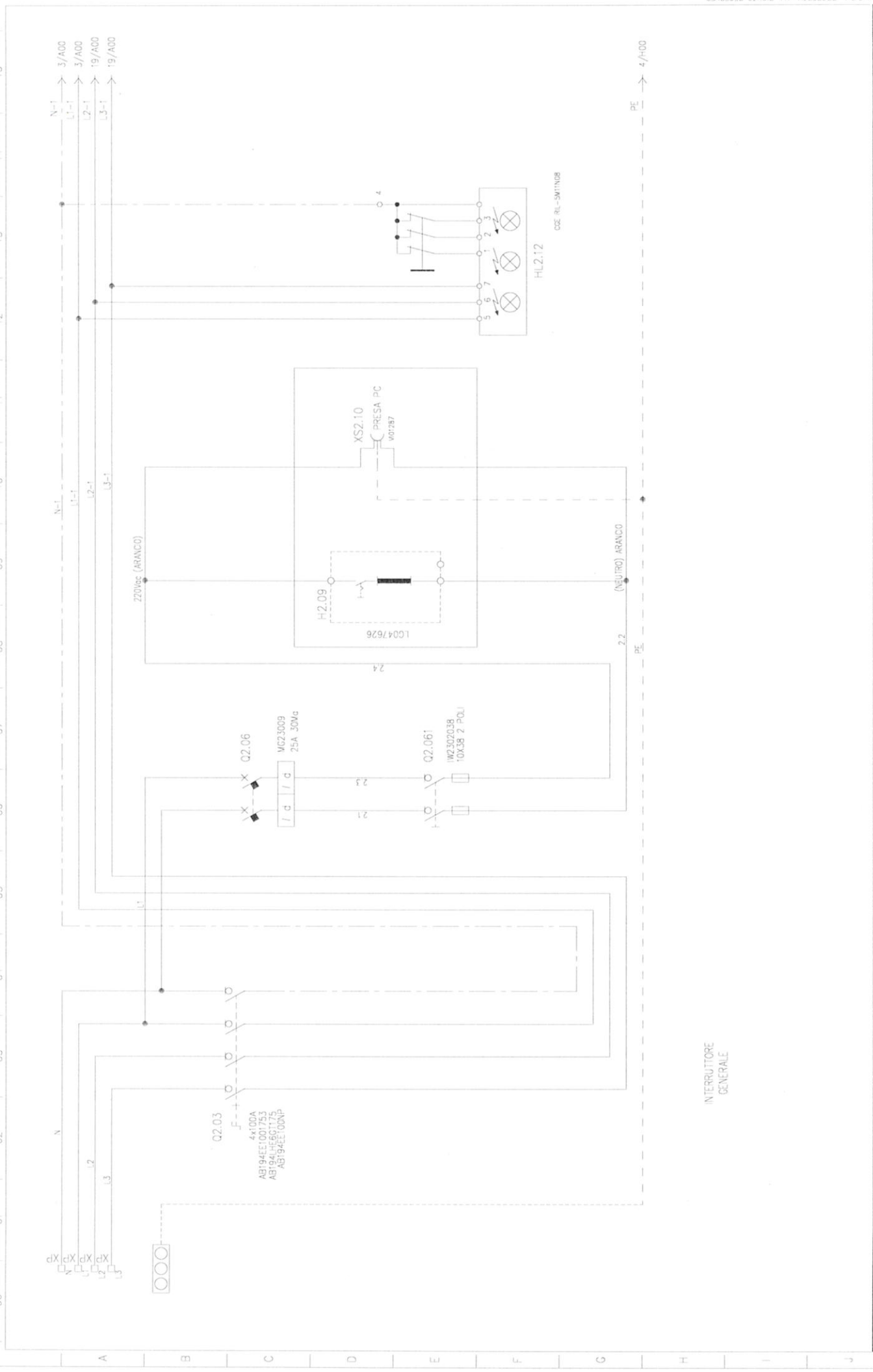


BOARD SUMMARY TABLE

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N° DISCENDI FILE: DRAW NR./FILE: 10/355	DATA: DATE: 08/09/2010	COMMESSA: PROJECT NR.: 234/10	MATRICOLA: BOARD NR.: 100285	N° DICHIARAZIONE: DECLARATION NR.: 6834	SOFTWARE PLC NR.: SOFTWARE PLC NR.: 02310-VL.PLC.r00
 Registration Number: IT - 21071 IGQ 2112	S.p.A. IT - 21071 IGQ 2112	IMPIANTI TECNOLOGICI - AUTOMAZIONE INDUSTRIALE	FIAMM S.p.A. Avezzano (AQ)	TERVOSALDATRICE 2	02310-VL.PLC.r00
 S.p.A.	Via Micheline 2, 37030 Colognola ai Colli - Verona Tel. 045/7650677 E.mail: tecnoini@tecnoini.it	IMPIANTI TECNOLOGICI - AUTOMAZIONE INDUSTRIALE	FIAMM S.p.A. Avezzano (AQ)	TERVOSALDATRICE 2	02310-VL.PLC.r00
