100-541115
66.1	C4.FdStop_1_5411xx[1]	BOOL	FALSE	FALSE	
66.2	C4.FdStop_1_5411xx[2]	BOOL	FALSE	FALSE	
66.3	C4.FdStop_1_5411xx[3]	BOOL	FALSE	FALSE	
66.4	C4.FdStop_1_5411xx[4]	BOOL	FALSE	FALSE	
66.5	C4.FdStop_1_5411xx[5]	BOOL	FALSE	FALSE	
66.6	C4.FdStop_1_5411xx[6]	BOOL	FALSE	FALSE	
66.7	C4.FdStop_1_5411xx[7]	BOOL	FALSE	FALSE	
67.0	C4.FdStop_1_5411xx[8]	BOOL	FALSE	FALSE	
67.1	C4.FdStop_1_5411xx[9]	BOOL	FALSE	FALSE	
67.2	C4.FdStop_1_5411xx[10]	BOOL	FALSE	FALSE	
67.3	C4.FdStop_1_5411xx[11]	BOOL	FALSE	FALSE	
67.4	C4.FdStop_1_5411xx[12]	BOOL	FALSE	FALSE	
67.5	C4.FdStop_1_5411xx[13]	BOOL	FALSE	FALSE	
67.6	C4.FdStop_1_5411xx[14]	BOOL	FALSE	FALSE	
67.7	C4.FdStop_1_5411xx[15]	BOOL	FALSE	FALSE	
68.0	C4.FdStop_2_5412xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 2 A.no.541200-541215
68.1	C4.FdStop_2_5412xx[1]	BOOL	FALSE	FALSE	
68.2	C4.FdStop_2_5412xx[2]	BOOL	FALSE	FALSE	
68.3	C4.FdStop_2_5412xx[3]	BOOL	FALSE	FALSE	
68.4	C4.FdStop_2_5412xx[4]	BOOL	FALSE	FALSE	
68.5	C4.FdStop_2_5412xx[5]	BOOL	FALSE	FALSE	
68.6	C4.FdStop_2_5412xx[6]	BOOL	FALSE	FALSE	
68.7	C4.FdStop_2_5412xx[7]	BOOL	FALSE	FALSE	
69.0	C4.FdStop_2_5412xx[8]	BOOL	FALSE	FALSE	
69.1	C4.FdStop_2_5412xx[9]	BOOL	FALSE	FALSE	
69.2	C4.FdStop_2_5412xx[10]	BOOL	FALSE	FALSE	
69.3	C4.FdStop_2_5412xx[11]	BOOL	FALSE	FALSE	
69.4	C4.FdStop_2_5412xx[12]	BOOL	FALSE	FALSE	
69.5	C4.FdStop_2_5412xx[13]	BOOL	FALSE	FALSE	
69.6	C4.FdStop_2_5412xx[14]	BOOL	FALSE	FALSE	
69.7	C4.FdStop_2_5412xx[15]	BOOL	FALSE	FALSE	
70.0	C4.FdStop_3_5413xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 3 A.no.541300-541315
70.1	C4.FdStop_3_5413xx[1]	BOOL	FALSE	FALSE	
70.2	C4.FdStop_3_5413xx[2]	BOOL	FALSE	FALSE	
70.3	C4.FdStop_3_5413xx[3]	BOOL	FALSE	FALSE	
70.4	C4.FdStop_3_5413xx[4]	BOOL	FALSE	FALSE	
70.5	C4.FdStop_3_5413xx[5]	BOOL	FALSE	FALSE	
70.6	C4.FdStop_3_5413xx[6]	BOOL	FALSE	FALSE	
70.7	C4.FdStop_3_5413xx[7]	BOOL	FALSE	FALSE	
71.0	C4.FdStop_3_5413xx[8]	BOOL	FALSE	FALSE	
71.1	C4.FdStop_3_5413xx[9]	BOOL	FALSE	FALSE	
71.2	C4.FdStop_3_5413xx[10]	BOOL	FALSE	FALSE	
71.3	C4.FdStop_3_5413xx[11]	BOOL	FALSE	FALSE	
71.4	C4.FdStop_3_5413xx[12]	BOOL	FALSE	FALSE	
71.5	C4.FdStop_3_5413xx[13]	BOOL	FALSE	FALSE	
71.6	C4.FdStop_3_5413xx[14]	BOOL	FALSE	FALSE	
71.7	C4.FdStop_3_5413xx[15]	BOOL	FALSE	FALSE	
72.0	C5.FDD_5500xx[0]	BOOL	FALSE	FALSE	Feed disable A.no.550000-550015
72.1	C5.FDD_5500xx[1]	BOOL	FALSE	FALSE	
72.2	C5.FDD_5500xx[2]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
72.3	C5.FDD_5500xx[3]	BOOL	FALSE	FALSE	
72.4	C5.FDD_5500xx[4]	BOOL	FALSE	FALSE	
72.5	C5.FDD_5500xx[5]	BOOL	FALSE	FALSE	
72.6	C5.FDD_5500xx[6]	BOOL	FALSE	FALSE	
72.7	C5.FDD_5500xx[7]	BOOL	FALSE	FALSE	
73.0	C5.FDD_5500xx[8]	BOOL	FALSE	FALSE	
73.1	C5.FDD_5500xx[9]	BOOL	FALSE	FALSE	
73.2	C5.FDD_5500xx[10]	BOOL	FALSE	FALSE	
73.3	C5.FDD_5500xx[11]	BOOL	FALSE	FALSE	
73.4	C5.FDD_5500xx[12]	BOOL	FALSE	FALSE	
73.5	C5.FDD_5500xx[13]	BOOL	FALSE	FALSE	
73.6	C5.FDD_5500xx[14]	BOOL	FALSE	FALSE	
73.7	C5.FDD_5500xx[15]	BOOL	FALSE	FALSE	
74.0	C5.FDD_RID_5501xx[0]	BOOL	FALSE	FALSE	Feed and read-in disable A.no.550100-550131
74.1	C5.FDD_RID_5501xx[1]	BOOL	FALSE	FALSE	
74.2	C5.FDD_RID_5501xx[2]	BOOL	FALSE	FALSE	
74.3	C5.FDD_RID_5501xx[3]	BOOL	FALSE	FALSE	
74.4	C5.FDD_RID_5501xx[4]	BOOL	FALSE	FALSE	
74.5	C5.FDD_RID_5501xx[5]	BOOL	FALSE	FALSE	
74.6	C5.FDD_RID_5501xx[6]	BOOL	FALSE	FALSE	
74.7	C5.FDD_RID_5501xx[7]	BOOL	FALSE	FALSE	
75.0	C5.FDD_RID_5501xx[8]	BOOL	FALSE	FALSE	
75.1	C5.FDD_RID_5501xx[9]	BOOL	FALSE	FALSE	
75.2	C5.FDD_RID_5501xx[10]	BOOL	FALSE	FALSE	
75.3	C5.FDD_RID_5501xx[11]	BOOL	FALSE	FALSE	
75.4	C5.FDD_RID_5501xx[12]	BOOL	FALSE	FALSE	
75.5	C5.FDD_RID_5501xx[13]	BOOL	FALSE	FALSE	
75.6	C5.FDD_RID_5501xx[14]	BOOL	FALSE	FALSE	
75.7	C5.FDD_RID_5501xx[15]	BOOL	FALSE	FALSE	
76.0	C5.FDD_RID_5501xx[16]	BOOL	FALSE	FALSE	
76.1	C5.FDD_RID_5501xx[17]	BOOL	FALSE	FALSE	
76.2	C5.FDD_RID_5501xx[18]	BOOL	FALSE	FALSE	
76.3	C5.FDD_RID_5501xx[19]	BOOL	FALSE	FALSE	
76.4	C5.FDD_RID_5501xx[20]	BOOL	FALSE	FALSE	
76.5	C5.FDD_RID_5501xx[21]	BOOL	FALSE	FALSE	
76.6	C5.FDD_RID_5501xx[22]	BOOL	FALSE	FALSE	
76.7	C5.FDD_RID_5501xx[23]	BOOL	FALSE	FALSE	
77.0	C5.FDD_RID_5501xx[24]	BOOL	FALSE	FALSE	
77.1	C5.FDD_RID_5501xx[25]	BOOL	FALSE	FALSE	
77.2	C5.FDD_RID_5501xx[26]	BOOL	FALSE	FALSE	
77.3	C5.FDD_RID_5501xx[27]	BOOL	FALSE	FALSE	
77.4	C5.FDD_RID_5501xx[28]	BOOL	FALSE	FALSE	
77.5	C5.FDD_RID_5501xx[29]	BOOL	FALSE	FALSE	
77.6	C5.FDD_RID_5501xx[30]	BOOL	FALSE	FALSE	
77.7	C5.FDD_RID_5501xx[31]	BOOL	FALSE	FALSE	
78.0	C5.RID_5502xx[0]	BOOL	FALSE	FALSE	Read-in disable A.no.550200-550231
78.1	C5.RID_5502xx[1]	BOOL	FALSE	FALSE	
78.2	C5.RID_5502xx[2]	BOOL	FALSE	FALSE	
78.3	C5.RID_5502xx[3]	BOOL	FALSE	FALSE	
78.4	C5.RID_5502xx[4]	BOOL	FALSE	FALSE	
78.5	C5.RID_5502xx[5]	BOOL	FALSE	FALSE	
78.6	C5.RID_5502xx[6]	BOOL	FALSE	FALSE	
78.7	C5.RID_5502xx[7]	BOOL	FALSE	FALSE	
79.0	C5.RID_5502xx[8]	BOOL	FALSE	FALSE	
79.1	C5.RID_5502xx[9]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
79.2	C5.RID_5502xx[10]	BOOL	FALSE	FALSE	
79.3	C5.RID_5502xx[11]	BOOL	FALSE	FALSE	
79.4	C5.RID_5502xx[12]	BOOL	FALSE	FALSE	
79.5	C5.RID_5502xx[13]	BOOL	FALSE	FALSE	
79.6	C5.RID_5502xx[14]	BOOL	FALSE	FALSE	
79.7	C5.RID_5502xx[15]	BOOL	FALSE	FALSE	
80.0	C5.RID_5502xx[16]	BOOL	FALSE	FALSE	
80.1	C5.RID_5502xx[17]	BOOL	FALSE	FALSE	
80.2	C5.RID_5502xx[18]	BOOL	FALSE	FALSE	
80.3	C5.RID_5502xx[19]	BOOL	FALSE	FALSE	
80.4	C5.RID_5502xx[20]	BOOL	FALSE	FALSE	
80.5	C5.RID_5502xx[21]	BOOL	FALSE	FALSE	
80.6	C5.RID_5502xx[22]	BOOL	FALSE	FALSE	
80.7	C5.RID_5502xx[23]	BOOL	FALSE	FALSE	
81.0	C5.RID_5502xx[24]	BOOL	FALSE	FALSE	
81.1	C5.RID_5502xx[25]	BOOL	FALSE	FALSE	
81.2	C5.RID_5502xx[26]	BOOL	FALSE	FALSE	
81.3	C5.RID_5502xx[27]	BOOL	FALSE	FALSE	
81.4	C5.RID_5502xx[28]	BOOL	FALSE	FALSE	
81.5	C5.RID_5502xx[29]	BOOL	FALSE	FALSE	
81.6	C5.RID_5502xx[30]	BOOL	FALSE	FALSE	
81.7	C5.RID_5502xx[31]	BOOL	FALSE	FALSE	
82.0	C5.NCSD_5503xx[0]	BOOL	FALSE	FALSE	NC start disable A.no.550300-550315
82.1	C5.NCSD_5503xx[1]	BOOL	FALSE	FALSE	
82.2	C5.NCSD_5503xx[2]	BOOL	FALSE	FALSE	
82.3	C5.NCSD_5503xx[3]	BOOL	FALSE	FALSE	
82.4	C5.NCSD_5503xx[4]	BOOL	FALSE	FALSE	
82.5	C5.NCSD_5503xx[5]	BOOL	FALSE	FALSE	
82.6	C5.NCSD_5503xx[6]	BOOL	FALSE	FALSE	
82.7	C5.NCSD_5503xx[7]	BOOL	FALSE	FALSE	
83.0	C5.NCSD_5503xx[8]	BOOL	FALSE	FALSE	
83.1	C5.NCSD_5503xx[9]	BOOL	FALSE	FALSE	
83.2	C5.NCSD_5503xx[10]	BOOL	FALSE	FALSE	
83.3	C5.NCSD_5503xx[11]	BOOL	FALSE	FALSE	
83.4	C5.NCSD_5503xx[12]	BOOL	FALSE	FALSE	
83.5	C5.NCSD_5503xx[13]	BOOL	FALSE	FALSE	
83.6	C5.NCSD_5503xx[14]	BOOL	FALSE	FALSE	
83.7	C5.NCSD_5503xx[15]	BOOL	FALSE	FALSE	
84.0	C5.FdStop_1_5511xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 1 A.no.551100-551115
84.1	C5.FdStop_1_5511xx[1]	BOOL	FALSE	FALSE	
84.2	C5.FdStop_1_5511xx[2]	BOOL	FALSE	FALSE	
84.3	C5.FdStop_1_5511xx[3]	BOOL	FALSE	FALSE	
84.4	C5.FdStop_1_5511xx[4]	BOOL	FALSE	FALSE	
84.5	C5.FdStop_1_5511xx[5]	BOOL	FALSE	FALSE	
84.6	C5.FdStop_1_5511xx[6]	BOOL	FALSE	FALSE	
84.7	C5.FdStop_1_5511xx[7]	BOOL	FALSE	FALSE	
85.0	C5.FdStop_1_5511xx[8]	BOOL	FALSE	FALSE	
85.1	C5.FdStop_1_5511xx[9]	BOOL	FALSE	FALSE	
85.2	C5.FdStop_1_5511xx[10]	BOOL	FALSE	FALSE	
85.3	C5.FdStop_1_5511xx[11]	BOOL	FALSE	FALSE	
85.4	C5.FdStop_1_5511xx[12]	BOOL	FALSE	FALSE	
85.5	C5.FdStop_1_5511xx[13]	BOOL	FALSE	FALSE	
85.6	C5.FdStop_1_5511xx[14]	BOOL	FALSE	FALSE	
85.7	C5.FdStop_1_5511xx[15]	BOOL	FALSE	FALSE	
86.0	C5.FdStop_2_5512xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 2 A.no.551200-551215

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
86.1	C5.FdStop_2_5512xx[1]	BOOL	FALSE	FALSE	
86.2	C5.FdStop_2_5512xx[2]	BOOL	FALSE	FALSE	
86.3	C5.FdStop_2_5512xx[3]	BOOL	FALSE	FALSE	
86.4	C5.FdStop_2_5512xx[4]	BOOL	FALSE	FALSE	
86.5	C5.FdStop_2_5512xx[5]	BOOL	FALSE	FALSE	
86.6	C5.FdStop_2_5512xx[6]	BOOL	FALSE	FALSE	
86.7	C5.FdStop_2_5512xx[7]	BOOL	FALSE	FALSE	
87.0	C5.FdStop_2_5512xx[8]	BOOL	FALSE	FALSE	
87.1	C5.FdStop_2_5512xx[9]	BOOL	FALSE	FALSE	
87.2	C5.FdStop_2_5512xx[10]	BOOL	FALSE	FALSE	
87.3	C5.FdStop_2_5512xx[11]	BOOL	FALSE	FALSE	
87.4	C5.FdStop_2_5512xx[12]	BOOL	FALSE	FALSE	
87.5	C5.FdStop_2_5512xx[13]	BOOL	FALSE	FALSE	
87.6	C5.FdStop_2_5512xx[14]	BOOL	FALSE	FALSE	
87.7	C5.FdStop_2_5512xx[15]	BOOL	FALSE	FALSE	
88.0	C5.FdStop_3_5513xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 3 A.no.551300-551315
88.1	C5.FdStop_3_5513xx[1]	BOOL	FALSE	FALSE	
88.2	C5.FdStop_3_5513xx[2]	BOOL	FALSE	FALSE	
88.3	C5.FdStop_3_5513xx[3]	BOOL	FALSE	FALSE	
88.4	C5.FdStop_3_5513xx[4]	BOOL	FALSE	FALSE	
88.5	C5.FdStop_3_5513xx[5]	BOOL	FALSE	FALSE	
88.6	C5.FdStop_3_5513xx[6]	BOOL	FALSE	FALSE	
88.7	C5.FdStop_3_5513xx[7]	BOOL	FALSE	FALSE	
89.0	C5.FdStop_3_5513xx[8]	BOOL	FALSE	FALSE	
89.1	C5.FdStop_3_5513xx[9]	BOOL	FALSE	FALSE	
89.2	C5.FdStop_3_5513xx[10]	BOOL	FALSE	FALSE	
89.3	C5.FdStop_3_5513xx[11]	BOOL	FALSE	FALSE	
89.4	C5.FdStop_3_5513xx[12]	BOOL	FALSE	FALSE	
89.5	C5.FdStop_3_5513xx[13]	BOOL	FALSE	FALSE	
89.6	C5.FdStop_3_5513xx[14]	BOOL	FALSE	FALSE	
89.7	C5.FdStop_3_5513xx[15]	BOOL	FALSE	FALSE	
90.0	C6.FDD_5600xx[0]	BOOL	FALSE	FALSE	Feed disable A.no.560000-560015
90.1	C6.FDD_5600xx[1]	BOOL	FALSE	FALSE	
90.2	C6.FDD_5600xx[2]	BOOL	FALSE	FALSE	
90.3	C6.FDD_5600xx[3]	BOOL	FALSE	FALSE	
90.4	C6.FDD_5600xx[4]	BOOL	FALSE	FALSE	
90.5	C6.FDD_5600xx[5]	BOOL	FALSE	FALSE	
90.6	C6.FDD_5600xx[6]	BOOL	FALSE	FALSE	
90.7	C6.FDD_5600xx[7]	BOOL	FALSE	FALSE	
91.0	C6.FDD_5600xx[8]	BOOL	FALSE	FALSE	
91.1	C6.FDD_5600xx[9]	BOOL	FALSE	FALSE	
91.2	C6.FDD_5600xx[10]	BOOL	FALSE	FALSE	
91.3	C6.FDD_5600xx[11]	BOOL	FALSE	FALSE	
91.4	C6.FDD_5600xx[12]	BOOL	FALSE	FALSE	
91.5	C6.FDD_5600xx[13]	BOOL	FALSE	FALSE	
91.6	C6.FDD_5600xx[14]	BOOL	FALSE	FALSE	
91.7	C6.FDD_5600xx[15]	BOOL	FALSE	FALSE	
92.0	C6.FDD_RID_5601xx[0]	BOOL	FALSE	FALSE	Feed and read-in disable A.no.560100-560131
92.1	C6.FDD_RID_5601xx[1]	BOOL	FALSE	FALSE	
92.2	C6.FDD_RID_5601xx[2]	BOOL	FALSE	FALSE	
92.3	C6.FDD_RID_5601xx[3]	BOOL	FALSE	FALSE	
92.4	C6.FDD_RID_5601xx[4]	BOOL	FALSE	FALSE	
92.5	C6.FDD_RID_5601xx[5]	BOOL	FALSE	FALSE	
92.6	C6.FDD_RID_5601xx[6]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
92.7	C6.FDD_RID_5601xx[7]	BOOL	FALSE	FALSE	
93.0	C6.FDD_RID_5601xx[8]	BOOL	FALSE	FALSE	
93.1	C6.FDD_RID_5601xx[9]	BOOL	FALSE	FALSE	
93.2	C6.FDD_RID_5601xx[10]	BOOL	FALSE	FALSE	
93.3	C6.FDD_RID_5601xx[11]	BOOL	FALSE	FALSE	
93.4	C6.FDD_RID_5601xx[12]	BOOL	FALSE	FALSE	
93.5	C6.FDD_RID_5601xx[13]	BOOL	FALSE	FALSE	
93.6	C6.FDD_RID_5601xx[14]	BOOL	FALSE	FALSE	
93.7	C6.FDD_RID_5601xx[15]	BOOL	FALSE	FALSE	
94.0	C6.FDD_RID_5601xx[16]	BOOL	FALSE	FALSE	
94.1	C6.FDD_RID_5601xx[17]	BOOL	FALSE	FALSE	
94.2	C6.FDD_RID_5601xx[18]	BOOL	FALSE	FALSE	
94.3	C6.FDD_RID_5601xx[19]	BOOL	FALSE	FALSE	
94.4	C6.FDD_RID_5601xx[20]	BOOL	FALSE	FALSE	
94.5	C6.FDD_RID_5601xx[21]	BOOL	FALSE	FALSE	
94.6	C6.FDD_RID_5601xx[22]	BOOL	FALSE	FALSE	
94.7	C6.FDD_RID_5601xx[23]	BOOL	FALSE	FALSE	
95.0	C6.FDD_RID_5601xx[24]	BOOL	FALSE	FALSE	
95.1	C6.FDD_RID_5601xx[25]	BOOL	FALSE	FALSE	
95.2	C6.FDD_RID_5601xx[26]	BOOL	FALSE	FALSE	
95.3	C6.FDD_RID_5601xx[27]	BOOL	FALSE	FALSE	
95.4	C6.FDD_RID_5601xx[28]	BOOL	FALSE	FALSE	
95.5	C6.FDD_RID_5601xx[29]	BOOL	FALSE	FALSE	
95.6	C6.FDD_RID_5601xx[30]	BOOL	FALSE	FALSE	
95.7	C6.FDD_RID_5601xx[31]	BOOL	FALSE	FALSE	
96.0	C6.RID_5602xx[0]	BOOL	FALSE	FALSE	Read-in disable A.no.560200-560231
96.1	C6.RID_5602xx[1]	BOOL	FALSE	FALSE	
96.2	C6.RID_5602xx[2]	BOOL	FALSE	FALSE	
96.3	C6.RID_5602xx[3]	BOOL	FALSE	FALSE	
96.4	C6.RID_5602xx[4]	BOOL	FALSE	FALSE	
96.5	C6.RID_5602xx[5]	BOOL	FALSE	FALSE	
96.6	C6.RID_5602xx[6]	BOOL	FALSE	FALSE	
96.7	C6.RID_5602xx[7]	BOOL	FALSE	FALSE	
97.0	C6.RID_5602xx[8]	BOOL	FALSE	FALSE	
97.1	C6.RID_5602xx[9]	BOOL	FALSE	FALSE	
97.2	C6.RID_5602xx[10]	BOOL	FALSE	FALSE	
97.3	C6.RID_5602xx[11]	BOOL	FALSE	FALSE	
97.4	C6.RID_5602xx[12]	BOOL	FALSE	FALSE	
97.5	C6.RID_5602xx[13]	BOOL	FALSE	FALSE	
97.6	C6.RID_5602xx[14]	BOOL	FALSE	FALSE	
97.7	C6.RID_5602xx[15]	BOOL	FALSE	FALSE	
98.0	C6.RID_5602xx[16]	BOOL	FALSE	FALSE	
98.1	C6.RID_5602xx[17]	BOOL	FALSE	FALSE	
98.2	C6.RID_5602xx[18]	BOOL	FALSE	FALSE	
98.3	C6.RID_5602xx[19]	BOOL	FALSE	FALSE	
98.4	C6.RID_5602xx[20]	BOOL	FALSE	FALSE	
98.5	C6.RID_5602xx[21]	BOOL	FALSE	FALSE	
98.6	C6.RID_5602xx[22]	BOOL	FALSE	FALSE	
98.7	C6.RID_5602xx[23]	BOOL	FALSE	FALSE	
99.0	C6.RID_5602xx[24]	BOOL	FALSE	FALSE	
99.1	C6.RID_5602xx[25]	BOOL	FALSE	FALSE	
99.2	C6.RID_5602xx[26]	BOOL	FALSE	FALSE	
99.3	C6.RID_5602xx[27]	BOOL	FALSE	FALSE	
99.4	C6.RID_5602xx[28]	BOOL	FALSE	FALSE	
99.5	C6.RID_5602xx[29]	BOOL	FALSE	FALSE	
99.6	C6.RID_5602xx[30]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
99.7	C6.RID_5602xx[31]	BOOL	FALSE	FALSE	
100.0	C6.NCSD_5603xx[0]	BOOL	FALSE	FALSE	NC start disable A.no.560300-560315
100.1	C6.NCSD_5603xx[1]	BOOL	FALSE	FALSE	
100.2	C6.NCSD_5603xx[2]	BOOL	FALSE	FALSE	
100.3	C6.NCSD_5603xx[3]	BOOL	FALSE	FALSE	
100.4	C6.NCSD_5603xx[4]	BOOL	FALSE	FALSE	
100.5	C6.NCSD_5603xx[5]	BOOL	FALSE	FALSE	
100.6	C6.NCSD_5603xx[6]	BOOL	FALSE	FALSE	
100.7	C6.NCSD_5603xx[7]	BOOL	FALSE	FALSE	
101.0	C6.NCSD_5603xx[8]	BOOL	FALSE	FALSE	
101.1	C6.NCSD_5603xx[9]	BOOL	FALSE	FALSE	
101.2	C6.NCSD_5603xx[10]	BOOL	FALSE	FALSE	
101.3	C6.NCSD_5603xx[11]	BOOL	FALSE	FALSE	
101.4	C6.NCSD_5603xx[12]	BOOL	FALSE	FALSE	
101.5	C6.NCSD_5603xx[13]	BOOL	FALSE	FALSE	
101.6	C6.NCSD_5603xx[14]	BOOL	FALSE	FALSE	
101.7	C6.NCSD_5603xx[15]	BOOL	FALSE	FALSE	
102.0	C6.FdStop_1_5611xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 1 A.no.561100-561115
102.1	C6.FdStop_1_5611xx[1]	BOOL	FALSE	FALSE	
102.2	C6.FdStop_1_5611xx[2]	BOOL	FALSE	FALSE	
102.3	C6.FdStop_1_5611xx[3]	BOOL	FALSE	FALSE	
102.4	C6.FdStop_1_5611xx[4]	BOOL	FALSE	FALSE	
102.5	C6.FdStop_1_5611xx[5]	BOOL	FALSE	FALSE	
102.6	C6.FdStop_1_5611xx[6]	BOOL	FALSE	FALSE	
102.7	C6.FdStop_1_5611xx[7]	BOOL	FALSE	FALSE	
103.0	C6.FdStop_1_5611xx[8]	BOOL	FALSE	FALSE	
103.1	C6.FdStop_1_5611xx[9]	BOOL	FALSE	FALSE	
103.2	C6.FdStop_1_5611xx[10]	BOOL	FALSE	FALSE	
103.3	C6.FdStop_1_5611xx[11]	BOOL	FALSE	FALSE	
103.4	C6.FdStop_1_5611xx[12]	BOOL	FALSE	FALSE	
103.5	C6.FdStop_1_5611xx[13]	BOOL	FALSE	FALSE	
103.6	C6.FdStop_1_5611xx[14]	BOOL	FALSE	FALSE	
103.7	C6.FdStop_1_5611xx[15]	BOOL	FALSE	FALSE	
104.0	C6.FdStop_2_5612xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 2 A.no.561200-561215
104.1	C6.FdStop_2_5612xx[1]	BOOL	FALSE	FALSE	
104.2	C6.FdStop_2_5612xx[2]	BOOL	FALSE	FALSE	
104.3	C6.FdStop_2_5612xx[3]	BOOL	FALSE	FALSE	
104.4	C6.FdStop_2_5612xx[4]	BOOL	FALSE	FALSE	
104.5	C6.FdStop_2_5612xx[5]	BOOL	FALSE	FALSE	
104.6	C6.FdStop_2_5612xx[6]	BOOL	FALSE	FALSE	
104.7	C6.FdStop_2_5612xx[7]	BOOL	FALSE	FALSE	
105.0	C6.FdStop_2_5612xx[8]	BOOL	FALSE	FALSE	
105.1	C6.FdStop_2_5612xx[9]	BOOL	FALSE	FALSE	
105.2	C6.FdStop_2_5612xx[10]	BOOL	FALSE	FALSE	
105.3	C6.FdStop_2_5612xx[11]	BOOL	FALSE	FALSE	
105.4	C6.FdStop_2_5612xx[12]	BOOL	FALSE	FALSE	
105.5	C6.FdStop_2_5612xx[13]	BOOL	FALSE	FALSE	
105.6	C6.FdStop_2_5612xx[14]	BOOL	FALSE	FALSE	
105.7	C6.FdStop_2_5612xx[15]	BOOL	FALSE	FALSE	
106.0	C6.FdStop_3_5613xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 3 A.no.561300-561315
106.1	C6.FdStop_3_5613xx[1]	BOOL	FALSE	FALSE	
106.2	C6.FdStop_3_5613xx[2]	BOOL	FALSE	FALSE	
106.3	C6.FdStop_3_5613xx[3]	BOOL	FALSE	FALSE	
106.4	C6.FdStop_3_5613xx[4]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
106.5	C6.FdStop_3_5613xx[5]	BOOL	FALSE	FALSE	
106.6	C6.FdStop_3_5613xx[6]	BOOL	FALSE	FALSE	
106.7	C6.FdStop_3_5613xx[7]	BOOL	FALSE	FALSE	
107.0	C6.FdStop_3_5613xx[8]	BOOL	FALSE	FALSE	
107.1	C6.FdStop_3_5613xx[9]	BOOL	FALSE	FALSE	
107.2	C6.FdStop_3_5613xx[10]	BOOL	FALSE	FALSE	
107.3	C6.FdStop_3_5613xx[11]	BOOL	FALSE	FALSE	
107.4	C6.FdStop_3_5613xx[12]	BOOL	FALSE	FALSE	
107.5	C6.FdStop_3_5613xx[13]	BOOL	FALSE	FALSE	
107.6	C6.FdStop_3_5613xx[14]	BOOL	FALSE	FALSE	
107.7	C6.FdStop_3_5613xx[15]	BOOL	FALSE	FALSE	
108.0	C7.FDD_5700xx[0]	BOOL	FALSE	FALSE	Feed disable A.no.570000-570015
108.1	C7.FDD_5700xx[1]	BOOL	FALSE	FALSE	
108.2	C7.FDD_5700xx[2]	BOOL	FALSE	FALSE	
108.3	C7.FDD_5700xx[3]	BOOL	FALSE	FALSE	
108.4	C7.FDD_5700xx[4]	BOOL	FALSE	FALSE	
108.5	C7.FDD_5700xx[5]	BOOL	FALSE	FALSE	
108.6	C7.FDD_5700xx[6]	BOOL	FALSE	FALSE	
108.7	C7.FDD_5700xx[7]	BOOL	FALSE	FALSE	
109.0	C7.FDD_5700xx[8]	BOOL	FALSE	FALSE	
109.1	C7.FDD_5700xx[9]	BOOL	FALSE	FALSE	
109.2	C7.FDD_5700xx[10]	BOOL	FALSE	FALSE	
109.3	C7.FDD_5700xx[11]	BOOL	FALSE	FALSE	
109.4	C7.FDD_5700xx[12]	BOOL	FALSE	FALSE	
109.5	C7.FDD_5700xx[13]	BOOL	FALSE	FALSE	
109.6	C7.FDD_5700xx[14]	BOOL	FALSE	FALSE	
109.7	C7.FDD_5700xx[15]	BOOL	FALSE	FALSE	
110.0	C7.FDD_RID_5701xx[0]	BOOL	FALSE	FALSE	Feed and read-in disable A.no.570100-570131
110.1	C7.FDD_RID_5701xx[1]	BOOL	FALSE	FALSE	
110.2	C7.FDD_RID_5701xx[2]	BOOL	FALSE	FALSE	
110.3	C7.FDD_RID_5701xx[3]	BOOL	FALSE	FALSE	
110.4	C7.FDD_RID_5701xx[4]	BOOL	FALSE	FALSE	
110.5	C7.FDD_RID_5701xx[5]	BOOL	FALSE	FALSE	
110.6	C7.FDD_RID_5701xx[6]	BOOL	FALSE	FALSE	
110.7	C7.FDD_RID_5701xx[7]	BOOL	FALSE	FALSE	
111.0	C7.FDD_RID_5701xx[8]	BOOL	FALSE	FALSE	
111.1	C7.FDD_RID_5701xx[9]	BOOL	FALSE	FALSE	
111.2	C7.FDD_RID_5701xx[10]	BOOL	FALSE	FALSE	
111.3	C7.FDD_RID_5701xx[11]	BOOL	FALSE	FALSE	
111.4	C7.FDD_RID_5701xx[12]	BOOL	FALSE	FALSE	
111.5	C7.FDD_RID_5701xx[13]	BOOL	FALSE	FALSE	
111.6	C7.FDD_RID_5701xx[14]	BOOL	FALSE	FALSE	
111.7	C7.FDD_RID_5701xx[15]	BOOL	FALSE	FALSE	
112.0	C7.FDD_RID_5701xx[16]	BOOL	FALSE	FALSE	
112.1	C7.FDD_RID_5701xx[17]	BOOL	FALSE	FALSE	
112.2	C7.FDD_RID_5701xx[18]	BOOL	FALSE	FALSE	
112.3	C7.FDD_RID_5701xx[19]	BOOL	FALSE	FALSE	
112.4	C7.FDD_RID_5701xx[20]	BOOL	FALSE	FALSE	
112.5	C7.FDD_RID_5701xx[21]	BOOL	FALSE	FALSE	
112.6	C7.FDD_RID_5701xx[22]	BOOL	FALSE	FALSE	
112.7	C7.FDD_RID_5701xx[23]	BOOL	FALSE	FALSE	
113.0	C7.FDD_RID_5701xx[24]	BOOL	FALSE	FALSE	
113.1	C7.FDD_RID_5701xx[25]	BOOL	FALSE	FALSE	
113.2	C7.FDD_RID_5701xx[26]	BOOL	FALSE	FALSE	
113.3	C7.FDD_RID_5701xx[27]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
113.4	C7.FDD_RID_5701xx[28]	BOOL	FALSE	FALSE	
113.5	C7.FDD_RID_5701xx[29]	BOOL	FALSE	FALSE	
113.6	C7.FDD_RID_5701xx[30]	BOOL	FALSE	FALSE	
113.7	C7.FDD_RID_5701xx[31]	BOOL	FALSE	FALSE	
114.0	C7.RID_5702xx[0]	BOOL	FALSE	FALSE	Read-in disable A.no.570200-570231
114.1	C7.RID_5702xx[1]	BOOL	FALSE	FALSE	
114.2	C7.RID_5702xx[2]	BOOL	FALSE	FALSE	
114.3	C7.RID_5702xx[3]	BOOL	FALSE	FALSE	
114.4	C7.RID_5702xx[4]	BOOL	FALSE	FALSE	
114.5	C7.RID_5702xx[5]	BOOL	FALSE	FALSE	
114.6	C7.RID_5702xx[6]	BOOL	FALSE	FALSE	
114.7	C7.RID_5702xx[7]	BOOL	FALSE	FALSE	
115.0	C7.RID_5702xx[8]	BOOL	FALSE	FALSE	
115.1	C7.RID_5702xx[9]	BOOL	FALSE	FALSE	
115.2	C7.RID_5702xx[10]	BOOL	FALSE	FALSE	
115.3	C7.RID_5702xx[11]	BOOL	FALSE	FALSE	
115.4	C7.RID_5702xx[12]	BOOL	FALSE	FALSE	
115.5	C7.RID_5702xx[13]	BOOL	FALSE	FALSE	
115.6	C7.RID_5702xx[14]	BOOL	FALSE	FALSE	
115.7	C7.RID_5702xx[15]	BOOL	FALSE	FALSE	
116.0	C7.RID_5702xx[16]	BOOL	FALSE	FALSE	
116.1	C7.RID_5702xx[17]	BOOL	FALSE	FALSE	
116.2	C7.RID_5702xx[18]	BOOL	FALSE	FALSE	
116.3	C7.RID_5702xx[19]	BOOL	FALSE	FALSE	
116.4	C7.RID_5702xx[20]	BOOL	FALSE	FALSE	
116.5	C7.RID_5702xx[21]	BOOL	FALSE	FALSE	
116.6	C7.RID_5702xx[22]	BOOL	FALSE	FALSE	
116.7	C7.RID_5702xx[23]	BOOL	FALSE	FALSE	
117.0	C7.RID_5702xx[24]	BOOL	FALSE	FALSE	
117.1	C7.RID_5702xx[25]	BOOL	FALSE	FALSE	
117.2	C7.RID_5702xx[26]	BOOL	FALSE	FALSE	
117.3	C7.RID_5702xx[27]	BOOL	FALSE	FALSE	
117.4	C7.RID_5702xx[28]	BOOL	FALSE	FALSE	
117.5	C7.RID_5702xx[29]	BOOL	FALSE	FALSE	
117.6	C7.RID_5702xx[30]	BOOL	FALSE	FALSE	
117.7	C7.RID_5702xx[31]	BOOL	FALSE	FALSE	
118.0	C7.NCSD_5703xx[0]	BOOL	FALSE	FALSE	NC start disable A.no.570300-570315
118.1	C7.NCSD_5703xx[1]	BOOL	FALSE	FALSE	
118.2	C7.NCSD_5703xx[2]	BOOL	FALSE	FALSE	
118.3	C7.NCSD_5703xx[3]	BOOL	FALSE	FALSE	
118.4	C7.NCSD_5703xx[4]	BOOL	FALSE	FALSE	
118.5	C7.NCSD_5703xx[5]	BOOL	FALSE	FALSE	
118.6	C7.NCSD_5703xx[6]	BOOL	FALSE	FALSE	
118.7	C7.NCSD_5703xx[7]	BOOL	FALSE	FALSE	
119.0	C7.NCSD_5703xx[8]	BOOL	FALSE	FALSE	
119.1	C7.NCSD_5703xx[9]	BOOL	FALSE	FALSE	
119.2	C7.NCSD_5703xx[10]	BOOL	FALSE	FALSE	
119.3	C7.NCSD_5703xx[11]	BOOL	FALSE	FALSE	
119.4	C7.NCSD_5703xx[12]	BOOL	FALSE	FALSE	
119.5	C7.NCSD_5703xx[13]	BOOL	FALSE	FALSE	
119.6	C7.NCSD_5703xx[14]	BOOL	FALSE	FALSE	
119.7	C7.NCSD_5703xx[15]	BOOL	FALSE	FALSE	
120.0	C7.FdStop_1_5711xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 1 A.no.571100-571115
120.1	C7.FdStop_1_5711xx[1]	BOOL	FALSE	FALSE	
120.2	C7.FdStop_1_5711xx[2]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
120.3	C7.FdStop_1_5711xx[3]	BOOL	FALSE	FALSE	
120.4	C7.FdStop_1_5711xx[4]	BOOL	FALSE	FALSE	
120.5	C7.FdStop_1_5711xx[5]	BOOL	FALSE	FALSE	
120.6	C7.FdStop_1_5711xx[6]	BOOL	FALSE	FALSE	
120.7	C7.FdStop_1_5711xx[7]	BOOL	FALSE	FALSE	
121.0	C7.FdStop_1_5711xx[8]	BOOL	FALSE	FALSE	
121.1	C7.FdStop_1_5711xx[9]	BOOL	FALSE	FALSE	
121.2	C7.FdStop_1_5711xx[10]	BOOL	FALSE	FALSE	
121.3	C7.FdStop_1_5711xx[11]	BOOL	FALSE	FALSE	
121.4	C7.FdStop_1_5711xx[12]	BOOL	FALSE	FALSE	
121.5	C7.FdStop_1_5711xx[13]	BOOL	FALSE	FALSE	
121.6	C7.FdStop_1_5711xx[14]	BOOL	FALSE	FALSE	
121.7	C7.FdStop_1_5711xx[15]	BOOL	FALSE	FALSE	
122.0	C7.FdStop_2_5712xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 2 A.no.571200-511215
122.1	C7.FdStop_2_5712xx[1]	BOOL	FALSE	FALSE	
122.2	C7.FdStop_2_5712xx[2]	BOOL	FALSE	FALSE	
122.3	C7.FdStop_2_5712xx[3]	BOOL	FALSE	FALSE	
122.4	C7.FdStop_2_5712xx[4]	BOOL	FALSE	FALSE	
122.5	C7.FdStop_2_5712xx[5]	BOOL	FALSE	FALSE	
122.6	C7.FdStop_2_5712xx[6]	BOOL	FALSE	FALSE	
122.7	C7.FdStop_2_5712xx[7]	BOOL	FALSE	FALSE	
123.0	C7.FdStop_2_5712xx[8]	BOOL	FALSE	FALSE	
123.1	C7.FdStop_2_5712xx[9]	BOOL	FALSE	FALSE	
123.2	C7.FdStop_2_5712xx[10]	BOOL	FALSE	FALSE	
123.3	C7.FdStop_2_5712xx[11]	BOOL	FALSE	FALSE	
123.4	C7.FdStop_2_5712xx[12]	BOOL	FALSE	FALSE	
123.5	C7.FdStop_2_5712xx[13]	BOOL	FALSE	FALSE	
123.6	C7.FdStop_2_5712xx[14]	BOOL	FALSE	FALSE	
123.7	C7.FdStop_2_5712xx[15]	BOOL	FALSE	FALSE	
124.0	C7.FdStop_3_5713xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 3 A.no.571300-511315
124.1	C7.FdStop_3_5713xx[1]	BOOL	FALSE	FALSE	
124.2	C7.FdStop_3_5713xx[2]	BOOL	FALSE	FALSE	
124.3	C7.FdStop_3_5713xx[3]	BOOL	FALSE	FALSE	
124.4	C7.FdStop_3_5713xx[4]	BOOL	FALSE	FALSE	
124.5	C7.FdStop_3_5713xx[5]	BOOL	FALSE	FALSE	
124.6	C7.FdStop_3_5713xx[6]	BOOL	FALSE	FALSE	
124.7	C7.FdStop_3_5713xx[7]	BOOL	FALSE	FALSE	
125.0	C7.FdStop_3_5713xx[8]	BOOL	FALSE	FALSE	
125.1	C7.FdStop_3_5713xx[9]	BOOL	FALSE	FALSE	
125.2	C7.FdStop_3_5713xx[10]	BOOL	FALSE	FALSE	
125.3	C7.FdStop_3_5713xx[11]	BOOL	FALSE	FALSE	
125.4	C7.FdStop_3_5713xx[12]	BOOL	FALSE	FALSE	
125.5	C7.FdStop_3_5713xx[13]	BOOL	FALSE	FALSE	
125.6	C7.FdStop_3_5713xx[14]	BOOL	FALSE	FALSE	
125.7	C7.FdStop_3_5713xx[15]	BOOL	FALSE	FALSE	
126.0	C8.FDD_5800xx[0]	BOOL	FALSE	FALSE	Feed disable A.no.580000-580015
126.1	C8.FDD_5800xx[1]	BOOL	FALSE	FALSE	
126.2	C8.FDD_5800xx[2]	BOOL	FALSE	FALSE	
126.3	C8.FDD_5800xx[3]	BOOL	FALSE	FALSE	
126.4	C8.FDD_5800xx[4]	BOOL	FALSE	FALSE	
126.5	C8.FDD_5800xx[5]	BOOL	FALSE	FALSE	
126.6	C8.FDD_5800xx[6]	BOOL	FALSE	FALSE	
126.7	C8.FDD_5800xx[7]	BOOL	FALSE	FALSE	
127.0	C8.FDD_5800xx[8]	BOOL	FALSE	FALSE	
127.1	C8.FDD_5800xx[9]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
127.2	C8.FDD_5800xx[10]	BOOL	FALSE	FALSE	
127.3	C8.FDD_5800xx[11]	BOOL	FALSE	FALSE	
127.4	C8.FDD_5800xx[12]	BOOL	FALSE	FALSE	
127.5	C8.FDD_5800xx[13]	BOOL	FALSE	FALSE	
127.6	C8.FDD_5800xx[14]	BOOL	FALSE	FALSE	
127.7	C8.FDD_5800xx[15]	BOOL	FALSE	FALSE	
128.0	C8.FDD_RID_5801xx[0]	BOOL	FALSE	FALSE	Feed and read-in disable A.no.580100-510131
128.1	C8.FDD_RID_5801xx[1]	BOOL	FALSE	FALSE	
128.2	C8.FDD_RID_5801xx[2]	BOOL	FALSE	FALSE	
128.3	C8.FDD_RID_5801xx[3]	BOOL	FALSE	FALSE	
128.4	C8.FDD_RID_5801xx[4]	BOOL	FALSE	FALSE	
128.5	C8.FDD_RID_5801xx[5]	BOOL	FALSE	FALSE	
128.6	C8.FDD_RID_5801xx[6]	BOOL	FALSE	FALSE	
128.7	C8.FDD_RID_5801xx[7]	BOOL	FALSE	FALSE	
129.0	C8.FDD_RID_5801xx[8]	BOOL	FALSE	FALSE	
129.1	C8.FDD_RID_5801xx[9]	BOOL	FALSE	FALSE	
129.2	C8.FDD_RID_5801xx[10]	BOOL	FALSE	FALSE	
129.3	C8.FDD_RID_5801xx[11]	BOOL	FALSE	FALSE	
129.4	C8.FDD_RID_5801xx[12]	BOOL	FALSE	FALSE	
129.5	C8.FDD_RID_5801xx[13]	BOOL	FALSE	FALSE	
129.6	C8.FDD_RID_5801xx[14]	BOOL	FALSE	FALSE	
129.7	C8.FDD_RID_5801xx[15]	BOOL	FALSE	FALSE	
130.0	C8.FDD_RID_5801xx[16]	BOOL	FALSE	FALSE	
130.1	C8.FDD_RID_5801xx[17]	BOOL	FALSE	FALSE	
130.2	C8.FDD_RID_5801xx[18]	BOOL	FALSE	FALSE	
130.3	C8.FDD_RID_5801xx[19]	BOOL	FALSE	FALSE	
130.4	C8.FDD_RID_5801xx[20]	BOOL	FALSE	FALSE	
130.5	C8.FDD_RID_5801xx[21]	BOOL	FALSE	FALSE	
130.6	C8.FDD_RID_5801xx[22]	BOOL	FALSE	FALSE	
130.7	C8.FDD_RID_5801xx[23]	BOOL	FALSE	FALSE	
131.0	C8.FDD_RID_5801xx[24]	BOOL	FALSE	FALSE	
131.1	C8.FDD_RID_5801xx[25]	BOOL	FALSE	FALSE	
131.2	C8.FDD_RID_5801xx[26]	BOOL	FALSE	FALSE	
131.3	C8.FDD_RID_5801xx[27]	BOOL	FALSE	FALSE	
131.4	C8.FDD_RID_5801xx[28]	BOOL	FALSE	FALSE	
131.5	C8.FDD_RID_5801xx[29]	BOOL	FALSE	FALSE	
131.6	C8.FDD_RID_5801xx[30]	BOOL	FALSE	FALSE	
131.7	C8.FDD_RID_5801xx[31]	BOOL	FALSE	FALSE	
132.0	C8.RID_5802xx[0]	BOOL	FALSE	FALSE	Read-in disable A.no.580200-580231
132.1	C8.RID_5802xx[1]	BOOL	FALSE	FALSE	
132.2	C8.RID_5802xx[2]	BOOL	FALSE	FALSE	
132.3	C8.RID_5802xx[3]	BOOL	FALSE	FALSE	
132.4	C8.RID_5802xx[4]	BOOL	FALSE	FALSE	
132.5	C8.RID_5802xx[5]	BOOL	FALSE	FALSE	
132.6	C8.RID_5802xx[6]	BOOL	FALSE	FALSE	
132.7	C8.RID_5802xx[7]	BOOL	FALSE	FALSE	
133.0	C8.RID_5802xx[8]	BOOL	FALSE	FALSE	
133.1	C8.RID_5802xx[9]	BOOL	FALSE	FALSE	
133.2	C8.RID_5802xx[10]	BOOL	FALSE	FALSE	
133.3	C8.RID_5802xx[11]	BOOL	FALSE	FALSE	
133.4	C8.RID_5802xx[12]	BOOL	FALSE	FALSE	
133.5	C8.RID_5802xx[13]	BOOL	FALSE	FALSE	
133.6	C8.RID_5802xx[14]	BOOL	FALSE	FALSE	
133.7	C8.RID_5802xx[15]	BOOL	FALSE	FALSE	
134.0	C8.RID_5802xx[16]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
134.1	C8.RID_5802xx[17]	BOOL	FALSE	FALSE	
134.2	C8.RID_5802xx[18]	BOOL	FALSE	FALSE	
134.3	C8.RID_5802xx[19]	BOOL	FALSE	FALSE	
134.4	C8.RID_5802xx[20]	BOOL	FALSE	FALSE	
134.5	C8.RID_5802xx[21]	BOOL	FALSE	FALSE	
134.6	C8.RID_5802xx[22]	BOOL	FALSE	FALSE	
134.7	C8.RID_5802xx[23]	BOOL	FALSE	FALSE	
135.0	C8.RID_5802xx[24]	BOOL	FALSE	FALSE	
135.1	C8.RID_5802xx[25]	BOOL	FALSE	FALSE	
135.2	C8.RID_5802xx[26]	BOOL	FALSE	FALSE	
135.3	C8.RID_5802xx[27]	BOOL	FALSE	FALSE	
135.4	C8.RID_5802xx[28]	BOOL	FALSE	FALSE	
135.5	C8.RID_5802xx[29]	BOOL	FALSE	FALSE	
135.6	C8.RID_5802xx[30]	BOOL	FALSE	FALSE	
135.7	C8.RID_5802xx[31]	BOOL	FALSE	FALSE	
136.0	C8.NCSD_5803xx[0]	BOOL	FALSE	FALSE	NC start disable A.no.580300-580315
136.1	C8.NCSD_5803xx[1]	BOOL	FALSE	FALSE	
136.2	C8.NCSD_5803xx[2]	BOOL	FALSE	FALSE	
136.3	C8.NCSD_5803xx[3]	BOOL	FALSE	FALSE	
136.4	C8.NCSD_5803xx[4]	BOOL	FALSE	FALSE	
136.5	C8.NCSD_5803xx[5]	BOOL	FALSE	FALSE	
136.6	C8.NCSD_5803xx[6]	BOOL	FALSE	FALSE	
136.7	C8.NCSD_5803xx[7]	BOOL	FALSE	FALSE	
137.0	C8.NCSD_5803xx[8]	BOOL	FALSE	FALSE	
137.1	C8.NCSD_5803xx[9]	BOOL	FALSE	FALSE	
137.2	C8.NCSD_5803xx[10]	BOOL	FALSE	FALSE	
137.3	C8.NCSD_5803xx[11]	BOOL	FALSE	FALSE	
137.4	C8.NCSD_5803xx[12]	BOOL	FALSE	FALSE	
137.5	C8.NCSD_5803xx[13]	BOOL	FALSE	FALSE	
137.6	C8.NCSD_5803xx[14]	BOOL	FALSE	FALSE	
137.7	C8.NCSD_5803xx[15]	BOOL	FALSE	FALSE	
138.0	C8.FdStop_1_5811xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 1 A.no.581100-511115
138.1	C8.FdStop_1_5811xx[1]	BOOL	FALSE	FALSE	
138.2	C8.FdStop_1_5811xx[2]	BOOL	FALSE	FALSE	
138.3	C8.FdStop_1_5811xx[3]	BOOL	FALSE	FALSE	
138.4	C8.FdStop_1_5811xx[4]	BOOL	FALSE	FALSE	
138.5	C8.FdStop_1_5811xx[5]	BOOL	FALSE	FALSE	
138.6	C8.FdStop_1_5811xx[6]	BOOL	FALSE	FALSE	
138.7	C8.FdStop_1_5811xx[7]	BOOL	FALSE	FALSE	
139.0	C8.FdStop_1_5811xx[8]	BOOL	FALSE	FALSE	
139.1	C8.FdStop_1_5811xx[9]	BOOL	FALSE	FALSE	
139.2	C8.FdStop_1_5811xx[10]	BOOL	FALSE	FALSE	
139.3	C8.FdStop_1_5811xx[11]	BOOL	FALSE	FALSE	
139.4	C8.FdStop_1_5811xx[12]	BOOL	FALSE	FALSE	
139.5	C8.FdStop_1_5811xx[13]	BOOL	FALSE	FALSE	
139.6	C8.FdStop_1_5811xx[14]	BOOL	FALSE	FALSE	
139.7	C8.FdStop_1_5811xx[15]	BOOL	FALSE	FALSE	
140.0	C8.FdStop_2_5812xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 2 A.no.581200-511215
140.1	C8.FdStop_2_5812xx[1]	BOOL	FALSE	FALSE	
140.2	C8.FdStop_2_5812xx[2]	BOOL	FALSE	FALSE	
140.3	C8.FdStop_2_5812xx[3]	BOOL	FALSE	FALSE	
140.4	C8.FdStop_2_5812xx[4]	BOOL	FALSE	FALSE	
140.5	C8.FdStop_2_5812xx[5]	BOOL	FALSE	FALSE	
140.6	C8.FdStop_2_5812xx[6]	BOOL	FALSE	FALSE	
140.7	C8.FdStop_2_5812xx[7]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
141.0	C8.FdStop_2_5812xx[8]	BOOL	FALSE	FALSE	
141.1	C8.FdStop_2_5812xx[9]	BOOL	FALSE	FALSE	
141.2	C8.FdStop_2_5812xx[10]	BOOL	FALSE	FALSE	
141.3	C8.FdStop_2_5812xx[11]	BOOL	FALSE	FALSE	
141.4	C8.FdStop_2_5812xx[12]	BOOL	FALSE	FALSE	
141.5	C8.FdStop_2_5812xx[13]	BOOL	FALSE	FALSE	
141.6	C8.FdStop_2_5812xx[14]	BOOL	FALSE	FALSE	
141.7	C8.FdStop_2_5812xx[15]	BOOL	FALSE	FALSE	
142.0	C8.FdStop_3_5813xx[0]	BOOL	FALSE	FALSE	Feed stop GEOaxis 3 A.no.581300-511315
142.1	C8.FdStop_3_5813xx[1]	BOOL	FALSE	FALSE	
142.2	C8.FdStop_3_5813xx[2]	BOOL	FALSE	FALSE	
142.3	C8.FdStop_3_5813xx[3]	BOOL	FALSE	FALSE	
142.4	C8.FdStop_3_5813xx[4]	BOOL	FALSE	FALSE	
142.5	C8.FdStop_3_5813xx[5]	BOOL	FALSE	FALSE	
142.6	C8.FdStop_3_5813xx[6]	BOOL	FALSE	FALSE	
142.7	C8.FdStop_3_5813xx[7]	BOOL	FALSE	FALSE	
143.0	C8.FdStop_3_5813xx[8]	BOOL	FALSE	FALSE	
143.1	C8.FdStop_3_5813xx[9]	BOOL	FALSE	FALSE	
143.2	C8.FdStop_3_5813xx[10]	BOOL	FALSE	FALSE	
143.3	C8.FdStop_3_5813xx[11]	BOOL	FALSE	FALSE	
143.4	C8.FdStop_3_5813xx[12]	BOOL	FALSE	FALSE	
143.5	C8.FdStop_3_5813xx[13]	BOOL	FALSE	FALSE	
143.6	C8.FdStop_3_5813xx[14]	BOOL	FALSE	FALSE	
143.7	C8.FdStop_3_5813xx[15]	BOOL	FALSE	FALSE	
144.0	_1FdStop6001xx[0]	BOOL	FALSE	FALSE	Feed stop axis/spindle 1
144.1	_1FdStop6001xx[1]	BOOL	FALSE	FALSE	
144.2	_1FdStop6001xx[2]	BOOL	FALSE	FALSE	
144.3	_1FdStop6001xx[3]	BOOL	FALSE	FALSE	
144.4	_1FdStop6001xx[4]	BOOL	FALSE	FALSE	
144.5	_1FdStop6001xx[5]	BOOL	FALSE	FALSE	
144.6	_1FdStop6001xx[6]	BOOL	FALSE	FALSE	
144.7	_1FdStop6001xx[7]	BOOL	FALSE	FALSE	
145.0	_1FdStop6001xx[8]	BOOL	FALSE	FALSE	
145.1	_1FdStop6001xx[9]	BOOL	FALSE	FALSE	
145.2	_1FdStop6001xx[10]	BOOL	FALSE	FALSE	
145.3	_1FdStop6001xx[11]	BOOL	FALSE	FALSE	
145.4	_1FdStop6001xx[12]	BOOL	FALSE	FALSE	
145.5	_1FdStop6001xx[13]	BOOL	FALSE	FALSE	
145.6	_1FdStop6001xx[14]	BOOL	FALSE	FALSE	
145.7	_1FdStop6001xx[15]	BOOL	FALSE	FALSE	
146.0	_2FdStop6002xx[0]	BOOL	FALSE	FALSE	Feed stop axis/spindle 2
146.1	_2FdStop6002xx[1]	BOOL	FALSE	FALSE	
146.2	_2FdStop6002xx[2]	BOOL	FALSE	FALSE	
146.3	_2FdStop6002xx[3]	BOOL	FALSE	FALSE	
146.4	_2FdStop6002xx[4]	BOOL	FALSE	FALSE	
146.5	_2FdStop6002xx[5]	BOOL	FALSE	FALSE	
146.6	_2FdStop6002xx[6]	BOOL	FALSE	FALSE	
146.7	_2FdStop6002xx[7]	BOOL	FALSE	FALSE	
147.0	_2FdStop6002xx[8]	BOOL	FALSE	FALSE	
147.1	_2FdStop6002xx[9]	BOOL	FALSE	FALSE	
147.2	_2FdStop6002xx[10]	BOOL	FALSE	FALSE	
147.3	_2FdStop6002xx[11]	BOOL	FALSE	FALSE	
147.4	_2FdStop6002xx[12]	BOOL	FALSE	FALSE	
147.5	_2FdStop6002xx[13]	BOOL	FALSE	FALSE	
147.6	_2FdStop6002xx[14]	BOOL	FALSE	FALSE	
147.7	_2FdStop6002xx[15]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
148.0	_3FdStop6003xx[0]	BOOL	FALSE	FALSE	Feed stop axis/spindle 3
148.1	_3FdStop6003xx[1]	BOOL	FALSE	FALSE	
148.2	_3FdStop6003xx[2]	BOOL	FALSE	FALSE	
148.3	_3FdStop6003xx[3]	BOOL	FALSE	FALSE	
148.4	_3FdStop6003xx[4]	BOOL	FALSE	FALSE	
148.5	_3FdStop6003xx[5]	BOOL	FALSE	FALSE	
148.6	_3FdStop6003xx[6]	BOOL	FALSE	FALSE	
148.7	_3FdStop6003xx[7]	BOOL	FALSE	FALSE	
149.0	_3FdStop6003xx[8]	BOOL	FALSE	FALSE	
149.1	_3FdStop6003xx[9]	BOOL	FALSE	FALSE	
149.2	_3FdStop6003xx[10]	BOOL	FALSE	FALSE	
149.3	_3FdStop6003xx[11]	BOOL	FALSE	FALSE	
149.4	_3FdStop6003xx[12]	BOOL	FALSE	FALSE	
149.5	_3FdStop6003xx[13]	BOOL	FALSE	FALSE	
149.6	_3FdStop6003xx[14]	BOOL	FALSE	FALSE	
149.7	_3FdStop6003xx[15]	BOOL	FALSE	FALSE	
150.0	_4FdStop6004xx[0]	BOOL	FALSE	FALSE	Feed stop axis/spindle 4
150.1	_4FdStop6004xx[1]	BOOL	FALSE	FALSE	
150.2	_4FdStop6004xx[2]	BOOL	FALSE	FALSE	
150.3	_4FdStop6004xx[3]	BOOL	FALSE	FALSE	
150.4	_4FdStop6004xx[4]	BOOL	FALSE	FALSE	
150.5	_4FdStop6004xx[5]	BOOL	FALSE	FALSE	
150.6	_4FdStop6004xx[6]	BOOL	FALSE	FALSE	
150.7	_4FdStop6004xx[7]	BOOL	FALSE	FALSE	
151.0	_4FdStop6004xx[8]	BOOL	FALSE	FALSE	
151.1	_4FdStop6004xx[9]	BOOL	FALSE	FALSE	
151.2	_4FdStop6004xx[10]	BOOL	FALSE	FALSE	
151.3	_4FdStop6004xx[11]	BOOL	FALSE	FALSE	
151.4	_4FdStop6004xx[12]	BOOL	FALSE	FALSE	
151.5	_4FdStop6004xx[13]	BOOL	FALSE	FALSE	
151.6	_4FdStop6004xx[14]	BOOL	FALSE	FALSE	
151.7	_4FdStop6004xx[15]	BOOL	FALSE	FALSE	
152.0	_5FdStop6005xx[0]	BOOL	FALSE	FALSE	Feed stop axis/spindle 5
152.1	_5FdStop6005xx[1]	BOOL	FALSE	FALSE	
152.2	_5FdStop6005xx[2]	BOOL	FALSE	FALSE	
152.3	_5FdStop6005xx[3]	BOOL	FALSE	FALSE	
152.4	_5FdStop6005xx[4]	BOOL	FALSE	FALSE	
152.5	_5FdStop6005xx[5]	BOOL	FALSE	FALSE	
152.6	_5FdStop6005xx[6]	BOOL	FALSE	FALSE	
152.7	_5FdStop6005xx[7]	BOOL	FALSE	FALSE	
153.0	_5FdStop6005xx[8]	BOOL	FALSE	FALSE	
153.1	_5FdStop6005xx[9]	BOOL	FALSE	FALSE	
153.2	_5FdStop6005xx[10]	BOOL	FALSE	FALSE	
153.3	_5FdStop6005xx[11]	BOOL	FALSE	FALSE	
153.4	_5FdStop6005xx[12]	BOOL	FALSE	FALSE	
153.5	_5FdStop6005xx[13]	BOOL	FALSE	FALSE	
153.6	_5FdStop6005xx[14]	BOOL	FALSE	FALSE	
153.7	_5FdStop6005xx[15]	BOOL	FALSE	FALSE	
154.0	_6FdStop6006xx[0]	BOOL	FALSE	FALSE	Feed stop axis/spindle 6
154.1	_6FdStop6006xx[1]	BOOL	FALSE	FALSE	
154.2	_6FdStop6006xx[2]	BOOL	FALSE	FALSE	
154.3	_6FdStop6006xx[3]	BOOL	FALSE	FALSE	
154.4	_6FdStop6006xx[4]	BOOL	FALSE	FALSE	
154.5	_6FdStop6006xx[5]	BOOL	FALSE	FALSE	
154.6	_6FdStop6006xx[6]	BOOL	FALSE	FALSE	
154.7	_6FdStop6006xx[7]	BOOL	FALSE	FALSE	
155.0	_6FdStop6006xx[8]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
155.1	_6FdStop6006xx[9]	BOOL	FALSE	FALSE	
155.2	_6FdStop6006xx[10]	BOOL	FALSE	FALSE	
155.3	_6FdStop6006xx[11]	BOOL	FALSE	FALSE	
155.4	_6FdStop6006xx[12]	BOOL	FALSE	FALSE	
155.5	_6FdStop6006xx[13]	BOOL	FALSE	FALSE	
155.6	_6FdStop6006xx[14]	BOOL	FALSE	FALSE	
155.7	_6FdStop6006xx[15]	BOOL	FALSE	FALSE	
156.0	_7FdStop6007xx[0]	BOOL	FALSE	FALSE	Feed stop axis/spindle 7
156.1	_7FdStop6007xx[1]	BOOL	FALSE	FALSE	
156.2	_7FdStop6007xx[2]	BOOL	FALSE	FALSE	
156.3	_7FdStop6007xx[3]	BOOL	FALSE	FALSE	
156.4	_7FdStop6007xx[4]	BOOL	FALSE	FALSE	
156.5	_7FdStop6007xx[5]	BOOL	FALSE	FALSE	
156.6	_7FdStop6007xx[6]	BOOL	FALSE	FALSE	
156.7	_7FdStop6007xx[7]	BOOL	FALSE	FALSE	
157.0	_7FdStop6007xx[8]	BOOL	FALSE	FALSE	
157.1	_7FdStop6007xx[9]	BOOL	FALSE	FALSE	
157.2	_7FdStop6007xx[10]	BOOL	FALSE	FALSE	
157.3	_7FdStop6007xx[11]	BOOL	FALSE	FALSE	
157.4	_7FdStop6007xx[12]	BOOL	FALSE	FALSE	
157.5	_7FdStop6007xx[13]	BOOL	FALSE	FALSE	
157.6	_7FdStop6007xx[14]	BOOL	FALSE	FALSE	
157.7	_7FdStop6007xx[15]	BOOL	FALSE	FALSE	
158.0	_8FdStop6008xx[0]	BOOL	FALSE	FALSE	Feed stop axis/spindle 8
158.1	_8FdStop6008xx[1]	BOOL	FALSE	FALSE	
158.2	_8FdStop6008xx[2]	BOOL	FALSE	FALSE	
158.3	_8FdStop6008xx[3]	BOOL	FALSE	FALSE	
158.4	_8FdStop6008xx[4]	BOOL	FALSE	FALSE	
158.5	_8FdStop6008xx[5]	BOOL	FALSE	FALSE	
158.6	_8FdStop6008xx[6]	BOOL	FALSE	FALSE	
158.7	_8FdStop6008xx[7]	BOOL	FALSE	FALSE	
159.0	_8FdStop6008xx[8]	BOOL	FALSE	FALSE	
159.1	_8FdStop6008xx[9]	BOOL	FALSE	FALSE	
159.2	_8FdStop6008xx[10]	BOOL	FALSE	FALSE	
159.3	_8FdStop6008xx[11]	BOOL	FALSE	FALSE	
159.4	_8FdStop6008xx[12]	BOOL	FALSE	FALSE	
159.5	_8FdStop6008xx[13]	BOOL	FALSE	FALSE	
159.6	_8FdStop6008xx[14]	BOOL	FALSE	FALSE	
159.7	_8FdStop6008xx[15]	BOOL	FALSE	FALSE	
160.0	_9FdStop6009xx[0]	BOOL	FALSE	FALSE	Feed stop axis/spindle 9
160.1	_9FdStop6009xx[1]	BOOL	FALSE	FALSE	
160.2	_9FdStop6009xx[2]	BOOL	FALSE	FALSE	
160.3	_9FdStop6009xx[3]	BOOL	FALSE	FALSE	
160.4	_9FdStop6009xx[4]	BOOL	FALSE	FALSE	
160.5	_9FdStop6009xx[5]	BOOL	FALSE	FALSE	
160.6	_9FdStop6009xx[6]	BOOL	FALSE	FALSE	
160.7	_9FdStop6009xx[7]	BOOL	FALSE	FALSE	
161.0	_9FdStop6009xx[8]	BOOL	FALSE	FALSE	
161.1	_9FdStop6009xx[9]	BOOL	FALSE	FALSE	
161.2	_9FdStop6009xx[10]	BOOL	FALSE	FALSE	
161.3	_9FdStop6009xx[11]	BOOL	FALSE	FALSE	
161.4	_9FdStop6009xx[12]	BOOL	FALSE	FALSE	
161.5	_9FdStop6009xx[13]	BOOL	FALSE	FALSE	
161.6	_9FdStop6009xx[14]	BOOL	FALSE	FALSE	
161.7	_9FdStop6009xx[15]	BOOL	FALSE	FALSE	
162.0	_10FdStop6010xx[0]	BOOL	FALSE	FALSE	Feed stop axis/spindle 10

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
162.1	_10FdStop6010xx[1]	BOOL	FALSE	FALSE	
162.2	_10FdStop6010xx[2]	BOOL	FALSE	FALSE	
162.3	_10FdStop6010xx[3]	BOOL	FALSE	FALSE	
162.4	_10FdStop6010xx[4]	BOOL	FALSE	FALSE	
162.5	_10FdStop6010xx[5]	BOOL	FALSE	FALSE	
162.6	_10FdStop6010xx[6]	BOOL	FALSE	FALSE	
162.7	_10FdStop6010xx[7]	BOOL	FALSE	FALSE	
163.0	_10FdStop6010xx[8]	BOOL	FALSE	FALSE	
163.1	_10FdStop6010xx[9]	BOOL	FALSE	FALSE	
163.2	_10FdStop6010xx[10]	BOOL	FALSE	FALSE	
163.3	_10FdStop6010xx[11]	BOOL	FALSE	FALSE	
163.4	_10FdStop6010xx[12]	BOOL	FALSE	FALSE	
163.5	_10FdStop6010xx[13]	BOOL	FALSE	FALSE	
163.6	_10FdStop6010xx[14]	BOOL	FALSE	FALSE	
163.7	_10FdStop6010xx[15]	BOOL	FALSE	FALSE	
164.0	_11FdStop6011xx[0]	BOOL	FALSE	FALSE	Feed stop axis/spindle 11
164.1	_11FdStop6011xx[1]	BOOL	FALSE	FALSE	
164.2	_11FdStop6011xx[2]	BOOL	FALSE	FALSE	
164.3	_11FdStop6011xx[3]	BOOL	FALSE	FALSE	
164.4	_11FdStop6011xx[4]	BOOL	FALSE	FALSE	
164.5	_11FdStop6011xx[5]	BOOL	FALSE	FALSE	
164.6	_11FdStop6011xx[6]	BOOL	FALSE	FALSE	
164.7	_11FdStop6011xx[7]	BOOL	FALSE	FALSE	
165.0	_11FdStop6011xx[8]	BOOL	FALSE	FALSE	
165.1	_11FdStop6011xx[9]	BOOL	FALSE	FALSE	
165.2	_11FdStop6011xx[10]	BOOL	FALSE	FALSE	
165.3	_11FdStop6011xx[11]	BOOL	FALSE	FALSE	
165.4	_11FdStop6011xx[12]	BOOL	FALSE	FALSE	
165.5	_11FdStop6011xx[13]	BOOL	FALSE	FALSE	
165.6	_11FdStop6011xx[14]	BOOL	FALSE	FALSE	
165.7	_11FdStop6011xx[15]	BOOL	FALSE	FALSE	
166.0	_12FdStop6012xx[0]	BOOL	FALSE	FALSE	Feed stop axis/spindle 12
166.1	_12FdStop6012xx[1]	BOOL	FALSE	FALSE	
166.2	_12FdStop6012xx[2]	BOOL	FALSE	FALSE	
166.3	_12FdStop6012xx[3]	BOOL	FALSE	FALSE	
166.4	_12FdStop6012xx[4]	BOOL	FALSE	FALSE	
166.5	_12FdStop6012xx[5]	BOOL	FALSE	FALSE	
166.6	_12FdStop6012xx[6]	BOOL	FALSE	FALSE	
166.7	_12FdStop6012xx[7]	BOOL	FALSE	FALSE	
167.0	_12FdStop6012xx[8]	BOOL	FALSE	FALSE	
167.1	_12FdStop6012xx[9]	BOOL	FALSE	FALSE	
167.2	_12FdStop6012xx[10]	BOOL	FALSE	FALSE	
167.3	_12FdStop6012xx[11]	BOOL	FALSE	FALSE	
167.4	_12FdStop6012xx[12]	BOOL	FALSE	FALSE	
167.5	_12FdStop6012xx[13]	BOOL	FALSE	FALSE	
167.6	_12FdStop6012xx[14]	BOOL	FALSE	FALSE	
167.7	_12FdStop6012xx[15]	BOOL	FALSE	FALSE	
168.0	_13FdStop6013xx[0]	BOOL	FALSE	FALSE	Feed stop axis/spindle 13
168.1	_13FdStop6013xx[1]	BOOL	FALSE	FALSE	
168.2	_13FdStop6013xx[2]	BOOL	FALSE	FALSE	
168.3	_13FdStop6013xx[3]	BOOL	FALSE	FALSE	
168.4	_13FdStop6013xx[4]	BOOL	FALSE	FALSE	
168.5	_13FdStop6013xx[5]	BOOL	FALSE	FALSE	
168.6	_13FdStop6013xx[6]	BOOL	FALSE	FALSE	
168.7	_13FdStop6013xx[7]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
169.0	_13FdStop6013xx[8]	BOOL	FALSE	FALSE	
169.1	_13FdStop6013xx[9]	BOOL	FALSE	FALSE	
169.2	_13FdStop6013xx[10]	BOOL	FALSE	FALSE	
169.3	_13FdStop6013xx[11]	BOOL	FALSE	FALSE	
169.4	_13FdStop6013xx[12]	BOOL	FALSE	FALSE	
169.5	_13FdStop6013xx[13]	BOOL	FALSE	FALSE	
169.6	_13FdStop6013xx[14]	BOOL	FALSE	FALSE	
169.7	_13FdStop6013xx[15]	BOOL	FALSE	FALSE	
170.0	_14FdStop6014xx[0]	BOOL	FALSE	FALSE	Feed stop axis/spindle 14
170.1	_14FdStop6014xx[1]	BOOL	FALSE	FALSE	
170.2	_14FdStop6014xx[2]	BOOL	FALSE	FALSE	
170.3	_14FdStop6014xx[3]	BOOL	FALSE	FALSE	
170.4	_14FdStop6014xx[4]	BOOL	FALSE	FALSE	
170.5	_14FdStop6014xx[5]	BOOL	FALSE	FALSE	
170.6	_14FdStop6014xx[6]	BOOL	FALSE	FALSE	
170.7	_14FdStop6014xx[7]	BOOL	FALSE	FALSE	
171.0	_14FdStop6014xx[8]	BOOL	FALSE	FALSE	
171.1	_14FdStop6014xx[9]	BOOL	FALSE	FALSE	
171.2	_14FdStop6014xx[10]	BOOL	FALSE	FALSE	
171.3	_14FdStop6014xx[11]	BOOL	FALSE	FALSE	
171.4	_14FdStop6014xx[12]	BOOL	FALSE	FALSE	
171.5	_14FdStop6014xx[13]	BOOL	FALSE	FALSE	
171.6	_14FdStop6014xx[14]	BOOL	FALSE	FALSE	
171.7	_14FdStop6014xx[15]	BOOL	FALSE	FALSE	
172.0	_15FdStop6015xx[0]	BOOL	FALSE	FALSE	Feed stop axis/spindle 15
172.1	_15FdStop6015xx[1]	BOOL	FALSE	FALSE	
172.2	_15FdStop6015xx[2]	BOOL	FALSE	FALSE	
172.3	_15FdStop6015xx[3]	BOOL	FALSE	FALSE	
172.4	_15FdStop6015xx[4]	BOOL	FALSE	FALSE	
172.5	_15FdStop6015xx[5]	BOOL	FALSE	FALSE	
172.6	_15FdStop6015xx[6]	BOOL	FALSE	FALSE	
172.7	_15FdStop6015xx[7]	BOOL	FALSE	FALSE	
173.0	_15FdStop6015xx[8]	BOOL	FALSE	FALSE	
173.1	_15FdStop6015xx[9]	BOOL	FALSE	FALSE	
173.2	_15FdStop6015xx[10]	BOOL	FALSE	FALSE	
173.3	_15FdStop6015xx[11]	BOOL	FALSE	FALSE	
173.4	_15FdStop6015xx[12]	BOOL	FALSE	FALSE	
173.5	_15FdStop6015xx[13]	BOOL	FALSE	FALSE	
173.6	_15FdStop6015xx[14]	BOOL	FALSE	FALSE	
173.7	_15FdStop6015xx[15]	BOOL	FALSE	FALSE	
174.0	_16FdStop6016xx[0]	BOOL	FALSE	FALSE	Feed stop axis/spindle 16
174.1	_16FdStop6016xx[1]	BOOL	FALSE	FALSE	
174.2	_16FdStop6016xx[2]	BOOL	FALSE	FALSE	
174.3	_16FdStop6016xx[3]	BOOL	FALSE	FALSE	
174.4	_16FdStop6016xx[4]	BOOL	FALSE	FALSE	
174.5	_16FdStop6016xx[5]	BOOL	FALSE	FALSE	
174.6	_16FdStop6016xx[6]	BOOL	FALSE	FALSE	
174.7	_16FdStop6016xx[7]	BOOL	FALSE	FALSE	
175.0	_16FdStop6016xx[8]	BOOL	FALSE	FALSE	
175.1	_16FdStop6016xx[9]	BOOL	FALSE	FALSE	
175.2	_16FdStop6016xx[10]	BOOL	FALSE	FALSE	
175.3	_16FdStop6016xx[11]	BOOL	FALSE	FALSE	
175.4	_16FdStop6016xx[12]	BOOL	FALSE	FALSE	
175.5	_16FdStop6016xx[13]	BOOL	FALSE	FALSE	
175.6	_16FdStop6016xx[14]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
175.7	_16FdStop6016xx[15]	BOOL	FALSE	FALSE	
176.0	_17FdStop6017xx[0]	BOOL	FALSE	FALSE	Feed stop axis/spindle 17
176.1	_17FdStop6017xx[1]	BOOL	FALSE	FALSE	
176.2	_17FdStop6017xx[2]	BOOL	FALSE	FALSE	
176.3	_17FdStop6017xx[3]	BOOL	FALSE	FALSE	
176.4	_17FdStop6017xx[4]	BOOL	FALSE	FALSE	
176.5	_17FdStop6017xx[5]	BOOL	FALSE	FALSE	
176.6	_17FdStop6017xx[6]	BOOL	FALSE	FALSE	
176.7	_17FdStop6017xx[7]	BOOL	FALSE	FALSE	
177.0	_17FdStop6017xx[8]	BOOL	FALSE	FALSE	
177.1	_17FdStop6017xx[9]	BOOL	FALSE	FALSE	
177.2	_17FdStop6017xx[10]	BOOL	FALSE	FALSE	
177.3	_17FdStop6017xx[11]	BOOL	FALSE	FALSE	
177.4	_17FdStop6017xx[12]	BOOL	FALSE	FALSE	
177.5	_17FdStop6017xx[13]	BOOL	FALSE	FALSE	
177.6	_17FdStop6017xx[14]	BOOL	FALSE	FALSE	
177.7	_17FdStop6017xx[15]	BOOL	FALSE	FALSE	
178.0	_18FdStop6018xx[0]	BOOL	FALSE	FALSE	Feed stop axis/spindle 18
178.1	_18FdStop6018xx[1]	BOOL	FALSE	FALSE	
178.2	_18FdStop6018xx[2]	BOOL	FALSE	FALSE	
178.3	_18FdStop6018xx[3]	BOOL	FALSE	FALSE	
178.4	_18FdStop6018xx[4]	BOOL	FALSE	FALSE	
178.5	_18FdStop6018xx[5]	BOOL	FALSE	FALSE	
178.6	_18FdStop6018xx[6]	BOOL	FALSE	FALSE	
178.7	_18FdStop6018xx[7]	BOOL	FALSE	FALSE	
179.0	_18FdStop6018xx[8]	BOOL	FALSE	FALSE	
179.1	_18FdStop6018xx[9]	BOOL	FALSE	FALSE	
179.2	_18FdStop6018xx[10]	BOOL	FALSE	FALSE	
179.3	_18FdStop6018xx[11]	BOOL	FALSE	FALSE	
179.4	_18FdStop6018xx[12]	BOOL	FALSE	FALSE	
179.5	_18FdStop6018xx[13]	BOOL	FALSE	FALSE	
179.6	_18FdStop6018xx[14]	BOOL	FALSE	FALSE	
179.7	_18FdStop6018xx[15]	BOOL	FALSE	FALSE	
180.0	A7000xx[0]	BOOL	FALSE	FALSE	Alarm 70000-70063 (user area 0)
180.1	A7000xx[1]	BOOL	FALSE	FALSE	
180.2	A7000xx[2]	BOOL	FALSE	FALSE	
180.3	A7000xx[3]	BOOL	FALSE	FALSE	
180.4	A7000xx[4]	BOOL	FALSE	FALSE	
180.5	A7000xx[5]	BOOL	FALSE	FALSE	
180.6	A7000xx[6]	BOOL	FALSE	FALSE	
180.7	A7000xx[7]	BOOL	FALSE	FALSE	
181.0	A7000xx[8]	BOOL	FALSE	FALSE	
181.1	A7000xx[9]	BOOL	FALSE	FALSE	
181.2	A7000xx[10]	BOOL	FALSE	FALSE	
181.3	A7000xx[11]	BOOL	FALSE	FALSE	
181.4	A7000xx[12]	BOOL	FALSE	FALSE	
181.5	A7000xx[13]	BOOL	FALSE	FALSE	
181.6	A7000xx[14]	BOOL	FALSE	FALSE	
181.7	A7000xx[15]	BOOL	FALSE	FALSE	
182.0	A7000xx[16]	BOOL	FALSE	FALSE	
182.1	A7000xx[17]	BOOL	FALSE	FALSE	
182.2	A7000xx[18]	BOOL	FALSE	FALSE	
182.3	A7000xx[19]	BOOL	FALSE	FALSE	
182.4	A7000xx[20]	BOOL	FALSE	FALSE	
182.5	A7000xx[21]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
182.6	A7000xx[22]	BOOL	FALSE	FALSE	
182.7	A7000xx[23]	BOOL	FALSE	FALSE	
183.0	A7000xx[24]	BOOL	FALSE	FALSE	
183.1	A7000xx[25]	BOOL	FALSE	FALSE	
183.2	A7000xx[26]	BOOL	FALSE	FALSE	
183.3	A7000xx[27]	BOOL	FALSE	FALSE	
183.4	A7000xx[28]	BOOL	FALSE	FALSE	
183.5	A7000xx[29]	BOOL	FALSE	FALSE	
183.6	A7000xx[30]	BOOL	FALSE	FALSE	
183.7	A7000xx[31]	BOOL	FALSE	FALSE	
184.0	A7000xx[32]	BOOL	FALSE	FALSE	
184.1	A7000xx[33]	BOOL	FALSE	FALSE	
184.2	A7000xx[34]	BOOL	FALSE	FALSE	
184.3	A7000xx[35]	BOOL	FALSE	FALSE	
184.4	A7000xx[36]	BOOL	FALSE	FALSE	
184.5	A7000xx[37]	BOOL	FALSE	FALSE	
184.6	A7000xx[38]	BOOL	FALSE	FALSE	
184.7	A7000xx[39]	BOOL	FALSE	FALSE	
185.0	A7000xx[40]	BOOL	FALSE	FALSE	
185.1	A7000xx[41]	BOOL	FALSE	FALSE	
185.2	A7000xx[42]	BOOL	FALSE	FALSE	
185.3	A7000xx[43]	BOOL	FALSE	FALSE	
185.4	A7000xx[44]	BOOL	FALSE	FALSE	
185.5	A7000xx[45]	BOOL	FALSE	FALSE	
185.6	A7000xx[46]	BOOL	FALSE	FALSE	
185.7	A7000xx[47]	BOOL	FALSE	FALSE	
186.0	A7000xx[48]	BOOL	FALSE	FALSE	
186.1	A7000xx[49]	BOOL	FALSE	FALSE	
186.2	A7000xx[50]	BOOL	FALSE	FALSE	
186.3	A7000xx[51]	BOOL	FALSE	FALSE	
186.4	A7000xx[52]	BOOL	FALSE	FALSE	
186.5	A7000xx[53]	BOOL	FALSE	FALSE	
186.6	A7000xx[54]	BOOL	FALSE	FALSE	
186.7	A7000xx[55]	BOOL	FALSE	FALSE	
187.0	A7000xx[56]	BOOL	FALSE	FALSE	
187.1	A7000xx[57]	BOOL	FALSE	FALSE	
187.2	A7000xx[58]	BOOL	FALSE	FALSE	
187.3	A7000xx[59]	BOOL	FALSE	FALSE	
187.4	A7000xx[60]	BOOL	FALSE	FALSE	
187.5	A7000xx[61]	BOOL	FALSE	FALSE	
187.6	A7000xx[62]	BOOL	FALSE	FALSE	
187.7	A7000xx[63]	BOOL	FALSE	FALSE	
188.0	A7001xx[0]	BOOL	FALSE	FALSE	Alarm 700100-700163 (user area 1)
188.1	A7001xx[1]	BOOL	FALSE	FALSE	
188.2	A7001xx[2]	BOOL	FALSE	FALSE	
188.3	A7001xx[3]	BOOL	FALSE	FALSE	
188.4	A7001xx[4]	BOOL	FALSE	FALSE	
188.5	A7001xx[5]	BOOL	FALSE	FALSE	
188.6	A7001xx[6]	BOOL	FALSE	FALSE	
188.7	A7001xx[7]	BOOL	FALSE	FALSE	
189.0	A7001xx[8]	BOOL	FALSE	FALSE	
189.1	A7001xx[9]	BOOL	FALSE	FALSE	
189.2	A7001xx[10]	BOOL	FALSE	FALSE	
189.3	A7001xx[11]	BOOL	FALSE	FALSE	
189.4	A7001xx[12]	BOOL	FALSE	FALSE	
189.5	A7001xx[13]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
189.6	A7001xx[14]	BOOL	FALSE	FALSE	
189.7	A7001xx[15]	BOOL	FALSE	FALSE	
190.0	A7001xx[16]	BOOL	FALSE	FALSE	
190.1	A7001xx[17]	BOOL	FALSE	FALSE	
190.2	A7001xx[18]	BOOL	FALSE	FALSE	
190.3	A7001xx[19]	BOOL	FALSE	FALSE	
190.4	A7001xx[20]	BOOL	FALSE	FALSE	
190.5	A7001xx[21]	BOOL	FALSE	FALSE	
190.6	A7001xx[22]	BOOL	FALSE	FALSE	
190.7	A7001xx[23]	BOOL	FALSE	FALSE	
191.0	A7001xx[24]	BOOL	FALSE	FALSE	
191.1	A7001xx[25]	BOOL	FALSE	FALSE	
191.2	A7001xx[26]	BOOL	FALSE	FALSE	
191.3	A7001xx[27]	BOOL	FALSE	FALSE	
191.4	A7001xx[28]	BOOL	FALSE	FALSE	
191.5	A7001xx[29]	BOOL	FALSE	FALSE	
191.6	A7001xx[30]	BOOL	FALSE	FALSE	
191.7	A7001xx[31]	BOOL	FALSE	FALSE	
192.0	A7001xx[32]	BOOL	FALSE	FALSE	
192.1	A7001xx[33]	BOOL	FALSE	FALSE	
192.2	A7001xx[34]	BOOL	FALSE	FALSE	
192.3	A7001xx[35]	BOOL	FALSE	FALSE	
192.4	A7001xx[36]	BOOL	FALSE	FALSE	
192.5	A7001xx[37]	BOOL	FALSE	FALSE	
192.6	A7001xx[38]	BOOL	FALSE	FALSE	
192.7	A7001xx[39]	BOOL	FALSE	FALSE	
193.0	A7001xx[40]	BOOL	FALSE	FALSE	
193.1	A7001xx[41]	BOOL	FALSE	FALSE	
193.2	A7001xx[42]	BOOL	FALSE	FALSE	
193.3	A7001xx[43]	BOOL	FALSE	FALSE	
193.4	A7001xx[44]	BOOL	FALSE	FALSE	
193.5	A7001xx[45]	BOOL	FALSE	FALSE	
193.6	A7001xx[46]	BOOL	FALSE	FALSE	
193.7	A7001xx[47]	BOOL	FALSE	FALSE	
194.0	A7001xx[48]	BOOL	FALSE	FALSE	
194.1	A7001xx[49]	BOOL	FALSE	FALSE	
194.2	A7001xx[50]	BOOL	FALSE	FALSE	
194.3	A7001xx[51]	BOOL	FALSE	FALSE	
194.4	A7001xx[52]	BOOL	FALSE	FALSE	
194.5	A7001xx[53]	BOOL	FALSE	FALSE	
194.6	A7001xx[54]	BOOL	FALSE	FALSE	
194.7	A7001xx[55]	BOOL	FALSE	FALSE	
195.0	A7001xx[56]	BOOL	FALSE	FALSE	
195.1	A7001xx[57]	BOOL	FALSE	FALSE	
195.2	A7001xx[58]	BOOL	FALSE	FALSE	
195.3	A7001xx[59]	BOOL	FALSE	FALSE	
195.4	A7001xx[60]	BOOL	FALSE	FALSE	
195.5	A7001xx[61]	BOOL	FALSE	FALSE	
195.6	A7001xx[62]	BOOL	FALSE	FALSE	
195.7	A7001xx[63]	BOOL	FALSE	FALSE	
196.0	A7002xx[0]	BOOL	FALSE	FALSE	Alarm 700200-700263 (user area 2)
196.1	A7002xx[1]	BOOL	FALSE	FALSE	
196.2	A7002xx[2]	BOOL	FALSE	FALSE	
196.3	A7002xx[3]	BOOL	FALSE	FALSE	
196.4	A7002xx[4]	BOOL	FALSE	FALSE	
196.5	A7002xx[5]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
196.6	A7002xx[6]	BOOL	FALSE	FALSE	
196.7	A7002xx[7]	BOOL	FALSE	FALSE	
197.0	A7002xx[8]	BOOL	FALSE	FALSE	
197.1	A7002xx[9]	BOOL	FALSE	FALSE	
197.2	A7002xx[10]	BOOL	FALSE	FALSE	
197.3	A7002xx[11]	BOOL	FALSE	FALSE	
197.4	A7002xx[12]	BOOL	FALSE	FALSE	
197.5	A7002xx[13]	BOOL	FALSE	FALSE	
197.6	A7002xx[14]	BOOL	FALSE	FALSE	
197.7	A7002xx[15]	BOOL	FALSE	FALSE	
198.0	A7002xx[16]	BOOL	FALSE	FALSE	
198.1	A7002xx[17]	BOOL	FALSE	FALSE	
198.2	A7002xx[18]	BOOL	FALSE	FALSE	
198.3	A7002xx[19]	BOOL	FALSE	FALSE	
198.4	A7002xx[20]	BOOL	FALSE	FALSE	
198.5	A7002xx[21]	BOOL	FALSE	FALSE	
198.6	A7002xx[22]	BOOL	FALSE	FALSE	
198.7	A7002xx[23]	BOOL	FALSE	FALSE	
199.0	A7002xx[24]	BOOL	FALSE	FALSE	
199.1	A7002xx[25]	BOOL	FALSE	FALSE	
199.2	A7002xx[26]	BOOL	FALSE	FALSE	
199.3	A7002xx[27]	BOOL	FALSE	FALSE	
199.4	A7002xx[28]	BOOL	FALSE	FALSE	
199.5	A7002xx[29]	BOOL	FALSE	FALSE	
199.6	A7002xx[30]	BOOL	FALSE	FALSE	
199.7	A7002xx[31]	BOOL	FALSE	FALSE	
200.0	A7002xx[32]	BOOL	FALSE	FALSE	
200.1	A7002xx[33]	BOOL	FALSE	FALSE	
200.2	A7002xx[34]	BOOL	FALSE	FALSE	
200.3	A7002xx[35]	BOOL	FALSE	FALSE	
200.4	A7002xx[36]	BOOL	FALSE	FALSE	
200.5	A7002xx[37]	BOOL	FALSE	FALSE	
200.6	A7002xx[38]	BOOL	FALSE	FALSE	
200.7	A7002xx[39]	BOOL	FALSE	FALSE	
201.0	A7002xx[40]	BOOL	FALSE	FALSE	
201.1	A7002xx[41]	BOOL	FALSE	FALSE	
201.2	A7002xx[42]	BOOL	FALSE	FALSE	
201.3	A7002xx[43]	BOOL	FALSE	FALSE	
201.4	A7002xx[44]	BOOL	FALSE	FALSE	
201.5	A7002xx[45]	BOOL	FALSE	FALSE	
201.6	A7002xx[46]	BOOL	FALSE	FALSE	
201.7	A7002xx[47]	BOOL	FALSE	FALSE	
202.0	A7002xx[48]	BOOL	FALSE	FALSE	
202.1	A7002xx[49]	BOOL	FALSE	FALSE	
202.2	A7002xx[50]	BOOL	FALSE	FALSE	
202.3	A7002xx[51]	BOOL	FALSE	FALSE	
202.4	A7002xx[52]	BOOL	FALSE	FALSE	
202.5	A7002xx[53]	BOOL	FALSE	FALSE	
202.6	A7002xx[54]	BOOL	FALSE	FALSE	
202.7	A7002xx[55]	BOOL	FALSE	FALSE	
203.0	A7002xx[56]	BOOL	FALSE	FALSE	
203.1	A7002xx[57]	BOOL	FALSE	FALSE	
203.2	A7002xx[58]	BOOL	FALSE	FALSE	
203.3	A7002xx[59]	BOOL	FALSE	FALSE	
203.4	A7002xx[60]	BOOL	FALSE	FALSE	
203.5	A7002xx[61]	BOOL	FALSE	FALSE	
203.6	A7002xx[62]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
203.7	A7002xx[63]	BOOL	FALSE	FALSE	
204.0	A7003xx[0]	BOOL	FALSE	FALSE	Alarm 700300-700363 (user area 3)
204.1	A7003xx[1]	BOOL	FALSE	FALSE	
204.2	A7003xx[2]	BOOL	FALSE	FALSE	
204.3	A7003xx[3]	BOOL	FALSE	FALSE	
204.4	A7003xx[4]	BOOL	FALSE	FALSE	
204.5	A7003xx[5]	BOOL	FALSE	FALSE	
204.6	A7003xx[6]	BOOL	FALSE	FALSE	
204.7	A7003xx[7]	BOOL	FALSE	FALSE	
205.0	A7003xx[8]	BOOL	FALSE	FALSE	
205.1	A7003xx[9]	BOOL	FALSE	FALSE	
205.2	A7003xx[10]	BOOL	FALSE	FALSE	
205.3	A7003xx[11]	BOOL	FALSE	FALSE	
205.4	A7003xx[12]	BOOL	FALSE	FALSE	
205.5	A7003xx[13]	BOOL	FALSE	FALSE	
205.6	A7003xx[14]	BOOL	FALSE	FALSE	
205.7	A7003xx[15]	BOOL	FALSE	FALSE	
206.0	A7003xx[16]	BOOL	FALSE	FALSE	
206.1	A7003xx[17]	BOOL	FALSE	FALSE	
206.2	A7003xx[18]	BOOL	FALSE	FALSE	
206.3	A7003xx[19]	BOOL	FALSE	FALSE	
206.4	A7003xx[20]	BOOL	FALSE	FALSE	
206.5	A7003xx[21]	BOOL	FALSE	FALSE	
206.6	A7003xx[22]	BOOL	FALSE	FALSE	
206.7	A7003xx[23]	BOOL	FALSE	FALSE	
207.0	A7003xx[24]	BOOL	FALSE	FALSE	
207.1	A7003xx[25]	BOOL	FALSE	FALSE	
207.2	A7003xx[26]	BOOL	FALSE	FALSE	
207.3	A7003xx[27]	BOOL	FALSE	FALSE	
207.4	A7003xx[28]	BOOL	FALSE	FALSE	
207.5	A7003xx[29]	BOOL	FALSE	FALSE	
207.6	A7003xx[30]	BOOL	FALSE	FALSE	
207.7	A7003xx[31]	BOOL	FALSE	FALSE	
208.0	A7003xx[32]	BOOL	FALSE	FALSE	
208.1	A7003xx[33]	BOOL	FALSE	FALSE	
208.2	A7003xx[34]	BOOL	FALSE	FALSE	
208.3	A7003xx[35]	BOOL	FALSE	FALSE	
208.4	A7003xx[36]	BOOL	FALSE	FALSE	
208.5	A7003xx[37]	BOOL	FALSE	FALSE	
208.6	A7003xx[38]	BOOL	FALSE	FALSE	
208.7	A7003xx[39]	BOOL	FALSE	FALSE	
209.0	A7003xx[40]	BOOL	FALSE	FALSE	
209.1	A7003xx[41]	BOOL	FALSE	FALSE	
209.2	A7003xx[42]	BOOL	FALSE	FALSE	
209.3	A7003xx[43]	BOOL	FALSE	FALSE	
209.4	A7003xx[44]	BOOL	FALSE	FALSE	
209.5	A7003xx[45]	BOOL	FALSE	FALSE	
209.6	A7003xx[46]	BOOL	FALSE	FALSE	
209.7	A7003xx[47]	BOOL	FALSE	FALSE	
210.0	A7003xx[48]	BOOL	FALSE	FALSE	
210.1	A7003xx[49]	BOOL	FALSE	FALSE	
210.2	A7003xx[50]	BOOL	FALSE	FALSE	
210.3	A7003xx[51]	BOOL	FALSE	FALSE	
210.4	A7003xx[52]	BOOL	FALSE	FALSE	
210.5	A7003xx[53]	BOOL	FALSE	FALSE	
210.6	A7003xx[54]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
210.7	A7003xx[55]	BOOL	FALSE	FALSE	
211.0	A7003xx[56]	BOOL	FALSE	FALSE	
211.1	A7003xx[57]	BOOL	FALSE	FALSE	
211.2	A7003xx[58]	BOOL	FALSE	FALSE	
211.3	A7003xx[59]	BOOL	FALSE	FALSE	
211.4	A7003xx[60]	BOOL	FALSE	FALSE	
211.5	A7003xx[61]	BOOL	FALSE	FALSE	
211.6	A7003xx[62]	BOOL	FALSE	FALSE	
211.7	A7003xx[63]	BOOL	FALSE	FALSE	
212.0	A7004xx[0]	BOOL	FALSE	FALSE	Alarm 700400-700463 (user area 4)
212.1	A7004xx[1]	BOOL	FALSE	FALSE	
212.2	A7004xx[2]	BOOL	FALSE	FALSE	
212.3	A7004xx[3]	BOOL	FALSE	FALSE	
212.4	A7004xx[4]	BOOL	FALSE	FALSE	
212.5	A7004xx[5]	BOOL	FALSE	FALSE	
212.6	A7004xx[6]	BOOL	FALSE	FALSE	
212.7	A7004xx[7]	BOOL	FALSE	FALSE	
213.0	A7004xx[8]	BOOL	FALSE	FALSE	
213.1	A7004xx[9]	BOOL	FALSE	FALSE	
213.2	A7004xx[10]	BOOL	FALSE	FALSE	
213.3	A7004xx[11]	BOOL	FALSE	FALSE	
213.4	A7004xx[12]	BOOL	FALSE	FALSE	
213.5	A7004xx[13]	BOOL	FALSE	FALSE	
213.6	A7004xx[14]	BOOL	FALSE	FALSE	
213.7	A7004xx[15]	BOOL	FALSE	FALSE	
214.0	A7004xx[16]	BOOL	FALSE	FALSE	
214.1	A7004xx[17]	BOOL	FALSE	FALSE	
214.2	A7004xx[18]	BOOL	FALSE	FALSE	
214.3	A7004xx[19]	BOOL	FALSE	FALSE	
214.4	A7004xx[20]	BOOL	FALSE	FALSE	
214.5	A7004xx[21]	BOOL	FALSE	FALSE	
214.6	A7004xx[22]	BOOL	FALSE	FALSE	
214.7	A7004xx[23]	BOOL	FALSE	FALSE	
215.0	A7004xx[24]	BOOL	FALSE	FALSE	
215.1	A7004xx[25]	BOOL	FALSE	FALSE	
215.2	A7004xx[26]	BOOL	FALSE	FALSE	
215.3	A7004xx[27]	BOOL	FALSE	FALSE	
215.4	A7004xx[28]	BOOL	FALSE	FALSE	
215.5	A7004xx[29]	BOOL	FALSE	FALSE	
215.6	A7004xx[30]	BOOL	FALSE	FALSE	
215.7	A7004xx[31]	BOOL	FALSE	FALSE	
216.0	A7004xx[32]	BOOL	FALSE	FALSE	
216.1	A7004xx[33]	BOOL	FALSE	FALSE	
216.2	A7004xx[34]	BOOL	FALSE	FALSE	
216.3	A7004xx[35]	BOOL	FALSE	FALSE	
216.4	A7004xx[36]	BOOL	FALSE	FALSE	
216.5	A7004xx[37]	BOOL	FALSE	FALSE	
216.6	A7004xx[38]	BOOL	FALSE	FALSE	
216.7	A7004xx[39]	BOOL	FALSE	FALSE	
217.0	A7004xx[40]	BOOL	FALSE	FALSE	
217.1	A7004xx[41]	BOOL	FALSE	FALSE	
217.2	A7004xx[42]	BOOL	FALSE	FALSE	
217.3	A7004xx[43]	BOOL	FALSE	FALSE	
217.4	A7004xx[44]	BOOL	FALSE	FALSE	
217.5	A7004xx[45]	BOOL	FALSE	FALSE	
217.6	A7004xx[46]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
217.7	A7004xx[47]	BOOL	FALSE	FALSE	
218.0	A7004xx[48]	BOOL	FALSE	FALSE	
218.1	A7004xx[49]	BOOL	FALSE	FALSE	
218.2	A7004xx[50]	BOOL	FALSE	FALSE	
218.3	A7004xx[51]	BOOL	FALSE	FALSE	
218.4	A7004xx[52]	BOOL	FALSE	FALSE	
218.5	A7004xx[53]	BOOL	FALSE	FALSE	
218.6	A7004xx[54]	BOOL	FALSE	FALSE	
218.7	A7004xx[55]	BOOL	FALSE	FALSE	
219.0	A7004xx[56]	BOOL	FALSE	FALSE	
219.1	A7004xx[57]	BOOL	FALSE	FALSE	
219.2	A7004xx[58]	BOOL	FALSE	FALSE	
219.3	A7004xx[59]	BOOL	FALSE	FALSE	
219.4	A7004xx[60]	BOOL	FALSE	FALSE	
219.5	A7004xx[61]	BOOL	FALSE	FALSE	
219.6	A7004xx[62]	BOOL	FALSE	FALSE	
219.7	A7004xx[63]	BOOL	FALSE	FALSE	
220.0	A7005xx[0]	BOOL	FALSE	FALSE	Alarm 700500-700563 (user area 5)
220.1	A7005xx[1]	BOOL	FALSE	FALSE	
220.2	A7005xx[2]	BOOL	FALSE	FALSE	
220.3	A7005xx[3]	BOOL	FALSE	FALSE	
220.4	A7005xx[4]	BOOL	FALSE	FALSE	
220.5	A7005xx[5]	BOOL	FALSE	FALSE	
220.6	A7005xx[6]	BOOL	FALSE	FALSE	
220.7	A7005xx[7]	BOOL	FALSE	FALSE	
221.0	A7005xx[8]	BOOL	FALSE	FALSE	
221.1	A7005xx[9]	BOOL	FALSE	FALSE	
221.2	A7005xx[10]	BOOL	FALSE	FALSE	
221.3	A7005xx[11]	BOOL	FALSE	FALSE	
221.4	A7005xx[12]	BOOL	FALSE	FALSE	
221.5	A7005xx[13]	BOOL	FALSE	FALSE	
221.6	A7005xx[14]	BOOL	FALSE	FALSE	
221.7	A7005xx[15]	BOOL	FALSE	FALSE	
222.0	A7005xx[16]	BOOL	FALSE	FALSE	
222.1	A7005xx[17]	BOOL	FALSE	FALSE	
222.2	A7005xx[18]	BOOL	FALSE	FALSE	
222.3	A7005xx[19]	BOOL	FALSE	FALSE	
222.4	A7005xx[20]	BOOL	FALSE	FALSE	
222.5	A7005xx[21]	BOOL	FALSE	FALSE	
222.6	A7005xx[22]	BOOL	FALSE	FALSE	
222.7	A7005xx[23]	BOOL	FALSE	FALSE	
223.0	A7005xx[24]	BOOL	FALSE	FALSE	
223.1	A7005xx[25]	BOOL	FALSE	FALSE	
223.2	A7005xx[26]	BOOL	FALSE	FALSE	
223.3	A7005xx[27]	BOOL	FALSE	FALSE	
223.4	A7005xx[28]	BOOL	FALSE	FALSE	
223.5	A7005xx[29]	BOOL	FALSE	FALSE	
223.6	A7005xx[30]	BOOL	FALSE	FALSE	
223.7	A7005xx[31]	BOOL	FALSE	FALSE	
224.0	A7005xx[32]	BOOL	FALSE	FALSE	
224.1	A7005xx[33]	BOOL	FALSE	FALSE	
224.2	A7005xx[34]	BOOL	FALSE	FALSE	
224.3	A7005xx[35]	BOOL	FALSE	FALSE	
224.4	A7005xx[36]	BOOL	FALSE	FALSE	
224.5	A7005xx[37]	BOOL	FALSE	FALSE	
224.6	A7005xx[38]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
224.7	A7005xx[39]	BOOL	FALSE	FALSE	
225.0	A7005xx[40]	BOOL	FALSE	FALSE	
225.1	A7005xx[41]	BOOL	FALSE	FALSE	
225.2	A7005xx[42]	BOOL	FALSE	FALSE	
225.3	A7005xx[43]	BOOL	FALSE	FALSE	
225.4	A7005xx[44]	BOOL	FALSE	FALSE	
225.5	A7005xx[45]	BOOL	FALSE	FALSE	
225.6	A7005xx[46]	BOOL	FALSE	FALSE	
225.7	A7005xx[47]	BOOL	FALSE	FALSE	
226.0	A7005xx[48]	BOOL	FALSE	FALSE	
226.1	A7005xx[49]	BOOL	FALSE	FALSE	
226.2	A7005xx[50]	BOOL	FALSE	FALSE	
226.3	A7005xx[51]	BOOL	FALSE	FALSE	
226.4	A7005xx[52]	BOOL	FALSE	FALSE	
226.5	A7005xx[53]	BOOL	FALSE	FALSE	
226.6	A7005xx[54]	BOOL	FALSE	FALSE	
226.7	A7005xx[55]	BOOL	FALSE	FALSE	
227.0	A7005xx[56]	BOOL	FALSE	FALSE	
227.1	A7005xx[57]	BOOL	FALSE	FALSE	
227.2	A7005xx[58]	BOOL	FALSE	FALSE	
227.3	A7005xx[59]	BOOL	FALSE	FALSE	
227.4	A7005xx[60]	BOOL	FALSE	FALSE	
227.5	A7005xx[61]	BOOL	FALSE	FALSE	
227.6	A7005xx[62]	BOOL	FALSE	FALSE	
227.7	A7005xx[63]	BOOL	FALSE	FALSE	
228.0	A7006xx[0]	BOOL	FALSE	FALSE	Alarm 700600-700663 (user area 6)
228.1	A7006xx[1]	BOOL	FALSE	FALSE	
228.2	A7006xx[2]	BOOL	FALSE	FALSE	
228.3	A7006xx[3]	BOOL	FALSE	FALSE	
228.4	A7006xx[4]	BOOL	FALSE	FALSE	
228.5	A7006xx[5]	BOOL	FALSE	FALSE	
228.6	A7006xx[6]	BOOL	FALSE	FALSE	
228.7	A7006xx[7]	BOOL	FALSE	FALSE	
229.0	A7006xx[8]	BOOL	FALSE	FALSE	
229.1	A7006xx[9]	BOOL	FALSE	FALSE	
229.2	A7006xx[10]	BOOL	FALSE	FALSE	
229.3	A7006xx[11]	BOOL	FALSE	FALSE	
229.4	A7006xx[12]	BOOL	FALSE	FALSE	
229.5	A7006xx[13]	BOOL	FALSE	FALSE	
229.6	A7006xx[14]	BOOL	FALSE	FALSE	
229.7	A7006xx[15]	BOOL	FALSE	FALSE	
230.0	A7006xx[16]	BOOL	FALSE	FALSE	
230.1	A7006xx[17]	BOOL	FALSE	FALSE	
230.2	A7006xx[18]	BOOL	FALSE	FALSE	
230.3	A7006xx[19]	BOOL	FALSE	FALSE	
230.4	A7006xx[20]	BOOL	FALSE	FALSE	
230.5	A7006xx[21]	BOOL	FALSE	FALSE	
230.6	A7006xx[22]	BOOL	FALSE	FALSE	
230.7	A7006xx[23]	BOOL	FALSE	FALSE	
231.0	A7006xx[24]	BOOL	FALSE	FALSE	
231.1	A7006xx[25]	BOOL	FALSE	FALSE	
231.2	A7006xx[26]	BOOL	FALSE	FALSE	
231.3	A7006xx[27]	BOOL	FALSE	FALSE	
231.4	A7006xx[28]	BOOL	FALSE	FALSE	
231.5	A7006xx[29]	BOOL	FALSE	FALSE	
231.6	A7006xx[30]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
231.7	A7006xx[31]	BOOL	FALSE	FALSE	
232.0	A7006xx[32]	BOOL	FALSE	FALSE	
232.1	A7006xx[33]	BOOL	FALSE	FALSE	
232.2	A7006xx[34]	BOOL	FALSE	FALSE	
232.3	A7006xx[35]	BOOL	FALSE	FALSE	
232.4	A7006xx[36]	BOOL	FALSE	FALSE	
232.5	A7006xx[37]	BOOL	FALSE	FALSE	
232.6	A7006xx[38]	BOOL	FALSE	FALSE	
232.7	A7006xx[39]	BOOL	FALSE	FALSE	
233.0	A7006xx[40]	BOOL	FALSE	FALSE	
233.1	A7006xx[41]	BOOL	FALSE	FALSE	
233.2	A7006xx[42]	BOOL	FALSE	FALSE	
233.3	A7006xx[43]	BOOL	FALSE	FALSE	
233.4	A7006xx[44]	BOOL	FALSE	FALSE	
233.5	A7006xx[45]	BOOL	FALSE	FALSE	
233.6	A7006xx[46]	BOOL	FALSE	FALSE	
233.7	A7006xx[47]	BOOL	FALSE	FALSE	
234.0	A7006xx[48]	BOOL	FALSE	FALSE	
234.1	A7006xx[49]	BOOL	FALSE	FALSE	
234.2	A7006xx[50]	BOOL	FALSE	FALSE	
234.3	A7006xx[51]	BOOL	FALSE	FALSE	
234.4	A7006xx[52]	BOOL	FALSE	FALSE	
234.5	A7006xx[53]	BOOL	FALSE	FALSE	
234.6	A7006xx[54]	BOOL	FALSE	FALSE	
234.7	A7006xx[55]	BOOL	FALSE	FALSE	
235.0	A7006xx[56]	BOOL	FALSE	FALSE	
235.1	A7006xx[57]	BOOL	FALSE	FALSE	
235.2	A7006xx[58]	BOOL	FALSE	FALSE	
235.3	A7006xx[59]	BOOL	FALSE	FALSE	
235.4	A7006xx[60]	BOOL	FALSE	FALSE	
235.5	A7006xx[61]	BOOL	FALSE	FALSE	
235.6	A7006xx[62]	BOOL	FALSE	FALSE	
235.7	A7006xx[63]	BOOL	FALSE	FALSE	
236.0	A7007xx[0]	BOOL	FALSE	FALSE	Alarm 700700-700763 (user area 7)
236.1	A7007xx[1]	BOOL	FALSE	FALSE	
236.2	A7007xx[2]	BOOL	FALSE	FALSE	
236.3	A7007xx[3]	BOOL	FALSE	FALSE	
236.4	A7007xx[4]	BOOL	FALSE	FALSE	
236.5	A7007xx[5]	BOOL	FALSE	FALSE	
236.6	A7007xx[6]	BOOL	FALSE	FALSE	
236.7	A7007xx[7]	BOOL	FALSE	FALSE	
237.0	A7007xx[8]	BOOL	FALSE	FALSE	
237.1	A7007xx[9]	BOOL	FALSE	FALSE	
237.2	A7007xx[10]	BOOL	FALSE	FALSE	
237.3	A7007xx[11]	BOOL	FALSE	FALSE	
237.4	A7007xx[12]	BOOL	FALSE	FALSE	
237.5	A7007xx[13]	BOOL	FALSE	FALSE	
237.6	A7007xx[14]	BOOL	FALSE	FALSE	
237.7	A7007xx[15]	BOOL	FALSE	FALSE	
238.0	A7007xx[16]	BOOL	FALSE	FALSE	
238.1	A7007xx[17]	BOOL	FALSE	FALSE	
238.2	A7007xx[18]	BOOL	FALSE	FALSE	
238.3	A7007xx[19]	BOOL	FALSE	FALSE	
238.4	A7007xx[20]	BOOL	FALSE	FALSE	
238.5	A7007xx[21]	BOOL	FALSE	FALSE	
238.6	A7007xx[22]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
238.7	A7007xx[23]	BOOL	FALSE	FALSE	
239.0	A7007xx[24]	BOOL	FALSE	FALSE	
239.1	A7007xx[25]	BOOL	FALSE	FALSE	
239.2	A7007xx[26]	BOOL	FALSE	FALSE	
239.3	A7007xx[27]	BOOL	FALSE	FALSE	
239.4	A7007xx[28]	BOOL	FALSE	FALSE	
239.5	A7007xx[29]	BOOL	FALSE	FALSE	
239.6	A7007xx[30]	BOOL	FALSE	FALSE	
239.7	A7007xx[31]	BOOL	FALSE	FALSE	
240.0	A7007xx[32]	BOOL	FALSE	FALSE	
240.1	A7007xx[33]	BOOL	FALSE	FALSE	
240.2	A7007xx[34]	BOOL	FALSE	FALSE	
240.3	A7007xx[35]	BOOL	FALSE	FALSE	
240.4	A7007xx[36]	BOOL	FALSE	FALSE	
240.5	A7007xx[37]	BOOL	FALSE	FALSE	
240.6	A7007xx[38]	BOOL	FALSE	FALSE	
240.7	A7007xx[39]	BOOL	FALSE	FALSE	
241.0	A7007xx[40]	BOOL	FALSE	FALSE	
241.1	A7007xx[41]	BOOL	FALSE	FALSE	
241.2	A7007xx[42]	BOOL	FALSE	FALSE	
241.3	A7007xx[43]	BOOL	FALSE	FALSE	
241.4	A7007xx[44]	BOOL	FALSE	FALSE	
241.5	A7007xx[45]	BOOL	FALSE	FALSE	
241.6	A7007xx[46]	BOOL	FALSE	FALSE	
241.7	A7007xx[47]	BOOL	FALSE	FALSE	
242.0	A7007xx[48]	BOOL	FALSE	FALSE	
242.1	A7007xx[49]	BOOL	FALSE	FALSE	
242.2	A7007xx[50]	BOOL	FALSE	FALSE	
242.3	A7007xx[51]	BOOL	FALSE	FALSE	
242.4	A7007xx[52]	BOOL	FALSE	FALSE	
242.5	A7007xx[53]	BOOL	FALSE	FALSE	
242.6	A7007xx[54]	BOOL	FALSE	FALSE	
242.7	A7007xx[55]	BOOL	FALSE	FALSE	
243.0	A7007xx[56]	BOOL	FALSE	FALSE	
243.1	A7007xx[57]	BOOL	FALSE	FALSE	
243.2	A7007xx[58]	BOOL	FALSE	FALSE	
243.3	A7007xx[59]	BOOL	FALSE	FALSE	
243.4	A7007xx[60]	BOOL	FALSE	FALSE	
243.5	A7007xx[61]	BOOL	FALSE	FALSE	
243.6	A7007xx[62]	BOOL	FALSE	FALSE	
243.7	A7007xx[63]	BOOL	FALSE	FALSE	
244.0	A7008xx[0]	BOOL	FALSE	FALSE	Alarm 700800-700863 (user area 8)
244.1	A7008xx[1]	BOOL	FALSE	FALSE	
244.2	A7008xx[2]	BOOL	FALSE	FALSE	
244.3	A7008xx[3]	BOOL	FALSE	FALSE	
244.4	A7008xx[4]	BOOL	FALSE	FALSE	
244.5	A7008xx[5]	BOOL	FALSE	FALSE	
244.6	A7008xx[6]	BOOL	FALSE	FALSE	
244.7	A7008xx[7]	BOOL	FALSE	FALSE	
245.0	A7008xx[8]	BOOL	FALSE	FALSE	
245.1	A7008xx[9]	BOOL	FALSE	FALSE	
245.2	A7008xx[10]	BOOL	FALSE	FALSE	
245.3	A7008xx[11]	BOOL	FALSE	FALSE	
245.4	A7008xx[12]	BOOL	FALSE	FALSE	
245.5	A7008xx[13]	BOOL	FALSE	FALSE	
245.6	A7008xx[14]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
245.7	A7008xx[15]	BOOL	FALSE	FALSE	
246.0	A7008xx[16]	BOOL	FALSE	FALSE	
246.1	A7008xx[17]	BOOL	FALSE	FALSE	
246.2	A7008xx[18]	BOOL	FALSE	FALSE	
246.3	A7008xx[19]	BOOL	FALSE	FALSE	
246.4	A7008xx[20]	BOOL	FALSE	FALSE	
246.5	A7008xx[21]	BOOL	FALSE	FALSE	
246.6	A7008xx[22]	BOOL	FALSE	FALSE	
246.7	A7008xx[23]	BOOL	FALSE	FALSE	
247.0	A7008xx[24]	BOOL	FALSE	FALSE	
247.1	A7008xx[25]	BOOL	FALSE	FALSE	
247.2	A7008xx[26]	BOOL	FALSE	FALSE	
247.3	A7008xx[27]	BOOL	FALSE	FALSE	
247.4	A7008xx[28]	BOOL	FALSE	FALSE	
247.5	A7008xx[29]	BOOL	FALSE	FALSE	
247.6	A7008xx[30]	BOOL	FALSE	FALSE	
247.7	A7008xx[31]	BOOL	FALSE	FALSE	
248.0	A7008xx[32]	BOOL	FALSE	FALSE	
248.1	A7008xx[33]	BOOL	FALSE	FALSE	
248.2	A7008xx[34]	BOOL	FALSE	FALSE	
248.3	A7008xx[35]	BOOL	FALSE	FALSE	
248.4	A7008xx[36]	BOOL	FALSE	FALSE	
248.5	A7008xx[37]	BOOL	FALSE	FALSE	
248.6	A7008xx[38]	BOOL	FALSE	FALSE	
248.7	A7008xx[39]	BOOL	FALSE	FALSE	
249.0	A7008xx[40]	BOOL	FALSE	FALSE	
249.1	A7008xx[41]	BOOL	FALSE	FALSE	
249.2	A7008xx[42]	BOOL	FALSE	FALSE	
249.3	A7008xx[43]	BOOL	FALSE	FALSE	
249.4	A7008xx[44]	BOOL	FALSE	FALSE	
249.5	A7008xx[45]	BOOL	FALSE	FALSE	
249.6	A7008xx[46]	BOOL	FALSE	FALSE	
249.7	A7008xx[47]	BOOL	FALSE	FALSE	
250.0	A7008xx[48]	BOOL	FALSE	FALSE	
250.1	A7008xx[49]	BOOL	FALSE	FALSE	
250.2	A7008xx[50]	BOOL	FALSE	FALSE	
250.3	A7008xx[51]	BOOL	FALSE	FALSE	
250.4	A7008xx[52]	BOOL	FALSE	FALSE	
250.5	A7008xx[53]	BOOL	FALSE	FALSE	
250.6	A7008xx[54]	BOOL	FALSE	FALSE	
250.7	A7008xx[55]	BOOL	FALSE	FALSE	
251.0	A7008xx[56]	BOOL	FALSE	FALSE	
251.1	A7008xx[57]	BOOL	FALSE	FALSE	
251.2	A7008xx[58]	BOOL	FALSE	FALSE	
251.3	A7008xx[59]	BOOL	FALSE	FALSE	
251.4	A7008xx[60]	BOOL	FALSE	FALSE	
251.5	A7008xx[61]	BOOL	FALSE	FALSE	
251.6	A7008xx[62]	BOOL	FALSE	FALSE	
251.7	A7008xx[63]	BOOL	FALSE	FALSE	
252.0	A7009xx[0]	BOOL	FALSE	FALSE	Alarm 700900-700963 (user area 9)
252.1	A7009xx[1]	BOOL	FALSE	FALSE	
252.2	A7009xx[2]	BOOL	FALSE	FALSE	
252.3	A7009xx[3]	BOOL	FALSE	FALSE	
252.4	A7009xx[4]	BOOL	FALSE	FALSE	
252.5	A7009xx[5]	BOOL	FALSE	FALSE	
252.6	A7009xx[6]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
252.7	A7009xx[7]	BOOL	FALSE	FALSE	
253.0	A7009xx[8]	BOOL	FALSE	FALSE	
253.1	A7009xx[9]	BOOL	FALSE	FALSE	
253.2	A7009xx[10]	BOOL	FALSE	FALSE	
253.3	A7009xx[11]	BOOL	FALSE	FALSE	
253.4	A7009xx[12]	BOOL	FALSE	FALSE	
253.5	A7009xx[13]	BOOL	FALSE	FALSE	
253.6	A7009xx[14]	BOOL	FALSE	FALSE	
253.7	A7009xx[15]	BOOL	FALSE	FALSE	
254.0	A7009xx[16]	BOOL	FALSE	FALSE	
254.1	A7009xx[17]	BOOL	FALSE	FALSE	
254.2	A7009xx[18]	BOOL	FALSE	FALSE	
254.3	A7009xx[19]	BOOL	FALSE	FALSE	
254.4	A7009xx[20]	BOOL	FALSE	FALSE	
254.5	A7009xx[21]	BOOL	FALSE	FALSE	
254.6	A7009xx[22]	BOOL	FALSE	FALSE	
254.7	A7009xx[23]	BOOL	FALSE	FALSE	
255.0	A7009xx[24]	BOOL	FALSE	FALSE	
255.1	A7009xx[25]	BOOL	FALSE	FALSE	
255.2	A7009xx[26]	BOOL	FALSE	FALSE	
255.3	A7009xx[27]	BOOL	FALSE	FALSE	
255.4	A7009xx[28]	BOOL	FALSE	FALSE	
255.5	A7009xx[29]	BOOL	FALSE	FALSE	
255.6	A7009xx[30]	BOOL	FALSE	FALSE	
255.7	A7009xx[31]	BOOL	FALSE	FALSE	
256.0	A7009xx[32]	BOOL	FALSE	FALSE	
256.1	A7009xx[33]	BOOL	FALSE	FALSE	
256.2	A7009xx[34]	BOOL	FALSE	FALSE	
256.3	A7009xx[35]	BOOL	FALSE	FALSE	
256.4	A7009xx[36]	BOOL	FALSE	FALSE	
256.5	A7009xx[37]	BOOL	FALSE	FALSE	
256.6	A7009xx[38]	BOOL	FALSE	FALSE	
256.7	A7009xx[39]	BOOL	FALSE	FALSE	
257.0	A7009xx[40]	BOOL	FALSE	FALSE	
257.1	A7009xx[41]	BOOL	FALSE	FALSE	
257.2	A7009xx[42]	BOOL	FALSE	FALSE	
257.3	A7009xx[43]	BOOL	FALSE	FALSE	
257.4	A7009xx[44]	BOOL	FALSE	FALSE	
257.5	A7009xx[45]	BOOL	FALSE	FALSE	
257.6	A7009xx[46]	BOOL	FALSE	FALSE	
257.7	A7009xx[47]	BOOL	FALSE	FALSE	
258.0	A7009xx[48]	BOOL	FALSE	FALSE	
258.1	A7009xx[49]	BOOL	FALSE	FALSE	
258.2	A7009xx[50]	BOOL	FALSE	FALSE	
258.3	A7009xx[51]	BOOL	FALSE	FALSE	
258.4	A7009xx[52]	BOOL	FALSE	FALSE	
258.5	A7009xx[53]	BOOL	FALSE	FALSE	
258.6	A7009xx[54]	BOOL	FALSE	FALSE	
258.7	A7009xx[55]	BOOL	FALSE	FALSE	
259.0	A7009xx[56]	BOOL	FALSE	FALSE	
259.1	A7009xx[57]	BOOL	FALSE	FALSE	
259.2	A7009xx[58]	BOOL	FALSE	FALSE	
259.3	A7009xx[59]	BOOL	FALSE	FALSE	
259.4	A7009xx[60]	BOOL	FALSE	FALSE	
259.5	A7009xx[61]	BOOL	FALSE	FALSE	
259.6	A7009xx[62]	BOOL	FALSE	FALSE	
259.7	A7009xx[63]	BOOL	FALSE	FALSE	

DB4 - <offline> - Vista di dichiarazione

""

Blocco dati globali DB 4

Nome: Basics

Famiglia: _800D

Autore: NUMERIK

Versione: 4.5

Versione blocco: 2

Data e ora Codice:

19/03/2013 14.58.49

Interfaccia: 29/09/2004 08.00.00

Lunghezze (blocco / codice / dati): 00458 00226 00000

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB4

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	B0feld0	WORD	W#16#CD54	Channel 1-8 ever 18 Bits
+2.0	B0feld2	WORD	W#16#3553	
+4.0	B0feld4	WORD	W#16#D54C	
+6.0	B0feld6	WORD	W#16#5533	
+8.0	B0feld8	WORD	W#16#55CD	
+10.0	B0feld10	WORD	W#16#5435	
+12.0	B0feld12	WORD	W#16#53D5	
+14.0	B0feld14	WORD	W#16#4C55	
+16.0	B0feld16	WORD	W#16#3355	
+18.0	B0feld18	WORD	W#16#5555	18 Axes/Spindles ever 2 Bit
+20.0	B0feld20	WORD	W#16#5555	
+22.0	B0feld22	WORD	W#16#F5F0	10 User data area ever 8 Bit (Begin: DBB 23)
+24.0	B0feld24	WORD	W#16#F0F0	
+26.0	B0feld26	WORD	W#16#F0F0	
+28.0	B0feld28	WORD	W#16#F0F0	
+30.0	B0feld30	WORD	W#16#F0F0	
+32.0	B0feld32	WORD	W#16#F0F0	
+34.0	B0feld34	WORD	W#16#F0F0	
+36.0	B0feld36	WORD	W#16#F0F0	
+38.0	B0feld38	WORD	W#16#F0F0	
+40.0	B0feld40	WORD	W#16#F0F0	
+42.0	B0feld42	WORD	W#16#F0F0	
+44.0	B0feld44	WORD	W#16#F0F0	
+46.0	B0feld46	WORD	W#16#F0F0	
+48.0	B0feld48	WORD	W#16#F0F0	
+50.0	B0feld50	WORD	W#16#F0F0	
+52.0	B0feld52	WORD	W#16#F0F0	
+54.0	B0feld54	WORD	W#16#F0F0	
+56.0	B0feld56	WORD	W#16#F0F0	
+58.0	B0feld58	WORD	W#16#F0F0	
+60.0	B0feld60	WORD	W#16#F0F0	
+62.0	B0feld62	BYTE	B#16#F0	
+63.0	NumUser	BYTE	B#16#A	
+64.0	maganz	BYTE	B#16#0	for TM, number of Magazine
+65.0	wzv	BYTE	B#16#0	
+66.0	wzvdat	ARRAY[1..160]		
*1.0		BYTE		
=226.0		END_STRUCT		

DB5 - <offline> - Vista di dichiarazione

""

Blocco dati globali DB 5

Nome: Basics

Famiglia: _800D

Autore: NUMERIK

Versione: 4.5

Versione blocco: 2

Data e ora Codice:

19/03/2013 14.58.49

Interfaccia: 07/12/2007 08.00.00

Lunghezze (blocco / codice / dati): 01478 00104 00000

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB5

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	Ch1_DB2_310	BOOL	TRUE	(Channel 1-10 ever 18 Bits): error message
+0.1	Ch1_DB2_311	BOOL	FALSE	Channel 1, DB2.DBB311; operational message
+0.2	Ch1_DB2_312	BOOL	TRUE	Channel 1, DB2.DBB312; error message
+0.3	Ch1_DB2_313	BOOL	TRUE	error message
+0.4	Ch1_DB2_314	BOOL	FALSE	operational message
+0.5	Ch1_DB2_315	BOOL	FALSE	operational message
+0.6	Ch1_DB2_316	BOOL	TRUE	error message
+0.7	Ch1_DB2_317	BOOL	TRUE	error message
+1.0	Ch1_DB2_318	BOOL	FALSE	operational message
+1.1	Ch1_DB2_319	BOOL	FALSE	operational message
+1.2	Ch1_DB2_320	BOOL	TRUE	error message
+1.3	Ch1_DB2_321	BOOL	FALSE	operational message
+1.4	Ch1_DB2_322	BOOL	TRUE	error message
+1.5	Ch1_DB2_323	BOOL	FALSE	operational message
+1.6	Ch1_DB2_324	BOOL	TRUE	error message
+1.7	Ch1_DB2_325	BOOL	FALSE	operational message
+2.0	Ch1_DB2_326	BOOL	TRUE	error message
+2.1	Ch1_DB2_327	BOOL	FALSE	operational message
+2.2	Ch2_DB2_328	BOOL	TRUE	Channel 2, DB2.DBB328; error message
+2.3	Ch2_DB2_329	BOOL	FALSE	Channel 2, DB2.DBB329; operational message
+2.4	Ch2_DB2_330	BOOL	TRUE	error message
+2.5	Ch2_DB2_331	BOOL	TRUE	error message
+2.6	Ch2_DB2_332	BOOL	FALSE	operational message
+2.7	Ch2_DB2_333	BOOL	FALSE	operational message
+3.0	Ch2_DB2_334	BOOL	TRUE	error message
+3.1	Ch2_DB2_335	BOOL	TRUE	error message
+3.2	Ch2_DB2_336	BOOL	FALSE	operational message
+3.3	Ch2_DB2_337	BOOL	FALSE	operational message
+3.4	Ch2_DB2_338	BOOL	TRUE	error message
+3.5	Ch2_DB2_339	BOOL	FALSE	operational message
+3.6	Ch2_DB2_340	BOOL	TRUE	error message
+3.7	Ch2_DB2_341	BOOL	FALSE	operational message
+4.0	Ch2_DB2_342	BOOL	TRUE	error message
+4.1	Ch2_DB2_343	BOOL	FALSE	operational message
+4.2	Ch2_DB2_344	BOOL	TRUE	error message
+4.3	Ch2_DB2_345	BOOL	FALSE	operational message
+4.4	Ch3_DB2_346	BOOL	TRUE	Channel 3, DB2.DBB346; error message
+4.5	Ch3_DB2_347	BOOL	FALSE	Channel 3, DB2.DBB347; operational message
+4.6	Ch3_DB2_348	BOOL	TRUE	error message
+4.7	Ch3_DB2_349	BOOL	TRUE	error message
+5.0	Ch3_DB2_350	BOOL	FALSE	operational message
+5.1	Ch3_DB2_351	BOOL	FALSE	operational message
+5.2	Ch3_DB2_352	BOOL	TRUE	error message
+5.3	Ch3_DB2_353	BOOL	TRUE	error message
+5.4	Ch3_DB2_354	BOOL	FALSE	operational message
+5.5	Ch3_DB2_355	BOOL	FALSE	operational message
+5.6	Ch3_DB2_356	BOOL	TRUE	error message
+5.7	Ch3_DB2_357	BOOL	FALSE	operational message
+6.0	Ch3_DB2_358	BOOL	TRUE	error message
+6.1	Ch3_DB2_359	BOOL	FALSE	operational message
+6.2	Ch3_DB2_360	BOOL	TRUE	error message
+6.3	Ch3_DB2_361	BOOL	FALSE	operational message
+6.4	Ch3_DB2_362	BOOL	TRUE	error message
+6.5	Ch3_DB2_363	BOOL	FALSE	operational message
+6.6	Ch4_DB2_364	BOOL	TRUE	Channel 4, DB2.DBB364; error message

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+6.7	Ch4_DB2_365	BOOL	FALSE	Channel 4, DB2.DBB365; operational message
+7.0	Ch4_DB2_366	BOOL	TRUE	error message
+7.1	Ch4_DB2_367	BOOL	TRUE	error message
+7.2	Ch4_DB2_368	BOOL	FALSE	operational message
+7.3	Ch4_DB2_369	BOOL	FALSE	operational message
+7.4	Ch4_DB2_370	BOOL	TRUE	error message
+7.5	Ch4_DB2_371	BOOL	TRUE	error message
+7.6	Ch4_DB2_372	BOOL	FALSE	operational message
+7.7	Ch4_DB2_373	BOOL	FALSE	operational message
+8.0	Ch4_DB2_374	BOOL	TRUE	error message
+8.1	Ch4_DB2_375	BOOL	FALSE	operational message
+8.2	Ch4_DB2_376	BOOL	TRUE	error message
+8.3	Ch4_DB2_377	BOOL	FALSE	operational message
+8.4	Ch4_DB2_378	BOOL	TRUE	error message
+8.5	Ch4_DB2_379	BOOL	FALSE	operational message
+8.6	Ch4_DB2_380	BOOL	TRUE	error message
+8.7	Ch4_DB2_381	BOOL	FALSE	operational message
+9.0	Ch5_DB2_382	BOOL	TRUE	Channel 5, DB2.DBB382; error message
+9.1	Ch5_DB2_383	BOOL	FALSE	Channel 5, DB2.DBB383; operational message
+9.2	Ch5_DB2_384	BOOL	TRUE	error message
+9.3	Ch5_DB2_385	BOOL	TRUE	error message
+9.4	Ch5_DB2_386	BOOL	FALSE	operational message
+9.5	Ch5_DB2_387	BOOL	FALSE	operational message
+9.6	Ch5_DB2_388	BOOL	TRUE	error message
+9.7	Ch5_DB2_389	BOOL	TRUE	error message
+10.0	Ch5_DB2_390	BOOL	FALSE	operational message
+10.1	Ch5_DB2_391	BOOL	FALSE	operational message
+10.2	Ch5_DB2_392	BOOL	TRUE	error message
+10.3	Ch5_DB2_393	BOOL	FALSE	operational message
+10.4	Ch5_DB2_394	BOOL	TRUE	error message
+10.5	Ch5_DB2_395	BOOL	FALSE	operational message
+10.6	Ch5_DB2_396	BOOL	TRUE	error message
+10.7	Ch5_DB2_397	BOOL	FALSE	operational message
+11.0	Ch5_DB2_398	BOOL	TRUE	error message
+11.1	Ch5_DB2_399	BOOL	FALSE	operational message
+11.2	Ch6_DB2_400	BOOL	TRUE	Channel 6, DB2.DBB400; error message
+11.3	Ch6_DB2_401	BOOL	FALSE	Channel 6, DB2.DBB401; operational message
+11.4	Ch6_DB2_402	BOOL	TRUE	error message
+11.5	Ch6_DB2_403	BOOL	TRUE	error message
+11.6	Ch6_DB2_404	BOOL	FALSE	operational message
+11.7	Ch6_DB2_405	BOOL	FALSE	operational message
+12.0	Ch6_DB2_406	BOOL	TRUE	error message
+12.1	Ch6_DB2_407	BOOL	TRUE	error message
+12.2	Ch6_DB2_408	BOOL	FALSE	operational message
+12.3	Ch6_DB2_409	BOOL	FALSE	operational message
+12.4	Ch6_DB2_410	BOOL	TRUE	error message
+12.5	Ch6_DB2_411	BOOL	FALSE	operational message
+12.6	Ch6_DB2_412	BOOL	TRUE	error message
+12.7	Ch6_DB2_413	BOOL	FALSE	operational message
+13.0	Ch6_DB2_414	BOOL	TRUE	error message
+13.1	Ch6_DB2_415	BOOL	FALSE	operational message
+13.2	Ch6_DB2_416	BOOL	TRUE	error message
+13.3	Ch6_DB2_417	BOOL	FALSE	operational message
+13.4	Ch7_DB2_418	BOOL	TRUE	Channel 7, DB2.DBB418; error message
+13.5	Ch7_DB2_419	BOOL	FALSE	Channel 7, DB2.DBB419; operational message
+13.6	Ch7_DB2_420	BOOL	TRUE	error message
+13.7	Ch7_DB2_421	BOOL	TRUE	error message
+14.0	Ch7_DB2_422	BOOL	FALSE	operational message
+14.1	Ch7_DB2_423	BOOL	FALSE	operational message
+14.2	Ch7_DB2_424	BOOL	TRUE	error message
+14.3	Ch7_DB2_425	BOOL	TRUE	error message
+14.4	Ch7_DB2_426	BOOL	FALSE	operational message
+14.5	Ch7_DB2_427	BOOL	FALSE	operational message
+14.6	Ch7_DB2_428	BOOL	TRUE	error message
+14.7	Ch7_DB2_429	BOOL	FALSE	operational message
+15.0	Ch7_DB2_430	BOOL	TRUE	error message
+15.1	Ch7_DB2_431	BOOL	FALSE	operational message
+15.2	Ch7_DB2_432	BOOL	TRUE	error message
+15.3	Ch7_DB2_433	BOOL	FALSE	operational message
+15.4	Ch7_DB2_434	BOOL	TRUE	error message
+15.5	Ch7_DB2_435	BOOL	FALSE	operational message
+15.6	Ch8_DB2_436	BOOL	TRUE	Channel 8, DB2.DBB436; error message
+15.7	Ch8_DB2_437	BOOL	FALSE	Channel 8, DB2.DBB437; operational message
+16.0	Ch8_DB2_438	BOOL	TRUE	error message
+16.1	Ch8_DB2_439	BOOL	TRUE	error message
+16.2	Ch8_DB2_440	BOOL	FALSE	operational message
+16.3	Ch8_DB2_441	BOOL	FALSE	operational message
+16.4	Ch8_DB2_442	BOOL	TRUE	error message
+16.5	Ch8_DB2_443	BOOL	TRUE	error message

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+16.6	Ch8_DB2_444	BOOL	FALSE	operational message
+16.7	Ch8_DB2_445	BOOL	FALSE	operational message
+17.0	Ch8_DB2_446	BOOL	TRUE	error message
+17.1	Ch8_DB2_447	BOOL	FALSE	operational message
+17.2	Ch8_DB2_448	BOOL	TRUE	error message
+17.3	Ch8_DB2_449	BOOL	FALSE	operational message
+17.4	Ch8_DB2_450	BOOL	TRUE	error message
+17.5	Ch8_DB2_451	BOOL	FALSE	operational message
+17.6	Ch8_DB2_452	BOOL	TRUE	error message
+17.7	Ch8_DB2_453	BOOL	FALSE	operational message
+18.0	Ch9_DB2_454	BOOL	TRUE	Channel 9, DB2.DBB454; error message
+18.1	Ch9_DB2_455	BOOL	FALSE	Channel 9, DB2.DBB455; operational message
+18.2	Ch9_DB2_456	BOOL	TRUE	error message
+18.3	Ch9_DB2_457	BOOL	TRUE	error message
+18.4	Ch9_DB2_458	BOOL	FALSE	operational message
+18.5	Ch9_DB2_459	BOOL	FALSE	operational message
+18.6	Ch9_DB2_460	BOOL	TRUE	error message
+18.7	Ch9_DB2_461	BOOL	TRUE	error message
+19.0	Ch9_DB2_462	BOOL	FALSE	operational message
+19.1	Ch9_DB2_463	BOOL	FALSE	operational message
+19.2	Ch9_DB2_464	BOOL	TRUE	error message
+19.3	Ch9_DB2_465	BOOL	FALSE	operational message
+19.4	Ch9_DB2_466	BOOL	TRUE	error message
+19.5	Ch9_DB2_467	BOOL	FALSE	operational message
+19.6	Ch9_DB2_468	BOOL	TRUE	error message
+19.7	Ch9_DB2_469	BOOL	FALSE	operational message
+20.0	Ch9_DB2_470	BOOL	TRUE	error message
+20.1	Ch9_DB2_471	BOOL	FALSE	operational message
+20.2	Ch10_DB2_472	BOOL	TRUE	Channel 10, DB2.DBB472; error message
+20.3	Ch10_DB2_473	BOOL	FALSE	Channel 10, DB2.DBB473; operational message
+20.4	Ch10_DB2_474	BOOL	TRUE	error message
+20.5	Ch10_DB2_475	BOOL	TRUE	error message
+20.6	Ch10_DB2_476	BOOL	FALSE	operational message
+20.7	Ch10_DB2_477	BOOL	FALSE	operational message
+21.0	Ch10_DB2_478	BOOL	TRUE	error message
+21.1	Ch10_DB2_479	BOOL	TRUE	error message
+21.2	Ch10_DB2_480	BOOL	FALSE	operational message
+21.3	Ch10_DB2_481	BOOL	FALSE	operational message
+21.4	Ch10_DB2_482	BOOL	TRUE	error message
+21.5	Ch10_DB2_483	BOOL	FALSE	operational message
+21.6	Ch10_DB2_484	BOOL	TRUE	error message
+21.7	Ch10_DB2_485	BOOL	FALSE	operational message
+22.0	Ch10_DB2_486	BOOL	TRUE	error message
+22.1	Ch10_DB2_487	BOOL	FALSE	operational message
+22.2	Ch10_DB2_488	BOOL	TRUE	error message
+22.3	Ch10_DB2_489	BOOL	FALSE	operational message
+22.4	Ax1_DB2_490	BOOL	TRUE	(32 Axes/Spindles ever 2 Bit): error message
+22.5	Ax1_DB2_491	BOOL	FALSE	Axis 1, DB2.DBB491; operational message
+22.6	Ax2_DB2_492	BOOL	TRUE	Axis 2, DB2.DBB492; error message
+22.7	Ax2_DB2_493	BOOL	FALSE	Axis 2, DB2.DBB493; operational message
+23.0	Ax3_DB2_494	BOOL	TRUE	error message
+23.1	Ax3_DB2_495	BOOL	FALSE	operational message
+23.2	Ax4_DB2_496	BOOL	TRUE	error message
+23.3	Ax4_DB2_497	BOOL	FALSE	operational message
+23.4	Ax5_DB2_498	BOOL	TRUE	error message
+23.5	Ax5_DB2_499	BOOL	FALSE	operational message
+23.6	Ax6_DB2_500	BOOL	TRUE	error message
+23.7	Ax6_DB2_501	BOOL	FALSE	operational message
+24.0	Ax7_DB2_502	BOOL	TRUE	error message
+24.1	Ax7_DB2_503	BOOL	FALSE	operational message
+24.2	Ax8_DB2_504	BOOL	TRUE	error message
+24.3	Ax8_DB2_505	BOOL	FALSE	operational message
+24.4	Ax9_DB2_506	BOOL	TRUE	error message
+24.5	Ax9_DB2_507	BOOL	FALSE	operational message
+24.6	Ax10_DB2_508	BOOL	TRUE	error message
+24.7	Ax10_DB2_509	BOOL	FALSE	operational message
+25.0	Ax11_DB2_510	BOOL	TRUE	error message
+25.1	Ax11_DB2_511	BOOL	FALSE	operational message
+25.2	Ax12_DB2_512	BOOL	TRUE	error message
+25.3	Ax12_DB2_513	BOOL	FALSE	operational message
+25.4	Ax13_DB2_514	BOOL	TRUE	error message
+25.5	Ax13_DB2_515	BOOL	FALSE	operational message
+25.6	Ax14_DB2_516	BOOL	TRUE	error message
+25.7	Ax14_DB2_517	BOOL	FALSE	operational message
+26.0	Ax15_DB2_518	BOOL	TRUE	error message
+26.1	Ax15_DB2_519	BOOL	FALSE	operational message
+26.2	Ax16_DB2_520	BOOL	TRUE	error message
+26.3	Ax16_DB2_521	BOOL	FALSE	operational message
+26.4	Ax17_DB2_522	BOOL	TRUE	error message

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+26.5	Ax17_DB2_523	BOOL	FALSE	operational message
+26.6	Ax18_DB2_524	BOOL	TRUE	error message
+26.7	Ax18_DB2_525	BOOL	FALSE	operational message
+27.0	Ax19_DB2_526	BOOL	TRUE	error message
+27.1	Ax19_DB2_527	BOOL	FALSE	operational message
+27.2	Ax20_DB2_528	BOOL	TRUE	error message
+27.3	Ax20_DB2_529	BOOL	FALSE	operational message
+27.4	Ax21_DB2_530	BOOL	TRUE	error message
+27.5	Ax21_DB2_531	BOOL	FALSE	operational message
+27.6	Ax22_DB2_532	BOOL	TRUE	error message
+27.7	Ax22_DB2_533	BOOL	FALSE	operational message
+28.0	Ax23_DB2_534	BOOL	TRUE	error message
+28.1	Ax23_DB2_535	BOOL	FALSE	operational message
+28.2	Ax24_DB2_536	BOOL	TRUE	error message
+28.3	Ax24_DB2_537	BOOL	FALSE	operational message
+28.4	Ax25_DB2_538	BOOL	TRUE	error message
+28.5	Ax25_DB2_539	BOOL	FALSE	operational message
+28.6	Ax26_DB2_540	BOOL	TRUE	error message
+28.7	Ax26_DB2_541	BOOL	FALSE	operational message
+29.0	Ax27_DB2_542	BOOL	TRUE	error message
+29.1	Ax27_DB2_543	BOOL	FALSE	operational message
+29.2	Ax28_DB2_544	BOOL	TRUE	error message
+29.3	Ax28_DB2_545	BOOL	FALSE	operational message
+29.4	Ax29_DB2_546	BOOL	TRUE	error message
+29.5	Ax29_DB2_547	BOOL	FALSE	operational message
+29.6	Ax30_DB2_548	BOOL	TRUE	error message
+29.7	Ax30_DB2_549	BOOL	FALSE	operational message
+30.0	Ax31_DB2_550	BOOL	TRUE	error message
+30.1	Ax31_DB2_551	BOOL	FALSE	operational message
+30.2	Ax32_DB2_552	BOOL	TRUE	error message
+30.3	Ax32_DB2_553	BOOL	FALSE	operational message
+30.4	User0_DB2_554	BOOL	TRUE	(32 User data area ever 8 Bit): error message
+30.5	User0_DB2_555	BOOL	TRUE	UserDataArea 0, DB2.DBB555; error message
+30.6	User0_DB2_556	BOOL	TRUE	error message
+30.7	User0_DB2_557	BOOL	TRUE	error message
+31.0	User0_DB2_558	BOOL	FALSE	operational message
+31.1	User0_DB2_559	BOOL	FALSE	operational message
+31.2	User0_DB2_560	BOOL	FALSE	operational message
+31.3	User0_DB2_561	BOOL	FALSE	operational message
+31.4	User1_DB2_562	BOOL	TRUE	UserDataArea 1, DB2.DBB562; error message
+31.5	User1_DB2_563	BOOL	TRUE	error message
+31.6	User1_DB2_564	BOOL	TRUE	error message
+31.7	User1_DB2_565	BOOL	TRUE	error message
+32.0	User1_DB2_566	BOOL	FALSE	operational message
+32.1	User1_DB2_567	BOOL	FALSE	operational message
+32.2	User1_DB2_568	BOOL	FALSE	operational message
+32.3	User1_DB2_569	BOOL	FALSE	operational message
+32.4	User2_DB2_570	BOOL	TRUE	UserDataArea 2, DB2.DBB570; error message
+32.5	User2_DB2_571	BOOL	TRUE	error message
+32.6	User2_DB2_572	BOOL	TRUE	error message
+32.7	User2_DB2_573	BOOL	TRUE	error message
+33.0	User2_DB2_574	BOOL	FALSE	operational message
+33.1	User2_DB2_575	BOOL	FALSE	operational message
+33.2	User2_DB2_576	BOOL	FALSE	operational message
+33.3	User2_DB2_577	BOOL	FALSE	operational message
+33.4	User3_DB2_578	BOOL	TRUE	UserDataArea 3, DB2.DBB578; error message
+33.5	User3_DB2_579	BOOL	TRUE	error message
+33.6	User3_DB2_580	BOOL	TRUE	error message
+33.7	User3_DB2_581	BOOL	TRUE	error message
+34.0	User3_DB2_582	BOOL	FALSE	operational message
+34.1	User3_DB2_583	BOOL	FALSE	operational message
+34.2	User3_DB2_584	BOOL	FALSE	operational message
+34.3	User3_DB2_585	BOOL	FALSE	operational message
+34.4	User4_DB2_586	BOOL	TRUE	UserDataArea 4, DB2.DBB586; error message
+34.5	User4_DB2_587	BOOL	TRUE	error message
+34.6	User4_DB2_588	BOOL	TRUE	error message
+34.7	User4_DB2_589	BOOL	TRUE	error message
+35.0	User4_DB2_590	BOOL	FALSE	operational message
+35.1	User4_DB2_591	BOOL	FALSE	operational message
+35.2	User4_DB2_592	BOOL	FALSE	operational message
+35.3	User4_DB2_593	BOOL	FALSE	operational message
+35.4	User5_DB2_594	BOOL	TRUE	UserDataArea 5, DB2.DBB594; error message
+35.5	User5_DB2_595	BOOL	TRUE	error message
+35.6	User5_DB2_596	BOOL	TRUE	error message
+35.7	User5_DB2_597	BOOL	TRUE	error message
+36.0	User5_DB2_598	BOOL	FALSE	operational message
+36.1	User5_DB2_599	BOOL	FALSE	operational message

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+36.2	User5_DB2_600	BOOL	FALSE	operational message
+36.3	User5_DB2_601	BOOL	FALSE	operational message
+36.4	User6_DB2_602	BOOL	TRUE	UserDataArea 6, DB2.DBB602; error message
+36.5	User6_DB2_603	BOOL	TRUE	error message
+36.6	User6_DB2_604	BOOL	TRUE	error message
+36.7	User6_DB2_605	BOOL	TRUE	error message
+37.0	User6_DB2_606	BOOL	FALSE	operational message
+37.1	User6_DB2_607	BOOL	FALSE	operational message
+37.2	User6_DB2_608	BOOL	FALSE	operational message
+37.3	User6_DB2_609	BOOL	FALSE	operational message
+37.4	User7_DB2_610	BOOL	TRUE	UserDataArea 7, DB2.DBB610; error message
+37.5	User7_DB2_611	BOOL	TRUE	error message
+37.6	User7_DB2_612	BOOL	TRUE	error message
+37.7	User7_DB2_613	BOOL	TRUE	error message
+38.0	User7_DB2_614	BOOL	FALSE	operational message
+38.1	User7_DB2_615	BOOL	FALSE	operational message
+38.2	User7_DB2_616	BOOL	FALSE	operational message
+38.3	User7_DB2_617	BOOL	FALSE	operational message
+38.4	User8_DB2_618	BOOL	TRUE	UserDataArea 8, DB2.DBB618; error message
+38.5	User8_DB2_619	BOOL	TRUE	error message
+38.6	User8_DB2_620	BOOL	TRUE	error message
+38.7	User8_DB2_621	BOOL	TRUE	error message
+39.0	User8_DB2_622	BOOL	FALSE	operational message
+39.1	User8_DB2_623	BOOL	FALSE	operational message
+39.2	User8_DB2_624	BOOL	FALSE	operational message
+39.3	User8_DB2_625	BOOL	FALSE	operational message
+39.4	User9_DB2_626	BOOL	TRUE	UserDataArea 9, DB2.DBB626; error message
+39.5	User9_DB2_627	BOOL	TRUE	error message
+39.6	User9_DB2_628	BOOL	TRUE	error message
+39.7	User9_DB2_629	BOOL	TRUE	error message
+40.0	User9_DB2_630	BOOL	FALSE	operational message
+40.1	User9_DB2_631	BOOL	FALSE	operational message
+40.2	User9_DB2_632	BOOL	FALSE	operational message
+40.3	User9_DB2_633	BOOL	FALSE	operational message
+40.4	User10_DB2_634	BOOL	TRUE	UserDataArea 10, DB2.DBB634; error message
+40.5	User10_DB2_635	BOOL	TRUE	error message
+40.6	User10_DB2_636	BOOL	TRUE	error message
+40.7	User10_DB2_637	BOOL	TRUE	error message
+41.0	User10_DB2_638	BOOL	FALSE	operational message
+41.1	User10_DB2_639	BOOL	FALSE	operational message
+41.2	User10_DB2_640	BOOL	FALSE	operational message
+41.3	User10_DB2_641	BOOL	FALSE	operational message
+41.4	User11_DB2_642	BOOL	TRUE	UserDataArea 11, DB2.DBB642; error message
+41.5	User11_DB2_643	BOOL	TRUE	error message
+41.6	User11_DB2_644	BOOL	TRUE	error message
+41.7	User11_DB2_645	BOOL	TRUE	error message
+42.0	User11_DB2_646	BOOL	FALSE	operational message
+42.1	User11_DB2_647	BOOL	FALSE	operational message
+42.2	User11_DB2_648	BOOL	FALSE	operational message
+42.3	User11_DB2_649	BOOL	FALSE	operational message
+42.4	User12_DB2_650	BOOL	TRUE	UserDataArea 12, DB2.DBB650; error message
+42.5	User12_DB2_651	BOOL	TRUE	error message
+42.6	User12_DB2_652	BOOL	TRUE	error message
+42.7	User12_DB2_653	BOOL	TRUE	error message
+43.0	User12_DB2_654	BOOL	FALSE	operational message
+43.1	User12_DB2_655	BOOL	FALSE	operational message
+43.2	User12_DB2_656	BOOL	FALSE	operational message
+43.3	User12_DB2_657	BOOL	FALSE	operational message
+43.4	User13_DB2_658	BOOL	TRUE	UserDataArea 13, DB2.DBB658; error message
+43.5	User13_DB2_659	BOOL	TRUE	error message
+43.6	User13_DB2_660	BOOL	TRUE	error message
+43.7	User13_DB2_661	BOOL	TRUE	error message
+44.0	User13_DB2_662	BOOL	FALSE	operational message
+44.1	User13_DB2_663	BOOL	FALSE	operational message
+44.2	User13_DB2_664	BOOL	FALSE	operational message
+44.3	User13_DB2_665	BOOL	FALSE	operational message
+44.4	User14_DB2_666	BOOL	TRUE	UserDataArea 14, DB2.DBB666; error message
+44.5	User14_DB2_667	BOOL	TRUE	error message
+44.6	User14_DB2_668	BOOL	TRUE	error message
+44.7	User14_DB2_669	BOOL	TRUE	error message
+45.0	User14_DB2_670	BOOL	FALSE	operational message
+45.1	User14_DB2_671	BOOL	FALSE	operational message
+45.2	User14_DB2_672	BOOL	FALSE	operational message
+45.3	User14_DB2_673	BOOL	FALSE	operational message

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+45.4	User15_DB2_674	BOOL	TRUE	UserDataArea 15, DB2.DBB674; error message
+45.5	User15_DB2_675	BOOL	TRUE	error message
+45.6	User15_DB2_676	BOOL	TRUE	error message
+45.7	User15_DB2_677	BOOL	TRUE	error message
+46.0	User15_DB2_678	BOOL	FALSE	operational message
+46.1	User15_DB2_679	BOOL	FALSE	operational message
+46.2	User15_DB2_680	BOOL	FALSE	operational message
+46.3	User15_DB2_681	BOOL	FALSE	operational message
+46.4	User16_DB2_682	BOOL	TRUE	UserDataArea 16, DB2.DBB682; error message
+46.5	User16_DB2_683	BOOL	TRUE	error message
+46.6	User16_DB2_684	BOOL	TRUE	error message
+46.7	User16_DB2_685	BOOL	TRUE	error message
+47.0	User16_DB2_686	BOOL	FALSE	operational message
+47.1	User16_DB2_687	BOOL	FALSE	operational message
+47.2	User16_DB2_688	BOOL	FALSE	operational message
+47.3	User16_DB2_689	BOOL	FALSE	operational message
+47.4	User17_DB2_690	BOOL	TRUE	UserDataArea 17, DB2.DBB690; error message
+47.5	User17_DB2_691	BOOL	TRUE	error message
+47.6	User17_DB2_692	BOOL	TRUE	error message
+47.7	User17_DB2_693	BOOL	TRUE	error message
+48.0	User17_DB2_694	BOOL	FALSE	operational message
+48.1	User17_DB2_695	BOOL	FALSE	operational message
+48.2	User17_DB2_696	BOOL	FALSE	operational message
+48.3	User17_DB2_697	BOOL	FALSE	operational message
+48.4	User18_DB2_698	BOOL	TRUE	UserDataArea 18, DB2.DBB698; error message
+48.5	User18_DB2_699	BOOL	TRUE	error message
+48.6	User18_DB2_700	BOOL	TRUE	error message
+48.7	User18_DB2_701	BOOL	TRUE	error message
+49.0	User18_DB2_702	BOOL	FALSE	operational message
+49.1	User18_DB2_703	BOOL	FALSE	operational message
+49.2	User18_DB2_704	BOOL	FALSE	operational message
+49.3	User18_DB2_705	BOOL	FALSE	operational message
+49.4	User19_DB2_706	BOOL	TRUE	UserDataArea 19, DB2.DBB706; error message
+49.5	User19_DB2_707	BOOL	TRUE	error message
+49.6	User19_DB2_708	BOOL	TRUE	error message
+49.7	User19_DB2_709	BOOL	TRUE	error message
+50.0	User19_DB2_710	BOOL	FALSE	operational message
+50.1	User19_DB2_711	BOOL	FALSE	operational message
+50.2	User19_DB2_712	BOOL	FALSE	operational message
+50.3	User19_DB2_713	BOOL	FALSE	operational message
+50.4	User20_DB2_714	BOOL	TRUE	UserDataArea 20, DB2.DBB714; error message
+50.5	User20_DB2_715	BOOL	TRUE	error message
+50.6	User20_DB2_716	BOOL	TRUE	error message
+50.7	User20_DB2_717	BOOL	TRUE	error message
+51.0	User20_DB2_718	BOOL	FALSE	operational message
+51.1	User20_DB2_719	BOOL	FALSE	operational message
+51.2	User20_DB2_720	BOOL	FALSE	operational message
+51.3	User20_DB2_721	BOOL	FALSE	operational message
+51.4	User21_DB2_722	BOOL	TRUE	UserDataArea 21, DB2.DBB722; error message
+51.5	User21_DB2_723	BOOL	TRUE	error message
+51.6	User21_DB2_724	BOOL	TRUE	error message
+51.7	User21_DB2_725	BOOL	TRUE	error message
+52.0	User21_DB2_726	BOOL	FALSE	operational message
+52.1	User21_DB2_727	BOOL	FALSE	operational message
+52.2	User21_DB2_728	BOOL	FALSE	operational message
+52.3	User21_DB2_729	BOOL	FALSE	operational message
+52.4	User22_DB2_730	BOOL	TRUE	UserDataArea 22, DB2.DBB730; error message
+52.5	User22_DB2_731	BOOL	TRUE	error message
+52.6	User22_DB2_732	BOOL	TRUE	error message
+52.7	User22_DB2_733	BOOL	TRUE	error message
+53.0	User22_DB2_734	BOOL	FALSE	operational message
+53.1	User22_DB2_735	BOOL	FALSE	operational message
+53.2	User22_DB2_736	BOOL	FALSE	operational message
+53.3	User22_DB2_737	BOOL	FALSE	operational message
+53.4	User23_DB2_738	BOOL	TRUE	UserDataArea 23, DB2.DBB738; error message
+53.5	User23_DB2_739	BOOL	TRUE	error message
+53.6	User23_DB2_740	BOOL	TRUE	error message
+53.7	User23_DB2_741	BOOL	TRUE	error message
+54.0	User23_DB2_742	BOOL	FALSE	operational message
+54.1	User23_DB2_743	BOOL	FALSE	operational message
+54.2	User23_DB2_744	BOOL	FALSE	operational message
+54.3	User23_DB2_745	BOOL	FALSE	operational message
+54.4	User24_DB2_746	BOOL	TRUE	UserDataArea 24, DB2.DBB746; error message
+54.5	User24_DB2_747	BOOL	TRUE	error message

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+54.6	User24_DB2_748	BOOL	TRUE	error message
+54.7	User24_DB2_749	BOOL	TRUE	error message
+55.0	User24_DB2_750	BOOL	FALSE	operational message
+55.1	User24_DB2_751	BOOL	FALSE	operational message
+55.2	User24_DB2_752	BOOL	FALSE	operational message
+55.3	User24_DB2_753	BOOL	FALSE	operational message
+55.4	User25_DB2_754	BOOL	TRUE	UserDataArea 25, DB2.DBB754; error message
+55.5	User25_DB2_755	BOOL	TRUE	error message
+55.6	User25_DB2_756	BOOL	TRUE	error message
+55.7	User25_DB2_757	BOOL	TRUE	error message
+56.0	User25_DB2_758	BOOL	FALSE	operational message
+56.1	User25_DB2_759	BOOL	FALSE	operational message
+56.2	User25_DB2_760	BOOL	FALSE	operational message
+56.3	User25_DB2_761	BOOL	FALSE	operational message
+56.4	User26_DB2_762	BOOL	TRUE	UserDataArea 26, DB2.DBB762; error message
+56.5	User26_DB2_763	BOOL	TRUE	error message
+56.6	User26_DB2_764	BOOL	TRUE	error message
+56.7	User26_DB2_765	BOOL	TRUE	error message
+57.0	User26_DB2_766	BOOL	FALSE	operational message
+57.1	User26_DB2_767	BOOL	FALSE	operational message
+57.2	User26_DB2_768	BOOL	FALSE	operational message
+57.3	User26_DB2_769	BOOL	FALSE	operational message
+57.4	User27_DB2_770	BOOL	TRUE	UserDataArea 27, DB2.DBB770; error message
+57.5	User27_DB2_771	BOOL	TRUE	error message
+57.6	User27_DB2_772	BOOL	TRUE	error message
+57.7	User27_DB2_773	BOOL	TRUE	error message
+58.0	User27_DB2_774	BOOL	FALSE	operational message
+58.1	User27_DB2_775	BOOL	FALSE	operational message
+58.2	User27_DB2_776	BOOL	FALSE	operational message
+58.3	User27_DB2_777	BOOL	FALSE	operational message
+58.4	User28_DB2_778	BOOL	TRUE	UserDataArea 28, DB2.DBB778; error message
+58.5	User28_DB2_779	BOOL	TRUE	error message
+58.6	User28_DB2_780	BOOL	TRUE	error message
+58.7	User28_DB2_781	BOOL	TRUE	error message
+59.0	User28_DB2_782	BOOL	FALSE	operational message
+59.1	User28_DB2_783	BOOL	FALSE	operational message
+59.2	User28_DB2_784	BOOL	FALSE	operational message
+59.3	User28_DB2_785	BOOL	FALSE	operational message
+59.4	User29_DB2_786	BOOL	TRUE	UserDataArea 29, DB2.DBB786; error message
+59.5	User29_DB2_787	BOOL	TRUE	error message
+59.6	User29_DB2_788	BOOL	TRUE	error message
+59.7	User29_DB2_789	BOOL	TRUE	error message
+60.0	User29_DB2_790	BOOL	FALSE	operational message
+60.1	User29_DB2_791	BOOL	FALSE	operational message
+60.2	User29_DB2_792	BOOL	FALSE	operational message
+60.3	User29_DB2_793	BOOL	FALSE	operational message
+60.4	User30_DB2_794	BOOL	TRUE	UserDataArea 30, DB2.DBB794; error message
+60.5	User30_DB2_795	BOOL	TRUE	error message
+60.6	User30_DB2_796	BOOL	TRUE	error message
+60.7	User30_DB2_797	BOOL	TRUE	error message
+61.0	User30_DB2_798	BOOL	FALSE	operational message
+61.1	User30_DB2_799	BOOL	FALSE	operational message
+61.2	User30_DB2_800	BOOL	FALSE	operational message
+61.3	User30_DB2_801	BOOL	FALSE	operational message
+61.4	User31_DB2_802	BOOL	TRUE	UserDataArea 31, DB2.DBB802; error message
+61.5	User31_DB2_803	BOOL	TRUE	error message
+61.6	User31_DB2_804	BOOL	TRUE	error message
+61.7	User31_DB2_805	BOOL	TRUE	error message
+62.0	User31_DB2_806	BOOL	FALSE	operational message
+62.1	User31_DB2_807	BOOL	FALSE	operational message
+62.2	User31_DB2_808	BOOL	FALSE	operational message
+62.3	User31_DB2_809	BOOL	FALSE	operational message
+62.4	Bit62_4	BOOL	FALSE	reserved
+62.5	Bit62_5	BOOL	FALSE	reserved
+62.6	Bit62_6	BOOL	FALSE	reserved
+62.7	Bit62_7	BOOL	FALSE	reserved
+63.0	Byte63	BYTE	B#16#0	reserved
+64.0	Word64	WORD	W#16#0	reserved
+66.0	Word66	WORD	W#16#0	reserved
+68.0	Word68	WORD	W#16#0	reserved
+70.0	Word70	WORD	W#16#0	reserved
+72.0	UserDek2No	ARRAY[0..31]	B#16#0	UserDek2No: Value 0..9 possible
*1.0		BYTE		
=104.0		END_STRUCT		

DB7 - <offline>**Vista di dati**

"gp_par"

Parameters for Baseprogram

Tipo di blocco dati:

Blocco dati di istanza di FB1

Nome: Basics **Famiglia:** _800D**Autore:** NUMERIK **Versione:** 4.5**Versione blocco:** 2**Lunghezza (blocco / dati):** 00616 / 00246**Data e ora****Codice:** 19/03/2013 14.59.20**Interfaccia:** 02/05/1997 08.00.00**Attributi del blocco:**

S7_language

9(1) Inglese (Stati Uniti)

09.12.2014 12:08:08

Indirizzo	Dichiarazione	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	in	MCPNum	INT	1	1	0 - no MCP 1 - 1 MCP (default) 2 - 2 MCP's
2.0	in	MCP1In	POINTER	P#P 0.0	P#P 0.0	
8.0	in	MCP1Out	POINTER	P#P 0.0	P#P 0.0	
14.0	in	MCP1StatSend	POINTER	P#P 0.0	P#P 0.0	
20.0	in	MCP1StatRec	POINTER	P#P 0.0	P#P 0.0	
26.0	in	MCP1BusAdr	INT	6	6	default
28.0	in	MCP1Timeout	S5TIME	S5T#700MS	S5T#700MS	
30.0	in	MCP1Cycl	S5TIME	S5T#200MS	S5T#200MS	
32.0	in	MCP2In	POINTER	P#P 0.0	P#P 0.0	
38.0	in	MCP2Out	POINTER	P#P 0.0	P#P 0.0	
44.0	in	MCP2StatSend	POINTER	P#P 0.0	P#P 0.0	
50.0	in	MCP2StatRec	POINTER	P#P 0.0	P#P 0.0	
56.0	in	MCP2BusAdr	INT	0	0	
58.0	in	MCP2Timeout	S5TIME	S5T#700MS	S5T#700MS	
60.0	in	MCP2Cycl	S5TIME	S5T#200MS	S5T#200MS	
62.0	in	MCPMPI	BOOL	FALSE	FALSE	
62.1	in	MCP1Stop	BOOL	FALSE	FALSE	
62.2	in	MCP2Stop	BOOL	FALSE	FALSE	
62.3	in	MCP1NotSend	BOOL	FALSE	FALSE	
62.4	in	MCP2NotSend	BOOL	FALSE	FALSE	
62.5	in	MCPsDB210	BOOL	FALSE	FALSE	
62.6	in	MCPCopyDB77	BOOL	FALSE	FALSE	
63.0	in	MCPBusType	BYTE	B#16#33	B#16#33	
64.0	in	BHG	INT	0	0	
66.0	in	BHGIn	POINTER	P#P 0.0	P#P 0.0	
72.0	in	BHGOut	POINTER	P#P 0.0	P#P 0.0	
78.0	in	BHGStatSend	POINTER	P#P 0.0	P#P 0.0	
84.0	in	BHGStatRec	POINTER	P#P 0.0	P#P 0.0	
90.0	in	BHGInLen	BYTE	B#16#6	B#16#6	
91.0	in	BHGOutLen	BYTE	B#16#14	B#16#14	
92.0	in	BHGTimeout	S5TIME	S5T#700MS	S5T#700MS	
94.0	in	BHGCycl	S5TIME	S5T#100MS	S5T#100MS	
96.0	in	BHGRecGDNo	INT	2	2	
98.0	in	BHGRecGBZNo	INT	2	2	

Indirizzo	Dichiarazione	Nome	Tipo	Valore iniziale	Valore attuale	Commento
100.0	in	BHGRecObjNo	INT	1	1	
102.0	in	BHGSendGDNo	INT	2	2	
104.0	in	BHGSendGBZNo	INT	1	1	
106.0	in	BHGSendObjNo	INT	1	1	
108.0	in	BHGMPI	BOOL	FALSE	FALSE	
108.1	in	BHGStop	BOOL	FALSE	FALSE	
108.2	in	BHGNotSend	BOOL	FALSE	FALSE	
110.0	in	NCCyclTimeout	S5TIME	S5T#200MS	S5T#200MS	
112.0	in	NCRunupTimeout	S5TIME	S5T#50S	S5T#50S	
114.0	in	ListMDecGrp	INT	0	0	
116.0	in	NCKomm	BOOL	FALSE	FALSE	
116.1	in	MMCToIF	BOOL	TRUE	TRUE	
116.2	in	HWheelMMC	BOOL	TRUE	TRUE	
116.3	in	ExtendAIMsg	BOOL	FALSE	FALSE	
118.0	in	MsgUser	INT	10	10	
120.0	in	UserIR	BOOL	TRUE	TRUE	
120.1	in	IRAuxfuT	BOOL	FALSE	FALSE	
120.2	in	IRAuxfuH	BOOL	FALSE	FALSE	
120.3	in	IRAuxfuE	BOOL	FALSE	FALSE	
122.0	in	UserVersion	POINTER	P#P 0.0	P#P 0.0	
128.0	in	OpKeyNum	INT	0	0	
130.0	in	Op1KeyIn	POINTER	P#P 0.0	P#P 0.0	
136.0	in	Op1KeyOut	POINTER	P#P 0.0	P#P 0.0	
142.0	in	Op1KeyBusAdr	INT	0	0	
144.0	in	Op2KeyIn	POINTER	P#P 0.0	P#P 0.0	
150.0	in	Op2KeyOut	POINTER	P#P 0.0	P#P 0.0	
156.0	in	Op2KeyBusAdr	INT	0	0	
158.0	in	Op1KeyStop	BOOL	FALSE	FALSE	
158.1	in	Op2KeyStop	BOOL	FALSE	FALSE	
158.2	in	Op1KeyNotSend	BOOL	FALSE	FALSE	
158.3	in	Op2KeyNotSend	BOOL	FALSE	FALSE	
159.0	in	OpKeyBusType	BYTE	B#16#0	B#16#0	
160.0	in	IdentMcpBusAdr	INT	0	0	
162.0	in	IdentMcpProfilNo	BYTE	B#16#0	B#16#0	
163.0	in	IdentMcpBusType	BYTE	B#16#5	B#16#5	
164.0	in	IdentMcpStrobe	BOOL	FALSE	FALSE	
166.0	out	MaxBAG	INT	0	0	
168.0	out	MaxChan	INT	0	0	
170.0	out	MaxAxis	INT	0	0	
172.0	out	ActivChan[1]	BOOL	FALSE	FALSE	
172.1	out	ActivChan[2]	BOOL	FALSE	FALSE	
172.2	out	ActivChan[3]	BOOL	FALSE	FALSE	
172.3	out	ActivChan[4]	BOOL	FALSE	FALSE	
172.4	out	ActivChan[5]	BOOL	FALSE	FALSE	
172.5	out	ActivChan[6]	BOOL	FALSE	FALSE	
172.6	out	ActivChan[7]	BOOL	FALSE	FALSE	
172.7	out	ActivChan[8]	BOOL	FALSE	FALSE	
173.0	out	ActivChan[9]	BOOL	FALSE	FALSE	
173.1	out	ActivChan[10]	BOOL	FALSE	FALSE	
174.0	out	ActivAxis[1]	BOOL	FALSE	FALSE	
174.1	out	ActivAxis[2]	BOOL	FALSE	FALSE	
174.2	out	ActivAxis[3]	BOOL	FALSE	FALSE	
174.3	out	ActivAxis[4]	BOOL	FALSE	FALSE	
174.4	out	ActivAxis[5]	BOOL	FALSE	FALSE	
174.5	out	ActivAxis[6]	BOOL	FALSE	FALSE	
174.6	out	ActivAxis[7]	BOOL	FALSE	FALSE	
174.7	out	ActivAxis[8]	BOOL	FALSE	FALSE	

Indirizzo	Dichiarazione	Nome	Tipo	Valore iniziale	Valore attuale	Commento
175.0	out	ActivAxis[9]	BOOL	FALSE	FALSE	
175.1	out	ActivAxis[10]	BOOL	FALSE	FALSE	
175.2	out	ActivAxis[11]	BOOL	FALSE	FALSE	
175.3	out	ActivAxis[12]	BOOL	FALSE	FALSE	
175.4	out	ActivAxis[13]	BOOL	FALSE	FALSE	
175.5	out	ActivAxis[14]	BOOL	FALSE	FALSE	
175.6	out	ActivAxis[15]	BOOL	FALSE	FALSE	
175.7	out	ActivAxis[16]	BOOL	FALSE	FALSE	
176.0	out	ActivAxis[17]	BOOL	FALSE	FALSE	
176.1	out	ActivAxis[18]	BOOL	FALSE	FALSE	
176.2	out	ActivAxis[19]	BOOL	FALSE	FALSE	
176.3	out	ActivAxis[20]	BOOL	FALSE	FALSE	
176.4	out	ActivAxis[21]	BOOL	FALSE	FALSE	
176.5	out	ActivAxis[22]	BOOL	FALSE	FALSE	
176.6	out	ActivAxis[23]	BOOL	FALSE	FALSE	
176.7	out	ActivAxis[24]	BOOL	FALSE	FALSE	
177.0	out	ActivAxis[25]	BOOL	FALSE	FALSE	
177.1	out	ActivAxis[26]	BOOL	FALSE	FALSE	
177.2	out	ActivAxis[27]	BOOL	FALSE	FALSE	
177.3	out	ActivAxis[28]	BOOL	FALSE	FALSE	
177.4	out	ActivAxis[29]	BOOL	FALSE	FALSE	
177.5	out	ActivAxis[30]	BOOL	FALSE	FALSE	
177.6	out	ActivAxis[31]	BOOL	FALSE	FALSE	
178.0	out	UDInt	INT	0	0	
180.0	out	UDHex	INT	0	0	
182.0	out	UDReal	INT	0	0	
184.0	out	IdentMcpType	BYTE	B#16#0	B#16#0	
185.0	out	IdentMcpLengthIn	BYTE	B#16#0	B#16#0	
186.0	out	IdentMcpLengthOut	BYTE	B#16#0	B#16#0	
188.0	stat	MCP1_Poi	DWORD	DW#16#0	DW#16#0	
192.0	stat	MCP2_Poi	DWORD	DW#16#0	DW#16#0	
196.0	stat	BHG_Poi	DWORD	DW#16#0	DW#16#0	
200.0	stat	GPVersion	STRING [44]	'PLC-Basicprogram-840Ds I 04.05.13 13/03/19 \$L'	'PLC-Basicprogram-840DsI 04.05.13 13/03/19 \$L'	

DB8 - <offline> - Vista di dichiarazione

""

Blocco dati globali DB 8

Nome: Basics

Famiglia: _800D

Autore: NUMERIK

Versione: 4.5

Versione blocco: 2

Data e ora Codice:

19/03/2013 14.58.49

Interfaccia: 01/10/1995 08.00.00

Lunghezze (blocco / codice / dati): 00260 00096 00000

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB8

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	Fc19_1	ARRAY[0..3]		
*1.0		BYTE		
+4.0	Res0	ARRAY[0..3]		
*1.0		BYTE		
+8.0	plData	ARRAY[8..43]		
*1.0		BYTE		
+44.0	TestAuto	BYTE	B#16#0	
+45.0	FirstCycle	BYTE	B#16#0	
+46.0	Res4	WORD	W#16#0	
+48.0	Res5	BYTE	B#16#0	
+49.0	IsFb15Correct	BYTE	B#16#0	
+50.0	Res6	ARRAY[50..61]		
*1.0		BYTE		
+62.0	Fc19_2	ARRAY[0..3]		
*1.0		BYTE		
+66.0	Res8	ARRAY[66..81]		
*1.0		BYTE		
+82.0	S7_error_id	WORD	W#16#0	
+84.0	S7_error_param	WORD	W#16#0	
+86.0	S7_error_adr	DWORD	DW#16#0	
+90.0	MinCycleTime	INT	0	
+92.0	AdaptTime	INT	0	
+94.0	ActCycleTime	INT	0	
=96.0		END_STRUCT		

DB10 - <offline>

"NC"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT10

Nome:**Famiglia:****Autore:****Versione:**

0.1

Versione blocco:

2

Lunghezza (blocco / dati):

01688 / 00248

Data e ora**Codice:**

10/03/2014 11.32.04

Interfaccia:

15/12/2008 08.00.00

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)

09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	A_Disabl_Inp1	BOOL	FALSE	FALSE	Disable digi. NCK input 1
0.1	A_Disabl_Inp2	BOOL	FALSE	FALSE	Disable digi. NCK input 2
0.2	A_Disabl_Inp3	BOOL	FALSE	FALSE	Disable digi. NCK input 3
0.3	A_Disabl_Inp4	BOOL	FALSE	FALSE	Disable digi. NCK input 4
0.4	A_Disabl_Inp5	BOOL	FALSE	FALSE	Disable digi. NCK input 5
0.5	A_Disabl_Inp6	BOOL	FALSE	FALSE	Disable digi. NCK input 6
0.6	A_Disabl_Inp7	BOOL	FALSE	FALSE	Disable digi. NCK input 7
0.7	A_Disabl_Inp8	BOOL	FALSE	FALSE	Disable digi. NCK input 8
1.0	A_Set_Inp1	BOOL	FALSE	FALSE	Set digi. NCK input 1
1.1	A_Set_Inp2	BOOL	FALSE	FALSE	Set digi. NCK input 2
1.2	A_Set_Inp3	BOOL	FALSE	FALSE	Set digi. NCK input 3
1.3	A_Set_Inp4	BOOL	FALSE	FALSE	Set digi. NCK input 4
1.4	A_Set_Inp5	BOOL	FALSE	FALSE	Set digi. NCK input 5
1.5	A_Set_Inp6	BOOL	FALSE	FALSE	Set digi. NCK input 6
1.6	A_Set_Inp7	BOOL	FALSE	FALSE	Set digi. NCK input 7
1.7	A_Set_Inp8	BOOL	FALSE	FALSE	Set digi. NCK input 8
2.0	f0_f15[0]	BOOL	FALSE	FALSE	
2.1	f0_f15[1]	BOOL	FALSE	FALSE	
2.2	f0_f15[2]	BOOL	FALSE	FALSE	
2.3	f0_f15[3]	BOOL	FALSE	FALSE	
2.4	f0_f15[4]	BOOL	FALSE	FALSE	
2.5	f0_f15[5]	BOOL	FALSE	FALSE	
2.6	f0_f15[6]	BOOL	FALSE	FALSE	
2.7	f0_f15[7]	BOOL	FALSE	FALSE	
3.0	f0_f15[8]	BOOL	FALSE	FALSE	
3.1	f0_f15[9]	BOOL	FALSE	FALSE	
3.2	f0_f15[10]	BOOL	FALSE	FALSE	
3.3	f0_f15[11]	BOOL	FALSE	FALSE	
3.4	f0_f15[12]	BOOL	FALSE	FALSE	
3.5	f0_f15[13]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
3.6	f0_f15[14]	BOOL	FALSE	FALSE	
3.7	f0_f15[15]	BOOL	FALSE	FALSE	
4.0	A_Disabl_Out1	BOOL	FALSE	FALSE	Disable digi. NCK output 1
4.1	A_Disabl_Out2	BOOL	FALSE	FALSE	Disable digi. NCK output 2
4.2	A_Disabl_Out3	BOOL	FALSE	FALSE	Disable digi. NCK output 3
4.3	A_Disabl_Out4	BOOL	FALSE	FALSE	Disable digi. NCK output 4
4.4	A_Disabl_Out5	BOOL	FALSE	FALSE	Disable digi. NCK output 5
4.5	A_Disabl_Out6	BOOL	FALSE	FALSE	Disable digi. NCK output 6
4.6	A_Disabl_Out7	BOOL	FALSE	FALSE	Disable digi. NCK output 7
4.7	A_Disabl_Out8	BOOL	FALSE	FALSE	Disable digi. NCK output 8
5.0	A_OvMask_Out1	BOOL	FALSE	FALSE	Overwrite mask of digi. output 1
5.1	A_OvMask_Out2	BOOL	FALSE	FALSE	Overwrite mask of digi. output 2
5.2	A_OvMask_Out3	BOOL	FALSE	FALSE	Overwrite mask of digi. output 3
5.3	A_OvMask_Out4	BOOL	FALSE	FALSE	Overwrite mask of digi. output 4
5.4	A_OvMask_Out5	BOOL	FALSE	FALSE	Overwrite mask of digi. output 5
5.5	A_OvMask_Out6	BOOL	FALSE	FALSE	Overwrite mask of digi. output 6
5.6	A_OvMask_Out7	BOOL	FALSE	FALSE	Overwrite mask of digi. output 7
5.7	A_OvMask_Out8	BOOL	FALSE	FALSE	Overwrite mask of digi. output 8
6.0	A_Set_Out1	BOOL	FALSE	FALSE	Set digi. NCK output 1
6.1	A_Set_Out2	BOOL	FALSE	FALSE	Set digi. NCK output 2
6.2	A_Set_Out3	BOOL	FALSE	FALSE	Set digi. NCK output 3
6.3	A_Set_Out4	BOOL	FALSE	FALSE	Set digi. NCK output 4
6.4	A_Set_Out5	BOOL	FALSE	FALSE	Set digi. NCK output 5
6.5	A_Set_Out6	BOOL	FALSE	FALSE	Set digi. NCK output 6
6.6	A_Set_Out7	BOOL	FALSE	FALSE	Set digi. NCK output 7
6.7	A_Set_Out8	BOOL	FALSE	FALSE	Set digi. NCK output 8
7.0	A_InMask_Out1	BOOL	FALSE	FALSE	Input mask of digi. output 1
7.1	A_InMask_Out2	BOOL	FALSE	FALSE	Input mask of digi. output 2
7.2	A_InMask_Out3	BOOL	FALSE	FALSE	Input mask of digi. output 3
7.3	A_InMask_Out4	BOOL	FALSE	FALSE	Input mask of digi. output 4
7.4	A_InMask_Out5	BOOL	FALSE	FALSE	Input mask of digi. output 5
7.5	A_InMask_Out6	BOOL	FALSE	FALSE	Input mask of digi. output 6
7.6	A_InMask_Out7	BOOL	FALSE	FALSE	Input mask of digi. output 7
7.7	A_InMask_Out8	BOOL	FALSE	FALSE	Input mask of digi. output 8
8.0	MCP1AxisTb[1]	BYTE	B#16#1	B#16#1	
9.0	MCP1AxisTb[2]	BYTE	B#16#2	B#16#2	
10.0	MCP1AxisTb[3]	BYTE	B#16#3	B#16#3	
11.0	MCP1AxisTb[4]	BYTE	B#16#4	B#16#4	
12.0	MCP1AxisTb[5]	BYTE	B#16#5	B#16#5	
13.0	MCP1AxisTb[6]	BYTE	B#16#6	B#16#6	
14.0	MCP1AxisTb[7]	BYTE	B#16#7	B#16#7	
15.0	MCP1AxisTb[8]	BYTE	B#16#8	B#16#8	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
16.0	MCP1AxisTbl[9]	BYTE	B#16#9	B#16#9	
17.0	MCP1AxisTbl[10]	BYTE	B#16#A	B#16#A	
18.0	MCP1AxisTbl[11]	BYTE	B#16#B	B#16#B	
19.0	MCP1AxisTbl[12]	BYTE	B#16#C	B#16#C	
20.0	MCP1AxisTbl[13]	BYTE	B#16#0	B#16#0	
21.0	MCP1AxisTbl[14]	BYTE	B#16#0	B#16#0	
22.0	MCP1AxisTbl[15]	BYTE	B#16#0	B#16#0	
23.0	MCP1AxisTbl[16]	BYTE	B#16#0	B#16#0	
24.0	MCP1AxisTbl[17]	BYTE	B#16#0	B#16#0	
25.0	MCP1AxisTbl[18]	BYTE	B#16#0	B#16#0	
26.0	MCP1AxisTbl[19]	BYTE	B#16#0	B#16#0	
27.0	MCP1AxisTbl[20]	BYTE	B#16#0	B#16#0	
28.0	MCP1AxisTbl[21]	BYTE	B#16#0	B#16#0	
29.0	MCP1AxisTbl[22]	BYTE	B#16#0	B#16#0	
30.0	MCP1MaxAxis	WORD	W#16#0	W#16#0	max. of Axisno, must be smaller or equal gp_par.MaxAxis
32.0	MCP2AxisTbl[1]	BYTE	B#16#1	B#16#1	
33.0	MCP2AxisTbl[2]	BYTE	B#16#2	B#16#2	
34.0	MCP2AxisTbl[3]	BYTE	B#16#3	B#16#3	
35.0	MCP2AxisTbl[4]	BYTE	B#16#4	B#16#4	
36.0	MCP2AxisTbl[5]	BYTE	B#16#5	B#16#5	
37.0	MCP2AxisTbl[6]	BYTE	B#16#6	B#16#6	
38.0	MCP2AxisTbl[7]	BYTE	B#16#7	B#16#7	
39.0	MCP2AxisTbl[8]	BYTE	B#16#8	B#16#8	
40.0	MCP2AxisTbl[9]	BYTE	B#16#9	B#16#9	
41.0	MCP2AxisTbl[10]	BYTE	B#16#A	B#16#A	
42.0	MCP2AxisTbl[11]	BYTE	B#16#B	B#16#B	
43.0	MCP2AxisTbl[12]	BYTE	B#16#C	B#16#C	
44.0	MCP2AxisTbl[13]	BYTE	B#16#0	B#16#0	
45.0	MCP2AxisTbl[14]	BYTE	B#16#0	B#16#0	
46.0	MCP2AxisTbl[15]	BYTE	B#16#0	B#16#0	
47.0	MCP2AxisTbl[16]	BYTE	B#16#0	B#16#0	
48.0	MCP2AxisTbl[17]	BYTE	B#16#0	B#16#0	
49.0	MCP2AxisTbl[18]	BYTE	B#16#0	B#16#0	
50.0	MCP2AxisTbl[19]	BYTE	B#16#0	B#16#0	
51.0	MCP2AxisTbl[20]	BYTE	B#16#0	B#16#0	
52.0	MCP2AxisTbl[21]	BYTE	B#16#0	B#16#0	
53.0	MCP2AxisTbl[22]	BYTE	B#16#0	B#16#0	
54.0	MCP2MaxAxis	WORD	W#16#0	W#16#0	max. of Axisno, must be smaller or equal gp_par.MaxAxis
56.0	f56_0	BOOL	FALSE	FALSE	
56.1	A_EMERGENCY	BOOL	FALSE	FALSE	Emergency stop
56.2	A_EMERGENCY_Ackn	BOOL	FALSE	FALSE	Acknowledge emergency stop
56.3	f56_3	BOOL	FALSE	FALSE	
56.4	A_Keyswitch0	BOOL	FALSE	FALSE	Keyswitch position 0
56.5	A_Keyswitch1	BOOL	FALSE	FALSE	Keyswitch position 1
56.6	A_Keyswitch2	BOOL	FALSE	FALSE	Keyswitch position 2
56.7	A_Keyswitch3	BOOL	FALSE	FALSE	Keyswitch position 3
57.0	A_InclnModeGroup	BOOL	FALSE	FALSE	INC inputs in mode group area active
57.1	f57_1	BOOL	FALSE	FALSE	
57.2	f57_2	BOOL	FALSE	FALSE	
57.3	A_PCshutdown	BOOL	FALSE	FALSE	PC shutdown 840Di
57.4	f57_4	BOOL	FALSE	FALSE	
57.5	f57_5	BOOL	FALSE	FALSE	
57.6	f57_6	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
57.7	f57_7	BOOL	FALSE	FALSE	
58.0	A_CollCheckOff	BOOL	FALSE	FALSE	Collisions Check Off
58.1	f58_1	BOOL	FALSE	FALSE	
58.2	f58_2	BOOL	FALSE	FALSE	
58.3	f58_3	BOOL	FALSE	FALSE	
58.4	f58_4	BOOL	FALSE	FALSE	
58.5	f58_5	BOOL	FALSE	FALSE	
58.6	f58_6	BOOL	FALSE	FALSE	
58.7	f58_7	BOOL	FALSE	FALSE	
59.0	f59	BYTE	B#16#0	B#16#0	
60.0	E_ActVal_In1	BOOL	FALSE	FALSE	Actual value of digi. NCK input 1
60.1	E_ActVal_In2	BOOL	FALSE	FALSE	Actual value of digi. NCK input 2
60.2	E_ActVal_In3	BOOL	FALSE	FALSE	Actual value of digi. NCK input 3
60.3	E_ActVal_In4	BOOL	FALSE	FALSE	Actual value of digi. NCK input 4
60.4	f60_4	BOOL	FALSE	FALSE	
60.5	f60_5	BOOL	FALSE	FALSE	
60.6	f60_6	BOOL	FALSE	FALSE	
60.7	f60_7	BOOL	FALSE	FALSE	
62.0	f61_f62[61]	BYTE	B#16#0	B#16#0	
64.0	E_Setpoint_Out1	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 1
64.1	E_Setpoint_Out2	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 2
64.2	E_Setpoint_Out3	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 3
64.3	E_Setpoint_Out4	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 4
64.4	E_Setpoint_Out5	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 5
64.5	E_Setpoint_Out6	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 6
64.6	E_Setpoint_Out7	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 7
64.7	E_Setpoint_Out8	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 8
66.0	f65_f67[65]	BYTE	B#16#0	B#16#0	
67.0	f65_f67[66]	BYTE	B#16#0	B#16#0	
68.0	E_HW1_moved	BYTE	B#16#0	B#16#0	Handwheel 1 moved
69.0	E_HW2_moved	BYTE	B#16#0	B#16#0	Handwheel 2 moved
70.0	E_HW3_moved	BYTE	B#16#0	B#16#0	Handwheel 3 moved
71.0	E_CounterInchMetr	BYTE	B#16#0	B#16#0	Modification counter inch/metric system of units
72.0	E_MCP1AxisValid	BOOL	FALSE	FALSE	from HT6
72.1	E_MCP1WCS	BOOL	FALSE	FALSE	from HT6
72.2	f72_2	BOOL	FALSE	FALSE	
72.3	f72_3	BOOL	FALSE	FALSE	
72.4	f72_4	BOOL	FALSE	FALSE	
72.5	f72_5	BOOL	FALSE	FALSE	
72.6	f72_6	BOOL	FALSE	FALSE	
72.7	E_MCP1AxKeyDisp	BOOL	FALSE	FALSE	Mcp1 Axis Key Displayed
73.0	E_MCP2AxisValid	BOOL	FALSE	FALSE	from HT6
73.1	E_MCP2WCS	BOOL	FALSE	FALSE	from HT6
73.2	f73_2	BOOL	FALSE	FALSE	
73.3	f73_3	BOOL	FALSE	FALSE	
73.4	f73_4	BOOL	FALSE	FALSE	
73.5	f73_5	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
73.6	f73_6	BOOL	FALSE	FALSE	
73.7	E_MCP2AxKeyDisp	BOOL	FALSE	FALSE	Mcp2 Axis Key Displayed
74.0	MCP1AxisFromHMI[1]	BYTE	B#16#0	B#16#0	
75.0	MCP1AxisFromHMI[2]	BYTE	B#16#0	B#16#0	
76.0	MCP1AxisFromHMI[3]	BYTE	B#16#0	B#16#0	
77.0	MCP1AxisFromHMI[4]	BYTE	B#16#0	B#16#0	
78.0	MCP1AxisFromHMI[5]	BYTE	B#16#0	B#16#0	
79.0	MCP1AxisFromHMI[6]	BYTE	B#16#0	B#16#0	
80.0	MCP2AxisFromHMI[1]	BYTE	B#16#0	B#16#0	
81.0	MCP2AxisFromHMI[2]	BYTE	B#16#0	B#16#0	
82.0	MCP2AxisFromHMI[3]	BYTE	B#16#0	B#16#0	
83.0	MCP2AxisFromHMI[4]	BYTE	B#16#0	B#16#0	
84.0	MCP2AxisFromHMI[5]	BYTE	B#16#0	B#16#0	
85.0	MCP2AxisFromHMI[6]	BYTE	B#16#0	B#16#0	
86.0	res86	WORD	W#16#0	W#16#0	
88.0	res88	BYTE	B#16#0	B#16#0	
89.0	res89	BYTE	B#16#0	B#16#0	
90.0	epsToPlc	BYTE	B#16#0	B#16#0	
91.0	epsFromPlc	BYTE	B#16#0	B#16#0	
92.0	MpiDpOk	BOOL	FALSE	FALSE	Slaves on MPI/DP Ok
92.1	DpOk	BOOL	FALSE	FALSE	Slaves on DP Ok
92.2	f92_2	BOOL	FALSE	FALSE	
92.3	f92_3	BOOL	FALSE	FALSE	
92.4	f92_4	BOOL	FALSE	FALSE	
92.5	f92_5	BOOL	FALSE	FALSE	
92.6	f92_6	BOOL	FALSE	FALSE	
92.7	f92_7	BOOL	FALSE	FALSE	
93.0	E_CA_AutoMach	BOOL	FALSE	FALSE	Disable collision avoidance : AUTO Machine
93.1	E_CA_AutoTools	BOOL	FALSE	FALSE	Disable collision avoidance : AUTO Tools
93.2	E_CA_AutoWorkh	BOOL	FALSE	FALSE	Disable collision avoidance : AUTO Workholder
93.3	E_CA_AutoWorkp	BOOL	FALSE	FALSE	Disable collision avoidance : AUTO Workpieces
93.4	E_CA_JogMach	BOOL	FALSE	FALSE	Disable collision avoidance : JOG Machine
93.5	E_CA_JogTools	BOOL	FALSE	FALSE	Disable collision avoidance : JOG Tools
93.6	E_CA_JogWorkh	BOOL	FALSE	FALSE	Disable collision avoidance : JOG Workholder
93.7	E_CA_JogWorkp	BOOL	FALSE	FALSE	Disable collision avoidance : JOG Workpieces
94.0	f94	BYTE	B#16#0	B#16#0	
95.0	f95	BYTE	B#16#0	B#16#0	
96.0	E_LanguageID	BYTE	B#16#0	B#16#0	LanguageID on HMI
97.0	E_Chan_HW1_A	BOOL	FALSE	FALSE	Channel number for handwheel1 A
97.1	E_Chan_HW1_B	BOOL	FALSE	FALSE	Channel number for handwheel1 B
97.2	E_Chan_HW1_C	BOOL	FALSE	FALSE	Channel number for handwheel1 C
97.3	E_Chan_HW1_D	BOOL	FALSE	FALSE	Channel number for handwheel1 D
97.4	f97_4	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
97.5	f97_5	BOOL	FALSE	FALSE	
97.6	f97_6	BOOL	FALSE	FALSE	
97.7	f97_7	BOOL	FALSE	FALSE	
98.0	E_Chan_HW2_A	BOOL	FALSE	FALSE	Channel number for handwheel2 A
98.1	E_Chan_HW2_B	BOOL	FALSE	FALSE	Channel number for handwheel2 B
98.2	E_Chan_HW2_C	BOOL	FALSE	FALSE	Channel number for handwheel2 C
98.3	E_Chan_HW2_D	BOOL	FALSE	FALSE	Channel number for handwheel2 D
98.4	f98_4	BOOL	FALSE	FALSE	
98.5	f98_5	BOOL	FALSE	FALSE	
98.6	f98_6	BOOL	FALSE	FALSE	
98.7	f98_7	BOOL	FALSE	FALSE	
99.0	E_Chan_HW3_A	BOOL	FALSE	FALSE	Channel number for handwheel3 A
99.1	E_Chan_HW3_B	BOOL	FALSE	FALSE	Channel number for handwheel3 B
99.2	E_Chan_HW3_C	BOOL	FALSE	FALSE	Channel number for handwheel3 C
99.3	E_Chan_HW3_D	BOOL	FALSE	FALSE	Channel number for handwheel3 D
99.4	f99_4	BOOL	FALSE	FALSE	
99.5	f99_5	BOOL	FALSE	FALSE	
99.6	f99_6	BOOL	FALSE	FALSE	
99.7	f99_7	BOOL	FALSE	FALSE	
100.0	E_Ax_A_HW1	BOOL	FALSE	FALSE	Axis number for handwheel1 A
100.1	E_Ax_B_HW1	BOOL	FALSE	FALSE	Axis number for handwheel1 B
100.2	E_Ax_C_HW1	BOOL	FALSE	FALSE	Axis number for handwheel1 C
100.3	E_Ax_D_HW1	BOOL	FALSE	FALSE	Axis number for handwheel1 D
100.4	E_Ax_E_HW1	BOOL	FALSE	FALSE	Axis number for handwheel1 E
100.5	E_CHW_sel1	BOOL	FALSE	FALSE	Contour handwheel selected
100.6	E_HW_sel1	BOOL	FALSE	FALSE	Handwheel selected
100.7	E_Mach_Ax1	BOOL	FALSE	FALSE	Machine axis
101.0	E_Ax_A_HW2	BOOL	FALSE	FALSE	Axis number for handwheel2 A
101.1	E_Ax_B_HW2	BOOL	FALSE	FALSE	Axis number for handwheel2 B
101.2	E_Ax_C_HW2	BOOL	FALSE	FALSE	Axis number for handwheel2 C
101.3	E_Ax_D_HW2	BOOL	FALSE	FALSE	Axis number for handwheel2 D
101.4	E_Ax_E_HW2	BOOL	FALSE	FALSE	Axis number for handwheel2 E
101.5	E_CHW_sel2	BOOL	FALSE	FALSE	Contour handwheel selected
101.6	E_HW_sel2	BOOL	FALSE	FALSE	Handwheel selected
101.7	E_Mach_Ax2	BOOL	FALSE	FALSE	Machine axis
102.0	E_Ax_A_HW3	BOOL	FALSE	FALSE	Axis number for handwheel3 A
102.1	E_Ax_B_HW3	BOOL	FALSE	FALSE	Axis number for handwheel3 B
102.2	E_Ax_C_HW3	BOOL	FALSE	FALSE	Axis number for handwheel3 C
102.3	E_Ax_D_HW3	BOOL	FALSE	FALSE	Axis number for handwheel3 D
102.4	E_Ax_E_HW3	BOOL	FALSE	FALSE	Axis number for handwheel3 E

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
102.5	E_CHW_sel3	BOOL	FALSE	FALSE	Contour handwheel selected
102.6	E_HW_sel3	BOOL	FALSE	FALSE	Handwheel selected
102.7	E_Mach_Ax3	BOOL	FALSE	FALSE	Machine axis
103.0	E_RemDiag	BOOL	FALSE	FALSE	Remote Diagnostic
103.1	f103_1	BOOL	FALSE	FALSE	
103.2	f103_2	BOOL	FALSE	FALSE	
103.3	f103_3	BOOL	FALSE	FALSE	
103.4	f103_4	BOOL	FALSE	FALSE	
103.5	E_ATready	BOOL	FALSE	FALSE	AT-box ready
103.6	E_MMCTemp	BOOL	FALSE	FALSE	MMC temperature limit
103.7	E_MMCBatt	BOOL	FALSE	FALSE	MMC 101/102 battery alarm
104.0	E_MCP1ready	BOOL	FALSE	FALSE	MCP1 ready;
104.1	E_MCP2ready	BOOL	FALSE	FALSE	MCP2 ready;
104.2	E_BHGreedy	BOOL	FALSE	FALSE	BHG ready;
104.3	f104_3	BOOL	FALSE	FALSE	
104.4	f104_4	BOOL	FALSE	FALSE	
104.5	f104_5	BOOL	FALSE	FALSE	
104.6	E_FirstOB1	BOOL	FALSE	FALSE	This bit is on for the first OB1 cycle
104.7	E_NCKready	BOOL	FALSE	FALSE	NCK CPU ready
105.0	E_CancelToolCmd	BOOL	FALSE	FALSE	Terminate canceled tool command
105.1	f105_1	BOOL	FALSE	FALSE	
105.2	f105_2	BOOL	FALSE	FALSE	
105.3	f105_3	BOOL	FALSE	FALSE	
105.4	f105_4	BOOL	FALSE	FALSE	
105.5	f105_5	BOOL	FALSE	FALSE	
105.6	f105_6	BOOL	FALSE	FALSE	
105.7	f105_7	BOOL	FALSE	FALSE	
106.0	E_CollCheckOff	BOOL	FALSE	FALSE	CollisionsCheck Off
106.1	E_EMSTOP	BOOL	FALSE	FALSE	EMERGENCY STOP active
106.2	f106_2	BOOL	FALSE	FALSE	
106.3	f106_3	BOOL	FALSE	FALSE	
106.4	f106_4	BOOL	FALSE	FALSE	
106.5	f106_5	BOOL	FALSE	FALSE	
106.6	f106_6	BOOL	FALSE	FALSE	
106.7	f106_7	BOOL	FALSE	FALSE	
107.0	E_InspProbe1	BOOL	FALSE	FALSE	Inspection probe 1 actuated
107.1	E_InspProbe2	BOOL	FALSE	FALSE	Inspection probe 2 actuated
107.2	f107_2	BOOL	FALSE	FALSE	
107.3	f107_3	BOOL	FALSE	FALSE	
107.4	f107_4	BOOL	FALSE	FALSE	
107.5	f107_5	BOOL	FALSE	FALSE	
107.6	E_NCU_LinkActive	BOOL	FALSE	FALSE	NCU link active
107.7	E_SystemInchDim	BOOL	FALSE	FALSE	System inch dimension
108.0	f108_0	BOOL	FALSE	FALSE	
108.1	E_MMC2Ready	BOOL	FALSE	FALSE	MMC2-CPU ready
108.2	E_MMCMPIready	BOOL	FALSE	FALSE	MMC1-CPU on MPI ready
108.3	E_MMGBTSSready	BOOL	FALSE	FALSE	MMC1-CPU on BTSS ready
108.4	f108_4	BOOL	FALSE	FALSE	
108.5	E_DrivesInCylOp	BOOL	FALSE	FALSE	Drives in cylindric operation
108.6	E_611Dready	BOOL	FALSE	FALSE	611D ready

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
108.7	E_NCready	BOOL	FALSE	FALSE	
109.0	E_NCKalarm	BOOL	FALSE	FALSE	NCK alarm present
109.1	f109_1	BOOL	FALSE	FALSE	
109.2	f109_2	BOOL	FALSE	FALSE	
109.3	f109_3	BOOL	FALSE	FALSE	
109.4	A_PC_OSfault	BOOL	FALSE	FALSE	PC operating system fault, 840Di
109.5	E_HTempAlarm	BOOL	FALSE	FALSE	Heat sink temperature alarm NCU 573
109.6	E_ATempAlarm	BOOL	FALSE	FALSE	Air temperature alarm
109.7	E_BattAlarm	BOOL	FALSE	FALSE	NCK battery alarm
110.0	E_SWCamMinus[0]	BOOL	FALSE	FALSE	
110.1	E_SWCamMinus[1]	BOOL	FALSE	FALSE	
110.2	E_SWCamMinus[2]	BOOL	FALSE	FALSE	
110.3	E_SWCamMinus[3]	BOOL	FALSE	FALSE	
110.4	E_SWCamMinus[4]	BOOL	FALSE	FALSE	
110.5	E_SWCamMinus[5]	BOOL	FALSE	FALSE	
110.6	E_SWCamMinus[6]	BOOL	FALSE	FALSE	
110.7	E_SWCamMinus[7]	BOOL	FALSE	FALSE	
111.0	E_SWCamMinus[8]	BOOL	FALSE	FALSE	
111.1	E_SWCamMinus[9]	BOOL	FALSE	FALSE	
111.2	E_SWCamMinus[10]	BOOL	FALSE	FALSE	
111.3	E_SWCamMinus[11]	BOOL	FALSE	FALSE	
111.4	E_SWCamMinus[12]	BOOL	FALSE	FALSE	
111.5	E_SWCamMinus[13]	BOOL	FALSE	FALSE	
111.6	E_SWCamMinus[14]	BOOL	FALSE	FALSE	
111.7	E_SWCamMinus[15]	BOOL	FALSE	FALSE	
112.0	E_SWCamMinus[16]	BOOL	FALSE	FALSE	
112.1	E_SWCamMinus[17]	BOOL	FALSE	FALSE	
112.2	E_SWCamMinus[18]	BOOL	FALSE	FALSE	
112.3	E_SWCamMinus[19]	BOOL	FALSE	FALSE	
112.4	E_SWCamMinus[20]	BOOL	FALSE	FALSE	
112.5	E_SWCamMinus[21]	BOOL	FALSE	FALSE	
112.6	E_SWCamMinus[22]	BOOL	FALSE	FALSE	
112.7	E_SWCamMinus[23]	BOOL	FALSE	FALSE	
113.0	E_SWCamMinus[24]	BOOL	FALSE	FALSE	
113.1	E_SWCamMinus[25]	BOOL	FALSE	FALSE	
113.2	E_SWCamMinus[26]	BOOL	FALSE	FALSE	
113.3	E_SWCamMinus[27]	BOOL	FALSE	FALSE	
113.4	E_SWCamMinus[28]	BOOL	FALSE	FALSE	
113.5	E_SWCamMinus[29]	BOOL	FALSE	FALSE	
113.6	E_SWCamMinus[30]	BOOL	FALSE	FALSE	
113.7	E_SWCamMinus[31]	BOOL	FALSE	FALSE	
114.0	E_SWCamPlus[0]	BOOL	FALSE	FALSE	
114.1	E_SWCamPlus[1]	BOOL	FALSE	FALSE	
114.2	E_SWCamPlus[2]	BOOL	FALSE	FALSE	
114.3	E_SWCamPlus[3]	BOOL	FALSE	FALSE	
114.4	E_SWCamPlus[4]	BOOL	FALSE	FALSE	
114.5	E_SWCamPlus[5]	BOOL	FALSE	FALSE	
114.6	E_SWCamPlus[6]	BOOL	FALSE	FALSE	
114.7	E_SWCamPlus[7]	BOOL	FALSE	FALSE	
115.0	E_SWCamPlus[8]	BOOL	FALSE	FALSE	
115.1	E_SWCamPlus[9]	BOOL	FALSE	FALSE	
115.2	E_SWCamPlus[10]	BOOL	FALSE	FALSE	
115.3	E_SWCamPlus[11]	BOOL	FALSE	FALSE	
115.4	E_SWCamPlus[12]	BOOL	FALSE	FALSE	
115.5	E_SWCamPlus[13]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
115.6	E_SWCamPlus[14]	BOOL	FALSE	FALSE	
115.7	E_SWCamPlus[15]	BOOL	FALSE	FALSE	
116.0	E_SWCamPlus[16]	BOOL	FALSE	FALSE	
116.1	E_SWCamPlus[17]	BOOL	FALSE	FALSE	
116.2	E_SWCamPlus[18]	BOOL	FALSE	FALSE	
116.3	E_SWCamPlus[19]	BOOL	FALSE	FALSE	
116.4	E_SWCamPlus[20]	BOOL	FALSE	FALSE	
116.5	E_SWCamPlus[21]	BOOL	FALSE	FALSE	
116.6	E_SWCamPlus[22]	BOOL	FALSE	FALSE	
116.7	E_SWCamPlus[23]	BOOL	FALSE	FALSE	
117.0	E_SWCamPlus[24]	BOOL	FALSE	FALSE	
117.1	E_SWCamPlus[25]	BOOL	FALSE	FALSE	
117.2	E_SWCamPlus[26]	BOOL	FALSE	FALSE	
117.3	E_SWCamPlus[27]	BOOL	FALSE	FALSE	
117.4	E_SWCamPlus[28]	BOOL	FALSE	FALSE	
117.5	E_SWCamPlus[29]	BOOL	FALSE	FALSE	
117.6	E_SWCamPlus[30]	BOOL	FALSE	FALSE	
117.7	E_SWCamPlus[31]	BOOL	FALSE	FALSE	
118.0	f118_f121[0]	BYTE	B#16#0	B#16#0	
119.0	f118_f121[1]	BYTE	B#16#0	B#16#0	
120.0	f118_f121[2]	BYTE	B#16#0	B#16#0	
121.0	f118_f121[3]	BYTE	B#16#0	B#16#0	
122.0	A_Disabl_Inp9	BOOL	FALSE	FALSE	Disable digi. NCK input 9
122.1	A_Disabl_Inp10	BOOL	FALSE	FALSE	Disable digi. NCK input 10
122.2	A_Disabl_Inp11	BOOL	FALSE	FALSE	Disable digi. NCK input 11
122.3	A_Disabl_Inp12	BOOL	FALSE	FALSE	Disable digi. NCK input 12
122.4	A_Disabl_Inp13	BOOL	FALSE	FALSE	Disable digi. NCK input 13
122.5	A_Disabl_Inp14	BOOL	FALSE	FALSE	Disable digi. NCK input 14
122.6	A_Disabl_Inp15	BOOL	FALSE	FALSE	Disable digi. NCK input 15
122.7	A_Disabl_Inp16	BOOL	FALSE	FALSE	Disable digi. NCK input 16
123.0	A_Set_Inp9	BOOL	FALSE	FALSE	Set digi. NCK input 9
123.1	A_Set_Inp10	BOOL	FALSE	FALSE	Set digi. NCK input 10
123.2	A_Set_Inp11	BOOL	FALSE	FALSE	Set digi. NCK input 11
123.3	A_Set_Inp12	BOOL	FALSE	FALSE	Set digi. NCK input 12
123.4	A_Set_Inp13	BOOL	FALSE	FALSE	Set digi. NCK input 13
123.5	A_Set_Inp14	BOOL	FALSE	FALSE	Set digi. NCK input 14
123.6	A_Set_Inp15	BOOL	FALSE	FALSE	Set digi. NCK input 15
123.7	A_Set_Inp16	BOOL	FALSE	FALSE	Set digi. NCK input 16
124.0	A_Disabl_Inp17	BOOL	FALSE	FALSE	Disable digi. NCK input 17
124.1	A_Disabl_Inp18	BOOL	FALSE	FALSE	Disable digi. NCK input 18
124.2	A_Disabl_Inp19	BOOL	FALSE	FALSE	Disable digi. NCK input 19
124.3	A_Disabl_Inp20	BOOL	FALSE	FALSE	Disable digi. NCK input 20
124.4	A_Disabl_Inp21	BOOL	FALSE	FALSE	Disable digi. NCK input 21
124.5	A_Disabl_Inp22	BOOL	FALSE	FALSE	Disable digi. NCK input 22
124.6	A_Disabl_Inp23	BOOL	FALSE	FALSE	Disable digi. NCK input 23
124.7	A_Disabl_Inp24	BOOL	FALSE	FALSE	Disable digi. NCK input 24
125.0	A_Set_Inp17	BOOL	FALSE	FALSE	Set digi. NCK input 17

