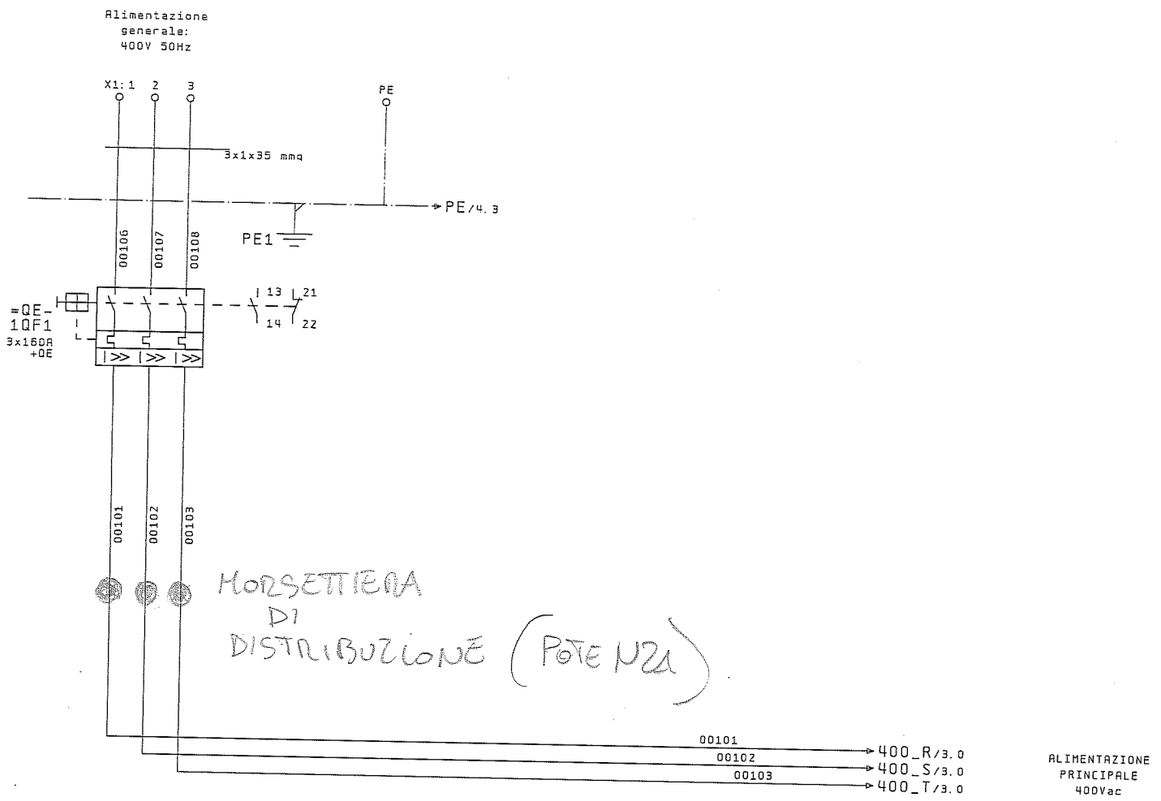
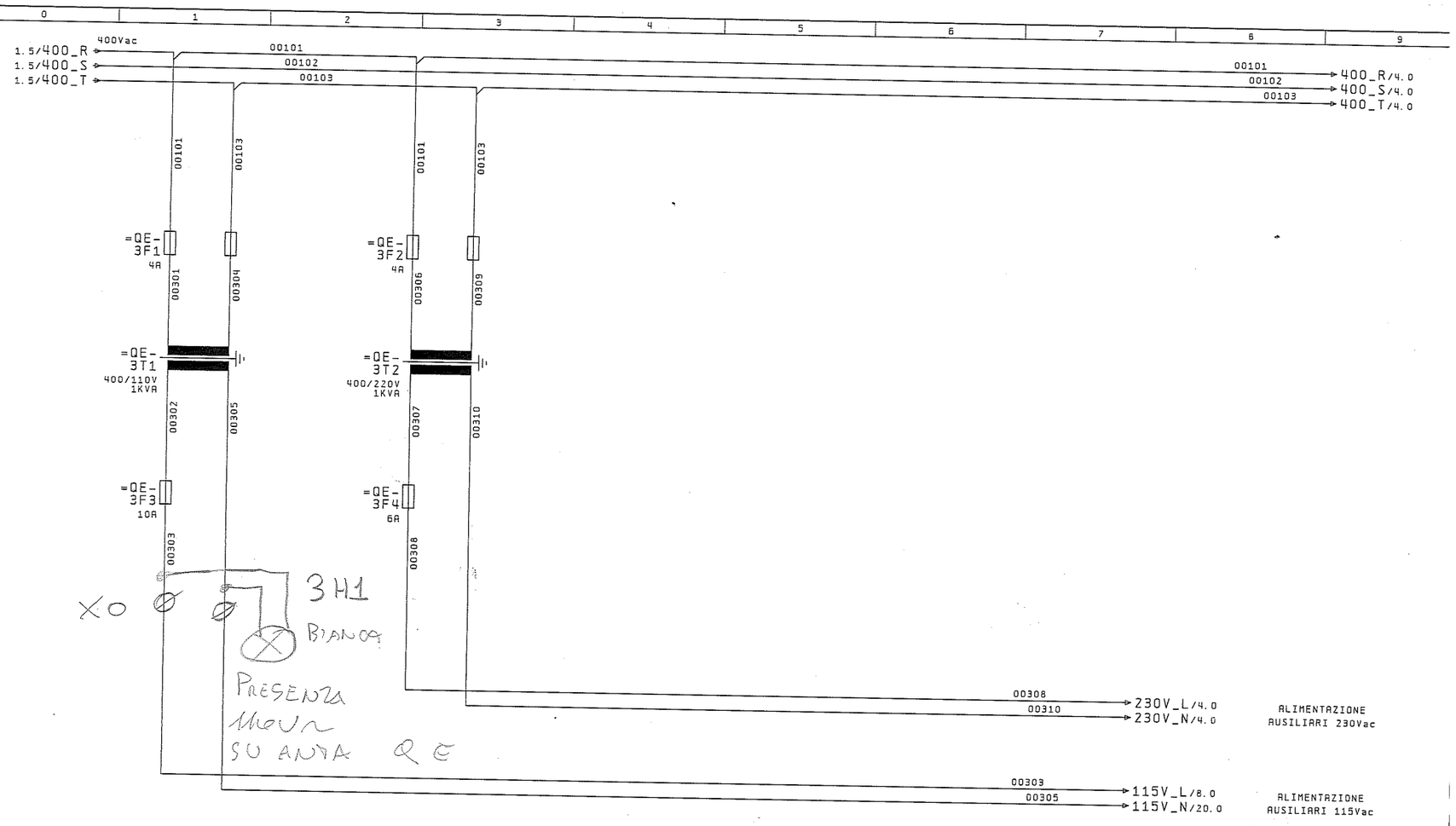