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INTERRUTTORE
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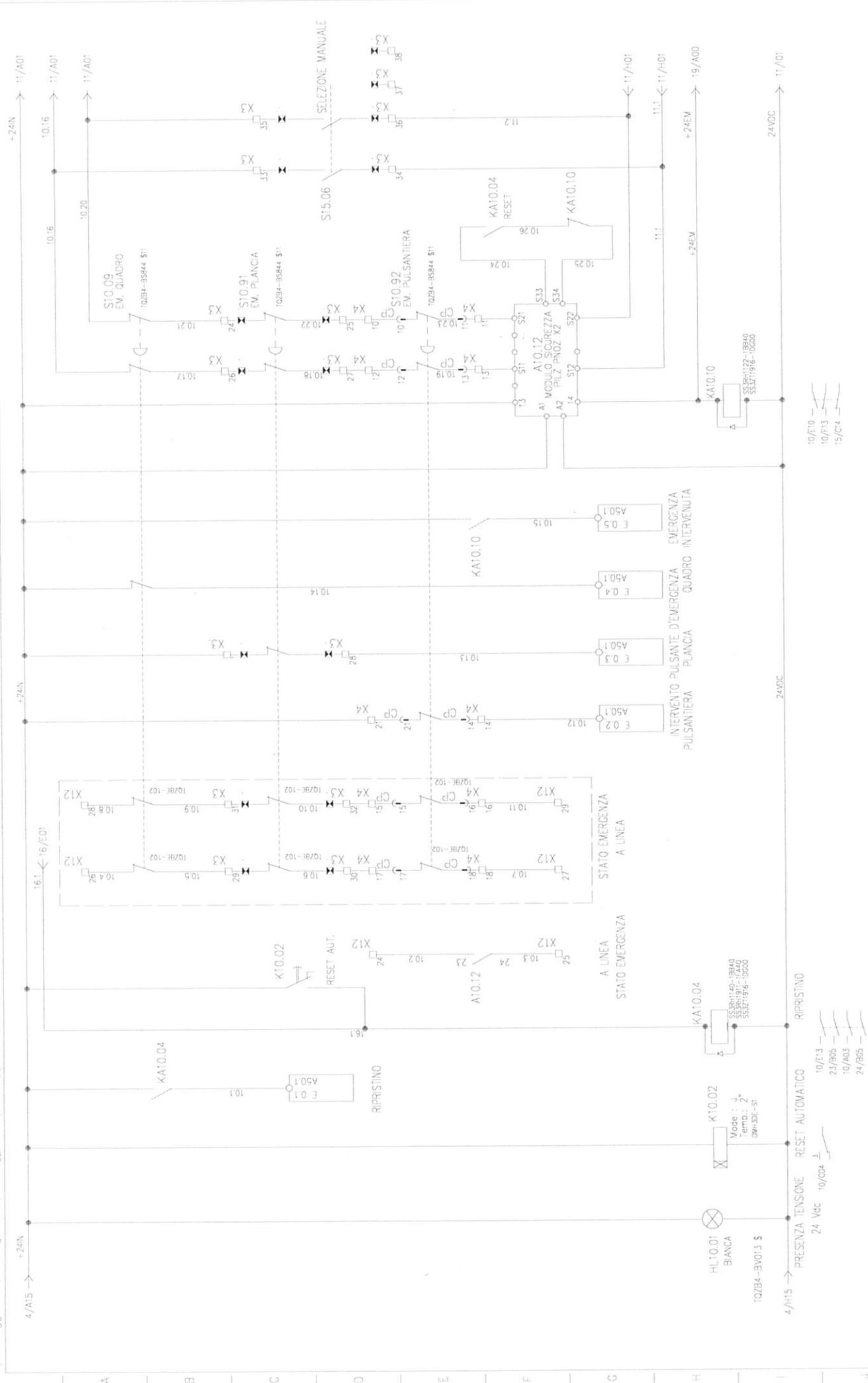
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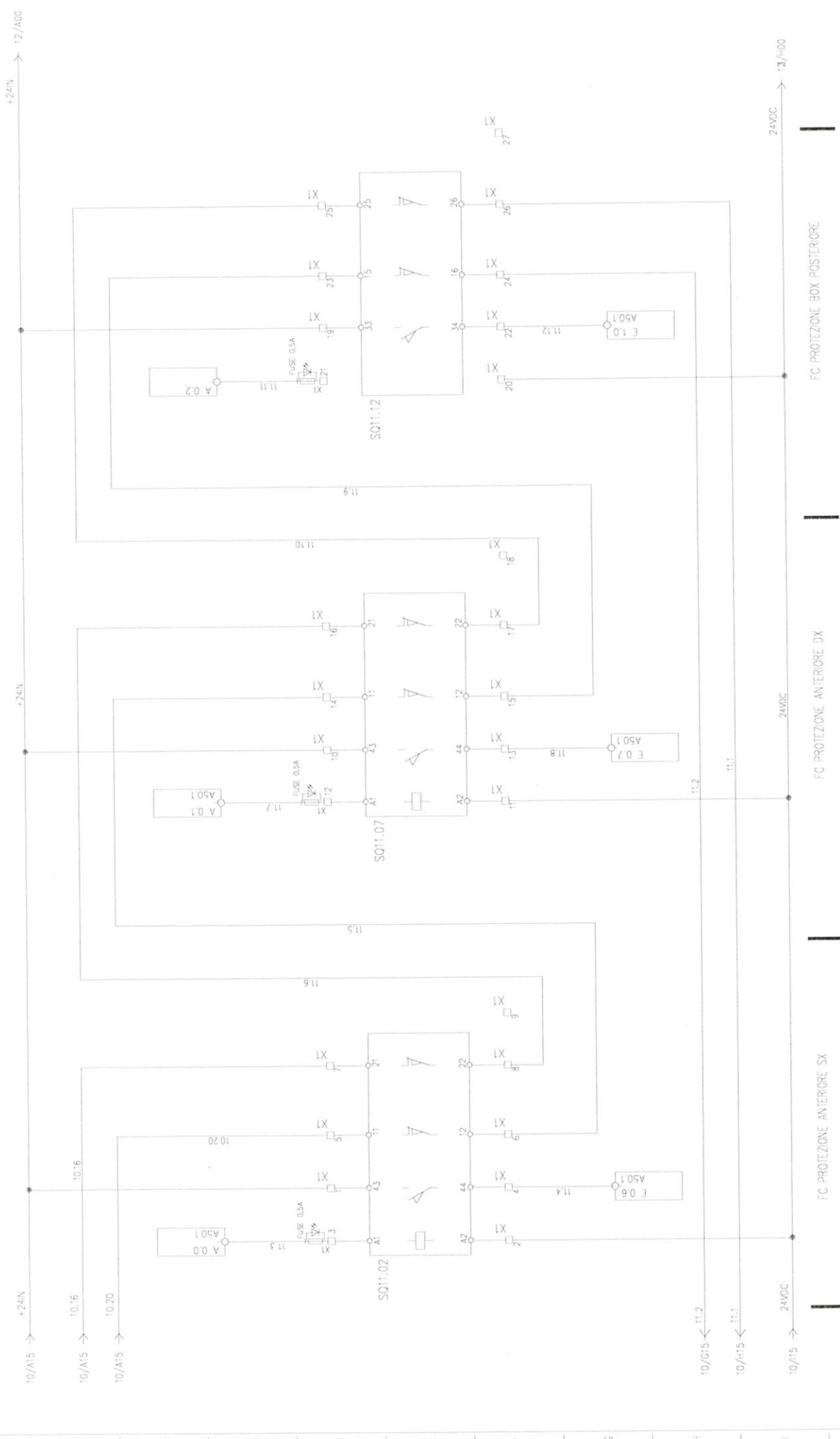
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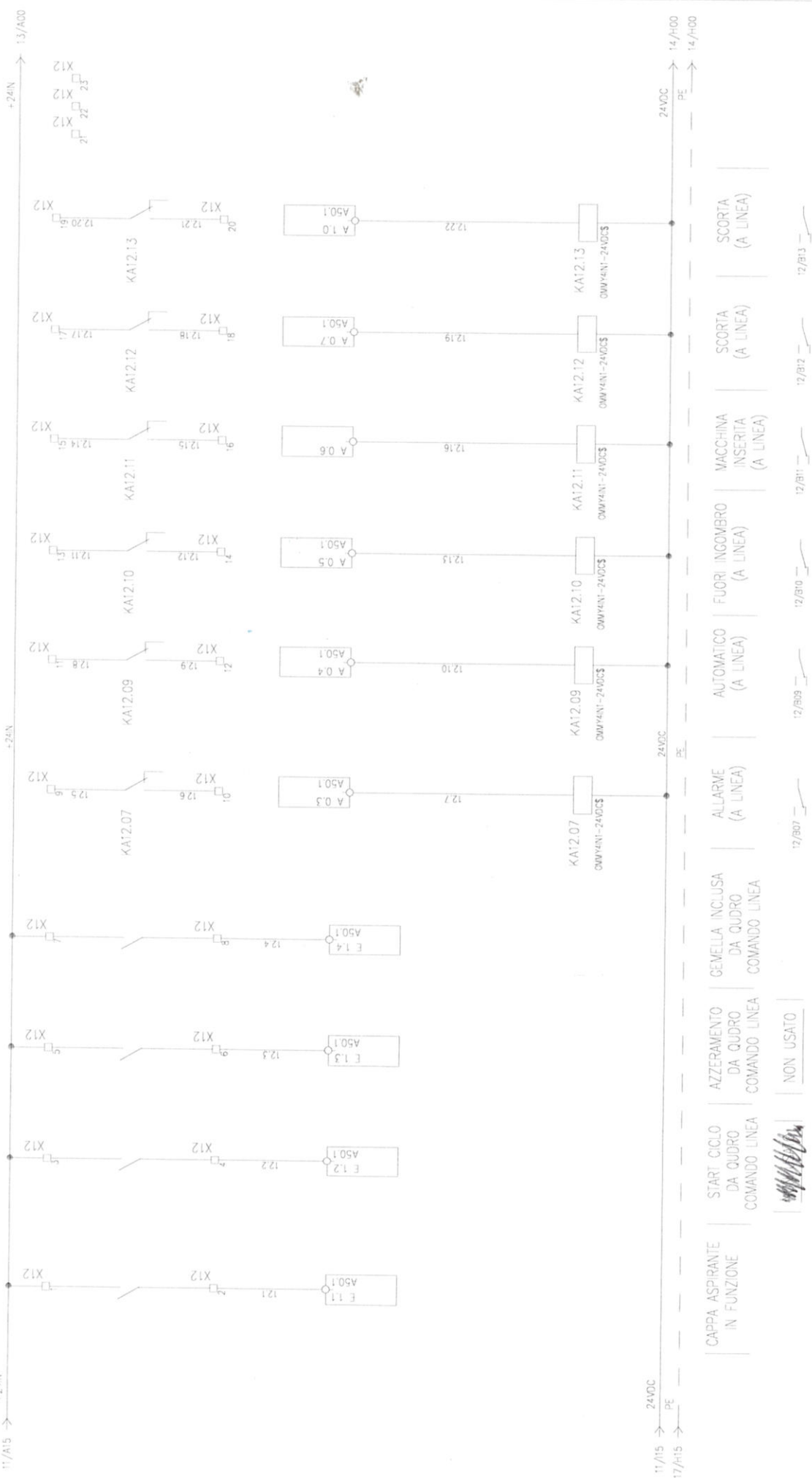
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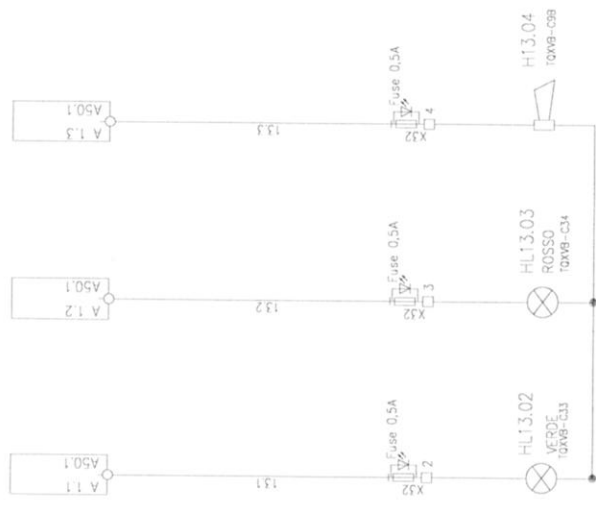
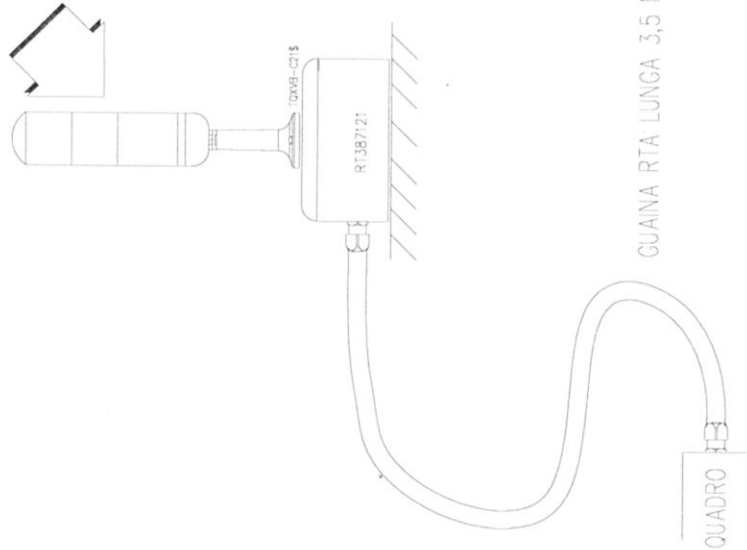
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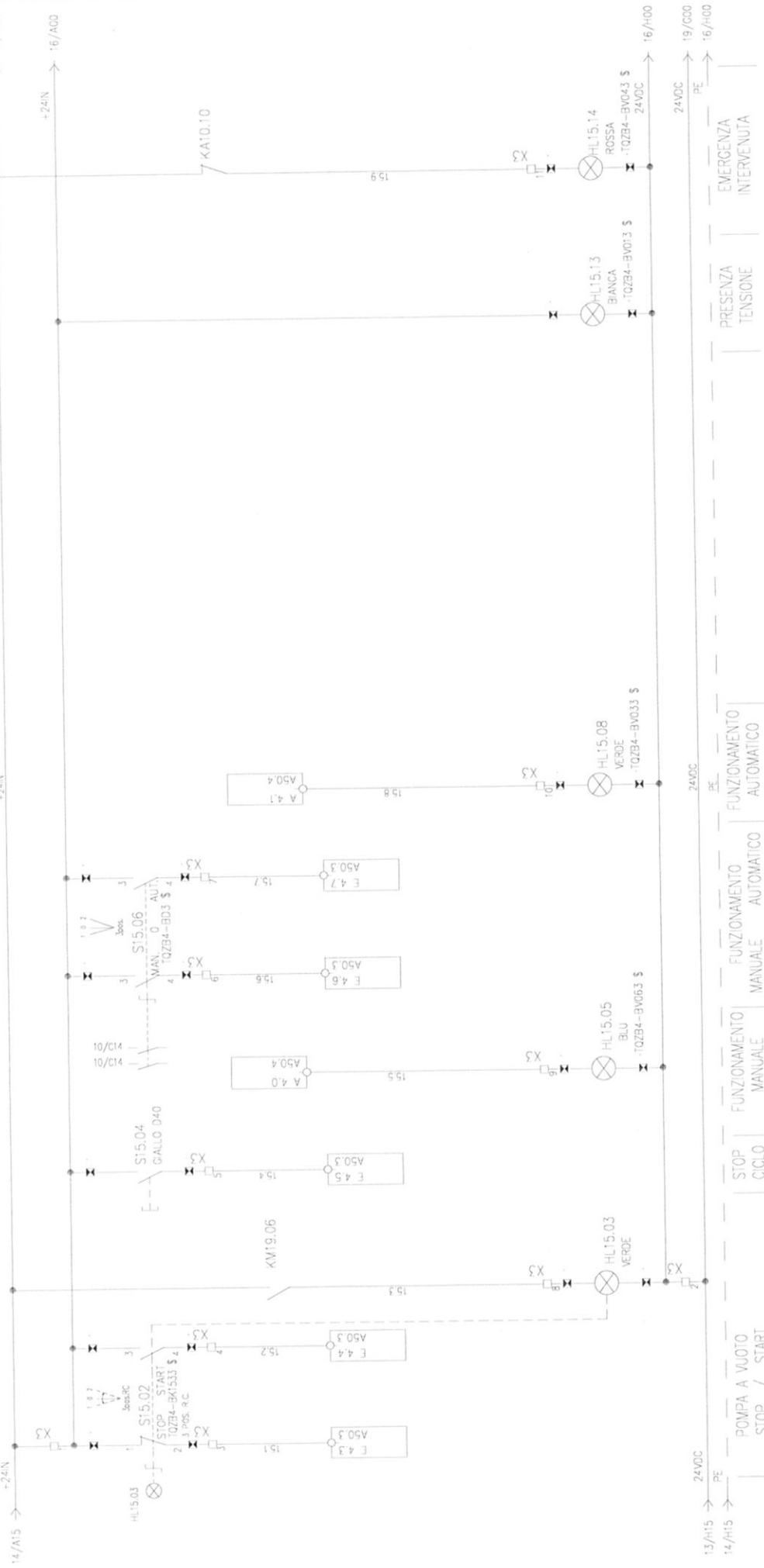
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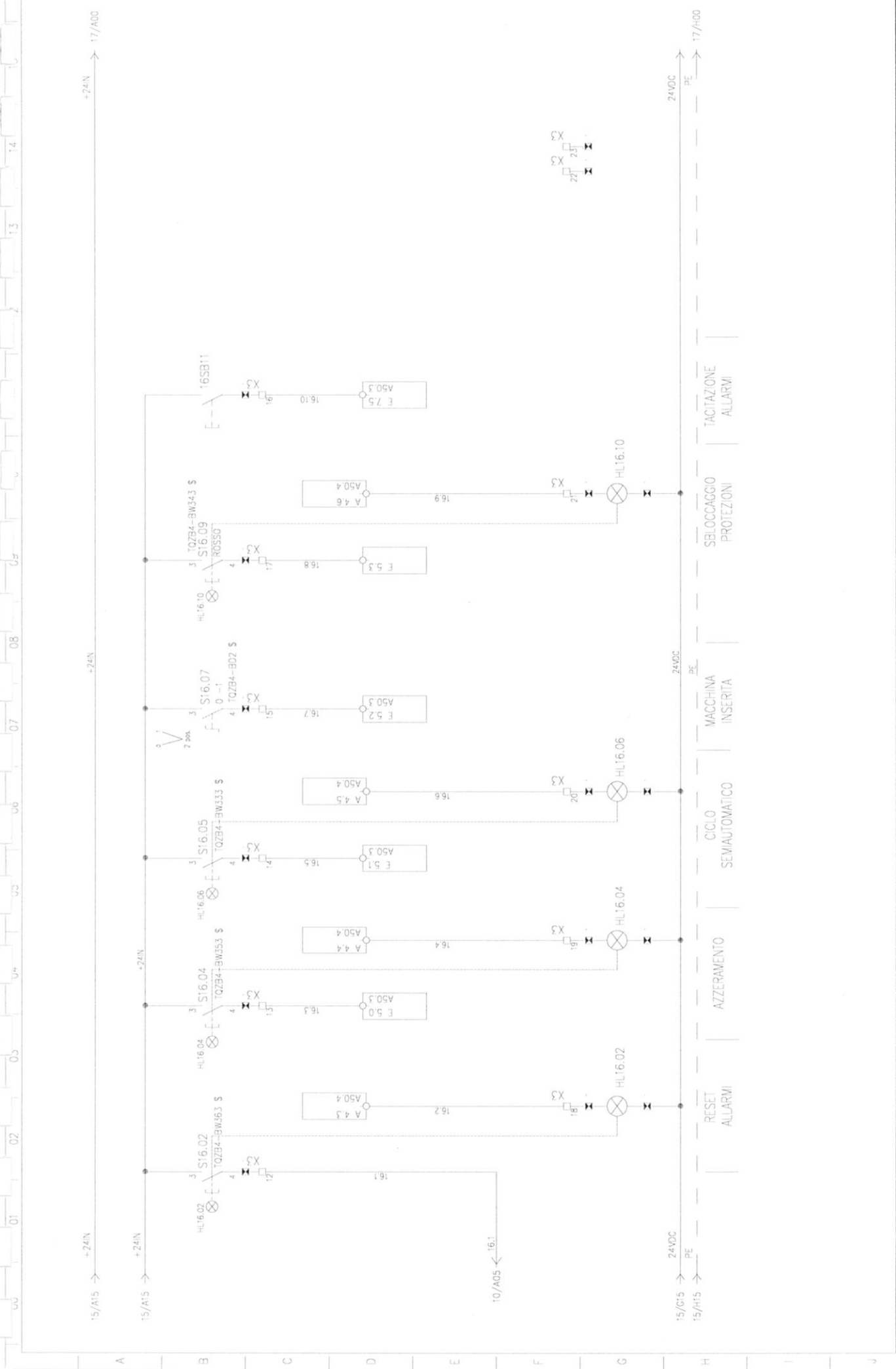