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
125.1	A_Set_Inp18	BOOL	FALSE	FALSE	Set digi. NCK input 18
125.2	A_Set_Inp19	BOOL	FALSE	FALSE	Set digi. NCK input 19
125.3	A_Set_Inp20	BOOL	FALSE	FALSE	Set digi. NCK input 20
125.4	A_Set_Inp21	BOOL	FALSE	FALSE	Set digi. NCK input 21
125.5	A_Set_Inp22	BOOL	FALSE	FALSE	Set digi. NCK input 22
125.6	A_Set_Inp23	BOOL	FALSE	FALSE	Set digi. NCK input 23
125.7	A_Set_Inp24	BOOL	FALSE	FALSE	Set digi. NCK input 24
126.0	A_Disabl_Inp25	BOOL	FALSE	FALSE	Disable digi. NCK input 25
126.1	A_Disabl_Inp26	BOOL	FALSE	FALSE	Disable digi. NCK input 26
126.2	A_Disabl_Inp27	BOOL	FALSE	FALSE	Disable digi. NCK input 27
126.3	A_Disabl_Inp28	BOOL	FALSE	FALSE	Disable digi. NCK input 28
126.4	A_Disabl_Inp29	BOOL	FALSE	FALSE	Disable digi. NCK input 29
126.5	A_Disabl_Inp30	BOOL	FALSE	FALSE	Disable digi. NCK input 30
126.6	A_Disabl_Inp31	BOOL	FALSE	FALSE	Disable digi. NCK input 31
126.7	A_Disabl_Inp32	BOOL	FALSE	FALSE	Disable digi. NCK input 32
127.0	A_Set_Inp25	BOOL	FALSE	FALSE	Set digi. NCK input 25
127.1	A_Set_Inp26	BOOL	FALSE	FALSE	Set digi. NCK input 26
127.2	A_Set_Inp27	BOOL	FALSE	FALSE	Set digi. NCK input 27
127.3	A_Set_Inp28	BOOL	FALSE	FALSE	Set digi. NCK input 28
127.4	A_Set_Inp29	BOOL	FALSE	FALSE	Set digi. NCK input 29
127.5	A_Set_Inp30	BOOL	FALSE	FALSE	Set digi. NCK input 30
127.6	A_Set_Inp31	BOOL	FALSE	FALSE	Set digi. NCK input 31
127.7	A_Set_Inp32	BOOL	FALSE	FALSE	Set digi. NCK input 32
128.0	A_Disabl_Inp33	BOOL	FALSE	FALSE	Disable digi. NCK input 33
128.1	A_Disabl_Inp34	BOOL	FALSE	FALSE	Disable digi. NCK input 34
128.2	A_Disabl_Inp35	BOOL	FALSE	FALSE	Disable digi. NCK input 35
128.3	A_Disabl_Inp36	BOOL	FALSE	FALSE	Disable digi. NCK input 36
128.4	A_Disabl_Inp37	BOOL	FALSE	FALSE	Disable digi. NCK input 37
128.5	A_Disabl_Inp38	BOOL	FALSE	FALSE	Disable digi. NCK input 38
128.6	A_Disabl_Inp39	BOOL	FALSE	FALSE	Disable digi. NCK input 39
128.7	A_Disabl_Inp40	BOOL	FALSE	FALSE	Disable digi. NCK input 40
129.0	A_Set_Inp33	BOOL	FALSE	FALSE	Set digi. NCK input 33
129.1	A_Set_Inp34	BOOL	FALSE	FALSE	Set digi. NCK input 34
129.2	A_Set_Inp35	BOOL	FALSE	FALSE	Set digi. NCK input 35
129.3	A_Set_Inp36	BOOL	FALSE	FALSE	Set digi. NCK input 36
129.4	A_Set_Inp37	BOOL	FALSE	FALSE	Set digi. NCK input 37
129.5	A_Set_Inp38	BOOL	FALSE	FALSE	Set digi. NCK input 38
129.6	A_Set_Inp39	BOOL	FALSE	FALSE	Set digi. NCK input 39
129.7	A_Set_Inp40	BOOL	FALSE	FALSE	Set digi. NCK input 40
130.0	A_Disabl_Out9	BOOL	FALSE	FALSE	Disable digi. NCK output 9
130.1	A_Disabl_Out10	BOOL	FALSE	FALSE	Disable digi. NCK output 10
130.2	A_Disabl_Out11	BOOL	FALSE	FALSE	Disable digi. NCK output 11
130.3	A_Disabl_Out12	BOOL	FALSE	FALSE	Disable digi. NCK output 12

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
130.4	A_Disabl_Out13	BOOL	FALSE	FALSE	Disable digi. NCK output 13
130.5	A_Disabl_Out14	BOOL	FALSE	FALSE	Disable digi. NCK output 14
130.6	A_Disabl_Out15	BOOL	FALSE	FALSE	Disable digi. NCK output 15
130.7	A_Disabl_Out16	BOOL	FALSE	FALSE	Disable digi. NCK output 16
131.0	A_OvMask_Out9	BOOL	FALSE	FALSE	Overwrite mask of digi. output 9
131.1	A_OvMask_Out10	BOOL	FALSE	FALSE	Overwrite mask of digi. output 10
131.2	A_OvMask_Out11	BOOL	FALSE	FALSE	Overwrite mask of digi. output 11
131.3	A_OvMask_Out12	BOOL	FALSE	FALSE	Overwrite mask of digi. output 12
131.4	A_OvMask_Out13	BOOL	FALSE	FALSE	Overwrite mask of digi. output 13
131.5	A_OvMask_Out14	BOOL	FALSE	FALSE	Overwrite mask of digi. output 14
131.6	A_OvMask_Out15	BOOL	FALSE	FALSE	Overwrite mask of digi. output 15
131.7	A_OvMask_Out16	BOOL	FALSE	FALSE	Overwrite mask of digi. output 16
132.0	A_Setval_Out9	BOOL	FALSE	FALSE	Set value digi. NCK output 9
132.1	A_Setval_Out10	BOOL	FALSE	FALSE	Set value digi. NCK output 10
132.2	A_Setval_Out11	BOOL	FALSE	FALSE	Set value digi. NCK output 11
132.3	A_Setval_Out12	BOOL	FALSE	FALSE	Set value digi. NCK output 12
132.4	A_Setval_Out13	BOOL	FALSE	FALSE	Set value digi. NCK output 13
132.5	A_Setval_Out14	BOOL	FALSE	FALSE	Set value digi. NCK output 14
132.6	A_Setval_Out15	BOOL	FALSE	FALSE	Set value digi. NCK output 15
132.7	A_Setval_Out16	BOOL	FALSE	FALSE	Set value digi. NCK output 16
133.0	A_InMask_Out9	BOOL	FALSE	FALSE	Input mask of digi. output 9
133.1	A_InMask_Out10	BOOL	FALSE	FALSE	Input mask of digi. output 10
133.2	A_InMask_Out11	BOOL	FALSE	FALSE	Input mask of digi. output 11
133.3	A_InMask_Out12	BOOL	FALSE	FALSE	Input mask of digi. output 12
133.4	A_InMask_Out13	BOOL	FALSE	FALSE	Input mask of digi. output 13
133.5	A_InMask_Out14	BOOL	FALSE	FALSE	Input mask of digi. output 14
133.6	A_InMask_Out15	BOOL	FALSE	FALSE	Input mask of digi. output 15
133.7	A_InMask_Out16	BOOL	FALSE	FALSE	Input mask of digi. output 16
134.0	A_Disabl_Out17	BOOL	FALSE	FALSE	Disable digi. NCK output 17
134.1	A_Disabl_Out18	BOOL	FALSE	FALSE	Disable digi. NCK output 18
134.2	A_Disabl_Out19	BOOL	FALSE	FALSE	Disable digi. NCK output 19
134.3	A_Disabl_Out20	BOOL	FALSE	FALSE	Disable digi. NCK output 20
134.4	A_Disabl_Out21	BOOL	FALSE	FALSE	Disable digi. NCK output 21
134.5	A_Disabl_Out22	BOOL	FALSE	FALSE	Disable digi. NCK output 22
134.6	A_Disabl_Out23	BOOL	FALSE	FALSE	Disable digi. NCK output 23

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
134.7	A_Disabl_Out24	BOOL	FALSE	FALSE	Disable digi. NCK output 24
135.0	A_OvMask_Out17	BOOL	FALSE	FALSE	Overwrite mask of digi. output 17
135.1	A_OvMask_Out18	BOOL	FALSE	FALSE	Overwrite mask of digi. output 18
135.2	A_OvMask_Out19	BOOL	FALSE	FALSE	Overwrite mask of digi. output 19
135.3	A_OvMask_Out20	BOOL	FALSE	FALSE	Overwrite mask of digi. output 20
135.4	A_OvMask_Out21	BOOL	FALSE	FALSE	Overwrite mask of digi. output 21
135.5	A_OvMask_Out22	BOOL	FALSE	FALSE	Overwrite mask of digi. output 22
135.6	A_OvMask_Out23	BOOL	FALSE	FALSE	Overwrite mask of digi. output 23
135.7	A_OvMask_Out24	BOOL	FALSE	FALSE	Overwrite mask of digi. output 24
136.0	A_Setval_Out17	BOOL	FALSE	FALSE	Set value digi. NCK output 17
136.1	A_Setval_Out18	BOOL	FALSE	FALSE	Set value digi. NCK output 18
136.2	A_Setval_Out19	BOOL	FALSE	FALSE	Set value digi. NCK output 19
136.3	A_Setval_Out20	BOOL	FALSE	FALSE	Set value digi. NCK output 20
136.4	A_Setval_Out21	BOOL	FALSE	FALSE	Set value digi. NCK output 21
136.5	A_Setval_Out22	BOOL	FALSE	FALSE	Set value digi. NCK output 22
136.6	A_Setval_Out23	BOOL	FALSE	FALSE	Set value digi. NCK output 23
136.7	A_Setval_Out24	BOOL	FALSE	FALSE	Set value digi. NCK output 24
137.0	A_InMask_Out17	BOOL	FALSE	FALSE	Input mask of digi. output 17
137.1	A_InMask_Out18	BOOL	FALSE	FALSE	Input mask of digi. output 18
137.2	A_InMask_Out19	BOOL	FALSE	FALSE	Input mask of digi. output 19
137.3	A_InMask_Out20	BOOL	FALSE	FALSE	Input mask of digi. output 20
137.4	A_InMask_Out21	BOOL	FALSE	FALSE	Input mask of digi. output 21
137.5	A_InMask_Out22	BOOL	FALSE	FALSE	Input mask of digi. output 22
137.6	A_InMask_Out23	BOOL	FALSE	FALSE	Input mask of digi. output 23
137.7	A_InMask_Out24	BOOL	FALSE	FALSE	Input mask of digi. output 24
138.0	A_Disabl_Out25	BOOL	FALSE	FALSE	Disable digi. NCK output 25
138.1	A_Disabl_Out26	BOOL	FALSE	FALSE	Disable digi. NCK output 26
138.2	A_Disabl_Out27	BOOL	FALSE	FALSE	Disable digi. NCK output 27
138.3	A_Disabl_Out28	BOOL	FALSE	FALSE	Disable digi. NCK output 28
138.4	A_Disabl_Out29	BOOL	FALSE	FALSE	Disable digi. NCK output 29
138.5	A_Disabl_Out30	BOOL	FALSE	FALSE	Disable digi. NCK output 30
138.6	A_Disabl_Out31	BOOL	FALSE	FALSE	Disable digi. NCK output 31
138.7	A_Disabl_Out32	BOOL	FALSE	FALSE	Disable digi. NCK output 32
139.0	A_OvMask_Out25	BOOL	FALSE	FALSE	Overwrite mask of digi. output 25
139.1	A_OvMask_Out26	BOOL	FALSE	FALSE	Overwrite mask of digi. output 26

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
139.2	A_OvMask_Out27	BOOL	FALSE	FALSE	Overwrite mask of digi. output 27
139.3	A_OvMask_Out28	BOOL	FALSE	FALSE	Overwrite mask of digi. output 28
139.4	A_OvMask_Out29	BOOL	FALSE	FALSE	Overwrite mask of digi. output 29
139.5	A_OvMask_Out30	BOOL	FALSE	FALSE	Overwrite mask of digi. output 30
139.6	A_OvMask_Out31	BOOL	FALSE	FALSE	Overwrite mask of digi. output 31
139.7	A_OvMask_Out32	BOOL	FALSE	FALSE	Overwrite mask of digi. output 32
140.0	A_Setval_Out25	BOOL	FALSE	FALSE	Set value digi. NCK output 25
140.1	A_Setval_Out26	BOOL	FALSE	FALSE	Set value digi. NCK output 26
140.2	A_Setval_Out27	BOOL	FALSE	FALSE	Set value digi. NCK output 27
140.3	A_Setval_Out28	BOOL	FALSE	FALSE	Set value digi. NCK output 28
140.4	A_Setval_Out29	BOOL	FALSE	FALSE	Set value digi. NCK output 29
140.5	A_Setval_Out30	BOOL	FALSE	FALSE	Set value digi. NCK output 30
140.6	A_Setval_Out31	BOOL	FALSE	FALSE	Set value digi. NCK output 31
140.7	A_Setval_Out32	BOOL	FALSE	FALSE	Set value digi. NCK output 32
141.0	A_InMask_Out25	BOOL	FALSE	FALSE	Input mask of digi. output 25
141.1	A_InMask_Out26	BOOL	FALSE	FALSE	Input mask of digi. output 26
141.2	A_InMask_Out27	BOOL	FALSE	FALSE	Input mask of digi. output 27
141.3	A_InMask_Out28	BOOL	FALSE	FALSE	Input mask of digi. output 28
141.4	A_InMask_Out29	BOOL	FALSE	FALSE	Input mask of digi. output 29
141.5	A_InMask_Out30	BOOL	FALSE	FALSE	Input mask of digi. output 30
141.6	A_InMask_Out31	BOOL	FALSE	FALSE	Input mask of digi. output 31
141.7	A_InMask_Out32	BOOL	FALSE	FALSE	Input mask of digi. output 32
142.0	A_Disabl_Out33	BOOL	FALSE	FALSE	Disable digi. NCK output 33
142.1	A_Disabl_Out34	BOOL	FALSE	FALSE	Disable digi. NCK output 34
142.2	A_Disabl_Out35	BOOL	FALSE	FALSE	Disable digi. NCK output 35
142.3	A_Disabl_Out36	BOOL	FALSE	FALSE	Disable digi. NCK output 36
142.4	A_Disabl_Out37	BOOL	FALSE	FALSE	Disable digi. NCK output 37
142.5	A_Disabl_Out38	BOOL	FALSE	FALSE	Disable digi. NCK output 38
142.6	A_Disabl_Out39	BOOL	FALSE	FALSE	Disable digi. NCK output 39
142.7	A_Disabl_Out40	BOOL	FALSE	FALSE	Disable digi. NCK output 40
143.0	A_OvMask_Out33	BOOL	FALSE	FALSE	Overwrite mask of digi. output 33
143.1	A_OvMask_Out34	BOOL	FALSE	FALSE	Overwrite mask of digi. output 34
143.2	A_OvMask_Out35	BOOL	FALSE	FALSE	Overwrite mask of digi. output 35
143.3	A_OvMask_Out36	BOOL	FALSE	FALSE	Overwrite mask of digi. output 36
143.4	A_OvMask_Out37	BOOL	FALSE	FALSE	Overwrite mask of digi. output 37

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
143.5	A_OvMask_Out38	BOOL	FALSE	FALSE	Overwrite mask of digi. output 38
143.6	A_OvMask_Out39	BOOL	FALSE	FALSE	Overwrite mask of digi. output 39
143.7	A_OvMask_Out40	BOOL	FALSE	FALSE	Overwrite mask of digi. output 40
144.0	A_Setval_out33	BOOL	FALSE	FALSE	Set value digi. NCK output 33
144.1	A_Setval_out34	BOOL	FALSE	FALSE	Set value digi. NCK output 34
144.2	A_Setval_out35	BOOL	FALSE	FALSE	Set value digi. NCK output 35
144.3	A_Setval_out36	BOOL	FALSE	FALSE	Set value digi. NCK output 36
144.4	A_Setval_out37	BOOL	FALSE	FALSE	Set value digi. NCK output 37
144.5	A_Setval_out38	BOOL	FALSE	FALSE	Set value digi. NCK output 38
144.6	A_Setval_out39	BOOL	FALSE	FALSE	Set value digi. NCK output 39
144.7	A_Setval_out40	BOOL	FALSE	FALSE	Set value digi. NCK output 40
145.0	A_InMask_Out33	BOOL	FALSE	FALSE	Input mask of digi. output 33
145.1	A_InMask_Out34	BOOL	FALSE	FALSE	Input mask of digi. output 34
145.2	A_InMask_Out35	BOOL	FALSE	FALSE	Input mask of digi. output 35
145.3	A_InMask_Out36	BOOL	FALSE	FALSE	Input mask of digi. output 36
145.4	A_InMask_Out37	BOOL	FALSE	FALSE	Input mask of digi. output 37
145.5	A_InMask_Out38	BOOL	FALSE	FALSE	Input mask of digi. output 38
145.6	A_InMask_Out39	BOOL	FALSE	FALSE	Input mask of digi. output 39
145.7	A_InMask_Out40	BOOL	FALSE	FALSE	Input mask of digi. output 40
146.0	A_Disabl_analIn1	BOOL	FALSE	FALSE	Disable analog NCK input 1
146.1	A_Disabl_analIn2	BOOL	FALSE	FALSE	Disable analog NCK input 2
146.2	A_Disabl_analIn3	BOOL	FALSE	FALSE	Disable analog NCK input 3
146.3	A_Disabl_analIn4	BOOL	FALSE	FALSE	Disable analog NCK input 4
146.4	A_Disabl_analIn5	BOOL	FALSE	FALSE	Disable analog NCK input 5
146.5	A_Disabl_analIn6	BOOL	FALSE	FALSE	Disable analog NCK input 6
146.6	A_Disabl_analIn7	BOOL	FALSE	FALSE	Disable analog NCK input 7
146.7	A_Disabl_analIn8	BOOL	FALSE	FALSE	Disable analog NCK input 8
147.0	A_InMask_analIn1	BOOL	FALSE	FALSE	Input mask of analog NCK input 1
147.1	A_InMask_analIn2	BOOL	FALSE	FALSE	Input mask of analog NCK input 2
147.2	A_InMask_analIn3	BOOL	FALSE	FALSE	Input mask of analog NCK input 3
147.3	A_InMask_analIn4	BOOL	FALSE	FALSE	Input mask of analog NCK input 4
147.4	A_InMask_analIn5	BOOL	FALSE	FALSE	Input mask of analog NCK input 5
147.5	A_InMask_analIn6	BOOL	FALSE	FALSE	Input mask of analog NCK input 6
147.6	A_InMask_analIn7	BOOL	FALSE	FALSE	Input mask of analog NCK input 7
147.7	A_InMask_analIn8	BOOL	FALSE	FALSE	Input mask of analog NCK input 8

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
148.0	A_Setval_anaIn1	WORD	W#16#0	W#16#0	Set value of analog NCK input 1
150.0	A_Setval_anaIn2	WORD	W#16#0	W#16#0	Set value of analog NCK input 2
152.0	A_Setval_anaIn3	WORD	W#16#0	W#16#0	Set value of analog NCK input 3
154.0	A_Setval_anaIn4	WORD	W#16#0	W#16#0	Set value of analog NCK input 4
156.0	A_Setval_anaIn5	WORD	W#16#0	W#16#0	Set value of analog NCK input 5
158.0	A_Setval_anaIn6	WORD	W#16#0	W#16#0	Set value of analog NCK input 6
160.0	A_Setval_anaIn7	WORD	W#16#0	W#16#0	Set value of analog NCK input 7
162.0	A_Setval_anaIn8	WORD	W#16#0	W#16#0	Set value of analog NCK input 8
164.0	f164_f165	INT	0	0	
166.0	A_OvMask_anaOut1	BOOL	FALSE	FALSE	Overwrite mask of analog output 1
166.1	A_OvMask_anaOut2	BOOL	FALSE	FALSE	Overwrite mask of analog output 2
166.2	A_OvMask_anaOut3	BOOL	FALSE	FALSE	Overwrite mask of analog output 3
166.3	A_OvMask_anaOut4	BOOL	FALSE	FALSE	Overwrite mask of analog output 4
166.4	A_OvMask_anaOut5	BOOL	FALSE	FALSE	Overwrite mask of analog output 5
166.5	A_OvMask_anaOut6	BOOL	FALSE	FALSE	Overwrite mask of analog output 6
166.6	A_OvMask_anaOut7	BOOL	FALSE	FALSE	Overwrite mask of analog output 7
166.7	A_OvMask_anaOut8	BOOL	FALSE	FALSE	Overwrite mask of analog output 8
167.0	A_InMask_anaOut1	BOOL	FALSE	FALSE	Input mask of analog NCK output 1
167.1	A_InMask_anaOut2	BOOL	FALSE	FALSE	Input mask of analog NCK output 2
167.2	A_InMask_anaOut3	BOOL	FALSE	FALSE	Input mask of analog NCK output 3
167.3	A_InMask_anaOut4	BOOL	FALSE	FALSE	Input mask of analog NCK output 4
167.4	A_InMask_anaOut5	BOOL	FALSE	FALSE	Input mask of analog NCK output 5
167.5	A_InMask_anaOut6	BOOL	FALSE	FALSE	Input mask of analog NCK output 6
167.6	A_InMask_anaOut7	BOOL	FALSE	FALSE	Input mask of analog NCK output 7
167.7	A_InMask_anaOut8	BOOL	FALSE	FALSE	Input mask of analog NCK output 8
168.0	A_Disabl_anaOut1	BOOL	FALSE	FALSE	Disable analog NCK output 1
168.1	A_Disabl_anaOut2	BOOL	FALSE	FALSE	Disable analog NCK output 2
168.2	A_Disabl_anaOut3	BOOL	FALSE	FALSE	Disable analog NCK output 3
168.3	A_Disabl_anaOut4	BOOL	FALSE	FALSE	Disable analog NCK output 4
168.4	A_Disabl_anaOut5	BOOL	FALSE	FALSE	Disable analog NCK output 5
168.5	A_Disabl_anaOut6	BOOL	FALSE	FALSE	Disable analog NCK output 6
168.6	A_Disabl_anaOut7	BOOL	FALSE	FALSE	Disable analog NCK output 7
168.7	A_Disabl_anaOut8	BOOL	FALSE	FALSE	Disable analog NCK output 8
169.0	f169	BYTE	B#16#0	B#16#0	
170.0	A_Setval_anaOut1	WORD	W#16#0	W#16#0	Set value of analog NCK output 1

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
172.0	A_Setval_anaOut2	WORD	W#16#0	W#16#0	Set value of analog NCK output 2
174.0	A_Setval_anaOut3	WORD	W#16#0	W#16#0	Set value of analog NCK output 3
176.0	A_Setval_anaOut4	WORD	W#16#0	W#16#0	Set value of analog NCK output 4
178.0	A_Setval_anaOut5	WORD	W#16#0	W#16#0	Set value of analog NCK output 5
180.0	A_Setval_anaOut6	WORD	W#16#0	W#16#0	Set value of analog NCK output 6
182.0	A_Setval_anaOut7	WORD	W#16#0	W#16#0	Set value of analog NCK output 7
184.0	A_Setval_anaOut8	WORD	W#16#0	W#16#0	Set value of analog NCK output 8
186.0	E_ActVal_In9	BOOL	FALSE	FALSE	Actual value of digi. NCK input 9
186.1	E_ActVal_In10	BOOL	FALSE	FALSE	Actual value of digi. NCK input 10
186.2	E_ActVal_In11	BOOL	FALSE	FALSE	Actual value of digi. NCK input 11
186.3	E_ActVal_In12	BOOL	FALSE	FALSE	Actual value of digi. NCK input 12
186.4	E_ActVal_In13	BOOL	FALSE	FALSE	Actual value of digi. NCK input 13
186.5	E_ActVal_In14	BOOL	FALSE	FALSE	Actual value of digi. NCK input 14
186.6	E_ActVal_In15	BOOL	FALSE	FALSE	Actual value of digi. NCK input 15
186.7	E_ActVal_In16	BOOL	FALSE	FALSE	Actual value of digi. NCK input 16
187.0	E_ActVal_In17	BOOL	FALSE	FALSE	Actual value of digi. NCK input 17
187.1	E_ActVal_In18	BOOL	FALSE	FALSE	Actual value of digi. NCK input 18
187.2	E_ActVal_In19	BOOL	FALSE	FALSE	Actual value of digi. NCK input 19
187.3	E_ActVal_In20	BOOL	FALSE	FALSE	Actual value of digi. NCK input 20
187.4	E_ActVal_In21	BOOL	FALSE	FALSE	Actual value of digi. NCK input 21
187.5	E_ActVal_In22	BOOL	FALSE	FALSE	Actual value of digi. NCK input 22
187.6	E_ActVal_In23	BOOL	FALSE	FALSE	Actual value of digi. NCK input 23
187.7	E_ActVal_In24	BOOL	FALSE	FALSE	Actual value of digi. NCK input 24
188.0	E_ActVal_In25	BOOL	FALSE	FALSE	Actual value of digi. NCK input 25
188.1	E_ActVal_In26	BOOL	FALSE	FALSE	Actual value of digi. NCK input 26
188.2	E_ActVal_In27	BOOL	FALSE	FALSE	Actual value of digi. NCK input 27
188.3	E_ActVal_In28	BOOL	FALSE	FALSE	Actual value of digi. NCK input 28
188.4	E_ActVal_In29	BOOL	FALSE	FALSE	Actual value of digi. NCK input 29
188.5	E_ActVal_In30	BOOL	FALSE	FALSE	Actual value of digi. NCK input 30
188.6	E_ActVal_In31	BOOL	FALSE	FALSE	Actual value of digi. NCK input 31
188.7	E_ActVal_In32	BOOL	FALSE	FALSE	Actual value of digi. NCK input 32
189.0	E_ActVal_In33	BOOL	FALSE	FALSE	Actual value of digi. NCK input 33
189.1	E_ActVal_In34	BOOL	FALSE	FALSE	Actual value of digi. NCK input 34
189.2	E_ActVal_In35	BOOL	FALSE	FALSE	Actual value of digi. NCK input 35
189.3	E_ActVal_In36	BOOL	FALSE	FALSE	Actual value of digi. NCK input 36

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
189.4	E_ActVal_In37	BOOL	FALSE	FALSE	Actual value of digi. NCK input 37
189.5	E_ActVal_In38	BOOL	FALSE	FALSE	Actual value of digi. NCK input 38
189.6	E_ActVal_In39	BOOL	FALSE	FALSE	Actual value of digi. NCK input 39
189.7	E_ActVal_In40	BOOL	FALSE	FALSE	Actual value of digi. NCK input 40
190.0	E_Setpoint_Out9	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 9
190.1	E_Setpoint_Out10	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 10
190.2	E_Setpoint_Out11	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 11
190.3	E_Setpoint_Out12	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 12
190.4	E_Setpoint_Out13	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 13
190.5	E_Setpoint_Out14	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 14
190.6	E_Setpoint_Out15	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 15
190.7	E_Setpoint_Out16	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 16
191.0	E_Setpoint_Out17	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 17
191.1	E_Setpoint_Out18	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 18
191.2	E_Setpoint_Out19	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 19
191.3	E_Setpoint_Out20	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 20
191.4	E_Setpoint_Out21	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 21
191.5	E_Setpoint_Out22	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 22
191.6	E_Setpoint_Out23	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 23
191.7	E_Setpoint_Out24	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 24
192.0	E_Setpoint_Out25	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 25
192.1	E_Setpoint_Out26	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 26
192.2	E_Setpoint_Out27	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 27
192.3	E_Setpoint_Out28	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 28
192.4	E_Setpoint_Out29	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 29
192.5	E_Setpoint_Out30	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 30
192.6	E_Setpoint_Out31	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 31
192.7	E_Setpoint_Out32	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 32
193.0	E_Setpoint_Out33	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 33
193.1	E_Setpoint_Out34	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 34
193.2	E_Setpoint_Out35	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 35
193.3	E_Setpoint_Out36	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 36
193.4	E_Setpoint_Out37	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 37
193.5	E_Setpoint_Out38	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 38
193.6	E_Setpoint_Out39	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 39

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
193.7	E_Setpoint_Out40	BOOL	FALSE	FALSE	Setpoint of digi. NCK output 40
194.0	E_ActVal_analIn1	WORD	W#16#0	W#16#0	Actual value of analog NCK input 1
196.0	E_ActVal_analIn2	WORD	W#16#0	W#16#0	Actual value of analog NCK input 2
198.0	E_ActVal_analIn3	WORD	W#16#0	W#16#0	Actual value of analog NCK input 3
200.0	E_ActVal_analIn4	WORD	W#16#0	W#16#0	Actual value of analog NCK input 4
202.0	E_ActVal_analIn5	WORD	W#16#0	W#16#0	Actual value of analog NCK input 5
204.0	E_ActVal_analIn6	WORD	W#16#0	W#16#0	Actual value of analog NCK input 6
206.0	E_ActVal_analIn7	WORD	W#16#0	W#16#0	Actual value of analog NCK input 7
208.0	E_ActVal_analIn8	WORD	W#16#0	W#16#0	Actual value of analog NCK input 8
210.0	E_SetVal_anaOut1	WORD	W#16#0	W#16#0	Set value of analog NCK output 1
212.0	E_SetVal_anaOut2	WORD	W#16#0	W#16#0	Set value of analog NCK output 2
214.0	E_SetVal_anaOut3	WORD	W#16#0	W#16#0	Set value of analog NCK output 3
216.0	E_SetVal_anaOut4	WORD	W#16#0	W#16#0	Set value of analog NCK output 4
218.0	E_SetVal_anaOut5	WORD	W#16#0	W#16#0	Set value of analog NCK output 5
220.0	E_SetVal_anaOut6	WORD	W#16#0	W#16#0	Set value of analog NCK output 6
222.0	E_SetVal_anaOut7	WORD	W#16#0	W#16#0	Set value of analog NCK output 7
224.0	E_SetVal_anaOut8	WORD	W#16#0	W#16#0	Set value of analog NCK output 8
226.0	E_CollCheck[0]	BYTE	B#16#0	B#16#0	
227.0	E_CollCheck[1]	BYTE	B#16#0	B#16#0	
228.0	E_CollCheck[2]	BYTE	B#16#0	B#16#0	
229.0	E_CollCheck[3]	BYTE	B#16#0	B#16#0	
230.0	E_CollCheck[4]	BYTE	B#16#0	B#16#0	
231.0	E_CollCheck[5]	BYTE	B#16#0	B#16#0	
232.0	E_CollCheck[6]	BYTE	B#16#0	B#16#0	
233.0	E_CollCheck[7]	BYTE	B#16#0	B#16#0	
234.0	A_CollCheck[0]	BYTE	B#16#0	B#16#0	
235.0	A_CollCheck[1]	BYTE	B#16#0	B#16#0	
236.0	A_CollCheck[2]	BYTE	B#16#0	B#16#0	
237.0	A_CollCheck[3]	BYTE	B#16#0	B#16#0	
238.0	A_CollCheck[4]	BYTE	B#16#0	B#16#0	
239.0	A_CollCheck[5]	BYTE	B#16#0	B#16#0	
240.0	A_CollCheck[6]	BYTE	B#16#0	B#16#0	
241.0	A_CollCheck[7]	BYTE	B#16#0	B#16#0	
242.0	E_HW4_moved	BYTE	B#16#0	B#16#0	Handwheel 4 moved
243.0	E_HW5_moved	BYTE	B#16#0	B#16#0	Handwheel 5 moved
244.0	E_HW6_moved	BYTE	B#16#0	B#16#0	Handwheel 6 moved
245.0	E_EHW1_stands	BOOL	FALSE	FALSE	Ethernet handwheel 1 stands
245.1	E_EHW2_stands	BOOL	FALSE	FALSE	Ethernet handwheel 2 stands
245.2	E_EHW3_stands	BOOL	FALSE	FALSE	Ethernet handwheel 3 stands
245.3	E_EHW4_stands	BOOL	FALSE	FALSE	Ethernet handwheel 4 stands
245.4	E_EHW5_stands	BOOL	FALSE	FALSE	Ethernet handwheel 5 stands
245.5	E_EHW6_stands	BOOL	FALSE	FALSE	Ethernet handwheel 6 stands

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
245.6	f245_6	BOOL	FALSE	FALSE	
245.7	f245_7	BOOL	FALSE	FALSE	
246.0	f246	WORD	W#16#0	W#16#0	

DB11 - <offline>

"BAG"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT11

Nome:**Famiglia:****Autore:****Versione:**

0.1

Versione blocco:

2

Lunghezza (blocco / dati):

00572 / 00200

Data e ora**Codice:**

10/03/2014 11.32.31

Interfaccia:

01/10/1995 08.00.00

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)

09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	A_AUTO	BOOL	FALSE	FALSE	AUTOMATIC mode
0.1	A_MDA	BOOL	FALSE	FALSE	MDA mode
0.2	A_JOG	BOOL	FALSE	FALSE	JOG mode
0.3	f0_3	BOOL	FALSE	FALSE	
0.4	A_MCDisable	BOOL	FALSE	FALSE	Mode change disable
0.5	A_MGStop	BOOL	FALSE	FALSE	Mode group stop
0.6	A_MGStopASp	BOOL	FALSE	FALSE	Mode group stop axes plus spindle
0.7	A_MGReset	BOOL	FALSE	FALSE	Mode group reset
1.0	A_TEACHIN	BOOL	FALSE	FALSE	Machine function TEACH IN
1.1	A_REPOS	BOOL	FALSE	FALSE	Machine function REPOS
1.2	A_REF	BOOL	FALSE	FALSE	Machine function REF
1.3	f1_3	BOOL	FALSE	FALSE	
1.4	f1_4	BOOL	FALSE	FALSE	
1.5	f1_5	BOOL	FALSE	FALSE	
1.6	A_SingleBlock_B	BOOL	FALSE	FALSE	Single block type B
1.7	A_SingleBlock_A	BOOL	FALSE	FALSE	Single block type A
2.0	A_INC1	BOOL	FALSE	FALSE	INC1
2.1	A_INC10	BOOL	FALSE	FALSE	INC10
2.2	A_INC100	BOOL	FALSE	FALSE	INC100
2.3	A_INC1000	BOOL	FALSE	FALSE	INC1000
2.4	A_INC10000	BOOL	FALSE	FALSE	INC10000
2.5	A_INCVar	BOOL	FALSE	FALSE	INC variable
3.0	f3	BYTE	B#16#0	B#16#0	
4.0	E_MMC_AUTO	BOOL	FALSE	FALSE	MMC Strobe AUTOMATIC mode
4.1	E_MMC_MDA	BOOL	FALSE	FALSE	MMC Strobe MDA mode
4.2	E_MMC_JOG	BOOL	FALSE	FALSE	MMC Strobe JOG mode
4.3	f4_3	BOOL	FALSE	FALSE	
4.4	f4_4	BOOL	FALSE	FALSE	
4.5	f4_5	BOOL	FALSE	FALSE	
4.6	f4_6	BOOL	FALSE	FALSE	
4.7	f4_7	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
5.0	E_MMC_TEACHIN	BOOL	FALSE	FALSE	MMC Strobe machine function TEACH IN
5.1	E_MMC_REPOS	BOOL	FALSE	FALSE	MMC Strobe machine function REPOS
5.2	E_MMC_REF	BOOL	FALSE	FALSE	MMC Strobe Machine function REF
5.3	f5_3	BOOL	FALSE	FALSE	
5.4	f5_4	BOOL	FALSE	FALSE	
5.5	f5_5	BOOL	FALSE	FALSE	
5.6	f5_6	BOOL	FALSE	FALSE	
5.7	f5_7	BOOL	FALSE	FALSE	
6.0	E_AUTO	BOOL	FALSE	FALSE	Active AUTOMATIC mode
6.1	E_MDA	BOOL	FALSE	FALSE	Active MDA mode
6.2	E_JOG	BOOL	FALSE	FALSE	Active JOG mode
6.3	E_MGOK	BOOL	FALSE	FALSE	Mode group ready
6.4	E_MGreseted	BOOL	FALSE	FALSE	Mode Group reseted
6.5	E_NCKintJOG	BOOL	FALSE	FALSE	NCK internal JOG active
6.6	f6_6	BOOL	FALSE	FALSE	
6.7	E_ChanReset	BOOL	FALSE	FALSE	All channels in reset state
7.0	E_TEACHIN	BOOL	FALSE	FALSE	Active machine function TEACH IN
7.1	E_REPOS	BOOL	FALSE	FALSE	Active machine function REPOS
7.2	E_REF	BOOL	FALSE	FALSE	Active Machine function REF
7.3	f7_3	BOOL	FALSE	FALSE	
7.4	f7_4	BOOL	FALSE	FALSE	
7.5	f7_5	BOOL	FALSE	FALSE	
7.6	f7_6	BOOL	FALSE	FALSE	
7.7	f7_7	BOOL	FALSE	FALSE	
8.0	E_INC1	BOOL	FALSE	FALSE	INC1
8.1	E_INC10	BOOL	FALSE	FALSE	INC10
8.2	E_INC100	BOOL	FALSE	FALSE	INC100
8.3	E_INC1000	BOOL	FALSE	FALSE	INC1000
8.4	E_INC10000	BOOL	FALSE	FALSE	INC10000
8.5	E_INCVar	BOOL	FALSE	FALSE	INC variable
8.6	f8_6	BOOL	FALSE	FALSE	
8.7	f8_7	BOOL	FALSE	FALSE	
9.0	f9	BYTE	B#16#0	B#16#0	
10.0	f10[10]	BYTE	B#16#0	B#16#0	
11.0	f10[11]	BYTE	B#16#0	B#16#0	
12.0	f10[12]	BYTE	B#16#0	B#16#0	
13.0	f10[13]	BYTE	B#16#0	B#16#0	
14.0	f10[14]	BYTE	B#16#0	B#16#0	
15.0	f10[15]	BYTE	B#16#0	B#16#0	
16.0	f10[16]	BYTE	B#16#0	B#16#0	
17.0	f10[17]	BYTE	B#16#0	B#16#0	
18.0	f10[18]	BYTE	B#16#0	B#16#0	
19.0	f10[19]	BYTE	B#16#0	B#16#0	
20.0	MG[2].A_AUTO	BOOL	FALSE	FALSE	AUTOMATIC mode
20.1	MG[2].A_MDA	BOOL	FALSE	FALSE	MDA mode
20.2	MG[2].A_JOG	BOOL	FALSE	FALSE	JOG mode
20.3	MG[2].f0_3	BOOL	FALSE	FALSE	
20.4	MG[2].A_MCDisable	BOOL	FALSE	FALSE	Mode change disable
20.5	MG[2].A_MGStop	BOOL	FALSE	FALSE	Mode group stop
20.6	MG[2].A_MGStopASp	BOOL	FALSE	FALSE	Mode group stop axes plus spindle

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
20.7	MG[2].A_MGReset	BOOL	FALSE	FALSE	Mode group reset
21.0	MG[2].A_TEACHIN	BOOL	FALSE	FALSE	Machine function TEACH IN
21.1	MG[2].A_REPOS	BOOL	FALSE	FALSE	Machine function REPOS
21.2	MG[2].A_REF	BOOL	FALSE	FALSE	Machine function REF
21.3	MG[2].f1_3	BOOL	FALSE	FALSE	
21.4	MG[2].f1_4	BOOL	FALSE	FALSE	
21.5	MG[2].f1_5	BOOL	FALSE	FALSE	
21.6	MG[2].A_SingleBlock_B	BOOL	FALSE	FALSE	Single block type B
21.7	MG[2].A_SingleBlock_A	BOOL	FALSE	FALSE	Single block type A
22.0	MG[2].A_INC1	BOOL	FALSE	FALSE	INC1
22.1	MG[2].A_INC10	BOOL	FALSE	FALSE	INC10
22.2	MG[2].A_INC100	BOOL	FALSE	FALSE	INC100
22.3	MG[2].A_INC1000	BOOL	FALSE	FALSE	INC1000
22.4	MG[2].A_INC10000	BOOL	FALSE	FALSE	INC10000
22.5	MG[2].A_INCVar	BOOL	FALSE	FALSE	INC variable
23.0	MG[2].f3	BYTE	B#16#0	B#16#0	
24.0	MG[2].E_MMC_AUTO	BOOL	FALSE	FALSE	MMC Strobe AUTOMATIC mode
24.1	MG[2].E_MMC_MDA	BOOL	FALSE	FALSE	MMC Strobe MDA mode
24.2	MG[2].E_MMC_JOG	BOOL	FALSE	FALSE	MMC Strobe JOG mode
24.3	MG[2].f4_3	BOOL	FALSE	FALSE	
24.4	MG[2].f4_4	BOOL	FALSE	FALSE	
24.5	MG[2].f4_5	BOOL	FALSE	FALSE	
24.6	MG[2].f4_6	BOOL	FALSE	FALSE	
24.7	MG[2].f4_7	BOOL	FALSE	FALSE	
25.0	MG[2].E_MMC_TEACHIN	BOOL	FALSE	FALSE	MMC Strobe machine function TEACH IN
25.1	MG[2].E_MMC_REPOS	BOOL	FALSE	FALSE	MMC Strobe machine function REPOS
25.2	MG[2].E_MMC_REF	BOOL	FALSE	FALSE	MMC Strobe Machine function REF
25.3	MG[2].f5_3	BOOL	FALSE	FALSE	
25.4	MG[2].f5_4	BOOL	FALSE	FALSE	
25.5	MG[2].f5_5	BOOL	FALSE	FALSE	
25.6	MG[2].f5_6	BOOL	FALSE	FALSE	
25.7	MG[2].f5_7	BOOL	FALSE	FALSE	
26.0	MG[2].E_AUTO	BOOL	FALSE	FALSE	Active AUTOMATIC mode
26.1	MG[2].E_MDA	BOOL	FALSE	FALSE	Active MDA mode
26.2	MG[2].E_JOG	BOOL	FALSE	FALSE	Active JOG mode
26.3	MG[2].E_MGOK	BOOL	FALSE	FALSE	Mode group ready
26.4	MG[2].E_MGreseted	BOOL	FALSE	FALSE	Mode Group reseted
26.5	MG[2].E_NCKintJOG	BOOL	FALSE	FALSE	NCK internal JOG active
26.6	MG[2].f6_6	BOOL	FALSE	FALSE	
26.7	MG[2].E_ChanReset	BOOL	FALSE	FALSE	All channels in reset state
27.0	MG[2].E_TEACHIN	BOOL	FALSE	FALSE	Active machine function TEACH IN
27.1	MG[2].E_REPOS	BOOL	FALSE	FALSE	Active machine function REPOS
27.2	MG[2].E_REF	BOOL	FALSE	FALSE	Active machine function REF
27.3	MG[2].f7_3	BOOL	FALSE	FALSE	
27.4	MG[2].f7_4	BOOL	FALSE	FALSE	
27.5	MG[2].f7_5	BOOL	FALSE	FALSE	
27.6	MG[2].f7_6	BOOL	FALSE	FALSE	
27.7	MG[2].f7_7	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
28.0	MG[2].E_INC1	BOOL	FALSE	FALSE	INC1
28.1	MG[2].E_INC10	BOOL	FALSE	FALSE	INC10
28.2	MG[2].E_INC100	BOOL	FALSE	FALSE	INC100
28.3	MG[2].E_INC1000	BOOL	FALSE	FALSE	INC1000
28.4	MG[2].E_INC10000	BOOL	FALSE	FALSE	INC10000
28.5	MG[2].E_INCVAr	BOOL	FALSE	FALSE	INC variable
28.6	MG[2].f8_6	BOOL	FALSE	FALSE	
28.7	MG[2].f8_7	BOOL	FALSE	FALSE	
29.0	MG[2].f9	BYTE	B#16#0	B#16#0	
30.0	MG[2].f10[10]	BYTE	B#16#0	B#16#0	
31.0	MG[2].f10[11]	BYTE	B#16#0	B#16#0	
32.0	MG[2].f10[12]	BYTE	B#16#0	B#16#0	
33.0	MG[2].f10[13]	BYTE	B#16#0	B#16#0	
34.0	MG[2].f10[14]	BYTE	B#16#0	B#16#0	
35.0	MG[2].f10[15]	BYTE	B#16#0	B#16#0	
36.0	MG[2].f10[16]	BYTE	B#16#0	B#16#0	
37.0	MG[2].f10[17]	BYTE	B#16#0	B#16#0	
38.0	MG[2].f10[18]	BYTE	B#16#0	B#16#0	
39.0	MG[2].f10[19]	BYTE	B#16#0	B#16#0	
40.0	MG[3].A_AUTO	BOOL	FALSE	FALSE	AUTOMATIC mode
40.1	MG[3].A_MDA	BOOL	FALSE	FALSE	MDA mode
40.2	MG[3].A_JOG	BOOL	FALSE	FALSE	JOG mode
40.3	MG[3].f0_3	BOOL	FALSE	FALSE	
40.4	MG[3].A_MCDisable	BOOL	FALSE	FALSE	Mode change disable
40.5	MG[3].A_MGStop	BOOL	FALSE	FALSE	Mode group stop
40.6	MG[3].A_MGStopASp	BOOL	FALSE	FALSE	Mode group stop axes plus spindle
40.7	MG[3].A_MGReset	BOOL	FALSE	FALSE	Mode group reset
41.0	MG[3].A_TEACHIN	BOOL	FALSE	FALSE	Machine function TEACH IN
41.1	MG[3].A_REPOS	BOOL	FALSE	FALSE	Machine function REPOS
41.2	MG[3].A_REF	BOOL	FALSE	FALSE	Machine function REF
41.3	MG[3].f1_3	BOOL	FALSE	FALSE	
41.4	MG[3].f1_4	BOOL	FALSE	FALSE	
41.5	MG[3].f1_5	BOOL	FALSE	FALSE	
41.6	MG[3].A_SingleBlock_B	BOOL	FALSE	FALSE	Single block type B
41.7	MG[3].A_SingleBlock_A	BOOL	FALSE	FALSE	Single block type A
42.0	MG[3].A_INC1	BOOL	FALSE	FALSE	INC1
42.1	MG[3].A_INC10	BOOL	FALSE	FALSE	INC10
42.2	MG[3].A_INC100	BOOL	FALSE	FALSE	INC100
42.3	MG[3].A_INC1000	BOOL	FALSE	FALSE	INC1000
42.4	MG[3].A_INC10000	BOOL	FALSE	FALSE	INC10000
42.5	MG[3].A_INCVAr	BOOL	FALSE	FALSE	INC variable
43.0	MG[3].f3	BYTE	B#16#0	B#16#0	
44.0	MG[3].E_MMC_AUTO	BOOL	FALSE	FALSE	MMC Strobe AUTOMATIC mode
44.1	MG[3].E_MMC_MDA	BOOL	FALSE	FALSE	MMC Strobe MDA mode
44.2	MG[3].E_MMC_JOG	BOOL	FALSE	FALSE	MMC Strobe JOG mode
44.3	MG[3].f4_3	BOOL	FALSE	FALSE	
44.4	MG[3].f4_4	BOOL	FALSE	FALSE	
44.5	MG[3].f4_5	BOOL	FALSE	FALSE	
44.6	MG[3].f4_6	BOOL	FALSE	FALSE	
44.7	MG[3].f4_7	BOOL	FALSE	FALSE	
45.0	MG[3].E_MMC_TEACHIN	BOOL	FALSE	FALSE	MMC Strobe machine function TEACH IN
45.1	MG[3].E_MMC_REPOS	BOOL	FALSE	FALSE	MMC Strobe machine function REPOS

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
45.2	MG[3].E_MMC_REF	BOOL	FALSE	FALSE	MMC Strobe Machine function REF
45.3	MG[3].f5_3	BOOL	FALSE	FALSE	
45.4	MG[3].f5_4	BOOL	FALSE	FALSE	
45.5	MG[3].f5_5	BOOL	FALSE	FALSE	
45.6	MG[3].f5_6	BOOL	FALSE	FALSE	
45.7	MG[3].f5_7	BOOL	FALSE	FALSE	
46.0	MG[3].E_AUTO	BOOL	FALSE	FALSE	Active AUTOMATIC mode
46.1	MG[3].E_MDA	BOOL	FALSE	FALSE	Active MDA mode
46.2	MG[3].E_JOG	BOOL	FALSE	FALSE	Active JOG mode
46.3	MG[3].E_MGOK	BOOL	FALSE	FALSE	Mode group ready
46.4	MG[3].E_MGreseted	BOOL	FALSE	FALSE	Mode Group reseted
46.5	MG[3].E_NCKintJOG	BOOL	FALSE	FALSE	NCK internal JOG active
46.6	MG[3].f6_6	BOOL	FALSE	FALSE	
46.7	MG[3].E_ChanReset	BOOL	FALSE	FALSE	All channels in reset state
47.0	MG[3].E_TEACHIN	BOOL	FALSE	FALSE	Active machine function TEACH IN
47.1	MG[3].E_REPOS	BOOL	FALSE	FALSE	Active machine function REPOS
47.2	MG[3].E_REF	BOOL	FALSE	FALSE	Active machine function REF
47.3	MG[3].f7_3	BOOL	FALSE	FALSE	
47.4	MG[3].f7_4	BOOL	FALSE	FALSE	
47.5	MG[3].f7_5	BOOL	FALSE	FALSE	
47.6	MG[3].f7_6	BOOL	FALSE	FALSE	
47.7	MG[3].f7_7	BOOL	FALSE	FALSE	
48.0	MG[3].E_INC1	BOOL	FALSE	FALSE	INC1
48.1	MG[3].E_INC10	BOOL	FALSE	FALSE	INC10
48.2	MG[3].E_INC100	BOOL	FALSE	FALSE	INC100
48.3	MG[3].E_INC1000	BOOL	FALSE	FALSE	INC1000
48.4	MG[3].E_INC10000	BOOL	FALSE	FALSE	INC10000
48.5	MG[3].E_INCVAR	BOOL	FALSE	FALSE	INC variable
48.6	MG[3].f8_6	BOOL	FALSE	FALSE	
48.7	MG[3].f8_7	BOOL	FALSE	FALSE	
49.0	MG[3].f9	BYTE	B#16#0	B#16#0	
50.0	MG[3].f10[10]	BYTE	B#16#0	B#16#0	
51.0	MG[3].f10[11]	BYTE	B#16#0	B#16#0	
52.0	MG[3].f10[12]	BYTE	B#16#0	B#16#0	
53.0	MG[3].f10[13]	BYTE	B#16#0	B#16#0	
54.0	MG[3].f10[14]	BYTE	B#16#0	B#16#0	
55.0	MG[3].f10[15]	BYTE	B#16#0	B#16#0	
56.0	MG[3].f10[16]	BYTE	B#16#0	B#16#0	
57.0	MG[3].f10[17]	BYTE	B#16#0	B#16#0	
58.0	MG[3].f10[18]	BYTE	B#16#0	B#16#0	
59.0	MG[3].f10[19]	BYTE	B#16#0	B#16#0	
60.0	MG[4].A_AUTO	BOOL	FALSE	FALSE	AUTOMATIC mode
60.1	MG[4].A_MDA	BOOL	FALSE	FALSE	MDA mode
60.2	MG[4].A_JOG	BOOL	FALSE	FALSE	JOG mode
60.3	MG[4].f0_3	BOOL	FALSE	FALSE	
60.4	MG[4].A_MCDisable	BOOL	FALSE	FALSE	Mode change disable
60.5	MG[4].A_MGStop	BOOL	FALSE	FALSE	Mode group stop
60.6	MG[4].A_MGStopASp	BOOL	FALSE	FALSE	Mode group stop axes plus spindle
60.7	MG[4].A_MGReset	BOOL	FALSE	FALSE	Mode group reset
61.0	MG[4].A_TEACHIN	BOOL	FALSE	FALSE	Machine function TEACH IN

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
61.1	MG[4].A_REPOS	BOOL	FALSE	FALSE	Machine function REPOS
61.2	MG[4].A_REF	BOOL	FALSE	FALSE	Machine function REF
61.3	MG[4].f1_3	BOOL	FALSE	FALSE	
61.4	MG[4].f1_4	BOOL	FALSE	FALSE	
61.5	MG[4].f1_5	BOOL	FALSE	FALSE	
61.6	MG[4].A_SingleBlock_B	BOOL	FALSE	FALSE	Single block type B
61.7	MG[4].A_SingleBlock_A	BOOL	FALSE	FALSE	Single block type A
62.0	MG[4].A_INC1	BOOL	FALSE	FALSE	INC1
62.1	MG[4].A_INC10	BOOL	FALSE	FALSE	INC10
62.2	MG[4].A_INC100	BOOL	FALSE	FALSE	INC100
62.3	MG[4].A_INC1000	BOOL	FALSE	FALSE	INC1000
62.4	MG[4].A_INC10000	BOOL	FALSE	FALSE	INC10000
62.5	MG[4].A_INCVar	BOOL	FALSE	FALSE	INC variable
63.0	MG[4].f3	BYTE	B#16#0	B#16#0	
64.0	MG[4].E_MMC_AUTO	BOOL	FALSE	FALSE	MMC Strobe AUTOMATIC mode
64.1	MG[4].E_MMC_MDA	BOOL	FALSE	FALSE	MMC Strobe MDA mode
64.2	MG[4].E_MMC_JOG	BOOL	FALSE	FALSE	MMC Strobe JOG mode
64.3	MG[4].f4_3	BOOL	FALSE	FALSE	
64.4	MG[4].f4_4	BOOL	FALSE	FALSE	
64.5	MG[4].f4_5	BOOL	FALSE	FALSE	
64.6	MG[4].f4_6	BOOL	FALSE	FALSE	
64.7	MG[4].f4_7	BOOL	FALSE	FALSE	
65.0	MG[4].E_MMC_TEACHIN	BOOL	FALSE	FALSE	MMC Strobe machine function TEACH IN
65.1	MG[4].E_MMC_REPOS	BOOL	FALSE	FALSE	MMC Strobe machine function REPOS
65.2	MG[4].E_MMC_REF	BOOL	FALSE	FALSE	MMC Strobe Machine function REF
65.3	MG[4].f5_3	BOOL	FALSE	FALSE	
65.4	MG[4].f5_4	BOOL	FALSE	FALSE	
65.5	MG[4].f5_5	BOOL	FALSE	FALSE	
65.6	MG[4].f5_6	BOOL	FALSE	FALSE	
65.7	MG[4].f5_7	BOOL	FALSE	FALSE	
66.0	MG[4].E_AUTO	BOOL	FALSE	FALSE	Active AUTOMATIC mode
66.1	MG[4].E_MDA	BOOL	FALSE	FALSE	Active MDA mode
66.2	MG[4].E_JOG	BOOL	FALSE	FALSE	Active JOG mode
66.3	MG[4].E_MGOK	BOOL	FALSE	FALSE	Mode group ready
66.4	MG[4].E_MGreseted	BOOL	FALSE	FALSE	Mode Group reseted
66.5	MG[4].E_NCKintJOG	BOOL	FALSE	FALSE	NCK internal JOG active
66.6	MG[4].f6_6	BOOL	FALSE	FALSE	
66.7	MG[4].E_ChanReset	BOOL	FALSE	FALSE	All channels in reset state
67.0	MG[4].E_TEACHIN	BOOL	FALSE	FALSE	Active machine function TEACH IN
67.1	MG[4].E_REPOS	BOOL	FALSE	FALSE	Active machine function REPOS
67.2	MG[4].E_REF	BOOL	FALSE	FALSE	Active machine function REF
67.3	MG[4].f7_3	BOOL	FALSE	FALSE	
67.4	MG[4].f7_4	BOOL	FALSE	FALSE	
67.5	MG[4].f7_5	BOOL	FALSE	FALSE	
67.6	MG[4].f7_6	BOOL	FALSE	FALSE	
67.7	MG[4].f7_7	BOOL	FALSE	FALSE	
68.0	MG[4].E_INC1	BOOL	FALSE	FALSE	INC1
68.1	MG[4].E_INC10	BOOL	FALSE	FALSE	INC10
68.2	MG[4].E_INC100	BOOL	FALSE	FALSE	INC100

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
68.3	MG[4].E_INC1000	BOOL	FALSE	FALSE	INC1000
68.4	MG[4].E_INC10000	BOOL	FALSE	FALSE	INC10000
68.5	MG[4].E_INCVAr	BOOL	FALSE	FALSE	INC variable
68.6	MG[4].f8_6	BOOL	FALSE	FALSE	
68.7	MG[4].f8_7	BOOL	FALSE	FALSE	
69.0	MG[4].f9	BYTE	B#16#0	B#16#0	
70.0	MG[4].f10[10]	BYTE	B#16#0	B#16#0	
71.0	MG[4].f10[11]	BYTE	B#16#0	B#16#0	
72.0	MG[4].f10[12]	BYTE	B#16#0	B#16#0	
73.0	MG[4].f10[13]	BYTE	B#16#0	B#16#0	
74.0	MG[4].f10[14]	BYTE	B#16#0	B#16#0	
75.0	MG[4].f10[15]	BYTE	B#16#0	B#16#0	
76.0	MG[4].f10[16]	BYTE	B#16#0	B#16#0	
77.0	MG[4].f10[17]	BYTE	B#16#0	B#16#0	
78.0	MG[4].f10[18]	BYTE	B#16#0	B#16#0	
79.0	MG[4].f10[19]	BYTE	B#16#0	B#16#0	
80.0	MG[5].A_AUTO	BOOL	FALSE	FALSE	AUTOMATIC mode
80.1	MG[5].A_MDA	BOOL	FALSE	FALSE	MDA mode
80.2	MG[5].A_JOG	BOOL	FALSE	FALSE	JOG mode
80.3	MG[5].f0_3	BOOL	FALSE	FALSE	
80.4	MG[5].A_MCDisable	BOOL	FALSE	FALSE	Mode change disable
80.5	MG[5].A_MGStop	BOOL	FALSE	FALSE	Mode group stop
80.6	MG[5].A_MGStopASp	BOOL	FALSE	FALSE	Mode group stop axes plus spindle
80.7	MG[5].A_MGReset	BOOL	FALSE	FALSE	Mode group reset
81.0	MG[5].A_TEACHIN	BOOL	FALSE	FALSE	Machine function TEACH IN
81.1	MG[5].A_REPOS	BOOL	FALSE	FALSE	Machine function REPOS
81.2	MG[5].A_REF	BOOL	FALSE	FALSE	Machine function REF
81.3	MG[5].f1_3	BOOL	FALSE	FALSE	
81.4	MG[5].f1_4	BOOL	FALSE	FALSE	
81.5	MG[5].f1_5	BOOL	FALSE	FALSE	
81.6	MG[5].A_SingleBlock_B	BOOL	FALSE	FALSE	Single block type B
81.7	MG[5].A_SingleBlock_A	BOOL	FALSE	FALSE	Single block type A
82.0	MG[5].A_INC1	BOOL	FALSE	FALSE	INC1
82.1	MG[5].A_INC10	BOOL	FALSE	FALSE	INC10
82.2	MG[5].A_INC100	BOOL	FALSE	FALSE	INC100
82.3	MG[5].A_INC1000	BOOL	FALSE	FALSE	INC1000
82.4	MG[5].A_INC10000	BOOL	FALSE	FALSE	INC10000
82.5	MG[5].A_INCVAr	BOOL	FALSE	FALSE	INC variable
83.0	MG[5].f3	BYTE	B#16#0	B#16#0	
84.0	MG[5].E_MMC_AUTO	BOOL	FALSE	FALSE	MMC Strobe AUTOMATIC mode
84.1	MG[5].E_MMC_MDA	BOOL	FALSE	FALSE	MMC Strobe MDA mode
84.2	MG[5].E_MMC_JOG	BOOL	FALSE	FALSE	MMC Strobe JOG mode
84.3	MG[5].f4_3	BOOL	FALSE	FALSE	
84.4	MG[5].f4_4	BOOL	FALSE	FALSE	
84.5	MG[5].f4_5	BOOL	FALSE	FALSE	
84.6	MG[5].f4_6	BOOL	FALSE	FALSE	
84.7	MG[5].f4_7	BOOL	FALSE	FALSE	
85.0	MG[5].E_MMC_TEACHIN	BOOL	FALSE	FALSE	MMC Strobe machine function TEACH IN
85.1	MG[5].E_MMC_REPOS	BOOL	FALSE	FALSE	MMC Strobe machine function REPOS
85.2	MG[5].E_MMC_REF	BOOL	FALSE	FALSE	MMC Strobe Machine function REF
85.3	MG[5].f5_3	BOOL	FALSE	FALSE	
85.4	MG[5].f5_4	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
85.5	MG[5].f5_5	BOOL	FALSE	FALSE	
85.6	MG[5].f5_6	BOOL	FALSE	FALSE	
85.7	MG[5].f5_7	BOOL	FALSE	FALSE	
86.0	MG[5].E_AUTO	BOOL	FALSE	FALSE	Active AUTOMATIC mode
86.1	MG[5].E_MDA	BOOL	FALSE	FALSE	Active MDA mode
86.2	MG[5].E_JOG	BOOL	FALSE	FALSE	Active JOG mode
86.3	MG[5].E_MGOK	BOOL	FALSE	FALSE	Mode group ready
86.4	MG[5].E_MGreseted	BOOL	FALSE	FALSE	Mode Group reseted
86.5	MG[5].E_NCKintJOG	BOOL	FALSE	FALSE	NCK internal JOG active
86.6	MG[5].f6_6	BOOL	FALSE	FALSE	
86.7	MG[5].E_ChanReset	BOOL	FALSE	FALSE	All channels in reset state
87.0	MG[5].E_TEACHIN	BOOL	FALSE	FALSE	Active machine function TEACH IN
87.1	MG[5].E_REPOS	BOOL	FALSE	FALSE	Active machine function REPOS
87.2	MG[5].E_REF	BOOL	FALSE	FALSE	Active machine function REF
87.3	MG[5].f7_3	BOOL	FALSE	FALSE	
87.4	MG[5].f7_4	BOOL	FALSE	FALSE	
87.5	MG[5].f7_5	BOOL	FALSE	FALSE	
87.6	MG[5].f7_6	BOOL	FALSE	FALSE	
87.7	MG[5].f7_7	BOOL	FALSE	FALSE	
88.0	MG[5].E_INC1	BOOL	FALSE	FALSE	INC1
88.1	MG[5].E_INC10	BOOL	FALSE	FALSE	INC10
88.2	MG[5].E_INC100	BOOL	FALSE	FALSE	INC100
88.3	MG[5].E_INC1000	BOOL	FALSE	FALSE	INC1000
88.4	MG[5].E_INC10000	BOOL	FALSE	FALSE	INC10000
88.5	MG[5].E_INCVar	BOOL	FALSE	FALSE	INC variable
88.6	MG[5].f8_6	BOOL	FALSE	FALSE	
88.7	MG[5].f8_7	BOOL	FALSE	FALSE	
89.0	MG[5].f9	BYTE	B#16#0	B#16#0	
90.0	MG[5].f10[10]	BYTE	B#16#0	B#16#0	
91.0	MG[5].f10[11]	BYTE	B#16#0	B#16#0	
92.0	MG[5].f10[12]	BYTE	B#16#0	B#16#0	
93.0	MG[5].f10[13]	BYTE	B#16#0	B#16#0	
94.0	MG[5].f10[14]	BYTE	B#16#0	B#16#0	
95.0	MG[5].f10[15]	BYTE	B#16#0	B#16#0	
96.0	MG[5].f10[16]	BYTE	B#16#0	B#16#0	
97.0	MG[5].f10[17]	BYTE	B#16#0	B#16#0	
98.0	MG[5].f10[18]	BYTE	B#16#0	B#16#0	
99.0	MG[5].f10[19]	BYTE	B#16#0	B#16#0	
100.0	MG[6].A_AUTO	BOOL	FALSE	FALSE	AUTOMATIC mode
100.1	MG[6].A_MDA	BOOL	FALSE	FALSE	MDA mode
100.2	MG[6].A_JOG	BOOL	FALSE	FALSE	JOG mode
100.3	MG[6].f0_3	BOOL	FALSE	FALSE	
100.4	MG[6].A_MCDisable	BOOL	FALSE	FALSE	Mode change disable
100.5	MG[6].A_MGStop	BOOL	FALSE	FALSE	Mode group stop
100.6	MG[6].A_MGStopASp	BOOL	FALSE	FALSE	Mode group stop axes plus spindle
100.7	MG[6].A_MGReset	BOOL	FALSE	FALSE	Mode group reset
101.0	MG[6].A_TEACHIN	BOOL	FALSE	FALSE	Machine function TEACH IN
101.1	MG[6].A_REPOS	BOOL	FALSE	FALSE	Machine function REPOS
101.2	MG[6].A_REF	BOOL	FALSE	FALSE	Machine function REF
101.3	MG[6].f1_3	BOOL	FALSE	FALSE	
101.4	MG[6].f1_4	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
101.5	MG[6].f1_5	BOOL	FALSE	FALSE	
101.6	MG[6].A_SingleBlock_B	BOOL	FALSE	FALSE	Single block type B
101.7	MG[6].A_SingleBlock_A	BOOL	FALSE	FALSE	Single block type A
102.0	MG[6].A_INC1	BOOL	FALSE	FALSE	INC1
102.1	MG[6].A_INC10	BOOL	FALSE	FALSE	INC10
102.2	MG[6].A_INC100	BOOL	FALSE	FALSE	INC100
102.3	MG[6].A_INC1000	BOOL	FALSE	FALSE	INC1000
102.4	MG[6].A_INC10000	BOOL	FALSE	FALSE	INC10000
102.5	MG[6].A_INCVAr	BOOL	FALSE	FALSE	INC variable
103.0	MG[6].f3	BYTE	B#16#0	B#16#0	
104.0	MG[6].E_MMC_AUTO	BOOL	FALSE	FALSE	MMC Strobe AUTOMATIC mode
104.1	MG[6].E_MMC_MDA	BOOL	FALSE	FALSE	MMC Strobe MDA mode
104.2	MG[6].E_MMC_JOG	BOOL	FALSE	FALSE	MMC Strobe JOG mode
104.3	MG[6].f4_3	BOOL	FALSE	FALSE	
104.4	MG[6].f4_4	BOOL	FALSE	FALSE	
104.5	MG[6].f4_5	BOOL	FALSE	FALSE	
104.6	MG[6].f4_6	BOOL	FALSE	FALSE	
104.7	MG[6].f4_7	BOOL	FALSE	FALSE	
105.0	MG[6].E_MMC_TEACHIN	BOOL	FALSE	FALSE	MMC Strobe machine function TEACH IN
105.1	MG[6].E_MMC_REPOS	BOOL	FALSE	FALSE	MMC Strobe machine function REPOS
105.2	MG[6].E_MMC_REF	BOOL	FALSE	FALSE	MMC Strobe Machine function REF
105.3	MG[6].f5_3	BOOL	FALSE	FALSE	
105.4	MG[6].f5_4	BOOL	FALSE	FALSE	
105.5	MG[6].f5_5	BOOL	FALSE	FALSE	
105.6	MG[6].f5_6	BOOL	FALSE	FALSE	
105.7	MG[6].f5_7	BOOL	FALSE	FALSE	
106.0	MG[6].E_AUTO	BOOL	FALSE	FALSE	Active AUTOMATIC mode
106.1	MG[6].E_MDA	BOOL	FALSE	FALSE	Active MDA mode
106.2	MG[6].E_JOG	BOOL	FALSE	FALSE	Active JOG mode
106.3	MG[6].E_MGOK	BOOL	FALSE	FALSE	Mode group ready
106.4	MG[6].E_MGreseted	BOOL	FALSE	FALSE	Mode Group reseted
106.5	MG[6].E_NCKintJOG	BOOL	FALSE	FALSE	NCK internal JOG active
106.6	MG[6].f6_6	BOOL	FALSE	FALSE	
106.7	MG[6].E_ChanReset	BOOL	FALSE	FALSE	All channels in reset state
107.0	MG[6].E_TEACHIN	BOOL	FALSE	FALSE	Active machine function TEACH IN
107.1	MG[6].E_REPOS	BOOL	FALSE	FALSE	Active machine function REPOS
107.2	MG[6].E_REF	BOOL	FALSE	FALSE	Active machine function REF
107.3	MG[6].f7_3	BOOL	FALSE	FALSE	
107.4	MG[6].f7_4	BOOL	FALSE	FALSE	
107.5	MG[6].f7_5	BOOL	FALSE	FALSE	
107.6	MG[6].f7_6	BOOL	FALSE	FALSE	
107.7	MG[6].f7_7	BOOL	FALSE	FALSE	
108.0	MG[6].E_INC1	BOOL	FALSE	FALSE	INC1
108.1	MG[6].E_INC10	BOOL	FALSE	FALSE	INC10
108.2	MG[6].E_INC100	BOOL	FALSE	FALSE	INC100
108.3	MG[6].E_INC1000	BOOL	FALSE	FALSE	INC1000
108.4	MG[6].E_INC10000	BOOL	FALSE	FALSE	INC10000
108.5	MG[6].E_INCVAr	BOOL	FALSE	FALSE	INC variable
108.6	MG[6].f8_6	BOOL	FALSE	FALSE	
108.7	MG[6].f8_7	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
109.0	MG[6].f9	BYTE	B#16#0	B#16#0	
110.0	MG[6].f10[10]	BYTE	B#16#0	B#16#0	
111.0	MG[6].f10[11]	BYTE	B#16#0	B#16#0	
112.0	MG[6].f10[12]	BYTE	B#16#0	B#16#0	
113.0	MG[6].f10[13]	BYTE	B#16#0	B#16#0	
114.0	MG[6].f10[14]	BYTE	B#16#0	B#16#0	
115.0	MG[6].f10[15]	BYTE	B#16#0	B#16#0	
116.0	MG[6].f10[16]	BYTE	B#16#0	B#16#0	
117.0	MG[6].f10[17]	BYTE	B#16#0	B#16#0	
118.0	MG[6].f10[18]	BYTE	B#16#0	B#16#0	
119.0	MG[6].f10[19]	BYTE	B#16#0	B#16#0	
120.0	MG[7].A_AUTO	BOOL	FALSE	FALSE	AUTOMATIC mode
120.1	MG[7].A_MDA	BOOL	FALSE	FALSE	MDA mode
120.2	MG[7].A_JOG	BOOL	FALSE	FALSE	JOG mode
120.3	MG[7].f0_3	BOOL	FALSE	FALSE	
120.4	MG[7].A_MCDisable	BOOL	FALSE	FALSE	Mode change disable
120.5	MG[7].A_MGStop	BOOL	FALSE	FALSE	Mode group stop
120.6	MG[7].A_MGStopASp	BOOL	FALSE	FALSE	Mode group stop axes plus spindle
120.7	MG[7].A_MGReset	BOOL	FALSE	FALSE	Mode group reset
121.0	MG[7].A_TEACHIN	BOOL	FALSE	FALSE	Machine function TEACH IN
121.1	MG[7].A_REPOS	BOOL	FALSE	FALSE	Machine function REPOS
121.2	MG[7].A_REF	BOOL	FALSE	FALSE	Machine function REF
121.3	MG[7].f1_3	BOOL	FALSE	FALSE	
121.4	MG[7].f1_4	BOOL	FALSE	FALSE	
121.5	MG[7].f1_5	BOOL	FALSE	FALSE	
121.6	MG[7].A_SingleBlock_B	BOOL	FALSE	FALSE	Single block type B
121.7	MG[7].A_SingleBlock_A	BOOL	FALSE	FALSE	Single block type A
122.0	MG[7].A_INC1	BOOL	FALSE	FALSE	INC1
122.1	MG[7].A_INC10	BOOL	FALSE	FALSE	INC10
122.2	MG[7].A_INC100	BOOL	FALSE	FALSE	INC100
122.3	MG[7].A_INC1000	BOOL	FALSE	FALSE	INC1000
122.4	MG[7].A_INC10000	BOOL	FALSE	FALSE	INC10000
122.5	MG[7].A_INCVar	BOOL	FALSE	FALSE	INC variable
123.0	MG[7].f3	BYTE	B#16#0	B#16#0	
124.0	MG[7].E_MMC_AUTO	BOOL	FALSE	FALSE	MMC Strobe AUTOMATIC mode
124.1	MG[7].E_MMC_MDA	BOOL	FALSE	FALSE	MMC Strobe MDA mode
124.2	MG[7].E_MMC_JOG	BOOL	FALSE	FALSE	MMC Strobe JOG mode
124.3	MG[7].f4_3	BOOL	FALSE	FALSE	
124.4	MG[7].f4_4	BOOL	FALSE	FALSE	
124.5	MG[7].f4_5	BOOL	FALSE	FALSE	
124.6	MG[7].f4_6	BOOL	FALSE	FALSE	
124.7	MG[7].f4_7	BOOL	FALSE	FALSE	
125.0	MG[7].E_MMC_TEACHIN	BOOL	FALSE	FALSE	MMC Strobe machine function TEACH IN
125.1	MG[7].E_MMC_REPOS	BOOL	FALSE	FALSE	MMC Strobe machine function REPOS
125.2	MG[7].E_MMC_REF	BOOL	FALSE	FALSE	MMC Strobe Machine function REF
125.3	MG[7].f5_3	BOOL	FALSE	FALSE	
125.4	MG[7].f5_4	BOOL	FALSE	FALSE	
125.5	MG[7].f5_5	BOOL	FALSE	FALSE	
125.6	MG[7].f5_6	BOOL	FALSE	FALSE	
125.7	MG[7].f5_7	BOOL	FALSE	FALSE	
126.0	MG[7].E_AUTO	BOOL	FALSE	FALSE	Active AUTOMATIC mode

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
126.1	MG[7].E_MDA	BOOL	FALSE	FALSE	Active MDA mode
126.2	MG[7].E_JOG	BOOL	FALSE	FALSE	Active JOG mode
126.3	MG[7].E_MGOK	BOOL	FALSE	FALSE	Mode group ready
126.4	MG[7].E_MGreseted	BOOL	FALSE	FALSE	Mode Group reseted
126.5	MG[7].E_NCKintJOG	BOOL	FALSE	FALSE	NCK internal JOG active
126.6	MG[7].f6_6	BOOL	FALSE	FALSE	
126.7	MG[7].E_ChanReset	BOOL	FALSE	FALSE	All channels in reset state
127.0	MG[7].E_TEACHIN	BOOL	FALSE	FALSE	Active machine function TEACH IN
127.1	MG[7].E_REPOS	BOOL	FALSE	FALSE	Active machine function REPOS
127.2	MG[7].E_REF	BOOL	FALSE	FALSE	Active machine function REF
127.3	MG[7].f7_3	BOOL	FALSE	FALSE	
127.4	MG[7].f7_4	BOOL	FALSE	FALSE	
127.5	MG[7].f7_5	BOOL	FALSE	FALSE	
127.6	MG[7].f7_6	BOOL	FALSE	FALSE	
127.7	MG[7].f7_7	BOOL	FALSE	FALSE	
128.0	MG[7].E_INC1	BOOL	FALSE	FALSE	INC1
128.1	MG[7].E_INC10	BOOL	FALSE	FALSE	INC10
128.2	MG[7].E_INC100	BOOL	FALSE	FALSE	INC100
128.3	MG[7].E_INC1000	BOOL	FALSE	FALSE	INC1000
128.4	MG[7].E_INC10000	BOOL	FALSE	FALSE	INC10000
128.5	MG[7].E_INCVari	BOOL	FALSE	FALSE	INC variable
128.6	MG[7].f8_6	BOOL	FALSE	FALSE	
128.7	MG[7].f8_7	BOOL	FALSE	FALSE	
129.0	MG[7].f9	BYTE	B#16#0	B#16#0	
130.0	MG[7].f10[10]	BYTE	B#16#0	B#16#0	
131.0	MG[7].f10[11]	BYTE	B#16#0	B#16#0	
132.0	MG[7].f10[12]	BYTE	B#16#0	B#16#0	
133.0	MG[7].f10[13]	BYTE	B#16#0	B#16#0	
134.0	MG[7].f10[14]	BYTE	B#16#0	B#16#0	
135.0	MG[7].f10[15]	BYTE	B#16#0	B#16#0	
136.0	MG[7].f10[16]	BYTE	B#16#0	B#16#0	
137.0	MG[7].f10[17]	BYTE	B#16#0	B#16#0	
138.0	MG[7].f10[18]	BYTE	B#16#0	B#16#0	
139.0	MG[7].f10[19]	BYTE	B#16#0	B#16#0	
140.0	MG[8].A_AUTO	BOOL	FALSE	FALSE	AUTOMATIC mode
140.1	MG[8].A_MDA	BOOL	FALSE	FALSE	MDA mode
140.2	MG[8].A_JOG	BOOL	FALSE	FALSE	JOG mode
140.3	MG[8].f0_3	BOOL	FALSE	FALSE	
140.4	MG[8].A_MCDisable	BOOL	FALSE	FALSE	Mode change disable
140.5	MG[8].A_MGStop	BOOL	FALSE	FALSE	Mode group stop
140.6	MG[8].A_MGStopASp	BOOL	FALSE	FALSE	Mode group stop axes plus spindle
140.7	MG[8].A_MGReset	BOOL	FALSE	FALSE	Mode group reset
141.0	MG[8].A_TEACHIN	BOOL	FALSE	FALSE	Machine function TEACH IN
141.1	MG[8].A_REPOS	BOOL	FALSE	FALSE	Machine function REPOS
141.2	MG[8].A_REF	BOOL	FALSE	FALSE	Machine function REF
141.3	MG[8].f1_3	BOOL	FALSE	FALSE	
141.4	MG[8].f1_4	BOOL	FALSE	FALSE	
141.5	MG[8].f1_5	BOOL	FALSE	FALSE	
141.6	MG[8].A_SingleBlock_B	BOOL	FALSE	FALSE	Single block type B
141.7	MG[8].A_SingleBlock_A	BOOL	FALSE	FALSE	Single block type A
142.0	MG[8].A_INC1	BOOL	FALSE	FALSE	INC1
142.1	MG[8].A_INC10	BOOL	FALSE	FALSE	INC10

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
142.2	MG[8].A_INC100	BOOL	FALSE	FALSE	INC100
142.3	MG[8].A_INC1000	BOOL	FALSE	FALSE	INC1000
142.4	MG[8].A_INC10000	BOOL	FALSE	FALSE	INC10000
142.5	MG[8].A_INCVar	BOOL	FALSE	FALSE	INC variable
143.0	MG[8].f3	BYTE	B#16#0	B#16#0	
144.0	MG[8].E_MMC_AUTO	BOOL	FALSE	FALSE	MMC Strobe AUTOMATIC mode
144.1	MG[8].E_MMC_MDA	BOOL	FALSE	FALSE	MMC Strobe MDA mode
144.2	MG[8].E_MMC_JOG	BOOL	FALSE	FALSE	MMC Strobe JOG mode
144.3	MG[8].f4_3	BOOL	FALSE	FALSE	
144.4	MG[8].f4_4	BOOL	FALSE	FALSE	
144.5	MG[8].f4_5	BOOL	FALSE	FALSE	
144.6	MG[8].f4_6	BOOL	FALSE	FALSE	
144.7	MG[8].f4_7	BOOL	FALSE	FALSE	
145.0	MG[8].E_MMC_TEACHIN	BOOL	FALSE	FALSE	MMC Strobe machine function TEACH IN
145.1	MG[8].E_MMC_REPOS	BOOL	FALSE	FALSE	MMC Strobe machine function REPOS
145.2	MG[8].E_MMC_REF	BOOL	FALSE	FALSE	MMC Strobe Machine function REF
145.3	MG[8].f5_3	BOOL	FALSE	FALSE	
145.4	MG[8].f5_4	BOOL	FALSE	FALSE	
145.5	MG[8].f5_5	BOOL	FALSE	FALSE	
145.6	MG[8].f5_6	BOOL	FALSE	FALSE	
145.7	MG[8].f5_7	BOOL	FALSE	FALSE	
146.0	MG[8].E_AUTO	BOOL	FALSE	FALSE	Active AUTOMATIC mode
146.1	MG[8].E_MDA	BOOL	FALSE	FALSE	Active MDA mode
146.2	MG[8].E_JOG	BOOL	FALSE	FALSE	Active JOG mode
146.3	MG[8].E_MGOK	BOOL	FALSE	FALSE	Mode group ready
146.4	MG[8].E_MGreseted	BOOL	FALSE	FALSE	Mode Group reseted
146.5	MG[8].E_NCKintJOG	BOOL	FALSE	FALSE	NCK internal JOG active
146.6	MG[8].f6_6	BOOL	FALSE	FALSE	
146.7	MG[8].E_ChanReset	BOOL	FALSE	FALSE	All channels in reset state
147.0	MG[8].E_TEACHIN	BOOL	FALSE	FALSE	Active machine function TEACH IN
147.1	MG[8].E_REPOS	BOOL	FALSE	FALSE	Active machine function REPOS
147.2	MG[8].E_REF	BOOL	FALSE	FALSE	Active machine function REF
147.3	MG[8].f7_3	BOOL	FALSE	FALSE	
147.4	MG[8].f7_4	BOOL	FALSE	FALSE	
147.5	MG[8].f7_5	BOOL	FALSE	FALSE	
147.6	MG[8].f7_6	BOOL	FALSE	FALSE	
147.7	MG[8].f7_7	BOOL	FALSE	FALSE	
148.0	MG[8].E_INC1	BOOL	FALSE	FALSE	INC1
148.1	MG[8].E_INC10	BOOL	FALSE	FALSE	INC10
148.2	MG[8].E_INC100	BOOL	FALSE	FALSE	INC100
148.3	MG[8].E_INC1000	BOOL	FALSE	FALSE	INC1000
148.4	MG[8].E_INC10000	BOOL	FALSE	FALSE	INC10000
148.5	MG[8].E_INCVar	BOOL	FALSE	FALSE	INC variable
148.6	MG[8].f8_6	BOOL	FALSE	FALSE	
148.7	MG[8].f8_7	BOOL	FALSE	FALSE	
149.0	MG[8].f9	BYTE	B#16#0	B#16#0	
150.0	MG[8].f10[10]	BYTE	B#16#0	B#16#0	
151.0	MG[8].f10[11]	BYTE	B#16#0	B#16#0	
152.0	MG[8].f10[12]	BYTE	B#16#0	B#16#0	
153.0	MG[8].f10[13]	BYTE	B#16#0	B#16#0	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
154.0	MG[8].f10[14]	BYTE	B#16#0	B#16#0	
155.0	MG[8].f10[15]	BYTE	B#16#0	B#16#0	
156.0	MG[8].f10[16]	BYTE	B#16#0	B#16#0	
157.0	MG[8].f10[17]	BYTE	B#16#0	B#16#0	
158.0	MG[8].f10[18]	BYTE	B#16#0	B#16#0	
159.0	MG[8].f10[19]	BYTE	B#16#0	B#16#0	
160.0	MG[9].A_AUTO	BOOL	FALSE	FALSE	AUTOMATIC mode
160.1	MG[9].A_MDA	BOOL	FALSE	FALSE	MDA mode
160.2	MG[9].A_JOG	BOOL	FALSE	FALSE	JOG mode
160.3	MG[9].f0_3	BOOL	FALSE	FALSE	
160.4	MG[9].A_MCDisable	BOOL	FALSE	FALSE	Mode change disable
160.5	MG[9].A_MGStop	BOOL	FALSE	FALSE	Mode group stop
160.6	MG[9].A_MGStopASp	BOOL	FALSE	FALSE	Mode group stop axes plus spindle
160.7	MG[9].A_MGReset	BOOL	FALSE	FALSE	Mode group reset
161.0	MG[9].A_TEACHIN	BOOL	FALSE	FALSE	Machine function TEACH IN
161.1	MG[9].A_REPOS	BOOL	FALSE	FALSE	Machine function REPOS
161.2	MG[9].A_REF	BOOL	FALSE	FALSE	Machine function REF
161.3	MG[9].f1_3	BOOL	FALSE	FALSE	
161.4	MG[9].f1_4	BOOL	FALSE	FALSE	
161.5	MG[9].f1_5	BOOL	FALSE	FALSE	
161.6	MG[9].A_SingleBlock_B	BOOL	FALSE	FALSE	Single block type B
161.7	MG[9].A_SingleBlock_A	BOOL	FALSE	FALSE	Single block type A
162.0	MG[9].A_INC1	BOOL	FALSE	FALSE	INC1
162.1	MG[9].A_INC10	BOOL	FALSE	FALSE	INC10
162.2	MG[9].A_INC100	BOOL	FALSE	FALSE	INC100
162.3	MG[9].A_INC1000	BOOL	FALSE	FALSE	INC1000
162.4	MG[9].A_INC10000	BOOL	FALSE	FALSE	INC10000
162.5	MG[9].A_INCVar	BOOL	FALSE	FALSE	INC variable
163.0	MG[9].f3	BYTE	B#16#0	B#16#0	
164.0	MG[9].E_MMC_AUTO	BOOL	FALSE	FALSE	MMC Strobe AUTOMATIC mode
164.1	MG[9].E_MMC_MDA	BOOL	FALSE	FALSE	MMC Strobe MDA mode
164.2	MG[9].E_MMC_JOG	BOOL	FALSE	FALSE	MMC Strobe JOG mode
164.3	MG[9].f4_3	BOOL	FALSE	FALSE	
164.4	MG[9].f4_4	BOOL	FALSE	FALSE	
164.5	MG[9].f4_5	BOOL	FALSE	FALSE	
164.6	MG[9].f4_6	BOOL	FALSE	FALSE	
164.7	MG[9].f4_7	BOOL	FALSE	FALSE	
165.0	MG[9].E_MMC_TEACHIN	BOOL	FALSE	FALSE	MMC Strobe machine function TEACH IN
165.1	MG[9].E_MMC_REPOS	BOOL	FALSE	FALSE	MMC Strobe machine function REPOS
165.2	MG[9].E_MMC_REF	BOOL	FALSE	FALSE	MMC Strobe Machine function REF
165.3	MG[9].f5_3	BOOL	FALSE	FALSE	
165.4	MG[9].f5_4	BOOL	FALSE	FALSE	
165.5	MG[9].f5_5	BOOL	FALSE	FALSE	
165.6	MG[9].f5_6	BOOL	FALSE	FALSE	
165.7	MG[9].f5_7	BOOL	FALSE	FALSE	
166.0	MG[9].E_AUTO	BOOL	FALSE	FALSE	Active AUTOMATIC mode
166.1	MG[9].E_MDA	BOOL	FALSE	FALSE	Active MDA mode
166.2	MG[9].E_JOG	BOOL	FALSE	FALSE	Active JOG mode
166.3	MG[9].E_MGOK	BOOL	FALSE	FALSE	Mode group ready
166.4	MG[9].E_MGreseted	BOOL	FALSE	FALSE	Mode Group reseted

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
166.5	MG[9].E_NCKintJOG	BOOL	FALSE	FALSE	NCK internal JOG active
166.6	MG[9].f6_6	BOOL	FALSE	FALSE	
166.7	MG[9].E_ChanReset	BOOL	FALSE	FALSE	All channels in reset state
167.0	MG[9].E_TEACHIN	BOOL	FALSE	FALSE	Active machine function TEACH IN
167.1	MG[9].E_REPOS	BOOL	FALSE	FALSE	Active machine function REPOS
167.2	MG[9].E_REF	BOOL	FALSE	FALSE	Active machine function REF
167.3	MG[9].f7_3	BOOL	FALSE	FALSE	
167.4	MG[9].f7_4	BOOL	FALSE	FALSE	
167.5	MG[9].f7_5	BOOL	FALSE	FALSE	
167.6	MG[9].f7_6	BOOL	FALSE	FALSE	
167.7	MG[9].f7_7	BOOL	FALSE	FALSE	
168.0	MG[9].E_INC1	BOOL	FALSE	FALSE	INC1
168.1	MG[9].E_INC10	BOOL	FALSE	FALSE	INC10
168.2	MG[9].E_INC100	BOOL	FALSE	FALSE	INC100
168.3	MG[9].E_INC1000	BOOL	FALSE	FALSE	INC1000
168.4	MG[9].E_INC10000	BOOL	FALSE	FALSE	INC10000
168.5	MG[9].E_INCVAr	BOOL	FALSE	FALSE	INC variable
168.6	MG[9].f8_6	BOOL	FALSE	FALSE	
168.7	MG[9].f8_7	BOOL	FALSE	FALSE	
169.0	MG[9].f9	BYTE	B#16#0	B#16#0	
170.0	MG[9].f10[10]	BYTE	B#16#0	B#16#0	
171.0	MG[9].f10[11]	BYTE	B#16#0	B#16#0	
172.0	MG[9].f10[12]	BYTE	B#16#0	B#16#0	
173.0	MG[9].f10[13]	BYTE	B#16#0	B#16#0	
174.0	MG[9].f10[14]	BYTE	B#16#0	B#16#0	
175.0	MG[9].f10[15]	BYTE	B#16#0	B#16#0	
176.0	MG[9].f10[16]	BYTE	B#16#0	B#16#0	
177.0	MG[9].f10[17]	BYTE	B#16#0	B#16#0	
178.0	MG[9].f10[18]	BYTE	B#16#0	B#16#0	
179.0	MG[9].f10[19]	BYTE	B#16#0	B#16#0	
180.0	MG[10].A_AUTO	BOOL	FALSE	FALSE	AUTOMATIC mode
180.1	MG[10].A_MDA	BOOL	FALSE	FALSE	MDA mode
180.2	MG[10].A_JOG	BOOL	FALSE	FALSE	JOG mode
180.3	MG[10].f0_3	BOOL	FALSE	FALSE	
180.4	MG[10].A_MCDisable	BOOL	FALSE	FALSE	Mode change disable
180.5	MG[10].A_MGStop	BOOL	FALSE	FALSE	Mode group stop
180.6	MG[10].A_MGStopASp	BOOL	FALSE	FALSE	Mode group stop axes plus spindle
180.7	MG[10].A_MGReset	BOOL	FALSE	FALSE	Mode group reset
181.0	MG[10].A_TEACHIN	BOOL	FALSE	FALSE	Machine function TEACH IN
181.1	MG[10].A_REPOS	BOOL	FALSE	FALSE	Machine function REPOS
181.2	MG[10].A_REF	BOOL	FALSE	FALSE	Machine function REF
181.3	MG[10].f1_3	BOOL	FALSE	FALSE	
181.4	MG[10].f1_4	BOOL	FALSE	FALSE	
181.5	MG[10].f1_5	BOOL	FALSE	FALSE	
181.6	MG[10].A_SingleBlock_B	BOOL	FALSE	FALSE	Single block type B
181.7	MG[10].A_SingleBlock_A	BOOL	FALSE	FALSE	Single block type A
182.0	MG[10].A_INC1	BOOL	FALSE	FALSE	INC1
182.1	MG[10].A_INC10	BOOL	FALSE	FALSE	INC10
182.2	MG[10].A_INC100	BOOL	FALSE	FALSE	INC100
182.3	MG[10].A_INC1000	BOOL	FALSE	FALSE	INC1000
182.4	MG[10].A_INC10000	BOOL	FALSE	FALSE	INC10000
182.5	MG[10].A_INCVAr	BOOL	FALSE	FALSE	INC variable

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
183.0	MG[10].f3	BYTE	B#16#0	B#16#0	
184.0	MG[10].E_MMC_AUTO	BOOL	FALSE	FALSE	MMC Strobe AUTOMATIC mode
184.1	MG[10].E_MMC_MDA	BOOL	FALSE	FALSE	MMC Strobe MDA mode
184.2	MG[10].E_MMC_JOG	BOOL	FALSE	FALSE	MMC Strobe JOG mode
184.3	MG[10].f4_3	BOOL	FALSE	FALSE	
184.4	MG[10].f4_4	BOOL	FALSE	FALSE	
184.5	MG[10].f4_5	BOOL	FALSE	FALSE	
184.6	MG[10].f4_6	BOOL	FALSE	FALSE	
184.7	MG[10].f4_7	BOOL	FALSE	FALSE	
185.0	MG[10].E_MMC_TEACHIN	BOOL	FALSE	FALSE	MMC Strobe machine function TEACH IN
185.1	MG[10].E_MMC_REPOS	BOOL	FALSE	FALSE	MMC Strobe machine function REPOS
185.2	MG[10].E_MMC_REF	BOOL	FALSE	FALSE	MMC Strobe Machine function REF
185.3	MG[10].f5_3	BOOL	FALSE	FALSE	
185.4	MG[10].f5_4	BOOL	FALSE	FALSE	
185.5	MG[10].f5_5	BOOL	FALSE	FALSE	
185.6	MG[10].f5_6	BOOL	FALSE	FALSE	
185.7	MG[10].f5_7	BOOL	FALSE	FALSE	
186.0	MG[10].E_AUTO	BOOL	FALSE	FALSE	Active AUTOMATIC mode
186.1	MG[10].E_MDA	BOOL	FALSE	FALSE	Active MDA mode
186.2	MG[10].E_JOG	BOOL	FALSE	FALSE	Active JOG mode
186.3	MG[10].E_MGOK	BOOL	FALSE	FALSE	Mode group ready
186.4	MG[10].E_MGreseted	BOOL	FALSE	FALSE	Mode Group reseted
186.5	MG[10].E_NCKintJOG	BOOL	FALSE	FALSE	NCK internal JOG active
186.6	MG[10].f6_6	BOOL	FALSE	FALSE	
186.7	MG[10].E_ChanReset	BOOL	FALSE	FALSE	All channels in reset state
187.0	MG[10].E_TEACHIN	BOOL	FALSE	FALSE	Active machine function TEACH IN
187.1	MG[10].E_REPOS	BOOL	FALSE	FALSE	Active machine function REPOS
187.2	MG[10].E_REF	BOOL	FALSE	FALSE	Active machine function REF
187.3	MG[10].f7_3	BOOL	FALSE	FALSE	
187.4	MG[10].f7_4	BOOL	FALSE	FALSE	
187.5	MG[10].f7_5	BOOL	FALSE	FALSE	
187.6	MG[10].f7_6	BOOL	FALSE	FALSE	
187.7	MG[10].f7_7	BOOL	FALSE	FALSE	
188.0	MG[10].E_INC1	BOOL	FALSE	FALSE	INC1
188.1	MG[10].E_INC10	BOOL	FALSE	FALSE	INC10
188.2	MG[10].E_INC100	BOOL	FALSE	FALSE	INC100
188.3	MG[10].E_INC1000	BOOL	FALSE	FALSE	INC1000
188.4	MG[10].E_INC10000	BOOL	FALSE	FALSE	INC10000
188.5	MG[10].E_INCVAr	BOOL	FALSE	FALSE	INC variable
188.6	MG[10].f8_6	BOOL	FALSE	FALSE	
188.7	MG[10].f8_7	BOOL	FALSE	FALSE	
189.0	MG[10].f9	BYTE	B#16#0	B#16#0	
190.0	MG[10].f10[10]	BYTE	B#16#0	B#16#0	
191.0	MG[10].f10[11]	BYTE	B#16#0	B#16#0	
192.0	MG[10].f10[12]	BYTE	B#16#0	B#16#0	
193.0	MG[10].f10[13]	BYTE	B#16#0	B#16#0	
194.0	MG[10].f10[14]	BYTE	B#16#0	B#16#0	
195.0	MG[10].f10[15]	BYTE	B#16#0	B#16#0	
196.0	MG[10].f10[16]	BYTE	B#16#0	B#16#0	
197.0	MG[10].f10[17]	BYTE	B#16#0	B#16#0	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
198.0	MG[10].f10[18]	BYTE	B#16#0	B#16#0	
199.0	MG[10].f10[19]	BYTE	B#16#0	B#16#0	

DB15 - <offline> - Vista di dichiarazione

""

Blocco dati globali DB 15

Nome: Bas_Com Famiglia: _800D

Autore: NUMERIK Versione: 4.5

Versione blocco: 2

Data e ora Codice: 19/03/2013 14.58.49

Interfaccia: 01/10/1995 08.00.00

Lunghezze (blocco / codice / dati): 00232 00110 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB15

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	fifoFull	BOOL	FALSE	
+1.0	readOffset	BYTE	B#16#0	
+2.0	writeOffset	BYTE	B#16#0	
+3.0	filler	BYTE	B#16#0	
+4.0	Fifo	ARRAY[1..10]		
*1.0		BYTE		
+14.0	pduRefArr	ARRAY[1..12]		Little Endian Werte
*0.0		STRUCT		
+0.0	diNo	WORD	W#16#0	
+2.0	diPartLen	WORD	W#16#0	
+4.0	PdiBeg	DWORD	DW#16#0	
=8.0		END_STRUCT		
=110.0		END_STRUCT		

DB16 - <offline> - Vista di dichiarazione

"PI" Datainterface PI-Services

Blocco dati globali DB 16

Nome: Bas_Com Famiglia: _800D

Autore: NUMERIK Versione: 4.5

Versione blocco: 2

Data e ora Codice: 19/03/2013 14.58.49

Interfaccia: 29/09/2004 08.00.00

Lunghezze (blocco / codice / dati): 02260 00714 00001

DB dell'S7 protetto in scrittura

Protezione KNOW HOW

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB16 Datainterface PI-Services

Indirizzo	Nome	Tipo	Valore iniziale	Commento

DB18 - <offline> - Vista di dichiarazione

"SPL" SPL dataarea

Blocco dati globali DB 18

Nome: Basics

Famiglia: _800D

Autore: NUMERIK

Versione: 4.5

Versione blocco: 2

Data e ora Codice:

19/03/2013 14.58.49

Interfaccia: 29/09/2004 08.00.00

Lunghezze (blocco / codice / dati): 00976 00448 00000

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB18 SPL dataarea

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	INSEP_VALID	ARRAY[1..8]		
*0.1		BOOL		
+2.0	OUTSEP_VALID	ARRAY[1..8]		
*0.1		BOOL		
+4.0	INSEP_ADDR	ARRAY[1..8]		
*2.0		INT		
+20.0	OUTSEP_ADDR	ARRAY[1..8]		
*2.0		INT		
+36.0	SPL_READY	BOOL	FALSE	setup finished
+36.1	STOP_MODE	BOOL	FALSE	0= Stop D, 1=Stop E
+38.0	SPL_DATA	STRUCT		
+0.0	INSEP	ARRAY[1..64]		
*0.1		BOOL		
+8.0	OUTSEP	ARRAY[1..64]		
*0.1		BOOL		
+16.0	INSIP	ARRAY[1..64]		
*0.1		BOOL		
+24.0	OUTSIP	ARRAY[1..64]		
*0.1		BOOL		
+32.0	MARKERSIP	ARRAY[1..64]		
*0.1		BOOL		
=40.0		END_STRUCT		
+78.0	SPL_DELTA	STRUCT		edge difference NCK - PLC for Diagnosti c
+0.0	INSEP	ARRAY[1..64]		
*0.1		BOOL		
+8.0	OUTSEP	ARRAY[1..64]		
*0.1		BOOL		
+16.0	INSIP	ARRAY[1..64]		
*0.1		BOOL		
+24.0	OUTSIP	ARRAY[1..64]		
*0.1		BOOL		
+32.0	MARKERSIP	ARRAY[1..64]		
*0.1		BOOL		
=40.0		END_STRUCT		
+118.0	CMDSI	BOOL	FALSE	multiplication of Timeout Value by Fact or 10
+118.1	CMDSI_R1	BOOL	FALSE	for future use
+118.2	CMDSI_R2	BOOL	FALSE	for future use
+118.3	CMDSI_R3	BOOL	FALSE	for future use
+118.4	CMDSI_R4	BOOL	FALSE	for future use
+118.5	CMDSI_R5	BOOL	FALSE	for future use
+118.6	CMDSI_R6	BOOL	FALSE	for future use
+118.7	CMDSI_R7	BOOL	FALSE	for future use
+119.0	STATUS_R0	BOOL	FALSE	for future use
+119.1	STATUS_R1	BOOL	FALSE	for future use
+119.2	PS_COMM_ERR	BOOL	FALSE	PROFIsafe Communication Error
+119.3	STATUS_R3	BOOL	FALSE	for future use
+119.4	IBN_FAULT	BOOL	FALSE	CDC error: SPL protection status
+119.5	COMM_TO	BOOL	FALSE	Communication Timeout
+119.6	STOP_FROM_NC	BOOL	FALSE	NCK signals a stop to the PLC.
+119.7	STATUS_R7	BOOL	FALSE	for future use
+120.0	STATSI	DINT	L#0	Status: 0 - no error, 1 - 320 error num ber
+124.0	LEVELSI	DINT	L#0	stacklevel SPL-KDV for Diagnostic
+128.0	PLCSIOUT	ARRAY[1..32]		
*0.1		BOOL		
+132.0	PLCSIIN	ARRAY[1..32]		

Indirizzo	Nome	Tipo	Valore iniziale	Commento
*0.1		BOOL		
+136.0	SPL_STATUS	ARRAY[1..16]		
*0.1		BOOL		
+138.0	INSEP_PROFISAFE	ARRAY[1..8]		
*0.1		BOOL		
+140.0	OUTSEP_PROFISAFE	ARRAY[1..8]		
*0.1		BOOL		
+142.0	NoOfAxisPerBlock	ARRAY[1..8]		
*1.0		BYTE		
+150.0	BlockPointer	ARRAY[1..8]		
*1.0		BYTE		
+158.0	AxisTable	ARRAY[1..31]		
*1.0		BYTE		
+190.0	FSDP	ARRAY[1..3]		
*0.0		STRUCT		
+0.0	ERR_REAC	INT	0	IN: Error reaction
+2.0	ERROR	BOOL	FALSE	OUT: 1=Communication error
+2.1	SUBS_ON	BOOL	FALSE	OUT: 1=Receiver outputs fail-safe values
+4.0	DIAG	WORD	W#16#0	OUT: Service information
+6.0	RETVAL14	WORD	W#16#0	OUT: Error code of SFC 14
+8.0	RETVAL15	WORD	W#16#0	OUT: Error code of SFC 15
=10.0		END_STRUCT		
+220.0	FRDP	ARRAY[1..3]		
*0.0		STRUCT		
+0.0	SUBS	ARRAY[0..15]		
*0.1		BOOL		
+2.0	ERR_REAC	INT	0	IN: Error reaction
+4.0	ACK_REI	BOOL	FALSE	IN: 1=Acknowledgment for reintegration of send data following communication error
+4.1	RES1	BOOL	FALSE	Reserved
+4.2	RES2	BOOL	FALSE	Reserved
+4.3	RES3	BOOL	FALSE	Reserved
+4.4	RES4	BOOL	FALSE	Reserved
+4.5	RES5	BOOL	FALSE	Reserved
+4.6	RES6	BOOL	FALSE	Reserved
+4.7	RES7	BOOL	FALSE	Reserved
+5.0	ERROR	BOOL	FALSE	OUT: 1=Communication error
+5.1	SUBS_ON	BOOL	FALSE	OUT: 1=Fail-safe values are output
+5.2	ACK_REQ	BOOL	FALSE	OUT: 1=Acknowledgment for reintegration of send data required
+5.3	SENDMODE	BOOL	FALSE	OUT: 1=F_CPU with F_SENDDP in deactivated safety mode
+6.0	DIAG	WORD	W#16#0	OUT: Service information
+8.0	RETVAL14	WORD	W#16#0	OUT: Error code of SFC 14
+10.0	RETVAL15	WORD	W#16#0	OUT: Error code of SFC 15
=12.0		END_STRUCT		
+256.0	SPL_USER_DATA	ARRAY[0..3]		
*4.0		DWORD		
+272.0	SPL_DATA_HF	STRUCT		
+0.0	INSEP	ARRAY[65..192]		
*0.1		BOOL		
+16.0	OUTSEP	ARRAY[65..192]		
*0.1		BOOL		
+32.0	INSIP	ARRAY[65..192]		
*0.1		BOOL		
+48.0	OUTSIP	ARRAY[65..192]		
*0.1		BOOL		
+64.0	MARKERSIP	ARRAY[65..192]		
*0.1		BOOL		
=80.0		END_STRUCT		
+352.0	SPL_DELTA_HF	STRUCT		edge difference NCK - PLC for Diagnostic
+0.0	INSEP	ARRAY[65..192]		
*0.1		BOOL		
+16.0	OUTSEP	ARRAY[65..192]		
*0.1		BOOL		
+32.0	INSIP	ARRAY[65..192]		
*0.1		BOOL		
+48.0	OUTSIP	ARRAY[65..192]		
*0.1		BOOL		
+64.0	MARKERSIP	ARRAY[65..192]		
*0.1		BOOL		
=80.0		END_STRUCT		
+432.0	PLCSIOUT_HF	ARRAY[33..96]		
*0.1		BOOL		
+440.0	PLCSIIN_HF	ARRAY[33..96]		
*0.1		BOOL		
=448.0		END_STRUCT		

DB19 - <offline>

"HMI"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT19

Nome:**Famiglia:****Autore:****Versione:**

0.1

Versione blocco:

2

Lunghezza (blocco / dati):

01162 / 00404

Data e ora**Codice:**

10/03/2014 11.33.38

Interfaccia:

27/02/2012 08.00.00

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)

09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	A_SCLight	BOOL	FALSE	FALSE	Screen light
0.1	A_SCDark	BOOL	FALSE	FALSE	Screen darkening
0.2	A_KeyDisable	BOOL	FALSE	FALSE	Key disable
0.3	A_ClearCanAl	BOOL	FALSE	FALSE	Clear cancel alarms
0.4	A_ClearRecAl	BOOL	FALSE	FALSE	Clear recall alarms
0.5	f0_5	BOOL	FALSE	FALSE	
0.6	f0_6	BOOL	FALSE	FALSE	
0.7	A_ActWCS	BOOL	FALSE	FALSE	Actual value in WCS 0=MCS
1.0	A_PLCExtViewerReject	BOOL	FALSE	FALSE	External viewer reject
1.1	A_PLCExtViewerMode	BOOL	FALSE	FALSE	External viewer mode
1.2	f1_2	BOOL	FALSE	FALSE	
1.3	f1_3	BOOL	FALSE	FALSE	
1.4	f1_4	BOOL	FALSE	FALSE	
1.5	f1_5	BOOL	FALSE	FALSE	
1.6	f1_6	BOOL	FALSE	FALSE	
1.7	f1_7	BOOL	FALSE	FALSE	
2.0	A_1stError1	WORD	W#16#0	W#16#0	1st error HIGRAPH
4.0	A_1stError2	WORD	W#16#0	W#16#0	1st error HIGRAPH
6.0	A_ASpi1percent	BYTE	B#16#0	B#16#0	Analog spindle 1:
7.0	A_ASpi2percent	BYTE	B#16#0	B#16#0	
8.0	A_MCPChan	BYTE	B#16#0	B#16#0	
9.0	A_OEM1	BOOL	FALSE	FALSE	
9.1	A_OEM2	BOOL	FALSE	FALSE	
9.2	A_AToolMeas	BOOL	FALSE	FALSE	AutoToolMeasure
9.3	f9_3	BOOL	FALSE	FALSE	
9.4	f9_4	BOOL	FALSE	FALSE	
9.5	f9_5	BOOL	FALSE	FALSE	
9.6	f9_6	BOOL	FALSE	FALSE	
9.7	f9_7	BOOL	FALSE	FALSE	
10.0	A_Hardkey	BYTE	B#16#0	B#16#0	PLC Hardkeys
11.0	f11	BYTE	B#16#0	B#16#0	Reserved for hardkeys
12.0	f12_0	BOOL	FALSE	FALSE	
12.1	f12_1	BOOL	FALSE	FALSE	
12.2	A_COM2	BOOL	FALSE	FALSE	
12.3	A_COM1	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
12.4	A_V24stop	BOOL	FALSE	FALSE	
12.5	A_V24ext	BOOL	FALSE	FALSE	
12.6	A_V24off	BOOL	FALSE	FALSE	
12.7	A_V24on	BOOL	FALSE	FALSE	
13.0	A_TeachDisable	BOOL	FALSE	FALSE	
13.1	f13_1	BOOL	FALSE	FALSE	
13.2	f13_2	BOOL	FALSE	FALSE	
13.3	f13_3	BOOL	FALSE	FALSE	
13.4	f13_4	BOOL	FALSE	FALSE	
13.5	A_PPdeload	BOOL	FALSE	FALSE	
13.6	A_PPlload	BOOL	FALSE	FALSE	
13.7	A_PPsel	BOOL	FALSE	FALSE	
14.0	A_V24Index1	BYTE	B#16#0	B#16#0	
15.0	A_V24Index2	BYTE	B#16#0	B#16#0	
16.0	A_V24NoFile1	BYTE	B#16#0	B#16#0	
17.0	A_V24NoFile2	BYTE	B#16#0	B#16#0	
18.0	A_res18	BYTE	B#16#0	B#16#0	
19.0	A_res19	BYTE	B#16#0	B#16#0	Message counter
20.0	f20_0	BOOL	FALSE	FALSE	
20.1	E_SCDark	BOOL	FALSE	FALSE	Screen darkening
20.2	E_Cancel	BOOL	FALSE	FALSE	Cancel
20.3	E_CanCleared	BOOL	FALSE	FALSE	Cancel alarms cleared
20.4	E_RecCleared	BOOL	FALSE	FALSE	Recall alarms cleared
20.5	f20_5	BOOL	FALSE	FALSE	res. Language
20.6	E_SimActiv	BOOL	FALSE	FALSE	Simulation active
20.7	E_ActWCS	BOOL	FALSE	FALSE	Switchover MCS/WCS 0=MCS
21.0	E_ActivWA	BYTE	B#16#0	B#16#0	
22.0	E_Chan	BYTE	B#16#0	B#16#0	Channel displayed
23.0	E_KeybHandl	BOOL	FALSE	FALSE	Keyboard handling
23.1	E_DataTransf	BOOL	FALSE	FALSE	Data transfer active
23.2	E_DisplChange	BOOL	FALSE	FALSE	Display change
23.3	f23_3	BOOL	FALSE	FALSE	
23.4	f23_4	BOOL	FALSE	FALSE	
23.5	f23_5	BOOL	FALSE	FALSE	
23.6	f23_6	BOOL	FALSE	FALSE	
23.7	f23_7	BOOL	FALSE	FALSE	
24.0	E_V24Err	BOOL	FALSE	FALSE	
24.1	E_V24OK	BOOL	FALSE	FALSE	
24.2	E_V24COM2	BOOL	FALSE	FALSE	
24.3	E_V24COM1	BOOL	FALSE	FALSE	
24.4	E_V24stop	BOOL	FALSE	FALSE	
24.5	E_V24ext	BOOL	FALSE	FALSE	
24.6	E_V24off	BOOL	FALSE	FALSE	
24.7	E_V24on	BOOL	FALSE	FALSE	
25.0	E_V24Error	BYTE	B#16#0	B#16#0	V24: Error Byte
26.0	E_res26_0	BOOL	FALSE	FALSE	Reserved
26.1	E_PPOK	BOOL	FALSE	FALSE	Part program status OK
26.2	E_PPErr	BOOL	FALSE	FALSE	Part program status Error
26.3	E_PPAct	BOOL	FALSE	FALSE	Part program status active
26.4	f26_4	BOOL	FALSE	FALSE	Reserved
26.5	E_PPdeload	BOOL	FALSE	FALSE	Part program status deloading
26.6	E_PPlload	BOOL	FALSE	FALSE	Part program status loading
26.7	E_PPsel	BOOL	FALSE	FALSE	Part program status selecting

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
27.0	E_PPErr	BYTE	B#16#0	B#16#0	Part program status Error
28.0	A_PictNo	INT	0	0	
30.0	A_PictOn	BOOL	FALSE	FALSE	
30.1	A_PictOff	BOOL	FALSE	FALSE	
30.2	f30_2	BOOL	FALSE	FALSE	
30.3	f30_3	BOOL	FALSE	FALSE	
30.4	f30_4	BOOL	FALSE	FALSE	
30.5	f30_5	BOOL	FALSE	FALSE	
30.6	f30_6	BOOL	FALSE	FALSE	
30.7	f30_7	BOOL	FALSE	FALSE	
31.0	E_PictOK	BOOL	FALSE	FALSE	
31.1	E_PictOn	BOOL	FALSE	FALSE	
31.2	E_PictAct	BOOL	FALSE	FALSE	
31.3	E_PictOff	BOOL	FALSE	FALSE	
31.4	E_PictErr	BOOL	FALSE	FALSE	
31.5	f31_5	BOOL	FALSE	FALSE	
31.6	f31_6	BOOL	FALSE	FALSE	
31.7	E_NotAct	BOOL	FALSE	FALSE	
32.0	A_FuncNo	BYTE	B#16#0	B#16#0	
33.0	A_Par1	BYTE	B#16#0	B#16#0	
34.0	A_Par2	BYTE	B#16#0	B#16#0	
35.0	A_Par3	BYTE	B#16#0	B#16#0	
36.0	E_FuncErr	BYTE	B#16#0	B#16#0	
37.0	f37	BYTE	B#16#0	B#16#0	
38.0	f38	BYTE	B#16#0	B#16#0	
39.0	f39	BYTE	B#16#0	B#16#0	
40.0	res40[0]	BYTE	B#16#0	B#16#0	
41.0	res40[1]	BYTE	B#16#0	B#16#0	
42.0	res40[2]	BYTE	B#16#0	B#16#0	
43.0	res40[3]	BYTE	B#16#0	B#16#0	
44.0	res40[4]	BYTE	B#16#0	B#16#0	
45.0	res40[5]	BYTE	B#16#0	B#16#0	
46.0	res40[6]	BYTE	B#16#0	B#16#0	
47.0	res40[7]	BYTE	B#16#0	B#16#0	
48.0	res40[8]	BYTE	B#16#0	B#16#0	
49.0	res40[9]	BYTE	B#16#0	B#16#0	
50.0	MMC2.A_SCLight	BOOL	FALSE	FALSE	Screen light
50.1	MMC2.A_SCDark	BOOL	FALSE	FALSE	Screen darkening
50.2	MMC2.A_KeyDisable	BOOL	FALSE	FALSE	Key disable
50.3	MMC2.A_ClearCanAl	BOOL	FALSE	FALSE	Clear cancel alarms
50.4	MMC2.A_ClearRecAl	BOOL	FALSE	FALSE	Clear recall alarms
50.5	MMC2.f0_5	BOOL	FALSE	FALSE	
50.6	MMC2.f0_6	BOOL	FALSE	FALSE	
50.7	MMC2.A_ActWCS	BOOL	FALSE	FALSE	Actual value in WCS 0=MCS
52.0	MMC2.A_1stError1	WORD	W#16#0	W#16#0	1st error HIGRAPH
54.0	MMC2.A_1stError2	WORD	W#16#0	W#16#0	1st error HIGRAPH
56.0	MMC2.A_ASpi1percent	BYTE	B#16#0	B#16#0	Analog spindle 1:
57.0	MMC2.A_ASpi2percent	BYTE	B#16#0	B#16#0	
58.0	MMC2.A_MCPChan	BYTE	B#16#0	B#16#0	
59.0	MMC2.A_OEM1	BOOL	FALSE	FALSE	
59.1	MMC2.A_OEM2	BOOL	FALSE	FALSE	
59.2	MMC2.A_AToolMeas	BOOL	FALSE	FALSE	AutoToolMeasure
59.3	MMC2.f9_3	BOOL	FALSE	FALSE	
59.4	MMC2.f9_4	BOOL	FALSE	FALSE	
59.5	MMC2.f9_5	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
59.6	MMC2.f9_6	BOOL	FALSE	FALSE	
59.7	MMC2.f9_7	BOOL	FALSE	FALSE	
60.0	MMC2.A_Hardkey	BYTE	B#16#0	B#16#0	PLC Hardkeys
61.0	MMC2.f11	BYTE	B#16#0	B#16#0	Reserved for hardkeys
62.0	MMC2.f12_0	BOOL	FALSE	FALSE	
62.1	MMC2.f12_1	BOOL	FALSE	FALSE	
62.2	MMC2.A_COM2	BOOL	FALSE	FALSE	
62.3	MMC2.A_COM1	BOOL	FALSE	FALSE	
62.4	MMC2.A_V24stop	BOOL	FALSE	FALSE	
62.5	MMC2.A_V24ext	BOOL	FALSE	FALSE	
62.6	MMC2.A_V24off	BOOL	FALSE	FALSE	
62.7	MMC2.A_V24on	BOOL	FALSE	FALSE	
63.0	MMC2.f13_0	BOOL	FALSE	FALSE	
63.1	MMC2.f13_1	BOOL	FALSE	FALSE	
63.2	MMC2.f13_2	BOOL	FALSE	FALSE	
63.3	MMC2.f13_3	BOOL	FALSE	FALSE	
63.4	MMC2.f13_4	BOOL	FALSE	FALSE	
63.5	MMC2.A_PPdload	BOOL	FALSE	FALSE	
63.6	MMC2.A_PPload	BOOL	FALSE	FALSE	
63.7	MMC2.A_PPsel	BOOL	FALSE	FALSE	
64.0	MMC2.A_V24Index1	BYTE	B#16#0	B#16#0	
65.0	MMC2.A_V24Index2	BYTE	B#16#0	B#16#0	
66.0	MMC2.A_V24NoFile1	BYTE	B#16#0	B#16#0	
67.0	MMC2.A_V24NoFile2	BYTE	B#16#0	B#16#0	
68.0	MMC2.A_res18	BYTE	B#16#0	B#16#0	
69.0	MMC2.A_res19	BYTE	B#16#0	B#16#0	Message counter
70.0	MMC2.f20_0	BOOL	FALSE	FALSE	
70.1	MMC2.E_SCDark	BOOL	FALSE	FALSE	Screen darkening
70.2	MMC2.E_Cancel	BOOL	FALSE	FALSE	Cancel
70.3	MMC2.E_CanCleared	BOOL	FALSE	FALSE	Cancel alarms cleared
70.4	MMC2.E_RecCleared	BOOL	FALSE	FALSE	Recall alarms cleared
70.5	MMC2.f20_5	BOOL	FALSE	FALSE	res. Language
70.6	MMC2.E_SimActiv	BOOL	FALSE	FALSE	Simulation active
70.7	MMC2.E_ActWCS	BOOL	FALSE	FALSE	Switchover MCS/WCS 0=MCS
71.0	MMC2.E_ActivWA	BYTE	B#16#0	B#16#0	
72.0	MMC2.E_Chan	BYTE	B#16#0	B#16#0	Channel displayed
73.0	MMC2.f23	BYTE	B#16#0	B#16#0	
74.0	MMC2.E_V24Err	BOOL	FALSE	FALSE	
74.1	MMC2.E_V24OK	BOOL	FALSE	FALSE	
74.2	MMC2.E_V24COM2	BOOL	FALSE	FALSE	
74.3	MMC2.E_V24COM1	BOOL	FALSE	FALSE	
74.4	MMC2.E_V24stop	BOOL	FALSE	FALSE	
74.5	MMC2.E_V24ext	BOOL	FALSE	FALSE	
74.6	MMC2.E_V24off	BOOL	FALSE	FALSE	
74.7	MMC2.E_V24on	BOOL	FALSE	FALSE	
75.0	MMC2.E_V24Error	BYTE	B#16#0	B#16#0	V24: Error Byte
76.0	MMC2.E_res26_0	BOOL	FALSE	FALSE	Reserved
76.1	MMC2.E_PPOK	BOOL	FALSE	FALSE	Part program status OK
76.2	MMC2.E_PPErr	BOOL	FALSE	FALSE	Part program status Error
76.3	MMC2.E_PPAct	BOOL	FALSE	FALSE	Part program status active
76.4	MMC2.f26_4	BOOL	FALSE	FALSE	Reserved
76.5	MMC2.E_PPdload	BOOL	FALSE	FALSE	Part program status deloading
76.6	MMC2.E_PPload	BOOL	FALSE	FALSE	Part program status loading

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
76.7	MMC2.E_PPsel	BOOL	FALSE	FALSE	Part program status selecting
77.0	MMC2.E_PPErr	BYTE	B#16#0	B#16#0	Part program status Error
78.0	MMC2.A_PictNo	INT	0	0	
80.0	MMC2.A_PictOn	BOOL	FALSE	FALSE	
80.1	MMC2.A_PictOff	BOOL	FALSE	FALSE	
80.2	MMC2.f30_2	BOOL	FALSE	FALSE	
80.3	MMC2.f30_3	BOOL	FALSE	FALSE	
80.4	MMC2.f30_4	BOOL	FALSE	FALSE	
80.5	MMC2.f30_5	BOOL	FALSE	FALSE	
80.6	MMC2.f30_6	BOOL	FALSE	FALSE	
80.7	MMC2.f30_7	BOOL	FALSE	FALSE	
81.0	MMC2.E_PictOK	BOOL	FALSE	FALSE	
81.1	MMC2.E_PictOn	BOOL	FALSE	FALSE	
81.2	MMC2.E_PictAct	BOOL	FALSE	FALSE	
81.3	MMC2.E_PictOff	BOOL	FALSE	FALSE	
81.4	MMC2.E_PictErr	BOOL	FALSE	FALSE	
81.5	MMC2.f31_5	BOOL	FALSE	FALSE	
81.6	MMC2.f31_6	BOOL	FALSE	FALSE	
81.7	MMC2.E_NotAct	BOOL	FALSE	FALSE	
82.0	MMC2.A_FuncNo	BYTE	B#16#0	B#16#0	
83.0	MMC2.A_Par1	BYTE	B#16#0	B#16#0	
84.0	MMC2.A_Par2	BYTE	B#16#0	B#16#0	
85.0	MMC2.A_Par3	BYTE	B#16#0	B#16#0	
86.0	MMC2.E_FuncErr	BYTE	B#16#0	B#16#0	
87.0	MMC2.f37	BYTE	B#16#0	B#16#0	
88.0	MMC2.f38	BYTE	B#16#0	B#16#0	
89.0	MMC2.f39	BYTE	B#16#0	B#16#0	
90.0	MMC2.res40[0]	BYTE	B#16#0	B#16#0	
91.0	MMC2.res40[1]	BYTE	B#16#0	B#16#0	
92.0	MMC2.res40[2]	BYTE	B#16#0	B#16#0	
93.0	MMC2.res40[3]	BYTE	B#16#0	B#16#0	
94.0	MMC2.res40[4]	BYTE	B#16#0	B#16#0	
95.0	MMC2.res40[5]	BYTE	B#16#0	B#16#0	
96.0	MMC2.res40[6]	BYTE	B#16#0	B#16#0	
97.0	MMC2.res40[7]	BYTE	B#16#0	B#16#0	
98.0	MMC2.res40[8]	BYTE	B#16#0	B#16#0	
99.0	MMC2.res40[9]	BYTE	B#16#0	B#16#0	
100.0	ONL_REQUEST	WORD	W#16#0	W#16#0	
102.0	ONL_CONFIRM	WORD	W#16#0	W#16#0	
104.0	PAR_CLIENT_IDENT	WORD	W#16#0	W#16#0	
106.0	PAR_MMC_TYP	BYTE	B#16#0	B#16#0	
107.0	PAR_MSTT_ADR	BYTE	B#16#0	B#16#0	
108.0	PAR_STATUS	BYTE	B#16#0	B#16#0	
109.0	PAR_Z_INFO	BYTE	B#16#0	B#16#0	
110.0	MtoNAlive	WORD	W#16#0	W#16#0	
112.0	f112	BYTE	B#16#0	B#16#0	
113.0	ParOpKeyAdr	BYTE	B#16#0	B#16#0	
114.0	ParTcuIndex	BYTE	B#16#0	B#16#0	
115.0	f115	BYTE	B#16#0	B#16#0	
116.0	Tcu1KeyAdr	BYTE	B#16#0	B#16#0	
117.0	Tcu2KeyAdr	BYTE	B#16#0	B#16#0	
118.0	Tcu1Index	BYTE	B#16#0	B#16#0	
119.0	Tcu2Index	BYTE	B#16#0	B#16#0	
120.0	MMC1_CLIENT_IDENT	WORD	W#16#0	W#16#0	
122.0	MMC1_TYP	BYTE	B#16#0	B#16#0	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
123.0	MMC1_MSTT_ADR	BYTE	B#16#0	B#16#0	
124.0	MMC1_STATUS	BYTE	B#16#0	B#16#0	
125.0	MMC1_Z_INFO	BYTE	B#16#0	B#16#0	
126.0	MMC1_SHIFT_LOCK	BOOL	FALSE	FALSE	
126.1	MMC1_MSTT_SHIFT_LOCK	BOOL	FALSE	FALSE	
126.2	MMC1_ACTIVE_REQ	BOOL	FALSE	FALSE	
126.3	MMC1_ACTIVE_PERM	BOOL	FALSE	FALSE	
126.4	MMC1_ACTIVE_CHANGED	BOOL	FALSE	FALSE	
126.5	MMC1_CHANGED_DENIED	BOOL	FALSE	FALSE	
126.6	MMC1_TCU_SHIFT_LOCK	BOOL	FALSE	FALSE	
127.0	f127	BYTE	B#16#0	B#16#0	
128.0	MMC1_TRANS_DB	WORD	W#16#0	W#16#0	
130.0	MMC2_CLIENT_IDENT	WORD	W#16#0	W#16#0	
132.0	MMC2_TYP	BYTE	B#16#0	B#16#0	
133.0	MMC2_MSTT_ADR	BYTE	B#16#0	B#16#0	
134.0	MMC2_STATUS	BYTE	B#16#0	B#16#0	
135.0	MMC2_Z_INFO	BYTE	B#16#0	B#16#0	
136.0	MMC2_SHIFT_LOCK	BOOL	FALSE	FALSE	
136.1	MMC2_MSTT_SHIFT_LOCK	BOOL	FALSE	FALSE	
136.2	MMC2_ACTIVE_REQ	BOOL	FALSE	FALSE	
136.3	MMC2_ACTIVE_PERM	BOOL	FALSE	FALSE	
136.4	MMC2_ACTIVE_CHANGED	BOOL	FALSE	FALSE	
136.5	MMC2_CHANGED_DENIED	BOOL	FALSE	FALSE	
136.6	MMC2_TCU_SHIFT_LOCK	BOOL	FALSE	FALSE	
137.0	f137	BYTE	B#16#0	B#16#0	
138.0	MMC2_TRANS_DB	WORD	W#16#0	W#16#0	
140.0	A_Subtype	INT	0	0	for Codecarrier Input from PLC
142.0	A_Duplo	INT	0	0	
144.0	A_Ident	STRING [32]	"	"	
178.0	A_Tnumber	INT	0	0	
180.0	A_MagazinePlace	INT	0	0	
182.0	A_MagazinePlaceType	INT	0	0	
184.0	A_ToolSize_Upper	BYTE	B#16#0	B#16#0	
185.0	A_ToolSize_Down	BYTE	B#16#0	B#16#0	
186.0	A_ToolSize_Left	BYTE	B#16#0	B#16#0	
187.0	A_ToolSize_Right	BYTE	B#16#0	B#16#0	
188.0	A_Channel	BYTE	B#16#0	B#16#0	
189.0	A>LoadingPlace	BYTE	B#16#0	B#16#0	
190.0	A_Magazine	INT	0	0	
192.0	A_Unit	BYTE	B#16#0	B#16#0	
193.0	A_NCU_Index	BYTE	B#16#0	B#16#0	
194.0	A_FileIndex	INT	0	0	
196.0	A_ActiveEnable	BOOL	FALSE	FALSE	
196.1	A_Override	BOOL	FALSE	FALSE	
196.2	A_LoadTool	BOOL	FALSE	FALSE	
196.3	A_DeleteTool	BOOL	FALSE	FALSE	
198.0	E_Subtype	INT	0	0	for Codecarrier Output to PLC
200.0	E_Duplo	INT	0	0	
202.0	E_Ident	STRING [32]	"	"	
236.0	E_Tnumber	INT	0	0	
238.0	E_ToolState	INT	0	0	
240.0	E_MagazinePlaceType	INT	0	0	
242.0	E_ToolSize_Upper	BYTE	B#16#0	B#16#0	
243.0	E_ToolSize_Down	BYTE	B#16#0	B#16#0	
244.0	E_ToolSize_Left	BYTE	B#16#0	B#16#0	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
245.0	E_ToolSize_Right	BYTE	B#16#0	B#16#0	
246.0	E_Magazine	INT	0	0	
248.0	E_MagazinePlace	INT	0	0	
250.0	A_ReqMMC1	BOOL	FALSE	FALSE	for Codecarrier Request MMC-Interface1
250.1	A_ReqMMC2	BOOL	FALSE	FALSE	for Codecarrier Request MMC-Interface2
251.0	A_K_Code	BYTE	B#16#0	B#16#0	
252.0	E_Done	BOOL	FALSE	FALSE	
252.1	E_Error	BOOL	FALSE	FALSE	
252.2	E_Active	BOOL	FALSE	FALSE	CodeCarrierReadEnable : BOOL; CodeCarrierWriteEnable : BOOL;
253.0	E_K_CodeError	BYTE	B#16#0	B#16#0	Identify for Error_Code
254.0	E_Error_Code	INT	0	0	
256.0	E_Req	BOOL	FALSE	FALSE	for Positioning
257.0	f257	BYTE	B#16#0	B#16#0	
258.0	A_Done	BOOL	FALSE	FALSE	
258.1	A_Error	BOOL	FALSE	FALSE	
258.2	A_Active	BOOL	FALSE	FALSE	
258.3	f258_3	BOOL	FALSE	FALSE	
258.4	f258_4	BOOL	FALSE	FALSE	
258.5	f258_5	BOOL	FALSE	FALSE	
258.6	f258_6	BOOL	FALSE	FALSE	
258.7	f258_7	BOOL	FALSE	FALSE	
259.0	E_TDC_Read	BOOL	FALSE	FALSE	
259.1	E_TDC_Write	BOOL	FALSE	FALSE	
259.2	E_TDC_Cancel	BOOL	FALSE	FALSE	
260.0	A_Error_Code	INT	0	0	
262.0	E_PMagazine	INT	0	0	
264.0	E_PMagazinePlace	INT	0	0	
266.0	E_PTnumber	INT	0	0	TPM-Data
268.0	A_TPMStatus	INT	0	0	
270.0	A_TPMCounter[1]	DINT	L#0	L#0	
274.0	A_TPMCounter[2]	DINT	L#0	L#0	
278.0	A_TPMCounter[3]	DINT	L#0	L#0	
282.0	A_TPMCounter[4]	DINT	L#0	L#0	
286.0	A_TPMCounter[5]	DINT	L#0	L#0	
290.0	A_TPMCounter[6]	DINT	L#0	L#0	
294.0	A_TPMCounter[7]	DINT	L#0	L#0	
298.0	A_TPMCounter[8]	DINT	L#0	L#0	
302.0	A_TPMCounter[9]	DINT	L#0	L#0	
306.0	A_TPMCounter[10]	DINT	L#0	L#0	
310.0	A_TPMCounter[11]	DINT	L#0	L#0	
314.0	A_TPMCounter[12]	DINT	L#0	L#0	
318.0	A_TPMCounter[13]	DINT	L#0	L#0	
322.0	A_TPMCounter[14]	DINT	L#0	L#0	
326.0	A_TPMCounter[15]	DINT	L#0	L#0	
330.0	A_TPMCounter[16]	DINT	L#0	L#0	
334.0	A_TPMCounter[17]	DINT	L#0	L#0	
338.0	A_TPMCounter[18]	DINT	L#0	L#0	
342.0	A_TPMCounter[19]	DINT	L#0	L#0	
346.0	A_TPMCounter[20]	DINT	L#0	L#0	
350.0	A_TPMCounter[21]	DINT	L#0	L#0	
354.0	A_TPMCounter[22]	DINT	L#0	L#0	
358.0	A_TPMCounter[23]	DINT	L#0	L#0	
362.0	A_TPMCounter[24]	DINT	L#0	L#0	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
366.0	A_TPMCounter[25]	DINT	L#0	L#0	
370.0	A_TPMCounter[26]	DINT	L#0	L#0	
374.0	A_TPMCounter[27]	DINT	L#0	L#0	
378.0	A_TPMCounter[28]	DINT	L#0	L#0	
382.0	A_TPMCounter[29]	DINT	L#0	L#0	
386.0	A_TPMCounter[30]	DINT	L#0	L#0	
390.0	A_TPMCounter[31]	DINT	L#0	L#0	
394.0	A_TPMCounter[32]	DINT	L#0	L#0	
398.0	A_HWheelSimOvr	BYTE	B#16#0	B#16#0	
399.0	f399	BYTE	B#16#0	B#16#0	
400.0	A_SimOvr	INT	0	0	simulation override
402.0	A_SimState	INT	0	0	simulation state

DB21 - <offline>

"Chan1"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT21

Nome:**Famiglia:****Autore:****Versione:**

0.1

Versione blocco:

2

Lunghezza (blocco / dati):

01634 / 00392

Data e ora**Codice:**

10/03/2014 11.34.38

Interfaccia:

12/03/2010 08.00.00

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)

09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	f0_0	BOOL	FALSE	FALSE	
0.1	f0_1	BOOL	FALSE	FALSE	
0.2	f0_2	BOOL	FALSE	FALSE	
0.3	A_DRF	BOOL	FALSE	FALSE	Activate DRF
0.4	A_SBL	BOOL	FALSE	FALSE	Activate single block
0.5	A_M01	BOOL	FALSE	FALSE	Activate M01
0.6	A_DRY	BOOL	FALSE	FALSE	Activate dry run feedrate
0.7	f0_7	BOOL	FALSE	FALSE	
1.0	A_Ref	BOOL	FALSE	FALSE	Activate referencing
1.1	A_ProtZone	BOOL	FALSE	FALSE	Enable protection zones
1.2	A_SynOff	BOOL	FALSE	FALSE	Synchronous action off
1.3	A_TM_TimOut	BOOL	FALSE	FALSE	Activate time-out (TM)
1.4	A_CLC_Stop	BOOL	FALSE	FALSE	CLC stop
1.5	A_CLC_OR	BOOL	FALSE	FALSE	CLC override
1.6	A_PLC_ActCompl	BOOL	FALSE	FALSE	PLC action complete
1.7	A_ProgTest	BOOL	FALSE	FALSE	Activate program test
2.0	A_SKP0	BOOL	FALSE	FALSE	Activate skip block \0
2.1	A_SKP1	BOOL	FALSE	FALSE	Activate skip block \1
2.2	A_SKP2	BOOL	FALSE	FALSE	Activate skip block \2
2.3	A_SKP3	BOOL	FALSE	FALSE	Activate skip block \3
2.4	A_SKP4	BOOL	FALSE	FALSE	Activate skip block \4
2.5	A_SKP5	BOOL	FALSE	FALSE	Activate skip block \5
2.6	A_SKP6	BOOL	FALSE	FALSE	Activate skip block \6
2.7	A_SKP7	BOOL	FALSE	FALSE	Activate skip block \7
3.0	A_StrokEnab	BOOL	FALSE	FALSE	Stroke enable
3.1	A_ManStrokEnab	BOOL	FALSE	FALSE	Manual stroke enable
3.2	A_StrokSup	BOOL	FALSE	FALSE	Stroke suppression
3.3	A_StrokDelayed	BOOL	FALSE	FALSE	Stroke delayed
3.4	A_StrokStop	BOOL	FALSE	FALSE	Stroke not operating
3.5	A_ManRelStroke2	BOOL	FALSE	FALSE	Manual release of stroke 2
3.6	A3_6	BOOL	FALSE	FALSE	
3.7	A3_7	BOOL	FALSE	FALSE	
4.0	A_FD_OR	BYTE	B#16#0	B#16#0	Feedrate override
5.0	A_RT_OR	BYTE	B#16#0	B#16#0	Rapid traverse override

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
6.0	A_FDdisable	BOOL	FALSE	FALSE	Feed disable
6.1	A_Rldisable	BOOL	FALSE	FALSE	Read-in disable
6.2	A_DeleteDTG	BOOL	FALSE	FALSE	Delete distance to go
6.3	A_SP_Clear	BOOL	FALSE	FALSE	Clear SP repetitions
6.4	A_ProgAbort	BOOL	FALSE	FALSE	Program level abort
6.5	A_F_Limit	BOOL	FALSE	FALSE	Tool path feedrate limitation
6.6	A_RT_ORA	BOOL	FALSE	FALSE	Rapid traverse override active
6.7	A_FD_ORA	BOOL	FALSE	FALSE	Feedrate override active
7.0	A_NCStartDisabl	BOOL	FALSE	FALSE	NC start disable
7.1	A_NCStart	BOOL	FALSE	FALSE	NC start
7.2	A_NCStopBlock	BOOL	FALSE	FALSE	NC stop at block limit
7.3	A_NCStop	BOOL	FALSE	FALSE	NC stop
7.4	A_NCStopASp	BOOL	FALSE	FALSE	NC stop axes plus spindle
7.5	A_SuppStartLock	BOOL	FALSE	FALSE	Suppress Start Lock
7.6	f7_6	BOOL	FALSE	FALSE	
7.7	A_Reset	BOOL	FALSE	FALSE	Reset
8.0	A_MRP[1]	BOOL	FALSE	FALSE	
8.1	A_MRP[2]	BOOL	FALSE	FALSE	
8.2	A_MRP[3]	BOOL	FALSE	FALSE	
8.3	A_MRP[4]	BOOL	FALSE	FALSE	
8.4	A_MRP[5]	BOOL	FALSE	FALSE	
8.5	A_MRP[6]	BOOL	FALSE	FALSE	
8.6	A_MRP[7]	BOOL	FALSE	FALSE	
8.7	A_MRP[8]	BOOL	FALSE	FALSE	
9.0	A_MRP[9]	BOOL	FALSE	FALSE	
9.1	A_MRP[10]	BOOL	FALSE	FALSE	
10.0	A_CSP[1]	BOOL	FALSE	FALSE	
10.1	A_CSP[2]	BOOL	FALSE	FALSE	
10.2	A_CSP[3]	BOOL	FALSE	FALSE	
10.3	A_CSP[4]	BOOL	FALSE	FALSE	
10.4	A_CSP[5]	BOOL	FALSE	FALSE	
10.5	A_CSP[6]	BOOL	FALSE	FALSE	
10.6	A_CSP[7]	BOOL	FALSE	FALSE	
10.7	A_CSP[8]	BOOL	FALSE	FALSE	
11.0	A_CSP[9]	BOOL	FALSE	FALSE	
11.1	A_CSP[10]	BOOL	FALSE	FALSE	
12.0	A_Geo[1].HW1	BOOL	FALSE	FALSE	Activate handwheel 1
12.1	A_Geo[1].HW2	BOOL	FALSE	FALSE	Activate handwheel 2
12.2	A_Geo[1].HW3	BOOL	FALSE	FALSE	Activate handwheel 3
12.3	A_Geo[1].FDStop	BOOL	FALSE	FALSE	Feed stop
12.4	A_Geo[1].Disabl	BOOL	FALSE	FALSE	Traversing key disable
12.5	A_Geo[1].RapidTrOR	BOOL	FALSE	FALSE	Rapid traverse override
12.6	A_Geo[1].Minus	BOOL	FALSE	FALSE	Traversing key minus
12.7	A_Geo[1].Plus	BOOL	FALSE	FALSE	Traversing key plus
13.0	A_Geo[1].INC1	BOOL	FALSE	FALSE	INC 1
13.1	A_Geo[1].INC10	BOOL	FALSE	FALSE	INC 10
13.2	A_Geo[1].INC100	BOOL	FALSE	FALSE	INC 100
13.3	A_Geo[1].INC1000	BOOL	FALSE	FALSE	INC 1000
13.4	A_Geo[1].INC10000	BOOL	FALSE	FALSE	INC 10000
13.5	A_Geo[1].INCVar	BOOL	FALSE	FALSE	INC variable
14.0	A_Geo[1].OEM	BYTE	B#16#0	B#16#0	OEM signals
15.0	A_Geo[1].InvHWDiOfRot	BOOL	FALSE	FALSE	Inverting handwheel direction of rotation
15.1	A_Geo[1].f3_1	BOOL	FALSE	FALSE	
15.2	A_Geo[1].f3_2	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
15.3	A_Geo[1].f3_3	BOOL	FALSE	FALSE	
15.4	A_Geo[1].f3_4	BOOL	FALSE	FALSE	
15.5	A_Geo[1].f3_5	BOOL	FALSE	FALSE	
15.6	A_Geo[1].f3_6	BOOL	FALSE	FALSE	
15.7	A_Geo[1].f3_7	BOOL	FALSE	FALSE	
16.0	A_Geo[2].HW1	BOOL	FALSE	FALSE	Activate handwheel 1
16.1	A_Geo[2].HW2	BOOL	FALSE	FALSE	Activate handwheel 2
16.2	A_Geo[2].HW3	BOOL	FALSE	FALSE	Activate handwheel 3
16.3	A_Geo[2].FDStop	BOOL	FALSE	FALSE	Feed stop
16.4	A_Geo[2].Disabl	BOOL	FALSE	FALSE	Traversing key disable
16.5	A_Geo[2].RapidTrOR	BOOL	FALSE	FALSE	Rapid traverse override
16.6	A_Geo[2].Minus	BOOL	FALSE	FALSE	Traversing key minus
16.7	A_Geo[2].Plus	BOOL	FALSE	FALSE	Traversing key plus
17.0	A_Geo[2].INC1	BOOL	FALSE	FALSE	INC 1
17.1	A_Geo[2].INC10	BOOL	FALSE	FALSE	INC 10
17.2	A_Geo[2].INC100	BOOL	FALSE	FALSE	INC 100
17.3	A_Geo[2].INC1000	BOOL	FALSE	FALSE	INC 1000
17.4	A_Geo[2].INC10000	BOOL	FALSE	FALSE	INC 10000
17.5	A_Geo[2].INCVar	BOOL	FALSE	FALSE	INC variable
18.0	A_Geo[2].OEM	BYTE	B#16#0	B#16#0	OEM signals
19.0	A_Geo[2].InvHWDiOfRot	BOOL	FALSE	FALSE	Inverting handwheel direction of rotation
19.1	A_Geo[2].f3_1	BOOL	FALSE	FALSE	
19.2	A_Geo[2].f3_2	BOOL	FALSE	FALSE	
19.3	A_Geo[2].f3_3	BOOL	FALSE	FALSE	
19.4	A_Geo[2].f3_4	BOOL	FALSE	FALSE	
19.5	A_Geo[2].f3_5	BOOL	FALSE	FALSE	
19.6	A_Geo[2].f3_6	BOOL	FALSE	FALSE	
19.7	A_Geo[2].f3_7	BOOL	FALSE	FALSE	
20.0	A_Geo[3].HW1	BOOL	FALSE	FALSE	Activate handwheel 1
20.1	A_Geo[3].HW2	BOOL	FALSE	FALSE	Activate handwheel 2
20.2	A_Geo[3].HW3	BOOL	FALSE	FALSE	Activate handwheel 3
20.3	A_Geo[3].FDStop	BOOL	FALSE	FALSE	Feed stop
20.4	A_Geo[3].Disabl	BOOL	FALSE	FALSE	Traversing key disable
20.5	A_Geo[3].RapidTrOR	BOOL	FALSE	FALSE	Rapid traverse override
20.6	A_Geo[3].Minus	BOOL	FALSE	FALSE	Traversing key minus
20.7	A_Geo[3].Plus	BOOL	FALSE	FALSE	Traversing key plus
21.0	A_Geo[3].INC1	BOOL	FALSE	FALSE	INC 1
21.1	A_Geo[3].INC10	BOOL	FALSE	FALSE	INC 10
21.2	A_Geo[3].INC100	BOOL	FALSE	FALSE	INC 100
21.3	A_Geo[3].INC1000	BOOL	FALSE	FALSE	INC 1000
21.4	A_Geo[3].INC10000	BOOL	FALSE	FALSE	INC 10000
21.5	A_Geo[3].INCVar	BOOL	FALSE	FALSE	INC variable
22.0	A_Geo[3].OEM	BYTE	B#16#0	B#16#0	OEM signals
23.0	A_Geo[3].InvHWDiOfRot	BOOL	FALSE	FALSE	Inverting handwheel direction of rotation
23.1	A_Geo[3].f3_1	BOOL	FALSE	FALSE	
23.2	A_Geo[3].f3_2	BOOL	FALSE	FALSE	
23.3	A_Geo[3].f3_3	BOOL	FALSE	FALSE	
23.4	A_Geo[3].f3_4	BOOL	FALSE	FALSE	
23.5	A_Geo[3].f3_5	BOOL	FALSE	FALSE	
23.6	A_Geo[3].f3_6	BOOL	FALSE	FALSE	
23.7	A_Geo[3].f3_7	BOOL	FALSE	FALSE	
24.0	f24_0	BOOL	FALSE	FALSE	
24.1	f24_1	BOOL	FALSE	FALSE	
24.2	f24_2	BOOL	FALSE	FALSE	
24.3	E_MMC_DRF	BOOL	FALSE	FALSE	MMC DRF selected

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
24.4	f24_4	BOOL	FALSE	FALSE	
24.5	E_MMC_M01	BOOL	FALSE	FALSE	MMC M01 selected
24.6	E_MMC_DRY	BOOL	FALSE	FALSE	MMC Dry run feedrate selected
24.7	f24_7	BOOL	FALSE	FALSE	
25.0	E_MMC_REPOSPM_0	BOOL	FALSE	FALSE	MMC REPOSPATHMODE 0
25.1	E_MMC_REPOSPM_1	BOOL	FALSE	FALSE	MMC REPOSPATHMODE 1
25.2	E_MMC_REPOSPM_2	BOOL	FALSE	FALSE	MMC REPOSPATHMODE 2
25.3	E_MMC_FD_OR4RT_OR	BOOL	FALSE	FALSE	MMC Feedrate override for rapid traverse selected
25.4	E_MMC_REPOSPMode	BOOL	FALSE	FALSE	MMC REPOS MODE EDGE
25.5	f25_5	BOOL	FALSE	FALSE	
25.6	f25_6	BOOL	FALSE	FALSE	
25.7	E_MMC_ProgTest	BOOL	FALSE	FALSE	Program test selected
26.0	E_MMC_SKP0	BOOL	FALSE	FALSE	MMC skip block selected \0
26.1	E_MMC_SKP1	BOOL	FALSE	FALSE	MMC skip block selected \1
26.2	E_MMC_SKP2	BOOL	FALSE	FALSE	MMC skip block selected \2
26.3	E_MMC_SKP3	BOOL	FALSE	FALSE	MMC skip block selected \3
26.4	E_MMC_SKP4	BOOL	FALSE	FALSE	MMC skip block selected \4
26.5	E_MMC_SKP5	BOOL	FALSE	FALSE	MMC skip block selected \5
26.6	E_MMC_SKP6	BOOL	FALSE	FALSE	MMC skip block selected \6
26.7	E_MMC_SKP7	BOOL	FALSE	FALSE	MMC skip block selected \7
27.0	E_MMC_SKP8	BOOL	FALSE	FALSE	MMC skip block selected \8
27.1	E_MMC_SKP9	BOOL	FALSE	FALSE	MMC skip block selected \9
27.2	f27_2	BOOL	FALSE	FALSE	
27.3	f27_3	BOOL	FALSE	FALSE	
27.4	f27_4	BOOL	FALSE	FALSE	
27.5	f27_5	BOOL	FALSE	FALSE	
27.6	f27_6	BOOL	FALSE	FALSE	
27.7	f27_7	BOOL	FALSE	FALSE	
28.0	A_OEM	BYTE	B#16#0	B#16#0	
29.0	A_FixedFD1	BOOL	FALSE	FALSE	Fixed feeds
29.1	A_FixedFD2	BOOL	FALSE	FALSE	
29.2	A_FixedFD3	BOOL	FALSE	FALSE	
29.3	A_FixedFD4	BOOL	FALSE	FALSE	
29.4	A_PTP_Travel	BOOL	FALSE	FALSE	Activate PTP travel
29.5	A_DisablWIP_Counter	BOOL	FALSE	FALSE	Disable workpiece counter
29.6	A_DisablWearMon	BOOL	FALSE	FALSE	Disable wear monitoring
29.7	A_DontDisablTool	BOOL	FALSE	FALSE	Do not disable tool
30.0	A_ContHW1	BOOL	FALSE	FALSE	Activate contour handwheels
30.1	A_ContHW2	BOOL	FALSE	FALSE	
30.2	A_ContHW3	BOOL	FALSE	FALSE	
30.3	A_ContHWsim	BOOL	FALSE	FALSE	Simulated contour handwheel on
30.4	A_ContHWneg	BOOL	FALSE	FALSE	Contour handwheel neg. route
30.5	A_NCKrelatedM01	BOOL	FALSE	FALSE	Activate NCK-related M01

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30.6	A_JOG_Circles	BOOL	FALSE	FALSE	JOG in circles
30.7	A_NoToolChangeCmd	BOOL	FALSE	FALSE	No tool change commands
31.0	A_REPOSPM_0	BOOL	FALSE	FALSE	REPOSPATHMODE 0
31.1	A_REPOSPM_1	BOOL	FALSE	FALSE	REPOSPATHMODE 1
31.2	A_REPOSPM_2	BOOL	FALSE	FALSE	REPOSPATHMODE 2
31.3	f31_3	BOOL	FALSE	FALSE	
31.4	A_REPOSPMode	BOOL	FALSE	FALSE	REPOS MODE EDGE
31.5	A_InvCHWDirOfRot	BOOL	FALSE	FALSE	Inverting contour handwheel direction of rotation
31.6	A_SKP8	BOOL	FALSE	FALSE	Activate skip block \8
31.7	A_SKP9	BOOL	FALSE	FALSE	Activate skip block \9
32.0	E_ExecExtern	BOOL	FALSE	FALSE	Execution from external source active
32.1	f32_1	BOOL	FALSE	FALSE	
32.2	f32_2	BOOL	FALSE	FALSE	
32.3	E_ActBlock	BOOL	FALSE	FALSE	Action block active
32.4	E_BegBlock	BOOL	FALSE	FALSE	Approach block active
32.5	E_M01	BOOL	FALSE	FALSE	M0/M1 active
32.6	E_LastActBlock	BOOL	FALSE	FALSE	Last action block active
32.7	f32_7	BOOL	FALSE	FALSE	
33.0	E_Ref	BOOL	FALSE	FALSE	Referencing active
33.1	E_OrieToolholder	BOOL	FALSE	FALSE	Orientable toolholder active
33.2	E_RevFD	BOOL	FALSE	FALSE	Revolitional feedrate active
33.3	E_HWOOverlay	BOOL	FALSE	FALSE	Handwheel overlay active
33.4	E_BlockSearch	BOOL	FALSE	FALSE	Block search active
33.5	E_M30	BOOL	FALSE	FALSE	M2/M30 active
33.6	E_Transform	BOOL	FALSE	FALSE	Transformation active
33.7	E_ProgTest	BOOL	FALSE	FALSE	Program test active
34.0	E_OEMChan	BYTE	B#16#0	B#16#0	OEM channel signals feedback
35.0	E_ProgRunn	BOOL	FALSE	FALSE	Program running
35.1	E_ProgWait	BOOL	FALSE	FALSE	Program waiting
35.2	E_ProgStop	BOOL	FALSE	FALSE	Program stopped
35.3	E_ProgInterrupt	BOOL	FALSE	FALSE	Program interrupted
35.4	E_ProgrAborted	BOOL	FALSE	FALSE	Program aborted
35.5	E_ChanActive	BOOL	FALSE	FALSE	Channel active
35.6	E_ChanInterrupt	BOOL	FALSE	FALSE	Channel interrupted
35.7	E_ChanReset	BOOL	FALSE	FALSE	Channel reset
36.0	E_StartReq	BOOL	FALSE	FALSE	Start request
36.1	E_StopReq	BOOL	FALSE	FALSE	Stop request
36.2	E_AxesRef	BOOL	FALSE	FALSE	All axes referenced
36.3	E_AxesStop	BOOL	FALSE	FALSE	All axes stationary
36.4	E_IR_Activ	BOOL	FALSE	FALSE	Interrupt processing active
36.5	E_ChanRO	BOOL	FALSE	FALSE	Channel ready for operation
36.6	E_NCKAlarmChan	BOOL	FALSE	FALSE	Channel-specific NCK alarm present
36.7	E_NCKAlarmStop	BOOL	FALSE	FALSE	NCK alarm with processing stop present
37.0	E_CHW1	BOOL	FALSE	FALSE	Contour handwheel 1 on
37.1	E_CHW2	BOOL	FALSE	FALSE	Contour handwheel 2 on
37.2	E_CHW3	BOOL	FALSE	FALSE	Contour handwheel 3 on
37.3	E_CLC	BOOL	FALSE	FALSE	CLC active

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37.4	E_CLCStopLL	BOOL	FALSE	FALSE	CLC stopped lower limit
37.5	E_CLCStopUL	BOOL	FALSE	FALSE	CLC stopped upper limit
37.6	E_RIEnablIgnored	BOOL	FALSE	FALSE	Read-in enable is ignored
37.7	E_StopBlkEndSBLsuppr	BOOL	FALSE	FALSE	Stop at block end with SBL is suppressed
38.0	E_StrokeEA	BOOL	FALSE	FALSE	Stroke enable active
38.1	E_AcknManStrokEnab	BOOL	FALSE	FALSE	Acknowledgement manual stroke enable
38.2	f38_2	BOOL	FALSE	FALSE	
38.3	f38_3	BOOL	FALSE	FALSE	
38.4	f38_4	BOOL	FALSE	FALSE	
38.5	f38_5	BOOL	FALSE	FALSE	
38.6	f38_6	BOOL	FALSE	FALSE	
38.7	f38_7	BOOL	FALSE	FALSE	
39.0	E_ProtZoneNOK	BOOL	FALSE	FALSE	Protection zones not guaranteed
39.1	f39_1	BOOL	FALSE	FALSE	
39.2	f39_2	BOOL	FALSE	FALSE	
39.3	f39_3	BOOL	FALSE	FALSE	
39.4	f39_4	BOOL	FALSE	FALSE	
39.5	E_InvCHWDirOfRot	BOOL	FALSE	FALSE	Contour handwheel direction of rotation invert actively
39.6	f39_6	BOOL	FALSE	FALSE	
39.7	f39_7	BOOL	FALSE	FALSE	
40.0	E_Geo[1].HW1	BOOL	FALSE	FALSE	Handwheel 1 active
40.1	E_Geo[1].HW2	BOOL	FALSE	FALSE	Handwheel 2 active
40.2	E_Geo[1].HW3	BOOL	FALSE	FALSE	Handwheel 3 active
40.3	E_Geo[1].f0_3	BOOL	FALSE	FALSE	
40.4	E_Geo[1].TReqMinus	BOOL	FALSE	FALSE	Travel requests minus
40.5	E_Geo[1].TReqPlus	BOOL	FALSE	FALSE	Travel requests plus
40.6	E_Geo[1].TCMinus	BOOL	FALSE	FALSE	Traverse command minus
40.7	E_Geo[1].TCPlus	BOOL	FALSE	FALSE	Traverse command plus
41.0	E_Geo[1].INC1	BOOL	FALSE	FALSE	INC 1 active
41.1	E_Geo[1].INC10	BOOL	FALSE	FALSE	INC 10 active
41.2	E_Geo[1].INC100	BOOL	FALSE	FALSE	INC 100 active
41.3	E_Geo[1].INC1000	BOOL	FALSE	FALSE	INC 1000 active
41.4	E_Geo[1].INC10000	BOOL	FALSE	FALSE	INC 10000 active
41.5	E_Geo[1].INCVar	BOOL	FALSE	FALSE	INC variable active
42.0	E_Geo[1].OEM	BYTE	B#16#0	B#16#0	OEM signals
43.0	E_Geo[1].InvHWDDirOfRot	BOOL	FALSE	FALSE	Handwheel direction of rotation invert actively
43.1	E_Geo[1].f3_1	BOOL	FALSE	FALSE	
43.2	E_Geo[1].f3_2	BOOL	FALSE	FALSE	
43.3	E_Geo[1].f3_3	BOOL	FALSE	FALSE	
43.4	E_Geo[1].f3_4	BOOL	FALSE	FALSE	
43.5	E_Geo[1].f3_5	BOOL	FALSE	FALSE	
43.6	E_Geo[1].f3_6	BOOL	FALSE	FALSE	
43.7	E_Geo[1].f3_7	BOOL	FALSE	FALSE	
44.0	E_Geo[1].f4	BYTE	B#16#0	B#16#0	
46.0	E_Geo[2].HW1	BOOL	FALSE	FALSE	Handwheel 1 active
46.1	E_Geo[2].HW2	BOOL	FALSE	FALSE	Handwheel 2 active
46.2	E_Geo[2].HW3	BOOL	FALSE	FALSE	Handwheel 3 active
46.3	E_Geo[2].f0_3	BOOL	FALSE	FALSE	
46.4	E_Geo[2].TReqMinus	BOOL	FALSE	FALSE	Travel requests minus
46.5	E_Geo[2].TReqPlus	BOOL	FALSE	FALSE	Travel requests plus
46.6	E_Geo[2].TCMinus	BOOL	FALSE	FALSE	Traverse command minus

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46.7	E_Geo[2].TCPlus	BOOL	FALSE	FALSE	Traverse command plus
47.0	E_Geo[2].INC1	BOOL	FALSE	FALSE	INC 1 active
47.1	E_Geo[2].INC10	BOOL	FALSE	FALSE	INC 10 active
47.2	E_Geo[2].INC100	BOOL	FALSE	FALSE	INC 100 active
47.3	E_Geo[2].INC1000	BOOL	FALSE	FALSE	INC 1000 active
47.4	E_Geo[2].INC10000	BOOL	FALSE	FALSE	INC 10000 active
47.5	E_Geo[2].INCVar	BOOL	FALSE	FALSE	INC variable active
48.0	E_Geo[2].OEM	BYTE	B#16#0	B#16#0	OEM signals
49.0	E_Geo[2].InvHWDiOfRot	BOOL	FALSE	FALSE	Handwheel direction of rotation invert actively
49.1	E_Geo[2].f3_1	BOOL	FALSE	FALSE	
49.2	E_Geo[2].f3_2	BOOL	FALSE	FALSE	
49.3	E_Geo[2].f3_3	BOOL	FALSE	FALSE	
49.4	E_Geo[2].f3_4	BOOL	FALSE	FALSE	
49.5	E_Geo[2].f3_5	BOOL	FALSE	FALSE	
49.6	E_Geo[2].f3_6	BOOL	FALSE	FALSE	
49.7	E_Geo[2].f3_7	BOOL	FALSE	FALSE	
50.0	E_Geo[2].f4	BYTE	B#16#0	B#16#0	
52.0	E_Geo[3].HW1	BOOL	FALSE	FALSE	Handwheel 1 active
52.1	E_Geo[3].HW2	BOOL	FALSE	FALSE	Handwheel 2 active
52.2	E_Geo[3].HW3	BOOL	FALSE	FALSE	Handwheel 3 active
52.3	E_Geo[3].f0_3	BOOL	FALSE	FALSE	
52.4	E_Geo[3].TReqMinus	BOOL	FALSE	FALSE	Travel requests minus
52.5	E_Geo[3].TReqPlus	BOOL	FALSE	FALSE	Travel requests plus
52.6	E_Geo[3].TCMinus	BOOL	FALSE	FALSE	Traverse command minus
52.7	E_Geo[3].TCPlus	BOOL	FALSE	FALSE	Traverse command plus
53.0	E_Geo[3].INC1	BOOL	FALSE	FALSE	INC 1 active
53.1	E_Geo[3].INC10	BOOL	FALSE	FALSE	INC 10 active
53.2	E_Geo[3].INC100	BOOL	FALSE	FALSE	INC 100 active
53.3	E_Geo[3].INC1000	BOOL	FALSE	FALSE	INC 1000 active
53.4	E_Geo[3].INC10000	BOOL	FALSE	FALSE	INC 10000 active
53.5	E_Geo[3].INCVar	BOOL	FALSE	FALSE	INC variable active
54.0	E_Geo[3].OEM	BYTE	B#16#0	B#16#0	OEM signals
55.0	E_Geo[3].InvHWDiOfRot	BOOL	FALSE	FALSE	Handwheel direction of rotation invert actively
55.1	E_Geo[3].f3_1	BOOL	FALSE	FALSE	
55.2	E_Geo[3].f3_2	BOOL	FALSE	FALSE	
55.3	E_Geo[3].f3_3	BOOL	FALSE	FALSE	
55.4	E_Geo[3].f3_4	BOOL	FALSE	FALSE	
55.5	E_Geo[3].f3_5	BOOL	FALSE	FALSE	
55.6	E_Geo[3].f3_6	BOOL	FALSE	FALSE	
55.7	E_Geo[3].f3_7	BOOL	FALSE	FALSE	
56.0	E_Geo[3].f4	BYTE	B#16#0	B#16#0	
58.0	M1Change	BOOL	FALSE	FALSE	M function 1 change
58.1	M2Change	BOOL	FALSE	FALSE	M function 2 change
58.2	M3Change	BOOL	FALSE	FALSE	M function 3 change
58.3	M4Change	BOOL	FALSE	FALSE	M function 4 change
58.4	M5Change	BOOL	FALSE	FALSE	M function 5 change
58.5	f58_5	BOOL	FALSE	FALSE	
58.6	f58_6	BOOL	FALSE	FALSE	
58.7	f58_7	BOOL	FALSE	FALSE	
59.0	M1NDec	BOOL	FALSE	FALSE	M function 1 not decoded
59.1	M2NDec	BOOL	FALSE	FALSE	M function 2 not decoded
59.2	M3NDec	BOOL	FALSE	FALSE	M function 3 not decoded

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59.3	M4NDec	BOOL	FALSE	FALSE	M function 4 not decoded
59.4	M5NDec	BOOL	FALSE	FALSE	M function 5 not decoded
59.5	f59_5	BOOL	FALSE	FALSE	
59.6	f59_6	BOOL	FALSE	FALSE	
59.7	f59_7	BOOL	FALSE	FALSE	
60.0	S1Change	BOOL	FALSE	FALSE	S function 1 change
60.1	S2Change	BOOL	FALSE	FALSE	S function 2 change
60.2	S3Change	BOOL	FALSE	FALSE	S function 3 change
60.3	f60_3	BOOL	FALSE	FALSE	
60.4	S1Quick	BOOL	FALSE	FALSE	S function 1 quick
60.5	S2Quick	BOOL	FALSE	FALSE	S function 2 quick
60.6	S3Quick	BOOL	FALSE	FALSE	S function 3 quick
60.7	f60_7	BOOL	FALSE	FALSE	
61.0	T1Change	BOOL	FALSE	FALSE	T function 1 change
61.1	T2Change	BOOL	FALSE	FALSE	T function 2 change
61.2	T3Change	BOOL	FALSE	FALSE	T function 3 change
61.3	f61_3	BOOL	FALSE	FALSE	
61.4	T1Quick	BOOL	FALSE	FALSE	T function 1 quick
61.5	T2Quick	BOOL	FALSE	FALSE	T function 2 quick
61.6	T3Quick	BOOL	FALSE	FALSE	T function 3 quick
61.7	f61_7	BOOL	FALSE	FALSE	
62.0	D1Change	BOOL	FALSE	FALSE	D function 1 change
62.1	D2Change	BOOL	FALSE	FALSE	D function 2 change
62.2	D3Change	BOOL	FALSE	FALSE	D function 3 change
62.3	f62_3	BOOL	FALSE	FALSE	
62.4	D1Quick	BOOL	FALSE	FALSE	D function 1 quick
62.5	D2Quick	BOOL	FALSE	FALSE	D function 2 quick
62.6	D3Quick	BOOL	FALSE	FALSE	D function 3 quick
62.7	f62_7	BOOL	FALSE	FALSE	
63.0	EChange	BOOL	FALSE	FALSE	E function change
63.1	f63_1	BOOL	FALSE	FALSE	
63.2	f63_2	BOOL	FALSE	FALSE	
63.3	f63_3	BOOL	FALSE	FALSE	
63.4	EQuick	BOOL	FALSE	FALSE	E function quick
63.5	f63_5	BOOL	FALSE	FALSE	
63.6	f63_6	BOOL	FALSE	FALSE	
63.7	f63_7	BOOL	FALSE	FALSE	
64.0	H1Change	BOOL	FALSE	FALSE	H function 1 change
64.1	H2Change	BOOL	FALSE	FALSE	H function 2 change
64.2	H3Change	BOOL	FALSE	FALSE	H function 3 change
64.3	f64_3	BOOL	FALSE	FALSE	
64.4	H1Quick	BOOL	FALSE	FALSE	H function 1 quick
64.5	H2Quick	BOOL	FALSE	FALSE	H function 2 quick
64.6	H3Quick	BOOL	FALSE	FALSE	H function 3 quick
64.7	f64_7	BOOL	FALSE	FALSE	
65.0	F1Change	BOOL	FALSE	FALSE	F function 1 change
65.1	F2Change	BOOL	FALSE	FALSE	F function 2 change
65.2	F3Change	BOOL	FALSE	FALSE	F function 3 change
65.3	F4Change	BOOL	FALSE	FALSE	F function 4 change
65.4	F5Change	BOOL	FALSE	FALSE	F function 5 change
65.5	F6Change	BOOL	FALSE	FALSE	F function 6 change
65.6	f65_6	BOOL	FALSE	FALSE	
65.7	f65_7	BOOL	FALSE	FALSE	
66.0	M1Quick	BOOL	FALSE	FALSE	M function 1 quick
66.1	M2Quick	BOOL	FALSE	FALSE	M function 2 quick

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66.2	M3Quick	BOOL	FALSE	FALSE	M function 3 quick
66.3	M4Quick	BOOL	FALSE	FALSE	M function 4 quick
66.4	M5Quick	BOOL	FALSE	FALSE	M function 5 quick
66.5	f66_5	BOOL	FALSE	FALSE	
66.6	f66_6	BOOL	FALSE	FALSE	
66.7	f66_7	BOOL	FALSE	FALSE	
67.0	F1Quick	BOOL	FALSE	FALSE	F function 1 quick
67.1	F2Quick	BOOL	FALSE	FALSE	F function 2 quick
67.2	F3Quick	BOOL	FALSE	FALSE	F function 3 quick
67.3	F4Quick	BOOL	FALSE	FALSE	F function 4 quick
67.4	F5Quick	BOOL	FALSE	FALSE	F function 5 quick
67.5	F6Quick	BOOL	FALSE	FALSE	F function 6 quick
67.6	f67_6	BOOL	FALSE	FALSE	
67.7	f67_7	BOOL	FALSE	FALSE	
68.0	ExtM1	INT	0	0	Extended address M function 1 (16 bit INT)
70.0	M1	DINT	L#0	L#0	M function 1 (DInt)
74.0	ExtM2	INT	0	0	Extended address M function 1 (16 bit INT)
76.0	M2	DINT	L#0	L#0	M function 2 (DInt)
80.0	ExtM3	INT	0	0	Extended address M function 1 (16 bit INT)
82.0	M3	DINT	L#0	L#0	M function 3 (DInt)
86.0	ExtM4	INT	0	0	Extended address M function 1 (16 bit INT)
88.0	M4	DINT	L#0	L#0	M function 4 (DInt)
92.0	ExtM5	INT	0	0	Extended address M function 1 (16 bit INT)
94.0	M5	DINT	L#0	L#0	M function 5 (DInt)
98.0	ExtS1	INT	0	0	Extended address S function 1 (16 bit INT)
100.0	S1	REAL	0.000000e+000	0.000000e+000	S function 1 (REAL)
104.0	ExtS2	INT	0	0	Extended address S function 2 (16 bit INT)
106.0	S2	REAL	0.000000e+000	0.000000e+000	S function 2 (REAL)
110.0	ExtS3	INT	0	0	Extended address S function 3 (16 bit INT)
112.0	S3	REAL	0.000000e+000	0.000000e+000	S function 3 (REAL)
116.0	ExtT1	INT	0	0	Extended address T function 1 (16 bit INT) T : DINT; //T function (DInt) f122 :
118.0	T1	INT	0	0	T function 1 (INT)
120.0	ExtT2	INT	0	0	Extended address T function 2 (16 bit INT)
122.0	T2	INT	0	0	T function 2 (INT)
124.0	ExtT3	INT	0	0	Extended address T function 3 (16 bit INT)
126.0	T3	INT	0	0	T function 3 (INT)
128.0	ExtD1	BYTE	B#16#0	B#16#0	Extended address D function 1 (8 bit INT) D : INT; f132 : INT; //Change in ca
129.0	D1	BYTE	B#16#0	B#16#0	D function 1 (8 bit INT)
130.0	ExtD2	BYTE	B#16#0	B#16#0	Extended address D function 2 (8 bit INT)
131.0	D2	BYTE	B#16#0	B#16#0	D function 2 (8 bit INT)
132.0	ExtD3	BYTE	B#16#0	B#16#0	Extended address D function 3 (8 bit INT)
133.0	D3	BYTE	B#16#0	B#16#0	D function 3 (8 bit INT)
134.0	ExtE	INT	0	0	Extended address E function 3 (16 bit INT)

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136.0	E	REAL	0.000000e+000	0.000000e+000	E function (REAL)
140.0	ExtH1	INT	0	0	Extended address H function 1 (16 bit INT)
142.0	H1	REAL	0.000000e+000	0.000000e+000	H function 1 (REAL)
146.0	ExtH2	INT	0	0	Extended address H function 2 (16 bit INT)
148.0	H2	REAL	0.000000e+000	0.000000e+000	H function 2 (REAL)
152.0	ExtH3	INT	0	0	Extended address H function 3 (16 bit INT)
154.0	H3	REAL	0.000000e+000	0.000000e+000	H function 3 (REAL)
158.0	ExtF1	INT	0	0	Extended address F function 1 (16 bit INT)
160.0	F1	REAL	0.000000e+000	0.000000e+000	F function 1 (REAL)
164.0	ExtF2	INT	0	0	Extended address F function 2 (16 bit INT)
166.0	F2	REAL	0.000000e+000	0.000000e+000	F function 2 (REAL)
170.0	ExtF3	INT	0	0	Extended address F function 3 (16 bit INT)
172.0	F3	REAL	0.000000e+000	0.000000e+000	F function 3 (REAL)
176.0	ExtF4	INT	0	0	Extended address F function 4 (16 bit INT)
178.0	F4	REAL	0.000000e+000	0.000000e+000	F function 4 (REAL)
182.0	ExtF5	INT	0	0	Extended address F function 5 (16 bit INT)
184.0	F5	REAL	0.000000e+000	0.000000e+000	F function 5 (REAL)
188.0	ExtF6	INT	0	0	Extended address F function 6 (16 bit INT)
190.0	F6	REAL	0.000000e+000	0.000000e+000	F function 6 (REAL)
194.0	MDyn[0]	BOOL	FALSE	FALSE	
194.1	MDyn[1]	BOOL	FALSE	FALSE	
194.2	MDyn[2]	BOOL	FALSE	FALSE	
194.3	MDyn[3]	BOOL	FALSE	FALSE	
194.4	MDyn[4]	BOOL	FALSE	FALSE	
194.5	MDyn[5]	BOOL	FALSE	FALSE	
194.6	MDyn[6]	BOOL	FALSE	FALSE	
194.7	MDyn[7]	BOOL	FALSE	FALSE	
195.0	MDyn[8]	BOOL	FALSE	FALSE	
195.1	MDyn[9]	BOOL	FALSE	FALSE	
195.2	MDyn[10]	BOOL	FALSE	FALSE	
195.3	MDyn[11]	BOOL	FALSE	FALSE	
195.4	MDyn[12]	BOOL	FALSE	FALSE	
195.5	MDyn[13]	BOOL	FALSE	FALSE	
195.6	MDyn[14]	BOOL	FALSE	FALSE	
195.7	MDyn[15]	BOOL	FALSE	FALSE	
196.0	MDyn[16]	BOOL	FALSE	FALSE	
196.1	MDyn[17]	BOOL	FALSE	FALSE	
196.2	MDyn[18]	BOOL	FALSE	FALSE	
196.3	MDyn[19]	BOOL	FALSE	FALSE	
196.4	MDyn[20]	BOOL	FALSE	FALSE	
196.5	MDyn[21]	BOOL	FALSE	FALSE	
196.6	MDyn[22]	BOOL	FALSE	FALSE	
196.7	MDyn[23]	BOOL	FALSE	FALSE	
197.0	MDyn[24]	BOOL	FALSE	FALSE	
197.1	MDyn[25]	BOOL	FALSE	FALSE	
197.2	MDyn[26]	BOOL	FALSE	FALSE	
197.3	MDyn[27]	BOOL	FALSE	FALSE	
197.4	MDyn[28]	BOOL	FALSE	FALSE	
197.5	MDyn[29]	BOOL	FALSE	FALSE	
197.6	MDyn[30]	BOOL	FALSE	FALSE	
197.7	MDyn[31]	BOOL	FALSE	FALSE	

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198.0	MDyn[32]	BOOL	FALSE	FALSE	
198.1	MDyn[33]	BOOL	FALSE	FALSE	
198.2	MDyn[34]	BOOL	FALSE	FALSE	
198.3	MDyn[35]	BOOL	FALSE	FALSE	
198.4	MDyn[36]	BOOL	FALSE	FALSE	
198.5	MDyn[37]	BOOL	FALSE	FALSE	
198.6	MDyn[38]	BOOL	FALSE	FALSE	
198.7	MDyn[39]	BOOL	FALSE	FALSE	
199.0	MDyn[40]	BOOL	FALSE	FALSE	
199.1	MDyn[41]	BOOL	FALSE	FALSE	
199.2	MDyn[42]	BOOL	FALSE	FALSE	
199.3	MDyn[43]	BOOL	FALSE	FALSE	
199.4	MDyn[44]	BOOL	FALSE	FALSE	
199.5	MDyn[45]	BOOL	FALSE	FALSE	
199.6	MDyn[46]	BOOL	FALSE	FALSE	
199.7	MDyn[47]	BOOL	FALSE	FALSE	
200.0	MDyn[48]	BOOL	FALSE	FALSE	
200.1	MDyn[49]	BOOL	FALSE	FALSE	
200.2	MDyn[50]	BOOL	FALSE	FALSE	
200.3	MDyn[51]	BOOL	FALSE	FALSE	
200.4	MDyn[52]	BOOL	FALSE	FALSE	
200.5	MDyn[53]	BOOL	FALSE	FALSE	
200.6	MDyn[54]	BOOL	FALSE	FALSE	
200.7	MDyn[55]	BOOL	FALSE	FALSE	
201.0	MDyn[56]	BOOL	FALSE	FALSE	
201.1	MDyn[57]	BOOL	FALSE	FALSE	
201.2	MDyn[58]	BOOL	FALSE	FALSE	
201.3	MDyn[59]	BOOL	FALSE	FALSE	
201.4	MDyn[60]	BOOL	FALSE	FALSE	
201.5	MDyn[61]	BOOL	FALSE	FALSE	
201.6	MDyn[62]	BOOL	FALSE	FALSE	
201.7	MDyn[63]	BOOL	FALSE	FALSE	
202.0	MDyn[64]	BOOL	FALSE	FALSE	
202.1	MDyn[65]	BOOL	FALSE	FALSE	
202.2	MDyn[66]	BOOL	FALSE	FALSE	
202.3	MDyn[67]	BOOL	FALSE	FALSE	
202.4	MDyn[68]	BOOL	FALSE	FALSE	
202.5	MDyn[69]	BOOL	FALSE	FALSE	
202.6	MDyn[70]	BOOL	FALSE	FALSE	
202.7	MDyn[71]	BOOL	FALSE	FALSE	
203.0	MDyn[72]	BOOL	FALSE	FALSE	
203.1	MDyn[73]	BOOL	FALSE	FALSE	
203.2	MDyn[74]	BOOL	FALSE	FALSE	
203.3	MDyn[75]	BOOL	FALSE	FALSE	
203.4	MDyn[76]	BOOL	FALSE	FALSE	
203.5	MDyn[77]	BOOL	FALSE	FALSE	
203.6	MDyn[78]	BOOL	FALSE	FALSE	
203.7	MDyn[79]	BOOL	FALSE	FALSE	
204.0	MDyn[80]	BOOL	FALSE	FALSE	
204.1	MDyn[81]	BOOL	FALSE	FALSE	
204.2	MDyn[82]	BOOL	FALSE	FALSE	
204.3	MDyn[83]	BOOL	FALSE	FALSE	
204.4	MDyn[84]	BOOL	FALSE	FALSE	
204.5	MDyn[85]	BOOL	FALSE	FALSE	
204.6	MDyn[86]	BOOL	FALSE	FALSE	
204.7	MDyn[87]	BOOL	FALSE	FALSE	
205.0	MDyn[88]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
205.1	MDyn[89]	BOOL	FALSE	FALSE	
205.2	MDyn[90]	BOOL	FALSE	FALSE	
205.3	MDyn[91]	BOOL	FALSE	FALSE	
205.4	MDyn[92]	BOOL	FALSE	FALSE	
205.5	MDyn[93]	BOOL	FALSE	FALSE	
205.6	MDyn[94]	BOOL	FALSE	FALSE	
205.7	MDyn[95]	BOOL	FALSE	FALSE	
206.0	MDyn[96]	BOOL	FALSE	FALSE	
206.1	MDyn[97]	BOOL	FALSE	FALSE	
206.2	MDyn[98]	BOOL	FALSE	FALSE	
206.3	MDyn[99]	BOOL	FALSE	FALSE	
208.0	GAct[1]	BYTE	B#16#0	B#16#0	
209.0	GAct[2]	BYTE	B#16#0	B#16#0	
210.0	GAct[3]	BYTE	B#16#0	B#16#0	
211.0	GAct[4]	BYTE	B#16#0	B#16#0	
212.0	GAct[5]	BYTE	B#16#0	B#16#0	
213.0	GAct[6]	BYTE	B#16#0	B#16#0	
214.0	GAct[7]	BYTE	B#16#0	B#16#0	
215.0	GAct[8]	BYTE	B#16#0	B#16#0	
216.0	GAct[9]	BYTE	B#16#0	B#16#0	
217.0	GAct[10]	BYTE	B#16#0	B#16#0	
218.0	GAct[11]	BYTE	B#16#0	B#16#0	
219.0	GAct[12]	BYTE	B#16#0	B#16#0	
220.0	GAct[13]	BYTE	B#16#0	B#16#0	
221.0	GAct[14]	BYTE	B#16#0	B#16#0	
222.0	GAct[15]	BYTE	B#16#0	B#16#0	
223.0	GAct[16]	BYTE	B#16#0	B#16#0	
224.0	GAct[17]	BYTE	B#16#0	B#16#0	
225.0	GAct[18]	BYTE	B#16#0	B#16#0	
226.0	GAct[19]	BYTE	B#16#0	B#16#0	
227.0	GAct[20]	BYTE	B#16#0	B#16#0	
228.0	GAct[21]	BYTE	B#16#0	B#16#0	
229.0	GAct[22]	BYTE	B#16#0	B#16#0	
230.0	GAct[23]	BYTE	B#16#0	B#16#0	
231.0	GAct[24]	BYTE	B#16#0	B#16#0	
232.0	GAct[25]	BYTE	B#16#0	B#16#0	
233.0	GAct[26]	BYTE	B#16#0	B#16#0	
234.0	GAct[27]	BYTE	B#16#0	B#16#0	
235.0	GAct[28]	BYTE	B#16#0	B#16#0	
236.0	GAct[29]	BYTE	B#16#0	B#16#0	
237.0	GAct[30]	BYTE	B#16#0	B#16#0	
238.0	GAct[31]	BYTE	B#16#0	B#16#0	
239.0	GAct[32]	BYTE	B#16#0	B#16#0	
240.0	GAct[33]	BYTE	B#16#0	B#16#0	
241.0	GAct[34]	BYTE	B#16#0	B#16#0	
242.0	GAct[35]	BYTE	B#16#0	B#16#0	
243.0	GAct[36]	BYTE	B#16#0	B#16#0	
244.0	GAct[37]	BYTE	B#16#0	B#16#0	
245.0	GAct[38]	BYTE	B#16#0	B#16#0	
246.0	GAct[39]	BYTE	B#16#0	B#16#0	
247.0	GAct[40]	BYTE	B#16#0	B#16#0	
248.0	GAct[41]	BYTE	B#16#0	B#16#0	
249.0	GAct[42]	BYTE	B#16#0	B#16#0	
250.0	GAct[43]	BYTE	B#16#0	B#16#0	
251.0	GAct[44]	BYTE	B#16#0	B#16#0	
252.0	GAct[45]	BYTE	B#16#0	B#16#0	
253.0	GAct[46]	BYTE	B#16#0	B#16#0	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
254.0	GAct[47]	BYTE	B#16#0	B#16#0	
255.0	GAct[48]	BYTE	B#16#0	B#16#0	
256.0	GAct[49]	BYTE	B#16#0	B#16#0	
257.0	GAct[50]	BYTE	B#16#0	B#16#0	
258.0	GAct[51]	BYTE	B#16#0	B#16#0	
259.0	GAct[52]	BYTE	B#16#0	B#16#0	
260.0	GAct[53]	BYTE	B#16#0	B#16#0	
261.0	GAct[54]	BYTE	B#16#0	B#16#0	
262.0	GAct[55]	BYTE	B#16#0	B#16#0	
263.0	GAct[56]	BYTE	B#16#0	B#16#0	
264.0	GAct[57]	BYTE	B#16#0	B#16#0	
265.0	GAct[58]	BYTE	B#16#0	B#16#0	
266.0	GAct[59]	BYTE	B#16#0	B#16#0	
267.0	GAct[60]	BYTE	B#16#0	B#16#0	
268.0	GAct[61]	BYTE	B#16#0	B#16#0	
269.0	GAct[62]	BYTE	B#16#0	B#16#0	
270.0	GAct[63]	BYTE	B#16#0	B#16#0	
271.0	GAct[64]	BYTE	B#16#0	B#16#0	
272.0	E_MRPactivated[1]	BOOL	FALSE	FALSE	
272.1	E_MRPactivated[2]	BOOL	FALSE	FALSE	
272.2	E_MRPactivated[3]	BOOL	FALSE	FALSE	
272.3	E_MRPactivated[4]	BOOL	FALSE	FALSE	
272.4	E_MRPactivated[5]	BOOL	FALSE	FALSE	
272.5	E_MRPactivated[6]	BOOL	FALSE	FALSE	
272.6	E_MRPactivated[7]	BOOL	FALSE	FALSE	
272.7	E_MRPactivated[8]	BOOL	FALSE	FALSE	
273.0	E_MRPactivated[9]	BOOL	FALSE	FALSE	
273.1	E_MRPactivated[10]	BOOL	FALSE	FALSE	
274.0	E_CSPactivated[1]	BOOL	FALSE	FALSE	
274.1	E_CSPactivated[2]	BOOL	FALSE	FALSE	
274.2	E_CSPactivated[3]	BOOL	FALSE	FALSE	
274.3	E_CSPactivated[4]	BOOL	FALSE	FALSE	
274.4	E_CSPactivated[5]	BOOL	FALSE	FALSE	
274.5	E_CSPactivated[6]	BOOL	FALSE	FALSE	
274.6	E_CSPactivated[7]	BOOL	FALSE	FALSE	
274.7	E_CSPactivated[8]	BOOL	FALSE	FALSE	
275.0	E_CSPactivated[9]	BOOL	FALSE	FALSE	
275.1	E_CSPactivated[10]	BOOL	FALSE	FALSE	
276.0	E_MRPViolated[1]	BOOL	FALSE	FALSE	
276.1	E_MRPViolated[2]	BOOL	FALSE	FALSE	
276.2	E_MRPViolated[3]	BOOL	FALSE	FALSE	
276.3	E_MRPViolated[4]	BOOL	FALSE	FALSE	
276.4	E_MRPViolated[5]	BOOL	FALSE	FALSE	
276.5	E_MRPViolated[6]	BOOL	FALSE	FALSE	
276.6	E_MRPViolated[7]	BOOL	FALSE	FALSE	
276.7	E_MRPViolated[8]	BOOL	FALSE	FALSE	
277.0	E_MRPViolated[9]	BOOL	FALSE	FALSE	
277.1	E_MRPViolated[10]	BOOL	FALSE	FALSE	
278.0	E_CSPViolated[1]	BOOL	FALSE	FALSE	
278.1	E_CSPViolated[2]	BOOL	FALSE	FALSE	
278.2	E_CSPViolated[3]	BOOL	FALSE	FALSE	
278.3	E_CSPViolated[4]	BOOL	FALSE	FALSE	
278.4	E_CSPViolated[5]	BOOL	FALSE	FALSE	
278.5	E_CSPViolated[6]	BOOL	FALSE	FALSE	
278.6	E_CSPViolated[7]	BOOL	FALSE	FALSE	
278.7	E_CSPViolated[8]	BOOL	FALSE	FALSE	
279.0	E_CSPViolated[9]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
279.1	E_CSPViolated[10]	BOOL	FALSE	FALSE	
280.0	A_Str_DNo	BOOL	FALSE	FALSE	Request of D number to NCK
280.1	A_Str_Synon	BOOL	FALSE	FALSE	Request of syn.action to NCK
280.2	f_280_2	BOOL	FALSE	FALSE	
280.3	f_280_3	BOOL	FALSE	FALSE	
280.4	f_280_4	BOOL	FALSE	FALSE	
280.5	f_280_5	BOOL	FALSE	FALSE	
280.6	f_280_6	BOOL	FALSE	FALSE	
280.7	f_280_7	BOOL	FALSE	FALSE	
281.0	f_281_0	BOOL	FALSE	FALSE	
281.1	A_Str_Synfrom	BOOL	FALSE	FALSE	Request syn.action from NCK
281.2	f_281_2	BOOL	FALSE	FALSE	
281.3	f_281_3	BOOL	FALSE	FALSE	
281.4	f_281_4	BOOL	FALSE	FALSE	
281.5	f_281_5	BOOL	FALSE	FALSE	
281.6	f_281_6	BOOL	FALSE	FALSE	
281.7	f_281_7	BOOL	FALSE	FALSE	
282.0	A_D1	INT	0	0	Assignment D1
284.0	A_D2	INT	0	0	Assignment D2
286.0	A_D3	INT	0	0	Assignment D3
288.0	A_D4	INT	0	0	Assignment D4
290.0	A_D5	INT	0	0	Assignment D5
292.0	A_D6	INT	0	0	Assignment D6
294.0	A_D7	INT	0	0	Assignment D7
296.0	A_D8	INT	0	0	Assignment D8
298.0	A_D9	INT	0	0	Assignment D9
300.0	A_SynDisabl[1]	BOOL	FALSE	FALSE	
300.1	A_SynDisabl[2]	BOOL	FALSE	FALSE	
300.2	A_SynDisabl[3]	BOOL	FALSE	FALSE	
300.3	A_SynDisabl[4]	BOOL	FALSE	FALSE	
300.4	A_SynDisabl[5]	BOOL	FALSE	FALSE	
300.5	A_SynDisabl[6]	BOOL	FALSE	FALSE	
300.6	A_SynDisabl[7]	BOOL	FALSE	FALSE	
300.7	A_SynDisabl[8]	BOOL	FALSE	FALSE	
301.0	A_SynDisabl[9]	BOOL	FALSE	FALSE	
301.1	A_SynDisabl[10]	BOOL	FALSE	FALSE	
301.2	A_SynDisabl[11]	BOOL	FALSE	FALSE	
301.3	A_SynDisabl[12]	BOOL	FALSE	FALSE	
301.4	A_SynDisabl[13]	BOOL	FALSE	FALSE	
301.5	A_SynDisabl[14]	BOOL	FALSE	FALSE	
301.6	A_SynDisabl[15]	BOOL	FALSE	FALSE	
301.7	A_SynDisabl[16]	BOOL	FALSE	FALSE	
302.0	A_SynDisabl[17]	BOOL	FALSE	FALSE	
302.1	A_SynDisabl[18]	BOOL	FALSE	FALSE	
302.2	A_SynDisabl[19]	BOOL	FALSE	FALSE	
302.3	A_SynDisabl[20]	BOOL	FALSE	FALSE	
302.4	A_SynDisabl[21]	BOOL	FALSE	FALSE	
302.5	A_SynDisabl[22]	BOOL	FALSE	FALSE	
302.6	A_SynDisabl[23]	BOOL	FALSE	FALSE	
302.7	A_SynDisabl[24]	BOOL	FALSE	FALSE	
303.0	A_SynDisabl[25]	BOOL	FALSE	FALSE	
303.1	A_SynDisabl[26]	BOOL	FALSE	FALSE	
303.2	A_SynDisabl[27]	BOOL	FALSE	FALSE	
303.3	A_SynDisabl[28]	BOOL	FALSE	FALSE	
303.4	A_SynDisabl[29]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
303.5	A_SynDisabl[30]	BOOL	FALSE	FALSE	
303.6	A_SynDisabl[31]	BOOL	FALSE	FALSE	
303.7	A_SynDisabl[32]	BOOL	FALSE	FALSE	
304.0	A_SynDisabl[33]	BOOL	FALSE	FALSE	
304.1	A_SynDisabl[34]	BOOL	FALSE	FALSE	
304.2	A_SynDisabl[35]	BOOL	FALSE	FALSE	
304.3	A_SynDisabl[36]	BOOL	FALSE	FALSE	
304.4	A_SynDisabl[37]	BOOL	FALSE	FALSE	
304.5	A_SynDisabl[38]	BOOL	FALSE	FALSE	
304.6	A_SynDisabl[39]	BOOL	FALSE	FALSE	
304.7	A_SynDisabl[40]	BOOL	FALSE	FALSE	
305.0	A_SynDisabl[41]	BOOL	FALSE	FALSE	
305.1	A_SynDisabl[42]	BOOL	FALSE	FALSE	
305.2	A_SynDisabl[43]	BOOL	FALSE	FALSE	
305.3	A_SynDisabl[44]	BOOL	FALSE	FALSE	
305.4	A_SynDisabl[45]	BOOL	FALSE	FALSE	
305.5	A_SynDisabl[46]	BOOL	FALSE	FALSE	
305.6	A_SynDisabl[47]	BOOL	FALSE	FALSE	
305.7	A_SynDisabl[48]	BOOL	FALSE	FALSE	
306.0	A_SynDisabl[49]	BOOL	FALSE	FALSE	
306.1	A_SynDisabl[50]	BOOL	FALSE	FALSE	
306.2	A_SynDisabl[51]	BOOL	FALSE	FALSE	
306.3	A_SynDisabl[52]	BOOL	FALSE	FALSE	
306.4	A_SynDisabl[53]	BOOL	FALSE	FALSE	
306.5	A_SynDisabl[54]	BOOL	FALSE	FALSE	
306.6	A_SynDisabl[55]	BOOL	FALSE	FALSE	
306.7	A_SynDisabl[56]	BOOL	FALSE	FALSE	
307.0	A_SynDisabl[57]	BOOL	FALSE	FALSE	
307.1	A_SynDisabl[58]	BOOL	FALSE	FALSE	
307.2	A_SynDisabl[59]	BOOL	FALSE	FALSE	
307.3	A_SynDisabl[60]	BOOL	FALSE	FALSE	
307.4	A_SynDisabl[61]	BOOL	FALSE	FALSE	
307.5	A_SynDisabl[62]	BOOL	FALSE	FALSE	
307.6	A_SynDisabl[63]	BOOL	FALSE	FALSE	
307.7	A_SynDisabl[64]	BOOL	FALSE	FALSE	
308.0	E_SynDisabled[1]	BOOL	FALSE	FALSE	
308.1	E_SynDisabled[2]	BOOL	FALSE	FALSE	
308.2	E_SynDisabled[3]	BOOL	FALSE	FALSE	
308.3	E_SynDisabled[4]	BOOL	FALSE	FALSE	
308.4	E_SynDisabled[5]	BOOL	FALSE	FALSE	
308.5	E_SynDisabled[6]	BOOL	FALSE	FALSE	
308.6	E_SynDisabled[7]	BOOL	FALSE	FALSE	
308.7	E_SynDisabled[8]	BOOL	FALSE	FALSE	
309.0	E_SynDisabled[9]	BOOL	FALSE	FALSE	
309.1	E_SynDisabled[10]	BOOL	FALSE	FALSE	
309.2	E_SynDisabled[11]	BOOL	FALSE	FALSE	
309.3	E_SynDisabled[12]	BOOL	FALSE	FALSE	
309.4	E_SynDisabled[13]	BOOL	FALSE	FALSE	
309.5	E_SynDisabled[14]	BOOL	FALSE	FALSE	
309.6	E_SynDisabled[15]	BOOL	FALSE	FALSE	
309.7	E_SynDisabled[16]	BOOL	FALSE	FALSE	
310.0	E_SynDisabled[17]	BOOL	FALSE	FALSE	
310.1	E_SynDisabled[18]	BOOL	FALSE	FALSE	
310.2	E_SynDisabled[19]	BOOL	FALSE	FALSE	
310.3	E_SynDisabled[20]	BOOL	FALSE	FALSE	
310.4	E_SynDisabled[21]	BOOL	FALSE	FALSE	
310.5	E_SynDisabled[22]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
310.6	E_SynDisabled[23]	BOOL	FALSE	FALSE	
310.7	E_SynDisabled[24]	BOOL	FALSE	FALSE	
311.0	E_SynDisabled[25]	BOOL	FALSE	FALSE	
311.1	E_SynDisabled[26]	BOOL	FALSE	FALSE	
311.2	E_SynDisabled[27]	BOOL	FALSE	FALSE	
311.3	E_SynDisabled[28]	BOOL	FALSE	FALSE	
311.4	E_SynDisabled[29]	BOOL	FALSE	FALSE	
311.5	E_SynDisabled[30]	BOOL	FALSE	FALSE	
311.6	E_SynDisabled[31]	BOOL	FALSE	FALSE	
311.7	E_SynDisabled[32]	BOOL	FALSE	FALSE	
312.0	E_SynDisabled[33]	BOOL	FALSE	FALSE	
312.1	E_SynDisabled[34]	BOOL	FALSE	FALSE	
312.2	E_SynDisabled[35]	BOOL	FALSE	FALSE	
312.3	E_SynDisabled[36]	BOOL	FALSE	FALSE	
312.4	E_SynDisabled[37]	BOOL	FALSE	FALSE	
312.5	E_SynDisabled[38]	BOOL	FALSE	FALSE	
312.6	E_SynDisabled[39]	BOOL	FALSE	FALSE	
312.7	E_SynDisabled[40]	BOOL	FALSE	FALSE	
313.0	E_SynDisabled[41]	BOOL	FALSE	FALSE	
313.1	E_SynDisabled[42]	BOOL	FALSE	FALSE	
313.2	E_SynDisabled[43]	BOOL	FALSE	FALSE	
313.3	E_SynDisabled[44]	BOOL	FALSE	FALSE	
313.4	E_SynDisabled[45]	BOOL	FALSE	FALSE	
313.5	E_SynDisabled[46]	BOOL	FALSE	FALSE	
313.6	E_SynDisabled[47]	BOOL	FALSE	FALSE	
313.7	E_SynDisabled[48]	BOOL	FALSE	FALSE	
314.0	E_SynDisabled[49]	BOOL	FALSE	FALSE	
314.1	E_SynDisabled[50]	BOOL	FALSE	FALSE	
314.2	E_SynDisabled[51]	BOOL	FALSE	FALSE	
314.3	E_SynDisabled[52]	BOOL	FALSE	FALSE	
314.4	E_SynDisabled[53]	BOOL	FALSE	FALSE	
314.5	E_SynDisabled[54]	BOOL	FALSE	FALSE	
314.6	E_SynDisabled[55]	BOOL	FALSE	FALSE	
314.7	E_SynDisabled[56]	BOOL	FALSE	FALSE	
315.0	E_SynDisabled[57]	BOOL	FALSE	FALSE	
315.1	E_SynDisabled[58]	BOOL	FALSE	FALSE	
315.2	E_SynDisabled[59]	BOOL	FALSE	FALSE	
315.3	E_SynDisabled[60]	BOOL	FALSE	FALSE	
315.4	E_SynDisabled[61]	BOOL	FALSE	FALSE	
315.5	E_SynDisabled[62]	BOOL	FALSE	FALSE	
315.6	E_SynDisabled[63]	BOOL	FALSE	FALSE	
315.7	E_SynDisabled[64]	BOOL	FALSE	FALSE	
316.0	E_G00	BOOL	FALSE	FALSE	Active G functions
316.1	f316_1	BOOL	FALSE	FALSE	
316.2	f316_2	BOOL	FALSE	FALSE	
316.3	f316_3	BOOL	FALSE	FALSE	
316.4	f316_4	BOOL	FALSE	FALSE	
316.5	f316_5	BOOL	FALSE	FALSE	
316.6	f316_6	BOOL	FALSE	FALSE	
316.7	f316_7	BOOL	FALSE	FALSE	
317.0	E_ExtLang	BOOL	FALSE	FALSE	External language mode active
317.1	E_WS_Setp	BOOL	FALSE	FALSE	Workpiece setpoint reached
317.2	f317_2	BOOL	FALSE	FALSE	
317.3	f317_3	BOOL	FALSE	FALSE	
317.4	f317_4	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
317.5	E_DriveTest	BOOL	FALSE	FALSE	Travel request drive test
317.6	E_PTP_Travel	BOOL	FALSE	FALSE	PTP travel active
317.7	E_ToolMissing	BOOL	FALSE	FALSE	Tool missing
318.0	E_ASUP_Stop	BOOL	FALSE	FALSE	ASUP stopped
318.1	E_SearchAct	BOOL	FALSE	FALSE	Search active
318.2	E_TOFF	BOOL	FALSE	FALSE	TOFF active
318.3	E_TOFFmovem	BOOL	FALSE	FALSE	TOFF movement active
318.4	E_StopDelayed	BOOL	FALSE	FALSE	Stop delayed
318.5	E_AssM01	BOOL	FALSE	FALSE	Associated M01 active
318.6	E_DRY	BOOL	FALSE	FALSE	Dry-run feedrate active
318.7	E_Overstore	BOOL	FALSE	FALSE	Overstore active
319.0	E_REPOS_EdgeAckn	BOOL	FALSE	FALSE	REPOS MODE EDGE ACKN
319.1	E_REPOS_PMode0	BOOL	FALSE	FALSE	Repos Path Mode Ackn 0
319.2	E_REPOS_PMode1	BOOL	FALSE	FALSE	Repos Path Mode Ackn 0
319.3	E_REPOS_PMode2	BOOL	FALSE	FALSE	Repos Path Mode Ackn 2
319.4	E_DelayFTS	BOOL	FALSE	FALSE	Delay FTS
319.5	E_REPOS_DEFERRA	BOOL	FALSE	FALSE	Repos DEFERRA L Chan
319.6	E_Stop_NoDelayR	BOOL	FALSE	FALSE	Stop-delayrange not activated
319.7	E_NoToolChangeCmd	BOOL	FALSE	FALSE	No tool change command active
320.0	A_Ori[1].HW_Bit0	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
320.1	A_Ori[1].HW_Bit1	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
320.2	A_Ori[1].HW_Bit2	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
320.3	A_Ori[1].FDStop	BOOL	FALSE	FALSE	Feed stop
320.4	A_Ori[1].Disabl	BOOL	FALSE	FALSE	Traversing key disable
320.5	A_Ori[1].RapidTrOR	BOOL	FALSE	FALSE	Rapid traverse override
320.6	A_Ori[1].Minus	BOOL	FALSE	FALSE	Traversing key minus
320.7	A_Ori[1].Plus	BOOL	FALSE	FALSE	Traversing key plus
321.0	A_Ori[1].INC1	BOOL	FALSE	FALSE	INC 1 active
321.1	A_Ori[1].INC10	BOOL	FALSE	FALSE	INC 10 active
321.2	A_Ori[1].INC100	BOOL	FALSE	FALSE	INC 100 active
321.3	A_Ori[1].INC1000	BOOL	FALSE	FALSE	INC 1000 active
321.4	A_Ori[1].INC10000	BOOL	FALSE	FALSE	INC 10000 active
321.5	A_Ori[1].INCVar	BOOL	FALSE	FALSE	INC variable active
322.0	A_Ori[1].OEM	BYTE	B#16#0	B#16#0	OEM signals
323.0	A_Ori[1].InvHWDiOfRot	BOOL	FALSE	FALSE	Inverting handwheel direction of rotation
323.1	A_Ori[1].f3_1	BOOL	FALSE	FALSE	
323.2	A_Ori[1].f3_2	BOOL	FALSE	FALSE	
323.3	A_Ori[1].f3_3	BOOL	FALSE	FALSE	
323.4	A_Ori[1].f3_4	BOOL	FALSE	FALSE	
323.5	A_Ori[1].f3_5	BOOL	FALSE	FALSE	
323.6	A_Ori[1].f3_6	BOOL	FALSE	FALSE	
323.7	A_Ori[1].f3_7	BOOL	FALSE	FALSE	
324.0	A_Ori[2].HW_Bit0	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
324.1	A_Ori[2].HW_Bit1	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
324.2	A_Ori[2].HW_Bit2	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
324.3	A_Ori[2].FDStop	BOOL	FALSE	FALSE	Feed stop
324.4	A_Ori[2].Disabl	BOOL	FALSE	FALSE	Traversing key disable

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
324.5	A_Ori[2].RapidTrOR	BOOL	FALSE	FALSE	Rapid traverse override
324.6	A_Ori[2].Minus	BOOL	FALSE	FALSE	Traversing key minus
324.7	A_Ori[2].Plus	BOOL	FALSE	FALSE	Traversing key plus
325.0	A_Ori[2].INC1	BOOL	FALSE	FALSE	INC 1 active
325.1	A_Ori[2].INC10	BOOL	FALSE	FALSE	INC 10 active
325.2	A_Ori[2].INC100	BOOL	FALSE	FALSE	INC 100 active
325.3	A_Ori[2].INC1000	BOOL	FALSE	FALSE	INC 1000 active
325.4	A_Ori[2].INC10000	BOOL	FALSE	FALSE	INC 10000 active
325.5	A_Ori[2].INCVar	BOOL	FALSE	FALSE	INC variable active
326.0	A_Ori[2].OEM	BYTE	B#16#0	B#16#0	OEM signals
327.0	A_Ori[2].InvHWDiOfRot	BOOL	FALSE	FALSE	Inverting handwheel direction of rotation
327.1	A_Ori[2].f3_1	BOOL	FALSE	FALSE	
327.2	A_Ori[2].f3_2	BOOL	FALSE	FALSE	
327.3	A_Ori[2].f3_3	BOOL	FALSE	FALSE	
327.4	A_Ori[2].f3_4	BOOL	FALSE	FALSE	
327.5	A_Ori[2].f3_5	BOOL	FALSE	FALSE	
327.6	A_Ori[2].f3_6	BOOL	FALSE	FALSE	
327.7	A_Ori[2].f3_7	BOOL	FALSE	FALSE	
328.0	A_Ori[3].HW_Bit0	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
328.1	A_Ori[3].HW_Bit1	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
328.2	A_Ori[3].HW_Bit2	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
328.3	A_Ori[3].FDStop	BOOL	FALSE	FALSE	Feed stop
328.4	A_Ori[3].Disabl	BOOL	FALSE	FALSE	Traversing key disable
328.5	A_Ori[3].RapidTrOR	BOOL	FALSE	FALSE	Rapid traverse override
328.6	A_Ori[3].Minus	BOOL	FALSE	FALSE	Traversing key minus
328.7	A_Ori[3].Plus	BOOL	FALSE	FALSE	Traversing key plus
329.0	A_Ori[3].INC1	BOOL	FALSE	FALSE	INC 1 active
329.1	A_Ori[3].INC10	BOOL	FALSE	FALSE	INC 10 active
329.2	A_Ori[3].INC100	BOOL	FALSE	FALSE	INC 100 active
329.3	A_Ori[3].INC1000	BOOL	FALSE	FALSE	INC 1000 active
329.4	A_Ori[3].INC10000	BOOL	FALSE	FALSE	INC 10000 active
329.5	A_Ori[3].INCVar	BOOL	FALSE	FALSE	INC variable active
330.0	A_Ori[3].OEM	BYTE	B#16#0	B#16#0	OEM signals
331.0	A_Ori[3].InvHWDiOfRot	BOOL	FALSE	FALSE	Inverting handwheel direction of rotation
331.1	A_Ori[3].f3_1	BOOL	FALSE	FALSE	
331.2	A_Ori[3].f3_2	BOOL	FALSE	FALSE	
331.3	A_Ori[3].f3_3	BOOL	FALSE	FALSE	
331.4	A_Ori[3].f3_4	BOOL	FALSE	FALSE	
331.5	A_Ori[3].f3_5	BOOL	FALSE	FALSE	
331.6	A_Ori[3].f3_6	BOOL	FALSE	FALSE	
331.7	A_Ori[3].f3_7	BOOL	FALSE	FALSE	
332.0	E_Ori[1].HW_Bit0	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
332.1	E_Ori[1].HW_Bit1	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
332.2	E_Ori[1].HW_Bit2	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
332.3	E_Ori[1].f0_3	BOOL	FALSE	FALSE	
332.4	E_Ori[1].TReqMinus	BOOL	FALSE	FALSE	Travel requests minus
332.5	E_Ori[1].TReqPlus	BOOL	FALSE	FALSE	Travel requests plus
332.6	E_Ori[1].Minus	BOOL	FALSE	FALSE	Traversing key minus
332.7	E_Ori[1].Plus	BOOL	FALSE	FALSE	Traversing key plus
333.0	E_Ori[1].INC1	BOOL	FALSE	FALSE	INC 1 active
333.1	E_Ori[1].INC10	BOOL	FALSE	FALSE	INC 10 active
333.2	E_Ori[1].INC100	BOOL	FALSE	FALSE	INC 100 active

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
333.3	E_Ori[1].INC1000	BOOL	FALSE	FALSE	INC 1000 active
333.4	E_Ori[1].INC10000	BOOL	FALSE	FALSE	INC 10000 active
333.5	E_Ori[1].INCVar	BOOL	FALSE	FALSE	INC variable active
334.0	E_Ori[1].OEM	BYTE	B#16#0	B#16#0	OEM signals
335.0	E_Ori[1].InvHWDiOfRot	BOOL	FALSE	FALSE	Handwheel direction of rotation invert actively
335.1	E_Ori[1].f3_1	BOOL	FALSE	FALSE	
335.2	E_Ori[1].f3_2	BOOL	FALSE	FALSE	
335.3	E_Ori[1].f3_3	BOOL	FALSE	FALSE	
335.4	E_Ori[1].f3_4	BOOL	FALSE	FALSE	
335.5	E_Ori[1].f3_5	BOOL	FALSE	FALSE	
335.6	E_Ori[1].f3_6	BOOL	FALSE	FALSE	
335.7	E_Ori[1].f3_7	BOOL	FALSE	FALSE	
336.0	E_Ori[2].HW_Bit0	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
336.1	E_Ori[2].HW_Bit1	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
336.2	E_Ori[2].HW_Bit2	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
336.3	E_Ori[2].f0_3	BOOL	FALSE	FALSE	
336.4	E_Ori[2].TReqMinus	BOOL	FALSE	FALSE	Travel requests minus
336.5	E_Ori[2].TReqPlus	BOOL	FALSE	FALSE	Travel requests plus
336.6	E_Ori[2].Minus	BOOL	FALSE	FALSE	Traversing key minus
336.7	E_Ori[2].Plus	BOOL	FALSE	FALSE	Traversing key plus
337.0	E_Ori[2].INC1	BOOL	FALSE	FALSE	INC 1 active
337.1	E_Ori[2].INC10	BOOL	FALSE	FALSE	INC 10 active
337.2	E_Ori[2].INC100	BOOL	FALSE	FALSE	INC 100 active
337.3	E_Ori[2].INC1000	BOOL	FALSE	FALSE	INC 1000 active
337.4	E_Ori[2].INC10000	BOOL	FALSE	FALSE	INC 10000 active
337.5	E_Ori[2].INCVar	BOOL	FALSE	FALSE	INC variable active
338.0	E_Ori[2].OEM	BYTE	B#16#0	B#16#0	OEM signals
339.0	E_Ori[2].InvHWDiOfRot	BOOL	FALSE	FALSE	Handwheel direction of rotation invert actively
339.1	E_Ori[2].f3_1	BOOL	FALSE	FALSE	
339.2	E_Ori[2].f3_2	BOOL	FALSE	FALSE	
339.3	E_Ori[2].f3_3	BOOL	FALSE	FALSE	
339.4	E_Ori[2].f3_4	BOOL	FALSE	FALSE	
339.5	E_Ori[2].f3_5	BOOL	FALSE	FALSE	
339.6	E_Ori[2].f3_6	BOOL	FALSE	FALSE	
339.7	E_Ori[2].f3_7	BOOL	FALSE	FALSE	
340.0	E_Ori[3].HW_Bit0	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
340.1	E_Ori[3].HW_Bit1	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
340.2	E_Ori[3].HW_Bit2	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
340.3	E_Ori[3].f0_3	BOOL	FALSE	FALSE	
340.4	E_Ori[3].TReqMinus	BOOL	FALSE	FALSE	Travel requests minus
340.5	E_Ori[3].TReqPlus	BOOL	FALSE	FALSE	Travel requests plus
340.6	E_Ori[3].Minus	BOOL	FALSE	FALSE	Traversing key minus
340.7	E_Ori[3].Plus	BOOL	FALSE	FALSE	Traversing key plus
341.0	E_Ori[3].INC1	BOOL	FALSE	FALSE	INC 1 active
341.1	E_Ori[3].INC10	BOOL	FALSE	FALSE	INC 10 active
341.2	E_Ori[3].INC100	BOOL	FALSE	FALSE	INC 100 active
341.3	E_Ori[3].INC1000	BOOL	FALSE	FALSE	INC 1000 active
341.4	E_Ori[3].INC10000	BOOL	FALSE	FALSE	INC 10000 active
341.5	E_Ori[3].INCVar	BOOL	FALSE	FALSE	INC variable active
342.0	E_Ori[3].OEM	BYTE	B#16#0	B#16#0	OEM signals
343.0	E_Ori[3].InvHWDiOfRot	BOOL	FALSE	FALSE	Handwheel direction of rotation invert actively