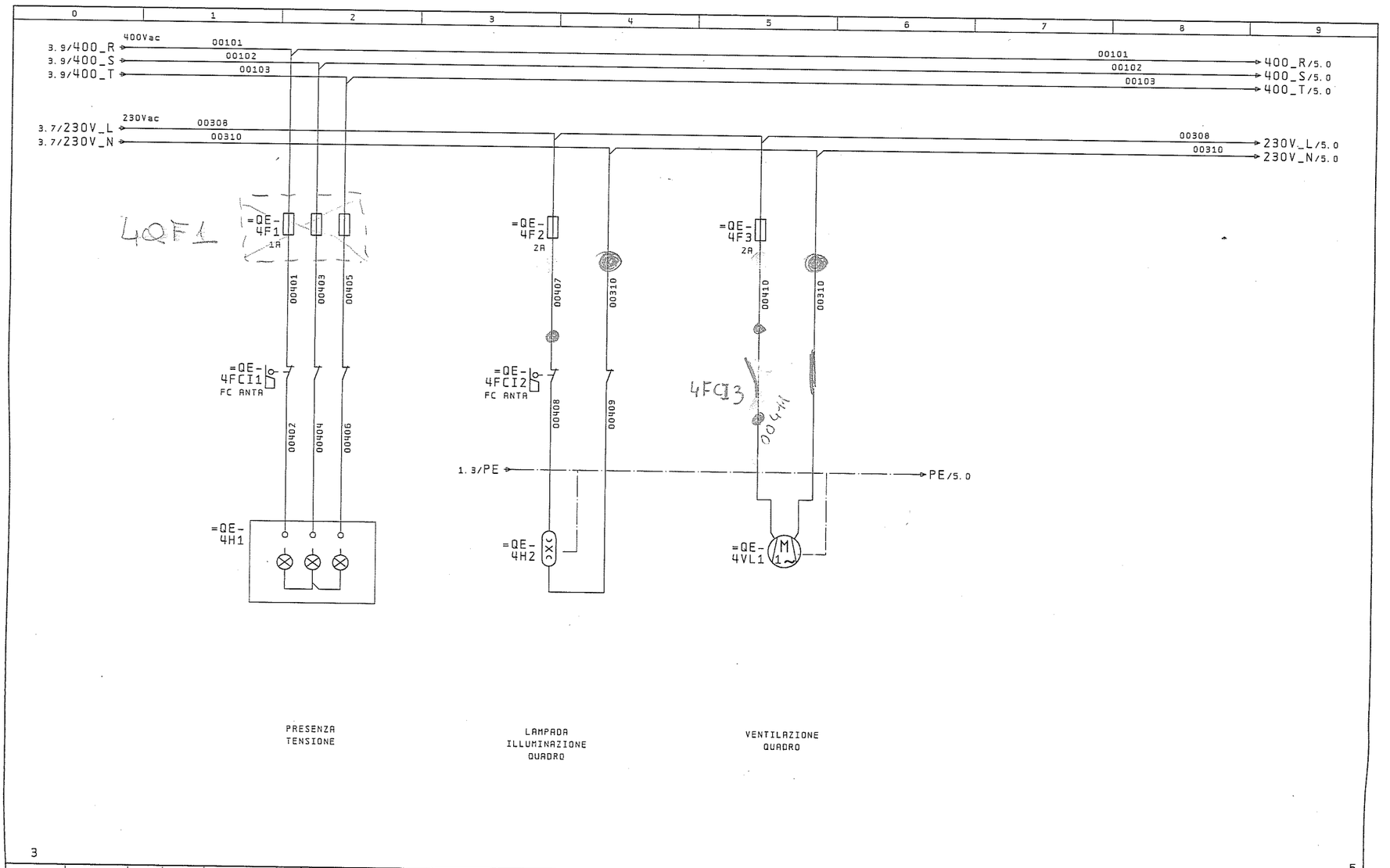
167a

			Data		2012_0848		ALIMENTAZIONE GENERALE 400Vac	=0E
			Diseg.	MDM	PRESSA GALDABINI			+
			Plot.	13. Gen. 2013				
Modifiche	Data	Nome	Norm.					Pag. 1 / 88

3



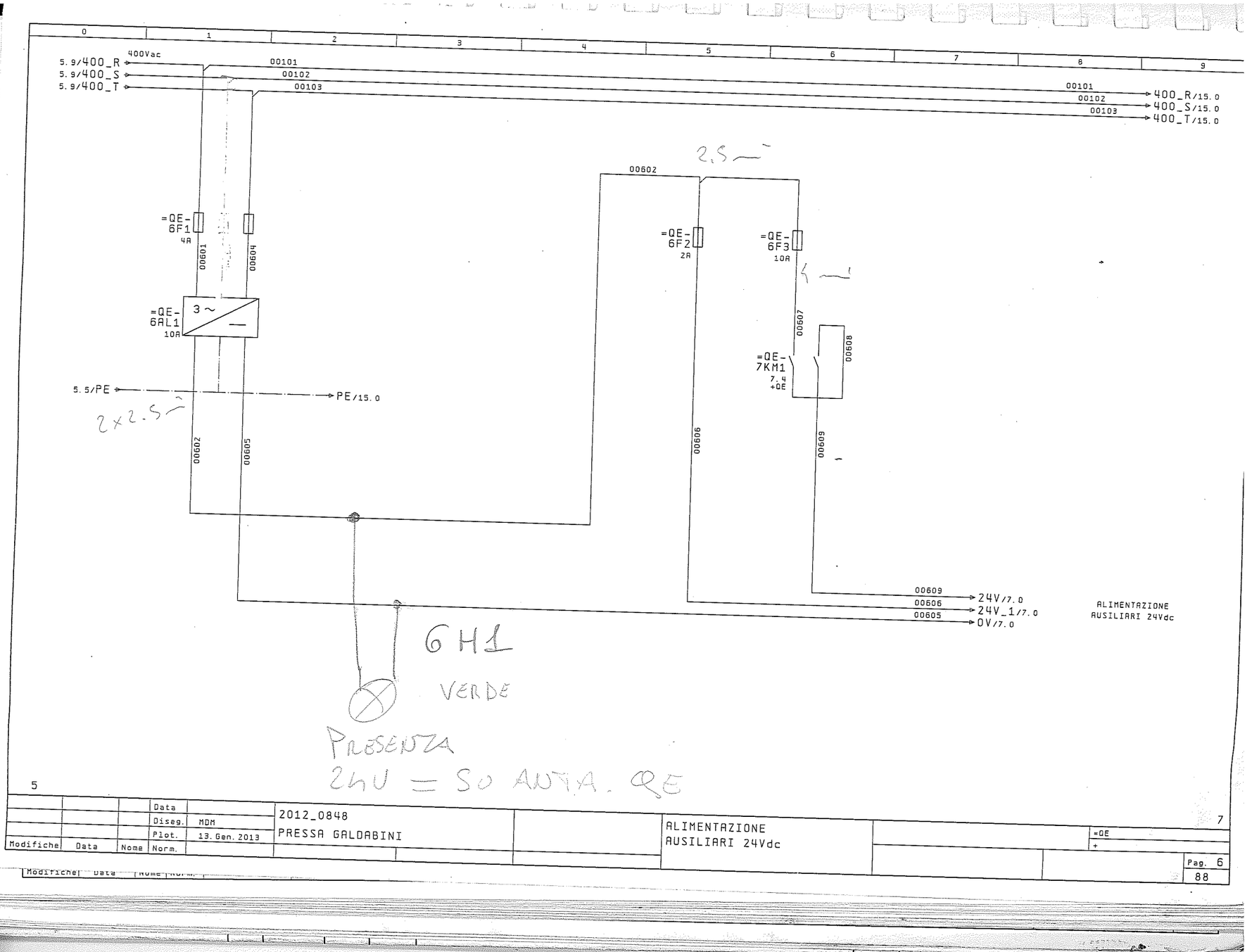
			Data		2012_0848		ALIMENTAZIONE AUSILIARI		=QE	4
			Diseg.	MDM	PRESSA GALDABINI				+	
			Plot.	13. Gen. 2013						Pag. 3
Modifiche	Data	Nome	Norm.							88