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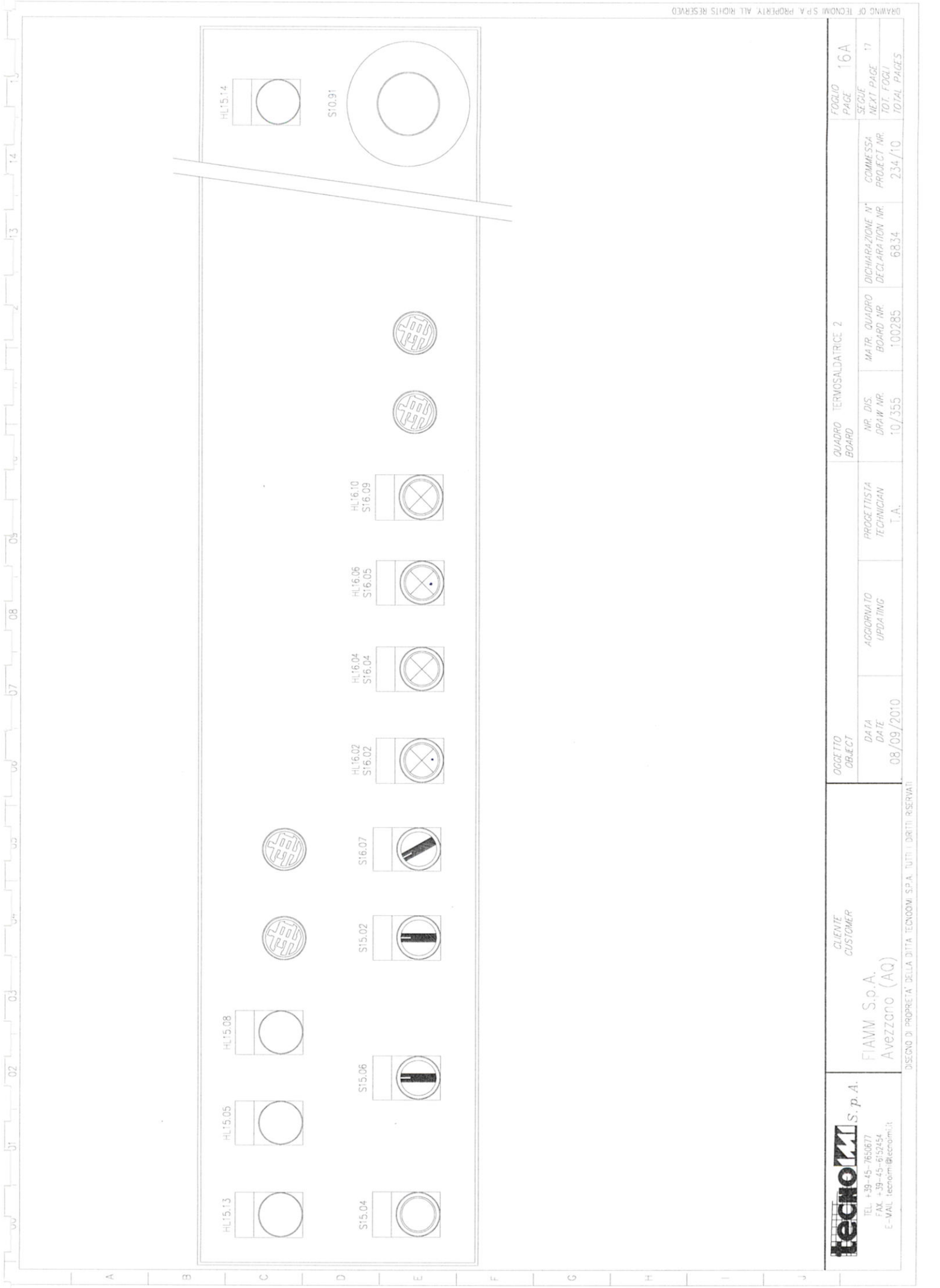
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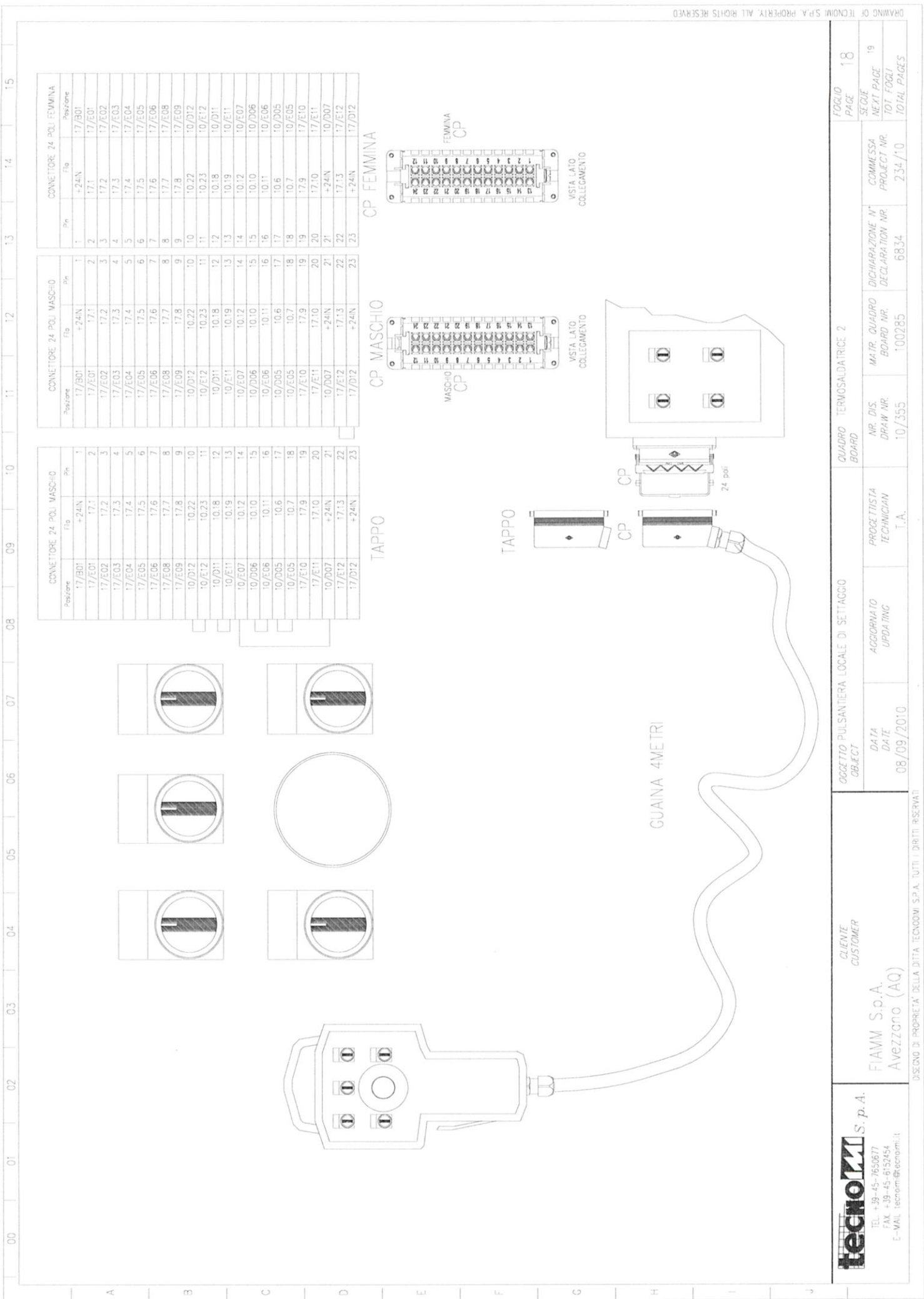
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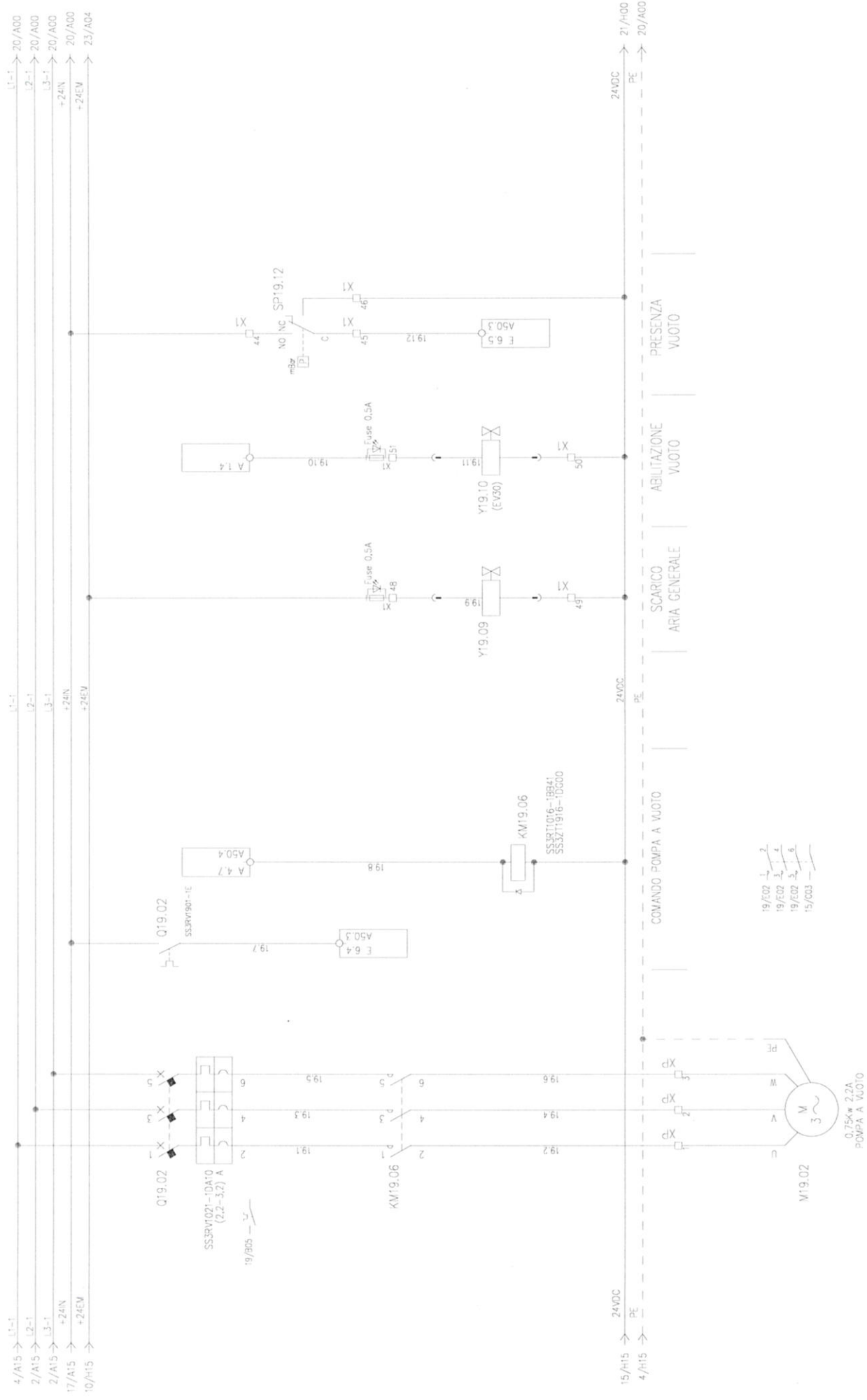
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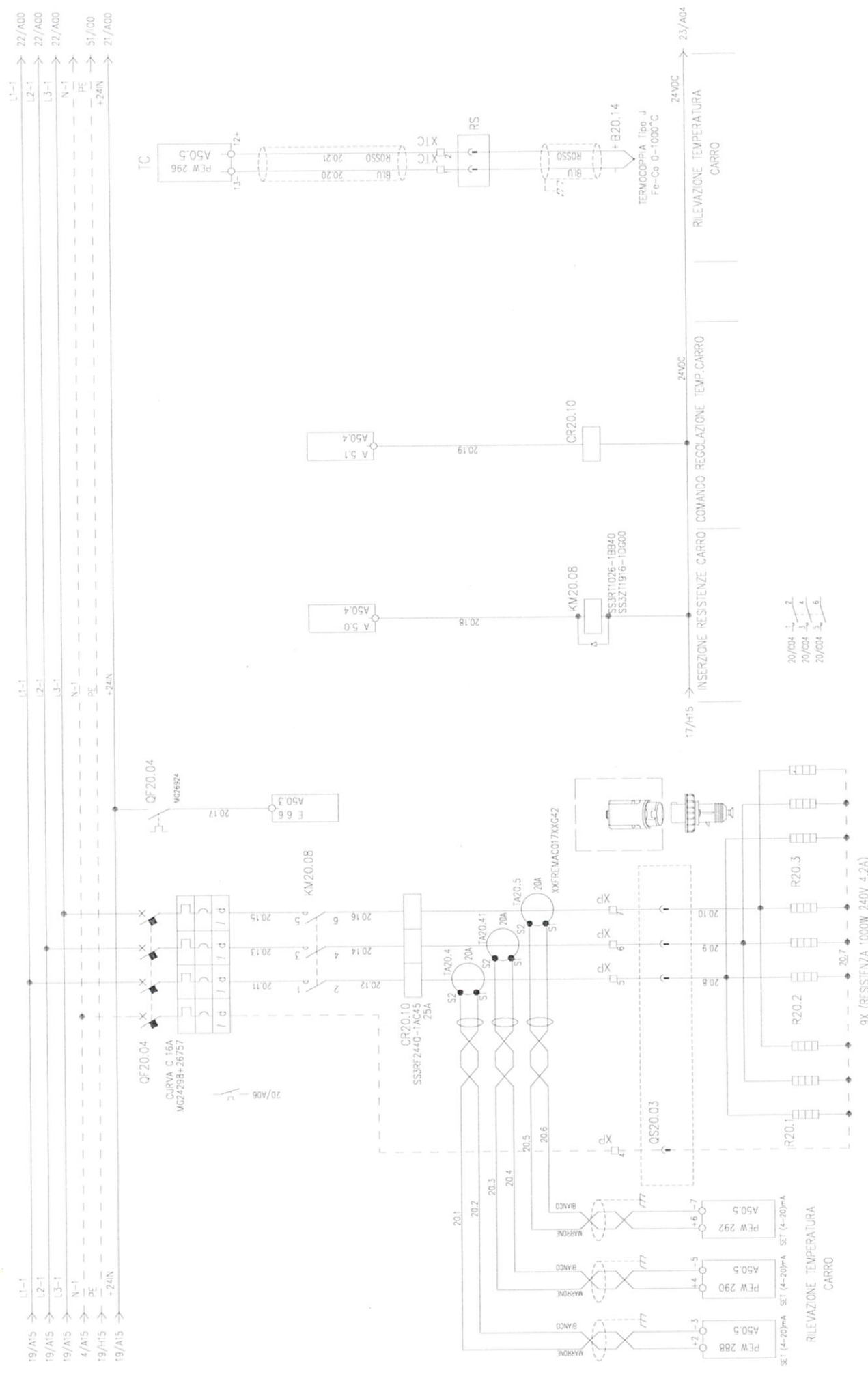
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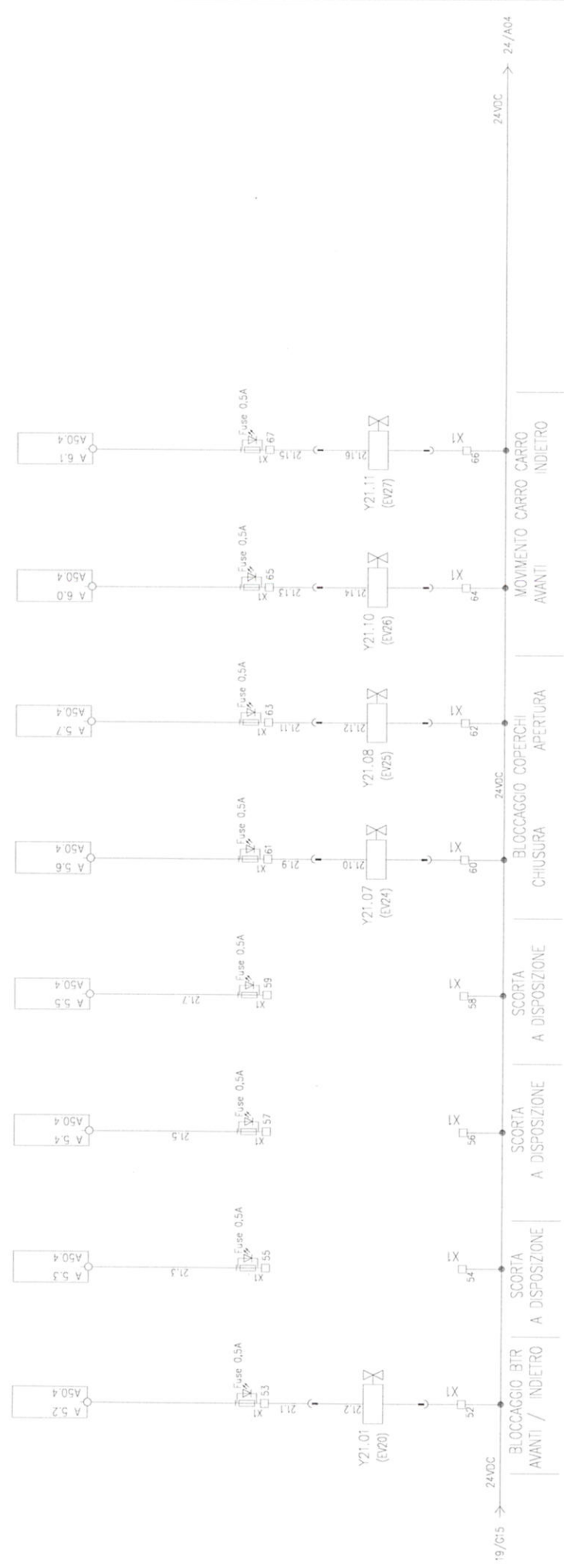
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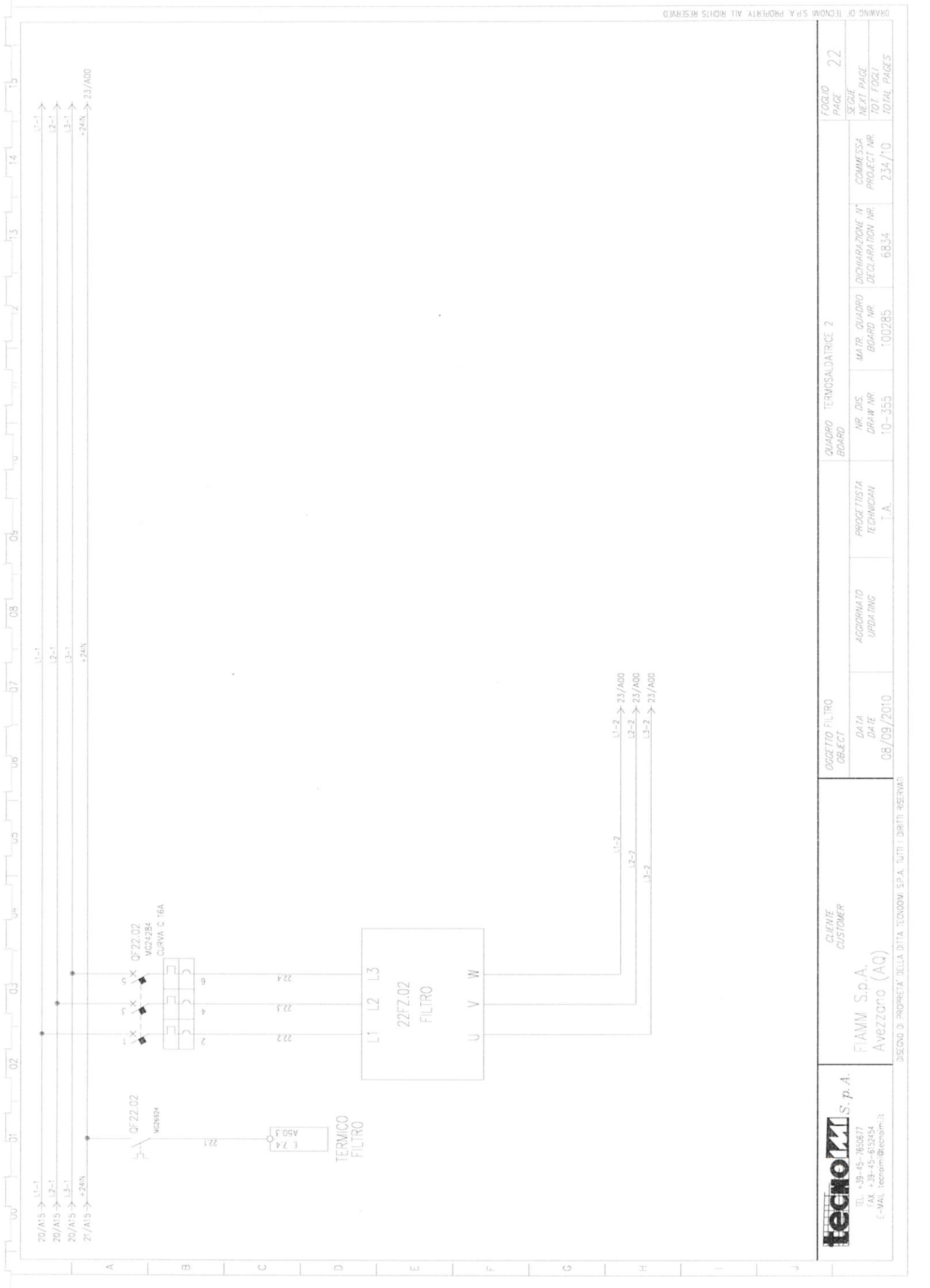
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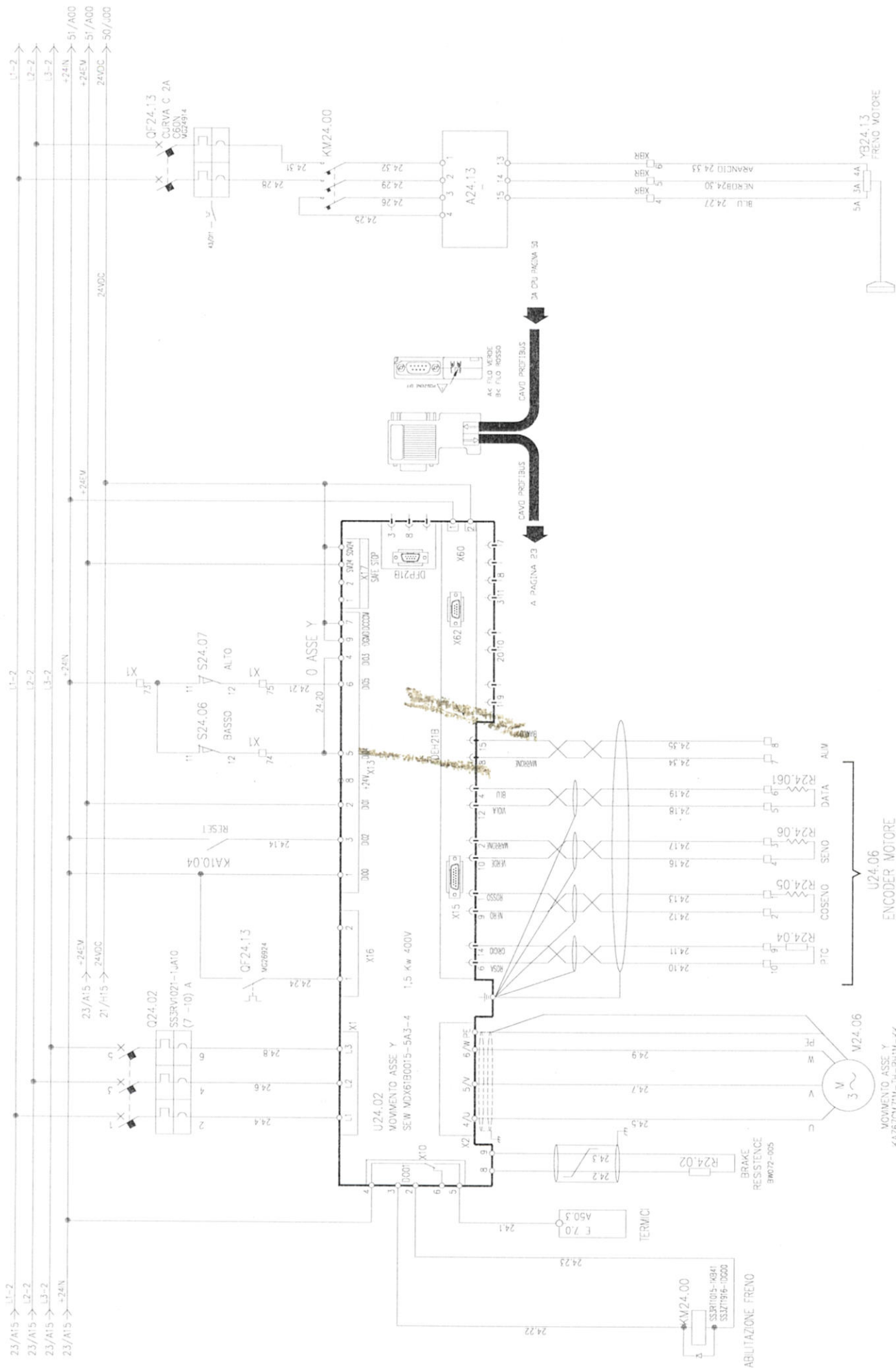