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
343.1	E_Ori[3].f3_1	BOOL	FALSE	FALSE	
343.2	E_Ori[3].f3_2	BOOL	FALSE	FALSE	
343.3	E_Ori[3].f3_3	BOOL	FALSE	FALSE	
343.4	E_Ori[3].f3_4	BOOL	FALSE	FALSE	
343.5	E_Ori[3].f3_5	BOOL	FALSE	FALSE	
343.6	E_Ori[3].f3_6	BOOL	FALSE	FALSE	
343.7	E_Ori[3].f3_7	BOOL	FALSE	FALSE	
344.0	E_T_PrewarnLimit	BOOL	FALSE	FALSE	Tool prewarn limit reached
344.1	E_T_Limit	BOOL	FALSE	FALSE	Tool limit reached
344.2	E_NewReplT	BOOL	FALSE	FALSE	Transition to new replacement tool
344.3	E_LastReplT	BOOL	FALSE	FALSE	last replacement tool of the tool group
344.4	f344_4	BOOL	FALSE	FALSE	
344.5	f344_5	BOOL	FALSE	FALSE	
344.6	f344_6	BOOL	FALSE	FALSE	
344.7	f344_7	BOOL	FALSE	FALSE	
345.0	f345	BYTE	B#16#0	B#16#0	
346.0	f346	BYTE	B#16#0	B#16#0	
347.0	f347	BYTE	B#16#0	B#16#0	
348.0	E_T_NoPrewarnLimit	DINT	L#0	L#0	T number for tool prewarn limit
352.0	E_T_NoLimit	DINT	L#0	L#0	T number for tool limit
356.0	E_NewReplT_No	DINT	L#0	L#0	T number of the new replacement tool
360.0	E_LastReplT_No	DINT	L#0	L#0	T number of the last replacement tool
364.0	E_Cycle_Sig[0]	BOOL	FALSE	FALSE	
364.1	E_Cycle_Sig[1]	BOOL	FALSE	FALSE	
364.2	E_Cycle_Sig[2]	BOOL	FALSE	FALSE	
364.3	E_Cycle_Sig[3]	BOOL	FALSE	FALSE	
364.4	E_Cycle_Sig[4]	BOOL	FALSE	FALSE	
364.5	E_Cycle_Sig[5]	BOOL	FALSE	FALSE	
364.6	E_Cycle_Sig[6]	BOOL	FALSE	FALSE	
364.7	E_Cycle_Sig[7]	BOOL	FALSE	FALSE	
365.0	E_Cycle_Sig[8]	BOOL	FALSE	FALSE	
365.1	E_Cycle_Sig[9]	BOOL	FALSE	FALSE	
365.2	E_Cycle_Sig[10]	BOOL	FALSE	FALSE	
365.3	E_Cycle_Sig[11]	BOOL	FALSE	FALSE	
365.4	E_Cycle_Sig[12]	BOOL	FALSE	FALSE	
365.5	E_Cycle_Sig[13]	BOOL	FALSE	FALSE	
365.6	E_Cycle_Sig[14]	BOOL	FALSE	FALSE	
365.7	E_Cycle_Sig[15]	BOOL	FALSE	FALSE	
366.0	A_Cycle_Sig[0]	BOOL	FALSE	FALSE	
366.1	A_Cycle_Sig[1]	BOOL	FALSE	FALSE	
366.2	A_Cycle_Sig[2]	BOOL	FALSE	FALSE	
366.3	A_Cycle_Sig[3]	BOOL	FALSE	FALSE	
366.4	A_Cycle_Sig[4]	BOOL	FALSE	FALSE	
366.5	A_Cycle_Sig[5]	BOOL	FALSE	FALSE	
366.6	A_Cycle_Sig[6]	BOOL	FALSE	FALSE	
366.7	A_Cycle_Sig[7]	BOOL	FALSE	FALSE	
367.0	A_Cycle_Sig[8]	BOOL	FALSE	FALSE	
367.1	A_Cycle_Sig[9]	BOOL	FALSE	FALSE	
367.2	A_Cycle_Sig[10]	BOOL	FALSE	FALSE	
367.3	A_Cycle_Sig[11]	BOOL	FALSE	FALSE	
367.4	A_Cycle_Sig[12]	BOOL	FALSE	FALSE	
367.5	A_Cycle_Sig[13]	BOOL	FALSE	FALSE	
367.6	A_Cycle_Sig[14]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
367.7	A_Cycle_Sig[15]	BOOL	FALSE	FALSE	
368.0	E_OEM_TechnoSig[0]	BOOL	FALSE	FALSE	
368.1	E_OEM_TechnoSig[1]	BOOL	FALSE	FALSE	
368.2	E_OEM_TechnoSig[2]	BOOL	FALSE	FALSE	
368.3	E_OEM_TechnoSig[3]	BOOL	FALSE	FALSE	
368.4	E_OEM_TechnoSig[4]	BOOL	FALSE	FALSE	
368.5	E_OEM_TechnoSig[5]	BOOL	FALSE	FALSE	
368.6	E_OEM_TechnoSig[6]	BOOL	FALSE	FALSE	
368.7	E_OEM_TechnoSig[7]	BOOL	FALSE	FALSE	
369.0	E_OEM_TechnoSig[8]	BOOL	FALSE	FALSE	
369.1	E_OEM_TechnoSig[9]	BOOL	FALSE	FALSE	
369.2	E_OEM_TechnoSig[10]	BOOL	FALSE	FALSE	
369.3	E_OEM_TechnoSig[11]	BOOL	FALSE	FALSE	
369.4	E_OEM_TechnoSig[12]	BOOL	FALSE	FALSE	
369.5	E_OEM_TechnoSig[13]	BOOL	FALSE	FALSE	
369.6	E_OEM_TechnoSig[14]	BOOL	FALSE	FALSE	
369.7	E_OEM_TechnoSig[15]	BOOL	FALSE	FALSE	
370.0	E_OEM_TechnoSig[16]	BOOL	FALSE	FALSE	
370.1	E_OEM_TechnoSig[17]	BOOL	FALSE	FALSE	
370.2	E_OEM_TechnoSig[18]	BOOL	FALSE	FALSE	
370.3	E_OEM_TechnoSig[19]	BOOL	FALSE	FALSE	
370.4	E_OEM_TechnoSig[20]	BOOL	FALSE	FALSE	
370.5	E_OEM_TechnoSig[21]	BOOL	FALSE	FALSE	
370.6	E_OEM_TechnoSig[22]	BOOL	FALSE	FALSE	
370.7	E_OEM_TechnoSig[23]	BOOL	FALSE	FALSE	
371.0	E_OEM_TechnoSig[24]	BOOL	FALSE	FALSE	
371.1	E_OEM_TechnoSig[25]	BOOL	FALSE	FALSE	
371.2	E_OEM_TechnoSig[26]	BOOL	FALSE	FALSE	
371.3	E_OEM_TechnoSig[27]	BOOL	FALSE	FALSE	
371.4	E_OEM_TechnoSig[28]	BOOL	FALSE	FALSE	
371.5	E_OEM_TechnoSig[29]	BOOL	FALSE	FALSE	
371.6	E_OEM_TechnoSig[30]	BOOL	FALSE	FALSE	
371.7	E_OEM_TechnoSig[31]	BOOL	FALSE	FALSE	
372.0	A_OEM_TechnoSig[0]	BOOL	FALSE	FALSE	
372.1	A_OEM_TechnoSig[1]	BOOL	FALSE	FALSE	
372.2	A_OEM_TechnoSig[2]	BOOL	FALSE	FALSE	
372.3	A_OEM_TechnoSig[3]	BOOL	FALSE	FALSE	
372.4	A_OEM_TechnoSig[4]	BOOL	FALSE	FALSE	
372.5	A_OEM_TechnoSig[5]	BOOL	FALSE	FALSE	
372.6	A_OEM_TechnoSig[6]	BOOL	FALSE	FALSE	
372.7	A_OEM_TechnoSig[7]	BOOL	FALSE	FALSE	
373.0	A_OEM_TechnoSig[8]	BOOL	FALSE	FALSE	
373.1	A_OEM_TechnoSig[9]	BOOL	FALSE	FALSE	
373.2	A_OEM_TechnoSig[10]	BOOL	FALSE	FALSE	
373.3	A_OEM_TechnoSig[11]	BOOL	FALSE	FALSE	
373.4	A_OEM_TechnoSig[12]	BOOL	FALSE	FALSE	
373.5	A_OEM_TechnoSig[13]	BOOL	FALSE	FALSE	
373.6	A_OEM_TechnoSig[14]	BOOL	FALSE	FALSE	
373.7	A_OEM_TechnoSig[15]	BOOL	FALSE	FALSE	
374.0	A_OEM_TechnoSig[16]	BOOL	FALSE	FALSE	
374.1	A_OEM_TechnoSig[17]	BOOL	FALSE	FALSE	
374.2	A_OEM_TechnoSig[18]	BOOL	FALSE	FALSE	
374.3	A_OEM_TechnoSig[19]	BOOL	FALSE	FALSE	
374.4	A_OEM_TechnoSig[20]	BOOL	FALSE	FALSE	
374.5	A_OEM_TechnoSig[21]	BOOL	FALSE	FALSE	
374.6	A_OEM_TechnoSig[22]	BOOL	FALSE	FALSE	
374.7	A_OEM_TechnoSig[23]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
375.0	A_OEM_TechnoSig[24]	BOOL	FALSE	FALSE	
375.1	A_OEM_TechnoSig[25]	BOOL	FALSE	FALSE	
375.2	A_OEM_TechnoSig[26]	BOOL	FALSE	FALSE	
375.3	A_OEM_TechnoSig[27]	BOOL	FALSE	FALSE	
375.4	A_OEM_TechnoSig[28]	BOOL	FALSE	FALSE	
375.5	A_OEM_TechnoSig[29]	BOOL	FALSE	FALSE	
375.6	A_OEM_TechnoSig[30]	BOOL	FALSE	FALSE	
375.7	A_OEM_TechnoSig[31]	BOOL	FALSE	FALSE	
376.0	ProgEventDispl	BYTE	B#16#0	B#16#0	ProgEventDisplay
377.0	E_CollCheckStop	BOOL	FALSE	FALSE	Stop of Collision Check
377.1	E_StopCondition	BOOL	FALSE	FALSE	Stop Condition
377.2	f377_2	BOOL	FALSE	FALSE	
377.3	f377_3	BOOL	FALSE	FALSE	
377.4	E_JogRetract	BOOL	FALSE	FALSE	JOG Retract active
377.5	E_RetractData	BOOL	FALSE	FALSE	Retract data available
377.6	E_JOG_Circles	BOOL	FALSE	FALSE	JOG in circles
377.7	f377_7	BOOL	FALSE	FALSE	
378.0	E_AnyAsup	BOOL	FALSE	FALSE	AnyASUP activ
378.1	E_SilentAsup	BOOL	FALSE	FALSE	Silent ASUP activ
378.2	f378_2	BOOL	FALSE	FALSE	
378.3	f378_3	BOOL	FALSE	FALSE	
378.4	f378_4	BOOL	FALSE	FALSE	
378.5	f378_5	BOOL	FALSE	FALSE	
378.6	f378_6	BOOL	FALSE	FALSE	
378.7	f378_7	BOOL	FALSE	FALSE	
379.0	f379	BYTE	B#16#0	B#16#0	
380.0	f380[0]	BOOL	FALSE	FALSE	
380.1	f380[1]	BOOL	FALSE	FALSE	
380.2	f380[2]	BOOL	FALSE	FALSE	
380.3	f380[3]	BOOL	FALSE	FALSE	
380.4	f380[4]	BOOL	FALSE	FALSE	
380.5	f380[5]	BOOL	FALSE	FALSE	
380.6	f380[6]	BOOL	FALSE	FALSE	
380.7	f380[7]	BOOL	FALSE	FALSE	
381.0	f380[8]	BOOL	FALSE	FALSE	
381.1	f380[9]	BOOL	FALSE	FALSE	
381.2	f380[10]	BOOL	FALSE	FALSE	
381.3	f380[11]	BOOL	FALSE	FALSE	
381.4	f380[12]	BOOL	FALSE	FALSE	
381.5	f380[13]	BOOL	FALSE	FALSE	
381.6	f380[14]	BOOL	FALSE	FALSE	
381.7	f380[15]	BOOL	FALSE	FALSE	
382.0	f380[16]	BOOL	FALSE	FALSE	
382.1	f380[17]	BOOL	FALSE	FALSE	
382.2	f380[18]	BOOL	FALSE	FALSE	
382.3	f380[19]	BOOL	FALSE	FALSE	
382.4	f380[20]	BOOL	FALSE	FALSE	
382.5	f380[21]	BOOL	FALSE	FALSE	
382.6	f380[22]	BOOL	FALSE	FALSE	
382.7	f380[23]	BOOL	FALSE	FALSE	
383.0	f380[24]	BOOL	FALSE	FALSE	
383.1	f380[25]	BOOL	FALSE	FALSE	
383.2	f380[26]	BOOL	FALSE	FALSE	
383.3	f380[27]	BOOL	FALSE	FALSE	
383.4	f380[28]	BOOL	FALSE	FALSE	
383.5	f380[29]	BOOL	FALSE	FALSE	
383.6	f380[30]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
383.7	f380[31]	BOOL	FALSE	FALSE	
384.0	A_ProgJump	BOOL	FALSE	FALSE	control program jump
384.1	f384_1	BOOL	FALSE	FALSE	
384.2	f384_2	BOOL	FALSE	FALSE	
384.3	f384_3	BOOL	FALSE	FALSE	
384.4	f384_4	BOOL	FALSE	FALSE	
384.5	f384_5	BOOL	FALSE	FALSE	
384.6	f384_6	BOOL	FALSE	FALSE	
384.7	f384_7	BOOL	FALSE	FALSE	
385.0	f385	BYTE	B#16#0	B#16#0	
386.0	f386	WORD	W#16#0	W#16#0	
388.0	E_TransfoNo	BYTE	B#16#0	B#16#0	active Transformation No.
389.0	f389	BYTE	B#16#0	B#16#0	
390.0	f390	WORD	W#16#0	W#16#0	

DB22 - <offline>

"Chan2"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT21

Nome:**Famiglia:****Autore:****Versione:**

0.1

Versione blocco:

2

Lunghezza (blocco / dati):

01634 / 00392

Data e ora**Codice:**

10/03/2014 11.34.38

Interfaccia:

12/03/2010 08.00.00

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)

09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	f0_0	BOOL	FALSE	FALSE	
0.1	f0_1	BOOL	FALSE	FALSE	
0.2	f0_2	BOOL	FALSE	FALSE	
0.3	A_DRF	BOOL	FALSE	FALSE	Activate DRF
0.4	A_SBL	BOOL	FALSE	FALSE	Activate single block
0.5	A_M01	BOOL	FALSE	FALSE	Activate M01
0.6	A_DRY	BOOL	FALSE	FALSE	Activate dry run feedrate
0.7	f0_7	BOOL	FALSE	FALSE	
1.0	A_Ref	BOOL	FALSE	FALSE	Activate referencing
1.1	A_ProtZone	BOOL	FALSE	FALSE	Enable protection zones
1.2	A_SynOff	BOOL	FALSE	FALSE	Synchronous action off
1.3	A_TM_TimOut	BOOL	FALSE	FALSE	Activate time-out (TM)
1.4	A_CLC_Stop	BOOL	FALSE	FALSE	CLC stop
1.5	A_CLC_OR	BOOL	FALSE	FALSE	CLC override
1.6	A_PL_C_ActCompl	BOOL	FALSE	FALSE	PLC action complete
1.7	A_ProgTest	BOOL	FALSE	FALSE	Activate program test
2.0	A_SKP0	BOOL	FALSE	FALSE	Activate skip block \0
2.1	A_SKP1	BOOL	FALSE	FALSE	Activate skip block \1
2.2	A_SKP2	BOOL	FALSE	FALSE	Activate skip block \2
2.3	A_SKP3	BOOL	FALSE	FALSE	Activate skip block \3
2.4	A_SKP4	BOOL	FALSE	FALSE	Activate skip block \4
2.5	A_SKP5	BOOL	FALSE	FALSE	Activate skip block \5
2.6	A_SKP6	BOOL	FALSE	FALSE	Activate skip block \6
2.7	A_SKP7	BOOL	FALSE	FALSE	Activate skip block \7
3.0	A_StrokEnab	BOOL	FALSE	FALSE	Stroke enable
3.1	A_ManStrokEnab	BOOL	FALSE	FALSE	Manual stroke enable
3.2	A_StrokSup	BOOL	FALSE	FALSE	Stroke suppression
3.3	A_StrokDelayed	BOOL	FALSE	FALSE	Stroke delayed
3.4	A_StrokStop	BOOL	FALSE	FALSE	Stroke not operating
3.5	A_ManRelStroke2	BOOL	FALSE	FALSE	Manual release of stroke 2
3.6	A3_6	BOOL	FALSE	FALSE	
3.7	A3_7	BOOL	FALSE	FALSE	
4.0	A_FD_OR	BYTE	B#16#0	B#16#0	Feedrate override
5.0	A_RT_OR	BYTE	B#16#0	B#16#0	Rapid traverse override

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
6.0	A_FDdisable	BOOL	FALSE	FALSE	Feed disable
6.1	A_Rldisable	BOOL	FALSE	FALSE	Read-in disable
6.2	A_DeleteDTG	BOOL	FALSE	FALSE	Delete distance to go
6.3	A_SP_Clear	BOOL	FALSE	FALSE	Clear SP repetitions
6.4	A_ProgAbort	BOOL	FALSE	FALSE	Program level abort
6.5	A_F_Limit	BOOL	FALSE	FALSE	Tool path feedrate limitation
6.6	A_RT_ORA	BOOL	FALSE	FALSE	Rapid traverse override active
6.7	A_FD_ORA	BOOL	FALSE	FALSE	Feedrate override active
7.0	A_NCStartDisabl	BOOL	FALSE	FALSE	NC start disable
7.1	A_NCStart	BOOL	FALSE	FALSE	NC start
7.2	A_NCStopBlock	BOOL	FALSE	FALSE	NC stop at block limit
7.3	A_NCStop	BOOL	FALSE	FALSE	NC stop
7.4	A_NCStopASp	BOOL	FALSE	FALSE	NC stop axes plus spindle
7.5	A_SuppStartLock	BOOL	FALSE	FALSE	Suppress Start Lock
7.6	f7_6	BOOL	FALSE	FALSE	
7.7	A_Reset	BOOL	FALSE	FALSE	Reset
8.0	A_MRP[1]	BOOL	FALSE	FALSE	
8.1	A_MRP[2]	BOOL	FALSE	FALSE	
8.2	A_MRP[3]	BOOL	FALSE	FALSE	
8.3	A_MRP[4]	BOOL	FALSE	FALSE	
8.4	A_MRP[5]	BOOL	FALSE	FALSE	
8.5	A_MRP[6]	BOOL	FALSE	FALSE	
8.6	A_MRP[7]	BOOL	FALSE	FALSE	
8.7	A_MRP[8]	BOOL	FALSE	FALSE	
9.0	A_MRP[9]	BOOL	FALSE	FALSE	
9.1	A_MRP[10]	BOOL	FALSE	FALSE	
10.0	A_CSP[1]	BOOL	FALSE	FALSE	
10.1	A_CSP[2]	BOOL	FALSE	FALSE	
10.2	A_CSP[3]	BOOL	FALSE	FALSE	
10.3	A_CSP[4]	BOOL	FALSE	FALSE	
10.4	A_CSP[5]	BOOL	FALSE	FALSE	
10.5	A_CSP[6]	BOOL	FALSE	FALSE	
10.6	A_CSP[7]	BOOL	FALSE	FALSE	
10.7	A_CSP[8]	BOOL	FALSE	FALSE	
11.0	A_CSP[9]	BOOL	FALSE	FALSE	
11.1	A_CSP[10]	BOOL	FALSE	FALSE	
12.0	A_Geo[1].HW1	BOOL	FALSE	FALSE	Activate handwheel 1
12.1	A_Geo[1].HW2	BOOL	FALSE	FALSE	Activate handwheel 2
12.2	A_Geo[1].HW3	BOOL	FALSE	FALSE	Activate handwheel 3
12.3	A_Geo[1].FDStop	BOOL	FALSE	FALSE	Feed stop
12.4	A_Geo[1].Disabl	BOOL	FALSE	FALSE	Traversing key disable
12.5	A_Geo[1].RapidTrOR	BOOL	FALSE	FALSE	Rapid traverse override
12.6	A_Geo[1].Minus	BOOL	FALSE	FALSE	Traversing key minus
12.7	A_Geo[1].Plus	BOOL	FALSE	FALSE	Traversing key plus
13.0	A_Geo[1].INC1	BOOL	FALSE	FALSE	INC 1
13.1	A_Geo[1].INC10	BOOL	FALSE	FALSE	INC 10
13.2	A_Geo[1].INC100	BOOL	FALSE	FALSE	INC 100
13.3	A_Geo[1].INC1000	BOOL	FALSE	FALSE	INC 1000
13.4	A_Geo[1].INC10000	BOOL	FALSE	FALSE	INC 10000
13.5	A_Geo[1].INCVar	BOOL	FALSE	FALSE	INC variable
14.0	A_Geo[1].OEM	BYTE	B#16#0	B#16#0	OEM signals
15.0	A_Geo[1].InvHWDiOfRot	BOOL	FALSE	FALSE	Inverting handwheel direction of rotation
15.1	A_Geo[1].f3_1	BOOL	FALSE	FALSE	
15.2	A_Geo[1].f3_2	BOOL	FALSE	FALSE	

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15.3	A_Geo[1].f3_3	BOOL	FALSE	FALSE	
15.4	A_Geo[1].f3_4	BOOL	FALSE	FALSE	
15.5	A_Geo[1].f3_5	BOOL	FALSE	FALSE	
15.6	A_Geo[1].f3_6	BOOL	FALSE	FALSE	
15.7	A_Geo[1].f3_7	BOOL	FALSE	FALSE	
16.0	A_Geo[2].HW1	BOOL	FALSE	FALSE	Activate handwheel 1
16.1	A_Geo[2].HW2	BOOL	FALSE	FALSE	Activate handwheel 2
16.2	A_Geo[2].HW3	BOOL	FALSE	FALSE	Activate handwheel 3
16.3	A_Geo[2].FDStop	BOOL	FALSE	FALSE	Feed stop
16.4	A_Geo[2].Disabl	BOOL	FALSE	FALSE	Traversing key disable
16.5	A_Geo[2].RapidTrOR	BOOL	FALSE	FALSE	Rapid traverse override
16.6	A_Geo[2].Minus	BOOL	FALSE	FALSE	Traversing key minus
16.7	A_Geo[2].Plus	BOOL	FALSE	FALSE	Traversing key plus
17.0	A_Geo[2].INC1	BOOL	FALSE	FALSE	INC 1
17.1	A_Geo[2].INC10	BOOL	FALSE	FALSE	INC 10
17.2	A_Geo[2].INC100	BOOL	FALSE	FALSE	INC 100
17.3	A_Geo[2].INC1000	BOOL	FALSE	FALSE	INC 1000
17.4	A_Geo[2].INC10000	BOOL	FALSE	FALSE	INC 10000
17.5	A_Geo[2].INCVar	BOOL	FALSE	FALSE	INC variable
18.0	A_Geo[2].OEM	BYTE	B#16#0	B#16#0	OEM signals
19.0	A_Geo[2].InvHWDiOfRot	BOOL	FALSE	FALSE	Inverting handwheel direction of rotation
19.1	A_Geo[2].f3_1	BOOL	FALSE	FALSE	
19.2	A_Geo[2].f3_2	BOOL	FALSE	FALSE	
19.3	A_Geo[2].f3_3	BOOL	FALSE	FALSE	
19.4	A_Geo[2].f3_4	BOOL	FALSE	FALSE	
19.5	A_Geo[2].f3_5	BOOL	FALSE	FALSE	
19.6	A_Geo[2].f3_6	BOOL	FALSE	FALSE	
19.7	A_Geo[2].f3_7	BOOL	FALSE	FALSE	
20.0	A_Geo[3].HW1	BOOL	FALSE	FALSE	Activate handwheel 1
20.1	A_Geo[3].HW2	BOOL	FALSE	FALSE	Activate handwheel 2
20.2	A_Geo[3].HW3	BOOL	FALSE	FALSE	Activate handwheel 3
20.3	A_Geo[3].FDStop	BOOL	FALSE	FALSE	Feed stop
20.4	A_Geo[3].Disabl	BOOL	FALSE	FALSE	Traversing key disable
20.5	A_Geo[3].RapidTrOR	BOOL	FALSE	FALSE	Rapid traverse override
20.6	A_Geo[3].Minus	BOOL	FALSE	FALSE	Traversing key minus
20.7	A_Geo[3].Plus	BOOL	FALSE	FALSE	Traversing key plus
21.0	A_Geo[3].INC1	BOOL	FALSE	FALSE	INC 1
21.1	A_Geo[3].INC10	BOOL	FALSE	FALSE	INC 10
21.2	A_Geo[3].INC100	BOOL	FALSE	FALSE	INC 100
21.3	A_Geo[3].INC1000	BOOL	FALSE	FALSE	INC 1000
21.4	A_Geo[3].INC10000	BOOL	FALSE	FALSE	INC 10000
21.5	A_Geo[3].INCVar	BOOL	FALSE	FALSE	INC variable
22.0	A_Geo[3].OEM	BYTE	B#16#0	B#16#0	OEM signals
23.0	A_Geo[3].InvHWDiOfRot	BOOL	FALSE	FALSE	Inverting handwheel direction of rotation
23.1	A_Geo[3].f3_1	BOOL	FALSE	FALSE	
23.2	A_Geo[3].f3_2	BOOL	FALSE	FALSE	
23.3	A_Geo[3].f3_3	BOOL	FALSE	FALSE	
23.4	A_Geo[3].f3_4	BOOL	FALSE	FALSE	
23.5	A_Geo[3].f3_5	BOOL	FALSE	FALSE	
23.6	A_Geo[3].f3_6	BOOL	FALSE	FALSE	
23.7	A_Geo[3].f3_7	BOOL	FALSE	FALSE	
24.0	f24_0	BOOL	FALSE	FALSE	
24.1	f24_1	BOOL	FALSE	FALSE	
24.2	f24_2	BOOL	FALSE	FALSE	
24.3	E_MMC_DRF	BOOL	FALSE	FALSE	MMC DRF selected

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24.4	f24_4	BOOL	FALSE	FALSE	
24.5	E_MMC_M01	BOOL	FALSE	FALSE	MMC M01 selected
24.6	E_MMC_DRY	BOOL	FALSE	FALSE	MMC Dry run feedrate selected
24.7	f24_7	BOOL	FALSE	FALSE	
25.0	E_MMC_REPOSPM_0	BOOL	FALSE	FALSE	MMC REPOSPATHMODE 0
25.1	E_MMC_REPOSPM_1	BOOL	FALSE	FALSE	MMC REPOSPATHMODE 1
25.2	E_MMC_REPOSPM_2	BOOL	FALSE	FALSE	MMC REPOSPATHMODE 2
25.3	E_MMC_FD_OR4RT_OR	BOOL	FALSE	FALSE	MMC Feedrate override for rapid traverse selected
25.4	E_MMC_REPOSPMode	BOOL	FALSE	FALSE	MMC REPOS MODE EDGE
25.5	f25_5	BOOL	FALSE	FALSE	
25.6	f25_6	BOOL	FALSE	FALSE	
25.7	E_MMC_ProgTest	BOOL	FALSE	FALSE	Program test selected
26.0	E_MMC_SKP0	BOOL	FALSE	FALSE	MMC skip block selected \0
26.1	E_MMC_SKP1	BOOL	FALSE	FALSE	MMC skip block selected \1
26.2	E_MMC_SKP2	BOOL	FALSE	FALSE	MMC skip block selected \2
26.3	E_MMC_SKP3	BOOL	FALSE	FALSE	MMC skip block selected \3
26.4	E_MMC_SKP4	BOOL	FALSE	FALSE	MMC skip block selected \4
26.5	E_MMC_SKP5	BOOL	FALSE	FALSE	MMC skip block selected \5
26.6	E_MMC_SKP6	BOOL	FALSE	FALSE	MMC skip block selected \6
26.7	E_MMC_SKP7	BOOL	FALSE	FALSE	MMC skip block selected \7
27.0	E_MMC_SKP8	BOOL	FALSE	FALSE	MMC skip block selected \8
27.1	E_MMC_SKP9	BOOL	FALSE	FALSE	MMC skip block selected \9
27.2	f27_2	BOOL	FALSE	FALSE	
27.3	f27_3	BOOL	FALSE	FALSE	
27.4	f27_4	BOOL	FALSE	FALSE	
27.5	f27_5	BOOL	FALSE	FALSE	
27.6	f27_6	BOOL	FALSE	FALSE	
27.7	f27_7	BOOL	FALSE	FALSE	
28.0	A_OEM	BYTE	B#16#0	B#16#0	
29.0	A_FixedFD1	BOOL	FALSE	FALSE	Fixed feeds
29.1	A_FixedFD2	BOOL	FALSE	FALSE	
29.2	A_FixedFD3	BOOL	FALSE	FALSE	
29.3	A_FixedFD4	BOOL	FALSE	FALSE	
29.4	A_PTP_Travel	BOOL	FALSE	FALSE	Activate PTP travel
29.5	A_DisablWP_Counter	BOOL	FALSE	FALSE	Disable workpiece counter
29.6	A_DisablWearMon	BOOL	FALSE	FALSE	Disable wear monitoring
29.7	A_DontDisablTool	BOOL	FALSE	FALSE	Do not disable tool
30.0	A_ContHW1	BOOL	FALSE	FALSE	Activate contour handwheels
30.1	A_ContHW2	BOOL	FALSE	FALSE	
30.2	A_ContHW3	BOOL	FALSE	FALSE	
30.3	A_ContHWsim	BOOL	FALSE	FALSE	Simulated contour handwheel on
30.4	A_ContHWneg	BOOL	FALSE	FALSE	Contour handwheel neg. route
30.5	A_NCKrelatedM01	BOOL	FALSE	FALSE	Activate NCK-related M01

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30.6	A_JOG_Circles	BOOL	FALSE	FALSE	JOG in circles
30.7	A_NoToolChangeCmd	BOOL	FALSE	FALSE	No tool change commands
31.0	A_REPOSPM_0	BOOL	FALSE	FALSE	REPOSPATHMODE 0
31.1	A_REPOSPM_1	BOOL	FALSE	FALSE	REPOSPATHMODE 1
31.2	A_REPOSPM_2	BOOL	FALSE	FALSE	REPOSPATHMODE 2
31.3	f31_3	BOOL	FALSE	FALSE	
31.4	A_REPOSMode	BOOL	FALSE	FALSE	REPOS MODE EDGE
31.5	A_InvCHWDirOfRot	BOOL	FALSE	FALSE	Inverting contour handwheel direction of rotation
31.6	A_SKP8	BOOL	FALSE	FALSE	Activate skip block \8
31.7	A_SKP9	BOOL	FALSE	FALSE	Activate skip block \9
32.0	E_ExecExtern	BOOL	FALSE	FALSE	Execution from external source active
32.1	f32_1	BOOL	FALSE	FALSE	
32.2	f32_2	BOOL	FALSE	FALSE	
32.3	E_ActBlock	BOOL	FALSE	FALSE	Action block active
32.4	E_BegBlock	BOOL	FALSE	FALSE	Approach block active
32.5	E_M01	BOOL	FALSE	FALSE	M0/M1 active
32.6	E_LastActBlock	BOOL	FALSE	FALSE	Last action block active
32.7	f32_7	BOOL	FALSE	FALSE	
33.0	E_Ref	BOOL	FALSE	FALSE	Referencing active
33.1	E_OrieToolholder	BOOL	FALSE	FALSE	Orientable toolholder active
33.2	E_RevFD	BOOL	FALSE	FALSE	Revolitional feedrate active
33.3	E_HWOverlay	BOOL	FALSE	FALSE	Handwheel overlay active
33.4	E_BlockSearch	BOOL	FALSE	FALSE	Block search active
33.5	E_M30	BOOL	FALSE	FALSE	M2/M30 active
33.6	E_Transform	BOOL	FALSE	FALSE	Transformation active
33.7	E_ProgTest	BOOL	FALSE	FALSE	Program test active
34.0	E_OEMChan	BYTE	B#16#0	B#16#0	OEM channel signals feedback
35.0	E_ProgRunn	BOOL	FALSE	FALSE	Program running
35.1	E_ProgWait	BOOL	FALSE	FALSE	Program waiting
35.2	E_ProgStop	BOOL	FALSE	FALSE	Program stopped
35.3	E_ProgInterrupt	BOOL	FALSE	FALSE	Program interrupted
35.4	E_ProgrAborted	BOOL	FALSE	FALSE	Program aborted
35.5	E_ChanActive	BOOL	FALSE	FALSE	Channel active
35.6	E_ChanInterrupt	BOOL	FALSE	FALSE	Channel interrupted
35.7	E_ChanReset	BOOL	FALSE	FALSE	Channel reset
36.0	E_StartReq	BOOL	FALSE	FALSE	Start request
36.1	E_StopReq	BOOL	FALSE	FALSE	Stop request
36.2	E_AxesRef	BOOL	FALSE	FALSE	All axes referenced
36.3	E_AxesStop	BOOL	FALSE	FALSE	All axes stationary
36.4	E_IR_Activ	BOOL	FALSE	FALSE	Interrupt processing active
36.5	E_ChanRO	BOOL	FALSE	FALSE	Channel ready for operation
36.6	E_NCKAlarmChan	BOOL	FALSE	FALSE	Channel-specific NCK alarm present
36.7	E_NCKAlarmStop	BOOL	FALSE	FALSE	NCK alarm with processing stop present
37.0	E_CHW1	BOOL	FALSE	FALSE	Contour handwheel 1 on
37.1	E_CHW2	BOOL	FALSE	FALSE	Contour handwheel 2 on
37.2	E_CHW3	BOOL	FALSE	FALSE	Contour handwheel 3 on
37.3	E_CLC	BOOL	FALSE	FALSE	CLC active

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37.4	E_CLCStopLL	BOOL	FALSE	FALSE	CLC stopped lower limit
37.5	E_CLCStopUL	BOOL	FALSE	FALSE	CLC stopped upper limit
37.6	E_RIEnablIgnored	BOOL	FALSE	FALSE	Read-in enable is ignored
37.7	E_StopBlkEndSBLsuppr	BOOL	FALSE	FALSE	Stop at block end with SBL is suppressed
38.0	E_StrokeEA	BOOL	FALSE	FALSE	Stroke enable active
38.1	E_AcknManStrokEnab	BOOL	FALSE	FALSE	Acknowledgement manual stroke enable
38.2	f38_2	BOOL	FALSE	FALSE	
38.3	f38_3	BOOL	FALSE	FALSE	
38.4	f38_4	BOOL	FALSE	FALSE	
38.5	f38_5	BOOL	FALSE	FALSE	
38.6	f38_6	BOOL	FALSE	FALSE	
38.7	f38_7	BOOL	FALSE	FALSE	
39.0	E_ProtZoneNOK	BOOL	FALSE	FALSE	Protection zones not guaranteed
39.1	f39_1	BOOL	FALSE	FALSE	
39.2	f39_2	BOOL	FALSE	FALSE	
39.3	f39_3	BOOL	FALSE	FALSE	
39.4	f39_4	BOOL	FALSE	FALSE	
39.5	E_InvCHWDirOfRot	BOOL	FALSE	FALSE	Contour handwheel direction of rotation invert actively
39.6	f39_6	BOOL	FALSE	FALSE	
39.7	f39_7	BOOL	FALSE	FALSE	
40.0	E_Geo[1].HW1	BOOL	FALSE	FALSE	Handwheel 1 active
40.1	E_Geo[1].HW2	BOOL	FALSE	FALSE	Handwheel 2 active
40.2	E_Geo[1].HW3	BOOL	FALSE	FALSE	Handwheel 3 active
40.3	E_Geo[1].f0_3	BOOL	FALSE	FALSE	
40.4	E_Geo[1].TReqMinus	BOOL	FALSE	FALSE	Travel requests minus
40.5	E_Geo[1].TReqPlus	BOOL	FALSE	FALSE	Travel requests plus
40.6	E_Geo[1].TCMinus	BOOL	FALSE	FALSE	Traverse command minus
40.7	E_Geo[1].TCPlus	BOOL	FALSE	FALSE	Traverse command plus
41.0	E_Geo[1].INC1	BOOL	FALSE	FALSE	INC 1 active
41.1	E_Geo[1].INC10	BOOL	FALSE	FALSE	INC 10 active
41.2	E_Geo[1].INC100	BOOL	FALSE	FALSE	INC 100 active
41.3	E_Geo[1].INC1000	BOOL	FALSE	FALSE	INC 1000 active
41.4	E_Geo[1].INC10000	BOOL	FALSE	FALSE	INC 10000 active
41.5	E_Geo[1].INCVar	BOOL	FALSE	FALSE	INC variable active
42.0	E_Geo[1].OEM	BYTE	B#16#0	B#16#0	OEM signals
43.0	E_Geo[1].InvHWDDirOfRot	BOOL	FALSE	FALSE	Handwheel direction of rotation invert actively
43.1	E_Geo[1].f3_1	BOOL	FALSE	FALSE	
43.2	E_Geo[1].f3_2	BOOL	FALSE	FALSE	
43.3	E_Geo[1].f3_3	BOOL	FALSE	FALSE	
43.4	E_Geo[1].f3_4	BOOL	FALSE	FALSE	
43.5	E_Geo[1].f3_5	BOOL	FALSE	FALSE	
43.6	E_Geo[1].f3_6	BOOL	FALSE	FALSE	
43.7	E_Geo[1].f3_7	BOOL	FALSE	FALSE	
44.0	E_Geo[1].f4	BYTE	B#16#0	B#16#0	
46.0	E_Geo[2].HW1	BOOL	FALSE	FALSE	Handwheel 1 active
46.1	E_Geo[2].HW2	BOOL	FALSE	FALSE	Handwheel 2 active
46.2	E_Geo[2].HW3	BOOL	FALSE	FALSE	Handwheel 3 active
46.3	E_Geo[2].f0_3	BOOL	FALSE	FALSE	
46.4	E_Geo[2].TReqMinus	BOOL	FALSE	FALSE	Travel requests minus
46.5	E_Geo[2].TReqPlus	BOOL	FALSE	FALSE	Travel requests plus
46.6	E_Geo[2].TCMinus	BOOL	FALSE	FALSE	Traverse command minus

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46.7	E_Geo[2].TCPlus	BOOL	FALSE	FALSE	Traverse command plus
47.0	E_Geo[2].INC1	BOOL	FALSE	FALSE	INC 1 active
47.1	E_Geo[2].INC10	BOOL	FALSE	FALSE	INC 10 active
47.2	E_Geo[2].INC100	BOOL	FALSE	FALSE	INC 100 active
47.3	E_Geo[2].INC1000	BOOL	FALSE	FALSE	INC 1000 active
47.4	E_Geo[2].INC10000	BOOL	FALSE	FALSE	INC 10000 active
47.5	E_Geo[2].INCVar	BOOL	FALSE	FALSE	INC variable active
48.0	E_Geo[2].OEM	BYTE	B#16#0	B#16#0	OEM signals
49.0	E_Geo[2].InvHWDiOfRot	BOOL	FALSE	FALSE	Handwheel direction of rotation invert actively
49.1	E_Geo[2].f3_1	BOOL	FALSE	FALSE	
49.2	E_Geo[2].f3_2	BOOL	FALSE	FALSE	
49.3	E_Geo[2].f3_3	BOOL	FALSE	FALSE	
49.4	E_Geo[2].f3_4	BOOL	FALSE	FALSE	
49.5	E_Geo[2].f3_5	BOOL	FALSE	FALSE	
49.6	E_Geo[2].f3_6	BOOL	FALSE	FALSE	
49.7	E_Geo[2].f3_7	BOOL	FALSE	FALSE	
50.0	E_Geo[2].f4	BYTE	B#16#0	B#16#0	
52.0	E_Geo[3].HW1	BOOL	FALSE	FALSE	Handwheel 1 active
52.1	E_Geo[3].HW2	BOOL	FALSE	FALSE	Handwheel 2 active
52.2	E_Geo[3].HW3	BOOL	FALSE	FALSE	Handwheel 3 active
52.3	E_Geo[3].f0_3	BOOL	FALSE	FALSE	
52.4	E_Geo[3].TReqMinus	BOOL	FALSE	FALSE	Travel requests minus
52.5	E_Geo[3].TReqPlus	BOOL	FALSE	FALSE	Travel requests plus
52.6	E_Geo[3].TCMinus	BOOL	FALSE	FALSE	Traverse command minus
52.7	E_Geo[3].TCPlus	BOOL	FALSE	FALSE	Traverse command plus
53.0	E_Geo[3].INC1	BOOL	FALSE	FALSE	INC 1 active
53.1	E_Geo[3].INC10	BOOL	FALSE	FALSE	INC 10 active
53.2	E_Geo[3].INC100	BOOL	FALSE	FALSE	INC 100 active
53.3	E_Geo[3].INC1000	BOOL	FALSE	FALSE	INC 1000 active
53.4	E_Geo[3].INC10000	BOOL	FALSE	FALSE	INC 10000 active
53.5	E_Geo[3].INCVar	BOOL	FALSE	FALSE	INC variable active
54.0	E_Geo[3].OEM	BYTE	B#16#0	B#16#0	OEM signals
55.0	E_Geo[3].InvHWDiOfRot	BOOL	FALSE	FALSE	Handwheel direction of rotation invert actively
55.1	E_Geo[3].f3_1	BOOL	FALSE	FALSE	
55.2	E_Geo[3].f3_2	BOOL	FALSE	FALSE	
55.3	E_Geo[3].f3_3	BOOL	FALSE	FALSE	
55.4	E_Geo[3].f3_4	BOOL	FALSE	FALSE	
55.5	E_Geo[3].f3_5	BOOL	FALSE	FALSE	
55.6	E_Geo[3].f3_6	BOOL	FALSE	FALSE	
55.7	E_Geo[3].f3_7	BOOL	FALSE	FALSE	
56.0	E_Geo[3].f4	BYTE	B#16#0	B#16#0	
58.0	M1Change	BOOL	FALSE	FALSE	M function 1 change
58.1	M2Change	BOOL	FALSE	FALSE	M function 2 change
58.2	M3Change	BOOL	FALSE	FALSE	M function 3 change
58.3	M4Change	BOOL	FALSE	FALSE	M function 4 change
58.4	M5Change	BOOL	FALSE	FALSE	M function 5 change
58.5	f58_5	BOOL	FALSE	FALSE	
58.6	f58_6	BOOL	FALSE	FALSE	
58.7	f58_7	BOOL	FALSE	FALSE	
59.0	M1NDec	BOOL	FALSE	FALSE	M function 1 not decoded
59.1	M2NDec	BOOL	FALSE	FALSE	M function 2 not decoded
59.2	M3NDec	BOOL	FALSE	FALSE	M function 3 not decoded

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59.3	M4NDec	BOOL	FALSE	FALSE	M function 4 not decoded
59.4	M5NDec	BOOL	FALSE	FALSE	M function 5 not decoded
59.5	f59_5	BOOL	FALSE	FALSE	
59.6	f59_6	BOOL	FALSE	FALSE	
59.7	f59_7	BOOL	FALSE	FALSE	
60.0	S1Change	BOOL	FALSE	FALSE	S function 1 change
60.1	S2Change	BOOL	FALSE	FALSE	S function 2 change
60.2	S3Change	BOOL	FALSE	FALSE	S function 3 change
60.3	f60_3	BOOL	FALSE	FALSE	
60.4	S1Quick	BOOL	FALSE	FALSE	S function 1 quick
60.5	S2Quick	BOOL	FALSE	FALSE	S function 2 quick
60.6	S3Quick	BOOL	FALSE	FALSE	S function 3 quick
60.7	f60_7	BOOL	FALSE	FALSE	
61.0	T1Change	BOOL	FALSE	FALSE	T function 1 change
61.1	T2Change	BOOL	FALSE	FALSE	T function 2 change
61.2	T3Change	BOOL	FALSE	FALSE	T function 3 change
61.3	f61_3	BOOL	FALSE	FALSE	
61.4	T1Quick	BOOL	FALSE	FALSE	T function 1 quick
61.5	T2Quick	BOOL	FALSE	FALSE	T function 2 quick
61.6	T3Quick	BOOL	FALSE	FALSE	T function 3 quick
61.7	f61_7	BOOL	FALSE	FALSE	
62.0	D1Change	BOOL	FALSE	FALSE	D function 1 change
62.1	D2Change	BOOL	FALSE	FALSE	D function 2 change
62.2	D3Change	BOOL	FALSE	FALSE	D function 3 change
62.3	f62_3	BOOL	FALSE	FALSE	
62.4	D1Quick	BOOL	FALSE	FALSE	D function 1 quick
62.5	D2Quick	BOOL	FALSE	FALSE	D function 2 quick
62.6	D3Quick	BOOL	FALSE	FALSE	D function 3 quick
62.7	f62_7	BOOL	FALSE	FALSE	
63.0	EChange	BOOL	FALSE	FALSE	E function change
63.1	f63_1	BOOL	FALSE	FALSE	
63.2	f63_2	BOOL	FALSE	FALSE	
63.3	f63_3	BOOL	FALSE	FALSE	
63.4	EQuick	BOOL	FALSE	FALSE	E function quick
63.5	f63_5	BOOL	FALSE	FALSE	
63.6	f63_6	BOOL	FALSE	FALSE	
63.7	f63_7	BOOL	FALSE	FALSE	
64.0	H1Change	BOOL	FALSE	FALSE	H function 1 change
64.1	H2Change	BOOL	FALSE	FALSE	H function 2 change
64.2	H3Change	BOOL	FALSE	FALSE	H function 3 change
64.3	f64_3	BOOL	FALSE	FALSE	
64.4	H1Quick	BOOL	FALSE	FALSE	H function 1 quick
64.5	H2Quick	BOOL	FALSE	FALSE	H function 2 quick
64.6	H3Quick	BOOL	FALSE	FALSE	H function 3 quick
64.7	f64_7	BOOL	FALSE	FALSE	
65.0	F1Change	BOOL	FALSE	FALSE	F function 1 change
65.1	F2Change	BOOL	FALSE	FALSE	F function 2 change
65.2	F3Change	BOOL	FALSE	FALSE	F function 3 change
65.3	F4Change	BOOL	FALSE	FALSE	F function 4 change
65.4	F5Change	BOOL	FALSE	FALSE	F function 5 change
65.5	F6Change	BOOL	FALSE	FALSE	F function 6 change
65.6	f65_6	BOOL	FALSE	FALSE	
65.7	f65_7	BOOL	FALSE	FALSE	
66.0	M1Quick	BOOL	FALSE	FALSE	M function 1 quick
66.1	M2Quick	BOOL	FALSE	FALSE	M function 2 quick

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66.2	M3Quick	BOOL	FALSE	FALSE	M function 3 quick
66.3	M4Quick	BOOL	FALSE	FALSE	M function 4 quick
66.4	M5Quick	BOOL	FALSE	FALSE	M function 5 quick
66.5	f66_5	BOOL	FALSE	FALSE	
66.6	f66_6	BOOL	FALSE	FALSE	
66.7	f66_7	BOOL	FALSE	FALSE	
67.0	F1Quick	BOOL	FALSE	FALSE	F function 1 quick
67.1	F2Quick	BOOL	FALSE	FALSE	F function 2 quick
67.2	F3Quick	BOOL	FALSE	FALSE	F function 3 quick
67.3	F4Quick	BOOL	FALSE	FALSE	F function 4 quick
67.4	F5Quick	BOOL	FALSE	FALSE	F function 5 quick
67.5	F6Quick	BOOL	FALSE	FALSE	F function 6 quick
67.6	f67_6	BOOL	FALSE	FALSE	
67.7	f67_7	BOOL	FALSE	FALSE	
68.0	ExtM1	INT	0	0	Extended address M function 1 (16 bit INT)
70.0	M1	DINT	L#0	L#0	M function 1 (DInt)
74.0	ExtM2	INT	0	0	Extended address M function 1 (16 bit INT)
76.0	M2	DINT	L#0	L#0	M function 2 (DInt)
80.0	ExtM3	INT	0	0	Extended address M function 1 (16 bit INT)
82.0	M3	DINT	L#0	L#0	M function 3 (DInt)
86.0	ExtM4	INT	0	0	Extended address M function 1 (16 bit INT)
88.0	M4	DINT	L#0	L#0	M function 4 (DInt)
92.0	ExtM5	INT	0	0	Extended address M function 1 (16 bit INT)
94.0	M5	DINT	L#0	L#0	M function 5 (DInt)
98.0	ExtS1	INT	0	0	Extended address S function 1 (16 bit INT)
100.0	S1	REAL	0.000000e+000	0.000000e+000	S function 1 (REAL)
104.0	ExtS2	INT	0	0	Extended address S function 2 (16 bit INT)
106.0	S2	REAL	0.000000e+000	0.000000e+000	S function 2 (REAL)
110.0	ExtS3	INT	0	0	Extended address S function 3 (16 bit INT)
112.0	S3	REAL	0.000000e+000	0.000000e+000	S function 3 (REAL)
116.0	ExtT1	INT	0	0	Extended address T function 1 (16 bit INT) T : DINT; //T function (DInt) f122 :
118.0	T1	INT	0	0	T function 1 (INT)
120.0	ExtT2	INT	0	0	Extended address T function 2 (16 bit INT)
122.0	T2	INT	0	0	T function 2 (INT)
124.0	ExtT3	INT	0	0	Extended address T function 3 (16 bit INT)
126.0	T3	INT	0	0	T function 3 (INT)
128.0	ExtD1	BYTE	B#16#0	B#16#0	Extended address D function 1 (8 bit INT) D : INT; f132 : INT; //Change in ca
129.0	D1	BYTE	B#16#0	B#16#0	D function 1 (8 bit INT)
130.0	ExtD2	BYTE	B#16#0	B#16#0	Extended address D function 2 (8 bit INT)
131.0	D2	BYTE	B#16#0	B#16#0	D function 2 (8 bit INT)
132.0	ExtD3	BYTE	B#16#0	B#16#0	Extended address D function 3 (8 bit INT)
133.0	D3	BYTE	B#16#0	B#16#0	D function 3 (8 bit INT)
134.0	ExtE	INT	0	0	Extended address E function 3 (16 bit INT)

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
136.0	E	REAL	0.000000e+000	0.000000e+000	E function (REAL)
140.0	ExtH1	INT	0	0	Extended address H function 1 (16 bit INT)
142.0	H1	REAL	0.000000e+000	0.000000e+000	H function 1 (REAL)
146.0	ExtH2	INT	0	0	Extended address H function 2 (16 bit INT)
148.0	H2	REAL	0.000000e+000	0.000000e+000	H function 2 (REAL)
152.0	ExtH3	INT	0	0	Extended address H function 3 (16 bit INT)
154.0	H3	REAL	0.000000e+000	0.000000e+000	H function 3 (REAL)
158.0	ExtF1	INT	0	0	Extended address F function 1 (16 bit INT)
160.0	F1	REAL	0.000000e+000	0.000000e+000	F function 1 (REAL)
164.0	ExtF2	INT	0	0	Extended address F function 2 (16 bit INT)
166.0	F2	REAL	0.000000e+000	0.000000e+000	F function 2 (REAL)
170.0	ExtF3	INT	0	0	Extended address F function 3 (16 bit INT)
172.0	F3	REAL	0.000000e+000	0.000000e+000	F function 3 (REAL)
176.0	ExtF4	INT	0	0	Extended address F function 4 (16 bit INT)
178.0	F4	REAL	0.000000e+000	0.000000e+000	F function 4 (REAL)
182.0	ExtF5	INT	0	0	Extended address F function 5 (16 bit INT)
184.0	F5	REAL	0.000000e+000	0.000000e+000	F function 5 (REAL)
188.0	ExtF6	INT	0	0	Extended address F function 6 (16 bit INT)
190.0	F6	REAL	0.000000e+000	0.000000e+000	F function 6 (REAL)
194.0	MDyn[0]	BOOL	FALSE	FALSE	
194.1	MDyn[1]	BOOL	FALSE	FALSE	
194.2	MDyn[2]	BOOL	FALSE	FALSE	
194.3	MDyn[3]	BOOL	FALSE	FALSE	
194.4	MDyn[4]	BOOL	FALSE	FALSE	
194.5	MDyn[5]	BOOL	FALSE	FALSE	
194.6	MDyn[6]	BOOL	FALSE	FALSE	
194.7	MDyn[7]	BOOL	FALSE	FALSE	
195.0	MDyn[8]	BOOL	FALSE	FALSE	
195.1	MDyn[9]	BOOL	FALSE	FALSE	
195.2	MDyn[10]	BOOL	FALSE	FALSE	
195.3	MDyn[11]	BOOL	FALSE	FALSE	
195.4	MDyn[12]	BOOL	FALSE	FALSE	
195.5	MDyn[13]	BOOL	FALSE	FALSE	
195.6	MDyn[14]	BOOL	FALSE	FALSE	
195.7	MDyn[15]	BOOL	FALSE	FALSE	
196.0	MDyn[16]	BOOL	FALSE	FALSE	
196.1	MDyn[17]	BOOL	FALSE	FALSE	
196.2	MDyn[18]	BOOL	FALSE	FALSE	
196.3	MDyn[19]	BOOL	FALSE	FALSE	
196.4	MDyn[20]	BOOL	FALSE	FALSE	
196.5	MDyn[21]	BOOL	FALSE	FALSE	
196.6	MDyn[22]	BOOL	FALSE	FALSE	
196.7	MDyn[23]	BOOL	FALSE	FALSE	
197.0	MDyn[24]	BOOL	FALSE	FALSE	
197.1	MDyn[25]	BOOL	FALSE	FALSE	
197.2	MDyn[26]	BOOL	FALSE	FALSE	
197.3	MDyn[27]	BOOL	FALSE	FALSE	
197.4	MDyn[28]	BOOL	FALSE	FALSE	
197.5	MDyn[29]	BOOL	FALSE	FALSE	
197.6	MDyn[30]	BOOL	FALSE	FALSE	
197.7	MDyn[31]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
198.0	MDyn[32]	BOOL	FALSE	FALSE	
198.1	MDyn[33]	BOOL	FALSE	FALSE	
198.2	MDyn[34]	BOOL	FALSE	FALSE	
198.3	MDyn[35]	BOOL	FALSE	FALSE	
198.4	MDyn[36]	BOOL	FALSE	FALSE	
198.5	MDyn[37]	BOOL	FALSE	FALSE	
198.6	MDyn[38]	BOOL	FALSE	FALSE	
198.7	MDyn[39]	BOOL	FALSE	FALSE	
199.0	MDyn[40]	BOOL	FALSE	FALSE	
199.1	MDyn[41]	BOOL	FALSE	FALSE	
199.2	MDyn[42]	BOOL	FALSE	FALSE	
199.3	MDyn[43]	BOOL	FALSE	FALSE	
199.4	MDyn[44]	BOOL	FALSE	FALSE	
199.5	MDyn[45]	BOOL	FALSE	FALSE	
199.6	MDyn[46]	BOOL	FALSE	FALSE	
199.7	MDyn[47]	BOOL	FALSE	FALSE	
200.0	MDyn[48]	BOOL	FALSE	FALSE	
200.1	MDyn[49]	BOOL	FALSE	FALSE	
200.2	MDyn[50]	BOOL	FALSE	FALSE	
200.3	MDyn[51]	BOOL	FALSE	FALSE	
200.4	MDyn[52]	BOOL	FALSE	FALSE	
200.5	MDyn[53]	BOOL	FALSE	FALSE	
200.6	MDyn[54]	BOOL	FALSE	FALSE	
200.7	MDyn[55]	BOOL	FALSE	FALSE	
201.0	MDyn[56]	BOOL	FALSE	FALSE	
201.1	MDyn[57]	BOOL	FALSE	FALSE	
201.2	MDyn[58]	BOOL	FALSE	FALSE	
201.3	MDyn[59]	BOOL	FALSE	FALSE	
201.4	MDyn[60]	BOOL	FALSE	FALSE	
201.5	MDyn[61]	BOOL	FALSE	FALSE	
201.6	MDyn[62]	BOOL	FALSE	FALSE	
201.7	MDyn[63]	BOOL	FALSE	FALSE	
202.0	MDyn[64]	BOOL	FALSE	FALSE	
202.1	MDyn[65]	BOOL	FALSE	FALSE	
202.2	MDyn[66]	BOOL	FALSE	FALSE	
202.3	MDyn[67]	BOOL	FALSE	FALSE	
202.4	MDyn[68]	BOOL	FALSE	FALSE	
202.5	MDyn[69]	BOOL	FALSE	FALSE	
202.6	MDyn[70]	BOOL	FALSE	FALSE	
202.7	MDyn[71]	BOOL	FALSE	FALSE	
203.0	MDyn[72]	BOOL	FALSE	FALSE	
203.1	MDyn[73]	BOOL	FALSE	FALSE	
203.2	MDyn[74]	BOOL	FALSE	FALSE	
203.3	MDyn[75]	BOOL	FALSE	FALSE	
203.4	MDyn[76]	BOOL	FALSE	FALSE	
203.5	MDyn[77]	BOOL	FALSE	FALSE	
203.6	MDyn[78]	BOOL	FALSE	FALSE	
203.7	MDyn[79]	BOOL	FALSE	FALSE	
204.0	MDyn[80]	BOOL	FALSE	FALSE	
204.1	MDyn[81]	BOOL	FALSE	FALSE	
204.2	MDyn[82]	BOOL	FALSE	FALSE	
204.3	MDyn[83]	BOOL	FALSE	FALSE	
204.4	MDyn[84]	BOOL	FALSE	FALSE	
204.5	MDyn[85]	BOOL	FALSE	FALSE	
204.6	MDyn[86]	BOOL	FALSE	FALSE	
204.7	MDyn[87]	BOOL	FALSE	FALSE	
205.0	MDyn[88]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
205.1	MDyn[89]	BOOL	FALSE	FALSE	
205.2	MDyn[90]	BOOL	FALSE	FALSE	
205.3	MDyn[91]	BOOL	FALSE	FALSE	
205.4	MDyn[92]	BOOL	FALSE	FALSE	
205.5	MDyn[93]	BOOL	FALSE	FALSE	
205.6	MDyn[94]	BOOL	FALSE	FALSE	
205.7	MDyn[95]	BOOL	FALSE	FALSE	
206.0	MDyn[96]	BOOL	FALSE	FALSE	
206.1	MDyn[97]	BOOL	FALSE	FALSE	
206.2	MDyn[98]	BOOL	FALSE	FALSE	
206.3	MDyn[99]	BOOL	FALSE	FALSE	
208.0	GAct[1]	BYTE	B#16#0	B#16#0	
209.0	GAct[2]	BYTE	B#16#0	B#16#0	
210.0	GAct[3]	BYTE	B#16#0	B#16#0	
211.0	GAct[4]	BYTE	B#16#0	B#16#0	
212.0	GAct[5]	BYTE	B#16#0	B#16#0	
213.0	GAct[6]	BYTE	B#16#0	B#16#0	
214.0	GAct[7]	BYTE	B#16#0	B#16#0	
215.0	GAct[8]	BYTE	B#16#0	B#16#0	
216.0	GAct[9]	BYTE	B#16#0	B#16#0	
217.0	GAct[10]	BYTE	B#16#0	B#16#0	
218.0	GAct[11]	BYTE	B#16#0	B#16#0	
219.0	GAct[12]	BYTE	B#16#0	B#16#0	
220.0	GAct[13]	BYTE	B#16#0	B#16#0	
221.0	GAct[14]	BYTE	B#16#0	B#16#0	
222.0	GAct[15]	BYTE	B#16#0	B#16#0	
223.0	GAct[16]	BYTE	B#16#0	B#16#0	
224.0	GAct[17]	BYTE	B#16#0	B#16#0	
225.0	GAct[18]	BYTE	B#16#0	B#16#0	
226.0	GAct[19]	BYTE	B#16#0	B#16#0	
227.0	GAct[20]	BYTE	B#16#0	B#16#0	
228.0	GAct[21]	BYTE	B#16#0	B#16#0	
229.0	GAct[22]	BYTE	B#16#0	B#16#0	
230.0	GAct[23]	BYTE	B#16#0	B#16#0	
231.0	GAct[24]	BYTE	B#16#0	B#16#0	
232.0	GAct[25]	BYTE	B#16#0	B#16#0	
233.0	GAct[26]	BYTE	B#16#0	B#16#0	
234.0	GAct[27]	BYTE	B#16#0	B#16#0	
235.0	GAct[28]	BYTE	B#16#0	B#16#0	
236.0	GAct[29]	BYTE	B#16#0	B#16#0	
237.0	GAct[30]	BYTE	B#16#0	B#16#0	
238.0	GAct[31]	BYTE	B#16#0	B#16#0	
239.0	GAct[32]	BYTE	B#16#0	B#16#0	
240.0	GAct[33]	BYTE	B#16#0	B#16#0	
241.0	GAct[34]	BYTE	B#16#0	B#16#0	
242.0	GAct[35]	BYTE	B#16#0	B#16#0	
243.0	GAct[36]	BYTE	B#16#0	B#16#0	
244.0	GAct[37]	BYTE	B#16#0	B#16#0	
245.0	GAct[38]	BYTE	B#16#0	B#16#0	
246.0	GAct[39]	BYTE	B#16#0	B#16#0	
247.0	GAct[40]	BYTE	B#16#0	B#16#0	
248.0	GAct[41]	BYTE	B#16#0	B#16#0	
249.0	GAct[42]	BYTE	B#16#0	B#16#0	
250.0	GAct[43]	BYTE	B#16#0	B#16#0	
251.0	GAct[44]	BYTE	B#16#0	B#16#0	
252.0	GAct[45]	BYTE	B#16#0	B#16#0	
253.0	GAct[46]	BYTE	B#16#0	B#16#0	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
254.0	GAct[47]	BYTE	B#16#0	B#16#0	
255.0	GAct[48]	BYTE	B#16#0	B#16#0	
256.0	GAct[49]	BYTE	B#16#0	B#16#0	
257.0	GAct[50]	BYTE	B#16#0	B#16#0	
258.0	GAct[51]	BYTE	B#16#0	B#16#0	
259.0	GAct[52]	BYTE	B#16#0	B#16#0	
260.0	GAct[53]	BYTE	B#16#0	B#16#0	
261.0	GAct[54]	BYTE	B#16#0	B#16#0	
262.0	GAct[55]	BYTE	B#16#0	B#16#0	
263.0	GAct[56]	BYTE	B#16#0	B#16#0	
264.0	GAct[57]	BYTE	B#16#0	B#16#0	
265.0	GAct[58]	BYTE	B#16#0	B#16#0	
266.0	GAct[59]	BYTE	B#16#0	B#16#0	
267.0	GAct[60]	BYTE	B#16#0	B#16#0	
268.0	GAct[61]	BYTE	B#16#0	B#16#0	
269.0	GAct[62]	BYTE	B#16#0	B#16#0	
270.0	GAct[63]	BYTE	B#16#0	B#16#0	
271.0	GAct[64]	BYTE	B#16#0	B#16#0	
272.0	E_MRPactivated[1]	BOOL	FALSE	FALSE	
272.1	E_MRPactivated[2]	BOOL	FALSE	FALSE	
272.2	E_MRPactivated[3]	BOOL	FALSE	FALSE	
272.3	E_MRPactivated[4]	BOOL	FALSE	FALSE	
272.4	E_MRPactivated[5]	BOOL	FALSE	FALSE	
272.5	E_MRPactivated[6]	BOOL	FALSE	FALSE	
272.6	E_MRPactivated[7]	BOOL	FALSE	FALSE	
272.7	E_MRPactivated[8]	BOOL	FALSE	FALSE	
273.0	E_MRPactivated[9]	BOOL	FALSE	FALSE	
273.1	E_MRPactivated[10]	BOOL	FALSE	FALSE	
274.0	E_CSPactivated[1]	BOOL	FALSE	FALSE	
274.1	E_CSPactivated[2]	BOOL	FALSE	FALSE	
274.2	E_CSPactivated[3]	BOOL	FALSE	FALSE	
274.3	E_CSPactivated[4]	BOOL	FALSE	FALSE	
274.4	E_CSPactivated[5]	BOOL	FALSE	FALSE	
274.5	E_CSPactivated[6]	BOOL	FALSE	FALSE	
274.6	E_CSPactivated[7]	BOOL	FALSE	FALSE	
274.7	E_CSPactivated[8]	BOOL	FALSE	FALSE	
275.0	E_CSPactivated[9]	BOOL	FALSE	FALSE	
275.1	E_CSPactivated[10]	BOOL	FALSE	FALSE	
276.0	E_MRPViolated[1]	BOOL	FALSE	FALSE	
276.1	E_MRPViolated[2]	BOOL	FALSE	FALSE	
276.2	E_MRPViolated[3]	BOOL	FALSE	FALSE	
276.3	E_MRPViolated[4]	BOOL	FALSE	FALSE	
276.4	E_MRPViolated[5]	BOOL	FALSE	FALSE	
276.5	E_MRPViolated[6]	BOOL	FALSE	FALSE	
276.6	E_MRPViolated[7]	BOOL	FALSE	FALSE	
276.7	E_MRPViolated[8]	BOOL	FALSE	FALSE	
277.0	E_MRPViolated[9]	BOOL	FALSE	FALSE	
277.1	E_MRPViolated[10]	BOOL	FALSE	FALSE	
278.0	E_CSPViolated[1]	BOOL	FALSE	FALSE	
278.1	E_CSPViolated[2]	BOOL	FALSE	FALSE	
278.2	E_CSPViolated[3]	BOOL	FALSE	FALSE	
278.3	E_CSPViolated[4]	BOOL	FALSE	FALSE	
278.4	E_CSPViolated[5]	BOOL	FALSE	FALSE	
278.5	E_CSPViolated[6]	BOOL	FALSE	FALSE	
278.6	E_CSPViolated[7]	BOOL	FALSE	FALSE	
278.7	E_CSPViolated[8]	BOOL	FALSE	FALSE	
279.0	E_CSPViolated[9]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
279.1	E_CSPViolated[10]	BOOL	FALSE	FALSE	
280.0	A_Str_DNo	BOOL	FALSE	FALSE	Request of D number to NCK
280.1	A_Str_Synon	BOOL	FALSE	FALSE	Request of syn.action to NCK
280.2	f_280_2	BOOL	FALSE	FALSE	
280.3	f_280_3	BOOL	FALSE	FALSE	
280.4	f_280_4	BOOL	FALSE	FALSE	
280.5	f_280_5	BOOL	FALSE	FALSE	
280.6	f_280_6	BOOL	FALSE	FALSE	
280.7	f_280_7	BOOL	FALSE	FALSE	
281.0	f_281_0	BOOL	FALSE	FALSE	
281.1	A_Str_Synfrom	BOOL	FALSE	FALSE	Request syn.action from NCK
281.2	f_281_2	BOOL	FALSE	FALSE	
281.3	f_281_3	BOOL	FALSE	FALSE	
281.4	f_281_4	BOOL	FALSE	FALSE	
281.5	f_281_5	BOOL	FALSE	FALSE	
281.6	f_281_6	BOOL	FALSE	FALSE	
281.7	f_281_7	BOOL	FALSE	FALSE	
282.0	A_D1	INT	0	0	Assignment D1
284.0	A_D2	INT	0	0	Assignment D2
286.0	A_D3	INT	0	0	Assignment D3
288.0	A_D4	INT	0	0	Assignment D4
290.0	A_D5	INT	0	0	Assignment D5
292.0	A_D6	INT	0	0	Assignment D6
294.0	A_D7	INT	0	0	Assignment D7
296.0	A_D8	INT	0	0	Assignment D8
298.0	A_D9	INT	0	0	Assignment D9
300.0	A_SynDisabl[1]	BOOL	FALSE	FALSE	
300.1	A_SynDisabl[2]	BOOL	FALSE	FALSE	
300.2	A_SynDisabl[3]	BOOL	FALSE	FALSE	
300.3	A_SynDisabl[4]	BOOL	FALSE	FALSE	
300.4	A_SynDisabl[5]	BOOL	FALSE	FALSE	
300.5	A_SynDisabl[6]	BOOL	FALSE	FALSE	
300.6	A_SynDisabl[7]	BOOL	FALSE	FALSE	
300.7	A_SynDisabl[8]	BOOL	FALSE	FALSE	
301.0	A_SynDisabl[9]	BOOL	FALSE	FALSE	
301.1	A_SynDisabl[10]	BOOL	FALSE	FALSE	
301.2	A_SynDisabl[11]	BOOL	FALSE	FALSE	
301.3	A_SynDisabl[12]	BOOL	FALSE	FALSE	
301.4	A_SynDisabl[13]	BOOL	FALSE	FALSE	
301.5	A_SynDisabl[14]	BOOL	FALSE	FALSE	
301.6	A_SynDisabl[15]	BOOL	FALSE	FALSE	
301.7	A_SynDisabl[16]	BOOL	FALSE	FALSE	
302.0	A_SynDisabl[17]	BOOL	FALSE	FALSE	
302.1	A_SynDisabl[18]	BOOL	FALSE	FALSE	
302.2	A_SynDisabl[19]	BOOL	FALSE	FALSE	
302.3	A_SynDisabl[20]	BOOL	FALSE	FALSE	
302.4	A_SynDisabl[21]	BOOL	FALSE	FALSE	
302.5	A_SynDisabl[22]	BOOL	FALSE	FALSE	
302.6	A_SynDisabl[23]	BOOL	FALSE	FALSE	
302.7	A_SynDisabl[24]	BOOL	FALSE	FALSE	
303.0	A_SynDisabl[25]	BOOL	FALSE	FALSE	
303.1	A_SynDisabl[26]	BOOL	FALSE	FALSE	
303.2	A_SynDisabl[27]	BOOL	FALSE	FALSE	
303.3	A_SynDisabl[28]	BOOL	FALSE	FALSE	
303.4	A_SynDisabl[29]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
303.5	A_SynDisabl[30]	BOOL	FALSE	FALSE	
303.6	A_SynDisabl[31]	BOOL	FALSE	FALSE	
303.7	A_SynDisabl[32]	BOOL	FALSE	FALSE	
304.0	A_SynDisabl[33]	BOOL	FALSE	FALSE	
304.1	A_SynDisabl[34]	BOOL	FALSE	FALSE	
304.2	A_SynDisabl[35]	BOOL	FALSE	FALSE	
304.3	A_SynDisabl[36]	BOOL	FALSE	FALSE	
304.4	A_SynDisabl[37]	BOOL	FALSE	FALSE	
304.5	A_SynDisabl[38]	BOOL	FALSE	FALSE	
304.6	A_SynDisabl[39]	BOOL	FALSE	FALSE	
304.7	A_SynDisabl[40]	BOOL	FALSE	FALSE	
305.0	A_SynDisabl[41]	BOOL	FALSE	FALSE	
305.1	A_SynDisabl[42]	BOOL	FALSE	FALSE	
305.2	A_SynDisabl[43]	BOOL	FALSE	FALSE	
305.3	A_SynDisabl[44]	BOOL	FALSE	FALSE	
305.4	A_SynDisabl[45]	BOOL	FALSE	FALSE	
305.5	A_SynDisabl[46]	BOOL	FALSE	FALSE	
305.6	A_SynDisabl[47]	BOOL	FALSE	FALSE	
305.7	A_SynDisabl[48]	BOOL	FALSE	FALSE	
306.0	A_SynDisabl[49]	BOOL	FALSE	FALSE	
306.1	A_SynDisabl[50]	BOOL	FALSE	FALSE	
306.2	A_SynDisabl[51]	BOOL	FALSE	FALSE	
306.3	A_SynDisabl[52]	BOOL	FALSE	FALSE	
306.4	A_SynDisabl[53]	BOOL	FALSE	FALSE	
306.5	A_SynDisabl[54]	BOOL	FALSE	FALSE	
306.6	A_SynDisabl[55]	BOOL	FALSE	FALSE	
306.7	A_SynDisabl[56]	BOOL	FALSE	FALSE	
307.0	A_SynDisabl[57]	BOOL	FALSE	FALSE	
307.1	A_SynDisabl[58]	BOOL	FALSE	FALSE	
307.2	A_SynDisabl[59]	BOOL	FALSE	FALSE	
307.3	A_SynDisabl[60]	BOOL	FALSE	FALSE	
307.4	A_SynDisabl[61]	BOOL	FALSE	FALSE	
307.5	A_SynDisabl[62]	BOOL	FALSE	FALSE	
307.6	A_SynDisabl[63]	BOOL	FALSE	FALSE	
307.7	A_SynDisabl[64]	BOOL	FALSE	FALSE	
308.0	E_SynDisabled[1]	BOOL	FALSE	FALSE	
308.1	E_SynDisabled[2]	BOOL	FALSE	FALSE	
308.2	E_SynDisabled[3]	BOOL	FALSE	FALSE	
308.3	E_SynDisabled[4]	BOOL	FALSE	FALSE	
308.4	E_SynDisabled[5]	BOOL	FALSE	FALSE	
308.5	E_SynDisabled[6]	BOOL	FALSE	FALSE	
308.6	E_SynDisabled[7]	BOOL	FALSE	FALSE	
308.7	E_SynDisabled[8]	BOOL	FALSE	FALSE	
309.0	E_SynDisabled[9]	BOOL	FALSE	FALSE	
309.1	E_SynDisabled[10]	BOOL	FALSE	FALSE	
309.2	E_SynDisabled[11]	BOOL	FALSE	FALSE	
309.3	E_SynDisabled[12]	BOOL	FALSE	FALSE	
309.4	E_SynDisabled[13]	BOOL	FALSE	FALSE	
309.5	E_SynDisabled[14]	BOOL	FALSE	FALSE	
309.6	E_SynDisabled[15]	BOOL	FALSE	FALSE	
309.7	E_SynDisabled[16]	BOOL	FALSE	FALSE	
310.0	E_SynDisabled[17]	BOOL	FALSE	FALSE	
310.1	E_SynDisabled[18]	BOOL	FALSE	FALSE	
310.2	E_SynDisabled[19]	BOOL	FALSE	FALSE	
310.3	E_SynDisabled[20]	BOOL	FALSE	FALSE	
310.4	E_SynDisabled[21]	BOOL	FALSE	FALSE	
310.5	E_SynDisabled[22]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
310.6	E_SynDisabled[23]	BOOL	FALSE	FALSE	
310.7	E_SynDisabled[24]	BOOL	FALSE	FALSE	
311.0	E_SynDisabled[25]	BOOL	FALSE	FALSE	
311.1	E_SynDisabled[26]	BOOL	FALSE	FALSE	
311.2	E_SynDisabled[27]	BOOL	FALSE	FALSE	
311.3	E_SynDisabled[28]	BOOL	FALSE	FALSE	
311.4	E_SynDisabled[29]	BOOL	FALSE	FALSE	
311.5	E_SynDisabled[30]	BOOL	FALSE	FALSE	
311.6	E_SynDisabled[31]	BOOL	FALSE	FALSE	
311.7	E_SynDisabled[32]	BOOL	FALSE	FALSE	
312.0	E_SynDisabled[33]	BOOL	FALSE	FALSE	
312.1	E_SynDisabled[34]	BOOL	FALSE	FALSE	
312.2	E_SynDisabled[35]	BOOL	FALSE	FALSE	
312.3	E_SynDisabled[36]	BOOL	FALSE	FALSE	
312.4	E_SynDisabled[37]	BOOL	FALSE	FALSE	
312.5	E_SynDisabled[38]	BOOL	FALSE	FALSE	
312.6	E_SynDisabled[39]	BOOL	FALSE	FALSE	
312.7	E_SynDisabled[40]	BOOL	FALSE	FALSE	
313.0	E_SynDisabled[41]	BOOL	FALSE	FALSE	
313.1	E_SynDisabled[42]	BOOL	FALSE	FALSE	
313.2	E_SynDisabled[43]	BOOL	FALSE	FALSE	
313.3	E_SynDisabled[44]	BOOL	FALSE	FALSE	
313.4	E_SynDisabled[45]	BOOL	FALSE	FALSE	
313.5	E_SynDisabled[46]	BOOL	FALSE	FALSE	
313.6	E_SynDisabled[47]	BOOL	FALSE	FALSE	
313.7	E_SynDisabled[48]	BOOL	FALSE	FALSE	
314.0	E_SynDisabled[49]	BOOL	FALSE	FALSE	
314.1	E_SynDisabled[50]	BOOL	FALSE	FALSE	
314.2	E_SynDisabled[51]	BOOL	FALSE	FALSE	
314.3	E_SynDisabled[52]	BOOL	FALSE	FALSE	
314.4	E_SynDisabled[53]	BOOL	FALSE	FALSE	
314.5	E_SynDisabled[54]	BOOL	FALSE	FALSE	
314.6	E_SynDisabled[55]	BOOL	FALSE	FALSE	
314.7	E_SynDisabled[56]	BOOL	FALSE	FALSE	
315.0	E_SynDisabled[57]	BOOL	FALSE	FALSE	
315.1	E_SynDisabled[58]	BOOL	FALSE	FALSE	
315.2	E_SynDisabled[59]	BOOL	FALSE	FALSE	
315.3	E_SynDisabled[60]	BOOL	FALSE	FALSE	
315.4	E_SynDisabled[61]	BOOL	FALSE	FALSE	
315.5	E_SynDisabled[62]	BOOL	FALSE	FALSE	
315.6	E_SynDisabled[63]	BOOL	FALSE	FALSE	
315.7	E_SynDisabled[64]	BOOL	FALSE	FALSE	
316.0	E_G00	BOOL	FALSE	FALSE	Active G functions
316.1	f316_1	BOOL	FALSE	FALSE	
316.2	f316_2	BOOL	FALSE	FALSE	
316.3	f316_3	BOOL	FALSE	FALSE	
316.4	f316_4	BOOL	FALSE	FALSE	
316.5	f316_5	BOOL	FALSE	FALSE	
316.6	f316_6	BOOL	FALSE	FALSE	
316.7	f316_7	BOOL	FALSE	FALSE	
317.0	E_ExtLang	BOOL	FALSE	FALSE	External language mode active
317.1	E_WS_Setp	BOOL	FALSE	FALSE	Workpiece setpoint reached
317.2	f317_2	BOOL	FALSE	FALSE	
317.3	f317_3	BOOL	FALSE	FALSE	
317.4	f317_4	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
317.5	E_DriveTest	BOOL	FALSE	FALSE	Travel request drive test
317.6	E_PTP_Travel	BOOL	FALSE	FALSE	PTP travel active
317.7	E_ToolMissing	BOOL	FALSE	FALSE	Tool missing
318.0	E_ASUP_Stop	BOOL	FALSE	FALSE	ASUP stopped
318.1	E_SearchAct	BOOL	FALSE	FALSE	Search active
318.2	E_TOFF	BOOL	FALSE	FALSE	TOFF active
318.3	E_TOFFmovem	BOOL	FALSE	FALSE	TOFF movement active
318.4	E_StopDelayed	BOOL	FALSE	FALSE	Stop delayed
318.5	E_AssM01	BOOL	FALSE	FALSE	Associated M01 active
318.6	E_DRY	BOOL	FALSE	FALSE	Dry-run feedrate active
318.7	E_Overstore	BOOL	FALSE	FALSE	Overstore active
319.0	E_REPOS_EdgeAckn	BOOL	FALSE	FALSE	REPOS MODE EDGE ACKN
319.1	E_REPOS_PMode0	BOOL	FALSE	FALSE	Repos Path Mode Ackn 0
319.2	E_REPOS_PMode1	BOOL	FALSE	FALSE	Repos Path Mode Ackn 0
319.3	E_REPOS_PMode2	BOOL	FALSE	FALSE	Repos Path Mode Ackn 2
319.4	E_DelayFTS	BOOL	FALSE	FALSE	Delay FTS
319.5	E_REPOS_DEFERRA	BOOL	FALSE	FALSE	Repos DEFERRA L Chan
319.6	E_Stop_NoDelayR	BOOL	FALSE	FALSE	Stop-delayrange not activated
319.7	E_NoToolChangeCmd	BOOL	FALSE	FALSE	No tool change command active
320.0	A_Ori[1].HW_Bit0	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
320.1	A_Ori[1].HW_Bit1	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
320.2	A_Ori[1].HW_Bit2	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
320.3	A_Ori[1].FDStop	BOOL	FALSE	FALSE	Feed stop
320.4	A_Ori[1].Disabl	BOOL	FALSE	FALSE	Traversing key disable
320.5	A_Ori[1].RapidTrOR	BOOL	FALSE	FALSE	Rapid traverse override
320.6	A_Ori[1].Minus	BOOL	FALSE	FALSE	Traversing key minus
320.7	A_Ori[1].Plus	BOOL	FALSE	FALSE	Traversing key plus
321.0	A_Ori[1].INC1	BOOL	FALSE	FALSE	INC 1 active
321.1	A_Ori[1].INC10	BOOL	FALSE	FALSE	INC 10 active
321.2	A_Ori[1].INC100	BOOL	FALSE	FALSE	INC 100 active
321.3	A_Ori[1].INC1000	BOOL	FALSE	FALSE	INC 1000 active
321.4	A_Ori[1].INC10000	BOOL	FALSE	FALSE	INC 10000 active
321.5	A_Ori[1].INCVar	BOOL	FALSE	FALSE	INC variable active
322.0	A_Ori[1].OEM	BYTE	B#16#0	B#16#0	OEM signals
323.0	A_Ori[1].InvHWDiOfRot	BOOL	FALSE	FALSE	Inverting handwheel direction of rotation
323.1	A_Ori[1].f3_1	BOOL	FALSE	FALSE	
323.2	A_Ori[1].f3_2	BOOL	FALSE	FALSE	
323.3	A_Ori[1].f3_3	BOOL	FALSE	FALSE	
323.4	A_Ori[1].f3_4	BOOL	FALSE	FALSE	
323.5	A_Ori[1].f3_5	BOOL	FALSE	FALSE	
323.6	A_Ori[1].f3_6	BOOL	FALSE	FALSE	
323.7	A_Ori[1].f3_7	BOOL	FALSE	FALSE	
324.0	A_Ori[2].HW_Bit0	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
324.1	A_Ori[2].HW_Bit1	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
324.2	A_Ori[2].HW_Bit2	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
324.3	A_Ori[2].FDStop	BOOL	FALSE	FALSE	Feed stop
324.4	A_Ori[2].Disabl	BOOL	FALSE	FALSE	Traversing key disable

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
324.5	A_Ori[2].RapidTrOR	BOOL	FALSE	FALSE	Rapid traverse override
324.6	A_Ori[2].Minus	BOOL	FALSE	FALSE	Traversing key minus
324.7	A_Ori[2].Plus	BOOL	FALSE	FALSE	Traversing key plus
325.0	A_Ori[2].INC1	BOOL	FALSE	FALSE	INC 1 active
325.1	A_Ori[2].INC10	BOOL	FALSE	FALSE	INC 10 active
325.2	A_Ori[2].INC100	BOOL	FALSE	FALSE	INC 100 active
325.3	A_Ori[2].INC1000	BOOL	FALSE	FALSE	INC 1000 active
325.4	A_Ori[2].INC10000	BOOL	FALSE	FALSE	INC 10000 active
325.5	A_Ori[2].INCVar	BOOL	FALSE	FALSE	INC variable active
326.0	A_Ori[2].OEM	BYTE	B#16#0	B#16#0	OEM signals
327.0	A_Ori[2].InvHWDiOfRot	BOOL	FALSE	FALSE	Inverting handwheel direction of rotation
327.1	A_Ori[2].f3_1	BOOL	FALSE	FALSE	
327.2	A_Ori[2].f3_2	BOOL	FALSE	FALSE	
327.3	A_Ori[2].f3_3	BOOL	FALSE	FALSE	
327.4	A_Ori[2].f3_4	BOOL	FALSE	FALSE	
327.5	A_Ori[2].f3_5	BOOL	FALSE	FALSE	
327.6	A_Ori[2].f3_6	BOOL	FALSE	FALSE	
327.7	A_Ori[2].f3_7	BOOL	FALSE	FALSE	
328.0	A_Ori[3].HW_Bit0	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
328.1	A_Ori[3].HW_Bit1	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
328.2	A_Ori[3].HW_Bit2	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
328.3	A_Ori[3].FDStop	BOOL	FALSE	FALSE	Feed stop
328.4	A_Ori[3].Disabl	BOOL	FALSE	FALSE	Traversing key disable
328.5	A_Ori[3].RapidTrOR	BOOL	FALSE	FALSE	Rapid traverse override
328.6	A_Ori[3].Minus	BOOL	FALSE	FALSE	Traversing key minus
328.7	A_Ori[3].Plus	BOOL	FALSE	FALSE	Traversing key plus
329.0	A_Ori[3].INC1	BOOL	FALSE	FALSE	INC 1 active
329.1	A_Ori[3].INC10	BOOL	FALSE	FALSE	INC 10 active
329.2	A_Ori[3].INC100	BOOL	FALSE	FALSE	INC 100 active
329.3	A_Ori[3].INC1000	BOOL	FALSE	FALSE	INC 1000 active
329.4	A_Ori[3].INC10000	BOOL	FALSE	FALSE	INC 10000 active
329.5	A_Ori[3].INCVar	BOOL	FALSE	FALSE	INC variable active
330.0	A_Ori[3].OEM	BYTE	B#16#0	B#16#0	OEM signals
331.0	A_Ori[3].InvHWDiOfRot	BOOL	FALSE	FALSE	Inverting handwheel direction of rotation
331.1	A_Ori[3].f3_1	BOOL	FALSE	FALSE	
331.2	A_Ori[3].f3_2	BOOL	FALSE	FALSE	
331.3	A_Ori[3].f3_3	BOOL	FALSE	FALSE	
331.4	A_Ori[3].f3_4	BOOL	FALSE	FALSE	
331.5	A_Ori[3].f3_5	BOOL	FALSE	FALSE	
331.6	A_Ori[3].f3_6	BOOL	FALSE	FALSE	
331.7	A_Ori[3].f3_7	BOOL	FALSE	FALSE	
332.0	E_Ori[1].HW_Bit0	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
332.1	E_Ori[1].HW_Bit1	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
332.2	E_Ori[1].HW_Bit2	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
332.3	E_Ori[1].f0_3	BOOL	FALSE	FALSE	
332.4	E_Ori[1].TReqMinus	BOOL	FALSE	FALSE	Travel requests minus
332.5	E_Ori[1].TReqPlus	BOOL	FALSE	FALSE	Travel requests plus
332.6	E_Ori[1].Minus	BOOL	FALSE	FALSE	Traversing key minus
332.7	E_Ori[1].Plus	BOOL	FALSE	FALSE	Traversing key plus
333.0	E_Ori[1].INC1	BOOL	FALSE	FALSE	INC 1 active
333.1	E_Ori[1].INC10	BOOL	FALSE	FALSE	INC 10 active
333.2	E_Ori[1].INC100	BOOL	FALSE	FALSE	INC 100 active

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
333.3	E_Ori[1].INC1000	BOOL	FALSE	FALSE	INC 1000 active
333.4	E_Ori[1].INC10000	BOOL	FALSE	FALSE	INC 10000 active
333.5	E_Ori[1].INCVar	BOOL	FALSE	FALSE	INC variable active
334.0	E_Ori[1].OEM	BYTE	B#16#0	B#16#0	OEM signals
335.0	E_Ori[1].InvHWDiOfRot	BOOL	FALSE	FALSE	Handwheel direction of rotation invert actively
335.1	E_Ori[1].f3_1	BOOL	FALSE	FALSE	
335.2	E_Ori[1].f3_2	BOOL	FALSE	FALSE	
335.3	E_Ori[1].f3_3	BOOL	FALSE	FALSE	
335.4	E_Ori[1].f3_4	BOOL	FALSE	FALSE	
335.5	E_Ori[1].f3_5	BOOL	FALSE	FALSE	
335.6	E_Ori[1].f3_6	BOOL	FALSE	FALSE	
335.7	E_Ori[1].f3_7	BOOL	FALSE	FALSE	
336.0	E_Ori[2].HW_Bit0	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
336.1	E_Ori[2].HW_Bit1	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
336.2	E_Ori[2].HW_Bit2	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
336.3	E_Ori[2].f0_3	BOOL	FALSE	FALSE	
336.4	E_Ori[2].TReqMinus	BOOL	FALSE	FALSE	Travel requests minus
336.5	E_Ori[2].TReqPlus	BOOL	FALSE	FALSE	Travel requests plus
336.6	E_Ori[2].Minus	BOOL	FALSE	FALSE	Traversing key minus
336.7	E_Ori[2].Plus	BOOL	FALSE	FALSE	Traversing key plus
337.0	E_Ori[2].INC1	BOOL	FALSE	FALSE	INC 1 active
337.1	E_Ori[2].INC10	BOOL	FALSE	FALSE	INC 10 active
337.2	E_Ori[2].INC100	BOOL	FALSE	FALSE	INC 100 active
337.3	E_Ori[2].INC1000	BOOL	FALSE	FALSE	INC 1000 active
337.4	E_Ori[2].INC10000	BOOL	FALSE	FALSE	INC 10000 active
337.5	E_Ori[2].INCVar	BOOL	FALSE	FALSE	INC variable active
338.0	E_Ori[2].OEM	BYTE	B#16#0	B#16#0	OEM signals
339.0	E_Ori[2].InvHWDiOfRot	BOOL	FALSE	FALSE	Handwheel direction of rotation invert actively
339.1	E_Ori[2].f3_1	BOOL	FALSE	FALSE	
339.2	E_Ori[2].f3_2	BOOL	FALSE	FALSE	
339.3	E_Ori[2].f3_3	BOOL	FALSE	FALSE	
339.4	E_Ori[2].f3_4	BOOL	FALSE	FALSE	
339.5	E_Ori[2].f3_5	BOOL	FALSE	FALSE	
339.6	E_Ori[2].f3_6	BOOL	FALSE	FALSE	
339.7	E_Ori[2].f3_7	BOOL	FALSE	FALSE	
340.0	E_Ori[3].HW_Bit0	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
340.1	E_Ori[3].HW_Bit1	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
340.2	E_Ori[3].HW_Bit2	BOOL	FALSE	FALSE	Activate handwheel Bit value coding
340.3	E_Ori[3].f0_3	BOOL	FALSE	FALSE	
340.4	E_Ori[3].TReqMinus	BOOL	FALSE	FALSE	Travel requests minus
340.5	E_Ori[3].TReqPlus	BOOL	FALSE	FALSE	Travel requests plus
340.6	E_Ori[3].Minus	BOOL	FALSE	FALSE	Traversing key minus
340.7	E_Ori[3].Plus	BOOL	FALSE	FALSE	Traversing key plus
341.0	E_Ori[3].INC1	BOOL	FALSE	FALSE	INC 1 active
341.1	E_Ori[3].INC10	BOOL	FALSE	FALSE	INC 10 active
341.2	E_Ori[3].INC100	BOOL	FALSE	FALSE	INC 100 active
341.3	E_Ori[3].INC1000	BOOL	FALSE	FALSE	INC 1000 active
341.4	E_Ori[3].INC10000	BOOL	FALSE	FALSE	INC 10000 active
341.5	E_Ori[3].INCVar	BOOL	FALSE	FALSE	INC variable active
342.0	E_Ori[3].OEM	BYTE	B#16#0	B#16#0	OEM signals
343.0	E_Ori[3].InvHWDiOfRot	BOOL	FALSE	FALSE	Handwheel direction of rotation invert actively

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
343.1	E_Ori[3].f3_1	BOOL	FALSE	FALSE	
343.2	E_Ori[3].f3_2	BOOL	FALSE	FALSE	
343.3	E_Ori[3].f3_3	BOOL	FALSE	FALSE	
343.4	E_Ori[3].f3_4	BOOL	FALSE	FALSE	
343.5	E_Ori[3].f3_5	BOOL	FALSE	FALSE	
343.6	E_Ori[3].f3_6	BOOL	FALSE	FALSE	
343.7	E_Ori[3].f3_7	BOOL	FALSE	FALSE	
344.0	E_T_PrewarnLimit	BOOL	FALSE	FALSE	Tool prewarn limit reached
344.1	E_T_Limit	BOOL	FALSE	FALSE	Tool limit reached
344.2	E_NewReplT	BOOL	FALSE	FALSE	Transition to new replacement tool
344.3	E_LastReplT	BOOL	FALSE	FALSE	last replacement tool of the tool group
344.4	f344_4	BOOL	FALSE	FALSE	
344.5	f344_5	BOOL	FALSE	FALSE	
344.6	f344_6	BOOL	FALSE	FALSE	
344.7	f344_7	BOOL	FALSE	FALSE	
345.0	f345	BYTE	B#16#0	B#16#0	
346.0	f346	BYTE	B#16#0	B#16#0	
347.0	f347	BYTE	B#16#0	B#16#0	
348.0	E_T_NoPrewarnLimit	DINT	L#0	L#0	T number for tool prewarn limit
352.0	E_T_NoLimit	DINT	L#0	L#0	T number for tool limit
356.0	E_NewReplT_No	DINT	L#0	L#0	T number of the new replacement tool
360.0	E_LastReplT_No	DINT	L#0	L#0	T number of the last replacement tool
364.0	E_Cycle_Sig[0]	BOOL	FALSE	FALSE	
364.1	E_Cycle_Sig[1]	BOOL	FALSE	FALSE	
364.2	E_Cycle_Sig[2]	BOOL	FALSE	FALSE	
364.3	E_Cycle_Sig[3]	BOOL	FALSE	FALSE	
364.4	E_Cycle_Sig[4]	BOOL	FALSE	FALSE	
364.5	E_Cycle_Sig[5]	BOOL	FALSE	FALSE	
364.6	E_Cycle_Sig[6]	BOOL	FALSE	FALSE	
364.7	E_Cycle_Sig[7]	BOOL	FALSE	FALSE	
365.0	E_Cycle_Sig[8]	BOOL	FALSE	FALSE	
365.1	E_Cycle_Sig[9]	BOOL	FALSE	FALSE	
365.2	E_Cycle_Sig[10]	BOOL	FALSE	FALSE	
365.3	E_Cycle_Sig[11]	BOOL	FALSE	FALSE	
365.4	E_Cycle_Sig[12]	BOOL	FALSE	FALSE	
365.5	E_Cycle_Sig[13]	BOOL	FALSE	FALSE	
365.6	E_Cycle_Sig[14]	BOOL	FALSE	FALSE	
365.7	E_Cycle_Sig[15]	BOOL	FALSE	FALSE	
366.0	A_Cycle_Sig[0]	BOOL	FALSE	FALSE	
366.1	A_Cycle_Sig[1]	BOOL	FALSE	FALSE	
366.2	A_Cycle_Sig[2]	BOOL	FALSE	FALSE	
366.3	A_Cycle_Sig[3]	BOOL	FALSE	FALSE	
366.4	A_Cycle_Sig[4]	BOOL	FALSE	FALSE	
366.5	A_Cycle_Sig[5]	BOOL	FALSE	FALSE	
366.6	A_Cycle_Sig[6]	BOOL	FALSE	FALSE	
366.7	A_Cycle_Sig[7]	BOOL	FALSE	FALSE	
367.0	A_Cycle_Sig[8]	BOOL	FALSE	FALSE	
367.1	A_Cycle_Sig[9]	BOOL	FALSE	FALSE	
367.2	A_Cycle_Sig[10]	BOOL	FALSE	FALSE	
367.3	A_Cycle_Sig[11]	BOOL	FALSE	FALSE	
367.4	A_Cycle_Sig[12]	BOOL	FALSE	FALSE	
367.5	A_Cycle_Sig[13]	BOOL	FALSE	FALSE	
367.6	A_Cycle_Sig[14]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
367.7	A_Cycle_Sig[15]	BOOL	FALSE	FALSE	
368.0	E_OEM_TechnoSig[0]	BOOL	FALSE	FALSE	
368.1	E_OEM_TechnoSig[1]	BOOL	FALSE	FALSE	
368.2	E_OEM_TechnoSig[2]	BOOL	FALSE	FALSE	
368.3	E_OEM_TechnoSig[3]	BOOL	FALSE	FALSE	
368.4	E_OEM_TechnoSig[4]	BOOL	FALSE	FALSE	
368.5	E_OEM_TechnoSig[5]	BOOL	FALSE	FALSE	
368.6	E_OEM_TechnoSig[6]	BOOL	FALSE	FALSE	
368.7	E_OEM_TechnoSig[7]	BOOL	FALSE	FALSE	
369.0	E_OEM_TechnoSig[8]	BOOL	FALSE	FALSE	
369.1	E_OEM_TechnoSig[9]	BOOL	FALSE	FALSE	
369.2	E_OEM_TechnoSig[10]	BOOL	FALSE	FALSE	
369.3	E_OEM_TechnoSig[11]	BOOL	FALSE	FALSE	
369.4	E_OEM_TechnoSig[12]	BOOL	FALSE	FALSE	
369.5	E_OEM_TechnoSig[13]	BOOL	FALSE	FALSE	
369.6	E_OEM_TechnoSig[14]	BOOL	FALSE	FALSE	
369.7	E_OEM_TechnoSig[15]	BOOL	FALSE	FALSE	
370.0	E_OEM_TechnoSig[16]	BOOL	FALSE	FALSE	
370.1	E_OEM_TechnoSig[17]	BOOL	FALSE	FALSE	
370.2	E_OEM_TechnoSig[18]	BOOL	FALSE	FALSE	
370.3	E_OEM_TechnoSig[19]	BOOL	FALSE	FALSE	
370.4	E_OEM_TechnoSig[20]	BOOL	FALSE	FALSE	
370.5	E_OEM_TechnoSig[21]	BOOL	FALSE	FALSE	
370.6	E_OEM_TechnoSig[22]	BOOL	FALSE	FALSE	
370.7	E_OEM_TechnoSig[23]	BOOL	FALSE	FALSE	
371.0	E_OEM_TechnoSig[24]	BOOL	FALSE	FALSE	
371.1	E_OEM_TechnoSig[25]	BOOL	FALSE	FALSE	
371.2	E_OEM_TechnoSig[26]	BOOL	FALSE	FALSE	
371.3	E_OEM_TechnoSig[27]	BOOL	FALSE	FALSE	
371.4	E_OEM_TechnoSig[28]	BOOL	FALSE	FALSE	
371.5	E_OEM_TechnoSig[29]	BOOL	FALSE	FALSE	
371.6	E_OEM_TechnoSig[30]	BOOL	FALSE	FALSE	
371.7	E_OEM_TechnoSig[31]	BOOL	FALSE	FALSE	
372.0	A_OEM_TechnoSig[0]	BOOL	FALSE	FALSE	
372.1	A_OEM_TechnoSig[1]	BOOL	FALSE	FALSE	
372.2	A_OEM_TechnoSig[2]	BOOL	FALSE	FALSE	
372.3	A_OEM_TechnoSig[3]	BOOL	FALSE	FALSE	
372.4	A_OEM_TechnoSig[4]	BOOL	FALSE	FALSE	
372.5	A_OEM_TechnoSig[5]	BOOL	FALSE	FALSE	
372.6	A_OEM_TechnoSig[6]	BOOL	FALSE	FALSE	
372.7	A_OEM_TechnoSig[7]	BOOL	FALSE	FALSE	
373.0	A_OEM_TechnoSig[8]	BOOL	FALSE	FALSE	
373.1	A_OEM_TechnoSig[9]	BOOL	FALSE	FALSE	
373.2	A_OEM_TechnoSig[10]	BOOL	FALSE	FALSE	
373.3	A_OEM_TechnoSig[11]	BOOL	FALSE	FALSE	
373.4	A_OEM_TechnoSig[12]	BOOL	FALSE	FALSE	
373.5	A_OEM_TechnoSig[13]	BOOL	FALSE	FALSE	
373.6	A_OEM_TechnoSig[14]	BOOL	FALSE	FALSE	
373.7	A_OEM_TechnoSig[15]	BOOL	FALSE	FALSE	
374.0	A_OEM_TechnoSig[16]	BOOL	FALSE	FALSE	
374.1	A_OEM_TechnoSig[17]	BOOL	FALSE	FALSE	
374.2	A_OEM_TechnoSig[18]	BOOL	FALSE	FALSE	
374.3	A_OEM_TechnoSig[19]	BOOL	FALSE	FALSE	
374.4	A_OEM_TechnoSig[20]	BOOL	FALSE	FALSE	
374.5	A_OEM_TechnoSig[21]	BOOL	FALSE	FALSE	
374.6	A_OEM_TechnoSig[22]	BOOL	FALSE	FALSE	
374.7	A_OEM_TechnoSig[23]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
375.0	A_OEM_TechnoSig[24]	BOOL	FALSE	FALSE	
375.1	A_OEM_TechnoSig[25]	BOOL	FALSE	FALSE	
375.2	A_OEM_TechnoSig[26]	BOOL	FALSE	FALSE	
375.3	A_OEM_TechnoSig[27]	BOOL	FALSE	FALSE	
375.4	A_OEM_TechnoSig[28]	BOOL	FALSE	FALSE	
375.5	A_OEM_TechnoSig[29]	BOOL	FALSE	FALSE	
375.6	A_OEM_TechnoSig[30]	BOOL	FALSE	FALSE	
375.7	A_OEM_TechnoSig[31]	BOOL	FALSE	FALSE	
376.0	ProgEventDispl	BYTE	B#16#0	B#16#0	ProgEventDisplay
377.0	E_CollCheckStop	BOOL	FALSE	FALSE	Stop of Collision Check
377.1	E_StopCondition	BOOL	FALSE	FALSE	Stop Condition
377.2	f377_2	BOOL	FALSE	FALSE	
377.3	f377_3	BOOL	FALSE	FALSE	
377.4	E_JogRetract	BOOL	FALSE	FALSE	JOG Retract active
377.5	E_RetractData	BOOL	FALSE	FALSE	Retract data available
377.6	E_JOG_Circles	BOOL	FALSE	FALSE	JOG in circles
377.7	f377_7	BOOL	FALSE	FALSE	
378.0	E_AnyAsup	BOOL	FALSE	FALSE	AnyASUP activ
378.1	E_SilentAsup	BOOL	FALSE	FALSE	Silent ASUP activ
378.2	f378_2	BOOL	FALSE	FALSE	
378.3	f378_3	BOOL	FALSE	FALSE	
378.4	f378_4	BOOL	FALSE	FALSE	
378.5	f378_5	BOOL	FALSE	FALSE	
378.6	f378_6	BOOL	FALSE	FALSE	
378.7	f378_7	BOOL	FALSE	FALSE	
379.0	f379	BYTE	B#16#0	B#16#0	
380.0	f380[0]	BOOL	FALSE	FALSE	
380.1	f380[1]	BOOL	FALSE	FALSE	
380.2	f380[2]	BOOL	FALSE	FALSE	
380.3	f380[3]	BOOL	FALSE	FALSE	
380.4	f380[4]	BOOL	FALSE	FALSE	
380.5	f380[5]	BOOL	FALSE	FALSE	
380.6	f380[6]	BOOL	FALSE	FALSE	
380.7	f380[7]	BOOL	FALSE	FALSE	
381.0	f380[8]	BOOL	FALSE	FALSE	
381.1	f380[9]	BOOL	FALSE	FALSE	
381.2	f380[10]	BOOL	FALSE	FALSE	
381.3	f380[11]	BOOL	FALSE	FALSE	
381.4	f380[12]	BOOL	FALSE	FALSE	
381.5	f380[13]	BOOL	FALSE	FALSE	
381.6	f380[14]	BOOL	FALSE	FALSE	
381.7	f380[15]	BOOL	FALSE	FALSE	
382.0	f380[16]	BOOL	FALSE	FALSE	
382.1	f380[17]	BOOL	FALSE	FALSE	
382.2	f380[18]	BOOL	FALSE	FALSE	
382.3	f380[19]	BOOL	FALSE	FALSE	
382.4	f380[20]	BOOL	FALSE	FALSE	
382.5	f380[21]	BOOL	FALSE	FALSE	
382.6	f380[22]	BOOL	FALSE	FALSE	
382.7	f380[23]	BOOL	FALSE	FALSE	
383.0	f380[24]	BOOL	FALSE	FALSE	
383.1	f380[25]	BOOL	FALSE	FALSE	
383.2	f380[26]	BOOL	FALSE	FALSE	
383.3	f380[27]	BOOL	FALSE	FALSE	
383.4	f380[28]	BOOL	FALSE	FALSE	
383.5	f380[29]	BOOL	FALSE	FALSE	
383.6	f380[30]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
383.7	f380[31]	BOOL	FALSE	FALSE	
384.0	A_ProgJump	BOOL	FALSE	FALSE	control program jump
384.1	f384_1	BOOL	FALSE	FALSE	
384.2	f384_2	BOOL	FALSE	FALSE	
384.3	f384_3	BOOL	FALSE	FALSE	
384.4	f384_4	BOOL	FALSE	FALSE	
384.5	f384_5	BOOL	FALSE	FALSE	
384.6	f384_6	BOOL	FALSE	FALSE	
384.7	f384_7	BOOL	FALSE	FALSE	
385.0	f385	BYTE	B#16#0	B#16#0	
386.0	f386	WORD	W#16#0	W#16#0	
388.0	E_TransfoNo	BYTE	B#16#0	B#16#0	active Transformation No.
389.0	f389	BYTE	B#16#0	B#16#0	
390.0	f390	WORD	W#16#0	W#16#0	

DB31 - <offline>

"AsseX1"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT31

Nome:**Famiglia:****Autore:****Versione:**

0.1

Versione blocco:

2

Lunghezza (blocco / dati):

01466 / 00140

Data e ora**Codice:**

10/03/2014 12.05.16

Interfaccia:

03/11/2008 08.00.00

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)

09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	A_FD_OR	BYTE	B#16#0	B#16#0	Feedrate override
1.0	A_DriveEnable	BOOL	FALSE	FALSE	Drive test movement enable
1.1	A_AckFixedStop	BOOL	FALSE	FALSE	Acknowledge fixed stop reached
1.2	A_SensorFixedStop	BOOL	FALSE	FALSE	Sensor fixed stop
1.3	A_ASpDisable	BOOL	FALSE	FALSE	Axis/spindle disable
1.4	A_Follow_upMode	BOOL	FALSE	FALSE	Follow-up mode
1.5	A_PosMeas1	BOOL	FALSE	FALSE	Position measuring system 1
1.6	A_PosMeas2	BOOL	FALSE	FALSE	Position measuring system 2
1.7	A_ORactive	BOOL	FALSE	FALSE	Override active
2.0	A_SWCam	BOOL	FALSE	FALSE	SW cam activation
2.1	A_ContrEnable	BOOL	FALSE	FALSE	Controller enable
2.2	A_DeIDTGSReset	BOOL	FALSE	FALSE	Delete distance to go/Spindle-Reset
2.3	A_Clamp	BOOL	FALSE	FALSE	Clamping in progress
2.4	A_RefVal1	BOOL	FALSE	FALSE	Reference point value 1
2.5	A_RefVal2	BOOL	FALSE	FALSE	Reference point value 2
2.6	A_RefVal3	BOOL	FALSE	FALSE	Reference point value 3
2.7	A_RefVal4	BOOL	FALSE	FALSE	Reference point value 4
3.0	A_ExtZO	BOOL	FALSE	FALSE	Import external ZO
3.1	A_EnabTravFixedStop	BOOL	FALSE	FALSE	Enable travel to fixed stop
3.2	A_FixedFD1	BOOL	FALSE	FALSE	Activate fixed feed 1
3.3	A_FixedFD2	BOOL	FALSE	FALSE	Activate fixed feed 2
3.4	A_FixedFD3	BOOL	FALSE	FALSE	Activate fixed feed 3
3.5	A_FixedFD4	BOOL	FALSE	FALSE	Activate fixed feed 4
3.6	A_VelocSpeedLimit	BOOL	FALSE	FALSE	Velocity/spindle speed limitation
3.7	A_PrgtestAxRel	BOOL	FALSE	FALSE	Program test axis/spindle release
4.0	A_HW1	BOOL	FALSE	FALSE	Activate handwheel 1
4.1	A_HW2	BOOL	FALSE	FALSE	Activate handwheel 2
4.2	A_HW3	BOOL	FALSE	FALSE	Activate handwheel 3
4.3	A_FDSpStop	BOOL	FALSE	FALSE	Feed stop/spindle stop
4.4	A_Disable	BOOL	FALSE	FALSE	Traversing key disable

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
4.5	A_RapidTrOR	BOOL	FALSE	FALSE	Rapid traverse override
4.6	A_Minus	BOOL	FALSE	FALSE	Traversing key minus
4.7	A_Plus	BOOL	FALSE	FALSE	Traversing key plus
5.0	A_INC1	BOOL	FALSE	FALSE	INC1
5.1	A_INC10	BOOL	FALSE	FALSE	INC10
5.2	A_INC100	BOOL	FALSE	FALSE	INC100
5.3	A_INC1000	BOOL	FALSE	FALSE	INC1000
5.4	A_INC10000	BOOL	FALSE	FALSE	INC10000
5.5	A_INCVar	BOOL	FALSE	FALSE	INC variable
6.0	A_OEMAxis	BYTE	B#16#0	B#16#0	OEM axis signals
7.0	A_InvHWDirOfRot	BOOL	FALSE	FALSE	Inverting handwheel direction of rotation
7.1	f7_1	BOOL	FALSE	FALSE	
7.2	f7_2	BOOL	FALSE	FALSE	
7.3	f7_3	BOOL	FALSE	FALSE	
7.4	f7_4	BOOL	FALSE	FALSE	
7.5	f7_5	BOOL	FALSE	FALSE	
7.6	f7_6	BOOL	FALSE	FALSE	
7.7	f7_7	BOOL	FALSE	FALSE	
8.0	A_NCASpChanA	BOOL	FALSE	FALSE	Assign NC axis/spindle channel A
8.1	A_NCASpChanB	BOOL	FALSE	FALSE	Assign NC axis/spindle channel B
8.2	A_NCASpChanC	BOOL	FALSE	FALSE	Assign NC axis/spindle channel C
8.3	A_NCASpChanD	BOOL	FALSE	FALSE	Assign NC axis/spindle channel D
8.4	A_NCASpStrobe	BOOL	FALSE	FALSE	Activation of assignment with pos. edge
8.5	f8_5	BOOL	FALSE	FALSE	
8.6	f8_6	BOOL	FALSE	FALSE	
8.7	A_PLCAsp	BOOL	FALSE	FALSE	Request PLC axis/spindle
9.0	A_Para_A	BOOL	FALSE	FALSE	Parameter block servo A
9.1	A_Para_B	BOOL	FALSE	FALSE	Parameter block servo B
9.2	A_Para_C	BOOL	FALSE	FALSE	Parameter block servo C
9.3	A_LockParSetDef	BOOL	FALSE	FALSE	Lock parameter set definition from NC
9.4	f9_4	BOOL	FALSE	FALSE	
9.5	f9_5	BOOL	FALSE	FALSE	
9.6	f9_6	BOOL	FALSE	FALSE	
9.7	f9_7	BOOL	FALSE	FALSE	
10.0	A_REPOSDelay	BOOL	FALSE	FALSE	REPOS DELAY
10.1	f10_1	BOOL	FALSE	FALSE	
10.2	f10_2	BOOL	FALSE	FALSE	
10.3	f10_3	BOOL	FALSE	FALSE	
10.4	f10_4	BOOL	FALSE	FALSE	
10.5	f10_5	BOOL	FALSE	FALSE	
10.6	f10_6	BOOL	FALSE	FALSE	
10.7	f10_7	BOOL	FALSE	FALSE	
11.0	A_StartBrakeTest	BOOL	FALSE	FALSE	Start brake test
11.1	f11_1	BOOL	FALSE	FALSE	
11.2	f11_2	BOOL	FALSE	FALSE	
11.3	f11_3	BOOL	FALSE	FALSE	
11.4	f11_4	BOOL	FALSE	FALSE	
11.5	f11_5	BOOL	FALSE	FALSE	
11.6	f11_6	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
11.7	f11_7	BOOL	FALSE	FALSE	
12.0	A_HWLimitMinus	BOOL	FALSE	FALSE	Hardware limit switch minus
12.1	A_HWLimitPlus	BOOL	FALSE	FALSE	Hardware limit switch plus
12.2	A_SWLimit2Minus	BOOL	FALSE	FALSE	2nd software limit switch minus
12.3	A_SWLimit2Plus	BOOL	FALSE	FALSE	2nd software limit switch plus
12.4	A_ModuloLimitEn	BOOL	FALSE	FALSE	Modulo limit enabled
12.5	f12_5	BOOL	FALSE	FALSE	
12.6	f12_6	BOOL	FALSE	FALSE	
12.7	A_DelayRef	BOOL	FALSE	FALSE	Delay reference point approach
13.0	A_JogFixPPos0	BOOL	FALSE	FALSE	JogFixPointPos 0
13.1	A_JogFixPPos1	BOOL	FALSE	FALSE	JogFixPointPos 1
13.2	A_JogFixPPos2	BOOL	FALSE	FALSE	JogFixPointPos 2
13.3	A_JogToPos	BOOL	FALSE	FALSE	Jog to position
13.4	f13_4	BOOL	FALSE	FALSE	
13.5	f13_5	BOOL	FALSE	FALSE	
13.6	f13_6	BOOL	FALSE	FALSE	
13.7	f13_7	BOOL	FALSE	FALSE	
14.0	A_ProgtestSuppress	BOOL	FALSE	FALSE	Program test to supress
14.1	A_ProgtestActivate	BOOL	FALSE	FALSE	Program test activate
14.2	f14_2	BOOL	FALSE	FALSE	
14.3	f14_3	BOOL	FALSE	FALSE	
14.4	f14_4	BOOL	FALSE	FALSE	
14.5	f14_5	BOOL	FALSE	FALSE	
14.6	f14_6	BOOL	FALSE	FALSE	
14.7	f14_7	BOOL	FALSE	FALSE	
15.0	f15	BYTE	B#16#0	B#16#0	
16.0	A_ActGearA	BOOL	FALSE	FALSE	Actual gear stage A
16.1	A_ActGearB	BOOL	FALSE	FALSE	Actual gear stage B
16.2	A_ActGearC	BOOL	FALSE	FALSE	Actual gear stage C
16.3	A_GearChangeOv	BOOL	FALSE	FALSE	Gear has changed over
16.4	A_Sp1Syn	BOOL	FALSE	FALSE	Re-synchronize spindle 1
16.5	A_Sp2Syn	BOOL	FALSE	FALSE	Re-synchronize spindle 2
16.6	A_NoMonitorGear	BOOL	FALSE	FALSE	No monitoring when changing gear
16.7	A_DeleteS	BOOL	FALSE	FALSE	Delete S value
17.0	A_FD_ORSp	BOOL	FALSE	FALSE	Feedrate override for spindle valid
17.1	f17_1	BOOL	FALSE	FALSE	
17.2	f17_2	BOOL	FALSE	FALSE	
17.3	f17_3	BOOL	FALSE	FALSE	
17.4	A_Sp1SynP	BOOL	FALSE	FALSE	Re-synchronize spindle 1 f. positioning
17.5	A_Sp2SynP	BOOL	FALSE	FALSE	Re-synchronize spindle 2 f. positioning
17.6	A_M3M4Inv	BOOL	FALSE	FALSE	Invert M3/M4
17.7	f17_7	BOOL	FALSE	FALSE	
18.0	f18_0	BOOL	FALSE	FALSE	
18.1	f18_1	BOOL	FALSE	FALSE	
18.2	f18_2	BOOL	FALSE	FALSE	
18.3	f18_3	BOOL	FALSE	FALSE	
18.4	A_OscilPLC	BOOL	FALSE	FALSE	Oscillation via PLC
18.5	A_OscilSpeed	BOOL	FALSE	FALSE	enable Oscillation

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
18.6	A_SetRotDirectRight	BOOL	FALSE	FALSE	Setpoint osci. direct. right
18.7	A_SetRotDirectLeft	BOOL	FALSE	FALSE	Setpoint osci. direct. left
19.0	A_SpOR	BYTE	B#16#0	B#16#0	Spindle override
20.0	f20_0	BOOL	FALSE	FALSE	
20.1	A_RUEncQuStop	BOOL	FALSE	FALSE	Run-up encoder quick stop
20.2	f20_2	BOOL	FALSE	FALSE	
20.3	A_SpeedSetpSmooth	BOOL	FALSE	FALSE	Speed setpoint smoothing
20.4	f20_4	BOOL	FALSE	FALSE	
20.5	A_HoldBrakeToOpen	BOOL	FALSE	FALSE	holding brake open
20.6	f20_6	BOOL	FALSE	FALSE	
20.7	f20_7	BOOL	FALSE	FALSE	
21.0	A_ParA	BOOL	FALSE	FALSE	Parameter set selection A
21.1	A_ParB	BOOL	FALSE	FALSE	Parameter set selection B
21.2	A_ParC	BOOL	FALSE	FALSE	Parameter set selection C
21.3	A_MotA	BOOL	FALSE	FALSE	Motor selection A
21.4	A_MotB	BOOL	FALSE	FALSE	Motor selection B
21.5	A_MotOK	BOOL	FALSE	FALSE	Motor selected
21.6	A_IntegratDisable	BOOL	FALSE	FALSE	n controller integrator disable
21.7	A_PulseEnable	BOOL	FALSE	FALSE	Pulse enable
22.0	A_SG_SBH	BOOL	FALSE	FALSE	Deselection SG/SBH
22.1	A_SBH	BOOL	FALSE	FALSE	Deselection of safe standstill
22.2	f22_2	BOOL	FALSE	FALSE	
22.3	A_SGselect0	BOOL	FALSE	FALSE	Selection SG bit 0
22.4	A_SGselect1	BOOL	FALSE	FALSE	Selection SG bit 1
22.5	f22_5	BOOL	FALSE	FALSE	
22.6	f22_6	BOOL	FALSE	FALSE	
22.7	f22_7	BOOL	FALSE	FALSE	
23.0	A_Transmiss0	BOOL	FALSE	FALSE	Selection Transmission bit 0
23.1	A_Transmiss1	BOOL	FALSE	FALSE	Selection Transmission bit 1
23.2	A_Transmiss2	BOOL	FALSE	FALSE	Selection Transmission bit 2
23.3	f23_3	BOOL	FALSE	FALSE	
23.4	A_SE	BOOL	FALSE	FALSE	Selection SE
23.5	A_BrakeToClose	BOOL	FALSE	FALSE	Sinamics: Brake to close
23.6	f23_6	BOOL	FALSE	FALSE	
23.7	A_TestStop	BOOL	FALSE	FALSE	Activate test stop
24.0	A_RotationMonit	BOOL	FALSE	FALSE	Stepper motor: Rotation monitoring
24.1	A_ControlAx	BOOL	FALSE	FALSE	Control Axis
24.2	f24_2	BOOL	FALSE	FALSE	
24.3	f24_3	BOOL	FALSE	FALSE	
24.4	A_TorqComp	BOOL	FALSE	FALSE	Torque compensation
24.5	A_ChangSetpOutAss0	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed - Change setpoint output assignment
24.6	A_ChangSetpOutAss1	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed - Change setpoint output assignment
24.7	A_MS	BOOL	FALSE	FALSE	Master / Slave On
25.0	A_DynBComp	BOOL	FALSE	FALSE	dynamic backlash compensation activated

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
25.1	f25_1	BOOL	FALSE	FALSE	
25.2	f25_2	BOOL	FALSE	FALSE	
25.3	f25_3	BOOL	FALSE	FALSE	
25.4	f25_4	BOOL	FALSE	FALSE	
25.5	f25_5	BOOL	FALSE	FALSE	
25.6	f25_6	BOOL	FALSE	FALSE	
25.7	f25_7	BOOL	FALSE	FALSE	
26.0	f26_0	BOOL	FALSE	FALSE	
26.1	f26_1	BOOL	FALSE	FALSE	
26.2	f26_2	BOOL	FALSE	FALSE	
26.3	A_CompContr	BOOL	FALSE	FALSE	Compensation controller On
26.4	A_FollowAxOv	BOOL	FALSE	FALSE	Enable following axis override
26.5	f26_5	BOOL	FALSE	FALSE	
26.6	f26_6	BOOL	FALSE	FALSE	
26.7	f26_7	BOOL	FALSE	FALSE	
27.0	A_DEPMCS	BOOL	FALSE	FALSE	Resume: DEPMCS
27.1	A_DEPBCS	BOOL	FALSE	FALSE	Resume: DEPBCS
27.2	A_Corr	BOOL	FALSE	FALSE	Resume: Corr
27.3	A_HIAXMove	BOOL	FALSE	FALSE	Resume: HIAXMove
27.4	A_StopDEPMCS	BOOL	FALSE	FALSE	Stop: DEPMCS
27.5	A_StopDEPBCS	BOOL	FALSE	FALSE	Stop: DEPBCS
27.6	A_StopCorr	BOOL	FALSE	FALSE	Stop: Corr
27.7	A_StopHIAXMove	BOOL	FALSE	FALSE	Stop: HIAXMove
28.0	A_OscillAxExtRev	BOOL	FALSE	FALSE	OscillAxExtReversal
28.1	A_AxReset	BOOL	FALSE	FALSE	AXRESET
28.2	A_AxResume	BOOL	FALSE	FALSE	AXRESUME
28.3	A_SetRP	BOOL	FALSE	FALSE	Set reversal point
28.4	A_ChangeRP	BOOL	FALSE	FALSE	Change reversal point
28.5	A_StopRP	BOOL	FALSE	FALSE	Stop at next reversal point
28.6	A_Stop	BOOL	FALSE	FALSE	Stop
28.7	A_PLCAxis	BOOL	FALSE	FALSE	PLC checks axis
29.0	f29_0	BOOL	FALSE	FALSE	
29.1	f29_1	BOOL	FALSE	FALSE	
29.2	f29_2	BOOL	FALSE	FALSE	
29.3	f29_3	BOOL	FALSE	FALSE	
29.4	A_StartGantSynRun	BOOL	FALSE	FALSE	Start gantry synchronization run
29.5	A_NoAutoSync	BOOL	FALSE	FALSE	No auto sync
29.6	f29_6	BOOL	FALSE	FALSE	
29.7	f29_7	BOOL	FALSE	FALSE	
30.0	A_StopSpindle	BOOL	FALSE	FALSE	Stop spindle
30.1	A_StartCW	BOOL	FALSE	FALSE	Start spindle Clockwise
30.2	A_StartCCW	BOOL	FALSE	FALSE	Start spindle Counterclockwise
30.3	A_AutoGearStep	BOOL	FALSE	FALSE	Autom. gear step change
30.4	A_PosSpindle	BOOL	FALSE	FALSE	Position spindle
30.5	f30_5	BOOL	FALSE	FALSE	
30.6	f30_6	BOOL	FALSE	FALSE	
30.7	f30_7	BOOL	FALSE	FALSE	
31.0	f31_0	BOOL	FALSE	FALSE	
31.1	f31_1	BOOL	FALSE	FALSE	
31.2	f31_2	BOOL	FALSE	FALSE	
31.3	f31_3	BOOL	FALSE	FALSE	
31.4	A_Resynchronize	BOOL	FALSE	FALSE	Resynchronize

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
31.5	A_DisSync	BOOL	FALSE	FALSE	Disable synchronization
31.6	A_Tracksync	BOOL	FALSE	FALSE	Track synchronism
31.7	A_DelSyncRunCorr	BOOL	FALSE	FALSE	Deleting synchronous run correction
32.0	f32_0	BOOL	FALSE	FALSE	
32.1	f32_1	BOOL	FALSE	FALSE	
32.2	A_extStopA	BOOL	FALSE	FALSE	Deselection external Stop A
32.3	A_extStopC	BOOL	FALSE	FALSE	Deselection external Stop C
32.4	A_extStopD	BOOL	FALSE	FALSE	Deselection external Stop D
32.5	A_extStopE	BOOL	FALSE	FALSE	Deselection external Stop E
32.6	f32_6	BOOL	FALSE	FALSE	
32.7	f32_7	BOOL	FALSE	FALSE	
33.0	f33_0	BOOL	FALSE	FALSE	
33.1	f33_1	BOOL	FALSE	FALSE	
33.2	f33_2	BOOL	FALSE	FALSE	
33.3	f33_3	BOOL	FALSE	FALSE	
33.4	A_SGcorr_0	BOOL	FALSE	FALSE	Selection SG-correction Bit 0
33.5	A_SGcorr_1	BOOL	FALSE	FALSE	Selection SG-correction Bit 1
33.6	A_SGcorr_2	BOOL	FALSE	FALSE	Selection SG-correction Bit 2
33.7	A_SGcorr_3	BOOL	FALSE	FALSE	Selection SG-correction Bit 3
34.0	A_SI_SetpLimBit0	BOOL	FALSE	FALSE	Set point limitation Bit0
34.1	A_SI_SetpLimBit1	BOOL	FALSE	FALSE	Set point limitation Bit1
34.2	f34_2	BOOL	FALSE	FALSE	
34.3	f34_3	BOOL	FALSE	FALSE	
34.4	f34_4	BOOL	FALSE	FALSE	
34.5	f34_5	BOOL	FALSE	FALSE	
34.6	f34_6	BOOL	FALSE	FALSE	
34.7	f34_7	BOOL	FALSE	FALSE	
35.0	f35	BYTE	B#16#0	B#16#0	
36.0	f36[36]	BYTE	B#16#0	B#16#0	
37.0	f36[37]	BYTE	B#16#0	B#16#0	
38.0	f36[38]	BYTE	B#16#0	B#16#0	
39.0	f36[39]	BYTE	B#16#0	B#16#0	
40.0	f36[40]	BYTE	B#16#0	B#16#0	
41.0	f36[41]	BYTE	B#16#0	B#16#0	
42.0	f36[42]	BYTE	B#16#0	B#16#0	
43.0	f36[43]	BYTE	B#16#0	B#16#0	
44.0	f36[44]	BYTE	B#16#0	B#16#0	
45.0	f36[45]	BYTE	B#16#0	B#16#0	
46.0	f36[46]	BYTE	B#16#0	B#16#0	
47.0	f36[47]	BYTE	B#16#0	B#16#0	
48.0	f36[48]	BYTE	B#16#0	B#16#0	
49.0	f36[49]	BYTE	B#16#0	B#16#0	
50.0	f36[50]	BYTE	B#16#0	B#16#0	
51.0	f36[51]	BYTE	B#16#0	B#16#0	
52.0	f36[52]	BYTE	B#16#0	B#16#0	
53.0	f36[53]	BYTE	B#16#0	B#16#0	
54.0	f36[54]	BYTE	B#16#0	B#16#0	
55.0	f36[55]	BYTE	B#16#0	B#16#0	
56.0	A_FeedDriveCAxEng	BOOL	FALSE	FALSE	Seperate feed drive as C axis engaged
56.1	A_SpSpeedDisp	BOOL	FALSE	FALSE	Spindle speed display

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
56.2	A_SpInsideClamp	BOOL	FALSE	FALSE	Spindle inside clamping
56.3	f56_3	BOOL	FALSE	FALSE	
56.4	f56_4	BOOL	FALSE	FALSE	
56.5	f56_5	BOOL	FALSE	FALSE	
56.6	f56_6	BOOL	FALSE	FALSE	
56.7	f56_7	BOOL	FALSE	FALSE	
57.0	f57	BYTE	B#16#0	B#16#0	
58.0	f58	WORD	W#16#0	W#16#0	FC18: internal
60.0	E_SpNA	BOOL	FALSE	FALSE	Spindle/no axis
60.1	E_NCU_Link	BOOL	FALSE	FALSE	NCU_link active axis
60.2	E_EncodFreq1	BOOL	FALSE	FALSE	Encoder limit frequency 1 exceeded
60.3	E_EncodFreq2	BOOL	FALSE	FALSE	Encoder limit frequency 2 exceeded
60.4	E_RefSyn1	BOOL	FALSE	FALSE	Referenced/synchronized 1
60.5	E_RefSyn2	BOOL	FALSE	FALSE	Referenced/synchronized 2
60.6	E_ExactCoarse	BOOL	FALSE	FALSE	Position reached with exact stop coarse
60.7	E_ExactFine	BOOL	FALSE	FALSE	Position reached with exact stop fine
61.0	E_TravRequ	BOOL	FALSE	FALSE	Travel request
61.1	E_AxialAlarm	BOOL	FALSE	FALSE	Axial alarm
61.2	E_AxisReady	BOOL	FALSE	FALSE	Axis ready
61.3	E_Follow_upMode	BOOL	FALSE	FALSE	Follow-up mode active
61.4	E_Stat	BOOL	FALSE	FALSE	Axis/spindle stationary (n<nmin)
61.5	E_PositContr	BOOL	FALSE	FALSE	Position controller active
61.6	E_SpeedContr	BOOL	FALSE	FALSE	Speed controller active
61.7	E_CurrentContr	BOOL	FALSE	FALSE	Current controller active
62.0	E_SWCam	BOOL	FALSE	FALSE	Software cams active
62.1	E_HWOverlay	BOOL	FALSE	FALSE	Handwheel overlay active
62.2	E_RevFD	BOOL	FALSE	FALSE	Revolutional feedrate active
62.3	E_MeasAct	BOOL	FALSE	FALSE	Measuring active
62.4	E_ActTravFStop	BOOL	FALSE	FALSE	Activate travel to fixed stop
62.5	E_FixedStop	BOOL	FALSE	FALSE	Fixed stop reached
62.6	E_ForceFixedStop	BOOL	FALSE	FALSE	Force fixed stop limited
62.7	E_AxContainerRot	BOOL	FALSE	FALSE	Axis container rotation active
63.0	E_AxReset	BOOL	FALSE	FALSE	Axis reset done
63.1	E_PLCCtrlAx	BOOL	FALSE	FALSE	PLCcontrolled axis
63.2	E_AxStop	BOOL	FALSE	FALSE	Axis stop active
63.3	E_AxSpDisable	BOOL	FALSE	FALSE	Axis/spindle disable active
63.4	E_StopDEPMCS	BOOL	FALSE	FALSE	stop DEPMCS active
63.5	E_StopDEPBCS	BOOL	FALSE	FALSE	stop DEPBCS active
63.6	E_StopCorr	BOOL	FALSE	FALSE	stop Corr active
63.7	E_StopHIAxMove	BOOL	FALSE	FALSE	Stop HIAxMove active
64.0	E_HW1	BOOL	FALSE	FALSE	Handwheel 1 active
64.1	E_HW2	BOOL	FALSE	FALSE	Handwheel 2 active
64.2	E_HW3	BOOL	FALSE	FALSE	Handwheel 3 active
64.3	f64_3	BOOL	FALSE	FALSE	
64.4	E_TReqMinus	BOOL	FALSE	FALSE	Travel request minus
64.5	E_TReqPlus	BOOL	FALSE	FALSE	Travel request plus
64.6	E_TCMinus	BOOL	FALSE	FALSE	Traverse command minus
64.7	E_TCPlus	BOOL	FALSE	FALSE	Traverse command plus

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
65.0	E_INC1	BOOL	FALSE	FALSE	INC1
65.1	E_INC10	BOOL	FALSE	FALSE	INC10
65.2	E_INC100	BOOL	FALSE	FALSE	INC100
65.3	E_INC1000	BOOL	FALSE	FALSE	INC1000
65.4	E_INC10000	BOOL	FALSE	FALSE	INC10000
65.5	E_INCVAr	BOOL	FALSE	FALSE	INC variable
65.6	f65_6	BOOL	FALSE	FALSE	
65.7	f65_7	BOOL	FALSE	FALSE	
66.0	E_OEMAxis	BYTE	B#16#0	B#16#0	OEM axis signals
67.0	E_InvHWDirOfRot	BOOL	FALSE	FALSE	Handwheel direction of rotation invert actively
67.1	f67_1	BOOL	FALSE	FALSE	
67.2	f67_2	BOOL	FALSE	FALSE	
67.3	f67_3	BOOL	FALSE	FALSE	
67.4	f67_4	BOOL	FALSE	FALSE	
67.5	f67_5	BOOL	FALSE	FALSE	
67.6	f67_6	BOOL	FALSE	FALSE	
67.7	f67_7	BOOL	FALSE	FALSE	
68.0	E_NCASpChanA	BOOL	FALSE	FALSE	NC axis/spindle in channel A
68.1	E_NCASpChanB	BOOL	FALSE	FALSE	NC axis/spindle in channel B
68.2	E_NCASpChanC	BOOL	FALSE	FALSE	NC axis/spindle in channel C
68.3	E_NCASpChanD	BOOL	FALSE	FALSE	NC axis/spindle in channel D
68.4	E_PLCType	BOOL	FALSE	FALSE	New type requested by PLC
68.5	E_ChPoss	BOOL	FALSE	FALSE	Change axis possible
68.6	E_NeutralSp	BOOL	FALSE	FALSE	Neutral axis/spindle
68.7	E_PLCAsp	BOOL	FALSE	FALSE	PLC axis/spindle
69.0	E_ParS_A	BOOL	FALSE	FALSE	Parameter block servo A
69.1	E_ParS_B	BOOL	FALSE	FALSE	Parameter block servo B
69.2	E_ParS_C	BOOL	FALSE	FALSE	Parameter block servo C
69.3	E_NCUNumLink_3	BOOL	FALSE	FALSE	
69.4	E_NCUNumLink_4	BOOL	FALSE	FALSE	
69.5	E_NCUNumLink_5	BOOL	FALSE	FALSE	
69.6	E_NCUNumLink_6	BOOL	FALSE	FALSE	
69.7	E_NCUNumLink_7	BOOL	FALSE	FALSE	
70.0	E_ReposSh	BOOL	FALSE	FALSE	Repos shift
70.1	E_ReposShValid	BOOL	FALSE	FALSE	Repos shift valid
70.2	E_ReposDelayQuit	BOOL	FALSE	FALSE	Repos delay quit
70.3	f70_3	BOOL	FALSE	FALSE	
70.4	E_SI_Nck	BOOL	FALSE	FALSE	NCK-Safety Integrated active
70.5	E_SI_Drv_SICSCC	BOOL	FALSE	FALSE	DRV-Safety Integrated with SIC/SCC active
70.6	f70_6	BOOL	FALSE	FALSE	
70.7	f70_7	BOOL	FALSE	FALSE	
71.0	E_BrakeTest	BOOL	FALSE	FALSE	Brake test active
71.1	f71_1	BOOL	FALSE	FALSE	
71.2	f71_2	BOOL	FALSE	FALSE	
71.3	f71_3	BOOL	FALSE	FALSE	
71.4	E_POS_RESTORED1	BOOL	FALSE	FALSE	POS_RESTORED 1
71.5	E_POS_RESTORED2	BOOL	FALSE	FALSE	POS_RESTORED 2
71.6	f71_6	BOOL	FALSE	FALSE	
71.7	E_PLCAxDedic	BOOL	FALSE	FALSE	PLC Axis dedicated
72.0	E_MMC_REPOSDelay	BOOL	FALSE	FALSE	MMC REPOS DELAY

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
72.1	f72_1	BOOL	FALSE	FALSE	
72.2	f72_2	BOOL	FALSE	FALSE	
72.3	f72_3	BOOL	FALSE	FALSE	
72.4	f72_4	BOOL	FALSE	FALSE	
72.5	f72_5	BOOL	FALSE	FALSE	
72.6	f72_6	BOOL	FALSE	FALSE	
72.7	f72_7	BOOL	FALSE	FALSE	
73.0	f73	BYTE	B#16#0	B#16#0	
74.0	f74_0	BOOL	FALSE	FALSE	
74.1	f74_1	BOOL	FALSE	FALSE	
74.2	f74_2	BOOL	FALSE	FALSE	
74.3	f74_3	BOOL	FALSE	FALSE	
74.4	E_ModLimEnAct	BOOL	FALSE	FALSE	Modulo limit enabled active
74.5	f74_5	BOOL	FALSE	FALSE	
74.6	f74_6	BOOL	FALSE	FALSE	
74.7	f74_7	BOOL	FALSE	FALSE	
75.0	E_JogFixPPos0Act	BOOL	FALSE	FALSE	JogFixPointPos 0 active
75.1	E_JogFixPPos1Act	BOOL	FALSE	FALSE	JogFixPointPos 1 active
75.2	E_JogFixPPos2Act	BOOL	FALSE	FALSE	JogFixPointPos 2 active
75.3	E_JogFixPPos0	BOOL	FALSE	FALSE	JogFixPointPos 0 reached
75.4	E_JogFixPPos1	BOOL	FALSE	FALSE	JogFixPointPos 1 reached
75.5	E_JogFixPPos2	BOOL	FALSE	FALSE	JogFixPointPos 2 reached
75.6	E_JogToPos	BOOL	FALSE	FALSE	Jog to position active
75.7	E_JogPos	BOOL	FALSE	FALSE	Jog position reached
76.0	E_ScratchPulse	BOOL	FALSE	FALSE	Scratch pulse
76.1	f76_1	BOOL	FALSE	FALSE	
76.2	f76_2	BOOL	FALSE	FALSE	
76.3	f76_3	BOOL	FALSE	FALSE	
76.4	E_PathAxis	BOOL	FALSE	FALSE	Path axis
76.5	E_PosAxis	BOOL	FALSE	FALSE	Positioning axis
76.6	E_IndexAxisPos	BOOL	FALSE	FALSE	Indexing axis in position
76.7	E_CurvePos	BOOL	FALSE	FALSE	Curve axis in position
77.0	E_CollCheckRedSpeed	BOOL	FALSE	FALSE	reduced speed of Collisions Check
77.1	f77_1	BOOL	FALSE	FALSE	
77.2	f77_2	BOOL	FALSE	FALSE	
77.3	f77_3	BOOL	FALSE	FALSE	
77.4	f77_4	BOOL	FALSE	FALSE	
77.5	f77_5	BOOL	FALSE	FALSE	
77.6	f77_6	BOOL	FALSE	FALSE	
77.7	f77_7	BOOL	FALSE	FALSE	
78.0	E_FPosAxis	REAL	0.000000e+000	0.000000e+000	F function (REAL format) for positioning axes
82.0	E_SetpGearA	BOOL	FALSE	FALSE	Setpoint gear stage A
82.1	E_SetpGearB	BOOL	FALSE	FALSE	Setpoint gear stage B
82.2	E_SetpGearC	BOOL	FALSE	FALSE	Setpoint gear stage C
82.3	E_GearChange	BOOL	FALSE	FALSE	Gear changeover
82.4	f82_4	BOOL	FALSE	FALSE	
82.5	f82_5	BOOL	FALSE	FALSE	
82.6	f82_6	BOOL	FALSE	FALSE	
82.7	f82_7	BOOL	FALSE	FALSE	
83.0	E_SpeedLimit	BOOL	FALSE	FALSE	Speed limit exceeded

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
83.1	E_SetSpeedLimit	BOOL	FALSE	FALSE	Setpoint speed limited
83.2	E_SetSpeedIncreased	BOOL	FALSE	FALSE	Setpoint speed increased
83.3	E_GeoMonit	BOOL	FALSE	FALSE	Geometry monitoring
83.4	E_SupportAreaViol	BOOL	FALSE	FALSE	Support area limits violated
83.5	E_SetRange	BOOL	FALSE	FALSE	Spindle in setpoint range
83.6	E_SpeedMonit	BOOL	FALSE	FALSE	Speed monitoring
83.7	E_ActRotRight	BOOL	FALSE	FALSE	Actual rotation direction right
84.0	E_ConstCuttSpeed	BOOL	FALSE	FALSE	Const. cutting speed active
84.1	E_SUG	BOOL	FALSE	FALSE	SUG active (grinding wheel surface speed)
84.2	E_CLG	BOOL	FALSE	FALSE	CLG active
84.3	E_Tapping	BOOL	FALSE	FALSE	Tapping without compensating chuck
84.4	E_SyncMode	BOOL	FALSE	FALSE	Synchronous mode spindle active
84.5	E_PosMode	BOOL	FALSE	FALSE	Positioning mode spindle active
84.6	E_OscillMode	BOOL	FALSE	FALSE	Oscillation mode spindle active
84.7	E_ContrMode	BOOL	FALSE	FALSE	Control mode spindle active
85.0	E_ToolDynLimit	BOOL	FALSE	FALSE	Tool with limit of dynamics
85.1	f85_1	BOOL	FALSE	FALSE	
85.2	f85_2	BOOL	FALSE	FALSE	
85.3	f85_3	BOOL	FALSE	FALSE	
85.4	f85_4	BOOL	FALSE	FALSE	
85.5	E_SplnPosition	BOOL	FALSE	FALSE	Spindle in position
85.6	f85_6	BOOL	FALSE	FALSE	
85.7	f85_7	BOOL	FALSE	FALSE	
86.0	E_MFunct	INT	0	0	M function (INT) for spindle
88.0	E_SFunct	REAL	0.000000e+000	0.000000e+000	S function (REAL) for spindle
92.0	f92_0	BOOL	FALSE	FALSE	
92.1	E_RUEncDisabl	BOOL	FALSE	FALSE	Run-up encoder disable active
92.2	f92_2	BOOL	FALSE	FALSE	
92.3	E_SpeedSetpSmooth	BOOL	FALSE	FALSE	Speed setpoint smoothing active
92.4	E_RLIact	BOOL	FALSE	FALSE	RLI active
92.5	E_HoldBrakeOpened	BOOL	FALSE	FALSE	Holding brake opened
92.6	f92_6	BOOL	FALSE	FALSE	
92.7	E_DriveRunEn	BOOL	FALSE	FALSE	Drive run enabled
93.0	E_ParA	BOOL	FALSE	FALSE	Active parameter set A
93.1	E_ParB	BOOL	FALSE	FALSE	Active parameter set B
93.2	E_ParC	BOOL	FALSE	FALSE	Active parameter set C
93.3	E_MotA	BOOL	FALSE	FALSE	Active motor A
93.4	E_MotB	BOOL	FALSE	FALSE	Active motor B
93.5	E_MotOK	BOOL	FALSE	FALSE	Drive ready
93.6	E_IntegratDisable	BOOL	FALSE	FALSE	n controller integrator disabled
93.7	E_PulseEnable	BOOL	FALSE	FALSE	Pulses enabled
94.0	E_MTempWarn	BOOL	FALSE	FALSE	Temperature prewarning motor
94.1	E_HTempWarn	BOOL	FALSE	FALSE	Temperature prewarning heat sink
94.2	E_RUComplete	BOOL	FALSE	FALSE	Ramp-up complete
94.3	E_MdMdx	BOOL	FALSE	FALSE	Md<Mdx

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
94.4	E_NactNmin	BOOL	FALSE	FALSE	nact<nmin
94.5	E_NactNx	BOOL	FALSE	FALSE	nact<nx
94.6	E_NactNset	BOOL	FALSE	FALSE	nact=nset
94.7	E_Message	BOOL	FALSE	FALSE	Variable message function
95.0	E_UDClessAlThreshold	BOOL	FALSE	FALSE	UDC-link < alarm threshold
95.1	f95_1	BOOL	FALSE	FALSE	
95.2	f95_2	BOOL	FALSE	FALSE	
95.3	f95_3	BOOL	FALSE	FALSE	
95.4	f95_4	BOOL	FALSE	FALSE	
95.5	f95_5	BOOL	FALSE	FALSE	
95.6	f95_6	BOOL	FALSE	FALSE	
95.7	E_I2TLimit	BOOL	FALSE	FALSE	Power Section I2T limit
96.0	E_SpindleMonit	BOOL	FALSE	FALSE	Error spindle monitoring
96.1	E_AxisCtrl	BOOL	FALSE	FALSE	Axis control active
96.2	E_MSFine	BOOL	FALSE	FALSE	Master/Slave fine
96.3	E_MSCoarse	BOOL	FALSE	FALSE	Master/Slave coarse
96.4	E_MSCompContr	BOOL	FALSE	FALSE	Master/Slave Compensation controller activ
96.5	E_BitValCtrlOutChang0	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed 0: Change setpoint output assignment
96.6	E_BitValCtrlOutChang1	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed 1: Change setpoint output assignment
96.7	E_MS	BOOL	FALSE	FALSE	Master/ slave active
97.0	f97	BYTE	B#16#0	B#16#0	
98.0	E_SynchronFine	BOOL	FALSE	FALSE	Synchronism fine
98.1	E_SynchronCoarse	BOOL	FALSE	FALSE	Synchronism coarse
98.2	E_ActValCoupling	BOOL	FALSE	FALSE	Actual value coupling
98.3	f98_3	BOOL	FALSE	FALSE	
98.4	E_OverlayMotion	BOOL	FALSE	FALSE	Overlaid motion
98.5	E_SWL	BOOL	FALSE	FALSE	Speed warning limit reached
98.6	E_AWL	BOOL	FALSE	FALSE	Acceleration warning limit reached
98.7	E_EmRetr	BOOL	FALSE	FALSE	Emergency retraction active
99.0	E_MasterSp	BOOL	FALSE	FALSE	Master spindle
99.1	E_SlaveSp	BOOL	FALSE	FALSE	Slave spindle
99.2	E_SyncRunCorrDOut	BOOL	FALSE	FALSE	Synchronous run correction driven out
99.3	E_AxisAccel	BOOL	FALSE	FALSE	Axis accelerated
99.4	E_Sync	BOOL	FALSE	FALSE	Synchronization active
99.5	E_MSR	BOOL	FALSE	FALSE	Max speed reached
99.6	E_MAR	BOOL	FALSE	FALSE	Max acceleration reached
99.7	f99_7	BOOL	FALSE	FALSE	
100.0	f100_0	BOOL	FALSE	FALSE	
100.1	f100_1	BOOL	FALSE	FALSE	
100.2	E_OscillAxExtRev	BOOL	FALSE	FALSE	OscillAxExt Reversal active
100.3	E_StopOscill	BOOL	FALSE	FALSE	Oscillation cannot start
100.4	E_ErrorOscill	BOOL	FALSE	FALSE	Error during oscillation
100.5	E_SparkOut	BOOL	FALSE	FALSE	Spark-out active
100.6	E_OscillMotion	BOOL	FALSE	FALSE	Oscillation motion active
100.7	E_Oscill	BOOL	FALSE	FALSE	Oscillation active
101.0	f101_0	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
101.1	f101_1	BOOL	FALSE	FALSE	
101.2	E_GantCOLimit	BOOL	FALSE	FALSE	Gantry cut-off limit exceeded
101.3	E_GantWarn	BOOL	FALSE	FALSE	Gantry warning limit exceeded
101.4	E_SynRunStart	BOOL	FALSE	FALSE	Synchronization run ready to start
101.5	E_GantGroupSyn	BOOL	FALSE	FALSE	Gantry grouping is synchronous
101.6	E_GantLeadAxis	BOOL	FALSE	FALSE	Gantry leading axis
101.7	E_GantAxis	BOOL	FALSE	FALSE	Gantry axis
102.0	E_DynBComp	BOOL	FALSE	FALSE	dynamic backlash compensation activ
102.1	f102_1	BOOL	FALSE	FALSE	
102.2	f102_2	BOOL	FALSE	FALSE	
102.3	f102_3	BOOL	FALSE	FALSE	
102.4	f102_4	BOOL	FALSE	FALSE	
102.5	f102_5	BOOL	FALSE	FALSE	
102.6	f102_6	BOOL	FALSE	FALSE	
102.7	f102_7	BOOL	FALSE	FALSE	
103.0	E_SyncRunCorrIncl	BOOL	FALSE	FALSE	Synchronous run correction is included
103.1	f103_1	BOOL	FALSE	FALSE	
103.2	f103_2	BOOL	FALSE	FALSE	
103.3	f103_3	BOOL	FALSE	FALSE	
103.4	E_Syncron2Fine	BOOL	FALSE	FALSE	Synchronism fine
103.5	E_Syncron2Coarse	BOOL	FALSE	FALSE	Synchronism coarse
103.6	f103_6	BOOL	FALSE	FALSE	
103.7	f103_7	BOOL	FALSE	FALSE	
104.0	E_AIAxis[1]	BOOL	FALSE	FALSE	
104.1	E_AIAxis[2]	BOOL	FALSE	FALSE	
104.2	E_AIAxis[3]	BOOL	FALSE	FALSE	
104.3	E_AIAxis[4]	BOOL	FALSE	FALSE	
104.4	E_AIAxis[5]	BOOL	FALSE	FALSE	
104.5	E_AIAxis[6]	BOOL	FALSE	FALSE	
104.6	E_AIAxis[7]	BOOL	FALSE	FALSE	
104.7	E_AIAxis[8]	BOOL	FALSE	FALSE	
105.0	E_AIAxis[9]	BOOL	FALSE	FALSE	
105.1	E_AIAxis[10]	BOOL	FALSE	FALSE	
105.2	E_AIAxis[11]	BOOL	FALSE	FALSE	
105.3	E_AIAxis[12]	BOOL	FALSE	FALSE	
105.4	E_AIAxis[13]	BOOL	FALSE	FALSE	
105.5	E_AIAxis[14]	BOOL	FALSE	FALSE	
105.6	E_AIAxis[15]	BOOL	FALSE	FALSE	
105.7	E_AIAxis[16]	BOOL	FALSE	FALSE	
106.0	E_AIAxis[17]	BOOL	FALSE	FALSE	
106.1	E_AIAxis[18]	BOOL	FALSE	FALSE	
106.2	E_AIAxis[19]	BOOL	FALSE	FALSE	
106.3	E_AIAxis[20]	BOOL	FALSE	FALSE	
106.4	E_AIAxis[21]	BOOL	FALSE	FALSE	
106.5	E_AIAxis[22]	BOOL	FALSE	FALSE	
106.6	E_AIAxis[23]	BOOL	FALSE	FALSE	
106.7	E_AIAxis[24]	BOOL	FALSE	FALSE	
107.0	E_AIAxis[25]	BOOL	FALSE	FALSE	
107.1	E_AIAxis[26]	BOOL	FALSE	FALSE	
107.2	E_AIAxis[27]	BOOL	FALSE	FALSE	
107.3	E_AIAxis[28]	BOOL	FALSE	FALSE	
107.4	E_AIAxis[29]	BOOL	FALSE	FALSE	
107.5	E_AIAxis[30]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
107.6	E_AIAxis[31]	BOOL	FALSE	FALSE	
108.0	E_SG_SBH	BOOL	FALSE	FALSE	Active SG/SBH
108.1	E_ErrLifeS_CRC	BOOL	FALSE	FALSE	Error lifesign or CRC-error
108.2	E_ImpdelNCK	BOOL	FALSE	FALSE	Delete pulses NCK
108.3	r108_3	BOOL	FALSE	FALSE	
108.4	r108_4	BOOL	FALSE	FALSE	
108.5	r108_5	BOOL	FALSE	FALSE	
108.6	r108_6	BOOL	FALSE	FALSE	
108.7	E_SRef	BOOL	FALSE	FALSE	Axis safely referenced
109.0	E_SN1Plus	BOOL	FALSE	FALSE	Actual position > cam position SN1+
109.1	E_SN1Minus	BOOL	FALSE	FALSE	Actual position > cam position SN1-
109.2	E_SN2Plus	BOOL	FALSE	FALSE	Actual position > cam position SN2+
109.3	E_SN2Minus	BOOL	FALSE	FALSE	Actual position > cam position SN2-
109.4	E_SN3Plus	BOOL	FALSE	FALSE	Actual position > cam position SN3+
109.5	E_SN3Minus	BOOL	FALSE	FALSE	Actual position > cam position SN3-
109.6	E_SN4Plus	BOOL	FALSE	FALSE	Actual position > cam position SN4+
109.7	E_SN4Minus	BOOL	FALSE	FALSE	Actual position > cam position SN4-
110.0	f110_0	BOOL	FALSE	FALSE	
110.1	E_SBH	BOOL	FALSE	FALSE	Active SBH
110.2	f110_2	BOOL	FALSE	FALSE	
110.3	E_SG_0	BOOL	FALSE	FALSE	Active SG 0
110.4	E_SG_1	BOOL	FALSE	FALSE	Active SG 1
110.5	E_n_nx	BOOL	FALSE	FALSE	n < nx
110.6	f110_6	BOOL	FALSE	FALSE	
110.7	f110_7	BOOL	FALSE	FALSE	
111.0	f111_0	BOOL	FALSE	FALSE	
111.1	f111_1	BOOL	FALSE	FALSE	
111.2	f111_2	BOOL	FALSE	FALSE	
111.3	f111_3	BOOL	FALSE	FALSE	
111.4	E_StopAB	BOOL	FALSE	FALSE	Stop A/B active
111.5	E_StopC	BOOL	FALSE	FALSE	Stop C active
111.6	E_StopD	BOOL	FALSE	FALSE	Stop D active
111.7	E_StopE	BOOL	FALSE	FALSE	Stop E active
112.0	E_CamRangeTr1	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 1
113.0	E_CamRangeTr2	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 2
114.0	E_CamRangeTr3	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 3
115.0	E_CamRangeTr4	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 4
116.0	f116	BYTE	B#16#0	B#16#0	
117.0	E_CamTrack1	BOOL	FALSE	FALSE	Cam Track 1
117.1	E_CamTrack2	BOOL	FALSE	FALSE	Cam Track 2
117.2	E_CamTrack3	BOOL	FALSE	FALSE	Cam Track 3
117.3	E_CamTrack4	BOOL	FALSE	FALSE	Cam Track 4
117.4	f117_4	BOOL	FALSE	FALSE	
117.5	f117_5	BOOL	FALSE	FALSE	
117.6	f117_6	BOOL	FALSE	FALSE	
117.7	f117_7	BOOL	FALSE	FALSE	
118.0	E_CamRangeBitTr1[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 1
118.1	E_CamRangeBitTr1[1]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
118.2	E_CamRangeBitTr1[2]	BOOL	FALSE	FALSE	
118.3	E_CamRangeBitTr1[3]	BOOL	FALSE	FALSE	
118.4	E_CamRangeBitTr1[4]	BOOL	FALSE	FALSE	
118.5	E_CamRangeBitTr1[5]	BOOL	FALSE	FALSE	
118.6	E_CamRangeBitTr1[6]	BOOL	FALSE	FALSE	
118.7	E_CamRangeBitTr1[7]	BOOL	FALSE	FALSE	
119.0	E_CamRangeBitTr1[8]	BOOL	FALSE	FALSE	
119.1	E_CamRangeBitTr1[9]	BOOL	FALSE	FALSE	
119.2	E_CamRangeBitTr1[10]	BOOL	FALSE	FALSE	
119.3	E_CamRangeBitTr1[11]	BOOL	FALSE	FALSE	
119.4	E_CamRangeBitTr1[12]	BOOL	FALSE	FALSE	
119.5	E_CamRangeBitTr1[13]	BOOL	FALSE	FALSE	
119.6	E_CamRangeBitTr1[14]	BOOL	FALSE	FALSE	
120.0	E_CamRangeBitTr2[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 2
120.1	E_CamRangeBitTr2[1]	BOOL	FALSE	FALSE	
120.2	E_CamRangeBitTr2[2]	BOOL	FALSE	FALSE	
120.3	E_CamRangeBitTr2[3]	BOOL	FALSE	FALSE	
120.4	E_CamRangeBitTr2[4]	BOOL	FALSE	FALSE	
120.5	E_CamRangeBitTr2[5]	BOOL	FALSE	FALSE	
120.6	E_CamRangeBitTr2[6]	BOOL	FALSE	FALSE	
120.7	E_CamRangeBitTr2[7]	BOOL	FALSE	FALSE	
121.0	E_CamRangeBitTr2[8]	BOOL	FALSE	FALSE	
121.1	E_CamRangeBitTr2[9]	BOOL	FALSE	FALSE	
121.2	E_CamRangeBitTr2[10]	BOOL	FALSE	FALSE	
121.3	E_CamRangeBitTr2[11]	BOOL	FALSE	FALSE	
121.4	E_CamRangeBitTr2[12]	BOOL	FALSE	FALSE	
121.5	E_CamRangeBitTr2[13]	BOOL	FALSE	FALSE	
121.6	E_CamRangeBitTr2[14]	BOOL	FALSE	FALSE	
122.0	E_CamRangeBitTr3[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 3
122.1	E_CamRangeBitTr3[1]	BOOL	FALSE	FALSE	
122.2	E_CamRangeBitTr3[2]	BOOL	FALSE	FALSE	
122.3	E_CamRangeBitTr3[3]	BOOL	FALSE	FALSE	
122.4	E_CamRangeBitTr3[4]	BOOL	FALSE	FALSE	
122.5	E_CamRangeBitTr3[5]	BOOL	FALSE	FALSE	
122.6	E_CamRangeBitTr3[6]	BOOL	FALSE	FALSE	
122.7	E_CamRangeBitTr3[7]	BOOL	FALSE	FALSE	
123.0	E_CamRangeBitTr3[8]	BOOL	FALSE	FALSE	
123.1	E_CamRangeBitTr3[9]	BOOL	FALSE	FALSE	
123.2	E_CamRangeBitTr3[10]	BOOL	FALSE	FALSE	
123.3	E_CamRangeBitTr3[11]	BOOL	FALSE	FALSE	
123.4	E_CamRangeBitTr3[12]	BOOL	FALSE	FALSE	
123.5	E_CamRangeBitTr3[13]	BOOL	FALSE	FALSE	
123.6	E_CamRangeBitTr3[14]	BOOL	FALSE	FALSE	
124.0	E_CamRangeBitTr4[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 4
124.1	E_CamRangeBitTr4[1]	BOOL	FALSE	FALSE	
124.2	E_CamRangeBitTr4[2]	BOOL	FALSE	FALSE	
124.3	E_CamRangeBitTr4[3]	BOOL	FALSE	FALSE	
124.4	E_CamRangeBitTr4[4]	BOOL	FALSE	FALSE	
124.5	E_CamRangeBitTr4[5]	BOOL	FALSE	FALSE	
124.6	E_CamRangeBitTr4[6]	BOOL	FALSE	FALSE	
124.7	E_CamRangeBitTr4[7]	BOOL	FALSE	FALSE	
125.0	E_CamRangeBitTr4[8]	BOOL	FALSE	FALSE	
125.1	E_CamRangeBitTr4[9]	BOOL	FALSE	FALSE	
125.2	E_CamRangeBitTr4[10]	BOOL	FALSE	FALSE	
125.3	E_CamRangeBitTr4[11]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
125.4	E_CamRangeBitTr4[12]	BOOL	FALSE	FALSE	
125.5	E_CamRangeBitTr4[13]	BOOL	FALSE	FALSE	
125.6	E_CamRangeBitTr4[14]	BOOL	FALSE	FALSE	
126.0	f126	WORD	W#16#0	W#16#0	internal
128.0	E_MMC_ProgtestSuppress	BOOL	FALSE	FALSE	HMI->PLC: Program test to suppress
128.1	E_MMC_ProgtestActivate	BOOL	FALSE	FALSE	HMI->PLC: Program test activate
128.2	f128_2	BOOL	FALSE	FALSE	
128.3	f128_3	BOOL	FALSE	FALSE	
128.4	f128_4	BOOL	FALSE	FALSE	
128.5	f128_5	BOOL	FALSE	FALSE	
128.6	f128_6	BOOL	FALSE	FALSE	
128.7	f128_7	BOOL	FALSE	FALSE	
129.0	f129	BYTE	B#16#0	B#16#0	
130.0	f130	WORD	W#16#0	W#16#0	
132.0	E_SensorAv	BOOL	FALSE	FALSE	Sensors available
132.1	E_S1aMeasARod	BOOL	FALSE	FALSE	Sensor S1: analogous measurement position of actuating rod
132.2	f132_2	BOOL	FALSE	FALSE	
132.3	f132_3	BOOL	FALSE	FALSE	
132.4	E_S4dPistonStopP	BOOL	FALSE	FALSE	Sensor S4: digital value piston stop position
132.5	E_S5dAngleShaft	BOOL	FALSE	FALSE	Sensor S5: digital value angle situation shaft
132.6	E_S6Temp	BOOL	FALSE	FALSE	Sensor S6: temperature
132.7	f132_7	BOOL	FALSE	FALSE	
133.0	f133	BYTE	B#16#0	B#16#0	
134.0	E_ClampingState	INT	0	0	state of the clamping system
136.0	E_AnalogSensor	INT	0	0	analog sensor on the motor
138.0	f138_0	BOOL	FALSE	FALSE	
138.1	f138_1	BOOL	FALSE	FALSE	
138.2	f138_2	BOOL	FALSE	FALSE	
138.3	f138_3	BOOL	FALSE	FALSE	
138.4	E_S4PistonStopP	BOOL	FALSE	FALSE	Sensor S4: piston stop position
138.5	E_S5AngleShaft	BOOL	FALSE	FALSE	Sensor S5: angle situation shaft
138.6	f138_6	BOOL	FALSE	FALSE	
138.7	f138_7	BOOL	FALSE	FALSE	
139.0	f139	BYTE	B#16#0	B#16#0	

DB32 - <offline>

"AsseZ1"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT31

Nome:**Famiglia:****Autore:****Versione:**

0.1

Versione blocco:

2

Lunghezza (blocco / dati):

01466 / 00140

Data e ora**Codice:**

10/03/2014 12.06.18

Interfaccia:

03/11/2008 08.00.00

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)

09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	A_FD_OR	BYTE	B#16#0	B#16#0	Feedrate override
1.0	A_DriveEnable	BOOL	FALSE	FALSE	Drive test movement enable
1.1	A_AckFixedStop	BOOL	FALSE	FALSE	Acknowledge fixed stop reached
1.2	A_SensorFixedStop	BOOL	FALSE	FALSE	Sensor fixed stop
1.3	A_ASpDisable	BOOL	FALSE	FALSE	Axis/spindle disable
1.4	A_Follow_upMode	BOOL	FALSE	FALSE	Follow-up mode
1.5	A_PosMeas1	BOOL	FALSE	FALSE	Position measuring system 1
1.6	A_PosMeas2	BOOL	FALSE	FALSE	Position measuring system 2
1.7	A_ORactive	BOOL	FALSE	FALSE	Override active
2.0	A_SWCam	BOOL	FALSE	FALSE	SW cam activation
2.1	A_ContrEnable	BOOL	FALSE	FALSE	Controller enable
2.2	A_DeIDTGSReset	BOOL	FALSE	FALSE	Delete distance to go/Spindle-Reset
2.3	A_Clamp	BOOL	FALSE	FALSE	Clamping in progress
2.4	A_RefVal1	BOOL	FALSE	FALSE	Reference point value 1
2.5	A_RefVal2	BOOL	FALSE	FALSE	Reference point value 2
2.6	A_RefVal3	BOOL	FALSE	FALSE	Reference point value 3
2.7	A_RefVal4	BOOL	FALSE	FALSE	Reference point value 4
3.0	A_ExtZO	BOOL	FALSE	FALSE	Import external ZO
3.1	A_EnabTravFixedStop	BOOL	FALSE	FALSE	Enable travel to fixed stop
3.2	A_FixedFD1	BOOL	FALSE	FALSE	Activate fixed feed 1
3.3	A_FixedFD2	BOOL	FALSE	FALSE	Activate fixed feed 2
3.4	A_FixedFD3	BOOL	FALSE	FALSE	Activate fixed feed 3
3.5	A_FixedFD4	BOOL	FALSE	FALSE	Activate fixed feed 4
3.6	A_VelocSpeedLimit	BOOL	FALSE	FALSE	Velocity/spindle speed limitation
3.7	A_PrgtestAxRel	BOOL	FALSE	FALSE	Program test axis/spindle release
4.0	A_HW1	BOOL	FALSE	FALSE	Activate handwheel 1
4.1	A_HW2	BOOL	FALSE	FALSE	Activate handwheel 2
4.2	A_HW3	BOOL	FALSE	FALSE	Activate handwheel 3
4.3	A_FDSpStop	BOOL	FALSE	FALSE	Feed stop/spindle stop
4.4	A_Disable	BOOL	FALSE	FALSE	Traversing key disable

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
4.5	A_RapidTrOR	BOOL	FALSE	FALSE	Rapid traverse override
4.6	A_Minus	BOOL	FALSE	FALSE	Traversing key minus
4.7	A_Plus	BOOL	FALSE	FALSE	Traversing key plus
5.0	A_INC1	BOOL	FALSE	FALSE	INC1
5.1	A_INC10	BOOL	FALSE	FALSE	INC10
5.2	A_INC100	BOOL	FALSE	FALSE	INC100
5.3	A_INC1000	BOOL	FALSE	FALSE	INC1000
5.4	A_INC10000	BOOL	FALSE	FALSE	INC10000
5.5	A_INCVAr	BOOL	FALSE	FALSE	INC variable
6.0	A_OEMAxis	BYTE	B#16#0	B#16#0	OEM axis signals
7.0	A_InvHWDirOfRot	BOOL	FALSE	FALSE	Inverting handwheel direction of rotation
7.1	f7_1	BOOL	FALSE	FALSE	
7.2	f7_2	BOOL	FALSE	FALSE	
7.3	f7_3	BOOL	FALSE	FALSE	
7.4	f7_4	BOOL	FALSE	FALSE	
7.5	f7_5	BOOL	FALSE	FALSE	
7.6	f7_6	BOOL	FALSE	FALSE	
7.7	f7_7	BOOL	FALSE	FALSE	
8.0	A_NCASpChanA	BOOL	FALSE	FALSE	Assign NC axis/spindle channel A
8.1	A_NCASpChanB	BOOL	FALSE	FALSE	Assign NC axis/spindle channel B
8.2	A_NCASpChanC	BOOL	FALSE	FALSE	Assign NC axis/spindle channel C
8.3	A_NCASpChanD	BOOL	FALSE	FALSE	Assign NC axis/spindle channel D
8.4	A_NCASpStrobe	BOOL	FALSE	FALSE	Activation of assignment with pos. edge
8.5	f8_5	BOOL	FALSE	FALSE	
8.6	f8_6	BOOL	FALSE	FALSE	
8.7	A_PLCAsp	BOOL	FALSE	FALSE	Request PLC axis/spindle
9.0	A_Para_A	BOOL	FALSE	FALSE	Parameter block servo A
9.1	A_Para_B	BOOL	FALSE	FALSE	Parameter block servo B
9.2	A_Para_C	BOOL	FALSE	FALSE	Parameter block servo C
9.3	A_LockParSetDef	BOOL	FALSE	FALSE	Lock parameter set definition from NC
9.4	f9_4	BOOL	FALSE	FALSE	
9.5	f9_5	BOOL	FALSE	FALSE	
9.6	f9_6	BOOL	FALSE	FALSE	
9.7	f9_7	BOOL	FALSE	FALSE	
10.0	A_REPOSDelay	BOOL	FALSE	FALSE	REPOS DELAY
10.1	f10_1	BOOL	FALSE	FALSE	
10.2	f10_2	BOOL	FALSE	FALSE	
10.3	f10_3	BOOL	FALSE	FALSE	
10.4	f10_4	BOOL	FALSE	FALSE	
10.5	f10_5	BOOL	FALSE	FALSE	
10.6	f10_6	BOOL	FALSE	FALSE	
10.7	f10_7	BOOL	FALSE	FALSE	
11.0	A_StartBrakeTest	BOOL	FALSE	FALSE	Start brake test
11.1	f11_1	BOOL	FALSE	FALSE	
11.2	f11_2	BOOL	FALSE	FALSE	
11.3	f11_3	BOOL	FALSE	FALSE	
11.4	f11_4	BOOL	FALSE	FALSE	
11.5	f11_5	BOOL	FALSE	FALSE	
11.6	f11_6	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
11.7	f11_7	BOOL	FALSE	FALSE	
12.0	A_HWLimitMinus	BOOL	FALSE	FALSE	Hardware limit switch minus
12.1	A_HWLimitPlus	BOOL	FALSE	FALSE	Hardware limit switch plus
12.2	A_SWLimit2Minus	BOOL	FALSE	FALSE	2nd software limit switch minus
12.3	A_SWLimit2Plus	BOOL	FALSE	FALSE	2nd software limit switch plus
12.4	A_ModuloLimitEn	BOOL	FALSE	FALSE	Modulo limit enabled
12.5	f12_5	BOOL	FALSE	FALSE	
12.6	f12_6	BOOL	FALSE	FALSE	
12.7	A_DelayRef	BOOL	FALSE	FALSE	Delay reference point approach
13.0	A_JogFixPPos0	BOOL	FALSE	FALSE	JogFixPointPos 0
13.1	A_JogFixPPos1	BOOL	FALSE	FALSE	JogFixPointPos 1
13.2	A_JogFixPPos2	BOOL	FALSE	FALSE	JogFixPointPos 2
13.3	A_JogToPos	BOOL	FALSE	FALSE	Jog to position
13.4	f13_4	BOOL	FALSE	FALSE	
13.5	f13_5	BOOL	FALSE	FALSE	
13.6	f13_6	BOOL	FALSE	FALSE	
13.7	f13_7	BOOL	FALSE	FALSE	
14.0	A_ProgtestSuppress	BOOL	FALSE	FALSE	Program test to supress
14.1	A_ProgtestActivate	BOOL	FALSE	FALSE	Program test activate
14.2	f14_2	BOOL	FALSE	FALSE	
14.3	f14_3	BOOL	FALSE	FALSE	
14.4	f14_4	BOOL	FALSE	FALSE	
14.5	f14_5	BOOL	FALSE	FALSE	
14.6	f14_6	BOOL	FALSE	FALSE	
14.7	f14_7	BOOL	FALSE	FALSE	
15.0	f15	BYTE	B#16#0	B#16#0	
16.0	A_ActGearA	BOOL	FALSE	FALSE	Actual gear stage A
16.1	A_ActGearB	BOOL	FALSE	FALSE	Actual gear stage B
16.2	A_ActGearC	BOOL	FALSE	FALSE	Actual gear stage C
16.3	A_GearChangeOv	BOOL	FALSE	FALSE	Gear has changed over
16.4	A_Sp1Syn	BOOL	FALSE	FALSE	Re-synchronize spindle 1
16.5	A_Sp2Syn	BOOL	FALSE	FALSE	Re-synchronize spindle 2
16.6	A_NoMonitorGear	BOOL	FALSE	FALSE	No monitoring when changing gear
16.7	A_DeleteS	BOOL	FALSE	FALSE	Delete S value
17.0	A_FD_ORSp	BOOL	FALSE	FALSE	Feedrate override for spindle valid
17.1	f17_1	BOOL	FALSE	FALSE	
17.2	f17_2	BOOL	FALSE	FALSE	
17.3	f17_3	BOOL	FALSE	FALSE	
17.4	A_Sp1SynP	BOOL	FALSE	FALSE	Re-synchronize spindle 1 f. positioning
17.5	A_Sp2SynP	BOOL	FALSE	FALSE	Re-synchronize spindle 2 f. positioning
17.6	A_M3M4Inv	BOOL	FALSE	FALSE	Invert M3/M4
17.7	f17_7	BOOL	FALSE	FALSE	
18.0	f18_0	BOOL	FALSE	FALSE	
18.1	f18_1	BOOL	FALSE	FALSE	
18.2	f18_2	BOOL	FALSE	FALSE	
18.3	f18_3	BOOL	FALSE	FALSE	
18.4	A_OscilPLC	BOOL	FALSE	FALSE	Oscillation via PLC
18.5	A_OscilSpeed	BOOL	FALSE	FALSE	enable Oscillation

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
18.6	A_SetRotDirectRight	BOOL	FALSE	FALSE	Setpoint osci. direct. right
18.7	A_SetRotDirectLeft	BOOL	FALSE	FALSE	Setpoint osci. direct. left
19.0	A_SpOR	BYTE	B#16#0	B#16#0	Spindle override
20.0	f20_0	BOOL	FALSE	FALSE	
20.1	A_RUEncQuStop	BOOL	FALSE	FALSE	Run-up encoder quick stop
20.2	f20_2	BOOL	FALSE	FALSE	
20.3	A_SpeedSetpSmooth	BOOL	FALSE	FALSE	Speed setpoint smoothing
20.4	f20_4	BOOL	FALSE	FALSE	
20.5	A_HoldBrakeToOpen	BOOL	FALSE	FALSE	holding brake open
20.6	f20_6	BOOL	FALSE	FALSE	
20.7	f20_7	BOOL	FALSE	FALSE	
21.0	A_ParA	BOOL	FALSE	FALSE	Parameter set selection A
21.1	A_ParB	BOOL	FALSE	FALSE	Parameter set selection B
21.2	A_ParC	BOOL	FALSE	FALSE	Parameter set selection C
21.3	A_MotA	BOOL	FALSE	FALSE	Motor selection A
21.4	A_MotB	BOOL	FALSE	FALSE	Motor selection B
21.5	A_MotOK	BOOL	FALSE	FALSE	Motor selected
21.6	A_IntegratDisable	BOOL	FALSE	FALSE	n controller integrator disable
21.7	A_PulseEnable	BOOL	FALSE	FALSE	Pulse enable
22.0	A_SG_SBH	BOOL	FALSE	FALSE	Deselection SG/SBH
22.1	A_SBH	BOOL	FALSE	FALSE	Deselection of safe standstill
22.2	f22_2	BOOL	FALSE	FALSE	
22.3	A_SGselect0	BOOL	FALSE	FALSE	Selection SG bit 0
22.4	A_SGselect1	BOOL	FALSE	FALSE	Selection SG bit 1
22.5	f22_5	BOOL	FALSE	FALSE	
22.6	f22_6	BOOL	FALSE	FALSE	
22.7	f22_7	BOOL	FALSE	FALSE	
23.0	A_Transmiss0	BOOL	FALSE	FALSE	Selection Transmission bit 0
23.1	A_Transmiss1	BOOL	FALSE	FALSE	Selection Transmission bit 1
23.2	A_Transmiss2	BOOL	FALSE	FALSE	Selection Transmission bit 2
23.3	f23_3	BOOL	FALSE	FALSE	
23.4	A_SE	BOOL	FALSE	FALSE	Selection SE
23.5	A_BrakeToClose	BOOL	FALSE	FALSE	Sinamics: Brake to close
23.6	f23_6	BOOL	FALSE	FALSE	
23.7	A_TestStop	BOOL	FALSE	FALSE	Activate test stop
24.0	A_RotationMonit	BOOL	FALSE	FALSE	Stepper motor: Rotation monitoring
24.1	A_ControlAx	BOOL	FALSE	FALSE	Control Axis
24.2	f24_2	BOOL	FALSE	FALSE	
24.3	f24_3	BOOL	FALSE	FALSE	
24.4	A_TorqComp	BOOL	FALSE	FALSE	Torque compensation
24.5	A_ChangSetpOutAss0	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed - Change setpoint output assignment
24.6	A_ChangSetpOutAss1	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed - Change setpoint output assignment
24.7	A_MS	BOOL	FALSE	FALSE	Master / Slave On
25.0	A_DynBComp	BOOL	FALSE	FALSE	dynamic backlash compensation activated

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
25.1	f25_1	BOOL	FALSE	FALSE	
25.2	f25_2	BOOL	FALSE	FALSE	
25.3	f25_3	BOOL	FALSE	FALSE	
25.4	f25_4	BOOL	FALSE	FALSE	
25.5	f25_5	BOOL	FALSE	FALSE	
25.6	f25_6	BOOL	FALSE	FALSE	
25.7	f25_7	BOOL	FALSE	FALSE	
26.0	f26_0	BOOL	FALSE	FALSE	
26.1	f26_1	BOOL	FALSE	FALSE	
26.2	f26_2	BOOL	FALSE	FALSE	
26.3	A_CompContr	BOOL	FALSE	FALSE	Compensation controller On
26.4	A_FollowAxOv	BOOL	FALSE	FALSE	Enable following axis override
26.5	f26_5	BOOL	FALSE	FALSE	
26.6	f26_6	BOOL	FALSE	FALSE	
26.7	f26_7	BOOL	FALSE	FALSE	
27.0	A_DEPMCS	BOOL	FALSE	FALSE	Resume: DEPMCS
27.1	A_DEPBCS	BOOL	FALSE	FALSE	Resume: DEPBCS
27.2	A_Corr	BOOL	FALSE	FALSE	Resume: Corr
27.3	A_HIAXMove	BOOL	FALSE	FALSE	Resume: HIAXMove
27.4	A_StopDEPMCS	BOOL	FALSE	FALSE	Stop: DEPMCS
27.5	A_StopDEPBCS	BOOL	FALSE	FALSE	Stop: DEPBCS
27.6	A_StopCorr	BOOL	FALSE	FALSE	Stop: Corr
27.7	A_StopHIAXMove	BOOL	FALSE	FALSE	Stop: HIAXMove
28.0	A_OscillAxExtRev	BOOL	FALSE	FALSE	OscillAxExtReversal
28.1	A_AxReset	BOOL	FALSE	FALSE	AXRESET
28.2	A_AxResume	BOOL	FALSE	FALSE	AXRESUME
28.3	A_SetRP	BOOL	FALSE	FALSE	Set reversal point
28.4	A_ChangeRP	BOOL	FALSE	FALSE	Change reversal point
28.5	A_StopRP	BOOL	FALSE	FALSE	Stop at next reversal point
28.6	A_Stop	BOOL	FALSE	FALSE	Stop
28.7	A_PLCAxis	BOOL	FALSE	FALSE	PLC checks axis
29.0	f29_0	BOOL	FALSE	FALSE	
29.1	f29_1	BOOL	FALSE	FALSE	
29.2	f29_2	BOOL	FALSE	FALSE	
29.3	f29_3	BOOL	FALSE	FALSE	
29.4	A_StartGantSynRun	BOOL	FALSE	FALSE	Start gantry synchronization run
29.5	A_NoAutoSync	BOOL	FALSE	FALSE	No auto sync
29.6	f29_6	BOOL	FALSE	FALSE	
29.7	f29_7	BOOL	FALSE	FALSE	
30.0	A_StopSpindle	BOOL	FALSE	FALSE	Stop spindle
30.1	A_StartCW	BOOL	FALSE	FALSE	Start spindle Clockwise
30.2	A_StartCCW	BOOL	FALSE	FALSE	Start spindle Counterclockwise
30.3	A_AutoGearStep	BOOL	FALSE	FALSE	Autom. gear step change
30.4	A_PosSpindle	BOOL	FALSE	FALSE	Position spindle
30.5	f30_5	BOOL	FALSE	FALSE	
30.6	f30_6	BOOL	FALSE	FALSE	
30.7	f30_7	BOOL	FALSE	FALSE	
31.0	f31_0	BOOL	FALSE	FALSE	
31.1	f31_1	BOOL	FALSE	FALSE	
31.2	f31_2	BOOL	FALSE	FALSE	
31.3	f31_3	BOOL	FALSE	FALSE	
31.4	A_Resynchronize	BOOL	FALSE	FALSE	Resynchronize

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
31.5	A_DisSync	BOOL	FALSE	FALSE	Disable synchronization
31.6	A_Tracksync	BOOL	FALSE	FALSE	Track synchronism
31.7	A_DelSyncRunCorr	BOOL	FALSE	FALSE	Deleting synchronous run correction
32.0	f32_0	BOOL	FALSE	FALSE	
32.1	f32_1	BOOL	FALSE	FALSE	
32.2	A_extStopA	BOOL	FALSE	FALSE	Deselection external Stop A
32.3	A_extStopC	BOOL	FALSE	FALSE	Deselection external Stop C
32.4	A_extStopD	BOOL	FALSE	FALSE	Deselection external Stop D
32.5	A_extStopE	BOOL	FALSE	FALSE	Deselection external Stop E
32.6	f32_6	BOOL	FALSE	FALSE	
32.7	f32_7	BOOL	FALSE	FALSE	
33.0	f33_0	BOOL	FALSE	FALSE	
33.1	f33_1	BOOL	FALSE	FALSE	
33.2	f33_2	BOOL	FALSE	FALSE	
33.3	f33_3	BOOL	FALSE	FALSE	
33.4	A_SGcorr_0	BOOL	FALSE	FALSE	Selection SG-correction Bit 0
33.5	A_SGcorr_1	BOOL	FALSE	FALSE	Selection SG-correction Bit 1
33.6	A_SGcorr_2	BOOL	FALSE	FALSE	Selection SG-correction Bit 2
33.7	A_SGcorr_3	BOOL	FALSE	FALSE	Selection SG-correction Bit 3
34.0	A_SI_SetpLimBit0	BOOL	FALSE	FALSE	Set point limitation Bit0
34.1	A_SI_SetpLimBit1	BOOL	FALSE	FALSE	Set point limitation Bit1
34.2	f34_2	BOOL	FALSE	FALSE	
34.3	f34_3	BOOL	FALSE	FALSE	
34.4	f34_4	BOOL	FALSE	FALSE	
34.5	f34_5	BOOL	FALSE	FALSE	
34.6	f34_6	BOOL	FALSE	FALSE	
34.7	f34_7	BOOL	FALSE	FALSE	
35.0	f35	BYTE	B#16#0	B#16#0	
36.0	f36[36]	BYTE	B#16#0	B#16#0	
37.0	f36[37]	BYTE	B#16#0	B#16#0	
38.0	f36[38]	BYTE	B#16#0	B#16#0	
39.0	f36[39]	BYTE	B#16#0	B#16#0	
40.0	f36[40]	BYTE	B#16#0	B#16#0	
41.0	f36[41]	BYTE	B#16#0	B#16#0	
42.0	f36[42]	BYTE	B#16#0	B#16#0	
43.0	f36[43]	BYTE	B#16#0	B#16#0	
44.0	f36[44]	BYTE	B#16#0	B#16#0	
45.0	f36[45]	BYTE	B#16#0	B#16#0	
46.0	f36[46]	BYTE	B#16#0	B#16#0	
47.0	f36[47]	BYTE	B#16#0	B#16#0	
48.0	f36[48]	BYTE	B#16#0	B#16#0	
49.0	f36[49]	BYTE	B#16#0	B#16#0	
50.0	f36[50]	BYTE	B#16#0	B#16#0	
51.0	f36[51]	BYTE	B#16#0	B#16#0	
52.0	f36[52]	BYTE	B#16#0	B#16#0	
53.0	f36[53]	BYTE	B#16#0	B#16#0	
54.0	f36[54]	BYTE	B#16#0	B#16#0	
55.0	f36[55]	BYTE	B#16#0	B#16#0	
56.0	A_FeedDriveCAxEng	BOOL	FALSE	FALSE	Seperate feed drive as C axis engaged
56.1	A_SpSpeedDisp	BOOL	FALSE	FALSE	Spindle speed display

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
56.2	A_SpInsideClamp	BOOL	FALSE	FALSE	Spindle inside clamping
56.3	f56_3	BOOL	FALSE	FALSE	
56.4	f56_4	BOOL	FALSE	FALSE	
56.5	f56_5	BOOL	FALSE	FALSE	
56.6	f56_6	BOOL	FALSE	FALSE	
56.7	f56_7	BOOL	FALSE	FALSE	
57.0	f57	BYTE	B#16#0	B#16#0	
58.0	f58	WORD	W#16#0	W#16#0	FC18: internal
60.0	E_SpNA	BOOL	FALSE	FALSE	Spindle/no axis
60.1	E_NCU_Link	BOOL	FALSE	FALSE	NCU_link active axis
60.2	E_EncodFreq1	BOOL	FALSE	FALSE	Encoder limit frequency 1 exceeded
60.3	E_EncodFreq2	BOOL	FALSE	FALSE	Encoder limit frequency 2 exceeded
60.4	E_RefSyn1	BOOL	FALSE	FALSE	Referenced/synchronized 1
60.5	E_RefSyn2	BOOL	FALSE	FALSE	Referenced/synchronized 2
60.6	E_ExactCoarse	BOOL	FALSE	FALSE	Position reached with exact stop coarse
60.7	E_ExactFine	BOOL	FALSE	FALSE	Position reached with exact stop fine
61.0	E_TravRequ	BOOL	FALSE	FALSE	Travel request
61.1	E_AxialAlarm	BOOL	FALSE	FALSE	Axial alarm
61.2	E_AxisReady	BOOL	FALSE	FALSE	Axis ready
61.3	E_Follow_upMode	BOOL	FALSE	FALSE	Follow-up mode active
61.4	E_Stat	BOOL	FALSE	FALSE	Axis/spindle stationary (n<nmin)
61.5	E_PositContr	BOOL	FALSE	FALSE	Position controller active
61.6	E_SpeedContr	BOOL	FALSE	FALSE	Speed controller active
61.7	E_CurrentContr	BOOL	FALSE	FALSE	Current controller active
62.0	E_SWCam	BOOL	FALSE	FALSE	Software cams active
62.1	E_HWOverlay	BOOL	FALSE	FALSE	Handwheel overlay active
62.2	E_RevFD	BOOL	FALSE	FALSE	Revolutional feedrate active
62.3	E_MeasAct	BOOL	FALSE	FALSE	Measuring active
62.4	E_ActTravFStop	BOOL	FALSE	FALSE	Activate travel to fixed stop
62.5	E_FixedStop	BOOL	FALSE	FALSE	Fixed stop reached
62.6	E_ForceFixedStop	BOOL	FALSE	FALSE	Force fixed stop limited
62.7	E_AxContainerRot	BOOL	FALSE	FALSE	Axis container rotation active
63.0	E_AxReset	BOOL	FALSE	FALSE	Axis reset done
63.1	E_PLCCtrlAx	BOOL	FALSE	FALSE	PLCcontrolled axis
63.2	E_AxStop	BOOL	FALSE	FALSE	Axis stop active
63.3	E_AxSpDisable	BOOL	FALSE	FALSE	Axis/spindle disable active
63.4	E_StopDEPMCS	BOOL	FALSE	FALSE	stop DEPMCS active
63.5	E_StopDEPBCS	BOOL	FALSE	FALSE	stop DEPBCS active
63.6	E_StopCorr	BOOL	FALSE	FALSE	stop Corr active
63.7	E_StopHIAxMove	BOOL	FALSE	FALSE	Stop HIAxMove active
64.0	E_HW1	BOOL	FALSE	FALSE	Handwheel 1 active
64.1	E_HW2	BOOL	FALSE	FALSE	Handwheel 2 active
64.2	E_HW3	BOOL	FALSE	FALSE	Handwheel 3 active
64.3	f64_3	BOOL	FALSE	FALSE	
64.4	E_TReqMinus	BOOL	FALSE	FALSE	Travel request minus
64.5	E_TReqPlus	BOOL	FALSE	FALSE	Travel request plus
64.6	E_TCMinus	BOOL	FALSE	FALSE	Traverse command minus
64.7	E_TCPlus	BOOL	FALSE	FALSE	Traverse command plus

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
65.0	E_INC1	BOOL	FALSE	FALSE	INC1
65.1	E_INC10	BOOL	FALSE	FALSE	INC10
65.2	E_INC100	BOOL	FALSE	FALSE	INC100
65.3	E_INC1000	BOOL	FALSE	FALSE	INC1000
65.4	E_INC10000	BOOL	FALSE	FALSE	INC10000
65.5	E_INCVAr	BOOL	FALSE	FALSE	INC variable
65.6	f65_6	BOOL	FALSE	FALSE	
65.7	f65_7	BOOL	FALSE	FALSE	
66.0	E_OEMAxis	BYTE	B#16#0	B#16#0	OEM axis signals
67.0	E_InvHWDirot	BOOL	FALSE	FALSE	Handwheel direction of rotation invert actively
67.1	f67_1	BOOL	FALSE	FALSE	
67.2	f67_2	BOOL	FALSE	FALSE	
67.3	f67_3	BOOL	FALSE	FALSE	
67.4	f67_4	BOOL	FALSE	FALSE	
67.5	f67_5	BOOL	FALSE	FALSE	
67.6	f67_6	BOOL	FALSE	FALSE	
67.7	f67_7	BOOL	FALSE	FALSE	
68.0	E_NCASpChanA	BOOL	FALSE	FALSE	NC axis/spindle in channel A
68.1	E_NCASpChanB	BOOL	FALSE	FALSE	NC axis/spindle in channel B
68.2	E_NCASpChanC	BOOL	FALSE	FALSE	NC axis/spindle in channel C
68.3	E_NCASpChanD	BOOL	FALSE	FALSE	NC axis/spindle in channel D
68.4	E_PLCType	BOOL	FALSE	FALSE	New type requested by PLC
68.5	E_ChPoss	BOOL	FALSE	FALSE	Change axis possible
68.6	E_NeutralSp	BOOL	FALSE	FALSE	Neutral axis/spindle
68.7	E_PLCAp	BOOL	FALSE	FALSE	PLC axis/spindle
69.0	E_ParS_A	BOOL	FALSE	FALSE	Parameter block servo A
69.1	E_ParS_B	BOOL	FALSE	FALSE	Parameter block servo B
69.2	E_ParS_C	BOOL	FALSE	FALSE	Parameter block servo C
69.3	E_NCUNumLink_3	BOOL	FALSE	FALSE	
69.4	E_NCUNumLink_4	BOOL	FALSE	FALSE	
69.5	E_NCUNumLink_5	BOOL	FALSE	FALSE	
69.6	E_NCUNumLink_6	BOOL	FALSE	FALSE	
69.7	E_NCUNumLink_7	BOOL	FALSE	FALSE	
70.0	E_ReposSh	BOOL	FALSE	FALSE	Repos shift
70.1	E_ReposShValid	BOOL	FALSE	FALSE	Repos shift valid
70.2	E_ReposDelayQuit	BOOL	FALSE	FALSE	Repos delay quit
70.3	f70_3	BOOL	FALSE	FALSE	
70.4	E_SI_Nck	BOOL	FALSE	FALSE	NCK-Safety Integrated active
70.5	E_SI_Drv_SICSCC	BOOL	FALSE	FALSE	DRV-Safety Integrated with SIC/SCC active
70.6	f70_6	BOOL	FALSE	FALSE	
70.7	f70_7	BOOL	FALSE	FALSE	
71.0	E_BrakeTest	BOOL	FALSE	FALSE	Brake test active
71.1	f71_1	BOOL	FALSE	FALSE	
71.2	f71_2	BOOL	FALSE	FALSE	
71.3	f71_3	BOOL	FALSE	FALSE	
71.4	E_POS_RESTORED1	BOOL	FALSE	FALSE	POS_RESTORED 1
71.5	E_POS_RESTORED2	BOOL	FALSE	FALSE	POS_RESTORED 2
71.6	f71_6	BOOL	FALSE	FALSE	
71.7	E_PLCAxDedic	BOOL	FALSE	FALSE	PLC Axis dedicated
72.0	E_MMC_REPOSDelay	BOOL	FALSE	FALSE	MMC REPOS DELAY

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
72.1	f72_1	BOOL	FALSE	FALSE	
72.2	f72_2	BOOL	FALSE	FALSE	
72.3	f72_3	BOOL	FALSE	FALSE	
72.4	f72_4	BOOL	FALSE	FALSE	
72.5	f72_5	BOOL	FALSE	FALSE	
72.6	f72_6	BOOL	FALSE	FALSE	
72.7	f72_7	BOOL	FALSE	FALSE	
73.0	f73	BYTE	B#16#0	B#16#0	
74.0	f74_0	BOOL	FALSE	FALSE	
74.1	f74_1	BOOL	FALSE	FALSE	
74.2	f74_2	BOOL	FALSE	FALSE	
74.3	f74_3	BOOL	FALSE	FALSE	
74.4	E_ModLimEnAct	BOOL	FALSE	FALSE	Modulo limit enabled active
74.5	f74_5	BOOL	FALSE	FALSE	
74.6	f74_6	BOOL	FALSE	FALSE	
74.7	f74_7	BOOL	FALSE	FALSE	
75.0	E_JogFixPPos0Act	BOOL	FALSE	FALSE	JogFixPointPos 0 active
75.1	E_JogFixPPos1Act	BOOL	FALSE	FALSE	JogFixPointPos 1 active
75.2	E_JogFixPPos2Act	BOOL	FALSE	FALSE	JogFixPointPos 2 active
75.3	E_JogFixPPos0	BOOL	FALSE	FALSE	JogFixPointPos 0 reached
75.4	E_JogFixPPos1	BOOL	FALSE	FALSE	JogFixPointPos 1 reached
75.5	E_JogFixPPos2	BOOL	FALSE	FALSE	JogFixPointPos 2 reached
75.6	E_JogToPos	BOOL	FALSE	FALSE	Jog to position active
75.7	E_JogPos	BOOL	FALSE	FALSE	Jog position reached
76.0	E_ScratchPulse	BOOL	FALSE	FALSE	Scratch pulse
76.1	f76_1	BOOL	FALSE	FALSE	
76.2	f76_2	BOOL	FALSE	FALSE	
76.3	f76_3	BOOL	FALSE	FALSE	
76.4	E_PathAxis	BOOL	FALSE	FALSE	Path axis
76.5	E_PosAxis	BOOL	FALSE	FALSE	Positioning axis
76.6	E_IndexAxisPos	BOOL	FALSE	FALSE	Indexing axis in position
76.7	E_CurvePos	BOOL	FALSE	FALSE	Curve axis in position
77.0	E_CollCheckRedSpeed	BOOL	FALSE	FALSE	reduced speed of Collisions Check
77.1	f77_1	BOOL	FALSE	FALSE	
77.2	f77_2	BOOL	FALSE	FALSE	
77.3	f77_3	BOOL	FALSE	FALSE	
77.4	f77_4	BOOL	FALSE	FALSE	
77.5	f77_5	BOOL	FALSE	FALSE	
77.6	f77_6	BOOL	FALSE	FALSE	
77.7	f77_7	BOOL	FALSE	FALSE	
78.0	E_FPosAxis	REAL	0.000000e+000	0.000000e+000	F function (REAL format) for positioning axes
82.0	E_SetpGearA	BOOL	FALSE	FALSE	Setpoint gear stage A
82.1	E_SetpGearB	BOOL	FALSE	FALSE	Setpoint gear stage B
82.2	E_SetpGearC	BOOL	FALSE	FALSE	Setpoint gear stage C
82.3	E_GearChange	BOOL	FALSE	FALSE	Gear changeover
82.4	f82_4	BOOL	FALSE	FALSE	
82.5	f82_5	BOOL	FALSE	FALSE	
82.6	f82_6	BOOL	FALSE	FALSE	
82.7	f82_7	BOOL	FALSE	FALSE	
83.0	E_SpeedLimit	BOOL	FALSE	FALSE	Speed limit exceeded

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
83.1	E_SetSpeedLimit	BOOL	FALSE	FALSE	Setpoint speed limited
83.2	E_SetSpeedIncreased	BOOL	FALSE	FALSE	Setpoint speed increased
83.3	E_GeoMonit	BOOL	FALSE	FALSE	Geometry monitoring
83.4	E_SupportAreaViol	BOOL	FALSE	FALSE	Support area limits violated
83.5	E_SetRange	BOOL	FALSE	FALSE	Spindle in setpoint range
83.6	E_SpeedMonit	BOOL	FALSE	FALSE	Speed monitoring
83.7	E_ActRotRight	BOOL	FALSE	FALSE	Actual rotation direction right
84.0	E_ConstCuttSpeed	BOOL	FALSE	FALSE	Const. cutting speed active
84.1	E_SUG	BOOL	FALSE	FALSE	SUG active (grinding wheel surface speed)
84.2	E_CLG	BOOL	FALSE	FALSE	CLG active
84.3	E_Tapping	BOOL	FALSE	FALSE	Tapping without compensating chuck
84.4	E_SyncMode	BOOL	FALSE	FALSE	Synchronous mode spindle active
84.5	E_PosMode	BOOL	FALSE	FALSE	Positioning mode spindle active
84.6	E_OscillMode	BOOL	FALSE	FALSE	Oscillation mode spindle active
84.7	E_ContrMode	BOOL	FALSE	FALSE	Control mode spindle active
85.0	E_ToolDynLimit	BOOL	FALSE	FALSE	Tool with limit of dynamics
85.1	f85_1	BOOL	FALSE	FALSE	
85.2	f85_2	BOOL	FALSE	FALSE	
85.3	f85_3	BOOL	FALSE	FALSE	
85.4	f85_4	BOOL	FALSE	FALSE	
85.5	E_SplnPosition	BOOL	FALSE	FALSE	Spindle in position
85.6	f85_6	BOOL	FALSE	FALSE	
85.7	f85_7	BOOL	FALSE	FALSE	
86.0	E_MFunct	INT	0	0	M function (INT) for spindle
88.0	E_SFunct	REAL	0.000000e+000	0.000000e+000	S function (REAL) for spindle
92.0	f92_0	BOOL	FALSE	FALSE	
92.1	E_RUEncDisabl	BOOL	FALSE	FALSE	Run-up encoder disable active
92.2	f92_2	BOOL	FALSE	FALSE	
92.3	E_SpeedSetpSmooth	BOOL	FALSE	FALSE	Speed setpoint smoothing active
92.4	E_RLIact	BOOL	FALSE	FALSE	RLI active
92.5	E_HoldBrakeOpened	BOOL	FALSE	FALSE	Holding brake opened
92.6	f92_6	BOOL	FALSE	FALSE	
92.7	E_DriveRunEn	BOOL	FALSE	FALSE	Drive run enabled
93.0	E_ParA	BOOL	FALSE	FALSE	Active parameter set A
93.1	E_ParB	BOOL	FALSE	FALSE	Active parameter set B
93.2	E_ParC	BOOL	FALSE	FALSE	Active parameter set C
93.3	E_MotA	BOOL	FALSE	FALSE	Active motor A
93.4	E_MotB	BOOL	FALSE	FALSE	Active motor B
93.5	E_MotOK	BOOL	FALSE	FALSE	Drive ready
93.6	E_IntegratDisable	BOOL	FALSE	FALSE	n controller integrator disabled
93.7	E_PulseEnable	BOOL	FALSE	FALSE	Pulses enabled
94.0	E_MTempWarn	BOOL	FALSE	FALSE	Temperature prewarning motor
94.1	E_HTempWarn	BOOL	FALSE	FALSE	Temperature prewarning heat sink
94.2	E_RUComplete	BOOL	FALSE	FALSE	Ramp-up complete
94.3	E_MdMdx	BOOL	FALSE	FALSE	Md<Mdx

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
94.4	E_NactNmin	BOOL	FALSE	FALSE	nact<nmin
94.5	E_NactNx	BOOL	FALSE	FALSE	nact<nx
94.6	E_NactNset	BOOL	FALSE	FALSE	nact=nset
94.7	E_Message	BOOL	FALSE	FALSE	Variable message function
95.0	E_UDClessAlThreshold	BOOL	FALSE	FALSE	UDC-link < alarm threshold
95.1	f95_1	BOOL	FALSE	FALSE	
95.2	f95_2	BOOL	FALSE	FALSE	
95.3	f95_3	BOOL	FALSE	FALSE	
95.4	f95_4	BOOL	FALSE	FALSE	
95.5	f95_5	BOOL	FALSE	FALSE	
95.6	f95_6	BOOL	FALSE	FALSE	
95.7	E_I2TLimit	BOOL	FALSE	FALSE	Power Section I2T limit
96.0	E_SpindleMonit	BOOL	FALSE	FALSE	Error spindle monitoring
96.1	E_AxisCtrl	BOOL	FALSE	FALSE	Axis control active
96.2	E_MSFine	BOOL	FALSE	FALSE	Master/Slave fine
96.3	E_MSCoarse	BOOL	FALSE	FALSE	Master/Slave coarse
96.4	E_MSCompContr	BOOL	FALSE	FALSE	Master/Slave Compensation controller activ
96.5	E_BitValCtrlOutChang0	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed 0: Change setpoint output assignment
96.6	E_BitValCtrlOutChang1	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed 1: Change setpoint output assignment
96.7	E_MS	BOOL	FALSE	FALSE	Master/ slave active
97.0	f97	BYTE	B#16#0	B#16#0	
98.0	E_SynchronFine	BOOL	FALSE	FALSE	Synchronism fine
98.1	E_SynchronCoarse	BOOL	FALSE	FALSE	Synchronism coarse
98.2	E_ActValCoupling	BOOL	FALSE	FALSE	Actual value coupling
98.3	f98_3	BOOL	FALSE	FALSE	
98.4	E_OverlayMotion	BOOL	FALSE	FALSE	Overlaid motion
98.5	E_SWL	BOOL	FALSE	FALSE	Speed warning limit reached
98.6	E_AWL	BOOL	FALSE	FALSE	Acceleration warning limit reached
98.7	E_EmRetr	BOOL	FALSE	FALSE	Emergency retraction active
99.0	E_MasterSp	BOOL	FALSE	FALSE	Master spindle
99.1	E_SlaveSp	BOOL	FALSE	FALSE	Slave spindle
99.2	E_SyncRunCorrDOut	BOOL	FALSE	FALSE	Synchronous run correction driven out
99.3	E_AxisAccel	BOOL	FALSE	FALSE	Axis accelerated
99.4	E_Sync	BOOL	FALSE	FALSE	Synchronization active
99.5	E_MSR	BOOL	FALSE	FALSE	Max speed reached
99.6	E_MAR	BOOL	FALSE	FALSE	Max acceleration reached
99.7	f99_7	BOOL	FALSE	FALSE	
100.0	f100_0	BOOL	FALSE	FALSE	
100.1	f100_1	BOOL	FALSE	FALSE	
100.2	E_OscillAxExtRev	BOOL	FALSE	FALSE	OscillAxExt Reversal active
100.3	E_StopOscill	BOOL	FALSE	FALSE	Oscillation cannot start
100.4	E_ErrorOscill	BOOL	FALSE	FALSE	Error during oscillation
100.5	E_SparkOut	BOOL	FALSE	FALSE	Spark-out active
100.6	E_OscillMotion	BOOL	FALSE	FALSE	Oscillation motion active
100.7	E_Oscill	BOOL	FALSE	FALSE	Oscillation active
101.0	f101_0	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
101.1	f101_1	BOOL	FALSE	FALSE	
101.2	E_GantCOLimit	BOOL	FALSE	FALSE	Gantry cut-off limit exceeded
101.3	E_GantWarn	BOOL	FALSE	FALSE	Gantry warning limit exceeded
101.4	E_SynRunStart	BOOL	FALSE	FALSE	Synchronization run ready to start
101.5	E_GantGroupSyn	BOOL	FALSE	FALSE	Gantry grouping is synchronous
101.6	E_GantLeadAxis	BOOL	FALSE	FALSE	Gantry leading axis
101.7	E_GantAxis	BOOL	FALSE	FALSE	Gantry axis
102.0	E_DynBComp	BOOL	FALSE	FALSE	dynamic backlash compensation activ
102.1	f102_1	BOOL	FALSE	FALSE	
102.2	f102_2	BOOL	FALSE	FALSE	
102.3	f102_3	BOOL	FALSE	FALSE	
102.4	f102_4	BOOL	FALSE	FALSE	
102.5	f102_5	BOOL	FALSE	FALSE	
102.6	f102_6	BOOL	FALSE	FALSE	
102.7	f102_7	BOOL	FALSE	FALSE	
103.0	E_SyncRunCorrIncl	BOOL	FALSE	FALSE	Synchronous run correction is included
103.1	f103_1	BOOL	FALSE	FALSE	
103.2	f103_2	BOOL	FALSE	FALSE	
103.3	f103_3	BOOL	FALSE	FALSE	
103.4	E_Syncron2Fine	BOOL	FALSE	FALSE	Synchronism fine
103.5	E_Syncron2Coarse	BOOL	FALSE	FALSE	Synchronism coarse
103.6	f103_6	BOOL	FALSE	FALSE	
103.7	f103_7	BOOL	FALSE	FALSE	
104.0	E_AIAxis[1]	BOOL	FALSE	FALSE	
104.1	E_AIAxis[2]	BOOL	FALSE	FALSE	
104.2	E_AIAxis[3]	BOOL	FALSE	FALSE	
104.3	E_AIAxis[4]	BOOL	FALSE	FALSE	
104.4	E_AIAxis[5]	BOOL	FALSE	FALSE	
104.5	E_AIAxis[6]	BOOL	FALSE	FALSE	
104.6	E_AIAxis[7]	BOOL	FALSE	FALSE	
104.7	E_AIAxis[8]	BOOL	FALSE	FALSE	
105.0	E_AIAxis[9]	BOOL	FALSE	FALSE	
105.1	E_AIAxis[10]	BOOL	FALSE	FALSE	
105.2	E_AIAxis[11]	BOOL	FALSE	FALSE	
105.3	E_AIAxis[12]	BOOL	FALSE	FALSE	
105.4	E_AIAxis[13]	BOOL	FALSE	FALSE	
105.5	E_AIAxis[14]	BOOL	FALSE	FALSE	
105.6	E_AIAxis[15]	BOOL	FALSE	FALSE	
105.7	E_AIAxis[16]	BOOL	FALSE	FALSE	
106.0	E_AIAxis[17]	BOOL	FALSE	FALSE	
106.1	E_AIAxis[18]	BOOL	FALSE	FALSE	
106.2	E_AIAxis[19]	BOOL	FALSE	FALSE	
106.3	E_AIAxis[20]	BOOL	FALSE	FALSE	
106.4	E_AIAxis[21]	BOOL	FALSE	FALSE	
106.5	E_AIAxis[22]	BOOL	FALSE	FALSE	
106.6	E_AIAxis[23]	BOOL	FALSE	FALSE	
106.7	E_AIAxis[24]	BOOL	FALSE	FALSE	
107.0	E_AIAxis[25]	BOOL	FALSE	FALSE	
107.1	E_AIAxis[26]	BOOL	FALSE	FALSE	
107.2	E_AIAxis[27]	BOOL	FALSE	FALSE	
107.3	E_AIAxis[28]	BOOL	FALSE	FALSE	
107.4	E_AIAxis[29]	BOOL	FALSE	FALSE	
107.5	E_AIAxis[30]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
107.6	E_AIAxis[31]	BOOL	FALSE	FALSE	
108.0	E_SG_SBH	BOOL	FALSE	FALSE	Active SG/SBH
108.1	E_ErrLifeS_CRC	BOOL	FALSE	FALSE	Error lifesign or CRC-error
108.2	E_ImpdelNCK	BOOL	FALSE	FALSE	Delete pulses NCK
108.3	r108_3	BOOL	FALSE	FALSE	
108.4	r108_4	BOOL	FALSE	FALSE	
108.5	r108_5	BOOL	FALSE	FALSE	
108.6	r108_6	BOOL	FALSE	FALSE	
108.7	E_SRef	BOOL	FALSE	FALSE	Axis safely referenced
109.0	E_SN1Plus	BOOL	FALSE	FALSE	Actual position > cam position SN1+
109.1	E_SN1Minus	BOOL	FALSE	FALSE	Actual position > cam position SN1-
109.2	E_SN2Plus	BOOL	FALSE	FALSE	Actual position > cam position SN2+
109.3	E_SN2Minus	BOOL	FALSE	FALSE	Actual position > cam position SN2-
109.4	E_SN3Plus	BOOL	FALSE	FALSE	Actual position > cam position SN3+
109.5	E_SN3Minus	BOOL	FALSE	FALSE	Actual position > cam position SN3-
109.6	E_SN4Plus	BOOL	FALSE	FALSE	Actual position > cam position SN4+
109.7	E_SN4Minus	BOOL	FALSE	FALSE	Actual position > cam position SN4-
110.0	f110_0	BOOL	FALSE	FALSE	
110.1	E_SBH	BOOL	FALSE	FALSE	Active SBH
110.2	f110_2	BOOL	FALSE	FALSE	
110.3	E_SG_0	BOOL	FALSE	FALSE	Active SG 0
110.4	E_SG_1	BOOL	FALSE	FALSE	Active SG 1
110.5	E_n_nx	BOOL	FALSE	FALSE	n < nx
110.6	f110_6	BOOL	FALSE	FALSE	
110.7	f110_7	BOOL	FALSE	FALSE	
111.0	f111_0	BOOL	FALSE	FALSE	
111.1	f111_1	BOOL	FALSE	FALSE	
111.2	f111_2	BOOL	FALSE	FALSE	
111.3	f111_3	BOOL	FALSE	FALSE	
111.4	E_StopAB	BOOL	FALSE	FALSE	Stop A/B active
111.5	E_StopC	BOOL	FALSE	FALSE	Stop C active
111.6	E_StopD	BOOL	FALSE	FALSE	Stop D active
111.7	E_StopE	BOOL	FALSE	FALSE	Stop E active
112.0	E_CamRangeTr1	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 1
113.0	E_CamRangeTr2	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 2
114.0	E_CamRangeTr3	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 3
115.0	E_CamRangeTr4	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 4
116.0	f116	BYTE	B#16#0	B#16#0	
117.0	E_CamTrack1	BOOL	FALSE	FALSE	Cam Track 1
117.1	E_CamTrack2	BOOL	FALSE	FALSE	Cam Track 2
117.2	E_CamTrack3	BOOL	FALSE	FALSE	Cam Track 3
117.3	E_CamTrack4	BOOL	FALSE	FALSE	Cam Track 4
117.4	f117_4	BOOL	FALSE	FALSE	
117.5	f117_5	BOOL	FALSE	FALSE	
117.6	f117_6	BOOL	FALSE	FALSE	
117.7	f117_7	BOOL	FALSE	FALSE	
118.0	E_CamRangeBitTr1[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 1
118.1	E_CamRangeBitTr1[1]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
118.2	E_CamRangeBitTr1[2]	BOOL	FALSE	FALSE	
118.3	E_CamRangeBitTr1[3]	BOOL	FALSE	FALSE	
118.4	E_CamRangeBitTr1[4]	BOOL	FALSE	FALSE	
118.5	E_CamRangeBitTr1[5]	BOOL	FALSE	FALSE	
118.6	E_CamRangeBitTr1[6]	BOOL	FALSE	FALSE	
118.7	E_CamRangeBitTr1[7]	BOOL	FALSE	FALSE	
119.0	E_CamRangeBitTr1[8]	BOOL	FALSE	FALSE	
119.1	E_CamRangeBitTr1[9]	BOOL	FALSE	FALSE	
119.2	E_CamRangeBitTr1[10]	BOOL	FALSE	FALSE	
119.3	E_CamRangeBitTr1[11]	BOOL	FALSE	FALSE	
119.4	E_CamRangeBitTr1[12]	BOOL	FALSE	FALSE	
119.5	E_CamRangeBitTr1[13]	BOOL	FALSE	FALSE	
119.6	E_CamRangeBitTr1[14]	BOOL	FALSE	FALSE	
120.0	E_CamRangeBitTr2[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 2
120.1	E_CamRangeBitTr2[1]	BOOL	FALSE	FALSE	
120.2	E_CamRangeBitTr2[2]	BOOL	FALSE	FALSE	
120.3	E_CamRangeBitTr2[3]	BOOL	FALSE	FALSE	
120.4	E_CamRangeBitTr2[4]	BOOL	FALSE	FALSE	
120.5	E_CamRangeBitTr2[5]	BOOL	FALSE	FALSE	
120.6	E_CamRangeBitTr2[6]	BOOL	FALSE	FALSE	
120.7	E_CamRangeBitTr2[7]	BOOL	FALSE	FALSE	
121.0	E_CamRangeBitTr2[8]	BOOL	FALSE	FALSE	
121.1	E_CamRangeBitTr2[9]	BOOL	FALSE	FALSE	
121.2	E_CamRangeBitTr2[10]	BOOL	FALSE	FALSE	
121.3	E_CamRangeBitTr2[11]	BOOL	FALSE	FALSE	
121.4	E_CamRangeBitTr2[12]	BOOL	FALSE	FALSE	
121.5	E_CamRangeBitTr2[13]	BOOL	FALSE	FALSE	
121.6	E_CamRangeBitTr2[14]	BOOL	FALSE	FALSE	
122.0	E_CamRangeBitTr3[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 3
122.1	E_CamRangeBitTr3[1]	BOOL	FALSE	FALSE	
122.2	E_CamRangeBitTr3[2]	BOOL	FALSE	FALSE	
122.3	E_CamRangeBitTr3[3]	BOOL	FALSE	FALSE	
122.4	E_CamRangeBitTr3[4]	BOOL	FALSE	FALSE	
122.5	E_CamRangeBitTr3[5]	BOOL	FALSE	FALSE	
122.6	E_CamRangeBitTr3[6]	BOOL	FALSE	FALSE	
122.7	E_CamRangeBitTr3[7]	BOOL	FALSE	FALSE	
123.0	E_CamRangeBitTr3[8]	BOOL	FALSE	FALSE	
123.1	E_CamRangeBitTr3[9]	BOOL	FALSE	FALSE	
123.2	E_CamRangeBitTr3[10]	BOOL	FALSE	FALSE	
123.3	E_CamRangeBitTr3[11]	BOOL	FALSE	FALSE	
123.4	E_CamRangeBitTr3[12]	BOOL	FALSE	FALSE	
123.5	E_CamRangeBitTr3[13]	BOOL	FALSE	FALSE	
123.6	E_CamRangeBitTr3[14]	BOOL	FALSE	FALSE	
124.0	E_CamRangeBitTr4[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 4
124.1	E_CamRangeBitTr4[1]	BOOL	FALSE	FALSE	
124.2	E_CamRangeBitTr4[2]	BOOL	FALSE	FALSE	
124.3	E_CamRangeBitTr4[3]	BOOL	FALSE	FALSE	
124.4	E_CamRangeBitTr4[4]	BOOL	FALSE	FALSE	
124.5	E_CamRangeBitTr4[5]	BOOL	FALSE	FALSE	
124.6	E_CamRangeBitTr4[6]	BOOL	FALSE	FALSE	
124.7	E_CamRangeBitTr4[7]	BOOL	FALSE	FALSE	
125.0	E_CamRangeBitTr4[8]	BOOL	FALSE	FALSE	
125.1	E_CamRangeBitTr4[9]	BOOL	FALSE	FALSE	
125.2	E_CamRangeBitTr4[10]	BOOL	FALSE	FALSE	
125.3	E_CamRangeBitTr4[11]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
125.4	E_CamRangeBitTr4[12]	BOOL	FALSE	FALSE	
125.5	E_CamRangeBitTr4[13]	BOOL	FALSE	FALSE	
125.6	E_CamRangeBitTr4[14]	BOOL	FALSE	FALSE	
126.0	f126	WORD	W#16#0	W#16#0	internal
128.0	E_MMC_ProgtestSuppress	BOOL	FALSE	FALSE	HMI->PLC: Program test to suppress
128.1	E_MMC_ProgtestActivate	BOOL	FALSE	FALSE	HMI->PLC: Program test activate
128.2	f128_2	BOOL	FALSE	FALSE	
128.3	f128_3	BOOL	FALSE	FALSE	
128.4	f128_4	BOOL	FALSE	FALSE	
128.5	f128_5	BOOL	FALSE	FALSE	
128.6	f128_6	BOOL	FALSE	FALSE	
128.7	f128_7	BOOL	FALSE	FALSE	
129.0	f129	BYTE	B#16#0	B#16#0	
130.0	f130	WORD	W#16#0	W#16#0	
132.0	E_SensorAv	BOOL	FALSE	FALSE	Sensors available
132.1	E_S1aMeasARod	BOOL	FALSE	FALSE	Sensor S1: analogous measurement position of actuating rod
132.2	f132_2	BOOL	FALSE	FALSE	
132.3	f132_3	BOOL	FALSE	FALSE	
132.4	E_S4dPistonStopP	BOOL	FALSE	FALSE	Sensor S4: digital value piston stop position
132.5	E_S5dAngleShaft	BOOL	FALSE	FALSE	Sensor S5: digital value angle situation shaft
132.6	E_S6Temp	BOOL	FALSE	FALSE	Sensor S6: temperature
132.7	f132_7	BOOL	FALSE	FALSE	
133.0	f133	BYTE	B#16#0	B#16#0	
134.0	E_ClampingState	INT	0	0	state of the clamping system
136.0	E_AnalogSensor	INT	0	0	analog sensor on the motor
138.0	f138_0	BOOL	FALSE	FALSE	
138.1	f138_1	BOOL	FALSE	FALSE	
138.2	f138_2	BOOL	FALSE	FALSE	
138.3	f138_3	BOOL	FALSE	FALSE	
138.4	E_S4PistonStopP	BOOL	FALSE	FALSE	Sensor S4: piston stop position
138.5	E_S5AngleShaft	BOOL	FALSE	FALSE	Sensor S5: angle situation shaft
138.6	f138_6	BOOL	FALSE	FALSE	
138.7	f138_7	BOOL	FALSE	FALSE	
139.0	f139	BYTE	B#16#0	B#16#0	

DB33 - <offline>

"AsseC1"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT31

Nome:**Famiglia:****Autore:****Versione:**

0.1

Versione blocco:

2

Lunghezza (blocco / dati):

01466 / 00140

Data e ora**Codice:**

10/03/2014 12.07.02

Interfaccia:

03/11/2008 08.00.00

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)

09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	A_FD_OR	BYTE	B#16#0	B#16#0	Feedrate override
1.0	A_DriveEnable	BOOL	FALSE	FALSE	Drive test movement enable
1.1	A_AckFixedStop	BOOL	FALSE	FALSE	Acknowledge fixed stop reached
1.2	A_SensorFixedStop	BOOL	FALSE	FALSE	Sensor fixed stop
1.3	A_ASpDisable	BOOL	FALSE	FALSE	Axis/spindle disable
1.4	A_Follow_upMode	BOOL	FALSE	FALSE	Follow-up mode
1.5	A_PosMeas1	BOOL	FALSE	FALSE	Position measuring system 1
1.6	A_PosMeas2	BOOL	FALSE	FALSE	Position measuring system 2
1.7	A_ORactive	BOOL	FALSE	FALSE	Override active
2.0	A_SWCam	BOOL	FALSE	FALSE	SW cam activation
2.1	A_ContrEnable	BOOL	FALSE	FALSE	Controller enable
2.2	A_DeIDTGSReset	BOOL	FALSE	FALSE	Delete distance to go/Spindle-Reset
2.3	A_Clamp	BOOL	FALSE	FALSE	Clamping in progress
2.4	A_RefVal1	BOOL	FALSE	FALSE	Reference point value 1
2.5	A_RefVal2	BOOL	FALSE	FALSE	Reference point value 2
2.6	A_RefVal3	BOOL	FALSE	FALSE	Reference point value 3
2.7	A_RefVal4	BOOL	FALSE	FALSE	Reference point value 4
3.0	A_ExtZO	BOOL	FALSE	FALSE	Import external ZO
3.1	A_EnabTravFixedStop	BOOL	FALSE	FALSE	Enable travel to fixed stop
3.2	A_FixedFD1	BOOL	FALSE	FALSE	Activate fixed feed 1
3.3	A_FixedFD2	BOOL	FALSE	FALSE	Activate fixed feed 2
3.4	A_FixedFD3	BOOL	FALSE	FALSE	Activate fixed feed 3
3.5	A_FixedFD4	BOOL	FALSE	FALSE	Activate fixed feed 4
3.6	A_VelocSpeedLimit	BOOL	FALSE	FALSE	Velocity/spindle speed limitation
3.7	A_PrgtestAxRel	BOOL	FALSE	FALSE	Program test axis/spindle release
4.0	A_HW1	BOOL	FALSE	FALSE	Activate handwheel 1
4.1	A_HW2	BOOL	FALSE	FALSE	Activate handwheel 2
4.2	A_HW3	BOOL	FALSE	FALSE	Activate handwheel 3
4.3	A_FDSpStop	BOOL	FALSE	FALSE	Feed stop/spindle stop
4.4	A_Disable	BOOL	FALSE	FALSE	Traversing key disable

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
4.5	A_RapidTrOR	BOOL	FALSE	FALSE	Rapid traverse override
4.6	A_Minus	BOOL	FALSE	FALSE	Traversing key minus
4.7	A_Plus	BOOL	FALSE	FALSE	Traversing key plus
5.0	A_INC1	BOOL	FALSE	FALSE	INC1
5.1	A_INC10	BOOL	FALSE	FALSE	INC10
5.2	A_INC100	BOOL	FALSE	FALSE	INC100
5.3	A_INC1000	BOOL	FALSE	FALSE	INC1000
5.4	A_INC10000	BOOL	FALSE	FALSE	INC10000
5.5	A_INCVAr	BOOL	FALSE	FALSE	INC variable
6.0	A_OEMAxis	BYTE	B#16#0	B#16#0	OEM axis signals
7.0	A_InvHWDirOfRot	BOOL	FALSE	FALSE	Inverting handwheel direction of rotation
7.1	f7_1	BOOL	FALSE	FALSE	
7.2	f7_2	BOOL	FALSE	FALSE	
7.3	f7_3	BOOL	FALSE	FALSE	
7.4	f7_4	BOOL	FALSE	FALSE	
7.5	f7_5	BOOL	FALSE	FALSE	
7.6	f7_6	BOOL	FALSE	FALSE	
7.7	f7_7	BOOL	FALSE	FALSE	
8.0	A_NCASpChanA	BOOL	FALSE	FALSE	Assign NC axis/spindle channel A
8.1	A_NCASpChanB	BOOL	FALSE	FALSE	Assign NC axis/spindle channel B
8.2	A_NCASpChanC	BOOL	FALSE	FALSE	Assign NC axis/spindle channel C
8.3	A_NCASpChanD	BOOL	FALSE	FALSE	Assign NC axis/spindle channel D
8.4	A_NCASpStrobe	BOOL	FALSE	FALSE	Activation of assignment with pos. edge
8.5	f8_5	BOOL	FALSE	FALSE	
8.6	f8_6	BOOL	FALSE	FALSE	
8.7	A_PLCAsp	BOOL	FALSE	FALSE	Request PLC axis/spindle
9.0	A_Para_A	BOOL	FALSE	FALSE	Parameter block servo A
9.1	A_Para_B	BOOL	FALSE	FALSE	Parameter block servo B
9.2	A_Para_C	BOOL	FALSE	FALSE	Parameter block servo C
9.3	A_LockParSetDef	BOOL	FALSE	FALSE	Lock parameter set definition from NC
9.4	f9_4	BOOL	FALSE	FALSE	
9.5	f9_5	BOOL	FALSE	FALSE	
9.6	f9_6	BOOL	FALSE	FALSE	
9.7	f9_7	BOOL	FALSE	FALSE	
10.0	A_REPOSDelay	BOOL	FALSE	FALSE	REPOS DELAY
10.1	f10_1	BOOL	FALSE	FALSE	
10.2	f10_2	BOOL	FALSE	FALSE	
10.3	f10_3	BOOL	FALSE	FALSE	
10.4	f10_4	BOOL	FALSE	FALSE	
10.5	f10_5	BOOL	FALSE	FALSE	
10.6	f10_6	BOOL	FALSE	FALSE	
10.7	f10_7	BOOL	FALSE	FALSE	
11.0	A_StartBrakeTest	BOOL	FALSE	FALSE	Start brake test
11.1	f11_1	BOOL	FALSE	FALSE	
11.2	f11_2	BOOL	FALSE	FALSE	
11.3	f11_3	BOOL	FALSE	FALSE	
11.4	f11_4	BOOL	FALSE	FALSE	
11.5	f11_5	BOOL	FALSE	FALSE	
11.6	f11_6	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
11.7	f11_7	BOOL	FALSE	FALSE	
12.0	A_HWLimitMinus	BOOL	FALSE	FALSE	Hardware limit switch minus
12.1	A_HWLimitPlus	BOOL	FALSE	FALSE	Hardware limit switch plus
12.2	A_SWLimit2Minus	BOOL	FALSE	FALSE	2nd software limit switch minus
12.3	A_SWLimit2Plus	BOOL	FALSE	FALSE	2nd software limit switch plus
12.4	A_ModuloLimitEn	BOOL	FALSE	FALSE	Modulo limit enabled
12.5	f12_5	BOOL	FALSE	FALSE	
12.6	f12_6	BOOL	FALSE	FALSE	
12.7	A_DelayRef	BOOL	FALSE	FALSE	Delay reference point approach
13.0	A_JogFixPPos0	BOOL	FALSE	FALSE	JogFixPointPos 0
13.1	A_JogFixPPos1	BOOL	FALSE	FALSE	JogFixPointPos 1
13.2	A_JogFixPPos2	BOOL	FALSE	FALSE	JogFixPointPos 2
13.3	A_JogToPos	BOOL	FALSE	FALSE	Jog to position
13.4	f13_4	BOOL	FALSE	FALSE	
13.5	f13_5	BOOL	FALSE	FALSE	
13.6	f13_6	BOOL	FALSE	FALSE	
13.7	f13_7	BOOL	FALSE	FALSE	
14.0	A_ProgtestSuppress	BOOL	FALSE	FALSE	Program test to supress
14.1	A_ProgtestActivate	BOOL	FALSE	FALSE	Program test activate
14.2	f14_2	BOOL	FALSE	FALSE	
14.3	f14_3	BOOL	FALSE	FALSE	
14.4	f14_4	BOOL	FALSE	FALSE	
14.5	f14_5	BOOL	FALSE	FALSE	
14.6	f14_6	BOOL	FALSE	FALSE	
14.7	f14_7	BOOL	FALSE	FALSE	
15.0	f15	BYTE	B#16#0	B#16#0	
16.0	A_ActGearA	BOOL	FALSE	FALSE	Actual gear stage A
16.1	A_ActGearB	BOOL	FALSE	FALSE	Actual gear stage B
16.2	A_ActGearC	BOOL	FALSE	FALSE	Actual gear stage C
16.3	A_GearChangeOv	BOOL	FALSE	FALSE	Gear has changed over
16.4	A_Sp1Syn	BOOL	FALSE	FALSE	Re-synchronize spindle 1
16.5	A_Sp2Syn	BOOL	FALSE	FALSE	Re-synchronize spindle 2
16.6	A_NoMonitorGear	BOOL	FALSE	FALSE	No monitoring when changing gear
16.7	A_DeleteS	BOOL	FALSE	FALSE	Delete S value
17.0	A_FD_ORSp	BOOL	FALSE	FALSE	Feedrate override for spindle valid
17.1	f17_1	BOOL	FALSE	FALSE	
17.2	f17_2	BOOL	FALSE	FALSE	
17.3	f17_3	BOOL	FALSE	FALSE	
17.4	A_Sp1SynP	BOOL	FALSE	FALSE	Re-synchronize spindle 1 f. positioning
17.5	A_Sp2SynP	BOOL	FALSE	FALSE	Re-synchronize spindle 2 f. positioning
17.6	A_M3M4Inv	BOOL	FALSE	FALSE	Invert M3/M4
17.7	f17_7	BOOL	FALSE	FALSE	
18.0	f18_0	BOOL	FALSE	FALSE	
18.1	f18_1	BOOL	FALSE	FALSE	
18.2	f18_2	BOOL	FALSE	FALSE	
18.3	f18_3	BOOL	FALSE	FALSE	
18.4	A_OscilPLC	BOOL	FALSE	FALSE	Oscillation via PLC
18.5	A_OscilSpeed	BOOL	FALSE	FALSE	enable Oscillation

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
18.6	A_SetRotDirectRight	BOOL	FALSE	FALSE	Setpoint osci. direct. right
18.7	A_SetRotDirectLeft	BOOL	FALSE	FALSE	Setpoint osci. direct. left
19.0	A_SpOR	BYTE	B#16#0	B#16#0	Spindle override
20.0	f20_0	BOOL	FALSE	FALSE	
20.1	A_RUEncQuStop	BOOL	FALSE	FALSE	Run-up encoder quick stop
20.2	f20_2	BOOL	FALSE	FALSE	
20.3	A_SpeedSetpSmooth	BOOL	FALSE	FALSE	Speed setpoint smoothing
20.4	f20_4	BOOL	FALSE	FALSE	
20.5	A_HoldBrakeToOpen	BOOL	FALSE	FALSE	holding brake open
20.6	f20_6	BOOL	FALSE	FALSE	
20.7	f20_7	BOOL	FALSE	FALSE	
21.0	A_ParA	BOOL	FALSE	FALSE	Parameter set selection A
21.1	A_ParB	BOOL	FALSE	FALSE	Parameter set selection B
21.2	A_ParC	BOOL	FALSE	FALSE	Parameter set selection C
21.3	A_MotA	BOOL	FALSE	FALSE	Motor selection A
21.4	A_MotB	BOOL	FALSE	FALSE	Motor selection B
21.5	A_MotOK	BOOL	FALSE	FALSE	Motor selected
21.6	A_IntegratDisable	BOOL	FALSE	FALSE	n controller integrator disable
21.7	A_PulseEnable	BOOL	FALSE	FALSE	Pulse enable
22.0	A_SG_SBH	BOOL	FALSE	FALSE	Deselection SG/SBH
22.1	A_SBH	BOOL	FALSE	FALSE	Deselection of safe standstill
22.2	f22_2	BOOL	FALSE	FALSE	
22.3	A_SGselect0	BOOL	FALSE	FALSE	Selection SG bit 0
22.4	A_SGselect1	BOOL	FALSE	FALSE	Selection SG bit 1
22.5	f22_5	BOOL	FALSE	FALSE	
22.6	f22_6	BOOL	FALSE	FALSE	
22.7	f22_7	BOOL	FALSE	FALSE	
23.0	A_Transmiss0	BOOL	FALSE	FALSE	Selection Transmission bit 0
23.1	A_Transmiss1	BOOL	FALSE	FALSE	Selection Transmission bit 1
23.2	A_Transmiss2	BOOL	FALSE	FALSE	Selection Transmission bit 2
23.3	f23_3	BOOL	FALSE	FALSE	
23.4	A_SE	BOOL	FALSE	FALSE	Selection SE
23.5	A_BrakeToClose	BOOL	FALSE	FALSE	Sinamics: Brake to close
23.6	f23_6	BOOL	FALSE	FALSE	
23.7	A_TestStop	BOOL	FALSE	FALSE	Activate test stop
24.0	A_RotationMonit	BOOL	FALSE	FALSE	Stepper motor: Rotation monitoring
24.1	A_ControlAx	BOOL	FALSE	FALSE	Control Axis
24.2	f24_2	BOOL	FALSE	FALSE	
24.3	f24_3	BOOL	FALSE	FALSE	
24.4	A_TorqComp	BOOL	FALSE	FALSE	Torque compensation
24.5	A_ChangSetpOutAss0	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed - Change setpoint output assignment
24.6	A_ChangSetpOutAss1	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed - Change setpoint output assignment
24.7	A_MS	BOOL	FALSE	FALSE	Master / Slave On
25.0	A_DynBComp	BOOL	FALSE	FALSE	dynamic backlash compensation activated

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
25.1	f25_1	BOOL	FALSE	FALSE	
25.2	f25_2	BOOL	FALSE	FALSE	
25.3	f25_3	BOOL	FALSE	FALSE	
25.4	f25_4	BOOL	FALSE	FALSE	
25.5	f25_5	BOOL	FALSE	FALSE	
25.6	f25_6	BOOL	FALSE	FALSE	
25.7	f25_7	BOOL	FALSE	FALSE	
26.0	f26_0	BOOL	FALSE	FALSE	
26.1	f26_1	BOOL	FALSE	FALSE	
26.2	f26_2	BOOL	FALSE	FALSE	
26.3	A_CompContr	BOOL	FALSE	FALSE	Compensation controller On
26.4	A_FollowAxOv	BOOL	FALSE	FALSE	Enable following axis override
26.5	f26_5	BOOL	FALSE	FALSE	
26.6	f26_6	BOOL	FALSE	FALSE	
26.7	f26_7	BOOL	FALSE	FALSE	
27.0	A_DEPMCS	BOOL	FALSE	FALSE	Resume: DEPMCS
27.1	A_DEPBCS	BOOL	FALSE	FALSE	Resume: DEPBCS
27.2	A_Corr	BOOL	FALSE	FALSE	Resume: Corr
27.3	A_HIAXMove	BOOL	FALSE	FALSE	Resume: HIAXMove
27.4	A_StopDEPMCS	BOOL	FALSE	FALSE	Stop: DEPMCS
27.5	A_StopDEPBCS	BOOL	FALSE	FALSE	Stop: DEPBCS
27.6	A_StopCorr	BOOL	FALSE	FALSE	Stop: Corr
27.7	A_StopHIAXMove	BOOL	FALSE	FALSE	Stop: HIAXMove
28.0	A_OscillAxExtRev	BOOL	FALSE	FALSE	OscillAxExtReversal
28.1	A_AxReset	BOOL	FALSE	FALSE	AXRESET
28.2	A_AxResume	BOOL	FALSE	FALSE	AXRESUME
28.3	A_SetRP	BOOL	FALSE	FALSE	Set reversal point
28.4	A_ChangeRP	BOOL	FALSE	FALSE	Change reversal point
28.5	A_StopRP	BOOL	FALSE	FALSE	Stop at next reversal point
28.6	A_Stop	BOOL	FALSE	FALSE	Stop
28.7	A_PLCAxis	BOOL	FALSE	FALSE	PLC checks axis
29.0	f29_0	BOOL	FALSE	FALSE	
29.1	f29_1	BOOL	FALSE	FALSE	
29.2	f29_2	BOOL	FALSE	FALSE	
29.3	f29_3	BOOL	FALSE	FALSE	
29.4	A_StartGantSynRun	BOOL	FALSE	FALSE	Start gantry synchronization run
29.5	A_NoAutoSync	BOOL	FALSE	FALSE	No auto sync
29.6	f29_6	BOOL	FALSE	FALSE	
29.7	f29_7	BOOL	FALSE	FALSE	
30.0	A_StopSpindle	BOOL	FALSE	FALSE	Stop spindle
30.1	A_StartCW	BOOL	FALSE	FALSE	Start spindle Clockwise
30.2	A_StartCCW	BOOL	FALSE	FALSE	Start spindle Counterclockwise
30.3	A_AutoGearStep	BOOL	FALSE	FALSE	Autom. gear step change
30.4	A_PosSpindle	BOOL	FALSE	FALSE	Position spindle
30.5	f30_5	BOOL	FALSE	FALSE	
30.6	f30_6	BOOL	FALSE	FALSE	
30.7	f30_7	BOOL	FALSE	FALSE	
31.0	f31_0	BOOL	FALSE	FALSE	
31.1	f31_1	BOOL	FALSE	FALSE	
31.2	f31_2	BOOL	FALSE	FALSE	
31.3	f31_3	BOOL	FALSE	FALSE	
31.4	A_Resynchronize	BOOL	FALSE	FALSE	Resynchronize

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
31.5	A_DisSync	BOOL	FALSE	FALSE	Disable synchronization
31.6	A_Tracksync	BOOL	FALSE	FALSE	Track synchronism
31.7	A_DelSyncRunCorr	BOOL	FALSE	FALSE	Deleting synchronous run correction
32.0	f32_0	BOOL	FALSE	FALSE	
32.1	f32_1	BOOL	FALSE	FALSE	
32.2	A_extStopA	BOOL	FALSE	FALSE	Deselection external Stop A
32.3	A_extStopC	BOOL	FALSE	FALSE	Deselection external Stop C
32.4	A_extStopD	BOOL	FALSE	FALSE	Deselection external Stop D
32.5	A_extStopE	BOOL	FALSE	FALSE	Deselection external Stop E
32.6	f32_6	BOOL	FALSE	FALSE	
32.7	f32_7	BOOL	FALSE	FALSE	
33.0	f33_0	BOOL	FALSE	FALSE	
33.1	f33_1	BOOL	FALSE	FALSE	
33.2	f33_2	BOOL	FALSE	FALSE	
33.3	f33_3	BOOL	FALSE	FALSE	
33.4	A_SGcorr_0	BOOL	FALSE	FALSE	Selection SG-correction Bit 0
33.5	A_SGcorr_1	BOOL	FALSE	FALSE	Selection SG-correction Bit 1
33.6	A_SGcorr_2	BOOL	FALSE	FALSE	Selection SG-correction Bit 2
33.7	A_SGcorr_3	BOOL	FALSE	FALSE	Selection SG-correction Bit 3
34.0	A_SI_SetpLimBit0	BOOL	FALSE	FALSE	Set point limitation Bit0
34.1	A_SI_SetpLimBit1	BOOL	FALSE	FALSE	Set point limitation Bit1
34.2	f34_2	BOOL	FALSE	FALSE	
34.3	f34_3	BOOL	FALSE	FALSE	
34.4	f34_4	BOOL	FALSE	FALSE	
34.5	f34_5	BOOL	FALSE	FALSE	
34.6	f34_6	BOOL	FALSE	FALSE	
34.7	f34_7	BOOL	FALSE	FALSE	
35.0	f35	BYTE	B#16#0	B#16#0	
36.0	f36[36]	BYTE	B#16#0	B#16#0	
37.0	f36[37]	BYTE	B#16#0	B#16#0	
38.0	f36[38]	BYTE	B#16#0	B#16#0	
39.0	f36[39]	BYTE	B#16#0	B#16#0	
40.0	f36[40]	BYTE	B#16#0	B#16#0	
41.0	f36[41]	BYTE	B#16#0	B#16#0	
42.0	f36[42]	BYTE	B#16#0	B#16#0	
43.0	f36[43]	BYTE	B#16#0	B#16#0	
44.0	f36[44]	BYTE	B#16#0	B#16#0	
45.0	f36[45]	BYTE	B#16#0	B#16#0	
46.0	f36[46]	BYTE	B#16#0	B#16#0	
47.0	f36[47]	BYTE	B#16#0	B#16#0	
48.0	f36[48]	BYTE	B#16#0	B#16#0	
49.0	f36[49]	BYTE	B#16#0	B#16#0	
50.0	f36[50]	BYTE	B#16#0	B#16#0	
51.0	f36[51]	BYTE	B#16#0	B#16#0	
52.0	f36[52]	BYTE	B#16#0	B#16#0	
53.0	f36[53]	BYTE	B#16#0	B#16#0	
54.0	f36[54]	BYTE	B#16#0	B#16#0	
55.0	f36[55]	BYTE	B#16#0	B#16#0	
56.0	A_FeedDriveCAxEng	BOOL	FALSE	FALSE	Seperate feed drive as C axis engaged
56.1	A_SpSpeedDisp	BOOL	FALSE	FALSE	Spindle speed display

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
56.2	A_SpInsideClamp	BOOL	FALSE	FALSE	Spindle inside clamping
56.3	f56_3	BOOL	FALSE	FALSE	
56.4	f56_4	BOOL	FALSE	FALSE	
56.5	f56_5	BOOL	FALSE	FALSE	
56.6	f56_6	BOOL	FALSE	FALSE	
56.7	f56_7	BOOL	FALSE	FALSE	
57.0	f57	BYTE	B#16#0	B#16#0	
58.0	f58	WORD	W#16#0	W#16#0	FC18: internal
60.0	E_SpNA	BOOL	FALSE	FALSE	Spindle/no axis
60.1	E_NCU_Link	BOOL	FALSE	FALSE	NCU_link active axis
60.2	E_EncodFreq1	BOOL	FALSE	FALSE	Encoder limit frequency 1 exceeded
60.3	E_EncodFreq2	BOOL	FALSE	FALSE	Encoder limit frequency 2 exceeded
60.4	E_RefSyn1	BOOL	FALSE	FALSE	Referenced/synchronized 1
60.5	E_RefSyn2	BOOL	FALSE	FALSE	Referenced/synchronized 2
60.6	E_ExactCoarse	BOOL	FALSE	FALSE	Position reached with exact stop coarse
60.7	E_ExactFine	BOOL	FALSE	FALSE	Position reached with exact stop fine
61.0	E_TravRequ	BOOL	FALSE	FALSE	Travel request
61.1	E_AxialAlarm	BOOL	FALSE	FALSE	Axial alarm
61.2	E_AxisReady	BOOL	FALSE	FALSE	Axis ready
61.3	E_Follow_upMode	BOOL	FALSE	FALSE	Follow-up mode active
61.4	E_Stat	BOOL	FALSE	FALSE	Axis/spindle stationary (n<nmin)
61.5	E_PositContr	BOOL	FALSE	FALSE	Position controller active
61.6	E_SpeedContr	BOOL	FALSE	FALSE	Speed controller active
61.7	E_CurrentContr	BOOL	FALSE	FALSE	Current controller active
62.0	E_SWCam	BOOL	FALSE	FALSE	Software cams active
62.1	E_HWOverlay	BOOL	FALSE	FALSE	Handwheel overlay active
62.2	E_RevFD	BOOL	FALSE	FALSE	Revolutional feedrate active
62.3	E_MeasAct	BOOL	FALSE	FALSE	Measuring active
62.4	E_ActTravFStop	BOOL	FALSE	FALSE	Activate travel to fixed stop
62.5	E_FixedStop	BOOL	FALSE	FALSE	Fixed stop reached
62.6	E_ForceFixedStop	BOOL	FALSE	FALSE	Force fixed stop limited
62.7	E_AxContainerRot	BOOL	FALSE	FALSE	Axis container rotation active
63.0	E_AxReset	BOOL	FALSE	FALSE	Axis reset done
63.1	E_PLCCtrlAx	BOOL	FALSE	FALSE	PLCcontrolled axis
63.2	E_AxStop	BOOL	FALSE	FALSE	Axis stop active
63.3	E_AxSpDisable	BOOL	FALSE	FALSE	Axis/spindle disable active
63.4	E_StopDEPMCS	BOOL	FALSE	FALSE	stop DEPMCS active
63.5	E_StopDEPBCS	BOOL	FALSE	FALSE	stop DEPBCS active
63.6	E_StopCorr	BOOL	FALSE	FALSE	stop Corr active
63.7	E_StopHIAxMove	BOOL	FALSE	FALSE	Stop HIAxMove active
64.0	E_HW1	BOOL	FALSE	FALSE	Handwheel 1 active
64.1	E_HW2	BOOL	FALSE	FALSE	Handwheel 2 active
64.2	E_HW3	BOOL	FALSE	FALSE	Handwheel 3 active
64.3	f64_3	BOOL	FALSE	FALSE	
64.4	E_TReqMinus	BOOL	FALSE	FALSE	Travel request minus
64.5	E_TReqPlus	BOOL	FALSE	FALSE	Travel request plus
64.6	E_TCMinus	BOOL	FALSE	FALSE	Traverse command minus
64.7	E_TCPlus	BOOL	FALSE	FALSE	Traverse command plus

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
65.0	E_INC1	BOOL	FALSE	FALSE	INC1
65.1	E_INC10	BOOL	FALSE	FALSE	INC10
65.2	E_INC100	BOOL	FALSE	FALSE	INC100
65.3	E_INC1000	BOOL	FALSE	FALSE	INC1000
65.4	E_INC10000	BOOL	FALSE	FALSE	INC10000
65.5	E_INCVAr	BOOL	FALSE	FALSE	INC variable
65.6	f65_6	BOOL	FALSE	FALSE	
65.7	f65_7	BOOL	FALSE	FALSE	
66.0	E_OEMAxis	BYTE	B#16#0	B#16#0	OEM axis signals
67.0	E_InvHWDiOfRot	BOOL	FALSE	FALSE	Handwheel direction of rotation invert actively
67.1	f67_1	BOOL	FALSE	FALSE	
67.2	f67_2	BOOL	FALSE	FALSE	
67.3	f67_3	BOOL	FALSE	FALSE	
67.4	f67_4	BOOL	FALSE	FALSE	
67.5	f67_5	BOOL	FALSE	FALSE	
67.6	f67_6	BOOL	FALSE	FALSE	
67.7	f67_7	BOOL	FALSE	FALSE	
68.0	E_NCASpChanA	BOOL	FALSE	FALSE	NC axis/spindle in channel A
68.1	E_NCASpChanB	BOOL	FALSE	FALSE	NC axis/spindle in channel B
68.2	E_NCASpChanC	BOOL	FALSE	FALSE	NC axis/spindle in channel C
68.3	E_NCASpChanD	BOOL	FALSE	FALSE	NC axis/spindle in channel D
68.4	E_PLCType	BOOL	FALSE	FALSE	New type requested by PLC
68.5	E_ChPoss	BOOL	FALSE	FALSE	Change axis possible
68.6	E_NeutralSp	BOOL	FALSE	FALSE	Neutral axis/spindle
68.7	E_PLCAsp	BOOL	FALSE	FALSE	PLC axis/spindle
69.0	E_ParS_A	BOOL	FALSE	FALSE	Parameter block servo A
69.1	E_ParS_B	BOOL	FALSE	FALSE	Parameter block servo B
69.2	E_ParS_C	BOOL	FALSE	FALSE	Parameter block servo C
69.3	E_NCUNumLink_3	BOOL	FALSE	FALSE	
69.4	E_NCUNumLink_4	BOOL	FALSE	FALSE	
69.5	E_NCUNumLink_5	BOOL	FALSE	FALSE	
69.6	E_NCUNumLink_6	BOOL	FALSE	FALSE	
69.7	E_NCUNumLink_7	BOOL	FALSE	FALSE	
70.0	E_ReposSh	BOOL	FALSE	FALSE	Repos shift
70.1	E_ReposShValid	BOOL	FALSE	FALSE	Repos shift valid
70.2	E_ReposDelayQuit	BOOL	FALSE	FALSE	Repos delay quit
70.3	f70_3	BOOL	FALSE	FALSE	
70.4	E_SI_Nck	BOOL	FALSE	FALSE	NCK-Safety Integrated active
70.5	E_SI_Drv_SICSCC	BOOL	FALSE	FALSE	DRV-Safety Integrated with SIC/SCC active
70.6	f70_6	BOOL	FALSE	FALSE	
70.7	f70_7	BOOL	FALSE	FALSE	
71.0	E_BrakeTest	BOOL	FALSE	FALSE	Brake test active
71.1	f71_1	BOOL	FALSE	FALSE	
71.2	f71_2	BOOL	FALSE	FALSE	
71.3	f71_3	BOOL	FALSE	FALSE	
71.4	E_POS_RESTORED1	BOOL	FALSE	FALSE	POS_RESTORED 1
71.5	E_POS_RESTORED2	BOOL	FALSE	FALSE	POS_RESTORED 2
71.6	f71_6	BOOL	FALSE	FALSE	
71.7	E_PLCAxDedic	BOOL	FALSE	FALSE	PLC Axis dedicated
72.0	E_MMC_REPOSDelay	BOOL	FALSE	FALSE	MMC REPOS DELAY

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
72.1	f72_1	BOOL	FALSE	FALSE	
72.2	f72_2	BOOL	FALSE	FALSE	
72.3	f72_3	BOOL	FALSE	FALSE	
72.4	f72_4	BOOL	FALSE	FALSE	
72.5	f72_5	BOOL	FALSE	FALSE	
72.6	f72_6	BOOL	FALSE	FALSE	
72.7	f72_7	BOOL	FALSE	FALSE	
73.0	f73	BYTE	B#16#0	B#16#0	
74.0	f74_0	BOOL	FALSE	FALSE	
74.1	f74_1	BOOL	FALSE	FALSE	
74.2	f74_2	BOOL	FALSE	FALSE	
74.3	f74_3	BOOL	FALSE	FALSE	
74.4	E_ModLimEnAct	BOOL	FALSE	FALSE	Modulo limit enabled active
74.5	f74_5	BOOL	FALSE	FALSE	
74.6	f74_6	BOOL	FALSE	FALSE	
74.7	f74_7	BOOL	FALSE	FALSE	
75.0	E_JogFixPPos0Act	BOOL	FALSE	FALSE	JogFixPointPos 0 active
75.1	E_JogFixPPos1Act	BOOL	FALSE	FALSE	JogFixPointPos 1 active
75.2	E_JogFixPPos2Act	BOOL	FALSE	FALSE	JogFixPointPos 2 active
75.3	E_JogFixPPos0	BOOL	FALSE	FALSE	JogFixPointPos 0 reached
75.4	E_JogFixPPos1	BOOL	FALSE	FALSE	JogFixPointPos 1 reached
75.5	E_JogFixPPos2	BOOL	FALSE	FALSE	JogFixPointPos 2 reached
75.6	E_JogToPos	BOOL	FALSE	FALSE	Jog to position active
75.7	E_JogPos	BOOL	FALSE	FALSE	Jog position reached
76.0	E_ScratchPulse	BOOL	FALSE	FALSE	Scratch pulse
76.1	f76_1	BOOL	FALSE	FALSE	
76.2	f76_2	BOOL	FALSE	FALSE	
76.3	f76_3	BOOL	FALSE	FALSE	
76.4	E_PathAxis	BOOL	FALSE	FALSE	Path axis
76.5	E_PosAxis	BOOL	FALSE	FALSE	Positioning axis
76.6	E_IndexAxisPos	BOOL	FALSE	FALSE	Indexing axis in position
76.7	E_CurvePos	BOOL	FALSE	FALSE	Curve axis in position
77.0	E_CollCheckRedSpeed	BOOL	FALSE	FALSE	reduced speed of Collisions Check
77.1	f77_1	BOOL	FALSE	FALSE	
77.2	f77_2	BOOL	FALSE	FALSE	
77.3	f77_3	BOOL	FALSE	FALSE	
77.4	f77_4	BOOL	FALSE	FALSE	
77.5	f77_5	BOOL	FALSE	FALSE	
77.6	f77_6	BOOL	FALSE	FALSE	
77.7	f77_7	BOOL	FALSE	FALSE	
78.0	E_FPosAxis	REAL	0.000000e+000	0.000000e+000	F function (REAL format) for positioning axes
82.0	E_SetpGearA	BOOL	FALSE	FALSE	Setpoint gear stage A
82.1	E_SetpGearB	BOOL	FALSE	FALSE	Setpoint gear stage B
82.2	E_SetpGearC	BOOL	FALSE	FALSE	Setpoint gear stage C
82.3	E_GearChange	BOOL	FALSE	FALSE	Gear changeover
82.4	f82_4	BOOL	FALSE	FALSE	
82.5	f82_5	BOOL	FALSE	FALSE	
82.6	f82_6	BOOL	FALSE	FALSE	
82.7	f82_7	BOOL	FALSE	FALSE	
83.0	E_SpeedLimit	BOOL	FALSE	FALSE	Speed limit exceeded

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
83.1	E_SetSpeedLimit	BOOL	FALSE	FALSE	Setpoint speed limited
83.2	E_SetSpeedIncreased	BOOL	FALSE	FALSE	Setpoint speed increased
83.3	E_GeoMonit	BOOL	FALSE	FALSE	Geometry monitoring
83.4	E_SupportAreaViol	BOOL	FALSE	FALSE	Support area limits violated
83.5	E_SetRange	BOOL	FALSE	FALSE	Spindle in setpoint range
83.6	E_SpeedMonit	BOOL	FALSE	FALSE	Speed monitoring
83.7	E_ActRotRight	BOOL	FALSE	FALSE	Actual rotation direction right
84.0	E_ConstCuttSpeed	BOOL	FALSE	FALSE	Const. cutting speed active
84.1	E_SUG	BOOL	FALSE	FALSE	SUG active (grinding wheel surface speed)
84.2	E_CLG	BOOL	FALSE	FALSE	CLG active
84.3	E_Tapping	BOOL	FALSE	FALSE	Tapping without compensating chuck
84.4	E_SyncMode	BOOL	FALSE	FALSE	Synchronous mode spindle active
84.5	E_PosMode	BOOL	FALSE	FALSE	Positioning mode spindle active
84.6	E_OscillMode	BOOL	FALSE	FALSE	Oscillation mode spindle active
84.7	E_ContrMode	BOOL	FALSE	FALSE	Control mode spindle active
85.0	E_ToolDynLimit	BOOL	FALSE	FALSE	Tool with limit of dynamics
85.1	f85_1	BOOL	FALSE	FALSE	
85.2	f85_2	BOOL	FALSE	FALSE	
85.3	f85_3	BOOL	FALSE	FALSE	
85.4	f85_4	BOOL	FALSE	FALSE	
85.5	E_SplnPosition	BOOL	FALSE	FALSE	Spindle in position
85.6	f85_6	BOOL	FALSE	FALSE	
85.7	f85_7	BOOL	FALSE	FALSE	
86.0	E_MFunct	INT	0	0	M function (INT) for spindle
88.0	E_SFunct	REAL	0.000000e+000	0.000000e+000	S function (REAL) for spindle
92.0	f92_0	BOOL	FALSE	FALSE	
92.1	E_RUEncDisabl	BOOL	FALSE	FALSE	Run-up encoder disable active
92.2	f92_2	BOOL	FALSE	FALSE	
92.3	E_SpeedSetpSmooth	BOOL	FALSE	FALSE	Speed setpoint smoothing active
92.4	E_RLIact	BOOL	FALSE	FALSE	RLI active
92.5	E_HoldBrakeOpened	BOOL	FALSE	FALSE	Holding brake opened
92.6	f92_6	BOOL	FALSE	FALSE	
92.7	E_DriveRunEn	BOOL	FALSE	FALSE	Drive run enabled
93.0	E_ParA	BOOL	FALSE	FALSE	Active parameter set A
93.1	E_ParB	BOOL	FALSE	FALSE	Active parameter set B
93.2	E_ParC	BOOL	FALSE	FALSE	Active parameter set C
93.3	E_MotA	BOOL	FALSE	FALSE	Active motor A
93.4	E_MotB	BOOL	FALSE	FALSE	Active motor B
93.5	E_MotOK	BOOL	FALSE	FALSE	Drive ready
93.6	E_IntegratDisable	BOOL	FALSE	FALSE	n controller integrator disabled
93.7	E_PulseEnable	BOOL	FALSE	FALSE	Pulses enabled
94.0	E_MTempWarn	BOOL	FALSE	FALSE	Temperature prewarning motor
94.1	E_HTempWarn	BOOL	FALSE	FALSE	Temperature prewarning heat sink
94.2	E_RUComplete	BOOL	FALSE	FALSE	Ramp-up complete
94.3	E_MdMdx	BOOL	FALSE	FALSE	Md<Mdx

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
94.4	E_NactNmin	BOOL	FALSE	FALSE	nact<nmin
94.5	E_NactNx	BOOL	FALSE	FALSE	nact<nx
94.6	E_NactNset	BOOL	FALSE	FALSE	nact=nset
94.7	E_Message	BOOL	FALSE	FALSE	Variable message function
95.0	E_UDClessAlThreshold	BOOL	FALSE	FALSE	UDC-link < alarm threshold
95.1	f95_1	BOOL	FALSE	FALSE	
95.2	f95_2	BOOL	FALSE	FALSE	
95.3	f95_3	BOOL	FALSE	FALSE	
95.4	f95_4	BOOL	FALSE	FALSE	
95.5	f95_5	BOOL	FALSE	FALSE	
95.6	f95_6	BOOL	FALSE	FALSE	
95.7	E_I2TLimit	BOOL	FALSE	FALSE	Power Section I2T limit
96.0	E_SpindleMonit	BOOL	FALSE	FALSE	Error spindle monitoring
96.1	E_AxisCtrl	BOOL	FALSE	FALSE	Axis control active
96.2	E_MSFine	BOOL	FALSE	FALSE	Master/Slave fine
96.3	E_MSCoarse	BOOL	FALSE	FALSE	Master/Slave coarse
96.4	E_MSCompContr	BOOL	FALSE	FALSE	Master/Slave Compensation controller activ
96.5	E_BitValCtrlOutChang0	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed 0: Change setpoint output assignment
96.6	E_BitValCtrlOutChang1	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed 1: Change setpoint output assignment
96.7	E_MS	BOOL	FALSE	FALSE	Master/ slave active
97.0	f97	BYTE	B#16#0	B#16#0	
98.0	E_SynchronFine	BOOL	FALSE	FALSE	Synchronism fine
98.1	E_SynchronCoarse	BOOL	FALSE	FALSE	Synchronism coarse
98.2	E_ActValCoupling	BOOL	FALSE	FALSE	Actual value coupling
98.3	f98_3	BOOL	FALSE	FALSE	
98.4	E_OverlayMotion	BOOL	FALSE	FALSE	Overlaid motion
98.5	E_SWL	BOOL	FALSE	FALSE	Speed warning limit reached
98.6	E_AWL	BOOL	FALSE	FALSE	Acceleration warning limit reached
98.7	E_EmRetr	BOOL	FALSE	FALSE	Emergency retraction active
99.0	E_MasterSp	BOOL	FALSE	FALSE	Master spindle
99.1	E_SlaveSp	BOOL	FALSE	FALSE	Slave spindle
99.2	E_SyncRunCorrDOut	BOOL	FALSE	FALSE	Synchronous run correction driven out
99.3	E_AxisAccel	BOOL	FALSE	FALSE	Axis accelerated
99.4	E_Sync	BOOL	FALSE	FALSE	Synchronization active
99.5	E_MSR	BOOL	FALSE	FALSE	Max speed reached
99.6	E_MAR	BOOL	FALSE	FALSE	Max acceleration reached
99.7	f99_7	BOOL	FALSE	FALSE	
100.0	f100_0	BOOL	FALSE	FALSE	
100.1	f100_1	BOOL	FALSE	FALSE	
100.2	E_OscillAxExtRev	BOOL	FALSE	FALSE	OscillAxExt Reversal active
100.3	E_StopOscill	BOOL	FALSE	FALSE	Oscillation cannot start
100.4	E_ErrorOscill	BOOL	FALSE	FALSE	Error during oscillation
100.5	E_SparkOut	BOOL	FALSE	FALSE	Spark-out active
100.6	E_OscillMotion	BOOL	FALSE	FALSE	Oscillation motion active
100.7	E_Oscill	BOOL	FALSE	FALSE	Oscillation active
101.0	f101_0	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
101.1	f101_1	BOOL	FALSE	FALSE	
101.2	E_GantCOLimit	BOOL	FALSE	FALSE	Gantry cut-off limit exceeded
101.3	E_GantWarn	BOOL	FALSE	FALSE	Gantry warning limit exceeded
101.4	E_SynRunStart	BOOL	FALSE	FALSE	Synchronization run ready to start
101.5	E_GantGroupSyn	BOOL	FALSE	FALSE	Gantry grouping is synchronous
101.6	E_GantLeadAxis	BOOL	FALSE	FALSE	Gantry leading axis
101.7	E_GantAxis	BOOL	FALSE	FALSE	Gantry axis
102.0	E_DynBComp	BOOL	FALSE	FALSE	dynamic backlash compensation activ
102.1	f102_1	BOOL	FALSE	FALSE	
102.2	f102_2	BOOL	FALSE	FALSE	
102.3	f102_3	BOOL	FALSE	FALSE	
102.4	f102_4	BOOL	FALSE	FALSE	
102.5	f102_5	BOOL	FALSE	FALSE	
102.6	f102_6	BOOL	FALSE	FALSE	
102.7	f102_7	BOOL	FALSE	FALSE	
103.0	E_SyncRunCorrIncl	BOOL	FALSE	FALSE	Synchronous run correction is included
103.1	f103_1	BOOL	FALSE	FALSE	
103.2	f103_2	BOOL	FALSE	FALSE	
103.3	f103_3	BOOL	FALSE	FALSE	
103.4	E_Synchron2Fine	BOOL	FALSE	FALSE	Synchronism fine
103.5	E_Synchron2Coarse	BOOL	FALSE	FALSE	Synchronism coarse
103.6	f103_6	BOOL	FALSE	FALSE	
103.7	f103_7	BOOL	FALSE	FALSE	
104.0	E_AIAxis[1]	BOOL	FALSE	FALSE	
104.1	E_AIAxis[2]	BOOL	FALSE	FALSE	
104.2	E_AIAxis[3]	BOOL	FALSE	FALSE	
104.3	E_AIAxis[4]	BOOL	FALSE	FALSE	
104.4	E_AIAxis[5]	BOOL	FALSE	FALSE	
104.5	E_AIAxis[6]	BOOL	FALSE	FALSE	
104.6	E_AIAxis[7]	BOOL	FALSE	FALSE	
104.7	E_AIAxis[8]	BOOL	FALSE	FALSE	
105.0	E_AIAxis[9]	BOOL	FALSE	FALSE	
105.1	E_AIAxis[10]	BOOL	FALSE	FALSE	
105.2	E_AIAxis[11]	BOOL	FALSE	FALSE	
105.3	E_AIAxis[12]	BOOL	FALSE	FALSE	
105.4	E_AIAxis[13]	BOOL	FALSE	FALSE	
105.5	E_AIAxis[14]	BOOL	FALSE	FALSE	
105.6	E_AIAxis[15]	BOOL	FALSE	FALSE	
105.7	E_AIAxis[16]	BOOL	FALSE	FALSE	
106.0	E_AIAxis[17]	BOOL	FALSE	FALSE	
106.1	E_AIAxis[18]	BOOL	FALSE	FALSE	
106.2	E_AIAxis[19]	BOOL	FALSE	FALSE	
106.3	E_AIAxis[20]	BOOL	FALSE	FALSE	
106.4	E_AIAxis[21]	BOOL	FALSE	FALSE	
106.5	E_AIAxis[22]	BOOL	FALSE	FALSE	
106.6	E_AIAxis[23]	BOOL	FALSE	FALSE	
106.7	E_AIAxis[24]	BOOL	FALSE	FALSE	
107.0	E_AIAxis[25]	BOOL	FALSE	FALSE	
107.1	E_AIAxis[26]	BOOL	FALSE	FALSE	
107.2	E_AIAxis[27]	BOOL	FALSE	FALSE	
107.3	E_AIAxis[28]	BOOL	FALSE	FALSE	
107.4	E_AIAxis[29]	BOOL	FALSE	FALSE	
107.5	E_AIAxis[30]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
107.6	E_AIAxis[31]	BOOL	FALSE	FALSE	
108.0	E_SG_SBH	BOOL	FALSE	FALSE	Active SG/SBH
108.1	E_ErrLifeS_CRC	BOOL	FALSE	FALSE	Error lifesign or CRC-error
108.2	E_ImpdelNCK	BOOL	FALSE	FALSE	Delete pulses NCK
108.3	r108_3	BOOL	FALSE	FALSE	
108.4	r108_4	BOOL	FALSE	FALSE	
108.5	r108_5	BOOL	FALSE	FALSE	
108.6	r108_6	BOOL	FALSE	FALSE	
108.7	E_SRef	BOOL	FALSE	FALSE	Axis safely referenced
109.0	E_SN1Plus	BOOL	FALSE	FALSE	Actual position > cam position SN1+
109.1	E_SN1Minus	BOOL	FALSE	FALSE	Actual position > cam position SN1-
109.2	E_SN2Plus	BOOL	FALSE	FALSE	Actual position > cam position SN2+
109.3	E_SN2Minus	BOOL	FALSE	FALSE	Actual position > cam position SN2-
109.4	E_SN3Plus	BOOL	FALSE	FALSE	Actual position > cam position SN3+
109.5	E_SN3Minus	BOOL	FALSE	FALSE	Actual position > cam position SN3-
109.6	E_SN4Plus	BOOL	FALSE	FALSE	Actual position > cam position SN4+
109.7	E_SN4Minus	BOOL	FALSE	FALSE	Actual position > cam position SN4-
110.0	f110_0	BOOL	FALSE	FALSE	
110.1	E_SBH	BOOL	FALSE	FALSE	Active SBH
110.2	f110_2	BOOL	FALSE	FALSE	
110.3	E_SG_0	BOOL	FALSE	FALSE	Active SG 0
110.4	E_SG_1	BOOL	FALSE	FALSE	Active SG 1
110.5	E_n_nx	BOOL	FALSE	FALSE	n < nx
110.6	f110_6	BOOL	FALSE	FALSE	
110.7	f110_7	BOOL	FALSE	FALSE	
111.0	f111_0	BOOL	FALSE	FALSE	
111.1	f111_1	BOOL	FALSE	FALSE	
111.2	f111_2	BOOL	FALSE	FALSE	
111.3	f111_3	BOOL	FALSE	FALSE	
111.4	E_StopAB	BOOL	FALSE	FALSE	Stop A/B active
111.5	E_StopC	BOOL	FALSE	FALSE	Stop C active
111.6	E_StopD	BOOL	FALSE	FALSE	Stop D active
111.7	E_StopE	BOOL	FALSE	FALSE	Stop E active
112.0	E_CamRangeTr1	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 1
113.0	E_CamRangeTr2	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 2
114.0	E_CamRangeTr3	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 3
115.0	E_CamRangeTr4	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 4
116.0	f116	BYTE	B#16#0	B#16#0	
117.0	E_CamTrack1	BOOL	FALSE	FALSE	Cam Track 1
117.1	E_CamTrack2	BOOL	FALSE	FALSE	Cam Track 2
117.2	E_CamTrack3	BOOL	FALSE	FALSE	Cam Track 3
117.3	E_CamTrack4	BOOL	FALSE	FALSE	Cam Track 4
117.4	f117_4	BOOL	FALSE	FALSE	
117.5	f117_5	BOOL	FALSE	FALSE	
117.6	f117_6	BOOL	FALSE	FALSE	
117.7	f117_7	BOOL	FALSE	FALSE	
118.0	E_CamRangeBitTr1[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 1
118.1	E_CamRangeBitTr1[1]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
118.2	E_CamRangeBitTr1[2]	BOOL	FALSE	FALSE	
118.3	E_CamRangeBitTr1[3]	BOOL	FALSE	FALSE	
118.4	E_CamRangeBitTr1[4]	BOOL	FALSE	FALSE	
118.5	E_CamRangeBitTr1[5]	BOOL	FALSE	FALSE	
118.6	E_CamRangeBitTr1[6]	BOOL	FALSE	FALSE	
118.7	E_CamRangeBitTr1[7]	BOOL	FALSE	FALSE	
119.0	E_CamRangeBitTr1[8]	BOOL	FALSE	FALSE	
119.1	E_CamRangeBitTr1[9]	BOOL	FALSE	FALSE	
119.2	E_CamRangeBitTr1[10]	BOOL	FALSE	FALSE	
119.3	E_CamRangeBitTr1[11]	BOOL	FALSE	FALSE	
119.4	E_CamRangeBitTr1[12]	BOOL	FALSE	FALSE	
119.5	E_CamRangeBitTr1[13]	BOOL	FALSE	FALSE	
119.6	E_CamRangeBitTr1[14]	BOOL	FALSE	FALSE	
120.0	E_CamRangeBitTr2[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 2
120.1	E_CamRangeBitTr2[1]	BOOL	FALSE	FALSE	
120.2	E_CamRangeBitTr2[2]	BOOL	FALSE	FALSE	
120.3	E_CamRangeBitTr2[3]	BOOL	FALSE	FALSE	
120.4	E_CamRangeBitTr2[4]	BOOL	FALSE	FALSE	
120.5	E_CamRangeBitTr2[5]	BOOL	FALSE	FALSE	
120.6	E_CamRangeBitTr2[6]	BOOL	FALSE	FALSE	
120.7	E_CamRangeBitTr2[7]	BOOL	FALSE	FALSE	
121.0	E_CamRangeBitTr2[8]	BOOL	FALSE	FALSE	
121.1	E_CamRangeBitTr2[9]	BOOL	FALSE	FALSE	
121.2	E_CamRangeBitTr2[10]	BOOL	FALSE	FALSE	
121.3	E_CamRangeBitTr2[11]	BOOL	FALSE	FALSE	
121.4	E_CamRangeBitTr2[12]	BOOL	FALSE	FALSE	
121.5	E_CamRangeBitTr2[13]	BOOL	FALSE	FALSE	
121.6	E_CamRangeBitTr2[14]	BOOL	FALSE	FALSE	
122.0	E_CamRangeBitTr3[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 3
122.1	E_CamRangeBitTr3[1]	BOOL	FALSE	FALSE	
122.2	E_CamRangeBitTr3[2]	BOOL	FALSE	FALSE	
122.3	E_CamRangeBitTr3[3]	BOOL	FALSE	FALSE	
122.4	E_CamRangeBitTr3[4]	BOOL	FALSE	FALSE	
122.5	E_CamRangeBitTr3[5]	BOOL	FALSE	FALSE	
122.6	E_CamRangeBitTr3[6]	BOOL	FALSE	FALSE	
122.7	E_CamRangeBitTr3[7]	BOOL	FALSE	FALSE	
123.0	E_CamRangeBitTr3[8]	BOOL	FALSE	FALSE	
123.1	E_CamRangeBitTr3[9]	BOOL	FALSE	FALSE	
123.2	E_CamRangeBitTr3[10]	BOOL	FALSE	FALSE	
123.3	E_CamRangeBitTr3[11]	BOOL	FALSE	FALSE	
123.4	E_CamRangeBitTr3[12]	BOOL	FALSE	FALSE	
123.5	E_CamRangeBitTr3[13]	BOOL	FALSE	FALSE	
123.6	E_CamRangeBitTr3[14]	BOOL	FALSE	FALSE	
124.0	E_CamRangeBitTr4[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 4
124.1	E_CamRangeBitTr4[1]	BOOL	FALSE	FALSE	
124.2	E_CamRangeBitTr4[2]	BOOL	FALSE	FALSE	
124.3	E_CamRangeBitTr4[3]	BOOL	FALSE	FALSE	
124.4	E_CamRangeBitTr4[4]	BOOL	FALSE	FALSE	
124.5	E_CamRangeBitTr4[5]	BOOL	FALSE	FALSE	
124.6	E_CamRangeBitTr4[6]	BOOL	FALSE	FALSE	
124.7	E_CamRangeBitTr4[7]	BOOL	FALSE	FALSE	
125.0	E_CamRangeBitTr4[8]	BOOL	FALSE	FALSE	
125.1	E_CamRangeBitTr4[9]	BOOL	FALSE	FALSE	
125.2	E_CamRangeBitTr4[10]	BOOL	FALSE	FALSE	
125.3	E_CamRangeBitTr4[11]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
125.4	E_CamRangeBitTr4[12]	BOOL	FALSE	FALSE	
125.5	E_CamRangeBitTr4[13]	BOOL	FALSE	FALSE	
125.6	E_CamRangeBitTr4[14]	BOOL	FALSE	FALSE	
126.0	f126	WORD	W#16#0	W#16#0	internal
128.0	E_MMC_ProgtestSuppress	BOOL	FALSE	FALSE	HMI->PLC: Program test to suppress
128.1	E_MMC_ProgtestActivate	BOOL	FALSE	FALSE	HMI->PLC: Program test activate
128.2	f128_2	BOOL	FALSE	FALSE	
128.3	f128_3	BOOL	FALSE	FALSE	
128.4	f128_4	BOOL	FALSE	FALSE	
128.5	f128_5	BOOL	FALSE	FALSE	
128.6	f128_6	BOOL	FALSE	FALSE	
128.7	f128_7	BOOL	FALSE	FALSE	
129.0	f129	BYTE	B#16#0	B#16#0	
130.0	f130	WORD	W#16#0	W#16#0	
132.0	E_SensorAv	BOOL	FALSE	FALSE	Sensors available
132.1	E_S1aMeasARod	BOOL	FALSE	FALSE	Sensor S1: analogous measurement position of actuating rod
132.2	f132_2	BOOL	FALSE	FALSE	
132.3	f132_3	BOOL	FALSE	FALSE	
132.4	E_S4dPistonStopP	BOOL	FALSE	FALSE	Sensor S4: digital value piston stop position
132.5	E_S5dAngleShaft	BOOL	FALSE	FALSE	Sensor S5: digital value angle situation shaft
132.6	E_S6Temp	BOOL	FALSE	FALSE	Sensor S6: temperature
132.7	f132_7	BOOL	FALSE	FALSE	
133.0	f133	BYTE	B#16#0	B#16#0	
134.0	E_ClampingState	INT	0	0	state of the clamping system
136.0	E_AnalogSensor	INT	0	0	analog sensor on the motor
138.0	f138_0	BOOL	FALSE	FALSE	
138.1	f138_1	BOOL	FALSE	FALSE	
138.2	f138_2	BOOL	FALSE	FALSE	
138.3	f138_3	BOOL	FALSE	FALSE	
138.4	E_S4PistonStopP	BOOL	FALSE	FALSE	Sensor S4: piston stop position
138.5	E_S5AngleShaft	BOOL	FALSE	FALSE	Sensor S5: angle situation shaft
138.6	f138_6	BOOL	FALSE	FALSE	
138.7	f138_7	BOOL	FALSE	FALSE	
139.0	f139	BYTE	B#16#0	B#16#0	

DB34 - <offline>

"AsseX2"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT31

Nome:**Famiglia:****Autore:****Versione:**

0.1

Versione blocco:

2

Lunghezza (blocco / dati):

01466 / 00140

Data e ora**Codice:**

10/03/2014 12.07.30

Interfaccia:

03/11/2008 08.00.00

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)

09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	A_FD_OR	BYTE	B#16#0	B#16#0	Feedrate override
1.0	A_DriveEnable	BOOL	FALSE	FALSE	Drive test movement enable
1.1	A_AckFixedStop	BOOL	FALSE	FALSE	Acknowledge fixed stop reached
1.2	A_SensorFixedStop	BOOL	FALSE	FALSE	Sensor fixed stop
1.3	A_ASpDisable	BOOL	FALSE	FALSE	Axis/spindle disable
1.4	A_Follow_upMode	BOOL	FALSE	FALSE	Follow-up mode
1.5	A_PosMeas1	BOOL	FALSE	FALSE	Position measuring system 1
1.6	A_PosMeas2	BOOL	FALSE	FALSE	Position measuring system 2
1.7	A_ORactive	BOOL	FALSE	FALSE	Override active
2.0	A_SWCam	BOOL	FALSE	FALSE	SW cam activation
2.1	A_ContrEnable	BOOL	FALSE	FALSE	Controller enable
2.2	A_DeIDTGSReset	BOOL	FALSE	FALSE	Delete distance to go/Spindle-Reset
2.3	A_Clamp	BOOL	FALSE	FALSE	Clamping in progress
2.4	A_RefVal1	BOOL	FALSE	FALSE	Reference point value 1
2.5	A_RefVal2	BOOL	FALSE	FALSE	Reference point value 2
2.6	A_RefVal3	BOOL	FALSE	FALSE	Reference point value 3
2.7	A_RefVal4	BOOL	FALSE	FALSE	Reference point value 4
3.0	A_ExtZO	BOOL	FALSE	FALSE	Import external ZO
3.1	A_EnabTravFixedStop	BOOL	FALSE	FALSE	Enable travel to fixed stop
3.2	A_FixedFD1	BOOL	FALSE	FALSE	Activate fixed feed 1
3.3	A_FixedFD2	BOOL	FALSE	FALSE	Activate fixed feed 2
3.4	A_FixedFD3	BOOL	FALSE	FALSE	Activate fixed feed 3
3.5	A_FixedFD4	BOOL	FALSE	FALSE	Activate fixed feed 4
3.6	A_VelocSpeedLimit	BOOL	FALSE	FALSE	Velocity/spindle speed limitation
3.7	A_PrgtestAxRel	BOOL	FALSE	FALSE	Program test axis/spindle release
4.0	A_HW1	BOOL	FALSE	FALSE	Activate handwheel 1
4.1	A_HW2	BOOL	FALSE	FALSE	Activate handwheel 2
4.2	A_HW3	BOOL	FALSE	FALSE	Activate handwheel 3
4.3	A_FDSpStop	BOOL	FALSE	FALSE	Feed stop/spindle stop
4.4	A_Disable	BOOL	FALSE	FALSE	Traversing key disable

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
4.5	A_RapidTrOR	BOOL	FALSE	FALSE	Rapid traverse override
4.6	A_Minus	BOOL	FALSE	FALSE	Traversing key minus
4.7	A_Plus	BOOL	FALSE	FALSE	Traversing key plus
5.0	A_INC1	BOOL	FALSE	FALSE	INC1
5.1	A_INC10	BOOL	FALSE	FALSE	INC10
5.2	A_INC100	BOOL	FALSE	FALSE	INC100
5.3	A_INC1000	BOOL	FALSE	FALSE	INC1000
5.4	A_INC10000	BOOL	FALSE	FALSE	INC10000
5.5	A_INCVar	BOOL	FALSE	FALSE	INC variable
6.0	A_OEMAxis	BYTE	B#16#0	B#16#0	OEM axis signals
7.0	A_InvHWDirOfRot	BOOL	FALSE	FALSE	Inverting handwheel direction of rotation
7.1	f7_1	BOOL	FALSE	FALSE	
7.2	f7_2	BOOL	FALSE	FALSE	
7.3	f7_3	BOOL	FALSE	FALSE	
7.4	f7_4	BOOL	FALSE	FALSE	
7.5	f7_5	BOOL	FALSE	FALSE	
7.6	f7_6	BOOL	FALSE	FALSE	
7.7	f7_7	BOOL	FALSE	FALSE	
8.0	A_NCASpChanA	BOOL	FALSE	FALSE	Assign NC axis/spindle channel A
8.1	A_NCASpChanB	BOOL	FALSE	FALSE	Assign NC axis/spindle channel B
8.2	A_NCASpChanC	BOOL	FALSE	FALSE	Assign NC axis/spindle channel C
8.3	A_NCASpChanD	BOOL	FALSE	FALSE	Assign NC axis/spindle channel D
8.4	A_NCASpStrobe	BOOL	FALSE	FALSE	Activation of assignment with pos. edge
8.5	f8_5	BOOL	FALSE	FALSE	
8.6	f8_6	BOOL	FALSE	FALSE	
8.7	A_PLCAsp	BOOL	FALSE	FALSE	Request PLC axis/spindle
9.0	A_Para_A	BOOL	FALSE	FALSE	Parameter block servo A
9.1	A_Para_B	BOOL	FALSE	FALSE	Parameter block servo B
9.2	A_Para_C	BOOL	FALSE	FALSE	Parameter block servo C
9.3	A_LockParSetDef	BOOL	FALSE	FALSE	Lock parameter set definition from NC
9.4	f9_4	BOOL	FALSE	FALSE	
9.5	f9_5	BOOL	FALSE	FALSE	
9.6	f9_6	BOOL	FALSE	FALSE	
9.7	f9_7	BOOL	FALSE	FALSE	
10.0	A_REPOSDelay	BOOL	FALSE	FALSE	REPOS DELAY
10.1	f10_1	BOOL	FALSE	FALSE	
10.2	f10_2	BOOL	FALSE	FALSE	
10.3	f10_3	BOOL	FALSE	FALSE	
10.4	f10_4	BOOL	FALSE	FALSE	
10.5	f10_5	BOOL	FALSE	FALSE	
10.6	f10_6	BOOL	FALSE	FALSE	
10.7	f10_7	BOOL	FALSE	FALSE	
11.0	A_StartBrakeTest	BOOL	FALSE	FALSE	Start brake test
11.1	f11_1	BOOL	FALSE	FALSE	
11.2	f11_2	BOOL	FALSE	FALSE	
11.3	f11_3	BOOL	FALSE	FALSE	
11.4	f11_4	BOOL	FALSE	FALSE	
11.5	f11_5	BOOL	FALSE	FALSE	
11.6	f11_6	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
11.7	f11_7	BOOL	FALSE	FALSE	
12.0	A_HWLimitMinus	BOOL	FALSE	FALSE	Hardware limit switch minus
12.1	A_HWLimitPlus	BOOL	FALSE	FALSE	Hardware limit switch plus
12.2	A_SWLimit2Minus	BOOL	FALSE	FALSE	2nd software limit switch minus
12.3	A_SWLimit2Plus	BOOL	FALSE	FALSE	2nd software limit switch plus
12.4	A_ModuloLimitEn	BOOL	FALSE	FALSE	Modulo limit enabled
12.5	f12_5	BOOL	FALSE	FALSE	
12.6	f12_6	BOOL	FALSE	FALSE	
12.7	A_DelayRef	BOOL	FALSE	FALSE	Delay reference point approach
13.0	A_JogFixPPos0	BOOL	FALSE	FALSE	JogFixPointPos 0
13.1	A_JogFixPPos1	BOOL	FALSE	FALSE	JogFixPointPos 1
13.2	A_JogFixPPos2	BOOL	FALSE	FALSE	JogFixPointPos 2
13.3	A_JogToPos	BOOL	FALSE	FALSE	Jog to position
13.4	f13_4	BOOL	FALSE	FALSE	
13.5	f13_5	BOOL	FALSE	FALSE	
13.6	f13_6	BOOL	FALSE	FALSE	
13.7	f13_7	BOOL	FALSE	FALSE	
14.0	A_ProgtestSuppress	BOOL	FALSE	FALSE	Program test to supress
14.1	A_ProgtestActivate	BOOL	FALSE	FALSE	Program test activate
14.2	f14_2	BOOL	FALSE	FALSE	
14.3	f14_3	BOOL	FALSE	FALSE	
14.4	f14_4	BOOL	FALSE	FALSE	
14.5	f14_5	BOOL	FALSE	FALSE	
14.6	f14_6	BOOL	FALSE	FALSE	
14.7	f14_7	BOOL	FALSE	FALSE	
15.0	f15	BYTE	B#16#0	B#16#0	
16.0	A_ActGearA	BOOL	FALSE	FALSE	Actual gear stage A
16.1	A_ActGearB	BOOL	FALSE	FALSE	Actual gear stage B
16.2	A_ActGearC	BOOL	FALSE	FALSE	Actual gear stage C
16.3	A_GearChangeOv	BOOL	FALSE	FALSE	Gear has changed over
16.4	A_Sp1Syn	BOOL	FALSE	FALSE	Re-synchronize spindle 1
16.5	A_Sp2Syn	BOOL	FALSE	FALSE	Re-synchronize spindle 2
16.6	A_NoMonitorGear	BOOL	FALSE	FALSE	No monitoring when changing gear
16.7	A_DeleteS	BOOL	FALSE	FALSE	Delete S value
17.0	A_FD_ORSp	BOOL	FALSE	FALSE	Feedrate override for spindle valid
17.1	f17_1	BOOL	FALSE	FALSE	
17.2	f17_2	BOOL	FALSE	FALSE	
17.3	f17_3	BOOL	FALSE	FALSE	
17.4	A_Sp1SynP	BOOL	FALSE	FALSE	Re-synchronize spindle 1 f. positioning
17.5	A_Sp2SynP	BOOL	FALSE	FALSE	Re-synchronize spindle 2 f. positioning
17.6	A_M3M4Inv	BOOL	FALSE	FALSE	Invert M3/M4
17.7	f17_7	BOOL	FALSE	FALSE	
18.0	f18_0	BOOL	FALSE	FALSE	
18.1	f18_1	BOOL	FALSE	FALSE	
18.2	f18_2	BOOL	FALSE	FALSE	
18.3	f18_3	BOOL	FALSE	FALSE	
18.4	A_OscilPLC	BOOL	FALSE	FALSE	Oscillation via PLC
18.5	A_OscilSpeed	BOOL	FALSE	FALSE	enable Oscillation

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
18.6	A_SetRotDirectRight	BOOL	FALSE	FALSE	Setpoint osci. direct. right
18.7	A_SetRotDirectLeft	BOOL	FALSE	FALSE	Setpoint osci. direct. left
19.0	A_SpOR	BYTE	B#16#0	B#16#0	Spindle override
20.0	f20_0	BOOL	FALSE	FALSE	
20.1	A_RUEncQuStop	BOOL	FALSE	FALSE	Run-up encoder quick stop
20.2	f20_2	BOOL	FALSE	FALSE	
20.3	A_SpeedSetpSmooth	BOOL	FALSE	FALSE	Speed setpoint smoothing
20.4	f20_4	BOOL	FALSE	FALSE	
20.5	A_HoldBrakeToOpen	BOOL	FALSE	FALSE	holding brake open
20.6	f20_6	BOOL	FALSE	FALSE	
20.7	f20_7	BOOL	FALSE	FALSE	
21.0	A_ParA	BOOL	FALSE	FALSE	Parameter set selection A
21.1	A_ParB	BOOL	FALSE	FALSE	Parameter set selection B
21.2	A_ParC	BOOL	FALSE	FALSE	Parameter set selection C
21.3	A_MotA	BOOL	FALSE	FALSE	Motor selection A
21.4	A_MotB	BOOL	FALSE	FALSE	Motor selection B
21.5	A_MotOK	BOOL	FALSE	FALSE	Motor selected
21.6	A_IntegratDisable	BOOL	FALSE	FALSE	n controller integrator disable
21.7	A_PulseEnable	BOOL	FALSE	FALSE	Pulse enable
22.0	A_SG_SBH	BOOL	FALSE	FALSE	Deselection SG/SBH
22.1	A_SBH	BOOL	FALSE	FALSE	Deselection of safe standstill
22.2	f22_2	BOOL	FALSE	FALSE	
22.3	A_SGselect0	BOOL	FALSE	FALSE	Selection SG bit 0
22.4	A_SGselect1	BOOL	FALSE	FALSE	Selection SG bit 1
22.5	f22_5	BOOL	FALSE	FALSE	
22.6	f22_6	BOOL	FALSE	FALSE	
22.7	f22_7	BOOL	FALSE	FALSE	
23.0	A_Transmiss0	BOOL	FALSE	FALSE	Selection Transmission bit 0
23.1	A_Transmiss1	BOOL	FALSE	FALSE	Selection Transmission bit 1
23.2	A_Transmiss2	BOOL	FALSE	FALSE	Selection Transmission bit 2
23.3	f23_3	BOOL	FALSE	FALSE	
23.4	A_SE	BOOL	FALSE	FALSE	Selection SE
23.5	A_BrakeToClose	BOOL	FALSE	FALSE	Sinamics: Brake to close
23.6	f23_6	BOOL	FALSE	FALSE	
23.7	A_TestStop	BOOL	FALSE	FALSE	Activate test stop
24.0	A_RotationMonit	BOOL	FALSE	FALSE	Stepper motor: Rotation monitoring
24.1	A_ControlAx	BOOL	FALSE	FALSE	Control Axis
24.2	f24_2	BOOL	FALSE	FALSE	
24.3	f24_3	BOOL	FALSE	FALSE	
24.4	A_TorqComp	BOOL	FALSE	FALSE	Torque compensation
24.5	A_ChangSetpOutAss0	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed - Change setpoint output assignment
24.6	A_ChangSetpOutAss1	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed - Change setpoint output assignment
24.7	A_MS	BOOL	FALSE	FALSE	Master / Slave On
25.0	A_DynBComp	BOOL	FALSE	FALSE	dynamic backlash compensation activated

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
25.1	f25_1	BOOL	FALSE	FALSE	
25.2	f25_2	BOOL	FALSE	FALSE	
25.3	f25_3	BOOL	FALSE	FALSE	
25.4	f25_4	BOOL	FALSE	FALSE	
25.5	f25_5	BOOL	FALSE	FALSE	
25.6	f25_6	BOOL	FALSE	FALSE	
25.7	f25_7	BOOL	FALSE	FALSE	
26.0	f26_0	BOOL	FALSE	FALSE	
26.1	f26_1	BOOL	FALSE	FALSE	
26.2	f26_2	BOOL	FALSE	FALSE	
26.3	A_CompContr	BOOL	FALSE	FALSE	Compensation controller On
26.4	A_FollowAxOv	BOOL	FALSE	FALSE	Enable following axis override
26.5	f26_5	BOOL	FALSE	FALSE	
26.6	f26_6	BOOL	FALSE	FALSE	
26.7	f26_7	BOOL	FALSE	FALSE	
27.0	A_DEPMCS	BOOL	FALSE	FALSE	Resume: DEPMCS
27.1	A_DEPBCS	BOOL	FALSE	FALSE	Resume: DEPBCS
27.2	A_Corr	BOOL	FALSE	FALSE	Resume: Corr
27.3	A_HIAXMove	BOOL	FALSE	FALSE	Resume: HIAXMove
27.4	A_StopDEPMCS	BOOL	FALSE	FALSE	Stop: DEPMCS
27.5	A_StopDEPBCS	BOOL	FALSE	FALSE	Stop: DEPBCS
27.6	A_StopCorr	BOOL	FALSE	FALSE	Stop: Corr
27.7	A_StopHIAXMove	BOOL	FALSE	FALSE	Stop: HIAXMove
28.0	A_OscillAxExtRev	BOOL	FALSE	FALSE	OscillAxExtReversal
28.1	A_AxReset	BOOL	FALSE	FALSE	AXRESET
28.2	A_AxResume	BOOL	FALSE	FALSE	AXRESUME
28.3	A_SetRP	BOOL	FALSE	FALSE	Set reversal point
28.4	A_ChangeRP	BOOL	FALSE	FALSE	Change reversal point
28.5	A_StopRP	BOOL	FALSE	FALSE	Stop at next reversal point
28.6	A_Stop	BOOL	FALSE	FALSE	Stop
28.7	A_PLCAxis	BOOL	FALSE	FALSE	PLC checks axis
29.0	f29_0	BOOL	FALSE	FALSE	
29.1	f29_1	BOOL	FALSE	FALSE	
29.2	f29_2	BOOL	FALSE	FALSE	
29.3	f29_3	BOOL	FALSE	FALSE	
29.4	A_StartGantSynRun	BOOL	FALSE	FALSE	Start gantry synchronization run
29.5	A_NoAutoSync	BOOL	FALSE	FALSE	No auto sync
29.6	f29_6	BOOL	FALSE	FALSE	
29.7	f29_7	BOOL	FALSE	FALSE	
30.0	A_StopSpindle	BOOL	FALSE	FALSE	Stop spindle
30.1	A_StartCW	BOOL	FALSE	FALSE	Start spindle Clockwise
30.2	A_StartCCW	BOOL	FALSE	FALSE	Start spindle Counterclockwise
30.3	A_AutoGearStep	BOOL	FALSE	FALSE	Autom. gear step change
30.4	A_PosSpindle	BOOL	FALSE	FALSE	Position spindle
30.5	f30_5	BOOL	FALSE	FALSE	
30.6	f30_6	BOOL	FALSE	FALSE	
30.7	f30_7	BOOL	FALSE	FALSE	
31.0	f31_0	BOOL	FALSE	FALSE	
31.1	f31_1	BOOL	FALSE	FALSE	
31.2	f31_2	BOOL	FALSE	FALSE	
31.3	f31_3	BOOL	FALSE	FALSE	
31.4	A_Resynchronize	BOOL	FALSE	FALSE	Resynchronize

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
31.5	A_DisSync	BOOL	FALSE	FALSE	Disable synchronization
31.6	A_Tracksync	BOOL	FALSE	FALSE	Track synchronism
31.7	A_DelSyncRunCorr	BOOL	FALSE	FALSE	Deleting synchronous run correction
32.0	f32_0	BOOL	FALSE	FALSE	
32.1	f32_1	BOOL	FALSE	FALSE	
32.2	A_extStopA	BOOL	FALSE	FALSE	Deselection external Stop A
32.3	A_extStopC	BOOL	FALSE	FALSE	Deselection external Stop C
32.4	A_extStopD	BOOL	FALSE	FALSE	Deselection external Stop D
32.5	A_extStopE	BOOL	FALSE	FALSE	Deselection external Stop E
32.6	f32_6	BOOL	FALSE	FALSE	
32.7	f32_7	BOOL	FALSE	FALSE	
33.0	f33_0	BOOL	FALSE	FALSE	
33.1	f33_1	BOOL	FALSE	FALSE	
33.2	f33_2	BOOL	FALSE	FALSE	
33.3	f33_3	BOOL	FALSE	FALSE	
33.4	A_SGcorr_0	BOOL	FALSE	FALSE	Selection SG-correction Bit 0
33.5	A_SGcorr_1	BOOL	FALSE	FALSE	Selection SG-correction Bit 1
33.6	A_SGcorr_2	BOOL	FALSE	FALSE	Selection SG-correction Bit 2
33.7	A_SGcorr_3	BOOL	FALSE	FALSE	Selection SG-correction Bit 3
34.0	A_SI_SetpLimBit0	BOOL	FALSE	FALSE	Set point limitation Bit0
34.1	A_SI_SetpLimBit1	BOOL	FALSE	FALSE	Set point limitation Bit1
34.2	f34_2	BOOL	FALSE	FALSE	
34.3	f34_3	BOOL	FALSE	FALSE	
34.4	f34_4	BOOL	FALSE	FALSE	
34.5	f34_5	BOOL	FALSE	FALSE	
34.6	f34_6	BOOL	FALSE	FALSE	
34.7	f34_7	BOOL	FALSE	FALSE	
35.0	f35	BYTE	B#16#0	B#16#0	
36.0	f36[36]	BYTE	B#16#0	B#16#0	
37.0	f36[37]	BYTE	B#16#0	B#16#0	
38.0	f36[38]	BYTE	B#16#0	B#16#0	
39.0	f36[39]	BYTE	B#16#0	B#16#0	
40.0	f36[40]	BYTE	B#16#0	B#16#0	
41.0	f36[41]	BYTE	B#16#0	B#16#0	
42.0	f36[42]	BYTE	B#16#0	B#16#0	
43.0	f36[43]	BYTE	B#16#0	B#16#0	
44.0	f36[44]	BYTE	B#16#0	B#16#0	
45.0	f36[45]	BYTE	B#16#0	B#16#0	
46.0	f36[46]	BYTE	B#16#0	B#16#0	
47.0	f36[47]	BYTE	B#16#0	B#16#0	
48.0	f36[48]	BYTE	B#16#0	B#16#0	
49.0	f36[49]	BYTE	B#16#0	B#16#0	
50.0	f36[50]	BYTE	B#16#0	B#16#0	
51.0	f36[51]	BYTE	B#16#0	B#16#0	
52.0	f36[52]	BYTE	B#16#0	B#16#0	
53.0	f36[53]	BYTE	B#16#0	B#16#0	
54.0	f36[54]	BYTE	B#16#0	B#16#0	
55.0	f36[55]	BYTE	B#16#0	B#16#0	
56.0	A_FeedDriveCAxEng	BOOL	FALSE	FALSE	Seperate feed drive as C axis engaged
56.1	A_SpSpeedDisp	BOOL	FALSE	FALSE	Spindle speed display

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
56.2	A_SpInsideClamp	BOOL	FALSE	FALSE	Spindle inside clamping
56.3	f56_3	BOOL	FALSE	FALSE	
56.4	f56_4	BOOL	FALSE	FALSE	
56.5	f56_5	BOOL	FALSE	FALSE	
56.6	f56_6	BOOL	FALSE	FALSE	
56.7	f56_7	BOOL	FALSE	FALSE	
57.0	f57	BYTE	B#16#0	B#16#0	
58.0	f58	WORD	W#16#0	W#16#0	FC18: internal
60.0	E_SpNA	BOOL	FALSE	FALSE	Spindle/no axis
60.1	E_NCU_Link	BOOL	FALSE	FALSE	NCU_link active axis
60.2	E_EncodFreq1	BOOL	FALSE	FALSE	Encoder limit frequency 1 exceeded
60.3	E_EncodFreq2	BOOL	FALSE	FALSE	Encoder limit frequency 2 exceeded
60.4	E_RefSyn1	BOOL	FALSE	FALSE	Referenced/synchronized 1
60.5	E_RefSyn2	BOOL	FALSE	FALSE	Referenced/synchronized 2
60.6	E_ExactCoarse	BOOL	FALSE	FALSE	Position reached with exact stop coarse
60.7	E_ExactFine	BOOL	FALSE	FALSE	Position reached with exact stop fine
61.0	E_TravRequ	BOOL	FALSE	FALSE	Travel request
61.1	E_AxialAlarm	BOOL	FALSE	FALSE	Axial alarm
61.2	E_AxisReady	BOOL	FALSE	FALSE	Axis ready
61.3	E_Follow_upMode	BOOL	FALSE	FALSE	Follow-up mode active
61.4	E_Stat	BOOL	FALSE	FALSE	Axis/spindle stationary (n<nmin)
61.5	E_PositContr	BOOL	FALSE	FALSE	Position controller active
61.6	E_SpeedContr	BOOL	FALSE	FALSE	Speed controller active
61.7	E_CurrentContr	BOOL	FALSE	FALSE	Current controller active
62.0	E_SWCam	BOOL	FALSE	FALSE	Software cams active
62.1	E_HWOverlay	BOOL	FALSE	FALSE	Handwheel overlay active
62.2	E_RevFD	BOOL	FALSE	FALSE	Revolutional feedrate active
62.3	E_MeasAct	BOOL	FALSE	FALSE	Measuring active
62.4	E_ActTravFStop	BOOL	FALSE	FALSE	Activate travel to fixed stop
62.5	E_FixedStop	BOOL	FALSE	FALSE	Fixed stop reached
62.6	E_ForceFixedStop	BOOL	FALSE	FALSE	Force fixed stop limited
62.7	E_AxContainerRot	BOOL	FALSE	FALSE	Axis container rotation active
63.0	E_AxReset	BOOL	FALSE	FALSE	Axis reset done
63.1	E_PLCCtrlAx	BOOL	FALSE	FALSE	PLCcontrolled axis
63.2	E_AxStop	BOOL	FALSE	FALSE	Axis stop active
63.3	E_AxSpDisable	BOOL	FALSE	FALSE	Axis/spindle disable active
63.4	E_StopDEPMCS	BOOL	FALSE	FALSE	stop DEPMCS active
63.5	E_StopDEPBCS	BOOL	FALSE	FALSE	stop DEPBCS active
63.6	E_StopCorr	BOOL	FALSE	FALSE	stop Corr active
63.7	E_StopHIAxMove	BOOL	FALSE	FALSE	Stop HIAxMove active
64.0	E_HW1	BOOL	FALSE	FALSE	Handwheel 1 active
64.1	E_HW2	BOOL	FALSE	FALSE	Handwheel 2 active
64.2	E_HW3	BOOL	FALSE	FALSE	Handwheel 3 active
64.3	f64_3	BOOL	FALSE	FALSE	
64.4	E_TReqMinus	BOOL	FALSE	FALSE	Travel request minus
64.5	E_TReqPlus	BOOL	FALSE	FALSE	Travel request plus
64.6	E_TCMinus	BOOL	FALSE	FALSE	Traverse command minus
64.7	E_TCPlus	BOOL	FALSE	FALSE	Traverse command plus

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
65.0	E_INC1	BOOL	FALSE	FALSE	INC1
65.1	E_INC10	BOOL	FALSE	FALSE	INC10
65.2	E_INC100	BOOL	FALSE	FALSE	INC100
65.3	E_INC1000	BOOL	FALSE	FALSE	INC1000
65.4	E_INC10000	BOOL	FALSE	FALSE	INC10000
65.5	E_INCVar	BOOL	FALSE	FALSE	INC variable
65.6	f65_6	BOOL	FALSE	FALSE	
65.7	f65_7	BOOL	FALSE	FALSE	
66.0	E_OEMAxis	BYTE	B#16#0	B#16#0	OEM axis signals
67.0	E_InvHWDirot	BOOL	FALSE	FALSE	Handwheel direction of rotation invert actively
67.1	f67_1	BOOL	FALSE	FALSE	
67.2	f67_2	BOOL	FALSE	FALSE	
67.3	f67_3	BOOL	FALSE	FALSE	
67.4	f67_4	BOOL	FALSE	FALSE	
67.5	f67_5	BOOL	FALSE	FALSE	
67.6	f67_6	BOOL	FALSE	FALSE	
67.7	f67_7	BOOL	FALSE	FALSE	
68.0	E_NCASpChanA	BOOL	FALSE	FALSE	NC axis/spindle in channel A
68.1	E_NCASpChanB	BOOL	FALSE	FALSE	NC axis/spindle in channel B
68.2	E_NCASpChanC	BOOL	FALSE	FALSE	NC axis/spindle in channel C
68.3	E_NCASpChanD	BOOL	FALSE	FALSE	NC axis/spindle in channel D
68.4	E_PLCType	BOOL	FALSE	FALSE	New type requested by PLC
68.5	E_ChPoss	BOOL	FALSE	FALSE	Change axis possible
68.6	E_NeutralSp	BOOL	FALSE	FALSE	Neutral axis/spindle
68.7	E_PLCAsp	BOOL	FALSE	FALSE	PLC axis/spindle
69.0	E_ParS_A	BOOL	FALSE	FALSE	Parameter block servo A
69.1	E_ParS_B	BOOL	FALSE	FALSE	Parameter block servo B
69.2	E_ParS_C	BOOL	FALSE	FALSE	Parameter block servo C
69.3	E_NCUNumLink_3	BOOL	FALSE	FALSE	
69.4	E_NCUNumLink_4	BOOL	FALSE	FALSE	
69.5	E_NCUNumLink_5	BOOL	FALSE	FALSE	
69.6	E_NCUNumLink_6	BOOL	FALSE	FALSE	
69.7	E_NCUNumLink_7	BOOL	FALSE	FALSE	
70.0	E_ReposSh	BOOL	FALSE	FALSE	Repos shift
70.1	E_ReposShValid	BOOL	FALSE	FALSE	Repos shift valid
70.2	E_ReposDelayQuit	BOOL	FALSE	FALSE	Repos delay quit
70.3	f70_3	BOOL	FALSE	FALSE	
70.4	E_SI_Nck	BOOL	FALSE	FALSE	NCK-Safety Integrated active
70.5	E_SI_Drv_SICSCC	BOOL	FALSE	FALSE	DRV-Safety Integrated with SIC/SCC active
70.6	f70_6	BOOL	FALSE	FALSE	
70.7	f70_7	BOOL	FALSE	FALSE	
71.0	E_BrakeTest	BOOL	FALSE	FALSE	Brake test active
71.1	f71_1	BOOL	FALSE	FALSE	
71.2	f71_2	BOOL	FALSE	FALSE	
71.3	f71_3	BOOL	FALSE	FALSE	
71.4	E_POS_RESTORED1	BOOL	FALSE	FALSE	POS_RESTORED 1
71.5	E_POS_RESTORED2	BOOL	FALSE	FALSE	POS_RESTORED 2
71.6	f71_6	BOOL	FALSE	FALSE	
71.7	E_PLCAxDedic	BOOL	FALSE	FALSE	PLC Axis dedicated
72.0	E_MMC_REPOSDelay	BOOL	FALSE	FALSE	MMC REPOS DELAY

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
72.1	f72_1	BOOL	FALSE	FALSE	
72.2	f72_2	BOOL	FALSE	FALSE	
72.3	f72_3	BOOL	FALSE	FALSE	
72.4	f72_4	BOOL	FALSE	FALSE	
72.5	f72_5	BOOL	FALSE	FALSE	
72.6	f72_6	BOOL	FALSE	FALSE	
72.7	f72_7	BOOL	FALSE	FALSE	
73.0	f73	BYTE	B#16#0	B#16#0	
74.0	f74_0	BOOL	FALSE	FALSE	
74.1	f74_1	BOOL	FALSE	FALSE	
74.2	f74_2	BOOL	FALSE	FALSE	
74.3	f74_3	BOOL	FALSE	FALSE	
74.4	E_ModLimEnAct	BOOL	FALSE	FALSE	Modulo limit enabled active
74.5	f74_5	BOOL	FALSE	FALSE	
74.6	f74_6	BOOL	FALSE	FALSE	
74.7	f74_7	BOOL	FALSE	FALSE	
75.0	E_JogFixPPos0Act	BOOL	FALSE	FALSE	JogFixPointPos 0 active
75.1	E_JogFixPPos1Act	BOOL	FALSE	FALSE	JogFixPointPos 1 active
75.2	E_JogFixPPos2Act	BOOL	FALSE	FALSE	JogFixPointPos 2 active
75.3	E_JogFixPPos0	BOOL	FALSE	FALSE	JogFixPointPos 0 reached
75.4	E_JogFixPPos1	BOOL	FALSE	FALSE	JogFixPointPos 1 reached
75.5	E_JogFixPPos2	BOOL	FALSE	FALSE	JogFixPointPos 2 reached
75.6	E_JogToPos	BOOL	FALSE	FALSE	Jog to position active
75.7	E_JogPos	BOOL	FALSE	FALSE	Jog position reached
76.0	E_ScratchPulse	BOOL	FALSE	FALSE	Scratch pulse
76.1	f76_1	BOOL	FALSE	FALSE	
76.2	f76_2	BOOL	FALSE	FALSE	
76.3	f76_3	BOOL	FALSE	FALSE	
76.4	E_PathAxis	BOOL	FALSE	FALSE	Path axis
76.5	E_PosAxis	BOOL	FALSE	FALSE	Positioning axis
76.6	E_IndexAxisPos	BOOL	FALSE	FALSE	Indexing axis in position
76.7	E_CurvePos	BOOL	FALSE	FALSE	Curve axis in position
77.0	E_CollCheckRedSpeed	BOOL	FALSE	FALSE	reduced speed of Collisions Check
77.1	f77_1	BOOL	FALSE	FALSE	
77.2	f77_2	BOOL	FALSE	FALSE	
77.3	f77_3	BOOL	FALSE	FALSE	
77.4	f77_4	BOOL	FALSE	FALSE	
77.5	f77_5	BOOL	FALSE	FALSE	
77.6	f77_6	BOOL	FALSE	FALSE	
77.7	f77_7	BOOL	FALSE	FALSE	
78.0	E_FPosAxis	REAL	0.000000e+000	0.000000e+000	F function (REAL format) for positioning axes
82.0	E_SetpGearA	BOOL	FALSE	FALSE	Setpoint gear stage A
82.1	E_SetpGearB	BOOL	FALSE	FALSE	Setpoint gear stage B
82.2	E_SetpGearC	BOOL	FALSE	FALSE	Setpoint gear stage C
82.3	E_GearChange	BOOL	FALSE	FALSE	Gear changeover
82.4	f82_4	BOOL	FALSE	FALSE	
82.5	f82_5	BOOL	FALSE	FALSE	
82.6	f82_6	BOOL	FALSE	FALSE	
82.7	f82_7	BOOL	FALSE	FALSE	
83.0	E_SpeedLimit	BOOL	FALSE	FALSE	Speed limit exceeded

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
83.1	E_SetSpeedLimit	BOOL	FALSE	FALSE	Setpoint speed limited
83.2	E_SetSpeedIncreased	BOOL	FALSE	FALSE	Setpoint speed increased
83.3	E_GeoMonit	BOOL	FALSE	FALSE	Geometry monitoring
83.4	E_SupportAreaViol	BOOL	FALSE	FALSE	Support area limits violated
83.5	E_SetRange	BOOL	FALSE	FALSE	Spindle in setpoint range
83.6	E_SpeedMonit	BOOL	FALSE	FALSE	Speed monitoring
83.7	E_ActRotRight	BOOL	FALSE	FALSE	Actual rotation direction right
84.0	E_ConstCuttSpeed	BOOL	FALSE	FALSE	Const. cutting speed active
84.1	E_SUG	BOOL	FALSE	FALSE	SUG active (grinding wheel surface speed)
84.2	E_CLG	BOOL	FALSE	FALSE	CLG active
84.3	E_Tapping	BOOL	FALSE	FALSE	Tapping without compensating chuck
84.4	E_SyncMode	BOOL	FALSE	FALSE	Synchronous mode spindle active
84.5	E_PosMode	BOOL	FALSE	FALSE	Positioning mode spindle active
84.6	E_OscillMode	BOOL	FALSE	FALSE	Oscillation mode spindle active
84.7	E_ContrMode	BOOL	FALSE	FALSE	Control mode spindle active
85.0	E_ToolDynLimit	BOOL	FALSE	FALSE	Tool with limit of dynamics
85.1	f85_1	BOOL	FALSE	FALSE	
85.2	f85_2	BOOL	FALSE	FALSE	
85.3	f85_3	BOOL	FALSE	FALSE	
85.4	f85_4	BOOL	FALSE	FALSE	
85.5	E_SplnPosition	BOOL	FALSE	FALSE	Spindle in position
85.6	f85_6	BOOL	FALSE	FALSE	
85.7	f85_7	BOOL	FALSE	FALSE	
86.0	E_MFunct	INT	0	0	M function (INT) for spindle
88.0	E_SFunct	REAL	0.000000e+000	0.000000e+000	S function (REAL) for spindle
92.0	f92_0	BOOL	FALSE	FALSE	
92.1	E_RUEncDisabl	BOOL	FALSE	FALSE	Run-up encoder disable active
92.2	f92_2	BOOL	FALSE	FALSE	
92.3	E_SpeedSetpSmooth	BOOL	FALSE	FALSE	Speed setpoint smoothing active
92.4	E_RLIact	BOOL	FALSE	FALSE	RLI active
92.5	E_HoldBrakeOpened	BOOL	FALSE	FALSE	Holding brake opened
92.6	f92_6	BOOL	FALSE	FALSE	
92.7	E_DriveRunEn	BOOL	FALSE	FALSE	Drive run enabled
93.0	E_ParA	BOOL	FALSE	FALSE	Active parameter set A
93.1	E_ParB	BOOL	FALSE	FALSE	Active parameter set B
93.2	E_ParC	BOOL	FALSE	FALSE	Active parameter set C
93.3	E_MotA	BOOL	FALSE	FALSE	Active motor A
93.4	E_MotB	BOOL	FALSE	FALSE	Active motor B
93.5	E_MotOK	BOOL	FALSE	FALSE	Drive ready
93.6	E_IntegratDisable	BOOL	FALSE	FALSE	n controller integrator disabled
93.7	E_PulseEnable	BOOL	FALSE	FALSE	Pulses enabled
94.0	E_MTempWarn	BOOL	FALSE	FALSE	Temperature prewarning motor
94.1	E_HTempWarn	BOOL	FALSE	FALSE	Temperature prewarning heat sink
94.2	E_RUComplete	BOOL	FALSE	FALSE	Ramp-up complete
94.3	E_MdMdx	BOOL	FALSE	FALSE	Md<Mdx

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
94.4	E_NactNmin	BOOL	FALSE	FALSE	nact<nmin
94.5	E_NactNx	BOOL	FALSE	FALSE	nact<nx
94.6	E_NactNset	BOOL	FALSE	FALSE	nact=nset
94.7	E_Message	BOOL	FALSE	FALSE	Variable message function
95.0	E_UDClessAlThreshold	BOOL	FALSE	FALSE	UDC-link < alarm threshold
95.1	f95_1	BOOL	FALSE	FALSE	
95.2	f95_2	BOOL	FALSE	FALSE	
95.3	f95_3	BOOL	FALSE	FALSE	
95.4	f95_4	BOOL	FALSE	FALSE	
95.5	f95_5	BOOL	FALSE	FALSE	
95.6	f95_6	BOOL	FALSE	FALSE	
95.7	E_I2TLimit	BOOL	FALSE	FALSE	Power Section I2T limit
96.0	E_SpindleMonit	BOOL	FALSE	FALSE	Error spindle monitoring
96.1	E_AxisCtrl	BOOL	FALSE	FALSE	Axis control active
96.2	E_MSFine	BOOL	FALSE	FALSE	Master/Slave fine
96.3	E_MSCoarse	BOOL	FALSE	FALSE	Master/Slave coarse
96.4	E_MSCompContr	BOOL	FALSE	FALSE	Master/Slave Compensation controller activ
96.5	E_BitValCtrlOutChang0	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed 0: Change setpoint output assignment
96.6	E_BitValCtrlOutChang1	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed 1: Change setpoint output assignment
96.7	E_MS	BOOL	FALSE	FALSE	Master/ slave active
97.0	f97	BYTE	B#16#0	B#16#0	
98.0	E_SynchronFine	BOOL	FALSE	FALSE	Synchronism fine
98.1	E_SynchronCoarse	BOOL	FALSE	FALSE	Synchronism coarse
98.2	E_ActValCoupling	BOOL	FALSE	FALSE	Actual value coupling
98.3	f98_3	BOOL	FALSE	FALSE	
98.4	E_OverlayMotion	BOOL	FALSE	FALSE	Overlaid motion
98.5	E_SWL	BOOL	FALSE	FALSE	Speed warning limit reached
98.6	E_AWL	BOOL	FALSE	FALSE	Acceleration warning limit reached
98.7	E_EmRetr	BOOL	FALSE	FALSE	Emergency retraction active
99.0	E_MasterSp	BOOL	FALSE	FALSE	Master spindle
99.1	E_SlaveSp	BOOL	FALSE	FALSE	Slave spindle
99.2	E_SyncRunCorrDOut	BOOL	FALSE	FALSE	Synchronous run correction driven out
99.3	E_AxisAccel	BOOL	FALSE	FALSE	Axis accelerated
99.4	E_Sync	BOOL	FALSE	FALSE	Synchronization active
99.5	E_MSR	BOOL	FALSE	FALSE	Max speed reached
99.6	E_MAR	BOOL	FALSE	FALSE	Max acceleration reached
99.7	f99_7	BOOL	FALSE	FALSE	
100.0	f100_0	BOOL	FALSE	FALSE	
100.1	f100_1	BOOL	FALSE	FALSE	
100.2	E_OscillAxExtRev	BOOL	FALSE	FALSE	OscillAxExt Reversal active
100.3	E_StopOscill	BOOL	FALSE	FALSE	Oscillation cannot start
100.4	E_ErrorOscill	BOOL	FALSE	FALSE	Error during oscillation
100.5	E_SparkOut	BOOL	FALSE	FALSE	Spark-out active
100.6	E_OscillMotion	BOOL	FALSE	FALSE	Oscillation motion active
100.7	E_Oscill	BOOL	FALSE	FALSE	Oscillation active
101.0	f101_0	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
101.1	f101_1	BOOL	FALSE	FALSE	
101.2	E_GantCOLimit	BOOL	FALSE	FALSE	Gantry cut-off limit exceeded
101.3	E_GantWarn	BOOL	FALSE	FALSE	Gantry warning limit exceeded
101.4	E_SynRunStart	BOOL	FALSE	FALSE	Synchronization run ready to start
101.5	E_GantGroupSyn	BOOL	FALSE	FALSE	Gantry grouping is synchronous
101.6	E_GantLeadAxis	BOOL	FALSE	FALSE	Gantry leading axis
101.7	E_GantAxis	BOOL	FALSE	FALSE	Gantry axis
102.0	E_DynBComp	BOOL	FALSE	FALSE	dynamic backlash compensation activ
102.1	f102_1	BOOL	FALSE	FALSE	
102.2	f102_2	BOOL	FALSE	FALSE	
102.3	f102_3	BOOL	FALSE	FALSE	
102.4	f102_4	BOOL	FALSE	FALSE	
102.5	f102_5	BOOL	FALSE	FALSE	
102.6	f102_6	BOOL	FALSE	FALSE	
102.7	f102_7	BOOL	FALSE	FALSE	
103.0	E_SyncRunCorrIncl	BOOL	FALSE	FALSE	Synchronous run correction is included
103.1	f103_1	BOOL	FALSE	FALSE	
103.2	f103_2	BOOL	FALSE	FALSE	
103.3	f103_3	BOOL	FALSE	FALSE	
103.4	E_Synchron2Fine	BOOL	FALSE	FALSE	Synchronism fine
103.5	E_Synchron2Coarse	BOOL	FALSE	FALSE	Synchronism coarse
103.6	f103_6	BOOL	FALSE	FALSE	
103.7	f103_7	BOOL	FALSE	FALSE	
104.0	E_AIAxis[1]	BOOL	FALSE	FALSE	
104.1	E_AIAxis[2]	BOOL	FALSE	FALSE	
104.2	E_AIAxis[3]	BOOL	FALSE	FALSE	
104.3	E_AIAxis[4]	BOOL	FALSE	FALSE	
104.4	E_AIAxis[5]	BOOL	FALSE	FALSE	
104.5	E_AIAxis[6]	BOOL	FALSE	FALSE	
104.6	E_AIAxis[7]	BOOL	FALSE	FALSE	
104.7	E_AIAxis[8]	BOOL	FALSE	FALSE	
105.0	E_AIAxis[9]	BOOL	FALSE	FALSE	
105.1	E_AIAxis[10]	BOOL	FALSE	FALSE	
105.2	E_AIAxis[11]	BOOL	FALSE	FALSE	
105.3	E_AIAxis[12]	BOOL	FALSE	FALSE	
105.4	E_AIAxis[13]	BOOL	FALSE	FALSE	
105.5	E_AIAxis[14]	BOOL	FALSE	FALSE	
105.6	E_AIAxis[15]	BOOL	FALSE	FALSE	
105.7	E_AIAxis[16]	BOOL	FALSE	FALSE	
106.0	E_AIAxis[17]	BOOL	FALSE	FALSE	
106.1	E_AIAxis[18]	BOOL	FALSE	FALSE	
106.2	E_AIAxis[19]	BOOL	FALSE	FALSE	
106.3	E_AIAxis[20]	BOOL	FALSE	FALSE	
106.4	E_AIAxis[21]	BOOL	FALSE	FALSE	
106.5	E_AIAxis[22]	BOOL	FALSE	FALSE	
106.6	E_AIAxis[23]	BOOL	FALSE	FALSE	
106.7	E_AIAxis[24]	BOOL	FALSE	FALSE	
107.0	E_AIAxis[25]	BOOL	FALSE	FALSE	
107.1	E_AIAxis[26]	BOOL	FALSE	FALSE	
107.2	E_AIAxis[27]	BOOL	FALSE	FALSE	
107.3	E_AIAxis[28]	BOOL	FALSE	FALSE	
107.4	E_AIAxis[29]	BOOL	FALSE	FALSE	
107.5	E_AIAxis[30]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
107.6	E_AIAxis[31]	BOOL	FALSE	FALSE	
108.0	E_SG_SBH	BOOL	FALSE	FALSE	Active SG/SBH
108.1	E_ErrLifeS_CRC	BOOL	FALSE	FALSE	Error lifesign or CRC-error
108.2	E_ImpdelNCK	BOOL	FALSE	FALSE	Delete pulses NCK
108.3	r108_3	BOOL	FALSE	FALSE	
108.4	r108_4	BOOL	FALSE	FALSE	
108.5	r108_5	BOOL	FALSE	FALSE	
108.6	r108_6	BOOL	FALSE	FALSE	
108.7	E_SRef	BOOL	FALSE	FALSE	Axis safely referenced
109.0	E_SN1Plus	BOOL	FALSE	FALSE	Actual position > cam position SN1+
109.1	E_SN1Minus	BOOL	FALSE	FALSE	Actual position > cam position SN1-
109.2	E_SN2Plus	BOOL	FALSE	FALSE	Actual position > cam position SN2+
109.3	E_SN2Minus	BOOL	FALSE	FALSE	Actual position > cam position SN2-
109.4	E_SN3Plus	BOOL	FALSE	FALSE	Actual position > cam position SN3+
109.5	E_SN3Minus	BOOL	FALSE	FALSE	Actual position > cam position SN3-
109.6	E_SN4Plus	BOOL	FALSE	FALSE	Actual position > cam position SN4+
109.7	E_SN4Minus	BOOL	FALSE	FALSE	Actual position > cam position SN4-
110.0	f110_0	BOOL	FALSE	FALSE	
110.1	E_SBH	BOOL	FALSE	FALSE	Active SBH
110.2	f110_2	BOOL	FALSE	FALSE	
110.3	E_SG_0	BOOL	FALSE	FALSE	Active SG 0
110.4	E_SG_1	BOOL	FALSE	FALSE	Active SG 1
110.5	E_n_nx	BOOL	FALSE	FALSE	n < nx
110.6	f110_6	BOOL	FALSE	FALSE	
110.7	f110_7	BOOL	FALSE	FALSE	
111.0	f111_0	BOOL	FALSE	FALSE	
111.1	f111_1	BOOL	FALSE	FALSE	
111.2	f111_2	BOOL	FALSE	FALSE	
111.3	f111_3	BOOL	FALSE	FALSE	
111.4	E_StopAB	BOOL	FALSE	FALSE	Stop A/B active
111.5	E_StopC	BOOL	FALSE	FALSE	Stop C active
111.6	E_StopD	BOOL	FALSE	FALSE	Stop D active
111.7	E_StopE	BOOL	FALSE	FALSE	Stop E active
112.0	E_CamRangeTr1	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 1
113.0	E_CamRangeTr2	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 2
114.0	E_CamRangeTr3	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 3
115.0	E_CamRangeTr4	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 4
116.0	f116	BYTE	B#16#0	B#16#0	
117.0	E_CamTrack1	BOOL	FALSE	FALSE	Cam Track 1
117.1	E_CamTrack2	BOOL	FALSE	FALSE	Cam Track 2
117.2	E_CamTrack3	BOOL	FALSE	FALSE	Cam Track 3
117.3	E_CamTrack4	BOOL	FALSE	FALSE	Cam Track 4
117.4	f117_4	BOOL	FALSE	FALSE	
117.5	f117_5	BOOL	FALSE	FALSE	
117.6	f117_6	BOOL	FALSE	FALSE	
117.7	f117_7	BOOL	FALSE	FALSE	
118.0	E_CamRangeBitTr1[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 1
118.1	E_CamRangeBitTr1[1]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
118.2	E_CamRangeBitTr1[2]	BOOL	FALSE	FALSE	
118.3	E_CamRangeBitTr1[3]	BOOL	FALSE	FALSE	
118.4	E_CamRangeBitTr1[4]	BOOL	FALSE	FALSE	
118.5	E_CamRangeBitTr1[5]	BOOL	FALSE	FALSE	
118.6	E_CamRangeBitTr1[6]	BOOL	FALSE	FALSE	
118.7	E_CamRangeBitTr1[7]	BOOL	FALSE	FALSE	
119.0	E_CamRangeBitTr1[8]	BOOL	FALSE	FALSE	
119.1	E_CamRangeBitTr1[9]	BOOL	FALSE	FALSE	
119.2	E_CamRangeBitTr1[10]	BOOL	FALSE	FALSE	
119.3	E_CamRangeBitTr1[11]	BOOL	FALSE	FALSE	
119.4	E_CamRangeBitTr1[12]	BOOL	FALSE	FALSE	
119.5	E_CamRangeBitTr1[13]	BOOL	FALSE	FALSE	
119.6	E_CamRangeBitTr1[14]	BOOL	FALSE	FALSE	
120.0	E_CamRangeBitTr2[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 2
120.1	E_CamRangeBitTr2[1]	BOOL	FALSE	FALSE	
120.2	E_CamRangeBitTr2[2]	BOOL	FALSE	FALSE	
120.3	E_CamRangeBitTr2[3]	BOOL	FALSE	FALSE	
120.4	E_CamRangeBitTr2[4]	BOOL	FALSE	FALSE	
120.5	E_CamRangeBitTr2[5]	BOOL	FALSE	FALSE	
120.6	E_CamRangeBitTr2[6]	BOOL	FALSE	FALSE	
120.7	E_CamRangeBitTr2[7]	BOOL	FALSE	FALSE	
121.0	E_CamRangeBitTr2[8]	BOOL	FALSE	FALSE	
121.1	E_CamRangeBitTr2[9]	BOOL	FALSE	FALSE	
121.2	E_CamRangeBitTr2[10]	BOOL	FALSE	FALSE	
121.3	E_CamRangeBitTr2[11]	BOOL	FALSE	FALSE	
121.4	E_CamRangeBitTr2[12]	BOOL	FALSE	FALSE	
121.5	E_CamRangeBitTr2[13]	BOOL	FALSE	FALSE	
121.6	E_CamRangeBitTr2[14]	BOOL	FALSE	FALSE	
122.0	E_CamRangeBitTr3[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 3
122.1	E_CamRangeBitTr3[1]	BOOL	FALSE	FALSE	
122.2	E_CamRangeBitTr3[2]	BOOL	FALSE	FALSE	
122.3	E_CamRangeBitTr3[3]	BOOL	FALSE	FALSE	
122.4	E_CamRangeBitTr3[4]	BOOL	FALSE	FALSE	
122.5	E_CamRangeBitTr3[5]	BOOL	FALSE	FALSE	
122.6	E_CamRangeBitTr3[6]	BOOL	FALSE	FALSE	
122.7	E_CamRangeBitTr3[7]	BOOL	FALSE	FALSE	
123.0	E_CamRangeBitTr3[8]	BOOL	FALSE	FALSE	
123.1	E_CamRangeBitTr3[9]	BOOL	FALSE	FALSE	
123.2	E_CamRangeBitTr3[10]	BOOL	FALSE	FALSE	
123.3	E_CamRangeBitTr3[11]	BOOL	FALSE	FALSE	
123.4	E_CamRangeBitTr3[12]	BOOL	FALSE	FALSE	
123.5	E_CamRangeBitTr3[13]	BOOL	FALSE	FALSE	
123.6	E_CamRangeBitTr3[14]	BOOL	FALSE	FALSE	
124.0	E_CamRangeBitTr4[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 4
124.1	E_CamRangeBitTr4[1]	BOOL	FALSE	FALSE	
124.2	E_CamRangeBitTr4[2]	BOOL	FALSE	FALSE	
124.3	E_CamRangeBitTr4[3]	BOOL	FALSE	FALSE	
124.4	E_CamRangeBitTr4[4]	BOOL	FALSE	FALSE	
124.5	E_CamRangeBitTr4[5]	BOOL	FALSE	FALSE	
124.6	E_CamRangeBitTr4[6]	BOOL	FALSE	FALSE	
124.7	E_CamRangeBitTr4[7]	BOOL	FALSE	FALSE	
125.0	E_CamRangeBitTr4[8]	BOOL	FALSE	FALSE	
125.1	E_CamRangeBitTr4[9]	BOOL	FALSE	FALSE	
125.2	E_CamRangeBitTr4[10]	BOOL	FALSE	FALSE	
125.3	E_CamRangeBitTr4[11]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
125.4	E_CamRangeBitTr4[12]	BOOL	FALSE	FALSE	
125.5	E_CamRangeBitTr4[13]	BOOL	FALSE	FALSE	
125.6	E_CamRangeBitTr4[14]	BOOL	FALSE	FALSE	
126.0	f126	WORD	W#16#0	W#16#0	internal
128.0	E_MMC_ProgtestSuppress	BOOL	FALSE	FALSE	HMI->PLC: Program test to suppress
128.1	E_MMC_ProgtestActivate	BOOL	FALSE	FALSE	HMI->PLC: Program test activate
128.2	f128_2	BOOL	FALSE	FALSE	
128.3	f128_3	BOOL	FALSE	FALSE	
128.4	f128_4	BOOL	FALSE	FALSE	
128.5	f128_5	BOOL	FALSE	FALSE	
128.6	f128_6	BOOL	FALSE	FALSE	
128.7	f128_7	BOOL	FALSE	FALSE	
129.0	f129	BYTE	B#16#0	B#16#0	
130.0	f130	WORD	W#16#0	W#16#0	
132.0	E_SensorAv	BOOL	FALSE	FALSE	Sensors available
132.1	E_S1aMeasARod	BOOL	FALSE	FALSE	Sensor S1: analogous measurement position of actuating rod
132.2	f132_2	BOOL	FALSE	FALSE	
132.3	f132_3	BOOL	FALSE	FALSE	
132.4	E_S4dPistonStopP	BOOL	FALSE	FALSE	Sensor S4: digital value piston stop position
132.5	E_S5dAngleShaft	BOOL	FALSE	FALSE	Sensor S5: digital value angle situation shaft
132.6	E_S6Temp	BOOL	FALSE	FALSE	Sensor S6: temperature
132.7	f132_7	BOOL	FALSE	FALSE	
133.0	f133	BYTE	B#16#0	B#16#0	
134.0	E_ClampingState	INT	0	0	state of the clamping system
136.0	E_AnalogSensor	INT	0	0	analog sensor on the motor
138.0	f138_0	BOOL	FALSE	FALSE	
138.1	f138_1	BOOL	FALSE	FALSE	
138.2	f138_2	BOOL	FALSE	FALSE	
138.3	f138_3	BOOL	FALSE	FALSE	
138.4	E_S4PistonStopP	BOOL	FALSE	FALSE	Sensor S4: piston stop position
138.5	E_S5AngleShaft	BOOL	FALSE	FALSE	Sensor S5: angle situation shaft
138.6	f138_6	BOOL	FALSE	FALSE	
138.7	f138_7	BOOL	FALSE	FALSE	
139.0	f139	BYTE	B#16#0	B#16#0	

DB35 - <offline>

"AsseZ2"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT31

Nome:**Famiglia:****Autore:****Versione:**

0.1

Versione blocco:

2

Lunghezza (blocco / dati):

01466 / 00140

Data e ora**Codice:**

10/03/2014 12.08.10

Interfaccia:

03/11/2008 08.00.00

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)

09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	A_FD_OR	BYTE	B#16#0	B#16#0	Feedrate override
1.0	A_DriveEnable	BOOL	FALSE	FALSE	Drive test movement enable
1.1	A_AckFixedStop	BOOL	FALSE	FALSE	Acknowledge fixed stop reached
1.2	A_SensorFixedStop	BOOL	FALSE	FALSE	Sensor fixed stop
1.3	A_ASpDisable	BOOL	FALSE	FALSE	Axis/spindle disable
1.4	A_Follow_upMode	BOOL	FALSE	FALSE	Follow-up mode
1.5	A_PosMeas1	BOOL	FALSE	FALSE	Position measuring system 1
1.6	A_PosMeas2	BOOL	FALSE	FALSE	Position measuring system 2
1.7	A_ORactive	BOOL	FALSE	FALSE	Override active
2.0	A_SWCam	BOOL	FALSE	FALSE	SW cam activation
2.1	A_ContrEnable	BOOL	FALSE	FALSE	Controller enable
2.2	A_DeIDTGSReset	BOOL	FALSE	FALSE	Delete distance to go/Spindle-Reset
2.3	A_Clamp	BOOL	FALSE	FALSE	Clamping in progress
2.4	A_RefVal1	BOOL	FALSE	FALSE	Reference point value 1
2.5	A_RefVal2	BOOL	FALSE	FALSE	Reference point value 2
2.6	A_RefVal3	BOOL	FALSE	FALSE	Reference point value 3
2.7	A_RefVal4	BOOL	FALSE	FALSE	Reference point value 4
3.0	A_ExtZO	BOOL	FALSE	FALSE	Import external ZO
3.1	A_EnabTravFixedStop	BOOL	FALSE	FALSE	Enable travel to fixed stop
3.2	A_FixedFD1	BOOL	FALSE	FALSE	Activate fixed feed 1
3.3	A_FixedFD2	BOOL	FALSE	FALSE	Activate fixed feed 2
3.4	A_FixedFD3	BOOL	FALSE	FALSE	Activate fixed feed 3
3.5	A_FixedFD4	BOOL	FALSE	FALSE	Activate fixed feed 4
3.6	A_VelocSpeedLimit	BOOL	FALSE	FALSE	Velocity/spindle speed limitation
3.7	A_PrgtestAxRel	BOOL	FALSE	FALSE	Program test axis/spindle release
4.0	A_HW1	BOOL	FALSE	FALSE	Activate handwheel 1
4.1	A_HW2	BOOL	FALSE	FALSE	Activate handwheel 2
4.2	A_HW3	BOOL	FALSE	FALSE	Activate handwheel 3
4.3	A_FDSpStop	BOOL	FALSE	FALSE	Feed stop/spindle stop
4.4	A_Disable	BOOL	FALSE	FALSE	Traversing key disable

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
4.5	A_RapidTrOR	BOOL	FALSE	FALSE	Rapid traverse override
4.6	A_Minus	BOOL	FALSE	FALSE	Traversing key minus
4.7	A_Plus	BOOL	FALSE	FALSE	Traversing key plus
5.0	A_INC1	BOOL	FALSE	FALSE	INC1
5.1	A_INC10	BOOL	FALSE	FALSE	INC10
5.2	A_INC100	BOOL	FALSE	FALSE	INC100
5.3	A_INC1000	BOOL	FALSE	FALSE	INC1000
5.4	A_INC10000	BOOL	FALSE	FALSE	INC10000
5.5	A_INCVAr	BOOL	FALSE	FALSE	INC variable
6.0	A_OEMAxis	BYTE	B#16#0	B#16#0	OEM axis signals
7.0	A_InvHWDirOfRot	BOOL	FALSE	FALSE	Inverting handwheel direction of rotation
7.1	f7_1	BOOL	FALSE	FALSE	
7.2	f7_2	BOOL	FALSE	FALSE	
7.3	f7_3	BOOL	FALSE	FALSE	
7.4	f7_4	BOOL	FALSE	FALSE	
7.5	f7_5	BOOL	FALSE	FALSE	
7.6	f7_6	BOOL	FALSE	FALSE	
7.7	f7_7	BOOL	FALSE	FALSE	
8.0	A_NCASpChanA	BOOL	FALSE	FALSE	Assign NC axis/spindle channel A
8.1	A_NCASpChanB	BOOL	FALSE	FALSE	Assign NC axis/spindle channel B
8.2	A_NCASpChanC	BOOL	FALSE	FALSE	Assign NC axis/spindle channel C
8.3	A_NCASpChanD	BOOL	FALSE	FALSE	Assign NC axis/spindle channel D
8.4	A_NCASpStrobe	BOOL	FALSE	FALSE	Activation of assignment with pos. edge
8.5	f8_5	BOOL	FALSE	FALSE	
8.6	f8_6	BOOL	FALSE	FALSE	
8.7	A_PLCAsp	BOOL	FALSE	FALSE	Request PLC axis/spindle
9.0	A_Para_A	BOOL	FALSE	FALSE	Parameter block servo A
9.1	A_Para_B	BOOL	FALSE	FALSE	Parameter block servo B
9.2	A_Para_C	BOOL	FALSE	FALSE	Parameter block servo C
9.3	A_LockParSetDef	BOOL	FALSE	FALSE	Lock parameter set definition from NC
9.4	f9_4	BOOL	FALSE	FALSE	
9.5	f9_5	BOOL	FALSE	FALSE	
9.6	f9_6	BOOL	FALSE	FALSE	
9.7	f9_7	BOOL	FALSE	FALSE	
10.0	A_REPOSDelay	BOOL	FALSE	FALSE	REPOS DELAY
10.1	f10_1	BOOL	FALSE	FALSE	
10.2	f10_2	BOOL	FALSE	FALSE	
10.3	f10_3	BOOL	FALSE	FALSE	
10.4	f10_4	BOOL	FALSE	FALSE	
10.5	f10_5	BOOL	FALSE	FALSE	
10.6	f10_6	BOOL	FALSE	FALSE	
10.7	f10_7	BOOL	FALSE	FALSE	
11.0	A_StartBrakeTest	BOOL	FALSE	FALSE	Start brake test
11.1	f11_1	BOOL	FALSE	FALSE	
11.2	f11_2	BOOL	FALSE	FALSE	
11.3	f11_3	BOOL	FALSE	FALSE	
11.4	f11_4	BOOL	FALSE	FALSE	
11.5	f11_5	BOOL	FALSE	FALSE	
11.6	f11_6	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
11.7	f11_7	BOOL	FALSE	FALSE	
12.0	A_HWLimitMinus	BOOL	FALSE	FALSE	Hardware limit switch minus
12.1	A_HWLimitPlus	BOOL	FALSE	FALSE	Hardware limit switch plus
12.2	A_SWLimit2Minus	BOOL	FALSE	FALSE	2nd software limit switch minus
12.3	A_SWLimit2Plus	BOOL	FALSE	FALSE	2nd software limit switch plus
12.4	A_ModuloLimitEn	BOOL	FALSE	FALSE	Modulo limit enabled
12.5	f12_5	BOOL	FALSE	FALSE	
12.6	f12_6	BOOL	FALSE	FALSE	
12.7	A_DelayRef	BOOL	FALSE	FALSE	Delay reference point approach
13.0	A_JogFixPPos0	BOOL	FALSE	FALSE	JogFixPointPos 0
13.1	A_JogFixPPos1	BOOL	FALSE	FALSE	JogFixPointPos 1
13.2	A_JogFixPPos2	BOOL	FALSE	FALSE	JogFixPointPos 2
13.3	A_JogToPos	BOOL	FALSE	FALSE	Jog to position
13.4	f13_4	BOOL	FALSE	FALSE	
13.5	f13_5	BOOL	FALSE	FALSE	
13.6	f13_6	BOOL	FALSE	FALSE	
13.7	f13_7	BOOL	FALSE	FALSE	
14.0	A_ProgtestSuppress	BOOL	FALSE	FALSE	Program test to supress
14.1	A_ProgtestActivate	BOOL	FALSE	FALSE	Program test activate
14.2	f14_2	BOOL	FALSE	FALSE	
14.3	f14_3	BOOL	FALSE	FALSE	
14.4	f14_4	BOOL	FALSE	FALSE	
14.5	f14_5	BOOL	FALSE	FALSE	
14.6	f14_6	BOOL	FALSE	FALSE	
14.7	f14_7	BOOL	FALSE	FALSE	
15.0	f15	BYTE	B#16#0	B#16#0	
16.0	A_ActGearA	BOOL	FALSE	FALSE	Actual gear stage A
16.1	A_ActGearB	BOOL	FALSE	FALSE	Actual gear stage B
16.2	A_ActGearC	BOOL	FALSE	FALSE	Actual gear stage C
16.3	A_GearChangeOv	BOOL	FALSE	FALSE	Gear has changed over
16.4	A_Sp1Syn	BOOL	FALSE	FALSE	Re-synchronize spindle 1
16.5	A_Sp2Syn	BOOL	FALSE	FALSE	Re-synchronize spindle 2
16.6	A_NoMonitorGear	BOOL	FALSE	FALSE	No monitoring when changing gear
16.7	A_DeleteS	BOOL	FALSE	FALSE	Delete S value
17.0	A_FD_ORSp	BOOL	FALSE	FALSE	Feedrate override for spindle valid
17.1	f17_1	BOOL	FALSE	FALSE	
17.2	f17_2	BOOL	FALSE	FALSE	
17.3	f17_3	BOOL	FALSE	FALSE	
17.4	A_Sp1SynP	BOOL	FALSE	FALSE	Re-synchronize spindle 1 f. positioning
17.5	A_Sp2SynP	BOOL	FALSE	FALSE	Re-synchronize spindle 2 f. positioning
17.6	A_M3M4Inv	BOOL	FALSE	FALSE	Invert M3/M4
17.7	f17_7	BOOL	FALSE	FALSE	
18.0	f18_0	BOOL	FALSE	FALSE	
18.1	f18_1	BOOL	FALSE	FALSE	
18.2	f18_2	BOOL	FALSE	FALSE	
18.3	f18_3	BOOL	FALSE	FALSE	
18.4	A_OscilPLC	BOOL	FALSE	FALSE	Oscillation via PLC
18.5	A_OscilSpeed	BOOL	FALSE	FALSE	enable Oscillation

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
18.6	A_SetRotDirectRight	BOOL	FALSE	FALSE	Setpoint osci. direct. right
18.7	A_SetRotDirectLeft	BOOL	FALSE	FALSE	Setpoint osci. direct. left
19.0	A_SpOR	BYTE	B#16#0	B#16#0	Spindle override
20.0	f20_0	BOOL	FALSE	FALSE	
20.1	A_RUEncQuStop	BOOL	FALSE	FALSE	Run-up encoder quick stop
20.2	f20_2	BOOL	FALSE	FALSE	
20.3	A_SpeedSetpSmooth	BOOL	FALSE	FALSE	Speed setpoint smoothing
20.4	f20_4	BOOL	FALSE	FALSE	
20.5	A_HoldBrakeToOpen	BOOL	FALSE	FALSE	holding brake open
20.6	f20_6	BOOL	FALSE	FALSE	
20.7	f20_7	BOOL	FALSE	FALSE	
21.0	A_ParA	BOOL	FALSE	FALSE	Parameter set selection A
21.1	A_ParB	BOOL	FALSE	FALSE	Parameter set selection B
21.2	A_ParC	BOOL	FALSE	FALSE	Parameter set selection C
21.3	A_MotA	BOOL	FALSE	FALSE	Motor selection A
21.4	A_MotB	BOOL	FALSE	FALSE	Motor selection B
21.5	A_MotOK	BOOL	FALSE	FALSE	Motor selected
21.6	A_IntegratDisable	BOOL	FALSE	FALSE	n controller integrator disable
21.7	A_PulseEnable	BOOL	FALSE	FALSE	Pulse enable
22.0	A_SG_SBH	BOOL	FALSE	FALSE	Deselection SG/SBH
22.1	A_SBH	BOOL	FALSE	FALSE	Deselection of safe standstill
22.2	f22_2	BOOL	FALSE	FALSE	
22.3	A_SGselect0	BOOL	FALSE	FALSE	Selection SG bit 0
22.4	A_SGselect1	BOOL	FALSE	FALSE	Selection SG bit 1
22.5	f22_5	BOOL	FALSE	FALSE	
22.6	f22_6	BOOL	FALSE	FALSE	
22.7	f22_7	BOOL	FALSE	FALSE	
23.0	A_Transmiss0	BOOL	FALSE	FALSE	Selection Transmission bit 0
23.1	A_Transmiss1	BOOL	FALSE	FALSE	Selection Transmission bit 1
23.2	A_Transmiss2	BOOL	FALSE	FALSE	Selection Transmission bit 2
23.3	f23_3	BOOL	FALSE	FALSE	
23.4	A_SE	BOOL	FALSE	FALSE	Selection SE
23.5	A_BrakeToClose	BOOL	FALSE	FALSE	Sinamics: Brake to close
23.6	f23_6	BOOL	FALSE	FALSE	
23.7	A_TestStop	BOOL	FALSE	FALSE	Activate test stop
24.0	A_RotationMonit	BOOL	FALSE	FALSE	Stepper motor: Rotation monitoring
24.1	A_ControlAx	BOOL	FALSE	FALSE	Control Axis
24.2	f24_2	BOOL	FALSE	FALSE	
24.3	f24_3	BOOL	FALSE	FALSE	
24.4	A_TorqComp	BOOL	FALSE	FALSE	Torque compensation
24.5	A_ChangSetpOutAss0	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed - Change setpoint output assignment
24.6	A_ChangSetpOutAss1	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed - Change setpoint output assignment
24.7	A_MS	BOOL	FALSE	FALSE	Master / Slave On
25.0	A_DynBComp	BOOL	FALSE	FALSE	dynamic backlash compensation activated

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
25.1	f25_1	BOOL	FALSE	FALSE	
25.2	f25_2	BOOL	FALSE	FALSE	
25.3	f25_3	BOOL	FALSE	FALSE	
25.4	f25_4	BOOL	FALSE	FALSE	
25.5	f25_5	BOOL	FALSE	FALSE	
25.6	f25_6	BOOL	FALSE	FALSE	
25.7	f25_7	BOOL	FALSE	FALSE	
26.0	f26_0	BOOL	FALSE	FALSE	
26.1	f26_1	BOOL	FALSE	FALSE	
26.2	f26_2	BOOL	FALSE	FALSE	
26.3	A_CompContr	BOOL	FALSE	FALSE	Compensation controller On
26.4	A_FollowAxOv	BOOL	FALSE	FALSE	Enable following axis override
26.5	f26_5	BOOL	FALSE	FALSE	
26.6	f26_6	BOOL	FALSE	FALSE	
26.7	f26_7	BOOL	FALSE	FALSE	
27.0	A_DEPMCS	BOOL	FALSE	FALSE	Resume: DEPMCS
27.1	A_DEPBCS	BOOL	FALSE	FALSE	Resume: DEPBCS
27.2	A_Corr	BOOL	FALSE	FALSE	Resume: Corr
27.3	A_HIAXMove	BOOL	FALSE	FALSE	Resume: HIAXMove
27.4	A_StopDEPMCS	BOOL	FALSE	FALSE	Stop: DEPMCS
27.5	A_StopDEPBCS	BOOL	FALSE	FALSE	Stop: DEPBCS
27.6	A_StopCorr	BOOL	FALSE	FALSE	Stop: Corr
27.7	A_StopHIAXMove	BOOL	FALSE	FALSE	Stop: HIAXMove
28.0	A_OscillAxExtRev	BOOL	FALSE	FALSE	OscillAxExtReversal
28.1	A_AxReset	BOOL	FALSE	FALSE	AXRESET
28.2	A_AxResume	BOOL	FALSE	FALSE	AXRESUME
28.3	A_SetRP	BOOL	FALSE	FALSE	Set reversal point
28.4	A_ChangeRP	BOOL	FALSE	FALSE	Change reversal point
28.5	A_StopRP	BOOL	FALSE	FALSE	Stop at next reversal point
28.6	A_Stop	BOOL	FALSE	FALSE	Stop
28.7	A_PLCAxis	BOOL	FALSE	FALSE	PLC checks axis
29.0	f29_0	BOOL	FALSE	FALSE	
29.1	f29_1	BOOL	FALSE	FALSE	
29.2	f29_2	BOOL	FALSE	FALSE	
29.3	f29_3	BOOL	FALSE	FALSE	
29.4	A_StartGantSynRun	BOOL	FALSE	FALSE	Start gantry synchronization run
29.5	A_NoAutoSync	BOOL	FALSE	FALSE	No auto sync
29.6	f29_6	BOOL	FALSE	FALSE	
29.7	f29_7	BOOL	FALSE	FALSE	
30.0	A_StopSpindle	BOOL	FALSE	FALSE	Stop spindle
30.1	A_StartCW	BOOL	FALSE	FALSE	Start spindle Clockwise
30.2	A_StartCCW	BOOL	FALSE	FALSE	Start spindle Counterclockwise
30.3	A_AutoGearStep	BOOL	FALSE	FALSE	Autom. gear step change
30.4	A_PosSpindle	BOOL	FALSE	FALSE	Position spindle
30.5	f30_5	BOOL	FALSE	FALSE	
30.6	f30_6	BOOL	FALSE	FALSE	
30.7	f30_7	BOOL	FALSE	FALSE	
31.0	f31_0	BOOL	FALSE	FALSE	
31.1	f31_1	BOOL	FALSE	FALSE	
31.2	f31_2	BOOL	FALSE	FALSE	
31.3	f31_3	BOOL	FALSE	FALSE	
31.4	A_Resynchronize	BOOL	FALSE	FALSE	Resynchronize

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
31.5	A_DisSync	BOOL	FALSE	FALSE	Disable synchronization
31.6	A_Tracksync	BOOL	FALSE	FALSE	Track synchronism
31.7	A_DelSyncRunCorr	BOOL	FALSE	FALSE	Deleting synchronous run correction
32.0	f32_0	BOOL	FALSE	FALSE	
32.1	f32_1	BOOL	FALSE	FALSE	
32.2	A_extStopA	BOOL	FALSE	FALSE	Deselection external Stop A
32.3	A_extStopC	BOOL	FALSE	FALSE	Deselection external Stop C
32.4	A_extStopD	BOOL	FALSE	FALSE	Deselection external Stop D
32.5	A_extStopE	BOOL	FALSE	FALSE	Deselection external Stop E
32.6	f32_6	BOOL	FALSE	FALSE	
32.7	f32_7	BOOL	FALSE	FALSE	
33.0	f33_0	BOOL	FALSE	FALSE	
33.1	f33_1	BOOL	FALSE	FALSE	
33.2	f33_2	BOOL	FALSE	FALSE	
33.3	f33_3	BOOL	FALSE	FALSE	
33.4	A_SGcorr_0	BOOL	FALSE	FALSE	Selection SG-correction Bit 0
33.5	A_SGcorr_1	BOOL	FALSE	FALSE	Selection SG-correction Bit 1
33.6	A_SGcorr_2	BOOL	FALSE	FALSE	Selection SG-correction Bit 2
33.7	A_SGcorr_3	BOOL	FALSE	FALSE	Selection SG-correction Bit 3
34.0	A_SI_SetpLimBit0	BOOL	FALSE	FALSE	Set point limitation Bit0
34.1	A_SI_SetpLimBit1	BOOL	FALSE	FALSE	Set point limitation Bit1
34.2	f34_2	BOOL	FALSE	FALSE	
34.3	f34_3	BOOL	FALSE	FALSE	
34.4	f34_4	BOOL	FALSE	FALSE	
34.5	f34_5	BOOL	FALSE	FALSE	
34.6	f34_6	BOOL	FALSE	FALSE	
34.7	f34_7	BOOL	FALSE	FALSE	
35.0	f35	BYTE	B#16#0	B#16#0	
36.0	f36[36]	BYTE	B#16#0	B#16#0	
37.0	f36[37]	BYTE	B#16#0	B#16#0	
38.0	f36[38]	BYTE	B#16#0	B#16#0	
39.0	f36[39]	BYTE	B#16#0	B#16#0	
40.0	f36[40]	BYTE	B#16#0	B#16#0	
41.0	f36[41]	BYTE	B#16#0	B#16#0	
42.0	f36[42]	BYTE	B#16#0	B#16#0	
43.0	f36[43]	BYTE	B#16#0	B#16#0	
44.0	f36[44]	BYTE	B#16#0	B#16#0	
45.0	f36[45]	BYTE	B#16#0	B#16#0	
46.0	f36[46]	BYTE	B#16#0	B#16#0	
47.0	f36[47]	BYTE	B#16#0	B#16#0	
48.0	f36[48]	BYTE	B#16#0	B#16#0	
49.0	f36[49]	BYTE	B#16#0	B#16#0	
50.0	f36[50]	BYTE	B#16#0	B#16#0	
51.0	f36[51]	BYTE	B#16#0	B#16#0	
52.0	f36[52]	BYTE	B#16#0	B#16#0	
53.0	f36[53]	BYTE	B#16#0	B#16#0	
54.0	f36[54]	BYTE	B#16#0	B#16#0	
55.0	f36[55]	BYTE	B#16#0	B#16#0	
56.0	A_FeedDriveCAxEng	BOOL	FALSE	FALSE	Seperate feed drive as C axis engaged
56.1	A_SpSpeedDisp	BOOL	FALSE	FALSE	Spindle speed display

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
56.2	A_SpInsideClamp	BOOL	FALSE	FALSE	Spindle inside clamping
56.3	f56_3	BOOL	FALSE	FALSE	
56.4	f56_4	BOOL	FALSE	FALSE	
56.5	f56_5	BOOL	FALSE	FALSE	
56.6	f56_6	BOOL	FALSE	FALSE	
56.7	f56_7	BOOL	FALSE	FALSE	
57.0	f57	BYTE	B#16#0	B#16#0	
58.0	f58	WORD	W#16#0	W#16#0	FC18: internal
60.0	E_SpNA	BOOL	FALSE	FALSE	Spindle/no axis
60.1	E_NCU_Link	BOOL	FALSE	FALSE	NCU_link active axis
60.2	E_EncodFreq1	BOOL	FALSE	FALSE	Encoder limit frequency 1 exceeded
60.3	E_EncodFreq2	BOOL	FALSE	FALSE	Encoder limit frequency 2 exceeded
60.4	E_RefSyn1	BOOL	FALSE	FALSE	Referenced/synchronized 1
60.5	E_RefSyn2	BOOL	FALSE	FALSE	Referenced/synchronized 2
60.6	E_ExactCoarse	BOOL	FALSE	FALSE	Position reached with exact stop coarse
60.7	E_ExactFine	BOOL	FALSE	FALSE	Position reached with exact stop fine
61.0	E_TravRequ	BOOL	FALSE	FALSE	Travel request
61.1	E_AxialAlarm	BOOL	FALSE	FALSE	Axial alarm
61.2	E_AxisReady	BOOL	FALSE	FALSE	Axis ready
61.3	E_Follow_upMode	BOOL	FALSE	FALSE	Follow-up mode active
61.4	E_Stat	BOOL	FALSE	FALSE	Axis/spindle stationary (n<nmin)
61.5	E_PositContr	BOOL	FALSE	FALSE	Position controller active
61.6	E_SpeedContr	BOOL	FALSE	FALSE	Speed controller active
61.7	E_CurrentContr	BOOL	FALSE	FALSE	Current controller active
62.0	E_SWCam	BOOL	FALSE	FALSE	Software cams active
62.1	E_HWOverlay	BOOL	FALSE	FALSE	Handwheel overlay active
62.2	E_RevFD	BOOL	FALSE	FALSE	Revolutional feedrate active
62.3	E_MeasAct	BOOL	FALSE	FALSE	Measuring active
62.4	E_ActTravFStop	BOOL	FALSE	FALSE	Activate travel to fixed stop
62.5	E_FixedStop	BOOL	FALSE	FALSE	Fixed stop reached
62.6	E_ForceFixedStop	BOOL	FALSE	FALSE	Force fixed stop limited
62.7	E_AxContainerRot	BOOL	FALSE	FALSE	Axis container rotation active
63.0	E_AxReset	BOOL	FALSE	FALSE	Axis reset done
63.1	E_PLCCtrlAx	BOOL	FALSE	FALSE	PLCcontrolled axis
63.2	E_AxStop	BOOL	FALSE	FALSE	Axis stop active
63.3	E_AxSpDisable	BOOL	FALSE	FALSE	Axis/spindle disable active
63.4	E_StopDEPMCS	BOOL	FALSE	FALSE	stop DEPMCS active
63.5	E_StopDEPBCS	BOOL	FALSE	FALSE	stop DEPBCS active
63.6	E_StopCorr	BOOL	FALSE	FALSE	stop Corr active
63.7	E_StopHIAxMove	BOOL	FALSE	FALSE	Stop HIAxMove active
64.0	E_HW1	BOOL	FALSE	FALSE	Handwheel 1 active
64.1	E_HW2	BOOL	FALSE	FALSE	Handwheel 2 active
64.2	E_HW3	BOOL	FALSE	FALSE	Handwheel 3 active
64.3	f64_3	BOOL	FALSE	FALSE	
64.4	E_TReqMinus	BOOL	FALSE	FALSE	Travel request minus
64.5	E_TReqPlus	BOOL	FALSE	FALSE	Travel request plus
64.6	E_TCMinus	BOOL	FALSE	FALSE	Traverse command minus
64.7	E_TCPlus	BOOL	FALSE	FALSE	Traverse command plus

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
65.0	E_INC1	BOOL	FALSE	FALSE	INC1
65.1	E_INC10	BOOL	FALSE	FALSE	INC10
65.2	E_INC100	BOOL	FALSE	FALSE	INC100
65.3	E_INC1000	BOOL	FALSE	FALSE	INC1000
65.4	E_INC10000	BOOL	FALSE	FALSE	INC10000
65.5	E_INCVAr	BOOL	FALSE	FALSE	INC variable
65.6	f65_6	BOOL	FALSE	FALSE	
65.7	f65_7	BOOL	FALSE	FALSE	
66.0	E_OEMAxis	BYTE	B#16#0	B#16#0	OEM axis signals
67.0	E_InvHWDirot	BOOL	FALSE	FALSE	Handwheel direction of rotation invert actively
67.1	f67_1	BOOL	FALSE	FALSE	
67.2	f67_2	BOOL	FALSE	FALSE	
67.3	f67_3	BOOL	FALSE	FALSE	
67.4	f67_4	BOOL	FALSE	FALSE	
67.5	f67_5	BOOL	FALSE	FALSE	
67.6	f67_6	BOOL	FALSE	FALSE	
67.7	f67_7	BOOL	FALSE	FALSE	
68.0	E_NCASpChanA	BOOL	FALSE	FALSE	NC axis/spindle in channel A
68.1	E_NCASpChanB	BOOL	FALSE	FALSE	NC axis/spindle in channel B
68.2	E_NCASpChanC	BOOL	FALSE	FALSE	NC axis/spindle in channel C
68.3	E_NCASpChanD	BOOL	FALSE	FALSE	NC axis/spindle in channel D
68.4	E_PLCType	BOOL	FALSE	FALSE	New type requested by PLC
68.5	E_ChPoss	BOOL	FALSE	FALSE	Change axis possible
68.6	E_NeutralSp	BOOL	FALSE	FALSE	Neutral axis/spindle
68.7	E_PLCAp	BOOL	FALSE	FALSE	PLC axis/spindle
69.0	E_ParS_A	BOOL	FALSE	FALSE	Parameter block servo A
69.1	E_ParS_B	BOOL	FALSE	FALSE	Parameter block servo B
69.2	E_ParS_C	BOOL	FALSE	FALSE	Parameter block servo C
69.3	E_NCUNumLink_3	BOOL	FALSE	FALSE	
69.4	E_NCUNumLink_4	BOOL	FALSE	FALSE	
69.5	E_NCUNumLink_5	BOOL	FALSE	FALSE	
69.6	E_NCUNumLink_6	BOOL	FALSE	FALSE	
69.7	E_NCUNumLink_7	BOOL	FALSE	FALSE	
70.0	E_ReposSh	BOOL	FALSE	FALSE	Repos shift
70.1	E_ReposShValid	BOOL	FALSE	FALSE	Repos shift valid
70.2	E_ReposDelayQuit	BOOL	FALSE	FALSE	Repos delay quit
70.3	f70_3	BOOL	FALSE	FALSE	
70.4	E_SI_Nck	BOOL	FALSE	FALSE	NCK-Safety Integrated active
70.5	E_SI_Drv_SICSCC	BOOL	FALSE	FALSE	DRV-Safety Integrated with SIC/SCC active
70.6	f70_6	BOOL	FALSE	FALSE	
70.7	f70_7	BOOL	FALSE	FALSE	
71.0	E_BrakeTest	BOOL	FALSE	FALSE	Brake test active
71.1	f71_1	BOOL	FALSE	FALSE	
71.2	f71_2	BOOL	FALSE	FALSE	
71.3	f71_3	BOOL	FALSE	FALSE	
71.4	E_POS_RESTORED1	BOOL	FALSE	FALSE	POS_RESTORED 1
71.5	E_POS_RESTORED2	BOOL	FALSE	FALSE	POS_RESTORED 2
71.6	f71_6	BOOL	FALSE	FALSE	
71.7	E_PLCAxDedic	BOOL	FALSE	FALSE	PLC Axis dedicated
72.0	E_MMC_REPOSDelay	BOOL	FALSE	FALSE	MMC REPOS DELAY

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
72.1	f72_1	BOOL	FALSE	FALSE	
72.2	f72_2	BOOL	FALSE	FALSE	
72.3	f72_3	BOOL	FALSE	FALSE	
72.4	f72_4	BOOL	FALSE	FALSE	
72.5	f72_5	BOOL	FALSE	FALSE	
72.6	f72_6	BOOL	FALSE	FALSE	
72.7	f72_7	BOOL	FALSE	FALSE	
73.0	f73	BYTE	B#16#0	B#16#0	
74.0	f74_0	BOOL	FALSE	FALSE	
74.1	f74_1	BOOL	FALSE	FALSE	
74.2	f74_2	BOOL	FALSE	FALSE	
74.3	f74_3	BOOL	FALSE	FALSE	
74.4	E_ModLimEnAct	BOOL	FALSE	FALSE	Modulo limit enabled active
74.5	f74_5	BOOL	FALSE	FALSE	
74.6	f74_6	BOOL	FALSE	FALSE	
74.7	f74_7	BOOL	FALSE	FALSE	
75.0	E_JogFixPPos0Act	BOOL	FALSE	FALSE	JogFixPointPos 0 active
75.1	E_JogFixPPos1Act	BOOL	FALSE	FALSE	JogFixPointPos 1 active
75.2	E_JogFixPPos2Act	BOOL	FALSE	FALSE	JogFixPointPos 2 active
75.3	E_JogFixPPos0	BOOL	FALSE	FALSE	JogFixPointPos 0 reached
75.4	E_JogFixPPos1	BOOL	FALSE	FALSE	JogFixPointPos 1 reached
75.5	E_JogFixPPos2	BOOL	FALSE	FALSE	JogFixPointPos 2 reached
75.6	E_JogToPos	BOOL	FALSE	FALSE	Jog to position active
75.7	E_JogPos	BOOL	FALSE	FALSE	Jog position reached
76.0	E_ScratchPulse	BOOL	FALSE	FALSE	Scratch pulse
76.1	f76_1	BOOL	FALSE	FALSE	
76.2	f76_2	BOOL	FALSE	FALSE	
76.3	f76_3	BOOL	FALSE	FALSE	
76.4	E_PathAxis	BOOL	FALSE	FALSE	Path axis
76.5	E_PosAxis	BOOL	FALSE	FALSE	Positioning axis
76.6	E_IndexAxisPos	BOOL	FALSE	FALSE	Indexing axis in position
76.7	E_CurvePos	BOOL	FALSE	FALSE	Curve axis in position
77.0	E_CollCheckRedSpeed	BOOL	FALSE	FALSE	reduced speed of Collisions Check
77.1	f77_1	BOOL	FALSE	FALSE	
77.2	f77_2	BOOL	FALSE	FALSE	
77.3	f77_3	BOOL	FALSE	FALSE	
77.4	f77_4	BOOL	FALSE	FALSE	
77.5	f77_5	BOOL	FALSE	FALSE	
77.6	f77_6	BOOL	FALSE	FALSE	
77.7	f77_7	BOOL	FALSE	FALSE	
78.0	E_FPosAxis	REAL	0.000000e+000	0.000000e+000	F function (REAL format) for positioning axes
82.0	E_SetpGearA	BOOL	FALSE	FALSE	Setpoint gear stage A
82.1	E_SetpGearB	BOOL	FALSE	FALSE	Setpoint gear stage B
82.2	E_SetpGearC	BOOL	FALSE	FALSE	Setpoint gear stage C
82.3	E_GearChange	BOOL	FALSE	FALSE	Gear changeover
82.4	f82_4	BOOL	FALSE	FALSE	
82.5	f82_5	BOOL	FALSE	FALSE	
82.6	f82_6	BOOL	FALSE	FALSE	
82.7	f82_7	BOOL	FALSE	FALSE	
83.0	E_SpeedLimit	BOOL	FALSE	FALSE	Speed limit exceeded

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
83.1	E_SetSpeedLimit	BOOL	FALSE	FALSE	Setpoint speed limited
83.2	E_SetSpeedIncreased	BOOL	FALSE	FALSE	Setpoint speed increased
83.3	E_GeoMonit	BOOL	FALSE	FALSE	Geometry monitoring
83.4	E_SupportAreaViol	BOOL	FALSE	FALSE	Support area limits violated
83.5	E_SetRange	BOOL	FALSE	FALSE	Spindle in setpoint range
83.6	E_SpeedMonit	BOOL	FALSE	FALSE	Speed monitoring
83.7	E_ActRotRight	BOOL	FALSE	FALSE	Actual rotation direction right
84.0	E_ConstCuttSpeed	BOOL	FALSE	FALSE	Const. cutting speed active
84.1	E_SUG	BOOL	FALSE	FALSE	SUG active (grinding wheel surface speed)
84.2	E_CLG	BOOL	FALSE	FALSE	CLG active
84.3	E_Tapping	BOOL	FALSE	FALSE	Tapping without compensating chuck
84.4	E_SyncMode	BOOL	FALSE	FALSE	Synchronous mode spindle active
84.5	E_PosMode	BOOL	FALSE	FALSE	Positioning mode spindle active
84.6	E_OscillMode	BOOL	FALSE	FALSE	Oscillation mode spindle active
84.7	E_ContrMode	BOOL	FALSE	FALSE	Control mode spindle active
85.0	E_ToolDynLimit	BOOL	FALSE	FALSE	Tool with limit of dynamics
85.1	f85_1	BOOL	FALSE	FALSE	
85.2	f85_2	BOOL	FALSE	FALSE	
85.3	f85_3	BOOL	FALSE	FALSE	
85.4	f85_4	BOOL	FALSE	FALSE	
85.5	E_SplnPosition	BOOL	FALSE	FALSE	Spindle in position
85.6	f85_6	BOOL	FALSE	FALSE	
85.7	f85_7	BOOL	FALSE	FALSE	
86.0	E_MFunct	INT	0	0	M function (INT) for spindle
88.0	E_SFunct	REAL	0.000000e+000	0.000000e+000	S function (REAL) for spindle
92.0	f92_0	BOOL	FALSE	FALSE	
92.1	E_RUEncDisabl	BOOL	FALSE	FALSE	Run-up encoder disable active
92.2	f92_2	BOOL	FALSE	FALSE	
92.3	E_SpeedSetpSmooth	BOOL	FALSE	FALSE	Speed setpoint smoothing active
92.4	E_RLIact	BOOL	FALSE	FALSE	RLI active
92.5	E_HoldBrakeOpened	BOOL	FALSE	FALSE	Holding brake opened
92.6	f92_6	BOOL	FALSE	FALSE	
92.7	E_DriveRunEn	BOOL	FALSE	FALSE	Drive run enabled
93.0	E_ParA	BOOL	FALSE	FALSE	Active parameter set A
93.1	E_ParB	BOOL	FALSE	FALSE	Active parameter set B
93.2	E_ParC	BOOL	FALSE	FALSE	Active parameter set C
93.3	E_MotA	BOOL	FALSE	FALSE	Active motor A
93.4	E_MotB	BOOL	FALSE	FALSE	Active motor B
93.5	E_MotOK	BOOL	FALSE	FALSE	Drive ready
93.6	E_IntegratDisable	BOOL	FALSE	FALSE	n controller integrator disabled
93.7	E_PulseEnable	BOOL	FALSE	FALSE	Pulses enabled
94.0	E_MTempWarn	BOOL	FALSE	FALSE	Temperature prewarning motor
94.1	E_HTempWarn	BOOL	FALSE	FALSE	Temperature prewarning heat sink
94.2	E_RUComplete	BOOL	FALSE	FALSE	Ramp-up complete
94.3	E_MdMdx	BOOL	FALSE	FALSE	Md<Mdx

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
94.4	E_NactNmin	BOOL	FALSE	FALSE	nact<nmin
94.5	E_NactNx	BOOL	FALSE	FALSE	nact<nx
94.6	E_NactNset	BOOL	FALSE	FALSE	nact=nset
94.7	E_Message	BOOL	FALSE	FALSE	Variable message function
95.0	E_UDClessAlThreshold	BOOL	FALSE	FALSE	UDC-link < alarm threshold
95.1	f95_1	BOOL	FALSE	FALSE	
95.2	f95_2	BOOL	FALSE	FALSE	
95.3	f95_3	BOOL	FALSE	FALSE	
95.4	f95_4	BOOL	FALSE	FALSE	
95.5	f95_5	BOOL	FALSE	FALSE	
95.6	f95_6	BOOL	FALSE	FALSE	
95.7	E_I2TLimit	BOOL	FALSE	FALSE	Power Section I2T limit
96.0	E_SpindleMonit	BOOL	FALSE	FALSE	Error spindle monitoring
96.1	E_AxisCtrl	BOOL	FALSE	FALSE	Axis control active
96.2	E_MSFine	BOOL	FALSE	FALSE	Master/Slave fine
96.3	E_MSCoarse	BOOL	FALSE	FALSE	Master/Slave coarse
96.4	E_MSCompContr	BOOL	FALSE	FALSE	Master/Slave Compensation controller activ
96.5	E_BitValCtrlOutChang0	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed 0: Change setpoint output assignment
96.6	E_BitValCtrlOutChang1	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed 1: Change setpoint output assignment
96.7	E_MS	BOOL	FALSE	FALSE	Master/ slave active
97.0	f97	BYTE	B#16#0	B#16#0	
98.0	E_SynchronFine	BOOL	FALSE	FALSE	Synchronism fine
98.1	E_SynchronCoarse	BOOL	FALSE	FALSE	Synchronism coarse
98.2	E_ActValCoupling	BOOL	FALSE	FALSE	Actual value coupling
98.3	f98_3	BOOL	FALSE	FALSE	
98.4	E_OverlayMotion	BOOL	FALSE	FALSE	Overlaid motion
98.5	E_SWL	BOOL	FALSE	FALSE	Speed warning limit reached
98.6	E_AWL	BOOL	FALSE	FALSE	Acceleration warning limit reached
98.7	E_EmRetr	BOOL	FALSE	FALSE	Emergency retraction active
99.0	E_MasterSp	BOOL	FALSE	FALSE	Master spindle
99.1	E_SlaveSp	BOOL	FALSE	FALSE	Slave spindle
99.2	E_SyncRunCorrDOut	BOOL	FALSE	FALSE	Synchronous run correction driven out
99.3	E_AxisAccel	BOOL	FALSE	FALSE	Axis accelerated
99.4	E_Sync	BOOL	FALSE	FALSE	Synchronization active
99.5	E_MSR	BOOL	FALSE	FALSE	Max speed reached
99.6	E_MAR	BOOL	FALSE	FALSE	Max acceleration reached
99.7	f99_7	BOOL	FALSE	FALSE	
100.0	f100_0	BOOL	FALSE	FALSE	
100.1	f100_1	BOOL	FALSE	FALSE	
100.2	E_OscillAxExtRev	BOOL	FALSE	FALSE	OscillAxExt Reversal active
100.3	E_StopOscill	BOOL	FALSE	FALSE	Oscillation cannot start
100.4	E_ErrorOscill	BOOL	FALSE	FALSE	Error during oscillation
100.5	E_SparkOut	BOOL	FALSE	FALSE	Spark-out active
100.6	E_OscillMotion	BOOL	FALSE	FALSE	Oscillation motion active
100.7	E_Oscill	BOOL	FALSE	FALSE	Oscillation active
101.0	f101_0	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
101.1	f101_1	BOOL	FALSE	FALSE	
101.2	E_GantCOLimit	BOOL	FALSE	FALSE	Gantry cut-off limit exceeded
101.3	E_GantWarn	BOOL	FALSE	FALSE	Gantry warning limit exceeded
101.4	E_SynRunStart	BOOL	FALSE	FALSE	Synchronization run ready to start
101.5	E_GantGroupSyn	BOOL	FALSE	FALSE	Gantry grouping is synchronous
101.6	E_GantLeadAxis	BOOL	FALSE	FALSE	Gantry leading axis
101.7	E_GantAxis	BOOL	FALSE	FALSE	Gantry axis
102.0	E_DynBComp	BOOL	FALSE	FALSE	dynamic backlash compensation activ
102.1	f102_1	BOOL	FALSE	FALSE	
102.2	f102_2	BOOL	FALSE	FALSE	
102.3	f102_3	BOOL	FALSE	FALSE	
102.4	f102_4	BOOL	FALSE	FALSE	
102.5	f102_5	BOOL	FALSE	FALSE	
102.6	f102_6	BOOL	FALSE	FALSE	
102.7	f102_7	BOOL	FALSE	FALSE	
103.0	E_SyncRunCorrIncl	BOOL	FALSE	FALSE	Synchronous run correction is included
103.1	f103_1	BOOL	FALSE	FALSE	
103.2	f103_2	BOOL	FALSE	FALSE	
103.3	f103_3	BOOL	FALSE	FALSE	
103.4	E_Syncron2Fine	BOOL	FALSE	FALSE	Synchronism fine
103.5	E_Syncron2Coarse	BOOL	FALSE	FALSE	Synchronism coarse
103.6	f103_6	BOOL	FALSE	FALSE	
103.7	f103_7	BOOL	FALSE	FALSE	
104.0	E_AIAxis[1]	BOOL	FALSE	FALSE	
104.1	E_AIAxis[2]	BOOL	FALSE	FALSE	
104.2	E_AIAxis[3]	BOOL	FALSE	FALSE	
104.3	E_AIAxis[4]	BOOL	FALSE	FALSE	
104.4	E_AIAxis[5]	BOOL	FALSE	FALSE	
104.5	E_AIAxis[6]	BOOL	FALSE	FALSE	
104.6	E_AIAxis[7]	BOOL	FALSE	FALSE	
104.7	E_AIAxis[8]	BOOL	FALSE	FALSE	
105.0	E_AIAxis[9]	BOOL	FALSE	FALSE	
105.1	E_AIAxis[10]	BOOL	FALSE	FALSE	
105.2	E_AIAxis[11]	BOOL	FALSE	FALSE	
105.3	E_AIAxis[12]	BOOL	FALSE	FALSE	
105.4	E_AIAxis[13]	BOOL	FALSE	FALSE	
105.5	E_AIAxis[14]	BOOL	FALSE	FALSE	
105.6	E_AIAxis[15]	BOOL	FALSE	FALSE	
105.7	E_AIAxis[16]	BOOL	FALSE	FALSE	
106.0	E_AIAxis[17]	BOOL	FALSE	FALSE	
106.1	E_AIAxis[18]	BOOL	FALSE	FALSE	
106.2	E_AIAxis[19]	BOOL	FALSE	FALSE	
106.3	E_AIAxis[20]	BOOL	FALSE	FALSE	
106.4	E_AIAxis[21]	BOOL	FALSE	FALSE	
106.5	E_AIAxis[22]	BOOL	FALSE	FALSE	
106.6	E_AIAxis[23]	BOOL	FALSE	FALSE	
106.7	E_AIAxis[24]	BOOL	FALSE	FALSE	
107.0	E_AIAxis[25]	BOOL	FALSE	FALSE	
107.1	E_AIAxis[26]	BOOL	FALSE	FALSE	
107.2	E_AIAxis[27]	BOOL	FALSE	FALSE	
107.3	E_AIAxis[28]	BOOL	FALSE	FALSE	
107.4	E_AIAxis[29]	BOOL	FALSE	FALSE	
107.5	E_AIAxis[30]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
107.6	E_AIAxis[31]	BOOL	FALSE	FALSE	
108.0	E_SG_SBH	BOOL	FALSE	FALSE	Active SG/SBH
108.1	E_ErrLifeS_CRC	BOOL	FALSE	FALSE	Error lifesign or CRC-error
108.2	E_ImpdelNCK	BOOL	FALSE	FALSE	Delete pulses NCK
108.3	r108_3	BOOL	FALSE	FALSE	
108.4	r108_4	BOOL	FALSE	FALSE	
108.5	r108_5	BOOL	FALSE	FALSE	
108.6	r108_6	BOOL	FALSE	FALSE	
108.7	E_SRef	BOOL	FALSE	FALSE	Axis safely referenced
109.0	E_SN1Plus	BOOL	FALSE	FALSE	Actual position > cam position SN1+
109.1	E_SN1Minus	BOOL	FALSE	FALSE	Actual position > cam position SN1-
109.2	E_SN2Plus	BOOL	FALSE	FALSE	Actual position > cam position SN2+
109.3	E_SN2Minus	BOOL	FALSE	FALSE	Actual position > cam position SN2-
109.4	E_SN3Plus	BOOL	FALSE	FALSE	Actual position > cam position SN3+
109.5	E_SN3Minus	BOOL	FALSE	FALSE	Actual position > cam position SN3-
109.6	E_SN4Plus	BOOL	FALSE	FALSE	Actual position > cam position SN4+
109.7	E_SN4Minus	BOOL	FALSE	FALSE	Actual position > cam position SN4-
110.0	f110_0	BOOL	FALSE	FALSE	
110.1	E_SBH	BOOL	FALSE	FALSE	Active SBH
110.2	f110_2	BOOL	FALSE	FALSE	
110.3	E_SG_0	BOOL	FALSE	FALSE	Active SG 0
110.4	E_SG_1	BOOL	FALSE	FALSE	Active SG 1
110.5	E_n_nx	BOOL	FALSE	FALSE	n < nx
110.6	f110_6	BOOL	FALSE	FALSE	
110.7	f110_7	BOOL	FALSE	FALSE	
111.0	f111_0	BOOL	FALSE	FALSE	
111.1	f111_1	BOOL	FALSE	FALSE	
111.2	f111_2	BOOL	FALSE	FALSE	
111.3	f111_3	BOOL	FALSE	FALSE	
111.4	E_StopAB	BOOL	FALSE	FALSE	Stop A/B active
111.5	E_StopC	BOOL	FALSE	FALSE	Stop C active
111.6	E_StopD	BOOL	FALSE	FALSE	Stop D active
111.7	E_StopE	BOOL	FALSE	FALSE	Stop E active
112.0	E_CamRangeTr1	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 1
113.0	E_CamRangeTr2	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 2
114.0	E_CamRangeTr3	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 3
115.0	E_CamRangeTr4	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 4
116.0	f116	BYTE	B#16#0	B#16#0	
117.0	E_CamTrack1	BOOL	FALSE	FALSE	Cam Track 1
117.1	E_CamTrack2	BOOL	FALSE	FALSE	Cam Track 2
117.2	E_CamTrack3	BOOL	FALSE	FALSE	Cam Track 3
117.3	E_CamTrack4	BOOL	FALSE	FALSE	Cam Track 4
117.4	f117_4	BOOL	FALSE	FALSE	
117.5	f117_5	BOOL	FALSE	FALSE	
117.6	f117_6	BOOL	FALSE	FALSE	
117.7	f117_7	BOOL	FALSE	FALSE	
118.0	E_CamRangeBitTr1[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 1
118.1	E_CamRangeBitTr1[1]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
118.2	E_CamRangeBitTr1[2]	BOOL	FALSE	FALSE	
118.3	E_CamRangeBitTr1[3]	BOOL	FALSE	FALSE	
118.4	E_CamRangeBitTr1[4]	BOOL	FALSE	FALSE	
118.5	E_CamRangeBitTr1[5]	BOOL	FALSE	FALSE	
118.6	E_CamRangeBitTr1[6]	BOOL	FALSE	FALSE	
118.7	E_CamRangeBitTr1[7]	BOOL	FALSE	FALSE	
119.0	E_CamRangeBitTr1[8]	BOOL	FALSE	FALSE	
119.1	E_CamRangeBitTr1[9]	BOOL	FALSE	FALSE	
119.2	E_CamRangeBitTr1[10]	BOOL	FALSE	FALSE	
119.3	E_CamRangeBitTr1[11]	BOOL	FALSE	FALSE	
119.4	E_CamRangeBitTr1[12]	BOOL	FALSE	FALSE	
119.5	E_CamRangeBitTr1[13]	BOOL	FALSE	FALSE	
119.6	E_CamRangeBitTr1[14]	BOOL	FALSE	FALSE	
120.0	E_CamRangeBitTr2[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 2
120.1	E_CamRangeBitTr2[1]	BOOL	FALSE	FALSE	
120.2	E_CamRangeBitTr2[2]	BOOL	FALSE	FALSE	
120.3	E_CamRangeBitTr2[3]	BOOL	FALSE	FALSE	
120.4	E_CamRangeBitTr2[4]	BOOL	FALSE	FALSE	
120.5	E_CamRangeBitTr2[5]	BOOL	FALSE	FALSE	
120.6	E_CamRangeBitTr2[6]	BOOL	FALSE	FALSE	
120.7	E_CamRangeBitTr2[7]	BOOL	FALSE	FALSE	
121.0	E_CamRangeBitTr2[8]	BOOL	FALSE	FALSE	
121.1	E_CamRangeBitTr2[9]	BOOL	FALSE	FALSE	
121.2	E_CamRangeBitTr2[10]	BOOL	FALSE	FALSE	
121.3	E_CamRangeBitTr2[11]	BOOL	FALSE	FALSE	
121.4	E_CamRangeBitTr2[12]	BOOL	FALSE	FALSE	
121.5	E_CamRangeBitTr2[13]	BOOL	FALSE	FALSE	
121.6	E_CamRangeBitTr2[14]	BOOL	FALSE	FALSE	
122.0	E_CamRangeBitTr3[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 3
122.1	E_CamRangeBitTr3[1]	BOOL	FALSE	FALSE	
122.2	E_CamRangeBitTr3[2]	BOOL	FALSE	FALSE	
122.3	E_CamRangeBitTr3[3]	BOOL	FALSE	FALSE	
122.4	E_CamRangeBitTr3[4]	BOOL	FALSE	FALSE	
122.5	E_CamRangeBitTr3[5]	BOOL	FALSE	FALSE	
122.6	E_CamRangeBitTr3[6]	BOOL	FALSE	FALSE	
122.7	E_CamRangeBitTr3[7]	BOOL	FALSE	FALSE	
123.0	E_CamRangeBitTr3[8]	BOOL	FALSE	FALSE	
123.1	E_CamRangeBitTr3[9]	BOOL	FALSE	FALSE	
123.2	E_CamRangeBitTr3[10]	BOOL	FALSE	FALSE	
123.3	E_CamRangeBitTr3[11]	BOOL	FALSE	FALSE	
123.4	E_CamRangeBitTr3[12]	BOOL	FALSE	FALSE	
123.5	E_CamRangeBitTr3[13]	BOOL	FALSE	FALSE	
123.6	E_CamRangeBitTr3[14]	BOOL	FALSE	FALSE	
124.0	E_CamRangeBitTr4[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 4
124.1	E_CamRangeBitTr4[1]	BOOL	FALSE	FALSE	
124.2	E_CamRangeBitTr4[2]	BOOL	FALSE	FALSE	
124.3	E_CamRangeBitTr4[3]	BOOL	FALSE	FALSE	
124.4	E_CamRangeBitTr4[4]	BOOL	FALSE	FALSE	
124.5	E_CamRangeBitTr4[5]	BOOL	FALSE	FALSE	
124.6	E_CamRangeBitTr4[6]	BOOL	FALSE	FALSE	
124.7	E_CamRangeBitTr4[7]	BOOL	FALSE	FALSE	
125.0	E_CamRangeBitTr4[8]	BOOL	FALSE	FALSE	
125.1	E_CamRangeBitTr4[9]	BOOL	FALSE	FALSE	
125.2	E_CamRangeBitTr4[10]	BOOL	FALSE	FALSE	
125.3	E_CamRangeBitTr4[11]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
125.4	E_CamRangeBitTr4[12]	BOOL	FALSE	FALSE	
125.5	E_CamRangeBitTr4[13]	BOOL	FALSE	FALSE	
125.6	E_CamRangeBitTr4[14]	BOOL	FALSE	FALSE	
126.0	f126	WORD	W#16#0	W#16#0	internal
128.0	E_MMC_ProgtestSuppress	BOOL	FALSE	FALSE	HMI->PLC: Program test to suppress
128.1	E_MMC_ProgtestActivate	BOOL	FALSE	FALSE	HMI->PLC: Program test activate
128.2	f128_2	BOOL	FALSE	FALSE	
128.3	f128_3	BOOL	FALSE	FALSE	
128.4	f128_4	BOOL	FALSE	FALSE	
128.5	f128_5	BOOL	FALSE	FALSE	
128.6	f128_6	BOOL	FALSE	FALSE	
128.7	f128_7	BOOL	FALSE	FALSE	
129.0	f129	BYTE	B#16#0	B#16#0	
130.0	f130	WORD	W#16#0	W#16#0	
132.0	E_SensorAv	BOOL	FALSE	FALSE	Sensors available
132.1	E_S1aMeasARod	BOOL	FALSE	FALSE	Sensor S1: analogous measurement position of actuating rod
132.2	f132_2	BOOL	FALSE	FALSE	
132.3	f132_3	BOOL	FALSE	FALSE	
132.4	E_S4dPistonStopP	BOOL	FALSE	FALSE	Sensor S4: digital value piston stop position
132.5	E_S5dAngleShaft	BOOL	FALSE	FALSE	Sensor S5: digital value angle situation shaft
132.6	E_S6Temp	BOOL	FALSE	FALSE	Sensor S6: temperature
132.7	f132_7	BOOL	FALSE	FALSE	
133.0	f133	BYTE	B#16#0	B#16#0	
134.0	E_ClampingState	INT	0	0	state of the clamping system
136.0	E_AnalogSensor	INT	0	0	analog sensor on the motor
138.0	f138_0	BOOL	FALSE	FALSE	
138.1	f138_1	BOOL	FALSE	FALSE	
138.2	f138_2	BOOL	FALSE	FALSE	
138.3	f138_3	BOOL	FALSE	FALSE	
138.4	E_S4PistonStopP	BOOL	FALSE	FALSE	Sensor S4: piston stop position
138.5	E_S5AngleShaft	BOOL	FALSE	FALSE	Sensor S5: angle situation shaft
138.6	f138_6	BOOL	FALSE	FALSE	
138.7	f138_7	BOOL	FALSE	FALSE	
139.0	f139	BYTE	B#16#0	B#16#0	

DB36 - <offline>

"AsseC2"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT31

Nome:**Famiglia:****Autore:****Versione:**

0.1

Versione blocco:

2

Lunghezza (blocco / dati):

01466 / 00140

Data e ora**Codice:**

10/03/2014 12.08.43

Interfaccia:

03/11/2008 08.00.00

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)

09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	A_FD_OR	BYTE	B#16#0	B#16#0	Feedrate override
1.0	A_DriveEnable	BOOL	FALSE	FALSE	Drive test movement enable
1.1	A_AckFixedStop	BOOL	FALSE	FALSE	Acknowledge fixed stop reached
1.2	A_SensorFixedStop	BOOL	FALSE	FALSE	Sensor fixed stop
1.3	A_ASpDisable	BOOL	FALSE	FALSE	Axis/spindle disable
1.4	A_Follow_upMode	BOOL	FALSE	FALSE	Follow-up mode
1.5	A_PosMeas1	BOOL	FALSE	FALSE	Position measuring system 1
1.6	A_PosMeas2	BOOL	FALSE	FALSE	Position measuring system 2
1.7	A_ORactive	BOOL	FALSE	FALSE	Override active
2.0	A_SWCam	BOOL	FALSE	FALSE	SW cam activation
2.1	A_ContrEnable	BOOL	FALSE	FALSE	Controller enable
2.2	A_DeIDTGSpReset	BOOL	FALSE	FALSE	Delete distance to go/Spindle-Reset
2.3	A_Clamp	BOOL	FALSE	FALSE	Clamping in progress
2.4	A_RefVal1	BOOL	FALSE	FALSE	Reference point value 1
2.5	A_RefVal2	BOOL	FALSE	FALSE	Reference point value 2
2.6	A_RefVal3	BOOL	FALSE	FALSE	Reference point value 3
2.7	A_RefVal4	BOOL	FALSE	FALSE	Reference point value 4
3.0	A_ExtZO	BOOL	FALSE	FALSE	Import external ZO
3.1	A_EnabTravFixedStop	BOOL	FALSE	FALSE	Enable travel to fixed stop
3.2	A_FixedFD1	BOOL	FALSE	FALSE	Activate fixed feed 1
3.3	A_FixedFD2	BOOL	FALSE	FALSE	Activate fixed feed 2
3.4	A_FixedFD3	BOOL	FALSE	FALSE	Activate fixed feed 3
3.5	A_FixedFD4	BOOL	FALSE	FALSE	Activate fixed feed 4
3.6	A_VelocSpeedLimit	BOOL	FALSE	FALSE	Velocity/spindle speed limitation
3.7	A_PrgtestAxRel	BOOL	FALSE	FALSE	Program test axis/spindle release
4.0	A_HW1	BOOL	FALSE	FALSE	Activate handwheel 1
4.1	A_HW2	BOOL	FALSE	FALSE	Activate handwheel 2
4.2	A_HW3	BOOL	FALSE	FALSE	Activate handwheel 3
4.3	A_FDSpStop	BOOL	FALSE	FALSE	Feed stop/spindle stop
4.4	A_Disable	BOOL	FALSE	FALSE	Traversing key disable

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
4.5	A_RapidTrOR	BOOL	FALSE	FALSE	Rapid traverse override
4.6	A_Minus	BOOL	FALSE	FALSE	Traversing key minus
4.7	A_Plus	BOOL	FALSE	FALSE	Traversing key plus
5.0	A_INC1	BOOL	FALSE	FALSE	INC1
5.1	A_INC10	BOOL	FALSE	FALSE	INC10
5.2	A_INC100	BOOL	FALSE	FALSE	INC100
5.3	A_INC1000	BOOL	FALSE	FALSE	INC1000
5.4	A_INC10000	BOOL	FALSE	FALSE	INC10000
5.5	A_INCVar	BOOL	FALSE	FALSE	INC variable
6.0	A_OEMAxis	BYTE	B#16#0	B#16#0	OEM axis signals
7.0	A_InvHWDirOfRot	BOOL	FALSE	FALSE	Inverting handwheel direction of rotation
7.1	f7_1	BOOL	FALSE	FALSE	
7.2	f7_2	BOOL	FALSE	FALSE	
7.3	f7_3	BOOL	FALSE	FALSE	
7.4	f7_4	BOOL	FALSE	FALSE	
7.5	f7_5	BOOL	FALSE	FALSE	
7.6	f7_6	BOOL	FALSE	FALSE	
7.7	f7_7	BOOL	FALSE	FALSE	
8.0	A_NCASpChanA	BOOL	FALSE	FALSE	Assign NC axis/spindle channel A
8.1	A_NCASpChanB	BOOL	FALSE	FALSE	Assign NC axis/spindle channel B
8.2	A_NCASpChanC	BOOL	FALSE	FALSE	Assign NC axis/spindle channel C
8.3	A_NCASpChanD	BOOL	FALSE	FALSE	Assign NC axis/spindle channel D
8.4	A_NCASpStrobe	BOOL	FALSE	FALSE	Activation of assignment with pos. edge
8.5	f8_5	BOOL	FALSE	FALSE	
8.6	f8_6	BOOL	FALSE	FALSE	
8.7	A_PLCAsp	BOOL	FALSE	FALSE	Request PLC axis/spindle
9.0	A_Para_A	BOOL	FALSE	FALSE	Parameter block servo A
9.1	A_Para_B	BOOL	FALSE	FALSE	Parameter block servo B
9.2	A_Para_C	BOOL	FALSE	FALSE	Parameter block servo C
9.3	A_LockParSetDef	BOOL	FALSE	FALSE	Lock parameter set definition from NC
9.4	f9_4	BOOL	FALSE	FALSE	
9.5	f9_5	BOOL	FALSE	FALSE	
9.6	f9_6	BOOL	FALSE	FALSE	
9.7	f9_7	BOOL	FALSE	FALSE	
10.0	A_REPOSDelay	BOOL	FALSE	FALSE	REPOS DELAY
10.1	f10_1	BOOL	FALSE	FALSE	
10.2	f10_2	BOOL	FALSE	FALSE	
10.3	f10_3	BOOL	FALSE	FALSE	
10.4	f10_4	BOOL	FALSE	FALSE	
10.5	f10_5	BOOL	FALSE	FALSE	
10.6	f10_6	BOOL	FALSE	FALSE	
10.7	f10_7	BOOL	FALSE	FALSE	
11.0	A_StartBrakeTest	BOOL	FALSE	FALSE	Start brake test
11.1	f11_1	BOOL	FALSE	FALSE	
11.2	f11_2	BOOL	FALSE	FALSE	
11.3	f11_3	BOOL	FALSE	FALSE	
11.4	f11_4	BOOL	FALSE	FALSE	
11.5	f11_5	BOOL	FALSE	FALSE	
11.6	f11_6	BOOL	FALSE	FALSE	

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11.7	f11_7	BOOL	FALSE	FALSE	
12.0	A_HWLimitMinus	BOOL	FALSE	FALSE	Hardware limit switch minus
12.1	A_HWLimitPlus	BOOL	FALSE	FALSE	Hardware limit switch plus
12.2	A_SWLimit2Minus	BOOL	FALSE	FALSE	2nd software limit switch minus
12.3	A_SWLimit2Plus	BOOL	FALSE	FALSE	2nd software limit switch plus
12.4	A_ModuloLimitEn	BOOL	FALSE	FALSE	Modulo limit enabled
12.5	f12_5	BOOL	FALSE	FALSE	
12.6	f12_6	BOOL	FALSE	FALSE	
12.7	A_DelayRef	BOOL	FALSE	FALSE	Delay reference point approach
13.0	A_JogFixPPos0	BOOL	FALSE	FALSE	JogFixPointPos 0
13.1	A_JogFixPPos1	BOOL	FALSE	FALSE	JogFixPointPos 1
13.2	A_JogFixPPos2	BOOL	FALSE	FALSE	JogFixPointPos 2
13.3	A_JogToPos	BOOL	FALSE	FALSE	Jog to position
13.4	f13_4	BOOL	FALSE	FALSE	
13.5	f13_5	BOOL	FALSE	FALSE	
13.6	f13_6	BOOL	FALSE	FALSE	
13.7	f13_7	BOOL	FALSE	FALSE	
14.0	A_ProgtestSuppress	BOOL	FALSE	FALSE	Program test to supress
14.1	A_ProgtestActivate	BOOL	FALSE	FALSE	Program test activate
14.2	f14_2	BOOL	FALSE	FALSE	
14.3	f14_3	BOOL	FALSE	FALSE	
14.4	f14_4	BOOL	FALSE	FALSE	
14.5	f14_5	BOOL	FALSE	FALSE	
14.6	f14_6	BOOL	FALSE	FALSE	
14.7	f14_7	BOOL	FALSE	FALSE	
15.0	f15	BYTE	B#16#0	B#16#0	
16.0	A_ActGearA	BOOL	FALSE	FALSE	Actual gear stage A
16.1	A_ActGearB	BOOL	FALSE	FALSE	Actual gear stage B
16.2	A_ActGearC	BOOL	FALSE	FALSE	Actual gear stage C
16.3	A_GearChangeOv	BOOL	FALSE	FALSE	Gear has changed over
16.4	A_Sp1Syn	BOOL	FALSE	FALSE	Re-synchronize spindle 1
16.5	A_Sp2Syn	BOOL	FALSE	FALSE	Re-synchronize spindle 2
16.6	A_NoMonitorGear	BOOL	FALSE	FALSE	No monitoring when changing gear
16.7	A_DeleteS	BOOL	FALSE	FALSE	Delete S value
17.0	A_FD_ORSp	BOOL	FALSE	FALSE	Feedrate override for spindle valid
17.1	f17_1	BOOL	FALSE	FALSE	
17.2	f17_2	BOOL	FALSE	FALSE	
17.3	f17_3	BOOL	FALSE	FALSE	
17.4	A_Sp1SynP	BOOL	FALSE	FALSE	Re-synchronize spindle 1 f. positioning
17.5	A_Sp2SynP	BOOL	FALSE	FALSE	Re-synchronize spindle 2 f. positioning
17.6	A_M3M4Inv	BOOL	FALSE	FALSE	Invert M3/M4
17.7	f17_7	BOOL	FALSE	FALSE	
18.0	f18_0	BOOL	FALSE	FALSE	
18.1	f18_1	BOOL	FALSE	FALSE	
18.2	f18_2	BOOL	FALSE	FALSE	
18.3	f18_3	BOOL	FALSE	FALSE	
18.4	A_OscilPLC	BOOL	FALSE	FALSE	Oscillation via PLC
18.5	A_OscilSpeed	BOOL	FALSE	FALSE	enable Oscillation

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18.6	A_SetRotDirectRight	BOOL	FALSE	FALSE	Setpoint osci. direct. right
18.7	A_SetRotDirectLeft	BOOL	FALSE	FALSE	Setpoint osci. direct. left
19.0	A_SpOR	BYTE	B#16#0	B#16#0	Spindle override
20.0	f20_0	BOOL	FALSE	FALSE	
20.1	A_RUEncQuStop	BOOL	FALSE	FALSE	Run-up encoder quick stop
20.2	f20_2	BOOL	FALSE	FALSE	
20.3	A_SpeedSetpSmooth	BOOL	FALSE	FALSE	Speed setpoint smoothing
20.4	f20_4	BOOL	FALSE	FALSE	
20.5	A_HoldBrakeToOpen	BOOL	FALSE	FALSE	holding brake open
20.6	f20_6	BOOL	FALSE	FALSE	
20.7	f20_7	BOOL	FALSE	FALSE	
21.0	A_ParA	BOOL	FALSE	FALSE	Parameter set selection A
21.1	A_ParB	BOOL	FALSE	FALSE	Parameter set selection B
21.2	A_ParC	BOOL	FALSE	FALSE	Parameter set selection C
21.3	A_MotA	BOOL	FALSE	FALSE	Motor selection A
21.4	A_MotB	BOOL	FALSE	FALSE	Motor selection B
21.5	A_MotOK	BOOL	FALSE	FALSE	Motor selected
21.6	A_IntegratDisable	BOOL	FALSE	FALSE	n controller integrator disable
21.7	A_PulseEnable	BOOL	FALSE	FALSE	Pulse enable
22.0	A_SG_SBH	BOOL	FALSE	FALSE	Deselection SG/SBH
22.1	A_SBH	BOOL	FALSE	FALSE	Deselection of safe standstill
22.2	f22_2	BOOL	FALSE	FALSE	
22.3	A_SGselect0	BOOL	FALSE	FALSE	Selection SG bit 0
22.4	A_SGselect1	BOOL	FALSE	FALSE	Selection SG bit 1
22.5	f22_5	BOOL	FALSE	FALSE	
22.6	f22_6	BOOL	FALSE	FALSE	
22.7	f22_7	BOOL	FALSE	FALSE	
23.0	A_Transmiss0	BOOL	FALSE	FALSE	Selection Transmission bit 0
23.1	A_Transmiss1	BOOL	FALSE	FALSE	Selection Transmission bit 1
23.2	A_Transmiss2	BOOL	FALSE	FALSE	Selection Transmission bit 2
23.3	f23_3	BOOL	FALSE	FALSE	
23.4	A_SE	BOOL	FALSE	FALSE	Selection SE
23.5	A_BrakeToClose	BOOL	FALSE	FALSE	Sinamics: Brake to close
23.6	f23_6	BOOL	FALSE	FALSE	
23.7	A_TestStop	BOOL	FALSE	FALSE	Activate test stop
24.0	A_RotationMonit	BOOL	FALSE	FALSE	Stepper motor: Rotation monitoring
24.1	A_ControlAx	BOOL	FALSE	FALSE	Control Axis
24.2	f24_2	BOOL	FALSE	FALSE	
24.3	f24_3	BOOL	FALSE	FALSE	
24.4	A_TorqComp	BOOL	FALSE	FALSE	Torque compensation
24.5	A_ChangSetpOutAss0	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed - Change setpoint output assignment
24.6	A_ChangSetpOutAss1	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed - Change setpoint output assignment
24.7	A_MS	BOOL	FALSE	FALSE	Master / Slave On
25.0	A_DynBComp	BOOL	FALSE	FALSE	dynamic backlash compensation activated

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
25.1	f25_1	BOOL	FALSE	FALSE	
25.2	f25_2	BOOL	FALSE	FALSE	
25.3	f25_3	BOOL	FALSE	FALSE	
25.4	f25_4	BOOL	FALSE	FALSE	
25.5	f25_5	BOOL	FALSE	FALSE	
25.6	f25_6	BOOL	FALSE	FALSE	
25.7	f25_7	BOOL	FALSE	FALSE	
26.0	f26_0	BOOL	FALSE	FALSE	
26.1	f26_1	BOOL	FALSE	FALSE	
26.2	f26_2	BOOL	FALSE	FALSE	
26.3	A_CompContr	BOOL	FALSE	FALSE	Compensation controller On
26.4	A_FollowAxOv	BOOL	FALSE	FALSE	Enable following axis override
26.5	f26_5	BOOL	FALSE	FALSE	
26.6	f26_6	BOOL	FALSE	FALSE	
26.7	f26_7	BOOL	FALSE	FALSE	
27.0	A_DEPMCS	BOOL	FALSE	FALSE	Resume: DEPMCS
27.1	A_DEPBCS	BOOL	FALSE	FALSE	Resume: DEPBCS
27.2	A_Corr	BOOL	FALSE	FALSE	Resume: Corr
27.3	A_HIAXMove	BOOL	FALSE	FALSE	Resume: HIAXMove
27.4	A_StopDEPMCS	BOOL	FALSE	FALSE	Stop: DEPMCS
27.5	A_StopDEPBCS	BOOL	FALSE	FALSE	Stop: DEPBCS
27.6	A_StopCorr	BOOL	FALSE	FALSE	Stop: Corr
27.7	A_StopHIAXMove	BOOL	FALSE	FALSE	Stop: HIAXMove
28.0	A_OscillAxExtRev	BOOL	FALSE	FALSE	OscillAxExtReversal
28.1	A_AxReset	BOOL	FALSE	FALSE	AXRESET
28.2	A_AxResume	BOOL	FALSE	FALSE	AXRESUME
28.3	A_SetRP	BOOL	FALSE	FALSE	Set reversal point
28.4	A_ChangeRP	BOOL	FALSE	FALSE	Change reversal point
28.5	A_StopRP	BOOL	FALSE	FALSE	Stop at next reversal point
28.6	A_Stop	BOOL	FALSE	FALSE	Stop
28.7	A_PLCAxis	BOOL	FALSE	FALSE	PLC checks axis
29.0	f29_0	BOOL	FALSE	FALSE	
29.1	f29_1	BOOL	FALSE	FALSE	
29.2	f29_2	BOOL	FALSE	FALSE	
29.3	f29_3	BOOL	FALSE	FALSE	
29.4	A_StartGantSynRun	BOOL	FALSE	FALSE	Start gantry synchronization run
29.5	A_NoAutoSync	BOOL	FALSE	FALSE	No auto sync
29.6	f29_6	BOOL	FALSE	FALSE	
29.7	f29_7	BOOL	FALSE	FALSE	
30.0	A_StopSpindle	BOOL	FALSE	FALSE	Stop spindle
30.1	A_StartCW	BOOL	FALSE	FALSE	Start spindle Clockwise
30.2	A_StartCCW	BOOL	FALSE	FALSE	Start spindle Counterclockwise
30.3	A_AutoGearStep	BOOL	FALSE	FALSE	Autom. gear step change
30.4	A_PosSpindle	BOOL	FALSE	FALSE	Position spindle
30.5	f30_5	BOOL	FALSE	FALSE	
30.6	f30_6	BOOL	FALSE	FALSE	
30.7	f30_7	BOOL	FALSE	FALSE	
31.0	f31_0	BOOL	FALSE	FALSE	
31.1	f31_1	BOOL	FALSE	FALSE	
31.2	f31_2	BOOL	FALSE	FALSE	
31.3	f31_3	BOOL	FALSE	FALSE	
31.4	A_Resynchronize	BOOL	FALSE	FALSE	Resynchronize

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31.5	A_DisSync	BOOL	FALSE	FALSE	Disable synchronization
31.6	A_Tracksync	BOOL	FALSE	FALSE	Track synchronism
31.7	A_DelSyncRunCorr	BOOL	FALSE	FALSE	Deleting synchronous run correction
32.0	f32_0	BOOL	FALSE	FALSE	
32.1	f32_1	BOOL	FALSE	FALSE	
32.2	A_extStopA	BOOL	FALSE	FALSE	Deselection external Stop A
32.3	A_extStopC	BOOL	FALSE	FALSE	Deselection external Stop C
32.4	A_extStopD	BOOL	FALSE	FALSE	Deselection external Stop D
32.5	A_extStopE	BOOL	FALSE	FALSE	Deselection external Stop E
32.6	f32_6	BOOL	FALSE	FALSE	
32.7	f32_7	BOOL	FALSE	FALSE	
33.0	f33_0	BOOL	FALSE	FALSE	
33.1	f33_1	BOOL	FALSE	FALSE	
33.2	f33_2	BOOL	FALSE	FALSE	
33.3	f33_3	BOOL	FALSE	FALSE	
33.4	A_SGcorr_0	BOOL	FALSE	FALSE	Selection SG-correction Bit 0
33.5	A_SGcorr_1	BOOL	FALSE	FALSE	Selection SG-correction Bit 1
33.6	A_SGcorr_2	BOOL	FALSE	FALSE	Selection SG-correction Bit 2
33.7	A_SGcorr_3	BOOL	FALSE	FALSE	Selection SG-correction Bit 3
34.0	A_SI_SetpLimBit0	BOOL	FALSE	FALSE	Set point limitation Bit0
34.1	A_SI_SetpLimBit1	BOOL	FALSE	FALSE	Set point limitation Bit1
34.2	f34_2	BOOL	FALSE	FALSE	
34.3	f34_3	BOOL	FALSE	FALSE	
34.4	f34_4	BOOL	FALSE	FALSE	
34.5	f34_5	BOOL	FALSE	FALSE	
34.6	f34_6	BOOL	FALSE	FALSE	
34.7	f34_7	BOOL	FALSE	FALSE	
35.0	f35	BYTE	B#16#0	B#16#0	
36.0	f36[36]	BYTE	B#16#0	B#16#0	
37.0	f36[37]	BYTE	B#16#0	B#16#0	
38.0	f36[38]	BYTE	B#16#0	B#16#0	
39.0	f36[39]	BYTE	B#16#0	B#16#0	
40.0	f36[40]	BYTE	B#16#0	B#16#0	
41.0	f36[41]	BYTE	B#16#0	B#16#0	
42.0	f36[42]	BYTE	B#16#0	B#16#0	
43.0	f36[43]	BYTE	B#16#0	B#16#0	
44.0	f36[44]	BYTE	B#16#0	B#16#0	
45.0	f36[45]	BYTE	B#16#0	B#16#0	
46.0	f36[46]	BYTE	B#16#0	B#16#0	
47.0	f36[47]	BYTE	B#16#0	B#16#0	
48.0	f36[48]	BYTE	B#16#0	B#16#0	
49.0	f36[49]	BYTE	B#16#0	B#16#0	
50.0	f36[50]	BYTE	B#16#0	B#16#0	
51.0	f36[51]	BYTE	B#16#0	B#16#0	
52.0	f36[52]	BYTE	B#16#0	B#16#0	
53.0	f36[53]	BYTE	B#16#0	B#16#0	
54.0	f36[54]	BYTE	B#16#0	B#16#0	
55.0	f36[55]	BYTE	B#16#0	B#16#0	
56.0	A_FeedDriveCAxEng	BOOL	FALSE	FALSE	Seperate feed drive as C axis engaged
56.1	A_SpSpeedDisp	BOOL	FALSE	FALSE	Spindle speed display

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
56.2	A_SpInsideClamp	BOOL	FALSE	FALSE	Spindle inside clamping
56.3	f56_3	BOOL	FALSE	FALSE	
56.4	f56_4	BOOL	FALSE	FALSE	
56.5	f56_5	BOOL	FALSE	FALSE	
56.6	f56_6	BOOL	FALSE	FALSE	
56.7	f56_7	BOOL	FALSE	FALSE	
57.0	f57	BYTE	B#16#0	B#16#0	
58.0	f58	WORD	W#16#0	W#16#0	FC18: internal
60.0	E_SpNA	BOOL	FALSE	FALSE	Spindle/no axis
60.1	E_NCU_Link	BOOL	FALSE	FALSE	NCU_link active axis
60.2	E_EncodFreq1	BOOL	FALSE	FALSE	Encoder limit frequency 1 exceeded
60.3	E_EncodFreq2	BOOL	FALSE	FALSE	Encoder limit frequency 2 exceeded
60.4	E_RefSyn1	BOOL	FALSE	FALSE	Referenced/synchronized 1
60.5	E_RefSyn2	BOOL	FALSE	FALSE	Referenced/synchronized 2
60.6	E_ExactCoarse	BOOL	FALSE	FALSE	Position reached with exact stop coarse
60.7	E_ExactFine	BOOL	FALSE	FALSE	Position reached with exact stop fine
61.0	E_TravRequ	BOOL	FALSE	FALSE	Travel request
61.1	E_AxialAlarm	BOOL	FALSE	FALSE	Axial alarm
61.2	E_AxisReady	BOOL	FALSE	FALSE	Axis ready
61.3	E_Follow_upMode	BOOL	FALSE	FALSE	Follow-up mode active
61.4	E_Stat	BOOL	FALSE	FALSE	Axis/spindle stationary (n<nmin)
61.5	E_PositContr	BOOL	FALSE	FALSE	Position controller active
61.6	E_SpeedContr	BOOL	FALSE	FALSE	Speed controller active
61.7	E_CurrentContr	BOOL	FALSE	FALSE	Current controller active
62.0	E_SWCam	BOOL	FALSE	FALSE	Software cams active
62.1	E_HWOverlay	BOOL	FALSE	FALSE	Handwheel overlay active
62.2	E_RevFD	BOOL	FALSE	FALSE	Revolutional feedrate active
62.3	E_MeasAct	BOOL	FALSE	FALSE	Measuring active
62.4	E_ActTravFStop	BOOL	FALSE	FALSE	Activate travel to fixed stop
62.5	E_FixedStop	BOOL	FALSE	FALSE	Fixed stop reached
62.6	E_ForceFixedStop	BOOL	FALSE	FALSE	Force fixed stop limited
62.7	E_AxContainerRot	BOOL	FALSE	FALSE	Axis container rotation active
63.0	E_AxReset	BOOL	FALSE	FALSE	Axis reset done
63.1	E_PLCCtrlAx	BOOL	FALSE	FALSE	PLCcontrolled axis
63.2	E_AxStop	BOOL	FALSE	FALSE	Axis stop active
63.3	E_AxSpDisable	BOOL	FALSE	FALSE	Axis/spindle disable active
63.4	E_StopDEPMCS	BOOL	FALSE	FALSE	stop DEPMCS active
63.5	E_StopDEPBCS	BOOL	FALSE	FALSE	stop DEPBCS active
63.6	E_StopCorr	BOOL	FALSE	FALSE	stop Corr active
63.7	E_StopHIAxMove	BOOL	FALSE	FALSE	Stop HIAxMove active
64.0	E_HW1	BOOL	FALSE	FALSE	Handwheel 1 active
64.1	E_HW2	BOOL	FALSE	FALSE	Handwheel 2 active
64.2	E_HW3	BOOL	FALSE	FALSE	Handwheel 3 active
64.3	f64_3	BOOL	FALSE	FALSE	
64.4	E_TReqMinus	BOOL	FALSE	FALSE	Travel request minus
64.5	E_TReqPlus	BOOL	FALSE	FALSE	Travel request plus
64.6	E_TCMinus	BOOL	FALSE	FALSE	Traverse command minus
64.7	E_TCPlus	BOOL	FALSE	FALSE	Traverse command plus

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65.0	E_INC1	BOOL	FALSE	FALSE	INC1
65.1	E_INC10	BOOL	FALSE	FALSE	INC10
65.2	E_INC100	BOOL	FALSE	FALSE	INC100
65.3	E_INC1000	BOOL	FALSE	FALSE	INC1000
65.4	E_INC10000	BOOL	FALSE	FALSE	INC10000
65.5	E_INCVar	BOOL	FALSE	FALSE	INC variable
65.6	f65_6	BOOL	FALSE	FALSE	
65.7	f65_7	BOOL	FALSE	FALSE	
66.0	E_OEMAxis	BYTE	B#16#0	B#16#0	OEM axis signals
67.0	E_InvHWDirOfRot	BOOL	FALSE	FALSE	Handwheel direction of rotation invert actively
67.1	f67_1	BOOL	FALSE	FALSE	
67.2	f67_2	BOOL	FALSE	FALSE	
67.3	f67_3	BOOL	FALSE	FALSE	
67.4	f67_4	BOOL	FALSE	FALSE	
67.5	f67_5	BOOL	FALSE	FALSE	
67.6	f67_6	BOOL	FALSE	FALSE	
67.7	f67_7	BOOL	FALSE	FALSE	
68.0	E_NCASpChanA	BOOL	FALSE	FALSE	NC axis/spindle in channel A
68.1	E_NCASpChanB	BOOL	FALSE	FALSE	NC axis/spindle in channel B
68.2	E_NCASpChanC	BOOL	FALSE	FALSE	NC axis/spindle in channel C
68.3	E_NCASpChanD	BOOL	FALSE	FALSE	NC axis/spindle in channel D
68.4	E_PLCType	BOOL	FALSE	FALSE	New type requested by PLC
68.5	E_ChPoss	BOOL	FALSE	FALSE	Change axis possible
68.6	E_NeutralSp	BOOL	FALSE	FALSE	Neutral axis/spindle
68.7	E_PLCAp	BOOL	FALSE	FALSE	PLC axis/spindle
69.0	E_ParS_A	BOOL	FALSE	FALSE	Parameter block servo A
69.1	E_ParS_B	BOOL	FALSE	FALSE	Parameter block servo B
69.2	E_ParS_C	BOOL	FALSE	FALSE	Parameter block servo C
69.3	E_NCUNumLink_3	BOOL	FALSE	FALSE	
69.4	E_NCUNumLink_4	BOOL	FALSE	FALSE	
69.5	E_NCUNumLink_5	BOOL	FALSE	FALSE	
69.6	E_NCUNumLink_6	BOOL	FALSE	FALSE	
69.7	E_NCUNumLink_7	BOOL	FALSE	FALSE	
70.0	E_ReposSh	BOOL	FALSE	FALSE	Repos shift
70.1	E_ReposShValid	BOOL	FALSE	FALSE	Repos shift valid
70.2	E_ReposDelayQuit	BOOL	FALSE	FALSE	Repos delay quit
70.3	f70_3	BOOL	FALSE	FALSE	
70.4	E_SI_Nck	BOOL	FALSE	FALSE	NCK-Safety Integrated active
70.5	E_SI_Drv_SICSCC	BOOL	FALSE	FALSE	DRV-Safety Integrated with SIC/SCC active
70.6	f70_6	BOOL	FALSE	FALSE	
70.7	f70_7	BOOL	FALSE	FALSE	
71.0	E_BrakeTest	BOOL	FALSE	FALSE	Brake test active
71.1	f71_1	BOOL	FALSE	FALSE	
71.2	f71_2	BOOL	FALSE	FALSE	
71.3	f71_3	BOOL	FALSE	FALSE	
71.4	E_POS_RESTORED1	BOOL	FALSE	FALSE	POS_RESTORED 1
71.5	E_POS_RESTORED2	BOOL	FALSE	FALSE	POS_RESTORED 2
71.6	f71_6	BOOL	FALSE	FALSE	
71.7	E_PLCAxDedic	BOOL	FALSE	FALSE	PLC Axis dedicated
72.0	E_MMC_REPOSDelay	BOOL	FALSE	FALSE	MMC REPOS DELAY

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
72.1	f72_1	BOOL	FALSE	FALSE	
72.2	f72_2	BOOL	FALSE	FALSE	
72.3	f72_3	BOOL	FALSE	FALSE	
72.4	f72_4	BOOL	FALSE	FALSE	
72.5	f72_5	BOOL	FALSE	FALSE	
72.6	f72_6	BOOL	FALSE	FALSE	
72.7	f72_7	BOOL	FALSE	FALSE	
73.0	f73	BYTE	B#16#0	B#16#0	
74.0	f74_0	BOOL	FALSE	FALSE	
74.1	f74_1	BOOL	FALSE	FALSE	
74.2	f74_2	BOOL	FALSE	FALSE	
74.3	f74_3	BOOL	FALSE	FALSE	
74.4	E_ModLimEnAct	BOOL	FALSE	FALSE	Modulo limit enabled active
74.5	f74_5	BOOL	FALSE	FALSE	
74.6	f74_6	BOOL	FALSE	FALSE	
74.7	f74_7	BOOL	FALSE	FALSE	
75.0	E_JogFixPPos0Act	BOOL	FALSE	FALSE	JogFixPointPos 0 active
75.1	E_JogFixPPos1Act	BOOL	FALSE	FALSE	JogFixPointPos 1 active
75.2	E_JogFixPPos2Act	BOOL	FALSE	FALSE	JogFixPointPos 2 active
75.3	E_JogFixPPos0	BOOL	FALSE	FALSE	JogFixPointPos 0 reached
75.4	E_JogFixPPos1	BOOL	FALSE	FALSE	JogFixPointPos 1 reached
75.5	E_JogFixPPos2	BOOL	FALSE	FALSE	JogFixPointPos 2 reached
75.6	E_JogToPos	BOOL	FALSE	FALSE	Jog to position active
75.7	E_JogPos	BOOL	FALSE	FALSE	Jog position reached
76.0	E_ScratchPulse	BOOL	FALSE	FALSE	Scratch pulse
76.1	f76_1	BOOL	FALSE	FALSE	
76.2	f76_2	BOOL	FALSE	FALSE	
76.3	f76_3	BOOL	FALSE	FALSE	
76.4	E_PathAxis	BOOL	FALSE	FALSE	Path axis
76.5	E_PosAxis	BOOL	FALSE	FALSE	Positioning axis
76.6	E_IndexAxisPos	BOOL	FALSE	FALSE	Indexing axis in position
76.7	E_CurvePos	BOOL	FALSE	FALSE	Curve axis in position
77.0	E_CollCheckRedSpeed	BOOL	FALSE	FALSE	reduced speed of Collisions Check
77.1	f77_1	BOOL	FALSE	FALSE	
77.2	f77_2	BOOL	FALSE	FALSE	
77.3	f77_3	BOOL	FALSE	FALSE	
77.4	f77_4	BOOL	FALSE	FALSE	
77.5	f77_5	BOOL	FALSE	FALSE	
77.6	f77_6	BOOL	FALSE	FALSE	
77.7	f77_7	BOOL	FALSE	FALSE	
78.0	E_FPosAxis	REAL	0.000000e+000	0.000000e+000	F function (REAL format) for positioning axes
82.0	E_SetpGearA	BOOL	FALSE	FALSE	Setpoint gear stage A
82.1	E_SetpGearB	BOOL	FALSE	FALSE	Setpoint gear stage B
82.2	E_SetpGearC	BOOL	FALSE	FALSE	Setpoint gear stage C
82.3	E_GearChange	BOOL	FALSE	FALSE	Gear changeover
82.4	f82_4	BOOL	FALSE	FALSE	
82.5	f82_5	BOOL	FALSE	FALSE	
82.6	f82_6	BOOL	FALSE	FALSE	
82.7	f82_7	BOOL	FALSE	FALSE	
83.0	E_SpeedLimit	BOOL	FALSE	FALSE	Speed limit exceeded

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
83.1	E_SetSpeedLimit	BOOL	FALSE	FALSE	Setpoint speed limited
83.2	E_SetSpeedIncreased	BOOL	FALSE	FALSE	Setpoint speed increased
83.3	E_GeoMonit	BOOL	FALSE	FALSE	Geometry monitoring
83.4	E_SupportAreaViol	BOOL	FALSE	FALSE	Support area limits violated
83.5	E_SetRange	BOOL	FALSE	FALSE	Spindle in setpoint range
83.6	E_SpeedMonit	BOOL	FALSE	FALSE	Speed monitoring
83.7	E_ActRotRight	BOOL	FALSE	FALSE	Actual rotation direction right
84.0	E_ConstCuttSpeed	BOOL	FALSE	FALSE	Const. cutting speed active
84.1	E_SUG	BOOL	FALSE	FALSE	SUG active (grinding wheel surface speed)
84.2	E_CLG	BOOL	FALSE	FALSE	CLG active
84.3	E_Tapping	BOOL	FALSE	FALSE	Tapping without compensating chuck
84.4	E_SyncMode	BOOL	FALSE	FALSE	Synchronous mode spindle active
84.5	E_PosMode	BOOL	FALSE	FALSE	Positioning mode spindle active
84.6	E_OscillMode	BOOL	FALSE	FALSE	Oscillation mode spindle active
84.7	E_ContrMode	BOOL	FALSE	FALSE	Control mode spindle active
85.0	E_ToolDynLimit	BOOL	FALSE	FALSE	Tool with limit of dynamics
85.1	f85_1	BOOL	FALSE	FALSE	
85.2	f85_2	BOOL	FALSE	FALSE	
85.3	f85_3	BOOL	FALSE	FALSE	
85.4	f85_4	BOOL	FALSE	FALSE	
85.5	E_SplnPosition	BOOL	FALSE	FALSE	Spindle in position
85.6	f85_6	BOOL	FALSE	FALSE	
85.7	f85_7	BOOL	FALSE	FALSE	
86.0	E_MFunct	INT	0	0	M function (INT) for spindle
88.0	E_SFunct	REAL	0.000000e+000	0.000000e+000	S function (REAL) for spindle
92.0	f92_0	BOOL	FALSE	FALSE	
92.1	E_RUEncDisabl	BOOL	FALSE	FALSE	Run-up encoder disable active
92.2	f92_2	BOOL	FALSE	FALSE	
92.3	E_SpeedSetpSmooth	BOOL	FALSE	FALSE	Speed setpoint smoothing active
92.4	E_RLIact	BOOL	FALSE	FALSE	RLI active
92.5	E_HoldBrakeOpened	BOOL	FALSE	FALSE	Holding brake opened
92.6	f92_6	BOOL	FALSE	FALSE	
92.7	E_DriveRunEn	BOOL	FALSE	FALSE	Drive run enabled
93.0	E_ParA	BOOL	FALSE	FALSE	Active parameter set A
93.1	E_ParB	BOOL	FALSE	FALSE	Active parameter set B
93.2	E_ParC	BOOL	FALSE	FALSE	Active parameter set C
93.3	E_MotA	BOOL	FALSE	FALSE	Active motor A
93.4	E_MotB	BOOL	FALSE	FALSE	Active motor B
93.5	E_MotOK	BOOL	FALSE	FALSE	Drive ready
93.6	E_IntegratDisable	BOOL	FALSE	FALSE	n controller integrator disabled
93.7	E_PulseEnable	BOOL	FALSE	FALSE	Pulses enabled
94.0	E_MTempWarn	BOOL	FALSE	FALSE	Temperature prewarning motor
94.1	E_HTempWarn	BOOL	FALSE	FALSE	Temperature prewarning heat sink
94.2	E_RUComplete	BOOL	FALSE	FALSE	Ramp-up complete
94.3	E_MdMdx	BOOL	FALSE	FALSE	Md<Mdx