3

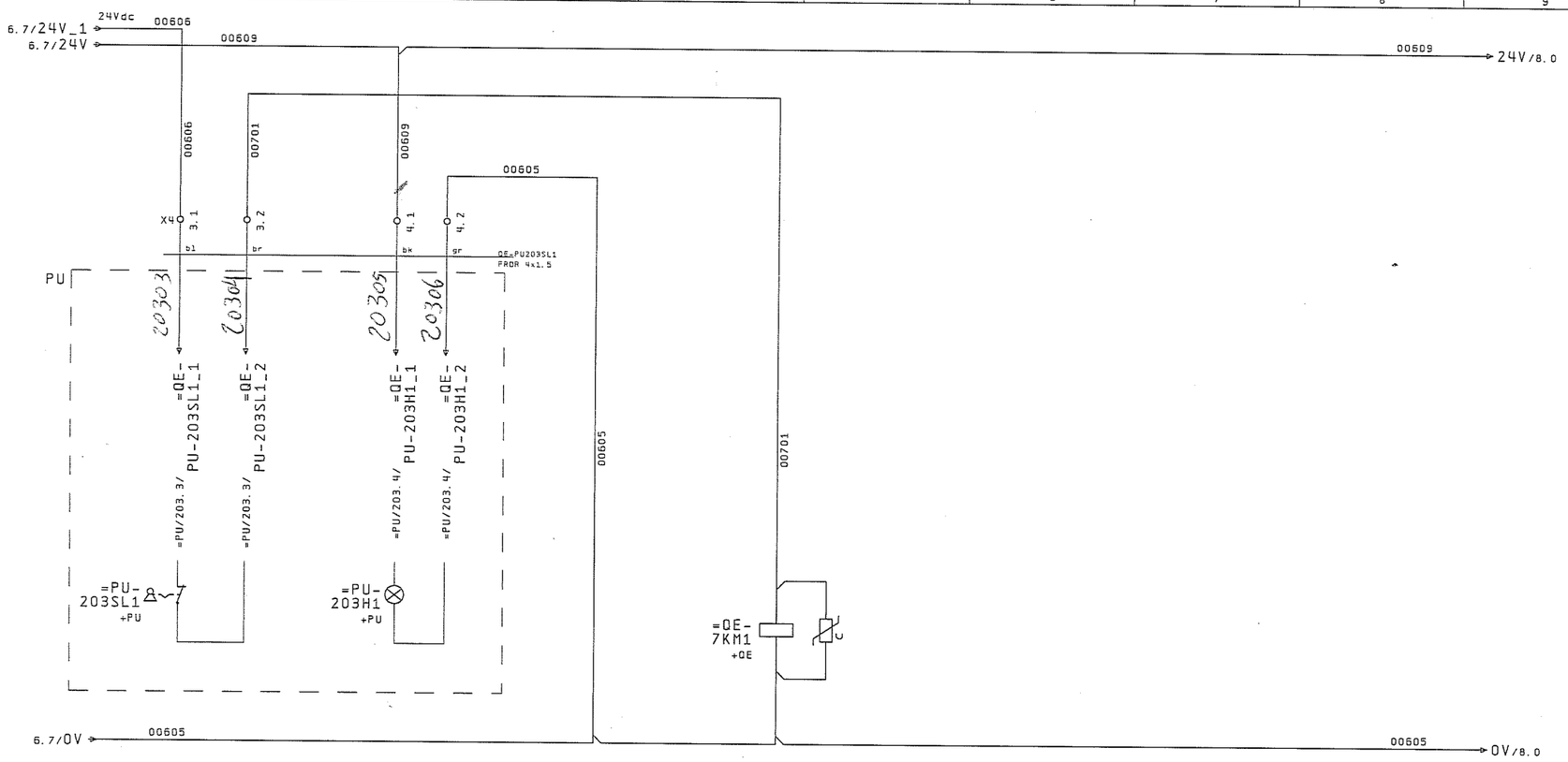
5

			Data		2012_0848	ALIMENTAZIONE UTENZE	=QE
			Diseg.	MDM	PRESSA GALDABINI	INTERNO QUADRO	+
			Plot.	13.Gen.2013			Pag. 4
Modifiche	Data	Nome	Norm.				88



			Data		2012_0848	ALIMENTAZIONE	=QE
			Diseg.	MDM	PRESSA GALDABINI	AUSILIARI 24Vdc	+
			Plot.	13.Gen.2013			
Modifiche	Data	Nome	Norm.				