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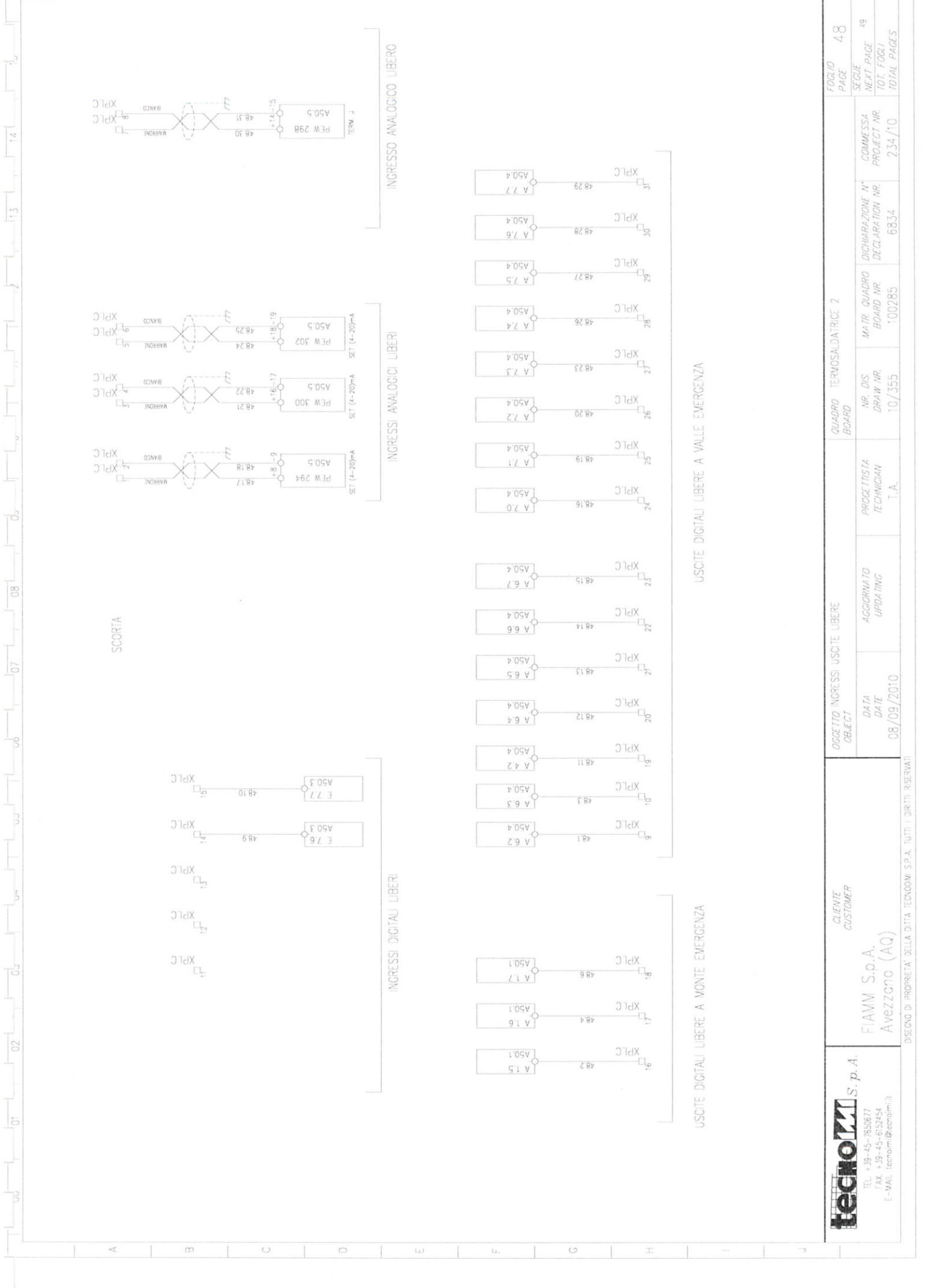