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
94.4	E_NactNmin	BOOL	FALSE	FALSE	nact<nmin
94.5	E_NactNx	BOOL	FALSE	FALSE	nact<nx
94.6	E_NactNset	BOOL	FALSE	FALSE	nact=nset
94.7	E_Message	BOOL	FALSE	FALSE	Variable message function
95.0	E_UDClessAlThreshold	BOOL	FALSE	FALSE	UDC-link < alarm threshold
95.1	f95_1	BOOL	FALSE	FALSE	
95.2	f95_2	BOOL	FALSE	FALSE	
95.3	f95_3	BOOL	FALSE	FALSE	
95.4	f95_4	BOOL	FALSE	FALSE	
95.5	f95_5	BOOL	FALSE	FALSE	
95.6	f95_6	BOOL	FALSE	FALSE	
95.7	E_I2TLimit	BOOL	FALSE	FALSE	Power Section I2T limit
96.0	E_SpindleMonit	BOOL	FALSE	FALSE	Error spindle monitoring
96.1	E_AxisCtrl	BOOL	FALSE	FALSE	Axis control active
96.2	E_MSFine	BOOL	FALSE	FALSE	Master/Slave fine
96.3	E_MSCoarse	BOOL	FALSE	FALSE	Master/Slave coarse
96.4	E_MSCompContr	BOOL	FALSE	FALSE	Master/Slave Compensation controller activ
96.5	E_BitValCtrlOutChang0	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed 0: Change setpoint output assignment
96.6	E_BitValCtrlOutChang1	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed 1: Change setpoint output assignment
96.7	E_MS	BOOL	FALSE	FALSE	Master/ slave active
97.0	f97	BYTE	B#16#0	B#16#0	
98.0	E_SynchronFine	BOOL	FALSE	FALSE	Synchronism fine
98.1	E_SynchronCoarse	BOOL	FALSE	FALSE	Synchronism coarse
98.2	E_ActValCoupling	BOOL	FALSE	FALSE	Actual value coupling
98.3	f98_3	BOOL	FALSE	FALSE	
98.4	E_OverlayMotion	BOOL	FALSE	FALSE	Overlaid motion
98.5	E_SWL	BOOL	FALSE	FALSE	Speed warning limit reached
98.6	E_AWL	BOOL	FALSE	FALSE	Acceleration warning limit reached
98.7	E_EmRetr	BOOL	FALSE	FALSE	Emergency retraction active
99.0	E_MasterSp	BOOL	FALSE	FALSE	Master spindle
99.1	E_SlaveSp	BOOL	FALSE	FALSE	Slave spindle
99.2	E_SyncRunCorrDOut	BOOL	FALSE	FALSE	Synchronous run correction driven out
99.3	E_AxisAccel	BOOL	FALSE	FALSE	Axis accelerated
99.4	E_Sync	BOOL	FALSE	FALSE	Synchronization active
99.5	E_MSR	BOOL	FALSE	FALSE	Max speed reached
99.6	E_MAR	BOOL	FALSE	FALSE	Max acceleration reached
99.7	f99_7	BOOL	FALSE	FALSE	
100.0	f100_0	BOOL	FALSE	FALSE	
100.1	f100_1	BOOL	FALSE	FALSE	
100.2	E_OscillAxExtRev	BOOL	FALSE	FALSE	OscillAxExt Reversal active
100.3	E_StopOscill	BOOL	FALSE	FALSE	Oscillation cannot start
100.4	E_ErrorOscill	BOOL	FALSE	FALSE	Error during oscillation
100.5	E_SparkOut	BOOL	FALSE	FALSE	Spark-out active
100.6	E_OscillMotion	BOOL	FALSE	FALSE	Oscillation motion active
100.7	E_Oscill	BOOL	FALSE	FALSE	Oscillation active
101.0	f101_0	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
101.1	f101_1	BOOL	FALSE	FALSE	
101.2	E_GantCOLimit	BOOL	FALSE	FALSE	Gantry cut-off limit exceeded
101.3	E_GantWarn	BOOL	FALSE	FALSE	Gantry warning limit exceeded
101.4	E_SynRunStart	BOOL	FALSE	FALSE	Synchronization run ready to start
101.5	E_GantGroupSyn	BOOL	FALSE	FALSE	Gantry grouping is synchronous
101.6	E_GantLeadAxis	BOOL	FALSE	FALSE	Gantry leading axis
101.7	E_GantAxis	BOOL	FALSE	FALSE	Gantry axis
102.0	E_DynBComp	BOOL	FALSE	FALSE	dynamic backlash compensation activ
102.1	f102_1	BOOL	FALSE	FALSE	
102.2	f102_2	BOOL	FALSE	FALSE	
102.3	f102_3	BOOL	FALSE	FALSE	
102.4	f102_4	BOOL	FALSE	FALSE	
102.5	f102_5	BOOL	FALSE	FALSE	
102.6	f102_6	BOOL	FALSE	FALSE	
102.7	f102_7	BOOL	FALSE	FALSE	
103.0	E_SyncRunCorrIncl	BOOL	FALSE	FALSE	Synchronous run correction is included
103.1	f103_1	BOOL	FALSE	FALSE	
103.2	f103_2	BOOL	FALSE	FALSE	
103.3	f103_3	BOOL	FALSE	FALSE	
103.4	E_Synchron2Fine	BOOL	FALSE	FALSE	Synchronism fine
103.5	E_Synchron2Coarse	BOOL	FALSE	FALSE	Synchronism coarse
103.6	f103_6	BOOL	FALSE	FALSE	
103.7	f103_7	BOOL	FALSE	FALSE	
104.0	E_AIAxis[1]	BOOL	FALSE	FALSE	
104.1	E_AIAxis[2]	BOOL	FALSE	FALSE	
104.2	E_AIAxis[3]	BOOL	FALSE	FALSE	
104.3	E_AIAxis[4]	BOOL	FALSE	FALSE	
104.4	E_AIAxis[5]	BOOL	FALSE	FALSE	
104.5	E_AIAxis[6]	BOOL	FALSE	FALSE	
104.6	E_AIAxis[7]	BOOL	FALSE	FALSE	
104.7	E_AIAxis[8]	BOOL	FALSE	FALSE	
105.0	E_AIAxis[9]	BOOL	FALSE	FALSE	
105.1	E_AIAxis[10]	BOOL	FALSE	FALSE	
105.2	E_AIAxis[11]	BOOL	FALSE	FALSE	
105.3	E_AIAxis[12]	BOOL	FALSE	FALSE	
105.4	E_AIAxis[13]	BOOL	FALSE	FALSE	
105.5	E_AIAxis[14]	BOOL	FALSE	FALSE	
105.6	E_AIAxis[15]	BOOL	FALSE	FALSE	
105.7	E_AIAxis[16]	BOOL	FALSE	FALSE	
106.0	E_AIAxis[17]	BOOL	FALSE	FALSE	
106.1	E_AIAxis[18]	BOOL	FALSE	FALSE	
106.2	E_AIAxis[19]	BOOL	FALSE	FALSE	
106.3	E_AIAxis[20]	BOOL	FALSE	FALSE	
106.4	E_AIAxis[21]	BOOL	FALSE	FALSE	
106.5	E_AIAxis[22]	BOOL	FALSE	FALSE	
106.6	E_AIAxis[23]	BOOL	FALSE	FALSE	
106.7	E_AIAxis[24]	BOOL	FALSE	FALSE	
107.0	E_AIAxis[25]	BOOL	FALSE	FALSE	
107.1	E_AIAxis[26]	BOOL	FALSE	FALSE	
107.2	E_AIAxis[27]	BOOL	FALSE	FALSE	
107.3	E_AIAxis[28]	BOOL	FALSE	FALSE	
107.4	E_AIAxis[29]	BOOL	FALSE	FALSE	
107.5	E_AIAxis[30]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
107.6	E_AIAxis[31]	BOOL	FALSE	FALSE	
108.0	E_SG_SBH	BOOL	FALSE	FALSE	Active SG/SBH
108.1	E_ErrLifeS_CRC	BOOL	FALSE	FALSE	Error lifesign or CRC-error
108.2	E_ImpdelNCK	BOOL	FALSE	FALSE	Delete pulses NCK
108.3	r108_3	BOOL	FALSE	FALSE	
108.4	r108_4	BOOL	FALSE	FALSE	
108.5	r108_5	BOOL	FALSE	FALSE	
108.6	r108_6	BOOL	FALSE	FALSE	
108.7	E_SRef	BOOL	FALSE	FALSE	Axis safely referenced
109.0	E_SN1Plus	BOOL	FALSE	FALSE	Actual position > cam position SN1+
109.1	E_SN1Minus	BOOL	FALSE	FALSE	Actual position > cam position SN1-
109.2	E_SN2Plus	BOOL	FALSE	FALSE	Actual position > cam position SN2+
109.3	E_SN2Minus	BOOL	FALSE	FALSE	Actual position > cam position SN2-
109.4	E_SN3Plus	BOOL	FALSE	FALSE	Actual position > cam position SN3+
109.5	E_SN3Minus	BOOL	FALSE	FALSE	Actual position > cam position SN3-
109.6	E_SN4Plus	BOOL	FALSE	FALSE	Actual position > cam position SN4+
109.7	E_SN4Minus	BOOL	FALSE	FALSE	Actual position > cam position SN4-
110.0	f110_0	BOOL	FALSE	FALSE	
110.1	E_SBH	BOOL	FALSE	FALSE	Active SBH
110.2	f110_2	BOOL	FALSE	FALSE	
110.3	E_SG_0	BOOL	FALSE	FALSE	Active SG 0
110.4	E_SG_1	BOOL	FALSE	FALSE	Active SG 1
110.5	E_n_nx	BOOL	FALSE	FALSE	n < nx
110.6	f110_6	BOOL	FALSE	FALSE	
110.7	f110_7	BOOL	FALSE	FALSE	
111.0	f111_0	BOOL	FALSE	FALSE	
111.1	f111_1	BOOL	FALSE	FALSE	
111.2	f111_2	BOOL	FALSE	FALSE	
111.3	f111_3	BOOL	FALSE	FALSE	
111.4	E_StopAB	BOOL	FALSE	FALSE	Stop A/B active
111.5	E_StopC	BOOL	FALSE	FALSE	Stop C active
111.6	E_StopD	BOOL	FALSE	FALSE	Stop D active
111.7	E_StopE	BOOL	FALSE	FALSE	Stop E active
112.0	E_CamRangeTr1	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 1
113.0	E_CamRangeTr2	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 2
114.0	E_CamRangeTr3	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 3
115.0	E_CamRangeTr4	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 4
116.0	f116	BYTE	B#16#0	B#16#0	
117.0	E_CamTrack1	BOOL	FALSE	FALSE	Cam Track 1
117.1	E_CamTrack2	BOOL	FALSE	FALSE	Cam Track 2
117.2	E_CamTrack3	BOOL	FALSE	FALSE	Cam Track 3
117.3	E_CamTrack4	BOOL	FALSE	FALSE	Cam Track 4
117.4	f117_4	BOOL	FALSE	FALSE	
117.5	f117_5	BOOL	FALSE	FALSE	
117.6	f117_6	BOOL	FALSE	FALSE	
117.7	f117_7	BOOL	FALSE	FALSE	
118.0	E_CamRangeBitTr1[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 1
118.1	E_CamRangeBitTr1[1]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
118.2	E_CamRangeBitTr1[2]	BOOL	FALSE	FALSE	
118.3	E_CamRangeBitTr1[3]	BOOL	FALSE	FALSE	
118.4	E_CamRangeBitTr1[4]	BOOL	FALSE	FALSE	
118.5	E_CamRangeBitTr1[5]	BOOL	FALSE	FALSE	
118.6	E_CamRangeBitTr1[6]	BOOL	FALSE	FALSE	
118.7	E_CamRangeBitTr1[7]	BOOL	FALSE	FALSE	
119.0	E_CamRangeBitTr1[8]	BOOL	FALSE	FALSE	
119.1	E_CamRangeBitTr1[9]	BOOL	FALSE	FALSE	
119.2	E_CamRangeBitTr1[10]	BOOL	FALSE	FALSE	
119.3	E_CamRangeBitTr1[11]	BOOL	FALSE	FALSE	
119.4	E_CamRangeBitTr1[12]	BOOL	FALSE	FALSE	
119.5	E_CamRangeBitTr1[13]	BOOL	FALSE	FALSE	
119.6	E_CamRangeBitTr1[14]	BOOL	FALSE	FALSE	
120.0	E_CamRangeBitTr2[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 2
120.1	E_CamRangeBitTr2[1]	BOOL	FALSE	FALSE	
120.2	E_CamRangeBitTr2[2]	BOOL	FALSE	FALSE	
120.3	E_CamRangeBitTr2[3]	BOOL	FALSE	FALSE	
120.4	E_CamRangeBitTr2[4]	BOOL	FALSE	FALSE	
120.5	E_CamRangeBitTr2[5]	BOOL	FALSE	FALSE	
120.6	E_CamRangeBitTr2[6]	BOOL	FALSE	FALSE	
120.7	E_CamRangeBitTr2[7]	BOOL	FALSE	FALSE	
121.0	E_CamRangeBitTr2[8]	BOOL	FALSE	FALSE	
121.1	E_CamRangeBitTr2[9]	BOOL	FALSE	FALSE	
121.2	E_CamRangeBitTr2[10]	BOOL	FALSE	FALSE	
121.3	E_CamRangeBitTr2[11]	BOOL	FALSE	FALSE	
121.4	E_CamRangeBitTr2[12]	BOOL	FALSE	FALSE	
121.5	E_CamRangeBitTr2[13]	BOOL	FALSE	FALSE	
121.6	E_CamRangeBitTr2[14]	BOOL	FALSE	FALSE	
122.0	E_CamRangeBitTr3[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 3
122.1	E_CamRangeBitTr3[1]	BOOL	FALSE	FALSE	
122.2	E_CamRangeBitTr3[2]	BOOL	FALSE	FALSE	
122.3	E_CamRangeBitTr3[3]	BOOL	FALSE	FALSE	
122.4	E_CamRangeBitTr3[4]	BOOL	FALSE	FALSE	
122.5	E_CamRangeBitTr3[5]	BOOL	FALSE	FALSE	
122.6	E_CamRangeBitTr3[6]	BOOL	FALSE	FALSE	
122.7	E_CamRangeBitTr3[7]	BOOL	FALSE	FALSE	
123.0	E_CamRangeBitTr3[8]	BOOL	FALSE	FALSE	
123.1	E_CamRangeBitTr3[9]	BOOL	FALSE	FALSE	
123.2	E_CamRangeBitTr3[10]	BOOL	FALSE	FALSE	
123.3	E_CamRangeBitTr3[11]	BOOL	FALSE	FALSE	
123.4	E_CamRangeBitTr3[12]	BOOL	FALSE	FALSE	
123.5	E_CamRangeBitTr3[13]	BOOL	FALSE	FALSE	
123.6	E_CamRangeBitTr3[14]	BOOL	FALSE	FALSE	
124.0	E_CamRangeBitTr4[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 4
124.1	E_CamRangeBitTr4[1]	BOOL	FALSE	FALSE	
124.2	E_CamRangeBitTr4[2]	BOOL	FALSE	FALSE	
124.3	E_CamRangeBitTr4[3]	BOOL	FALSE	FALSE	
124.4	E_CamRangeBitTr4[4]	BOOL	FALSE	FALSE	
124.5	E_CamRangeBitTr4[5]	BOOL	FALSE	FALSE	
124.6	E_CamRangeBitTr4[6]	BOOL	FALSE	FALSE	
124.7	E_CamRangeBitTr4[7]	BOOL	FALSE	FALSE	
125.0	E_CamRangeBitTr4[8]	BOOL	FALSE	FALSE	
125.1	E_CamRangeBitTr4[9]	BOOL	FALSE	FALSE	
125.2	E_CamRangeBitTr4[10]	BOOL	FALSE	FALSE	
125.3	E_CamRangeBitTr4[11]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
125.4	E_CamRangeBitTr4[12]	BOOL	FALSE	FALSE	
125.5	E_CamRangeBitTr4[13]	BOOL	FALSE	FALSE	
125.6	E_CamRangeBitTr4[14]	BOOL	FALSE	FALSE	
126.0	f126	WORD	W#16#0	W#16#0	internal
128.0	E_MMC_ProgtestSuppress	BOOL	FALSE	FALSE	HMI->PLC: Program test to suppress
128.1	E_MMC_ProgtestActivate	BOOL	FALSE	FALSE	HMI->PLC: Program test activate
128.2	f128_2	BOOL	FALSE	FALSE	
128.3	f128_3	BOOL	FALSE	FALSE	
128.4	f128_4	BOOL	FALSE	FALSE	
128.5	f128_5	BOOL	FALSE	FALSE	
128.6	f128_6	BOOL	FALSE	FALSE	
128.7	f128_7	BOOL	FALSE	FALSE	
129.0	f129	BYTE	B#16#0	B#16#0	
130.0	f130	WORD	W#16#0	W#16#0	
132.0	E_SensorAv	BOOL	FALSE	FALSE	Sensors available
132.1	E_S1aMeasARod	BOOL	FALSE	FALSE	Sensor S1: analogous measurement position of actuating rod
132.2	f132_2	BOOL	FALSE	FALSE	
132.3	f132_3	BOOL	FALSE	FALSE	
132.4	E_S4dPistonStopP	BOOL	FALSE	FALSE	Sensor S4: digital value piston stop position
132.5	E_S5dAngleShaft	BOOL	FALSE	FALSE	Sensor S5: digital value angle situation shaft
132.6	E_S6Temp	BOOL	FALSE	FALSE	Sensor S6: temperature
132.7	f132_7	BOOL	FALSE	FALSE	
133.0	f133	BYTE	B#16#0	B#16#0	
134.0	E_ClampingState	INT	0	0	state of the clamping system
136.0	E_AnalogSensor	INT	0	0	analog sensor on the motor
138.0	f138_0	BOOL	FALSE	FALSE	
138.1	f138_1	BOOL	FALSE	FALSE	
138.2	f138_2	BOOL	FALSE	FALSE	
138.3	f138_3	BOOL	FALSE	FALSE	
138.4	E_S4PistonStopP	BOOL	FALSE	FALSE	Sensor S4: piston stop position
138.5	E_S5AngleShaft	BOOL	FALSE	FALSE	Sensor S5: angle situation shaft
138.6	f138_6	BOOL	FALSE	FALSE	
138.7	f138_7	BOOL	FALSE	FALSE	
139.0	f139	BYTE	B#16#0	B#16#0	

DB37 - <offline>

"AsseA1"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT31

Nome:**Famiglia:****Autore:****Versione:**

0.1

Versione blocco:

2

Lunghezza (blocco / dati):

01466 / 00140

Data e ora**Codice:**

10/03/2014 12.08.43

Interfaccia:

03/11/2008 08.00.00

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)

09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	A_FD_OR	BYTE	B#16#0	B#16#0	Feedrate override
1.0	A_DriveEnable	BOOL	FALSE	FALSE	Drive test movement enable
1.1	A_AckFixedStop	BOOL	FALSE	FALSE	Acknowledge fixed stop reached
1.2	A_SensorFixedStop	BOOL	FALSE	FALSE	Sensor fixed stop
1.3	A_ASpDisable	BOOL	FALSE	FALSE	Axis/spindle disable
1.4	A_Follow_upMode	BOOL	FALSE	FALSE	Follow-up mode
1.5	A_PosMeas1	BOOL	FALSE	FALSE	Position measuring system 1
1.6	A_PosMeas2	BOOL	FALSE	FALSE	Position measuring system 2
1.7	A_ORactive	BOOL	FALSE	FALSE	Override active
2.0	A_SWCam	BOOL	FALSE	FALSE	SW cam activation
2.1	A_ContrEnable	BOOL	FALSE	FALSE	Controller enable
2.2	A_DeIDTGSpReset	BOOL	FALSE	FALSE	Delete distance to go/Spindle-Reset
2.3	A_Clamp	BOOL	FALSE	FALSE	Clamping in progress
2.4	A_RefVal1	BOOL	FALSE	FALSE	Reference point value 1
2.5	A_RefVal2	BOOL	FALSE	FALSE	Reference point value 2
2.6	A_RefVal3	BOOL	FALSE	FALSE	Reference point value 3
2.7	A_RefVal4	BOOL	FALSE	FALSE	Reference point value 4
3.0	A_ExtZO	BOOL	FALSE	FALSE	Import external ZO
3.1	A_EnabTravFixedStop	BOOL	FALSE	FALSE	Enable travel to fixed stop
3.2	A_FixedFD1	BOOL	FALSE	FALSE	Activate fixed feed 1
3.3	A_FixedFD2	BOOL	FALSE	FALSE	Activate fixed feed 2
3.4	A_FixedFD3	BOOL	FALSE	FALSE	Activate fixed feed 3
3.5	A_FixedFD4	BOOL	FALSE	FALSE	Activate fixed feed 4
3.6	A_VelocSpeedLimit	BOOL	FALSE	FALSE	Velocity/spindle speed limitation
3.7	A_PrgtestAxRel	BOOL	FALSE	FALSE	Program test axis/spindle release
4.0	A_HW1	BOOL	FALSE	FALSE	Activate handwheel 1
4.1	A_HW2	BOOL	FALSE	FALSE	Activate handwheel 2
4.2	A_HW3	BOOL	FALSE	FALSE	Activate handwheel 3
4.3	A_FDSpStop	BOOL	FALSE	FALSE	Feed stop/spindle stop
4.4	A_Disable	BOOL	FALSE	FALSE	Traversing key disable

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
4.5	A_RapidTrOR	BOOL	FALSE	FALSE	Rapid traverse override
4.6	A_Minus	BOOL	FALSE	FALSE	Traversing key minus
4.7	A_Plus	BOOL	FALSE	FALSE	Traversing key plus
5.0	A_INC1	BOOL	FALSE	FALSE	INC1
5.1	A_INC10	BOOL	FALSE	FALSE	INC10
5.2	A_INC100	BOOL	FALSE	FALSE	INC100
5.3	A_INC1000	BOOL	FALSE	FALSE	INC1000
5.4	A_INC10000	BOOL	FALSE	FALSE	INC10000
5.5	A_INCVAr	BOOL	FALSE	FALSE	INC variable
6.0	A_OEMAxis	BYTE	B#16#0	B#16#0	OEM axis signals
7.0	A_InvHWDirOfRot	BOOL	FALSE	FALSE	Inverting handwheel direction of rotation
7.1	f7_1	BOOL	FALSE	FALSE	
7.2	f7_2	BOOL	FALSE	FALSE	
7.3	f7_3	BOOL	FALSE	FALSE	
7.4	f7_4	BOOL	FALSE	FALSE	
7.5	f7_5	BOOL	FALSE	FALSE	
7.6	f7_6	BOOL	FALSE	FALSE	
7.7	f7_7	BOOL	FALSE	FALSE	
8.0	A_NCASpChanA	BOOL	FALSE	FALSE	Assign NC axis/spindle channel A
8.1	A_NCASpChanB	BOOL	FALSE	FALSE	Assign NC axis/spindle channel B
8.2	A_NCASpChanC	BOOL	FALSE	FALSE	Assign NC axis/spindle channel C
8.3	A_NCASpChanD	BOOL	FALSE	FALSE	Assign NC axis/spindle channel D
8.4	A_NCASpStrobe	BOOL	FALSE	FALSE	Activation of assignment with pos. edge
8.5	f8_5	BOOL	FALSE	FALSE	
8.6	f8_6	BOOL	FALSE	FALSE	
8.7	A_PLCAsp	BOOL	FALSE	FALSE	Request PLC axis/spindle
9.0	A_Para_A	BOOL	FALSE	FALSE	Parameter block servo A
9.1	A_Para_B	BOOL	FALSE	FALSE	Parameter block servo B
9.2	A_Para_C	BOOL	FALSE	FALSE	Parameter block servo C
9.3	A_LockParSetDef	BOOL	FALSE	FALSE	Lock parameter set definition from NC
9.4	f9_4	BOOL	FALSE	FALSE	
9.5	f9_5	BOOL	FALSE	FALSE	
9.6	f9_6	BOOL	FALSE	FALSE	
9.7	f9_7	BOOL	FALSE	FALSE	
10.0	A_REPOSDelay	BOOL	FALSE	FALSE	REPOS DELAY
10.1	f10_1	BOOL	FALSE	FALSE	
10.2	f10_2	BOOL	FALSE	FALSE	
10.3	f10_3	BOOL	FALSE	FALSE	
10.4	f10_4	BOOL	FALSE	FALSE	
10.5	f10_5	BOOL	FALSE	FALSE	
10.6	f10_6	BOOL	FALSE	FALSE	
10.7	f10_7	BOOL	FALSE	FALSE	
11.0	A_StartBrakeTest	BOOL	FALSE	FALSE	Start brake test
11.1	f11_1	BOOL	FALSE	FALSE	
11.2	f11_2	BOOL	FALSE	FALSE	
11.3	f11_3	BOOL	FALSE	FALSE	
11.4	f11_4	BOOL	FALSE	FALSE	
11.5	f11_5	BOOL	FALSE	FALSE	
11.6	f11_6	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
11.7	f11_7	BOOL	FALSE	FALSE	
12.0	A_HWLimitMinus	BOOL	FALSE	FALSE	Hardware limit switch minus
12.1	A_HWLimitPlus	BOOL	FALSE	FALSE	Hardware limit switch plus
12.2	A_SWLimit2Minus	BOOL	FALSE	FALSE	2nd software limit switch minus
12.3	A_SWLimit2Plus	BOOL	FALSE	FALSE	2nd software limit switch plus
12.4	A_ModuloLimitEn	BOOL	FALSE	FALSE	Modulo limit enabled
12.5	f12_5	BOOL	FALSE	FALSE	
12.6	f12_6	BOOL	FALSE	FALSE	
12.7	A_DelayRef	BOOL	FALSE	FALSE	Delay reference point approach
13.0	A_JogFixPPos0	BOOL	FALSE	FALSE	JogFixPointPos 0
13.1	A_JogFixPPos1	BOOL	FALSE	FALSE	JogFixPointPos 1
13.2	A_JogFixPPos2	BOOL	FALSE	FALSE	JogFixPointPos 2
13.3	A_JogToPos	BOOL	FALSE	FALSE	Jog to position
13.4	f13_4	BOOL	FALSE	FALSE	
13.5	f13_5	BOOL	FALSE	FALSE	
13.6	f13_6	BOOL	FALSE	FALSE	
13.7	f13_7	BOOL	FALSE	FALSE	
14.0	A_ProgtestSuppress	BOOL	FALSE	FALSE	Program test to supress
14.1	A_ProgtestActivate	BOOL	FALSE	FALSE	Program test activate
14.2	f14_2	BOOL	FALSE	FALSE	
14.3	f14_3	BOOL	FALSE	FALSE	
14.4	f14_4	BOOL	FALSE	FALSE	
14.5	f14_5	BOOL	FALSE	FALSE	
14.6	f14_6	BOOL	FALSE	FALSE	
14.7	f14_7	BOOL	FALSE	FALSE	
15.0	f15	BYTE	B#16#0	B#16#0	
16.0	A_ActGearA	BOOL	FALSE	FALSE	Actual gear stage A
16.1	A_ActGearB	BOOL	FALSE	FALSE	Actual gear stage B
16.2	A_ActGearC	BOOL	FALSE	FALSE	Actual gear stage C
16.3	A_GearChangeOv	BOOL	FALSE	FALSE	Gear has changed over
16.4	A_Sp1Syn	BOOL	FALSE	FALSE	Re-synchronize spindle 1
16.5	A_Sp2Syn	BOOL	FALSE	FALSE	Re-synchronize spindle 2
16.6	A_NoMonitorGear	BOOL	FALSE	FALSE	No monitoring when changing gear
16.7	A_DeleteS	BOOL	FALSE	FALSE	Delete S value
17.0	A_FD_ORSp	BOOL	FALSE	FALSE	Feedrate override for spindle valid
17.1	f17_1	BOOL	FALSE	FALSE	
17.2	f17_2	BOOL	FALSE	FALSE	
17.3	f17_3	BOOL	FALSE	FALSE	
17.4	A_Sp1SynP	BOOL	FALSE	FALSE	Re-synchronize spindle 1 f. positioning
17.5	A_Sp2SynP	BOOL	FALSE	FALSE	Re-synchronize spindle 2 f. positioning
17.6	A_M3M4Inv	BOOL	FALSE	FALSE	Invert M3/M4
17.7	f17_7	BOOL	FALSE	FALSE	
18.0	f18_0	BOOL	FALSE	FALSE	
18.1	f18_1	BOOL	FALSE	FALSE	
18.2	f18_2	BOOL	FALSE	FALSE	
18.3	f18_3	BOOL	FALSE	FALSE	
18.4	A_OscilPLC	BOOL	FALSE	FALSE	Oscillation via PLC
18.5	A_OscilSpeed	BOOL	FALSE	FALSE	enable Oscillation

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
18.6	A_SetRotDirectRight	BOOL	FALSE	FALSE	Setpoint osci. direct. right
18.7	A_SetRotDirectLeft	BOOL	FALSE	FALSE	Setpoint osci. direct. left
19.0	A_SpOR	BYTE	B#16#0	B#16#0	Spindle override
20.0	f20_0	BOOL	FALSE	FALSE	
20.1	A_RUEncQuStop	BOOL	FALSE	FALSE	Run-up encoder quick stop
20.2	f20_2	BOOL	FALSE	FALSE	
20.3	A_SpeedSetpSmooth	BOOL	FALSE	FALSE	Speed setpoint smoothing
20.4	f20_4	BOOL	FALSE	FALSE	
20.5	A_HoldBrakeToOpen	BOOL	FALSE	FALSE	holding brake open
20.6	f20_6	BOOL	FALSE	FALSE	
20.7	f20_7	BOOL	FALSE	FALSE	
21.0	A_ParA	BOOL	FALSE	FALSE	Parameter set selection A
21.1	A_ParB	BOOL	FALSE	FALSE	Parameter set selection B
21.2	A_ParC	BOOL	FALSE	FALSE	Parameter set selection C
21.3	A_MotA	BOOL	FALSE	FALSE	Motor selection A
21.4	A_MotB	BOOL	FALSE	FALSE	Motor selection B
21.5	A_MotOK	BOOL	FALSE	FALSE	Motor selected
21.6	A_IntegratDisable	BOOL	FALSE	FALSE	n controller integrator disable
21.7	A_PulseEnable	BOOL	FALSE	FALSE	Pulse enable
22.0	A_SG_SBH	BOOL	FALSE	FALSE	Deselection SG/SBH
22.1	A_SBH	BOOL	FALSE	FALSE	Deselection of safe standstill
22.2	f22_2	BOOL	FALSE	FALSE	
22.3	A_SGselect0	BOOL	FALSE	FALSE	Selection SG bit 0
22.4	A_SGselect1	BOOL	FALSE	FALSE	Selection SG bit 1
22.5	f22_5	BOOL	FALSE	FALSE	
22.6	f22_6	BOOL	FALSE	FALSE	
22.7	f22_7	BOOL	FALSE	FALSE	
23.0	A_Transmiss0	BOOL	FALSE	FALSE	Selection Transmission bit 0
23.1	A_Transmiss1	BOOL	FALSE	FALSE	Selection Transmission bit 1
23.2	A_Transmiss2	BOOL	FALSE	FALSE	Selection Transmission bit 2
23.3	f23_3	BOOL	FALSE	FALSE	
23.4	A_SE	BOOL	FALSE	FALSE	Selection SE
23.5	A_BrakeToClose	BOOL	FALSE	FALSE	Sinamics: Brake to close
23.6	f23_6	BOOL	FALSE	FALSE	
23.7	A_TestStop	BOOL	FALSE	FALSE	Activate test stop
24.0	A_RotationMonit	BOOL	FALSE	FALSE	Stepper motor: Rotation monitoring
24.1	A_ControlAx	BOOL	FALSE	FALSE	Control Axis
24.2	f24_2	BOOL	FALSE	FALSE	
24.3	f24_3	BOOL	FALSE	FALSE	
24.4	A_TorqComp	BOOL	FALSE	FALSE	Torque compensation
24.5	A_ChangSetpOutAss0	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed - Change setpoint output assignment
24.6	A_ChangSetpOutAss1	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed - Change setpoint output assignment
24.7	A_MS	BOOL	FALSE	FALSE	Master / Slave On
25.0	A_DynBComp	BOOL	FALSE	FALSE	dynamic backlash compensation activated

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
25.1	f25_1	BOOL	FALSE	FALSE	
25.2	f25_2	BOOL	FALSE	FALSE	
25.3	f25_3	BOOL	FALSE	FALSE	
25.4	f25_4	BOOL	FALSE	FALSE	
25.5	f25_5	BOOL	FALSE	FALSE	
25.6	f25_6	BOOL	FALSE	FALSE	
25.7	f25_7	BOOL	FALSE	FALSE	
26.0	f26_0	BOOL	FALSE	FALSE	
26.1	f26_1	BOOL	FALSE	FALSE	
26.2	f26_2	BOOL	FALSE	FALSE	
26.3	A_CompContr	BOOL	FALSE	FALSE	Compensation controller On
26.4	A_FollowAxOv	BOOL	FALSE	FALSE	Enable following axis override
26.5	f26_5	BOOL	FALSE	FALSE	
26.6	f26_6	BOOL	FALSE	FALSE	
26.7	f26_7	BOOL	FALSE	FALSE	
27.0	A_DEPMCS	BOOL	FALSE	FALSE	Resume: DEPMCS
27.1	A_DEPBCS	BOOL	FALSE	FALSE	Resume: DEPBCS
27.2	A_Corr	BOOL	FALSE	FALSE	Resume: Corr
27.3	A_HIAXMove	BOOL	FALSE	FALSE	Resume: HIAXMove
27.4	A_StopDEPMCS	BOOL	FALSE	FALSE	Stop: DEPMCS
27.5	A_StopDEPBCS	BOOL	FALSE	FALSE	Stop: DEPBCS
27.6	A_StopCorr	BOOL	FALSE	FALSE	Stop: Corr
27.7	A_StopHIAXMove	BOOL	FALSE	FALSE	Stop: HIAXMove
28.0	A_OscillAxExtRev	BOOL	FALSE	FALSE	OscillAxExtReversal
28.1	A_AxReset	BOOL	FALSE	FALSE	AXRESET
28.2	A_AxResume	BOOL	FALSE	FALSE	AXRESUME
28.3	A_SetRP	BOOL	FALSE	FALSE	Set reversal point
28.4	A_ChangeRP	BOOL	FALSE	FALSE	Change reversal point
28.5	A_StopRP	BOOL	FALSE	FALSE	Stop at next reversal point
28.6	A_Stop	BOOL	FALSE	FALSE	Stop
28.7	A_PLCAxis	BOOL	FALSE	FALSE	PLC checks axis
29.0	f29_0	BOOL	FALSE	FALSE	
29.1	f29_1	BOOL	FALSE	FALSE	
29.2	f29_2	BOOL	FALSE	FALSE	
29.3	f29_3	BOOL	FALSE	FALSE	
29.4	A_StartGantSynRun	BOOL	FALSE	FALSE	Start gantry synchronization run
29.5	A_NoAutoSync	BOOL	FALSE	FALSE	No auto sync
29.6	f29_6	BOOL	FALSE	FALSE	
29.7	f29_7	BOOL	FALSE	FALSE	
30.0	A_StopSpindle	BOOL	FALSE	FALSE	Stop spindle
30.1	A_StartCW	BOOL	FALSE	FALSE	Start spindle Clockwise
30.2	A_StartCCW	BOOL	FALSE	FALSE	Start spindle Counterclockwise
30.3	A_AutoGearStep	BOOL	FALSE	FALSE	Autom. gear step change
30.4	A_PosSpindle	BOOL	FALSE	FALSE	Position spindle
30.5	f30_5	BOOL	FALSE	FALSE	
30.6	f30_6	BOOL	FALSE	FALSE	
30.7	f30_7	BOOL	FALSE	FALSE	
31.0	f31_0	BOOL	FALSE	FALSE	
31.1	f31_1	BOOL	FALSE	FALSE	
31.2	f31_2	BOOL	FALSE	FALSE	
31.3	f31_3	BOOL	FALSE	FALSE	
31.4	A_Resynchronize	BOOL	FALSE	FALSE	Resynchronize

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
31.5	A_DisSync	BOOL	FALSE	FALSE	Disable synchronization
31.6	A_Tracksync	BOOL	FALSE	FALSE	Track synchronism
31.7	A_DelSyncRunCorr	BOOL	FALSE	FALSE	Deleting synchronous run correction
32.0	f32_0	BOOL	FALSE	FALSE	
32.1	f32_1	BOOL	FALSE	FALSE	
32.2	A_extStopA	BOOL	FALSE	FALSE	Deselection external Stop A
32.3	A_extStopC	BOOL	FALSE	FALSE	Deselection external Stop C
32.4	A_extStopD	BOOL	FALSE	FALSE	Deselection external Stop D
32.5	A_extStopE	BOOL	FALSE	FALSE	Deselection external Stop E
32.6	f32_6	BOOL	FALSE	FALSE	
32.7	f32_7	BOOL	FALSE	FALSE	
33.0	f33_0	BOOL	FALSE	FALSE	
33.1	f33_1	BOOL	FALSE	FALSE	
33.2	f33_2	BOOL	FALSE	FALSE	
33.3	f33_3	BOOL	FALSE	FALSE	
33.4	A_SGcorr_0	BOOL	FALSE	FALSE	Selection SG-correction Bit 0
33.5	A_SGcorr_1	BOOL	FALSE	FALSE	Selection SG-correction Bit 1
33.6	A_SGcorr_2	BOOL	FALSE	FALSE	Selection SG-correction Bit 2
33.7	A_SGcorr_3	BOOL	FALSE	FALSE	Selection SG-correction Bit 3
34.0	A_SI_SetpLimBit0	BOOL	FALSE	FALSE	Set point limitation Bit0
34.1	A_SI_SetpLimBit1	BOOL	FALSE	FALSE	Set point limitation Bit1
34.2	f34_2	BOOL	FALSE	FALSE	
34.3	f34_3	BOOL	FALSE	FALSE	
34.4	f34_4	BOOL	FALSE	FALSE	
34.5	f34_5	BOOL	FALSE	FALSE	
34.6	f34_6	BOOL	FALSE	FALSE	
34.7	f34_7	BOOL	FALSE	FALSE	
35.0	f35	BYTE	B#16#0	B#16#0	
36.0	f36[36]	BYTE	B#16#0	B#16#0	
37.0	f36[37]	BYTE	B#16#0	B#16#0	
38.0	f36[38]	BYTE	B#16#0	B#16#0	
39.0	f36[39]	BYTE	B#16#0	B#16#0	
40.0	f36[40]	BYTE	B#16#0	B#16#0	
41.0	f36[41]	BYTE	B#16#0	B#16#0	
42.0	f36[42]	BYTE	B#16#0	B#16#0	
43.0	f36[43]	BYTE	B#16#0	B#16#0	
44.0	f36[44]	BYTE	B#16#0	B#16#0	
45.0	f36[45]	BYTE	B#16#0	B#16#0	
46.0	f36[46]	BYTE	B#16#0	B#16#0	
47.0	f36[47]	BYTE	B#16#0	B#16#0	
48.0	f36[48]	BYTE	B#16#0	B#16#0	
49.0	f36[49]	BYTE	B#16#0	B#16#0	
50.0	f36[50]	BYTE	B#16#0	B#16#0	
51.0	f36[51]	BYTE	B#16#0	B#16#0	
52.0	f36[52]	BYTE	B#16#0	B#16#0	
53.0	f36[53]	BYTE	B#16#0	B#16#0	
54.0	f36[54]	BYTE	B#16#0	B#16#0	
55.0	f36[55]	BYTE	B#16#0	B#16#0	
56.0	A_FeedDriveCAxEng	BOOL	FALSE	FALSE	Seperate feed drive as C axis engaged
56.1	A_SpSpeedDisp	BOOL	FALSE	FALSE	Spindle speed display

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
56.2	A_SpInsideClamp	BOOL	FALSE	FALSE	Spindle inside clamping
56.3	f56_3	BOOL	FALSE	FALSE	
56.4	f56_4	BOOL	FALSE	FALSE	
56.5	f56_5	BOOL	FALSE	FALSE	
56.6	f56_6	BOOL	FALSE	FALSE	
56.7	f56_7	BOOL	FALSE	FALSE	
57.0	f57	BYTE	B#16#0	B#16#0	
58.0	f58	WORD	W#16#0	W#16#0	FC18: internal
60.0	E_SpNA	BOOL	FALSE	FALSE	Spindle/no axis
60.1	E_NCU_Link	BOOL	FALSE	FALSE	NCU_link active axis
60.2	E_EncodFreq1	BOOL	FALSE	FALSE	Encoder limit frequency 1 exceeded
60.3	E_EncodFreq2	BOOL	FALSE	FALSE	Encoder limit frequency 2 exceeded
60.4	E_RefSyn1	BOOL	FALSE	FALSE	Referenced/synchronized 1
60.5	E_RefSyn2	BOOL	FALSE	FALSE	Referenced/synchronized 2
60.6	E_ExactCoarse	BOOL	FALSE	FALSE	Position reached with exact stop coarse
60.7	E_ExactFine	BOOL	FALSE	FALSE	Position reached with exact stop fine
61.0	E_TravRequ	BOOL	FALSE	FALSE	Travel request
61.1	E_AxialAlarm	BOOL	FALSE	FALSE	Axial alarm
61.2	E_AxisReady	BOOL	FALSE	FALSE	Axis ready
61.3	E_Follow_upMode	BOOL	FALSE	FALSE	Follow-up mode active
61.4	E_Stat	BOOL	FALSE	FALSE	Axis/spindle stationary (n<nmin)
61.5	E_PositContr	BOOL	FALSE	FALSE	Position controller active
61.6	E_SpeedContr	BOOL	FALSE	FALSE	Speed controller active
61.7	E_CurrentContr	BOOL	FALSE	FALSE	Current controller active
62.0	E_SWCam	BOOL	FALSE	FALSE	Software cams active
62.1	E_HWOverlay	BOOL	FALSE	FALSE	Handwheel overlay active
62.2	E_RevFD	BOOL	FALSE	FALSE	Revolutional feedrate active
62.3	E_MeasAct	BOOL	FALSE	FALSE	Measuring active
62.4	E_ActTravFStop	BOOL	FALSE	FALSE	Activate travel to fixed stop
62.5	E_FixedStop	BOOL	FALSE	FALSE	Fixed stop reached
62.6	E_ForceFixedStop	BOOL	FALSE	FALSE	Force fixed stop limited
62.7	E_AxContainerRot	BOOL	FALSE	FALSE	Axis container rotation active
63.0	E_AxReset	BOOL	FALSE	FALSE	Axis reset done
63.1	E_PLCCtrlAx	BOOL	FALSE	FALSE	PLCcontrolled axis
63.2	E_AxStop	BOOL	FALSE	FALSE	Axis stop active
63.3	E_AxSpDisable	BOOL	FALSE	FALSE	Axis/spindle disable active
63.4	E_StopDEPMCS	BOOL	FALSE	FALSE	stop DEPMCS active
63.5	E_StopDEPBCS	BOOL	FALSE	FALSE	stop DEPBCS active
63.6	E_StopCorr	BOOL	FALSE	FALSE	stop Corr active
63.7	E_StopHIAxMove	BOOL	FALSE	FALSE	Stop HIAxMove active
64.0	E_HW1	BOOL	FALSE	FALSE	Handwheel 1 active
64.1	E_HW2	BOOL	FALSE	FALSE	Handwheel 2 active
64.2	E_HW3	BOOL	FALSE	FALSE	Handwheel 3 active
64.3	f64_3	BOOL	FALSE	FALSE	
64.4	E_TReqMinus	BOOL	FALSE	FALSE	Travel request minus
64.5	E_TReqPlus	BOOL	FALSE	FALSE	Travel request plus
64.6	E_TCMinus	BOOL	FALSE	FALSE	Traverse command minus
64.7	E_TCPlus	BOOL	FALSE	FALSE	Traverse command plus

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
65.0	E_INC1	BOOL	FALSE	FALSE	INC1
65.1	E_INC10	BOOL	FALSE	FALSE	INC10
65.2	E_INC100	BOOL	FALSE	FALSE	INC100
65.3	E_INC1000	BOOL	FALSE	FALSE	INC1000
65.4	E_INC10000	BOOL	FALSE	FALSE	INC10000
65.5	E_INCVAr	BOOL	FALSE	FALSE	INC variable
65.6	f65_6	BOOL	FALSE	FALSE	
65.7	f65_7	BOOL	FALSE	FALSE	
66.0	E_OEMAxis	BYTE	B#16#0	B#16#0	OEM axis signals
67.0	E_InvHWDiRot	BOOL	FALSE	FALSE	Handwheel direction of rotation invert actively
67.1	f67_1	BOOL	FALSE	FALSE	
67.2	f67_2	BOOL	FALSE	FALSE	
67.3	f67_3	BOOL	FALSE	FALSE	
67.4	f67_4	BOOL	FALSE	FALSE	
67.5	f67_5	BOOL	FALSE	FALSE	
67.6	f67_6	BOOL	FALSE	FALSE	
67.7	f67_7	BOOL	FALSE	FALSE	
68.0	E_NCASpChanA	BOOL	FALSE	FALSE	NC axis/spindle in channel A
68.1	E_NCASpChanB	BOOL	FALSE	FALSE	NC axis/spindle in channel B
68.2	E_NCASpChanC	BOOL	FALSE	FALSE	NC axis/spindle in channel C
68.3	E_NCASpChanD	BOOL	FALSE	FALSE	NC axis/spindle in channel D
68.4	E_PLCType	BOOL	FALSE	FALSE	New type requested by PLC
68.5	E_ChPoss	BOOL	FALSE	FALSE	Change axis possible
68.6	E_NeutralSp	BOOL	FALSE	FALSE	Neutral axis/spindle
68.7	E_PLCAsp	BOOL	FALSE	FALSE	PLC axis/spindle
69.0	E_ParS_A	BOOL	FALSE	FALSE	Parameter block servo A
69.1	E_ParS_B	BOOL	FALSE	FALSE	Parameter block servo B
69.2	E_ParS_C	BOOL	FALSE	FALSE	Parameter block servo C
69.3	E_NCUNumLink_3	BOOL	FALSE	FALSE	
69.4	E_NCUNumLink_4	BOOL	FALSE	FALSE	
69.5	E_NCUNumLink_5	BOOL	FALSE	FALSE	
69.6	E_NCUNumLink_6	BOOL	FALSE	FALSE	
69.7	E_NCUNumLink_7	BOOL	FALSE	FALSE	
70.0	E_ReposSh	BOOL	FALSE	FALSE	Repos shift
70.1	E_ReposShValid	BOOL	FALSE	FALSE	Repos shift valid
70.2	E_ReposDelayQuit	BOOL	FALSE	FALSE	Repos delay quit
70.3	f70_3	BOOL	FALSE	FALSE	
70.4	E_SI_Nck	BOOL	FALSE	FALSE	NCK-Safety Integrated active
70.5	E_SI_Drv_SICSCC	BOOL	FALSE	FALSE	DRV-Safety Integrated with SIC/SCC active
70.6	f70_6	BOOL	FALSE	FALSE	
70.7	f70_7	BOOL	FALSE	FALSE	
71.0	E_BrakeTest	BOOL	FALSE	FALSE	Brake test active
71.1	f71_1	BOOL	FALSE	FALSE	
71.2	f71_2	BOOL	FALSE	FALSE	
71.3	f71_3	BOOL	FALSE	FALSE	
71.4	E_POS_RESTORED1	BOOL	FALSE	FALSE	POS_RESTORED 1
71.5	E_POS_RESTORED2	BOOL	FALSE	FALSE	POS_RESTORED 2
71.6	f71_6	BOOL	FALSE	FALSE	
71.7	E_PLCAxDedic	BOOL	FALSE	FALSE	PLC Axis dedicated
72.0	E_MMC_REPOSDelay	BOOL	FALSE	FALSE	MMC REPOS DELAY

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
72.1	f72_1	BOOL	FALSE	FALSE	
72.2	f72_2	BOOL	FALSE	FALSE	
72.3	f72_3	BOOL	FALSE	FALSE	
72.4	f72_4	BOOL	FALSE	FALSE	
72.5	f72_5	BOOL	FALSE	FALSE	
72.6	f72_6	BOOL	FALSE	FALSE	
72.7	f72_7	BOOL	FALSE	FALSE	
73.0	f73	BYTE	B#16#0	B#16#0	
74.0	f74_0	BOOL	FALSE	FALSE	
74.1	f74_1	BOOL	FALSE	FALSE	
74.2	f74_2	BOOL	FALSE	FALSE	
74.3	f74_3	BOOL	FALSE	FALSE	
74.4	E_ModLimEnAct	BOOL	FALSE	FALSE	Modulo limit enabled active
74.5	f74_5	BOOL	FALSE	FALSE	
74.6	f74_6	BOOL	FALSE	FALSE	
74.7	f74_7	BOOL	FALSE	FALSE	
75.0	E_JogFixPPos0Act	BOOL	FALSE	FALSE	JogFixPointPos 0 active
75.1	E_JogFixPPos1Act	BOOL	FALSE	FALSE	JogFixPointPos 1 active
75.2	E_JogFixPPos2Act	BOOL	FALSE	FALSE	JogFixPointPos 2 active
75.3	E_JogFixPPos0	BOOL	FALSE	FALSE	JogFixPointPos 0 reached
75.4	E_JogFixPPos1	BOOL	FALSE	FALSE	JogFixPointPos 1 reached
75.5	E_JogFixPPos2	BOOL	FALSE	FALSE	JogFixPointPos 2 reached
75.6	E_JogToPos	BOOL	FALSE	FALSE	Jog to position active
75.7	E_JogPos	BOOL	FALSE	FALSE	Jog position reached
76.0	E_ScratchPulse	BOOL	FALSE	FALSE	Scratch pulse
76.1	f76_1	BOOL	FALSE	FALSE	
76.2	f76_2	BOOL	FALSE	FALSE	
76.3	f76_3	BOOL	FALSE	FALSE	
76.4	E_PathAxis	BOOL	FALSE	FALSE	Path axis
76.5	E_PosAxis	BOOL	FALSE	FALSE	Positioning axis
76.6	E_IndexAxisPos	BOOL	FALSE	FALSE	Indexing axis in position
76.7	E_CurvePos	BOOL	FALSE	FALSE	Curve axis in position
77.0	E_CollCheckRedSpeed	BOOL	FALSE	FALSE	reduced speed of Collisions Check
77.1	f77_1	BOOL	FALSE	FALSE	
77.2	f77_2	BOOL	FALSE	FALSE	
77.3	f77_3	BOOL	FALSE	FALSE	
77.4	f77_4	BOOL	FALSE	FALSE	
77.5	f77_5	BOOL	FALSE	FALSE	
77.6	f77_6	BOOL	FALSE	FALSE	
77.7	f77_7	BOOL	FALSE	FALSE	
78.0	E_FPosAxis	REAL	0.000000e+000	0.000000e+000	F function (REAL format) for positioning axes
82.0	E_SetpGearA	BOOL	FALSE	FALSE	Setpoint gear stage A
82.1	E_SetpGearB	BOOL	FALSE	FALSE	Setpoint gear stage B
82.2	E_SetpGearC	BOOL	FALSE	FALSE	Setpoint gear stage C
82.3	E_GearChange	BOOL	FALSE	FALSE	Gear changeover
82.4	f82_4	BOOL	FALSE	FALSE	
82.5	f82_5	BOOL	FALSE	FALSE	
82.6	f82_6	BOOL	FALSE	FALSE	
82.7	f82_7	BOOL	FALSE	FALSE	
83.0	E_SpeedLimit	BOOL	FALSE	FALSE	Speed limit exceeded

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
83.1	E_SetSpeedLimit	BOOL	FALSE	FALSE	Setpoint speed limited
83.2	E_SetSpeedIncreased	BOOL	FALSE	FALSE	Setpoint speed increased
83.3	E_GeoMonit	BOOL	FALSE	FALSE	Geometry monitoring
83.4	E_SupportAreaViol	BOOL	FALSE	FALSE	Support area limits violated
83.5	E_SetRange	BOOL	FALSE	FALSE	Spindle in setpoint range
83.6	E_SpeedMonit	BOOL	FALSE	FALSE	Speed monitoring
83.7	E_ActRotRight	BOOL	FALSE	FALSE	Actual rotation direction right
84.0	E_ConstCuttSpeed	BOOL	FALSE	FALSE	Const. cutting speed active
84.1	E_SUG	BOOL	FALSE	FALSE	SUG active (grinding wheel surface speed)
84.2	E_CLG	BOOL	FALSE	FALSE	CLG active
84.3	E_Tapping	BOOL	FALSE	FALSE	Tapping without compensating chuck
84.4	E_SyncMode	BOOL	FALSE	FALSE	Synchronous mode spindle active
84.5	E_PosMode	BOOL	FALSE	FALSE	Positioning mode spindle active
84.6	E_OscillMode	BOOL	FALSE	FALSE	Oscillation mode spindle active
84.7	E_ContrMode	BOOL	FALSE	FALSE	Control mode spindle active
85.0	E_ToolDynLimit	BOOL	FALSE	FALSE	Tool with limit of dynamics
85.1	f85_1	BOOL	FALSE	FALSE	
85.2	f85_2	BOOL	FALSE	FALSE	
85.3	f85_3	BOOL	FALSE	FALSE	
85.4	f85_4	BOOL	FALSE	FALSE	
85.5	E_SplnPosition	BOOL	FALSE	FALSE	Spindle in position
85.6	f85_6	BOOL	FALSE	FALSE	
85.7	f85_7	BOOL	FALSE	FALSE	
86.0	E_MFunct	INT	0	0	M function (INT) for spindle
88.0	E_SFunct	REAL	0.000000e+000	0.000000e+000	S function (REAL) for spindle
92.0	f92_0	BOOL	FALSE	FALSE	
92.1	E_RUEncDisabl	BOOL	FALSE	FALSE	Run-up encoder disable active
92.2	f92_2	BOOL	FALSE	FALSE	
92.3	E_SpeedSetpSmooth	BOOL	FALSE	FALSE	Speed setpoint smoothing active
92.4	E_RLIact	BOOL	FALSE	FALSE	RLI active
92.5	E_HoldBrakeOpened	BOOL	FALSE	FALSE	Holding brake opened
92.6	f92_6	BOOL	FALSE	FALSE	
92.7	E_DriveRunEn	BOOL	FALSE	FALSE	Drive run enabled
93.0	E_ParA	BOOL	FALSE	FALSE	Active parameter set A
93.1	E_ParB	BOOL	FALSE	FALSE	Active parameter set B
93.2	E_ParC	BOOL	FALSE	FALSE	Active parameter set C
93.3	E_MotA	BOOL	FALSE	FALSE	Active motor A
93.4	E_MotB	BOOL	FALSE	FALSE	Active motor B
93.5	E_MotOK	BOOL	FALSE	FALSE	Drive ready
93.6	E_IntegratDisable	BOOL	FALSE	FALSE	n controller integrator disabled
93.7	E_PulseEnable	BOOL	FALSE	FALSE	Pulses enabled
94.0	E_MTempWarn	BOOL	FALSE	FALSE	Temperature prewarning motor
94.1	E_HTempWarn	BOOL	FALSE	FALSE	Temperature prewarning heat sink
94.2	E_RUComplete	BOOL	FALSE	FALSE	Ramp-up complete
94.3	E_MdMdx	BOOL	FALSE	FALSE	Md<Mdx

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
94.4	E_NactNmin	BOOL	FALSE	FALSE	nact<nmin
94.5	E_NactNx	BOOL	FALSE	FALSE	nact<nx
94.6	E_NactNset	BOOL	FALSE	FALSE	nact=nset
94.7	E_Message	BOOL	FALSE	FALSE	Variable message function
95.0	E_UDClessAlThreshold	BOOL	FALSE	FALSE	UDC-link < alarm threshold
95.1	f95_1	BOOL	FALSE	FALSE	
95.2	f95_2	BOOL	FALSE	FALSE	
95.3	f95_3	BOOL	FALSE	FALSE	
95.4	f95_4	BOOL	FALSE	FALSE	
95.5	f95_5	BOOL	FALSE	FALSE	
95.6	f95_6	BOOL	FALSE	FALSE	
95.7	E_I2TLimit	BOOL	FALSE	FALSE	Power Section I2T limit
96.0	E_SpindleMonit	BOOL	FALSE	FALSE	Error spindle monitoring
96.1	E_AxisCtrl	BOOL	FALSE	FALSE	Axis control active
96.2	E_MSFine	BOOL	FALSE	FALSE	Master/Slave fine
96.3	E_MSCoarse	BOOL	FALSE	FALSE	Master/Slave coarse
96.4	E_MSCompContr	BOOL	FALSE	FALSE	Master/Slave Compensation controller activ
96.5	E_BitValCtrlOutChang0	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed 0: Change setpoint output assignment
96.6	E_BitValCtrlOutChang1	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed 1: Change setpoint output assignment
96.7	E_MS	BOOL	FALSE	FALSE	Master/ slave active
97.0	f97	BYTE	B#16#0	B#16#0	
98.0	E_SynchronFine	BOOL	FALSE	FALSE	Synchronism fine
98.1	E_SynchronCoarse	BOOL	FALSE	FALSE	Synchronism coarse
98.2	E_ActValCoupling	BOOL	FALSE	FALSE	Actual value coupling
98.3	f98_3	BOOL	FALSE	FALSE	
98.4	E_OverlayMotion	BOOL	FALSE	FALSE	Overlaid motion
98.5	E_SWL	BOOL	FALSE	FALSE	Speed warning limit reached
98.6	E_AWL	BOOL	FALSE	FALSE	Acceleration warning limit reached
98.7	E_EmRetr	BOOL	FALSE	FALSE	Emergency retraction active
99.0	E_MasterSp	BOOL	FALSE	FALSE	Master spindle
99.1	E_SlaveSp	BOOL	FALSE	FALSE	Slave spindle
99.2	E_SyncRunCorrDOut	BOOL	FALSE	FALSE	Synchronous run correction driven out
99.3	E_AxisAccel	BOOL	FALSE	FALSE	Axis accelerated
99.4	E_Sync	BOOL	FALSE	FALSE	Synchronization active
99.5	E_MSR	BOOL	FALSE	FALSE	Max speed reached
99.6	E_MAR	BOOL	FALSE	FALSE	Max acceleration reached
99.7	f99_7	BOOL	FALSE	FALSE	
100.0	f100_0	BOOL	FALSE	FALSE	
100.1	f100_1	BOOL	FALSE	FALSE	
100.2	E_OscillAxEstRev	BOOL	FALSE	FALSE	OscillAxEst Reversal active
100.3	E_StopOscill	BOOL	FALSE	FALSE	Oscillation cannot start
100.4	E_ErrorOscill	BOOL	FALSE	FALSE	Error during oscillation
100.5	E_SparkOut	BOOL	FALSE	FALSE	Spark-out active
100.6	E_OscillMotion	BOOL	FALSE	FALSE	Oscillation motion active
100.7	E_Oscill	BOOL	FALSE	FALSE	Oscillation active
101.0	f101_0	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
101.1	f101_1	BOOL	FALSE	FALSE	
101.2	E_GantCOLimit	BOOL	FALSE	FALSE	Gantry cut-off limit exceeded
101.3	E_GantWarn	BOOL	FALSE	FALSE	Gantry warning limit exceeded
101.4	E_SynRunStart	BOOL	FALSE	FALSE	Synchronization run ready to start
101.5	E_GantGroupSyn	BOOL	FALSE	FALSE	Gantry grouping is synchronous
101.6	E_GantLeadAxis	BOOL	FALSE	FALSE	Gantry leading axis
101.7	E_GantAxis	BOOL	FALSE	FALSE	Gantry axis
102.0	E_DynBComp	BOOL	FALSE	FALSE	dynamic backlash compensation activ
102.1	f102_1	BOOL	FALSE	FALSE	
102.2	f102_2	BOOL	FALSE	FALSE	
102.3	f102_3	BOOL	FALSE	FALSE	
102.4	f102_4	BOOL	FALSE	FALSE	
102.5	f102_5	BOOL	FALSE	FALSE	
102.6	f102_6	BOOL	FALSE	FALSE	
102.7	f102_7	BOOL	FALSE	FALSE	
103.0	E_SyncRunCorrIncl	BOOL	FALSE	FALSE	Synchronous run correction is included
103.1	f103_1	BOOL	FALSE	FALSE	
103.2	f103_2	BOOL	FALSE	FALSE	
103.3	f103_3	BOOL	FALSE	FALSE	
103.4	E_Syncron2Fine	BOOL	FALSE	FALSE	Synchronism fine
103.5	E_Syncron2Coarse	BOOL	FALSE	FALSE	Synchronism coarse
103.6	f103_6	BOOL	FALSE	FALSE	
103.7	f103_7	BOOL	FALSE	FALSE	
104.0	E_AIAxis[1]	BOOL	FALSE	FALSE	
104.1	E_AIAxis[2]	BOOL	FALSE	FALSE	
104.2	E_AIAxis[3]	BOOL	FALSE	FALSE	
104.3	E_AIAxis[4]	BOOL	FALSE	FALSE	
104.4	E_AIAxis[5]	BOOL	FALSE	FALSE	
104.5	E_AIAxis[6]	BOOL	FALSE	FALSE	
104.6	E_AIAxis[7]	BOOL	FALSE	FALSE	
104.7	E_AIAxis[8]	BOOL	FALSE	FALSE	
105.0	E_AIAxis[9]	BOOL	FALSE	FALSE	
105.1	E_AIAxis[10]	BOOL	FALSE	FALSE	
105.2	E_AIAxis[11]	BOOL	FALSE	FALSE	
105.3	E_AIAxis[12]	BOOL	FALSE	FALSE	
105.4	E_AIAxis[13]	BOOL	FALSE	FALSE	
105.5	E_AIAxis[14]	BOOL	FALSE	FALSE	
105.6	E_AIAxis[15]	BOOL	FALSE	FALSE	
105.7	E_AIAxis[16]	BOOL	FALSE	FALSE	
106.0	E_AIAxis[17]	BOOL	FALSE	FALSE	
106.1	E_AIAxis[18]	BOOL	FALSE	FALSE	
106.2	E_AIAxis[19]	BOOL	FALSE	FALSE	
106.3	E_AIAxis[20]	BOOL	FALSE	FALSE	
106.4	E_AIAxis[21]	BOOL	FALSE	FALSE	
106.5	E_AIAxis[22]	BOOL	FALSE	FALSE	
106.6	E_AIAxis[23]	BOOL	FALSE	FALSE	
106.7	E_AIAxis[24]	BOOL	FALSE	FALSE	
107.0	E_AIAxis[25]	BOOL	FALSE	FALSE	
107.1	E_AIAxis[26]	BOOL	FALSE	FALSE	
107.2	E_AIAxis[27]	BOOL	FALSE	FALSE	
107.3	E_AIAxis[28]	BOOL	FALSE	FALSE	
107.4	E_AIAxis[29]	BOOL	FALSE	FALSE	
107.5	E_AIAxis[30]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
107.6	E_AIAxis[31]	BOOL	FALSE	FALSE	
108.0	E_SG_SBH	BOOL	FALSE	FALSE	Active SG/SBH
108.1	E_ErrLifeS_CRC	BOOL	FALSE	FALSE	Error lifesign or CRC-error
108.2	E_ImpdelNCK	BOOL	FALSE	FALSE	Delete pulses NCK
108.3	r108_3	BOOL	FALSE	FALSE	
108.4	r108_4	BOOL	FALSE	FALSE	
108.5	r108_5	BOOL	FALSE	FALSE	
108.6	r108_6	BOOL	FALSE	FALSE	
108.7	E_SRef	BOOL	FALSE	FALSE	Axis safely referenced
109.0	E_SN1Plus	BOOL	FALSE	FALSE	Actual position > cam position SN1+
109.1	E_SN1Minus	BOOL	FALSE	FALSE	Actual position > cam position SN1-
109.2	E_SN2Plus	BOOL	FALSE	FALSE	Actual position > cam position SN2+
109.3	E_SN2Minus	BOOL	FALSE	FALSE	Actual position > cam position SN2-
109.4	E_SN3Plus	BOOL	FALSE	FALSE	Actual position > cam position SN3+
109.5	E_SN3Minus	BOOL	FALSE	FALSE	Actual position > cam position SN3-
109.6	E_SN4Plus	BOOL	FALSE	FALSE	Actual position > cam position SN4+
109.7	E_SN4Minus	BOOL	FALSE	FALSE	Actual position > cam position SN4-
110.0	f110_0	BOOL	FALSE	FALSE	
110.1	E_SBH	BOOL	FALSE	FALSE	Active SBH
110.2	f110_2	BOOL	FALSE	FALSE	
110.3	E_SG_0	BOOL	FALSE	FALSE	Active SG 0
110.4	E_SG_1	BOOL	FALSE	FALSE	Active SG 1
110.5	E_n_nx	BOOL	FALSE	FALSE	n < nx
110.6	f110_6	BOOL	FALSE	FALSE	
110.7	f110_7	BOOL	FALSE	FALSE	
111.0	f111_0	BOOL	FALSE	FALSE	
111.1	f111_1	BOOL	FALSE	FALSE	
111.2	f111_2	BOOL	FALSE	FALSE	
111.3	f111_3	BOOL	FALSE	FALSE	
111.4	E_StopAB	BOOL	FALSE	FALSE	Stop A/B active
111.5	E_StopC	BOOL	FALSE	FALSE	Stop C active
111.6	E_StopD	BOOL	FALSE	FALSE	Stop D active
111.7	E_StopE	BOOL	FALSE	FALSE	Stop E active
112.0	E_CamRangeTr1	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 1
113.0	E_CamRangeTr2	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 2
114.0	E_CamRangeTr3	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 3
115.0	E_CamRangeTr4	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 4
116.0	f116	BYTE	B#16#0	B#16#0	
117.0	E_CamTrack1	BOOL	FALSE	FALSE	Cam Track 1
117.1	E_CamTrack2	BOOL	FALSE	FALSE	Cam Track 2
117.2	E_CamTrack3	BOOL	FALSE	FALSE	Cam Track 3
117.3	E_CamTrack4	BOOL	FALSE	FALSE	Cam Track 4
117.4	f117_4	BOOL	FALSE	FALSE	
117.5	f117_5	BOOL	FALSE	FALSE	
117.6	f117_6	BOOL	FALSE	FALSE	
117.7	f117_7	BOOL	FALSE	FALSE	
118.0	E_CamRangeBitTr1[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 1
118.1	E_CamRangeBitTr1[1]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
118.2	E_CamRangeBitTr1[2]	BOOL	FALSE	FALSE	
118.3	E_CamRangeBitTr1[3]	BOOL	FALSE	FALSE	
118.4	E_CamRangeBitTr1[4]	BOOL	FALSE	FALSE	
118.5	E_CamRangeBitTr1[5]	BOOL	FALSE	FALSE	
118.6	E_CamRangeBitTr1[6]	BOOL	FALSE	FALSE	
118.7	E_CamRangeBitTr1[7]	BOOL	FALSE	FALSE	
119.0	E_CamRangeBitTr1[8]	BOOL	FALSE	FALSE	
119.1	E_CamRangeBitTr1[9]	BOOL	FALSE	FALSE	
119.2	E_CamRangeBitTr1[10]	BOOL	FALSE	FALSE	
119.3	E_CamRangeBitTr1[11]	BOOL	FALSE	FALSE	
119.4	E_CamRangeBitTr1[12]	BOOL	FALSE	FALSE	
119.5	E_CamRangeBitTr1[13]	BOOL	FALSE	FALSE	
119.6	E_CamRangeBitTr1[14]	BOOL	FALSE	FALSE	
120.0	E_CamRangeBitTr2[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 2
120.1	E_CamRangeBitTr2[1]	BOOL	FALSE	FALSE	
120.2	E_CamRangeBitTr2[2]	BOOL	FALSE	FALSE	
120.3	E_CamRangeBitTr2[3]	BOOL	FALSE	FALSE	
120.4	E_CamRangeBitTr2[4]	BOOL	FALSE	FALSE	
120.5	E_CamRangeBitTr2[5]	BOOL	FALSE	FALSE	
120.6	E_CamRangeBitTr2[6]	BOOL	FALSE	FALSE	
120.7	E_CamRangeBitTr2[7]	BOOL	FALSE	FALSE	
121.0	E_CamRangeBitTr2[8]	BOOL	FALSE	FALSE	
121.1	E_CamRangeBitTr2[9]	BOOL	FALSE	FALSE	
121.2	E_CamRangeBitTr2[10]	BOOL	FALSE	FALSE	
121.3	E_CamRangeBitTr2[11]	BOOL	FALSE	FALSE	
121.4	E_CamRangeBitTr2[12]	BOOL	FALSE	FALSE	
121.5	E_CamRangeBitTr2[13]	BOOL	FALSE	FALSE	
121.6	E_CamRangeBitTr2[14]	BOOL	FALSE	FALSE	
122.0	E_CamRangeBitTr3[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 3
122.1	E_CamRangeBitTr3[1]	BOOL	FALSE	FALSE	
122.2	E_CamRangeBitTr3[2]	BOOL	FALSE	FALSE	
122.3	E_CamRangeBitTr3[3]	BOOL	FALSE	FALSE	
122.4	E_CamRangeBitTr3[4]	BOOL	FALSE	FALSE	
122.5	E_CamRangeBitTr3[5]	BOOL	FALSE	FALSE	
122.6	E_CamRangeBitTr3[6]	BOOL	FALSE	FALSE	
122.7	E_CamRangeBitTr3[7]	BOOL	FALSE	FALSE	
123.0	E_CamRangeBitTr3[8]	BOOL	FALSE	FALSE	
123.1	E_CamRangeBitTr3[9]	BOOL	FALSE	FALSE	
123.2	E_CamRangeBitTr3[10]	BOOL	FALSE	FALSE	
123.3	E_CamRangeBitTr3[11]	BOOL	FALSE	FALSE	
123.4	E_CamRangeBitTr3[12]	BOOL	FALSE	FALSE	
123.5	E_CamRangeBitTr3[13]	BOOL	FALSE	FALSE	
123.6	E_CamRangeBitTr3[14]	BOOL	FALSE	FALSE	
124.0	E_CamRangeBitTr4[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 4
124.1	E_CamRangeBitTr4[1]	BOOL	FALSE	FALSE	
124.2	E_CamRangeBitTr4[2]	BOOL	FALSE	FALSE	
124.3	E_CamRangeBitTr4[3]	BOOL	FALSE	FALSE	
124.4	E_CamRangeBitTr4[4]	BOOL	FALSE	FALSE	
124.5	E_CamRangeBitTr4[5]	BOOL	FALSE	FALSE	
124.6	E_CamRangeBitTr4[6]	BOOL	FALSE	FALSE	
124.7	E_CamRangeBitTr4[7]	BOOL	FALSE	FALSE	
125.0	E_CamRangeBitTr4[8]	BOOL	FALSE	FALSE	
125.1	E_CamRangeBitTr4[9]	BOOL	FALSE	FALSE	
125.2	E_CamRangeBitTr4[10]	BOOL	FALSE	FALSE	
125.3	E_CamRangeBitTr4[11]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
125.4	E_CamRangeBitTr4[12]	BOOL	FALSE	FALSE	
125.5	E_CamRangeBitTr4[13]	BOOL	FALSE	FALSE	
125.6	E_CamRangeBitTr4[14]	BOOL	FALSE	FALSE	
126.0	f126	WORD	W#16#0	W#16#0	internal
128.0	E_MMC_ProgtestSuppress	BOOL	FALSE	FALSE	HMI->PLC: Program test to suppress
128.1	E_MMC_ProgtestActivate	BOOL	FALSE	FALSE	HMI->PLC: Program test activate
128.2	f128_2	BOOL	FALSE	FALSE	
128.3	f128_3	BOOL	FALSE	FALSE	
128.4	f128_4	BOOL	FALSE	FALSE	
128.5	f128_5	BOOL	FALSE	FALSE	
128.6	f128_6	BOOL	FALSE	FALSE	
128.7	f128_7	BOOL	FALSE	FALSE	
129.0	f129	BYTE	B#16#0	B#16#0	
130.0	f130	WORD	W#16#0	W#16#0	
132.0	E_SensorAv	BOOL	FALSE	FALSE	Sensors available
132.1	E_S1aMeasARod	BOOL	FALSE	FALSE	Sensor S1: analogous measurement position of actuating rod
132.2	f132_2	BOOL	FALSE	FALSE	
132.3	f132_3	BOOL	FALSE	FALSE	
132.4	E_S4dPistonStopP	BOOL	FALSE	FALSE	Sensor S4: digital value piston stop position
132.5	E_S5dAngleShaft	BOOL	FALSE	FALSE	Sensor S5: digital value angle situation shaft
132.6	E_S6Temp	BOOL	FALSE	FALSE	Sensor S6: temperature
132.7	f132_7	BOOL	FALSE	FALSE	
133.0	f133	BYTE	B#16#0	B#16#0	
134.0	E_ClampingState	INT	0	0	state of the clamping system
136.0	E_AnalogSensor	INT	0	0	analog sensor on the motor
138.0	f138_0	BOOL	FALSE	FALSE	
138.1	f138_1	BOOL	FALSE	FALSE	
138.2	f138_2	BOOL	FALSE	FALSE	
138.3	f138_3	BOOL	FALSE	FALSE	
138.4	E_S4PistonStopP	BOOL	FALSE	FALSE	Sensor S4: piston stop position
138.5	E_S5AngleShaft	BOOL	FALSE	FALSE	Sensor S5: angle situation shaft
138.6	f138_6	BOOL	FALSE	FALSE	
138.7	f138_7	BOOL	FALSE	FALSE	
139.0	f139	BYTE	B#16#0	B#16#0	

DB38 - <offline>

"AsseA2"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT31

Nome:**Famiglia:****Autore:****Versione:**

0.1

Versione blocco:

2

Lunghezza (blocco / dati):

01466 / 00140

Data e ora**Codice:**

10/03/2014 12.08.43

Interfaccia:

03/11/2008 08.00.00

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)

09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	A_FD_OR	BYTE	B#16#0	B#16#0	Feedrate override
1.0	A_DriveEnable	BOOL	FALSE	FALSE	Drive test movement enable
1.1	A_AckFixedStop	BOOL	FALSE	FALSE	Acknowledge fixed stop reached
1.2	A_SensorFixedStop	BOOL	FALSE	FALSE	Sensor fixed stop
1.3	A_ASpDisable	BOOL	FALSE	FALSE	Axis/spindle disable
1.4	A_Follow_upMode	BOOL	FALSE	FALSE	Follow-up mode
1.5	A_PosMeas1	BOOL	FALSE	FALSE	Position measuring system 1
1.6	A_PosMeas2	BOOL	FALSE	FALSE	Position measuring system 2
1.7	A_ORactive	BOOL	FALSE	FALSE	Override active
2.0	A_SWCam	BOOL	FALSE	FALSE	SW cam activation
2.1	A_ContrEnable	BOOL	FALSE	FALSE	Controller enable
2.2	A_DeIDTGSpReset	BOOL	FALSE	FALSE	Delete distance to go/Spindle-Reset
2.3	A_Clamp	BOOL	FALSE	FALSE	Clamping in progress
2.4	A_RefVal1	BOOL	FALSE	FALSE	Reference point value 1
2.5	A_RefVal2	BOOL	FALSE	FALSE	Reference point value 2
2.6	A_RefVal3	BOOL	FALSE	FALSE	Reference point value 3
2.7	A_RefVal4	BOOL	FALSE	FALSE	Reference point value 4
3.0	A_ExtZO	BOOL	FALSE	FALSE	Import external ZO
3.1	A_EnabTravFixedStop	BOOL	FALSE	FALSE	Enable travel to fixed stop
3.2	A_FixedFD1	BOOL	FALSE	FALSE	Activate fixed feed 1
3.3	A_FixedFD2	BOOL	FALSE	FALSE	Activate fixed feed 2
3.4	A_FixedFD3	BOOL	FALSE	FALSE	Activate fixed feed 3
3.5	A_FixedFD4	BOOL	FALSE	FALSE	Activate fixed feed 4
3.6	A_VelocSpeedLimit	BOOL	FALSE	FALSE	Velocity/spindle speed limitation
3.7	A_PrgtestAxRel	BOOL	FALSE	FALSE	Program test axis/spindle release
4.0	A_HW1	BOOL	FALSE	FALSE	Activate handwheel 1
4.1	A_HW2	BOOL	FALSE	FALSE	Activate handwheel 2
4.2	A_HW3	BOOL	FALSE	FALSE	Activate handwheel 3
4.3	A_FDSpStop	BOOL	FALSE	FALSE	Feed stop/spindle stop
4.4	A_Disable	BOOL	FALSE	FALSE	Traversing key disable

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
4.5	A_RapidTrOR	BOOL	FALSE	FALSE	Rapid traverse override
4.6	A_Minus	BOOL	FALSE	FALSE	Traversing key minus
4.7	A_Plus	BOOL	FALSE	FALSE	Traversing key plus
5.0	A_INC1	BOOL	FALSE	FALSE	INC1
5.1	A_INC10	BOOL	FALSE	FALSE	INC10
5.2	A_INC100	BOOL	FALSE	FALSE	INC100
5.3	A_INC1000	BOOL	FALSE	FALSE	INC1000
5.4	A_INC10000	BOOL	FALSE	FALSE	INC10000
5.5	A_INCVAr	BOOL	FALSE	FALSE	INC variable
6.0	A_OEMAxis	BYTE	B#16#0	B#16#0	OEM axis signals
7.0	A_InvHWDirOfRot	BOOL	FALSE	FALSE	Inverting handwheel direction of rotation
7.1	f7_1	BOOL	FALSE	FALSE	
7.2	f7_2	BOOL	FALSE	FALSE	
7.3	f7_3	BOOL	FALSE	FALSE	
7.4	f7_4	BOOL	FALSE	FALSE	
7.5	f7_5	BOOL	FALSE	FALSE	
7.6	f7_6	BOOL	FALSE	FALSE	
7.7	f7_7	BOOL	FALSE	FALSE	
8.0	A_NCASpChanA	BOOL	FALSE	FALSE	Assign NC axis/spindle channel A
8.1	A_NCASpChanB	BOOL	FALSE	FALSE	Assign NC axis/spindle channel B
8.2	A_NCASpChanC	BOOL	FALSE	FALSE	Assign NC axis/spindle channel C
8.3	A_NCASpChanD	BOOL	FALSE	FALSE	Assign NC axis/spindle channel D
8.4	A_NCASpStrobe	BOOL	FALSE	FALSE	Activation of assignment with pos. edge
8.5	f8_5	BOOL	FALSE	FALSE	
8.6	f8_6	BOOL	FALSE	FALSE	
8.7	A_PLCAsp	BOOL	FALSE	FALSE	Request PLC axis/spindle
9.0	A_Para_A	BOOL	FALSE	FALSE	Parameter block servo A
9.1	A_Para_B	BOOL	FALSE	FALSE	Parameter block servo B
9.2	A_Para_C	BOOL	FALSE	FALSE	Parameter block servo C
9.3	A_LockParSetDef	BOOL	FALSE	FALSE	Lock parameter set definition from NC
9.4	f9_4	BOOL	FALSE	FALSE	
9.5	f9_5	BOOL	FALSE	FALSE	
9.6	f9_6	BOOL	FALSE	FALSE	
9.7	f9_7	BOOL	FALSE	FALSE	
10.0	A_REPOSDelay	BOOL	FALSE	FALSE	REPOS DELAY
10.1	f10_1	BOOL	FALSE	FALSE	
10.2	f10_2	BOOL	FALSE	FALSE	
10.3	f10_3	BOOL	FALSE	FALSE	
10.4	f10_4	BOOL	FALSE	FALSE	
10.5	f10_5	BOOL	FALSE	FALSE	
10.6	f10_6	BOOL	FALSE	FALSE	
10.7	f10_7	BOOL	FALSE	FALSE	
11.0	A_StartBrakeTest	BOOL	FALSE	FALSE	Start brake test
11.1	f11_1	BOOL	FALSE	FALSE	
11.2	f11_2	BOOL	FALSE	FALSE	
11.3	f11_3	BOOL	FALSE	FALSE	
11.4	f11_4	BOOL	FALSE	FALSE	
11.5	f11_5	BOOL	FALSE	FALSE	
11.6	f11_6	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
11.7	f11_7	BOOL	FALSE	FALSE	
12.0	A_HWLimitMinus	BOOL	FALSE	FALSE	Hardware limit switch minus
12.1	A_HWLimitPlus	BOOL	FALSE	FALSE	Hardware limit switch plus
12.2	A_SWLimit2Minus	BOOL	FALSE	FALSE	2nd software limit switch minus
12.3	A_SWLimit2Plus	BOOL	FALSE	FALSE	2nd software limit switch plus
12.4	A_ModuloLimitEn	BOOL	FALSE	FALSE	Modulo limit enabled
12.5	f12_5	BOOL	FALSE	FALSE	
12.6	f12_6	BOOL	FALSE	FALSE	
12.7	A_DelayRef	BOOL	FALSE	FALSE	Delay reference point approach
13.0	A_JogFixPPos0	BOOL	FALSE	FALSE	JogFixPointPos 0
13.1	A_JogFixPPos1	BOOL	FALSE	FALSE	JogFixPointPos 1
13.2	A_JogFixPPos2	BOOL	FALSE	FALSE	JogFixPointPos 2
13.3	A_JogToPos	BOOL	FALSE	FALSE	Jog to position
13.4	f13_4	BOOL	FALSE	FALSE	
13.5	f13_5	BOOL	FALSE	FALSE	
13.6	f13_6	BOOL	FALSE	FALSE	
13.7	f13_7	BOOL	FALSE	FALSE	
14.0	A_ProgtestSuppress	BOOL	FALSE	FALSE	Program test to supress
14.1	A_ProgtestActivate	BOOL	FALSE	FALSE	Program test activate
14.2	f14_2	BOOL	FALSE	FALSE	
14.3	f14_3	BOOL	FALSE	FALSE	
14.4	f14_4	BOOL	FALSE	FALSE	
14.5	f14_5	BOOL	FALSE	FALSE	
14.6	f14_6	BOOL	FALSE	FALSE	
14.7	f14_7	BOOL	FALSE	FALSE	
15.0	f15	BYTE	B#16#0	B#16#0	
16.0	A_ActGearA	BOOL	FALSE	FALSE	Actual gear stage A
16.1	A_ActGearB	BOOL	FALSE	FALSE	Actual gear stage B
16.2	A_ActGearC	BOOL	FALSE	FALSE	Actual gear stage C
16.3	A_GearChangeOv	BOOL	FALSE	FALSE	Gear has changed over
16.4	A_Sp1Syn	BOOL	FALSE	FALSE	Re-synchronize spindle 1
16.5	A_Sp2Syn	BOOL	FALSE	FALSE	Re-synchronize spindle 2
16.6	A_NoMonitorGear	BOOL	FALSE	FALSE	No monitoring when changing gear
16.7	A_DeleteS	BOOL	FALSE	FALSE	Delete S value
17.0	A_FD_ORSp	BOOL	FALSE	FALSE	Feedrate override for spindle valid
17.1	f17_1	BOOL	FALSE	FALSE	
17.2	f17_2	BOOL	FALSE	FALSE	
17.3	f17_3	BOOL	FALSE	FALSE	
17.4	A_Sp1SynP	BOOL	FALSE	FALSE	Re-synchronize spindle 1 f. positioning
17.5	A_Sp2SynP	BOOL	FALSE	FALSE	Re-synchronize spindle 2 f. positioning
17.6	A_M3M4Inv	BOOL	FALSE	FALSE	Invert M3/M4
17.7	f17_7	BOOL	FALSE	FALSE	
18.0	f18_0	BOOL	FALSE	FALSE	
18.1	f18_1	BOOL	FALSE	FALSE	
18.2	f18_2	BOOL	FALSE	FALSE	
18.3	f18_3	BOOL	FALSE	FALSE	
18.4	A_OscilPLC	BOOL	FALSE	FALSE	Oscillation via PLC
18.5	A_OscilSpeed	BOOL	FALSE	FALSE	enable Oscillation

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
18.6	A_SetRotDirectRight	BOOL	FALSE	FALSE	Setpoint osci. direct. right
18.7	A_SetRotDirectLeft	BOOL	FALSE	FALSE	Setpoint osci. direct. left
19.0	A_SpOR	BYTE	B#16#0	B#16#0	Spindle override
20.0	f20_0	BOOL	FALSE	FALSE	
20.1	A_RUEncQuStop	BOOL	FALSE	FALSE	Run-up encoder quick stop
20.2	f20_2	BOOL	FALSE	FALSE	
20.3	A_SpeedSetpSmooth	BOOL	FALSE	FALSE	Speed setpoint smoothing
20.4	f20_4	BOOL	FALSE	FALSE	
20.5	A_HoldBrakeToOpen	BOOL	FALSE	FALSE	holding brake open
20.6	f20_6	BOOL	FALSE	FALSE	
20.7	f20_7	BOOL	FALSE	FALSE	
21.0	A_ParA	BOOL	FALSE	FALSE	Parameter set selection A
21.1	A_ParB	BOOL	FALSE	FALSE	Parameter set selection B
21.2	A_ParC	BOOL	FALSE	FALSE	Parameter set selection C
21.3	A_MotA	BOOL	FALSE	FALSE	Motor selection A
21.4	A_MotB	BOOL	FALSE	FALSE	Motor selection B
21.5	A_MotOK	BOOL	FALSE	FALSE	Motor selected
21.6	A_IntegratDisable	BOOL	FALSE	FALSE	n controller integrator disable
21.7	A_PulseEnable	BOOL	FALSE	FALSE	Pulse enable
22.0	A_SG_SBH	BOOL	FALSE	FALSE	Deselection SG/SBH
22.1	A_SBH	BOOL	FALSE	FALSE	Deselection of safe standstill
22.2	f22_2	BOOL	FALSE	FALSE	
22.3	A_SGselect0	BOOL	FALSE	FALSE	Selection SG bit 0
22.4	A_SGselect1	BOOL	FALSE	FALSE	Selection SG bit 1
22.5	f22_5	BOOL	FALSE	FALSE	
22.6	f22_6	BOOL	FALSE	FALSE	
22.7	f22_7	BOOL	FALSE	FALSE	
23.0	A_Transmiss0	BOOL	FALSE	FALSE	Selection Transmission bit 0
23.1	A_Transmiss1	BOOL	FALSE	FALSE	Selection Transmission bit 1
23.2	A_Transmiss2	BOOL	FALSE	FALSE	Selection Transmission bit 2
23.3	f23_3	BOOL	FALSE	FALSE	
23.4	A_SE	BOOL	FALSE	FALSE	Selection SE
23.5	A_BrakeToClose	BOOL	FALSE	FALSE	Sinamics: Brake to close
23.6	f23_6	BOOL	FALSE	FALSE	
23.7	A_TestStop	BOOL	FALSE	FALSE	Activate test stop
24.0	A_RotationMonit	BOOL	FALSE	FALSE	Stepper motor: Rotation monitoring
24.1	A_ControlAx	BOOL	FALSE	FALSE	Control Axis
24.2	f24_2	BOOL	FALSE	FALSE	
24.3	f24_3	BOOL	FALSE	FALSE	
24.4	A_TorqComp	BOOL	FALSE	FALSE	Torque compensation
24.5	A_ChangSetpOutAss0	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed - Change setpoint output assignment
24.6	A_ChangSetpOutAss1	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed - Change setpoint output assignment
24.7	A_MS	BOOL	FALSE	FALSE	Master / Slave On
25.0	A_DynBComp	BOOL	FALSE	FALSE	dynamic backlash compensation activated

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
25.1	f25_1	BOOL	FALSE	FALSE	
25.2	f25_2	BOOL	FALSE	FALSE	
25.3	f25_3	BOOL	FALSE	FALSE	
25.4	f25_4	BOOL	FALSE	FALSE	
25.5	f25_5	BOOL	FALSE	FALSE	
25.6	f25_6	BOOL	FALSE	FALSE	
25.7	f25_7	BOOL	FALSE	FALSE	
26.0	f26_0	BOOL	FALSE	FALSE	
26.1	f26_1	BOOL	FALSE	FALSE	
26.2	f26_2	BOOL	FALSE	FALSE	
26.3	A_CompContr	BOOL	FALSE	FALSE	Compensation controller On
26.4	A_FollowAxOv	BOOL	FALSE	FALSE	Enable following axis override
26.5	f26_5	BOOL	FALSE	FALSE	
26.6	f26_6	BOOL	FALSE	FALSE	
26.7	f26_7	BOOL	FALSE	FALSE	
27.0	A_DEPMCS	BOOL	FALSE	FALSE	Resume: DEPMCS
27.1	A_DEPBCS	BOOL	FALSE	FALSE	Resume: DEPBCS
27.2	A_Corr	BOOL	FALSE	FALSE	Resume: Corr
27.3	A_HIAXMove	BOOL	FALSE	FALSE	Resume: HIAXMove
27.4	A_StopDEPMCS	BOOL	FALSE	FALSE	Stop: DEPMCS
27.5	A_StopDEPBCS	BOOL	FALSE	FALSE	Stop: DEPBCS
27.6	A_StopCorr	BOOL	FALSE	FALSE	Stop: Corr
27.7	A_StopHIAXMove	BOOL	FALSE	FALSE	Stop: HIAXMove
28.0	A_OscillAxExtRev	BOOL	FALSE	FALSE	OscillAxExtReversal
28.1	A_AxReset	BOOL	FALSE	FALSE	AXRESET
28.2	A_AxResume	BOOL	FALSE	FALSE	AXRESUME
28.3	A_SetRP	BOOL	FALSE	FALSE	Set reversal point
28.4	A_ChangeRP	BOOL	FALSE	FALSE	Change reversal point
28.5	A_StopRP	BOOL	FALSE	FALSE	Stop at next reversal point
28.6	A_Stop	BOOL	FALSE	FALSE	Stop
28.7	A_PLCAxis	BOOL	FALSE	FALSE	PLC checks axis
29.0	f29_0	BOOL	FALSE	FALSE	
29.1	f29_1	BOOL	FALSE	FALSE	
29.2	f29_2	BOOL	FALSE	FALSE	
29.3	f29_3	BOOL	FALSE	FALSE	
29.4	A_StartGantSynRun	BOOL	FALSE	FALSE	Start gantry synchronization run
29.5	A_NoAutoSync	BOOL	FALSE	FALSE	No auto sync
29.6	f29_6	BOOL	FALSE	FALSE	
29.7	f29_7	BOOL	FALSE	FALSE	
30.0	A_StopSpindle	BOOL	FALSE	FALSE	Stop spindle
30.1	A_StartCW	BOOL	FALSE	FALSE	Start spindle Clockwise
30.2	A_StartCCW	BOOL	FALSE	FALSE	Start spindle Counterclockwise
30.3	A_AutoGearStep	BOOL	FALSE	FALSE	Autom. gear step change
30.4	A_PosSpindle	BOOL	FALSE	FALSE	Position spindle
30.5	f30_5	BOOL	FALSE	FALSE	
30.6	f30_6	BOOL	FALSE	FALSE	
30.7	f30_7	BOOL	FALSE	FALSE	
31.0	f31_0	BOOL	FALSE	FALSE	
31.1	f31_1	BOOL	FALSE	FALSE	
31.2	f31_2	BOOL	FALSE	FALSE	
31.3	f31_3	BOOL	FALSE	FALSE	
31.4	A_Resynchronize	BOOL	FALSE	FALSE	Resynchronize

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
31.5	A_DisSync	BOOL	FALSE	FALSE	Disable synchronization
31.6	A_Tracksync	BOOL	FALSE	FALSE	Track synchronism
31.7	A_DelSyncRunCorr	BOOL	FALSE	FALSE	Deleting synchronous run correction
32.0	f32_0	BOOL	FALSE	FALSE	
32.1	f32_1	BOOL	FALSE	FALSE	
32.2	A_extStopA	BOOL	FALSE	FALSE	Deselection external Stop A
32.3	A_extStopC	BOOL	FALSE	FALSE	Deselection external Stop C
32.4	A_extStopD	BOOL	FALSE	FALSE	Deselection external Stop D
32.5	A_extStopE	BOOL	FALSE	FALSE	Deselection external Stop E
32.6	f32_6	BOOL	FALSE	FALSE	
32.7	f32_7	BOOL	FALSE	FALSE	
33.0	f33_0	BOOL	FALSE	FALSE	
33.1	f33_1	BOOL	FALSE	FALSE	
33.2	f33_2	BOOL	FALSE	FALSE	
33.3	f33_3	BOOL	FALSE	FALSE	
33.4	A_SGcorr_0	BOOL	FALSE	FALSE	Selection SG-correction Bit 0
33.5	A_SGcorr_1	BOOL	FALSE	FALSE	Selection SG-correction Bit 1
33.6	A_SGcorr_2	BOOL	FALSE	FALSE	Selection SG-correction Bit 2
33.7	A_SGcorr_3	BOOL	FALSE	FALSE	Selection SG-correction Bit 3
34.0	A_SI_SetpLimBit0	BOOL	FALSE	FALSE	Set point limitation Bit0
34.1	A_SI_SetpLimBit1	BOOL	FALSE	FALSE	Set point limitation Bit1
34.2	f34_2	BOOL	FALSE	FALSE	
34.3	f34_3	BOOL	FALSE	FALSE	
34.4	f34_4	BOOL	FALSE	FALSE	
34.5	f34_5	BOOL	FALSE	FALSE	
34.6	f34_6	BOOL	FALSE	FALSE	
34.7	f34_7	BOOL	FALSE	FALSE	
35.0	f35	BYTE	B#16#0	B#16#0	
36.0	f36[36]	BYTE	B#16#0	B#16#0	
37.0	f36[37]	BYTE	B#16#0	B#16#0	
38.0	f36[38]	BYTE	B#16#0	B#16#0	
39.0	f36[39]	BYTE	B#16#0	B#16#0	
40.0	f36[40]	BYTE	B#16#0	B#16#0	
41.0	f36[41]	BYTE	B#16#0	B#16#0	
42.0	f36[42]	BYTE	B#16#0	B#16#0	
43.0	f36[43]	BYTE	B#16#0	B#16#0	
44.0	f36[44]	BYTE	B#16#0	B#16#0	
45.0	f36[45]	BYTE	B#16#0	B#16#0	
46.0	f36[46]	BYTE	B#16#0	B#16#0	
47.0	f36[47]	BYTE	B#16#0	B#16#0	
48.0	f36[48]	BYTE	B#16#0	B#16#0	
49.0	f36[49]	BYTE	B#16#0	B#16#0	
50.0	f36[50]	BYTE	B#16#0	B#16#0	
51.0	f36[51]	BYTE	B#16#0	B#16#0	
52.0	f36[52]	BYTE	B#16#0	B#16#0	
53.0	f36[53]	BYTE	B#16#0	B#16#0	
54.0	f36[54]	BYTE	B#16#0	B#16#0	
55.0	f36[55]	BYTE	B#16#0	B#16#0	
56.0	A_FeedDriveCAxEng	BOOL	FALSE	FALSE	Seperate feed drive as C axis engaged
56.1	A_SpSpeedDisp	BOOL	FALSE	FALSE	Spindle speed display

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
56.2	A_SpInsideClamp	BOOL	FALSE	FALSE	Spindle inside clamping
56.3	f56_3	BOOL	FALSE	FALSE	
56.4	f56_4	BOOL	FALSE	FALSE	
56.5	f56_5	BOOL	FALSE	FALSE	
56.6	f56_6	BOOL	FALSE	FALSE	
56.7	f56_7	BOOL	FALSE	FALSE	
57.0	f57	BYTE	B#16#0	B#16#0	
58.0	f58	WORD	W#16#0	W#16#0	FC18: internal
60.0	E_SpNA	BOOL	FALSE	FALSE	Spindle/no axis
60.1	E_NCU_Link	BOOL	FALSE	FALSE	NCU_link active axis
60.2	E_EncodFreq1	BOOL	FALSE	FALSE	Encoder limit frequency 1 exceeded
60.3	E_EncodFreq2	BOOL	FALSE	FALSE	Encoder limit frequency 2 exceeded
60.4	E_RefSyn1	BOOL	FALSE	FALSE	Referenced/synchronized 1
60.5	E_RefSyn2	BOOL	FALSE	FALSE	Referenced/synchronized 2
60.6	E_ExactCoarse	BOOL	FALSE	FALSE	Position reached with exact stop coarse
60.7	E_ExactFine	BOOL	FALSE	FALSE	Position reached with exact stop fine
61.0	E_TravRequ	BOOL	FALSE	FALSE	Travel request
61.1	E_AxialAlarm	BOOL	FALSE	FALSE	Axial alarm
61.2	E_AxisReady	BOOL	FALSE	FALSE	Axis ready
61.3	E_Follow_upMode	BOOL	FALSE	FALSE	Follow-up mode active
61.4	E_Stat	BOOL	FALSE	FALSE	Axis/spindle stationary (n<nmin)
61.5	E_PositContr	BOOL	FALSE	FALSE	Position controller active
61.6	E_SpeedContr	BOOL	FALSE	FALSE	Speed controller active
61.7	E_CurrentContr	BOOL	FALSE	FALSE	Current controller active
62.0	E_SWCam	BOOL	FALSE	FALSE	Software cams active
62.1	E_HWOverlay	BOOL	FALSE	FALSE	Handwheel overlay active
62.2	E_RevFD	BOOL	FALSE	FALSE	Revolutional feedrate active
62.3	E_MeasAct	BOOL	FALSE	FALSE	Measuring active
62.4	E_ActTravFStop	BOOL	FALSE	FALSE	Activate travel to fixed stop
62.5	E_FixedStop	BOOL	FALSE	FALSE	Fixed stop reached
62.6	E_ForceFixedStop	BOOL	FALSE	FALSE	Force fixed stop limited
62.7	E_AxContainerRot	BOOL	FALSE	FALSE	Axis container rotation active
63.0	E_AxReset	BOOL	FALSE	FALSE	Axis reset done
63.1	E_PLCCtrlAx	BOOL	FALSE	FALSE	PLCcontrolled axis
63.2	E_AxStop	BOOL	FALSE	FALSE	Axis stop active
63.3	E_AxSpDisable	BOOL	FALSE	FALSE	Axis/spindle disable active
63.4	E_StopDEPMCS	BOOL	FALSE	FALSE	stop DEPMCS active
63.5	E_StopDEPBCS	BOOL	FALSE	FALSE	stop DEPBCS active
63.6	E_StopCorr	BOOL	FALSE	FALSE	stop Corr active
63.7	E_StopHIAxMove	BOOL	FALSE	FALSE	Stop HIAxMove active
64.0	E_HW1	BOOL	FALSE	FALSE	Handwheel 1 active
64.1	E_HW2	BOOL	FALSE	FALSE	Handwheel 2 active
64.2	E_HW3	BOOL	FALSE	FALSE	Handwheel 3 active
64.3	f64_3	BOOL	FALSE	FALSE	
64.4	E_TReqMinus	BOOL	FALSE	FALSE	Travel request minus
64.5	E_TReqPlus	BOOL	FALSE	FALSE	Travel request plus
64.6	E_TCMinus	BOOL	FALSE	FALSE	Traverse command minus
64.7	E_TCPlus	BOOL	FALSE	FALSE	Traverse command plus

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
65.0	E_INC1	BOOL	FALSE	FALSE	INC1
65.1	E_INC10	BOOL	FALSE	FALSE	INC10
65.2	E_INC100	BOOL	FALSE	FALSE	INC100
65.3	E_INC1000	BOOL	FALSE	FALSE	INC1000
65.4	E_INC10000	BOOL	FALSE	FALSE	INC10000
65.5	E_INCVAr	BOOL	FALSE	FALSE	INC variable
65.6	f65_6	BOOL	FALSE	FALSE	
65.7	f65_7	BOOL	FALSE	FALSE	
66.0	E_OEMAxis	BYTE	B#16#0	B#16#0	OEM axis signals
67.0	E_InvHWDiOfRot	BOOL	FALSE	FALSE	Handwheel direction of rotation invert actively
67.1	f67_1	BOOL	FALSE	FALSE	
67.2	f67_2	BOOL	FALSE	FALSE	
67.3	f67_3	BOOL	FALSE	FALSE	
67.4	f67_4	BOOL	FALSE	FALSE	
67.5	f67_5	BOOL	FALSE	FALSE	
67.6	f67_6	BOOL	FALSE	FALSE	
67.7	f67_7	BOOL	FALSE	FALSE	
68.0	E_NCASpChanA	BOOL	FALSE	FALSE	NC axis/spindle in channel A
68.1	E_NCASpChanB	BOOL	FALSE	FALSE	NC axis/spindle in channel B
68.2	E_NCASpChanC	BOOL	FALSE	FALSE	NC axis/spindle in channel C
68.3	E_NCASpChanD	BOOL	FALSE	FALSE	NC axis/spindle in channel D
68.4	E_PLCType	BOOL	FALSE	FALSE	New type requested by PLC
68.5	E_ChPoss	BOOL	FALSE	FALSE	Change axis possible
68.6	E_NeutralSp	BOOL	FALSE	FALSE	Neutral axis/spindle
68.7	E_PLCAsp	BOOL	FALSE	FALSE	PLC axis/spindle
69.0	E_ParS_A	BOOL	FALSE	FALSE	Parameter block servo A
69.1	E_ParS_B	BOOL	FALSE	FALSE	Parameter block servo B
69.2	E_ParS_C	BOOL	FALSE	FALSE	Parameter block servo C
69.3	E_NCUNumLink_3	BOOL	FALSE	FALSE	
69.4	E_NCUNumLink_4	BOOL	FALSE	FALSE	
69.5	E_NCUNumLink_5	BOOL	FALSE	FALSE	
69.6	E_NCUNumLink_6	BOOL	FALSE	FALSE	
69.7	E_NCUNumLink_7	BOOL	FALSE	FALSE	
70.0	E_ReposSh	BOOL	FALSE	FALSE	Repos shift
70.1	E_ReposShValid	BOOL	FALSE	FALSE	Repos shift valid
70.2	E_ReposDelayQuit	BOOL	FALSE	FALSE	Repos delay quit
70.3	f70_3	BOOL	FALSE	FALSE	
70.4	E_SI_Nck	BOOL	FALSE	FALSE	NCK-Safety Integrated active
70.5	E_SI_Drv_SICSCC	BOOL	FALSE	FALSE	DRV-Safety Integrated with SIC/SCC active
70.6	f70_6	BOOL	FALSE	FALSE	
70.7	f70_7	BOOL	FALSE	FALSE	
71.0	E_BrakeTest	BOOL	FALSE	FALSE	Brake test active
71.1	f71_1	BOOL	FALSE	FALSE	
71.2	f71_2	BOOL	FALSE	FALSE	
71.3	f71_3	BOOL	FALSE	FALSE	
71.4	E_POS_RESTORED1	BOOL	FALSE	FALSE	POS_RESTORED 1
71.5	E_POS_RESTORED2	BOOL	FALSE	FALSE	POS_RESTORED 2
71.6	f71_6	BOOL	FALSE	FALSE	
71.7	E_PLCAxDedic	BOOL	FALSE	FALSE	PLC Axis dedicated
72.0	E_MMC_REPOSDelay	BOOL	FALSE	FALSE	MMC REPOS DELAY

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
72.1	f72_1	BOOL	FALSE	FALSE	
72.2	f72_2	BOOL	FALSE	FALSE	
72.3	f72_3	BOOL	FALSE	FALSE	
72.4	f72_4	BOOL	FALSE	FALSE	
72.5	f72_5	BOOL	FALSE	FALSE	
72.6	f72_6	BOOL	FALSE	FALSE	
72.7	f72_7	BOOL	FALSE	FALSE	
73.0	f73	BYTE	B#16#0	B#16#0	
74.0	f74_0	BOOL	FALSE	FALSE	
74.1	f74_1	BOOL	FALSE	FALSE	
74.2	f74_2	BOOL	FALSE	FALSE	
74.3	f74_3	BOOL	FALSE	FALSE	
74.4	E_ModLimEnAct	BOOL	FALSE	FALSE	Modulo limit enabled active
74.5	f74_5	BOOL	FALSE	FALSE	
74.6	f74_6	BOOL	FALSE	FALSE	
74.7	f74_7	BOOL	FALSE	FALSE	
75.0	E_JogFixPPos0Act	BOOL	FALSE	FALSE	JogFixPointPos 0 active
75.1	E_JogFixPPos1Act	BOOL	FALSE	FALSE	JogFixPointPos 1 active
75.2	E_JogFixPPos2Act	BOOL	FALSE	FALSE	JogFixPointPos 2 active
75.3	E_JogFixPPos0	BOOL	FALSE	FALSE	JogFixPointPos 0 reached
75.4	E_JogFixPPos1	BOOL	FALSE	FALSE	JogFixPointPos 1 reached
75.5	E_JogFixPPos2	BOOL	FALSE	FALSE	JogFixPointPos 2 reached
75.6	E_JogToPos	BOOL	FALSE	FALSE	Jog to position active
75.7	E_JogPos	BOOL	FALSE	FALSE	Jog position reached
76.0	E_ScratchPulse	BOOL	FALSE	FALSE	Scratch pulse
76.1	f76_1	BOOL	FALSE	FALSE	
76.2	f76_2	BOOL	FALSE	FALSE	
76.3	f76_3	BOOL	FALSE	FALSE	
76.4	E_PathAxis	BOOL	FALSE	FALSE	Path axis
76.5	E_PosAxis	BOOL	FALSE	FALSE	Positioning axis
76.6	E_IndexAxisPos	BOOL	FALSE	FALSE	Indexing axis in position
76.7	E_CurvePos	BOOL	FALSE	FALSE	Curve axis in position
77.0	E_CollCheckRedSpeed	BOOL	FALSE	FALSE	reduced speed of Collisions Check
77.1	f77_1	BOOL	FALSE	FALSE	
77.2	f77_2	BOOL	FALSE	FALSE	
77.3	f77_3	BOOL	FALSE	FALSE	
77.4	f77_4	BOOL	FALSE	FALSE	
77.5	f77_5	BOOL	FALSE	FALSE	
77.6	f77_6	BOOL	FALSE	FALSE	
77.7	f77_7	BOOL	FALSE	FALSE	
78.0	E_FPosAxis	REAL	0.000000e+000	0.000000e+000	F function (REAL format) for positioning axes
82.0	E_SetpGearA	BOOL	FALSE	FALSE	Setpoint gear stage A
82.1	E_SetpGearB	BOOL	FALSE	FALSE	Setpoint gear stage B
82.2	E_SetpGearC	BOOL	FALSE	FALSE	Setpoint gear stage C
82.3	E_GearChange	BOOL	FALSE	FALSE	Gear changeover
82.4	f82_4	BOOL	FALSE	FALSE	
82.5	f82_5	BOOL	FALSE	FALSE	
82.6	f82_6	BOOL	FALSE	FALSE	
82.7	f82_7	BOOL	FALSE	FALSE	
83.0	E_SpeedLimit	BOOL	FALSE	FALSE	Speed limit exceeded

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
83.1	E_SetSpeedLimit	BOOL	FALSE	FALSE	Setpoint speed limited
83.2	E_SetSpeedIncreased	BOOL	FALSE	FALSE	Setpoint speed increased
83.3	E_GeoMonit	BOOL	FALSE	FALSE	Geometry monitoring
83.4	E_SupportAreaViol	BOOL	FALSE	FALSE	Support area limits violated
83.5	E_SetRange	BOOL	FALSE	FALSE	Spindle in setpoint range
83.6	E_SpeedMonit	BOOL	FALSE	FALSE	Speed monitoring
83.7	E_ActRotRight	BOOL	FALSE	FALSE	Actual rotation direction right
84.0	E_ConstCuttSpeed	BOOL	FALSE	FALSE	Const. cutting speed active
84.1	E_SUG	BOOL	FALSE	FALSE	SUG active (grinding wheel surface speed)
84.2	E_CLG	BOOL	FALSE	FALSE	CLG active
84.3	E_Tapping	BOOL	FALSE	FALSE	Tapping without compensating chuck
84.4	E_SyncMode	BOOL	FALSE	FALSE	Synchronous mode spindle active
84.5	E_PosMode	BOOL	FALSE	FALSE	Positioning mode spindle active
84.6	E_OscillMode	BOOL	FALSE	FALSE	Oscillation mode spindle active
84.7	E_ContrMode	BOOL	FALSE	FALSE	Control mode spindle active
85.0	E_ToolDynLimit	BOOL	FALSE	FALSE	Tool with limit of dynamics
85.1	f85_1	BOOL	FALSE	FALSE	
85.2	f85_2	BOOL	FALSE	FALSE	
85.3	f85_3	BOOL	FALSE	FALSE	
85.4	f85_4	BOOL	FALSE	FALSE	
85.5	E_SplnPosition	BOOL	FALSE	FALSE	Spindle in position
85.6	f85_6	BOOL	FALSE	FALSE	
85.7	f85_7	BOOL	FALSE	FALSE	
86.0	E_MFunct	INT	0	0	M function (INT) for spindle
88.0	E_SFunct	REAL	0.000000e+000	0.000000e+000	S function (REAL) for spindle
92.0	f92_0	BOOL	FALSE	FALSE	
92.1	E_RUEncDisabl	BOOL	FALSE	FALSE	Run-up encoder disable active
92.2	f92_2	BOOL	FALSE	FALSE	
92.3	E_SpeedSetpSmooth	BOOL	FALSE	FALSE	Speed setpoint smoothing active
92.4	E_RLIact	BOOL	FALSE	FALSE	RLI active
92.5	E_HoldBrakeOpened	BOOL	FALSE	FALSE	Holding brake opened
92.6	f92_6	BOOL	FALSE	FALSE	
92.7	E_DriveRunEn	BOOL	FALSE	FALSE	Drive run enabled
93.0	E_ParA	BOOL	FALSE	FALSE	Active parameter set A
93.1	E_ParB	BOOL	FALSE	FALSE	Active parameter set B
93.2	E_ParC	BOOL	FALSE	FALSE	Active parameter set C
93.3	E_MotA	BOOL	FALSE	FALSE	Active motor A
93.4	E_MotB	BOOL	FALSE	FALSE	Active motor B
93.5	E_MotOK	BOOL	FALSE	FALSE	Drive ready
93.6	E_IntegratDisable	BOOL	FALSE	FALSE	n controller integrator disabled
93.7	E_PulseEnable	BOOL	FALSE	FALSE	Pulses enabled
94.0	E_MTempWarn	BOOL	FALSE	FALSE	Temperature prewarning motor
94.1	E_HTempWarn	BOOL	FALSE	FALSE	Temperature prewarning heat sink
94.2	E_RUComplete	BOOL	FALSE	FALSE	Ramp-up complete
94.3	E_MdMdx	BOOL	FALSE	FALSE	Md<Mdx

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
94.4	E_NactNmin	BOOL	FALSE	FALSE	nact<nmin
94.5	E_NactNx	BOOL	FALSE	FALSE	nact<nx
94.6	E_NactNset	BOOL	FALSE	FALSE	nact=nset
94.7	E_Message	BOOL	FALSE	FALSE	Variable message function
95.0	E_UDClessAlThreshold	BOOL	FALSE	FALSE	UDC-link < alarm threshold
95.1	f95_1	BOOL	FALSE	FALSE	
95.2	f95_2	BOOL	FALSE	FALSE	
95.3	f95_3	BOOL	FALSE	FALSE	
95.4	f95_4	BOOL	FALSE	FALSE	
95.5	f95_5	BOOL	FALSE	FALSE	
95.6	f95_6	BOOL	FALSE	FALSE	
95.7	E_I2TLimit	BOOL	FALSE	FALSE	Power Section I2T limit
96.0	E_SpindleMonit	BOOL	FALSE	FALSE	Error spindle monitoring
96.1	E_AxisCtrl	BOOL	FALSE	FALSE	Axis control active
96.2	E_MSFine	BOOL	FALSE	FALSE	Master/Slave fine
96.3	E_MSCoarse	BOOL	FALSE	FALSE	Master/Slave coarse
96.4	E_MSCompContr	BOOL	FALSE	FALSE	Master/Slave Compensation controller activ
96.5	E_BitValCtrlOutChang0	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed 0: Change setpoint output assignment
96.6	E_BitValCtrlOutChang1	BOOL	FALSE	FALSE	Bit value for CTRLOUT_changed 1: Change setpoint output assignment
96.7	E_MS	BOOL	FALSE	FALSE	Master/ slave active
97.0	f97	BYTE	B#16#0	B#16#0	
98.0	E_SynchronFine	BOOL	FALSE	FALSE	Synchronism fine
98.1	E_SynchronCoarse	BOOL	FALSE	FALSE	Synchronism coarse
98.2	E_ActValCoupling	BOOL	FALSE	FALSE	Actual value coupling
98.3	f98_3	BOOL	FALSE	FALSE	
98.4	E_OverlayMotion	BOOL	FALSE	FALSE	Overlaid motion
98.5	E_SWL	BOOL	FALSE	FALSE	Speed warning limit reached
98.6	E_AWL	BOOL	FALSE	FALSE	Acceleration warning limit reached
98.7	E_EmRetr	BOOL	FALSE	FALSE	Emergency retraction active
99.0	E_MasterSp	BOOL	FALSE	FALSE	Master spindle
99.1	E_SlaveSp	BOOL	FALSE	FALSE	Slave spindle
99.2	E_SyncRunCorrDOut	BOOL	FALSE	FALSE	Synchronous run correction driven out
99.3	E_AxisAccel	BOOL	FALSE	FALSE	Axis accelerated
99.4	E_Sync	BOOL	FALSE	FALSE	Synchronization active
99.5	E_MSR	BOOL	FALSE	FALSE	Max speed reached
99.6	E_MAR	BOOL	FALSE	FALSE	Max acceleration reached
99.7	f99_7	BOOL	FALSE	FALSE	
100.0	f100_0	BOOL	FALSE	FALSE	
100.1	f100_1	BOOL	FALSE	FALSE	
100.2	E_OscillAxEExtRev	BOOL	FALSE	FALSE	OscillAxEExt Reversal active
100.3	E_StopOscill	BOOL	FALSE	FALSE	Oscillation cannot start
100.4	E_ErrorOscill	BOOL	FALSE	FALSE	Error during oscillation
100.5	E_SparkOut	BOOL	FALSE	FALSE	Spark-out active
100.6	E_OscillMotion	BOOL	FALSE	FALSE	Oscillation motion active
100.7	E_Oscill	BOOL	FALSE	FALSE	Oscillation active
101.0	f101_0	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
101.1	f101_1	BOOL	FALSE	FALSE	
101.2	E_GantCOLimit	BOOL	FALSE	FALSE	Gantry cut-off limit exceeded
101.3	E_GantWarn	BOOL	FALSE	FALSE	Gantry warning limit exceeded
101.4	E_SynRunStart	BOOL	FALSE	FALSE	Synchronization run ready to start
101.5	E_GantGroupSyn	BOOL	FALSE	FALSE	Gantry grouping is synchronous
101.6	E_GantLeadAxis	BOOL	FALSE	FALSE	Gantry leading axis
101.7	E_GantAxis	BOOL	FALSE	FALSE	Gantry axis
102.0	E_DynBComp	BOOL	FALSE	FALSE	dynamic backlash compensation activ
102.1	f102_1	BOOL	FALSE	FALSE	
102.2	f102_2	BOOL	FALSE	FALSE	
102.3	f102_3	BOOL	FALSE	FALSE	
102.4	f102_4	BOOL	FALSE	FALSE	
102.5	f102_5	BOOL	FALSE	FALSE	
102.6	f102_6	BOOL	FALSE	FALSE	
102.7	f102_7	BOOL	FALSE	FALSE	
103.0	E_SyncRunCorrIncl	BOOL	FALSE	FALSE	Synchronous run correction is included
103.1	f103_1	BOOL	FALSE	FALSE	
103.2	f103_2	BOOL	FALSE	FALSE	
103.3	f103_3	BOOL	FALSE	FALSE	
103.4	E_Synchron2Fine	BOOL	FALSE	FALSE	Synchronism fine
103.5	E_Synchron2Coarse	BOOL	FALSE	FALSE	Synchronism coarse
103.6	f103_6	BOOL	FALSE	FALSE	
103.7	f103_7	BOOL	FALSE	FALSE	
104.0	E_AIAxis[1]	BOOL	FALSE	FALSE	
104.1	E_AIAxis[2]	BOOL	FALSE	FALSE	
104.2	E_AIAxis[3]	BOOL	FALSE	FALSE	
104.3	E_AIAxis[4]	BOOL	FALSE	FALSE	
104.4	E_AIAxis[5]	BOOL	FALSE	FALSE	
104.5	E_AIAxis[6]	BOOL	FALSE	FALSE	
104.6	E_AIAxis[7]	BOOL	FALSE	FALSE	
104.7	E_AIAxis[8]	BOOL	FALSE	FALSE	
105.0	E_AIAxis[9]	BOOL	FALSE	FALSE	
105.1	E_AIAxis[10]	BOOL	FALSE	FALSE	
105.2	E_AIAxis[11]	BOOL	FALSE	FALSE	
105.3	E_AIAxis[12]	BOOL	FALSE	FALSE	
105.4	E_AIAxis[13]	BOOL	FALSE	FALSE	
105.5	E_AIAxis[14]	BOOL	FALSE	FALSE	
105.6	E_AIAxis[15]	BOOL	FALSE	FALSE	
105.7	E_AIAxis[16]	BOOL	FALSE	FALSE	
106.0	E_AIAxis[17]	BOOL	FALSE	FALSE	
106.1	E_AIAxis[18]	BOOL	FALSE	FALSE	
106.2	E_AIAxis[19]	BOOL	FALSE	FALSE	
106.3	E_AIAxis[20]	BOOL	FALSE	FALSE	
106.4	E_AIAxis[21]	BOOL	FALSE	FALSE	
106.5	E_AIAxis[22]	BOOL	FALSE	FALSE	
106.6	E_AIAxis[23]	BOOL	FALSE	FALSE	
106.7	E_AIAxis[24]	BOOL	FALSE	FALSE	
107.0	E_AIAxis[25]	BOOL	FALSE	FALSE	
107.1	E_AIAxis[26]	BOOL	FALSE	FALSE	
107.2	E_AIAxis[27]	BOOL	FALSE	FALSE	
107.3	E_AIAxis[28]	BOOL	FALSE	FALSE	
107.4	E_AIAxis[29]	BOOL	FALSE	FALSE	
107.5	E_AIAxis[30]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
107.6	E_AIAxis[31]	BOOL	FALSE	FALSE	
108.0	E_SG_SBH	BOOL	FALSE	FALSE	Active SG/SBH
108.1	E_ErrLifeS_CRC	BOOL	FALSE	FALSE	Error lifesign or CRC-error
108.2	E_ImpdelNCK	BOOL	FALSE	FALSE	Delete pulses NCK
108.3	r108_3	BOOL	FALSE	FALSE	
108.4	r108_4	BOOL	FALSE	FALSE	
108.5	r108_5	BOOL	FALSE	FALSE	
108.6	r108_6	BOOL	FALSE	FALSE	
108.7	E_SRef	BOOL	FALSE	FALSE	Axis safely referenced
109.0	E_SN1Plus	BOOL	FALSE	FALSE	Actual position > cam position SN1+
109.1	E_SN1Minus	BOOL	FALSE	FALSE	Actual position > cam position SN1-
109.2	E_SN2Plus	BOOL	FALSE	FALSE	Actual position > cam position SN2+
109.3	E_SN2Minus	BOOL	FALSE	FALSE	Actual position > cam position SN2-
109.4	E_SN3Plus	BOOL	FALSE	FALSE	Actual position > cam position SN3+
109.5	E_SN3Minus	BOOL	FALSE	FALSE	Actual position > cam position SN3-
109.6	E_SN4Plus	BOOL	FALSE	FALSE	Actual position > cam position SN4+
109.7	E_SN4Minus	BOOL	FALSE	FALSE	Actual position > cam position SN4-
110.0	f110_0	BOOL	FALSE	FALSE	
110.1	E_SBH	BOOL	FALSE	FALSE	Active SBH
110.2	f110_2	BOOL	FALSE	FALSE	
110.3	E_SG_0	BOOL	FALSE	FALSE	Active SG 0
110.4	E_SG_1	BOOL	FALSE	FALSE	Active SG 1
110.5	E_n_nx	BOOL	FALSE	FALSE	n < nx
110.6	f110_6	BOOL	FALSE	FALSE	
110.7	f110_7	BOOL	FALSE	FALSE	
111.0	f111_0	BOOL	FALSE	FALSE	
111.1	f111_1	BOOL	FALSE	FALSE	
111.2	f111_2	BOOL	FALSE	FALSE	
111.3	f111_3	BOOL	FALSE	FALSE	
111.4	E_StopAB	BOOL	FALSE	FALSE	Stop A/B active
111.5	E_StopC	BOOL	FALSE	FALSE	Stop C active
111.6	E_StopD	BOOL	FALSE	FALSE	Stop D active
111.7	E_StopE	BOOL	FALSE	FALSE	Stop E active
112.0	E_CamRangeTr1	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 1
113.0	E_CamRangeTr2	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 2
114.0	E_CamRangeTr3	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 3
115.0	E_CamRangeTr4	BYTE	B#16#0	B#16#0	Cam Range for Cam Track 4
116.0	f116	BYTE	B#16#0	B#16#0	
117.0	E_CamTrack1	BOOL	FALSE	FALSE	Cam Track 1
117.1	E_CamTrack2	BOOL	FALSE	FALSE	Cam Track 2
117.2	E_CamTrack3	BOOL	FALSE	FALSE	Cam Track 3
117.3	E_CamTrack4	BOOL	FALSE	FALSE	Cam Track 4
117.4	f117_4	BOOL	FALSE	FALSE	
117.5	f117_5	BOOL	FALSE	FALSE	
117.6	f117_6	BOOL	FALSE	FALSE	
117.7	f117_7	BOOL	FALSE	FALSE	
118.0	E_CamRangeBitTr1[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 1
118.1	E_CamRangeBitTr1[1]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
118.2	E_CamRangeBitTr1[2]	BOOL	FALSE	FALSE	
118.3	E_CamRangeBitTr1[3]	BOOL	FALSE	FALSE	
118.4	E_CamRangeBitTr1[4]	BOOL	FALSE	FALSE	
118.5	E_CamRangeBitTr1[5]	BOOL	FALSE	FALSE	
118.6	E_CamRangeBitTr1[6]	BOOL	FALSE	FALSE	
118.7	E_CamRangeBitTr1[7]	BOOL	FALSE	FALSE	
119.0	E_CamRangeBitTr1[8]	BOOL	FALSE	FALSE	
119.1	E_CamRangeBitTr1[9]	BOOL	FALSE	FALSE	
119.2	E_CamRangeBitTr1[10]	BOOL	FALSE	FALSE	
119.3	E_CamRangeBitTr1[11]	BOOL	FALSE	FALSE	
119.4	E_CamRangeBitTr1[12]	BOOL	FALSE	FALSE	
119.5	E_CamRangeBitTr1[13]	BOOL	FALSE	FALSE	
119.6	E_CamRangeBitTr1[14]	BOOL	FALSE	FALSE	
120.0	E_CamRangeBitTr2[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 2
120.1	E_CamRangeBitTr2[1]	BOOL	FALSE	FALSE	
120.2	E_CamRangeBitTr2[2]	BOOL	FALSE	FALSE	
120.3	E_CamRangeBitTr2[3]	BOOL	FALSE	FALSE	
120.4	E_CamRangeBitTr2[4]	BOOL	FALSE	FALSE	
120.5	E_CamRangeBitTr2[5]	BOOL	FALSE	FALSE	
120.6	E_CamRangeBitTr2[6]	BOOL	FALSE	FALSE	
120.7	E_CamRangeBitTr2[7]	BOOL	FALSE	FALSE	
121.0	E_CamRangeBitTr2[8]	BOOL	FALSE	FALSE	
121.1	E_CamRangeBitTr2[9]	BOOL	FALSE	FALSE	
121.2	E_CamRangeBitTr2[10]	BOOL	FALSE	FALSE	
121.3	E_CamRangeBitTr2[11]	BOOL	FALSE	FALSE	
121.4	E_CamRangeBitTr2[12]	BOOL	FALSE	FALSE	
121.5	E_CamRangeBitTr2[13]	BOOL	FALSE	FALSE	
121.6	E_CamRangeBitTr2[14]	BOOL	FALSE	FALSE	
122.0	E_CamRangeBitTr3[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 3
122.1	E_CamRangeBitTr3[1]	BOOL	FALSE	FALSE	
122.2	E_CamRangeBitTr3[2]	BOOL	FALSE	FALSE	
122.3	E_CamRangeBitTr3[3]	BOOL	FALSE	FALSE	
122.4	E_CamRangeBitTr3[4]	BOOL	FALSE	FALSE	
122.5	E_CamRangeBitTr3[5]	BOOL	FALSE	FALSE	
122.6	E_CamRangeBitTr3[6]	BOOL	FALSE	FALSE	
122.7	E_CamRangeBitTr3[7]	BOOL	FALSE	FALSE	
123.0	E_CamRangeBitTr3[8]	BOOL	FALSE	FALSE	
123.1	E_CamRangeBitTr3[9]	BOOL	FALSE	FALSE	
123.2	E_CamRangeBitTr3[10]	BOOL	FALSE	FALSE	
123.3	E_CamRangeBitTr3[11]	BOOL	FALSE	FALSE	
123.4	E_CamRangeBitTr3[12]	BOOL	FALSE	FALSE	
123.5	E_CamRangeBitTr3[13]	BOOL	FALSE	FALSE	
123.6	E_CamRangeBitTr3[14]	BOOL	FALSE	FALSE	
124.0	E_CamRangeBitTr4[0]	BOOL	FALSE	FALSE	Cam Range Bits for Cam Track 4
124.1	E_CamRangeBitTr4[1]	BOOL	FALSE	FALSE	
124.2	E_CamRangeBitTr4[2]	BOOL	FALSE	FALSE	
124.3	E_CamRangeBitTr4[3]	BOOL	FALSE	FALSE	
124.4	E_CamRangeBitTr4[4]	BOOL	FALSE	FALSE	
124.5	E_CamRangeBitTr4[5]	BOOL	FALSE	FALSE	
124.6	E_CamRangeBitTr4[6]	BOOL	FALSE	FALSE	
124.7	E_CamRangeBitTr4[7]	BOOL	FALSE	FALSE	
125.0	E_CamRangeBitTr4[8]	BOOL	FALSE	FALSE	
125.1	E_CamRangeBitTr4[9]	BOOL	FALSE	FALSE	
125.2	E_CamRangeBitTr4[10]	BOOL	FALSE	FALSE	
125.3	E_CamRangeBitTr4[11]	BOOL	FALSE	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
125.4	E_CamRangeBitTr4[12]	BOOL	FALSE	FALSE	
125.5	E_CamRangeBitTr4[13]	BOOL	FALSE	FALSE	
125.6	E_CamRangeBitTr4[14]	BOOL	FALSE	FALSE	
126.0	f126	WORD	W#16#0	W#16#0	internal
128.0	E_MMC_ProgtestSuppress	BOOL	FALSE	FALSE	HMI->PLC: Program test to suppress
128.1	E_MMC_ProgtestActivate	BOOL	FALSE	FALSE	HMI->PLC: Program test activate
128.2	f128_2	BOOL	FALSE	FALSE	
128.3	f128_3	BOOL	FALSE	FALSE	
128.4	f128_4	BOOL	FALSE	FALSE	
128.5	f128_5	BOOL	FALSE	FALSE	
128.6	f128_6	BOOL	FALSE	FALSE	
128.7	f128_7	BOOL	FALSE	FALSE	
129.0	f129	BYTE	B#16#0	B#16#0	
130.0	f130	WORD	W#16#0	W#16#0	
132.0	E_SensorAv	BOOL	FALSE	FALSE	Sensors available
132.1	E_S1aMeasARod	BOOL	FALSE	FALSE	Sensor S1: analogous measurement position of actuating rod
132.2	f132_2	BOOL	FALSE	FALSE	
132.3	f132_3	BOOL	FALSE	FALSE	
132.4	E_S4dPistonStopP	BOOL	FALSE	FALSE	Sensor S4: digital value piston stop position
132.5	E_S5dAngleShaft	BOOL	FALSE	FALSE	Sensor S5: digital value angle situation shaft
132.6	E_S6Temp	BOOL	FALSE	FALSE	Sensor S6: temperature
132.7	f132_7	BOOL	FALSE	FALSE	
133.0	f133	BYTE	B#16#0	B#16#0	
134.0	E_ClampingState	INT	0	0	state of the clamping system
136.0	E_AnalogSensor	INT	0	0	analog sensor on the motor
138.0	f138_0	BOOL	FALSE	FALSE	
138.1	f138_1	BOOL	FALSE	FALSE	
138.2	f138_2	BOOL	FALSE	FALSE	
138.3	f138_3	BOOL	FALSE	FALSE	
138.4	E_S4PistonStopP	BOOL	FALSE	FALSE	Sensor S4: piston stop position
138.5	E_S5AngleShaft	BOOL	FALSE	FALSE	Sensor S5: angle situation shaft
138.6	f138_6	BOOL	FALSE	FALSE	
138.7	f138_7	BOOL	FALSE	FALSE	
139.0	f139	BYTE	B#16#0	B#16#0	

DB59 - <offline> - Vista di dichiarazione

"PLC_NC_STATUS"

Blocco dati globali DB 59

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 06/02/2015 13.37.27
Interfaccia: 06/02/2015 13.37.27
Lunghezze (blocco / codice / dati): 01300 01202 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB59

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	DB_VAR	ARRAY[0..600]		
*2.0		INT		
=1202.0		END_STRUCT		

DB77 - <offline>

"MCP"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT77

Nome:**Famiglia:****Autore:****Versione:**

0.1

Versione blocco:

2

Lunghezza (blocco / dati):

00252 / 00088

Data e ora**Codice:**

24/03/2014 17.23.59

Interfaccia:

24/11/2003 08.00.00

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)

09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	MCP1In[0]	BYTE	B#16#0	B#16#0	
1.0	MCP1In[1]	BYTE	B#16#0	B#16#0	
2.0	MCP1In[2]	BYTE	B#16#0	B#16#0	
3.0	MCP1In[3]	BYTE	B#16#0	B#16#0	
4.0	MCP1In[4]	BYTE	B#16#0	B#16#0	
5.0	MCP1In[5]	BYTE	B#16#0	B#16#0	
6.0	MCP1In[6]	BYTE	B#16#0	B#16#0	
7.0	MCP1In[7]	BYTE	B#16#0	B#16#0	
8.0	MCP1Out[0]	BYTE	B#16#0	B#16#0	
9.0	MCP1Out[1]	BYTE	B#16#0	B#16#0	
10.0	MCP1Out[2]	BYTE	B#16#0	B#16#0	
11.0	MCP1Out[3]	BYTE	B#16#0	B#16#0	
12.0	MCP1Out[4]	BYTE	B#16#0	B#16#0	
13.0	MCP1Out[5]	BYTE	B#16#0	B#16#0	
14.0	MCP1Out[6]	BYTE	B#16#0	B#16#0	
15.0	MCP1Out[7]	BYTE	B#16#0	B#16#0	
16.0	MCP1StatSend	DWORD	DW#16#0	DW#16#0	
20.0	MCP1StatRec	DWORD	DW#16#0	DW#16#0	
24.0	MCP2In[0]	BYTE	B#16#0	B#16#0	
25.0	MCP2In[1]	BYTE	B#16#0	B#16#0	
26.0	MCP2In[2]	BYTE	B#16#0	B#16#0	
27.0	MCP2In[3]	BYTE	B#16#0	B#16#0	
28.0	MCP2In[4]	BYTE	B#16#0	B#16#0	
29.0	MCP2In[5]	BYTE	B#16#0	B#16#0	
30.0	MCP2In[6]	BYTE	B#16#0	B#16#0	
31.0	MCP2In[7]	BYTE	B#16#0	B#16#0	
32.0	MCP2Out[0]	BYTE	B#16#0	B#16#0	
33.0	MCP2Out[1]	BYTE	B#16#0	B#16#0	
34.0	MCP2Out[2]	BYTE	B#16#0	B#16#0	
35.0	MCP2Out[3]	BYTE	B#16#0	B#16#0	
36.0	MCP2Out[4]	BYTE	B#16#0	B#16#0	
37.0	MCP2Out[5]	BYTE	B#16#0	B#16#0	
38.0	MCP2Out[6]	BYTE	B#16#0	B#16#0	
39.0	MCP2Out[7]	BYTE	B#16#0	B#16#0	
40.0	MCP2StatSend	DWORD	DW#16#0	DW#16#0	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
44.0	MCP2StatRec	DWORD	DW#16#0	DW#16#0	
48.0	BHGIn[0]	BYTE	B#16#0	B#16#0	
49.0	BHGIn[1]	BYTE	B#16#0	B#16#0	
50.0	BHGIn[2]	BYTE	B#16#0	B#16#0	
51.0	BHGIn[3]	BYTE	B#16#0	B#16#0	
52.0	BHGIn[4]	BYTE	B#16#0	B#16#0	
53.0	BHGIn[5]	BYTE	B#16#0	B#16#0	
54.0	Filler[0]	BYTE	B#16#0	B#16#0	
55.0	Filler[1]	BYTE	B#16#0	B#16#0	
56.0	Filler[2]	BYTE	B#16#0	B#16#0	
57.0	Filler[3]	BYTE	B#16#0	B#16#0	
58.0	Filler[4]	BYTE	B#16#0	B#16#0	
59.0	Filler[5]	BYTE	B#16#0	B#16#0	
60.0	BHGOut[0]	BYTE	B#16#0	B#16#0	
61.0	BHGOut[1]	BYTE	B#16#0	B#16#0	
62.0	BHGOut[2]	BYTE	B#16#0	B#16#0	
63.0	BHGOut[3]	BYTE	B#16#0	B#16#0	
64.0	BHGOut[4]	BYTE	B#16#0	B#16#0	
65.0	BHGOut[5]	BYTE	B#16#0	B#16#0	
66.0	BHGOut[6]	BYTE	B#16#0	B#16#0	
67.0	BHGOut[7]	BYTE	B#16#0	B#16#0	
68.0	BHGOut[8]	BYTE	B#16#0	B#16#0	
69.0	BHGOut[9]	BYTE	B#16#0	B#16#0	
70.0	BHGOut[10]	BYTE	B#16#0	B#16#0	
71.0	BHGOut[11]	BYTE	B#16#0	B#16#0	
72.0	BHGOut[12]	BYTE	B#16#0	B#16#0	
73.0	BHGOut[13]	BYTE	B#16#0	B#16#0	
74.0	BHGOut[14]	BYTE	B#16#0	B#16#0	
75.0	BHGOut[15]	BYTE	B#16#0	B#16#0	
76.0	BHGOut[16]	BYTE	B#16#0	B#16#0	
77.0	BHGOut[17]	BYTE	B#16#0	B#16#0	
78.0	BHGOut[18]	BYTE	B#16#0	B#16#0	
79.0	BHGOut[19]	BYTE	B#16#0	B#16#0	
80.0	BHGStatSend	DWORD	DW#16#0	DW#16#0	
84.0	BHGStatRec	DWORD	DW#16#0	DW#16#0	

DB85 - <offline> - Vista di dichiarazione

"DB_LUBRIFIC_ASSI"

Blocco dati globali DB 85

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 16/07/2010 15.19.17
Interfaccia: 16/07/2010 15.19.17
Lunghezze (blocco / codice / dati): 00194 00044 00000

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB85

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	asseX_On	S5TIME	S5T#20S	asse X: tempo On
+2.0	asseX_Off	S5TIME	S5T#2H46M	asse X: tempo Off
+4.0	asseX_0k	S5TIME	S5T#10S	asse X: controllo
+6.0	asseX_3	WORD	W#16#0	
+8.0	asseX_stato	WORD	W#16#0	
+10.0	asseZ_On	S5TIME	S5T#20S	asse Z: tempo On
+12.0	asseZ_Off	S5TIME	S5T#20M	asse Z: tempo Off
+14.0	asseZ_2	WORD	W#16#0	
+16.0	asseZ_3	WORD	W#16#0	
+18.0	asseZ_stato	WORD	W#16#0	
+20.0	asseU_On	S5TIME	S5T#20S	asse U: tempo On
+22.0	asseU_Off	S5TIME	S5T#20M	asse U: tempo Off
+24.0	asseU_2	WORD	W#16#0	
+26.0	asseU_3	WORD	W#16#0	
+28.0	asseU_stato	WORD	W#16#0	
+30.0	asseW_On	S5TIME	S5T#20S	asse W: tempo On
+32.0	asseW_Off	S5TIME	S5T#20M	asse W: tempo Off
+34.0	asseW_2	WORD	W#16#0	
+36.0	asseW_3	WORD	W#16#0	
+38.0	asseW_stato	WORD	W#16#0	
+40.0	n_impulsi	WORD	W#16#0	numero impulsi da eseguire
+42.0	n_impulsi_ok	WORD	W#16#0	numero impulsi eseguiti
=44.0		END_STRUCT		

DB97 - <offline> - Vista di dichiarazione

"DB_MESSAGGI"

Blocco dati globali DB 97

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 17/02/2015 14.28.59
Interfaccia: 17/02/2015 14.28.59
Lunghezze (blocco / codice / dati): 00098 00002 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB97

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	PEZZO_LAVORATO	BOOL	FALSE	MESSAGGIO: ALBERO DA PRELEVARE
+0.1	SPARE	BOOL	FALSE	MESSAGGIO:
+0.2	SPARE1	BOOL	FALSE	MESSAGGIO:
+0.3	CENTRALINA_IDRAULICA	BOOL	FALSE	MESSAGGIO: CENTRALINA IDRAULICA NON IN MOTO
=2.0		END_STRUCT		

DB98 - <offline> - Vista di dichiarazione

"MANUALE_ASSI"

Blocco dati globali DB 98

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 03/02/2015 15.53.15
Interfaccia: 03/02/2015 15.53.15
Lunghezze (blocco / codice / dati): 00126 00004 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB98

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	JOG_P_Z	BOOL	FALSE	
+0.1	JOG_M_Z	BOOL	FALSE	
+0.2	JOG_P_X	BOOL	FALSE	
+0.3	JOG_M_X	BOOL	FALSE	
+0.4	JOG_P_C	BOOL	FALSE	
+0.5	JOG_M_C	BOOL	FALSE	
+0.6	JOG_P_Z2	BOOL	FALSE	
+0.7	JOG_M_Z2	BOOL	FALSE	
+1.0	JOG_P_X2	BOOL	FALSE	
+1.1	JOG_M_X2	BOOL	FALSE	
+1.2	JOG_P_C2	BOOL	FALSE	
+1.3	JOG_M_C2	BOOL	FALSE	
+1.4	RAPIDO	BOOL	FALSE	
+1.5	HOMING_ASSE_1	BOOL	FALSE	
+1.6	HOMING_ASSE_2	BOOL	FALSE	
+1.7	POSIZIONE_BASE	BOOL	FALSE	
+2.0	POS_BASE_RAGG	BOOL	FALSE	
=4.0		END_STRUCT		

DB99 - <offline> - Vista di dichiarazione

"DB_WARNING"

Blocco dati globali DB 99

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

25/02/2015 14.25.43

Interfaccia: 03/02/2015 13.27.54

Lunghezze (blocco / codice / dati): 00224 00008 00000

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB99

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	D25_Q01	BOOL	FALSE	S.T. CONDIZIONATORE
+0.1	D25_F01	BOOL	FALSE	TEMPERATURA ALTA ARMADIO ELETTRICO
+0.2	E54_Q01	BOOL	FALSE	S.T. GRU ORIENTABILE
+0.3	E54_XY28_0	BOOL	FALSE	GRU ORIENTABILE FUORI POSIZIONE
+0.4	E09_S01_HH	BOOL	FALSE	ALTISSIMO LIVELLO OLIO CENTRALINA IDRAULICA
+0.5	E09_S01_H	BOOL	FALSE	ALTO LIVELLO OLIO CENTRALINA IDRAULICA
+0.6	E09_S01_L	BOOL	FALSE	BASSO LIVELLO OLIO CENTRALINA IDRAULICA
+0.7	E09_S01_LL	BOOL	FALSE	BASSISSIMO LIVELLO OLIO CENTRALINA IDRAULICA
+1.0	E51_T01	BOOL	FALSE	ALTA CORRENTE MOTORE FRESATRICE PLANETARIA 1
+1.1	E52_T01	BOOL	FALSE	ALTA CORRENTE MOTORE FRESATRICE PLANETARIA 2
+1.2	E61_S11_1	BOOL	FALSE	BASSO LIVELLO OLIO LUBRIFICAZIONE 1
+1.3	E62_S17_1	BOOL	FALSE	BASSO LIVELLO OLIO LUBRIFICAZIONE 2 WG1
+1.4	E62_S17_4	BOOL	FALSE	BASSO LIVELLO OLIO LUBRIFICAZIONE 2 WG2
+1.5	E63_B11_4	BOOL	FALSE	BASSO LIVELLO OLIO LUBRIFICAZIONE 3
+1.6	E08_S02_3	BOOL	FALSE	MANCATA PARTENZA EVACUATORE TRUCIOLI 1
+1.7	E08_S28_6	BOOL	FALSE	MANCATA PARTENZA EVACUATORE TRUCIOLI 2
+2.0	E08_S28_7	BOOL	FALSE	MANCATA PARTENZA EVACUATORE TRUCIOLI 3
+2.1	E61_S11_11	BOOL	FALSE	BASSO LIVELLO OLIO LUBRIFICAZIONE 1
+2.2	E61_F20_0	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE CONTROPUNTA 1
+2.3	E61_F20_1	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE GUIDA CONTROPUNTA 1
+2.4	E61_F20_2	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE SLITTA A CROCE 1
+2.5	E61_F20_3	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE GUIDA FRESATRICE 1
+2.6	E61_F20_4	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE FRESATRICE 1
+2.7	E61_F21_2	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE SERRAGGIO SUPPLEMENTARE 1
+3.0	E61_F20_5	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE CONTROPUNTA 2
+3.1	E61_F20_6	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE GUIDA CONTROPUNTA 2
+3.2	E61_F20_7	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE SLITTA A CROCE 2
+3.3	E61_F21_0	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE GUIDA FRESATRICE 2
+3.4	E61_F21_1	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE FRESATRICE 2
+3.5	E62_F17_6	BOOL	FALSE	INTASAMENTO FILTRO OLIO LUBRIFICAZIONE 2 WG1
+3.6	E62_F17_0	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE 2 WG1
+3.7	E62_S17_1_1	BOOL	FALSE	BASSO LIVELLO OLIO LUBRIFICAZIONE 2 WG1
+4.0	E62_F17_7	BOOL	FALSE	INTASAMENTO FILTRO OLIO LUBRIFICAZIONE 2 WG2
+4.1	E62_F17_3	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE 2 WG2
+4.2	E62_S17_4_1	BOOL	FALSE	BASSO LIVELLO OLIO LUBRIFICAZIONE 2 WG2
+4.3	E63_B11_41	BOOL	FALSE	BASSO LIVELLO OLIO LUBRIFICAZIONE 3
+4.4	E63_F21_4	BOOL	FALSE	MANCANZA LUBRIFICAZIONE 3 RIDOTTA MONTANTE 1
+4.5	E63_F21_5	BOOL	FALSE	MANCANZA LUBRIFICAZIONE 3 MONTANTE 1
+4.6	E63_F21_6	BOOL	FALSE	MANCANZA LUBRIFICAZIONE 3 RIDOTTA MONTANTE 2
+4.7	E63_F21_7	BOOL	FALSE	MANCANZA LUBRIFICAZIONE 3 MONTANTE 2

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+5.0	G76_F28_5	BOOL	FALSE	MANCANZA PEZZO SU MANDRINO
+5.1	E09_F01_3	BOOL	FALSE	INTASAMENTO FILTRO OLIO CENTRALINA IDRAULICA
+5.2	M01_R01	BOOL	FALSE	ALTA TEMPERATURA SU CONTROPUNTA 1
+5.3	M02_R01	BOOL	FALSE	ALTA TEMPERATURA SU CONTROPUNTA 2
+5.4	M05_R01	BOOL	FALSE	ALTA TEMPERATURA SU FRESATRICE PLANETARIA 1
+5.5	M06_R01	BOOL	FALSE	ALTA TEMPERATURA SU FRESATRICE PLANETARIA 2
+5.6	M44X21	BOOL	FALSE	PORTALE IN INTERFERENZA
+5.7	RICETTA_1	BOOL	FALSE	TIPO ALBERO DIVERSO DA QUELLO IN MACCHINA
+6.0	UTENSILE_1	BOOL	FALSE	UTENSILE 1 FINE LAVORAZIONE
+6.1	UTENSILE_2	BOOL	FALSE	UTENSILE 2 FINE LAVORAZIONE
+6.2	FRESE_OFF	BOOL	FALSE	FRESE FERME
+6.3	PORTALE	BOOL	FALSE	TIME OUT PORTALE
+6.4	TEMPO_CICLO	BOOL	FALSE	TEMPO CICLO MAGGIORE DI QUELLO IMPOSTATO
+6.5	PORTALE_CODICE	BOOL	FALSE	CODICE PEZZO PORTALE INCONGRUENTE
+6.6	SPARE14	BOOL	FALSE	
+6.7	SPARE15	BOOL	FALSE	
+7.0	SPARE16	BOOL	FALSE	
+7.1	SPARE17	BOOL	FALSE	
+7.2	SPARE18	BOOL	FALSE	
+7.3	SPARE19	BOOL	FALSE	
+7.4	SPARE20	BOOL	FALSE	
+7.5	SPARE21	BOOL	FALSE	
+7.6	SPARE22	BOOL	FALSE	
+7.7	SPARE23	BOOL	FALSE	
=8.0		END_STRUCT		

DB100 - <offline> - Vista di dichiarazione

"DB_ALLARMI"

Blocco dati globali DB 100

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Data e ora Codice: **Versione blocco:** 2
Interfaccia: 18/02/2015 09.10.26
Lunghezze (blocco / codice / dati): 00428 00020 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB100

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	D08_Q01	BOOL	FALSE	S.T. ALIMENTATORI 24VDC
+0.1	SIMOTION	BOOL	FALSE	S.T. ALIMENTAZIONE 24VDC SIMOTION
+0.2	PLC	BOOL	FALSE	S.T. ALIMENTAZIONE 24VDC PLC
+0.3	CASSETTE	BOOL	FALSE	S.T. ALIMENTAZIONE 24VDC CASSETTE
+0.4	D10_Q01	BOOL	FALSE	S.T. ALIMENTAZIONE TRAF0 115VAC
+0.5	D10_Q02	BOOL	FALSE	S.T. USCITA TRAF0 115VAC
+0.6	E08_Q01	BOOL	FALSE	S.T. EVACUATORE TRUCIOLI 1
+0.7	E08_S02_3	BOOL	FALSE	MANCATA PARTENZA EVACUATORE TRUCIOLI 1
+1.0	E08_Q02	BOOL	FALSE	S.T. EVACUATORE TRUCIOLI 2
+1.1	E08_S28_6	BOOL	FALSE	MANCATA PARTENZA EVACUATORE TRUCIOLI 2
+1.2	E08_Q03	BOOL	FALSE	S.T. EVACUATORE TRUCIOLI 3
+1.3	E08_S28_7	BOOL	FALSE	MANCATA PARTENZA EVACUATORE TRUCIOLI 3
+1.4	E09_Q01	BOOL	FALSE	S.T. CENTRALINA IDRAULICA
+1.5	E09_A01	BOOL	FALSE	ALTA TEMPERATURA MOTORE CENTRALINA IDRAULICA
+1.6	E09_F01_0	BOOL	FALSE	MANCANZA PRESSIONE OLIO CENTRALINA IDRAULICA
+1.7	E09_F01_3	BOOL	FALSE	INTASAMENTO FILTRO OLIO CENTRALINA IDRAULICA
+2.0	E09_S01_HH	BOOL	FALSE	ALTISSIMO LIVELLO OLIO CENTRALINA IDRAULICA
+2.1	E09_S01_H	BOOL	FALSE	ALTO LIVELLO OLIO CENTRALINA IDRAULICA
+2.2	E09_S01_L	BOOL	FALSE	BASSO LIVELLO OLIO CENTRALINA IDRAULICA
+2.3	E09_S01_LL	BOOL	FALSE	BASSISSIMO LIVELLO OLIO CENTRALINA IDRAULICA
+2.4	E09_S01_FUGA	BOOL	FALSE	FUGA OLIO CENTRALINA IDRAULICA
+2.5	E51_Q01	BOOL	FALSE	S.T. FRESATRICE PLANETARIA 1
+2.6	E51_A01	BOOL	FALSE	ALTA TEMPERATURA MOTORE FRESATRICE PLANETARIA 1
+2.7	E51_T01	BOOL	FALSE	ALTA CORRENTE MOTORE FRESATRICE PLANETARIA 1
+3.0	E51_MP	BOOL	FALSE	MANCATA PARTENZA MOTORE FRESATRICE PLANETARIA 1
+3.1	E52_Q01	BOOL	FALSE	S.T. FRESATRICE PLANETARIA 2
+3.2	E52_A01	BOOL	FALSE	ALTA TEMPERATURA MOTORE FRESATRICE PLANETARIA 2
+3.3	E52_T01	BOOL	FALSE	ALTA CORRENTE MOTORE FRESATRICE PLANETARIA 2
+3.4	E52_MP1	BOOL	FALSE	MANCATA PARTENZA MOTORE FRESATRICE PLANETARIA 2
+3.5	E61_Q01	BOOL	FALSE	S.T. POMPA LUBRIFICAZIONE 1
+3.6	E61_S11_1	BOOL	FALSE	BASSO LIVELLO OLIO LUBRIFICAZIONE 1
+3.7	E61_F20_0	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE CONTROPUNTA 1
+4.0	E61_F20_1	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE GUIDA CONTROPUNTA 1
+4.1	E61_F20_2	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE SLITTA A CROCE 1
+4.2	E61_F20_3	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE GUIDA FRESATRICE 1
+4.3	E61_F20_4	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE FRESATRICE 1
+4.4	E61_F21_2	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE SERRAGGIO SUPPLEMENTARE 1
+4.5	E61_F20_5	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE CONTROPUNTA 2
+4.6	E61_F20_6	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE GUIDA CONTROPUNTA 2

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+4.7	E61_F20_7	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE SLITTA A CROCE 2
+5.0	E61_F21_0	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE GUIDA FR ESATRICE 2
+5.1	E61_F21_1	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE FRESATRICE 2
+5.2	E62_Q01	BOOL	FALSE	S.T. POMPA LUBRIFICAZIONE 2 WG1
+5.3	E62_S17_1	BOOL	FALSE	BASSO LIVELLO OLIO LUBRIFICAZIONE 2 WG1
+5.4	E62_F17_6	BOOL	FALSE	INTASAMENTO FILTRO OLIO LUBRIFICAZIONE 2 WG1
+5.5	E62_F17_0	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE 2 WG1
+5.6	E62_Q02	BOOL	FALSE	S.T. POMPA LUBRIFICAZIONE 2 WG2
+5.7	E62_S17_4	BOOL	FALSE	BASSO LIVELLO OLIO LUBRIFICAZIONE 2 WG2
+6.0	E62_F17_7	BOOL	FALSE	INTASAMENTO FILTRO OLIO LUBRIFICAZIONE 2 WG2
+6.1	E62_F17_3	BOOL	FALSE	MANCANZA PRESSIONE LUBRIFICAZIONE 2 WG2
+6.2	E63_Q01	BOOL	FALSE	S.T. POMPA LUBRIFICAZIONE 3
+6.3	E63_B11_4	BOOL	FALSE	BASSO LIVELLO OLIO LUBRIFICAZIONE 3
+6.4	E63_F21_4	BOOL	FALSE	MANCANZA LUBRIFICAZIONE 3 RIDOTTA MONTANTE 1
+6.5	E63_F21_5	BOOL	FALSE	MANCANZA LUBRIFICAZIONE 3 MONTANTE 1
+6.6	E63_F21_6	BOOL	FALSE	MANCANZA LUBRIFICAZIONE 3 RIDOTTA MONTANTE 2
+6.7	E63_F21_7	BOOL	FALSE	MANCANZA LUBRIFICAZIONE 3 MONTANTE 2
+7.0	G17_S30_0	BOOL	FALSE	MANCATA CHIUSURA PORTA DI CARICO
+7.1	G17_S30_1	BOOL	FALSE	MANCATA APERTURA PORTA DI CARICO
+7.2	G50_S29_1	BOOL	FALSE	CONTROPUNTA 1 NON AVANTI
+7.3	G50_S29_2	BOOL	FALSE	CONTROPUNTA 1 NON INDIETRO
+7.4	G51_S13_4	BOOL	FALSE	CONTROPUNTA 2 NON AVANTI
+7.5	G51_S13_5	BOOL	FALSE	CONTROPUNTA 2 NON INDIETRO
+7.6	G51_F13_6	BOOL	FALSE	CONTROPUNTA 2 NON AVANTI IN PRESSIONE
+7.7	G52_S12_5	BOOL	FALSE	MANDRINO 1 NON BLOCCATO
+8.0	G52_S12_7	BOOL	FALSE	MANDRINO 1 NON SBLOCCATO
+8.1	G52_F12_6	BOOL	FALSE	MANDRINO 1 NON CHIUSO IN PRESSIONE
+8.2	G53_S29_5	BOOL	FALSE	MANDRINO 2 NON BLOCCATO
+8.3	G53_S29_7	BOOL	FALSE	MANDRINO 2 NON SBLOCCATO
+8.4	G53_F29_6	BOOL	FALSE	MANDRINO 2 NON CHIUSO IN PRESSIONE
+8.5	G64_S27_6	BOOL	FALSE	SPORTELLO TRUCIOLI 1 NON APERTO
+8.6	G64_S27_7	BOOL	FALSE	SPORTELLO TRUCIOLI 1 NON CHIUSO
+8.7	G65_S07_6	BOOL	FALSE	SPORTELLO TRUCIOLI 2 NON APERTO
+9.0	G65_S07_7	BOOL	FALSE	SPORTELLO TRUCIOLI 2 NON CHIUSO
+9.1	G68_S14_6	BOOL	FALSE	CONTROPUNTA 1 NON DISACCOPIATA
+9.2	G68_S14_7	BOOL	FALSE	CONTROPUNTA 1 NON ACCOPIATA
+9.3	G68_F14_5	BOOL	FALSE	CONTROPUNTA 1 NON BLOCCATA
+9.4	G69_S14_2	BOOL	FALSE	CONTROPUNTA 2 NON DISACCOPIATA
+9.5	G69_S14_3	BOOL	FALSE	CONTROPUNTA 2 NON ACCOPIATA
+9.6	G69_F14_1	BOOL	FALSE	CONTROPUNTA 2 NON BLOCCATA
+9.7	G70_F15_7	BOOL	FALSE	CARRO DI SERRAGGIO 1 NON BLOCCATO IN PRESSIONE
+10.0	G70_F16_0	BOOL	FALSE	CARRO DI SERRAGGIO 2 NON BLOCCATO IN PRESSIONE
+10.1	G70_F16_1	BOOL	FALSE	CUNEO DI SERRAGGIO NON BLOCCATO IN PRESSIONE
+10.2	G70_F16_2	BOOL	FALSE	STAFFA DI SERRAGGIO NON BLOCCATA IN PRESSIONE
+10.3	G70_S15_0	BOOL	FALSE	CARRO DI SERRAGGIO 1 NON BLOCCATO
+10.4	G70_S15_1	BOOL	FALSE	CARRO DI SERRAGGIO 1 NON SBLOCCATO
+10.5	G70_S15_2	BOOL	FALSE	CARRO DI SERRAGGIO 2 NON BLOCCATO
+10.6	G70_S15_3	BOOL	FALSE	CARRO DI SERRAGGIO 2 NON SBLOCCATO
+10.7	G70_S15_4	BOOL	FALSE	STAFFA DI SERRAGGIO NON BLOCCATA
+11.0	G70_S15_5	BOOL	FALSE	STAFFA DI SERRAGGIO NON SBLOCCATA
+11.1	G70_S15_6	BOOL	FALSE	CUNEO DI SERRAGGIO NON SBLOCCATO
+11.2	G70_F16_3	BOOL	FALSE	CUNEO DI SERRAGGIO NON IN PRESSIONE
+11.3	G71_F08_3	BOOL	FALSE	MANCANZA PRESSIONE ARIA MACCHINA
+11.4	G76_F28_5	BOOL	FALSE	PREZZO NON PRESENTE SU PALETTA
+11.5	G77_FE28_2	BOOL	FALSE	SLITTA A CROCE 1 NON SBLOCCATA
+11.6	G77_FE28_3	BOOL	FALSE	SLITTA A CROCE 1 NON BLOCCATA
+11.7	G77_FE22_6	BOOL	FALSE	SLITTA A CROCE 2 NON SBLOCCATA
+12.0	G77_FE22_7	BOOL	FALSE	SLITTA A CROCE 2 NON BLOCCATA
+12.1	K10_S25_1	BOOL	FALSE	ASSE X IN EXTRACORSA +
+12.2	K10_S25_2	BOOL	FALSE	ASSE X IN EXTRACORSA -
+12.3	K10_S27_2	BOOL	FALSE	ASSE X NON ABILITATO
+12.4	K10_B03	BOOL	FALSE	ASSE X STRAPPO GIUNTO
+12.5	K11_S25_5	BOOL	FALSE	ASSE Z IN EXTRACORSA +
+12.6	K11_S25_6	BOOL	FALSE	ASSE Z IN EXTRACORSA -
+12.7	K11_B03	BOOL	FALSE	ASSE Z STRAPPO GIUNTO
+13.0	K11_S27_0	BOOL	FALSE	CONTROPUNTA ASSE Z IN EXTRACORSA +
+13.1	K11_S27_1	BOOL	FALSE	CONTROPUNTA ASSE Z IN EXTRACORSA -
+13.2	K11_S14_4	BOOL	FALSE	ST1 NON ACCOPIATO
+13.3	K11_S27_3	BOOL	FALSE	X+, C-, AUTOCENTRANTE 1 NON LIBERI
+13.4	K11_S26_0	BOOL	FALSE	SELETTORE POSIZIONE WG2 SORPASSATO
+13.5	K11_S26_1	BOOL	FALSE	CONTROLLO DI SICUREZZA WG1 ESPULSIONE UTENSILE
+13.6	K15_S26_3	BOOL	FALSE	ASSE C IN EXTRACORSA +

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+13.7	K15_S26_4	BOOL	FALSE	ASSE C IN EXTRACORSA -
+14.0	K15_S26_2	BOOL	FALSE	ASSE C NON ABILITATO CON ASSE Z
+14.1	K20_S05_1	BOOL	FALSE	ASSE X2 IN EXTRACORSA +
+14.2	K20_S05_2	BOOL	FALSE	ASSE X2 IN EXTRACORSA -
+14.3	K20_S07_2	BOOL	FALSE	ASSE X2 NON ABILITATO
+14.4	K20_B03	BOOL	FALSE	ASSE X2 STRAPPO GIUNTO
+14.5	K21_S05_5	BOOL	FALSE	ASSE Z2 IN EXTRACORSA +
+14.6	K21_S05_6	BOOL	FALSE	ASSE Z2 IN EXTRACORSA -
+14.7	K21_B03	BOOL	FALSE	ASSE Z2 STRAPPO GIUNTO
+15.0	K21_S07_0	BOOL	FALSE	CONTROPUNTA ASSE Z2 IN EXTRACORSA +
+15.1	K21_S07_1	BOOL	FALSE	CONTROPUNTA ASSE Z2 IN EXTRACORSA -
+15.2	K21_S14_0	BOOL	FALSE	ST2 NON ACCOPPIATO
+15.3	K21_S07_3	BOOL	FALSE	X2+, C2-, AUTOCENTRANTE 2 NON LIBERI
+15.4	K21_S06_0	BOOL	FALSE	SELETTORE POSIZIONE WG2 SORPASSATO
+15.5	K21_S06_1	BOOL	FALSE	CONTROLLO DI SICUREZZA WG2 ESPULSIONE UTEN SILE
+15.6	K25_S06_3	BOOL	FALSE	ASSE C2 IN EXTRACORSA +
+15.7	K25_S06_4	BOOL	FALSE	ASSE C2 IN EXTRACORSA -
+16.0	K25_S06_2	BOOL	FALSE	ASSE C2 NON ABILITATO CON ASSE Z2
+16.1	M00_S01	BOOL	FALSE	PULSANTE EMERGENZA QUADRO GENERALE PREMUTO
+16.2	M31_S01	BOOL	FALSE	PULSANTE EMERGENZA PULPITO PREMUTO
+16.3	M31_S02	BOOL	FALSE	CHIAVE DI SICUREZZA MACCHINA
+16.4	M31_I13	BOOL	FALSE	FEEDBACK CONTATTORI EMERGENZA
+16.5	M03_S01	BOOL	FALSE	PORTA 1 APERTA
+16.6	M04_S01	BOOL	FALSE	PORTA 2 APERTA
+16.7	M04_S03	BOOL	FALSE	PORTA 3 APERTA
+17.0	EMERGENZA	BOOL	FALSE	EMERGENZA MACCHINA
+17.1	Quota_Z	BOOL	FALSE	QUOTA ASSE Z MAGGIORE LIMITI MACCHINA
+17.2	Quota_Z2	BOOL	FALSE	QUOTA ASSE Z2 MAGGIORE LIMITI MACCHINA
+17.3	spare2	BOOL	FALSE	
+17.4	spare3	BOOL	FALSE	
+17.5	spare4	BOOL	FALSE	
+17.6	spare5	BOOL	FALSE	
+17.7	spare6	BOOL	FALSE	
+18.0	spare7	BOOL	FALSE	
+18.1	spare8	BOOL	FALSE	
+18.2	spare9	BOOL	FALSE	
+18.3	spare10	BOOL	FALSE	
+18.4	spare11	BOOL	FALSE	
+18.5	spare12	BOOL	FALSE	
+18.6	spare13	BOOL	FALSE	
+18.7	spare14	BOOL	FALSE	
+19.0	spare15	BOOL	FALSE	
+19.1	spare16	BOOL	FALSE	
+19.2	spare17	BOOL	FALSE	
+19.3	spare18	BOOL	FALSE	
+19.4	spare19	BOOL	FALSE	
+19.5	spare20	BOOL	FALSE	
+19.6	spare21	BOOL	FALSE	
+19.7	spare22	BOOL	FALSE	
=20.0		END_STRUCT		

DB101 - <offline> - Vista di dichiarazione

"FUNZ_M"

Blocco dati globali DB 101

Nome:

Famiglia:

Autore:

Versione: 0.0

Versione blocco: 2

Data e ora Codice:

17/02/2015 14.51.42

Interfaccia: 03/12/2014 16.55.01

Lunghezze (blocco / codice / dati): 00690 00100 00000

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB101

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	CH1_M0	BOOL	FALSE	ARRESTO PROGRAMMATO
+0.1	CH1_M1	BOOL	FALSE	ARRESTO A SCELTA
+0.2	CH1_M2	BOOL	FALSE	FINE PROGRAMMA
+0.3	CH1_M3	BOOL	FALSE	ROTAZIONE FRESA ORARIA
+0.4	CH1_M4	BOOL	FALSE	
+0.5	CH1_M5	BOOL	FALSE	ARRESTO ROTAZIONE FRESA
+0.6	CH1_M6	BOOL	FALSE	
+0.7	CH1_M7	BOOL	FALSE	
+1.0	CH1_M8	BOOL	FALSE	
+1.1	CH1_M9	BOOL	FALSE	
+1.2	CH1_M10	BOOL	FALSE	CHIUSURA GRIFFE DI SERRAGGIO 1 (MANDRINO)
+1.3	CH1_M11	BOOL	FALSE	APERTURA GRIFFE DI SERRAGGIO 1 (MANDRINO)
+1.4	CH1_M12	BOOL	FALSE	
+1.5	CH1_M13	BOOL	FALSE	INSERIMENTO PULIZIA MEZZO DI BLOCCAGGIO
+1.6	CH1_M14	BOOL	FALSE	DISINSERIMENTO PULIZIA MEZZO DI BLOCCAGGIO
+1.7	CH1_M15	BOOL	FALSE	
+2.0	CH1_M16	BOOL	FALSE	
+2.1	CH1_M17	BOOL	FALSE	FINE SOTTOPROGRAMMA
+2.2	CH1_M18	BOOL	FALSE	CONTROPUNTA 1 SX AVANTI 0 SENZA FUNZION E DI BLOCCAGGIO
+2.3	CH1_M19	BOOL	FALSE	CONTROPUNTA 1 SX INDIETRO 0 SENZA FUNZIONE DI BLOCCAGGIO
+2.4	CH1_M20	BOOL	FALSE	
+2.5	CH1_M21	BOOL	FALSE	
+2.6	CH1_M22	BOOL	FALSE	
+2.7	CH1_M23	BOOL	FALSE	
+3.0	CH1_M24	BOOL	FALSE	APRIRE LUNETTA
+3.1	CH1_M25	BOOL	FALSE	CHIUDERE LUNETTA
+3.2	CH1_M26	BOOL	FALSE	CONTROLLO BLOCCAGGIO
+3.3	CH1_M27	BOOL	FALSE	
+3.4	CH1_M28	BOOL	FALSE	
+3.5	CH1_M29	BOOL	FALSE	
+3.6	CH1_M30	BOOL	FALSE	FINE PROGRAMMA
+3.7	CH1_M31	BOOL	FALSE	
+4.0	CH1_M32	BOOL	FALSE	ALLENARE BLOCCAGGIO SUPPORTO SX
+4.1	CH1_M33	BOOL	FALSE	CHIUDERE BLOCCAGGIO SUPPORTO SX
+4.2	CH1_M34	BOOL	FALSE	
+4.3	CH1_M35	BOOL	FALSE	
+4.4	CH1_M36	BOOL	FALSE	AVANZAMENTO OVR 100%
+4.5	CH1_M37	BOOL	FALSE	AVANZAMENTO RIDOTTO OVR 1%
+4.6	CH1_M38	BOOL	FALSE	
+4.7	CH1_M39	BOOL	FALSE	
+5.0	CH1_M40	BOOL	FALSE	
+5.1	CH1_M41	BOOL	FALSE	
+5.2	CH1_M42	BOOL	FALSE	
+5.3	CH1_M43	BOOL	FALSE	
+5.4	CH1_M44	BOOL	FALSE	
+5.5	CH1_M45	BOOL	FALSE	
+5.6	CH1_M46	BOOL	FALSE	TRASPORTATORE TRUCIOLI INSERITO
+5.7	CH1_M47	BOOL	FALSE	TRASPORTATORE TRUCIOLI DISINSERITO
+6.0	CH1_M48	BOOL	FALSE	TRASPORTATORE TRUCIOLI 2 INSERITO
+6.1	CH1_M49	BOOL	FALSE	TRASPORTATORE TRUCIOLI 2 DISINSERITO
+6.2	CH1_M50	BOOL	FALSE	TRASPORTATORE TRUCIOLI 3 INSERITO
+6.3	CH1_M51	BOOL	FALSE	TRASPORTATORE TRUCIOLI 3 DISINSERITO
+6.4	CH1_M52	BOOL	FALSE	
+6.5	CH1_M53	BOOL	FALSE	
+6.6	CH1_M54	BOOL	FALSE	BLOCCAGGIO SLITTA A CROCE 1
+6.7	CH1_M55	BOOL	FALSE	SBLOCCAGGIO SLITTA A CROCE 1
+7.0	CH1_M56	BOOL	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+7.1	CH1_M57	BOOL	FALSE	
+7.2	CH1_M58	BOOL	FALSE	APRIRE PORTE DI PROTEZIONE TRUCIOLI
+7.3	CH1_M59	BOOL	FALSE	
+7.4	CH1_M60	BOOL	FALSE	FINE LAVORAZIONE - CAMBIO PEZZO
+7.5	CH1_M61	BOOL	FALSE	INIZIO LAVORAZIONE
+7.6	CH1_M62	BOOL	FALSE	
+7.7	CH1_M63	BOOL	FALSE	
+8.0	CH1_M64	BOOL	FALSE	ALLENARE BLOCCAGGIO SUPPORTO DX
+8.1	CH1_M65	BOOL	FALSE	CHIUDERE BLOCCAGGIO SUPPORTO DX
+8.2	CH1_M66	BOOL	FALSE	
+8.3	CH1_M67	BOOL	FALSE	
+8.4	CH1_M68	BOOL	FALSE	APRIRE BOTOLE TRUCIOLI 1
+8.5	CH1_M69	BOOL	FALSE	CHIUDERE BOTOLE TRUCIOLI 1
+8.6	CH1_M70	BOOL	FALSE	PULIRE MEZZO DI BLOCCAGGIO 1 INSERITO
+8.7	CH1_M71	BOOL	FALSE	PULIRE MEZZO DI BLOCCAGGIO 1 DISINSERITO
+9.0	CH1_M72	BOOL	FALSE	PULIRE LUNETTA 1 INSERITO
+9.1	CH1_M73	BOOL	FALSE	PULIRE LUNETTA 1 DISINSERITO
+9.2	CH1_M74	BOOL	FALSE	PULIRE SLITTA TRASVERSALE 1 INSERITO
+9.3	CH1_M75	BOOL	FALSE	PULIRE SLITTA TRASVERSALE 1 DISINSERITO
+9.4	CH1_M76	BOOL	FALSE	PULIRE BANCALE 1 INSERITO
+9.5	CH1_M77	BOOL	FALSE	PULIRE BANCALE 1 DISINSERITO
+9.6	CH1_M78	BOOL	FALSE	APRIRE PORTELLO DI CARICO
+9.7	CH1_M79	BOOL	FALSE	CHIUDERE PORTELLO DI CARICO
+10.0	CH1_M80	BOOL	FALSE	CUNEO DI SERRAGGIO CHIUDERE SENZA FUNZIONE
+10.1	CH1_M81	BOOL	FALSE	CUNEO DI SERRAGGIO APRIRE SENZA FUNZIONE
+10.2	CH1_M82	BOOL	FALSE	CUNEO DI SERRAGGIO CHIUDERE CON FUNZIONE
+10.3	CH1_M83	BOOL	FALSE	CUNEO DI SERRAGGIO APRIRE CON FUNZIONE
+10.4	CH1_M84	BOOL	FALSE	SERRAGGIO PERNO BIELLE 1 INDIETRO
+10.5	CH1_M85	BOOL	FALSE	SERRAGGIO PERNO 1 AVANTI SENZA FUNZIONE DI B LOCCAGGIO
+10.6	CH1_M86	BOOL	FALSE	SERRAGGIO PERNO 1 INDIETRO CON FUNZIONE DI B LOCCAGGIO
+10.7	CH1_M87	BOOL	FALSE	SERRAGGIO PERNO 1 AVANTI CON FUNZIONE DI BLOCCAGGIO
+11.0	CH1_M88	BOOL	FALSE	SERRAGGIO PERNO BIELLA 2 INDIETRO SENZA FUNZIONE DI BLOCCAGGIO
+11.1	CH1_M89	BOOL	FALSE	SERRAGGIO PERNO BIELLA 2 AVANTI SENZA FUNZIONE DI BLOCCAGGIO
+11.2	CH1_M90	BOOL	FALSE	SERRAGGIO PERNO BIELLA 2 INDIETRO CON FUNZIONE DI BLOCCAGGIO
+11.3	CH1_M91	BOOL	FALSE	SERRAGGIO PERNO BIELLA 2 AVANTI CON FUNZIONE DI BLOCCAGGIO
+11.4	CH1_M92	BOOL	FALSE	STAFFA DI SERRAGGIO INDIETRO SENZA FUNZIONE DI BLOCCAGGIO
+11.5	CH1_M93	BOOL	FALSE	STAFFA DI SERRAGGIO AVANTI SENZA FUNZIONE DI BLOCCAGGIO
+11.6	CH1_M94	BOOL	FALSE	STAFFA DI SERRAGGIO INDIETRO CON FUNZIONE DI BLOCCAGGIO
+11.7	CH1_M95	BOOL	FALSE	STAFFA DI SERRAGGIO AVANTI CON FUNZIONE DI BLOCCAGGIO
+12.0	CH1_M96	BOOL	FALSE	
+12.1	CH1_M97	BOOL	FALSE	
+12.2	CH1_M98	BOOL	FALSE	
+12.3	CH1_M99	BOOL	FALSE	ABILITAZIONE PER INTERVENTO SU ECCENTRICO (SCHWIWI)
+12.4	CH1_M100	BOOL	FALSE	
+12.5	CH1_M101	BOOL	FALSE	
+12.6	CH1_M102	BOOL	FALSE	
+12.7	CH1_M103	BOOL	FALSE	
+13.0	CH1_M104	BOOL	FALSE	
+13.1	CH1_M105	BOOL	FALSE	
+13.2	CH1_M106	BOOL	FALSE	
+13.3	CH1_M107	BOOL	FALSE	
+13.4	CH1_M108	BOOL	FALSE	
+13.5	CH1_M109	BOOL	FALSE	
+13.6	CH1_M110	BOOL	FALSE	
+13.7	CH1_M111	BOOL	FALSE	
+14.0	CH1_M112	BOOL	FALSE	
+14.1	CH1_M113	BOOL	FALSE	
+14.2	CH1_M114	BOOL	FALSE	
+14.3	CH1_M115	BOOL	FALSE	
+14.4	CH1_M116	BOOL	FALSE	
+14.5	CH1_M117	BOOL	FALSE	
+14.6	CH1_M118	BOOL	FALSE	
+14.7	CH1_M119	BOOL	FALSE	
+15.0	CH1_M120	BOOL	FALSE	
+16.0	RISERVA	ARRAY[0..16]		
*2.0		INT		
+50.0	CH2_M0	BOOL	FALSE	ARRESTO PROGRAMMATO
+50.1	CH2_M1	BOOL	FALSE	ARRESTO A SCELTA
+50.2	CH2_M2	BOOL	FALSE	FINE PROGRAMMA
+50.3	CH2_M3	BOOL	FALSE	
+50.4	CH2_M4	BOOL	FALSE	ROTAZIONE FRESA ANTIORARIA
+50.5	CH2_M5	BOOL	FALSE	ARRESTO ROTAZIONE FRESA

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+50.6	CH2_M6	BOOL	FALSE	
+50.7	CH2_M7	BOOL	FALSE	
+51.0	CH2_M8	BOOL	FALSE	
+51.1	CH2_M9	BOOL	FALSE	
+51.2	CH2_M10	BOOL	FALSE	CHIUSURA GRIFFE DI SERRAGGIO 2 (MANDRINO)
+51.3	CH2_M11	BOOL	FALSE	APERTURA GRIFFE DI SERRAGGIO 2 (MANDRINO)
+51.4	CH2_M12	BOOL	FALSE	
+51.5	CH2_M13	BOOL	FALSE	
+51.6	CH2_M14	BOOL	FALSE	
+51.7	CH2_M15	BOOL	FALSE	
+52.0	CH2_M16	BOOL	FALSE	
+52.1	CH2_M17	BOOL	FALSE	
+52.2	CH2_M18	BOOL	FALSE	CONTROPUNTA 2 DX AVANTI 0 SENZA FUNZION E DI BLOCCAGGIO
+52.3	CH2_M19	BOOL	FALSE	CONTROPUNTA 2 DX INDIETRO 0 SENZA FUNZIONE DI BLOCCAGGIO
+52.4	CH2_M20	BOOL	FALSE	
+52.5	CH2_M21	BOOL	FALSE	
+52.6	CH2_M22	BOOL	FALSE	
+52.7	CH2_M23	BOOL	FALSE	
+53.0	CH2_M24	BOOL	FALSE	APRIRE LUNETTA
+53.1	CH2_M25	BOOL	FALSE	CHIUDERE LUNETTA
+53.2	CH2_M26	BOOL	FALSE	CONTROLLO BLOCCAGGIO
+53.3	CH2_M27	BOOL	FALSE	
+53.4	CH2_M28	BOOL	FALSE	
+53.5	CH2_M29	BOOL	FALSE	
+53.6	CH2_M30	BOOL	FALSE	
+53.7	CH2_M31	BOOL	FALSE	
+54.0	CH2_M32	BOOL	FALSE	
+54.1	CH2_M33	BOOL	FALSE	
+54.2	CH2_M34	BOOL	FALSE	
+54.3	CH2_M35	BOOL	FALSE	
+54.4	CH2_M36	BOOL	FALSE	
+54.5	CH2_M37	BOOL	FALSE	
+54.6	CH2_M38	BOOL	FALSE	
+54.7	CH2_M39	BOOL	FALSE	
+55.0	CH2_M40	BOOL	FALSE	
+55.1	CH2_M41	BOOL	FALSE	
+55.2	CH2_M42	BOOL	FALSE	
+55.3	CH2_M43	BOOL	FALSE	
+55.4	CH2_M44	BOOL	FALSE	
+55.5	CH2_M45	BOOL	FALSE	
+55.6	CH2_M46	BOOL	FALSE	
+55.7	CH2_M47	BOOL	FALSE	
+56.0	CH2_M48	BOOL	FALSE	
+56.1	CH2_M49	BOOL	FALSE	
+56.2	CH2_M50	BOOL	FALSE	
+56.3	CH2_M51	BOOL	FALSE	
+56.4	CH2_M52	BOOL	FALSE	
+56.5	CH2_M53	BOOL	FALSE	
+56.6	CH2_M54	BOOL	FALSE	BLOCCAGGIO SLITTA A CROCE 2
+56.7	CH2_M55	BOOL	FALSE	SBLOCCAGGIO SLITTA A CROCE 2
+57.0	CH2_M56	BOOL	FALSE	
+57.1	CH2_M57	BOOL	FALSE	
+57.2	CH2_M58	BOOL	FALSE	
+57.3	CH2_M59	BOOL	FALSE	
+57.4	CH2_M60	BOOL	FALSE	FINE LAVORAZIONE - CAMBIO PEZZO
+57.5	CH2_M61	BOOL	FALSE	INIZIO LAVORAZIONE
+57.6	CH2_M62	BOOL	FALSE	
+57.7	CH2_M63	BOOL	FALSE	
+58.0	CH2_M64	BOOL	FALSE	
+58.1	CH2_M65	BOOL	FALSE	
+58.2	CH2_M66	BOOL	FALSE	
+58.3	CH2_M67	BOOL	FALSE	
+58.4	CH2_M68	BOOL	FALSE	APRIRE BOTOLE TRUCIOLI 2
+58.5	CH2_M69	BOOL	FALSE	CHIUDERE BOTOLE TRUCIOLI 2
+58.6	CH2_M70	BOOL	FALSE	PULIRE MEZZO DI BLOCCAGGIO 2 INSERITO
+58.7	CH2_M71	BOOL	FALSE	PULIRE MEZZO DI BLOCCAGGIO 2 DISINSERITO
+59.0	CH2_M72	BOOL	FALSE	PULIRE LUNETTA 2 INSERITO
+59.1	CH2_M73	BOOL	FALSE	PULIRE LUNETTA 2 DISINSERITO
+59.2	CH2_M74	BOOL	FALSE	PULIRE SLITTA TRASVERSALE 2 INSERITO
+59.3	CH2_M75	BOOL	FALSE	PULIRE SLITTA TRASVERSALE 2 DISINSERITO
+59.4	CH2_M76	BOOL	FALSE	PULIRE BANCALE 2 INSERITO
+59.5	CH2_M77	BOOL	FALSE	PULIRE BANCALE 2 DISINSERITO
+59.6	CH2_M78	BOOL	FALSE	APRIRE PORTELLO DI CARICO
+59.7	CH2_M79	BOOL	FALSE	CHIUDERE PORTELLO DI CARICO
+60.0	CH2_M80	BOOL	FALSE	CUNEO DI SERRAGGIO CHIUDERE SENZA FUNZIONE
+60.1	CH2_M81	BOOL	FALSE	CUNEO DI SERRAGGIO APRIRE SENZA FUNZIONE
+60.2	CH2_M82	BOOL	FALSE	CUNEO DI SERRAGGIO CHIUDERE CON FUNZIONE
+60.3	CH2_M83	BOOL	FALSE	CUNEO DI SERRAGGIO APRIRE CON FUNZIONE
+60.4	CH2_M84	BOOL	FALSE	SERRAGGIO PERNO BIELLE 1 INDIETRO
+60.5	CH2_M85	BOOL	FALSE	SERRAGGIO PERNO 1 AVANTI SENZA FUNZIONE DI B LOCCAGGIO

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+60.6	CH2_M86	BOOL	FALSE	SERRAGGIO PERNO 1 INDIETRO CON FUNZIONE DI BLOCCAGGIO
+60.7	CH2_M87	BOOL	FALSE	SERRAGGIO PERNO 1 AVANTI CON FUNZIONE DI BLOCCAGGIO
+61.0	CH2_M88	BOOL	FALSE	SERRAGGIO PERNO BIELLA 2 INDIETRO SENZA FUNZIONE DI BLOCCAGGIO
+61.1	CH2_M89	BOOL	FALSE	SERRAGGIO PERNO BIELLA 2 AVANTI SENZA FUNZIONE DI BLOCCAGGIO
+61.2	CH2_M90	BOOL	FALSE	SERRAGGIO PERNO BIELLA 2 INDIETRO CON FUNZIONE DI BLOCCAGGIO
+61.3	CH2_M91	BOOL	FALSE	SERRAGGIO PERNO BIELLA 2 AVANTI CON FUNZIONE DI BLOCCAGGIO
+61.4	CH2_M92	BOOL	FALSE	STAFFA DI SERRAGGIO INDIETRO SENZA FUNZIONE DI BLOCCAGGIO
+61.5	CH2_M93	BOOL	FALSE	STAFFA DI SERRAGGIO AVANTI SENZA FUNZIONE DI BLOCCAGGIO
+61.6	CH2_M94	BOOL	FALSE	STAFFA DI SERRAGGIO INDIETRO CON FUNZIONE DI BLOCCAGGIO
+61.7	CH2_M95	BOOL	FALSE	STAFFA DI SERRAGGIO AVANTI CON FUNZIONE DI BLOCCAGGIO
+62.0	CH2_M96	BOOL	FALSE	
+62.1	CH2_M97	BOOL	FALSE	
+62.2	CH2_M98	BOOL	FALSE	
+62.3	CH2_M99	BOOL	FALSE	
+62.4	CH2_M100	BOOL	FALSE	
+62.5	CH2_M101	BOOL	FALSE	
+62.6	CH2_M102	BOOL	FALSE	
+62.7	CH2_M103	BOOL	FALSE	
+63.0	CH2_M104	BOOL	FALSE	
+63.1	CH2_M105	BOOL	FALSE	
+63.2	CH2_M106	BOOL	FALSE	
+63.3	CH2_M107	BOOL	FALSE	
+63.4	CH2_M108	BOOL	FALSE	
+63.5	CH2_M109	BOOL	FALSE	
+63.6	CH2_M110	BOOL	FALSE	
+63.7	CH2_M111	BOOL	FALSE	
+64.0	CH2_M112	BOOL	FALSE	
+64.1	CH2_M113	BOOL	FALSE	
+64.2	CH2_M114	BOOL	FALSE	
+64.3	CH2_M115	BOOL	FALSE	
+64.4	CH2_M116	BOOL	FALSE	
+64.5	CH2_M117	BOOL	FALSE	
+64.6	CH2_M118	BOOL	FALSE	
+64.7	CH2_M119	BOOL	FALSE	
+65.0	CH2_M120	BOOL	FALSE	
+66.0	RISERVA1	ARRAY[0..16]		
*2.0		INT		
=100.0		END_STRUCT		

DB102 - <offline> - Vista di dichiarazione

"FUNZ_H"

Blocco dati globali DB 102

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 16/01/2015 23.10.10
Interfaccia: 16/01/2015 23.10.10
Lunghezze (blocco / codice / dati): 00626 00050 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB102

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	H2001	BOOL	FALSE	LEGGERE DA PLCLA MEMORIA DELLA POSIZIONE DEL SUP PORTO
+0.1	H2002	BOOL	FALSE	
+0.2	H2010	BOOL	FALSE	IMMISSIONE RICHIESTA SI/NO (DIALOGO DELL'OPERATORE)
+1.0	HD1	BYTE	B#16#0	
+2.0	H2040	BOOL	FALSE	TERMINATO PROGRAMMA DELLA POSIZIONE BASE
+2.1	H2041	BOOL	FALSE	TERMINATO PROGRAMMA BLOCCAGGIO -SBLOCCAGGIO DELLA MACCHINA
+2.2	H2042	BOOL	FALSE	
+2.3	H2043	BOOL	FALSE	
+2.4	H2044	BOOL	FALSE	
+2.5	H2045	BOOL	FALSE	
+2.6	H2046	BOOL	FALSE	TRASPORTATORE TRUCIOLI 2 INSERITO
+2.7	H2047	BOOL	FALSE	TRASPORTATORE TRUCIOLI 2 DISINSERITO
+3.0	H2048	BOOL	FALSE	TRASPORTATORE TRUCIOLI 3 INSERITO
+3.1	H2049	BOOL	FALSE	TRASPORTATORE TRUCIOLI 3 DISINSERITO
+4.0	HD11	BYTE	B#16#0	
+5.0	H207	BOOL	FALSE	
+5.1	H2071	BOOL	FALSE	BLOCCARE ASSE Z1 FINO A SEGNALARE SPORTELLI TRUCIOLI APERTI DA W62
+5.2	H2072	BOOL	FALSE	BLOCCARE ASSE Z1 FINO A SEGNALARE SPORTELLI TRUCIOLI APERTI DA W61
+5.3	H2073	BOOL	FALSE	
+5.4	H2074	BOOL	FALSE	
+5.5	H2075	BOOL	FALSE	
+5.6	H2076	BOOL	FALSE	
+5.7	H2077	BOOL	FALSE	
+6.0	H219	BOOL	FALSE	
+6.1	H2191	BOOL	FALSE	SOSTITUZIONE UTENSILE IN CORSO
+6.2	H2192	BOOL	FALSE	SOSTITUZIONE UTENSILE IN CONCLUSA
+6.3	H2193	BOOL	FALSE	
+6.4	H2194	BOOL	FALSE	
+6.5	H2195	BOOL	FALSE	
+6.6	H2196	BOOL	FALSE	
+6.7	H2197	BOOL	FALSE	
+7.0	H220	BOOL	FALSE	
+7.1	H2201	BOOL	FALSE	COMANDO MANDRINO 1 DEL CANALE IN CUI SI TROVA H2201
+7.2	H2202	BOOL	FALSE	COMANDO MANDRINO 2 DEL CANALE IN CUI SI TROVA H2202
+7.3	H2203	BOOL	FALSE	
+7.4	H2204	BOOL	FALSE	
+7.5	H2205	BOOL	FALSE	
+7.6	H2206	BOOL	FALSE	
+7.7	H2207	BOOL	FALSE	
+8.0	H222	BOOL	FALSE	
+8.1	H2221	BOOL	FALSE	ALBERO1-> M05 CON FUNZIONE DI BLOCCAGGIO
+8.2	H2222	BOOL	FALSE	ALBERO2-> M05 CON FUNZIONE DI BLOCCAGGIO
+8.3	H2223	BOOL	FALSE	
+8.4	H2224	BOOL	FALSE	
+8.5	H2225	BOOL	FALSE	
+8.6	H2226	BOOL	FALSE	
+8.7	H2227	BOOL	FALSE	
+9.0	H229	BOOL	FALSE	
+9.1	H2291	BOOL	FALSE	??????????????
+9.2	H2292	BOOL	FALSE	??????????????
+9.3	H2293	BOOL	FALSE	
+9.4	H2294	BOOL	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+9.5	H2295	B00L	FALSE	
+9.6	H2296	B00L	FALSE	
+9.7	H2297	B00L	FALSE	
+10.0	H2630	B00L	FALSE	CONTROPUNTA 1 SX AVANTI 0 SENZA FUNZIONE DI BLOCCAGGIO
+10.1	H2631	B00L	FALSE	CONTROPUNTA 1 SX INDIETRO 0 SENZA FUNZIONE DI BLOCCAGGIO
+10.2	H2632	B00L	FALSE	CONTROPUNTA 2 DX AVANTI 0 SENZA FUNZIONE DI BLOCCAGGIO
+10.3	H2633	B00L	FALSE	CONTROPUNTA 2 DX INDIETRO 0 SENZA FUNZIONE DI BLOCCAGGIO
+10.4	H2634	B00L	FALSE	MANDRINO DI SERRAGGIO 1 SX BLOCCARE 0 SENZA FUNZIONE DI BLOCCAGGIO
+10.5	H2635	B00L	FALSE	MANDRINO DI SERRAGGIO 1 SX SBLOCCARE 0 SENZA FUNZIONE DI BLOCCAGGIO
+10.6	H2636	B00L	FALSE	MANDRINO DI SERRAGGIO 2 DX BLOCCARE 0 SENZA FUNZIONE DI BLOCCAGGIO
+10.7	H2637	B00L	FALSE	MANDRINO DI SERRAGGIO 2 DX SBLOCCARE 0 SENZA FUNZIONE DI BLOCCAGGIO
+11.0	HD12	BYTE	B#16#0	
+12.0	HD13	BYTE	B#16#0	
+13.0	H269	B00L	FALSE	
+13.1	H2691	B00L	FALSE	
+13.2	H2692	B00L	FALSE	
+13.3	H2693	B00L	FALSE	
+13.4	H2694	B00L	FALSE	CONTROLLO IMPIANTO VALVOLA ON
+13.5	H2695	B00L	FALSE	CONTROLLO IMPIANTO VALVOLA OFF
+13.6	H2696	B00L	FALSE	CONTROLLO IMPIANTO PARTE PRESENTE / SERRATA?
+13.7	H2697	B00L	FALSE	
+14.0	H2698	B00L	FALSE	DECORSO DI LAVORO CON PEZZO
+14.1	H2699	B00L	FALSE	DECORSO DI LAVORO SENZA PEZZO
+15.0	HD14	BYTE	B#16#0	
+16.0	H272	B00L	FALSE	
+16.1	H2721	B00L	FALSE	
+16.2	H2722	B00L	FALSE	
+16.3	H2723	B00L	FALSE	
+16.4	H2724	B00L	FALSE	
+16.5	H2725	B00L	FALSE	
+16.6	H2726	B00L	FALSE	
+16.7	H2727	B00L	FALSE	
+17.0	H2750	B00L	FALSE	SERRAGGIO PERNO BIELLE 1 INDIETRO
+17.1	H2751	B00L	FALSE	SERRAGGIO PERNO 1 AVANTI SENZA FUNZIONE DI BLOCCAGGIO
+17.2	H2752	B00L	FALSE	SERRAGGIO PERNO 1 INDIETRO CON FUNZIONE DI BLOCCAGGIO
+17.3	H2753	B00L	FALSE	SERRAGGIO PERNO 1 AVANTI CON FUNZIONE DI BLOCCAGGIO
+17.4	H2754	B00L	FALSE	LUNEC DI SERRAGGIO INDIETRO SENZA FUNZIONE
+17.5	H2755	B00L	FALSE	LUNEC DI SERRAGGIO AVANTI SENZA FUNZIONE
+17.6	H2756	B00L	FALSE	LUNEC DI SERRAGGIO INDIETRO CON FUNZIONE
+17.7	H2757	B00L	FALSE	LUNEC DI SERRAGGIO AVANTI CON FUNZIONE
+18.0	H2758	B00L	FALSE	STAFFA DI SERRAGGIO INDIETRO SENZA FUNZIONE DI BLOCCAGGIO
+18.1	H2759	B00L	FALSE	STAFFA DI SERRAGGIO AVANTI SENZA FUNZIONE DI BLOCCAGGIO
+18.2	H2760	B00L	FALSE	STAFFA DI SERRAGGIO INDIETRO CON FUNZIONE DI BLOCCAGGIO
+18.3	H2761	B00L	FALSE	STAFFA DI SERRAGGIO AVANTI CON FUNZIONE DI BLOCCAGGIO
+18.4	H2762	B00L	FALSE	SERRAGGIO PERNO BIELLA 2 INDIETRO SENZA FUNZIONE DI BLOCCAGGIO
+18.5	H2763	B00L	FALSE	SERRAGGIO PERNO BIELLA 2 AVANTI SENZA FUNZIONE DI BLOCCAGGIO
+18.6	H2764	B00L	FALSE	SERRAGGIO PERNO BIELLA 2 INDIETRO CON FUNZIONE DI BLOCCAGGIO
+18.7	H2765	B00L	FALSE	SERRAGGIO PERNO BIELLA 2 AVANTI CON FUNZIONE DI BLOCCAGGIO
+19.0	H2766	B00L	FALSE	
+19.1	H2767	B00L	FALSE	????????????????
+19.2	H2779	B00L	FALSE	????????????????
+19.3	H3090	B00L	FALSE	????????????????
+20.0	HD19	BYTE	B#16#0	
+21.0	H4000	B00L	FALSE	????????????????
+21.1	H4001	B00L	FALSE	
+21.2	H4002	B00L	FALSE	
+21.3	H4003	B00L	FALSE	SORVEGLIANZA TEMPO CICLO INSERITA
+21.4	H4004	B00L	FALSE	SORVEGLIANZA TEMPO CICLO DISINSERITA
+21.5	H4005	B00L	FALSE	
+21.6	H4014	B00L	FALSE	????????????????
+21.7	H402	B00L	FALSE	
+22.0	H4021	B00L	FALSE	
+22.1	H4022	B00L	FALSE	RICHIAMO CANALE 2 + START (MPF) CON CANALE 1 = CANALE MASTER
+22.2	H4023	B00L	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+22.3	H4024	BOOL	FALSE	
+22.4	H4025	BOOL	FALSE	
+22.5	H4026	BOOL	FALSE	
+22.6	H4027	BOOL	FALSE	
+22.7	H403	BOOL	FALSE	
+23.0	H4031	BOOL	FALSE	
+23.1	H4032	BOOL	FALSE	RICHIAMO CANALE 2 + START (MPF) CON CANALE 1 = C ANALE MASTER
+23.2	H4033	BOOL	FALSE	
+23.3	H4034	BOOL	FALSE	
+23.4	H4035	BOOL	FALSE	
+23.5	H4036	BOOL	FALSE	
+23.6	H4037	BOOL	FALSE	
+23.7	H4050	BOOL	FALSE	???????????????
+24.0	H4051	BOOL	FALSE	
+24.1	H4052	BOOL	FALSE	???????????????
+24.2	H4053	BOOL	FALSE	???????????????
+24.3	H4054	BOOL	FALSE	
+24.4	H4055	BOOL	FALSE	
+24.5	H4060	BOOL	FALSE	???????????????
+24.6	H4061	BOOL	FALSE	
+24.7	H4062	BOOL	FALSE	
+25.0	H4070	BOOL	FALSE	INTERVENTO CON GRIFFE DI ALLINEAMENTO LUNGHE
+25.1	H4071	BOOL	FALSE	INTERVENTO CON GRIFFE DI ALLINEAMENTO CORTE
+25.2	H4072	BOOL	FALSE	ABILITAZIONE TRONCATURA WG1 A FRESA FERMA
+25.3	H4073	BOOL	FALSE	ABILITAZIONE TRONCATURA WG2 A FRESA FERMA
+25.4	H4074	BOOL	FALSE	PROGRAMMA SOSTITUZIONE UTENSILE IN CORSO
+25.5	H4075	BOOL	FALSE	PROGRAMMA SOSTITUZIONE UTENSILE IN TERMINATO
+25.6	H4076	BOOL	FALSE	MESSAGGIO: CHIAMARE PERSONALE DI PRELIEVO SEGNAL E ON
+25.7	H4077	BOOL	FALSE	
+26.0	HD15	BYTE	B#16#0	
+27.0	H4278	BOOL	FALSE	INTERROGAZIONE SPORTELLI DI CARICO APERTO
+27.1	H4279	BOOL	FALSE	INTERROGAZIONE SPORTELLI DI CARICO CHIUSO
+28.0	HD16	BYTE	B#16#0	
+29.0	HD17	BYTE	B#16#0	
+30.0	H4410	BOOL	FALSE	MACCHINA VORTICI ECCENTRICI, CONTROLLO PARAMETRI R OK
+30.1	H4411	BOOL	FALSE	MACCHINA VORTICI ECCENTRICI, TRASMISSIONE DATI O K
+30.2	H4412	BOOL	FALSE	
+30.3	H4413	BOOL	FALSE	
+30.4	H4414	BOOL	FALSE	
+30.5	H4415	BOOL	FALSE	
+30.6	H4416	BOOL	FALSE	
+30.7	H4417	BOOL	FALSE	
+31.0	H442	BOOL	FALSE	
+31.1	H4421	BOOL	FALSE	COLONNA 1: ELEMENTO DI SERRAGGIO TUTTO SERRATO?
+31.2	H4422	BOOL	FALSE	COLONNA 2: ELEMENTO DI SERRAGGIO TUTTO SERRATO?
+31.3	H4423	BOOL	FALSE	
+31.4	H4424	BOOL	FALSE	
+31.5	H4425	BOOL	FALSE	
+31.6	H4426	BOOL	FALSE	
+31.7	H4427	BOOL	FALSE	
+32.0	HD18	BYTE	B#16#0	
+33.0	H456	BOOL	FALSE	
+33.1	H4561	BOOL	FALSE	
+33.2	H4562	BOOL	FALSE	
+33.3	H4563	BOOL	FALSE	SOFFIARE CON ARIA IL MEZZO DI BLOCCAGGIO INSERIT O
+33.4	H4564	BOOL	FALSE	SOFFIARE CON ARIA IL MEZZO DI BLOCCAGGIO DISINSE RITO
+33.5	H4565	BOOL	FALSE	
+33.6	H4566	BOOL	FALSE	
+33.7	H4567	BOOL	FALSE	PULIRE LA LUNETTA 1 INSERITO
+34.0	H4568	BOOL	FALSE	PULIRE LA LUNETTA 1 DISINSERITO
+34.1	H4569	BOOL	FALSE	
+34.2	H457	BOOL	FALSE	
+34.3	H4571	BOOL	FALSE	PULIRE IL BANCALE MACCHINA INSERITO
+34.4	H4572	BOOL	FALSE	PULIRE IL BANCALE MACCHINA DISINSERITO
+34.5	H4573	BOOL	FALSE	
+34.6	H4574	BOOL	FALSE	
+34.7	H4575	BOOL	FALSE	PULIRE LA LUNETTA 2 INSERITO
+35.0	H4576	BOOL	FALSE	PULIRE LA LUNETTA 2 DISINSERITO
+35.1	H4577	BOOL	FALSE	MEZZO DI BLOCCAGGIO 2 SOFFIARE CON ARIA INSERIT O
+35.2	H4578	BOOL	FALSE	MEZZO DI BLOCCAGGIO 2 SOFFIARE CON ARIA DISINSE RITO
+35.3	H4579	BOOL	FALSE	
+35.4	H458	BOOL	FALSE	
+35.5	H4581	BOOL	FALSE	?????????????
+35.6	H4582	BOOL	FALSE	?????????????
+35.7	H4583	BOOL	FALSE	PULIRE SLITTA TRASVERSALE 1 INSERITO
+36.0	H4584	BOOL	FALSE	PULIRE SLITTA TRASVERSALE 1 DISINSERITO

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+36.1	H4585	B00L	FALSE	PULIRE SLITTA TRASVERSALE 2 INSERITO
+36.2	H4586	B00L	FALSE	PULIRE SLITTA TRASVERSALE 2 DISINSERITO
+36.3	H4587	B00L	FALSE	
+37.0	HD2	BYTE	B#16#0	
+38.0	HD21	BYTE	B#16#0	
+39.0	HD22	BYTE	B#16#0	
+40.0	H5000	B00L	FALSE	DISSOLUZIONE CONTROLLO TIPO DEL PEZZO
+40.1	H5001	B00L	FALSE	VERIFICA PEZZO 01
+40.2	H5002	B00L	FALSE	VERIFICA PEZZO 02
+40.3	H5003	B00L	FALSE	VERIFICA PEZZO 03
+40.4	H5004	B00L	FALSE	VERIFICA PEZZO 04
+40.5	H5005	B00L	FALSE	VERIFICA PEZZO 07
+40.6	H5006	B00L	FALSE	VERIFICA PEZZO 06
+40.7	H5007	B00L	FALSE	VERIFICA PEZZO 07
+41.0	H5008	B00L	FALSE	VERIFICA PEZZO 08
+41.1	H5009	B00L	FALSE	VERIFICA PEZZO 09
+41.2	H50010	B00L	FALSE	VERIFICA PEZZO 10
+41.3	H50011	B00L	FALSE	VERIFICA PEZZO 11
+41.4	H50012	B00L	FALSE	VERIFICA PEZZO 12
+41.5	H50013	B00L	FALSE	VERIFICA PEZZO 13
+41.6	H50014	B00L	FALSE	VERIFICA PEZZO 14
+41.7	H50015	B00L	FALSE	VERIFICA PEZZO 15
+42.0	H50016	B00L	FALSE	VERIFICA PEZZO 16
+42.1	H50017	B00L	FALSE	VERIFICA PEZZO 17
+42.2	H50018	B00L	FALSE	VERIFICA PEZZO 18
+42.3	H50019	B00L	FALSE	VERIFICA PEZZO 19
+43.0	HD23	BYTE	B#16#0	
+44.0	HD24	BYTE	B#16#0	
+45.0	HD25	BYTE	B#16#0	
+46.0	H6000	B00L	FALSE	?????????????
+46.1	H6001	B00L	FALSE	
+46.2	H6002	B00L	FALSE	
+46.3	H6003	B00L	FALSE	
+46.4	H6004	B00L	FALSE	
+46.5	H6005	B00L	FALSE	
+46.6	H6006	B00L	FALSE	
+46.7	H6007	B00L	FALSE	
+47.0	H9020	B00L	FALSE	?????????????
+47.1	H9030	B00L	FALSE	?????????????
+47.2	H9049	B00L	FALSE	
+47.3	H9050	B00L	FALSE	?????????????
+47.4	H9051	B00L	FALSE	?????????????
+47.5	H9090	B00L	FALSE	?????????????
+47.6	H9091	B00L	FALSE	?????????????
+47.7	H9092	B00L	FALSE	?????????????
+48.0	H9093	B00L	FALSE	?????????????
+48.1	H9094	B00L	FALSE	
+48.2	H9095	B00L	FALSE	
+48.3	H9096	B00L	FALSE	
+48.4	H9097	B00L	FALSE	
+48.5	H9098	B00L	FALSE	?????????????
+48.6	H9099	B00L	FALSE	?????????????
=50.0		END_STRUCT		

DB112 - <offline> - Vista di dichiarazione

"HT2"

Blocco dati globali DB 112

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Data e ora Codice: **Versione blocco:** 2
21/09/2010 15.50.16
Interfaccia: 20/05/2010 13.05.43
Lunghezze (blocco / codice / dati): 00448 00138 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB112

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	HT2_IN_Byte0	BYTE	B#16#0	riservato
+1.0	HT2_IN_Byte1	BYTE	B#16#0	riservato
+2.0	HT2_IN_Jog	BOOL	FALSE	Tasto T1 - Selezione Modo Jog
+2.1	HT2_IN_Reset	BOOL	FALSE	Tasto T2 - Selezione Reset
+2.2	HT2_IN_Stop_Ax	BOOL	FALSE	Tasto T3 - Stop Assi
+2.3	HT2_IN_Stop_Spd	BOOL	FALSE	Tasto T4 - Stop Mandrino
+2.4	HT2_IN_Stop_Cyc	BOOL	FALSE	Tasto T5 - Stop Ciclo
+2.5	HT2_IN_Auto	BOOL	FALSE	Tasto T6 - Selezione Modo Auto
+2.6	HT2_IN_AsseSp	BOOL	FALSE	Tasto T7 - Selezione Asse SP
+2.7	HT2_IN_Start_Ax	BOOL	FALSE	Tasto T8 - Start Assi
+3.0	HT2_IN_Start_Spd	BOOL	FALSE	Tasto T9 - Start Mandrino
+3.1	HT2_IN_Start_Cyc	BOOL	FALSE	Tasto T10 - Start Ciclo
+3.2	HT2_IN_AsseX	BOOL	FALSE	Tasto T11 - Selezione Asse X
+3.3	HT2_IN_AsseY	BOOL	FALSE	Tasto T12 - Selezione Asse Y
+3.4	HT2_IN_AsseZ	BOOL	FALSE	Tasto T13 - Selezione Asse Z
+3.5	HT2_IN_AsseA	BOOL	FALSE	Tasto T14 - Selezione Asse A
+3.6	HT2_IN_Volantino	BOOL	FALSE	Tasto T15 - Abilitazione Volantino
+3.7	HT2_IN_AsseW	BOOL	FALSE	Tasto T16 - Selezione Asse W
+4.0	HT2_IN_Bit_4_0	BOOL	FALSE	
+4.1	HT2_IN_Bit_4_1	BOOL	FALSE	
+4.2	HT2_IN_Bit_4_2	BOOL	FALSE	
+4.3	HT2_IN_Bit_4_3	BOOL	FALSE	
+4.4	HT2_IN_AsseC	BOOL	FALSE	Tasto T21 - Selezione Asse C
+4.5	HT2_IN_JogPlus	BOOL	FALSE	Tasto T22 - Selezione Jog +
+4.6	HT2_IN_Rapido	BOOL	FALSE	Tasto T23 - Selezione Rapido
+4.7	HT2_IN_JogMinus	BOOL	FALSE	Tasto T24 - Selezione Jog -
+5.0	HT2_IN_Bit_5_0	BOOL	FALSE	
+5.1	HT2_IN_Override_A	BOOL	FALSE	Override del Rapido A
+5.2	HT2_IN_Override_B	BOOL	FALSE	Override del Rapido B
+5.3	HT2_IN_Override_C	BOOL	FALSE	Override del Rapido C
+5.4	HT2_IN_Override_D	BOOL	FALSE	Override del Rapido D
+5.5	HT2_IN_Override_E	BOOL	FALSE	Override del Rapido E
+5.6	HT2_IN_Chiave	BOOL	FALSE	Selettore a Chiave
+5.7	HT2_IN_Ack_Display	BOOL	FALSE	Ack Visualizzazione Cifre sul Display
+6.0	HT26_0	WORD	W#16#0	
+8.0	HT28_0	WORD	W#16#0	
+10.0	HT2_OUT_10_0	BOOL	FALSE	
+10.1	HT2_OUT_10_1	BOOL	FALSE	
+10.2	HT2_OUT_10_2	BOOL	FALSE	
+10.3	HT2_OUT_10_3	BOOL	FALSE	
+10.4	HT2_OUT_10_4	BOOL	FALSE	
+10.5	HT2_OUT_10_5	BOOL	FALSE	
+10.6	HT2_OUT_10_6	BOOL	FALSE	
+10.7	HT2_OUT_Bit_On	BOOL	FALSE	Bit Sempre 1
+11.0	HT2_OUT_SelLinea12	BOOL	FALSE	Selezione Linea bit0
+11.1	HT2_OUT_SelLinea34	BOOL	FALSE	Selezione Linea bit1
+11.2	HT2_OUT_11_2	BOOL	FALSE	
+11.3	HT2_OUT_11_3	BOOL	FALSE	
+11.4	HT2_OUT_11_4	BOOL	FALSE	
+11.5	HT2_OUT_11_5	BOOL	FALSE	
+11.6	HT2_OUT_11_6	BOOL	FALSE	
+11.7	HT2_OUT_NewData	BOOL	FALSE	Nuovo Dato per la Linea Selezionata
+12.0	HT2_OUT_Jog	BOOL	FALSE	Led L1 - Selezione Modo Jog
+12.1	HT2_OUT_Tasto_piu	BOOL	FALSE	Led L2 - Tasto +
+12.2	HT2_OUT_Stop_Ax	BOOL	FALSE	Led L3 - Stop Assi
+12.3	HT2_OUT_Stop_Spd	BOOL	FALSE	Led L4 - Stop Mandrino
+12.4	HT2_OUT_Stop_Cyc	BOOL	FALSE	Led L5 - Stop Ciclo
+12.5	HT2_OUT_Auto	BOOL	FALSE	Led L6 - Selezione Modo Auto

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+12.6	HT2_OUT_Rapido	B00L	FALSE	Led L7 - Rapido
+12.7	HT2_OUT_Start_Ax	B00L	FALSE	Led L8 - Start Assi
+13.0	HT2_OUT_Start_Spd	B00L	FALSE	Led L9 - Start Mandrino
+13.1	HT2_OUT_Start_Cyc	B00L	FALSE	Led L10 - Start Ciclo
+13.2	HT2_OUT_AsseX	B00L	FALSE	Led L11 - Selezione Asse X
+13.3	HT2_OUT_AsseY	B00L	FALSE	Led L12 - Selezione Asse Y
+13.4	HT2_OUT_AsseZ	B00L	FALSE	Led L13 - Selezione Asse Z
+13.5	HT2_OUT_AsseA	B00L	FALSE	Led L14 - Selezione Asse A
+13.6	HT2_OUT_Volantino	B00L	FALSE	Led L15 - Volantino
+13.7	HT2_OUT_Tasto_meno	B00L	FALSE	Led L16 - Tasto -
+14.0	HT2_OUT_Char_1	BYTE	B#16#0	1^ Carattere a Dx della Linea Selezionata
+15.0	HT2_OUT_Char_2	BYTE	B#16#0	2^ Carattere della Linea Selezionata
+16.0	HT2_OUT_Char_3	BYTE	B#16#0	3^ Carattere della Linea Selezionata
+17.0	HT2_OUT_Char_4	BYTE	B#16#0	4^ Carattere della Linea Selezionata
+18.0	HT2_OUT_Char_5	BYTE	B#16#0	5^ Carattere della Linea Selezionata
+19.0	HT2_OUT_Char_6	BYTE	B#16#0	6^ Carattere della Linea Selezionata
+20.0	HT2_OUT_Char_7	BYTE	B#16#0	7^ Carattere della Linea Selezionata
+21.0	HT2_OUT_Char_8	BYTE	B#16#0	8^ Carattere della Linea Selezionata
+22.0	HT2_OUT_Char_9	BYTE	B#16#0	9^ Carattere della Linea Selezionata
+23.0	HT2_OUT_Char_10	BYTE	B#16#0	10^ Carattere della Linea Selezionata
+24.0	HT2_OUT_Char_11	BYTE	B#16#0	11^ Carattere della Linea Selezionata
+25.0	HT2_OUT_Char_12	BYTE	B#16#0	12^ Carattere della Linea Selezionata
+26.0	HT2_OUT_Char_13	BYTE	B#16#0	13^ Carattere della Linea Selezionata
+27.0	HT2_OUT_Char_14	BYTE	B#16#0	14^ Carattere della Linea Selezionata
+28.0	HT2_OUT_Char_15	BYTE	B#16#0	15^ Carattere della Linea Selezionata
+29.0	HT2_OUT_Char_16	BYTE	B#16#0	16^ Carattere della Linea Selezionata
+30.0	HT2_out1	BYTE	B#16#0	
+31.0	HT2_out2	BYTE	B#16#0	
+32.0	HT2_out3	BYTE	B#16#0	
+33.0	HT2_out4	BYTE	B#16#0	
+34.0	HT2_out5	BYTE	B#16#0	
+36.0	HT2_out7	DWORD	DW#16#0	
+40.0	HT2_Send	DWORD	DW#16#0	
+44.0	HT2_rec	DWORD	DW#16#0	
+48.0	HT2_Status_W_TX	DWORD	DW#16#0	
+52.0	HT2_Status_W_RX	DWORD	DW#16#0	
+56.0	aux1	DWORD	DW#16#0	
+60.0	volantino_Off	B00L	FALSE	
+60.1	volantino_Offaux	B00L	FALSE	
+60.2	volantino_Inc1	B00L	FALSE	
+60.3	volantino_Inc1aux	B00L	FALSE	
+60.4	volantino_Inc10	B00L	FALSE	
+60.5	volantino_Inc10aux	B00L	FALSE	
+60.6	volantino_Inc100	B00L	FALSE	
+60.7	volantino_Inc100aux	B00L	FALSE	
+61.0	HT2_Abl_Conv_Quote_Assi	B00L	FALSE	
+62.0	HT2_Qta_Asse	REAL	0.000000e+000	Parametro FC13
+66.0	HT2_Row	BYTE	B#16#0	Parametro FC13
+67.0	HT2_DataType	BYTE	B#16#0	Parametro FC13
+68.0	HT2_Digits	BYTE	B#16#0	Parametro FC13
+70.0	HT2_Display	STRING[64]	' '	Parametro FC13 Lettura Quote Assi Macchina per Visualizzazione su Hand Box
+136.0	HT2_override	BYTE	B#16#0	
=138.0		END_STRUCT		

DB113 - <offline> - Vista di dichiarazione

"DB_QUOTE_ASSI"

Blocco dati globali DB 113

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 18/02/2015 09.29.13
Interfaccia: 18/02/2015 09.29.13
Lunghezze (blocco / codice / dati): 00256 00112 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB113

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	Ax_X1	REAL	0.000000e+000	quota asse X
+4.0	Ax_Z1	REAL	0.000000e+000	quota asse Z
+8.0	Ax_C1	REAL	0.000000e+000	quota asse C
+12.0	Ax_X2	REAL	0.000000e+000	quota asse X2
+16.0	Ax_Z2	REAL	0.000000e+000	quota asse Z2
+20.0	Ax_C2	REAL	0.000000e+000	quota asse C2
+24.0	Ax7	REAL	0.000000e+000	quota asse 7
+28.0	Ax8	REAL	0.000000e+000	quota asse 8
+32.0	Ax9	REAL	0.000000e+000	quota asse 9
+36.0	Ax0n	REAL	0.000000e+000	quota asse attivo
+40.0	R70_CH1	REAL	0.000000e+000	
+44.0	R71_CH1	REAL	0.000000e+000	
+48.0	R72_CH1	REAL	0.000000e+000	
+52.0	R73_CH1	REAL	0.000000e+000	
+56.0	R74_CH1	REAL	0.000000e+000	
+60.0	R75_CH1	REAL	0.000000e+000	
+64.0	R76_CH1	REAL	0.000000e+000	
+68.0	R77_CH1	REAL	0.000000e+000	
+72.0	R70_CH2	REAL	0.000000e+000	
+76.0	R71_CH2	REAL	0.000000e+000	
+80.0	R72_CH2	REAL	0.000000e+000	
+84.0	R73_CH2	REAL	0.000000e+000	
+88.0	R74_CH2	REAL	0.000000e+000	
+92.0	R75_CH2	REAL	0.000000e+000	
+96.0	R76_CH2	REAL	0.000000e+000	
+100.0	R77_CH2	REAL	0.000000e+000	
+104.0	FC_SOFTWARE_P_Z	REAL	0.000000e+000	Finecorsa software piu asse Z
+108.0	FC_SOFTWARE_M_Z2	REAL	0.000000e+000	Finecorsa software meno asse Z2
=112.0		END_STRUCT		

DB114 - <offline> - Vista di dichiarazione

"NC_VAR"

Blocco dati globali DB 114

Nome: **Famiglia:**
Autore: **Versione:** 0.0
Versione blocco: 2
Data e ora Codice: 03/02/2015 11.59.31
Interfaccia: 03/02/2015 11.59.31
Lunghezze (blocco / codice / dati): 00322 00060 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB114

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	C1_SGA_actProgPos1_10	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#83	
+1.0	bereich_u_einheit	BYTE	B#16#41	
+2.0	spalte	WORD	W#16#A	
+4.0	zeile	WORD	W#16#1	
+6.0	bausteintyp	BYTE	B#16#73	
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	
=10.0		END_STRUCT		
+10.0	C1_SGA_actProgPos2_10	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#83	
+1.0	bereich_u_einheit	BYTE	B#16#41	
+2.0	spalte	WORD	W#16#A	
+4.0	zeile	WORD	W#16#2	
+6.0	bausteintyp	BYTE	B#16#73	
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	
=10.0		END_STRUCT		
+20.0	C1_SGA_actProgPos3_10	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#83	
+1.0	bereich_u_einheit	BYTE	B#16#41	
+2.0	spalte	WORD	W#16#A	
+4.0	zeile	WORD	W#16#3	
+6.0	bausteintyp	BYTE	B#16#73	
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	
=10.0		END_STRUCT		
+30.0	C2_SGA_actProgPos1_10	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#83	
+1.0	bereich_u_einheit	BYTE	B#16#42	
+2.0	spalte	WORD	W#16#A	
+4.0	zeile	WORD	W#16#1	
+6.0	bausteintyp	BYTE	B#16#73	
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	
=10.0		END_STRUCT		
+40.0	C2_SGA_actProgPos2_10	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#83	
+1.0	bereich_u_einheit	BYTE	B#16#42	
+2.0	spalte	WORD	W#16#A	
+4.0	zeile	WORD	W#16#2	
+6.0	bausteintyp	BYTE	B#16#73	
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	
=10.0		END_STRUCT		
+50.0	C2_SGA_actProgPos3_10	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#83	
+1.0	bereich_u_einheit	BYTE	B#16#42	
+2.0	spalte	WORD	W#16#A	
+4.0	zeile	WORD	W#16#3	
+6.0	bausteintyp	BYTE	B#16#73	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	
=10.0		END_STRUCT		
=60.0		END_STRUCT		

DB115 - <offline> - Vista di dichiarazione

"TASTI"

Blocco dati globali DB 115

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 02/12/2014 10.25.15
Interfaccia: 02/12/2014 10.25.15
Lunghezze (blocco / codice / dati): 00190 00006 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB115

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	STAT0	BOOL	FALSE	
+0.1	T1_CH1	BOOL	FALSE	
+0.2	T2	BOOL	FALSE	
+0.3	T3_CH2	BOOL	FALSE	
+0.4	T4	BOOL	FALSE	
+0.5	T5	BOOL	FALSE	
+0.6	T6	BOOL	FALSE	
+0.7	T7	BOOL	FALSE	
+1.0	T8	BOOL	FALSE	
+1.1	T9	BOOL	FALSE	
+1.2	T10	BOOL	FALSE	
+1.3	T11	BOOL	FALSE	
+1.4	T12	BOOL	FALSE	
+1.5	T13	BOOL	FALSE	
+1.6	T14	BOOL	FALSE	
+1.7	T15_LUCE_LAVORO	BOOL	FALSE	
+2.0	STAT16	BOOL	FALSE	
+2.1	STAT17	BOOL	FALSE	
+2.2	STAT18	BOOL	FALSE	
+2.3	STAT19	BOOL	FALSE	
+2.4	STAT20	BOOL	FALSE	
+2.5	STAT21	BOOL	FALSE	
+2.6	STAT22	BOOL	FALSE	
+2.7	STAT23	BOOL	FALSE	
+3.0	STAT24	BOOL	FALSE	
+3.1	STAT25	BOOL	FALSE	
+3.2	STAT26	BOOL	FALSE	
+3.3	STAT27	BOOL	FALSE	
+3.4	STAT28	BOOL	FALSE	
+3.5	STAT29	BOOL	FALSE	
+3.6	STAT30	BOOL	FALSE	
+3.7	STAT31	BOOL	FALSE	
+4.0	STAT32	BOOL	FALSE	
+4.1	STAT33	BOOL	FALSE	
+4.2	STAT34	BOOL	FALSE	
+4.3	STAT35	BOOL	FALSE	
+4.4	STAT36	BOOL	FALSE	
+4.5	STAT37	BOOL	FALSE	
+4.6	STAT38	BOOL	FALSE	
+4.7	STAT39	BOOL	FALSE	
+5.0	STAT40	BOOL	FALSE	
+5.1	STAT41	BOOL	FALSE	
+5.2	STAT42	BOOL	FALSE	
+5.3	STAT43	BOOL	FALSE	
+5.4	STAT44	BOOL	FALSE	
+5.5	STAT45	BOOL	FALSE	
+5.6	STAT46	BOOL	FALSE	
+5.7	STAT47	BOOL	FALSE	
=6.0		END_STRUCT		

DB120 - <offline> - Vista di dichiarazione

"NCVAR"

Blocco dati globali DB 120

Nome: **Famiglia:**
Autore: **Versione:** 0.0
Versione blocco: 2
Data e ora Codice: 03/02/2015 13.05.25
Interfaccia: 03/02/2015 12.37.57
Lunghezze (blocco / codice / dati): 00712 00160 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB120