Pag. 6
88



6.6
6.6

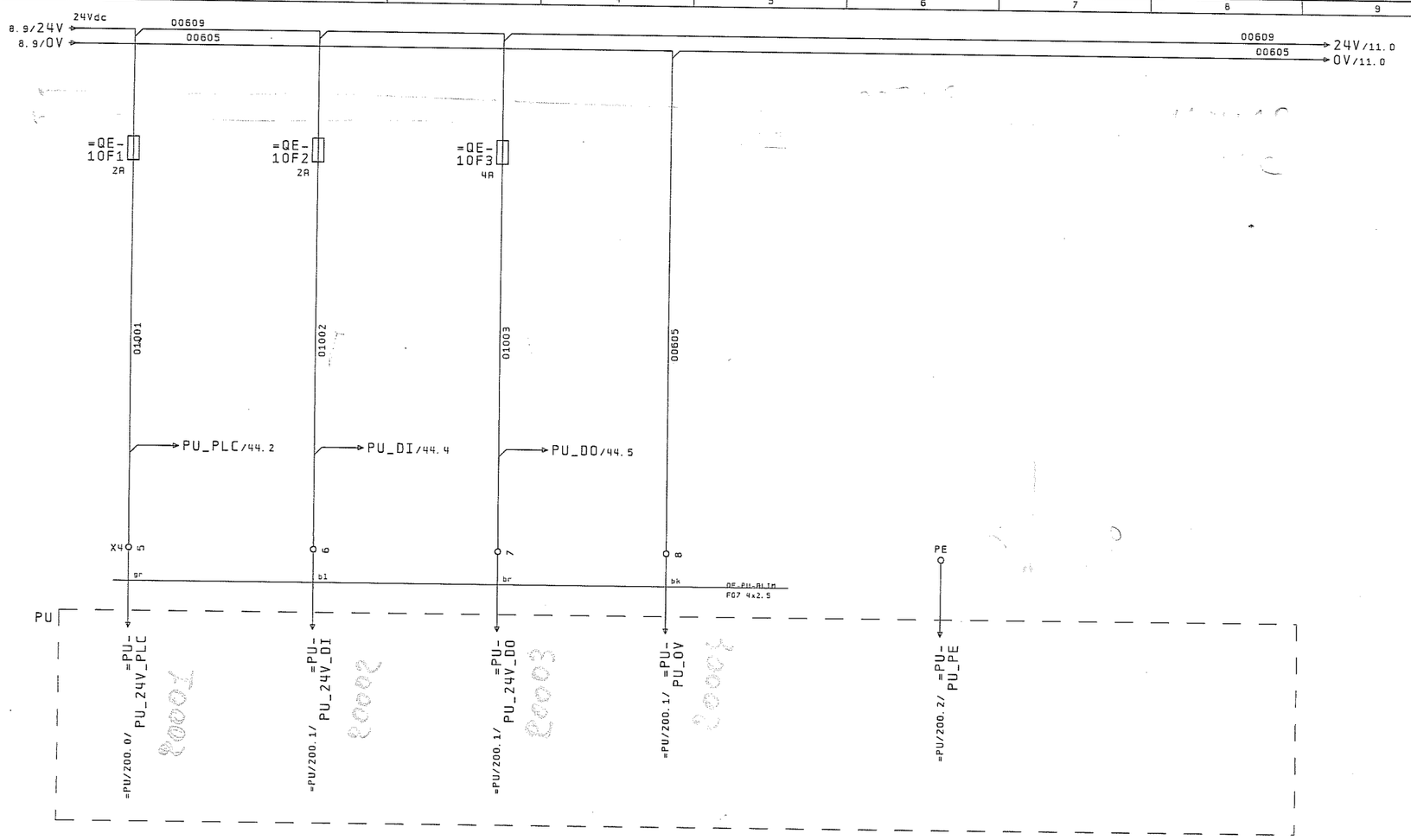
INSERZIONE AUSILIARI
24Vdc SU PULPITO

SEGNALAZIONE AUSILIARI
INSERITI SU PULPITO

INSERZIONE AUSILIARI

6

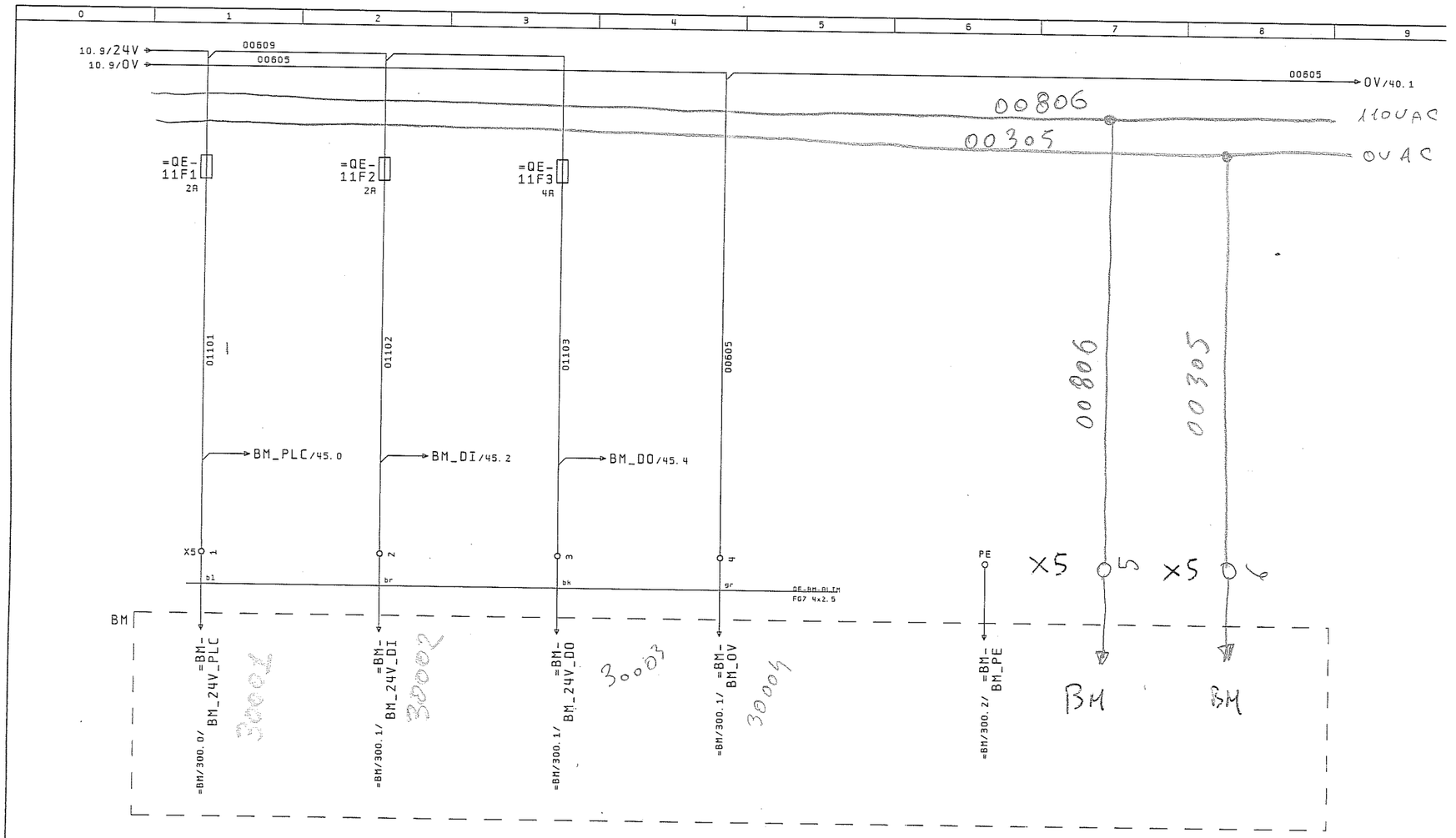
			Data		2012_0848	INSERZIONE AUSILIARI	=QE
			Diseg.	MDM	PRESSA GALDABINI		+
			Plot.	13.Gen.2013			Pag.
Modifiche	Data	Nome	Norm.				88



8

11

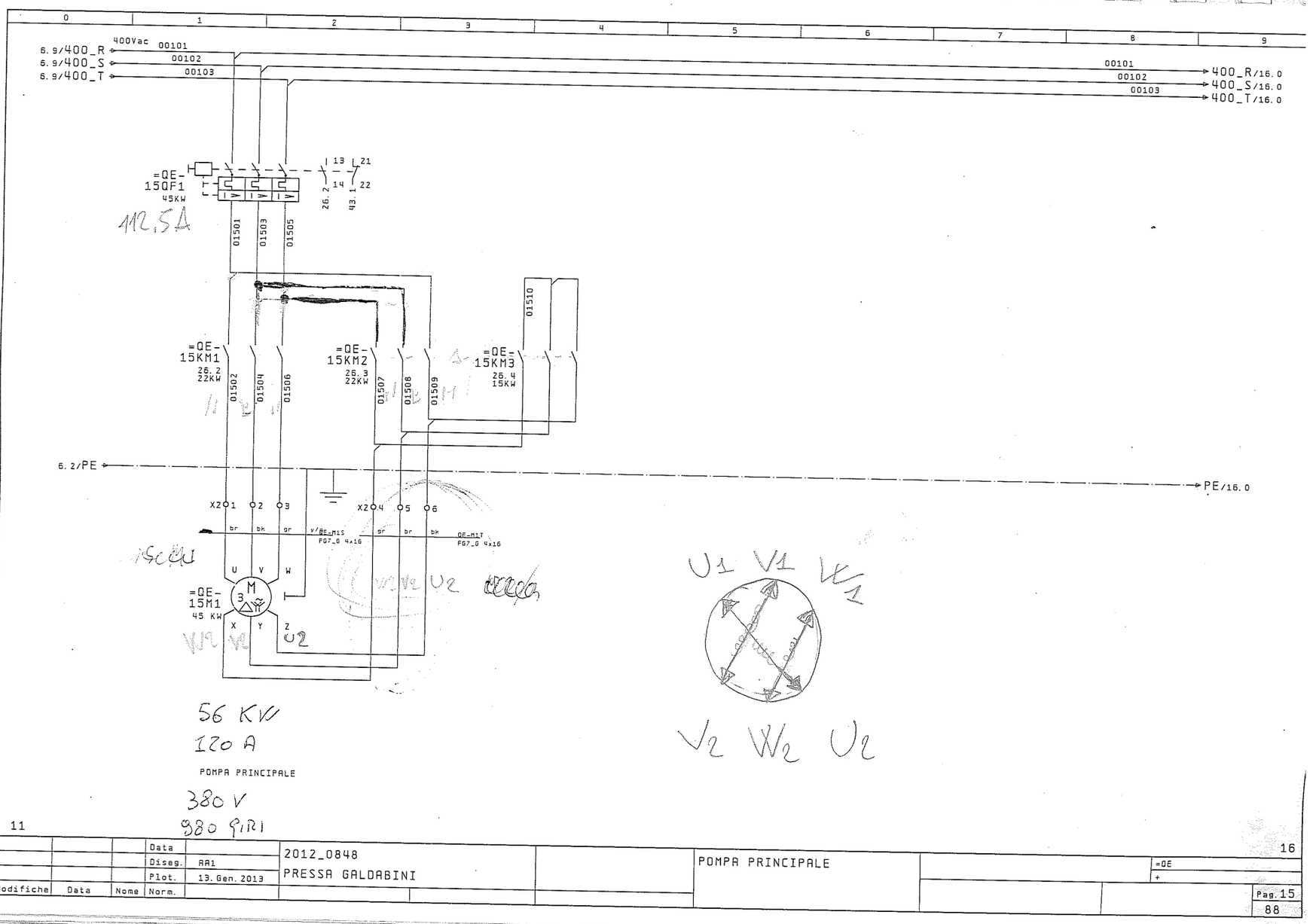
			Data		2012_0848		ALIMENTAZIONI PULPITO =PU	=QE
			Diseg.	MDM	PRESSA GALDABINI			+
			Plot.	13. Gen. 2013				Pag. 10
Modifiche	Data	Nome	Norm.					88