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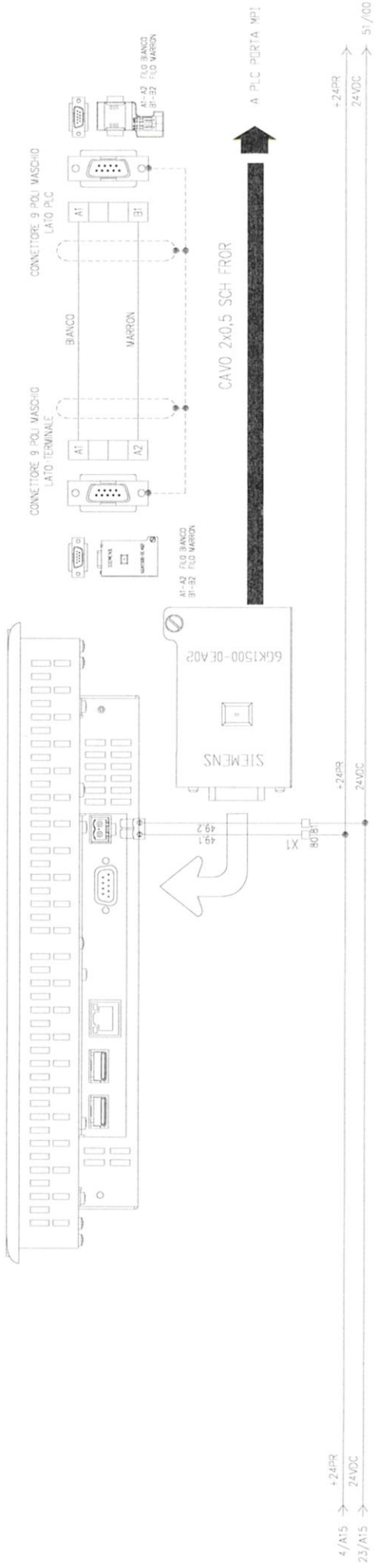
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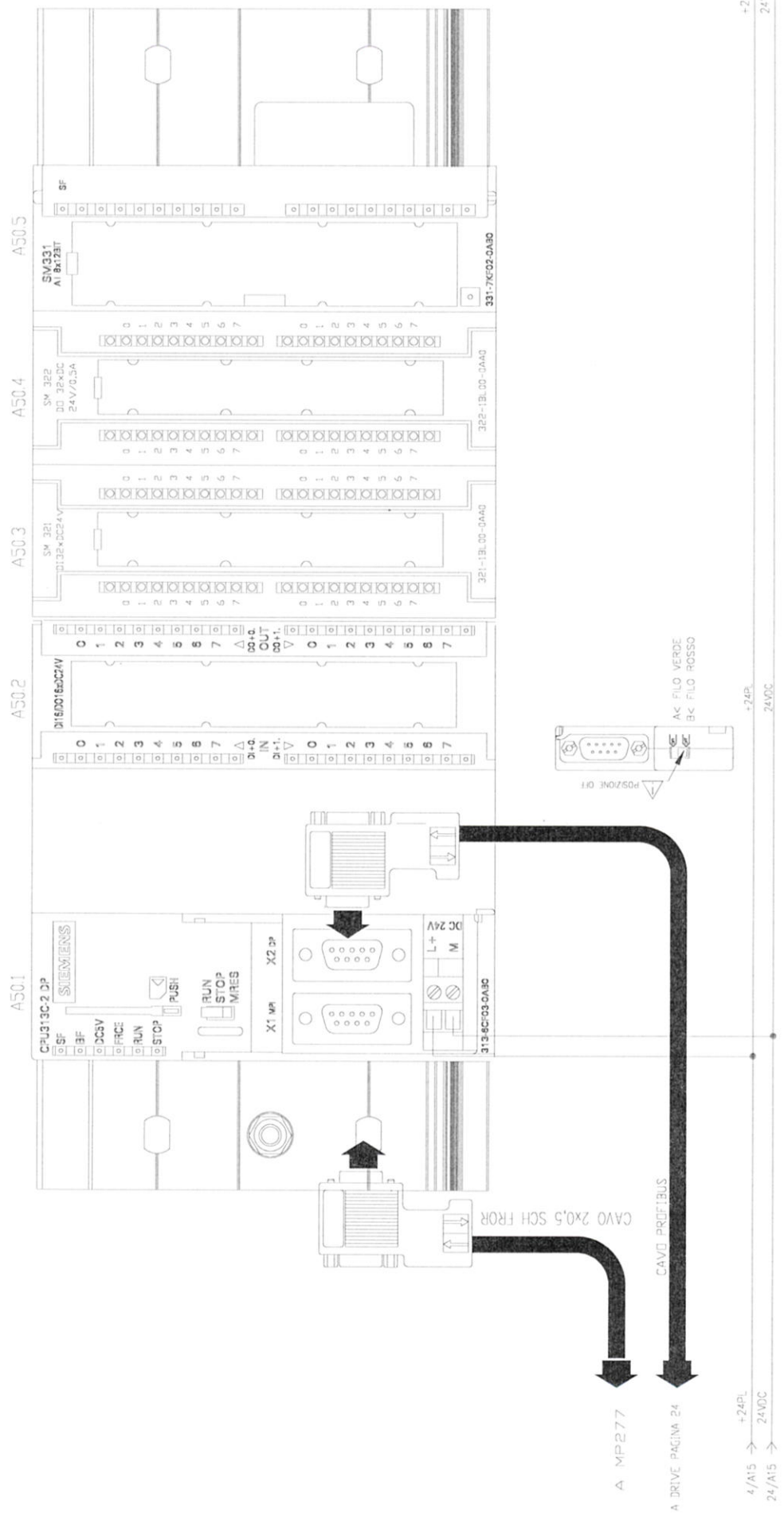
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FIAMM S.p.A. Avezzano (AQ)		DICHIAZIONE N° DECLARATION NR.		SEGUIE NEXT PAGE	49
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DISCIZIONE DI PROPRIETÀ DELLA DITTA TECNOMI S.p.A. TUTTI I DIRITTI RISERVATI		NR. DIS. DRAW NR.		TOT. FOGLI TOTAL PAGES	6834
		PROGETTISTA TECHNICIAN			
		AGGIORNATO UPDATING			
		DATA DATE			
		08/09/2010			
		T.A.			



tecnom S.p.A. TEL. +39-45-7650671 FAX +39-45-6152454 E-MAIL: tecnom@tecnom.it	CLIENTE CUSTOMER FIAMM S.p.A. Avezzano (AQ)		OGGETTO PANNELLO OPERATORE OBJECT		QUADRO BOARD T.A.		TERMOALDATRICE 2 BOARD NR. 100285		DICHIARAZIONE N° DECLARATION NR. 6834		COMMESSA PROJECT NR. 234/10		FOGLIO PAGE 49
	DATA DATE 08/09/2010		AGGIORNATO UPDATING		PROGETTISTA TECHNICIAN T.A.		NR. DIS. DRAW NR. 10/355		MATR. QUADRO BOARD NR. 100285		SEQUIE NEXT PAGE 50		TOT. FOGLI TOTAL PAGES

01 02 03 04 05 06 07 08 09 10 11 12 13 14

A B C D E F G H I J



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E-MAIL tecnom@tecnom.it

CLIENTE
CUSTOMER
FIAMM S.p.A.
Avezzano (AQ)

OGGETTO CONFIGURAZIONE HARDWARE PLC
OBJECT
DATA DATE
08/09/2010

PROGETTISTA
TECHNICIAN
T.A.

NR. DIS.
DRAW NR.
10/355

MATR. QUADRO
BOARD NR.
100285

DICHIARAZIONE N°
DECLARATION NR.
6834

COMMESSA
PROJECT NR.
234/10

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TOTAL PAGES

DRAWING OF TECNOM S.P.A. PROPERTY. ALL RIGHTS RESERVED

24/A15 → +24EV
24/A15 → +24N

+24EV
+24N

+24EV → 52/A00
+24N →

A

B

C

D

E

F

G

H

I

J

A50.2

Q19.02/Q4.03/KA10.2/KM19.06/QF20.04/...

KA10.04	4/C12	E 0.0	+24N	11.3	A 0.0	11/C02	X1: 3
X4: 14	10/C03	E 0.1	10.1	11.7	A 0.1	11/C07	X1: 12
X3: 28	10/G07	E 0.2	10.12	11.11	A 0.2	11/C11	X1: 21
28SB08	10/G08	E 0.3	10.13	12.7	A 0.3	12/D07	KA12.07
KA10.04	10/G09	E 0.4	10.14	12.10	A 0.4	12/D09	KA12.09
X2: 4	10/G10	E 0.5	10.15	12.13	A 0.5	12/D10	KA12.10
X1: 13	11/G02	E 0.6	11.4	12.16	A 0.6	12/D11	KA12.11
	11/G07	E 0.7	11.8	12.19	A 0.7	12/D12	KA12.12

X1: 22	11/G12	E 1.0	11.12	12.22	A 1.0	12/D13	KA12.13
X12: 2	12/D02	E 1.1	12.1	13.1	A 1.1	13/C02	X32: 2
X12: 4	12/D03	E 1.2	12.2	13.2	A 1.2	13/C03	X32: 3
X12: 6	12/D04	E 1.3	12.3	13.3	A 1.3	13/C04	X32: 4
X12: 8	12/D06	E 1.4	12.4	19.10	A 1.4	19/C10	X1: 51
X1: 32	14/E03	E 1.5	14.1	48.2	A 1.5	48/F02	XPLC: 8
X1: 35	14/E04	E 1.6	14.2	48.4	A 1.6	48/F02	XPLC: 9
X1: 37	14/E07	E 1.7	14.3	48.6	A 1.7	48/F03	XPLC: 10

CPU 313
313-6CF03-0AB0

49/J15 → 24VDC

20/A15 → PE

24VDC

24VDC

PE

53/101

52/100

tecnom S.p.A.

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CLIENTE
CUSTOMER

FIAMM S.p.A.
Avezzano (AQ)

OGGETTO SCHEDE PLC
OBJECT

DATA DATE
08/09/2010

AGGIORNATO
UPDATING

PROGETTISTA
TECHNICIAN

NR. DIS.
DRAW NR.

10/355

QUADRO
BOARD

NR. DIS.
DRAW NR.

100285

MATR. QUADRO
BOARD NR.

6834

DICHIARAZIONE N°
DECLARATION NR.

234/10

COMMESSA
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TOT. FOGLI
TOTAL PAGES