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	C1_RP_R71_1	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#82	
+1.0	bereich_u_einheit	BYTE	B#16#41	
+2.0	spalte	WORD	W#16#1	
+4.0	zeile	WORD	W#16#47	
+6.0	bausteintyp	BYTE	B#16#15	
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	
=10.0		END_STRUCT		
+10.0	C1_RP_R72_1	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#82	
+1.0	bereich_u_einheit	BYTE	B#16#41	
+2.0	spalte	WORD	W#16#1	
+4.0	zeile	WORD	W#16#48	
+6.0	bausteintyp	BYTE	B#16#15	
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	
=10.0		END_STRUCT		
+20.0	C1_RP_R73_1	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#82	
+1.0	bereich_u_einheit	BYTE	B#16#41	
+2.0	spalte	WORD	W#16#1	
+4.0	zeile	WORD	W#16#49	
+6.0	bausteintyp	BYTE	B#16#15	
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	
=10.0		END_STRUCT		
+30.0	C1_RP_R74_1	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#82	
+1.0	bereich_u_einheit	BYTE	B#16#41	
+2.0	spalte	WORD	W#16#1	
+4.0	zeile	WORD	W#16#4A	
+6.0	bausteintyp	BYTE	B#16#15	
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	
=10.0		END_STRUCT		
+40.0	C1_RP_R75_1	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#82	
+1.0	bereich_u_einheit	BYTE	B#16#41	
+2.0	spalte	WORD	W#16#1	
+4.0	zeile	WORD	W#16#4B	
+6.0	bausteintyp	BYTE	B#16#15	
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	
=10.0		END_STRUCT		
+50.0	C1_RP_R76_1	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#82	
+1.0	bereich_u_einheit	BYTE	B#16#41	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+2.0	spalte	WORD	W#16#1	
+4.0	zeile	WORD	W#16#4C	
+6.0	bausteintyp	BYTE	B#16#15	
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	
=10.0		END_STRUCT		
+60.0	C1_RP_R77_1	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#82	
+1.0	bereich_u_einheit	BYTE	B#16#41	
+2.0	spalte	WORD	W#16#1	
+4.0	zeile	WORD	W#16#4D	
+6.0	bausteintyp	BYTE	B#16#15	
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	
=10.0		END_STRUCT		
+70.0	C1_RP_R78_1	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#82	
+1.0	bereich_u_einheit	BYTE	B#16#41	
+2.0	spalte	WORD	W#16#1	
+4.0	zeile	WORD	W#16#4E	
+6.0	bausteintyp	BYTE	B#16#15	
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	
=10.0		END_STRUCT		
+80.0	C2_RP_R71_1	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#82	
+1.0	bereich_u_einheit	BYTE	B#16#42	
+2.0	spalte	WORD	W#16#1	
+4.0	zeile	WORD	W#16#47	
+6.0	bausteintyp	BYTE	B#16#15	
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	
=10.0		END_STRUCT		
+90.0	C2_RP_R72_1	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#82	
+1.0	bereich_u_einheit	BYTE	B#16#42	
+2.0	spalte	WORD	W#16#1	
+4.0	zeile	WORD	W#16#48	
+6.0	bausteintyp	BYTE	B#16#15	
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	
=10.0		END_STRUCT		
+100.0	C2_RP_R73_1	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#82	
+1.0	bereich_u_einheit	BYTE	B#16#42	
+2.0	spalte	WORD	W#16#1	
+4.0	zeile	WORD	W#16#49	
+6.0	bausteintyp	BYTE	B#16#15	
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	
=10.0		END_STRUCT		
+110.0	C2_RP_R74_1	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#82	
+1.0	bereich_u_einheit	BYTE	B#16#42	
+2.0	spalte	WORD	W#16#1	
+4.0	zeile	WORD	W#16#4A	
+6.0	bausteintyp	BYTE	B#16#15	
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	
=10.0		END_STRUCT		
+120.0	C2_RP_R75_1	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#82	
+1.0	bereich_u_einheit	BYTE	B#16#42	
+2.0	spalte	WORD	W#16#1	
+4.0	zeile	WORD	W#16#4B	
+6.0	bausteintyp	BYTE	B#16#15	
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
=10.0		END_STRUCT		
+130.0	C2_RP_R76_1	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#82	
+1.0	bereich_u_einheit	BYTE	B#16#42	
+2.0	spalte	WORD	W#16#1	
+4.0	zeile	WORD	W#16#4C	
+6.0	bausteintyp	BYTE	B#16#15	
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	
=10.0		END_STRUCT		
+140.0	C2_RP_R77_1	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#82	
+1.0	bereich_u_einheit	BYTE	B#16#42	
+2.0	spalte	WORD	W#16#1	
+4.0	zeile	WORD	W#16#4D	
+6.0	bausteintyp	BYTE	B#16#15	
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	
=10.0		END_STRUCT		
+150.0	C2_RP_R78_1	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#82	
+1.0	bereich_u_einheit	BYTE	B#16#42	
+2.0	spalte	WORD	W#16#1	
+4.0	zeile	WORD	W#16#4E	
+6.0	bausteintyp	BYTE	B#16#22	
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	
=10.0		END_STRUCT		
=160.0		END_STRUCT		

DB121 - <offline> - Vista di dichiarazione

"NCVAR1"

Blocco dati globali DB 121

Nome: **Famiglia:**
Autore: **Versione:** 0.0
Versione blocco: 2
Data e ora Codice: 18/02/2015 09.36.27
Interfaccia: 18/02/2015 09.36.27
Lunghezze (blocco / codice / dati): 00166 00020 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB121

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	A2_M_POS_LIMIT_PLUS_z	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#82	
+1.0	bereich_u_einheit	BYTE	B#16#62	
+2.0	spalte	WORD	W#16#8D0E	
+4.0	zeile	WORD	W#16#1	
+6.0	bausteintyp	BYTE	B#16#1A	
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	
=10.0		END_STRUCT		
+10.0	A5_M_POS_LIMIT_MINUS_z2	STRUCT		
+0.0	SYNTAX_ID	BYTE	B#16#82	
+1.0	bereich_u_einheit	BYTE	B#16#65	
+2.0	spalte	WORD	W#16#8D04	
+4.0	zeile	WORD	W#16#1	
+6.0	bausteintyp	BYTE	B#16#1A	
+7.0	ZEILENANZAHL	BYTE	B#16#1	
+8.0	typ	BYTE	B#16#F	
+9.0	laenge	BYTE	B#16#8	
=10.0		END_STRUCT		
=20.0		END_STRUCT		

DB130 - <offline> - Vista di dichiarazione

"DATI_TAMPONATI"

Blocco dati globali DB 130

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 18/02/2015 08.45.58
Interfaccia: 18/02/2015 08.44.28
Lunghezze (blocco / codice / dati): 00104 00008 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB130

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	RICETTA_IN_ESECUZIONE	INT	0	RICETTA IN ESECUZIONE
+2.0	RICETTA_IN_ESECUZIONE1	INT	0	RICETTA IN ESECUZIONE
+4.0	COPIA_PARAM_R	BOOL	FALSE	COPIA PARAMETRI R
+6.0	TIPO_ALBERO_DA_PORTALE	INT	0	TIPO ALBERO IN ESECUZIONE/PREPARAZIONE DA PORTALE
=8.0		END_STRUCT		

DB131 - <offline> - Vista di dichiarazione

"DB_TEMPI_CONTAPEZZI"

Blocco dati globali DB 131

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 23/02/2015 15.01.57
Interfaccia: 23/02/2015 15.01.57
Lunghezze (blocco / codice / dati): 00216 00072 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB131

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	T_OPERATIVO_ORE	DINT	L#0	
+4.0	T_OPERATIVO_MIN	INT	0	
+6.0	T_ROTAZ_MANDRINO_ORE	DINT	L#0	
+10.0	T_ROTAZ_MANDRINO_MIN	INT	0	
+12.0	T_SVOLG_PROGR_ORE	DINT	L#0	
+16.0	T_SVOLG_PROGR_MIN	INT	0	
+18.0	T_CICLO_ATTUALE_MIN	INT	0	
+20.0	T_CICLO_ATTUALE_SEC	INT	0	
+22.0	T_CICLO_PREDISP_MIN	INT	0	
+24.0	T_CICLO_PREDISP_SEC	INT	0	
+26.0	CONT_PIEZZI_TOTALI	DINT	L#0	
+30.0	CONT_PIEZZI	DINT	L#0	
+34.0	GREZZI_PREDISPOSTI	INT	0	
+36.0	RESET_T_CICLO	BOOL	FALSE	
+36.1	RESET_CONTATORI	BOOL	FALSE	
+36.2	GREZZI_PREDISPOSIZ	BOOL	FALSE	
+38.0	SPARE	DINT	L#0	
+42.0	SPARE1	DINT	L#0	
+46.0	SPARE2	DINT	L#0	
+50.0	SPARE3	DINT	L#0	
+54.0	SPARE4	DINT	L#0	
+58.0	APPOGGIO	INT	0	
+60.0	APPOGGIO1	INT	0	
+62.0	APPOGGIO2	INT	0	
+64.0	APPOGGIO3	INT	0	
+66.0	APPOGGIO4	INT	0	
+68.0	APPOGGIO5	INT	0	
+70.0	APPOGGIO6	INT	0	
=72.0		END_STRUCT		

DB181 - <offline> - Vista di dichiarazione

"DB_TEMPERATURE"

Blocco dati globali DB 181

Nome: Famiglia:
Autore: Versione: 0.1
Versione blocco: 2
Data e ora Codice: 06/02/2015 13.32.58
Interfaccia: 06/02/2015 13.32.58
Lunghezze (blocco / codice / dati): 00156 00042 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB181

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	TEMP_CONTR_1	REAL	0.000000e+000	TEMPERATURA SU CONTROPUNTA 1
+4.0	TEMP_CONTR_2	REAL	0.000000e+000	TEMPERATURA SU CONTROPUNTA 2
+8.0	TEMP_FRESA_1	REAL	0.000000e+000	TEMPERATURA SU FRESATRICE 1
+12.0	TEMP_FRESA_2	REAL	0.000000e+000	TEMPERATURA SU FRESATRICE 2
+16.0	SPARE	REAL	0.000000e+000	
+20.0	SPARE1	REAL	0.000000e+000	
+24.0	SPARE2	REAL	0.000000e+000	
+28.0	SPARE3	REAL	0.000000e+000	
+32.0	ERRORE	WORD	W#16#0	
+34.0	ERRORE1	WORD	W#16#0	
+36.0	ERRORE2	WORD	W#16#0	
+38.0	ERRORE3	WORD	W#16#0	
+40.0	ERRORE4	WORD	W#16#0	
=42.0		END_STRUCT		

DB200 - <offline> - Vista di dichiarazione

""

Blocco dati globali DB 200

Nome:
Autore:
Data e ora Codice:
Interfaccia:
Lunghezze (blocco / codice / dati):

Famiglia:
Versione: 0.1
Versione blocco: 2
05/02/2015 11.55.16
05/02/2015 11.55.16
08100 08002 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB200

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	DB_VAR	ARRAY[0..4000]		
*2.0		WORD		
=8002.0		END_STRUCT		

DB201 - <offline> - Vista di dichiarazione

"FEED_FUNZ_M"

Blocco dati globali DB 201

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 02/02/2015 10.12.58
Interfaccia: 02/02/2015 10.12.58
Lunghezze (blocco / codice / dati): 00144 00028 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB201

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	CH1_FD_M_00	INT	0	
+2.0	CH1_FD_M_01	INT	0	
+4.0	CH1_FD_M_02	INT	0	
+6.0	CH1_FD_M_03	INT	0	
+8.0	CH1_FD_M_04	INT	0	
+10.0	CH1_FD_M_05	INT	0	
+12.0	SPARE	INT	0	
+14.0	SPARE1	INT	0	
+16.0	CH2_FD_M_00	INT	0	
+18.0	CH2_FD_M_01	INT	0	
+20.0	CH2_FD_M_02	INT	0	
+22.0	CH2_FD_M_03	INT	0	
+24.0	CH2_FD_M_04	INT	0	
+26.0	CH2_FD_M_05	INT	0	
=28.0		END_STRUCT		

DB202 - <offline> - Vista di dichiarazione

"DB_FP"

Blocco dati globali DB 202

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 27/01/2015 23.11.09
Interfaccia: 27/01/2015 23.11.09
Lunghezze (blocco / codice / dati): 00526 00026 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB202

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	FP_00	BOOL	FALSE	
+0.1	FP_01	BOOL	FALSE	
+0.2	FP_02	BOOL	FALSE	
+0.3	FP_03	BOOL	FALSE	
+0.4	FP_04	BOOL	FALSE	
+0.5	FP_05	BOOL	FALSE	
+0.6	FP_06	BOOL	FALSE	
+0.7	FP_07	BOOL	FALSE	
+1.0	FP_08	BOOL	FALSE	
+1.1	FP_09	BOOL	FALSE	
+1.2	FP_010	BOOL	FALSE	
+1.3	FP_011	BOOL	FALSE	
+1.4	FP_012	BOOL	FALSE	
+1.5	FP_013	BOOL	FALSE	
+1.6	FP_014	BOOL	FALSE	
+1.7	FP_015	BOOL	FALSE	
+2.0	FP_016	BOOL	FALSE	
+2.1	FP_017	BOOL	FALSE	
+2.2	FP_018	BOOL	FALSE	
+2.3	FP_019	BOOL	FALSE	
+2.4	FP_020	BOOL	FALSE	
+2.5	FP_021	BOOL	FALSE	
+2.6	FP_022	BOOL	FALSE	
+2.7	FP_023	BOOL	FALSE	
+3.0	FP_024	BOOL	FALSE	
+3.1	FP_025	BOOL	FALSE	
+3.2	FP_026	BOOL	FALSE	
+3.3	FP_027	BOOL	FALSE	
+3.4	FP_028	BOOL	FALSE	
+3.5	FP_029	BOOL	FALSE	
+3.6	FP_030	BOOL	FALSE	
+3.7	FP_031	BOOL	FALSE	
+4.0	FP_032	BOOL	FALSE	
+4.1	FP_033	BOOL	FALSE	
+4.2	FP_034	BOOL	FALSE	
+4.3	FP_035	BOOL	FALSE	
+4.4	FP_036	BOOL	FALSE	
+4.5	FP_037	BOOL	FALSE	
+4.6	FP_038	BOOL	FALSE	
+4.7	FP_039	BOOL	FALSE	
+5.0	FP_040	BOOL	FALSE	
+5.1	FP_041	BOOL	FALSE	
+5.2	FP_042	BOOL	FALSE	
+5.3	FP_043	BOOL	FALSE	
+5.4	FP_044	BOOL	FALSE	
+5.5	FP_045	BOOL	FALSE	
+5.6	FP_046	BOOL	FALSE	
+5.7	FP_047	BOOL	FALSE	
+6.0	FP_048	BOOL	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+6.1	FP_049	B00L	FALSE	
+6.2	FP_050	B00L	FALSE	
+6.3	FP_051	B00L	FALSE	
+6.4	FP_052	B00L	FALSE	
+6.5	FP_053	B00L	FALSE	
+6.6	FP_054	B00L	FALSE	
+6.7	FP_055	B00L	FALSE	
+7.0	FP_056	B00L	FALSE	
+7.1	FP_057	B00L	FALSE	
+7.2	FP_058	B00L	FALSE	
+7.3	FP_059	B00L	FALSE	
+7.4	FP_060	B00L	FALSE	
+7.5	FP_061	B00L	FALSE	
+7.6	FP_062	B00L	FALSE	
+7.7	FP_063	B00L	FALSE	
+8.0	FP_064	B00L	FALSE	
+8.1	FP_065	B00L	FALSE	
+8.2	FP_066	B00L	FALSE	
+8.3	FP_067	B00L	FALSE	
+8.4	FP_068	B00L	FALSE	
+8.5	FP_069	B00L	FALSE	
+8.6	FP_070	B00L	FALSE	
+8.7	FP_071	B00L	FALSE	
+9.0	FP_072	B00L	FALSE	
+9.1	FP_073	B00L	FALSE	
+9.2	FP_074	B00L	FALSE	
+9.3	FP_075	B00L	FALSE	
+9.4	FP_076	B00L	FALSE	
+9.5	FP_077	B00L	FALSE	
+9.6	FP_078	B00L	FALSE	
+9.7	FP_079	B00L	FALSE	
+10.0	FP_080	B00L	FALSE	
+10.1	FP_081	B00L	FALSE	
+10.2	FP_082	B00L	FALSE	
+10.3	FP_083	B00L	FALSE	
+10.4	FP_084	B00L	FALSE	
+10.5	FP_085	B00L	FALSE	
+10.6	FP_086	B00L	FALSE	
+10.7	FP_087	B00L	FALSE	
+11.0	FP_088	B00L	FALSE	
+11.1	FP_089	B00L	FALSE	
+11.2	FP_090	B00L	FALSE	
+11.3	FP_091	B00L	FALSE	
+11.4	FP_092	B00L	FALSE	
+11.5	FP_093	B00L	FALSE	
+11.6	FP_094	B00L	FALSE	
+11.7	FP_095	B00L	FALSE	
+12.0	FP_096	B00L	FALSE	
+12.1	FP_097	B00L	FALSE	
+12.2	FP_098	B00L	FALSE	
+12.3	FP_099	B00L	FALSE	
+12.4	FP_0100	B00L	FALSE	
+12.5	FP_0101	B00L	FALSE	
+12.6	FP_0102	B00L	FALSE	
+12.7	FP_0103	B00L	FALSE	
+13.0	FP_0104	B00L	FALSE	
+13.1	FP_0105	B00L	FALSE	
+13.2	FP_0106	B00L	FALSE	
+13.3	FP_0107	B00L	FALSE	
+13.4	FP_0108	B00L	FALSE	
+13.5	FP_0109	B00L	FALSE	
+13.6	FP_0110	B00L	FALSE	
+13.7	FP_0111	B00L	FALSE	
+14.0	FP_0112	B00L	FALSE	
+14.1	FP_0113	B00L	FALSE	
+14.2	FP_0114	B00L	FALSE	
+14.3	FP_0115	B00L	FALSE	
+14.4	FP_0116	B00L	FALSE	
+14.5	FP_0117	B00L	FALSE	
+14.6	FP_0118	B00L	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+14.7	FP_0119	B00L	FALSE	
+15.0	FP_0120	B00L	FALSE	
+15.1	FP_0121	B00L	FALSE	
+15.2	FP_0122	B00L	FALSE	
+15.3	FP_0123	B00L	FALSE	
+15.4	FP_0124	B00L	FALSE	
+15.5	FP_0125	B00L	FALSE	
+15.6	FP_0126	B00L	FALSE	
+15.7	FP_0127	B00L	FALSE	
+16.0	FP_0128	B00L	FALSE	
+16.1	FP_0129	B00L	FALSE	
+16.2	FP_0130	B00L	FALSE	
+16.3	FP_0131	B00L	FALSE	
+16.4	FP_0132	B00L	FALSE	
+16.5	FP_0133	B00L	FALSE	
+16.6	FP_0134	B00L	FALSE	
+16.7	FP_0135	B00L	FALSE	
+17.0	FP_0136	B00L	FALSE	
+17.1	FP_0137	B00L	FALSE	
+17.2	FP_0138	B00L	FALSE	
+17.3	FP_0139	B00L	FALSE	
+17.4	FP_0140	B00L	FALSE	
+17.5	FP_0141	B00L	FALSE	
+17.6	FP_0142	B00L	FALSE	
+17.7	FP_0143	B00L	FALSE	
+18.0	FP_0144	B00L	FALSE	
+18.1	FP_0145	B00L	FALSE	
+18.2	FP_0146	B00L	FALSE	
+18.3	FP_0147	B00L	FALSE	
+18.4	FP_0148	B00L	FALSE	
+18.5	FP_0149	B00L	FALSE	
+18.6	FP_0150	B00L	FALSE	
+18.7	FP_0151	B00L	FALSE	
+19.0	FP_0152	B00L	FALSE	
+19.1	FP_0153	B00L	FALSE	
+19.2	FP_0154	B00L	FALSE	
+19.3	FP_0155	B00L	FALSE	
+19.4	FP_0156	B00L	FALSE	
+19.5	FP_0157	B00L	FALSE	
+19.6	FP_0158	B00L	FALSE	
+19.7	FP_0159	B00L	FALSE	
+20.0	FP_0160	B00L	FALSE	
+20.1	FP_0161	B00L	FALSE	
+20.2	FP_0162	B00L	FALSE	
+20.3	FP_0163	B00L	FALSE	
+20.4	FP_0164	B00L	FALSE	
+20.5	FP_0165	B00L	FALSE	
+20.6	FP_0166	B00L	FALSE	
+20.7	FP_0167	B00L	FALSE	
+21.0	FP_0168	B00L	FALSE	
+21.1	FP_0169	B00L	FALSE	
+21.2	FP_0170	B00L	FALSE	
+21.3	FP_0171	B00L	FALSE	
+21.4	FP_0172	B00L	FALSE	
+21.5	FP_0173	B00L	FALSE	
+21.6	FP_0174	B00L	FALSE	
+21.7	FP_0175	B00L	FALSE	
+22.0	FP_0176	B00L	FALSE	
+22.1	FP_0177	B00L	FALSE	
+22.2	FP_0178	B00L	FALSE	
+22.3	FP_0179	B00L	FALSE	
+22.4	FP_0180	B00L	FALSE	
+22.5	FP_0181	B00L	FALSE	
+22.6	FP_0182	B00L	FALSE	
+22.7	FP_0183	B00L	FALSE	
+23.0	FP_0184	B00L	FALSE	
+23.1	FP_0185	B00L	FALSE	
+23.2	FP_0186	B00L	FALSE	
+23.3	FP_0187	B00L	FALSE	
+23.4	FP_0188	B00L	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+23.5	FP_0189	BOOL	FALSE	
+23.6	FP_0190	BOOL	FALSE	
+23.7	FP_0191	BOOL	FALSE	
+24.0	FP_0192	BOOL	FALSE	
+24.1	FP_0193	BOOL	FALSE	
+24.2	FP_0194	BOOL	FALSE	
+24.3	FP_0195	BOOL	FALSE	
+24.4	FP_0196	BOOL	FALSE	
+24.5	FP_0197	BOOL	FALSE	
+24.6	FP_0198	BOOL	FALSE	
+24.7	FP_0199	BOOL	FALSE	
+25.0	FP_0200	BOOL	FALSE	
+25.1	FP_0201	BOOL	FALSE	
+25.2	FP_0202	BOOL	FALSE	
+25.3	FP_0203	BOOL	FALSE	
+25.4	FP_0204	BOOL	FALSE	
+25.5	FP_0205	BOOL	FALSE	
=26.0		END_STRUCT		

DB205 - <offline> - Vista di dichiarazione

"DB_FORZATURE"

Blocco dati globali DB 205

Nome: Famiglia:
Autore: Versione: 0.1
Versione blocco: 2
Data e ora Codice: 06/03/2015 06.34.47
Interfaccia: 06/03/2015 06.34.47
Lunghezze (blocco / codice / dati): 00122 00002 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB205

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	Pezzo_presente	B00L	FALSE	
+0.1	Trucioli_1	B00L	FALSE	
+0.2	Trucioli_2	B00L	FALSE	
+0.3	Riserva	B00L	FALSE	
+0.4	Riserva1	B00L	FALSE	
+0.5	Riserva2	B00L	FALSE	
+0.6	Riserva3	B00L	FALSE	
+0.7	Riserva4	B00L	FALSE	
+1.0	Riserva5	B00L	FALSE	
+1.1	Riserva6	B00L	FALSE	
+1.2	Riserva7	B00L	FALSE	
+1.3	Riserva8	B00L	FALSE	
+1.4	Riserva9	B00L	FALSE	
+1.5	Riserva10	B00L	FALSE	
+1.6	Riserva11	B00L	FALSE	
+1.7	Riserva12	B00L	FALSE	
=2.0		END_STRUCT		

DB218 - <offline>**Vista di dati**

Tipo di blocco dati:

Blocco dati di istanza di FB2

Nome: Famiglia: _800D**Autore:** NUMERIK **Versione:** 0.0**Versione blocco:** 2**Lunghezza (blocco / dati):** 00442 / 00234**Data e ora****Codice:** 03/02/2015 12.45.34**Interfaccia:** 01/10/1995 08.00.00**Attributi del blocco:**S7_language 9(1) Inglese (Stati Uniti)
09.12.2014 12:08:08

Indirizzo	Dichiarazione	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	in	Req	BOOL	FALSE	FALSE	
2.0	in	NumVar	INT	0	0	
4.0	in	Addr1	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
14.0	in	Unit1	BYTE	B#16#0	B#16#0	
16.0	in	Column1	WORD	W#16#0	W#16#0	
18.0	in	Line1	WORD	W#16#0	W#16#0	
20.0	in	Addr2	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
30.0	in	Unit2	BYTE	B#16#0	B#16#0	
32.0	in	Column2	WORD	W#16#0	W#16#0	
34.0	in	Line2	WORD	W#16#0	W#16#0	
36.0	in	Addr3	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
46.0	in	Unit3	BYTE	B#16#0	B#16#0	
48.0	in	Column3	WORD	W#16#0	W#16#0	
50.0	in	Line3	WORD	W#16#0	W#16#0	
52.0	in	Addr4	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
62.0	in	Unit4	BYTE	B#16#0	B#16#0	
64.0	in	Column4	WORD	W#16#0	W#16#0	
66.0	in	Line4	WORD	W#16#0	W#16#0	
68.0	in	Addr5	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
78.0	in	Unit5	BYTE	B#16#0	B#16#0	
80.0	in	Column5	WORD	W#16#0	W#16#0	
82.0	in	Line5	WORD	W#16#0	W#16#0	
84.0	in	Addr6	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
94.0	in	Unit6	BYTE	B#16#0	B#16#0	
96.0	in	Column6	WORD	W#16#0	W#16#0	
98.0	in	Line6	WORD	W#16#0	W#16#0	
100.0	in	Addr7	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
110.0	in	Unit7	BYTE	B#16#0	B#16#0	
112.0	in	Column7	WORD	W#16#0	W#16#0	
114.0	in	Line7	WORD	W#16#0	W#16#0	

Indirizzo	Dichiarazione	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	in	Addr8	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
126.0	in	Unit8	BYTE	B#16#0	B#16#0	
128.0	in	Column8	WORD	W#16#0	W#16#0	
130.0	in	Line8	WORD	W#16#0	W#16#0	
132.0	out	Error	BOOL	FALSE	FALSE	
132.1	out	NDR	BOOL	FALSE	FALSE	
134.0	out	State	WORD	W#16#0	W#16#0	
136.0	in_out	RD1	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
146.0	in_out	RD2	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
156.0	in_out	RD3	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
166.0	in_out	RD4	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
176.0	in_out	RD5	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
186.0	in_out	RD6	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
196.0	in_out	RD7	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
206.0	in_out	RD8	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
216.0	stat	ident	BYTE	B#16#0	B#16#0	
217.0	stat	regist	BOOL	FALSE	FALSE	
217.1	stat	flanke	BOOL	FALSE	FALSE	
217.2	stat	run	BOOL	FALSE	FALSE	
217.3	stat	progtest	BOOL	FALSE	FALSE	
218.0	stat	err_cls_cod	WORD	W#16#0	W#16#0	
220.0	stat	err_stat	WORD	W#16#0	W#16#0	
222.0	stat	PError	DWORD	DW#16#0	DW#16#0	
226.0	stat	PRD1	DWORD	DW#16#0	DW#16#0	
230.0	stat	Pident	DWORD	DW#16#0	DW#16#0	

DB219 - <offline>**Vista di dati**

Tipo di blocco dati:

Blocco dati di istanza di FB2

Nome: Famiglia: _800D**Autore:** NUMERIK **Versione:** 0.0**Versione blocco:** 2**Lunghezza (blocco / dati):** 00442 / 00234**Data e ora****Codice:** 03/02/2015 12.45.53**Interfaccia:** 01/10/1995 08.00.00**Attributi del blocco:**S7_language 9(1) Inglese (Stati Uniti)
09.12.2014 12:08:08

Indirizzo	Dichiarazione	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	in	Req	BOOL	FALSE	FALSE	
2.0	in	NumVar	INT	0	0	
4.0	in	Addr1	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
14.0	in	Unit1	BYTE	B#16#0	B#16#0	
16.0	in	Column1	WORD	W#16#0	W#16#0	
18.0	in	Line1	WORD	W#16#0	W#16#0	
20.0	in	Addr2	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
30.0	in	Unit2	BYTE	B#16#0	B#16#0	
32.0	in	Column2	WORD	W#16#0	W#16#0	
34.0	in	Line2	WORD	W#16#0	W#16#0	
36.0	in	Addr3	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
46.0	in	Unit3	BYTE	B#16#0	B#16#0	
48.0	in	Column3	WORD	W#16#0	W#16#0	
50.0	in	Line3	WORD	W#16#0	W#16#0	
52.0	in	Addr4	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
62.0	in	Unit4	BYTE	B#16#0	B#16#0	
64.0	in	Column4	WORD	W#16#0	W#16#0	
66.0	in	Line4	WORD	W#16#0	W#16#0	
68.0	in	Addr5	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
78.0	in	Unit5	BYTE	B#16#0	B#16#0	
80.0	in	Column5	WORD	W#16#0	W#16#0	
82.0	in	Line5	WORD	W#16#0	W#16#0	
84.0	in	Addr6	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
94.0	in	Unit6	BYTE	B#16#0	B#16#0	
96.0	in	Column6	WORD	W#16#0	W#16#0	
98.0	in	Line6	WORD	W#16#0	W#16#0	
100.0	in	Addr7	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
110.0	in	Unit7	BYTE	B#16#0	B#16#0	
112.0	in	Column7	WORD	W#16#0	W#16#0	
114.0	in	Line7	WORD	W#16#0	W#16#0	

Indirizzo	Dichiarazione	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	in	Addr8	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
126.0	in	Unit8	BYTE	B#16#0	B#16#0	
128.0	in	Column8	WORD	W#16#0	W#16#0	
130.0	in	Line8	WORD	W#16#0	W#16#0	
132.0	out	Error	BOOL	FALSE	FALSE	
132.1	out	NDR	BOOL	FALSE	FALSE	
134.0	out	State	WORD	W#16#0	W#16#0	
136.0	in_out	RD1	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
146.0	in_out	RD2	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
156.0	in_out	RD3	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
166.0	in_out	RD4	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
176.0	in_out	RD5	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
186.0	in_out	RD6	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
196.0	in_out	RD7	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
206.0	in_out	RD8	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
216.0	stat	ident	BYTE	B#16#0	B#16#0	
217.0	stat	regist	BOOL	FALSE	FALSE	
217.1	stat	flanke	BOOL	FALSE	FALSE	
217.2	stat	run	BOOL	FALSE	FALSE	
217.3	stat	progtest	BOOL	FALSE	FALSE	
218.0	stat	err_cls_cod	WORD	W#16#0	W#16#0	
220.0	stat	err_stat	WORD	W#16#0	W#16#0	
222.0	stat	PError	DWORD	DW#16#0	DW#16#0	
226.0	stat	PRD1	DWORD	DW#16#0	DW#16#0	
230.0	stat	Pident	DWORD	DW#16#0	DW#16#0	

DB299 - <offline> - Vista di dichiarazione

"DB_ASSI"

Blocco dati globali DB 299

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 29/01/2015 15.34.07
Interfaccia: 29/01/2015 15.34.07
Lunghezze (blocco / codice / dati): 00232 00060 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB299

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	START_Z	BOOL	FALSE	
+0.1	STOP_Z	BOOL	FALSE	
+0.2	IN_POS_Z	BOOL	FALSE	
+0.3	ERRORE_Z	BOOL	FALSE	
+1.0	ERR_Z	BYTE	B#16#0	
+2.0	VELOCITA_Z	REAL	0.000000e+000	
+6.0	POSIZIONE_Z	REAL	0.000000e+000	
+10.0	START_X	BOOL	FALSE	
+10.1	STOP_X	BOOL	FALSE	
+10.2	IN_POS_X	BOOL	FALSE	
+10.3	ERRORE_X	BOOL	FALSE	
+11.0	ERR_X	BYTE	B#16#0	
+12.0	VELOCITA_X	REAL	0.000000e+000	
+16.0	POSIZIONE_X	REAL	0.000000e+000	
+20.0	START_C	BOOL	FALSE	
+20.1	STOP_C	BOOL	FALSE	
+20.2	IN_POS_C	BOOL	FALSE	
+20.3	ERRORE_C	BOOL	FALSE	
+21.0	ERR_C	BYTE	B#16#0	
+22.0	VELOCITA_C	REAL	0.000000e+000	
+26.0	POSIZIONE_C	REAL	0.000000e+000	
+30.0	START_Z2	BOOL	FALSE	
+30.1	STOP_Z2	BOOL	FALSE	
+30.2	IN_POS_Z2	BOOL	FALSE	
+30.3	ERRORE_Z2	BOOL	FALSE	
+31.0	ERR_Z2	BYTE	B#16#0	
+32.0	VELOCITA_Z2	REAL	0.000000e+000	
+36.0	POSIZIONE_Z2	REAL	0.000000e+000	
+40.0	START_X2	BOOL	FALSE	
+40.1	STOP_X2	BOOL	FALSE	
+40.2	IN_POS_X2	BOOL	FALSE	
+40.3	ERRORE_X2	BOOL	FALSE	
+41.0	ERR_X2	BYTE	B#16#0	
+42.0	VELOCITA_X2	REAL	0.000000e+000	
+46.0	POSIZIONE_X2	REAL	0.000000e+000	
+50.0	START_C2	BOOL	FALSE	
+50.1	STOP_C2	BOOL	FALSE	
+50.2	IN_POS_C2	BOOL	FALSE	
+50.3	ERRORE_C2	BOOL	FALSE	
+51.0	ERR_C2	BYTE	B#16#0	
+52.0	VELOCITA_C2	REAL	0.000000e+000	
+56.0	POSIZIONE_C2	REAL	0.000000e+000	
=60.0		END_STRUCT		

DB300 - <offline> - Vista di dichiarazione

"DB_CICLO"

Blocco dati globali DB 300

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 19/08/2014 13.52.38
Interfaccia: 19/08/2014 13.52.38
Lunghezze (blocco / codice / dati): 00110 00010 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB300

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	Codifica	BYTE	B#16#0	Byte Codifica Step
+2.0	Step	ARRAY[0..50]		
*0.1		BOOL		
=10.0		END_STRUCT		

DB301 - <offline> - Vista di dichiarazione

"DB_FC301"

Blocco dati globali DB 301

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 16/02/2015 18.40.53
Interfaccia: 16/02/2015 18.40.53
Lunghezze (blocco / codice / dati): 00116 00012 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB301

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	Codifica	BYTE	B#16#0	Byte Codifica Step
+2.0	Step	ARRAY[0..50]		
*0.1		BOOL		
+10.0	Pezzo_bloccato	BOOL	FALSE	
+10.1	Mandrini_bloccati	BOOL	FALSE	
=12.0		END_STRUCT		

DB302 - <offline> - Vista di dichiarazione

"DB_FC302"

Blocco dati globali DB 302

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 19/08/2014 13.52.38
Interfaccia: 19/08/2014 13.52.38
Lunghezze (blocco / codice / dati): 00110 00010 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB302

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	Codifica	BYTE	B#16#0	Byte Codifica Step
+2.0	Step	ARRAY[0..50]		
*0.1		BOOL		
=10.0		END_STRUCT		

DB303 - <offline> - Vista di dichiarazione

"DB_SPF900"

Blocco dati globali DB 303

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 19/08/2014 13.52.38
Interfaccia: 19/08/2014 13.52.38
Lunghezze (blocco / codice / dati): 00110 00010 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB303

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	Codifica	BYTE	B#16#0	Byte Codifica Step
+2.0	Step	ARRAY[0..50]		
*0.1		BOOL		
=10.0		END_STRUCT		

DB304 - <offline> - Vista di dichiarazione

"DB_FC304"

Blocco dati globali DB 304

Nome: Famiglia:
Autore: Versione: 0.1
Versione blocco: 2
Data e ora Codice: 09/02/2015 17.47.37
Interfaccia: 09/02/2015 17.47.37
Lunghezze (blocco / codice / dati): 00148 00022 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB304

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	Codifica	BYTE	B#16#0	Byte Codifica Step
+2.0	Step	ARRAY[0..50]		
*0.1		BOOL		
+10.0	Quota_X_0	BOOL	FALSE	
+10.1	Quota_C_0	BOOL	FALSE	
+10.2	Quota_Z_pos_lavoro	BOOL	FALSE	
+10.3	Start	BOOL	FALSE	
+10.4	Stop	BOOL	FALSE	
+10.5	In_posizione	BOOL	FALSE	
+10.6	Errore	BOOL	FALSE	
+10.7	FP	BOOL	FALSE	
+11.0	Stato_errore	BYTE	B#16#0	
+12.0	FRate	REAL	0.000000e+000	Velocita
+16.0	Posizione	REAL	0.000000e+000	Posizione
+20.0	Start1	BOOL	FALSE	
+20.1	Start2	BOOL	FALSE	
=22.0		END_STRUCT		

DB305 - <offline> - Vista di dichiarazione

"DB_FC305"

Blocco dati globali DB 305

Nome: Famiglia:
Autore: Versione: 0.1
Versione blocco: 2
Data e ora Codice: 09/02/2015 17.47.37
Interfaccia: 09/02/2015 17.47.37
Lunghezze (blocco / codice / dati): 00148 00022 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB305

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	Codifica	BYTE	B#16#0	Byte Codifica Step
+2.0	Step	ARRAY[0..50]		
*0.1		BOOL		
+10.0	Quota_X_0	BOOL	FALSE	
+10.1	Quota_C_0	BOOL	FALSE	
+10.2	Quota_Z_pos_lavoro	BOOL	FALSE	
+10.3	Start	BOOL	FALSE	
+10.4	Stop	BOOL	FALSE	
+10.5	In_posizione	BOOL	FALSE	
+10.6	Errore	BOOL	FALSE	
+10.7	FP	BOOL	FALSE	
+11.0	Stato_errore	BYTE	B#16#0	
+12.0	FRate	REAL	0.000000e+000	Velocita
+16.0	Posizione	REAL	0.000000e+000	Posizione
+20.0	Start1	BOOL	FALSE	
+20.1	Start2	BOOL	FALSE	
=22.0		END_STRUCT		

DB306 - <offline> - Vista di dichiarazione

"DB_FC306"

Blocco dati globali DB 306

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 04/03/2015 19.59.11
Interfaccia: 04/03/2015 19.59.11
Lunghezze (blocco / codice / dati): 00122 00012 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB306

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	Codifica	BYTE	B#16#0	Byte Codifica Step
+2.0	Step	ARRAY[0..50]		
*0.1		BOOL		
+10.0	Start_Z	BOOL	FALSE	
+10.1	Start_X	BOOL	FALSE	
+10.2	Start_C	BOOL	FALSE	
+10.3	Ritorno_completo	BOOL	FALSE	
+10.4	Ritorno_fresa_1	BOOL	FALSE	
=12.0		END_STRUCT		

DB307 - <offline> - Vista di dichiarazione

"DB_FC307"

Blocco dati globali DB 307

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 04/03/2015 19.59.38
Interfaccia: 04/03/2015 19.59.38
Lunghezze (blocco / codice / dati): 00122 00012 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB307

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	Codifica	BYTE	B#16#0	Byte Codifica Step
+2.0	Step	ARRAY[0..50]		
*0.1		BOOL		
+10.0	Start_Z2	BOOL	FALSE	
+10.1	Start_X2	BOOL	FALSE	
+10.2	Start_C2	BOOL	FALSE	
+10.3	Ritorno_completo	BOOL	FALSE	
+10.4	Ritorno_fresa_2	BOOL	FALSE	
=12.0		END_STRUCT		

DB310 - <offline> - Vista di dichiarazione

"DB_FC310"

Blocco dati globali DB 310

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 29/01/2015 13.49.45
Interfaccia: 29/01/2015 13.49.45
Lunghezze (blocco / codice / dati): 00142 00020 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB310

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	Codifica	BYTE	B#16#0	Byte Codifica Step
+2.0	Step	ARRAY[0..50]		
*0.1		BOOL		
+10.0	Quota_X_0	BOOL	FALSE	
+10.1	Quota_C_0	BOOL	FALSE	
+10.2	Quota_Z_pos_lavoro	BOOL	FALSE	
+10.3	Start	BOOL	FALSE	
+10.4	Stop	BOOL	FALSE	
+10.5	In_posizione	BOOL	FALSE	
+10.6	Errore	BOOL	FALSE	
+10.7	FP	BOOL	FALSE	
+11.0	Stato_errore	BYTE	B#16#0	
+12.0	FRate	REAL	0.000000e+000	Velocita
+16.0	Posizione	REAL	0.000000e+000	Posizione
=20.0		END_STRUCT		

DB311 - <offline> - Vista di dichiarazione

"DB_FC311"

Blocco dati globali DB 311

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 29/01/2015 13.49.45
Interfaccia: 29/01/2015 13.49.45
Lunghezze (blocco / codice / dati): 00142 00020 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB311

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	Codifica	BYTE	B#16#0	Byte Codifica Step
+2.0	Step	ARRAY[0..50]		
*0.1		BOOL		
+10.0	Quota_X_0	BOOL	FALSE	
+10.1	Quota_C_0	BOOL	FALSE	
+10.2	Quota_Z_pos_lavoro	BOOL	FALSE	
+10.3	Start	BOOL	FALSE	
+10.4	Stop	BOOL	FALSE	
+10.5	In_posizione	BOOL	FALSE	
+10.6	Errore	BOOL	FALSE	
+10.7	FP	BOOL	FALSE	
+11.0	Stato_errore	BYTE	B#16#0	
+12.0	FRate	REAL	0.000000e+000	Velocita
+16.0	Posizione	REAL	0.000000e+000	Posizione
=20.0		END_STRUCT		

DB312 - <offline> - Vista di dichiarazione

"DB_FC312"

Blocco dati globali DB 312

Nome: Famiglia:
Autore: Versione: 0.1
Versione blocco: 2
Data e ora Codice: 03/03/2015 14.33.09
Interfaccia: 03/03/2015 14.33.09
Lunghezze (blocco / codice / dati): 00150 00022 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB312

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	Codifica	BYTE	B#16#0	Byte Codifica Step
+2.0	Step	ARRAY[0..50]		
*0.1		BOOL		
+10.0	Start_Z	BOOL	FALSE	
+10.1	Start_Z_1	BOOL	FALSE	
+10.2	Start_Z_2	BOOL	FALSE	
+10.3	Start_Z_3	BOOL	FALSE	
+10.4	Utensile_sostituito	BOOL	FALSE	
+10.5	FP	BOOL	FALSE	
+10.6	FP1	BOOL	FALSE	
+12.0	Valore_cicli_impostato	REAL	0.000000e+000	
+16.0	Cicli_effettuati	REAL	0.000000e+000	
+20.0	Rich_sostit_fresa	BOOL	FALSE	
+20.1	Rich_indietro_asse_Z	BOOL	FALSE	
+20.2	Rich_avanti_asse_Z	BOOL	FALSE	
+20.3	Fine_lavoro	BOOL	FALSE	
+20.4	Estrazione_fresa	BOOL	FALSE	
=22.0		END_STRUCT		

DB313 - <offline> - Vista di dichiarazione

"DB_FC313"

Blocco dati globali DB 313

Nome: Famiglia:
Autore: Versione: 0.1
Versione blocco: 2
Data e ora Codice: 03/03/2015 14.33.49
Interfaccia: 03/03/2015 14.33.49
Lunghezze (blocco / codice / dati): 00150 00022 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB313

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	Codifica	BYTE	B#16#0	Byte Codifica Step
+2.0	Step	ARRAY[0..50]		
*0.1		BOOL		
+10.0	Start_Z	BOOL	FALSE	
+10.1	Start_Z_1	BOOL	FALSE	
+10.2	Start_Z_2	BOOL	FALSE	
+10.3	Start_Z_3	BOOL	FALSE	
+10.4	Utensile_sostituito	BOOL	FALSE	
+10.5	FP	BOOL	FALSE	
+10.6	FP1	BOOL	FALSE	
+12.0	Valore_cicli_impostato	REAL	0.000000e+000	
+16.0	Cicli_effettuati	REAL	0.000000e+000	
+20.0	Rich_sostit_fresa	BOOL	FALSE	
+20.1	Rich_indietro_asse_Z	BOOL	FALSE	
+20.2	Rich_avanti_asse_Z	BOOL	FALSE	
+20.3	Fine_lavoro	BOOL	FALSE	
+20.4	Estrazione_fresa	BOOL	FALSE	
=22.0		END_STRUCT		

DB320 - <offline> - Vista di dichiarazione

"DB_FC320"

Blocco dati globali DB 320

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 06/03/2015 06.00.07
Interfaccia: 04/03/2015 07.00.48
Lunghezze (blocco / codice / dati): 00136 00012 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB320

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	Codifica	BYTE	B#16#0	Byte Codifica Step
+2.0	Step	ARRAY[0..50]		
*0.1		BOOL		
+10.0	Caricatore_incluso	BOOL	FALSE	
+10.1	Ciclo_di_sblocco	BOOL	FALSE	
+10.2	Primo_ciclo_effettuato	BOOL	FALSE	
+10.3	Ciclo_senza_albero	BOOL	FALSE	
+10.4	Set_pezzo_presente	BOOL	FALSE	
+10.5	Set_pezzo_assente	BOOL	FALSE	
+10.6	Ciclo_senza_portale	BOOL	FALSE	
+10.7	In_ciclo_senza_albero	BOOL	FALSE	
+11.0	Fine_G_lavoro	BOOL	FALSE	
+11.1	Svuotare_macchina	BOOL	FALSE	
+11.2	Pezzo_presente	BOOL	FALSE	
+11.3	Auto_pezzo_presente	BOOL	FALSE	
=12.0		END_STRUCT		

DB321 - <offline> - Vista di dichiarazione

"DB_FC321"

Blocco dati globali DB 321

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 17/02/2015 12.36.52
Interfaccia: 17/02/2015 10.38.51
Lunghezze (blocco / codice / dati): 00114 00012 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB321

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	Codifica	BYTE	B#16#0	Byte Codifica Step
+2.0	Step	ARRAY[0..50]		
*0.1		BOOL		
+10.0	Cambio_formato	BOOL	FALSE	
=12.0		END_STRUCT		

DB510 - <offline> - Vista di dichiarazione

"DB_DB10"

Blocco dati globali DB 510

Nome: Famiglia:

Autore: Versione: 0.1

Versione blocco: 2

Data e ora Codice: 06/01/2015 10.02.01

Interfaccia: 06/01/2015 09.39.53

Lunghezze (blocco / codice / dati): 00316 00024 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB510

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	SPARE	INT	0	
+2.0	SPARE1	INT	0	
+4.0	SPARE2	INT	0	
+6.0	SPARE3	INT	0	
+8.0	SPARE4	INT	0	
+10.0	SPARE5	INT	0	
+12.0	M6000	BOOL	FALSE	H4072 mancanti o mandrino S1 superato tempo di rampa
+12.1	SPARE_BIT1	BOOL	FALSE	
+12.2	SPARE_BIT2	BOOL	FALSE	
+12.3	M6003	BOOL	FALSE	H4073 mancanti o mandrino S2 superato tempo di rampa
+12.4	SPARE_BIT4	BOOL	FALSE	
+12.5	SPARE_BIT5	BOOL	FALSE	
+12.6	SPARE_BIT6	BOOL	FALSE	
+12.7	SPARE_BIT7	BOOL	FALSE	
+13.0	M6007	BOOL	FALSE	Comando avanzamento 1 non pronto - E24.0 mancante
+13.1	SPARE_BIT9	BOOL	FALSE	
+13.2	M6011	BOOL	FALSE	Dispositivo di carico nell'area di lavoro - E28.1 mancante
+13.3	SPARE_BIT11	BOOL	FALSE	
+13.4	SPARE_BIT12	BOOL	FALSE	
+13.5	SPARE_BIT13	BOOL	FALSE	
+13.6	SPARE_BIT14	BOOL	FALSE	
+13.7	SPARE_BIT15	BOOL	FALSE	
+14.0	M6017	BOOL	FALSE	Modalità di impostazione interruttore a chiave passata a funz. normale
+14.1	SPARE_BIT17	BOOL	FALSE	
+14.2	SPARE_BIT18	BOOL	FALSE	
+14.3	SPARE_BIT19	BOOL	FALSE	
+14.4	SPARE_BIT20	BOOL	FALSE	
+14.5	SPARE_BIT21	BOOL	FALSE	
+14.6	SPARE_BIT22	BOOL	FALSE	
+14.7	M6023	BOOL	FALSE	Comando avanzamento 1 - E24.1 mancante
+15.0	SPARE_BIT24	BOOL	FALSE	
+15.1	SPARE_BIT25	BOOL	FALSE	
+15.2	SPARE_BIT26	BOOL	FALSE	
+15.3	SPARE_BIT27	BOOL	FALSE	
+15.4	SPARE_BIT28	BOOL	FALSE	
+15.5	SPARE_BIT29	BOOL	FALSE	
+15.6	SPARE_BIT30	BOOL	FALSE	
+15.7	SPARE_BIT31	BOOL	FALSE	
+16.0	SPARE_BIT32	BOOL	FALSE	
+16.1	SPARE_BIT33	BOOL	FALSE	
+16.2	SPARE_BIT34	BOOL	FALSE	
+16.3	SPARE_BIT35	BOOL	FALSE	
+16.4	SPARE_BIT36	BOOL	FALSE	
+16.5	SPARE_BIT37	BOOL	FALSE	
+16.6	SPARE_BIT38	BOOL	FALSE	
+16.7	SPARE_BIT39	BOOL	FALSE	
+17.0	SPARE_BIT40	BOOL	FALSE	
+17.1	SPARE_BIT41	BOOL	FALSE	
+17.2	SPARE_BIT42	BOOL	FALSE	
+17.3	SPARE_BIT43	BOOL	FALSE	
+17.4	SPARE_BIT44	BOOL	FALSE	
+17.5	SPARE_BIT45	BOOL	FALSE	
+17.6	SPARE_BIT46	BOOL	FALSE	
+17.7	SPARE_BIT47	BOOL	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+18.0	M6048	B00L	FALSE	E24.3 - E24.5 - E24.7 o E26.6 mancanti
+18.1	SPARE_BIT49	B00L	FALSE	
+18.2	SPARE_BIT50	B00L	FALSE	
+18.3	SPARE_BIT51	B00L	FALSE	
+18.4	SPARE_BIT52	B00L	FALSE	
+18.5	SPARE_BIT53	B00L	FALSE	
+18.6	SPARE_BIT54	B00L	FALSE	
+18.7	SPARE_BIT55	B00L	FALSE	
+19.0	SPARE_BIT56	B00L	FALSE	
+19.1	SPARE_BIT57	B00L	FALSE	
+19.2	SPARE_BIT58	B00L	FALSE	
+19.3	SPARE_BIT59	B00L	FALSE	
+19.4	SPARE_BIT60	B00L	FALSE	
+19.5	SPARE_BIT61	B00L	FALSE	
+19.6	SPARE_BIT62	B00L	FALSE	
+19.7	SPARE_BIT63	B00L	FALSE	
+20.0	M6064	B00L	FALSE	Lunetta 1: nuovo comando a rientrare
+20.1	SPARE_BIT65	B00L	FALSE	
+20.2	SPARE_BIT66	B00L	FALSE	
+20.3	M6067	B00L	FALSE	Lunetta 2: nuovo comando a rientrare
+20.4	SPARE_BIT68	B00L	FALSE	
+20.5	SPARE_BIT69	B00L	FALSE	
+20.6	SPARE_BIT70	B00L	FALSE	
+20.7	SPARE_BIT71	B00L	FALSE	
+21.0	SPARE_BIT72	B00L	FALSE	
+21.1	SPARE_BIT73	B00L	FALSE	
+21.2	SPARE_BIT74	B00L	FALSE	
+21.3	SPARE_BIT75	B00L	FALSE	
+21.4	SPARE_BIT76	B00L	FALSE	
+21.5	SPARE_BIT77	B00L	FALSE	
+21.6	SPARE_BIT78	B00L	FALSE	
+21.7	SPARE_BIT79	B00L	FALSE	
+22.0	SPARE_BIT80	B00L	FALSE	
+22.1	M6081	B00L	FALSE	Nessun consenso all'avvio - E2.2 mancante
+22.2	M6082	B00L	FALSE	Anomalia ventilatore - E2.0 mancante
+22.3	SPARE_BIT83	B00L	FALSE	
+22.4	SPARE_BIT84	B00L	FALSE	
+22.5	SPARE_BIT85	B00L	FALSE	
+22.6	SPARE_BIT86	B00L	FALSE	
+22.7	M6087	B00L	FALSE	Comando avanzamento 1 preallarme - E24.2 mancante
+23.0	SPARE_BIT88	B00L	FALSE	
+23.1	SPARE_BIT89	B00L	FALSE	
+23.2	SPARE_BIT90	B00L	FALSE	
+23.3	SPARE_BIT91	B00L	FALSE	
+23.4	SPARE_BIT92	B00L	FALSE	
+23.5	SPARE_BIT93	B00L	FALSE	
+23.6	SPARE_BIT94	B00L	FALSE	
+23.7	SPARE_BIT95	B00L	FALSE	
=24.0		END_STRUCT		

DB511 - <offline> - Vista di dichiarazione

"DB_DB11"

Blocco dati globali DB 511

Nome: Famiglia:

Autore: Versione: 0.1

Versione blocco: 2

Data e ora Codice: 06/01/2015 10.10.09

Interfaccia: 06/01/2015 10.04.13

Lunghezze (blocco / codice / dati): 00316 00024 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB511

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	SPARE	INT	0	
+2.0	SPARE1	INT	0	
+4.0	SPARE2	INT	0	
+6.0	SPARE3	INT	0	
+8.0	SPARE4	INT	0	
+10.0	SPARE5	INT	0	
+12.0	SPARE_BIT	BOOL	FALSE	
+12.1	SPARE_BIT1	BOOL	FALSE	
+12.2	SPARE_BIT2	BOOL	FALSE	
+12.3	SPARE_BIT3	BOOL	FALSE	
+12.4	SPARE_BIT4	BOOL	FALSE	
+12.5	SPARE_BIT5	BOOL	FALSE	
+12.6	SPARE_BIT6	BOOL	FALSE	
+12.7	M6107	BOOL	FALSE	Comando avanzamento 2 non pronto - E4.0 manc ante
+13.0	SPARE_BIT8	BOOL	FALSE	
+13.1	SPARE_BIT9	BOOL	FALSE	
+13.2	SPARE_BIT10	BOOL	FALSE	
+13.3	SPARE_BIT11	BOOL	FALSE	
+13.4	SPARE_BIT12	BOOL	FALSE	
+13.5	SPARE_BIT13	BOOL	FALSE	
+13.6	SPARE_BIT14	BOOL	FALSE	
+13.7	SPARE_BIT15	BOOL	FALSE	
+14.0	SPARE_BIT16	BOOL	FALSE	
+14.1	SPARE_BIT17	BOOL	FALSE	
+14.2	SPARE_BIT18	BOOL	FALSE	
+14.3	SPARE_BIT19	BOOL	FALSE	
+14.4	SPARE_BIT20	BOOL	FALSE	
+14.5	SPARE_BIT21	BOOL	FALSE	
+14.6	SPARE_BIT22	BOOL	FALSE	
+14.7	M6123	BOOL	FALSE	Comando avanzamento potenza 2 non pronto - E 4.1 mancante
+15.0	SPARE_BIT24	BOOL	FALSE	
+15.1	SPARE_BIT25	BOOL	FALSE	
+15.2	SPARE_BIT26	BOOL	FALSE	
+15.3	SPARE_BIT27	BOOL	FALSE	
+15.4	SPARE_BIT28	BOOL	FALSE	
+15.5	SPARE_BIT29	BOOL	FALSE	
+15.6	SPARE_BIT30	BOOL	FALSE	
+15.7	SPARE_BIT31	BOOL	FALSE	
+16.0	SPARE_BIT32	BOOL	FALSE	
+16.1	SPARE_BIT33	BOOL	FALSE	
+16.2	SPARE_BIT34	BOOL	FALSE	
+16.3	SPARE_BIT35	BOOL	FALSE	
+16.4	SPARE_BIT36	BOOL	FALSE	
+16.5	SPARE_BIT37	BOOL	FALSE	
+16.6	SPARE_BIT38	BOOL	FALSE	
+16.7	SPARE_BIT39	BOOL	FALSE	
+17.0	SPARE_BIT40	BOOL	FALSE	
+17.1	SPARE_BIT41	BOOL	FALSE	
+17.2	SPARE_BIT42	BOOL	FALSE	
+17.3	SPARE_BIT43	BOOL	FALSE	
+17.4	SPARE_BIT44	BOOL	FALSE	
+17.5	SPARE_BIT45	BOOL	FALSE	
+17.6	SPARE_BIT46	BOOL	FALSE	
+17.7	SPARE_BIT47	BOOL	FALSE	
+18.0	M6148	BOOL	FALSE	Comando avanzamento 2 sorv. temp - E4.3, E4. 5, E4.7 o E6.6.mancante
+18.1	SPARE_BIT49	BOOL	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+18.2	SPARE_BIT50	B00L	FALSE	
+18.3	SPARE_BIT51	B00L	FALSE	
+18.4	SPARE_BIT52	B00L	FALSE	
+18.5	SPARE_BIT53	B00L	FALSE	
+18.6	SPARE_BIT54	B00L	FALSE	
+18.7	SPARE_BIT55	B00L	FALSE	
+19.0	SPARE_BIT56	B00L	FALSE	
+19.1	SPARE_BIT57	B00L	FALSE	
+19.2	SPARE_BIT58	B00L	FALSE	
+19.3	SPARE_BIT59	B00L	FALSE	
+19.4	SPARE_BIT60	B00L	FALSE	
+19.5	SPARE_BIT61	B00L	FALSE	
+19.6	SPARE_BIT62	B00L	FALSE	
+19.7	SPARE_BIT63	B00L	FALSE	
+20.0	SPARE_BIT64	B00L	FALSE	
+20.1	SPARE_BIT65	B00L	FALSE	
+20.2	SPARE_BIT66	B00L	FALSE	
+20.3	SPARE_BIT67	B00L	FALSE	
+20.4	SPARE_BIT68	B00L	FALSE	
+20.5	SPARE_BIT69	B00L	FALSE	
+20.6	SPARE_BIT70	B00L	FALSE	
+20.7	SPARE_BIT71	B00L	FALSE	
+21.0	SPARE_BIT72	B00L	FALSE	
+21.1	SPARE_BIT73	B00L	FALSE	
+21.2	SPARE_BIT74	B00L	FALSE	
+21.3	SPARE_BIT75	B00L	FALSE	
+21.4	SPARE_BIT76	B00L	FALSE	
+21.5	SPARE_BIT77	B00L	FALSE	
+21.6	SPARE_BIT78	B00L	FALSE	
+21.7	SPARE_BIT79	B00L	FALSE	
+22.0	M6180	B00L	FALSE	Grezzi predisposti lavorati
+22.1	M6181	B00L	FALSE	Nessun consenso avvio esterno - E2.2 mancante
+22.2	SPARE_BIT82	B00L	FALSE	
+22.3	SPARE_BIT83	B00L	FALSE	
+22.4	SPARE_BIT84	B00L	FALSE	
+22.5	SPARE_BIT85	B00L	FALSE	
+22.6	SPARE_BIT86	B00L	FALSE	
+22.7	M6187	B00L	FALSE	Comando avanzamento 2 preallarme - E4.2 mancante
+23.0	SPARE_BIT88	B00L	FALSE	
+23.1	SPARE_BIT89	B00L	FALSE	
+23.2	SPARE_BIT90	B00L	FALSE	
+23.3	SPARE_BIT91	B00L	FALSE	
+23.4	SPARE_BIT92	B00L	FALSE	
+23.5	SPARE_BIT93	B00L	FALSE	
+23.6	SPARE_BIT94	B00L	FALSE	
+23.7	SPARE_BIT95	B00L	FALSE	
=24.0		END_STRUCT		

DB522 - <offline> - Vista di dichiarazione

"DB_DB22"

Blocco dati globali DB 522

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 06/01/2015 11.00.22
Interfaccia: 06/01/2015 10.19.17
Lunghezze (blocco / codice / dati): 00316 00024 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB522

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	SPARE	INT	0	
+2.0	SPARE1	INT	0	
+4.0	SPARE2	INT	0	
+6.0	SPARE3	INT	0	
+8.0	SPARE4	INT	0	
+10.0	SPARE5	INT	0	
+12.0	M7200	BOOL	FALSE	Cursore serraggio 1: permang. com. AV/IND
+12.1	M7201	BOOL	FALSE	Cursore serraggio 1: punte in posizione non ammessa
+12.2	M7202	BOOL	FALSE	Cuneo: permang. com. AV/IND
+12.3	M7203	BOOL	FALSE	Cuneo: punte in posizione non ammessa
+12.4	M7204	BOOL	FALSE	Elemento serraggio: permang. com. AV/IND
+12.5	M7205	BOOL	FALSE	Elemento serraggio: griffe in posizione non ammessa
+12.6	M7206	BOOL	FALSE	Elemento serraggio: cuneo in posizione non ammessa
+12.7	SPAREBIT7	BOOL	FALSE	
+13.0	SPAREBIT8	BOOL	FALSE	
+13.1	SPAREBIT9	BOOL	FALSE	
+13.2	SPAREBIT10	BOOL	FALSE	
+13.3	SPAREBIT11	BOOL	FALSE	
+13.4	SPAREBIT12	BOOL	FALSE	
+13.5	SPAREBIT13	BOOL	FALSE	
+13.6	SPAREBIT14	BOOL	FALSE	
+13.7	SPAREBIT15	BOOL	FALSE	
+14.0	M7216	BOOL	FALSE	Serr. suppl. 1: permang. com. AV/IND
+14.1	M7217	BOOL	FALSE	Serr. suppl. 1: punte in posizione non ammessa
+14.2	M7218	BOOL	FALSE	Serr. suppl. 1 su mandrino: non consentito
+14.3	M7219	BOOL	FALSE	Serr. suppl. 2: permang. com. AV/IND
+14.4	M7220	BOOL	FALSE	Serr. suppl. 2: punte in posizione non ammessa
+14.5	M7221	BOOL	FALSE	Serr. suppl. 2 su mandrino: non consentito
+14.6	M7222	BOOL	FALSE	Prot. trucioli 1: permang. com. AV/IND
+14.7	M7223	BOOL	FALSE	Prot. trucioli 2: permang. com. AV/IND
+15.0	SPAREBIT24	BOOL	FALSE	
+15.1	SPAREBIT25	BOOL	FALSE	
+15.2	SPAREBIT26	BOOL	FALSE	
+15.3	SPAREBIT27	BOOL	FALSE	
+15.4	SPAREBIT28	BOOL	FALSE	
+15.5	SPAREBIT29	BOOL	FALSE	
+15.6	SPAREBIT30	BOOL	FALSE	
+15.7	SPAREBIT31	BOOL	FALSE	
+16.0	M7232	BOOL	FALSE	Griffe serr. 1: permang. com. AV/IND
+16.1	M7233	BOOL	FALSE	Griffe serr. 1: punte in posizione non ammessa
+16.2	M7234	BOOL	FALSE	Griffe serr. 2: permang. com. AV/IND
+16.3	M7235	BOOL	FALSE	Griffe serr. 2: punte in posizione non ammessa
+16.4	M7236	BOOL	FALSE	Punta 1: permang. com. AV/IND
+16.5	M7237	BOOL	FALSE	Punta 1: griffe in posizione non ammessa
+16.6	M7238	BOOL	FALSE	Punta 1: serr. suppl. in posizione non ammessa
+16.7	M7239	BOOL	FALSE	Punta 2: permang. com. AV/IND
+17.0	M7240	BOOL	FALSE	Punta 2: griffe in posizione non ammessa
+17.1	M7241	BOOL	FALSE	Punta 2: serr. suppl. in posizione non ammessa
+17.2	M7242	BOOL	FALSE	Contropunta 2: permag. com. AGG/SGAN.
+17.3	M7243	BOOL	FALSE	Contropunta 1: permag. com. AGG/SGAN.
+17.4	M7244	BOOL	FALSE	Curs. serr. 2: permang. com. AV/IND
+17.5	M7245	BOOL	FALSE	Curs. serr. 2: griffe in posizione non ammessa

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+17.6	M7246	BOOL	FALSE	Curs. serr. 2: elem. serr. in posizione non am messa
+17.7	SPAREBIT47	BOOL	FALSE	
+18.0	M7248	BOOL	FALSE	Contr. app.: nessun pezzo presente - E28.5 man cante
+18.1	M7249	BOOL	FALSE	Serr. suppl. 1: griffe in posizione non ammess a
+18.2	M7250	BOOL	FALSE	Serr. suppl. 2: griffe in posizione non ammess a
+18.3	M7251	BOOL	FALSE	Griffe serr. 1: E26.2 o E27.2 manc. asse X e C in posiz. iniz. per sal. ganasce
+18.4	M7252	BOOL	FALSE	Griffe serr. 2: E6.2 o E7.2 manc. asse X2 e C2 in posiz. iniz. per sal. ganasce
+18.5	M7253	BOOL	FALSE	Lubrif. 2: contr. filtro fres. plan.1 - E17.6 mancante
+18.6	M7254	BOOL	FALSE	Lubrif. 2: contr. filtro fres. plan.2 - E17.7 mancante
+18.7	M7255	BOOL	FALSE	Portello carico: permang. com. AV/IND
+19.0	SPAREBIT56	BOOL	FALSE	
+19.1	SPAREBIT57	BOOL	FALSE	
+19.2	SPAREBIT58	BOOL	FALSE	
+19.3	SPAREBIT59	BOOL	FALSE	
+19.4	SPAREBIT60	BOOL	FALSE	
+19.5	SPAREBIT61	BOOL	FALSE	
+19.6	SPAREBIT62	BOOL	FALSE	
+19.7	SPAREBIT63	BOOL	FALSE	
+20.0	M7264	BOOL	FALSE	Mandrino 1: anomalia press. lubrif. - E20.0 ve rificare
+20.1	M7265	BOOL	FALSE	Controp. 1: anomalia press. lubrif. - E20.1 ve rificare
+20.2	M7266	BOOL	FALSE	Carr. a croce 1: anomalia press. lubrif. - E20 .2 verificare
+20.3	M7267	BOOL	FALSE	Fres. plan. 1: anomalia press. lubrif. guida - E20.3 verificare
+20.4	M7268	BOOL	FALSE	Fres. plan. 1: anomalia press. lubrif. az. fre n. - E20.4 verificare
+20.5	M7269	BOOL	FALSE	Mandrino 2: anomalia press. lubrif. - E20.5 ve rificare
+20.6	M7270	BOOL	FALSE	Controp. 2: anomalia press. lubrif. - E20.6 ve rificare
+20.7	M7271	BOOL	FALSE	Carr. a croce 2: anomalia press. lubrif. - E20 .7 verificare
+21.0	M7272	BOOL	FALSE	Fres. plan. 2: anomalia press. lubrif. guida - E21.0 verificare
+21.1	M7273	BOOL	FALSE	Fres. plan. 2: anomalia press. lubrif. az. fre n. - E21.1 verificare
+21.2	M7274	BOOL	FALSE	Serr. suppl.1: anomalia press. lubrif. - E21.2 verificare
+21.3	M7275	BOOL	FALSE	Serr. suppl.2: anomalia press. lubrif. - E21.2 verificare
+21.4	M7276	BOOL	FALSE	Ingrass. controp.1: press. non diminuisce - E2 1.4 verificare
+21.5	M7277	BOOL	FALSE	Ingrass. controp.1: press. non aumenta - E21.5 verificare
+21.6	M7278	BOOL	FALSE	Ingrass. controp.2: press. non diminuisce - E2 1.6 verificare
+21.7	M7279	BOOL	FALSE	Ingrass. controp.2: press. non aumenta - E21.7 verificare
+22.0	M7280	BOOL	FALSE	Ingrassaggio: livello non o.k. - E11.4 verific are - rifornire lubrificante
+22.1	M7281	BOOL	FALSE	Ingrass.1: lubrif. 2 manca flusso - E17.0 veri ficare
+22.2	M7282	BOOL	FALSE	Ingrass.1: lubrif. 2 manca olio - E17.1 verifi care - rifornire lubrificante
+22.3	M7283	BOOL	FALSE	Ingrass.1: lubrif. 2 manca olio - E17.2 verifi care - rifornire lubrificante
+22.4	M7284	BOOL	FALSE	Ingrass.2: lubrif. 2 manca flusso - E17.3 veri ficare
+22.5	M7285	BOOL	FALSE	Ingrass.2: lubrif. 2 manca olio - E17.4 verifi care - rifornire lubrificante
+22.6	M7286	BOOL	FALSE	Ingrass.2: lubrif. 2 manca olio - E17.5 verifi care - rifornire lubrificante
+22.7	SPAREBIT87	BOOL	FALSE	
+23.0	SPAREBIT88	BOOL	FALSE	
+23.1	SPAREBIT89	BOOL	FALSE	
+23.2	SPAREBIT90	BOOL	FALSE	
+23.3	SPAREBIT91	BOOL	FALSE	
+23.4	SPAREBIT92	BOOL	FALSE	
+23.5	SPAREBIT93	BOOL	FALSE	
+23.6	SPAREBIT94	BOOL	FALSE	
+23.7	SPAREBIT95	BOOL	FALSE	
=24.0		END_STRUCT		

DB524 - <offline> - Vista di dichiarazione

"DB_DB24"

Blocco dati globali DB 524

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Data e ora Codice: **Versione blocco:** 2
Interfaccia: 06/01/2015 11.13.29
Lunghezze (blocco / codice / dati): 00196 00024 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB524

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	SPARE	INT	0	
+2.0	SPARE1	INT	0	
+4.0	SPARE2	INT	0	
+6.0	SPARE3	INT	0	
+8.0	SPARE4	INT	0	
+10.0	SPARE5	INT	0	
+12.0	SPARE6	INT	0	
+14.0	SPARE7	INT	0	
+16.0	SPARE8	INT	0	
+18.0	SPARE9	INT	0	
+20.0	SPARE_BIT0	BOOL	FALSE	
+20.1	SPARE_BIT01	BOOL	FALSE	
+20.2	M7466	BOOL	FALSE	Supporto 1 : comando non eseguito - controll are pressostati e finecorsa
+20.3	M7467	BOOL	FALSE	Supporto 2 : comando non eseguito - controll are pressostati e finecorsa
+20.4	SPARE_BIT04	BOOL	FALSE	
+20.5	M7469	BOOL	FALSE	Dispositivo vortice 1 E27.3 o dispositivo vo rtice 2 E7.3 mancante
+20.6	M7470	BOOL	FALSE	Asse Z: pressostato E28.2 o E28.3 non sono d 'accordo con uscita A41.0
+20.7	M7471	BOOL	FALSE	Asse Z2: pressostato E22.6 o E22.7 non sono d'accordo con uscita A41.1
+21.0	SPARE_BIT08	BOOL	FALSE	
+21.1	SPARE_BIT09	BOOL	FALSE	
+21.2	SPARE_BIT010	BOOL	FALSE	
+21.3	SPARE_BIT011	BOOL	FALSE	
+21.4	SPARE_BIT012	BOOL	FALSE	
+21.5	SPARE_BIT013	BOOL	FALSE	
+21.6	SPARE_BIT014	BOOL	FALSE	
+21.7	SPARE_BIT015	BOOL	FALSE	
+22.0	SPARE_BIT016	BOOL	FALSE	
+22.1	SPARE_BIT017	BOOL	FALSE	
+22.2	SPARE_BIT018	BOOL	FALSE	
+22.3	SPARE_BIT019	BOOL	FALSE	
+22.4	SPARE_BIT020	BOOL	FALSE	
+22.5	SPARE_BIT021	BOOL	FALSE	
+22.6	SPARE_BIT022	BOOL	FALSE	
+22.7	SPARE_BIT023	BOOL	FALSE	
+23.0	SPARE_BIT024	BOOL	FALSE	
+23.1	SPARE_BIT025	BOOL	FALSE	
+23.2	SPARE_BIT026	BOOL	FALSE	
+23.3	SPARE_BIT027	BOOL	FALSE	
+23.4	SPARE_BIT028	BOOL	FALSE	
+23.5	SPARE_BIT029	BOOL	FALSE	
+23.6	SPARE_BIT030	BOOL	FALSE	
+23.7	SPARE_BIT031	BOOL	FALSE	
=24.0		END_STRUCT		

DB531 - <offline> - Vista di dichiarazione

"DB_DB31"

Blocco dati globali DB 531

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 06/01/2015 11.18.34
Interfaccia: 06/01/2015 11.17.43
Lunghezze (blocco / codice / dati): 00272 00032 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB531

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	SPARE	INT	0	
+2.0	SPARE1	INT	0	
+4.0	SPARE2	INT	0	
+6.0	SPAREBIT	BOOL	FALSE	
+6.1	SPAREBIT1	BOOL	FALSE	
+6.2	SPAREBIT2	BOOL	FALSE	
+6.3	SPAREBIT3	BOOL	FALSE	
+6.4	SPAREBIT4	BOOL	FALSE	
+6.5	SPAREBIT5	BOOL	FALSE	
+6.6	M8006	BOOL	FALSE	mandrino desiderato non selezionato
+6.7	SPAREBIT7	BOOL	FALSE	
+7.0	SPAREBIT8	BOOL	FALSE	
+7.1	SPAREBIT9	BOOL	FALSE	
+7.2	SPAREBIT10	BOOL	FALSE	
+7.3	SPAREBIT11	BOOL	FALSE	
+7.4	SPAREBIT12	BOOL	FALSE	
+7.5	SPAREBIT13	BOOL	FALSE	
+7.6	SPAREBIT14	BOOL	FALSE	
+7.7	SPAREBIT15	BOOL	FALSE	
+8.0	SPARE4	INT	0	
+10.0	SPARE5	INT	0	
+12.0	SPARE6	INT	0	
+14.0	SPAREBIT16	BOOL	FALSE	
+14.1	SPAREBIT17	BOOL	FALSE	
+14.2	SPAREBIT18	BOOL	FALSE	
+14.3	SPAREBIT19	BOOL	FALSE	
+14.4	SPAREBIT20	BOOL	FALSE	
+14.5	SPAREBIT21	BOOL	FALSE	
+14.6	SPAREBIT22	BOOL	FALSE	
+14.7	SPAREBIT23	BOOL	FALSE	
+15.0	SPAREBIT24	BOOL	FALSE	
+15.1	SPAREBIT25	BOOL	FALSE	
+15.2	SPAREBIT26	BOOL	FALSE	
+15.3	SPAREBIT27	BOOL	FALSE	
+15.4	SPAREBIT28	BOOL	FALSE	
+15.5	SPAREBIT29	BOOL	FALSE	
+15.6	SPAREBIT30	BOOL	FALSE	
+15.7	SPAREBIT31	BOOL	FALSE	
+16.0	SPARE3	INT	0	
+18.0	SPARE7	INT	0	
+20.0	SPARE8	INT	0	
+22.0	SPAREBIT32	BOOL	FALSE	
+22.1	SPAREBIT33	BOOL	FALSE	
+22.2	SPAREBIT34	BOOL	FALSE	
+22.3	SPAREBIT35	BOOL	FALSE	
+22.4	SPAREBIT36	BOOL	FALSE	
+22.5	SPAREBIT37	BOOL	FALSE	
+22.6	SPAREBIT38	BOOL	FALSE	
+22.7	SPAREBIT39	BOOL	FALSE	
+23.0	SPAREBIT40	BOOL	FALSE	
+23.1	SPAREBIT41	BOOL	FALSE	
+23.2	SPAREBIT42	BOOL	FALSE	
+23.3	SPAREBIT43	BOOL	FALSE	
+23.4	SPAREBIT44	BOOL	FALSE	
+23.5	SPAREBIT45	BOOL	FALSE	
+23.6	SPAREBIT46	BOOL	FALSE	
+23.7	SPAREBIT47	BOOL	FALSE	
+24.0	SPARE9	INT	0	
+26.0	SPARE10	INT	0	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+28.0	SPARE11	INT	0	
+30.0	SPAREBIT48	BOOL	FALSE	
+30.1	SPAREBIT49	BOOL	FALSE	
+30.2	SPAREBIT50	BOOL	FALSE	
+30.3	SPAREBIT51	BOOL	FALSE	
+30.4	SPAREBIT52	BOOL	FALSE	
+30.5	SPAREBIT53	BOOL	FALSE	
+30.6	SPAREBIT54	BOOL	FALSE	
+30.7	SPAREBIT55	BOOL	FALSE	
+31.0	SPAREBIT56	BOOL	FALSE	
+31.1	SPAREBIT57	BOOL	FALSE	
+31.2	SPAREBIT58	BOOL	FALSE	
+31.3	SPAREBIT59	BOOL	FALSE	
+31.4	SPAREBIT60	BOOL	FALSE	
+31.5	SPAREBIT61	BOOL	FALSE	
+31.6	SPAREBIT62	BOOL	FALSE	
+31.7	SPAREBIT63	BOOL	FALSE	
=32.0		END_STRUCT		

DB532 - <offline> - Vista di dichiarazione

"DB_DB32"

Blocco dati globali DB 532

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

06/01/2015 18.27.22

Interfaccia: 06/01/2015 11.27.55

Lunghezze (blocco / codice / dati): 01010 00160 00000

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB532

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	SPARE	INT	0	
+2.0	SPARE1	INT	0	
+4.0	SPARE2	INT	0	
+6.0	M8200	BOOL	FALSE	Limit. finale asse X accostata - E25.1 o E25.2 in relazione
+6.1	M8201	BOOL	FALSE	Comando avanzamento X non pronto - E24.4 controllo
+6.2	SPAREBIT2	BOOL	FALSE	
+6.3	M8203	BOOL	FALSE	Motore asse X alta temperatura - E24.5 controllo
+6.4	M8204	BOOL	FALSE	Nessun cons.in taglio as. X - E27.3 e E27.4 o ganasce 1 non sono serrate
+6.5	SPAREBIT5	BOOL	FALSE	
+6.6	SPAREBIT6	BOOL	FALSE	
+6.7	SPAREBIT7	BOOL	FALSE	
+7.0	SPAREBIT8	BOOL	FALSE	
+7.1	SPAREBIT9	BOOL	FALSE	
+7.2	M8210	BOOL	FALSE	Selettore modi: asse X stop
+7.3	M8211	BOOL	FALSE	Selettore correttore asse X a 0%
+7.4	SPAREBIT12	BOOL	FALSE	
+7.5	SPAREBIT13	BOOL	FALSE	
+7.6	SPAREBIT14	BOOL	FALSE	
+7.7	M8215	BOOL	FALSE	Stop ciclo durante punto di riferimento
+8.0	SPARE4	INT	0	
+10.0	SPARE5	INT	0	
+12.0	SPARE6	INT	0	
+14.0	M8220	BOOL	FALSE	Limit. finale asse Z accostata - E25.5 o E25.6 o E27.0 o E27.1 in relazione
+14.1	M8221	BOOL	FALSE	Comando avanzamento Z non pronto - E24.6 controllo
+14.2	SPAREBIT18	BOOL	FALSE	
+14.3	M8223	BOOL	FALSE	Motore asse Z alta temperatura - E24.7 controllo
+14.4	M8224	BOOL	FALSE	Nessun pos. tras. X/C per Z1 - E26.2 e E27.2 in X-C asse in posizione iniziale
+14.5	SPAREBIT21	BOOL	FALSE	
+14.6	SPAREBIT22	BOOL	FALSE	
+14.7	SPAREBIT23	BOOL	FALSE	
+15.0	SPAREBIT24	BOOL	FALSE	
+15.1	SPAREBIT25	BOOL	FALSE	
+15.2	M8230	BOOL	FALSE	Selettore modi: asse Z stop
+15.3	M8231	BOOL	FALSE	Selettore correttore asse Z a 0%
+15.4	M8232	BOOL	FALSE	Ribalta trucioli non ritirata - E27.6 e E27.7 controllare
+15.5	SPAREBIT29	BOOL	FALSE	
+15.6	SPAREBIT30	BOOL	FALSE	
+15.7	M8235	BOOL	FALSE	Stop ciclo durante punto di riferimento
+16.0	SPARE3	INT	0	
+18.0	SPARE7	INT	0	
+20.0	SPARE8	INT	0	
+22.0	M8240	BOOL	FALSE	Limit. finale asse X2 accostata - E5.1 o E5.2 in relazione
+22.1	M8241	BOOL	FALSE	Comando avanzamento X2 non pronto - E4.4 controllo
+22.2	SPAREBIT34	BOOL	FALSE	
+22.3	M8243	BOOL	FALSE	Motore asse X2 alta temperatura - E4.5 controllo
+22.4	M8244	BOOL	FALSE	Nessun cons.in taglio as. X2 - E7.3 e E7.4 o ganasce 2 non sono serrate

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+22.5	SPAREBIT37	BOOL	FALSE	
+22.6	SPAREBIT38	BOOL	FALSE	
+22.7	SPAREBIT39	BOOL	FALSE	
+23.0	SPAREBIT40	BOOL	FALSE	
+23.1	SPAREBIT41	BOOL	FALSE	
+23.2	M8250	BOOL	FALSE	Selettore modi: asse X2 stop
+23.3	M8251	BOOL	FALSE	Selettore correttore asse X2 a 0%
+23.4	SPAREBIT44	BOOL	FALSE	
+23.5	SPAREBIT45	BOOL	FALSE	
+23.6	SPAREBIT46	BOOL	FALSE	
+23.7	M8255	BOOL	FALSE	Stop ciclo durante punto di riferimento
+24.0	SPARE9	INT	0	
+26.0	SPARE10	INT	0	
+28.0	SPARE11	INT	0	
+30.0	M8260	BOOL	FALSE	Limit. finale asse Z2 accostata - E5.5 o E5.6 o E7.0 o E7.1 in relazione
+30.1	M8261	BOOL	FALSE	Comando avanzamento Z2 non pronto - E4.6 cont rollare
+30.2	SPAREBIT50	BOOL	FALSE	
+30.3	M8263	BOOL	FALSE	Motore asse Z2 alta temperatura - E4.7 controllare
+30.4	M8264	BOOL	FALSE	Nessun pos. tras. X/C per Z2- E6.2 e E7.2 in X-C asse in posizione iniziale
+30.5	SPAREBIT53	BOOL	FALSE	
+30.6	SPAREBIT54	BOOL	FALSE	
+30.7	SPAREBIT55	BOOL	FALSE	
+31.0	SPAREBIT56	BOOL	FALSE	
+31.1	SPAREBIT57	BOOL	FALSE	
+31.2	M8270	BOOL	FALSE	Selettore modi: asse Z2 stop
+31.3	M8271	BOOL	FALSE	Selettore correttore asse Z2 a 0%
+31.4	M8272	BOOL	FALSE	Ribalta trucioli non ritirata - E7.6 e E7.7 controllare
+31.5	SPAREBIT61	BOOL	FALSE	
+31.6	SPAREBIT62	BOOL	FALSE	
+31.7	M8275	BOOL	FALSE	Stop ciclo durante punto di riferimento
+32.0	SPARE12	INT	0	
+34.0	SPARE13	INT	0	
+36.0	SPARE14	INT	0	
+38.0	SPAREBIT64	BOOL	FALSE	
+38.1	SPAREBIT65	BOOL	FALSE	
+38.2	SPAREBIT66	BOOL	FALSE	
+38.3	SPAREBIT67	BOOL	FALSE	
+38.4	SPAREBIT68	BOOL	FALSE	
+38.5	SPAREBIT69	BOOL	FALSE	
+38.6	SPAREBIT70	BOOL	FALSE	
+38.7	SPAREBIT71	BOOL	FALSE	
+39.0	SPAREBIT72	BOOL	FALSE	
+39.1	SPAREBIT73	BOOL	FALSE	
+39.2	SPAREBIT74	BOOL	FALSE	
+39.3	SPAREBIT75	BOOL	FALSE	
+39.4	SPAREBIT76	BOOL	FALSE	
+39.5	SPAREBIT77	BOOL	FALSE	
+39.6	SPAREBIT78	BOOL	FALSE	
+39.7	SPAREBIT79	BOOL	FALSE	
+40.0	SPARE15	INT	0	
+42.0	SPARE16	INT	0	
+44.0	SPARE17	INT	0	
+46.0	SPAREBIT80	BOOL	FALSE	
+46.1	SPAREBIT81	BOOL	FALSE	
+46.2	SPAREBIT82	BOOL	FALSE	
+46.3	SPAREBIT83	BOOL	FALSE	
+46.4	SPAREBIT84	BOOL	FALSE	
+46.5	SPAREBIT85	BOOL	FALSE	
+46.6	SPAREBIT86	BOOL	FALSE	
+46.7	SPAREBIT87	BOOL	FALSE	
+47.0	SPAREBIT88	BOOL	FALSE	
+47.1	SPAREBIT89	BOOL	FALSE	
+47.2	SPAREBIT90	BOOL	FALSE	
+47.3	SPAREBIT91	BOOL	FALSE	
+47.4	SPAREBIT92	BOOL	FALSE	
+47.5	SPAREBIT93	BOOL	FALSE	
+47.6	SPAREBIT94	BOOL	FALSE	
+47.7	SPAREBIT95	BOOL	FALSE	
+48.0	SPARE19	INT	0	
+50.0	SPARE20	INT	0	
+52.0	SPARE21	INT	0	
+54.0	SPAREBIT96	BOOL	FALSE	
+54.1	SPAREBIT97	BOOL	FALSE	
+54.2	SPAREBIT98	BOOL	FALSE	
+54.3	SPAREBIT99	BOOL	FALSE	
+54.4	SPAREBIT100	BOOL	FALSE	
+54.5	SPAREBIT101	BOOL	FALSE	
+54.6	SPAREBIT102	BOOL	FALSE	
+54.7	SPAREBIT103	BOOL	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+55.0	SPAREBIT104	BOOL	FALSE	
+55.1	SPAREBIT105	BOOL	FALSE	
+55.2	SPAREBIT106	BOOL	FALSE	
+55.3	SPAREBIT107	BOOL	FALSE	
+55.4	SPAREBIT108	BOOL	FALSE	
+55.5	SPAREBIT109	BOOL	FALSE	
+55.6	SPAREBIT110	BOOL	FALSE	
+55.7	SPAREBIT111	BOOL	FALSE	
+56.0	SPARE23	INT	0	
+58.0	SPARE24	INT	0	
+60.0	SPARE25	INT	0	
+62.0	M8340	BOOL	FALSE	Limit. finale asse C accostata - E26.3 o E26.4 in relazione
+62.1	M8341	BOOL	FALSE	Comando avanzamento C non pronto - E26.5 cont rollare
+62.2	SPAREBIT114	BOOL	FALSE	
+62.3	M8343	BOOL	FALSE	Motore asse C alta temperatura - E26.6 controllo
+62.4	M8344	BOOL	FALSE	Nessun consenso in taglio asse C - E27.3 o E27.4 in direzione
+62.5	SPAREBIT117	BOOL	FALSE	
+62.6	SPAREBIT118	BOOL	FALSE	
+62.7	SPAREBIT119	BOOL	FALSE	
+63.0	SPAREBIT120	BOOL	FALSE	
+63.1	SPAREBIT121	BOOL	FALSE	
+63.2	M8350	BOOL	FALSE	Selettore modi: asse C stop
+63.3	M8351	BOOL	FALSE	Selettore correttore asse C a 0%
+63.4	SPAREBIT124	BOOL	FALSE	
+63.5	SPAREBIT125	BOOL	FALSE	
+63.6	SPAREBIT126	BOOL	FALSE	
+63.7	M8355	BOOL	FALSE	Stop ciclo durante punto di riferimento
+64.0	SPARE27	INT	0	
+66.0	SPARE28	INT	0	
+68.0	SPARE29	INT	0	
+70.0	M8360	BOOL	FALSE	Limit. finale asse C2 accostata - E6.3 o E6.4 in relazione
+70.1	M8361	BOOL	FALSE	Comando avanzamento C2 non pronto - E6.5 cont rollare
+70.2	SPAREBIT130	BOOL	FALSE	
+70.3	M8363	BOOL	FALSE	Motore asse C2 alta temperatura - E6.6 controllo
+70.4	M8364	BOOL	FALSE	Nessun consenso in taglio asse C2 - E7.3 o E7.4 in direzione
+70.5	SPAREBIT133	BOOL	FALSE	
+70.6	SPAREBIT134	BOOL	FALSE	
+70.7	SPAREBIT135	BOOL	FALSE	
+71.0	SPAREBIT136	BOOL	FALSE	
+71.1	SPAREBIT137	BOOL	FALSE	
+71.2	M8370	BOOL	FALSE	Selettore modi: asse C2 stop
+71.3	M8371	BOOL	FALSE	Selettore correttore asse C2 a 0%
+71.4	SPAREBIT140	BOOL	FALSE	
+71.5	SPAREBIT141	BOOL	FALSE	
+71.6	SPAREBIT142	BOOL	FALSE	
+71.7	M8375	BOOL	FALSE	Stop ciclo durante punto di riferimento
+72.0	SPARE31	INT	0	
+74.0	SPARE32	INT	0	
+76.0	SPARE18	INT	0	
+78.0	SPAREBIT144	BOOL	FALSE	
+78.1	SPAREBIT145	BOOL	FALSE	
+78.2	SPAREBIT146	BOOL	FALSE	
+78.3	SPAREBIT147	BOOL	FALSE	
+78.4	SPAREBIT148	BOOL	FALSE	
+78.5	SPAREBIT149	BOOL	FALSE	
+78.6	SPAREBIT150	BOOL	FALSE	
+78.7	SPAREBIT151	BOOL	FALSE	
+79.0	SPAREBIT152	BOOL	FALSE	
+79.1	SPAREBIT153	BOOL	FALSE	
+79.2	SPAREBIT154	BOOL	FALSE	
+79.3	SPAREBIT155	BOOL	FALSE	
+79.4	SPAREBIT156	BOOL	FALSE	
+79.5	SPAREBIT157	BOOL	FALSE	
+79.6	SPAREBIT158	BOOL	FALSE	
+79.7	SPAREBIT159	BOOL	FALSE	
+80.0	SPARE26	INT	0	
+82.0	SPARE30	INT	0	
+84.0	SPARE33	INT	0	
+86.0	SPAREBIT160	BOOL	FALSE	
+86.1	SPAREBIT161	BOOL	FALSE	
+86.2	SPAREBIT162	BOOL	FALSE	
+86.3	SPAREBIT163	BOOL	FALSE	
+86.4	SPAREBIT164	BOOL	FALSE	
+86.5	SPAREBIT165	BOOL	FALSE	
+86.6	SPAREBIT166	BOOL	FALSE	
+86.7	SPAREBIT167	BOOL	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+87.0	SPAREBIT168	BOOL	FALSE	
+87.1	SPAREBIT169	BOOL	FALSE	
+87.2	SPAREBIT170	BOOL	FALSE	
+87.3	SPAREBIT171	BOOL	FALSE	
+87.4	SPAREBIT172	BOOL	FALSE	
+87.5	SPAREBIT173	BOOL	FALSE	
+87.6	SPAREBIT174	BOOL	FALSE	
+87.7	SPAREBIT175	BOOL	FALSE	
+88.0	SPARE36	INT	0	
+90.0	SPARE37	INT	0	
+92.0	SPARE38	INT	0	
+94.0	SPAREBIT176	BOOL	FALSE	
+94.1	SPAREBIT177	BOOL	FALSE	
+94.2	SPAREBIT178	BOOL	FALSE	
+94.3	SPAREBIT179	BOOL	FALSE	
+94.4	SPAREBIT180	BOOL	FALSE	
+94.5	SPAREBIT181	BOOL	FALSE	
+94.6	SPAREBIT182	BOOL	FALSE	
+94.7	SPAREBIT183	BOOL	FALSE	
+95.0	SPAREBIT184	BOOL	FALSE	
+95.1	SPAREBIT185	BOOL	FALSE	
+95.2	SPAREBIT186	BOOL	FALSE	
+95.3	SPAREBIT187	BOOL	FALSE	
+95.4	SPAREBIT188	BOOL	FALSE	
+95.5	SPAREBIT189	BOOL	FALSE	
+95.6	SPAREBIT190	BOOL	FALSE	
+95.7	SPAREBIT191	BOOL	FALSE	
+96.0	SPARE40	INT	0	
+98.0	SPARE41	INT	0	
+100.0	SPARE42	INT	0	
+102.0	SPAREBIT192	BOOL	FALSE	
+102.1	SPAREBIT193	BOOL	FALSE	
+102.2	SPAREBIT194	BOOL	FALSE	
+102.3	SPAREBIT195	BOOL	FALSE	
+102.4	SPAREBIT196	BOOL	FALSE	
+102.5	SPAREBIT197	BOOL	FALSE	
+102.6	SPAREBIT198	BOOL	FALSE	
+102.7	SPAREBIT199	BOOL	FALSE	
+103.0	SPAREBIT200	BOOL	FALSE	
+103.1	SPAREBIT201	BOOL	FALSE	
+103.2	SPAREBIT202	BOOL	FALSE	
+103.3	SPAREBIT203	BOOL	FALSE	
+103.4	SPAREBIT204	BOOL	FALSE	
+103.5	SPAREBIT205	BOOL	FALSE	
+103.6	SPAREBIT206	BOOL	FALSE	
+103.7	SPAREBIT207	BOOL	FALSE	
+104.0	SPARE34	INT	0	
+106.0	SPARE35	INT	0	
+108.0	SPARE39	INT	0	
+110.0	SPAREBIT208	BOOL	FALSE	
+110.1	SPAREBIT209	BOOL	FALSE	
+110.2	SPAREBIT210	BOOL	FALSE	
+110.3	SPAREBIT211	BOOL	FALSE	
+110.4	SPAREBIT212	BOOL	FALSE	
+110.5	SPAREBIT213	BOOL	FALSE	
+110.6	SPAREBIT214	BOOL	FALSE	
+110.7	SPAREBIT215	BOOL	FALSE	
+111.0	SPAREBIT216	BOOL	FALSE	
+111.1	SPAREBIT217	BOOL	FALSE	
+111.2	SPAREBIT218	BOOL	FALSE	
+111.3	SPAREBIT219	BOOL	FALSE	
+111.4	SPAREBIT220	BOOL	FALSE	
+111.5	SPAREBIT221	BOOL	FALSE	
+111.6	SPAREBIT222	BOOL	FALSE	
+111.7	SPAREBIT223	BOOL	FALSE	
+112.0	SPARE44	INT	0	
+114.0	SPARE45	INT	0	
+116.0	SPARE46	INT	0	
+118.0	SPAREBIT224	BOOL	FALSE	
+118.1	SPAREBIT225	BOOL	FALSE	
+118.2	SPAREBIT226	BOOL	FALSE	
+118.3	SPAREBIT227	BOOL	FALSE	
+118.4	SPAREBIT228	BOOL	FALSE	
+118.5	SPAREBIT229	BOOL	FALSE	
+118.6	SPAREBIT230	BOOL	FALSE	
+118.7	SPAREBIT231	BOOL	FALSE	
+119.0	SPAREBIT232	BOOL	FALSE	
+119.1	SPAREBIT233	BOOL	FALSE	
+119.2	SPAREBIT234	BOOL	FALSE	
+119.3	SPAREBIT235	BOOL	FALSE	
+119.4	SPAREBIT236	BOOL	FALSE	
+119.5	SPAREBIT237	BOOL	FALSE	
+119.6	SPAREBIT238	BOOL	FALSE	
+119.7	SPAREBIT239	BOOL	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+120.0	SPARE48	INT	0	
+122.0	SPARE49	INT	0	
+124.0	SPARE50	INT	0	
+126.0	SPAREBIT240	BOOL	FALSE	
+126.1	SPAREBIT241	BOOL	FALSE	
+126.2	SPAREBIT242	BOOL	FALSE	
+126.3	SPAREBIT243	BOOL	FALSE	
+126.4	SPAREBIT244	BOOL	FALSE	
+126.5	SPAREBIT245	BOOL	FALSE	
+126.6	SPAREBIT246	BOOL	FALSE	
+126.7	SPAREBIT247	BOOL	FALSE	
+127.0	SPAREBIT248	BOOL	FALSE	
+127.1	SPAREBIT249	BOOL	FALSE	
+127.2	SPAREBIT250	BOOL	FALSE	
+127.3	SPAREBIT251	BOOL	FALSE	
+127.4	SPAREBIT252	BOOL	FALSE	
+127.5	SPAREBIT253	BOOL	FALSE	
+127.6	SPAREBIT254	BOOL	FALSE	
+127.7	SPAREBIT255	BOOL	FALSE	
+128.0	SPARE54	INT	0	
+130.0	SPARE55	INT	0	
+132.0	SPARE56	INT	0	
+134.0	SPAREBIT256	BOOL	FALSE	
+134.1	SPAREBIT257	BOOL	FALSE	
+134.2	SPAREBIT258	BOOL	FALSE	
+134.3	SPAREBIT259	BOOL	FALSE	
+134.4	SPAREBIT260	BOOL	FALSE	
+134.5	SPAREBIT261	BOOL	FALSE	
+134.6	SPAREBIT262	BOOL	FALSE	
+134.7	SPAREBIT263	BOOL	FALSE	
+135.0	SPAREBIT264	BOOL	FALSE	
+135.1	SPAREBIT265	BOOL	FALSE	
+135.2	SPAREBIT266	BOOL	FALSE	
+135.3	SPAREBIT267	BOOL	FALSE	
+135.4	SPAREBIT268	BOOL	FALSE	
+135.5	SPAREBIT269	BOOL	FALSE	
+135.6	SPAREBIT270	BOOL	FALSE	
+135.7	SPAREBIT271	BOOL	FALSE	
+136.0	SPARE58	INT	0	
+138.0	SPARE59	INT	0	
+140.0	SPARE60	INT	0	
+142.0	SPAREBIT272	BOOL	FALSE	
+142.1	SPAREBIT273	BOOL	FALSE	
+142.2	SPAREBIT274	BOOL	FALSE	
+142.3	SPAREBIT275	BOOL	FALSE	
+142.4	SPAREBIT276	BOOL	FALSE	
+142.5	SPAREBIT277	BOOL	FALSE	
+142.6	SPAREBIT278	BOOL	FALSE	
+142.7	SPAREBIT279	BOOL	FALSE	
+143.0	SPAREBIT280	BOOL	FALSE	
+143.1	SPAREBIT281	BOOL	FALSE	
+143.2	SPAREBIT282	BOOL	FALSE	
+143.3	SPAREBIT283	BOOL	FALSE	
+143.4	SPAREBIT284	BOOL	FALSE	
+143.5	SPAREBIT285	BOOL	FALSE	
+143.6	SPAREBIT286	BOOL	FALSE	
+143.7	SPAREBIT287	BOOL	FALSE	
+144.0	SPARE62	INT	0	
+146.0	SPARE63	INT	0	
+148.0	SPARE64	INT	0	
+150.0	SPAREBIT288	BOOL	FALSE	
+150.1	SPAREBIT289	BOOL	FALSE	
+150.2	SPAREBIT290	BOOL	FALSE	
+150.3	SPAREBIT291	BOOL	FALSE	
+150.4	SPAREBIT292	BOOL	FALSE	
+150.5	SPAREBIT293	BOOL	FALSE	
+150.6	SPAREBIT294	BOOL	FALSE	
+150.7	SPAREBIT295	BOOL	FALSE	
+151.0	SPAREBIT296	BOOL	FALSE	
+151.1	SPAREBIT297	BOOL	FALSE	
+151.2	SPAREBIT298	BOOL	FALSE	
+151.3	SPAREBIT299	BOOL	FALSE	
+151.4	SPAREBIT300	BOOL	FALSE	
+151.5	SPAREBIT301	BOOL	FALSE	
+151.6	SPAREBIT302	BOOL	FALSE	
+151.7	SPAREBIT303	BOOL	FALSE	
+152.0	SPARE66	INT	0	
+154.0	SPARE67	INT	0	
+156.0	SPARE68	INT	0	
+158.0	SPAREBIT304	BOOL	FALSE	
+158.1	SPAREBIT305	BOOL	FALSE	
+158.2	SPAREBIT306	BOOL	FALSE	
+158.3	SPAREBIT307	BOOL	FALSE	
+158.4	SPAREBIT308	BOOL	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+158.5	SPAREBIT309	B00L	FALSE	
+158.6	SPAREBIT310	B00L	FALSE	
+158.7	SPAREBIT311	B00L	FALSE	
+159.0	SPAREBIT312	B00L	FALSE	
+159.1	SPAREBIT313	B00L	FALSE	
+159.2	SPAREBIT314	B00L	FALSE	
+159.3	SPAREBIT315	B00L	FALSE	
+159.4	SPAREBIT316	B00L	FALSE	
+159.5	SPAREBIT317	B00L	FALSE	
+159.6	SPAREBIT318	B00L	FALSE	
+159.7	SPAREBIT319	B00L	FALSE	
=160.0		END_STRUCT		

DB558 - <offline> - Vista di dichiarazione

"DB_DB58"

Blocco dati globali DB 558

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 06/01/2015 20.19.24
Interfaccia: 06/01/2015 18.49.58
Lunghezze (blocco / codice / dati): 00620 00034 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB558

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	SPARE	INT	0	
+2.0	M9000	BOOL	FALSE	Mandrino 1: velocità eccessiva
+2.1	M9001	BOOL	FALSE	Mandrino 1: dispositivo sorveglianza disturbo
+2.2	M9002	BOOL	FALSE	Collisione asse X2: E5.3 mancante
+2.3	M9003	BOOL	FALSE	Collisione asse Z2: E5.7 mancante
+2.4	M9004	BOOL	FALSE	Collisione asse C
+2.5	M9005	BOOL	FALSE	Collisione asse C2
+2.6	M9006	BOOL	FALSE	Controllo spina di sicurezza asse Q2
+2.7	M9007	BOOL	FALSE	Collisione asse Z3
+3.0	M9008	BOOL	FALSE	Collisione asse X: E25.3 mancante
+3.1	M9009	BOOL	FALSE	Collisione asse Z: E25.7 mancante
+3.2	M9010	BOOL	FALSE	Tasto arresto emergenza azionato - E0.1 mancante
+3.3	M9011	BOOL	FALSE	Arresto emergenza macchiuna - E0.0 mancante
+3.4	SPAREBIT12	BOOL	FALSE	
+3.5	SPAREBIT13	BOOL	FALSE	
+3.6	M9014	BOOL	FALSE	Mandrino 2: velocità eccessiva
+3.7	M9015	BOOL	FALSE	Mandrino 2: dispositivo sorveglianza disturbo
+4.0	SPAREBIT16	BOOL	FALSE	
+4.1	M9017	BOOL	FALSE	Porta di protezione 2-3 non chiusa e bloccata : E8.1 mancante
+4.2	SPAREBIT18	BOOL	FALSE	
+4.3	SPAREBIT19	BOOL	FALSE	
+4.4	SPAREBIT20	BOOL	FALSE	
+4.5	SPAREBIT21	BOOL	FALSE	
+4.6	SPAREBIT22	BOOL	FALSE	
+4.7	SPAREBIT23	BOOL	FALSE	
+5.0	SPAREBIT24	BOOL	FALSE	
+5.1	SPAREBIT25	BOOL	FALSE	
+5.2	SPAREBIT26	BOOL	FALSE	
+5.3	SPAREBIT27	BOOL	FALSE	
+5.4	SPAREBIT28	BOOL	FALSE	
+5.5	SPAREBIT29	BOOL	FALSE	
+5.6	SPAREBIT30	BOOL	FALSE	
+5.7	SPAREBIT31	BOOL	FALSE	
+6.0	M9032	BOOL	FALSE	Porta trucioli: istruzione non eseguita
+6.1	M9033	BOOL	FALSE	Trasportatore trucioli 1: Controllo corsa E2.3
+6.2	SPAREBIT34	BOOL	FALSE	
+6.3	M9035	BOOL	FALSE	Autocentrante 1: posizione finecorsa E12.7 in relazione
+6.4	M9036	BOOL	FALSE	Nessuna pressione idraulica disponibile: E1.0 mancante
+6.5	M9037	BOOL	FALSE	Fusibili circuito di comando: E0.2 mancante
+6.6	M9038	BOOL	FALSE	Protettori motori: E0.3 mancante
+6.7	M9039	BOOL	FALSE	Temperatura armadio eccessiva: E2.4 mancante
+7.0	M9040	BOOL	FALSE	Preselez. serr. contradd. <<>> pos. selettore
+7.1	M9041	BOOL	FALSE	Porta trucioli non bloccato: E3.1 o E8.1 mancante
+7.2	M9042	BOOL	FALSE	Lubrificazione central: anomalia pressione E20.0 E21.2 mancante
+7.3	M9043	BOOL	FALSE	Lubrificazione central: anomalia pressione E20.0 E21.2 in relazione
+7.4	M9044	BOOL	FALSE	Filtro central. lubrificazione sporco: E11.3 mancante
+7.5	M9045	BOOL	FALSE	Livello olio lubrificazione avvertimento: E11.1
+7.6	M9046	BOOL	FALSE	Porta trucioli valv. stop non OK: E3.6 e E3.7

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+7.7	M9047	BOOL	FALSE	Porta trucioli lardone sicur. azionato: E3.5 mancante
+8.0	M9048	BOOL	FALSE	Albero serrato: anomalia all'aggancio
+8.1	SPAREBIT49	BOOL	FALSE	
+8.2	SPAREBIT50	BOOL	FALSE	
+8.3	M9051	BOOL	FALSE	Controp. des.: anomalia all'aggancio E14.0 mancante
+8.4	SPAREBIT52	BOOL	FALSE	
+8.5	SPAREBIT53	BOOL	FALSE	
+8.6	M9054	BOOL	FALSE	Contropunta: abbandonare aggancio
+8.7	M9055	BOOL	FALSE	Disturbo ventilatore armadio elettrico: E2.7 mancante
+9.0	M9056	BOOL	FALSE	Armadio elettrico filtro sporco: E2.5 mancante
+9.1	M9057	BOOL	FALSE	Mandrino in rotazione: funzione M illegale
+9.2	SPAREBIT58	BOOL	FALSE	
+9.3	M9059	BOOL	FALSE	Punta centr. 2: posiz. fine corsa in anomalia E13.4 o E13.5 in relazione
+9.4	M9060	BOOL	FALSE	Punta centr. 2: comando non eseguito
+9.5	M9061	BOOL	FALSE	Punta centr. 2: anomalia pressione/posizione
+9.6	M9062	BOOL	FALSE	Movimento assi attivo: comando illegale
+9.7	M9063	BOOL	FALSE	Posizione effettiva Z2 non ammessa
+10.0	M9064	BOOL	FALSE	Temperatura armadio elettrico troppo alta: E8.4 mancante
+10.1	SPAREBIT65	BOOL	FALSE	
+10.2	M9066	BOOL	FALSE	Protettore/fusibili circuito ausiliari: E0.4 mancante
+10.3	M9067	BOOL	FALSE	Idraulica: livello olio avvertenza - E1.1 in relazione
+10.4	M9068	BOOL	FALSE	Filtro idraulico marcia avanti sporco
+10.5	M9069	BOOL	FALSE	Filtro idraulico marcia indietro sporco
+10.6	M9070	BOOL	FALSE	Nessun olio idraulico disponibile: E1.2 in relazione
+10.7	M9071	BOOL	FALSE	Nessun olio lubrif. centralizz. disponibile: E11.2 mancante
+11.0	M9072	BOOL	FALSE	Protezione trucioli: comando non eseguito
+11.1	M9073	BOOL	FALSE	Trasportatore trucioli 2 controllo corsa: E28.6
+11.2	M9074	BOOL	FALSE	Trasportatore trucioli 3 controllo corsa: E28.7
+11.3	SPAREBIT75	BOOL	FALSE	
+11.4	M9076	BOOL	FALSE	Fres. planet. 1: viti rit. fr. non sbl. - E26.1
+11.5	M9077	BOOL	FALSE	Fres. planet. 2: viti rit. fr. non sbl. - E6.1
+11.6	M9078	BOOL	FALSE	Mandrino 1: M4 non ammesso
+11.7	M9079	BOOL	FALSE	Mandrino 1: sovraccorrente motore E31.5 mancante
+12.0	SPAREBIT80	BOOL	FALSE	
+12.1	SPAREBIT81	BOOL	FALSE	
+12.2	M9082	BOOL	FALSE	Autocentrante 1: disturbo serraggio - E12.5 E12.7
+12.3	M9083	BOOL	FALSE	Autocentrante 1: comando non eseguito
+12.4	SPAREBIT84	BOOL	FALSE	
+12.5	SPAREBIT85	BOOL	FALSE	
+12.6	M9086	BOOL	FALSE	Mandrino 2: M3 non ammesso
+12.7	M9087	BOOL	FALSE	Mandrino 2: sovraccorrente motore E9.1 mancante
+13.0	M9088	BOOL	FALSE	Mandrino 2: controllo protezione motore E10.1 mancante
+13.1	M9089	BOOL	FALSE	Mandrino 1: controllo protezione motore E31.0 mancante
+13.2	M9090	BOOL	FALSE	Mandrino 1: sovratemperatura ampliati. comando
+13.3	M9091	BOOL	FALSE	Mandrino 1: freno motore disturbo
+13.4	SPAREBIT92	BOOL	FALSE	
+13.5	SPAREBIT93	BOOL	FALSE	
+13.6	SPAREBIT94	BOOL	FALSE	
+13.7	SPAREBIT95	BOOL	FALSE	
+14.0	SPAREBIT96	BOOL	FALSE	
+14.1	SPAREBIT97	BOOL	FALSE	
+14.2	SPAREBIT98	BOOL	FALSE	
+14.3	SPAREBIT99	BOOL	FALSE	
+14.4	SPAREBIT100	BOOL	FALSE	
+14.5	SPAREBIT101	BOOL	FALSE	
+14.6	M9102	BOOL	FALSE	Autocentrante 2: comando non eseguito
+14.7	M9103	BOOL	FALSE	Punta centr. 1: anomalia pressione/posizione
+15.0	M9104	BOOL	FALSE	Serraggio supplm. 1: anom. sefr. press./pos.
+15.1	M9105	BOOL	FALSE	Serraggio supplm. 1: comando non eseguito
+15.2	M9106	BOOL	FALSE	Serraggio supplm. 1: anomalia fine corsa
+15.3	M9107	BOOL	FALSE	Serraggio supplm. 2: anom. sefr. press./pos.
+15.4	M9108	BOOL	FALSE	Serraggio supplm. 2: comando non eseguito
+15.5	M9109	BOOL	FALSE	Serraggio supplm. 2: anomalia fine corsa
+15.6	SPAREBIT110	BOOL	FALSE	
+15.7	M9111	BOOL	FALSE	Protezione trucioli: errore finecorsa

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+16.0	M9112	BOOL	FALSE	Errore avanzamentpo blocco canale 1
+16.1	M9113	BOOL	FALSE	Errore avanzamentpo blocco canale 2
+16.2	M9114	BOOL	FALSE	Rottura utensile: sorveglianza utensile
+16.3	M9115	BOOL	FALSE	Num. utente progr. superiore 9999
+16.4	M9116	BOOL	FALSE	Punta centr. 1: disturbo fine corsa E29.1 E29.2
+16.5	SPAREBIT117	BOOL	FALSE	
+16.6	SPAREBIT118	BOOL	FALSE	
+16.7	M9119	BOOL	FALSE	Punta centr. 1: comando non eseguito
+17.0	SPAREBIT120	BOOL	FALSE	
+17.1	SPAREBIT121	BOOL	FALSE	
+17.2	SPAREBIT122	BOOL	FALSE	
+17.3	SPAREBIT123	BOOL	FALSE	
+17.4	SPAREBIT124	BOOL	FALSE	
+17.5	M9125	BOOL	FALSE	Nessun flusso refrigerante
+17.6	M9126	BOOL	FALSE	Mandrino di serr. 2: posiz. di fine corsa E29.7
+17.7	SPAREBIT127	BOOL	FALSE	
+18.0	M9128	BOOL	FALSE	Ribalta calibro: istruzione non eseguita
+18.1	SPAREBIT129	BOOL	FALSE	
+18.2	M9130	BOOL	FALSE	Autocentrante 2: disturbo serraggio
+18.3	SPAREBIT131	BOOL	FALSE	
+18.4	SPAREBIT132	BOOL	FALSE	
+18.5	SPAREBIT133	BOOL	FALSE	
+18.6	M9134	BOOL	FALSE	Idraulica: temperatura motore eccessiva E1.7
+18.7	SPAREBIT135	BOOL	FALSE	
+19.0	M9136	BOOL	FALSE	Contropunta non in posizione
+19.1	M9137	BOOL	FALSE	Paranco non indexato - E28.0 mancante
+19.2	SPAREBIT138	BOOL	FALSE	
+19.3	SPAREBIT139	BOOL	FALSE	
+19.4	M9140	BOOL	FALSE	Ciclo con/senza albero
+19.5	SPAREBIT141	BOOL	FALSE	
+19.6	SPAREBIT142	BOOL	FALSE	
+19.7	M9143	BOOL	FALSE	Azionamento illegale tasti consenso E0.7
+20.0	M9144	BOOL	FALSE	Disturbo di fine corsa pinza 1
+20.1	SPAREBIT145	BOOL	FALSE	
+20.2	M9146	BOOL	FALSE	Disturbo di fine corsa pinza 2
+20.3	SPAREBIT147	BOOL	FALSE	
+20.4	M9148	BOOL	FALSE	Stazione allineamento disturbo
+20.5	M9149	BOOL	FALSE	Sorveglianza tempo orient.
+20.6	M9150	BOOL	FALSE	Pinza orient.: interr. finecorsa dist.
+20.7	M9151	BOOL	FALSE	Porte carico non in posizione finale corretta - E30.0 E30.1 mancante
+21.0	M9152	BOOL	FALSE	Porte carico: comando non eseguito
+21.1	M9153	BOOL	FALSE	Pompa olio di perdita: controllo temperatura
+21.2	M9154	BOOL	FALSE	Deposito pezzo: disturbo
+21.3	SPAREBIT155	BOOL	FALSE	
+21.4	SPAREBIT156	BOOL	FALSE	
+21.5	SPAREBIT157	BOOL	FALSE	
+21.6	M9158	BOOL	FALSE	Dispos. di misura pezzo in anomalia
+21.7	SPAREBIT159	BOOL	FALSE	
+22.0	SPAREBIT160	BOOL	FALSE	
+22.1	SPAREBIT161	BOOL	FALSE	
+22.2	M9162	BOOL	FALSE	Porta trucioli non chiusa
+22.3	M9163	BOOL	FALSE	Bloccaggio ciclo aperto
+22.4	SPAREBIT164	BOOL	FALSE	
+22.5	M9165	BOOL	FALSE	Punto di rifer.: porta trucioli aperta
+22.6	M9166	BOOL	FALSE	Punto di rifer.: assi non accosti
+22.7	M9167	BOOL	FALSE	Armadio elettrico: porta non chiusa E2.6 manc ante
+23.0	M9168	BOOL	FALSE	Dispositivo carico altrui: disturbo
+23.1	M9169	BOOL	FALSE	Punta di centraggio 2 senza comando
+23.2	SPAREBIT170	BOOL	FALSE	
+23.3	M9171	BOOL	FALSE	Pressione pneumatica disturbo: E8.3
+23.4	M9172	BOOL	FALSE	Griglia protezione non chiusa
+23.5	M9173	BOOL	FALSE	Contropunta sbloccata manualmente
+23.6	M9174	BOOL	FALSE	Deposito non basso --> mandrino bloccato
+23.7	M9175	BOOL	FALSE	Griffe di serraggio 1 senza comando
+24.0	SPAREBIT176	BOOL	FALSE	
+24.1	SPAREBIT177	BOOL	FALSE	
+24.2	SPAREBIT178	BOOL	FALSE	
+24.3	SPAREBIT179	BOOL	FALSE	
+24.4	SPAREBIT180	BOOL	FALSE	
+24.5	M9181	BOOL	FALSE	Punta di centraggio 1 senza comando
+24.6	M9182	BOOL	FALSE	Nessuna conformita/definizione tipo pezzo
+24.7	M9183	BOOL	FALSE	Posizione mandrino OK? SI/NC Reset
+25.0	M9184	BOOL	FALSE	Mandrino 1: nessun consenso mandrino esterno E10.5 mancante
+25.1	M9185	BOOL	FALSE	Armadio elettrico: porta non chiusa E8.6
+25.2	M9186	BOOL	FALSE	Mandrino 1: limite velocita raggiunto
+25.3	M9187	BOOL	FALSE	Aprire riparo trucioli? tasto SI
+25.4	M9188	BOOL	FALSE	Terminale di manutenzione: manutenzione non eseguita
+25.5	M9189	BOOL	FALSE	Asse Z interdetto: zona cambio utensile E26.0

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+25.6	M9190	BOOL	FALSE	Asse Z2 interdetto: zona cambio utensile E6.0
+25.7	M9191	BOOL	FALSE	Mandrino 2: limite velocita raggiunto
+26.0	M9192	BOOL	FALSE	Serr. supp.: curs. di serr. in anomalia
+26.1	M9193	BOOL	FALSE	Serr. supp.: curs. di serr. senza comando
+26.2	M9194	BOOL	FALSE	Interd. avanz. ser. supp. non aperto - E15.0 E15.4
+26.3	SPAREBIT195	BOOL	FALSE	
+26.4	SPAREBIT196	BOOL	FALSE	
+26.5	M9197	BOOL	FALSE	Serr. supp.: cuneo di serr. in anomalia
+26.6	M9198	BOOL	FALSE	Serr. supp.: cuneo di serr. senza comando
+26.7	M9199	BOOL	FALSE	Serr. supp.: curs. 2 in anomalia
+27.0	M9200	BOOL	FALSE	Serr. supp.: curs. 2 senza comando
+27.1	M9201	BOOL	FALSE	Caricatore in zona di lavoro
+27.2	M9202	BOOL	FALSE	Alimentazione/evacuazione pezzi in anomalia
+27.3	M9203	BOOL	FALSE	Terminale di manutenzione: stop alla fine della riga E12.3
+27.4	M9204	BOOL	FALSE	Serr. supp.: elem. di serraggio in anomalia
+27.5	M9205	BOOL	FALSE	Serr. supp.: elem. di serraggio senza comando
+27.6	SPAREBIT206	BOOL	FALSE	
+27.7	M9207	BOOL	FALSE	Tempo ciclo predisposto oltrepassato
+28.0	M9208	BOOL	FALSE	Pinza 1: movim. griffe non eseguito
+28.1	M9209	BOOL	FALSE	Pinza 2: movim. griffe non eseguito
+28.2	M9210	BOOL	FALSE	Pinza orient.: index non sbloccato
+28.3	SPAREBIT211	BOOL	FALSE	
+28.4	SPAREBIT212	BOOL	FALSE	
+28.5	SPAREBIT213	BOOL	FALSE	
+28.6	M9214	BOOL	FALSE	PC suppl.: anomalia E27.5
+28.7	M9215	BOOL	FALSE	Richiesto disinserimento E7.5
+29.0	SPAREBIT216	BOOL	FALSE	
+29.1	M9217	BOOL	FALSE	Pompa idraulica non inserita: A2.2
+29.2	M9218	BOOL	FALSE	Posizione effettiva Z non ammessa
+29.3	M9219	BOOL	FALSE	Conntropunta sin.: anomalia all'aggancio E14.4 mancante
+29.4	SPAREBIT220	BOOL	FALSE	
+29.5	SPAREBIT221	BOOL	FALSE	
+29.6	M9222	BOOL	FALSE	Nessun start NC possibile
+29.7	M9223	BOOL	FALSE	Avvert. temp. idraulica
+30.0	SPAREBIT224	BOOL	FALSE	
+30.1	SPAREBIT225	BOOL	FALSE	
+30.2	M9226	BOOL	FALSE	Griffe di serraggio 2 senza comando
+30.3	SPAREBIT227	BOOL	FALSE	
+30.4	SPAREBIT228	BOOL	FALSE	
+30.5	SPAREBIT229	BOOL	FALSE	
+30.6	M9230	BOOL	FALSE	Nessun rilascio per comando standard
+30.7	SPAREBIT231	BOOL	FALSE	
+31.0	M9232	BOOL	FALSE	Selezione nel video non ammeszsa
+31.1	M9233	BOOL	FALSE	Generare programma? SI/NO
+31.2	M9234	BOOL	FALSE	Errore nel trasferimento dati
+31.3	M9235	BOOL	FALSE	Errore di selezione menu
+31.4	M9236	BOOL	FALSE	Controllo tempo (generazione programma)
+31.5	M9237	BOOL	FALSE	Errore nel controllo parametri R
+31.6	M9238	BOOL	FALSE	Errore: vedere sottoprogramma L1
+31.7	M9239	BOOL	FALSE	Cap. res. magaz. part. troppo scarsa
+32.0	SPAREBIT240	BOOL	FALSE	
+32.1	SPAREBIT241	BOOL	FALSE	
+32.2	SPAREBIT242	BOOL	FALSE	
+32.3	SPAREBIT243	BOOL	FALSE	
+32.4	SPAREBIT244	BOOL	FALSE	
+32.5	SPAREBIT245	BOOL	FALSE	
+32.6	M9246	BOOL	FALSE	Sorveglianza collisione allarme: DIS
+32.7	M9247	BOOL	FALSE	Sorveglianza utensile allarme: DIS
=34.0		END_STRUCT		

DB600 - <offline>

"DB_RICETTA"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT600

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:** 2**Lunghezza (blocco / dati):**

01018 / 00614

Data e ora**Codice:**

18/02/2015 10.07.10

Interfaccia:

16/02/2015 14.04.29

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)
09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	Tipo	REAL	0.000000e+000	0.000000e+000	Tipo albero
4.0	Fresa	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
8.0	Perno	REAL	0.000000e+000	0.000000e+000	Numero di perno
12.0	Diametro	REAL	0.000000e+000	0.000000e+000	Diametro perno
16.0	Raggio	REAL	1.250000e+002	1.250000e+002	Raggio fresa
20.0	Correzione_raggio	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
24.0	Eccentrico	REAL	1.621510e+002	1.621510e+002	Eccentrico
28.0	Ingresso_tuffo	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
32.0	Corr_altezza	REAL	0.000000e+000	0.000000e+000	Correzione altezza
36.0	Corr_X	REAL	0.000000e+000	0.000000e+000	Correzione asse X
40.0	Ang_lav_entrata	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
44.0	Velocita_1	REAL	0.000000e+000	0.000000e+000	Velocità 1
48.0	Diam_commut_1	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
52.0	Velocita_2	REAL	0.000000e+000	0.000000e+000	Velocità 2
56.0	Diam_commut_2	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
60.0	Velocita_3	REAL	0.000000e+000	0.000000e+000	Velocità 3
64.0	Diam_commut_3	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
68.0	Velocita_4	REAL	0.000000e+000	0.000000e+000	Velocità 4
72.0	Diam_avvio	REAL	0.000000e+000	0.000000e+000	Diametro avvio
76.0	Veloc_rotazione	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
80.0	Veloc_uscita	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
84.0	Posiz_contropunta_1	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
88.0	Posiz_contropunta_2	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
92.0	Quota_lavoro_Z	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z
96.0	Corr_quota_Z	REAL	0.000000e+000	0.000000e+000	Correttore quota Z
100.0	Press_Acc_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione accostamento cuneo in Bar
104.0	Press_Lavoro_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione lavoro cuneo in Bar
108.0	spare4	REAL	0.000000e+000	0.000000e+000	
112.0	spare5	REAL	0.000000e+000	0.000000e+000	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	spare6	REAL	0.000000e+000	0.000000e+000	
120.0	spare7	REAL	0.000000e+000	0.000000e+000	
124.0	spare8	REAL	0.000000e+000	0.000000e+000	
128.0	spare9	REAL	0.000000e+000	0.000000e+000	
132.0	spare10	REAL	0.000000e+000	0.000000e+000	
136.0	spare11	REAL	0.000000e+000	0.000000e+000	
140.0	Correttore_0	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
144.0	Correttore_10	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
148.0	Correttore_20	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
152.0	Correttore_30	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
156.0	Correttore_40	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
160.0	Correttore_50	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
164.0	Correttore_60	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
168.0	Correttore_70	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
172.0	Correttore_80	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
176.0	Correttore_90	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
180.0	Correttore_100	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
184.0	Correttore_110	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
188.0	Correttore_120	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
192.0	Correttore_130	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
196.0	Correttore_140	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
200.0	Correttore_150	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
204.0	Correttore_160	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
208.0	Correttore_170	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
212.0	Correttore_180	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
216.0	Correttore_190	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
220.0	Correttore_200	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
224.0	Correttore_210	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
228.0	Correttore_220	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
232.0	Correttore_230	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
236.0	Correttore_240	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240
240.0	Correttore_250	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
244.0	Correttore_260	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
248.0	Correttore_270	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
252.0	Correttore_280	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
256.0	Correttore_290	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
260.0	Correttore_300	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
264.0	Correttore_310	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
268.0	Correttore_320	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
272.0	Correttore_330	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
276.0	Correttore_340	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
280.0	Correttore_350	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
284.0	Correz_uscita_10	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
288.0	Correz_uscita_20	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
292.0	Correz_uscita_30	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi
296.0	Descrizione	STRING [20]	"	"	Descrizione
318.0	Tipo2	REAL	0.000000e+000	0.000000e+000	Tipo albero
322.0	Fresa2	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
326.0	Perno2	REAL	0.000000e+000	0.000000e+000	Numero di perno
330.0	Diametro2	REAL	0.000000e+000	0.000000e+000	Diametro perno
334.0	Raggio2	REAL	1.250000e+002	1.250000e+002	Raggio fresa
338.0	Correzione_raggio2	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
342.0	Eccentrico2	REAL	1.621510e+002	1.621510e+002	Eccentrico

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
346.0	Ingresso_tuffo2	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
350.0	Corr_altezza2	REAL	0.000000e+000	0.000000e+000	Correzione altezza
354.0	Corr_X2	REAL	0.000000e+000	0.000000e+000	Correzione asse X
358.0	Ang_lav_entrata2	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
362.0	Velocita_12	REAL	0.000000e+000	0.000000e+000	Velocità 1
366.0	Diam_commut_12	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
370.0	Velocita_22	REAL	0.000000e+000	0.000000e+000	Velocità 2
374.0	Diam_commut_22	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
378.0	Velocita_32	REAL	0.000000e+000	0.000000e+000	Velocità 3
382.0	Diam_commut_32	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
386.0	Velocita_42	REAL	0.000000e+000	0.000000e+000	Velocità 4
390.0	Diam_avvio2	REAL	0.000000e+000	0.000000e+000	Diametro avvio
394.0	Veloc_rotazione2	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
398.0	Veloc_uscita2	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
402.0	Posiz_contropunta_12	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
406.0	Posiz_contropunta_22	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
410.0	Quota_lavoro_Z2	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z2
414.0	Corr_quota_Z2	REAL	0.000000e+000	0.000000e+000	Correttore quota Z2
418.0	spare22	REAL	0.000000e+000	0.000000e+000	
422.0	spare32	REAL	0.000000e+000	0.000000e+000	
426.0	spare42	REAL	0.000000e+000	0.000000e+000	
430.0	spare52	REAL	0.000000e+000	0.000000e+000	
434.0	spare62	REAL	0.000000e+000	0.000000e+000	
438.0	spare72	REAL	0.000000e+000	0.000000e+000	
442.0	spare82	REAL	0.000000e+000	0.000000e+000	
446.0	spare92	REAL	0.000000e+000	0.000000e+000	
450.0	spare102	REAL	0.000000e+000	0.000000e+000	
454.0	spare112	REAL	0.000000e+000	0.000000e+000	
458.0	Correttore_02	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
462.0	Correttore_102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
466.0	Correttore_202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
470.0	Correttore_302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
474.0	Correttore_402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
478.0	Correttore_502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
482.0	Correttore_602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
486.0	Correttore_702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
490.0	Correttore_802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
494.0	Correttore_902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
498.0	Correttore_1002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
502.0	Correttore_1102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
506.0	Correttore_1202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
510.0	Correttore_1302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
514.0	Correttore_1402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
518.0	Correttore_1502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
522.0	Correttore_1602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
526.0	Correttore_1702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
530.0	Correttore_1802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
534.0	Correttore_1902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
538.0	Correttore_2002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
542.0	Correttore_2102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
546.0	Correttore_2202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
550.0	Correttore_2302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
554.0	Correttore_2402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
558.0	Correttore_2502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
562.0	Correttore_2602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
566.0	Correttore_2702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
570.0	Correttore_2802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
574.0	Correttore_2902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
578.0	Correttore_3002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
582.0	Correttore_3102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
586.0	Correttore_3202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
590.0	Correttore_3302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
594.0	Correttore_3402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
598.0	Correttore_3502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
602.0	Correz_uscita_102	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
606.0	Correz_uscita_202	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
610.0	Correz_uscita_302	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi

DB601 - <offline>

"RICETTA_1"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT600

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:** 2**Lunghezza (blocco / dati):**

01018 / 00614

Data e ora**Codice:**

18/02/2015 09.51.23

Interfaccia:

16/02/2015 14.04.29

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)
09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	Tipo	REAL	0.000000e+000	0.000000e+000	Tipo albero
4.0	Fresa	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
8.0	Perno	REAL	0.000000e+000	0.000000e+000	Numero di perno
12.0	Diametro	REAL	0.000000e+000	0.000000e+000	Diametro perno
16.0	Raggio	REAL	1.250000e+002	1.250000e+002	Raggio fresa
20.0	Correzione_raggio	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
24.0	Eccentrico	REAL	1.621510e+002	1.621510e+002	Eccentrico
28.0	Ingresso_tuffo	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
32.0	Corr_altezza	REAL	0.000000e+000	0.000000e+000	Correzione altezza
36.0	Corr_X	REAL	0.000000e+000	0.000000e+000	Correzione asse X
40.0	Ang_lav_entrata	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
44.0	Velocita_1	REAL	0.000000e+000	0.000000e+000	Velocità 1
48.0	Diam_commut_1	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
52.0	Velocita_2	REAL	0.000000e+000	0.000000e+000	Velocità 2
56.0	Diam_commut_2	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
60.0	Velocita_3	REAL	0.000000e+000	0.000000e+000	Velocità 3
64.0	Diam_commut_3	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
68.0	Velocita_4	REAL	0.000000e+000	0.000000e+000	Velocità 4
72.0	Diam_avvio	REAL	0.000000e+000	0.000000e+000	Diametro avvio
76.0	Veloc_rotazione	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
80.0	Veloc_uscita	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
84.0	Posiz_contropunta_1	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
88.0	Posiz_contropunta_2	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
92.0	Quota_lavoro_Z	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z
96.0	Corr_quota_Z	REAL	0.000000e+000	0.000000e+000	Correttore quota Z
100.0	Press_Acc_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione accostamento cuneo in Bar
104.0	Press_Lavoro_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione lavoro cuneo in Bar
108.0	spare4	REAL	0.000000e+000	0.000000e+000	
112.0	spare5	REAL	0.000000e+000	0.000000e+000	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	spare6	REAL	0.000000e+000	0.000000e+000	
120.0	spare7	REAL	0.000000e+000	0.000000e+000	
124.0	spare8	REAL	0.000000e+000	0.000000e+000	
128.0	spare9	REAL	0.000000e+000	0.000000e+000	
132.0	spare10	REAL	0.000000e+000	0.000000e+000	
136.0	spare11	REAL	0.000000e+000	0.000000e+000	
140.0	Correttore_0	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
144.0	Correttore_10	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
148.0	Correttore_20	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
152.0	Correttore_30	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
156.0	Correttore_40	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
160.0	Correttore_50	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
164.0	Correttore_60	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
168.0	Correttore_70	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
172.0	Correttore_80	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
176.0	Correttore_90	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
180.0	Correttore_100	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
184.0	Correttore_110	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
188.0	Correttore_120	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
192.0	Correttore_130	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
196.0	Correttore_140	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
200.0	Correttore_150	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
204.0	Correttore_160	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
208.0	Correttore_170	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
212.0	Correttore_180	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
216.0	Correttore_190	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
220.0	Correttore_200	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
224.0	Correttore_210	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
228.0	Correttore_220	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
232.0	Correttore_230	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
236.0	Correttore_240	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240
240.0	Correttore_250	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
244.0	Correttore_260	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
248.0	Correttore_270	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
252.0	Correttore_280	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
256.0	Correttore_290	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
260.0	Correttore_300	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
264.0	Correttore_310	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
268.0	Correttore_320	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
272.0	Correttore_330	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
276.0	Correttore_340	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
280.0	Correttore_350	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
284.0	Correz_uscita_10	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
288.0	Correz_uscita_20	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
292.0	Correz_uscita_30	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi
296.0	Descrizione	STRING [20]	"	"	Descrizione
318.0	Tipo2	REAL	0.000000e+000	0.000000e+000	Tipo albero
322.0	Fresa2	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
326.0	Perno2	REAL	0.000000e+000	0.000000e+000	Numero di perno
330.0	Diametro2	REAL	0.000000e+000	0.000000e+000	Diametro perno
334.0	Raggio2	REAL	1.250000e+002	1.250000e+002	Raggio fresa
338.0	Correzione_raggio2	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
342.0	Eccentrico2	REAL	1.621510e+002	1.621510e+002	Eccentrico

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
346.0	Ingresso_tuffo2	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
350.0	Corr_altezza2	REAL	0.000000e+000	0.000000e+000	Correzione altezza
354.0	Corr_X2	REAL	0.000000e+000	0.000000e+000	Correzione asse X
358.0	Ang_lav_entrata2	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
362.0	Velocita_12	REAL	0.000000e+000	0.000000e+000	Velocità 1
366.0	Diam_commut_12	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
370.0	Velocita_22	REAL	0.000000e+000	0.000000e+000	Velocità 2
374.0	Diam_commut_22	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
378.0	Velocita_32	REAL	0.000000e+000	0.000000e+000	Velocità 3
382.0	Diam_commut_32	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
386.0	Velocita_42	REAL	0.000000e+000	0.000000e+000	Velocità 4
390.0	Diam_avvio2	REAL	0.000000e+000	0.000000e+000	Diametro avvio
394.0	Veloc_rotazione2	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
398.0	Veloc_uscita2	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
402.0	Posiz_contropunta_12	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
406.0	Posiz_contropunta_22	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
410.0	Quota_lavoro_Z2	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z2
414.0	Corr_quota_Z2	REAL	0.000000e+000	0.000000e+000	Correttore quota Z2
418.0	spare22	REAL	0.000000e+000	0.000000e+000	
422.0	spare32	REAL	0.000000e+000	0.000000e+000	
426.0	spare42	REAL	0.000000e+000	0.000000e+000	
430.0	spare52	REAL	0.000000e+000	0.000000e+000	
434.0	spare62	REAL	0.000000e+000	0.000000e+000	
438.0	spare72	REAL	0.000000e+000	0.000000e+000	
442.0	spare82	REAL	0.000000e+000	0.000000e+000	
446.0	spare92	REAL	0.000000e+000	0.000000e+000	
450.0	spare102	REAL	0.000000e+000	0.000000e+000	
454.0	spare112	REAL	0.000000e+000	0.000000e+000	
458.0	Correttore_02	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
462.0	Correttore_102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
466.0	Correttore_202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
470.0	Correttore_302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
474.0	Correttore_402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
478.0	Correttore_502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
482.0	Correttore_602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
486.0	Correttore_702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
490.0	Correttore_802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
494.0	Correttore_902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
498.0	Correttore_1002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
502.0	Correttore_1102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
506.0	Correttore_1202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
510.0	Correttore_1302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
514.0	Correttore_1402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
518.0	Correttore_1502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
522.0	Correttore_1602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
526.0	Correttore_1702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
530.0	Correttore_1802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
534.0	Correttore_1902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
538.0	Correttore_2002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
542.0	Correttore_2102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
546.0	Correttore_2202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
550.0	Correttore_2302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
554.0	Correttore_2402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
558.0	Correttore_2502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
562.0	Correttore_2602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
566.0	Correttore_2702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
570.0	Correttore_2802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
574.0	Correttore_2902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
578.0	Correttore_3002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
582.0	Correttore_3102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
586.0	Correttore_3202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
590.0	Correttore_3302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
594.0	Correttore_3402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
598.0	Correttore_3502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
602.0	Correz_uscita_102	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
606.0	Correz_uscita_202	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
610.0	Correz_uscita_302	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi

DB602 - <offline>

"RICETTA_2"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT600

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:**

2

Lunghezza (blocco / dati):

01018 / 00614

Data e ora**Codice:**

18/02/2015 09.51.41

Interfaccia:

16/02/2015 14.04.29

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)
09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	Tipo	REAL	0.000000e+000	0.000000e+000	Tipo albero
4.0	Fresa	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
8.0	Perno	REAL	0.000000e+000	0.000000e+000	Numero di perno
12.0	Diametro	REAL	0.000000e+000	0.000000e+000	Diametro perno
16.0	Raggio	REAL	1.250000e+002	1.250000e+002	Raggio fresa
20.0	Correzione_raggio	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
24.0	Eccentrico	REAL	1.621510e+002	1.621510e+002	Eccentrico
28.0	Ingresso_tuffo	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
32.0	Corr_altezza	REAL	0.000000e+000	0.000000e+000	Correzione altezza
36.0	Corr_X	REAL	0.000000e+000	0.000000e+000	Correzione asse X
40.0	Ang_lav_entrata	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
44.0	Velocita_1	REAL	0.000000e+000	0.000000e+000	Velocità 1
48.0	Diam_commut_1	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
52.0	Velocita_2	REAL	0.000000e+000	0.000000e+000	Velocità 2
56.0	Diam_commut_2	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
60.0	Velocita_3	REAL	0.000000e+000	0.000000e+000	Velocità 3
64.0	Diam_commut_3	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
68.0	Velocita_4	REAL	0.000000e+000	0.000000e+000	Velocità 4
72.0	Diam_avvio	REAL	0.000000e+000	0.000000e+000	Diametro avvio
76.0	Veloc_rotazione	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
80.0	Veloc_uscita	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
84.0	Posiz_contropunta_1	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
88.0	Posiz_contropunta_2	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
92.0	Quota_lavoro_Z	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z
96.0	Corr_quota_Z	REAL	0.000000e+000	0.000000e+000	Correttore quota Z
100.0	Press_Acc_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione accostamento cuneo in Bar
104.0	Press_Lavoro_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione lavoro cuneo in Bar
108.0	spare4	REAL	0.000000e+000	0.000000e+000	
112.0	spare5	REAL	0.000000e+000	0.000000e+000	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	spare6	REAL	0.000000e+000	0.000000e+000	
120.0	spare7	REAL	0.000000e+000	0.000000e+000	
124.0	spare8	REAL	0.000000e+000	0.000000e+000	
128.0	spare9	REAL	0.000000e+000	0.000000e+000	
132.0	spare10	REAL	0.000000e+000	0.000000e+000	
136.0	spare11	REAL	0.000000e+000	0.000000e+000	
140.0	Correttore_0	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
144.0	Correttore_10	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
148.0	Correttore_20	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
152.0	Correttore_30	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
156.0	Correttore_40	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
160.0	Correttore_50	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
164.0	Correttore_60	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
168.0	Correttore_70	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
172.0	Correttore_80	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
176.0	Correttore_90	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
180.0	Correttore_100	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
184.0	Correttore_110	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
188.0	Correttore_120	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
192.0	Correttore_130	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
196.0	Correttore_140	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
200.0	Correttore_150	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
204.0	Correttore_160	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
208.0	Correttore_170	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
212.0	Correttore_180	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
216.0	Correttore_190	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
220.0	Correttore_200	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
224.0	Correttore_210	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
228.0	Correttore_220	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
232.0	Correttore_230	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
236.0	Correttore_240	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240
240.0	Correttore_250	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
244.0	Correttore_260	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
248.0	Correttore_270	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
252.0	Correttore_280	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
256.0	Correttore_290	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
260.0	Correttore_300	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
264.0	Correttore_310	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
268.0	Correttore_320	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
272.0	Correttore_330	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
276.0	Correttore_340	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
280.0	Correttore_350	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
284.0	Correz_uscita_10	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
288.0	Correz_uscita_20	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
292.0	Correz_uscita_30	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi
296.0	Descrizione	STRING [20]	"	"	Descrizione
318.0	Tipo2	REAL	0.000000e+000	0.000000e+000	Tipo albero
322.0	Fresa2	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
326.0	Perno2	REAL	0.000000e+000	0.000000e+000	Numero di perno
330.0	Diametro2	REAL	0.000000e+000	0.000000e+000	Diametro perno
334.0	Raggio2	REAL	1.250000e+002	1.250000e+002	Raggio fresa
338.0	Correzione_raggio2	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
342.0	Eccentrico2	REAL	1.621510e+002	1.621510e+002	Eccentrico

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
346.0	Ingresso_tuffo2	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
350.0	Corr_altezza2	REAL	0.000000e+000	0.000000e+000	Correzione altezza
354.0	Corr_X2	REAL	0.000000e+000	0.000000e+000	Correzione asse X
358.0	Ang_lav_entrata2	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
362.0	Velocita_12	REAL	0.000000e+000	0.000000e+000	Velocità 1
366.0	Diam_commut_12	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
370.0	Velocita_22	REAL	0.000000e+000	0.000000e+000	Velocità 2
374.0	Diam_commut_22	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
378.0	Velocita_32	REAL	0.000000e+000	0.000000e+000	Velocità 3
382.0	Diam_commut_32	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
386.0	Velocita_42	REAL	0.000000e+000	0.000000e+000	Velocità 4
390.0	Diam_avvio2	REAL	0.000000e+000	0.000000e+000	Diametro avvio
394.0	Veloc_rotazione2	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
398.0	Veloc_uscita2	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
402.0	Posiz_contropunta_12	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
406.0	Posiz_contropunta_22	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
410.0	Quota_lavoro_Z2	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z2
414.0	Corr_quota_Z2	REAL	0.000000e+000	0.000000e+000	Correttore quota Z2
418.0	spare22	REAL	0.000000e+000	0.000000e+000	
422.0	spare32	REAL	0.000000e+000	0.000000e+000	
426.0	spare42	REAL	0.000000e+000	0.000000e+000	
430.0	spare52	REAL	0.000000e+000	0.000000e+000	
434.0	spare62	REAL	0.000000e+000	0.000000e+000	
438.0	spare72	REAL	0.000000e+000	0.000000e+000	
442.0	spare82	REAL	0.000000e+000	0.000000e+000	
446.0	spare92	REAL	0.000000e+000	0.000000e+000	
450.0	spare102	REAL	0.000000e+000	0.000000e+000	
454.0	spare112	REAL	0.000000e+000	0.000000e+000	
458.0	Correttore_02	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
462.0	Correttore_102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
466.0	Correttore_202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
470.0	Correttore_302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
474.0	Correttore_402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
478.0	Correttore_502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
482.0	Correttore_602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
486.0	Correttore_702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
490.0	Correttore_802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
494.0	Correttore_902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
498.0	Correttore_1002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
502.0	Correttore_1102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
506.0	Correttore_1202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
510.0	Correttore_1302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
514.0	Correttore_1402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
518.0	Correttore_1502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
522.0	Correttore_1602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
526.0	Correttore_1702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
530.0	Correttore_1802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
534.0	Correttore_1902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
538.0	Correttore_2002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
542.0	Correttore_2102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
546.0	Correttore_2202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
550.0	Correttore_2302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
554.0	Correttore_2402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
558.0	Correttore_2502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
562.0	Correttore_2602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
566.0	Correttore_2702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
570.0	Correttore_2802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
574.0	Correttore_2902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
578.0	Correttore_3002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
582.0	Correttore_3102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
586.0	Correttore_3202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
590.0	Correttore_3302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
594.0	Correttore_3402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
598.0	Correttore_3502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
602.0	Correz_uscita_102	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
606.0	Correz_uscita_202	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
610.0	Correz_uscita_302	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi

DB603 - <offline>

"RICETTA_3"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT600

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:** 2**Lunghezza (blocco / dati):**

01018 / 00614

Data e ora**Codice:**

18/02/2015 09.51.41

Interfaccia:

16/02/2015 14.04.29

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)
09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	Tipo	REAL	0.000000e+000	0.000000e+000	Tipo albero
4.0	Fresa	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
8.0	Perno	REAL	0.000000e+000	0.000000e+000	Numero di perno
12.0	Diametro	REAL	0.000000e+000	0.000000e+000	Diametro perno
16.0	Raggio	REAL	1.250000e+002	1.250000e+002	Raggio fresa
20.0	Correzione_raggio	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
24.0	Eccentrico	REAL	1.621510e+002	1.621510e+002	Eccentrico
28.0	Ingresso_tuffo	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
32.0	Corr_altezza	REAL	0.000000e+000	0.000000e+000	Correzione altezza
36.0	Corr_X	REAL	0.000000e+000	0.000000e+000	Correzione asse X
40.0	Ang_lav_entrata	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
44.0	Velocita_1	REAL	0.000000e+000	0.000000e+000	Velocità 1
48.0	Diam_commut_1	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
52.0	Velocita_2	REAL	0.000000e+000	0.000000e+000	Velocità 2
56.0	Diam_commut_2	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
60.0	Velocita_3	REAL	0.000000e+000	0.000000e+000	Velocità 3
64.0	Diam_commut_3	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
68.0	Velocita_4	REAL	0.000000e+000	0.000000e+000	Velocità 4
72.0	Diam_avvio	REAL	0.000000e+000	0.000000e+000	Diametro avvio
76.0	Veloc_rotazione	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
80.0	Veloc_uscita	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
84.0	Posiz_contropunta_1	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
88.0	Posiz_contropunta_2	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
92.0	Quota_lavoro_Z	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z
96.0	Corr_quota_Z	REAL	0.000000e+000	0.000000e+000	Correttore quota Z
100.0	Press_Acc_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione accostamento cuneo in Bar
104.0	Press_Lavoro_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione lavoro cuneo in Bar
108.0	spare4	REAL	0.000000e+000	0.000000e+000	
112.0	spare5	REAL	0.000000e+000	0.000000e+000	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	spare6	REAL	0.000000e+000	0.000000e+000	
120.0	spare7	REAL	0.000000e+000	0.000000e+000	
124.0	spare8	REAL	0.000000e+000	0.000000e+000	
128.0	spare9	REAL	0.000000e+000	0.000000e+000	
132.0	spare10	REAL	0.000000e+000	0.000000e+000	
136.0	spare11	REAL	0.000000e+000	0.000000e+000	
140.0	Correttore_0	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
144.0	Correttore_10	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
148.0	Correttore_20	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
152.0	Correttore_30	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
156.0	Correttore_40	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
160.0	Correttore_50	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
164.0	Correttore_60	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
168.0	Correttore_70	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
172.0	Correttore_80	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
176.0	Correttore_90	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
180.0	Correttore_100	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
184.0	Correttore_110	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
188.0	Correttore_120	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
192.0	Correttore_130	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
196.0	Correttore_140	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
200.0	Correttore_150	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
204.0	Correttore_160	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
208.0	Correttore_170	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
212.0	Correttore_180	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
216.0	Correttore_190	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
220.0	Correttore_200	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
224.0	Correttore_210	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
228.0	Correttore_220	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
232.0	Correttore_230	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
236.0	Correttore_240	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240
240.0	Correttore_250	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
244.0	Correttore_260	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
248.0	Correttore_270	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
252.0	Correttore_280	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
256.0	Correttore_290	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
260.0	Correttore_300	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
264.0	Correttore_310	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
268.0	Correttore_320	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
272.0	Correttore_330	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
276.0	Correttore_340	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
280.0	Correttore_350	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
284.0	Correz_uscita_10	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
288.0	Correz_uscita_20	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
292.0	Correz_uscita_30	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi
296.0	Descrizione	STRING [20]	"	"	Descrizione
318.0	Tipo2	REAL	0.000000e+000	0.000000e+000	Tipo albero
322.0	Fresa2	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
326.0	Perno2	REAL	0.000000e+000	0.000000e+000	Numero di perno
330.0	Diametro2	REAL	0.000000e+000	0.000000e+000	Diametro perno
334.0	Raggio2	REAL	1.250000e+002	1.250000e+002	Raggio fresa
338.0	Correzione_raggio2	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
342.0	Eccentrico2	REAL	1.621510e+002	1.621510e+002	Eccentrico

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
346.0	Ingresso_tuffo2	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
350.0	Corr_altezza2	REAL	0.000000e+000	0.000000e+000	Correzione altezza
354.0	Corr_X2	REAL	0.000000e+000	0.000000e+000	Correzione asse X
358.0	Ang_lav_entrata2	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
362.0	Velocita_12	REAL	0.000000e+000	0.000000e+000	Velocità 1
366.0	Diam_commut_12	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
370.0	Velocita_22	REAL	0.000000e+000	0.000000e+000	Velocità 2
374.0	Diam_commut_22	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
378.0	Velocita_32	REAL	0.000000e+000	0.000000e+000	Velocità 3
382.0	Diam_commut_32	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
386.0	Velocita_42	REAL	0.000000e+000	0.000000e+000	Velocità 4
390.0	Diam_avvio2	REAL	0.000000e+000	0.000000e+000	Diametro avvio
394.0	Veloc_rotazione2	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
398.0	Veloc_uscita2	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
402.0	Posiz_contropunta_12	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
406.0	Posiz_contropunta_22	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
410.0	Quota_lavoro_Z2	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z2
414.0	Corr_quota_Z2	REAL	0.000000e+000	0.000000e+000	Correttore quota Z2
418.0	spare22	REAL	0.000000e+000	0.000000e+000	
422.0	spare32	REAL	0.000000e+000	0.000000e+000	
426.0	spare42	REAL	0.000000e+000	0.000000e+000	
430.0	spare52	REAL	0.000000e+000	0.000000e+000	
434.0	spare62	REAL	0.000000e+000	0.000000e+000	
438.0	spare72	REAL	0.000000e+000	0.000000e+000	
442.0	spare82	REAL	0.000000e+000	0.000000e+000	
446.0	spare92	REAL	0.000000e+000	0.000000e+000	
450.0	spare102	REAL	0.000000e+000	0.000000e+000	
454.0	spare112	REAL	0.000000e+000	0.000000e+000	
458.0	Correttore_02	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
462.0	Correttore_102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
466.0	Correttore_202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
470.0	Correttore_302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
474.0	Correttore_402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
478.0	Correttore_502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
482.0	Correttore_602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
486.0	Correttore_702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
490.0	Correttore_802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
494.0	Correttore_902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
498.0	Correttore_1002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
502.0	Correttore_1102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
506.0	Correttore_1202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
510.0	Correttore_1302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
514.0	Correttore_1402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
518.0	Correttore_1502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
522.0	Correttore_1602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
526.0	Correttore_1702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
530.0	Correttore_1802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
534.0	Correttore_1902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
538.0	Correttore_2002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
542.0	Correttore_2102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
546.0	Correttore_2202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
550.0	Correttore_2302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
554.0	Correttore_2402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
558.0	Correttore_2502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
562.0	Correttore_2602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
566.0	Correttore_2702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
570.0	Correttore_2802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
574.0	Correttore_2902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
578.0	Correttore_3002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
582.0	Correttore_3102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
586.0	Correttore_3202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
590.0	Correttore_3302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
594.0	Correttore_3402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
598.0	Correttore_3502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
602.0	Correz_uscita_102	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
606.0	Correz_uscita_202	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
610.0	Correz_uscita_302	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi

DB604 - <offline>

"RICETTA_4"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT600

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:** 2**Lunghezza (blocco / dati):**

01018 / 00614

Data e ora**Codice:**

18/02/2015 09.51.41

Interfaccia:

16/02/2015 14.04.29

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)
09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	Tipo	REAL	0.000000e+000	0.000000e+000	Tipo albero
4.0	Fresa	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
8.0	Perno	REAL	0.000000e+000	0.000000e+000	Numero di perno
12.0	Diametro	REAL	0.000000e+000	0.000000e+000	Diametro perno
16.0	Raggio	REAL	1.250000e+002	1.250000e+002	Raggio fresa
20.0	Correzione_raggio	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
24.0	Eccentrico	REAL	1.621510e+002	1.621510e+002	Eccentrico
28.0	Ingresso_tuffo	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
32.0	Corr_altezza	REAL	0.000000e+000	0.000000e+000	Correzione altezza
36.0	Corr_X	REAL	0.000000e+000	0.000000e+000	Correzione asse X
40.0	Ang_lav_entrata	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
44.0	Velocita_1	REAL	0.000000e+000	0.000000e+000	Velocità 1
48.0	Diam_commut_1	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
52.0	Velocita_2	REAL	0.000000e+000	0.000000e+000	Velocità 2
56.0	Diam_commut_2	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
60.0	Velocita_3	REAL	0.000000e+000	0.000000e+000	Velocità 3
64.0	Diam_commut_3	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
68.0	Velocita_4	REAL	0.000000e+000	0.000000e+000	Velocità 4
72.0	Diam_avvio	REAL	0.000000e+000	0.000000e+000	Diametro avvio
76.0	Veloc_rotazione	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
80.0	Veloc_uscita	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
84.0	Posiz_contropunta_1	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
88.0	Posiz_contropunta_2	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
92.0	Quota_lavoro_Z	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z
96.0	Corr_quota_Z	REAL	0.000000e+000	0.000000e+000	Correttore quota Z
100.0	Press_Acc_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione accostamento cuneo in Bar
104.0	Press_Lavoro_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione lavoro cuneo in Bar
108.0	spare4	REAL	0.000000e+000	0.000000e+000	
112.0	spare5	REAL	0.000000e+000	0.000000e+000	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	spare6	REAL	0.000000e+000	0.000000e+000	
120.0	spare7	REAL	0.000000e+000	0.000000e+000	
124.0	spare8	REAL	0.000000e+000	0.000000e+000	
128.0	spare9	REAL	0.000000e+000	0.000000e+000	
132.0	spare10	REAL	0.000000e+000	0.000000e+000	
136.0	spare11	REAL	0.000000e+000	0.000000e+000	
140.0	Correttore_0	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
144.0	Correttore_10	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
148.0	Correttore_20	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
152.0	Correttore_30	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
156.0	Correttore_40	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
160.0	Correttore_50	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
164.0	Correttore_60	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
168.0	Correttore_70	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
172.0	Correttore_80	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
176.0	Correttore_90	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
180.0	Correttore_100	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
184.0	Correttore_110	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
188.0	Correttore_120	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
192.0	Correttore_130	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
196.0	Correttore_140	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
200.0	Correttore_150	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
204.0	Correttore_160	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
208.0	Correttore_170	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
212.0	Correttore_180	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
216.0	Correttore_190	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
220.0	Correttore_200	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
224.0	Correttore_210	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
228.0	Correttore_220	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
232.0	Correttore_230	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
236.0	Correttore_240	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240
240.0	Correttore_250	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
244.0	Correttore_260	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
248.0	Correttore_270	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
252.0	Correttore_280	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
256.0	Correttore_290	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
260.0	Correttore_300	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
264.0	Correttore_310	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
268.0	Correttore_320	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
272.0	Correttore_330	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
276.0	Correttore_340	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
280.0	Correttore_350	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
284.0	Correz_uscita_10	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
288.0	Correz_uscita_20	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
292.0	Correz_uscita_30	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi
296.0	Descrizione	STRING [20]	"	"	Descrizione
318.0	Tipo2	REAL	0.000000e+000	0.000000e+000	Tipo albero
322.0	Fresa2	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
326.0	Perno2	REAL	0.000000e+000	0.000000e+000	Numero di perno
330.0	Diametro2	REAL	0.000000e+000	0.000000e+000	Diametro perno
334.0	Raggio2	REAL	1.250000e+002	1.250000e+002	Raggio fresa
338.0	Correzione_raggio2	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
342.0	Eccentrico2	REAL	1.621510e+002	1.621510e+002	Eccentrico

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
346.0	Ingresso_tuffo2	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
350.0	Corr_altezza2	REAL	0.000000e+000	0.000000e+000	Correzione altezza
354.0	Corr_X2	REAL	0.000000e+000	0.000000e+000	Correzione asse X
358.0	Ang_lav_entrata2	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
362.0	Velocita_12	REAL	0.000000e+000	0.000000e+000	Velocità 1
366.0	Diam_commut_12	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
370.0	Velocita_22	REAL	0.000000e+000	0.000000e+000	Velocità 2
374.0	Diam_commut_22	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
378.0	Velocita_32	REAL	0.000000e+000	0.000000e+000	Velocità 3
382.0	Diam_commut_32	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
386.0	Velocita_42	REAL	0.000000e+000	0.000000e+000	Velocità 4
390.0	Diam_avvio2	REAL	0.000000e+000	0.000000e+000	Diametro avvio
394.0	Veloc_rotazione2	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
398.0	Veloc_uscita2	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
402.0	Posiz_contropunta_12	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
406.0	Posiz_contropunta_22	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
410.0	Quota_lavoro_Z2	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z2
414.0	Corr_quota_Z2	REAL	0.000000e+000	0.000000e+000	Correttore quota Z2
418.0	spare22	REAL	0.000000e+000	0.000000e+000	
422.0	spare32	REAL	0.000000e+000	0.000000e+000	
426.0	spare42	REAL	0.000000e+000	0.000000e+000	
430.0	spare52	REAL	0.000000e+000	0.000000e+000	
434.0	spare62	REAL	0.000000e+000	0.000000e+000	
438.0	spare72	REAL	0.000000e+000	0.000000e+000	
442.0	spare82	REAL	0.000000e+000	0.000000e+000	
446.0	spare92	REAL	0.000000e+000	0.000000e+000	
450.0	spare102	REAL	0.000000e+000	0.000000e+000	
454.0	spare112	REAL	0.000000e+000	0.000000e+000	
458.0	Correttore_02	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
462.0	Correttore_102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
466.0	Correttore_202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
470.0	Correttore_302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
474.0	Correttore_402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
478.0	Correttore_502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
482.0	Correttore_602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
486.0	Correttore_702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
490.0	Correttore_802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
494.0	Correttore_902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
498.0	Correttore_1002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
502.0	Correttore_1102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
506.0	Correttore_1202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
510.0	Correttore_1302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
514.0	Correttore_1402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
518.0	Correttore_1502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
522.0	Correttore_1602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
526.0	Correttore_1702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
530.0	Correttore_1802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
534.0	Correttore_1902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
538.0	Correttore_2002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
542.0	Correttore_2102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
546.0	Correttore_2202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
550.0	Correttore_2302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
554.0	Correttore_2402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
558.0	Correttore_2502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
562.0	Correttore_2602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
566.0	Correttore_2702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
570.0	Correttore_2802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
574.0	Correttore_2902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
578.0	Correttore_3002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
582.0	Correttore_3102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
586.0	Correttore_3202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
590.0	Correttore_3302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
594.0	Correttore_3402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
598.0	Correttore_3502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
602.0	Correz_uscita_102	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
606.0	Correz_uscita_202	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
610.0	Correz_uscita_302	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi

DB605 - <offline>

"RICETTA_5"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT600

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:** 2**Lunghezza (blocco / dati):**

01018 / 00614

Data e ora**Codice:**

18/02/2015 09.51.41

Interfaccia:

16/02/2015 14.04.29

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)
09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	Tipo	REAL	0.000000e+000	0.000000e+000	Tipo albero
4.0	Fresa	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
8.0	Perno	REAL	0.000000e+000	0.000000e+000	Numero di perno
12.0	Diametro	REAL	0.000000e+000	0.000000e+000	Diametro perno
16.0	Raggio	REAL	1.250000e+002	1.250000e+002	Raggio fresa
20.0	Correzione_raggio	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
24.0	Eccentrico	REAL	1.621510e+002	1.621510e+002	Eccentrico
28.0	Ingresso_tuffo	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
32.0	Corr_altezza	REAL	0.000000e+000	0.000000e+000	Correzione altezza
36.0	Corr_X	REAL	0.000000e+000	0.000000e+000	Correzione asse X
40.0	Ang_lav_entrata	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
44.0	Velocita_1	REAL	0.000000e+000	0.000000e+000	Velocità 1
48.0	Diam_commut_1	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
52.0	Velocita_2	REAL	0.000000e+000	0.000000e+000	Velocità 2
56.0	Diam_commut_2	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
60.0	Velocita_3	REAL	0.000000e+000	0.000000e+000	Velocità 3
64.0	Diam_commut_3	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
68.0	Velocita_4	REAL	0.000000e+000	0.000000e+000	Velocità 4
72.0	Diam_avvio	REAL	0.000000e+000	0.000000e+000	Diametro avvio
76.0	Veloc_rotazione	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
80.0	Veloc_uscita	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
84.0	Posiz_contropunta_1	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
88.0	Posiz_contropunta_2	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
92.0	Quota_lavoro_Z	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z
96.0	Corr_quota_Z	REAL	0.000000e+000	0.000000e+000	Correttore quota Z
100.0	Press_Acc_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione accostamento cuneo in Bar
104.0	Press_Lavoro_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione lavoro cuneo in Bar
108.0	spare4	REAL	0.000000e+000	0.000000e+000	
112.0	spare5	REAL	0.000000e+000	0.000000e+000	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	spare6	REAL	0.000000e+000	0.000000e+000	
120.0	spare7	REAL	0.000000e+000	0.000000e+000	
124.0	spare8	REAL	0.000000e+000	0.000000e+000	
128.0	spare9	REAL	0.000000e+000	0.000000e+000	
132.0	spare10	REAL	0.000000e+000	0.000000e+000	
136.0	spare11	REAL	0.000000e+000	0.000000e+000	
140.0	Correttore_0	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
144.0	Correttore_10	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
148.0	Correttore_20	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
152.0	Correttore_30	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
156.0	Correttore_40	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
160.0	Correttore_50	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
164.0	Correttore_60	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
168.0	Correttore_70	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
172.0	Correttore_80	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
176.0	Correttore_90	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
180.0	Correttore_100	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
184.0	Correttore_110	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
188.0	Correttore_120	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
192.0	Correttore_130	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
196.0	Correttore_140	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
200.0	Correttore_150	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
204.0	Correttore_160	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
208.0	Correttore_170	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
212.0	Correttore_180	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
216.0	Correttore_190	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
220.0	Correttore_200	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
224.0	Correttore_210	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
228.0	Correttore_220	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
232.0	Correttore_230	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
236.0	Correttore_240	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240
240.0	Correttore_250	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
244.0	Correttore_260	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
248.0	Correttore_270	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
252.0	Correttore_280	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
256.0	Correttore_290	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
260.0	Correttore_300	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
264.0	Correttore_310	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
268.0	Correttore_320	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
272.0	Correttore_330	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
276.0	Correttore_340	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
280.0	Correttore_350	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
284.0	Correz_uscita_10	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
288.0	Correz_uscita_20	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
292.0	Correz_uscita_30	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi
296.0	Descrizione	STRING [20]	"	"	Descrizione
318.0	Tipo2	REAL	0.000000e+000	0.000000e+000	Tipo albero
322.0	Fresa2	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
326.0	Perno2	REAL	0.000000e+000	0.000000e+000	Numero di perno
330.0	Diametro2	REAL	0.000000e+000	0.000000e+000	Diametro perno
334.0	Raggio2	REAL	1.250000e+002	1.250000e+002	Raggio fresa
338.0	Correzione_raggio2	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
342.0	Eccentrico2	REAL	1.621510e+002	1.621510e+002	Eccentrico

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
346.0	Ingresso_tuffo2	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
350.0	Corr_altezza2	REAL	0.000000e+000	0.000000e+000	Correzione altezza
354.0	Corr_X2	REAL	0.000000e+000	0.000000e+000	Correzione asse X
358.0	Ang_lav_entrata2	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
362.0	Velocita_12	REAL	0.000000e+000	0.000000e+000	Velocità 1
366.0	Diam_commut_12	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
370.0	Velocita_22	REAL	0.000000e+000	0.000000e+000	Velocità 2
374.0	Diam_commut_22	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
378.0	Velocita_32	REAL	0.000000e+000	0.000000e+000	Velocità 3
382.0	Diam_commut_32	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
386.0	Velocita_42	REAL	0.000000e+000	0.000000e+000	Velocità 4
390.0	Diam_avvio2	REAL	0.000000e+000	0.000000e+000	Diametro avvio
394.0	Veloc_rotazione2	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
398.0	Veloc_uscita2	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
402.0	Posiz_contropunta_12	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
406.0	Posiz_contropunta_22	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
410.0	Quota_lavoro_Z2	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z2
414.0	Corr_quota_Z2	REAL	0.000000e+000	0.000000e+000	Correttore quota Z2
418.0	spare22	REAL	0.000000e+000	0.000000e+000	
422.0	spare32	REAL	0.000000e+000	0.000000e+000	
426.0	spare42	REAL	0.000000e+000	0.000000e+000	
430.0	spare52	REAL	0.000000e+000	0.000000e+000	
434.0	spare62	REAL	0.000000e+000	0.000000e+000	
438.0	spare72	REAL	0.000000e+000	0.000000e+000	
442.0	spare82	REAL	0.000000e+000	0.000000e+000	
446.0	spare92	REAL	0.000000e+000	0.000000e+000	
450.0	spare102	REAL	0.000000e+000	0.000000e+000	
454.0	spare112	REAL	0.000000e+000	0.000000e+000	
458.0	Correttore_02	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
462.0	Correttore_102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
466.0	Correttore_202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
470.0	Correttore_302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
474.0	Correttore_402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
478.0	Correttore_502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
482.0	Correttore_602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
486.0	Correttore_702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
490.0	Correttore_802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
494.0	Correttore_902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
498.0	Correttore_1002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
502.0	Correttore_1102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
506.0	Correttore_1202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
510.0	Correttore_1302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
514.0	Correttore_1402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
518.0	Correttore_1502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
522.0	Correttore_1602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
526.0	Correttore_1702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
530.0	Correttore_1802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
534.0	Correttore_1902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
538.0	Correttore_2002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
542.0	Correttore_2102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
546.0	Correttore_2202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
550.0	Correttore_2302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
554.0	Correttore_2402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
558.0	Correttore_2502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
562.0	Correttore_2602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
566.0	Correttore_2702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
570.0	Correttore_2802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
574.0	Correttore_2902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
578.0	Correttore_3002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
582.0	Correttore_3102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
586.0	Correttore_3202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
590.0	Correttore_3302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
594.0	Correttore_3402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
598.0	Correttore_3502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
602.0	Correz_uscita_102	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
606.0	Correz_uscita_202	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
610.0	Correz_uscita_302	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi

DB606 - <offline>

"RICETTA_6"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT600

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:** 2**Lunghezza (blocco / dati):**

01018 / 00614

Data e ora**Codice:**

18/02/2015 09.51.41

Interfaccia:

16/02/2015 14.04.29

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)
09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	Tipo	REAL	0.000000e+000	0.000000e+000	Tipo albero
4.0	Fresa	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
8.0	Perno	REAL	0.000000e+000	0.000000e+000	Numero di perno
12.0	Diametro	REAL	0.000000e+000	0.000000e+000	Diametro perno
16.0	Raggio	REAL	1.250000e+002	1.250000e+002	Raggio fresa
20.0	Correzione_raggio	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
24.0	Eccentrico	REAL	1.621510e+002	1.621510e+002	Eccentrico
28.0	Ingresso_tuffo	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
32.0	Corr_altezza	REAL	0.000000e+000	0.000000e+000	Correzione altezza
36.0	Corr_X	REAL	0.000000e+000	0.000000e+000	Correzione asse X
40.0	Ang_lav_entrata	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
44.0	Velocita_1	REAL	0.000000e+000	0.000000e+000	Velocità 1
48.0	Diam_commut_1	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
52.0	Velocita_2	REAL	0.000000e+000	0.000000e+000	Velocità 2
56.0	Diam_commut_2	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
60.0	Velocita_3	REAL	0.000000e+000	0.000000e+000	Velocità 3
64.0	Diam_commut_3	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
68.0	Velocita_4	REAL	0.000000e+000	0.000000e+000	Velocità 4
72.0	Diam_avvio	REAL	0.000000e+000	0.000000e+000	Diametro avvio
76.0	Veloc_rotazione	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
80.0	Veloc_uscita	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
84.0	Posiz_contropunta_1	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
88.0	Posiz_contropunta_2	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
92.0	Quota_lavoro_Z	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z
96.0	Corr_quota_Z	REAL	0.000000e+000	0.000000e+000	Correttore quota Z
100.0	Press_Acc_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione accostamento cuneo in Bar
104.0	Press_Lavoro_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione lavoro cuneo in Bar
108.0	spare4	REAL	0.000000e+000	0.000000e+000	
112.0	spare5	REAL	0.000000e+000	0.000000e+000	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	spare6	REAL	0.000000e+000	0.000000e+000	
120.0	spare7	REAL	0.000000e+000	0.000000e+000	
124.0	spare8	REAL	0.000000e+000	0.000000e+000	
128.0	spare9	REAL	0.000000e+000	0.000000e+000	
132.0	spare10	REAL	0.000000e+000	0.000000e+000	
136.0	spare11	REAL	0.000000e+000	0.000000e+000	
140.0	Correttore_0	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
144.0	Correttore_10	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
148.0	Correttore_20	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
152.0	Correttore_30	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
156.0	Correttore_40	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
160.0	Correttore_50	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
164.0	Correttore_60	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
168.0	Correttore_70	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
172.0	Correttore_80	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
176.0	Correttore_90	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
180.0	Correttore_100	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
184.0	Correttore_110	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
188.0	Correttore_120	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
192.0	Correttore_130	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
196.0	Correttore_140	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
200.0	Correttore_150	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
204.0	Correttore_160	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
208.0	Correttore_170	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
212.0	Correttore_180	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
216.0	Correttore_190	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
220.0	Correttore_200	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
224.0	Correttore_210	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
228.0	Correttore_220	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
232.0	Correttore_230	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
236.0	Correttore_240	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240
240.0	Correttore_250	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
244.0	Correttore_260	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
248.0	Correttore_270	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
252.0	Correttore_280	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
256.0	Correttore_290	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
260.0	Correttore_300	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
264.0	Correttore_310	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
268.0	Correttore_320	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
272.0	Correttore_330	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
276.0	Correttore_340	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
280.0	Correttore_350	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
284.0	Correz_uscita_10	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
288.0	Correz_uscita_20	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
292.0	Correz_uscita_30	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi
296.0	Descrizione	STRING [20]	"	"	Descrizione
318.0	Tipo2	REAL	0.000000e+000	0.000000e+000	Tipo albero
322.0	Fresa2	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
326.0	Perno2	REAL	0.000000e+000	0.000000e+000	Numero di perno
330.0	Diametro2	REAL	0.000000e+000	0.000000e+000	Diametro perno
334.0	Raggio2	REAL	1.250000e+002	1.250000e+002	Raggio fresa
338.0	Correzione_raggio2	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
342.0	Eccentrico2	REAL	1.621510e+002	1.621510e+002	Eccentrico

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
346.0	Ingresso_tuffo2	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
350.0	Corr_altezza2	REAL	0.000000e+000	0.000000e+000	Correzione altezza
354.0	Corr_X2	REAL	0.000000e+000	0.000000e+000	Correzione asse X
358.0	Ang_lav_entrata2	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
362.0	Velocita_12	REAL	0.000000e+000	0.000000e+000	Velocità 1
366.0	Diam_commut_12	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
370.0	Velocita_22	REAL	0.000000e+000	0.000000e+000	Velocità 2
374.0	Diam_commut_22	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
378.0	Velocita_32	REAL	0.000000e+000	0.000000e+000	Velocità 3
382.0	Diam_commut_32	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
386.0	Velocita_42	REAL	0.000000e+000	0.000000e+000	Velocità 4
390.0	Diam_avvio2	REAL	0.000000e+000	0.000000e+000	Diametro avvio
394.0	Veloc_rotazione2	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
398.0	Veloc_uscita2	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
402.0	Posiz_contropunta_12	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
406.0	Posiz_contropunta_22	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
410.0	Quota_lavoro_Z2	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z2
414.0	Corr_quota_Z2	REAL	0.000000e+000	0.000000e+000	Correttore quota Z2
418.0	spare22	REAL	0.000000e+000	0.000000e+000	
422.0	spare32	REAL	0.000000e+000	0.000000e+000	
426.0	spare42	REAL	0.000000e+000	0.000000e+000	
430.0	spare52	REAL	0.000000e+000	0.000000e+000	
434.0	spare62	REAL	0.000000e+000	0.000000e+000	
438.0	spare72	REAL	0.000000e+000	0.000000e+000	
442.0	spare82	REAL	0.000000e+000	0.000000e+000	
446.0	spare92	REAL	0.000000e+000	0.000000e+000	
450.0	spare102	REAL	0.000000e+000	0.000000e+000	
454.0	spare112	REAL	0.000000e+000	0.000000e+000	
458.0	Correttore_02	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
462.0	Correttore_102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
466.0	Correttore_202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
470.0	Correttore_302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
474.0	Correttore_402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
478.0	Correttore_502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
482.0	Correttore_602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
486.0	Correttore_702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
490.0	Correttore_802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
494.0	Correttore_902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
498.0	Correttore_1002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
502.0	Correttore_1102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
506.0	Correttore_1202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
510.0	Correttore_1302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
514.0	Correttore_1402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
518.0	Correttore_1502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
522.0	Correttore_1602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
526.0	Correttore_1702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
530.0	Correttore_1802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
534.0	Correttore_1902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
538.0	Correttore_2002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
542.0	Correttore_2102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
546.0	Correttore_2202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
550.0	Correttore_2302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
554.0	Correttore_2402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
558.0	Correttore_2502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
562.0	Correttore_2602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
566.0	Correttore_2702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
570.0	Correttore_2802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
574.0	Correttore_2902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
578.0	Correttore_3002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
582.0	Correttore_3102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
586.0	Correttore_3202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
590.0	Correttore_3302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
594.0	Correttore_3402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
598.0	Correttore_3502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
602.0	Correz_uscita_102	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
606.0	Correz_uscita_202	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
610.0	Correz_uscita_302	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi

DB607 - <offline>

"RICETTA_7"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT600

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:** 2**Lunghezza (blocco / dati):**

01018 / 00614

Data e ora**Codice:**

18/02/2015 09.51.41

Interfaccia:

16/02/2015 14.04.29

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)
09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	Tipo	REAL	0.000000e+000	0.000000e+000	Tipo albero
4.0	Fresa	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
8.0	Perno	REAL	0.000000e+000	0.000000e+000	Numero di perno
12.0	Diametro	REAL	0.000000e+000	0.000000e+000	Diametro perno
16.0	Raggio	REAL	1.250000e+002	1.250000e+002	Raggio fresa
20.0	Correzione_raggio	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
24.0	Eccentrico	REAL	1.621510e+002	1.621510e+002	Eccentrico
28.0	Ingresso_tuffo	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
32.0	Corr_altezza	REAL	0.000000e+000	0.000000e+000	Correzione altezza
36.0	Corr_X	REAL	0.000000e+000	0.000000e+000	Correzione asse X
40.0	Ang_lav_entrata	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
44.0	Velocita_1	REAL	0.000000e+000	0.000000e+000	Velocità 1
48.0	Diam_commut_1	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
52.0	Velocita_2	REAL	0.000000e+000	0.000000e+000	Velocità 2
56.0	Diam_commut_2	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
60.0	Velocita_3	REAL	0.000000e+000	0.000000e+000	Velocità 3
64.0	Diam_commut_3	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
68.0	Velocita_4	REAL	0.000000e+000	0.000000e+000	Velocità 4
72.0	Diam_avvio	REAL	0.000000e+000	0.000000e+000	Diametro avvio
76.0	Veloc_rotazione	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
80.0	Veloc_uscita	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
84.0	Posiz_contropunta_1	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
88.0	Posiz_contropunta_2	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
92.0	Quota_lavoro_Z	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z
96.0	Corr_quota_Z	REAL	0.000000e+000	0.000000e+000	Correttore quota Z
100.0	Press_Acc_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione accostamento cuneo in Bar
104.0	Press_Lavoro_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione lavoro cuneo in Bar
108.0	spare4	REAL	0.000000e+000	0.000000e+000	
112.0	spare5	REAL	0.000000e+000	0.000000e+000	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	spare6	REAL	0.000000e+000	0.000000e+000	
120.0	spare7	REAL	0.000000e+000	0.000000e+000	
124.0	spare8	REAL	0.000000e+000	0.000000e+000	
128.0	spare9	REAL	0.000000e+000	0.000000e+000	
132.0	spare10	REAL	0.000000e+000	0.000000e+000	
136.0	spare11	REAL	0.000000e+000	0.000000e+000	
140.0	Correttore_0	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
144.0	Correttore_10	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
148.0	Correttore_20	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
152.0	Correttore_30	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
156.0	Correttore_40	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
160.0	Correttore_50	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
164.0	Correttore_60	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
168.0	Correttore_70	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
172.0	Correttore_80	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
176.0	Correttore_90	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
180.0	Correttore_100	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
184.0	Correttore_110	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
188.0	Correttore_120	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
192.0	Correttore_130	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
196.0	Correttore_140	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
200.0	Correttore_150	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
204.0	Correttore_160	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
208.0	Correttore_170	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
212.0	Correttore_180	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
216.0	Correttore_190	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
220.0	Correttore_200	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
224.0	Correttore_210	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
228.0	Correttore_220	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
232.0	Correttore_230	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
236.0	Correttore_240	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240
240.0	Correttore_250	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
244.0	Correttore_260	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
248.0	Correttore_270	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
252.0	Correttore_280	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
256.0	Correttore_290	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
260.0	Correttore_300	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
264.0	Correttore_310	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
268.0	Correttore_320	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
272.0	Correttore_330	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
276.0	Correttore_340	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
280.0	Correttore_350	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
284.0	Correz_uscita_10	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
288.0	Correz_uscita_20	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
292.0	Correz_uscita_30	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi
296.0	Descrizione	STRING [20]	"	"	Descrizione
318.0	Tipo2	REAL	0.000000e+000	0.000000e+000	Tipo albero
322.0	Fresa2	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
326.0	Perno2	REAL	0.000000e+000	0.000000e+000	Numero di perno
330.0	Diametro2	REAL	0.000000e+000	0.000000e+000	Diametro perno
334.0	Raggio2	REAL	1.250000e+002	1.250000e+002	Raggio fresa
338.0	Correzione_raggio2	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
342.0	Eccentrico2	REAL	1.621510e+002	1.621510e+002	Eccentrico

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
346.0	Ingresso_tuffo2	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
350.0	Corr_altezza2	REAL	0.000000e+000	0.000000e+000	Correzione altezza
354.0	Corr_X2	REAL	0.000000e+000	0.000000e+000	Correzione asse X
358.0	Ang_lav_entrata2	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
362.0	Velocita_12	REAL	0.000000e+000	0.000000e+000	Velocità 1
366.0	Diam_commut_12	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
370.0	Velocita_22	REAL	0.000000e+000	0.000000e+000	Velocità 2
374.0	Diam_commut_22	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
378.0	Velocita_32	REAL	0.000000e+000	0.000000e+000	Velocità 3
382.0	Diam_commut_32	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
386.0	Velocita_42	REAL	0.000000e+000	0.000000e+000	Velocità 4
390.0	Diam_avvio2	REAL	0.000000e+000	0.000000e+000	Diametro avvio
394.0	Veloc_rotazione2	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
398.0	Veloc_uscita2	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
402.0	Posiz_contropunta_12	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
406.0	Posiz_contropunta_22	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
410.0	Quota_lavoro_Z2	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z2
414.0	Corr_quota_Z2	REAL	0.000000e+000	0.000000e+000	Correttore quota Z2
418.0	spare22	REAL	0.000000e+000	0.000000e+000	
422.0	spare32	REAL	0.000000e+000	0.000000e+000	
426.0	spare42	REAL	0.000000e+000	0.000000e+000	
430.0	spare52	REAL	0.000000e+000	0.000000e+000	
434.0	spare62	REAL	0.000000e+000	0.000000e+000	
438.0	spare72	REAL	0.000000e+000	0.000000e+000	
442.0	spare82	REAL	0.000000e+000	0.000000e+000	
446.0	spare92	REAL	0.000000e+000	0.000000e+000	
450.0	spare102	REAL	0.000000e+000	0.000000e+000	
454.0	spare112	REAL	0.000000e+000	0.000000e+000	
458.0	Correttore_02	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
462.0	Correttore_102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
466.0	Correttore_202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
470.0	Correttore_302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
474.0	Correttore_402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
478.0	Correttore_502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
482.0	Correttore_602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
486.0	Correttore_702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
490.0	Correttore_802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
494.0	Correttore_902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
498.0	Correttore_1002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
502.0	Correttore_1102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
506.0	Correttore_1202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
510.0	Correttore_1302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
514.0	Correttore_1402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
518.0	Correttore_1502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
522.0	Correttore_1602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
526.0	Correttore_1702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
530.0	Correttore_1802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
534.0	Correttore_1902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
538.0	Correttore_2002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
542.0	Correttore_2102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
546.0	Correttore_2202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
550.0	Correttore_2302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
554.0	Correttore_2402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
558.0	Correttore_2502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
562.0	Correttore_2602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
566.0	Correttore_2702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
570.0	Correttore_2802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
574.0	Correttore_2902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
578.0	Correttore_3002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
582.0	Correttore_3102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
586.0	Correttore_3202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
590.0	Correttore_3302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
594.0	Correttore_3402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
598.0	Correttore_3502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
602.0	Correz_uscita_102	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
606.0	Correz_uscita_202	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
610.0	Correz_uscita_302	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi

DB608 - <offline>

"RICETTA_8"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT600

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:** 2**Lunghezza (blocco / dati):**

01018 / 00614

Data e ora**Codice:**

18/02/2015 09.51.41

Interfaccia:

16/02/2015 14.04.29

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)
09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	Tipo	REAL	0.000000e+000	0.000000e+000	Tipo albero
4.0	Fresa	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
8.0	Perno	REAL	0.000000e+000	0.000000e+000	Numero di perno
12.0	Diametro	REAL	0.000000e+000	0.000000e+000	Diametro perno
16.0	Raggio	REAL	1.250000e+002	1.250000e+002	Raggio fresa
20.0	Correzione_raggio	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
24.0	Eccentrico	REAL	1.621510e+002	1.621510e+002	Eccentrico
28.0	Ingresso_tuffo	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
32.0	Corr_altezza	REAL	0.000000e+000	0.000000e+000	Correzione altezza
36.0	Corr_X	REAL	0.000000e+000	0.000000e+000	Correzione asse X
40.0	Ang_lav_entrata	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
44.0	Velocita_1	REAL	0.000000e+000	0.000000e+000	Velocità 1
48.0	Diam_commut_1	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
52.0	Velocita_2	REAL	0.000000e+000	0.000000e+000	Velocità 2
56.0	Diam_commut_2	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
60.0	Velocita_3	REAL	0.000000e+000	0.000000e+000	Velocità 3
64.0	Diam_commut_3	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
68.0	Velocita_4	REAL	0.000000e+000	0.000000e+000	Velocità 4
72.0	Diam_avvio	REAL	0.000000e+000	0.000000e+000	Diametro avvio
76.0	Veloc_rotazione	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
80.0	Veloc_uscita	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
84.0	Posiz_contropunta_1	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
88.0	Posiz_contropunta_2	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
92.0	Quota_lavoro_Z	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z
96.0	Corr_quota_Z	REAL	0.000000e+000	0.000000e+000	Correttore quota Z
100.0	Press_Acc_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione accostamento cuneo in Bar
104.0	Press_Lavoro_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione lavoro cuneo in Bar
108.0	spare4	REAL	0.000000e+000	0.000000e+000	
112.0	spare5	REAL	0.000000e+000	0.000000e+000	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	spare6	REAL	0.000000e+000	0.000000e+000	
120.0	spare7	REAL	0.000000e+000	0.000000e+000	
124.0	spare8	REAL	0.000000e+000	0.000000e+000	
128.0	spare9	REAL	0.000000e+000	0.000000e+000	
132.0	spare10	REAL	0.000000e+000	0.000000e+000	
136.0	spare11	REAL	0.000000e+000	0.000000e+000	
140.0	Correttore_0	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
144.0	Correttore_10	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
148.0	Correttore_20	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
152.0	Correttore_30	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
156.0	Correttore_40	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
160.0	Correttore_50	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
164.0	Correttore_60	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
168.0	Correttore_70	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
172.0	Correttore_80	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
176.0	Correttore_90	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
180.0	Correttore_100	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
184.0	Correttore_110	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
188.0	Correttore_120	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
192.0	Correttore_130	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
196.0	Correttore_140	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
200.0	Correttore_150	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
204.0	Correttore_160	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
208.0	Correttore_170	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
212.0	Correttore_180	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
216.0	Correttore_190	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
220.0	Correttore_200	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
224.0	Correttore_210	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
228.0	Correttore_220	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
232.0	Correttore_230	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
236.0	Correttore_240	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240
240.0	Correttore_250	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
244.0	Correttore_260	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
248.0	Correttore_270	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
252.0	Correttore_280	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
256.0	Correttore_290	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
260.0	Correttore_300	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
264.0	Correttore_310	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
268.0	Correttore_320	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
272.0	Correttore_330	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
276.0	Correttore_340	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
280.0	Correttore_350	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
284.0	Correz_uscita_10	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
288.0	Correz_uscita_20	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
292.0	Correz_uscita_30	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi
296.0	Descrizione	STRING [20]	"	"	Descrizione
318.0	Tipo2	REAL	0.000000e+000	0.000000e+000	Tipo albero
322.0	Fresa2	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
326.0	Perno2	REAL	0.000000e+000	0.000000e+000	Numero di perno
330.0	Diametro2	REAL	0.000000e+000	0.000000e+000	Diametro perno
334.0	Raggio2	REAL	1.250000e+002	1.250000e+002	Raggio fresa
338.0	Correzione_raggio2	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
342.0	Eccentrico2	REAL	1.621510e+002	1.621510e+002	Eccentrico

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
346.0	Ingresso_tuffo2	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
350.0	Corr_altezza2	REAL	0.000000e+000	0.000000e+000	Correzione altezza
354.0	Corr_X2	REAL	0.000000e+000	0.000000e+000	Correzione asse X
358.0	Ang_lav_entrata2	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
362.0	Velocita_12	REAL	0.000000e+000	0.000000e+000	Velocità 1
366.0	Diam_commut_12	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
370.0	Velocita_22	REAL	0.000000e+000	0.000000e+000	Velocità 2
374.0	Diam_commut_22	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
378.0	Velocita_32	REAL	0.000000e+000	0.000000e+000	Velocità 3
382.0	Diam_commut_32	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
386.0	Velocita_42	REAL	0.000000e+000	0.000000e+000	Velocità 4
390.0	Diam_avvio2	REAL	0.000000e+000	0.000000e+000	Diametro avvio
394.0	Veloc_rotazione2	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
398.0	Veloc_uscita2	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
402.0	Posiz_contropunta_12	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
406.0	Posiz_contropunta_22	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
410.0	Quota_lavoro_Z2	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z2
414.0	Corr_quota_Z2	REAL	0.000000e+000	0.000000e+000	Correttore quota Z2
418.0	spare22	REAL	0.000000e+000	0.000000e+000	
422.0	spare32	REAL	0.000000e+000	0.000000e+000	
426.0	spare42	REAL	0.000000e+000	0.000000e+000	
430.0	spare52	REAL	0.000000e+000	0.000000e+000	
434.0	spare62	REAL	0.000000e+000	0.000000e+000	
438.0	spare72	REAL	0.000000e+000	0.000000e+000	
442.0	spare82	REAL	0.000000e+000	0.000000e+000	
446.0	spare92	REAL	0.000000e+000	0.000000e+000	
450.0	spare102	REAL	0.000000e+000	0.000000e+000	
454.0	spare112	REAL	0.000000e+000	0.000000e+000	
458.0	Correttore_02	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
462.0	Correttore_102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
466.0	Correttore_202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
470.0	Correttore_302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
474.0	Correttore_402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
478.0	Correttore_502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
482.0	Correttore_602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
486.0	Correttore_702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
490.0	Correttore_802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
494.0	Correttore_902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
498.0	Correttore_1002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
502.0	Correttore_1102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
506.0	Correttore_1202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
510.0	Correttore_1302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
514.0	Correttore_1402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
518.0	Correttore_1502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
522.0	Correttore_1602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
526.0	Correttore_1702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
530.0	Correttore_1802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
534.0	Correttore_1902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
538.0	Correttore_2002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
542.0	Correttore_2102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
546.0	Correttore_2202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
550.0	Correttore_2302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
554.0	Correttore_2402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
558.0	Correttore_2502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
562.0	Correttore_2602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
566.0	Correttore_2702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
570.0	Correttore_2802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
574.0	Correttore_2902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
578.0	Correttore_3002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
582.0	Correttore_3102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
586.0	Correttore_3202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
590.0	Correttore_3302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
594.0	Correttore_3402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
598.0	Correttore_3502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
602.0	Correz_uscita_102	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
606.0	Correz_uscita_202	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
610.0	Correz_uscita_302	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi

DB609 - <offline>

"RICETTA_9"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT600

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:** 2**Lunghezza (blocco / dati):**

01018 / 00614

Data e ora**Codice:**

18/02/2015 09.51.41

Interfaccia:

16/02/2015 14.04.29

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)
09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	Tipo	REAL	0.000000e+000	0.000000e+000	Tipo albero
4.0	Fresa	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
8.0	Perno	REAL	0.000000e+000	0.000000e+000	Numero di perno
12.0	Diametro	REAL	0.000000e+000	0.000000e+000	Diametro perno
16.0	Raggio	REAL	1.250000e+002	1.250000e+002	Raggio fresa
20.0	Correzione_raggio	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
24.0	Eccentrico	REAL	1.621510e+002	1.621510e+002	Eccentrico
28.0	Ingresso_tuffo	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
32.0	Corr_altezza	REAL	0.000000e+000	0.000000e+000	Correzione altezza
36.0	Corr_X	REAL	0.000000e+000	0.000000e+000	Correzione asse X
40.0	Ang_lav_entrata	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
44.0	Velocita_1	REAL	0.000000e+000	0.000000e+000	Velocità 1
48.0	Diam_commut_1	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
52.0	Velocita_2	REAL	0.000000e+000	0.000000e+000	Velocità 2
56.0	Diam_commut_2	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
60.0	Velocita_3	REAL	0.000000e+000	0.000000e+000	Velocità 3
64.0	Diam_commut_3	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
68.0	Velocita_4	REAL	0.000000e+000	0.000000e+000	Velocità 4
72.0	Diam_avvio	REAL	0.000000e+000	0.000000e+000	Diametro avvio
76.0	Veloc_rotazione	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
80.0	Veloc_uscita	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
84.0	Posiz_contropunta_1	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
88.0	Posiz_contropunta_2	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
92.0	Quota_lavoro_Z	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z
96.0	Corr_quota_Z	REAL	0.000000e+000	0.000000e+000	Correttore quota Z
100.0	Press_Acc_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione accostamento cuneo in Bar
104.0	Press_Lavoro_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione lavoro cuneo in Bar
108.0	spare4	REAL	0.000000e+000	0.000000e+000	
112.0	spare5	REAL	0.000000e+000	0.000000e+000	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	spare6	REAL	0.000000e+000	0.000000e+000	
120.0	spare7	REAL	0.000000e+000	0.000000e+000	
124.0	spare8	REAL	0.000000e+000	0.000000e+000	
128.0	spare9	REAL	0.000000e+000	0.000000e+000	
132.0	spare10	REAL	0.000000e+000	0.000000e+000	
136.0	spare11	REAL	0.000000e+000	0.000000e+000	
140.0	Correttore_0	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
144.0	Correttore_10	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
148.0	Correttore_20	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
152.0	Correttore_30	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
156.0	Correttore_40	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
160.0	Correttore_50	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
164.0	Correttore_60	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
168.0	Correttore_70	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
172.0	Correttore_80	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
176.0	Correttore_90	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
180.0	Correttore_100	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
184.0	Correttore_110	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
188.0	Correttore_120	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
192.0	Correttore_130	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
196.0	Correttore_140	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
200.0	Correttore_150	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
204.0	Correttore_160	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
208.0	Correttore_170	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
212.0	Correttore_180	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
216.0	Correttore_190	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
220.0	Correttore_200	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
224.0	Correttore_210	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
228.0	Correttore_220	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
232.0	Correttore_230	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
236.0	Correttore_240	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240
240.0	Correttore_250	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
244.0	Correttore_260	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
248.0	Correttore_270	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
252.0	Correttore_280	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
256.0	Correttore_290	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
260.0	Correttore_300	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
264.0	Correttore_310	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
268.0	Correttore_320	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
272.0	Correttore_330	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
276.0	Correttore_340	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
280.0	Correttore_350	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
284.0	Correz_uscita_10	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
288.0	Correz_uscita_20	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
292.0	Correz_uscita_30	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi
296.0	Descrizione	STRING [20]	"	"	Descrizione
318.0	Tipo2	REAL	0.000000e+000	0.000000e+000	Tipo albero
322.0	Fresa2	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
326.0	Perno2	REAL	0.000000e+000	0.000000e+000	Numero di perno
330.0	Diametro2	REAL	0.000000e+000	0.000000e+000	Diametro perno
334.0	Raggio2	REAL	1.250000e+002	1.250000e+002	Raggio fresa
338.0	Correzione_raggio2	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
342.0	Eccentrico2	REAL	1.621510e+002	1.621510e+002	Eccentrico

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
346.0	Ingresso_tuffo2	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
350.0	Corr_altezza2	REAL	0.000000e+000	0.000000e+000	Correzione altezza
354.0	Corr_X2	REAL	0.000000e+000	0.000000e+000	Correzione asse X
358.0	Ang_lav_entrata2	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
362.0	Velocita_12	REAL	0.000000e+000	0.000000e+000	Velocità 1
366.0	Diam_commut_12	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
370.0	Velocita_22	REAL	0.000000e+000	0.000000e+000	Velocità 2
374.0	Diam_commut_22	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
378.0	Velocita_32	REAL	0.000000e+000	0.000000e+000	Velocità 3
382.0	Diam_commut_32	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
386.0	Velocita_42	REAL	0.000000e+000	0.000000e+000	Velocità 4
390.0	Diam_avvio2	REAL	0.000000e+000	0.000000e+000	Diametro avvio
394.0	Veloc_rotazione2	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
398.0	Veloc_uscita2	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
402.0	Posiz_contropunta_12	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
406.0	Posiz_contropunta_22	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
410.0	Quota_lavoro_Z2	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z2
414.0	Corr_quota_Z2	REAL	0.000000e+000	0.000000e+000	Correttore quota Z2
418.0	spare22	REAL	0.000000e+000	0.000000e+000	
422.0	spare32	REAL	0.000000e+000	0.000000e+000	
426.0	spare42	REAL	0.000000e+000	0.000000e+000	
430.0	spare52	REAL	0.000000e+000	0.000000e+000	
434.0	spare62	REAL	0.000000e+000	0.000000e+000	
438.0	spare72	REAL	0.000000e+000	0.000000e+000	
442.0	spare82	REAL	0.000000e+000	0.000000e+000	
446.0	spare92	REAL	0.000000e+000	0.000000e+000	
450.0	spare102	REAL	0.000000e+000	0.000000e+000	
454.0	spare112	REAL	0.000000e+000	0.000000e+000	
458.0	Correttore_02	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
462.0	Correttore_102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
466.0	Correttore_202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
470.0	Correttore_302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
474.0	Correttore_402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
478.0	Correttore_502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
482.0	Correttore_602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
486.0	Correttore_702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
490.0	Correttore_802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
494.0	Correttore_902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
498.0	Correttore_1002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
502.0	Correttore_1102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
506.0	Correttore_1202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
510.0	Correttore_1302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
514.0	Correttore_1402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
518.0	Correttore_1502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
522.0	Correttore_1602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
526.0	Correttore_1702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
530.0	Correttore_1802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
534.0	Correttore_1902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
538.0	Correttore_2002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
542.0	Correttore_2102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
546.0	Correttore_2202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
550.0	Correttore_2302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
554.0	Correttore_2402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
558.0	Correttore_2502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
562.0	Correttore_2602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
566.0	Correttore_2702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
570.0	Correttore_2802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
574.0	Correttore_2902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
578.0	Correttore_3002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
582.0	Correttore_3102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
586.0	Correttore_3202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
590.0	Correttore_3302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
594.0	Correttore_3402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
598.0	Correttore_3502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
602.0	Correz_uscita_102	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
606.0	Correz_uscita_202	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
610.0	Correz_uscita_302	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi

DB610 - <offline>

"RICETTA_10"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT600

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:**

2

Lunghezza (blocco / dati):

01018 / 00614

Data e ora**Codice:**

18/02/2015 09.51.41

Interfaccia:

16/02/2015 14.04.29

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)
09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	Tipo	REAL	0.000000e+000	0.000000e+000	Tipo albero
4.0	Fresa	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
8.0	Perno	REAL	0.000000e+000	0.000000e+000	Numero di perno
12.0	Diametro	REAL	0.000000e+000	0.000000e+000	Diametro perno
16.0	Raggio	REAL	1.250000e+002	1.250000e+002	Raggio fresa
20.0	Correzione_raggio	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
24.0	Eccentrico	REAL	1.621510e+002	1.621510e+002	Eccentrico
28.0	Ingresso_tuffo	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
32.0	Corr_altezza	REAL	0.000000e+000	0.000000e+000	Correzione altezza
36.0	Corr_X	REAL	0.000000e+000	0.000000e+000	Correzione asse X
40.0	Ang_lav_entrata	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
44.0	Velocita_1	REAL	0.000000e+000	0.000000e+000	Velocità 1
48.0	Diam_commut_1	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
52.0	Velocita_2	REAL	0.000000e+000	0.000000e+000	Velocità 2
56.0	Diam_commut_2	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
60.0	Velocita_3	REAL	0.000000e+000	0.000000e+000	Velocità 3
64.0	Diam_commut_3	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
68.0	Velocita_4	REAL	0.000000e+000	0.000000e+000	Velocità 4
72.0	Diam_avvio	REAL	0.000000e+000	0.000000e+000	Diametro avvio
76.0	Veloc_rotazione	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
80.0	Veloc_uscita	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
84.0	Posiz_contropunta_1	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
88.0	Posiz_contropunta_2	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
92.0	Quota_lavoro_Z	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z
96.0	Corr_quota_Z	REAL	0.000000e+000	0.000000e+000	Correttore quota Z
100.0	Press_Acc_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione accostamento cuneo in Bar
104.0	Press_Lavoro_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione lavoro cuneo in Bar
108.0	spare4	REAL	0.000000e+000	0.000000e+000	
112.0	spare5	REAL	0.000000e+000	0.000000e+000	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	spare6	REAL	0.000000e+000	0.000000e+000	
120.0	spare7	REAL	0.000000e+000	0.000000e+000	
124.0	spare8	REAL	0.000000e+000	0.000000e+000	
128.0	spare9	REAL	0.000000e+000	0.000000e+000	
132.0	spare10	REAL	0.000000e+000	0.000000e+000	
136.0	spare11	REAL	0.000000e+000	0.000000e+000	
140.0	Correttore_0	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
144.0	Correttore_10	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
148.0	Correttore_20	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
152.0	Correttore_30	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
156.0	Correttore_40	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
160.0	Correttore_50	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
164.0	Correttore_60	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
168.0	Correttore_70	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
172.0	Correttore_80	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
176.0	Correttore_90	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
180.0	Correttore_100	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
184.0	Correttore_110	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
188.0	Correttore_120	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
192.0	Correttore_130	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
196.0	Correttore_140	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
200.0	Correttore_150	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
204.0	Correttore_160	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
208.0	Correttore_170	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
212.0	Correttore_180	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
216.0	Correttore_190	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
220.0	Correttore_200	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
224.0	Correttore_210	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
228.0	Correttore_220	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
232.0	Correttore_230	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
236.0	Correttore_240	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240
240.0	Correttore_250	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
244.0	Correttore_260	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
248.0	Correttore_270	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
252.0	Correttore_280	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
256.0	Correttore_290	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
260.0	Correttore_300	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
264.0	Correttore_310	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
268.0	Correttore_320	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
272.0	Correttore_330	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
276.0	Correttore_340	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
280.0	Correttore_350	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
284.0	Correz_uscita_10	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
288.0	Correz_uscita_20	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
292.0	Correz_uscita_30	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi
296.0	Descrizione	STRING [20]	"	"	Descrizione
318.0	Tipo2	REAL	0.000000e+000	0.000000e+000	Tipo albero
322.0	Fresa2	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
326.0	Perno2	REAL	0.000000e+000	0.000000e+000	Numero di perno
330.0	Diametro2	REAL	0.000000e+000	0.000000e+000	Diametro perno
334.0	Raggio2	REAL	1.250000e+002	1.250000e+002	Raggio fresa
338.0	Correzione_raggio2	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
342.0	Eccentrico2	REAL	1.621510e+002	1.621510e+002	Eccentrico

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
346.0	Ingresso_tuffo2	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
350.0	Corr_altezza2	REAL	0.000000e+000	0.000000e+000	Correzione altezza
354.0	Corr_X2	REAL	0.000000e+000	0.000000e+000	Correzione asse X
358.0	Ang_lav_entrata2	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
362.0	Velocita_12	REAL	0.000000e+000	0.000000e+000	Velocità 1
366.0	Diam_commut_12	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
370.0	Velocita_22	REAL	0.000000e+000	0.000000e+000	Velocità 2
374.0	Diam_commut_22	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
378.0	Velocita_32	REAL	0.000000e+000	0.000000e+000	Velocità 3
382.0	Diam_commut_32	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
386.0	Velocita_42	REAL	0.000000e+000	0.000000e+000	Velocità 4
390.0	Diam_avvio2	REAL	0.000000e+000	0.000000e+000	Diametro avvio
394.0	Veloc_rotazione2	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
398.0	Veloc_uscita2	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
402.0	Posiz_contropunta_12	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
406.0	Posiz_contropunta_22	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
410.0	Quota_lavoro_Z2	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z2
414.0	Corr_quota_Z2	REAL	0.000000e+000	0.000000e+000	Correttore quota Z2
418.0	spare22	REAL	0.000000e+000	0.000000e+000	
422.0	spare32	REAL	0.000000e+000	0.000000e+000	
426.0	spare42	REAL	0.000000e+000	0.000000e+000	
430.0	spare52	REAL	0.000000e+000	0.000000e+000	
434.0	spare62	REAL	0.000000e+000	0.000000e+000	
438.0	spare72	REAL	0.000000e+000	0.000000e+000	
442.0	spare82	REAL	0.000000e+000	0.000000e+000	
446.0	spare92	REAL	0.000000e+000	0.000000e+000	
450.0	spare102	REAL	0.000000e+000	0.000000e+000	
454.0	spare112	REAL	0.000000e+000	0.000000e+000	
458.0	Correttore_02	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
462.0	Correttore_102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
466.0	Correttore_202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
470.0	Correttore_302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
474.0	Correttore_402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
478.0	Correttore_502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
482.0	Correttore_602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
486.0	Correttore_702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
490.0	Correttore_802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
494.0	Correttore_902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
498.0	Correttore_1002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
502.0	Correttore_1102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
506.0	Correttore_1202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
510.0	Correttore_1302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
514.0	Correttore_1402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
518.0	Correttore_1502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
522.0	Correttore_1602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
526.0	Correttore_1702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
530.0	Correttore_1802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
534.0	Correttore_1902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
538.0	Correttore_2002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
542.0	Correttore_2102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
546.0	Correttore_2202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
550.0	Correttore_2302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
554.0	Correttore_2402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
558.0	Correttore_2502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
562.0	Correttore_2602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
566.0	Correttore_2702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
570.0	Correttore_2802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
574.0	Correttore_2902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
578.0	Correttore_3002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
582.0	Correttore_3102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
586.0	Correttore_3202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
590.0	Correttore_3302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
594.0	Correttore_3402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
598.0	Correttore_3502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
602.0	Correz_uscita_102	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
606.0	Correz_uscita_202	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
610.0	Correz_uscita_302	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi

DB611 - <offline>

"RICETTA_11"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT600

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:** 2**Lunghezza (blocco / dati):**

01018 / 00614

Data e ora**Codice:**

18/02/2015 09.51.41

Interfaccia:

16/02/2015 14.04.29

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)
09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	Tipo	REAL	0.000000e+000	0.000000e+000	Tipo albero
4.0	Fresa	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
8.0	Perno	REAL	0.000000e+000	0.000000e+000	Numero di perno
12.0	Diametro	REAL	0.000000e+000	0.000000e+000	Diametro perno
16.0	Raggio	REAL	1.250000e+002	1.250000e+002	Raggio fresa
20.0	Correzione_raggio	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
24.0	Eccentrico	REAL	1.621510e+002	1.621510e+002	Eccentrico
28.0	Ingresso_tuffo	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
32.0	Corr_altezza	REAL	0.000000e+000	0.000000e+000	Correzione altezza
36.0	Corr_X	REAL	0.000000e+000	0.000000e+000	Correzione asse X
40.0	Ang_lav_entrata	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
44.0	Velocita_1	REAL	0.000000e+000	0.000000e+000	Velocità 1
48.0	Diam_commut_1	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
52.0	Velocita_2	REAL	0.000000e+000	0.000000e+000	Velocità 2
56.0	Diam_commut_2	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
60.0	Velocita_3	REAL	0.000000e+000	0.000000e+000	Velocità 3
64.0	Diam_commut_3	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
68.0	Velocita_4	REAL	0.000000e+000	0.000000e+000	Velocità 4
72.0	Diam_avvio	REAL	0.000000e+000	0.000000e+000	Diametro avvio
76.0	Veloc_rotazione	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
80.0	Veloc_uscita	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
84.0	Posiz_contropunta_1	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
88.0	Posiz_contropunta_2	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
92.0	Quota_lavoro_Z	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z
96.0	Corr_quota_Z	REAL	0.000000e+000	0.000000e+000	Correttore quota Z
100.0	Press_Acc_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione accostamento cuneo in Bar
104.0	Press_Lavoro_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione lavoro cuneo in Bar
108.0	spare4	REAL	0.000000e+000	0.000000e+000	
112.0	spare5	REAL	0.000000e+000	0.000000e+000	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	spare6	REAL	0.000000e+000	0.000000e+000	
120.0	spare7	REAL	0.000000e+000	0.000000e+000	
124.0	spare8	REAL	0.000000e+000	0.000000e+000	
128.0	spare9	REAL	0.000000e+000	0.000000e+000	
132.0	spare10	REAL	0.000000e+000	0.000000e+000	
136.0	spare11	REAL	0.000000e+000	0.000000e+000	
140.0	Correttore_0	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
144.0	Correttore_10	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
148.0	Correttore_20	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
152.0	Correttore_30	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
156.0	Correttore_40	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
160.0	Correttore_50	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
164.0	Correttore_60	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
168.0	Correttore_70	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
172.0	Correttore_80	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
176.0	Correttore_90	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
180.0	Correttore_100	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
184.0	Correttore_110	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
188.0	Correttore_120	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
192.0	Correttore_130	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
196.0	Correttore_140	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
200.0	Correttore_150	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
204.0	Correttore_160	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
208.0	Correttore_170	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
212.0	Correttore_180	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
216.0	Correttore_190	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
220.0	Correttore_200	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
224.0	Correttore_210	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
228.0	Correttore_220	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
232.0	Correttore_230	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
236.0	Correttore_240	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240
240.0	Correttore_250	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
244.0	Correttore_260	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
248.0	Correttore_270	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
252.0	Correttore_280	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
256.0	Correttore_290	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
260.0	Correttore_300	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
264.0	Correttore_310	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
268.0	Correttore_320	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
272.0	Correttore_330	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
276.0	Correttore_340	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
280.0	Correttore_350	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
284.0	Correz_uscita_10	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
288.0	Correz_uscita_20	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
292.0	Correz_uscita_30	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi
296.0	Descrizione	STRING [20]	"	"	Descrizione
318.0	Tipo2	REAL	0.000000e+000	0.000000e+000	Tipo albero
322.0	Fresa2	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
326.0	Perno2	REAL	0.000000e+000	0.000000e+000	Numero di perno
330.0	Diametro2	REAL	0.000000e+000	0.000000e+000	Diametro perno
334.0	Raggio2	REAL	1.250000e+002	1.250000e+002	Raggio fresa
338.0	Correzione_raggio2	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
342.0	Eccentrico2	REAL	1.621510e+002	1.621510e+002	Eccentrico

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
346.0	Ingresso_tuffo2	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
350.0	Corr_altezza2	REAL	0.000000e+000	0.000000e+000	Correzione altezza
354.0	Corr_X2	REAL	0.000000e+000	0.000000e+000	Correzione asse X
358.0	Ang_lav_entrata2	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
362.0	Velocita_12	REAL	0.000000e+000	0.000000e+000	Velocità 1
366.0	Diam_commut_12	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
370.0	Velocita_22	REAL	0.000000e+000	0.000000e+000	Velocità 2
374.0	Diam_commut_22	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
378.0	Velocita_32	REAL	0.000000e+000	0.000000e+000	Velocità 3
382.0	Diam_commut_32	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
386.0	Velocita_42	REAL	0.000000e+000	0.000000e+000	Velocità 4
390.0	Diam_avvio2	REAL	0.000000e+000	0.000000e+000	Diametro avvio
394.0	Veloc_rotazione2	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
398.0	Veloc_uscita2	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
402.0	Posiz_contropunta_12	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
406.0	Posiz_contropunta_22	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
410.0	Quota_lavoro_Z2	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z2
414.0	Corr_quota_Z2	REAL	0.000000e+000	0.000000e+000	Correttore quota Z2
418.0	spare22	REAL	0.000000e+000	0.000000e+000	
422.0	spare32	REAL	0.000000e+000	0.000000e+000	
426.0	spare42	REAL	0.000000e+000	0.000000e+000	
430.0	spare52	REAL	0.000000e+000	0.000000e+000	
434.0	spare62	REAL	0.000000e+000	0.000000e+000	
438.0	spare72	REAL	0.000000e+000	0.000000e+000	
442.0	spare82	REAL	0.000000e+000	0.000000e+000	
446.0	spare92	REAL	0.000000e+000	0.000000e+000	
450.0	spare102	REAL	0.000000e+000	0.000000e+000	
454.0	spare112	REAL	0.000000e+000	0.000000e+000	
458.0	Correttore_02	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
462.0	Correttore_102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
466.0	Correttore_202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
470.0	Correttore_302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
474.0	Correttore_402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
478.0	Correttore_502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
482.0	Correttore_602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
486.0	Correttore_702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
490.0	Correttore_802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
494.0	Correttore_902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
498.0	Correttore_1002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
502.0	Correttore_1102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
506.0	Correttore_1202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
510.0	Correttore_1302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
514.0	Correttore_1402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
518.0	Correttore_1502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
522.0	Correttore_1602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
526.0	Correttore_1702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
530.0	Correttore_1802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
534.0	Correttore_1902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
538.0	Correttore_2002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
542.0	Correttore_2102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
546.0	Correttore_2202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
550.0	Correttore_2302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
554.0	Correttore_2402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
558.0	Correttore_2502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
562.0	Correttore_2602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
566.0	Correttore_2702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
570.0	Correttore_2802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
574.0	Correttore_2902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
578.0	Correttore_3002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
582.0	Correttore_3102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
586.0	Correttore_3202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
590.0	Correttore_3302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
594.0	Correttore_3402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
598.0	Correttore_3502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
602.0	Correz_uscita_102	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
606.0	Correz_uscita_202	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
610.0	Correz_uscita_302	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi

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"RICETTA_12"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT600

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:** 2**Lunghezza (blocco / dati):**

01018 / 00614

Data e ora**Codice:**

18/02/2015 09.51.41

Interfaccia:

16/02/2015 14.04.29

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)
09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	Tipo	REAL	0.000000e+000	0.000000e+000	Tipo albero
4.0	Fresa	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
8.0	Perno	REAL	0.000000e+000	0.000000e+000	Numero di perno
12.0	Diametro	REAL	0.000000e+000	0.000000e+000	Diametro perno
16.0	Raggio	REAL	1.250000e+002	1.250000e+002	Raggio fresa
20.0	Correzione_raggio	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
24.0	Eccentrico	REAL	1.621510e+002	1.621510e+002	Eccentrico
28.0	Ingresso_tuffo	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
32.0	Corr_altezza	REAL	0.000000e+000	0.000000e+000	Correzione altezza
36.0	Corr_X	REAL	0.000000e+000	0.000000e+000	Correzione asse X
40.0	Ang_lav_entrata	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
44.0	Velocita_1	REAL	0.000000e+000	0.000000e+000	Velocità 1
48.0	Diam_commut_1	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
52.0	Velocita_2	REAL	0.000000e+000	0.000000e+000	Velocità 2
56.0	Diam_commut_2	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
60.0	Velocita_3	REAL	0.000000e+000	0.000000e+000	Velocità 3
64.0	Diam_commut_3	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
68.0	Velocita_4	REAL	0.000000e+000	0.000000e+000	Velocità 4
72.0	Diam_avvio	REAL	0.000000e+000	0.000000e+000	Diametro avvio
76.0	Veloc_rotazione	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
80.0	Veloc_uscita	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
84.0	Posiz_contropunta_1	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
88.0	Posiz_contropunta_2	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
92.0	Quota_lavoro_Z	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z
96.0	Corr_quota_Z	REAL	0.000000e+000	0.000000e+000	Correttore quota Z
100.0	Press_Acc_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione accostamento cuneo in Bar
104.0	Press_Lavoro_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione lavoro cuneo in Bar
108.0	spare4	REAL	0.000000e+000	0.000000e+000	
112.0	spare5	REAL	0.000000e+000	0.000000e+000	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	spare6	REAL	0.000000e+000	0.000000e+000	
120.0	spare7	REAL	0.000000e+000	0.000000e+000	
124.0	spare8	REAL	0.000000e+000	0.000000e+000	
128.0	spare9	REAL	0.000000e+000	0.000000e+000	
132.0	spare10	REAL	0.000000e+000	0.000000e+000	
136.0	spare11	REAL	0.000000e+000	0.000000e+000	
140.0	Correttore_0	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
144.0	Correttore_10	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
148.0	Correttore_20	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
152.0	Correttore_30	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
156.0	Correttore_40	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
160.0	Correttore_50	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
164.0	Correttore_60	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
168.0	Correttore_70	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
172.0	Correttore_80	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
176.0	Correttore_90	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
180.0	Correttore_100	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
184.0	Correttore_110	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
188.0	Correttore_120	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
192.0	Correttore_130	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
196.0	Correttore_140	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
200.0	Correttore_150	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
204.0	Correttore_160	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
208.0	Correttore_170	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
212.0	Correttore_180	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
216.0	Correttore_190	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
220.0	Correttore_200	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
224.0	Correttore_210	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
228.0	Correttore_220	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
232.0	Correttore_230	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
236.0	Correttore_240	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240
240.0	Correttore_250	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
244.0	Correttore_260	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
248.0	Correttore_270	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
252.0	Correttore_280	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
256.0	Correttore_290	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
260.0	Correttore_300	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
264.0	Correttore_310	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
268.0	Correttore_320	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
272.0	Correttore_330	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
276.0	Correttore_340	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
280.0	Correttore_350	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
284.0	Correz_uscita_10	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
288.0	Correz_uscita_20	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
292.0	Correz_uscita_30	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi
296.0	Descrizione	STRING [20]	"	"	Descrizione
318.0	Tipo2	REAL	0.000000e+000	0.000000e+000	Tipo albero
322.0	Fresa2	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
326.0	Perno2	REAL	0.000000e+000	0.000000e+000	Numero di perno
330.0	Diametro2	REAL	0.000000e+000	0.000000e+000	Diametro perno
334.0	Raggio2	REAL	1.250000e+002	1.250000e+002	Raggio fresa
338.0	Correzione_raggio2	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
342.0	Eccentrico2	REAL	1.621510e+002	1.621510e+002	Eccentrico

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
346.0	Ingresso_tuffo2	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
350.0	Corr_altezza2	REAL	0.000000e+000	0.000000e+000	Correzione altezza
354.0	Corr_X2	REAL	0.000000e+000	0.000000e+000	Correzione asse X
358.0	Ang_lav_entrata2	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
362.0	Velocita_12	REAL	0.000000e+000	0.000000e+000	Velocità 1
366.0	Diam_commut_12	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
370.0	Velocita_22	REAL	0.000000e+000	0.000000e+000	Velocità 2
374.0	Diam_commut_22	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
378.0	Velocita_32	REAL	0.000000e+000	0.000000e+000	Velocità 3
382.0	Diam_commut_32	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
386.0	Velocita_42	REAL	0.000000e+000	0.000000e+000	Velocità 4
390.0	Diam_avvio2	REAL	0.000000e+000	0.000000e+000	Diametro avvio
394.0	Veloc_rotazione2	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
398.0	Veloc_uscita2	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
402.0	Posiz_contropunta_12	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
406.0	Posiz_contropunta_22	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
410.0	Quota_lavoro_Z2	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z2
414.0	Corr_quota_Z2	REAL	0.000000e+000	0.000000e+000	Correttore quota Z2
418.0	spare22	REAL	0.000000e+000	0.000000e+000	
422.0	spare32	REAL	0.000000e+000	0.000000e+000	
426.0	spare42	REAL	0.000000e+000	0.000000e+000	
430.0	spare52	REAL	0.000000e+000	0.000000e+000	
434.0	spare62	REAL	0.000000e+000	0.000000e+000	
438.0	spare72	REAL	0.000000e+000	0.000000e+000	
442.0	spare82	REAL	0.000000e+000	0.000000e+000	
446.0	spare92	REAL	0.000000e+000	0.000000e+000	
450.0	spare102	REAL	0.000000e+000	0.000000e+000	
454.0	spare112	REAL	0.000000e+000	0.000000e+000	
458.0	Correttore_02	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
462.0	Correttore_102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
466.0	Correttore_202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
470.0	Correttore_302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
474.0	Correttore_402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
478.0	Correttore_502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
482.0	Correttore_602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
486.0	Correttore_702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
490.0	Correttore_802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
494.0	Correttore_902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
498.0	Correttore_1002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
502.0	Correttore_1102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
506.0	Correttore_1202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
510.0	Correttore_1302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
514.0	Correttore_1402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
518.0	Correttore_1502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
522.0	Correttore_1602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
526.0	Correttore_1702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
530.0	Correttore_1802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
534.0	Correttore_1902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
538.0	Correttore_2002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
542.0	Correttore_2102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
546.0	Correttore_2202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
550.0	Correttore_2302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
554.0	Correttore_2402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
558.0	Correttore_2502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
562.0	Correttore_2602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
566.0	Correttore_2702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
570.0	Correttore_2802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
574.0	Correttore_2902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
578.0	Correttore_3002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
582.0	Correttore_3102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
586.0	Correttore_3202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
590.0	Correttore_3302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
594.0	Correttore_3402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
598.0	Correttore_3502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
602.0	Correz_uscita_102	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
606.0	Correz_uscita_202	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
610.0	Correz_uscita_302	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi

DB613 - <offline>

"RICETTA_13"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT600

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:** 2**Lunghezza (blocco / dati):**

01018 / 00614

Data e ora**Codice:**

18/02/2015 09.51.41

Interfaccia:

16/02/2015 14.04.29

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)
09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	Tipo	REAL	0.000000e+000	0.000000e+000	Tipo albero
4.0	Fresa	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
8.0	Perno	REAL	0.000000e+000	0.000000e+000	Numero di perno
12.0	Diametro	REAL	0.000000e+000	0.000000e+000	Diametro perno
16.0	Raggio	REAL	1.250000e+002	1.250000e+002	Raggio fresa
20.0	Correzione_raggio	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
24.0	Eccentrico	REAL	1.621510e+002	1.621510e+002	Eccentrico
28.0	Ingresso_tuffo	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
32.0	Corr_altezza	REAL	0.000000e+000	0.000000e+000	Correzione altezza
36.0	Corr_X	REAL	0.000000e+000	0.000000e+000	Correzione asse X
40.0	Ang_lav_entrata	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
44.0	Velocita_1	REAL	0.000000e+000	0.000000e+000	Velocità 1
48.0	Diam_commut_1	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
52.0	Velocita_2	REAL	0.000000e+000	0.000000e+000	Velocità 2
56.0	Diam_commut_2	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
60.0	Velocita_3	REAL	0.000000e+000	0.000000e+000	Velocità 3
64.0	Diam_commut_3	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
68.0	Velocita_4	REAL	0.000000e+000	0.000000e+000	Velocità 4
72.0	Diam_avvio	REAL	0.000000e+000	0.000000e+000	Diametro avvio
76.0	Veloc_rotazione	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
80.0	Veloc_uscita	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
84.0	Posiz_contropunta_1	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
88.0	Posiz_contropunta_2	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
92.0	Quota_lavoro_Z	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z
96.0	Corr_quota_Z	REAL	0.000000e+000	0.000000e+000	Correttore quota Z
100.0	Press_Acc_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione accostamento cuneo in Bar
104.0	Press_Lavoro_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione lavoro cuneo in Bar
108.0	spare4	REAL	0.000000e+000	0.000000e+000	
112.0	spare5	REAL	0.000000e+000	0.000000e+000	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	spare6	REAL	0.000000e+000	0.000000e+000	
120.0	spare7	REAL	0.000000e+000	0.000000e+000	
124.0	spare8	REAL	0.000000e+000	0.000000e+000	
128.0	spare9	REAL	0.000000e+000	0.000000e+000	
132.0	spare10	REAL	0.000000e+000	0.000000e+000	
136.0	spare11	REAL	0.000000e+000	0.000000e+000	
140.0	Correttore_0	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
144.0	Correttore_10	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
148.0	Correttore_20	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
152.0	Correttore_30	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
156.0	Correttore_40	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
160.0	Correttore_50	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
164.0	Correttore_60	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
168.0	Correttore_70	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
172.0	Correttore_80	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
176.0	Correttore_90	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
180.0	Correttore_100	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
184.0	Correttore_110	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
188.0	Correttore_120	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
192.0	Correttore_130	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
196.0	Correttore_140	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
200.0	Correttore_150	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
204.0	Correttore_160	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
208.0	Correttore_170	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
212.0	Correttore_180	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
216.0	Correttore_190	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
220.0	Correttore_200	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
224.0	Correttore_210	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
228.0	Correttore_220	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
232.0	Correttore_230	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
236.0	Correttore_240	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240
240.0	Correttore_250	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
244.0	Correttore_260	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
248.0	Correttore_270	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
252.0	Correttore_280	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
256.0	Correttore_290	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
260.0	Correttore_300	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
264.0	Correttore_310	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
268.0	Correttore_320	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
272.0	Correttore_330	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
276.0	Correttore_340	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
280.0	Correttore_350	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
284.0	Correz_uscita_10	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
288.0	Correz_uscita_20	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
292.0	Correz_uscita_30	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi
296.0	Descrizione	STRING [20]	"	"	Descrizione
318.0	Tipo2	REAL	0.000000e+000	0.000000e+000	Tipo albero
322.0	Fresa2	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
326.0	Perno2	REAL	0.000000e+000	0.000000e+000	Numero di perno
330.0	Diametro2	REAL	0.000000e+000	0.000000e+000	Diametro perno
334.0	Raggio2	REAL	1.250000e+002	1.250000e+002	Raggio fresa
338.0	Correzione_raggio2	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
342.0	Eccentrico2	REAL	1.621510e+002	1.621510e+002	Eccentrico

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
346.0	Ingresso_tuffo2	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
350.0	Corr_altezza2	REAL	0.000000e+000	0.000000e+000	Correzione altezza
354.0	Corr_X2	REAL	0.000000e+000	0.000000e+000	Correzione asse X
358.0	Ang_lav_entrata2	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
362.0	Velocita_12	REAL	0.000000e+000	0.000000e+000	Velocità 1
366.0	Diam_commut_12	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
370.0	Velocita_22	REAL	0.000000e+000	0.000000e+000	Velocità 2
374.0	Diam_commut_22	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
378.0	Velocita_32	REAL	0.000000e+000	0.000000e+000	Velocità 3
382.0	Diam_commut_32	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
386.0	Velocita_42	REAL	0.000000e+000	0.000000e+000	Velocità 4
390.0	Diam_avvio2	REAL	0.000000e+000	0.000000e+000	Diametro avvio
394.0	Veloc_rotazione2	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
398.0	Veloc_uscita2	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
402.0	Posiz_contropunta_12	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
406.0	Posiz_contropunta_22	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
410.0	Quota_lavoro_Z2	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z2
414.0	Corr_quota_Z2	REAL	0.000000e+000	0.000000e+000	Correttore quota Z2
418.0	spare22	REAL	0.000000e+000	0.000000e+000	
422.0	spare32	REAL	0.000000e+000	0.000000e+000	
426.0	spare42	REAL	0.000000e+000	0.000000e+000	
430.0	spare52	REAL	0.000000e+000	0.000000e+000	
434.0	spare62	REAL	0.000000e+000	0.000000e+000	
438.0	spare72	REAL	0.000000e+000	0.000000e+000	
442.0	spare82	REAL	0.000000e+000	0.000000e+000	
446.0	spare92	REAL	0.000000e+000	0.000000e+000	
450.0	spare102	REAL	0.000000e+000	0.000000e+000	
454.0	spare112	REAL	0.000000e+000	0.000000e+000	
458.0	Correttore_02	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
462.0	Correttore_102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
466.0	Correttore_202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
470.0	Correttore_302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
474.0	Correttore_402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
478.0	Correttore_502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
482.0	Correttore_602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
486.0	Correttore_702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
490.0	Correttore_802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
494.0	Correttore_902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
498.0	Correttore_1002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
502.0	Correttore_1102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
506.0	Correttore_1202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
510.0	Correttore_1302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
514.0	Correttore_1402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
518.0	Correttore_1502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
522.0	Correttore_1602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
526.0	Correttore_1702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
530.0	Correttore_1802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
534.0	Correttore_1902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
538.0	Correttore_2002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
542.0	Correttore_2102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
546.0	Correttore_2202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
550.0	Correttore_2302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
554.0	Correttore_2402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
558.0	Correttore_2502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
562.0	Correttore_2602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
566.0	Correttore_2702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
570.0	Correttore_2802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
574.0	Correttore_2902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
578.0	Correttore_3002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
582.0	Correttore_3102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
586.0	Correttore_3202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
590.0	Correttore_3302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
594.0	Correttore_3402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
598.0	Correttore_3502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
602.0	Correz_uscita_102	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
606.0	Correz_uscita_202	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
610.0	Correz_uscita_302	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi

DB614 - <offline>

"RICETTA_14"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT600

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:** 2**Lunghezza (blocco / dati):**

01018 / 00614

Data e ora**Codice:**

18/02/2015 09.51.41

Interfaccia:

16/02/2015 14.04.29

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)
09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	Tipo	REAL	0.000000e+000	0.000000e+000	Tipo albero
4.0	Fresa	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
8.0	Perno	REAL	0.000000e+000	0.000000e+000	Numero di perno
12.0	Diametro	REAL	0.000000e+000	0.000000e+000	Diametro perno
16.0	Raggio	REAL	1.250000e+002	1.250000e+002	Raggio fresa
20.0	Correzione_raggio	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
24.0	Eccentrico	REAL	1.621510e+002	1.621510e+002	Eccentrico
28.0	Ingresso_tuffo	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
32.0	Corr_altezza	REAL	0.000000e+000	0.000000e+000	Correzione altezza
36.0	Corr_X	REAL	0.000000e+000	0.000000e+000	Correzione asse X
40.0	Ang_lav_entrata	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
44.0	Velocita_1	REAL	0.000000e+000	0.000000e+000	Velocità 1
48.0	Diam_commut_1	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
52.0	Velocita_2	REAL	0.000000e+000	0.000000e+000	Velocità 2
56.0	Diam_commut_2	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
60.0	Velocita_3	REAL	0.000000e+000	0.000000e+000	Velocità 3
64.0	Diam_commut_3	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
68.0	Velocita_4	REAL	0.000000e+000	0.000000e+000	Velocità 4
72.0	Diam_avvio	REAL	0.000000e+000	0.000000e+000	Diametro avvio
76.0	Veloc_rotazione	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
80.0	Veloc_uscita	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
84.0	Posiz_contropunta_1	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
88.0	Posiz_contropunta_2	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
92.0	Quota_lavoro_Z	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z
96.0	Corr_quota_Z	REAL	0.000000e+000	0.000000e+000	Correttore quota Z
100.0	Press_Acc_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione accostamento cuneo in Bar
104.0	Press_Lavoro_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione lavoro cuneo in Bar
108.0	spare4	REAL	0.000000e+000	0.000000e+000	
112.0	spare5	REAL	0.000000e+000	0.000000e+000	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	spare6	REAL	0.000000e+000	0.000000e+000	
120.0	spare7	REAL	0.000000e+000	0.000000e+000	
124.0	spare8	REAL	0.000000e+000	0.000000e+000	
128.0	spare9	REAL	0.000000e+000	0.000000e+000	
132.0	spare10	REAL	0.000000e+000	0.000000e+000	
136.0	spare11	REAL	0.000000e+000	0.000000e+000	
140.0	Correttore_0	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
144.0	Correttore_10	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
148.0	Correttore_20	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
152.0	Correttore_30	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
156.0	Correttore_40	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
160.0	Correttore_50	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
164.0	Correttore_60	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
168.0	Correttore_70	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
172.0	Correttore_80	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
176.0	Correttore_90	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
180.0	Correttore_100	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
184.0	Correttore_110	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
188.0	Correttore_120	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
192.0	Correttore_130	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
196.0	Correttore_140	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
200.0	Correttore_150	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
204.0	Correttore_160	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
208.0	Correttore_170	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
212.0	Correttore_180	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
216.0	Correttore_190	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
220.0	Correttore_200	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
224.0	Correttore_210	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
228.0	Correttore_220	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
232.0	Correttore_230	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
236.0	Correttore_240	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240
240.0	Correttore_250	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
244.0	Correttore_260	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
248.0	Correttore_270	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
252.0	Correttore_280	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
256.0	Correttore_290	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
260.0	Correttore_300	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
264.0	Correttore_310	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
268.0	Correttore_320	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
272.0	Correttore_330	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
276.0	Correttore_340	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
280.0	Correttore_350	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
284.0	Correz_uscita_10	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
288.0	Correz_uscita_20	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
292.0	Correz_uscita_30	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi
296.0	Descrizione	STRING [20]	"	"	Descrizione
318.0	Tipo2	REAL	0.000000e+000	0.000000e+000	Tipo albero
322.0	Fresa2	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
326.0	Perno2	REAL	0.000000e+000	0.000000e+000	Numero di perno
330.0	Diametro2	REAL	0.000000e+000	0.000000e+000	Diametro perno
334.0	Raggio2	REAL	1.250000e+002	1.250000e+002	Raggio fresa
338.0	Correzione_raggio2	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
342.0	Eccentrico2	REAL	1.621510e+002	1.621510e+002	Eccentrico

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
346.0	Ingresso_tuffo2	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
350.0	Corr_altezza2	REAL	0.000000e+000	0.000000e+000	Correzione altezza
354.0	Corr_X2	REAL	0.000000e+000	0.000000e+000	Correzione asse X
358.0	Ang_lav_entrata2	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
362.0	Velocita_12	REAL	0.000000e+000	0.000000e+000	Velocità 1
366.0	Diam_commut_12	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
370.0	Velocita_22	REAL	0.000000e+000	0.000000e+000	Velocità 2
374.0	Diam_commut_22	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
378.0	Velocita_32	REAL	0.000000e+000	0.000000e+000	Velocità 3
382.0	Diam_commut_32	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
386.0	Velocita_42	REAL	0.000000e+000	0.000000e+000	Velocità 4
390.0	Diam_avvio2	REAL	0.000000e+000	0.000000e+000	Diametro avvio
394.0	Veloc_rotazione2	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
398.0	Veloc_uscita2	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
402.0	Posiz_contropunta_12	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
406.0	Posiz_contropunta_22	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
410.0	Quota_lavoro_Z2	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z2
414.0	Corr_quota_Z2	REAL	0.000000e+000	0.000000e+000	Correttore quota Z2
418.0	spare22	REAL	0.000000e+000	0.000000e+000	
422.0	spare32	REAL	0.000000e+000	0.000000e+000	
426.0	spare42	REAL	0.000000e+000	0.000000e+000	
430.0	spare52	REAL	0.000000e+000	0.000000e+000	
434.0	spare62	REAL	0.000000e+000	0.000000e+000	
438.0	spare72	REAL	0.000000e+000	0.000000e+000	
442.0	spare82	REAL	0.000000e+000	0.000000e+000	
446.0	spare92	REAL	0.000000e+000	0.000000e+000	
450.0	spare102	REAL	0.000000e+000	0.000000e+000	
454.0	spare112	REAL	0.000000e+000	0.000000e+000	
458.0	Correttore_02	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
462.0	Correttore_102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
466.0	Correttore_202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
470.0	Correttore_302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
474.0	Correttore_402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
478.0	Correttore_502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
482.0	Correttore_602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
486.0	Correttore_702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
490.0	Correttore_802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
494.0	Correttore_902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
498.0	Correttore_1002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
502.0	Correttore_1102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
506.0	Correttore_1202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
510.0	Correttore_1302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
514.0	Correttore_1402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
518.0	Correttore_1502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
522.0	Correttore_1602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
526.0	Correttore_1702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
530.0	Correttore_1802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
534.0	Correttore_1902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
538.0	Correttore_2002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
542.0	Correttore_2102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
546.0	Correttore_2202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
550.0	Correttore_2302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
554.0	Correttore_2402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
558.0	Correttore_2502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
562.0	Correttore_2602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
566.0	Correttore_2702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
570.0	Correttore_2802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
574.0	Correttore_2902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
578.0	Correttore_3002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
582.0	Correttore_3102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
586.0	Correttore_3202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
590.0	Correttore_3302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
594.0	Correttore_3402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
598.0	Correttore_3502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
602.0	Correz_uscita_102	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
606.0	Correz_uscita_202	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
610.0	Correz_uscita_302	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi

DB615 - <offline>

"RICETTA_15"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT600

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:**

2

Lunghezza (blocco / dati):

01018 / 00614

Data e ora**Codice:**

18/02/2015 09.51.41

Interfaccia:

16/02/2015 14.04.29

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)
09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	Tipo	REAL	0.000000e+000	0.000000e+000	Tipo albero
4.0	Fresa	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
8.0	Perno	REAL	0.000000e+000	0.000000e+000	Numero di perno
12.0	Diametro	REAL	0.000000e+000	0.000000e+000	Diametro perno
16.0	Raggio	REAL	1.250000e+002	1.250000e+002	Raggio fresa
20.0	Correzione_raggio	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
24.0	Eccentrico	REAL	1.621510e+002	1.621510e+002	Eccentrico
28.0	Ingresso_tuffo	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
32.0	Corr_altezza	REAL	0.000000e+000	0.000000e+000	Correzione altezza
36.0	Corr_X	REAL	0.000000e+000	0.000000e+000	Correzione asse X
40.0	Ang_lav_entrata	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
44.0	Velocita_1	REAL	0.000000e+000	0.000000e+000	Velocità 1
48.0	Diam_commut_1	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
52.0	Velocita_2	REAL	0.000000e+000	0.000000e+000	Velocità 2
56.0	Diam_commut_2	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
60.0	Velocita_3	REAL	0.000000e+000	0.000000e+000	Velocità 3
64.0	Diam_commut_3	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
68.0	Velocita_4	REAL	0.000000e+000	0.000000e+000	Velocità 4
72.0	Diam_avvio	REAL	0.000000e+000	0.000000e+000	Diametro avvio
76.0	Veloc_rotazione	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
80.0	Veloc_uscita	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
84.0	Posiz_contropunta_1	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
88.0	Posiz_contropunta_2	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
92.0	Quota_lavoro_Z	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z
96.0	Corr_quota_Z	REAL	0.000000e+000	0.000000e+000	Correttore quota Z
100.0	Press_Acc_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione accostamento cuneo in Bar
104.0	Press_Lavoro_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione lavoro cuneo in Bar
108.0	spare4	REAL	0.000000e+000	0.000000e+000	
112.0	spare5	REAL	0.000000e+000	0.000000e+000	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	spare6	REAL	0.000000e+000	0.000000e+000	
120.0	spare7	REAL	0.000000e+000	0.000000e+000	
124.0	spare8	REAL	0.000000e+000	0.000000e+000	
128.0	spare9	REAL	0.000000e+000	0.000000e+000	
132.0	spare10	REAL	0.000000e+000	0.000000e+000	
136.0	spare11	REAL	0.000000e+000	0.000000e+000	
140.0	Correttore_0	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
144.0	Correttore_10	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
148.0	Correttore_20	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
152.0	Correttore_30	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
156.0	Correttore_40	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
160.0	Correttore_50	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
164.0	Correttore_60	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
168.0	Correttore_70	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
172.0	Correttore_80	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
176.0	Correttore_90	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
180.0	Correttore_100	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
184.0	Correttore_110	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
188.0	Correttore_120	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
192.0	Correttore_130	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
196.0	Correttore_140	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
200.0	Correttore_150	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
204.0	Correttore_160	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
208.0	Correttore_170	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
212.0	Correttore_180	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
216.0	Correttore_190	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
220.0	Correttore_200	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
224.0	Correttore_210	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
228.0	Correttore_220	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
232.0	Correttore_230	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
236.0	Correttore_240	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240
240.0	Correttore_250	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
244.0	Correttore_260	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
248.0	Correttore_270	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
252.0	Correttore_280	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
256.0	Correttore_290	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
260.0	Correttore_300	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
264.0	Correttore_310	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
268.0	Correttore_320	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
272.0	Correttore_330	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
276.0	Correttore_340	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
280.0	Correttore_350	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
284.0	Correz_uscita_10	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
288.0	Correz_uscita_20	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
292.0	Correz_uscita_30	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi
296.0	Descrizione	STRING [20]	"	"	Descrizione
318.0	Tipo2	REAL	0.000000e+000	0.000000e+000	Tipo albero
322.0	Fresa2	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
326.0	Perno2	REAL	0.000000e+000	0.000000e+000	Numero di perno
330.0	Diametro2	REAL	0.000000e+000	0.000000e+000	Diametro perno
334.0	Raggio2	REAL	1.250000e+002	1.250000e+002	Raggio fresa
338.0	Correzione_raggio2	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
342.0	Eccentrico2	REAL	1.621510e+002	1.621510e+002	Eccentrico

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
346.0	Ingresso_tuffo2	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
350.0	Corr_altezza2	REAL	0.000000e+000	0.000000e+000	Correzione altezza
354.0	Corr_X2	REAL	0.000000e+000	0.000000e+000	Correzione asse X
358.0	Ang_lav_entrata2	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
362.0	Velocita_12	REAL	0.000000e+000	0.000000e+000	Velocità 1
366.0	Diam_commut_12	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
370.0	Velocita_22	REAL	0.000000e+000	0.000000e+000	Velocità 2
374.0	Diam_commut_22	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
378.0	Velocita_32	REAL	0.000000e+000	0.000000e+000	Velocità 3
382.0	Diam_commut_32	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
386.0	Velocita_42	REAL	0.000000e+000	0.000000e+000	Velocità 4
390.0	Diam_avvio2	REAL	0.000000e+000	0.000000e+000	Diametro avvio
394.0	Veloc_rotazione2	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
398.0	Veloc_uscita2	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
402.0	Posiz_contropunta_12	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
406.0	Posiz_contropunta_22	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
410.0	Quota_lavoro_Z2	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z2
414.0	Corr_quota_Z2	REAL	0.000000e+000	0.000000e+000	Correttore quota Z2
418.0	spare22	REAL	0.000000e+000	0.000000e+000	
422.0	spare32	REAL	0.000000e+000	0.000000e+000	
426.0	spare42	REAL	0.000000e+000	0.000000e+000	
430.0	spare52	REAL	0.000000e+000	0.000000e+000	
434.0	spare62	REAL	0.000000e+000	0.000000e+000	
438.0	spare72	REAL	0.000000e+000	0.000000e+000	
442.0	spare82	REAL	0.000000e+000	0.000000e+000	
446.0	spare92	REAL	0.000000e+000	0.000000e+000	
450.0	spare102	REAL	0.000000e+000	0.000000e+000	
454.0	spare112	REAL	0.000000e+000	0.000000e+000	
458.0	Correttore_02	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
462.0	Correttore_102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
466.0	Correttore_202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
470.0	Correttore_302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
474.0	Correttore_402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
478.0	Correttore_502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
482.0	Correttore_602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
486.0	Correttore_702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
490.0	Correttore_802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
494.0	Correttore_902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
498.0	Correttore_1002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
502.0	Correttore_1102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
506.0	Correttore_1202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
510.0	Correttore_1302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
514.0	Correttore_1402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
518.0	Correttore_1502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
522.0	Correttore_1602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
526.0	Correttore_1702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
530.0	Correttore_1802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
534.0	Correttore_1902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
538.0	Correttore_2002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
542.0	Correttore_2102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
546.0	Correttore_2202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
550.0	Correttore_2302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
554.0	Correttore_2402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
558.0	Correttore_2502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
562.0	Correttore_2602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
566.0	Correttore_2702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
570.0	Correttore_2802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
574.0	Correttore_2902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
578.0	Correttore_3002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
582.0	Correttore_3102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
586.0	Correttore_3202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
590.0	Correttore_3302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
594.0	Correttore_3402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
598.0	Correttore_3502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
602.0	Correz_uscita_102	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
606.0	Correz_uscita_202	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
610.0	Correz_uscita_302	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi

DB616 - <offline>

"RICETTA_16"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT600

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:** 2**Lunghezza (blocco / dati):**

01018 / 00614

Data e ora**Codice:**

18/02/2015 09.51.41

Interfaccia:

16/02/2015 14.04.29

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)
09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	Tipo	REAL	0.000000e+000	0.000000e+000	Tipo albero
4.0	Fresa	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
8.0	Perno	REAL	0.000000e+000	0.000000e+000	Numero di perno
12.0	Diametro	REAL	0.000000e+000	0.000000e+000	Diametro perno
16.0	Raggio	REAL	1.250000e+002	1.250000e+002	Raggio fresa
20.0	Correzione_raggio	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
24.0	Eccentrico	REAL	1.621510e+002	1.621510e+002	Eccentrico
28.0	Ingresso_tuffo	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
32.0	Corr_altezza	REAL	0.000000e+000	0.000000e+000	Correzione altezza
36.0	Corr_X	REAL	0.000000e+000	0.000000e+000	Correzione asse X
40.0	Ang_lav_entrata	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
44.0	Velocita_1	REAL	0.000000e+000	0.000000e+000	Velocità 1
48.0	Diam_commut_1	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
52.0	Velocita_2	REAL	0.000000e+000	0.000000e+000	Velocità 2
56.0	Diam_commut_2	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
60.0	Velocita_3	REAL	0.000000e+000	0.000000e+000	Velocità 3
64.0	Diam_commut_3	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
68.0	Velocita_4	REAL	0.000000e+000	0.000000e+000	Velocità 4
72.0	Diam_avvio	REAL	0.000000e+000	0.000000e+000	Diametro avvio
76.0	Veloc_rotazione	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
80.0	Veloc_uscita	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
84.0	Posiz_contropunta_1	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
88.0	Posiz_contropunta_2	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
92.0	Quota_lavoro_Z	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z
96.0	Corr_quota_Z	REAL	0.000000e+000	0.000000e+000	Correttore quota Z
100.0	Press_Acc_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione accostamento cuneo in Bar
104.0	Press_Lavoro_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione lavoro cuneo in Bar
108.0	spare4	REAL	0.000000e+000	0.000000e+000	
112.0	spare5	REAL	0.000000e+000	0.000000e+000	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	spare6	REAL	0.000000e+000	0.000000e+000	
120.0	spare7	REAL	0.000000e+000	0.000000e+000	
124.0	spare8	REAL	0.000000e+000	0.000000e+000	
128.0	spare9	REAL	0.000000e+000	0.000000e+000	
132.0	spare10	REAL	0.000000e+000	0.000000e+000	
136.0	spare11	REAL	0.000000e+000	0.000000e+000	
140.0	Correttore_0	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
144.0	Correttore_10	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
148.0	Correttore_20	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
152.0	Correttore_30	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
156.0	Correttore_40	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
160.0	Correttore_50	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
164.0	Correttore_60	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
168.0	Correttore_70	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
172.0	Correttore_80	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
176.0	Correttore_90	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
180.0	Correttore_100	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
184.0	Correttore_110	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
188.0	Correttore_120	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
192.0	Correttore_130	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
196.0	Correttore_140	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
200.0	Correttore_150	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
204.0	Correttore_160	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
208.0	Correttore_170	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
212.0	Correttore_180	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
216.0	Correttore_190	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
220.0	Correttore_200	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
224.0	Correttore_210	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
228.0	Correttore_220	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
232.0	Correttore_230	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
236.0	Correttore_240	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240
240.0	Correttore_250	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
244.0	Correttore_260	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
248.0	Correttore_270	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
252.0	Correttore_280	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
256.0	Correttore_290	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
260.0	Correttore_300	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
264.0	Correttore_310	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
268.0	Correttore_320	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
272.0	Correttore_330	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
276.0	Correttore_340	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
280.0	Correttore_350	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
284.0	Correz_uscita_10	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
288.0	Correz_uscita_20	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
292.0	Correz_uscita_30	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi
296.0	Descrizione	STRING [20]	"	"	Descrizione
318.0	Tipo2	REAL	0.000000e+000	0.000000e+000	Tipo albero
322.0	Fresa2	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
326.0	Perno2	REAL	0.000000e+000	0.000000e+000	Numero di perno
330.0	Diametro2	REAL	0.000000e+000	0.000000e+000	Diametro perno
334.0	Raggio2	REAL	1.250000e+002	1.250000e+002	Raggio fresa
338.0	Correzione_raggio2	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
342.0	Eccentrico2	REAL	1.621510e+002	1.621510e+002	Eccentrico

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
346.0	Ingresso_tuffo2	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
350.0	Corr_altezza2	REAL	0.000000e+000	0.000000e+000	Correzione altezza
354.0	Corr_X2	REAL	0.000000e+000	0.000000e+000	Correzione asse X
358.0	Ang_lav_entrata2	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
362.0	Velocita_12	REAL	0.000000e+000	0.000000e+000	Velocità 1
366.0	Diam_commut_12	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
370.0	Velocita_22	REAL	0.000000e+000	0.000000e+000	Velocità 2
374.0	Diam_commut_22	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
378.0	Velocita_32	REAL	0.000000e+000	0.000000e+000	Velocità 3
382.0	Diam_commut_32	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
386.0	Velocita_42	REAL	0.000000e+000	0.000000e+000	Velocità 4
390.0	Diam_avvio2	REAL	0.000000e+000	0.000000e+000	Diametro avvio
394.0	Veloc_rotazione2	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
398.0	Veloc_uscita2	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
402.0	Posiz_contropunta_12	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
406.0	Posiz_contropunta_22	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
410.0	Quota_lavoro_Z2	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z2
414.0	Corr_quota_Z2	REAL	0.000000e+000	0.000000e+000	Correttore quota Z2
418.0	spare22	REAL	0.000000e+000	0.000000e+000	
422.0	spare32	REAL	0.000000e+000	0.000000e+000	
426.0	spare42	REAL	0.000000e+000	0.000000e+000	
430.0	spare52	REAL	0.000000e+000	0.000000e+000	
434.0	spare62	REAL	0.000000e+000	0.000000e+000	
438.0	spare72	REAL	0.000000e+000	0.000000e+000	
442.0	spare82	REAL	0.000000e+000	0.000000e+000	
446.0	spare92	REAL	0.000000e+000	0.000000e+000	
450.0	spare102	REAL	0.000000e+000	0.000000e+000	
454.0	spare112	REAL	0.000000e+000	0.000000e+000	
458.0	Correttore_02	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
462.0	Correttore_102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
466.0	Correttore_202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
470.0	Correttore_302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
474.0	Correttore_402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
478.0	Correttore_502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
482.0	Correttore_602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
486.0	Correttore_702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
490.0	Correttore_802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
494.0	Correttore_902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
498.0	Correttore_1002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
502.0	Correttore_1102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
506.0	Correttore_1202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
510.0	Correttore_1302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
514.0	Correttore_1402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
518.0	Correttore_1502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
522.0	Correttore_1602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
526.0	Correttore_1702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
530.0	Correttore_1802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
534.0	Correttore_1902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
538.0	Correttore_2002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
542.0	Correttore_2102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
546.0	Correttore_2202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
550.0	Correttore_2302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
554.0	Correttore_2402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
558.0	Correttore_2502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
562.0	Correttore_2602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
566.0	Correttore_2702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
570.0	Correttore_2802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
574.0	Correttore_2902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
578.0	Correttore_3002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
582.0	Correttore_3102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
586.0	Correttore_3202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
590.0	Correttore_3302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
594.0	Correttore_3402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
598.0	Correttore_3502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
602.0	Correz_uscita_102	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
606.0	Correz_uscita_202	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
610.0	Correz_uscita_302	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi

DB617 - <offline>

"RICETTA_17"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT600

Nome:**Famiglia:****Autore:****Versione:**

0.1

Versione blocco:

2

Lunghezza (blocco / dati):

01018 / 00614

Data e ora**Codice:**

18/02/2015 09.51.41

Interfaccia:

16/02/2015 14.04.29

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)
09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	Tipo	REAL	0.000000e+000	0.000000e+000	Tipo albero
4.0	Fresa	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
8.0	Perno	REAL	0.000000e+000	0.000000e+000	Numero di perno
12.0	Diametro	REAL	0.000000e+000	0.000000e+000	Diametro perno
16.0	Raggio	REAL	1.250000e+002	1.250000e+002	Raggio fresa
20.0	Correzione_raggio	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
24.0	Eccentrico	REAL	1.621510e+002	1.621510e+002	Eccentrico
28.0	Ingresso_tuffo	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
32.0	Corr_altezza	REAL	0.000000e+000	0.000000e+000	Correzione altezza
36.0	Corr_X	REAL	0.000000e+000	0.000000e+000	Correzione asse X
40.0	Ang_lav_entrata	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
44.0	Velocita_1	REAL	0.000000e+000	0.000000e+000	Velocità 1
48.0	Diam_commut_1	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
52.0	Velocita_2	REAL	0.000000e+000	0.000000e+000	Velocità 2
56.0	Diam_commut_2	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
60.0	Velocita_3	REAL	0.000000e+000	0.000000e+000	Velocità 3
64.0	Diam_commut_3	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
68.0	Velocita_4	REAL	0.000000e+000	0.000000e+000	Velocità 4
72.0	Diam_avvio	REAL	0.000000e+000	0.000000e+000	Diametro avvio
76.0	Veloc_rotazione	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
80.0	Veloc_uscita	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
84.0	Posiz_contropunta_1	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
88.0	Posiz_contropunta_2	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
92.0	Quota_lavoro_Z	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z
96.0	Corr_quota_Z	REAL	0.000000e+000	0.000000e+000	Correttore quota Z
100.0	Press_Acc_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione accostamento cuneo in Bar
104.0	Press_Lavoro_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione lavoro cuneo in Bar
108.0	spare4	REAL	0.000000e+000	0.000000e+000	
112.0	spare5	REAL	0.000000e+000	0.000000e+000	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	spare6	REAL	0.000000e+000	0.000000e+000	
120.0	spare7	REAL	0.000000e+000	0.000000e+000	
124.0	spare8	REAL	0.000000e+000	0.000000e+000	
128.0	spare9	REAL	0.000000e+000	0.000000e+000	
132.0	spare10	REAL	0.000000e+000	0.000000e+000	
136.0	spare11	REAL	0.000000e+000	0.000000e+000	
140.0	Correttore_0	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
144.0	Correttore_10	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
148.0	Correttore_20	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
152.0	Correttore_30	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
156.0	Correttore_40	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
160.0	Correttore_50	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
164.0	Correttore_60	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
168.0	Correttore_70	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
172.0	Correttore_80	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
176.0	Correttore_90	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
180.0	Correttore_100	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
184.0	Correttore_110	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
188.0	Correttore_120	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
192.0	Correttore_130	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
196.0	Correttore_140	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
200.0	Correttore_150	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
204.0	Correttore_160	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
208.0	Correttore_170	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
212.0	Correttore_180	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
216.0	Correttore_190	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
220.0	Correttore_200	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
224.0	Correttore_210	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
228.0	Correttore_220	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
232.0	Correttore_230	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
236.0	Correttore_240	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240
240.0	Correttore_250	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
244.0	Correttore_260	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
248.0	Correttore_270	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
252.0	Correttore_280	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
256.0	Correttore_290	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
260.0	Correttore_300	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
264.0	Correttore_310	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
268.0	Correttore_320	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
272.0	Correttore_330	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
276.0	Correttore_340	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
280.0	Correttore_350	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
284.0	Correz_uscita_10	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
288.0	Correz_uscita_20	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
292.0	Correz_uscita_30	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi
296.0	Descrizione	STRING [20]	"	"	Descrizione
318.0	Tipo2	REAL	0.000000e+000	0.000000e+000	Tipo albero
322.0	Fresa2	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
326.0	Perno2	REAL	0.000000e+000	0.000000e+000	Numero di perno
330.0	Diametro2	REAL	0.000000e+000	0.000000e+000	Diametro perno
334.0	Raggio2	REAL	1.250000e+002	1.250000e+002	Raggio fresa
338.0	Correzione_raggio2	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
342.0	Eccentrico2	REAL	1.621510e+002	1.621510e+002	Eccentrico

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
346.0	Ingresso_tuffo2	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
350.0	Corr_altezza2	REAL	0.000000e+000	0.000000e+000	Correzione altezza
354.0	Corr_X2	REAL	0.000000e+000	0.000000e+000	Correzione asse X
358.0	Ang_lav_entrata2	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
362.0	Velocita_12	REAL	0.000000e+000	0.000000e+000	Velocità 1
366.0	Diam_commut_12	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
370.0	Velocita_22	REAL	0.000000e+000	0.000000e+000	Velocità 2
374.0	Diam_commut_22	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
378.0	Velocita_32	REAL	0.000000e+000	0.000000e+000	Velocità 3
382.0	Diam_commut_32	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
386.0	Velocita_42	REAL	0.000000e+000	0.000000e+000	Velocità 4
390.0	Diam_avvio2	REAL	0.000000e+000	0.000000e+000	Diametro avvio
394.0	Veloc_rotazione2	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
398.0	Veloc_uscita2	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
402.0	Posiz_contropunta_12	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
406.0	Posiz_contropunta_22	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
410.0	Quota_lavoro_Z2	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z2
414.0	Corr_quota_Z2	REAL	0.000000e+000	0.000000e+000	Correttore quota Z2
418.0	spare22	REAL	0.000000e+000	0.000000e+000	
422.0	spare32	REAL	0.000000e+000	0.000000e+000	
426.0	spare42	REAL	0.000000e+000	0.000000e+000	
430.0	spare52	REAL	0.000000e+000	0.000000e+000	
434.0	spare62	REAL	0.000000e+000	0.000000e+000	
438.0	spare72	REAL	0.000000e+000	0.000000e+000	
442.0	spare82	REAL	0.000000e+000	0.000000e+000	
446.0	spare92	REAL	0.000000e+000	0.000000e+000	
450.0	spare102	REAL	0.000000e+000	0.000000e+000	
454.0	spare112	REAL	0.000000e+000	0.000000e+000	
458.0	Correttore_02	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
462.0	Correttore_102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
466.0	Correttore_202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
470.0	Correttore_302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
474.0	Correttore_402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
478.0	Correttore_502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
482.0	Correttore_602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
486.0	Correttore_702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
490.0	Correttore_802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
494.0	Correttore_902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
498.0	Correttore_1002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
502.0	Correttore_1102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
506.0	Correttore_1202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
510.0	Correttore_1302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
514.0	Correttore_1402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
518.0	Correttore_1502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
522.0	Correttore_1602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
526.0	Correttore_1702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
530.0	Correttore_1802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
534.0	Correttore_1902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
538.0	Correttore_2002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
542.0	Correttore_2102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
546.0	Correttore_2202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
550.0	Correttore_2302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
554.0	Correttore_2402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
558.0	Correttore_2502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
562.0	Correttore_2602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
566.0	Correttore_2702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
570.0	Correttore_2802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
574.0	Correttore_2902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
578.0	Correttore_3002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
582.0	Correttore_3102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
586.0	Correttore_3202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
590.0	Correttore_3302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
594.0	Correttore_3402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
598.0	Correttore_3502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
602.0	Correz_uscita_102	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
606.0	Correz_uscita_202	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
610.0	Correz_uscita_302	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi

DB618 - <offline>

"RICETTA_18"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT600

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:** 2**Lunghezza (blocco / dati):**

01018 / 00614

Data e ora**Codice:**

18/02/2015 09.51.41

Interfaccia:

16/02/2015 14.04.29

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)
09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	Tipo	REAL	0.000000e+000	0.000000e+000	Tipo albero
4.0	Fresa	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
8.0	Perno	REAL	0.000000e+000	0.000000e+000	Numero di perno
12.0	Diametro	REAL	0.000000e+000	0.000000e+000	Diametro perno
16.0	Raggio	REAL	1.250000e+002	1.250000e+002	Raggio fresa
20.0	Correzione_raggio	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
24.0	Eccentrico	REAL	1.621510e+002	1.621510e+002	Eccentrico
28.0	Ingresso_tuffo	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
32.0	Corr_altezza	REAL	0.000000e+000	0.000000e+000	Correzione altezza
36.0	Corr_X	REAL	0.000000e+000	0.000000e+000	Correzione asse X
40.0	Ang_lav_entrata	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
44.0	Velocita_1	REAL	0.000000e+000	0.000000e+000	Velocità 1
48.0	Diam_commut_1	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
52.0	Velocita_2	REAL	0.000000e+000	0.000000e+000	Velocità 2
56.0	Diam_commut_2	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
60.0	Velocita_3	REAL	0.000000e+000	0.000000e+000	Velocità 3
64.0	Diam_commut_3	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
68.0	Velocita_4	REAL	0.000000e+000	0.000000e+000	Velocità 4
72.0	Diam_avvio	REAL	0.000000e+000	0.000000e+000	Diametro avvio
76.0	Veloc_rotazione	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
80.0	Veloc_uscita	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
84.0	Posiz_contropunta_1	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
88.0	Posiz_contropunta_2	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
92.0	Quota_lavoro_Z	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z
96.0	Corr_quota_Z	REAL	0.000000e+000	0.000000e+000	Correttore quota Z
100.0	Press_Acc_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione accostamento cuneo in Bar
104.0	Press_Lavoro_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione lavoro cuneo in Bar
108.0	spare4	REAL	0.000000e+000	0.000000e+000	
112.0	spare5	REAL	0.000000e+000	0.000000e+000	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	spare6	REAL	0.000000e+000	0.000000e+000	
120.0	spare7	REAL	0.000000e+000	0.000000e+000	
124.0	spare8	REAL	0.000000e+000	0.000000e+000	
128.0	spare9	REAL	0.000000e+000	0.000000e+000	
132.0	spare10	REAL	0.000000e+000	0.000000e+000	
136.0	spare11	REAL	0.000000e+000	0.000000e+000	
140.0	Correttore_0	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
144.0	Correttore_10	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
148.0	Correttore_20	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
152.0	Correttore_30	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
156.0	Correttore_40	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
160.0	Correttore_50	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
164.0	Correttore_60	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
168.0	Correttore_70	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
172.0	Correttore_80	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
176.0	Correttore_90	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
180.0	Correttore_100	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
184.0	Correttore_110	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
188.0	Correttore_120	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
192.0	Correttore_130	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
196.0	Correttore_140	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
200.0	Correttore_150	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
204.0	Correttore_160	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
208.0	Correttore_170	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
212.0	Correttore_180	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
216.0	Correttore_190	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
220.0	Correttore_200	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
224.0	Correttore_210	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
228.0	Correttore_220	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
232.0	Correttore_230	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
236.0	Correttore_240	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240
240.0	Correttore_250	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
244.0	Correttore_260	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
248.0	Correttore_270	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
252.0	Correttore_280	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
256.0	Correttore_290	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
260.0	Correttore_300	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
264.0	Correttore_310	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
268.0	Correttore_320	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
272.0	Correttore_330	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
276.0	Correttore_340	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
280.0	Correttore_350	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
284.0	Correz_uscita_10	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
288.0	Correz_uscita_20	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
292.0	Correz_uscita_30	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi
296.0	Descrizione	STRING [20]	"	"	Descrizione
318.0	Tipo2	REAL	0.000000e+000	0.000000e+000	Tipo albero
322.0	Fresa2	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
326.0	Perno2	REAL	0.000000e+000	0.000000e+000	Numero di perno
330.0	Diametro2	REAL	0.000000e+000	0.000000e+000	Diametro perno
334.0	Raggio2	REAL	1.250000e+002	1.250000e+002	Raggio fresa
338.0	Correzione_raggio2	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
342.0	Eccentrico2	REAL	1.621510e+002	1.621510e+002	Eccentrico

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
346.0	Ingresso_tuffo2	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
350.0	Corr_altezza2	REAL	0.000000e+000	0.000000e+000	Correzione altezza
354.0	Corr_X2	REAL	0.000000e+000	0.000000e+000	Correzione asse X
358.0	Ang_lav_entrata2	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
362.0	Velocita_12	REAL	0.000000e+000	0.000000e+000	Velocità 1
366.0	Diam_commut_12	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
370.0	Velocita_22	REAL	0.000000e+000	0.000000e+000	Velocità 2
374.0	Diam_commut_22	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
378.0	Velocita_32	REAL	0.000000e+000	0.000000e+000	Velocità 3
382.0	Diam_commut_32	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
386.0	Velocita_42	REAL	0.000000e+000	0.000000e+000	Velocità 4
390.0	Diam_avvio2	REAL	0.000000e+000	0.000000e+000	Diametro avvio
394.0	Veloc_rotazione2	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
398.0	Veloc_uscita2	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
402.0	Posiz_contropunta_12	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
406.0	Posiz_contropunta_22	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
410.0	Quota_lavoro_Z2	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z2
414.0	Corr_quota_Z2	REAL	0.000000e+000	0.000000e+000	Correttore quota Z2
418.0	spare22	REAL	0.000000e+000	0.000000e+000	
422.0	spare32	REAL	0.000000e+000	0.000000e+000	
426.0	spare42	REAL	0.000000e+000	0.000000e+000	
430.0	spare52	REAL	0.000000e+000	0.000000e+000	
434.0	spare62	REAL	0.000000e+000	0.000000e+000	
438.0	spare72	REAL	0.000000e+000	0.000000e+000	
442.0	spare82	REAL	0.000000e+000	0.000000e+000	
446.0	spare92	REAL	0.000000e+000	0.000000e+000	
450.0	spare102	REAL	0.000000e+000	0.000000e+000	
454.0	spare112	REAL	0.000000e+000	0.000000e+000	
458.0	Correttore_02	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
462.0	Correttore_102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
466.0	Correttore_202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
470.0	Correttore_302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
474.0	Correttore_402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
478.0	Correttore_502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
482.0	Correttore_602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
486.0	Correttore_702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
490.0	Correttore_802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
494.0	Correttore_902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
498.0	Correttore_1002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
502.0	Correttore_1102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
506.0	Correttore_1202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
510.0	Correttore_1302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
514.0	Correttore_1402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
518.0	Correttore_1502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
522.0	Correttore_1602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
526.0	Correttore_1702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
530.0	Correttore_1802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
534.0	Correttore_1902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
538.0	Correttore_2002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
542.0	Correttore_2102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
546.0	Correttore_2202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
550.0	Correttore_2302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
554.0	Correttore_2402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
558.0	Correttore_2502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
562.0	Correttore_2602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
566.0	Correttore_2702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
570.0	Correttore_2802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
574.0	Correttore_2902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
578.0	Correttore_3002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
582.0	Correttore_3102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
586.0	Correttore_3202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
590.0	Correttore_3302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
594.0	Correttore_3402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
598.0	Correttore_3502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
602.0	Correz_uscita_102	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
606.0	Correz_uscita_202	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
610.0	Correz_uscita_302	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi

DB619 - <offline>

"RICETTA_19"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT600

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:**

2

Lunghezza (blocco / dati):

01018 / 00614

Data e ora**Codice:**

18/02/2015 09.51.41

Interfaccia:

16/02/2015 14.04.29

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)
09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	Tipo	REAL	0.000000e+000	0.000000e+000	Tipo albero
4.0	Fresa	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
8.0	Perno	REAL	0.000000e+000	0.000000e+000	Numero di perno
12.0	Diametro	REAL	0.000000e+000	0.000000e+000	Diametro perno
16.0	Raggio	REAL	1.250000e+002	1.250000e+002	Raggio fresa
20.0	Correzione_raggio	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
24.0	Eccentrico	REAL	1.621510e+002	1.621510e+002	Eccentrico
28.0	Ingresso_tuffo	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
32.0	Corr_altezza	REAL	0.000000e+000	0.000000e+000	Correzione altezza
36.0	Corr_X	REAL	0.000000e+000	0.000000e+000	Correzione asse X
40.0	Ang_lav_entrata	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
44.0	Velocita_1	REAL	0.000000e+000	0.000000e+000	Velocità 1
48.0	Diam_commut_1	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
52.0	Velocita_2	REAL	0.000000e+000	0.000000e+000	Velocità 2
56.0	Diam_commut_2	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
60.0	Velocita_3	REAL	0.000000e+000	0.000000e+000	Velocità 3
64.0	Diam_commut_3	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
68.0	Velocita_4	REAL	0.000000e+000	0.000000e+000	Velocità 4
72.0	Diam_avvio	REAL	0.000000e+000	0.000000e+000	Diametro avvio
76.0	Veloc_rotazione	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
80.0	Veloc_uscita	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
84.0	Posiz_contropunta_1	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
88.0	Posiz_contropunta_2	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
92.0	Quota_lavoro_Z	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z
96.0	Corr_quota_Z	REAL	0.000000e+000	0.000000e+000	Correttore quota Z
100.0	Press_Acc_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione accostamento cuneo in Bar
104.0	Press_Lavoro_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione lavoro cuneo in Bar
108.0	spare4	REAL	0.000000e+000	0.000000e+000	
112.0	spare5	REAL	0.000000e+000	0.000000e+000	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	spare6	REAL	0.000000e+000	0.000000e+000	
120.0	spare7	REAL	0.000000e+000	0.000000e+000	
124.0	spare8	REAL	0.000000e+000	0.000000e+000	
128.0	spare9	REAL	0.000000e+000	0.000000e+000	
132.0	spare10	REAL	0.000000e+000	0.000000e+000	
136.0	spare11	REAL	0.000000e+000	0.000000e+000	
140.0	Correttore_0	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
144.0	Correttore_10	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
148.0	Correttore_20	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
152.0	Correttore_30	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
156.0	Correttore_40	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
160.0	Correttore_50	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
164.0	Correttore_60	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
168.0	Correttore_70	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
172.0	Correttore_80	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
176.0	Correttore_90	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
180.0	Correttore_100	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
184.0	Correttore_110	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
188.0	Correttore_120	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
192.0	Correttore_130	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
196.0	Correttore_140	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
200.0	Correttore_150	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
204.0	Correttore_160	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
208.0	Correttore_170	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
212.0	Correttore_180	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
216.0	Correttore_190	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
220.0	Correttore_200	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
224.0	Correttore_210	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
228.0	Correttore_220	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
232.0	Correttore_230	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
236.0	Correttore_240	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240
240.0	Correttore_250	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
244.0	Correttore_260	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
248.0	Correttore_270	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
252.0	Correttore_280	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
256.0	Correttore_290	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
260.0	Correttore_300	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
264.0	Correttore_310	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
268.0	Correttore_320	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
272.0	Correttore_330	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
276.0	Correttore_340	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
280.0	Correttore_350	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
284.0	Correz_uscita_10	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
288.0	Correz_uscita_20	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
292.0	Correz_uscita_30	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi
296.0	Descrizione	STRING [20]	"	"	Descrizione
318.0	Tipo2	REAL	0.000000e+000	0.000000e+000	Tipo albero
322.0	Fresa2	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
326.0	Perno2	REAL	0.000000e+000	0.000000e+000	Numero di perno
330.0	Diametro2	REAL	0.000000e+000	0.000000e+000	Diametro perno
334.0	Raggio2	REAL	1.250000e+002	1.250000e+002	Raggio fresa
338.0	Correzione_raggio2	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
342.0	Eccentrico2	REAL	1.621510e+002	1.621510e+002	Eccentrico

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
346.0	Ingresso_tuffo2	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
350.0	Corr_altezza2	REAL	0.000000e+000	0.000000e+000	Correzione altezza
354.0	Corr_X2	REAL	0.000000e+000	0.000000e+000	Correzione asse X
358.0	Ang_lav_entrata2	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
362.0	Velocita_12	REAL	0.000000e+000	0.000000e+000	Velocità 1
366.0	Diam_commut_12	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
370.0	Velocita_22	REAL	0.000000e+000	0.000000e+000	Velocità 2
374.0	Diam_commut_22	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
378.0	Velocita_32	REAL	0.000000e+000	0.000000e+000	Velocità 3
382.0	Diam_commut_32	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
386.0	Velocita_42	REAL	0.000000e+000	0.000000e+000	Velocità 4
390.0	Diam_avvio2	REAL	0.000000e+000	0.000000e+000	Diametro avvio
394.0	Veloc_rotazione2	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
398.0	Veloc_uscita2	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
402.0	Posiz_contropunta_12	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
406.0	Posiz_contropunta_22	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
410.0	Quota_lavoro_Z2	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z2
414.0	Corr_quota_Z2	REAL	0.000000e+000	0.000000e+000	Correttore quota Z2
418.0	spare22	REAL	0.000000e+000	0.000000e+000	
422.0	spare32	REAL	0.000000e+000	0.000000e+000	
426.0	spare42	REAL	0.000000e+000	0.000000e+000	
430.0	spare52	REAL	0.000000e+000	0.000000e+000	
434.0	spare62	REAL	0.000000e+000	0.000000e+000	
438.0	spare72	REAL	0.000000e+000	0.000000e+000	
442.0	spare82	REAL	0.000000e+000	0.000000e+000	
446.0	spare92	REAL	0.000000e+000	0.000000e+000	
450.0	spare102	REAL	0.000000e+000	0.000000e+000	
454.0	spare112	REAL	0.000000e+000	0.000000e+000	
458.0	Correttore_02	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
462.0	Correttore_102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
466.0	Correttore_202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
470.0	Correttore_302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
474.0	Correttore_402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
478.0	Correttore_502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
482.0	Correttore_602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
486.0	Correttore_702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
490.0	Correttore_802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
494.0	Correttore_902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
498.0	Correttore_1002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
502.0	Correttore_1102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
506.0	Correttore_1202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
510.0	Correttore_1302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
514.0	Correttore_1402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
518.0	Correttore_1502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
522.0	Correttore_1602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
526.0	Correttore_1702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
530.0	Correttore_1802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
534.0	Correttore_1902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
538.0	Correttore_2002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
542.0	Correttore_2102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
546.0	Correttore_2202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
550.0	Correttore_2302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
554.0	Correttore_2402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
558.0	Correttore_2502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
562.0	Correttore_2602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
566.0	Correttore_2702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
570.0	Correttore_2802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
574.0	Correttore_2902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
578.0	Correttore_3002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
582.0	Correttore_3102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
586.0	Correttore_3202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
590.0	Correttore_3302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
594.0	Correttore_3402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
598.0	Correttore_3502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
602.0	Correz_uscita_102	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
606.0	Correz_uscita_202	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
610.0	Correz_uscita_302	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi

DB620 - <offline>

"RICETTA_20"

Vista di dati**Tipo di blocco dati:**

Blocco dati di UDT600

Nome:**Famiglia:****Autore:****Versione:** 0.1**Versione blocco:** 2**Lunghezza (blocco / dati):**

01018 / 00614

Data e ora**Codice:**

18/02/2015 09.51.41

Interfaccia:

16/02/2015 14.04.29

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)
09.12.2014 12:08:08

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	Tipo	REAL	0.000000e+000	0.000000e+000	Tipo albero
4.0	Fresa	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
8.0	Perno	REAL	0.000000e+000	0.000000e+000	Numero di perno
12.0	Diametro	REAL	0.000000e+000	0.000000e+000	Diametro perno
16.0	Raggio	REAL	1.250000e+002	1.250000e+002	Raggio fresa
20.0	Correzione_raggio	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
24.0	Eccentrico	REAL	1.621510e+002	1.621510e+002	Eccentrico
28.0	Ingresso_tuffo	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
32.0	Corr_altezza	REAL	0.000000e+000	0.000000e+000	Correzione altezza
36.0	Corr_X	REAL	0.000000e+000	0.000000e+000	Correzione asse X
40.0	Ang_lav_entrata	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
44.0	Velocita_1	REAL	0.000000e+000	0.000000e+000	Velocità 1
48.0	Diam_commut_1	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
52.0	Velocita_2	REAL	0.000000e+000	0.000000e+000	Velocità 2
56.0	Diam_commut_2	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
60.0	Velocita_3	REAL	0.000000e+000	0.000000e+000	Velocità 3
64.0	Diam_commut_3	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
68.0	Velocita_4	REAL	0.000000e+000	0.000000e+000	Velocità 4
72.0	Diam_avvio	REAL	0.000000e+000	0.000000e+000	Diametro avvio
76.0	Veloc_rotazione	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
80.0	Veloc_uscita	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
84.0	Posiz_contropunta_1	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
88.0	Posiz_contropunta_2	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
92.0	Quota_lavoro_Z	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z
96.0	Corr_quota_Z	REAL	0.000000e+000	0.000000e+000	Correttore quota Z
100.0	Press_Acc_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione accostamento cuneo in Bar
104.0	Press_Lavoro_Cuneo	REAL	0.000000e+000	0.000000e+000	Pressione lavoro cuneo in Bar
108.0	spare4	REAL	0.000000e+000	0.000000e+000	
112.0	spare5	REAL	0.000000e+000	0.000000e+000	

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	spare6	REAL	0.000000e+000	0.000000e+000	
120.0	spare7	REAL	0.000000e+000	0.000000e+000	
124.0	spare8	REAL	0.000000e+000	0.000000e+000	
128.0	spare9	REAL	0.000000e+000	0.000000e+000	
132.0	spare10	REAL	0.000000e+000	0.000000e+000	
136.0	spare11	REAL	0.000000e+000	0.000000e+000	
140.0	Correttore_0	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
144.0	Correttore_10	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
148.0	Correttore_20	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
152.0	Correttore_30	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
156.0	Correttore_40	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
160.0	Correttore_50	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
164.0	Correttore_60	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
168.0	Correttore_70	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
172.0	Correttore_80	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
176.0	Correttore_90	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
180.0	Correttore_100	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
184.0	Correttore_110	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
188.0	Correttore_120	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
192.0	Correttore_130	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
196.0	Correttore_140	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
200.0	Correttore_150	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
204.0	Correttore_160	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
208.0	Correttore_170	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
212.0	Correttore_180	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
216.0	Correttore_190	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
220.0	Correttore_200	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
224.0	Correttore_210	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
228.0	Correttore_220	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
232.0	Correttore_230	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
236.0	Correttore_240	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240
240.0	Correttore_250	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
244.0	Correttore_260	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
248.0	Correttore_270	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
252.0	Correttore_280	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
256.0	Correttore_290	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
260.0	Correttore_300	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
264.0	Correttore_310	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
268.0	Correttore_320	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
272.0	Correttore_330	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
276.0	Correttore_340	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
280.0	Correttore_350	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
284.0	Correz_uscita_10	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
288.0	Correz_uscita_20	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
292.0	Correz_uscita_30	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi
296.0	Descrizione	STRING [20]	"	"	Descrizione
318.0	Tipo2	REAL	0.000000e+000	0.000000e+000	Tipo albero
322.0	Fresa2	REAL	0.000000e+000	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
326.0	Perno2	REAL	0.000000e+000	0.000000e+000	Numero di perno
330.0	Diametro2	REAL	0.000000e+000	0.000000e+000	Diametro perno
334.0	Raggio2	REAL	1.250000e+002	1.250000e+002	Raggio fresa
338.0	Correzione_raggio2	REAL	0.000000e+000	0.000000e+000	Correzione raggio fresa
342.0	Eccentrico2	REAL	1.621510e+002	1.621510e+002	Eccentrico

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
346.0	Ingresso_tuffo2	REAL	0.000000e+000	0.000000e+000	Angolo inserimento entrata tuffo
350.0	Corr_altezza2	REAL	0.000000e+000	0.000000e+000	Correzione altezza
354.0	Corr_X2	REAL	0.000000e+000	0.000000e+000	Correzione asse X
358.0	Ang_lav_entrata2	REAL	0.000000e+000	0.000000e+000	Angolo di lavorazione entrata
362.0	Velocita_12	REAL	0.000000e+000	0.000000e+000	Velocità 1
366.0	Diam_commut_12	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 1
370.0	Velocita_22	REAL	0.000000e+000	0.000000e+000	Velocità 2
374.0	Diam_commut_22	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 2
378.0	Velocita_32	REAL	0.000000e+000	0.000000e+000	Velocità 3
382.0	Diam_commut_32	REAL	0.000000e+000	0.000000e+000	Diametro di commutazione 3
386.0	Velocita_42	REAL	0.000000e+000	0.000000e+000	Velocità 4
390.0	Diam_avvio2	REAL	0.000000e+000	0.000000e+000	Diametro avvio
394.0	Veloc_rotazione2	REAL	0.000000e+000	0.000000e+000	Velocità di rotazione
398.0	Veloc_uscita2	REAL	0.000000e+000	0.000000e+000	Velocità di uscita
402.0	Posiz_contropunta_12	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 1
406.0	Posiz_contropunta_22	REAL	0.000000e+000	0.000000e+000	Posizione contropunta 2
410.0	Quota_lavoro_Z2	REAL	0.000000e+000	0.000000e+000	Quota di lavoro Z2
414.0	Corr_quota_Z2	REAL	0.000000e+000	0.000000e+000	Correttore quota Z2
418.0	spare22	REAL	0.000000e+000	0.000000e+000	
422.0	spare32	REAL	0.000000e+000	0.000000e+000	
426.0	spare42	REAL	0.000000e+000	0.000000e+000	
430.0	spare52	REAL	0.000000e+000	0.000000e+000	
434.0	spare62	REAL	0.000000e+000	0.000000e+000	
438.0	spare72	REAL	0.000000e+000	0.000000e+000	
442.0	spare82	REAL	0.000000e+000	0.000000e+000	
446.0	spare92	REAL	0.000000e+000	0.000000e+000	
450.0	spare102	REAL	0.000000e+000	0.000000e+000	
454.0	spare112	REAL	0.000000e+000	0.000000e+000	
458.0	Correttore_02	REAL	0.000000e+000	0.000000e+000	Correttore angolo 0
462.0	Correttore_102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 10
466.0	Correttore_202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 20
470.0	Correttore_302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 30
474.0	Correttore_402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 40
478.0	Correttore_502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 50
482.0	Correttore_602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 60
486.0	Correttore_702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 70
490.0	Correttore_802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 80
494.0	Correttore_902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 90
498.0	Correttore_1002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 100
502.0	Correttore_1102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 110
506.0	Correttore_1202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 120
510.0	Correttore_1302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 130
514.0	Correttore_1402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 140
518.0	Correttore_1502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 150
522.0	Correttore_1602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 160
526.0	Correttore_1702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 170
530.0	Correttore_1802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 180
534.0	Correttore_1902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 190
538.0	Correttore_2002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 200
542.0	Correttore_2102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 210
546.0	Correttore_2202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 220
550.0	Correttore_2302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 230
554.0	Correttore_2402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 240

Indirizzo	Nome	Tipo	Valore iniziale	Valore attuale	Commento
558.0	Correttore_2502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 250
562.0	Correttore_2602	REAL	0.000000e+000	0.000000e+000	Correttore angolo 260
566.0	Correttore_2702	REAL	0.000000e+000	0.000000e+000	Correttore angolo 270
570.0	Correttore_2802	REAL	0.000000e+000	0.000000e+000	Correttore angolo 280
574.0	Correttore_2902	REAL	0.000000e+000	0.000000e+000	Correttore angolo 290
578.0	Correttore_3002	REAL	0.000000e+000	0.000000e+000	Correttore angolo 300
582.0	Correttore_3102	REAL	0.000000e+000	0.000000e+000	Correttore angolo 310
586.0	Correttore_3202	REAL	0.000000e+000	0.000000e+000	Correttore angolo 320
590.0	Correttore_3302	REAL	0.000000e+000	0.000000e+000	Correttore angolo 330
594.0	Correttore_3402	REAL	0.000000e+000	0.000000e+000	Correttore angolo 340
598.0	Correttore_3502	REAL	0.000000e+000	0.000000e+000	Correttore angolo 350
602.0	Correz_uscita_102	REAL	0.000000e+000	0.000000e+000	Correzione uscita 10 gradi
606.0	Correz_uscita_202	REAL	0.000000e+000	0.000000e+000	Correzione uscita 20 gradi
610.0	Correz_uscita_302	REAL	0.000000e+000	0.000000e+000	Correzione uscita 30 gradi

DB700 - <offline>

"DB_PUT"

Vista di dati**Tipo di blocco dati:**

Blocco dati di istanza di FB3

Nome:**Famiglia:** _800D**Autore:**

NUMERIK

Versione:

0.0

Versione blocco:

2

Lunghezza (blocco / dati):

00442 / 00234

Data e ora**Codice:**

09/02/2015 10.36.12

Interfaccia:

01/10/1995 08.00.00

Attributi del blocco:

S7_language

9(1) Inglese (Stati Uniti)

09.12.2014 12:08:08

Indirizzo	Dichiarazione	Nome	Tipo	Valore iniziale	Valore attuale	Commento
0.0	in	Req	BOOL	FALSE	FALSE	
2.0	in	NumVar	INT	0	0	
4.0	in	Addr1	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
14.0	in	Unit1	BYTE	B#16#0	B#16#0	
16.0	in	Column1	WORD	W#16#0	W#16#0	
18.0	in	Line1	WORD	W#16#0	W#16#0	
20.0	in	Addr2	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
30.0	in	Unit2	BYTE	B#16#0	B#16#0	
32.0	in	Column2	WORD	W#16#0	W#16#0	
34.0	in	Line2	WORD	W#16#0	W#16#0	
36.0	in	Addr3	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
46.0	in	Unit3	BYTE	B#16#0	B#16#0	
48.0	in	Column3	WORD	W#16#0	W#16#0	
50.0	in	Line3	WORD	W#16#0	W#16#0	
52.0	in	Addr4	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
62.0	in	Unit4	BYTE	B#16#0	B#16#0	
64.0	in	Column4	WORD	W#16#0	W#16#0	
66.0	in	Line4	WORD	W#16#0	W#16#0	
68.0	in	Addr5	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
78.0	in	Unit5	BYTE	B#16#0	B#16#0	
80.0	in	Column5	WORD	W#16#0	W#16#0	
82.0	in	Line5	WORD	W#16#0	W#16#0	
84.0	in	Addr6	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
94.0	in	Unit6	BYTE	B#16#0	B#16#0	
96.0	in	Column6	WORD	W#16#0	W#16#0	
98.0	in	Line6	WORD	W#16#0	W#16#0	
100.0	in	Addr7	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
110.0	in	Unit7	BYTE	B#16#0	B#16#0	
112.0	in	Column7	WORD	W#16#0	W#16#0	
114.0	in	Line7	WORD	W#16#0	W#16#0	

Indirizzo	Dichiarazione	Nome	Tipo	Valore iniziale	Valore attuale	Commento
116.0	in	Addr8	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
126.0	in	Unit8	BYTE	B#16#0	B#16#0	
128.0	in	Column8	WORD	W#16#0	W#16#0	
130.0	in	Line8	WORD	W#16#0	W#16#0	
132.0	out	Error	BOOL	FALSE	FALSE	
132.1	out	Done	BOOL	FALSE	FALSE	
134.0	out	State	WORD	W#16#0	W#16#0	
136.0	in_out	SD1	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
146.0	in_out	SD2	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
156.0	in_out	SD3	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
166.0	in_out	SD4	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
176.0	in_out	SD5	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
186.0	in_out	SD6	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
196.0	in_out	SD7	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
206.0	in_out	SD8	ANY	P#P 0.0 VOID 0	P#P 0.0 VOID 0	
216.0	stat	ident	BYTE	B#16#0	B#16#0	
217.0	stat	regist	BOOL	FALSE	FALSE	
217.1	stat	flanke	BOOL	FALSE	FALSE	
217.2	stat	run	BOOL	FALSE	FALSE	
217.3	stat	progtest	BOOL	FALSE	FALSE	
218.0	stat	err_cls_cod	WORD	W#16#0	W#16#0	
220.0	stat	err_stat	WORD	W#16#0	W#16#0	
222.0	stat	PError	DWORD	DW#16#0	DW#16#0	
226.0	stat	PSD1	DWORD	DW#16#0	DW#16#0	
230.0	stat	Pident	DWORD	DW#16#0	DW#16#0	

DB1000 - <offline> - Vista di dichiarazione

"CtrlE" Interface Ctrl-Energy

Blocco dati globali DB 1000

Nome: CTRL_E Famiglia: _800D

Autore: NUMERIK Versione: 4.5

Versione blocco: 2

Data e ora Codice: 19/03/2013 14.58.49

Interfaccia: 01/11/2010 08.00.00

Lunghezze (blocco / codice / dati): 00430 00160 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1000 Datainterface Ctrl-Energy

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	Profile	ARRAY[1..8]		
*0.0		STRUCT		
+0.0	ESaveOn	BOOL	FALSE	Activate energy-saving profile immediately
+0.1	ReloadT2	BOOL	FALSE	Reload Prewarning time (T2)
+0.2	res0_2	BOOL	FALSE	
+0.3	res0_3	BOOL	FALSE	
+0.4	res0_4	BOOL	FALSE	
+0.5	res0_5	BOOL	FALSE	
+0.6	res0_6	BOOL	FALSE	
+0.7	res0_7	BOOL	FALSE	
+1.0	HmiESaveOn	BOOL	FALSE	HMI->PLC: Activate energy-saving profile immediately
+1.1	res1_1	BOOL	FALSE	
+1.2	res1_2	BOOL	FALSE	
+1.3	res1_3	BOOL	FALSE	
+1.4	res1_4	BOOL	FALSE	
+1.5	res1_5	BOOL	FALSE	
+1.6	res1_6	BOOL	FALSE	
+1.7	res1_7	BOOL	FALSE	
+2.0	MasterCompSig	BOOL	FALSE	Master computer signal
+2.1	PlcUserSig	BOOL	FALSE	PLC user signal
+2.2	res2_2	BOOL	FALSE	
+2.3	res2_3	BOOL	FALSE	
+2.4	res2_4	BOOL	FALSE	
+2.5	res2_5	BOOL	FALSE	
+2.6	res2_6	BOOL	FALSE	
+2.7	res2_7	BOOL	FALSE	
+3.0	res3	BYTE	B#16#0	
+4.0	ESaveIsOn	BOOL	FALSE	Energy-saving state active
+4.1	T1Expired	BOOL	FALSE	Activation time T1 expired
+4.2	res4_2	BOOL	FALSE	
+4.3	res4_3	BOOL	FALSE	
+4.4	res4_4	BOOL	FALSE	
+4.5	res4_5	BOOL	FALSE	
+4.6	res4_6	BOOL	FALSE	
+4.7	res4_7	BOOL	FALSE	
+5.0	res5	BYTE	B#16#0	
+6.0	ActValT1	INT	0	T1 current value
+8.0	ActValT2	INT	0	T2 current value
+10.0	ESaveValid	BOOL	FALSE	HMI->PLC: Energy-saving profile valid
+10.1	ESaveOff	BOOL	FALSE	HMI->PLC: Deactivate energy-saving profileblock energy-saving profile
+10.2	res10_2	BOOL	FALSE	
+10.3	res10_3	BOOL	FALSE	
+10.4	res10_4	BOOL	FALSE	
+10.5	res10_5	BOOL	FALSE	
+10.6	res10_6	BOOL	FALSE	
+10.7	res10_7	BOOL	FALSE	
+11.0	CondOpPanel	BOOL	FALSE	HMI->PLC: Operator panel
+11.1	CondDataTransfer	BOOL	FALSE	HMI->PLC: Data transfer
+11.2	CondWindowChange	BOOL	FALSE	HMI->PLC: Window change
+11.3	res11_3	BOOL	FALSE	
+11.4	res11_4	BOOL	FALSE	
+11.5	res11_5	BOOL	FALSE	
+11.6	res11_6	BOOL	FALSE	
+11.7	res11_7	BOOL	FALSE	
+12.0	CondMCP	BOOL	FALSE	HMI->PLC: Machine control panel
+12.1	res12_1	BOOL	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+12.2	res12_2	BOOL	FALSE	
+12.3	res12_3	BOOL	FALSE	
+12.4	res12_4	BOOL	FALSE	
+12.5	res12_5	BOOL	FALSE	
+12.6	res12_6	BOOL	FALSE	
+12.7	res12_7	BOOL	FALSE	
+13.0	CondNcChan1	BOOL	FALSE	HMI->PLC: NC channel 1 in reset
+13.1	CondNcChan2	BOOL	FALSE	HMI->PLC: NC channel 2 in reset
+13.2	CondNcChan3	BOOL	FALSE	HMI->PLC: NC channel 3 in reset
+13.3	CondNcChan4	BOOL	FALSE	HMI->PLC: NC channel 4 in reset
+13.4	CondNcChan5	BOOL	FALSE	HMI->PLC: NC channel 5 in reset
+13.5	CondNcChan6	BOOL	FALSE	HMI->PLC: NC channel 6 in reset
+13.6	CondNcChan7	BOOL	FALSE	HMI->PLC: NC channel 7 in reset
+13.7	CondNcChan8	BOOL	FALSE	HMI->PLC: NC channel 8 in reset
+14.0	CondNcChan9	BOOL	FALSE	HMI->PLC: NC channel 9 in reset
+14.1	CondNcChan10	BOOL	FALSE	HMI->PLC: NC channel 10 in reset
+14.2	res14_2	BOOL	FALSE	
+14.3	res14_3	BOOL	FALSE	
+14.4	res14_4	BOOL	FALSE	
+14.5	res14_5	BOOL	FALSE	
+14.6	res14_6	BOOL	FALSE	
+14.7	res14_7	BOOL	FALSE	
+15.0	CondMasterCompSig	BOOL	FALSE	HMI->PLC: Master computer signal
+15.1	CondPlcUserSig	BOOL	FALSE	HMI->PLC: PLC user signal
+15.2	res15_2	BOOL	FALSE	
+15.3	res15_3	BOOL	FALSE	
+15.4	res15_4	BOOL	FALSE	
+15.5	res15_5	BOOL	FALSE	
+15.6	res15_6	BOOL	FALSE	
+15.7	res15_7	BOOL	FALSE	
+16.0	PresetT1	INT	0	HMI->PLC: Activation time T1
+18.0	PresetT2	INT	0	HMI->PLC: Prewarning time T2
=20.0		END_STRUCT		
=160.0		END_STRUCT		

DB1001 - <offline> - Vista di dichiarazione

"SentronPac" Interface SentronPac

Blocco dati globali DB 1001

Nome: SENTRONP Famiglia: _800D

Autore: NUMERIK Versione: 4.5

Versione blocco: 2

Data e ora Codice: 19/03/2013 14.58.49

Interfaccia: 29/07/2011 08.00.00

Lunghezze (blocco / codice / dati): 00278 00096 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1001 Datainterface SentronPac

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	ManualVal	B00L	FALSE	Display of manual value
+0.1	SentronPacMach	B00L	FALSE	Sentron PAC represented machine
+0.2	FeedInEnergyReadSP	B00L	FALSE	Feed in energy read from Sentron PAC
+0.3	FeedBackEnergyReadSP	B00L	FALSE	Feed back energy read from Sentron PAC
+0.4	res0_4	B00L	FALSE	reserved
+0.5	res0_5	B00L	FALSE	reserved
+0.6	res0_6	B00L	FALSE	reserved
+0.7	res0_7	B00L	FALSE	reserved
+1.0	MeasAuto	B00L	FALSE	measurement by PLC basic program
+1.1	res1_1	B00L	FALSE	reserved
+1.2	res1_2	B00L	FALSE	reserved
+1.3	res1_3	B00L	FALSE	reserved
+1.4	res1_4	B00L	FALSE	reserved
+1.5	res1_5	B00L	FALSE	reserved
+1.6	res1_6	B00L	FALSE	reserved
+1.7	res1_7	B00L	FALSE	reserved
+2.0	MeasAct	B00L	FALSE	Active measurement
+3.0	res3	BYTE	B#16#0	reserved
+4.0	ManualValue	REAL	0.000000e+000	Manual value
+8.0	ActivePowerItem	REAL	0.000000e+000	Active power item
+12.0	ActiveEnergyItem	REAL	0.000000e+000	Active energy item
+16.0	ReactiveEnergyItem	REAL	0.000000e+000	Reactive energy item
+20.0	ActivePowerSentron	REAL	0.000000e+000	Active power from Sentron
+24.0	ActiveEnergySentron	REAL	0.000000e+000	Active energy from Sentron
+28.0	ReactiveEnergySentron	REAL	0.000000e+000	Reactive energy from Sentron
+32.0	ActiveEnergyDay	REAL	0.000000e+000	Active energy day
+36.0	ReactiveEnergyDay	REAL	0.000000e+000	Reactive energy day
+40.0	ActiveEnergyPrevDay	REAL	0.000000e+000	Active energy previous day
+44.0	ReactiveEnergyPrevDay	REAL	0.000000e+000	Reactive energy previous day
+48.0	ActiveEnergyMonth	REAL	0.000000e+000	Active energy month
+52.0	ReactiveEnergyMonth	REAL	0.000000e+000	Reactive energy month
+56.0	ActiveEnergyPrevMonth	REAL	0.000000e+000	Active energy previous month
+60.0	ReactiveEnergyPrevMonth	REAL	0.000000e+000	Reactive energy previous month
+64.0	ActiveEnergyYear	REAL	0.000000e+000	Active energy year
+68.0	ReactiveEnergyYear	REAL	0.000000e+000	Reactive energy year
+72.0	ActiveEnergyPrevYear	REAL	0.000000e+000	Active energy previous year
+76.0	ReactiveEnergyPrevYear	REAL	0.000000e+000	Reactive energy previous year
+80.0	res80	BYTE	B#16#0	reserved
+81.0	res81	BYTE	B#16#0	reserved
+82.0	res82	BYTE	B#16#0	reserved
+83.0	res83	BYTE	B#16#0	reserved
+84.0	res84	BYTE	B#16#0	reserved
+85.0	res85	BYTE	B#16#0	reserved
+86.0	res86	BYTE	B#16#0	reserved
+87.0	res87	BYTE	B#16#0	reserved
+88.0	res88	REAL	0.000000e+000	reserved
+92.0	res92	REAL	0.000000e+000	reserved
=96.0		END_STRUCT		

DB1012 - <offline> - Vista di dichiarazione

"DB_FB12"

Blocco dati globali DB 1012

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 24/01/2015 17.00.57
Interfaccia: 21/12/2014 15.21.14
Lunghezze (blocco / codice / dati): 00284 00052 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1012

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare	INT	0	
+2.0	spare1	INT	0	
+4.0	spare2	INT	0	
+6.0	spare3	INT	0	
+8.0	spare4	INT	0	
+10.0	spare5	INT	0	
+12.0	spare6	INT	0	
+14.0	spare7	INT	0	
+16.0	spare8	INT	0	
+18.0	spare9	INT	0	
+20.0	spare10	INT	0	
+22.0	spare11	INT	0	
+24.0	spare12	BYTE	B#16#0	
+25.0	M25_0	BOOL	FALSE	Convogliatore trucioli avanti
+25.1	M25_01	BOOL	FALSE	Merker Start Convogliatore trucioli
+25.2	M25_02	BOOL	FALSE	Merker Convogliatore trucioli in moto
+25.3	M25_03	BOOL	FALSE	
+25.4	M25_04	BOOL	FALSE	
+25.5	M25_05	BOOL	FALSE	
+25.6	M25_06	BOOL	FALSE	
+25.7	M25_07	BOOL	FALSE	Start Convogliatore trucioli 2 e 3
+26.0	M26_0	BOOL	FALSE	H2046 Convogliatore trucioli 2 inserito
+26.1	M26_01	BOOL	FALSE	Merker Start Convogliatore trucioli 2
+26.2	M26_02	BOOL	FALSE	Merker Stop Convogliatore trucioli 2
+26.3	M26_03	BOOL	FALSE	
+26.4	M26_04	BOOL	FALSE	H2048 Convogliatore trucioli 3 inserito
+26.5	M26_05	BOOL	FALSE	Merker Start Convogliatore trucioli 3
+26.6	M26_06	BOOL	FALSE	Merker Stop Convogliatore trucioli 3
+26.7	M26_07	BOOL	FALSE	Spegnere Convogliatore trucioli 2 e 3
+27.0	spare13	BYTE	B#16#0	
+28.0	M28_0	BOOL	FALSE	
+28.1	M28_01	BOOL	FALSE	
+28.2	M28_02	BOOL	FALSE	
+28.3	M28_03	BOOL	FALSE	
+28.4	M28_04	BOOL	FALSE	
+28.5	M28_05	BOOL	FALSE	
+28.6	M28_06	BOOL	FALSE	M46 Convogliatore trucioli canale 1 inserito
+28.7	M28_07	BOOL	FALSE	M47 Convogliatore trucioli canale 1 disinserito
+29.0	M29_0	BOOL	FALSE	
+29.1	M29_01	BOOL	FALSE	
+29.2	M29_02	BOOL	FALSE	
+29.3	M29_03	BOOL	FALSE	
+29.4	M29_04	BOOL	FALSE	
+29.5	M29_05	BOOL	FALSE	
+29.6	M29_06	BOOL	FALSE	M46 Convogliatore trucioli canale 2 inserito
+29.7	M29_07	BOOL	FALSE	M47 Convogliatore trucioli canale 2 disinserito
+30.0	spare14	INT	0	
+32.0	spare15	INT	0	
+34.0	spare16	INT	0	
+36.0	spare17	INT	0	
+38.0	spare18	INT	0	
+40.0	spare19	INT	0	
+42.0	spare20	INT	0	
+44.0	spare21	INT	0	
+46.0	spare22	INT	0	
+48.0	spare23	INT	0	
+50.0	M50_0	BOOL	FALSE	Richiesta manuale trasportatore trucioli

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+50.1	M50_01	BOOL	FALSE	Trasportatori in moto
+50.2	M50_02	BOOL	FALSE	
+50.3	M50_03	BOOL	FALSE	
+50.4	M50_04	BOOL	FALSE	
+50.5	M50_05	BOOL	FALSE	
+50.6	M50_06	BOOL	FALSE	Option 8010 bit 6
+50.7	M50_07	BOOL	FALSE	
+51.0	M51_0	BOOL	FALSE	
+51.1	M51_01	BOOL	FALSE	
+51.2	M51_02	BOOL	FALSE	
+51.3	M51_03	BOOL	FALSE	
+51.4	M51_04	BOOL	FALSE	
+51.5	M51_05	BOOL	FALSE	
+51.6	M51_06	BOOL	FALSE	Option 8011 bit 6
+51.7	M51_07	BOOL	FALSE	
=52.0		END_STRUCT		

DB1014 - <offline> - Vista di dichiarazione

"DB_FB14"

Blocco dati globali DB 1014

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 29/01/2015 08.35.45
Interfaccia: 27/12/2014 14.57.57
Lunghezze (blocco / codice / dati): 00386 00056 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1014

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare	INT	0	
+2.0	spare1	INT	0	
+4.0	spare2	INT	0	
+6.0	spare3	INT	0	
+8.0	spare4	INT	0	
+10.0	spare5	INT	0	
+12.0	spare6	INT	0	
+14.0	spare7	INT	0	
+16.0	spare8	INT	0	
+18.0	spare9	INT	0	
+20.0	spare10	INT	0	
+22.0	spare11	INT	0	
+24.0	spare12	BYTE	B#16#0	
+25.0	M25_0	BOOL	FALSE	Merker contatore 1 scaduto
+25.1	M25_01	BOOL	FALSE	Merker no pressione
+25.2	M25_02	BOOL	FALSE	Guasto lubrificazione no pressione
+25.3	M25_03	BOOL	FALSE	Lubrificazione per guasto
+25.4	M25_04	BOOL	FALSE	NC è in condizione di emergenza
+25.5	M25_05	BOOL	FALSE	Guasto lubrificazione
+25.6	M25_06	BOOL	FALSE	Merker per riduzione pressione
+25.7	M25_07	BOOL	FALSE	Merker pressione OK
+26.0	M26_0	BOOL	FALSE	Merker per errore no aumento pressione
+26.1	M26_01	BOOL	FALSE	Merker per errore no riduzione pressione
+26.2	M26_02	BOOL	FALSE	Merker per aumento pressione
+26.3	M26_03	BOOL	FALSE	Merker per aumento pressione
+26.4	M26_04	BOOL	FALSE	Merker per riduzione pressione
+26.5	M26_05	BOOL	FALSE	Merker per riduzione pressione
+26.6	M26_06	BOOL	FALSE	
+26.7	M26_07	BOOL	FALSE	
+27.0	spare27	BYTE	B#16#0	
+28.0	spare28	BYTE	B#16#0	
+29.0	M29_0	BOOL	FALSE	
+29.1	M29_01	BOOL	FALSE	
+29.2	M29_02	BOOL	FALSE	
+29.3	M29_03	BOOL	FALSE	
+29.4	M29_04	BOOL	FALSE	
+29.5	M29_05	BOOL	FALSE	G33/G63 attivo
+29.6	M29_06	BOOL	FALSE	
+29.7	M29_07	BOOL	FALSE	
+30.0	M30_0	BOOL	FALSE	
+30.1	M30_01	BOOL	FALSE	
+30.2	M30_02	BOOL	FALSE	
+30.3	M30_03	BOOL	FALSE	
+30.4	M30_04	BOOL	FALSE	
+30.5	M30_05	BOOL	FALSE	G33/G63 attivo
+30.6	M30_06	BOOL	FALSE	
+30.7	M30_07	BOOL	FALSE	
+31.0	spare31	BYTE	B#16#0	
+32.0	spare311	BYTE	B#16#0	
+33.0	spare312	BYTE	B#16#0	
+34.0	spare313	BYTE	B#16#0	
+35.0	spare314	BYTE	B#16#0	
+36.0	spare315	BYTE	B#16#0	
+37.0	spare316	BYTE	B#16#0	
+38.0	spare317	BYTE	B#16#0	
+39.0	spare318	BYTE	B#16#0	
+40.0	M40_0	BOOL	FALSE	
+40.1	M40_01	BOOL	FALSE	
+40.2	M40_02	BOOL	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+40.3	M40_03	B00L	FALSE	
+40.4	M40_04	B00L	FALSE	
+40.5	M40_05	B00L	FALSE	
+40.6	M40_06	B00L	FALSE	
+40.7	M40_07	B00L	FALSE	
+41.0	spare40	BYTE	B#16#0	
+42.0	spare403	BYTE	B#16#0	
+43.0	spare404	BYTE	B#16#0	
+44.0	spare405	BYTE	B#16#0	
+45.0	spare406	BYTE	B#16#0	
+46.0	spare407	BYTE	B#16#0	
+47.0	spare401	BYTE	B#16#0	
+48.0	spare402	BYTE	B#16#0	
+49.0	spare408	BYTE	B#16#0	
+50.0	M50_0	B00L	FALSE	MSD monitoraggio filtro centrale lubrificaz ione
+50.1	M50_01	B00L	FALSE	
+50.2	M50_02	B00L	FALSE	
+50.3	M50_03	B00L	FALSE	
+50.4	M50_04	B00L	FALSE	
+50.5	M50_05	B00L	FALSE	
+50.6	M50_06	B00L	FALSE	
+50.7	M50_07	B00L	FALSE	
+51.0	M51_0	B00L	FALSE	
+51.1	M51_01	B00L	FALSE	
+51.2	M51_02	B00L	FALSE	
+51.3	M51_03	B00L	FALSE	
+51.4	M51_04	B00L	FALSE	MSD livello dispositivo
+51.5	M51_05	B00L	FALSE	
+51.6	M51_06	B00L	FALSE	
+51.7	M51_07	B00L	FALSE	
+52.0	M52_0	B00L	FALSE	
+52.1	M52_01	B00L	FALSE	
+52.2	M52_02	B00L	FALSE	
+52.3	M52_03	B00L	FALSE	
+52.4	M52_04	B00L	FALSE	
+52.5	M52_05	B00L	FALSE	
+52.6	M52_06	B00L	FALSE	
+52.7	M52_07	B00L	FALSE	
+53.0	M53_0	B00L	FALSE	
+53.1	M53_01	B00L	FALSE	
+53.2	M53_02	B00L	FALSE	
+53.3	M53_03	B00L	FALSE	
+53.4	M53_04	B00L	FALSE	
+53.5	M53_05	B00L	FALSE	
+53.6	M53_06	B00L	FALSE	
+53.7	M53_07	B00L	FALSE	
+54.0	M54_0	B00L	FALSE	
+54.1	M54_01	B00L	FALSE	
+54.2	M54_02	B00L	FALSE	
+54.3	M54_03	B00L	FALSE	
+54.4	M54_04	B00L	FALSE	
+54.5	M54_05	B00L	FALSE	
+54.6	M54_06	B00L	FALSE	
+54.7	M54_07	B00L	FALSE	
+55.0	M55_0	B00L	FALSE	
+55.1	M55_01	B00L	FALSE	
+55.2	M55_02	B00L	FALSE	
+55.3	M55_03	B00L	FALSE	MSD basamento 1 è bloccabile
+55.4	M55_04	B00L	FALSE	
+55.5	M55_05	B00L	FALSE	
+55.6	M55_06	B00L	FALSE	
+55.7	M55_07	B00L	FALSE	
=56.0		END_STRUCT		

DB1015 - <offline> - Vista di dichiarazione

"DB_FB15"

Blocco dati globali DB 1015

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 24/01/2015 17.21.32
Interfaccia: 24/01/2015 17.21.32
Lunghezze (blocco / codice / dati): 00314 00072 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1015

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare	INT	0	
+2.0	M2_0	BOOL	FALSE	Attivazione controllo perdite olio
+2.1	M2_01	BOOL	FALSE	Perdite olio OK
+2.2	M2_02	BOOL	FALSE	Livello olio troppo alto
+2.3	M2_03	BOOL	FALSE	Livello olio troppo basso
+2.4	M2_04	BOOL	FALSE	Aggiungere olio alla centralina
+2.5	M2_05	BOOL	FALSE	
+2.6	M2_06	BOOL	FALSE	
+2.7	M2_07	BOOL	FALSE	
+3.0	M3_0	BOOL	FALSE	
+3.1	M3_01	BOOL	FALSE	
+3.2	M3_02	BOOL	FALSE	
+3.3	M3_03	BOOL	FALSE	
+3.4	M3_04	BOOL	FALSE	
+3.5	M3_05	BOOL	FALSE	
+3.6	M3_06	BOOL	FALSE	
+3.7	M3_07	BOOL	FALSE	
+4.0	spare2	INT	0	
+6.0	spare3	INT	0	
+8.0	spare4	INT	0	
+10.0	spare5	INT	0	
+12.0	spare6	INT	0	
+14.0	spare7	INT	0	
+16.0	spare8	INT	0	
+18.0	spare9	INT	0	
+20.0	spare10	INT	0	
+22.0	spare11	INT	0	
+24.0	spare12	INT	0	
+26.0	spare13	INT	0	
+28.0	spare14	INT	0	
+30.0	M30_0	BOOL	FALSE	Richiesta on/off idraulica
+30.1	M30_01	BOOL	FALSE	Nessun rilascio dispositivo di sorveglianza
+30.2	M30_02	BOOL	FALSE	Merkel temperatura motore pompa idraulica
+30.3	M30_03	BOOL	FALSE	Frese sono ferme
+30.4	M30_04	BOOL	FALSE	
+30.5	M30_05	BOOL	FALSE	
+30.6	M30_06	BOOL	FALSE	
+30.7	M30_07	BOOL	FALSE	
+31.0	M31_0	BOOL	FALSE	
+31.1	M31_01	BOOL	FALSE	
+31.2	M31_02	BOOL	FALSE	
+31.3	M31_03	BOOL	FALSE	
+31.4	M31_04	BOOL	FALSE	
+31.5	M31_05	BOOL	FALSE	
+31.6	M31_06	BOOL	FALSE	
+31.7	M31_07	BOOL	FALSE	
+32.0	spare15	INT	0	
+34.0	spare21	INT	0	
+36.0	spare22	INT	0	
+38.0	spare23	INT	0	
+40.0	spare24	INT	0	
+42.0	spare16	INT	0	
+44.0	spare17	INT	0	
+46.0	spare18	INT	0	
+48.0	spare19	INT	0	
+50.0	M50_0	BOOL	FALSE	PLC-MAD monitoraggio idraulica oelpegel

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+50.1	M50_01	BOOL	FALSE	PLC-MAD monitoraggio filtro idraulico ritorna sporco
+50.2	M50_02	BOOL	FALSE	PLC-MAD monitoraggio filtro idraulico leader sporco
+50.3	M50_03	BOOL	FALSE	PLC-MAD monitoraggio idraulico oelman gel
+50.4	M50_04	BOOL	FALSE	
+50.5	M50_05	BOOL	FALSE	
+50.6	M50_06	BOOL	FALSE	
+50.7	M50_07	BOOL	FALSE	
+51.0	M51_0	BOOL	FALSE	PLC-MAD monitoraggio preallarme tempe ratura olio
+51.1	M51_01	BOOL	FALSE	PLC-MAD monitoraggio troppo alta tem peratura olio
+51.2	M51_02	BOOL	FALSE	PLC-MAD monitoraggio troppo alta tem peratura motore
+51.3	M51_03	BOOL	FALSE	
+51.4	M51_04	BOOL	FALSE	
+51.5	M51_05	BOOL	FALSE	
+51.6	M51_06	BOOL	FALSE	
+51.7	M51_07	BOOL	FALSE	
+52.0	MW52	INT	0	
+54.0	MW54	WORD	W#16#0	
+56.0	Livello_centralina	REAL	0.000000e+000	
+60.0	App_liv_centralina	REAL	0.000000e+000	
+64.0	App_liv_centralina1	REAL	0.000000e+000	
+68.0	App_liv_centralina2	REAL	0.000000e+000	
=72.0		END_STRUCT		

DB1051 - <offline> - Vista di dichiarazione

"DB_FB51"

Blocco dati globali DB 1051

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 11/01/2015 14.20.56
Interfaccia: 11/01/2015 14.18.07
Lunghezze (blocco / codice / dati): 00174 00028 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1051

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare	INT	0	
+2.0	spare1	INT	0	
+4.0	spare2	INT	0	
+6.0	spare3	INT	0	
+8.0	spare4	INT	0	
+10.0	spare5	INT	0	
+12.0	spare6	INT	0	
+14.0	spare7	INT	0	
+16.0	spare8	INT	0	
+18.0	spare9	INT	0	
+20.0	spare10	INT	0	
+22.0	spare11	INT	0	
+24.0	spare12	BYTE	B#16#0	
+25.0	M25_0	BOOL	FALSE	H2696 parte memoria disponibile
+25.1	M25_01	BOOL	FALSE	
+25.2	M25_02	BOOL	FALSE	
+25.3	M25_03	BOOL	FALSE	
+25.4	M25_04	BOOL	FALSE	
+25.5	M25_05	BOOL	FALSE	
+25.6	M25_06	BOOL	FALSE	
+25.7	M25_07	BOOL	FALSE	
+26.0	M26_0	BOOL	FALSE	Merker di bordo
+26.1	M26_01	BOOL	FALSE	Controllo blocco assi lunghi
+26.2	M26_02	BOOL	FALSE	
+26.3	M26_03	BOOL	FALSE	
+26.4	M26_04	BOOL	FALSE	
+26.5	M26_05	BOOL	FALSE	
+26.6	M26_06	BOOL	FALSE	
+26.7	M26_07	BOOL	FALSE	
=28.0		END_STRUCT		

DB1053 - <offline> - Vista di dichiarazione

"DB_FB53"

Blocco dati globali DB 1053

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 27/01/2015 14.19.42
Interfaccia: 11/01/2015 14.36.22
Lunghezze (blocco / codice / dati): 00350 00054 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1053

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare	INT	0	
+2.0	spare1	INT	0	
+4.0	spare2	INT	0	
+6.0	spare3	INT	0	
+8.0	spare4	INT	0	
+10.0	spare5	INT	0	
+12.0	spare6	INT	0	
+14.0	spare7	INT	0	
+16.0	spare8	INT	0	
+18.0	spare9	INT	0	
+20.0	spare10	INT	0	
+22.0	spare11	INT	0	
+24.0	spare12	BYTE	B#16#0	
+25.0	M25_0	BOOL	FALSE	M24 canale 1
+25.1	M25_01	BOOL	FALSE	M25 canale 1
+25.2	M25_02	BOOL	FALSE	
+25.3	M25_03	BOOL	FALSE	
+25.4	M25_04	BOOL	FALSE	
+25.5	M25_05	BOOL	FALSE	
+25.6	M25_06	BOOL	FALSE	
+25.7	M25_07	BOOL	FALSE	
+26.0	M26_0	BOOL	FALSE	M24 canale 2
+26.1	M26_01	BOOL	FALSE	M25 canale 2
+26.2	M26_02	BOOL	FALSE	
+26.3	M26_03	BOOL	FALSE	
+26.4	M26_04	BOOL	FALSE	
+26.5	M26_05	BOOL	FALSE	
+26.6	M26_06	BOOL	FALSE	
+26.7	M26_07	BOOL	FALSE	
+27.0	M27_0	BOOL	FALSE	M24 canale 3
+27.1	M27_01	BOOL	FALSE	M25 canale 3
+27.2	M27_02	BOOL	FALSE	
+27.3	M27_03	BOOL	FALSE	
+27.4	M27_04	BOOL	FALSE	
+27.5	M27_05	BOOL	FALSE	
+27.6	M27_06	BOOL	FALSE	
+27.7	M27_07	BOOL	FALSE	
+28.0	M28_0	BOOL	FALSE	
+28.1	M28_01	BOOL	FALSE	
+28.2	M28_02	BOOL	FALSE	
+28.3	M28_03	BOOL	FALSE	
+28.4	M28_04	BOOL	FALSE	
+28.5	M28_05	BOOL	FALSE	
+28.6	M28_06	BOOL	FALSE	
+28.7	M28_07	BOOL	FALSE	
+29.0	spare14	BYTE	B#16#0	
+30.0	spare15	BYTE	B#16#0	Lunetta 1 azionamento/riposo
+31.0	M31_0	BOOL	FALSE	Lunetta 1: funzione attiva
+31.1	M31_01	BOOL	FALSE	Lunetta 1: mossa e raggiunto interno
+31.2	M31_02	BOOL	FALSE	Lunetta 1: mossa e raggiunto esterno
+31.3	M31_03	BOOL	FALSE	Lunetta 1: muoversi verso interno
+31.4	M31_04	BOOL	FALSE	Lunetta 1: muoversi verso esterno
+31.5	M31_05	BOOL	FALSE	Lunetta 1: teso
+31.6	M31_06	BOOL	FALSE	Lunetta 1: rilasciato
+31.7	M31_07	BOOL	FALSE	Lunetta 1: ultimo movim. era punto di rifer. interno
+32.0	spare16	INT	0	
+34.0	spare196	INT	0	
+36.0	spare197	BYTE	B#16#0	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+37.0	M37_0	BOOL	FALSE	Lunetta 1: pulsanti di comando chiusura
+37.1	M37_01	BOOL	FALSE	Lunetta 1: pulsanti di comando apertura
+37.2	M37_02	BOOL	FALSE	Carro di serraggio 1 bloccato
+37.3	M37_03	BOOL	FALSE	Segnale flusso olio lunetta 1
+37.4	M37_04	BOOL	FALSE	Carro di serraggio 1 sbloccato
+37.5	M37_05	BOOL	FALSE	
+37.6	M37_06	BOOL	FALSE	
+37.7	M37_07	BOOL	FALSE	
+38.0	M38_0	BOOL	FALSE	Comando apertura lunetta 1
+38.1	M38_01	BOOL	FALSE	Comando chiusura lunetta 1
+38.2	M38_02	BOOL	FALSE	
+38.3	M38_03	BOOL	FALSE	
+38.4	M38_04	BOOL	FALSE	
+38.5	M38_05	BOOL	FALSE	
+38.6	M38_06	BOOL	FALSE	
+38.7	M38_07	BOOL	FALSE	
+39.0	M39_0	BOOL	FALSE	
+39.1	M39_01	BOOL	FALSE	Rilascio comando tastiera lunetta 1
+39.2	M39_02	BOOL	FALSE	Posizione finale lunetta 1 avvicinata
+39.3	M39_03	BOOL	FALSE	
+39.4	M39_04	BOOL	FALSE	
+39.5	M39_05	BOOL	FALSE	
+39.6	M39_06	BOOL	FALSE	Sbloccare carro serraggio 1
+39.7	M39_07	BOOL	FALSE	Rilasciare lunetta in movimento
+40.0	M40_0	BOOL	FALSE	Memoria H2724 canale 1
+40.1	M40_01	BOOL	FALSE	Memoria H2724 canale 2
+40.2	M40_02	BOOL	FALSE	Memoria H2724 canale 3
+40.3	M40_03	BOOL	FALSE	Memoria H2725 canale 1
+40.4	M40_04	BOOL	FALSE	Memoria H2725 canale 2
+40.5	M40_05	BOOL	FALSE	Memoria H2725 canale 3
+40.6	M40_06	BOOL	FALSE	Lunetta senza rilascio
+40.7	M40_07	BOOL	FALSE	Rilasciare verso margine interno
+42.0	spare13	INT	0	
+44.0	spare17	INT	0	
+46.0	spare18	INT	0	
+48.0	spare19	INT	0	
+50.0	spare20	INT	0	
+52.0	spare21	BYTE	B#16#0	
+53.0	M53_0	BOOL	FALSE	PLC-MSD 8019.0= lunetta disponibile
+53.1	M53_01	BOOL	FALSE	PLC-MSD 8019.1= 2 lunetta disponibile
+53.2	M53_02	BOOL	FALSE	PLC-MSD 8019.2=
+53.3	M53_03	BOOL	FALSE	PLC-MSD 8019.3=
+53.4	M53_04	BOOL	FALSE	PLC-MSD 8019.4= lunetta 1 monitoraggio posiz. finale fuori
+53.5	M53_05	BOOL	FALSE	PLC-MSD 8019.5= lunetta 1 monitoraggio press. /posiz.
+53.6	M53_06	BOOL	FALSE	PLC-MSD 8019.6= lunetta 2 monitoraggio posiz. finale fuori
+53.7	M53_07	BOOL	FALSE	PLC-MSD 8019.7= lunetta 2 monitoraggio press. /posiz.
=54.0		END_STRUCT		

DB1054 - <offline> - Vista di dichiarazione

"DB_FB54"

Blocco dati globali DB 1054

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 31/01/2015 15.48.53
Interfaccia: 11/01/2015 14.51.58
Lunghezze (blocco / codice / dati): 00362 00076 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1054

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare1	INT	0	
+2.0	spare1	INT	0	
+4.0	spare2	INT	0	
+6.0	spare3	INT	0	
+8.0	spare4	INT	0	
+10.0	spare5	INT	0	
+12.0	spare6	INT	0	
+14.0	spare7	INT	0	
+16.0	spare8	INT	0	
+18.0	spare9	INT	0	
+20.0	spare10	INT	0	
+22.0	spare11	INT	0	
+24.0	spare12	BYTE	B#16#0	
+25.0	M25_0	BOOL	FALSE	Canale 2: H2750 carro di serraggio ritorno
+25.1	M25_01	BOOL	FALSE	Canale 2: H2751 carro di serraggio fermare
+25.2	M25_02	BOOL	FALSE	Canale 2: H2752 carro di serraggio ritorno co n quesito
+25.3	M25_03	BOOL	FALSE	Canale 2: H2753 carro di serraggio fermare co n quesito
+25.4	M25_04	BOOL	FALSE	
+25.5	M25_05	BOOL	FALSE	
+25.6	M25_06	BOOL	FALSE	
+25.7	M25_07	BOOL	FALSE	
+26.0	M26_0	BOOL	FALSE	Canale 1: H2750 carro di serraggio ritorno
+26.1	M26_01	BOOL	FALSE	Canale 1: H2751 carro di serraggio fermare
+26.2	M26_02	BOOL	FALSE	Canale 1: H2752 carro di serraggio ritorno co n quesito
+26.3	M26_03	BOOL	FALSE	Canale 1: H2753 carro di serraggio fermare co n quesito
+26.4	M26_04	BOOL	FALSE	
+26.5	M26_05	BOOL	FALSE	
+26.6	M26_06	BOOL	FALSE	
+26.7	M26_07	BOOL	FALSE	
+27.0	M27_0	BOOL	FALSE	
+27.1	M27_01	BOOL	FALSE	
+27.2	M27_02	BOOL	FALSE	
+27.3	M27_03	BOOL	FALSE	
+27.4	M27_04	BOOL	FALSE	
+27.5	M27_05	BOOL	FALSE	
+27.6	M27_06	BOOL	FALSE	
+27.7	M27_07	BOOL	FALSE	
+28.0	spare13	INT	0	
+30.0	spare14	BYTE	B#16#0	Carro di serraggio azionamento/riposo
+31.0	M31_0	BOOL	FALSE	Carro di serraggio: funzione attiva
+31.1	M31_01	BOOL	FALSE	Carro di serraggio: mossa e raggiunto interno
+31.2	M31_02	BOOL	FALSE	Carro di serraggio: mossa e raggiunto esterno
+31.3	M31_03	BOOL	FALSE	Carro di serraggio: muoversi verso interno
+31.4	M31_04	BOOL	FALSE	Carro di serraggio: muoversi verso esterno
+31.5	M31_05	BOOL	FALSE	Carro di serraggio: teso
+31.6	M31_06	BOOL	FALSE	Carro di serraggio: rilasciato
+31.7	M31_07	BOOL	FALSE	Carro di serraggio: ultimo movim. era punto d i rifer. interno
+32.0	spare15	INT	0	
+34.0	spare16	INT	0	
+36.0	spare18	BYTE	B#16#0	
+37.0	M37_0	BOOL	FALSE	Carro di serraggio: pulsanti di comando chius ura
+37.1	M37_01	BOOL	FALSE	Carro di serraggio: pulsanti di comando apert ura

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+37.2	M37_02	BOOL	FALSE	Posizione finale carro di serraggio avvicinat a
+37.3	M37_03	BOOL	FALSE	
+37.4	M37_04	BOOL	FALSE	Stato eccitato raggiunto carro di serraggio
+37.5	M37_05	BOOL	FALSE	
+37.6	M37_06	BOOL	FALSE	
+37.7	M37_07	BOOL	FALSE	
+38.0	spare19	BYTE	B#16#0	
+39.0	M39_0	BOOL	FALSE	
+39.1	M39_01	BOOL	FALSE	
+39.2	M39_02	BOOL	FALSE	Posizione finale carro di serraggio avvicinat a
+39.3	M39_03	BOOL	FALSE	Rilascio comando tastiera carro di serraggio
+39.4	M39_04	BOOL	FALSE	
+39.5	M39_05	BOOL	FALSE	
+39.6	M39_06	BOOL	FALSE	
+39.7	M39_07	BOOL	FALSE	Rilasciare carro di serraggio in movimento
+40.0	M40_0	BOOL	FALSE	Memoria H2752 canale 1
+40.1	M40_01	BOOL	FALSE	Memoria H2753 canale 1
+40.2	M40_02	BOOL	FALSE	Memoria H2752 canale 2
+40.3	M40_03	BOOL	FALSE	Memoria H2753 canale 2
+40.4	M40_04	BOOL	FALSE	
+40.5	M40_05	BOOL	FALSE	
+40.6	M40_06	BOOL	FALSE	Carro di serraggio senza rilascio
+40.7	M40_07	BOOL	FALSE	Rilasciare verso margine interno
+42.0	spare192	INT	0	
+44.0	spare193	INT	0	
+46.0	spare194	INT	0	
+48.0	spare195	INT	0	
+50.0	spare196	INT	0	
+52.0	spare17	INT	0	
+54.0	spare20	INT	0	
+56.0	spare21	INT	0	
+58.0	spare22	INT	0	
+60.0	spare23	INT	0	
+62.0	spare24	INT	0	
+64.0	spare25	INT	0	
+66.0	spare251	INT	0	
+68.0	spare252	INT	0	
+70.0	spare253	INT	0	
+72.0	spare26	INT	0	
+74.0	M74_0	BOOL	FALSE	
+74.1	M74_01	BOOL	FALSE	
+74.2	M74_02	BOOL	FALSE	
+74.3	M74_03	BOOL	FALSE	
+74.4	M74_04	BOOL	FALSE	Carro di serraggio chiudere
+74.5	M74_05	BOOL	FALSE	Carro di serraggio aprire
+74.6	M74_06	BOOL	FALSE	
+74.7	M74_07	BOOL	FALSE	
=76.0		END_STRUCT		

DB1055 - <offline> - Vista di dichiarazione

"DB_FB55"

Blocco dati globali DB 1055

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 31/01/2015 16.11.45
Interfaccia: 11/01/2015 15.04.26
Lunghezze (blocco / codice / dati): 00378 00076 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1055

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare	INT	0	
+2.0	spare1	INT	0	
+4.0	spare2	INT	0	
+6.0	spare3	INT	0	
+8.0	spare4	INT	0	
+10.0	spare5	INT	0	
+12.0	spare6	INT	0	
+14.0	spare7	INT	0	
+16.0	spare8	INT	0	
+18.0	spare9	INT	0	
+20.0	spare10	INT	0	
+22.0	spare11	INT	0	
+24.0	spare12	BYTE	B#16#0	
+25.0	M25_0	BOOL	FALSE	Canale 2: H2754 cuneo di serraggio ritorno
+25.1	M25_01	BOOL	FALSE	Canale 2: H2755 cuneo di serraggio fermare
+25.2	M25_02	BOOL	FALSE	Canale 2: H2756 cuneo di serraggio ritorno con quesito
+25.3	M25_03	BOOL	FALSE	Canale 2: H2757 cuneo di serraggio fermare con quesito
+25.4	M25_04	BOOL	FALSE	Canale 2: H2766 cuneo di serraggio pressostato di bassa pressione
+25.5	M25_05	BOOL	FALSE	Canale 2: H2767 cuneo di serraggio pressostato di bassa pressione
+25.6	M25_06	BOOL	FALSE	
+25.7	M25_07	BOOL	FALSE	
+26.0	M26_0	BOOL	FALSE	Canale 1: H2754 cuneo di serraggio ritorno
+26.1	M26_01	BOOL	FALSE	Canale 1: H2755 cuneo di serraggio fermare
+26.2	M26_02	BOOL	FALSE	Canale 1: H2756 cuneo di serraggio ritorno con quesito
+26.3	M26_03	BOOL	FALSE	Canale 1: H2757 cuneo di serraggio fermare con quesito
+26.4	M26_04	BOOL	FALSE	Canale 1: H2766 cuneo di serraggio pressostato di bassa pressione
+26.5	M26_05	BOOL	FALSE	Canale 1: H2767 cuneo di serraggio pressostato di bassa pressione
+26.6	M26_06	BOOL	FALSE	
+26.7	M26_07	BOOL	FALSE	
+27.0	M27_0	BOOL	FALSE	
+27.1	M27_01	BOOL	FALSE	
+27.2	M27_02	BOOL	FALSE	
+27.3	M27_03	BOOL	FALSE	
+27.4	M27_04	BOOL	FALSE	
+27.5	M27_05	BOOL	FALSE	
+27.6	M27_06	BOOL	FALSE	
+27.7	M27_07	BOOL	FALSE	
+28.0	spare13	INT	0	
+30.0	spare14	BYTE	B#16#0	Cuneo di serraggio azionamento/riposo
+31.0	M31_0	BOOL	FALSE	Cuneo di serraggio: funzione attiva
+31.1	M31_01	BOOL	FALSE	Cuneo di serraggio: mossa e raggiunto interno
+31.2	M31_02	BOOL	FALSE	Cuneo di serraggio: mossa e raggiunto esterno
+31.3	M31_03	BOOL	FALSE	Cuneo di serraggio: muoversi verso interno
+31.4	M31_04	BOOL	FALSE	Cuneo di serraggio: muoversi verso esterno
+31.5	M31_05	BOOL	FALSE	Cuneo di serraggio: teso
+31.6	M31_06	BOOL	FALSE	Cuneo di serraggio: rilasciato
+31.7	M31_07	BOOL	FALSE	Cuneo di serraggio: ultimo movim. era punto di rifer. interno
+32.0	spare15	INT	0	
+34.0	spare16	INT	0	
+36.0	spare18	BYTE	B#16#0	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+37.0	M37_0	BOOL	FALSE	Comando manuale chiusura cuneo di serraggio
+37.1	M37_01	BOOL	FALSE	Comando manuale apertura cuneo di serraggio
+37.2	M37_02	BOOL	FALSE	Cuneo di serraggio sbloccato
+37.3	M37_03	BOOL	FALSE	
+37.4	M37_04	BOOL	FALSE	Cuneo di serraggio bloccato in pressione
+37.5	M37_05	BOOL	FALSE	
+37.6	M37_06	BOOL	FALSE	
+37.7	M37_07	BOOL	FALSE	
+38.0	spare19	BYTE	B#16#0	
+39.0	M39_0	BOOL	FALSE	
+39.1	M39_01	BOOL	FALSE	
+39.2	M39_02	BOOL	FALSE	Posizione finale cuneo di serraggio avvicinata
+39.3	M39_03	BOOL	FALSE	Rilascio comando tastiera cuneo di serraggio
+39.4	M39_04	BOOL	FALSE	
+39.5	M39_05	BOOL	FALSE	
+39.6	M39_06	BOOL	FALSE	
+39.7	M39_07	BOOL	FALSE	Rilasciare cuneo di serraggio in movimento
+40.0	M40_0	BOOL	FALSE	Memoria H2756 canale 1
+40.1	M40_01	BOOL	FALSE	Memoria H2757 canale 1
+40.2	M40_02	BOOL	FALSE	Memoria H2756 canale 2
+40.3	M40_03	BOOL	FALSE	Memoria H2757 canale 2
+40.4	M40_04	BOOL	FALSE	Memoria bassa pressione=1 alta pressione=0
+40.5	M40_05	BOOL	FALSE	
+40.6	M40_06	BOOL	FALSE	Cuneo di serraggio senza rilascio
+40.7	M40_07	BOOL	FALSE	Rilasciare verso margine interno
+42.0	spare192	INT	0	
+44.0	spare193	INT	0	
+46.0	spare194	INT	0	
+48.0	spare195	INT	0	
+50.0	spare196	INT	0	
+52.0	spare17	INT	0	
+54.0	spare20	INT	0	
+56.0	spare21	INT	0	
+58.0	spare22	INT	0	
+60.0	spare23	INT	0	
+62.0	spare24	INT	0	
+64.0	spare25	INT	0	
+66.0	spare251	INT	0	
+68.0	spare252	INT	0	
+70.0	spare253	INT	0	
+72.0	spare26	INT	0	
+74.0	M74_0	BOOL	FALSE	Comandi errati
+74.1	M74_01	BOOL	FALSE	
+74.2	M74_02	BOOL	FALSE	
+74.3	M74_03	BOOL	FALSE	
+74.4	M74_04	BOOL	FALSE	
+74.5	M74_05	BOOL	FALSE	
+74.6	M74_06	BOOL	FALSE	
+74.7	M74_07	BOOL	FALSE	
+75.0	M75_0	BOOL	FALSE	Cuneo di serraggio chiudere
+75.1	M75_01	BOOL	FALSE	Cuneo di serraggio aprire
+75.2	M75_02	BOOL	FALSE	
+75.3	M75_03	BOOL	FALSE	
+75.4	M75_04	BOOL	FALSE	
+75.5	M75_05	BOOL	FALSE	
+75.6	M75_06	BOOL	FALSE	
+75.7	M75_07	BOOL	FALSE	
=76.0		END_STRUCT		

DB1060 - <offline> - Vista di dichiarazione

"DB_FB60"

Blocco dati globali DB 1060

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 27/12/2014 15.37.17
Interfaccia: 27/12/2014 15.37.17
Lunghezze (blocco / codice / dati): 00270 00052 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1060

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare	DINT	L#0	
+4.0	spare1	DINT	L#0	
+8.0	spare2	DINT	L#0	
+12.0	spare3	DINT	L#0	
+16.0	spare4	DINT	L#0	
+20.0	spare5	DINT	L#0	
+24.0	spare6	BYTE	B#16#0	
+25.0	M25_0	BOOL	FALSE	
+25.1	M25_01	BOOL	FALSE	
+25.2	M25_02	BOOL	FALSE	
+25.3	M25_03	BOOL	FALSE	
+25.4	M25_04	BOOL	FALSE	
+25.5	M25_05	BOOL	FALSE	
+25.6	M25_06	BOOL	FALSE	
+25.7	M25_07	BOOL	FALSE	
+26.0	M26_0	BOOL	FALSE	
+26.1	M26_01	BOOL	FALSE	
+26.2	M26_02	BOOL	FALSE	
+26.3	M26_03	BOOL	FALSE	
+26.4	M26_04	BOOL	FALSE	
+26.5	M26_05	BOOL	FALSE	
+26.6	M26_06	BOOL	FALSE	
+26.7	M26_07	BOOL	FALSE	
+27.0	M27_0	BOOL	FALSE	
+27.1	M27_01	BOOL	FALSE	
+27.2	M27_02	BOOL	FALSE	
+27.3	M27_03	BOOL	FALSE	
+27.4	M27_04	BOOL	FALSE	
+27.5	M27_05	BOOL	FALSE	
+27.6	M27_06	BOOL	FALSE	
+27.7	M27_07	BOOL	FALSE	
+28.0	M28_0	BOOL	FALSE	
+28.1	M28_01	BOOL	FALSE	
+28.2	M28_02	BOOL	FALSE	
+28.3	M28_03	BOOL	FALSE	
+28.4	M28_04	BOOL	FALSE	
+28.5	M28_05	BOOL	FALSE	
+28.6	M28_06	BOOL	FALSE	
+28.7	M28_07	BOOL	FALSE	
+29.0	spare14	BYTE	B#16#0	
+30.0	spare15	BYTE	B#16#0	
+31.0	spare13	BYTE	B#16#0	
+32.0	spare7	BYTE	B#16#0	
+33.0	spare8	BYTE	B#16#0	
+34.0	spare81	BYTE	B#16#0	
+36.0	spare9	DINT	L#0	
+40.0	spare10	DINT	L#0	
+44.0	spare11	DINT	L#0	
+48.0	spare12	WORD	W#16#0	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+50.0	M50_0	BOOL	FALSE	
+50.1	M50_01	BOOL	FALSE	
+50.2	M50_02	BOOL	FALSE	
+50.3	M50_03	BOOL	FALSE	
+50.4	M50_04	BOOL	FALSE	
+50.5	M50_05	BOOL	FALSE	
+50.6	M50_06	BOOL	FALSE	
+50.7	M50_07	BOOL	FALSE	
+51.0	M51_0	BOOL	FALSE	
+51.1	M51_01	BOOL	FALSE	
+51.2	M51_02	BOOL	FALSE	
+51.3	M51_03	BOOL	FALSE	
+51.4	M51_04	BOOL	FALSE	
+51.5	M51_05	BOOL	FALSE	
+51.6	M51_06	BOOL	FALSE	
+51.7	M51_07	BOOL	FALSE	
=52.0		END_STRUCT		

DB1061 - <offline> - Vista di dichiarazione

"DB_FB61"

Blocco dati globali DB 1061

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 12/03/2015 17.53.36
Interfaccia: 26/12/2014 18.03.35
Lunghezze (blocco / codice / dati): 00170 00034 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1061

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare	DINT	L#0	
+4.0	spare1	DINT	L#0	
+8.0	spare2	DINT	L#0	
+12.0	spare3	DINT	L#0	
+16.0	spare4	DINT	L#0	
+20.0	spare5	DINT	L#0	
+24.0	spare6	DINT	L#0	
+28.0	spare7	DINT	L#0	
+32.0	M32_0	BOOL	FALSE	No pressione lubrificazione grasso ridotta
+32.1	M32_01	BOOL	FALSE	No pressione lubrificazione grasso montanti
+32.2	M32_02	BOOL	FALSE	Guasto lubrificazione no pressione lubrificazione e composizione olio
+32.3	M32_03	BOOL	FALSE	Guasto lubrificazione a grasso
+32.4	M32_04	BOOL	FALSE	Lubrificazione a grasso no pressione build
+32.5	M32_05	BOOL	FALSE	Lubrificazione a grasso no pressione riduzione
+32.6	M32_06	BOOL	FALSE	
+32.7	M32_07	BOOL	FALSE	Comando pompa prima accensione
+33.0	M33_0	BOOL	FALSE	Merker mancanza pressione grasso montanti
+33.1	M33_01	BOOL	FALSE	Merker pressione build
+33.2	M33_02	BOOL	FALSE	Merker mancanza pressione grasso ridotta
+33.3	M33_03	BOOL	FALSE	Merker pressione riduzione
+33.4	M33_04	BOOL	FALSE	
+33.5	M33_05	BOOL	FALSE	
+33.6	M33_06	BOOL	FALSE	
+33.7	M33_07	BOOL	FALSE	
=34.0		END_STRUCT		

DB1063 - <offline> - Vista di dichiarazione

"DB_FB63"

Blocco dati globali DB 1063

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 28/01/2015 08.25.12
Interfaccia: 11/01/2015 15.04.26
Lunghezze (blocco / codice / dati): 00378 00076 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1063

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare1	INT	0	
+2.0	spare1	INT	0	
+4.0	spare2	INT	0	
+6.0	spare3	INT	0	
+8.0	spare4	INT	0	
+10.0	spare5	INT	0	
+12.0	spare6	INT	0	
+14.0	spare7	INT	0	
+16.0	spare8	INT	0	
+18.0	spare9	INT	0	
+20.0	spare10	INT	0	
+22.0	spare11	INT	0	
+24.0	spare12	BYTE	B#16#0	
+25.0	M25_0	BOOL	FALSE	Canale 2: H2758 staffa di fissaggio ritorno
+25.1	M25_01	BOOL	FALSE	Canale 2: H2758 staffa di fissaggio fermare
+25.2	M25_02	BOOL	FALSE	Canale 2: H2760 staffa di fissaggio ritorno c on quesito
+25.3	M25_03	BOOL	FALSE	Canale 2: H2761 staffa di fissaggio fermare c on quesito
+25.4	M25_04	BOOL	FALSE	
+25.5	M25_05	BOOL	FALSE	
+25.6	M25_06	BOOL	FALSE	
+25.7	M25_07	BOOL	FALSE	
+26.0	M26_0	BOOL	FALSE	Canale 1: H2758 staffa di fissaggio ritorno
+26.1	M26_01	BOOL	FALSE	Canale 1: H2758 staffa di fissaggio fermare
+26.2	M26_02	BOOL	FALSE	Canale 1: H2760 staffa di fissaggio ritorno c on quesito
+26.3	M26_03	BOOL	FALSE	Canale 1: H2761 staffa di fissaggio fermare c on quesito
+26.4	M26_04	BOOL	FALSE	
+26.5	M26_05	BOOL	FALSE	
+26.6	M26_06	BOOL	FALSE	
+26.7	M26_07	BOOL	FALSE	
+27.0	M27_0	BOOL	FALSE	
+27.1	M27_01	BOOL	FALSE	
+27.2	M27_02	BOOL	FALSE	
+27.3	M27_03	BOOL	FALSE	
+27.4	M27_04	BOOL	FALSE	
+27.5	M27_05	BOOL	FALSE	
+27.6	M27_06	BOOL	FALSE	
+27.7	M27_07	BOOL	FALSE	
+28.0	spare13	INT	0	
+30.0	spare14	BYTE	B#16#0	Staffa di fissaggio azionamento/riposo
+31.0	M31_0	BOOL	FALSE	Staffa di fissaggio: funzione attiva
+31.1	M31_01	BOOL	FALSE	Staffa di fissaggio: mossa e raggiunto intern o
+31.2	M31_02	BOOL	FALSE	Staffa di fissaggio: mossa e raggiunto estern o
+31.3	M31_03	BOOL	FALSE	Staffa di fissaggio: muoversi verso interno
+31.4	M31_04	BOOL	FALSE	Staffa di fissaggio: muoversi verso esterno
+31.5	M31_05	BOOL	FALSE	Staffa di fissaggio: teso
+31.6	M31_06	BOOL	FALSE	Staffa di fissaggio: rilasciato
+31.7	M31_07	BOOL	FALSE	Staffa di fissaggio: ultimo movim. era punto di rifer. interno
+32.0	spare15	INT	0	
+34.0	spare16	INT	0	
+36.0	spare18	BYTE	B#16#0	
+37.0	M37_0	BOOL	FALSE	Comando manuale chiusura staffa di serraggio
+37.1	M37_01	BOOL	FALSE	Comando manuale apertura staffa di serraggio

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+37.2	M37_02	BOOL	FALSE	Posizione finale Staffa di fissaggio avvicinata
+37.3	M37_03	BOOL	FALSE	
+37.4	M37_04	BOOL	FALSE	Stato eccitato raggiunto Staffa di fissaggio
+37.5	M37_05	BOOL	FALSE	
+37.6	M37_06	BOOL	FALSE	
+37.7	M37_07	BOOL	FALSE	
+38.0	spare19	BYTE	B#16#0	
+39.0	M39_0	BOOL	FALSE	
+39.1	M39_01	BOOL	FALSE	
+39.2	M39_02	BOOL	FALSE	Posizione finale Staffa di fissaggio avvicinata
+39.3	M39_03	BOOL	FALSE	Rilascio comando tastiera Staffa di fissaggio
+39.4	M39_04	BOOL	FALSE	
+39.5	M39_05	BOOL	FALSE	
+39.6	M39_06	BOOL	FALSE	
+39.7	M39_07	BOOL	FALSE	Rilasciare Staffa di fissaggio in movimento
+40.0	M40_0	BOOL	FALSE	Memoria H2760 canale 1
+40.1	M40_01	BOOL	FALSE	Memoria H2761 canale 1
+40.2	M40_02	BOOL	FALSE	Memoria H2760 canale 2
+40.3	M40_03	BOOL	FALSE	Memoria H2761 canale 2
+40.4	M40_04	BOOL	FALSE	
+40.5	M40_05	BOOL	FALSE	
+40.6	M40_06	BOOL	FALSE	Staffa di fissaggio senza rilascio
+40.7	M40_07	BOOL	FALSE	
+42.0	spare192	INT	0	
+44.0	spare193	INT	0	
+46.0	spare194	INT	0	
+48.0	spare195	INT	0	
+50.0	spare196	INT	0	
+52.0	spare17	INT	0	
+54.0	spare20	INT	0	
+56.0	spare21	INT	0	
+58.0	spare22	INT	0	
+60.0	spare23	INT	0	
+62.0	spare24	INT	0	
+64.0	spare25	INT	0	
+66.0	spare251	INT	0	
+68.0	spare252	INT	0	
+70.0	spare253	INT	0	
+72.0	spare26	INT	0	
+74.0	M74_0	BOOL	FALSE	
+74.1	M74_01	BOOL	FALSE	
+74.2	M74_02	BOOL	FALSE	
+74.3	M74_03	BOOL	FALSE	
+74.4	M74_04	BOOL	FALSE	
+74.5	M74_05	BOOL	FALSE	
+74.6	M74_06	BOOL	FALSE	
+74.7	M74_07	BOOL	FALSE	
+75.0	M75_0	BOOL	FALSE	
+75.1	M75_01	BOOL	FALSE	
+75.2	M75_02	BOOL	FALSE	
+75.3	M75_03	BOOL	FALSE	
+75.4	M75_04	BOOL	FALSE	Rilascio Staffa di fissaggio fermare
+75.5	M75_05	BOOL	FALSE	Rilascio Staffa di fissaggio aprire
+75.6	M75_06	BOOL	FALSE	
+75.7	M75_07	BOOL	FALSE	
=76.0		END_STRUCT		

DB1078 - <offline> - Vista di dichiarazione

"DB_FB78"

Blocco dati globali DB 1078

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 27/01/2015 17.06.33
Interfaccia: 27/12/2014 16.56.27
Lunghezze (blocco / codice / dati): 00296 00050 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1078

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare	INT	0	
+2.0	spare1	INT	0	
+4.0	spare2	INT	0	
+6.0	spare3	INT	0	
+8.0	spare4	INT	0	
+10.0	spare5	INT	0	
+12.0	spare6	INT	0	
+14.0	spare7	INT	0	
+16.0	spare8	INT	0	
+18.0	spare9	INT	0	
+20.0	spare10	INT	0	
+22.0	spare11	INT	0	
+24.0	spare12	BYTE	B#16#0	
+25.0	M25_0	BOOL	FALSE	
+25.1	M25_01	BOOL	FALSE	
+25.2	M25_02	BOOL	FALSE	
+25.3	M25_03	BOOL	FALSE	
+25.4	M25_04	BOOL	FALSE	
+25.5	M25_05	BOOL	FALSE	
+25.6	M25_06	BOOL	FALSE	
+25.7	M25_07	BOOL	FALSE	
+26.0	spare13	INT	0	
+28.0	spare14	INT	0	
+30.0	M30_0	BOOL	FALSE	
+30.1	M30_01	BOOL	FALSE	
+30.2	M30_02	BOOL	FALSE	
+30.3	M30_03	BOOL	FALSE	
+30.4	M30_04	BOOL	FALSE	
+30.5	M30_05	BOOL	FALSE	
+30.6	M30_06	BOOL	FALSE	
+30.7	M30_07	BOOL	FALSE	
+31.0	M31_0	BOOL	FALSE	Sportelli trucioli funzione attivata
+31.1	M31_01	BOOL	FALSE	Sportelli trucioli avanti
+31.2	M31_02	BOOL	FALSE	Sportelli trucioli indietro
+31.3	M31_03	BOOL	FALSE	Sportelli trucioli andare avanti
+31.4	M31_04	BOOL	FALSE	Sportelli trucioli andare indietro
+31.5	M31_05	BOOL	FALSE	Sportelli trucioli è curioso
+31.6	M31_06	BOOL	FALSE	Sportelli trucioli è risolto
+31.7	M31_07	BOOL	FALSE	Sportelli trucioli ultimo movimento era punto d i riferimento dentro
+32.0	spare15	INT	0	
+34.0	spare16	INT	0	
+36.0	spare17	BYTE	B#16#0	
+37.0	M37_0	BOOL	FALSE	Comando manuale trucioli avanti
+37.1	M37_01	BOOL	FALSE	Comando manuale trucioli indietro
+37.2	M37_02	BOOL	FALSE	
+37.3	M37_03	BOOL	FALSE	Segnale flusso di olio
+37.4	M37_04	BOOL	FALSE	Stato eccitato raggiunto (posizione e/o pressione)
+37.5	M37_05	BOOL	FALSE	
+37.6	M37_06	BOOL	FALSE	
+37.7	M37_07	BOOL	FALSE	
+38.0	spare18	BYTE	B#16#0	
+39.0	M39_0	BOOL	FALSE	Nop
+39.1	M39_01	BOOL	FALSE	Chiave di sblocco per attivita
+39.2	M39_02	BOOL	FALSE	
+39.3	M39_03	BOOL	FALSE	
+39.4	M39_04	BOOL	FALSE	
+39.5	M39_05	BOOL	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+39.6	M39_06	BOOL	FALSE	
+39.7	M39_07	BOOL	FALSE	Controllo valvola di rilascio
+40.0	M40_0	BOOL	FALSE	Memoria M68 ON
+40.1	M40_01	BOOL	FALSE	Memoria M69 OFF
+40.2	M40_02	BOOL	FALSE	Asse Z1 sportelli 1 sono aperti
+40.3	M40_03	BOOL	FALSE	
+40.4	M40_04	BOOL	FALSE	
+40.5	M40_05	BOOL	FALSE	
+40.6	M40_06	BOOL	FALSE	
+40.7	M40_07	BOOL	FALSE	HM Klappen oeffnen nach maschine ein
+42.0	spare19	INT	0	
+44.0	spare20	INT	0	
+46.0	spare21	INT	0	
+48.0	spare22	BYTE	B#16#0	
+49.0	M49_0	BOOL	FALSE	Tasto SI
+49.1	M49_01	BOOL	FALSE	
+49.2	M49_02	BOOL	FALSE	
+49.3	M49_03	BOOL	FALSE	
+49.4	M49_04	BOOL	FALSE	
+49.5	M49_05	BOOL	FALSE	
+49.6	M49_06	BOOL	FALSE	
+49.7	M49_07	BOOL	FALSE	
=50.0		END_STRUCT		

DB1079 - <offline> - Vista di dichiarazione

"DB_FB79"

Blocco dati globali DB 1079

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 27/01/2015 17.06.58
Interfaccia: 27/12/2014 16.56.27
Lunghezze (blocco / codice / dati): 00296 00050 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1079

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare	INT	0	
+2.0	spare1	INT	0	
+4.0	spare2	INT	0	
+6.0	spare3	INT	0	
+8.0	spare4	INT	0	
+10.0	spare5	INT	0	
+12.0	spare6	INT	0	
+14.0	spare7	INT	0	
+16.0	spare8	INT	0	
+18.0	spare9	INT	0	
+20.0	spare10	INT	0	
+22.0	spare11	INT	0	
+24.0	spare12	BYTE	B#16#0	
+25.0	M25_0	BOOL	FALSE	
+25.1	M25_01	BOOL	FALSE	
+25.2	M25_02	BOOL	FALSE	
+25.3	M25_03	BOOL	FALSE	
+25.4	M25_04	BOOL	FALSE	
+25.5	M25_05	BOOL	FALSE	
+25.6	M25_06	BOOL	FALSE	
+25.7	M25_07	BOOL	FALSE	
+26.0	spare13	INT	0	
+28.0	spare14	INT	0	
+30.0	M30_0	BOOL	FALSE	
+30.1	M30_01	BOOL	FALSE	
+30.2	M30_02	BOOL	FALSE	
+30.3	M30_03	BOOL	FALSE	
+30.4	M30_04	BOOL	FALSE	
+30.5	M30_05	BOOL	FALSE	
+30.6	M30_06	BOOL	FALSE	
+30.7	M30_07	BOOL	FALSE	
+31.0	M31_0	BOOL	FALSE	Sportelli trucioli funzione attivata
+31.1	M31_01	BOOL	FALSE	Sportelli trucioli avanti
+31.2	M31_02	BOOL	FALSE	Sportelli trucioli indietro
+31.3	M31_03	BOOL	FALSE	Sportelli trucioli andare avanti
+31.4	M31_04	BOOL	FALSE	Sportelli trucioli andare indietro
+31.5	M31_05	BOOL	FALSE	Sportelli trucioli è curioso
+31.6	M31_06	BOOL	FALSE	Sportelli trucioli è risolto
+31.7	M31_07	BOOL	FALSE	Sportelli trucioli ultimo movimento era punto d i riferimento dentro
+32.0	spare15	INT	0	
+34.0	spare16	INT	0	
+36.0	spare17	BYTE	B#16#0	
+37.0	M37_0	BOOL	FALSE	Comando manuale trucioli avanti
+37.1	M37_01	BOOL	FALSE	Comando manuale trucioli indietro
+37.2	M37_02	BOOL	FALSE	
+37.3	M37_03	BOOL	FALSE	Segnale flusso di olio
+37.4	M37_04	BOOL	FALSE	Stato eccitato raggiunto (posizione e/o pressione)
+37.5	M37_05	BOOL	FALSE	
+37.6	M37_06	BOOL	FALSE	
+37.7	M37_07	BOOL	FALSE	
+38.0	spare18	BYTE	B#16#0	
+39.0	M39_0	BOOL	FALSE	Nop
+39.1	M39_01	BOOL	FALSE	Chiave di sblocco per attivita
+39.2	M39_02	BOOL	FALSE	
+39.3	M39_03	BOOL	FALSE	
+39.4	M39_04	BOOL	FALSE	
+39.5	M39_05	BOOL	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+39.6	M39_06	BOOL	FALSE	
+39.7	M39_07	BOOL	FALSE	Controllo valvola di rilascio
+40.0	M40_0	BOOL	FALSE	Memoria M68 ON
+40.1	M40_01	BOOL	FALSE	Memoria M69 OFF
+40.2	M40_02	BOOL	FALSE	Asse Z2 sportelli 2 sono aperti
+40.3	M40_03	BOOL	FALSE	
+40.4	M40_04	BOOL	FALSE	
+40.5	M40_05	BOOL	FALSE	
+40.6	M40_06	BOOL	FALSE	
+40.7	M40_07	BOOL	FALSE	HM Klappen oeffnen nach maschine ein
+42.0	spare19	INT	0	
+44.0	spare20	INT	0	
+46.0	spare21	INT	0	
+48.0	spare22	BYTE	B#16#0	
+49.0	M49_0	BOOL	FALSE	Tasto SI
+49.1	M49_01	BOOL	FALSE	
+49.2	M49_02	BOOL	FALSE	
+49.3	M49_03	BOOL	FALSE	
+49.4	M49_04	BOOL	FALSE	
+49.5	M49_05	BOOL	FALSE	
+49.6	M49_06	BOOL	FALSE	
+49.7	M49_07	BOOL	FALSE	
=50.0		END_STRUCT		

DB1120 - <offline> - Vista di dichiarazione

"DB_FB120"

Blocco dati globali DB 1120

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

27/12/2014 18.21.22

Interfaccia: 27/12/2014 18.21.22

Lunghezze (blocco / codice / dati): 00354 00056 00000

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1120

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare	INT	0	
+2.0	spare1	INT	0	
+4.0	spare2	INT	0	
+6.0	spare3	INT	0	
+8.0	spare4	INT	0	
+10.0	spare5	INT	0	
+12.0	spare6	INT	0	
+14.0	spare7	INT	0	
+16.0	spare8	INT	0	
+18.0	spare9	INT	0	
+20.0	spare10	INT	0	
+22.0	spare11	INT	0	
+24.0	spare12	BYTE	B#16#0	
+25.0	M25_0	BOOL	FALSE	Option bit: S1 con trasmissione
+25.1	M25_01	BOOL	FALSE	Option bit: S1 con arresto orientato de l mandrino
+25.2	M25_02	BOOL	FALSE	Option bit: S1 con mandrino (120x3 grad)
+25.3	M25_03	BOOL	FALSE	Option bit: S1 con asse C
+25.4	M25_04	BOOL	FALSE	
+25.5	M25_05	BOOL	FALSE	
+25.6	M25_06	BOOL	FALSE	
+25.7	M25_07	BOOL	FALSE	
+26.0	M26_0	BOOL	FALSE	Option bit: mandrino 2 disponibile
+26.1	M26_01	BOOL	FALSE	
+26.2	M26_02	BOOL	FALSE	
+26.3	M26_03	BOOL	FALSE	
+26.4	M26_04	BOOL	FALSE	
+26.5	M26_05	BOOL	FALSE	
+26.6	M26_06	BOOL	FALSE	
+26.7	M26_07	BOOL	FALSE	
+27.0	M27_0	BOOL	FALSE	Option bit: resolver 1 con AWZ
+27.1	M27_01	BOOL	FALSE	Option bit: resolver 2 con AWZ
+27.2	M27_02	BOOL	FALSE	
+27.3	M27_03	BOOL	FALSE	
+27.4	M27_04	BOOL	FALSE	
+27.5	M27_05	BOOL	FALSE	
+27.6	M27_06	BOOL	FALSE	
+27.7	M27_07	BOOL	FALSE	
+28.0	M28_0	BOOL	FALSE	S1 memoria M03 avanti
+28.1	M28_01	BOOL	FALSE	S1 memoria M04 indietro
+28.2	M28_02	BOOL	FALSE	S1 memoria M05 mandrino stop
+28.3	M28_03	BOOL	FALSE	S1 M19 attiva
+28.4	M28_04	BOOL	FALSE	S1 accensione contattore di potenza
+28.5	M28_05	BOOL	FALSE	S1 no abilitazione mandrino
+28.6	M28_06	BOOL	FALSE	S1 non in set range
+28.7	M28_07	BOOL	FALSE	S1 indicizzazione spenta
+29.0	M29_0	BOOL	FALSE	S1 trasmissione cambio di marcia
+29.1	M29_01	BOOL	FALSE	S1 trasmissione direzione giusta
+29.2	M29_02	BOOL	FALSE	S1 trasmissione coincidenza
+29.3	M29_03	BOOL	FALSE	S1 comando asse C rientro
+29.4	M29_04	BOOL	FALSE	S1 comando asse C spostare fuori
+29.5	M29_05	BOOL	FALSE	Cambio alla gestione M41
+29.6	M29_06	BOOL	FALSE	Cambio alla gestione M42
+29.7	M29_07	BOOL	FALSE	Cambio alla gestione M43
+30.0	M30_0	BOOL	FALSE	Stop mandrino taglio libero
+30.1	M30_01	BOOL	FALSE	Stop mandrino per guasto
+30.2	M30_02	BOOL	FALSE	Stop immediato mandrino
+30.3	M30_03	BOOL	FALSE	Disabilita S1 e S2

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+30.4	M30_04	BOOL	FALSE	
+30.5	M30_05	BOOL	FALSE	
+30.6	M30_06	BOOL	FALSE	Memoria errore 9088
+30.7	M30_07	BOOL	FALSE	Memoria errore 9081
+31.0	M31_0	BOOL	FALSE	Rilascio quando la fresa
+31.1	M31_01	BOOL	FALSE	
+31.2	M31_02	BOOL	FALSE	
+31.3	M31_03	BOOL	FALSE	
+31.4	M31_04	BOOL	FALSE	
+31.5	M31_05	BOOL	FALSE	
+31.6	M31_06	BOOL	FALSE	
+31.7	M31_07	BOOL	FALSE	
+32.0	M32_0	BOOL	FALSE	Controllo mandrino da PLC
+32.1	M32_01	BOOL	FALSE	
+32.2	M32_02	BOOL	FALSE	Anomalia M19
+32.3	M32_03	BOOL	FALSE	Risincronizzazione mandrino
+32.4	M32_04	BOOL	FALSE	Posizione del mandrino
+32.5	M32_05	BOOL	FALSE	Velocità base
+32.6	M32_06	BOOL	FALSE	Velocità oscillazione
+32.7	M32_07	BOOL	FALSE	Set rotazione CW
+33.0	SPARE13	BYTE	B#16#0	
+34.0	SPARE131	BYTE	B#16#0	
+35.0	SPARE132	BYTE	B#16#0	
+36.0	M36_0	BOOL	FALSE	Asse X oppure asse C
+36.1	M36_01	BOOL	FALSE	No rilascio quando la fresa
+36.2	M36_02	BOOL	FALSE	Memoria ausiliari circuito a barre
+36.3	M36_03	BOOL	FALSE	
+36.4	M36_04	BOOL	FALSE	
+36.5	M36_05	BOOL	FALSE	
+36.6	M36_06	BOOL	FALSE	
+36.7	M36_07	BOOL	FALSE	
+37.0	SPARE133	BYTE	B#16#0	
+38.0	M38_0	BOOL	FALSE	Fermo per 9185
+38.1	M38_01	BOOL	FALSE	Fermo per 9081
+38.2	M38_02	BOOL	FALSE	Cambio di marcia attivo
+38.3	M38_03	BOOL	FALSE	Merker aux blocco mandrino
+38.4	M38_04	BOOL	FALSE	
+38.5	M38_05	BOOL	FALSE	
+38.6	M38_06	BOOL	FALSE	
+38.7	M38_07	BOOL	FALSE	Fermo per 9081
+40.0	spare14	INT	0	
+42.0	spare15	INT	0	
+44.0	spare16	INT	0	
+46.0	MW46	INT	0	
+48.0	MW48	WORD	W#16#0	
+50.0	Corrente_motore	REAL	0.000000e+000	
+54.0	I_nominale	BOOL	FALSE	
+54.1	I_vuoto	BOOL	FALSE	
=56.0		END_STRUCT		

DB1125 - <offline> - Vista di dichiarazione

"DB_FB125"

Blocco dati globali DB 1125

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

27/12/2014 18.21.22

Interfaccia: 27/12/2014 18.21.22

Lunghezze (blocco / codice / dati): 00354 00056 00000

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1125

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare	INT	0	
+2.0	spare1	INT	0	
+4.0	spare2	INT	0	
+6.0	spare3	INT	0	
+8.0	spare4	INT	0	
+10.0	spare5	INT	0	
+12.0	spare6	INT	0	
+14.0	spare7	INT	0	
+16.0	spare8	INT	0	
+18.0	spare9	INT	0	
+20.0	spare10	INT	0	
+22.0	spare11	INT	0	
+24.0	spare12	BYTE	B#16#0	
+25.0	M25_0	BOOL	FALSE	Option bit: S1 con trasmissione
+25.1	M25_01	BOOL	FALSE	Option bit: S1 con arresto orientato de l mandrino
+25.2	M25_02	BOOL	FALSE	Option bit: S1 con mandrino (120x3 grad)
+25.3	M25_03	BOOL	FALSE	Option bit: S1 con asse C
+25.4	M25_04	BOOL	FALSE	
+25.5	M25_05	BOOL	FALSE	
+25.6	M25_06	BOOL	FALSE	
+25.7	M25_07	BOOL	FALSE	
+26.0	M26_0	BOOL	FALSE	Option bit: mandrino 2 disponibile
+26.1	M26_01	BOOL	FALSE	
+26.2	M26_02	BOOL	FALSE	
+26.3	M26_03	BOOL	FALSE	
+26.4	M26_04	BOOL	FALSE	
+26.5	M26_05	BOOL	FALSE	
+26.6	M26_06	BOOL	FALSE	
+26.7	M26_07	BOOL	FALSE	
+27.0	M27_0	BOOL	FALSE	Option bit: resolver 1 con AWZ
+27.1	M27_01	BOOL	FALSE	Option bit: resolver 2 con AWZ
+27.2	M27_02	BOOL	FALSE	
+27.3	M27_03	BOOL	FALSE	
+27.4	M27_04	BOOL	FALSE	
+27.5	M27_05	BOOL	FALSE	
+27.6	M27_06	BOOL	FALSE	
+27.7	M27_07	BOOL	FALSE	
+28.0	M28_0	BOOL	FALSE	S1 memoria M03 avanti
+28.1	M28_01	BOOL	FALSE	S1 memoria M04 indietro
+28.2	M28_02	BOOL	FALSE	S1 memoria M05 mandrino stop
+28.3	M28_03	BOOL	FALSE	S1 M19 attiva
+28.4	M28_04	BOOL	FALSE	S1 accensione contattore di potenza
+28.5	M28_05	BOOL	FALSE	S1 no abilitazione mandrino
+28.6	M28_06	BOOL	FALSE	S1 non in set range
+28.7	M28_07	BOOL	FALSE	S1 indicizzazione spenta
+29.0	M29_0	BOOL	FALSE	S1 trasmissione cambio di marcia
+29.1	M29_01	BOOL	FALSE	S1 trasmissione direzione giusta
+29.2	M29_02	BOOL	FALSE	S1 trasmissione coincidenza
+29.3	M29_03	BOOL	FALSE	S1 comando asse C rientro
+29.4	M29_04	BOOL	FALSE	S1 comando asse C spostare fuori
+29.5	M29_05	BOOL	FALSE	Cambio alla gestione M41
+29.6	M29_06	BOOL	FALSE	Cambio alla gestione M42
+29.7	M29_07	BOOL	FALSE	Cambio alla gestione M43
+30.0	M30_0	BOOL	FALSE	Stop mandrino taglio libero
+30.1	M30_01	BOOL	FALSE	Stop mandrino per guasto
+30.2	M30_02	BOOL	FALSE	Stop immediato mandrino
+30.3	M30_03	BOOL	FALSE	Disabilita S1 e S2

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+30.4	M30_04	BOOL	FALSE	
+30.5	M30_05	BOOL	FALSE	
+30.6	M30_06	BOOL	FALSE	Memoria errore 9088
+30.7	M30_07	BOOL	FALSE	Memoria errore 9081
+31.0	M31_0	BOOL	FALSE	Rilascio quando la fresa
+31.1	M31_01	BOOL	FALSE	
+31.2	M31_02	BOOL	FALSE	
+31.3	M31_03	BOOL	FALSE	
+31.4	M31_04	BOOL	FALSE	
+31.5	M31_05	BOOL	FALSE	
+31.6	M31_06	BOOL	FALSE	
+31.7	M31_07	BOOL	FALSE	
+32.0	M32_0	BOOL	FALSE	Controllo mandrino da PLC
+32.1	M32_01	BOOL	FALSE	
+32.2	M32_02	BOOL	FALSE	Anomalia M19
+32.3	M32_03	BOOL	FALSE	Risincronizzazione mandrino
+32.4	M32_04	BOOL	FALSE	Posizione del mandrino
+32.5	M32_05	BOOL	FALSE	Velocità base
+32.6	M32_06	BOOL	FALSE	Velocità oscillazione
+32.7	M32_07	BOOL	FALSE	Set rotazione CW
+33.0	SPARE13	BYTE	B#16#0	
+34.0	SPARE131	BYTE	B#16#0	
+35.0	SPARE132	BYTE	B#16#0	
+36.0	M36_0	BOOL	FALSE	Asse X oppure asse C
+36.1	M36_01	BOOL	FALSE	No rilascio quando la fresa
+36.2	M36_02	BOOL	FALSE	Memoria ausiliari circuito a barre
+36.3	M36_03	BOOL	FALSE	
+36.4	M36_04	BOOL	FALSE	
+36.5	M36_05	BOOL	FALSE	
+36.6	M36_06	BOOL	FALSE	
+36.7	M36_07	BOOL	FALSE	
+37.0	SPARE133	BYTE	B#16#0	
+38.0	M38_0	BOOL	FALSE	Fermo per 9185
+38.1	M38_01	BOOL	FALSE	Fermo per 9081
+38.2	M38_02	BOOL	FALSE	Cambio di marcia attivo
+38.3	M38_03	BOOL	FALSE	Merker aux blocco mandrino
+38.4	M38_04	BOOL	FALSE	
+38.5	M38_05	BOOL	FALSE	
+38.6	M38_06	BOOL	FALSE	
+38.7	M38_07	BOOL	FALSE	Fermo per 9081
+40.0	spare14	INT	0	
+42.0	spare15	INT	0	
+44.0	spare16	INT	0	
+46.0	MW46	INT	0	
+48.0	MW48	WORD	W#16#0	
+50.0	Corrente_motore	REAL	0.000000e+000	
+54.0	I_nominale	BOOL	FALSE	
+54.1	I_vuoto	BOOL	FALSE	
=56.0		END_STRUCT		

DB1159 - <offline> - Vista di dichiarazione

"DB_FB159"

Blocco dati globali DB 1159

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 28/12/2014 17.06.49
Interfaccia: 28/12/2014 17.06.49
Lunghezze (blocco / codice / dati): 00364 00056 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1159

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare	INT	0	
+2.0	spare1	INT	0	
+4.0	spare2	INT	0	
+6.0	spare3	INT	0	
+8.0	spare4	INT	0	
+10.0	spare5	INT	0	
+12.0	spare6	INT	0	
+14.0	spare7	INT	0	
+16.0	spare8	INT	0	
+18.0	spare9	INT	0	
+20.0	spare10	INT	0	
+22.0	spare11	INT	0	
+24.0	spare12	BYTE	B#16#0	
+25.0	M25_0	BOOL	FALSE	Check 1 pulizia ON
+25.1	M25_01	BOOL	FALSE	Check 1 pulizia OFF
+25.2	M25_02	BOOL	FALSE	Check 2 pulizia ON
+25.3	M25_03	BOOL	FALSE	Check 2 pulizia OFF
+25.4	M25_04	BOOL	FALSE	Slide Cross 1 pulizia ON
+25.5	M25_05	BOOL	FALSE	Slide Cross 1 pulizia OFF
+25.6	M25_06	BOOL	FALSE	Slide Cross 2 pulizia ON
+25.7	M25_07	BOOL	FALSE	Slide Cross 2 pulizia OFF
+26.0	M26_0	BOOL	FALSE	Check 1 pulizia ON
+26.1	M26_01	BOOL	FALSE	Check 1 pulizia OFF
+26.2	M26_02	BOOL	FALSE	Check 2 pulizia ON
+26.3	M26_03	BOOL	FALSE	Check 2 pulizia OFF
+26.4	M26_04	BOOL	FALSE	Slide Cross 1 pulizia ON
+26.5	M26_05	BOOL	FALSE	Slide Cross 1 pulizia OFF
+26.6	M26_06	BOOL	FALSE	Slide Cross 2 pulizia ON
+26.7	M26_07	BOOL	FALSE	Slide Cross 2 pulizia OFF
+27.0	M27_0	BOOL	FALSE	Aggiuntiva 1 pulizia ON
+27.1	M27_01	BOOL	FALSE	Aggiuntiva 1 pulizia OFF
+27.2	M27_02	BOOL	FALSE	Aggiuntiva 2 pulizia ON
+27.3	M27_03	BOOL	FALSE	Aggiuntiva 2 pulizia OFF
+27.4	M27_04	BOOL	FALSE	Aggiuntiva binario pulizia ON
+27.5	M27_05	BOOL	FALSE	Aggiuntiva binario pulizia OFF
+27.6	M27_06	BOOL	FALSE	Aggiuntiva bloccaggio pulizia ON
+27.7	M27_07	BOOL	FALSE	Aggiuntiva bloccaggio pulizia OFF
+28.0	M28_0	BOOL	FALSE	Aggiuntiva 1 pulizia ON
+28.1	M28_01	BOOL	FALSE	Aggiuntiva 1 pulizia OFF
+28.2	M28_02	BOOL	FALSE	Aggiuntiva 2 pulizia ON
+28.3	M28_03	BOOL	FALSE	Aggiuntiva 2 pulizia OFF
+28.4	M28_04	BOOL	FALSE	Aggiuntiva binario pulizia ON
+28.5	M28_05	BOOL	FALSE	Aggiuntiva binario pulizia OFF
+28.6	M28_06	BOOL	FALSE	Aggiuntiva bloccaggio pulizia ON
+28.7	M28_07	BOOL	FALSE	Aggiuntiva bloccaggio pulizia OFF
+29.0	M29_0	BOOL	FALSE	
+29.1	M29_01	BOOL	FALSE	
+29.2	M29_02	BOOL	FALSE	
+29.3	M29_03	BOOL	FALSE	
+29.4	M29_04	BOOL	FALSE	
+29.5	M29_05	BOOL	FALSE	
+29.6	M29_06	BOOL	FALSE	
+29.7	M29_07	BOOL	FALSE	
+30.0	M30_0	BOOL	FALSE	
+30.1	M30_01	BOOL	FALSE	
+30.2	M30_02	BOOL	FALSE	
+30.3	M30_03	BOOL	FALSE	
+30.4	M30_04	BOOL	FALSE	
+30.5	M30_05	BOOL	FALSE	M13 Canale 1

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+30.6	M30_06	BOOL	FALSE	M14 Canale 1
+30.7	M30_07	BOOL	FALSE	
+31.0	M31_0	BOOL	FALSE	
+31.1	M31_01	BOOL	FALSE	
+31.2	M31_02	BOOL	FALSE	
+31.3	M31_03	BOOL	FALSE	
+31.4	M31_04	BOOL	FALSE	
+31.5	M31_05	BOOL	FALSE	
+31.6	M31_06	BOOL	FALSE	
+31.7	M31_07	BOOL	FALSE	
+32.0	M32_0	BOOL	FALSE	
+32.1	M32_01	BOOL	FALSE	
+32.2	M32_02	BOOL	FALSE	
+32.3	M32_03	BOOL	FALSE	
+32.4	M32_04	BOOL	FALSE	
+32.5	M32_05	BOOL	FALSE	
+32.6	M32_06	BOOL	FALSE	
+32.7	M32_07	BOOL	FALSE	
+34.0	spare13	INT	0	
+36.0	spare14	INT	0	
+38.0	spare15	INT	0	
+40.0	M40_0	BOOL	FALSE	Colpo valvola di rilascio
+40.1	M40_01	BOOL	FALSE	
+40.2	M40_02	BOOL	FALSE	
+40.3	M40_03	BOOL	FALSE	
+40.4	M40_04	BOOL	FALSE	
+40.5	M40_05	BOOL	FALSE	
+40.6	M40_06	BOOL	FALSE	
+40.7	M40_07	BOOL	FALSE	
+41.0	M41_0	BOOL	FALSE	Aggiuntiva morsetto soffiaggio ON
+41.1	M41_01	BOOL	FALSE	Aggiuntiva morsetto soffiaggio OFF
+41.2	M41_02	BOOL	FALSE	
+41.3	M41_03	BOOL	FALSE	
+41.4	M41_04	BOOL	FALSE	
+41.5	M41_05	BOOL	FALSE	
+41.6	M41_06	BOOL	FALSE	
+41.7	M41_07	BOOL	FALSE	
+42.0	M42_0	BOOL	FALSE	Aggiuntiva morsetto soffiaggio ON
+42.1	M42_01	BOOL	FALSE	Aggiuntiva morsetto soffiaggio OFF
+42.2	M42_02	BOOL	FALSE	
+42.3	M42_03	BOOL	FALSE	
+42.4	M42_04	BOOL	FALSE	
+42.5	M42_05	BOOL	FALSE	
+42.6	M42_06	BOOL	FALSE	
+42.7	M42_07	BOOL	FALSE	
+44.0	spare19	INT	0	
+46.0	spare20	INT	0	
+48.0	spare21	INT	0	
+50.0	spare16	INT	0	
+52.0	spare17	INT	0	
+54.0	spare18	INT	0	
=56.0		END_STRUCT		

DB1160 - <offline> - Vista di dichiarazione

"DB_FB160"

Blocco dati globali DB 1160

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 27/01/2015 17.38.09
Interfaccia: 11/01/2015 08.46.37
Lunghezze (blocco / codice / dati): 00340 00072 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1160

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare1	INT	0	
+2.0	spare2	INT	0	
+4.0	spare3	INT	0	
+6.0	spare4	INT	0	
+8.0	spare5	INT	0	
+10.0	spare6	INT	0	
+12.0	spare7	INT	0	
+14.0	spare8	INT	0	
+16.0	spare9	INT	0	
+18.0	spare10	INT	0	
+20.0	spare11	INT	0	
+22.0	spare12	INT	0	
+24.0	spare13	INT	0	
+26.0	spare14	INT	0	
+28.0	M30_0	BOOL	FALSE	
+30.0	M30_01	BOOL	FALSE	
+30.1	M30_02	BOOL	FALSE	
+30.2	M30_03	BOOL	FALSE	
+30.3	M30_04	BOOL	FALSE	
+30.4	M30_05	BOOL	FALSE	
+30.5	M30_06	BOOL	FALSE	
+30.6	M30_07	BOOL	FALSE	
+30.7	M31_0	BOOL	FALSE	Funzione mandrino attiva
+31.0	M31_01	BOOL	FALSE	Spostamento ganasce raggiunto all'interno
+31.1	M31_02	BOOL	FALSE	Spostamento ganasce raggiunto all'esterno
+31.2	M31_03	BOOL	FALSE	Comando bloccaggio mandrino
+31.3	M31_04	BOOL	FALSE	Comando sbloccaggio mandrino
+31.4	M31_05	BOOL	FALSE	Mandrino è teso
+31.5	M31_06	BOOL	FALSE	Mandrino è rilasciato
+31.6	M31_07	BOOL	FALSE	Ultimo movimento ganasce è stato punto di riferimento interno
+31.7				
+32.0	spare15	INT	0	
+34.0	spare16	INT	0	
+36.0	spare17	BYTE	B#16#0	
+37.0	M37_0	BOOL	FALSE	Comando manuale bloccaggio mandrino
+37.1	M37_01	BOOL	FALSE	Comando manuale sbloccaggio mandrino
+37.2	M37_02	BOOL	FALSE	Posizione finale avvicinata cilindro di bloccaggio
+37.3	M37_03	BOOL	FALSE	Segnale di deflusso ganasce
+37.4	M37_04	BOOL	FALSE	Stato eccitato raggiunto
+37.5	M37_05	BOOL	FALSE	
+37.6	M37_06	BOOL	FALSE	
+37.7	M37_07	BOOL	FALSE	
+38.0	spare18	BYTE	B#16#0	
+39.0	M39_0	BOOL	FALSE	
+39.1	M39_01	BOOL	FALSE	Chiave di sblocco per attività
+39.2	M39_02	BOOL	FALSE	Posizione finale avvicinata raggiunta
+39.3	M39_03	BOOL	FALSE	
+39.4	M39_04	BOOL	FALSE	Barriera di alimentazione con errore
+39.5	M39_05	BOOL	FALSE	
+39.6	M39_06	BOOL	FALSE	Monitoraggio teso disponibile
+39.7	M39_07	BOOL	FALSE	Rilascio azione ganasce
+40.0	M40_0	BOOL	FALSE	Memoria M1=11 canale 1
+40.1	M40_01	BOOL	FALSE	Memoria M1=11 canale 2
+40.2	M40_02	BOOL	FALSE	Memoria M1=11 canale 3
+40.3	M40_03	BOOL	FALSE	Memoria M1=10 canale 1
+40.4	M40_04	BOOL	FALSE	Memoria M1=10 canale 2
+40.5	M40_05	BOOL	FALSE	Memoria M1=10 canale 3

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+40.6	M40_06	BOOL	FALSE	
+40.7	M40_07	BOOL	FALSE	Memoria riserva 1
+42.0	spare19	INT	0	
+44.0	spare20	INT	0	
+46.0	spare21	INT	0	
+48.0	spare22	INT	0	
+50.0	M50_0	BOOL	FALSE	PLC-MSD 8012.0= mandrino sinistro è presente
+50.1	M50_01	BOOL	FALSE	PLC-MSD 8012.1= azionamento mandrino dispon. t ramite programma
+50.2	M50_02	BOOL	FALSE	PLC-MSD 8012.2= azionamento mandrino dispon. t ramite tastiera
+50.3	M50_03	BOOL	FALSE	PLC-MSD 8012.3= alimentazione girevole dispon.
+50.4	M50_04	BOOL	FALSE	PLC-MSD 8012.4= piede di spinta mandrino dispo n.
+50.5	M50_05	BOOL	FALSE	PLC-MSD 8012.5=
+50.6	M50_06	BOOL	FALSE	PLC-MSD 8012.6=
+50.7	M50_07	BOOL	FALSE	PLC-MSD 8012.7=
+51.0	spare23	BYTE	B#16#0	
+52.0	M52_0	BOOL	FALSE	PLC-MSD 8018.0= mandrino colpi speciali
+52.1	M52_01	BOOL	FALSE	PLC-MSD 8018.1=
+52.2	M52_02	BOOL	FALSE	PLC-MSD 8018.2= mandrino con monitoraggio del flusso
+52.3	M52_03	BOOL	FALSE	PLC-MSD 8018.3=
+52.4	M52_04	BOOL	FALSE	PLC-MSD 8018.4= pressione di monitor. dispon. all'interno
+52.5	M52_05	BOOL	FALSE	PLC-MSD 8018.5= pressione di monitor. dispon. all'esterno
+52.6	M52_06	BOOL	FALSE	PLC-MSD 8018.6= trascinatore dispon.
+52.7	M52_07	BOOL	FALSE	PLC-MSD 8018.7= 2 check di pressione dispon.
+54.0	spare24	INT	0	
+56.0	spare25	INT	0	
+58.0	spare26	INT	0	
+60.0	spare27	INT	0	
+62.0	spare28	INT	0	
+64.0	spare29	INT	0	
+66.0	spare30	INT	0	
+68.0	spare31	INT	0	
+70.0	M70_0	BOOL	FALSE	Comando bloccaggio mandrino automatico
+70.1	M70_01	BOOL	FALSE	Comando sbloccaggio mandrino automatico
=72.0		END_STRUCT		

DB1164 - <offline> - Vista di dichiarazione

"DB_FB164"

Blocco dati globali DB 1164

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 27/01/2015 18.58.49
Interfaccia: 11/01/2015 09.15.43
Lunghezze (blocco / codice / dati): 00314 00072 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1164

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare1	INT	0	
+2.0	spare1	INT	0	
+4.0	spare2	INT	0	
+6.0	spare3	INT	0	
+8.0	spare4	INT	0	
+10.0	spare5	INT	0	
+12.0	spare6	INT	0	
+14.0	spare7	INT	0	
+16.0	spare8	INT	0	
+18.0	spare9	INT	0	
+20.0	spare10	INT	0	
+22.0	spare11	INT	0	
+24.0	spare12	INT	0	
+26.0	spare13	INT	0	
+28.0	spare14	INT	0	
+30.0	M30_0	BOOL	FALSE	
+30.1	M30_01	BOOL	FALSE	
+30.2	M30_02	BOOL	FALSE	
+30.3	M30_03	BOOL	FALSE	
+30.4	M30_04	BOOL	FALSE	
+30.5	M30_05	BOOL	FALSE	
+30.6	M30_06	BOOL	FALSE	
+30.7	M30_07	BOOL	FALSE	
+31.0	M31_0	BOOL	FALSE	Funzione contropunta è attiva
+31.1	M31_01	BOOL	FALSE	Contropunta viene raggiunta in avanti
+31.2	M31_02	BOOL	FALSE	Contropunta viene raggiunta indietro
+31.3	M31_03	BOOL	FALSE	Contropunta andare avanti
+31.4	M31_04	BOOL	FALSE	Contropunta andare indietro
+31.5	M31_05	BOOL	FALSE	Contropunta è tesa
+31.6	M31_06	BOOL	FALSE	Contropunta è rilasciata
+31.7	M31_07	BOOL	FALSE	Posizione finale contropunta avvicinata alle spalle
+32.0	spare15	INT	0	
+34.0	spare16	INT	0	
+36.0	spare17	BYTE	B#16#0	
+37.0	M37_0	BOOL	FALSE	Contropunta comando manuale avanti
+37.1	M37_01	BOOL	FALSE	Contropunta comando manuale indietro
+37.2	M37_02	BOOL	FALSE	Contropunta posizione finale avvicinata alle spalle
+37.3	M37_03	BOOL	FALSE	Contropunta segnale deflusso
+37.4	M37_04	BOOL	FALSE	Contropunta stato eccitato raggiunto
+37.5	M37_05	BOOL	FALSE	
+37.6	M37_06	BOOL	FALSE	
+37.7	M37_07	BOOL	FALSE	
+38.0	spare20	BYTE	B#16#0	
+39.0	M39_0	BOOL	FALSE	
+39.1	M39_01	BOOL	FALSE	Contropunta rilascio con comando da tastiera
+39.2	M39_02	BOOL	FALSE	Contropunta posizione finale avvicinata alle spalle
+39.3	M39_03	BOOL	FALSE	Contropunta barriera di alimentazione con errore
+39.4	M39_04	BOOL	FALSE	Contropunta controllo valvola rilasciata
+39.5	M39_05	BOOL	FALSE	
+39.6	M39_06	BOOL	FALSE	
+39.7	M39_07	BOOL	FALSE	
+40.0	M40_0	BOOL	FALSE	Contropunta memoria M77 canale 1
+40.1	M40_01	BOOL	FALSE	Contropunta memoria M77 canale 2
+40.2	M40_02	BOOL	FALSE	Contropunta memoria M77 canale 3
+40.3	M40_03	BOOL	FALSE	Contropunta memoria M76 canale 1

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+40.4	M40_04	BOOL	FALSE	Contropunta memoria M76 canale 2
+40.5	M40_05	BOOL	FALSE	Contropunta memoria M76 canale 3
+40.6	M40_06	BOOL	FALSE	
+40.7	M40_07	BOOL	FALSE	Contropunta comando verso il margine interno
+42.0	spare21	INT	0	
+44.0	spare18	INT	0	
+46.0	spare19	INT	0	
+48.0	spare22	INT	0	
+50.0	spare23	INT	0	
+52.0	spare24	INT	0	
+54.0	spare25	INT	0	
+56.0	spare26	INT	0	
+58.0	spare27	INT	0	
+60.0	spare28	INT	0	
+62.0	spare29	INT	0	
+64.0	spare30	INT	0	
+66.0	spare31	INT	0	
+68.0	spare32	INT	0	
+70.0	M70_0	BOOL	FALSE	
+70.1	M70_01	BOOL	FALSE	
+70.2	M70_02	BOOL	FALSE	Comando automatico contropunta avanti
+70.3	M70_03	BOOL	FALSE	Comando automatico contropunta indietro
=72.0		END_STRUCT		

DB1165 - <offline> - Vista di dichiarazione

"DB_FB165"

Blocco dati globali DB 1165

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 27/01/2015 18.03.31
Interfaccia: 11/01/2015 09.45.59
Lunghezze (blocco / codice / dati): 00352 00072 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1165

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare	INT	0	
+2.0	spare1	INT	0	
+4.0	spare2	INT	0	
+6.0	spare3	INT	0	
+8.0	spare4	INT	0	
+10.0	spare5	INT	0	
+12.0	spare6	INT	0	
+14.0	spare7	INT	0	
+16.0	spare8	INT	0	
+18.0	spare9	INT	0	
+20.0	spare10	INT	0	
+22.0	spare11	INT	0	
+24.0	spare12	INT	0	
+26.0	spare13	INT	0	
+28.0	spare14	INT	0	
+30.0	M30_0	BOOL	FALSE	
+30.1	M30_01	BOOL	FALSE	
+30.2	M30_02	BOOL	FALSE	
+30.3	M30_03	BOOL	FALSE	
+30.4	M30_04	BOOL	FALSE	
+30.5	M30_05	BOOL	FALSE	
+30.6	M30_06	BOOL	FALSE	
+30.7	M30_07	BOOL	FALSE	
+31.0	M31_0	BOOL	FALSE	Funzione mandrino attiva
+31.1	M31_01	BOOL	FALSE	Spostamento ganasce raggiunto all'interno
+31.2	M31_02	BOOL	FALSE	Spostamento ganasce raggiunto all'esterno
+31.3	M31_03	BOOL	FALSE	Comando ganasce spostarsi verso l'interno
+31.4	M31_04	BOOL	FALSE	Comando ganasce spostarsi verso l'esterno
+31.5	M31_05	BOOL	FALSE	Mandrino è teso
+31.6	M31_06	BOOL	FALSE	Mandrino è rilasciato
+31.7	M31_07	BOOL	FALSE	Ultimo movimento ganasce è stato punto di riferimento interno
+32.0	spare15	INT	0	
+34.0	spare16	INT	0	
+36.0	spare17	BYTE	B#16#0	
+37.0	M37_0	BOOL	FALSE	Comando manuale bloccaggio mandrino
+37.1	M37_01	BOOL	FALSE	Comando manuale sbloccaggio mandrino
+37.2	M37_02	BOOL	FALSE	Posizione finale avvicinata cilindro di bloccaggio
+37.3	M37_03	BOOL	FALSE	Segnale di deflusso ganasce
+37.4	M37_04	BOOL	FALSE	Stato eccitato raggiunto
+37.5	M37_05	BOOL	FALSE	
+37.6	M37_06	BOOL	FALSE	
+37.7	M37_07	BOOL	FALSE	
+38.0	spare18	BYTE	B#16#0	
+39.0	M39_0	BOOL	FALSE	
+39.1	M39_01	BOOL	FALSE	Chiave di sblocco per attività
+39.2	M39_02	BOOL	FALSE	Posizione finale avvicinata raggiunta
+39.3	M39_03	BOOL	FALSE	
+39.4	M39_04	BOOL	FALSE	Barriera di alimentazione con errore
+39.5	M39_05	BOOL	FALSE	
+39.6	M39_06	BOOL	FALSE	Monitoraggio teso disponibile
+39.7	M39_07	BOOL	FALSE	Rilascio azione ganasce
+40.0	M40_0	BOOL	FALSE	Memoria M1=11 canale 1
+40.1	M40_01	BOOL	FALSE	Memoria M1=11 canale 2
+40.2	M40_02	BOOL	FALSE	Memoria M1=11 canale 3
+40.3	M40_03	BOOL	FALSE	Memoria M1=10 canale 1
+40.4	M40_04	BOOL	FALSE	Memoria M1=10 canale 2
+40.5	M40_05	BOOL	FALSE	Memoria M1=10 canale 3

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+40.6	M40_06	BOOL	FALSE	
+40.7	M40_07	BOOL	FALSE	Memoria riserva 1
+42.0	spare19	INT	0	
+44.0	spare20	INT	0	
+46.0	spare21	INT	0	
+48.0	spare22	INT	0	
+50.0	M50_0	BOOL	FALSE	PLC-MSD 8012.0= mandrino sinistro è presente
+50.1	M50_01	BOOL	FALSE	PLC-MSD 8012.1= azionamento mandrino dispon. t ramite programma
+50.2	M50_02	BOOL	FALSE	PLC-MSD 8012.2= azionamento mandrino dispon. t ramite tastiera
+50.3	M50_03	BOOL	FALSE	PLC-MSD 8012.3= alimentazione girevole dispon.
+50.4	M50_04	BOOL	FALSE	PLC-MSD 8012.4= piede di spinta mandrino dispo n.
+50.5	M50_05	BOOL	FALSE	PLC-MSD 8012.5=
+50.6	M50_06	BOOL	FALSE	PLC-MSD 8012.6=
+50.7	M50_07	BOOL	FALSE	PLC-MSD 8012.7=
+51.0	spare23	BYTE	B#16#0	
+52.0	M52_0	BOOL	FALSE	PLC-MSD 8018.0= mandrino colpi speciali
+52.1	M52_01	BOOL	FALSE	PLC-MSD 8018.1=
+52.2	M52_02	BOOL	FALSE	PLC-MSD 8018.2= mandrino con monitoraggio del flusso
+52.3	M52_03	BOOL	FALSE	PLC-MSD 8018.3=
+52.4	M52_04	BOOL	FALSE	PLC-MSD 8018.4= pressione di monitor. dispon. all'interno
+52.5	M52_05	BOOL	FALSE	PLC-MSD 8018.5= pressione di monitor. dispon. all'esterno
+52.6	M52_06	BOOL	FALSE	PLC-MSD 8018.6= trascinatore dispon.
+52.7	M52_07	BOOL	FALSE	PLC-MSD 8018.7= 2 check di pressione dispon.
+54.0	spare24	INT	0	
+56.0	spare25	INT	0	
+58.0	spare26	INT	0	
+60.0	spare27	INT	0	
+62.0	spare28	INT	0	
+64.0	spare29	INT	0	
+66.0	spare30	INT	0	
+68.0	spare31	INT	0	
+70.0	M70_0	BOOL	FALSE	Comando mandrino dentro
+70.1	M70_01	BOOL	FALSE	Comando mandrino fuori
+70.2	M70_02	BOOL	FALSE	
+70.3	M70_03	BOOL	FALSE	
+70.4	M70_04	BOOL	FALSE	Comando automatico bloccaggio mandrino
+70.5	M70_05	BOOL	FALSE	Comando automatico sbloccaggio mandrino
+70.6	M70_06	BOOL	FALSE	
+70.7	M70_07	BOOL	FALSE	
=72.0		END_STRUCT		

DB1166 - <offline> - Vista di dichiarazione

"DB_FB166"

Blocco dati globali DB 1166

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 27/01/2015 18.52.42
Interfaccia: 11/01/2015 11.00.31
Lunghezze (blocco / codice / dati): 00326 00072 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1166

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare1	INT	0	
+2.0	spare1	INT	0	
+4.0	spare2	INT	0	
+6.0	spare3	INT	0	
+8.0	spare4	INT	0	
+10.0	spare5	INT	0	
+12.0	spare6	INT	0	
+14.0	spare7	INT	0	
+16.0	spare8	INT	0	
+18.0	spare9	INT	0	
+20.0	spare10	INT	0	
+22.0	spare11	INT	0	
+24.0	spare12	INT	0	
+26.0	spare13	INT	0	
+28.0	spare14	INT	0	
+30.0	M30_0	BOOL	FALSE	
+30.1	M30_01	BOOL	FALSE	
+30.2	M30_02	BOOL	FALSE	
+30.3	M30_03	BOOL	FALSE	
+30.4	M30_04	BOOL	FALSE	
+30.5	M30_05	BOOL	FALSE	
+30.6	M30_06	BOOL	FALSE	
+30.7	M30_07	BOOL	FALSE	
+31.0	M31_0	BOOL	FALSE	Funzione contropunta è attiva
+31.1	M31_01	BOOL	FALSE	Contropunta viene raggiunta in avanti
+31.2	M31_02	BOOL	FALSE	Contropunta viene raggiunta indietro
+31.3	M31_03	BOOL	FALSE	Contropunta andare avanti
+31.4	M31_04	BOOL	FALSE	Contropunta andare indietro
+31.5	M31_05	BOOL	FALSE	Contropunta è tesa
+31.6	M31_06	BOOL	FALSE	Contropunta è rilasciata
+31.7	M31_07	BOOL	FALSE	Posizione finale contropunta avvicinata alle spalle
+32.0	spare15	INT	0	
+34.0	spare16	INT	0	
+36.0	spare17	BYTE	B#16#0	
+37.0	M37_0	BOOL	FALSE	Contropunta comando manuale avanti
+37.1	M37_01	BOOL	FALSE	Contropunta comando manuale indietro
+37.2	M37_02	BOOL	FALSE	Contropunta posizione finale avvicinata alle spalle
+37.3	M37_03	BOOL	FALSE	Contropunta segnale deflusso
+37.4	M37_04	BOOL	FALSE	Contropunta stato eccitato raggiunto
+37.5	M37_05	BOOL	FALSE	
+37.6	M37_06	BOOL	FALSE	
+37.7	M37_07	BOOL	FALSE	
+38.0	spare20	BYTE	B#16#0	
+39.0	M39_0	BOOL	FALSE	
+39.1	M39_01	BOOL	FALSE	Contropunta rilascio con comando da tastiera
+39.2	M39_02	BOOL	FALSE	Contropunta posizione finale avvicinata alle spalle
+39.3	M39_03	BOOL	FALSE	Contropunta barriera di alimentazione con errore
+39.4	M39_04	BOOL	FALSE	Contropunta controllo valvola rilasciata
+39.5	M39_05	BOOL	FALSE	
+39.6	M39_06	BOOL	FALSE	
+39.7	M39_07	BOOL	FALSE	
+40.0	M40_0	BOOL	FALSE	Contropunta memoria M77 canale 1
+40.1	M40_01	BOOL	FALSE	Contropunta memoria M77 canale 2
+40.2	M40_02	BOOL	FALSE	Contropunta memoria M77 canale 3
+40.3	M40_03	BOOL	FALSE	Contropunta memoria M76 canale 1

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+40.4	M40_04	BOOL	FALSE	Contropunta memoria M76 canale 2
+40.5	M40_05	BOOL	FALSE	Contropunta memoria M76 canale 3
+40.6	M40_06	BOOL	FALSE	
+40.7	M40_07	BOOL	FALSE	Contropunta comando verso il margine interno
+42.0	spare21	INT	0	
+44.0	spare18	INT	0	
+46.0	spare19	INT	0	
+48.0	spare22	INT	0	
+50.0	spare23	INT	0	
+52.0	spare24	INT	0	
+54.0	spare25	INT	0	
+56.0	spare26	INT	0	
+58.0	spare27	INT	0	
+60.0	spare28	INT	0	
+62.0	spare29	INT	0	
+64.0	spare30	INT	0	
+66.0	spare31	INT	0	
+68.0	spare32	INT	0	
+70.0	M70_0	BOOL	FALSE	
+70.1	M70_01	BOOL	FALSE	
+70.2	M70_08	BOOL	FALSE	
+70.3	M70_02	BOOL	FALSE	
+70.4	M70_03	BOOL	FALSE	
+70.5	M70_04	BOOL	FALSE	
+70.6	M70_05	BOOL	FALSE	
+70.7	M70_09	BOOL	FALSE	
+71.0	M70_06	BOOL	FALSE	Comando automatico contropunta avanti
+71.1	M70_07	BOOL	FALSE	Comando automatico contropunta indietro
=72.0		END_STRUCT		

DB1171 - <offline> - Vista di dichiarazione

"DB_FB171"

Blocco dati globali DB 1171

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 11/01/2015 12.22.24
Interfaccia: 11/01/2015 11.48.20
Lunghezze (blocco / codice / dati): 00314 00050 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1171

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare	INT	0	
+2.0	spare1	INT	0	
+4.0	spare2	INT	0	
+6.0	spare3	INT	0	
+8.0	spare4	INT	0	
+10.0	spare5	INT	0	
+12.0	spare6	INT	0	
+14.0	spare7	INT	0	
+16.0	spare8	INT	0	
+18.0	spare9	INT	0	
+20.0	spare10	INT	0	
+22.0	spare11	INT	0	
+24.0	spare12	BYTE	B#16#0	
+25.0	M25_0	BOOL	FALSE	Canale 1: M64
+25.1	M25_01	BOOL	FALSE	Canale 1: M65
+25.2	M25_02	BOOL	FALSE	
+25.3	M25_03	BOOL	FALSE	
+25.4	M25_04	BOOL	FALSE	
+25.5	M25_05	BOOL	FALSE	
+25.6	M25_06	BOOL	FALSE	
+25.7	M25_07	BOOL	FALSE	
+26.0	M26_0	BOOL	FALSE	Canale 2: M64
+26.1	M26_01	BOOL	FALSE	Canale 2: M65
+26.2	M26_02	BOOL	FALSE	
+26.3	M26_03	BOOL	FALSE	
+26.4	M26_04	BOOL	FALSE	
+26.5	M26_05	BOOL	FALSE	
+26.6	M26_06	BOOL	FALSE	
+26.7	M26_07	BOOL	FALSE	
+28.0	spare13	INT	0	
+30.0	spare14	INT	0	
+32.0	spare15	INT	0	
+34.0	spare16	INT	0	
+36.0	spare18	BYTE	B#16#0	
+37.0	M37_0	BOOL	FALSE	
+37.1	M37_01	BOOL	FALSE	Cavalletto 2: disaccoppiamento manuale
+37.2	M37_02	BOOL	FALSE	Koppel posizione raggiunta
+37.3	M37_03	BOOL	FALSE	link selezionato e posizione raggiunta
+37.4	M37_04	BOOL	FALSE	Finecorsa software in direz. Z- attivato
+37.5	M37_05	BOOL	FALSE	Finecorsa software in direz. Z+ attivato
+37.6	M37_06	BOOL	FALSE	
+37.7	M37_07	BOOL	FALSE	
+38.0	spare19	BYTE	B#16#0	
+39.0	M39_0	BOOL	FALSE	Rilasciare per codice accoppiamento
+39.1	M39_01	BOOL	FALSE	Rilasciare per funzionamento
+39.2	M39_02	BOOL	FALSE	Annulla blocco sovrapposizione rapido
+39.3	M39_03	BOOL	FALSE	
+39.4	M39_04	BOOL	FALSE	
+39.5	M39_05	BOOL	FALSE	
+39.6	M39_06	BOOL	FALSE	
+39.7	M39_07	BOOL	FALSE	Rilascio valvola di controllo cavalletto 2
+40.0	M40_0	BOOL	FALSE	Memoria M64 canale 1
+40.1	M40_01	BOOL	FALSE	Memoria M65 canale 1
+40.2	M40_02	BOOL	FALSE	Memoria M64 canale 2
+40.3	M40_03	BOOL	FALSE	Memoria M65 canale 2
+40.4	M40_04	BOOL	FALSE	Comando supporto 2: allentare
+40.5	M40_05	BOOL	FALSE	Comando supporto 2: disaccoppiare morsetti
+40.6	M40_06	BOOL	FALSE	Cavalletto 2: sotto controllo da terminale
+40.7	M40_07	BOOL	FALSE	Cavalletto 2: manuale risolto

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+41.0	M41_0	B00L	FALSE	Funzionamento supporto 2: terminare/risolvere attivita
+41.1	M41_01	B00L	FALSE	Merker supporto 2: risolta attivita
+41.2	M41_02	B00L	FALSE	Merker supporto 2: disconnessione attiva
+41.3	M41_03	B00L	FALSE	Merker supporto 2: terminali attivi
+41.4	M41_04	B00L	FALSE	Merker supporto 2: fine terminali
+41.5	M41_05	B00L	FALSE	Feedback posizione traino attiva
+41.6	M41_06	B00L	FALSE	Bit di start: lettura di posizione attuale as se di traino
+41.7	M41_07	B00L	FALSE	Nessuna parte in macchina
+42.0	M42_0	B00L	FALSE	
+42.1	M42_01	B00L	FALSE	M64 o M65 era programmata
+42.2	M42_02	B00L	FALSE	Trasmissione dati NC-MD in corso
+42.3	M42_03	B00L	FALSE	Merker start/stop
+42.4	M42_04	B00L	FALSE	Merker start trasmissione dati
+42.5	M42_05	B00L	FALSE	Start con stop/start
+42.6	M42_06	B00L	FALSE	Merker canale 1 stop/start
+42.7	M42_07	B00L	FALSE	Merker canale 2 stop/start
+43.0	M43_0	B00L	FALSE	Cavalletto 2 risolto e agganciato
+43.1	M43_01	B00L	FALSE	
+43.2	M43_02	B00L	FALSE	
+43.3	M43_03	B00L	FALSE	
+43.4	M43_04	B00L	FALSE	
+43.5	M43_05	B00L	FALSE	
+43.6	M43_06	B00L	FALSE	Comando cavalletto 2: risolto e agganciato
+43.7	M43_07	B00L	FALSE	
+44.0	spare191	BYTE	B#16#0	
+45.0	spare192	BYTE	B#16#0	
+46.0	spare193	BYTE	B#16#0	
+47.0	spare194	BYTE	B#16#0	
+48.0	spare195	INT	0	
=50.0		END_STRUCT		

DB1175 - <offline> - Vista di dichiarazione

"DB_FB175"

Blocco dati globali DB 1175

Nome: Famiglia:

Autore: Versione: 0.1

Versione blocco: 2

Data e ora Codice: 27/01/2015 13.56.55

Interfaccia: 11/01/2015 12.30.10

Lunghezze (blocco / codice / dati): 00374 00072 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1175

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare	INT	0	
+2.0	spare1	INT	0	
+4.0	spare2	INT	0	
+6.0	spare3	INT	0	
+8.0	spare4	INT	0	
+10.0	spare5	INT	0	
+12.0	spare6	INT	0	
+14.0	spare7	INT	0	
+16.0	spare8	INT	0	
+18.0	spare9	INT	0	
+20.0	spare10	INT	0	
+22.0	spare11	INT	0	
+24.0	spare12	BYTE	B#16#0	
+25.0	M25_0	BOOL	FALSE	Canale 1: M24
+25.1	M25_01	BOOL	FALSE	Canale 1: M25
+25.2	M25_02	BOOL	FALSE	
+25.3	M25_03	BOOL	FALSE	
+25.4	M25_04	BOOL	FALSE	
+25.5	M25_05	BOOL	FALSE	
+25.6	M25_06	BOOL	FALSE	
+25.7	M25_07	BOOL	FALSE	
+26.0	M26_0	BOOL	FALSE	Canale 2: M24
+26.1	M26_01	BOOL	FALSE	Canale 2: M25
+26.2	M26_02	BOOL	FALSE	
+26.3	M26_03	BOOL	FALSE	
+26.4	M26_04	BOOL	FALSE	
+26.5	M26_05	BOOL	FALSE	
+26.6	M26_06	BOOL	FALSE	
+26.7	M26_07	BOOL	FALSE	
+27.0	M27_0	BOOL	FALSE	Canale 3: M24
+27.1	M27_01	BOOL	FALSE	Canale 3: M25
+27.2	M27_02	BOOL	FALSE	
+27.3	M27_03	BOOL	FALSE	
+27.4	M27_04	BOOL	FALSE	
+27.5	M27_05	BOOL	FALSE	
+27.6	M27_06	BOOL	FALSE	
+27.7	M27_07	BOOL	FALSE	
+28.0	spare13	INT	0	
+30.0	spare14	BYTE	B#16#0	
+31.0	M31_0	BOOL	FALSE	Lunetta 1: funzione attiva
+31.1	M31_01	BOOL	FALSE	Lunetta 1: mossa e raggiunto interno
+31.2	M31_02	BOOL	FALSE	Lunetta 1: mossa e raggiunto esterno
+31.3	M31_03	BOOL	FALSE	Lunetta 1: muoversi verso interno
+31.4	M31_04	BOOL	FALSE	Lunetta 1: muoversi verso esterno
+31.5	M31_05	BOOL	FALSE	Lunetta 1: teso
+31.6	M31_06	BOOL	FALSE	Lunetta 1: rilasciato
+31.7	M31_07	BOOL	FALSE	Lunetta 1: ultimo movim. era punto di rifer. interno
+32.0	spare15	INT	0	
+34.0	spare16	INT	0	
+36.0	spare18	BYTE	B#16#0	
+37.0	M37_0	BOOL	FALSE	Lunetta 1: pulsanti di comando fermare
+37.1	M37_01	BOOL	FALSE	Lunetta 1: pulsanti di comando apertura
+37.2	M37_02	BOOL	FALSE	Posizione finale lunetta 1 avvicinata
+37.3	M37_03	BOOL	FALSE	Segnale flusso olio lunetta 1
+37.4	M37_04	BOOL	FALSE	Stato eccitato raggiunto lunetta 1
+37.5	M37_05	BOOL	FALSE	
+37.6	M37_06	BOOL	FALSE	
+37.7	M37_07	BOOL	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+38.0	spare19	BYTE	B#16#0	
+39.0	M39_0	B00L	FALSE	
+39.1	M39_01	B00L	FALSE	Rilascio comando tastiera lunetta 1
+39.2	M39_02	B00L	FALSE	Posizione finale lunetta 1 avvicinata
+39.3	M39_03	B00L	FALSE	
+39.4	M39_04	B00L	FALSE	
+39.5	M39_05	B00L	FALSE	
+39.6	M39_06	B00L	FALSE	
+39.7	M39_07	B00L	FALSE	Rilasciare lunetta in movimento
+40.0	M40_0	B00L	FALSE	Memoria H2724 canale 1
+40.1	M40_01	B00L	FALSE	Memoria H2724 canale 2
+40.2	M40_02	B00L	FALSE	Memoria H2724 canale 3
+40.3	M40_03	B00L	FALSE	Memoria H2725 canale 1
+40.4	M40_04	B00L	FALSE	Memoria H2725 canale 2
+40.5	M40_05	B00L	FALSE	Memoria H2725 canale 3
+40.6	M40_06	B00L	FALSE	Lunetta senza rilascio
+40.7	M40_07	B00L	FALSE	Rilasciare verso margine interno
+41.0	spare191	BYTE	B#16#0	
+42.0	spare192	INT	0	
+44.0	spare193	INT	0	
+46.0	spare194	INT	0	
+48.0	spare195	INT	0	
+50.0	spare196	INT	0	
+52.0	spare197	BYTE	B#16#0	
+53.0	M53_0	B00L	FALSE	PLC-MSD 8019.0= lunetta disponibile
+53.1	M53_01	B00L	FALSE	PLC-MSD 8019.1= 2 lunetta disponibile
+53.2	M53_02	B00L	FALSE	PLC-MSD 8019.2=
+53.3	M53_03	B00L	FALSE	PLC-MSD 8019.3=
+53.4	M53_04	B00L	FALSE	PLC-MSD 8019.4= lunetta 1 monitoraggio posiz. finale fuori
+53.5	M53_05	B00L	FALSE	PLC-MSD 8019.5= lunetta 1 monitoraggio press. /posiz.
+53.6	M53_06	B00L	FALSE	PLC-MSD 8019.6= lunetta 2 monitoraggio posiz. finale fuori
+53.7	M53_07	B00L	FALSE	PLC-MSD 8019.7= lunetta 2 monitoraggio press. /posiz.
+54.0	spare17	INT	0	
+56.0	spare20	INT	0	
+58.0	spare21	INT	0	
+60.0	spare22	INT	0	
+62.0	spare23	INT	0	
+64.0	spare24	INT	0	
+66.0	spare25	INT	0	
+68.0	spare26	INT	0	
+70.0	spare27	BYTE	B#16#0	
+71.0	M71_0	B00L	FALSE	Rilascio lunetta 1 fermare
+71.1	M71_01	B00L	FALSE	Rilascio lunetta 1 aperto
+71.2	M71_02	B00L	FALSE	Sbloccaggio carro serraggio 1
+71.3	M71_03	B00L	FALSE	Bloccaggio carro serraggio 1
+71.4	M71_04	B00L	FALSE	Bloccaggio carro serraggio 2
+71.5	M71_05	B00L	FALSE	
+71.6	M71_06	B00L	FALSE	
+71.7	M71_07	B00L	FALSE	
=72.0		END_STRUCT		

DB1176 - <offline> - Vista di dichiarazione

"DB_FB176"

Blocco dati globali DB 1176

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 11/01/2015 12.25.42
Interfaccia: 11/01/2015 11.48.20
Lunghezze (blocco / codice / dati): 00314 00050 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1176

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare	INT	0	
+2.0	spare1	INT	0	
+4.0	spare2	INT	0	
+6.0	spare3	INT	0	
+8.0	spare4	INT	0	
+10.0	spare5	INT	0	
+12.0	spare6	INT	0	
+14.0	spare7	INT	0	
+16.0	spare8	INT	0	
+18.0	spare9	INT	0	
+20.0	spare10	INT	0	
+22.0	spare11	INT	0	
+24.0	spare12	BYTE	B#16#0	
+25.0	M25_0	BOOL	FALSE	Canale 1: M32
+25.1	M25_01	BOOL	FALSE	Canale 1: M33
+25.2	M25_02	BOOL	FALSE	
+25.3	M25_03	BOOL	FALSE	
+25.4	M25_04	BOOL	FALSE	
+25.5	M25_05	BOOL	FALSE	
+25.6	M25_06	BOOL	FALSE	
+25.7	M25_07	BOOL	FALSE	
+26.0	M26_0	BOOL	FALSE	Canale 2: M32
+26.1	M26_01	BOOL	FALSE	Canale 2: M33
+26.2	M26_02	BOOL	FALSE	
+26.3	M26_03	BOOL	FALSE	
+26.4	M26_04	BOOL	FALSE	
+26.5	M26_05	BOOL	FALSE	
+26.6	M26_06	BOOL	FALSE	
+26.7	M26_07	BOOL	FALSE	
+28.0	spare13	INT	0	
+30.0	spare14	INT	0	
+32.0	spare15	INT	0	
+34.0	spare16	INT	0	
+36.0	spare18	BYTE	B#16#0	
+37.0	M37_0	BOOL	FALSE	
+37.1	M37_01	BOOL	FALSE	Cavalletto 1: disaccoppiamento manuale
+37.2	M37_02	BOOL	FALSE	Koppel posizione raggiunta
+37.3	M37_03	BOOL	FALSE	link selezionato e posizione raggiunta
+37.4	M37_04	BOOL	FALSE	Finecorsa software in direz. Z- attivato
+37.5	M37_05	BOOL	FALSE	Finecorsa software in direz. Z+ attivato
+37.6	M37_06	BOOL	FALSE	
+37.7	M37_07	BOOL	FALSE	
+38.0	spare19	BYTE	B#16#0	
+39.0	M39_0	BOOL	FALSE	Rilasciare per codice accoppiamento
+39.1	M39_01	BOOL	FALSE	Rilasciare per funzionamento
+39.2	M39_02	BOOL	FALSE	Annulla blocco sovrapposizione rapido
+39.3	M39_03	BOOL	FALSE	
+39.4	M39_04	BOOL	FALSE	
+39.5	M39_05	BOOL	FALSE	
+39.6	M39_06	BOOL	FALSE	
+39.7	M39_07	BOOL	FALSE	Rilascio valvola di controllo cavalletto 1
+40.0	M40_0	BOOL	FALSE	Memoria M32 canale 1
+40.1	M40_01	BOOL	FALSE	Memoria M33 canale 1
+40.2	M40_02	BOOL	FALSE	Memoria M32 canale 2
+40.3	M40_03	BOOL	FALSE	Memoria M33 canale 2
+40.4	M40_04	BOOL	FALSE	Comando supporto 1: allentare
+40.5	M40_05	BOOL	FALSE	Comando supporto 1: disaccoppiare morsetti
+40.6	M40_06	BOOL	FALSE	Cavalletto 1: sotto controllo da terminale
+40.7	M40_07	BOOL	FALSE	Cavalletto 1: manuale risolto

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+41.0	M41_0	B00L	FALSE	Funzionamento supporto 1: terminare/risolvere attivita
+41.1	M41_01	B00L	FALSE	Merker supporto 1: risolta attivita
+41.2	M41_02	B00L	FALSE	Merker supporto 1: disconnessione attiva
+41.3	M41_03	B00L	FALSE	Merker supporto 1: terminali attivi
+41.4	M41_04	B00L	FALSE	Merker supporto 1: fine terminali
+41.5	M41_05	B00L	FALSE	Feedback posizione traino attiva
+41.6	M41_06	B00L	FALSE	Bit di start: lettura di posizione attuale as se di traino
+41.7	M41_07	B00L	FALSE	Nessuna parte in macchina
+42.0	M42_0	B00L	FALSE	
+42.1	M42_01	B00L	FALSE	M32 o M33 era programmata
+42.2	M42_02	B00L	FALSE	Trasmissione dati NC-MD in corso
+42.3	M42_03	B00L	FALSE	Merker start/stop
+42.4	M42_04	B00L	FALSE	Merker start trasmissione dati
+42.5	M42_05	B00L	FALSE	Start con stop/start
+42.6	M42_06	B00L	FALSE	Merker canale 1 stop/start
+42.7	M42_07	B00L	FALSE	Merker canale 2 stop/start
+43.0	M43_0	B00L	FALSE	Cavalletto 1 risolto e agganciato
+43.1	M43_01	B00L	FALSE	
+43.2	M43_02	B00L	FALSE	
+43.3	M43_03	B00L	FALSE	
+43.4	M43_04	B00L	FALSE	
+43.5	M43_05	B00L	FALSE	
+43.6	M43_06	B00L	FALSE	Comando cavalletto 1: risolto e agganciato
+43.7	M43_07	B00L	FALSE	
+44.0	spare191	BYTE	B#16#0	
+45.0	spare192	BYTE	B#16#0	
+46.0	spare193	BYTE	B#16#0	
+47.0	spare194	BYTE	B#16#0	
+48.0	spare195	INT	0	
=50.0		END_STRUCT		

DB1177 - <offline> - Vista di dichiarazione

"DB_FB177"

Blocco dati globali DB 1177

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 27/01/2015 13.55.30
Interfaccia: 11/01/2015 12.30.10
Lunghezze (blocco / codice / dati): 00374 00072 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1177

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare1	INT	0	
+2.0	spare1	INT	0	
+4.0	spare2	INT	0	
+6.0	spare3	INT	0	
+8.0	spare4	INT	0	
+10.0	spare5	INT	0	
+12.0	spare6	INT	0	
+14.0	spare7	INT	0	
+16.0	spare8	INT	0	
+18.0	spare9	INT	0	
+20.0	spare10	INT	0	
+22.0	spare11	INT	0	
+24.0	spare12	BYTE	B#16#0	
+25.0	M25_0	BOOL	FALSE	Canale 2: H2762 slitta 2 indietro
+25.1	M25_01	BOOL	FALSE	Canale 2: H2763 slitta 2 fermare
+25.2	M25_02	BOOL	FALSE	Canale 2: H2764 slitta 2 indietro con richie sta
+25.3	M25_03	BOOL	FALSE	Canale 2: H2765 slitta 2 fermare con richies ta
+25.4	M25_04	BOOL	FALSE	
+25.5	M25_05	BOOL	FALSE	
+25.6	M25_06	BOOL	FALSE	
+25.7	M25_07	BOOL	FALSE	
+26.0	M26_0	BOOL	FALSE	Canale 1: H2762 slitta 2 indietro
+26.1	M26_01	BOOL	FALSE	Canale 1: H2763 slitta 2 fermare
+26.2	M26_02	BOOL	FALSE	Canale 1: H2764 slitta 2 indietro con richie sta
+26.3	M26_03	BOOL	FALSE	Canale 1: H2765 slitta 2 fermare con richies ta
+26.4	M26_04	BOOL	FALSE	
+26.5	M26_05	BOOL	FALSE	
+26.6	M26_06	BOOL	FALSE	
+26.7	M26_07	BOOL	FALSE	
+27.0	M27_0	BOOL	FALSE	
+27.1	M27_01	BOOL	FALSE	
+27.2	M27_02	BOOL	FALSE	
+27.3	M27_03	BOOL	FALSE	
+27.4	M27_04	BOOL	FALSE	
+27.5	M27_05	BOOL	FALSE	
+27.6	M27_06	BOOL	FALSE	
+27.7	M27_07	BOOL	FALSE	
+28.0	spare13	INT	0	
+30.0	spare14	BYTE	B#16#0	Slitta 2 azionamento/tempo
+31.0	M31_0	BOOL	FALSE	Slitta 2: funzione attiva
+31.1	M31_01	BOOL	FALSE	Slitta 2: mossa e raggiunto interno
+31.2	M31_02	BOOL	FALSE	Slitta 2: mossa e raggiunto esterno
+31.3	M31_03	BOOL	FALSE	Slitta 2: muoversi verso interno
+31.4	M31_04	BOOL	FALSE	Slitta 2: muoversi verso esterno
+31.5	M31_05	BOOL	FALSE	Slitta 2: teso
+31.6	M31_06	BOOL	FALSE	Slitta 2: rilasciato
+31.7	M31_07	BOOL	FALSE	Slitta 2: ultimo movim. era punto di rifer. interno
+32.0	spare15	INT	0	
+34.0	spare16	INT	0	
+36.0	spare18	BYTE	B#16#0	
+37.0	M37_0	BOOL	FALSE	Slitta 2: pulsanti di comando fermare
+37.1	M37_01	BOOL	FALSE	Slitta 2: pulsanti di comando apertura
+37.2	M37_02	BOOL	FALSE	Posizione finale slitta 2 avvicinata
+37.3	M37_03	BOOL	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+37.4	M37_04	BOOL	FALSE	Stato eccitato raggiunto slitta 2
+37.5	M37_05	BOOL	FALSE	
+37.6	M37_06	BOOL	FALSE	
+37.7	M37_07	BOOL	FALSE	
+38.0	spare19	BYTE	B#16#0	
+39.0	M39_0	BOOL	FALSE	
+39.1	M39_01	BOOL	FALSE	
+39.2	M39_02	BOOL	FALSE	Posizione finale slitta 2 avvicinato
+39.3	M39_03	BOOL	FALSE	Rilascio comando tastiera slitta 2
+39.4	M39_04	BOOL	FALSE	
+39.5	M39_05	BOOL	FALSE	
+39.6	M39_06	BOOL	FALSE	
+39.7	M39_07	BOOL	FALSE	Rilasciare slitta 2 in movimento
+40.0	M40_0	BOOL	FALSE	Memoria H2764 canale 1
+40.1	M40_01	BOOL	FALSE	Memoria H2765 canale 1
+40.2	M40_02	BOOL	FALSE	Memoria H2764 canale 2
+40.3	M40_03	BOOL	FALSE	Memoria H2765 canale 2
+40.4	M40_04	BOOL	FALSE	
+40.5	M40_05	BOOL	FALSE	
+40.6	M40_06	BOOL	FALSE	
+40.7	M40_07	BOOL	FALSE	
+41.0	spare191	BYTE	B#16#0	
+42.0	spare192	INT	0	
+44.0	spare193	INT	0	
+46.0	spare194	INT	0	
+48.0	spare195	INT	0	
+50.0	spare196	INT	0	
+52.0	spare197	BYTE	B#16#0	
+53.0	M53_0	BOOL	FALSE	
+53.1	M53_01	BOOL	FALSE	
+53.2	M53_02	BOOL	FALSE	
+53.3	M53_03	BOOL	FALSE	
+53.4	M53_04	BOOL	FALSE	
+53.5	M53_05	BOOL	FALSE	
+53.6	M53_06	BOOL	FALSE	
+53.7	M53_07	BOOL	FALSE	
+54.0	spare17	INT	0	
+56.0	spare20	INT	0	
+58.0	spare21	INT	0	
+60.0	spare22	INT	0	
+62.0	spare23	INT	0	
+64.0	spare24	INT	0	
+66.0	spare25	INT	0	
+68.0	spare26	INT	0	
+70.0	spare27	BYTE	B#16#0	
+71.0	M71_0	BOOL	FALSE	Sbloccare carro serraggio 2
+71.1	M71_01	BOOL	FALSE	Bloccare carro serraggio 2
+71.2	M71_02	BOOL	FALSE	
+71.3	M71_03	BOOL	FALSE	
+71.4	M71_04	BOOL	FALSE	
+71.5	M71_05	BOOL	FALSE	
+71.6	M71_06	BOOL	FALSE	Rilascio slitta 2 fermare
+71.7	M71_07	BOOL	FALSE	Rilascio slitta 2 aperto
=72.0		END_STRUCT		

DB1178 - <offline> - Vista di dichiarazione

"DB_FB155"

Blocco dati globali DB 1178

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 31/01/2015 16.02.08
Interfaccia: 11/01/2015 12.30.10
Lunghezze (blocco / codice / dati): 00374 00072 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1178

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare	INT	0	
+2.0	spare1	INT	0	
+4.0	spare2	INT	0	
+6.0	spare3	INT	0	
+8.0	spare4	INT	0	
+10.0	spare5	INT	0	
+12.0	spare6	INT	0	
+14.0	spare7	INT	0	
+16.0	spare8	INT	0	
+18.0	spare9	INT	0	
+20.0	spare10	INT	0	
+22.0	spare11	INT	0	
+24.0	spare12	BYTE	B#16#0	
+25.0	M25_0	BOOL	FALSE	Canale 1: M26
+25.1	M25_01	BOOL	FALSE	Canale 1: M27
+25.2	M25_02	BOOL	FALSE	
+25.3	M25_03	BOOL	FALSE	
+25.4	M25_04	BOOL	FALSE	
+25.5	M25_05	BOOL	FALSE	
+25.6	M25_06	BOOL	FALSE	
+25.7	M25_07	BOOL	FALSE	
+26.0	M26_0	BOOL	FALSE	Canale 2: M26
+26.1	M26_01	BOOL	FALSE	Canale 2: M27
+26.2	M26_02	BOOL	FALSE	
+26.3	M26_03	BOOL	FALSE	
+26.4	M26_04	BOOL	FALSE	
+26.5	M26_05	BOOL	FALSE	
+26.6	M26_06	BOOL	FALSE	
+26.7	M26_07	BOOL	FALSE	
+27.0	M27_0	BOOL	FALSE	Canale 3: M26
+27.1	M27_01	BOOL	FALSE	Canale 3: M27
+27.2	M27_02	BOOL	FALSE	
+27.3	M27_03	BOOL	FALSE	
+27.4	M27_04	BOOL	FALSE	
+27.5	M27_05	BOOL	FALSE	
+27.6	M27_06	BOOL	FALSE	
+27.7	M27_07	BOOL	FALSE	
+28.0	spare13	INT	0	
+30.0	spare14	BYTE	B#16#0	
+31.0	M31_0	BOOL	FALSE	Lunetta 2: funzione attiva
+31.1	M31_01	BOOL	FALSE	Lunetta 2: mossa e raggiunto interno
+31.2	M31_02	BOOL	FALSE	Lunetta 2: mossa e raggiunto esterno
+31.3	M31_03	BOOL	FALSE	Lunetta 2: muoversi verso interno
+31.4	M31_04	BOOL	FALSE	Lunetta 2: muoversi verso esterno
+31.5	M31_05	BOOL	FALSE	Lunetta 2: tesò
+31.6	M31_06	BOOL	FALSE	Lunetta 2: rilasciato
+31.7	M31_07	BOOL	FALSE	Lunetta 2: ultimo movim. era punto di rifer. in terno
+32.0	spare15	INT	0	
+34.0	spare16	INT	0	
+36.0	spare18	BYTE	B#16#0	
+37.0	M37_0	BOOL	FALSE	Comando manuale chiusura carro serraggio 2
+37.1	M37_01	BOOL	FALSE	Comando manuale apertura carro serraggio 2
+37.2	M37_02	BOOL	FALSE	Posizione finale lunetta 2 avvicinata
+37.3	M37_03	BOOL	FALSE	Segnale flusso olio lunetta 2
+37.4	M37_04	BOOL	FALSE	Stato eccitato raggiunto lunetta 2
+37.5	M37_05	BOOL	FALSE	
+37.6	M37_06	BOOL	FALSE	
+37.7	M37_07	BOOL	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+38.0	spare19	BYTE	B#16#0	
+39.0	M39_0	B00L	FALSE	
+39.1	M39_01	B00L	FALSE	Rilascio comando tastiera lunetta 2
+39.2	M39_02	B00L	FALSE	Posizione finale lunetta 2 avvicinata
+39.3	M39_03	B00L	FALSE	
+39.4	M39_04	B00L	FALSE	
+39.5	M39_05	B00L	FALSE	
+39.6	M39_06	B00L	FALSE	
+39.7	M39_07	B00L	FALSE	Rilasciare lunetta in movimento
+40.0	M40_0	B00L	FALSE	Memoria H2726 canale 1
+40.1	M40_01	B00L	FALSE	Memoria H2726 canale 2
+40.2	M40_02	B00L	FALSE	Memoria H2726 canale 3
+40.3	M40_03	B00L	FALSE	Memoria H2727 canale 1
+40.4	M40_04	B00L	FALSE	Memoria H2727 canale 2
+40.5	M40_05	B00L	FALSE	Memoria H2727 canale 3
+40.6	M40_06	B00L	FALSE	Lunetta senza rilascio
+40.7	M40_07	B00L	FALSE	Rilasciare verso margine interno
+41.0	spare191	BYTE	B#16#0	
+42.0	spare192	INT	0	
+44.0	spare193	INT	0	
+46.0	spare194	INT	0	
+48.0	spare195	INT	0	
+50.0	spare196	INT	0	
+52.0	spare197	BYTE	B#16#0	
+53.0	M53_0	B00L	FALSE	PLC-MSD 8019.0= lunetta disponibile
+53.1	M53_01	B00L	FALSE	PLC-MSD 8019.1= 2 lunetta disponibile
+53.2	M53_02	B00L	FALSE	PLC-MSD 8019.2= rilasciare magazzino procastina re con Z2
+53.3	M53_03	B00L	FALSE	PLC-MSD 8019.3= rilasciare magazzino procastina re con regol. rapida disponibile
+53.4	M53_04	B00L	FALSE	PLC-MSD 8019.4= lunetta 1 monitoraggio posiz. f inale fuori
+53.5	M53_05	B00L	FALSE	PLC-MSD 8019.5= lunetta 1 monitoraggio press./p osiz.
+53.6	M53_06	B00L	FALSE	PLC-MSD 8019.6= lunetta 2 monitoraggio posiz. f inale fuori
+53.7	M53_07	B00L	FALSE	PLC-MSD 8019.7= lunetta 2 monitoraggio press./p osiz.
+54.0	spare17	INT	0	
+56.0	spare20	INT	0	
+58.0	spare21	INT	0	
+60.0	spare22	INT	0	
+62.0	spare23	INT	0	
+64.0	spare24	INT	0	
+66.0	spare25	INT	0	
+68.0	spare26	INT	0	
+70.0	spare27	BYTE	B#16#0	
+71.0	M71_0	B00L	FALSE	Bloccaggio cuneo di serraggio
+71.1	M71_01	B00L	FALSE	Sbloccaggio cuneo di serraggio
+71.2	M71_02	B00L	FALSE	Chiudere lunetta 2
+71.3	M71_03	B00L	FALSE	Aprire lunetta 2
+71.4	M71_04	B00L	FALSE	
+71.5	M71_05	B00L	FALSE	
+71.6	M71_06	B00L	FALSE	
+71.7	M71_07	B00L	FALSE	
=72.0		END_STRUCT		