10

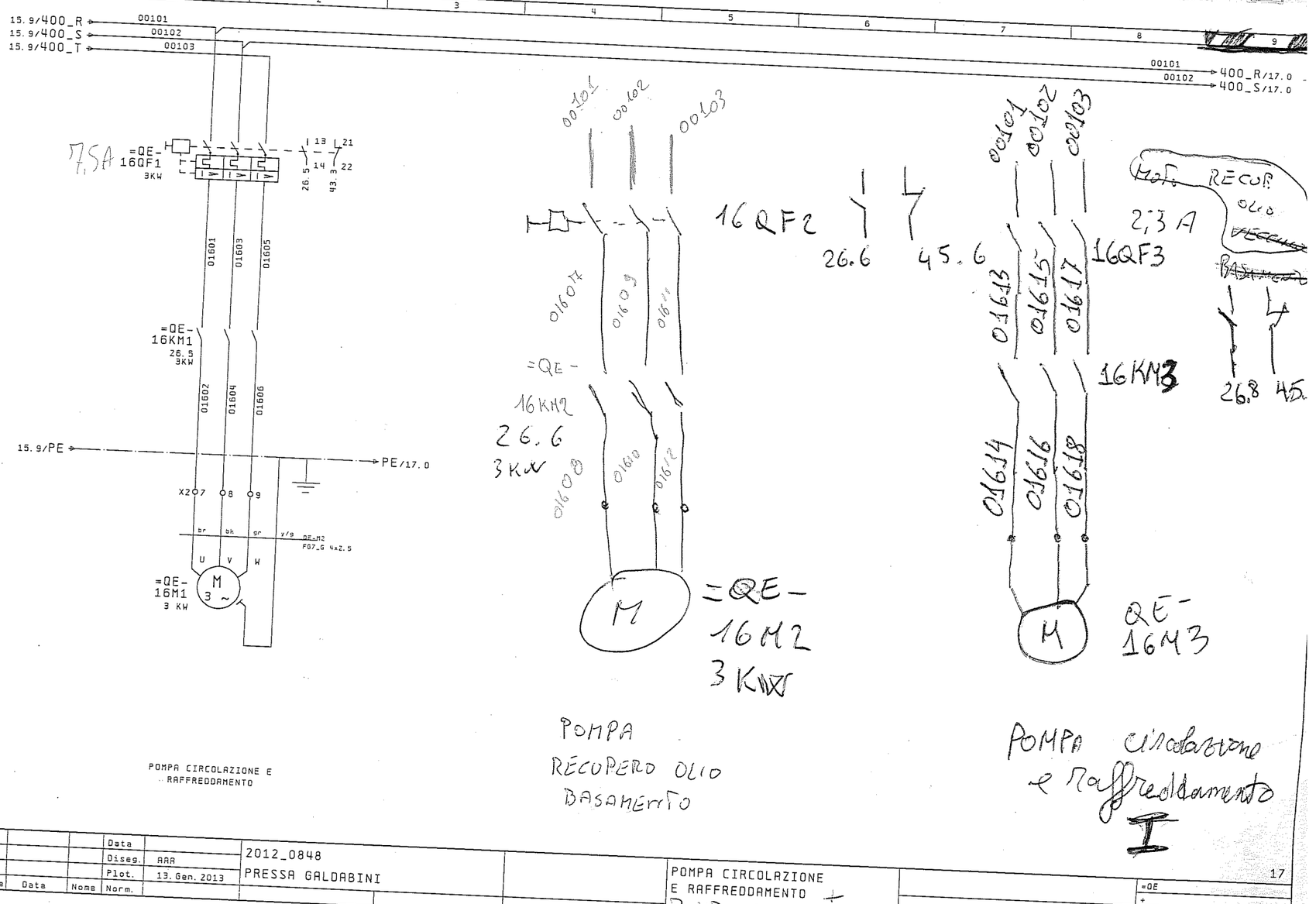
15

			Data		2012_0848	ALIMENTAZIONI CASSETTA BORDO MACCHINA =BM	=QE
			Diseg.	MDM	PRESSA GALDABINI		+
			Plot.	13.Gen.2013			Pag. 11
Modifiche	Data	Nome	Norm.				88



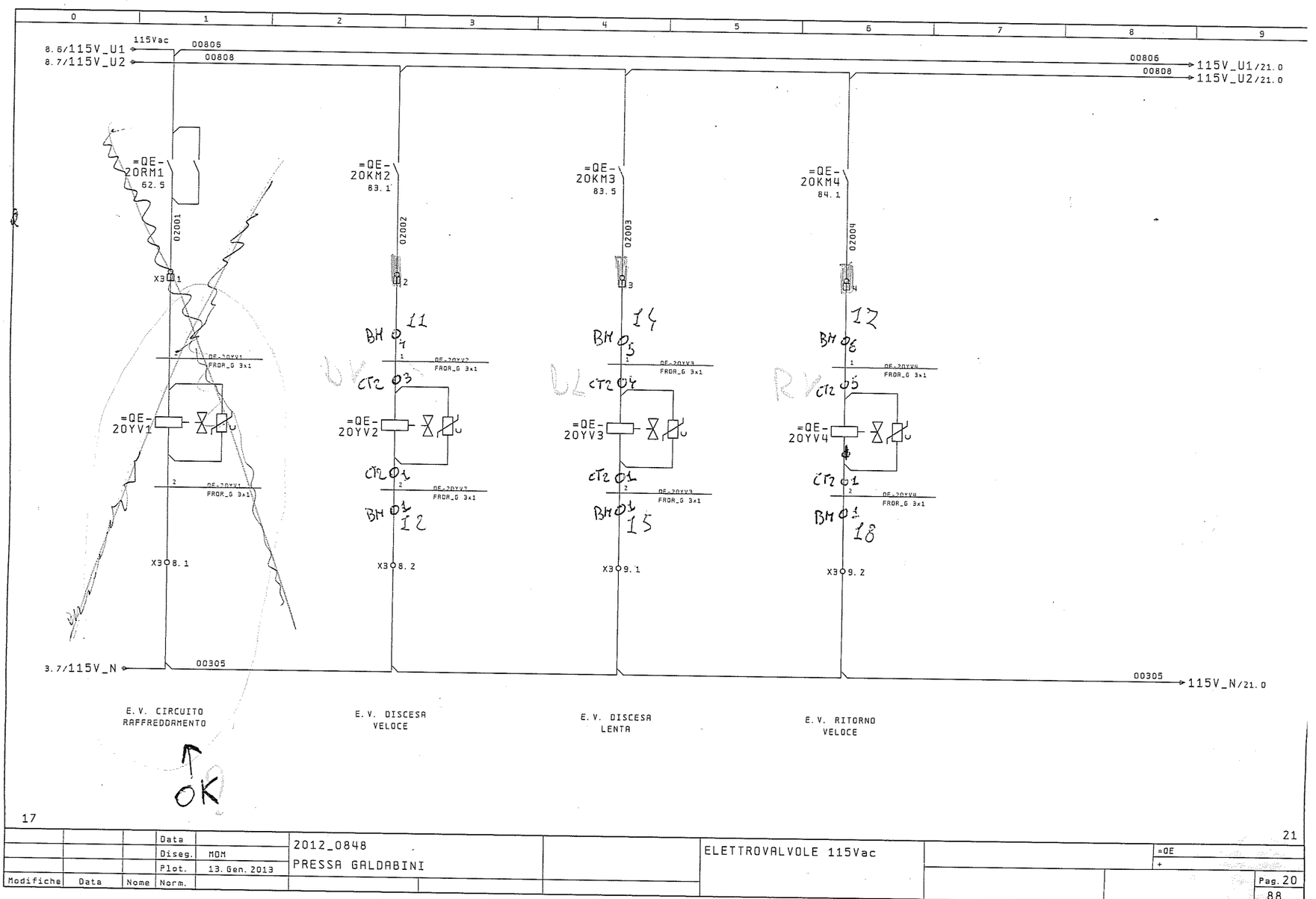
11

			Data		2012_0848		POMPA PRINCIPALE		16
			Diseg.	AA1	PRESSA GALDABINI				=QE
			Plot.	13.Gen.2013					+
Modifiche	Data	Nome	Norm.						Pag.15 / 88