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DRAWING OF TECNOM S.P.A. PROPERTY ALL RIGHTS RESERVED

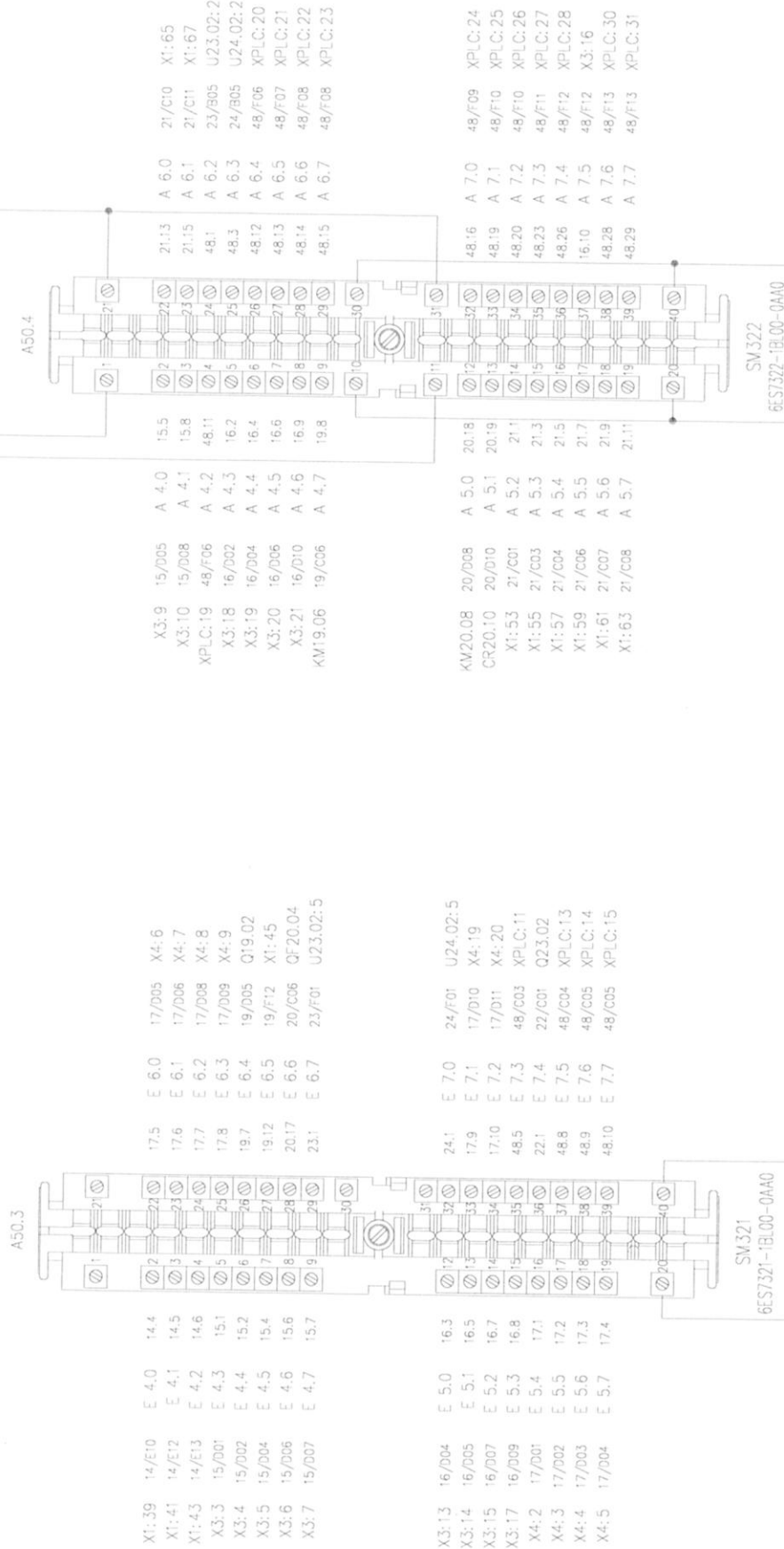
DISEGNO DI PROPRIETA' DELLA DITTA TECNOM S.P.A. TUTTI I DIRITTI RISERVATI

51/A15 → +24EV
24/A15 → +24N

+24EV
+24N

+24EV
+24N

A B C D E F G H I J



50/A15 → 24VDC

24VDC

24VDC

51/A15 → PE

PE

PE

53/A01

tecnom S.p.A.
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CLIENTE
CUSTOMER

FIAMM S.p.A.
AVEZZANO (AQ)

OGGETTO SCHEMA PLC
OBJECT

DATA
DATE
08/09/2010

AGGIORNATO
UPDATING

PROGETTISTA
TECHNICIAN
T.A.

QUADRO
BOARD

NR. DIS.
DRAW NR.
10/355

MATR. QUADRO
BOARD NR.
100285

DICHIARAZIONE N°
DECLARATION NR.
6834

COMMESSA
PROJECT NR.
234/10

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TOT. FOGLI
TOTAL PAGES

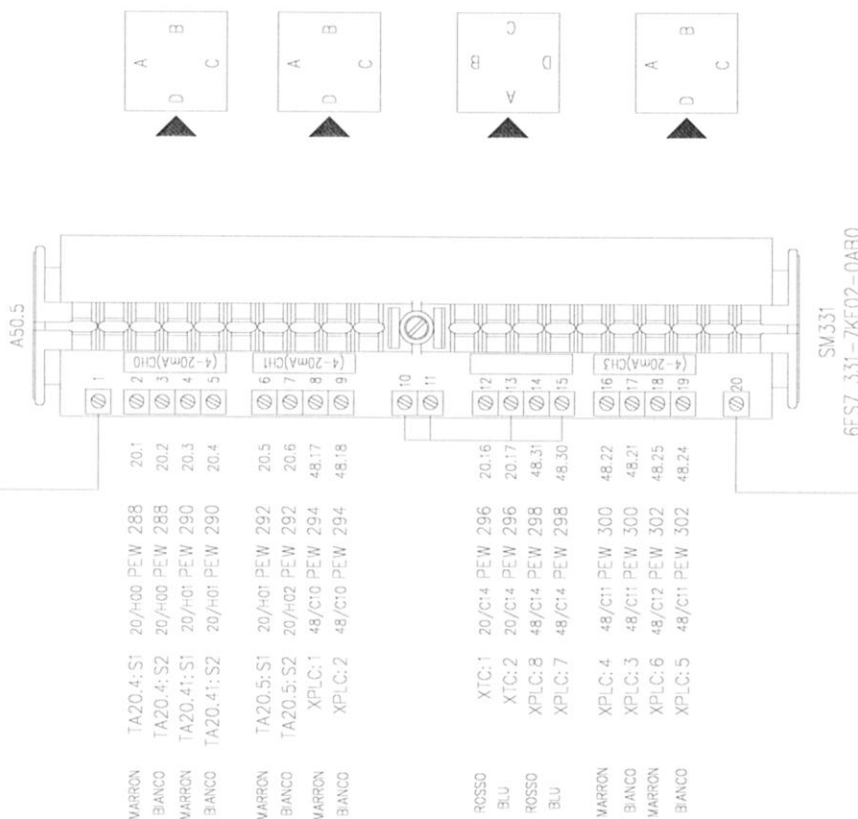
DISSEGNO DI PROPRIETÀ DELLA DITTA TECNOM S.P.A. TUTTI I DIRITTI RISERVATI

DRAWING OF TECNOM S.P.A. PROPERTY ALL RIGHTS RESERVED

50/115 → +24V_{PL}

+24V_{PL}

→ -24V_{PL}



51/115 → 24VDC
52/115 → PE

24VDC

→ PE

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CLIENTE
CUSTOMER
FIAMM S.p.A.
Avezzano (AQ)

OGGETTO SCHEDE PLC
OBJECT
DATA DATE
08/09/2010

AGGIORNATO
UPDATING

PROGETTISTA
TECHNICIAN
T.A.

QUADRO BOARD
NR. DIS.
DRAW NR.
10/355

TERMOALDATRICE 2
MATR. QUADRO BOARD NR.
100285

DICHIARAZIONE N°
DECLARATION NR.
6834

COMMESSA
PROJECT NR.
234/10

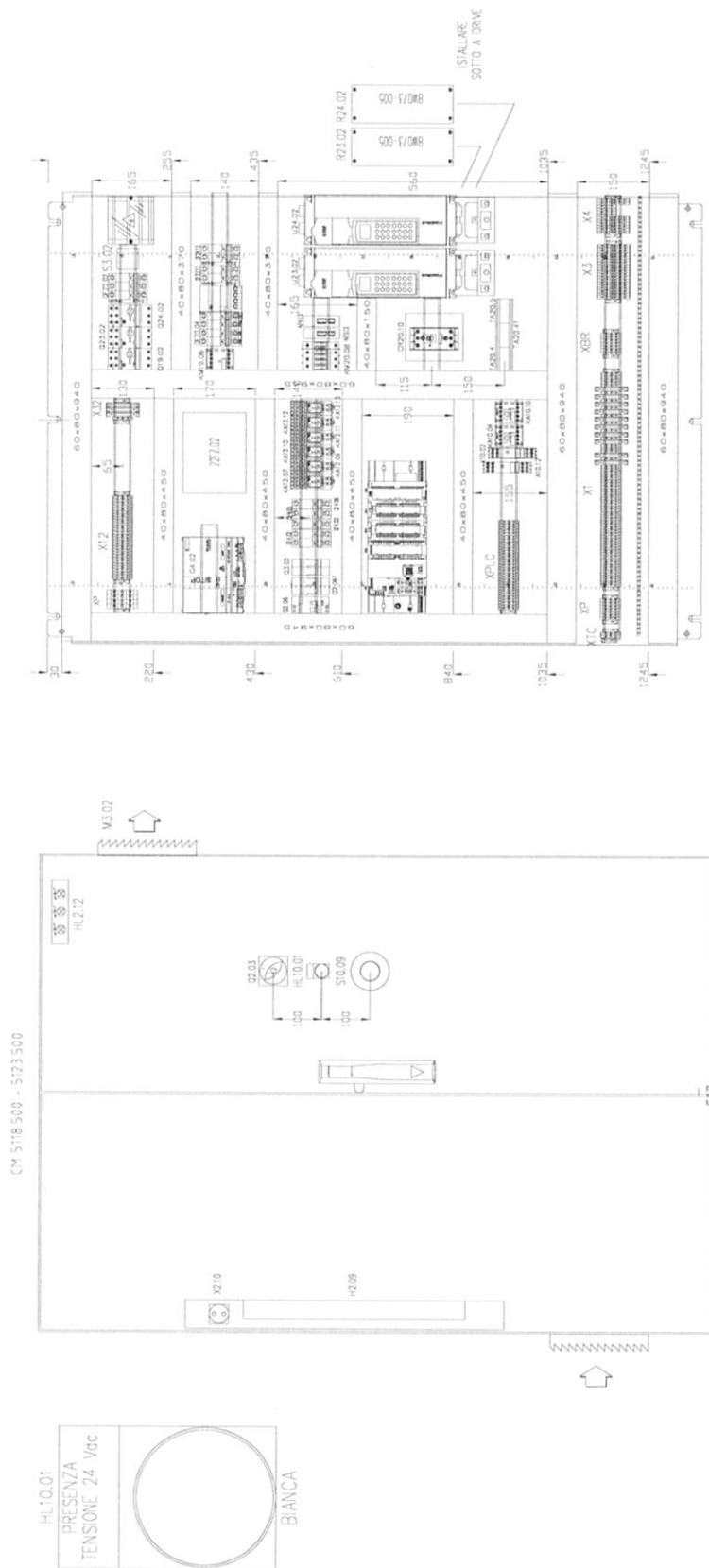
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TOT. FOGLI
TOTAL PAGES

DISCIPNO DI PROPRIETÀ DELLA DITTA TECNOM S.P.A. TUTTI I DIRITTI RISERVATI

01 02 03 04 05 06 07 08 09 10 11 12 13 14



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CLIENTE
 CUSTOMER

FIAMM S.p.A.
 Avezzano (AQ)

OGGETTO LAYOUT

DISPOSIZIONE QUADRO
 OBJECT

DATA
 DATE

08/09/2010

AGGIORNATO
 UPDATING

PROGETTISTA
 TECHNICIAN

T.A.

NR. DIS.
 DRAW NR.

10/355

MATR. QUADRO
 BOARD NR.

100285

DICHIARAZIONE N°
 DECLARATION NR.

68.34

COMMESSA
 PROJECT NR.