DB1227 - <offline> - Vista di dichiarazione

"DB_FB227"

Blocco dati globali DB 1227

Nome: **Famiglia:**
Autore: **Versione:** 0.1
Versione blocco: 2
Data e ora Codice: 11/01/2015 14.12.58
Interfaccia: 11/01/2015 14.09.29
Lunghezze (blocco / codice / dati): 00244 00032 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Blocco: DB1227

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	spare	INT	0	
+2.0	spare1	INT	0	
+4.0	spare2	INT	0	
+6.0	spare3	INT	0	
+8.0	spare4	INT	0	
+10.0	spare5	INT	0	
+12.0	spare6	INT	0	
+14.0	spare7	INT	0	
+16.0	spare8	INT	0	
+18.0	spare9	INT	0	
+20.0	spare10	INT	0	
+22.0	spare11	INT	0	
+24.0	spare12	BYTE	B#16#0	
+25.0	M25_0	BOOL	FALSE	
+25.1	M25_01	BOOL	FALSE	
+25.2	M25_02	BOOL	FALSE	
+25.3	M25_03	BOOL	FALSE	
+25.4	M25_04	BOOL	FALSE	
+25.5	M25_05	BOOL	FALSE	
+25.6	M25_06	BOOL	FALSE	M78 apertura porta di carico canale 1
+25.7	M25_07	BOOL	FALSE	M79 chiusura porta di carico canale 1
+26.0	M26_0	BOOL	FALSE	
+26.1	M26_01	BOOL	FALSE	
+26.2	M26_02	BOOL	FALSE	
+26.3	M26_03	BOOL	FALSE	
+26.4	M26_04	BOOL	FALSE	
+26.5	M26_05	BOOL	FALSE	
+26.6	M26_06	BOOL	FALSE	M78 apertura porta di carico canale 2
+26.7	M26_07	BOOL	FALSE	M79 chiusura porta di carico canale 2
+27.0	M27_0	BOOL	FALSE	
+27.1	M27_01	BOOL	FALSE	
+27.2	M27_02	BOOL	FALSE	
+27.3	M27_03	BOOL	FALSE	
+27.4	M27_04	BOOL	FALSE	
+27.5	M27_05	BOOL	FALSE	
+27.6	M27_06	BOOL	FALSE	M78 apertura porta di carico canale 3
+27.7	M27_07	BOOL	FALSE	M79 chiusura porta di carico canale 3
+28.0	M28_0	BOOL	FALSE	
+28.1	M28_01	BOOL	FALSE	
+28.2	M28_02	BOOL	FALSE	
+28.3	M28_03	BOOL	FALSE	
+28.4	M28_04	BOOL	FALSE	
+28.5	M28_05	BOOL	FALSE	
+28.6	M28_06	BOOL	FALSE	
+28.7	M28_07	BOOL	FALSE	
+29.0	spare14	BYTE	B#16#0	
+30.0	M30_0	BOOL	FALSE	Porta di carico chiusa
+30.1	M30_01	BOOL	FALSE	
+30.2	M30_02	BOOL	FALSE	Combinazione del comando non consentita
+30.3	M30_03	BOOL	FALSE	Memoria M78: apertura porta di carico
+30.4	M30_04	BOOL	FALSE	Memoria M79: chiusura porta di carico
+30.5	M30_05	BOOL	FALSE	
+30.6	M30_06	BOOL	FALSE	
+30.7	M30_07	BOOL	FALSE	
+31.0	M31_0	BOOL	FALSE	H4278 da canale 1
+31.1	M31_01	BOOL	FALSE	H4278 da canale 2
+31.2	M31_02	BOOL	FALSE	H4278 da canale 3
+31.3	M31_03	BOOL	FALSE	H4279 da canale 1
+31.4	M31_04	BOOL	FALSE	H4279 da canale 2

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+31.5	M31_05	BOOL	FALSE	H4279 da canale 3
+31.6	M31_06	BOOL	FALSE	
+31.7	M31_07	BOOL	FALSE	
=32.0		END_STRUCT		

UDT2 - <offline>

""

Nome:
Autore:
Data e ora Codice:
Interfaccia:
Lunghezze (blocco / codice / dati): 00000 00000 00000
UNLINKED

Famiglia:
Versione: 0.0
Versione blocco: 2
 19/03/2013 14.58.18
 01/10/1995 08.00.00
 00000 00000 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	C1	STRUCT		From Channel 1
+0.0	FDD_5100xx	ARRAY[0..15]		Feed disable A.no.51000-510015
*0.1		BOOL		
+2.0	FDD_RID_5101xx	ARRAY[0..31]		Feed and read-in disable A.no.51010-510131
*0.1		BOOL		
+6.0	RID_5102xx	ARRAY[0..31]		Read-in disable A.no.510200-510231
*0.1		BOOL		
+10.0	NCSD_5103xx	ARRAY[0..15]		NC start disable A.no.510300-510315
*0.1		BOOL		
+12.0	FdStop_1_5111xx	ARRAY[0..15]		Feed stop GE0axis 1 A.no.511100-511115
*0.1		BOOL		
+14.0	FdStop_2_5112xx	ARRAY[0..15]		Feed stop GE0axis 2 A.no.511200-511215
*0.1		BOOL		
+16.0	FdStop_3_5113xx	ARRAY[0..15]		Feed stop GE0axis 3 A.no.511300-511315
*0.1		BOOL		
=18.0		END_STRUCT		
+18.0	C2	STRUCT		From Channel 2
+0.0	FDD_5200xx	ARRAY[0..15]		Feed disable A.no.520000-520015
*0.1		BOOL		
+2.0	FDD_RID_5201xx	ARRAY[0..31]		Feed and read-in disable A.no.52010-520131
*0.1		BOOL		
+6.0	RID_5202xx	ARRAY[0..31]		Read-in disable A.no.520200-520231
*0.1		BOOL		
+10.0	NCSD_5203xx	ARRAY[0..15]		NC start disable A.no.520300-520315
*0.1		BOOL		
+12.0	FdStop_1_5211xx	ARRAY[0..15]		Feed stop GE0axis 1 A.no.521100-521115
*0.1		BOOL		
+14.0	FdStop_2_5212xx	ARRAY[0..15]		Feed stop GE0axis 2 A.no.521200-521215
*0.1		BOOL		
+16.0	FdStop_3_5213xx	ARRAY[0..15]		Feed stop GE0axis 3 A.no.521300-521315
*0.1		BOOL		
=18.0		END_STRUCT		
+36.0	C3	STRUCT		From Channel 3
+0.0	FDD_5300xx	ARRAY[0..15]		Feed disable A.no.530000-530015
*0.1		BOOL		
+2.0	FDD_RID_5301xx	ARRAY[0..31]		Feed and read-in disable A.no.53010-530131
*0.1		BOOL		
+6.0	RID_5302xx	ARRAY[0..31]		Read-in disable A.no.530200-530231
*0.1		BOOL		
+10.0	NCSD_5303xx	ARRAY[0..15]		NC start disable A.no.530300-530315
*0.1		BOOL		
+12.0	FdStop_1_5311xx	ARRAY[0..15]		Feed stop GE0axis 1 A.no.531100-531115
*0.1		BOOL		
+14.0	FdStop_2_5312xx	ARRAY[0..15]		Feed stop GE0axis 2 A.no.531200-531215
*0.1		BOOL		
+16.0	FdStop_3_5313xx	ARRAY[0..15]		Feed stop GE0axis 3 A.no.531300-531315
*0.1		BOOL		
=18.0		END_STRUCT		
+54.0	C4	STRUCT		From Channel 4
+0.0	FDD_5400xx	ARRAY[0..15]		Feed disable A.no.540000-540015
*0.1		BOOL		
+2.0	FDD_RID_5401xx	ARRAY[0..31]		Feed and read-in disable A.no.54010-540131

Indirizzo	Nome	Tipo	Valore iniziale	Commento
*0.1		BOOL		
+6.0	RID_5402xx	ARRAY[0..31]		Read-in disable A.no.540200-540231
*0.1		BOOL		
+10.0	NCSD_5403xx	ARRAY[0..15]		NC start disable A.no.540300-540315
*0.1		BOOL		
+12.0	FdStop_1_5411xx	ARRAY[0..15]		Feed stop GE0axis 1 A.no.541100-541115
*0.1		BOOL		
+14.0	FdStop_2_5412xx	ARRAY[0..15]		Feed stop GE0axis 2 A.no.541200-541215
*0.1		BOOL		
+16.0	FdStop_3_5413xx	ARRAY[0..15]		Feed stop GE0axis 3 A.no.541300-541315
*0.1		BOOL		
=18.0		END_STRUCT		
+72.0	C5	STRUCT		From Channel 5
+0.0	FDD_5500xx	ARRAY[0..15]		Feed disable A.no.550000-550015
*0.1		BOOL		
+2.0	FDD_RID_5501xx	ARRAY[0..31]		Feed and read-in disable A.no.550100-550131
*0.1		BOOL		
+6.0	RID_5502xx	ARRAY[0..31]		Read-in disable A.no.550200-550231
*0.1		BOOL		
+10.0	NCSD_5503xx	ARRAY[0..15]		NC start disable A.no.550300-550315
*0.1		BOOL		
+12.0	FdStop_1_5511xx	ARRAY[0..15]		Feed stop GE0axis 1 A.no.551100-551115
*0.1		BOOL		
+14.0	FdStop_2_5512xx	ARRAY[0..15]		Feed stop GE0axis 2 A.no.551200-551215
*0.1		BOOL		
+16.0	FdStop_3_5513xx	ARRAY[0..15]		Feed stop GE0axis 3 A.no.551300-551315
*0.1		BOOL		
=18.0		END_STRUCT		
+90.0	C6	STRUCT		From Channel 6
+0.0	FDD_5600xx	ARRAY[0..15]		Feed disable A.no.560000-560015
*0.1		BOOL		
+2.0	FDD_RID_5601xx	ARRAY[0..31]		Feed and read-in disable A.no.560100-560131
*0.1		BOOL		
+6.0	RID_5602xx	ARRAY[0..31]		Read-in disable A.no.560200-560231
*0.1		BOOL		
+10.0	NCSD_5603xx	ARRAY[0..15]		NC start disable A.no.560300-560315
*0.1		BOOL		
+12.0	FdStop_1_5611xx	ARRAY[0..15]		Feed stop GE0axis 1 A.no.561100-561115
*0.1		BOOL		
+14.0	FdStop_2_5612xx	ARRAY[0..15]		Feed stop GE0axis 2 A.no.561200-561215
*0.1		BOOL		
+16.0	FdStop_3_5613xx	ARRAY[0..15]		Feed stop GE0axis 3 A.no.561300-561315
*0.1		BOOL		
=18.0		END_STRUCT		
+108.0	C7	STRUCT		From Channel 7
+0.0	FDD_5700xx	ARRAY[0..15]		Feed disable A.no.570000-570015
*0.1		BOOL		
+2.0	FDD_RID_5701xx	ARRAY[0..31]		Feed and read-in disable A.no.570100-570131
*0.1		BOOL		
+6.0	RID_5702xx	ARRAY[0..31]		Read-in disable A.no.570200-570231
*0.1		BOOL		
+10.0	NCSD_5703xx	ARRAY[0..15]		NC start disable A.no.570300-570315
*0.1		BOOL		
+12.0	FdStop_1_5711xx	ARRAY[0..15]		Feed stop GE0axis 1 A.no.571100-571115
*0.1		BOOL		
+14.0	FdStop_2_5712xx	ARRAY[0..15]		Feed stop GE0axis 2 A.no.571200-571215
*0.1		BOOL		
+16.0	FdStop_3_5713xx	ARRAY[0..15]		Feed stop GE0axis 3 A.no.571300-571315
*0.1		BOOL		
=18.0		END_STRUCT		
+126.0	C8	STRUCT		From Channel 8
+0.0	FDD_5800xx	ARRAY[0..15]		Feed disable A.no.580000-580015
*0.1		BOOL		
+2.0	FDD_RID_5801xx	ARRAY[0..31]		Feed and read-in disable A.no.580100-580131
*0.1		BOOL		
+6.0	RID_5802xx	ARRAY[0..31]		Read-in disable A.no.580200-580231
*0.1		BOOL		
+10.0	NCSD_5803xx	ARRAY[0..15]		NC start disable A.no.580300-580315

Indirizzo	Nome	Tipo	Valore iniziale	Commento
*0.1		BOOL		
+12.0	FdStop_1_5811xx	ARRAY[0..15]		Feed stop GE0axis 1 A.no.581100-511115
*0.1		BOOL		
+14.0	FdStop_2_5812xx	ARRAY[0..15]		Feed stop GE0axis 2 A.no.581200-511215
*0.1		BOOL		
+16.0	FdStop_3_5813xx	ARRAY[0..15]		Feed stop GE0axis 3 A.no.581300-511315
*0.1		BOOL		
=18.0		END_STRUCT		
+144.0	_1FdStop6001xx	ARRAY[0..15]		Feed stop axis/spindle 1
*0.1		BOOL		
+146.0	_2FdStop6002xx	ARRAY[0..15]		Feed stop axis/spindle 2
*0.1		BOOL		
+148.0	_3FdStop6003xx	ARRAY[0..15]		Feed stop axis/spindle 3
*0.1		BOOL		
+150.0	_4FdStop6004xx	ARRAY[0..15]		Feed stop axis/spindle 4
*0.1		BOOL		
+152.0	_5FdStop6005xx	ARRAY[0..15]		Feed stop axis/spindle 5
*0.1		BOOL		
+154.0	_6FdStop6006xx	ARRAY[0..15]		Feed stop axis/spindle 6
*0.1		BOOL		
+156.0	_7FdStop6007xx	ARRAY[0..15]		Feed stop axis/spindle 7
*0.1		BOOL		
+158.0	_8FdStop6008xx	ARRAY[0..15]		Feed stop axis/spindle 8
*0.1		BOOL		
+160.0	_9FdStop6009xx	ARRAY[0..15]		Feed stop axis/spindle 9
*0.1		BOOL		
+162.0	_10FdStop6010xx	ARRAY[0..15]		Feed stop axis/spindle 10
*0.1		BOOL		
+164.0	_11FdStop6011xx	ARRAY[0..15]		Feed stop axis/spindle 11
*0.1		BOOL		
+166.0	_12FdStop6012xx	ARRAY[0..15]		Feed stop axis/spindle 12
*0.1		BOOL		
+168.0	_13FdStop6013xx	ARRAY[0..15]		Feed stop axis/spindle 13
*0.1		BOOL		
+170.0	_14FdStop6014xx	ARRAY[0..15]		Feed stop axis/spindle 14
*0.1		BOOL		
+172.0	_15FdStop6015xx	ARRAY[0..15]		Feed stop axis/spindle 15
*0.1		BOOL		
+174.0	_16FdStop6016xx	ARRAY[0..15]		Feed stop axis/spindle 16
*0.1		BOOL		
+176.0	_17FdStop6017xx	ARRAY[0..15]		Feed stop axis/spindle 17
*0.1		BOOL		
+178.0	_18FdStop6018xx	ARRAY[0..15]		Feed stop axis/spindle 18
*0.1		BOOL		
+180.0	A7000xx	ARRAY[0..63]		Alarm 700000-700063 (user area 0)
*0.1		BOOL		
+188.0	A7001xx	ARRAY[0..63]		Alarm 700100-700163 (user area 1)
*0.1		BOOL		
+196.0	A7002xx	ARRAY[0..63]		Alarm 700200-700263 (user area 2)
*0.1		BOOL		
+204.0	A7003xx	ARRAY[0..63]		Alarm 700300-700363 (user area 3)
*0.1		BOOL		
+212.0	A7004xx	ARRAY[0..63]		Alarm 700400-700463 (user area 4)
*0.1		BOOL		
+220.0	A7005xx	ARRAY[0..63]		Alarm 700500-700563 (user area 5)
*0.1		BOOL		
+228.0	A7006xx	ARRAY[0..63]		Alarm 700600-700663 (user area 6)
*0.1		BOOL		
+236.0	A7007xx	ARRAY[0..63]		Alarm 700700-700763 (user area 7)
*0.1		BOOL		
+244.0	A7008xx	ARRAY[0..63]		Alarm 700800-700863 (user area 8)
*0.1		BOOL		
+252.0	A7009xx	ARRAY[0..63]		Alarm 700900-700963 (user area 9)
*0.1		BOOL		
=260.0		END_STRUCT		

UDT10 - <offline>

""

Nome:
Autore:
Data e ora Codice:
Interfaccia:
Lunghezze (blocco / codice / dati): 00000 00000 00000
UNLINKED

Famiglia:
Versione: 0.0
Versione blocco: 2
 19/03/2013 14.58.18
 15/12/2008 08.00.00
 00000 00000 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	A_Disabl_Inp1	BOOL	FALSE	Disable digi. NCK input 1
+0.1	A_Disabl_Inp2	BOOL	FALSE	Disable digi. NCK input 2
+0.2	A_Disabl_Inp3	BOOL	FALSE	Disable digi. NCK input 3
+0.3	A_Disabl_Inp4	BOOL	FALSE	Disable digi. NCK input 4
+0.4	A_Disabl_Inp5	BOOL	FALSE	Disable digi. NCK input 5
+0.5	A_Disabl_Inp6	BOOL	FALSE	Disable digi. NCK input 6
+0.6	A_Disabl_Inp7	BOOL	FALSE	Disable digi. NCK input 7
+0.7	A_Disabl_Inp8	BOOL	FALSE	Disable digi. NCK input 8
+1.0	A_Set_Inp1	BOOL	FALSE	Set digi. NCK input 1
+1.1	A_Set_Inp2	BOOL	FALSE	Set digi. NCK input 2
+1.2	A_Set_Inp3	BOOL	FALSE	Set digi. NCK input 3
+1.3	A_Set_Inp4	BOOL	FALSE	Set digi. NCK input 4
+1.4	A_Set_Inp5	BOOL	FALSE	Set digi. NCK input 5
+1.5	A_Set_Inp6	BOOL	FALSE	Set digi. NCK input 6
+1.6	A_Set_Inp7	BOOL	FALSE	Set digi. NCK input 7
+1.7	A_Set_Inp8	BOOL	FALSE	Set digi. NCK input 8
+2.0	f0_f15	ARRAY[0..15]		
*0.1		BOOL		
+4.0	A_Disabl_Out1	BOOL	FALSE	Disable digi. NCK output 1
+4.1	A_Disabl_Out2	BOOL	FALSE	Disable digi. NCK output 2
+4.2	A_Disabl_Out3	BOOL	FALSE	Disable digi. NCK output 3
+4.3	A_Disabl_Out4	BOOL	FALSE	Disable digi. NCK output 4
+4.4	A_Disabl_Out5	BOOL	FALSE	Disable digi. NCK output 5
+4.5	A_Disabl_Out6	BOOL	FALSE	Disable digi. NCK output 6
+4.6	A_Disabl_Out7	BOOL	FALSE	Disable digi. NCK output 7
+4.7	A_Disabl_Out8	BOOL	FALSE	Disable digi. NCK output 8
+5.0	A_OvMask_Out1	BOOL	FALSE	Overwrite mask of digi. output 1
+5.1	A_OvMask_Out2	BOOL	FALSE	Overwrite mask of digi. output 2
+5.2	A_OvMask_Out3	BOOL	FALSE	Overwrite mask of digi. output 3
+5.3	A_OvMask_Out4	BOOL	FALSE	Overwrite mask of digi. output 4
+5.4	A_OvMask_Out5	BOOL	FALSE	Overwrite mask of digi. output 5
+5.5	A_OvMask_Out6	BOOL	FALSE	Overwrite mask of digi. output 6
+5.6	A_OvMask_Out7	BOOL	FALSE	Overwrite mask of digi. output 7
+5.7	A_OvMask_Out8	BOOL	FALSE	Overwrite mask of digi. output 8
+6.0	A_Set_Out1	BOOL	FALSE	Set digi. NCK output 1
+6.1	A_Set_Out2	BOOL	FALSE	Set digi. NCK output 2
+6.2	A_Set_Out3	BOOL	FALSE	Set digi. NCK output 3
+6.3	A_Set_Out4	BOOL	FALSE	Set digi. NCK output 4
+6.4	A_Set_Out5	BOOL	FALSE	Set digi. NCK output 5
+6.5	A_Set_Out6	BOOL	FALSE	Set digi. NCK output 6
+6.6	A_Set_Out7	BOOL	FALSE	Set digi. NCK output 7

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+6.7	A_Set_Out8	BOOL	FALSE	Set digi. NCK output 8
+7.0	A_InMask_Out1	BOOL	FALSE	Input mask of digi. output 1
+7.1	A_InMask_Out2	BOOL	FALSE	Input mask of digi. output 2
+7.2	A_InMask_Out3	BOOL	FALSE	Input mask of digi. output 3
+7.3	A_InMask_Out4	BOOL	FALSE	Input mask of digi. output 4
+7.4	A_InMask_Out5	BOOL	FALSE	Input mask of digi. output 5
+7.5	A_InMask_Out6	BOOL	FALSE	Input mask of digi. output 6
+7.6	A_InMask_Out7	BOOL	FALSE	Input mask of digi. output 7
+7.7	A_InMask_Out8	BOOL	FALSE	Input mask of digi. output 8
+8.0	MCP1AxisTbl	ARRAY[1..22]	B#16#1, B#16#2, B#16#3, B#16#4, B#16#5, B#16#6, B#16#7, B#16#8, B#16#9, B#16#A, B#16#B, B#16#C	
*1.0		BYTE		
+30.0	MCP1MaxAxis	WORD	W#16#0	max. of Axisno, must be smaller or equal gp_par. MaxAxis
+32.0	MCP2AxisTbl	ARRAY[1..22]	B#16#1, B#16#2, B#16#3, B#16#4, B#16#5, B#16#6, B#16#7, B#16#8, B#16#9, B#16#A, B#16#B, B#16#C	
*1.0		BYTE		
+54.0	MCP2MaxAxis	WORD	W#16#0	max. of Axisno, must be smaller or equal gp_par. MaxAxis
+56.0	f56_0	BOOL	FALSE	
+56.1	A_EMERGENCY	BOOL	FALSE	Emergency stop
+56.2	A_EMERGENCY_Ackn	BOOL	FALSE	Acknowledge emergency stop
+56.3	f56_3	BOOL	FALSE	
+56.4	A_Keyswitch0	BOOL	FALSE	Keyswitch position 0
+56.5	A_Keyswitch1	BOOL	FALSE	Keyswitch position 1
+56.6	A_Keyswitch2	BOOL	FALSE	Keyswitch position 2
+56.7	A_Keyswitch3	BOOL	FALSE	Keyswitch position 3
+57.0	A_IncInModeGroup	BOOL	FALSE	INC inputs in mode group area active
+57.1	f57_1	BOOL	FALSE	
+57.2	f57_2	BOOL	FALSE	
+57.3	A_PCshutdown	BOOL	FALSE	PC shutdown 840Di
+57.4	f57_4	BOOL	FALSE	
+57.5	f57_5	BOOL	FALSE	
+57.6	f57_6	BOOL	FALSE	
+57.7	f57_7	BOOL	FALSE	
+58.0	A_CollCheckOff	BOOL	FALSE	Collisions Check Off
+58.1	f58_1	BOOL	FALSE	
+58.2	f58_2	BOOL	FALSE	
+58.3	f58_3	BOOL	FALSE	
+58.4	f58_4	BOOL	FALSE	
+58.5	f58_5	BOOL	FALSE	
+58.6	f58_6	BOOL	FALSE	
+58.7	f58_7	BOOL	FALSE	
+59.0	f59	BYTE	B#16#0	
+60.0	E_ActVal_In1	BOOL	FALSE	Actual value of digi. NCK input 1
+60.1	E_ActVal_In2	BOOL	FALSE	Actual value of digi. NCK input 2
+60.2	E_ActVal_In3	BOOL	FALSE	Actual value of digi. NCK input 3
+60.3	E_ActVal_In4	BOOL	FALSE	Actual value of digi. NCK input 4
+60.4	f60_4	BOOL	FALSE	
+60.5	f60_5	BOOL	FALSE	
+60.6	f60_6	BOOL	FALSE	
+60.7	f60_7	BOOL	FALSE	
+62.0	f61_f62	ARRAY[61..61]		
*1.0		BYTE		
+64.0	E_Setpoint_Out1	BOOL	FALSE	Setpoint of digi. NCK output 1
+64.1	E_Setpoint_Out2	BOOL	FALSE	Setpoint of digi. NCK output 2
+64.2	E_Setpoint_Out3	BOOL	FALSE	Setpoint of digi. NCK output 3
+64.3	E_Setpoint_Out4	BOOL	FALSE	Setpoint of digi. NCK output 4
+64.4	E_Setpoint_Out5	BOOL	FALSE	Setpoint of digi. NCK output 5

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+64.5	E_Setpoint_Out6	BOOL	FALSE	Setpoint of digi. NCK ou tput 6
+64.6	E_Setpoint_Out7	BOOL	FALSE	Setpoint of digi. NCK ou tput 7
+64.7	E_Setpoint_Out8	BOOL	FALSE	Setpoint of digi. NCK ou tput 8
+66.0	f65_f67	ARRAY[65..66]		
*1.0		BYTE		
+68.0	E_Hw1_moved	BYTE	B#16#0	Handwheel 1 moved
+69.0	E_Hw2_moved	BYTE	B#16#0	Handwheel 2 moved
+70.0	E_Hw3_moved	BYTE	B#16#0	Handwheel 3 moved
+71.0	E_CounterInchMetr	BYTE	B#16#0	Modification counter inc h/metric system of units
+72.0	E_MCP1AxisValid	BOOL	FALSE	from HT6
+72.1	E_MCP1WCS	BOOL	FALSE	from HT6
+72.2	f72_2	BOOL	FALSE	
+72.3	f72_3	BOOL	FALSE	
+72.4	f72_4	BOOL	FALSE	
+72.5	f72_5	BOOL	FALSE	
+72.6	f72_6	BOOL	FALSE	
+72.7	E_MCP1AxKeyDisp	BOOL	FALSE	Mcp1 Axis Key Displayed
+73.0	E_MCP2AxisValid	BOOL	FALSE	from HT6
+73.1	E_MCP2WCS	BOOL	FALSE	from HT6
+73.2	f73_2	BOOL	FALSE	
+73.3	f73_3	BOOL	FALSE	
+73.4	f73_4	BOOL	FALSE	
+73.5	f73_5	BOOL	FALSE	
+73.6	f73_6	BOOL	FALSE	
+73.7	E_MCP2AxKeyDisp	BOOL	FALSE	Mcp2 Axis Key Displayed
+74.0	MCP1AxisFromHMI	ARRAY[1..6]		
*1.0		BYTE		
+80.0	MCP2AxisFromHMI	ARRAY[1..6]		
*1.0		BYTE		
+86.0	res86	WORD	W#16#0	
+88.0	res88	BYTE	B#16#0	
+89.0	res89	BYTE	B#16#0	
+90.0	epsToPlc	BYTE	B#16#0	
+91.0	epsFromPlc	BYTE	B#16#0	
+92.0	MpiDpOk	BOOL	FALSE	Slaves on MPI/DP Ok
+92.1	DpOk	BOOL	FALSE	Slaves on DP Ok
+92.2	f92_2	BOOL	FALSE	
+92.3	f92_3	BOOL	FALSE	
+92.4	f92_4	BOOL	FALSE	
+92.5	f92_5	BOOL	FALSE	
+92.6	f92_6	BOOL	FALSE	
+92.7	f92_7	BOOL	FALSE	
+93.0	E_CA_AutoMach	BOOL	FALSE	Disable collision avoid ance : AUTO Machine
+93.1	E_CA_AutoTools	BOOL	FALSE	Disable collision avoid ance : AUTO Tools
+93.2	E_CA_AutoWorkh	BOOL	FALSE	Disable collision avoid ance : AUTO Workholder
+93.3	E_CA_AutoWorkp	BOOL	FALSE	Disable collision avoid ance : AUTO Workpieces
+93.4	E_CA_JogMach	BOOL	FALSE	Disable collision avoid ance : JOG Machine
+93.5	E_CA_JogTools	BOOL	FALSE	Disable collision avoid ance : JOG Tools
+93.6	E_CA_JogWorkh	BOOL	FALSE	Disable collision avoid ance : JOG Workholder
+93.7	E_CA_JogWorkp	BOOL	FALSE	Disable collision avoid ance : JOG Workpieces
+94.0	f94	BYTE	B#16#0	
+95.0	f95	BYTE	B#16#0	
+96.0	E_LanguageID	BYTE	B#16#0	LanguageID on HMI
+97.0	E_Chan_HW1_A	BOOL	FALSE	Channel number for handw heel1 A
+97.1	E_Chan_HW1_B	BOOL	FALSE	Channel number for handw heel1 B
+97.2	E_Chan_HW1_C	BOOL	FALSE	Channel number for handw heel1 C
+97.3	E_Chan_HW1_D	BOOL	FALSE	Channel number for handw heel1 D
+97.4	f97_4	BOOL	FALSE	
+97.5	f97_5	BOOL	FALSE	
+97.6	f97_6	BOOL	FALSE	
+97.7	f97_7	BOOL	FALSE	
+98.0	E_Chan_HW2_A	BOOL	FALSE	Channel number for handw heel2 A
+98.1	E_Chan_HW2_B	BOOL	FALSE	Channel number for handw heel2 B
+98.2	E_Chan_HW2_C	BOOL	FALSE	Channel number for handw heel2 C

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+98.3	E_Chan_HW2_D	BOOL	FALSE	Channel number for handw heel2 D
+98.4	f98_4	BOOL	FALSE	
+98.5	f98_5	BOOL	FALSE	
+98.6	f98_6	BOOL	FALSE	
+98.7	f98_7	BOOL	FALSE	
+99.0	E_Chan_HW3_A	BOOL	FALSE	Channel number for handw heel3 A
+99.1	E_Chan_HW3_B	BOOL	FALSE	Channel number for handw heel3 B
+99.2	E_Chan_HW3_C	BOOL	FALSE	Channel number for handw heel3 C
+99.3	E_Chan_HW3_D	BOOL	FALSE	Channel number for handw heel3 D
+99.4	f99_4	BOOL	FALSE	
+99.5	f99_5	BOOL	FALSE	
+99.6	f99_6	BOOL	FALSE	
+99.7	f99_7	BOOL	FALSE	
+100.0	E_Ax_A_HW1	BOOL	FALSE	Axis number for handwhee l1 A
+100.1	E_Ax_B_HW1	BOOL	FALSE	Axis number for handwhee l1 B
+100.2	E_Ax_C_HW1	BOOL	FALSE	Axis number for handwhee l1 C
+100.3	E_Ax_D_HW1	BOOL	FALSE	Axis number for handwhee l1 D
+100.4	E_Ax_E_HW1	BOOL	FALSE	Axis number for handwhee l1 E
+100.5	E_CHW_sel1	BOOL	FALSE	Contour handwheel select ed
+100.6	E_HW_sel1	BOOL	FALSE	Handwheel selected
+100.7	E_Mach_Ax1	BOOL	FALSE	Machine axis
+101.0	E_Ax_A_HW2	BOOL	FALSE	Axis number for handwhee l2 A
+101.1	E_Ax_B_HW2	BOOL	FALSE	Axis number for handwhee l2 B
+101.2	E_Ax_C_HW2	BOOL	FALSE	Axis number for handwhee l2 C
+101.3	E_Ax_D_HW2	BOOL	FALSE	Axis number for handwhee l2 D
+101.4	E_Ax_E_HW2	BOOL	FALSE	Axis number for handwhee l2 E
+101.5	E_CHW_sel2	BOOL	FALSE	Contour handwheel select ed
+101.6	E_HW_sel2	BOOL	FALSE	Handwheel selected
+101.7	E_Mach_Ax2	BOOL	FALSE	Machine axis
+102.0	E_Ax_A_HW3	BOOL	FALSE	Axis number for handwhee l3 A
+102.1	E_Ax_B_HW3	BOOL	FALSE	Axis number for handwhee l3 B
+102.2	E_Ax_C_HW3	BOOL	FALSE	Axis number for handwhee l3 C
+102.3	E_Ax_D_HW3	BOOL	FALSE	Axis number for handwhee l3 D
+102.4	E_Ax_E_HW3	BOOL	FALSE	Axis number for handwhee l3 E
+102.5	E_CHW_sel3	BOOL	FALSE	Contour handwheel select ed
+102.6	E_HW_sel3	BOOL	FALSE	Handwheel selected
+102.7	E_Mach_Ax3	BOOL	FALSE	Machine axis
+103.0	E_RemDiag	BOOL	FALSE	Remote Diagnostic
+103.1	f103_1	BOOL	FALSE	
+103.2	f103_2	BOOL	FALSE	
+103.3	f103_3	BOOL	FALSE	
+103.4	f103_4	BOOL	FALSE	
+103.5	E_ATready	BOOL	FALSE	AT-box ready
+103.6	E_MMCTemp	BOOL	FALSE	MMC temperature limit
+103.7	E_MMCBatt	BOOL	FALSE	MMC 101/102 battery alar m
+104.0	E_MCP1ready	BOOL	FALSE	MCP1 ready;
+104.1	E_MCP2ready	BOOL	FALSE	MCP2 ready;
+104.2	E_BHGreedy	BOOL	FALSE	BHG ready;
+104.3	f104_3	BOOL	FALSE	
+104.4	f104_4	BOOL	FALSE	
+104.5	f104_5	BOOL	FALSE	
+104.6	E_FirstOB1	BOOL	FALSE	This bit is on for the f irst OB1 cycle
+104.7	E_NCKready	BOOL	FALSE	NCK CPU ready
+105.0	E_CancelToolCmd	BOOL	FALSE	Terminate canceled tool command
+105.1	f105_1	BOOL	FALSE	
+105.2	f105_2	BOOL	FALSE	
+105.3	f105_3	BOOL	FALSE	
+105.4	f105_4	BOOL	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+105.5	f105_5	BOOL	FALSE	
+105.6	f105_6	BOOL	FALSE	
+105.7	f105_7	BOOL	FALSE	
+106.0	E_CollCheckOff	BOOL	FALSE	CollisionsCheck Off
+106.1	E_EMSTOP	BOOL	FALSE	EMERGENCY STOP active
+106.2	f106_2	BOOL	FALSE	
+106.3	f106_3	BOOL	FALSE	
+106.4	f106_4	BOOL	FALSE	
+106.5	f106_5	BOOL	FALSE	
+106.6	f106_6	BOOL	FALSE	
+106.7	f106_7	BOOL	FALSE	
+107.0	E_InspProbe1	BOOL	FALSE	Inspection probe 1 actualized
+107.1	E_InspProbe2	BOOL	FALSE	Inspection probe 2 actualized
+107.2	f107_2	BOOL	FALSE	
+107.3	f107_3	BOOL	FALSE	
+107.4	f107_4	BOOL	FALSE	
+107.5	f107_5	BOOL	FALSE	
+107.6	E_NCU_LinkActive	BOOL	FALSE	NCU link active
+107.7	E_SystemInchDim	BOOL	FALSE	System inch dimension
+108.0	f108_0	BOOL	FALSE	
+108.1	E_MMC2Ready	BOOL	FALSE	MMC2-CPU ready
+108.2	E_MMCPiReady	BOOL	FALSE	MMC1-CPU on MPI ready
+108.3	E_MMCBTSSready	BOOL	FALSE	MMC1-CPU on BTSS ready
+108.4	f108_4	BOOL	FALSE	
+108.5	E_DrivesInCylOp	BOOL	FALSE	Drives in cylindric operation
+108.6	E_611Dready	BOOL	FALSE	611D ready
+108.7	E_NCready	BOOL	FALSE	
+109.0	E_NCKalarm	BOOL	FALSE	NCK alarm present
+109.1	f109_1	BOOL	FALSE	
+109.2	f109_2	BOOL	FALSE	
+109.3	f109_3	BOOL	FALSE	
+109.4	A_PC_OSfault	BOOL	FALSE	PC operating system fault, 840Di
+109.5	E_HTempAlarm	BOOL	FALSE	Heat sink temperature alarm NCU 573
+109.6	E_ATempAlarm	BOOL	FALSE	Air temperature alarm
+109.7	E_BattAlarm	BOOL	FALSE	NCK battery alarm
+110.0	E_SWCamMinus	ARRAY[0..31]		
*0.1		BOOL		
+114.0	E_SWCamPlus	ARRAY[0..31]		
*0.1		BOOL		
+118.0	f118_f121	ARRAY[0..3]		
*1.0		BYTE		
+122.0	A_Disabl_Inp9	BOOL	FALSE	Disable digi. NCK input 9
+122.1	A_Disabl_Inp10	BOOL	FALSE	Disable digi. NCK input 10
+122.2	A_Disabl_Inp11	BOOL	FALSE	Disable digi. NCK input 11
+122.3	A_Disabl_Inp12	BOOL	FALSE	Disable digi. NCK input 12
+122.4	A_Disabl_Inp13	BOOL	FALSE	Disable digi. NCK input 13
+122.5	A_Disabl_Inp14	BOOL	FALSE	Disable digi. NCK input 14
+122.6	A_Disabl_Inp15	BOOL	FALSE	Disable digi. NCK input 15
+122.7	A_Disabl_Inp16	BOOL	FALSE	Disable digi. NCK input 16
+123.0	A_Set_Inp9	BOOL	FALSE	Set digi. NCK input 9
+123.1	A_Set_Inp10	BOOL	FALSE	Set digi. NCK input 10
+123.2	A_Set_Inp11	BOOL	FALSE	Set digi. NCK input 11
+123.3	A_Set_Inp12	BOOL	FALSE	Set digi. NCK input 12
+123.4	A_Set_Inp13	BOOL	FALSE	Set digi. NCK input 13
+123.5	A_Set_Inp14	BOOL	FALSE	Set digi. NCK input 14
+123.6	A_Set_Inp15	BOOL	FALSE	Set digi. NCK input 15
+123.7	A_Set_Inp16	BOOL	FALSE	Set digi. NCK input 16
+124.0	A_Disabl_Inp17	BOOL	FALSE	Disable digi. NCK input 17
+124.1	A_Disabl_Inp18	BOOL	FALSE	Disable digi. NCK input 18
+124.2	A_Disabl_Inp19	BOOL	FALSE	Disable digi. NCK input 19
+124.3	A_Disabl_Inp20	BOOL	FALSE	Disable digi. NCK input 20
+124.4	A_Disabl_Inp21	BOOL	FALSE	Disable digi. NCK input 21
+124.5	A_Disabl_Inp22	BOOL	FALSE	Disable digi. NCK input 22
+124.6	A_Disabl_Inp23	BOOL	FALSE	Disable digi. NCK input 23

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+124.7	A_Disabl_Inp24	BOOL	FALSE	Disable digi. NCK input 24
+125.0	A_Set_Inp17	BOOL	FALSE	Set digi. NCK input 17
+125.1	A_Set_Inp18	BOOL	FALSE	Set digi. NCK input 18
+125.2	A_Set_Inp19	BOOL	FALSE	Set digi. NCK input 19
+125.3	A_Set_Inp20	BOOL	FALSE	Set digi. NCK input 20
+125.4	A_Set_Inp21	BOOL	FALSE	Set digi. NCK input 21
+125.5	A_Set_Inp22	BOOL	FALSE	Set digi. NCK input 22
+125.6	A_Set_Inp23	BOOL	FALSE	Set digi. NCK input 23
+125.7	A_Set_Inp24	BOOL	FALSE	Set digi. NCK input 24
+126.0	A_Disabl_Inp25	BOOL	FALSE	Disable digi. NCK input 25
+126.1	A_Disabl_Inp26	BOOL	FALSE	Disable digi. NCK input 26
+126.2	A_Disabl_Inp27	BOOL	FALSE	Disable digi. NCK input 27
+126.3	A_Disabl_Inp28	BOOL	FALSE	Disable digi. NCK input 28
+126.4	A_Disabl_Inp29	BOOL	FALSE	Disable digi. NCK input 29
+126.5	A_Disabl_Inp30	BOOL	FALSE	Disable digi. NCK input 30
+126.6	A_Disabl_Inp31	BOOL	FALSE	Disable digi. NCK input 31
+126.7	A_Disabl_Inp32	BOOL	FALSE	Disable digi. NCK input 32
+127.0	A_Set_Inp25	BOOL	FALSE	Set digi. NCK input 25
+127.1	A_Set_Inp26	BOOL	FALSE	Set digi. NCK input 26
+127.2	A_Set_Inp27	BOOL	FALSE	Set digi. NCK input 27
+127.3	A_Set_Inp28	BOOL	FALSE	Set digi. NCK input 28
+127.4	A_Set_Inp29	BOOL	FALSE	Set digi. NCK input 29
+127.5	A_Set_Inp30	BOOL	FALSE	Set digi. NCK input 30
+127.6	A_Set_Inp31	BOOL	FALSE	Set digi. NCK input 31
+127.7	A_Set_Inp32	BOOL	FALSE	Set digi. NCK input 32
+128.0	A_Disabl_Inp33	BOOL	FALSE	Disable digi. NCK input 33
+128.1	A_Disabl_Inp34	BOOL	FALSE	Disable digi. NCK input 34
+128.2	A_Disabl_Inp35	BOOL	FALSE	Disable digi. NCK input 35
+128.3	A_Disabl_Inp36	BOOL	FALSE	Disable digi. NCK input 36
+128.4	A_Disabl_Inp37	BOOL	FALSE	Disable digi. NCK input 37
+128.5	A_Disabl_Inp38	BOOL	FALSE	Disable digi. NCK input 38
+128.6	A_Disabl_Inp39	BOOL	FALSE	Disable digi. NCK input 39
+128.7	A_Disabl_Inp40	BOOL	FALSE	Disable digi. NCK input 40
+129.0	A_Set_Inp33	BOOL	FALSE	Set digi. NCK input 33
+129.1	A_Set_Inp34	BOOL	FALSE	Set digi. NCK input 34
+129.2	A_Set_Inp35	BOOL	FALSE	Set digi. NCK input 35
+129.3	A_Set_Inp36	BOOL	FALSE	Set digi. NCK input 36
+129.4	A_Set_Inp37	BOOL	FALSE	Set digi. NCK input 37
+129.5	A_Set_Inp38	BOOL	FALSE	Set digi. NCK input 38
+129.6	A_Set_Inp39	BOOL	FALSE	Set digi. NCK input 39
+129.7	A_Set_Inp40	BOOL	FALSE	Set digi. NCK input 40
+130.0	A_Disabl_Out9	BOOL	FALSE	Disable digi. NCK output 9
+130.1	A_Disabl_Out10	BOOL	FALSE	Disable digi. NCK output 10
+130.2	A_Disabl_Out11	BOOL	FALSE	Disable digi. NCK output 11
+130.3	A_Disabl_Out12	BOOL	FALSE	Disable digi. NCK output 12
+130.4	A_Disabl_Out13	BOOL	FALSE	Disable digi. NCK output 13
+130.5	A_Disabl_Out14	BOOL	FALSE	Disable digi. NCK output 14
+130.6	A_Disabl_Out15	BOOL	FALSE	Disable digi. NCK output 15
+130.7	A_Disabl_Out16	BOOL	FALSE	Disable digi. NCK output 16
+131.0	A_OvMask_Out9	BOOL	FALSE	Overwrite mask of digi. output 9
+131.1	A_OvMask_Out10	BOOL	FALSE	Overwrite mask of digi. output 10
+131.2	A_OvMask_Out11	BOOL	FALSE	Overwrite mask of digi. output 11
+131.3	A_OvMask_Out12	BOOL	FALSE	Overwrite mask of digi. output 12
+131.4	A_OvMask_Out13	BOOL	FALSE	Overwrite mask of digi. output 13

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+131.5	A_OvMask_Out14	BOOL	FALSE	Overwrite mask of digi. output 14
+131.6	A_OvMask_Out15	BOOL	FALSE	Overwrite mask of digi. output 15
+131.7	A_OvMask_Out16	BOOL	FALSE	Overwrite mask of digi. output 16
+132.0	A_Setval_Out9	BOOL	FALSE	Set value digi. NCK output 9
+132.1	A_Setval_Out10	BOOL	FALSE	Set value digi. NCK output 10
+132.2	A_Setval_Out11	BOOL	FALSE	Set value digi. NCK output 11
+132.3	A_Setval_Out12	BOOL	FALSE	Set value digi. NCK output 12
+132.4	A_Setval_Out13	BOOL	FALSE	Set value digi. NCK output 13
+132.5	A_Setval_Out14	BOOL	FALSE	Set value digi. NCK output 14
+132.6	A_Setval_Out15	BOOL	FALSE	Set value digi. NCK output 15
+132.7	A_Setval_Out16	BOOL	FALSE	Set value digi. NCK output 16
+133.0	A_InMask_Out9	BOOL	FALSE	Input mask of digi. output 9
+133.1	A_InMask_Out10	BOOL	FALSE	Input mask of digi. output 10
+133.2	A_InMask_Out11	BOOL	FALSE	Input mask of digi. output 11
+133.3	A_InMask_Out12	BOOL	FALSE	Input mask of digi. output 12
+133.4	A_InMask_Out13	BOOL	FALSE	Input mask of digi. output 13
+133.5	A_InMask_Out14	BOOL	FALSE	Input mask of digi. output 14
+133.6	A_InMask_Out15	BOOL	FALSE	Input mask of digi. output 15
+133.7	A_InMask_Out16	BOOL	FALSE	Input mask of digi. output 16
+134.0	A_Disabl_Out17	BOOL	FALSE	Disable digi. NCK output 17
+134.1	A_Disabl_Out18	BOOL	FALSE	Disable digi. NCK output 18
+134.2	A_Disabl_Out19	BOOL	FALSE	Disable digi. NCK output 19
+134.3	A_Disabl_Out20	BOOL	FALSE	Disable digi. NCK output 20
+134.4	A_Disabl_Out21	BOOL	FALSE	Disable digi. NCK output 21
+134.5	A_Disabl_Out22	BOOL	FALSE	Disable digi. NCK output 22
+134.6	A_Disabl_Out23	BOOL	FALSE	Disable digi. NCK output 23
+134.7	A_Disabl_Out24	BOOL	FALSE	Disable digi. NCK output 24
+135.0	A_OvMask_Out17	BOOL	FALSE	Overwrite mask of digi. output 17
+135.1	A_OvMask_Out18	BOOL	FALSE	Overwrite mask of digi. output 18
+135.2	A_OvMask_Out19	BOOL	FALSE	Overwrite mask of digi. output 19
+135.3	A_OvMask_Out20	BOOL	FALSE	Overwrite mask of digi. output 20
+135.4	A_OvMask_Out21	BOOL	FALSE	Overwrite mask of digi. output 21
+135.5	A_OvMask_Out22	BOOL	FALSE	Overwrite mask of digi. output 22
+135.6	A_OvMask_Out23	BOOL	FALSE	Overwrite mask of digi. output 23
+135.7	A_OvMask_Out24	BOOL	FALSE	Overwrite mask of digi. output 24
+136.0	A_Setval_Out17	BOOL	FALSE	Set value digi. NCK output 17
+136.1	A_Setval_Out18	BOOL	FALSE	Set value digi. NCK output 18
+136.2	A_Setval_Out19	BOOL	FALSE	Set value digi. NCK output 19
+136.3	A_Setval_Out20	BOOL	FALSE	Set value digi. NCK output 20
+136.4	A_Setval_Out21	BOOL	FALSE	Set value digi. NCK output 21
+136.5	A_Setval_Out22	BOOL	FALSE	Set value digi. NCK output 22
+136.6	A_Setval_Out23	BOOL	FALSE	Set value digi. NCK output 23

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+136.7	A_Setval_Out24	BOOL	FALSE	Set value digi. NCK output 24
+137.0	A_InMask_Out17	BOOL	FALSE	Input mask of digi. output 17
+137.1	A_InMask_Out18	BOOL	FALSE	Input mask of digi. output 18
+137.2	A_InMask_Out19	BOOL	FALSE	Input mask of digi. output 19
+137.3	A_InMask_Out20	BOOL	FALSE	Input mask of digi. output 20
+137.4	A_InMask_Out21	BOOL	FALSE	Input mask of digi. output 21
+137.5	A_InMask_Out22	BOOL	FALSE	Input mask of digi. output 22
+137.6	A_InMask_Out23	BOOL	FALSE	Input mask of digi. output 23
+137.7	A_InMask_Out24	BOOL	FALSE	Input mask of digi. output 24
+138.0	A_Disabl_Out25	BOOL	FALSE	Disable digi. NCK output 25
+138.1	A_Disabl_Out26	BOOL	FALSE	Disable digi. NCK output 26
+138.2	A_Disabl_Out27	BOOL	FALSE	Disable digi. NCK output 27
+138.3	A_Disabl_Out28	BOOL	FALSE	Disable digi. NCK output 28
+138.4	A_Disabl_Out29	BOOL	FALSE	Disable digi. NCK output 29
+138.5	A_Disabl_Out30	BOOL	FALSE	Disable digi. NCK output 30
+138.6	A_Disabl_Out31	BOOL	FALSE	Disable digi. NCK output 31
+138.7	A_Disabl_Out32	BOOL	FALSE	Disable digi. NCK output 32
+139.0	A_OvMask_Out25	BOOL	FALSE	Overwrite mask of digi. output 25
+139.1	A_OvMask_Out26	BOOL	FALSE	Overwrite mask of digi. output 26
+139.2	A_OvMask_Out27	BOOL	FALSE	Overwrite mask of digi. output 27
+139.3	A_OvMask_Out28	BOOL	FALSE	Overwrite mask of digi. output 28
+139.4	A_OvMask_Out29	BOOL	FALSE	Overwrite mask of digi. output 29
+139.5	A_OvMask_Out30	BOOL	FALSE	Overwrite mask of digi. output 30
+139.6	A_OvMask_Out31	BOOL	FALSE	Overwrite mask of digi. output 31
+139.7	A_OvMask_Out32	BOOL	FALSE	Overwrite mask of digi. output 32
+140.0	A_Setval_Out25	BOOL	FALSE	Set value digi. NCK output 25
+140.1	A_Setval_Out26	BOOL	FALSE	Set value digi. NCK output 26
+140.2	A_Setval_Out27	BOOL	FALSE	Set value digi. NCK output 27
+140.3	A_Setval_Out28	BOOL	FALSE	Set value digi. NCK output 28
+140.4	A_Setval_Out29	BOOL	FALSE	Set value digi. NCK output 29
+140.5	A_Setval_Out30	BOOL	FALSE	Set value digi. NCK output 30
+140.6	A_Setval_Out31	BOOL	FALSE	Set value digi. NCK output 31
+140.7	A_Setval_Out32	BOOL	FALSE	Set value digi. NCK output 32
+141.0	A_InMask_Out25	BOOL	FALSE	Input mask of digi. output 25
+141.1	A_InMask_Out26	BOOL	FALSE	Input mask of digi. output 26
+141.2	A_InMask_Out27	BOOL	FALSE	Input mask of digi. output 27
+141.3	A_InMask_Out28	BOOL	FALSE	Input mask of digi. output 28
+141.4	A_InMask_Out29	BOOL	FALSE	Input mask of digi. output 29
+141.5	A_InMask_Out30	BOOL	FALSE	Input mask of digi. output 30
+141.6	A_InMask_Out31	BOOL	FALSE	Input mask of digi. output 31
+141.7	A_InMask_Out32	BOOL	FALSE	Input mask of digi. output 32
+142.0	A_Disabl_Out33	BOOL	FALSE	Disable digi. NCK output 33

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+142.1	A_Disabl_Out34	BOOL	FALSE	Disable digi. NCK output 34
+142.2	A_Disabl_Out35	BOOL	FALSE	Disable digi. NCK output 35
+142.3	A_Disabl_Out36	BOOL	FALSE	Disable digi. NCK output 36
+142.4	A_Disabl_Out37	BOOL	FALSE	Disable digi. NCK output 37
+142.5	A_Disabl_Out38	BOOL	FALSE	Disable digi. NCK output 38
+142.6	A_Disabl_Out39	BOOL	FALSE	Disable digi. NCK output 39
+142.7	A_Disabl_Out40	BOOL	FALSE	Disable digi. NCK output 40
+143.0	A_OvMask_Out33	BOOL	FALSE	Overwrite mask of digi. output 33
+143.1	A_OvMask_Out34	BOOL	FALSE	Overwrite mask of digi. output 34
+143.2	A_OvMask_Out35	BOOL	FALSE	Overwrite mask of digi. output 35
+143.3	A_OvMask_Out36	BOOL	FALSE	Overwrite mask of digi. output 36
+143.4	A_OvMask_Out37	BOOL	FALSE	Overwrite mask of digi. output 37
+143.5	A_OvMask_Out38	BOOL	FALSE	Overwrite mask of digi. output 38
+143.6	A_OvMask_Out39	BOOL	FALSE	Overwrite mask of digi. output 39
+143.7	A_OvMask_Out40	BOOL	FALSE	Overwrite mask of digi. output 40
+144.0	A_Setval_out33	BOOL	FALSE	Set value digi. NCK output 33
+144.1	A_Setval_out34	BOOL	FALSE	Set value digi. NCK output 34
+144.2	A_Setval_out35	BOOL	FALSE	Set value digi. NCK output 35
+144.3	A_Setval_out36	BOOL	FALSE	Set value digi. NCK output 36
+144.4	A_Setval_out37	BOOL	FALSE	Set value digi. NCK output 37
+144.5	A_Setval_out38	BOOL	FALSE	Set value digi. NCK output 38
+144.6	A_Setval_out39	BOOL	FALSE	Set value digi. NCK output 39
+144.7	A_Setval_out40	BOOL	FALSE	Set value digi. NCK output 40
+145.0	A_InMask_Out33	BOOL	FALSE	Input mask of digi. output 33
+145.1	A_InMask_Out34	BOOL	FALSE	Input mask of digi. output 34
+145.2	A_InMask_Out35	BOOL	FALSE	Input mask of digi. output 35
+145.3	A_InMask_Out36	BOOL	FALSE	Input mask of digi. output 36
+145.4	A_InMask_Out37	BOOL	FALSE	Input mask of digi. output 37
+145.5	A_InMask_Out38	BOOL	FALSE	Input mask of digi. output 38
+145.6	A_InMask_Out39	BOOL	FALSE	Input mask of digi. output 39
+145.7	A_InMask_Out40	BOOL	FALSE	Input mask of digi. output 40
+146.0	A_Disabl_anaIn1	BOOL	FALSE	Disable analog NCK input 1
+146.1	A_Disabl_anaIn2	BOOL	FALSE	Disable analog NCK input 2
+146.2	A_Disabl_anaIn3	BOOL	FALSE	Disable analog NCK input 3
+146.3	A_Disabl_anaIn4	BOOL	FALSE	Disable analog NCK input 4
+146.4	A_Disabl_anaIn5	BOOL	FALSE	Disable analog NCK input 5
+146.5	A_Disabl_anaIn6	BOOL	FALSE	Disable analog NCK input 6
+146.6	A_Disabl_anaIn7	BOOL	FALSE	Disable analog NCK input 7
+146.7	A_Disabl_anaIn8	BOOL	FALSE	Disable analog NCK input 8
+147.0	A_InMask_anaIn1	BOOL	FALSE	Input mask of analog NCK input 1
+147.1	A_InMask_anaIn2	BOOL	FALSE	Input mask of analog NCK input 2
+147.2	A_InMask_anaIn3	BOOL	FALSE	Input mask of analog NCK input 3

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+147.3	A_InMask_anaIn4	BOOL	FALSE	Input mask of analog NCK input 4
+147.4	A_InMask_anaIn5	BOOL	FALSE	Input mask of analog NCK input 5
+147.5	A_InMask_anaIn6	BOOL	FALSE	Input mask of analog NCK input 6
+147.6	A_InMask_anaIn7	BOOL	FALSE	Input mask of analog NCK input 7
+147.7	A_InMask_anaIn8	BOOL	FALSE	Input mask of analog NCK input 8
+148.0	A_Setval_anaIn1	WORD	W#16#0	Set value of analog NCK input 1
+150.0	A_Setval_anaIn2	WORD	W#16#0	Set value of analog NCK input 2
+152.0	A_Setval_anaIn3	WORD	W#16#0	Set value of analog NCK input 3
+154.0	A_Setval_anaIn4	WORD	W#16#0	Set value of analog NCK input 4
+156.0	A_Setval_anaIn5	WORD	W#16#0	Set value of analog NCK input 5
+158.0	A_Setval_anaIn6	WORD	W#16#0	Set value of analog NCK input 6
+160.0	A_Setval_anaIn7	WORD	W#16#0	Set value of analog NCK input 7
+162.0	A_Setval_anaIn8	WORD	W#16#0	Set value of analog NCK input 8
+164.0	f164_f165	INT	0	
+166.0	A_OvMask_anaOut1	BOOL	FALSE	Overwrite mask of analog output 1
+166.1	A_OvMask_anaOut2	BOOL	FALSE	Overwrite mask of analog output 2
+166.2	A_OvMask_anaOut3	BOOL	FALSE	Overwrite mask of analog output 3
+166.3	A_OvMask_anaOut4	BOOL	FALSE	Overwrite mask of analog output 4
+166.4	A_OvMask_anaOut5	BOOL	FALSE	Overwrite mask of analog output 5
+166.5	A_OvMask_anaOut6	BOOL	FALSE	Overwrite mask of analog output 6
+166.6	A_OvMask_anaOut7	BOOL	FALSE	Overwrite mask of analog output 7
+166.7	A_OvMask_anaOut8	BOOL	FALSE	Overwrite mask of analog output 8
+167.0	A_InMask_anaOut1	BOOL	FALSE	Input mask of analog NCK output 1
+167.1	A_InMask_anaOut2	BOOL	FALSE	Input mask of analog NCK output 2
+167.2	A_InMask_anaOut3	BOOL	FALSE	Input mask of analog NCK output 3
+167.3	A_InMask_anaOut4	BOOL	FALSE	Input mask of analog NCK output 4
+167.4	A_InMask_anaOut5	BOOL	FALSE	Input mask of analog NCK output 5
+167.5	A_InMask_anaOut6	BOOL	FALSE	Input mask of analog NCK output 6
+167.6	A_InMask_anaOut7	BOOL	FALSE	Input mask of analog NCK output 7
+167.7	A_InMask_anaOut8	BOOL	FALSE	Input mask of analog NCK output 8
+168.0	A_Disabl_anaOut1	BOOL	FALSE	Disable analog NCK output 1
+168.1	A_Disabl_anaOut2	BOOL	FALSE	Disable analog NCK output 2
+168.2	A_Disabl_anaOut3	BOOL	FALSE	Disable analog NCK output 3
+168.3	A_Disabl_anaOut4	BOOL	FALSE	Disable analog NCK output 4
+168.4	A_Disabl_anaOut5	BOOL	FALSE	Disable analog NCK output 5
+168.5	A_Disabl_anaOut6	BOOL	FALSE	Disable analog NCK output 6
+168.6	A_Disabl_anaOut7	BOOL	FALSE	Disable analog NCK output 7
+168.7	A_Disabl_anaOut8	BOOL	FALSE	Disable analog NCK output 8
+169.0	f169	BYTE	B#16#0	
+170.0	A_Setval_anaOut1	WORD	W#16#0	Set value of analog NCK output 1
+172.0	A_Setval_anaOut2	WORD	W#16#0	Set value of analog NCK output 2
+174.0	A_Setval_anaOut3	WORD	W#16#0	Set value of analog NCK output 3
+176.0	A_Setval_anaOut4	WORD	W#16#0	Set value of analog NCK output 4

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+178.0	A_Setval_anaOut5	WORD	W#16#0	Set value of analog NCK output 5
+180.0	A_Setval_anaOut6	WORD	W#16#0	Set value of analog NCK output 6
+182.0	A_Setval_anaOut7	WORD	W#16#0	Set value of analog NCK output 7
+184.0	A_Setval_anaOut8	WORD	W#16#0	Set value of analog NCK output 8
+186.0	E_ActVal_In9	BOOL	FALSE	Actual value of digi. NC K input 9
+186.1	E_ActVal_In10	BOOL	FALSE	Actual value of digi. NC K input 10
+186.2	E_ActVal_In11	BOOL	FALSE	Actual value of digi. NC K input 11
+186.3	E_ActVal_In12	BOOL	FALSE	Actual value of digi. NC K input 12
+186.4	E_ActVal_In13	BOOL	FALSE	Actual value of digi. NC K input 13
+186.5	E_ActVal_In14	BOOL	FALSE	Actual value of digi. NC K input 14
+186.6	E_ActVal_In15	BOOL	FALSE	Actual value of digi. NC K input 15
+186.7	E_ActVal_In16	BOOL	FALSE	Actual value of digi. NC K input 16
+187.0	E_ActVal_In17	BOOL	FALSE	Actual value of digi. NC K input 17
+187.1	E_ActVal_In18	BOOL	FALSE	Actual value of digi. NC K input 18
+187.2	E_ActVal_In19	BOOL	FALSE	Actual value of digi. NC K input 19
+187.3	E_ActVal_In20	BOOL	FALSE	Actual value of digi. NC K input 20
+187.4	E_ActVal_In21	BOOL	FALSE	Actual value of digi. NC K input 21
+187.5	E_ActVal_In22	BOOL	FALSE	Actual value of digi. NC K input 22
+187.6	E_ActVal_In23	BOOL	FALSE	Actual value of digi. NC K input 23
+187.7	E_ActVal_In24	BOOL	FALSE	Actual value of digi. NC K input 24
+188.0	E_ActVal_In25	BOOL	FALSE	Actual value of digi. NC K input 25
+188.1	E_ActVal_In26	BOOL	FALSE	Actual value of digi. NC K input 26
+188.2	E_ActVal_In27	BOOL	FALSE	Actual value of digi. NC K input 27
+188.3	E_ActVal_In28	BOOL	FALSE	Actual value of digi. NC K input 28
+188.4	E_ActVal_In29	BOOL	FALSE	Actual value of digi. NC K input 29
+188.5	E_ActVal_In30	BOOL	FALSE	Actual value of digi. NC K input 30
+188.6	E_ActVal_In31	BOOL	FALSE	Actual value of digi. NC K input 31
+188.7	E_ActVal_In32	BOOL	FALSE	Actual value of digi. NC K input 32
+189.0	E_ActVal_In33	BOOL	FALSE	Actual value of digi. NC K input 33
+189.1	E_ActVal_In34	BOOL	FALSE	Actual value of digi. NC K input 34
+189.2	E_ActVal_In35	BOOL	FALSE	Actual value of digi. NC K input 35
+189.3	E_ActVal_In36	BOOL	FALSE	Actual value of digi. NC K input 36
+189.4	E_ActVal_In37	BOOL	FALSE	Actual value of digi. NC K input 37
+189.5	E_ActVal_In38	BOOL	FALSE	Actual value of digi. NC K input 38
+189.6	E_ActVal_In39	BOOL	FALSE	Actual value of digi. NC K input 39
+189.7	E_ActVal_In40	BOOL	FALSE	Actual value of digi. NC K input 40
+190.0	E_Setpoint_Out9	BOOL	FALSE	Setpoint of digi. NCK output 9
+190.1	E_Setpoint_Out10	BOOL	FALSE	Setpoint of digi. NCK output 10
+190.2	E_Setpoint_Out11	BOOL	FALSE	Setpoint of digi. NCK output 11
+190.3	E_Setpoint_Out12	BOOL	FALSE	Setpoint of digi. NCK output 12
+190.4	E_Setpoint_Out13	BOOL	FALSE	Setpoint of digi. NCK output 13
+190.5	E_Setpoint_Out14	BOOL	FALSE	Setpoint of digi. NCK output 14

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+190.6	E_Setpoint_Out15	BOOL	FALSE	Setpoint of digi. NCK output 15
+190.7	E_Setpoint_Out16	BOOL	FALSE	Setpoint of digi. NCK output 16
+191.0	E_Setpoint_Out17	BOOL	FALSE	Setpoint of digi. NCK output 17
+191.1	E_Setpoint_Out18	BOOL	FALSE	Setpoint of digi. NCK output 18
+191.2	E_Setpoint_Out19	BOOL	FALSE	Setpoint of digi. NCK output 19
+191.3	E_Setpoint_Out20	BOOL	FALSE	Setpoint of digi. NCK output 20
+191.4	E_Setpoint_Out21	BOOL	FALSE	Setpoint of digi. NCK output 21
+191.5	E_Setpoint_Out22	BOOL	FALSE	Setpoint of digi. NCK output 22
+191.6	E_Setpoint_Out23	BOOL	FALSE	Setpoint of digi. NCK output 23
+191.7	E_Setpoint_Out24	BOOL	FALSE	Setpoint of digi. NCK output 24
+192.0	E_Setpoint_Out25	BOOL	FALSE	Setpoint of digi. NCK output 25
+192.1	E_Setpoint_Out26	BOOL	FALSE	Setpoint of digi. NCK output 26
+192.2	E_Setpoint_Out27	BOOL	FALSE	Setpoint of digi. NCK output 27
+192.3	E_Setpoint_Out28	BOOL	FALSE	Setpoint of digi. NCK output 28
+192.4	E_Setpoint_Out29	BOOL	FALSE	Setpoint of digi. NCK output 29
+192.5	E_Setpoint_Out30	BOOL	FALSE	Setpoint of digi. NCK output 30
+192.6	E_Setpoint_Out31	BOOL	FALSE	Setpoint of digi. NCK output 31
+192.7	E_Setpoint_Out32	BOOL	FALSE	Setpoint of digi. NCK output 32
+193.0	E_Setpoint_Out33	BOOL	FALSE	Setpoint of digi. NCK output 33
+193.1	E_Setpoint_Out34	BOOL	FALSE	Setpoint of digi. NCK output 34
+193.2	E_Setpoint_Out35	BOOL	FALSE	Setpoint of digi. NCK output 35
+193.3	E_Setpoint_Out36	BOOL	FALSE	Setpoint of digi. NCK output 36
+193.4	E_Setpoint_Out37	BOOL	FALSE	Setpoint of digi. NCK output 37
+193.5	E_Setpoint_Out38	BOOL	FALSE	Setpoint of digi. NCK output 38
+193.6	E_Setpoint_Out39	BOOL	FALSE	Setpoint of digi. NCK output 39
+193.7	E_Setpoint_Out40	BOOL	FALSE	Setpoint of digi. NCK output 40
+194.0	E_ActVal_anaIn1	WORD	W#16#0	Actual value of analog NCK input 1
+196.0	E_ActVal_anaIn2	WORD	W#16#0	Actual value of analog NCK input 2
+198.0	E_ActVal_anaIn3	WORD	W#16#0	Actual value of analog NCK input 3
+200.0	E_ActVal_anaIn4	WORD	W#16#0	Actual value of analog NCK input 4
+202.0	E_ActVal_anaIn5	WORD	W#16#0	Actual value of analog NCK input 5
+204.0	E_ActVal_anaIn6	WORD	W#16#0	Actual value of analog NCK input 6
+206.0	E_ActVal_anaIn7	WORD	W#16#0	Actual value of analog NCK input 7
+208.0	E_ActVal_anaIn8	WORD	W#16#0	Actual value of analog NCK input 8
+210.0	E_SetVal_anaOut1	WORD	W#16#0	Set value of analog NCK output 1
+212.0	E_SetVal_anaOut2	WORD	W#16#0	Set value of analog NCK output 2
+214.0	E_SetVal_anaOut3	WORD	W#16#0	Set value of analog NCK output 3
+216.0	E_SetVal_anaOut4	WORD	W#16#0	Set value of analog NCK output 4
+218.0	E_SetVal_anaOut5	WORD	W#16#0	Set value of analog NCK output 5
+220.0	E_SetVal_anaOut6	WORD	W#16#0	Set value of analog NCK output 6
+222.0	E_SetVal_anaOut7	WORD	W#16#0	Set value of analog NCK output 7
+224.0	E_SetVal_anaOut8	WORD	W#16#0	Set value of analog NCK output 8

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+226.0	E_CollCheck	ARRAY[0..7]		
*1.0		BYTE		
+234.0	A_CollCheck	ARRAY[0..7]		
*1.0		BYTE		
+242.0	E_HW4_moved	BYTE	B#16#0	Handwheel 4 moved
+243.0	E_HW5_moved	BYTE	B#16#0	Handwheel 5 moved
+244.0	E_HW6_moved	BYTE	B#16#0	Handwheel 6 moved
+245.0	E_EHW1_stands	BOOL	FALSE	Ethernet handwheel 1 stands
+245.1	E_EHW2_stands	BOOL	FALSE	Ethernet handwheel 2 stands
+245.2	E_EHW3_stands	BOOL	FALSE	Ethernet handwheel 3 stands
+245.3	E_EHW4_stands	BOOL	FALSE	Ethernet handwheel 4 stands
+245.4	E_EHW5_stands	BOOL	FALSE	Ethernet handwheel 5 stands
+245.5	E_EHW6_stands	BOOL	FALSE	Ethernet handwheel 6 stands
+245.6	f245_6	BOOL	FALSE	
+245.7	f245_7	BOOL	FALSE	
+246.0	f246	WORD	W#16#0	
=248.0		END_STRUCT		

UDT11 - <offline>

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Nome:
Autore:
Data e ora Codice:
Interfaccia:
Lunghezze (blocco / codice / dati): 00000 00000 00000
UNLINKED

Famiglia:
Versione: 0.0
Versione blocco: 2
 19/03/2013 14.58.18
 01/10/1995 08.00.00
 00000 00000 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	A_AUTO	BOOL	FALSE	AUTOMATIC mode
+0.1	A_MDA	BOOL	FALSE	MDA mode
+0.2	A_JOG	BOOL	FALSE	JOG mode
+0.3	f0_3	BOOL	FALSE	
+0.4	A_MCDisable	BOOL	FALSE	Mode change disable
+0.5	A_MGStop	BOOL	FALSE	Mode group stop
+0.6	A_MGStopASp	BOOL	FALSE	Mode group stop axes plus spindle
+0.7	A_MGReset	BOOL	FALSE	Mode group reset
+1.0	A_TEACHIN	BOOL	FALSE	Machine function TEACH IN
+1.1	A_REPOS	BOOL	FALSE	Machine function REPOS
+1.2	A_REF	BOOL	FALSE	Machine function REF
+1.3	f1_3	BOOL	FALSE	
+1.4	f1_4	BOOL	FALSE	
+1.5	f1_5	BOOL	FALSE	
+1.6	A_SingleBlock_B	BOOL	FALSE	Single block type B
+1.7	A_SingleBlock_A	BOOL	FALSE	Single block type A
+2.0	A_INC1	BOOL	FALSE	INC1
+2.1	A_INC10	BOOL	FALSE	INC10
+2.2	A_INC100	BOOL	FALSE	INC100
+2.3	A_INC1000	BOOL	FALSE	INC1000
+2.4	A_INC10000	BOOL	FALSE	INC10000
+2.5	A_INCVar	BOOL	FALSE	INC variable
+3.0	f3	BYTE	B#16#0	
+4.0	E_MMC_AUTO	BOOL	FALSE	MMC Strobe AUTOMATIC mode
+4.1	E_MMC_MDA	BOOL	FALSE	MMC Strobe MDA mode
+4.2	E_MMC_JOG	BOOL	FALSE	MMC Strobe JOG mode
+4.3	f4_3	BOOL	FALSE	
+4.4	f4_4	BOOL	FALSE	
+4.5	f4_5	BOOL	FALSE	
+4.6	f4_6	BOOL	FALSE	
+4.7	f4_7	BOOL	FALSE	
+5.0	E_MMC_TEACHIN	BOOL	FALSE	MMC Strobe machine function TEACH IN
+5.1	E_MMC_REPOS	BOOL	FALSE	MMC Strobe machine function REPOS
+5.2	E_MMC_REF	BOOL	FALSE	MMC Strobe Machine function REF
+5.3	f5_3	BOOL	FALSE	
+5.4	f5_4	BOOL	FALSE	
+5.5	f5_5	BOOL	FALSE	
+5.6	f5_6	BOOL	FALSE	
+5.7	f5_7	BOOL	FALSE	
+6.0	E_AUTO	BOOL	FALSE	Active AUTOMATIC mode
+6.1	E_MDA	BOOL	FALSE	Active MDA mode
+6.2	E_JOG	BOOL	FALSE	Active JOG mode
+6.3	E_MGOK	BOOL	FALSE	Mode group ready
+6.4	E_MGreseted	BOOL	FALSE	Mode Group reseted
+6.5	E_NCKintJOG	BOOL	FALSE	NCK internal JOG active
+6.6	f6_6	BOOL	FALSE	
+6.7	E_ChanReset	BOOL	FALSE	All channels in reset state
+7.0	E_TEACHIN	BOOL	FALSE	Active machine function TEACH IN
+7.1	E_REPOS	BOOL	FALSE	Active machine function REPOS
+7.2	E_REF	BOOL	FALSE	Active Machine function REF
+7.3	f7_3	BOOL	FALSE	
+7.4	f7_4	BOOL	FALSE	
+7.5	f7_5	BOOL	FALSE	
+7.6	f7_6	BOOL	FALSE	
+7.7	f7_7	BOOL	FALSE	
+8.0	E_INC1	BOOL	FALSE	INC1
+8.1	E_INC10	BOOL	FALSE	INC10
+8.2	E_INC100	BOOL	FALSE	INC100
+8.3	E_INC1000	BOOL	FALSE	INC1000
+8.4	E_INC10000	BOOL	FALSE	INC10000
+8.5	E_INCVar	BOOL	FALSE	INC variable
+8.6	f8_6	BOOL	FALSE	
+8.7	f8_7	BOOL	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+9.0	f9	BYTE	B#16#0	
+10.0	f10	ARRAY[10..19]		
*1.0		BYTE		
+20.0	MG	ARRAY[2..10]		
*0.0		STRUCT		
+0.0	A_AUTO	BOOL	FALSE	AUTOMATIC mode
+0.1	A_MDA	BOOL	FALSE	MDA mode
+0.2	A_JOG	BOOL	FALSE	JOG mode
+0.3	f0_3	BOOL	FALSE	
+0.4	A_MCDisable	BOOL	FALSE	Mode change disable
+0.5	A_MGStop	BOOL	FALSE	Mode group stop
+0.6	A_MGStopASp	BOOL	FALSE	Mode group stop axes plus spindle
+0.7	A_MGReset	BOOL	FALSE	Mode group reset
+1.0	A_TEACHIN	BOOL	FALSE	Machine function TEACH IN
+1.1	A_REPOS	BOOL	FALSE	Machine function REPOS
+1.2	A_REF	BOOL	FALSE	Machine function REF
+1.3	f1_3	BOOL	FALSE	
+1.4	f1_4	BOOL	FALSE	
+1.5	f1_5	BOOL	FALSE	
+1.6	A_SingleBlock_B	BOOL	FALSE	Single block type B
+1.7	A_SingleBlock_A	BOOL	FALSE	Single block type A
+2.0	A_INC1	BOOL	FALSE	INC1
+2.1	A_INC10	BOOL	FALSE	INC10
+2.2	A_INC100	BOOL	FALSE	INC100
+2.3	A_INC1000	BOOL	FALSE	INC1000
+2.4	A_INC10000	BOOL	FALSE	INC10000
+2.5	A_INCVar	BOOL	FALSE	INC variable
+3.0	f3	BYTE	B#16#0	
+4.0	E_MMC_AUTO	BOOL	FALSE	MMC Strobe AUTOMATIC mode
+4.1	E_MMC_MDA	BOOL	FALSE	MMC Strobe MDA mode
+4.2	E_MMC_JOG	BOOL	FALSE	MMC Strobe JOG mode
+4.3	f4_3	BOOL	FALSE	
+4.4	f4_4	BOOL	FALSE	
+4.5	f4_5	BOOL	FALSE	
+4.6	f4_6	BOOL	FALSE	
+4.7	f4_7	BOOL	FALSE	
+5.0	E_MMC_TEACHIN	BOOL	FALSE	MMC Strobe machine function TEACH IN
+5.1	E_MMC_REPOS	BOOL	FALSE	MMC Strobe machine function REPOS
+5.2	E_MMC_REF	BOOL	FALSE	MMC Strobe Machine function REF
+5.3	f5_3	BOOL	FALSE	
+5.4	f5_4	BOOL	FALSE	
+5.5	f5_5	BOOL	FALSE	
+5.6	f5_6	BOOL	FALSE	
+5.7	f5_7	BOOL	FALSE	
+6.0	E_AUTO	BOOL	FALSE	Active AUTOMATIC mode
+6.1	E_MDA	BOOL	FALSE	Active MDA mode
+6.2	E_JOG	BOOL	FALSE	Active JOG mode
+6.3	E_MGOK	BOOL	FALSE	Mode group ready
+6.4	E_MGreseted	BOOL	FALSE	Mode Group reseted
+6.5	E_NCKintJOG	BOOL	FALSE	NCK internal JOG active
+6.6	f6_6	BOOL	FALSE	
+6.7	E_ChanReset	BOOL	FALSE	All channels in reset state
+7.0	E_TEACHIN	BOOL	FALSE	Active machine function TEACH IN
+7.1	E_REPOS	BOOL	FALSE	Active machine function REPOS
+7.2	E_REF	BOOL	FALSE	Active machine function REF
+7.3	f7_3	BOOL	FALSE	
+7.4	f7_4	BOOL	FALSE	
+7.5	f7_5	BOOL	FALSE	
+7.6	f7_6	BOOL	FALSE	
+7.7	f7_7	BOOL	FALSE	
+8.0	E_INC1	BOOL	FALSE	INC1
+8.1	E_INC10	BOOL	FALSE	INC10
+8.2	E_INC100	BOOL	FALSE	INC100
+8.3	E_INC1000	BOOL	FALSE	INC1000
+8.4	E_INC10000	BOOL	FALSE	INC10000
+8.5	E_INCVar	BOOL	FALSE	INC variable
+8.6	f8_6	BOOL	FALSE	
+8.7	f8_7	BOOL	FALSE	
+9.0	f9	BYTE	B#16#0	
+10.0	f10	ARRAY[10..19]		
*1.0		BYTE		
=20.0		END_STRUCT		
=200.0		END_STRUCT		

UDT19 - <offline>

""

Nome:
Autore:
Data e ora Codice:
Interfaccia:
Lunghezze (blocco / codice / dati): 00000 00000 00000
UNLINKED

Famiglia:
Versione: 0.0
Versione blocco: 2
 19/03/2013 14.58.18
 27/02/2012 08.00.00

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	A_SCLight	BOOL	FALSE	Screen light
+0.1	A_SCDark	BOOL	FALSE	Screen darkening
+0.2	A_KeyDisable	BOOL	FALSE	Key disable
+0.3	A_ClearCanAl	BOOL	FALSE	Clear cancel alarms
+0.4	A_ClearRecAl	BOOL	FALSE	Clear recall alarms
+0.5	f0_5	BOOL	FALSE	
+0.6	f0_6	BOOL	FALSE	
+0.7	A_ActWCS	BOOL	FALSE	Actual value in WCS 0=MCS
+1.0	A_PLCExtViewerReject	BOOL	FALSE	External viewer reject
+1.1	A_PLCExtViewerMode	BOOL	FALSE	External viewer mode
+1.2	f1_2	BOOL	FALSE	
+1.3	f1_3	BOOL	FALSE	
+1.4	f1_4	BOOL	FALSE	
+1.5	f1_5	BOOL	FALSE	
+1.6	f1_6	BOOL	FALSE	
+1.7	f1_7	BOOL	FALSE	
+2.0	A_1stError1	WORD	W#16#0	1st error HIGRAPH
+4.0	A_1stError2	WORD	W#16#0	1st error HIGRAPH
+6.0	A_ASp1percent	BYTE	B#16#0	Analog spindle 1:
+7.0	A_ASp2percent	BYTE	B#16#0	
+8.0	A_MCPChan	BYTE	B#16#0	
+9.0	A_OEM1	BOOL	FALSE	
+9.1	A_OEM2	BOOL	FALSE	
+9.2	A_AToolMeas	BOOL	FALSE	AutoToolMeasure
+9.3	f9_3	BOOL	FALSE	
+9.4	f9_4	BOOL	FALSE	
+9.5	f9_5	BOOL	FALSE	
+9.6	f9_6	BOOL	FALSE	
+9.7	f9_7	BOOL	FALSE	
+10.0	A_Hardkey	BYTE	B#16#0	PLC Hardkeys
+11.0	f11	BYTE	B#16#0	Reserved for hardkeys
+12.0	f12_0	BOOL	FALSE	
+12.1	f12_1	BOOL	FALSE	
+12.2	A_COM2	BOOL	FALSE	
+12.3	A_COM1	BOOL	FALSE	
+12.4	A_V24stop	BOOL	FALSE	
+12.5	A_V24ext	BOOL	FALSE	
+12.6	A_V24off	BOOL	FALSE	
+12.7	A_V24on	BOOL	FALSE	
+13.0	A_TeachDisable	BOOL	FALSE	
+13.1	f13_1	BOOL	FALSE	
+13.2	f13_2	BOOL	FALSE	
+13.3	f13_3	BOOL	FALSE	
+13.4	f13_4	BOOL	FALSE	
+13.5	A_PPdload	BOOL	FALSE	
+13.6	A_PPload	BOOL	FALSE	
+13.7	A_PPsel	BOOL	FALSE	
+14.0	A_V24Index1	BYTE	B#16#0	
+15.0	A_V24Index2	BYTE	B#16#0	
+16.0	A_V24NoFile1	BYTE	B#16#0	
+17.0	A_V24NoFile2	BYTE	B#16#0	
+18.0	A_res18	BYTE	B#16#0	
+19.0	A_res19	BYTE	B#16#0	Message counter
+20.0	f20_0	BOOL	FALSE	
+20.1	E_SCDark	BOOL	FALSE	Screen darkening
+20.2	E_Cancel	BOOL	FALSE	Cancel
+20.3	E_CanCleared	BOOL	FALSE	Cancel alarms cleared
+20.4	E_RecCleared	BOOL	FALSE	Recall alarms cleared
+20.5	f20_5	BOOL	FALSE	res. Language
+20.6	E_SimActiv	BOOL	FALSE	Simulation active
+20.7	E_ActWCS	BOOL	FALSE	Switchover MCS/WCS 0=MCS
+21.0	E_ActivWA	BYTE	B#16#0	
+22.0	E_Chan	BYTE	B#16#0	Channel displayed
+23.0	E_KeybHandl	BOOL	FALSE	Keyboard handling
+23.1	E_DataTransf	BOOL	FALSE	Data transfer active

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+23.2	E_DisplChange	BOOL	FALSE	Display change
+23.3	f23_3	BOOL	FALSE	
+23.4	f23_4	BOOL	FALSE	
+23.5	f23_5	BOOL	FALSE	
+23.6	f23_6	BOOL	FALSE	
+23.7	f23_7	BOOL	FALSE	
+24.0	E_V24Err	BOOL	FALSE	
+24.1	E_V24OK	BOOL	FALSE	
+24.2	E_V24COM2	BOOL	FALSE	
+24.3	E_V24COM1	BOOL	FALSE	
+24.4	E_V24stop	BOOL	FALSE	
+24.5	E_V24ext	BOOL	FALSE	
+24.6	E_V24off	BOOL	FALSE	
+24.7	E_V24on	BOOL	FALSE	
+25.0	E_V24Error	BYTE	B#16#0	V24: Error Byte
+26.0	E_res26_0	BOOL	FALSE	Reserved
+26.1	E_PP0K	BOOL	FALSE	Part program status OK
+26.2	E_PPErr	BOOL	FALSE	Part program status Error
+26.3	E_PPAct	BOOL	FALSE	Part program status active
+26.4	f26_4	BOOL	FALSE	Reserved
+26.5	E_PPdeload	BOOL	FALSE	Part program status deloading
+26.6	E_PPlload	BOOL	FALSE	Part program status loading
+26.7	E_PPsel	BOOL	FALSE	Part program status selecting
+27.0	E_PPErrror	BYTE	B#16#0	Part program status Error
+28.0	A_PictNo	INT	0	
+30.0	A_PictOn	BOOL	FALSE	
+30.1	A_PictOff	BOOL	FALSE	
+30.2	f30_2	BOOL	FALSE	
+30.3	f30_3	BOOL	FALSE	
+30.4	f30_4	BOOL	FALSE	
+30.5	f30_5	BOOL	FALSE	
+30.6	f30_6	BOOL	FALSE	
+30.7	f30_7	BOOL	FALSE	
+31.0	E_PictOK	BOOL	FALSE	
+31.1	E_PictOn	BOOL	FALSE	
+31.2	E_PictAct	BOOL	FALSE	
+31.3	E_PictOff	BOOL	FALSE	
+31.4	E_PictErr	BOOL	FALSE	
+31.5	f31_5	BOOL	FALSE	
+31.6	f31_6	BOOL	FALSE	
+31.7	E_NotAct	BOOL	FALSE	
+32.0	A_FuncNo	BYTE	B#16#0	
+33.0	A_Par1	BYTE	B#16#0	
+34.0	A_Par2	BYTE	B#16#0	
+35.0	A_Par3	BYTE	B#16#0	
+36.0	E_FuncErr	BYTE	B#16#0	
+37.0	f37	BYTE	B#16#0	
+38.0	f38	BYTE	B#16#0	
+39.0	f39	BYTE	B#16#0	
+40.0	res40	ARRAY[0..9]		
*1.0		BYTE		
+50.0	MMC2	STRUCT		
+0.0	A_SCLight	BOOL	FALSE	Screen light
+0.1	A_SCDark	BOOL	FALSE	Screen darkening
+0.2	A_KeyDisable	BOOL	FALSE	Key disable
+0.3	A_ClearCanAl	BOOL	FALSE	Clear cancel alarms
+0.4	A_ClearRecAl	BOOL	FALSE	Clear recall alarms
+0.5	f0_5	BOOL	FALSE	
+0.6	f0_6	BOOL	FALSE	
+0.7	A_ActWCS	BOOL	FALSE	Actual value in WCS 0=MCS
+2.0	A_1stError1	WORD	W#16#0	1st error HIGRAPH
+4.0	A_1stError2	WORD	W#16#0	1st error HIGRAPH
+6.0	A_ASpi1percent	BYTE	B#16#0	Analog spindle 1:
+7.0	A_ASpi2percent	BYTE	B#16#0	
+8.0	A_MCPChan	BYTE	B#16#0	
+9.0	A_OEM1	BOOL	FALSE	
+9.1	A_OEM2	BOOL	FALSE	
+9.2	A_AToolMeas	BOOL	FALSE	AutoToolMeasure
+9.3	f9_3	BOOL	FALSE	
+9.4	f9_4	BOOL	FALSE	
+9.5	f9_5	BOOL	FALSE	
+9.6	f9_6	BOOL	FALSE	
+9.7	f9_7	BOOL	FALSE	
+10.0	A_Hardkey	BYTE	B#16#0	PLC Hardkeys
+11.0	f11	BYTE	B#16#0	Reserved for hardkeys
+12.0	f12_0	BOOL	FALSE	
+12.1	f12_1	BOOL	FALSE	
+12.2	A_COM2	BOOL	FALSE	
+12.3	A_COM1	BOOL	FALSE	
+12.4	A_V24stop	BOOL	FALSE	
+12.5	A_V24ext	BOOL	FALSE	
+12.6	A_V24off	BOOL	FALSE	
+12.7	A_V24on	BOOL	FALSE	
+13.0	f13_0	BOOL	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+13.1	f13_1	BOOL	FALSE	
+13.2	f13_2	BOOL	FALSE	
+13.3	f13_3	BOOL	FALSE	
+13.4	f13_4	BOOL	FALSE	
+13.5	A_PPdload	BOOL	FALSE	
+13.6	A_PPload	BOOL	FALSE	
+13.7	A_PPsel	BOOL	FALSE	
+14.0	A_V24Index1	BYTE	B#16#0	
+15.0	A_V24Index2	BYTE	B#16#0	
+16.0	A_V24NoFile1	BYTE	B#16#0	
+17.0	A_V24NoFile2	BYTE	B#16#0	
+18.0	A_res18	BYTE	B#16#0	
+19.0	A_res19	BYTE	B#16#0	Message counter
+20.0	f20_0	BOOL	FALSE	
+20.1	E_SCDark	BOOL	FALSE	Screen darkening
+20.2	E_Cancel	BOOL	FALSE	Cancel
+20.3	E_CanCleared	BOOL	FALSE	Cancel alarms cleared
+20.4	E_RecCleared	BOOL	FALSE	Recall alarms cleared
+20.5	f20_5	BOOL	FALSE	res. Language
+20.6	E_SimActiv	BOOL	FALSE	Simulation active
+20.7	E_ActWCS	BOOL	FALSE	Switchover MCS/WCS 0=MCS
+21.0	E_ActivWA	BYTE	B#16#0	
+22.0	E_Chan	BYTE	B#16#0	Channel displayed
+23.0	f23	BYTE	B#16#0	
+24.0	E_V24Err	BOOL	FALSE	
+24.1	E_V24OK	BOOL	FALSE	
+24.2	E_V24COM2	BOOL	FALSE	
+24.3	E_V24COM1	BOOL	FALSE	
+24.4	E_V24stop	BOOL	FALSE	
+24.5	E_V24ext	BOOL	FALSE	
+24.6	E_V24off	BOOL	FALSE	
+24.7	E_V24on	BOOL	FALSE	
+25.0	E_V24Error	BYTE	B#16#0	V24: Error Byte
+26.0	E_res26_0	BOOL	FALSE	Reserved
+26.1	E_PP0K	BOOL	FALSE	Part program status OK
+26.2	E_PPErr	BOOL	FALSE	Part program status Error
+26.3	E_PPAct	BOOL	FALSE	Part program status active
+26.4	f26_4	BOOL	FALSE	Reserved
+26.5	E_PPdload	BOOL	FALSE	Part program status deloading
+26.6	E_PPload	BOOL	FALSE	Part program status loading
+26.7	E_PPsel	BOOL	FALSE	Part program status selecting
+27.0	E_PPError	BYTE	B#16#0	Part program status Error
+28.0	A_PictNo	INT	0	
+30.0	A_PictOn	BOOL	FALSE	
+30.1	A_PictOff	BOOL	FALSE	
+30.2	f30_2	BOOL	FALSE	
+30.3	f30_3	BOOL	FALSE	
+30.4	f30_4	BOOL	FALSE	
+30.5	f30_5	BOOL	FALSE	
+30.6	f30_6	BOOL	FALSE	
+30.7	f30_7	BOOL	FALSE	
+31.0	E_PictOK	BOOL	FALSE	
+31.1	E_PictOn	BOOL	FALSE	
+31.2	E_PictAct	BOOL	FALSE	
+31.3	E_PictOff	BOOL	FALSE	
+31.4	E_PictErr	BOOL	FALSE	
+31.5	f31_5	BOOL	FALSE	
+31.6	f31_6	BOOL	FALSE	
+31.7	E_NotAct	BOOL	FALSE	
+32.0	A_FuncNo	BYTE	B#16#0	
+33.0	A_Par1	BYTE	B#16#0	
+34.0	A_Par2	BYTE	B#16#0	
+35.0	A_Par3	BYTE	B#16#0	
+36.0	E_FuncErr	BYTE	B#16#0	
+37.0	f37	BYTE	B#16#0	
+38.0	f38	BYTE	B#16#0	
+39.0	f39	BYTE	B#16#0	
+40.0	res40	ARRAY[0..9]		
*1.0		BYTE		
=50.0		END_STRUCT		
+100.0	ONL_REQUEST	WORD	W#16#0	
+102.0	ONL_CONFIRM	WORD	W#16#0	
+104.0	PAR_CLIENT_IDENT	WORD	W#16#0	
+106.0	PAR_MMCTYP	BYTE	B#16#0	
+107.0	PAR_MSTT_ADR	BYTE	B#16#0	
+108.0	PAR_STATUS	BYTE	B#16#0	
+109.0	PAR_Z_INFO	BYTE	B#16#0	
+110.0	MtoNAlive	WORD	W#16#0	
+112.0	f112	BYTE	B#16#0	
+113.0	ParOpKeyAdr	BYTE	B#16#0	
+114.0	ParTcuIndex	BYTE	B#16#0	
+115.0	f115	BYTE	B#16#0	
+116.0	Tcu1KeyAdr	BYTE	B#16#0	
+117.0	Tcu2KeyAdr	BYTE	B#16#0	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+118.0	Tcu1Index	BYTE	B#16#0	
+119.0	Tcu2Index	BYTE	B#16#0	
+120.0	MMC1_CLIENT_IDENT	WORD	W#16#0	
+122.0	MMC1_TYP	BYTE	B#16#0	
+123.0	MMC1_MSTT_ADR	BYTE	B#16#0	
+124.0	MMC1_STATUS	BYTE	B#16#0	
+125.0	MMC1_Z_INFO	BYTE	B#16#0	
+126.0	MMC1_SHIFT_LOCK	BOOL	FALSE	
+126.1	MMC1_MSTT_SHIFT_LOCK	BOOL	FALSE	
+126.2	MMC1_ACTIVE_REQ	BOOL	FALSE	
+126.3	MMC1_ACTIVE_PERM	BOOL	FALSE	
+126.4	MMC1_ACTIVE_CHANGED	BOOL	FALSE	
+126.5	MMC1_CHANGED_DENIED	BOOL	FALSE	
+126.6	MMC1_TCU_SHIFT_LOCK	BOOL	FALSE	
+127.0	f127	BYTE	B#16#0	
+128.0	MMC1_TRANS_DB	WORD	W#16#0	
+130.0	MMC2_CLIENT_IDENT	WORD	W#16#0	
+132.0	MMC2_TYP	BYTE	B#16#0	
+133.0	MMC2_MSTT_ADR	BYTE	B#16#0	
+134.0	MMC2_STATUS	BYTE	B#16#0	
+135.0	MMC2_Z_INFO	BYTE	B#16#0	
+136.0	MMC2_SHIFT_LOCK	BOOL	FALSE	
+136.1	MMC2_MSTT_SHIFT_LOCK	BOOL	FALSE	
+136.2	MMC2_ACTIVE_REQ	BOOL	FALSE	
+136.3	MMC2_ACTIVE_PERM	BOOL	FALSE	
+136.4	MMC2_ACTIVE_CHANGED	BOOL	FALSE	
+136.5	MMC2_CHANGED_DENIED	BOOL	FALSE	
+136.6	MMC2_TCU_SHIFT_LOCK	BOOL	FALSE	
+137.0	f137	BYTE	B#16#0	
+138.0	MMC2_TRANS_DB	WORD	W#16#0	
+140.0	A_Subtype	INT	0	for Codecarrier Input from PLC
+142.0	A_Duplo	INT	0	
+144.0	A_Ident	STRING[32]	''	
+178.0	A_Tnumber	INT	0	
+180.0	A_MagazinePlace	INT	0	
+182.0	A_MagazinePlaceType	INT	0	
+184.0	A_ToolSize_Upper	BYTE	B#16#0	
+185.0	A_ToolSize_Down	BYTE	B#16#0	
+186.0	A_ToolSize_Left	BYTE	B#16#0	
+187.0	A_ToolSize_Right	BYTE	B#16#0	
+188.0	A_Channel	BYTE	B#16#0	
+189.0	A>LoadingPlace	BYTE	B#16#0	
+190.0	A_Magazine	INT	0	
+192.0	A_Unit	BYTE	B#16#0	
+193.0	A_NCU_Index	BYTE	B#16#0	
+194.0	A_FileIndex	INT	0	
+196.0	A_ActiveEnable	BOOL	FALSE	
+196.1	A_Override	BOOL	FALSE	
+196.2	A_LoadTool	BOOL	FALSE	
+196.3	A_DeleteTool	BOOL	FALSE	
+198.0	E_Subtype	INT	0	for Codecarrier Output to PLC
+200.0	E_Duplo	INT	0	
+202.0	E_Ident	STRING[32]	''	
+236.0	E_Tnumber	INT	0	
+238.0	E_ToolState	INT	0	
+240.0	E_MagazinePlaceType	INT	0	
+242.0	E_ToolSize_Upper	BYTE	B#16#0	
+243.0	E_ToolSize_Down	BYTE	B#16#0	
+244.0	E_ToolSize_Left	BYTE	B#16#0	
+245.0	E_ToolSize_Right	BYTE	B#16#0	
+246.0	E_Magazine	INT	0	
+248.0	E_MagazinePlace	INT	0	
+250.0	A_ReqMMC1	BOOL	FALSE	for Codecarrier Request MMC-Interface1
+250.1	A_ReqMMC2	BOOL	FALSE	for Codecarrier Request MMC-Interface2
+251.0	A_K_Code	BYTE	B#16#0	
+252.0	E_Done	BOOL	FALSE	
+252.1	E_Error	BOOL	FALSE	
+252.2	E_Active	BOOL	FALSE	CodeCarrierReadEnable : BOOL; CodeCarrierWriteEnable : BOOL; Identify for Error_Code
+253.0	E_K_CodeError	BYTE	B#16#0	
+254.0	E_Error_Code	INT	0	
+256.0	E_Req	BOOL	FALSE	for Positioning
+257.0	f257	BYTE	B#16#0	
+258.0	A_Done	BOOL	FALSE	
+258.1	A_Error	BOOL	FALSE	
+258.2	A_Active	BOOL	FALSE	
+258.3	f258_3	BOOL	FALSE	
+258.4	f258_4	BOOL	FALSE	
+258.5	f258_5	BOOL	FALSE	
+258.6	f258_6	BOOL	FALSE	
+258.7	f258_7	BOOL	FALSE	
+259.0	E_TDC_Read	BOOL	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+259.1	E_TDC_Write	BOOL	FALSE	
+259.2	E_TDC_Cancel	BOOL	FALSE	
+260.0	A_Error_Code	INT	0	
+262.0	E_PMagazine	INT	0	
+264.0	E_PMagazinePlace	INT	0	
+266.0	E_PTnumber	INT	0	TPM-Data
+268.0	A_TPMStatus	INT	0	
+270.0	A_TPMCounter	ARRAY[1..32]		
*4.0		DINT		
+398.0	A_HWheelSimOvr	BYTE	B#16#0	
+399.0	f399	BYTE	B#16#0	
+400.0	A_SimOvr	INT	0	simulation override
+402.0	A_SimState	INT	0	simulation state
=404.0		END_STRUCT		

UDT21 - <offline>

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Nome:
Autore:
Data e ora Codice:
Interfaccia:
Lunghezze (blocco / codice / dati): 00000 00000 00000
UNLINKED

Famiglia:
Versione: 0.0
Versione blocco: 2
 19/03/2013 14.58.18
 12/03/2010 08.00.00
 00000 00000 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	f0_0	BOOL	FALSE	
+0.1	f0_1	BOOL	FALSE	
+0.2	f0_2	BOOL	FALSE	
+0.3	A_DRF	BOOL	FALSE	Activate DRF
+0.4	A_SBL	BOOL	FALSE	Activate single block
+0.5	A_M01	BOOL	FALSE	Activate M01
+0.6	A_DRY	BOOL	FALSE	Activate dry run feedrate
+0.7	f0_7	BOOL	FALSE	
+1.0	A_Ref	BOOL	FALSE	Activate referencing
+1.1	A_ProtZone	BOOL	FALSE	Enable protection zones
+1.2	A_SynOff	BOOL	FALSE	Synchronous action off
+1.3	A_TM_TimOut	BOOL	FALSE	Activate time-out (TM)
+1.4	A_CLC_Stop	BOOL	FALSE	CLC stop
+1.5	A_CLC_OR	BOOL	FALSE	CLC override
+1.6	A_PLC_ActCompl	BOOL	FALSE	PLC action complete
+1.7	A_ProgTest	BOOL	FALSE	Activate program test
+2.0	A_SKP0	BOOL	FALSE	Activate skip block \0
+2.1	A_SKP1	BOOL	FALSE	Activate skip block \1
+2.2	A_SKP2	BOOL	FALSE	Activate skip block \2
+2.3	A_SKP3	BOOL	FALSE	Activate skip block \3
+2.4	A_SKP4	BOOL	FALSE	Activate skip block \4
+2.5	A_SKP5	BOOL	FALSE	Activate skip block \5
+2.6	A_SKP6	BOOL	FALSE	Activate skip block \6
+2.7	A_SKP7	BOOL	FALSE	Activate skip block \7
+3.0	A_StrokEnab	BOOL	FALSE	Stroke enable
+3.1	A_ManStrokEnab	BOOL	FALSE	Manual stroke enable
+3.2	A_StrokSup	BOOL	FALSE	Stroke suppression
+3.3	A_StrokDelayed	BOOL	FALSE	Stroke delayed
+3.4	A_StrokStop	BOOL	FALSE	Stroke not operating
+3.5	A_ManRelStroke2	BOOL	FALSE	Manual release of stroke 2
+3.6	A3_6	BOOL	FALSE	
+3.7	A3_7	BOOL	FALSE	
+4.0	A_FD_OR	BYTE	B#16#0	Feedrate override
+5.0	A_RT_OR	BYTE	B#16#0	Rapid traverse override
+6.0	A_FDisable	BOOL	FALSE	Feed disable
+6.1	A_RIDisable	BOOL	FALSE	Read-in disable
+6.2	A_DeleteDTG	BOOL	FALSE	Delete distance to go
+6.3	A_SP_Clear	BOOL	FALSE	Clear SP repetitions
+6.4	A_ProgAbort	BOOL	FALSE	Program level abort
+6.5	A_F_Limit	BOOL	FALSE	Tool path feedrate limitation
+6.6	A_RT_ORA	BOOL	FALSE	Rapid traverse override active
+6.7	A_FD_ORA	BOOL	FALSE	Feedrate override active
+7.0	A_NCStartDisabl	BOOL	FALSE	NC start disable
+7.1	A_NCStart	BOOL	FALSE	NC start
+7.2	A_NCStopBlock	BOOL	FALSE	NC stop at block limit
+7.3	A_NCStop	BOOL	FALSE	NC stop
+7.4	A_NCStopASp	BOOL	FALSE	NC stop axes plus spindle
+7.5	A_SuppStartLock	BOOL	FALSE	Suppress Start Lock
+7.6	f7_6	BOOL	FALSE	
+7.7	A_Reset	BOOL	FALSE	Reset
+8.0	A_MRP	ARRAY[1..10]		
*0.1		BOOL		
+10.0	A_CSP	ARRAY[1..10]		
*0.1		BOOL		
+12.0	A_Geo	ARRAY[1..3]		
*0.0		STRUCT		
+0.0	HW1	BOOL	FALSE	Activate handwheel 1
+0.1	HW2	BOOL	FALSE	Activate handwheel 2
+0.2	HW3	BOOL	FALSE	Activate handwheel 3
+0.3	FDStop	BOOL	FALSE	Feed stop
+0.4	Disabl	BOOL	FALSE	Traversing key disable
+0.5	RapidTrOR	BOOL	FALSE	Rapid traverse override
+0.6	Minus	BOOL	FALSE	Traversing key minus
+0.7	Plus	BOOL	FALSE	Traversing key plus
+1.0	INC1	BOOL	FALSE	INC 1

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+1.1	INC10	BOOL	FALSE	INC 10
+1.2	INC100	BOOL	FALSE	INC 100
+1.3	INC1000	BOOL	FALSE	INC 1000
+1.4	INC10000	BOOL	FALSE	INC 10000
+1.5	INCVar	BOOL	FALSE	INC variable
+2.0	OEM	BYTE	B#16#0	OEM signals
+3.0	InvHWDiOfRot	BOOL	FALSE	Inverting handwheel direction of rotation
+3.1	f3_1	BOOL	FALSE	
+3.2	f3_2	BOOL	FALSE	
+3.3	f3_3	BOOL	FALSE	
+3.4	f3_4	BOOL	FALSE	
+3.5	f3_5	BOOL	FALSE	
+3.6	f3_6	BOOL	FALSE	
+3.7	f3_7	BOOL	FALSE	
=4.0		END_STRUCT		
+24.0	f24_0	BOOL	FALSE	
+24.1	f24_1	BOOL	FALSE	
+24.2	f24_2	BOOL	FALSE	
+24.3	E_MMC_DRF	BOOL	FALSE	MMC DRF selected
+24.4	f24_4	BOOL	FALSE	
+24.5	E_MMC_M01	BOOL	FALSE	MMC M01 selected
+24.6	E_MMC_DRY	BOOL	FALSE	MMC Dry run feedrate selected
+24.7	f24_7	BOOL	FALSE	
+25.0	E_MMC_REPOSPM_0	BOOL	FALSE	MMC REPOSPATHMODE 0
+25.1	E_MMC_REPOSPM_1	BOOL	FALSE	MMC REPOSPATHMODE 1
+25.2	E_MMC_REPOSPM_2	BOOL	FALSE	MMC REPOSPATHMODE 2
+25.3	E_MMC_FD_OR4RT_OR	BOOL	FALSE	MMC Feedrate override for rapid traverse selected
+25.4	E_MMC_REPOSMode	BOOL	FALSE	MMC REPOS MODE EDGE
+25.5	f25_5	BOOL	FALSE	
+25.6	f25_6	BOOL	FALSE	
+25.7	E_MMC_ProgTest	BOOL	FALSE	Program test selected
+26.0	E_MMC_SKP0	BOOL	FALSE	MMC skip block selected \0
+26.1	E_MMC_SKP1	BOOL	FALSE	MMC skip block selected \1
+26.2	E_MMC_SKP2	BOOL	FALSE	MMC skip block selected \2
+26.3	E_MMC_SKP3	BOOL	FALSE	MMC skip block selected \3
+26.4	E_MMC_SKP4	BOOL	FALSE	MMC skip block selected \4
+26.5	E_MMC_SKP5	BOOL	FALSE	MMC skip block selected \5
+26.6	E_MMC_SKP6	BOOL	FALSE	MMC skip block selected \6
+26.7	E_MMC_SKP7	BOOL	FALSE	MMC skip block selected \7
+27.0	E_MMC_SKP8	BOOL	FALSE	MMC skip block selected \8
+27.1	E_MMC_SKP9	BOOL	FALSE	MMC skip block selected \9
+27.2	f27_2	BOOL	FALSE	
+27.3	f27_3	BOOL	FALSE	
+27.4	f27_4	BOOL	FALSE	
+27.5	f27_5	BOOL	FALSE	
+27.6	f27_6	BOOL	FALSE	
+27.7	f27_7	BOOL	FALSE	
+28.0	A_OEM	BYTE	B#16#0	
+29.0	A_FixedFD1	BOOL	FALSE	Fixed feeds
+29.1	A_FixedFD2	BOOL	FALSE	
+29.2	A_FixedFD3	BOOL	FALSE	
+29.3	A_FixedFD4	BOOL	FALSE	
+29.4	A_PTP_Travel	BOOL	FALSE	Activate PTP travel
+29.5	A_DisablWP_Counter	BOOL	FALSE	Disable workpiece counter
+29.6	A_DisablWearMon	BOOL	FALSE	Disable wear monitoring
+29.7	A_DontDisablTool	BOOL	FALSE	Do not disable tool
+30.0	A_ConthW1	BOOL	FALSE	Activate contour handwheels
+30.1	A_ConthW2	BOOL	FALSE	
+30.2	A_ConthW3	BOOL	FALSE	
+30.3	A_ConthWsim	BOOL	FALSE	Simulated contour handwheel on
+30.4	A_ConthWneg	BOOL	FALSE	Contour handwheel neg. route
+30.5	A_NCKrelatedM01	BOOL	FALSE	Activate NCK-related M01
+30.6	A_JOG_Circles	BOOL	FALSE	JOG in circles
+30.7	A_NoToolChangeCmd	BOOL	FALSE	No tool change commands
+31.0	A_REPOSPM_0	BOOL	FALSE	REPOSPATHMODE 0
+31.1	A_REPOSPM_1	BOOL	FALSE	REPOSPATHMODE 1
+31.2	A_REPOSPM_2	BOOL	FALSE	REPOSPATHMODE 2
+31.3	f31_3	BOOL	FALSE	
+31.4	A_REPOSMode	BOOL	FALSE	REPOS MODE EDGE
+31.5	A_InvCHWDirOfRot	BOOL	FALSE	Inverting contour handwheel direction of rotation
+31.6	A_SKP8	BOOL	FALSE	Activate skip block \8
+31.7	A_SKP9	BOOL	FALSE	Activate skip block \9
+32.0	E_ExecExtern	BOOL	FALSE	Execution from external source active
+32.1	f32_1	BOOL	FALSE	
+32.2	f32_2	BOOL	FALSE	
+32.3	E_ActBlock	BOOL	FALSE	Action block active
+32.4	E_BegBlock	BOOL	FALSE	Approach block active
+32.5	E_M01	BOOL	FALSE	M0/M1 active
+32.6	E_LastActBlock	BOOL	FALSE	Last action block active
+32.7	f32_7	BOOL	FALSE	
+33.0	E_Ref	BOOL	FALSE	Referencing active

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+33.1	E_OrieToolholder	BOOL	FALSE	Orientable toolholder active
+33.2	E_RevFD	BOOL	FALSE	Revolutional feedrate active
+33.3	E_HWOverlay	BOOL	FALSE	Handwheel overlay active
+33.4	E_BlockSearch	BOOL	FALSE	Block search active
+33.5	E_M30	BOOL	FALSE	M2/M30 active
+33.6	E_Transform	BOOL	FALSE	Transformation active
+33.7	E_ProgTest	BOOL	FALSE	Program test active
+34.0	E_OEMChan	BYTE	B#16#0	OEM channel signals feedback
+35.0	E_ProgRunn	BOOL	FALSE	Program running
+35.1	E_ProgWait	BOOL	FALSE	Program waiting
+35.2	E_ProgStop	BOOL	FALSE	Program stopped
+35.3	E_ProgInterrupt	BOOL	FALSE	Program interrupted
+35.4	E_ProgrAborted	BOOL	FALSE	Program aborted
+35.5	E_ChanActive	BOOL	FALSE	Channel active
+35.6	E_ChanInterrupt	BOOL	FALSE	Channel interrupted
+35.7	E_ChanReset	BOOL	FALSE	Channel reset
+36.0	E_StartReq	BOOL	FALSE	Start request
+36.1	E_StopReq	BOOL	FALSE	Stop request
+36.2	E_AxesRef	BOOL	FALSE	All axes referenced
+36.3	E_AxesStop	BOOL	FALSE	All axes stationary
+36.4	E_IR_Activ	BOOL	FALSE	Interrupt processing active
+36.5	E_ChanRO	BOOL	FALSE	Channel ready for operation
+36.6	E_NCKalarmChan	BOOL	FALSE	Channel-specific NCK alarm present
+36.7	E_NCKalarmStop	BOOL	FALSE	NCK alarm with processing stop present
+37.0	E_CHW1	BOOL	FALSE	Contour handwheel 1 on
+37.1	E_CHW2	BOOL	FALSE	Contour handwheel 2 on
+37.2	E_CHW3	BOOL	FALSE	Contour handwheel 3 on
+37.3	E_CLC	BOOL	FALSE	CLC active
+37.4	E_CLCStopLL	BOOL	FALSE	CLC stopped lower limit
+37.5	E_CLCStopUL	BOOL	FALSE	CLC stopped upper limit
+37.6	E_RIEnabIgnored	BOOL	FALSE	Read-in enable is ignored
+37.7	E_StopBlkEndSBLsuppr	BOOL	FALSE	Stop at block end with SBL is suppressed
+38.0	E_StrokeEA	BOOL	FALSE	Stroke enable active
+38.1	E_AcknManStrokEnab	BOOL	FALSE	Acknowledgement manual stroke enable
+38.2	f38_2	BOOL	FALSE	
+38.3	f38_3	BOOL	FALSE	
+38.4	f38_4	BOOL	FALSE	
+38.5	f38_5	BOOL	FALSE	
+38.6	f38_6	BOOL	FALSE	
+38.7	f38_7	BOOL	FALSE	
+39.0	E_ProtZoneNOK	BOOL	FALSE	Protection zones not guaranteed
+39.1	f39_1	BOOL	FALSE	
+39.2	f39_2	BOOL	FALSE	
+39.3	f39_3	BOOL	FALSE	
+39.4	f39_4	BOOL	FALSE	
+39.5	E_InvCHWDirOfRot	BOOL	FALSE	Contour handwheel direction of rotation invert actively
+39.6	f39_6	BOOL	FALSE	
+39.7	f39_7	BOOL	FALSE	
+40.0	E_Geo	ARRAY[1..3]		
*0.0		STRUCT		
+0.0	HW1	BOOL	FALSE	Handwheel 1 active
+0.1	HW2	BOOL	FALSE	Handwheel 2 active
+0.2	HW3	BOOL	FALSE	Handwheel 3 active
+0.3	f0_3	BOOL	FALSE	
+0.4	TReqMinus	BOOL	FALSE	Travel requests minus
+0.5	TReqPlus	BOOL	FALSE	Travel requests plus
+0.6	TCMinus	BOOL	FALSE	Traverse command minus
+0.7	TCPlus	BOOL	FALSE	Traverse command plus
+1.0	INC1	BOOL	FALSE	INC 1 active
+1.1	INC10	BOOL	FALSE	INC 10 active
+1.2	INC100	BOOL	FALSE	INC 100 active
+1.3	INC1000	BOOL	FALSE	INC 1000 active
+1.4	INC10000	BOOL	FALSE	INC 10000 active
+1.5	INCVar	BOOL	FALSE	INC variable active
+2.0	OEM	BYTE	B#16#0	OEM signals
+3.0	InvHWDirOfRot	BOOL	FALSE	Handwheel direction of rotation invert actively
+3.1	f3_1	BOOL	FALSE	
+3.2	f3_2	BOOL	FALSE	
+3.3	f3_3	BOOL	FALSE	
+3.4	f3_4	BOOL	FALSE	
+3.5	f3_5	BOOL	FALSE	
+3.6	f3_6	BOOL	FALSE	
+3.7	f3_7	BOOL	FALSE	
+4.0	f4	BYTE	B#16#0	
=6.0		END_STRUCT		
+58.0	M1Change	BOOL	FALSE	M function 1 change
+58.1	M2Change	BOOL	FALSE	M function 2 change
+58.2	M3Change	BOOL	FALSE	M function 3 change
+58.3	M4Change	BOOL	FALSE	M function 4 change
+58.4	M5Change	BOOL	FALSE	M function 5 change

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+58.5	f58_5	BOOL	FALSE	
+58.6	f58_6	BOOL	FALSE	
+58.7	f58_7	BOOL	FALSE	
+59.0	M1NDec	BOOL	FALSE	M function 1 not decoded
+59.1	M2NDec	BOOL	FALSE	M function 2 not decoded
+59.2	M3NDec	BOOL	FALSE	M function 3 not decoded
+59.3	M4NDec	BOOL	FALSE	M function 4 not decoded
+59.4	M5NDec	BOOL	FALSE	M function 5 not decoded
+59.5	f59_5	BOOL	FALSE	
+59.6	f59_6	BOOL	FALSE	
+59.7	f59_7	BOOL	FALSE	
+60.0	S1Change	BOOL	FALSE	S function 1 change
+60.1	S2Change	BOOL	FALSE	S function 2 change
+60.2	S3Change	BOOL	FALSE	S function 3 change
+60.3	f60_3	BOOL	FALSE	
+60.4	S1Quick	BOOL	FALSE	S function 1 quick
+60.5	S2Quick	BOOL	FALSE	S function 2 quick
+60.6	S3Quick	BOOL	FALSE	S function 3 quick
+60.7	f60_7	BOOL	FALSE	
+61.0	T1Change	BOOL	FALSE	T function 1 change
+61.1	T2Change	BOOL	FALSE	T function 2 change
+61.2	T3Change	BOOL	FALSE	T function 3 change
+61.3	f61_3	BOOL	FALSE	
+61.4	T1Quick	BOOL	FALSE	T function 1 quick
+61.5	T2Quick	BOOL	FALSE	T function 2 quick
+61.6	T3Quick	BOOL	FALSE	T function 3 quick
+61.7	f61_7	BOOL	FALSE	
+62.0	D1Change	BOOL	FALSE	D function 1 change
+62.1	D2Change	BOOL	FALSE	D function 2 change
+62.2	D3Change	BOOL	FALSE	D function 3 change
+62.3	f62_3	BOOL	FALSE	
+62.4	D1Quick	BOOL	FALSE	D function 1 quick
+62.5	D2Quick	BOOL	FALSE	D function 2 quick
+62.6	D3Quick	BOOL	FALSE	D function 3 quick
+62.7	f62_7	BOOL	FALSE	
+63.0	EChange	BOOL	FALSE	E function change
+63.1	f63_1	BOOL	FALSE	
+63.2	f63_2	BOOL	FALSE	
+63.3	f63_3	BOOL	FALSE	
+63.4	EQuick	BOOL	FALSE	E function quick
+63.5	f63_5	BOOL	FALSE	
+63.6	f63_6	BOOL	FALSE	
+63.7	f63_7	BOOL	FALSE	
+64.0	H1Change	BOOL	FALSE	H function 1 change
+64.1	H2Change	BOOL	FALSE	H function 2 change
+64.2	H3Change	BOOL	FALSE	H function 3 change
+64.3	f64_3	BOOL	FALSE	
+64.4	H1Quick	BOOL	FALSE	H function 1 quick
+64.5	H2Quick	BOOL	FALSE	H function 2 quick
+64.6	H3Quick	BOOL	FALSE	H function 3 quick
+64.7	f64_7	BOOL	FALSE	
+65.0	F1Change	BOOL	FALSE	F function 1 change
+65.1	F2Change	BOOL	FALSE	F function 2 change
+65.2	F3Change	BOOL	FALSE	F function 3 change
+65.3	F4Change	BOOL	FALSE	F function 4 change
+65.4	F5Change	BOOL	FALSE	F function 5 change
+65.5	F6Change	BOOL	FALSE	F function 6 change
+65.6	f65_6	BOOL	FALSE	
+65.7	f65_7	BOOL	FALSE	
+66.0	M1Quick	BOOL	FALSE	M function 1 quick
+66.1	M2Quick	BOOL	FALSE	M function 2 quick
+66.2	M3Quick	BOOL	FALSE	M function 3 quick
+66.3	M4Quick	BOOL	FALSE	M function 4 quick
+66.4	M5Quick	BOOL	FALSE	M function 5 quick
+66.5	f66_5	BOOL	FALSE	
+66.6	f66_6	BOOL	FALSE	
+66.7	f66_7	BOOL	FALSE	
+67.0	F1Quick	BOOL	FALSE	F function 1 quick
+67.1	F2Quick	BOOL	FALSE	F function 2 quick
+67.2	F3Quick	BOOL	FALSE	F function 3 quick
+67.3	F4Quick	BOOL	FALSE	F function 4 quick
+67.4	F5Quick	BOOL	FALSE	F function 5 quick
+67.5	F6Quick	BOOL	FALSE	F function 6 quick
+67.6	f67_6	BOOL	FALSE	
+67.7	f67_7	BOOL	FALSE	
+68.0	ExtM1	INT	0	Extended address M function 1 (16 bit INT)
+70.0	M1	DINT	L#0	M function 1 (DINT)
+74.0	ExtM2	INT	0	Extended address M function 1 (16 bit INT)
+76.0	M2	DINT	L#0	M function 2 (DINT)
+80.0	ExtM3	INT	0	Extended address M function 1 (16 bit INT)
+82.0	M3	DINT	L#0	M function 3 (DINT)

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+86.0	ExtM4	INT	0	Extended address M function 1 (16 bit INT)
+88.0	M4	DINT	L#0	M function 4 (DInt)
+92.0	ExtM5	INT	0	Extended address M function 1 (16 bit INT)
+94.0	M5	DINT	L#0	M function 5 (DInt)
+98.0	ExtS1	INT	0	Extended address S function 1 (16 bit INT)
+100.0	S1	REAL	0.000000e+000	S function 1 (REAL)
+104.0	ExtS2	INT	0	Extended address S function 2 (16 bit INT)
+106.0	S2	REAL	0.000000e+000	S function 2 (REAL)
+110.0	ExtS3	INT	0	Extended address S function 3 (16 bit INT)
+112.0	S3	REAL	0.000000e+000	S function 3 (REAL)
+116.0	ExtT1	INT	0	Extended address T function 1 (16 bit INT) T : DINT; //T function (DInt) f 122 :
+118.0	T1	INT	0	T function 1 (INT)
+120.0	ExtT2	INT	0	Extended address T function 2 (16 bit INT)
+122.0	T2	INT	0	T function 2 (INT)
+124.0	ExtT3	INT	0	Extended address T function 3 (16 bit INT)
+126.0	T3	INT	0	T function 3 (INT)
+128.0	ExtD1	BYTE	B#16#0	Extended address D function 1 (8 bit INT) D : INT; f132 : INT; //Change in ca
+129.0	D1	BYTE	B#16#0	D function 1 (8 bit INT)
+130.0	ExtD2	BYTE	B#16#0	Extended address D function 2 (8 bit INT)
+131.0	D2	BYTE	B#16#0	D function 2 (8 bit INT)
+132.0	ExtD3	BYTE	B#16#0	Extended address D function 3 (8 bit INT)
+133.0	D3	BYTE	B#16#0	D function 3 (8 bit INT)
+134.0	ExtE	INT	0	Extended address E function 3 (16 bit INT)
+136.0	E	REAL	0.000000e+000	E function (REAL)
+140.0	ExtH1	INT	0	Extended address H function 1 (16 bit INT)
+142.0	H1	REAL	0.000000e+000	H function 1 (REAL)
+146.0	ExtH2	INT	0	Extended address H function 2 (16 bit INT)
+148.0	H2	REAL	0.000000e+000	H function 2 (REAL)
+152.0	ExtH3	INT	0	Extended address H function 3 (16 bit INT)
+154.0	H3	REAL	0.000000e+000	H function 3 (REAL)
+158.0	ExtF1	INT	0	Extended address F function 1 (16 bit INT)
+160.0	F1	REAL	0.000000e+000	F function 1 (REAL)
+164.0	ExtF2	INT	0	Extended address F function 2 (16 bit INT)
+166.0	F2	REAL	0.000000e+000	F function 2 (REAL)
+170.0	ExtF3	INT	0	Extended address F function 3 (16 bit INT)
+172.0	F3	REAL	0.000000e+000	F function 3 (REAL)
+176.0	ExtF4	INT	0	Extended address F function 4 (16 bit INT)
+178.0	F4	REAL	0.000000e+000	F function 4 (REAL)
+182.0	ExtF5	INT	0	Extended address F function 5 (16 bit INT)
+184.0	F5	REAL	0.000000e+000	F function 5 (REAL)
+188.0	ExtF6	INT	0	Extended address F function 6 (16 bit INT)
+190.0	F6	REAL	0.000000e+000	F function 6 (REAL)
+194.0	MDyn	ARRAY[0..99]		
*0.1		BOOL		
+208.0	GAct	ARRAY[1..64]		
*1.0		BYTE		
+272.0	E_MRPActivated	ARRAY[1..10]		
*0.1		BOOL		
+274.0	E_CSPActivated	ARRAY[1..10]		
*0.1		BOOL		
+276.0	E_MRPViolated	ARRAY[1..10]		
*0.1		BOOL		
+278.0	E_CSPViolated	ARRAY[1..10]		
*0.1		BOOL		
+280.0	A_Str_DNo	BOOL	FALSE	Request of D number to NCK
+280.1	A_Str_Synon	BOOL	FALSE	Request of syn.action to NCK
+280.2	f_280_2	BOOL	FALSE	
+280.3	f_280_3	BOOL	FALSE	
+280.4	f_280_4	BOOL	FALSE	
+280.5	f_280_5	BOOL	FALSE	
+280.6	f_280_6	BOOL	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+280.7	f_280_7	BOOL	FALSE	
+281.0	f_281_0	BOOL	FALSE	
+281.1	A_Str_Synfrom	BOOL	FALSE	Request syn.action from NCK
+281.2	f_281_2	BOOL	FALSE	
+281.3	f_281_3	BOOL	FALSE	
+281.4	f_281_4	BOOL	FALSE	
+281.5	f_281_5	BOOL	FALSE	
+281.6	f_281_6	BOOL	FALSE	
+281.7	f_281_7	BOOL	FALSE	
+282.0	A_D1	INT	0	Assignment D1
+284.0	A_D2	INT	0	Assignment D2
+286.0	A_D3	INT	0	Assignment D3
+288.0	A_D4	INT	0	Assignment D4
+290.0	A_D5	INT	0	Assignment D5
+292.0	A_D6	INT	0	Assignment D6
+294.0	A_D7	INT	0	Assignment D7
+296.0	A_D8	INT	0	Assignment D8
+298.0	A_D9	INT	0	Assignment D9
+300.0	A_SynDisabl	ARRAY[1..64]		
*0.1		BOOL		
+308.0	E_SynDisabled	ARRAY[1..64]		
*0.1		BOOL		
+316.0	E_G00	BOOL	FALSE	Active G functions
+316.1	f316_1	BOOL	FALSE	
+316.2	f316_2	BOOL	FALSE	
+316.3	f316_3	BOOL	FALSE	
+316.4	f316_4	BOOL	FALSE	
+316.5	f316_5	BOOL	FALSE	
+316.6	f316_6	BOOL	FALSE	
+316.7	f316_7	BOOL	FALSE	
+317.0	E_ExtLang	BOOL	FALSE	External language mode active
+317.1	E_WS_Setp	BOOL	FALSE	Workpiece setpoint reached
+317.2	f317_2	BOOL	FALSE	
+317.3	f317_3	BOOL	FALSE	
+317.4	f317_4	BOOL	FALSE	
+317.5	E_DriveTest	BOOL	FALSE	Travel request drive test
+317.6	E_PTP_Travel	BOOL	FALSE	PTP travel active
+317.7	E_ToolMissing	BOOL	FALSE	Tool missing
+318.0	E_ASUP_Stop	BOOL	FALSE	ASUP stopped
+318.1	E_SearchAct	BOOL	FALSE	Search active
+318.2	E_TOFF	BOOL	FALSE	TOFF active
+318.3	E_TOFFmovem	BOOL	FALSE	TOFF movement active
+318.4	E_StopDelayed	BOOL	FALSE	Stop delayed
+318.5	E_AssM01	BOOL	FALSE	Associated M01 active
+318.6	E_DRY	BOOL	FALSE	Dry-run feedrate active
+318.7	E_Overstore	BOOL	FALSE	Overstore active
+319.0	E_REPOS_EdgeAckn	BOOL	FALSE	REPOS MODE EDGE ACKN
+319.1	E_REPOS_PMode0	BOOL	FALSE	Repos Path Mode Ackn 0
+319.2	E_REPOS_PMode1	BOOL	FALSE	Repos Path Mode Ackn 0
+319.3	E_REPOS_PMode2	BOOL	FALSE	Repos Path Mode Ackn 2
+319.4	E_DelayFTS	BOOL	FALSE	Delay FTS
+319.5	E_REPOS_DEFERRA	BOOL	FALSE	Repos DEFERRA L Chan
+319.6	E_Stop_NoDelayR	BOOL	FALSE	Stop-delayrange not activated
+319.7	E_NoToolChangeCmd	BOOL	FALSE	No tool change command active
+320.0	A_Ori	ARRAY[1..3]		
*0.0		STRUCT		
+0.0	HW_Bit0	BOOL	FALSE	Activate handwheel Bit value coding
+0.1	HW_Bit1	BOOL	FALSE	Activate handwheel Bit value coding
+0.2	HW_Bit2	BOOL	FALSE	Activate handwheel Bit value coding
+0.3	FDStop	BOOL	FALSE	Feed stop
+0.4	Disabl	BOOL	FALSE	Traversing key disable
+0.5	RapidTrOR	BOOL	FALSE	Rapid traverse override
+0.6	Minus	BOOL	FALSE	Traversing key minus
+0.7	Plus	BOOL	FALSE	Traversing key plus
+1.0	INC1	BOOL	FALSE	INC 1 active
+1.1	INC10	BOOL	FALSE	INC 10 active
+1.2	INC100	BOOL	FALSE	INC 100 active
+1.3	INC1000	BOOL	FALSE	INC 1000 active
+1.4	INC10000	BOOL	FALSE	INC 10000 active
+1.5	INCVar	BOOL	FALSE	INC variable active
+2.0	OEM	BYTE	B#16#0	OEM signals
+3.0	InvHWDirOfRot	BOOL	FALSE	Inverting handwheel direction of rotation
+3.1	f3_1	BOOL	FALSE	
+3.2	f3_2	BOOL	FALSE	
+3.3	f3_3	BOOL	FALSE	
+3.4	f3_4	BOOL	FALSE	
+3.5	f3_5	BOOL	FALSE	
+3.6	f3_6	BOOL	FALSE	
+3.7	f3_7	BOOL	FALSE	
=4.0		END_STRUCT		
+332.0	E_Ori	ARRAY[1..3]		
*0.0		STRUCT		
+0.0	HW_Bit0	BOOL	FALSE	Activate handwheel Bit value coding

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+0.1	HW_Bit1	BOOL	FALSE	Activate handwheel Bit value coding
+0.2	HW_Bit2	BOOL	FALSE	Activate handwheel Bit value coding
+0.3	f0_3	BOOL	FALSE	
+0.4	TReqMinus	BOOL	FALSE	Travel requests minus
+0.5	TReqPlus	BOOL	FALSE	Travel requests plus
+0.6	Minus	BOOL	FALSE	Traversing key minus
+0.7	Plus	BOOL	FALSE	Traversing key plus
+1.0	INC1	BOOL	FALSE	INC 1 active
+1.1	INC10	BOOL	FALSE	INC 10 active
+1.2	INC100	BOOL	FALSE	INC 100 active
+1.3	INC1000	BOOL	FALSE	INC 1000 active
+1.4	INC10000	BOOL	FALSE	INC 10000 active
+1.5	INCVar	BOOL	FALSE	INC variable active
+2.0	OEM	BYTE	B#16#0	OEM signals
+3.0	InvHWDirotOfRot	BOOL	FALSE	Handwheel direction of rotation inverted actively
+3.1	f3_1	BOOL	FALSE	
+3.2	f3_2	BOOL	FALSE	
+3.3	f3_3	BOOL	FALSE	
+3.4	f3_4	BOOL	FALSE	
+3.5	f3_5	BOOL	FALSE	
+3.6	f3_6	BOOL	FALSE	
+3.7	f3_7	BOOL	FALSE	
=4.0		END_STRUCT		
+344.0	E_T_PrewarnLimit	BOOL	FALSE	Tool prewarn limit reached
+344.1	E_T_Limit	BOOL	FALSE	Tool limit reached
+344.2	E_NewReplT	BOOL	FALSE	Transition to new replacement tool
+344.3	E_LastReplT	BOOL	FALSE	last replacement tool of the tool group
+344.4	f344_4	BOOL	FALSE	
+344.5	f344_5	BOOL	FALSE	
+344.6	f344_6	BOOL	FALSE	
+344.7	f344_7	BOOL	FALSE	
+345.0	f345	BYTE	B#16#0	
+346.0	f346	BYTE	B#16#0	
+347.0	f347	BYTE	B#16#0	
+348.0	E_T_NoPrewarnLimit	DINT	L#0	T number for tool prewarn limit
+352.0	E_T_NoLimit	DINT	L#0	T number for tool limit
+356.0	E_NewReplT_No	DINT	L#0	T number of the new replacement tool
+360.0	E_LastReplT_No	DINT	L#0	T number of the last replacement tool
+364.0	E_Cycle_Sig	ARRAY[0..15]		
*0.1		BOOL		
+366.0	A_Cycle_Sig	ARRAY[0..15]		
*0.1		BOOL		
+368.0	E_OEM_TechnoSig	ARRAY[0..31]		
*0.1		BOOL		
+372.0	A_OEM_TechnoSig	ARRAY[0..31]		
*0.1		BOOL		
+376.0	ProgEventDispl	BYTE	B#16#0	ProgEventDisplay
+377.0	E_CollCheckStop	BOOL	FALSE	Stop of Collision Check
+377.1	E_StopCondition	BOOL	FALSE	Stop Condition
+377.2	f377_2	BOOL	FALSE	
+377.3	f377_3	BOOL	FALSE	
+377.4	E_JogRetract	BOOL	FALSE	JOG Retract active
+377.5	E_RetractData	BOOL	FALSE	Retract data available
+377.6	E_JOG_Circles	BOOL	FALSE	JOG in circles
+377.7	f377_7	BOOL	FALSE	
+378.0	E_AnyAsup	BOOL	FALSE	AnyASUP activ
+378.1	E_SilentAsup	BOOL	FALSE	Silent ASUP activ
+378.2	f378_2	BOOL	FALSE	
+378.3	f378_3	BOOL	FALSE	
+378.4	f378_4	BOOL	FALSE	
+378.5	f378_5	BOOL	FALSE	
+378.6	f378_6	BOOL	FALSE	
+378.7	f378_7	BOOL	FALSE	
+379.0	f379	BYTE	B#16#0	
+380.0	f380	ARRAY[0..31]		
*0.1		BOOL		
+384.0	A_ProgJump	BOOL	FALSE	control program jump
+384.1	f384_1	BOOL	FALSE	
+384.2	f384_2	BOOL	FALSE	
+384.3	f384_3	BOOL	FALSE	
+384.4	f384_4	BOOL	FALSE	
+384.5	f384_5	BOOL	FALSE	
+384.6	f384_6	BOOL	FALSE	
+384.7	f384_7	BOOL	FALSE	
+385.0	f385	BYTE	B#16#0	
+386.0	f386	WORD	W#16#0	
+388.0	E_TransfoNo	BYTE	B#16#0	active Transformation No.
+389.0	f389	BYTE	B#16#0	
+390.0	f390	WORD	W#16#0	
=392.0		END_STRUCT		

UDT31 - <offline>

""

Nome:
Autore:
Data e ora Codice:
Interfaccia:
Lunghezze (blocco / codice / dati): 00000 00000 00000
UNLINKED

Famiglia:
Versione: 0.0
Versione blocco: 2
 19/03/2013 14.58.18
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Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	A_FD_OR	BYTE	B#16#0	Feedrate override
+1.0	A_DriveEnable	BOOL	FALSE	Drive test movement enable
+1.1	A_AckFixedStop	BOOL	FALSE	Acknowledge fixed stop reached
+1.2	A_SensorFixedStop	BOOL	FALSE	Sensor fixed stop
+1.3	A_ASpDisable	BOOL	FALSE	Axis/spindle disable
+1.4	A_Follow_upMode	BOOL	FALSE	Follow-up mode
+1.5	A_PosMeas1	BOOL	FALSE	Position measuring system 1
+1.6	A_PosMeas2	BOOL	FALSE	Position measuring system 2
+1.7	A_ORactive	BOOL	FALSE	Override active
+2.0	A_SWCam	BOOL	FALSE	SW cam activation
+2.1	A_ContrEnable	BOOL	FALSE	Controller enable
+2.2	A_DeIDTGSReset	BOOL	FALSE	Delete distance to go/Spindle-Reset
+2.3	A_Clamp	BOOL	FALSE	Clamping in progress
+2.4	A_RefVal1	BOOL	FALSE	Reference point value 1
+2.5	A_RefVal2	BOOL	FALSE	Reference point value 2
+2.6	A_RefVal3	BOOL	FALSE	Reference point value 3
+2.7	A_RefVal4	BOOL	FALSE	Reference point value 4
+3.0	A_ExtZ0	BOOL	FALSE	Import external Z0
+3.1	A_EnabTravFixedStop	BOOL	FALSE	Enable travel to fixed stop
+3.2	A_FixedFD1	BOOL	FALSE	Activate fixed feed 1
+3.3	A_FixedFD2	BOOL	FALSE	Activate fixed feed 2
+3.4	A_FixedFD3	BOOL	FALSE	Activate fixed feed 3
+3.5	A_FixedFD4	BOOL	FALSE	Activate fixed feed 4
+3.6	A_VelocSpeedLimit	BOOL	FALSE	Velocity/spindle speed limitation
+3.7	A_PrgtestAxRel	BOOL	FALSE	Program test axis/spindle release
+4.0	A_HW1	BOOL	FALSE	Activate handwheel 1
+4.1	A_HW2	BOOL	FALSE	Activate handwheel 2
+4.2	A_HW3	BOOL	FALSE	Activate handwheel 3
+4.3	A_FDSpStop	BOOL	FALSE	Feed stop/spindle stop
+4.4	A_Disable	BOOL	FALSE	Traversing key disable
+4.5	A_RapidTrOR	BOOL	FALSE	Rapid traverse override
+4.6	A_Minus	BOOL	FALSE	Traversing key minus
+4.7	A_Plus	BOOL	FALSE	Traversing key plus
+5.0	A_INC1	BOOL	FALSE	INC1
+5.1	A_INC10	BOOL	FALSE	INC10
+5.2	A_INC100	BOOL	FALSE	INC100
+5.3	A_INC1000	BOOL	FALSE	INC1000
+5.4	A_INC10000	BOOL	FALSE	INC10000
+5.5	A_INCVar	BOOL	FALSE	INC variable
+6.0	A_OEMAxis	BYTE	B#16#0	OEM axis signals
+7.0	A_InvHWDirOfRot	BOOL	FALSE	Inverting handwheel direction of rotation
+7.1	f7_1	BOOL	FALSE	
+7.2	f7_2	BOOL	FALSE	
+7.3	f7_3	BOOL	FALSE	
+7.4	f7_4	BOOL	FALSE	
+7.5	f7_5	BOOL	FALSE	
+7.6	f7_6	BOOL	FALSE	
+7.7	f7_7	BOOL	FALSE	
+8.0	A_NCASpChanA	BOOL	FALSE	Assign NC axis/spindle channel A
+8.1	A_NCASpChanB	BOOL	FALSE	Assign NC axis/spindle channel B
+8.2	A_NCASpChanC	BOOL	FALSE	Assign NC axis/spindle channel C
+8.3	A_NCASpChanD	BOOL	FALSE	Assign NC axis/spindle channel D
+8.4	A_NCASpStrobe	BOOL	FALSE	Activation of assignment with pos. edge
+8.5	f8_5	BOOL	FALSE	
+8.6	f8_6	BOOL	FALSE	
+8.7	A_PLCAsp	BOOL	FALSE	Request PLC axis/spindle
+9.0	A_Para_A	BOOL	FALSE	Parameter block servo A
+9.1	A_Para_B	BOOL	FALSE	Parameter block servo B
+9.2	A_Para_C	BOOL	FALSE	Parameter block servo C
+9.3	A_LockParSetDef	BOOL	FALSE	Lock parameter set definition from NC
+9.4	f9_4	BOOL	FALSE	

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+9.5	f9_5	BOOL	FALSE	
+9.6	f9_6	BOOL	FALSE	
+9.7	f9_7	BOOL	FALSE	
+10.0	A_REPOSDelay	BOOL	FALSE	REPOS DELAY
+10.1	f10_1	BOOL	FALSE	
+10.2	f10_2	BOOL	FALSE	
+10.3	f10_3	BOOL	FALSE	
+10.4	f10_4	BOOL	FALSE	
+10.5	f10_5	BOOL	FALSE	
+10.6	f10_6	BOOL	FALSE	
+10.7	f10_7	BOOL	FALSE	
+11.0	A_StartBrakeTest	BOOL	FALSE	Start brake test
+11.1	f11_1	BOOL	FALSE	
+11.2	f11_2	BOOL	FALSE	
+11.3	f11_3	BOOL	FALSE	
+11.4	f11_4	BOOL	FALSE	
+11.5	f11_5	BOOL	FALSE	
+11.6	f11_6	BOOL	FALSE	
+11.7	f11_7	BOOL	FALSE	
+12.0	A_HwLimitMinus	BOOL	FALSE	Hardware limit switch minus
+12.1	A_HwLimitPlus	BOOL	FALSE	Hardware limit switch plus
+12.2	A_SWLimit2Minus	BOOL	FALSE	2nd software limit switch minus
+12.3	A_SWLimit2Plus	BOOL	FALSE	2nd software limit switch plus
+12.4	A_ModuloLimitEn	BOOL	FALSE	Modulo limit enabled
+12.5	f12_5	BOOL	FALSE	
+12.6	f12_6	BOOL	FALSE	
+12.7	A_DelayRef	BOOL	FALSE	Delay reference point approach
+13.0	A_JogFixPPos0	BOOL	FALSE	JogFixPointPos 0
+13.1	A_JogFixPPos1	BOOL	FALSE	JogFixPointPos 1
+13.2	A_JogFixPPos2	BOOL	FALSE	JogFixPointPos 2
+13.3	A_JogToPos	BOOL	FALSE	Jog to position
+13.4	f13_4	BOOL	FALSE	
+13.5	f13_5	BOOL	FALSE	
+13.6	f13_6	BOOL	FALSE	
+13.7	f13_7	BOOL	FALSE	
+14.0	A_ProgtestSuppress	BOOL	FALSE	Program test to supress
+14.1	A_ProgtestActivate	BOOL	FALSE	Program test activate
+14.2	f14_2	BOOL	FALSE	
+14.3	f14_3	BOOL	FALSE	
+14.4	f14_4	BOOL	FALSE	
+14.5	f14_5	BOOL	FALSE	
+14.6	f14_6	BOOL	FALSE	
+14.7	f14_7	BOOL	FALSE	
+15.0	f15	BYTE	B#16#0	
+16.0	A_ActGearA	BOOL	FALSE	Actual gear stage A
+16.1	A_ActGearB	BOOL	FALSE	Actual gear stage B
+16.2	A_ActGearC	BOOL	FALSE	Actual gear stage C
+16.3	A_GearChange0v	BOOL	FALSE	Gear has changed over
+16.4	A_Sp1Syn	BOOL	FALSE	Re-synchronize spindle 1
+16.5	A_Sp2Syn	BOOL	FALSE	Re-synchronize spindle 2
+16.6	A_NoMonitorGear	BOOL	FALSE	No monitoring when changing gear
+16.7	A_DeleteS	BOOL	FALSE	Delete S value
+17.0	A_FD_ORSp	BOOL	FALSE	Feedrate override for spindle valid
+17.1	f17_1	BOOL	FALSE	
+17.2	f17_2	BOOL	FALSE	
+17.3	f17_3	BOOL	FALSE	
+17.4	A_Sp1SynP	BOOL	FALSE	Re-synchronize spindle 1 f. positioning
+17.5	A_Sp2SynP	BOOL	FALSE	Re-synchronize spindle 2 f. positioning
+17.6	A_M3M4Inv	BOOL	FALSE	Invert M3/M4
+17.7	f17_7	BOOL	FALSE	
+18.0	f18_0	BOOL	FALSE	
+18.1	f18_1	BOOL	FALSE	
+18.2	f18_2	BOOL	FALSE	
+18.3	f18_3	BOOL	FALSE	
+18.4	A_OscilPLC	BOOL	FALSE	Oscillation via PLC
+18.5	A_OscilSpeed	BOOL	FALSE	enable Oscillation
+18.6	A_SetRotDirectRight	BOOL	FALSE	Setpoint osci. direct. right
+18.7	A_SetRotDirectLeft	BOOL	FALSE	Setpoint osci. direct. left
+19.0	A_SpOR	BYTE	B#16#0	Spindle override
+20.0	f20_0	BOOL	FALSE	
+20.1	A_RUEncQuStop	BOOL	FALSE	Run-up encoder quick stop
+20.2	f20_2	BOOL	FALSE	
+20.3	A_SpeedSetpSmooth	BOOL	FALSE	Speed setpoint smoothing
+20.4	f20_4	BOOL	FALSE	
+20.5	A_HoldBrakeToOpen	BOOL	FALSE	holding brake open
+20.6	f20_6	BOOL	FALSE	
+20.7	f20_7	BOOL	FALSE	
+21.0	A_ParA	BOOL	FALSE	Parameter set selection A
+21.1	A_ParB	BOOL	FALSE	Parameter set selection B
+21.2	A_ParC	BOOL	FALSE	Parameter set selection C
+21.3	A_MotA	BOOL	FALSE	Motor selection A

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+21.4	A_MotB	BOOL	FALSE	Motor selection B
+21.5	A_MotOK	BOOL	FALSE	Motor selected
+21.6	A_IntegratDisable	BOOL	FALSE	n controller integrator disable
+21.7	A_PulseEnable	BOOL	FALSE	Pulse enable
+22.0	A_SG_SBH	BOOL	FALSE	Deselection SG/SBH
+22.1	A_SBH	BOOL	FALSE	Deselection of safe standstill
+22.2	f22_2	BOOL	FALSE	
+22.3	A_SGselect0	BOOL	FALSE	Selection SG bit 0
+22.4	A_SGselect1	BOOL	FALSE	Selection SG bit 1
+22.5	f22_5	BOOL	FALSE	
+22.6	f22_6	BOOL	FALSE	
+22.7	f22_7	BOOL	FALSE	
+23.0	A_Transmiss0	BOOL	FALSE	Selection Transmission bit 0
+23.1	A_Transmiss1	BOOL	FALSE	Selection Transmission bit 1
+23.2	A_Transmiss2	BOOL	FALSE	Selection Transmission bit 2
+23.3	f23_3	BOOL	FALSE	
+23.4	A_SE	BOOL	FALSE	Selection SE
+23.5	A_BrakeToClose	BOOL	FALSE	Sinamics: Brake to close
+23.6	f23_6	BOOL	FALSE	
+23.7	A_TestStop	BOOL	FALSE	Activate test stop
+24.0	A_RotationMonit	BOOL	FALSE	Stepper motor: Rotation monitoring
+24.1	A_ControlAx	BOOL	FALSE	Control Axis
+24.2	f24_2	BOOL	FALSE	
+24.3	f24_3	BOOL	FALSE	
+24.4	A_TorqComp	BOOL	FALSE	Torque compensation
+24.5	A_ChangSetpOutAss0	BOOL	FALSE	Bit value for CTRLOUT_changed - C hange setpoint output assignment
+24.6	A_ChangSetpOutAss1	BOOL	FALSE	Bit value for CTRLOUT_changed - C hange setpoint output assignment
+24.7	A_MS	BOOL	FALSE	Master / Slave On
+25.0	A_DynBComp	BOOL	FALSE	dynamic backlash compensation act ivated
+25.1	f25_1	BOOL	FALSE	
+25.2	f25_2	BOOL	FALSE	
+25.3	f25_3	BOOL	FALSE	
+25.4	f25_4	BOOL	FALSE	
+25.5	f25_5	BOOL	FALSE	
+25.6	f25_6	BOOL	FALSE	
+25.7	f25_7	BOOL	FALSE	
+26.0	f26_0	BOOL	FALSE	
+26.1	f26_1	BOOL	FALSE	
+26.2	f26_2	BOOL	FALSE	
+26.3	A_CompContr	BOOL	FALSE	Compensation controller On
+26.4	A_FollowAx0v	BOOL	FALSE	Enable following axis override
+26.5	f26_5	BOOL	FALSE	
+26.6	f26_6	BOOL	FALSE	
+26.7	f26_7	BOOL	FALSE	
+27.0	A_DEPMCS	BOOL	FALSE	Resume: DEPMCS
+27.1	A_DEPBCS	BOOL	FALSE	Resume: DEPBCS
+27.2	A_Corr	BOOL	FALSE	Resume: Corr
+27.3	A_HIAxMove	BOOL	FALSE	Resume: HIAxMove
+27.4	A_StopDEPMCS	BOOL	FALSE	Stop: DEPMCS
+27.5	A_StopDEPBCS	BOOL	FALSE	Stop: DEPBCS
+27.6	A_StopCorr	BOOL	FALSE	Stop: Corr
+27.7	A_StopHIAxMove	BOOL	FALSE	Stop: HIAxMove
+28.0	A_OscillAxExtRev	BOOL	FALSE	OscillAxExtReversal
+28.1	A_AxReset	BOOL	FALSE	AXRESET
+28.2	A_AxResume	BOOL	FALSE	AXRESUME
+28.3	A_SetRP	BOOL	FALSE	Set reversal point
+28.4	A_ChangeRP	BOOL	FALSE	Change reversal point
+28.5	A_StopRP	BOOL	FALSE	Stop at next reversal point
+28.6	A_Stop	BOOL	FALSE	Stop
+28.7	A_PLCAxis	BOOL	FALSE	PLC checks axis
+29.0	f29_0	BOOL	FALSE	
+29.1	f29_1	BOOL	FALSE	
+29.2	f29_2	BOOL	FALSE	
+29.3	f29_3	BOOL	FALSE	
+29.4	A_StartGantSynRun	BOOL	FALSE	Start gantry synchronization run
+29.5	A_NoAutoSync	BOOL	FALSE	No auto sync
+29.6	f29_6	BOOL	FALSE	
+29.7	f29_7	BOOL	FALSE	
+30.0	A_StopSpindle	BOOL	FALSE	Stop spindle
+30.1	A_StartCW	BOOL	FALSE	Start spindle Clockwise
+30.2	A_StartCCW	BOOL	FALSE	Start spindle Counterclockwise
+30.3	A_AutoGearStep	BOOL	FALSE	Autom. gear step change
+30.4	A_PosSpindle	BOOL	FALSE	Position spindle
+30.5	f30_5	BOOL	FALSE	
+30.6	f30_6	BOOL	FALSE	
+30.7	f30_7	BOOL	FALSE	
+31.0	f31_0	BOOL	FALSE	
+31.1	f31_1	BOOL	FALSE	
+31.2	f31_2	BOOL	FALSE	
+31.3	f31_3	BOOL	FALSE	

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+31.4	A_Resynchronize	BOOL	FALSE	Resynchronize
+31.5	A_DisSync	BOOL	FALSE	Disable synchronization
+31.6	A_Tracksync	BOOL	FALSE	Track synchronism
+31.7	A_DeISyncRunCorr	BOOL	FALSE	Deleting synchronous run correction
+32.0	f32_0	BOOL	FALSE	
+32.1	f32_1	BOOL	FALSE	
+32.2	A_extStopA	BOOL	FALSE	Deselection external Stop A
+32.3	A_extStopC	BOOL	FALSE	Deselection external Stop C
+32.4	A_extStopD	BOOL	FALSE	Deselection external Stop D
+32.5	A_extStopE	BOOL	FALSE	Deselection external Stop E
+32.6	f32_6	BOOL	FALSE	
+32.7	f32_7	BOOL	FALSE	
+33.0	f33_0	BOOL	FALSE	
+33.1	f33_1	BOOL	FALSE	
+33.2	f33_2	BOOL	FALSE	
+33.3	f33_3	BOOL	FALSE	
+33.4	A_SGcorr_0	BOOL	FALSE	Selection SG-correction Bit 0
+33.5	A_SGcorr_1	BOOL	FALSE	Selection SG-correction Bit 1
+33.6	A_SGcorr_2	BOOL	FALSE	Selection SG-correction Bit 2
+33.7	A_SGcorr_3	BOOL	FALSE	Selection SG-correction Bit 3
+34.0	A_SI_SetpLimBit0	BOOL	FALSE	Set point limitation Bit0
+34.1	A_SI_SetpLimBit1	BOOL	FALSE	Set point limitation Bit1
+34.2	f34_2	BOOL	FALSE	
+34.3	f34_3	BOOL	FALSE	
+34.4	f34_4	BOOL	FALSE	
+34.5	f34_5	BOOL	FALSE	
+34.6	f34_6	BOOL	FALSE	
+34.7	f34_7	BOOL	FALSE	
+35.0	f35	BYTE	B#16#0	
+36.0	f36	ARRAY[36..55]		
*1.0		BYTE		
+56.0	A_FeedDriveCAxEng	BOOL	FALSE	Seperate feed drive as C axis engaged
+56.1	A_SpSpeedDisp	BOOL	FALSE	Spindle speed display
+56.2	A_SpInsideClamp	BOOL	FALSE	Spindle inside clamping
+56.3	f56_3	BOOL	FALSE	
+56.4	f56_4	BOOL	FALSE	
+56.5	f56_5	BOOL	FALSE	
+56.6	f56_6	BOOL	FALSE	
+56.7	f56_7	BOOL	FALSE	
+57.0	f57	BYTE	B#16#0	
+58.0	f58	WORD	W#16#0	FC18: internal
+60.0	E_SpNA	BOOL	FALSE	Spindle/no axis
+60.1	E_NCU_Link	BOOL	FALSE	NCU link active axis
+60.2	E_EncodFreq1	BOOL	FALSE	Encoder limit frequency 1 exceeded
+60.3	E_EncodFreq2	BOOL	FALSE	Encoder limit frequency 2 exceeded
+60.4	E_RefSyn1	BOOL	FALSE	Referenced/synchronized 1
+60.5	E_RefSyn2	BOOL	FALSE	Referenced/synchronized 2
+60.6	E_ExactCoarse	BOOL	FALSE	Position reached with exact stop coarse
+60.7	E_ExactFine	BOOL	FALSE	Position reached with exact stop fine
+61.0	E_TravRequ	BOOL	FALSE	Travel request
+61.1	E_AxialAlarm	BOOL	FALSE	Axial alarm
+61.2	E_AxisReady	BOOL	FALSE	Axis ready
+61.3	E_Follow_upMode	BOOL	FALSE	Follow-up mode active
+61.4	E_Stat	BOOL	FALSE	Axis/spindle stationary (n<nmin)
+61.5	E_PositContr	BOOL	FALSE	Position controller active
+61.6	E_SpeedContr	BOOL	FALSE	Speed controller active
+61.7	E_CurrentContr	BOOL	FALSE	Current controller active
+62.0	E_SWCam	BOOL	FALSE	Software cams active
+62.1	E_HWOverlay	BOOL	FALSE	Handwheel overlay active
+62.2	E_RevFD	BOOL	FALSE	Revolutional feedrate active
+62.3	E_MeasAct	BOOL	FALSE	Measuring active
+62.4	E_ActTravFStop	BOOL	FALSE	Activate travel to fixed stop
+62.5	E_FixedStop	BOOL	FALSE	Fixed stop reached
+62.6	E_ForceFixedStop	BOOL	FALSE	Force fixed stop limited
+62.7	E_AxContainerRot	BOOL	FALSE	Axis container rotation active
+63.0	E_AxReset	BOOL	FALSE	Axis reset done
+63.1	E_PLCCtrlAx	BOOL	FALSE	PLCcontrolled axis
+63.2	E_AxStop	BOOL	FALSE	Axis stop active
+63.3	E_AxSpDisable	BOOL	FALSE	Axis/spindle disable active
+63.4	E_StopDEPMCS	BOOL	FALSE	stop DEPMCS active
+63.5	E_StopDEPBCS	BOOL	FALSE	stop DEPBCS active
+63.6	E_StopCorr	BOOL	FALSE	stop Corr active
+63.7	E_StopHIAxMove	BOOL	FALSE	Stop HIAxMove active
+64.0	E_HW1	BOOL	FALSE	Handwheel 1 active
+64.1	E_HW2	BOOL	FALSE	Handwheel 2 active
+64.2	E_HW3	BOOL	FALSE	Handwheel 3 active
+64.3	f64_3	BOOL	FALSE	
+64.4	E_TReqMinus	BOOL	FALSE	Travel request minus
+64.5	E_TReqPlus	BOOL	FALSE	Travel request plus
+64.6	E_TCMinus	BOOL	FALSE	Traverse command minus

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+64.7	E_TCPlus	BOOL	FALSE	Traverse command plus
+65.0	E_INC1	BOOL	FALSE	INC1
+65.1	E_INC10	BOOL	FALSE	INC10
+65.2	E_INC100	BOOL	FALSE	INC100
+65.3	E_INC1000	BOOL	FALSE	INC1000
+65.4	E_INC10000	BOOL	FALSE	INC10000
+65.5	E_INCVAr	BOOL	FALSE	INC variable
+65.6	f65_6	BOOL	FALSE	
+65.7	f65_7	BOOL	FALSE	
+66.0	E_OEMAxis	BYTE	B#16#0	OEM axis signals
+67.0	E_InvHWDirot	BOOL	FALSE	Handwheel direction of rotation i nvert actively
+67.1	f67_1	BOOL	FALSE	
+67.2	f67_2	BOOL	FALSE	
+67.3	f67_3	BOOL	FALSE	
+67.4	f67_4	BOOL	FALSE	
+67.5	f67_5	BOOL	FALSE	
+67.6	f67_6	BOOL	FALSE	
+67.7	f67_7	BOOL	FALSE	
+68.0	E_NCASpChanA	BOOL	FALSE	NC axis/spindle in channel A
+68.1	E_NCASpChanB	BOOL	FALSE	NC axis/spindle in channel B
+68.2	E_NCASpChanC	BOOL	FALSE	NC axis/spindle in channel C
+68.3	E_NCASpChanD	BOOL	FALSE	NC axis/spindle in channel D
+68.4	E_PLCType	BOOL	FALSE	New type requested by PLC
+68.5	E_ChPoss	BOOL	FALSE	Change axis possible
+68.6	E_NeutralASp	BOOL	FALSE	Neutral axis/spindle
+68.7	E_PLCAsp	BOOL	FALSE	PLC axis/spindle
+69.0	E_ParS_A	BOOL	FALSE	Parameter block servo A
+69.1	E_ParS_B	BOOL	FALSE	Parameter block servo B
+69.2	E_ParS_C	BOOL	FALSE	Parameter block servo C
+69.3	E_NCUNumLink_3	BOOL	FALSE	
+69.4	E_NCUNumLink_4	BOOL	FALSE	
+69.5	E_NCUNumLink_5	BOOL	FALSE	
+69.6	E_NCUNumLink_6	BOOL	FALSE	
+69.7	E_NCUNumLink_7	BOOL	FALSE	
+70.0	E_ReposSh	BOOL	FALSE	Repos shift
+70.1	E_ReposShValid	BOOL	FALSE	Repos shift valid
+70.2	E_ReposDelayQuit	BOOL	FALSE	Repos delay quit
+70.3	f70_3	BOOL	FALSE	
+70.4	E_SI_Nck	BOOL	FALSE	NCK-Safety Integrated active
+70.5	E_SI_Drv_SICSCC	BOOL	FALSE	DRV-Safety Integrated with SIC/SC C active
+70.6	f70_6	BOOL	FALSE	
+70.7	f70_7	BOOL	FALSE	
+71.0	E_BrakeTest	BOOL	FALSE	Brake test active
+71.1	f71_1	BOOL	FALSE	
+71.2	f71_2	BOOL	FALSE	
+71.3	f71_3	BOOL	FALSE	
+71.4	E_POS_RESTORED1	BOOL	FALSE	POS_RESTORED 1
+71.5	E_POS_RESTORED2	BOOL	FALSE	POS_RESTORED 2
+71.6	f71_6	BOOL	FALSE	
+71.7	E_PLCAxDedic	BOOL	FALSE	PLC Axis dedicated
+72.0	E_MMC_REPOSdelay	BOOL	FALSE	MMC REPOS DELAY
+72.1	f72_1	BOOL	FALSE	
+72.2	f72_2	BOOL	FALSE	
+72.3	f72_3	BOOL	FALSE	
+72.4	f72_4	BOOL	FALSE	
+72.5	f72_5	BOOL	FALSE	
+72.6	f72_6	BOOL	FALSE	
+72.7	f72_7	BOOL	FALSE	
+73.0	f73	BYTE	B#16#0	
+74.0	f74_0	BOOL	FALSE	
+74.1	f74_1	BOOL	FALSE	
+74.2	f74_2	BOOL	FALSE	
+74.3	f74_3	BOOL	FALSE	
+74.4	E_ModLimEnAct	BOOL	FALSE	Modulo limit enabled active
+74.5	f74_5	BOOL	FALSE	
+74.6	f74_6	BOOL	FALSE	
+74.7	f74_7	BOOL	FALSE	
+75.0	E_JogFixPPos0Act	BOOL	FALSE	JogFixPointPos 0 active
+75.1	E_JogFixPPos1Act	BOOL	FALSE	JogFixPointPos 1 active
+75.2	E_JogFixPPos2Act	BOOL	FALSE	JogFixPointPos 2 active
+75.3	E_JogFixPPos0	BOOL	FALSE	JogFixPointPos 0 reached
+75.4	E_JogFixPPos1	BOOL	FALSE	JogFixPointPos 1 reached
+75.5	E_JogFixPPos2	BOOL	FALSE	JogFixPointPos 2 reached
+75.6	E_JogToPos	BOOL	FALSE	Jog to position active
+75.7	E_JogPos	BOOL	FALSE	Jog position reached
+76.0	E_ScratchPulse	BOOL	FALSE	Scratch pulse
+76.1	f76_1	BOOL	FALSE	
+76.2	f76_2	BOOL	FALSE	
+76.3	f76_3	BOOL	FALSE	
+76.4	E_PathAxis	BOOL	FALSE	Path axis
+76.5	E_PosAxis	BOOL	FALSE	Positioning axis
+76.6	E_IndexAxisPos	BOOL	FALSE	Indexing axis in position

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+76.7	E_CurvePos	BOOL	FALSE	Curve axis in position
+77.0	E_CollCheckRedSpeed	BOOL	FALSE	reduced speed of Collisions Check
+77.1	f77_1	BOOL	FALSE	
+77.2	f77_2	BOOL	FALSE	
+77.3	f77_3	BOOL	FALSE	
+77.4	f77_4	BOOL	FALSE	
+77.5	f77_5	BOOL	FALSE	
+77.6	f77_6	BOOL	FALSE	
+77.7	f77_7	BOOL	FALSE	
+78.0	E_FPosAxis	REAL	0.000000e+000	F function (REAL format) for positioning axes
+82.0	E_SetpGearA	BOOL	FALSE	Setpoint gear stage A
+82.1	E_SetpGearB	BOOL	FALSE	Setpoint gear stage B
+82.2	E_SetpGearC	BOOL	FALSE	Setpoint gear stage C
+82.3	E_GearChange	BOOL	FALSE	Gear changeover
+82.4	f82_4	BOOL	FALSE	
+82.5	f82_5	BOOL	FALSE	
+82.6	f82_6	BOOL	FALSE	
+82.7	f82_7	BOOL	FALSE	
+83.0	E_SpeedLimit	BOOL	FALSE	Speed limit exceeded
+83.1	E_SetSpeedLimit	BOOL	FALSE	Setpoint speed limited
+83.2	E_SetSpeedIncreased	BOOL	FALSE	Setpoint speed increased
+83.3	E_GeoMonit	BOOL	FALSE	Geometry monitoring
+83.4	E_SupportAreaViol	BOOL	FALSE	Support area limits violated
+83.5	E_SetRange	BOOL	FALSE	Spindle in setpoint range
+83.6	E_SpeedMonit	BOOL	FALSE	Speed monitoring
+83.7	E_ActRotRight	BOOL	FALSE	Actual rotation direction right
+84.0	E_ConstCuttSpeed	BOOL	FALSE	Const. cutting speed active
+84.1	E_SUG	BOOL	FALSE	SUG active (grinding wheel surface speed)
+84.2	E_CLG	BOOL	FALSE	CLG active
+84.3	E_Tapping	BOOL	FALSE	Tapping without compensating chuck
+84.4	E_SyncMode	BOOL	FALSE	Synchronous mode spindle active
+84.5	E_PosMode	BOOL	FALSE	Positioning mode spindle active
+84.6	E_OscillMode	BOOL	FALSE	Oscillation mode spindle active
+84.7	E_ContrMode	BOOL	FALSE	Control mode spindle active
+85.0	E_ToolDynLimit	BOOL	FALSE	Tool with limit of dynamics
+85.1	f85_1	BOOL	FALSE	
+85.2	f85_2	BOOL	FALSE	
+85.3	f85_3	BOOL	FALSE	
+85.4	f85_4	BOOL	FALSE	
+85.5	E_SpInPosition	BOOL	FALSE	Spindle in position
+85.6	f85_6	BOOL	FALSE	
+85.7	f85_7	BOOL	FALSE	
+86.0	E_MFunct	INT	0	M function (INT) for spindle
+88.0	E_SFunct	REAL	0.000000e+000	S function (REAL) for spindle
+92.0	f92_0	BOOL	FALSE	
+92.1	E_RUEncDisabl	BOOL	FALSE	Run-up encoder disable active
+92.2	f92_2	BOOL	FALSE	
+92.3	E_SpeedSetpSmooth	BOOL	FALSE	Speed setpoint smoothing active
+92.4	E_RLIact	BOOL	FALSE	RLI active
+92.5	E_HoldBrakeOpened	BOOL	FALSE	Holding brake opened
+92.6	f92_6	BOOL	FALSE	
+92.7	E_DriveRunEn	BOOL	FALSE	Drive run enabled
+93.0	E_ParA	BOOL	FALSE	Active parameter set A
+93.1	E_ParB	BOOL	FALSE	Active parameter set B
+93.2	E_ParC	BOOL	FALSE	Active parameter set C
+93.3	E_MotA	BOOL	FALSE	Active motor A
+93.4	E_MotB	BOOL	FALSE	Active motor B
+93.5	E_MotOK	BOOL	FALSE	Drive ready
+93.6	E_IntegratDisable	BOOL	FALSE	n controller integrator disabled
+93.7	E_PulseEnable	BOOL	FALSE	Pulses enabled
+94.0	E_MTempWarn	BOOL	FALSE	Temperature prewarning motor
+94.1	E_HTempWarn	BOOL	FALSE	Temperature prewarning heat sink
+94.2	E_RUComplete	BOOL	FALSE	Ramp-up complete
+94.3	E_MdMdx	BOOL	FALSE	Md<Mdx
+94.4	E_NactNmin	BOOL	FALSE	nact<nmin
+94.5	E_NactNx	BOOL	FALSE	nact<nx
+94.6	E_NactNset	BOOL	FALSE	nact<nset
+94.7	E_Message	BOOL	FALSE	Variable message function
+95.0	E_UDClessAlThreshold	BOOL	FALSE	UDC-link < alarm threshold
+95.1	f95_1	BOOL	FALSE	
+95.2	f95_2	BOOL	FALSE	
+95.3	f95_3	BOOL	FALSE	
+95.4	f95_4	BOOL	FALSE	
+95.5	f95_5	BOOL	FALSE	
+95.6	f95_6	BOOL	FALSE	
+95.7	E_I2TLimit	BOOL	FALSE	Power Section I2T limit
+96.0	E_SpindleMonit	BOOL	FALSE	Error spindle monitoring
+96.1	E_AxisCtrl	BOOL	FALSE	Axis control active
+96.2	E_MSFine	BOOL	FALSE	Master/Slave fine
+96.3	E_MSCoarse	BOOL	FALSE	Master/Slave coarse
+96.4	E_MSCompContr	BOOL	FALSE	Master/Slave Compensation controller active

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+96.5	E_BitValCtrlOutChang0	BOOL	FALSE	Bit value for CTRLOUT_changed 0: Change setpoint output assignment
+96.6	E_BitValCtrlOutChang1	BOOL	FALSE	Bit value for CTRLOUT_changed 1: Change setpoint output assignment
+96.7	E_MS	BOOL	FALSE	Master/ slave active
+97.0	f97	BYTE	B#16#0	
+98.0	E_SyncronFine	BOOL	FALSE	Synchronism fine
+98.1	E_SyncronCoarse	BOOL	FALSE	Synchronism coarse
+98.2	E_ActValCoupling	BOOL	FALSE	Actual value coupling
+98.3	f98_3	BOOL	FALSE	
+98.4	E_OverlayMotion	BOOL	FALSE	Overlaid motion
+98.5	E_SWL	BOOL	FALSE	Speed warning limit reached
+98.6	E_AWL	BOOL	FALSE	Acceleration warning limit reached
+98.7	E_EmRetr	BOOL	FALSE	Emergency retraction active
+99.0	E_MasterSp	BOOL	FALSE	Master spindle
+99.1	E_SlaveSp	BOOL	FALSE	Slave spindle
+99.2	E_SyncRunCorrDOut	BOOL	FALSE	Synchronous run correction driven out
+99.3	E_AxisAccel	BOOL	FALSE	Axis accelerated
+99.4	E_Sync	BOOL	FALSE	Synchronization active
+99.5	E_MSR	BOOL	FALSE	Max speed reached
+99.6	E_MAR	BOOL	FALSE	Max acceleration reached
+99.7	f99_7	BOOL	FALSE	
+100.0	f100_0	BOOL	FALSE	
+100.1	f100_1	BOOL	FALSE	
+100.2	E_OscillAxExtRev	BOOL	FALSE	OscillAxExt Reversal active
+100.3	E_StopOscill	BOOL	FALSE	Oscillation cannot start
+100.4	E_ErrorOscill	BOOL	FALSE	Error during oscillation
+100.5	E_SparkOut	BOOL	FALSE	Spark-out active
+100.6	E_OscillMotion	BOOL	FALSE	Oscillation motion active
+100.7	E_Oscill	BOOL	FALSE	Oscillation active
+101.0	f101_0	BOOL	FALSE	
+101.1	f101_1	BOOL	FALSE	
+101.2	E_GantCOLimit	BOOL	FALSE	Gantry cut-off limit exceeded
+101.3	E_GantWarn	BOOL	FALSE	Gantry warning limit exceeded
+101.4	E_SynRunStart	BOOL	FALSE	Synchronization run ready to start
+101.5	E_GantGroupSyn	BOOL	FALSE	Gantry grouping is synchronous
+101.6	E_GantLeadAxis	BOOL	FALSE	Gantry leading axis
+101.7	E_GantAxis	BOOL	FALSE	Gantry axis
+102.0	E_DynBComp	BOOL	FALSE	dynamic backlash compensation active
+102.1	f102_1	BOOL	FALSE	
+102.2	f102_2	BOOL	FALSE	
+102.3	f102_3	BOOL	FALSE	
+102.4	f102_4	BOOL	FALSE	
+102.5	f102_5	BOOL	FALSE	
+102.6	f102_6	BOOL	FALSE	
+102.7	f102_7	BOOL	FALSE	
+103.0	E_SyncRunCorrIncl	BOOL	FALSE	Synchronous run correction is included
+103.1	f103_1	BOOL	FALSE	
+103.2	f103_2	BOOL	FALSE	
+103.3	f103_3	BOOL	FALSE	
+103.4	E_Syncron2Fine	BOOL	FALSE	Synchronism fine
+103.5	E_Syncron2Coarse	BOOL	FALSE	Synchronism coarse
+103.6	f103_6	BOOL	FALSE	
+103.7	f103_7	BOOL	FALSE	
+104.0	E_AIAxis	ARRAY[1..31]		
*0.1		BOOL		
+108.0	E_SG_SBH	BOOL	FALSE	Active SG/SBH
+108.1	E_ErrLifeS_CRC	BOOL	FALSE	Error lifesign or CRC-error
+108.2	E_ImpdelNCK	BOOL	FALSE	Delete pulses NCK
+108.3	r108_3	BOOL	FALSE	
+108.4	r108_4	BOOL	FALSE	
+108.5	r108_5	BOOL	FALSE	
+108.6	r108_6	BOOL	FALSE	
+108.7	E_SRef	BOOL	FALSE	Axis safely referenced
+109.0	E_SN1Plus	BOOL	FALSE	Actual position > cam position SN1 +
+109.1	E_SN1Minus	BOOL	FALSE	Actual position > cam position SN1 -
+109.2	E_SN2Plus	BOOL	FALSE	Actual position > cam position SN2 +
+109.3	E_SN2Minus	BOOL	FALSE	Actual position > cam position SN2 -
+109.4	E_SN3Plus	BOOL	FALSE	Actual position > cam position SN3 +
+109.5	E_SN3Minus	BOOL	FALSE	Actual position > cam position SN3 -
+109.6	E_SN4Plus	BOOL	FALSE	Actual position > cam position SN4 +
+109.7	E_SN4Minus	BOOL	FALSE	Actual position > cam position SN4 -
+110.0	f110_0	BOOL	FALSE	

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+110.1	E_SBH	BOOL	FALSE	Active SBH
+110.2	f110_2	BOOL	FALSE	
+110.3	E_SG_0	BOOL	FALSE	Active SG 0
+110.4	E_SG_1	BOOL	FALSE	Active SG 1
+110.5	E_n_nx	BOOL	FALSE	n < nx
+110.6	f110_6	BOOL	FALSE	
+110.7	f110_7	BOOL	FALSE	
+111.0	f111_0	BOOL	FALSE	
+111.1	f111_1	BOOL	FALSE	
+111.2	f111_2	BOOL	FALSE	
+111.3	f111_3	BOOL	FALSE	
+111.4	E_StopAB	BOOL	FALSE	Stop A/B active
+111.5	E_StopC	BOOL	FALSE	Stop C active
+111.6	E_StopD	BOOL	FALSE	Stop D active
+111.7	E_StopE	BOOL	FALSE	Stop E active
+112.0	E_CamRangeTr1	BYTE	B#16#0	Cam Range for Cam Track 1
+113.0	E_CamRangeTr2	BYTE	B#16#0	Cam Range for Cam Track 2
+114.0	E_CamRangeTr3	BYTE	B#16#0	Cam Range for Cam Track 3
+115.0	E_CamRangeTr4	BYTE	B#16#0	Cam Range for Cam Track 4
+116.0	f116	BYTE	B#16#0	
+117.0	E_CamTrack1	BOOL	FALSE	Cam Track 1
+117.1	E_CamTrack2	BOOL	FALSE	Cam Track 2
+117.2	E_CamTrack3	BOOL	FALSE	Cam Track 3
+117.3	E_CamTrack4	BOOL	FALSE	Cam Track 4
+117.4	f117_4	BOOL	FALSE	
+117.5	f117_5	BOOL	FALSE	
+117.6	f117_6	BOOL	FALSE	
+117.7	f117_7	BOOL	FALSE	
+118.0	E_CamRangeBitTr1	ARRAY[0..14]		Cam Range Bits for Cam Track 1
*0.1		BOOL		
+120.0	E_CamRangeBitTr2	ARRAY[0..14]		Cam Range Bits for Cam Track 2
*0.1		BOOL		
+122.0	E_CamRangeBitTr3	ARRAY[0..14]		Cam Range Bits for Cam Track 3
*0.1		BOOL		
+124.0	E_CamRangeBitTr4	ARRAY[0..14]		Cam Range Bits for Cam Track 4
*0.1		BOOL		
+126.0	f126	WORD	W#16#0	internal
+128.0	E_MMC_ProgtestSuppress	BOOL	FALSE	HMI->PLC: Program test to supress
+128.1	E_MMC_ProgtestActivate	BOOL	FALSE	HMI->PLC: Program test activate
+128.2	f128_2	BOOL	FALSE	
+128.3	f128_3	BOOL	FALSE	
+128.4	f128_4	BOOL	FALSE	
+128.5	f128_5	BOOL	FALSE	
+128.6	f128_6	BOOL	FALSE	
+128.7	f128_7	BOOL	FALSE	
+129.0	f129	BYTE	B#16#0	
+130.0	f130	WORD	W#16#0	
+132.0	E_SensorAv	BOOL	FALSE	Sensors available
+132.1	E_S1aMeasARod	BOOL	FALSE	Sensor S1: analogous measurement position of actuating rod
+132.2	f132_2	BOOL	FALSE	
+132.3	f132_3	BOOL	FALSE	
+132.4	E_S4dPistonStopP	BOOL	FALSE	Sensor S4: digital value piston s top position
+132.5	E_S5dAngleShaft	BOOL	FALSE	Sensor S5: digital value angle si tuation shaft
+132.6	E_S6Temp	BOOL	FALSE	Sensor S6:temperature
+132.7	f132_7	BOOL	FALSE	
+133.0	f133	BYTE	B#16#0	
+134.0	E_ClampingState	INT	0	state of the clamping system
+136.0	E_AnalogSensor	INT	0	analog sensor on the motor
+138.0	f138_0	BOOL	FALSE	
+138.1	f138_1	BOOL	FALSE	
+138.2	f138_2	BOOL	FALSE	
+138.3	f138_3	BOOL	FALSE	
+138.4	E_S4PistonStopP	BOOL	FALSE	Sensor S4: piston stop position
+138.5	E_S5AngleShaft	BOOL	FALSE	Sensor S5: angle situation shaft
+138.6	f138_6	BOOL	FALSE	
+138.7	f138_7	BOOL	FALSE	
+139.0	f139	BYTE	B#16#0	
=140.0		END_STRUCT		

UDT71 - <offline>

""

Nome:
Autore:
Data e ora Codice:
Interfaccia:
Lunghezze (blocco / codice / dati):
UNLINKED

Famiglia:
Versione: 0.0
Versione blocco: 2
 19/03/2013 14.58.18
 01/10/1995 08.00.00
 00000 00000 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	IFNo	ARRAY[1..16]		
*0.1		BOOL		
+2.0	Quit	ARRAY[1..16]		
*0.1		BOOL		
+4.0	IF	ARRAY[1..16]		
*0.0		STRUCT		
+0.0	Loading	BOOL	FALSE	
+0.1	Unloading	BOOL	FALSE	
+0.2	Reloading	BOOL	FALSE	
+0.3	Positioning	BOOL	FALSE	
+0.4	PosbyProgram	BOOL	FALSE	Initiation by CNC Program
+0.5	PositioningMT	BOOL	FALSE	Positioning Multitool
+0.6	f0_6	BOOL	FALSE	
+0.7	f0_7	BOOL	FALSE	
+1.0	PerfStatusError	BOOL	FALSE	
+1.1	n1_1	BOOL	FALSE	
+1.2	n1_2	BOOL	FALSE	
+1.3	n1_3	BOOL	FALSE	
+1.4	n1_4	BOOL	FALSE	
+1.5	n1_5	BOOL	FALSE	
+1.6	n1_6	BOOL	FALSE	
+1.7	DataInDB1071	BOOL	FALSE	
+2.0	Channel	BYTE	B#16#0	Assigned channel
+3.0	TMno	BYTE	B#16#0	Tool management no.
+4.0	Free1	DINT	L#0	Unassigned parameter 1
+8.0	Free2	DINT	L#0	Unassigned parameter 2
+12.0	Free3	DINT	L#0	Unassigned parameter 3
+16.0	IdentLoad	INT	0	Identification for loading/unloading station
+18.0	NoLoad	INT	0	No. of loading station
+20.0	SMag	INT	0	Magazine no. (source) for unloading/reloading/pos.
+22.0	SLoc	INT	0	Location no. (source) for unloading/reloading/pos.
+24.0	TMag	INT	0	Magazine no. (target) for loading/reloading
+26.0	TLoc	INT	0	Location no. (target) for loading/reloading
+28.0	WithoutMagMoving	BOOL	FALSE	HMI Data: Without Magazine Moving
+29.0	Res2	BYTE	B#16#0	
=30.0		END_STRUCT		
=484.0		END_STRUCT		

UDT72 - <offline>

""

Nome:
Autore:
Data e ora Codice:
Interfaccia:
Lunghezze (blocco / codice / dati): 00000 00000 00000
UNLINKED

Famiglia:
Versione: 0.0
Versione blocco: 2
 19/03/2013 14.58.18
 01/10/1995 08.00.00
 00000 00000 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	IFNo	ARRAY[1..16]		
*0.1		BOOL		
+2.0	Quit	ARRAY[1..16]		
*0.1		BOOL		
+4.0	IF	ARRAY[1..16]		
*0.0		STRUCT		
+0.0	Comp	BOOL	FALSE	Compulsory change
+0.1	Perform	BOOL	FALSE	Perform change
+0.2	Prepare	BOOL	FALSE	Prepare change
+0.3	T0	BOOL	FALSE	T0 programmed
+0.4	OldTinDBW42	BOOL	FALSE	ZWS No. of Old Tool in DBW (n+42)
+0.5	ManTin	BOOL	FALSE	Put in Tool in Spindle manual
+0.6	ManTOut	BOOL	FALSE	Get out Tool from Spindle manual
+0.7	SpiTRSpi	BOOL	FALSE	Spindle Tool remains in spindle
+1.0	PerfStatusError	BOOL	FALSE	
+1.1	n1_1	BOOL	FALSE	
+1.2	n1_2	BOOL	FALSE	
+1.3	n1_3	BOOL	FALSE	
+1.4	n1_4	BOOL	FALSE	
+1.5	n1_5	BOOL	FALSE	
+1.6	n1_6	BOOL	FALSE	
+1.7	DataInDB1072	BOOL	FALSE	
+2.0	Channel	BYTE	B#16#0	Assigned channel
+3.0	TMno	BYTE	B#16#0	Tool management no.
+4.0	Free1	DINT	L#0	Unassigned parameter 1
+8.0	Free2	DINT	L#0	Unassigned parameter 2
+12.0	Free3	DINT	L#0	Unassigned parameter 3
+16.0	IdentBuff	INT	0	Buffer identification (fixed value 9998)
+18.0	NoBuff	INT	0	Relative location (target) in the buffer
+20.0	SMag	INT	0	Magazine no. (source) for new tool
+22.0	SLoc	INT	0	Location no. (source) for new tool
+24.0	TMag	INT	0	Magazine no. (target) for old tool
+26.0	TLoc	INT	0	Location no. (target) for old tool
+28.0	LocType	INT	0	Tool new: location type
+30.0	SLeft	INT	0	Tool new: size left
+32.0	SRight	INT	0	Tool new: size right
+34.0	STop	INT	0	Tool new: size top
+36.0	SBottom	INT	0	Tool new: size bottom
+38.0	ToolInBuff	BOOL	FALSE	ID for tools in buffer
+38.1	IgnoreDisab	BOOL	FALSE	Ignore disabled
+38.2	TBUnloaded	BOOL	FALSE	To be unloaded
+38.3	TBLoaded	BOOL	FALSE	To be loaded
+38.4	MasterTool	BOOL	FALSE	Master tool
+38.5	n38_5	BOOL	FALSE	reserved
+38.6	Exchange_1to1	BOOL	FALSE	1:1 exchange
+38.7	HandTool	BOOL	FALSE	Hand tool
+39.0	ActTool	BOOL	FALSE	Active tool
+39.1	ToolEnabl	BOOL	FALSE	Tool enabled
+39.2	ToolDisab	BOOL	FALSE	Tool disabled
+39.3	Measured	BOOL	FALSE	Tool measured
+39.4	Prewarn	BOOL	FALSE	Prewarning limit reached
+39.5	ToolChange	BOOL	FALSE	Tool being changed
+39.6	FixedLoc	BOOL	FALSE	Tool fixed location coded
+39.7	ToolUsed	BOOL	FALSE	Tool was in use
+40.0	T_no	INT	0	Tool new: T no.
+42.0	OldTZWSNo	INT	0	ZWS No. of Old Tool
+44.0	MyMag	INT	0	
+46.0	MyPlace	INT	0	
=48.0		END_STRUCT		
=772.0		END_STRUCT		

UDT73 - <offline>

""

Nome: Famiglia:
Autore: Versione: 0.0
 Versione blocco: 2
Data e ora Codice: 19/03/2013 14.58.18
Interfaccia: 01/10/1995 08.00.00
Lunghezze (blocco / codice / dati): 00000 00000 00000
UNLINKED

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	IfNo	ARRAY[1..16]		
*0.1		BOOL		
+2.0	Quit	ARRAY[1..16]		
*0.1		BOOL		
+4.0	IF	ARRAY[1..16]		
*0.0		STRUCT		
+0.0	Comp	BOOL	FALSE	Compulsory change
+0.1	Perform	BOOL	FALSE	Perform change
+0.2	f0_2	BOOL	FALSE	
+0.3	T0	BOOL	FALSE	T0 programmed
+0.4	f0_4	BOOL	FALSE	
+0.5	f0_5	BOOL	FALSE	
+0.6	ManTOut	BOOL	FALSE	Get out Tool from Holder manual
+0.7	f0_7	BOOL	FALSE	
+1.0	PerfStatusError	BOOL	FALSE	
+1.1	n1_1	BOOL	FALSE	
+1.2	n1_2	BOOL	FALSE	
+1.3	n1_3	BOOL	FALSE	
+1.4	n1_4	BOOL	FALSE	
+1.5	n1_5	BOOL	FALSE	
+1.6	n1_6	BOOL	FALSE	
+1.7	DataInDB1073	BOOL	FALSE	
+2.0	Channel	BYTE	B#16#0	Assigned channel
+3.0	TMno	BYTE	B#16#0	Tool management no.
+4.0	Free1	DINT	L#0	Unassigned parameter 1
+8.0	Free2	DINT	L#0	Unassigned parameter 2
+12.0	Free3	DINT	L#0	Unassigned parameter 3
+16.0	KennZWS	INT	0	Reserved (buffer identification)
+18.0	NoBuff	INT	0	Rel. location in buffer (res.)
+20.0	SMag	INT	0	Magazine no. of turret
+22.0	SLoc	INT	0	Location no. for new tool
+24.0	TMag	INT	0	Magazine no. of turret (res.)
+26.0	TLoc	INT	0	Location no. for old tool
+28.0	LocType	INT	0	Tool new: location type
+30.0	SLeft	INT	0	Tool new: size left
+32.0	SRight	INT	0	Tool new: size right
+34.0	STop	INT	0	Tool new: size top
+36.0	SBottom	INT	0	Tool new: size bottom
+38.0	ToolInBuff	BOOL	FALSE	ID for tools in buffer
+38.1	IgnoreDisab	BOOL	FALSE	Ignore disabled
+38.2	TBUnloaded	BOOL	FALSE	To be unloaded
+38.3	TBLoaded	BOOL	FALSE	To be loaded
+38.4	MasterTool	BOOL	FALSE	Master tool
+38.5	n38_5	BOOL	FALSE	reserved
+38.6	Exchange_1to1	BOOL	FALSE	1:1 exchange
+38.7	HandTool	BOOL	FALSE	Hand tool
+39.0	ActTool	BOOL	FALSE	Active tool
+39.1	ToolEnabl	BOOL	FALSE	Tool enabled
+39.2	ToolDisab	BOOL	FALSE	Tool disabled
+39.3	Measured	BOOL	FALSE	Tool measured
+39.4	Prewarn	BOOL	FALSE	Prewarning limit reached
+39.5	ToolChange	BOOL	FALSE	Tool being changed
+39.6	FixedLoc	BOOL	FALSE	Tool fixed location coded
+39.7	ToolUsed	BOOL	FALSE	Tool was in use
+40.0	T_no	INT	0	Tool new: T no.
+42.0	MyPlace	INT	0	
=44.0		END_STRUCT		
=708.0		END_STRUCT		

UDT77 - <offline>

""

Nome:
Autore:
Data e ora Codice:
Interfaccia:
Lunghezze (blocco / codice / dati): 00000 00000 00000
UNLINKED

Famiglia:
Versione: 0.0
Versione blocco: 2
 19/03/2013 14.58.18
 24/11/2003 08.00.00

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	MCP1In	ARRAY[0..7]		
*1.0		BYTE		
+8.0	MCP1Out	ARRAY[0..7]		
*1.0		BYTE		
+16.0	MCP1StatSend	DWORD	DW#16#0	
+20.0	MCP1StatRec	DWORD	DW#16#0	
+24.0	MCP2In	ARRAY[0..7]		
*1.0		BYTE		
+32.0	MCP2Out	ARRAY[0..7]		
*1.0		BYTE		
+40.0	MCP2StatSend	DWORD	DW#16#0	
+44.0	MCP2StatRec	DWORD	DW#16#0	
+48.0	BHGIn	ARRAY[0..5]		
*1.0		BYTE		
+54.0	Filler	ARRAY[0..5]		
*1.0		BYTE		
+60.0	BHGOut	ARRAY[0..19]		
*1.0		BYTE		
+80.0	BHGStatSend	DWORD	DW#16#0	
+84.0	BHGStatRec	DWORD	DW#16#0	
=88.0		END_STRUCT		

UDT600 - <offline>

"RICETTA"

Nome:

Famiglia:

Autore:

Versione: 0.1

Versione blocco: 2

Data e ora Codice:

03/03/2015 14.13.02

Interfaccia: 16/02/2015 14.04.29

Lunghezze (blocco / codice / dati): 00000 00000 00000

Proprietà dell'oggetto:

S7_language

9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	Tipo	REAL	0.000000e+000	Tipo albero
+4.0	Fresa	REAL	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
+8.0	Perno	REAL	0.000000e+000	Numero di perno
+12.0	Diametro	REAL	0.000000e+000	Diametro perno
+16.0	Raggio	REAL	1.250000e+002	Raggio fresa
+20.0	Correzione_raggio	REAL	0.000000e+000	Correzione raggio fresa
+24.0	Eccentrico	REAL	1.621510e+002	Eccentrico
+28.0	Ingresso_tuffo	REAL	0.000000e+000	Angolo inserimento entrata tuffo
+32.0	Corr_altezza	REAL	0.000000e+000	Correzione altezza
+36.0	Corr_X	REAL	0.000000e+000	Correzione asse X
+40.0	Ang_lav_entrata	REAL	0.000000e+000	Angolo di lavorazione entrata
+44.0	Velocita_1	REAL	0.000000e+000	Velocità 1
+48.0	Diam_commut_1	REAL	0.000000e+000	Diametro di commutazione 1
+52.0	Velocita_2	REAL	0.000000e+000	Velocità 2
+56.0	Diam_commut_2	REAL	0.000000e+000	Diametro di commutazione 2
+60.0	Velocita_3	REAL	0.000000e+000	Velocità 3
+64.0	Diam_commut_3	REAL	0.000000e+000	Diametro di commutazione 3
+68.0	Velocita_4	REAL	0.000000e+000	Velocità 4
+72.0	Diam_avvio	REAL	0.000000e+000	Diametro avvio
+76.0	Veloc_rotazione	REAL	0.000000e+000	Velocità di rotazione
+80.0	Veloc_uscita	REAL	0.000000e+000	Velocità di uscita
+84.0	Posiz_contropunta_1	REAL	0.000000e+000	Posizione contropunta 1
+88.0	Posiz_contropunta_2	REAL	0.000000e+000	Posizione contropunta 2
+92.0	Quota_lavoro_Z	REAL	0.000000e+000	Quota di lavoro Z
+96.0	Corr_quota_Z	REAL	0.000000e+000	Correttore quota Z
+100.0	Press_Acc_Cuneo	REAL	0.000000e+000	Pressione accostamento cuneo in Bar
+104.0	Press_Lavoro_Cuneo	REAL	0.000000e+000	Pressione lavoro cuneo in Bar
+108.0	spare4	REAL	0.000000e+000	
+112.0	spare5	REAL	0.000000e+000	
+116.0	spare6	REAL	0.000000e+000	
+120.0	spare7	REAL	0.000000e+000	
+124.0	spare8	REAL	0.000000e+000	
+128.0	spare9	REAL	0.000000e+000	
+132.0	spare10	REAL	0.000000e+000	
+136.0	spare11	REAL	0.000000e+000	
+140.0	Correttore_0	REAL	0.000000e+000	Correttore angolo 0
+144.0	Correttore_10	REAL	0.000000e+000	Correttore angolo 10
+148.0	Correttore_20	REAL	0.000000e+000	Correttore angolo 20
+152.0	Correttore_30	REAL	0.000000e+000	Correttore angolo 30
+156.0	Correttore_40	REAL	0.000000e+000	Correttore angolo 40
+160.0	Correttore_50	REAL	0.000000e+000	Correttore angolo 50
+164.0	Correttore_60	REAL	0.000000e+000	Correttore angolo 60
+168.0	Correttore_70	REAL	0.000000e+000	Correttore angolo 70
+172.0	Correttore_80	REAL	0.000000e+000	Correttore angolo 80
+176.0	Correttore_90	REAL	0.000000e+000	Correttore angolo 90
+180.0	Correttore_100	REAL	0.000000e+000	Correttore angolo 100
+184.0	Correttore_110	REAL	0.000000e+000	Correttore angolo 110
+188.0	Correttore_120	REAL	0.000000e+000	Correttore angolo 120
+192.0	Correttore_130	REAL	0.000000e+000	Correttore angolo 130
+196.0	Correttore_140	REAL	0.000000e+000	Correttore angolo 140
+200.0	Correttore_150	REAL	0.000000e+000	Correttore angolo 150
+204.0	Correttore_160	REAL	0.000000e+000	Correttore angolo 160
+208.0	Correttore_170	REAL	0.000000e+000	Correttore angolo 170
+212.0	Correttore_180	REAL	0.000000e+000	Correttore angolo 180
+216.0	Correttore_190	REAL	0.000000e+000	Correttore angolo 190
+220.0	Correttore_200	REAL	0.000000e+000	Correttore angolo 200
+224.0	Correttore_210	REAL	0.000000e+000	Correttore angolo 210
+228.0	Correttore_220	REAL	0.000000e+000	Correttore angolo 220
+232.0	Correttore_230	REAL	0.000000e+000	Correttore angolo 230
+236.0	Correttore_240	REAL	0.000000e+000	Correttore angolo 240
+240.0	Correttore_250	REAL	0.000000e+000	Correttore angolo 250
+244.0	Correttore_260	REAL	0.000000e+000	Correttore angolo 260
+248.0	Correttore_270	REAL	0.000000e+000	Correttore angolo 270
+252.0	Correttore_280	REAL	0.000000e+000	Correttore angolo 280

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+256.0	Correttore_290	REAL	0.000000e+000	Correttore angolo 290
+260.0	Correttore_300	REAL	0.000000e+000	Correttore angolo 300
+264.0	Correttore_310	REAL	0.000000e+000	Correttore angolo 310
+268.0	Correttore_320	REAL	0.000000e+000	Correttore angolo 320
+272.0	Correttore_330	REAL	0.000000e+000	Correttore angolo 330
+276.0	Correttore_340	REAL	0.000000e+000	Correttore angolo 340
+280.0	Correttore_350	REAL	0.000000e+000	Correttore angolo 350
+284.0	Correz_uscita_10	REAL	0.000000e+000	Correzione uscita 10 gradi
+288.0	Correz_uscita_20	REAL	0.000000e+000	Correzione uscita 20 gradi
+292.0	Correz_uscita_30	REAL	0.000000e+000	Correzione uscita 30 gradi
+296.0	Descrizione	STRING[20]	''	Descrizione
+318.0	Tipo2	REAL	0.000000e+000	Tipo albero
+322.0	Fresa2	REAL	0.000000e+000	Apparecchiatura di fresatura (1 o 2)
+326.0	Perno2	REAL	0.000000e+000	Numero di perno
+330.0	Diametro2	REAL	0.000000e+000	Diametro perno
+334.0	Raggio2	REAL	1.250000e+002	Raggio fresa
+338.0	Correzione_raggio2	REAL	0.000000e+000	Correzione raggio fresa
+342.0	Eccentrico2	REAL	1.621510e+002	Eccentrico
+346.0	Ingresso_tuffo2	REAL	0.000000e+000	Angolo inserimento entrata tuffo
+350.0	Corr_altezza2	REAL	0.000000e+000	Correzione altezza
+354.0	Corr_X2	REAL	0.000000e+000	Correzione asse X
+358.0	Ang_lav_entrata2	REAL	0.000000e+000	Angolo di lavorazione entrata
+362.0	Velocita_12	REAL	0.000000e+000	Velocità 1
+366.0	Diam_commut_12	REAL	0.000000e+000	Diametro di commutazione 1
+370.0	Velocita_22	REAL	0.000000e+000	Velocità 2
+374.0	Diam_commut_22	REAL	0.000000e+000	Diametro di commutazione 2
+378.0	Velocita_32	REAL	0.000000e+000	Velocità 3
+382.0	Diam_commut_32	REAL	0.000000e+000	Diametro di commutazione 3
+386.0	Velocita_42	REAL	0.000000e+000	Velocità 4
+390.0	Diam_avvio2	REAL	0.000000e+000	Diametro avvio
+394.0	Veloc_rotazione2	REAL	0.000000e+000	Velocità di rotazione
+398.0	Veloc_uscita2	REAL	0.000000e+000	Velocità di uscita
+402.0	Posiz_contropunta_12	REAL	0.000000e+000	Posizione contropunta 1
+406.0	Posiz_contropunta_22	REAL	0.000000e+000	Posizione contropunta 2
+410.0	Quota_lavoro_Z2	REAL	0.000000e+000	Quota di lavoro Z2
+414.0	Corr_quota_Z2	REAL	0.000000e+000	Correttore quota Z2
+418.0	spare22	REAL	0.000000e+000	
+422.0	spare32	REAL	0.000000e+000	
+426.0	spare42	REAL	0.000000e+000	
+430.0	spare52	REAL	0.000000e+000	
+434.0	spare62	REAL	0.000000e+000	
+438.0	spare72	REAL	0.000000e+000	
+442.0	spare82	REAL	0.000000e+000	
+446.0	spare92	REAL	0.000000e+000	
+450.0	spare102	REAL	0.000000e+000	
+454.0	spare112	REAL	0.000000e+000	
+458.0	Correttore_02	REAL	0.000000e+000	Correttore angolo 0
+462.0	Correttore_102	REAL	0.000000e+000	Correttore angolo 10
+466.0	Correttore_202	REAL	0.000000e+000	Correttore angolo 20
+470.0	Correttore_302	REAL	0.000000e+000	Correttore angolo 30
+474.0	Correttore_402	REAL	0.000000e+000	Correttore angolo 40
+478.0	Correttore_502	REAL	0.000000e+000	Correttore angolo 50
+482.0	Correttore_602	REAL	0.000000e+000	Correttore angolo 60
+486.0	Correttore_702	REAL	0.000000e+000	Correttore angolo 70
+490.0	Correttore_802	REAL	0.000000e+000	Correttore angolo 80
+494.0	Correttore_902	REAL	0.000000e+000	Correttore angolo 90
+498.0	Correttore_1002	REAL	0.000000e+000	Correttore angolo 100
+502.0	Correttore_1102	REAL	0.000000e+000	Correttore angolo 110
+506.0	Correttore_1202	REAL	0.000000e+000	Correttore angolo 120
+510.0	Correttore_1302	REAL	0.000000e+000	Correttore angolo 130
+514.0	Correttore_1402	REAL	0.000000e+000	Correttore angolo 140
+518.0	Correttore_1502	REAL	0.000000e+000	Correttore angolo 150
+522.0	Correttore_1602	REAL	0.000000e+000	Correttore angolo 160
+526.0	Correttore_1702	REAL	0.000000e+000	Correttore angolo 170
+530.0	Correttore_1802	REAL	0.000000e+000	Correttore angolo 180
+534.0	Correttore_1902	REAL	0.000000e+000	Correttore angolo 190
+538.0	Correttore_2002	REAL	0.000000e+000	Correttore angolo 200
+542.0	Correttore_2102	REAL	0.000000e+000	Correttore angolo 210
+546.0	Correttore_2202	REAL	0.000000e+000	Correttore angolo 220
+550.0	Correttore_2302	REAL	0.000000e+000	Correttore angolo 230
+554.0	Correttore_2402	REAL	0.000000e+000	Correttore angolo 240
+558.0	Correttore_2502	REAL	0.000000e+000	Correttore angolo 250
+562.0	Correttore_2602	REAL	0.000000e+000	Correttore angolo 260
+566.0	Correttore_2702	REAL	0.000000e+000	Correttore angolo 270
+570.0	Correttore_2802	REAL	0.000000e+000	Correttore angolo 280
+574.0	Correttore_2902	REAL	0.000000e+000	Correttore angolo 290
+578.0	Correttore_3002	REAL	0.000000e+000	Correttore angolo 300
+582.0	Correttore_3102	REAL	0.000000e+000	Correttore angolo 310
+586.0	Correttore_3202	REAL	0.000000e+000	Correttore angolo 320
+590.0	Correttore_3302	REAL	0.000000e+000	Correttore angolo 330
+594.0	Correttore_3402	REAL	0.000000e+000	Correttore angolo 340
+598.0	Correttore_3502	REAL	0.000000e+000	Correttore angolo 350
+602.0	Correz_uscita_102	REAL	0.000000e+000	Correzione uscita 10 gradi

Indirizzo	Nome	Tipo	Valore iniziale	Commento
+606.0	Correz_uscita_202	REAL	0.000000e+000	Correzione uscita 20 gradi
+610.0	Correz_uscita_302	REAL	0.000000e+000	Correzione uscita 30 gradi
=614.0		END_STRUCT		

UDT1002 - <offline>

""

Nome:
Autore:
Data e ora Codice:
Interfaccia:
Lunghezze (blocco / codice / dati): 00000 00000 00000
UNLINKED

Famiglia:
Versione: 0.0
Versione blocco: 2
 19/03/2013 14.58.18
 01/05/2006 08.00.00
 00000 00000 00000

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	Chan	ARRAY[1..10]		
*0.0		STRUCT		
+0.0	FDD	ARRAY[0..15]		Feed disable
*0.1		BOOL		
+2.0	RID	ARRAY[0..15]		Read-in disable
*0.1		BOOL		
+4.0	NCSD	ARRAY[0..15]		NC start disable
*0.1		BOOL		
+6.0	FdStop_1	ARRAY[0..15]		Feed stop GE0axis 1
*0.1		BOOL		
+8.0	FdStop_2	ARRAY[0..15]		Feed stop GE0axis 2
*0.1		BOOL		
+10.0	FdStop_3	ARRAY[0..15]		Feed stop GE0axis 3
*0.1		BOOL		
=12.0		END_STRUCT		
+120.0	Axis	ARRAY[1..31]		
*0.0		STRUCT		
+0.0	FdStop	ARRAY[0..15]		Feed stop axis/spindle 1
*0.1		BOOL		
=2.0		END_STRUCT		
+182.0	ZInfo0	ARRAY[0..63]		
*2.0		WORD		
+310.0	ChanA	ARRAY[1..10]		
*0.0		STRUCT		
+0.0	FDD_5C00xx	ARRAY[0..15]		Feed disable A.no.51000-510015
*0.1		BOOL		
+2.0	FDD_RID_5C01xx	ARRAY[0..31]		Feed and read-in disable A.no.510100-510131
*0.1		BOOL		
+6.0	RID_5C02xx	ARRAY[0..31]		Read-in disable A.no.510200-510231
*0.1		BOOL		
+10.0	NCSD_5C03xx	ARRAY[0..15]		NC start disable A.no.510300-510315
*0.1		BOOL		
+12.0	FdStop_1_5C11xx	ARRAY[0..15]		Feed stop GE0axis 1 A.no.511100-511115
*0.1		BOOL		
+14.0	FdStop_2_5C12xx	ARRAY[0..15]		Feed stop GE0axis 2 A.no.511200-511215
*0.1		BOOL		
+16.0	FdStop_3_5C13xx	ARRAY[0..15]		Feed stop GE0axis 3 A.no.511300-511315
*0.1		BOOL		
=18.0		END_STRUCT		
+490.0	AxisA	ARRAY[1..32]		
*0.0		STRUCT		
+0.0	AAFdStop60AAxx	ARRAY[0..15]		Feed stop axis/spindle
*0.1		BOOL		
=2.0		END_STRUCT		
+554.0	UserA	ARRAY[0..31]		
*0.0		STRUCT		
+0.0	A70UUxx	ARRAY[0..63]		Alarm 700000-700063 (user area 0)
*0.1		BOOL		
=8.0		END_STRUCT		
=810.0		END_STRUCT		

UDT1071 - <offline>

"""

Nome: **Famiglia:**
Autore: **Versione:** 0.0
Versione blocco: 2
Data e ora Codice: 19/03/2013 14.58.18
Interfaccia: 12/03/2010 08.00.00
Lunghezze (blocco / codice / dati): 00000 00000 00000
UNLINKED

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	MTIF	ARRAY[1..16]		
*0.0		STRUCT		
+0.0	MtType	INT	0	
+2.0	MtPlaces	INT	0	
+4.0	MtDistance	REAL	0.000000e+000	
+8.0	MtNum	INT	0	MT-No. to be positioned to
+10.0	MtPlaceNum	INT	0	MT-PlaceNo. ~
+12.0	ToolHolder	INT	0	TH-No as reference for MT-positioning
+14.0	IF	ARRAY[1..3]		
*0.0		STRUCT		
+0.0	reserved	INT	0	reserved
=2.0		END_STRUCT		
=20.0		END_STRUCT		
=320.0		END_STRUCT		

UDT1072 - <offline>

"""

Nome: Famiglia:
Autore: Versione: 0.0
Data e ora Codice: Versione blocco: 2
 19/03/2013 14.58.18
Interfaccia: 12/03/2010 08.00.00
Lunghezze (blocco / codice / dati): 00000 00000 00000
UNLINKED

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	MTIF	ARRAY[1..16]		
*0.0		STRUCT		
+0.0	MtType	INT	0	
+2.0	MtPlaces	INT	0	
+4.0	MtDistance	REAL	0.000000e+000	
+8.0	MtNumNew	INT	0	MT-No. new Tool
+10.0	MtPlaceNumNew	INT	0	MtoolPlaceNum ~
+12.0	MtNumOld	INT	0	MT-No. old Tool
+14.0	MtPlaceNumOld	INT	0	MtoolPlaceNum ~
+16.0	LocType	INT	0	Tool new: location type
+18.0	SLeft	INT	0	Tool new: size left
+20.0	SRight	INT	0	Tool new: size right
+22.0	STop	INT	0	Tool new: size top
+24.0	SBottom	INT	0	Tool new: size bottom
+26.0	ToolInBuff	BOOL	FALSE	ID for tools in buffer
+26.1	IgnoreDisab	BOOL	FALSE	Ignore disabled
+26.2	TBUnloaded	BOOL	FALSE	To be unloaded
+26.3	TBLoaded	BOOL	FALSE	To be loaded
+26.4	MasterTool	BOOL	FALSE	Master tool
+26.5	n26_5	BOOL	FALSE	reserved
+26.6	n26_6	BOOL	FALSE	reserved
+26.7	HandTool	BOOL	FALSE	Hand tool
+27.0	ActTool	BOOL	FALSE	Active tool
+27.1	ToolEnabl	BOOL	FALSE	Tool enabled
+27.2	ToolDisab	BOOL	FALSE	Tool disabled
+27.3	Measured	BOOL	FALSE	Tool measured
+27.4	Prewarn	BOOL	FALSE	Prewarning limit reached
+27.5	ToolChange	BOOL	FALSE	Tool being changed
+27.6	FixedLoc	BOOL	FALSE	Tool fixed location coded
+27.7	ToolUsed	BOOL	FALSE	Tool was in use
+28.0	T_no	INT	0	Tool new: T no.
+30.0	ToolHolder	INT	0	TH-No as tool compensation reference
+32.0	MtMyMag	INT	0	MtoolNumber the tool is loaded onto
+34.0	MtMyPlace	INT	0	MtoolPlaceNum ~
+36.0	IF	ARRAY[1..7]		
*0.0		STRUCT		
+0.0	reserved	INT	0	reserved
=2.0		END_STRUCT		
=50.0		END_STRUCT		
=800.0		END_STRUCT		

UDT1073 - <offline>

""

Nome: Famiglia:
Autore: Versione: 0.0
Data e ora Codice: Versione blocco: 2
 19/03/2013 14.58.18
Interfaccia: 12/03/2010 08.00.00
Lunghezze (blocco / codice / dati): 00000 00000 00000
UNLINKED

Proprietà dell'oggetto:

S7_language 9(1) Inglese (Stati Uniti) 09/12/2014 12.08.08

Indirizzo	Nome	Tipo	Valore iniziale	Commento
0.0		STRUCT		
+0.0	MTIF	ARRAY[1..16]		
*0.0		STRUCT		
+0.0	MtType	INT	0	
+2.0	MtPlaces	INT	0	
+4.0	MtDistance	REAL	0.000000e+000	
+8.0	MtNumNew	INT	0	MT-No. new Tool
+10.0	MtPlaceNumNew	INT	0	MtoolPlaceNum ~
+12.0	MtNumOld	INT	0	MT-No. old Tool
+14.0	MtPlaceNumOld	INT	0	MtoolPlaceNum ~
+16.0	LocType	INT	0	Tool new: location type
+18.0	SLeft	INT	0	Tool new: size left
+20.0	SRight	INT	0	Tool new: size right
+22.0	STop	INT	0	Tool new: size top
+24.0	SBottom	INT	0	Tool new: size bottom
+26.0	ToolInBuff	BOOL	FALSE	ID for tools in buffer
+26.1	IgnoreDisab	BOOL	FALSE	Ignore disabled
+26.2	TBUnloaded	BOOL	FALSE	To be unloaded
+26.3	TBLoaded	BOOL	FALSE	To be loaded
+26.4	MasterTool	BOOL	FALSE	Master tool
+26.5	n26_5	BOOL	FALSE	reserved
+26.6	n26_6	BOOL	FALSE	reserved
+26.7	HandTool	BOOL	FALSE	Hand tool
+27.0	ActTool	BOOL	FALSE	Active tool
+27.1	ToolEnabl	BOOL	FALSE	Tool enabled
+27.2	ToolDisab	BOOL	FALSE	Tool disabled
+27.3	Measured	BOOL	FALSE	Tool measured
+27.4	Prewarn	BOOL	FALSE	Prewarning limit reached
+27.5	ToolChange	BOOL	FALSE	Tool being changed
+27.6	FixedLoc	BOOL	FALSE	Tool fixed location coded
+27.7	ToolUsed	BOOL	FALSE	Tool was in use
+28.0	T_no	INT	0	Tool new: T no.
+30.0	ToolHolder	INT	0	TH-No as tool compensation reference
+32.0	MtMyMag	INT	0	MtoolNumber the tool is loaded onto
+34.0	MtMyPlace	INT	0	MtoolPlaceNum ~
+36.0	IF	ARRAY[1..7]		
*0.0		STRUCT		
+0.0	reserved	INT	0	reserved
=2.0		END_STRUCT		
=50.0		END_STRUCT		
=800.0		END_STRUCT		