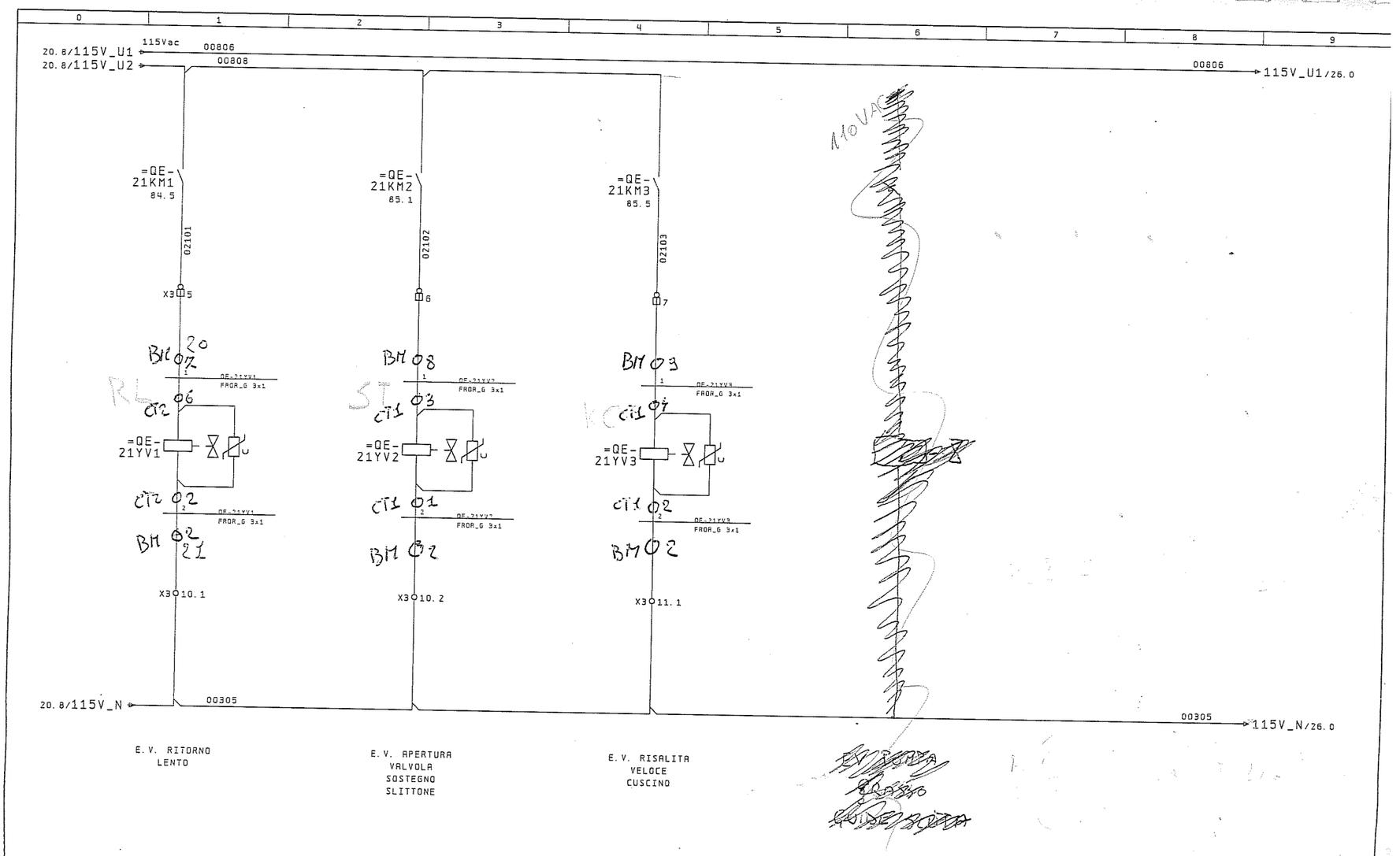


15

			Data		2012_0848	POMPA CIRCOLAZIONE	17
			Diseg.	AAA	PRESSA GALDABINI	E RAFFREDDAMENTO +	=QE
Modifiche	Data	Nome	Plot.	13. Gen. 2013		POMPA RECUPERO OLIO	+
			Norm.				Pag. 16 / 88



			Data		2012_0848		ELETTROVALVOLE 115Vac		=QE
			Diseg.	MOM	PRESSA GALDABINI				+
			Plot.	13. Gen. 2013					Pag. 20
Modifiche	Data	Nome	Norm.						88

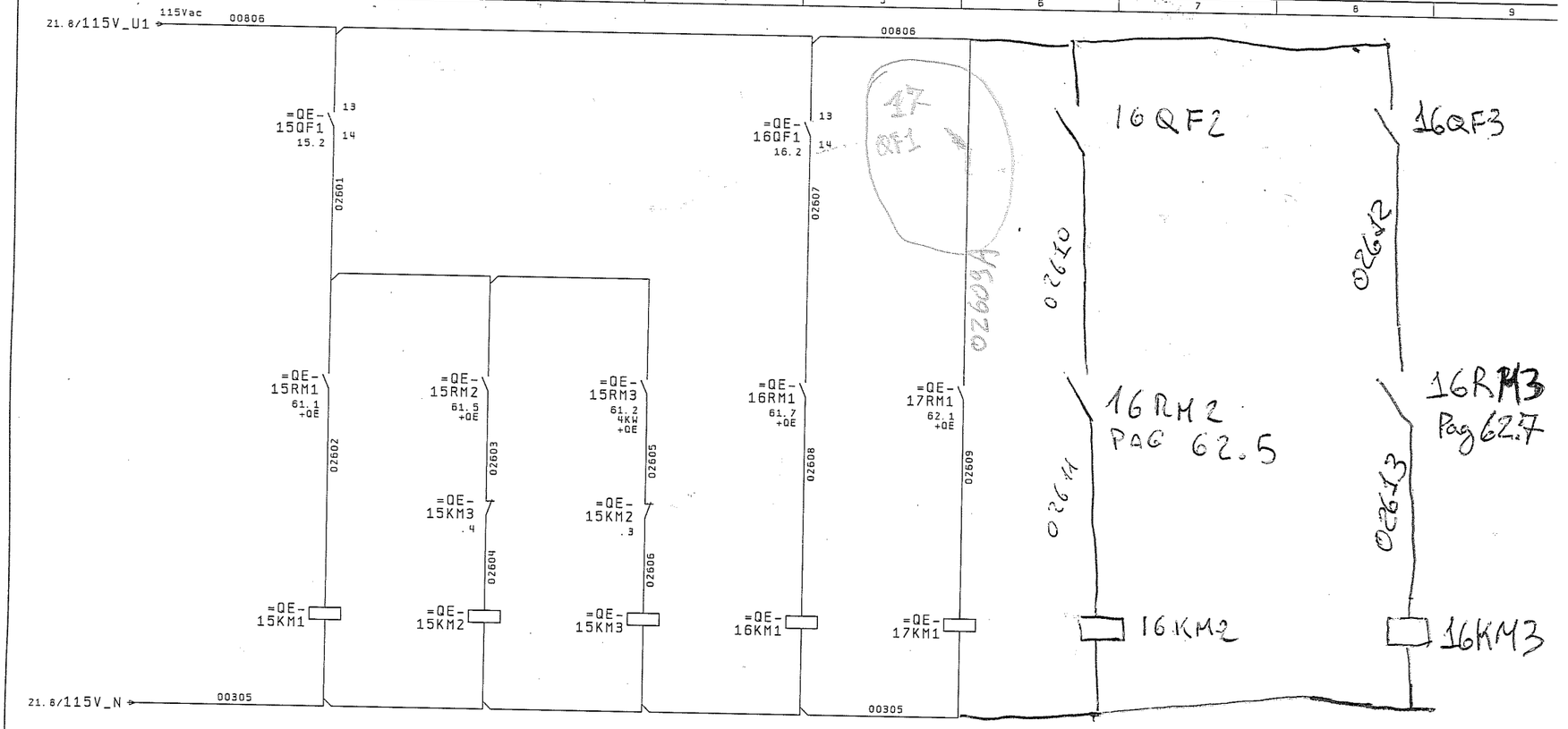


20

			Data		2012_0848	ELETTROVALVOLE 115Vac	=QE
			Diseg.	MDM	PRESSA GALDABINI		+
			Plot.	13.Gen.2013			
Modifiche	Data	Nome	Norm.				

26

Pag. 21
88



15.1
15.1
15.2

CONTATTORE LINEA POMPA PRINCIPALE

15.2
15.3
15.3
.4

CONTATTORE TRIANGOLO POMPA PRINCIPALE

15.3
15.4
15.4
.3

CONTATTORE STELLA POMPA PRINCIPALE

16.1
16.1
16.2

CONTATTORE POMPA CIRCOLAZIONE E RAFFREDDAM.

17.1
17.2

CONTATTORE RESISTENZA RISCALDO OLIO

16.5
16.5
16.5

CONTATTORE POMPA RECUPERO OLIO - BASAMENTO

16.7
16.7
16.8

Contattore Pompa Circolaz. e Raffreddam.

21

			Data		2012_0848		
			Diseg.	MDM	PRESSA GALDABINI		
			Plot.	13.Gen.2013			
Modifiche	Data	Nome	Norm.				

COMANDO AUSILIARI 115Vac

40

=QE

+

Pag. 26

88

44

			Data		2012_0848
			Diseg.	MDM	PRESSA GALDABINI
			Plot.	13. Gen. 2013	
Modifiche	Data	Nome	Norm.		