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TOT. FOGLI
 TOTAL PAGES

234/10

EM. QUADRO	S10.09/X3.35	11.4	11.3	11.2	11.1	11.0	10.9	10.8	10.7	10.6	10.5	10.4	10.3	10.2	10.1	10.0	9.9	9.8	9.7	9.6	9.5	9.4	9.3	9.2	9.1	9.0	8.9	8.8	8.7	8.6	8.5	8.4	8.3	8.2	8.1	8.0	7.9	7.8	7.7	7.6	7.5	7.4	7.3	7.2	7.1	7.0	6.9	6.8	6.7	6.6	6.5	6.4	6.3	6.2	6.1	6.0	5.9	5.8	5.7	5.6	5.5	5.4	5.3	5.2	5.1	5.0	4.9	4.8	4.7	4.6	4.5	4.4	4.3	4.2	4.1	4.0	3.9	3.8	3.7	3.6	3.5	3.4	3.3	3.2	3.1	3.0	2.9	2.8	2.7	2.6	2.5	2.4	2.3	2.2	2.1	2.0	1.9	1.8	1.7	1.6	1.5	1.4	1.3	1.2	1.1	1.0	0.9	0.8	0.7	0.6	0.5	0.4	0.3	0.2	0.1	0.0	-0.1	-0.2	-0.3	-0.4	-0.5	-0.6	-0.7	-0.8	-0.9	-1.0	-1.1	-1.2	-1.3	-1.4	-1.5	-1.6	-1.7	-1.8	-1.9	-2.0	-2.1	-2.2	-2.3	-2.4	-2.5	-2.6	-2.7	-2.8	-2.9	-3.0	-3.1	-3.2	-3.3	-3.4	-3.5	-3.6	-3.7	-3.8	-3.9	-4.0	-4.1	-4.2	-4.3	-4.4	-4.5	-4.6	-4.7	-4.8	-4.9	-5.0	-5.1	-5.2	-5.3	-5.4	-5.5	-5.6	-5.7	-5.8	-5.9	-6.0	-6.1	-6.2	-6.3	-6.4	-6.5	-6.6	-6.7	-6.8	-6.9	-7.0	-7.1	-7.2	-7.3	-7.4	-7.5	-7.6	-7.7	-7.8	-7.9	-8.0	-8.1	-8.2	-8.3	-8.4	-8.5	-8.6	-8.7	-8.8	-8.9	-9.0	-9.1	-9.2	-9.3	-9.4	-9.5	-9.6	-9.7	-9.8	-9.9	-10.0	-10.1	-10.2	-10.3	-10.4	-10.5	-10.6	-10.7	-10.8	-10.9	-11.0	-11.1	-11.2	-11.3	-11.4	-11.5	-11.6	-11.7	-11.8	-11.9	-12.0	-12.1	-12.2	-12.3	-12.4	-12.5	-12.6	-12.7	-12.8	-12.9	-13.0	-13.1	-13.2	-13.3	-13.4	-13.5	-13.6	-13.7	-13.8	-13.9	-14.0	-14.1	-14.2	-14.3	-14.4	-14.5	-14.6	-14.7	-14.8	-14.9	-15.0	-15.1	-15.2	-15.3	-15.4	-15.5	-15.6	-15.7	-15.8	-15.9	-16.0	-16.1	-16.2	-16.3	-16.4	-16.5	-16.6	-16.7	-16.8	-16.9	-17.0	-17.1	-17.2	-17.3	-17.4	-17.5	-17.6	-17.7	-17.8	-17.9	-18.0	-18.1	-18.2	-18.3	-18.4	-18.5	-18.6	-18.7	-18.8	-18.9	-19.0	-19.1	-19.2	-19.3	-19.4	-19.5	-19.6	-19.7	-19.8	-19.9	-20.0	-20.1	-20.2	-20.3	-20.4	-20.5	-20.6	-20.7	-20.8	-20.9	-21.0	-21.1	-21.2	-21.3	-21.4	-21.5	-21.6	-21.7	-21.8	-21.9	-22.0	-22.1	-22.2	-22.3	-22.4	-22.5	-22.6	-22.7	-22.8	-22.9	-23.0	-23.1	-23.2	-23.3	-23.4	-23.5	-23.6	-23.7	-23.8	-23.9	-24.0	-24.1	-24.2	-24.3	-24.4	-24.5	-24.6	-24.7	-24.8	-24.9	-25.0	-25.1	-25.2	-25.3	-25.4	-25.5	-25.6	-25.7	-25.8	-25.9	-26.0	-26.1	-26.2	-26.3	-26.4	-26.5	-26.6	-26.7	-26.8	-26.9	-27.0	-27.1	-27.2	-27.3	-27.4	-27.5	-27.6	-27.7	-27.8	-27.9	-28.0	-28.1	-28.2	-28.3	-28.4	-28.5	-28.6	-28.7	-28.8	-28.9	-29.0	-29.1	-29.2	-29.3	-29.4	-29.5	-29.6	-29.7	-29.8	-29.9	-30.0	-30.1	-30.2	-30.3	-30.4	-30.5	-30.6	-30.7	-30.8	-30.9	-31.0	-31.1	-31.2	-31.3	-31.4	-31.5	-31.6	-31.7	-31.8	-31.9	-32.0	-32.1	-32.2	-32.3	-32.4	-32.5	-32.6	-32.7	-32.8	-32.9	-33.0	-33.1	-33.2	-33.3	-33.4	-33.5	-33.6	-33.7	-33.8	-33.9	-34.0	-34.1	-34.2	-34.3	-34.4	-34.5	-34.6	-34.7	-34.8	-34.9	-35.0	-35.1	-35.2	-35.3	-35.4	-35.5	-35.6	-35.7	-35.8	-35.9	-36.0	-36.1	-36.2	-36.3	-36.4	-36.5	-36.6	-36.7	-36.8	-36.9	-37.0	-37.1	-37.2	-37.3	-37.4	-37.5	-37.6	-37.7	-37.8	-37.9	-38.0	-38.1	-38.2	-38.3	-38.4	-38.5	-38.6	-38.7	-38.8	-38.9	-39.0	-39.1	-39.2	-39.3	-39.4	-39.5	-39.6	-39.7	-39.8	-39.9	-40.0	-40.1	-40.2	-40.3	-40.4	-40.5	-40.6	-40.7	-40.8	-40.9	-41.0	-41.1	-41.2	-41.3	-41.4	-41.5	-41.6	-41.7	-41.8	-41.9	-42.0	-42.1	-42.2	-42.3	-42.4	-42.5	-42.6	-42.7	-42.8	-42.9	-43.0	-43.1	-43.2	-43.3	-43.4	-43.5	-43.6	-43.7	-43.8	-43.9	-44.0	-44.1	-44.2	-44.3	-44.4	-44.5	-44.6	-44.7	-44.8	-44.9	-45.0	-45.1	-45.2	-45.3	-45.4	-45.5	-45.6	-45.7	-45.8	-45.9	-46.0	-46.1	-46.2	-46.3	-46.4	-46.5	-46.6	-46.7	-46.8	-46.9	-47.0	-47.1	-47.2	-47.3	-47.4	-47.5	-47.6	-47.7	-47.8	-47.9	-48.0	-48.1	-48.2	-48.3	-48.4	-48.5	-48.6	-48.7	-48.8	-48.9	-49.0	-49.1	-49.2	-49.3	-49.4	-49.5	-49.6	-49.7	-49.8	-49.9	-50.0	-50.1	-50.2	-50.3	-50.4	-50.5	-50.6	-50.7	-50.8	-50.9	-51.0	-51.1	-51.2	-51.3	-51.4	-51.5	-51.6	-51.7	-51.8	-51.9	-52.0	-52.1	-52.2	-52.3	-52.4	-52.5	-52.6	-52.7	-52.8	-52.9	-53.0	-53.1	-53.2	-53.3	-53.4	-53.5	-53.6	-53.7	-53.8	-53.9	-54.0	-54.1	-54.2	-54.3	-54.4	-54.5	-54.6	-54.7	-54.8	-54.9	-55.0	-55.1	-55.2	-55.3	-55.4	-55.5	-55.6	-55.7	-55.8	-55.9	-56.0	-56.1	-56.2	-56.3	-56.4	-56.5	-56.6	-56.7	-56.8	-56.9	-57.0	-57.1	-57.2	-57.3	-57.4	-57.5	-57.6	-57.7	-57.8	-57.9	-58.0	-58.1	-58.2	-58.3	-58.4	-58.5	-58.6	-58.7	-58.8	-58.9	-59.0	-59.1	-59.2	-59.3	-59.4	-59.5	-59.6	-59.7	-59.8	-59.9	-60.0	-60.1	-60.2	-60.3	-60.4	-60.5	-60.6	-60.7	-60.8	-60.9	-61.0	-61.1	-61.2	-61.3	-61.4	-61.5	-61.6	-61.7	-61.8	-61.9	-62.0	-62.1	-62.2	-62.3	-62.4	-62.5	-62.6	-62.7	-62.8	-62.9	-63.0	-63.1	-63.2	-63.3	-63.4	-63.5	-63.6	-63.7	-63.8	-63.9	-64.0	-64.1	-64.2	-64.3	-64.4	-64.5	-64.6	-64.7	-64.8	-64.9	-65.0	-65.1	-65.2	-65.3	-65.4	-65.5	-65.6	-65.7	-65.8	-65.9	-66.0	-66.1	-66.2	-66.3	-66.4	-66.5	-66.6	-66.7	-66.8	-66.9	-67.0	-67.1	-67.2	-67.3	-67.4	-67.5	-67.6	-67.7	-67.8	-67.9	-68.0	-68.1	-68.2	-68.3	-68.4	-68.5	-68.6	-68.7	-68.8	-68.9	-69.0	-69.1	-69.2	-69.3	-69.4	-69.5	-69.6	-69.7	-69.8	-69.9	-70.0	-70.1	-70.2	-70.3	-70.4	-70.5	-70.6	-70.7	-70.8	-70.9	-71.0	-71.1	-71.2	-71.3	-71.4	-71.5	-71.6	-71.7	-71.8	-71.9	-72.0	-72.1	-72.2	-72.3	-72.4	-72.5	-72.6	-72.7	-72.8	-72.9	-73.0	-73.1	-73.2	-73.3	-73.4	-73.5	-73.6	-73.7	-73.8	-73.9	-74.0	-74.1	-74.2	-74.3	-74.4	-74.5	-74.6	-74.7	-74.8	-74.9	-75.0	-75.1	-75.2	-75.3	-75.4	-75.5	-75.6	-75.7	-75.8	-75.9	-76.0	-76.1	-76.2	-76.3	-76.4	-76.5	-76.6	-76.7	-76.8	-76.9	-77.0	-77.1	-77.2	-77.3	-77.4	-77.5	-77.6	-77.7	-77.8	-77.9	-78.0	-78.1	-78.2	-78.3	-78.4	-78.5	-78.6	-78.7	-78.8	-78.9	-79.0	-79.1	-79.2	-79.3	-79.4	-79.5	-79.6	-79.7	-79.8	-79.9	-80.0	-80.1	-80.2	-80.3	-80.4	-80.5	-80.6	-80.7	-80.8	-80.9	-81.0	-81.1	-81.2	-81.3	-81.4	-81.5	-81.6	-81.7	-81.8	-81.9	-82.0	-82.1	-82.2	-82.3	-82.4	-82.5	-82.6	-82.7	-82.8	-82.9	-83.0	-83.1	-83.2	-83.3	-83.4	-83.5	-83.6	-83.7	-83.8	-83.9	-84.0	-84.1	-84.2	-84.3	-84.4	-84.5	-84.6	-84.7	-84.8	-84.9	-85.0	-85.1	-85.2	-85.3	-85.4	-85.5	-85.6	-85.7	-85.8	-85.9	-86.0	-86.1	-86.2	-86.3	-86.4	-86.5	-86.6	-86.7	-86.8	-86.9	-87.0	-87.1	-87.2	-87.3	-87.4	-87.5	-87.6	-87.7	-87.8	-87.9	-88.0	-88.1	-88.2	-88.3	-88.4	-88.5	-88.6	-88.7	-88.8	-88.9	-89.0	-89.1	-89.2	-89.3	-89.4	-89.5	-89.6	-89.7	-89.8	-89.9	-90.0	-90.1	-90.2	-90.3	-90.4	-90.5	-90.6	-90.7	-90.8	-90.9	-91.0	-91.1	-91.2	-91.3	-91.4	-91.5	-91.6	-91.7	-91.8	-91.9	-92.0	-92.1	-92.2	-92.3	-92.4	-92.5	-92.6	-92.7	-92.8	-92.9	-93.0	-93.1	-93.2	-93.3	-93.4	-93.5	-93.6	-93.7	-93.8	-93.9	-94.0	-94.1	-94.2	-94.3	-94.4	-94.5	-94.6	-94.7	-94.8	-94.9	-95.0	-95.1	-95.2	-95.3	-95.4	-95.5	-95.6	-95.7	-95.8	-95.9	-96.0	-96.1	-96.2	-96.3	-96.4	-96.5	-96.6	-96.7	-96.8	-96.9	-97.0	-97.1	-97.2	-97.3	-97.4	-97.5	-97.6	-97.7	-97.8	-97.9	-98.0	-98.1	-98.2	-98.3	-98.4	-98.5	-98.6	-98.7	-98.8	-98.9	-99.0	-99.1	-99.2	-99.3	-99.4	-99.5	-99.6	-99.7	-99.8	-99.9	-100.0	-100.1	-100.2	-100.3	-100.4	-100.5	-100.6	-100.7	-100.8	-100.9	-101.0	-101.1	-101.2	-101.3	-101.4	-101.5	-101.6	-101.7	-101.8	-101.9	-102.0	-102.1	-102.2	-102.3	-102.4	-102.5	-102.6	-102.7	-102.8	-102.9	-103.0	-103.1	-103.2	-103.3	-103.4	-103.5	-103.6	-103.7	-103.8	-103.9	-104.0	-104.1	-104.2	-104.3	-104.4	-104.5	-104.6	-104.7	-104.8	-104.9	-105.0	-105.1	-105.2	-105.3	-105.4	-105.5	-105.6	-105.7	-105.8	-105.9	-106.0	-106.1	-106.2	-106.3	-106.4	-106.5	-106.6	-106.7	-106.8	-106.9	-107.0	-107.1	-107.2	-107.3	-107.4	-107.5	-107.6	-107.7	-107.8	-107.9	-108.0	-108.1	-108.2	-108.3	-108.4	-108.5	-108.6	-108.7	-108.8	-108.9	-109.0	-109.1	-109.2	-109.3	-109.4	-109.5	-109.6	-109.7	-109.8	-109.9	-110.0	-110.1	-110.2	-110.3	-110.4	-110.5	-110.6	-110.7	-110.8	-110.9	-111.0	-111.1	-111.2	-111.3	-111.4	-111.5	-111.6	-111.7	-111.8	-111.9	-112.0	-112.1	-112.2
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Q1	WZDU 25	10.21
Q2	WZDU 25	10.22
Q3	WZDU 25	10.17
Q4	WZDU 25	10.18
Q5	WZDU 25	10.13
Q6	WZDU 25	10.5
Q7	WZDU 25	10.6
Q8	WZDU 25	10.9
Q9	WZDU 25	10.10
Q10	WZDU 25	10.16
Q11	WZDU 25	11.1
Q12	WZDU 25	10.20
Q13	WZDU 25	11.2
Q14	WZDU 25	
Q15	WZDU 25	
Q16	WZDU 25	
Q17	WZDU 25	
Q18	WZDU 25	
Q19	WZDU 25	
Q20	WZDU 25	
Q21	WZDU 25	
Q22	WZDU 25	
Q23	WZDU 25	
Q24	WZDU 25	
Q25	WZDU 25	
Q26	WZDU 25	
Q27	WZDU 25	
Q28	WZDU 25	
Q29	WZDU 25	
Q30	WZDU 25	
Q31	WZDU 25	
Q32	WZDU 25	
Q33	WZDU 25	
Q34	WZDU 25	
Q35	WZDU 25	
Q36	WZDU 25	
Q37	WZDU 25	
Q38	WZDU 25	

S10.09	10.21	Ø 2.3	WZDU 25	Ø	10.21	S10.91
S10.91	10.22	Ø 2.4	WZDU 25	Ø	10.22	X4:10
28S308	10.17	Ø 2.5	WZDU 25	Ø	10.17	28S508
28S508	10.18	Ø 2.6	WZDU 25	Ø	10.18	X4:12
	10.13	Ø 2.7	WZDU 25	Ø	10.13	A50.1: E 0.3
	10.5	Ø 2.8	WZDU 25	Ø	10.5	28S508
	10.6	Ø 2.9	WZDU 25	Ø	10.6	X4:17
	10.9	Ø 3.0	WZDU 25	Ø	10.9	28S508
	10.10	Ø 3.1	WZDU 25	Ø	10.10	X4:15
	10.16	Ø 3.2	WZDU 25	Ø	10.16	28S508/X1:7
	11.1	Ø 3.3	WZDU 25	Ø	11.1	A10.12: S12 /X1:26
-10.20	10.20	Ø 3.4	WZDU 25	Ø	10.20	S10.09/X1:5
	11.2	Ø 3.5	WZDU 25	Ø	11.2	A10.1: S22 /X1:24
		Ø 3.6	WZDU 25	Ø		