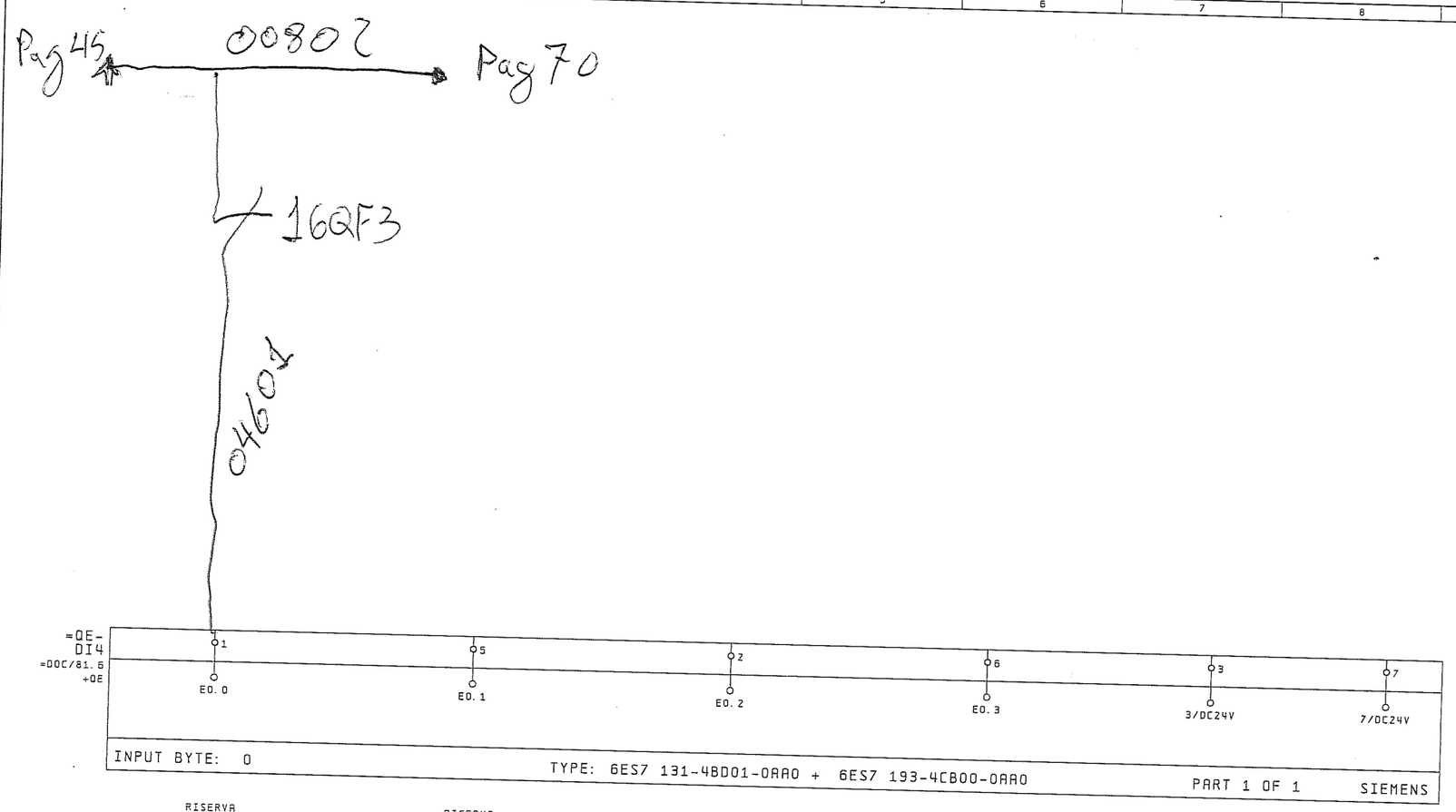
PLC/ MODULO INGRESSI DIGITALI
DI1 EB0 BIT 0...3

46

=OE
+

Pag. 45
88

Modifiche | Data | Nome | Norm.



Scatto Termico
Pompa circolazione
e raffreddamento

45

			Data			
			Diseg.	MDM	2012_0848	
			Plot.	13. Gen. 2013	PRESSA GALDABINI	
Modifiche	Data	Nome	Norm.			

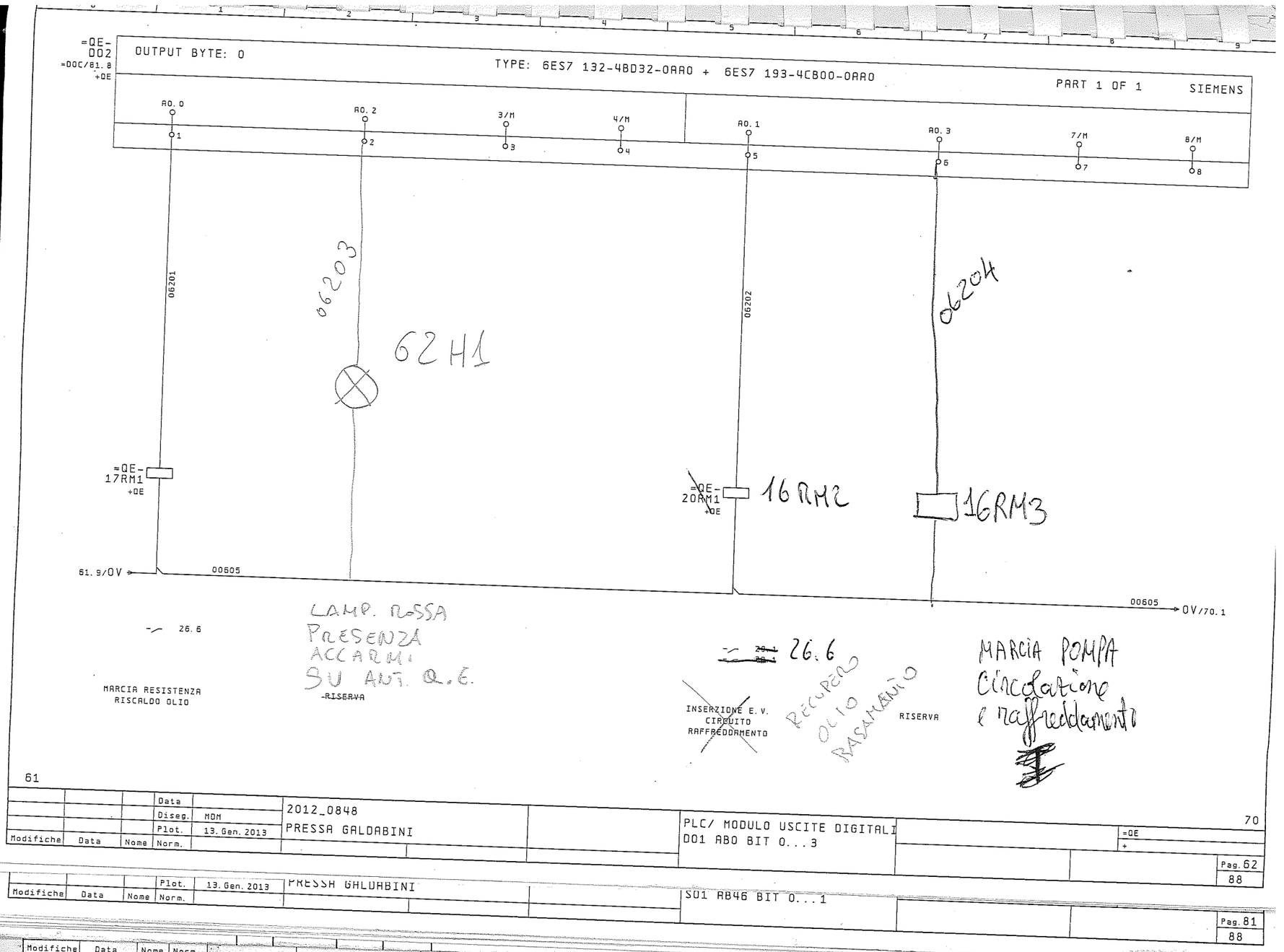
PLC/ MODULO INGRESSI DIGITALI
DI1 EB0 BIT 0...3

60

=QE
+

Pag. 46
88

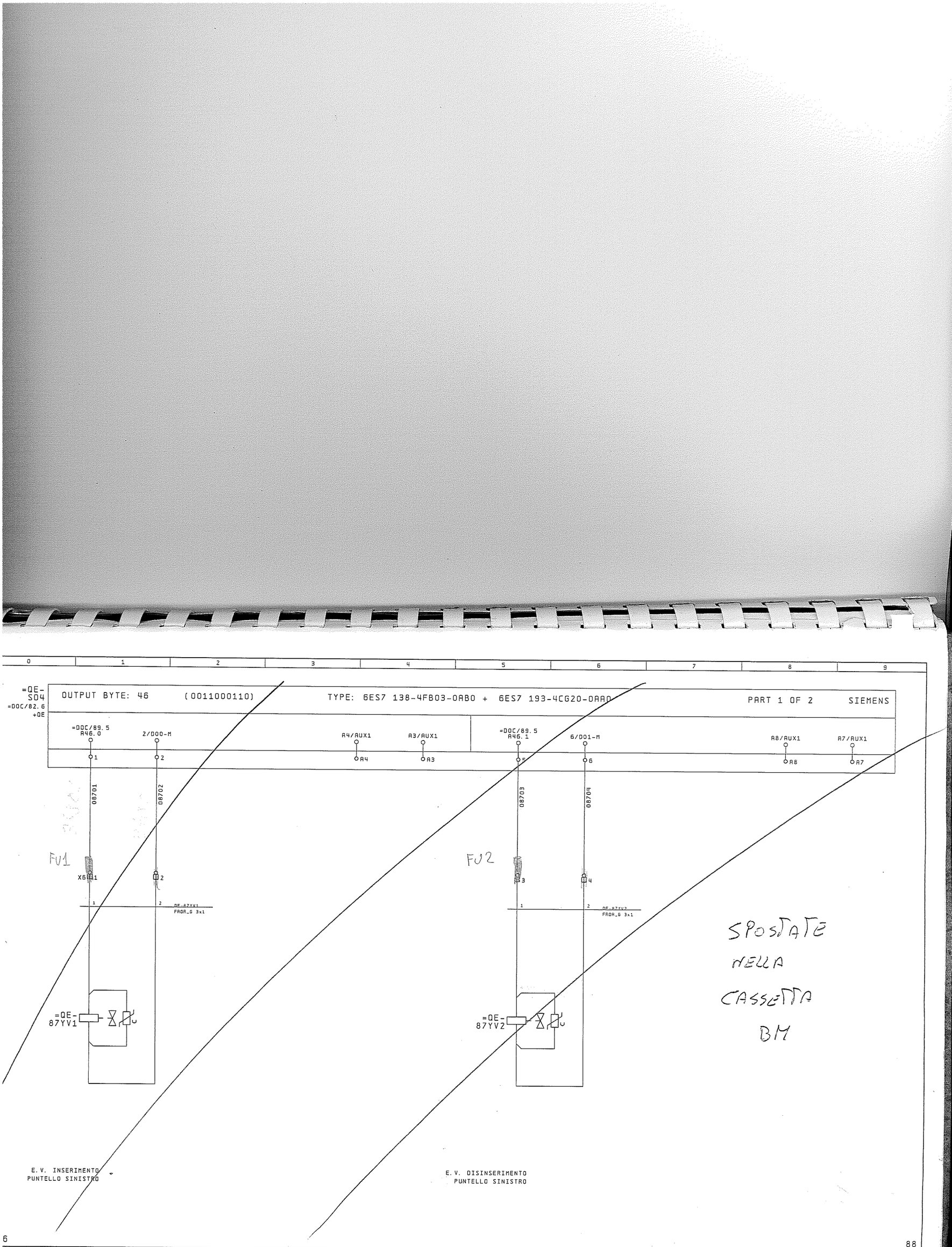
Modifiche Data Nome Norm.
88



			Data		2012_0848	PLC/ MODULO USCITE DIGITALI	=QE
			Diseg.	MDM	PRESSA GALDABINI	D01 ABO BIT 0...3	+
			Plot.	13.Gen.2013			Pag. 62 / 88
Modifiche	Data	Nome	Norm.				

			Plot.	13.Gen.2013	PRESSA GALDABINI	S01 AB46 BIT 0...1	Pag. 81 / 88
Modifiche	Data	Nome	Norm.				

Modifiche	Data	Nome	Norm.



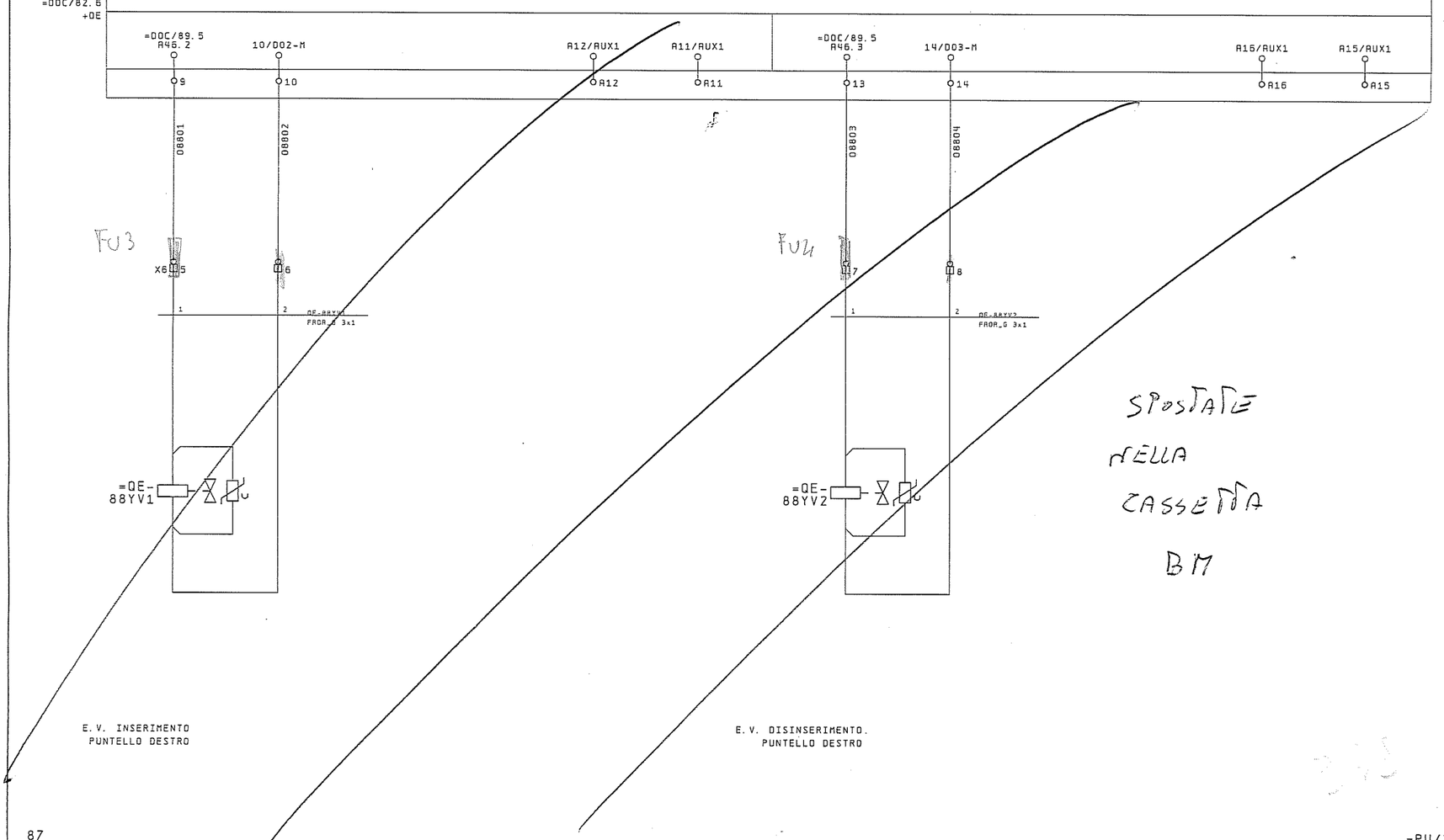
6 88

			Data		2012_0848	PLC/ MODULO USCITE SAFETY	=QE	
			Diseg.	MDM	PRESSA GALDABINI	S01 AB46 BIT 0...1	+	
			Plot.	13.Gen.2013				Pag. 87
fiche	Data	Nome	Norm.					88

			Data		2012_0848	PAGINA PRINCIPALE	=DOC	
			Diseg.	MDM	PRESSA GALDABINI		+	
			Plot.	13.Gen.2013				Pag. 1
fiche	Data	Nome	Norm.					167a

=QE-
S04
=DOC/82.6
+DE

OUTPUT BYTE: 46 (0011000110) TYPE: 6ES7 138-4FB03-0AB0 + 6ES7 193-4CG20-0AA0 PART 2 OF 2 SIEMENS



87

=PU/200

			Data		2012_0848	PLC/ MODULO USCITE SAFETY	=QE
			Diseg.	MDM	PRESSA GALDABINI	S01 AB46 BIT 2...3	+
			Plot.	13.Gen.2013			Pag. 88
Modifiche	Data	Nome	Norm.				88

40

2V 2V 2V 2V 2V 2V 2V 2V

			Data		2012_0848	PAGINA PRINCIPALE	=DOC
			Diseg.	MDM	PRESSA GALDABINI		+
			Plot.	13.Gen.2013			Pag. 1
Modifiche	Data	Nome	Norm.				167a