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CLIENTE CUSTOMER FIAMM S.p.A. AVEZZANO (AQ)		OGGETTO VORSETTIERA X3 OBJECT	
DATA DATE 08/09/2010		AGGIORNATO UPDATING	PROGETTISTA TECHNICIAN T.A.
		NR. DIS. DRAW NR.	MA TR. QUADRO BOARD NR.
		10/355	100285
			DICHIARAZIONE N° DECLARATION NR.
			6834
		COMMESSA PROJECT NR.	234/10
		SEQUE NEXT PAGE	116
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DISCOSO DI PROPRIETÀ DELLA DITTA TECNOMIL S.P.A. TUTTI I DIRITTI RISERVATI

00 01 02 03 04 05 06 07 08 09 10 11 12 13 14

X4

A	CP:1	+24N	Ø 1	WZDU 25	Ø	+24N	Q19.02/Q4.03/KA10.2/KM19.06/QF20.04/...
	CP:2	17.1	Ø 2	WZDU 25	Ø	17.1	A50.3:E 5.4
	CP:3	17.2	Ø 3	WZDU 25	Ø	17.2	A50.3:E 5.5
	CP:4	17.3	Ø 4	WZDU 25	Ø	17.3	A50.3:E 5.6
	CP:5	17.4	Ø 5	WZDU 25	Ø	17.4	A50.3:E 5.7
	CP:6	17.5	Ø 6	WZDU 25	Ø	17.5	A50.3:E 6.0
	CP:7	17.6	Ø 7	WZDU 25	Ø	17.6	A50.3:E 6.1
	CP:8	17.7	Ø 8	WZDU 25	Ø	17.7	A50.3:E 6.2
	CP:9	17.8	Ø 9	WZDU 25	Ø	17.8	A50.3:E 6.3
	CP:10	10.22	Ø 10	WZDU 25	Ø	10.22	X3:25
B	CP:11	10.23	Ø 11	WZDU 25	Ø	10.23	CP:11
	CP:12	10.18	Ø 12	WZDU 25	Ø	10.18	CP:12
	CP:13	10.19	Ø 13	WZDU 25	Ø	10.19	CP:13
	CP:14	10.12	Ø 14	WZDU 25	Ø	10.12	A50.1:E 0.2
	CP:15	10.10	Ø 15	WZDU 25	Ø	10.10	X3:32
	CP:16	10.11	Ø 16	WZDU 25	Ø	10.11	X12:29
	CP:17	10.6	Ø 17	WZDU 25	Ø	10.6	X3:30
	CP:18	10.7	Ø 18	WZDU 25	Ø	10.7	X12:27
	CP:19	17.9	Ø 19	WZDU 25	Ø	17.9	A50.3:E 7.1
	CP:20	17.10	Ø 20	WZDU 25	Ø	17.10	A50.3:E 7.2
C	CP:21	+24N	Ø 21	WZDU 25	Ø	+24N	Q19.02/Q4.03/KA10.2/KM19.06/QF20.04/...
	CP:22	17.13	Ø 22	WZDU 25	Ø	17.13	A50.3:E 7.3
	CP:23	+24N	Ø 23	WZDU 25	Ø	+24N	Q19.02/Q4.03/KA10.2/KM19.06/QF20.04/...
D	EV. QUADRO S10.09/X3.35/...						
	CP:14	10.10	Ø 14	WZDU 25	Ø	10.10	A50.1:E 0.2
	CP:15	10.10	Ø 15	WZDU 25	Ø	10.10	X3:32
	CP:16	10.11	Ø 16	WZDU 25	Ø	10.11	X12:29
	CP:17	10.6	Ø 17	WZDU 25	Ø	10.6	X3:30
	CP:18	10.7	Ø 18	WZDU 25	Ø	10.7	X12:27
	CP:19	17.9	Ø 19	WZDU 25	Ø	17.9	A50.3:E 7.1
	CP:20	17.10	Ø 20	WZDU 25	Ø	17.10	A50.3:E 7.2
	CP:21	+24N	Ø 21	WZDU 25	Ø	+24N	Q19.02/Q4.03/KA10.2/KM19.06/QF20.04/...
	CP:22	17.13	Ø 22	WZDU 25	Ø	17.13	A50.3:E 7.3
E	CP:23	+24N	Ø 23	WZDU 25	Ø	+24N	Q19.02/Q4.03/KA10.2/KM19.06/QF20.04/...



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CLIENTE
CUSTOMER

OGGETTO
OBJECT

MORSETTIERA X4

DATA
DATE

08/09/2010

AGGIORNATO
UPDATING

PROGETTISTA
TECHNICIAN

T.A.

QUADRO
BOARD

NR. DIS.
DRAW NR.

10/355

MATR. QUADRO
BOARD NR.

100285

DICHIARAZIONE N°
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X12

A	MOVIMENTO ASSE Y/MOVIMENTO ASSE X/RESET AUT./Mode : E	Q19.02/Q4.03/...	+24N	Ø 1	WZDU 2.5	Ø	+24N	??
		A50.1:E 1.1	12.1	Ø 2	WZDU 2.5	Ø	12.1	??
	MOVIMENTO ASSE Y/MOVIMENTO ASSE X/RESET AUT./Mode : E	KM19.06/Q19.02/...	+24N	Ø 3	WZDU 2.5	Ø	+24N	??
		A50.1:E 1.2	12.2	Ø 4	WZDU 2.5	Ø	12.2	??
B	MOVIMENTO ASSE Y/MOVIMENTO ASSE X/RESET AUT./Mode : E	Q19.02/Q4.03/...	+24N	Ø 5	WZDU 2.5	Ø	+24N	??
		A50.1:E 1.3	12.3	Ø 6	WZDU 2.5	Ø	12.3	??
	MOVIMENTO ASSE Y/MOVIMENTO ASSE X/RESET AUT./Mode : E	Q19.02/Q4.03/...	+24N	Ø 7	WZDU 2.5	Ø	+24N	??
		A50.1:E 1.4	12.4	Ø 8	WZDU 2.5	Ø	12.4	??
C				Ø 9	WZDU 2.5	Ø	12.5	KA12.07
				Ø 10	WZDU 2.5	Ø	12.6	KA12.07
				Ø 11	WZDU 2.5	Ø	12.8	KA12.09
				Ø 12	WZDU 2.5	Ø	12.9	KA12.09
D				Ø 13	WZDU 2.5	Ø	12.11	KA12.10
				Ø 14	WZDU 2.5	Ø	12.12	KA12.10
				Ø 15	WZDU 2.5	Ø	12.14	KA12.11
				Ø 16	WZDU 2.5	Ø	12.15	KA12.11
E				Ø 17	WZDU 2.5	Ø	12.17	KA12.12
				Ø 18	WZDU 2.5	Ø	12.18	KA12.12
				Ø 19	WZDU 2.5	Ø	12.20	KA12.13
				Ø 20	WZDU 2.5	Ø	12.21	KA12.13
F				Ø 21	WZDU 2.5	Ø		
				Ø 22	WZDU 2.5	Ø		
				Ø 23	WZDU 2.5	Ø	10.2	A10.12:23
				Ø 24	WZDU 2.5	Ø	10.3	A10.12:24
G				Ø 25	WZDU 2.5	Ø	10.4	28S808
				Ø 26	WZDU 2.5	Ø	10.7	X4:18
				Ø 27	WZDU 2.5	Ø	10.8	28S808
				Ø 28	WZDU 2.5	Ø	10.11	X4:16
H				Ø 29	WZDU 2.5	Ø		

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OGGETTO MORSETTIERA X12
OBJECT

DATA
DATE
08/09/2010

AGGIORNATO
UPDATING

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T.A.

QUADRO
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NR. DIS.
DRAW NR.
10/355

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X32

24VDC	X1:20/X1:11	24VDC	HL13.03/HL13.02/HL13.04
13.1	13.1	13.1	13.1
13.2	13.2	13.2	13.2
13.3	13.3	13.3	13.3
13.4	13.4	13.4	13.4

XBR

8257221	A23.13:15	23.27	YB23.13:5A
8257221	A23.13:14	23.30	YB23.13:3A
8257221	A23.13:13	23.33	YB23.13:4A
-	A24.13:15	24.27	YB24.13:5A
-	A24.13:14	24.30	YB24.13:3A
-	A24.13:13	24.33	YB24.13:4A



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A B C D E F G H I J

ALIM

Ø L1	WMZDU 10	Ø	L1	Q2.06/Q2.03
Ø L2	WMZDU 10	Ø	L2	Q2.03
Ø L3	WMZDU 10	Ø	L3	Q2.03
Ø N	WMZDU 10	Ø	N	Q2.06/Q2.03

XP

0,75Kw 2,2A	M19.02:U	19.2	Ø 1	WMZDU 2,5	Ø	19.2	KV19.06:2
0,75Kw 2,2A	M19.02:V	19.4	Ø 2	WMZDU 2,5	Ø	19.4	KV19.06:4
0,75Kw 2,2A	M19.02:W	19.6	Ø 3	WMZDU 2,5	Ø	19.6	KV19.06:6
		20.7	Ø 4	WMZDU 6	Ø	20.7	QS20.03
	5Q.2-13	20.8	Ø 5	WMZDU 6	Ø	20.8	CR20.10
	5Q.2-13	20.9	Ø 6	WMZDU 6	Ø	20.9	CR20.10
	5Q.2-13	20.10	Ø 7	WMZDU 6	Ø	20.10	CR20.10

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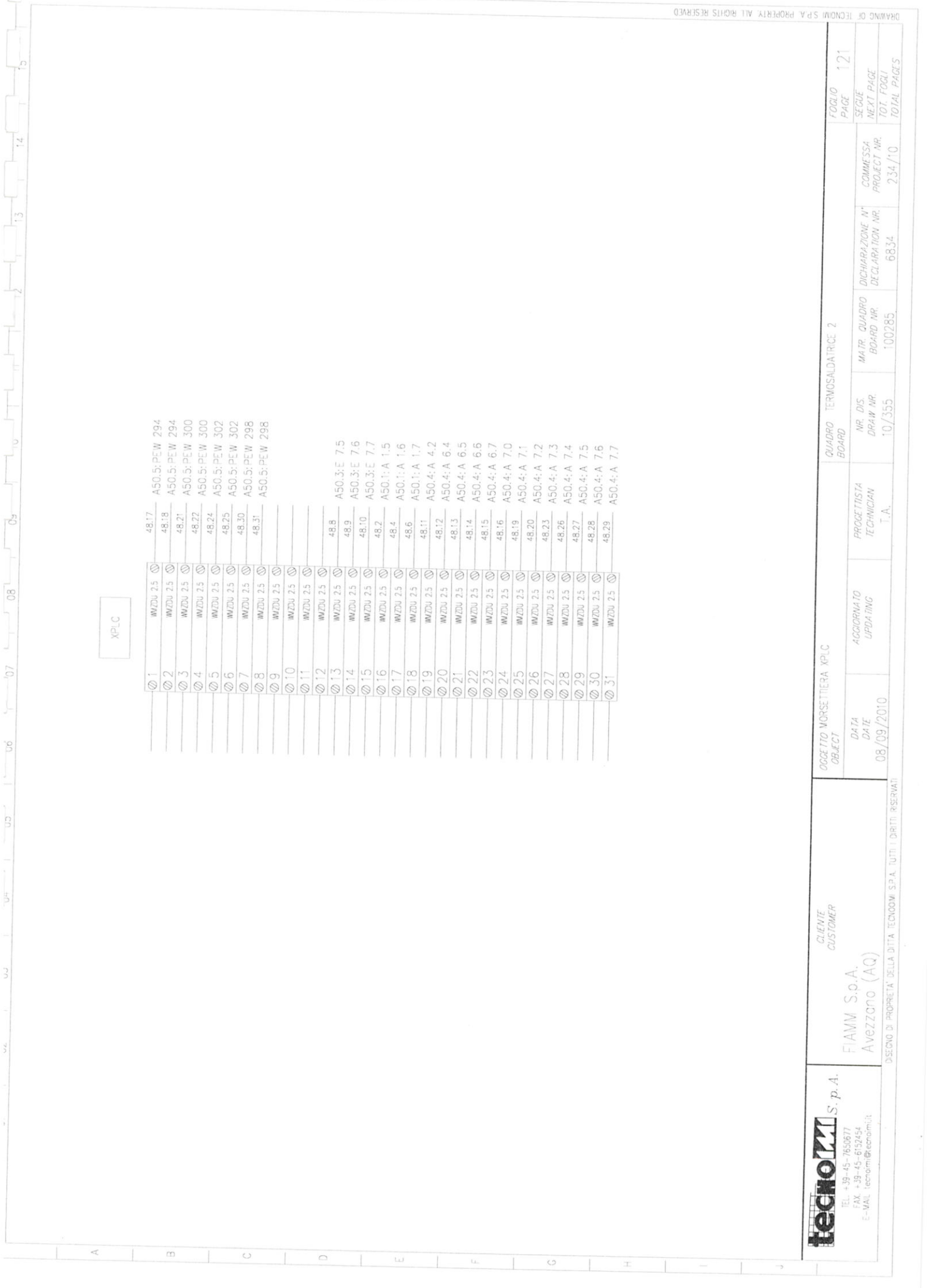
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DISEGNO DI PROPRIETÀ DELLA DITTA TECNOM S.P.A. TUTTI I DIRITTI RISERVATI



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